

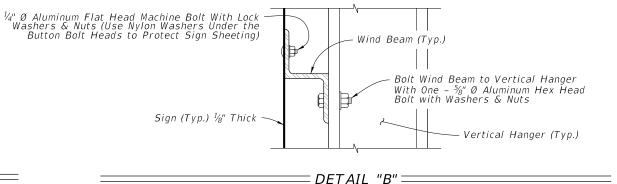
SIGN PANEL SPLICE

DETAIL "A"

WIND BEAM TABLE (Z 3 x 211/16 x 2.33)								
Number of Horizontal Wind Beams Based on Sign Height (H)								
2 Beams	3 Beams	4 Beams	5 Beams	6 Beams				
H ≤ 5'	5' < H ≤ 9'	9' < H ≤ 12'	$12' < H \le 15'$	15′ < H ≤ 18′				

HANGER TABLE (I 6 X 4 x 4.69 or Z 5 x $3\frac{1}{4}$ x 4.01)								
Number of Vertical Hanger Beams Based on Wind Speed and Sign Width (W)								
	2 Hangers	3 Hangers	4 Hangers	5 Hangers	6 Hangers			
130 mph	W ≤ 20'	$20' < W \le 30'$	$30' < W \le 40'$	$40' < W \le 50'$				
150 mph	W ≤ 18'	18' < W ≤ 27'	27' < W ≤ 35'	35′ < W ≤ 45′	$ 45'  < W \le 50'$			
170 mph	W ≤ 15'	$15' < W \le 20'$	$20' < W \le 28'$	28′ < W ≤ 35′	$35' < W \le 43'$			

NOTE: For Monroe County designs, use 170 mph values but with Z 5 x  $3-\frac{1}{4}$  x 6.19 vertical hanger beams only.



## GENERAL NOTES

- 1. Meet the requirements of Specification 700.
- 2. Work this Index with Index 700-040 and 700-041.
- 3. The number and location of the Panel Splices are determined by the Sign Face supplier.
- 4. Spacing of Vertical Hangers:
- A. Two Vertical Hanger = 21.0% W Three Vertical Hanger = 15.0% W Four Vertical Hanger = 11.0% W
- Five Vertical Hanger = 9.0% W
  Six Vertical Hanger = 7.0% W
  Six Vertical Hanger = 7.0% W
  B. Spacing of vertical hangers may be varied slightly
  as necessary to clear the truss struts and diagonals
- 5. Spacing of Wind Beams:

Two Wind Beams = 21.0% H Three Wind Beams = 15.0% H Four Wind Beams = 11.0% H Five Wind Beams = 9.0% H Six Wind Beams = 7.0% H

- 6. Shop Drawings:
- A. Required for Sign Panels deeper than 10'-0" with
- a horizontal panel splice. B. Splice must be located in between interior Zee Supports and only allowed on signs greater
- 7. Wind Speed by county: see Index 715-010.
- 8. Materials:
- - a. Bars, and Extruded Shapes: ASTM B221, Alloy 6061-T6 or Alloy 6351-T5

  - a. Bars, and Extruded Shapes: ASTM B221, Alloy 6061-16 of Alloy 635 b. Structural Shapes: ASTM B221, Alloy 6061-T6 c. Flat Head and Hex Head Machine Bolts: ASTM F468, Alloy 2024-T4 d. Hex Nuts: ASTM F467, Alloy 6061-T6 or Alloy 6262-T9 e. Washers: ASTM B221, Alclad 2024-T4
- - a. U-Bolts: ASTM A449 or ASTM A193 B7 b. Nuts: ASTM A563, 2 per leg c. Washers: ASTM F436, (Flat Washers)

REVISION 11/01/23

DESCRIPTION:

FDOT

FY 2025-26 STANDARD PLANS

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SHEET 1 of 1

700-030