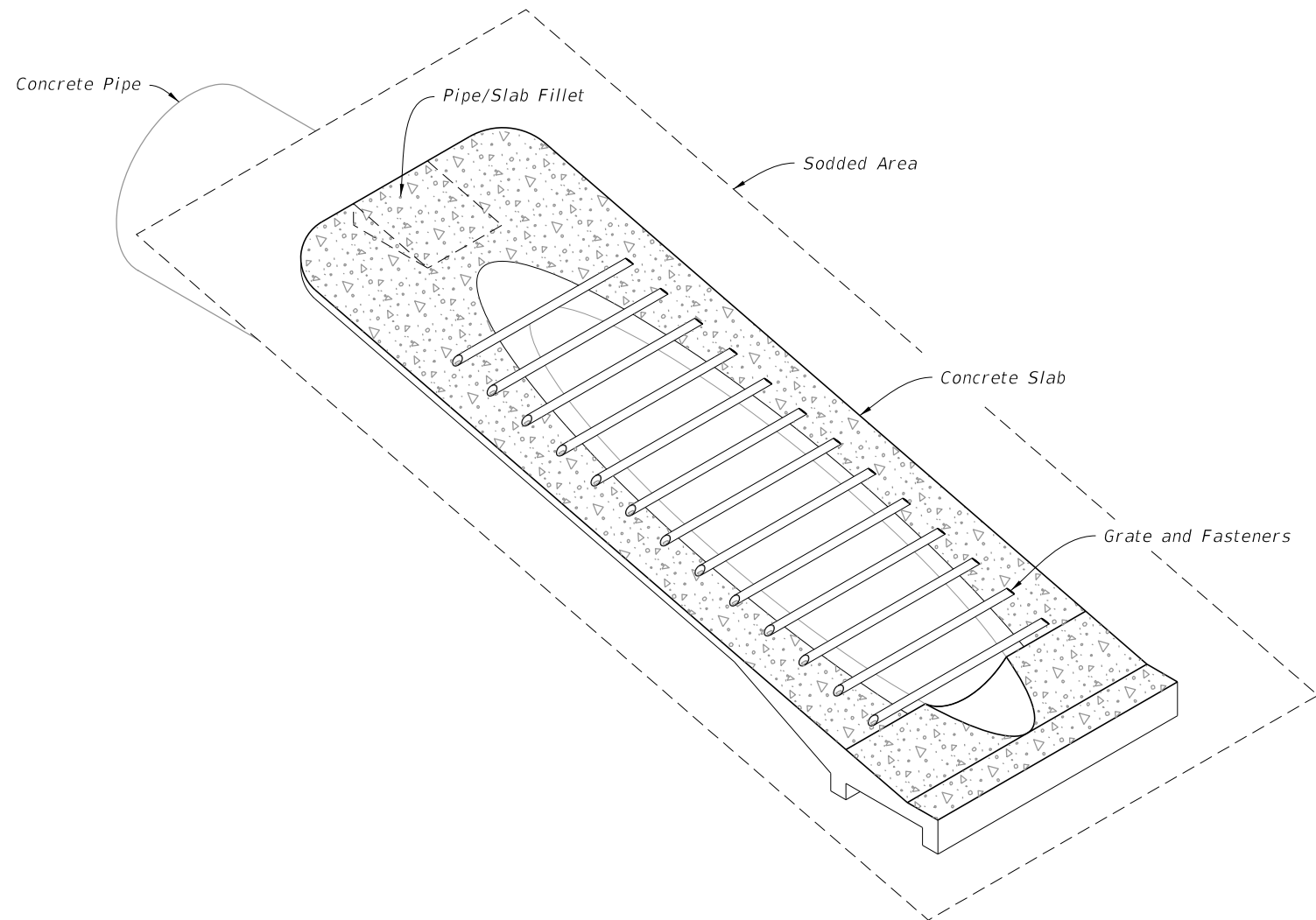


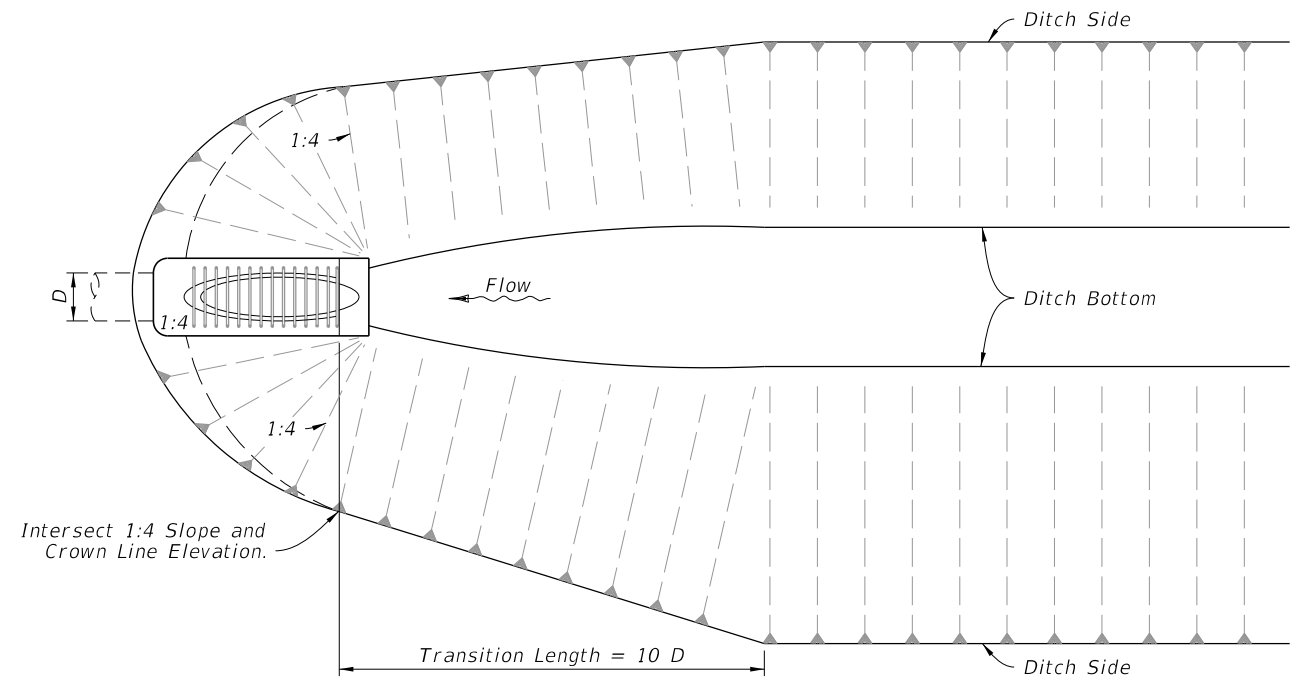
GENERAL NOTES:

1. Unless otherwise designated in the plans, concrete pipe mitered end sections may be used with any type of side drain pipe; corrugated steel pipe mitered end sections may be used with any type of side drain pipe except aluminum pipe; and, corrugated aluminum mitered end sections may be used with any type of side drain pipe except steel pipe. When bituminous coated metal pipe is specified for side drain pipe, construct the mitered end sections with like pipe or concrete pipe. When the mitered end section pipe is dissimilar to the side drain pipe, construct a concrete jacket in accordance with Index 430-001 or use manufacturer approved coupler.
2. Use either corrugated metal or concrete mitered end sections for corrugated polyethylene pipe (HDPE), polyvinyl-chloride pipe (PVC), steel reinforced polyethylene pipe (SRPE), and polypropylene pipe (PP). When used in conjunction with corrugated metal mitered end sections, make connection using a formed metal band specifically designated to join HDPE, PVC, SRPE, or PVC pipe. When used in conjunction with a concrete mitered end sections, construct concrete jacket in accordance with Index 430-001.
3. Use class NS concrete cast-in-place reinforced slabs for all cross drain pipes.
4. Select lengths of concrete pipe that avoid excessive connections in the assembly of the mitered end section.
5. Repair corrugated metal pipe galvanizing that is damaged during beveling and perforating.
6. When existing multiple side drain pipes are spaced other than the dimensions shown in this Index, have nonparallel axes, or non-uniform sections, either construct the mitered end sections separately as single pipe or collectively as multiple pipe end sections as directed by the Engineer.
7. Saddle Slope:
 - 1:4 Miter - Slope to C of pipe for round pipes less than or equal to 18" diameter and 1:1 for round pipes greater than or equal to 24" diameter. Slope to the major axis for elliptical pipes 24"x38" or smaller and 1:2 for pipes 29"x45" or larger. Slope to the span line for pipe arch 28"x20" or smaller and 1:2 for pipe arch 35"x24" or larger.
 - 1:2 Miter - Slope to C of pipe for round pipes less than or equal to 18" diameter and 1:2 for round pipes greater than or equal to 24" diameter. Slope to the major axis for elliptical pipes 29"x45" or smaller and 1:1 for pipes 34"x53" or larger. Slope 1:1 for all pipe arch sizes.
8. Quantities shown are for estimating purposes only.



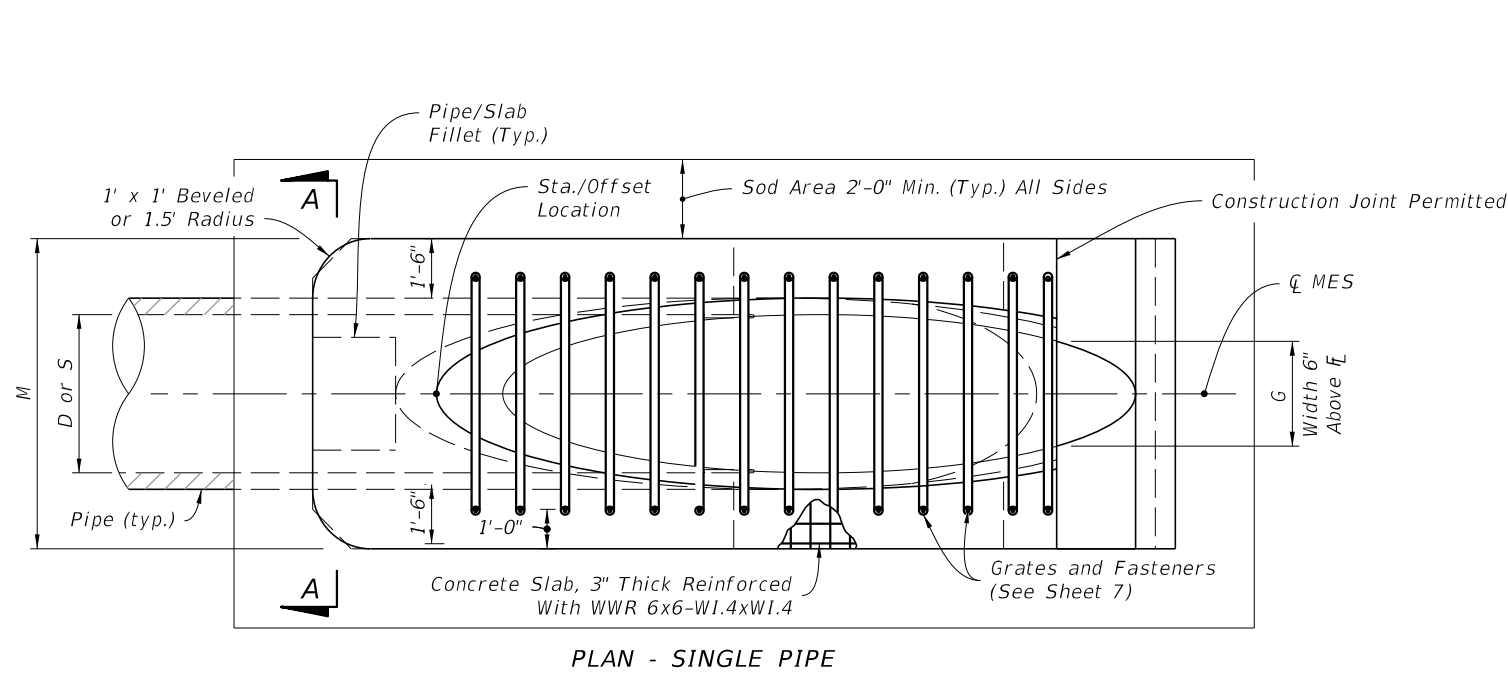
SIDEDRAIN MITERED END SECTION
(Concrete Pipe Shown, Corrugated Metal Pipe Similar)

TABLE OF CONTENTS:	
Sheet	Description
1	General Notes and Contents
2	Single and Multiple Concrete Pipe
3	Concrete Pipe Dimensions and Quantities and Permissible Pavement Modifications
4	Single and Multiple Corrugated Metal Pipe
5	Corrugated Metal Dimensions and Quantities
6	Concrete Pipe Connection and Corrugated Metal Pipe Anchor Details
7	Fastener Unit and Grate Details

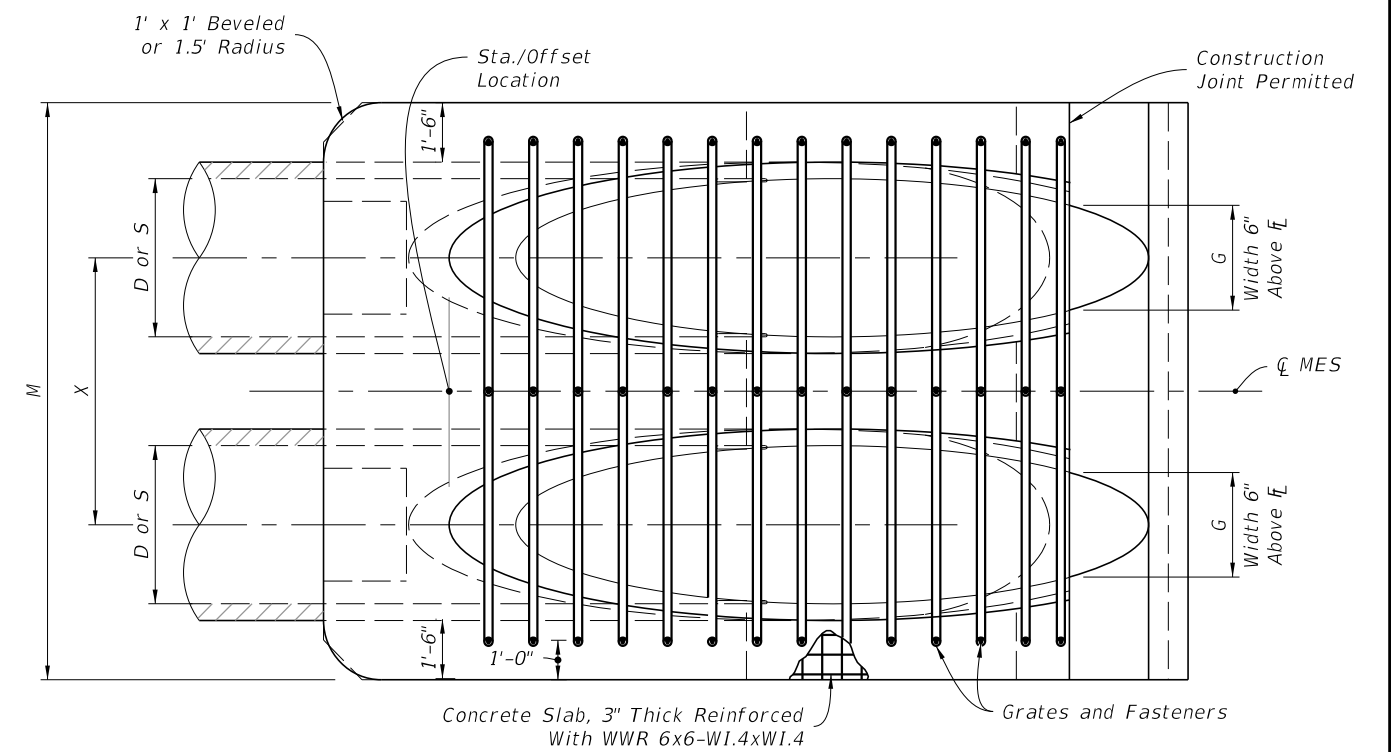


DITCH TRANSITION

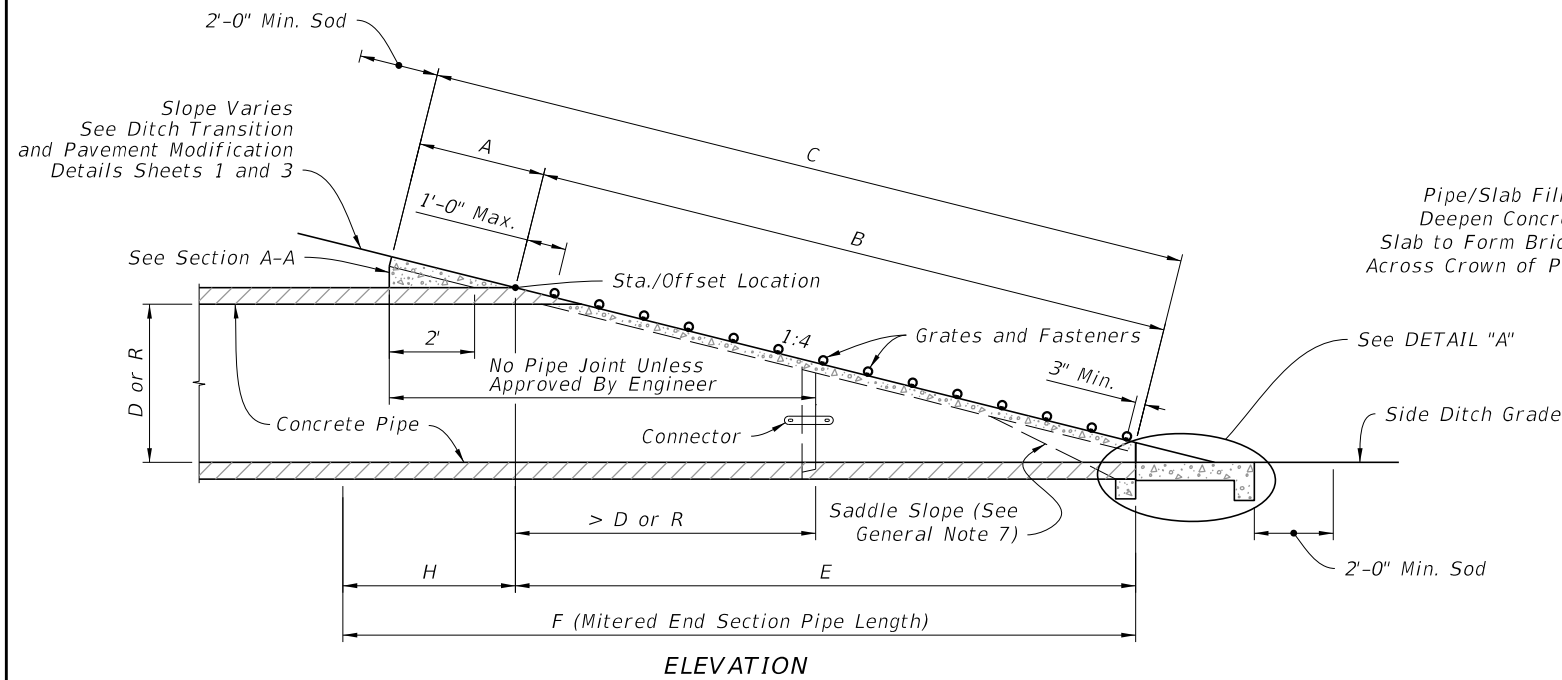
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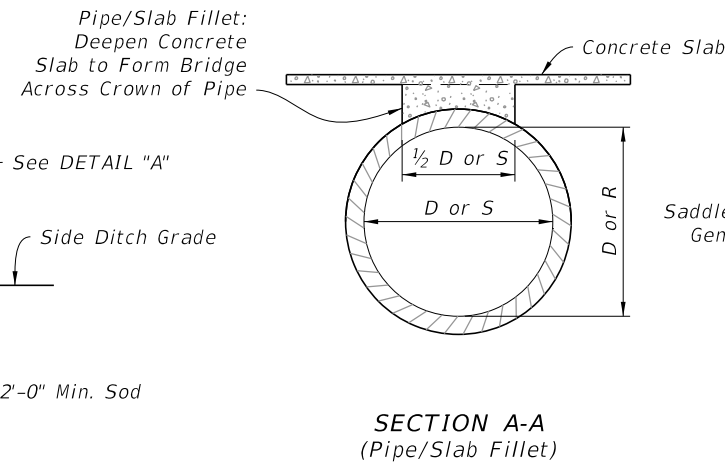
PLAN - SINGLE PIPE



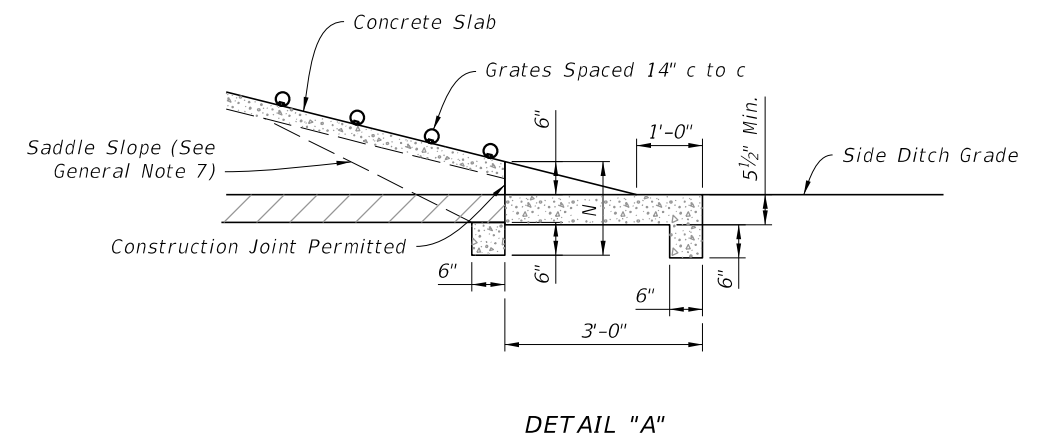
PLAN - MULTIPLE PIPE



ELEVATION



SECTION A-A
(Pipe/Slab Fillet)



DETAIL "A"

ROUND CONCRETE PIPE
(Elliptical Pipe Similar)

SINGLE AND MULTIPLE CONCRETE PIPE

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LAST REVISION 11/01/18	DESCRIPTION:
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FDOT FY 2024-25
STANDARD PLANS

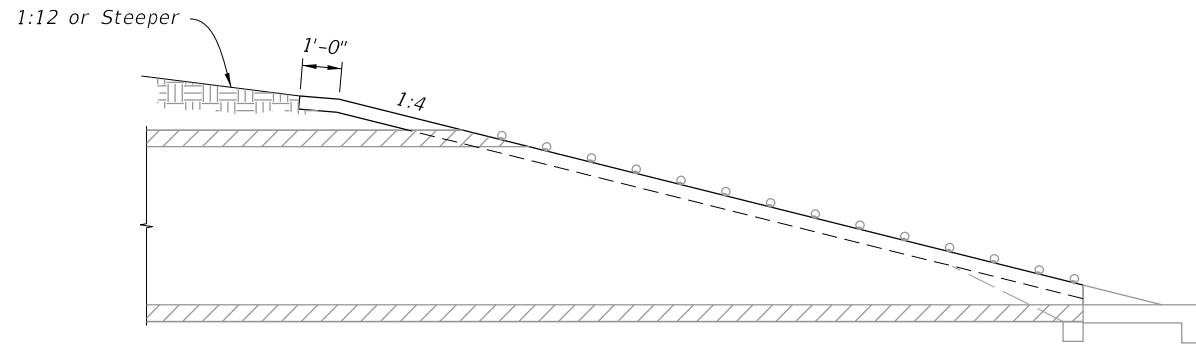
SIDE DRAIN MITERED END SECTION

INDEX 430-022	SHEET 2 of 7
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SINGLE AND MULTIPLE CONCRETE PIPE DIMENSIONS AND QUANTITIES

Pipe	Dia. D	Rise R	Span S	X	A	B	C	E	F	G	H	M				N	GRATE SIZES		3" CONC. SLAB (CY)				SODDING (SY)				
												Single Pipe	Double Pipe	Triple Pipe	Quad. Pipe		STANDARD WEIGHT PIPE	EXTRA STRONG PIPE	Single Pipe	Double Pipe	Triple Pipe	Quad. Pipe	Single Pipe	Double Pipe	Triple Pipe	Quad. Pipe	
Round Concrete	15"	—	—	2'-7"	2.27'	4.09'	6.36'	4.03'	8'	1.22'	4.0'	4.63'	7.21'	9.79'	12.37'	1.19'			0.76	1.16	1.54	1.94	8	10	11	12	
	18"	—	—	2'-10"	2.36'	5.12'	7.48'	5.03'	9'	1.41'	4.0'	4.92'	7.75'	10.58'	13.42'	1.21'			0.85	1.28	1.71	2.17	9	10	12	13	
	24"	—	—	3'-5"	2.53'	7.18' [△]	9.71'	7.03' [△]	11'	1.73'	4.0'	5.50'	8.92'	12.33'	15.75'	1.25'			1.02	1.58	2.15	2.75	10	12	13	15	
	30"	—	—	4'-3"	2.70'	9.25'	11.95'	9.03'	13'	2.00'	4.0'	6.08'	10.33'	14.58'	18.83'	1.29'		2 1/2"	3"	1.23	1.98	2.74	3.50	12	14	15	17
	36"	—	—	5'-1"	2.87'	11.31' [◇]	14.18'	11.03' [◇]	15'	2.24'	4.0'	6.67'	11.75'	16.83'	21.92'	1.33'		2 1/2"	3"	1.40	2.38	3.33	4.24	13	15	17	20
	42"	—	—	6'-0"	3.05'	13.37'	16.42'	13.03'	17'	2.45'	4.0'	7.25'	13.25'	19.25'	25.25'	1.38'		2 1/2"	3 1/2"	1.60	2.83	4.04	5.26	14	17	19	22
	48"	—	—	6'-9"	3.22'	15.43'	18.65'	15.03'	19'	2.65'	4.0'	7.83'	14.58'	21.33'	28.08'	1.42'		2 1/2"	3 1/2"	1.81	3.26	4.70	6.14	15	18	21	24
	54"	—	—	7'-8"	3.39'	17.49'	20.88'	17.03'	21'	2.83'	4.0'	8.42'	16.08'	23.75'	31.42'	1.46'		3"	4"	2.03	3.78	5.54	7.28	17	20	23	27
	60"	—	—	8'-6"	3.56'	19.55'	23.11'	19.03'	23'	3.00'	4.0'	9.00'	17.50'	26.00'	34.50'	1.50'		3"	4"	2.28	4.36	6.43	8.50	18	22	25	29
Elliptical Concrete	—	12"	18"	2'-10"	2.36'	3.06'	5.42'	3.03'	5'	1.50'	2.0'	4.92'	7.75'	10.58'	13.42'	1.21'			0.68	1.04	1.41	1.77	8	9	11	12	
	—	14"	23"	3'-4"	2.44'	3.75'	6.19'	3.70'	6'	1.90'	2.3'	5.38'	8.71'	12.04'	15.38'	1.23'			0.76	1.19	1.63	2.05	9	10	12	13	
	—	19"	30"	4'-0"	2.62'	5.47'	8.09'	5.36'	8'	2.37'	2.6'	6.04'	10.04'	14.04'	18.04'	1.27'		2 1/2"	3"	0.95	1.52	2.09	2.65	10	12	13	15
	—	24"	38"	5'-0"	2.79'	7.18'	9.97'	7.03'	10'	2.85'	3.0'	6.79'	11.79'	16.79'	21.79'	1.31'		2 1/2"	3"	1.18	1.95	2.74	3.53	11	13	15	18
	—	29"	45"	5'-11"	3.05'	8.90'	11.95'	8.70'	12'	3.19'	3.3'	7.50'	13.42'	19.33'	25.25'	1.38'		2 1/2"	3 1/2"	1.41	2.42	3.44	4.45	12	15	18	20
	—	34"	53"	7'-0"	3.22'	10.62'	13.84'	10.36'	13'	3.57'	2.6'	8.25'	15.25'	22.25'	29.25'	1.42'		3"	3 1/2"	1.63	2.92	4.22	5.52	13	17	20	23
	—	38"	60"	7'-10"	3.39'	11.99'	15.38'	11.70'	15'	3.95'	3.3'	8.92'	16.75'	24.58'	32.42'	1.46'		3"	4"	1.83	3.36	4.89	6.41	14	18	21	25
	—	43"	68"	8'-11"	3.56'	13.71'	17.27'	13.36'	17'	4.28'	3.6'	9.67'	18.58'	27.50'	36.42'	1.50'		3"	4"	2.09	3.95	5.80	7.65	16	20	23	27
	—	48"	76"	9'-11"	3.73'	15.43'	19.16'	15.03'	19'	4.59'	4.0'	10.42'	20.33'	30.25'	40.17'	1.54'		3"	HSS 5" x 5/16"	2.37	4.54	6.73	8.92	17	21	26	30
	—	53"	83"	10'-8"	3.91'	17.15'	21.06'	16.70'	20'	4.77'	3.3'	11.08'	21.75'	32.42'	43.08'	1.58'		3"	HSS 5" x 3/16"	2.61	5.09	7.56	10.03	18	23	27	32
—	58"	91"	11'-8"	4.08'	18.87'	22.95'	18.36'	22'	5.01'	3.6'	11.83'	23.50'	35.17'	46.83'	1.63'		3 1/2"	HSS 5" x 3/8"	2.91	5.77	8.64	11.50	19	24	29	35	


△6.42' △6.25' Dimensions permitted to allow use of 8' standard pipe lengths.
 ◇10.40' ◇10.10' Dimensions permitted to allow use of 12' standard pipe lengths.

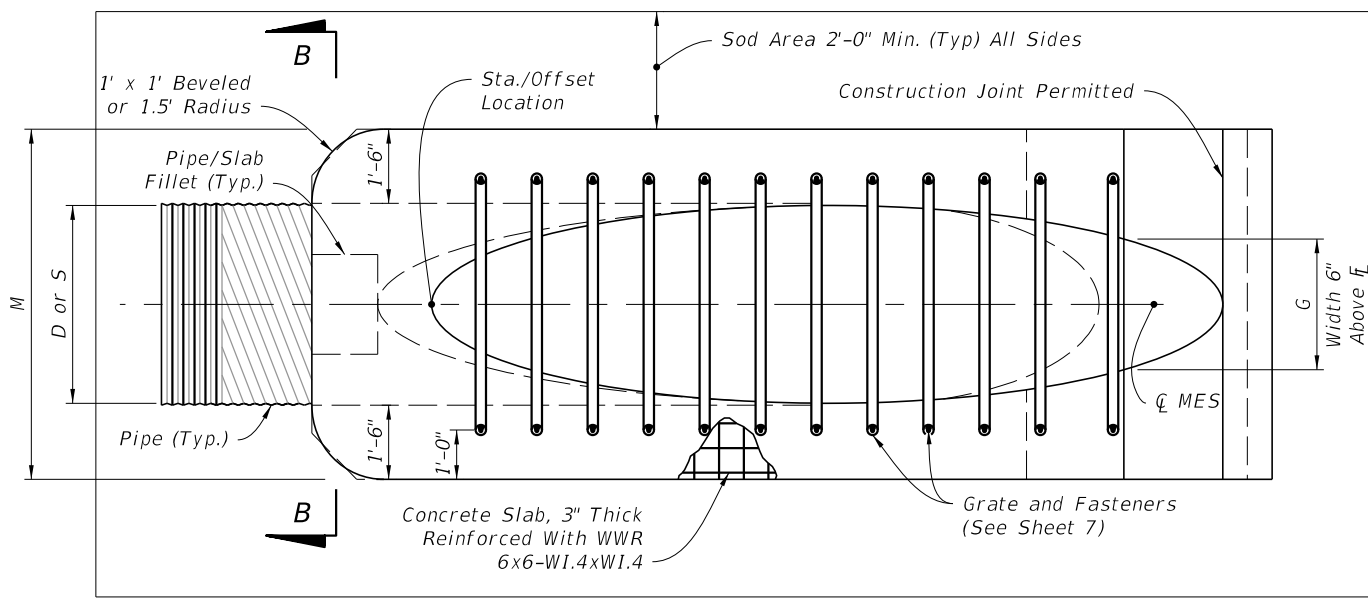


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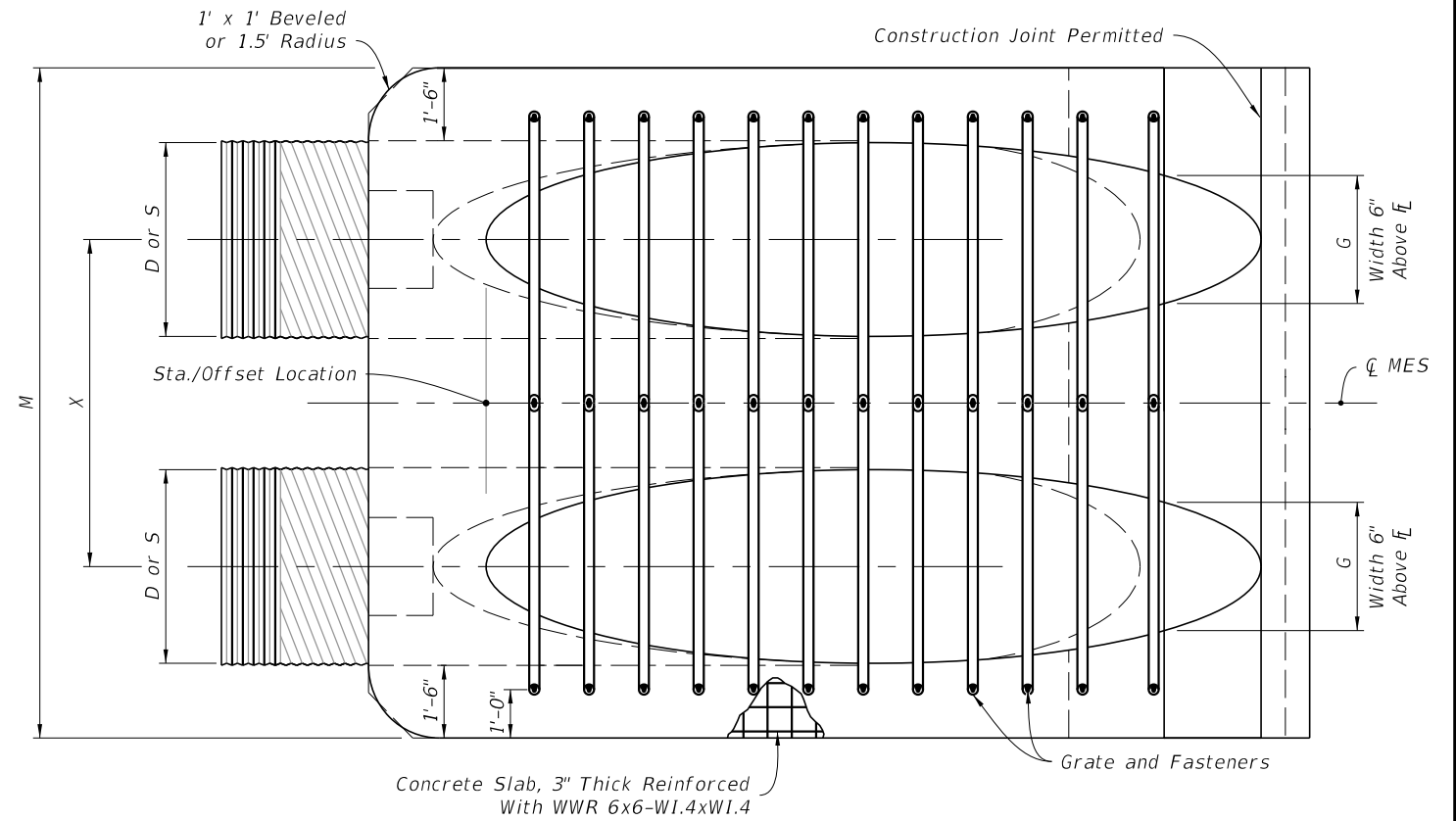
**CONCRETE PIPE DIMENSIONS AND QUANTITIES
AND PERMISSIBLE PAVEMENT MODIFICATION**

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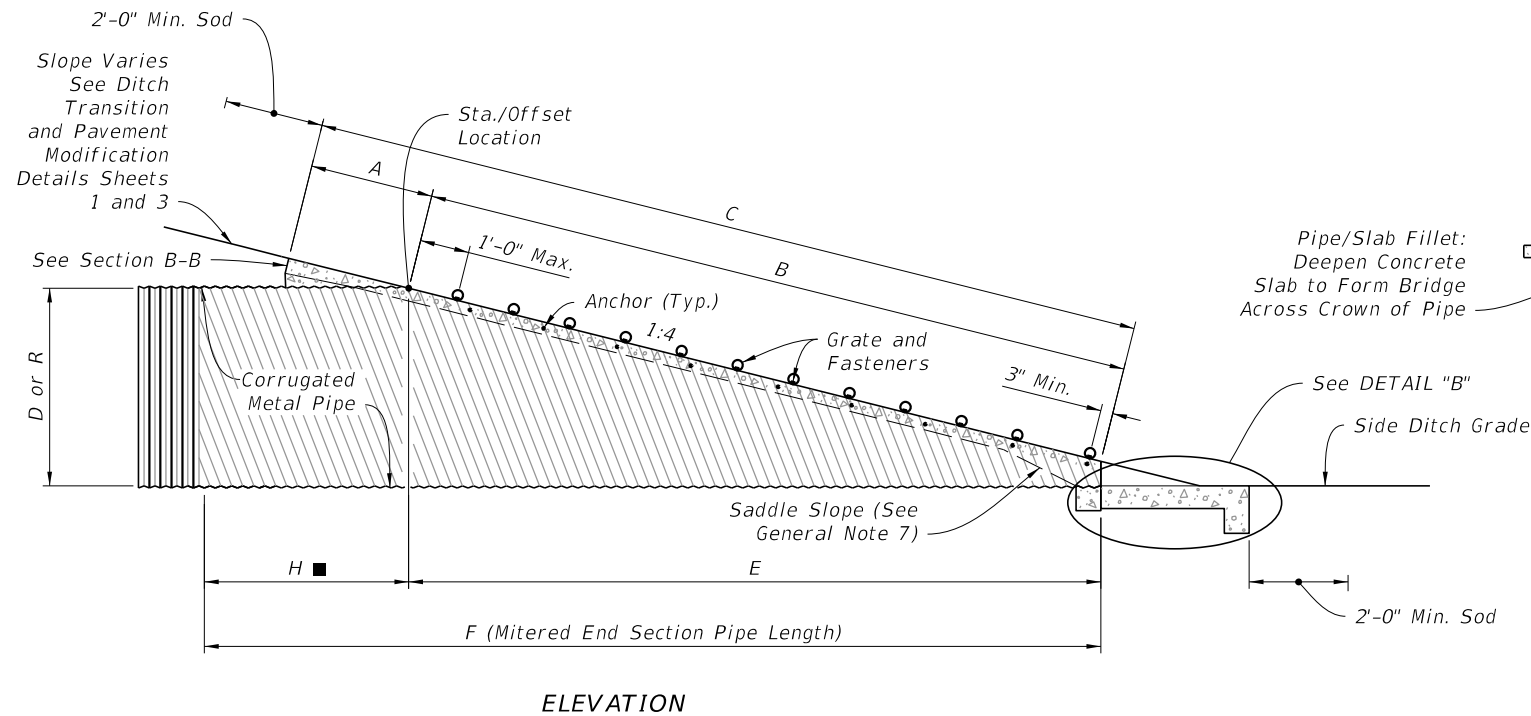
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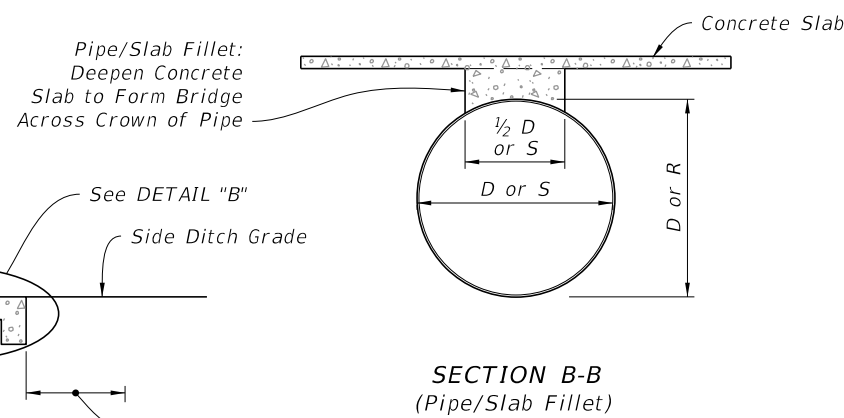
PLAN - SINGLE PIPE



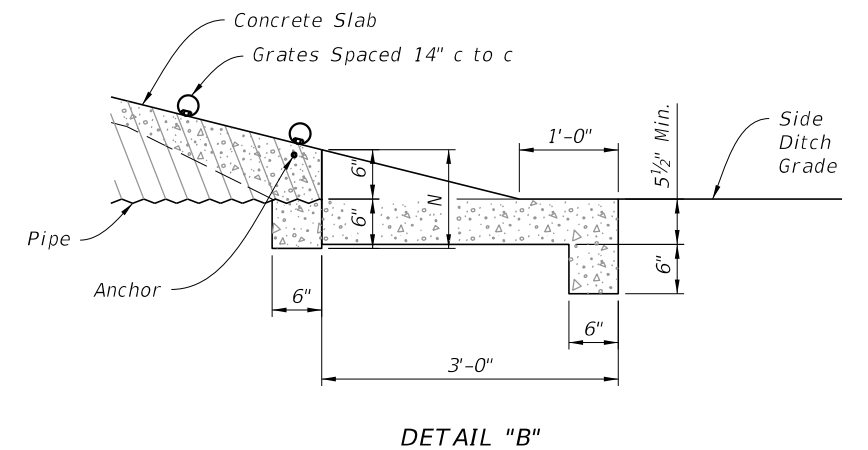
PLAN - MULTIPLE PIPE



ELEVATION



SECTION B-B
(Pipe/Slab Fillet)




DETAIL "B"

ROUND CORRUGATED PIPE
(Arched Pipe Similar)

SINGLE AND MULTIPLE CORRUGATED METAL PIPE

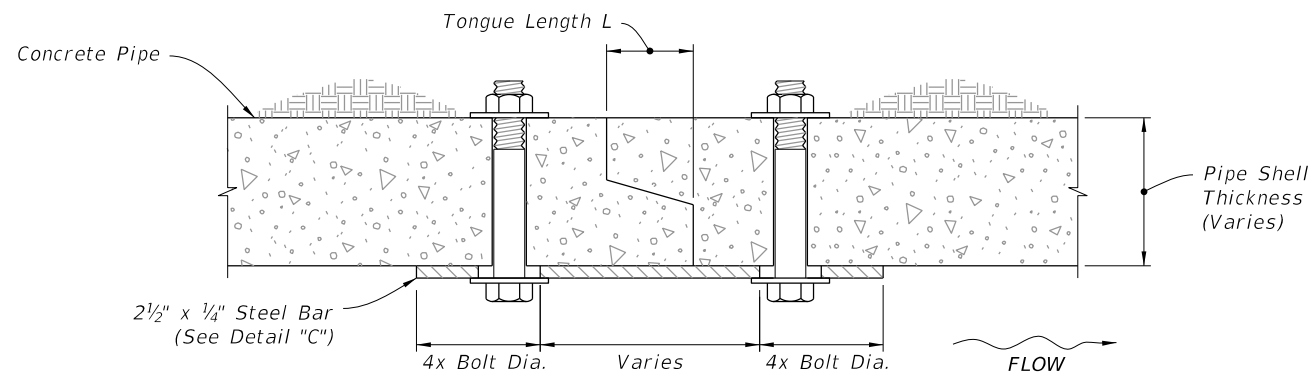
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			430-022		4 of 7	

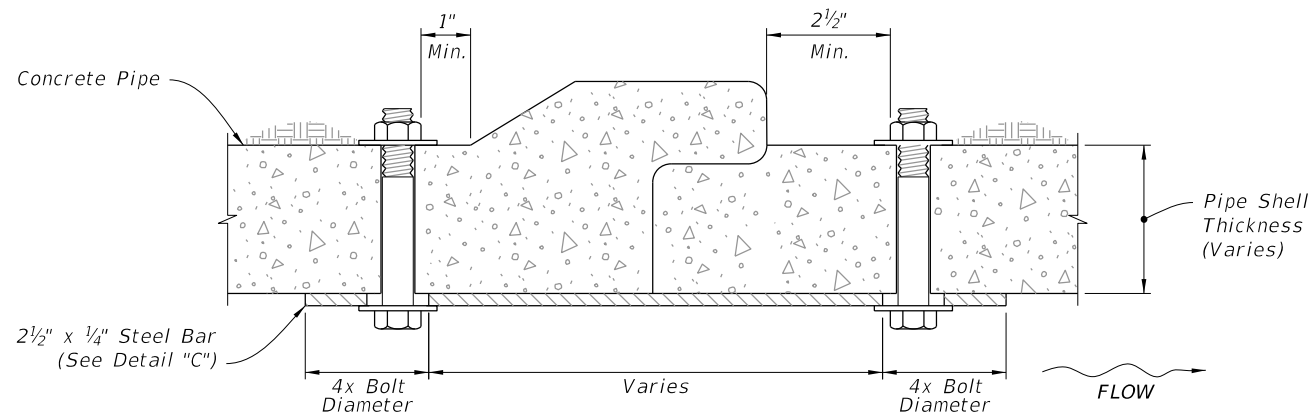
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SINGLE AND MULTIPLE CORRUGATED METAL PIPE DIMENSIONS AND QUANTITIES																										
Pipe	Dia. D	Span S	Rise R	X	A	B	C	E	F	G	H	M				N	GRATE SIZES		3" CONC. SLAB (CY)				SODDING (SY)			
												Single Pipe	Double Pipe	Triple Pipe	Quad. Pipe		STANDARD WEIGHT PIPE	EXTRA STRONG PIPE	Single Pipe	Double Pipe	Triple Pipe	Quad. Pipe	Single Pipe	Double Pipe	Triple Pipe	Quad. Pipe
Round Corrugated Metal Pipe	8"	---	---	2'-0"	2.5'	0.72'	3.22'	0.7'	4.0'	0.58'	3.3'	3.75'	5.75'	7.75'	9.75'	1.04'			0.52	0.90	1.22	1.54	7	8	8	9
	10"	---	---	2'-2"	2.5'	1.34'	3.84'	1.3'	5.0'	0.81'	3.7'	3.92'	6.08'	8.25'	10.41'	1.04'			0.64	0.99	1.34	1.70	7	8	9	10
	12"	---	---	2'-4"	2.5'	2.06'	4.56'	2.0'	6.0'	1.00'	4.0'	4.08'	6.42'	8.75'	11.08'	1.04'			0.68	1.09	1.48	1.88	7	8	10	11
	15"	---	---	2'-7"	2.5'	3.09'	5.59'	3.0'	7.0'	1.23'	4.0'	4.33'	6.92'	9.50'	12.08'	1.04'			0.64	1.00	1.35	1.71	8	9	10	11
	18"	---	---	2'-10"	2.5'	4.12'	6.62'	4.0'	8.0'	1.41'	4.0'	4.58'	7.42'	10.25'	13.08'	1.04'			0.69	1.09	1.49	1.89	9	10	11	12
	24"	---	---	3'-5"	2.5'	6.18'	8.68'	6.0'	10.0'	1.73'	4.0'	5.08'	8.50'	11.92'	15.33'	1.04'			0.83	1.34	1.82	2.34	10	11	13	14
	30"	---	---	4'-3"	2.5'	8.25'	10.75'	8.0'	12.0'	2.00'	4.0'	5.58'	9.83'	14.08'	18.33'	1.04'	2 1/2"	3"	0.96	1.63	2.32	2.99	11	13	15	17
	36"	---	---	5'-1"	2.5'	10.31'	12.81'	10.0'	14.0'	2.24'	4.0'	6.08'	11.17'	16.25'	21.33'	1.04'	2 1/2"	3"	1.08	1.92	2.77	3.62	12	14	17	19
	42"	---	---	6'-0"	2.5'	12.37'	14.87'	12.0'	16.0'	2.45'	4.0'	6.58'	12.58'	18.58'	24.58'	1.04'	2 1/2"	3 1/2"	1.20	2.26	3.34	4.61	13	16	18	21
	48"	---	---	6'-9"	2.5'	14.43'	16.93'	14.0'	18.0'	2.65'	4.0'	7.08'	13.83'	20.58'	27.33'	1.04'	2 1/2"	3 1/2"	1.60	3.11	4.62	6.12	14	17	20	23
54"	---	---	7'-8"	2.5'	16.49'	18.99'	16.0'	20.0'	2.83'	4.0'	7.58'	15.25'	22.92'	30.58'	1.04'	3"	4"	1.76	3.56	5.34	7.14	15	19	22	26	
60"	---	---	8'-6"	2.5'	18.55'	21.05'	18.0'	22.0'	3.00'	4.0'	8.08'	16.58'	25.08'	33.58'	1.04'	3"	4"	1.94	4.03	6.12	8.20	17	20	24	28	
Corrugated Metal Pipe - Arch	17"	13"	2'-6"	2.5'	2.41'	4.91'	2.33'	7'	1.39'	4.7'	4.50'	7.00'	9.50'	12.00'	1.04'			0.62	0.95	1.27	1.60	8	9	10	11	
	21"	15"	2'-10"	2.5'	3.09'	5.59'	3.00'	8'	1.76'	5.0'	4.83'	7.67'	10.50'	13.33'	1.04'			0.69	1.06	1.44	1.77	8	9	11	12	
	28"	20"	3'-5"	2.5'	4.81'	7.31'	4.67'	9'	2.22'	4.3'	5.42'	8.83'	12.25'	15.67'	1.04'			0.81	1.26	1.73	2.19	9	11	12	14	
	35"	24"	4'-0"	2.5'	6.18'	8.68'	6.00'	11'	2.55'	5.0'	6.00'	10.00'	14.00'	18.00'	1.04'	2 1/2"	3"	0.94	1.51	2.09	2.66	10	12	14	15	
	42"	29"	4'-9"	2.5'	7.90'	10.40'	7.67'	12'	2.97'	4.3'	6.58'	11.33'	16.08'	20.83'	1.04'	2 1/2"	3 1/2"	1.06	1.76	2.46	3.16	11	13	15	17	
	49"	33"	5'-6"	2.5'	9.28'	11.78'	9.00'	14'	3.34'	5.0'	7.17'	12.67'	18.17'	23.67'	1.04'	2 1/2"	3 1/2"	1.19	2.02	2.84	3.68	12	14	17	19	
	57"	38"	6'-4"	2.5'	11.00'	13.50'	10.67'	16'	3.65'	5.3'	7.83'	14.17'	20.50'	26.83'	1.04'	3"	4"	1.35	2.35	3.35	4.36	13	16	19	22	
	64"	43"	7'-1"	2.5'	12.71'	15.21'	12.33'	17'	3.89'	4.7'	8.42'	15.50'	22.58'	29.67'	1.04'	3"	4"	1.50	2.70	3.86	5.03	14	17	20	24	
	71"	47"	7'-10"	2.5'	14.09'	16.59'	13.67'	19'	4.14'	5.3'	9.00'	16.83'	24.67'	32.50'	1.04'	3"	4"	1.62	2.94	4.27	5.59	15	18	22	25	

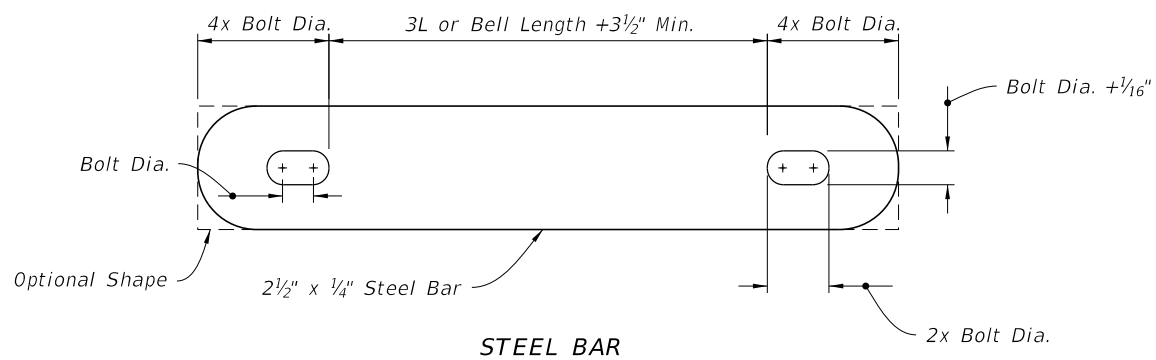
CORRUGATED METAL PIPE DIMENSIONS AND QUANTITIES



TONGUE AND GROOVE CONNECTOR DETAIL



BELL AND SPIGOT CONNECTOR DETAIL



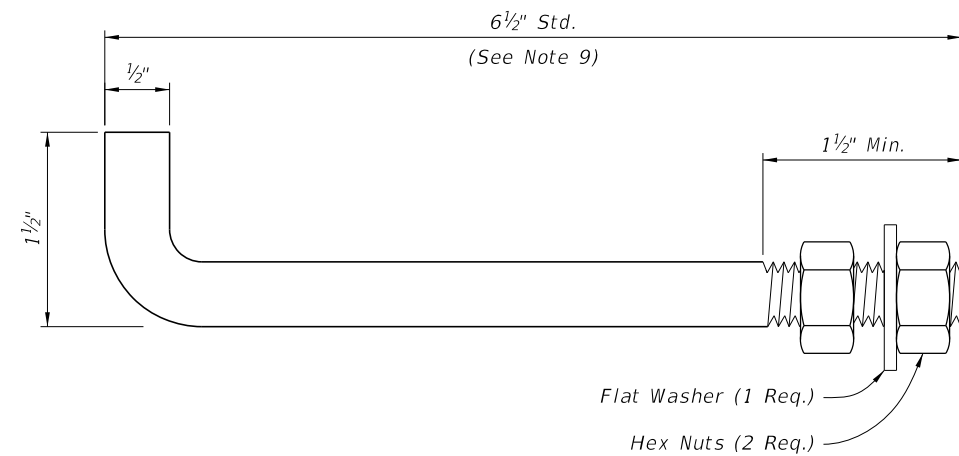
STEEL BAR

NOTES:

1. Use galvanized steel for all bars, bolts, nuts, and washers.
2. Two connectors required per joint, located 60° right and left of bottom center of pipe.
3. Bolt holes in pipe shell are to be drilled.

Bolt Dia.	Pipe Dia.
3/8"	15" to 36"
5/8"	42" to 72"

CONCRETE PIPE CONNECTION DETAIL
DETAIL "C"



NOTES:

1. Anchors required for CMP only.
2. Use galvanized steel for all anchors, nuts, and washers.
3. Bend anchor where required to center in concrete slab.
4. Repair damaged surfaces after bending.
5. Space anchors a distance equal to four (4) corrugations.
6. Place the anchors in the outside crest of corrugation.
7. Place flat washers on inside wall of pipe.
8. Drill or punch holes in the mitered end pipe; burning not permitted.
9. A 6" x 1/2" bolt substitution is permitted.

CORRUGATED METAL PIPE (CMP) ANCHOR DETAIL
DETAIL "D"

CONCRETE PIPE CONNECTION AND CORRUGATED PIPE ANCHOR DETAILS

SIDE DRAIN MITERED END SECTION

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LAST REVISION 11/01/19	DESCRIPTION:
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FY 2024-25
STANDARD PLANS

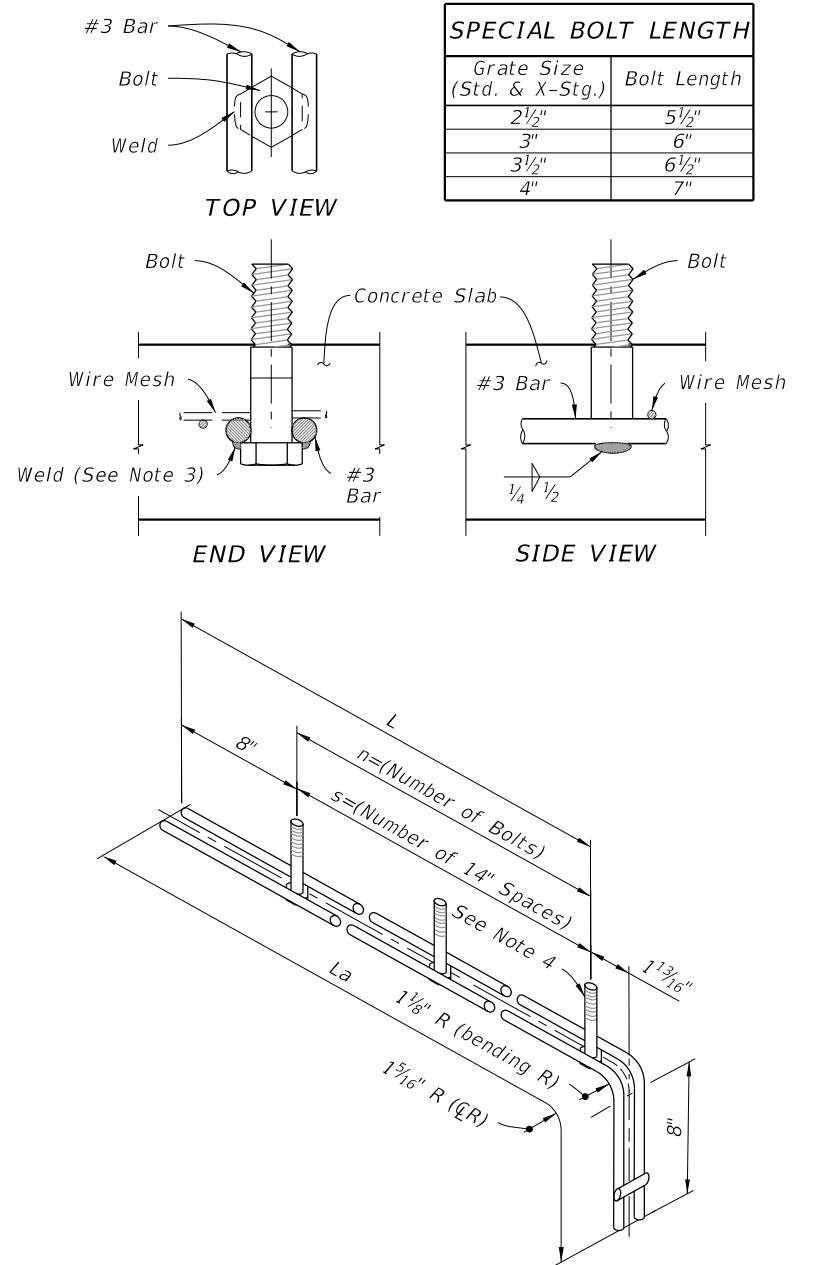
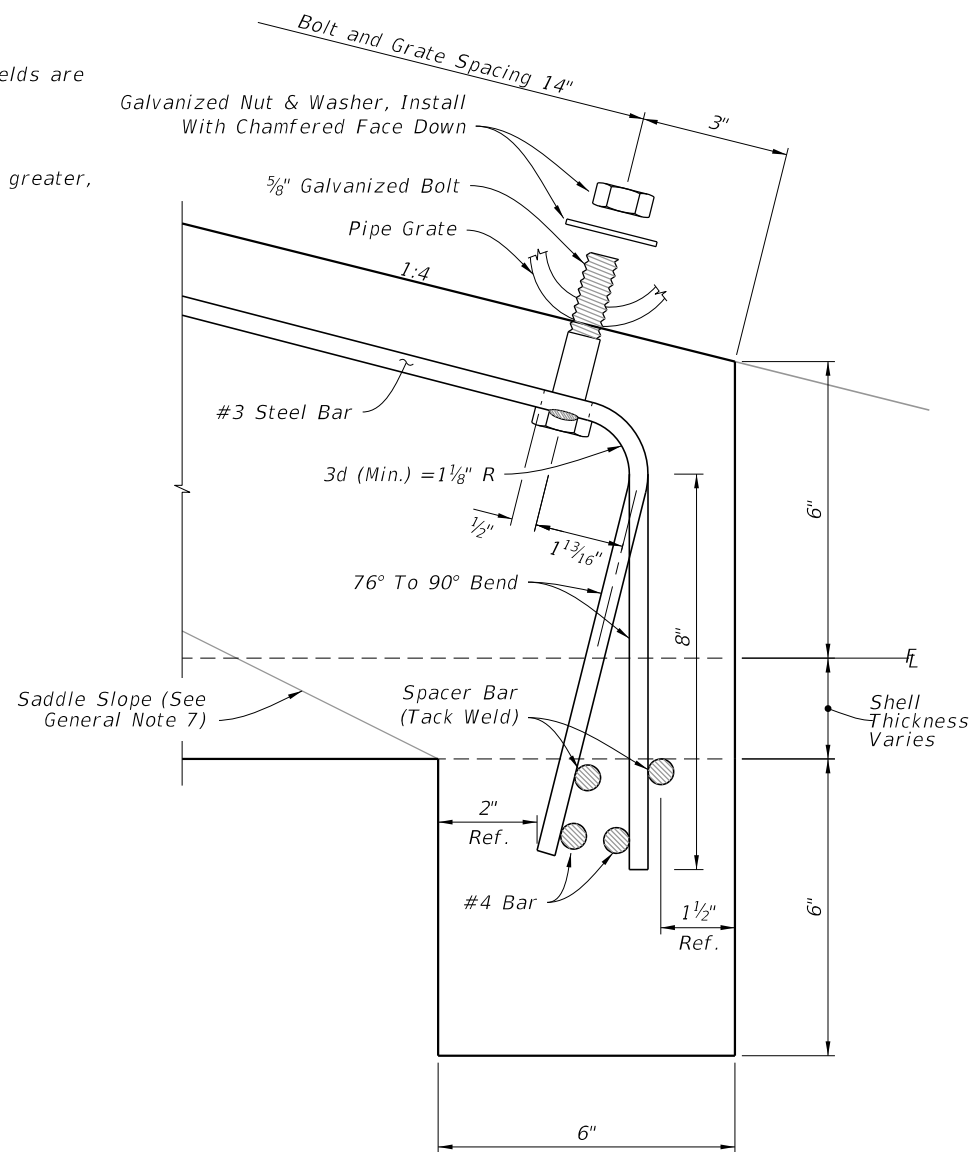
NOTES:

1. 5/8" x 3" bolts are standard for all grate fasteners, except when the contractor elects to use the slotted upper holes for the intermediate fasteners on multiple drain pipes, which will require bolt lengths in the Special Bolt Length Table.
2. 5/8" galvanized bolt hex head bolt shown; either hex head or square head bolt may be used. Use only hex nuts.
3. Make the specified weld when the fabricated unit is subject to hazardous hauls and repeated handling. Tack welds are permitted for local or job site fabrication. Galvanizing over welded surface not required.
4. Omit on trailing downstream ends on divided roadways.
5. Use grates on all round pipes 30" or greater, Pipe arches 35" x 24" or greater, and elliptical pipe 19" x 30" or greater, unless excluded in the Plans. Use grates on smaller pipes only when called for in the Plans.

CONCRETE PIPE									
ROUND PIPE					ELLIPTICAL PIPE				
Pipe Dia.	s	n	L	La	Drain Size	s	n	L	La
*15"	3	4	4'-0"	4'-11"	*12"x18"	2	3	2'-10"	3'-9"
*18"	4	5	5'-2"	6'-1"	*14"x23"	3	4	4'-0"	4'-11"
*24"	6	7	7'-6"	8'-5"	19"x30"	4	5	5'-2"	6'-1"
30"	7	8	8'-8"	9'-7"	24"x38"	5	6	6'-4"	7'-3"
36"	9	10	11'-0"	11'-11"	29"x45"	7	8	8'-8"	9'-7"
42"	11	12	13'-4"	14'-3"	34"x53"	8	9	9'-10"	0'-9"
48"	13	14	15'-8"	16'-7"	38"x60"	10	11	12'-2"	13'-1"
54"	14	15	16'-10"	17'-9"	43"x68"	11	12	13'-4"	14'-3"
60"	16	17	19'-2"	20'-1"	48"x76"	13	14	15'-8"	16'-7"
					53"x83"	14	15	16'-10"	17'-9"
					58"x91"	15	16	18'-0"	18'-11"

CORRUGATED METAL PIPE									
ROUND PIPE					ARCHED PIPE				
Pipe Dia.	s	n	L	La	Drain Size	s	n	L	La
*15"	2	3	2'-10"	3'-9"	*17"x13"	1	2	1'-8"	2'-7"
*18"	3	4	4'-0"	4'-11"	*21"x15"	2	3	2'-10"	3'-9"
*24"	5	6	6'-4"	7'-3"	*28"x20"	4	5	5'-2"	6'-1"
30"	7	8	8'-8"	9'-7"	35"x24"	5	6	6'-4"	7'-3"
36"	8	9	9'-10"	10'-9"	42"x29"	6	7	7'-6"	8'-5"
42"	10	11	12'-2"	13'-1"	49"x33"	7	8	8'-8"	9'-7"
48"	12	13	14'-6"	15'-5"	57"x38"	9	10	11'-0"	11'-11"
54"	14	15	16'-10"	17'-9"	64"x43"	10	11	12'-2"	13'-1"
60"	15	16	18'-0"	18'-11"	71"x47"	12	13	14'-6"	15'-5"

* See Note 5



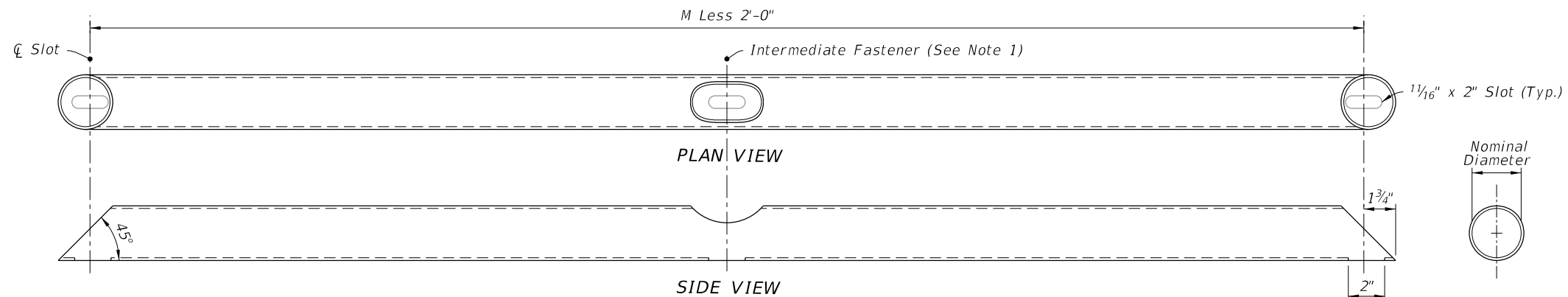
MULTIPLE FASTENER UNIT DETAIL
(For Single and Multiple Pipes)

NOTE:

1. Install intermediate slot and fastener for multiple drain pipes only.

- Options for top opening:
- a. 4" of 6" mill head cut, 1" deep
 - b. 2" diameter drilled hole
 - c. 1 1/16" x 2" slot

Bottom opening: 1 1/16" x 2" slot.



GRATE DETAIL
(For Single and Multiple Pipes)

FASTENER UNIT AND GRATE DETAILS

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LAST REVISION 11/01/20	DESCRIPTION:
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FY 2024-25
STANDARD PLANS

SIDE DRAIN MITERED END SECTION

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