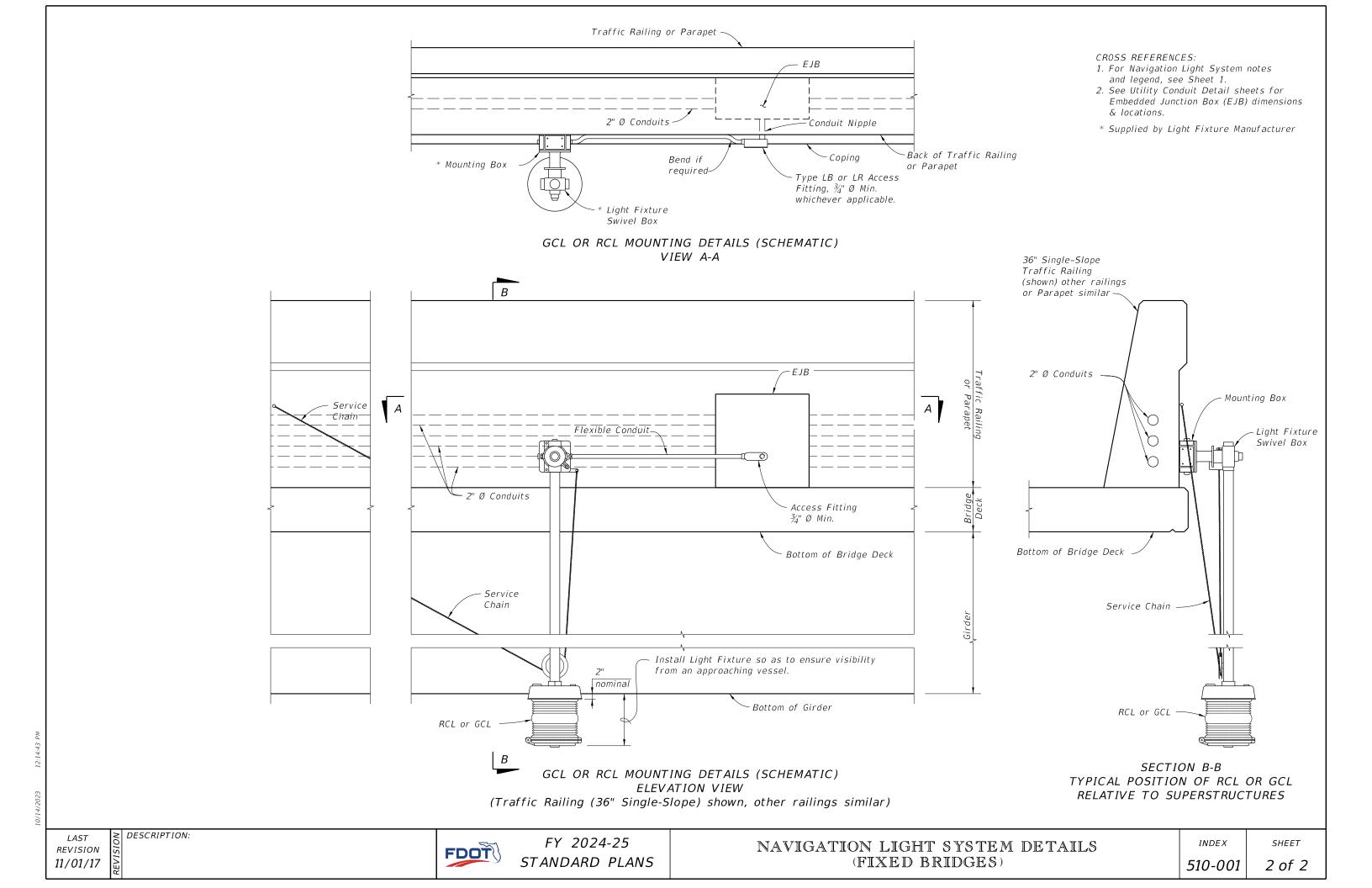
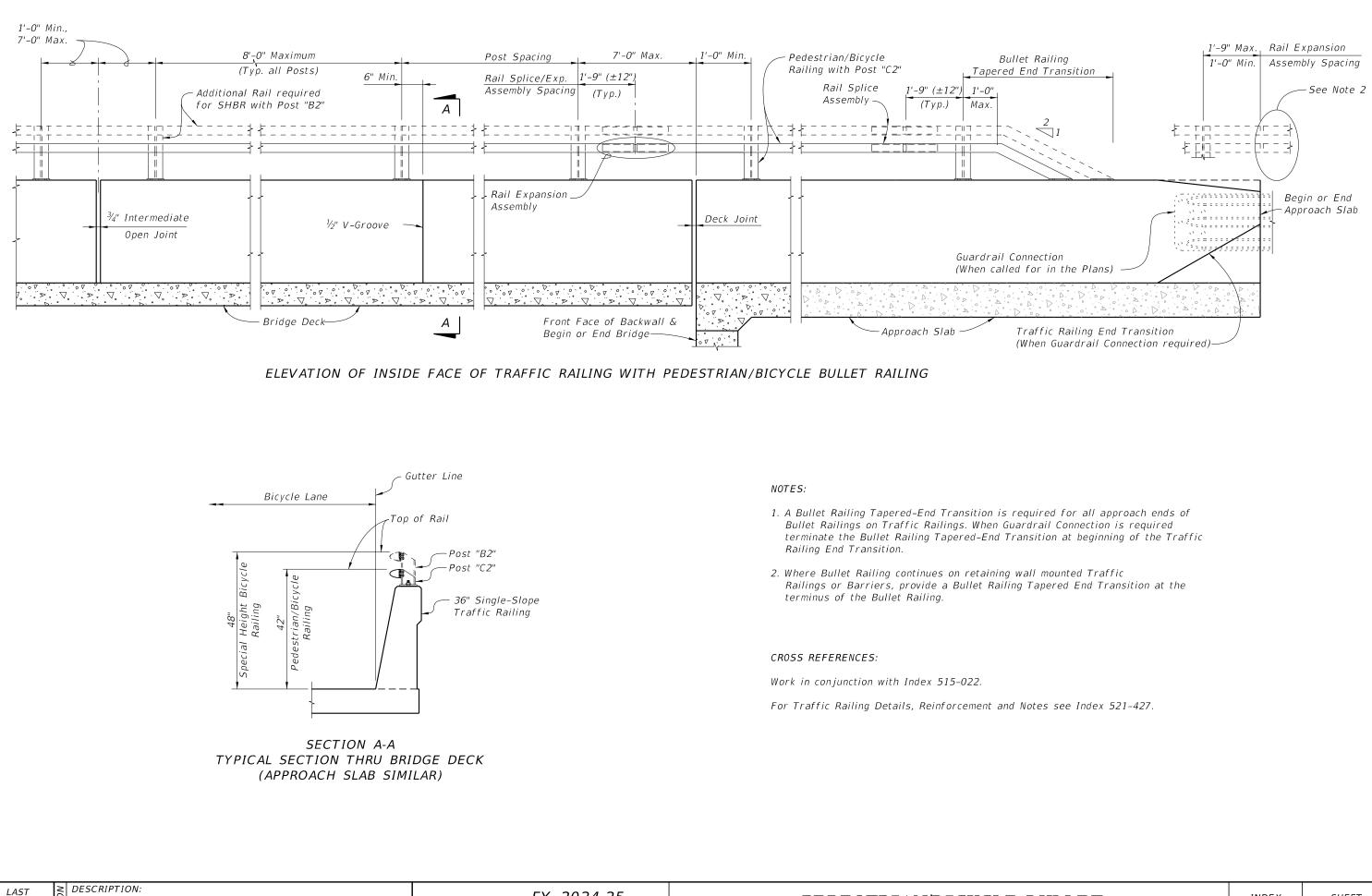


POWER CONDUCTORS			
DISTANCE	VOLTS	CONDUCTOR	TRANSFORMER
(feet)			
0 - 75	120	#12 AWG	N/A
75 - 500	120 or 240	#10 AWG	N/A
500-1000	240	#10 AWG	N/A
1000-2000	480	#10 AWG	2 KVA
2000-5000	480	#8 AWG	2 KVA
5000-10000	480	#6 AWG	2 KVA
over 10000	480	#4 AWG	2 KVA

M DETAILS	INDEX	SHEET
	510-001	1 of 2

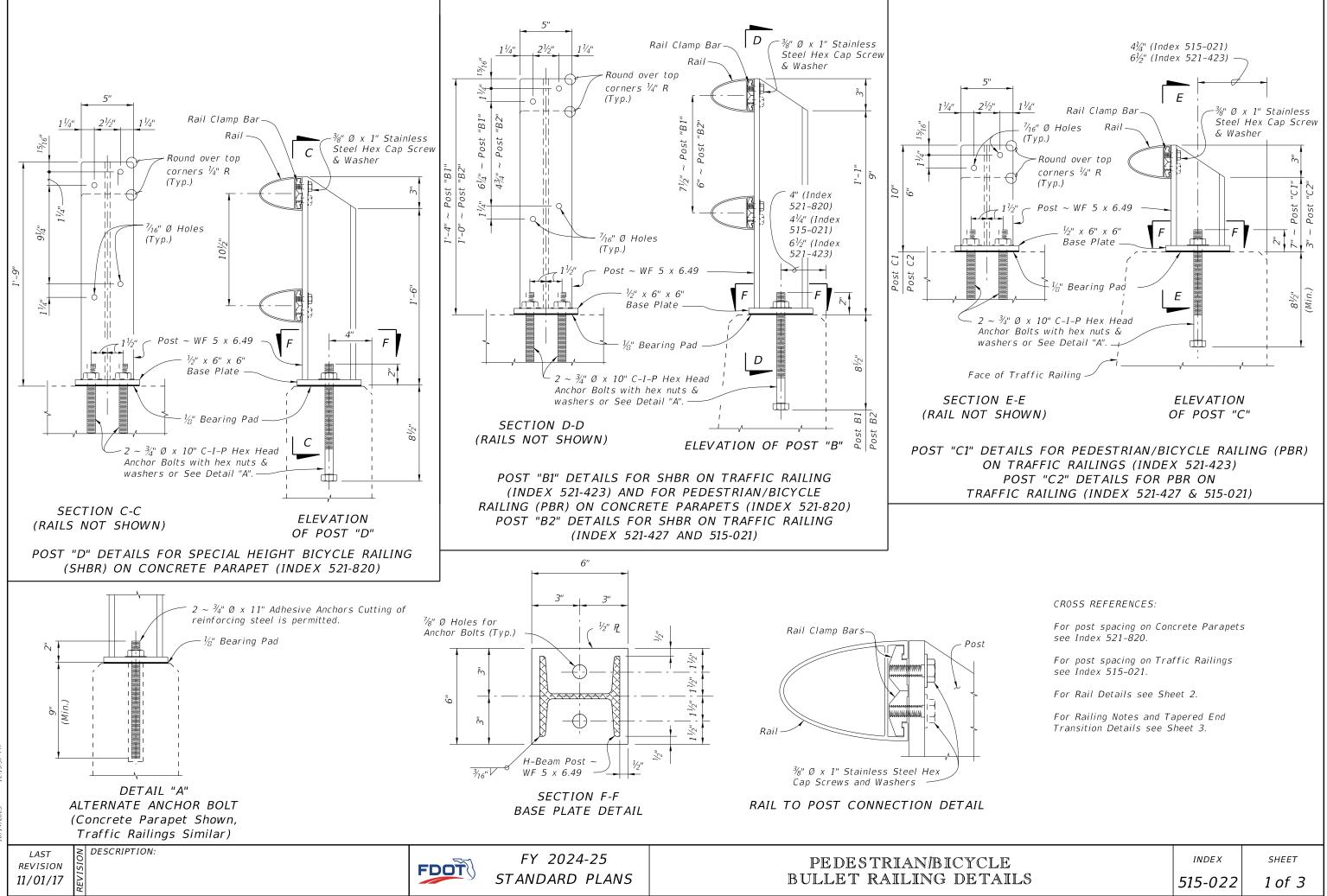




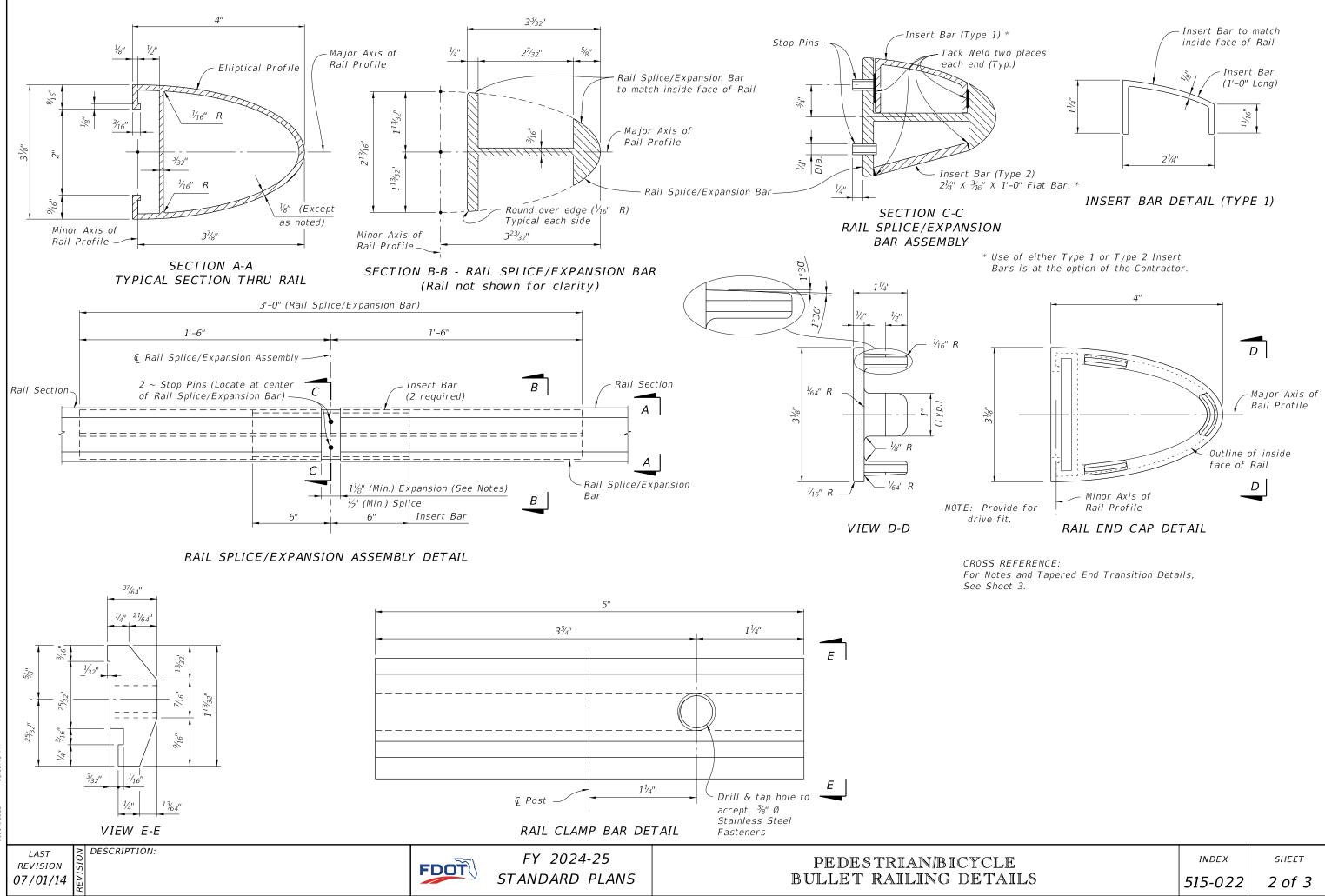


PEDESTRIAN/BICYCLE B RAILING FOR TRAFFIC R.

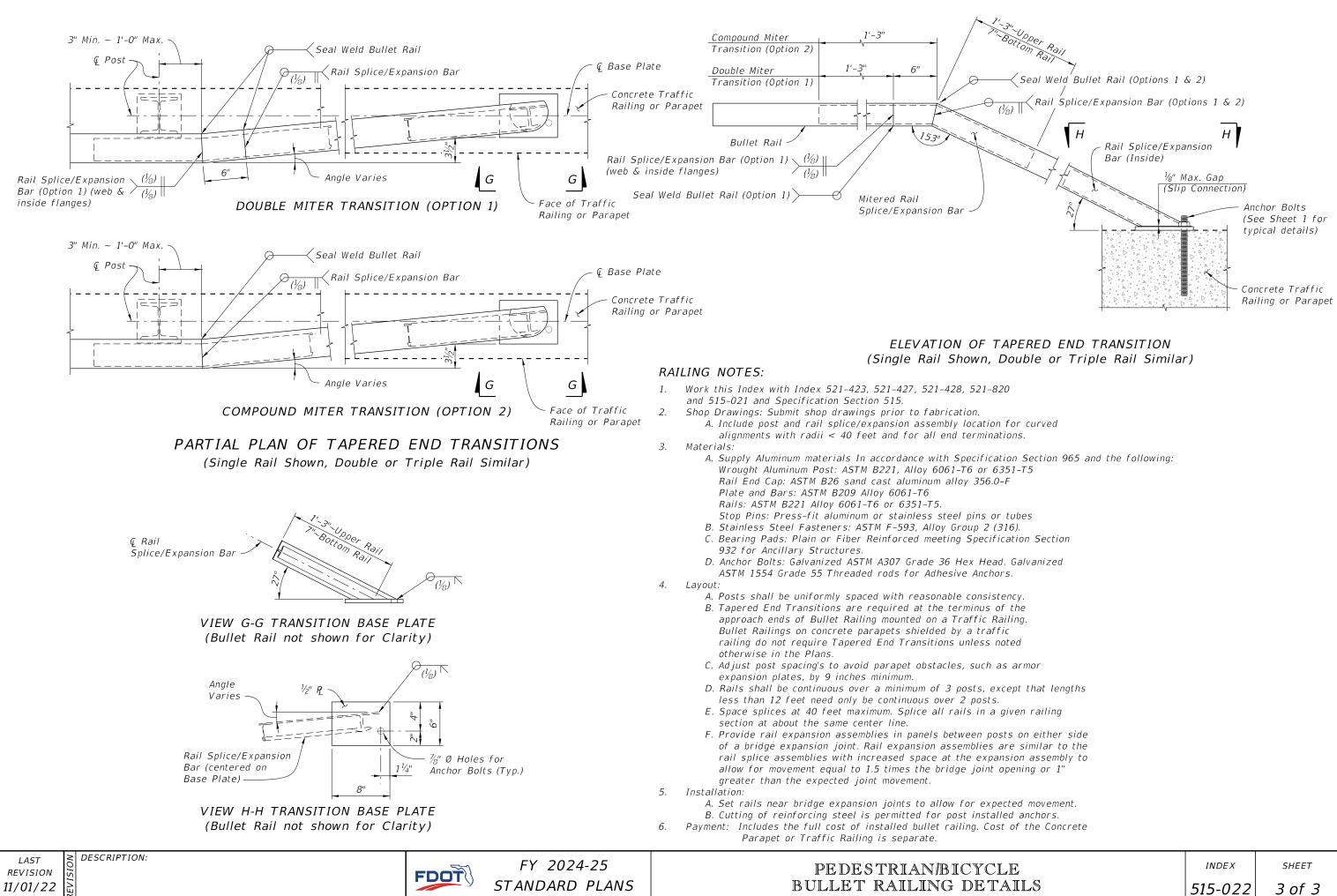
BULLET	INDEX	SHEET
AILING	<i>515-021</i>	1 of 1



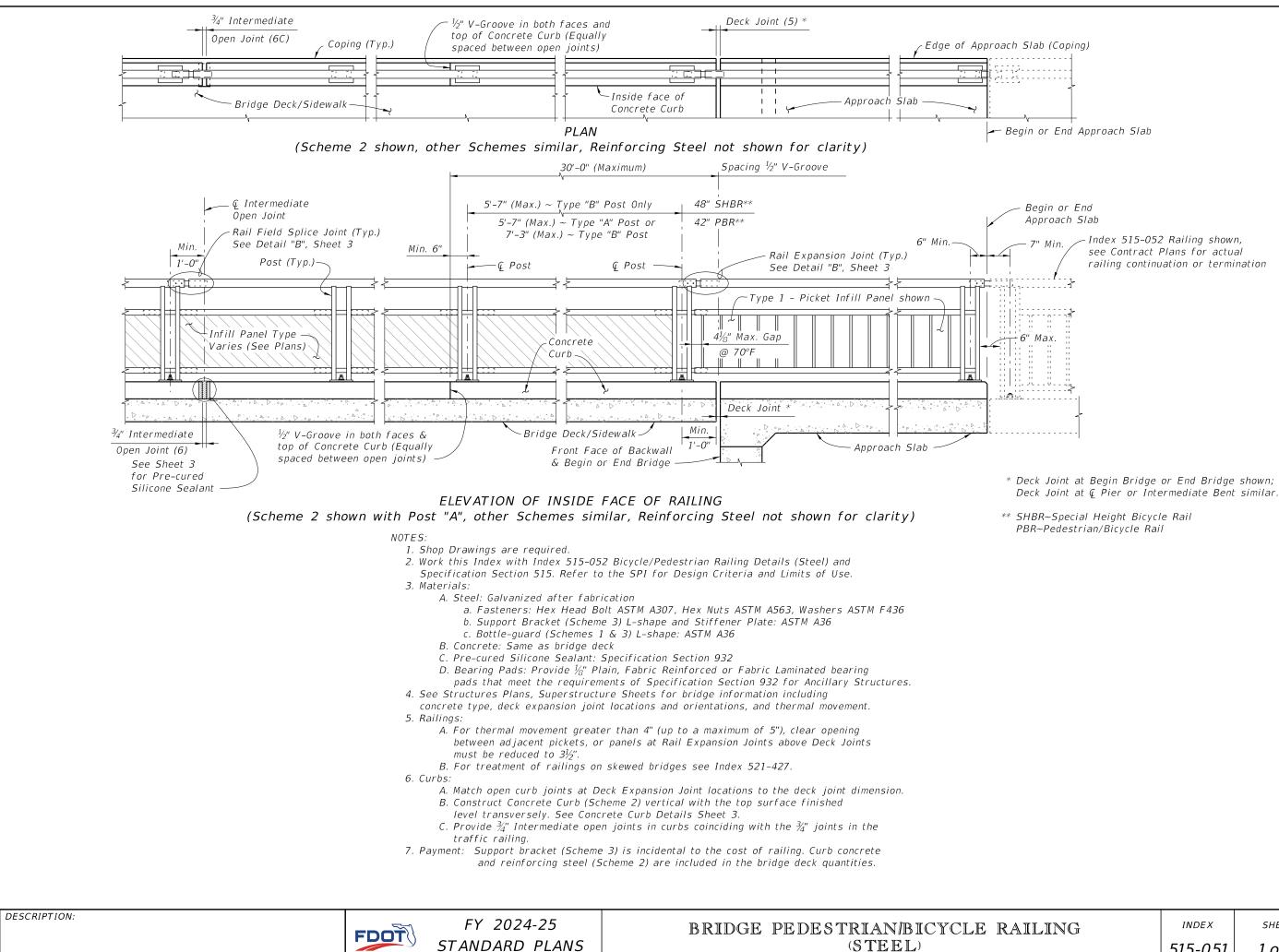
10/14/2023



LΕ	INDEX	SHEET
AILS	515-022	2 of 3

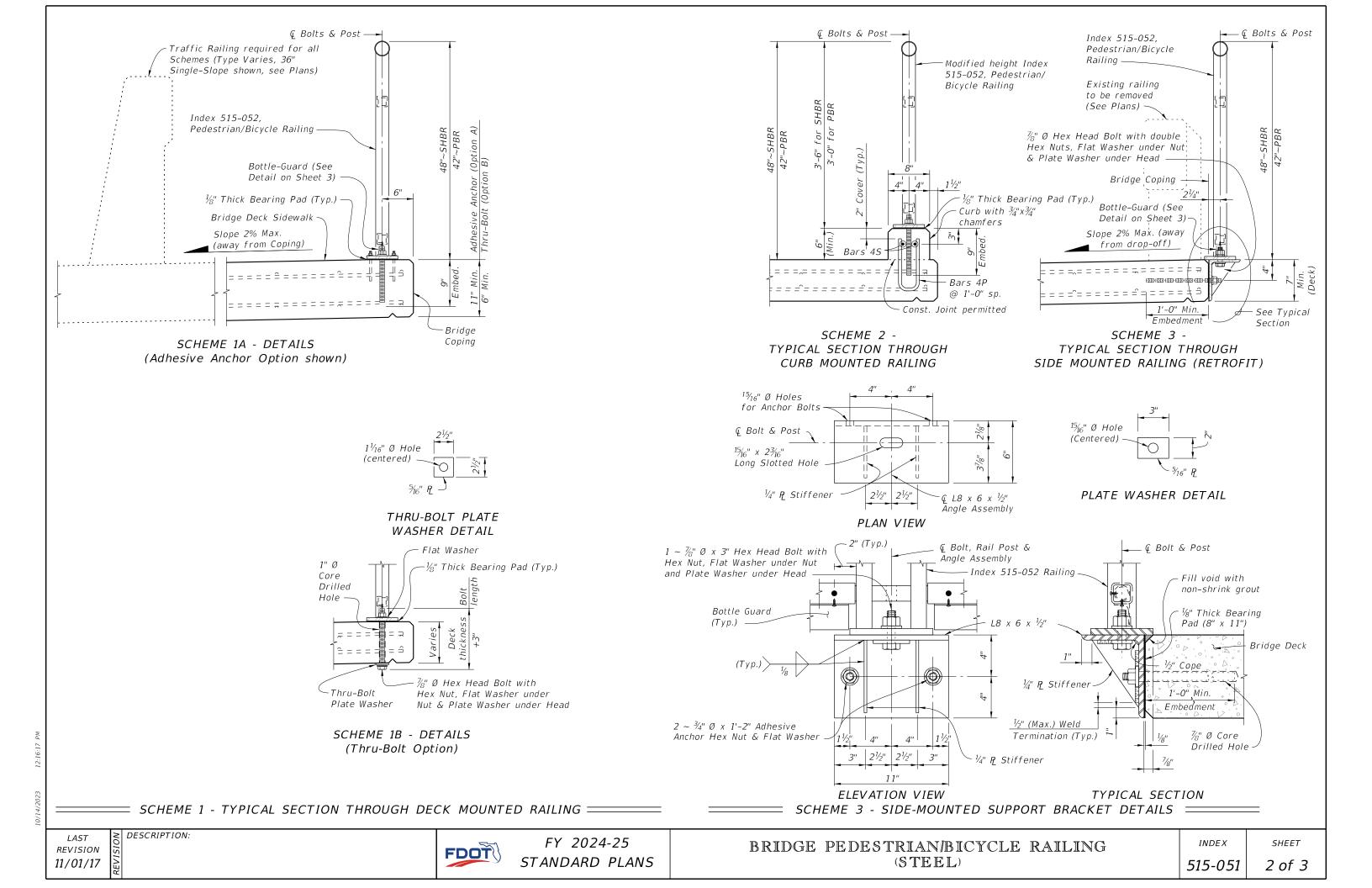


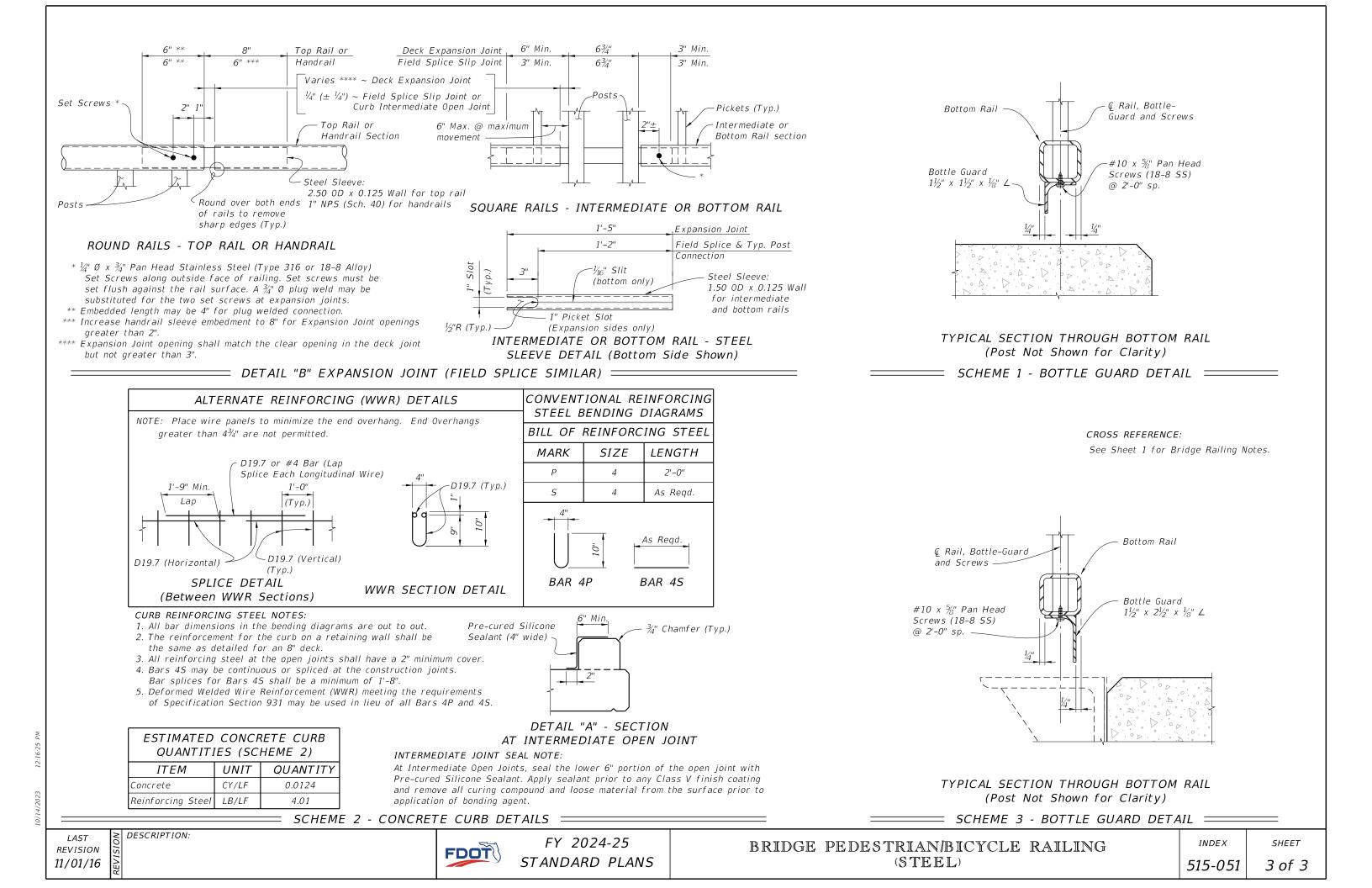
Æ	INDEX	SHEET
AILS	515-022	3 of 3

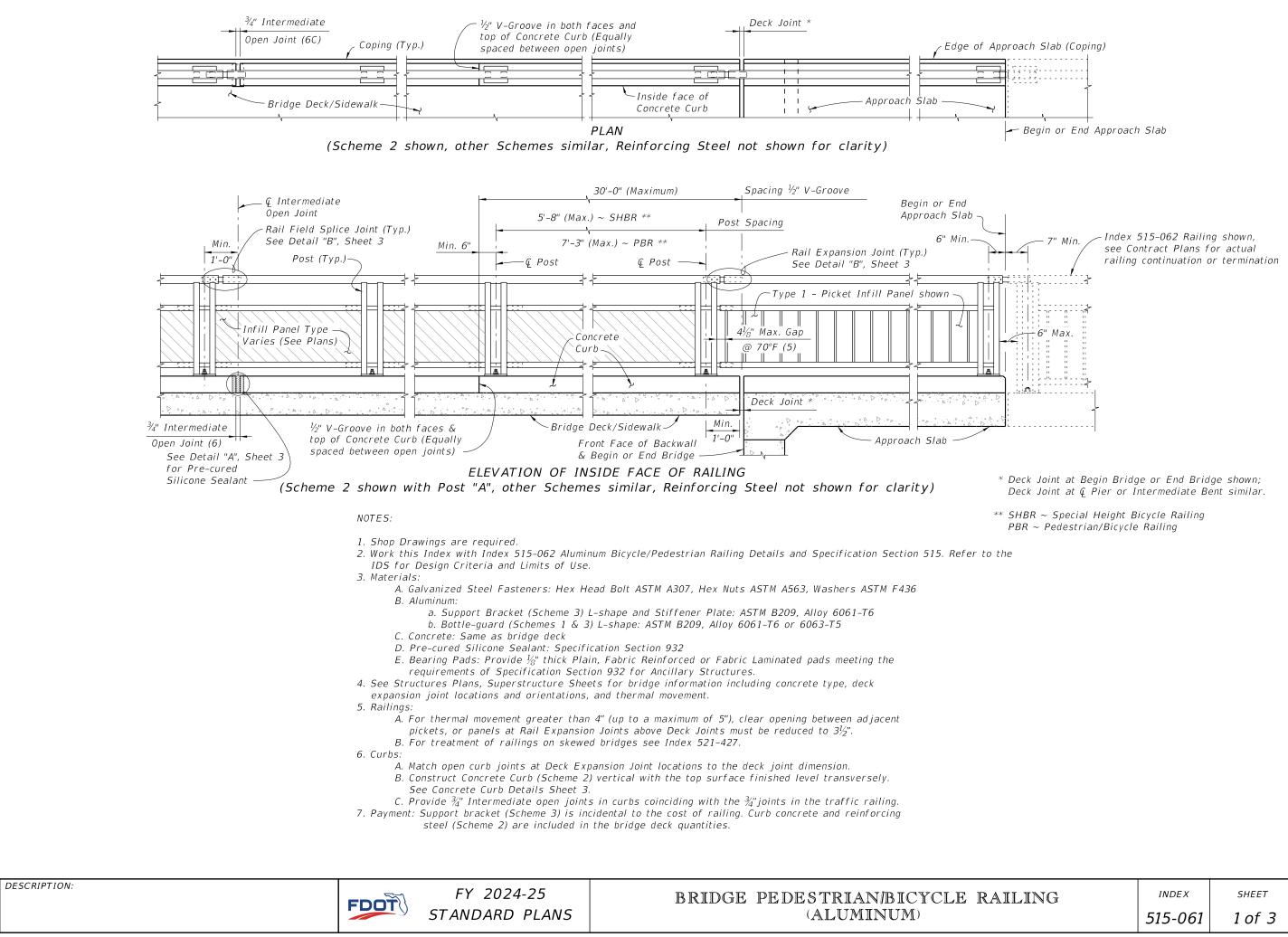


LAST REVISION 11/01/17

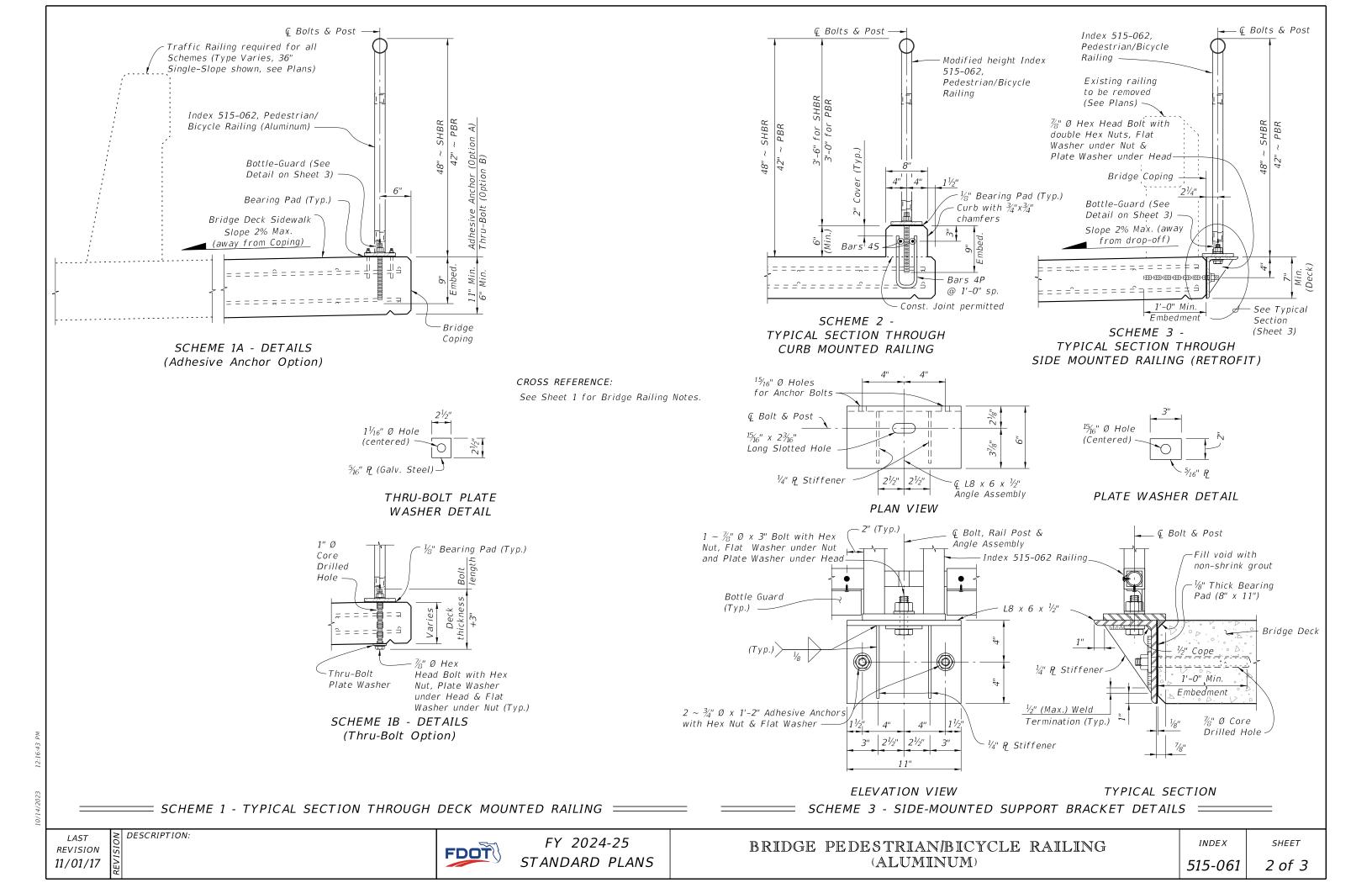
LE RAILING	INDEX	SHEET
	515-051	1 of 3

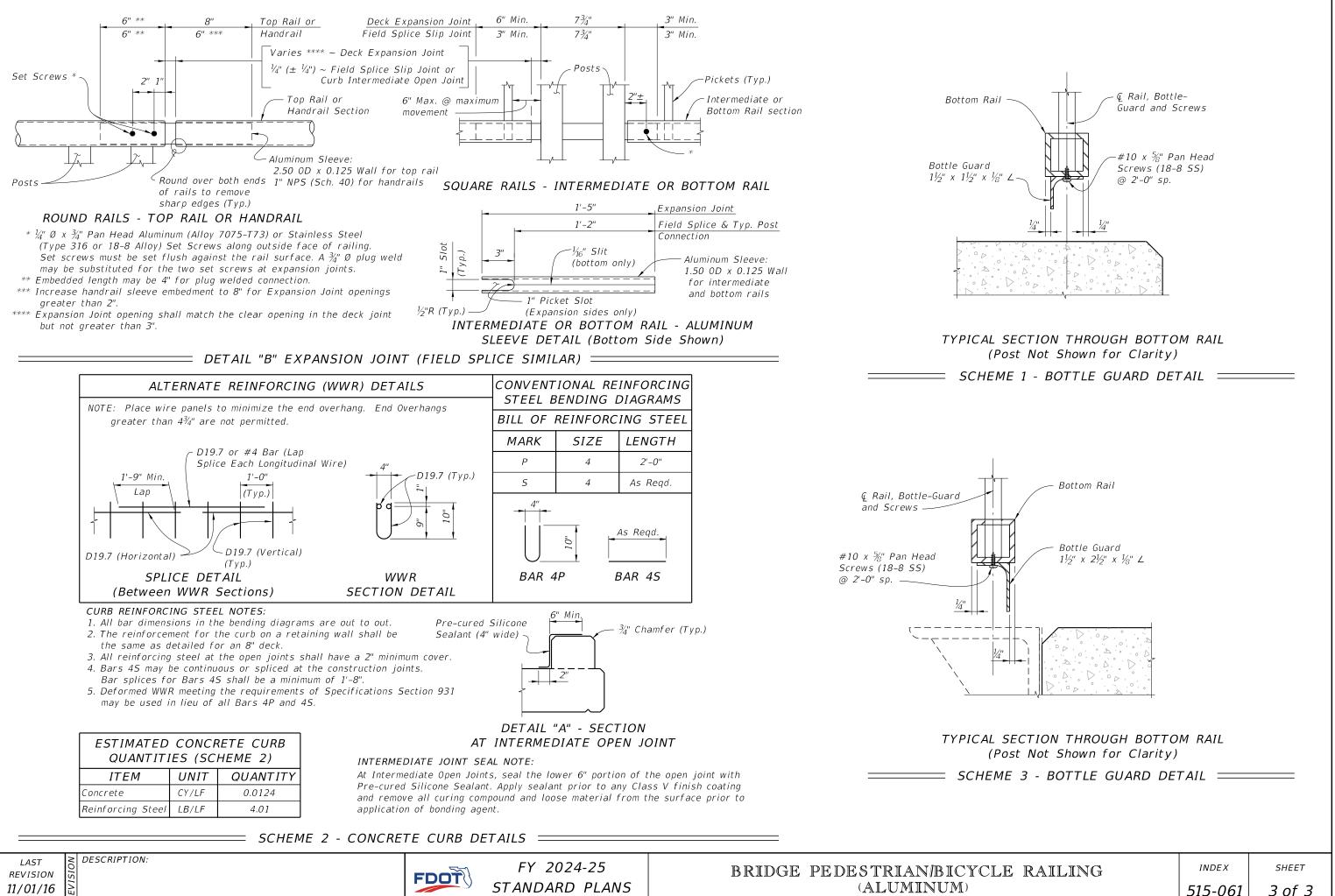






LAST REVISION 11/01/17





GENERAL NOTES

CONCRETE: Concrete for the Traffic Railing (Vertical Face Retrofit) shall be Class IV. Concrete for Curb Transition Blocks shall be Class II (Bridge Deck).

ADHESIVE-BONDED DOWELS: Adhesive Bonding Material Systems for Dowels shall comply with Specification Section 937 and be installed in accordance with Specification Section 416. The field testing proof loads required by Specification Section 416 shall be 23,800 lbs. for Dowel Bars 6D on the inside face (traffic side) of the railing (1'-0" embedment) and 18,500 lbs for Dowel Bars 6D along the outside face of the traffic railing (5" min. embedment).

BRIDGES ON CURVED ALIGNMENTS: The details presented in this Standard are shown for bridges on tangent alignments. Details for bridges on horizontally curved alignments are similar.

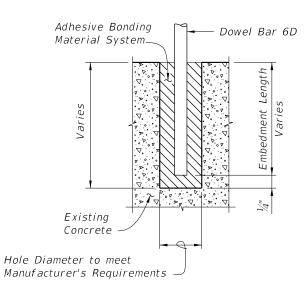
BARRIER DELINEATORS: Barrier Delineators shall meet Specification Section 993. Install Barrier Delineators on top of the Traffic Railing along the entire length of the bridge 2" from the face on the traffic side in accordance with Specification Section 705. Barrier Delineator color (white or yellow) shall match the color of the near edgeline.

GUARDRAIL: See Index 536-001 for guardrail component details, geometric layouts and associated notes not fully detailed herein.

BRIDGE NAME PLATE: If a portion of the existing Traffic Railing is to be removed that carries the bridge name, number and or date, or if the installation of the Traffic Railing (Thrie Beam Retrofit) will obscure the bridge name, number and or date, then replace the information that has been removed or obscured, with 3" tall black lettering on white nonreflective sheeting applied to the top of the adjacent guardrail. The information must be clearly visible from the right side of the approaching travel lane. The sheeting and adhesive backing shall comply with Specification Section 994 and may comprise individual decals of letters and numbers.

PAYMENT: Concrete Traffic Railing-Bridge Retrofit - Post & Beam Railing (EA) includes all material and labor required to demolish a portion of the existing structure where required and to construct the concrete portion of the retrofit railing. Guardrail Approach Transition to rigid Barriers (EA) includes transition block, and necessary hardware to complete the Guardrail transitions shown.



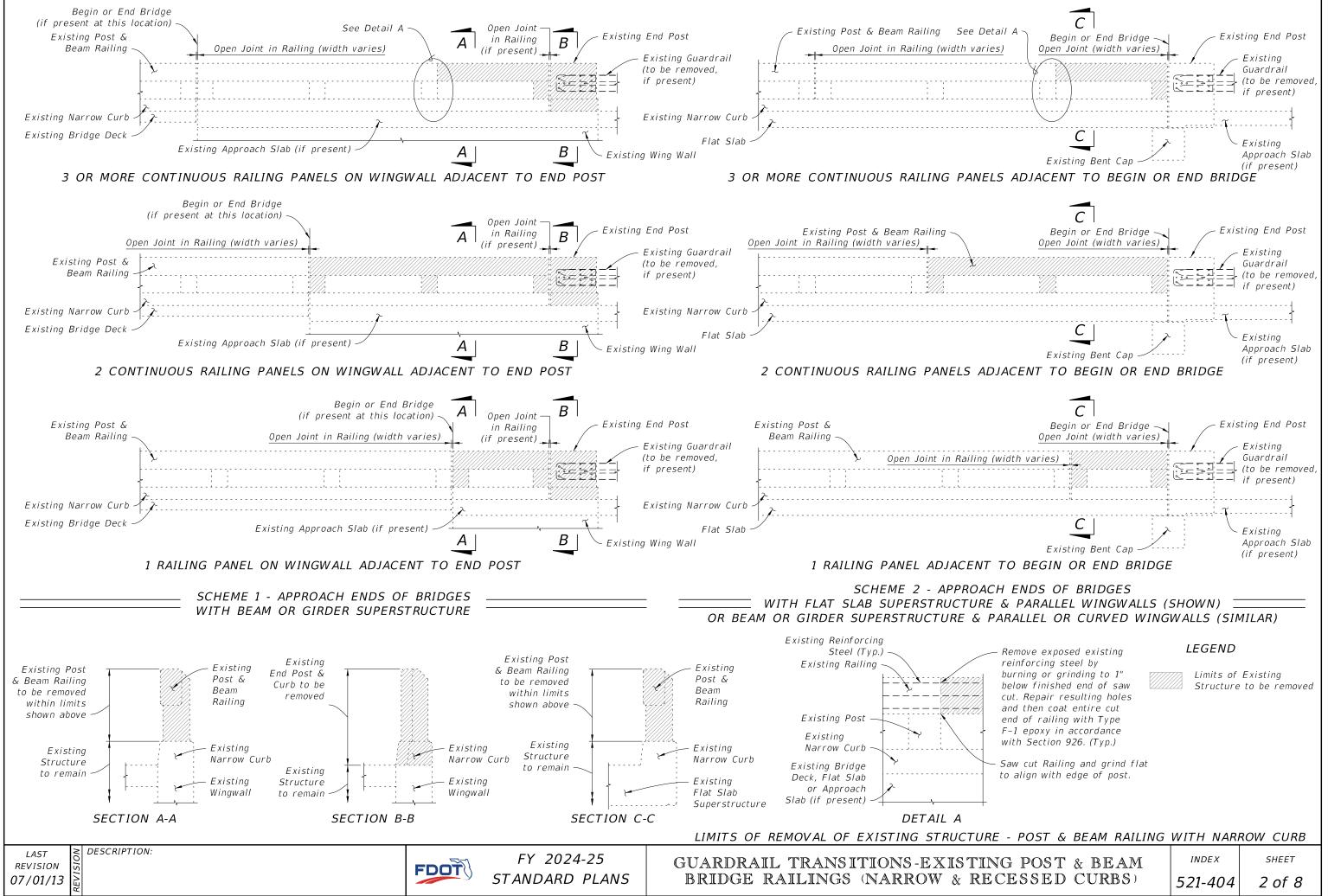


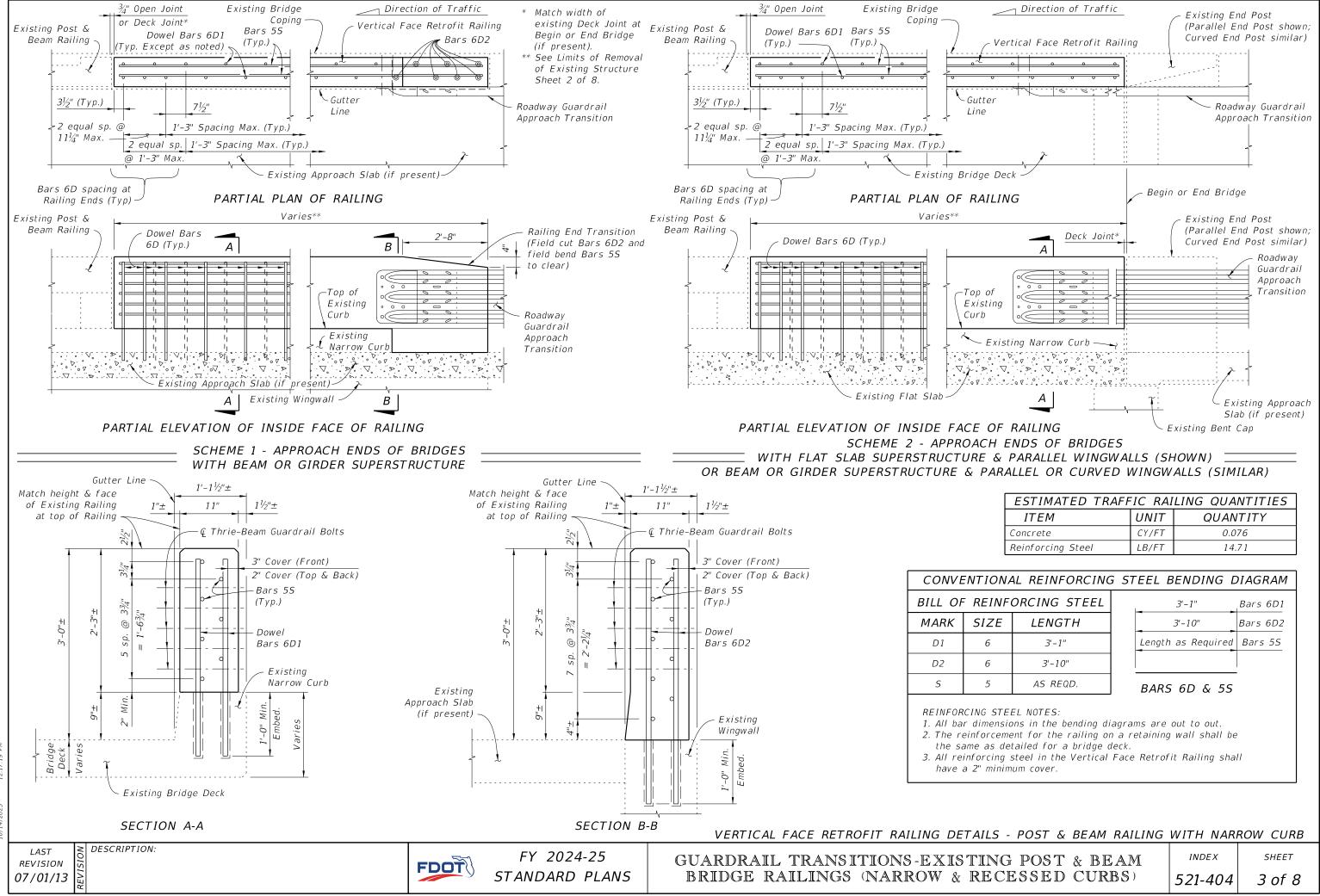
DOWEL DETAIL

Note: Shift dowel holes to clear if the existing reinforcement is encountered.

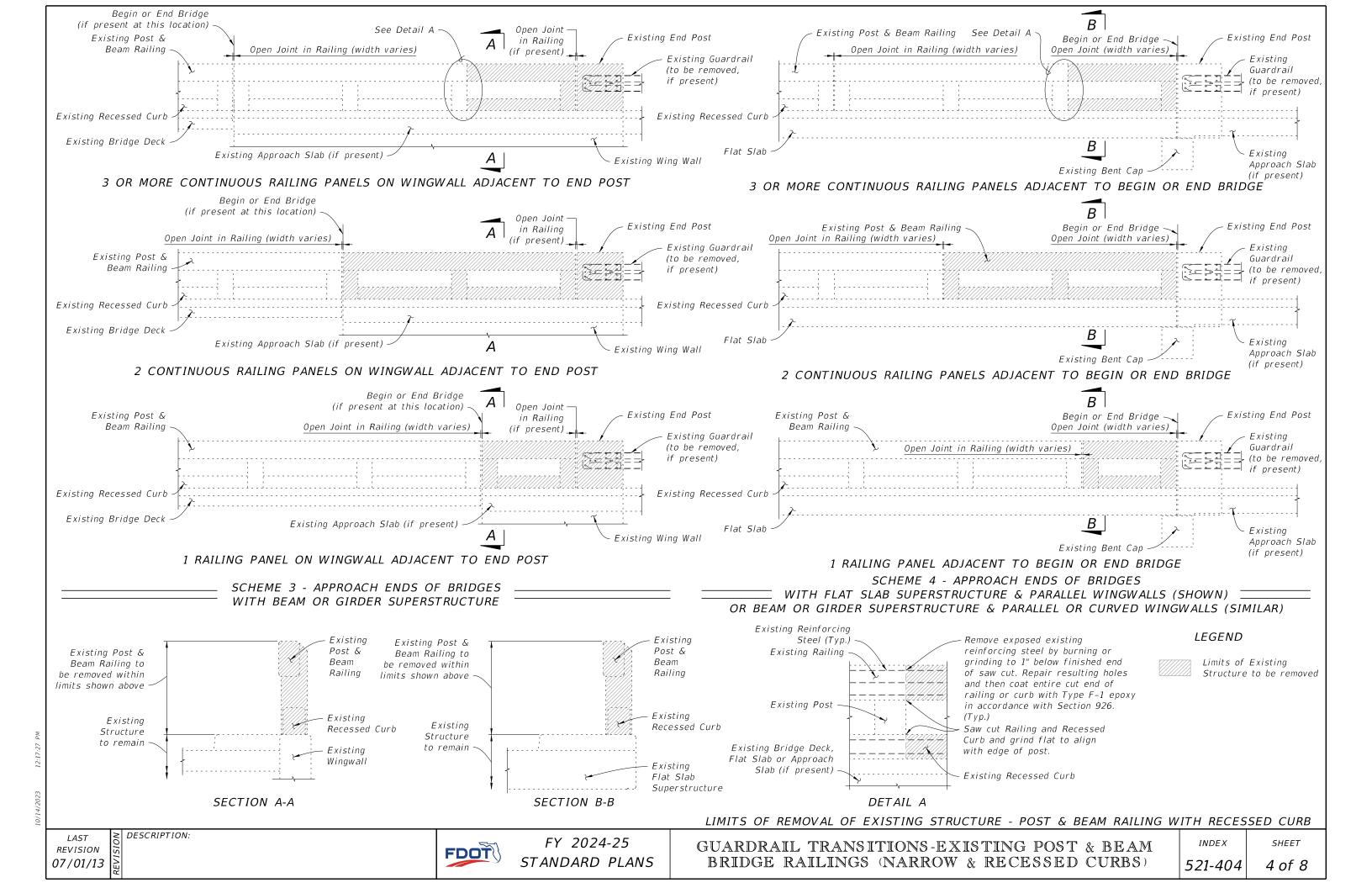
INDEX 521-404 SHEET

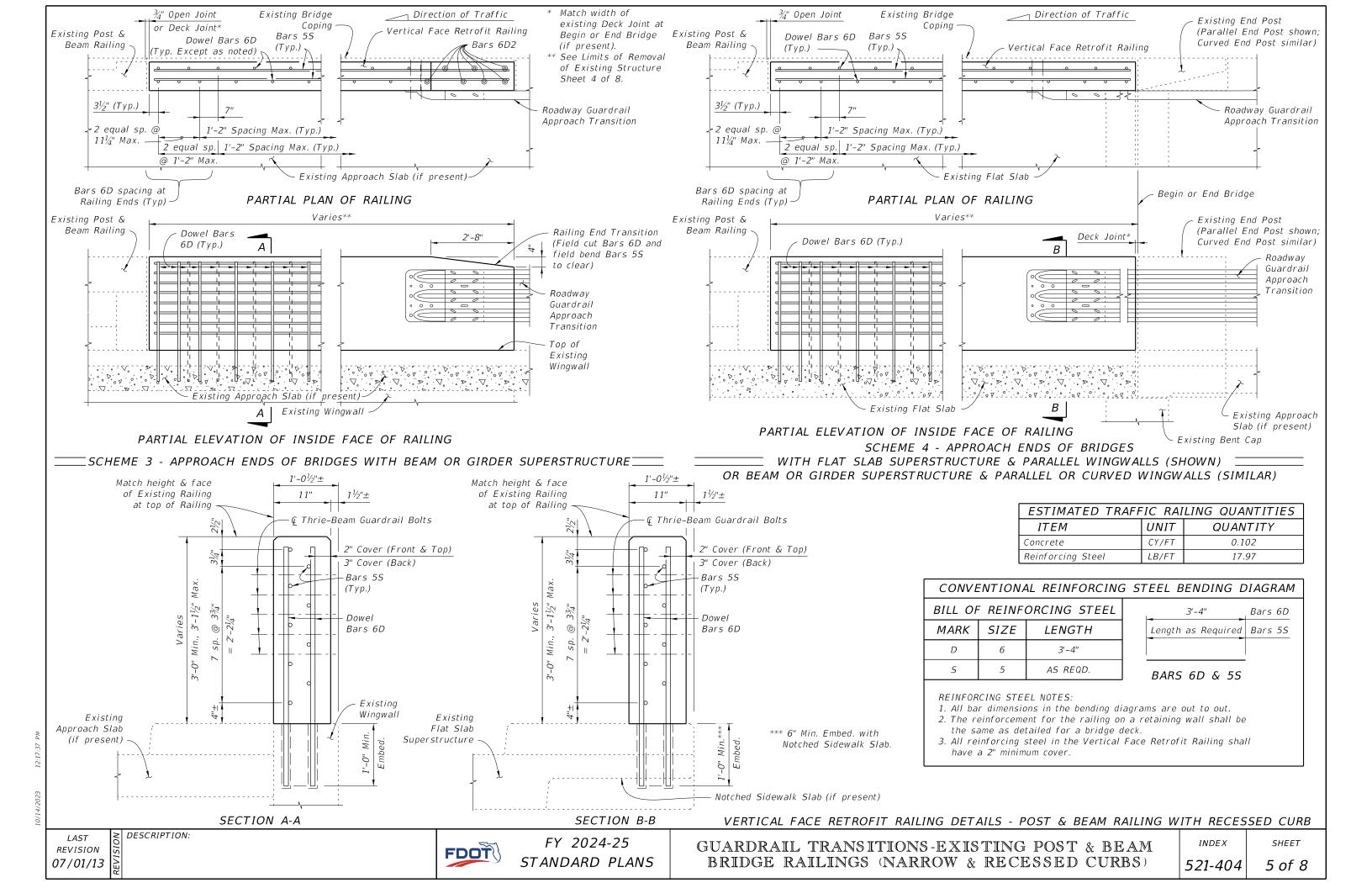
1 of 8

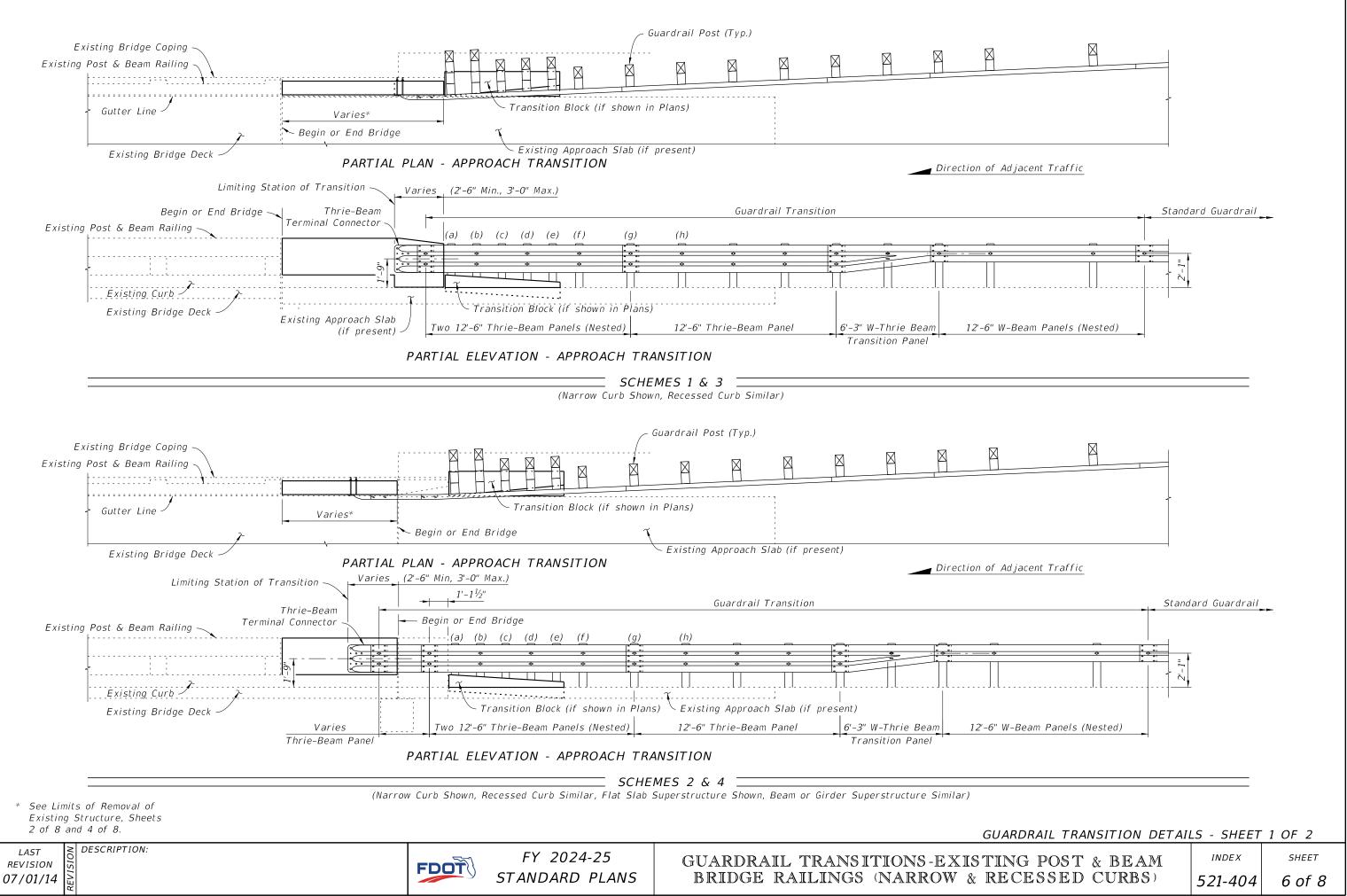




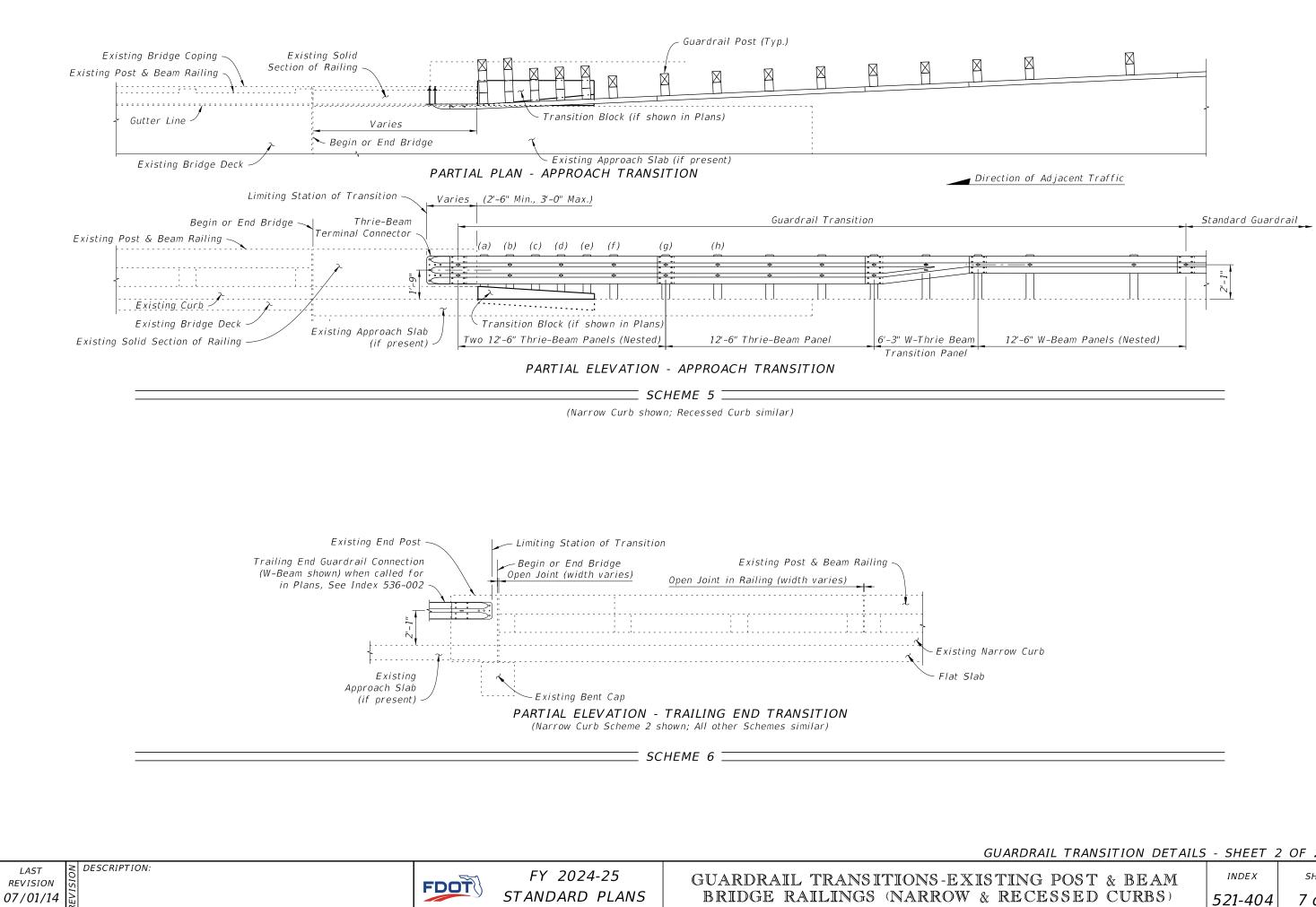
10/14/2023 12





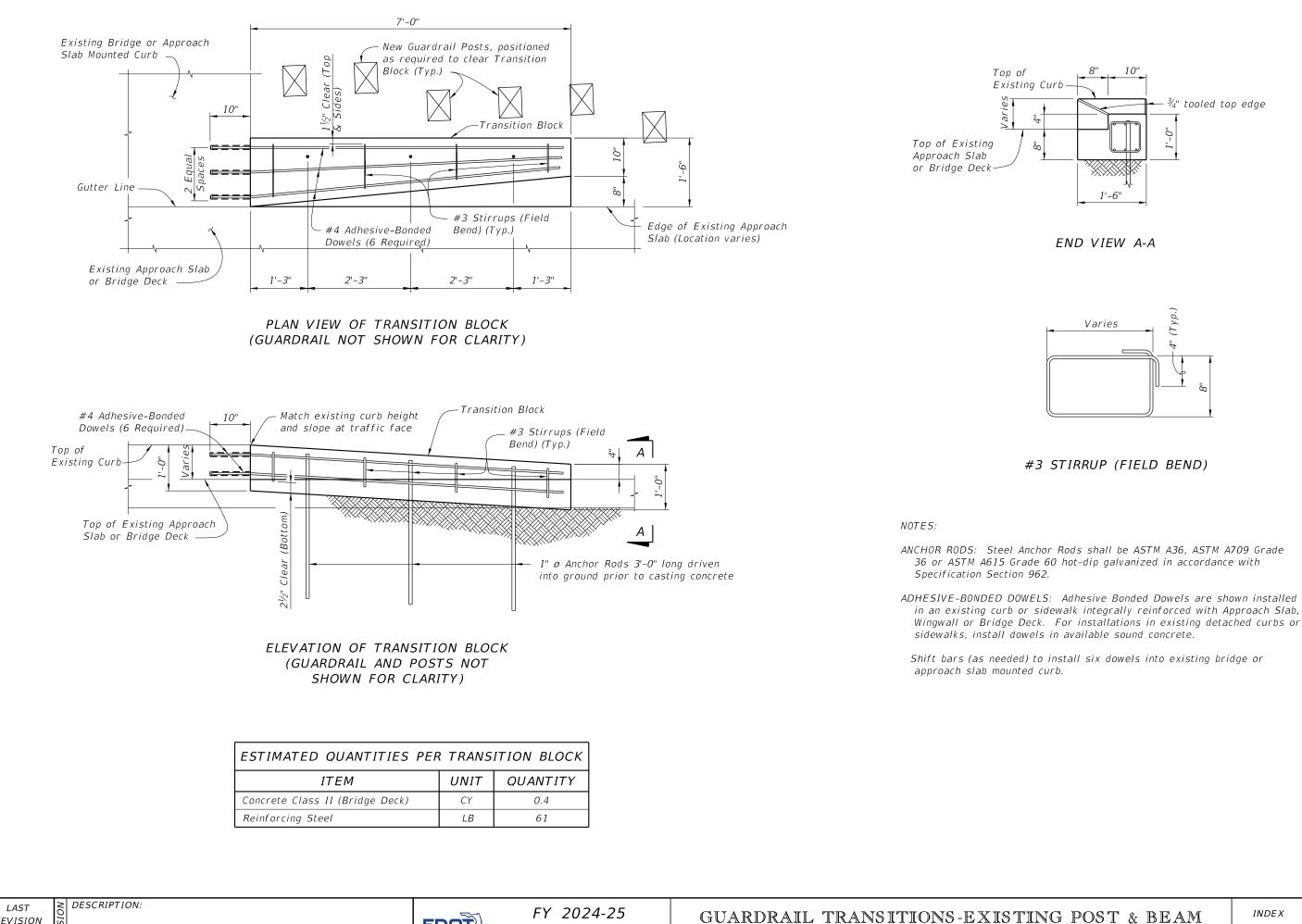


LAST REVISION



LAST REVISION

DRAIL TRANSITION DETAILS	- SHEET 2	2 OF 2
NG POST & BEAM	INDEX	SHEET
CESSED CURBS)	521-404	7 of 8





INDEX 521-404

SHEET 8 of 8

GENERAL NOTES

CONCRETE: Concrete for the Traffic Railing (Vertical Face Retrofit) and replacement curb sections shall be Class IV. Concrete for Curb Transition Blocks shall be Class II (Bridge Deck).

REINFORCING STEEL: Reinforcing steel shall be ASTM A615, Grade 60, except Expansion Dowel Bar B which shall be ASTM A36 smooth round bar hot-dip galvanized in accordance with the Specifications.

EXPANSION SLEEVE ASSEMBLY: Pipe sleeve shall be ASTM D2241 PVC pipe, SDR13.5. End Cap shall be ASTM D2466 PVC socket fitting, Schedule 40. End of Sleeve assembly at railing open joint shall be sealed with silicone to prevent concrete intrusion during railing casting. A compressible expanded polystyrene plug is required in the opposite end of the assembly for correct dowel positioning during railing casting. Correct dowel positioning is required in order to provide for thermal movement of the deck.

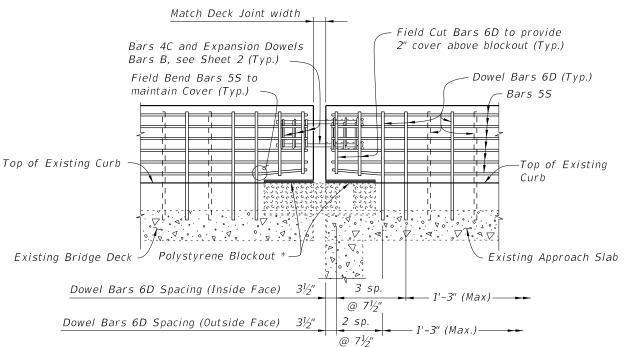
ADHESIVE-BONDED ANCHORS AND DOWELS: Adhesive Bonding Material Systems for Anchors and Dowels shall comply with Specification Section 937 and be installed in accordance with Specification Section 416. The field testing proof loads required by Specification Section 416 shall be 23,800 lbs. for Dowel Bars 6D on the inside face (traffic side) of the railing (1'-0" embedment) and 18,500 lbs for Dowel Bars 6D along the outside face of the traffic railing (5" min. embedment).

BRIDGES ON CURVED ALIGNMENTS: The details presented in these Standards are shown for bridges on tangent alignments. Details for bridges on horizontally curved alignments are similar.

BARRIER DELINEATORS: Barrier Delineators shall meet Specification Section 993. Install barrier delineators on top of the Traffic Railing along the entire length of bridge 2" from the face on the traffic side in accordance with Specification Section 705. Barrier Delineator color (white or yellow) shall match the color of the near edgeline.

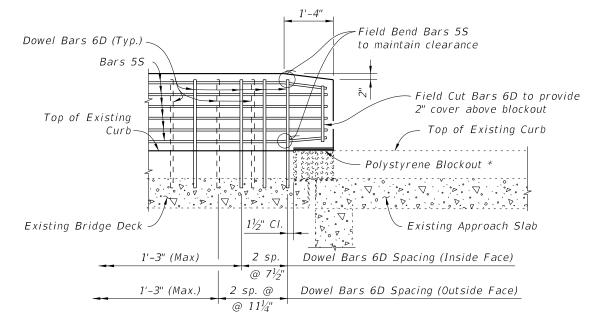
PAYMENT: Concrete Traffic Railing - Bridge Retrofit - Post & Beam Railing (each) includes all materials and labor required to demolish a portion of the existing structure where required and to construct the concrete portion of the retrofit railings. Guardrail Approach Transition to Rigid Barriers (EA) includes all transition blocks, and necessary hardware to complete the Guardrail transitions shown.

Bars B, see Sheet 2 (Typ.) Field Bend Bars 5S to maintain Cover (Typ.)



Existing Bridge Deck

* Place 1" thick polystyrene blockout over limits of bridge deck expansion joint full width to the end of the Traffic Railing to allow for thermal movement. Seal Forms to prevent mortar leakage into the expansion joint.



ITEM	UNIT	QUANTITY		
		9" Curb	Increment	
Concrete	CY/FT	0.064	0.003 per in. height	
Reinforcing Steel	LB/FT	13.27	0.10 per in. length	

ESTIMATED TRAFFIC RAILING QUANTITIES

(Quantities are based on a 9" curb, no curb cross slope and 1'-0" embedment length of Bars 6D. If the curb height or embedment length differs from that shown, increase or decrease quantity by the given per inch increment.)

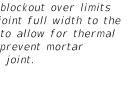
DESCRIPTION: LAST REVISION 11/01/19



FY 2024-25 STANDARD PLANS

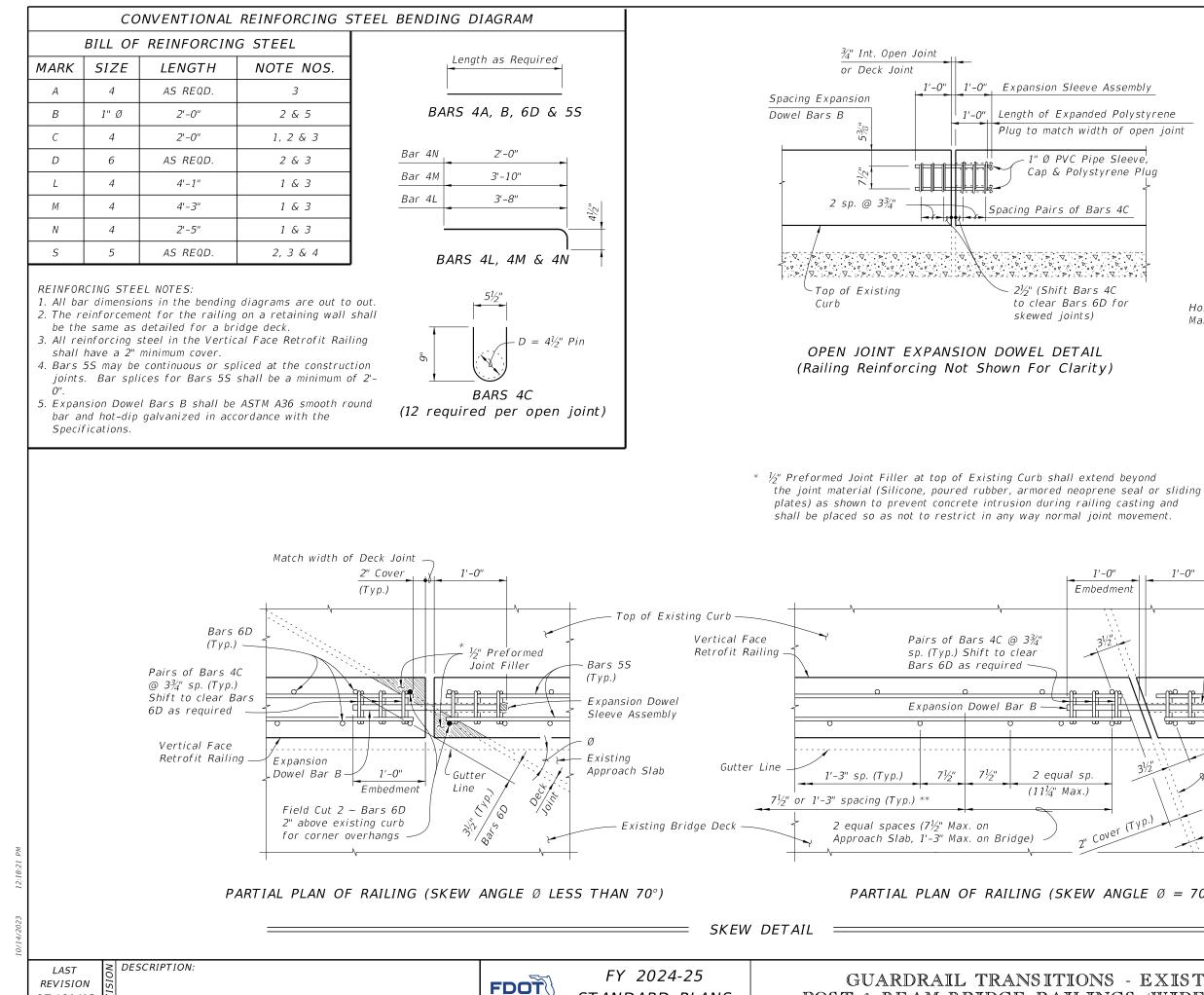
GUARDRAIL TRANSITIONS -POST & BEAM BRIDGE RAILINGS

PARTIAL ELEVATION OF RAILING SHOWING FINGER/SLIDING PLATE JOINT AT BEGIN OR END BRIDGE - SCHEMES 2 THRU 5



PARTIAL ELEVATION OF RAILING SHOWING FINGER/SLIDING PLATE JOINT AT BEGIN OR END BRIDGE - SCHEME 1 (Guardrail Transition not shown for clarity)

EXISTING	INDEX	SHEET
(WIDE CURBS)	521-405	1 of 6

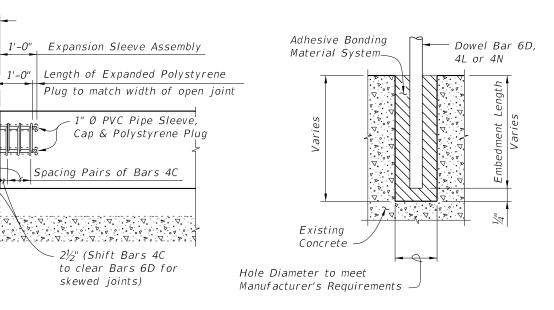


STANDARD PLANS

07/01/13

GUARDRAIL TRANSITIONS - EXISTING POST & BEAM BRIDGE RAILINGS (WIDE CURBS)

71/3"



DOWEL DETAIL

Dowel Installation Note: Shift dowel holes to clear if the existing reinforcement is encountered.



1'-0"

31/2"

.

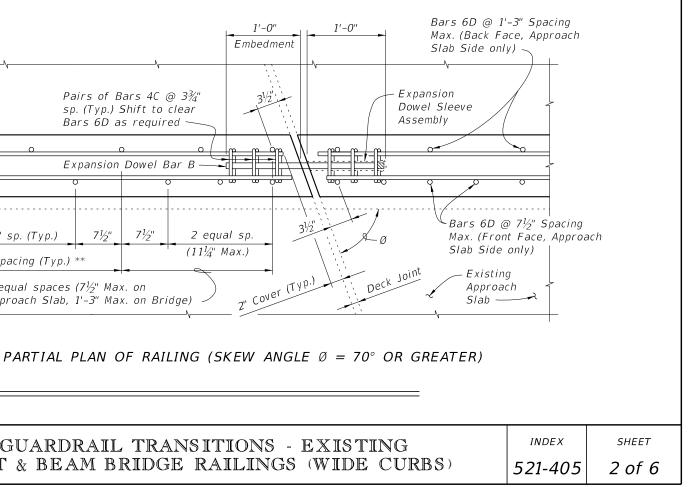
2 equal sp.

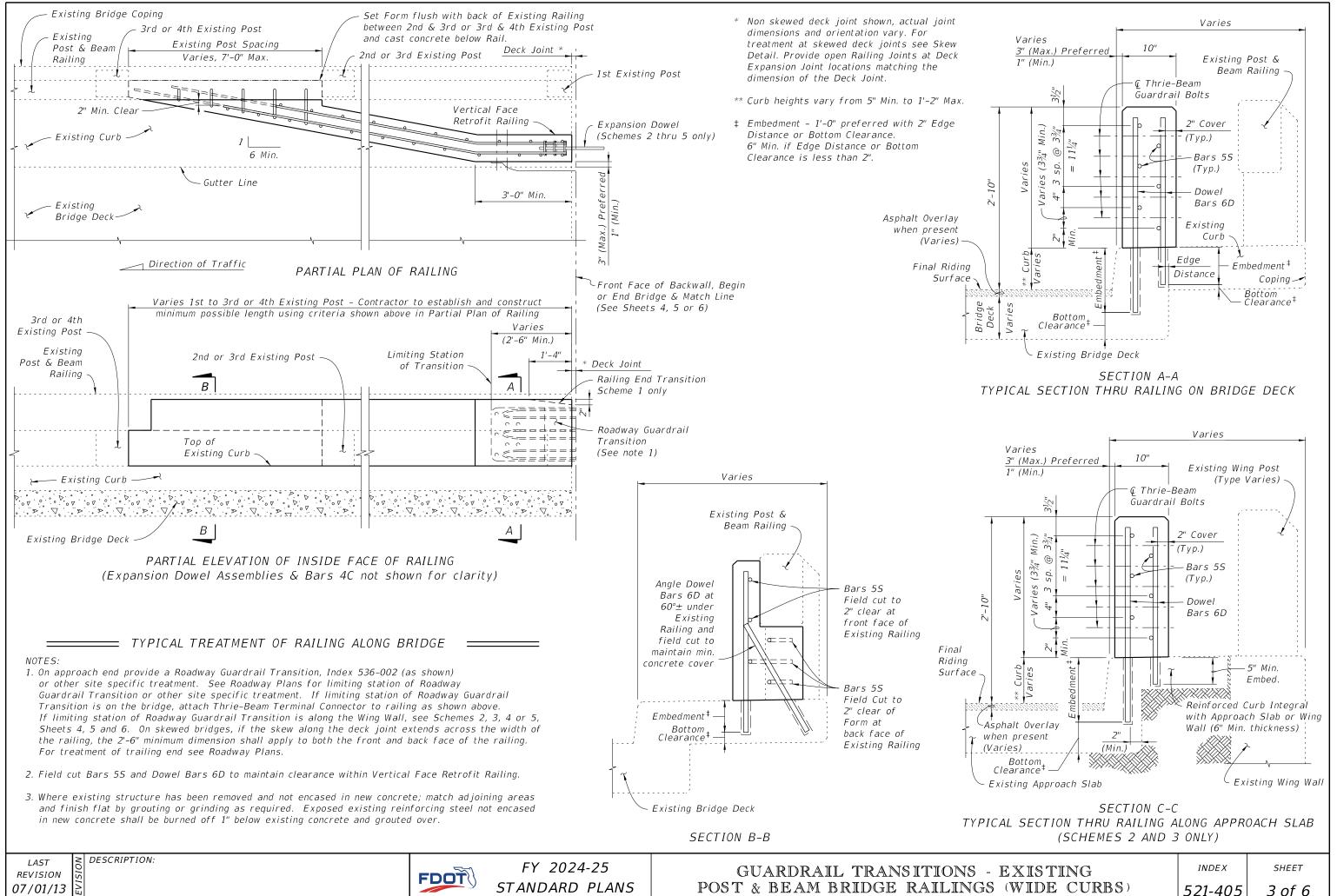
(11¼" Max.)

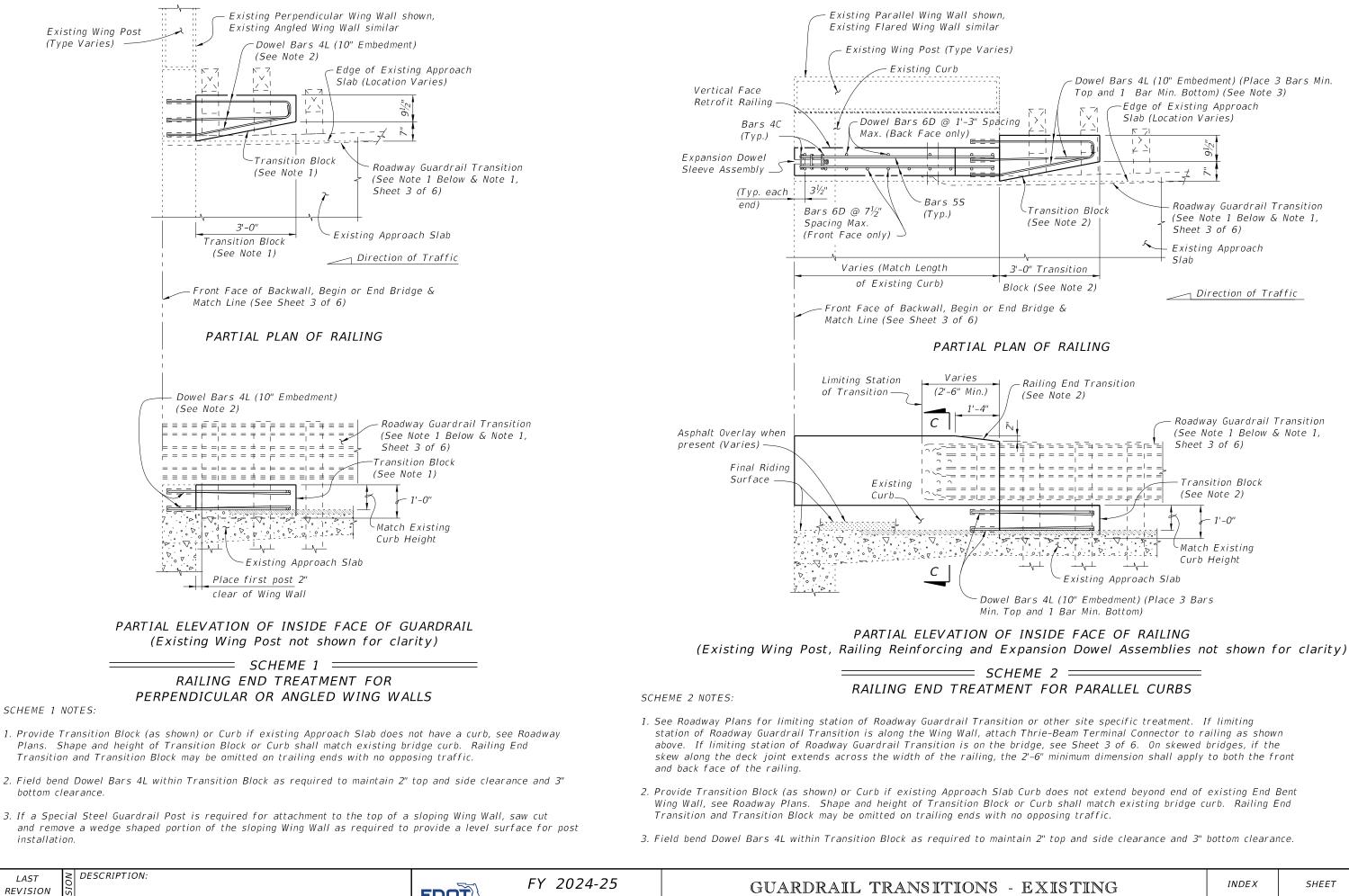
Embedmen

2¹/_/" (Shift Bars 4C

skewed joints)







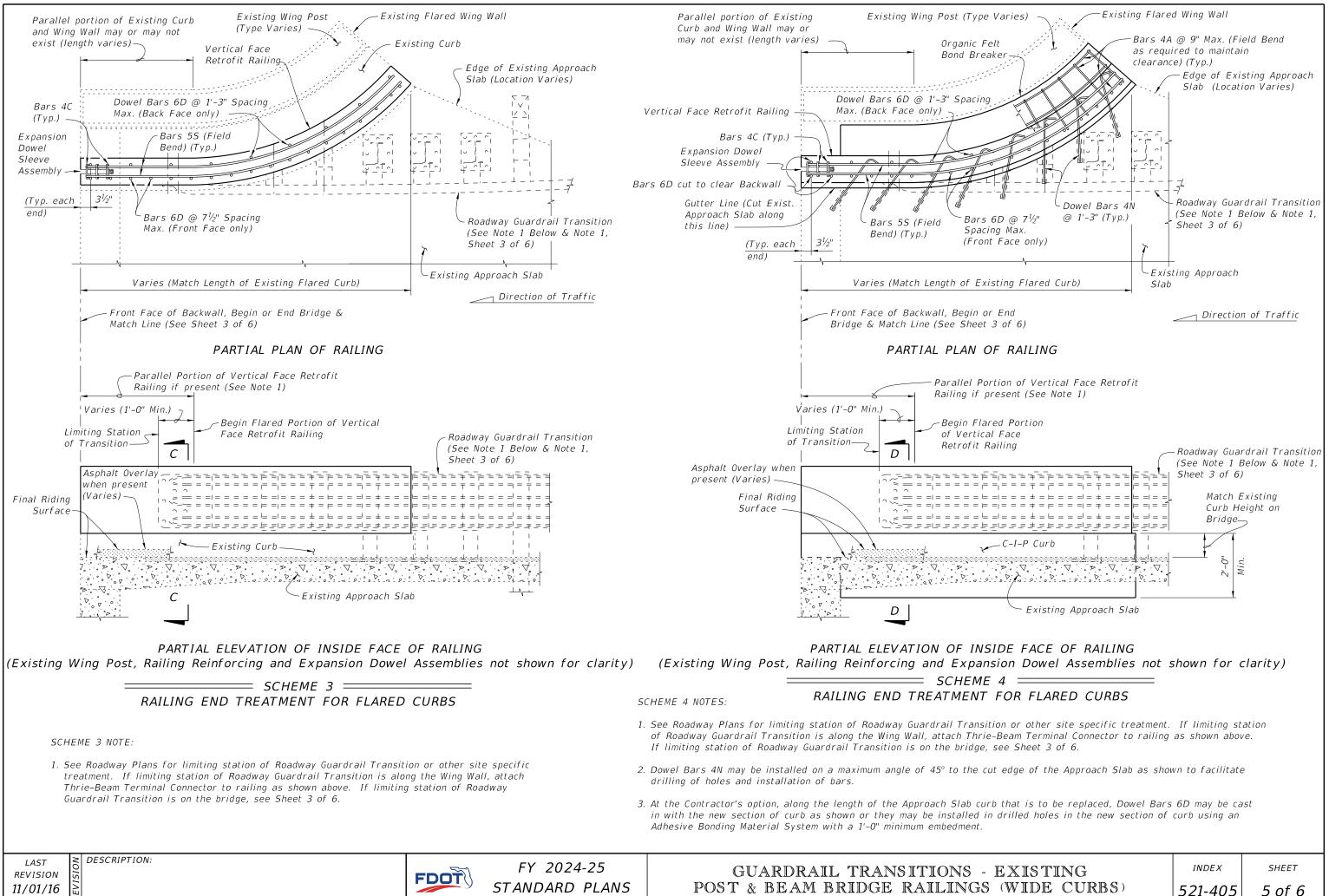
07/01/13



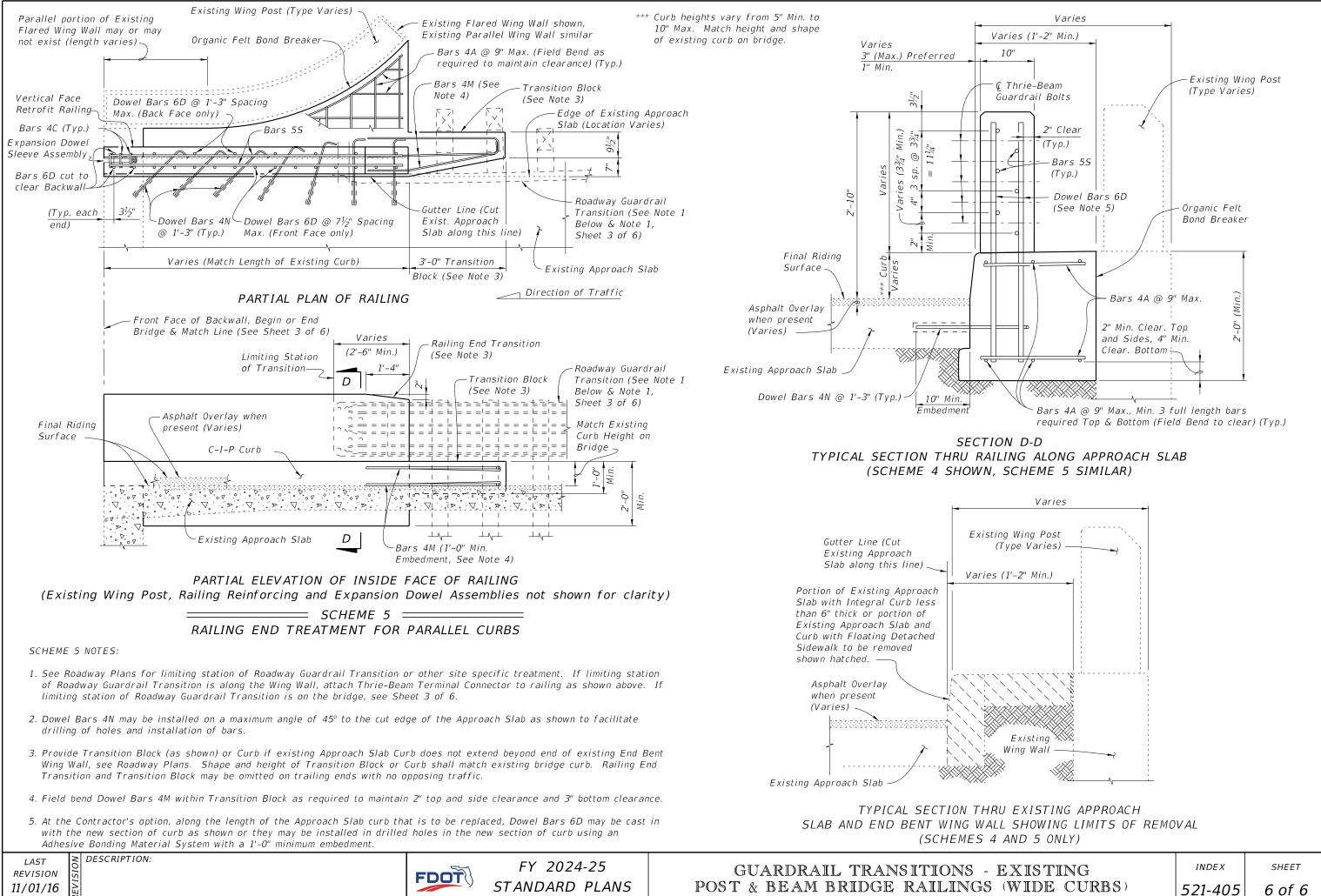
STANDARD PLANS

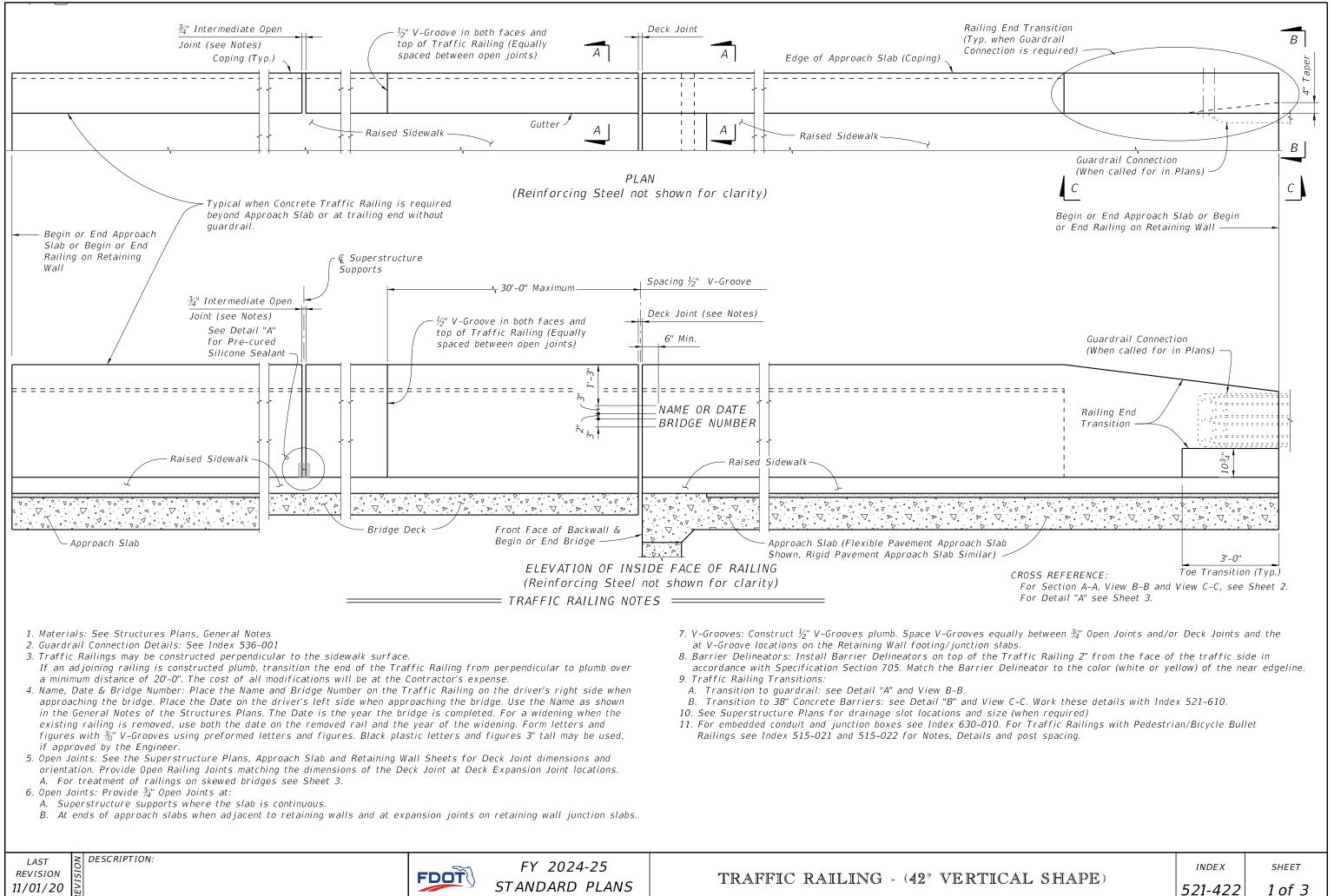
POST & BEAM BRIDGE RAILINGS

EXISTING	INDEX	SHEET
(WIDE CURBS)	521-405	4 of 6



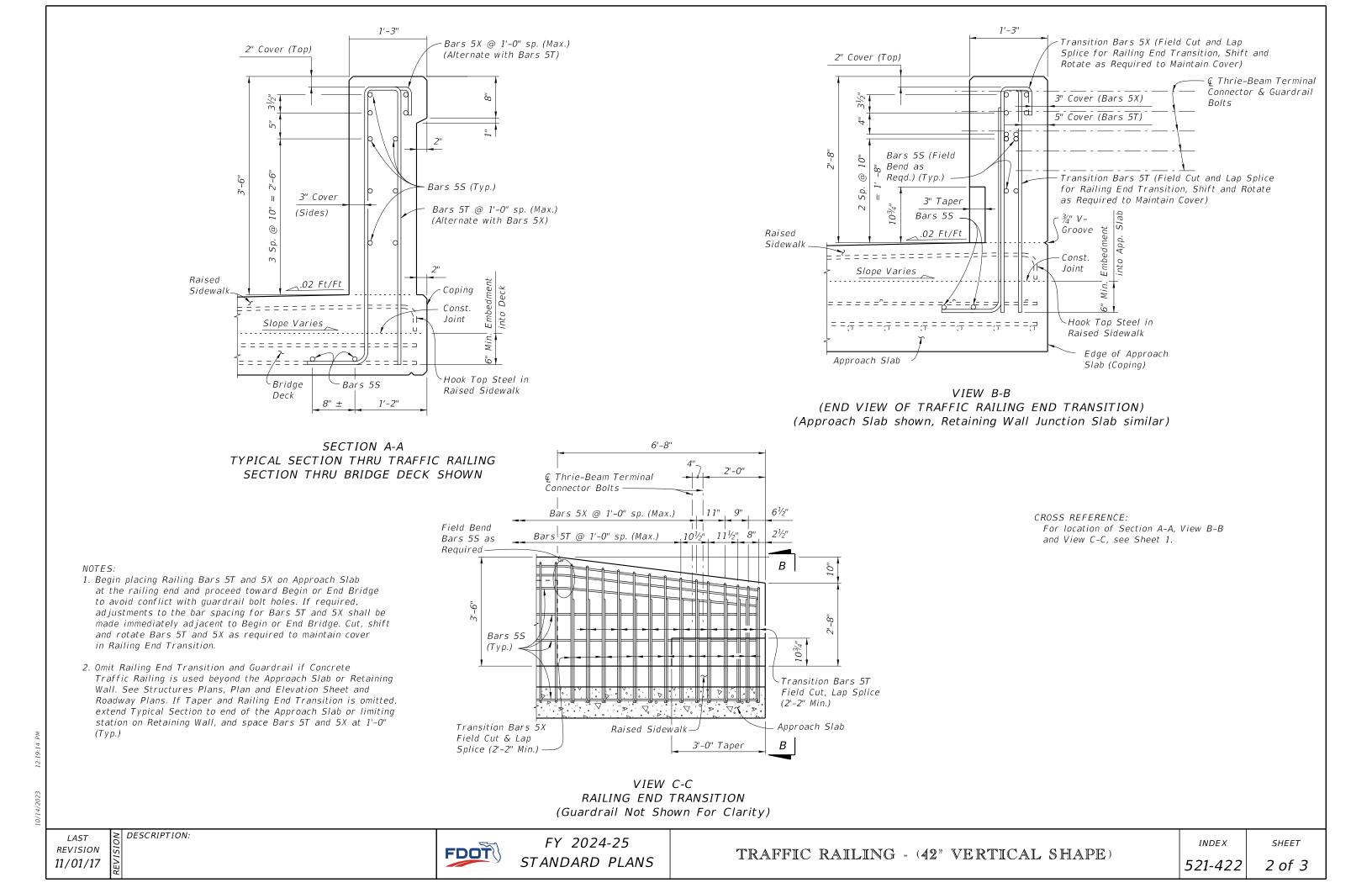
521-405

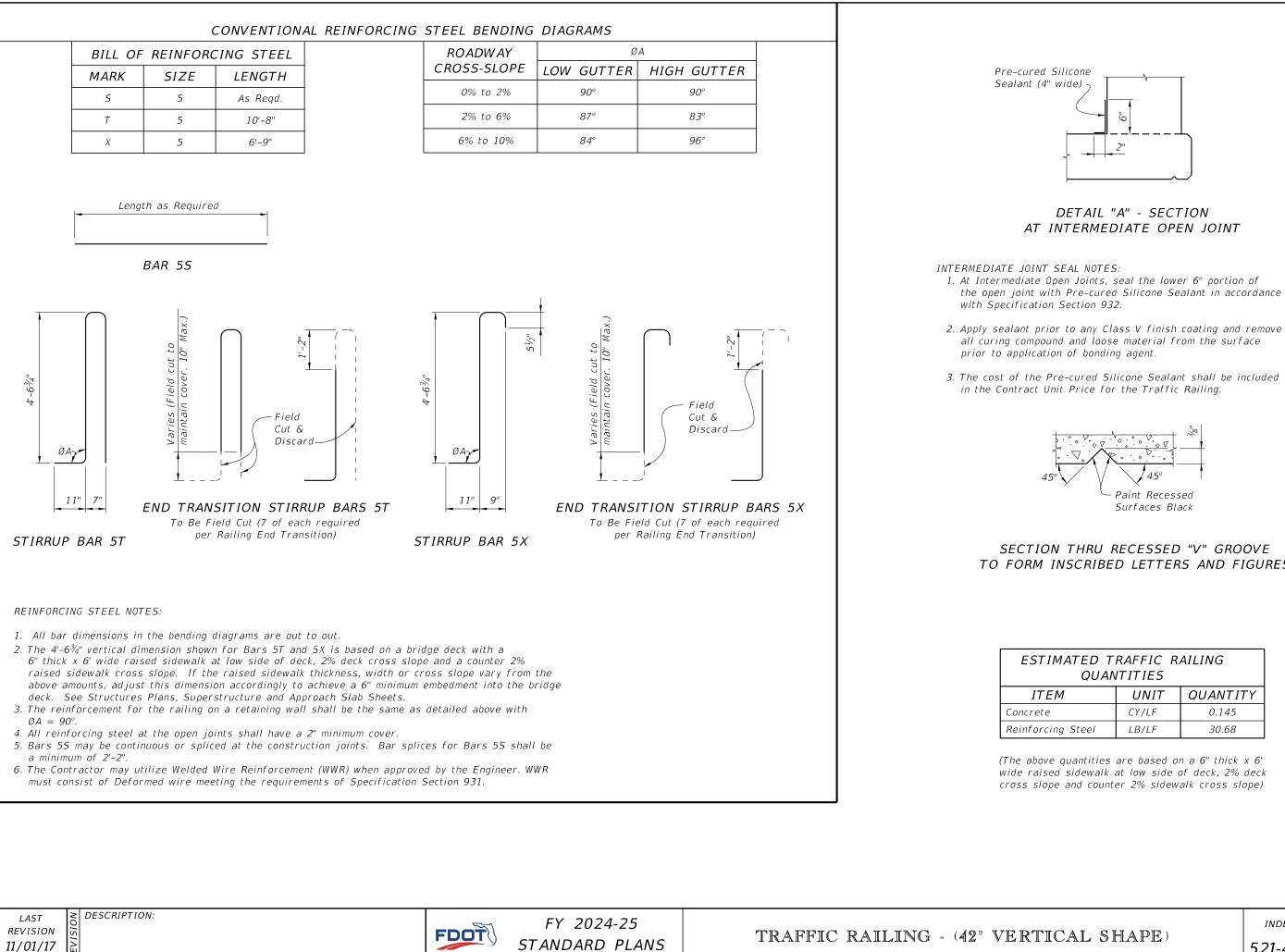






STANDARD PLANS

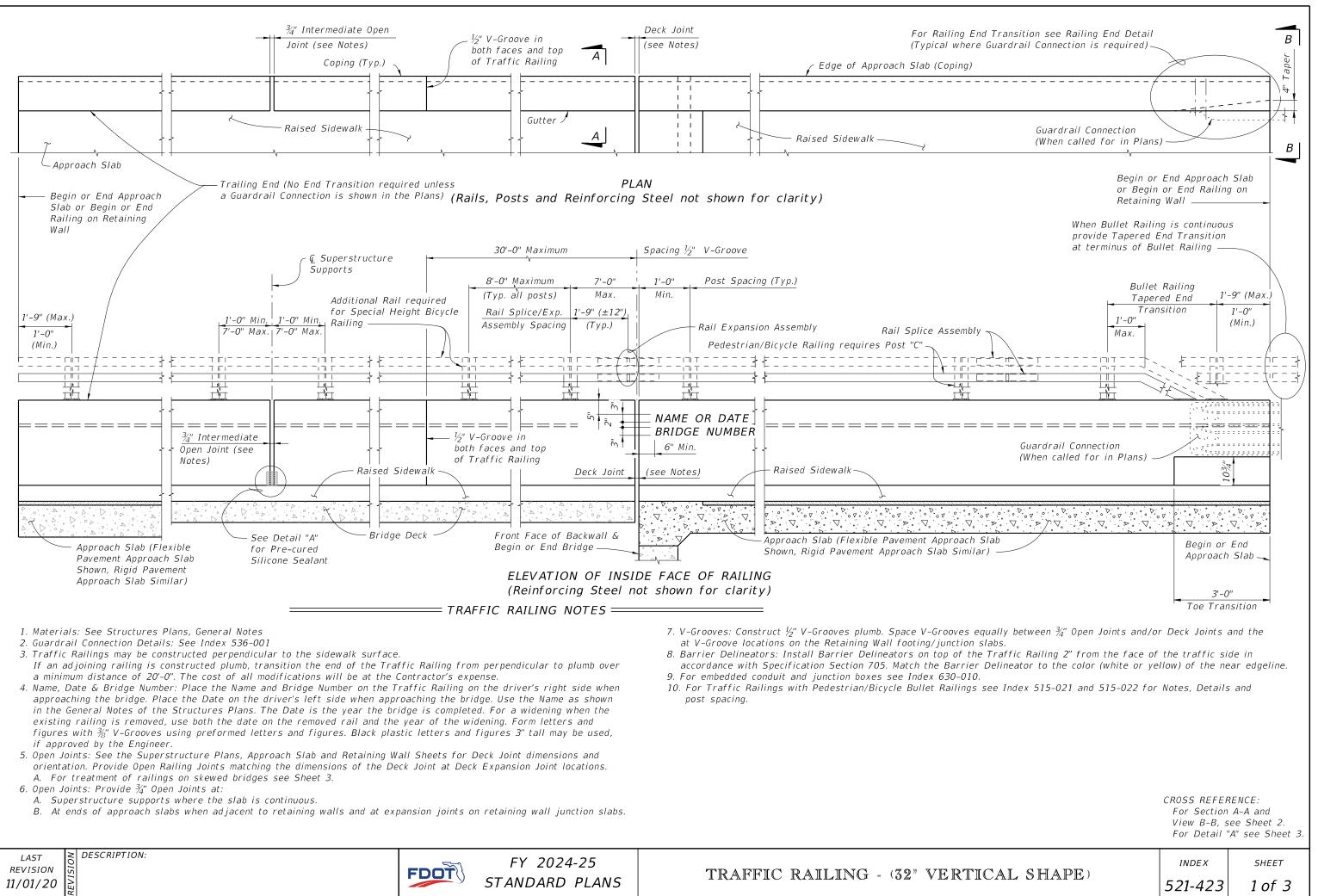


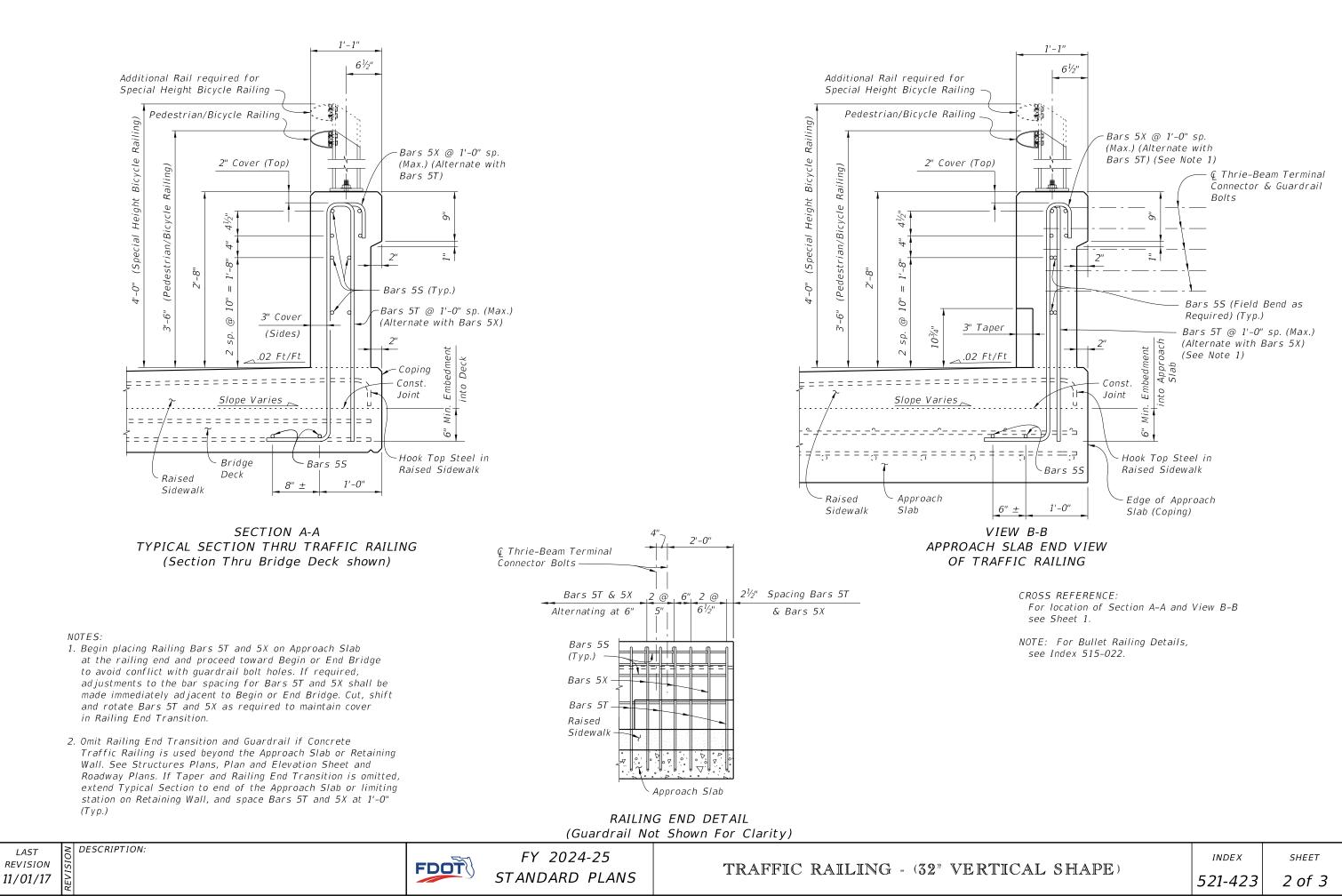


SECTION THRU RECESSED "V" GROOVE TO FORM INSCRIBED LETTERS AND FIGURES

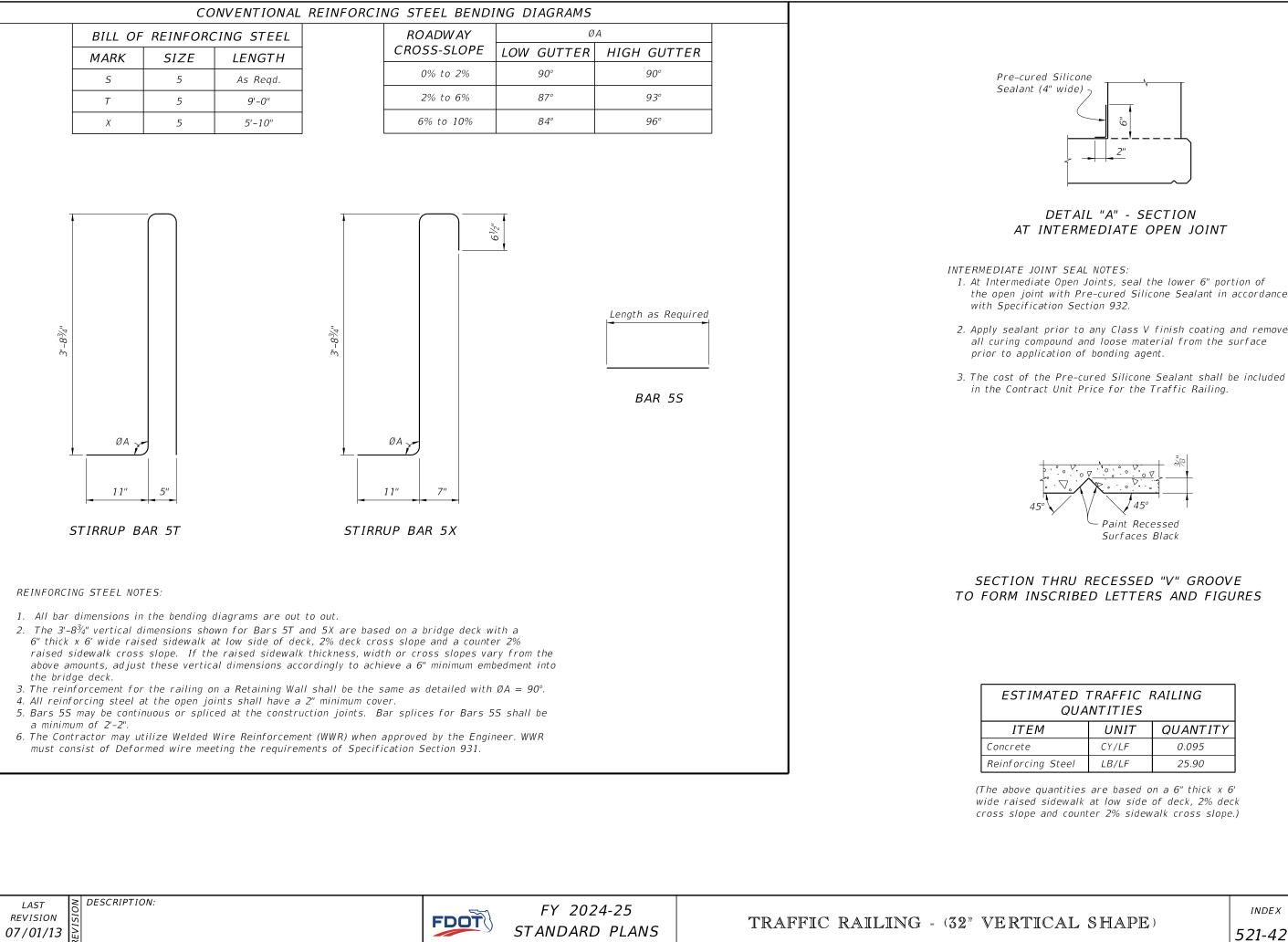
MATED TRAFFIC RAILING QUANTITIES			
М	UNIT	QUANTITY	
	CY/LF	0.145	
ng Steel	LB/LF	30.68	

	INDEX	SHEET
CAL SHAPE)	521-422	3 of 3





LAST REVISION



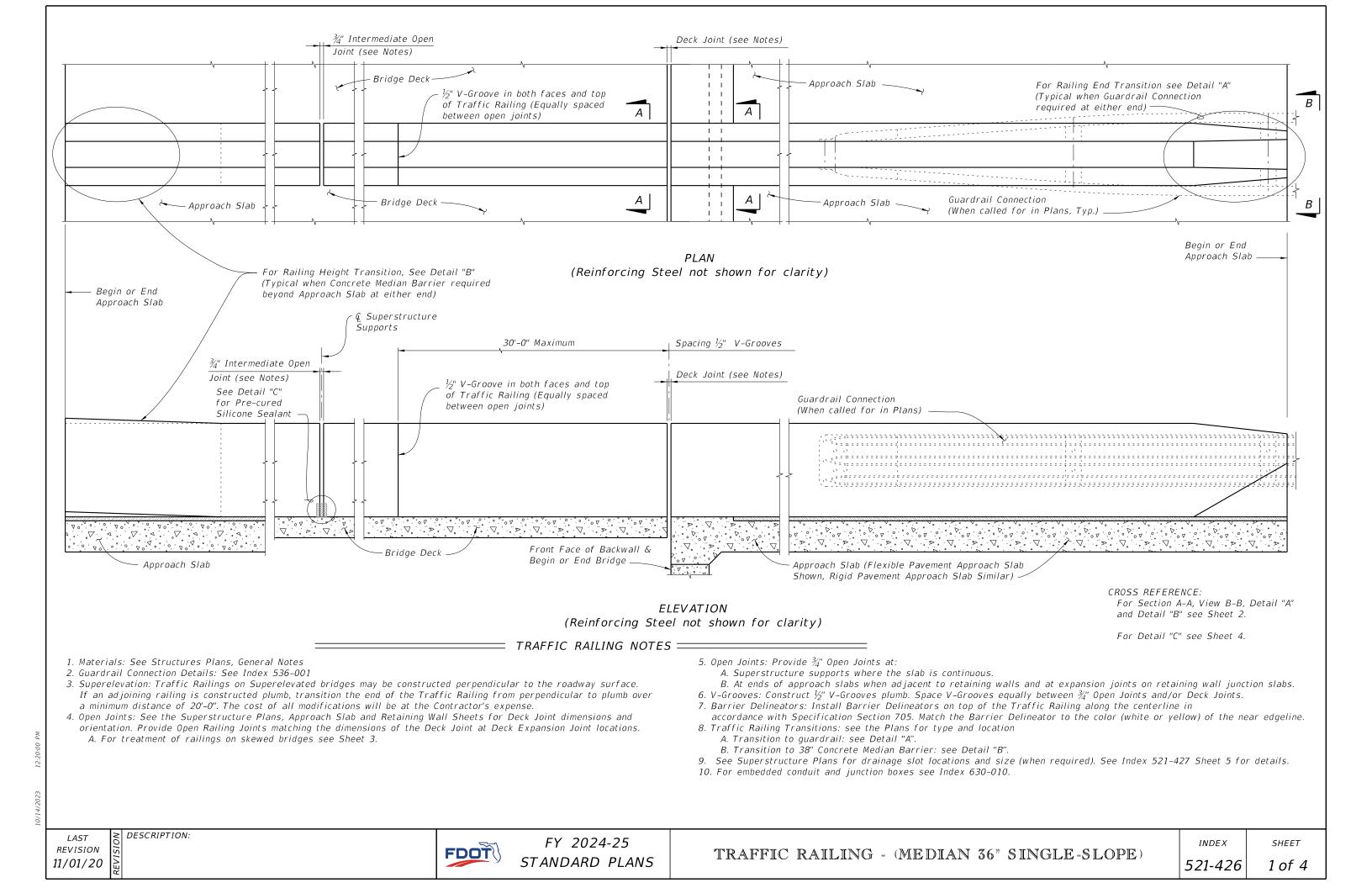
DETAIL "A" - SECTION

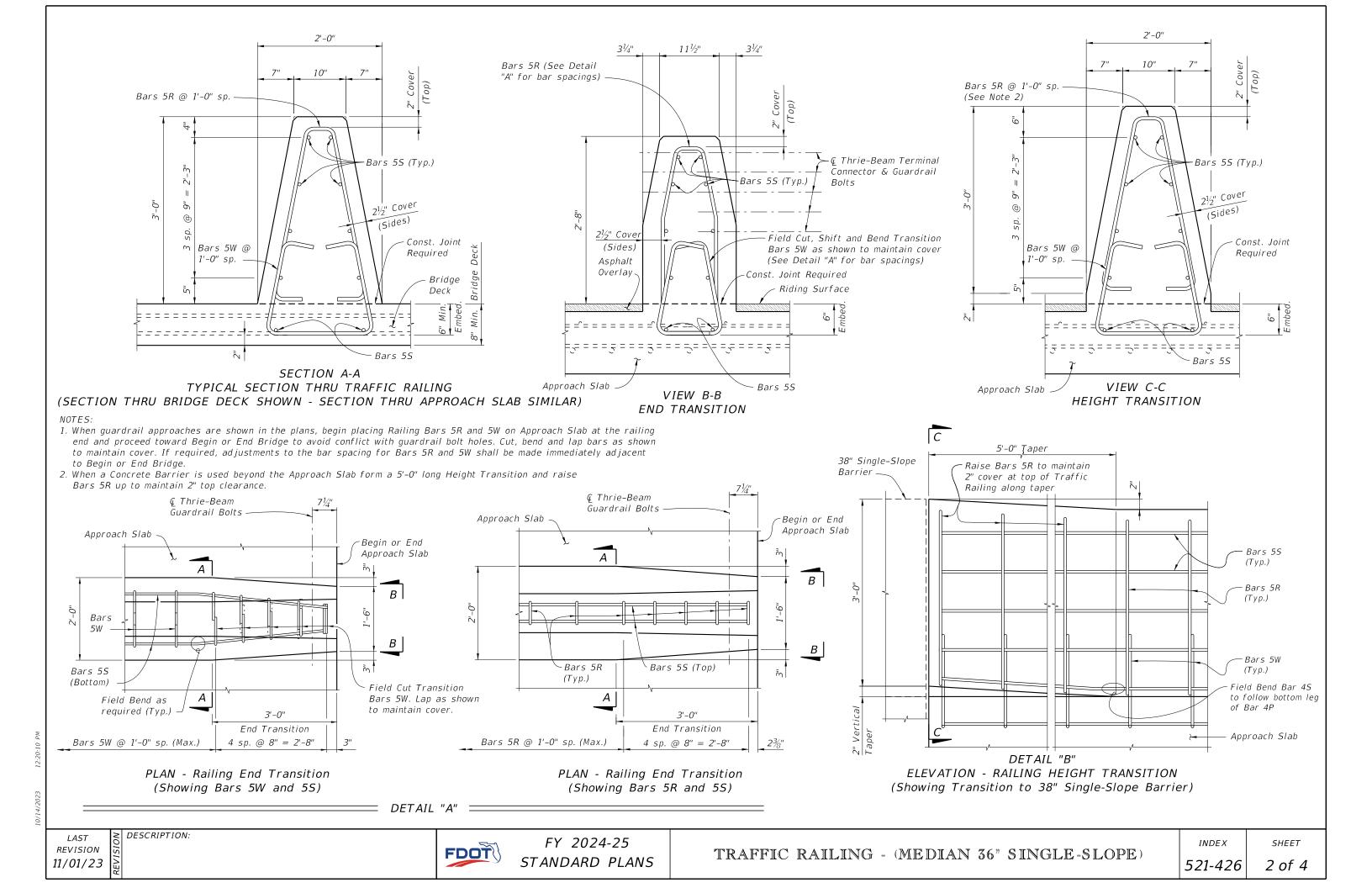
the open joint with Pre-cured Silicone Sealant in accordance

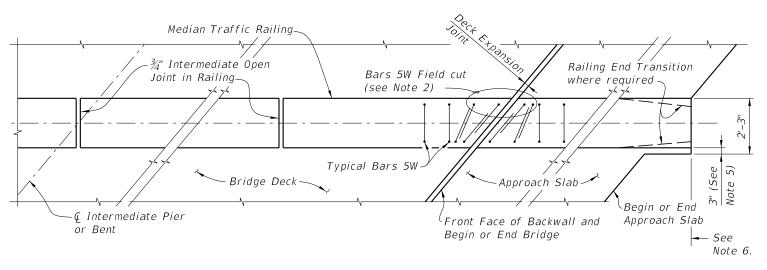
2. Apply sealant prior to any Class V finish coating and remove

ATED TRAFFIC RAILING QUANTITIES				
UNIT		QUANTITY		
	CY/LF	0.095		
Steel	LB/LF	25.90		

	INDEX	SHEET
CAL SHAPE)	521-423	3 of 3







PARTIAL PLAN VIEW OF BRIDGE DECK AND APPROACH SLAB WITH MEDIAN TRAFFIC RAILING

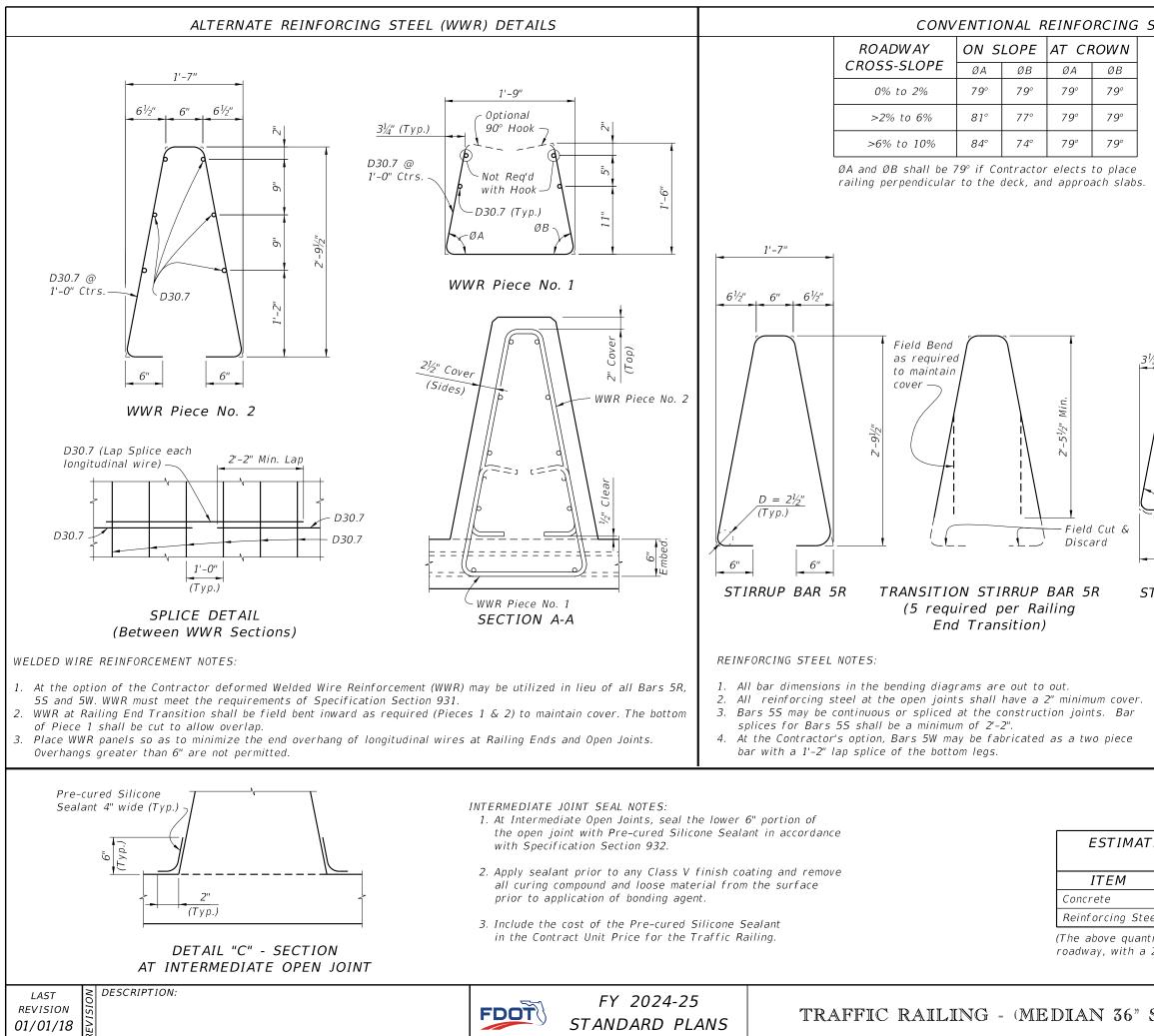
NOTES:

- 1) Median Traffic Railing reinforcement vertical Bars 5W may be shifted up to 1" (Max.) and rotated up to 10 degrees as required to allow proper placement.
- 2) Transition Stirrup Bars 5W shall be used as required at railing ends adjacent to expansion joints to facilitate placement of bars in acute corners. Place Transition Bars 5W in a fan pattern to maintain spacing. Rotate bars in 10° (Max.) increments as required.
- 3) Median Traffic Railing ends at deck expansion joints shall follow the deck joint with allowance for joint movement. See Structures Plans, Superstructure and Approach Slab Sheets for Details.
- 5) At begin or end approach slab extend slab at the median railing ends 3" (open side) as shown to provide a base for casting of the railing.
- 6) Work this Sheet with Approach Slab Indexes as applicable.
- 7) Deck Expansion Joint at begin or end bridge shown. Deck Expansion Joints at *Q* Pier or Intermediate Bents are similar.
- 8) Partial Plan Views shown are intended as guides only. See Structures Plans, Superstructure and Approach Slab Sheets for skew angles, joint orientation, dimensions and details.
- 9) If Welded Wire Reinforcement is used in lieu of conventional reinforcement, placement of the WWR vertical elements shall be similar to those shown above. Clipping of horizontal elements to facilitate placement shall be minimized where possible. Where clipping is required, supplement horizontal elements by lap splicing with deformed bars having an equivalent area of steel.

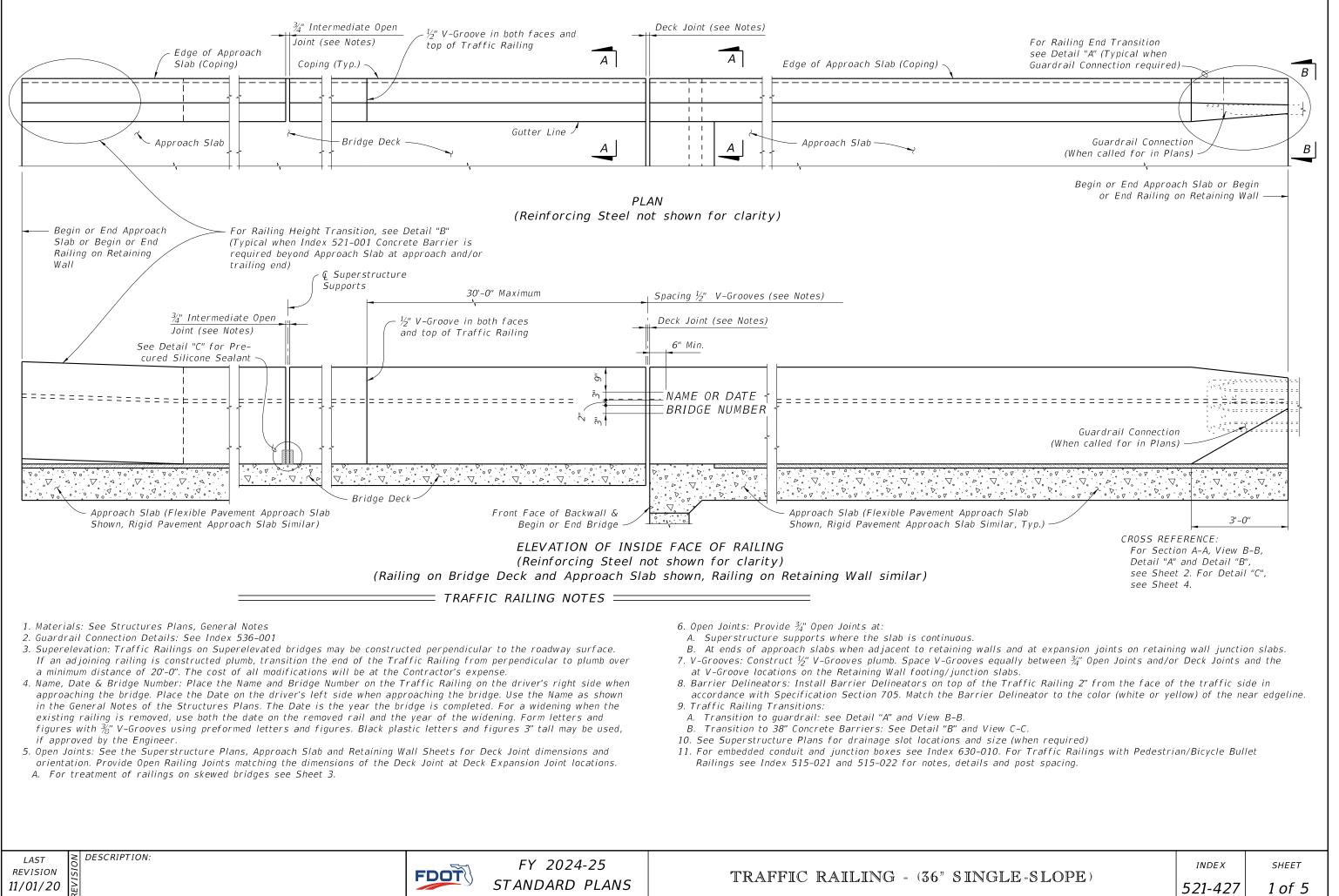
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	INDEX	SHEET
SINGLE-SLOPE)	521-426	3 of 4



STEEL BENDING DIAGRAMS						
BILL OF REINFORCING STEEL						
	MARK	SIZE	LENGT	Н		
	R	5	7'-2"			
	S	5	As Req	d.		
	W	5	5'-10''			
	L.	ength as Requ	ired			
		BAR 5S				
3 ¹ / ₂ " 1'-2'	' 3 ¹ /2"					
	7.1	Field Cut & Reuse —	(\neg		
	6"		Ý			
$\int \frac{D = 2^{1/2''}}{(T y p.)}$	16"		ØA or Ø to matc			
-ØA	ØB		Тур. Ва			
		ptional Splice				
1'-9'	· (.	see Note 4)	-	10"		
STIRRUP E	BAR 5W	TRANSITIC	ON STIRF	UP BAR 5W		
		То	Be Field	Cut		
			uired pe d Transii			
TED TRAFFIC RAILING						
QUANTITIES						
UNIT QUANTITY CY/LF 0.157						
eel LB/LF 23.99						
ntities are based on a crowned						
a 2% cross slope)						
				CUEET		
SINGL	E-SLOP	E) _	INDEX	SHEET		
		5	21-426	4 of 4		

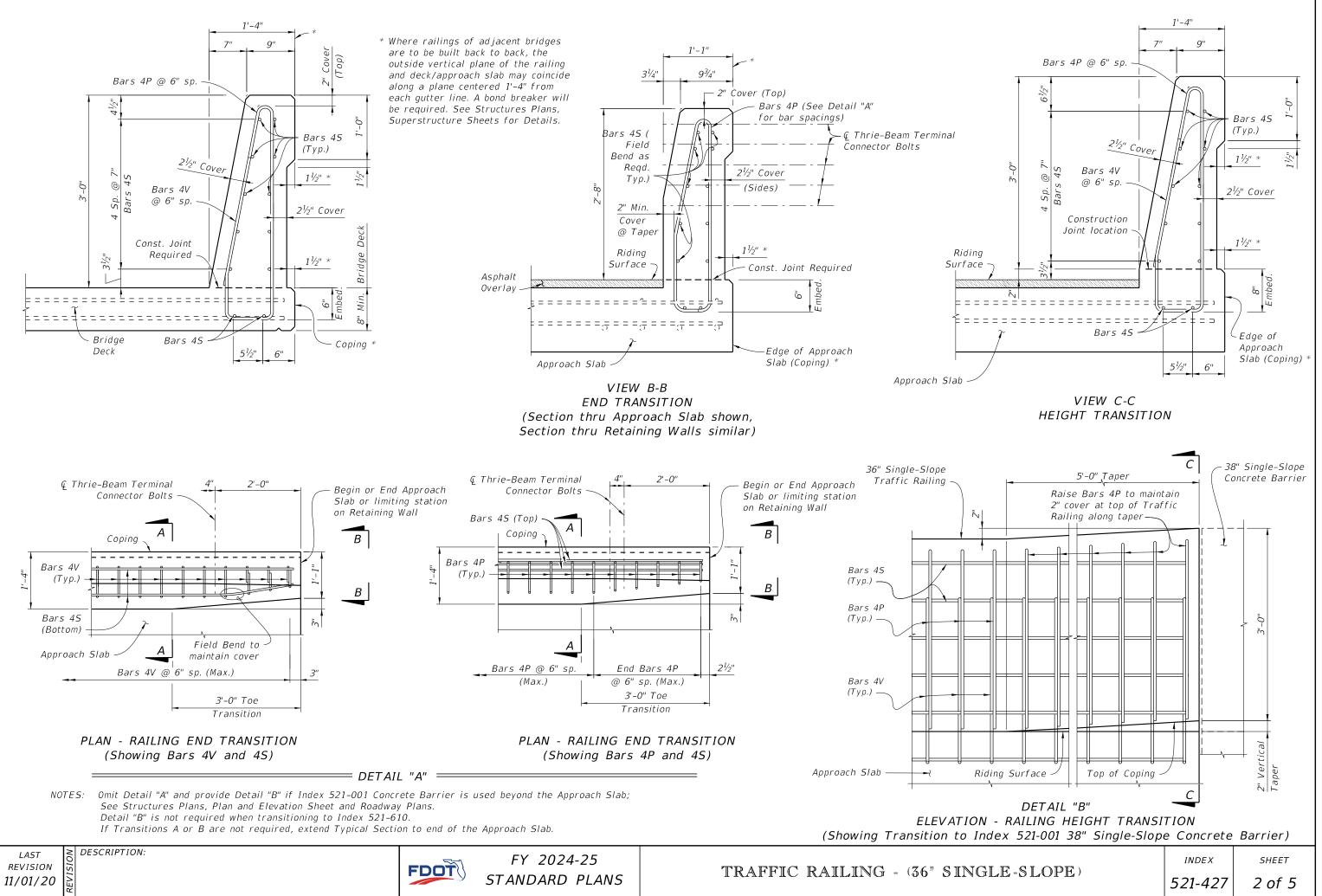


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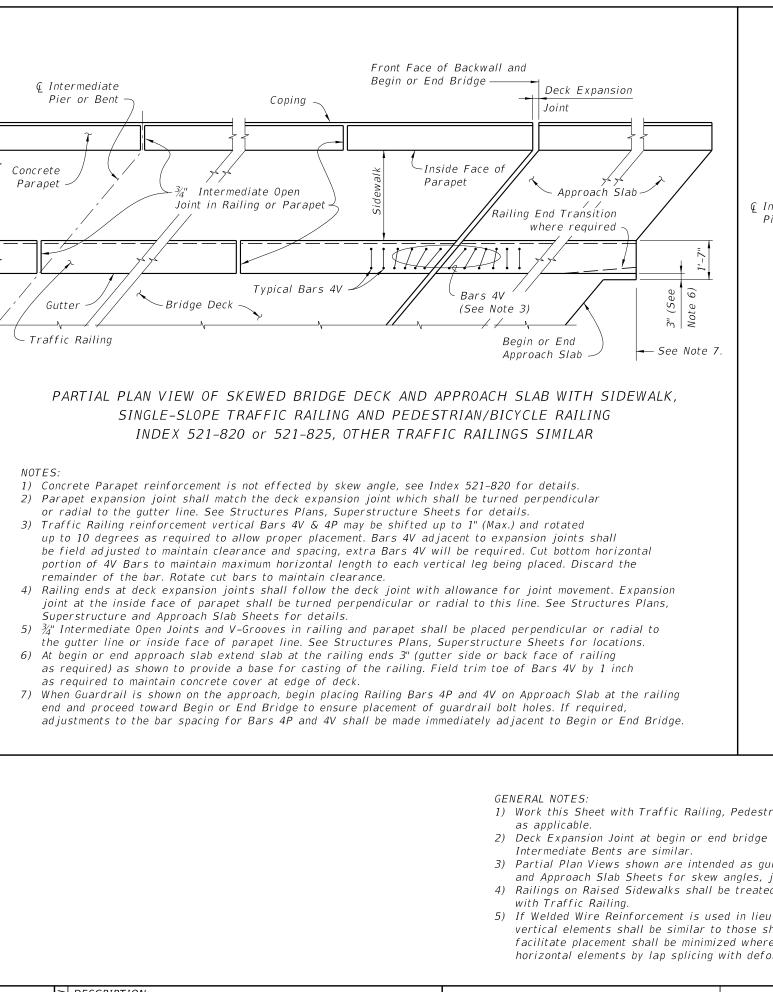


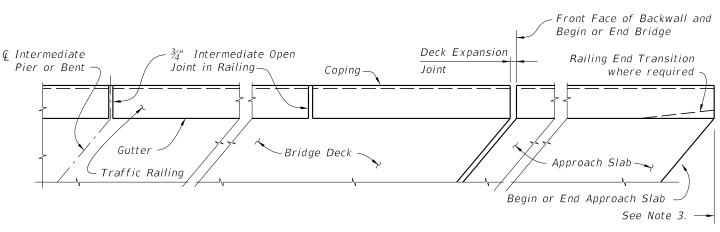




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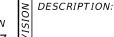


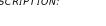
PARTIAL PLAN VIEW OF SKEWED BRIDGE DECK AND APPROACH SLAB WITH SINGLE-SLOPE TRAFFIC RAILING, OTHER TRAFFIC RAILINGS SIMILAR

NOTES:

- 1) Railing expansion joint shall match the deck expansion joint which shall be turned perpendicular or radial to the gutter line. See Structures Plans, Superstructure Sheets for details.
- 2) $\frac{3}{4}$ " Intermediate Open Joints and $\frac{1}{2}$ " V-Grooves in railing shall be placed perpendicular or radial to the gutter line. See Structures Plans, Superstructure and Approach Slab Sheets for locations.
- 3) When Guardrail is shown on the approach, begin placing Railing Bars 4P and 4V on Approach Slab at the railing end and proceed toward Begin or End Bridge to ensure placement of guardrail bolt holes. If required, adjustments to the bar spacing for Bars 4P and 4V shall be made immediately adjacent to Begin or End Bridge.

- 1) Work this Sheet with Traffic Railing, Pedestrian/Bicycle Railing, and Approach Slab Indexes
- 2) Deck Expansion Joint at begin or end bridge shown. Deck Expansion Joints at Q Pier or
- 3) Partial Plan Views shown are intended as guides only. See Structures Plans, Superstructure and Approach Slab Sheets for skew angles, joint orientation, dimensions and details.
- 4) Railings on Raised Sidewalks shall be treated similar to the Partial Plan View of Bridge Deck
- 5) If Welded Wire Reinforcement is used in lieu of conventional reinforcement, placement of the WWR vertical elements shall be similar to those shown above. Clipping of horizontal elements to facilitate placement shall be minimized where possible. When clipping is required, supplement horizontal elements by lap splicing with deformed bars having an equivalent area of steel.



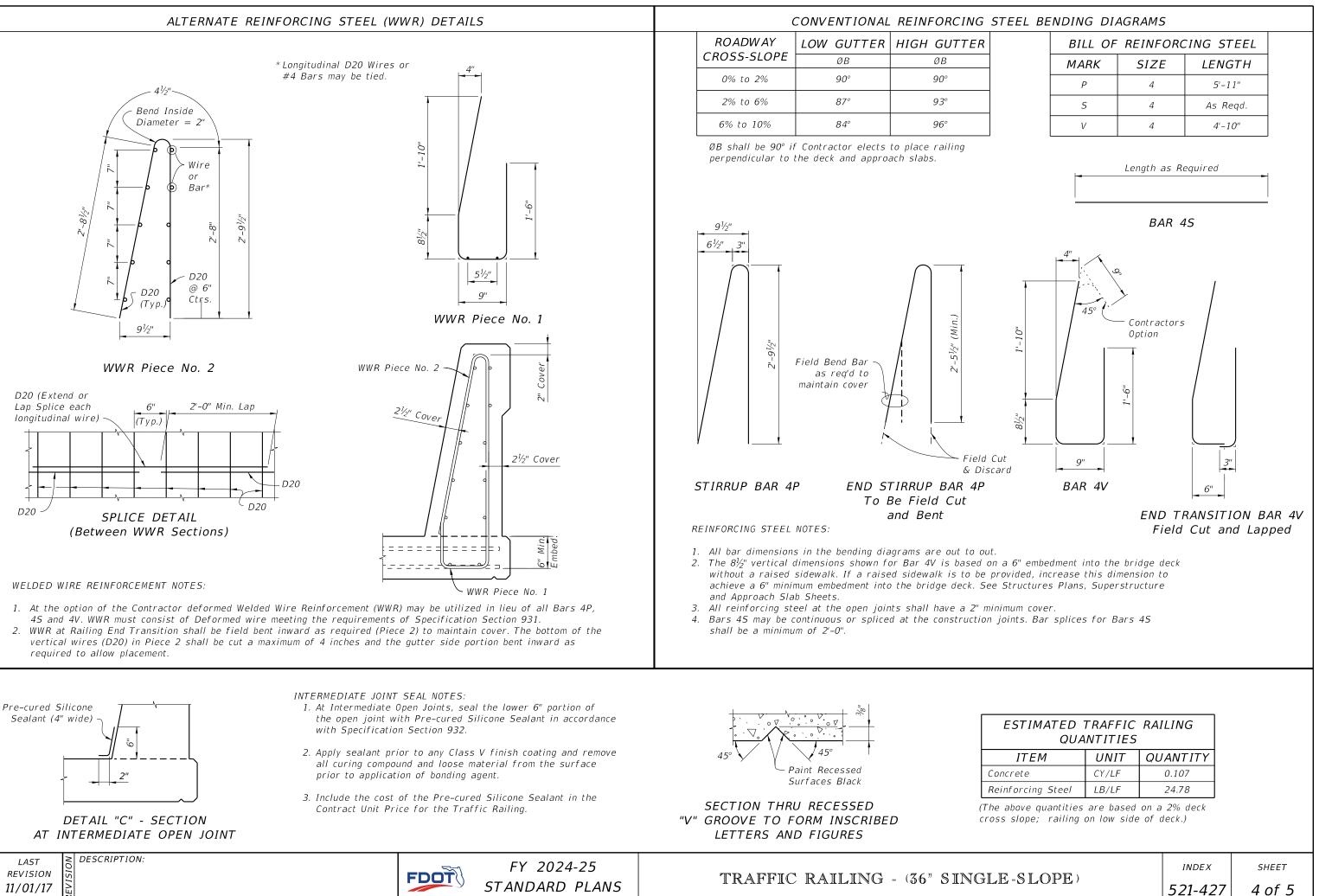




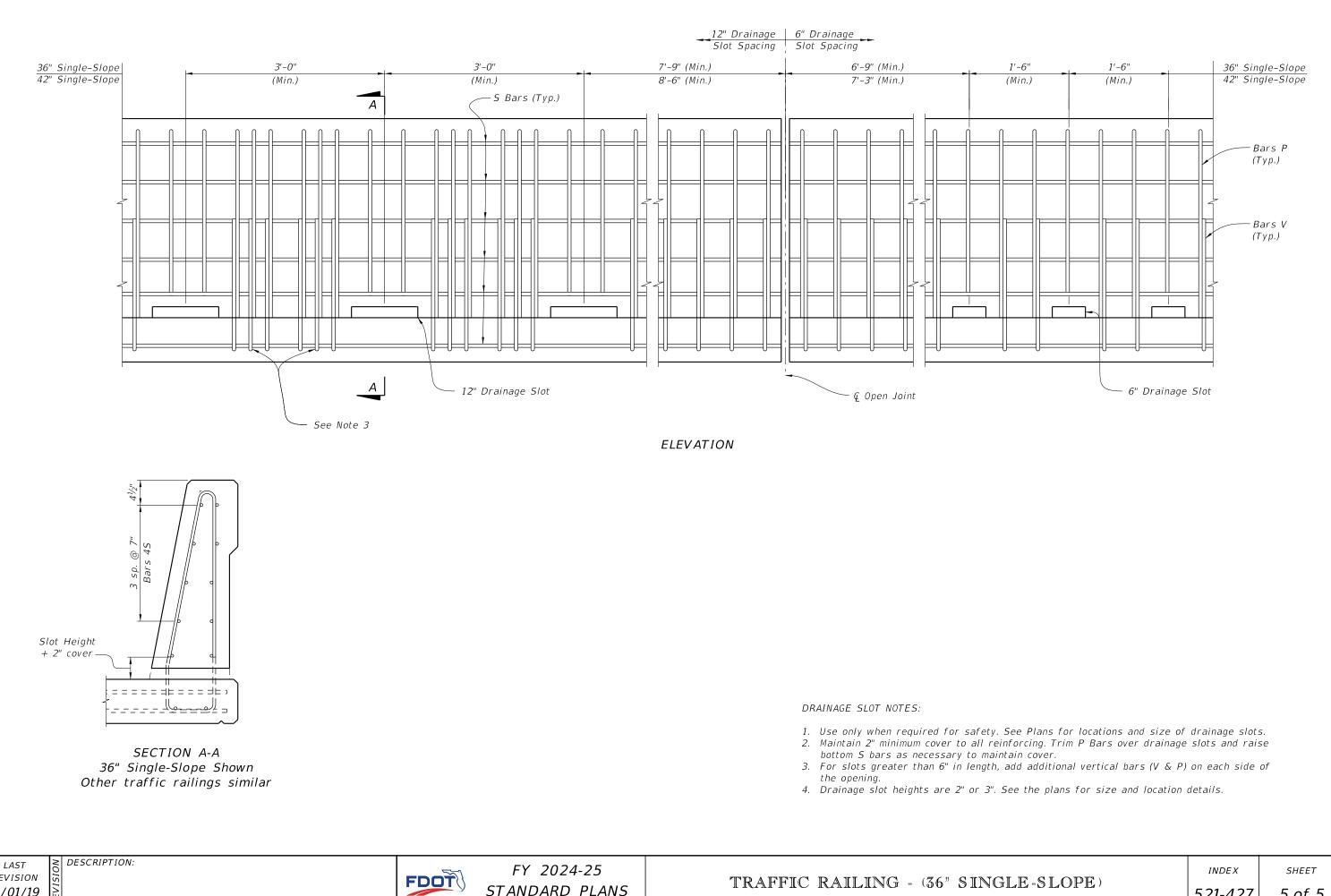
FY 2024-25 STANDARD PLANS

TRAFFIC RAILING - (36" SING

	INDEX	SHEET
ELE-SLOPE)	521-427	3 of 5



10/14/2023

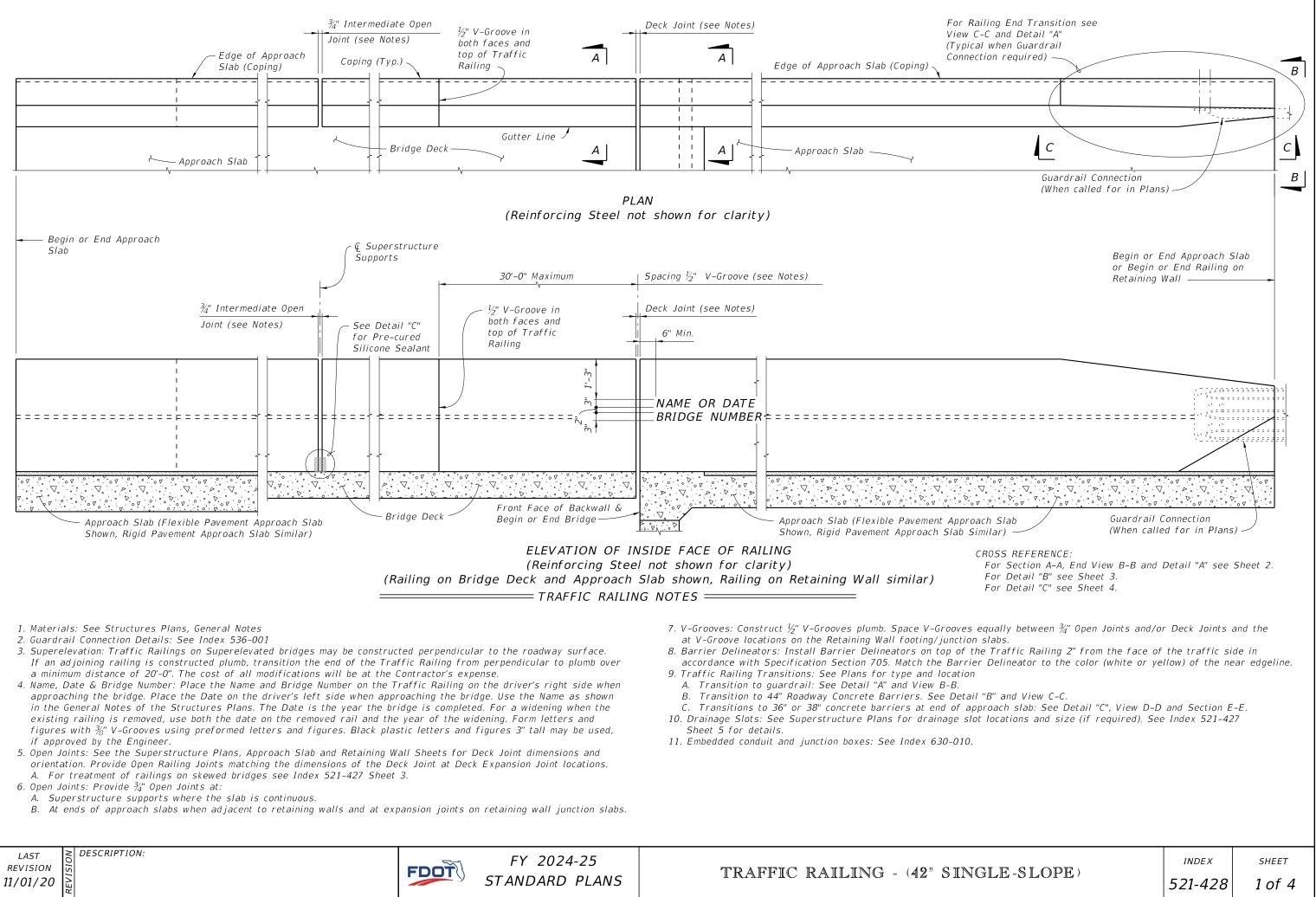


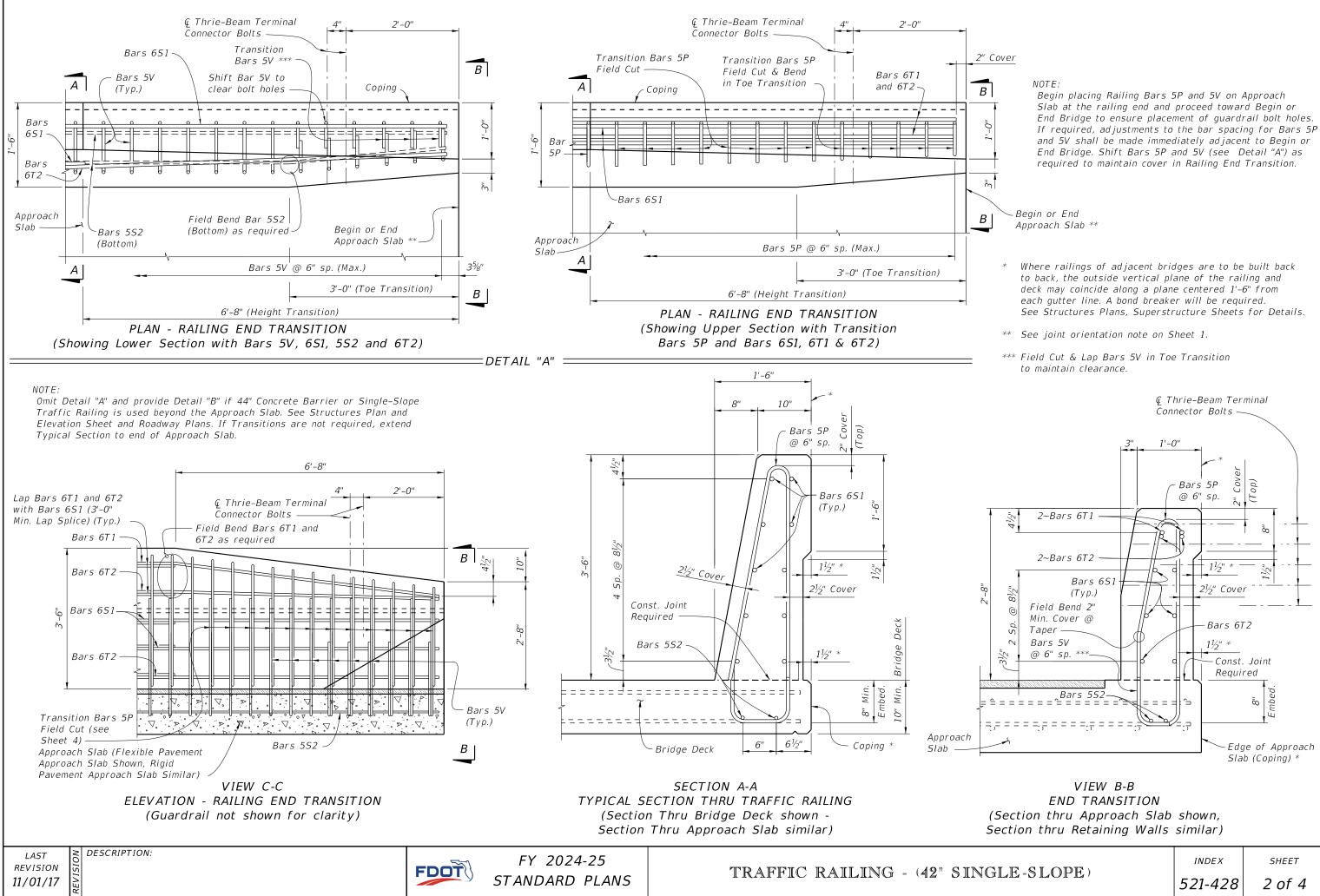
LAST REVISION 11/01/19



STANDARD PLANS

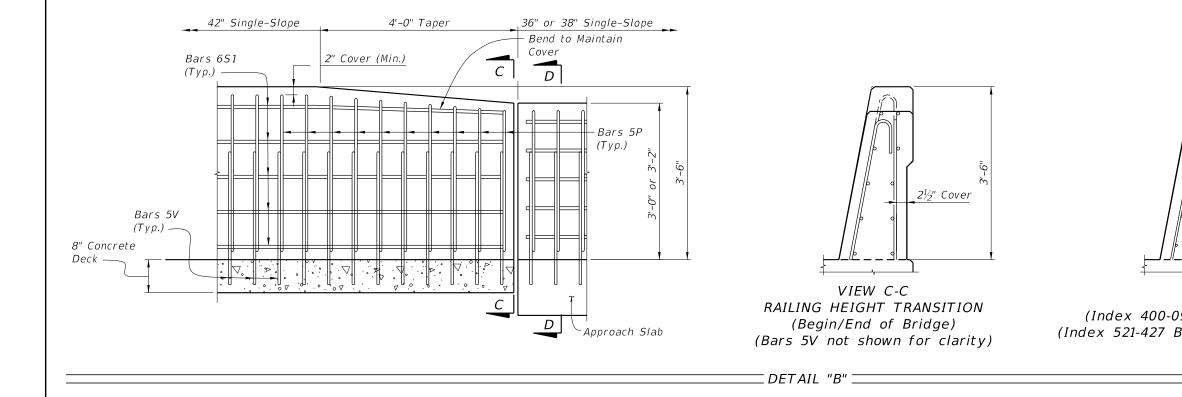
521-427 5 of 5





	INDEX	SHEET
ELE-SLOPE)	521-428	2 of 4

NOTE: cover at top of traffic railing.



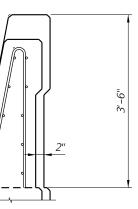
LAST REVISION 11/01/20





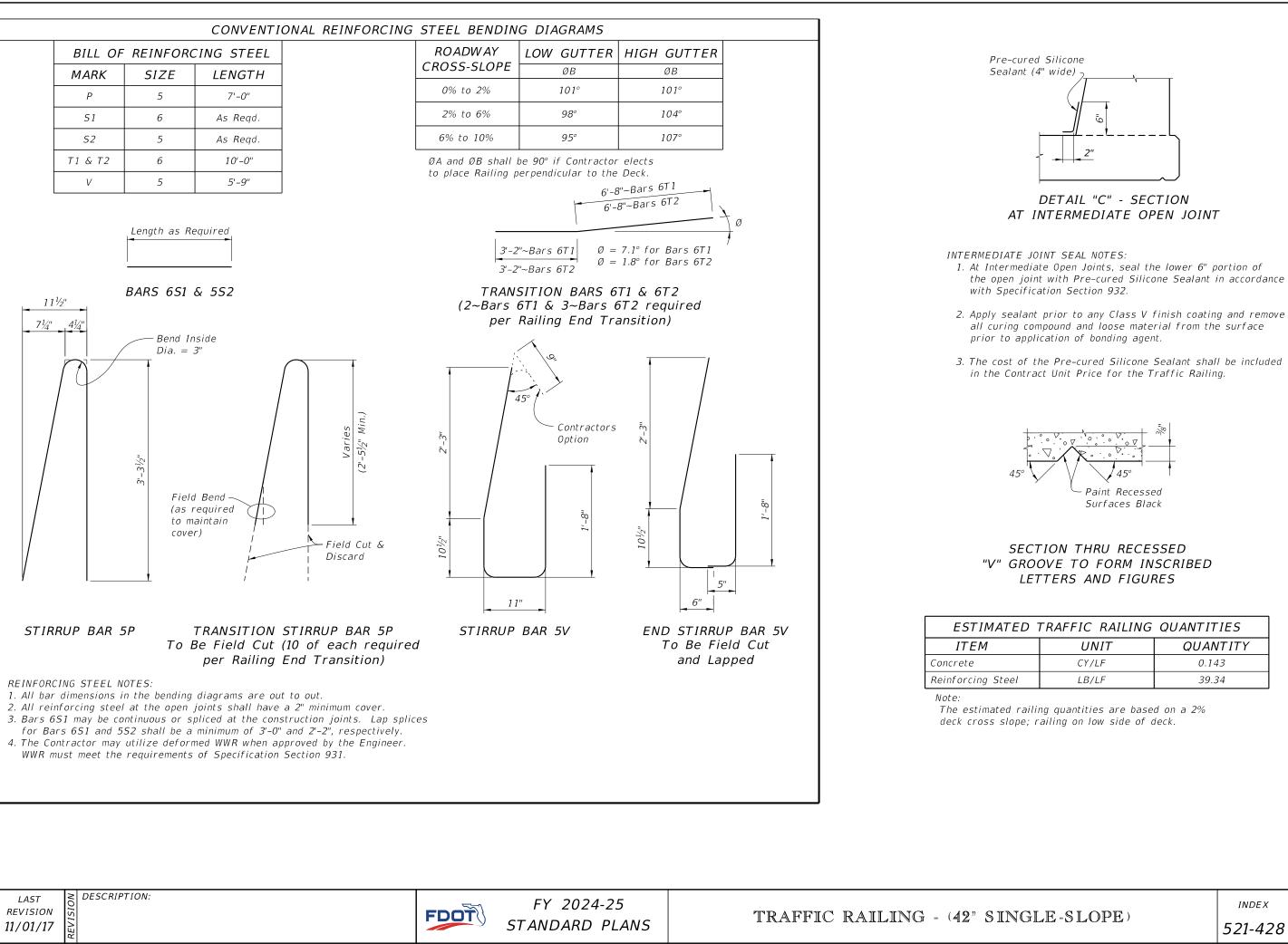
TRAFFIC RAILING - (42" SING

1. Provide Detail "B" height transition where 42" Traffic Railings are required on bridge, and 36" or 38" Barriers are shown on approaches. See Structures Plans for coping details. 2. Work Detail "B" with Indexes 400-090 or 400-091, 521-427, and 521–610 as necessary. 3. Field cut 5P Bars as shown to maintain 2" min. (4" max.)



SECTION D-D (Index 400-091 Shown, 400-090 Similar) (Index 521-427 Bars 4V not shown for Clarity)

	INDEX	SHEET
ELE-SLOPE)	521-428	3 of 4



DETAIL "C" - SECTION AT INTERMEDIATE OPEN JOINT

the open joint with Pre-cured Silicone Sealant in accordance

all curing compound and loose material from the surface

TRAFFIC RAILING QUANTITIES			
	UNIT	QUANTITY	
	CY/LF	0.143	
	LB/LF	39.34	

	INDEX	SHEET
LE-SLOPE)	521-428	4 of 4



Aassessies

QUANTITY

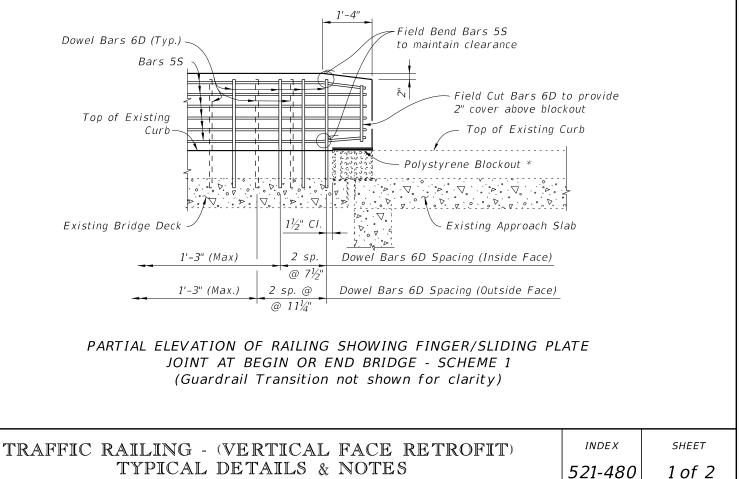
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222223

Increment

0.003 per in. height

0.10 per in. length



Match Deck Joint width

Bars 4C and Expansion Dowels

Polystyrene Blockout

leakage into the expansion joint.

Bars B, see Sheet 2 (Typ.)

Field Bend Bars 5S to

maintain Cover (Typ.)

DESCRIPTION: REVISION

ITEM

Reinforcing Steel

Concrete

LAST

07/01/19

Top of Existing Curb

UNIT

CY/FT

LB/FT

NAME, DATE AND BRIDGE NUMBER

LETTERING DETAIL

ESTIMATED TRAFFIC RAILING QUANTITIES

9" Curb

0.064

13.27

 ∇ > ∇ > ∇ > ∇



FY 2024-25 STANDARD PLANS

(Quantities are based on a 9" curb, no curb cross

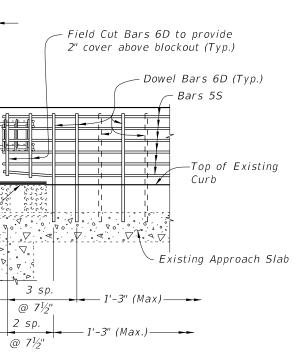
slope and 1'-0" embedment length of Bars 6D. If

the curb height or embedment length differs from

that shown, increase or decrease quantity by the

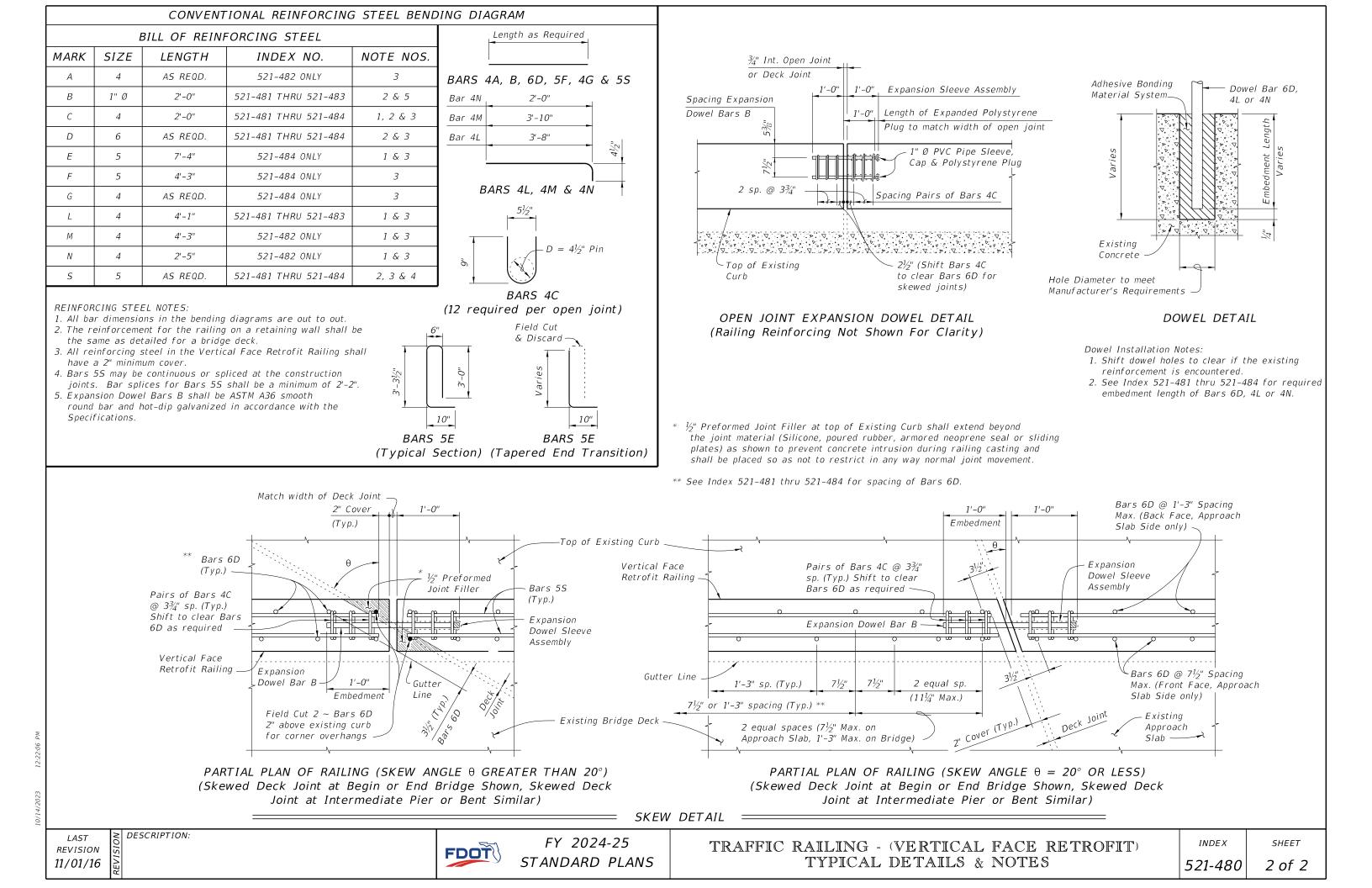
given per inch increment.) See Index 521-484,

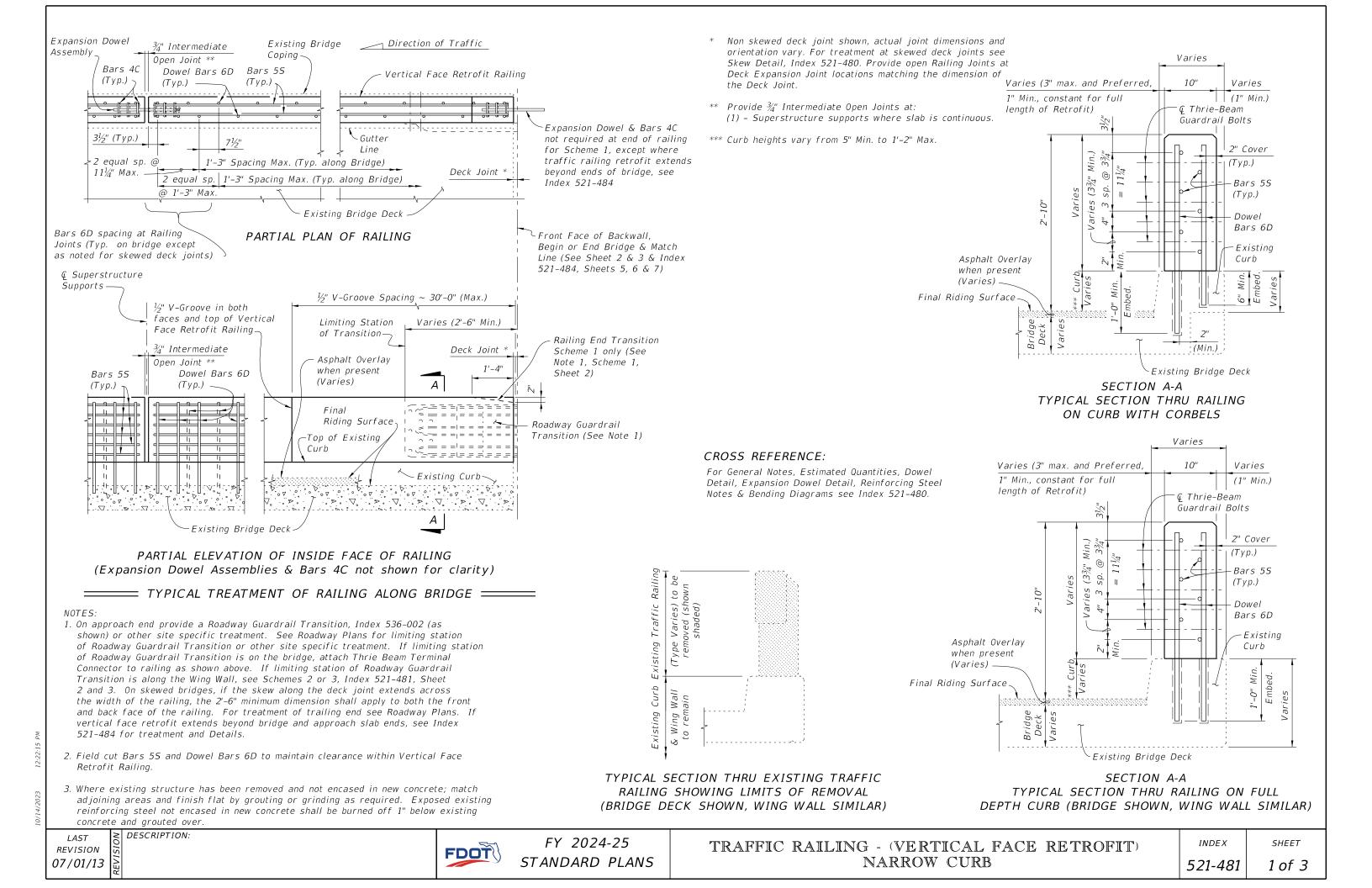
Sheet 4 for Spread Footing Approach Quantities.

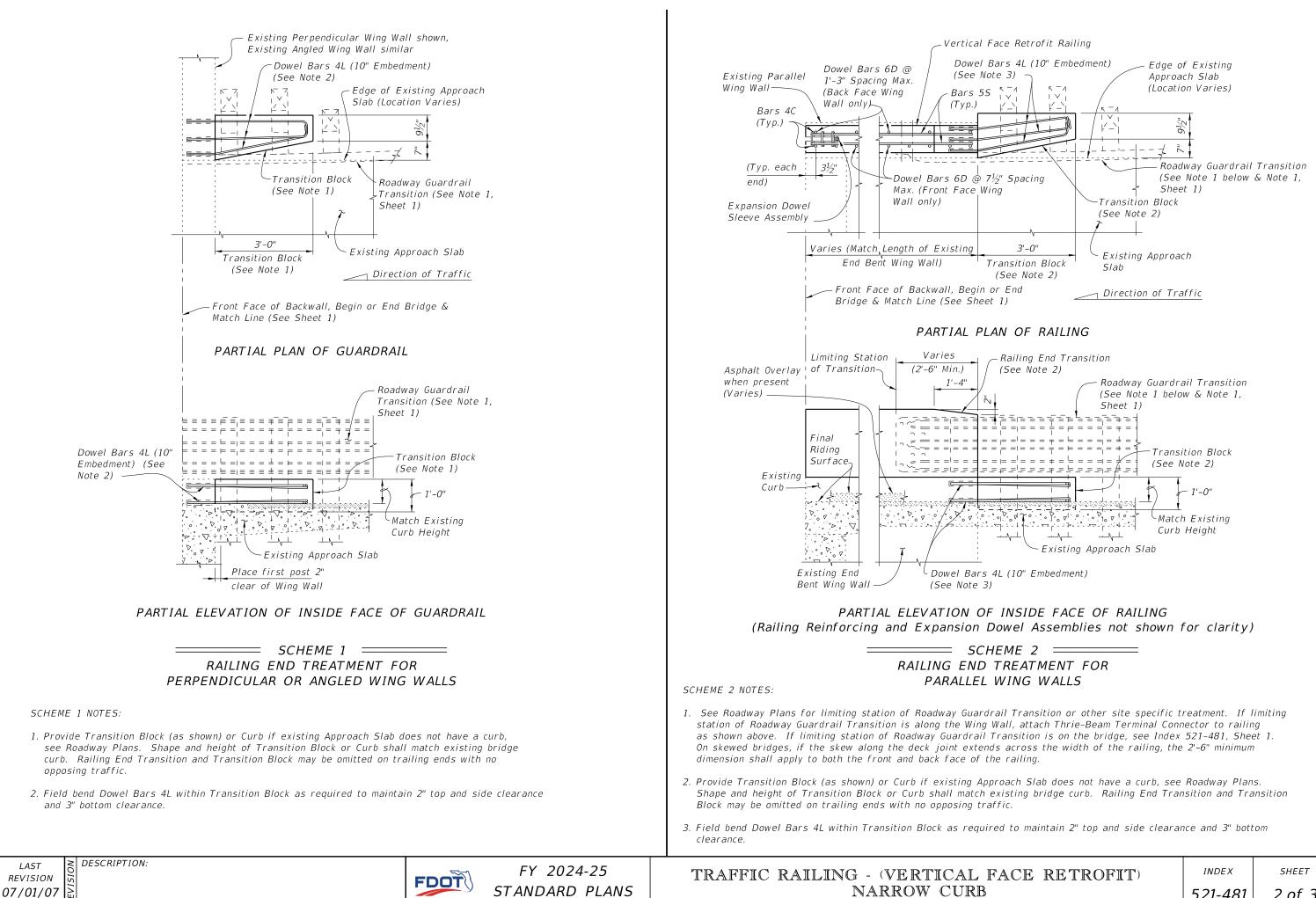


PARTIAL ELEVATION OF RAILING SHOWING FINGER/SLIDING PLATE JOINT - SCHEMES 2 THRU 5 (Begin or End Bridge Shown, Intermediate Joints Similar)

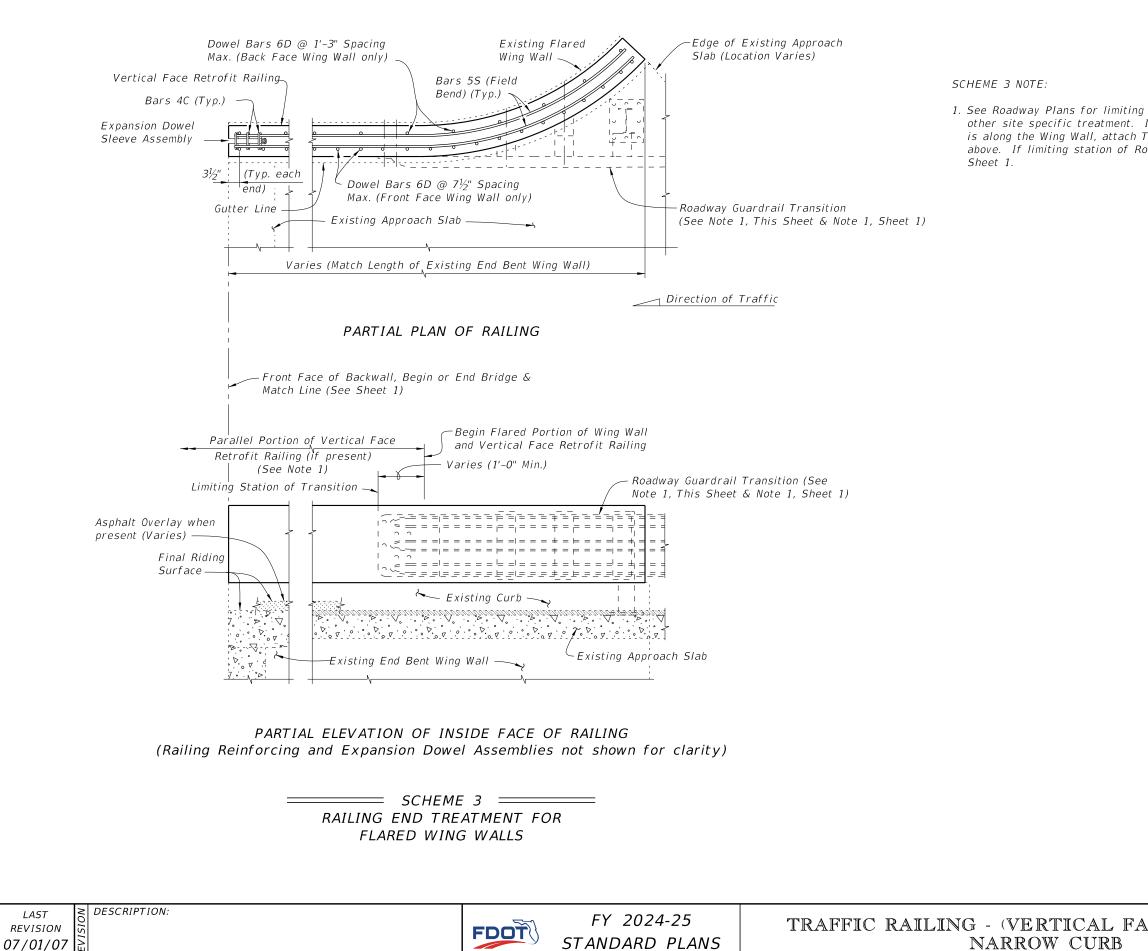
* Place 1" thick polystyrene blockout over limits of bridge deck expansion joint full width to the end of the Traffic Railing to allow for thermal movement. Seal Forms to prevent mortar







CE RETROFIT	INDEX	SHEET
	521-481	2 of 3



LAST

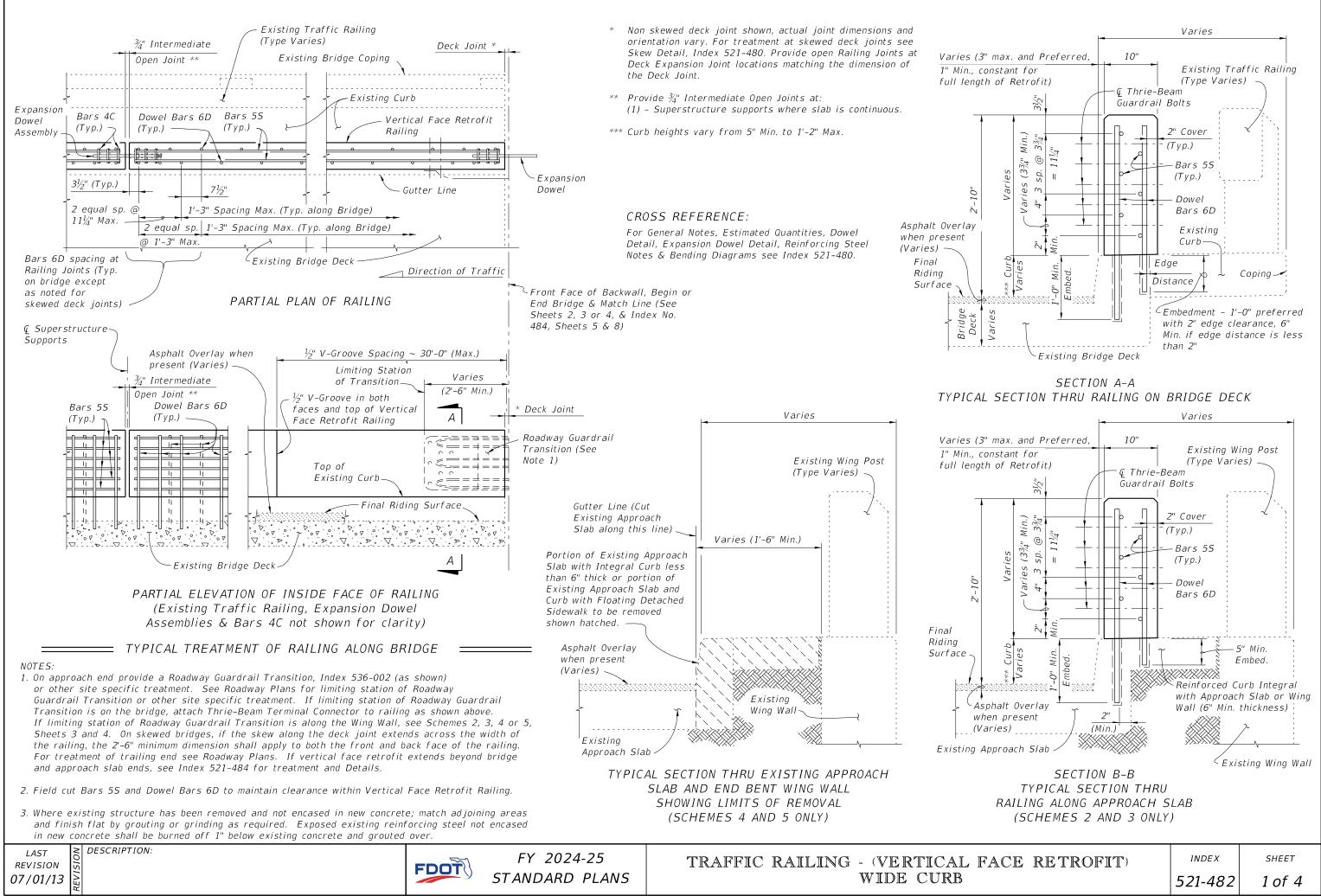
REVISION

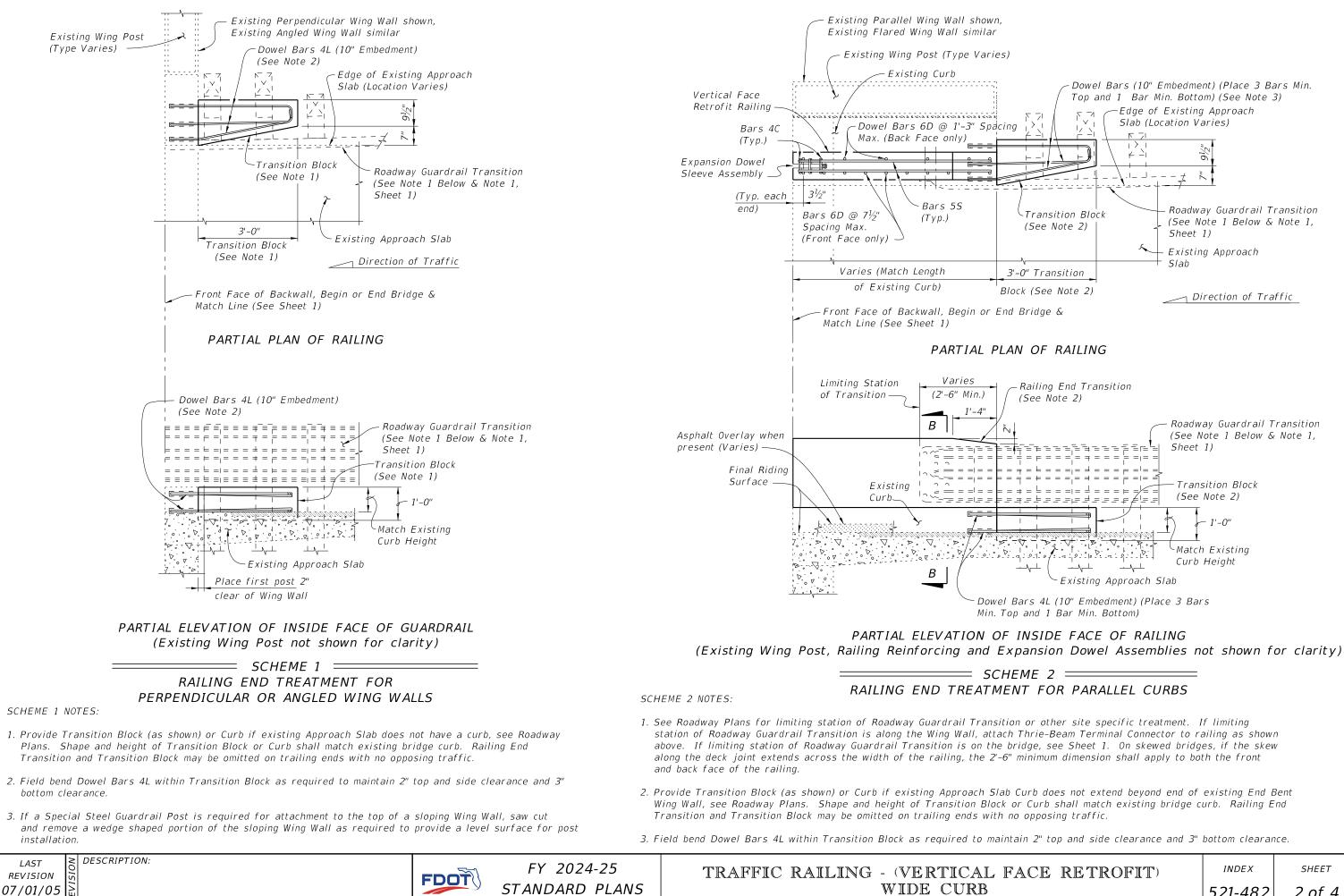
STANDARD PLANS

NARROW CURB

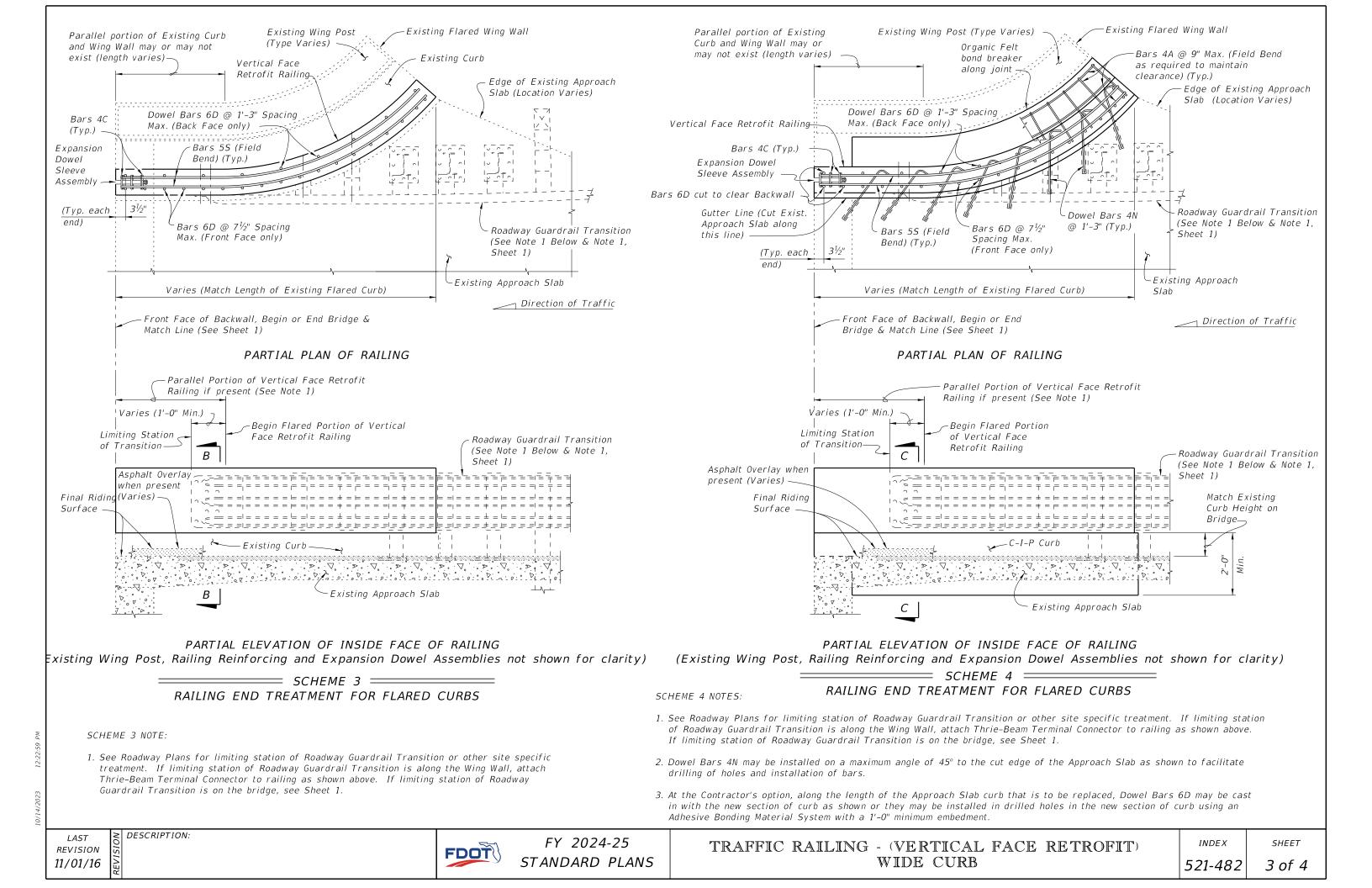
1. See Roadway Plans for limiting station of Roadway Guardrail Transition or other site specific treatment. If limiting station of Roadway Guardrail Transition is along the Wing Wall, attach Thrie-Beam Terminal Connector to railing as shown above. If limiting station of Roadway Guardrail Transition is on the bridge, see

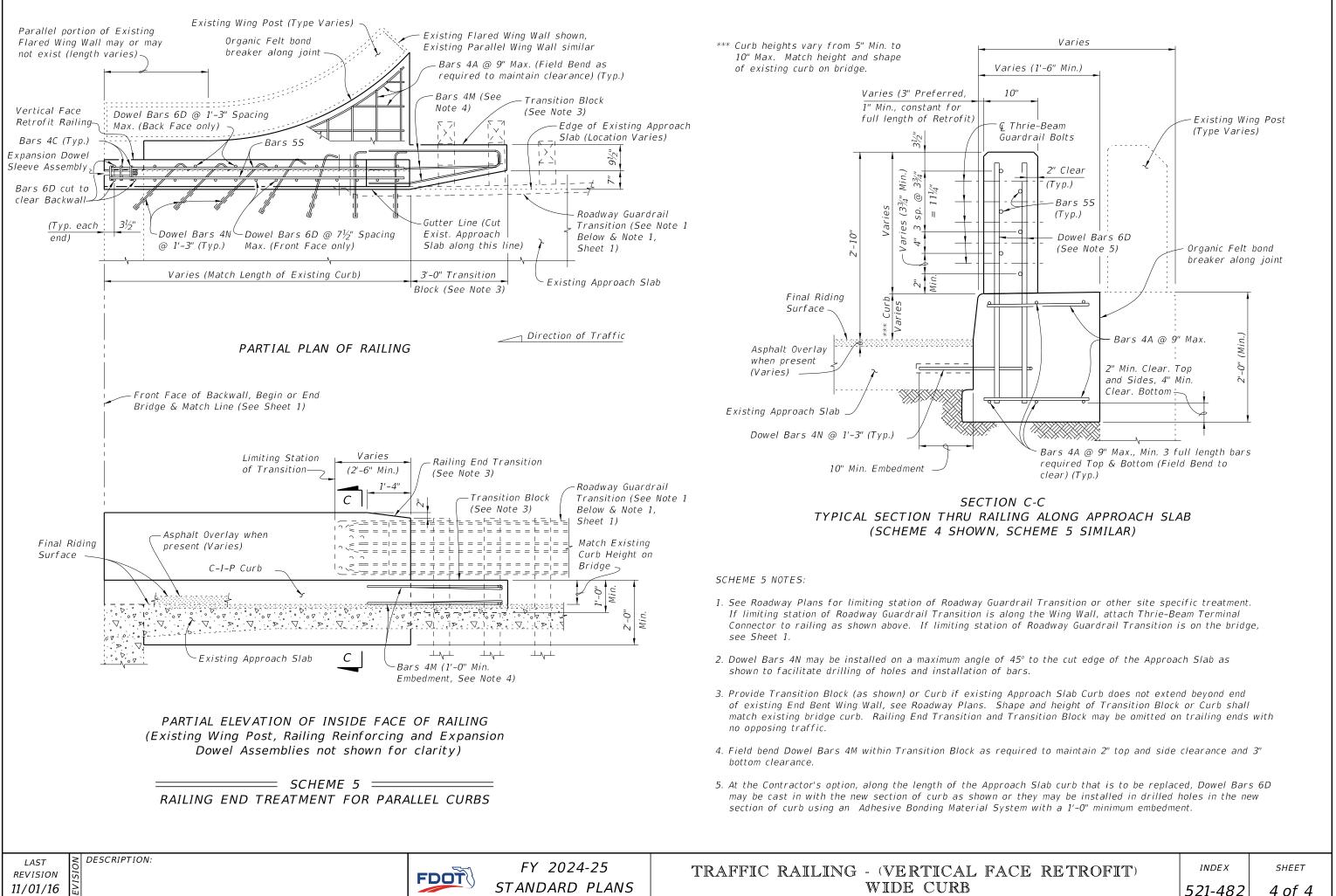
ACE	RETROFIT)	INDEX	SHEET
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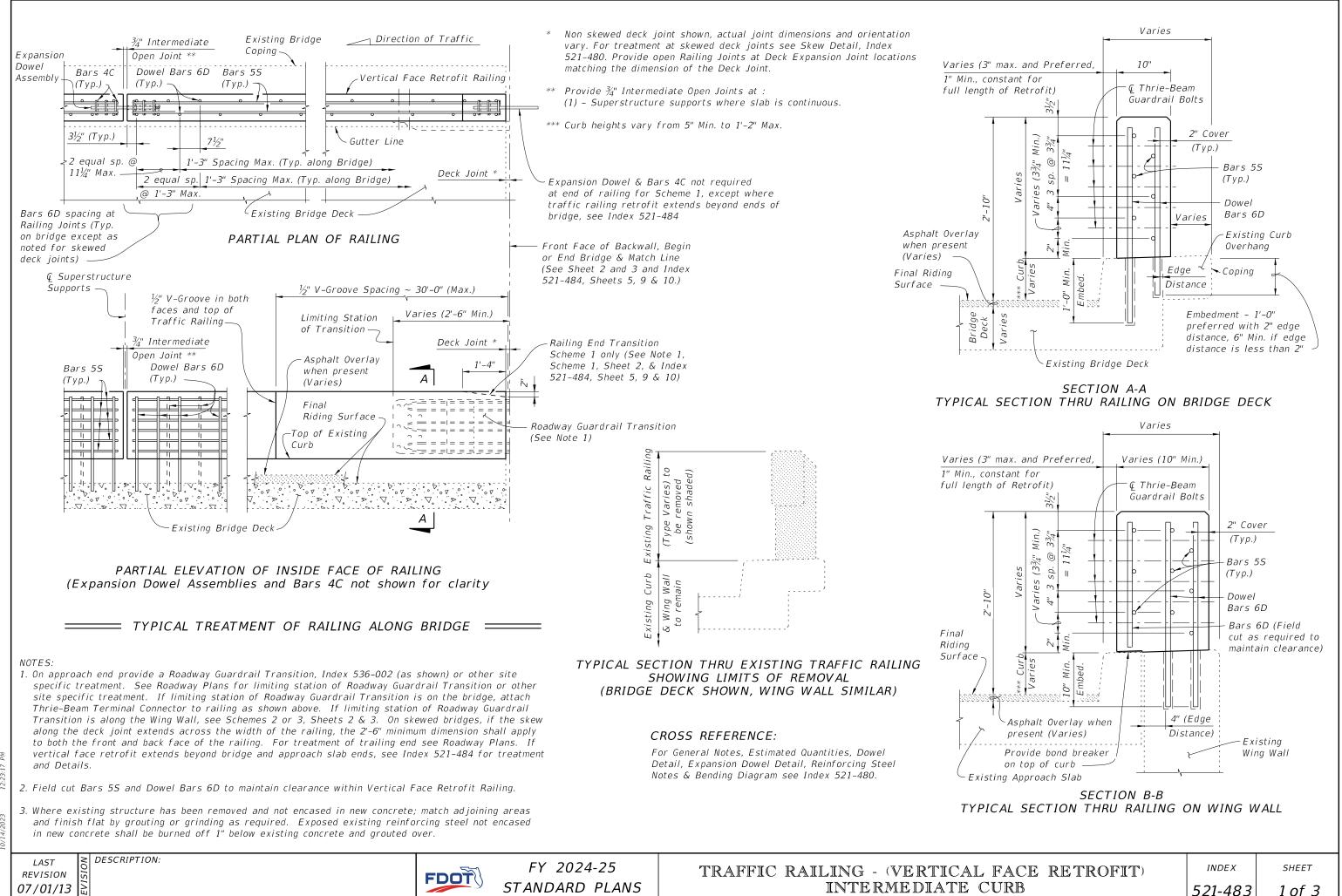
CE RETROFIT	INDEX	SHEET
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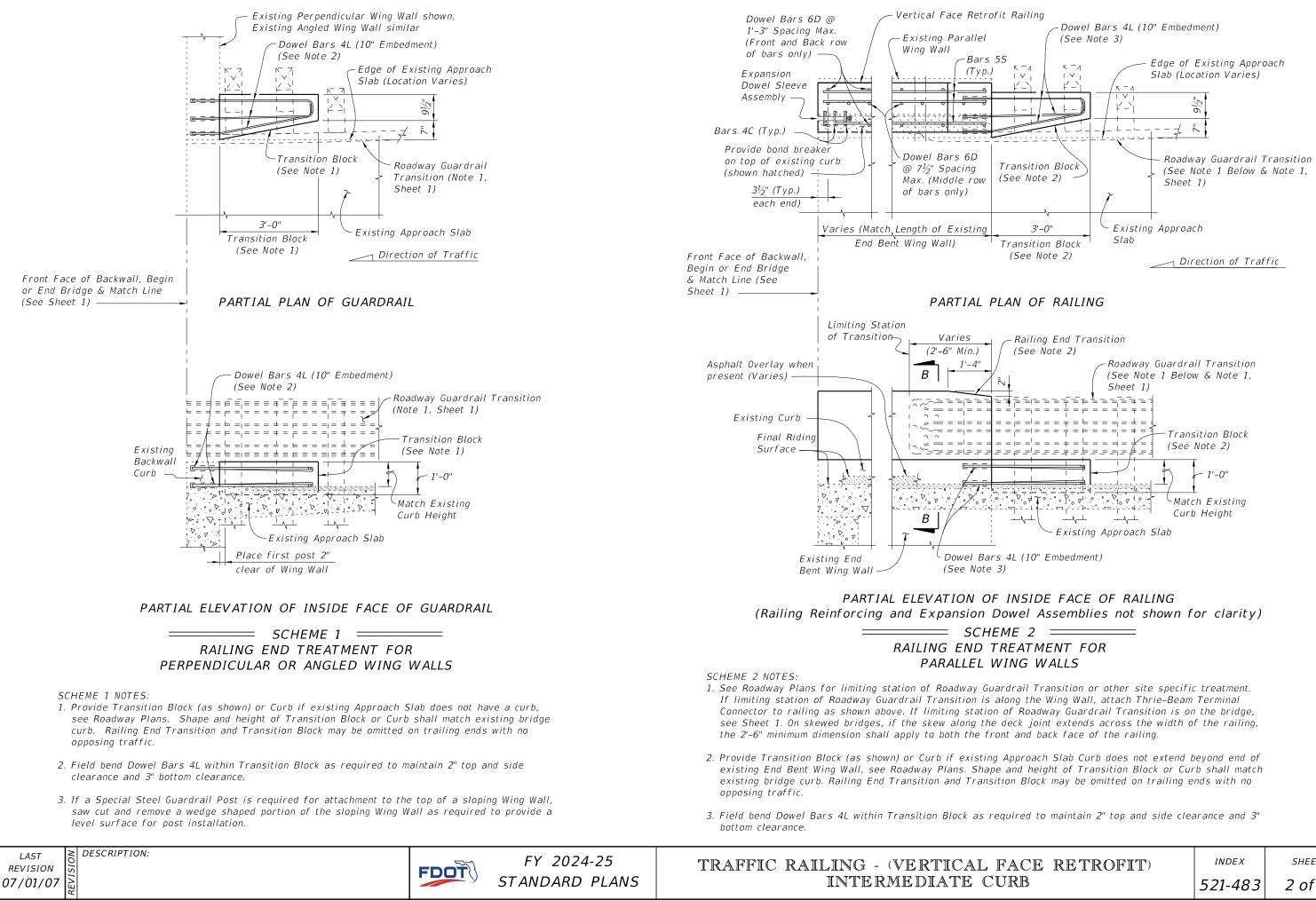




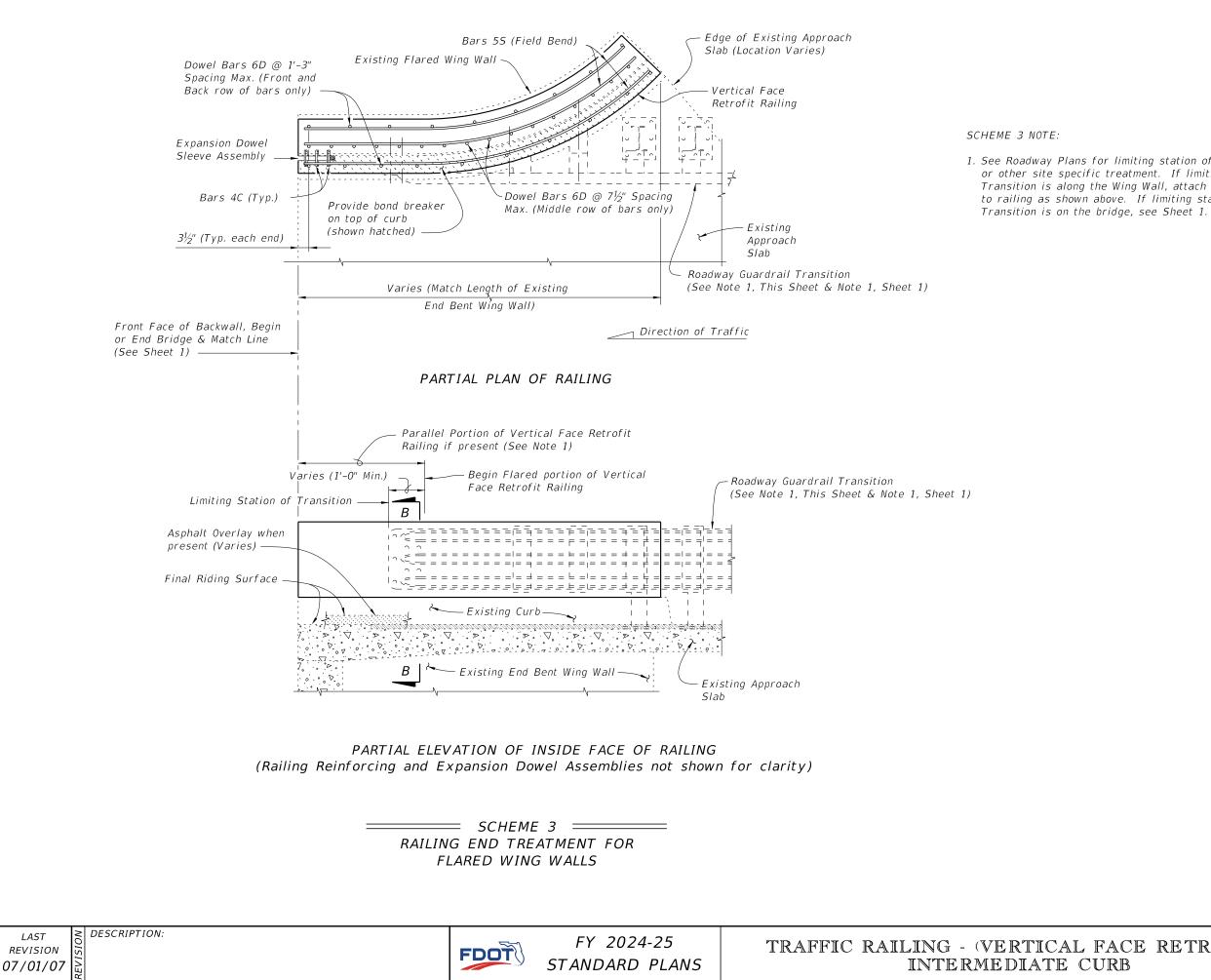


WIDE CURB



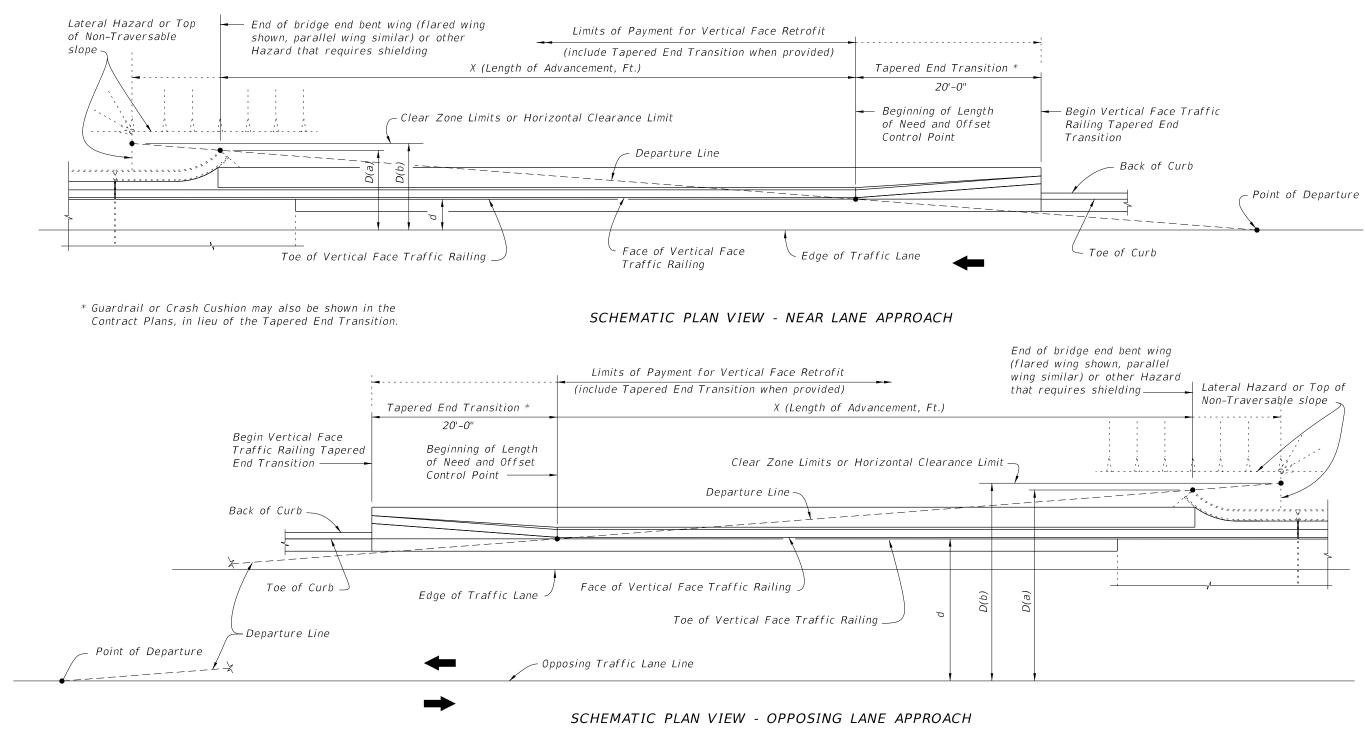


ACE RETROFIT)	INDEX	SHEET
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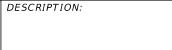


LAST REVISION 1. See Roadway Plans for limiting station of Roadway Guardrail Transition or other site specific treatment. If limiting station of Roadway Guardrail Transition is along the Wing Wall, attach Thrie-Beam Terminal Connector to railing as shown above. If limiting station of Roadway Guardrail

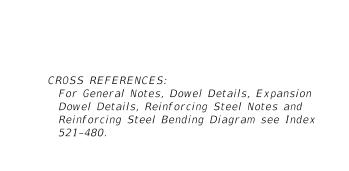
ACE	RETROFIT)	INDEX	SHEET
RB		521-483	3 of 3



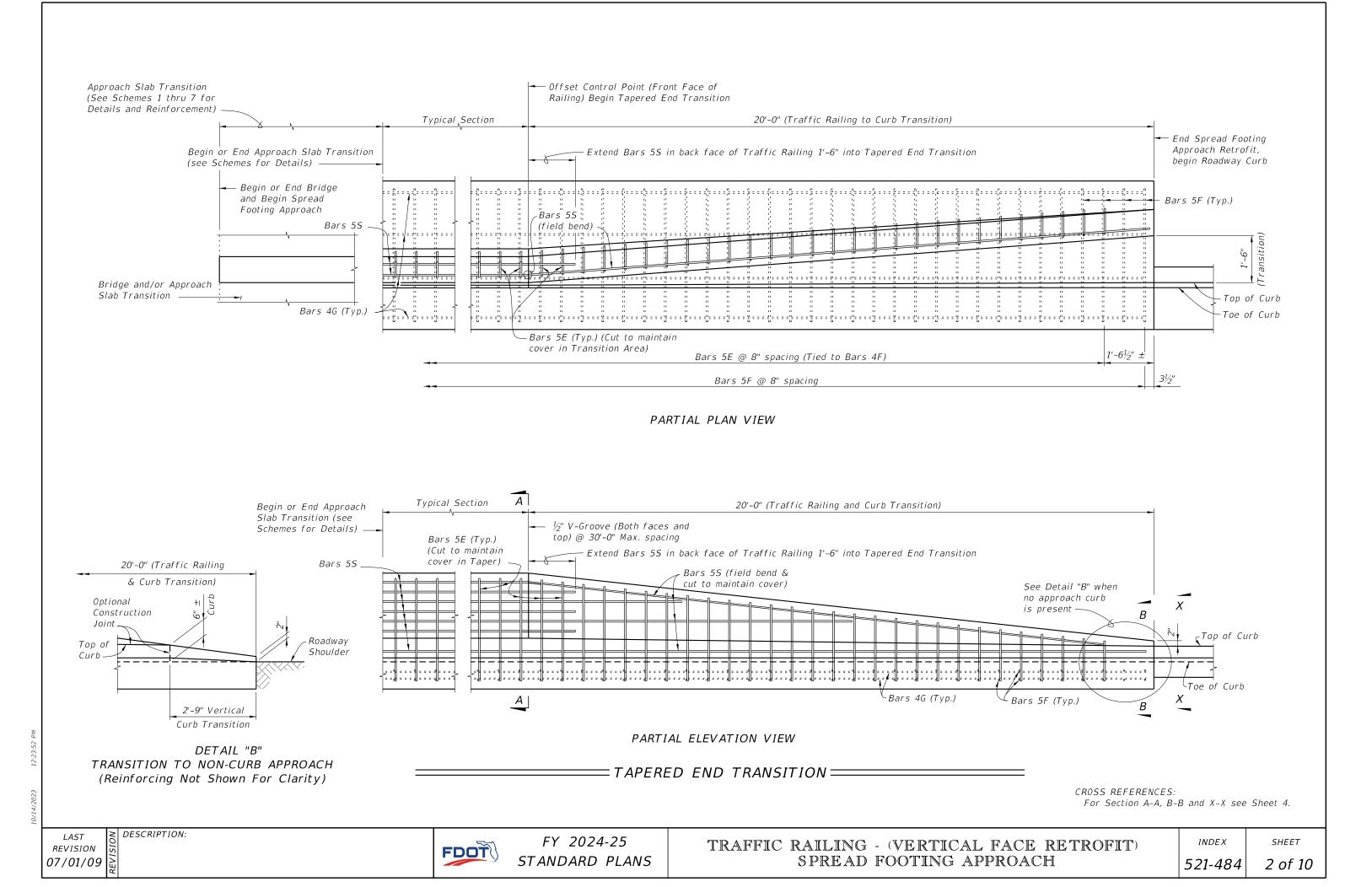
LAST REVISION 07/01/09

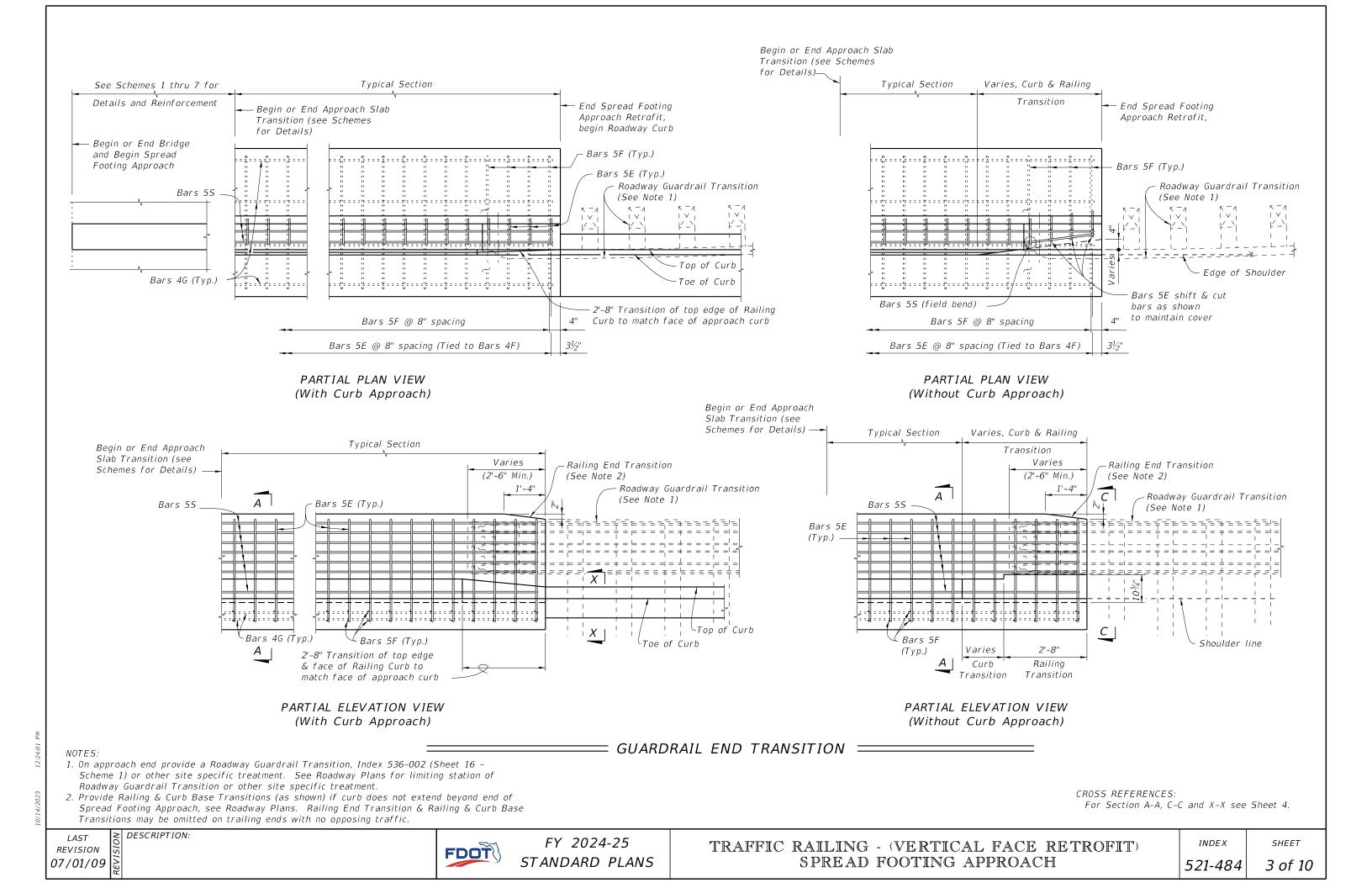




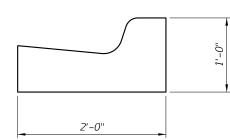


ACE RETROFIT)	INDEX	SHEET
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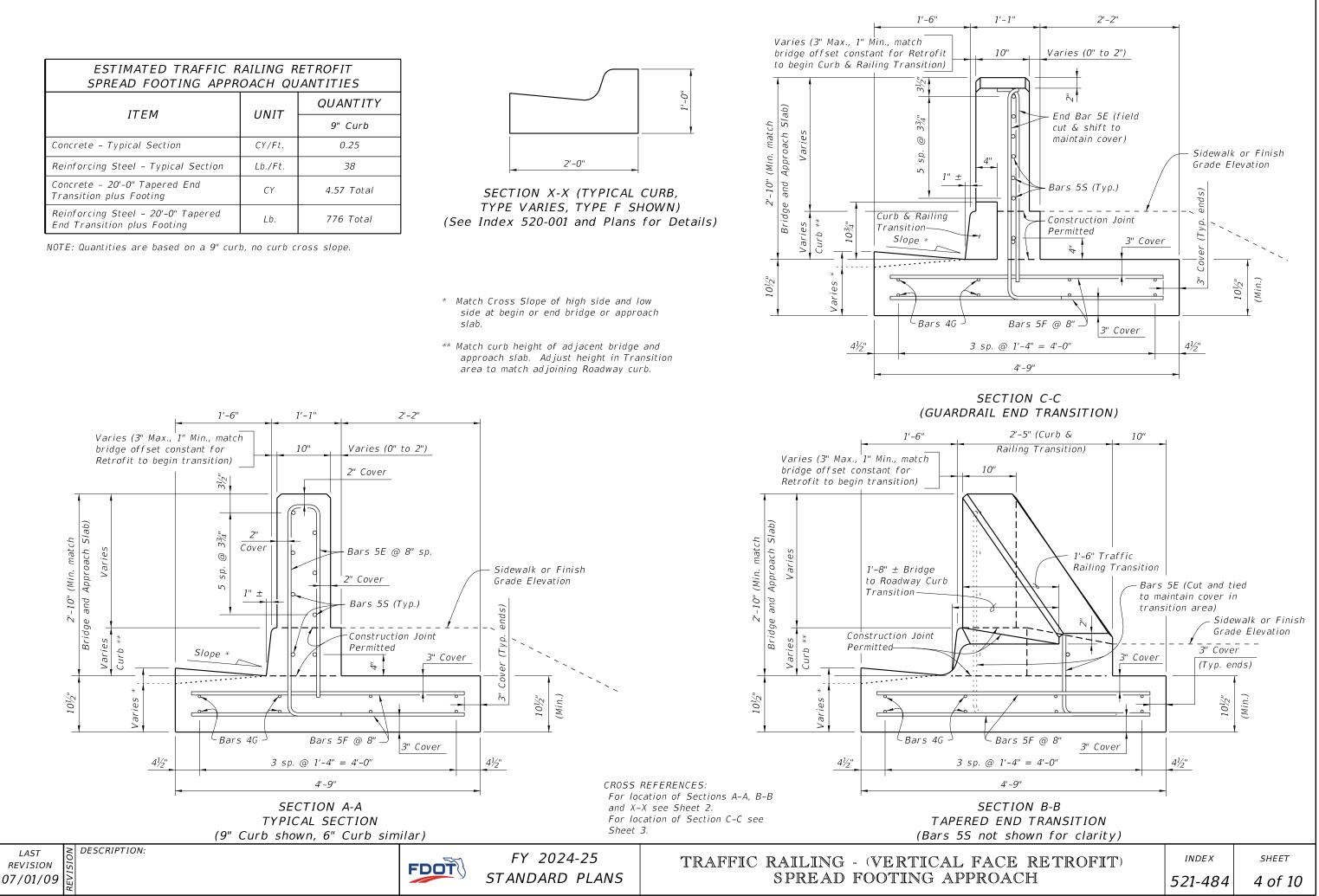


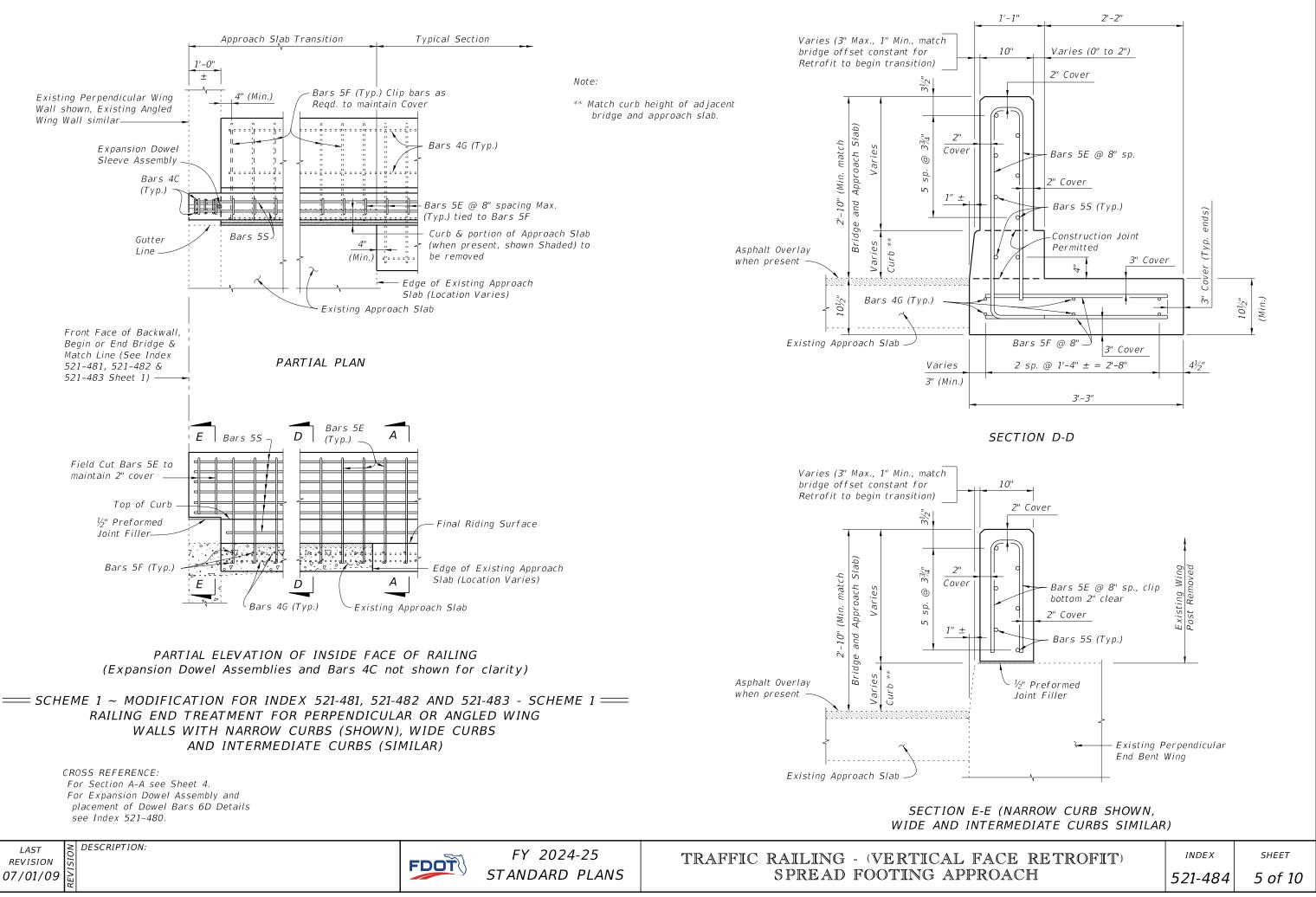
ESTIMATED TRAFFIC RAILING RETROFIT SPREAD FOOTING APPROACH QUANTITIES			
	UNIT	QUANTITY	
ITEM		9" Curb	
Concrete – Typical Section	CY/Ft.	0.25	
Reinforcing Steel - Typical Section	Lb./Ft.	38	
Concrete – 20'-0" Tapered End Transition plus Footing	СҮ	4.57 Total	
Reinforcing Steel - 20'-0" Tapered End Transition plus Footing	Lb.	776 Total	



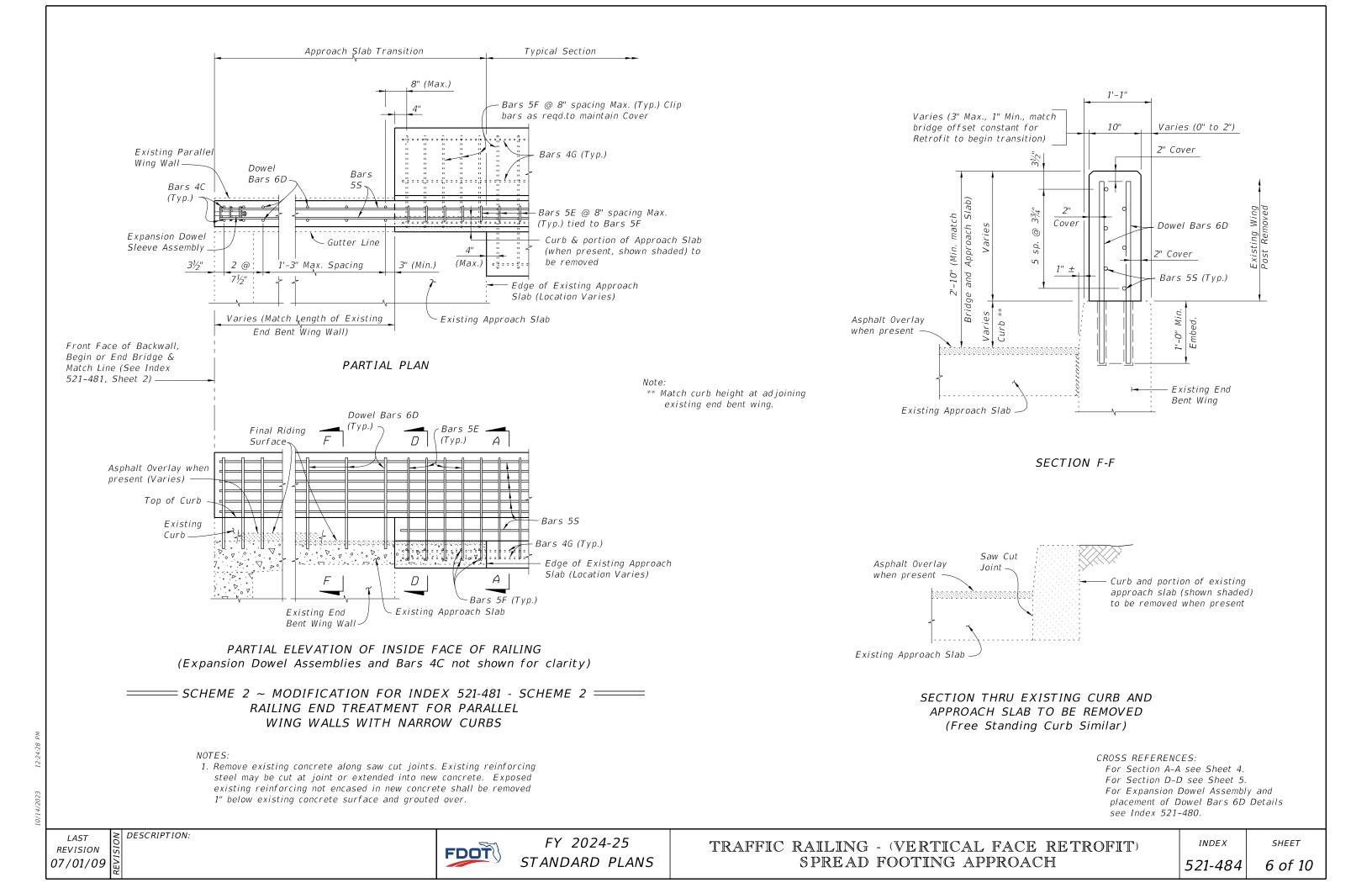
TYPE VARIES, TYPE F SHOWN)

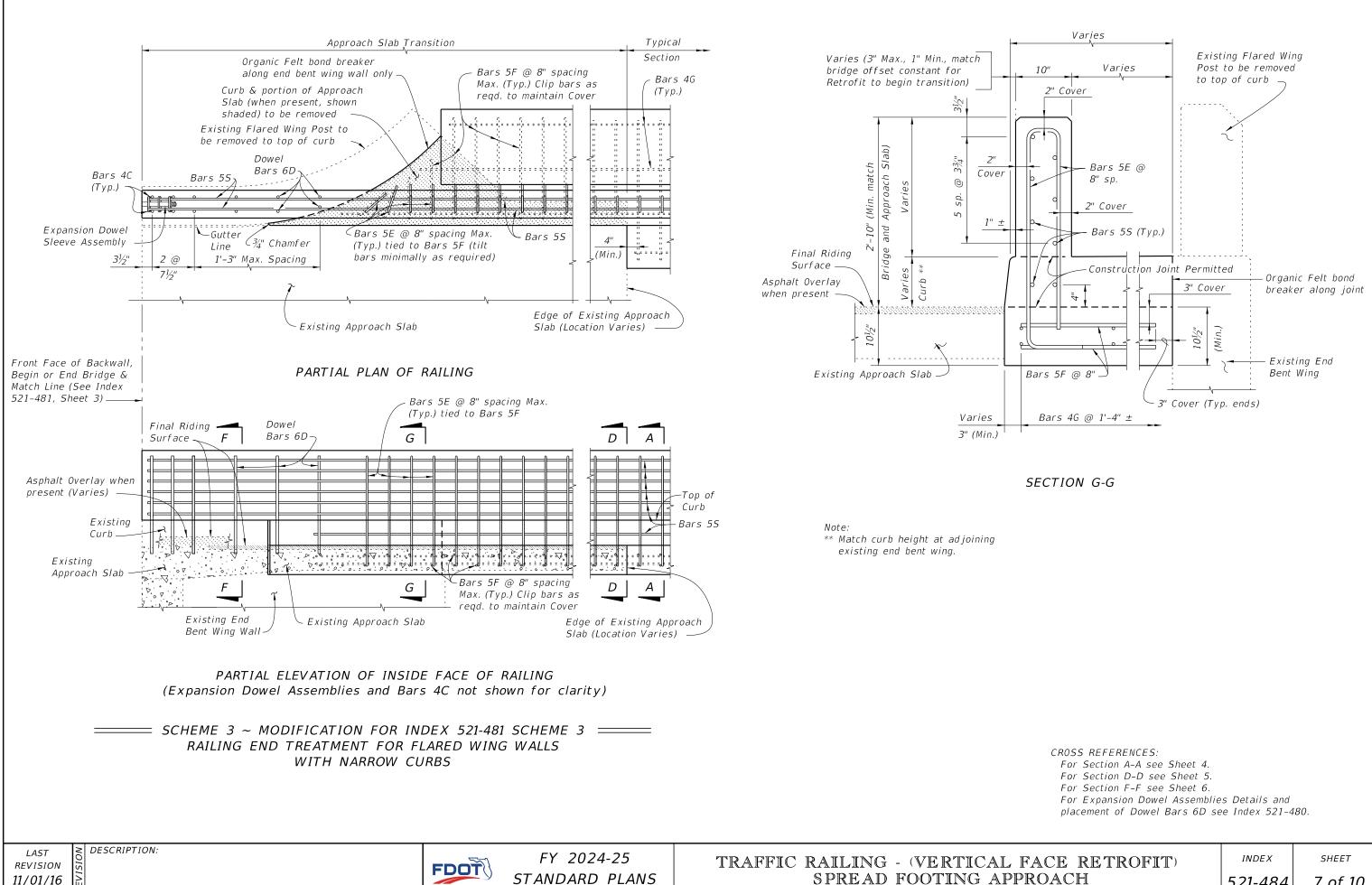
- slab.
- area to match adjoining Roadway curb.





ACE RETROFIT	INDEX	SHEET
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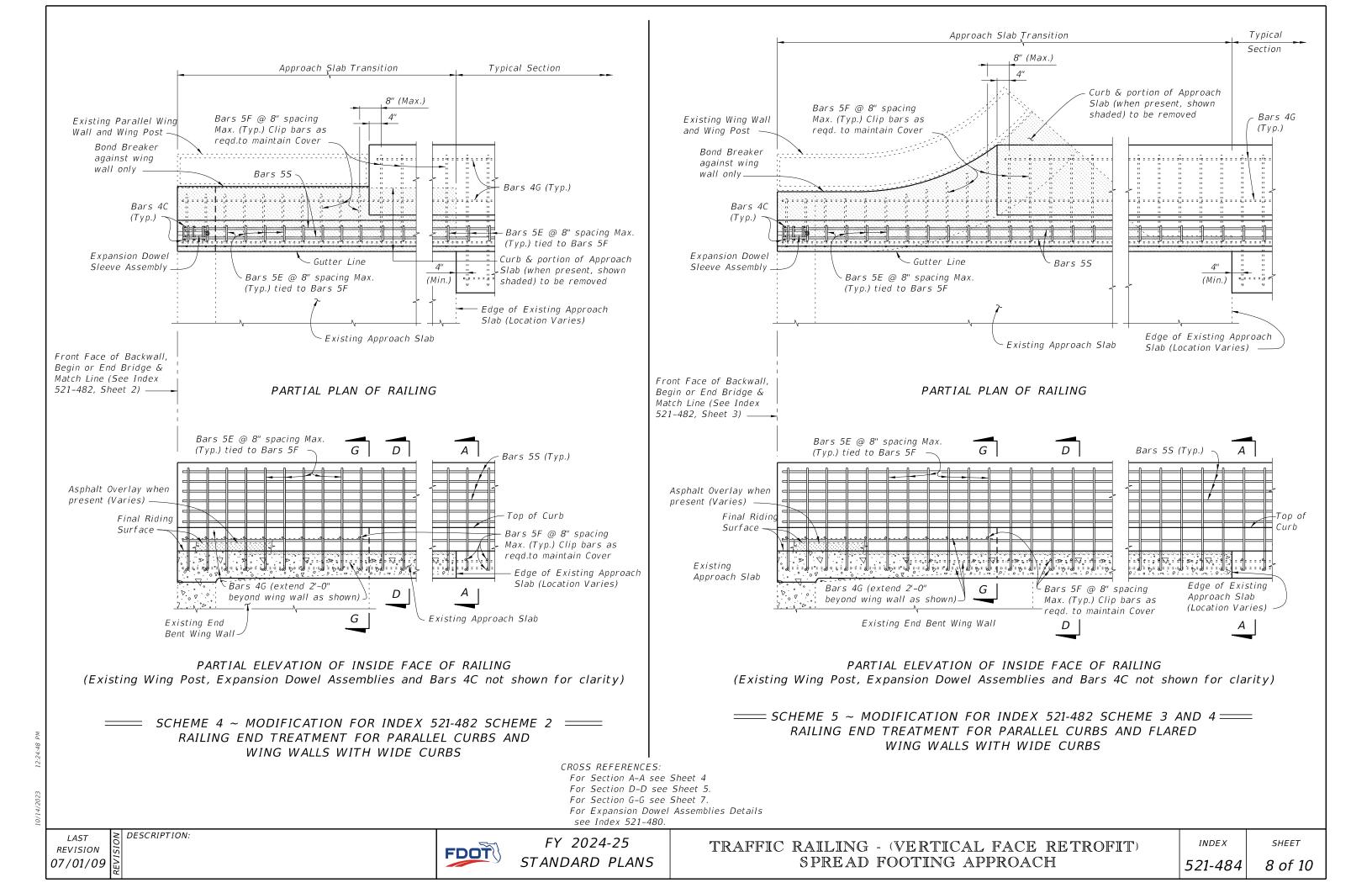


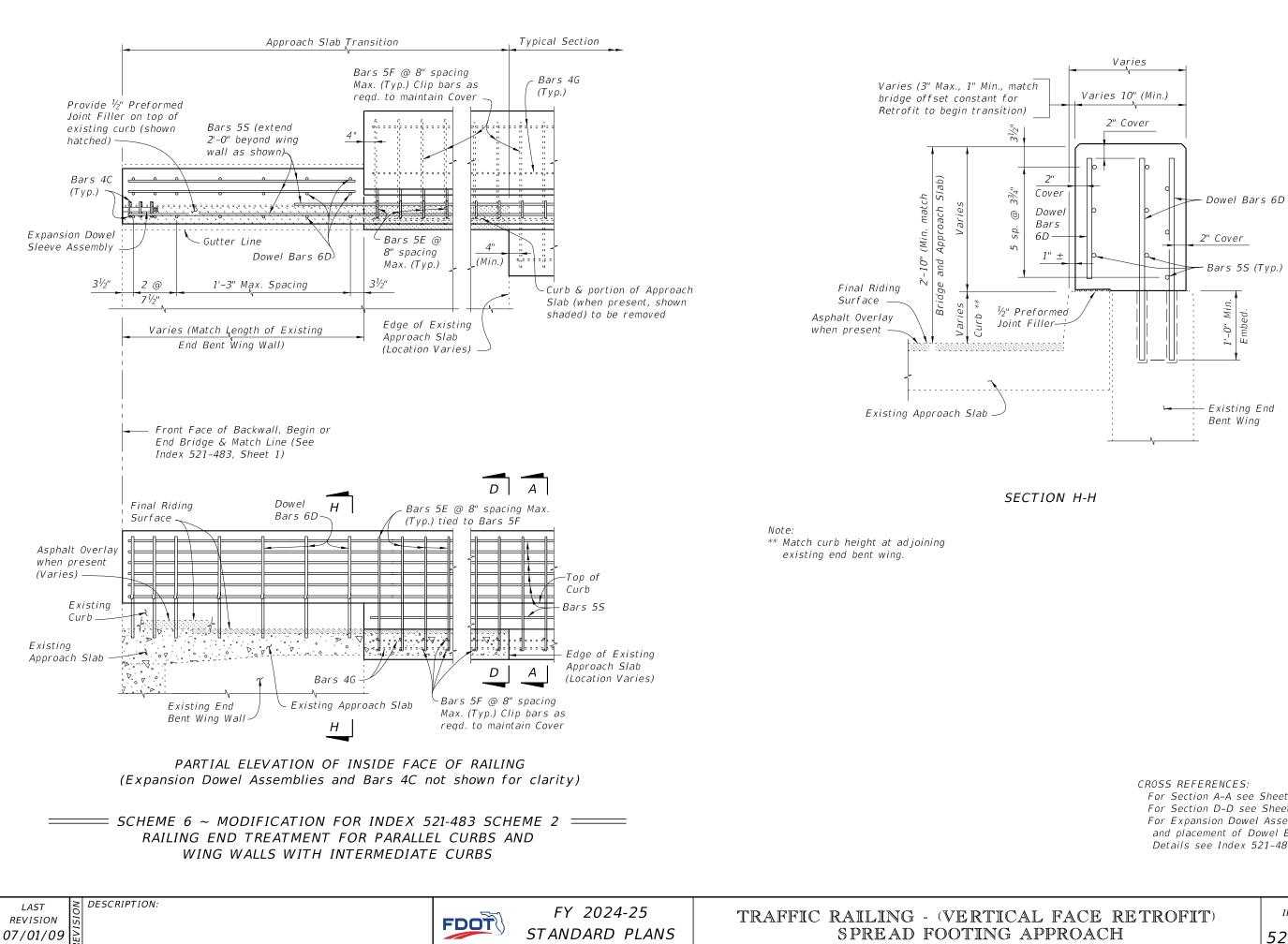


11/01/16

SPREAD FOOTING APPR

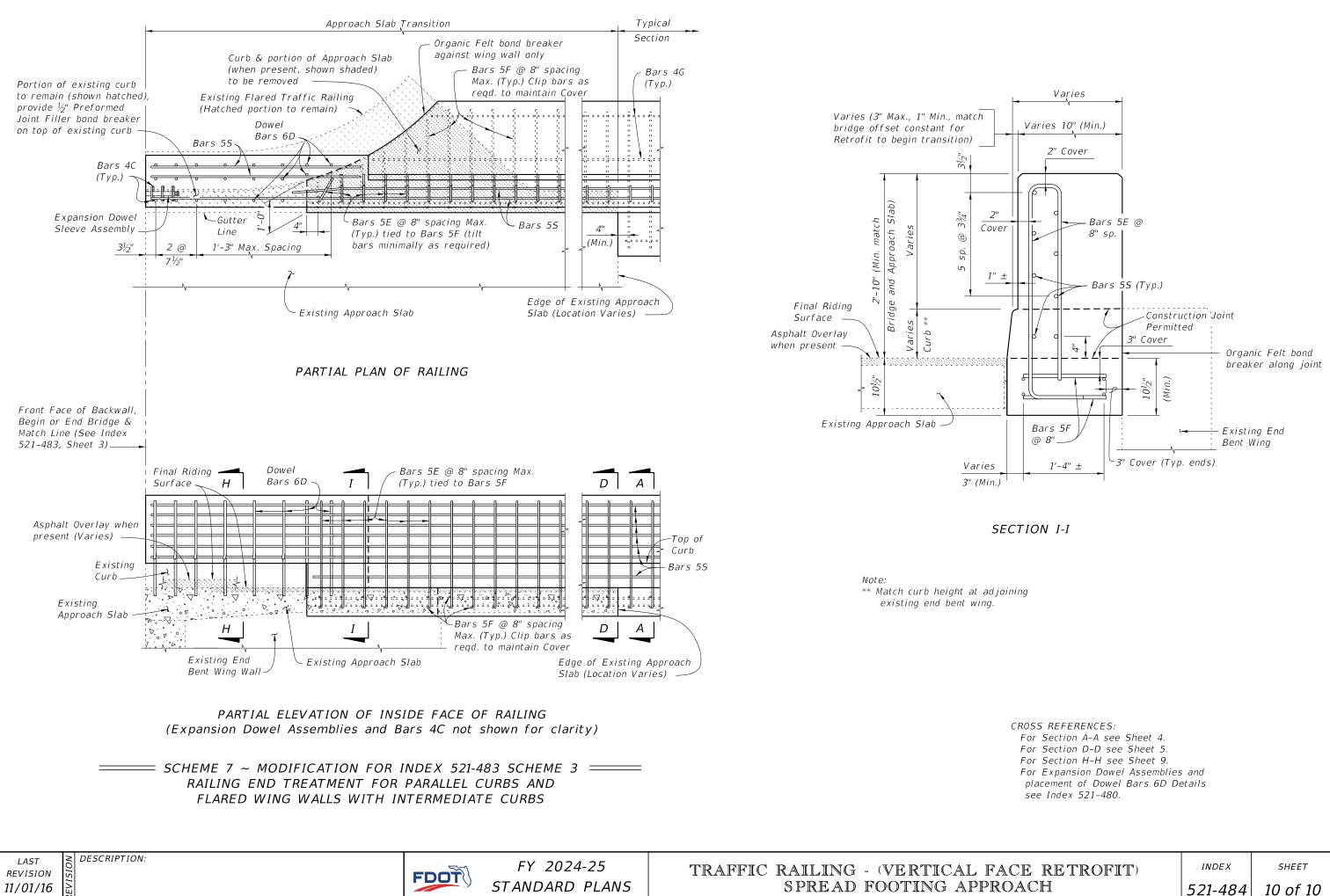
ACE RETROFIT)	INDEX	SHEET
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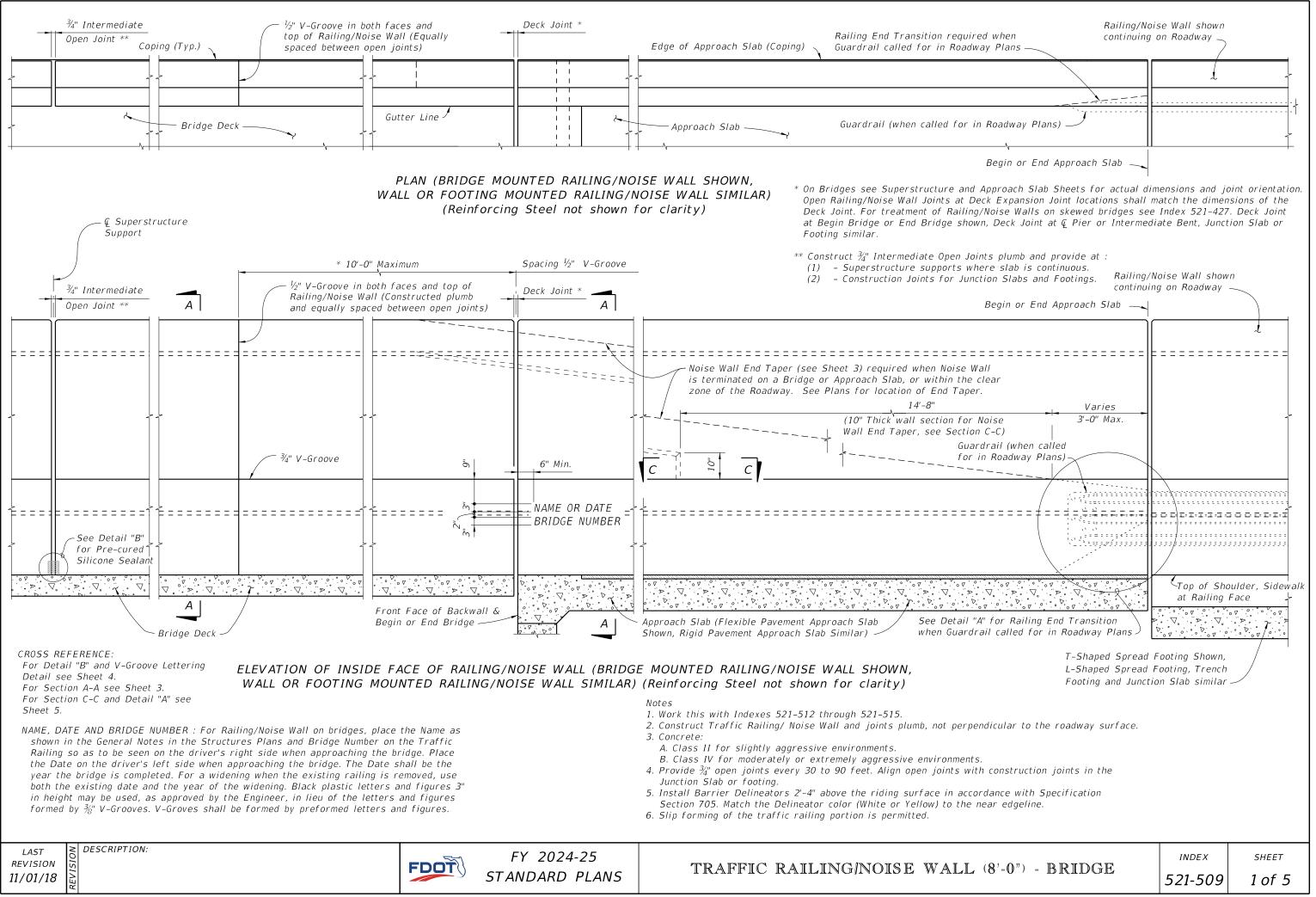
For Section A-A see Sheet 4. For Section D-D see Sheet 5. For Expansion Dowel Assembly and placement of Dowel Bars 6D Details see Index 521-480.

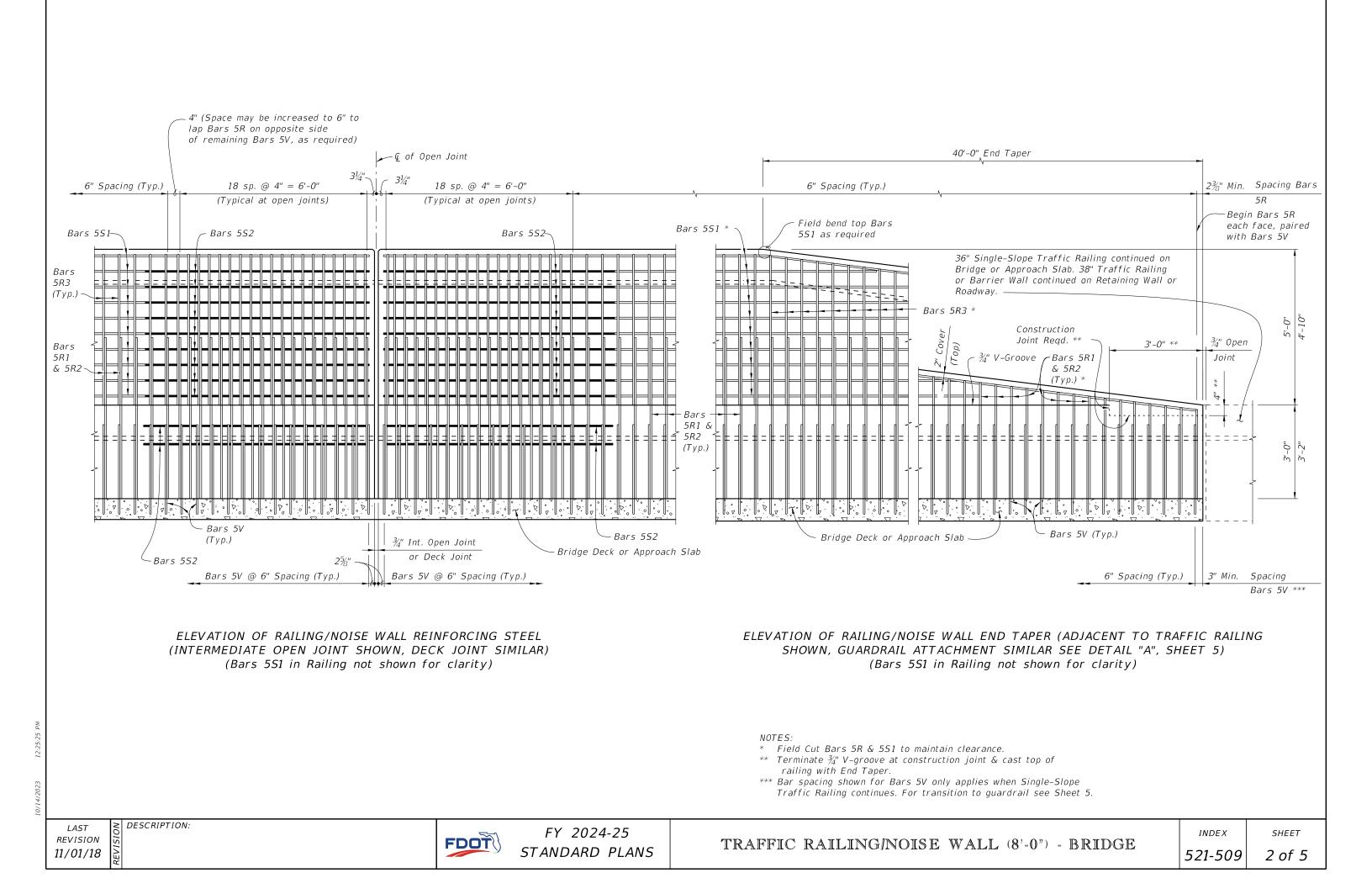
CE RETROFIT	INDEX	SHEET
OACH	521-484	9 of 10

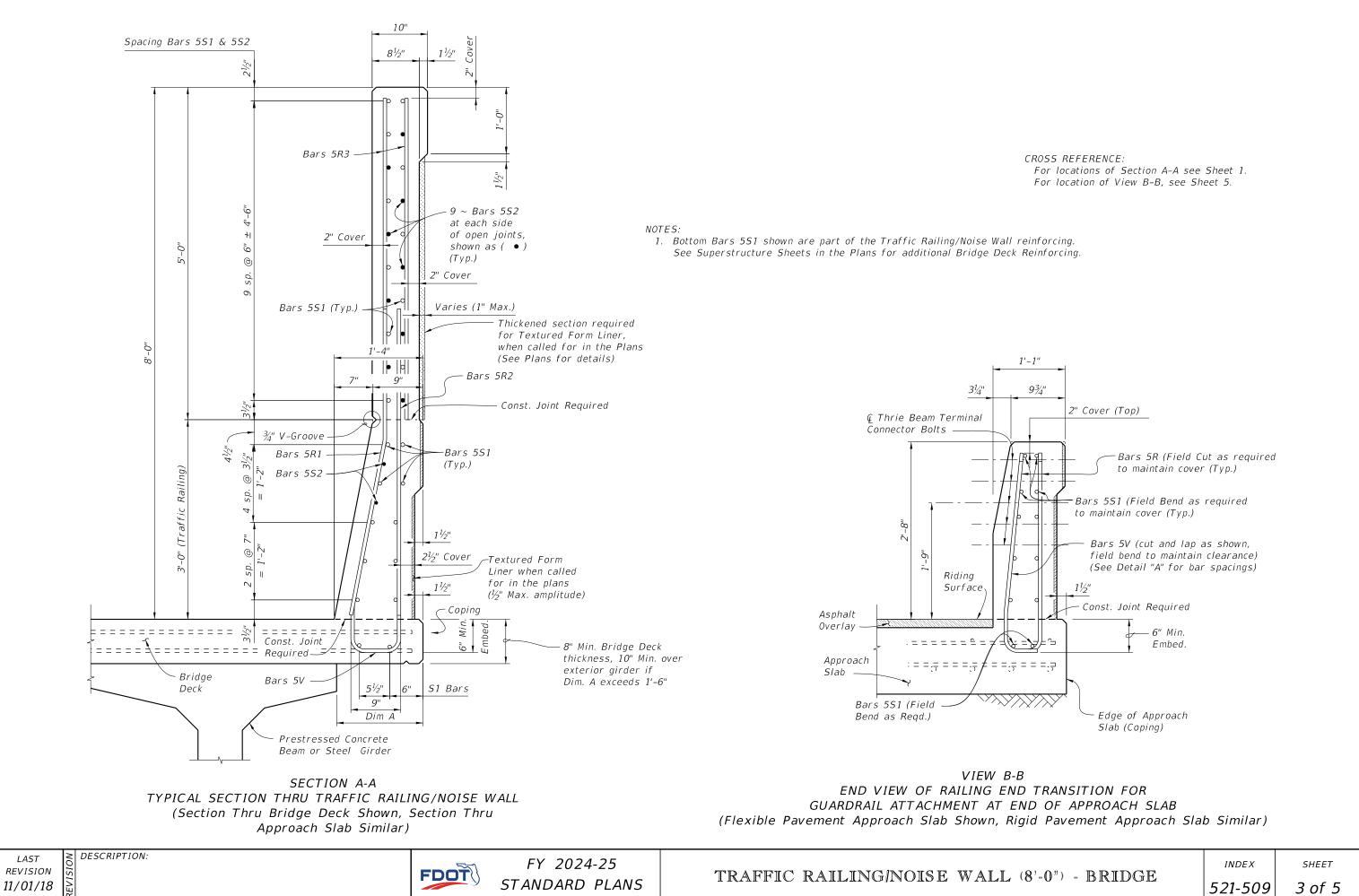


ACE	RETROFIT)
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	• •	







LAST REVISION

REINFORCING STEEL

		NLINI	
BILL OF REINFORCING STEEL			
MARK	SIZE	LENGTH	
R1	5	5'-2"	
R2	5	5'-2 ¹ /2"	
R3	5	4'-10''	
51	5	As Reqd.	
52	5	7'-3"	
V	5	6'-6½"	
6"	 2'-9" 2'-5"	5R2 4'-10" 5R3	
<u> </u>	┝┼──┼╼─		

BAR 5R2 & BAR 5R1 BAR 5R3

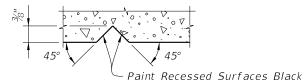
(Field Cut and Bend for Railing End Transition)

REINFORCING STEEL NOTES:

- 1. All bar dimensions in the bending diagrams are out to out
- 2. All reinforcing steel at the open joints shall have a 2" mi
- 3. Bars 5R shall be one continuous or lap spliced bar. No me
- 4. Bars 5S1 may be continuous or spliced at the construction shall be a minimum of 2'-2".
- 5. The Contractor may use Welded Wire Reinforcement (WWR) must consist of deformed wire meeting the requirements



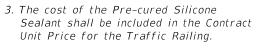
FDOT



SECTION THRU RECESSED "V" GROOVE TO FORM INSCRIBED LETTERS AND FIGURES

INTERMEDIATE JOINT SEAL NOTES:

- 1. At Intermediate Open Joints, seal the lower 6" portion of the open joint with Pre-cured Silicone Sealant in accordance with Specification Section 932.
- 2. Apply sealant prior to any Class V finish coating and remove all curing compound and loose material from the surface prior to application of bonding agent.



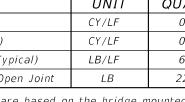
DESCRIPTION:

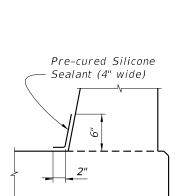
DETAIL "B" - SECTION AT INTERMEDIATE OPEN JOINT

ESTIMATED TRAFFIC RAILING/NOISE WALL QUANTITIES			
ITEM	UNIT	QUANTITY	
Concrete (Railing)	CY/LF	0.107	
Concrete (Noise Wall)	CY/LF	0.136	
Reinforcing Steel (Typical)	LB/LF	69.36	
Additional Reinf. @ Open Joint	LB	226.85	

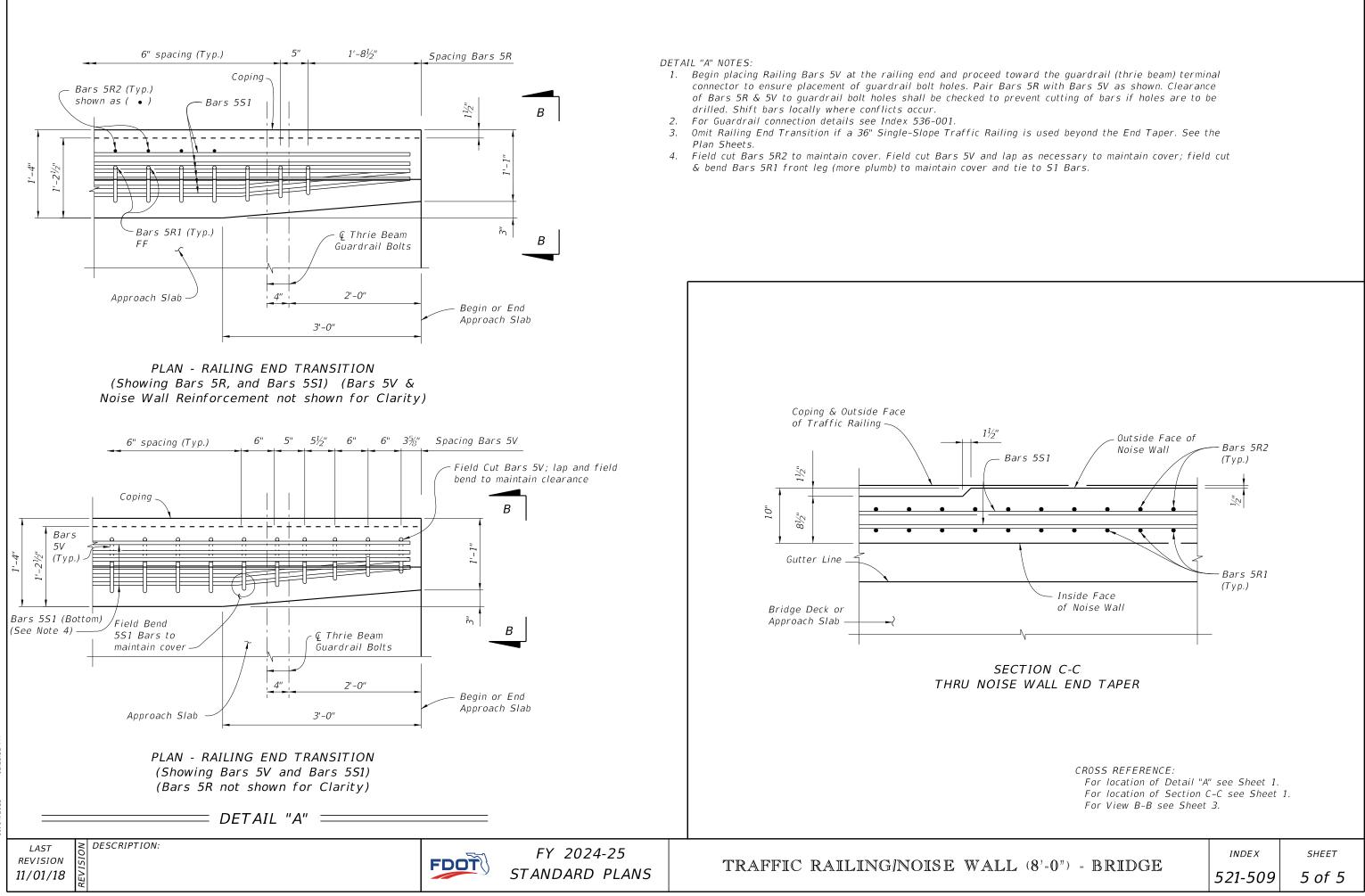
(The above quantities are based on the bridge mounted typical section, 2% deck cross slope and railing on low side of deck.)

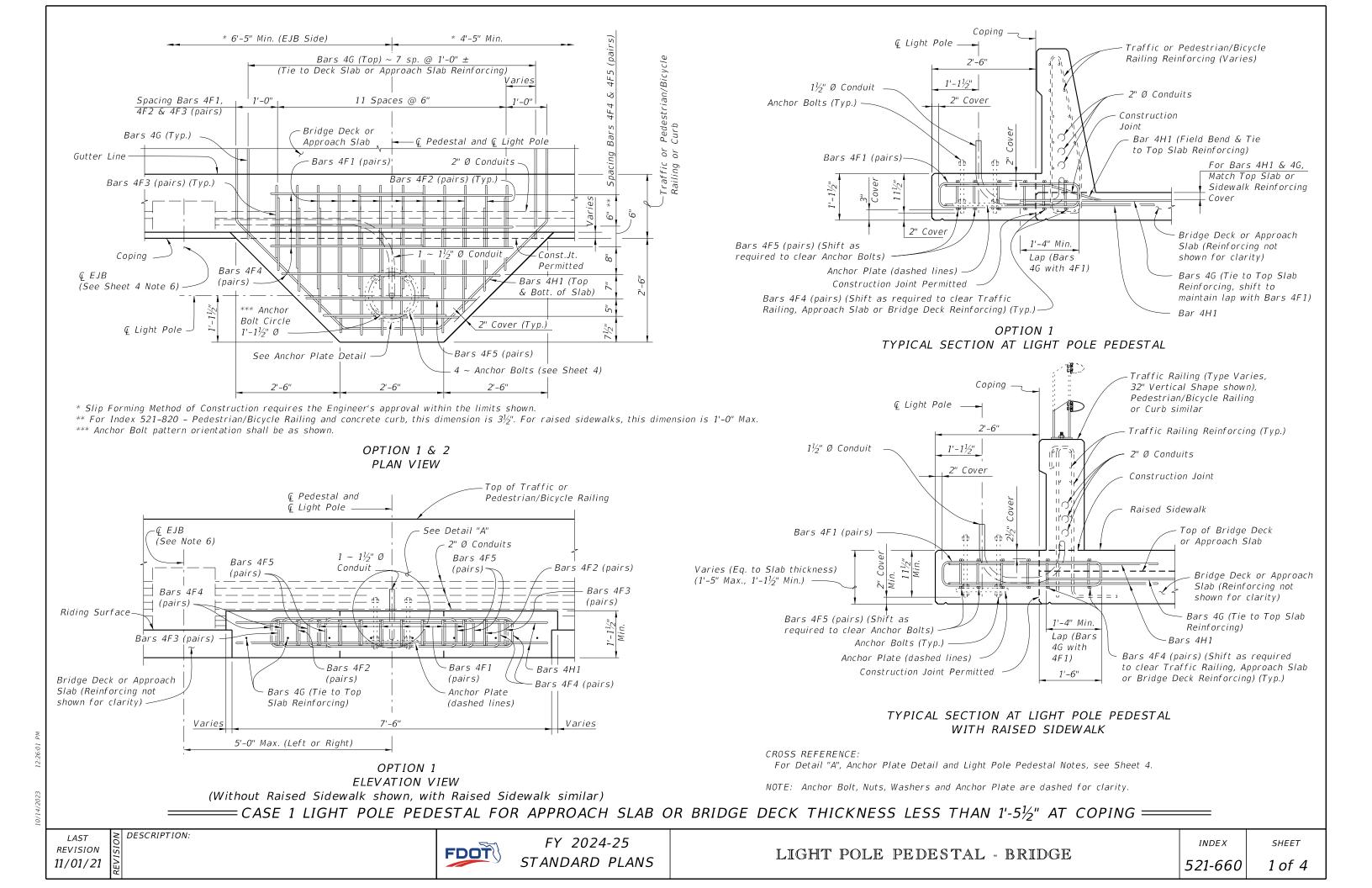
LAST REVISION 11/01/18

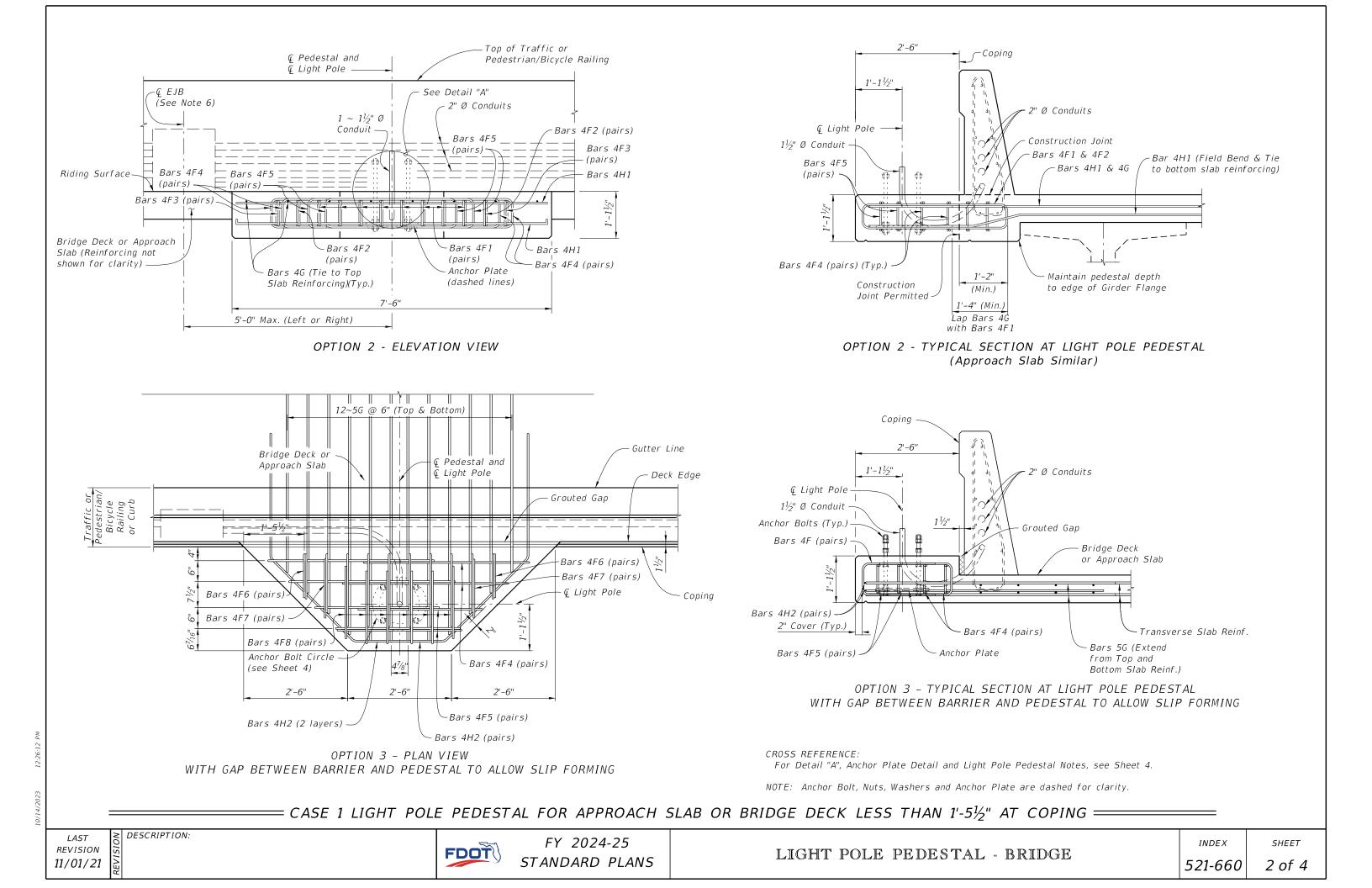


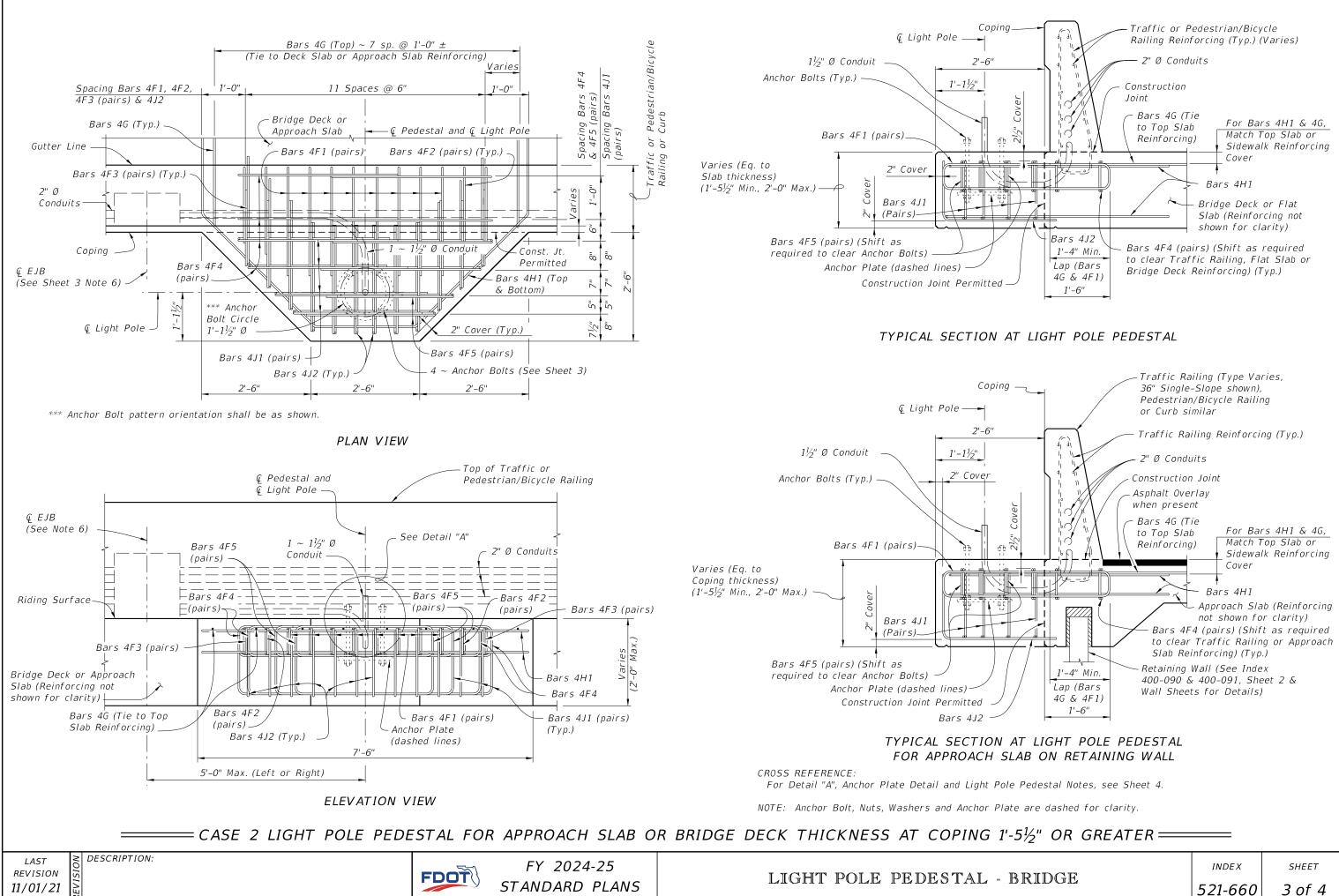


(8'-0") - BRIDGE	INDEX	SHEET
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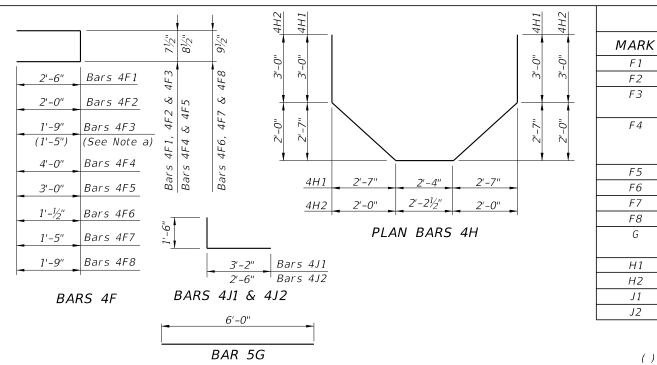




CONVENTIONAL REINFORCING STEEL BENDING DIAGRAMS

REINFORCING STEEL NOTES:

- a. When Pedestal is attached to Pedestrian/Bicycle Railing Index 521-820 or an 8" wide concrete curb and the Bridge Deck or Approach Slab thickness is less than $1'-1\frac{1}{2}$ ", Bars 4F3 shall have leg length and bar length shown in parentheses.
- b. The number of bars shown in parentheses is for Bars 4F4 when Pedestal is attached to Pedestrian/Bicycle Railing - Index 521-820 or an 8" wide concrete curb, and the Bridge Deck or Approach Slab thickness is less than $1'-1\frac{1}{2}''$.
- c. Lap Splices for Bars 4F1, 4F2 & 4F3 shall be a minimum of 1'-4". Lap Splices for Bars 4F4 & 4F5 shall be minimum of 1'-8".
- d. Bars 4J1 and 4J2 are not required when Pedestal thickness is less than 1'-5¹/₂". Field trim height of bars to maintain cover when Pedestal thickness is less than 2'-0". Field trim length of Bars 4J2 on Retaining Wall Coping to maintain cover.
- e. All bar dimensions in the bending diagrams are out to out.



1'-31/3' 11½" $1'-1^{1}/2'' Ø$ bolt hole circle $4 \sim (Bolt Dia. + \frac{1}{16}) Ø$ Holes equally spaced ANCHOR PLATE DETAIL Light Pole Wire Screen (See Spec. 649-6) Light Pole Base Plate (Level) imum Bolt A Diam Maxii Leveling Nut 2 I 14 Additional Nut for Reverse Breakout 4133 it i'r Washer Req'd (Тур.) Anchor Bolts (See 17 to Notes 4 & 5) 1447 14 Bottom of Anchor Plate Anchor Plate DETAIL "A" CROSS REFERENCE: For location of Detail "A" see Sheets 1,2 and 3. DESCRIPTION: LAST REVISION

LIGHT POLE PEDESTAL NOTES

- 1. Concrete and Reinforcing Steel required for the construction of the Pedestal shall meet the same requirements as the Traffic Railing or Pedestrian/Bicycle Railing the Pedestal is attached to.
- 2. Light Pole Pedestal may be used with the following: Index 521-422 - Traffic Railing (42" Vertical Shape), Index 521-423 - Traffic Railing (32" Vertical Shape), Index 521-427 - Traffic Railing (36" Single-Slope), Index 521-428 - Traffic Railing (42" Single-Slope), Index 521-820 - Pedestrian/Bicycle Railing, Index 515-021 - Pedestrian/Bicycle Bullet Railing for
 - Traffic Railing or Index 515-509 - Traffic Railing /Noise Wall - Bridge.
- 3. Unless otherwise noted, Traffic Railing (36" Single-Slope) is shown in all Views and Sections. The Pedestal details for other Traffic Railings or Pedestrian/Bicycle Railing are similar.

TABLE 1 - DESIGN LIMITATIONS FOR						
ANCHOR BOLTS (1" Dia.)						
WIND	ARM	BRIDGE DECK HEIGHT (Ft.)*				
SPEED	LENGTH	DESIGN MOUNTING HEIGHT				
(MPH)	(Ft.)	40 Ft.	45 Ft.	50 Ft.		
130	≤ 15	75	75	75		
150	≤ 15	75	75	75		
170	8 & 10	75	75	45**		
170	12 & 15	75	75	25**		

* Above natural ground or MLW.

FY 2024-25

STANDARD PLANS

** Use 1¹/₄" diameter Anchor Bolt for Bridge Deck Height greater than shown, in Table 1, up to 75'. 4. ANCHOR BOLTS: configurations shown on Index 715-002.

> Anchor Bolt Diameter: See Table 1 Anchor Bolts: ASTM F1554 Grade 55. Nuts: ASTM A563 Grade A, Heavy-Hex. Washers: ASTM F436 Type 1. Anchor Plate: ASTM A709 (Grade 36) or ASTM A36. Coating: Galvanize all Nuts, Bolts Washers, in accordance with ASTM F2329. Galvanize plates in accordance with ASTM A123.

The Contractor is responsible for ensuring the anchor bolt configuration is compatible with the light pole base plate. Submit modifications of the anchor bolt design to the Engineer for approval.

5. Install Anchor Bolts plumb.

6. For Conduit, Embedded Junction Boxes (EJB), Expansion/Deflection Fitting and adjacent Reinforcing Steel Details, see Utility Conduit Detail Sheets and Index 630-010.

Railing the Pedestal is attached to.

ESTIMATED LIGHT POLE PEDESTAL QUANTITIES PER LIGHT POLE PEDESTAL						
ITEM	UNIT	QUANTITY				
Concrete Per Pedestal Thickness	CY/In.	0.040				
Reinforcing Steel	LB	195 (182)				

аl attached to Pedestrian/Bicycle Railing – Index 521–820 with Bridge Deck or Approach Slab thinner than 1'-11/2". Add 59 Lbs. for Bars 4J1 & 4J2 when Pedestal Thickness is $1'-5\frac{1}{2}''$ or greater)

LIGHT POLE PEDESTAL - F



11/01/21



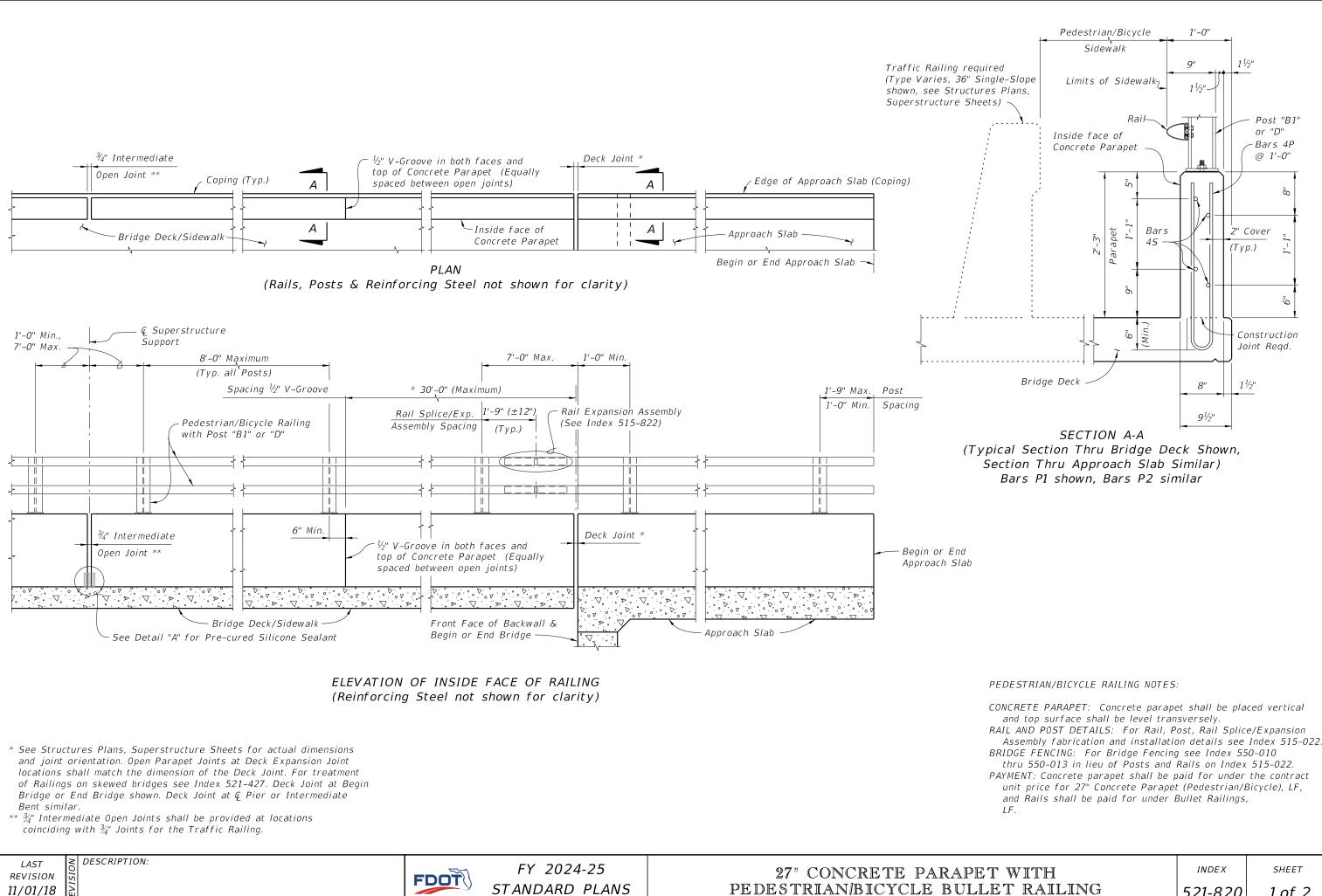
BILL OF REINFORCING STEEL							
	SIZE	NO. REQD.	LENGTH	NOTES			
	4	16	5'-8''	С			
	4	4	4'-8''	С			
	4	4	4'-2" (3'-6")	а, с			
	4	8 (6) [4 for Option 3]	8'-9"	b, c			
	4	4	6'-9"	С			
	4	4	2'-11''	-			
	4	4	3'-8''	-			
	4	12	4'-4''	-			
	4 [5 for Option 3]	8 [24 for Option 3]	6'-0''	-			
	4	2	15'-8"	-			
	4	2	13'-10''	-			
	4	8	4'-8''	d			
	4	12	4'-0''	d			

() See Reinforcing Steel Note a & b.

Anchor Bolt design is based on the standard Roadway Aluminum Light Pole

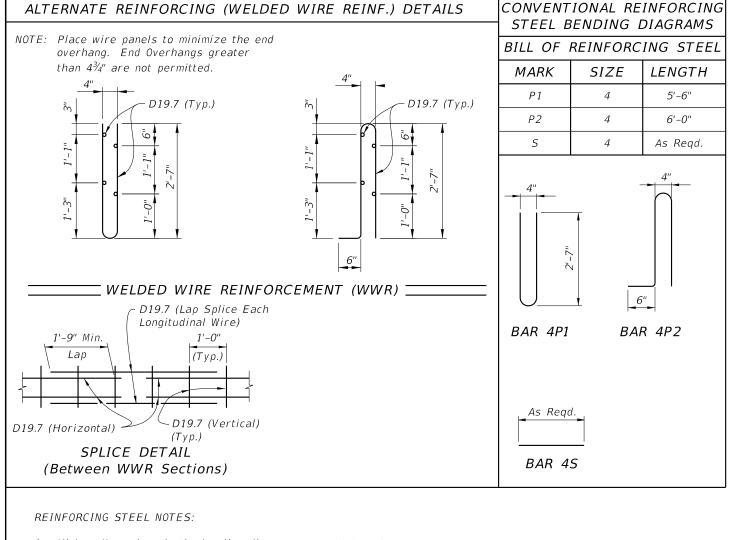
7. PAYMENT: The cost of Wire Screen, Anchor Bolts, Nuts, Washers and Anchor Plates shall be included in the Bid Price for Light Poles. The cost of all Labor. Concrete and Reinforcing Steel required for the Construction of the Pedestals, and Miscellaneous Hardware required for the completion of the Electrical System, shall be included in the Bid Price for the Traffic Railing or Pedestrian/Bicycle

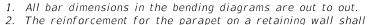
	INDEX	SHEET
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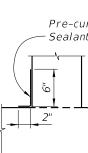
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- be the same as detailed above for a 8" deck.
- 3. All reinforcing steel at the open joints shall have a 2" minimum cover.
- 4. Bars 4S may be continuous or spliced at the construction joints. Bar splices for Bars 4S shall be a minimum of 1'-8".
- 5. Bars 4P2 may be used in lieu of Bars 4P1.
- 6. At the option of the Contractor deformed WWR may be used in lieu of all Bars 4P or 4P2 and 4S.



DETAIL "A" - SECTION AT INTERMEDIATE OPEN JOINT

- INTERMEDIATE JOINT SEAL NOTE: 1. At Intermediate Open Joints, seal the lower 6" portion of the open joint with Pre-cured Silicone Sealant meeting the requirements of Specification Section 932.
- 2. Apply sealant prior to any Class V finish coating and remove all curing compound and loose material from the surface prior to application of bonding agent. 3. The cost of the Pre-cured Silicone Sealant
- shall be included in the Contract Unit Price for the Concrete Parapet.

ESTIMATED CONCRETE PARAPET QUANTITIES					
ITEM	UNIT	QUANTITY			
Concrete	CY/LF	0.056			
Reinforcing Steel (P1 & S)	LB/FT	6.35			
Reinforcing Steel (P2 & S)	LB/FT	6.68			

a 2% cross slope)

LAST REVISION 11/01/18





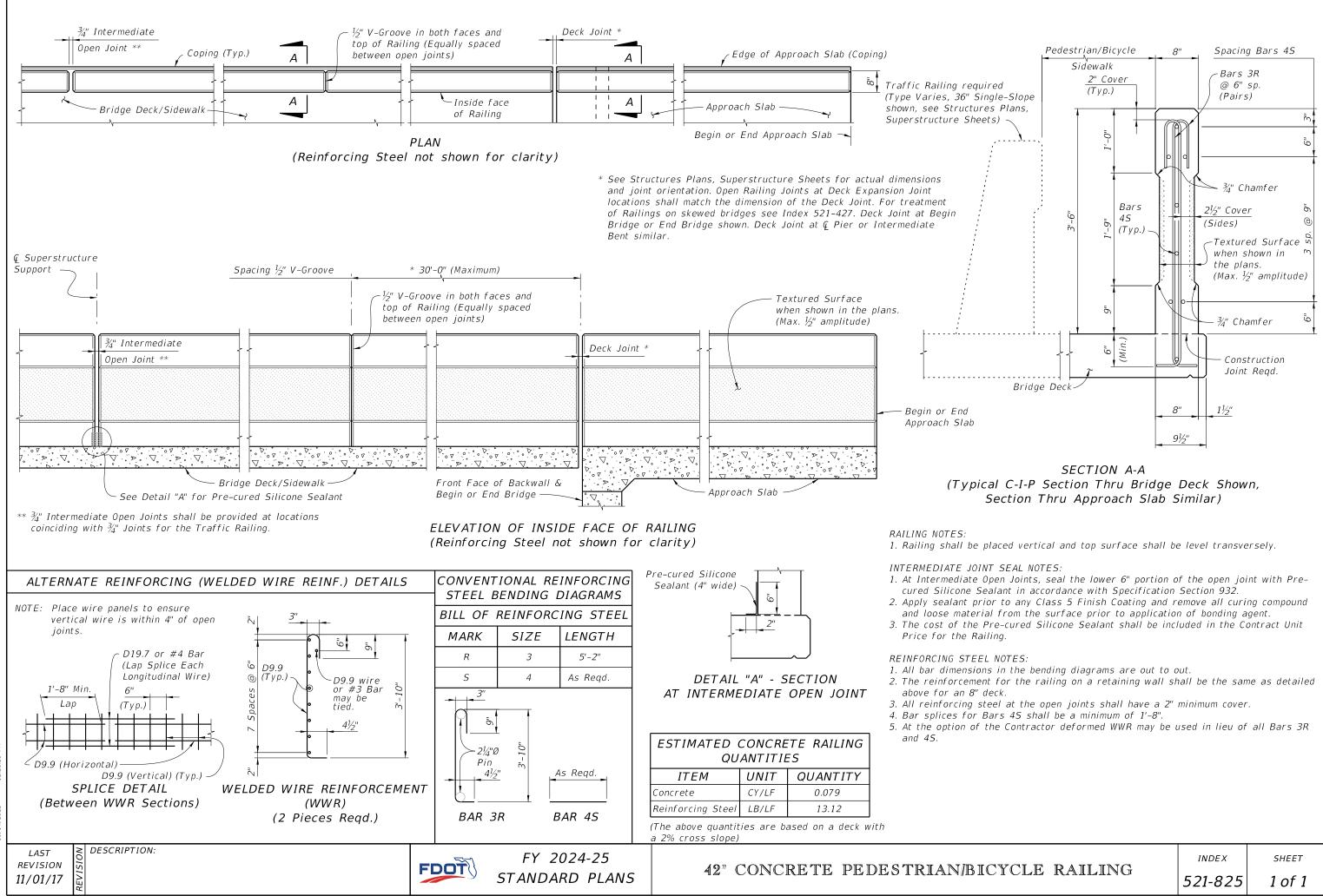
27" CONCRETE PARAPET PEDESTRIAN/BICYCLE BULLE

Pre-cured Silicone Sealant (4" wide)



PARAPET
JANTITY
0.056
6.35
6.68

- WITH	INDEX	SHEET
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YCLE	RAILING	INDEX	SHEET
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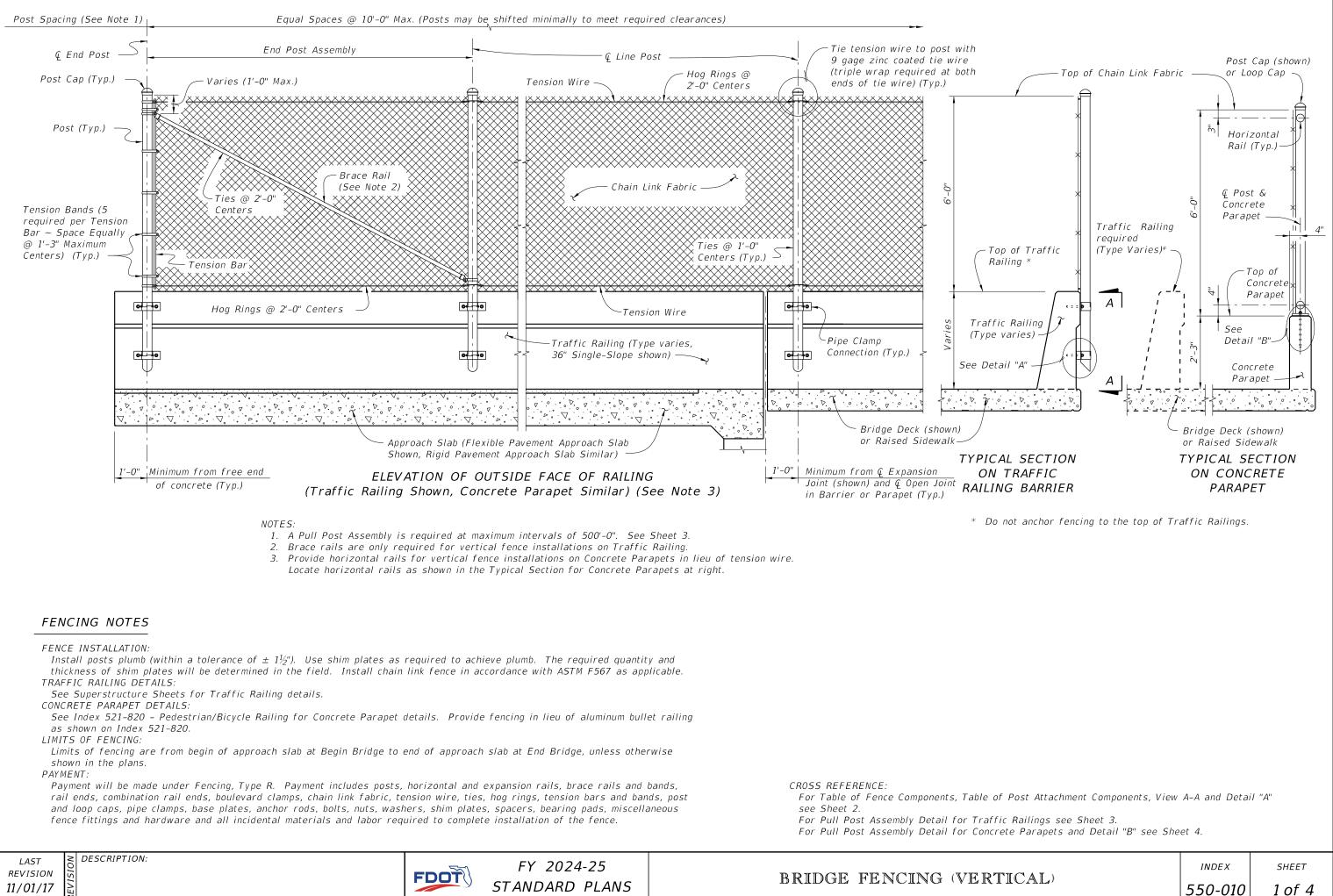
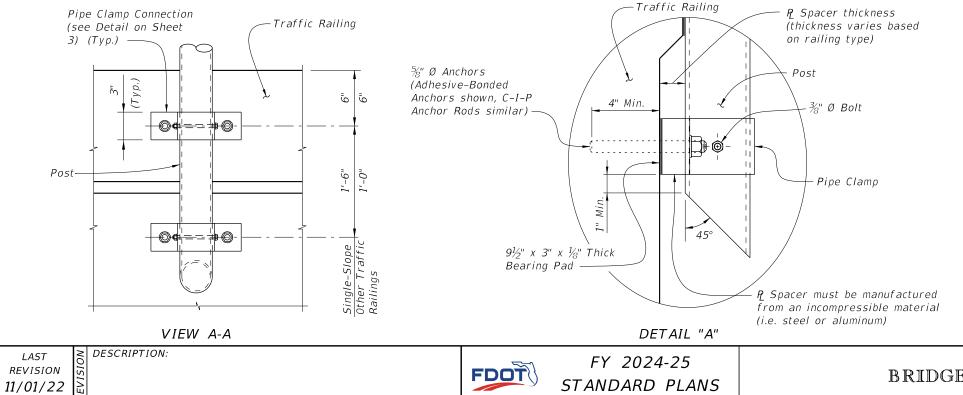


TABLE OF CHAIN LINK FENCE COMPONENTS			TABLE OF POST ATTACHMENT COMPONENTS			
COMPONENT ASTM DESIGNATION COMPONENT INFORMATION		COMPONENT INFORMATION	COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION	
	Posts	F1083	Galvanized Steel Pipe - 3" NPS, Schedule 40 Regular Grade	Pipe Clamps	A36 or A709 Grade 36	¼" Steel P
	Chain Link Fabric (2" mesh with twisted	A392	Zinc Coated Steel – 9 gage (coated wire diameter), Class 2 Coating	Base Plates	A36 or A709 Grade 36	¾" Steel P
iets	top and knuckled bottom selvage)	A491	Aluminum Coated Steel – 9 gage (coated wire diameter)	Shim Platas	A36 or A709 Grade 36 or	Plate thicknesses as required; Holes in shim
ilings Parap		F668	Polyvinyl Chloride (PVC) Coated Steel – 9 gage Class 2b	Shim Plates	B209 Alloy 6061-T6 or B221 Alloy 6063-T5	plates will be ¾" Ø
ic Ra rete	Tie Wires	F626	Zinc Coated Steel Wire – 9 gage	Spacers	-	Plate thickness varies based on traffic railing type (See Detail "A")
Traffic Railings and Concrete Parapets	Brace Bands	F626	12 Gage (Min. thickness) x $\frac{3}{4}$ " (Min. width) Steel Bands (Beveled or Heavy)	Adhesive Anchor Rods	F1554 Grade 36	Fully threaded Headless Anchor Rods $\sim \frac{5}{8}$ " Ø x 6" (no spacer) or $\frac{5}{8}$ " Ø x (6" + spacer thickness)
	Tension Bars	F626	$\frac{3}{16}$ " (Min. thickness) x $\frac{3}{4}$ " (Min. width) x 5'-10" (Min. height) Steel Bars	o edite edite id C-1-P Anchor Rods	F1554 Grade 36	Hex Head Anchor Rods ~ $\frac{5}{8}$ " Ø x 6" (no spacer) or $\frac{5}{8}$ " Ø x (6" + spacer thickness)
	Tension Bands	F626	14 Gage (Min. thickness) x $rac{3}{4}$ " (Min. width) Steel Bands	Plate Sction Adhesive Anchor Rods	F1554 Grade 36	Fully threaded Headless Anchor Rods ~
	<i>Miscellaneous Fence Components</i>	F626	Zinc Coated Steel ~ (includes post or loop caps, horizontal and brace rail ends, combination rail ends, boulevard clamps and all other miscellaneous fittings & hardware)	e l		7/8" Ø x 141/2"
	Horizontal Rails	F1083	Galvanized Steel Pipe – $2^{1}\!\!/_{2}$ " NPS, Schedule 40 Regular Grade	Bolts Nuts	F1554 Grade 36	Hex Head Anchor Rods $\sim \frac{7}{8}$ " Ø x 14 $\frac{1}{2}$ "
	Expansion Rails	F1083	Galvanized Steel Pipe – 2" NPS, Schedule 40 Regular Grade		A307	$\frac{3}{6}$ " Ø x $4\frac{3}{4}$ " Hex Head Bolts for Pipe Clamp Connections to Posts
Concrete Parapets	Bolts	A307	$\frac{1}{4}$ " Ø x $\frac{4}{4}$ " Hex Head Bolts for Expansion Rail Connections		A563	Hex Nuts for Pipe Clamp and Base Plate Connections
Con Par	Nuts	A563	Hex Nuts for Expansion Rail Connections	Washers	F436	Flat Washers for Pipe Clamp and Base Plate Connections
	Washers	F 436	Flat Washers for Expansion Rail Connections	Bearing Pads (Plain Neoprene)	-	In accordance with Specification Section 932 for Ancillary Structures
gs			Type II (Zinc Coated Steel Wire) - 7 gage, Class 4 Coating			
Railings	Tension Wire	A824 & A817	Type I (Aluminum Coated Steel Wire) – 7 gage			
fic R.	Hog Rings	F626	Zinc Coated Steel Wire - 12 gage			
Traffic	Brace Rails	F 1083	Galvanized Steel Pipe – $1\frac{1}{4}$ " NPS, Schedule 40 Regular Grade			



POST ATTACHMENT NOTES

- ANCHOR RODS, NUTS AND WASHERS: COATINGS:
- ADHESIVE-BONDED ANCHORS AND DOWELS: installation. WELDING:
- CROSS REFERENCE:

BRIDGE FENCING (VERT

After the nuts have been tightened, distort the Anchor Rod threads to prevent removal of the nuts. Coat distorted threads and exposed trimmed ends of anchors with a galvanizing compound in accordance with Specification Section 562.

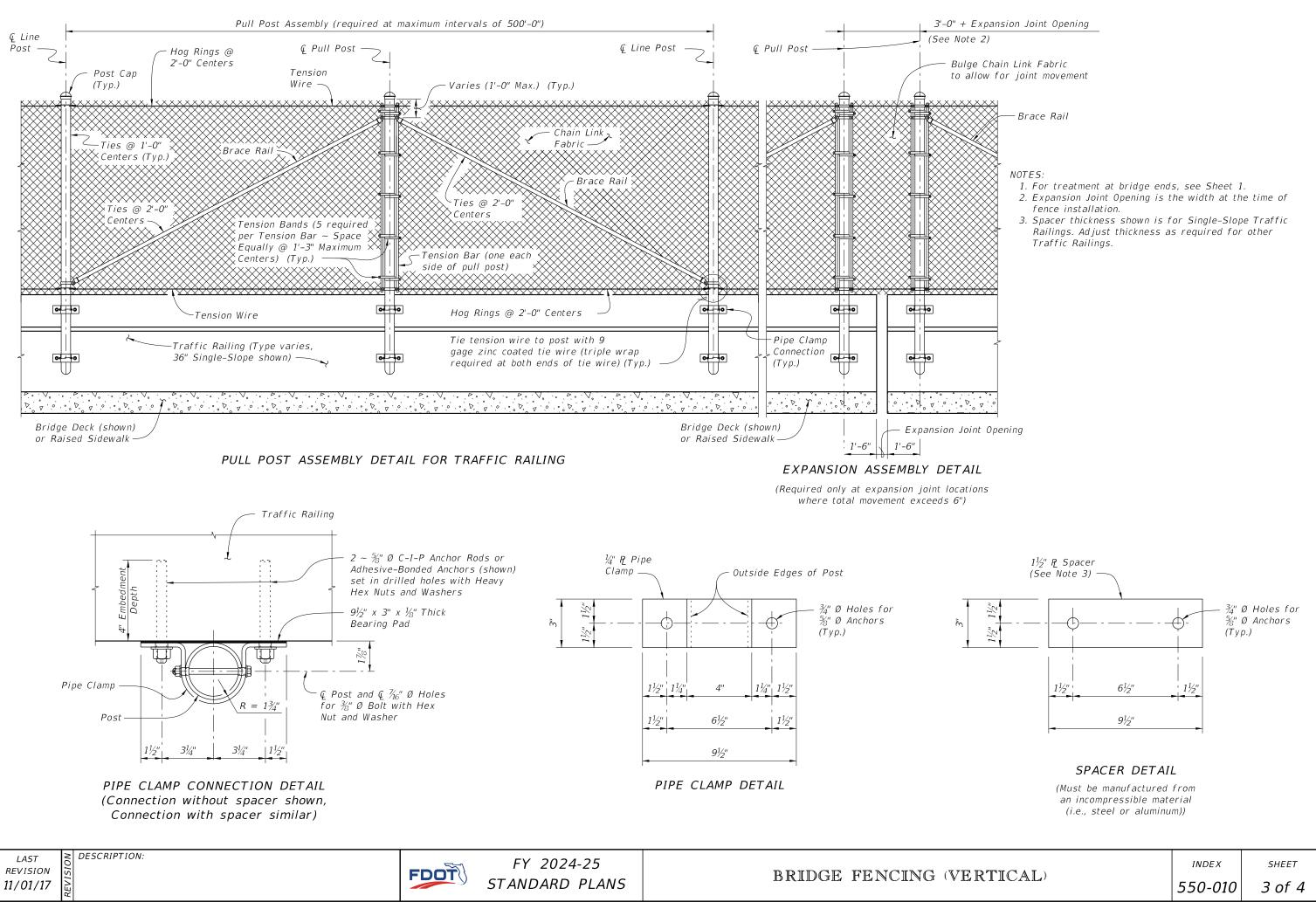
Hot-dip galvanize all Nuts, Washers, Bolts, C-I-P Anchor Rods, Adhesive Anchors and Fence Framework (Posts, Internal Sleeves, Shim Plates, Base Plates, Pipe Clamps and Spacers) in accordance with Specification Section 962. Hot-dip galvanize Fence Framework after fabrication.

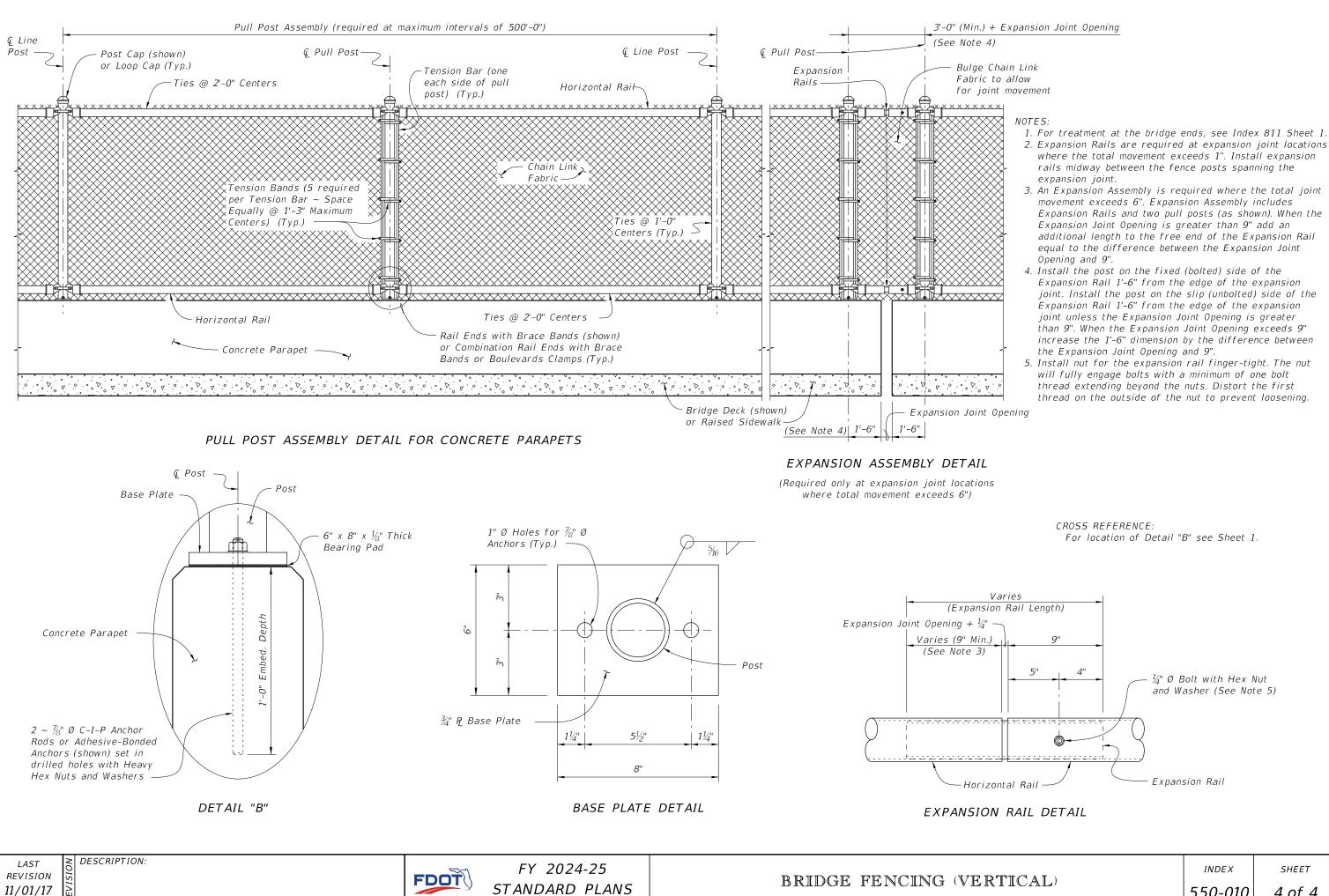
Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification Section 416. Cutting of reinforcing steel is permitted for drilled hole

All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal will be E60XX or E70XX. Nondestructive testing of welds is not required.

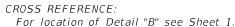
For location of View A-A and Detail "A" see Sheet 1.

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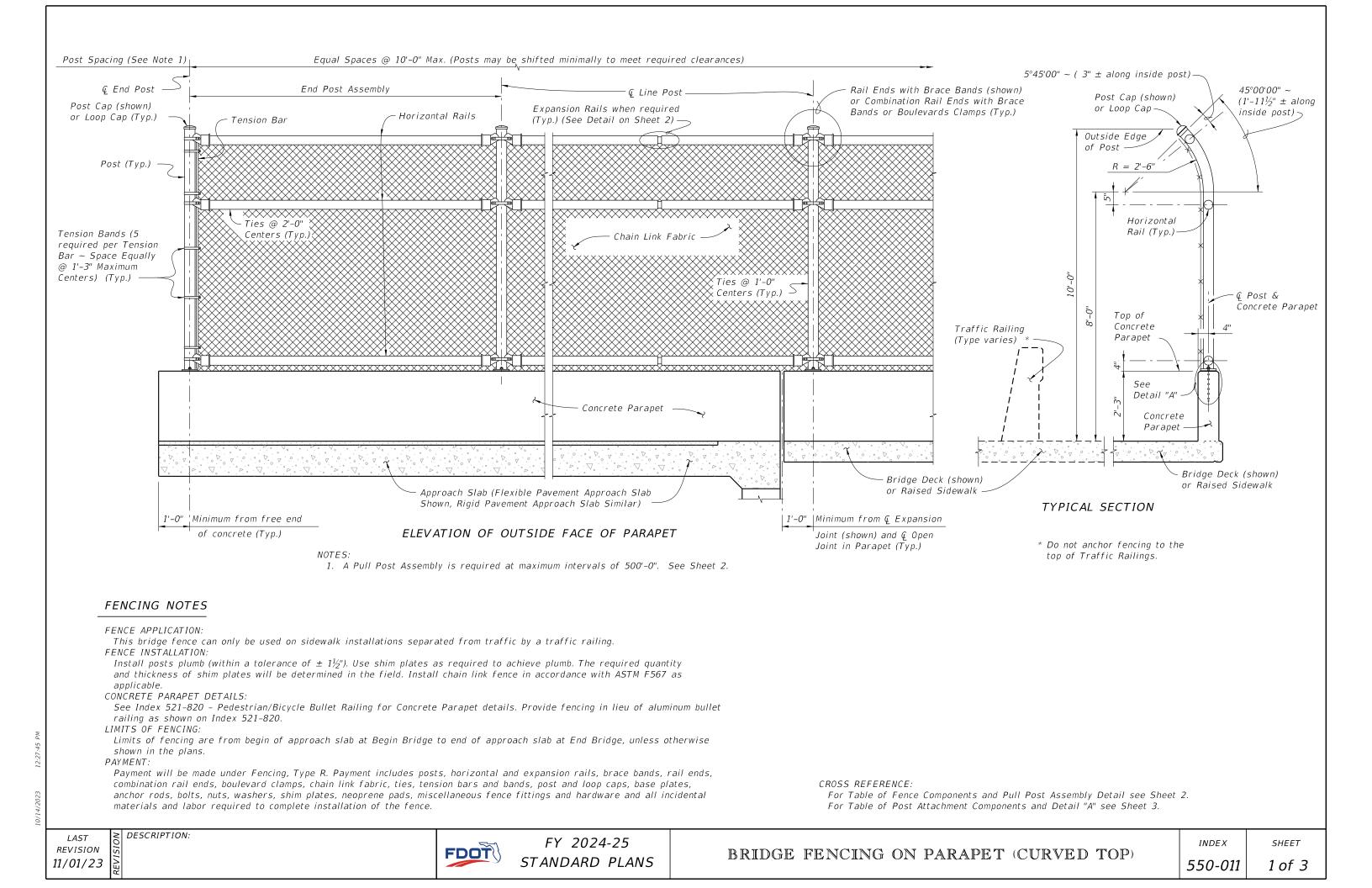


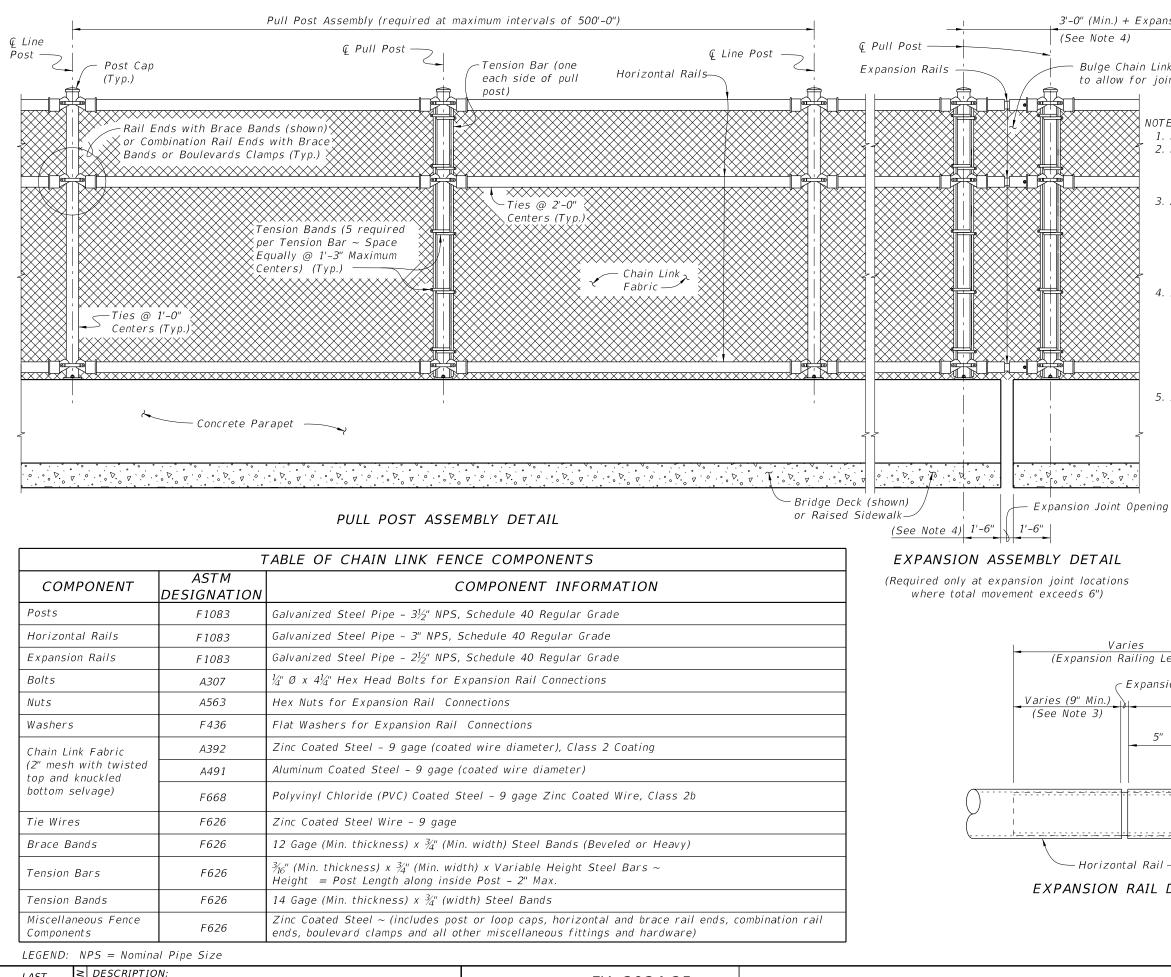


- 2. Expansion Rails are required at expansion joint locations where the total movement exceeds 1". Install expansion
- 3. An Expansion Assembly is required where the total joint Expansion Rails and two pull posts (as shown). When the additional length to the free end of the Expansion Rail
- joint. Install the post on the slip (unbolted) side of the



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LAST REVISION 11/01/23

FDOT

FY 2024-25 STANDARD PLANS

BRIDGE FENCING ON PARAPET (CURVED TOP)

3'-0" (Min.) + Expansion Joint Opening

Bulge Chain Link Fabric

to allow for joint movement

NOTES:

- 1. For treatment at the bridge ends, see Sheet 1.
- 2. Expansion Rails are required at expansion joint locations where the total movement exceeds 1". Install expansion rails midway between the fence posts spanning the expansion ioint.
- 3. An Expansion Assembly is required where the total joint movement exceeds 6". Expansion Assembly includes Expansion Rails and two pull posts (as shown). When the Expansion Joint Opening is greater than 9" add an additional length to the free end of the Expansion Rail equal to the difference between the Expansion Joint Opening and 9".
- 4. Install the post on the fixed (bolted) side of the Expansion Rail 1'-6" from the edge of the expansion joint. Install the post on the slip (unbolted) side of the Expansion Rail 1'-6" from the edge of the expansion joint unless the Expansion Joint Opening is greater than 9". When the Expansion Joint Opening exceeds 9" increase the 1'-6" dimension by the difference between the Expansion Joint Opening and 9".
- 5. Install nut for the expansion rail finger-tight. The nut will fully engage bolts with a minimum of one bolt thread extending beyond the nuts. Distort the first thread on the outside of the nut to prevent loosening.

s ing Length)	
pansion Joint Opening + $\frac{1}{4}$ "	
<u> </u>	
5" 4" - ¹ / ₄ " Ø Bolt with Hex Nut and Washer (See Note 5)	
Rail Expansion Rail	
AIL DETAIL	

SHEET 2 of 3

TABLE OF POST ATTACHMENT COMPONENTS					
COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION			
Base Plates	A36 or A709 Grade 36	¾" Steel P			
Shim Plates	A36 or A709 Grade 36 or B209 Alloy 6061-T6 or B221 Alloy 6063-T5	Plate thicknesses as required, Holes in shim plates will be $\frac{3}{4}$ " Ø			
Adhesive Anchor Rods	F1554 Grade 36	Fully threaded Headless Anchor Rods ~ $\%^{\prime\prime}$ Ø x $14^{\prime\prime}_{2}^{\prime\prime}$			
C-I-P Anchor Rods	F1554 Grade 36	Hex Head Anchor Rods ~ $\frac{7}{6}$ " Ø x 14 $\frac{1}{2}$ "			
Nuts	A563	Hex Nuts for Base Plate Connections			
Washers	F436	Flat Washers for Base Plate Connections			
Bearing Pads (Plain)	-	In accordance with Specification Section 932 for ancillary structures			

POST ATTACHMENT NOTES

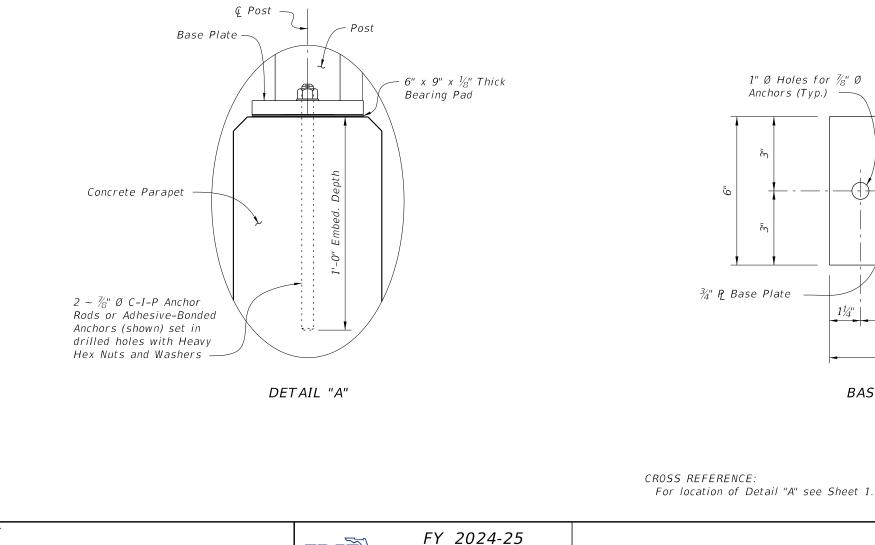
ANCHOR RODS, NUTS AND WASHERS:

After the nuts have been tightened, distort the Anchor Rod threads to prevent removal of the nuts. Coat distorted threads and exposed trimmed ends of anchors with a galvanizing compound in accordance with Specification Section 562. COATINGS:

Hot-dip galvanize all Nuts, Washers, Bolts, C-I-P Anchor Rods, Adhesive Anchors and Fence Framework (Posts, Internal Sleeves, Shim Plates and Base Plates) in accordance with Specification Section 962. Hot-dip galvanize Fence Framework after fabrication. ADHESIVE-BONDED ANCHORS AND DOWELS:

Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification Section 416. Cutting of reinforcing steel is permitted for drilled hole installation. WELDING:

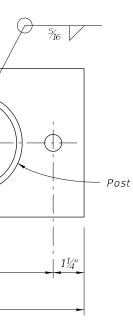
All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal will be E60XX or E70XX. Nondestructive testing of welds is not required.





BRIDGE FENCING ON PARAPET

 $1\frac{1}{4}''$

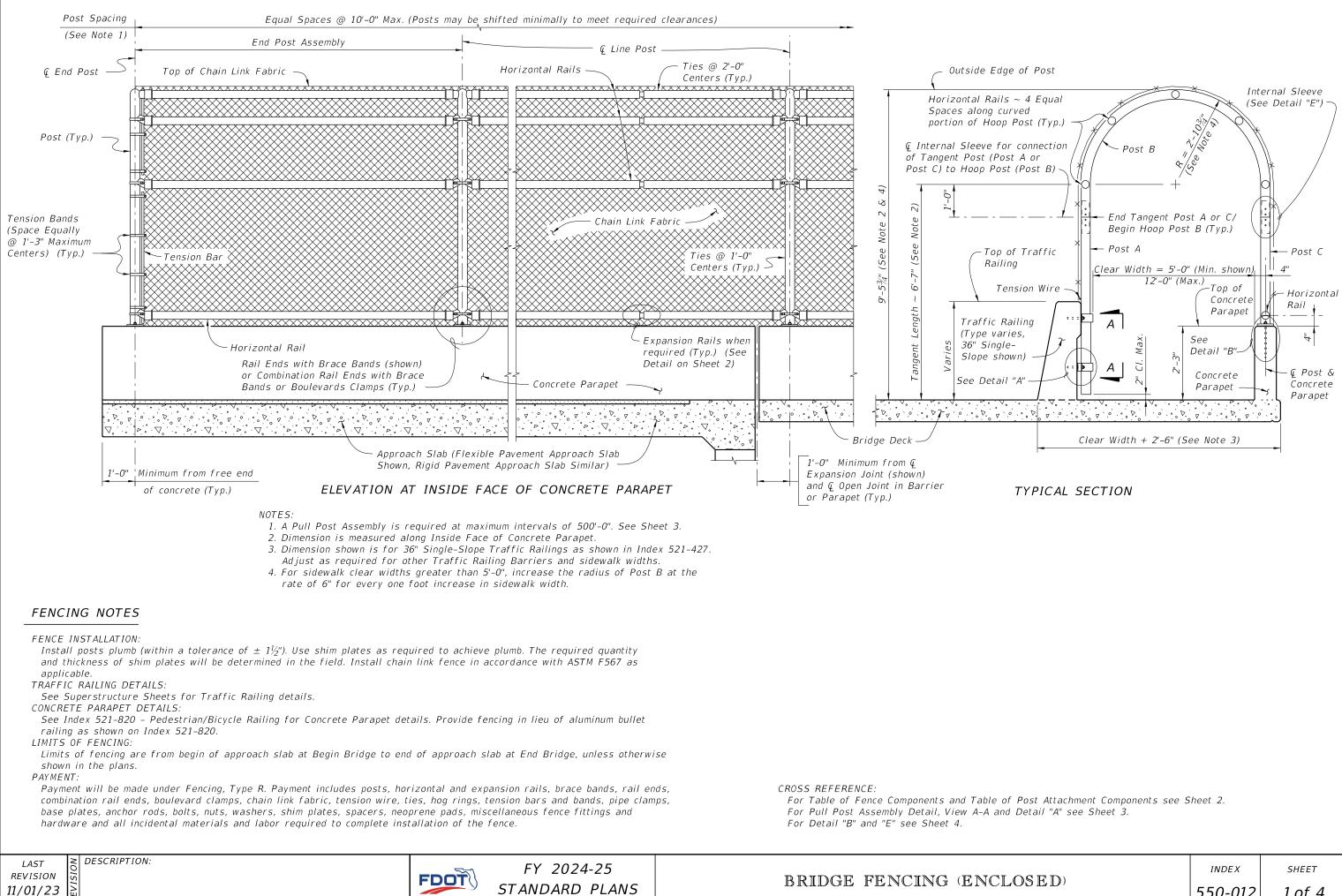


BASE PLATE DETAIL

6½"

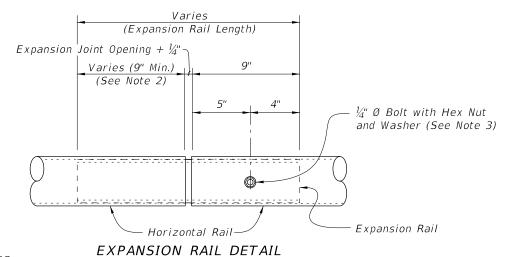
9"

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TABLE OF CHAIN LINK FENCE COMPONENTS			TABLE OF POST ATTACHMENT COMPONENTS			
COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION	COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION	
Posts	F1083	Galvanized Steel Pipe – 3" NPS, Schedule 40 Regular Grade	Pipe Clamps	A36 or A709 Grade 36	¼" Steel R	
Horizontal Rails and Internal Sleeves	F1083	Galvanized Steel Pipe – $2\frac{1}{2}$ " NPS, Schedule 40 Regular Grade	Base Plates	A36 or A709 Grade 36	¾" Steel P	
Expansion Rails	F1083	Galvanized Steel Pipe – 2" NPS, Schedule 40 Regular Grade	Shim Plates	A36 or A709 Grade 36 or	Plate thicknesses as required; Holes in shim plates will be $\frac{3}{4}$ "Ø	
Chain Link Fabric (2" mesh with knuckled bottom selvages)	A392	Zinc Coated Steel – 9 gage (coated wire diameter), Class 2 Coating	Shim Plates	B209 Alloy 6061-T6 or B221 Alloy 6063-T5		
	A491	Aluminum Coated Steel – 9 gage (coated wire diameter)	Spacers	-	Plate thickness varies based on Traffic Railing type (See Detail "A")	
	F668	Polyvinyl Chloride (PVC) Coated Steel - 9 gage Class 2b Zinc Coated Wire	GUIN Adhesive Anchor Rod.	5 F1554 Grade 36	Fully threaded Headless Anchor Rods ~ ½" Ø x 6" (no spacer) or ½" Ø x (6" + spacer thickness)	
Tension Wire	A824 & A817	Type II (Zinc Coated Steel Wire) - 7 gage, Class 4 Coating	Baile C-I-P Anchor Rods	F1554 Grade 36	Hex Head Anchor Rods ~ $\frac{5}{8}$ " Ø x 6" (no spacer) or $\frac{5}{8}$ " Ø x (6" + spacer thickness)	
		Type I (Aluminum Coated Steel Wire) – 7 gage	Adhesive Anchor Rod.	5 F1554 Grade 36	Fully threaded Headless Anchor Rods ~ 7%" Ø x 14½"	
Tie Wires	F626	Zinc Coated Steel Wire – 9 gage				
Hog Rings	F626	Zinc Coated Steel Wire - 12 gage	ese Seco Bandon C-I-P Anchor Rods	F1554 Grade 36	Hex Head Anchor Rods ~ $\frac{7}{8}$ " Ø x 14 $\frac{1}{2}$ "	
Brace Bands	F626	12 gage (Min. thickness) x $\frac{3}{4}$ " (Min. width) Steel Bands (Beveled or Heavy)	Bolts	A307	$\frac{3}{6}$ " Ø x $4\frac{3}{4}$ " Hex Head Bolts for Pipe Clamp Connections to Posts	
Tension Bars	F626	$\frac{3}{16}$ " (Min. thickness) x $\frac{3}{4}$ " (Min. width) x Variable Height Steel Bars ~	Nuts	A563	Hex Nuts for Pipe Clamp and Base Plate Connections	
Tension Bands	F626	Height = Tangent or Hoop Length - Barrier or Parapet Height - 2" max. 14 gage (Min. thickness) x $\frac{3}{4}$ " (Min. width) Steel Bands	Washers	F436	Flat Washers for Pipe Clamp and Base Plate Connections	
Miscellaneous Fence Components	F626	Zinc Coated Steel ~ (includes horizontal rail ends, combination rail ends, boulevard clamps and all other miscellaneous fittings and hardware)	Bearing Pads (Plain)	-	In accordance with Specification Section 932 for Ancillary Structures	
Bolts	A307	$\frac{3}{6}$ " Ø x $4\frac{1}{4}$ " Hex Head Bolts for Internal Sleeve connections $\frac{1}{4}$ " Ø x $4\frac{1}{4}$ " Hex Head Bolts for Expansion Rail connections				
Nuts	A563	Hex Nuts for Internal Sleeve and Expansion Rail connections				
Washers	F436	Flat Washers for Internal Sleeve and Expansion Rail connections				



NOTES:

- 1. Expansion Rails are required at expansion joint locations where the total movement exceeds 1". Install expansion rails midway between the fence posts spanning the expansion joint.
- 2. An Expansion Assembly is required where the total joint movement exceeds 6". Expansion Assembly includes Expansion Rails and two pull posts (see Sheet 3). When the Expansion Joint Opening is greater than 9" add an additional length to the free end of the Expansion Rail equal to the difference between the Expansion Joint Opening and 9".
- 3. Install nut for the expansion rail finger-tight. The nut will fully engage bolts with a minimum of one bolt thread extending beyond the nuts. Distort the first thread on the outside of the nut to prevent loosening.

BRIDGE FENCING (ENCL

LAST	
REVISION	
11/01/17	

DESCRIPTION:



FY 2024-25 STANDARD PLANS

POST ATTACHMENT NOTES

- ANCHOR RODS, NUTS AND WASHERS: COATINGS:
- galvanize Fence Framework after fabrication.
- ADHESIVE-BONDED ANCHORS AND DOWELS: installation. WELDING:

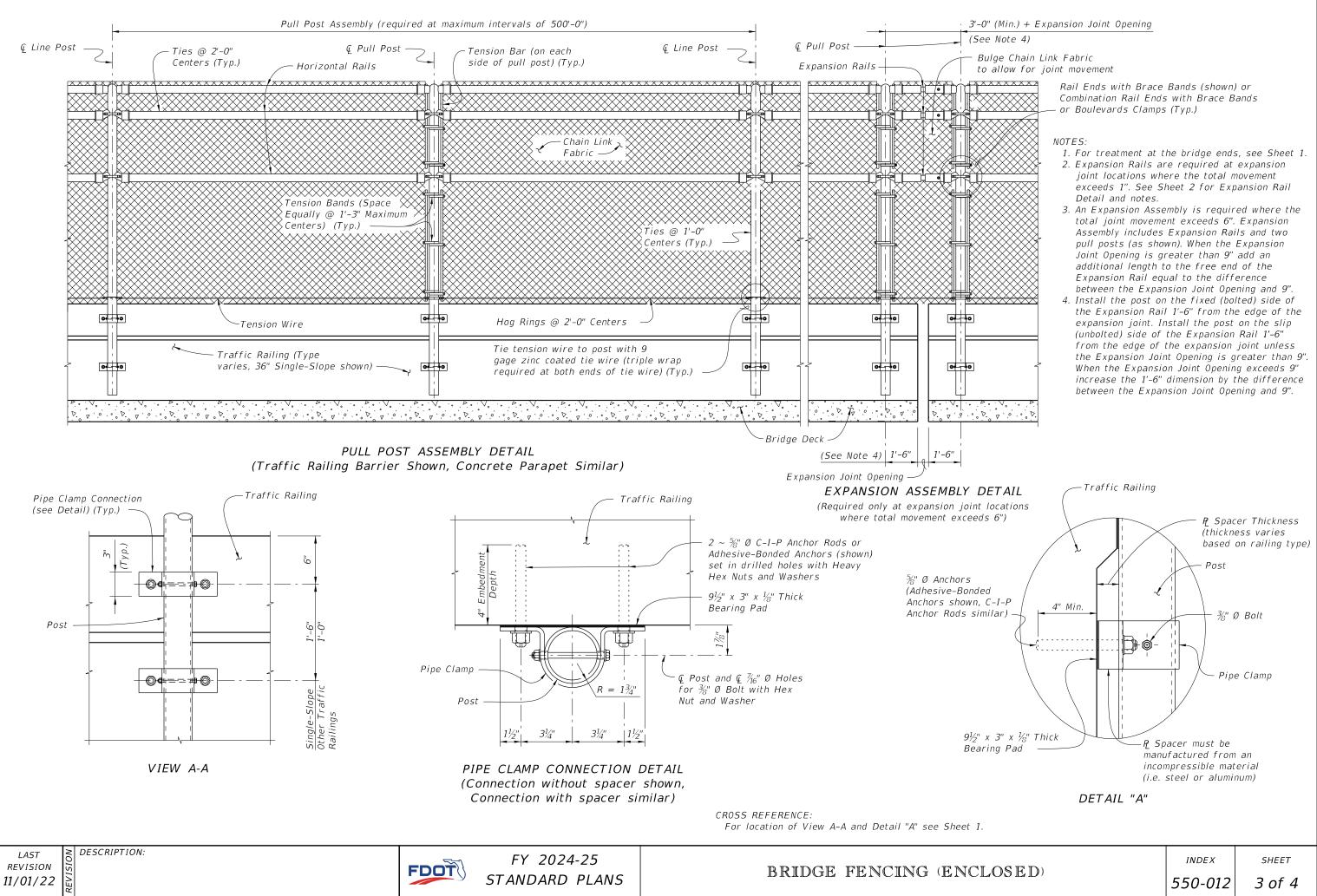
After the nuts have been tightened, distort the Anchor Rod threads to prevent removal of the nuts. Coat distorted threads and exposed trimmed ends of anchors with a galvanizing compound in accordance with Specification Section 562.

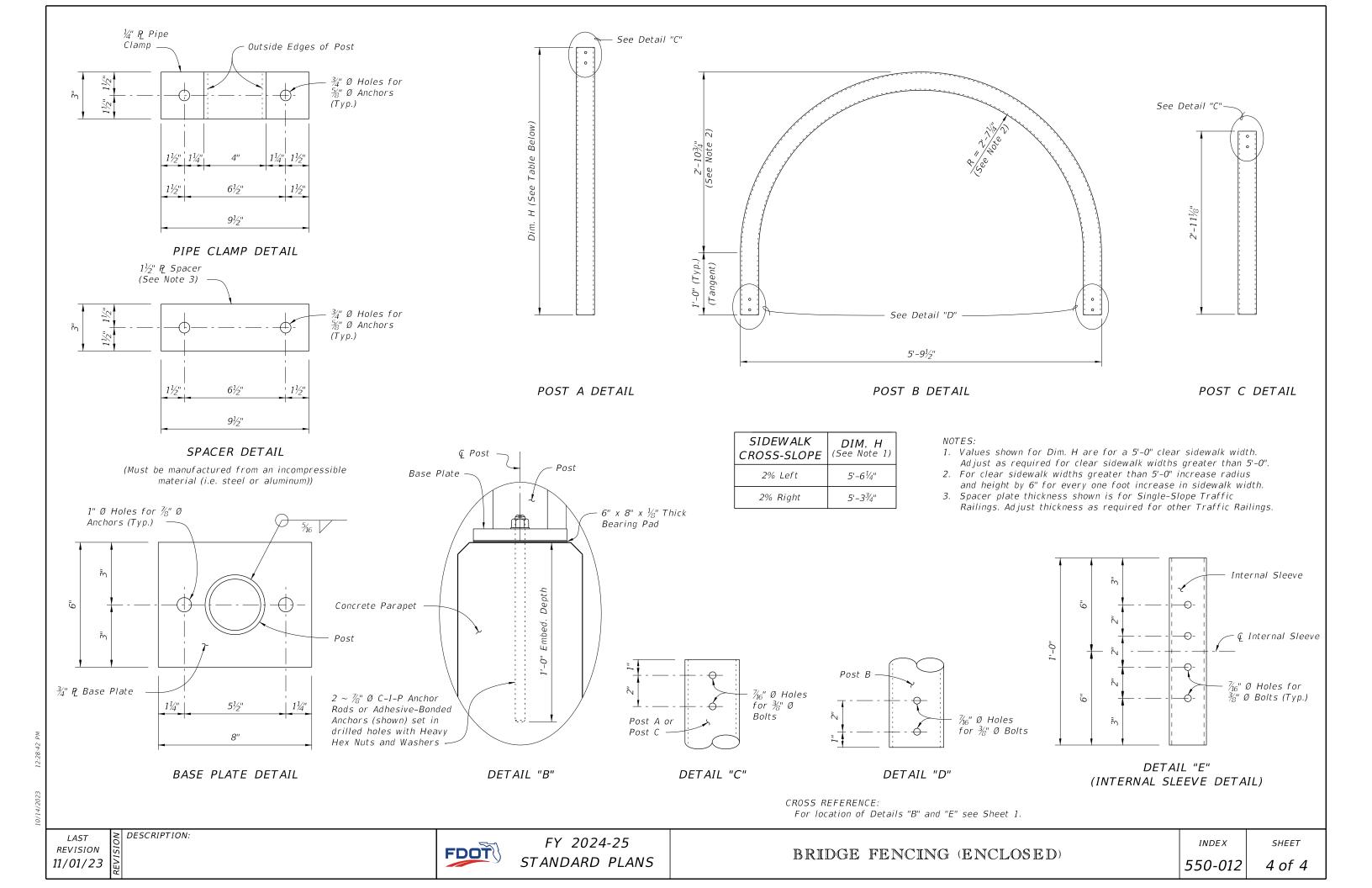
Hot-dip galvanize all Nuts, Washers, Bolts, C-I-P Anchor Rods, Adhesive Anchors and Fence Framework (Posts, Internal Sleeves, Shim Plates, Base Plates, Pipe Clamps and Spacers) in accordance with Specification Section 962. Hot-dip

Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification Section 416. Cutting of reinforcing steel is permitted for drilled hole

All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal will be E60XX or E70XX. Nondestructive testing of welds is not required.

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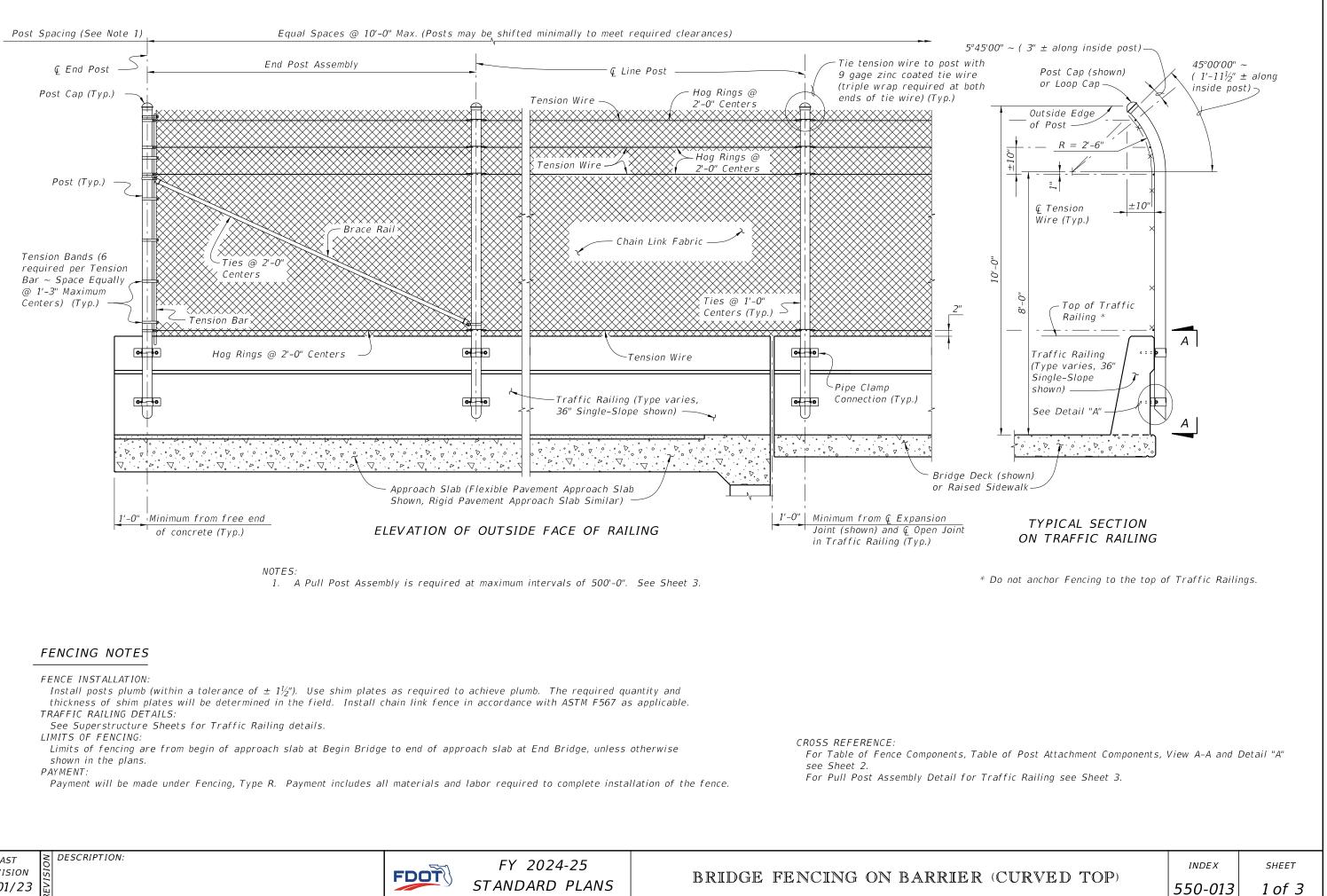
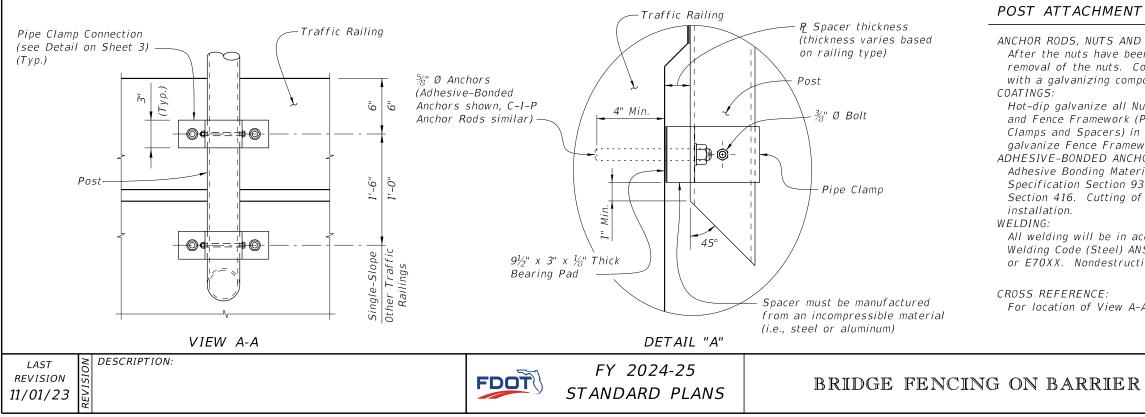






	TABLE OF CHAIN LINK FENCE COMPONENTS			TABLE OF POST ATTACHMENT COMPONENTS			
COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION	COMPONENT Pipe Clamps		ASTM DESIGNATION	COMPONENT INFORMATION	
Posts	F1083	Galvanized Steel Pipe – $3\frac{1}{2}$ " NPS, Schedule 40 Regular Grade			A36 or A709 Grade 36	¼" Steel P	
Chain Link Fabric '2" mesh with twisted	A392	Zinc Coated Steel – 9 gage (coated wire diameter), Class 2 Coating Base Plates		Plates	A36 or A709 Grade 36	¾" Steel ₽	
top and knuckled bottom selvage)	A491	Aluminum Coated Steel – 9 gage (coated wire diameter)	Shim	Plates	A36 or A709 Grade 36 or	Plate thicknesses as required; Holes in shim	
	F668	Polyvinyl Chloride (PVC) Coated Steel – 9 gage Class 2b			B209 Alloy 6061-T6 or B221 Alloy 6063-T5	plates will be $\frac{3}{4}$ " Ø	
Tie Wires	F626	Zinc Coated Steel Wire – 9 gage	Spac	ers	_	Plate thickness varies based on traffic railing type (See Detail "A")	
Brace Bands	F626	12 Gage (Min. thickness) x $rac{3}{4}$ " (Min. width) Steel Bands (Beveled or Heavy)	Clamp ection	Adhesive Anchor Rods	F1554 Grade 36	Fully threaded Headless Anchor Rods ~ $\frac{5}{6}$ " Ø x 6" (no spacer) or $\frac{5}{6}$ " Ø x (6" + spacer thickness)	
Tension Bars	F626	$3_{16}^{\prime\prime}$ (Min. thickness) x $3_4^{\prime\prime}$ (Min. width) x 6'-10" (Min. height) Steel Bars	Pipe (Conne	C-I-P Anchor Rods	F1554 Grade 36	Hex Head Anchor Rods ~ ½" Ø x 6" (no spacer) or ½" Ø x (6" + spacer thickness)	
Tension Bands	F626	14 Gage (Min. thickness) x ³ / ₄ " (Min. width) Steel Bands	Bolts		A307	$\frac{3}{6}$ " Ø x $4\frac{3}{4}$ " Hex Head Bolts for Pipe Clamp Connections to Posts	
Miscellaneous Fence Components	F626	Zinc Coated Steel ~ (includes post or loop caps, horizontal and brace rail ends, combination rail ends, boulevard clamps and all other miscellaneous fittings & hardware)	Nuts		A563	Hex Nuts for Pipe Clamp Connections	
Tension Wire	A824 & A817	Type II (Zinc Coated Steel Wire) – 7 gage, Class 4 Coating	Wach	Washers	F 436	Flat Washers for Pipe Clamp	
		Type I (Aluminum Coated Steel Wire) – 7 gage			1 450	Connections	
log Rings	F626	Zinc Coated Steel Wire - 12 gage	Bearing Pads (Plain Neoprene)		_	In accordance with Specification Section 932 for Ancillary Structures	
Brace Rails	F1083	Galvanized Steel Pipe - 1¼" NPS, Schedule 40 Regular Grade					



POST ATTACHMENT NOTES

- ANCHOR RODS, NUTS AND WASHERS:
- ADHESIVE-BONDED ANCHORS AND DOWELS: Section 416. Cutting of reinforcing steel is permitted for drilled hole
- CROSS REFERENCE:

After the nuts have been tightened, distort the Anchor Rod threads to prevent removal of the nuts. Coat distorted threads and exposed trimmed ends of anchors with a galvanizing compound in accordance with Specification Section 562.

Hot-dip galvanize all Nuts, Washers, Bolts, C-I-P Anchor Rods, Adhesive Anchors and Fence Framework (Posts, Internal Sleeves, Shim Plates, Base Plates, Pipe Clamps and Spacers) in accordance with Specification Section 962. Hot-dip galvanize Fence Framework after fabrication.

Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification

All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal will be E60XX or E70XX. Nondestructive testing of welds is not required.

For location of View A-A and Detail "A" see Sheet 1.

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