traffic railing retrofit notes

See Index 536-001 for component details, geometric layouts and associated notes not fully detailed herein.
CONCRETE: Concrete for Transition Blocks shall be Class II (Bridge Deck).
THRIE-BEAM PANEL: Steel Thrie-Beam Elements shall meet the requirements for Class B (10 Gauge) Guardrail AASHTO M 180, Type II (Zinc coated). The minimum panel length for Thrie-Beam Elements shall be 12'-6". Field drilled holes for Post connections shall be $3^{3 / 4}$ by $2^{1 / 1^{\prime \prime}}$ slotted holes.

BOLTS, NUTS AND WASHERS: Bolts, nuts and round washers shall be in accordance with AASHTO M180. Plate Washers shall be in accordance with ASTM A36 or ASTM A709 Grade 36.
COATINGS: All Nuts, Bolts, Anchors, and Washers shall be hot-dip galvanized in accordance with the Specifications.
BRIDGES ON CURVED ALIGNMENTS: The details presented herein are shown for bridges on tangent alignments. Details for bridges on horizontally curved alignments are similar
thrie-beam expansion Section: Thrie-Beam Expansion Sections shall be installed at locations shown in the Plans Install nuts for splice bolts finger-tight at $2^{1 / 1 / 2}$ slots in thrie-beam expansion sections. Nuts shall fully engage bolts
with a minimum of one bolt thread extending beyond the nuts. Distort the first thread on the outside of the nut to prevent loosening. Tighten bolts in $3^{3 / 4}$ " slots at guardrail post(s) that lie between the slotted expansion splice and
bridge deck joint so that the bolt heads are in full contact with thrie-beam elements, but not so tight as to tight as to impede movement due to expansion.

WOOD BLOCKS: All wood blocks, including required wedge shaped blocks shall be Pressure Treated Lumber in


BRIDGE NAME PLATE: If a portion of the existing Traffic Railing is to be removed that carries the bridge name, number and or date, or if the installation of the Traffic Railing (Thrie-Beam Retrofit) will obscure the bridge name, number and or date, then replace the information that has been removed or obscured, with $3^{\prime \prime}$ tall black lettering on white nonreflective
sheeting applied to the top of the ad jacent guardrail. The information must be clearly visible from the right side of the sheeting applied to the top of the adjacent guardrail. The information must be clearly visible from the right side of the
approaching travel lane. The sheeting and adhesive backing shall comply with Specification Section 994 and may comprise of individual decals of letters and numbers.

PAYMENT: Payment will be made under Thrie-Beam Panel Retrofit which shall include all materials and labor require to fabricate and install the retrofit railing. Transition Blocks and Curbs, Bridge Name Plate and Barrier Delineators,


ThRIE-BEAM EXPANSION SECTION


PLATE WASHER DETAIL

$293^{\prime \prime} \times 1^{1 / 8^{\prime \prime}}$ Slots ( 12 Per Splice) with $5^{\prime \prime} \otimes \times 1^{11 / 2 "}$ Long Button Head Bolts
and Recessed Nuts (12 Required) (Typ.)
$34^{\prime \prime} \times 2^{1 / 21} 2^{\prime \prime}$ Slots (2 Per Post) with Post Bolts, Recessed Nuts, Round Washers and Plate Washers (2 of ach required). Not required when
splice is located between posts.

Trailing
Thrie-Beam Panel

## Direction of Adjacent Traffic

THRIE-BEAM PANEL SPLICE
NOTE: All Thrie Beam Panels shall be lapped in the direction of adjacent traffic. At the Contractor's option, laps may be extended. Field drill holes in Trailing Thrie-Beam Panel as required.

## Wedge Shaped

Match taper of
existing Wingwa


PLAN VIEW


typical section thru class b (10 GAUGE) THRIE-BEAM PANEL (EXPANSION SECTION SIMILAR)


5/8" OVAL SHOULDER BUTTON HEAD BOLT

| L (in) | THREAD LENGTH (in) | APPLICATION |
| :---: | :---: | :---: |
| $1^{11 / 2}$ | Full Length | Splice Bolt |
| 14 | 4 | Post Bolt |


| LAST REVISION $07 / 01 / 14$ | DESCRIPTION: | $\begin{array}{cc} F Y \text { FDOT } \\ \text { 2024-25 } \\ \text { STANDARD PLANS } \end{array}$ | THRIE-BEAM PANEL RETROFIT (CONCRETE HANIDRAIL) | $\begin{gathered} \text { INDEX } \\ 460-477 \end{gathered}$ | SHEET 1 of 4 |
| :---: | :---: | :---: | :---: | :---: | :---: |





