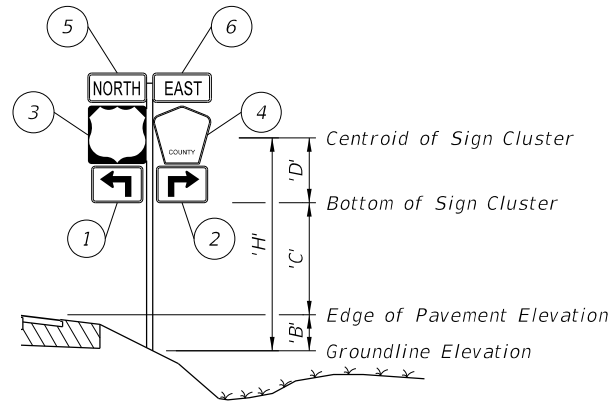


**STEP 1:** Calculate the area and the centroid for an individual sign or a sign cluster. Note that the centroid and areas have been calculated for frequently used sign clusters. These are shown on Sheets 7, 8, and 9.



Size a x h	Centroid			'A <sub>n</sub> ' (in. <sup>2</sup> )	'X' <sub>n</sub> ' x 'A <sub>n</sub> ' (in. <sup>3</sup> )	'Y' <sub>n</sub> ' x 'A <sub>n</sub> ' (in. <sup>3</sup> )
	Local 'Y' <sub>n</sub>	Global 'X' <sub>n</sub>	Global 'Y' <sub>n</sub>			
(in. x in.)	(in.)	(in.)				
① 21 x 15	7.5	-10.5-1.5-1.5 = -13.5	7.5	315	-4,252.5	2,362.5
② 21 x 15	7.5	10.5+1.5+1.5 = 13.5	7.5	315	+4,252.5	2,362.5
③ 24 x 24	12	-12-1.5 = -13.5	15+1+12 = 28	576	-7,776	16,128
④ 24 x 24	12	12+1.5 = 13.5	15+1+12 = 28	436	5,886	12,208
⑤ 24 x 12	6	-12-1.5 = -13.5	15+1+24+1+6 = 47	288	-3,888	13,536
⑥ 24 x 12	6	12+1.5 = 13.5	15+1+24+1+6 = 47	288	3,888	13,536
<b>TOTALS</b>				<b>2,218</b>	<b>-1,890</b>	<b>60,133</b>

$$\Sigma ('A_n') = 2,218 \text{ in.}^2 = 15.4 \text{ ft.}^2 \quad \Sigma ('X_n' \times 'A_n') = -1,890 \text{ in.}^3 = -1.09 \text{ ft.}^3 \quad \Sigma ('Y_n' \times 'A_n') = 60,133 \text{ in.}^3 = 34.8 \text{ ft.}^3$$

$$'X_c' = \frac{\Sigma ('X_n' \times 'A_n')}{\Sigma 'A_n'} = -0.1 \text{ ft.} \quad 'Y_c' = \frac{\Sigma ('Y_n' \times 'A_n')}{\Sigma 'A_n'} = 2.26 \text{ ft.}$$

**STEP 2:** Determine the height 'H' from groundline to the centroid of the individual sign or sign cluster.

Assume: 'B' = 1 ft., 'C' = 7 ft.  
Calculated: X<sub>c</sub> = -0.1 ft., Y<sub>c</sub> = 'D' 2.26 ft.

'H' = 'B' + 'C' + 'D' = 10.26 ft. ==> **USE 11 ft.**    Σ ('A<sub>n</sub>') = 15.4 ft.<sup>2</sup> ==> **USE 16 ft.<sup>2</sup>**

**STEP 3:** Refer to the Aluminum Column (Post) Selection Tables and find the intersection point. See Sheet 3.

		ALUMINUM COLUMN (POST) SELECTION TABLE												
		'H' (FT)												
		8 ft	9 ft	10 ft	11 ft	12 ft	13 ft	14 ft	15 ft	16 ft	17 ft	18 ft	19 ft	20 ft
TOTAL PANEL AREA (SF)	3 sf	2	2.5	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5
	4 sf	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5
	5 sf	2.5	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4
	6 sf	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4
	7 sf	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4
	8 sf	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4
	9 sf	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4
	10 sf	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5
	11 sf	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5
	12 sf	3.5	3.5	3.5	4	4	4	4	4	4	4	4	4.5	4.5
	13 sf	3.5	3.5	4	4	4	4	4	4	4	4	4.5	4.5	4.5
	14 sf	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5
	15 sf	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5	5
	16 sf	3.5	4	4	4	4	4	4	4	4.5	4.5	5	5	5
	17 sf	4	4	4	4	4	4	4	4	4.5	4.5	5	5	6
18 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	5	6	
19 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6	
20 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6	
21 sf	4	4	4	4	4	4.5	4.5	5	5	5	6	6	6	
22 sf	4	4	4	4	4.5	4.5	4.5	5	5	6	6	6	6	
23 sf	4	4	4	4	4.5	4.5	5	5	5	6	6	6	6	
24 sf	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6	
25 sf	4	4	4.5	4.5	5	5	5	6	6	6	6	6	8	
26 sf	4	4.5	4.5	4.5	5	5	5	6	6	6	6	6	8	
27 sf	4	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8	
28 sf	4	4.5	4.5	5	5	5	6	6	6	6	6	8	8	
29 sf	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8	8	
30 sf	4.5	4.5	5	5	5	6	6	6	6	6	8	8	8	

For 'H' = 11 ft., Area = 16 ft.<sup>2</sup>

- Refer to the Aluminum Column (Post) Selection Table, from Sheet 3 and shown here for reference.

- To determine the required post size, find the intersection of the row labeled "16 SF" and the column labeled "11 FT". For the example the intersection value is "4" (4" OD).

- In the Column (Post) and Foundation Table, the value "4" shows the design requires a 4.0" diameter and 1/4" thick Aluminum Column (Post) and a 2.0' diameter and 3.5' deep Concrete Foundation and 3.0' Stub.

**STEP 4:** For sign assemblies with signs oriented in two directions, only the sign with the largest area should be analyzed to determine the Column (Post) requirements.

SHEET	CONTENTS
1	General Notes and Design Example
2	Design Example - Centroid
3	Column and Foundation Tables
4	Slip Base and Foundation Details
5	Driven Post, Concrete Stub, and Soil Plate Details
6	Wind Beam Connection
7, 8 & 9	Frequently Used Sign Clusters

**GENERAL NOTES:**

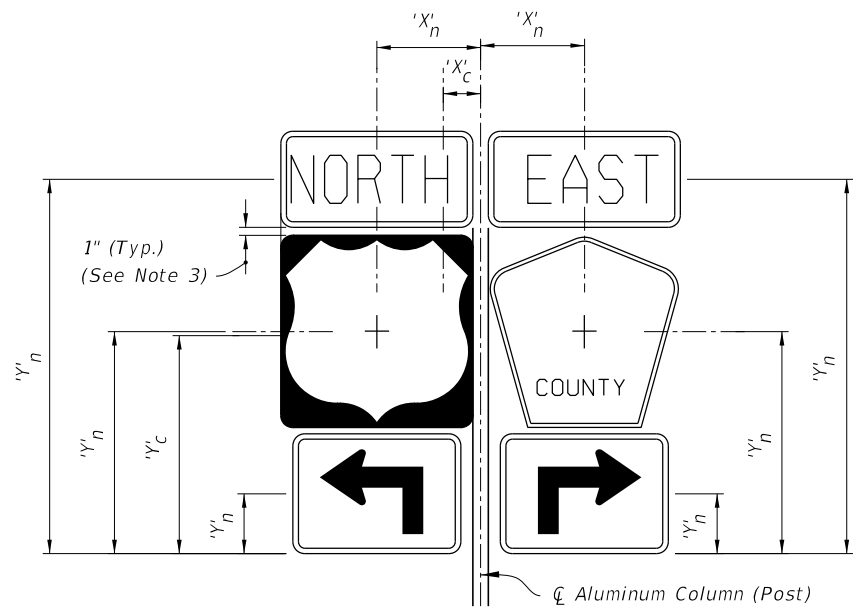
- Shop Drawings:  
This Index is considered fully detailed. Submit Shop Drawings only for minor modifications not detailed in the Plans.
- Aluminum Sign, Wind Beams and Column (Post) Materials:  
A. Aluminum Plates: ASTM B209, Alloy 6061-T6  
B. Aluminum Bars and Extruded Shapes: ASTM B221, Alloy 6061-T6  
C. Aluminum Structural Shapes: ASTM B221 Alloy 6061-T6  
D. Cast Aluminum: ASTM B26 Alloy A356-T6  
E. Aluminum Weld Material: ER 5556 or 5356
- Galvanized Steel Slip Base Stub Materials:  
A. Steel Plate and Structural Shapes: ASTM A36 or ASTM A709, Grade 36  
B. Steel Weld Metal: E70XX
- Sign Mounting Bolts, Nuts and Washers:  
A. Aluminum Button Head and Flat Head Bolts: ASTM F468 Alloy 2024-T4  
B. Aluminum Hex Nuts: ASTM F467 Alloy 6061-T6 or 6262-T9  
C. Aluminum Washers: ASTM B221, Alloy 7075-T6
- Stainless Steel Bolts, Nuts and Washers may be used in lieu of the Aluminum button head and flat head bolts as follows:  
A. Stainless Steel Bolts: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1  
B. Stainless Steel Nuts: ASTM F594
- Sign Column (Post) Bolts, Nuts and Washers:  
A. Galvanized U-Bolt (Column): ASTM A449 or ASTM A193 B7 according to ASTM F2329 with double nuts (nut and lock washer optional).  
B. Aluminum Bolts (Sleeve): ASTM F468, Alloy 6061-T6 or 2024-T4 with Hex Nuts F467 6061-T6 or 6262-T9 and Washers B221, Al clad 2024-T4  
C. Galvanized High Strength Hex Head Bolts (BaseBolts): ASTM F3125, Grade A325, Type 1  
D. Galvanized Hex Nuts: ASTM A563 Grade D  
E. Galvanized Washers: ASTM F436  
F. Galvanized Bolts (Sleeve): ASTM A307 with Galvanized Hex Nuts and Washers
- Coatings:  
A. Aluminum Fasteners: Anodic coating (0.0002 inches mint.) and chromate sealed  
B. High Strength Steel Bolts Nuts and Washers: ASTM F2329  
C. All other steel items (excluding stainless steel): Hot-dip Galvanize-ASTM A123  
D. Repair damaged galvanizing in accordance with Specification 562
- BREAKAWAY SUPPORTS REQUIREMENTS: Install non-frangible aluminum column (post) (larger than 3 1/2") with breakaway supports as shown on Sheet 4. Signs shielded by barrier wall or guardrail do not require breakaway support.

**GUIDE TO USE THIS INDEX**

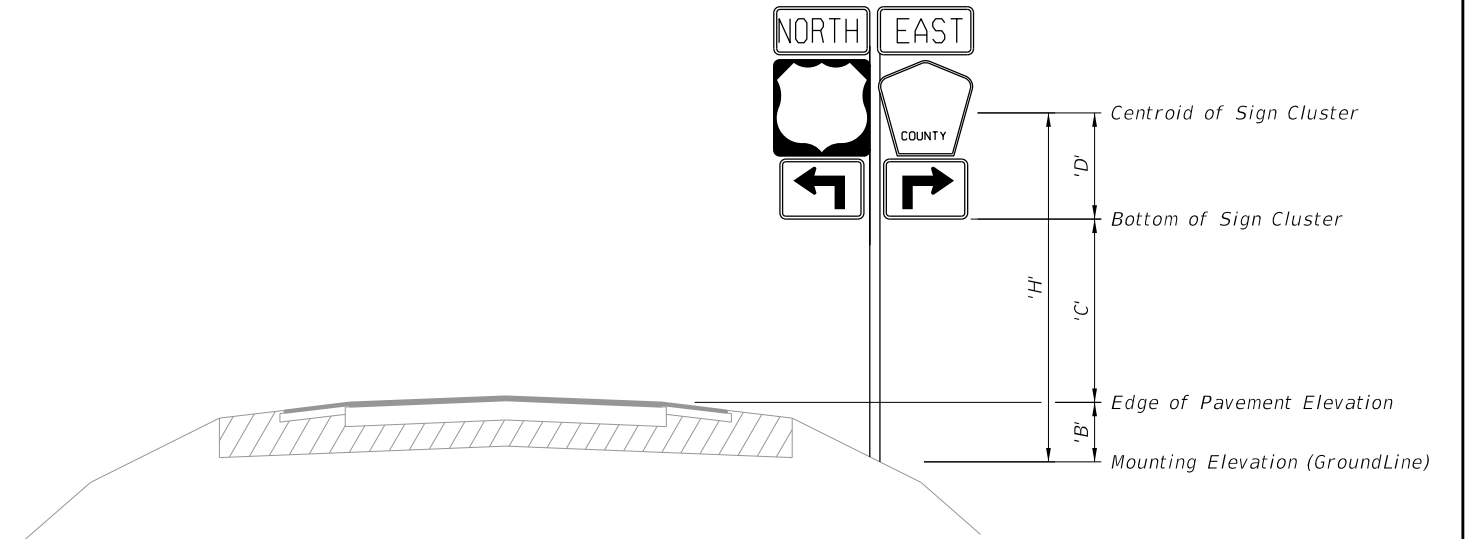
**GENERAL NOTES AND DESIGN EXAMPLE**

9/28/2021 10:00:26 AM

LAST REVISION 11/01/20	DESCRIPTION:	FY 2022-23 STANDARD PLANS	SINGLE COLUMN GROUND SIGNS	INDEX 700-010	SHEET 1 of 10
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**SIGN CLUSTER**



**TYPICAL SECTION**

$$'X'_c = \frac{\sum ('X'_n \times 'A'_n)}{\sum 'A'_n} \quad 'C' = 'Y'_c = \frac{\sum ('Y'_n \times 'A'_n)}{\sum 'A'_n}$$

'A'<sub>n</sub> = Area of individual sign

'B' = Height of the edge of pavement from the mounting elevation

'C' = Height of the the bottom of the sign or cluster from the edge of pavement elevation

'D' = Height of the centroid of the sign or cluster from the bottom of the sign or cluster

h = Individual sign height

'H' = Height of sign or cluster centroid from groundline

a = Individual sign width

'X'<sub>c</sub> = Centroid horizontal location of sign or cluster from  $\phi$  Aluminum Column (Post)

'Y'<sub>c</sub> = Centroid height of sign or cluster from bottom of sign cluster

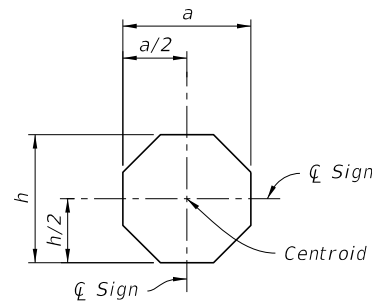
'X'<sub>n</sub> = Individual sign centroid horizontal location from  $\phi$  Aluminum Column (Post)

'Y'<sub>n</sub> = Individual Sign centroid height from bottom of sign cluster

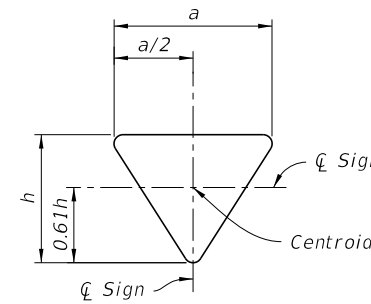
**NOTES:**

- For 'B' & 'C' see Index 700-101 and Roadway Plans.
- Do not exceed an area of 30 SF or a width of 60 inches for a sign or a sign cluster, including rotated sign panels.
- Vertical sign spacing (1" shown on Sign Cluster detail) also applies to rotated signs.

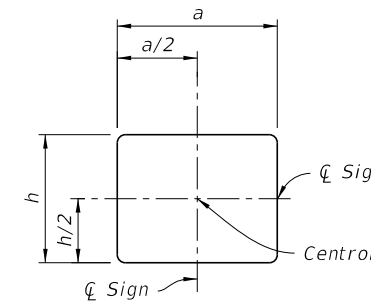
**CALCULATION OF SIGN CLUSTER CENTROID**



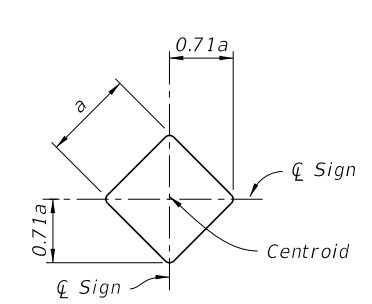
**STOP**



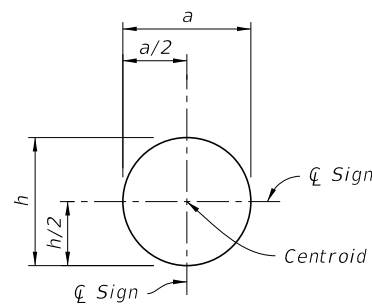
**YIELD**



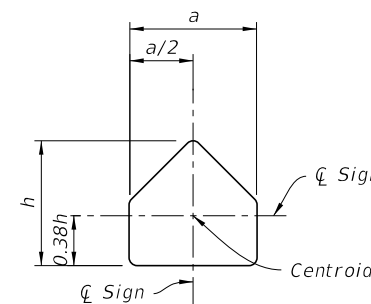
**RECTANGLE**



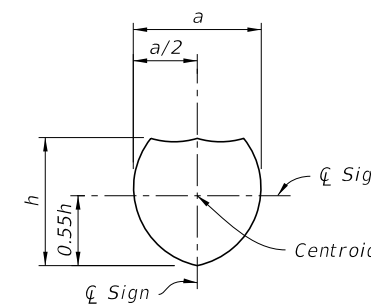
**DIAMOND**



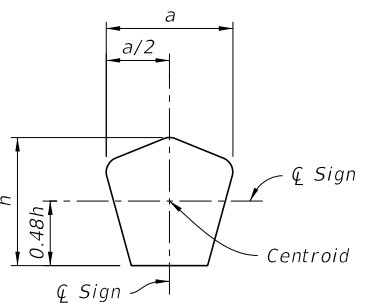
**RAILROAD**



**SCHOOL**



**SHIELD**



**COUNTY**

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**DESIGN EXAMPLE - CENTROID**

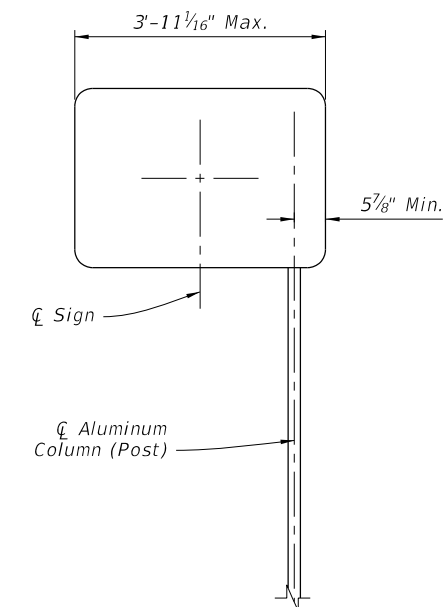
LAST REVISION 11/01/19	REVISION	DESCRIPTION:		<b>FY 2022-23 STANDARD PLANS</b>	<b>SINGLE COLUMN GROUND SIGNS</b>	INDEX <b>700-010</b>	SHEET <b>2 of 10</b>
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		ALUMINUM COLUMN (POST) SELECTION TABLE (O.D. in.)												
		'H' (FT)												
		8 ft	9 ft	10 ft	11 ft	12 ft	13 ft	14 ft	15 ft	16 ft	17 ft	18 ft	19 ft	20 ft
TOTAL PANEL AREA (SF)	3 sf	2	2.5	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5
	4 sf	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5
	5 sf	2.5	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4
	6 sf	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4
	7 sf	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4
	8 sf	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4
	9 sf	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4
	10 sf	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5
	11 sf	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5
	12 sf	3.5	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5
	13 sf	3.5	3.5	4	4	4	4	4	4	4	4	4.5	4.5	4.5
	14 sf	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5
	15 sf	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5	5
	16 sf	3.5	4	4	4	4	4	4	4	4.5	4.5	5	5	5
	17 sf	4	4	4	4	4	4	4	4.5	4.5	4.5	5	5	6
	18 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	5	6
	19 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6
	20 sf	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6	6
	21 sf	4	4	4	4	4.5	4.5	5	5	5	6	6	6	6
	22 sf	4	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6
	23 sf	4	4	4	4.5	4.5	5	5	5	6	6	6	6	6
	24 sf	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6
	25 sf	4	4	4.5	4.5	5	5	5	6	6	6	6	6	8
	26 sf	4	4.5	4.5	4.5	5	5	5	6	6	6	6	6	8
	27 sf	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6	8
	28 sf	4	4.5	4.5	5	5	5	6	6	6	6	6	6	8
	29 sf	4.5	4.5	4.5	5	5	6	6	6	6	6	6	8	8
	30 sf	4.5	4.5	5	5	5	6	6	6	6	6	6	8	8

FOUNDATION TABLE						
Column (Post) Size		Foundation Alternatives				
		Driven Post *		Concrete (Class II)		
Outside Diameter (in)	Wall Thk. (in)	Embedment Depth (ft)		Diameter (ft)	Embedment Depth (ft)	Stub Length (ft)
		without Soil Plate	with Soil Plate			
2.0	1/8	4.5	2.5	---	---	---
2.5	1/8	5.0	3.0	---	---	---
3.0	1/8	5.0	3.5	---	---	---
3.5	3/16	6.0	4.5	---	---	---
4.0	1/4	---	---	2.0	3.5	3.0
4.5	1/4	---	---	2.0	4.0	3.0
5.0	1/4	---	---	2.0	4.5	3.0
6.0	1/4	---	---	2.0	5.0	3.0
8.0	1/4	---	---	2.0	5.5	3.0

**\* INSTALLING FRANGIBLE COLUMN SUPPORTS:**

Columns (posts) 3 1/2" O.D. and less are considered frangible and may be installed either by driving the post or setting the posts in preformed holes. Backfill preformed holes with suitable material tamped in layers not thicker than 6" (to provide adequate compaction) or filled with flowable fill or bagged concrete.




OFFSET SIGN

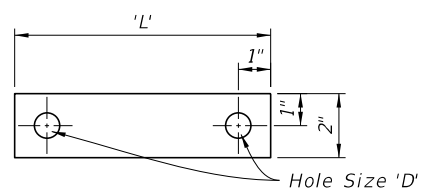
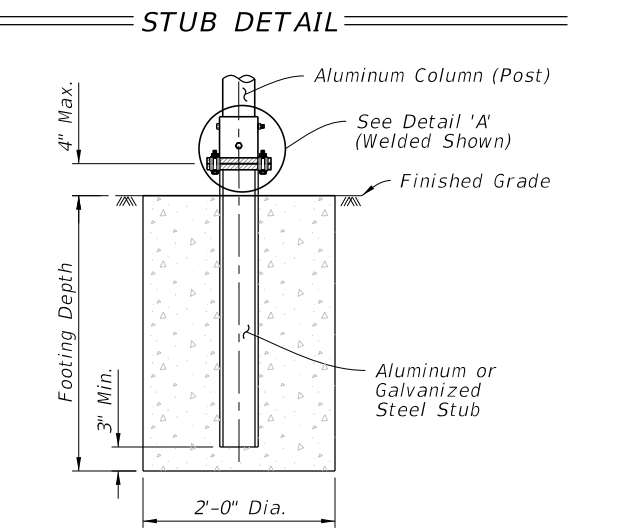
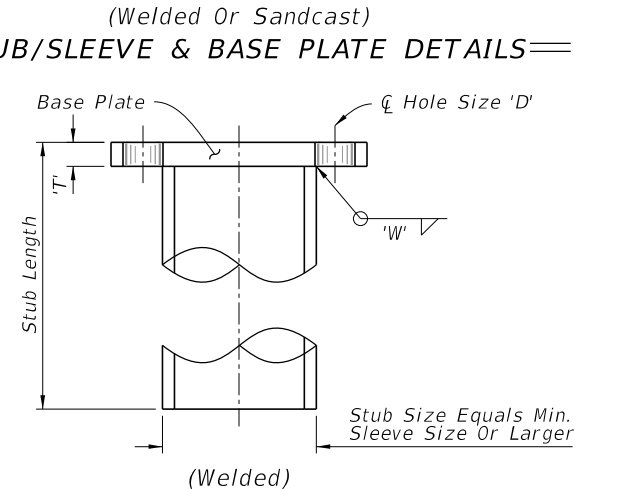
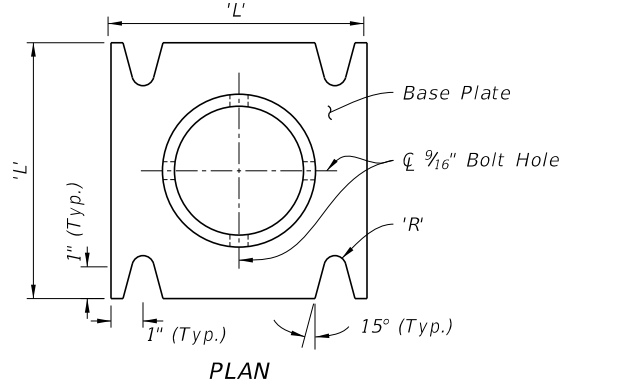
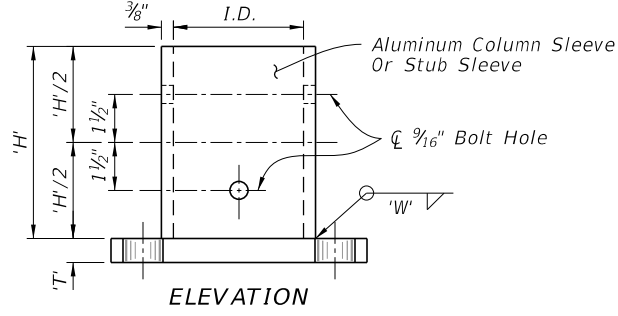
**NOTES:**

1. For offset sign placement see Index 700-101.
2. For signs with widths greater than 4' see Index 700-011.
3. Offset signs with driven posts require a soil plate.

COLUMN AND FOUNDATION TABLES

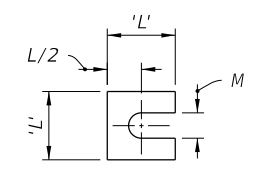
5/4/2022 9:15:20 AM

LAST REVISION 11/01/19	REVISION	DESCRIPTION: Renumbered Sheet.	 FY 2022-23 STANDARD PLANS	SINGLE COLUMN GROUND SIGNS	INDEX 700-010	SHEET 3 of 10
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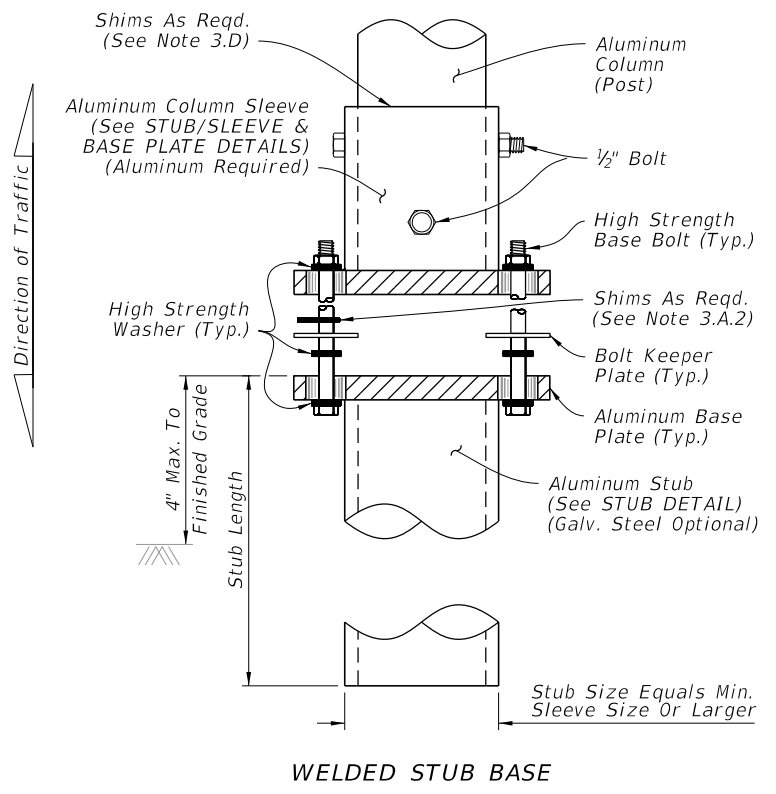
28 Ga. Thick Aluminum Strip  
2 Req. Per Base

**BOLT KEEPER PLATE DETAIL**

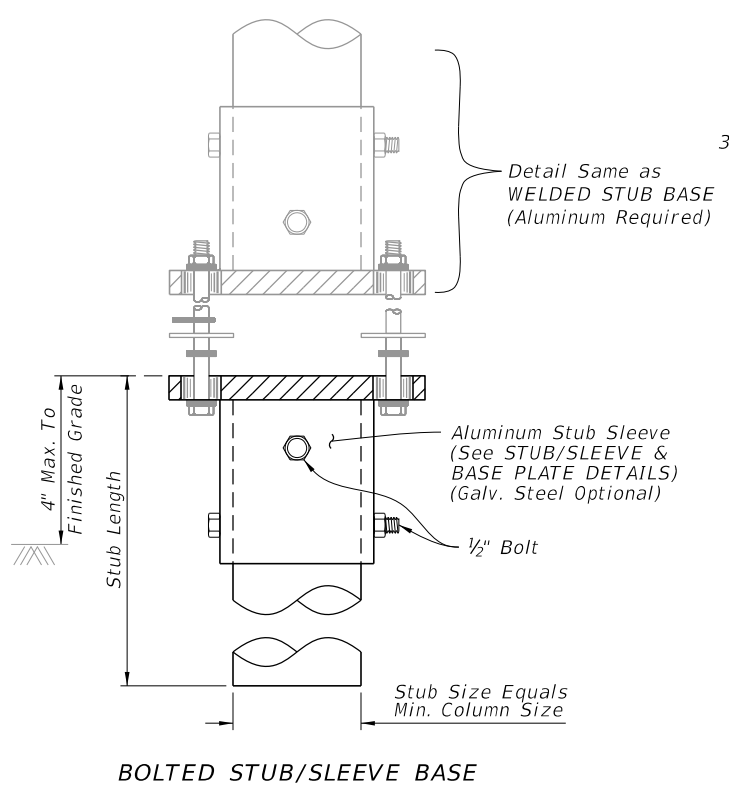


Provide 2~0.0149" Thick (28 gauge)  
and 2~0.0329" Thick (21 gauge)  
Brass Shims Per Post

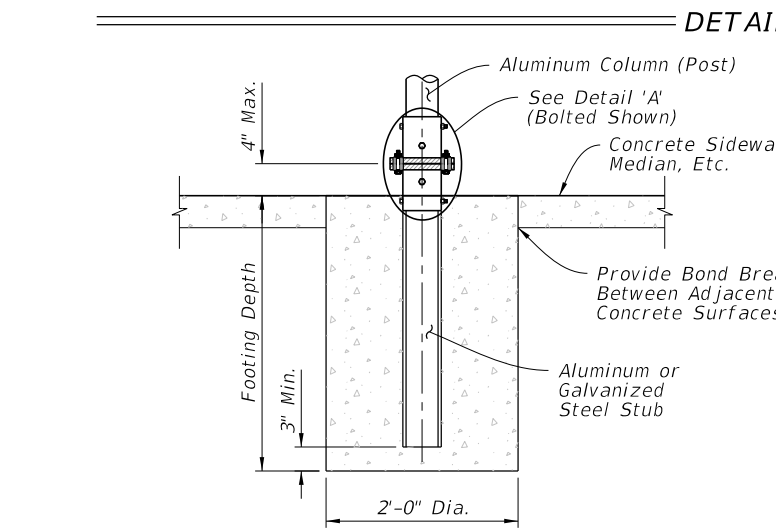
**SHIM DETAIL**



**WELDED STUB BASE**



**BOLTED STUB/SLEEVE BASE**



**SLIP BASE AND FOUNDATION DETAIL IN CONCRETE**  
(Non-Frangible Column In Crossovers, Medians & Sidewalks)

**NOTES:**

- Foundation Notes for Slip Base:**
  - Place Stub into concrete foundation given in the FOUNDATION TABLE using Class II Concrete.
- Slip Base Fabrication Notes:**
  - The difference between the O.D. of the post and I.D. of the Sleeve must be 1/16" or less.
  - The WELDED STUB BASE and lower STUB/SLEEVE BASE PLATE may be fabricated using galvanized steel as an option to aluminum. The upper portion of the SLIP BASE must be aluminum.
  - Either a Welded Stub Base or Bolted Stub/Sleeve Base may be used in Slip Base.
  - For cast base plates bolted to foundation stubs, use a foundation stub the same size as the sign column (Post).
- Slip-Base Assembly Instructions:**
  - Assemble the Slip Base as follows:
    - Insert Post into Sleeve and connect using 2 ~ 1/2" diameter Sleeve Bolts.
    - Assemble top base plate to bottom Base Plate using Base Bolts (High strength) with 3 washers per bolt. (See Detail 'A'):
      - Place one washer on each Base Bolt between the bottom Base Plate and the Base Bolt head.
      - Place the next washer between the Bottom Base Plate and the Bolt Keeper Plate.
      - Use brass or galvanized steel shims to plumb the post.
      - Add the top base plate section.
      - Place the third washer between the Top Base Plate and the Nut.
  - Orient the Bolt Keeper Plates in the Direction of Traffic.
  - Tighten Base Bolts as follows:
    - Tighten Base Bolts to the maximum possible with a 12" to 15" wrench (this will bed the washers and shims and clear the bolt threads).
    - Loosen each Base Bolt one turn.
    - Under the supervision of the Engineer, use a calibrated wrench to tighten bolts to the torque prescribed in the SLIP BASE DETAILS Table. Over tightened Base Bolts are not permitted.
    - Distort bolt threads at the junction with nuts to prevent loosening. Repair damaged galvanizing.
  - Obtain a tight sleeve connection by placing 4 galvanized steel shims between the column (post) and sleeve. Space the shims evenly around the perimeter of the column (1 between each bolt hole, 4 total). Use shims that are 1" shorter than the height of the sleeve.

Column (Post) Size	SLIP BASE DETAILS													
	Outside Dia.	Wall Thickness	Sleeve I.D. (Max.)	Sleeve Height 'H'	Weld 'W'	Base Plate		Radius 'R'	Base Bolt		Hole Size 'D'	SHIM		
						'L'	'T'		Size	Length		ft.-lbs	in.-lbs	L
4"	1/4"	4 1/16"	6"	1/4"	8"	3/4"	1 1/32"	5/8"	3"	29	345	1 1/16"	1 3/8"	1 1/16"
4 1/2"	1/4"	4 7/16"	6"	1/4"	8"	7/8"	1 1/32"	5/8"	3 1/4"	29	345	1 1/16"	1 3/8"	1 1/16"
5"	1/4"	5 1/16"	7"	1/4"	8"	7/8"	1 1/32"	5/8"	3 1/4"	29	345	1 1/16"	1 3/8"	1 1/16"
6"	1/4"	6 1/16"	8"	1/4"	9"	1"	1 3/32"	3/4"	3 1/2"	46	554	1 3/16"	1 3/4"	1 3/16"
8"	1/4"	8 1/16"	10"	1/4"	11"	1"	1 5/32"	7/8"	3 3/4"	53	640	1 5/16"	2 3/8"	1 1/16"

**SLIP BASE AND FOUNDATION DETAILS**

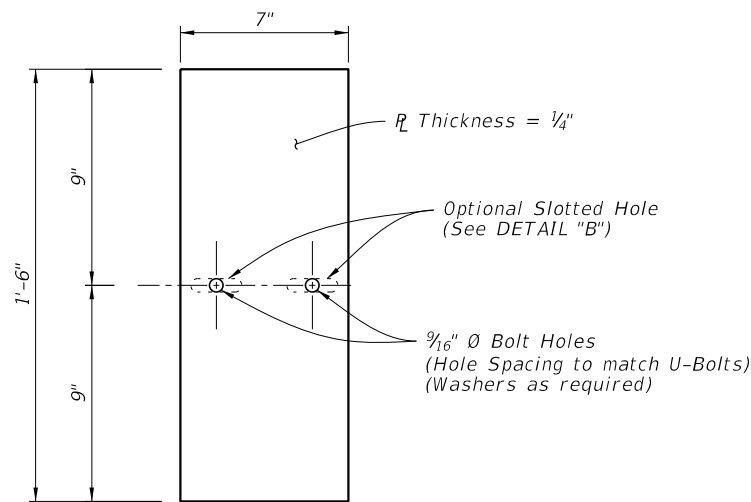
9/28/2021 10:00:33 AM

LAST REVISION	DESCRIPTION:
11/01/21	

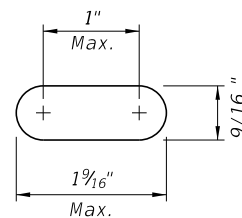
**FY 2022-23  
STANDARD PLANS**

SINGLE COLUMN GROUND SIGNS

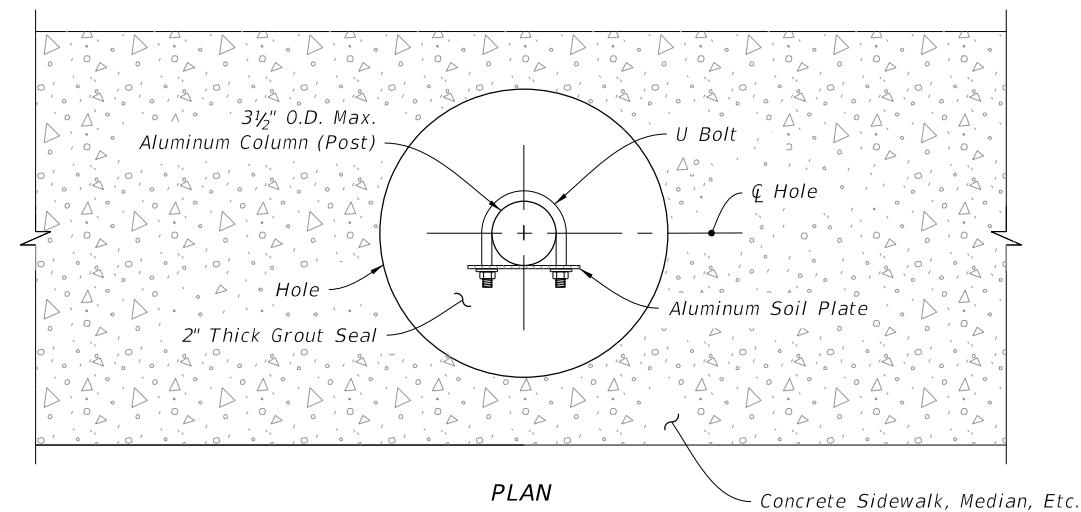
INDEX	SHEET
700-010	4 of 10



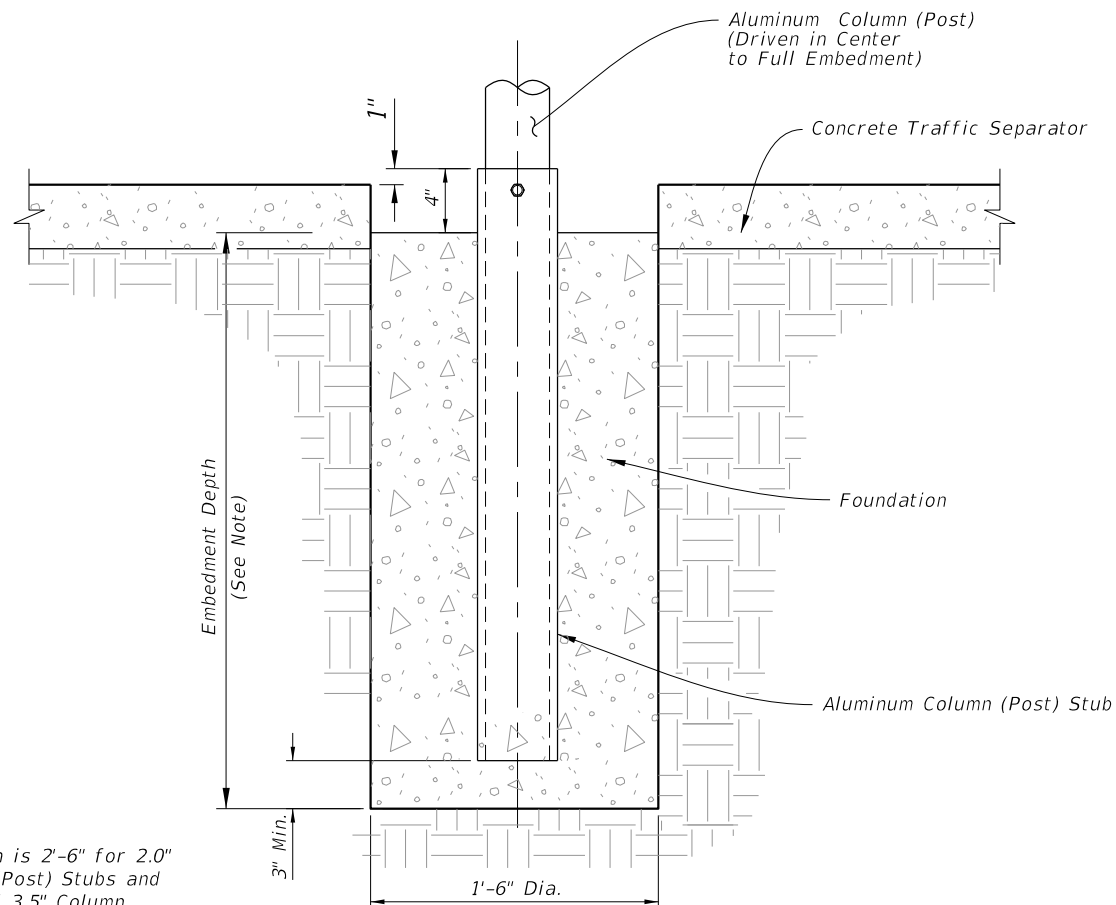
Optional Slotted Holes



DETAIL "B"



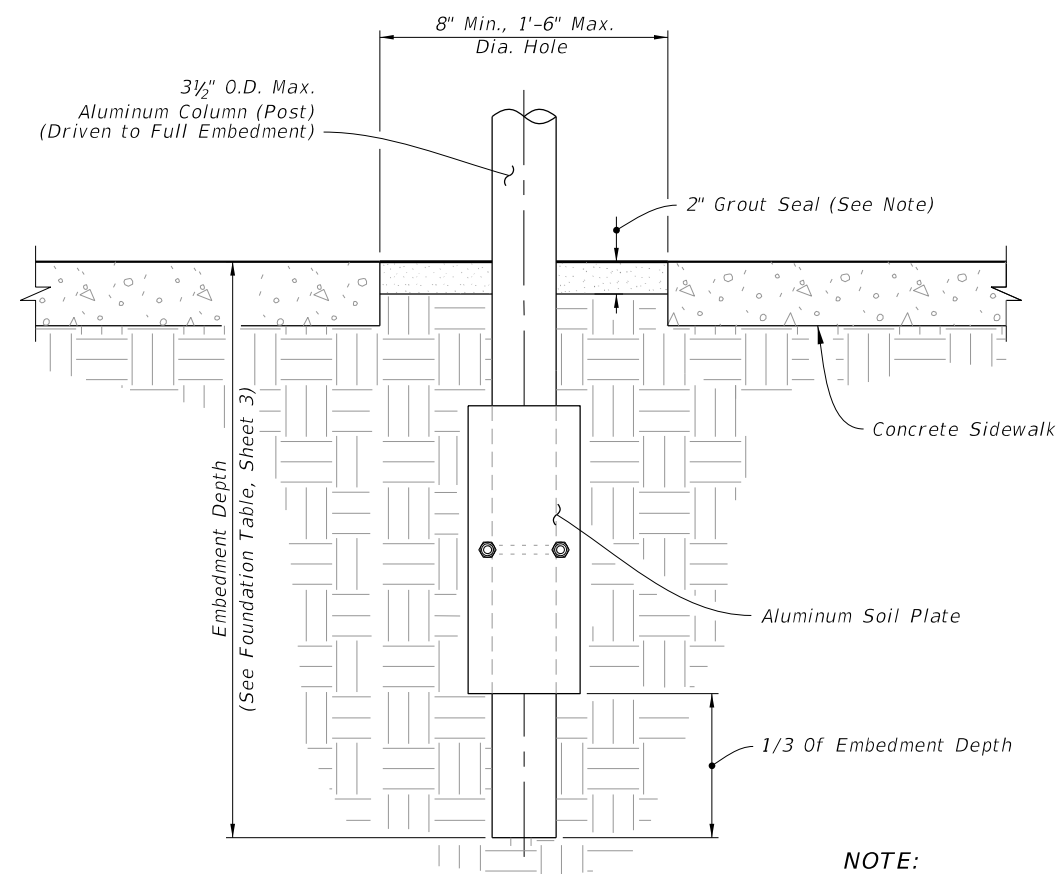
PLAN



ELEVATION

CONCRETE/STUB DETAIL  
(Traffic Separator)

NOTE:  
Embedment Depth is 2'-6" for 2.0" and 2.5" Column (Post) Stubs and 3'-6" for 3.0" and 3.5" Column (Post) Stubs.



ELEVATION

DRIVEN POST DETAIL  
(Frangible Post In Through Sidewalk Shown  
Installations without Sidewalk Similar)

NOTE:  
Grout seal only required when sidewalks is present.

DRIVEN POST, CONCRETE/STUB, AND SOIL PLATE DETAILS

9/28/2021 10:00:35 AM

LAST REVISION 11/01/20	REVISION	DESCRIPTION:
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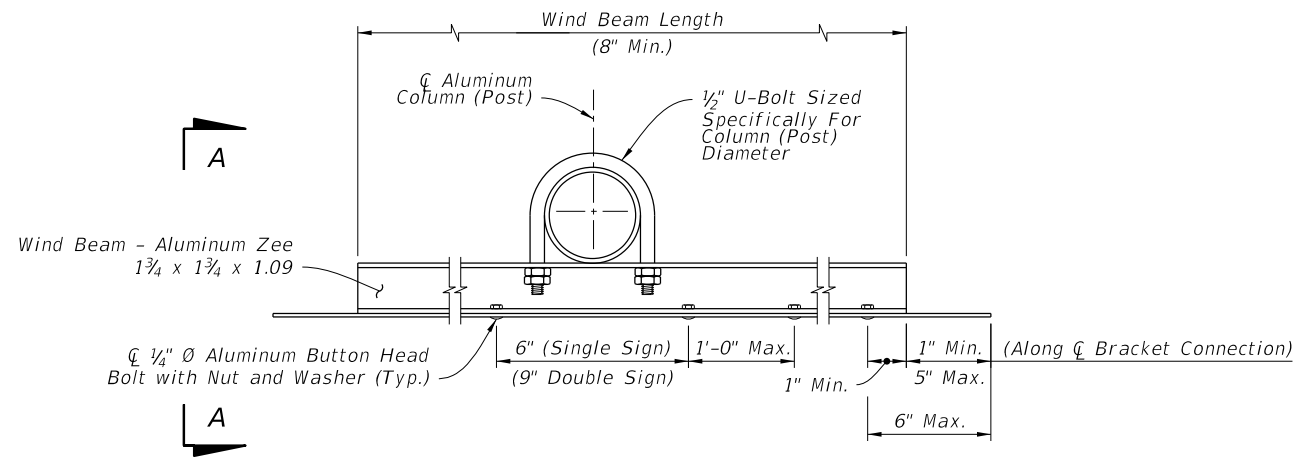


FY 2022-23  
STANDARD PLANS

SINGLE COLUMN GROUND SIGNS

INDEX  
700-010

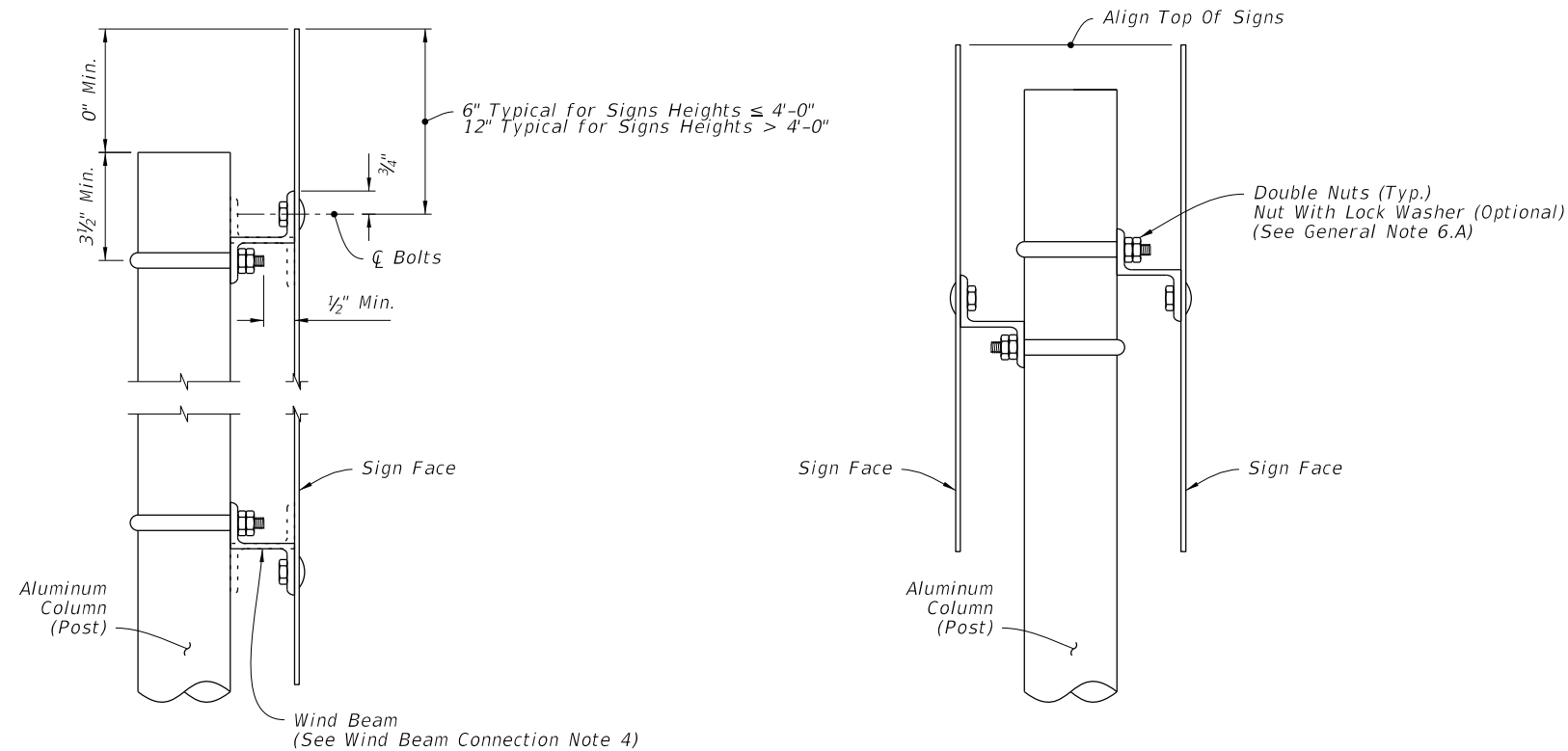
SHEET  
5 of 10



**NOTES:**

1.  $\frac{5}{16}$ "  $\emptyset$  stainless steel hex head bolts with nylon washer under head and washer under nut may be used in lieu of  $\frac{1}{4}$ "  $\emptyset$  aluminum button or flat head bolts.
2. Use nylon washers (provided by the sheeting supplier) under the bolt heads to protect sign sheeting.
3. Slots up to 2" long are allowed in wind beams to accommodate U-Bolts for varying Column (Post) diameters.
4. Wind beams may be oriented in either direction.
5. For signs greater than 66" in height, install a third wind beam evenly spaced between the top and bottom wind beams. For signs up to 12" in height, use only one wind beam at  $\emptyset$  Sign. Install two wind beams on signs with heights greater than 12" and less than or equal to 66".

**WIND BEAM CONNECTIONS DETAILS**




SINGLE SIGN DETAIL

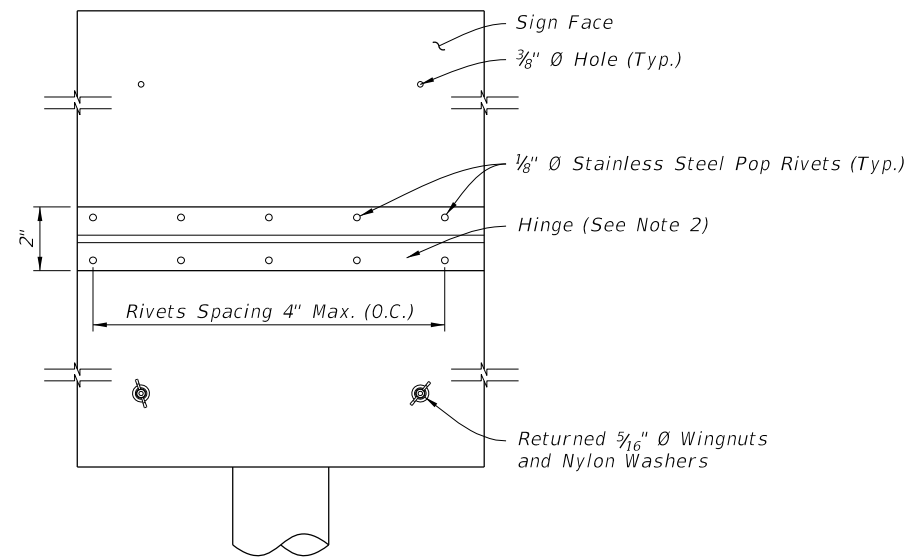
BACK-TO-BACK SIGN DETAIL

**VIEW A-A**

9/28/2021 10:00:35 AM

**WIND BEAM CONNECTION**

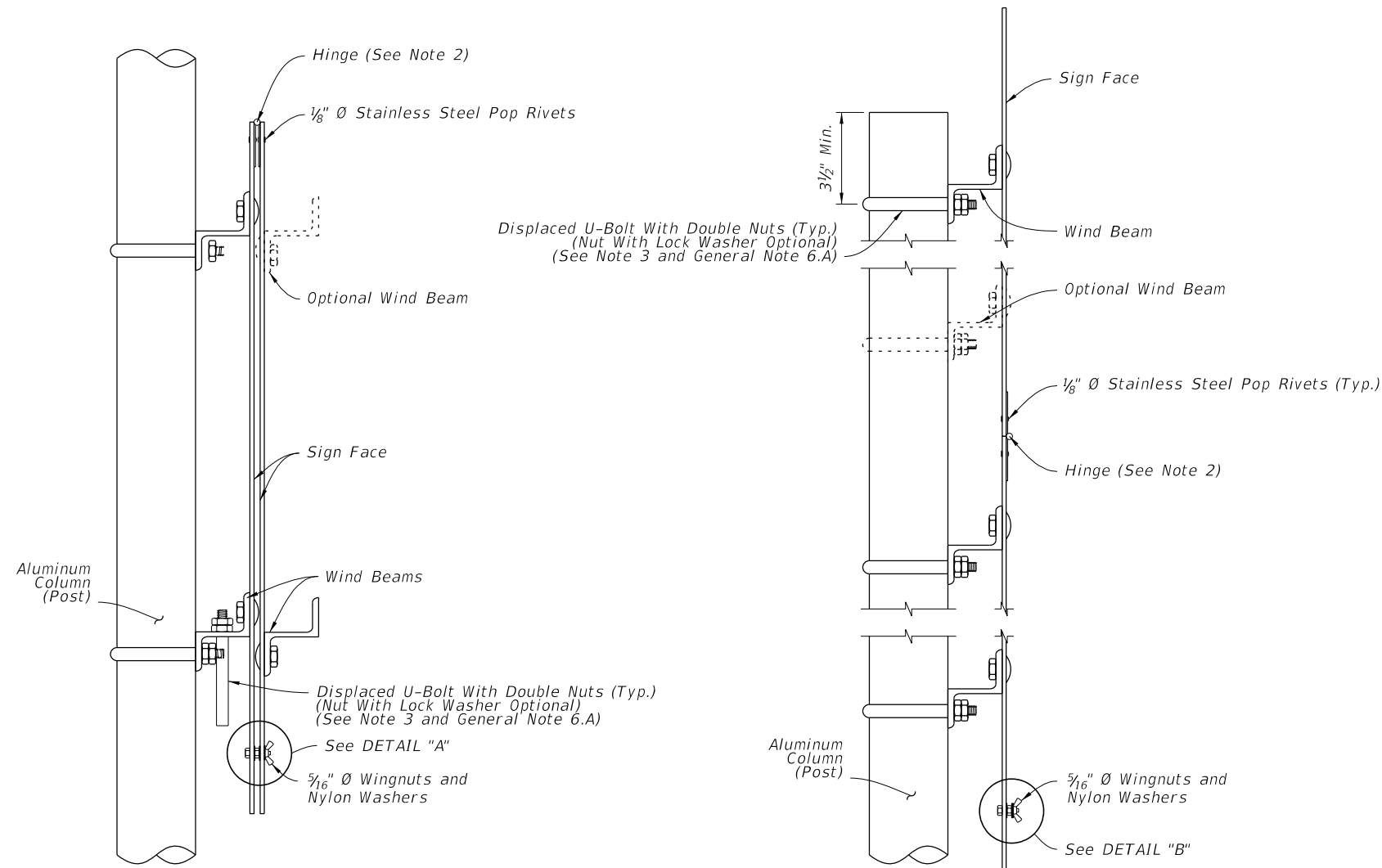
LAST REVISION 11/01/20	REVISION	DESCRIPTION:	 <b>FY 2022-23 STANDARD PLANS</b>	<b>SINGLE COLUMN GROUND SIGNS</b>	INDEX <b>700-010</b>	SHEET <b>6 of 10</b>
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SIGN PANEL FRONT VIEW

**NOTES:**

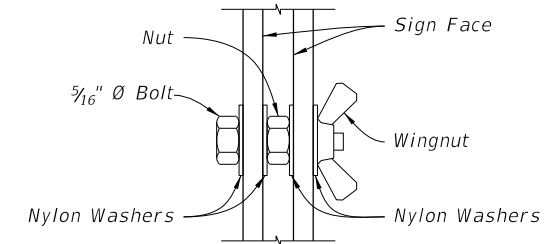
1. Install sign in the undeployed (down) position.
2. Provide a continuous stainless steel hinge with minimum 0.060" leaf thickness, 2" open width and 0.120" pin diameter. Stake the hinge at both ends to prevent pin movement.
3. Stowed 1 or 2 pcs of U-Bolt sized specifically for column (post) diameter. Stowed on Wind Beam and displaced while deploying the sign.
4. Bolts, Wingnuts, and washers at the bottom corners of the sign hold the sign panels closed when in the undeployed (down) position. Store bolts, wingnuts, and washers in the bottom corner of the sign when in the deployed (up) position.



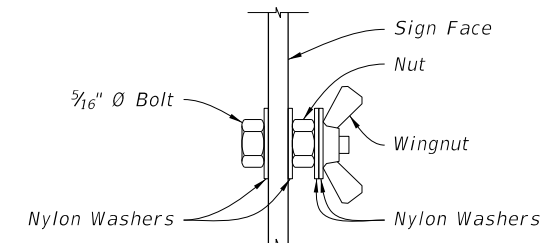
UNDEPLOYED SIGN DETAIL

DEPLOYED SIGN DETAIL

SIGN PANEL SIDE VIEW




DETAIL "A"

















DETAIL "B"

















**WIND BEAM CONNECTION FOR FLIP UP SIGN**


















9/28/2021 10:00:36 AM

LAST REVISION 11/01/20	REVISION	DESCRIPTION:	 <b>FY 2022-23 STANDARD PLANS</b>	<b>SINGLE COLUMN GROUND SIGNS</b>	INDEX <b>700-010</b>	SHEET <b>7 of 10</b>
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9/28/2021 10:00:37 AM

	Size	Area	Total Area	Centroid
 	36x12	3.00 SF	6.31 SF	1.75 Ft.
	24x24	3.31 SF		
 	36x12	3.00 SF	8.18 SF	1.92 Ft.
	30x30	5.18 SF		
 	36x12	3.00 SF	10.46 SF	2.10 Ft.
	36x36	7.46 SF		
 	36x12	3.00 SF	16.25 SF	2.48 Ft.
	48x48	13.25 SF		
 	24x24	3.31 SF	6.31 SF	1.71 Ft.
	24x18	3.00 SF		
 	30x30	5.18 SF	10.18 SF	2.19 Ft.
	30x24	5.00 SF		
 	36x36	7.46 SF	12.46 SF	2.55 Ft.
	30x24	5.00 SF		

	Size	Area	Total Area	Centroid
  	36x12	3.00 SF	13.18 SF	2.87 Ft.
	30x30	5.18 SF		
  	30x24	5.00 SF	15.46 SF	3.15 Ft.
	36x36	7.46 SF		
 	36x12	3.00 SF	6.19 SF	1.60 Ft.
	21x15	2.19 SF		
 	24x24	4.00 SF	7.19 SF	1.52 Ft.
	30x24	5.00 SF		
 	24x12	2.00 SF	6.00 SF	1.53 Ft.
	24x24	4.00 SF		
 	24x12	2.00 SF	7.00 SF	1.45 Ft.
	30x24	5.00 SF		
 	30x15	3.13 SF	8.13 SF	1.66 Ft.
	30x24	5.00 SF		

	Size	Area	Total Area	Centroid
 	24x24	4.00 SF	6.19 SF	1.73 Ft.
	21x15	2.19 SF		
 	30x24	5.00 SF	7.19 SF	1.81 Ft.
	21x15	2.19 SF		
  	24x12	2.00 SF	8.19 SF	2.26 Ft.
	24x24	4.00 SF		
  	24x12	2.00 SF	9.19 SF	2.27 Ft.
	30x24	5.00 SF		
  	30x15	3.13 SF	10.32 SF	2.49 Ft.
	30x24	5.00 SF		
   	24x12	2.00 SF	10.19 SF	2.80 Ft.
	24x12	2.00 SF		
	24x24	4.00 SF		
	21x15	2.19 SF		

LAST REVISION 11/01/19

DESCRIPTION:



FY 2022-23  
STANDARD PLANS



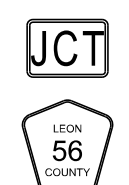
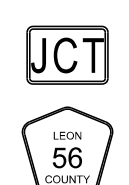
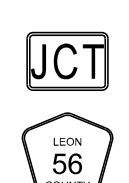
SINGLE COLUMN GROUND SIGNS



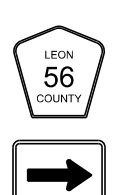


INDEX  
700-010




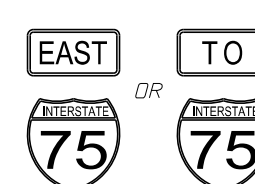
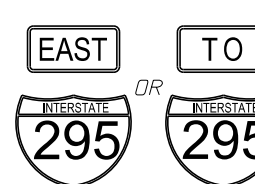
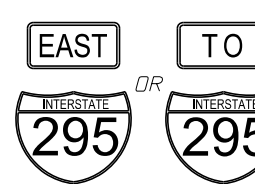
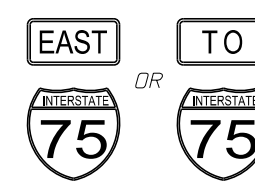
SHEET  
8 of 10



9/28/2021 10:00:38 AM

	Size	Area	Total Area	Centroid
	24x12	2.00 SF	11.19 SF	2.76 Ft.
	24x12	2.00 SF		
	30x24	5.00 SF		
	21x15	2.19 SF		
Size	Area	Total Area	Centroid	
	30x15	3.13 SF	13.45 SF	3.16 Ft.
	30x15	3.13 SF		
	30x24	5.00 SF		
	21x15	2.19 SF		
Size	Area	Total Area	Centroid	
	21x15	2.19 SF	3.90 SF	1.57 Ft.
	18x18	1.71 SF		
Size	Area	Total Area	Centroid	
	21x15	2.19 SF	5.22 SF	1.72 Ft.
	24x24	3.03 SF		
Size	Area	Total Area	Centroid	
	21x15	2.19 SF	6.95 SF	1.87 Ft.
	30x30	4.76 SF		

	Size	Area	Total Area	Centroid
	18x18	1.71 SF	3.90 SF	1.26 Ft.
	21x15	2.19 SF		
Size	Area	Total Area	Centroid	
	24x24	3.03 SF	5.22 SF	1.62 Ft.
	21x15	2.19 SF		
Size	Area	Total Area	Centroid	
	30x30	4.76 SF	6.95 SF	1.97 Ft.
	21x15	2.19 SF		
Size	Area	Total Area	Centroid	
	24x12	2.00 SF	9.39 SF	2.87 Ft.
	24x12	2.00 SF		
	24x24	3.20 SF		
	21x15	2.19 SF		
Size	Area	Total Area	Centroid	
	24x12	2.00 SF	10.18 SF	2.84 Ft.
	24x12	2.00 SF		
	30x24	3.99 SF		
	21x15	2.19 SF		

	Size	Area	Total Area	Centroid
	30x15	3.13 SF	12.44 SF	3.26 Ft.
	30x15	3.13 SF		
	30x24	3.99 SF		
	21x15	2.19 SF		
Size	Area	Total Area	Centroid	
	21x15	2.19 SF	5.39 SF	1.75 Ft.
	24x24	3.20 SF		
Size	Area	Total Area	Centroid	
	21x15	2.19 SF	6.18 SF	1.67 Ft.
	30x24	3.99 SF		
Size	Area	Total Area	Centroid	
	24x12	2.00 SF	5.20 SF	1.67 Ft.
	24x24	3.20 SF		
Size	Area	Total Area	Centroid	
	24x12	2.00 SF	5.99 SF	1.60 Ft.
	30x24	3.99 SF		
Size	Area	Total Area	Centroid	
	30x15	3.13 SF	7.12 SF	1.81 Ft.
	30x24	3.99 SF		
Size	Area	Total Area	Centroid	
	30x15	3.13 SF	10.33 SF	2.27 Ft.
	36x36	7.20 SF		

LAST REVISION 11/01/19

DESCRIPTION:



FY 2022-23  
STANDARD PLANS

SINGLE COLUMN GROUND SIGNS

INDEX  
700-010

SHEET  
9 of 10

9/28/2021 10:00:39 AM

Size	Area	Total Area	Centroid
30x15	3.13 SF	12.12 SF	2.18 Ft.
45x36	8.99 SF		
Size	Area	Total Area	Centroid
24x12	2.00 SF	7.39 SF	2.30 Ft.
24x24	3.20 SF		
21x15	2.19 SF		
Size	Area	Total Area	Centroid
24x12	2.00 SF	8.18 SF	2.31 Ft.
30x24	3.99 SF		
21x15	2.19 SF		
Size	Area	Total Area	Centroid
30x15	3.13 SF	9.31 SF	2.55 Ft.
30x24	3.99 SF		
21x15	2.19 SF		
Size	Area	Total Area	Centroid
30x30	4.69 SF	6.69 SF	1.61 Ft.
24x12	2.00 SF		
Size	Area	Total Area	Centroid
30x30	4.69 SF	8.44 SF	1.77 Ft.
30x18	3.75 SF		
Size	Area	Total Area	Centroid
36x36	6.75 SF	10.50 SF	2.06 Ft.
30x18	3.75 SF		

Size	Area	Total Area	Centroid
30X30	4.69 SF	6.69 SF	1.61 Ft.
24X12	2.00 SF		
Size	Area	Total Area	Centroid
30X30	4.69 SF	8.44 SF	1.77 Ft.
30X18	3.75 SF		
Size	Area	Total Area	Centroid
36X36	6.75 SF	10.50 SF	2.06 Ft.
30X18	3.75 SF		
Size	Area	Total Area	Centroid
30X30	6.25 SF	8.25 SF	2.28 Ft.
24X12	2.00 SF		
Size	Area	Total Area	Centroid
36X36	9.00 SF	12.75 SF	2.84 Ft.
30X18	3.75 SF		
Size	Area	Total Area	Centroid
30X30	6.25 SF	10.25 SF	2.74 Ft.
24X24	4.00 SF		
Size	Area	Total Area	Centroid
36X36	9.00 SF	15.25 SF	3.29 Ft.
30X30	6.25 SF		

Size	Area	Total Area	Centroid
30X30	6.25 SF	9.25 SF	2.51 Ft.
24X18	3.00 SF		
Size	Area	Total Area	Centroid
36X36	9.00 SF	14.00 SF	3.06 Ft.
30X24	5.00 SF		

LAST REVISION 11/01/19

DESCRIPTION:

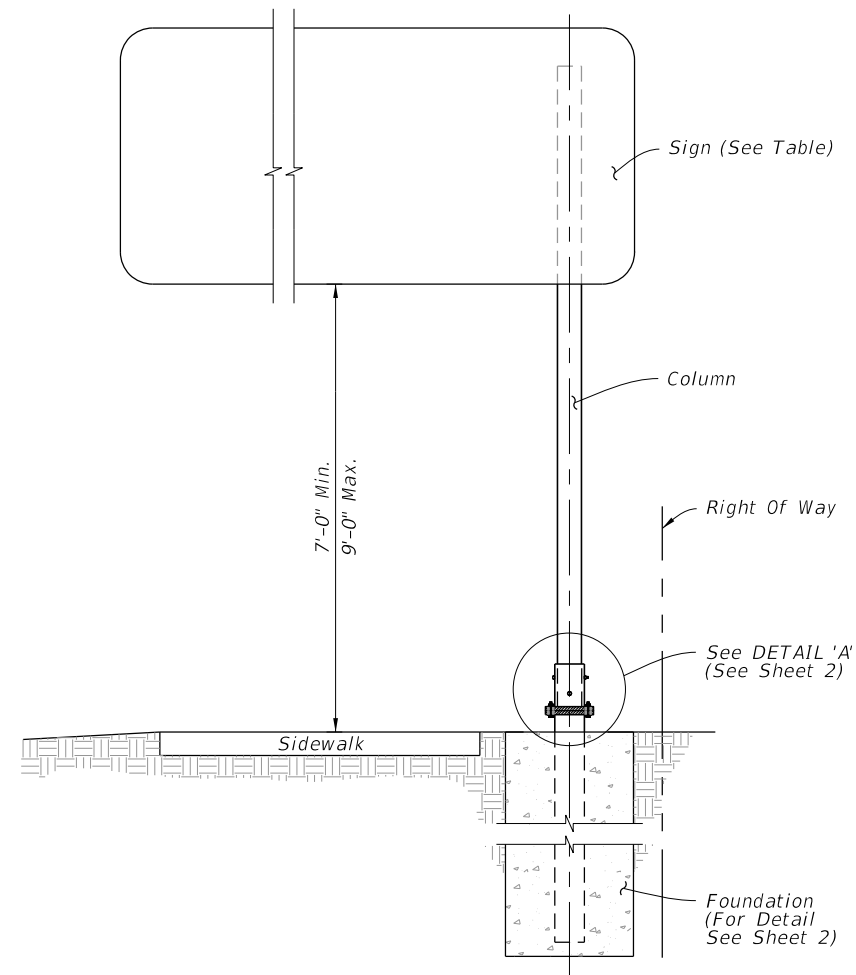


FY 2022-23 STANDARD PLANS

SINGLE COLUMN GROUND SIGNS

INDEX 700-010

SHEET 10 of 10

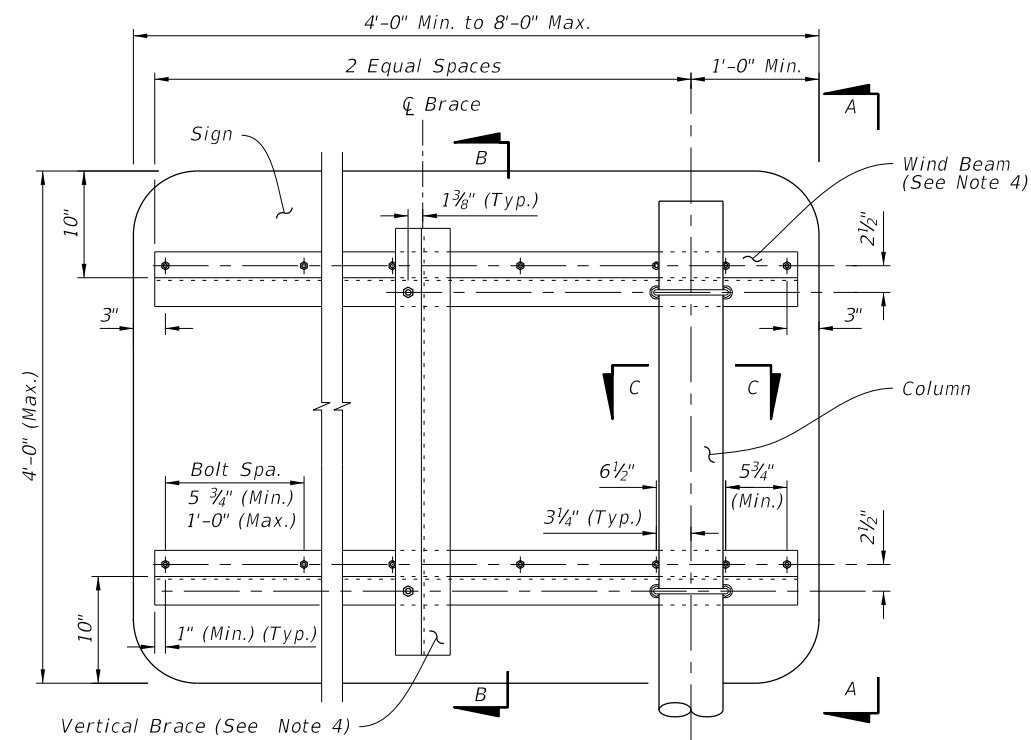


**GENERAL NOTES:**

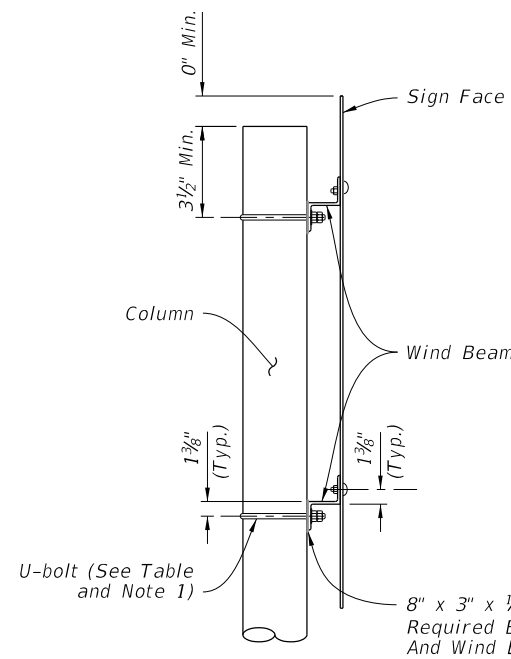
1. Refer to Index 700-010 for additional notes, assembly of base connection and material specifications not given in this Index.
2. Aluminum Columns: ASTM B429 Alloy 6061-T6.
3. Place galvanized steel shims between the Sleeve and Post to obtain a tight fit between the Post and Sleeve.
4. Wind Beam and Vertical Brace: Aluminum Z 3 x 2<sup>1</sup>/<sub>16</sub> x 3.38. Install Vertical Brace on 7'-0" to 8'-0" signs only.
5. Provide 2 ~ 0.0149" Thick (28 gauge) and 2 ~ 0.0329" Thick (21 gauge) Brass Shims Per Post. Used brass shims to plumb the post.
6. Use nylon washers under the button bolt heads to protect sign sheeting. Use aluminum washers under nut.

COLUMN SELECTION AND FOOTING SIZE TABLE							
Sign Size Height x Length	Column Size Diameter x Thickness	Sleeve Size Diameter x Thickness	U-bolt Diameter	Base Bolt Diameter x Length	Torque lbs./in	Base Plate Thickness	Footing Depth
4'-0" x 5'-0"	4 NPS Schedule 80 (4.5" x 0.337")	5 NPS Schedule 120 (5.563" x 0.5")	1/2"	5/8" x 3 1/2"	270 ± 45	1"	6'-0"
4'-0" x 6'-0"							6'-6"
4'-0" x 7'-0"	5 NPS Schedule 80 (5.563" x 0.375")	6 NPS Schedule 80 (6.625" x 0.432")	5/8"	3/4" x 4"	445 ± 75	1 1/8"	6'-6"
4'-0" x 8'-0"							7'-0"

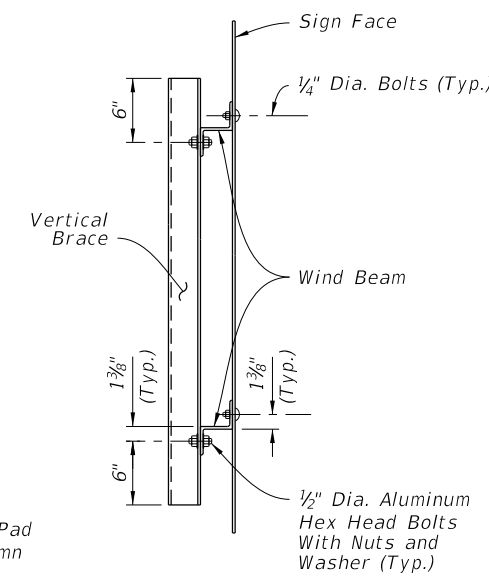
**TYPICAL SECTION**



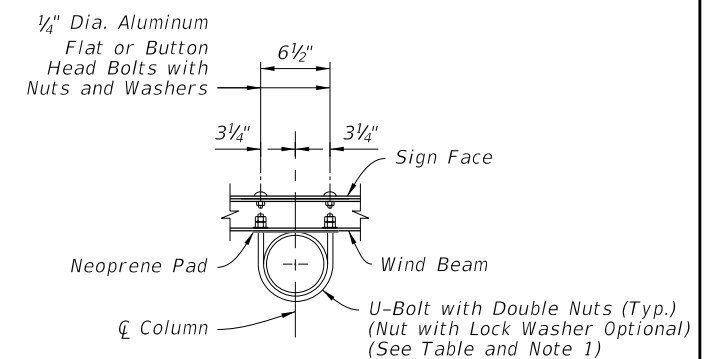
**SIGN DETAIL**



**VIEW A-A**



**SECTION B-B**



**SECTION C-C**

10:00:40 AM  
9/28/2021

LAST REVISION	DESCRIPTION:
11/01/20	

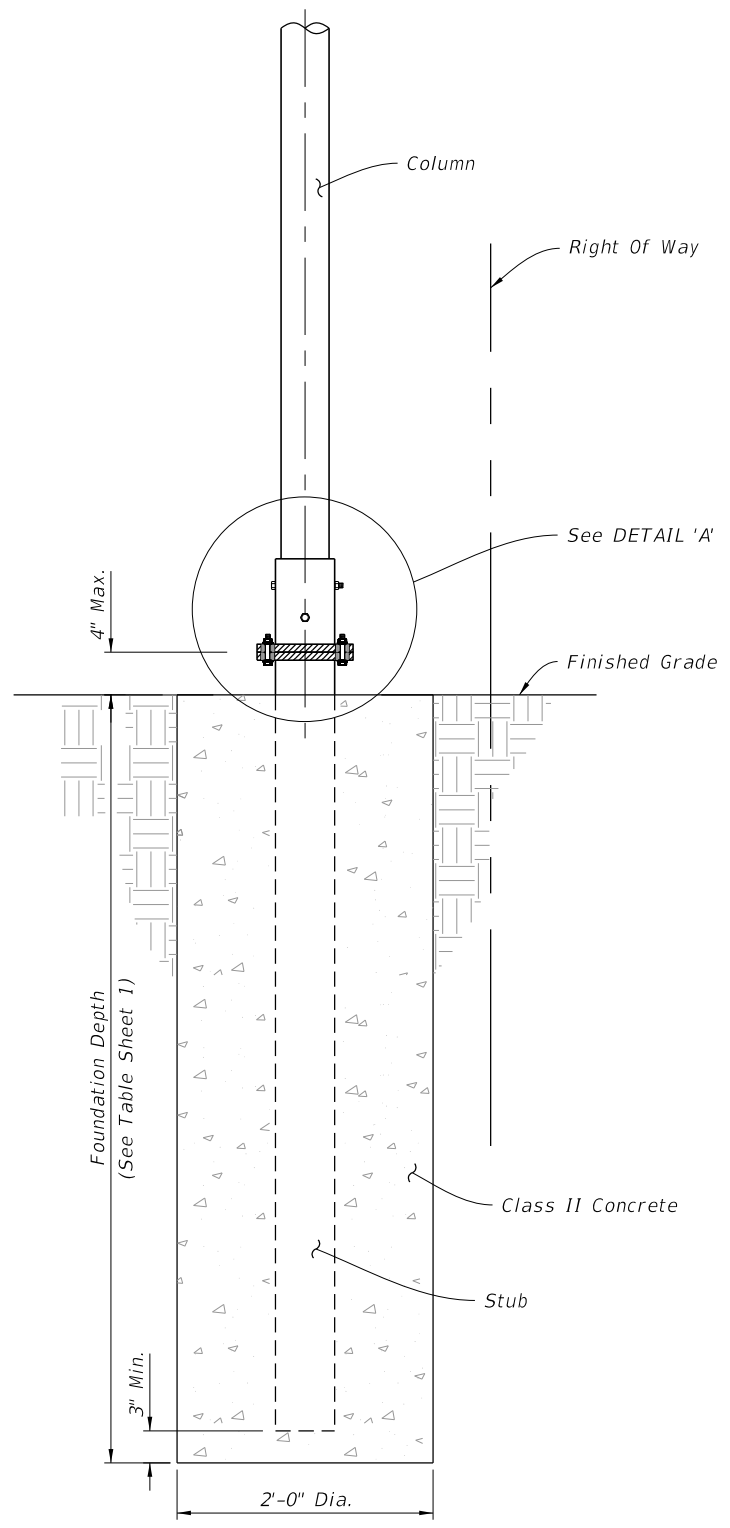


FY 2022-23  
STANDARD PLANS

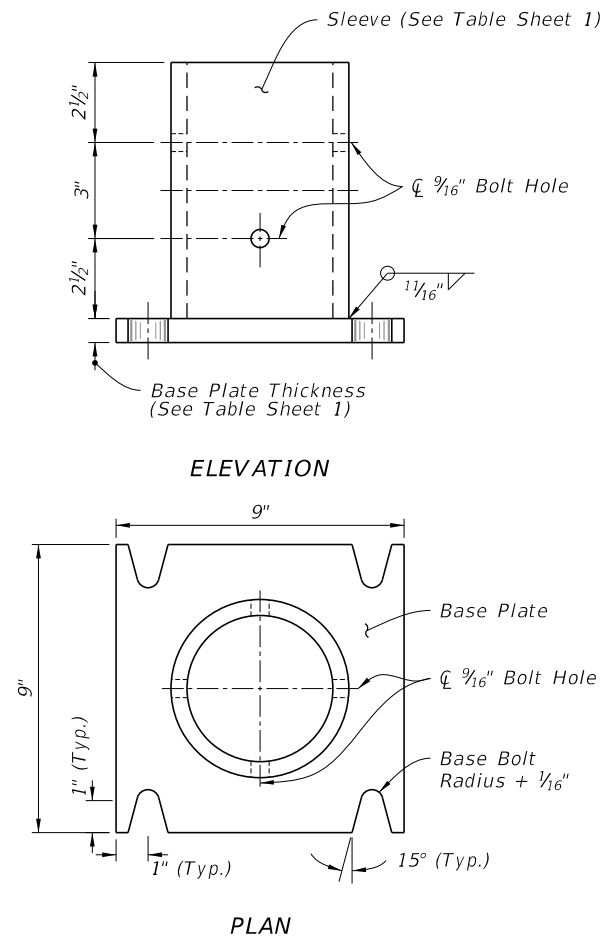
SINGLE COLUMN CANTILEVER  
GROUND MOUNTED SIGN

INDEX  
700-011

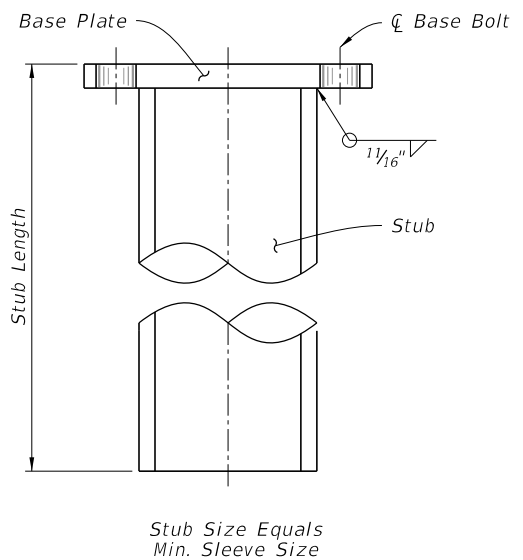
SHEET  
1 of 2



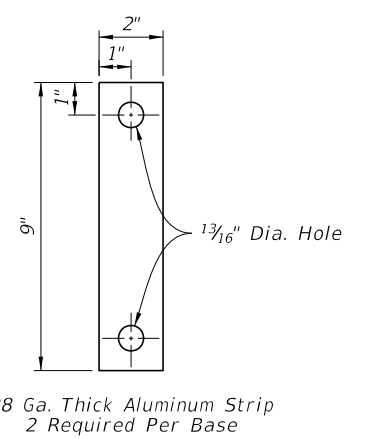
BASE AND FOUNDATION DETAIL



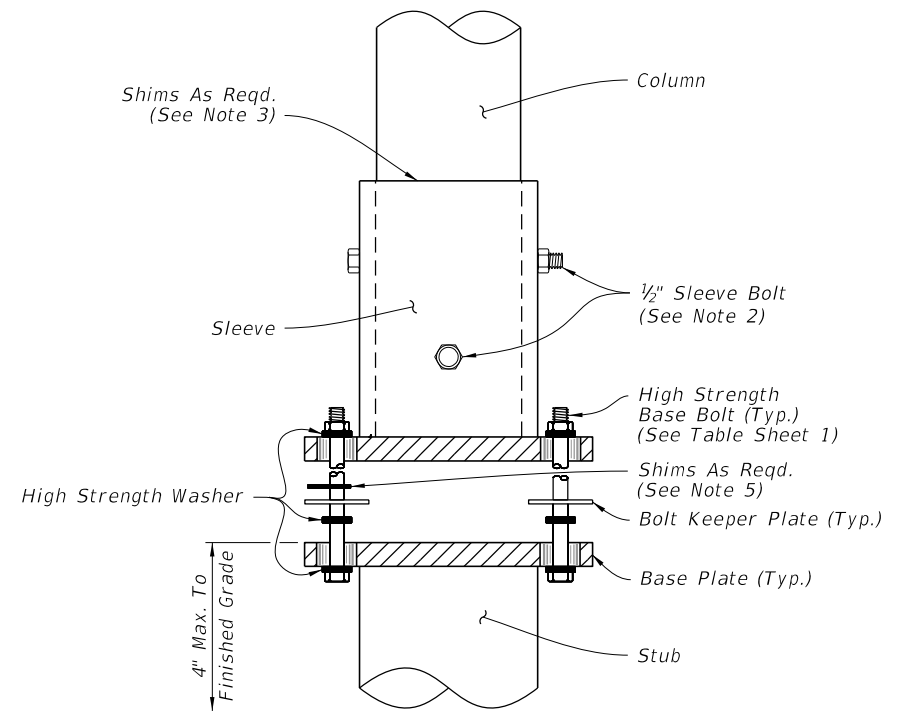
SLEEVE & BASE PLATE DETAILS



STUB DETAIL



BOLT KEEPER PLATE DETAIL



DETAIL 'A'

9/28/2021 10:00:41 AM

LAST REVISION 11/01/21	DESCRIPTION:
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**NOTES:**

1. Work with Index 700-010.
2. Shop Drawings: Not required.
3. Materials:
  - A. Steel Plate: ASTM A36 or ASTM A709 Grade 36
  - B. Steel Pipe (Support Post): ASTM A501 Schedule 40
  - C. Aluminum Pipe: ASTM B429 Alloy 6061-T6
  - D. Galvanized U-Bolts, Nuts and Plate Washer
    - a. U-Bolts: ASTM A449
    - b. Hex Nuts: ASTM A 563 Lock Nuts
    - c. Plate Washer: ASTM A 36 or ASTM A709 Grade 36 or 50
  - E. Galvanized Anchor bolts, Nuts and Washers:
    - a. Anchor Rod: ASTM F1554 Grade 55 fully threaded (for Adhesive Anchors)
    - b. Anchor Bolts: ASTM F1554 Grade 55 Grade A Hex
    - c. Nuts: ASTM A563 Heavy Hex Locking
    - d. Washers: ASTM F436
  - F. Adhesive Anchor Bonding Material: Specification 931 Type HV Adhesive.
  - G. Weld Material: E70XX
  - H. Snap-In Post Cap: UV and weather-resistant glass-filled polyester cap

4. Coating:

- A. U-Bolts, Threaded Rods, Nuts and Washers: ASTM F2329
- B. Other Steel: ASTM A123

5. Fabrication:

- A. Weld: Specification 460-6.4
- B. Hot dip galvanize after fabrication

6. Construction:

- A. Locate Sign Support a minimum of 5 feet from an open joint or transition (sign stationing may be adjusted to accommodate this requirement).
- B. Base plate must be flush with back of Traffic Railing
- C. Anchors in Traffic Railings:
  - a. Install Adhesive Anchors in accordance with Specification 416 except perform field test on one anchor per sign support location.
  - b. Use templates and tie anchors as necessary to maintain correct placement of C-I-P Embedded Anchors
  - c. Do not drill into existing conduit
- D. Temporary Signs on Permanent Traffic Railings: Same as Permanent except Field testing of anchors is not required

7. Removal of Temporary Signs on Permanent Traffic Railings:

- A. Cut anchor rods flush with the top of the traffic railing
- B. Coat anchors with Type F-1 epoxy to prevent corrosion
  - a. Extend coating 2 inches beyond edge of cut anchor rods
  - b. Epoxy coating 1/16" thick minimum

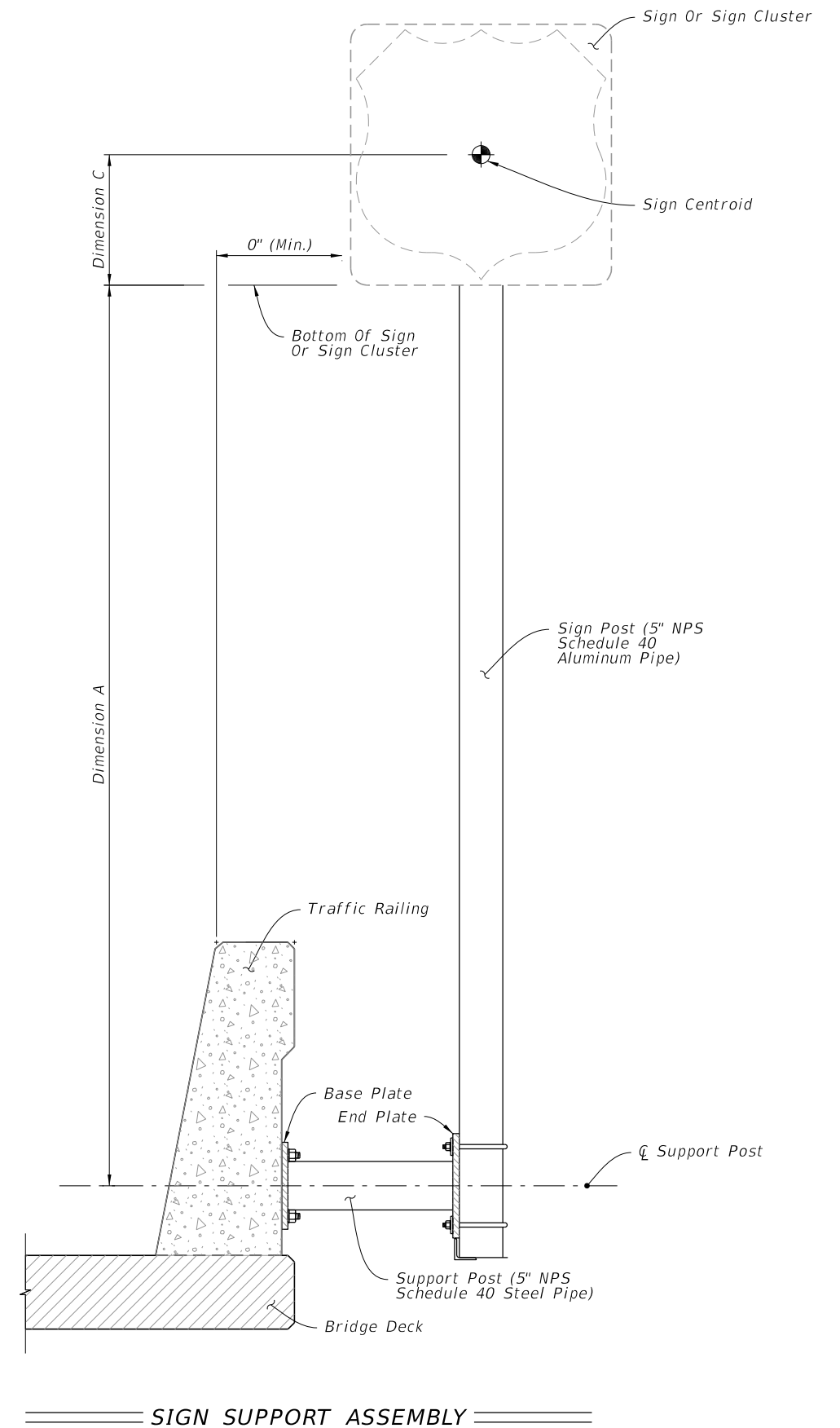
8. Payment:

Include the cost of all materials and labor in the cost of the single post sign assembly.


SIGN LIMITATIONS TABLE	
MAX. SIGN AREA (SF)	MAX. SIGN CENTROID HEIGHT (DIM. A + DIM. C)
25	9'-7"

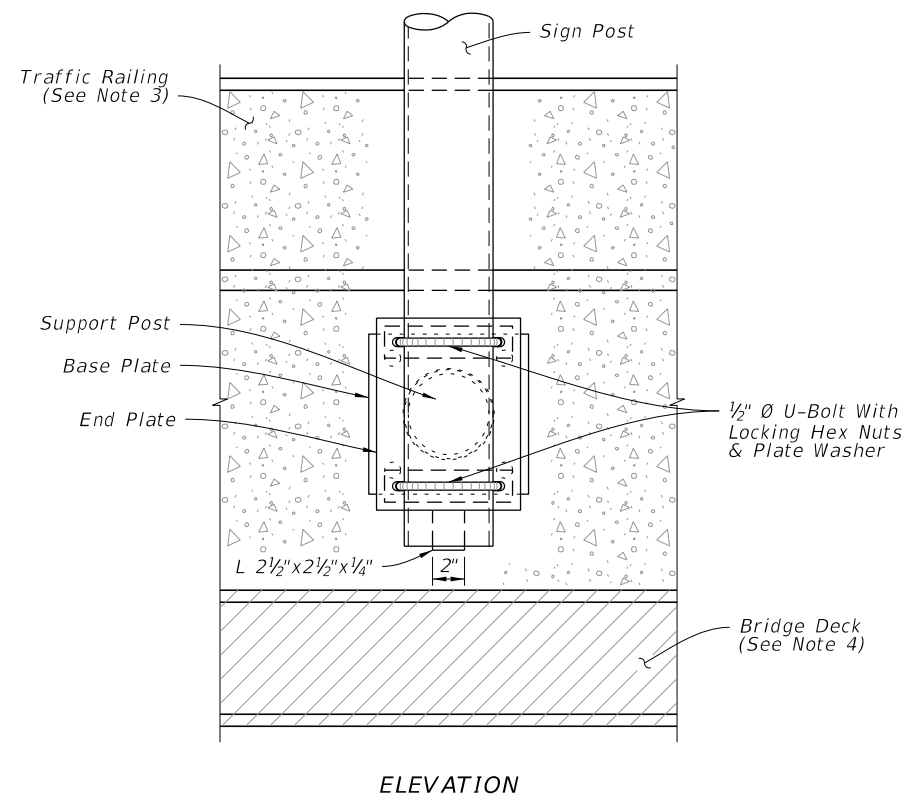
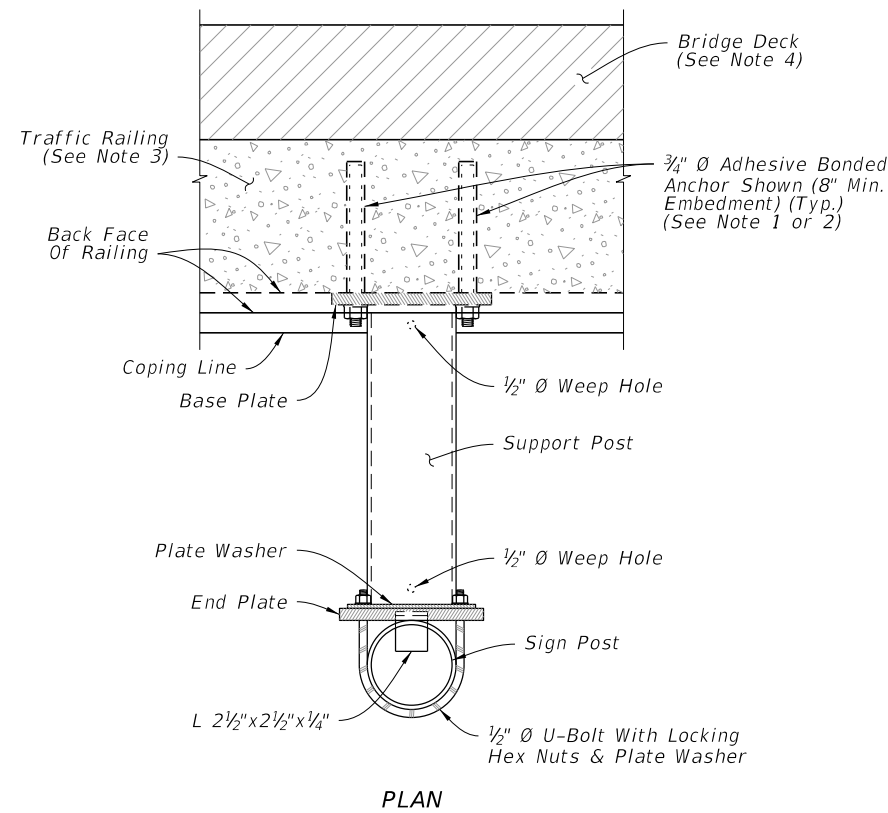
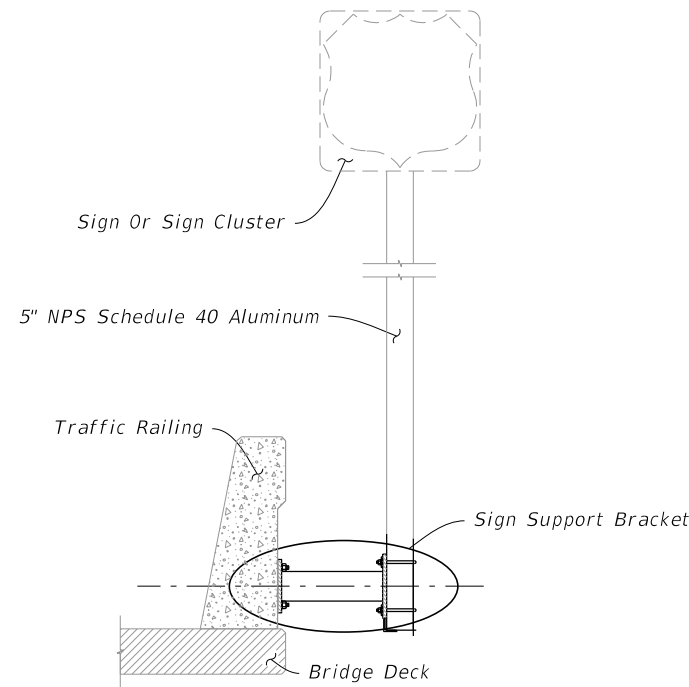
Dimension A = Distance from centerline of the Support Post to the bottom of the sign or sign cluster.

Dimension C = Vertical distance from the bottom of the sign or sign cluster to the Centroid of the sign or sign cluster.

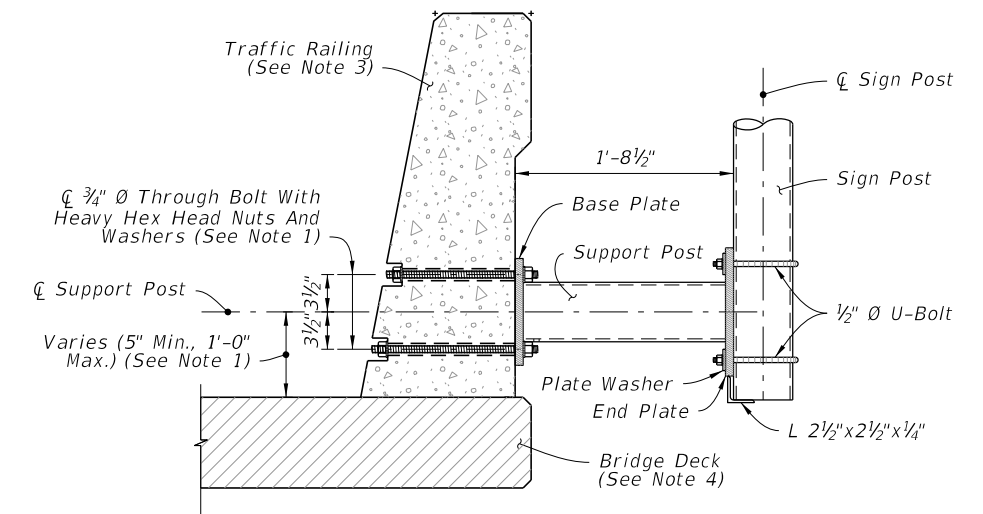
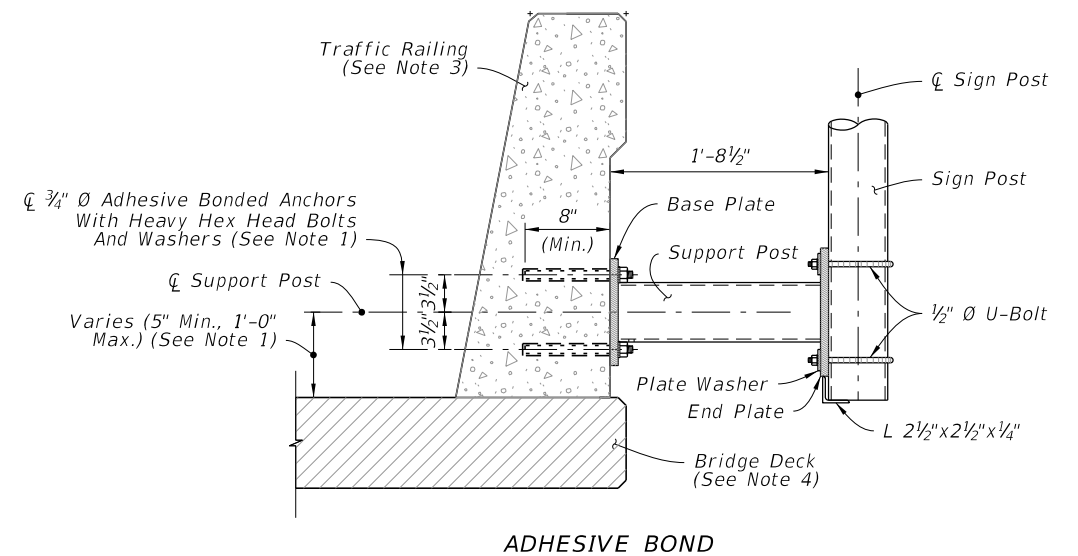


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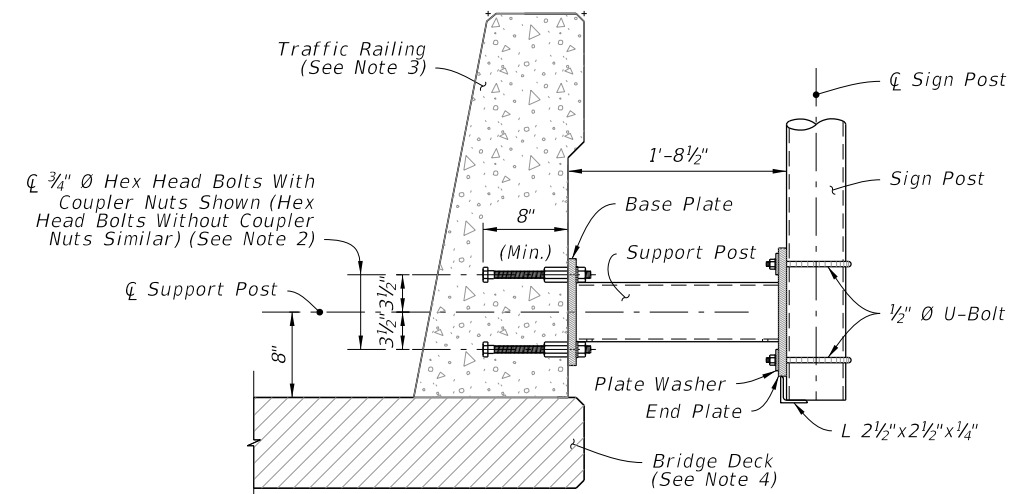
LAST REVISION 11/01/18	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	SINGLE POST BRIDGE MOUNTED SIGN SUPPORT	INDEX 700-012	SHEET 1 of 3
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SIGN SUPPORT BRACKET



TYPICAL SECTION - EXISTING RAILING



TYPICAL SECTION - NEW CONSTRUCTION

**NOTES:**

1. Existing Traffic Railings:

A. Locate existing conduit prior to drilling and adjust placement of base plate as necessary to avoid damaging existing conduit. Base plate must be flush with back of traffic railing. Maintain a minimum cover 2" from face of traffic railing to tip of Adhesive Anchor.

B. For concrete parapets less than 10" thick, through bolt  $\frac{3}{4}$ "  $\emptyset$  Heavy Hex Head Bolts with Nuts and Washers in lieu of Adhesive Bonded Anchors. Bolt heads shall not protrude more than 1 1/2" beyond traffic face of railing.

C. For through bolting, countersink the nut and washer so that the bolt and nut does not extend beyond the face of the traffic railing. Do not exceed a countersink depth and diameter of 2 1/2".

2. New Traffic Railings:

A. Optional Couplers are shown for slipforming; keep Anchor Bolt coupler threads free of concrete.

3. 36" Single-Slope Traffic Railing shown, other Traffic Railings and Parapets are similar.

4. Bridge Deck shown, Approach Slab and Retaining Wall are similar.

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LAST REVISION	DESCRIPTION:
11/01/17	

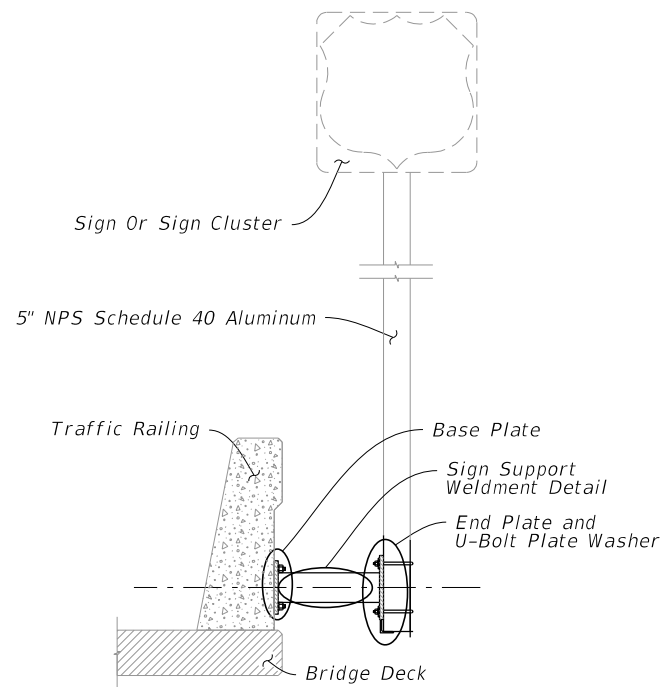


FY 2022-23  
STANDARD PLANS

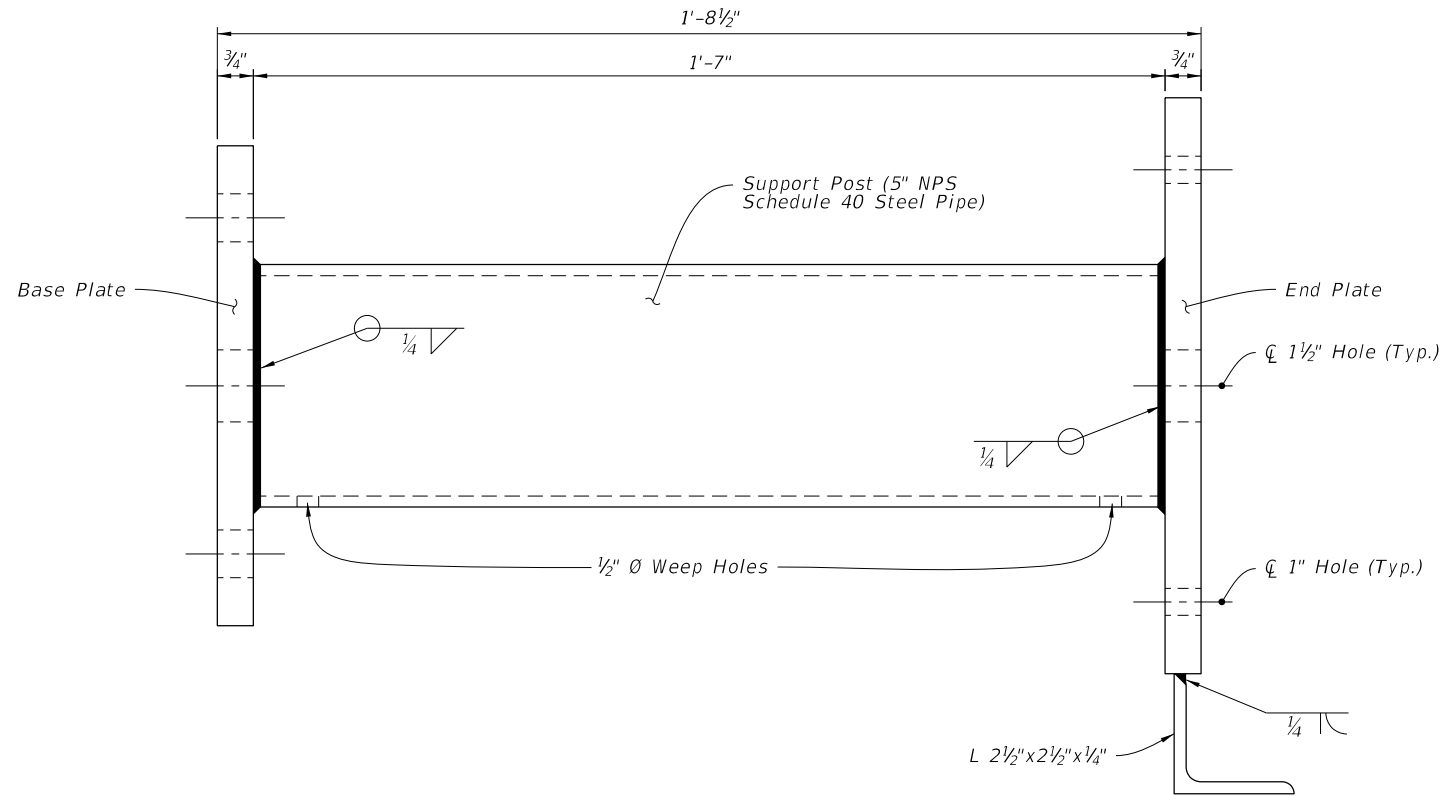
SINGLE POST BRIDGE MOUNTED SIGN SUPPORT

INDEX  
700-012

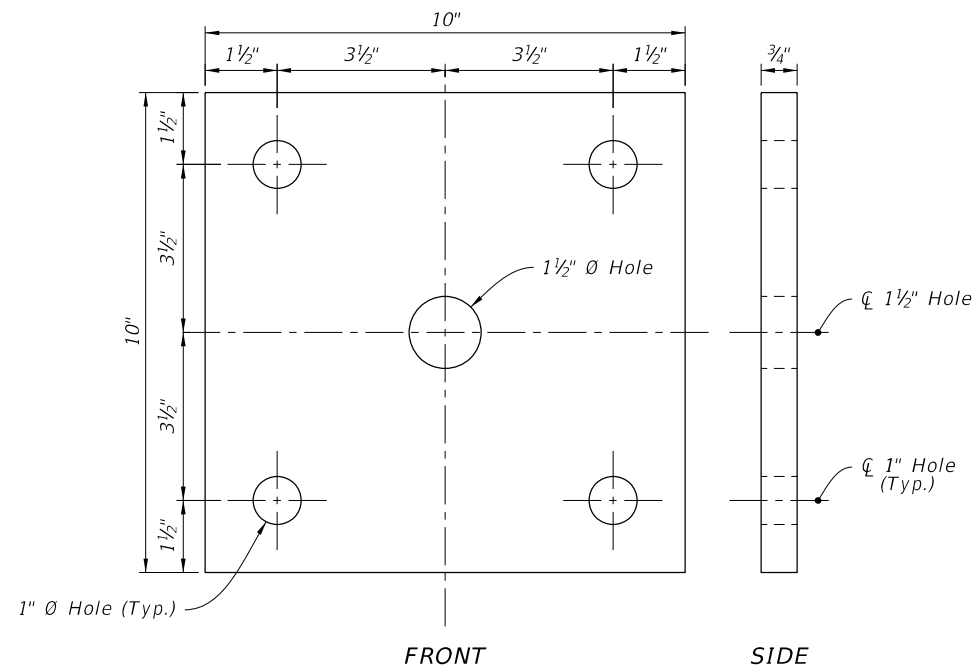
SHEET  
2 of 3



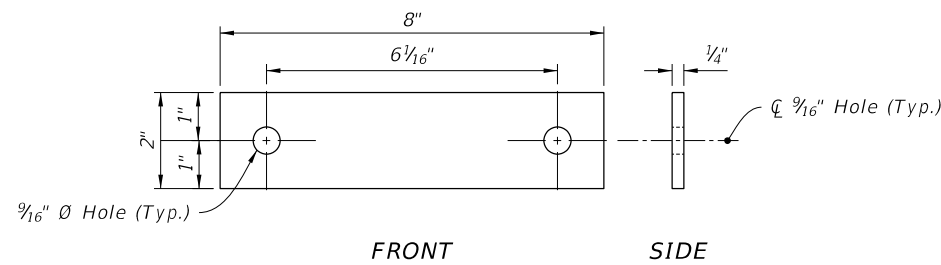
SIGN SUPPORT ASSEMBLY



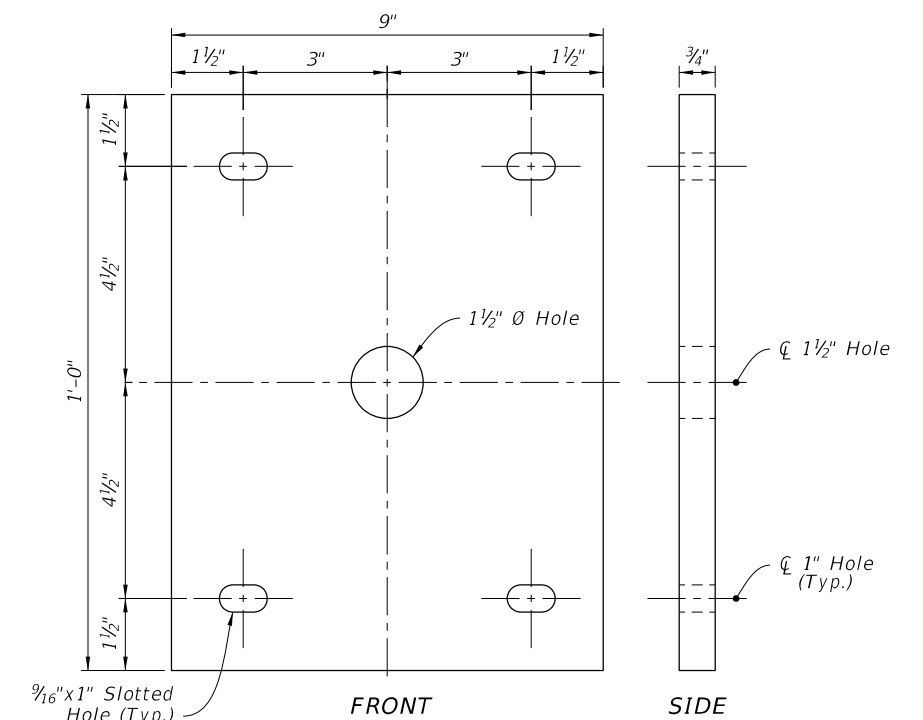
SIGN SUPPORT WELDMENT DETAIL



BASE PLATE



U-BOLT PLATE WASHER



END PLATE

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LAST REVISION 11/01/17	REVISION	DESCRIPTION:
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FY 2022-23  
STANDARD PLANS

SINGLE POST BRIDGE MOUNTED SIGN SUPPORT

INDEX  
700-012

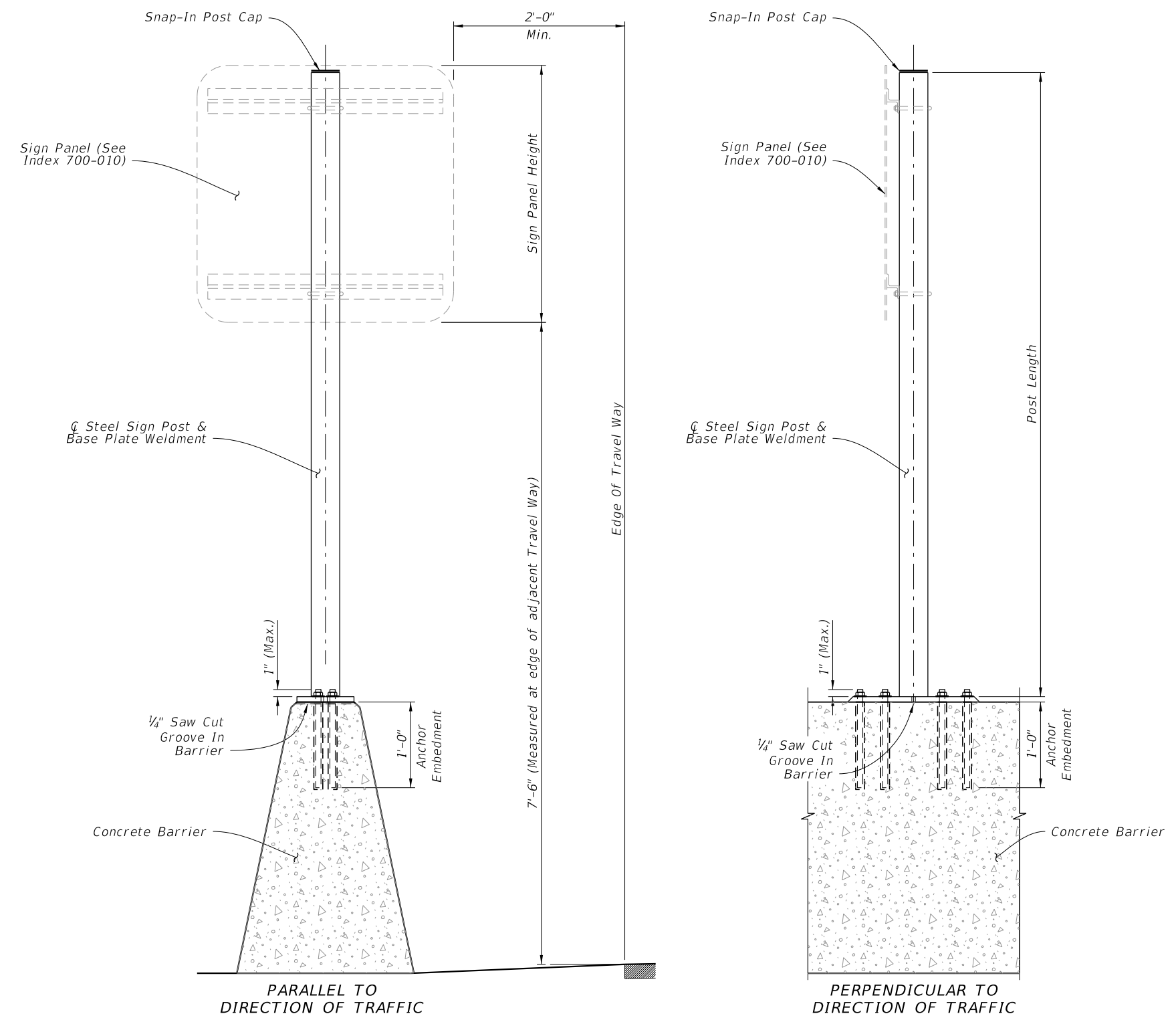
SHEET  
3 of 3

**NOTES:**

1. Work with Index 700-010.
2. Shop Drawings: Not required.
3. Materials:
  - A. Steel Plate: ASTM A36 or ASTM A709 Grade 36
  - B. Steel Pipe (Support Post): ASTM A53 Grade B Schedule 40
  - C. Galvanized U-Bolts, Nuts and Plate Washer
    - a. U-Bolts: ASTM A449
    - b. Hex Nuts: ASTM A 563 Lock Nuts
    - c. Plate Washer: ASTM A 36 or ASTM A709 Grade 36 or 50
  - D. Galvanized Anchor Bolts, Nuts and Washers:
    - a. Anchor Rod: ASTM F1554 Grade 55 fully threaded (for Adhesive Anchors)
    - b. Anchor Bolts: ASTM F1554 Grade 55 Grade A Hex
    - c. Nuts: ASTM A563 Heavy Hex Locking
    - d. Washers: ASTM F436
  - E. Adhesive Anchor Bonding Material: Specification 937 Type HV Adhesive
  - F. Weld Material: E70XX
  - G. Snap-In Post Cap: UV and weather-resistant glass-filled polyester cap
4. Coating:
  - A. U-Bolts, Threaded Rods, Nuts and Washers: ASTM F2329
  - B. Other Steel: ASTM A123
5. Fabrication:
  - A. Weld: Specification 460-6.4
  - B. Hot dip galvanize after fabrication
6. Construction:
  - A. Locate Sign Support a minimum of 5 feet from an open joint or transition (sign stationing may be adjusted to accommodate this requirement)
  - B. Base plate must be flush with top of Railing
  - C. Anchors in Traffic Railings:
    - a. Install Adhesive Anchors in accordance with Specification 416 except perform field test on one anchor per sign support location
    - b. Use template and tie anchors as necessary to maintain correct placement of C-I-P Embedded Anchors
    - c. Do not drill into existing reinforcing
  - D. Temporary Signs on Permanent Traffic Railings, Same as Permanent except field testing of anchors is not required
  - E. Temporary Signs on Temporary Railings/Barriers:
    - a. Install Sign Supports at the midpoint along the length of a single segment
    - b. Avoid drilling through existing reinforcement; use of metal detector not required.
    - c. Field testing of anchors is not required
7. Removal of Temporary Signs on Permanent Traffic Railings:
  - A. Cut anchor rods flush with the top of the railing
  - B. Coat anchors with Type F-1 epoxy to prevent corrosion
    - a. Extend coating 2 inches beyond edge of cut anchor rods
    - b. Epoxy coating 1/16" thick minimum
8. Payment:

Include the cost of all materials and labor in the cost of the single post sign assembly.

	Max. Sign Area (SF)	Post (NPS)
Temporary Signs	≤ 24	3.0
Permanent Signs	< 13.5	3.0
	13.5 < Sign < 20	3.5

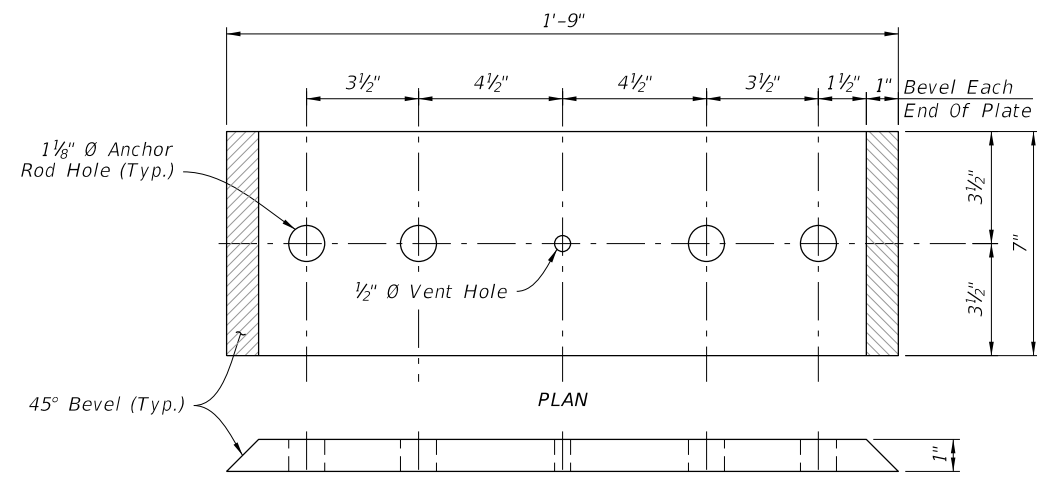


(Index 521-001 Median Barrier shown; others similar)

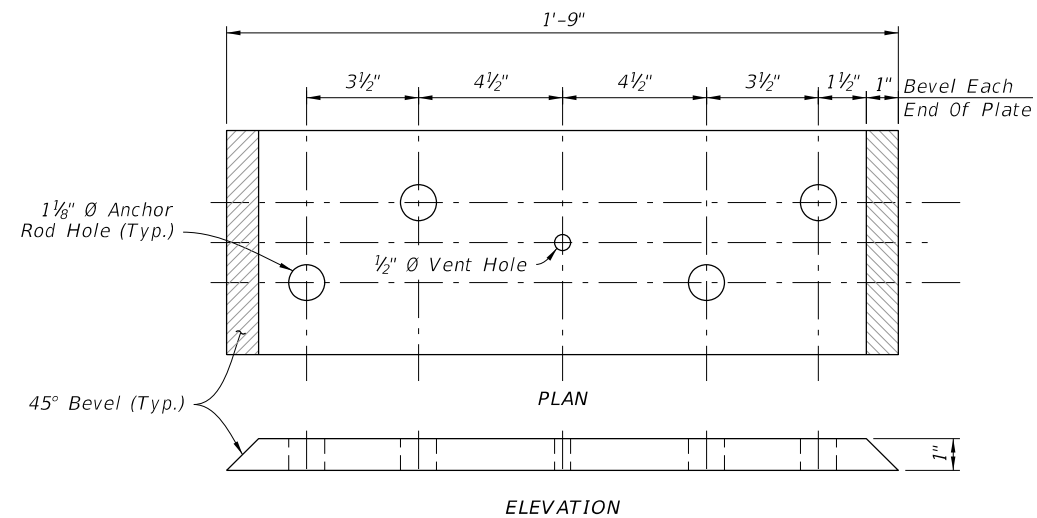
ELEVATION

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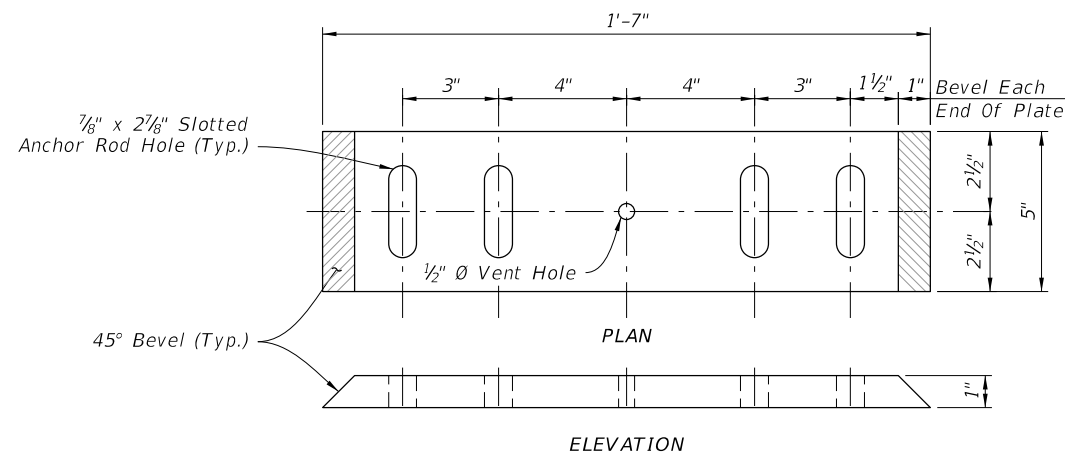




**BASE PLATE TYPE A**  
(Linear Anchor Rod Pattern)



**BASE PLATE TYPE B**  
(Staggered Anchor Rod Pattern)

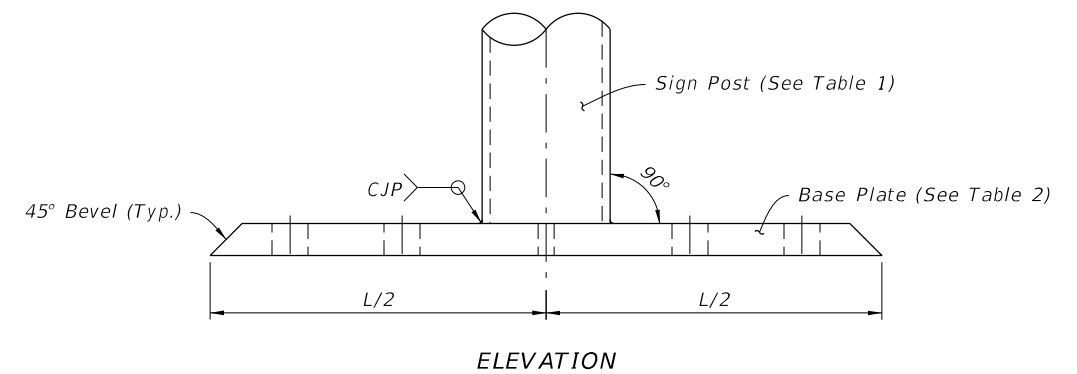
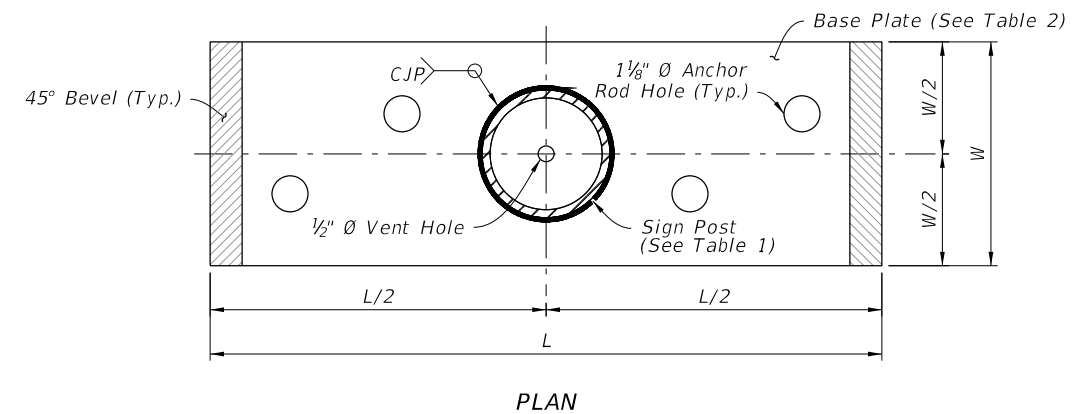


**BASE PLATE TYPE C**

**NOTES:**

1. Place anchor rods in a staggered or linear pattern as necessary to avoid reinforcing.
2. Use a staggered pattern for all temporary barriers.

Index	Type/Application	Base Plate Type	Anchor Rod $\emptyset$
521-001	Full Wall	B	1"
521-001	Cantilever or L-Wall	A	
All listed above Plus 102-110 & 102-100	Temporary Signs	C	3/4"

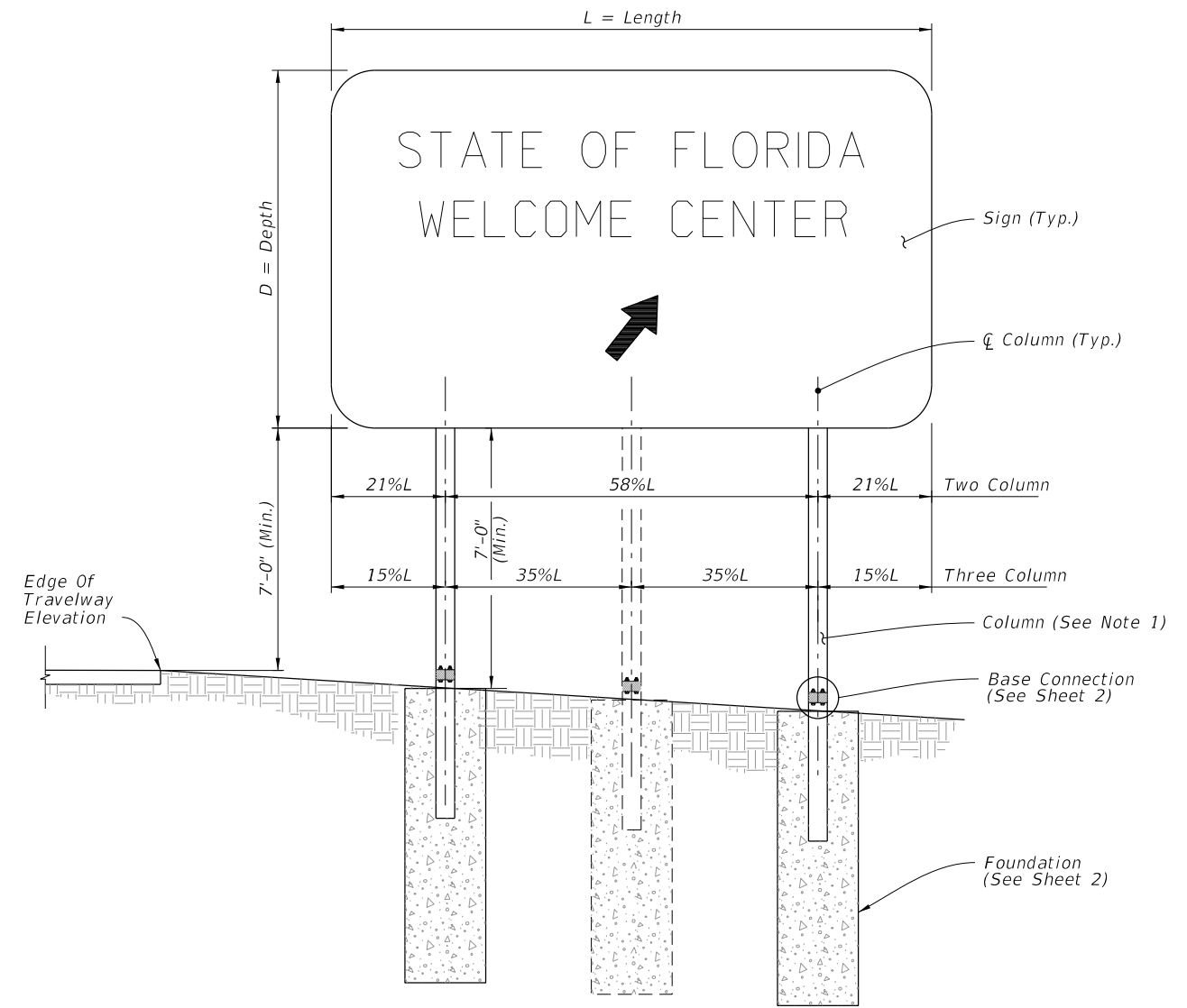


**SIGN SUPPORT WELDMENT DETAIL**  
(Staggered Anchor Rod Pattern shown)

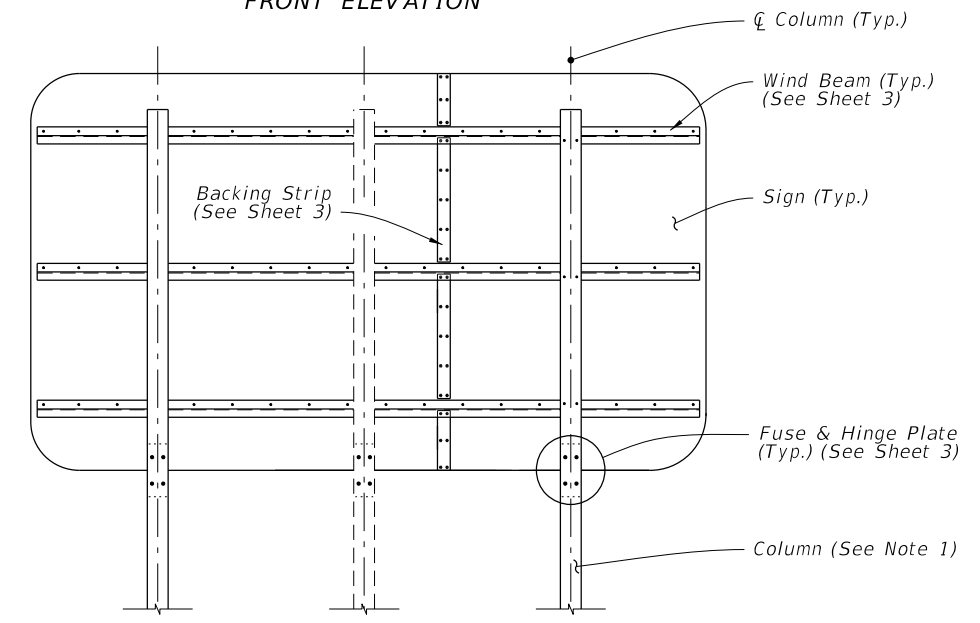
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**GENERAL NOTES:**

1. Verify Column lengths in the field prior to fabrication.
2. Shop drawings:
  - A. Sign Support Shop drawings are not required when fabricated in accordance with this Index and support columns do not exceed the length shown in the plans by more than 2'-0".
  - B. Sign Panels: Horizontal panel splices are allowed at interior wind beams for sign panels with a depth ("D") greater than 10 feet. Shop drawings required for horizontal panel splice details.
  - C. When shop drawings are required, obtain approval prior to fabrication.
3. Materials:
  - A. Sign Panel Mounting Materials:
    - a. Aluminum Bars, and Extruded Shapes: ASTM B221, Alloy 6061-T6 or Alloy 6351-T5
    - b. Aluminum Structural Shapes: ASTM B221, Alloy 6061-T6
  - B. Sign Support Structure Materials:
    - a. Steel Plates and Structural Shapes: ASTM A36 or ASTM A709, Grade 36
    - b. Steel Weld Metal: E70XX
    - c. Shims: Brass ASTM B36 or Galvanized Steel
  - C. Aluminum Bolts, Nuts and Washers:
    - a. Flat Head and Button Head Bolts: ASTM F 468, Alloy 2024-T4
    - b. Hex Nuts: ASTM F467, 2024-T4
    - c. Washers: ASTM B221, Alloy 2024-T4
  - D. Stainless Steel Bolts, Nuts and Washers Alloy Group 2, Condition A, may be substituted for the Aluminum bolts as follows:
    - a. Bolts: ASTM F593, CW1 or SH1
    - b. Nuts: ASTM F594,
  - E. High Strength (H.S.) Steel Bolts, Nuts and Washers:
    - a. Galvanized Hex Head Bolts: ASTM F3125, Grade A325, Type 1
    - b. Galvanized Nuts: ASTM A563 Hex, Grade DH
    - c. Galvanized Washers: ASTM F436
  - F. Concrete: Class II.
  - G. Reinforcing Bars or Welded Wire Reinforcement (WWR): Specification 415
4. Coatings:
  - A. Aluminum Fasteners: Anodic coating (0.0002 inches min.) and chromate sealed
  - B. Galvanize High Strength Steel Bolts Nuts and Washers: ASTM F2329
  - C. Galvanize all other steel items (excluding stainless steel): Hot-dip ASTM A123
  - D. Treat damaged galvanizing in accordance with Specification 562
5. Fabrication:
  - A. All Base Connections and Stub Column materials are steel unless otherwise specified.
  - B. Drill or sub-punch and ream holes in Fuse Plates and Hinge Plates
  - C. Weld Base Plate to Post & Stub or if using the Alternate Connection Detail weld Base Plate and Stiffeners to Post and Stub (Sheet 2)
  - D. Hot dip galvanize after fabrication; Remove all drips, runs or beads on base plate within washer contact areas (Including saw cuts)
6. Construction:
  - A. Install the Sign Structure foundation in accordance with Specification 455. Orient Stub Post according to direction of traffic (Sheet 2)
  - B. Tighten all high strength bolts except Base Bolts in accordance with Specification 700.
  - C. Assemble Post to Stub with Base Bolts and three flat washers per bolt (See Base Connection Details, Sheet 2). Tighten Base Bolts in accordance with Instructions Notes on Sheet 2.




FRONT ELEVATION



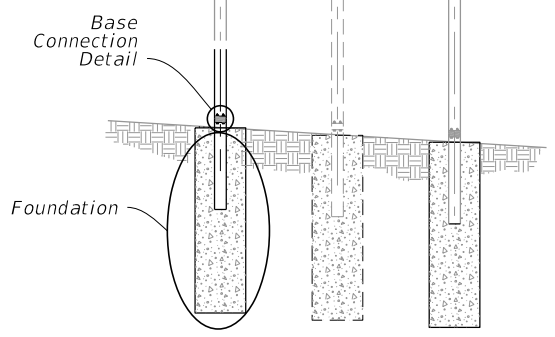
BACK ELEVATION

MULTI-COLUMN SIGN ASSEMBLY

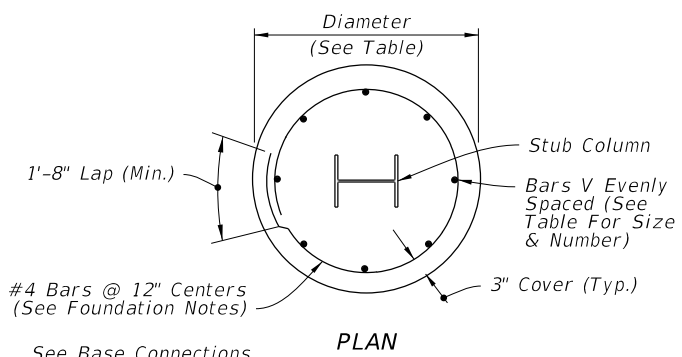
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LAST REVISION 11/01/20	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	MULTI-COLUMN GROUND SIGN	INDEX 700-020	SHEET 1 of 3
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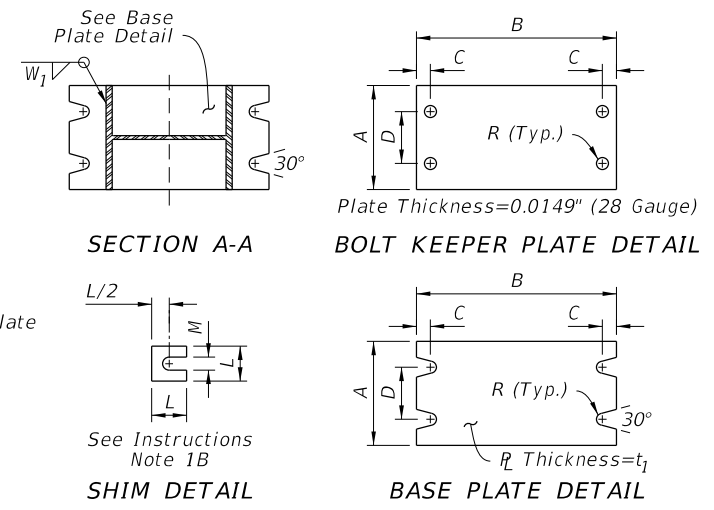
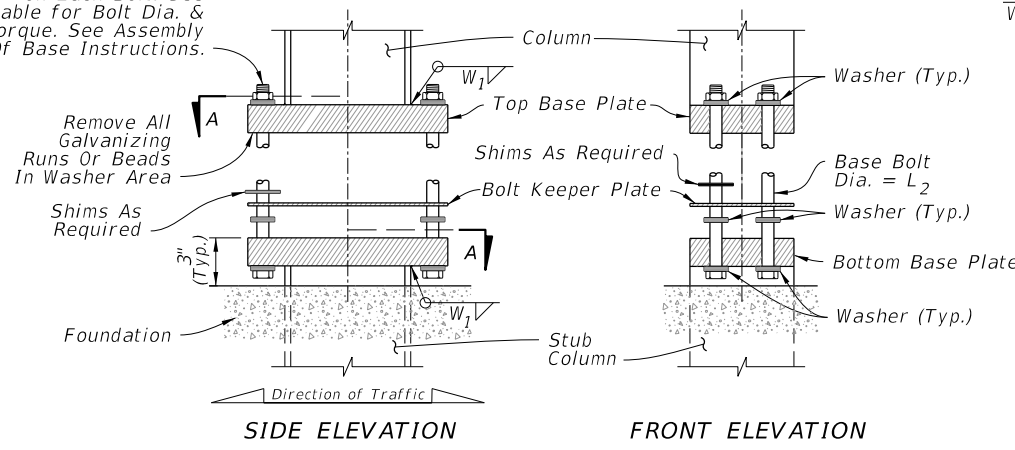
STATE OF FLORIDA  
WELCOME CENTER



FOUNDATION DATA				
Steel Post & Stub Section*	Dia.	Depth	Stub Column Length	Reinf. Bars V
S 3x5.7	2'-0"	4'-0"	3'-0"	10-#6
W 6x12	2'-0"	6'-0"	3'-0"	10-#6
W 8x18	2'-4"	7'-6"	4'-0"	8-#8
W 8x24	2'-4"	8'-6"	4'-0"	8-#8
W 10x33	2'-4"	10'-3"	4'-0"	8-#8
W 12x45	2'-8"	11'-3"	5'-0"	10-#8



H.S. Base Bolt With 3 Washers & Hex Nut on Each Bolt. See Table for Bolt Dia. & Torque. See Assembly Of Base Instructions.



Steel Post & Stub Section*	BASE CONNECTION DATA								SHIM		
	A	B	C	D	R	t <sub>1</sub>	L <sub>2</sub>	W <sub>1</sub>	Torque (lbf*in)	L	M
S 3x5.7	4"	7"	3/4"	2"	5/16"	1"	1/2"	1/4"	90 ± 20	1-1/4"	9/16"
W 6x12	4"	10"	3/4"	2"	3/8"	1-5/8"	5/8"	1/4"	270 ± 45	1-3/8"	11/16"
W 8x18	5-1/4"	12-1/2"	7/8"	2-3/4"	7/16"	1-3/4"	3/4"	3/8"	445 ± 75	1-3/4"	13/16"
W 8x24	6-1/2"	12-1/2"	7/8"	3-1/4"	7/16"	1-3/4"	3/4"	3/8"	445 ± 75	2-1/8"	13/16"
W 10x33	8"	16"	1-1/4"	4-3/4"	9/16"	2"	1"	1/2"	580 ± 90	2-3/8"	1-1/16"
W 12x45	10"	18"	1-1/4"	6"	9/16"	2"	1"	1/2"	580 ± 90	2-3/4"	1-1/16"

\* Designations: (Nominal Depth in inches) x (weight in pounds per linear foot).

**MULTI-COLUMN SIGN ASSEMBLY**

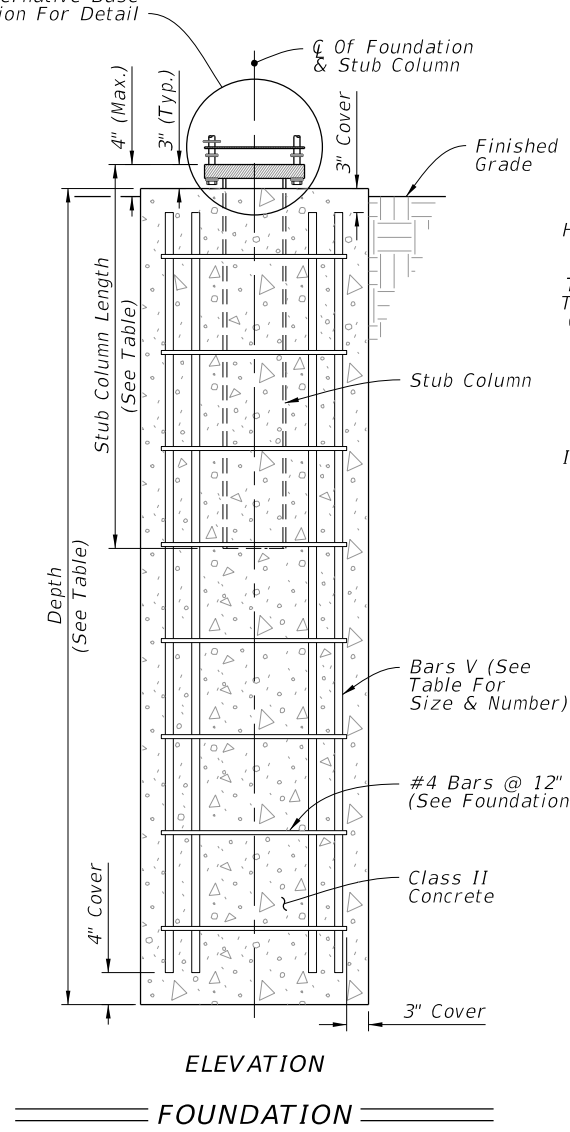
**FOUNDATION NOTES:**

The Contractor may use Welded Wire Reinforcement (WWR) for foundation reinforcing.

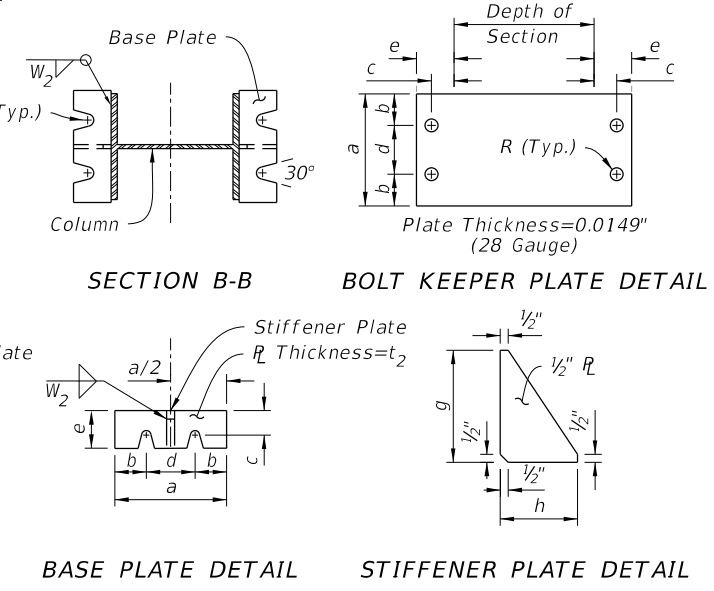
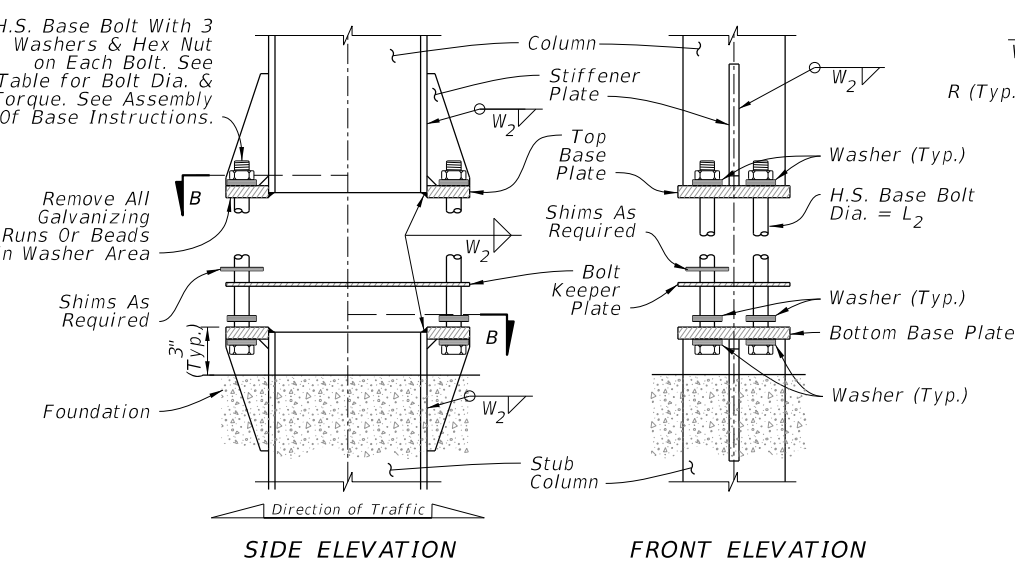
At the Contractors option, the #4 tie bars at 12" o.c. may be replaced by D10 Spiral Wire @ 6" pitch, with three flat turns at the top and one flat turn at the bottom in accordance with Specification 415.

**INSTRUCTIONS NOTES:**

- Assembly of Base Instructions:
  - Place one washer on each Base Bolt between the Bottom Base Plate and the head of high strength Base Bolt; place the next washer between the Bottom Base Plate and the Bolt Keeper Plate; add the Top Base Plate section and place the third washer between the Top Base Plate and the Nut.
  - Shim as required to plumb column. Provide 2-0.0149" thick (28 gauge) and 2-0.0329" thick (21 gauge) shims per column.
- H.S. Base Bolt L<sub>2</sub> Tightening Instructions:
  - Tighten Base Bolts to the maximum possible with a 12" to 15" wrench (this will bed the washers and shims and clear the bolt threads).
  - Loosen each Base Bolt one turn.
  - Under the supervision of the Engineer, use a calibrated wrench to tighten bolts to the torque prescribed in the Table. Over tightened Base Bolts will not be permitted.
  - Burr threads at junction with nut to prevent nut loosening. Treat damaged galvanizing.



H.S. Base Bolt With 3 Washers & Hex Nut on Each Bolt. See Table for Bolt Dia. & Torque. See Assembly Of Base Instructions.



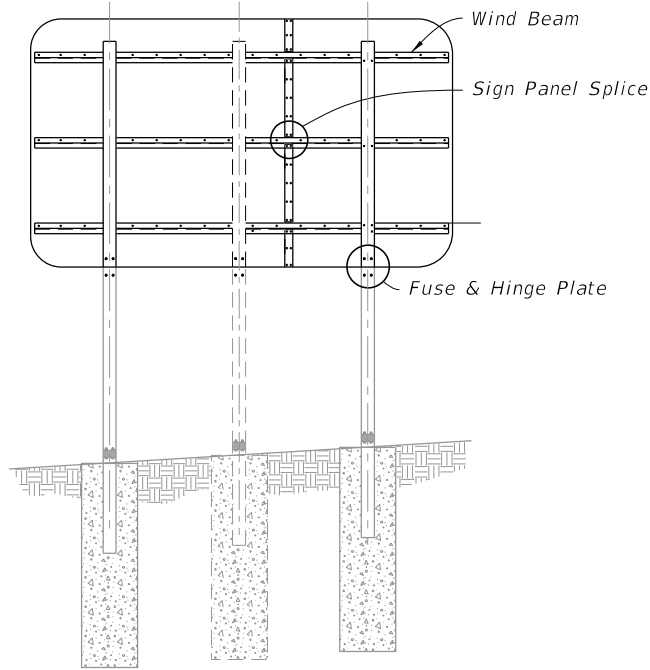
Steel Section*	ALTERNATIVE BASE CONNECTION DATA											
	a	b	c	d	e	t <sub>2</sub>	L <sub>2</sub>	R	Torque (lbf*in)	g	h	W <sub>2</sub>
W 6x12	4-3/4"	1-1/8"	1-3/16"	2-1/2"	2"	1/2"	5/8"	3/8"	270 ± 45	5-1/8"	2"	1/4"
W 8x18	5-3/4"	1-1/2"	1-3/8"	2-3/4"	2-3/16"	5/8"	3/4"	7/16"	445 ± 75	6-1/4"	2-3/16"	1/4"
W 8x24	7"	1-3/4"	1-3/8"	3-1/2"	2-3/8"	3/4"	3/4"	7/16"	445 ± 75	8"	2-3/8"	5/16"
W 10x33	8"	2"	1-9/16"	4"	2-3/4"	3/4"	1"	9/16"	580 ± 90	8"	2-3/4"	5/16"
W 12x45	8"	2"	1-9/16"	4"	3"	3/4"	1"	9/16"	580 ± 90	8"	3"	5/16"

\* Designations: (Nominal Depth in inches) x (weight in pounds per linear foot).

**FOUNDATION AND BASE CONNECTION DETAILS**

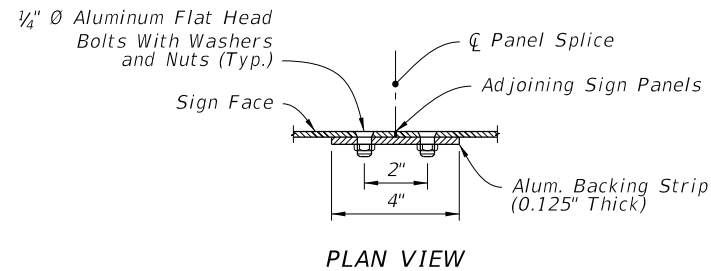
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REVISION						

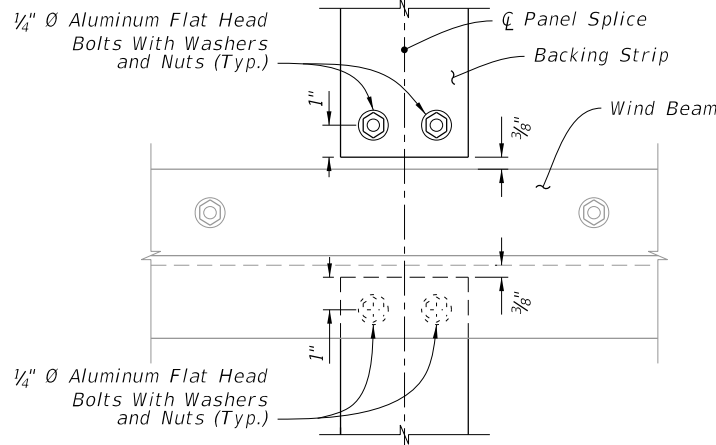


BACK ELEVATION

MULTI-COLUMN SIGN ASSEMBLY



PLAN VIEW

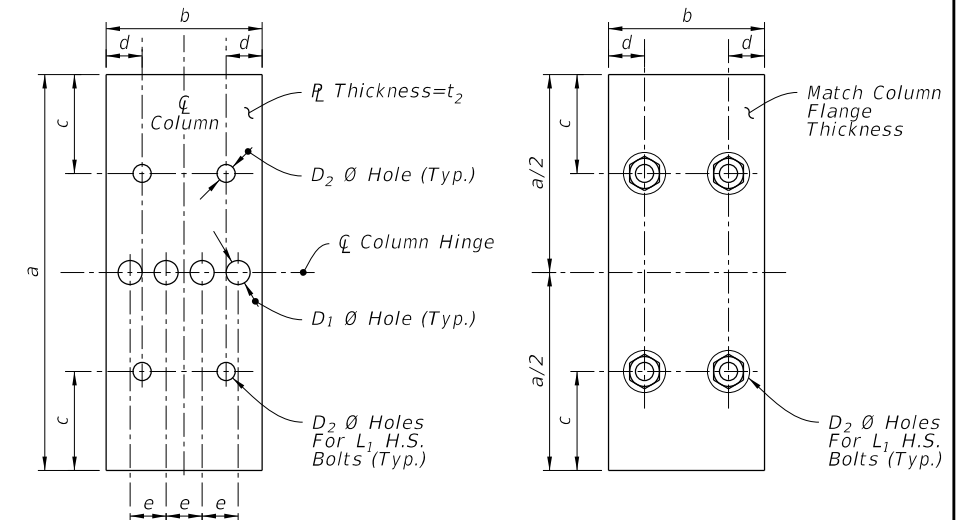


ELEVATION

SIGN PANEL SPLICE

FUSE (HINGE) PLATE DATA									
Steel Section*	a	b	c	d	e	t <sub>2</sub>	D <sub>1</sub>	D <sub>2</sub>	L <sub>1</sub>
S 3x5.7	7-1/4"	2-3/8"	1-1/4"	1/2"	9/16"	3/8"	7/16"	9/16"	1/2"
W 6x12	7-1/4"	4"	1-1/4"	7/8"	15/16"	3/8"	13/16"	11/16"	5/8"
W 8x18	8-1/4"	5-1/4"	1-3/8"	1-1/8"	1-1/4"	3/8"	1"	13/16"	3/4"
W 8x24	8-1/4"	6-1/2"	1-3/8"	1-1/2"	1-1/2"	1/2"	1"	13/16"	3/4"
W 10x33	9-1/4"	8"	2"	1-3/4"	1-3/4"	5/8"	1-1/8"	1-1/16"	1"
W 12x45	11"	8"	2"	1-3/4"	1-3/4"	3/4"	1-5/16"	1-1/16"	1"

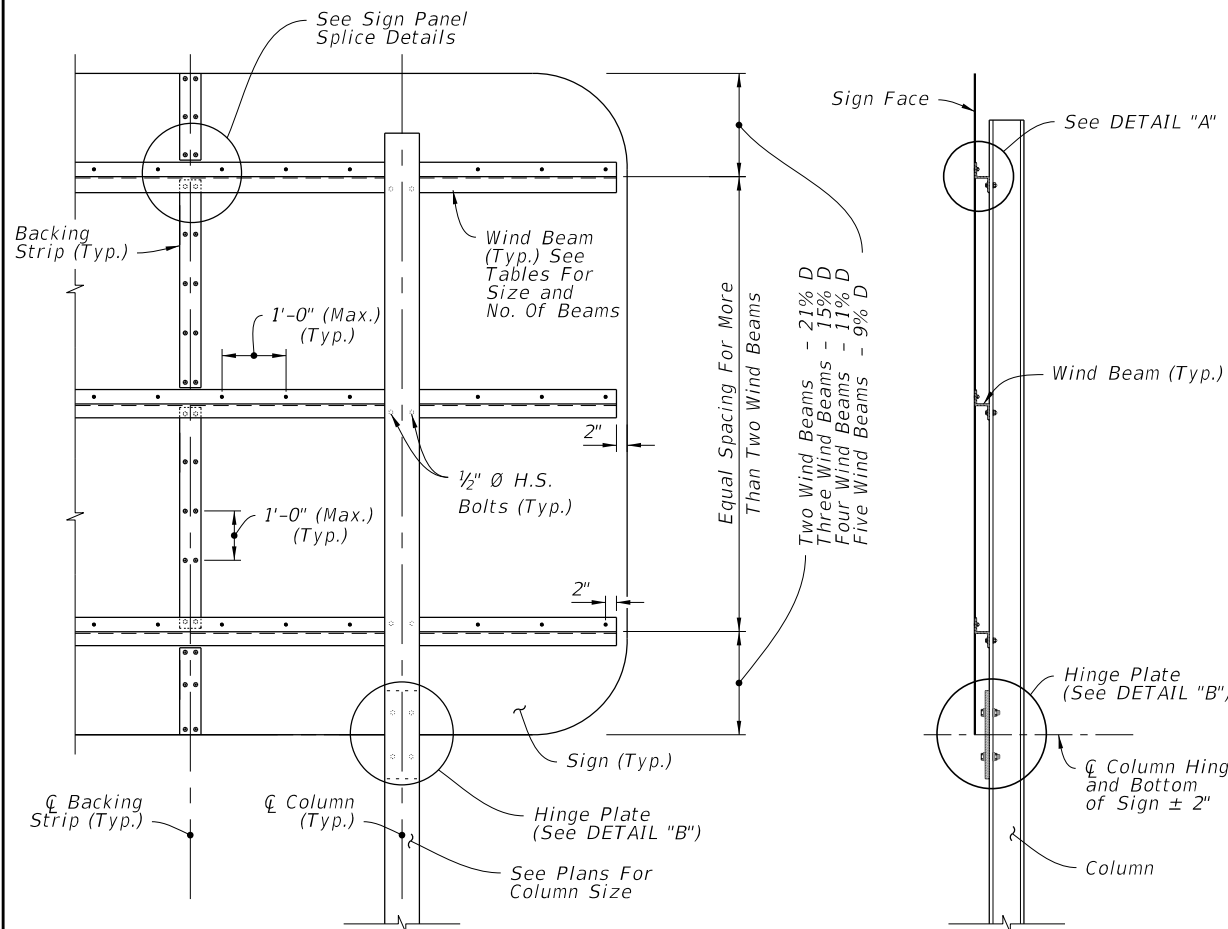
\* Designations: (Nominal Depth in inches) x (Weight in Pounds Per Linear Foot)



FUSE PLATE

HINGE PLATE

FUSE & HINGE PLATE



BACK ELEVATION

SIDE ELEVATION

MULTI-COLUMN SIGN BACK PANEL

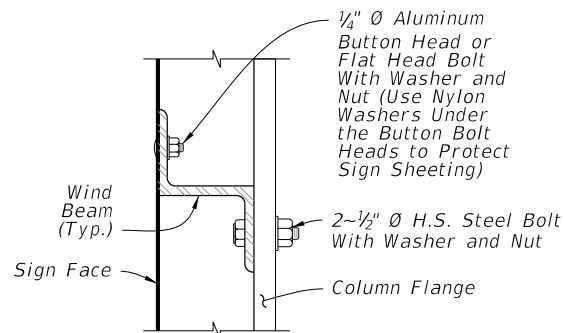
NUMBER OF WIND BEAMS BASED ON SIGN DEPTH (D)

2 Beams	3 Beams	4 Beams	5 Beams
D ≤ 8'	8' < D ≤ 12'	12' < D ≤ 16'	16' < D ≤ 20'

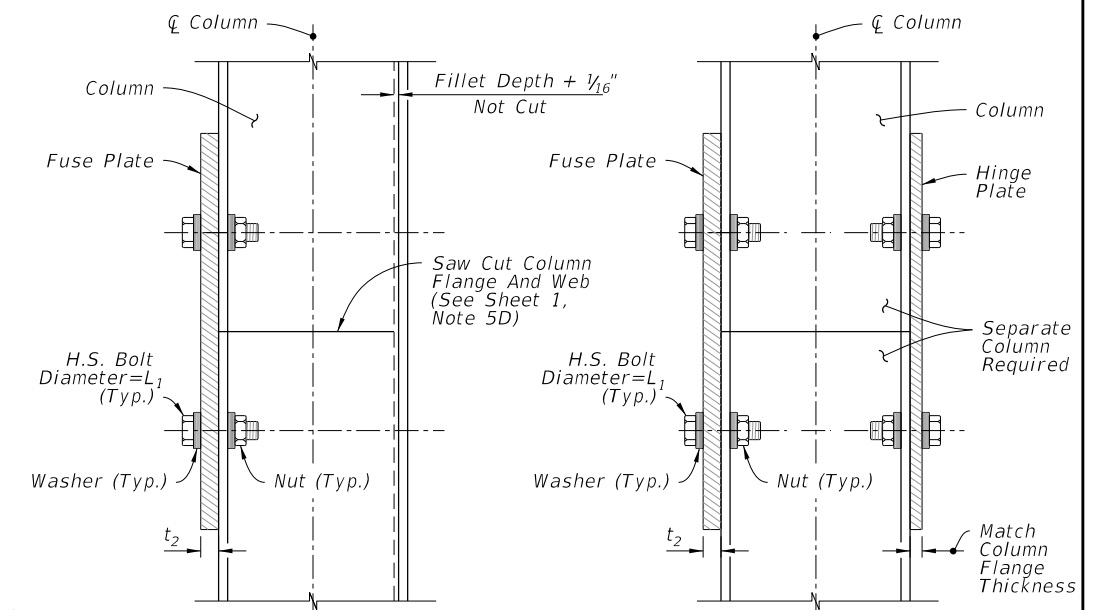
WIND BEAM SIZE BASED ON SIGN LENGTH (L)

2 Columns	3 Columns	Aluminum Beam Size **
L ≤ 12'	L ≤ 18'	Z 1-3/4 x 1-3/4 x 1.09
12' < L ≤ 20'	18' < L ≤ 30'	Z 3 x 2-1/16 x 2.33
20' < L ≤ 25'	30' < L ≤ 39'	Z 4-1/16 x 3-1/8 x 3.57

\*\*Designation gives (Member Depth in inches) x (Flange Width in inches) x (lb/ft)



DETAIL "A"



Side Elevation

Side Elevation

TYPICAL HINGE

OPTIONAL HINGE

(See Fabrication Notes on Sheet 1)

DETAIL "B"

WIND BEAM, BACKING STRIP & FUSE/HINGE PLATE DETAILS

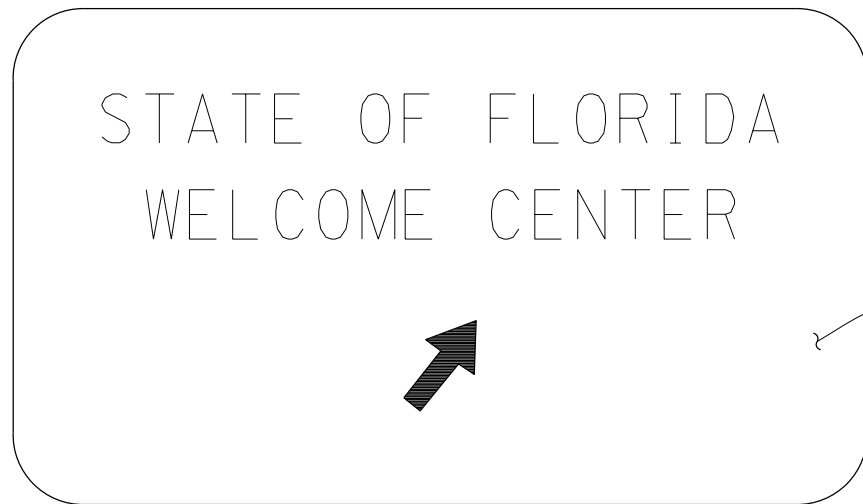
9/28/2021 10:00:52 AM

LAST REVISION	DESCRIPTION:
11/01/18	

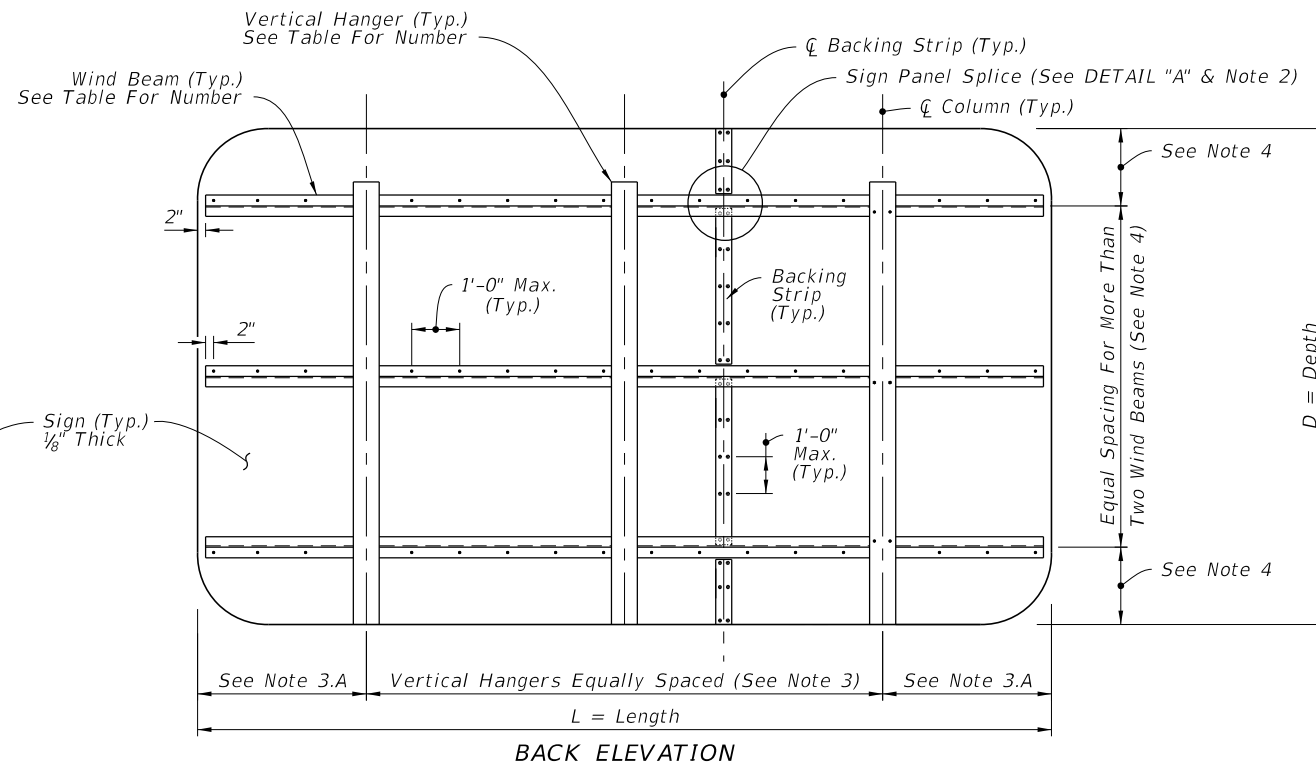
**FY 2022-23  
STANDARD PLANS**

**MULTI-COLUMN GROUND SIGN**

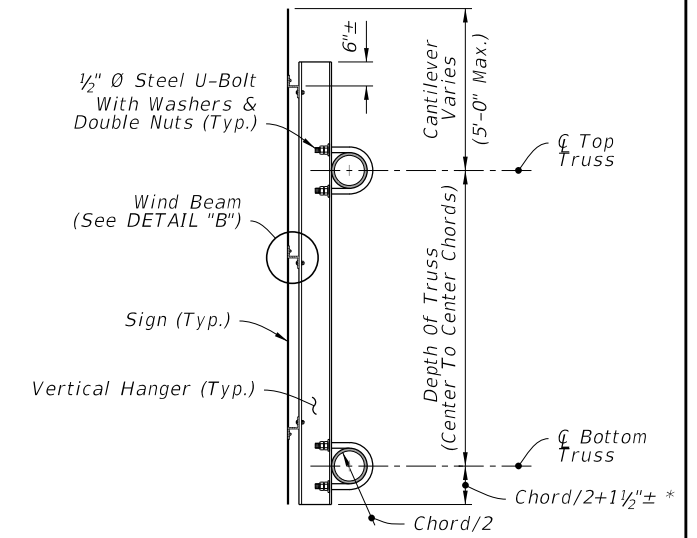
INDEX	SHEET
700-020	3 of 3



FRONT ELEVATION



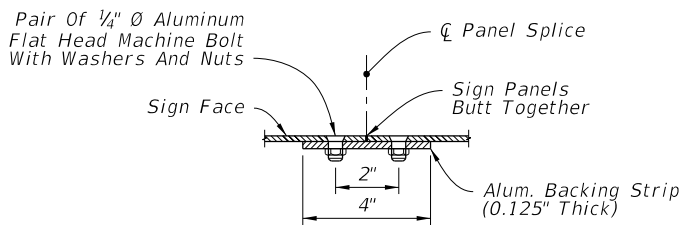
BACK ELEVATION



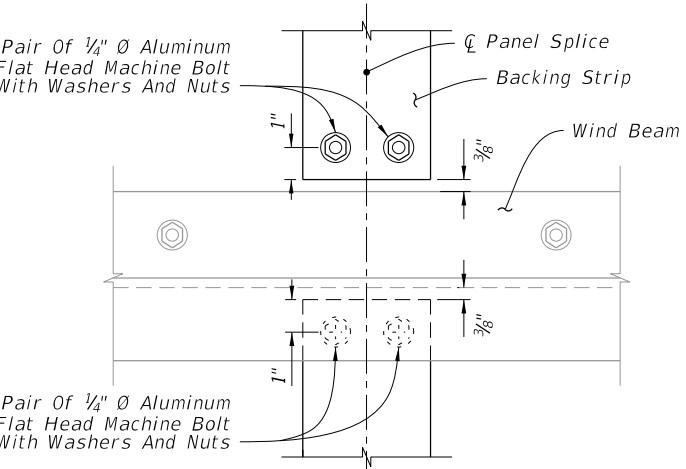
SIDE ELEVATION

\*Bottom Justified Shown, Center Justified Similar.

TYPICAL SIGN FOR OVERHEAD TRUSS



PLAN VIEW



ELEVATION

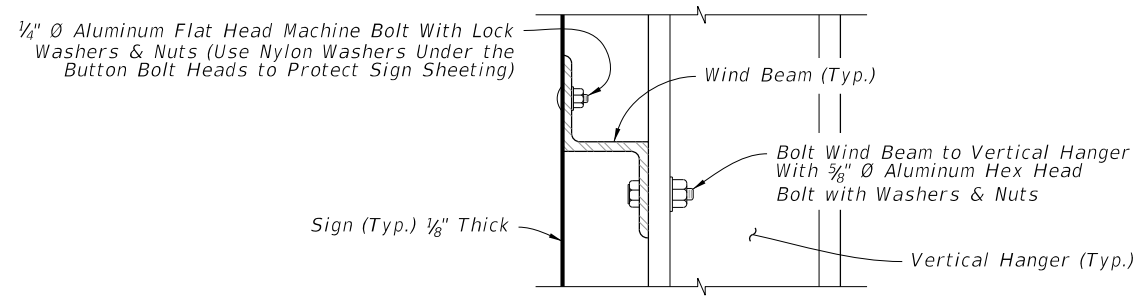
SIGN PANEL SPLICE

DETAIL "A"

WIND BEAM TABLE (Z 3 x 2 1/16 x 2.33)				
Number of Horizontal Wind Beams Based on Sign Depth (D)				
2 Beams	3 Beams	4 Beams	5 Beams	6 Beams
D ≤ 5'	5' < D ≤ 9'	9' < D ≤ 12'	12' < D ≤ 15'	15' < D ≤ 18'

HANGER TABLE (I 6 X 4 x 4.69 or Z 5 x 3 1/4 x 4.01)					
Number of Vertical Hanger Beams Based on Wind Speed and Sign Length (L)					
	2 Hangers	3 Hangers	4 Hangers	5 Hangers	6 Hangers
130 mph	L ≤ 20'	20' < L ≤ 30'	30' < L ≤ 40'	40' < L ≤ 50'	--
150 mph	L ≤ 18'	18' < L ≤ 27'	27' < L ≤ 35'	35' < L ≤ 45'	45' < L ≤ 50'
170 mph	L ≤ 15'	15' < L ≤ 20'	20' < L ≤ 28'	28' < L ≤ 35'	35' < L ≤ 43'

NOTE: For Monroe County designs, use 170 mph values but with Z 5 x 3-1/4 x 6.19 vertical hanger beams only.



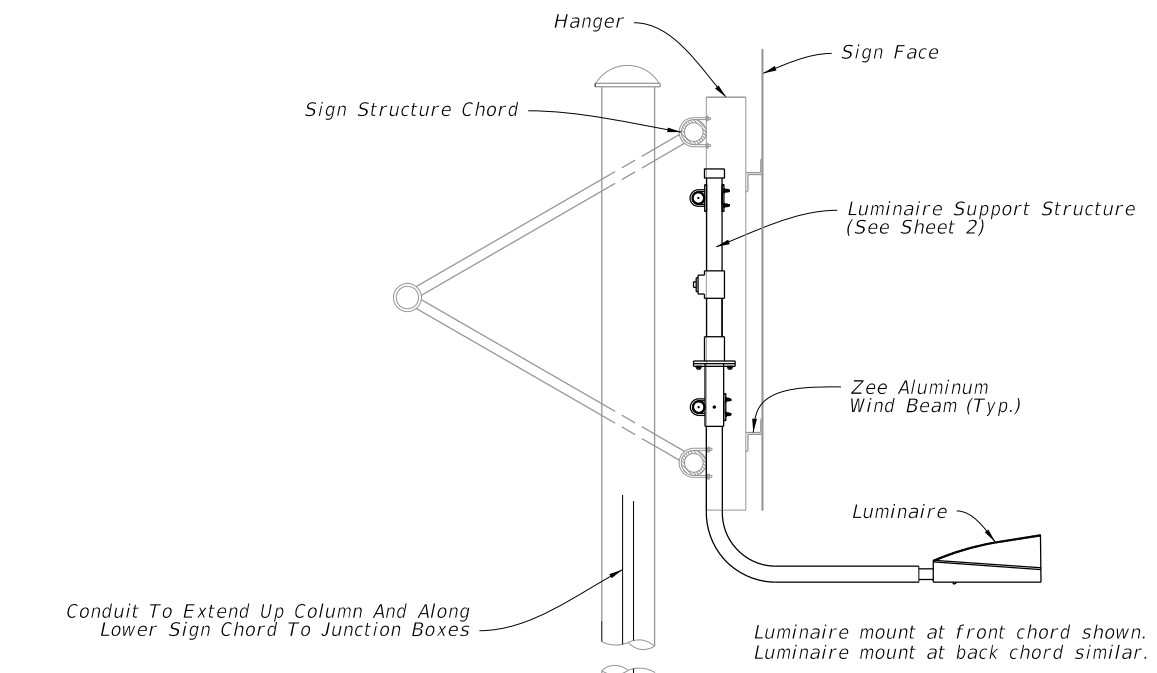
DETAIL "B"

GENERAL NOTES

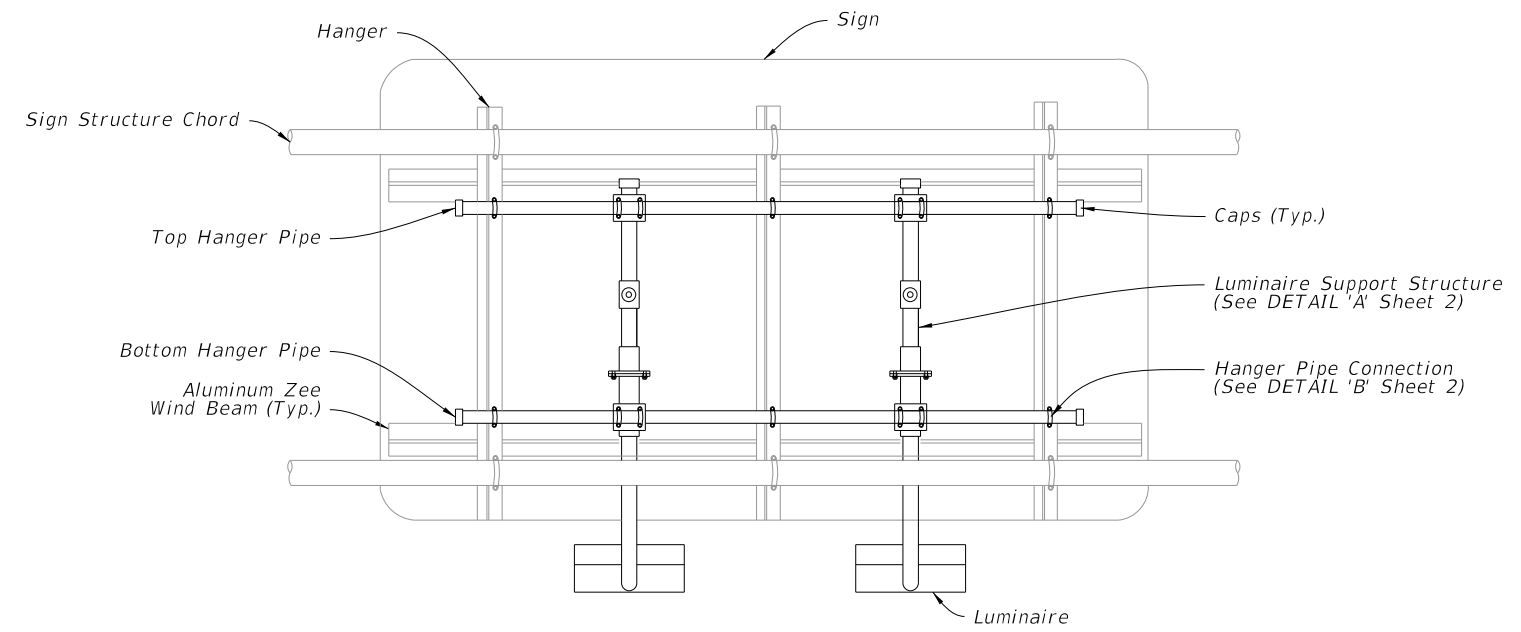
- Work this Index with Index 700-040 and 700-041.
- The number and location of the Panel Splices are determined by the Sign Face supplier.
- Spacing of Vertical Hangers:
  - Two Vertical Hanger = 21.0% L  
Three Vertical Hanger = 15.0% L  
Four Vertical Hanger = 11.0% L  
Five Vertical Hanger = 9.0% L  
Six Vertical Hanger = 7.0% L
  - Spacing of vertical hangers may be varied slightly as necessary to clear the truss struts and diagonals at panel points
- Spacing of Wind Beams:
  - Two Wind Beams = 21.0% D  
Three Wind Beams = 15.0% D  
Four Wind Beams = 11.0% D  
Five Wind Beams = 9.0% D  
Six Wind Beams = 7.0% D
- Shop Drawings:
  - Required for Sign Panels deeper than 10'-0" with a horizontal panel splice.
  - Splice must be located in between interior Zee Supports and only allowed on signs greater than 10'-0".
- Materials:
  - Aluminum:
    - Bars, and Extruded Shapes: ASTM B221, Alloy 6061-T6 or Alloy 6351-T5
    - Structural Shapes: ASTM B221, Alloy 6061-T6
    - Flat Head and Hex Head Machine Bolts: ASTM F468, Alloy 2024-T4
    - Hex Nuts: ASTM F467, Alloy 6061-T6 or Alloy 6262-T9
    - Washers: ASTM B221, Alclad 2024-T4
  - Steel:
    - U-Bolts: ASTM A449 or ASTM A193 B7
    - Nuts: ASTM A563, 2 per leg
    - Washers: ASTM F436, (Flat Washers)
- Coatings:
  - Aluminum Bolts, Nuts and Washers: Anodic (0.0002 inches min) and chromate sealed.
  - Galvanized Steel Bolts, Nuts and Washers: ASTM F2329
- Wind Speed by county: see Index 715-010.

9/28/2021 10:00:53 AM

9/28/2021 10:00:54 AM



**SIDE VIEW**



**BACK VIEW**

**PLACEMENT OF SIGN LIGHTS**

1. This Index details a bottom luminaire support structure. For signs requiring top luminaire support structures, the detail can be reversed.
2. Luminaire spacing and arm length is shown on Guide Sign Worksheet.
3. The Guide Sign Worksheet indicates the sign luminaire used for basis of design. The contractor may propose a different luminaire by submitting photometric calculations for each lighted sign for review by the Engineer.

**SIGN LIGHTING INSTALLATION**

**Roadway Lighting included in contract:**

1. Power for the sign lighting provided from the roadway lighting circuit.
2. Indicate sign location and a pull box location for connection to the sign lights in the lighting plans.
3. Lighting contractor installs pull box and loop 2' of lighting circuit conductors in the pull box for connection by the signing contractor.
4. Signing contractor furnishes and installs the Luminaires, NEMA 3R enclosure, 30 amp breaker, conduit, conductors and all other electrical equipment necessary for connection to the lighting circuit.

**Roadway Lighting not included in contract:**

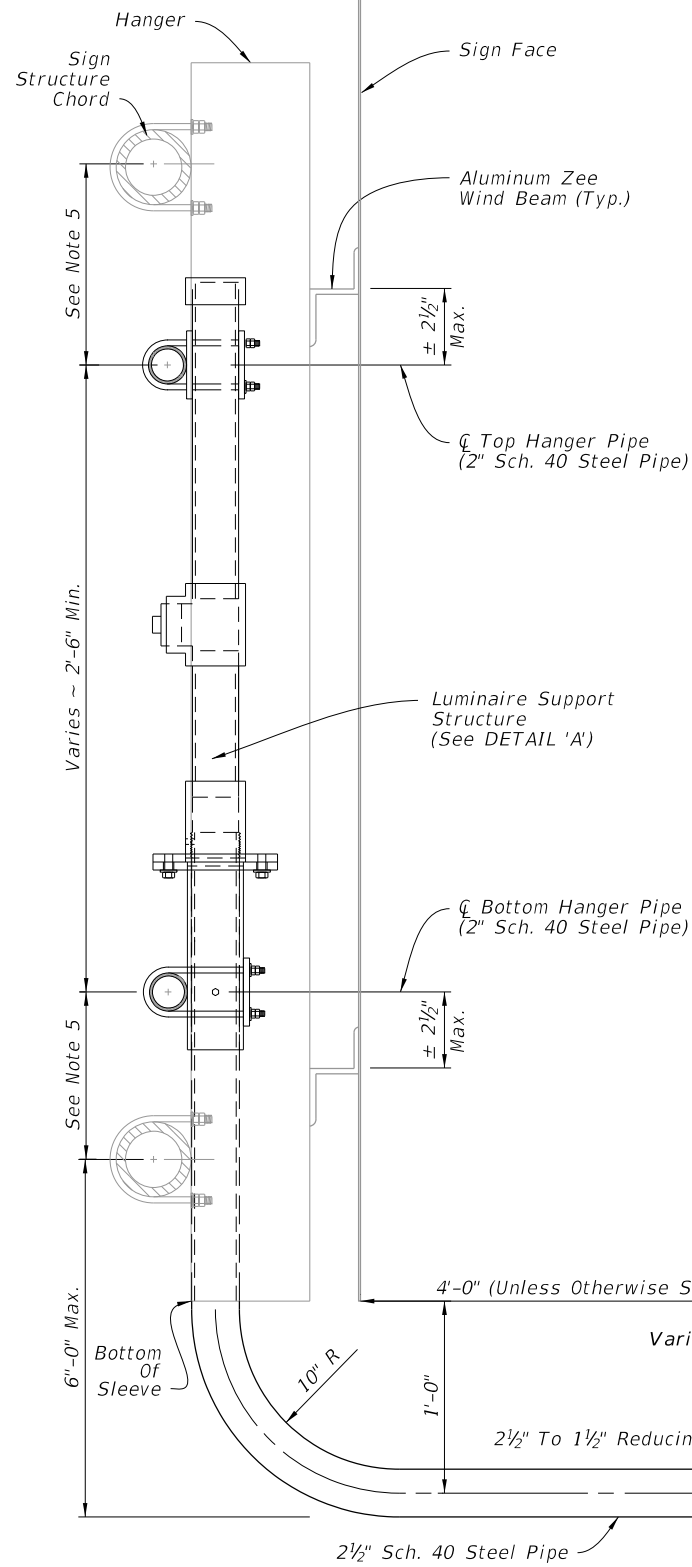
1. Signing plans include the pay item numbers to furnish and install conduit, conductors, ground rods, pull boxes and service point equipment.
2. Signing plans indicate the location of the service point equipment and circuit runs.
3. Signing contractor provides all electrical equipment necessary for connection of the sign lights.

LAST REVISION 11/01/17	REVISION	DESCRIPTION:
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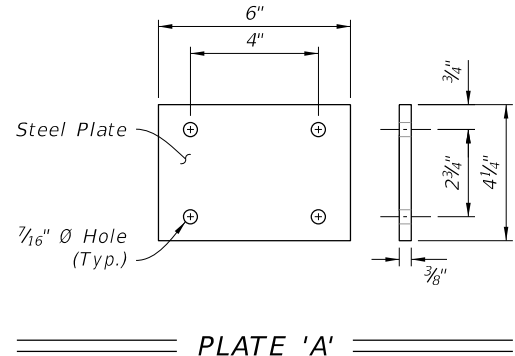
**FY 2022-23  
STANDARD PLANS**

**EXTERNAL LIGHTING FOR SIGNS**

INDEX <b>700-031</b>	SHEET <b>1 of 2</b>
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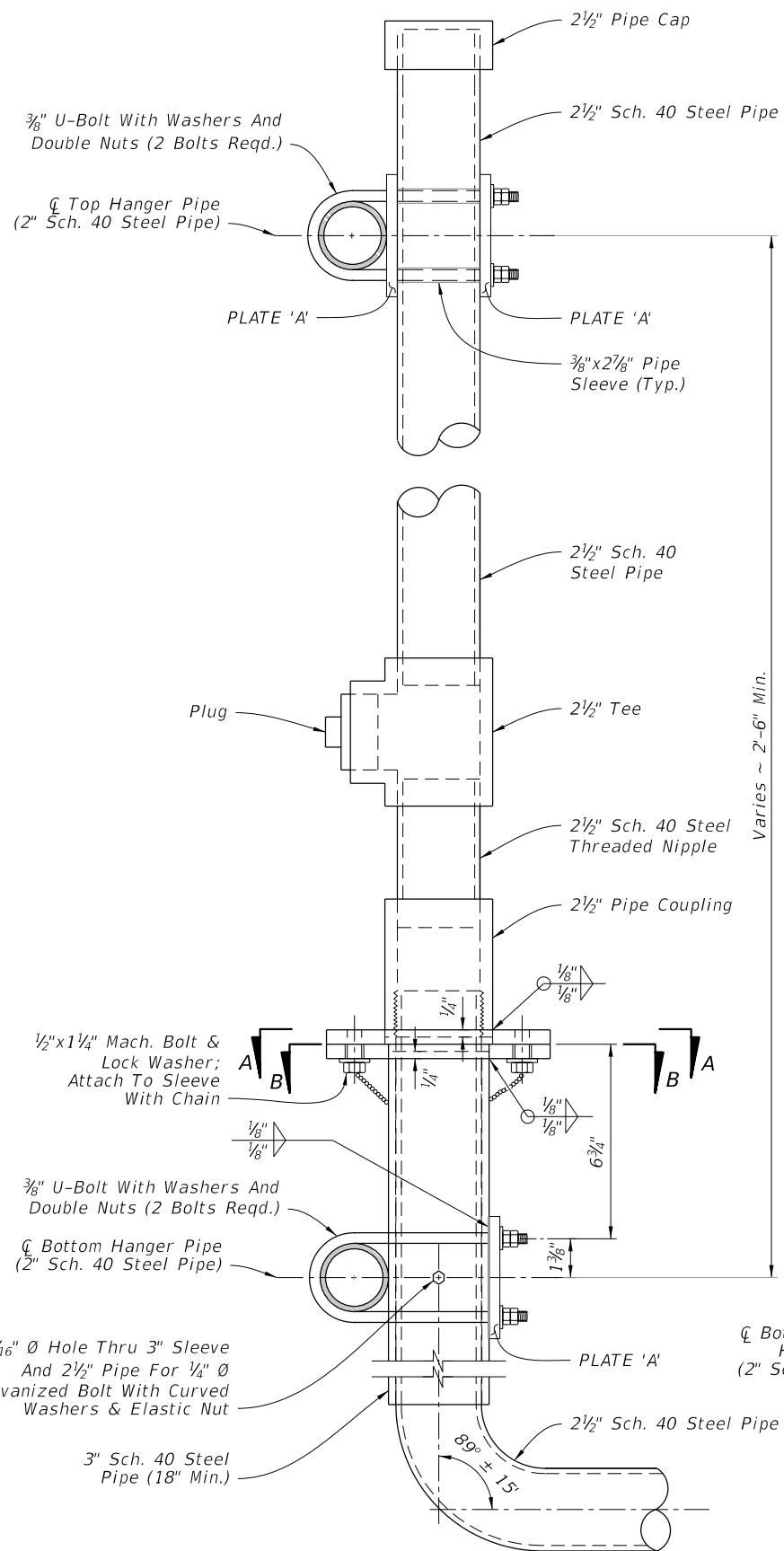


LUMINAIRE SUPPORT STRUCTURE

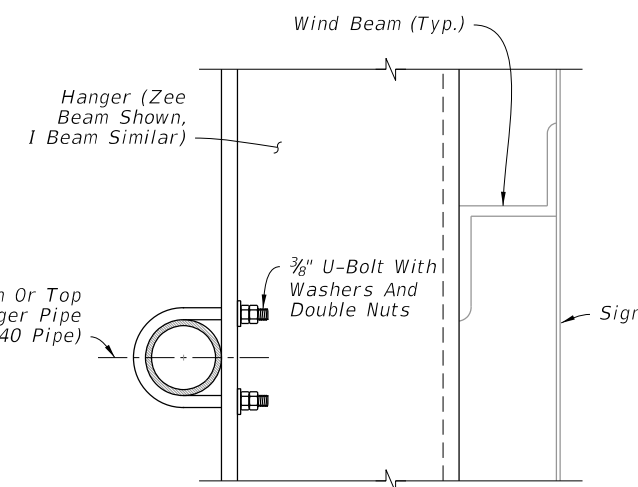
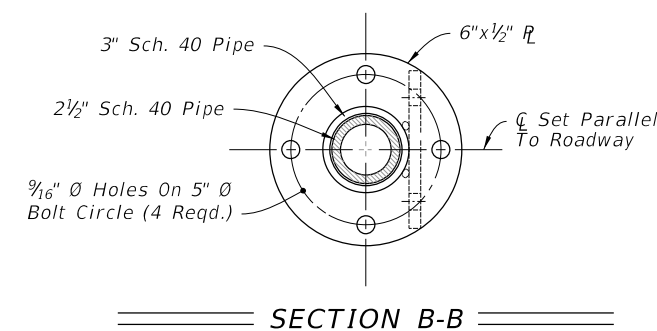
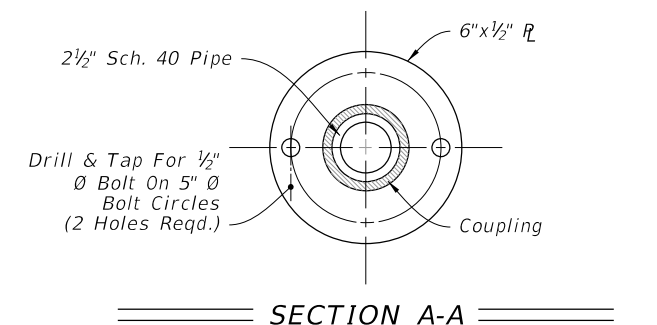


NOTES

1. Install hanger pipe to each vertical beam crossed with a 3/8" U-Bolt, lock washers and hex nuts. Cap both ends of the horizontal pipe.
2. Materials;  
 A. Steel Pipe: ASTM A53 (Grade A or B)  
 B. Steel Plate: ASTM A36  
 C. Bolts: ASTM A307  
 D. Hex Nuts: ASTM A563  
 E. Washers: ASTM F436
3. Coating: Hot-Dip Galvanize pipes, plates, structural shapes: ASTM A123, Fasteners and hardware: ASTM A153.
4. All pipe dimensions are NPS.
5.  $\frac{\text{Chord O.D.} + 5"}{2}$  (Min.)



DETAIL 'A' (Luminaire Support Structure)



DETAIL 'B' (Hanger Pipe Connection)

9/28/2021 10:00:55 AM

LAST REVISION	DESCRIPTION:
11/01/17	



FY 2022-23  
STANDARD PLANS

EXTERNAL LIGHTING FOR SIGNS

INDEX  
700-031

SHEET  
2 of 2

**NOTES:**

1. Work this Index in conjunction with CANTILEVER SIGN STRUCTURE DATA TABLES in the Plans and Index 700-030.
2. Handholes are required at pole base for DMS Structures. Refer to Index 700-090 for Handhole Details.
3. Shop Drawings are required.

Obtain Shop Drawing approval prior to fabrication. Include the following:

- A. Upright Pipe height ('A') and Foundation elevations: Verify dimension in the field prior to submittal to ensure minimum vertical clearances of the sign panel over the roadway.
- B. Height of the foundation above adjacent ground.
- C. Anchor bolt orientation with respect to centerline of truss and the direction of traffic.
- D. Chord Splices
- E. Handholes at pole base (when required).

**4. Materials:**

- A. Sign Structure:
  - a. Upright and Chords (Steel Pipe): API 5L X42 PSL2, 42 ksi yield or ASTM A500, Grade B (Min.)
  - b. Steel Angles and Structural Plates and Bars: ASTM A709 Grade 36
  - c. Weld Material: E70XX
- B. Bolts, Nuts and Washers:
  - a. High Strength Bolts: ASTM F3125, Grade A325 Type 1
  - b. Nuts: ASTM A563 Grade DH Heavy-Hex
  - c. Washers: ASTM F436 Type 1, one under turned element
- C. Anchor Bolts, Nuts and Washers
  - a. Anchor Bolts: ASTM F1554 Grade 55
  - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per bolt)
  - c. Plate Washers: ASTM A36 (2 per bolt)
- D. Concrete:
  - a. Spread Footing Concrete: Class IV
  - b. Drilled Shaft concrete: Class IV (Drilled Shaft)
- E. Reinforcing Steel: Specification 415

**5. Fabrication:**

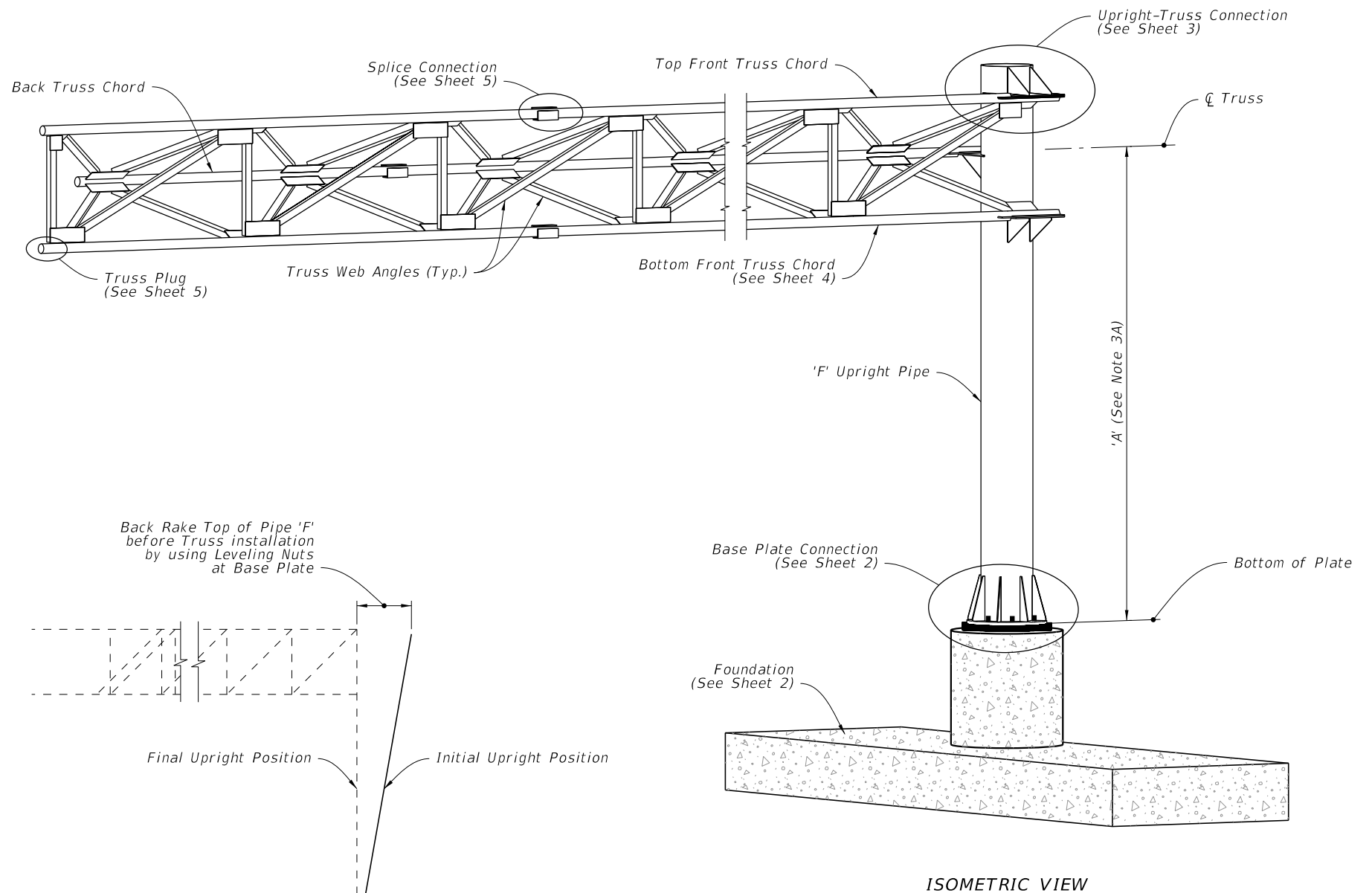
- A. Welding: Specification 460-6.4
- B. Chord Splices: "SD" Panel from upright is the closest panel in which a chord splice may be used. See Plans for CANTILEVER SIGN STRUCTURE DATA TABLE. Minimum splice spacing is two truss panel lengths apart.
- C. Upright splices: Not allowed
- D. Structural bolt hole diameters: Bolt diameter plus 1/16"
- E. Anchor bolt hole diameters: Bolt diameter plus 1/2"
- F. Hot Dip Galvanize after fabrication.
- G. Shop assemble the entire structure after galvanizing to validate/document alignment and clearance for bolted connections as well as contact between connecting plates. Take remedial action, if necessary, prior to shipment.
- H. Disassemble, as necessary, and secure components for shipment.

**6. Coatings:**

- A. Bolts, Nuts and Washers: ASTM F2329
- B. All other steel, including Plate Washers, hot dip galvanize: ASTM A123

**7. Construction:**

- A. Construct foundation in accordance with Specification 455, except payment is included in the cost of the structure.
- B. Prior to erection, record the as-built anchor locations and submit to the Engineer.
- C. Place backfill above spread footings prior to installation of the sign panels. Do not remove or reduce backfill without prior approval of the Engineer.
- D. Tighten nuts and bolts in accordance with Specification 700. Split-Lock Washers are not permitted.
- E. Install Aluminum Sign Panels as shown in the Plans.
- F. Place structural grout pad with drain between top of foundation and bottom of baseplate in accordance with Specification 649-7.



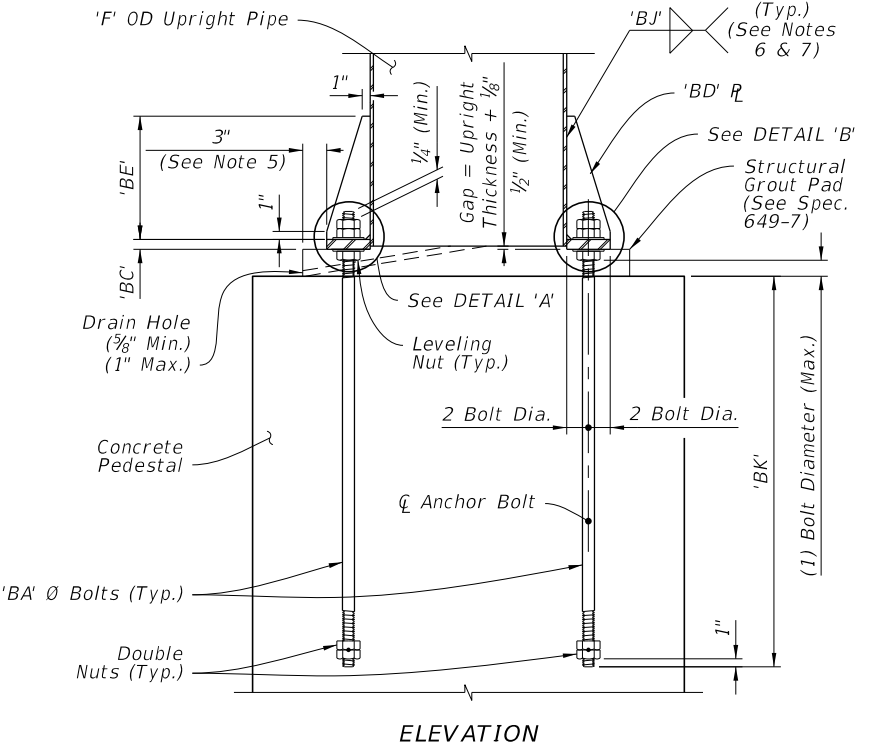
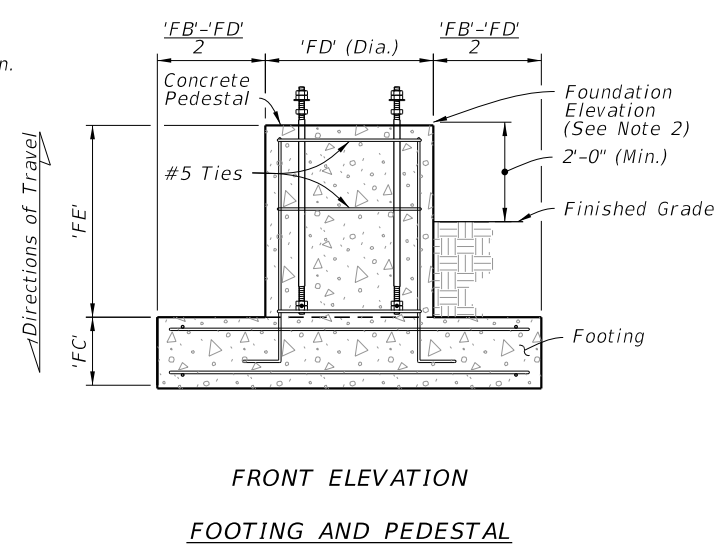
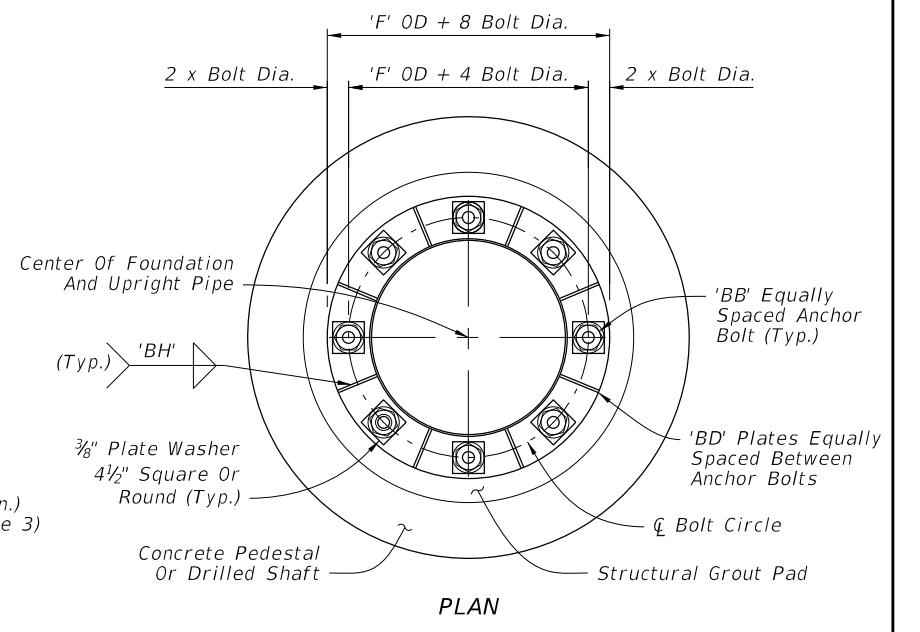
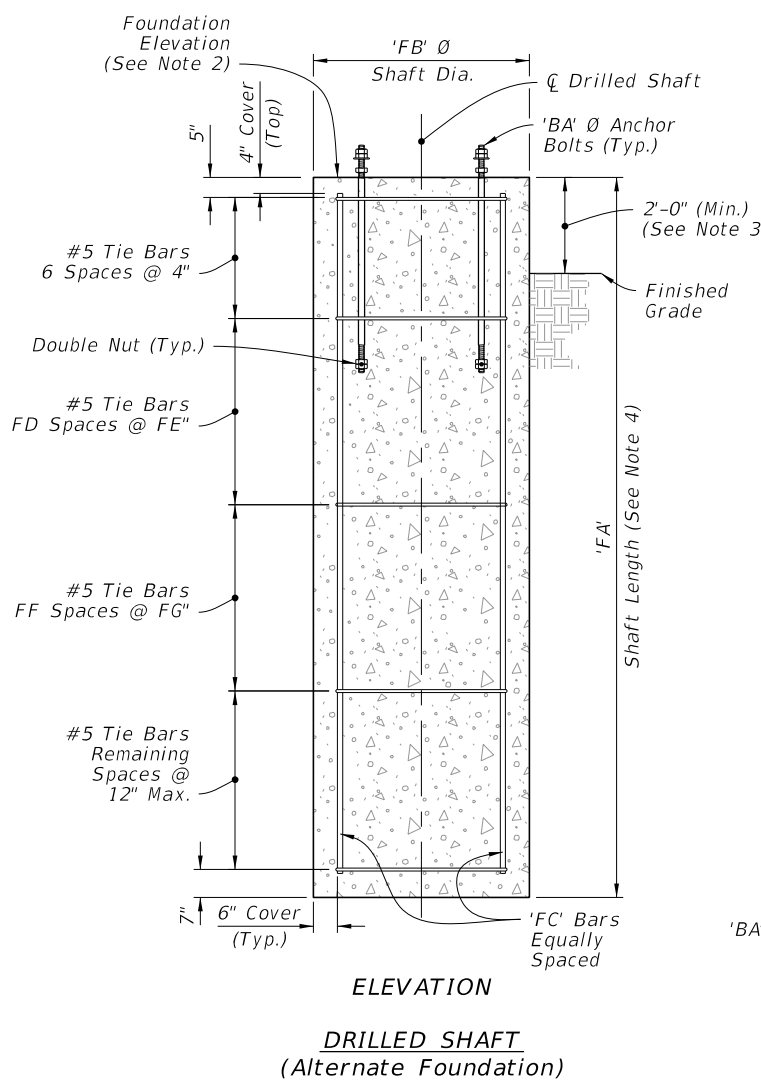
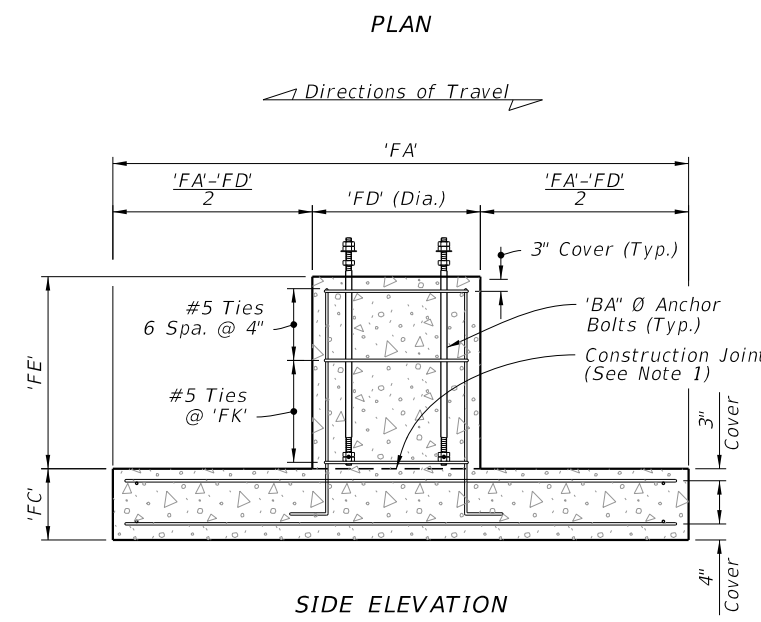
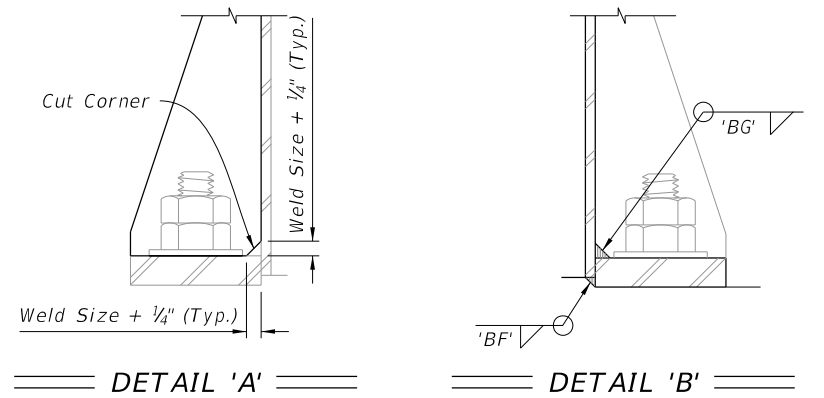
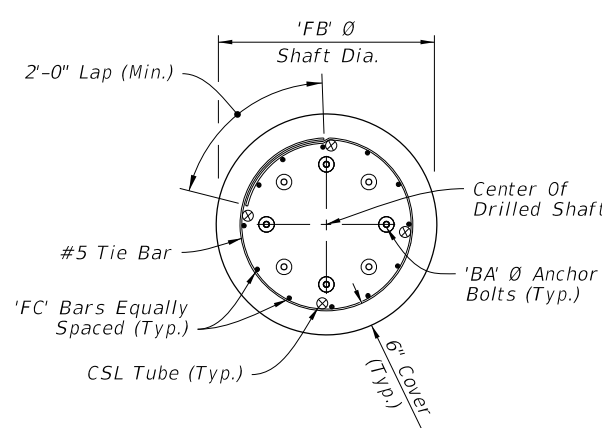
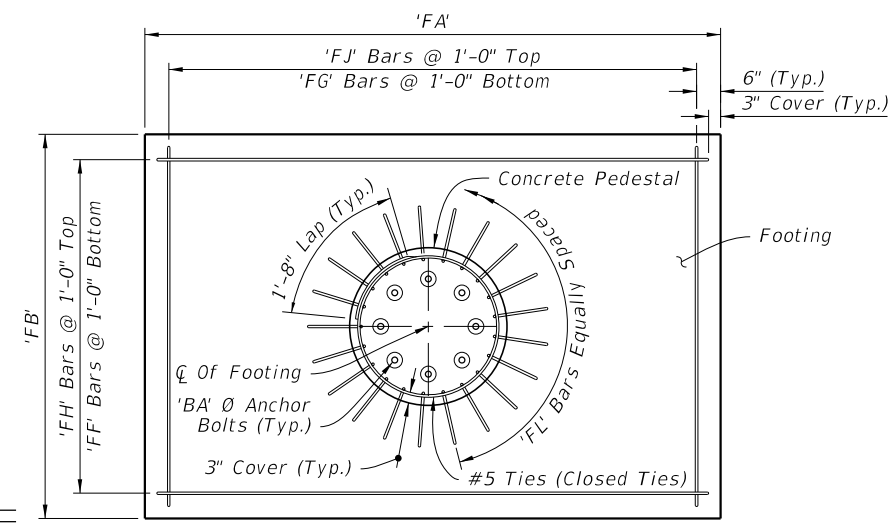
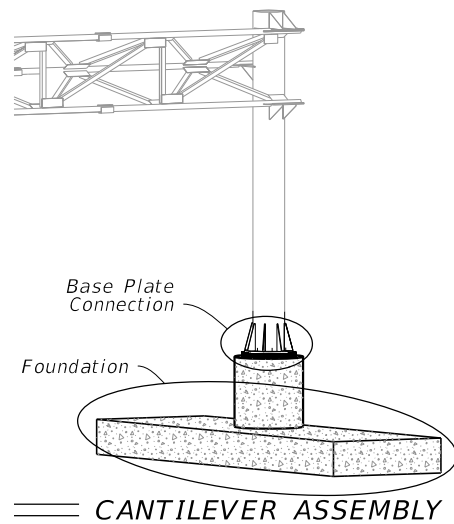
CAMBER DIAGRAM

CANTILEVER SIGN ASSEMBLY

9/28/2021 10:00:56 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	CANTILEVER SIGN STRUCTURE	INDEX 700-040	SHEET 1 of 5
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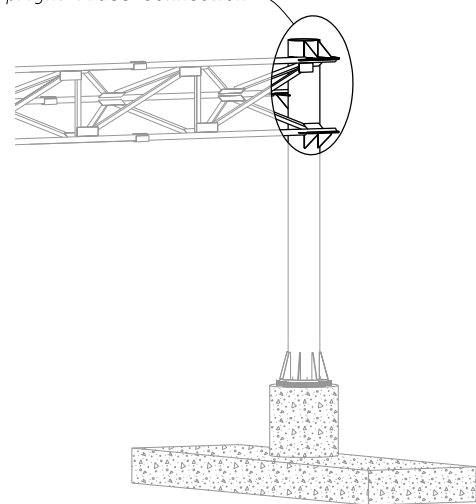
- NOTES:**
1. Construction joint allowed, roughen surface to 1/4" minimum amplitude prior to pour.
  2. See Traffic Plans for elevation at top of Foundation.
  3. Install Drilled Shaft with a 2'-0" minimum from top elevation of the drilled shaft to the finished grade, unless specified otherwise in the plans.
  4. The shaft length is based on 2'-0" height above finished grade.
  5. Structural Grout Pad dimension may be modified to be less than 3" where the footprint of the Structural Grout Pad does not provide adequate clearance for accessibility considerations.
  6. Wrap fillet weld around the stiffener termination on the tube wall.
  7. After galvanizing, provide magnetic particle testing on 100% of upright fillet welds.

**FOUNDATION**      **BASE PLATE CONNECTION**

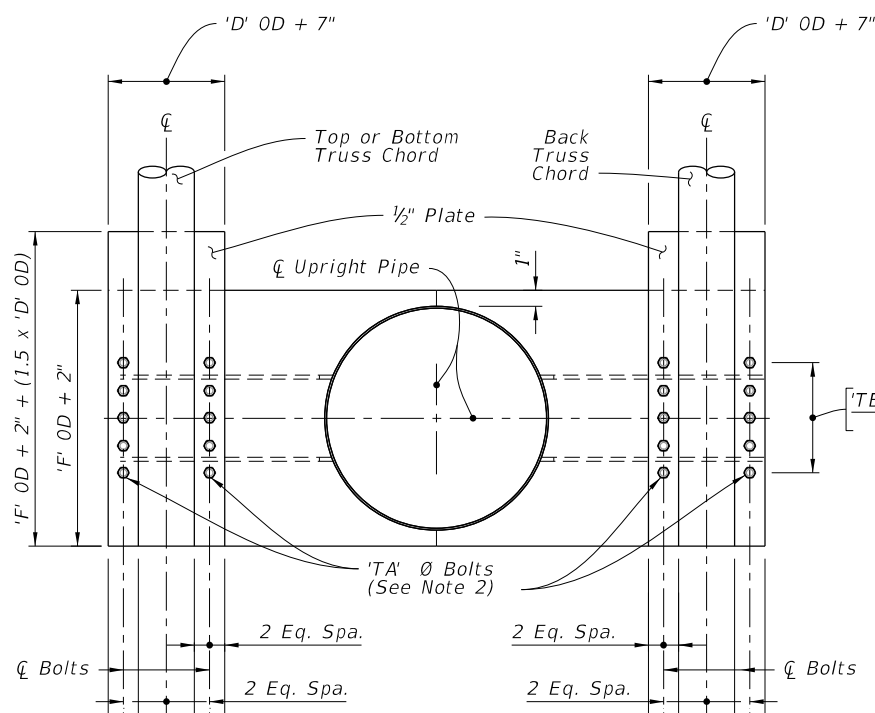
10:00:58 AM 9/28/2021

LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	<b>CANTILEVER SIGN STRUCTURE</b>	INDEX 700-040	SHEET 2 of 5
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Upright-Truss Connection

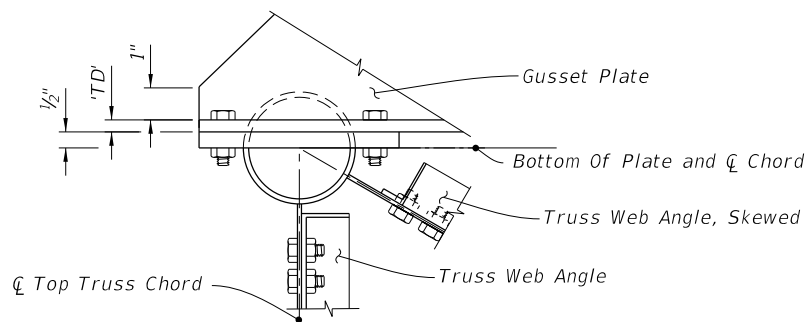


**CANTILEVER ASSEMBLY**

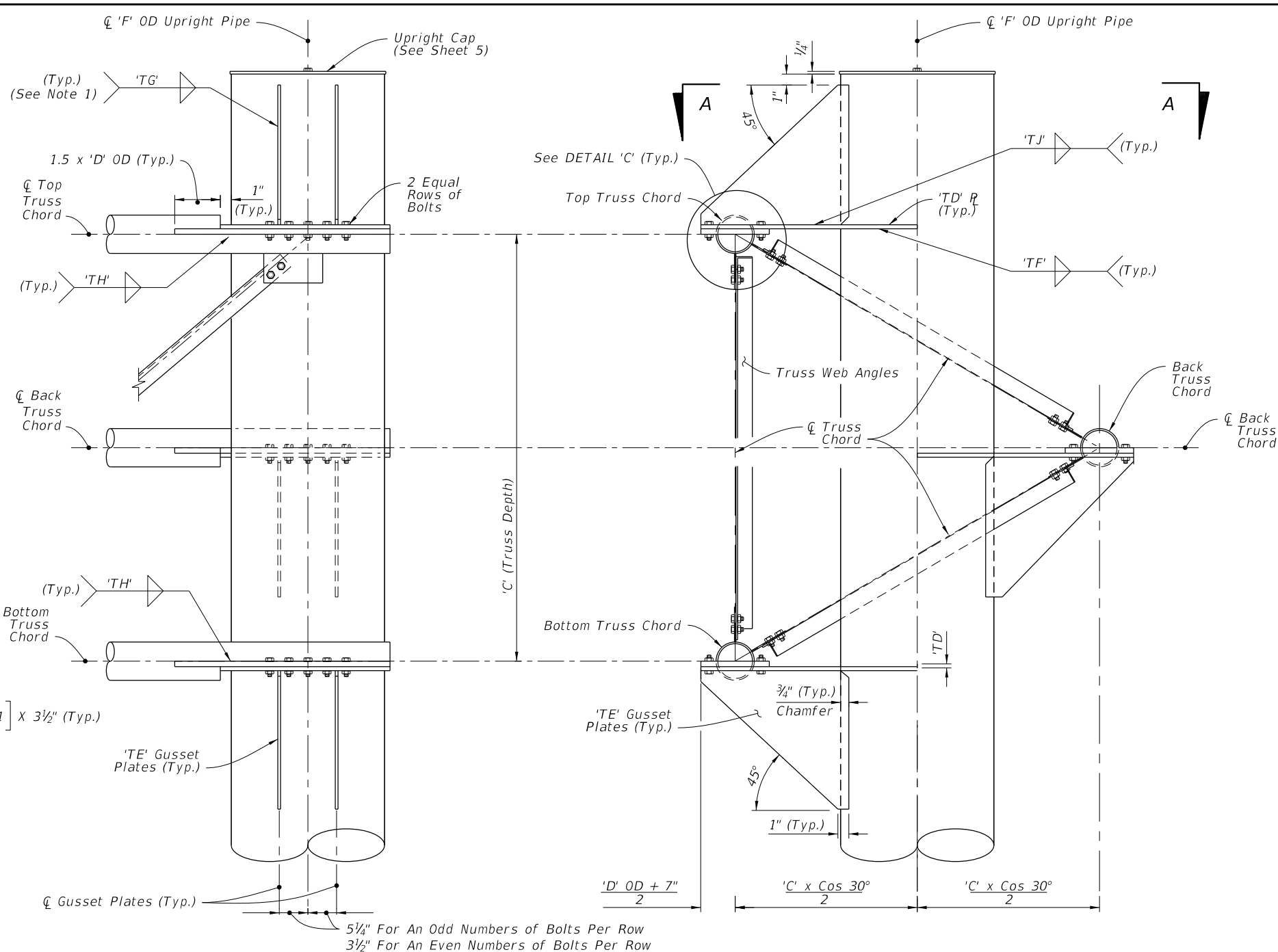


**SECTION A-A**

(With Gusset Plates And Web Angles Omitted For Clarity)



**DETAIL 'C'**



**FRONT ELEVATION**

**SIDE ELEVATION**

**UPRIGHT-TRUSS CONNECTION DETAIL**

(Web Members From Back Truss Chord Omitted For Clarity)

**NOTE:**

1. Wrap fillet weld around the stiffener termination on the tube wall.
2. Truss Chord Bolts:
  - A. Top and Bottom: Install 'TC' hex head bolts.
  - B. Back: Install 'TB' hex head bolts.

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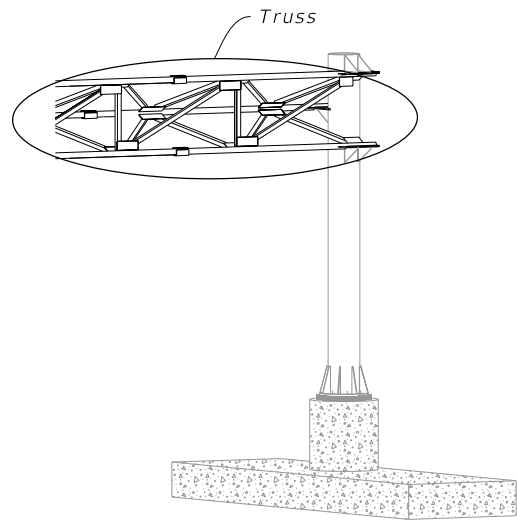


FY 2022-23  
STANDARD PLANS

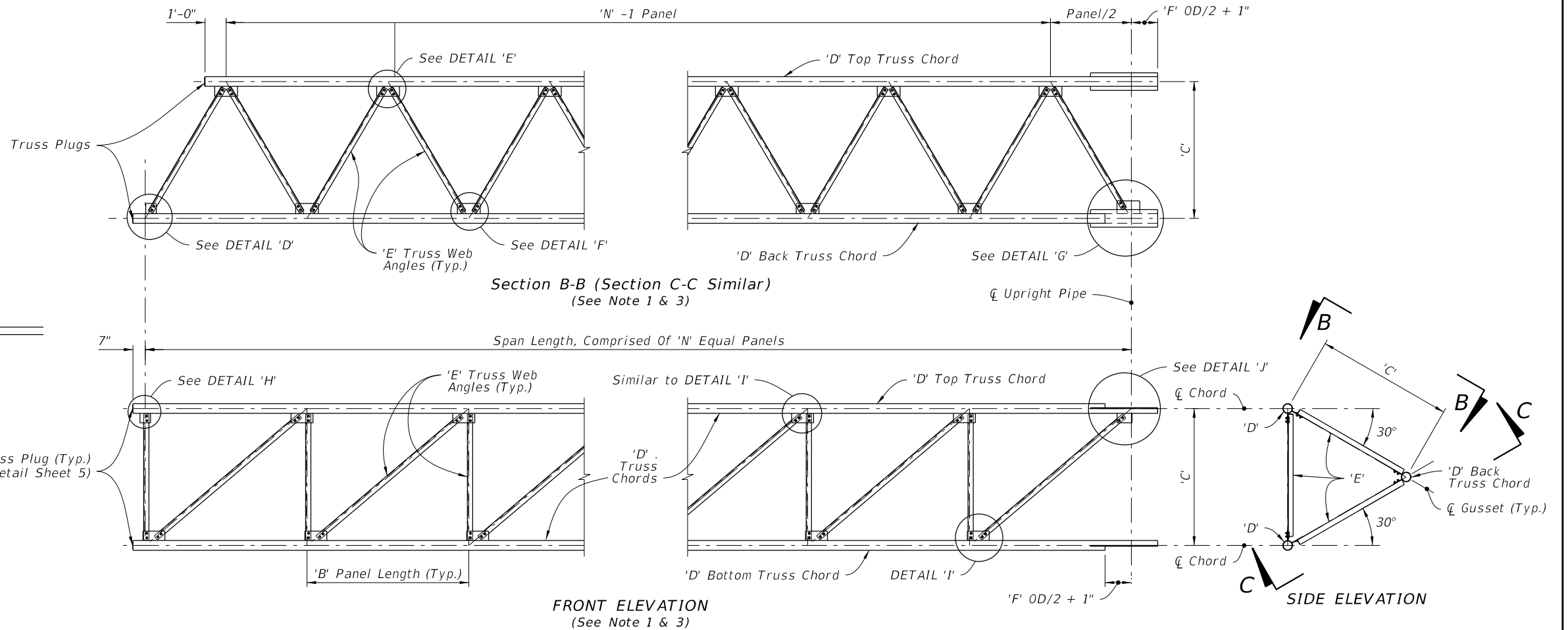
CANTILEVER SIGN STRUCTURE

INDEX  
700-040

SHEET  
3 of 5



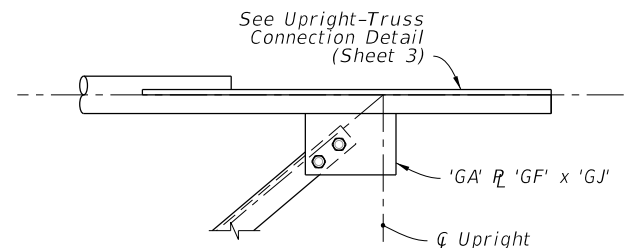
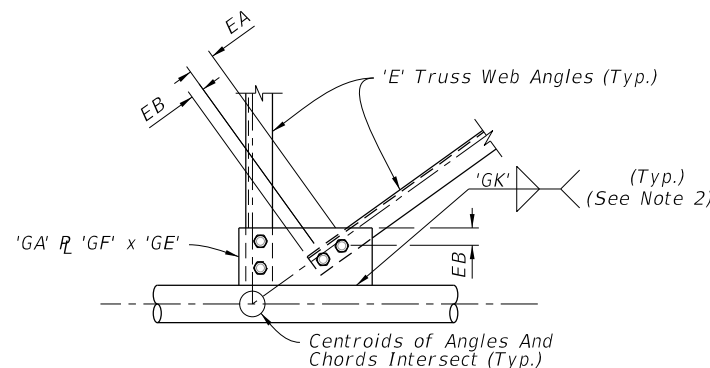
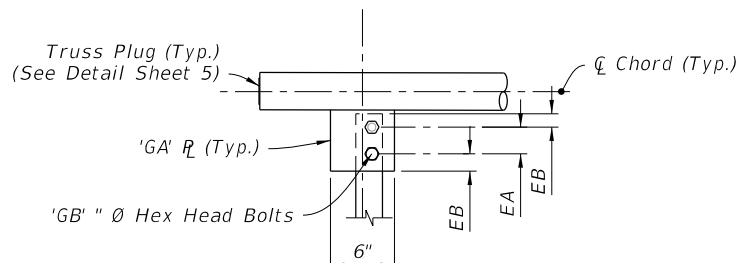
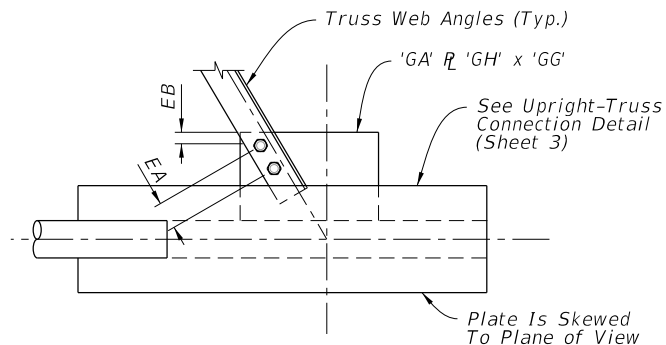
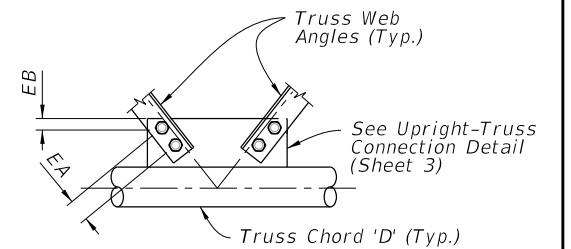
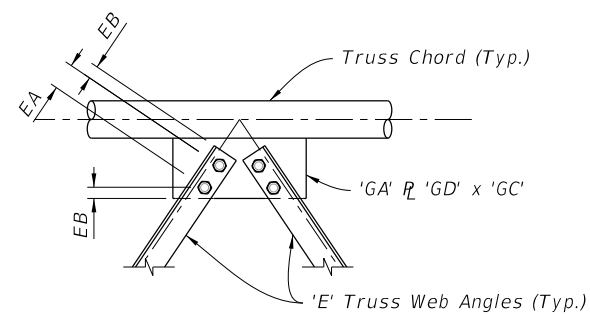
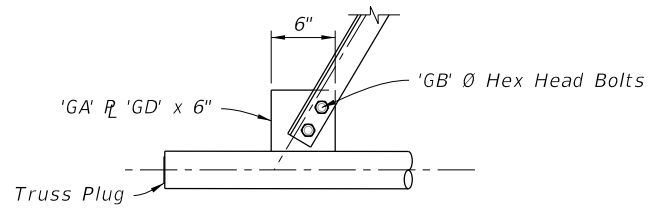
**CANTILEVER ASSEMBLY**



**TRUSS NOTES:**

1. Out-of-plane members are not shown for clarity.
2. Wrap fillet weld around plate termination on the tube wall.
3. Chord Splices not shown.

Bolt Size	Distance	
	EA	EB
1 1/4" Ø	4 3/8"	2 1/4"
1" Ø	3 1/2"	1 3/4"
7/8" Ø	3"	1 1/2"
3/4" Ø	2 1/2"	1 1/4"
5/8" Ø	2 1/4"	1 1/8"



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LAST REVISION	DESCRIPTION:
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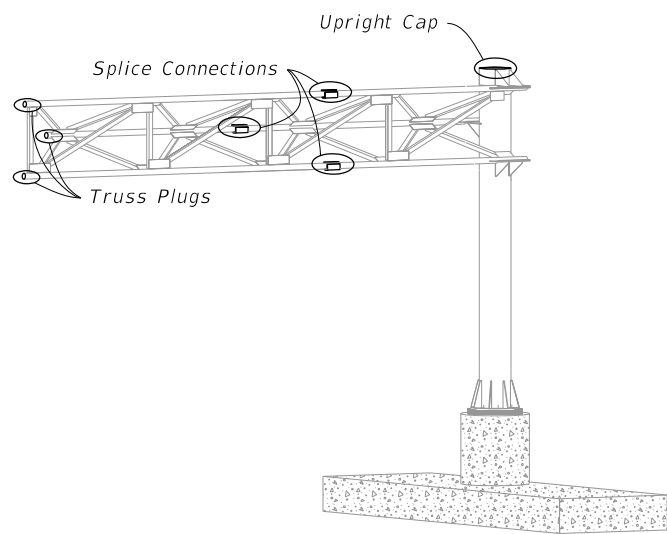


FY 2022-23  
STANDARD PLANS

**CANTILEVER SIGN STRUCTURE**

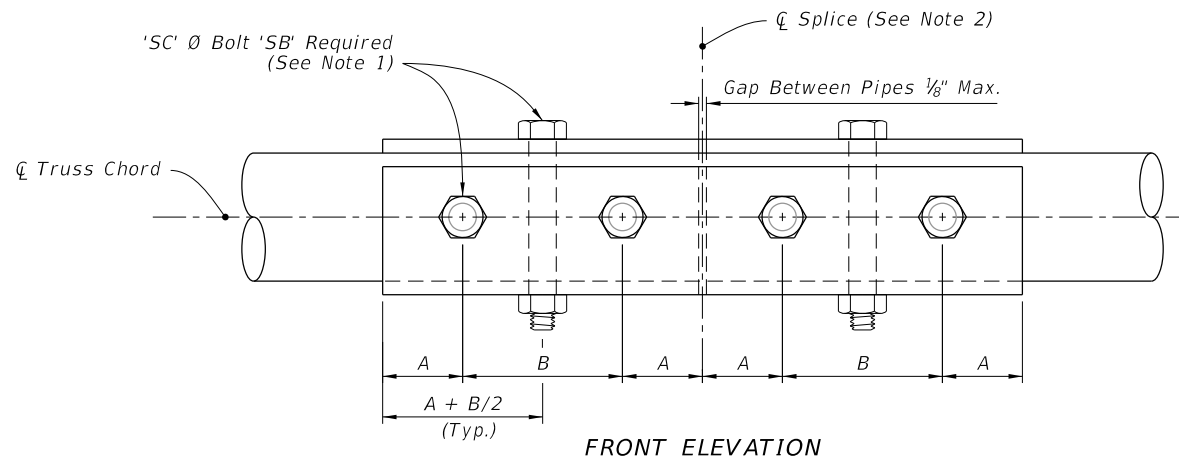
INDEX  
**700-040**

SHEET  
**4 of 5**

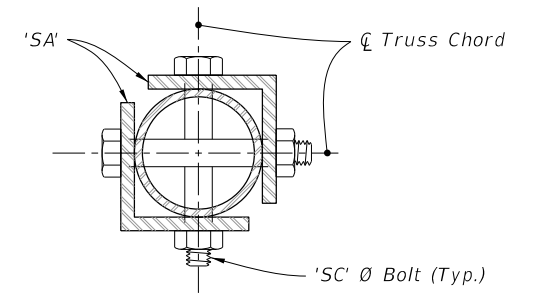


CANTILEVER ASSEMBLY

Bolt Size	Distance	
	A	B
1" Ø	1 3/4"	3 1/2"
7/8" Ø	1 1/2"	3"
3/4" Ø	1 1/4"	2 1/2"



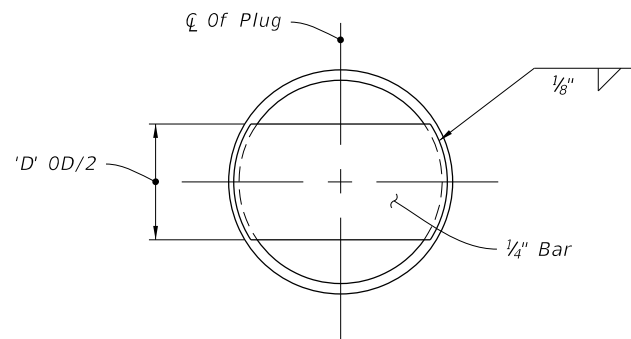
SPLICE CONNECTION DETAIL



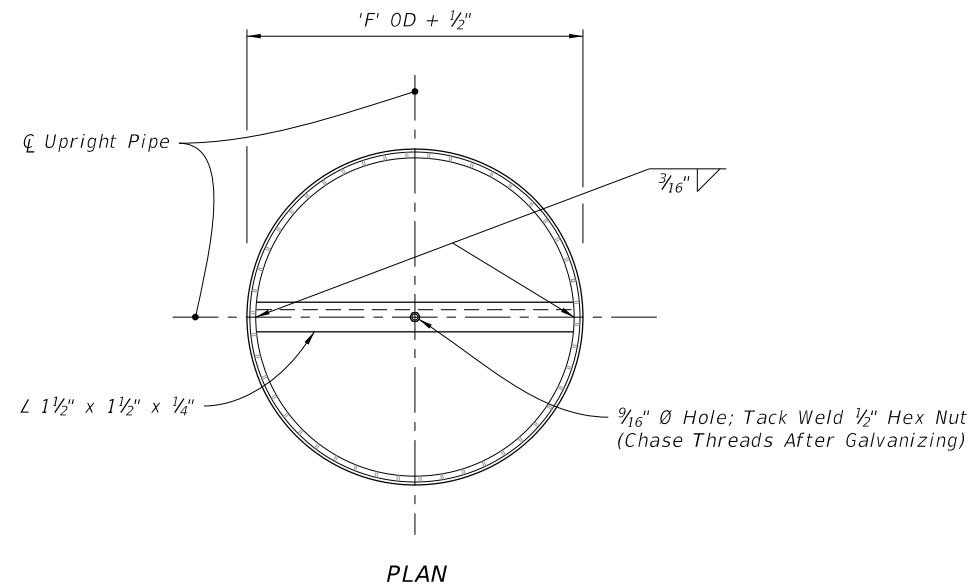
SIDE ELEVATION

SPLICE CONNECTION NOTES:

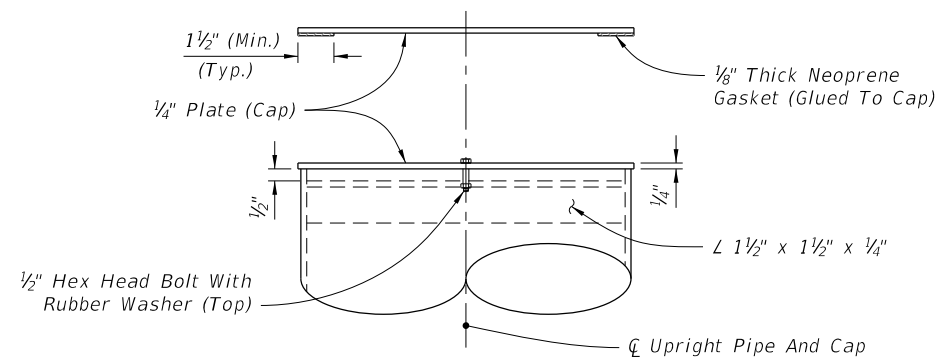
1. Only 6 bolts are shown in detail for clarity. (One Half Each Side Of Splice)
2. Splices are not permitted for trusses less than or equal to 40'. Splice optional for trusses greater than 40'.



TRUSS PLUG DETAIL



PLAN



ELEVATION

UPRIGHT CAP DETAIL

9/28/2021 10:01:03 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:
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FY 2022-23  
STANDARD PLANS

CANTILEVER SIGN STRUCTURE

INDEX  
700-040

SHEET  
5 of 5

**NOTES:**

1. Work this Index in conjunction with SPAN SIGN STRUCTURE DATA TABLES in the Plans and Index 700-030.
2. Handholes at the pole base are required for DMS Structures. Refer to Index 700-090 for Handhole Details.
3. Shop Drawings are required.

Obtain Shop Drawing approval prior to fabrication. Include the following:

- A. Upright Pipe height ('C' & 'B') and foundation elevations: Verify dimensions in the field prior to submittal to ensure minimum vertical clearances of the sign panel over the roadway.
- B. Height of the foundation above adjacent ground.
- C. Anchor bolt orientation with respect to centerline of truss and the direction of traffic.
- D. Method to be used to provide the required parabolic camber (see Camber Diagram).
- E. Handholes at pole base (when required).

**4. Materials:**

- A. Sign Structure:
  - a. Upright and Chords (Steel Pipe): API 5L X42 PSL2, 42 ksi yield or ASTM A500, Grade B (Min.)
  - b. Steel Angles and Plates: ASTM A709 grade 36
  - c. Weld Material: E70XX
- B. Bolts, Nuts and Washers:
  - a. High Strength Bolts: ASTM F3125, Grade A325, Type 1
  - b. Nuts: ASTM A563, Grade DH Heavy-Hex
  - c. Washers: ASTM F436, Type 1, one under turned element
- C. Anchor Bolts, Nuts and Washers
  - a. Anchor Bolts: ASTM F1554 Grade 55
  - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per bolt)
  - c. Plate Washers: ASTM A36 (2 per bolt)
- D. Concrete: Class IV (Drilled Shaft)
- E. Reinforcing Steel: Specification 415

**5. Fabrication:**

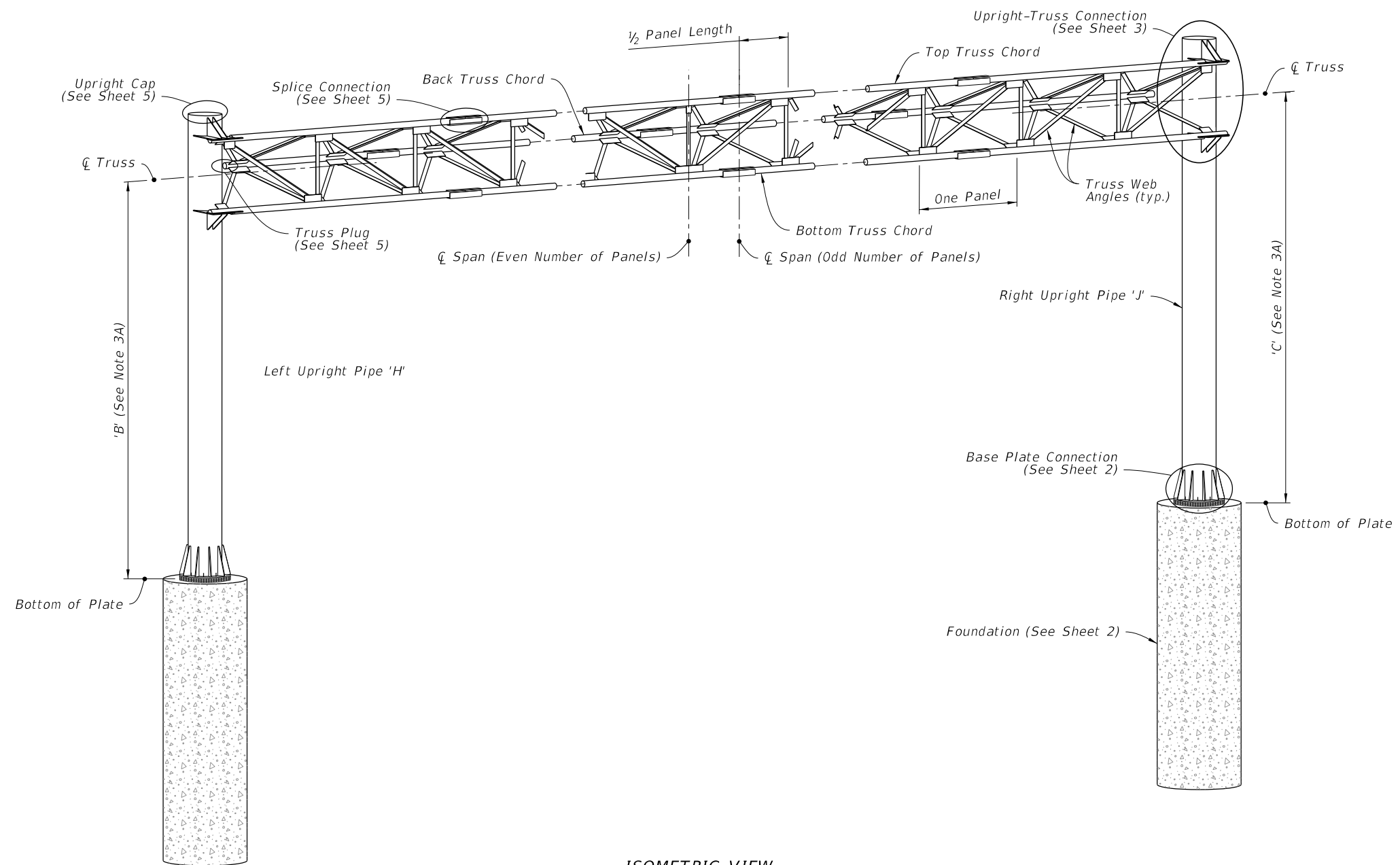
- A. Welding: Specification 460-6.4
- B. Chord Splices: Minimum splice spacing is three truss panel lengths apart and three truss panel lengths from the uprights when panel lengths are 10'-0" or less. Chord Splices may be either the Standard Splice or the Alternate Splice, but not both on the same structure.
- C. Upright splice: Not allowed unless the upright exceeds available mill lengths (35' - 40').
- D. Structural bolt hole diameters: Bolt diameter plus 1/16".
- E. Anchor bolt hole diameters: Bolt diameter plus 1/2".
- F. Hot Dip Galvanize after fabrication.
- G. Shop assemble the entire structure after galvanizing to validate/document alignment and clearance for bolted connections as well as contact between connecting plates. Take remedial action, if necessary, prior to shipment.
- H. Disassemble as necessary and secure components for shipment.

**6. Coatings:**

- A. Bolts, Nuts and Washers: ASTM F2329
- B. All other steel, including Plate Washers, hot dip galvanize: ASTM A123

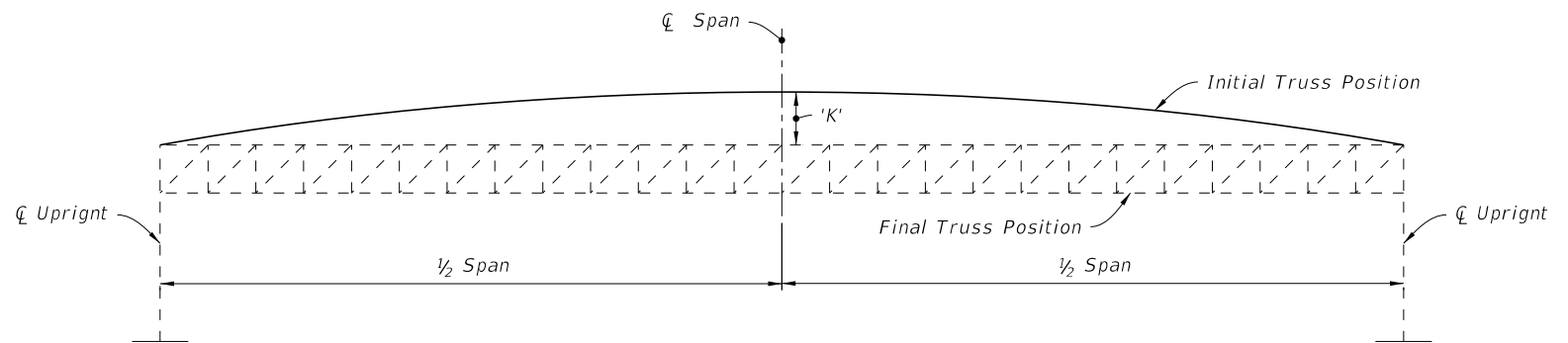
**7. Construction:**

- A. Construct foundation in accordance with Specification 455 Drilled Shaft, except payment is included in the cost of the structure.
- B. Prior to erection, record the as-built anchor locations and submit to the Engineer.
- C. Provide a parabolic camber with the required upward deflection as shown on the Camber Diagram.
- D. Tighten nuts and bolts in accordance with Specification 700. Split-Lock Washers are not permitted.
- E. Install Aluminum Sign Panels as shown in the Plans.
- F. After installation, place wire screen between top of foundation and bottom of baseplate in accordance with Specification 649-6.



ISOMETRIC VIEW

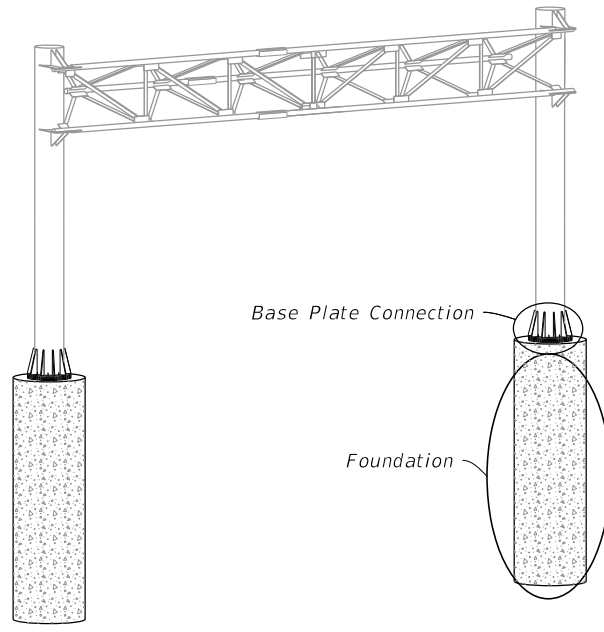
SPAN SIGN ASSEMBLY



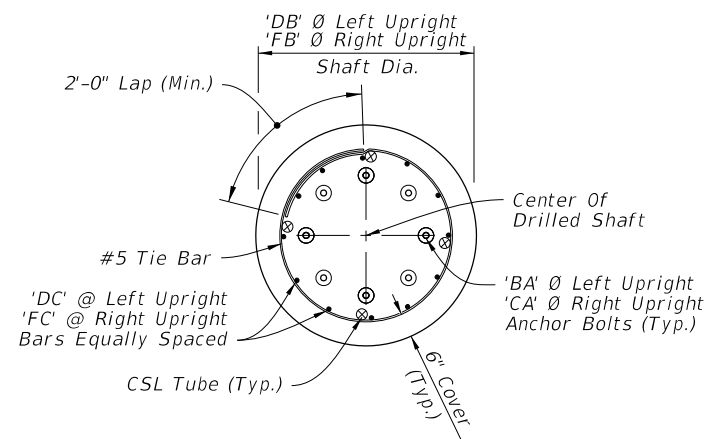
CAMBER DIAGRAM

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9/28/2021

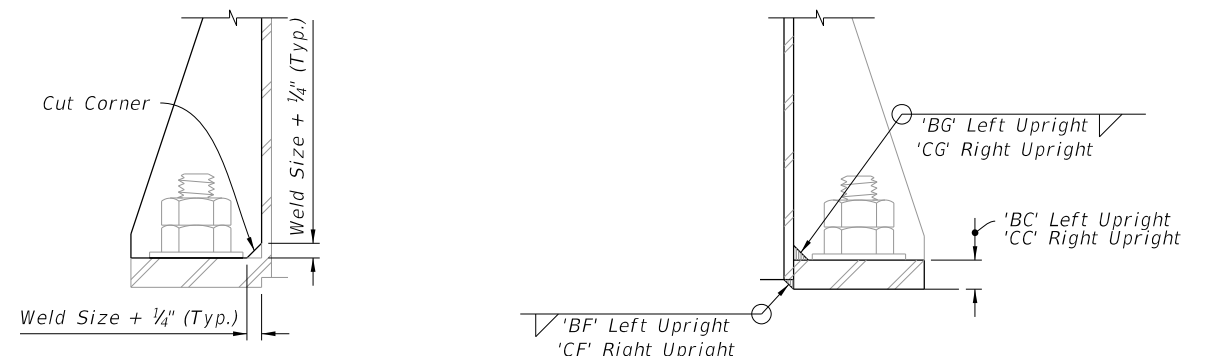
LAST REVISION 11/01/19	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	SPAN SIGN STRUCTURE	INDEX 700-041	SHEET 1 of 5
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SPAN SIGN ASSEMBLY

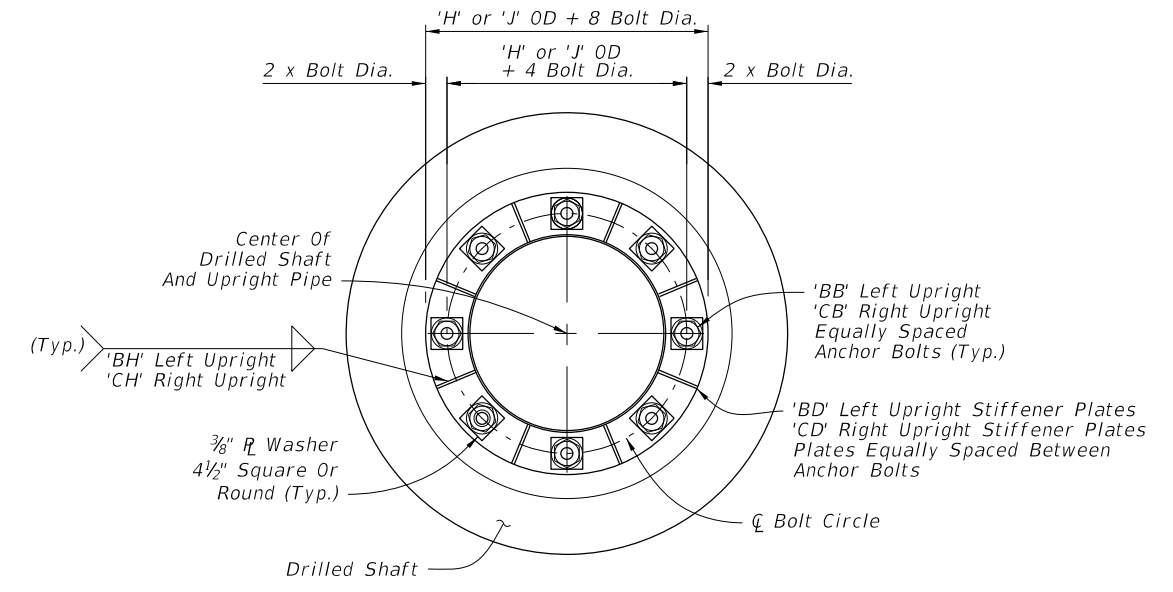


PLAN

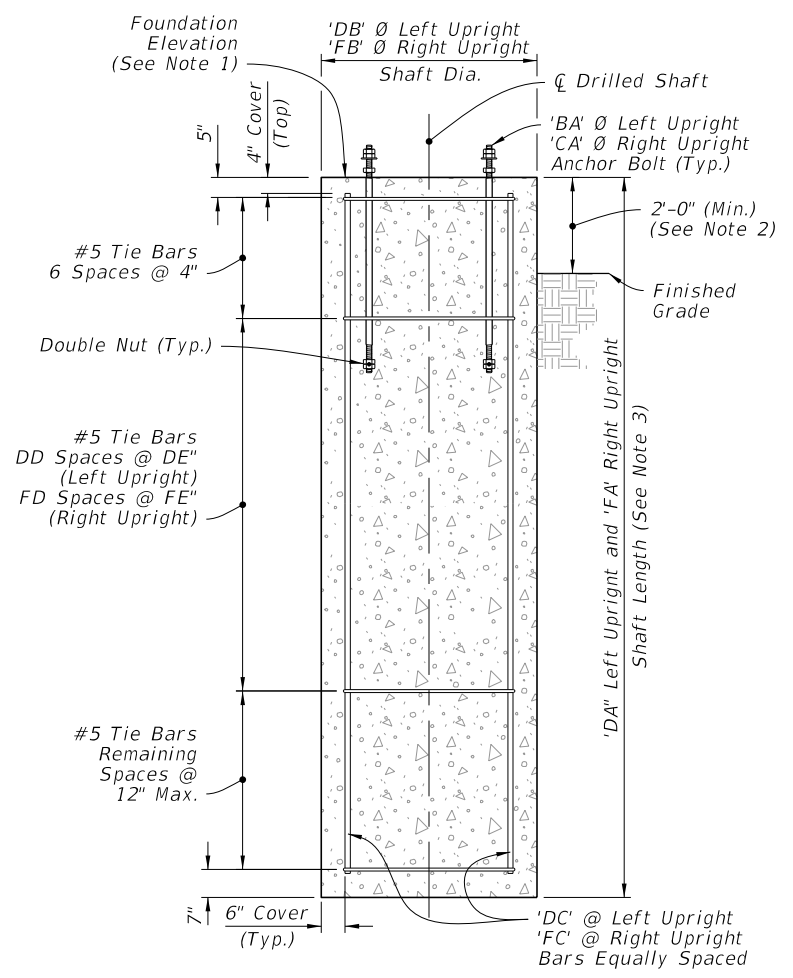


DETAIL "A"

DETAIL "B"



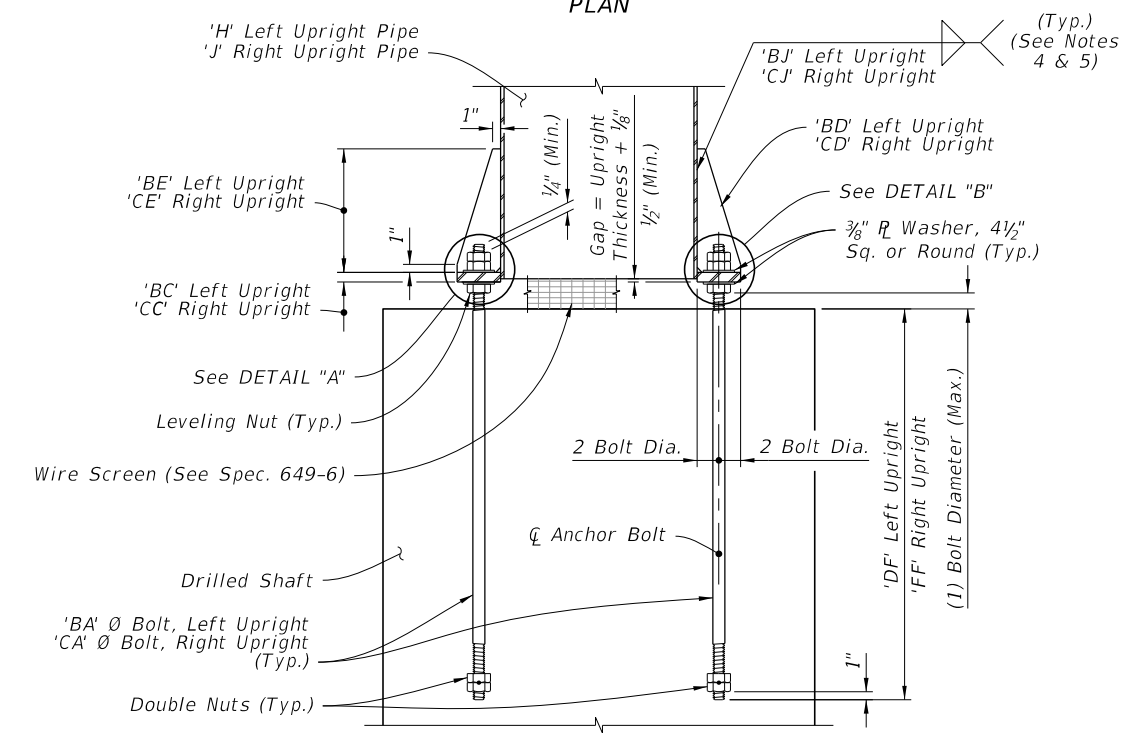
PLAN



ELEVATION

DRILLED SHAFT

FOUNDATION



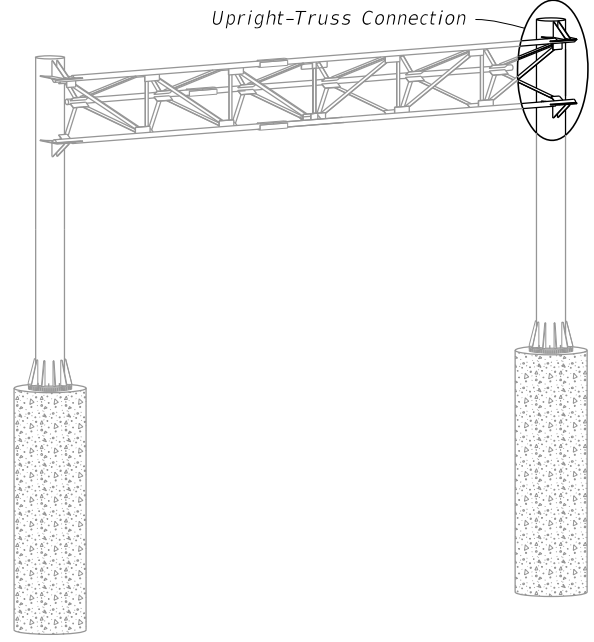
ELEVATION

BASE PLATE CONNECTION

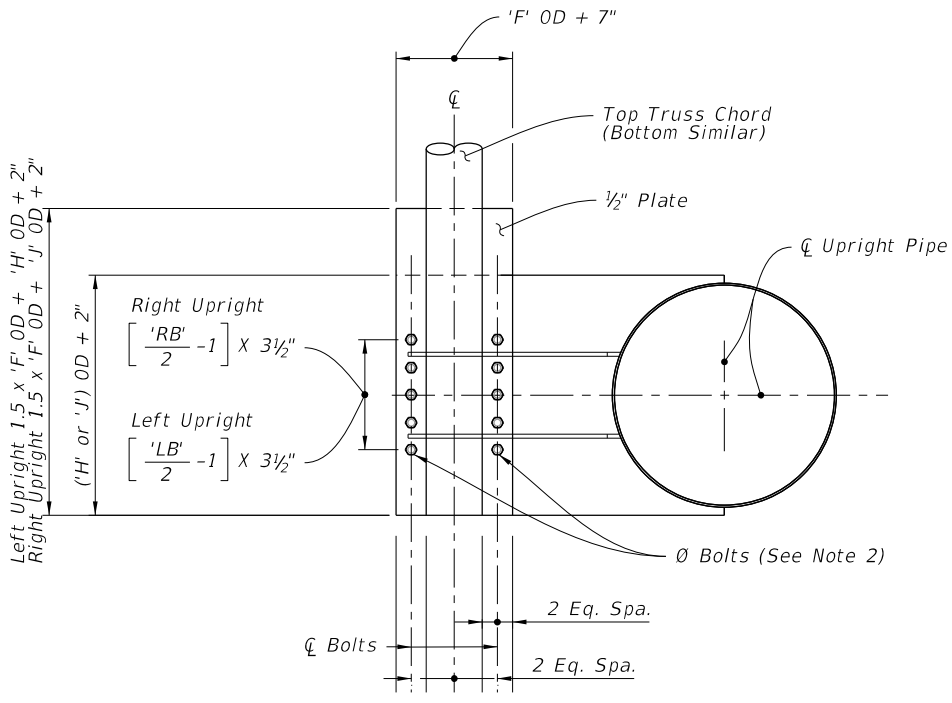
- NOTES:**
1. See Traffic Plans for elevation at top of Foundation.
  2. Install Drilled Shaft with a 2'-0" minimum from top elevation of the drill shaft to the finished grade, unless specified otherwise in the plans.
  3. The shaft length is based on 2'-0" height above finished grade.
  4. Wrap fillet weld around the stiffener termination on the tube wall (Typ.).
  5. After galvanizing, provide magnetic particle testing on 100% of upright fillet welds.

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9/28/2021

LAST REVISION 11/01/21	DESCRIPTION:		FY 2022-23 STANDARD PLANS	SPAN SIGN STRUCTURE	INDEX	SHEET
					700-041	2 of 5

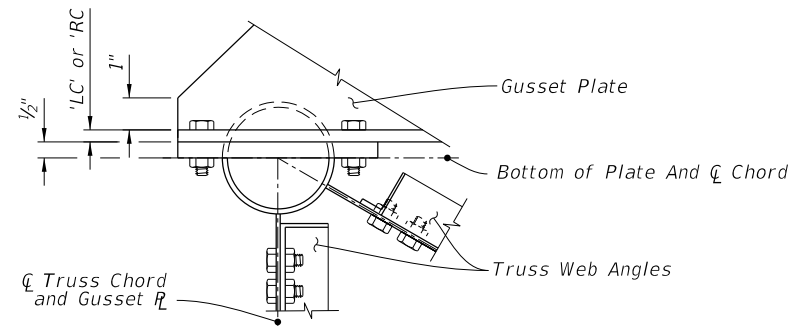


SPAN SIGN ASSEMBLY

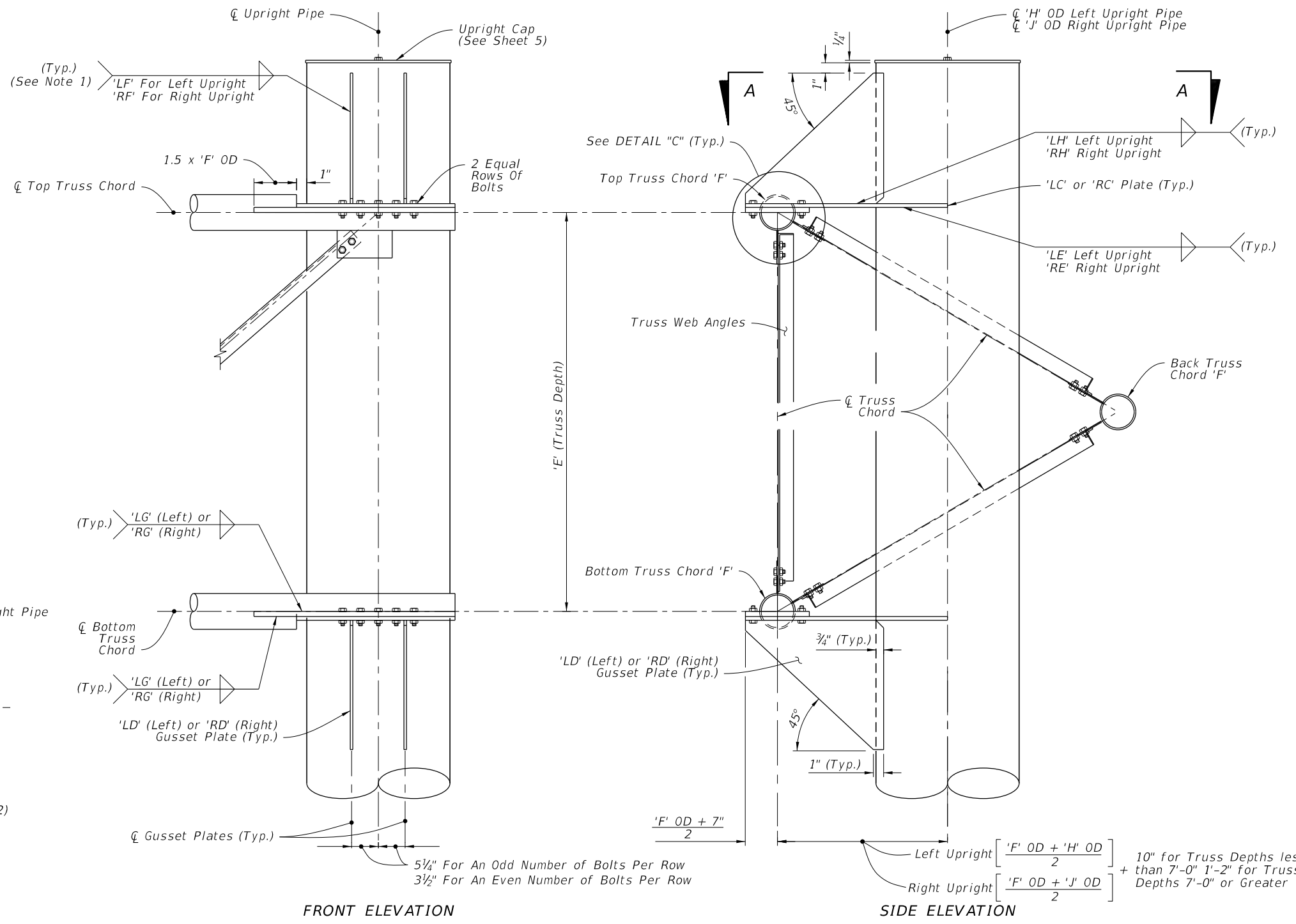


SECTION A-A

(With Gusset Plates And Web Angles Omitted For Clarity)



DETAIL "C"



FRONT ELEVATION

SIDE ELEVATION

UPRIGHT-TRUSS CONNECTION DETAIL

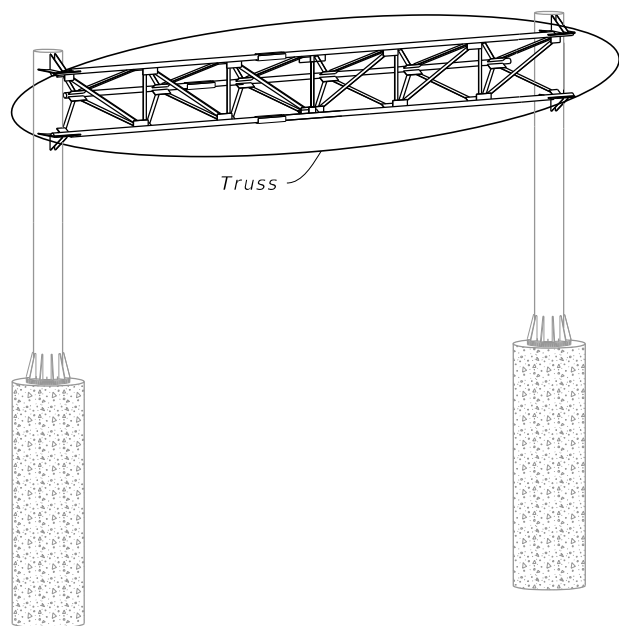
(Web Members From Back Truss Chord Omitted For Clarity, See Note 3)

NOTES:

1. Wrap fillet weld around the stiffener termination on the tube wall.
2. Truss Chord Bolts: 'LB' or 'RB' Hex Head Bolts 'LA' or 'RA' Ø.
3. Right Upright Truss connection shown, Left Upright Truss connection similar.

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LAST REVISION	DESCRIPTION:
11/01/17	

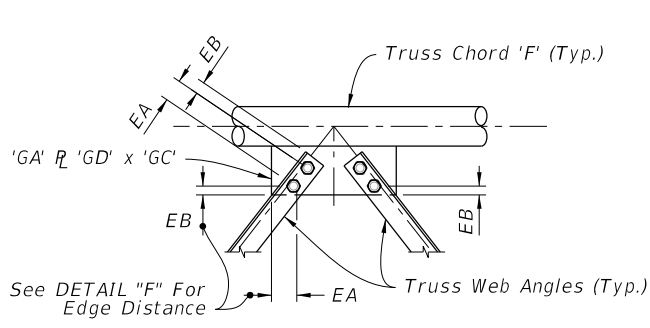
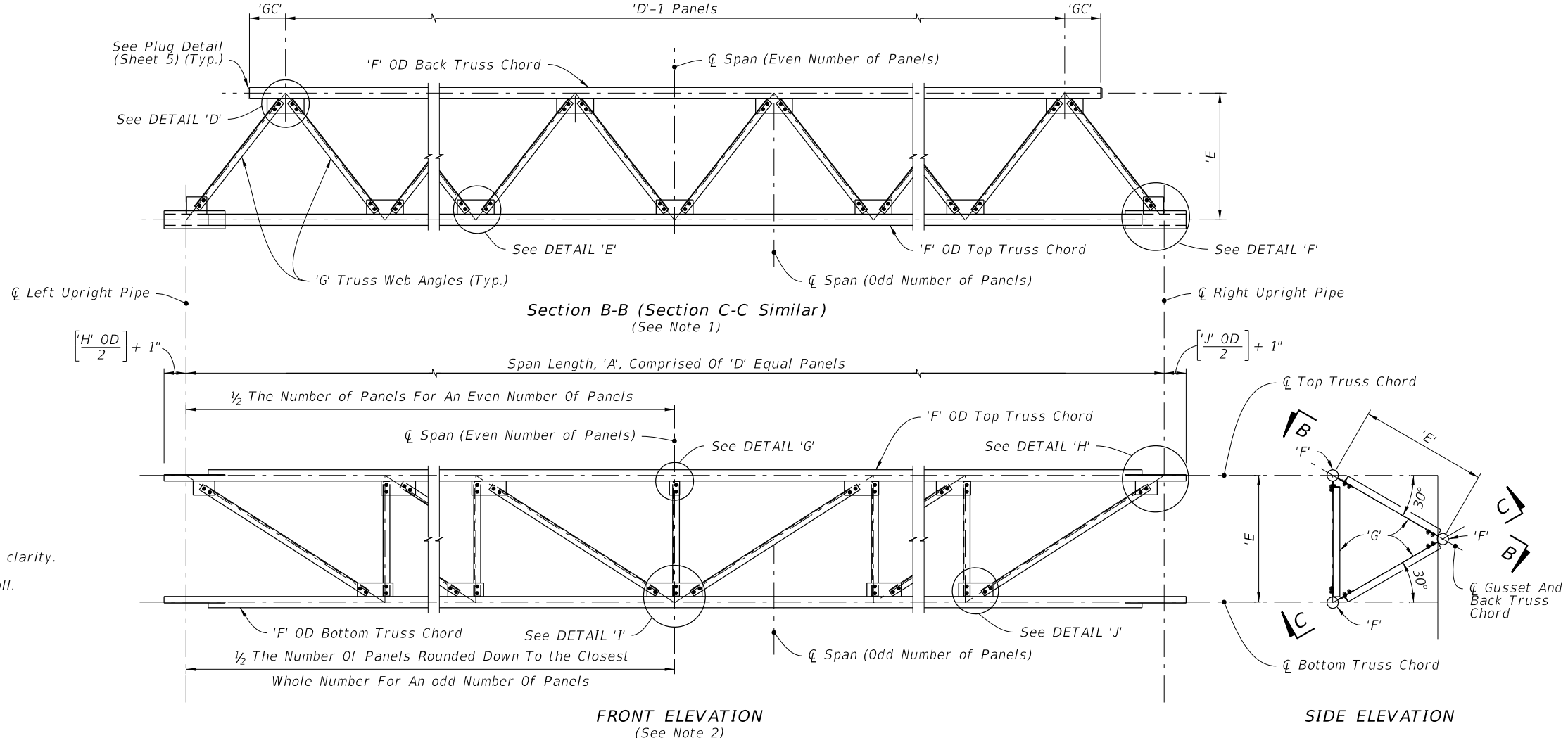


**SPAN SIGN ASSEMBLY**

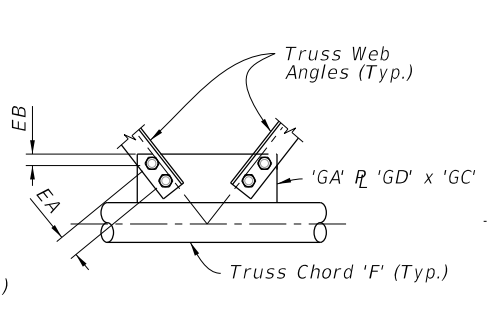
**NOTES:**

1. Out-of-plane members are not shown for clarity.
2. Back truss chord and attached angles are not shown for clarity.
3. Wrap fillet weld around plate termination on the tube wall.

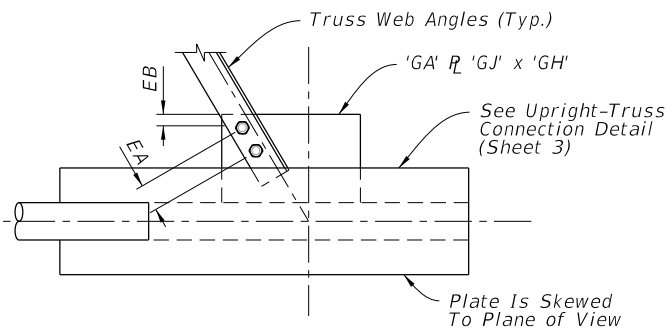
Bolt Diameter (in.)	Distance (in.)	
	EA	EB
1 1/4	4 3/8	2 1/4
1	3 1/2	1 3/4
7/8	3	1 1/2
3/4	2 1/2	1 1/4
5/8	2 1/4	1 1/8



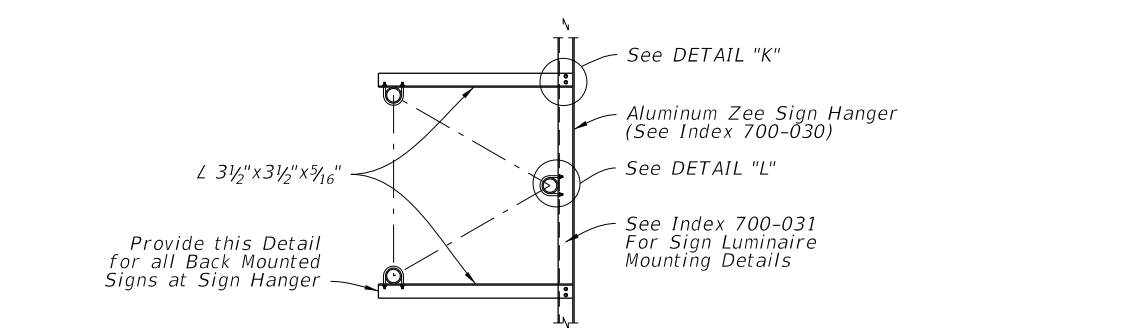
**DETAIL 'D'**



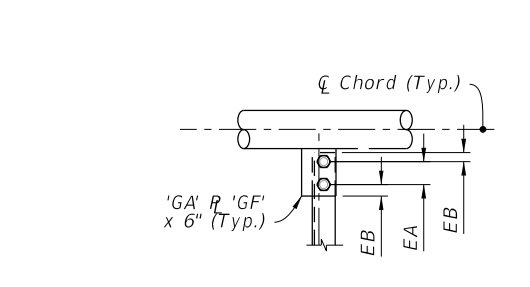
**DETAIL 'E'**



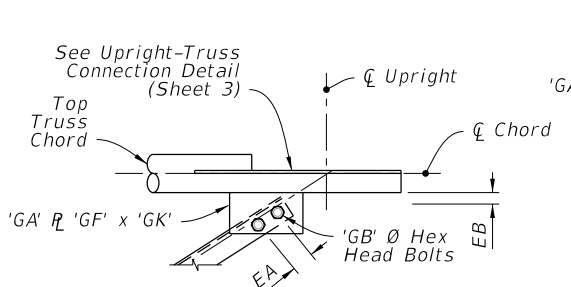
**DETAIL 'F'**



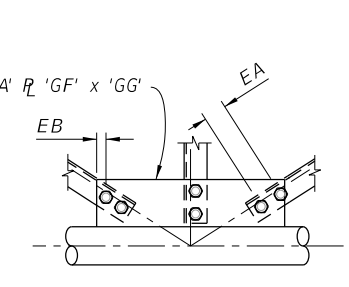
**BACK-SIDE SIGN MOUNTING**



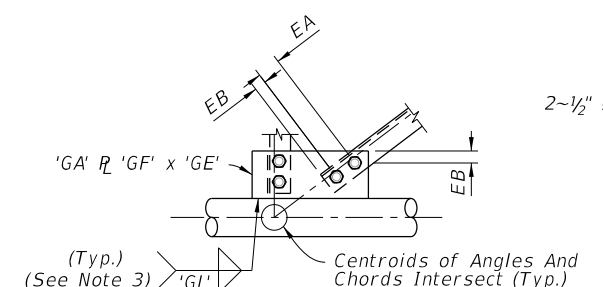
**DETAIL 'G'**



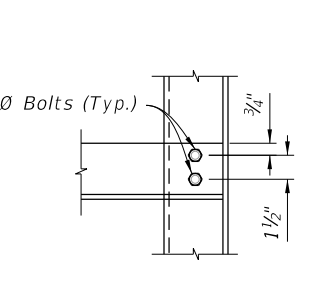
**DETAIL 'H'**



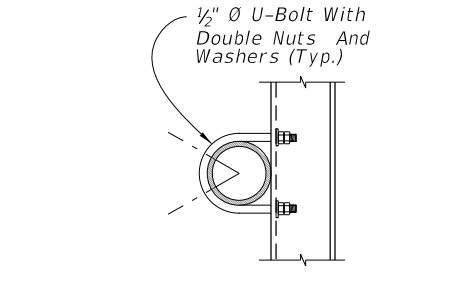
**DETAIL 'I'**



**DETAIL 'J'**



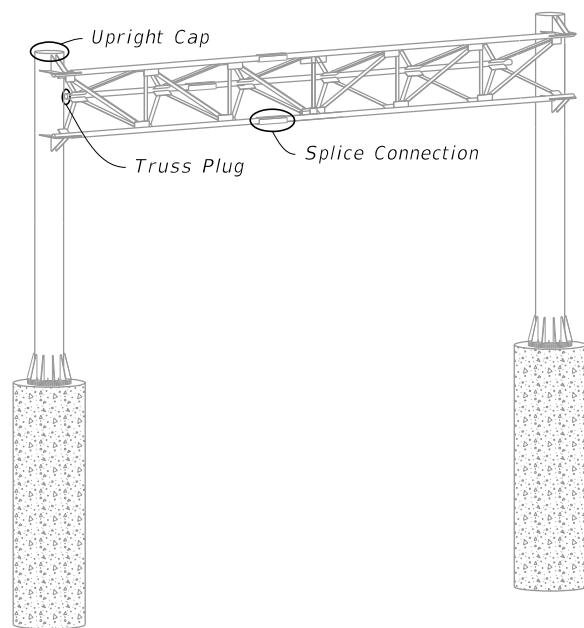
**DETAIL 'K'**



**DETAIL 'L'**

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9/28/2021



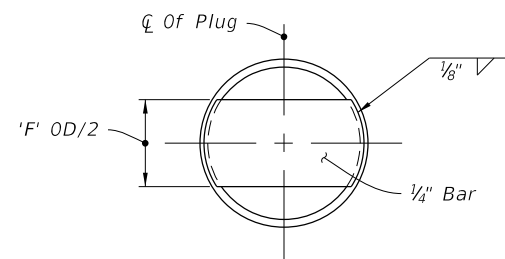
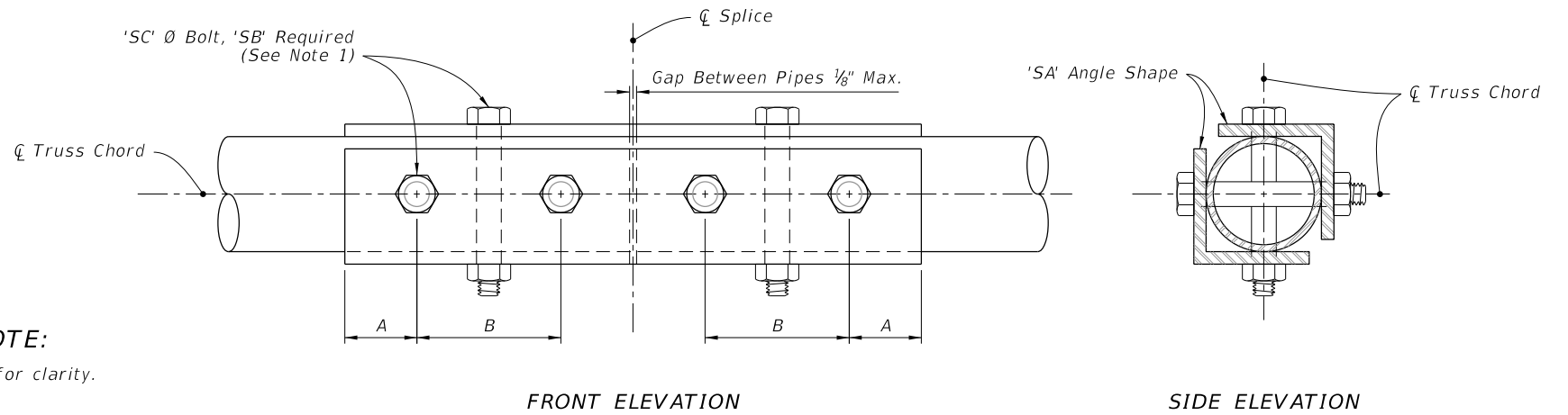


SPAN SIGN ASSEMBLY

Bolt Diameter (in.)	Distance (in.)	
	A	B
1	1¾	3½
¾	1½	3
½	1¼	2½

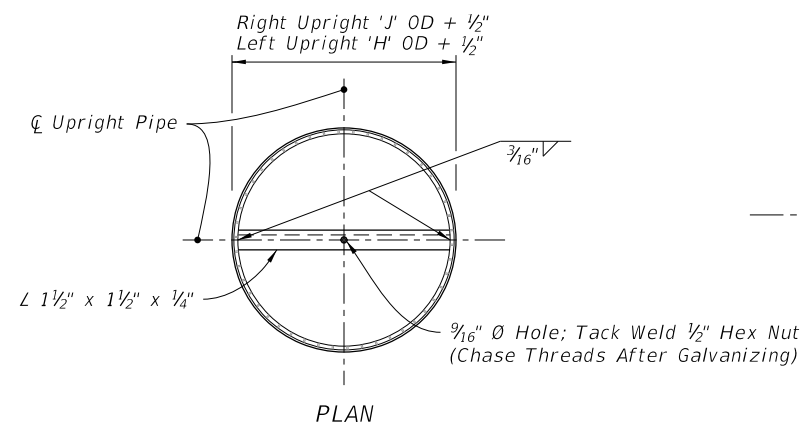
SPLICE CONNECTION NOTE:

1. Only 6 bolts are shown in detail for clarity. (One Half Each End Of Splice)

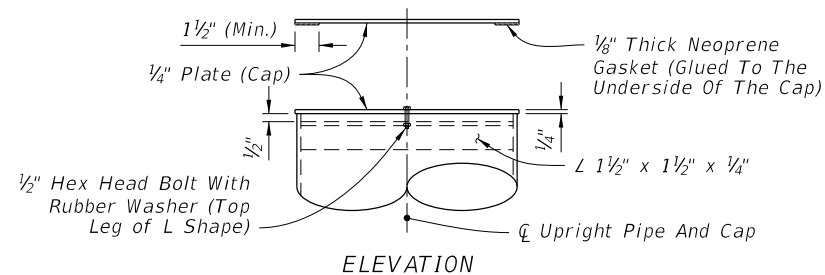


(Each End Of Back Truss Chord)

TRUSS PLUG DETAIL

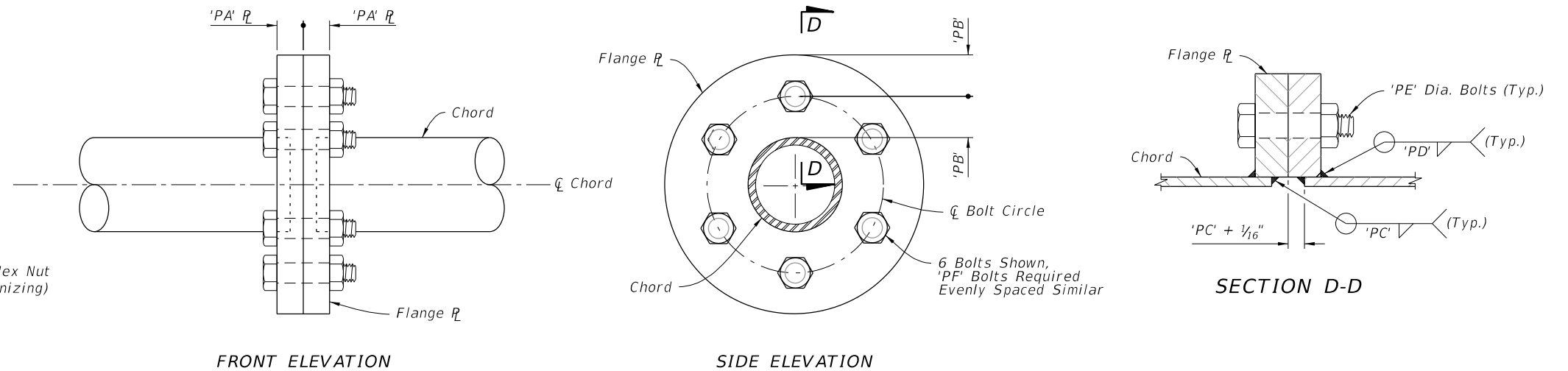


PLAN



ELEVATION

UPRIGHT CAP DETAIL



FRONT ELEVATION

SIDE ELEVATION

SECTION D-D

ALTERNATE SPLICE CONNECTION DETAIL

9/28/2021 10:01:09 AM

LAST REVISION	DESCRIPTION:
11/01/17	

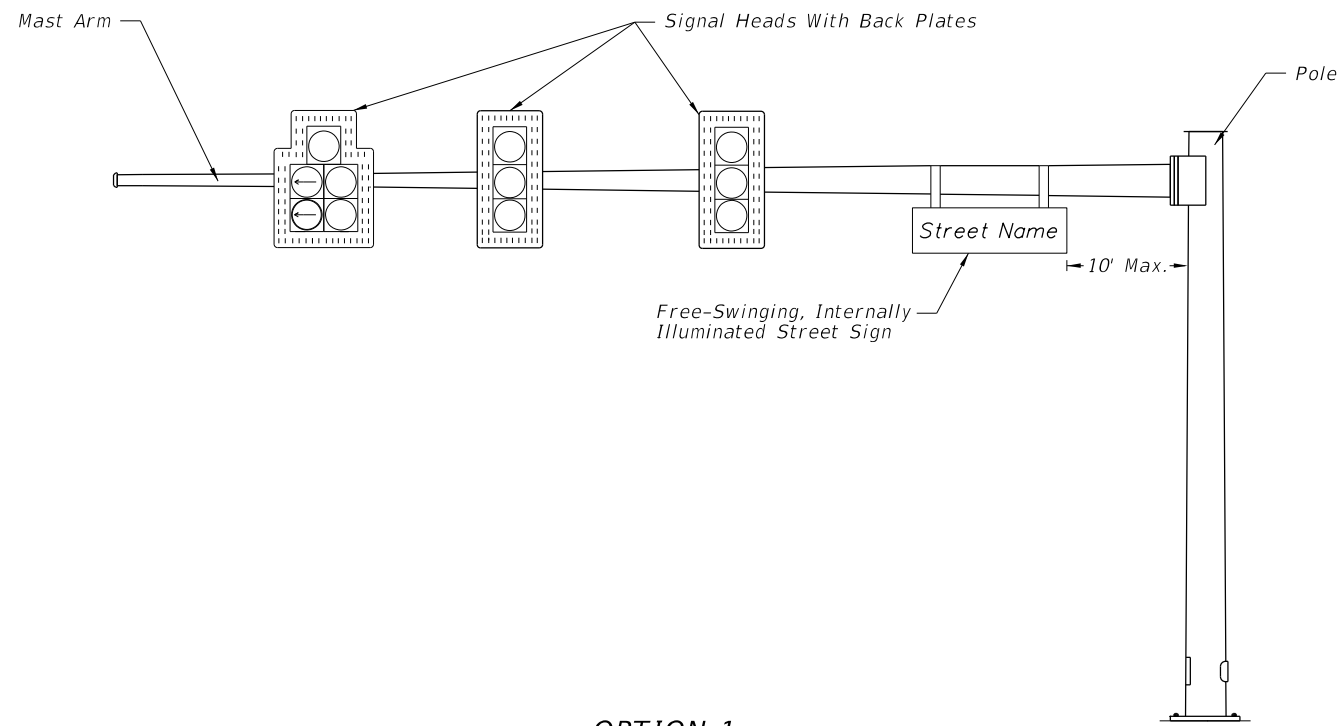


FY 2022-23  
STANDARD PLANS

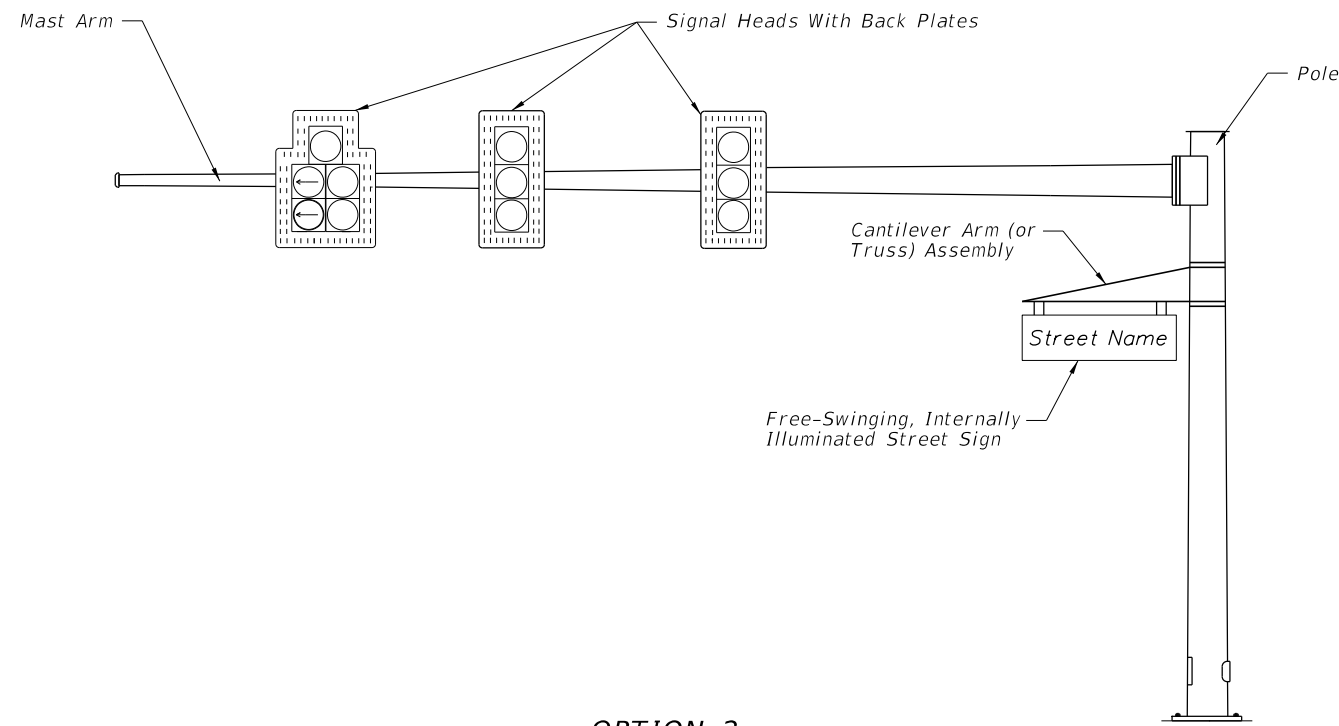
SPAN SIGN STRUCTURE

INDEX  
700-041

SHEET  
5 of 5

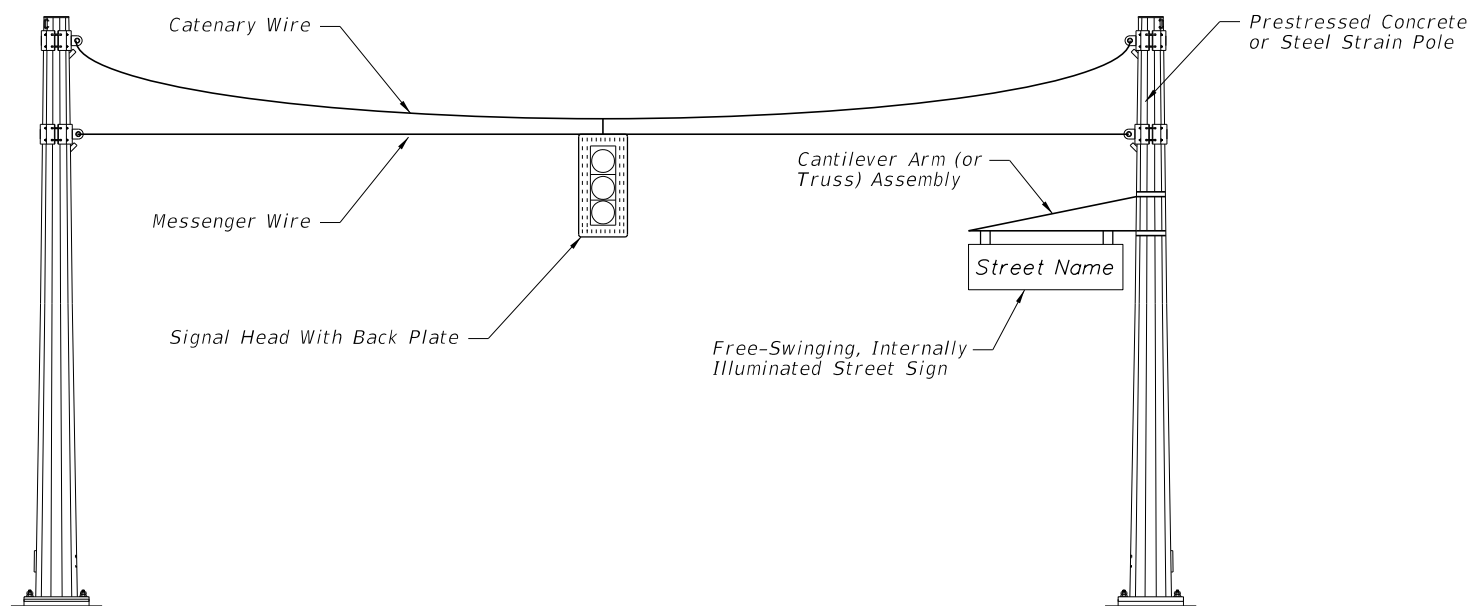


OPTION 1



OPTION 2

MAST ARM ASSEMBLY




SPAN WIRE ASSEMBLY

NOTES:

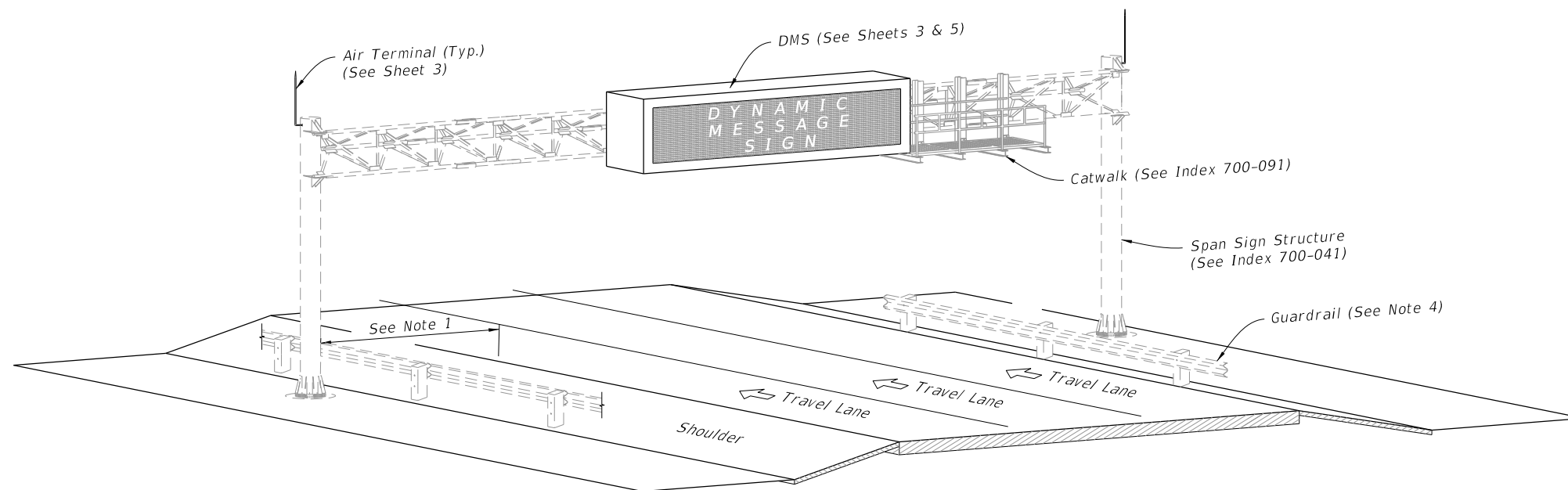
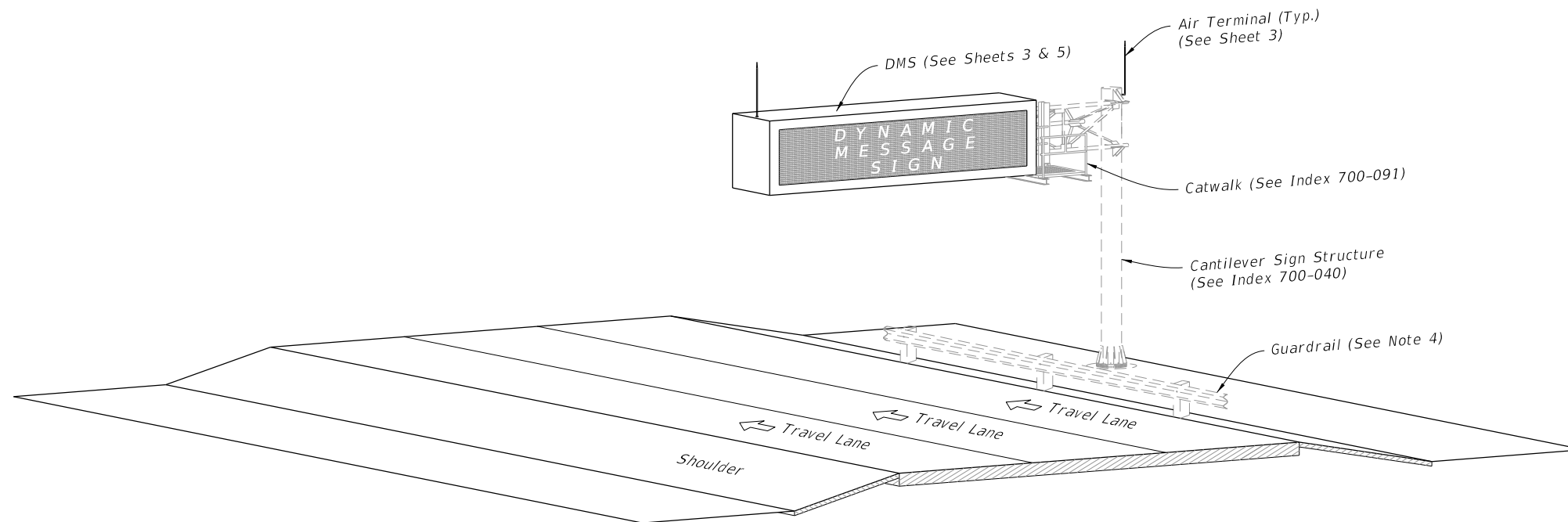
1. Free-swinging, internally-illuminated street signs shall only be installed on the signal pole for span wire assemblies. For mast arm assemblies the street sign may be installed on the arm or pole.
2. Free-swinging, internally-illuminated street signs meet the requirements of Specification 700.
3. Pole attachments and cantilever arm (or truss) assemblies may be accepted by Contractor certification provided the signs being supported meet the weight and area limitations included in Specification 700 for "Acceptance by Certification".
4. Pole attachments and cantilever arm (or truss) assemblies supporting signs not meeting the weight or area limitations included in Specification 700 for "Acceptance by Certification" require the submittal of structural calculations and Shop Drawings that have been prepared by and sealed by the Specialty Engineer.

9/28/2021 10:01:09 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	FREE-SWINGING, INTERNALLY-ILLUMINATED STREET SIGN ASSEMBLIES	INDEX 700-050	SHEET 1 of 1
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**GENERAL NOTES:**

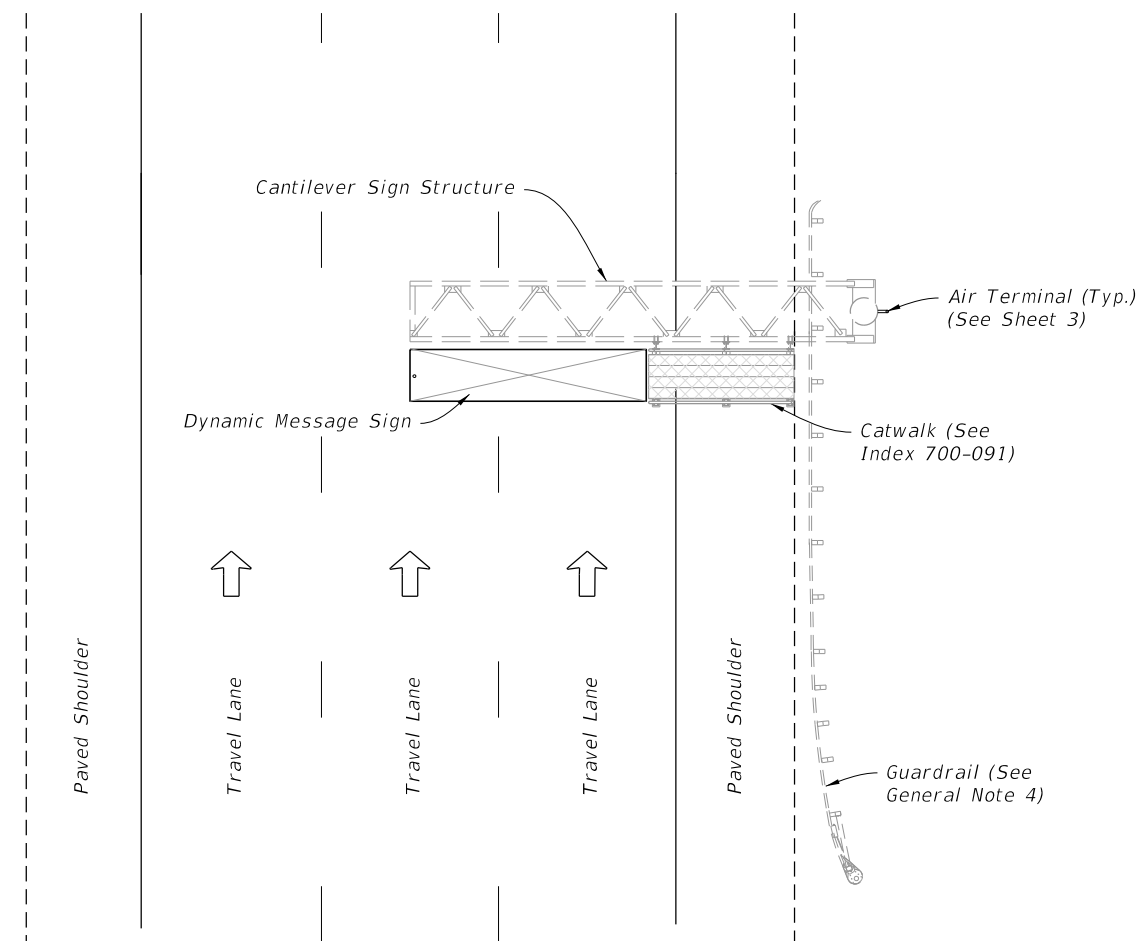
1. Work this Index with Specification 700.
2. Furnish and install the Dynamic Message Sign (DMS), sign structure in accordance with Index 700-040 or 700-041. Locate foundations at locations shown in the Plans.
3. Shop Drawings are required:
  - A. Include the DMS connection
  - B. Do not start fabrication until the shop drawings are approved
4. If required, install guardrail at location show in the Plans and in accordance with Index 536-001.
5. Materials:
  - A. Sign Mounting Components:
    - a. Aluminum Structural Shapes: ASTM B221, Alloy 6061-T6
    - b. Vertical Hangers: ASTM A709, Grade 36
    - c. U-Bolts: ASTM A449 or A193 B7
    - d. Steel Bolts, Nuts, and Washers:
      1. High Strength Bolts: ASTM F3125, Grade A325, Type 1
      2. Nuts: ASTM F563
      3. Washers: ASTM F463 (Flat Washer)
  - B. Coatings:
    - a. All nuts, bolts and washers ASTM F2329
    - b. All other steel items ASTM A123
    - c. Bolt hole Diameters: Bolt plus  $\frac{1}{16}$ " before galvanizing
6. Installation:
  - A. See project requirements for location of DMS Cabinet.
  - B. Field Adjust pole-mounted DMS cabinet height to achieve best access for maintenance personnel given site condition as directed by the Engineer. Avoid conflicts with stiffeners, handhole and maintenance of anchor bolts.
  - C. Locate the sign horizontal on the structure as shown in the Plans. Vertically center the sign enclosure with the centerline of the truss.
  - D. Before erection, field drill the bolt holes in the vertical hangers and horizontal mounting member attached to the sign enclosure. Field locate holes to allow vertical hanger placement as shown on the Plans with no conflicts with gusset or splice plates.
  - E. Locate threaded couplings on sign side of upright above the sign truss
  - F. Connect grounding conductors to the steel framework that has been cleaned to base metal by use of bonding plates having contact area of not less than 8 square inches or by welding or brazing. Drilling and tapping the steel structure to accept a threaded connector is also an acceptable method
  - G. If steel framework is to be drilled and tapped to accept threaded connector, the threaded connector shall be galvanized and have at least 5 threads fully engaged and secured with a jam nut to the steel framework.
  - H. Bends in the conduit must be greater than the minimum bending radius for the cable contained in the conduit.
  - I. Completely encase all data, fiber optic and power cables for the DMS within the sign structure or in conduit.
  - J. Permanently stamp/mark foundation to indicate conduit locations.
  - K. Transition conduit in foundation to indicate underground conduit with appropriate reducer outside the limits of the foundation.



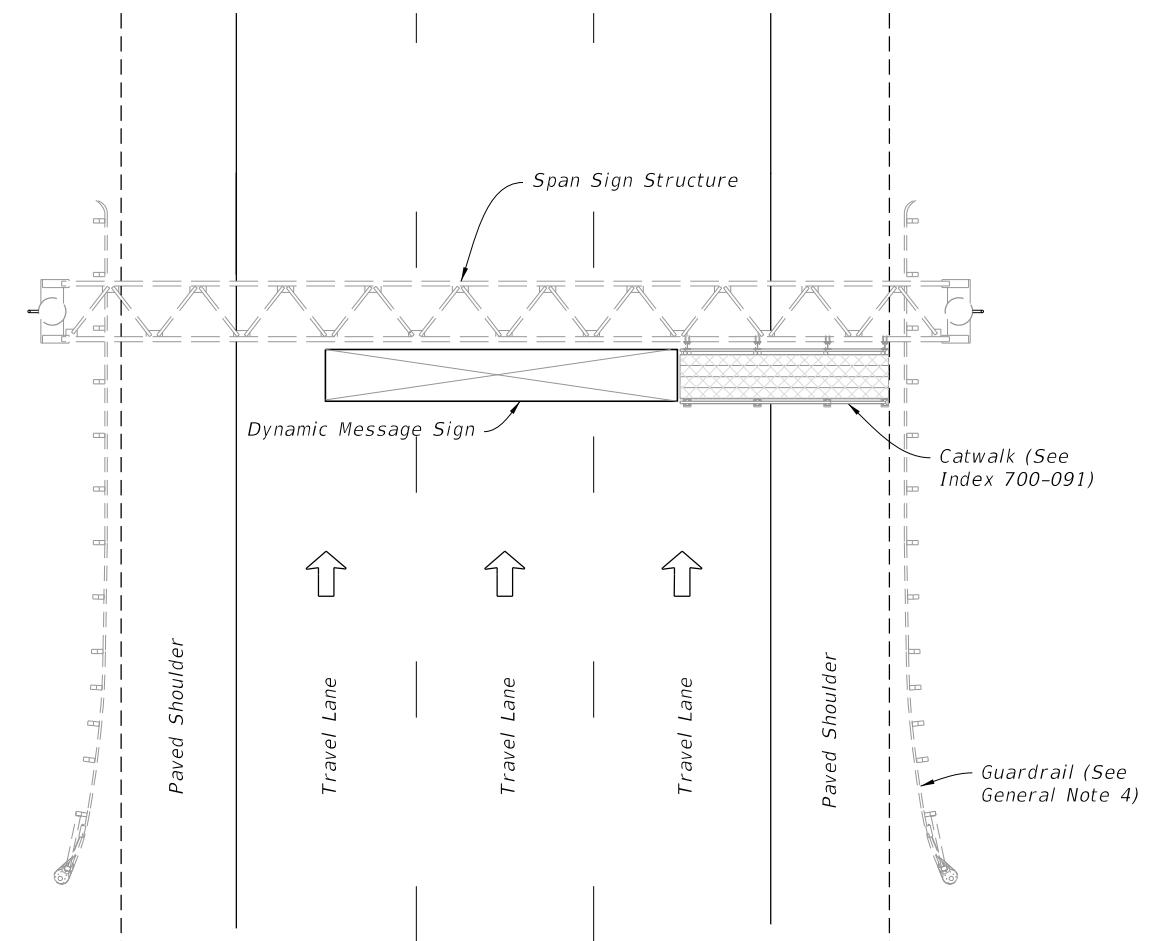
DYNAMIC MESSAGE SIGN ASSEMBLY

3/16/2022 7:18:02 AM

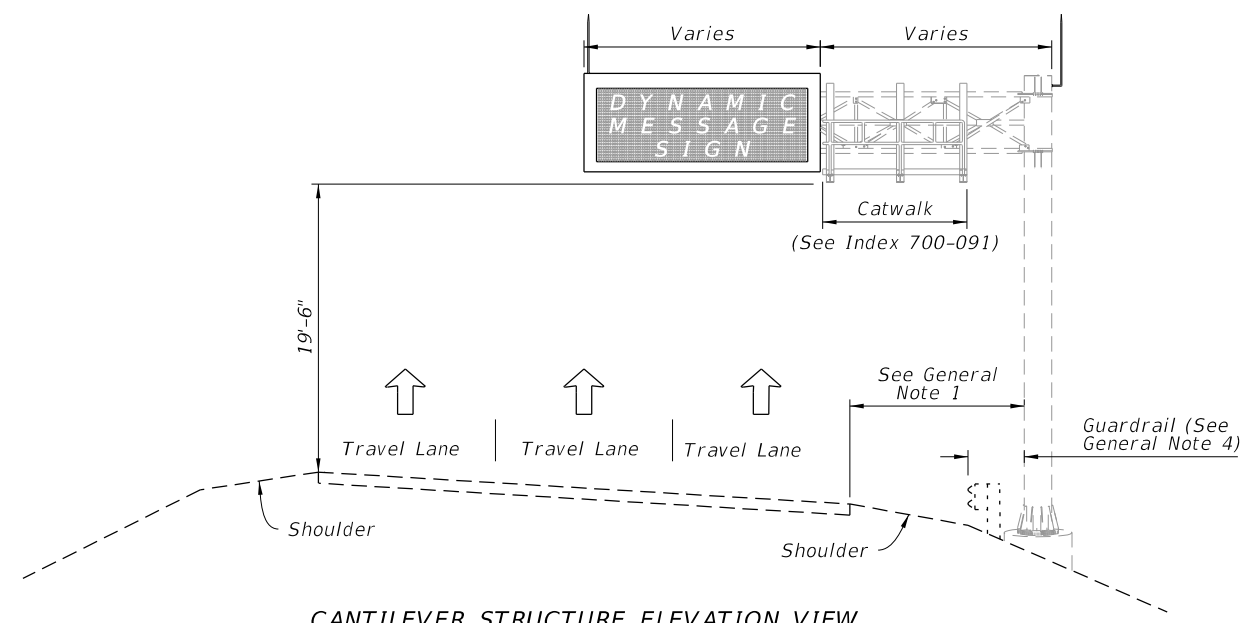
LAST REVISION 11/01/20	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	DYNAMIC MESSAGE SIGN WALK-IN	INDEX 700-090	SHEET 1 of 5
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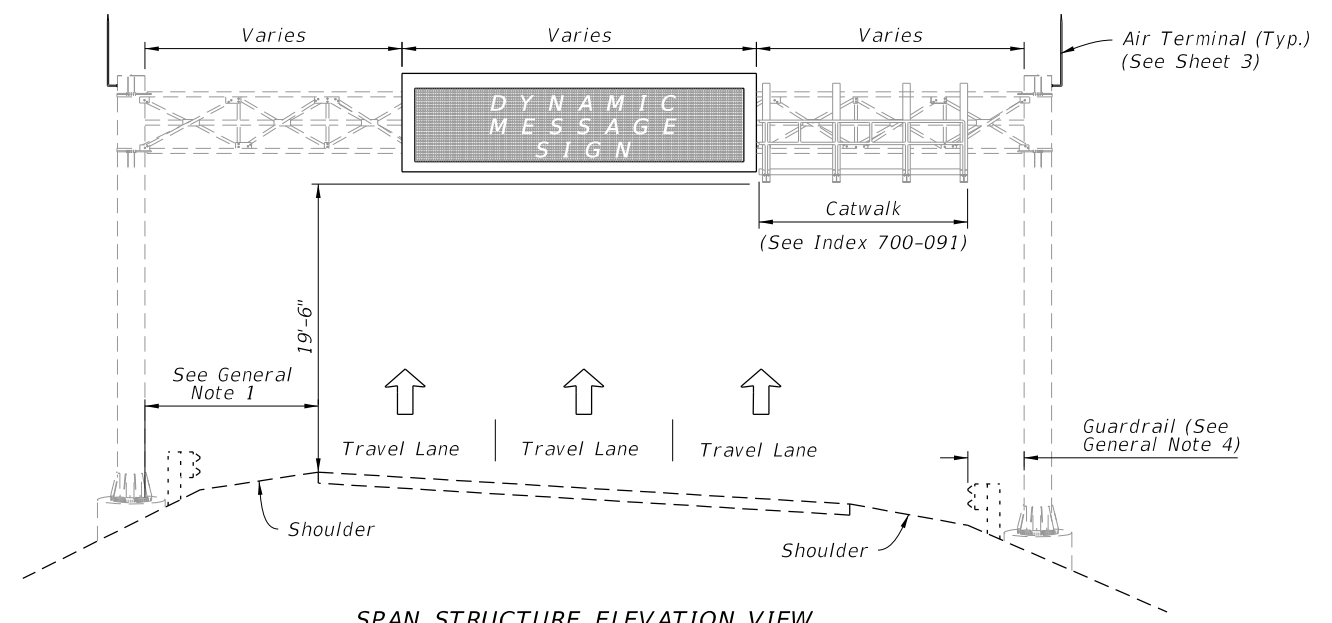
CANTILEVER STRUCTURE PLAN VIEW



SPAN STRUCTURE PLAN VIEW



CANTILEVER STRUCTURE ELEVATION VIEW

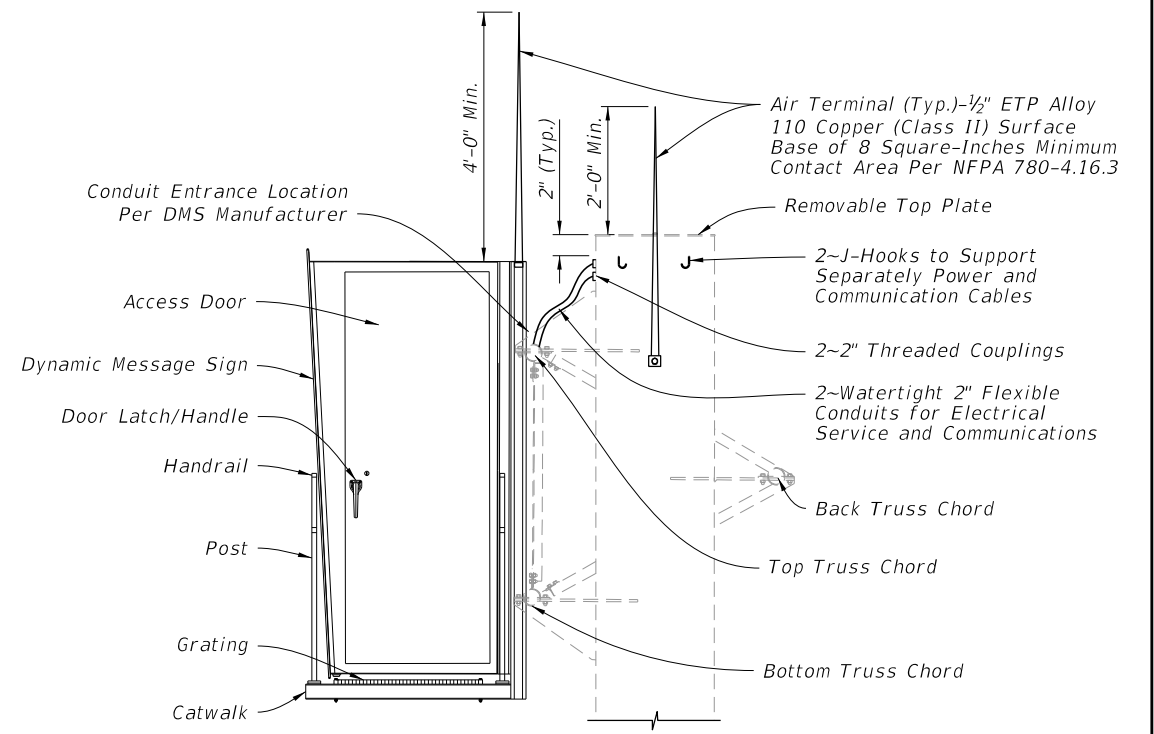
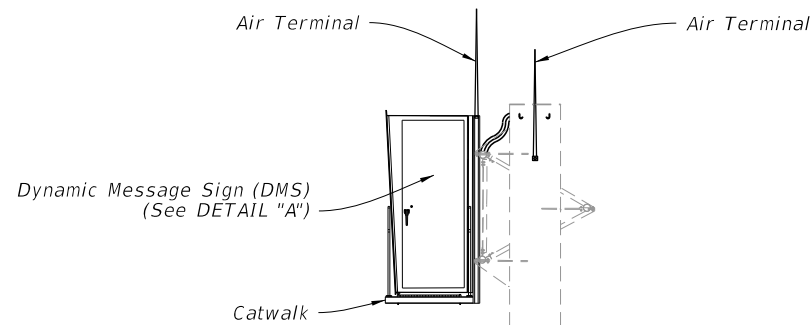


SPAN STRUCTURE ELEVATION VIEW

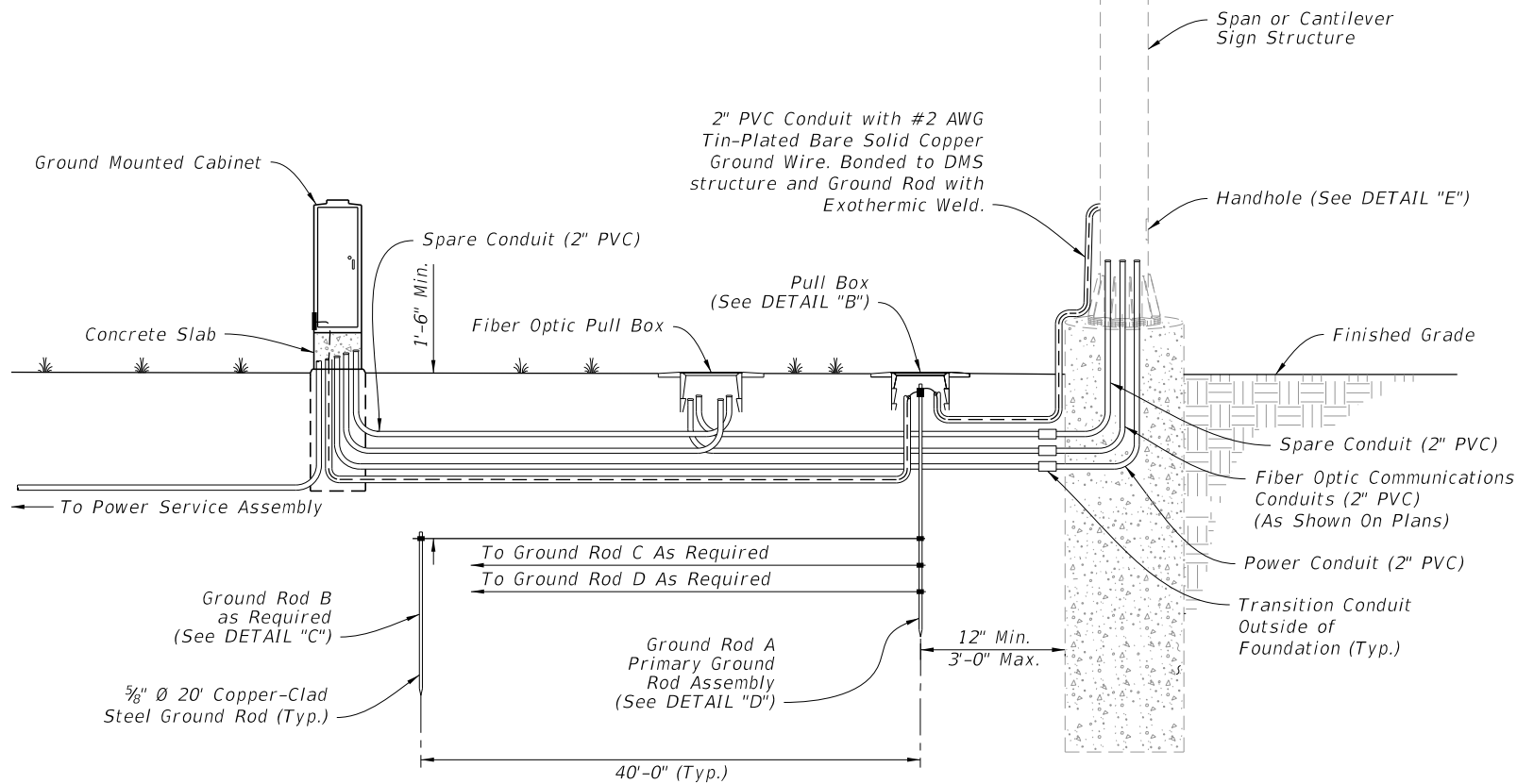
DYNAMIC MESSAGE SIGN GENERAL LAYOUT  
 NOTE: Actual number and direction of travel lanes varies.

9/28/2021 10:01:12 AM

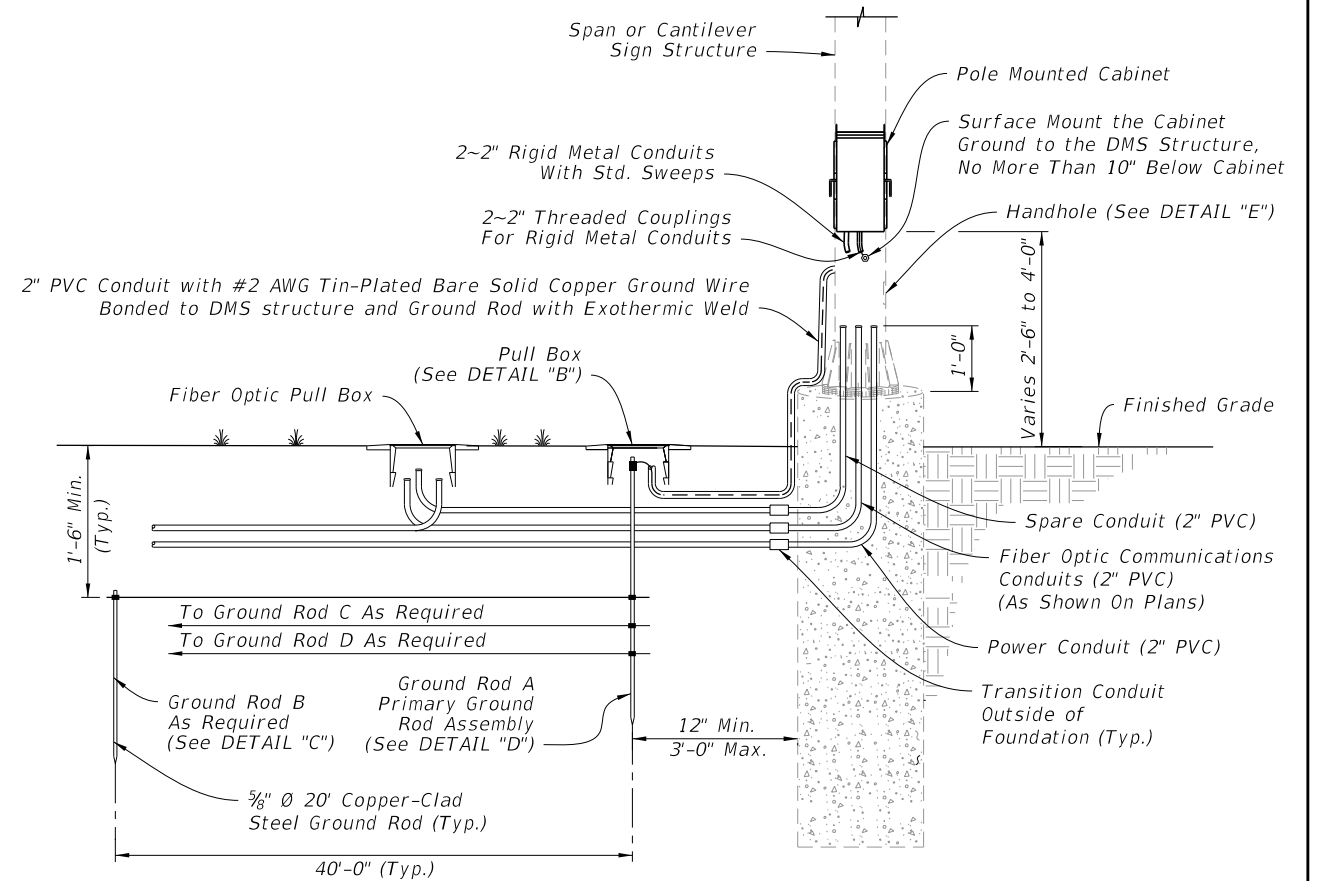
LAST REVISION 11/01/19	REVISION	DESCRIPTION:	 <b>FY 2022-23 STANDARD PLANS</b>	<b>DYNAMIC MESSAGE SIGN WALK-IN</b>	INDEX <b>700-090</b>	SHEET <b>2 of 5</b>
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DETAIL "A"



GROUND MOUNTED CABINET

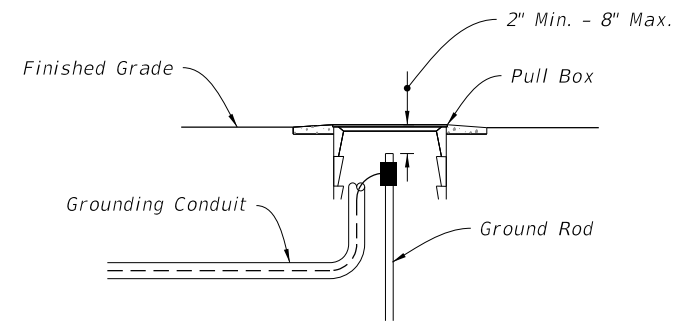


POLE MOUNTED CABINET

DYNAMIC MESSAGE SIGN GROUNDING AND CONDUIT DETAIL

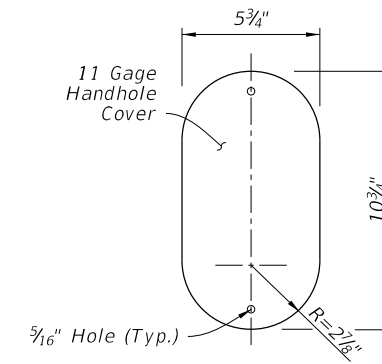
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LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2022-23 STANDARD PLANS	DYNAMIC MESSAGE SIGN WALK-IN	INDEX 700-090	SHEET 3 of 5
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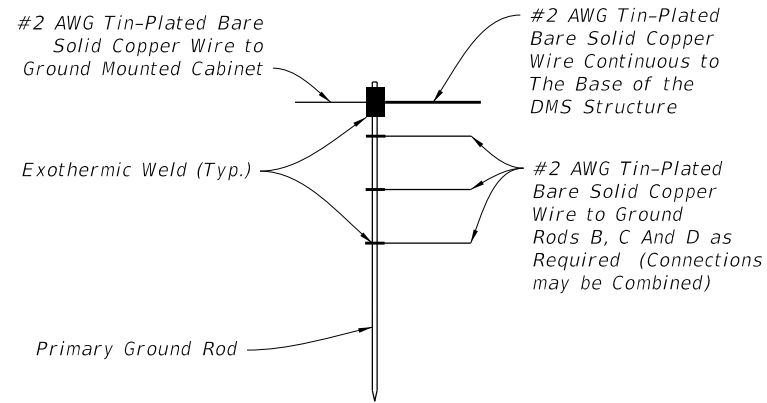


(Pole Mounted Cabinet Configuration Shown)

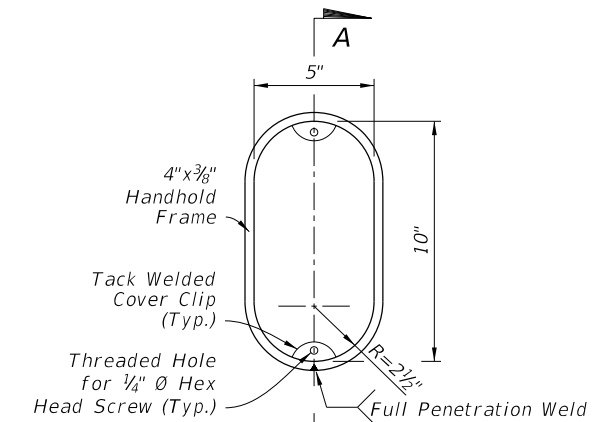
**DETAIL "B"**



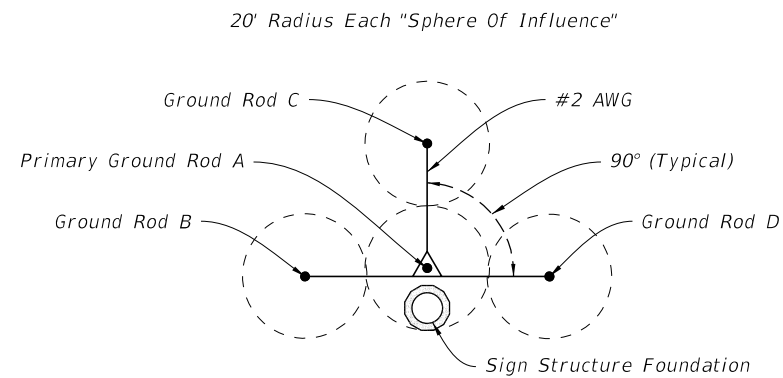
**COVER**



**DETAIL "C"**



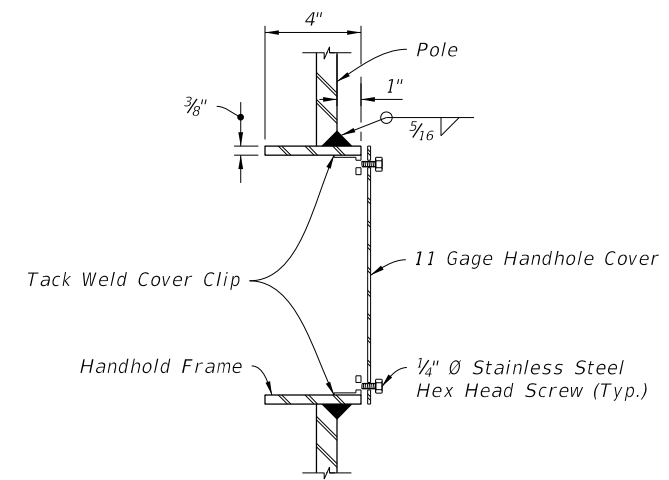
**FRAME**



TYPICAL  
(20' Rods, 40' Spacing)

**GROUND ROD ARRAY DETAIL**

**DETAIL "D"**



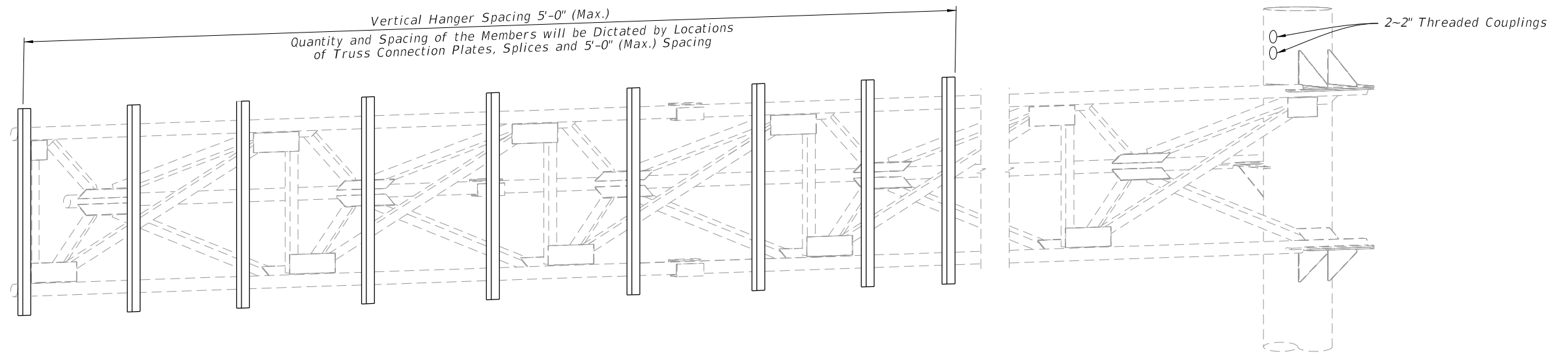
(Thru Handhole)

**SECTION A-A**

**DETAIL "E"**

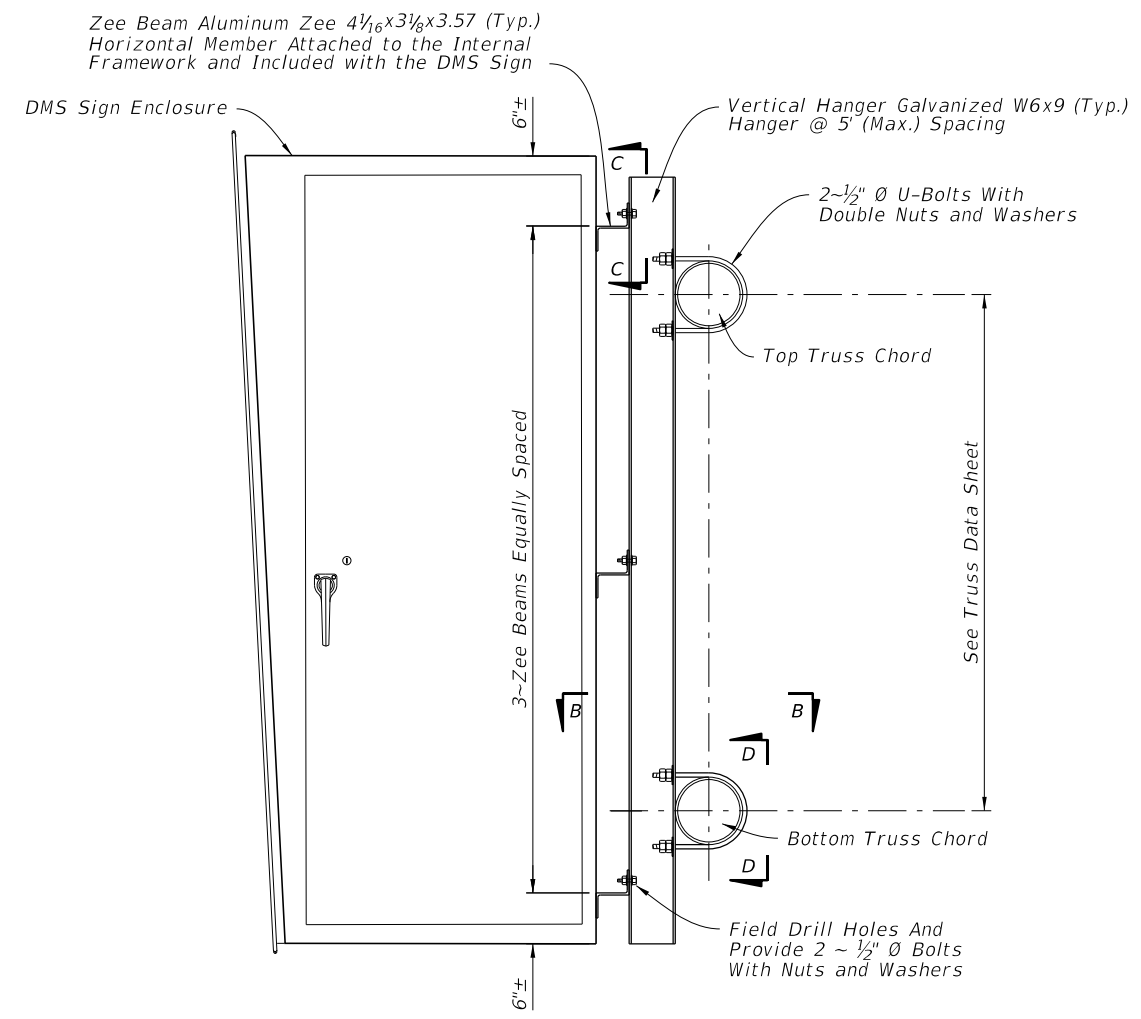
9/28/2021 10:01:14 AM

LAST REVISION 11/01/20	REVISION	DESCRIPTION:		FY 2022-23 STANDARD PLANS	DYNAMIC MESSAGE SIGN WALK-IN	INDEX 700-090	SHEET 4 of 5
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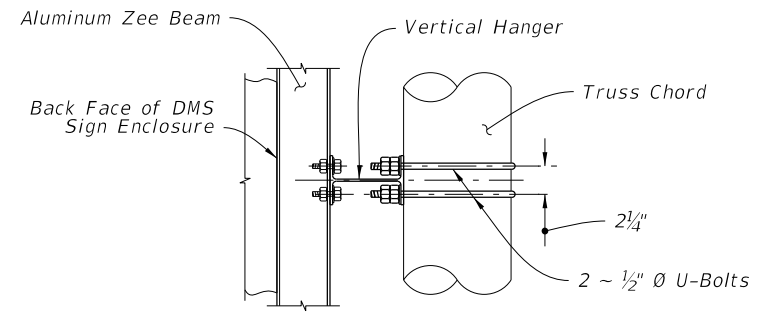


(Cantilever Sign Structure Shown, Span Sign Structure Similar)

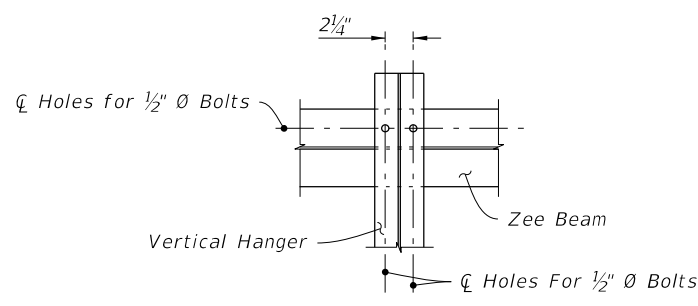
**HANGER LOCATION DETAIL**



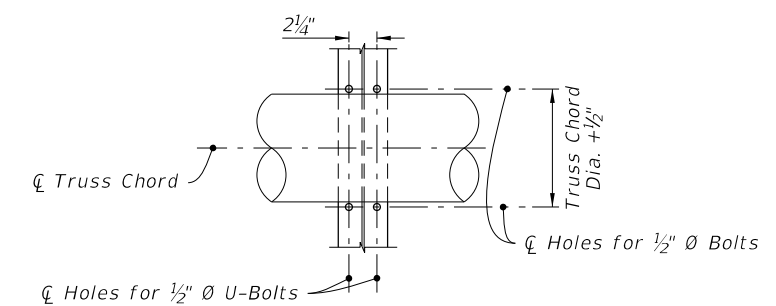
**DYNAMIC MESSAGE SIGN END VIEW**



**SECTION B-B**



**SECTION C-C**



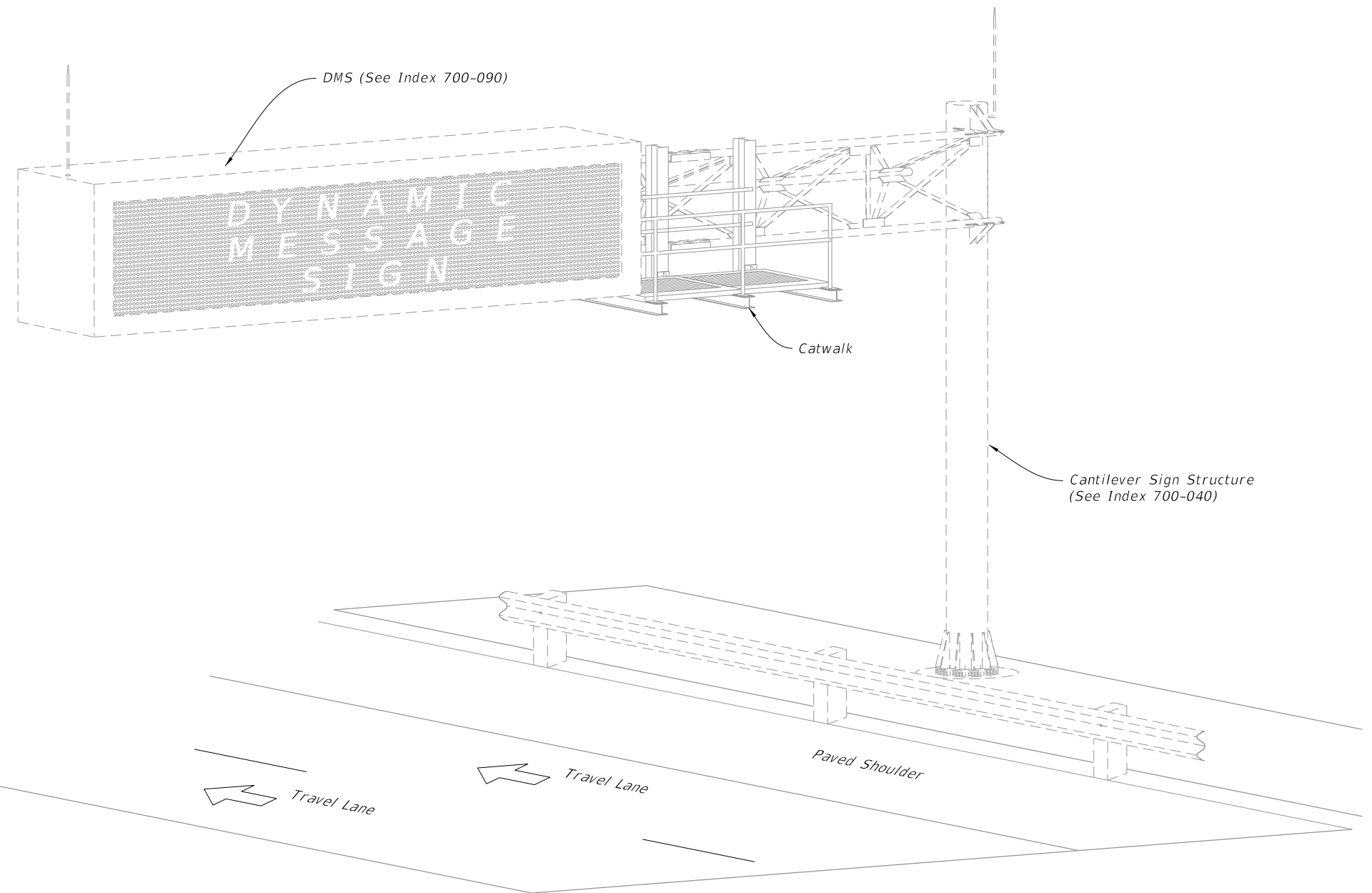
**SECTION D-D**

9/28/2021 10:01:15 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2022-23 STANDARD PLANS	DYNAMIC MESSAGE SIGN WALK-IN	INDEX 700-090	SHEET 5 of 5
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**GENERAL NOTES:**

1. Work this Index with Specification 700.
2. Shop Drawings are required:
  - A. Provide length as shown in the Plans
  - B. Design in accordance with AISC, AASHTO, and OSHA requirements
  - B. Do not start fabrication until the shop drawings are approved
3. Catwalk hangers must be positioned to avoid conflicts with the sign structure truss and gusset plates. Place walkway close to the sign with a maximum open distance from walkway grate to DMS sign of 1/2".
4. Maximum spacing of Catwalk hanger supports is 5'-0". Cantilever ends of grating is 8".
5. Galvanized steel catwalk grating meeting the requirements of Specification 504-2.3. Must Support a 90 psf load and have a 3 1/2" minimum toe kick. Attach grating in accordance with the manufacturer's instructions using stainless steel or galvanized fasteners.
6. Supply and install an OSHA 1910 compliant, self closing, hot dip galvanized safety gate. Install per manufactures instructions.
7. Chain link fabric options (2" mesh with knuckled selvage top and bottom for all options):
  - A. AASHTO M181 Type I - Zinc Coated Steel, No. 9 gage (coated wire diameter), coated at the rate of 1.8 oz./ft<sup>2</sup>. (M181 Class D 2.0 oz./ft<sup>2</sup>. modified to 1.8 oz./ft<sup>2</sup>).
  - B. AASHTO M181 Type II -Aluminum Coated Steel, No. 9 gage (coated wire diameter), coated at the rate of 0.40 oz./ft<sup>2</sup>.
8. Install 2" NPS (Sch. 40) guiderail and posts: ASTM A53 Grade B for standard weight pipe.
9. Welding:  
E70XX
10. Materials:
  - A. Steel Plates ASTM A 36 or A709 Grade 36.
  - B. W- Sections: ASTM A572 Grade 36 or 50.
  - C. Steel Pipe Railings or Structural Tubing: Specification 962
  - D. High Strength Bolts, Nuts and Washers: Specification 962
  - E. U-Bolts, nuts and washers: Specification 962
11. Coatings/Galvanizing:  
Hot dip galvanize support frame after fabrication and galvanize non-stainless steel fasteners in accordance with Specification 962.



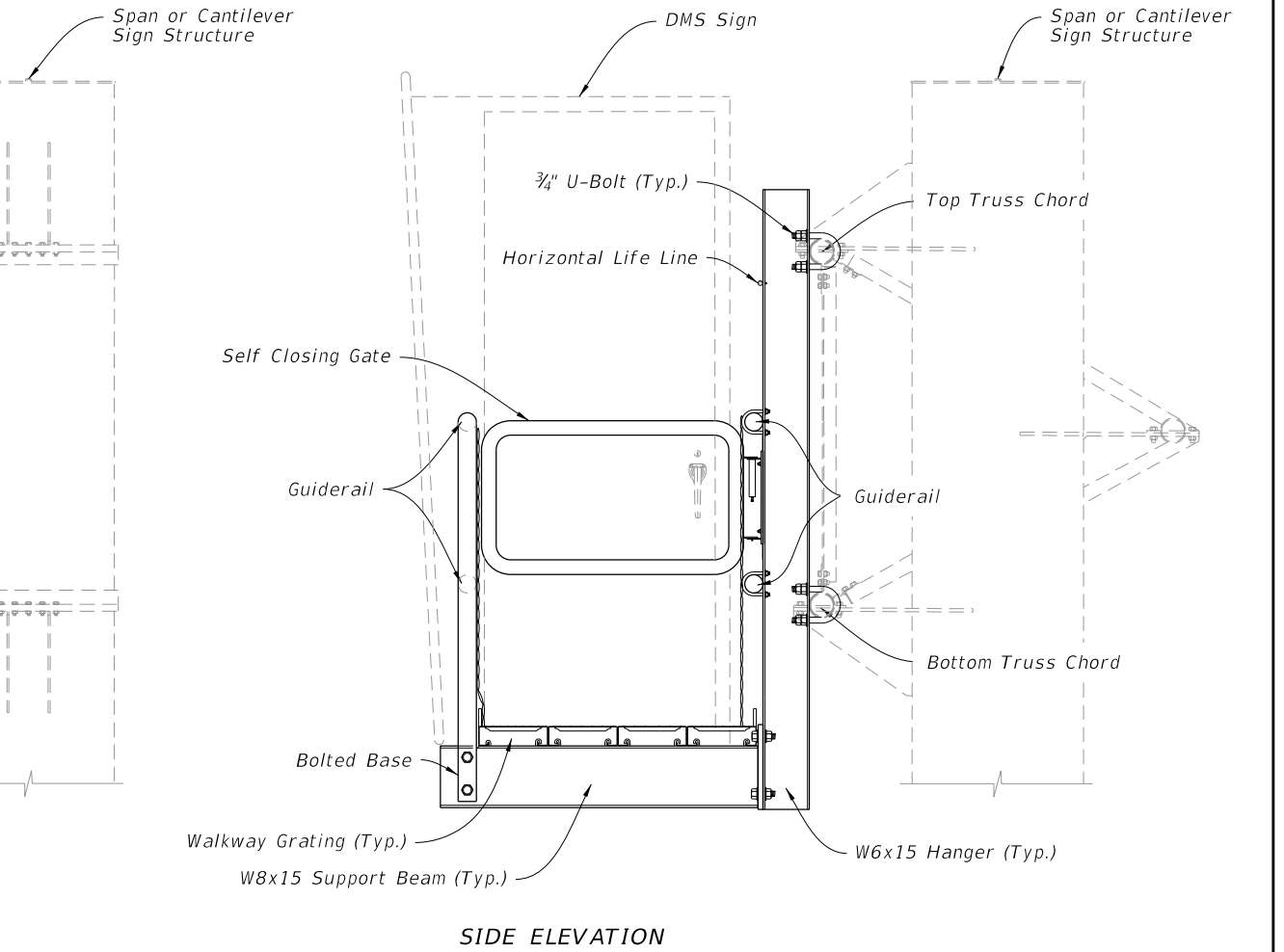
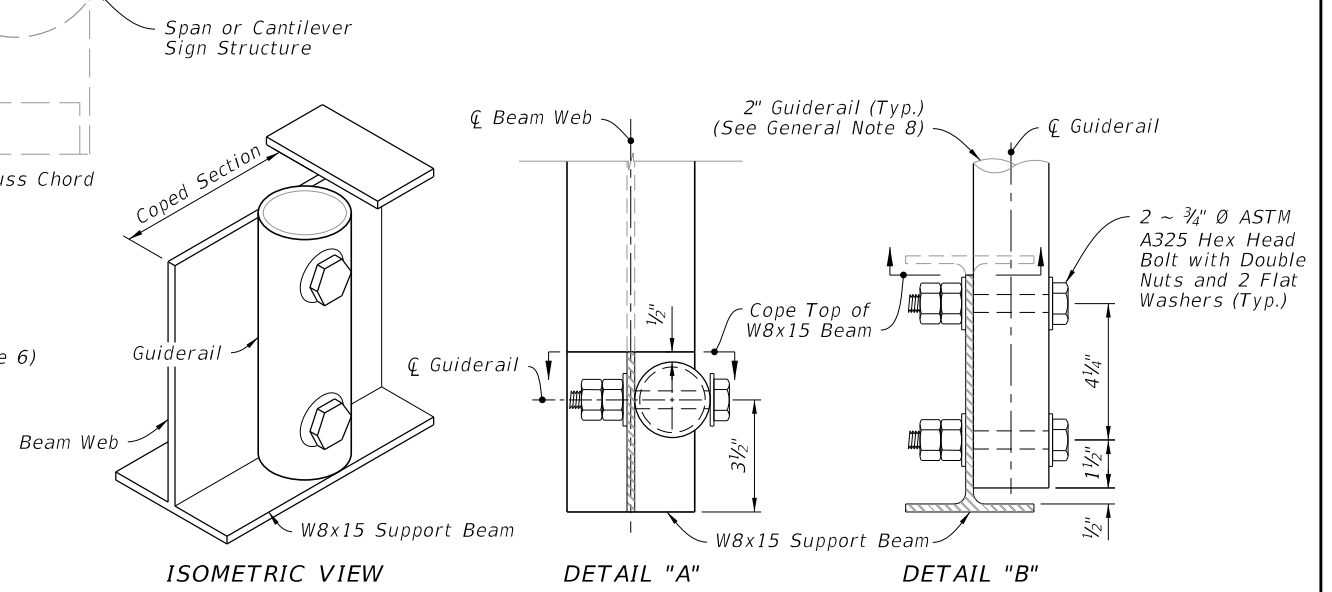
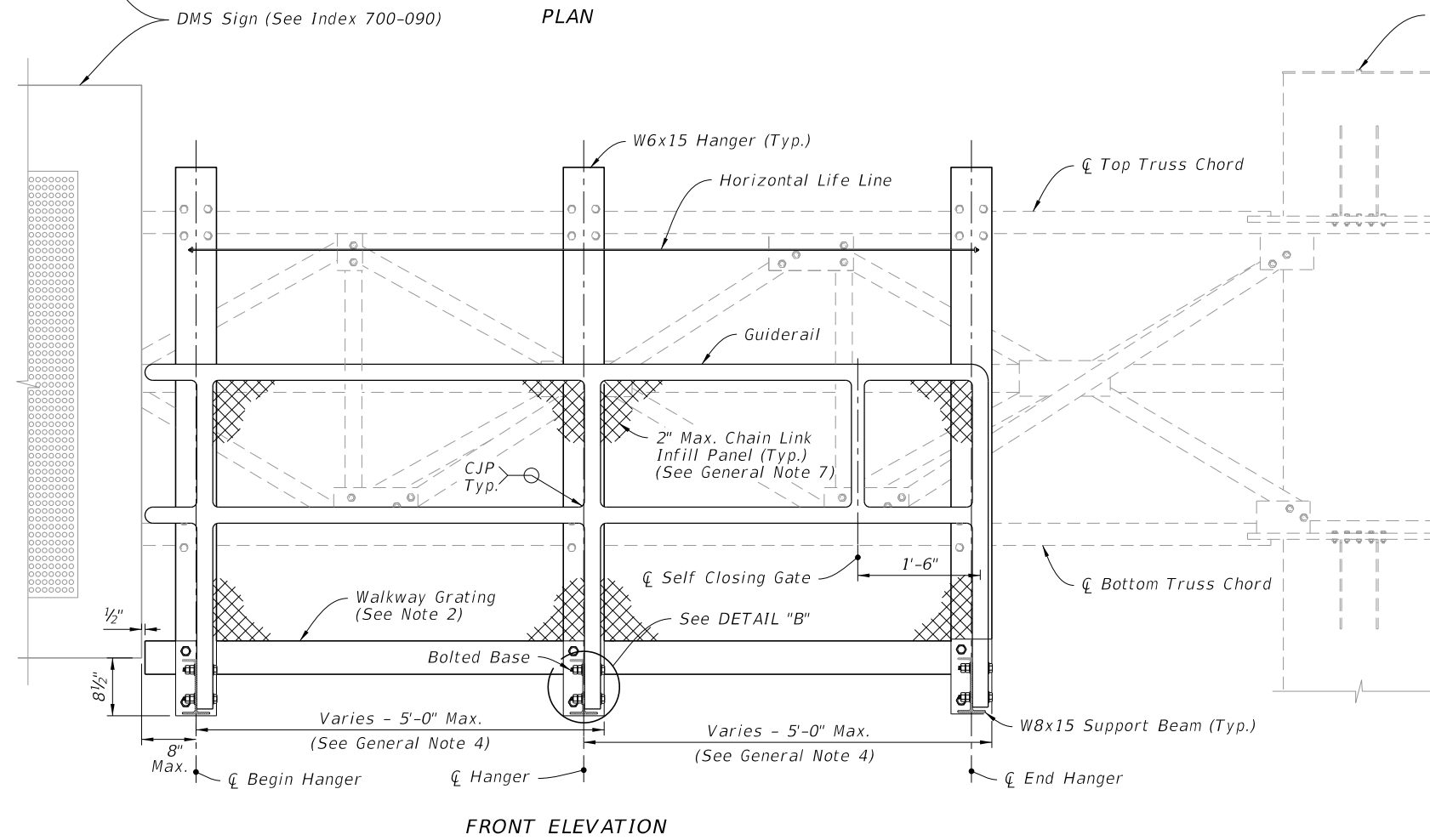
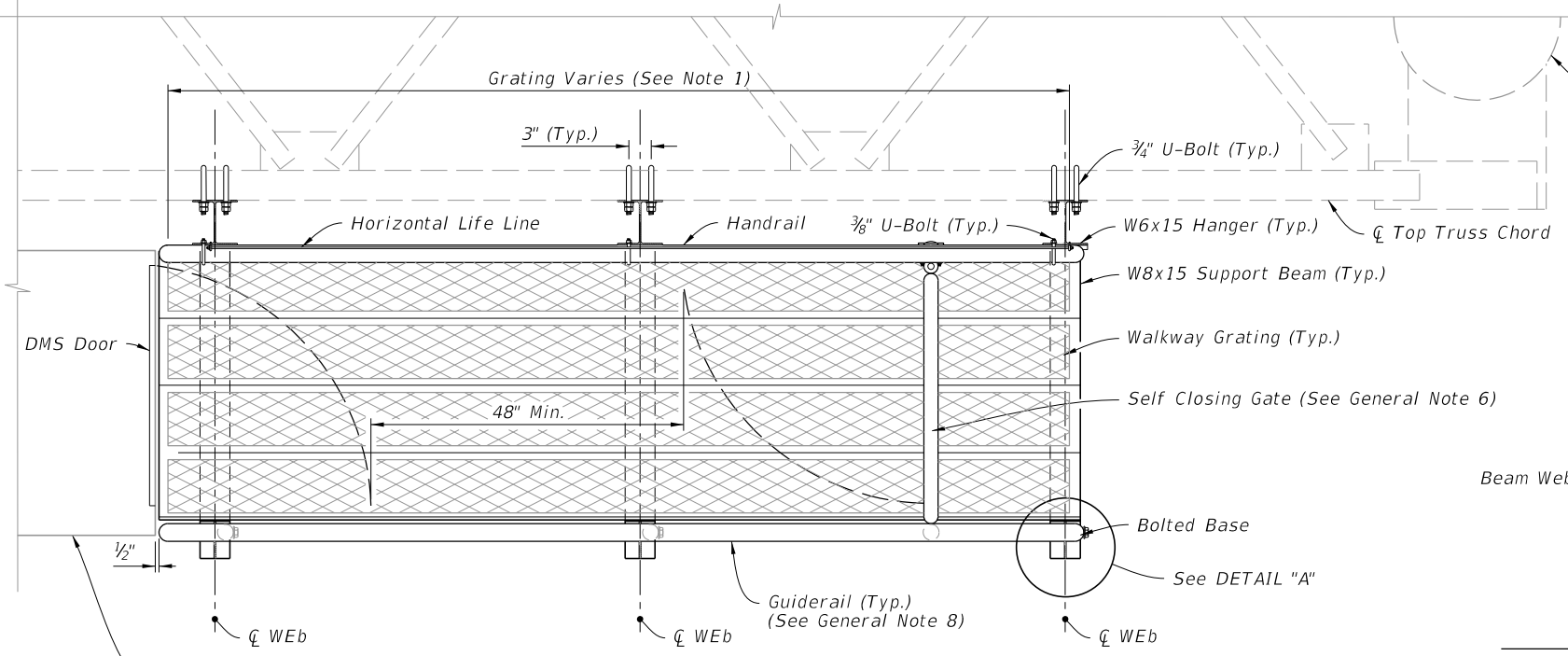
**CATWALK ASSEMBLY**  
(Cantilever Shown, Span Similar)

**TABLE OF CONTENTS:**

Sheet	Description
1	General Notes and Content
2	General Assembly and Fixed Base Details
3	Walkway Support Details

9/28/2021 10:01:16 AM





GENERAL ASSEMBLY

GENERAL ASSEMBLY AND FIXED BASE DETAILS

- NOTES:**  
 1. See manufacturer details for walkway planks and bolting criteria.  
 2. Fasten securely. See grating manufactures details.

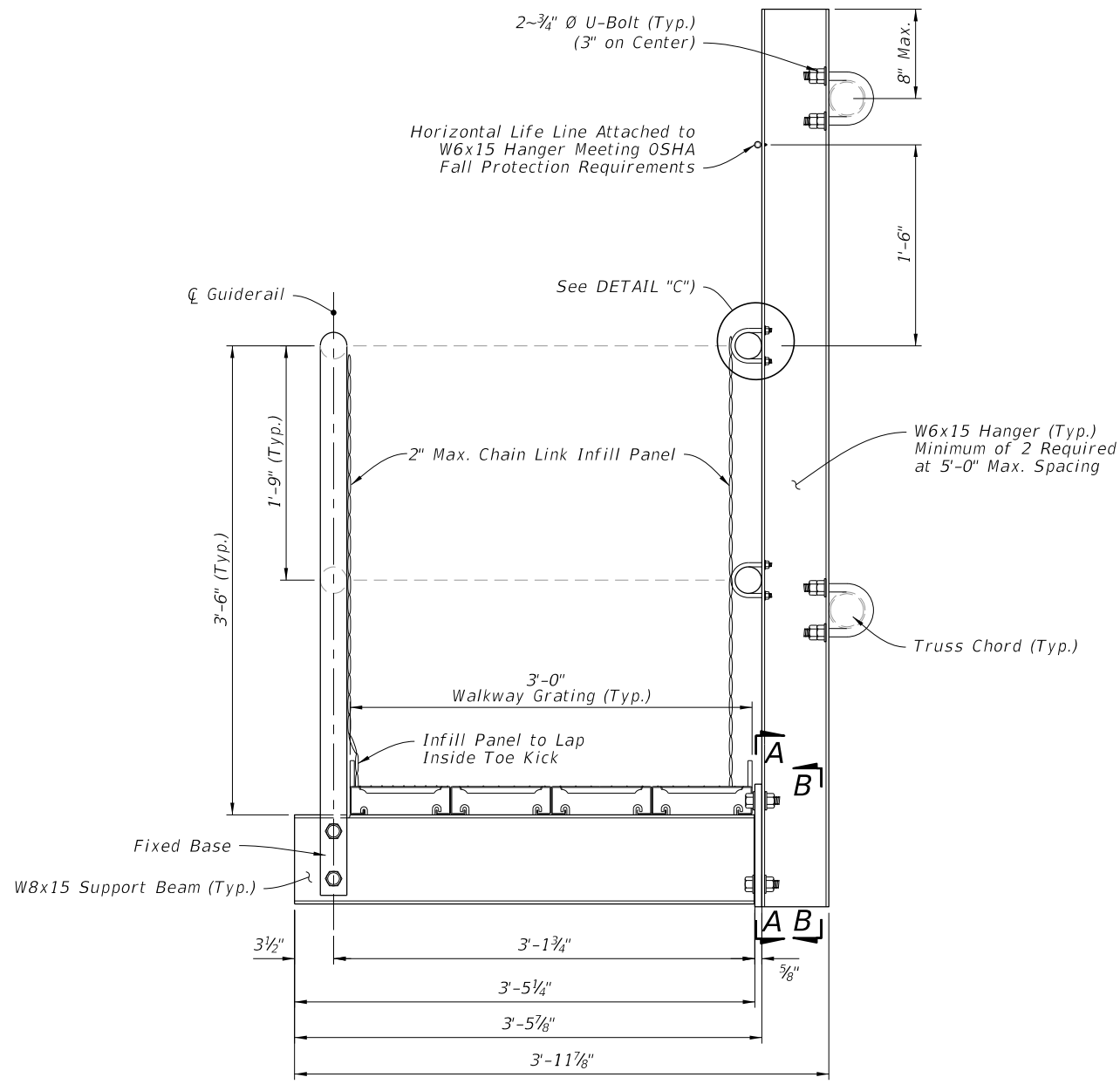
9/28/2021 10:01:18 AM

LAST REVISION	DESCRIPTION:
11/01/19	

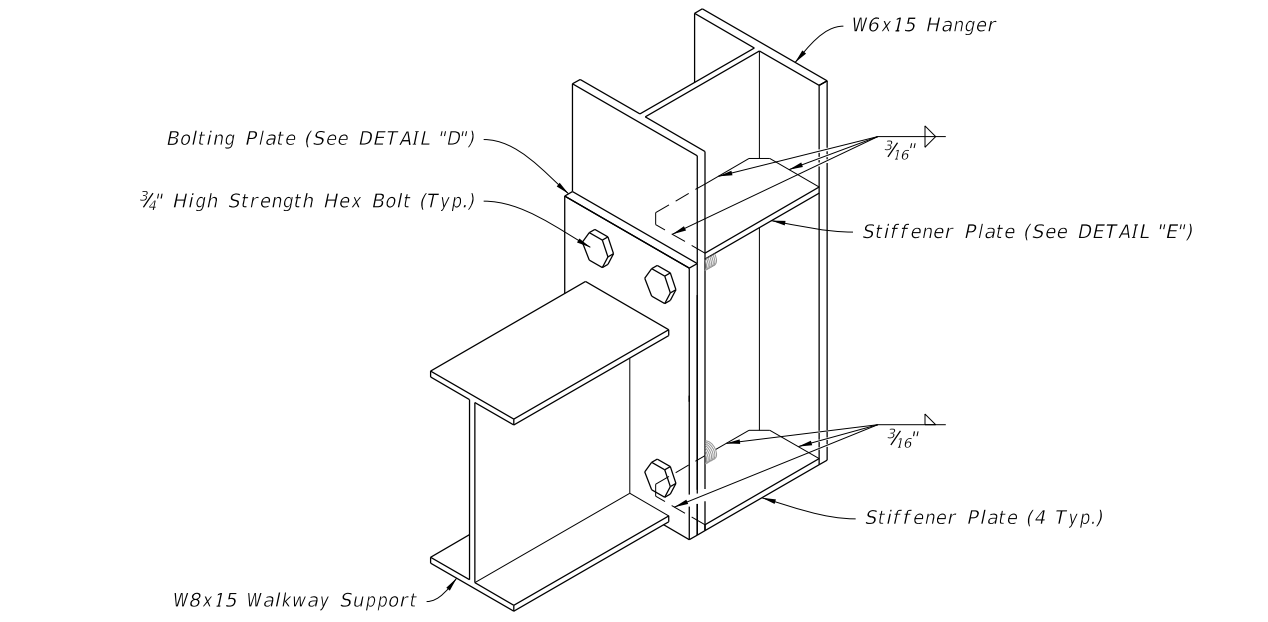

**FY 2022-23  
STANDARD PLANS**

CATWALK DETAILS

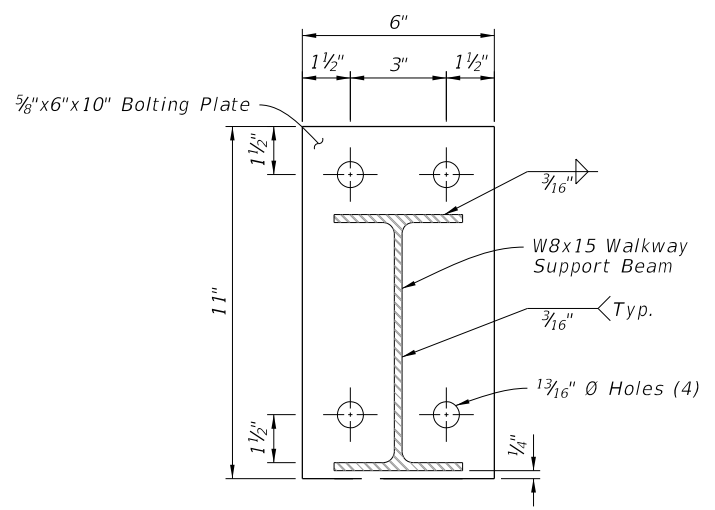
INDEX	SHEET
700-091	2 of 3



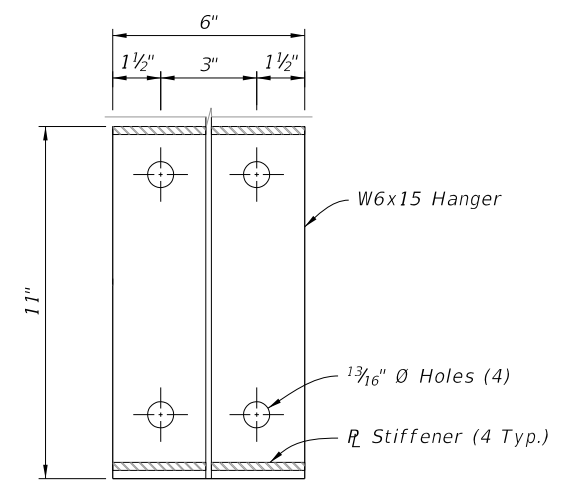
WALKWAY SUPPORT DETAILS



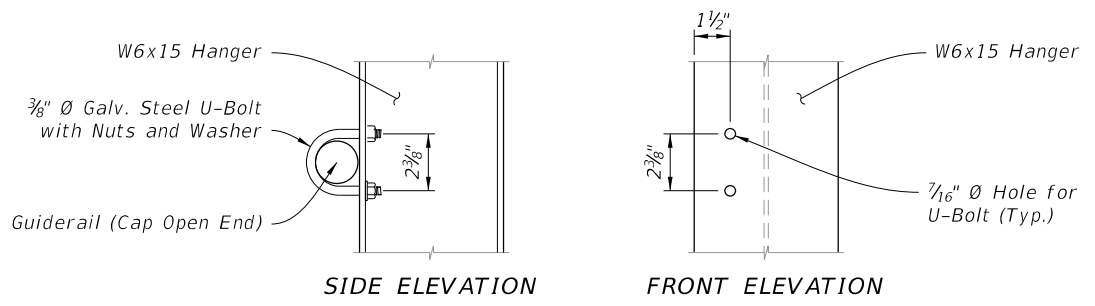
ISOMETRIC VIEW



SECTION A-A



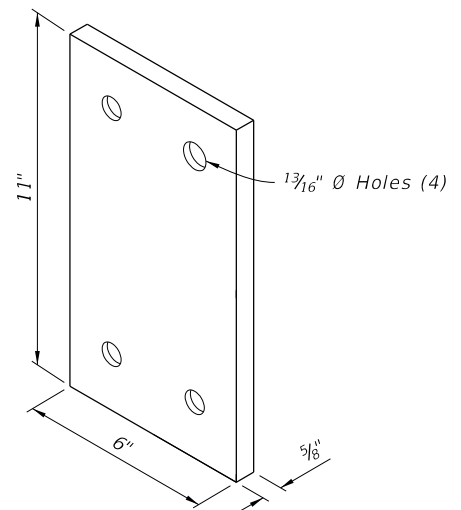
SECTION B-B



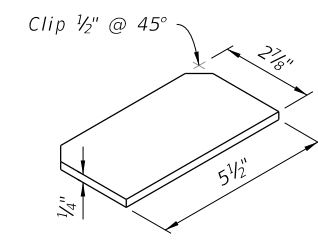
SIDE ELEVATION

FRONT ELEVATION

DETAIL "C"  
(Guiderail Attachment)




DETAIL "D"  
(Bolting Plate)

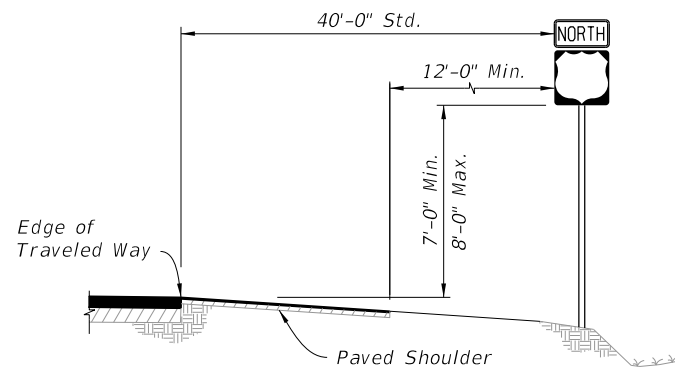


DETAIL "E"  
(Stiffener Plate)

WALKWAY SUPPORT DETAILS

9/28/2021 10:01:19 AM

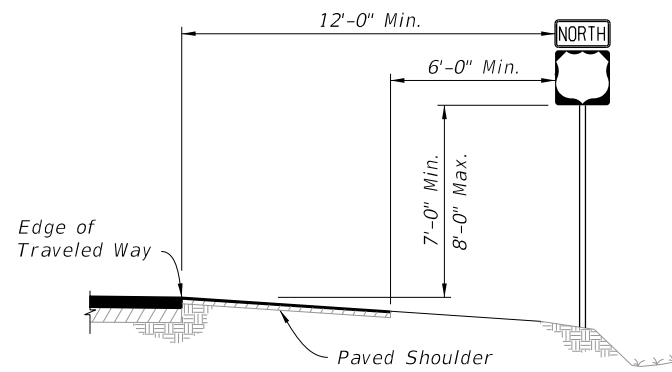
LAST REVISION 11/01/19	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	CATWALK DETAILS	INDEX 700-091	SHEET 3 of 3
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**NOTE:**  
If median width does not allow standard offset from both roadway, center sign in median.

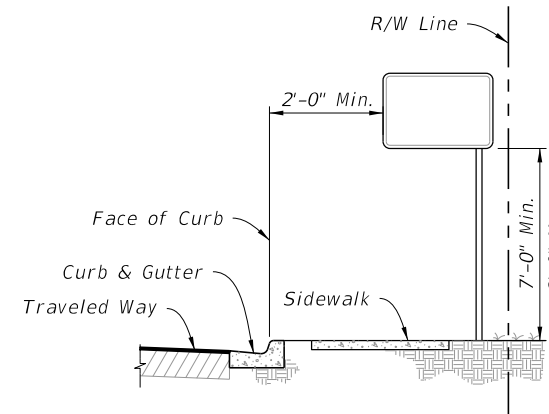
**CASE I**

Use on Limited Access Roadways



**CASE II**

Use on Arterial and Collector Roadways, and Limited Access Ramps

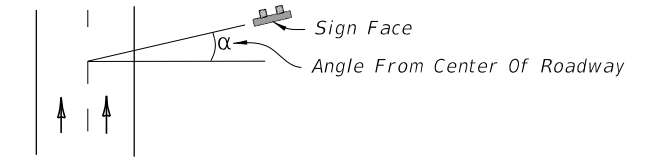


**CASE III**

Use on Arterial and Collector Roadways

**GENERAL NOTES:**

1. Single-Column Signs Shown, Multi-Column Signs similar. These typical sections serve as a guide for locating the traffic signs required under various roadside conditions. For size and details of sign construction and footing, refer to the appropriate Index and Plans.
2. Verify the length of sign supports in the field prior to fabrication.
3. Install ground signs at an angle of 1 to 4 degrees away from the traffic flow (see illustration). Install shoulder mounted signs rotated counterclockwise and median mounted signs rotated clockwise. Install signs on a curve as noted above from the perpendicular to the motorist line of sight.



4. The setback for Stop and Yield signs may be reduced to 3' minimum from the Edge of Traveled Way if required for visibility in business or residential sections with no curb and speeds of 30 MPH or less.

5. The mounting heights are measured from the bottom of the sign panel to a horizontal line extended from the Edge of Traveled Way or from the ground surface at the back of curb. If the standard heights cannot be met, the minimum heights are as follows:

Limited Access Roadways - 7'

Arterial and Collector Roadways:

- 5' - Rural
- 7' - Urban (including residential with parking and/or pedestrian activity)

Limited Access Roadways:

If a secondary sign is mounted below the major sign, mount the major sign so that the bottom of the sign is at least 8' above the edge of the traveled way and the secondary sign at least 5' above the edge of the traveled way.

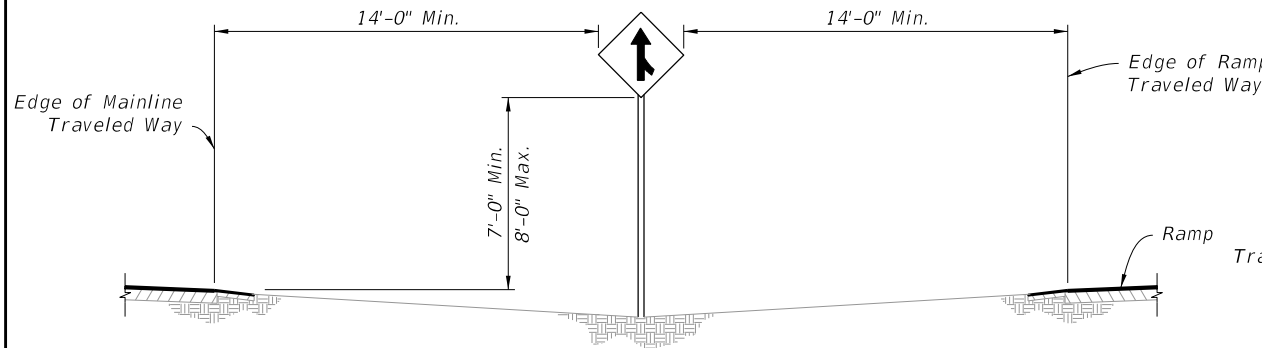
Arterial and Collector Roadways:

- Rural, mount the secondary sign at least 5' above the edge of the traveled way.
- Urban, mount the secondary sign at least 7' above the edge of the traveled way.

6. Do not install sign supports in the bottom of ditches.

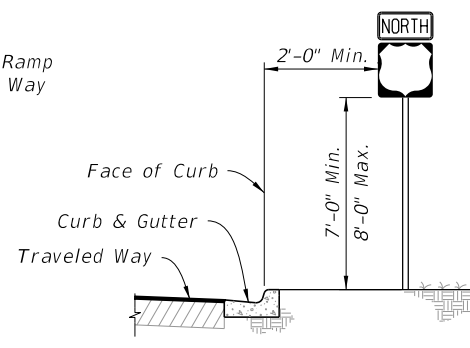
7. Install sign supports so they do not reduce the accessible width of Sidewalks or Shared Use Paths to less than 4' min. clear width.

8. CASE X sign placement is for Interstate Exit Ramps only. Use CASE I through Case VIII as appropriate for all other Wrong Way signs.



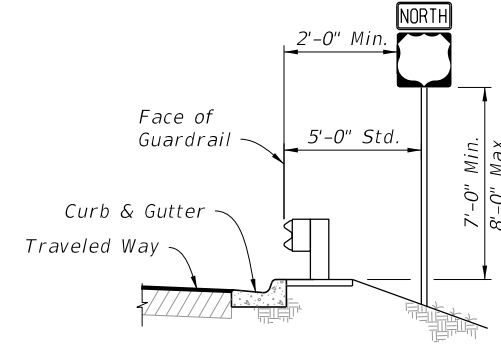
**CASE IV**

Use on Limited Access Roadways



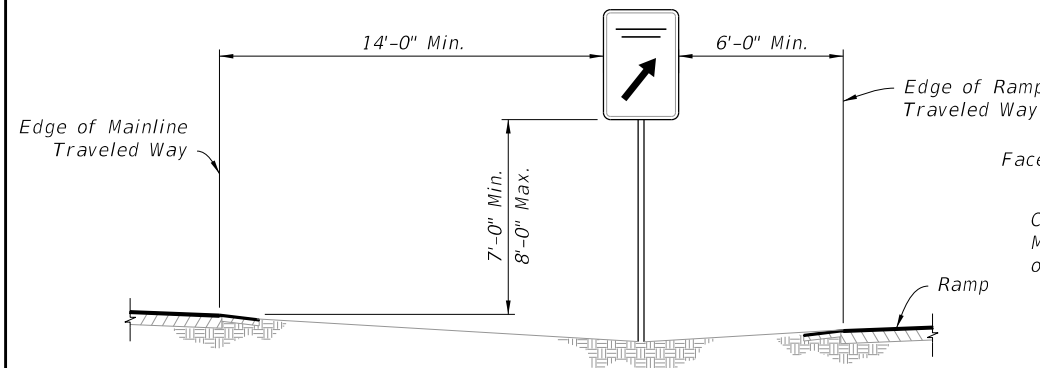
**CASE V**

Use in Business or Residential Areas Only



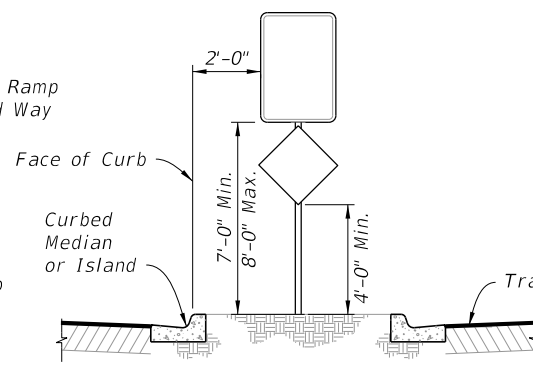
**CASE VI**

Use on Roadways With Signs Behind Guardrail



**CASE VII**

REST AREA AND EXIT GORE SIGNS  
Use on Limited Access Roadways

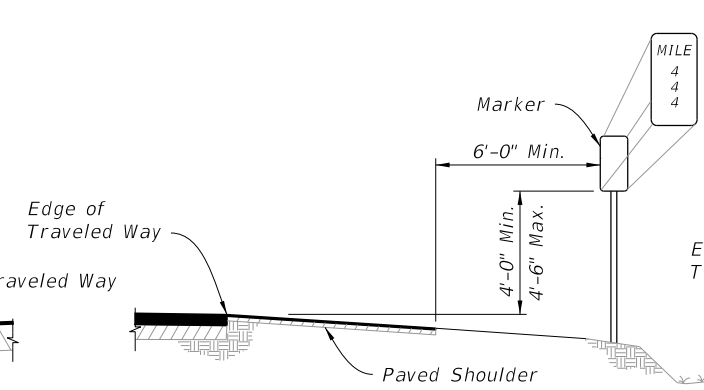


**NOTES:**

1. For separators <6'-0", center the sign within the separator, center sign column on island.
2. Offset 6'-0" Std. (2'-0" Min.) from Median or Island Nose.

**CASE VIII**

Use on Island or Curbed Median

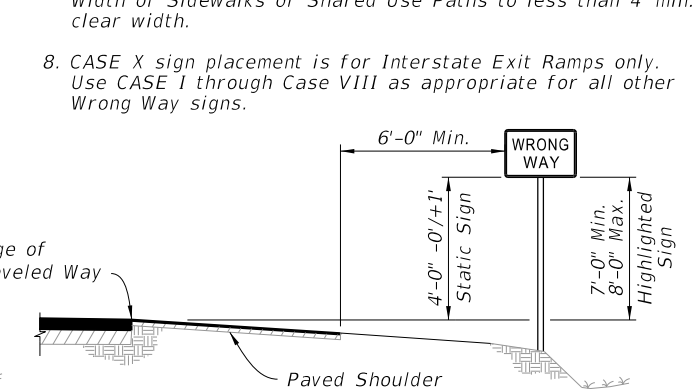


**NOTE:**

For more information refer to Section 2H of the MUTCD.

**CASE IX**

MILE POST MARKER  
Use on Limited Access Roadways



**CASE X**

WRONG WAY SIGNS  
(See Note 8)

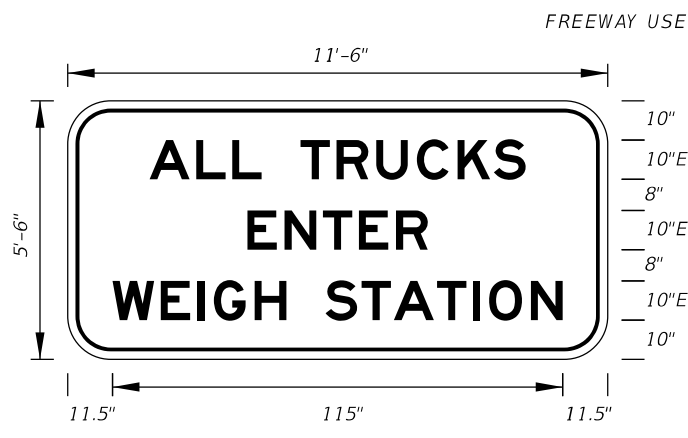
12/9/2021 8:29:55 AM

LAST REVISION	DESCRIPTION:
11/01/21	


**FY 2022-23  
STANDARD PLANS**

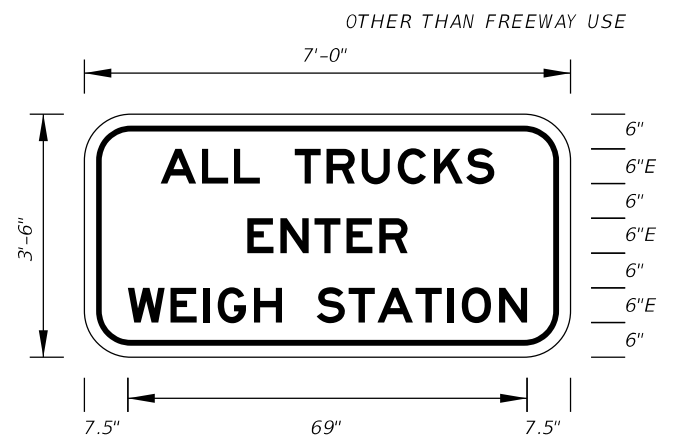
**TYPICAL SECTIONS FOR PLACEMENT  
OF SINGLE AND MULTI-COLUMN SIGNS**

INDEX	SHEET
700-101	1 of 1



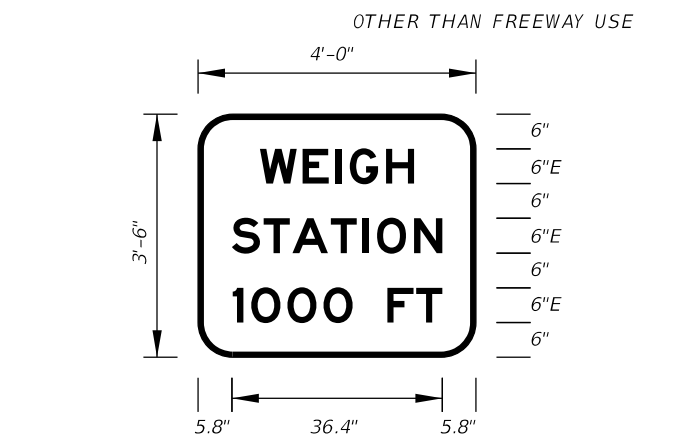
**FTP-1-06**  
11'-6" X 5'-6"  
9" Radii 2" Border

10" Series E Legend  
White Background  
Black Legend and Border



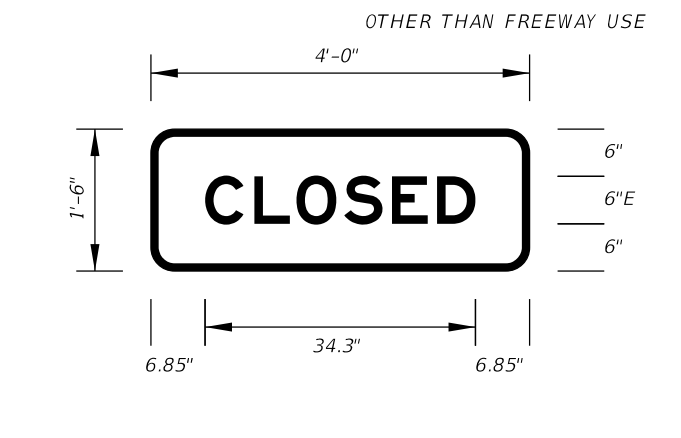
**FTP-2-06**  
7' X 3'-6"  
6" Radii 2" Border

6" Series E Legend  
White Background  
Black Legend and Border



**FTP-3-06**  
4' X 3'-6"  
6" Radii 2" Border

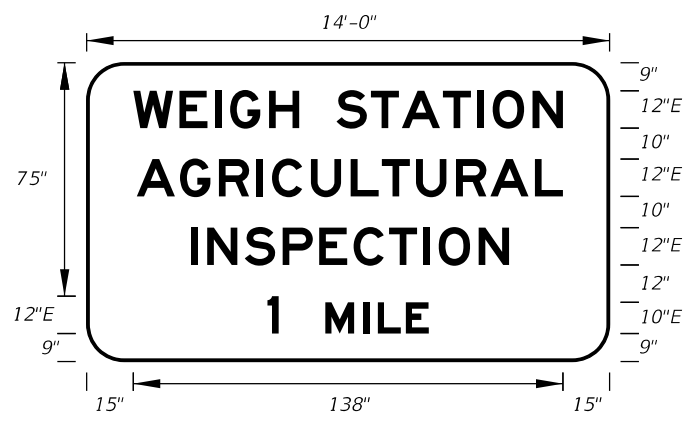
6" Series E Legend  
Green Background  
White Legend and Border



**FTP-4-06**  
4' X 1'-6"  
3" Radii 2" Border

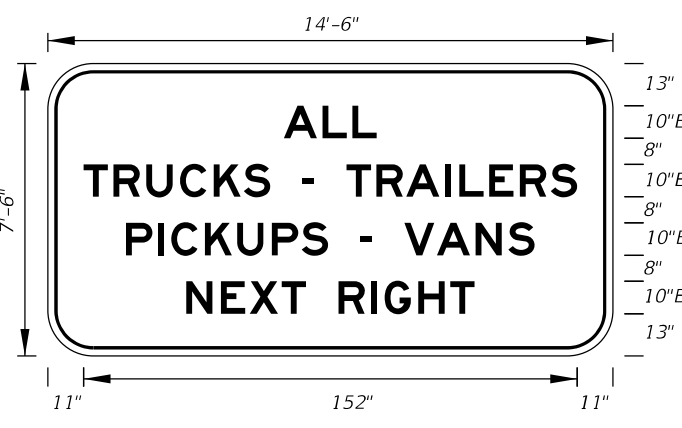
6" Series E Legend  
Green Background  
White Legend and Border

Note:  
FTP-4-06 to be  
used with FTP-3-06



**FTP-5-06**  
14' X 8'  
12" Radii 2" Border

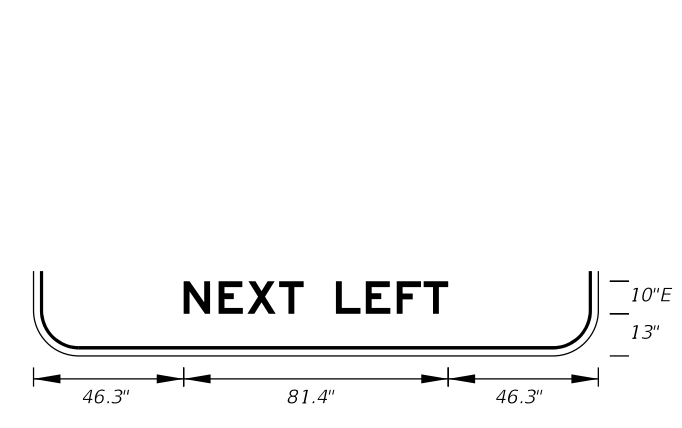
12" and 10" Series E Legend  
Green Background  
White Legend and Border



**FTP-6A-06**  
14'-6" X 7'-6"  
12" Radii 2" Border

10" Series E Legend  
White Background  
Black Legend and Border

On Interstate Station  
Delete Pickups-Vans,  
and reduce Sign height  
accordingly.



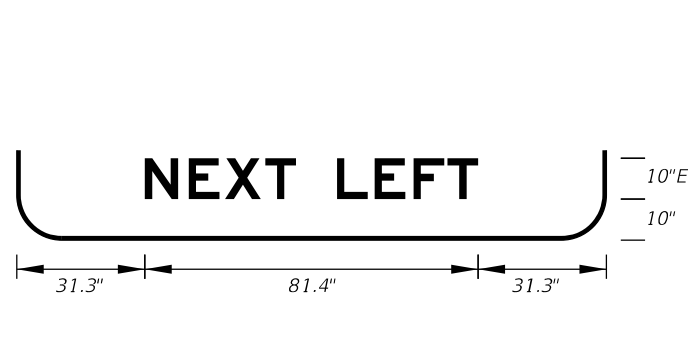
**FTP-6B-06**  
14'-6" X 7'-6"  
12" Radii 2" Border

10" Series E Legend  
White Background  
Black Legend and Border



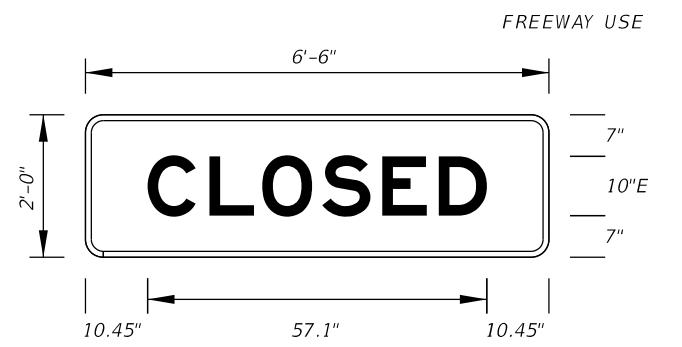
**FTP-7A-06**  
12' X 7'  
11" Radii 2" Border

10" Series E Legend  
Green Background  
White Legend and Border



**FTP-7B-06**  
12' X 7'  
11" Radii 2" Border

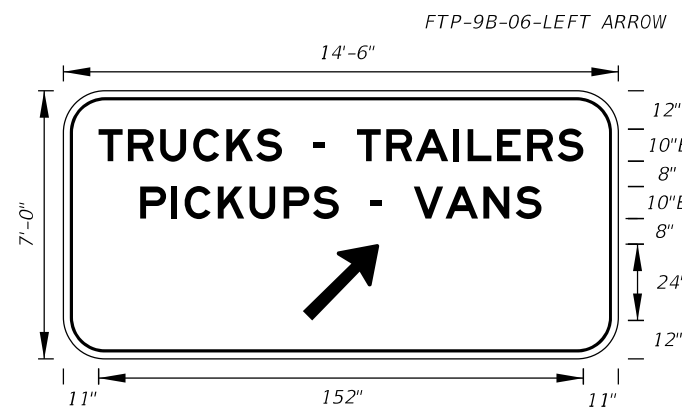
10" Series E Legend  
Green Background  
White Legend and Border



**FTP-8-06**  
6'-6" X 2'  
3" Radii 2" Border

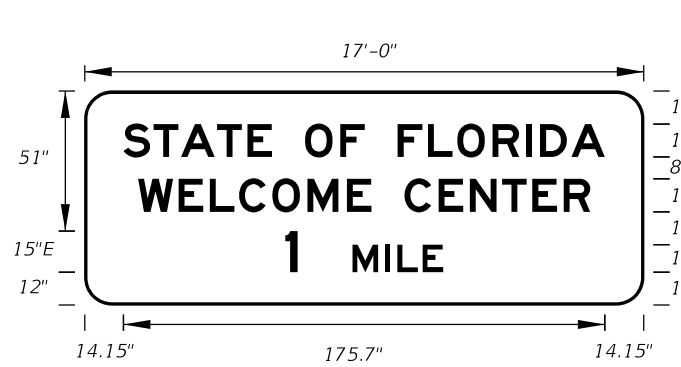
10" Series E Legend  
Green Background  
White Legend and Border

Note:  
FTP-8-06 to be  
used with FTP-7A-06  
& FTP-7B-06.



**FTP-9A-06**  
14'-6" X 7'  
11" Radii 2" Border

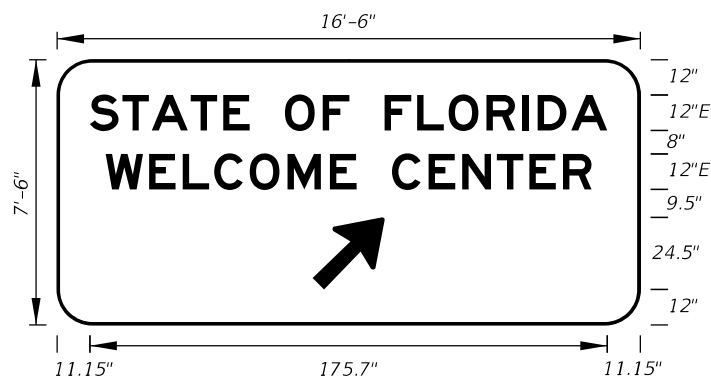
10" Series E Legend  
Green Background  
White Legend and Border



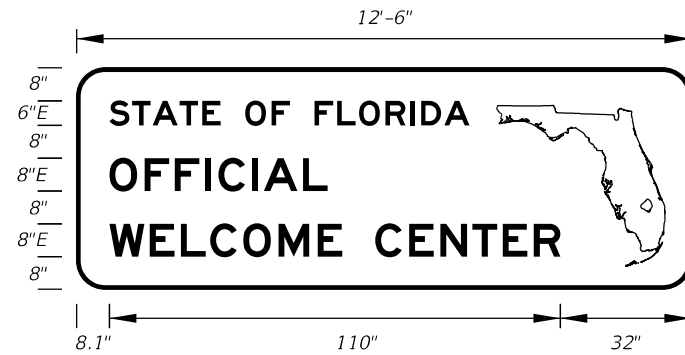
**FTP-10-06**  
17' X 6'-6"  
10" Radii 2" Border

12", 10" and 15" Series E Legend  
Blue Background  
White Legend and Border

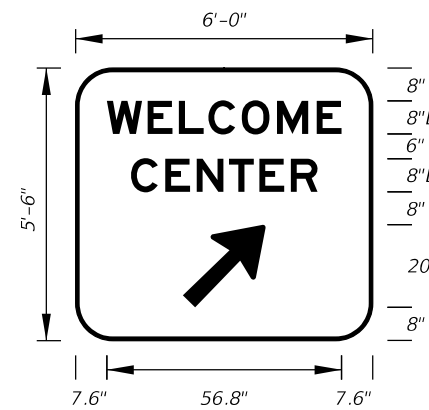
9/28/2021 10:01:22 AM



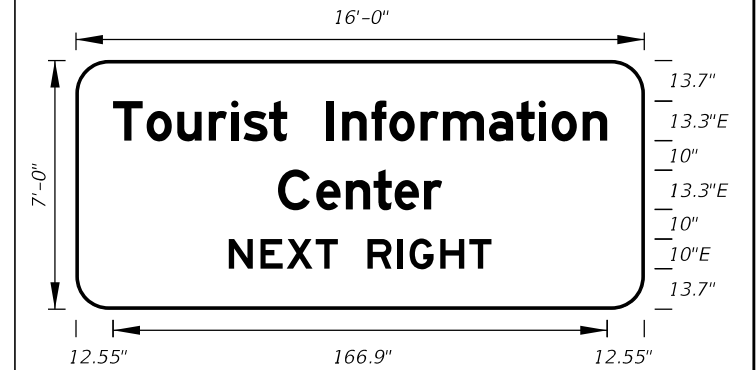
**FTP-11-06**  
 16'-6" X 7'-6"  
 12" Radii 2" Border  
 12" Series E Legend  
 Blue Background  
 White Legend and Border



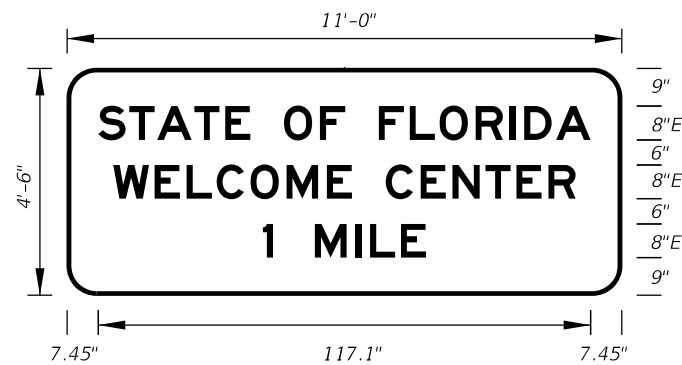
**FTP-12-06**  
 12'-6" X 4'-6"  
 7" Radii 2" Border  
 6" and 8" Series E Legend  
 Blue Background  
 White Legend and Border



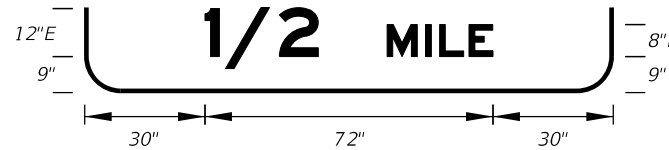
**FTP-13-06**  
 6' 0" X 5'-6"  
 9" Radii 2" Border  
 8" Series E Legend  
 Blue Background  
 White Legend and Border



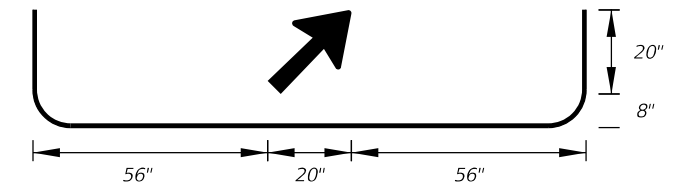
**FTP-14-06**  
 16'-0" X 7'-0"  
 11" Radii 2" Border  
 13.3 and 10" Series E Legend  
 Blue Background  
 White Legend and Border



**FTP-15A-06**  
 11'-0" X 4'-6"  
 7" Radii 2" Border  
 8" Series E Legend  
 Blue Background  
 White Legend and Border



**FTP-15B-06**  
 11'-0" X 5'-0"  
 8" Radii 2" Border  
 8" and 12" Series E Legend  
 Blue Background  
 White Legend and Border



**FTP-15C-06**  
 11'-0" X 5'-6"  
 9" Radii 2" Border  
 8" Series E Legend  
 Blue Background  
 White Legend and Border



**FTP-16-10**  
 2'-6" X 3'-0"  
 1.5" Radii 3/4" Border  
 5" Series B Legend  
 Green Background  
 White Legend, Border,  
 and Florida Symbol



**FTP-17-10**  
 3'-0" X 4'-0"  
 1.5" Radii 3/4" Border  
 7" Series B Legend  
 Green Background  
 White Legend, Border,  
 and Florida Symbol



**FTP-18-10**  
 4'-0" X 5'-0"  
 3" Radii 1 1/4" Border  
 8" Series B Legend  
 Green Background  
 White Legend, Border,  
 and Florida Symbol

9/28/2021 10:01:23 AM

LAST REVISION	DESCRIPTION:
11/01/20	

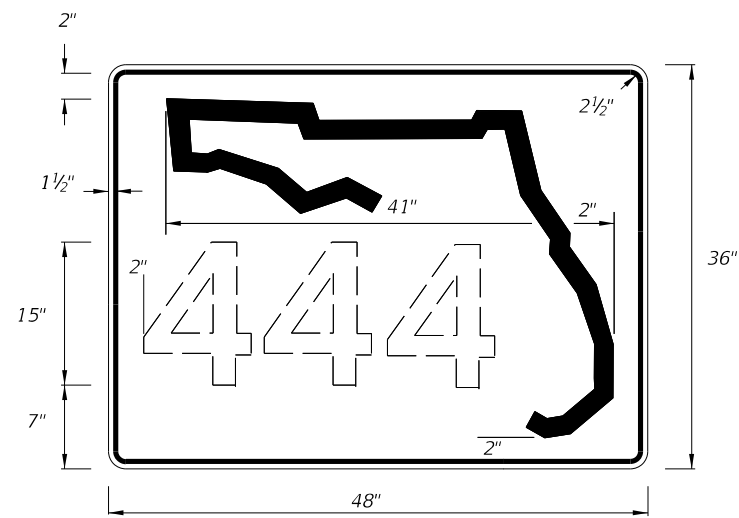


FY 2022-23  
 STANDARD PLANS

SPECIAL SIGN DETAILS

INDEX  
 700-102

SHEET  
 2 of 12

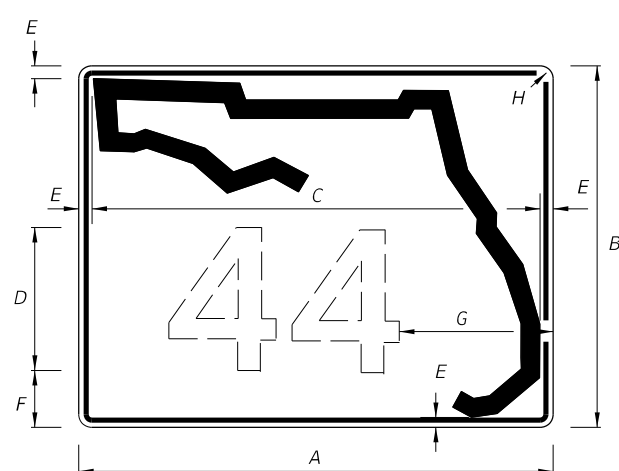


DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
1-3	15"	C	48" x 36"
4	12"	C	48" x 36"

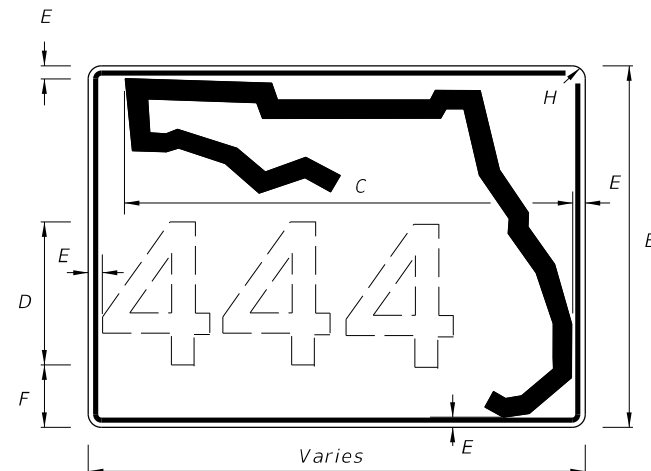
**NOTES:**

- Stroke width of State Outline shall be 1".
- 2 1/2" Radii

INDEPENDENT USE FOR FREEWAY



1 OR 2 DIGITS



3 OR MORE DIGITS

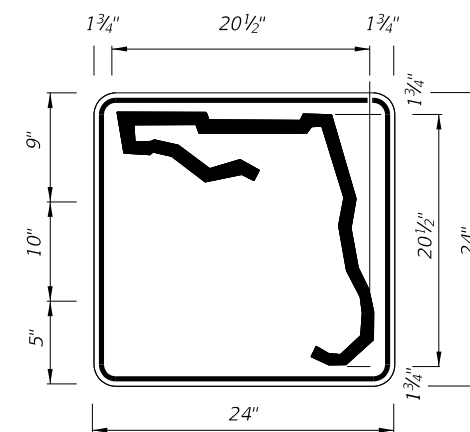
**NOTES:**

- Florida marker shall have Black Legend with White Background.
- Stroke width of State outline shall be 1 3/4" for Guide Sign.
- Series D Legend.
- 5/8" Border

A	B	C	D	E	F	G	H
30"	24"	26"	12"	1 1/4"	2 3/4"	8 1/4"	1 1/4"
36"	30"	32"	15"	1 1/4"	3 1/4"	8 3/4"	1 1/4"
42"	36"	38"	15"	1 1/4"	6 1/4"	11"	1 1/4"

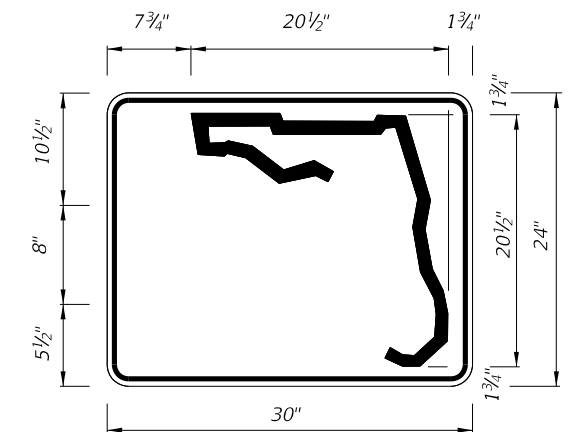
GUIDE SIGN USE

FTP-17-06 - FLORIDA ROUTE MARKER



1 or 2 DIGITS

DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
1-2	10"	D	24" x 24"



3 or 4 DIGITS

DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
3	8"	D	30" x 24"
4	8"	C	30" x 24"

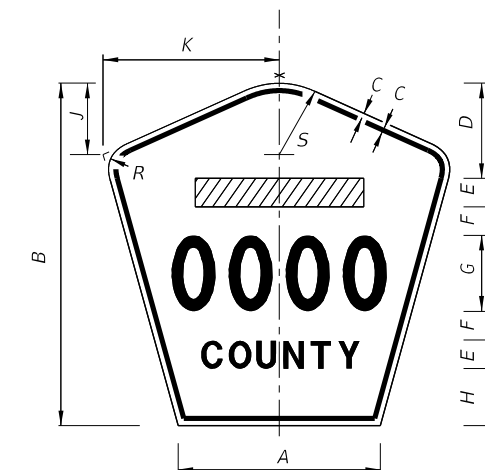
**NOTES:**

- Stroke width of State Outline shall be 1".
- The 24" X 24" panel shall only be used for a 3 digit route when the panel is to be used on a sign cluster with other 24" X 24" panels.
- 1 1/2" Radii

INDEPENDENT USE OTHER THAN FREEWAY

**NOTES:**

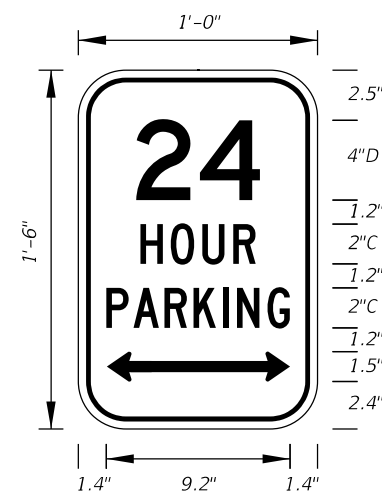
- Series D Legend.
- Color: Yellow Legend and Border on Blue Background.
- When used on a guide sign, marker must be overlaid on a rectangular Yellow Background as shown in chart.
- When two or more County Route Markers are mounted together, use the dimensions of the largest marker for all other markers.



SIGN	DIMENSIONS													Rectangular Yellow Background Dimensions (See Note 3)
	A	B	C	D	E	F	G	H	J	K	R	S		
4 DIGIT POST MOUNTED	25 1/8"	42"	3/4"	10"	4"	4"	8"	8"	8 3/8"	22"	5"	8 3/4"		
2 DIGIT OVERHEAD	21 1/2"	36"	1/2"	7 1/2"	3"	3"	12"	4 1/2"	7 1/8"	18 1/8"	4 1/4"	7 1/2"	42" x 42"	
3 DIGIT OVERHEAD	25 1/8"	42"	3/4"	8"	4"	4"	12"	6"	8 3/8"	22"	5"	8 3/4"	48" x 48"	
4 DIGIT OVERHEAD	29 7/8"	48"	3/4"	8"	5"	5"	12"	8"	9 3/4"	25 5/8"	5 3/4"	10 1/4"	52" x 52"	

FTP-18-06 - COUNTY ROUTE MARKER (M1-6)

10:01:24 AM  
9/28/2021

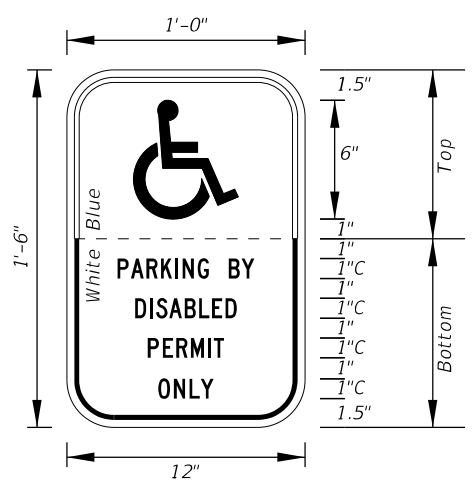


**FTP-19-06**  
 1' X 1'-6"  
 4" Radii 3/8" Border  
 Top 4" Series D  
 Bottom 2" Series C  
 White Background  
 Green Legend and Border

All Letters  
 1" Series C  
 1" Spacing  
 Between Lines  
 of Text

**FTP-20-06**  
 1' X 1'-6"  
 2" Radii 3/8" Border  
 1" Series C Legend  
 Color  
 Background  
 Legend and Border

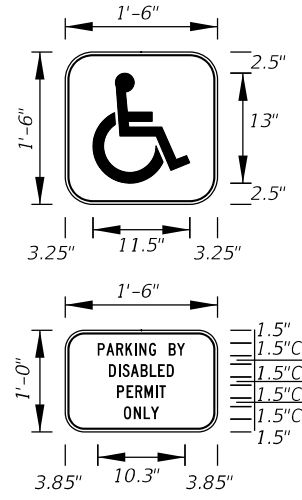
Top Blue  
 Bottom White  
 White Black



All Letters  
 1.5" Series C  
 1" Spacing  
 Between Lines  
 of Text

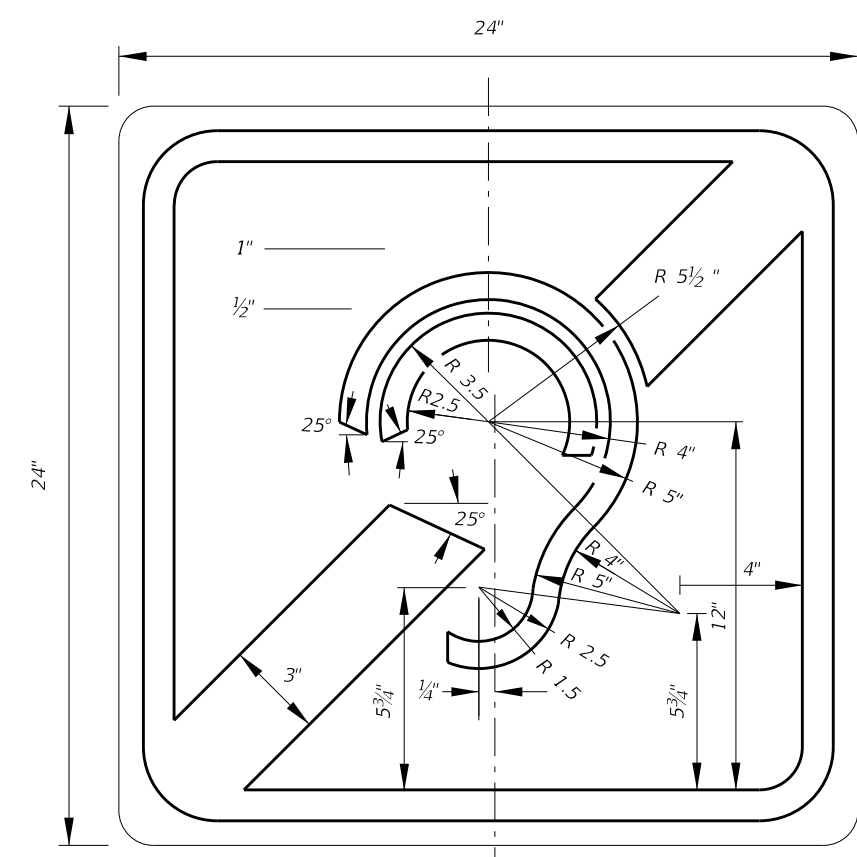
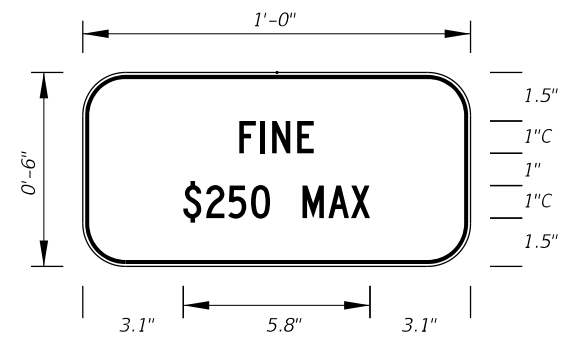
**FTP-21-06**  
 1'-6" X 2'-6"  
 2" Radii 3/8" Border  
 1.5" Series C Legend  
 Color  
 Background  
 Legend and Border

Top Blue  
 Bottom White  
 White Black



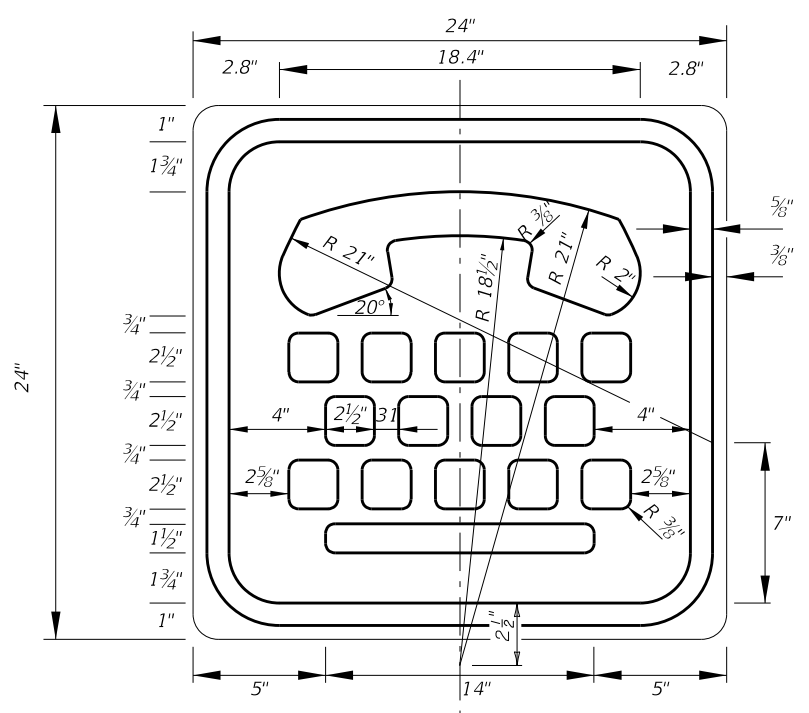
**FTP-22-06**  
 1' X 6"  
 1" Radii 3/8" Border  
 1" Series C Legend  
 White Background  
 Black Legend and Border

Supplemental Panel  
 for the FTP-20-06  
 and FTP-21-06 signs



**FTP-23-06**  
 2' X 2'  
 1.5" Radii 5/8" Border  
 Blue Background  
 White Legend and Border

INTERNATIONAL SYMBOL OF  
 ACCESS FOR HEARING LOSS

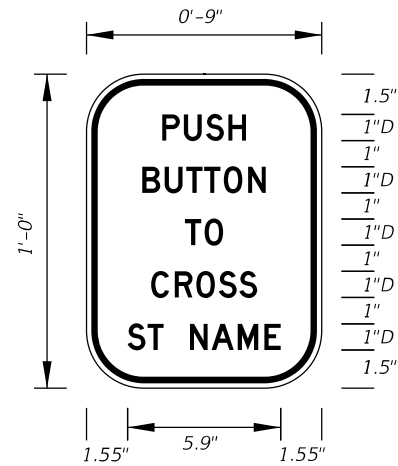


**FTP-24-06**  
 2' X 2'  
 1.5" Radii 5/8" Border  
 Blue Background  
 White Legend and Border

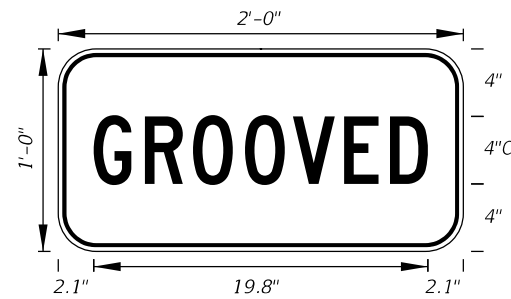
INTERNATIONAL TDD SYMBOL

9/28/2021 10:01:25 AM

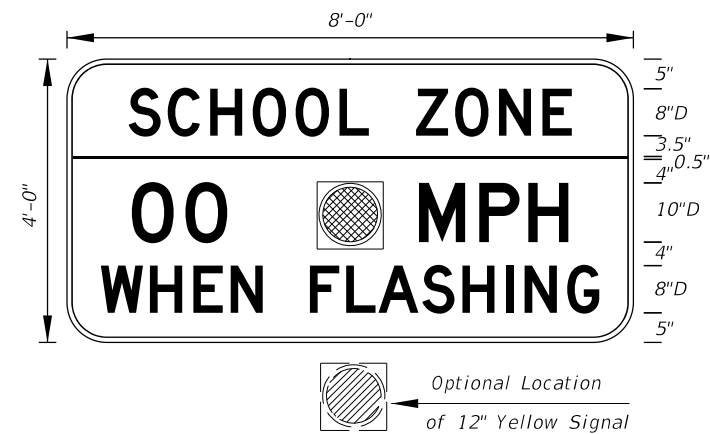
LAST REVISION 11/01/20	DESCRIPTION:
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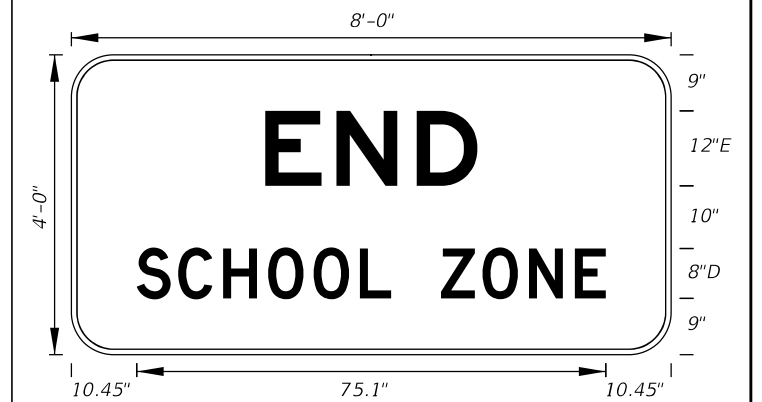
**FTP-25-06**  
 9' X 1'-0"  
 2" Radii 3/8" Border  
 1" Series D Legend  
 White Background  
 Black Legend and Border



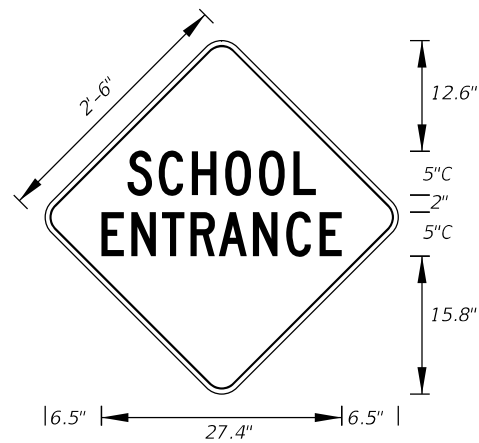
**FTP-29-06**  
 2'-0" X 1'-0"  
 2" Radii 5/8" Border  
 4" Series C Legend  
 Yellow Background  
 Black Legend and Border



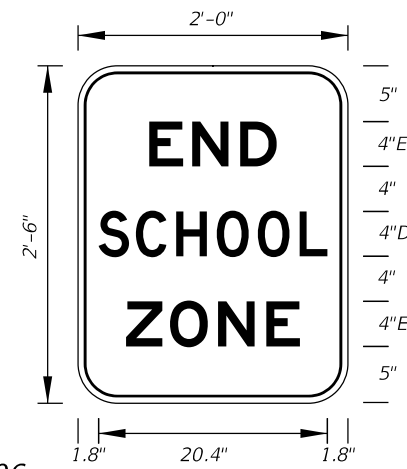
**FTP-31-06**  
 8' X 4'  
 6" Radii 3/4" Border  
 Series D Legend  
 Fluorescent Yellow-Green Background Top  
 White Background Bottom  
 Black Legend and Border



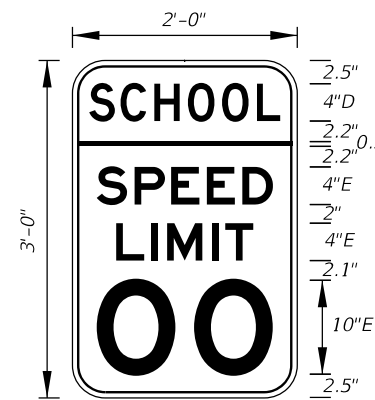
**FTP-32-06**  
 8' X 4'  
 6" Radii 3/4" Border  
 12" Series E and 8" Series D Legend  
 White Background  
 Black Legend and Border



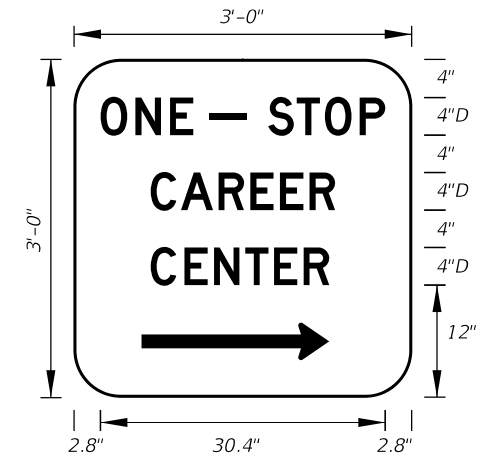
**FTP-33-06**  
 2'-6" X 2'-6"  
 2" Radii 3/4" Border  
 5" Series C Legend  
 Fluorescent Yellow-Green Background  
 Black Legend and Border



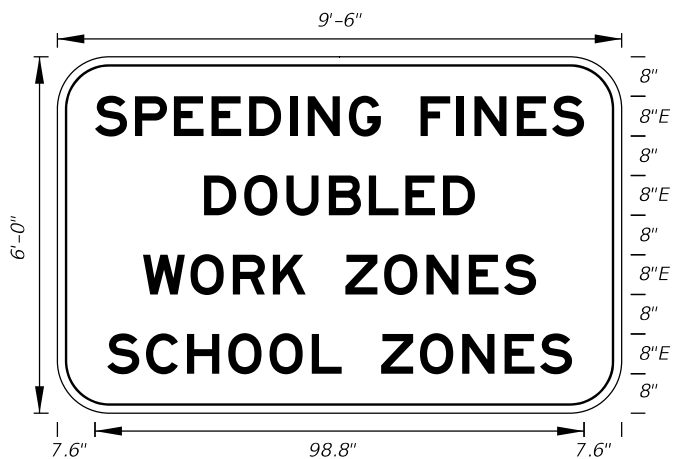
**FTP-34-06**  
 2' X 2'-6"  
 3" Radii 5/8" Border  
 4" Series D and E Legend  
 White Background  
 Black Legend and Border



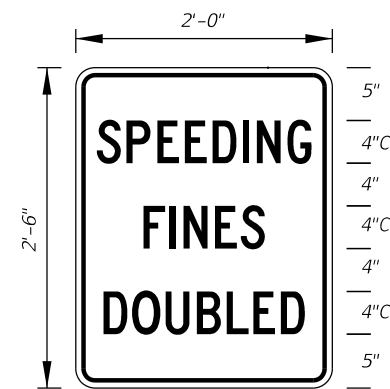
**FTP-35-06**  
 2' X 3'  
 3" Radii 5/8" Border  
 Top 4" Series D Legend  
 Bottom 4" and 10" Series E Legend  
 Fluorescent Yellow-Green Background Top  
 White Background Bottom  
 Black Legend and Border



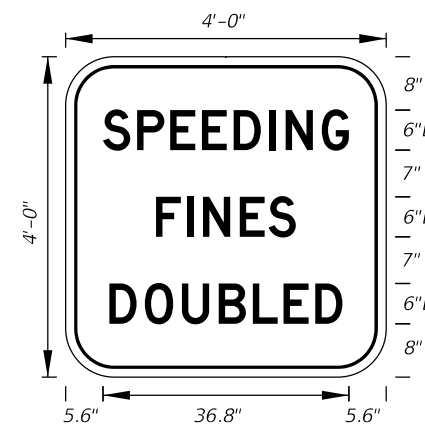
**FTP-36-06**  
 3' X 3'  
 5" Radii  
 4" Series D Legend  
 Green Background  
 White Legend and Border



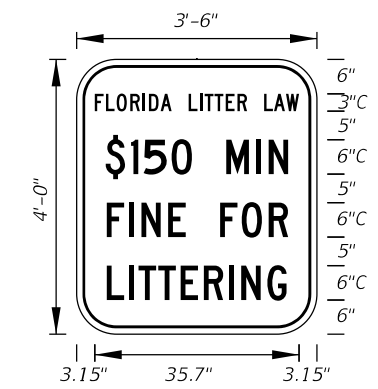
**FTP-37-06**  
 9'-6" X 6'  
 9" Radii 2" Border  
 8" Series E Legend  
 White Background  
 Black Legend and Border  
 State Line Sign



**FTP-38-22**  
 2' X 2'-6"  
 1.5" Radii 1/2" Border  
 4" Series C Legend 80% Spacing  
 White Background  
 Black Legend and Border



**FTP-39-06**  
 4' X 4'  
 6" Radii 3/4" Border  
 6" Series D Legend  
 White Background  
 Black Legend and Border  
 Freeway Sign



**FTP-40-21**  
 3'-6" X 4'  
 6" Radii 3/4" Border  
 3" and 6" Series C Legend  
 White Background  
 Black Legend and Border

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LAST REVISION	DESCRIPTION:
11/01/21	

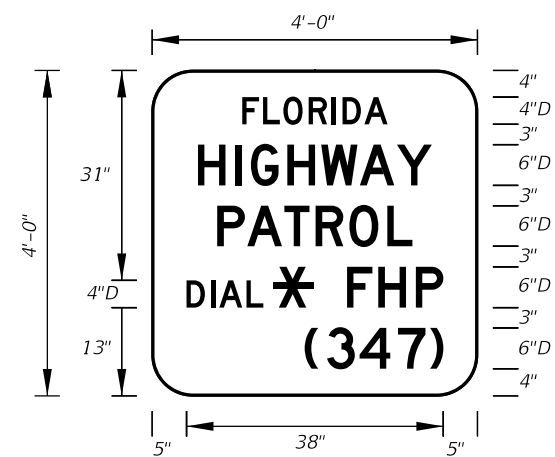




**FTP-41-21**  
2'-6" X 3'  
4" Radii 3/4" Border  
2" and 4" Series C Legend  
White Background  
Black Legend and Border



**FTP-42-06**  
4' X 2'-6"  
3" Radii  
Top 4" Series C Legend  
Bottom 2" Series EM Legend  
White Background  
Blue Legend and Border



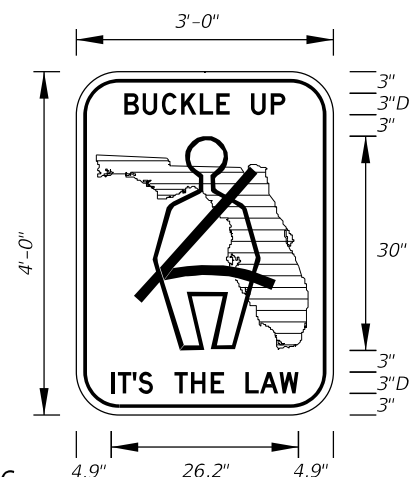
**FTP-43-06**  
4' X 4'  
6" Radii 1" Border  
Top 4" Series D Legend  
Bottom 6" Series D Legend  
Blue Background  
White Legend and Border



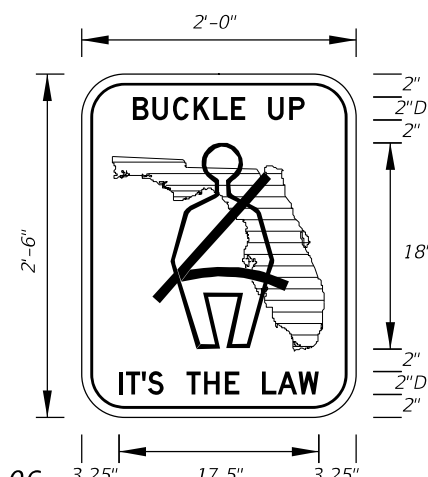
**FTP-44-06**  
9' X 6'  
9" Radii 3/4" Border  
8" Series D Legend  
White Background  
Black Legend and Border



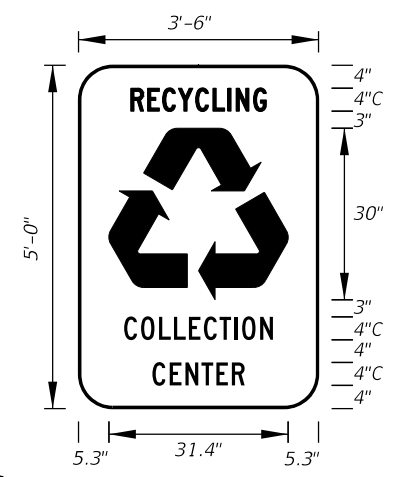
**FTP-45-06**  
4' X 3'  
5" Radii 3/4" Border  
4" Series C Legend  
White Background  
Black Legend and Border



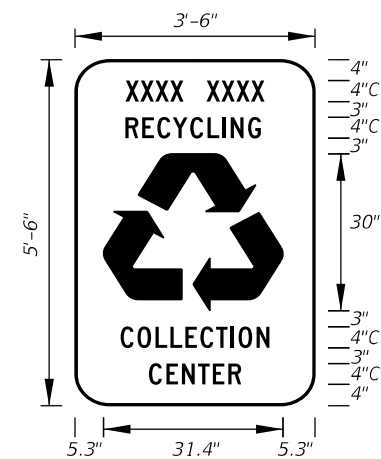
**FTP-46-06**  
3' X 4'  
5" Radii 3/4" Border  
3" Series D Legend  
White Background  
Green Florida Symbol  
Black Legend, Border and Man Belt Symbol



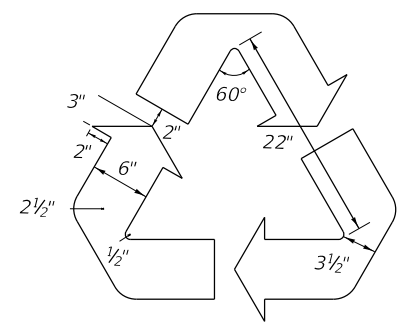
**FTP-47-06**  
2' X 2'-6"  
3" Radii 5/8" Border  
2" Series D Legend  
White Background  
Green Florida Symbol  
Black Legend, Border and Man Belt Symbol



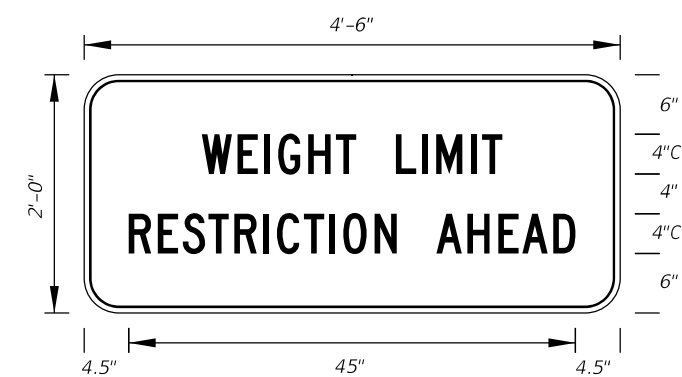
**FTP-48-06**  
3'-6" X 5'  
6" Radii  
4" Series C Legend  
Green Background  
White Legend, Border and Symbol



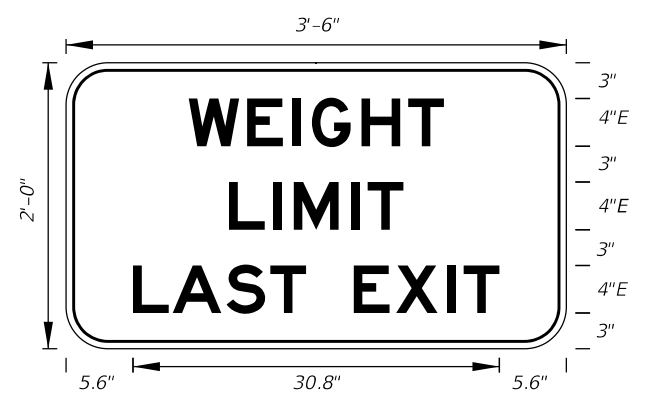
**FTP-49-06**  
3'-6" X 5'-6"  
6" Radii  
4" Series C Legend  
Green Background  
Municipality Name Optional  
White Legend, Border and Symbol



Detail for **FTP-48-06** and **FTP-49-06**



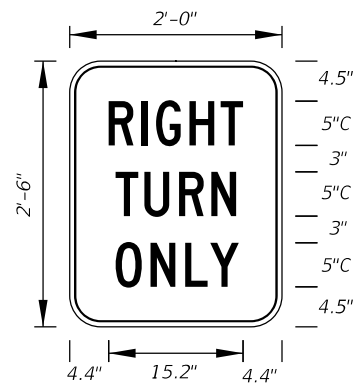
**FTP-50-06**  
4'-6" X 2'  
3" Radii 3/4" Border  
4" Series C Legend  
Yellow Background  
Black Legend and Border



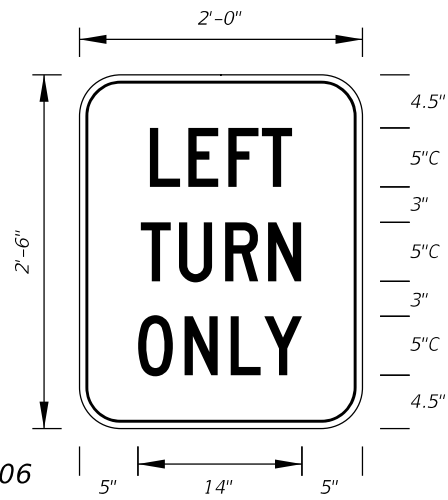
**FTP-51-06**  
3' X 2'  
3" Radii 3/4" Border  
4" Series E Legend  
White Background  
Black Legend and Border

9/28/2021 10:01:28 AM

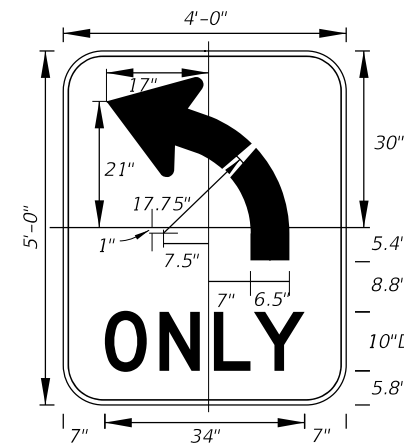
LAST REVISION	DESCRIPTION:
04/06/21	



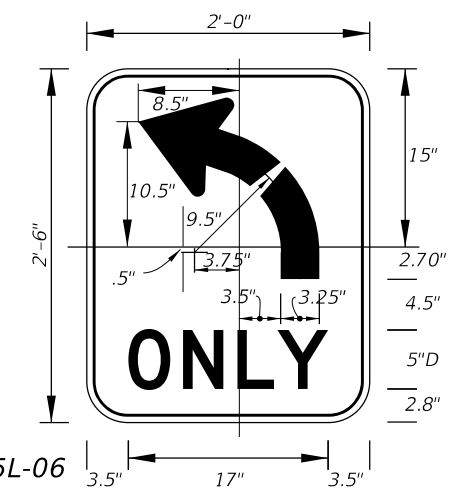
**FTP-52-06**  
2' X 2'-6"  
3" Radii 5/8" Border  
5" Series C Legend  
White Background  
Black Legend and Border



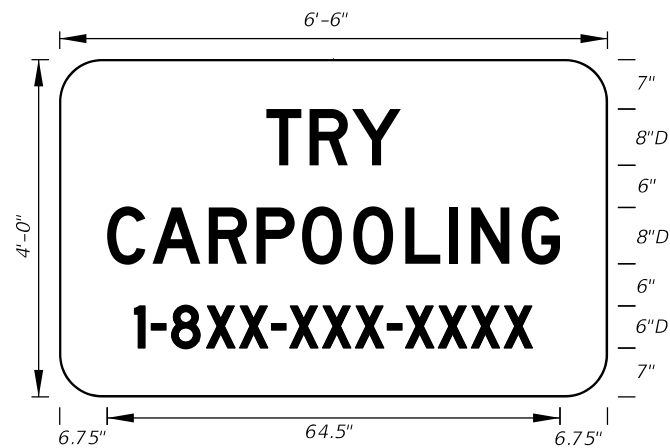
**FTP-53-06**  
2' X 2'-6"  
3" Radii 5/8" Border  
5" Series C Legend  
White Background  
Black Legend and Border



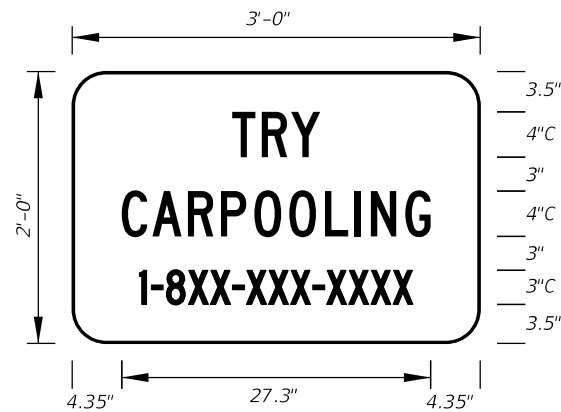
**FTP-54L-06**  
4' X 5'  
6" Radii 3/4" Border  
10" Series D Legend  
White Background  
Black Legend and Border  
FTP-54R-06 for  
(Right Turn Arrow)



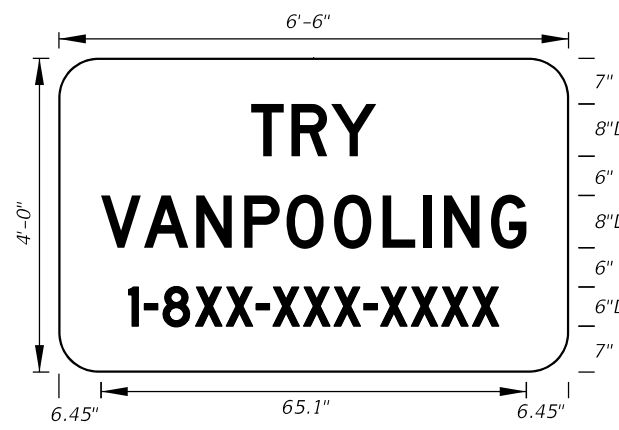
**FTP-55L-06**  
2' X 2'-6"  
3" Radii 3/8" Border  
5" Series D Legend  
White Background  
Black Legend and Border  
FTP-55R-06 for  
(Right Turn Arrow)



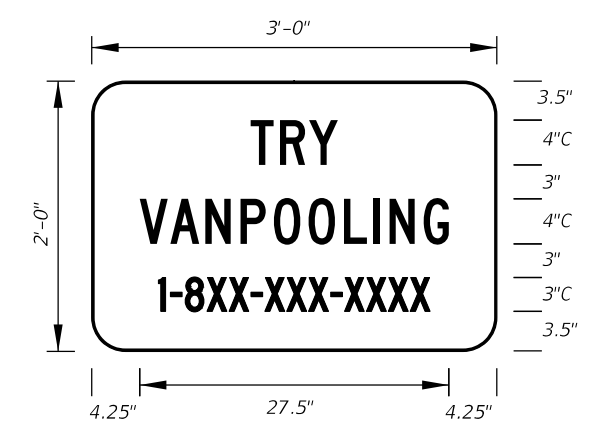
**FTP-56-06**  
6'-6" X 4'  
6" Radii 3/4" Border  
8" and 6" Series D Legend  
Blue Background  
White Legend and Border  
Design Project Manager  
or Transit Administrator  
will supply correct 1-8XX  
number.



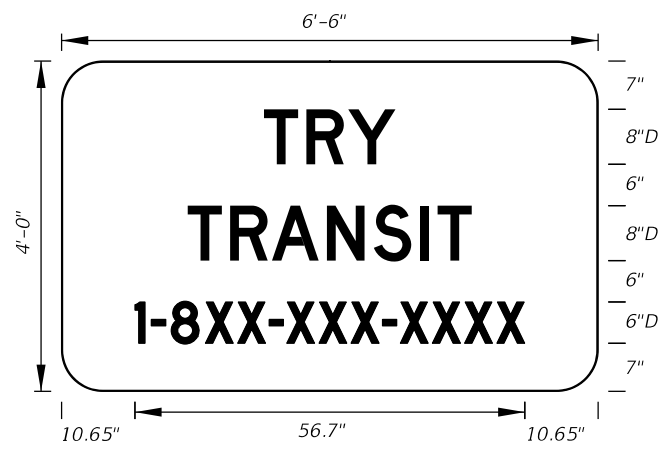
**FTP-56A-06**  
3' X 2'  
3" Radii  
4" and 3" Series C Legend  
Blue Background  
White Legend and Border  
Design Project Manager  
or Transit Administrator  
will supply correct 1-8XX  
number.



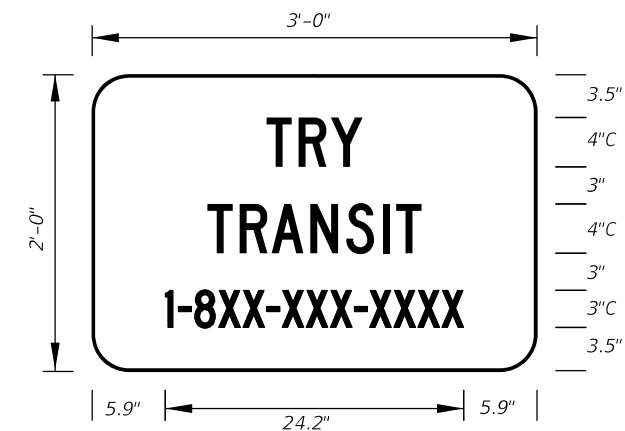
**FTP-57-06**  
6'-6" X 4'  
6" Radii  
8" and 6" Series D Legend  
Blue Background  
White Legend and Border  
Design Project Manager  
or Transit Administrator  
will supply correct 1-8XX  
number.



**FTP-58-06**  
3' X 2'  
3" Radii  
4" and 3" Series C Legend  
Blue Background  
White Legend and Border  
Design Project Manager  
or Transit Administrator  
will supply correct 1-8XX  
number.



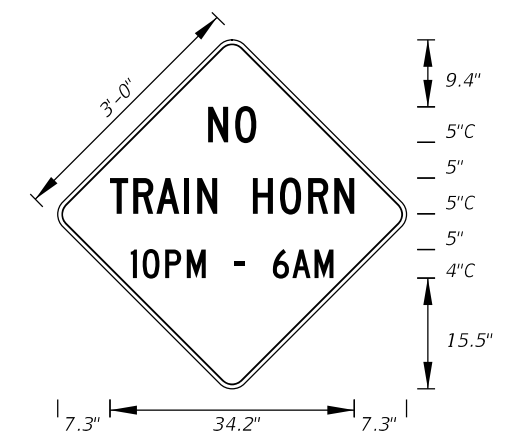
**FTP-59-06**  
6'-6" X 4'  
6" Radii  
8" and 6" Series D Legend  
Blue Background  
White Legend and Border  
Design Project Manager  
or Transit Administrator  
will supply correct 1-8XX  
number.



**FTP-60-06**  
3' X 2'  
3" Radii  
4" and 3" Series C Legend  
Blue Background  
White Legend and Border  
Design Project Manager  
or Transit Administrator  
will supply correct 1-8XX  
number.



**FTP-61-06**  
3' X 2'  
3" Radii 3/4" Border  
4" and 3" Series C Legend  
Yellow Background  
Black Legend and Border



**FTP-62-06**  
3' X 3'  
2" Radii 3/4" Border 4" and 5" Series C Legend  
Yellow Background Black Legend and Border

9/28/2021 10:01:29 AM

LAST REVISION	DESCRIPTION:
11/01/20	

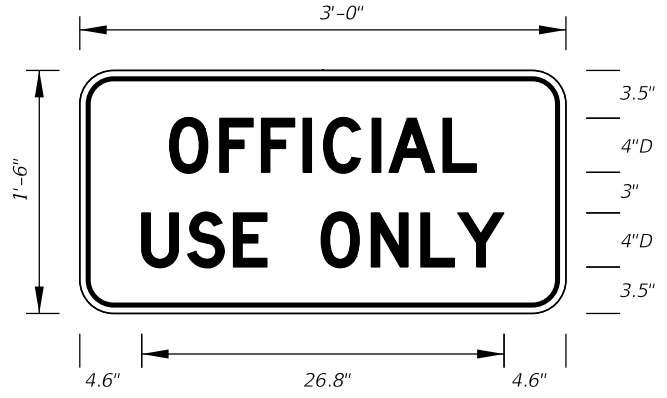


FY 2022-23  
STANDARD PLANS

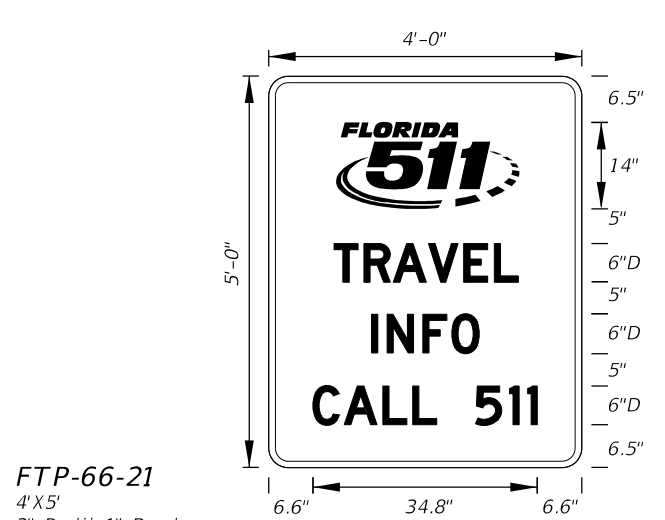
SPECIAL SIGN DETAILS

INDEX  
700-102

SHEET  
7 of 12



**FTP-65-06**  
 3' X 1'-6"  
 2" Radii 3/4" Border  
 4" Series D Legend  
 White Background  
 Black Legend and Border



**FTP-66-21**  
 4' X 5'  
 3" Radii 1" Border  
 6" Series D Legend  
 Blue Background  
 White Legend and Border

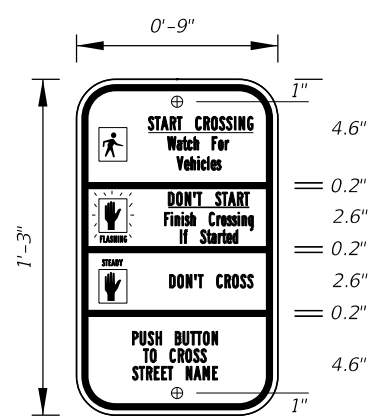


**FTP-67-21**  
 5.5' X 6'  
 3" Radii 1" Border  
 8" Series D Legend  
 Blue Background  
 White Legend and Border



DETAIL for **FTP-66** AND **FTP-67**

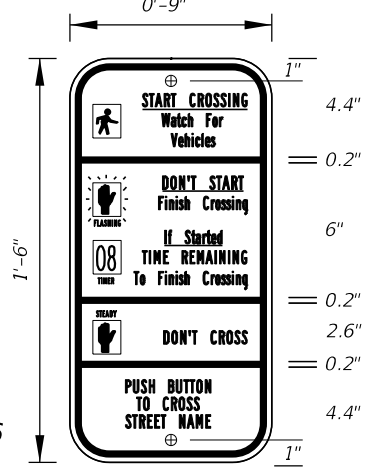
Sign Mounting Holes Can Be Punched Or Field Drilled With No Obstruction To Text Or Symbols From Holes Or Bolts.



**FTP-68A-06**  
 9" X 1'-3"  
 1.5" Radii 3/4" Border  
 Series B Legend  
 White Background  
 Black Legend and Border

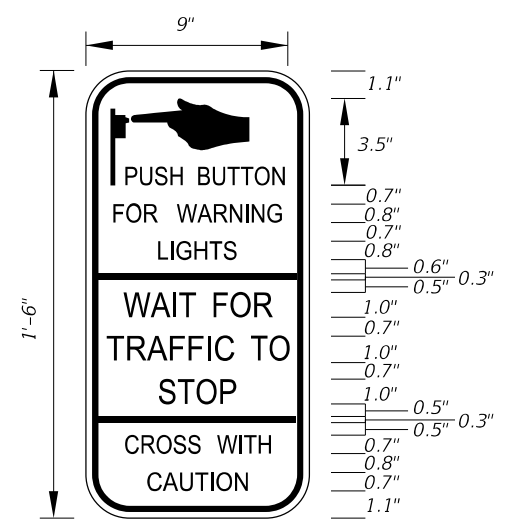
See Standard Highway Signs Manual, Sign R10-3b For Letter Size Spacing And Symbol Sizes.

Sign Mounting Holes Can Be Punched Or Field Drilled With No Obstruction To Text Or Symbols From Holes Or Bolts.



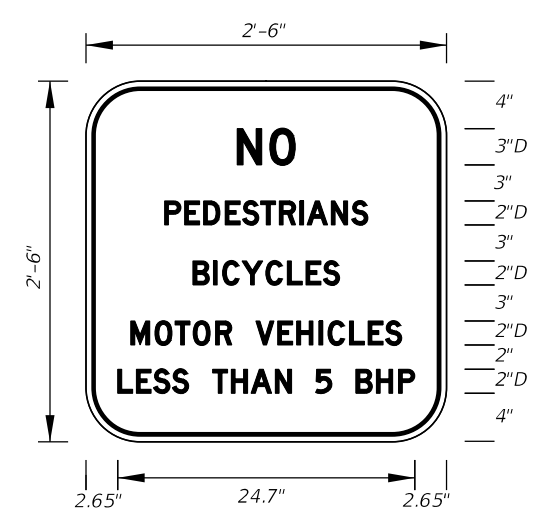
**FTP-68B-06**  
 9" X 1'-6"  
 1.5" Radii 3/4" Border  
 Series B Legend  
 White Background  
 Black Legend and Border

See Standard Highway Signs Manual, Sign R10-3b For Letter Size Spacing And Symbol Sizes.



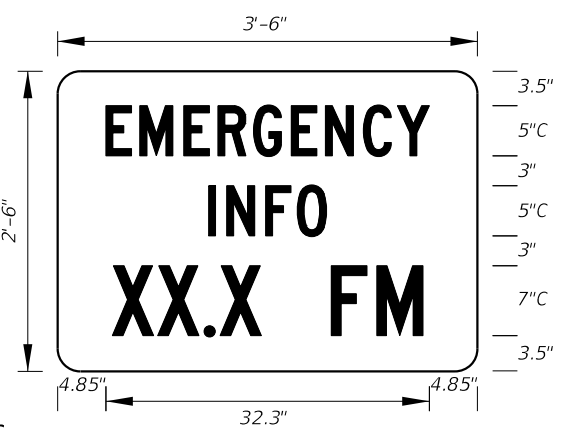
**FTP-68C-21**  
 9" X 1'-6"  
 1.5" Radii 1/4" Border

Series D Legend  
 White Background  
 Black Legend and Border

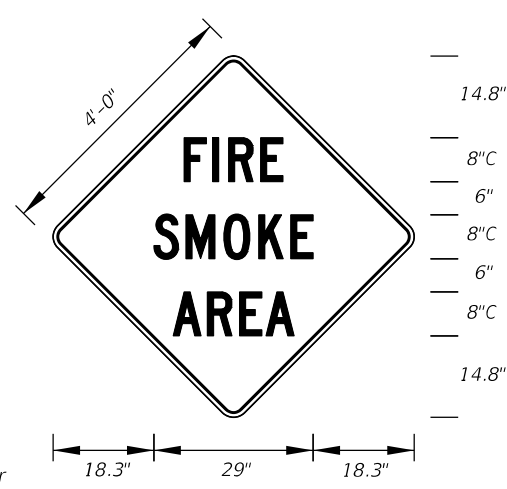


**FTP-69-06**  
 2'-6" X 2'-6"  
 4" Radii 3/4" Border

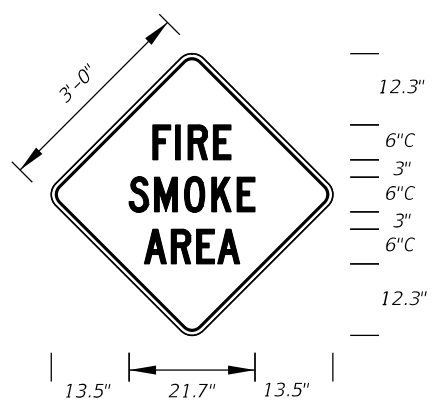
2" and 3" Series D Legend  
 White Background  
 Black Legend and Border



**FTP-70-06**  
 3'-6" X 2'-6"  
 2.25" Radii 3/4" Border  
 5" Series C and 7" Series C Legend  
 Blue Background  
 White Legend and Border

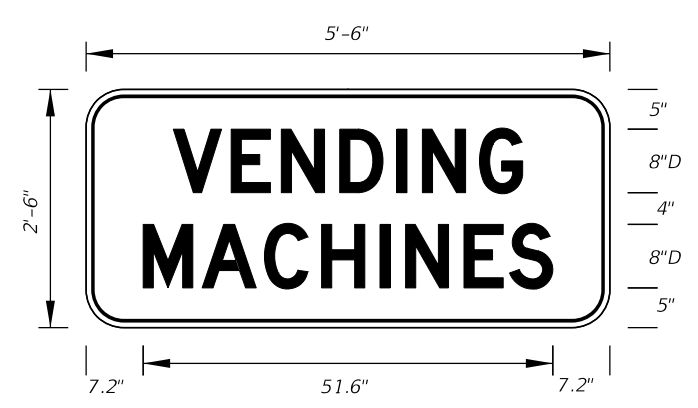


**FTP-71-06**  
 4' X 4'  
 2" Radii 3/4" Border  
 8" Series C Legend  
 Yellow Background  
 Black Legend and Border



**FTP-72-06**  
 3' X 3'  
 2" Radii 3/4" Border

6" Series C Legend  
 Yellow Background  
 Black Legend and Border



**FTP-73-06**  
 5'-6" X 2'-6"  
 4" Radii 3/4" Border

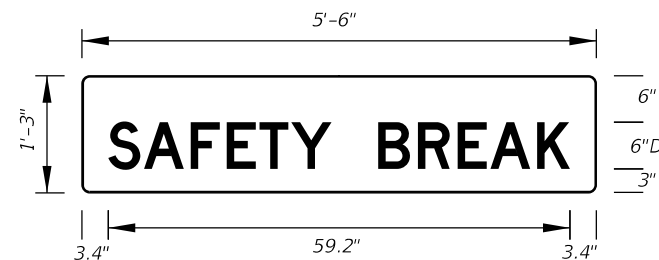
8" Series D Legend  
 Blue Background  
 White Legend and Border

9/28/2021 10:01:29 AM

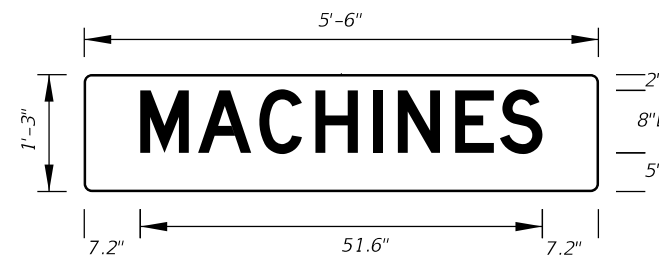
LAST REVISION	DESCRIPTION:
11/01/20	



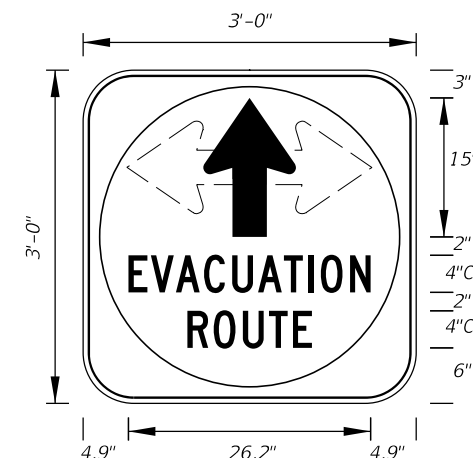
**FTP-74-06**  
 5'-6" X 2'-6"  
 4" Radii 3/4" Border  
 6" Series D Legend  
 Blue Background  
 White Legend and Border



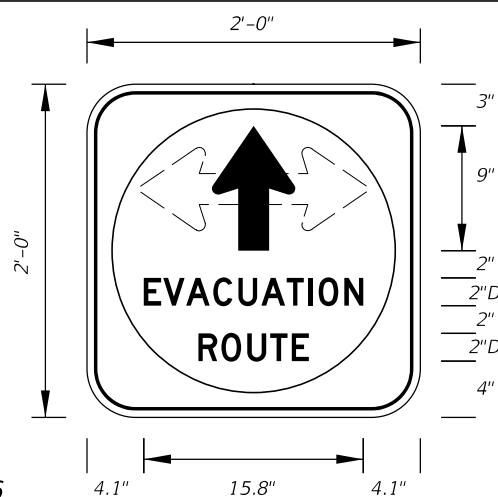
**FTP-75-06**  
 5'-6" X 1'-3"  
 1" Radii  
 6" Series D Legend  
 Blue Background  
 White Legend



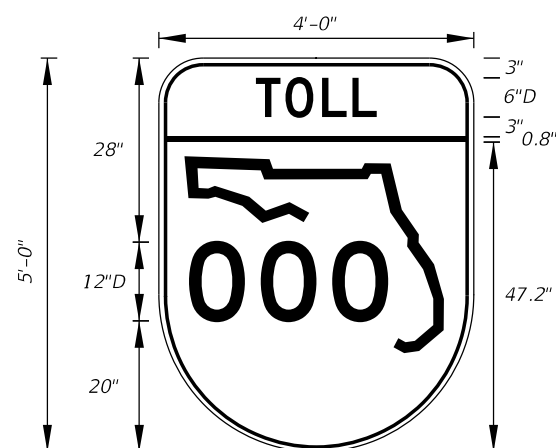
**FTP-76-06**  
 5'-6" X 1'-3"  
 1" Radii  
 8" Series D Legend  
 Blue Background  
 White Legend



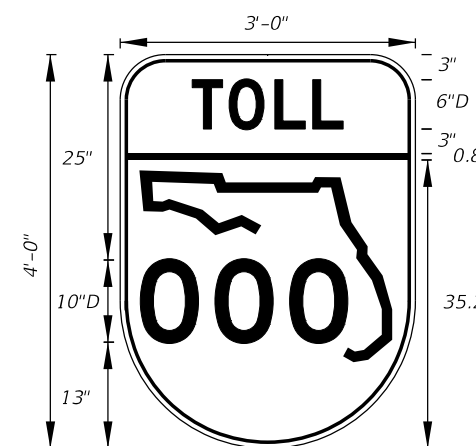
**FTP-77-06**  
 3' X 3'  
 5" Radii 3/4" Border  
 4" Series C Legend  
 White Background with Blue Circle Background  
 White Legend and Black Border



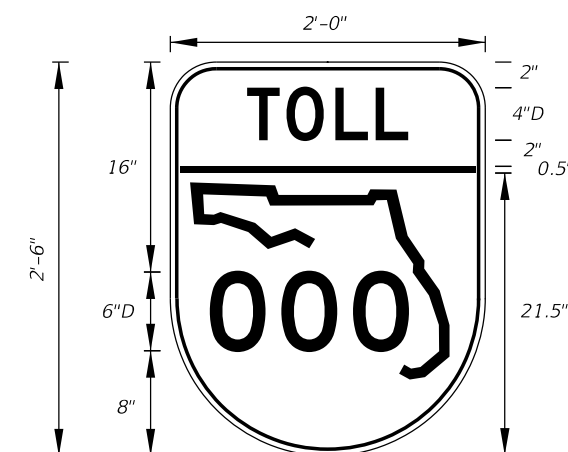
**FTP-78-06**  
 2' X 2'  
 3" Radii 3/4" Border  
 2" Series D Legend  
 White Background with Blue Circle Background  
 White Legend and Black Border



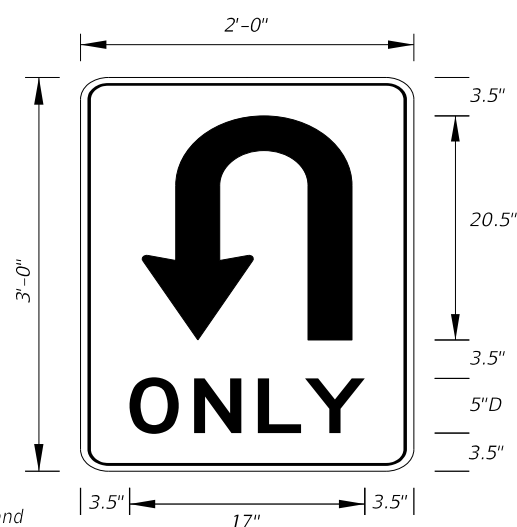
**FTP-79-06**  
 4' X 5'  
 6" Radii 3/4" Border  
 6" and 12" Series D Legend  
 Top Yellow Background with Black Legend and Black Border  
 Bottom White Background with Black Legend and Border



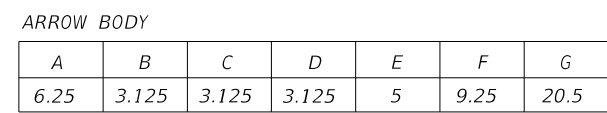
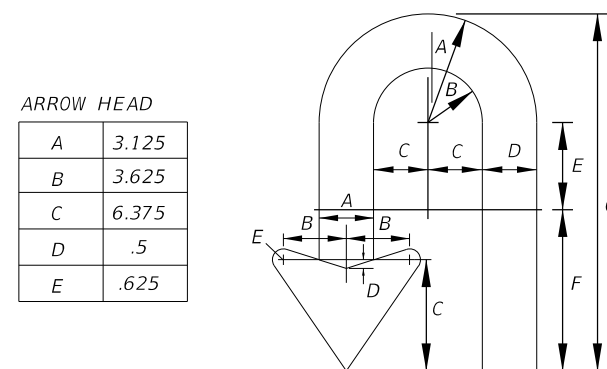
**FTP-80-06**  
 3' X 4'  
 5" Radii 3/4" Border  
 6" and 10" Series D Legend  
 Top Yellow Background with Black Legend and Black Border  
 Bottom White Background with Black Legend and Border



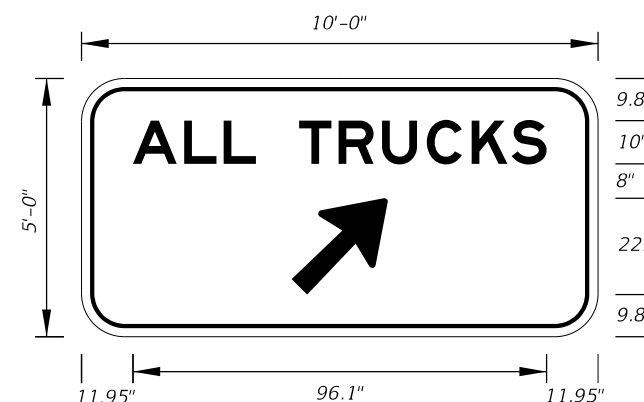
**FTP-81-06**  
 2' X 2'-6"  
 3" Radii 3/4" Border  
 4" and 6" Series D Legend  
 Top Yellow Background with Black Legend and Black Border  
 Bottom White Background with Black Legend and Border



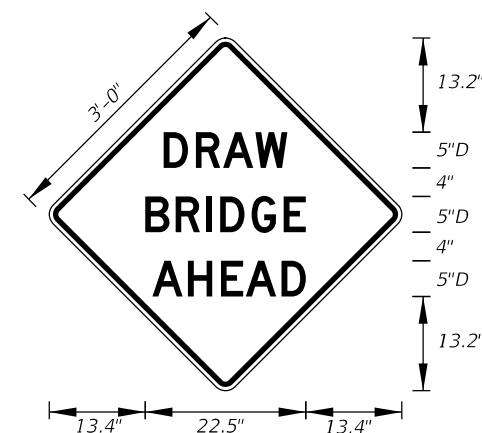
**FTP-82-08**  
 2' X 3'  
 1.5" Radii  
 5" Series D Legend  
 White Background  
 Black Legend and Border



**FTP-82-08**  
 Details



**FTP-83-06**  
 10'-0" X 5'-0"  
 8" Radii  
 10" Series E Legend  
 Green Background  
 White Legend



**FTP-84-09**  
 3' X 3'  
 1.5" Radii  
 5" Series D Legend  
 Yellow Background  
 Black Legend and Border

9/28/2021 10:01:31 AM

LAST REVISION	DESCRIPTION:
11/01/20	

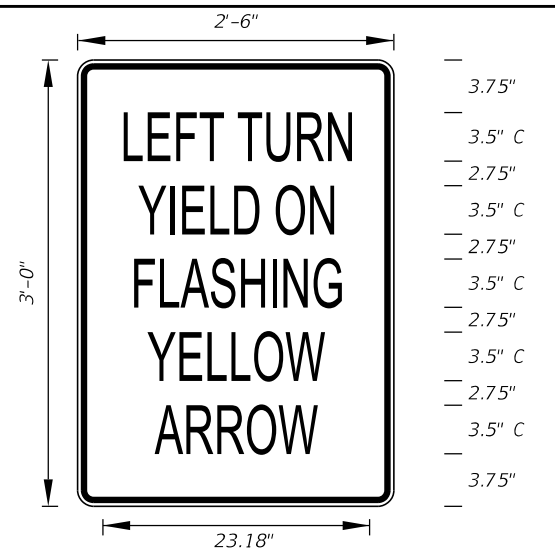


FY 2022-23  
 STANDARD PLANS

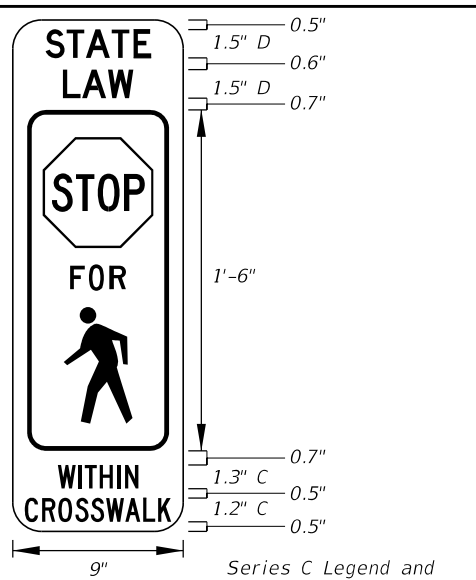
SPECIAL SIGN DETAILS

INDEX  
 700-102

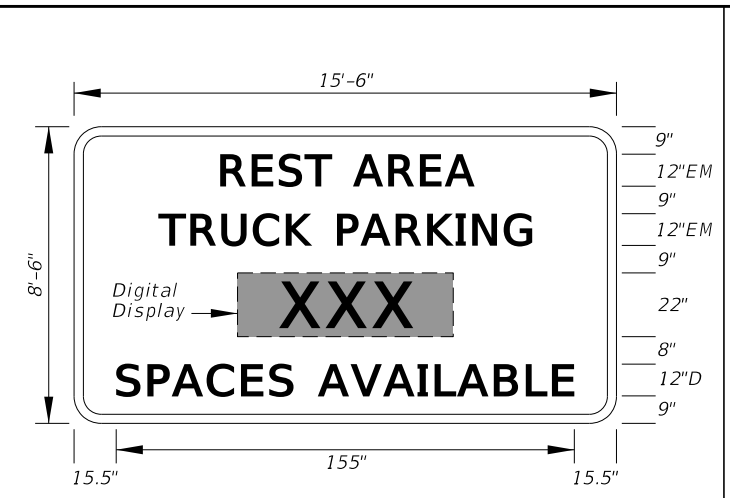
SHEET  
 9 of 12



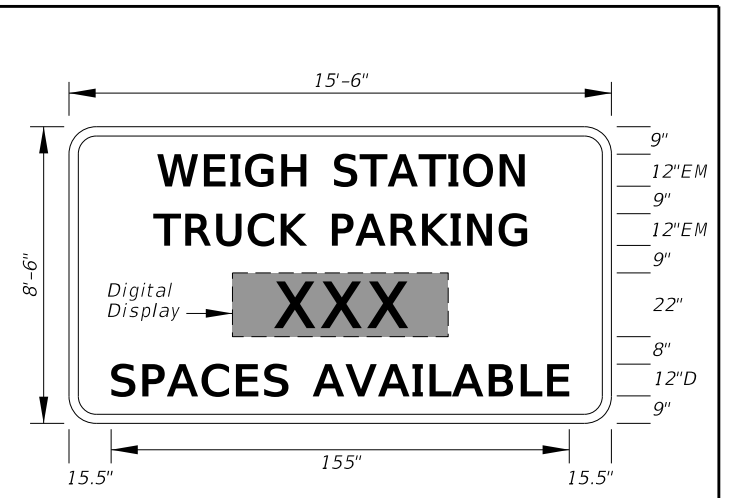
**FTP-85-13**  
2'-6" X 3'  
1.875" Radii 3/4" Border  
3.5" Series C Legend  
White Background  
Black Legend and Border



**FTP-86-21**  
9" X 2'-3"  
1.5" Radii No Border  
Series C Legend and Series D Legend  
White on Yellow  
Black Legend and Border



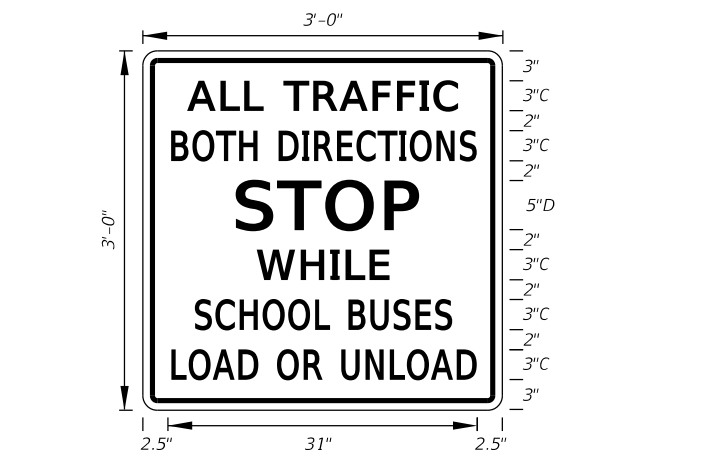
**FTP-87-21**  
15'-6" X 8'-6"  
12" Radii 2" Border  
Series D Legend  
Series EM Legend  
Blue Background  
White Legend and Border



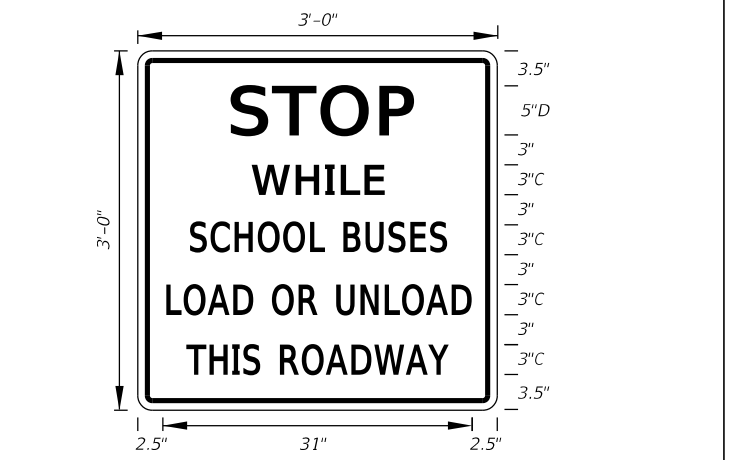
**FTP-88-21**  
15'-6" X 8'-6"  
12" Radii 2" Border  
Series D Legend  
Series EM Legend  
Blue Background  
White Legend and Border



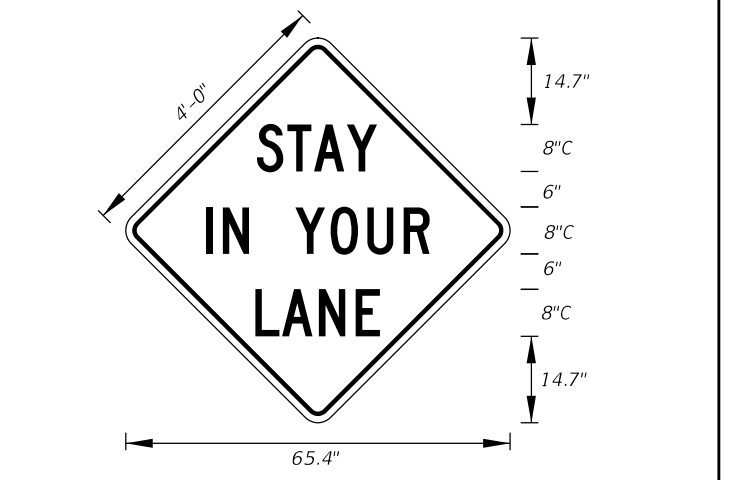
**FTP-89-21**  
16'-6" X 8'-6"  
12" Radii 2" Border  
Series D Legend  
Series EM Legend  
Blue Background  
White Legend and Border



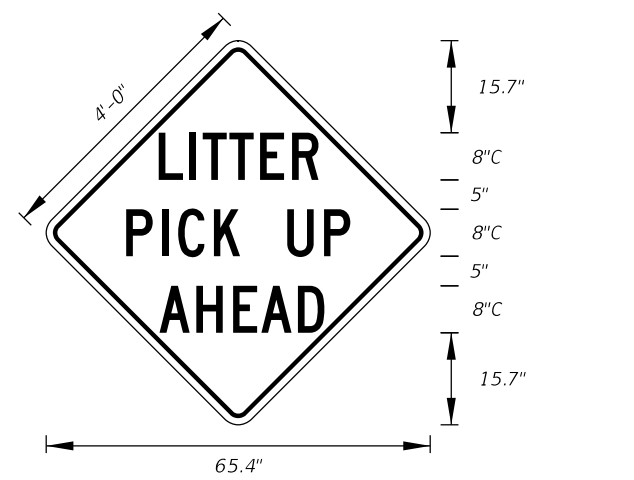
**FTP-90-22**  
3'-0" X 3'-0"  
1.5" Radii 3/4" Border  
3" Series C Legend and 5" Series D Legend  
White Background  
Black Legend and Border



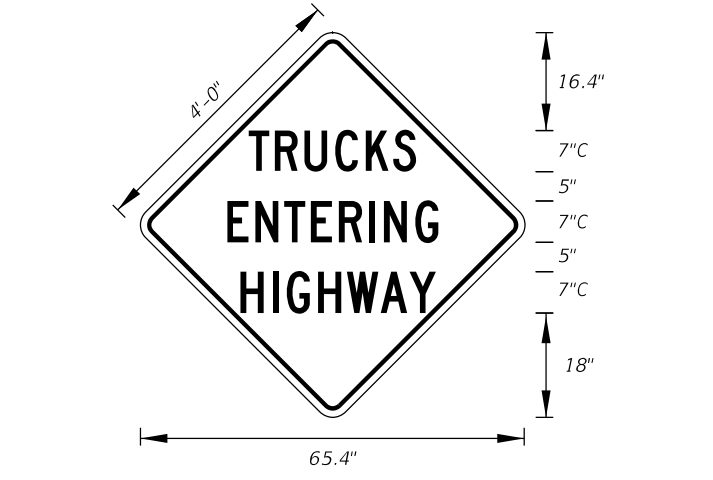
**FTP-91-22**  
3'-0" X 3'-0"  
1.5" Radii 3/4" Border  
3" Series C Legend and 5" Series D Legend  
White Background  
Black Legend and Border



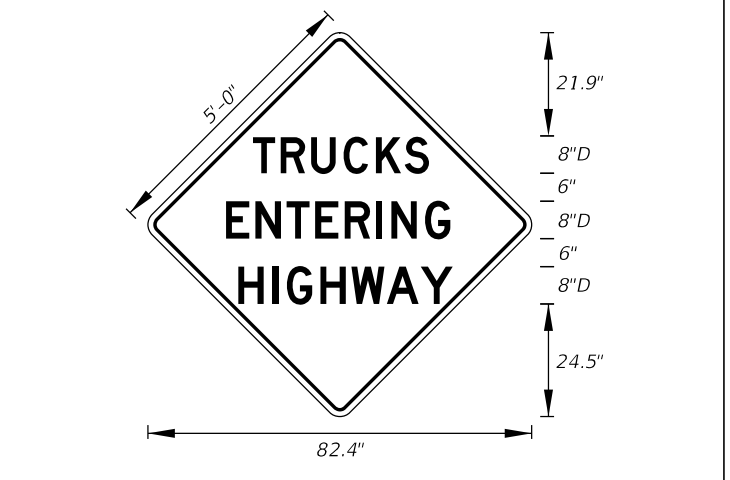
**MOT-1-22**  
4' X 4'  
3" Radii 3/4" Border  
8" Series C Legend  
Orange Background  
Black Legend and Border



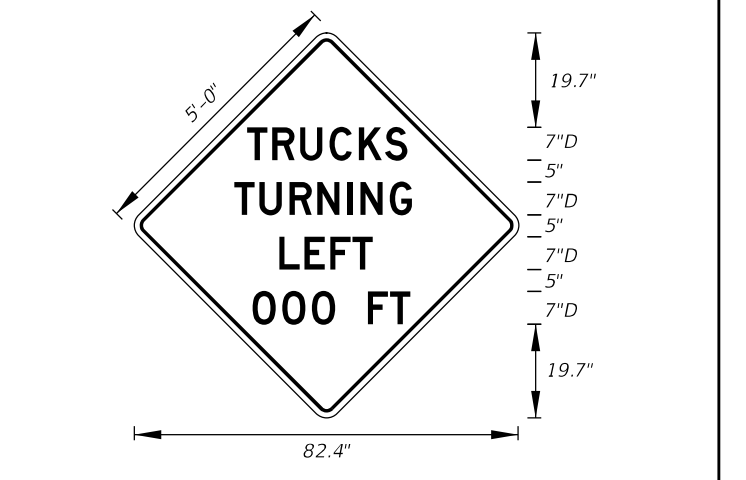
**MOT-4-22**  
4' X 4'  
3" Radii 3/4" Border  
8" Series C Legend  
Orange Background  
Black Legend and Border



**MOT-5-22**  
4' X 4'  
3" Radii 3/4" Border  
7" Series C Legend  
Orange Background  
Black Legend and Border



**MOT-6-22**  
5' X 5'  
3" Radii 3/4" Border  
8" Series D Legend  
Orange Background  
Black Legend and Border



**MOT-7-22**  
5' X 5'  
3" Radii 3/4" Border  
7" Series D Legend  
Orange Background  
Black Legend and Border

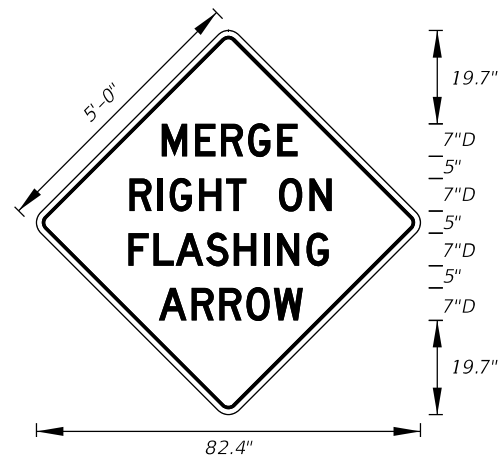
9/28/2021 10:01:33 AM

LAST REVISION	DESCRIPTION:
11/01/21	

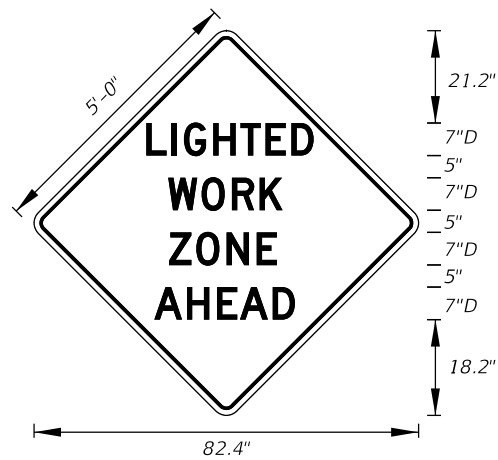
**FY 2022-23  
STANDARD PLANS**

## SPECIAL SIGN DETAILS

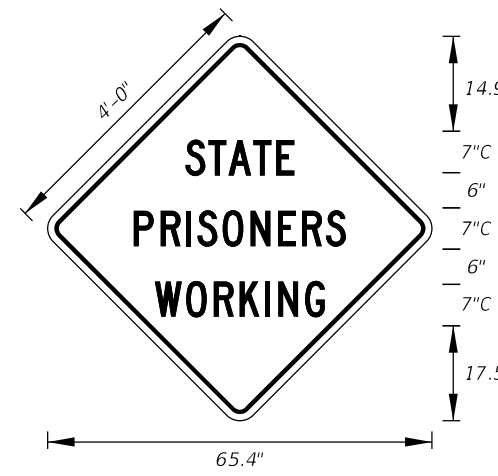
INDEX	SHEET
700-102	10 of 12



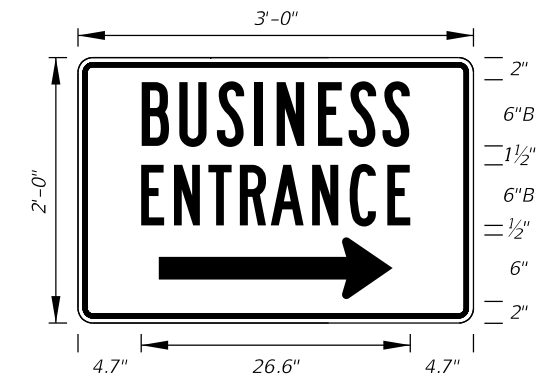
**MOT-8-22**  
5' X 5'  
3" Radii 3/4" Border  
7" Series D Legend  
Orange Background  
Black Legend and Border



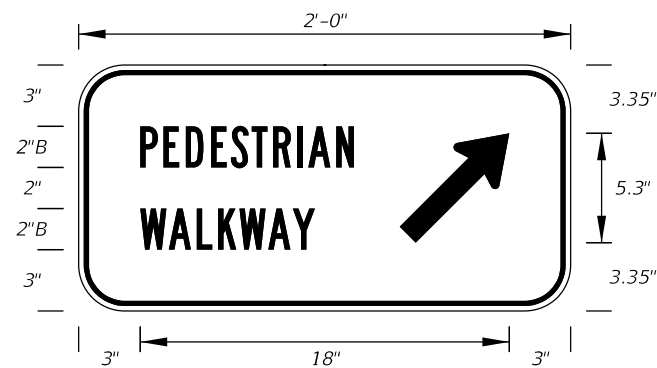
**MOT-9-22**  
5' X 5'  
3" Radii 3/4" Border  
7" Series D Legend  
Orange Background  
Black Legend and Border



**MOT-10-22**  
4' X 4'  
3" Radii 3/4" Border  
7" Series C Legend  
Orange Background  
Black Legend and Border

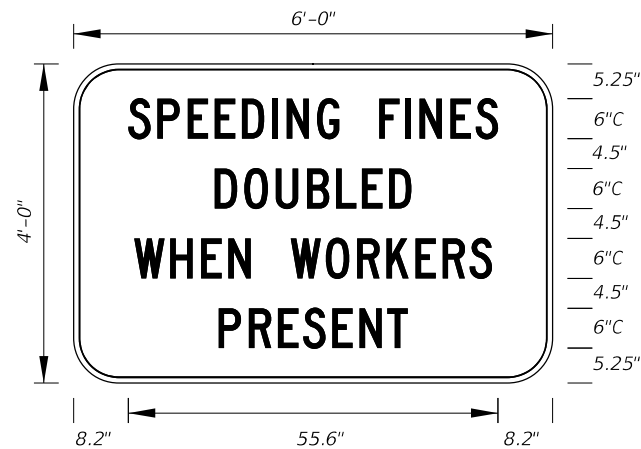


**MOT-11-06**  
3' X 2'  
2" Radii 3/4" Border  
6" Series B Legend  
Blue Background  
White Legend and Border

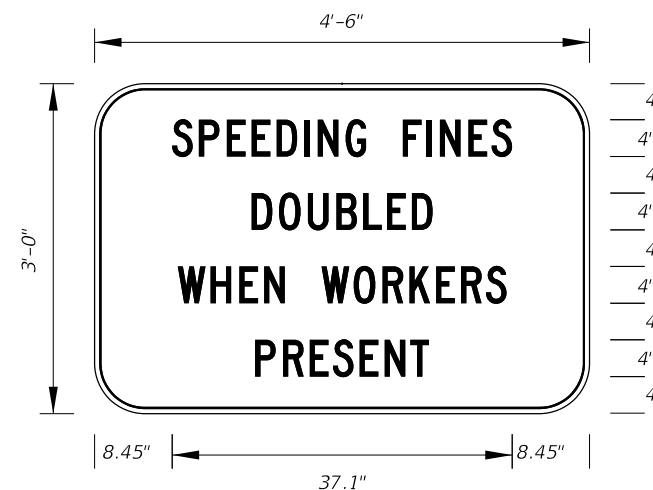


**MOT-12R-06**  
2' X 1'  
2" Radii 3/4" Border  
2" Series B Legend  
White Background  
Black Legend and Border

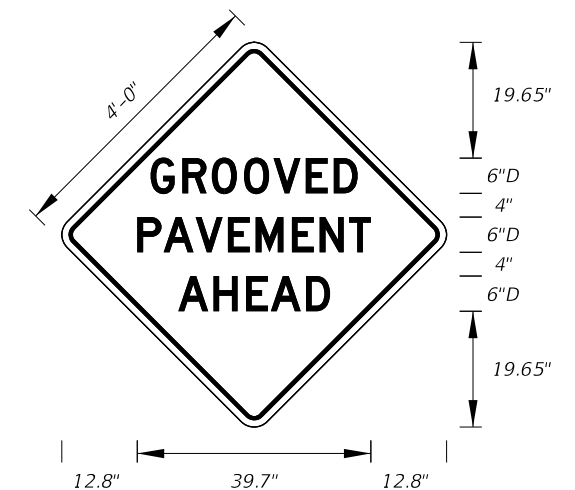
**MOT-12L-06**  
For Diversion  
to the left



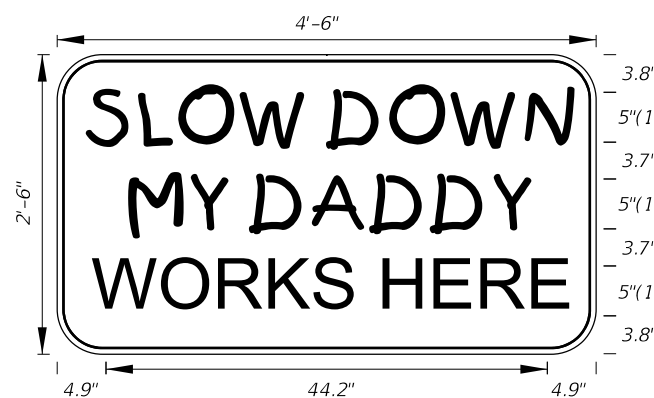
**MOT-13-06**  
Freeway Sign  
6' X 4'  
6" Radii 3/4" Border  
6" Series C Legend  
White Background  
Black Legend and Border



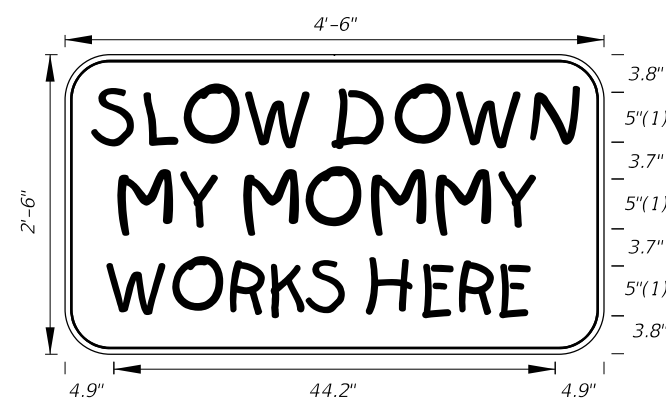
**MOT-14-06**  
Arterial Sign  
4'-6" X 3'  
5" Radii 3/4" Border  
4" Series C Legend  
White Background  
Black Legend and Border



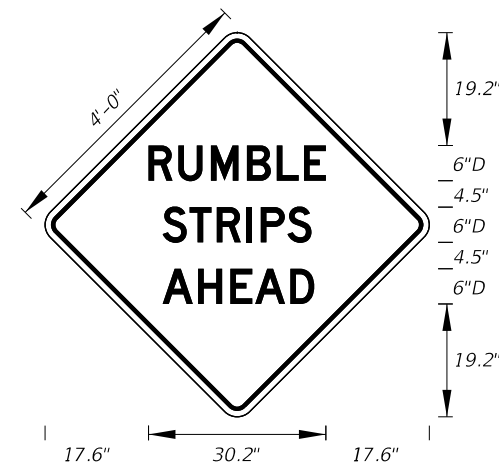
**MOT-15-06**  
4' X 4'  
2" Radii 3/4" Border  
6" Series D Legend  
Orange Background  
Black Legend and Border



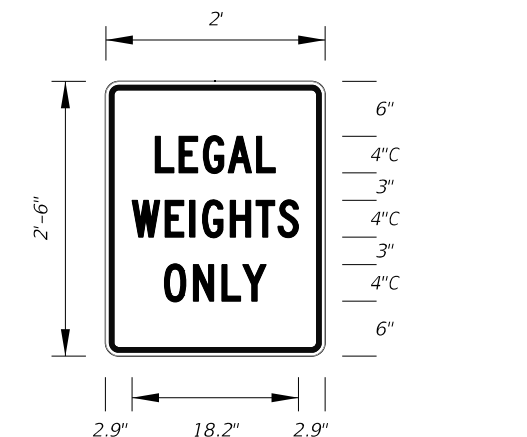
**MOT-16-06**  
4'-6" X 2'-6"  
4" Radii 3/4" Border  
5" Kids Series Legend  
Orange Background  
Black Legend and Border



**MOT-17-06**  
4'-6" X 2'-6"  
4" Radii 3/4" Border  
5" Kids Series Legend  
Orange Background  
Black Legend and Border



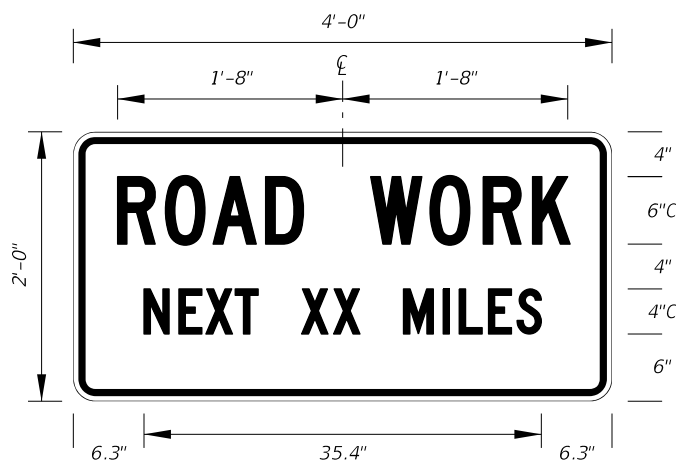
**MOT-18-10**  
4' X 4'  
2" Radii 3/4" Border  
6" Series D Legend  
Orange Background  
Black Legend and Border



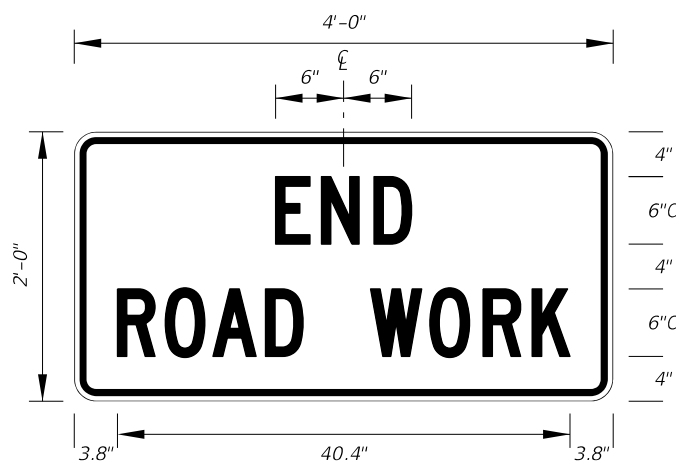
**MOT-19-11**  
2' X 2'-6"  
1.13" Radii 3/4" Border  
4" Series C Legend  
White Background  
Red Legend and Border

10:01:34 AM  
9/28/2021

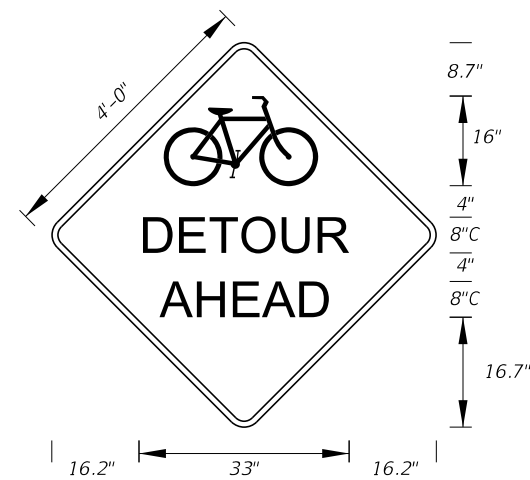
LAST REVISION	DESCRIPTION:
11/01/21	



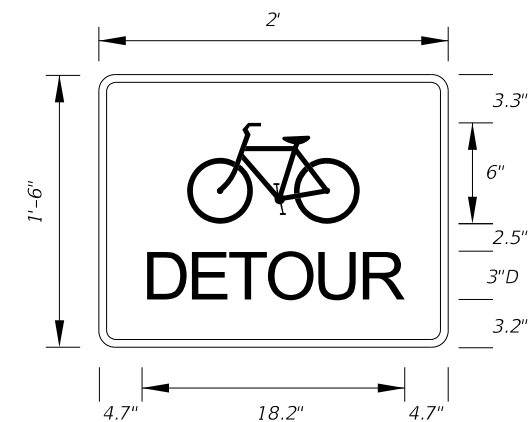
**G20-1**  
2' X 4'  
1.5" Radii 3/4" Border  
Orange Background  
Black Legend and Border



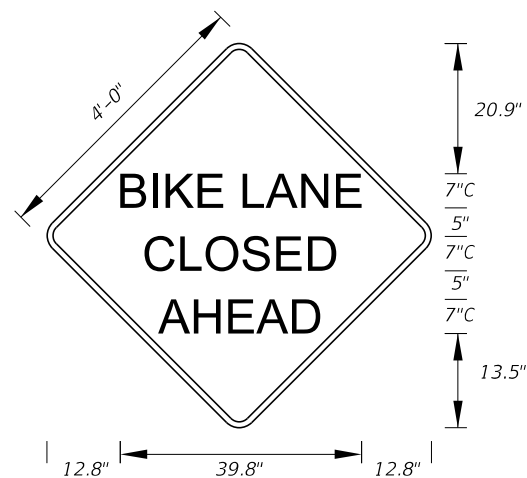
**G20-2**  
2' X 4'  
1.5" Radii 3/4" Border  
Orange Background  
Black Legend and Border



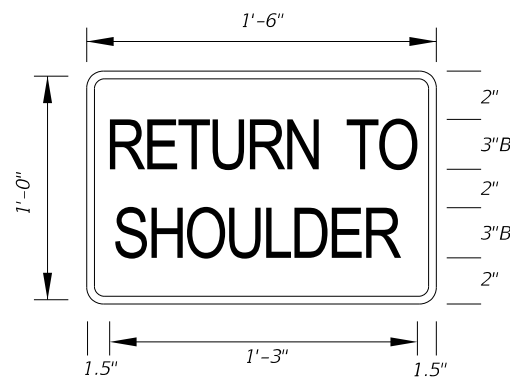
**MOT-20-21**  
4' X 4'  
3" Radii 3/4" Border  
8" Series C Legend  
Orange Background  
Black Legend and Border



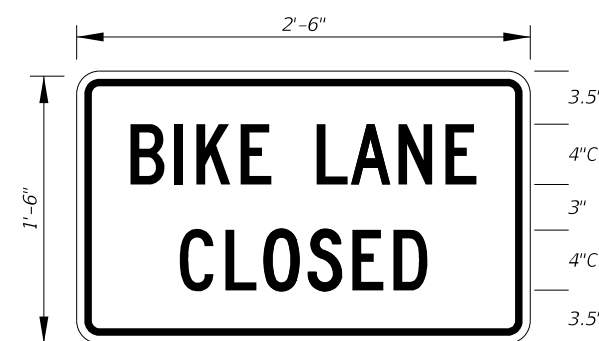
**MOT-21-21**  
2' X 1'-6"  
1.5" Radii 1/2" Border  
3" Series D Legend  
Orange Background  
Black Legend and Border



**MOT-22-21**  
4' X 4'  
3" Radii 3/4" Border  
7" Series C Legend  
Orange Background  
Black Legend and Border



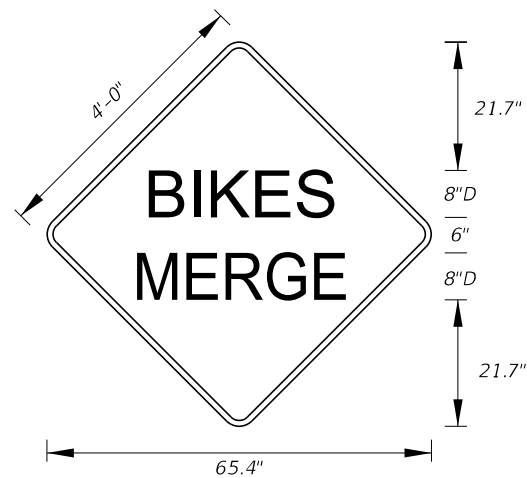
**MOT-23-21**  
1'-6" X 1'-0"  
1.5" Radii 1/4" Border  
3" Series B Legend  
Orange Background  
Black Legend and Border



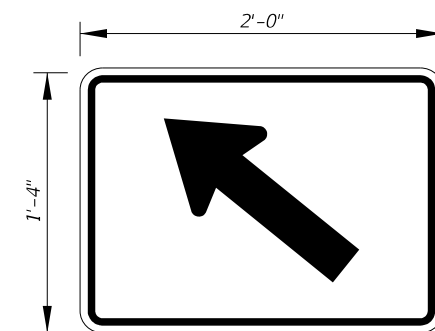
**MOT-24-21**  
2'-6" X 1'-6"  
1.5" Radii 1/2" Border  
4" Series C Legend  
White Background  
Black Legend and Border



**MOT-25-21**  
2'-0" X 1'-6"  
1.5" Radii 1/2" Border  
4" Series B Legend  
White Background  
Black Legend and Border



**MOT-26A-22**  
4' X 4'  
3" Radii 3/4" Border  
8" Series D Legend  
Orange Background  
Black Legend and Border



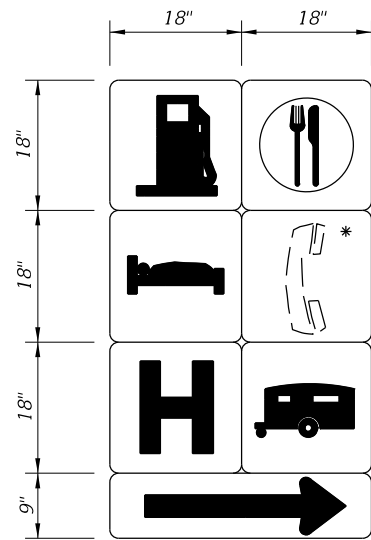
**MOT-26B-22**  
2'-0" X 1'-4"  
1.5" Radii 5/8" Border  
Orange Background  
Black Legend and Border

9/28/2021 10:01:34 AM

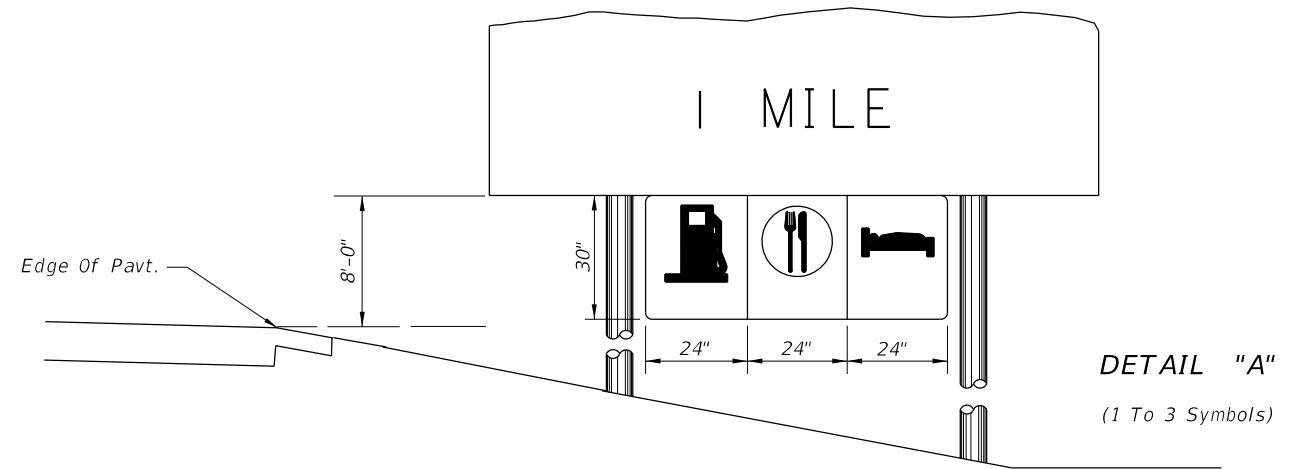
\*\* Note:

Two assemblies are required; one for each side of the ramp, showing those services in each particular direction from the ramp terminal.

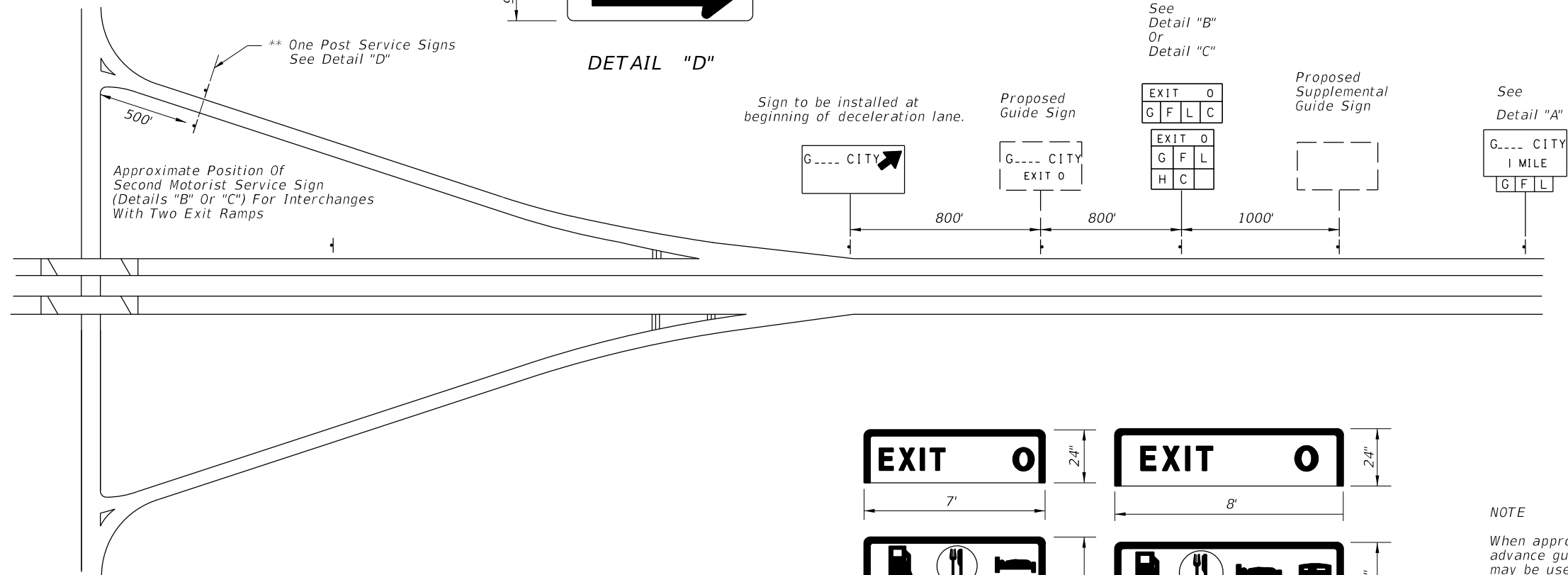
Ramp mounted signs shall be installed to avoid conflict with existing signs and in no case should they be placed within 100' of another sign.



DETAIL "D"



DETAIL "A"  
(1 To 3 Symbols)



**GENERAL NOTES**

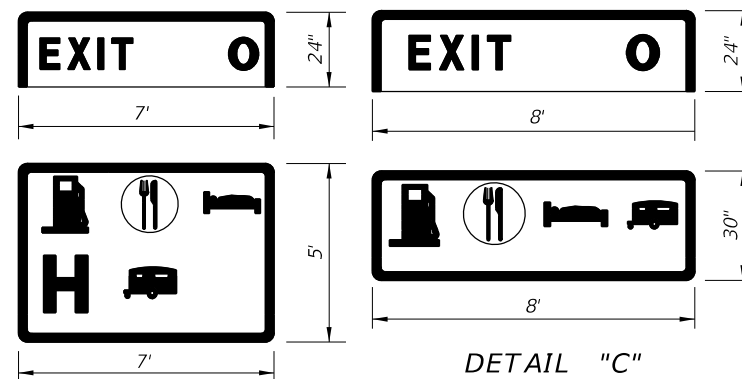
1. Only those services meeting criteria established by the Department and approved by the State Traffic Operations Engineer for each interchange shall be shown. Symbol signs for motorist services shall always appear in the following order reading from left to right and top to bottom: Gas, Food, Lodging, Phone \*, Hospital, Camping.

\* The phone symbol shall not be shown whenever any Gas, Food, Lodging or Camping symbol appears.

2. Symbols shall appear consecutively on the sign with no positions left blank or reserved for intermediate symbols not currently approved for a particular interchange.

3. All motorist service signs to have White Legend and Border with Blue Background.

4. For mounting details see Index 700-010 for Single-column Ground Signs or Index 700-020 for Multi-column Ground Signs.



DETAIL "B"  
(4 To 6 Symbols)

DETAIL "C"  
(4 Symbols)

**NOTE**

When approved for attachment to the advance guide signs, up to 3 services may be used for an exit. The symbol signs shall be suspended from the guide sign panel or existing wind beams. Symbol signs are not to be connected to existing sign posts.

The mounting height of the advance guide sign shall be increased, where necessary, to provide 8' between the level of the pavement edge and the bottom of the guide sign, prior to mounting the supplementary panel.

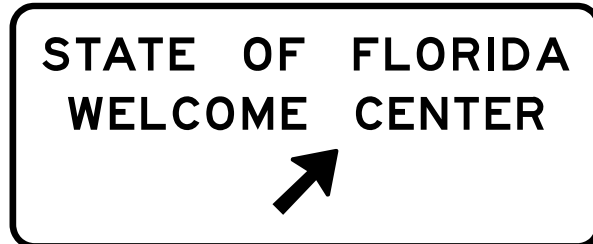
9/28/2021 10:01:35 AM

LAST REVISION 11/01/19	REVISION	DESCRIPTION:		FY 2022-23 STANDARD PLANS	SIGNING FOR MOTORIST SERVICES	INDEX 700-104	SHEET 1 of 1
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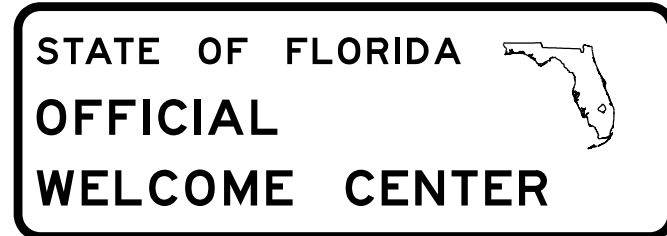




Sign FTP-10-06



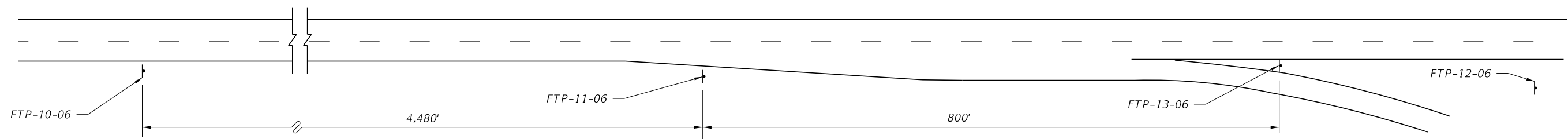
Sign FTP-11-06



Sign FTP-12-06



Sign FTP-13-06



Note: Roadway not drawn to scale  
Distances shown are adequate for driver communication  
but may be altered slightly if conditions require.



Sign FTP-14-06


Note: Sign FTP-14-06 shall be used as a supplemental guide sign at interchanges which have a Tourist Information Center approved for such signing (locate half-way between normal guide signs)

Notes:

1. Signs and sign structures shall be erected in accordance with the details shown on Index 700-020.
2. Sign FTP-12-06 shall be located on the Welcome Center grounds in proximity to the building and as far from the main line roadway as possible (2 signs back to back).
3. Sign FTP-10-06, 11-06, 12-06 shall be located as limited access highways only.
4. All legend to be Series E.
5. See Index 700-102 for sign details.

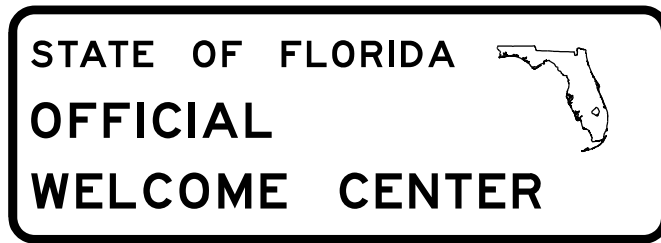
FOR LIMITED ACCESS HIGHWAYS

9/28/2021 10:01:36 AM

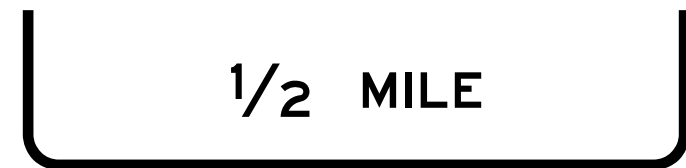
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	WELCOME CENTER SIGNING	INDEX 700-105	SHEET 1 of 2
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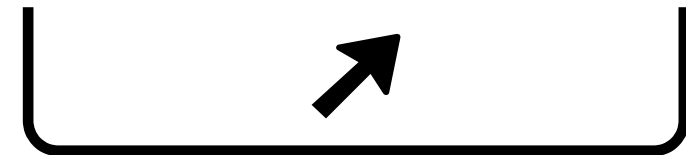
SIGN FTP-15A-06



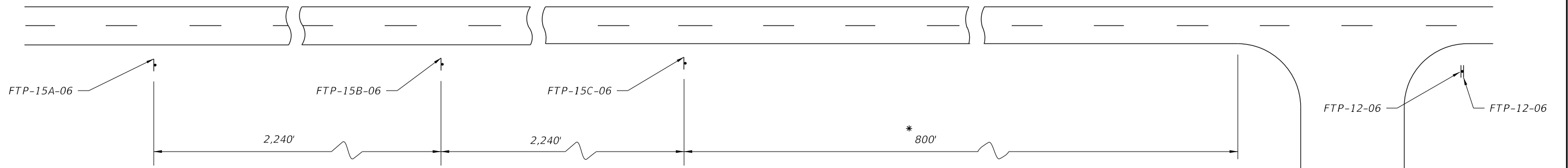
SIGN FTP-12-06



SIGN FTP-15B-06



SIGN FTP-15C-06



\* 800' Maximum For Rural Conditions  
50' Minimum For Rural Conditions

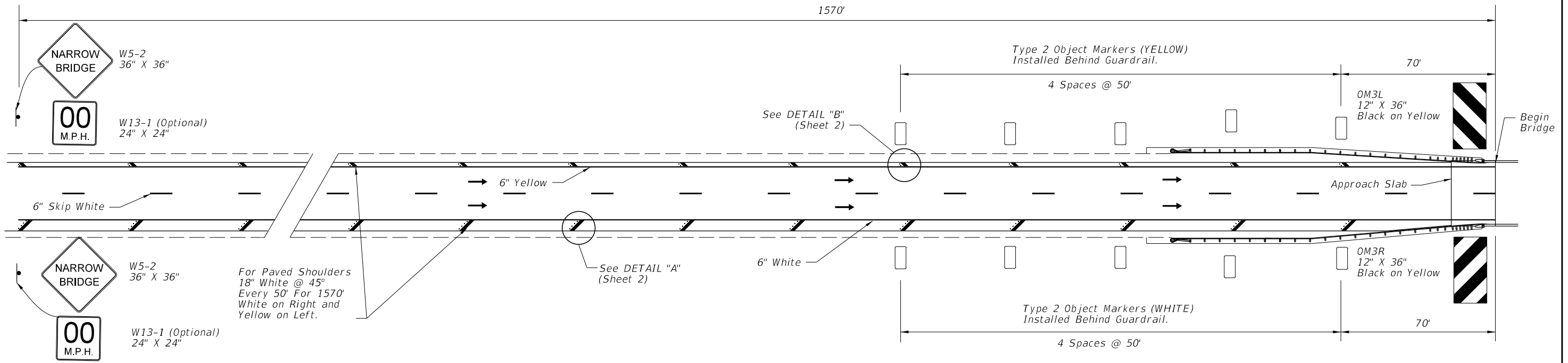
Notes:

1. Signs and sign structures shall be erected in accordance with the details shown on Index 700-020.
2. Sign FTP-12-06 shall be located on the Welcome Center grounds in proximity to the building and as far from the Main Line Roadway as possible (2 signs back to back).
3. All legend to be Series E.
4. One sign FTP-15A-06 or 15B-06 should be used depending on speed, roadside development & geometric conditions.

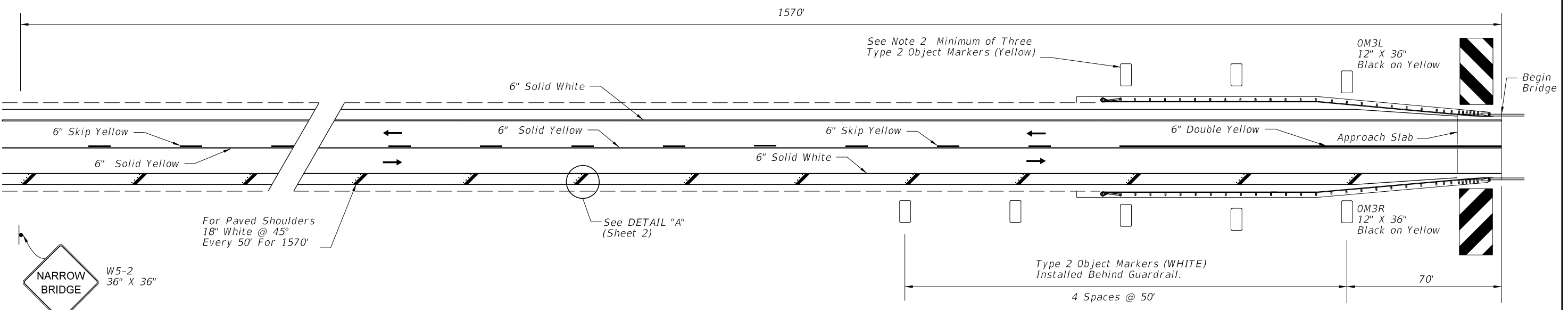
FOR PRIMARY HIGHWAYS

9/28/2021 10:01:36 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2022-23 STANDARD PLANS	WELCOME CENTER SIGNING	INDEX 700-105	SHEET 2 of 2
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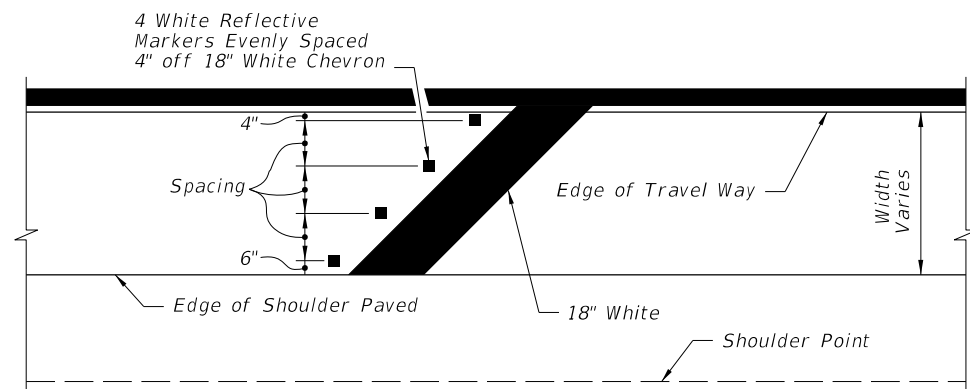
ONE-WAY TRAFFIC



2-WAY TRAFFIC

9/28/2021 10:01:37 AM

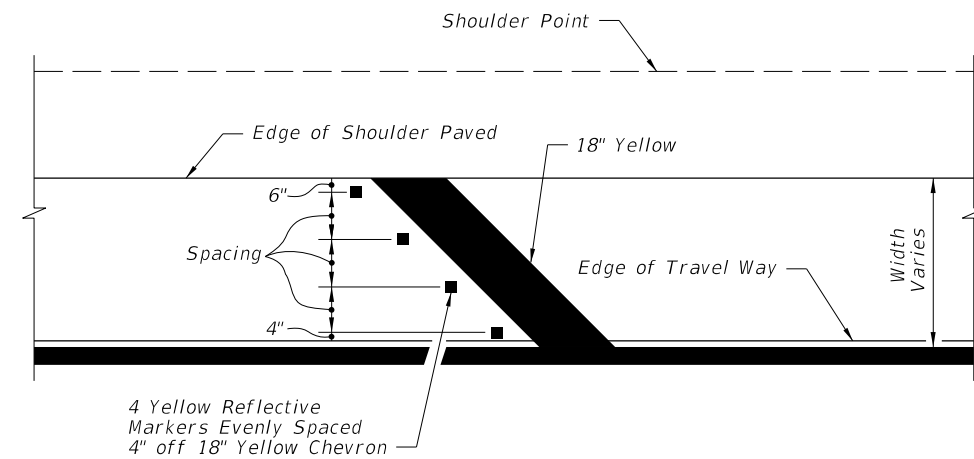
LAST REVISION 11/01/20	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	RURAL NARROW BRIDGE TREATMENT	INDEX 700-106	SHEET 1 of 2
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Direction of Travel

Outside Shoulder

DETAIL "A"



Direction of Travel

Median Shoulder

DETAIL "B"

**NOTES:**

1. Roadways with Two-Way Traffic:  
No passing zone should be extended 1570' in advance of narrow bridge.
2. If the bridge or the approach is on a curve, delineators shall be installed for a distance of 1570' in advance of narrow bridge on the outside portion of the roadway. Spacing shall be 100' between delineators. Delineators are to be placed not less than 2' or not more than 8' outside the outer edge of pavement.
3. Object markers and delineators on both sides of roadway shall face traffic approaching bridge
4. The OM-3R & OM-3L object markers shall be installed 4' above the roadway edge. The panels may be post mounted at the bridges.
5. Install Audible and Vibratory treatments (e.g., ground-in rumble strips or profiled thermoplastic) in accordance with the Plans.

Shoulder Width	No. of RPM's	Spacing
2'	2	14"
3'	3	13"
4'	3	19"
5'	4	16.67"

10:01:38 AM  
9/28/2021

LAST REVISION 11/01/20	REVISION	DESCRIPTION:
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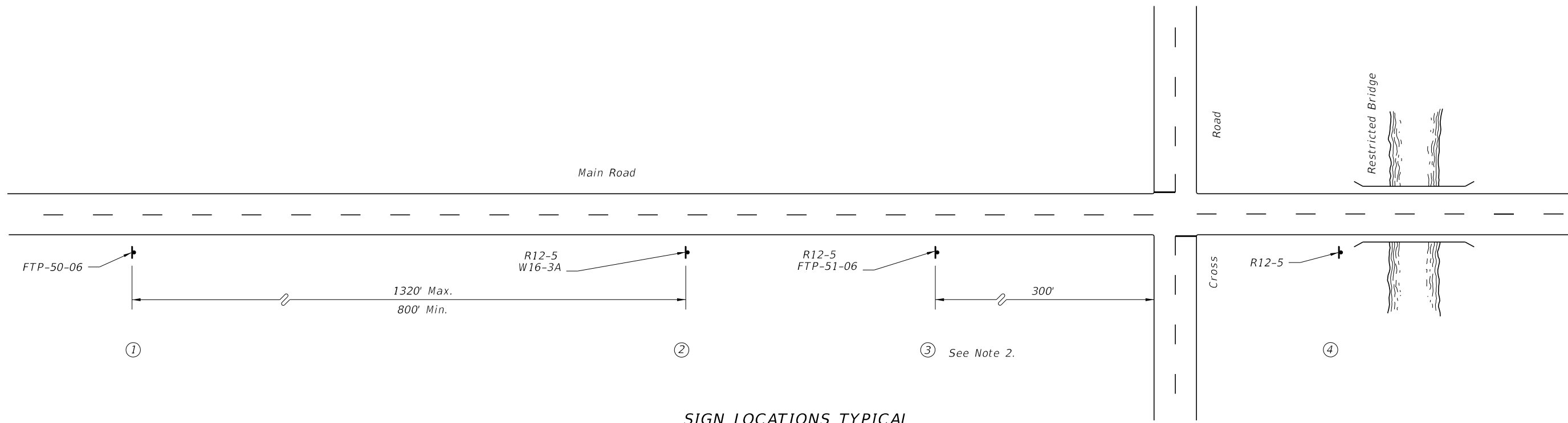


FY 2022-23  
STANDARD PLANS

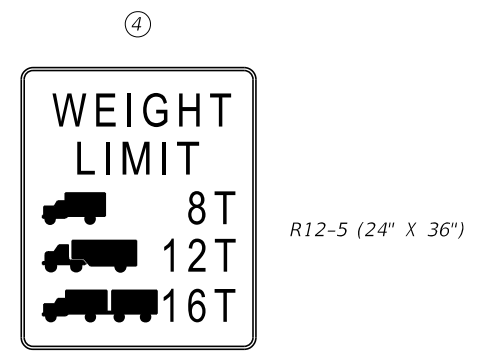
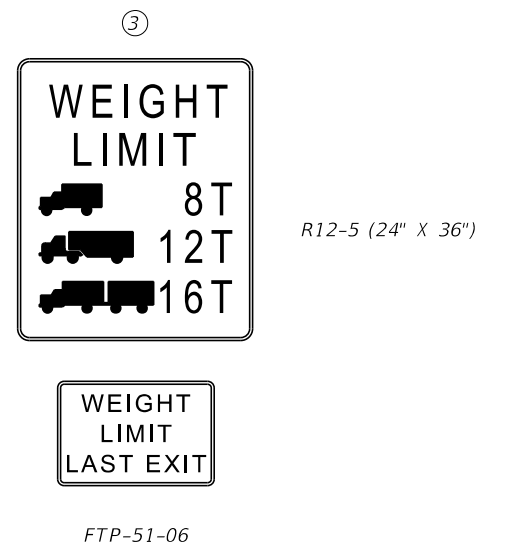
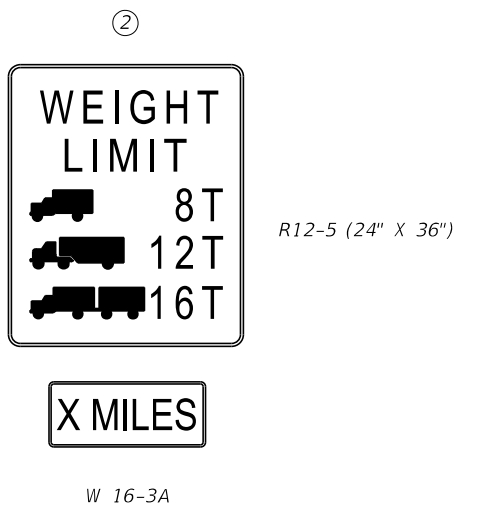
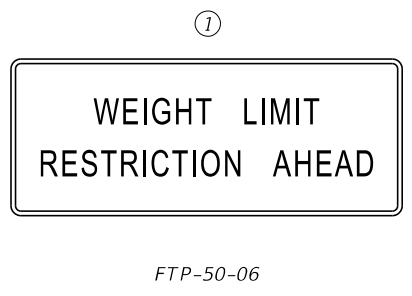
RURAL NARROW BRIDGE TREATMENT

INDEX  
700-106

SHEET  
2 of 2



SIGN LOCATIONS TYPICAL

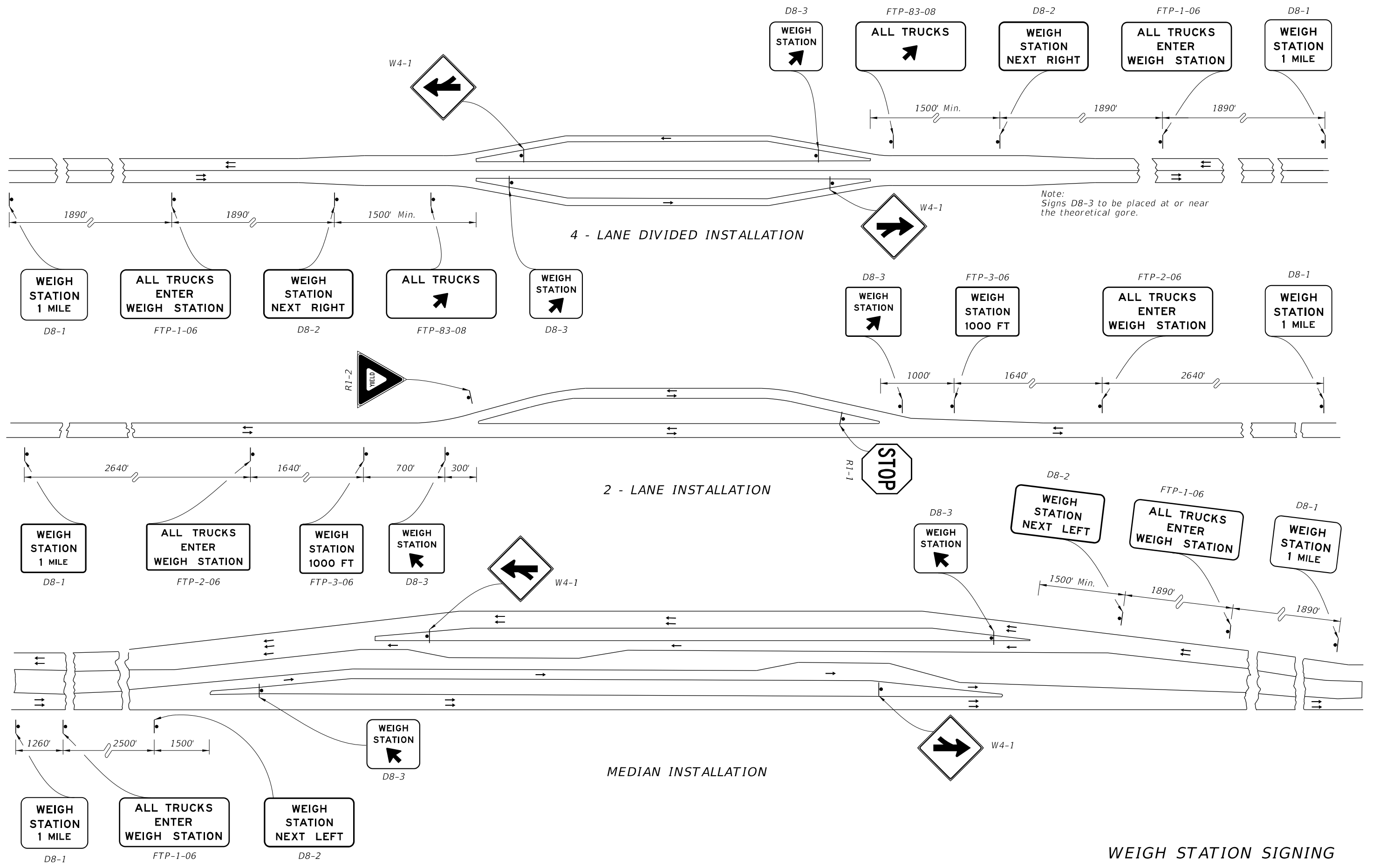


1. See Standard Highway Signs for sign R12-5 and W16-3 details.
2. Location of Sign 3 may require some field adjustment.
3. The Cross Road is the last detour to route around the restricted bridge.
4. Location of Sign 2 should be established from the Cross Road the following approximate distances; Interstate-1 Mile Non- Interstate-1/2 Mile.
5. See Index 700-102 for sign details.

9/28/2021 10:01:39 AM

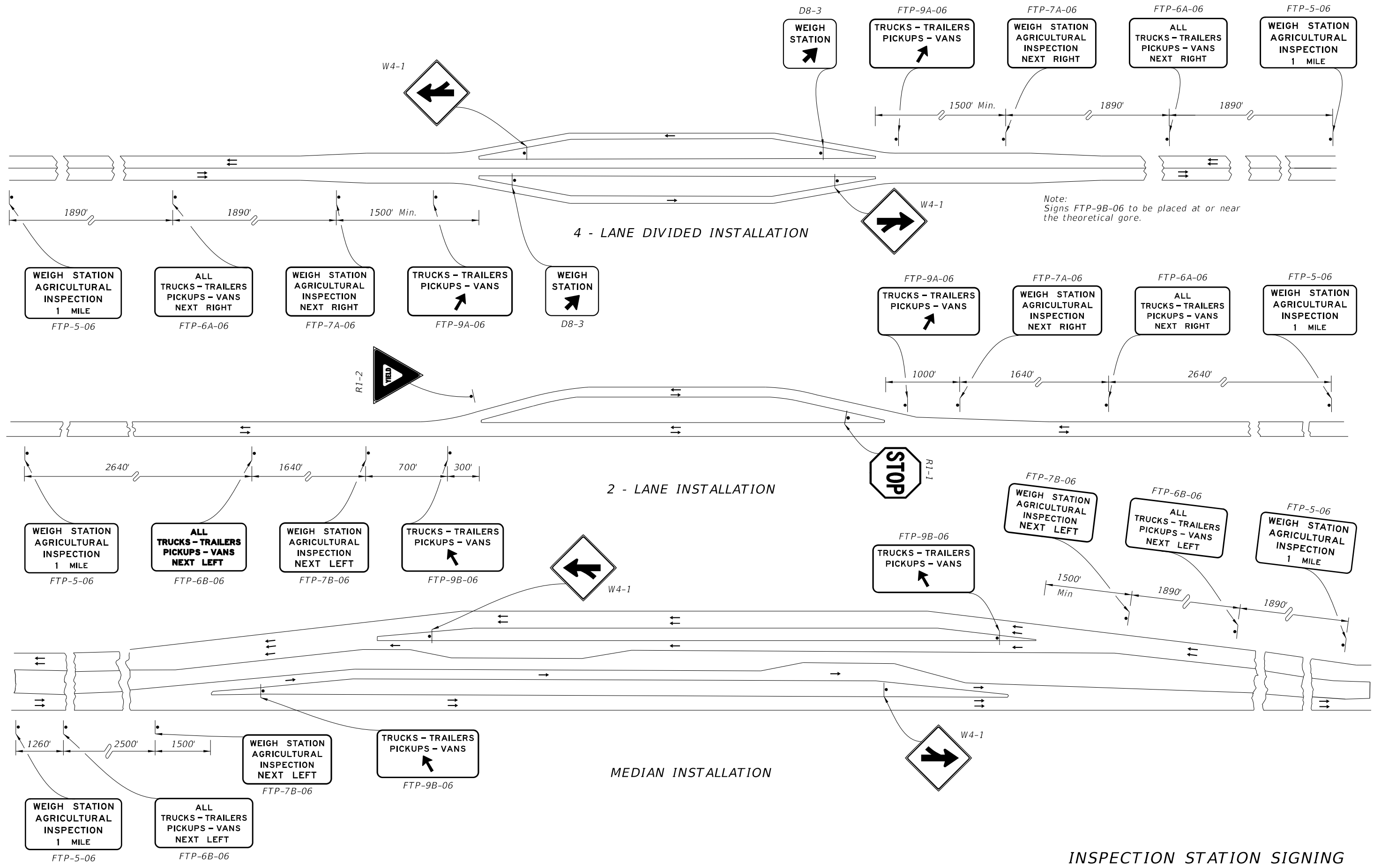
LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2022-23 STANDARD PLANS	BRIDGE WEIGHT RESTRICTIONS	INDEX 700-107	SHEET 1 of 1
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9/28/2021 10:01:42 AM



**WEIGH STATION SIGNING**

LAST REVISION	DESCRIPTION:
11/01/17	



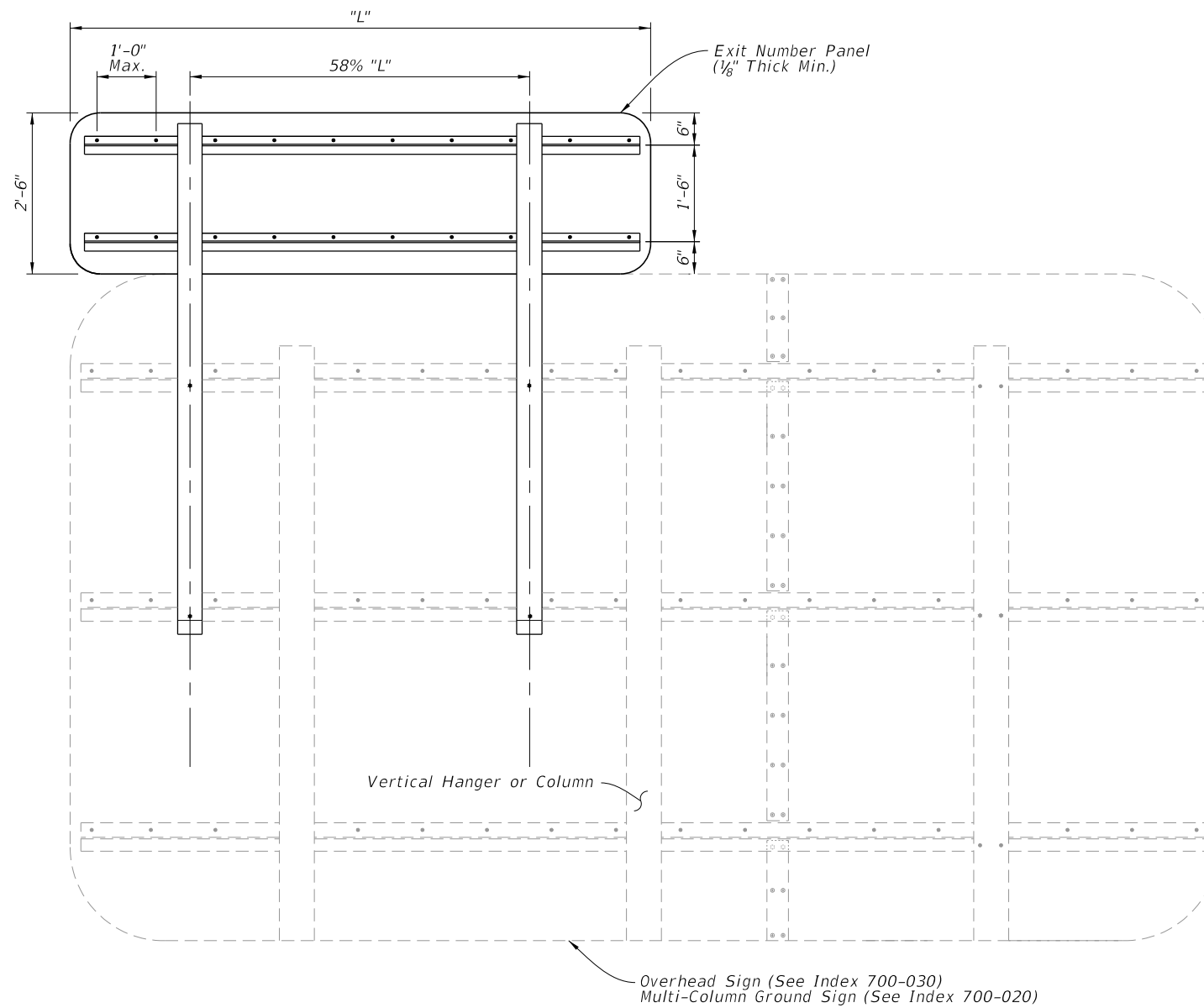
9/28/2021 10:01:43 AM

**INSPECTION STATION SIGNING**

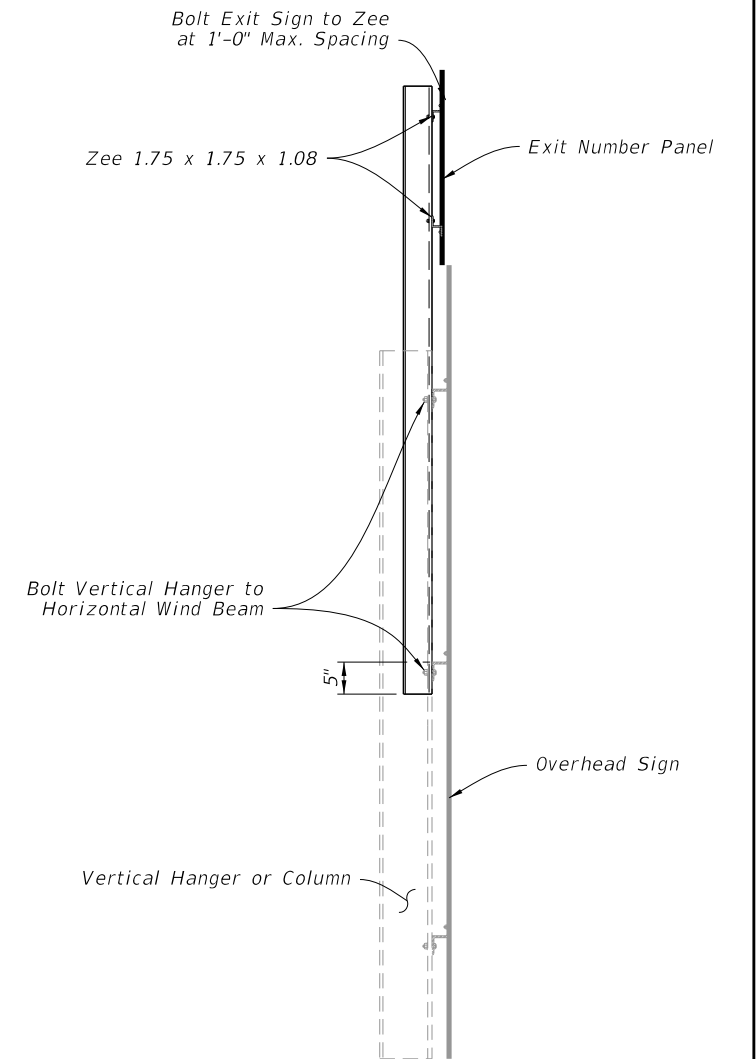
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	<b>TYPICAL SIGNING FOR TRUCK WEIGH          AND INSPECTION STATIONS</b>	INDEX 700-108	SHEET 2 of 2
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**NOTES:**

1. Work with Indexes 700-020 and 700-030.
2. Materials (Aluminum):
  - A. Sheets and Plates: ASTM B209 Alloy 6061-T6
  - B. Standard Structural Shapes: ASTM B221 Alloy 6061-T6
  - C. Extruded Shapes: ASTM B221 Alloy 6061-T6
  - D. For Bolts, Nuts, and Washers requirements see Index 700-020 or 700-030.
3. Fabrication:
  - A. See sign layout sheet for dimension "L" and sign face details in the Plans.
  - B. Round all sign corners.
4. For right exits, install the Exit Numbering Panel to the top right side of the Highway Sign.
5. For left exits, install the Exit Numbering Panel to the top left side of the Highway Sign.




BACK ELEVATION

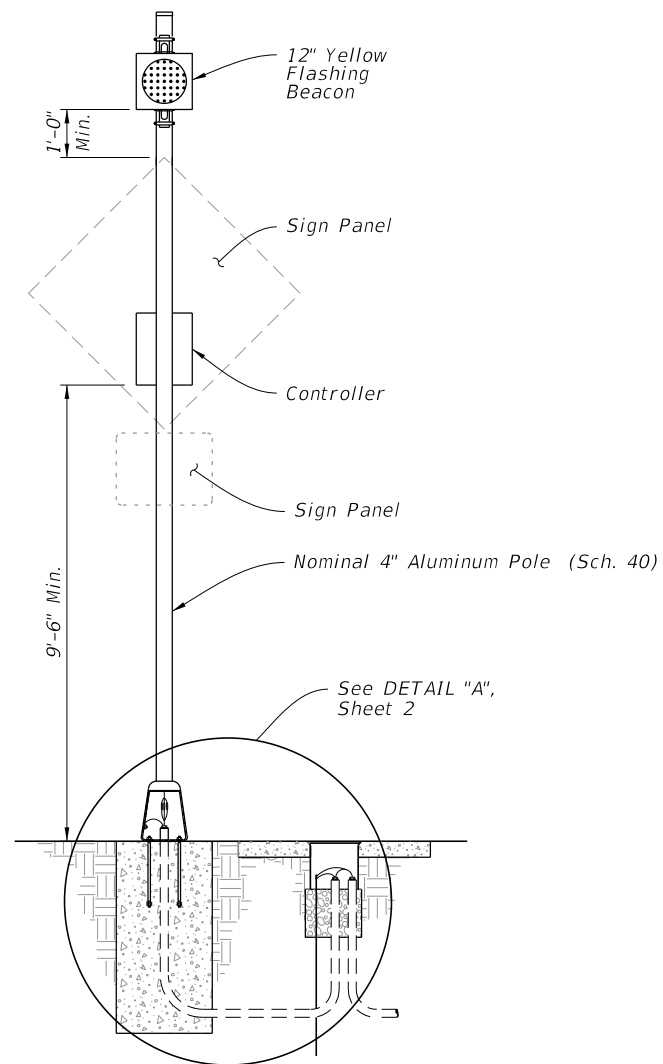


SIDE ELEVATION

9/28/2021 10:01:44 AM

LAST REVISION 11/01/20	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	MOUNTING EXIT NUMBER PANELS TO SIGNS	INDEX 700-110	SHEET 1 of 1
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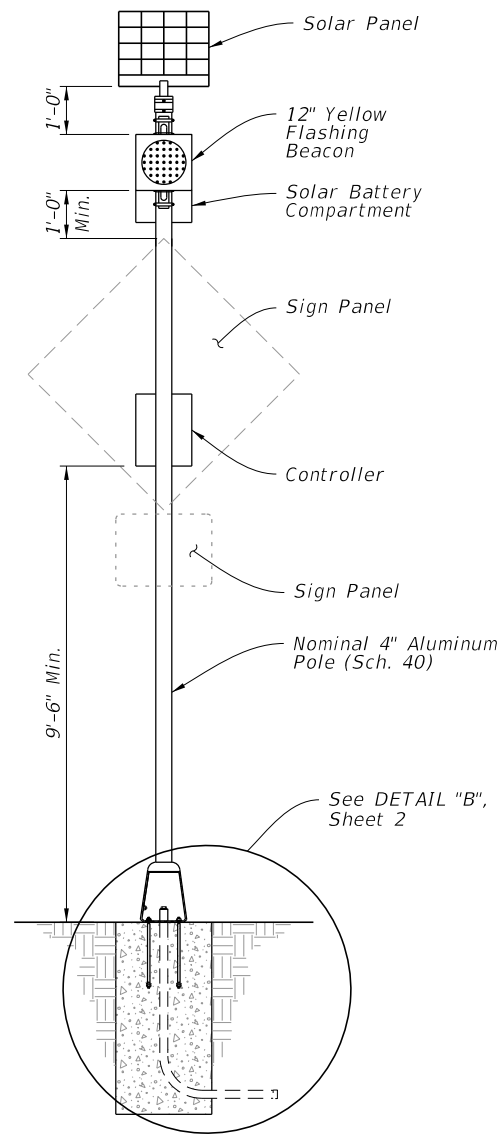


FRONT ELEVATION

**POWER CONFIGURATION 'A'**  
**CONVENTIONALLY-POWERED**  
 (Type A1 Shown)

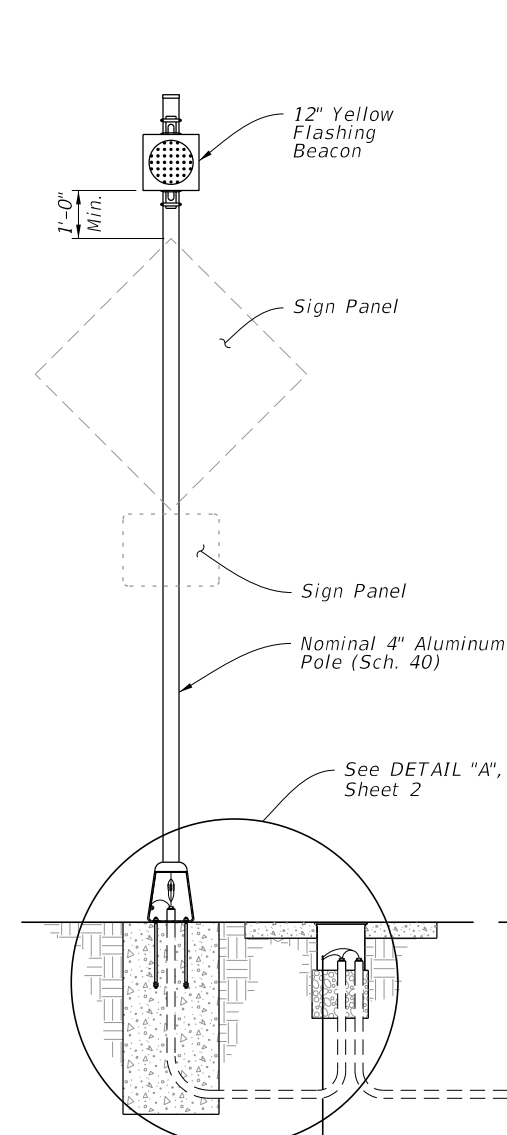
**GENERAL NOTES:**

1. Install sign assemblies based on Alpha-Numeric Type designation shown in the Plans (e.g., Type A1). Assembly Type is based on Power Configuration 'Alpha' Identification shown above and Numerical Identification shown on Sheet 3 thru 8.
2. Install sign panel and wind beam in accordance with Index 700-010 and Specification 700.
3. Engage all threads on the transformer base and post unless the aluminum post is fully seated into base.
4. Meet the requirements of Specification 646.
5. Install a concrete slab around all roadside assemblies on slopes 6:1 or greater. The minimum slab dimension is 6" by 4'-0" by 5'-0".
6. When wire entry holes are drilled in the sign column, use a bushing or rubber grommet to protect conductors.



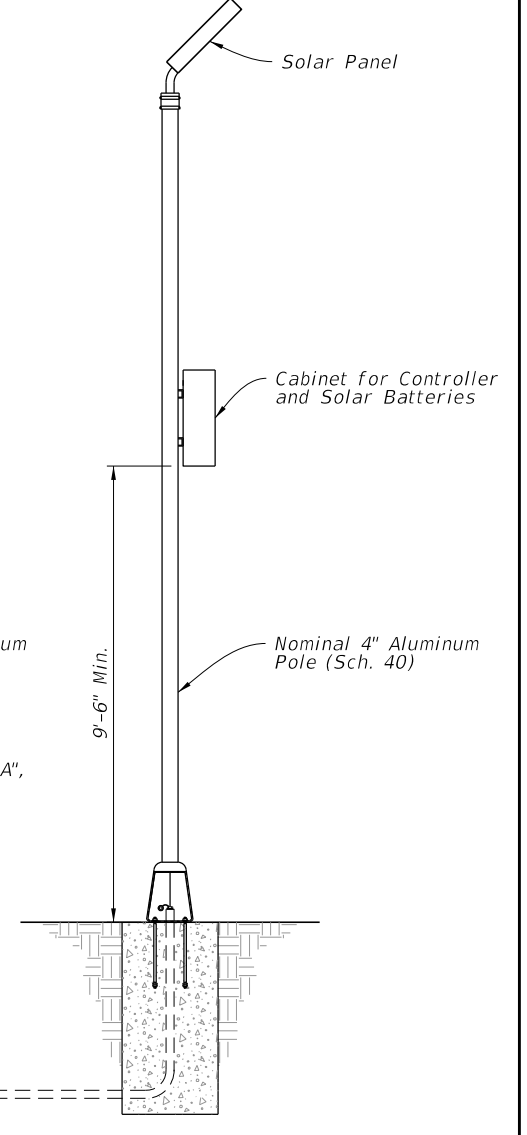
FRONT ELEVATION

WITHOUT AUXILIARY POLE



SIGN ASSEMBLY  
FRONT ELEVATION

WITH AUXILIARY POLE



AUXILIARY POLE  
ELEVATION

**POWER CONFIGURATION 'B'**  
**SOLAR-POWERED**  
 (Type B1 Shown)

**POWER CONFIGURATION 'B' NOTES:**

1. Install a separate pole for mounting the solar panel, controller and batteries for all roadside assemblies with solar panels, controllers and batteries weighing more than 170 lbs.
2. Install the auxiliary pole as close to the right of way boundary as possible.
3. Install the auxiliary pole so that the height is the same as the column for the roadside assembly.
4. Orient solar panel to face South for optimal exposure to sunlight.
5. The controller and the solar batteries may be located in the same compartment.

**TABLE OF CONTENTS:**

Sheet	Description
1	General Notes and Contents
2	Conduit, Wiring, and Foundation Details
3	Roadside Sign Assembly-1
4	Roadside Sign Assembly-2
5	Roadside Sign Assembly-3
6	Roadside Sign Assembly-4
7	Roadside Sign Assembly-5
8	Roadside Sign Assembly-6
9	Roadside Sign Assembly-7
10	Roadside Sign Assembly-8
11	Overhead Sign Assembly

11/16/2021 7:35:01 AM

LAST REVISION	DESCRIPTION:
11/01/21	



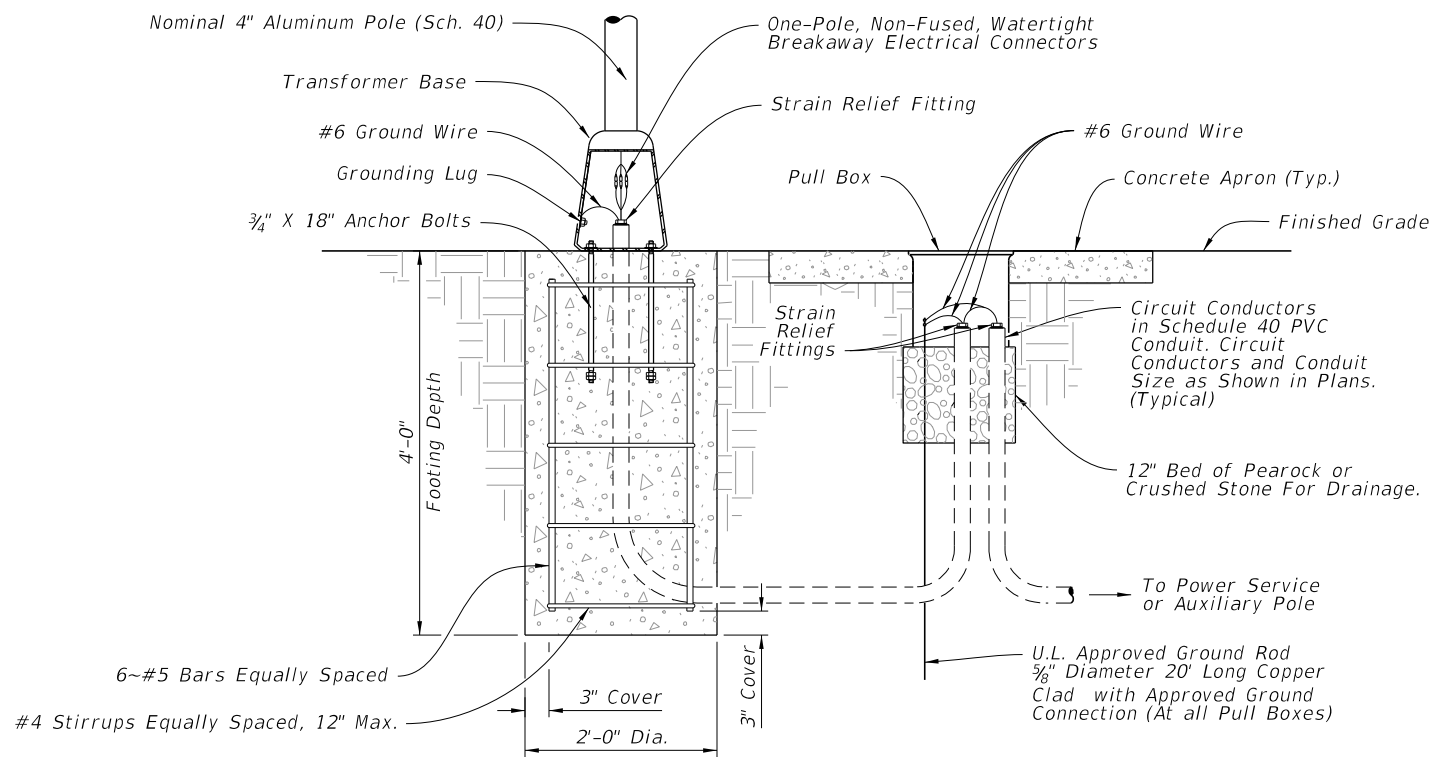
FY 2022-23  
STANDARD PLANS

ENHANCED HIGHWAY SIGNING ASSEMBLIES

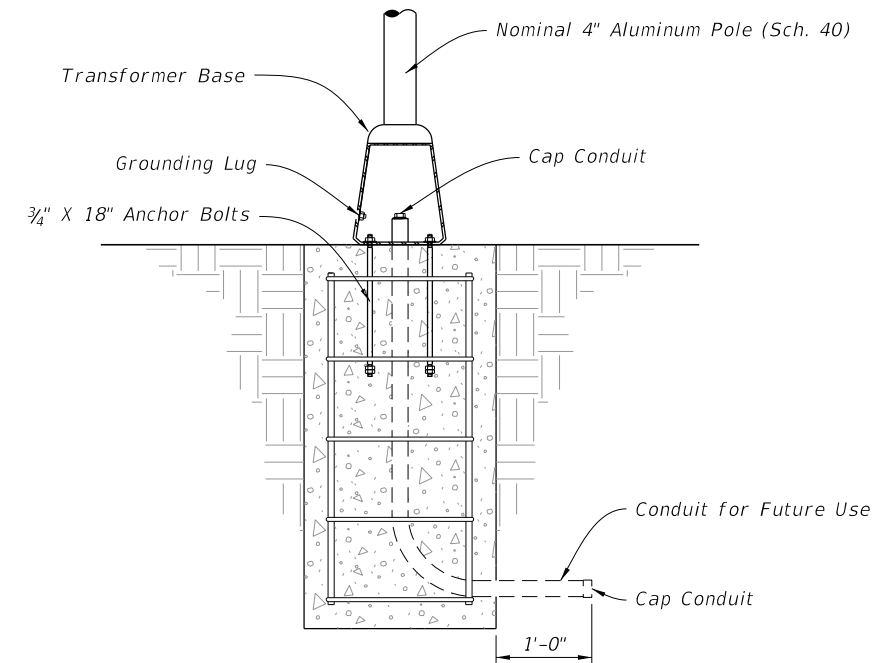
INDEX  
700-120

SHEET  
1 of 11

10/22/2021 10:09:22 AM



DETAIL "A"



DETAIL "B"

CONDUIT, WIRING, AND FOUNDATION DETAILS

LAST REVISION	DESCRIPTION:
11/01/21	

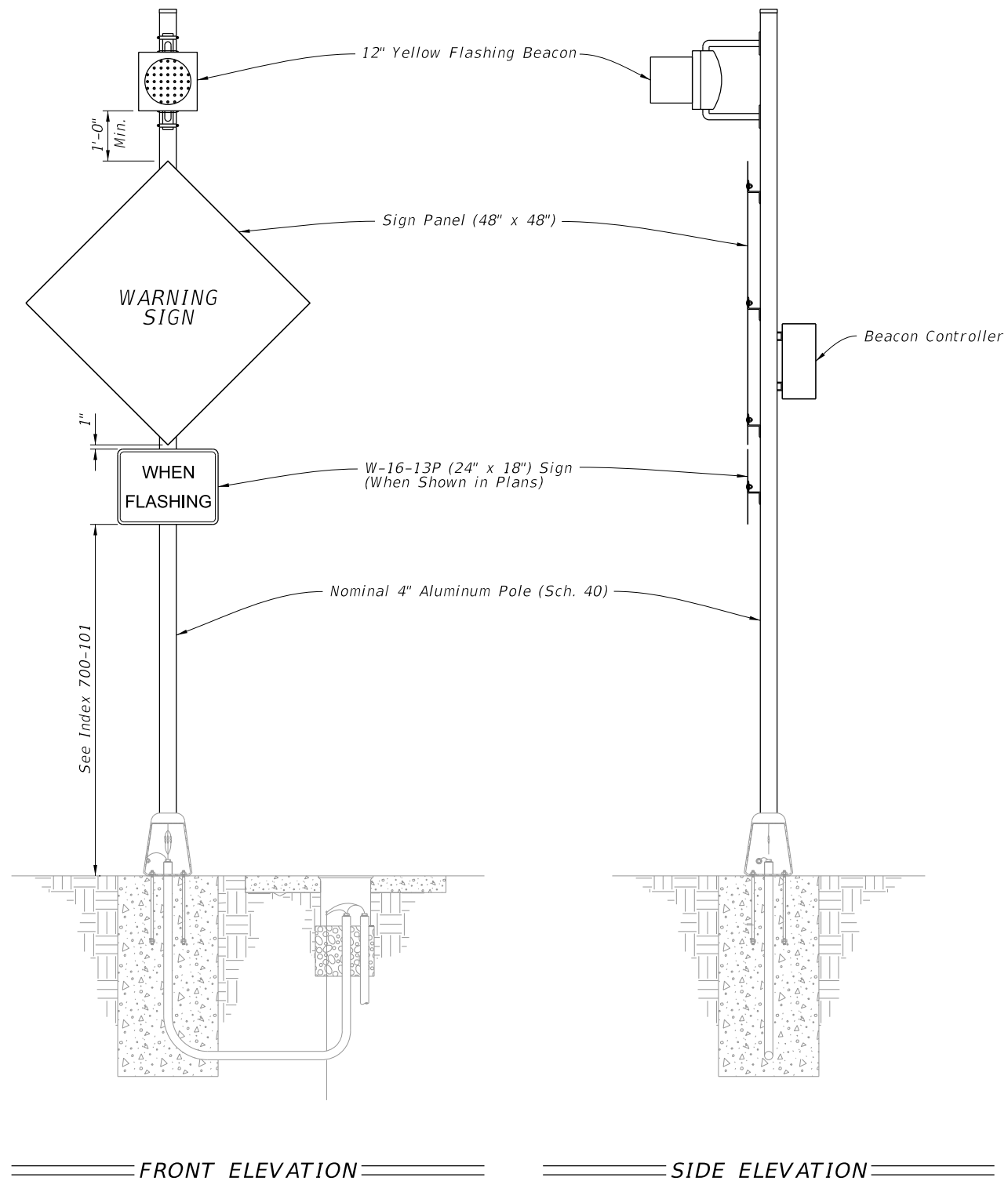


FY 2022-23  
STANDARD PLANS

ENHANCED HIGHWAY SIGNING ASSEMBLIES

INDEX  
700-120

SHEET  
2 of 11




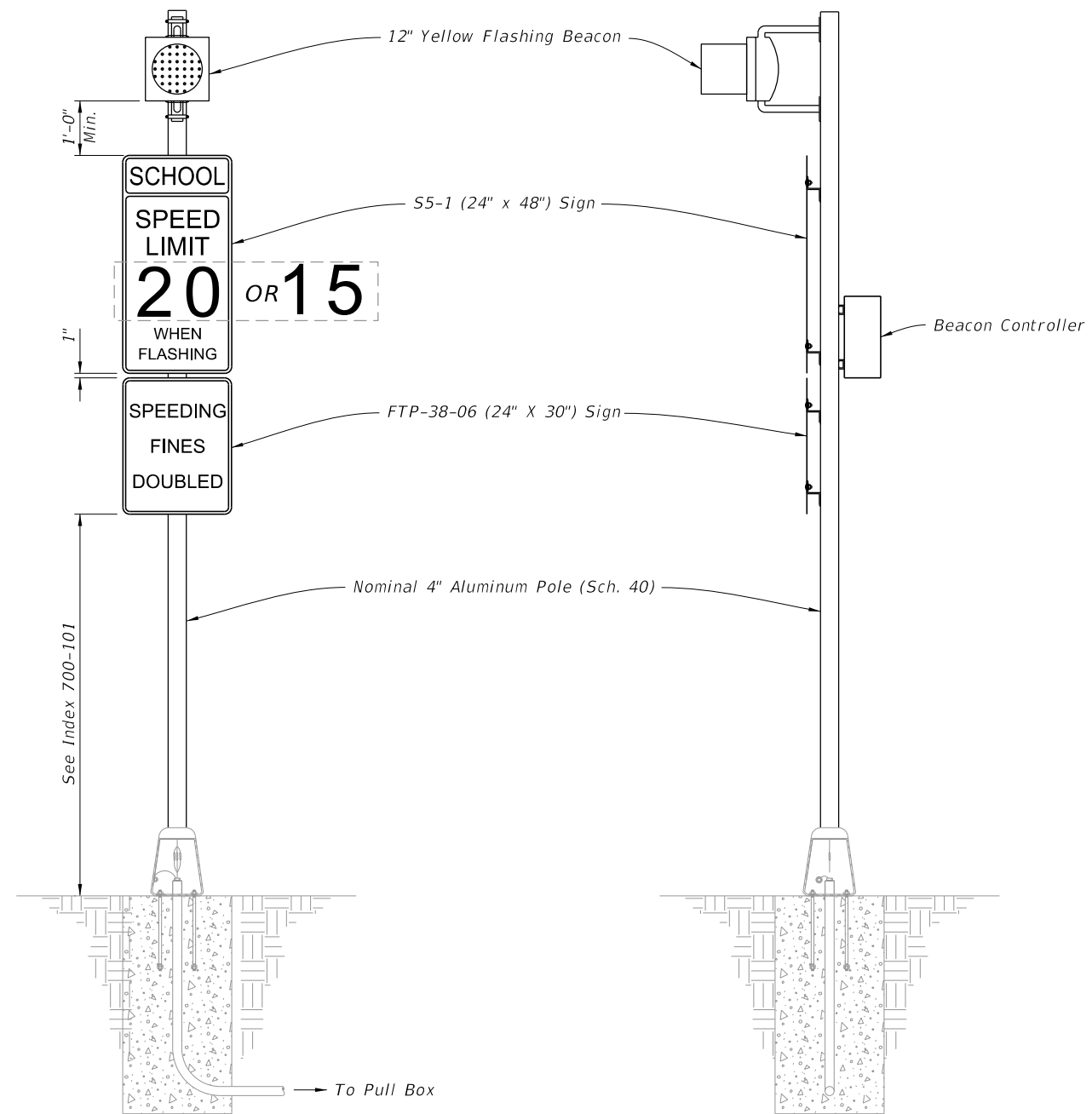
**NOTES:**

1. Type A1 Assembly (conventionally-powered) is shown. Type B1 Assemblies (solar-powered) similar.
2. Foundation reinforcement not shown.

10/22/2021 10:09:25 AM

**ROADSIDE SIGN ASSEMBLY-1**

LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 <b>FY 2022-23 STANDARD PLANS</b>	<b>ENHANCED HIGHWAY SIGNING ASSEMBLIES</b>	INDEX <b>700-120</b>	SHEET <b>3 of 11</b>
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FRONT ELEVATION


SIDE ELEVATION

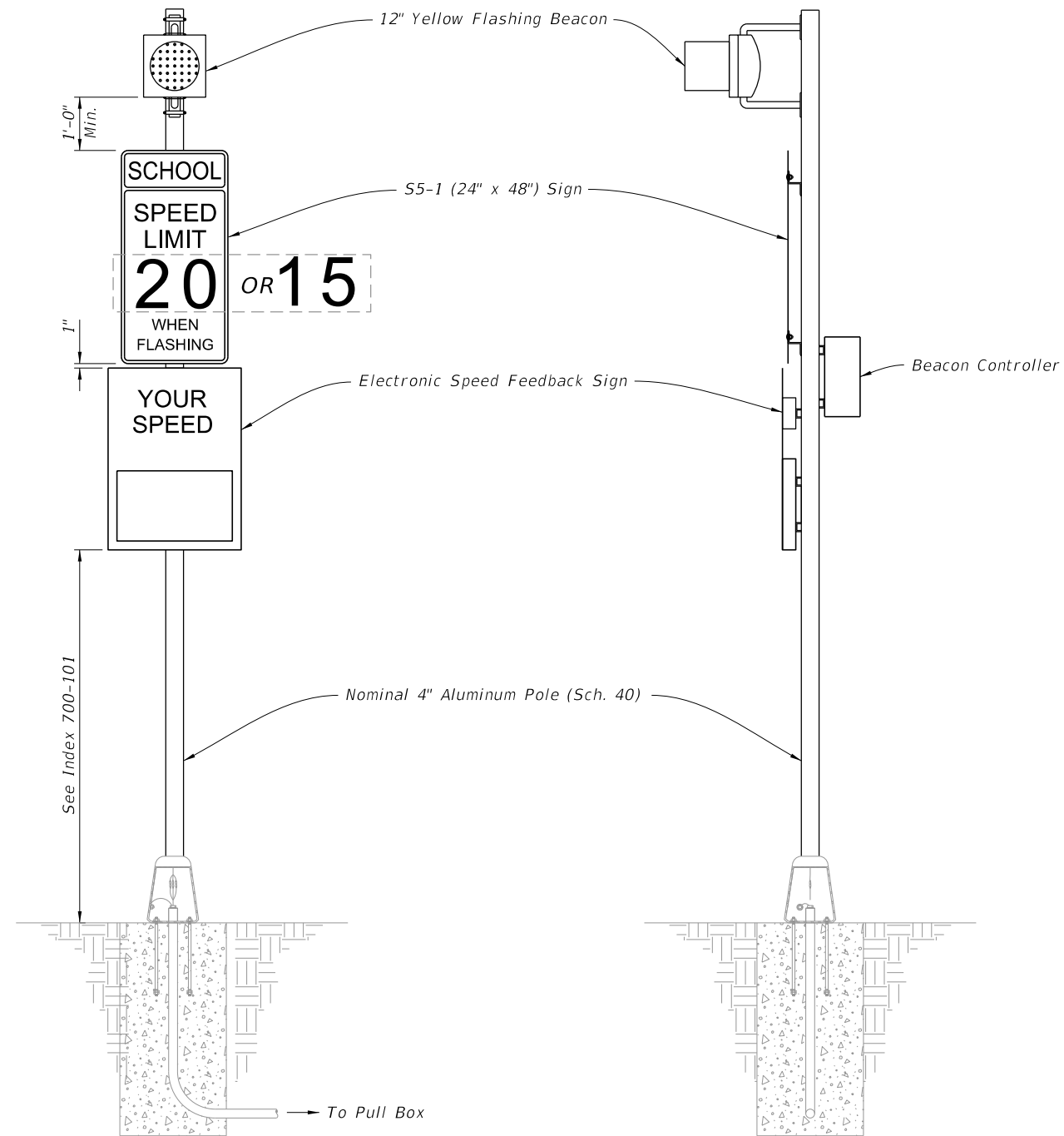
**NOTES:**

- 1. Type A2 Assembly (conventionally-powered) is shown. Type B2 Assemblies (solar-powered) similar.
- 2. Foundation reinforcement not shown.

10/22/2021 10:09:29 AM

**ROADSIDE SIGN ASSEMBLY-2**

LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	ENHANCED HIGHWAY SIGNING ASSEMBLIES	INDEX 700-120	SHEET 4 of 11
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FRONT ELEVATION

SIDE ELEVATION

**NOTES:**

1. Type A3 Assembly (conventionally-powered) is shown. Type B3 Assemblies (solar-powered) similar.
2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.
3. Foundation reinforcement not shown.

10/22/2021 10:09:32 AM

**ROADSIDE SIGN ASSEMBLY-3**

LAST REVISION 11/01/21	REVISION	DESCRIPTION:
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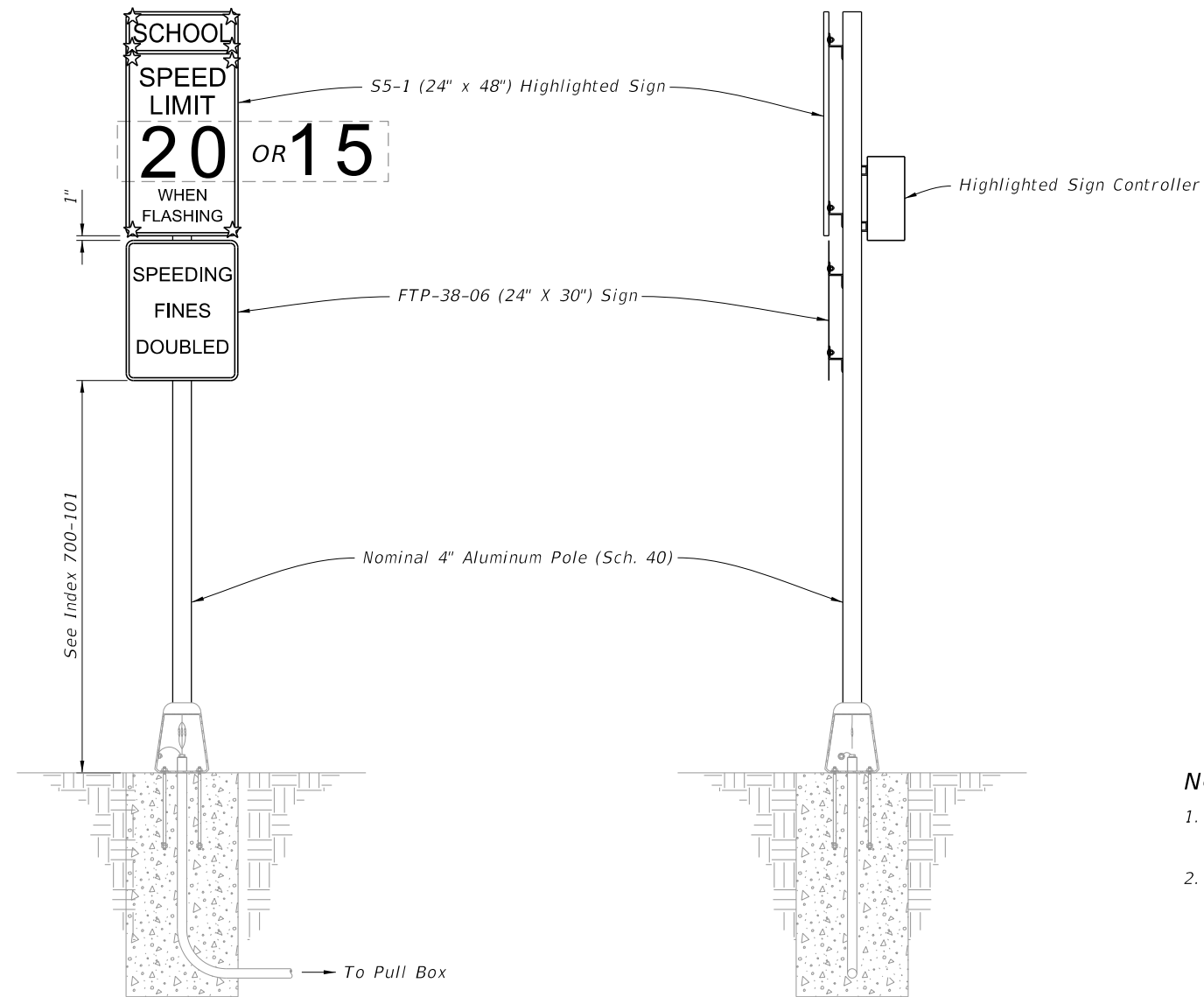


FY 2022-23  
STANDARD PLANS

ENHANCED HIGHWAY SIGNING ASSEMBLIES

INDEX  
700-120

SHEET  
5 of 11



FRONT ELEVATION

SIDE ELEVATION

**NOTES:**

1. Type A4 Assembly (conventionally-powered) is shown. Type B4 Assemblies (solar-powered) similar.
2. Foundation reinforcement not shown.

10/22/2021 10:09:36 AM

**ROADSIDE SIGN ASSEMBLY-4**

LAST REVISION 11/01/21	REVISION	DESCRIPTION:
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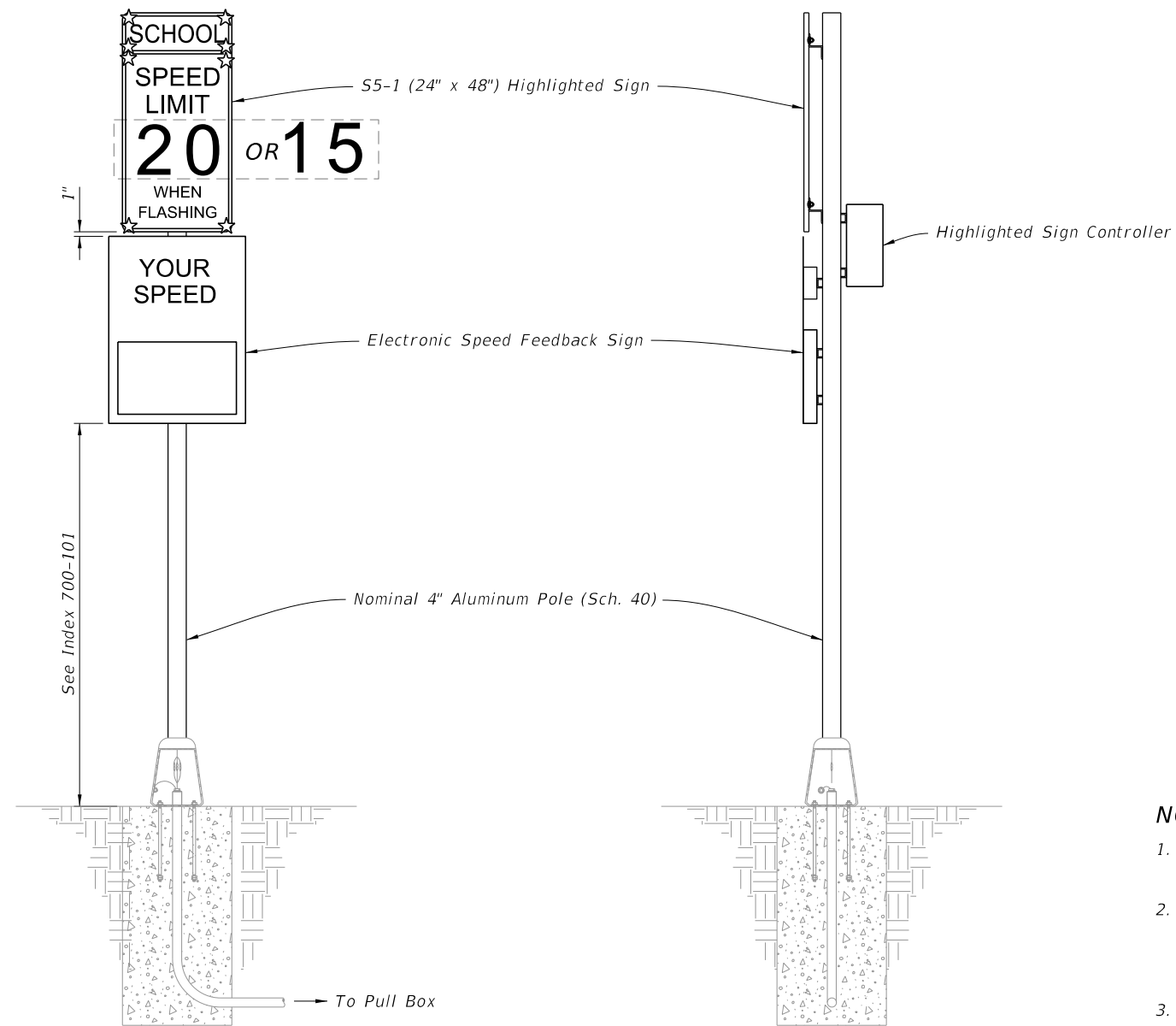


FY 2022-23  
STANDARD PLANS

ENHANCED HIGHWAY SIGNING ASSEMBLIES

INDEX  
700-120

SHEET  
6 of 11



FRONT ELEVATION

SIDE ELEVATION

**NOTES:**

1. Type A5 Assembly (conventionally-powered) is shown. Type B5 Assemblies (solar-powered) similar.
2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.
3. Foundation reinforcement not shown.

10/22/2021 10:09:40 AM

**ROADSIDE SIGN ASSEMBLY-5**

LAST REVISION 11/01/21	REVISION	DESCRIPTION:
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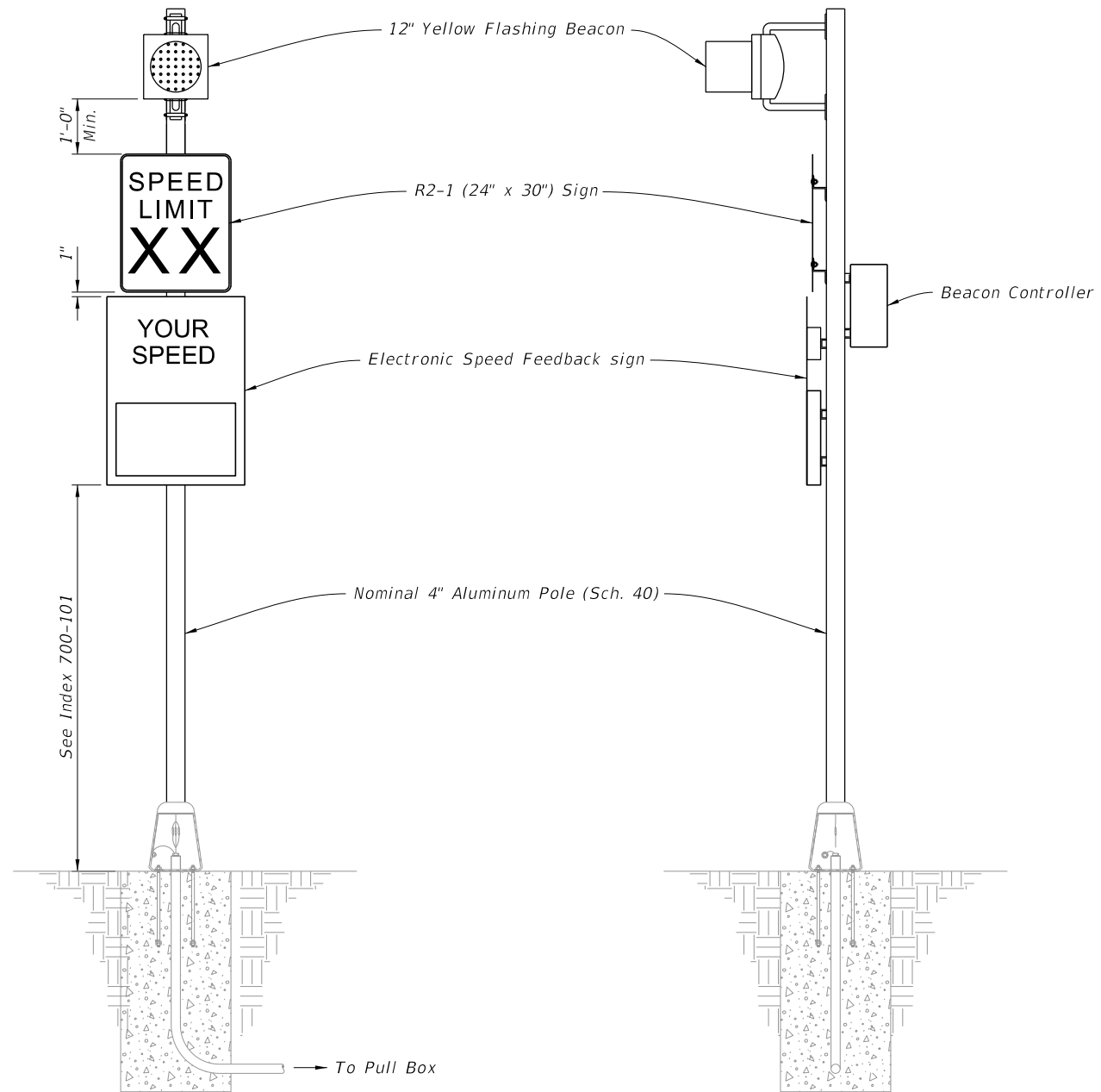


FY 2022-23  
STANDARD PLANS

ENHANCED HIGHWAY SIGNING ASSEMBLIES

INDEX  
700-120

SHEET  
7 of 11



FRONT ELEVATION

SIDE ELEVATION

**NOTES:**

1. Type A6 Assembly (conventionally-powered) is shown. Type B6 Assemblies (solar-powered) similar.
2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.
3. Foundation reinforcement not shown.

10/22/2021 10:09:43 AM

**ROADSIDE SIGN ASSEMBLY-6**

LAST REVISION 11/01/21	REVISION	DESCRIPTION:
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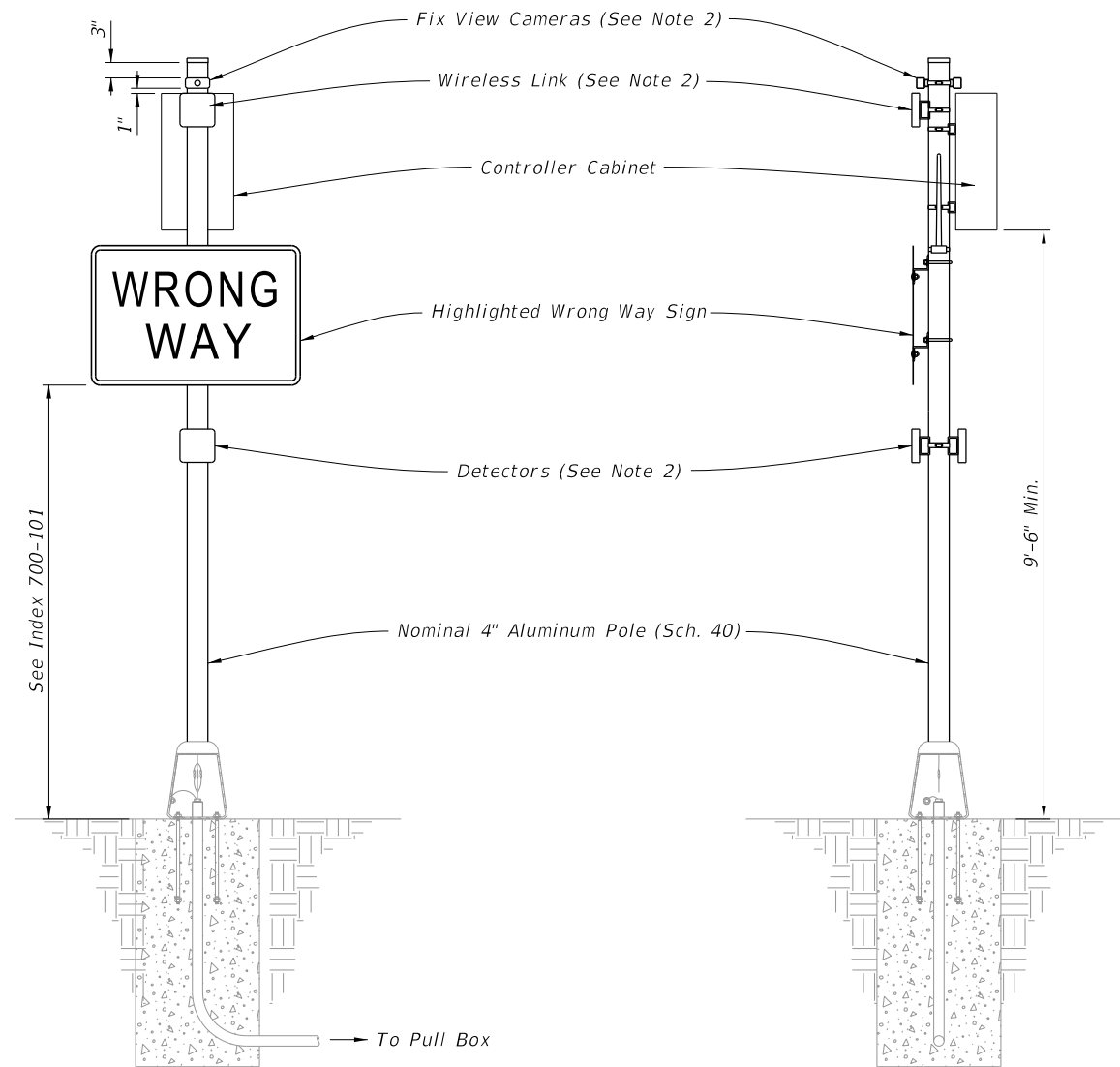
FY 2022-23  
STANDARD PLANS

ENHANCED HIGHWAY SIGNING ASSEMBLIES

INDEX  
700-120

SHEET  
8 of 11





FRONT ELEVATION

SIDE ELEVATION

**NOTES:**

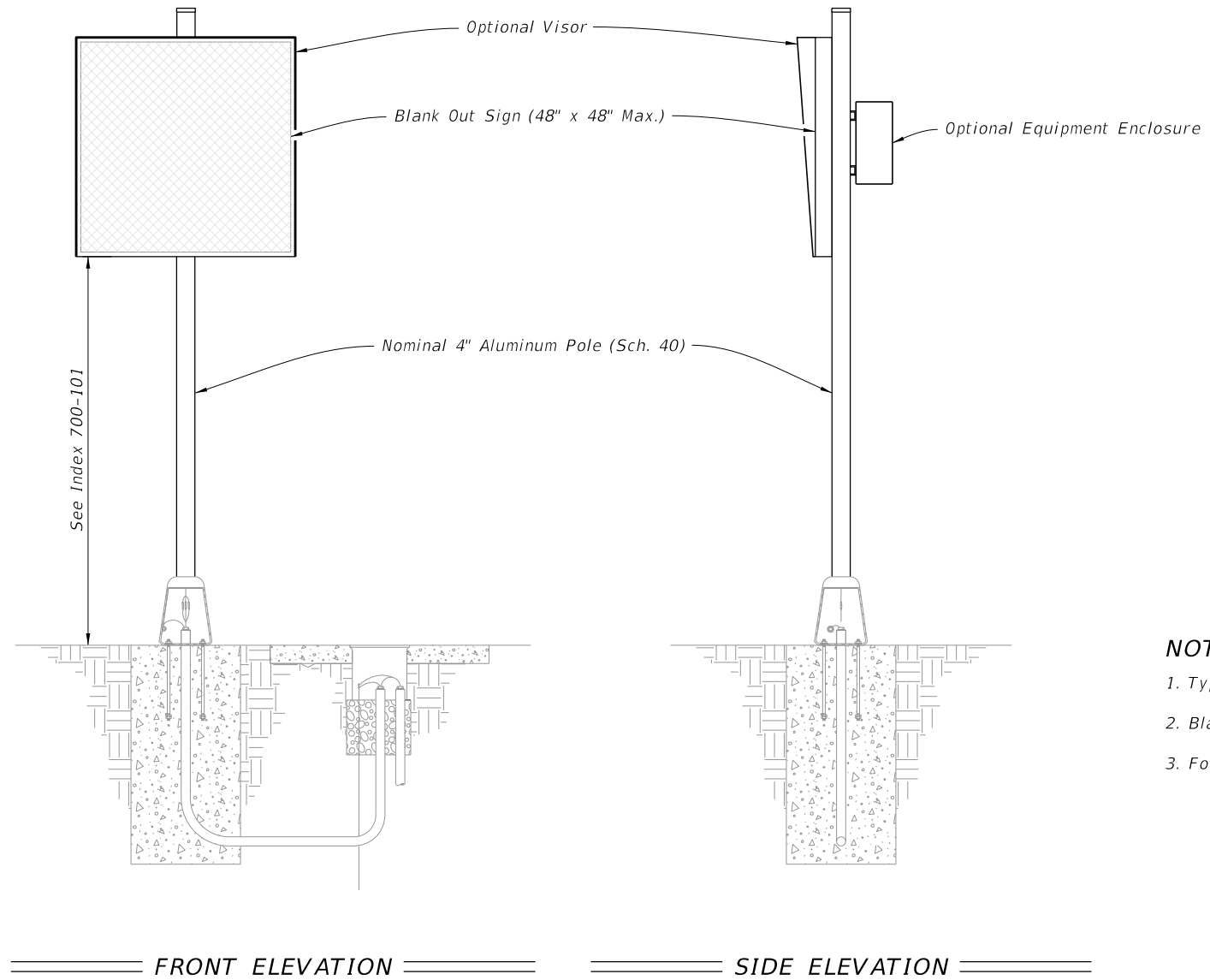
1. Type A7 Assembly (Conventionally-Powered) is shown.
2. Install cameras, wireless link, detectors, and antennas in accordance with the manufacturer's instructions.
3. For solar powered assemblies, install controller and batteries in the same ground mounted cabinet. Install a separate pole for mounting the solar panel. Install the solar panel pole and cabinet as close to the right of way boundary as possible. Orient solar panel to face South.
4. Foundation reinforcement not shown.

10/22/2021 10:09:47 AM

**ROADSIDE SIGN ASSEMBLY-7**

LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 <b>FY 2022-23 STANDARD PLANS</b>	<b>ENHANCED HIGHWAY SIGNING ASSEMBLIES</b>	INDEX <b>700-120</b>	SHEET <b>9 of 11</b>
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10/22/2021 10:09:50 AM



**NOTES:**

- 1. Type A1 Assembly (conventionally-powered) is shown.
- 2. Blank Out Sign visors are optional.
- 3. Foundation reinforcement not shown.

**ROADSIDE SIGN ASSEMBLY-8**

LAST REVISION 11/01/21	REVISION	DESCRIPTION:
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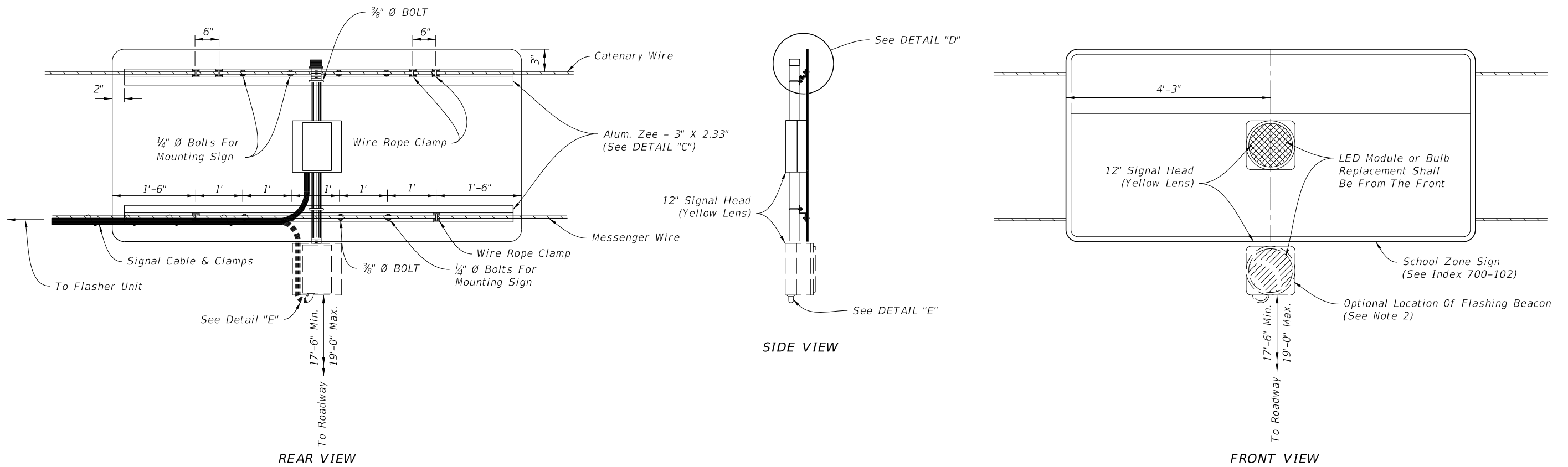


FY 2022-23  
STANDARD PLANS

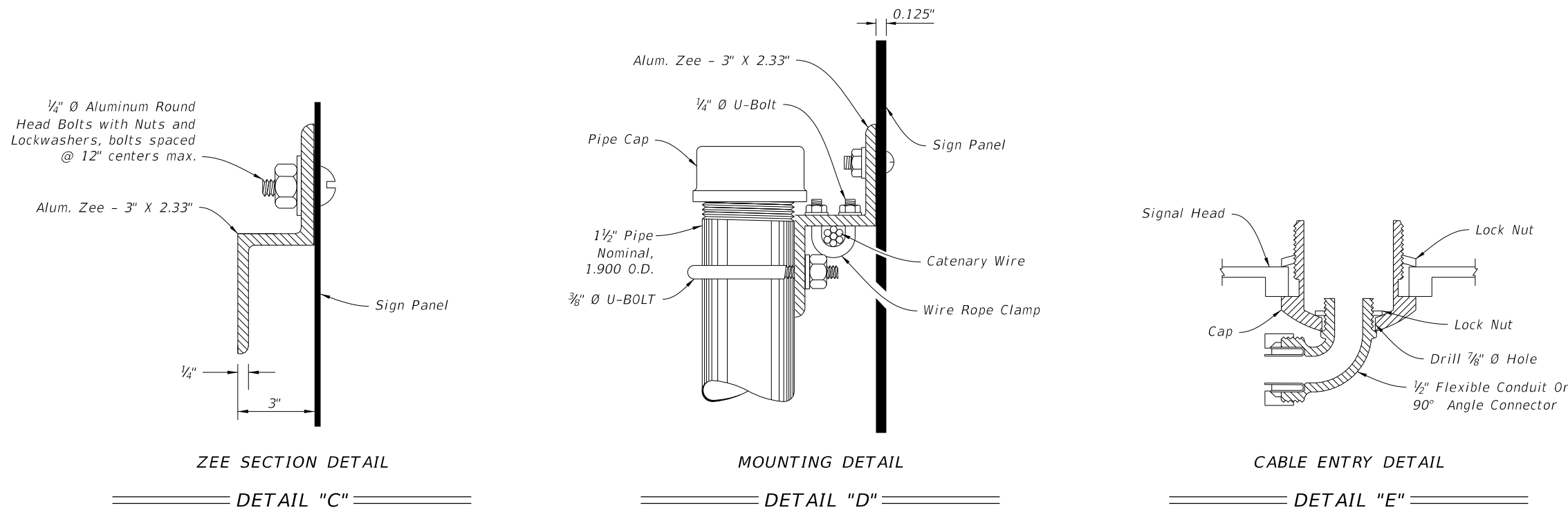
ENHANCED HIGHWAY SIGNING ASSEMBLIES

INDEX  
700-120

SHEET  
10 of 11



OVERHEAD SCHOOL SIGN ASSEMBLY



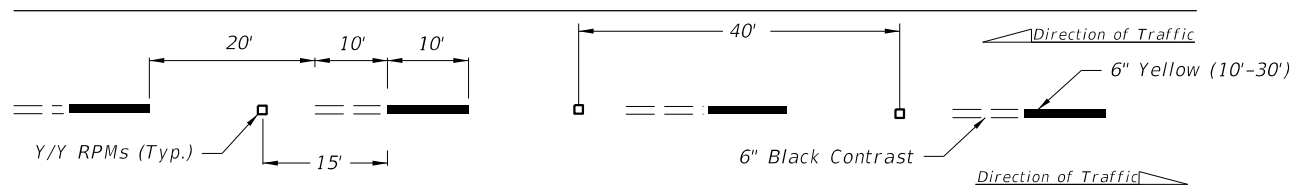
NOTES:

1. Flasher unit and cabinet to be placed on the strain pole supporting overhead sign assembly or on service pole. The flasher unit not to overhang private property or sidewalk.
2. Optional flashing beacon will be called for in the Plans. They may be placed within or below the panel, or face to the rear.

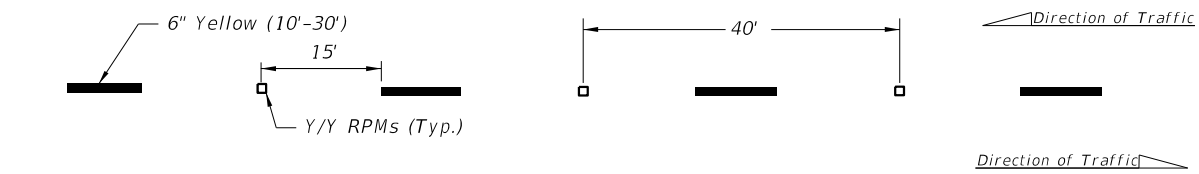
OVERHEAD SIGN ASSEMBLY

10:09:53 AM  
10/22/2021

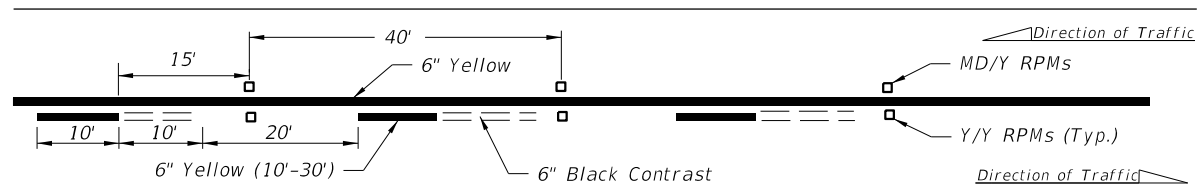
LAST REVISION 11/01/21	DESCRIPTION:
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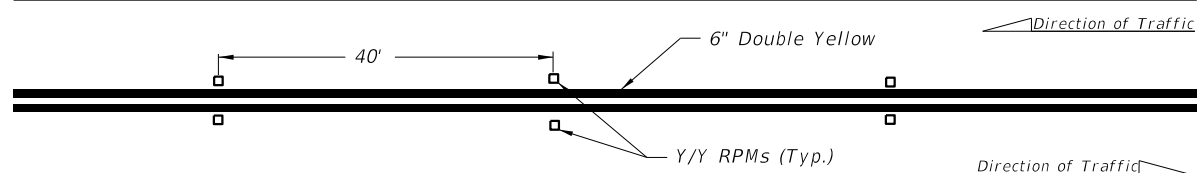
ALTERNATING SKIP LINE



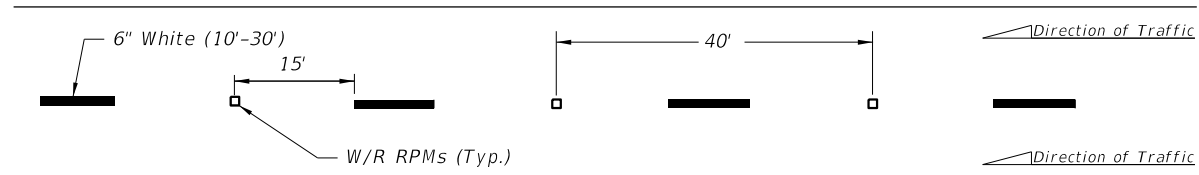
SKIP LINE



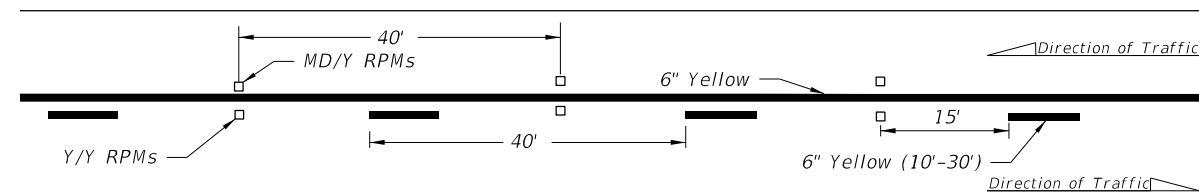
SOLID LINE WITH ALTERNATING SKIP



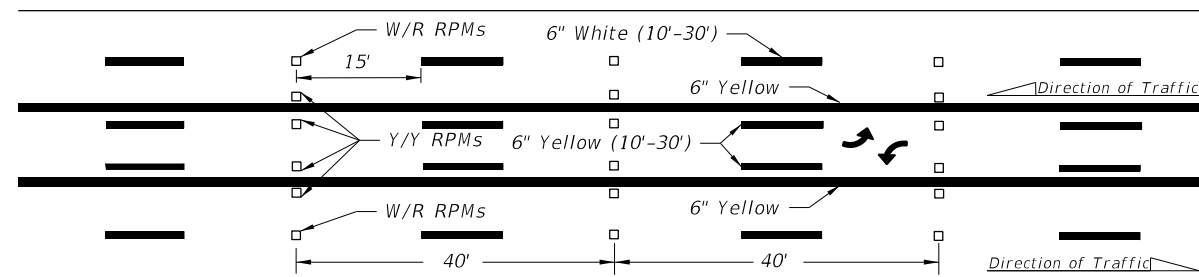
DOUBLE SOLID LINE



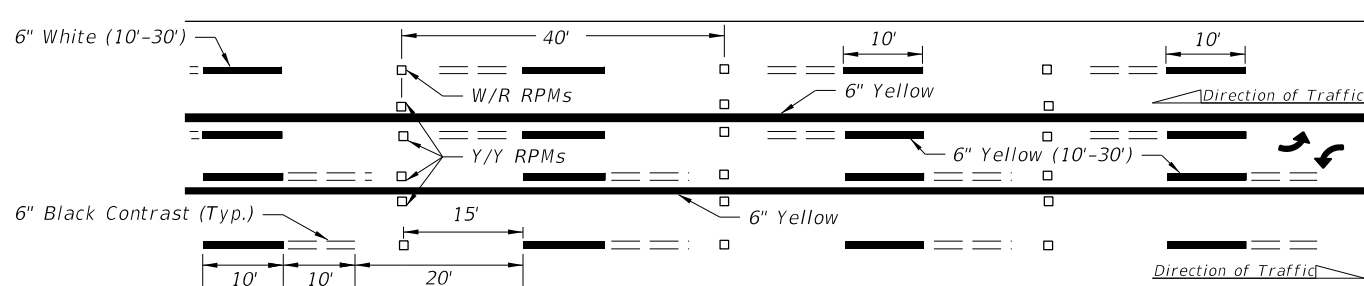
MULTILANE



SOLID LINE WITH SKIP



SKIP LINE WITH TWO-WAY LEFT TURN LANE



ALTERNATING SKIP LINE WITH TWO-WAY LEFT TURN LANE

**NOTES:**

1. Offset all RPMs 1" from solid longitudinal lines unless otherwise noted or shown.
2. Spacing may be reduced for sharp curves if required.
3. For placement of RPMs on ramps, see Index 711-003.
4. Make the traffic face of the RPM the same color as the pavement marking that it is supplementing.

**LEGEND:**

- B/C = BACK OF CURB
- EOP = EDGE OF PAVEMENT
- RPM = RAISED PAVEMENT MARKER
- W/R = WHITE/RED RPM
- Y/Y = YELLOW/YELLOW RPM
- Y/R = YELLOW/RED RPM
- MD/Y = MONO-DIRECTIONAL YELLOW RPM

9/28/2021 10:01:55 AM

LAST REVISION 11/01/18	REVISION	DESCRIPTION:
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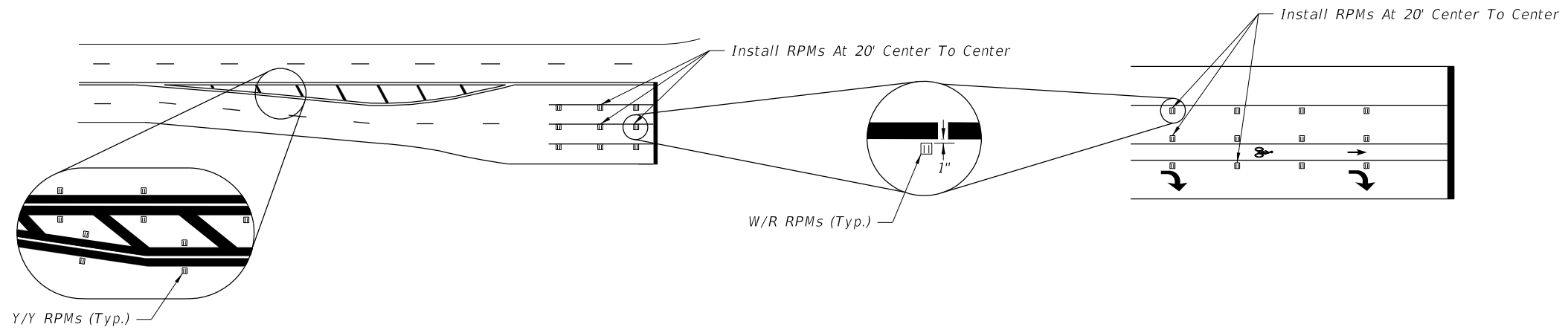


FY 2022-23  
STANDARD PLANS

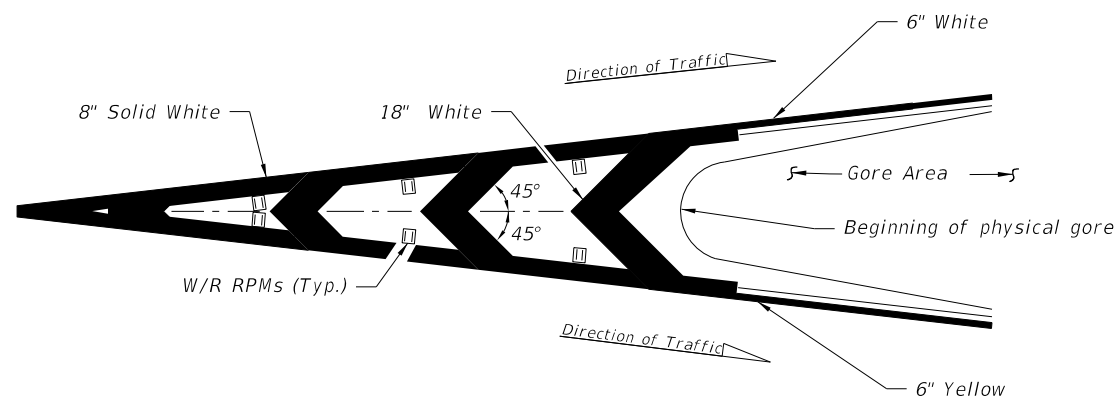
TYPICAL PLACEMENT OF  
RAISED PAVEMENT MARKERS

INDEX  
706-001

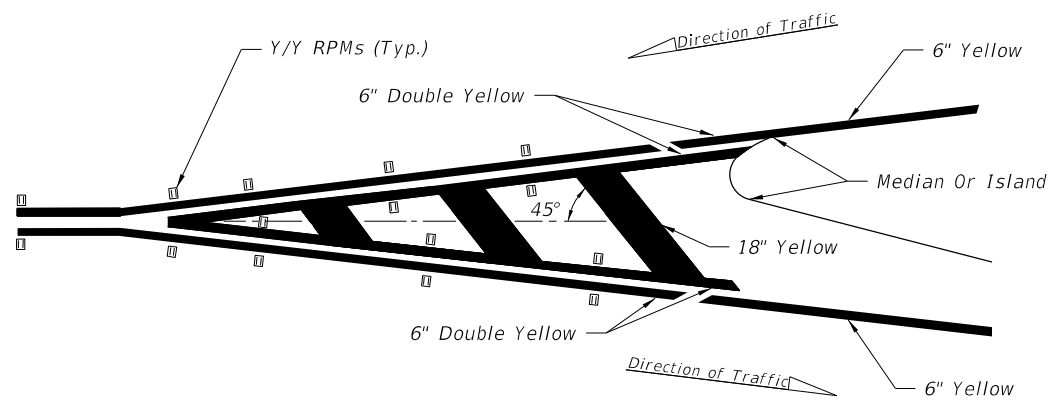
SHEET  
1 of 6



RPM PLACEMENT AT INTERSECTIONS



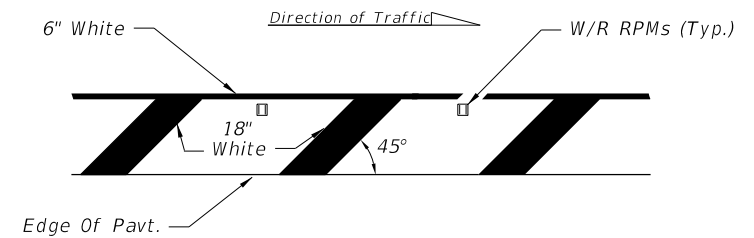
RPM PLACEMENT AT TRAFFIC CHANNELIZATION AT GORE  
(Traffic Flows In Same Direction)



RPM PLACEMENT AT TRAFFIC SEPARATION  
(Traffic Flows In Opposite Direction)

**NOTE:**

Center the Raised Pavement Markers between chevrons and crosshatching.

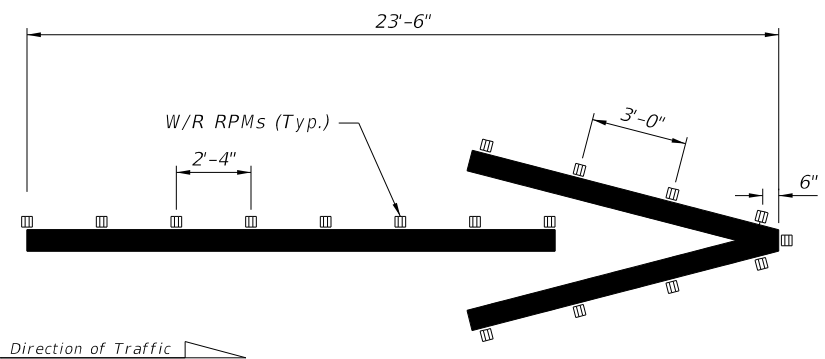


Right side of the roadway shown. For the left side of roadway, the pavement marking is yellow and oriented opposite hand.

RPM PLACEMENT AT ROADSIDE CROSSHATCHING


**LEGEND:**

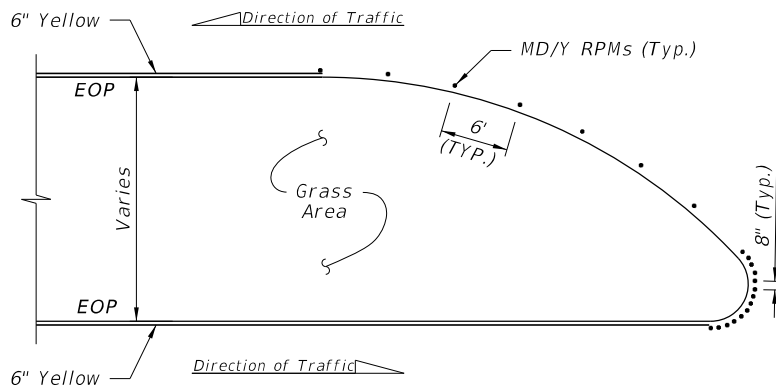
- B/C = BACK OF CURB
- EOP = EDGE OF PAVEMENT
- RPM = RAISED PAVEMENT MARKER
- W/R = WHITE/RED RPM
- Y/Y = YELLOW/YELLOW RPM
- Y/R = YELLOW/RED RPM
- MD/Y = MONO-DIRECTIONAL YELLOW RPM



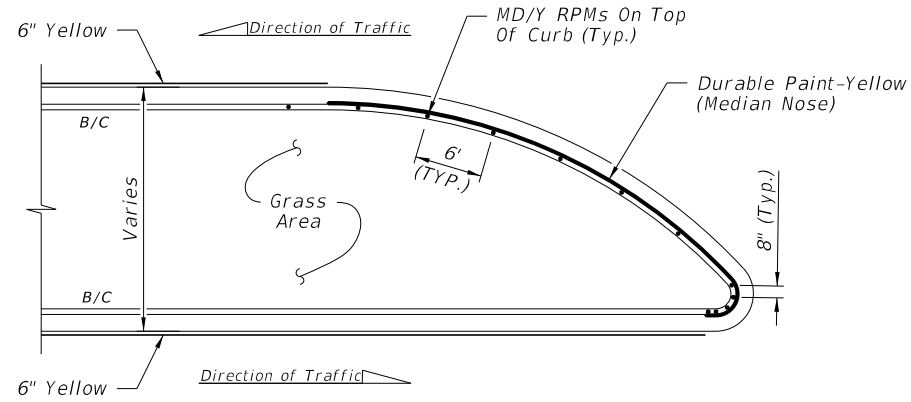
WRONG-WAY ARROW

9/28/2021 10:01:56 AM

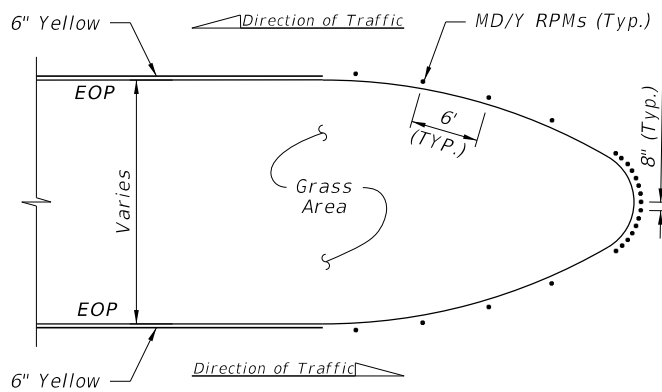
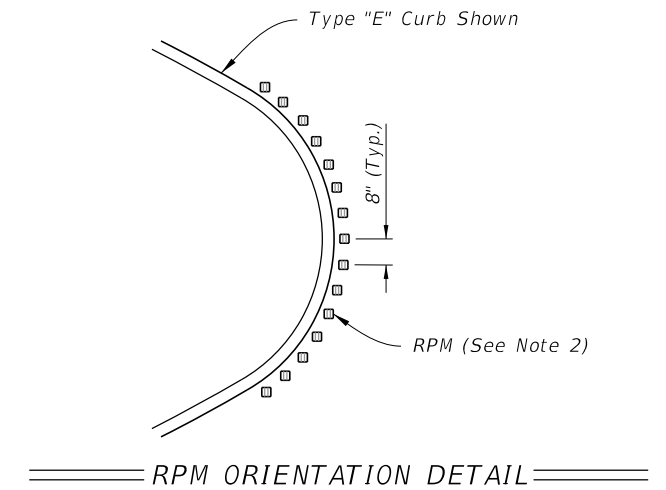
LAST REVISION 11/01/21	REVISION	DESCRIPTION:		FY 2022-23 STANDARD PLANS	TYPICAL PLACEMENT OF RAISED PAVEMENT MARKERS	INDEX 706-001	SHEET 2 of 6
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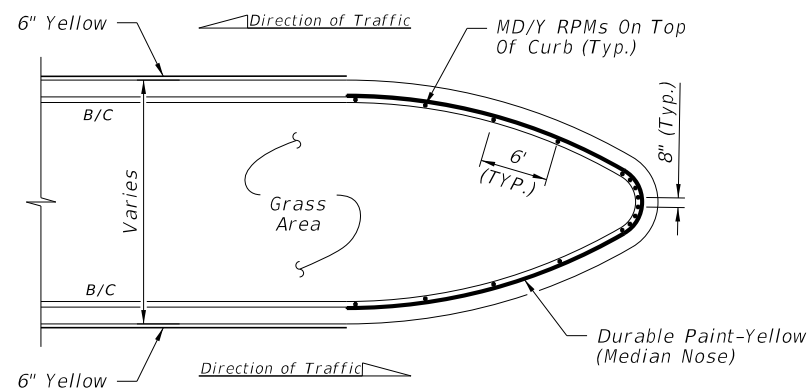
DETAIL "A"



DETAIL "D"



DETAIL "B"



DETAIL "E"

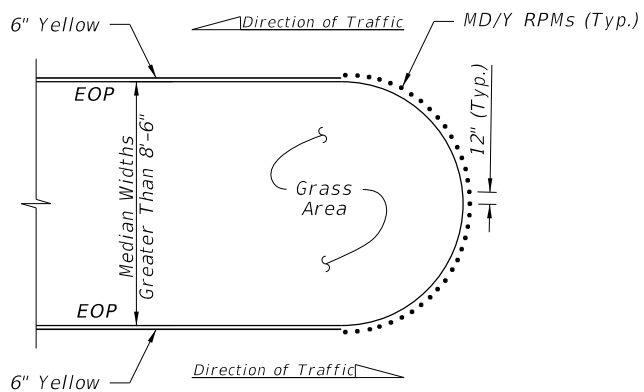
POSTED SPEED LIMIT MPH	"Y" FEET
30 OR LESS	10
35	20
40	20
45	30
50 OR MORE	40

**LEGEND:**

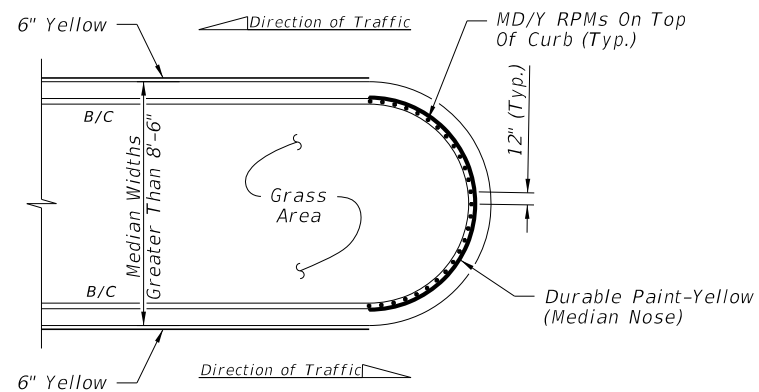
- B/C = BACK OF CURB
- EOP = EDGE OF PAVEMENT
- RPM = RAISED PAVEMENT MARKER
- W/R = WHITE/RED RPM
- Y/Y = YELLOW/YELLOW RPM
- Y/R = YELLOW/RED RPM
- MD/Y = MONO-DIRECTIONAL YELLOW RPM

**NOTES:**

1. For Type "E" Curb, install RPMs along the pavement edge marking using the same spacing shown.
2. Orient traffic faces of RPMs in curb median radii to be parallel to direction of travel lanes.
3. Use epoxy adhesive to install RPMs on concrete median nose curbs.
4. Install RPMs on clean, unpainted surface. Do not paint curb surface where RPMs will be placed.



DETAIL "C"



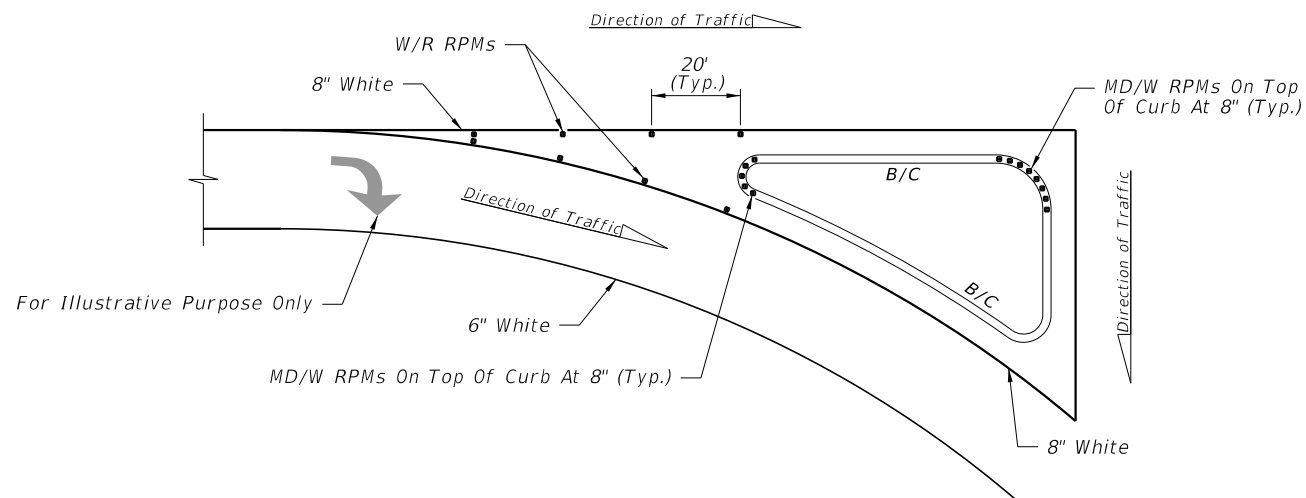
DETAIL "F"

FLUSH MEDIAN OPENINGS  
(Type "E" Curb Similar. See Note 1)

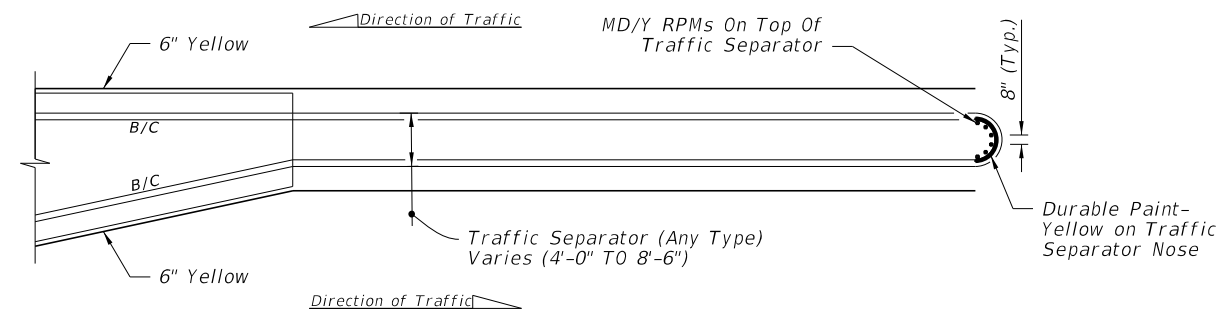
TYPE "D" OR "F" CURB

**RPM PLACEMENT AT MEDIAN OPENINGS**  
(When called for in the Plans)

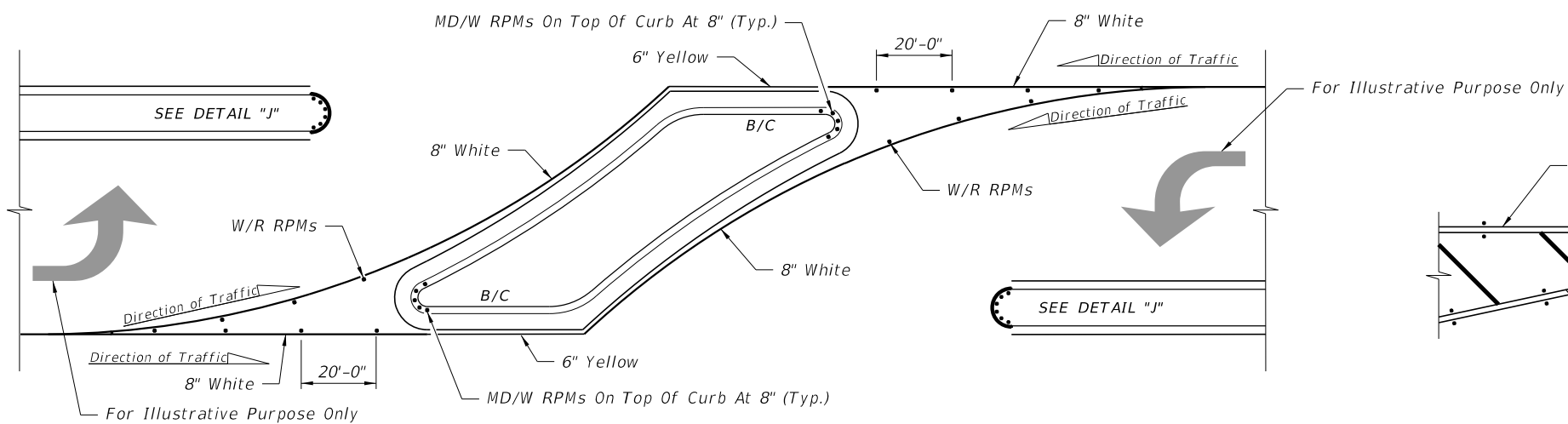
1/5/2022 10:06:18 AM



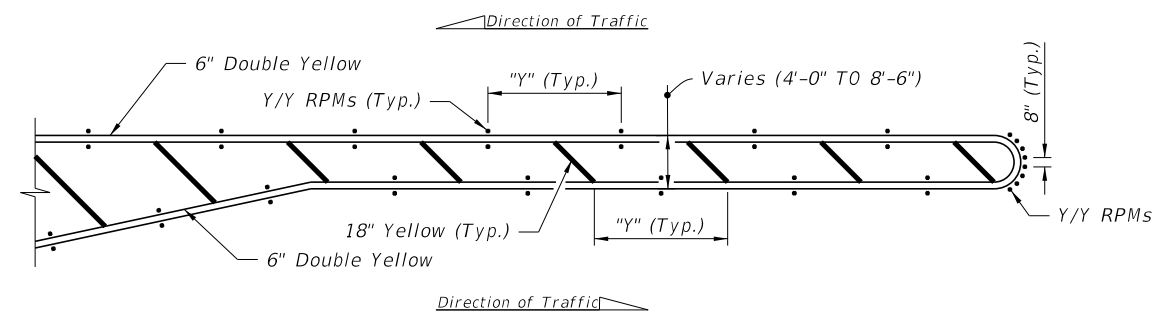
DETAIL "G"



DETAIL "J"



DETAIL "H"



DETAIL "K"

**RPM PLACEMENT AT ISLANDS**  
(When called for in the Plans)

**RPM PLACEMENT AT TRAFFIC SEPARATORS**  
(When called for in the Plans)

POSTED SPEED LIMIT MPH	"y" FEET
30 OR LESS	10
35	20
40	20
45	30
50 OR MORE	40

**NOTES:**

- For Type "E" Curb install RPMs along the pavement edge marking using the same spacing shown.
- Orient traffic faces of RPMs in median radii to be parallel to direction of travel lanes.

**LEGEND:**

- B/C = BACK OF CURB
- EOP = EDGE OF PAVEMENT
- RPM = RAISED PAVEMENT MARKER
- W/R = WHITE/RED RPM
- Y/Y = YELLOW/YELLOW RPM
- Y/R = YELLOW/RED RPM
- MD/Y = MONO-DIRECTIONAL YELLOW RPM
- MD/W = MONO-DIRECTIONAL WHITE RPM

10:08:09 AM  
1/5/2022

LAST REVISION	DESCRIPTION:
11/01/21	

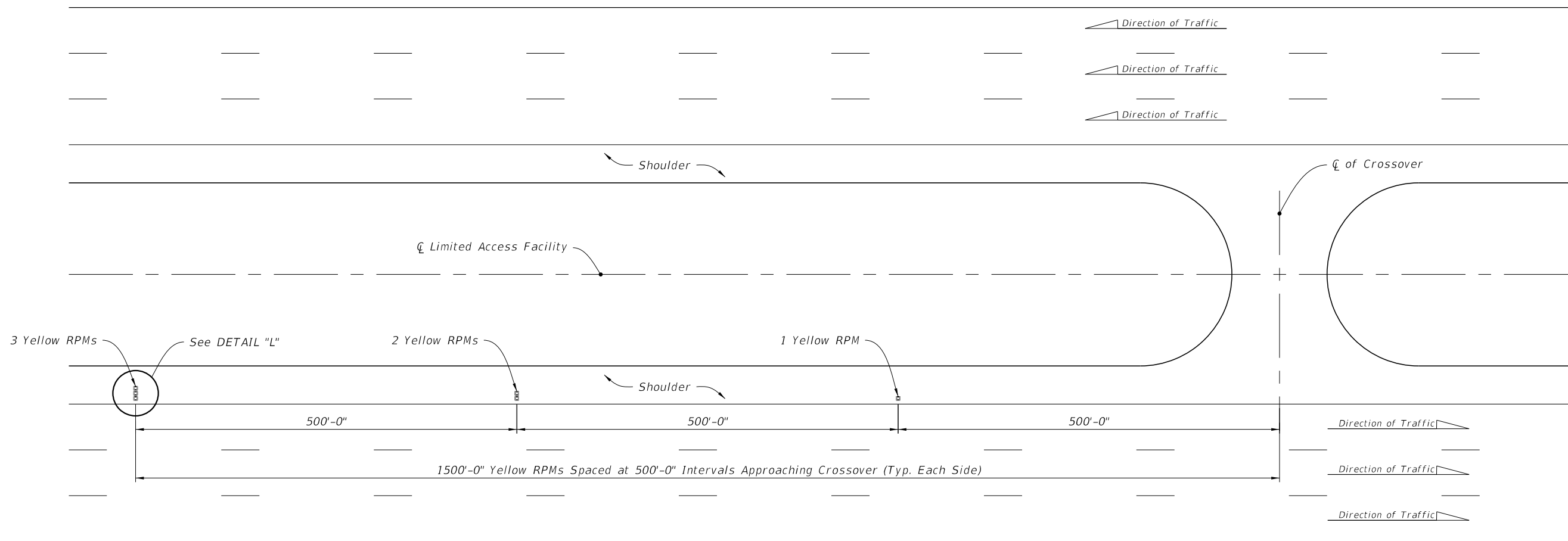


FY 2022-23  
STANDARD PLANS

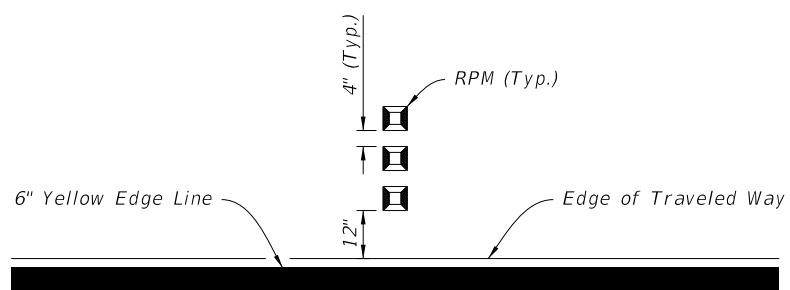
TYPICAL PLACEMENT OF  
RAISED PAVEMENT MARKERS

INDEX  
706-001

SHEET  
4 of 6




RPM PLACEMENT FOR CROSSOVERS ON LIMITED ACCESS ROADWAYS

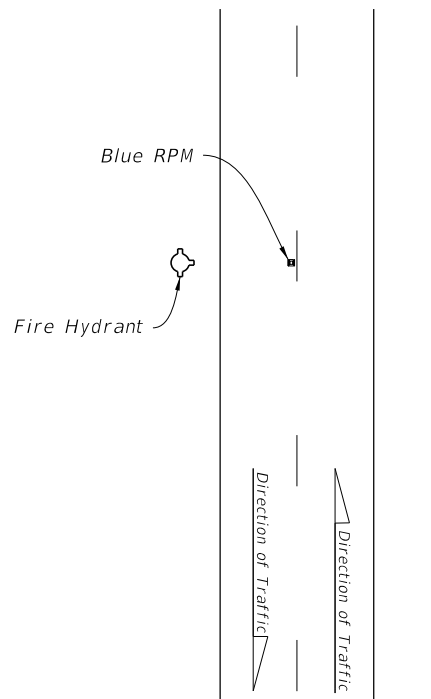


DETAIL "L"

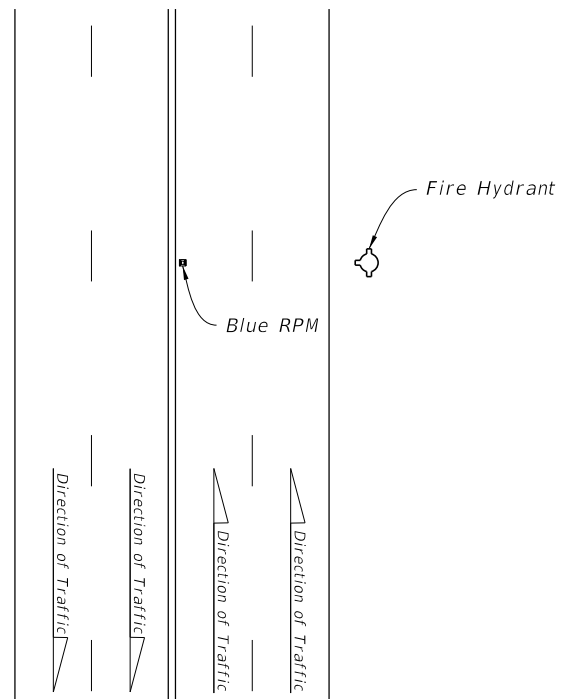
9/28/2021 10:01:58 AM

LAST REVISION 11/01/18	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	TYPICAL PLACEMENT OF RAISED PAVEMENT MARKERS	INDEX 706-001	SHEET 5 of 6
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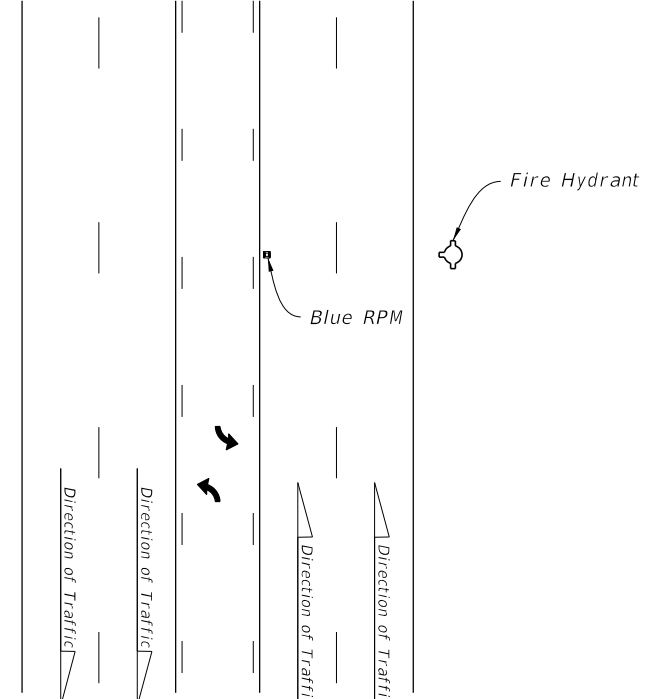




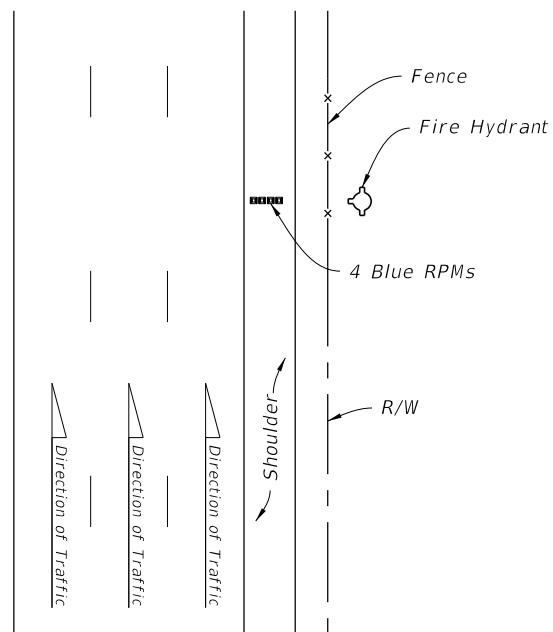
TWO-LANE ROADWAY



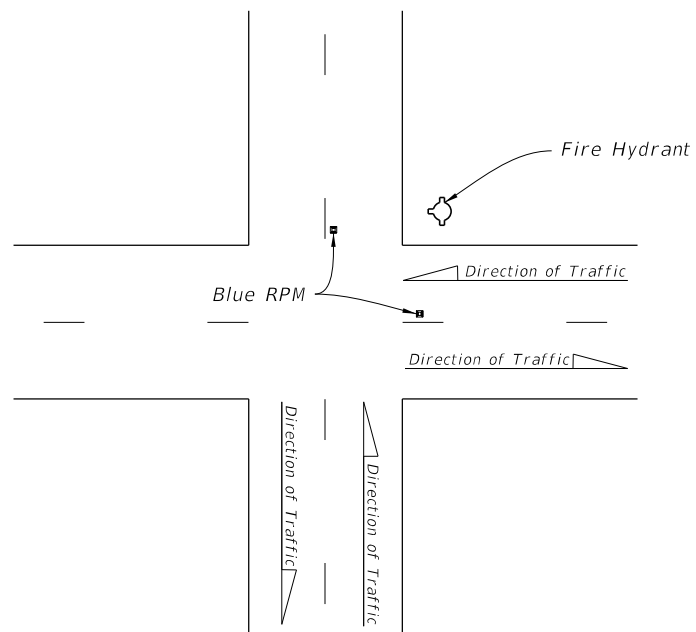
MULTILANE ROADWAY



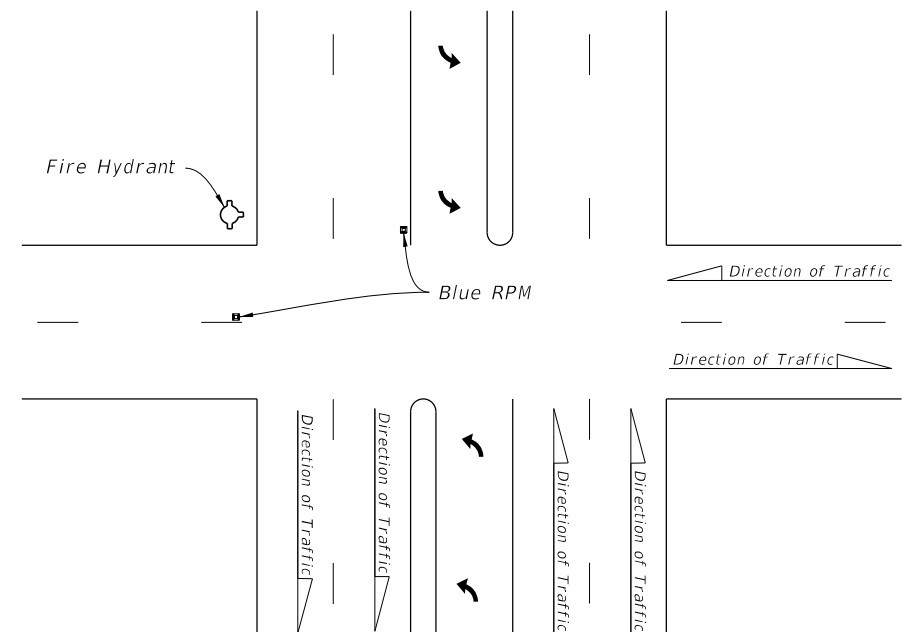
MULTILANE ROADWAY WITH TURN LANE



LIMITED ACCESS ROADWAY



TWO-LANE ROADWAY AT INTERSECTION



MULTILANE ROADWAY AT INTERSECTION

BLUE RPM PLACEMENT

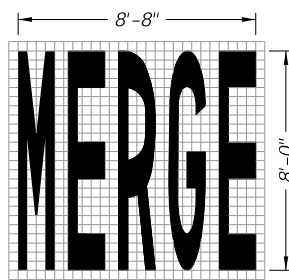
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9/28/2021

LAST REVISION 11/01/18	DESCRIPTION:
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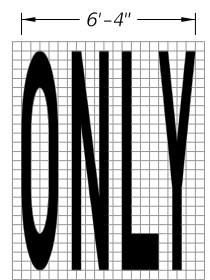

**FY 2022-23  
STANDARD PLANS**

**TYPICAL PLACEMENT OF  
RAISED PAVEMENT MARKERS**

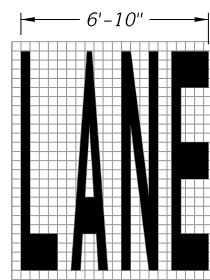
INDEX 706-001	SHEET 6 of 6
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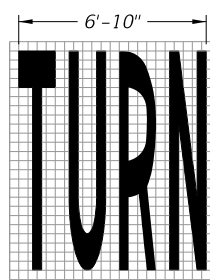
34 S.F.



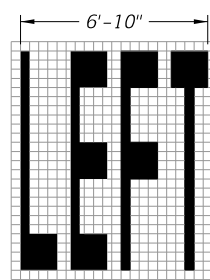
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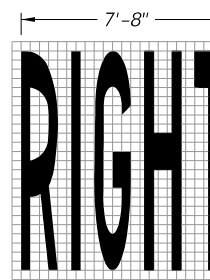
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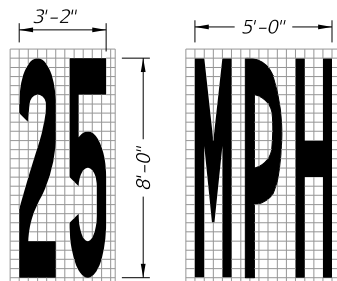
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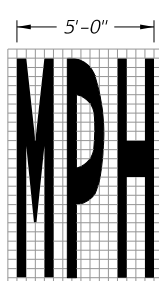
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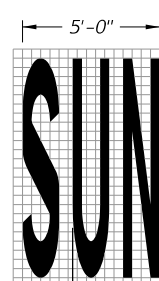
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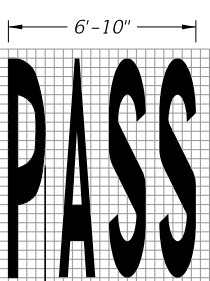
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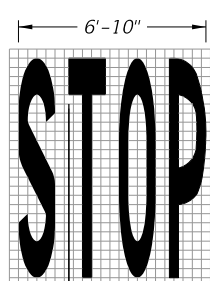
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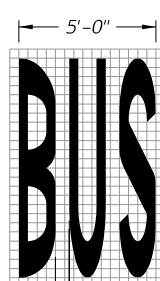
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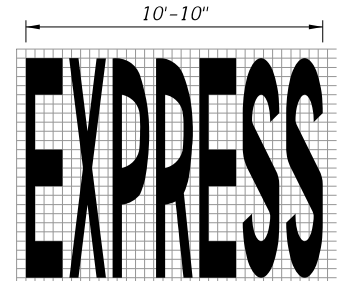
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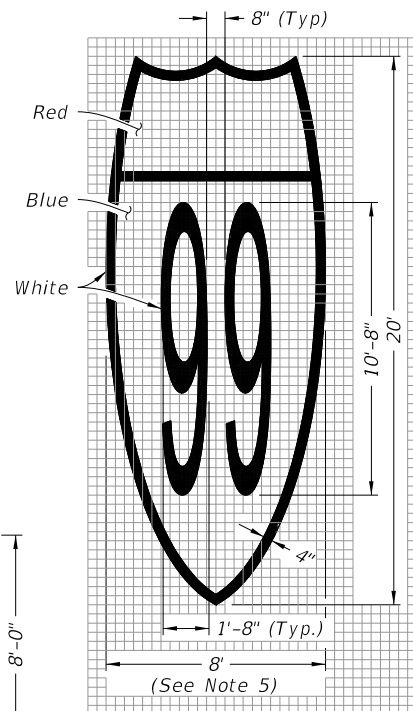
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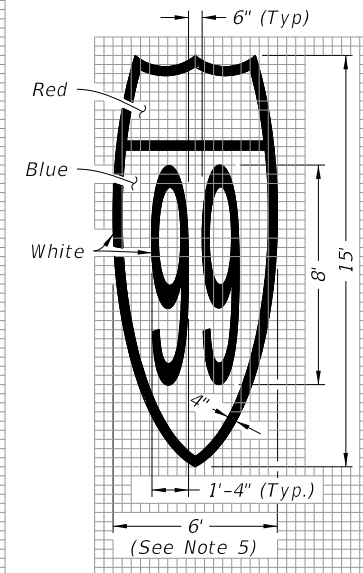


43 S.F.



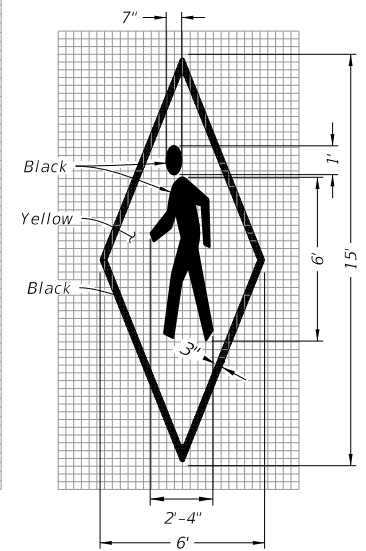
Route Shield for Limited Access Roadways (Interstate Route Shield Shown; U.S. and State Route Shield Similar)

128 S.F.



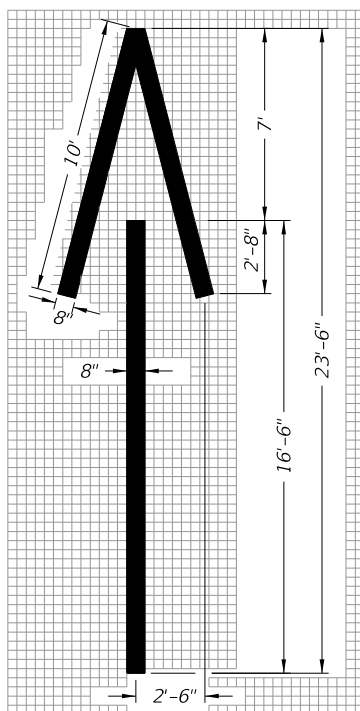
Route Shield for Arterials and Collectors (Interstate Route Shield Shown; U.S. and State Route Shield Similar)

72 S.F.

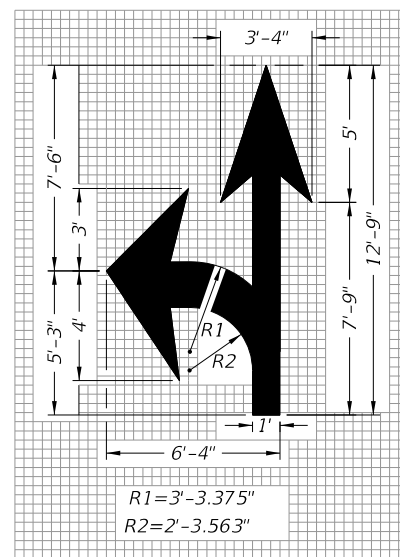


In Pavement Warning Marking

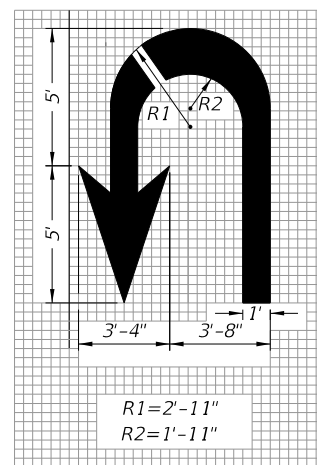
45 S.F.



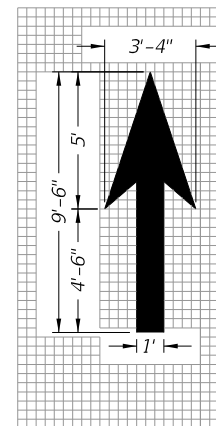
Wrong-Way Arrow  
24 S.F.



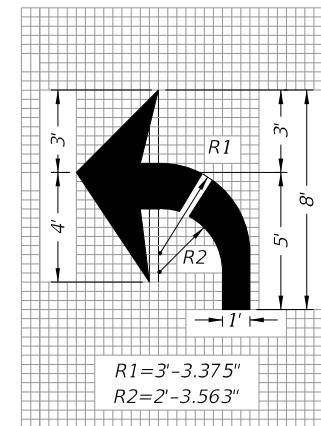
Turn and Through Lane-Use Arrow  
29 S.F.



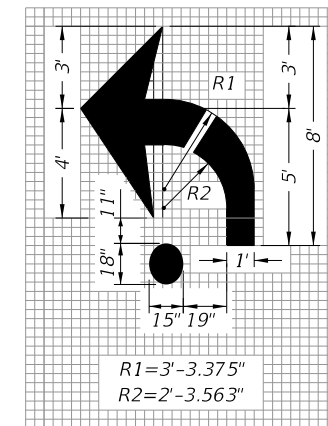
U Turn Lane-Use Arrow  
27 S.F.



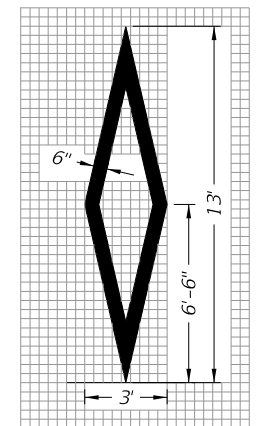
Through Lane-Use Arrow  
12 S.F.



Turn Lane-Use Arrow (Left Turn Shown - Right Turn Similar)  
17 S.F.



Roundabout Approach Arrow  
19 S.F.



Preferential Lane Symbol  
11 S.F.

PAVEMENT MESSAGES NOTES:

1. Place all pavement messages 25' back from the stop line.
2. Dimensions are within 1" ±.
3. All grids are 4" x 4".
4. All pavement messages must be white except Route Shields and In Pavement Warning Markings.
5. Increase width of route shield for routes with three digits.

PAVEMENT MESSAGE AND ARROW DETAILS

9/28/2021 10:02:00 AM

LAST REVISION	DESCRIPTION:
11/01/21	

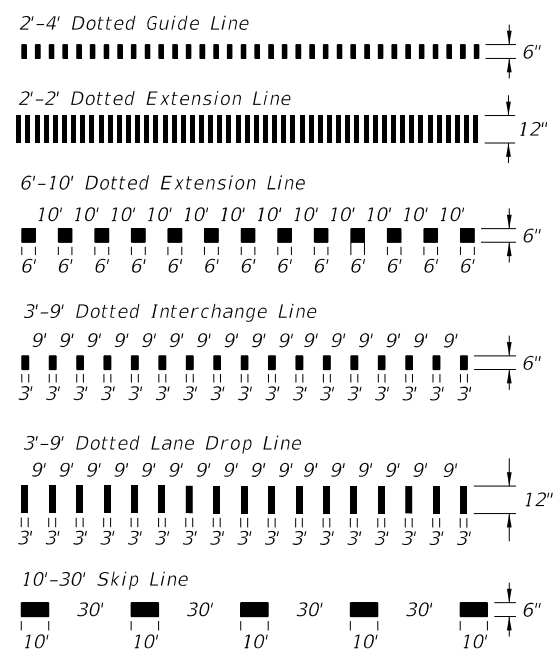
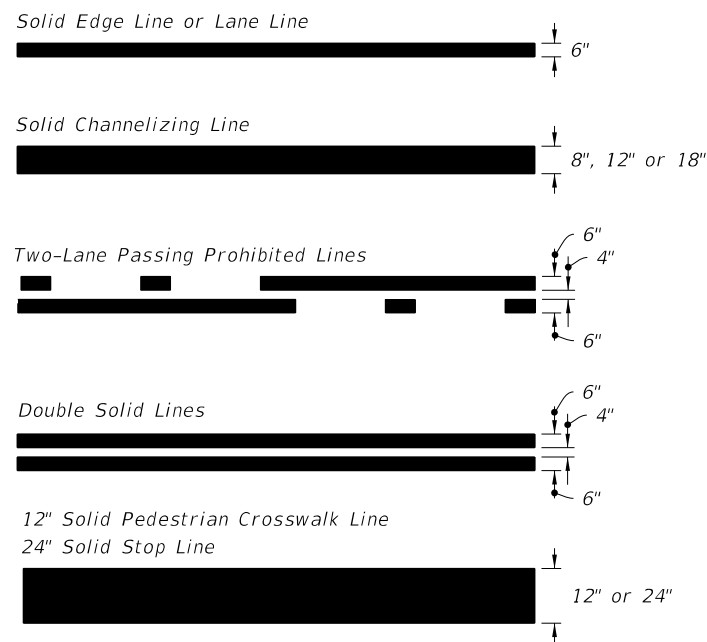


FY 2022-23  
STANDARD PLANS

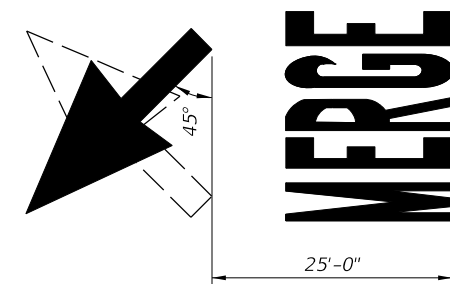
PAVEMENT MARKINGS

INDEX  
711-001

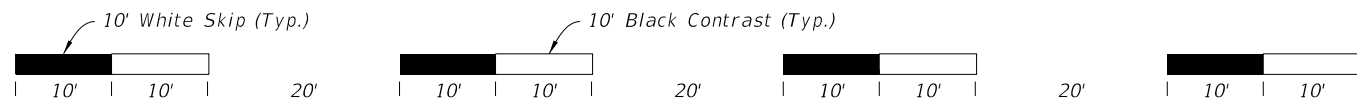
SHEET  
1 of 13



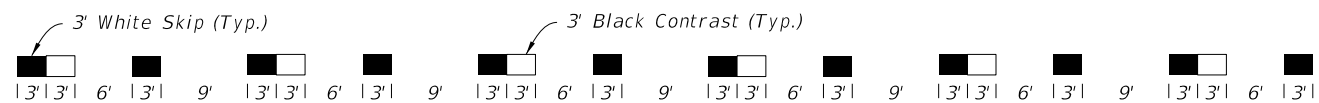
PAVEMENT MARKING LINES



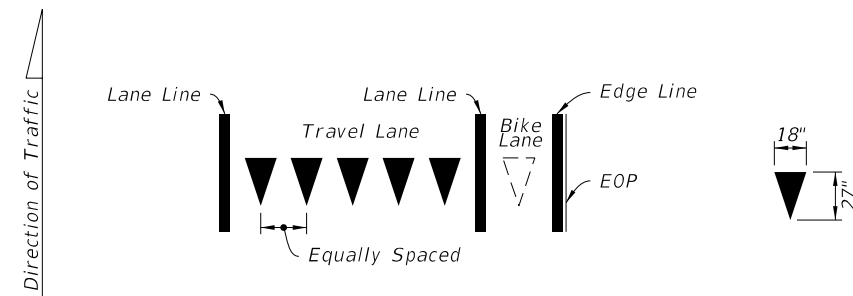
MARKINGS FOR MERGE



10'-30' SKIP LINE WITH SHADOW MARKINGS



DOTTED LINE WITH ALTERNATING SHADOW MARKINGS  
(3'-9' Dotted Line Shown, Other Dotted Lines Similar)

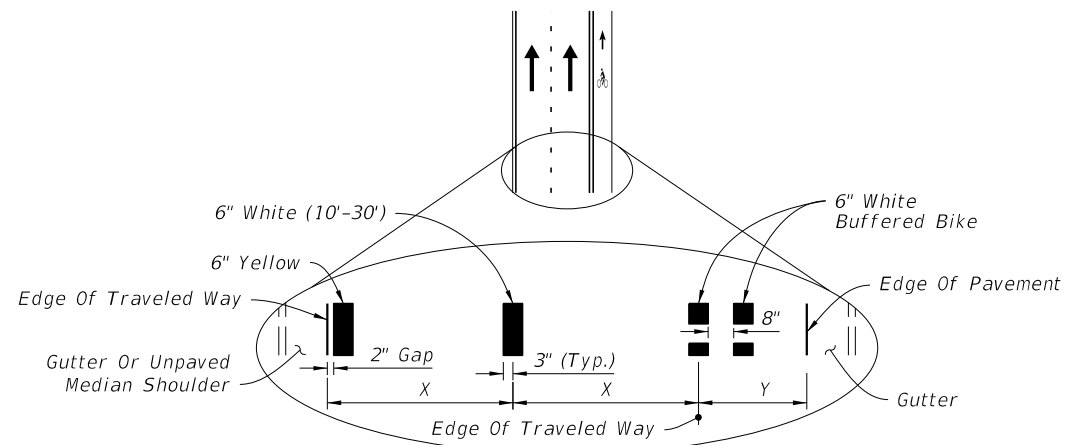


Yield Lines consist of five - 18" X 27" white triangles which face traffic. Equally space triangles within traffic lane. When a bike lane is present, add one additional triangle in the center of the bike lane.

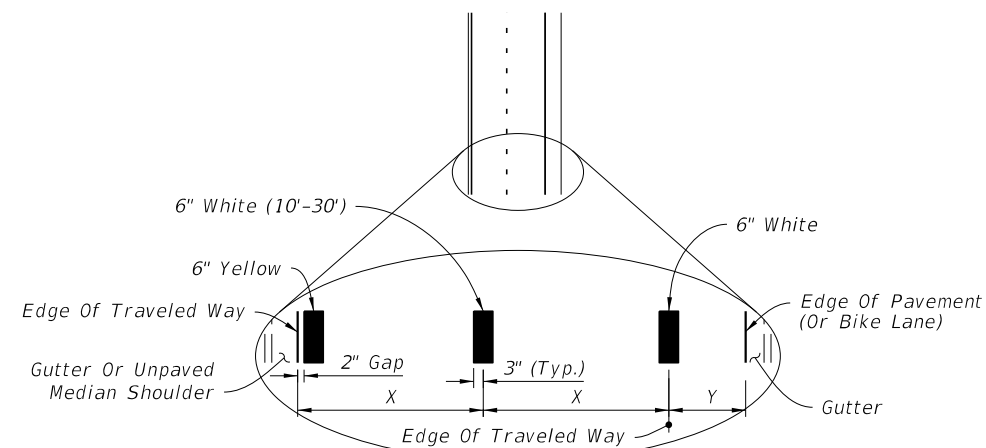
YIELD LINES

9/28/2021 10:02:02 AM

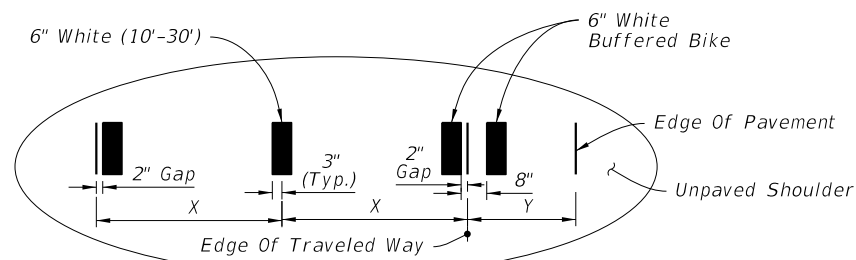
LAST REVISION 11/01/21	REVISION	DESCRIPTION:
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**CURB AND GUTTER**

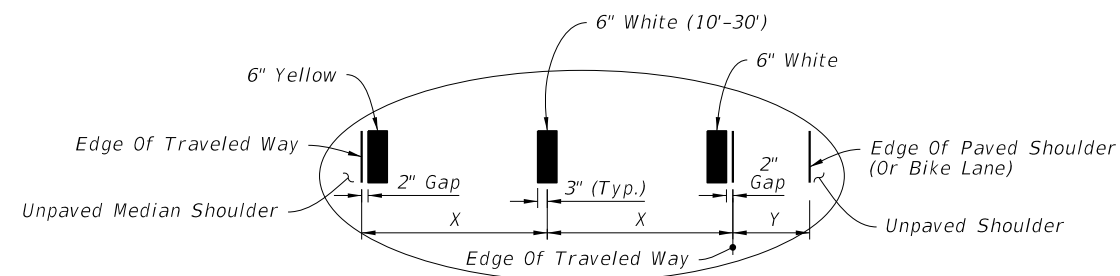


**CURB AND GUTTER**



**FLUSH SHOULDER**

X = LANE WIDTH (FT.)  
Y = BUFFERED BIKE LANE WIDTH (FT.)

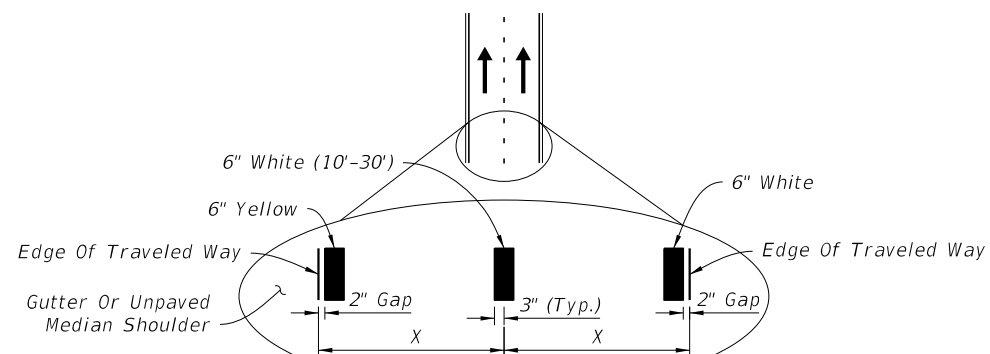


**FLUSH SHOULDER**

X = LANE WIDTH (FT.)  
Y = PAVED SHOULDER / BIKE LANE

STRIPING FOR BUFFERED BIKE LANE

STRIPING WITH SHOULDER OR NON-BUFFERED BIKE LANE



X = LANE WIDTH (FT.)

STRIPING WITH NO SHOULDER OR BIKE LANE

**NOTES:**

1. Lane widths (X) may not be same for each lane in the section.
2. For placement of RPMs, see Index 706-001.

9/28/2021 10:02:03 AM

LAST REVISION 11/01/21	REVISION	DESCRIPTION:
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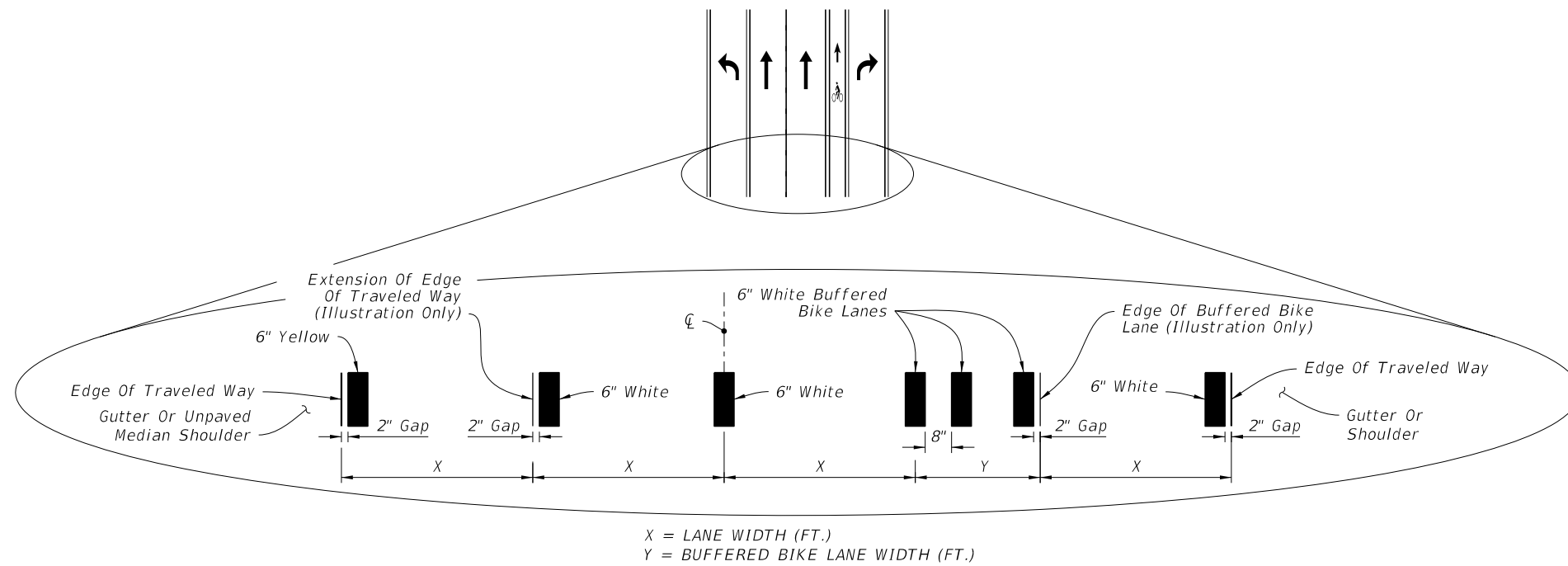
FY 2022-23  
STANDARD PLANS

PAVEMENT MARKINGS

INDEX  
711-001

SHEET  
3 of 13

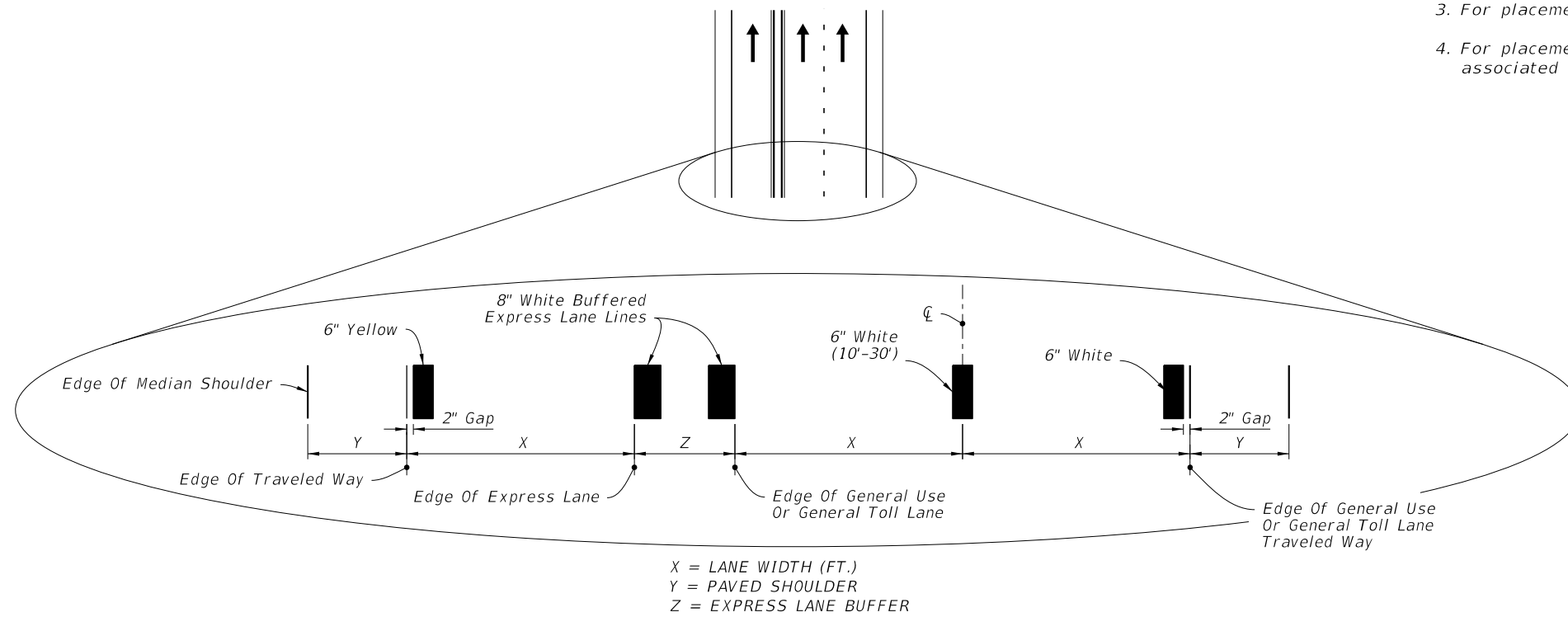
PLACEMENT OF LONGITUDINAL PAVEMENT MARKINGS



**INTERSECTION APPROACH STRIPING WITH TURN LANES AND BUFFERED BIKE LANE KEY HOLE**

**NOTES:**


1. Lane widths (X) may not be same for each lane in the section.
3. For placement of RPMs, see Index 706-001.
4. For placement of Express Lane markers and associated RPMs, see the Plans.



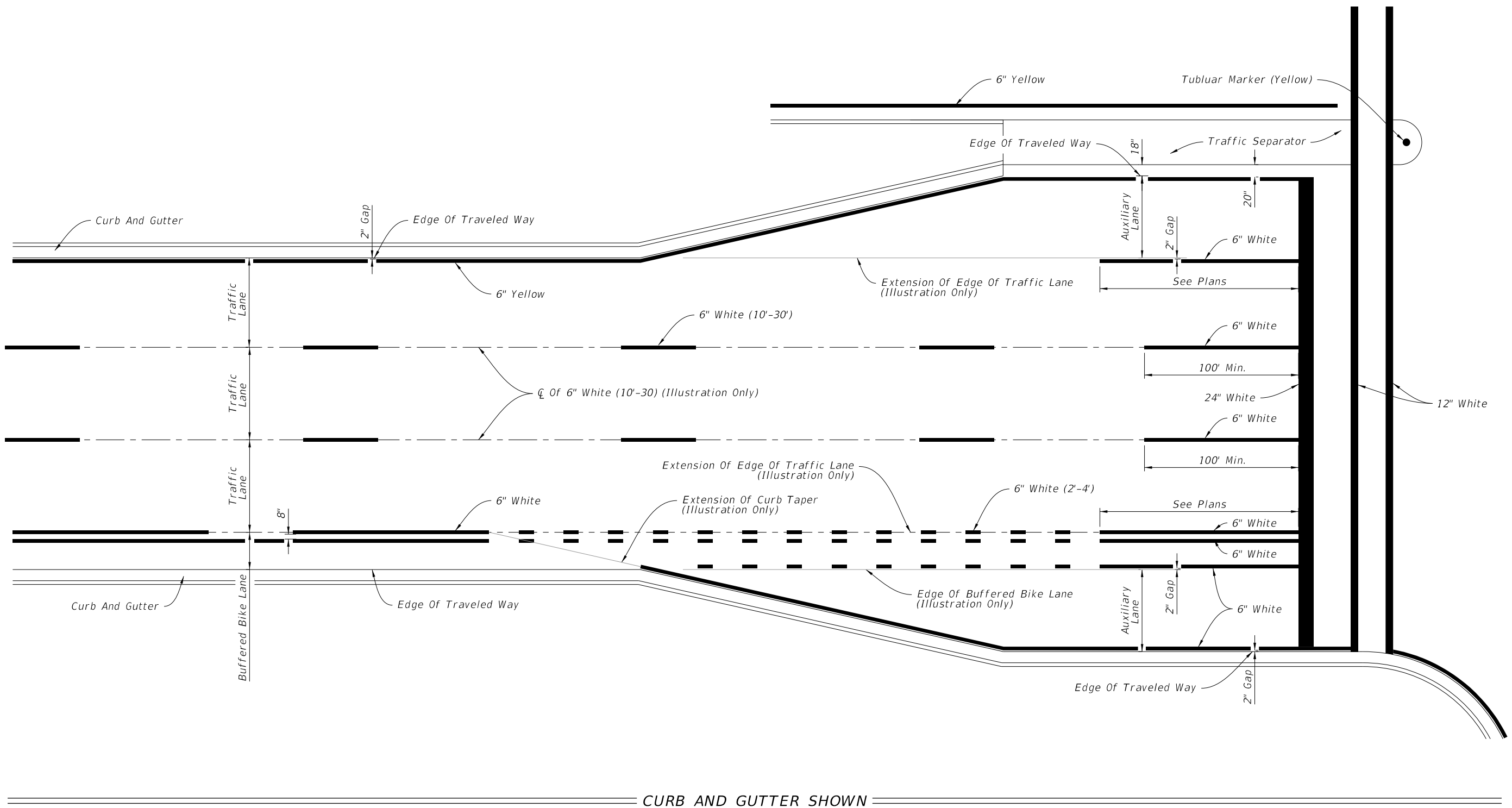
**BUFFERED EXPRESS LANE STRIPING**

**PLACEMENT OF LONGITUDINAL PAVEMENT MARKINGS**

9/28/2021 10:02:03 AM


LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 <b>FY 2022-23 STANDARD PLANS</b>	<b>PAVEMENT MARKINGS</b>	INDEX 711-001	SHEET 4 of 13
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11/4/2021 11:38:10 AM

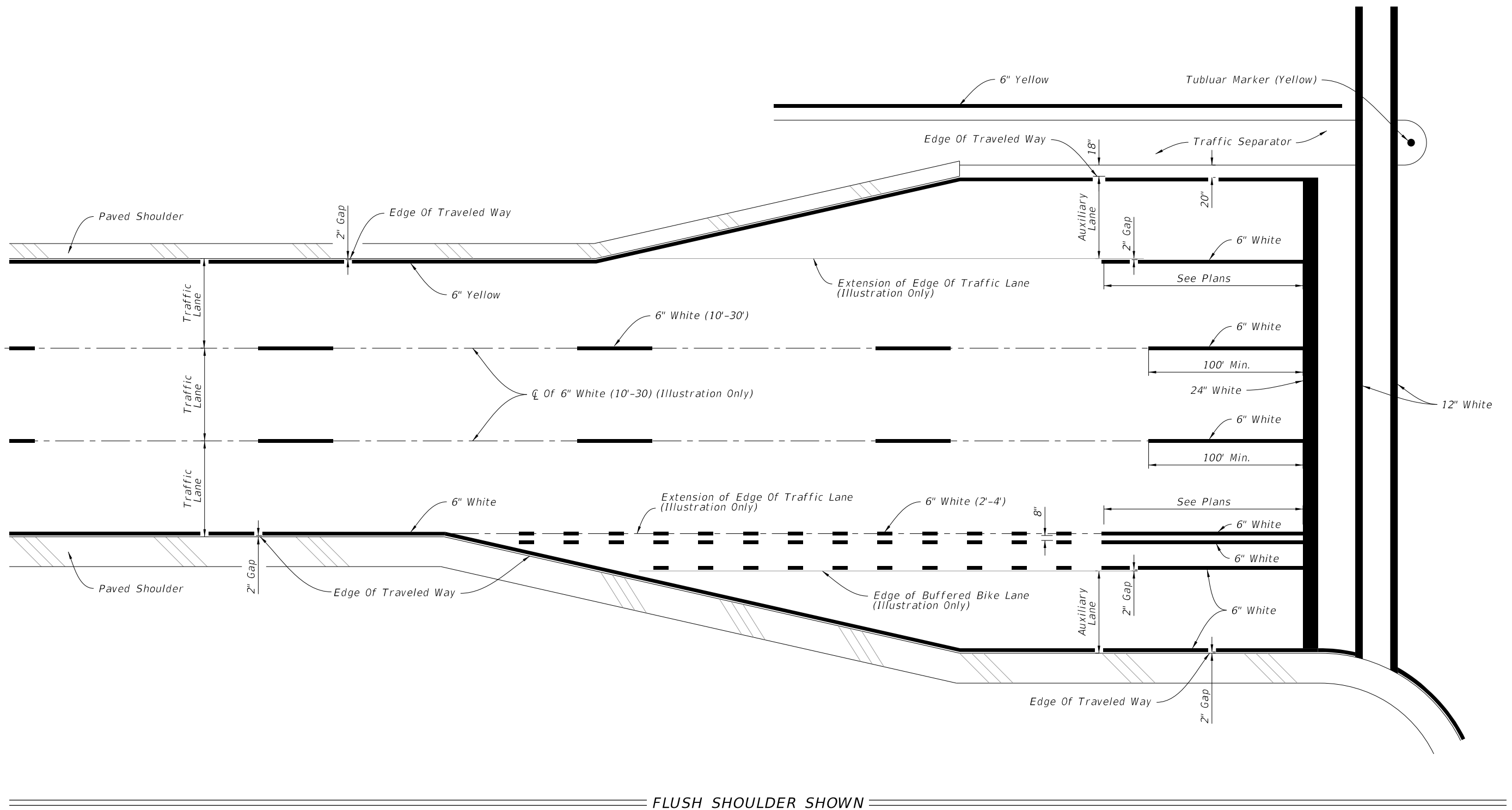


CURB AND GUTTER SHOWN

PLACEMENT OF LONGITUDINAL PAVEMENT MARKINGS

LAST REVISION 11/01/21	REVISION DESCRIPTION:	 FY 2022-23 STANDARD PLANS	PAVEMENT MARKINGS	INDEX 711-001	SHEET 5 of 13
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11/4/2021 11:36:11 AM



PLACEMENT OF LONGITUDINAL PAVEMENT MARKINGS

LAST REVISION 11/01/21	DESCRIPTION:
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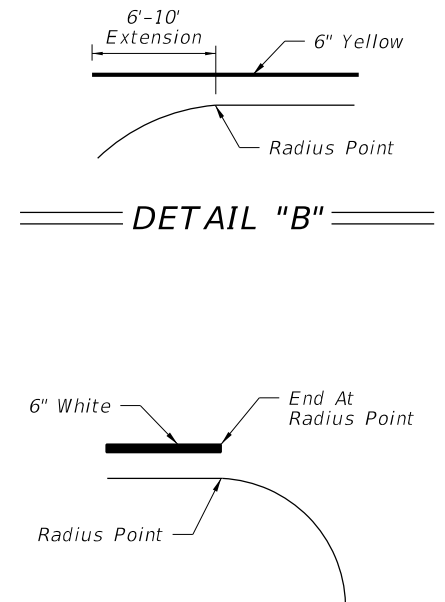
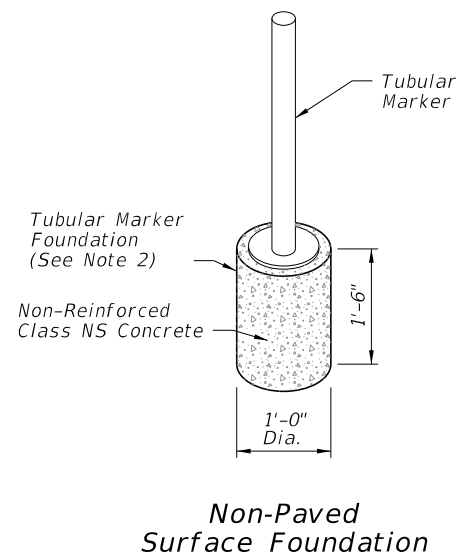
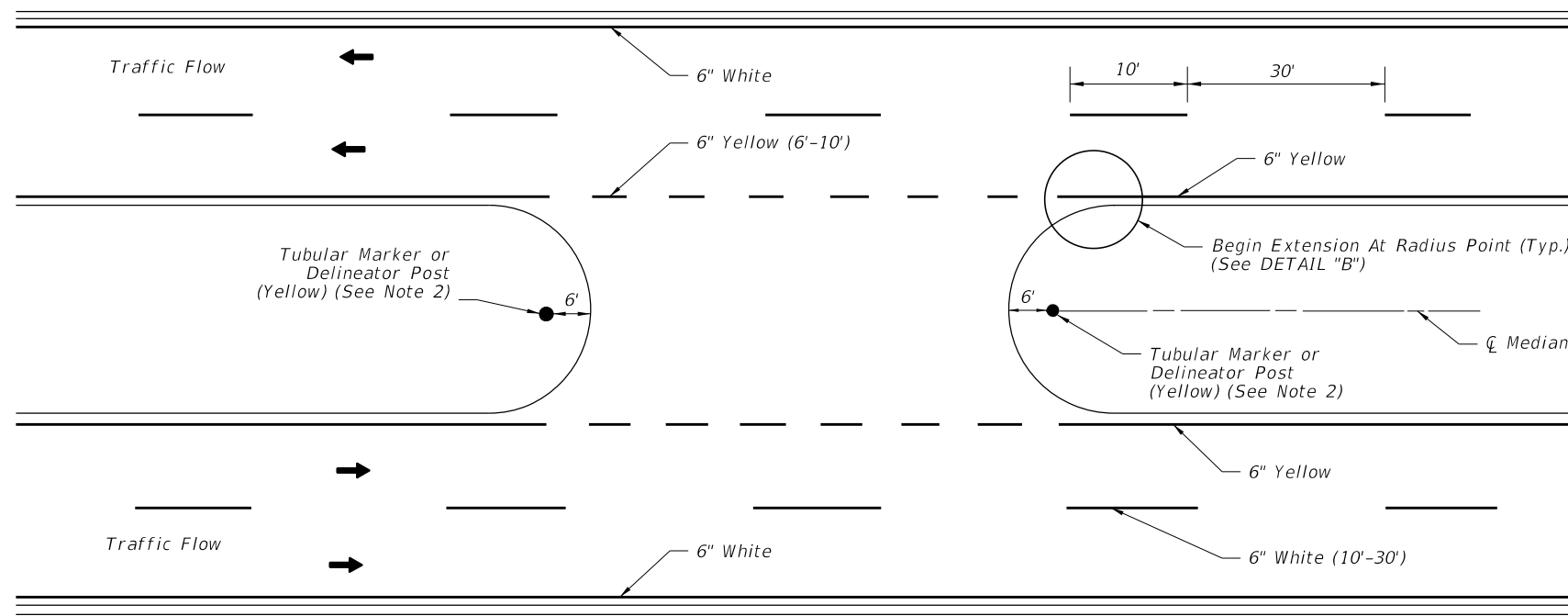


FY 2022-23  
STANDARD PLANS

PAVEMENT MARKINGS

INDEX  
711-001

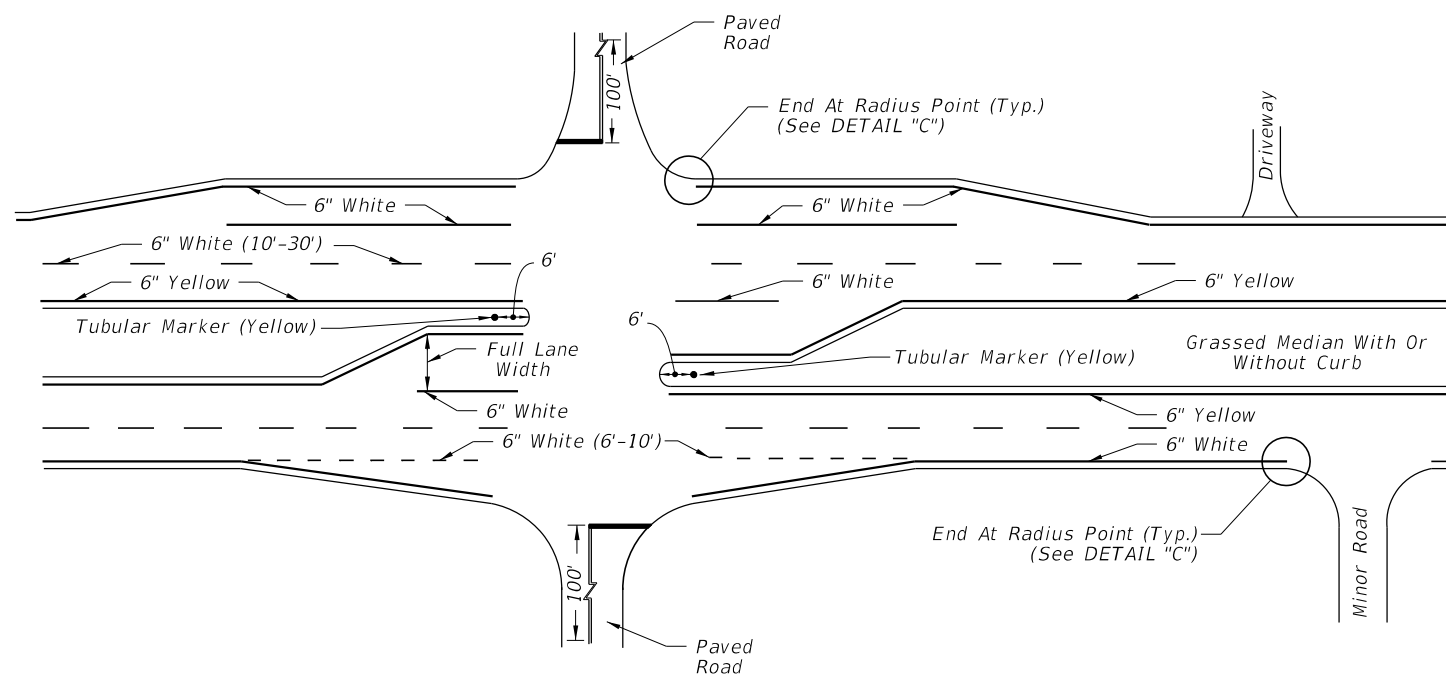
SHEET  
6 of 13



PAVEMENT MARKINGS AND DELINEATORS FOR MEDIAN CROSSOVER

DETAIL "A"

DETAIL "C"



NOTE:

1. Apply yellow reflective paint to the noses of curbed medians, traffic separators, and raised islands. When applying yellow reflective paint in conjunction with Raised Pavement Markers, see Index 706-001.
2. Options for grassed medians:
  - A. Option 1: Tubular Marker (Yellow). Attach Tubular Marker according to manufacturer's instructions. Non-Paved Surface Foundation (See Detail "A") is provided as an option if no other suitable surface is provided. Install Non-Paved Surface Foundation flush with the surrounding ground surface.
  - B. Option 2: Delineator Post. Use yellow retro-reflective sheeting on both sides of the delineator. Install the post so that the top is 4'-0" above the grade at the edge of the pavement.
3. Extend double yellow centerlines 100' back from intersection on all approaches or 50' for unmarked cross roads.

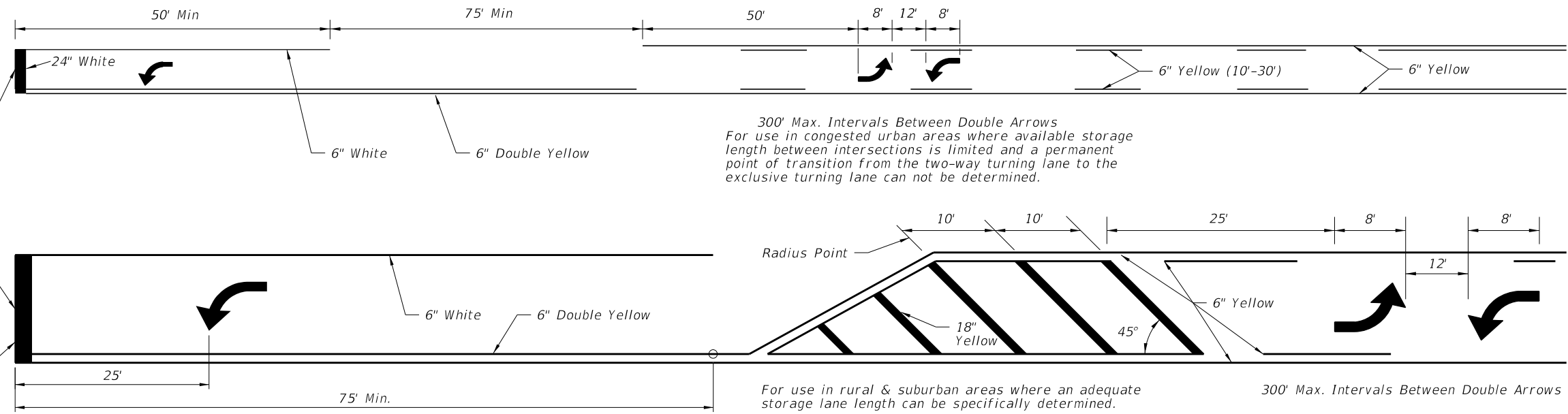
PAVEMENT MARKINGS FOR INTERSECTIONS WITH MAJOR AND MINOR ROADS

9/28/2021 10:02:06 AM

LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	PAVEMENT MARKINGS	INDEX 711-001	SHEET 7 of 13
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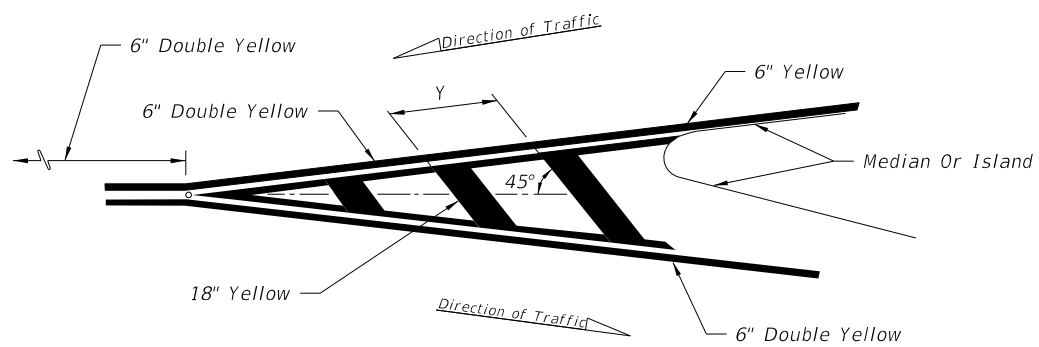


Use Stop Line At Signalized Intersection Only

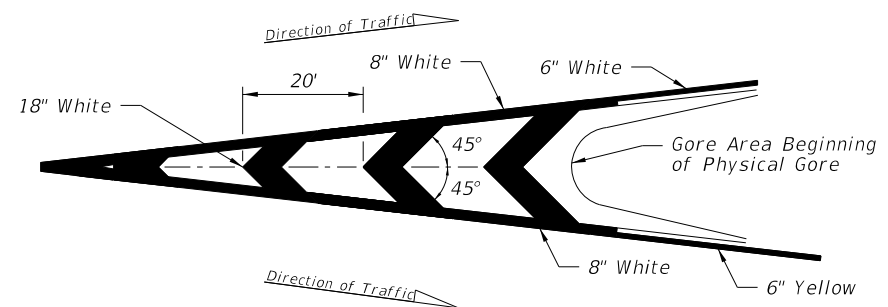


**TWO WAY LEFT TURN LANE**  
(With Single Lane Left Turn Channelization)

POSTED SPEED LIMIT MPH	"Y" (FT.)
30 OR LESS	10
35	20
40	20
45	30
50 OR MORE	40

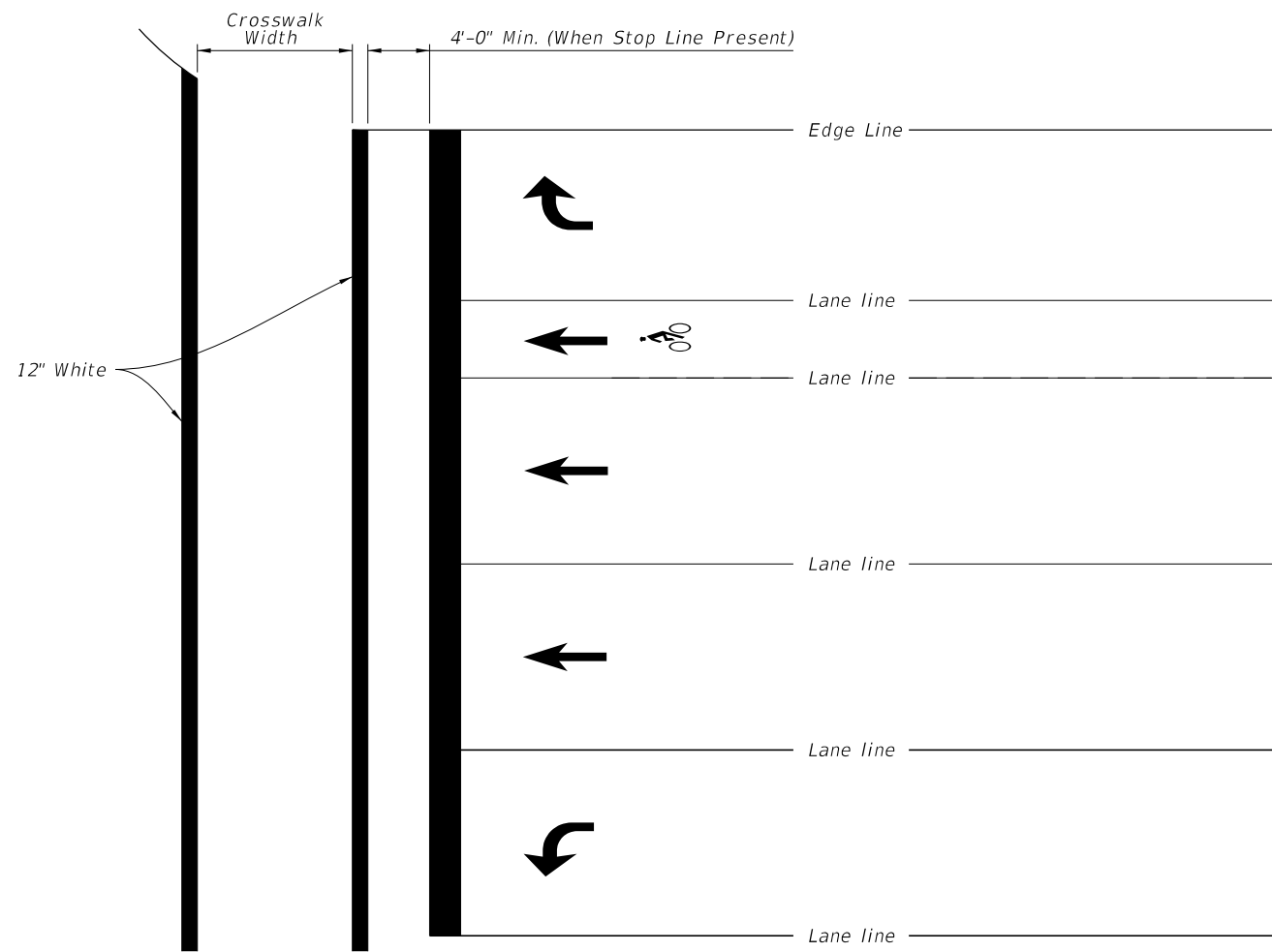


MARKINGS FOR TRAFFIC SEPARATION

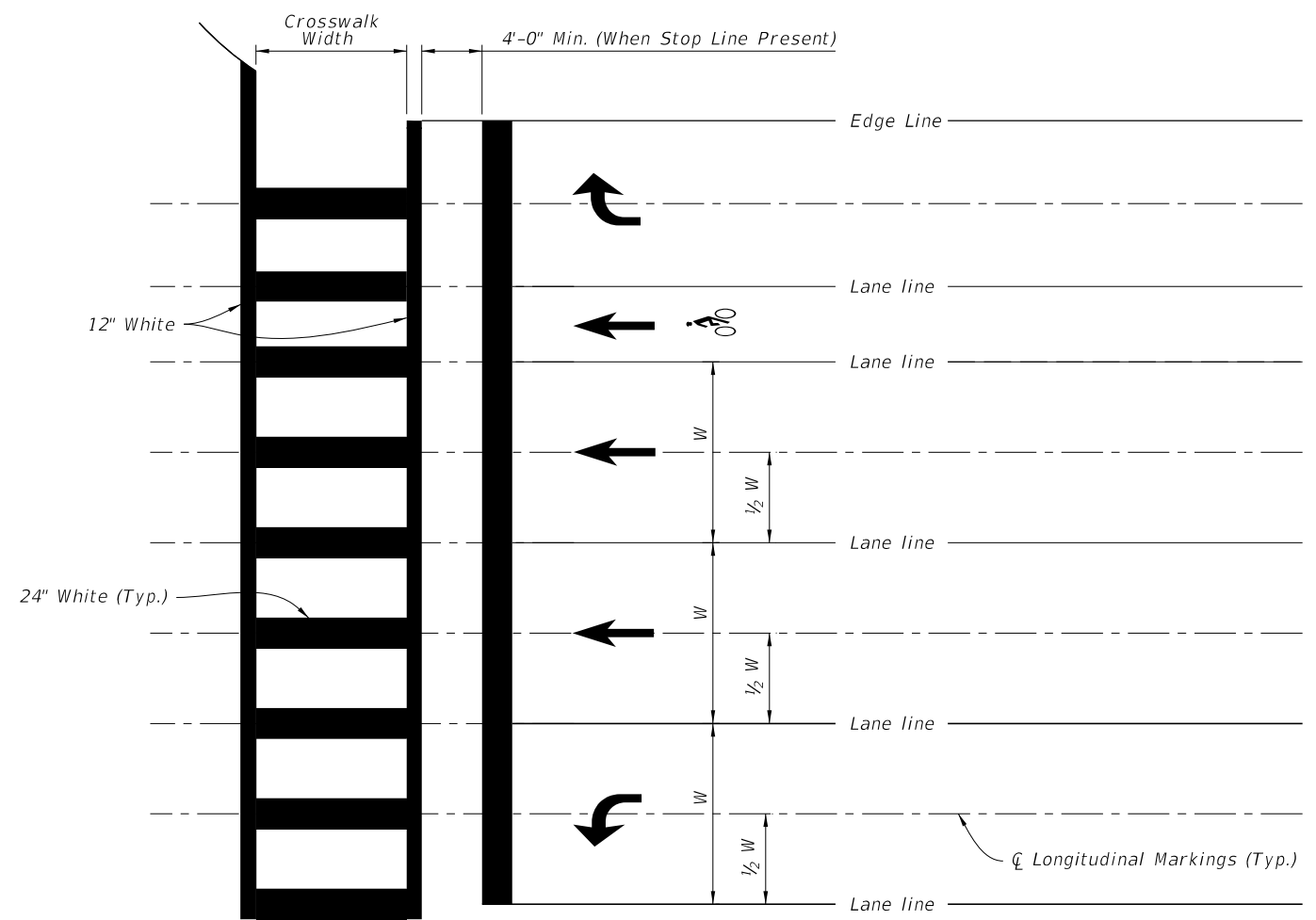


TRAFFIC CHANNELIZATION AT GORE

9/28/2021 10:02:07 AM



STANDARD CROSSWALK DETAILS




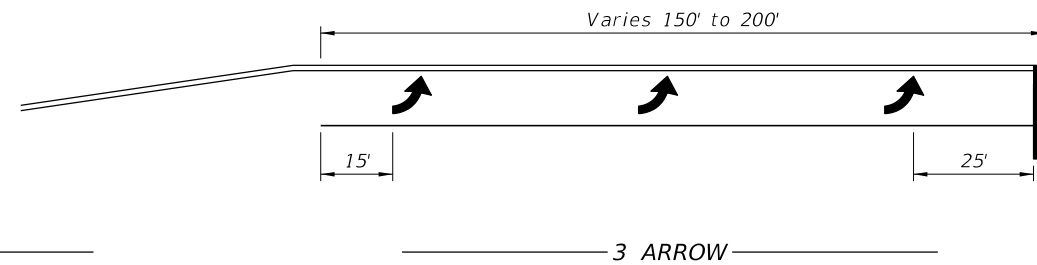
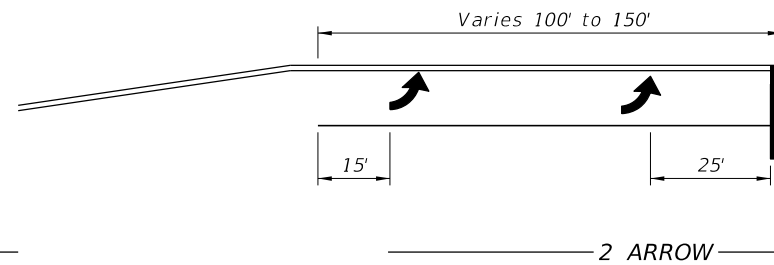
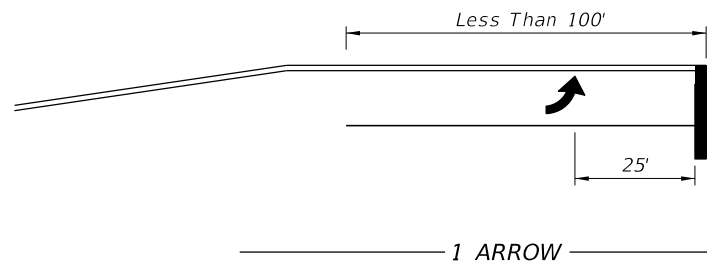
SPECIAL EMPHASIS CROSSWALK DETAILS

**NOTES:**

1. For crosswalk width, exceed width of the adjacent sidewalk, but do not make width less than 6' for intersection crosswalks and 10' for midblock crosswalks. Measure width from the inside of the transverse crosswalk markings.
2. When the Special Emphasis Crosswalk is not perpendicular to the lane lines, make the longitudinal markings parallel to the lane lines.
3. Refer to Index 522-002 when Curb Ramps are present.

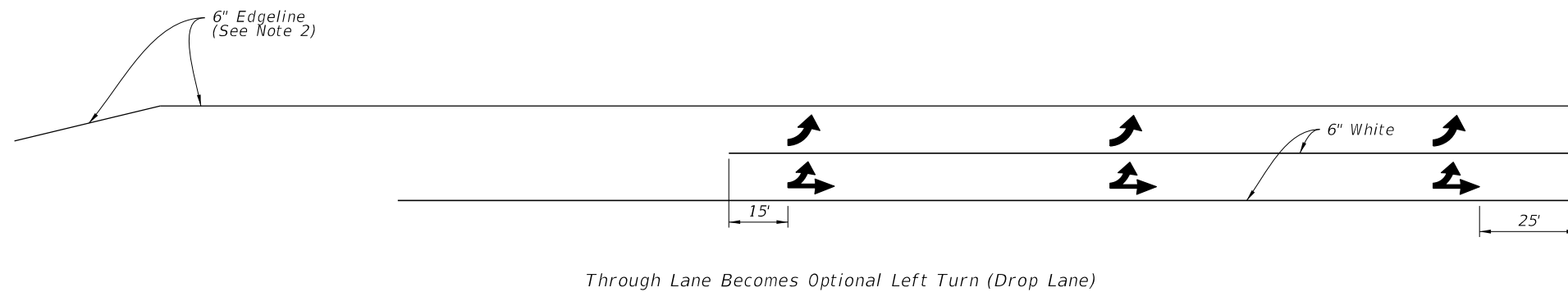
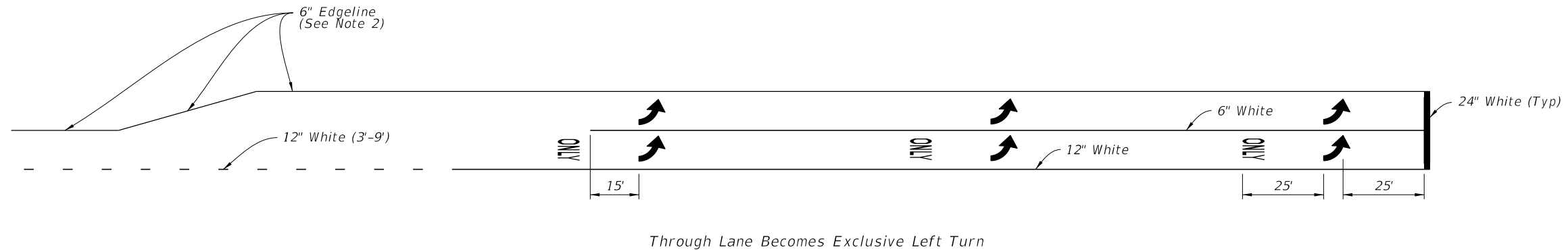
9/28/2021 10:02:07 AM

LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	PAVEMENT MARKINGS	INDEX 711-001	SHEET 9 of 13
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Arrow should be evenly spaced between first and last arrow. Turn lanes longer than 200' add one arrow for each 100' additional length.

ARROW SPACING




URNS LANE MARKINGS

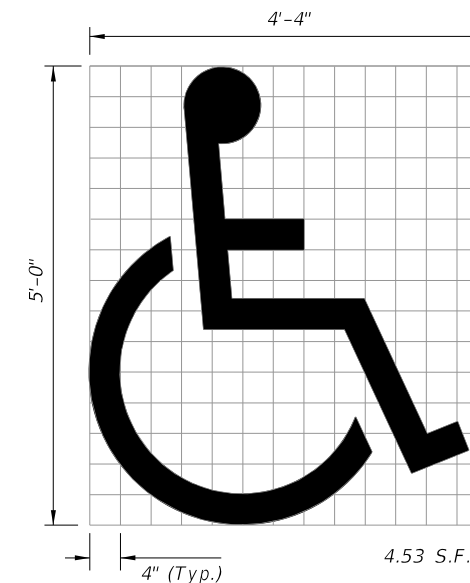
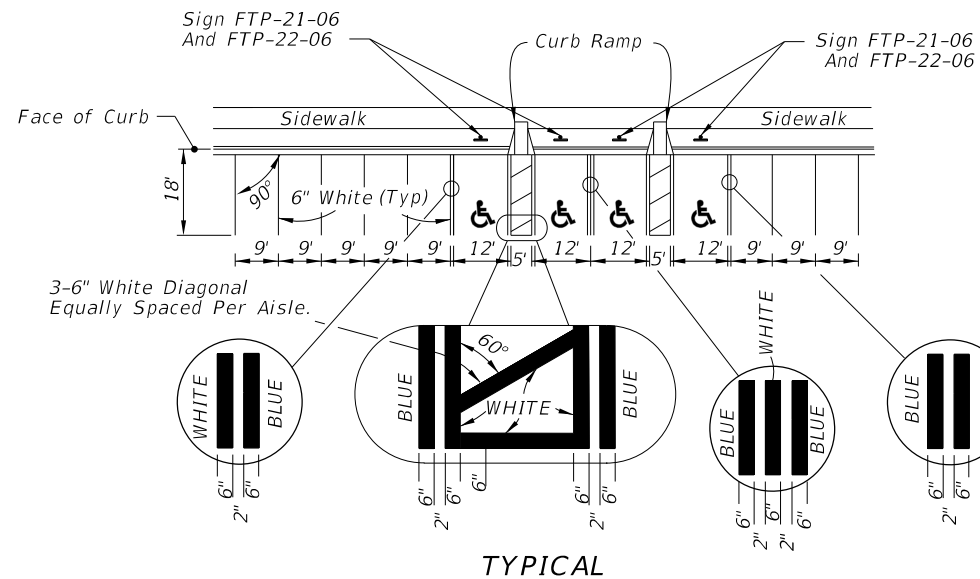
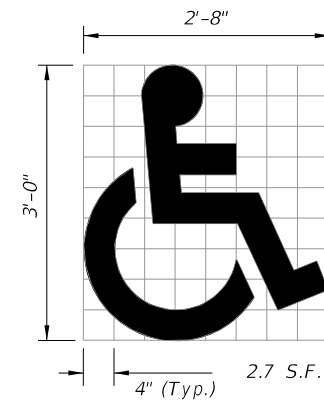
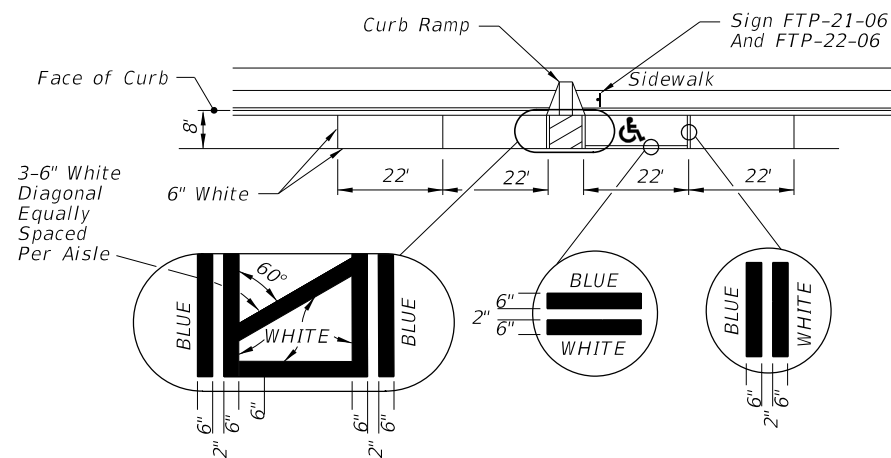
NOTES:

1. This Index also applies to right turn lanes.
2. Make Edgeline pavement markings yellow for left-turn lanes and white for right-turn lanes.

ARROW SPACING AND TURN LANE MARKINGS

9/28/2021 10:02:08 AM

LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	PAVEMENT MARKINGS	INDEX 711-001	SHEET 10 of 13
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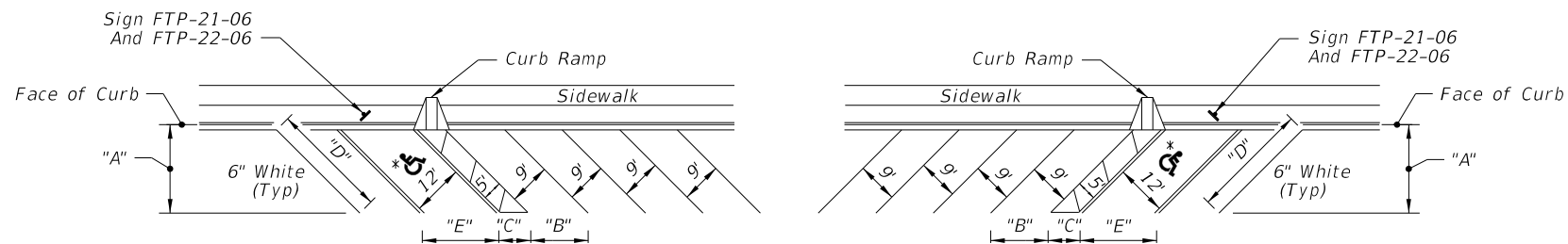


(See Note 5)

UNIVERSAL SYMBOL OF ACCESSIBILITY

NOTES:

1. Dimensions are to the centerline of markings.
2. An Access Aisle is required for each accessible space when angle parking is used.
3. Criteria for pavement markings only, not public sidewalk curb ramp locations. For ramp locations refer to plans.
4. Mount FTP-22-06 sign below the FTP-21-06 sign.
5. Use of the pavement symbol in accessible parking spaces is optional. When pavement symbol is used, the symbol is either 3'-0" or 5"-0" high and white in color.



FORWARD-IN PARKING

REVERSE-IN PARKING

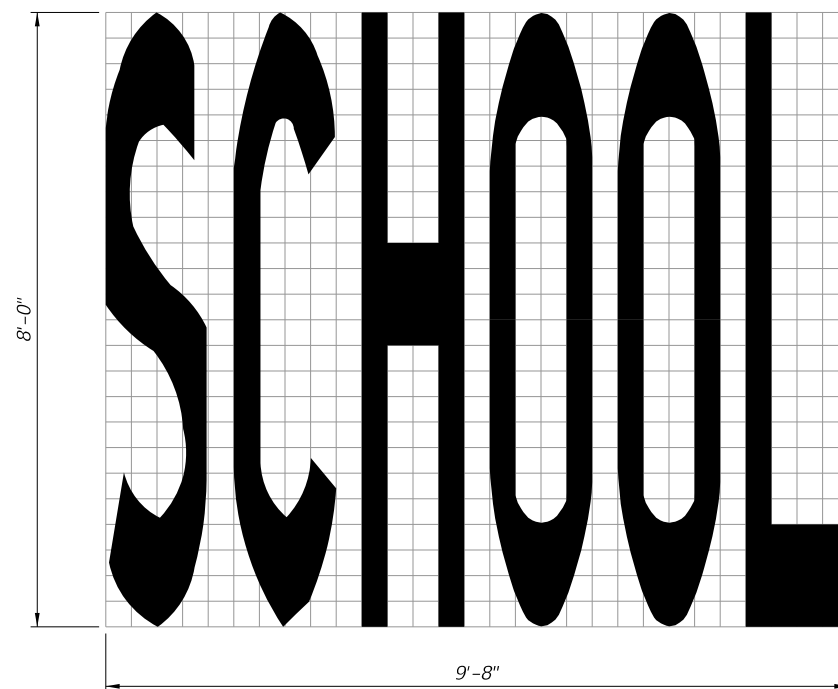
\* FOR ACCESSIBLE MARKINGS - SEE ABOVE

DIMENSIONS					
∠ θ	"A"	"B"	"C"	"D"	"E"
45°	17'-0"	12'-9"	7'-0"	24'-0"	17'-0"

PAVEMENT MARKING FOR PARKING

9/28/2021 10:02:09 AM

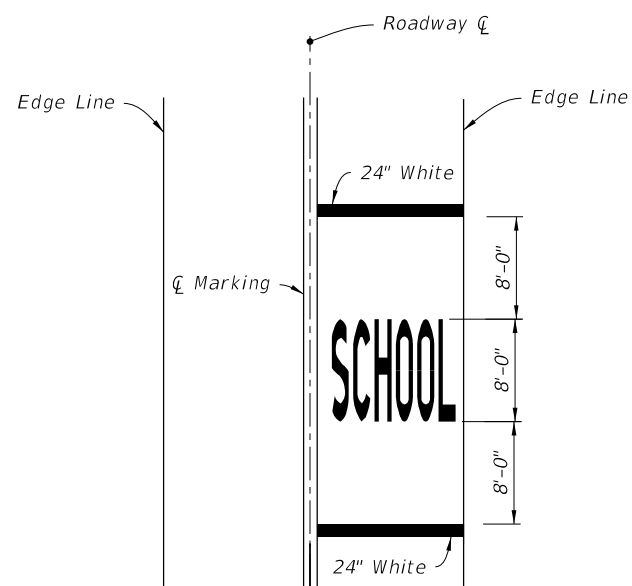
33 S.F.



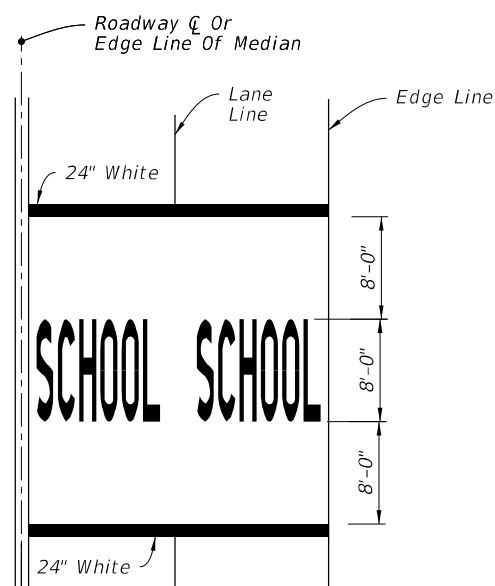
SCHOOL PAVEMENT MARKING

**NOTES:**

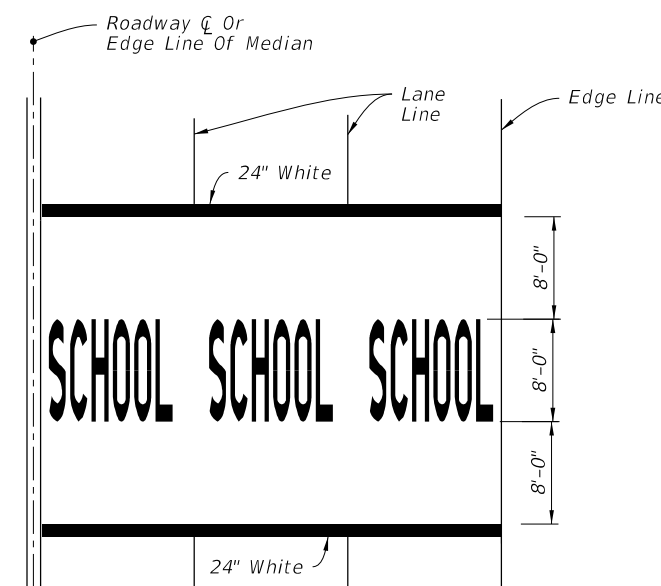
- 1. All grids are 4" x 4".
- 2. Pavement Marking Should Not Extend Into Opposing Lane.
- 3. Center School Pavement Marking in lane.



SINGLE-LANE APPROACH



TWO-LANE APPROACH



MULTI-LANE APPROACH  
(Three or More)

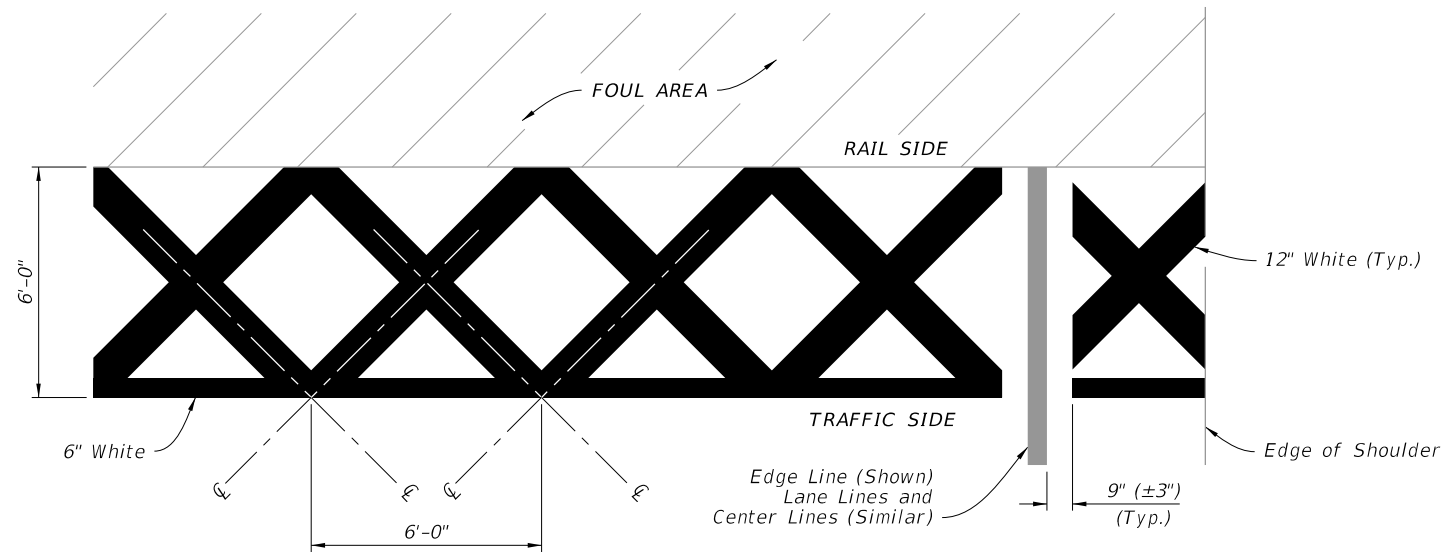
MARKINGS FOR SCHOOL ZONES

10:02:10 AM  
9/28/2021

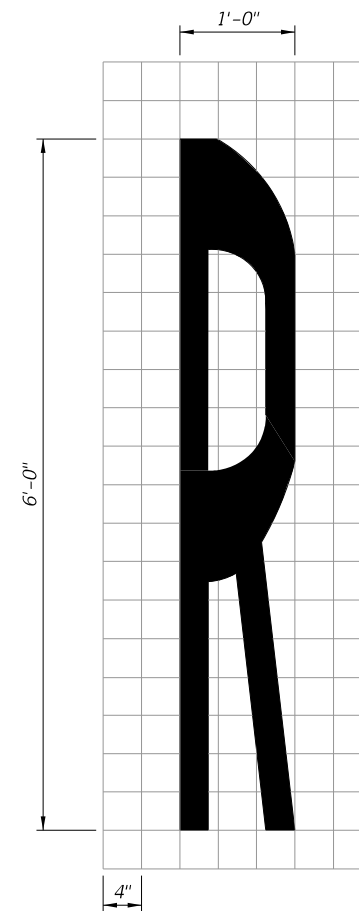
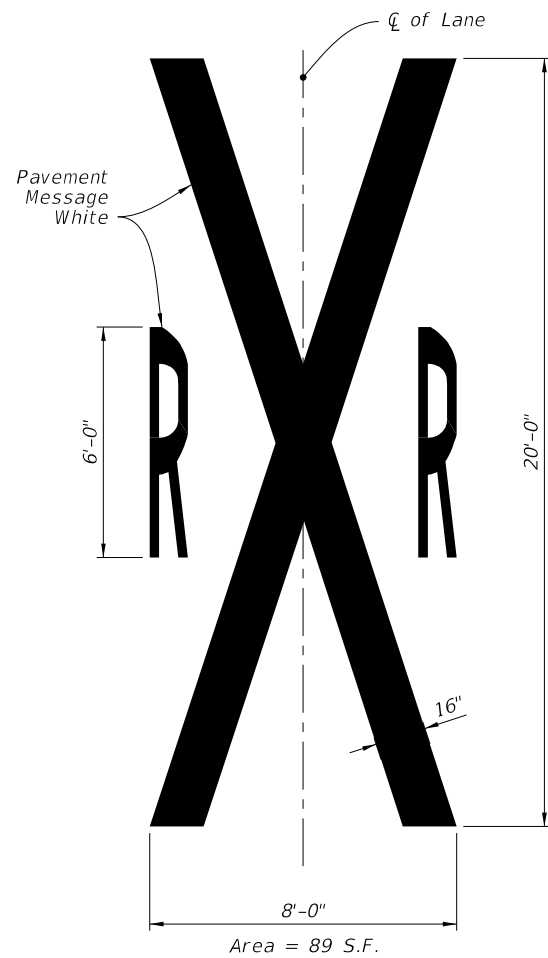
LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	PAVEMENT MARKINGS	INDEX 711-001	SHEET 12 of 13
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**NOTE:**

Orient Railroad Dynamic Envelope Marking as shown in the Plans.




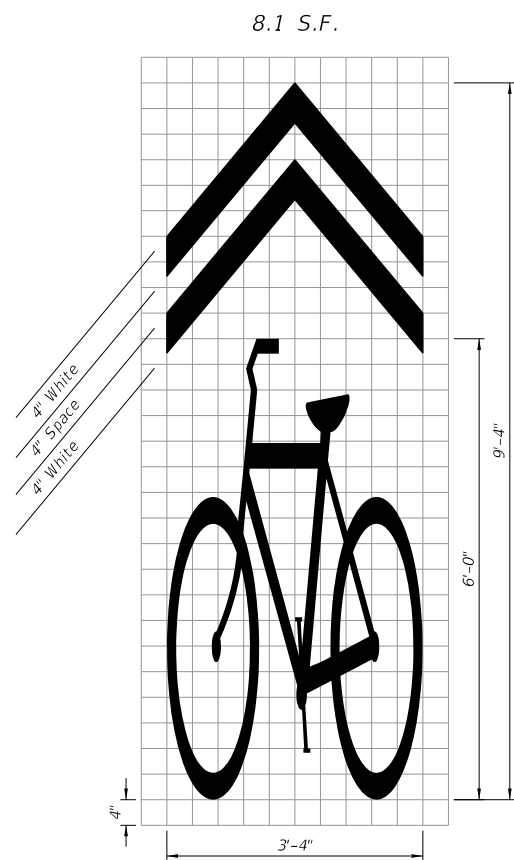
RAILROAD DYNAMIC ENVELOPE (RDE) PAVEMENT MARKING DETAIL



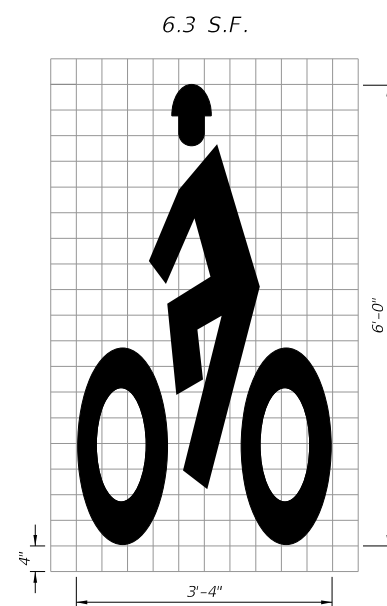
RAILROAD CROSSING PAVEMENT MESSAGE

9/28/2021 10:02:11 AM

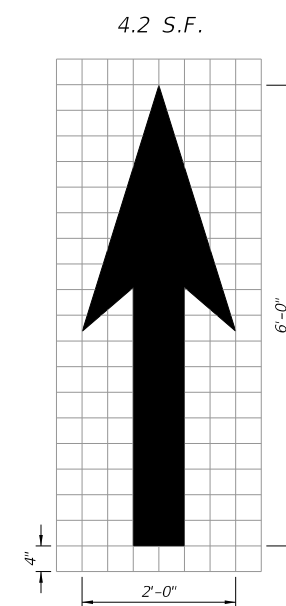
LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	PAVEMENT MARKINGS	INDEX 711-001	SHEET 13 of 13
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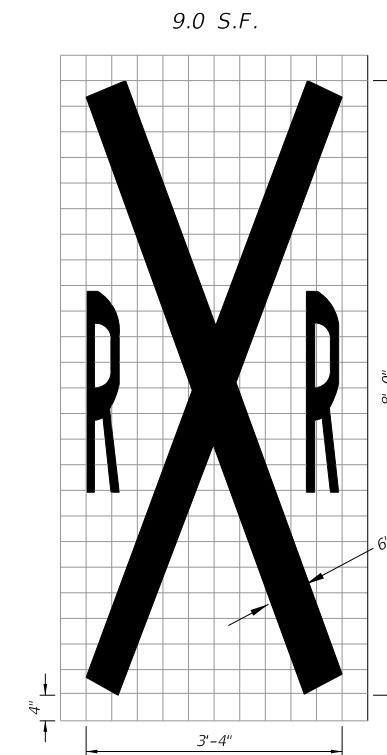
SHARED LANE MARKING (SLM)



HELMETED BICYCLIST SYMBOL



BIKE LANE ARROW



RAILROAD CROSSING

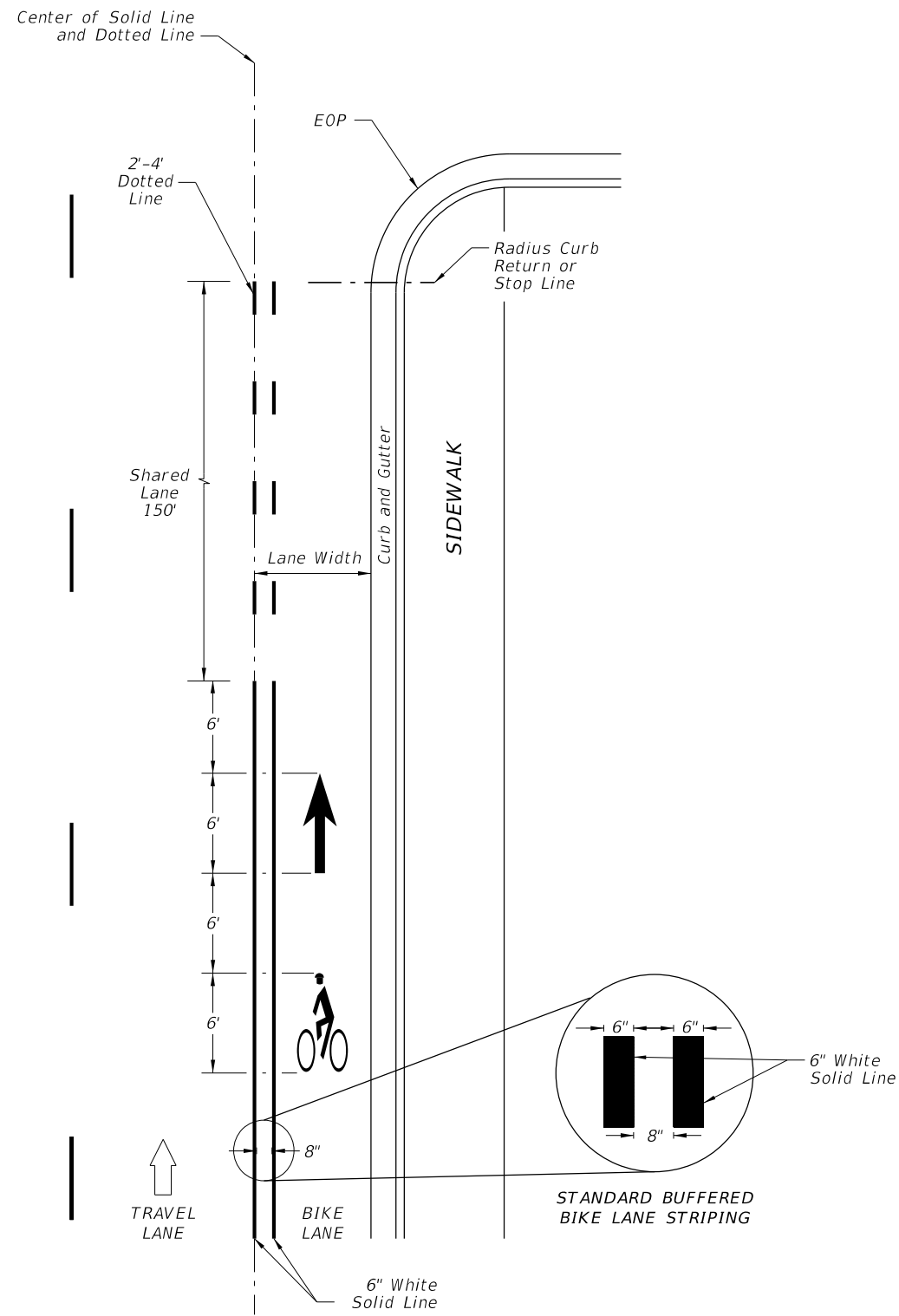
NOTES:

1. All bicycle markings and pavement messages shall be White.
2. All bicycle markings shall be preformed thermoplastic.
3. All grids are 4" x 4".

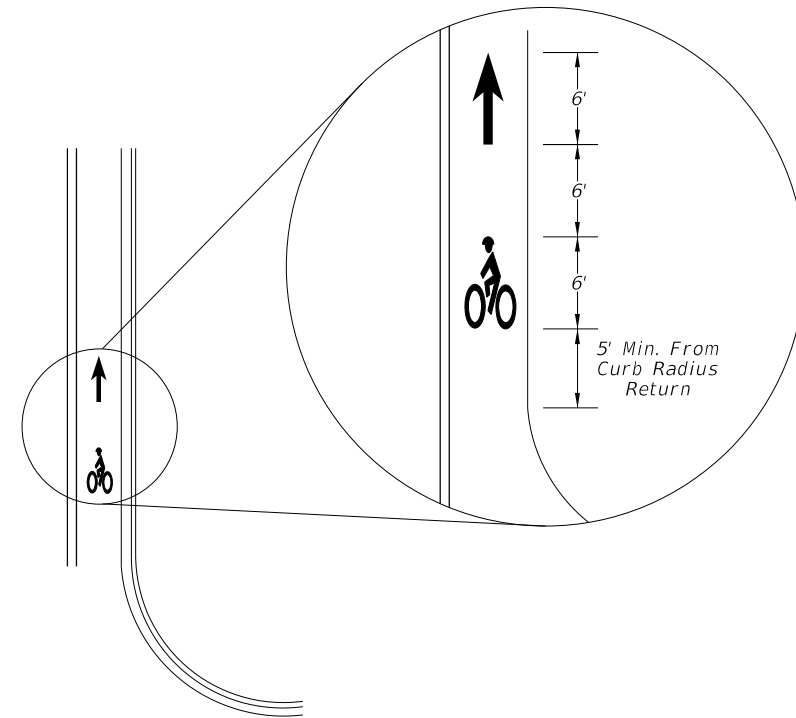
STANDARD PAVEMENT MARKING MESSAGE LAYOUTS

9/28/2021 10:02:11 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	BICYCLE MARKINGS	INDEX 711-002	SHEET 1 of 2
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APPROACH TO INTERSECTIONS DETAILS



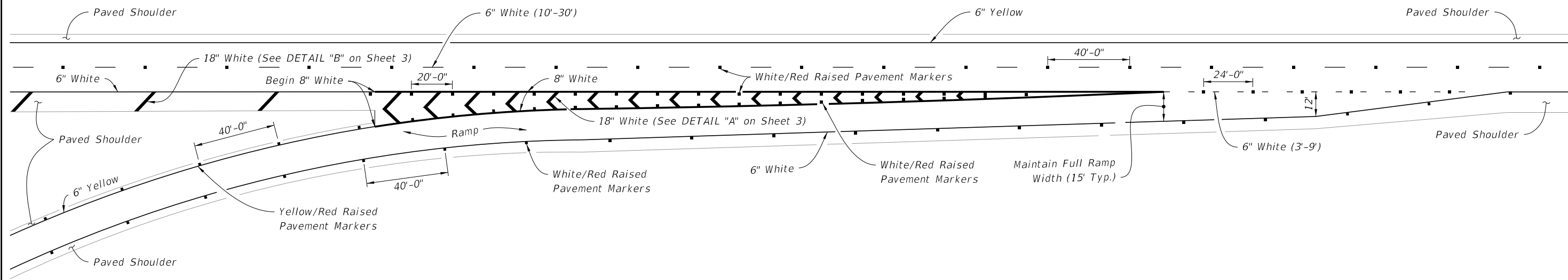
FAR SIDE OF INTERSECTION DETAIL

**BUFFERED BIKE LANES**

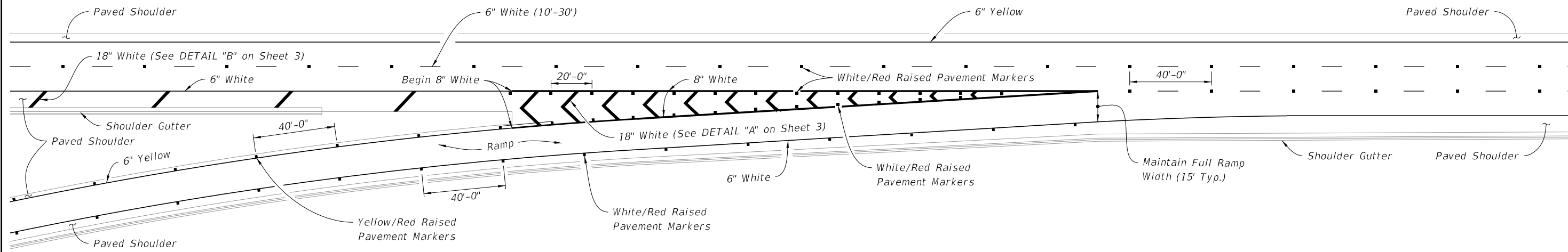
9/28/2021 10:02:12 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	BICYCLE MARKINGS	INDEX 711-002	SHEET 2 of 2
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**TAPER - TYPE ENTRANCE**



**PARALLEL - TYPE ENTRANCE**

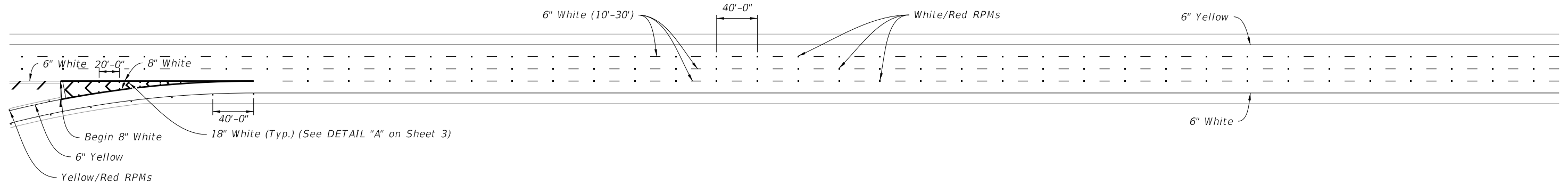
**GENERAL NOTES:**

1. Make the traffic face of the raised pavement marker (RPM) the same color as the pavement marking that it is supplementing.
2. See Index 706-001 for additional Raised Pavement Markers (RPM) requirements.

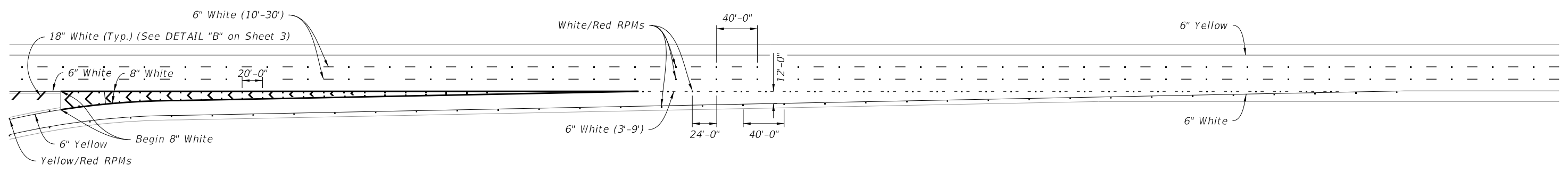
SDATES

**SINGLE LANE RAMPS - ENTRANCE TERMINALS**

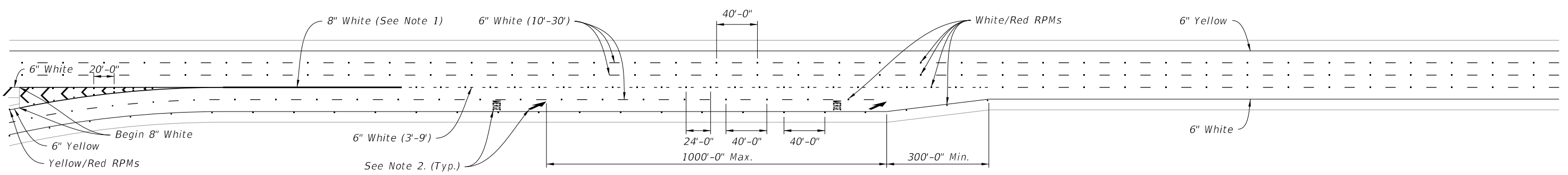
LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 <b>FY 2022-23</b> <b>STANDARD PLANS</b>	<b>INTERCHANGE MARKINGS</b>	INDEX <b>711-003</b>	SHEET <b>1 of 8</b>
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PARALLEL-TYPE ENTRANCE WITH ADDED LANE



TAPER-TYPE ENTRANCE



TWO-LANE PARALLEL-TYPE ENTRANCE WITH ADDED LANE  
(Single-Lane Parallel-Type Entrance Without Added Lane Similar, See Note 3)

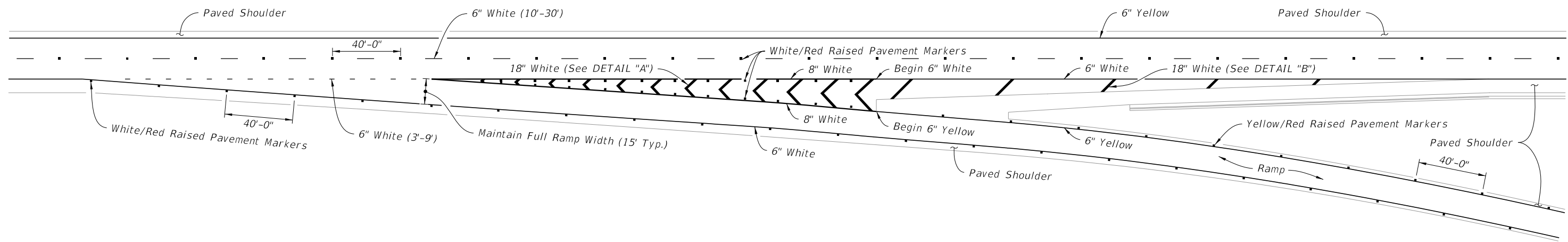
NOTES:

1. Extend this 8" white Pavement Marker one-fourth the length of the acceleration lane from the gore markings.
2. See Index 711-001 for pavement message dimensions and details.
3. Discontinue the 6" White (3'-9") Dotted Interchange Line where the merging taper begins for a Single-Lane Parallel-Type Entrance Without Added Lane. Merge Pavement Message and Arrow only used for Two-Lane Entrances.

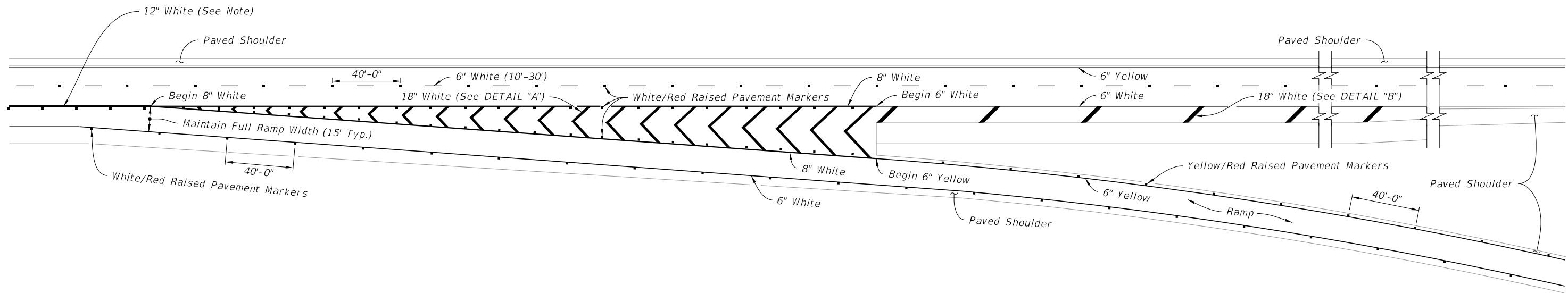
TYPICAL PAVEMENT MARKINGS AT ENTRANCE RAMPS

9/28/2021 10:02:14 AM

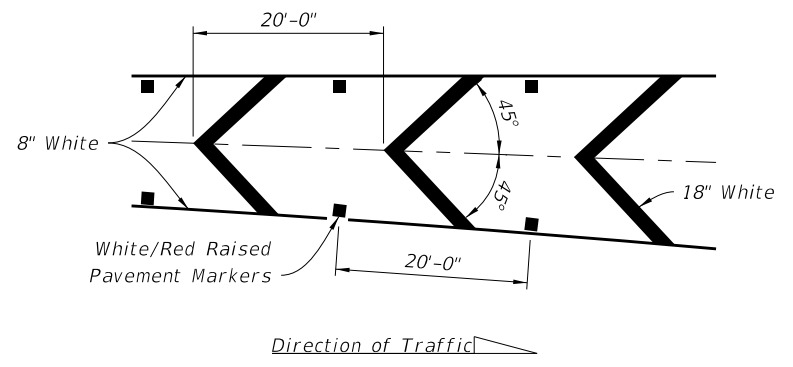
LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	INTERCHANGE MARKINGS	INDEX 711-003	SHEET 2 of 8
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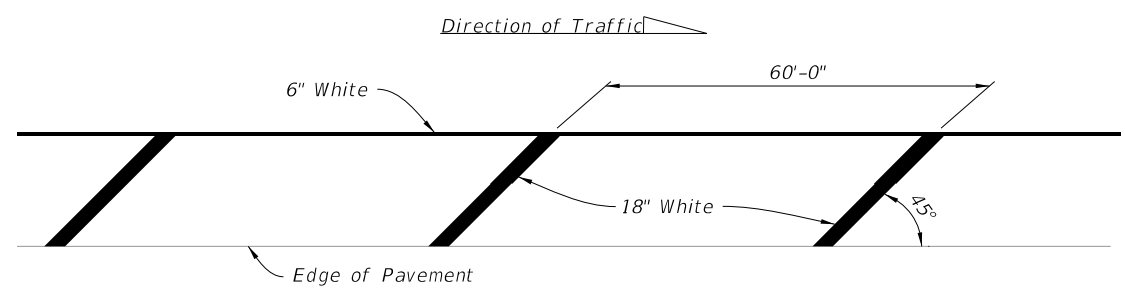
TWO THRU LANES



THREE APPROACH LANES - TWO THRU LANES



DETAIL "A"



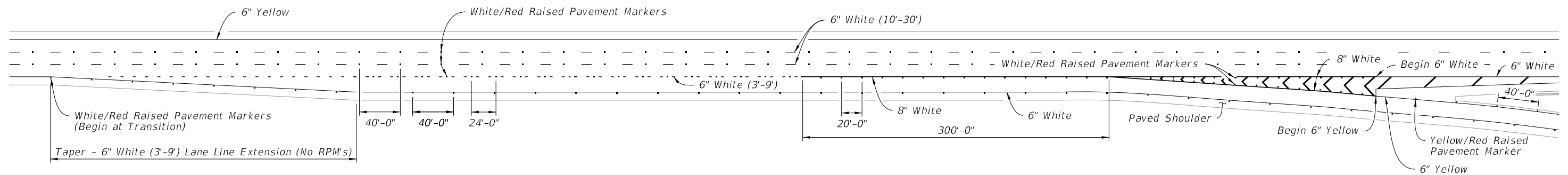
DETAIL "B"

NOTE:  
Extend 12" White 300' from the gore markings.

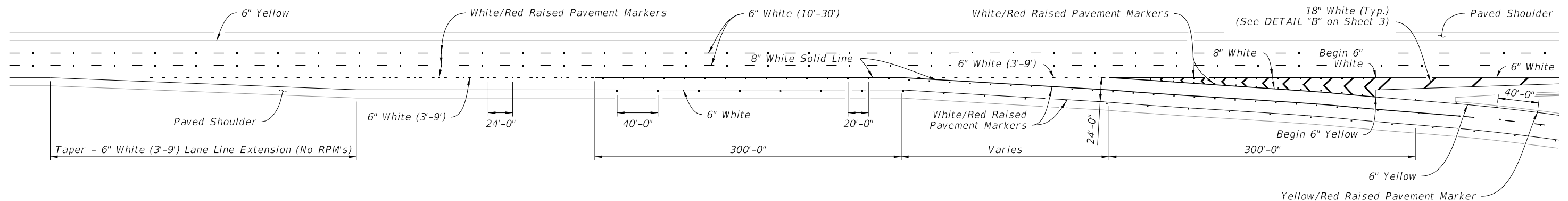
SINGLE LANE RAMPS - EXIT TERMINALS

9/28/2021 10:02:15 AM

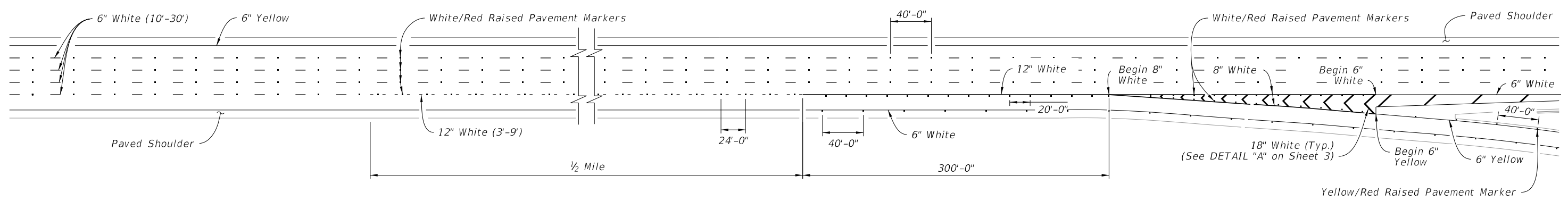
LAST REVISION 11/01/21	REVISION	DESCRIPTION:		FY 2022-23 STANDARD PLANS	INTERCHANGE MARKINGS	INDEX 711-003	SHEET 3 of 8
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PARALLEL DECELERATION LANE



MARKINGS AT DUAL LANE EXITS



LANE DROP MARKINGS AT EXIT RAMP

TYPICAL PAVEMENT MARKINGS AT EXIT RAMPS

9/28/2021 10:02:16 AM

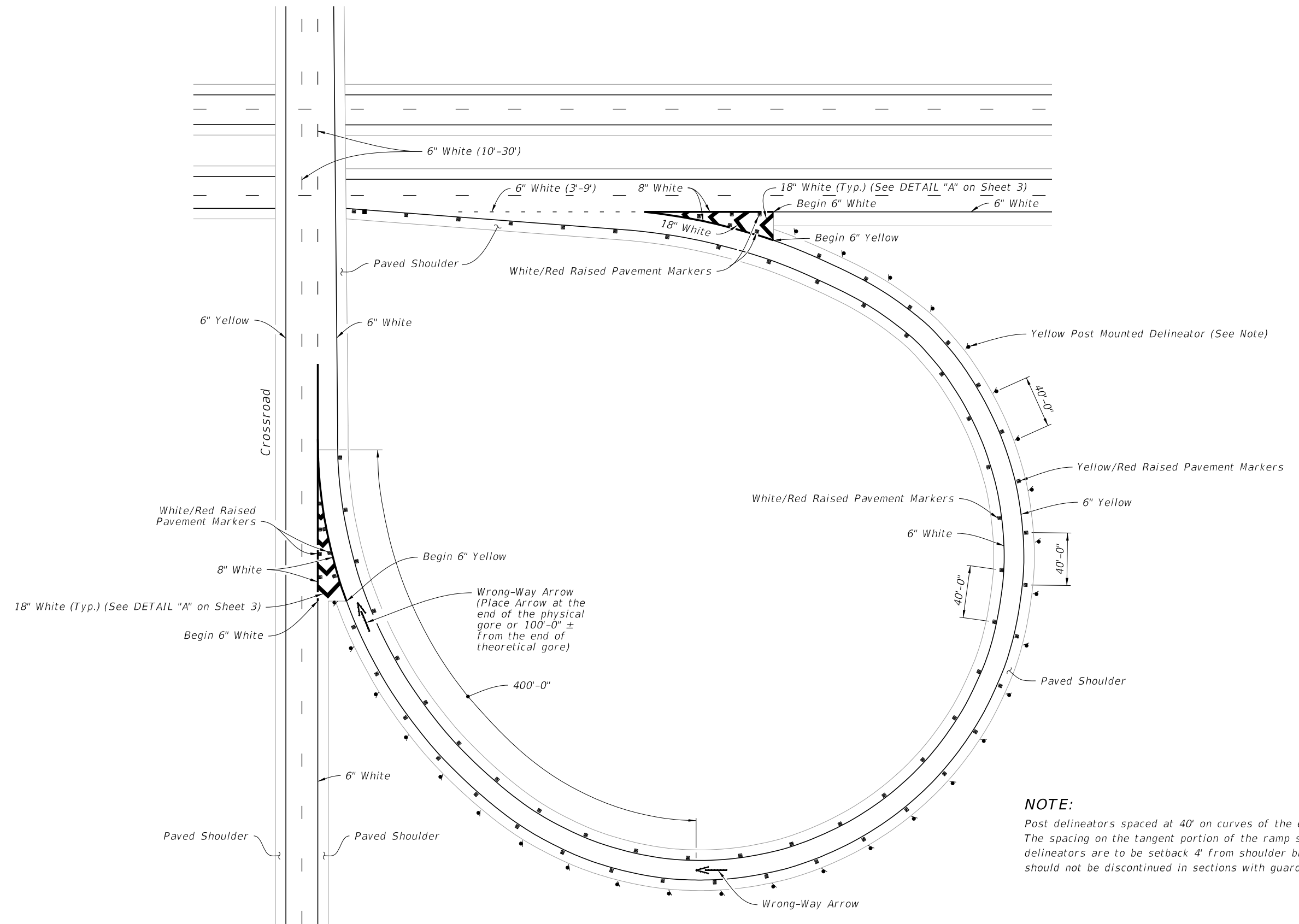
LAST REVISION 11/01/21	DESCRIPTION:
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**FY 2022-23  
STANDARD PLANS**

**INTERCHANGE MARKINGS**

INDEX 711-003	SHEET 4 of 8
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10:02:34 AM  
9/28/2021



**NOTE:**  
 Post delineators spaced at 40' on curves of the entrance and exit of ramps. The spacing on the tangent portion of the ramp section is 300'-0". All delineators are to be setback 4' from shoulder break. Post delineators should not be discontinued in sections with guardrail.

TYPICAL CURVED EXIT RAMP

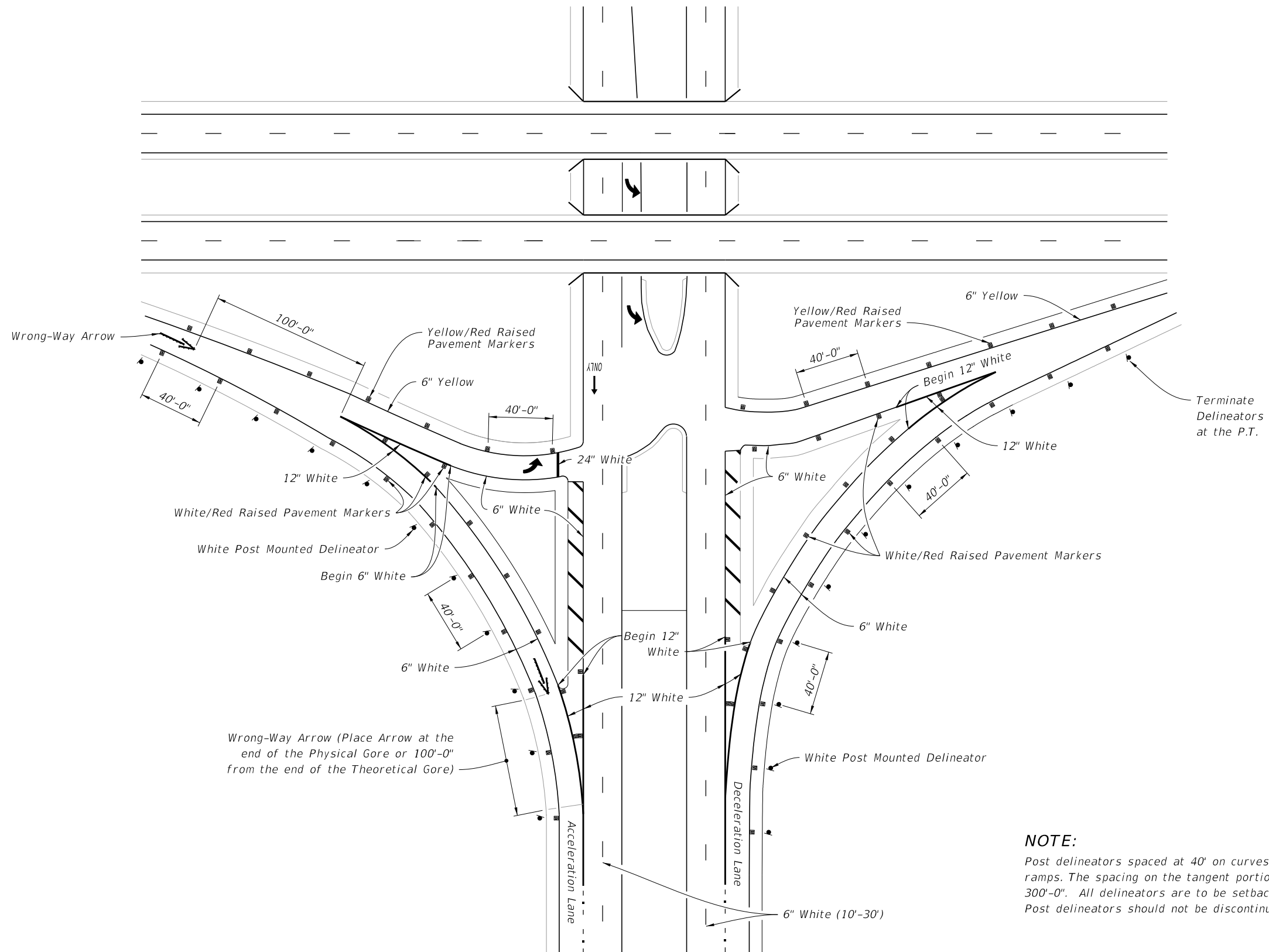
TYPICAL CURVED EXIT RAMP

LAST REVISION 11/01/21	REVISION	DESCRIPTION:
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 FY 2022-23  
 STANDARD PLANS

INTERCHANGE MARKINGS

INDEX 711-003	SHEET 5 of 8
------------------	-----------------



**NOTE:**  
 Post delineators spaced at 40' on curves of the entrance and exit of ramps. The spacing on the tangent portion of the ramp section is 300'-0". All delineators are to be setback 4' from shoulder break. Post delineators should not be discontinued in sections with guardrail.

10:02:34 AM  
 9/28/2021

**TYPICAL INTERSECTION**

LAST REVISION 11/01/21	DESCRIPTION:
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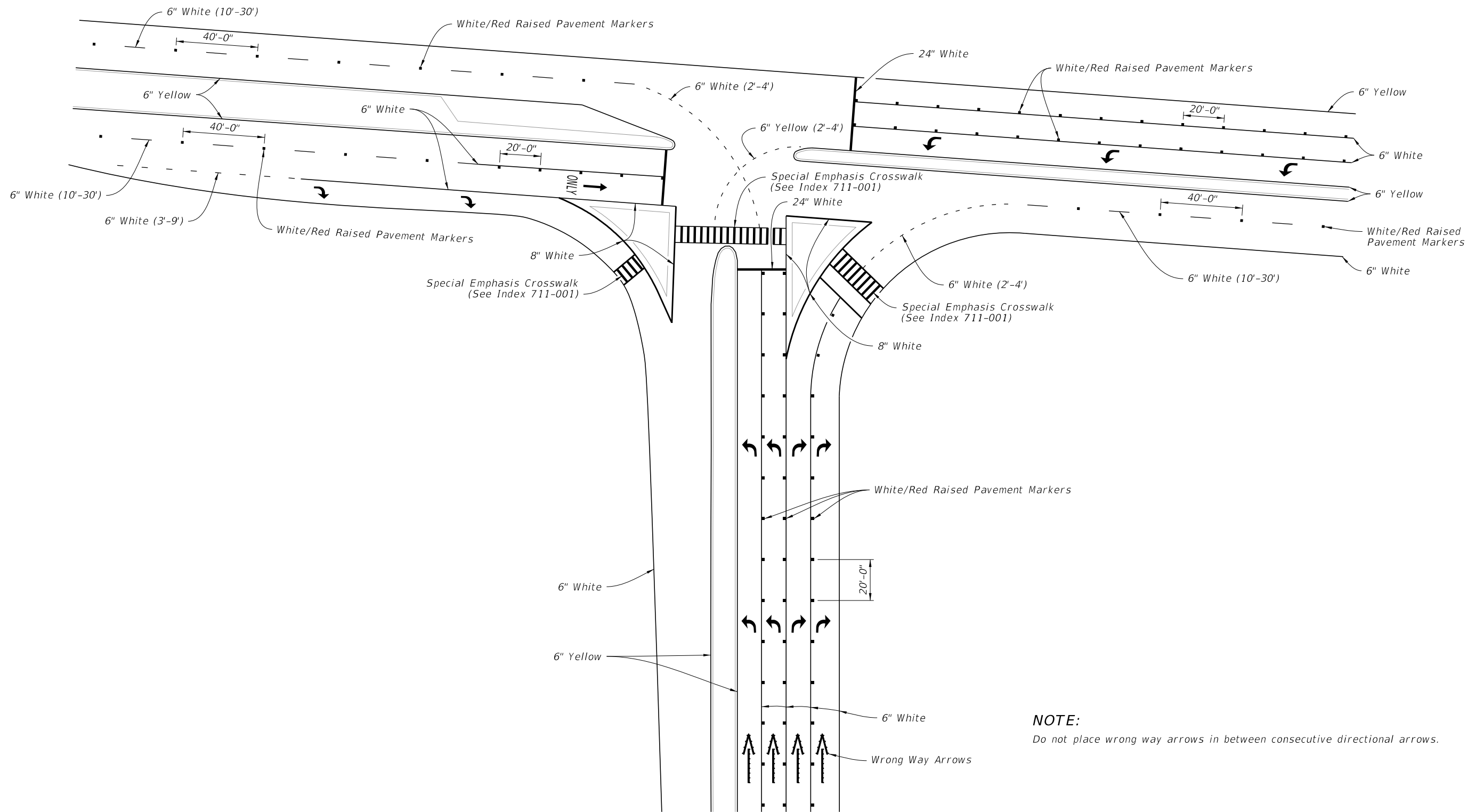
FY 2022-23  
 STANDARD PLANS

**INTERCHANGE MARKINGS**

INDEX  
 711-003


SHEET  
 6 of 8

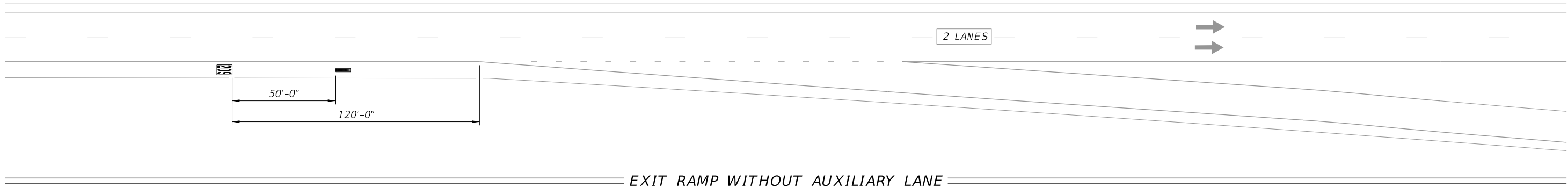
9/28/2021 10:02:35 AM



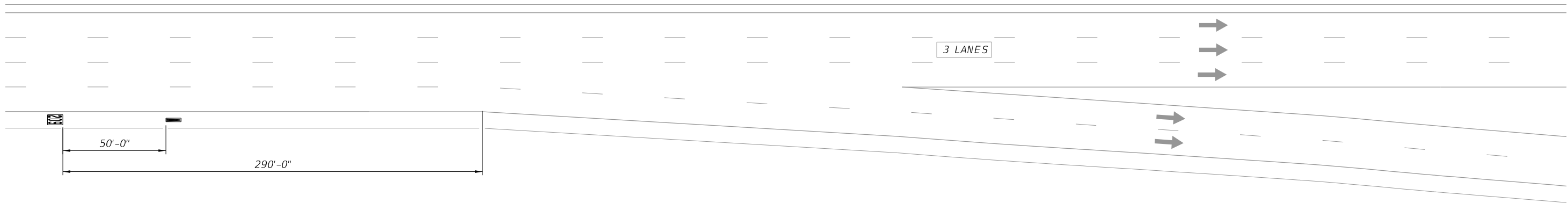
**NOTE:**  
Do not place wrong way arrows in between consecutive directional arrows.

**TYPICAL PARTIAL CLOVERLEAF/TRUMPET EXIT RAMP**

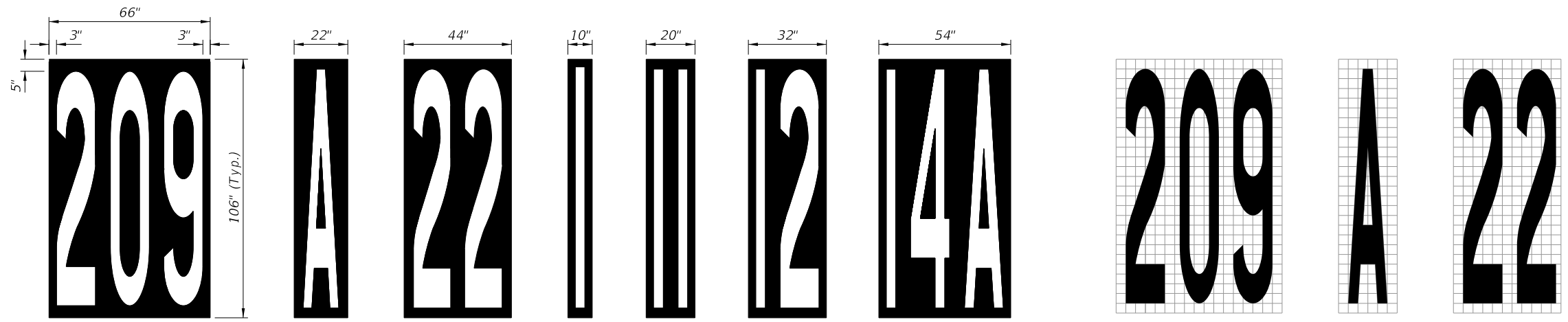
LAST REVISION 11/01/21	REVISION DESCRIPTION:	 FY 2022-23 STANDARD PLANS	INTERCHANGE MARKINGS	INDEX 711-003	SHEET 7 of 8
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EXIT RAMP WITHOUT AUXILIARY LANE



EXIT RAMP WITH AUXILIARY LANE



MAT DIMENSIONS

MESSAGE SIZE AND SPACING

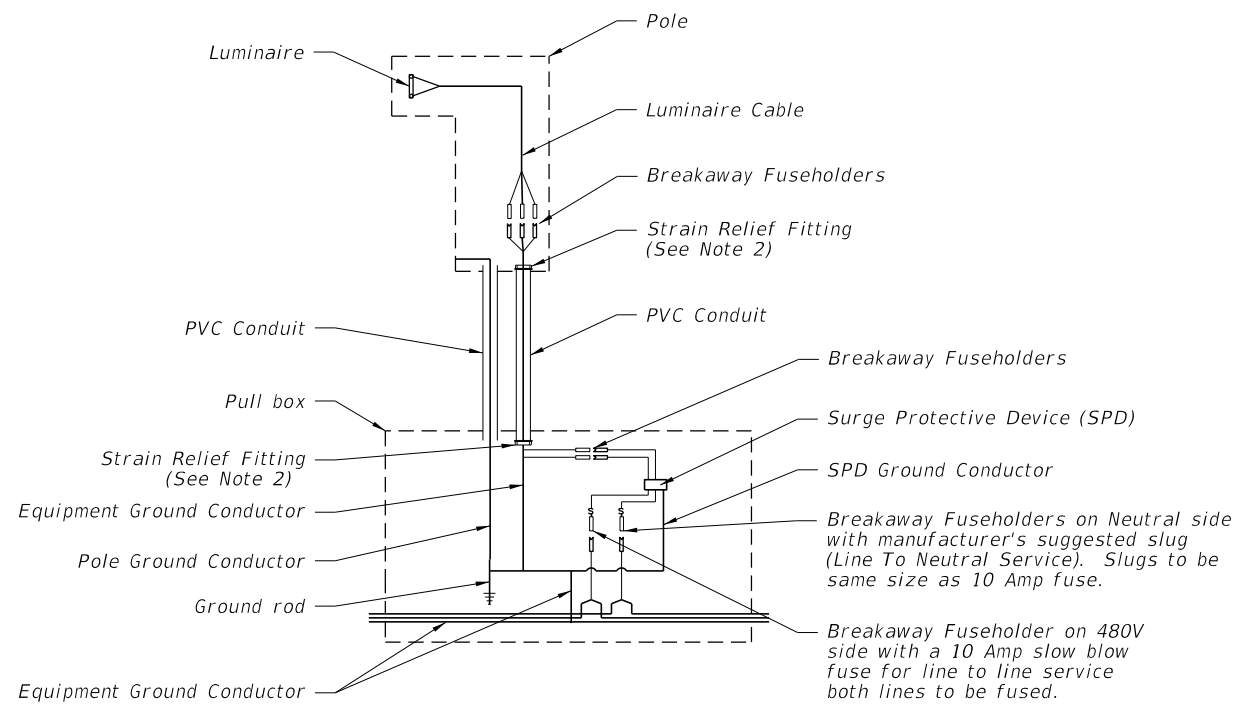
- NOTES:**
1. This Index shows layouts for 1, 2, and 3 digit numbers and letters.
  2. The message consist of white letters and numbers with black contrasting material.
  3. The "EXIT NUMBER" position remains the same distance from the beginning of taper regardless of the number of lines of information.
  4. All Grids are 4" x4".

AUXILIARY LANE MESSAGING

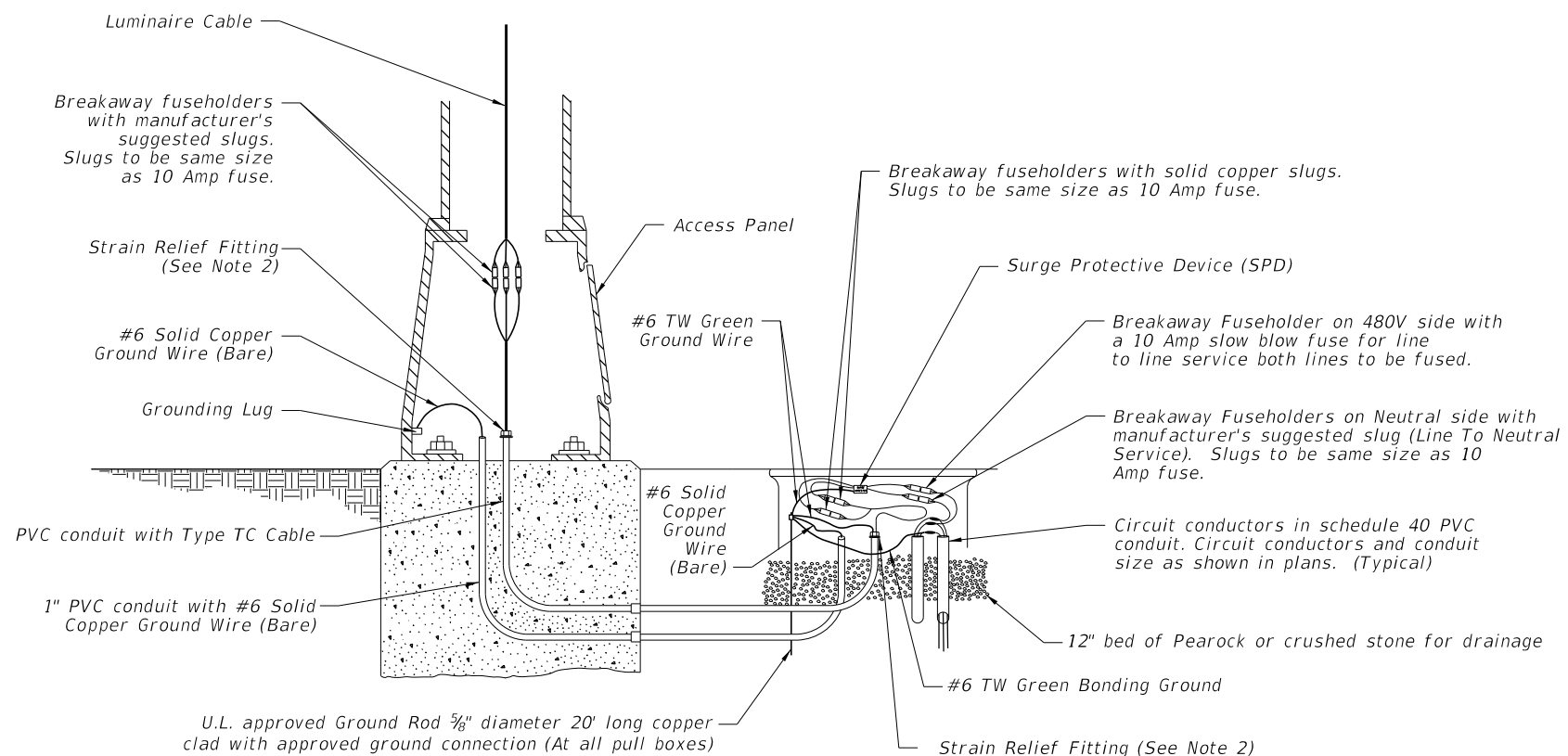
9/28/2021 10:02:36 AM

LAST REVISION 11/01/20	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	INTERCHANGE MARKINGS	INDEX 711-003	SHEET 8 of 8
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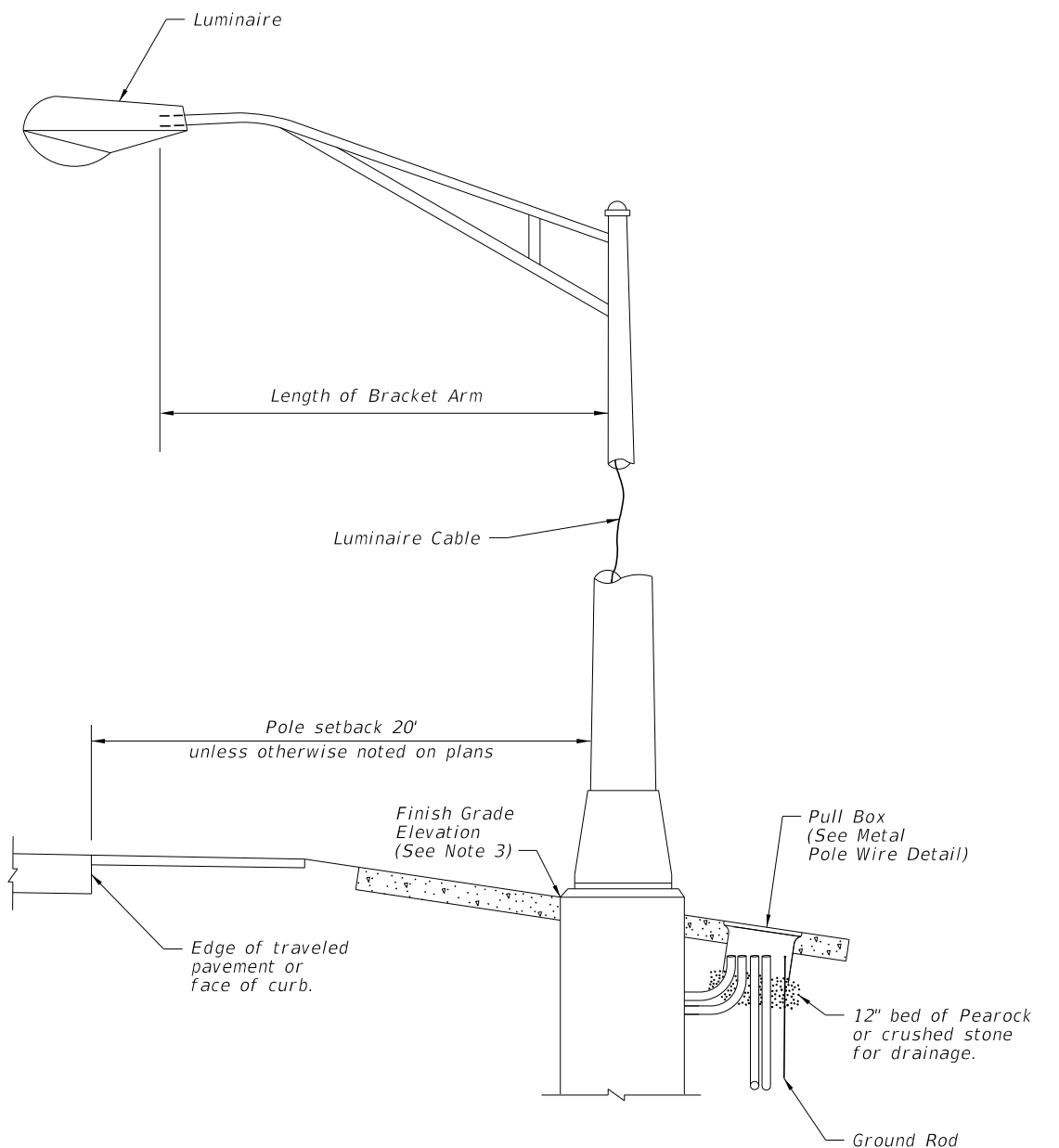




**WIRING DIAGRAM**



**METAL POLE WIRING DETAIL**



**METAL POLE DETAIL**

- NOTES:**
1. Concrete Barrier and Bridge Mounted Poles: Place wiring system following conduit layouts and requirements of Index 715-002. Follow additional requirements of Specification 992. For wiring and devices shown inside of pull boxes on this sheet, place inside of embedded junction boxes instead. Place the vertical breakaway fuseholders inside the pole, at the handhole location.
  2. Provide enough cable length to allow for removal of fuseholders from the transformer base, pole base, or pullbox for maintenance. Remove slack from the luminaire cable to provide tension on the fuseholders in breakaway pole designs. Pull excess cable into pull box tighten strain relief fittings or cable clamps at both ends of conduit to prevent cable from slipping.
  3. Align the top, outside edge of the concrete foundation with the finish grade elevation on the side nearest the traffic lane. Relative to the finish grade elevation, this foundation alignment has a vertical tolerance of plus 2 inches to minus 0 inches.

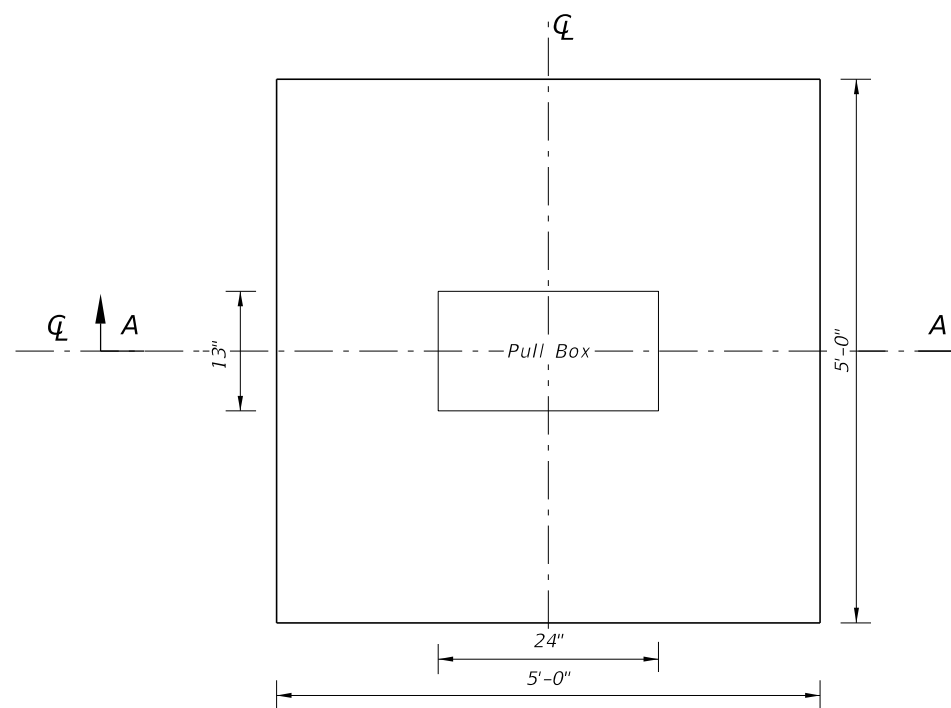
9/28/2021 10:02:37 AM

LAST REVISION 11/01/21	REVISION	DESCRIPTION:		FY 2022-23 <b>STANDARD PLANS</b>	<b>CONVENTIONAL LIGHTING</b>	INDEX <b>715-001</b>	SHEET <b>1 of 3</b>
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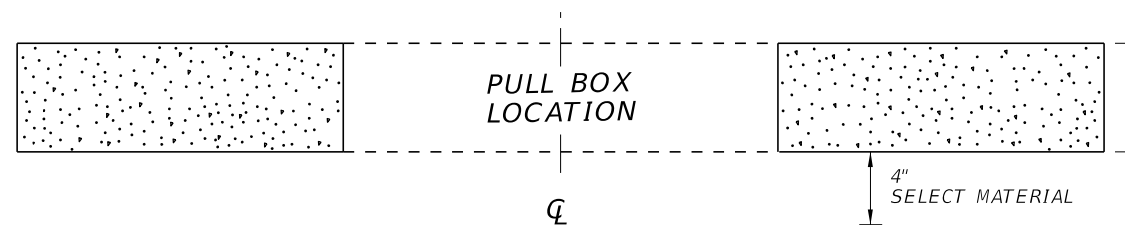
**WIRING DETAILS**

**NOTES:**

1. Use compacted select material in accordance with Index 120-001.
2. Concrete shall be Class NS with a minimum strength at 28 days of  $f'c=2.5$  ksi.
3. Outside edge of slab shall be cast against formwork.
4. The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
5. Slabs to be placed around all Poles and Pull Boxes in rural locations. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
6. Concrete for slabs around pull boxes shall be included in the price of pull box.




SLAB DIMENSIONS



SECTION A-A

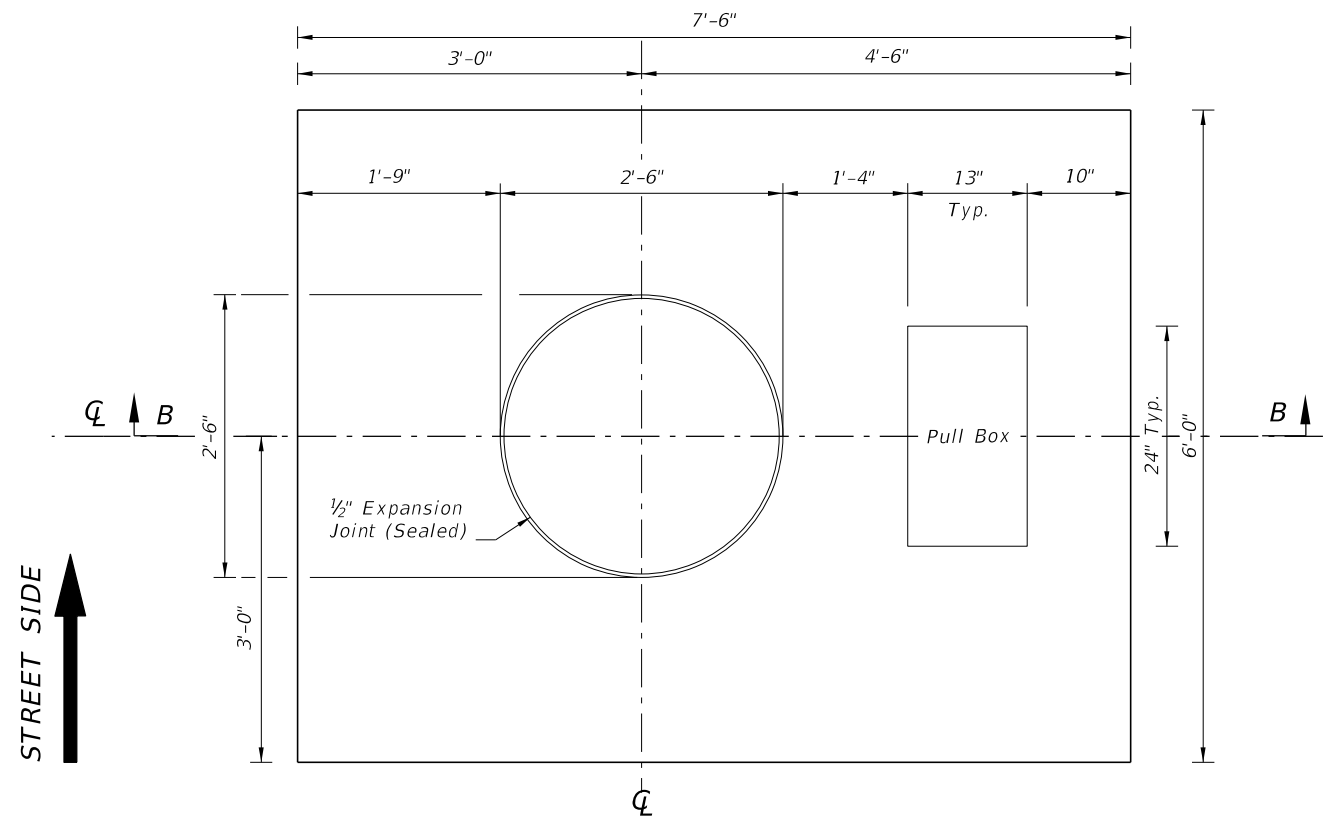
SLAB DETAILS FOR INTERMEDIATE PULLBOX LOCATIONS

9/28/2021 10:02:38 AM

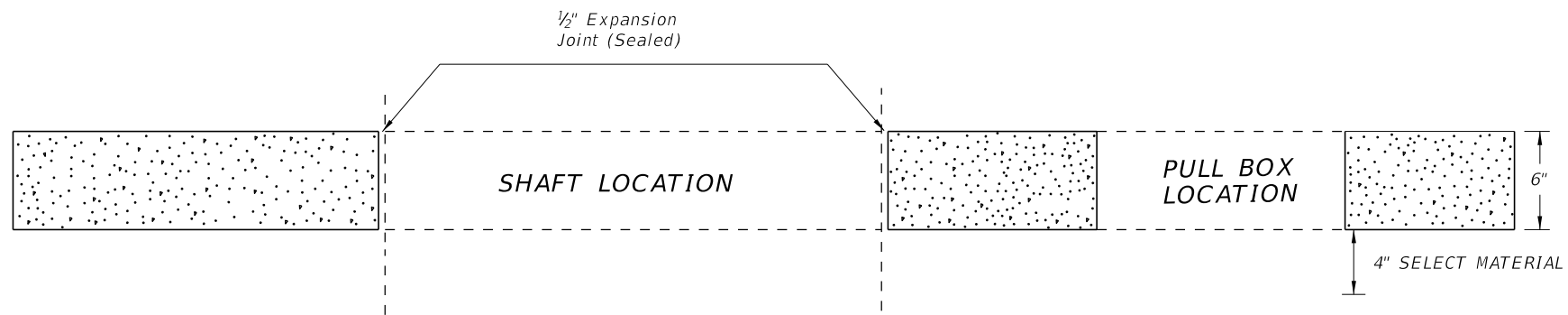
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	CONVENTIONAL LIGHTING	INDEX 715-001	SHEET 2 of 3
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**NOTES:**

1. Use compacted select material in accordance with Index 120-001.
2. Concrete shall be Class NS with a minimum strength at 28 days of  $f'c=2.5$  ksi.
3. Outside edge of slab shall be cast against formwork.
4. The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
7. The expansion joint shall consist of  $\frac{1}{2}$ " of closed-cell polyethylene foam expansion material. The top  $\frac{1}{2}$ " of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Specification 932.




SLAB DIMENSIONS



SECTION B-B

SLAB DETAILS  
FOR POLE AND PULL BOX LOCATIONS

9/28/2021 10:02:38 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	CONVENTIONAL LIGHTING	INDEX 715-001	SHEET 3 of 3
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**GENERAL NOTES:**

1. Poles are designed to support the following:
  - A. Luminaire Effective Projected Area (EPA): 1.55 SF
  - B. Weight: 75 lb.
2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not included in the Plans.
3. Materials:
  - A. Pole, Pole Connection Extrusions and Arm Extrusions: ASTM B221, Alloy 6063-T6 or Alloy 6061-T6
  - B. Bars, Plates, Stiffeners and Backer Ring: ASTM B221, Alloy 6063-T6
  - C. Caps and Covers: ASTM B-26, Alloy 319-F
  - D. Steel Bearing Plate: ASTM A709 or ASTM A36 Grade 36
  - E. Aluminum Weld Material: ER 4043
  - F. Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6
  - G. Bolts, Nuts and Washers:
    - a. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1
    - b. Nuts: ASTM A563 Grade DH Heavy-Hex
    - c. Washer: ASTM F436 Type 1
  - H. Anchor Bolts, Nuts, and Washers:
    - a. Anchor Bolts: ASTM F1554 Grade 55
    - b. Nuts: ASTM A563 Grade A Heavy-Hex
    - c. Plate Washer: ASTM A36
  - I. Stainless Steel Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
  - J. Nut Covers: ASTM B26 (319-F)
  - K. Concrete: Class II
  - L. Reinforcing Steel: Specification 415
4. Fabrication:
  - A. Weld Arm and Pole (Alloy 6063) in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding.
  - B. Transverse welds are only allowed at the base.
  - C. Roadway Light Pole Taper: Taper as required to provide a round top O.D. of 6" and a base O.D. of 8" for 20' and 25' mounting heights and 10" O.D. for poles with 30' to 50' mounting heights. Portions of the pole near the base shoe and at the arm connections may be held constant to simplify fabrication.
  - D. Median Barrier Mounted Light Pole Taper: Taper as required to provide a 6" O.D. round top with an 11" x 7" O.D. oblong base. Portions of the pole near the base and at the arm connections may be held constant at 11" x 7" oblong and 6" round respectively to simplify fabrication.
  - E. Provide 'J', 'S' or 'C' hook at top of pole for electrical wires.
  - F. Equip poles located on bridges, walls and concrete median barriers/Traffic Railings with a vibration damper.
  - G. Perform all welding in accordance with AWS D1.2.
  - H. Embedded Junction Box (EJB):
    - a. Weld all seams continuously and grind smooth.
    - b. Hot Dip Galvanize after Fabrication.
    - c. Provide a watertight cover with neoprene gasket and secure cover with galvanized screws.
  - I. For Median Barrier Mounted Aluminum Light Poles, the fabricator must demonstrate the ability to produce a crack free pole. The fabricator's Department-approved QC Plan must contain the following information prior to fabrication:
    - a. Tests demonstrating a pole with a 1/4" wall thickness achieves and ultimate moment capacity of 36 kip\*ft in the strong axis and 30 kip\*ft in the weak axis.
    - b. Tests demonstrating a pole with a 5#16" wall thickness achieves an ultimate moment capacity of 44 kip\*ft in the strong axis and 37 kip\*ft in the weak axis.
    - c. Test results showing the pole does not buckle at the shape transition area under the ultimate moment capacity loads.
    - d. Complete details and calculations for the reinforced 4"x 6" (Min.) handhole located 1'-6" above the base plate.
  - J. Identification Tag: (Submit details for approval.)
    - a. 2" x 4" (Max.) aluminum identification tag.
    - b. Locate on the inside of the transformer base and visible from the door opening.
    - c. Secure to transformer base with 1/8" diameter stainless steel rivets or screws.
    - d. Include the following information on the ID Tag:
      1. Financial Project ID
      2. Pole Height
      3. Manufacturer's Name


5. Coatings/Finish:
  - A. Pole and Arm Finish: 50 grit satin rubbed.
  - B. Galvanize Steel Bolts, Screws, Nuts and Washers: ASTM F2329
  - C. Hot Dip Galvanize EJB and other steel items including poles and plate washers: ASTM A123
6. Construction:
  - A. Foundation: Specification 455, except payment for the foundation is included in the cost of the pole.
  - B. Frangible Base, Base Shoe, and Clamp:
    - a. Certify that the Clamp, Frangible Transformer Base, and Base Shoe Design are capable of providing the required capacity.
    - b. Certify the Base conforms to the current FHWA required AASHTO Frangibility Requirements, tested under NCHRP Report 350 Guidelines (e.g. Akron Foundry TB1-17).
    - c. Do not erect pole without Luminaire attached.
7. Embedded Junction Box (EJB): Install EJBs per Note 4 and in accordance with Specification 635, as shown on the following Sheets.
8. Wind Speed by County:
 

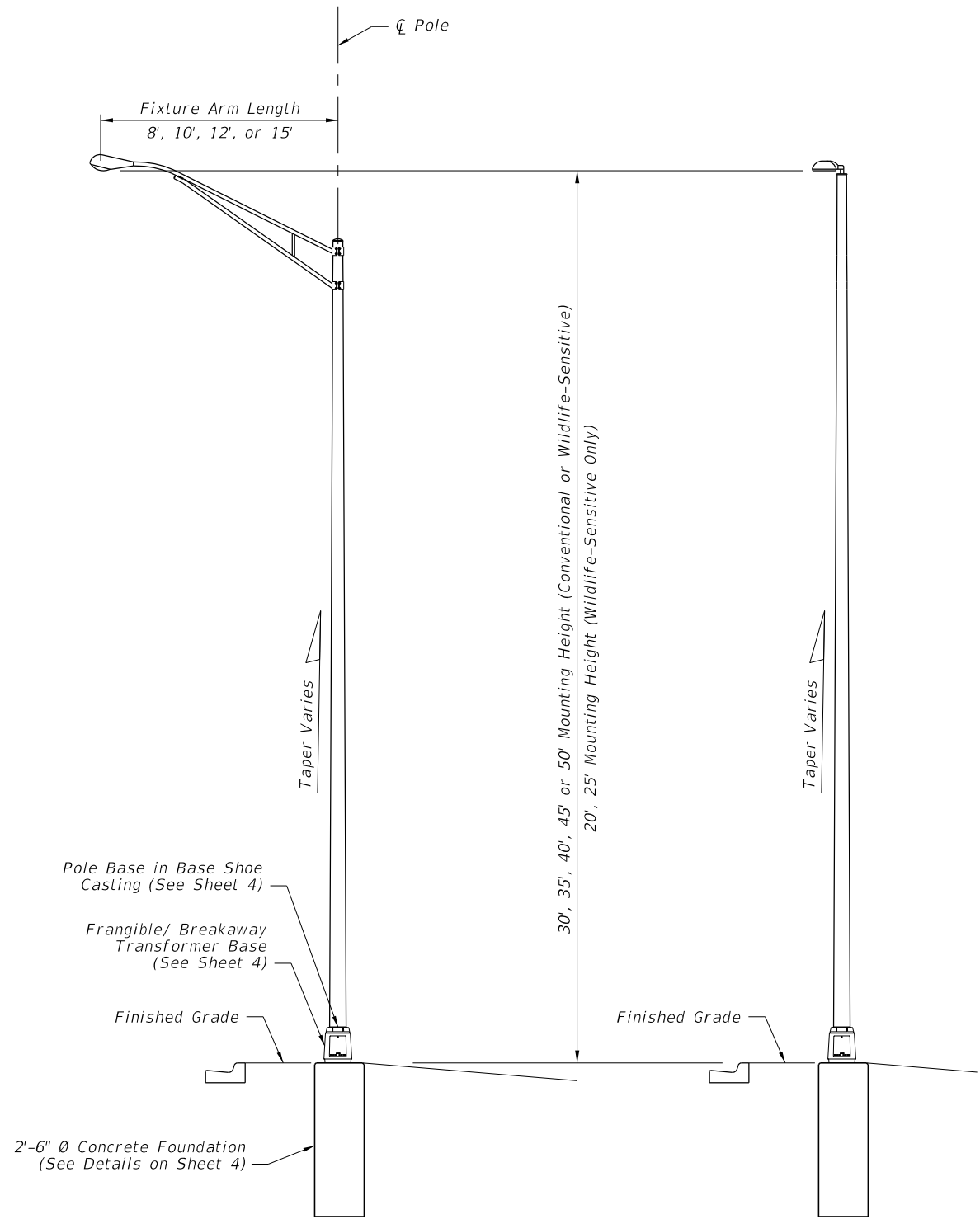
120 MPH  
Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

140 MPH  
Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

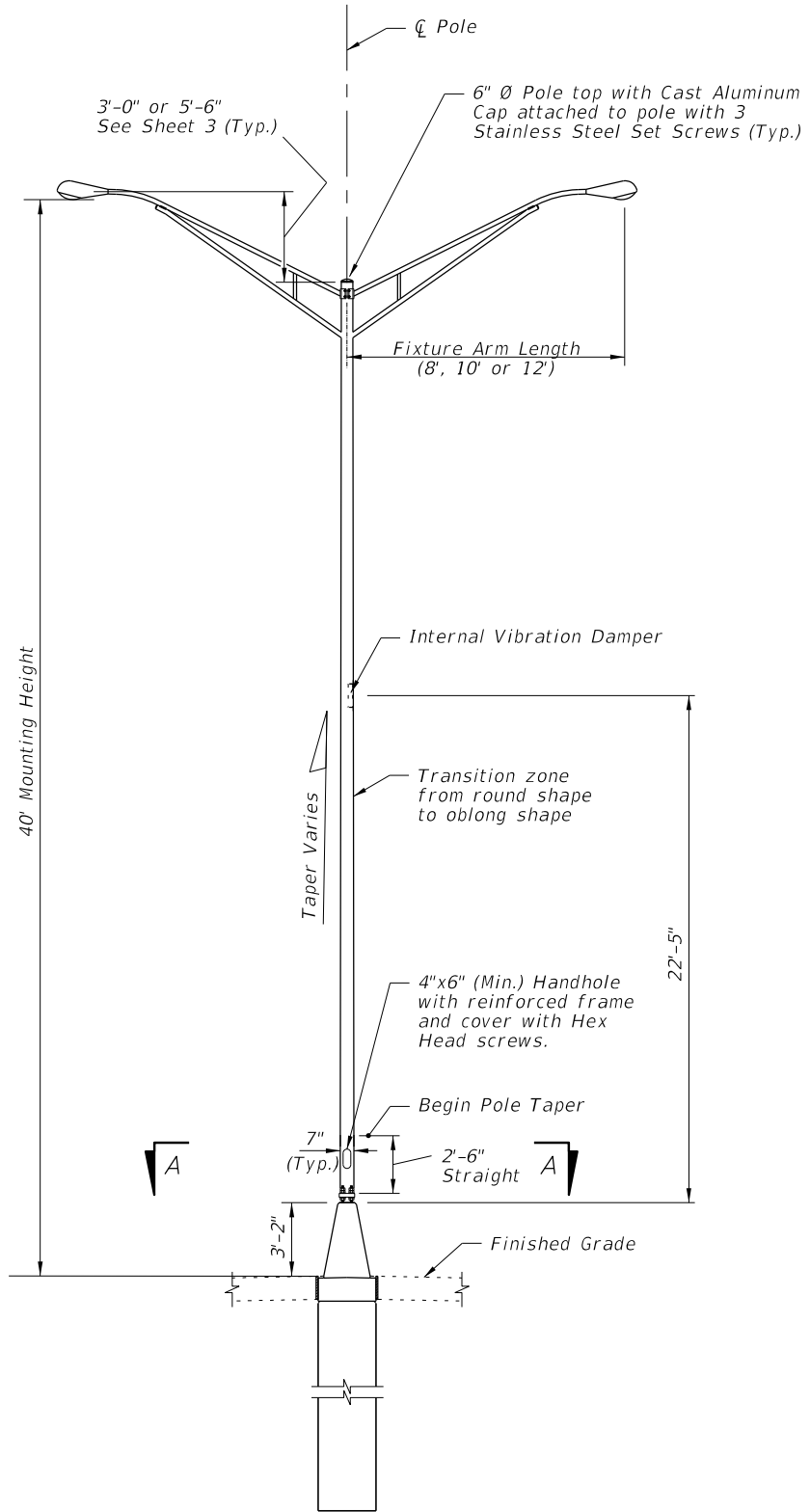
160 MPH  
Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

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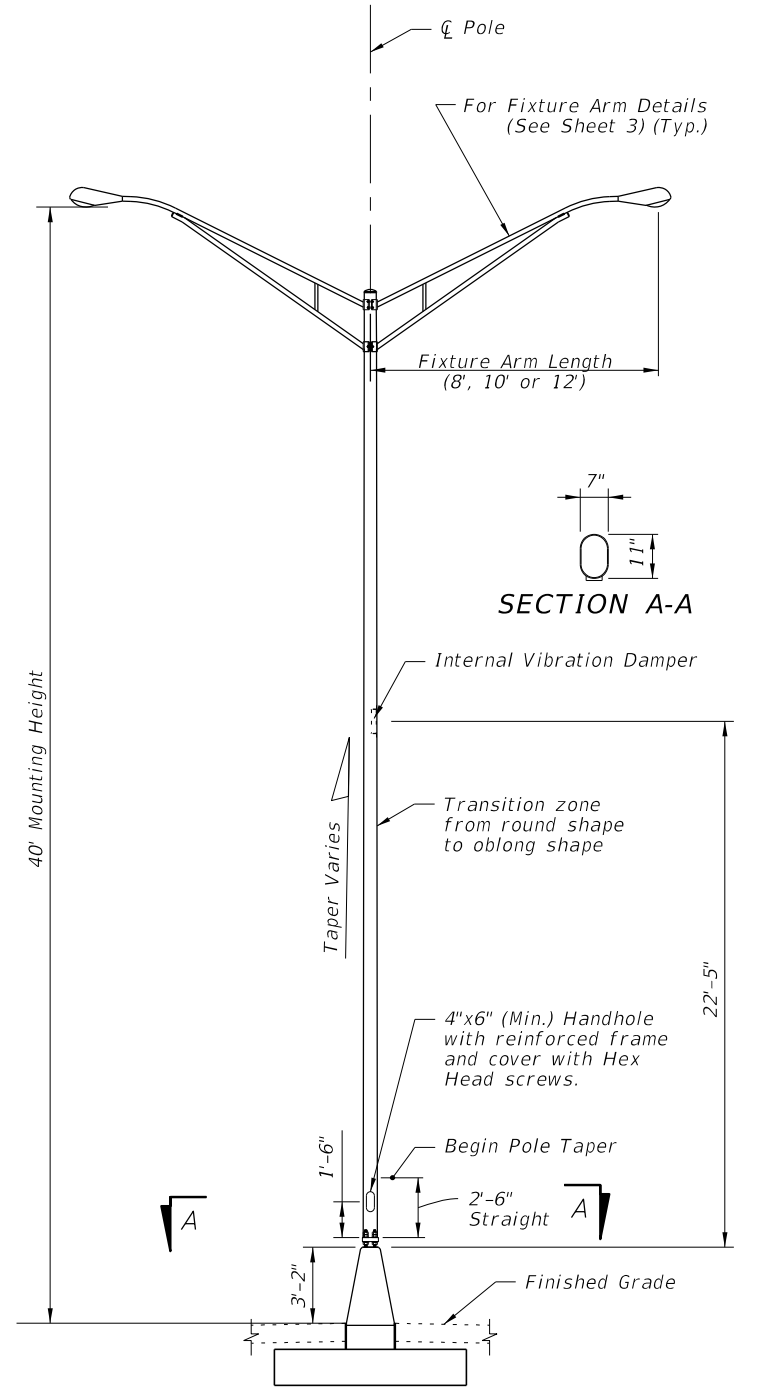
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STANDARD ROADWAY ALUMINUM LIGHT POLE W/ARM



MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE ON CYLINDRICAL FOUNDATION



MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE ON SPREAD FOOTING FOUNDATION

ELEVATIONS

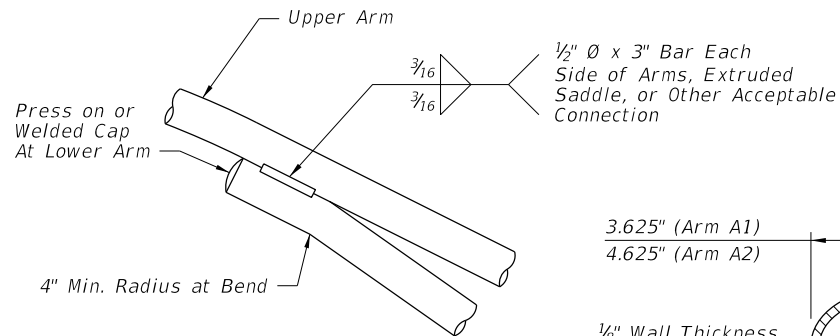
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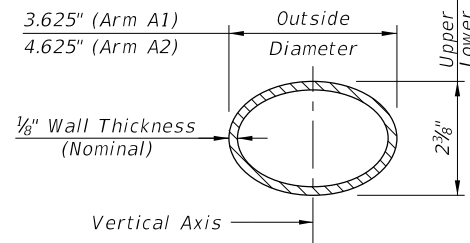

 FY 2022-23  
 STANDARD PLANS

STANDARD ALUMINUM LIGHTING

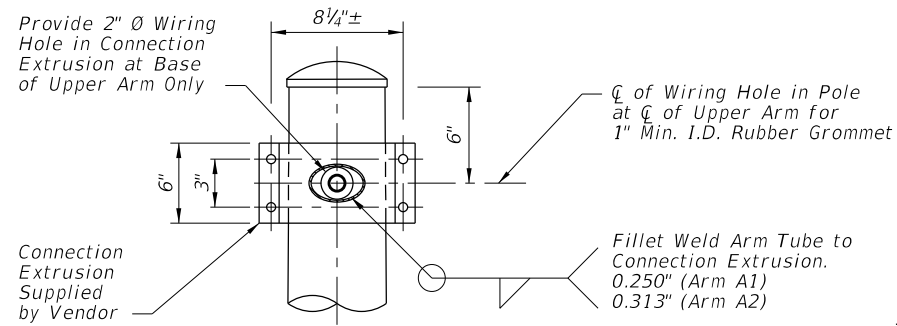
INDEX 715-002	SHEET 2 of 8
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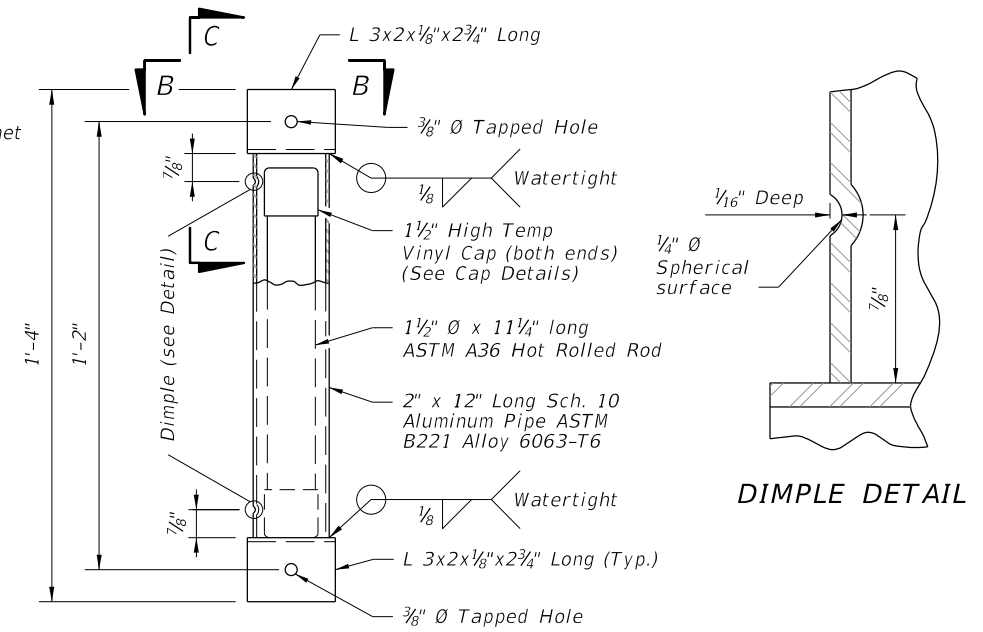
**ARM CONNECTION DETAIL**



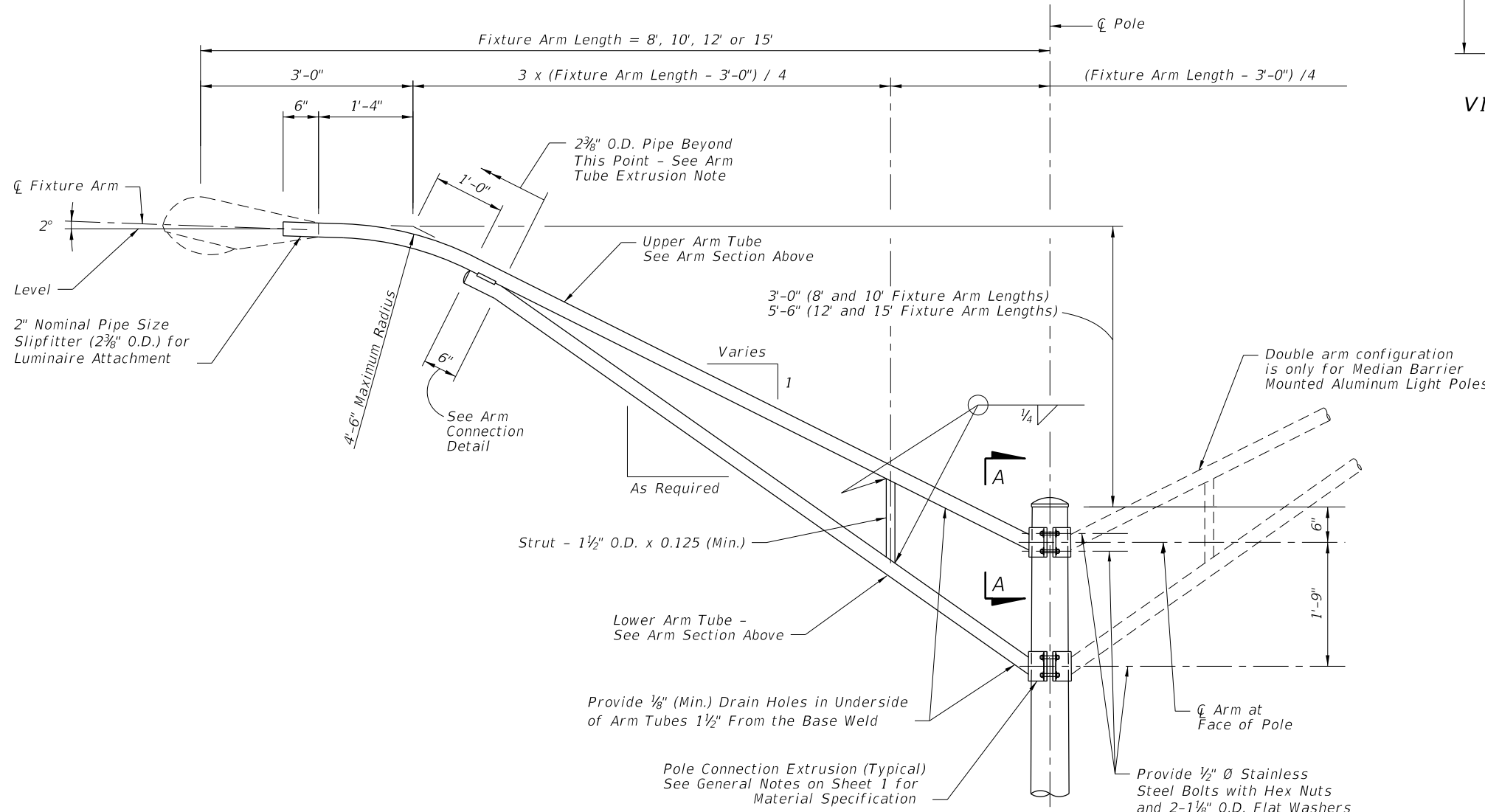
**ARM SECTION**



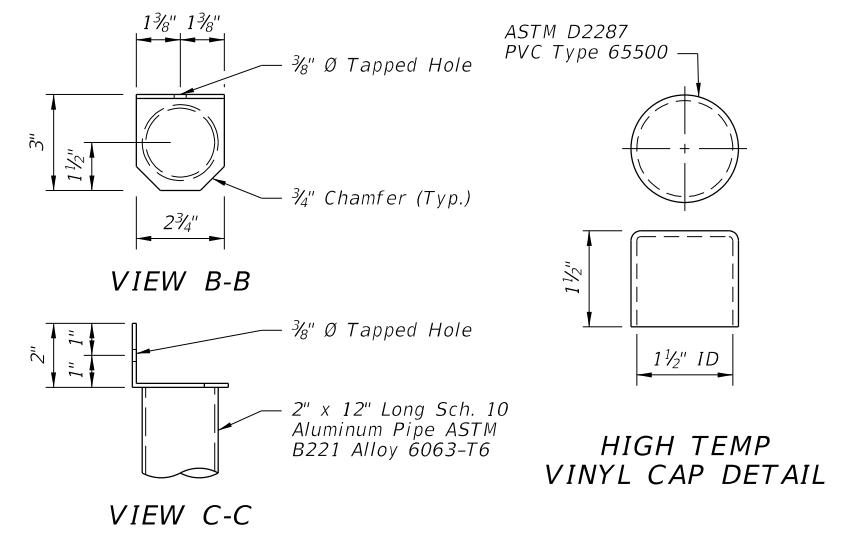
**SECTION A-A**  
(Connection At Lower Arm Similar)



**VIBRATION DAMPER ELEVATION**



**ARM ELEVATION**



**HIGH TEMP VINYL CAP DETAIL**

**ARM TUBE EXTRUSIONS NOTES:**

At the pole connections, provide arm tube extrusions with dimensions as shown. Uniformly transition elliptical section to a cylindrical section at the arm connection.

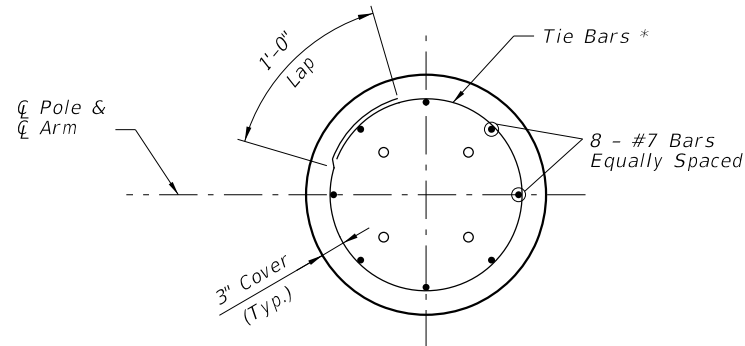
The fabricator may substitute elliptical cross sections other than those tabulated, provided the section properties about the vertical axis and the area of the section equal or exceed that of the required section, and provide minimum wall thickness of 1/8 inch nominal and within the Aluminum Association Tolerances.

The outside diameter about the minor axis should be held at 2 3/8 inch at the upper and lower arms.

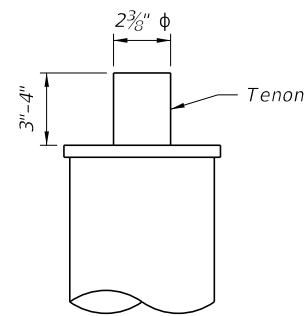
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LAST REVISION 11/01/19	REVISION	DESCRIPTION:		FY 2022-23 STANDARD PLANS	STANDARD ALUMINUM LIGHTING	INDEX 715-002	SHEET 3 of 8
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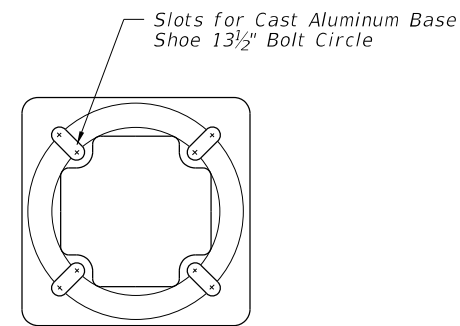
**ARM & DAMPER DETAILS**



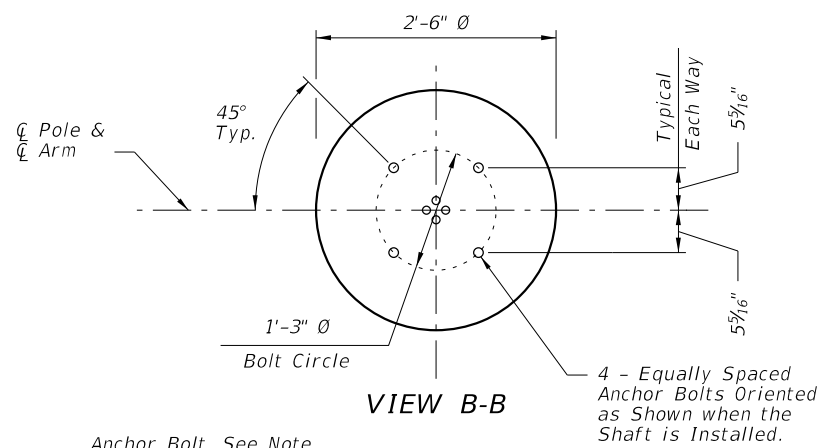
SECTION C-C



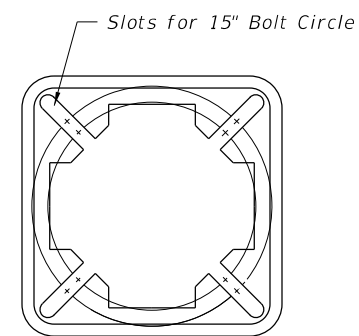
TOP MOUNT TENON



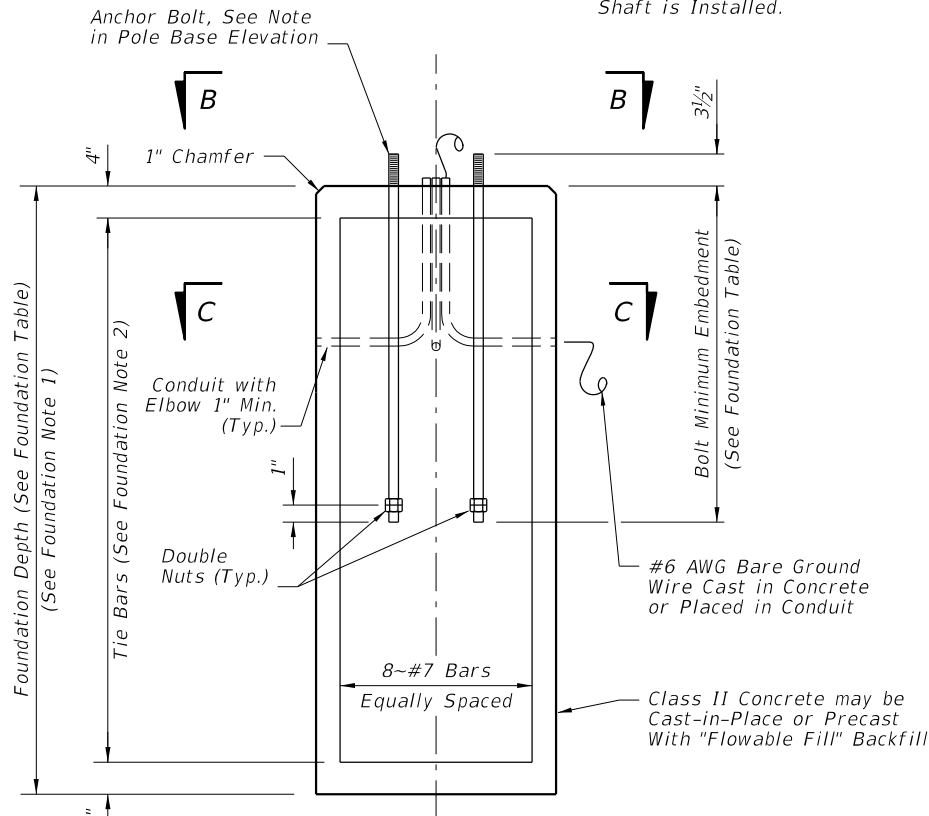
TOP VIEW TRANSFORMER BASE



VIEW B-B



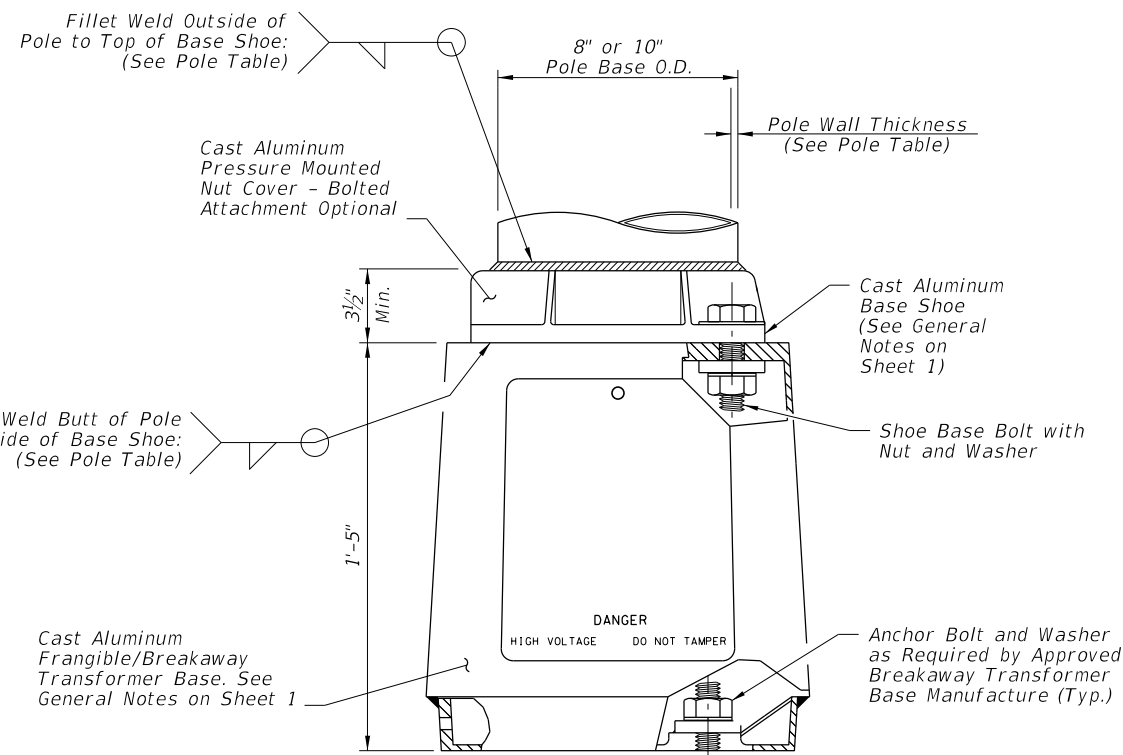
BOTTOM VIEW TRANSFORMER BASE



FOUNDATION NOTES:

1. Depths shown are for slopes equal to or flatter than 1:4. For slopes steeper than 1:4 and equal to or flatter than 1:2 add 2'-6" to foundation depths shown.
2. Foundation Tie Bars: #4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.

FOUNDATION



POLE BASE ELEVATION

ARM-POLE TABLE					
FOR STANDARD ALUMINUM LIGHT POLES WITH ARM					
Assembly Height (ft)	Wind Speed and Arm Lengths (ft)				
	120 mph		140 mph		160 mph
	8, 10, 12, 15	8, 10, 12	15	8, 10	12, 15
30	A1-P1	A1-P1	A2-P1	A1-P1	A2-P1
35				A1-P2	A2-P2
40				A1-P3	A2-P3
45	A1-P2	A1-P2	A2-P2		
50					

ARM POLE NOTES:

1. See ARM SECTION detail on Sheet 3 for all A1 and A2 Values.
2. See Pole Table for all P1, P2, and P3 values.
3. For Median Barrier Mounted Pole, Use Arm A1.
4. For 20' and 25' assembly heights use only 8' or 10' arm A1 with P0.

POLE TABLE			
Pole	Pole Wall Thickness	Top of Base Shoe Weld	Inside of Base Shoe Weld
P0	0.156	3/16"	5/32"
P1	0.156	3/16"	5/32"
P2	0.250	1/4"	1/4"
P3	0.313	5/16"	5/16"

POLE NOTES:

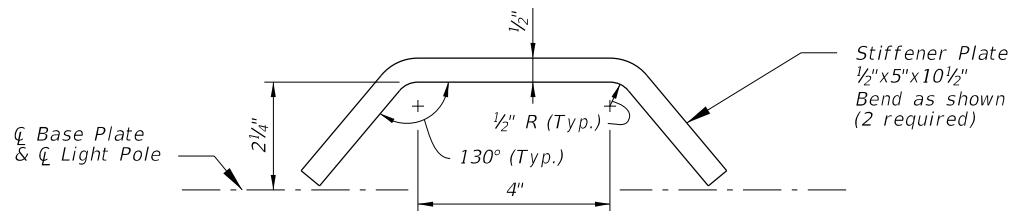
1. Pole wall thicknesses shown are nominal and must be within the Aluminum Association tolerances.
2. Thicker walls are permitted and tapered walls may be used in accordance with the minimum Aluminum Association thicknesses.

TOP MOUNT POLE TABLE			
FOR STANDARD ALUMINUM LIGHT POLES WITH TOP MOUNT			
Assembly Height (ft)	Wind Speed and Arm Lengths (ft)		
	120 mph	140 mph	160 mph
20	Pole P0	Pole P0	Pole P0
25			
30	Pole P1	Pole P1	Pole P1
35			
40			
45	Pole P2	Pole P2	Pole P2
50			

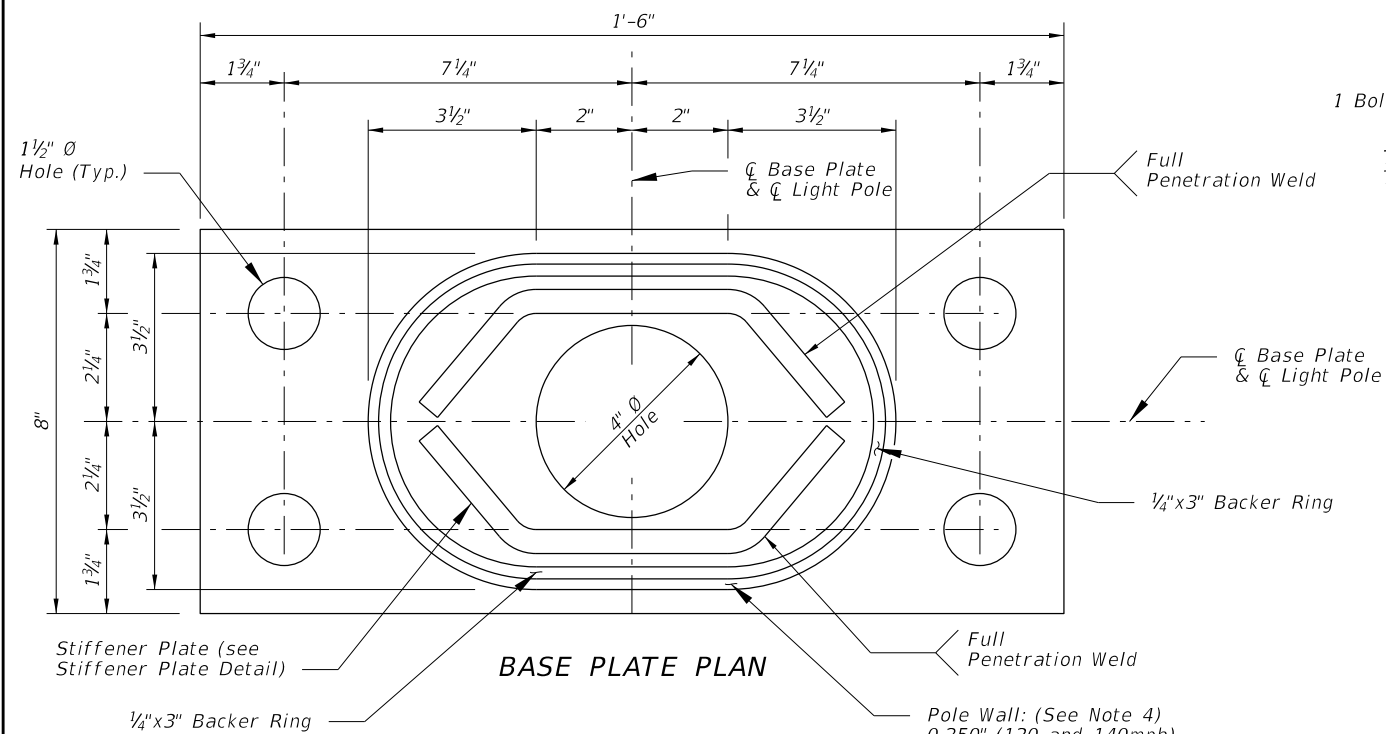
FOUNDATION TABLE				
Pole	P0	P1	P2	P3
Depth	6'-0"	7'-0"	8'-0"	8'-0"
Bolt Min. Embedment	2'-6"	3'-6"	3'-6"	3'-6"

POLE AND BASE DETAILS FOR ROADWAY ALUMINUM LIGHT POLE

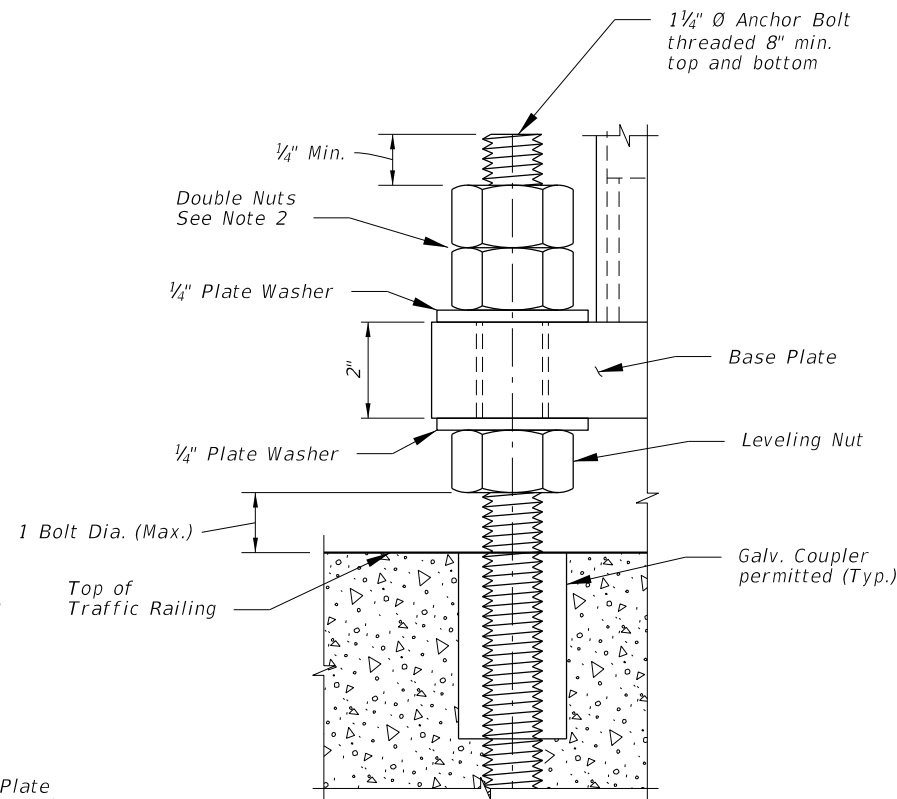
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**STIFFENER PLATE DETAIL**



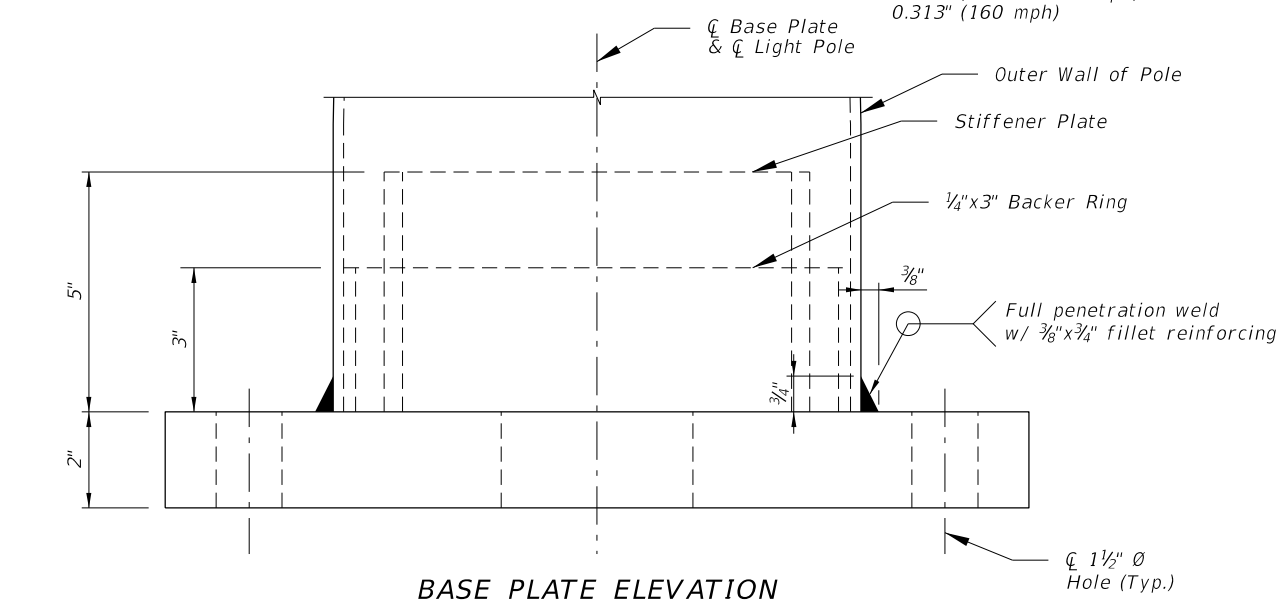
**BASE PLATE PLAN**



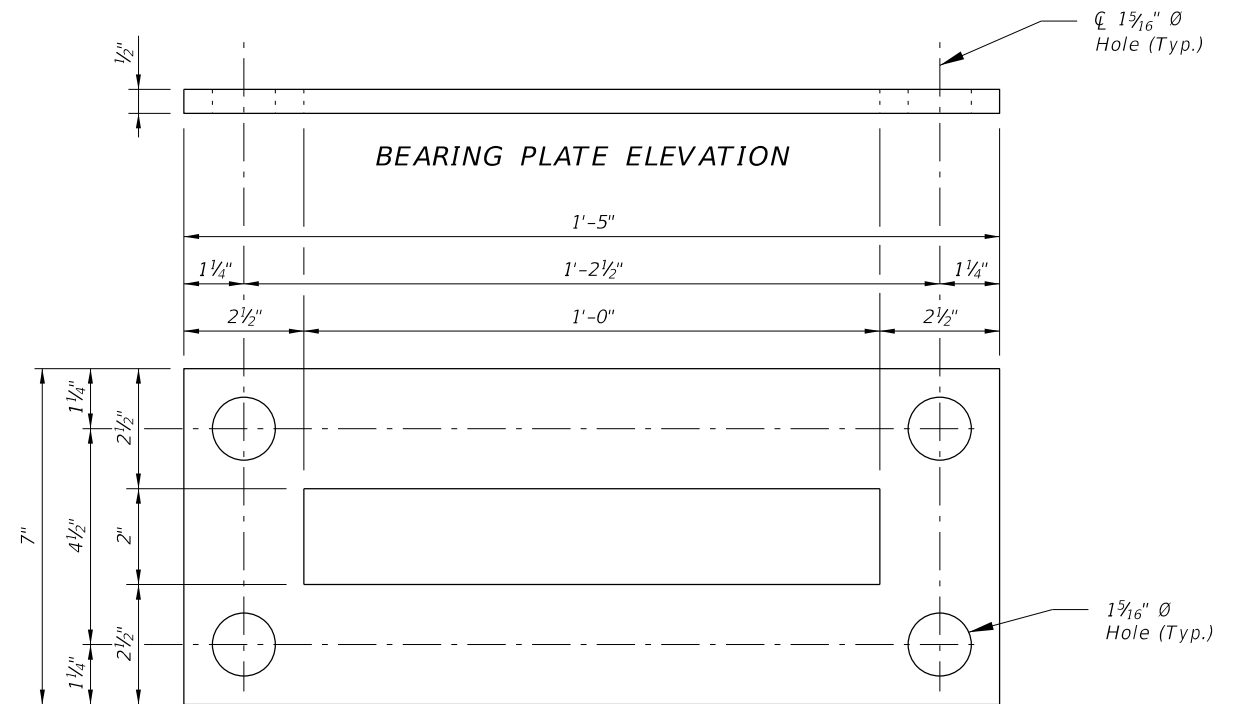
**DETAIL 'A'**

**NOTE:**

1. For locations of Bearing Plates, Base Plates and Detail 'A' see Sheets 6 & 7.
2. Double Nuts: The bottom hex nut may be substituted by a half-height 'jam' nut.
3. Provide individual nut covers (not shown) for each bolt.
4. Pole wall thicknesses shown are nominal and shall be within the Aluminum Association Tolerances. Thicker walls are permitted and tapered walls may be used in accordance with the minimum Aluminum Association thicknesses.



**BASE PLATE ELEVATION**



**BEARING PLATE ELEVATION**

**BEARING PLATE PLAN**

**BASE PLATE DETAILS FOR MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE**

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9/28/2021

LAST REVISION	DESCRIPTION:
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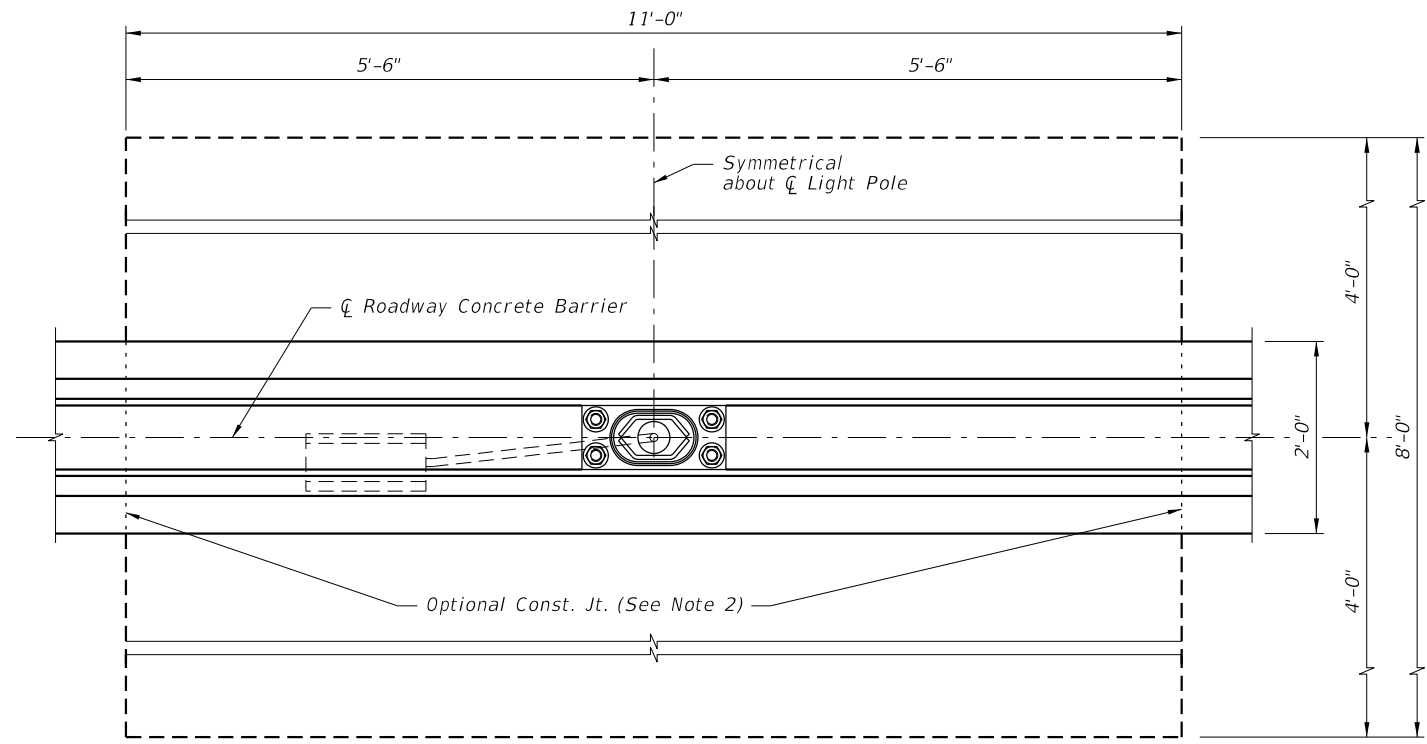
FY 2022-23  
STANDARD PLANS

STANDARD ALUMINUM LIGHTING

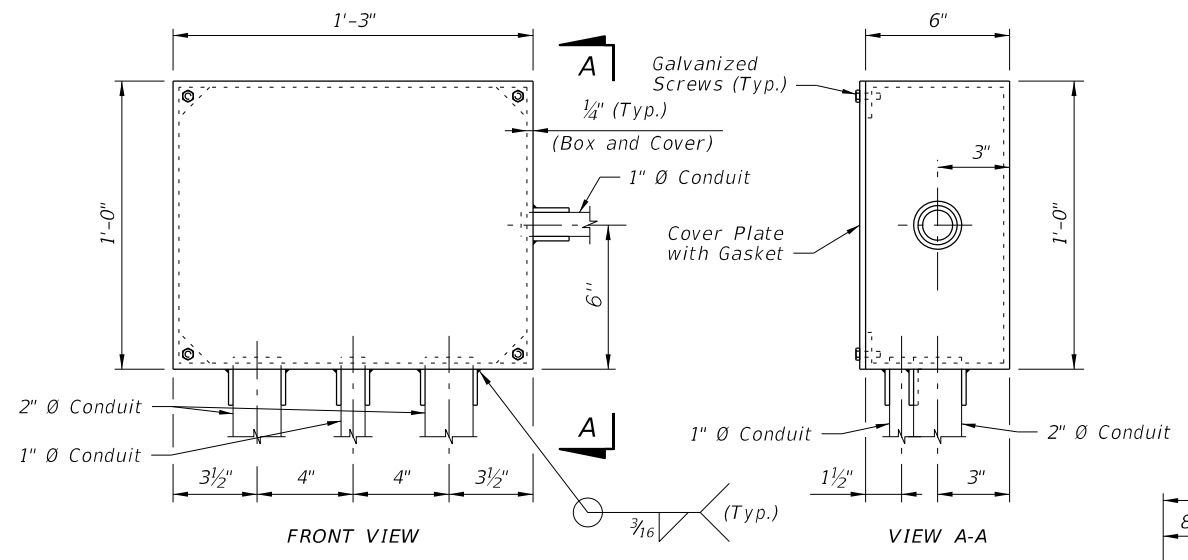
INDEX  
715-002

SHEET  
5 of 8

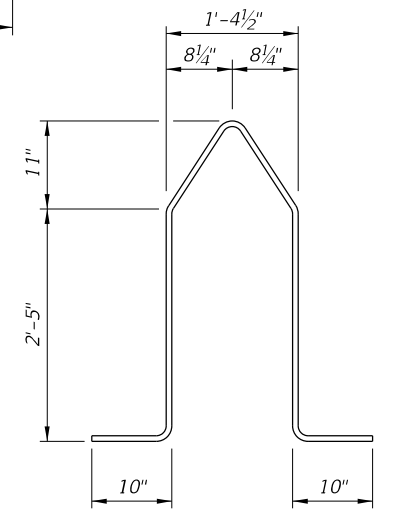




**PLAN**  
(Reinforcing steel not shown)

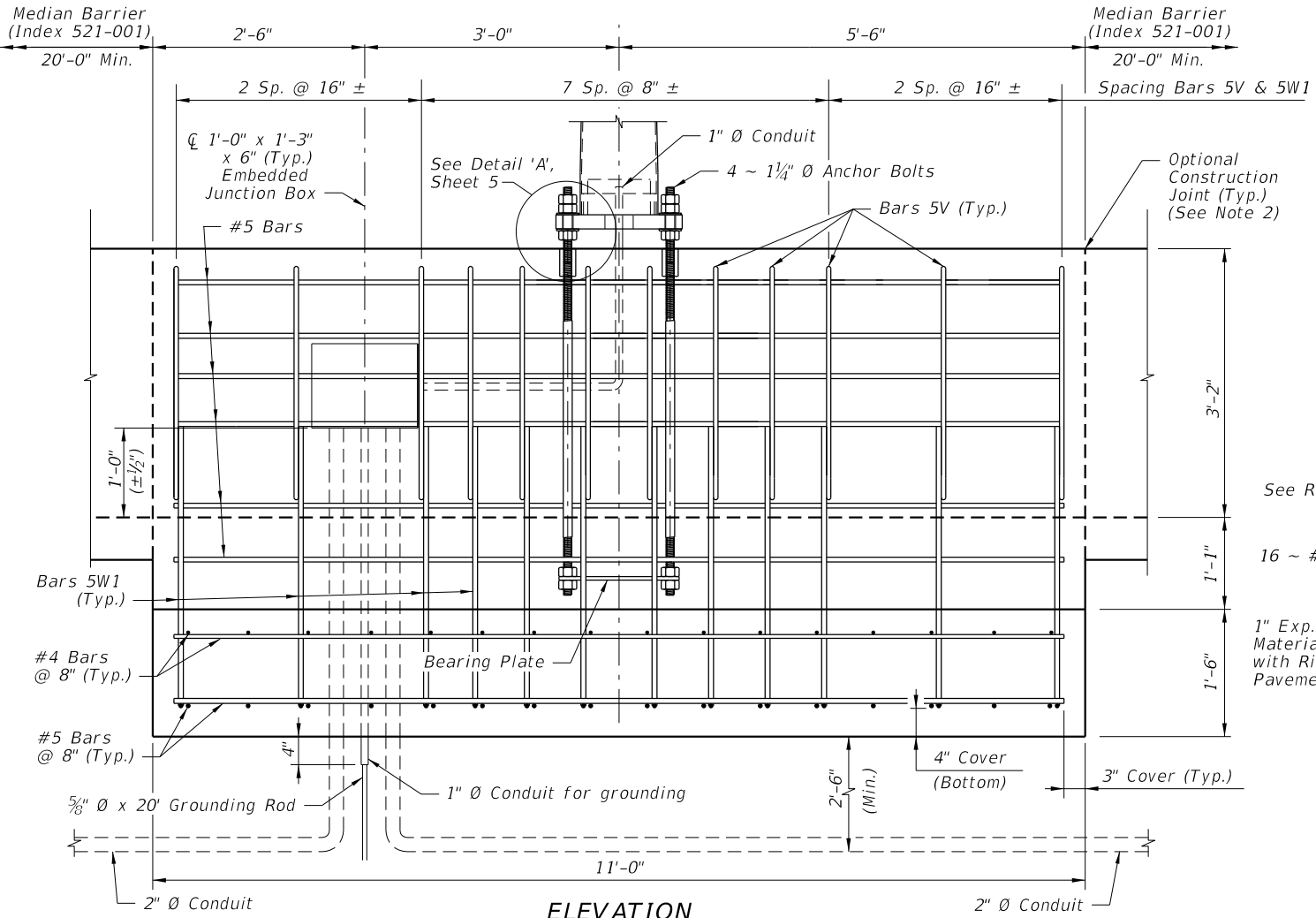


**EMBEDDED JUNCTION BOX DETAILS**

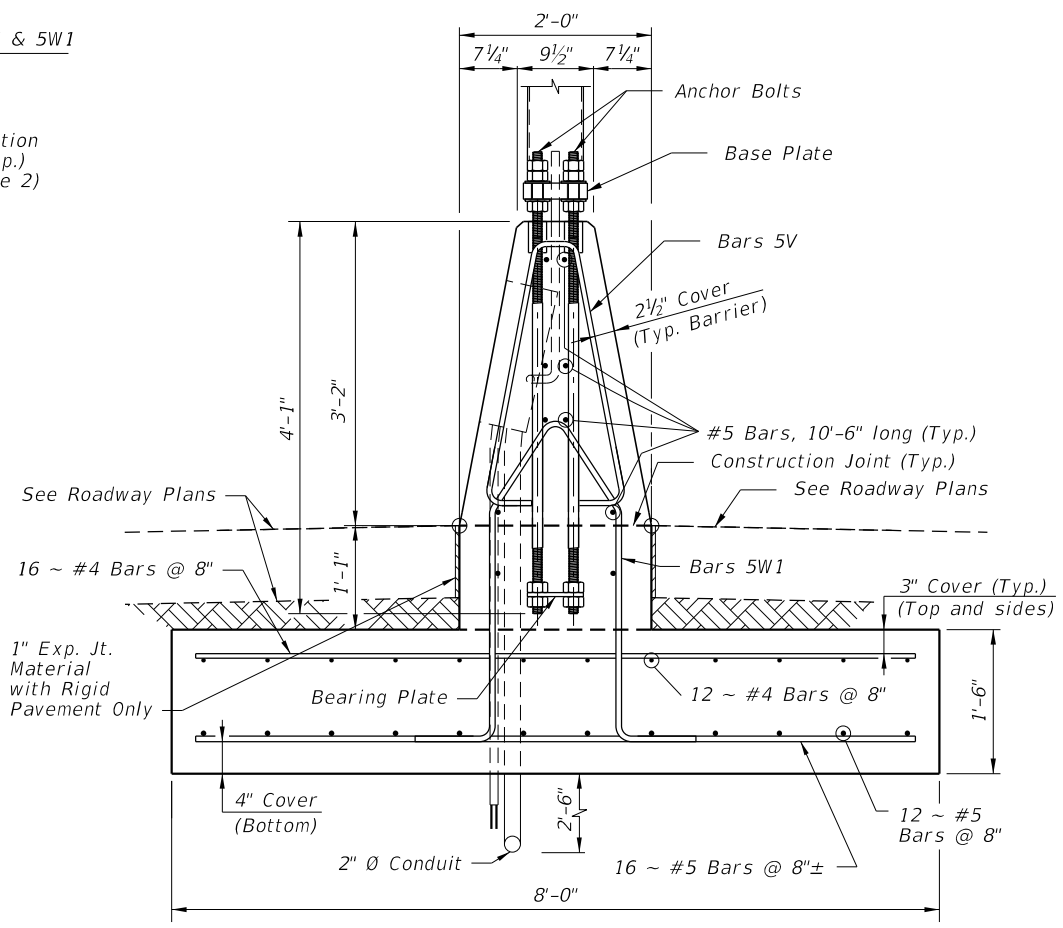


**BAR 5W1**

**BAR 5V**



**ELEVATION**



**END VIEW**

**SPREAD FOOTING DETAILS FOR MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE**

- NOTES:**
1. For Bearing Plate and Base Plate Details, see Sheet 5.
  2. For connections to adjacent Median Barrier, use the Doweled Joint detail per Index 521-001. Alternatively, a continuous concrete pour or a construction joint may be substituted; these alternatives require the Median Barrier's longitudinal steel to lap a minimum of 2'-0" with the longitudinal steel shown herein.

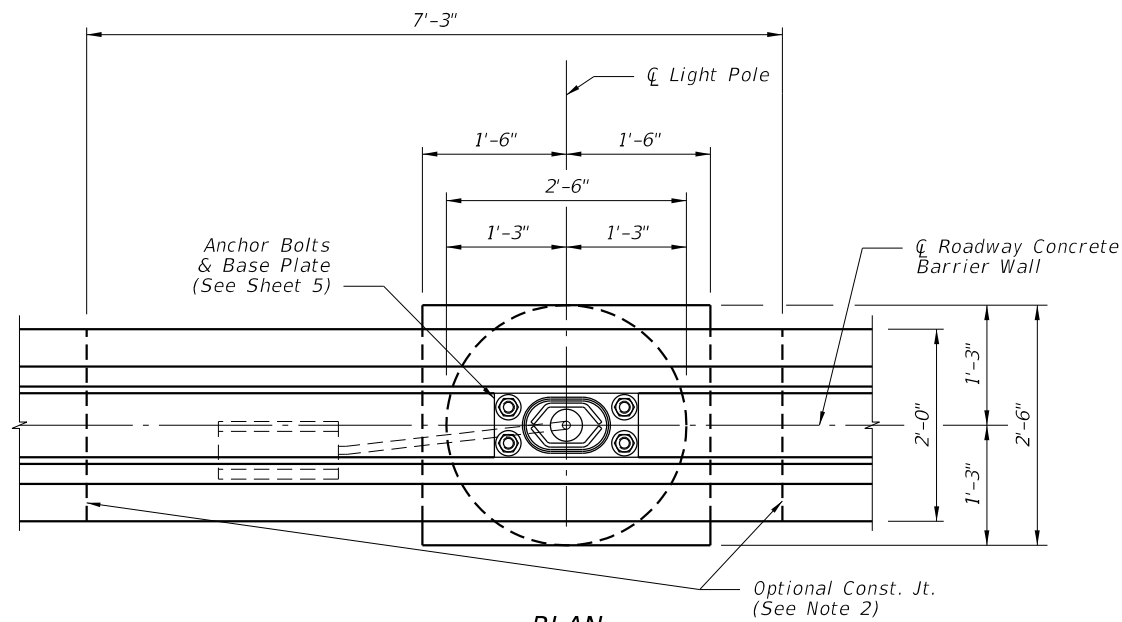
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LAST REVISION 11/01/17	DESCRIPTION:
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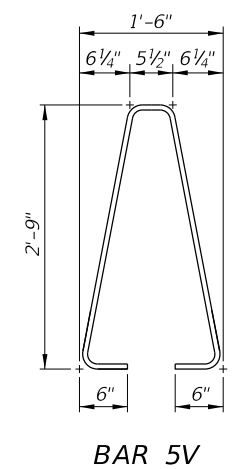
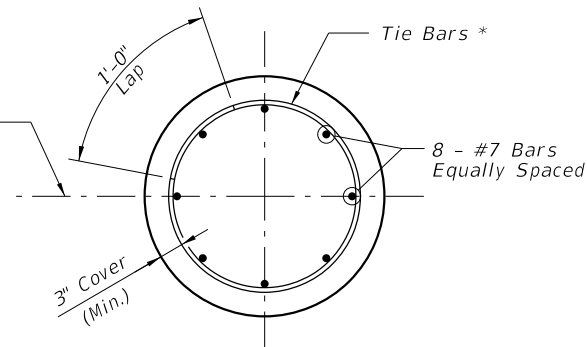
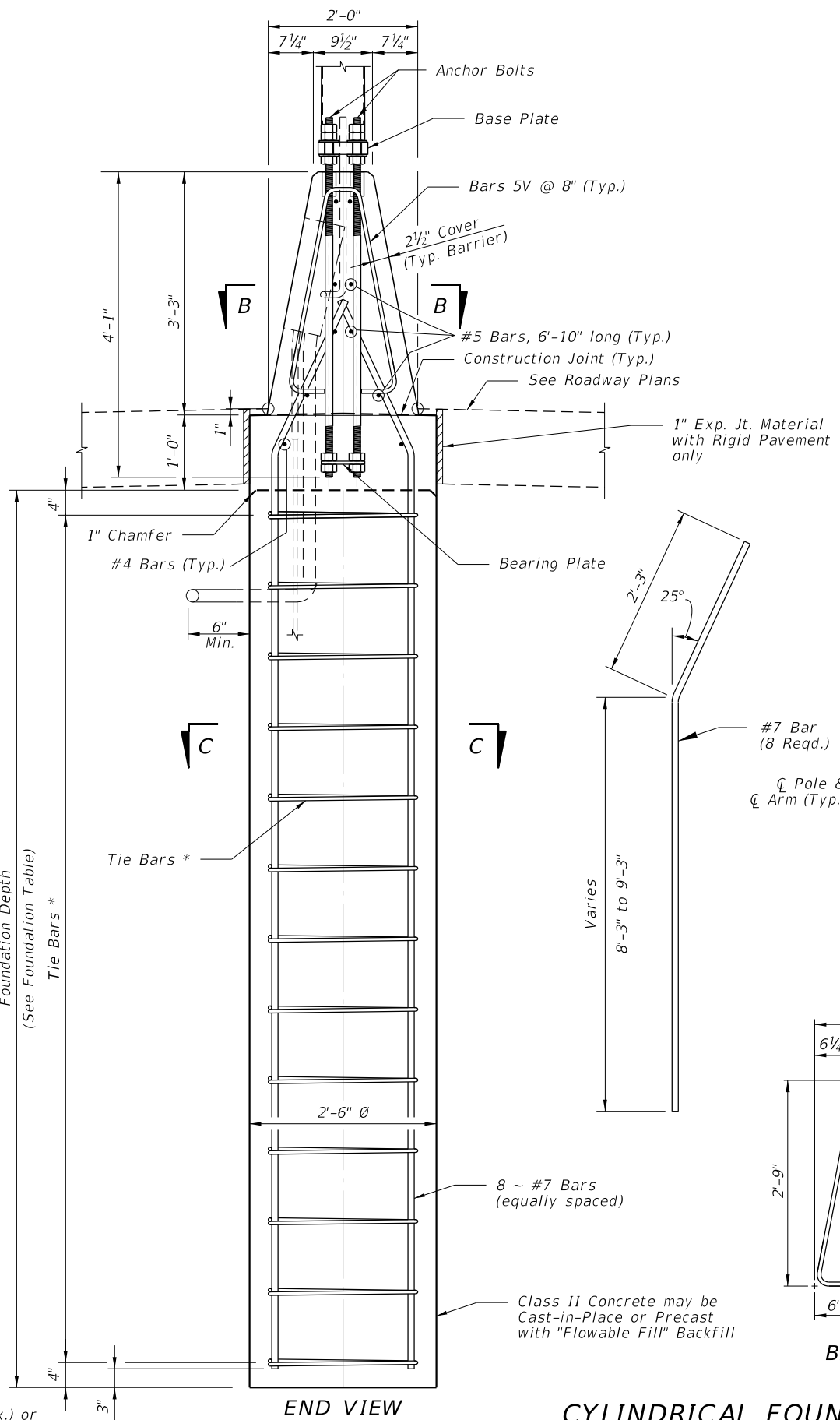
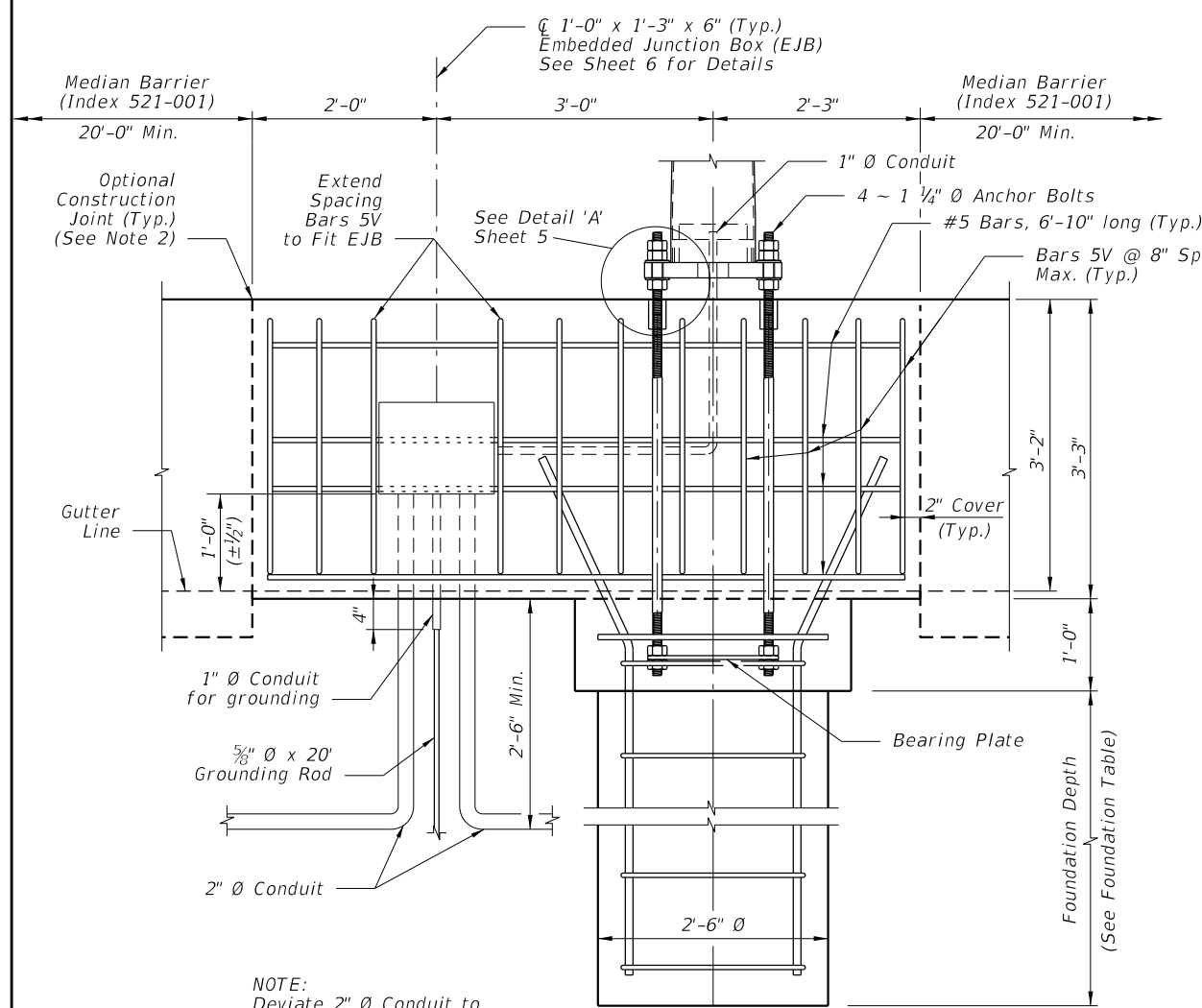
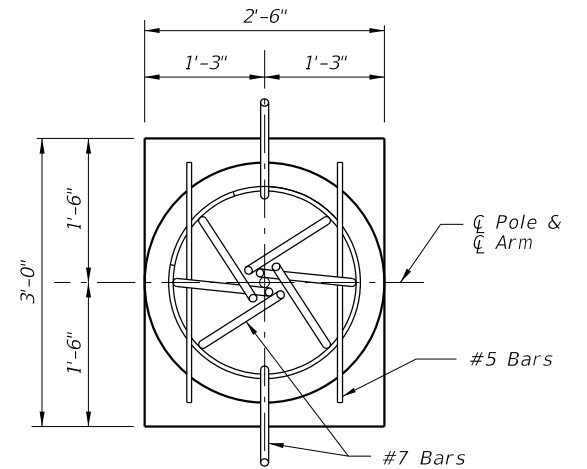

**FY 2022-23  
STANDARD PLANS**

**STANDARD ALUMINUM LIGHTING**

INDEX 715-002	SHEET 6 of 8
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FOUNDATION TABLE		
WIND SPEED (MPH)	DESIGN MOUNTING HEIGHT (FT)	FOUNDATION DEPTH (FT)
120	40	8
140	40	9
160	40	9



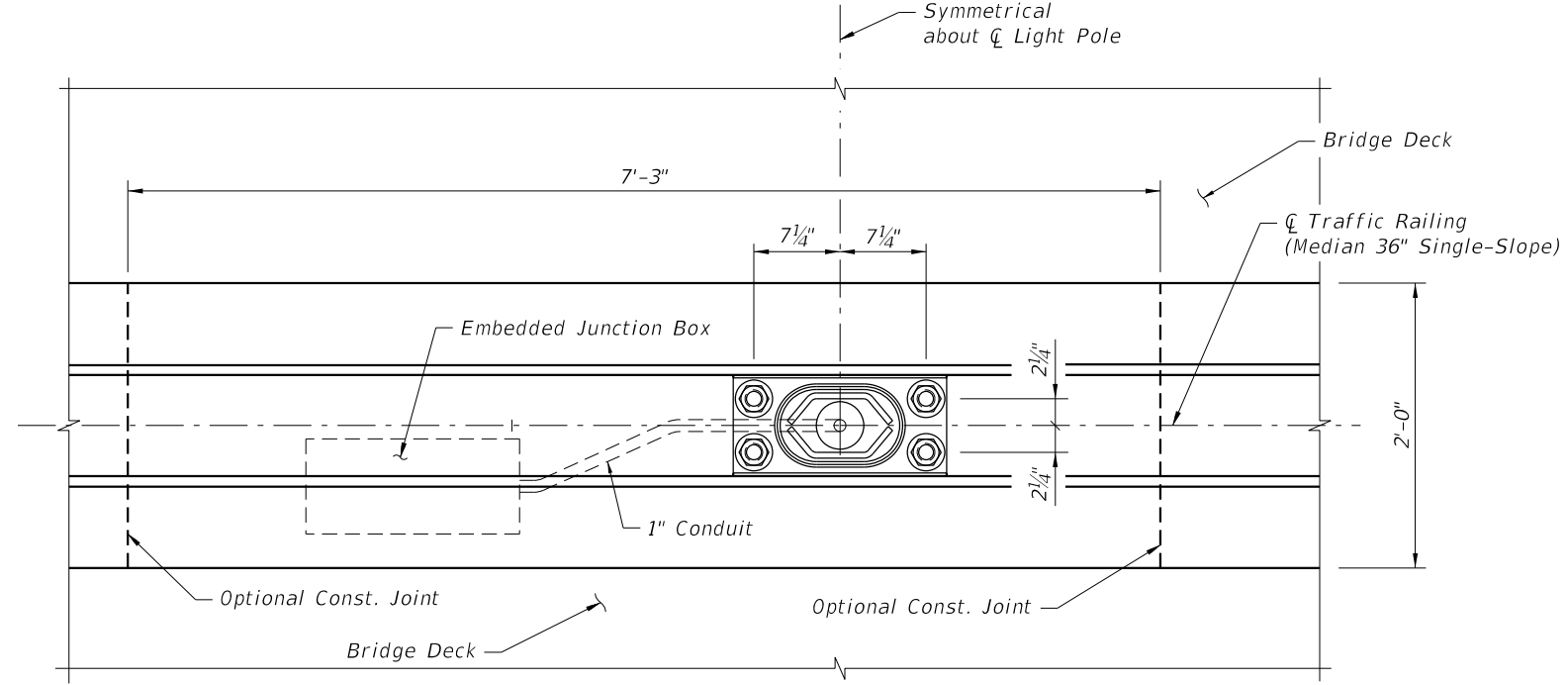
- NOTES:
1. For Bearing Plate and Base Plate Details, see Sheet 5.
  2. For connections to adjacent Median Barrier, use the Doweled Joint detail per Index 521-001. Alternatively, a continuous concrete pour or a construction joint may be substituted; these alternatives require the Median Barrier's longitudinal steel to lap a minimum of 2'-0" with the longitudinal steel shown herein.

\* #4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.

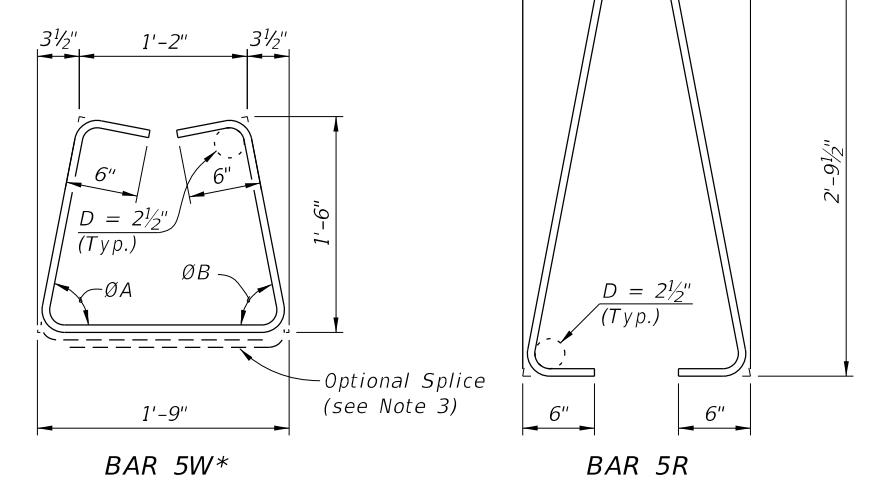
**CYLINDRICAL FOUNDATION DETAILS FOR MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE**

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9/28/2021

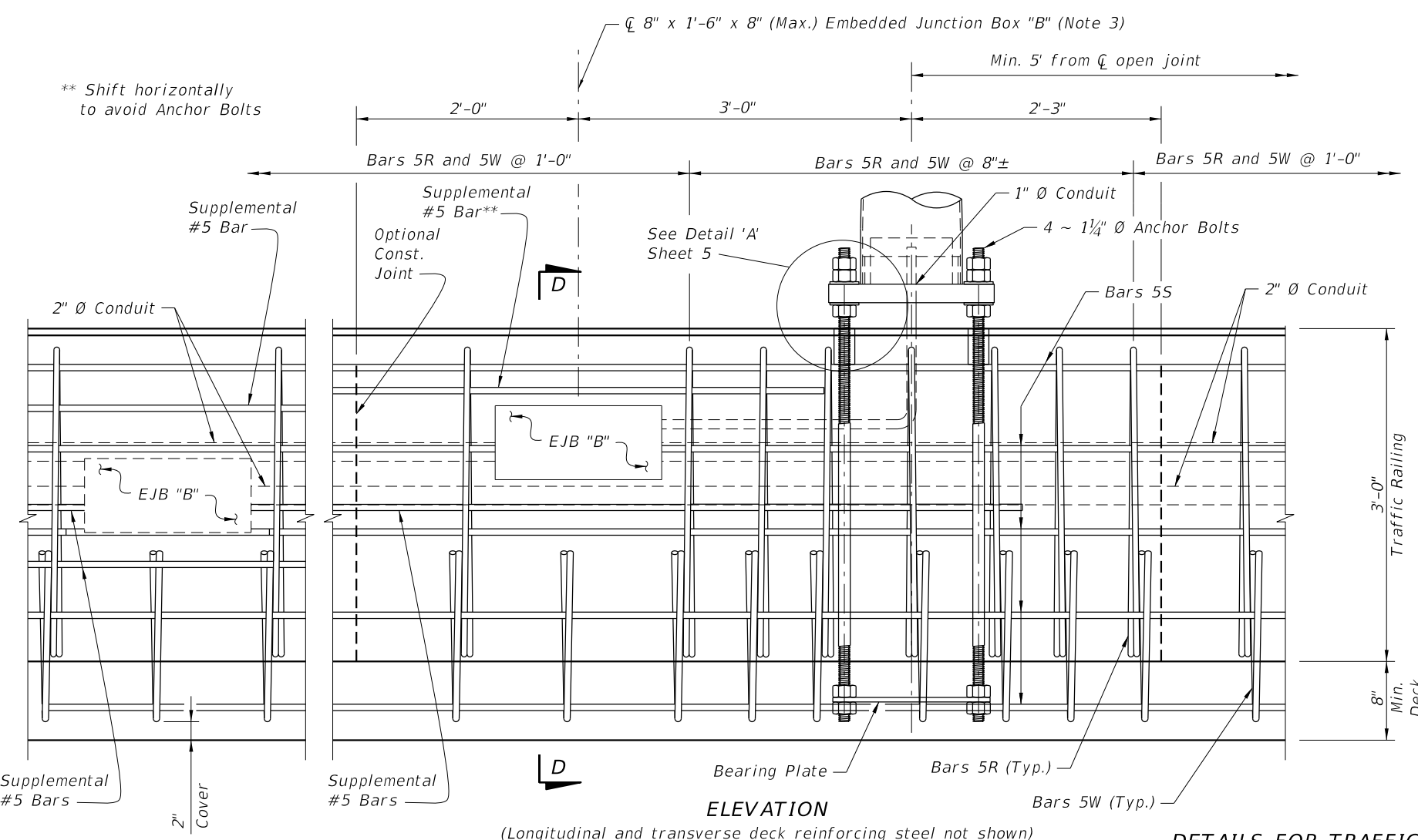
LAST REVISION 11/01/21	DESCRIPTION:	FY 2022-23 STANDARD PLANS	STANDARD ALUMINUM LIGHTING	INDEX 715-002	SHEET 7 of 8
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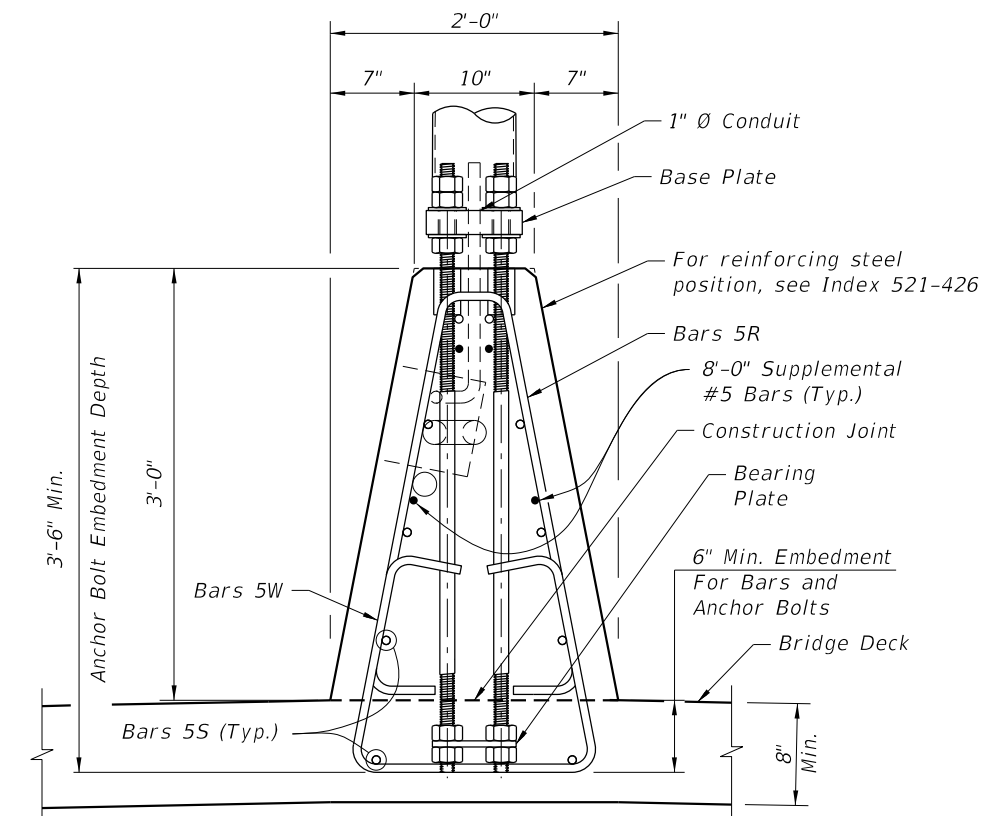
\*At the Contractor's option, Bars 5W may be fabricated as a two piece bar with a 1'-2" lap splice at the bottom legs.



**PLAN**  
(Reinforcing steel and 2" Ø Conduit not shown)



**ELEVATION**  
(Longitudinal and transverse deck reinforcing steel not shown)



**SECTION D-D**

(Longitudinal and transverse deck reinforcing steel not shown)

**NOTES:**

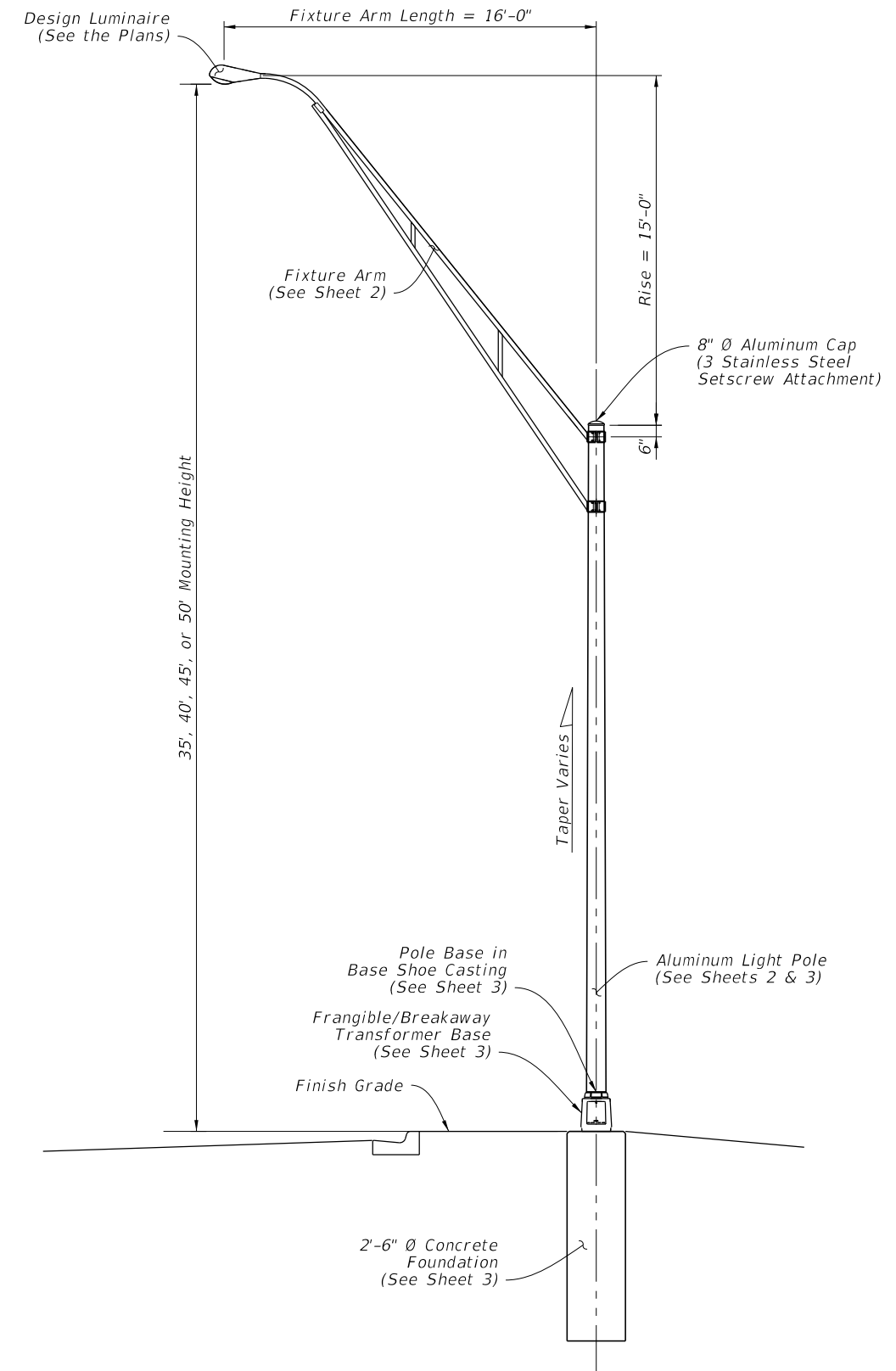
1. For Base Plate Details, Bearing Plate Details, and Detail 'A', see Sheet 5.
2. See Index 521-426 for details of adjacent Traffic Railing (Median 36" Single-Slope) and for angles ØA and ØB.
3. See Index 630-010 for Conduit, EJB and supplemental reinforcing details.

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LAST REVISION 11/01/17	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	<b>STANDARD ALUMINUM LIGHTING</b>	INDEX 715-002	SHEET 8 of 8
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**GENERAL NOTES:**

1. **LUMINAIRE LOAD:** Poles are designed to support the following:
  - A. Luminaire Effective Projected Area (EPA): 1.55 SF
  - B. Luminaire Weight: 75 lb.
2. **SHOP DRAWINGS:** This Index is considered fully detailed; only submit shop drawings for minor modifications not included in the Plans.
3. **MATERIALS:**
  - A. Pole, Arm Tubes, Strut Tubes, Bars, Plates, Stiffeners: ASTM B221, Alloy 6063-T6 or Alloy 6061-T6
  - B. Pole Connection Extrusion Clamp: ASTM B221, Alloy 6061-T6
  - C. Caps and Covers: ASTM B-26, Alloy 319-F
  - D. Aluminum Weld Material: ER 4043
  - E. Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6
  - F. Base Bolts, Nuts and Washers:
    - a. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1
    - b. Nuts: ASTM A563 Grade DH Heavy-Hex
    - c. Washer: ASTM F436 Type 1
  - G. Anchor Bolts, Nuts, and Washers:
    - a. Anchor Bolts: ASTM F1554 Grade 55
    - b. Nuts: ASTM A563 Grade A Heavy-Hex
  - H. Clamp Hardware: See Sheet 2
  - I. Stainless Steel Cap Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
  - J. Nut Covers: ASTM B26 (319-F)
  - K. Concrete: Class II
  - L. Reinforcing Steel: Specification 415
4. **FABRICATION:**
  - A. Weld Arm and Pole Alloy in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding.
  - B. Transverse welds are only allowed at the base.
  - C. Light Pole Properties: Taper as required to provide a round top O.D. of 8" and a base O.D. of 10" for all pole heights. Portions of the pole near the base shoe and at the arm connections may be held constant to simplify fabrication. Maintain pole wall thickness of 0.313" Min.
  - D. Fixture Arm Tube Properties: See Sheet 2.
  - E. Provide 'J', 'S' or 'C' hook at top of pole for electrical wires.
  - F. Perform all welding in accordance with AWS D1.2.
  - G. Identification Tag: (Submit details for approval.)
    - a. 2" x 4" (Max.) aluminum identification tag.
    - b. Locate on the inside of the transformer base and visible from the door opening.
    - c. Secure to transformer base with 1/8" diameter stainless steel rivets or screws.
    - d. Include the following information on the ID Tag:
      1. Financial Project ID
      2. Pole Height
      3. Manufacturer's Name
5. **COATINGS/FINISH:**
  - A. Pole and Arm Finish: 50 grit satin rubbed.
  - B. Galvanize Steel Bolts, Screws, Nuts and Washers: ASTM F2329
  - C. Hot Dip Galvanize miscellaneous steel items: ASTM A123
6. **CONSTRUCTION:**
  - A. Foundation: Specification 455, except payment for the foundation is included in the cost of the pole.
  - B. Frangible Base, Base Shoe, and Pole Connection Extrusion Clamp:
    - a. Certify that the Pole Connection Extrusion Clamp, Frangible Transformer Base, and Base Shoe Design are capable of providing the required capacity, assuming a design wind speed of 160 MPH.
    - b. Certify the Base conforms to the FHWA required AASHTO Frangibility Requirements, tested under NCHRP Report 350 Guidelines (e.g. Akron Foundry TB1-17).
    - c. Do not erect pole without Luminaire attached.

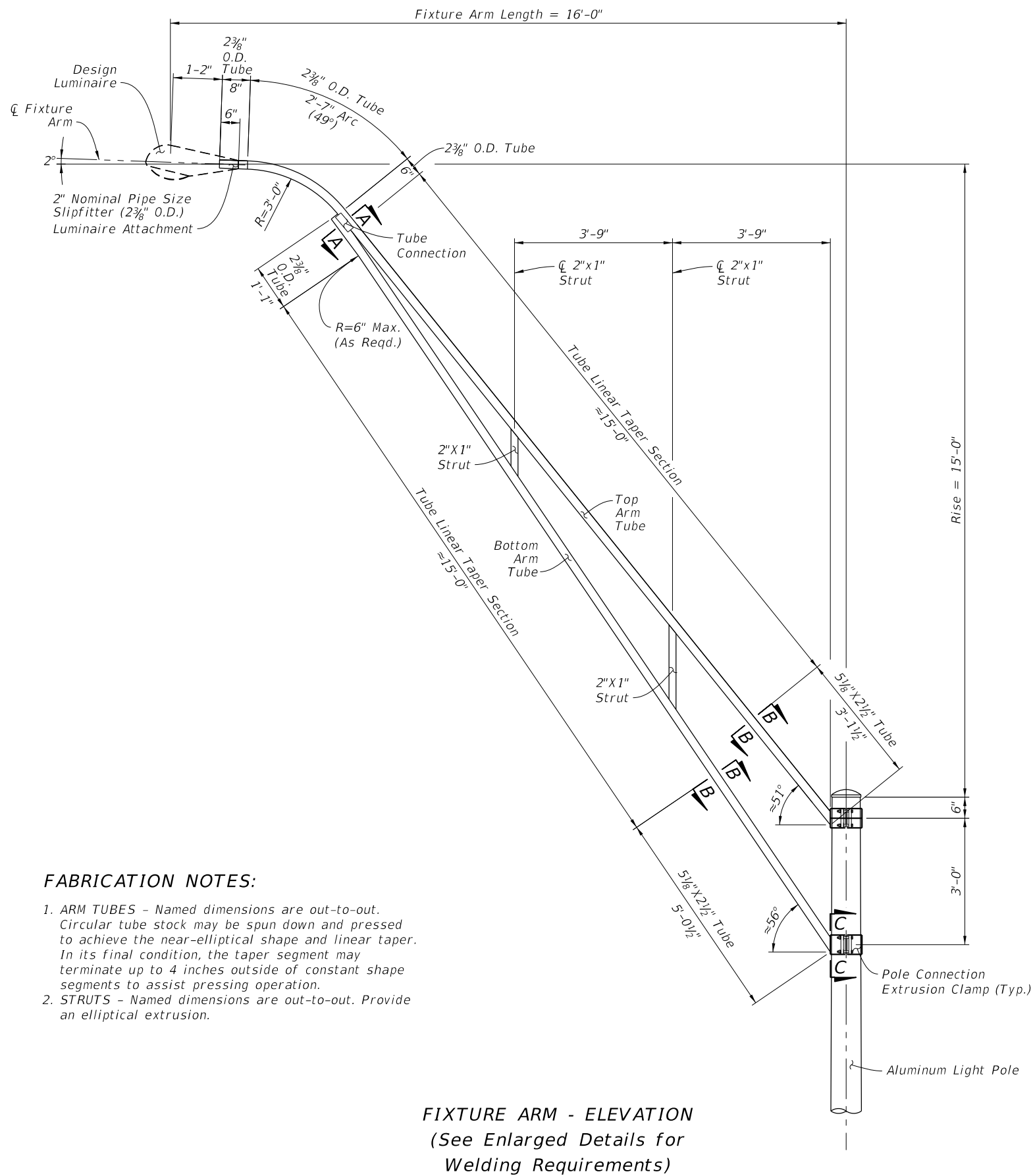


**LIGHT POLE - ELEVATION**

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LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 <b>FY 2022-23 STANDARD PLANS</b>	<b>UTILITY CONFLICT POLE</b>	INDEX <b>715-003</b>	SHEET <b>1 of 3</b>
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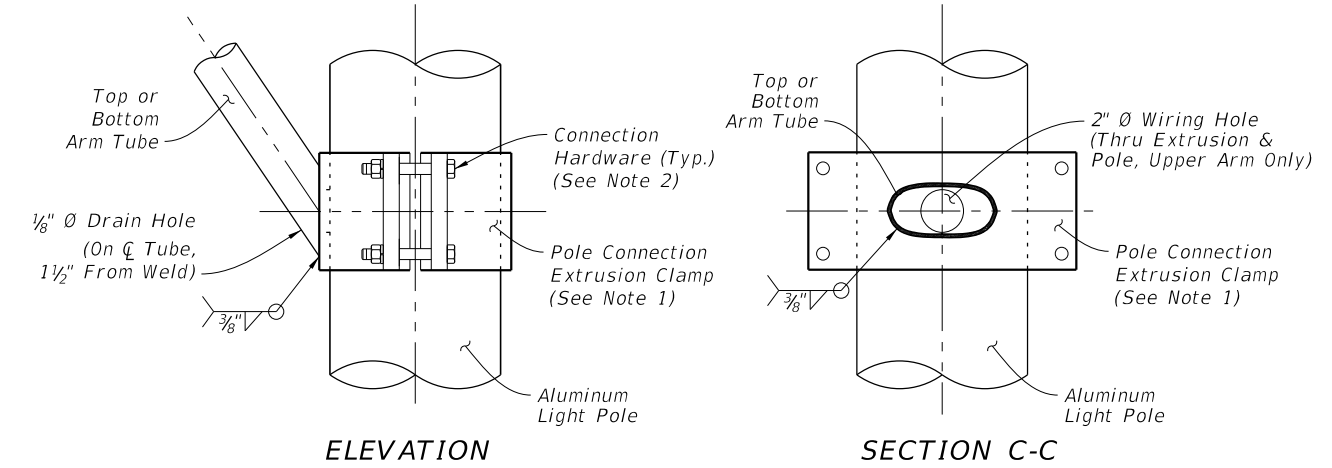
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**FIXTURE ARM - ELEVATION**  
(See Enlarged Details for Welding Requirements)

**FABRICATION NOTES:**

1. **ARM TUBES** - Named dimensions are out-to-out. Circular tube stock may be spun down and pressed to achieve the near-elliptical shape and linear taper. In its final condition, the taper segment may terminate up to 4 inches outside of constant shape segments to assist pressing operation.
2. **STRUTS** - Named dimensions are out-to-out. Provide an elliptical extrusion.

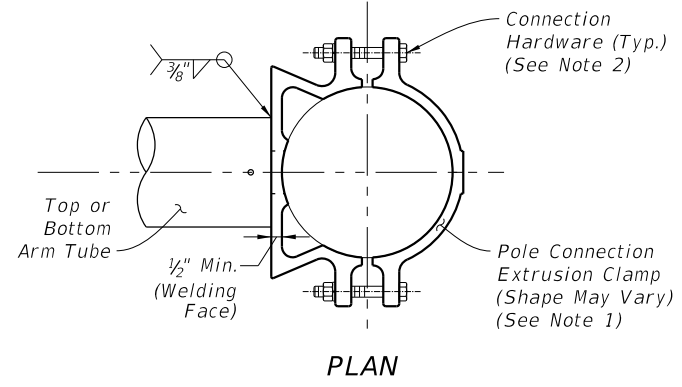


**ELEVATION**

**SECTION C-C**

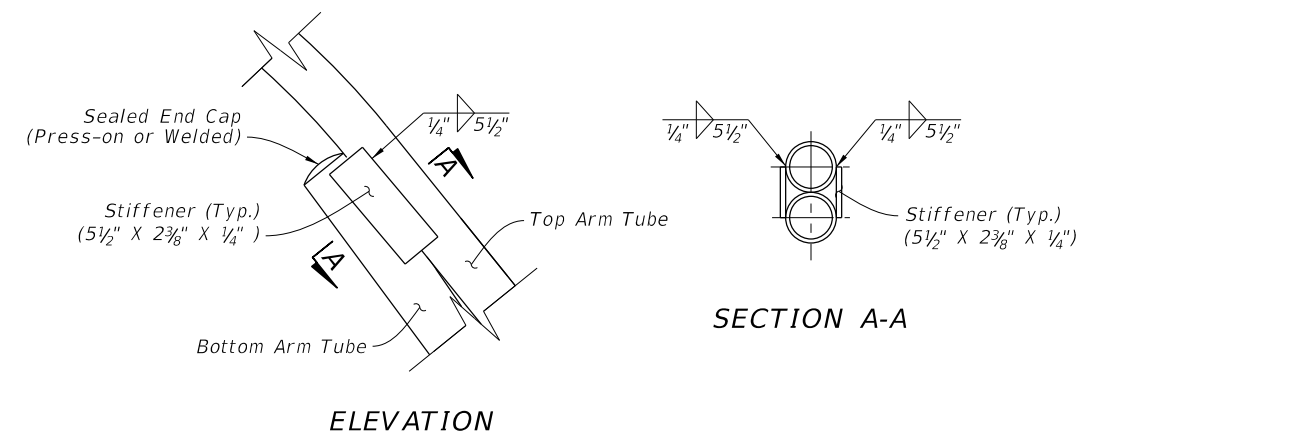
**POLE CONNECTION NOTES:**

1. The Pole Connection Extrusion Clamp shown may vary by manufacturer. Provide a design that meets the requirements of General Note 6.B.a., including the connection hardware sizing.
2. Provide connection hardware with 13NC AISI Grade 316 stainless steel 1/2 inch min. bolts, nuts, and spring lock washers. Use flat washers per ASTM F593G & F594G, Alloy Group 2, Condition CW1.



**PLAN**

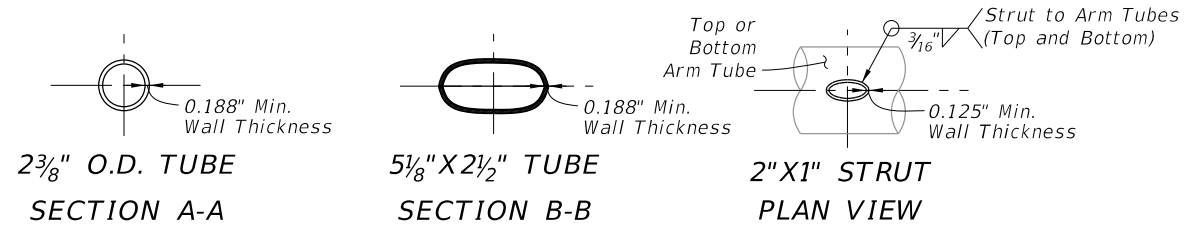
**POLE CONNECTION DETAILS**



**ELEVATION**

**SECTION A-A**

**TUBE CONNECTION DETAILS**



**2 3/8" O.D. TUBE SECTION A-A**

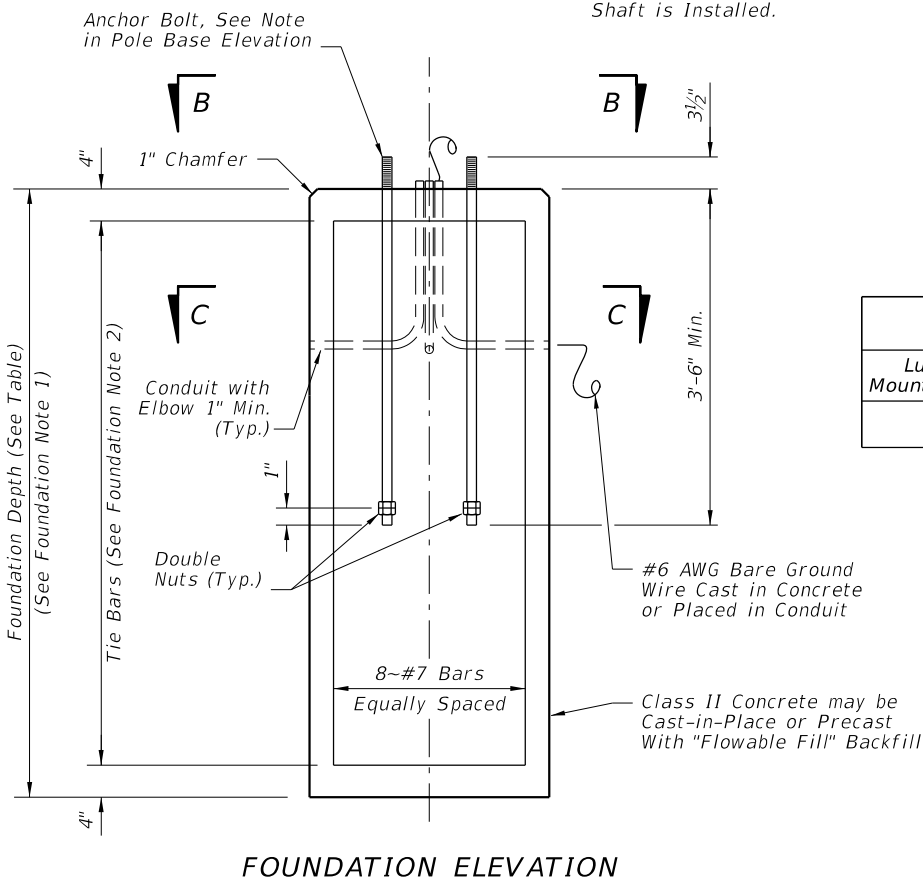
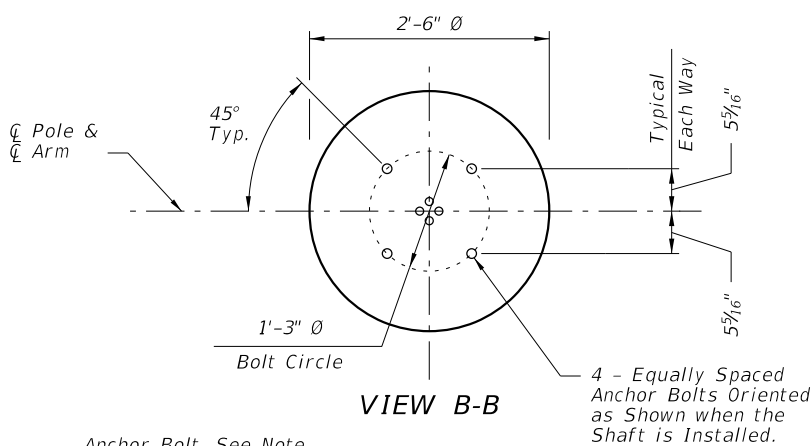
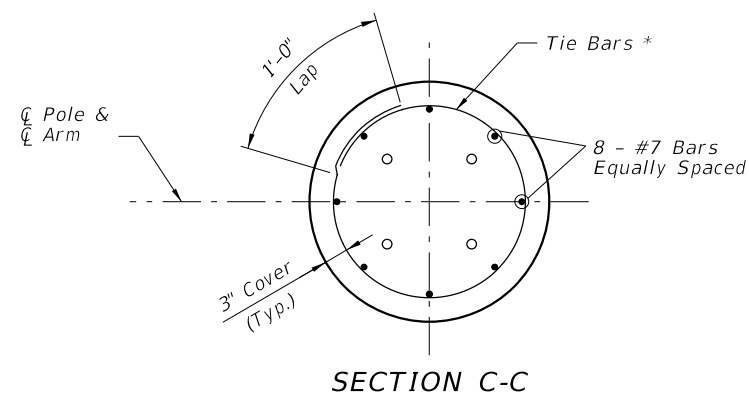
**5 1/8" X 2 1/2" TUBE SECTION B-B**

**2" X 1" STRUT PLAN VIEW**

**TUBE SECTION DETAILS**

**FIXTURE ARM ASSEMBLY**

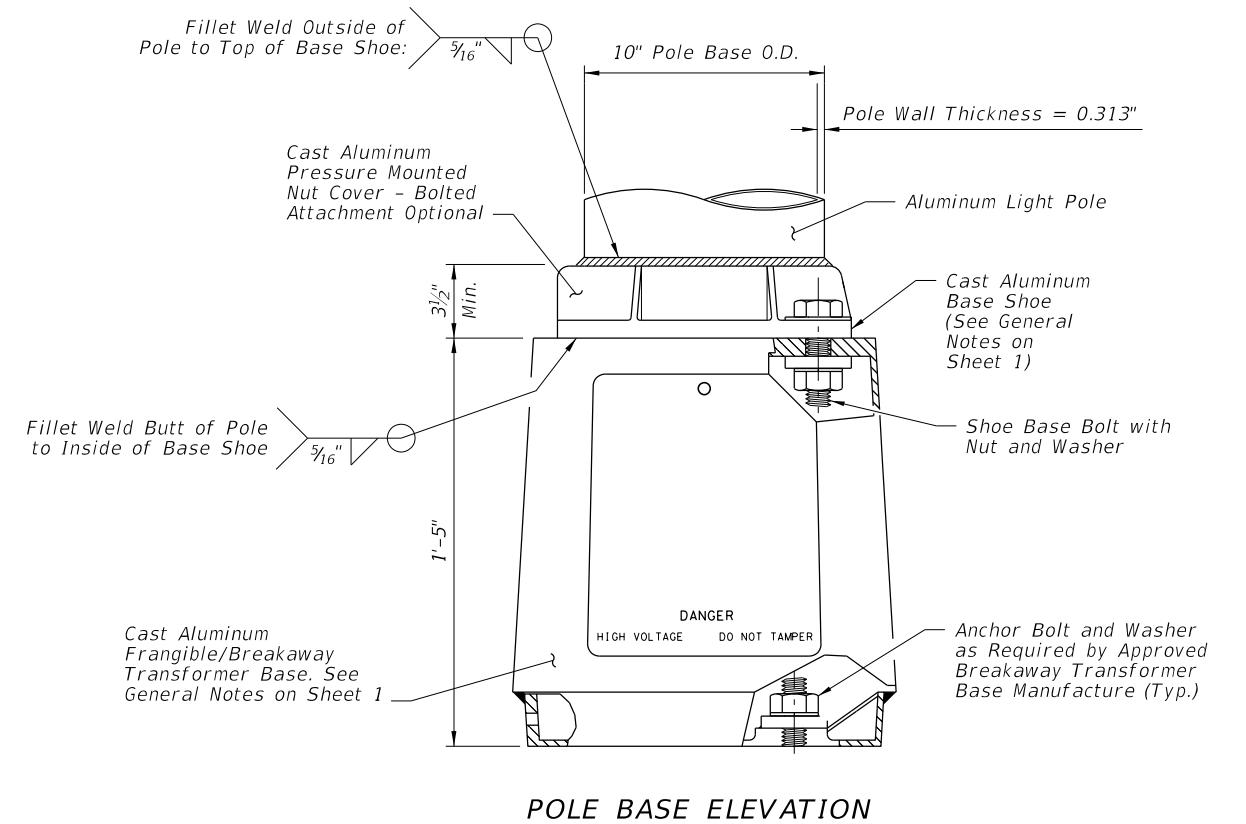
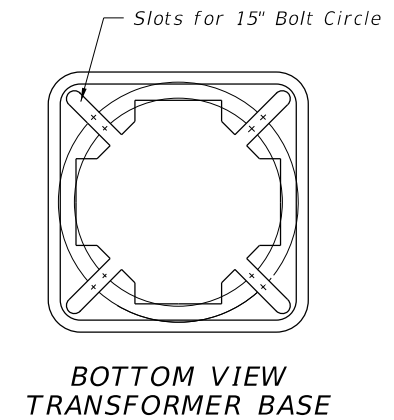
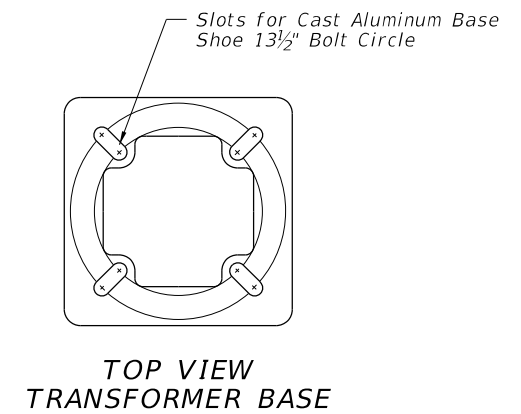
LAST REVISION 11/01/21	REVISION	DESCRIPTION:	 <b>FY 2022-23 STANDARD PLANS</b>	<b>UTILITY CONFLICT POLE</b>	INDEX <b>715-003</b>	SHEET <b>2 of 3</b>
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FOUNDATION DEPTHS		
Luminaire Mounting Height	≤ 40 Ft.	45-50 Ft.
Depth	8'-0"	9'-0"

**FOUNDATION NOTES:**

1. Depths shown are for slopes equal to or flatter than 1:4. For slopes steeper than 1:4 and equal to or flatter than 1:2 add 2'-6" to foundation depths shown.
2. Foundation Tie Bars: #4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.



**FOUNDATION AND BASE DETAILS**

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LAST REVISION 11/01/21	DESCRIPTION:
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**FY 2022-23  
STANDARD PLANS**

**UTILITY CONFLICT POLE**

INDEX 715-003	SHEET 3 of 3
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**HIGHMAST LIGHTING NOTES:**

1. Poles are designed to support the following:
  - A. One (1) cylindrical head assembly with a maximum effective projected area of 6 sf and 340 lbs (Max.)
  - B. Eight (8) cylindrical luminaires with a maximum effective projected are of 1.5 sf and 77 lbs each.
2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not detailed in the Plans.
3. High Mast Structure Materials:
  - A. Poles and Backing Rings:
    - a. Less than 3/16": ASTM A1011 Grade 50, 55, 60 or 65
    - b. Greater than or equal to 3/16": ASTM A572 Grade 50, 55, 60 or 65
    - c. ASTM A595 Grade A (55 ksi yield) or Grade B (60 ksi yield)
  - B. Steel Plates: ASTM A709 or ASTM A36
  - C. Pole Caps: ASTM A1011 Grade 50, 55, 60, or 65 or ASTM B209
  - D. Weld Metal: E70XX
  - E. Stainless Steel Screws: AISI 316
  - F. Anchor Bolts, Nuts and Washers:
    - a. Anchor Bolts: ASTM F1554 Grade 55
    - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per anchor bolt)
    - c. Plate Washer: ASTM A36 (2 per anchor bolt)
  - G. Nut Covers: ASTM B26 (319-F)
  - H. Concrete: Class IV (Drilled Shaft)
  - I. Reinforcing Steel: Specification 415
4. Fabrication:
  - A. Welding:
    - a. Specification Section 460-6.4 and
    - b. AASHTO LRFD Specification for Structural Supports for Highway Signs, Luminaires, and Traffic Signals Section 14.4.4
  - B. Poles:
    - a. Round or 16-sided (Min.)
    - b. Taper pole diameter at 0.14 inches per foot
    - c. Pole shaft may be up to three sections (using telescopic field splices)
    - d. Circumferentially welded pole shafts and laminated pole shafts are not permitted
    - e. Fabricate Pole longitudinal seam welds (2 maximum) with 60 percent minimum penetration or fusion welds except as follows:
      - i. Use a full-penetration groove weld within 6 inches of the circumferential tube-to-plate connection and
      - ii. Use full-penetration groove welds on the female end section of telescopic (i.e., slip type) field splices for a minimum length of 42 inches.
  - C. Identification Tag: (Submit details for approval)
    - a. 2" x 4" (Max.) aluminum tag
    - b. Locate on the inside of the pole and visible from the handhole
    - c. Secure with 1/8" diameter stainless steel rivets or screws.
    - d. Include the following information on the ID Tag:
      1. Financial Project ID
      2. Pole Type
      3. Pole Height
      4. Manufacturers' Name
      5. Yield Strength (Fy of Steel)
      6. Base Wall Thickness
    - D. Except for Anchor Bolts, bolt hole diameters are bolt diameter plus 1/16" and anchor bolts holes are bolt diameter plus 1/8" (Max) prior to galvanizing.
    - E. Hot Dip Galvanize after fabrication
5. Coating:
  - A. Galvanize Anchor Bolts, Nuts and Washers: ASTM F2329
  - B. Hot Dip Galvanize all other steel items including plate washers: ASTM A123
6. Construction:
  - A. Foundation: Specification 455 Drilled Shaft, except that payment is included in the cost of the Structure.
  - B. After Installation: Place wire screen between top of foundation and bottom of baseplate in accordance with Specification 649-6.
7. Wind Speed by County:
 


**130 MPH**  
Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

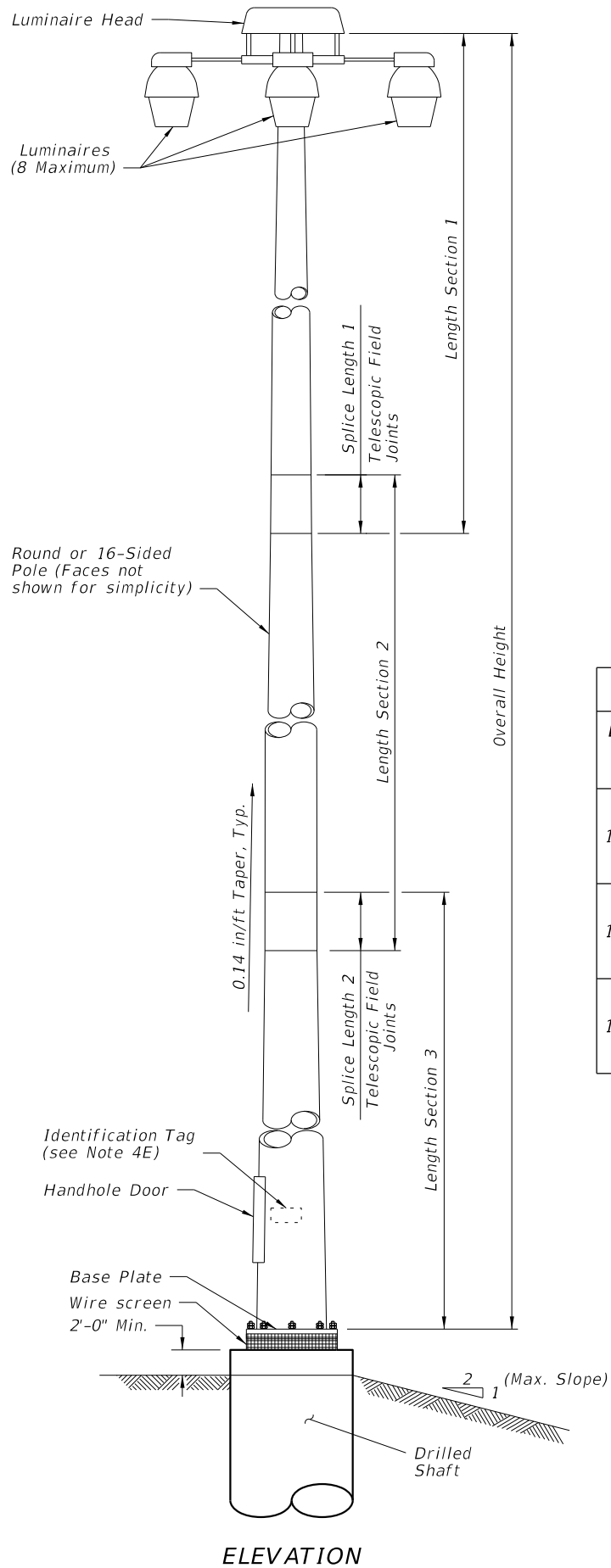
**150 MPH**  
Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

**170 MPH**  
Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

**STANDARD POLE DESIGN NOTES**

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LAST REVISION 11/01/18	REVISION	DESCRIPTION:	 <b>FY 2022-23</b> <b>STANDARD PLANS</b>	<b>HIGH MAST LIGHTING</b>	INDEX <b>715-010</b>	SHEET <b>1 of 6</b>
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POLE DESIGN TABLE*												
Design Wind Speed	Pole Overall Height (ft)	SECTION 1 (TOP)				SECTION 2				SECTION 3		
		Length	Wall Thickness (in.)	Minimum Splice Length 1	Base Dia. (in.)	Length	Wall Thickness (in.)	Minimum Splice Length 2	Base Dia. (in.)	Length	Wall Thickness (in.)	Base Dia. (in.)
130 mph	80	41'-0"	0.250	2'-0"	11	42'-0"	0.250	--	16	--	--	--
	100	23'-0"	0.179	2'-0"	10	41'-0"	0.250	2'-6"	15	43'-0"	0.250	20
	120	41'-0"	0.250	2'-0"	12	43'-0"	0.250	2'-9"	17	43'-0"	0.313	22
150 mph	80	41'-0"	0.250	2'-0"	11	42'-0"	0.313	--	16	--	--	--
	100	23'-0"	0.179	2'-0"	10	41'-0"	0.250	2'-6"	15	43'-0"	0.313	20
	120	41'-0"	0.250	2'-6"	16	43'-0"	0.250	3'-0"	21	44'-0"	0.375	26
170 mph	80	40'-0"	0.250	2'-3"	13	43'-0"	0.313	--	18	--	--	--
	100	23'-0"	0.250	2'-0"	11	42'-0"	0.313	2'-6"	16	44'-0"	0.375	21
	120	41'-0"	0.250	3'-0"	18	44'-0"	0.313	3'-6"	23	45'-0"	0.375	28

\* Diameter Measured Flat to Flat

BASE PLATE AND BOLTS DESIGN TABLE							
Design Wind Speed	Pole Overall Height (ft)	Base Plate Diameter (in.)	Base Plate Thickness (in.)	Bolt Circle (in.)	No. Bolts	Bolt Diameter (in.)	Bolt Embedment (in.)
130 mph	80	30.0	3.000	23.0	8	1.75	38
	100	34.0	3.000	27.0	8	1.75	42
	120	38.0	3.875	30.0	8	2.00	48
150 mph	80	30.0	3.000	23.0	8	1.75	43
	100	36.0	3.875	28.0	8	2.00	47
	120	44.0	3.875	35.0	8	2.25	52
170 mph	80	32.0	3.000	25.0	8	1.75	47
	100	37.0	3.000	29.0	8	2.00	54
	120	46.0	3.875	37.0	10	2.25	58

SHAFT DESIGN TABLE				
Design Wind Speed	Pole Overall Height (ft)	Shaft Diameter	Shaft Length	Longitudinal Reinforcement
130 mph	80	4'-0"	13'-0"	14- #11
	100	4'-6"	14'-0"	16- #11
	120	4'-6"	16'-0"	16- #11
150 mph	80	4'-0"	14'-0"	14- #11
	100	4'-6"	16'-0"	16- #11
	120	5'-0"	18'-0"	18- #11
170 mph	80	4'-6"	15'-0"	16- #11
	100	4'-6"	17'-0"	16- #11
	120	5'-0"	20'-0"	18- #11

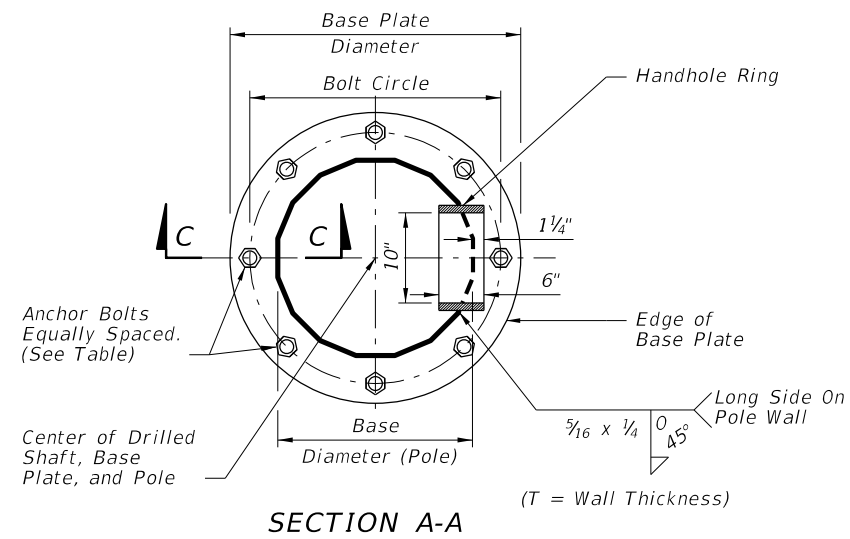
NOTE:  
Shaft Design Table Shaft Length is based on level ground (flatter than 1:5). Increase the shaft depth in accordance with the Additional Shaft Depth Due to Ground Slope table for foundations with slopes 1:5 and steeper. Use the higher value for slope or diameter values that fall between those shown on the table.

ADDITIONAL SHAFT DEPTH DUE TO GROUND SLOPE		
Ground Slope	4'-0" Shaft Diameter	5'-0" Shaft Diameter
1:5	3'-0"	4'-0"
1:4	4'-0"	5'-0"
1:3	5'-0"	6'-0"
1:2	7'-0"	9'-0"

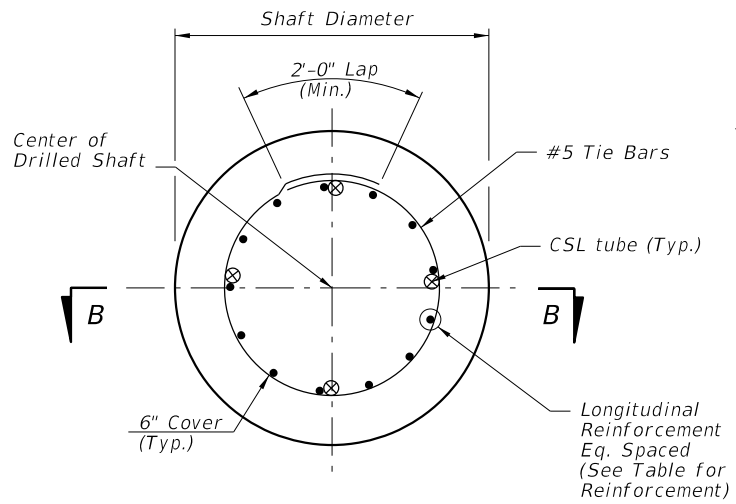
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POLE DESIGN TABLES

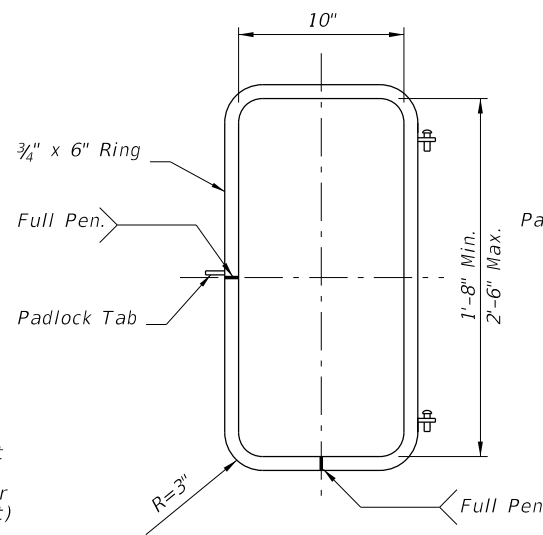




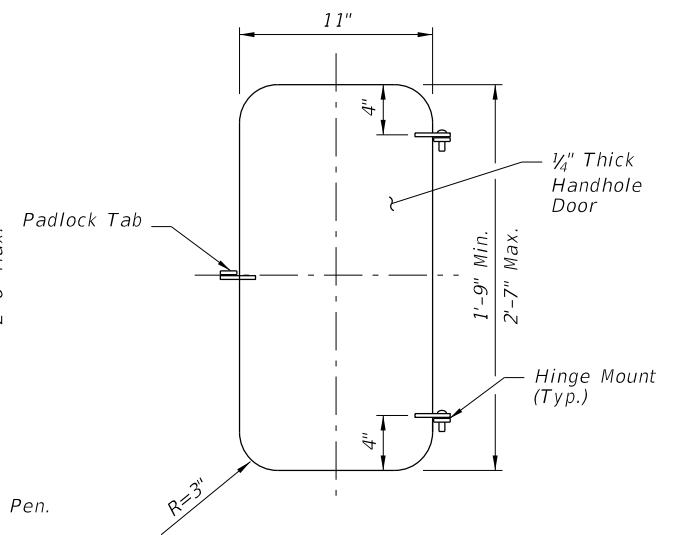
**SECTION A-A**



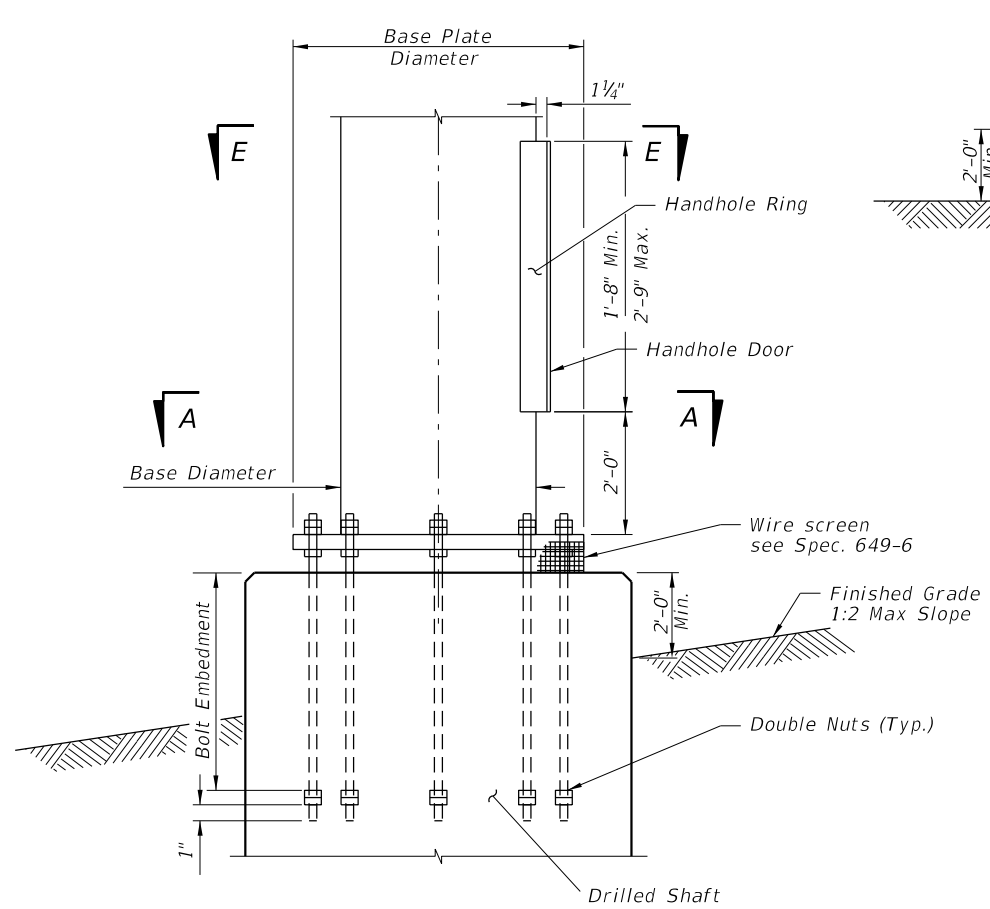
**FOUNDATION PLAN**  
(Anchor Bolts and Conduits Not Shown)



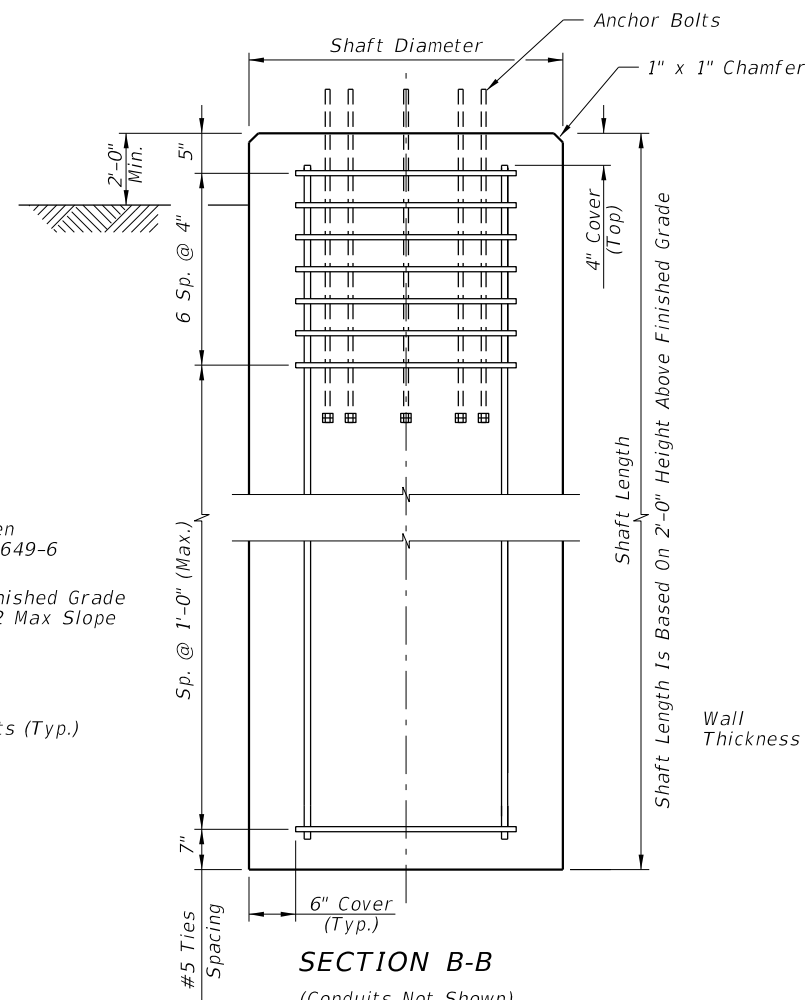
**HANDHOLE RING**



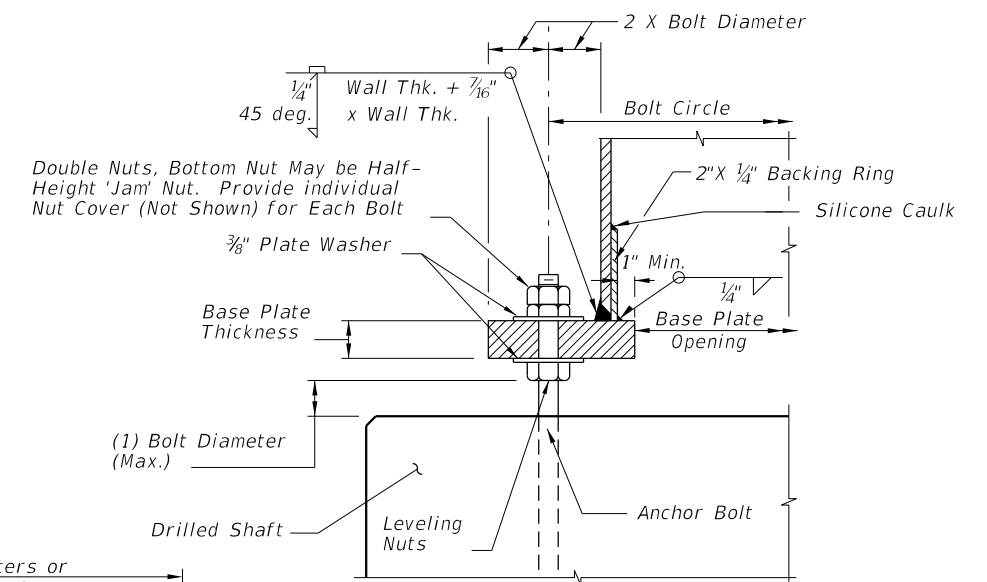
**HANDHOLE DOOR**



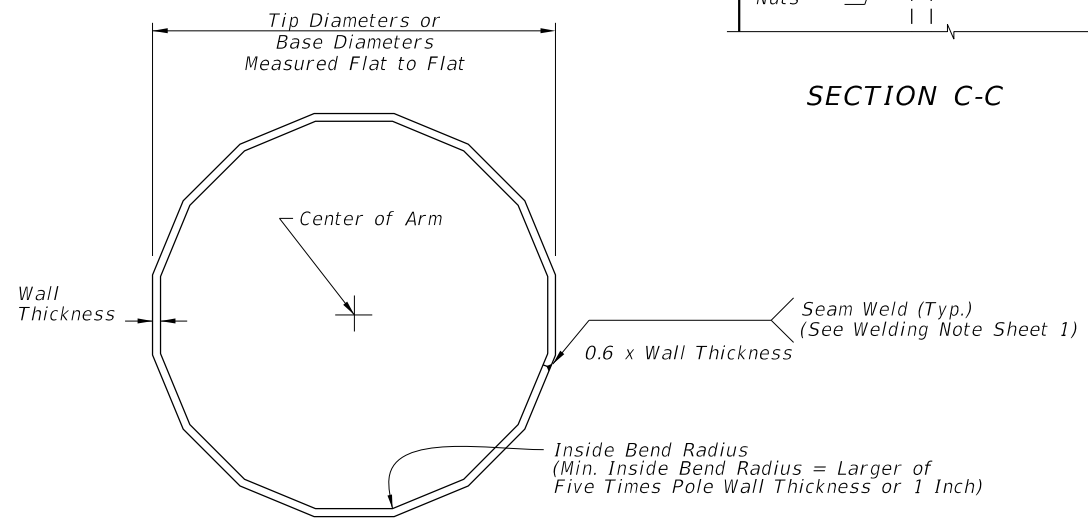
**BASE PLATE AND ANCHORAGE ELEVATION**  
(Conduits Not Shown)



**SECTION B-B**  
(Conduits Not Shown)



**SECTION C-C**



**SECTION E-E**

**POLE FOUNDATION**

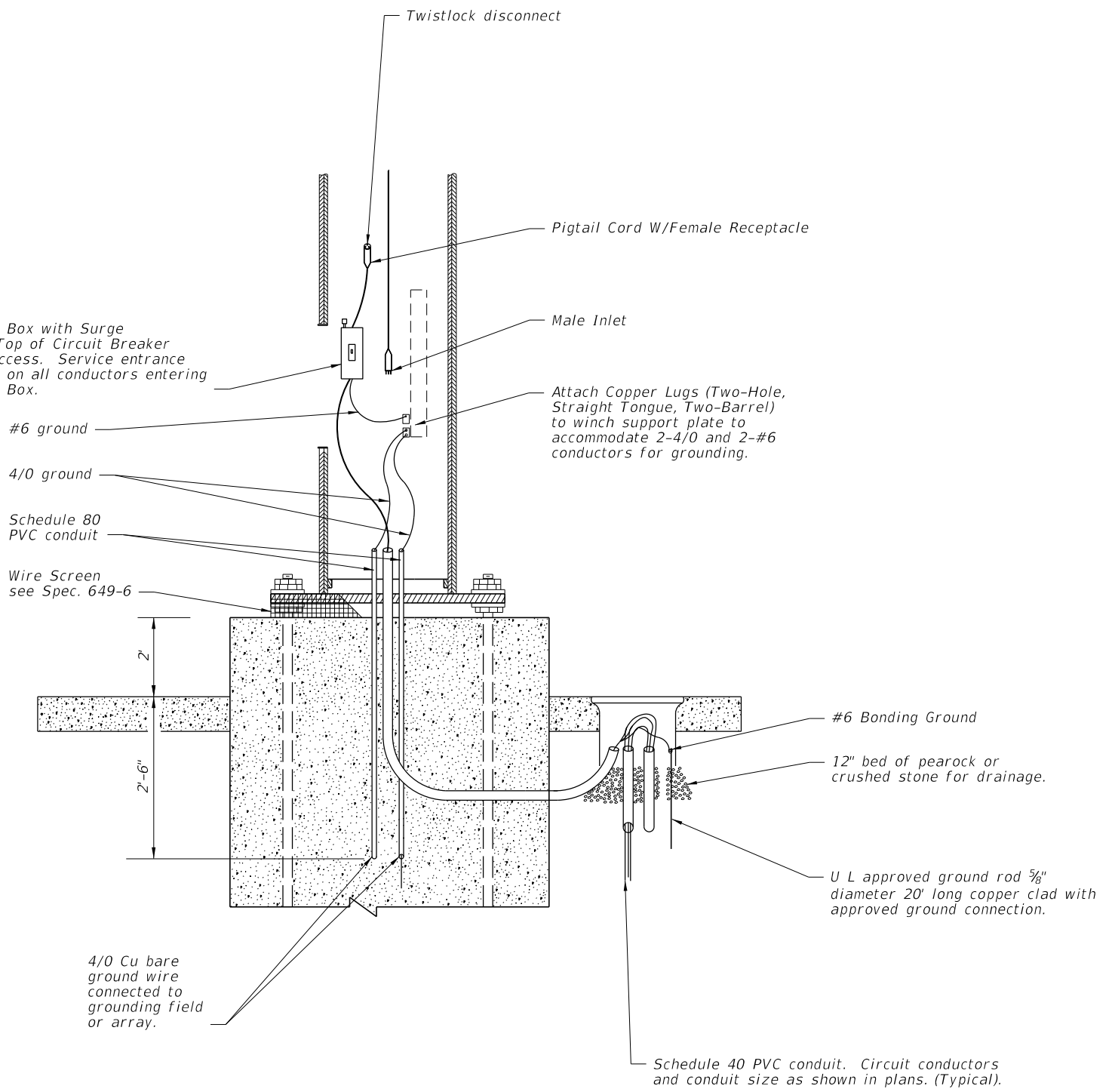
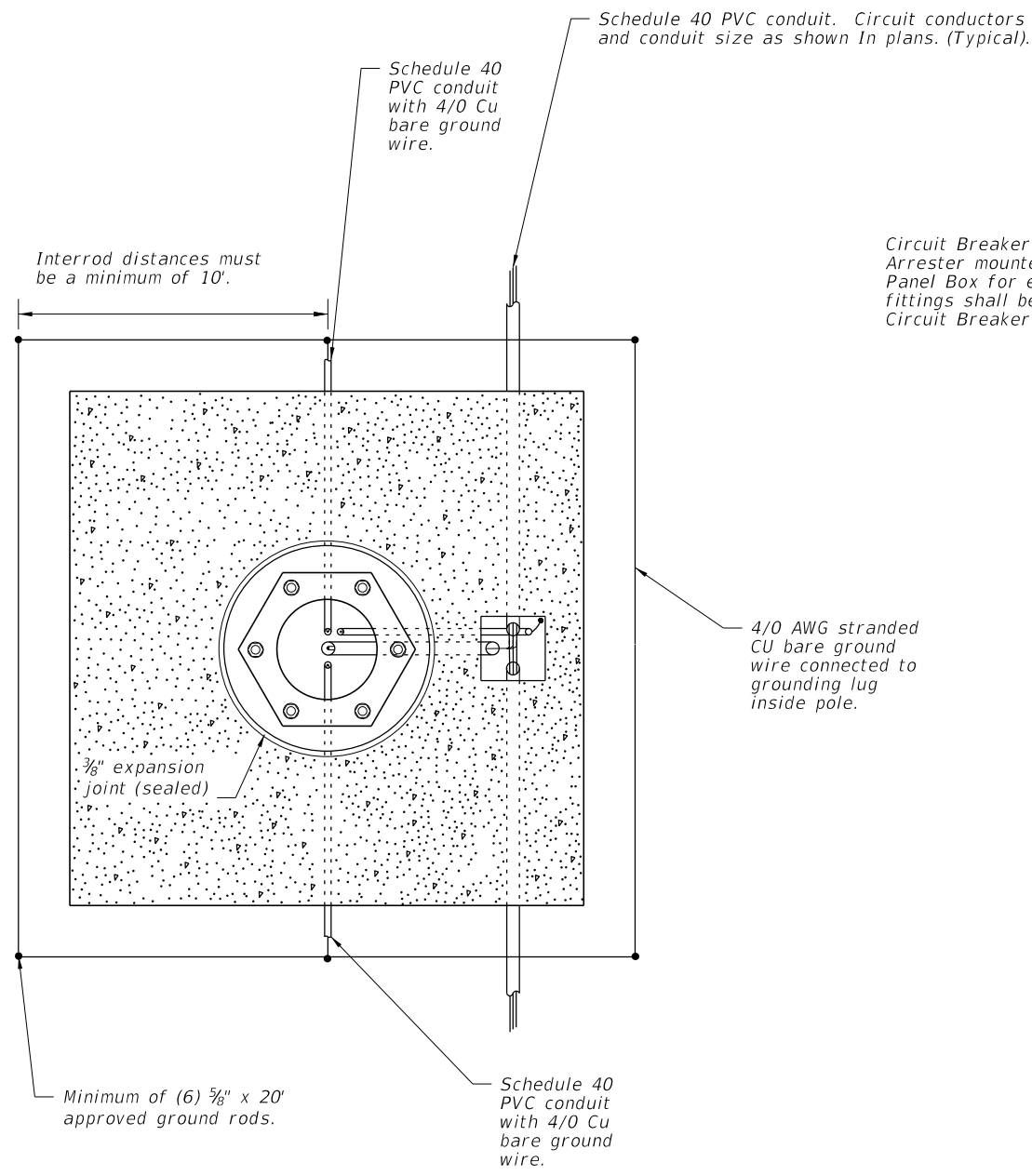
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LAST REVISION 11/01/20	DESCRIPTION:
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**FDOT** FY 2022-23 STANDARD PLANS

HIGH MAST LIGHTING

INDEX 715-010	SHEET 3 of 6
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NOTES:

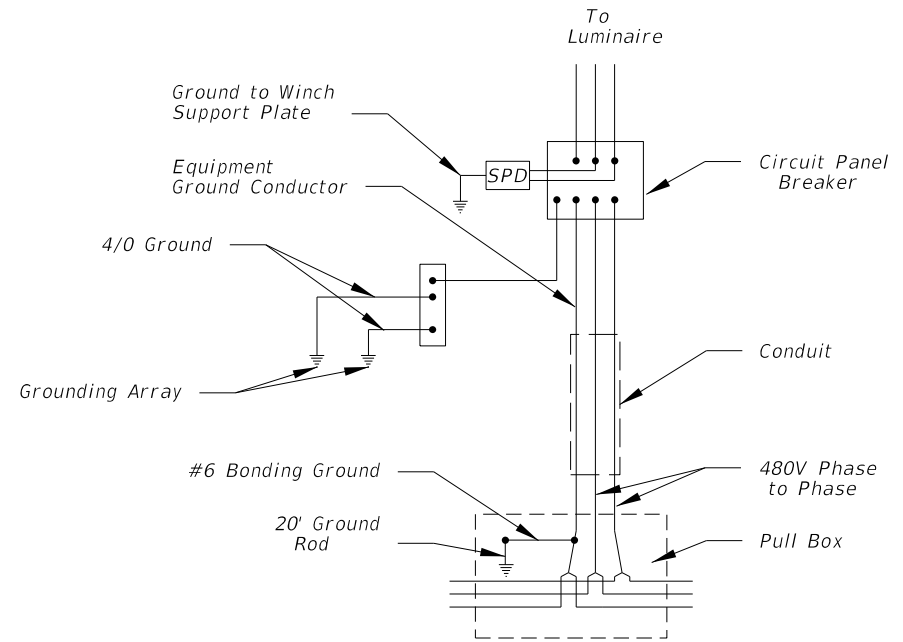
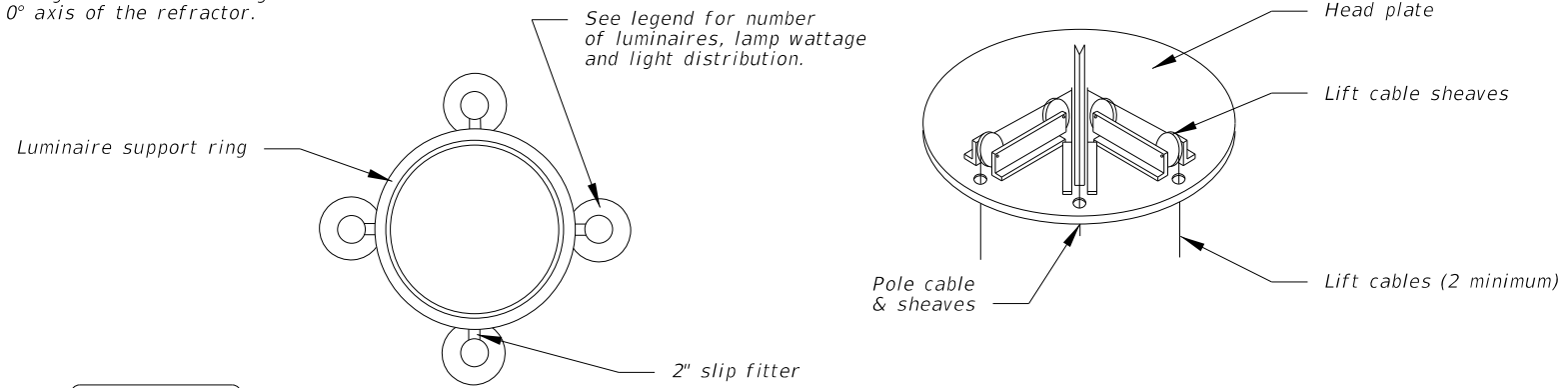
1. At all pull boxes and pole bases, ends of conduit shall be sealed in accordance with Specification 630.
2. Slabs to be placed around all Poles and Pull Boxes.
3. For Pull Boxes between Poles refer to Index 715-001.

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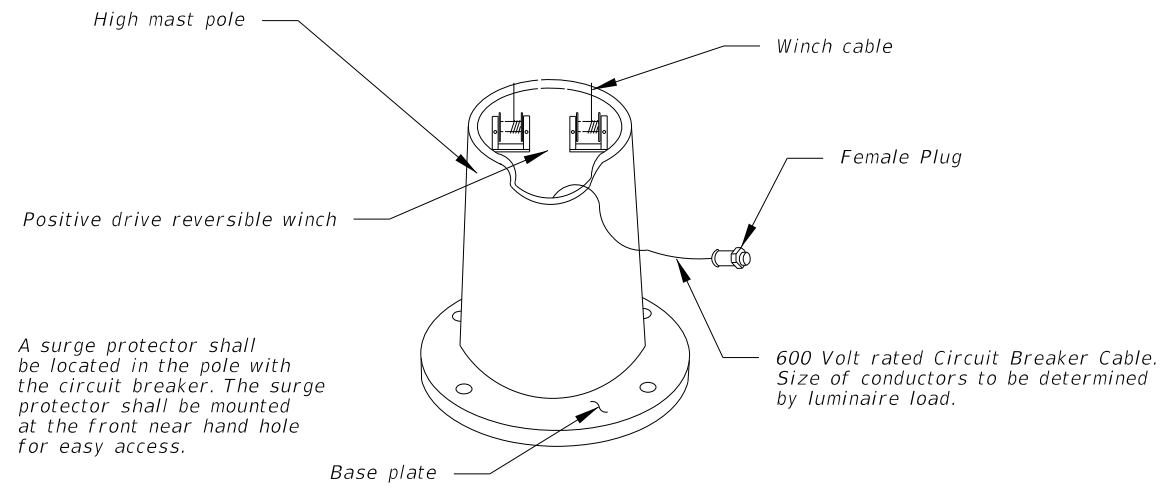
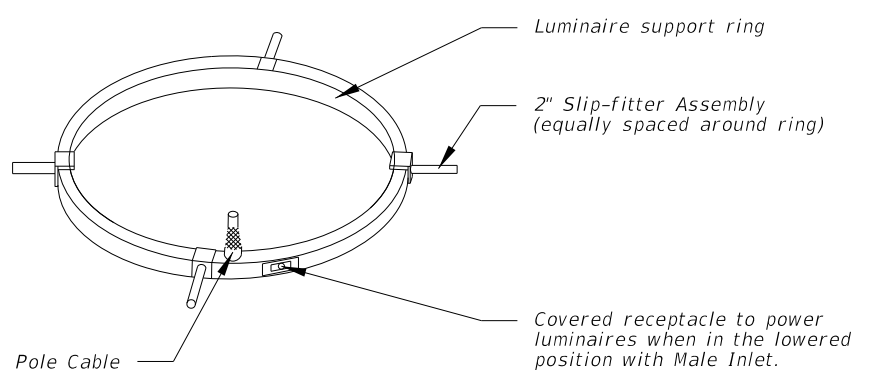
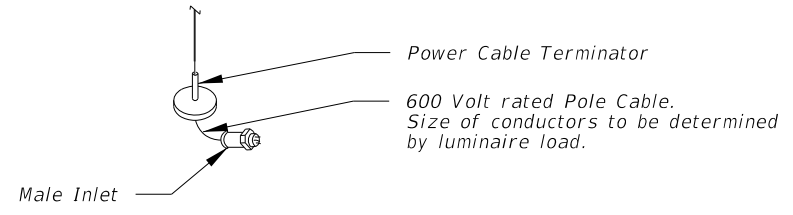
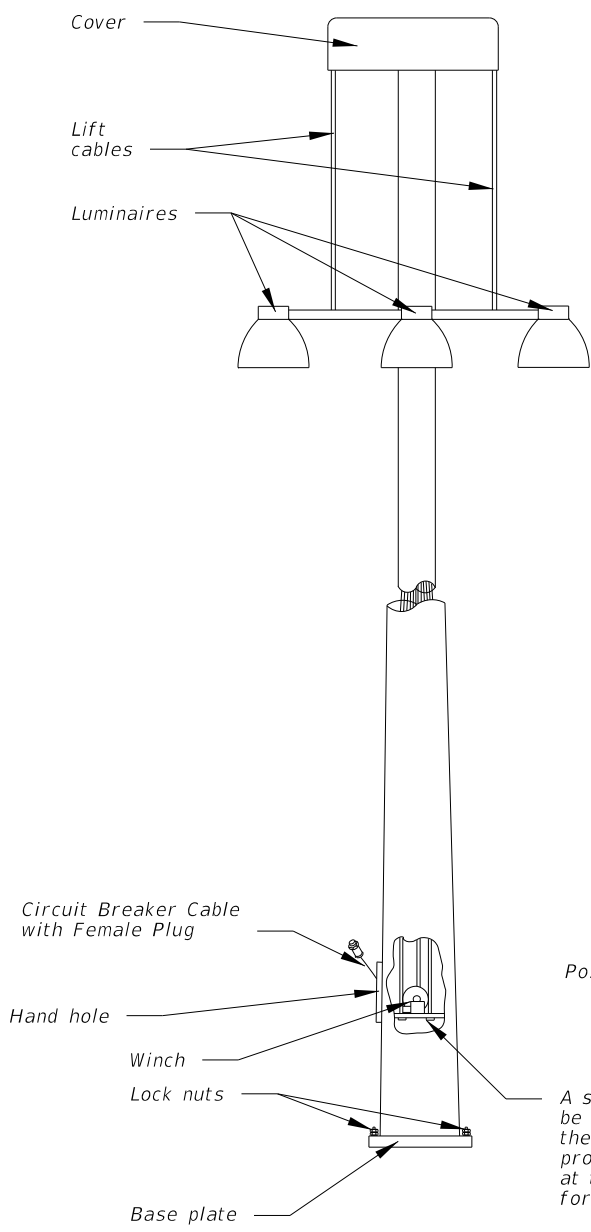
WIRING DETAILS

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	HIGH MAST LIGHTING	INDEX 715-010	SHEET 4 of 6
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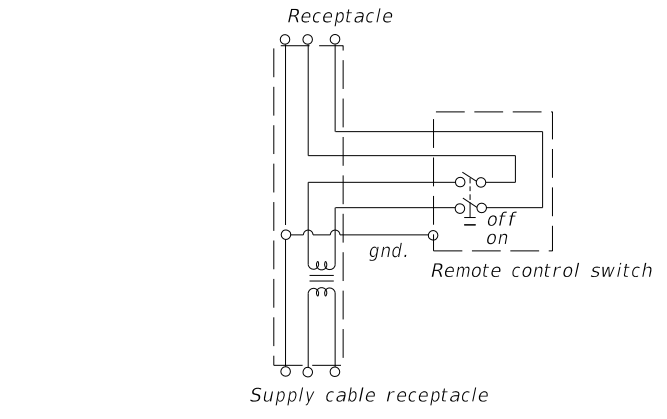
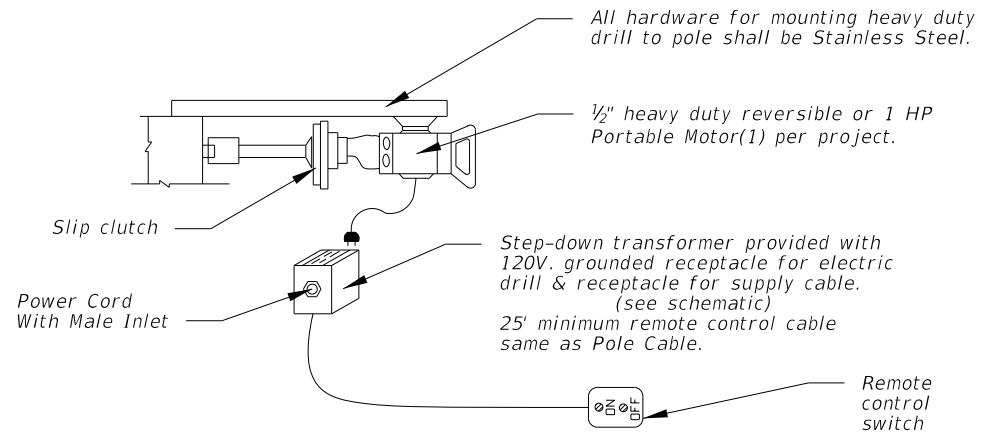
The contractor's attention is directed to those plan sheets detailing the mounting of luminaires at the pole top. Particular attention is directed to alignment of luminaire light distributions. Special attention must be exercised in the physical alignment of these luminaires to ensure that the approved photometric layout is physically produced at each lighting standard in the field. A marking shall be placed on the external face of the refractor to allow visual inspection of alignment. The marking shall correspond to the 0° axis of the refractor.



HIGH MAST POLE WIRING DIAGRAM



A surge protector shall be located in the pole with the circuit breaker. The surge protector shall be mounted at the front near hand hole for easy access.



SCHEMATIC OF REMOTE AUXILIARY POWER UNIT

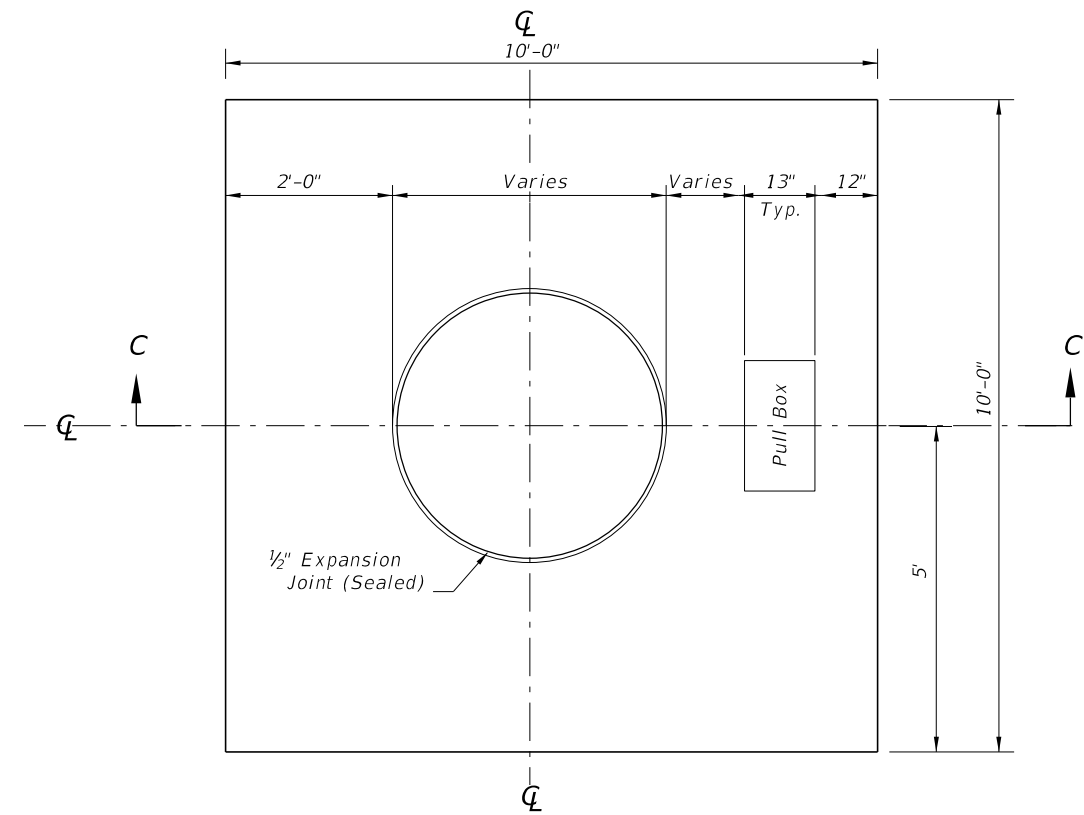
LOWERING DETAILS

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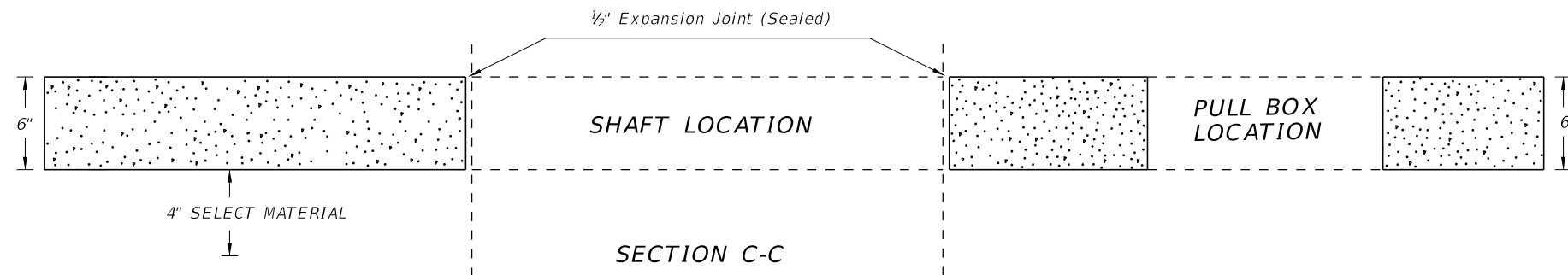
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	HIGH MAST LIGHTING	INDEX 715-010	SHEET 5 of 6
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**NOTES:**

1. Use compacted select material in accordance with Index 120-001.
2. Concrete shall be Class NS with a minimum strength at 28 days of  $f'c=2.5$  ksi.
3. Outside edge of slab shall be cast against formwork.
4. The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
7. The expansion joint shall consist of  $\frac{1}{2}$ " of closed-cell polyethylene foam expansion material. The top  $\frac{1}{2}$ " of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Specification 932.



SLAB DIMENSIONS



**SLAB DETAILS**

9/28/2021 10:03:00 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	HIGH MAST LIGHTING	INDEX 715-010	SHEET 6 of 6
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CROSSING SURFACES	
Type	Definition
C	Concrete
R	Rubber
RA	Rubber/Asphalt
TA	Timber/Asphalt

STOP ZONE FOR RUBBER CROSSING	
Design Speed (mph)	Zone Length (Distance From Stop)
45 Or Less	250'
50 - 55	350'
60 - 65	500'
70	600'

Notes:

1. Type R Crossings are NOT to be used for multiple track crossings within zones for an existing or scheduled future vehicular stop. Zone lengths are charted above.
2. Single track Type R Crossings within the zones on the chart may be used unless engineering or safety considerations dictate otherwise.

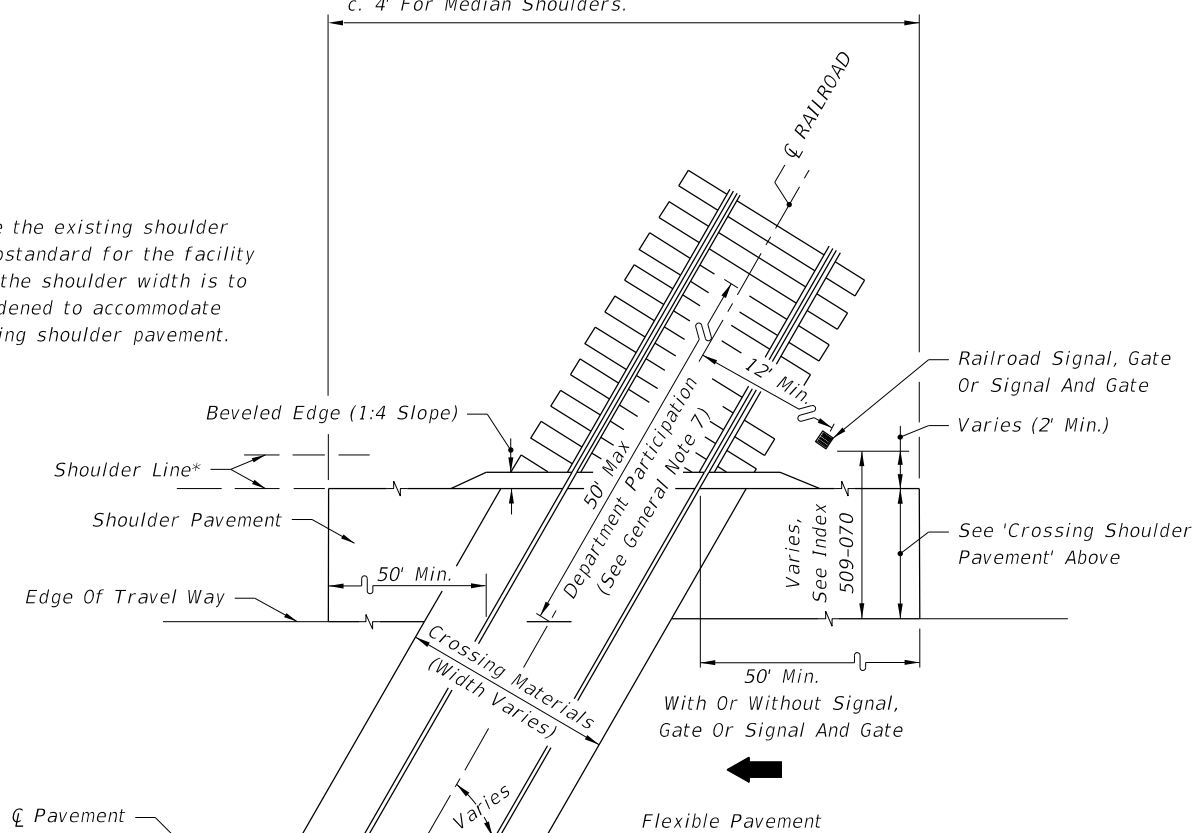
GENERAL NOTES

1. The Railroad Company will furnish and install all track bed (ballast), crossties, rails, crossing surface panels and accessory components. All pavement material, including that through the crossing, will be furnished and installed by the Department or its Contractor, unless negotiated otherwise.
2. When a railroad grade crossing is located within the limits of a highway construction project, a transition pavement will be maintained at the approaches of the crossing to reduce vehicular impacts to the crossing. The transition pavement will be maintained as appropriate to protect the crossing from low clearance vehicles and vehicular impacts until the construction project is completed and the final highway surface is constructed.
3. The Central Rail Office will maintain a list of currently used Railroad Crossing Products and will periodically distribute the current list to the District Offices as the list is updated.
4. The Railroad Company shall submit engineering drawings for the proposed crossing surface type to the Construction Project Engineer and/or the District Rail Office for concurrence along with the List of Railroad Crossing Products. The approved engineering drawings of the crossing surface type shall be made a part of the installation agreement.
5. Sidewalks shall be constructed through the crossing between approach sidewalks of the crossing. Sidewalks shall be constructed with appropriate material to allow unobstructed travel through the crossing in accordance with ADA requirements.
6. Install pavement in accordance with the Specifications.
7. The Department will participate in crossing work, that requires adjustments to rail outside of the crossing, no more than 50 feet from the edge of the travel way.

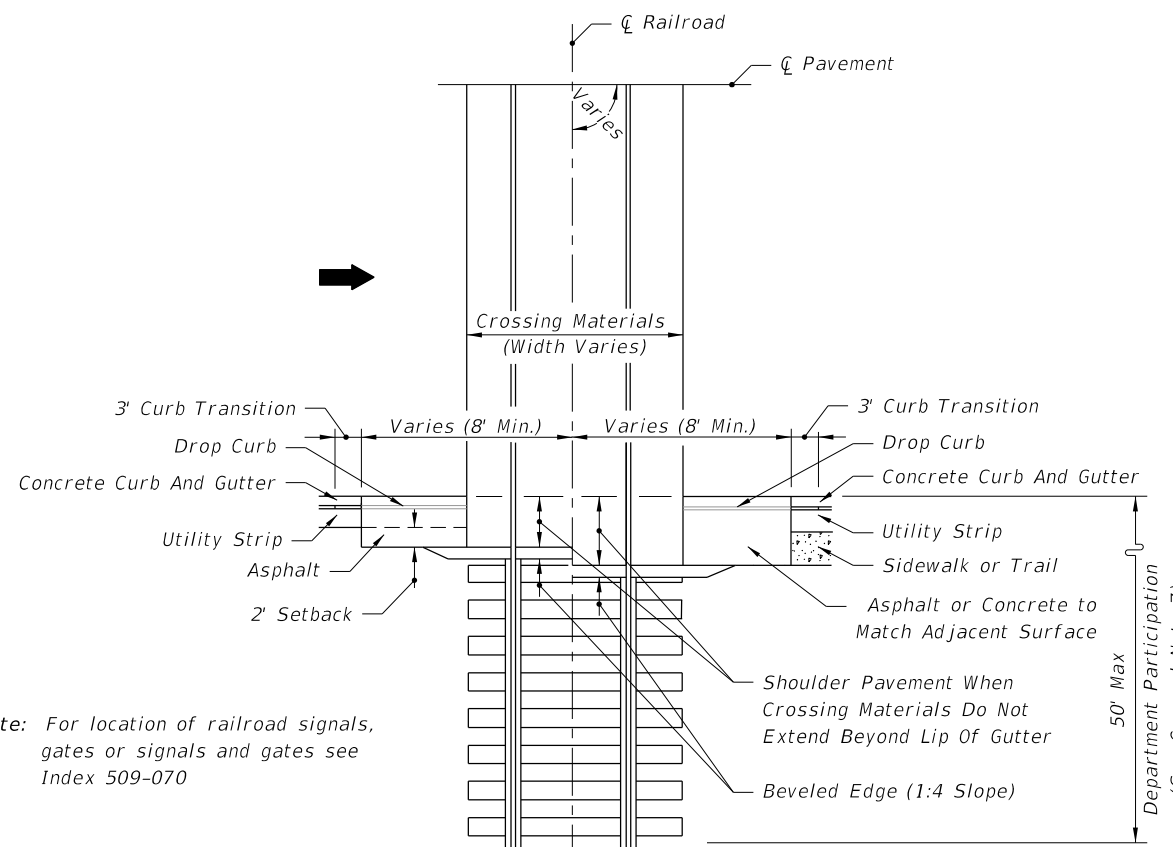
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Crossing Shoulder Pavement  
 (Except Area Occupied By Crossing Surfacing Material):  
 a. To Shoulder Line For Outside Shoulders Less Than 8' Wide.  
 b. To 8' Maximum Width For Outside Shoulders 8' Or Wider  
 (Regardless Of Approach Shoulder Pavement Width).  
 c. 4' For Median Shoulders.

\* Where the existing shoulder is substandard for the facility type, the shoulder width is to be widened to accommodate crossing shoulder pavement.

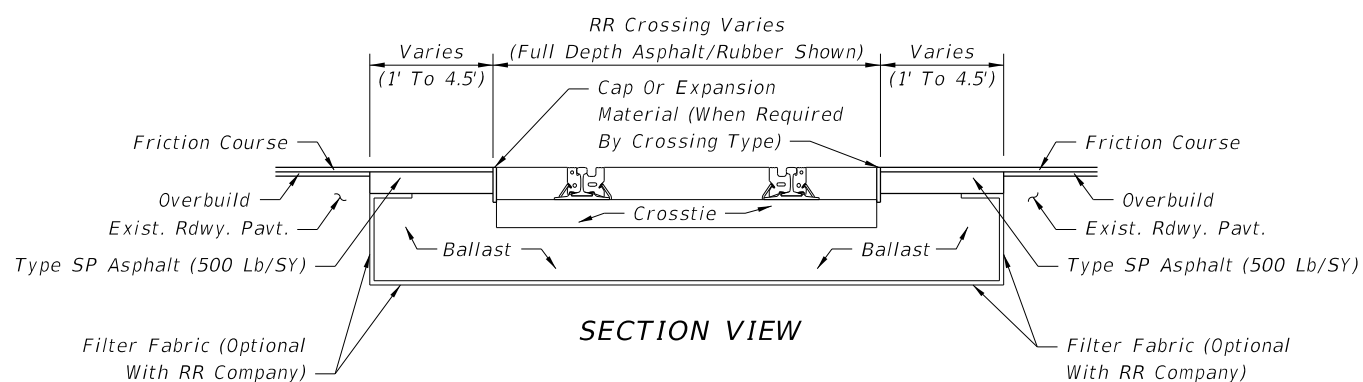


HALF PLAN  
 ROADWAYS WITH FLUSH SHOULDERS

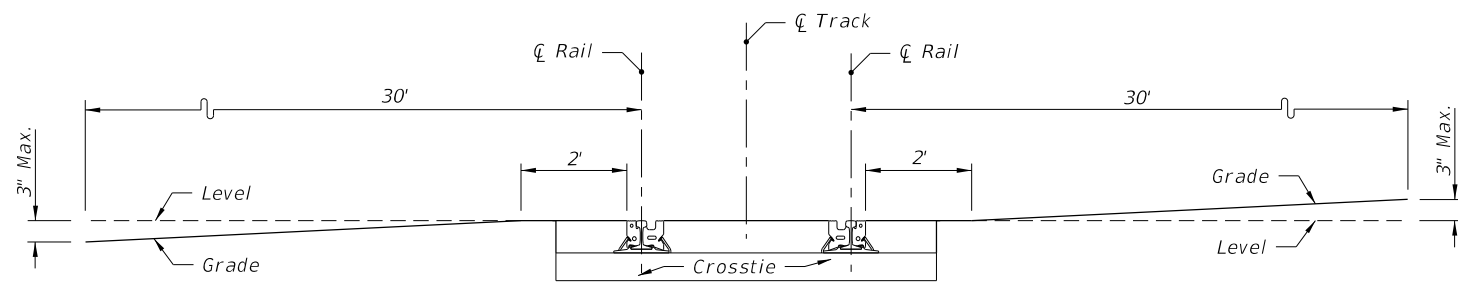


HALF PLAN  
 CURBED ROADWAYS

Note: For location of railroad signals, gates or signals and gates see Index 509-070




TYPICAL CROSSING MATERIAL REPLACEMENT AT RR CROSSINGS



To prevent low-clearance vehicles from becoming caught on the tracks, the crossing surface should be at the same plane as the top of the rails for a distance of 2 feet outside the rails. The surface of the highway should also not be more than 3 inches higher or lower than the top of the nearest rail at a point 30 feet from the rail unless track superelevation makes a different level appropriate. Vertical curves should be used to traverse from the highway grade to a level plane at the elevation of the rails. Rails that are superelevated, or a roadway approach section that is not level, will necessitate a site specific analysis for rail clearances.

VERTICAL ROADWAY ALIGNMENT THROUGH A RAILROAD CROSSING

12/22/2021 8:56:56 AM

LAST REVISION 11/01/19	DESCRIPTION:	 FY 2022-23 STANDARD PLANS	RAILROAD (GRADE) CROSSING	INDEX 830-T01	SHEET 2 of 2
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