Work this Index with Index 102-210, 102-220, 102-230 and 102-240.

STRUCTURAL STEEL:

Steel Plates and Rolled Sections shall be ASTM A709 Grade 36. Pipe piles shall be ASTM A252 Grade 2, Fy = 35 ksi.

BOLTS, LAG SCREWS AND THREADED BOLT STOCK:

Furnish high strength bolts in accordance with ASTM F3125 Grade A325 Type 1. Furnish Threaded Stock in accordance with ASTM A36. Furnish Lag Screws in accordance with ASTM A307. Furnish steel washers and nuts compatible with Bolts, Threaded Stock and Lag Screws.

TIMBER AND LAGGING:

Timber and Lagging shall be No. 1 Southern Yellow Pine.

BACKWALL BENT PILES:

Timber Piles:

10' Minimum Embedment into compacted backfill or into soil having a blow count greater than 6 (N>6). Ultimate Capacity greater than 18 tons.

Splices are not allowed on any timber piles.

H-Piles:

12' Minimum Embedment into compacted backfill or into soil having a blow count greater than 6 (N>6).

Ultimate Capacity greater than 18 tons.

Shims admissible between backwall pile and cap. Test piles are not required for backwall piles.

EXPANSION BEARINGS:

Inspect the PTFE (Teflon) layer and stainless steel plate prior to installation. Do not use bearings that have a severely damaged or unbonded PTFE layer. Clean PTFE of all grit and grime prior to installation. Clean Stainless steel plate of all grit and grime prior to installation and finish to a smooth buffed surface.

DISTRIBUTING BEAMS:

Longitudinal stops restraining the distributing beams may be lengthened or shortened to center the distributing beam bearing on the cap beam.

The longitudinal stops are to bear on the distributing beam end frame.

EXPANSION JOINT SETTINGS:

Install the expansion joint considering the total continuous bridge length, location of fixed bearings and ambient temperature at the time of installation, assume a 1" expansion joint opening at 70 degrees F.

STORAGE FACILITY:

Contact FDOT Statewide Aluminum Shop 2590 Camp Rd. Oviedo, Fl. 407-278-2727

For shipping weights and dimensions of Temporary Bridge elements.

SHIPPING WEIGHTS AND DIMENSIONS:

Decking Sizes:

Type	Length	Width	Weight (lbs.)
Curb	5'	6'-9"	800
Curb	1 O'	6'-9"	1420
Curb	15'	6'-9"	2200
Curb	20'	6'-9"	2800
NonCurb	5'	5'-3''	650
NonCurb	10'	5'-3"	1000
NonCurb	15'	5'-3"	1600
NonCurb	20'	5'-3"	2100

Shipping weights and dimensions of other bridge components can be referenced in "Acrow Panel Bridging, Series 300, Technical Handbook".

TRAFFIC RAILING NOTES:

See Index 536-001 for component details, geometric layouts and associated notes not fully detailed herein.

CONCRETE: Concrete for Transition Blocks shall be Class II (Bridge Deck).

THRIE-BEAM PANEL: Steel Thrie-Beam Elements shall meet the requirements of AASHTO M180, Type II (Zinc coated).

BOLTS, NUTS AND WASHERS: Bolts, nuts and round washers shall be in accordance with AASHTO M180. Plate Washers shall be in accordance with ASTM A36 or ASTM A709 Grade 36. Do not drill Temporary Bridge components to attach Guardrail. Guardrail Bolts shall be placed between Truss members as shown in Index 102-240.

 ${\it COATINGS:}$ All Nuts, Bolts, Anchors, Washers and Backer Plates shall be hot-dip galvanized in accordance with the Specifications.

WOOD BLOCKS: All wood blocks, including required wedge shaped blocks shall be Pressure Treated Lumber in accordance with Specifications Section 955. Bolt holes in blocks to be centered $(\pm 1/4")$.

PAYMENT:

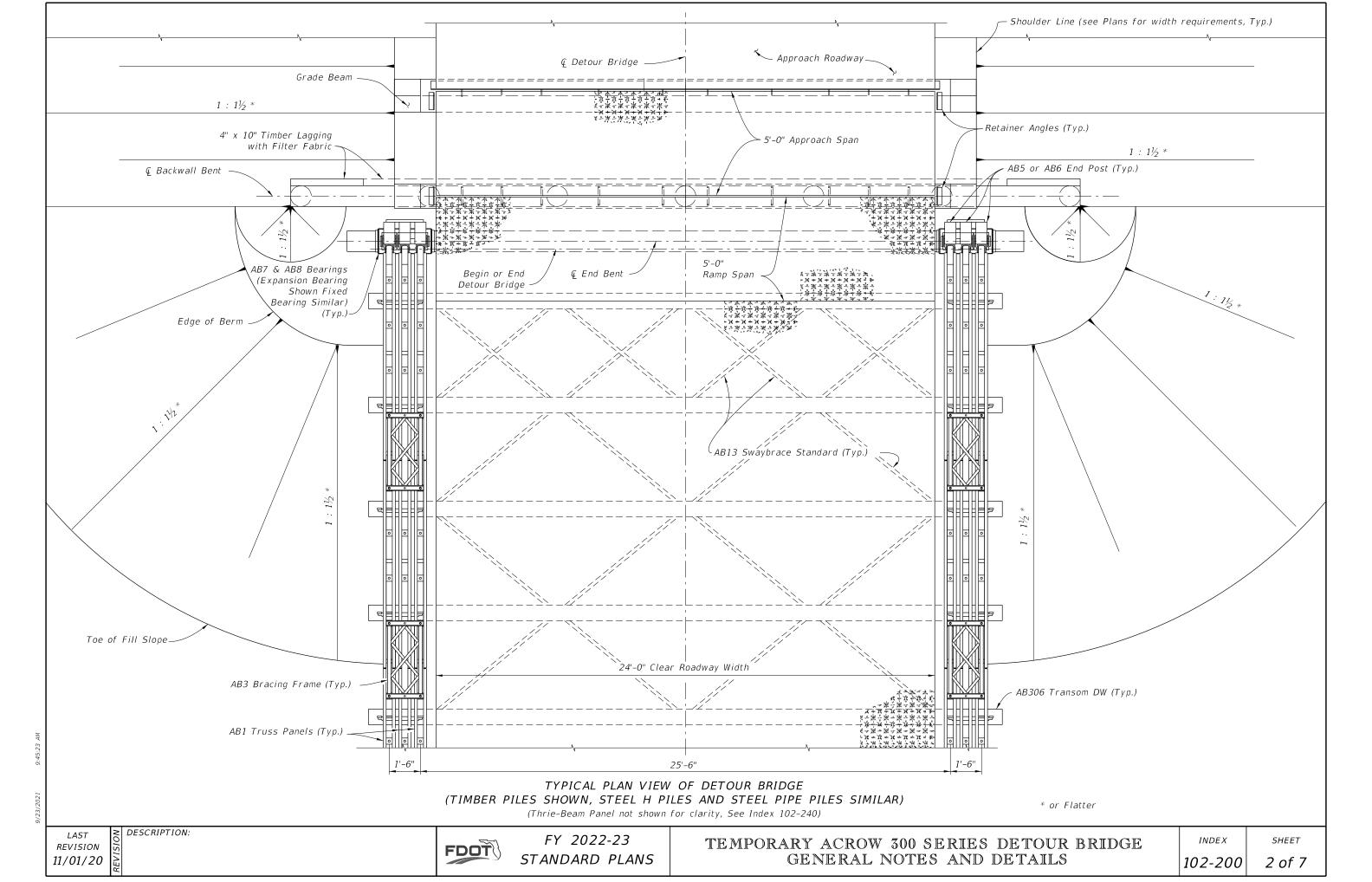
Temporary Detour Bridge is to be paid for under Contract Unit Price for Special Detour. If a temporary bridge system other than that shown herein is used, the Contractor is responsible for renting or purchasing their own system. Payment for Temporary Guardrail work and Transition Block will be made under Pay Item Temporary Guardrail, LF.

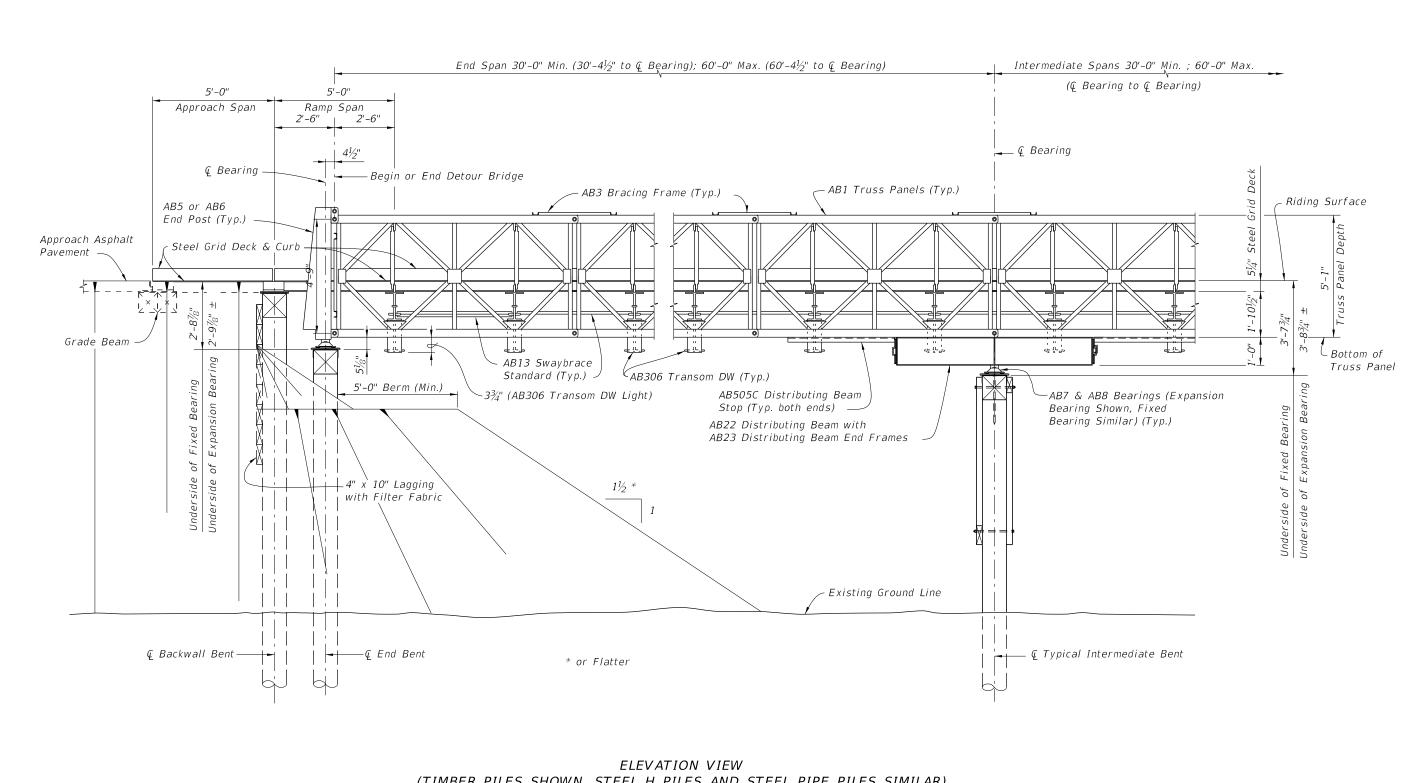
Furnish and install Bridge Thrie-Beam Panels and all associated hardware as shown.

Payment will be made with the Temporary Detour Bridge under the Pay Item Special Detour,

LS. Turn over Bridge Thrie-Beam Panels and all associated hardware to the Department with

the Detour Bridge components per Specifications Section 102-6.





(TIMBER PILES SHOWN, STEEL H PILES AND STEEL PIPE PILES SIMILAR)

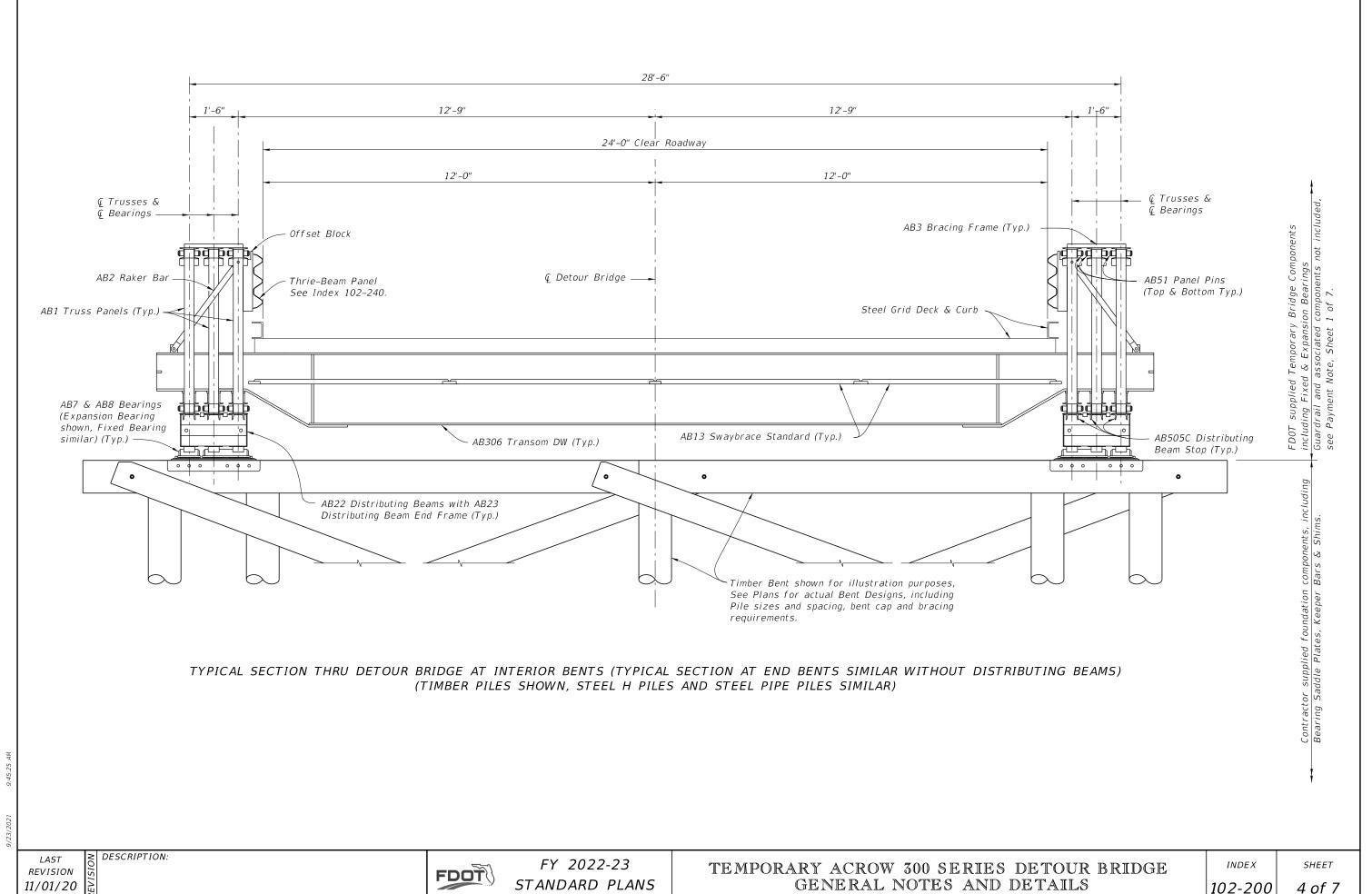
(Thrie-Beam Panel not shown for clarity, See Index 102-240)

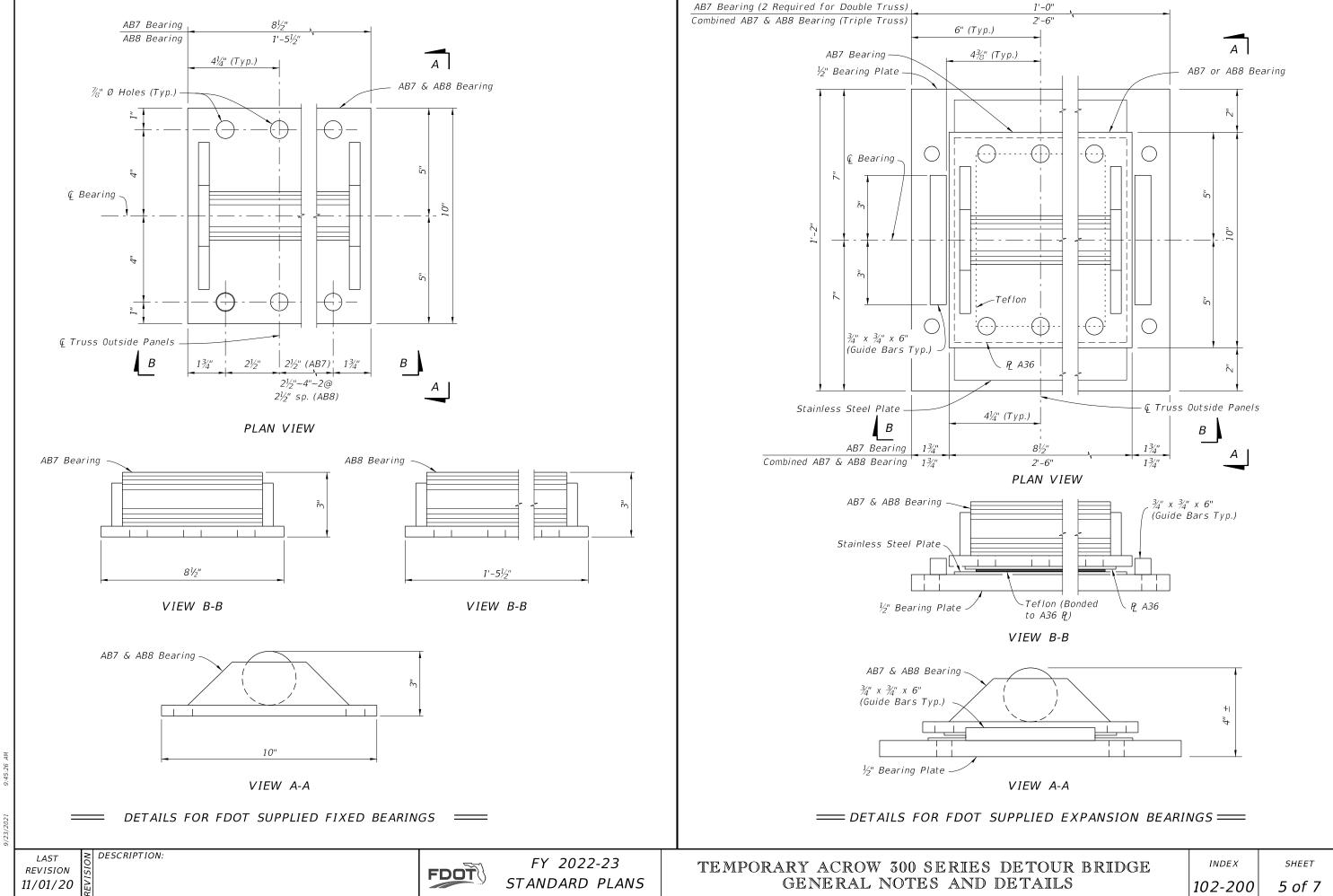
REVISION 11/01/20

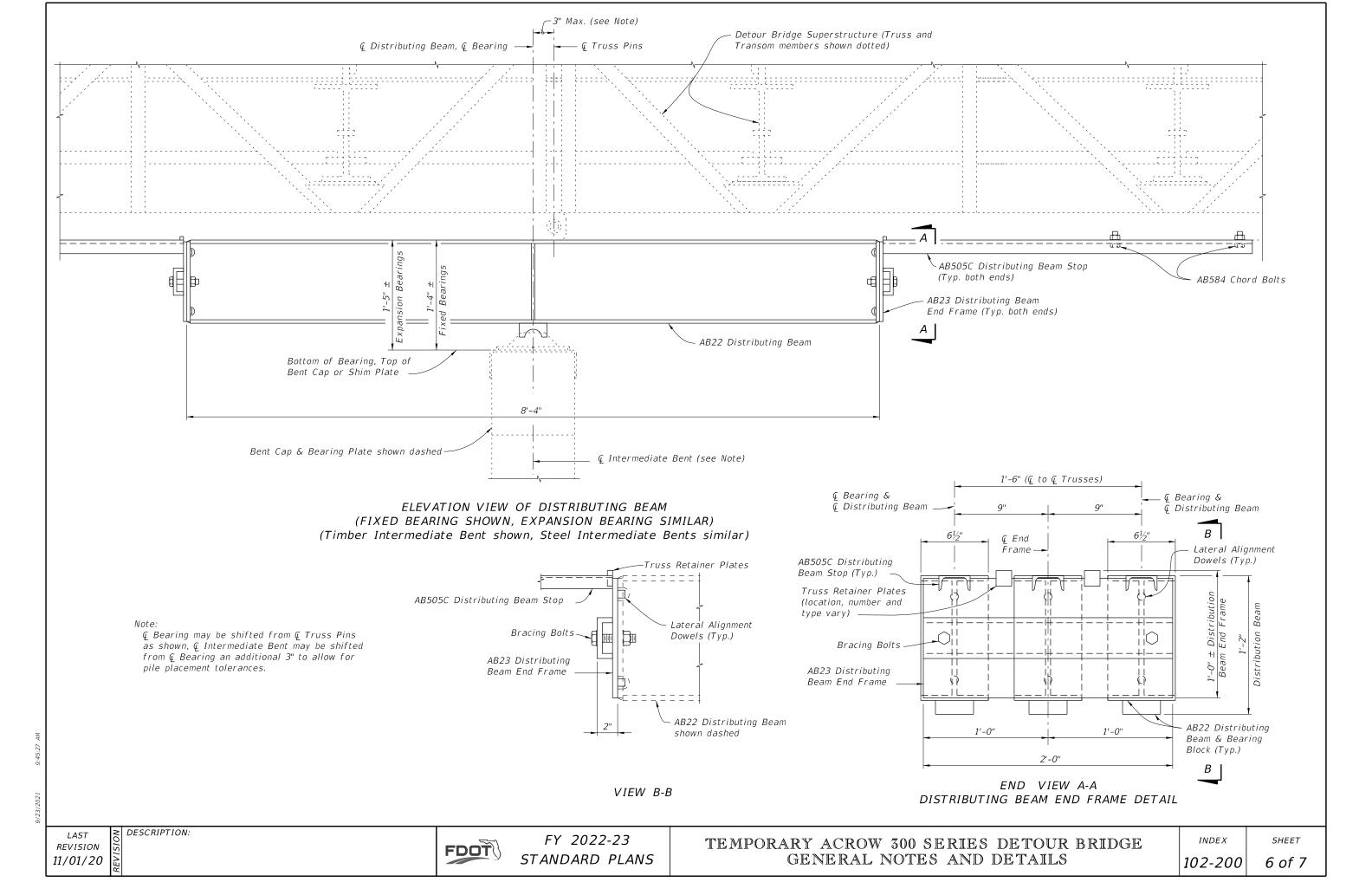
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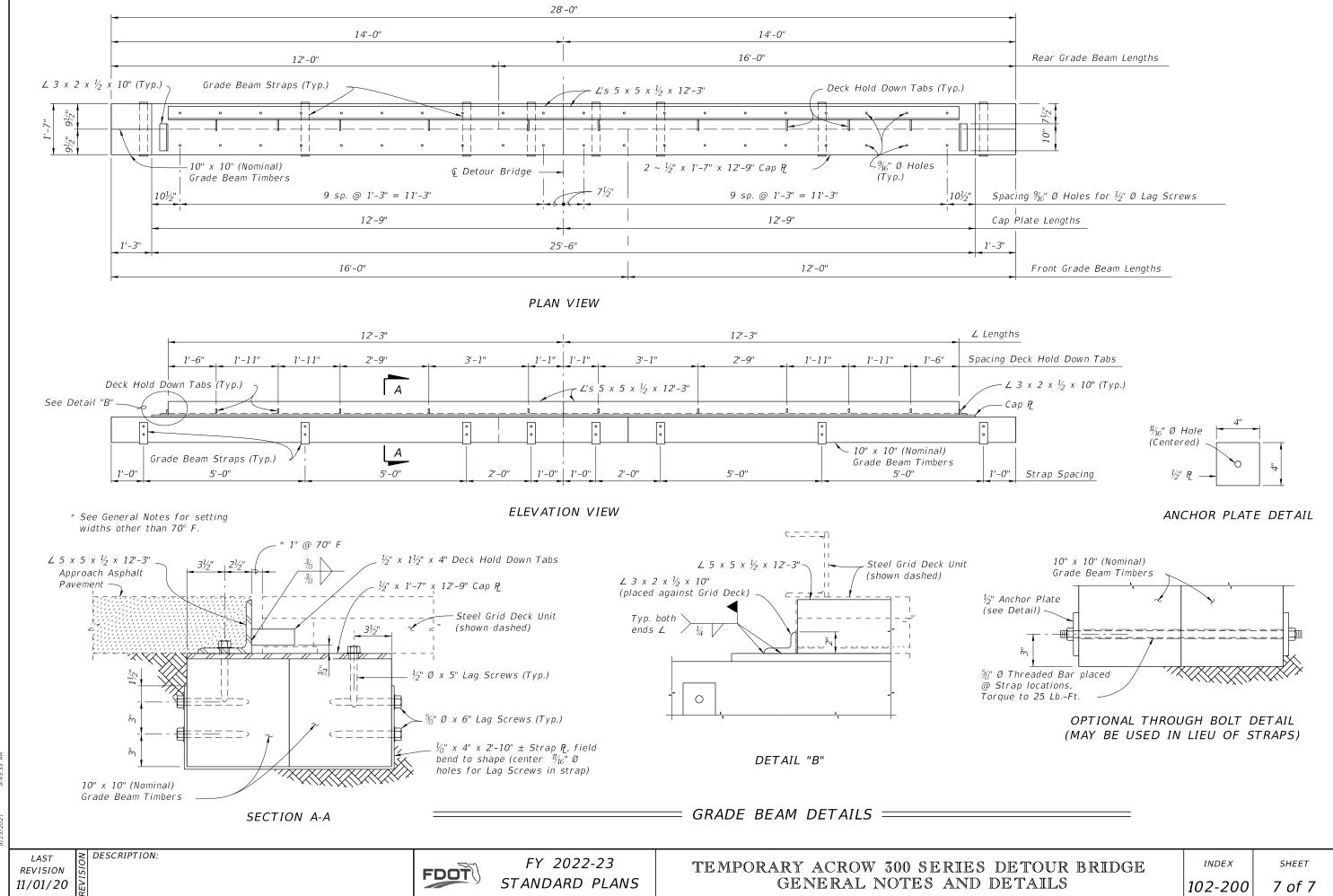
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Work this Index with Index 102-210, 102-220 and 102-230.

STRUCTURAL STEEL:

Steel Plates shall be ASTM A709 Grade 36.

EXPANSION BEARINGS:

Inspect the PTFE (Teflon) layer and stainless steel plate prior to installation. Do not use bearings that have a severely damaged or unbonded PTFE layer. Clean PTFE of all grit and grime prior to installation. Clean Stainless steel plate of all grit and grime prior to installation and finish to a

smooth buffed surface.

DISTRIBUTION BEAMS:

Distribution beam stops restraining the distribution beams may be lengthened or shortened to center the distributing beam bearing on the cap beam.

The longitudinal stops are to bear on the distributing beam end frame.

EXPANSION JOINT SETTINGS:

Install the expansion joint considering the total continuous bridge length, location of fixed bearings and ambient temperature at the time of installation, assume a 2" expansion joint opening at 70 degrees F, (Expansion joint depends on span/bridge length and configuration).

STORAGE FACILITY:

Contact

FDOT Statewide Aluminum Shop 2590 Camp Rd. Oviedo, Fl. 407-278-2727

For shipping weights and dimensions of Temporary Bridge elements.

Contractor to coordinate with Storage Facility and Acrow to obtain required parts list.

Shipping weights and dimensions of other bridge components can be referenced in "Acrow Panel Bridging, Series 700XS, Technical Handbook".

APPROACH TRAFFIC RAILING NOTES:

See Index 536-001 for component details, geometric layouts and associated notes not fully detailed herein.

CONCRETE: Concrete for Transition Blocks shall be Class II (Bridge Deck).

THRIE-BEAM PANEL: Steel Thrie-Beam Elements shall meet the requirements of AASHTO M180, Type II (Zinc coated).

BOLTS, NUTS AND WASHERS:

Bolts, nuts and round washers shall be in accordance with AASHTO M180. Plate Washers shall be in accordance with ASTM A36 or ASTM A709 Grade 36. Do not drill Temporary Bridge components to attach Guardrail. Guardrail Bolts shall be placed between Truss members as shown in Index 102-240.

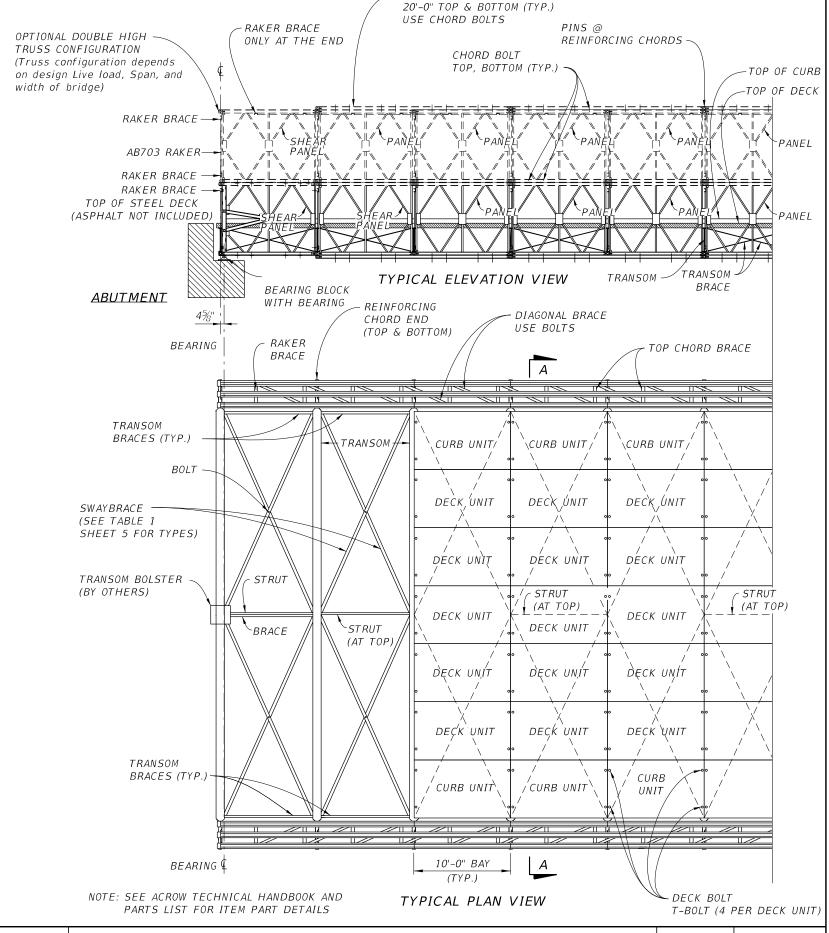
COATINGS: All Nuts, Bolts, Anchors, Washers and Backer Plates shall be hot-dip galvanized in accordance with the Specifications.

WOOD BLOCKS: All wood blocks, including required wedge shaped blocks shall be Pressure Treated Lumber in accordance with Specifications Section 955. Bolt holes in blocks to be centered $(\pm 1/4")$.

PAYMENT:

Temporary Detour Bridge is to be paid for under Contract Unit Price for Special Detour. If a temporary bridge system other than that shown herein is used, the Contractor is responsible for renting or purchasing their own system. Payment for Temporary Guardrail work and Transition Block will be made under Pay Item Temporary Guardrail, LF.

Furnish and install Bridge Thrie-Beam Panels and all associated hardware as shown. Payment will be made with the Temporary Detour Bridge under the Pay Item Special Detour, LS. Turn over Bridge Thrie-Beam Panels and all associated hardware to the Department with the Detour Bridge components per Specifications Section 102-6.

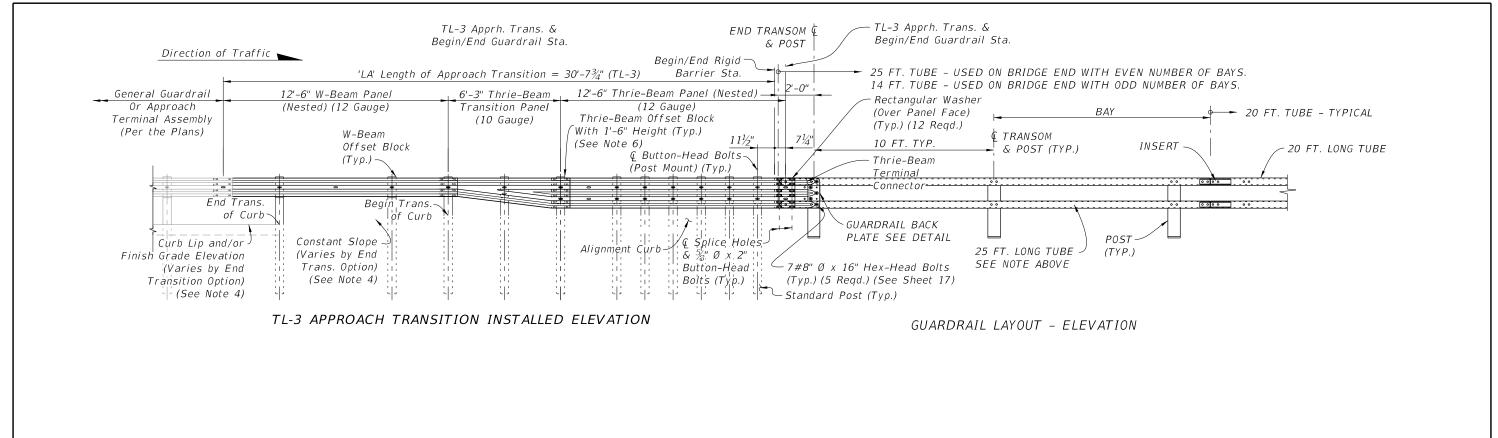


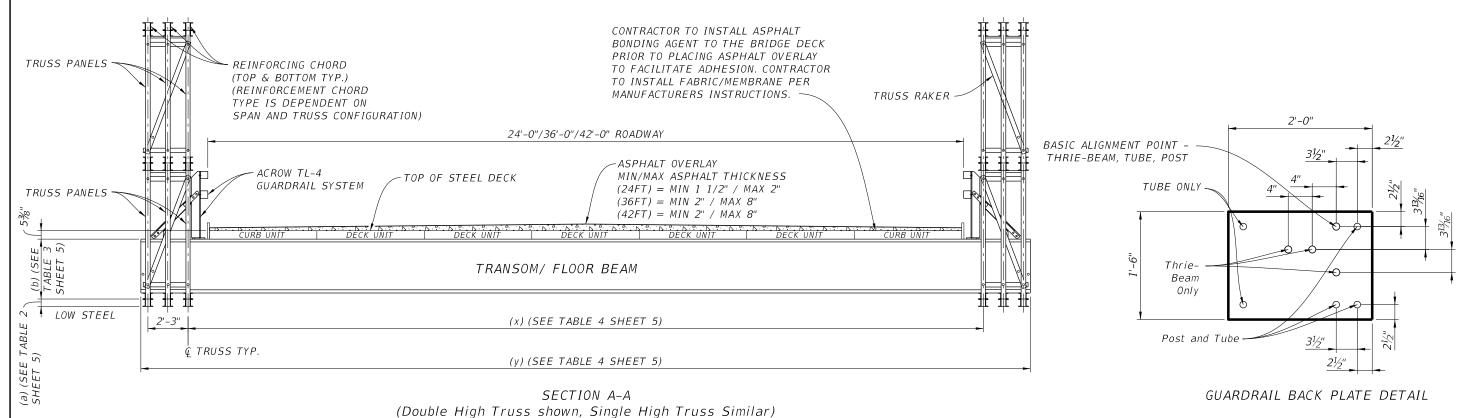
REINFORCING CHORD

LAST REVISION 11/01/20

DESCRIPTION:







NOTE: SEE ACROW TECHNICAL HANDBOOK AND PARTS LIST FOR ITEM NUMBER DETAILS

REVISION 11/01/20

DESCRIPTION:

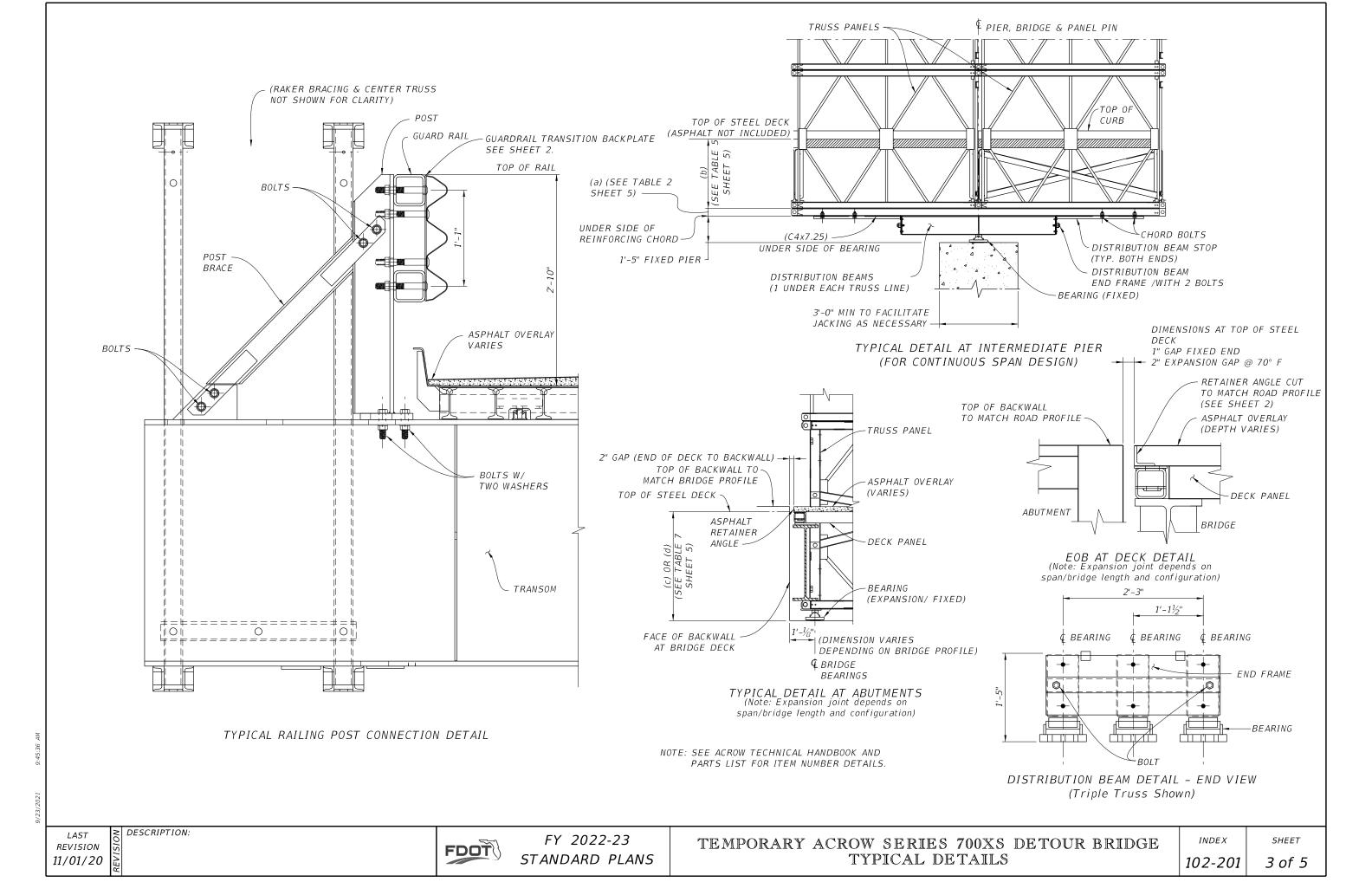
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FY 2022-23 STANDARD PLANS

TEMPORARY ACROW SERIES 700XS DETOUR BRIDGE BEAM AND GUARDRAIL DETAILS

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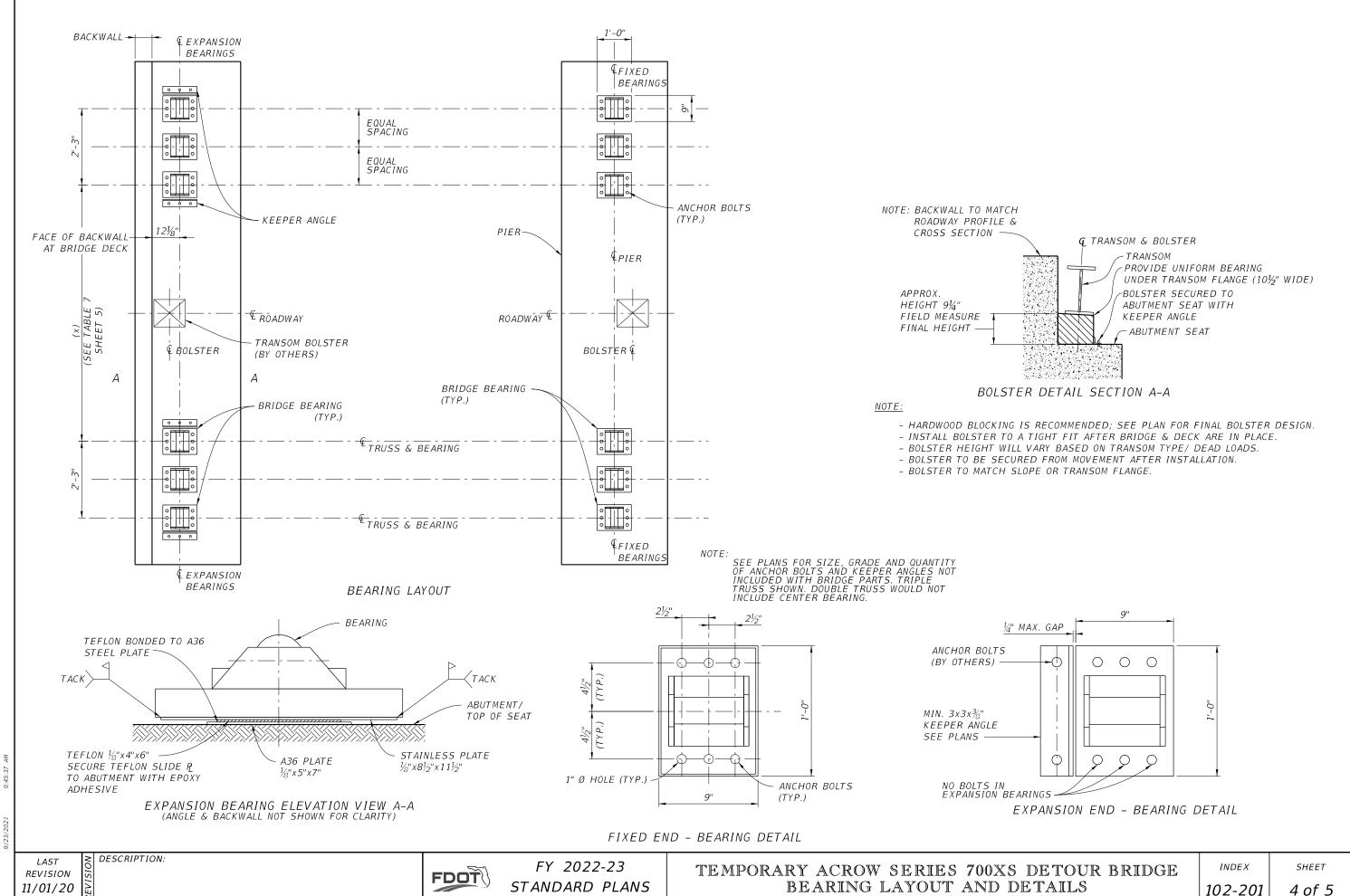


TABLE 1				
	Swaybrace / Transom Brace			
Bridge Roadway width (ft)	Transom	Swaybrace Part # (Single)	Swaybrace Part # (Double)	Transom Brace Part #
24	SC0017	AB590	AB515	AB519
36	AB957	AB891	AB891	AB519
42	AB978	AB979	AB979	AB519

TABLE 2			
(a) Reinfo	orcing Chord	Thickness	
Regular Heavy SuperHea Reinforcing Reinforcing Reinforcin Chord Chord Chord Thickness Thickness Thicknes			
4"	5"	6"	

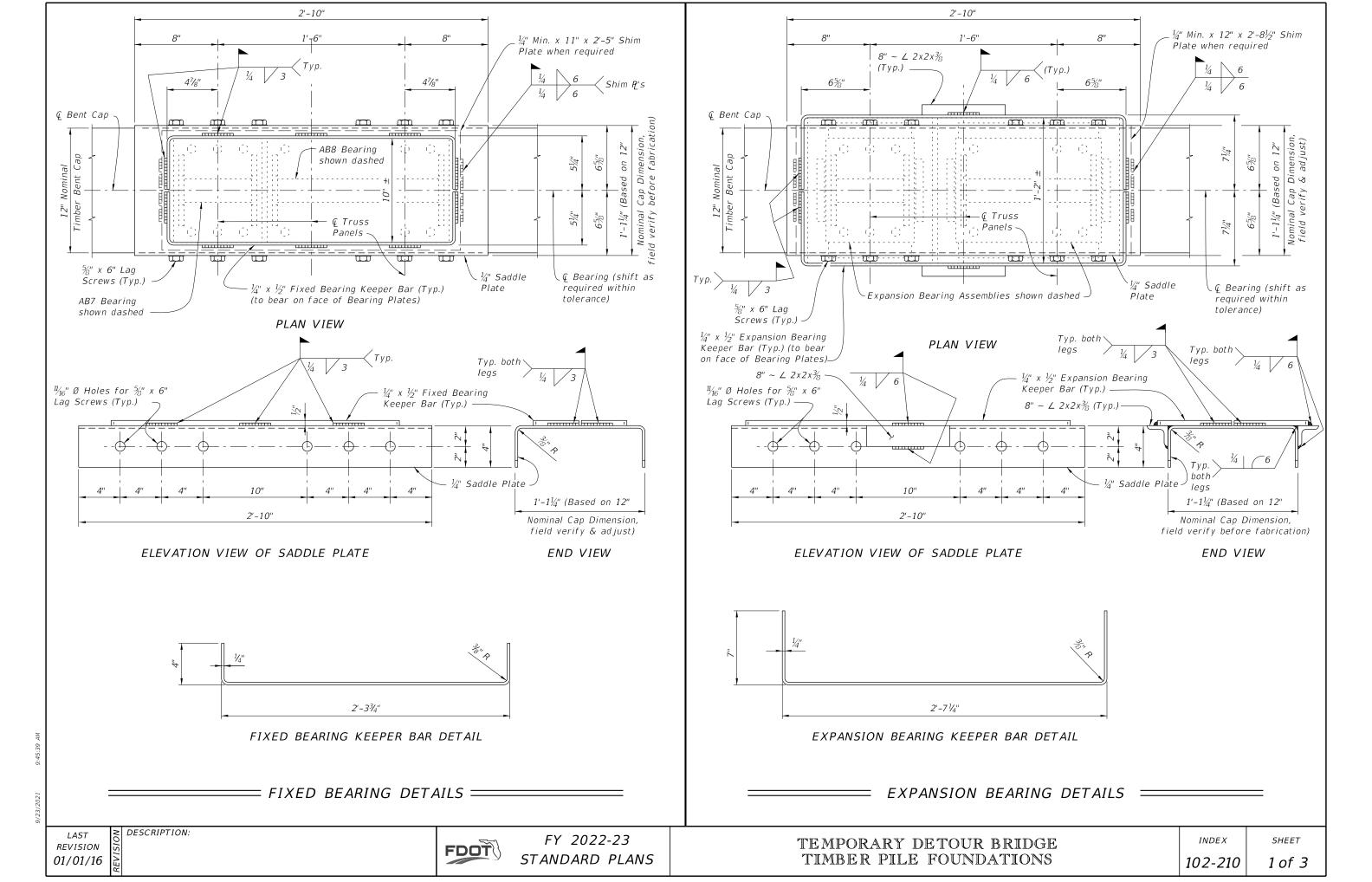
I ABLE 3				
Bridge Roadway width (ft)	Transom Part #	(b) Height Bottom of Truss Chord to top of Transom		
24	SC0017	28 ⁵ ⁄ ₁₆ "		
36	AB957	40¾ ₆ "		
42	AB978	43"		

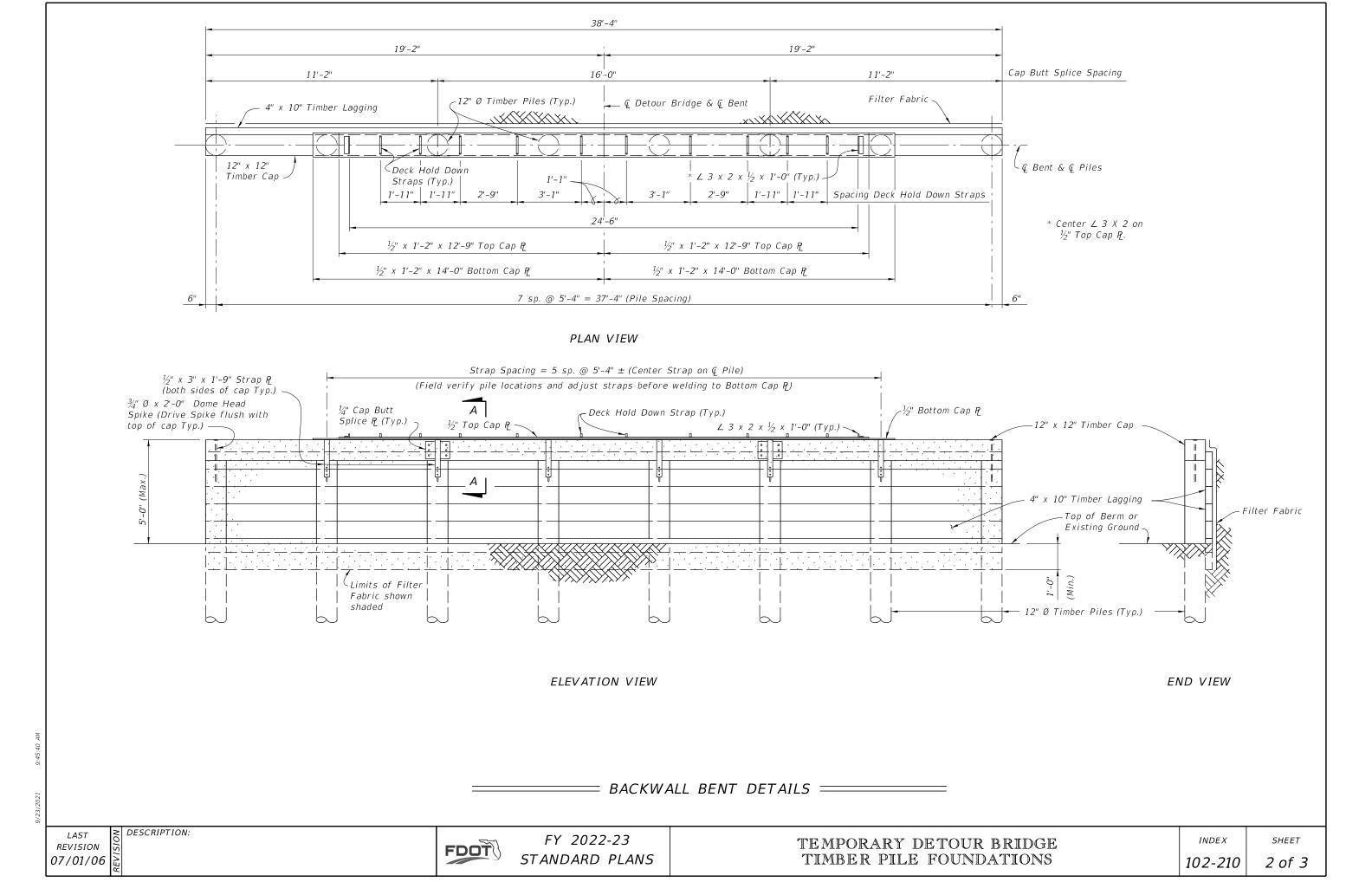
TABLE 4			
Bridge Roadway width (ft)	Transom Part #	(x) • to inner truss to • truss	(y) Transom Beam Length
24	SC0017	26'-1"	31'-4"
36	AB957	38'-4 ¹³ / ₁₆ "	43'-7 ¹³ / ₁₆ "
42	AB978	44'-43%"	49'-7 % "

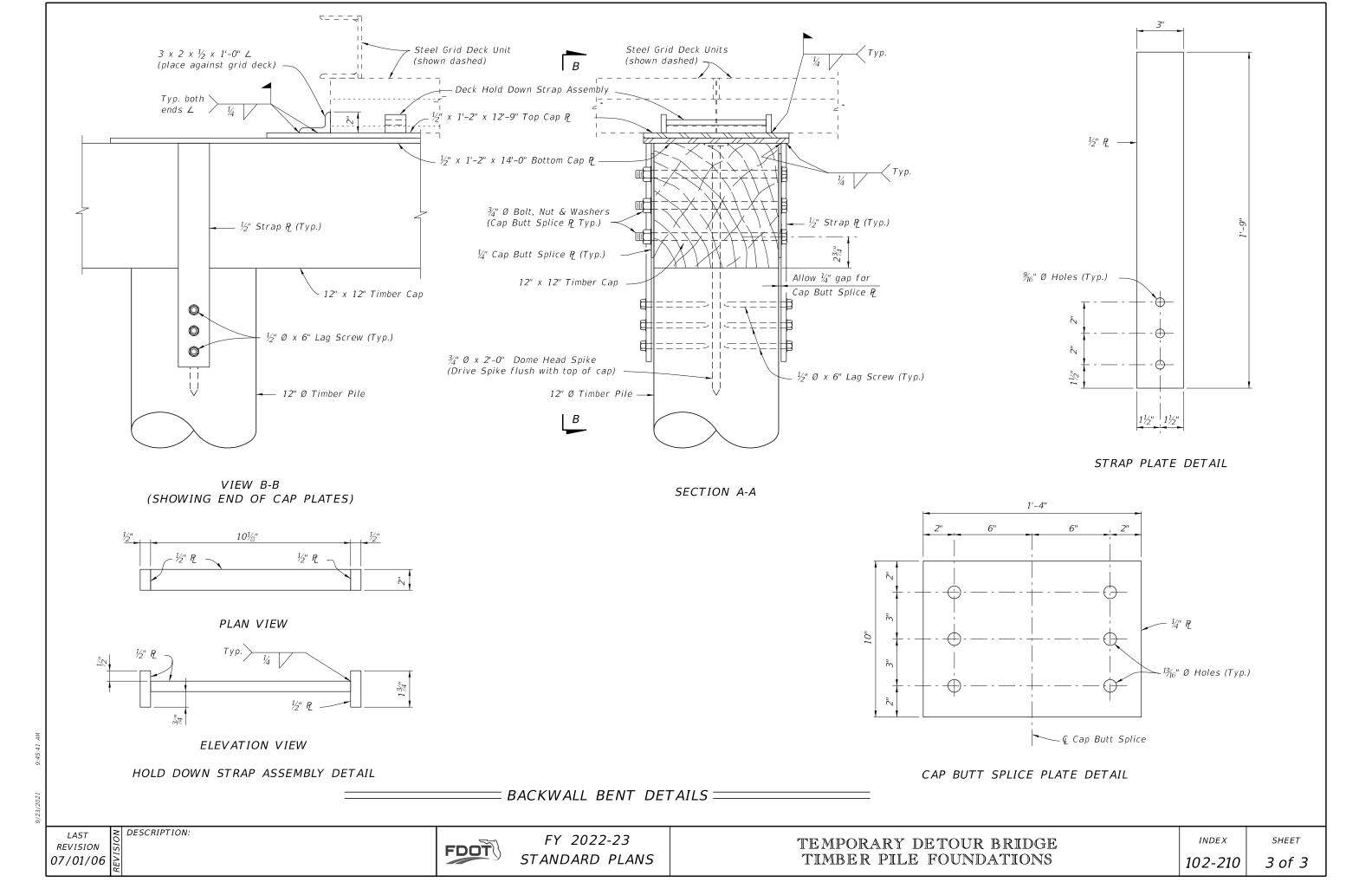
TABLE 5				
Bridge Roadway width (ft)	Transom Part #	(b) Height Bottom of Truss Chord to top of Deck		
24	SC0017	33 ¹ / ₁₆ "		
36	AB957	45% <u>16</u> "		
42	AB978	48 % "		

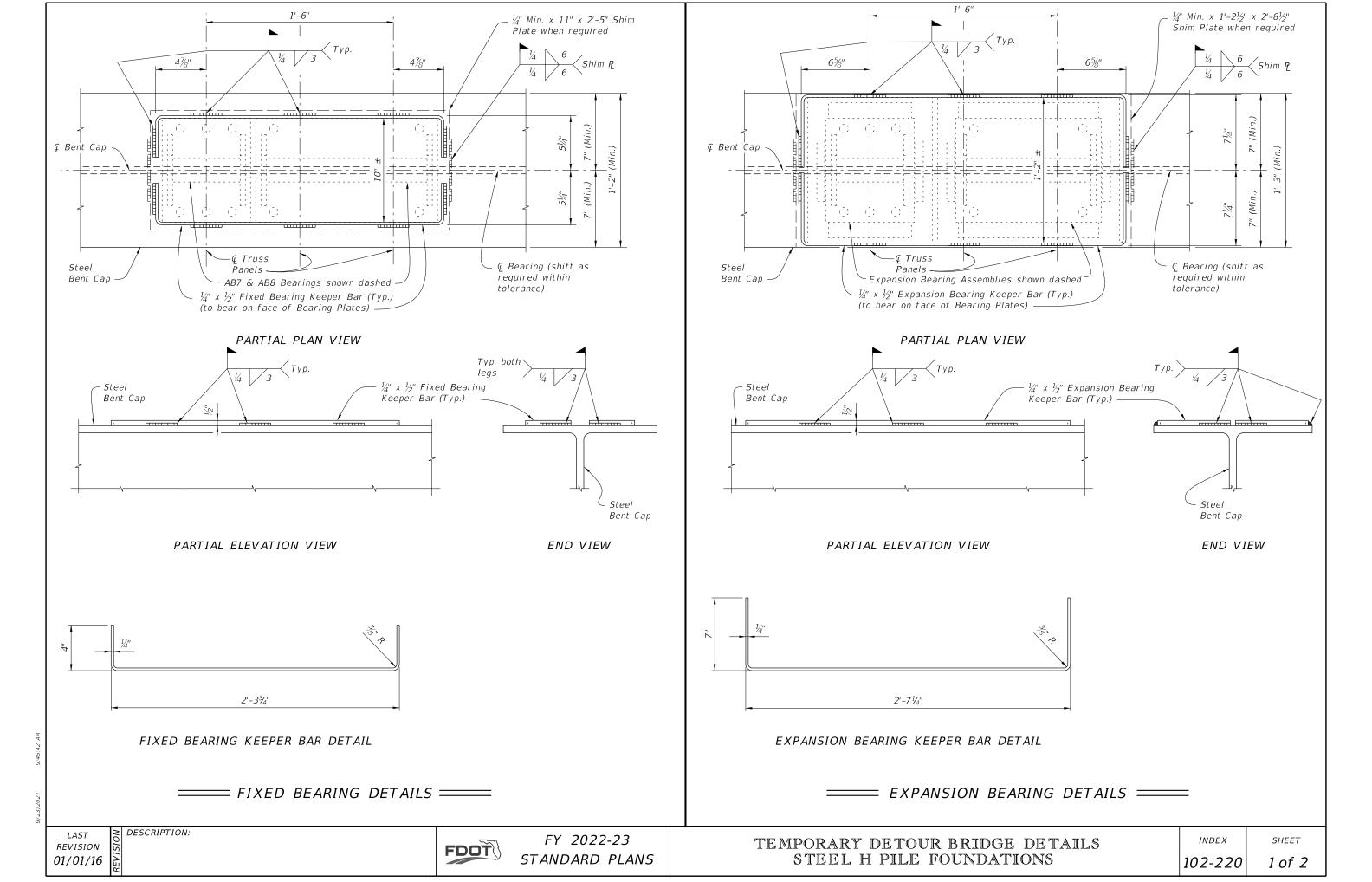
TABLE 6				
Bridge Roadway width (ft)	Transom Part #	(c) Height Bottom of fixed bearing to top of Deck	(d) Height Bottom of expansion bearing to top of Deck	
24	SC0017	39½ ₁₆ "	397 ₁₆ "	
36	AB957	50 ¹⁵ / ₁₆ "	51 ⁵ ⁄ ₁₆ "	
42	AB978	53¾"	54½"	

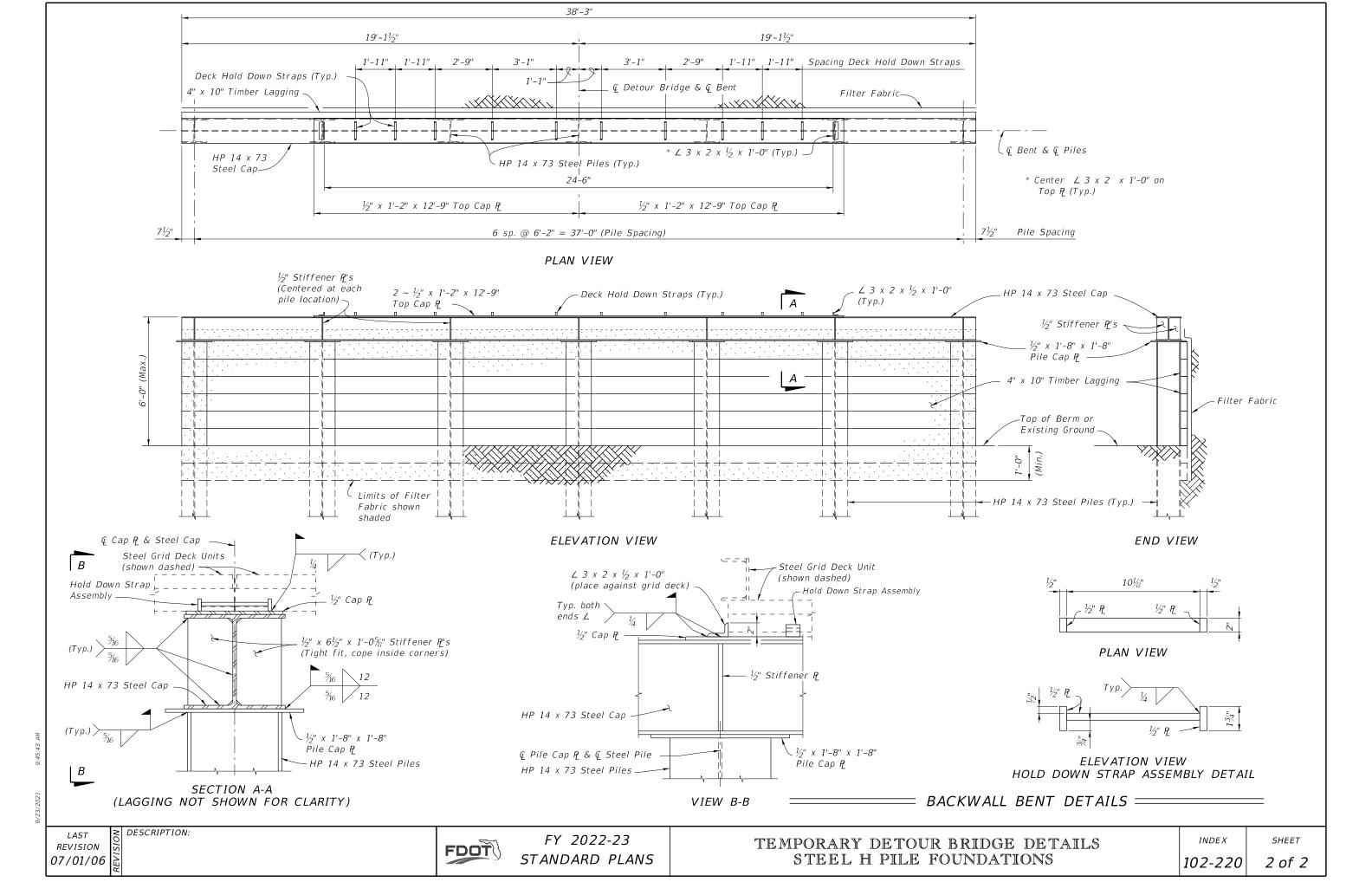
TABLE 7			
Bridge Roadway width (ft)	Transom Part #	(x) • to inner truss to • truss	
24	SC0017	26'-1"	
36	AB957	38'-4 ¹³ / ₁₆ "	
42	AB978	44'-43/8"	

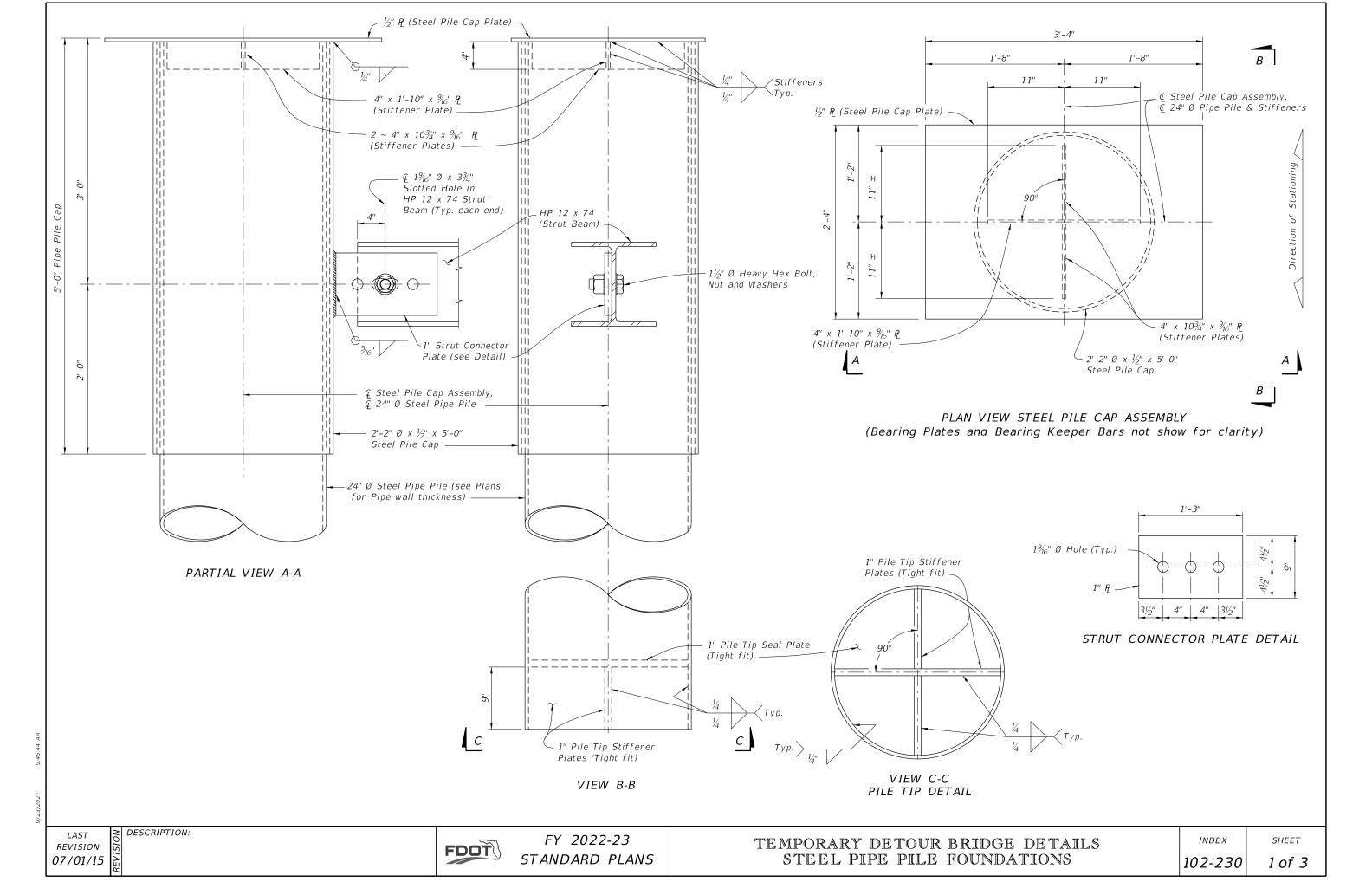


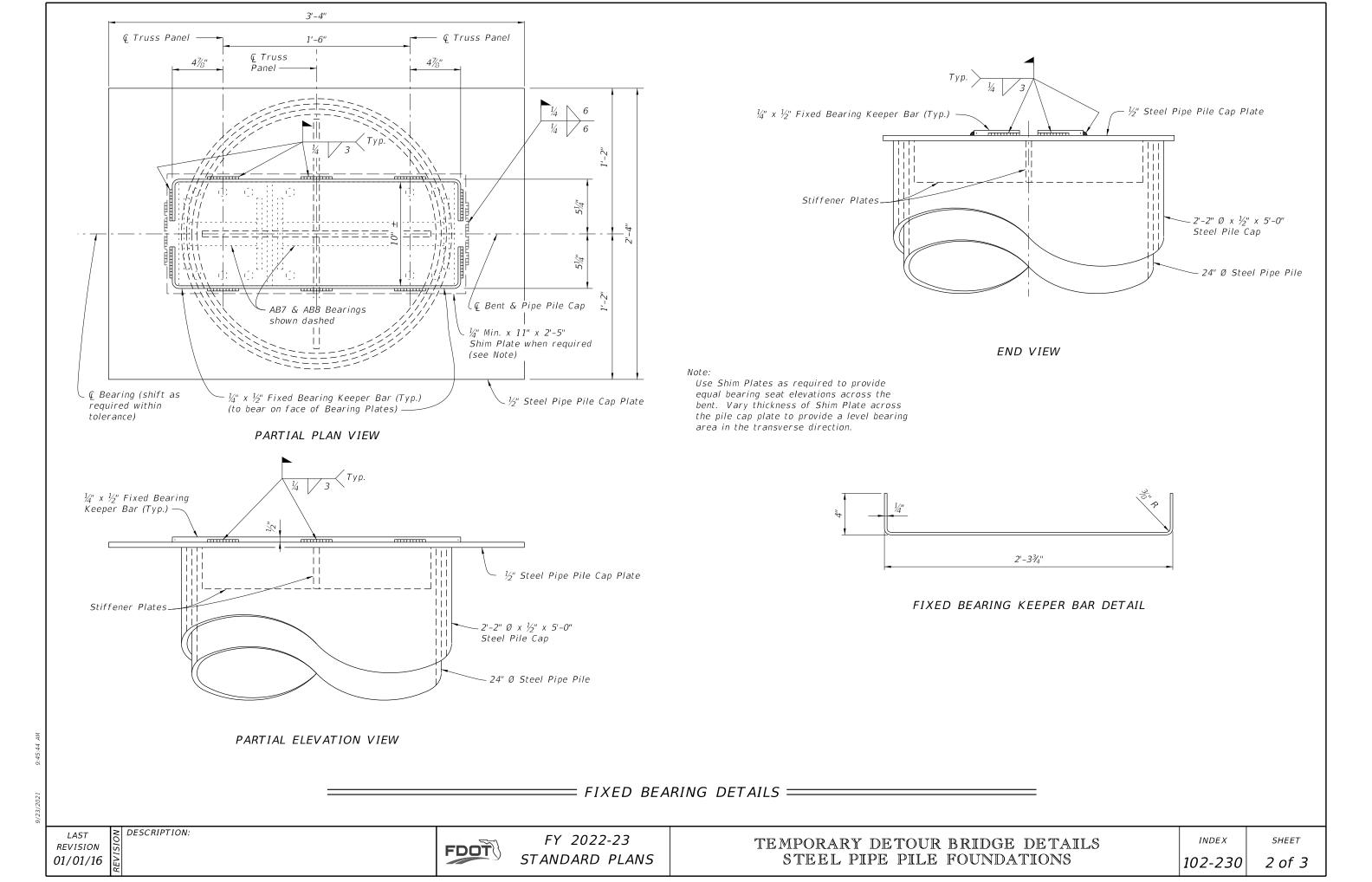


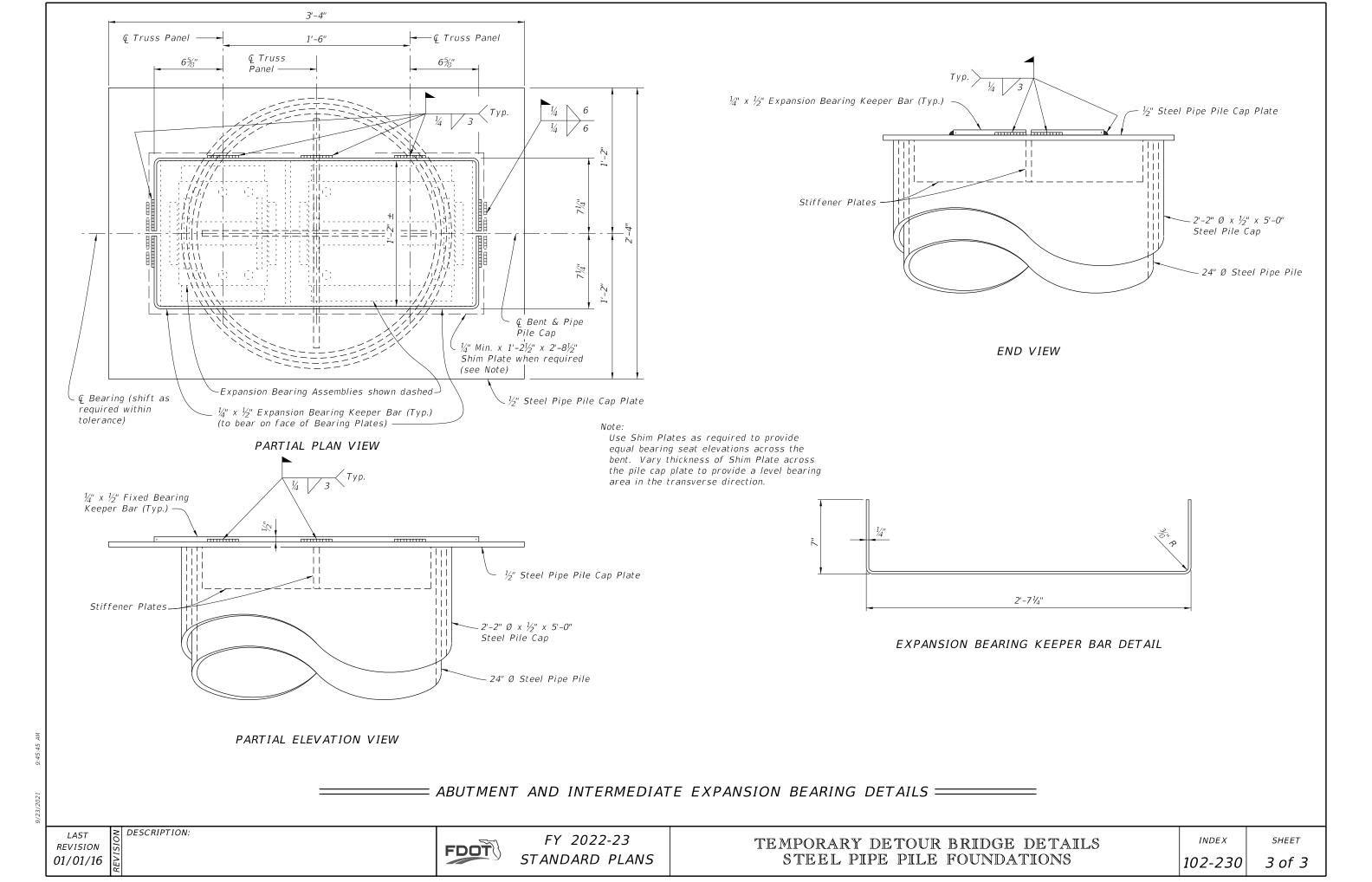


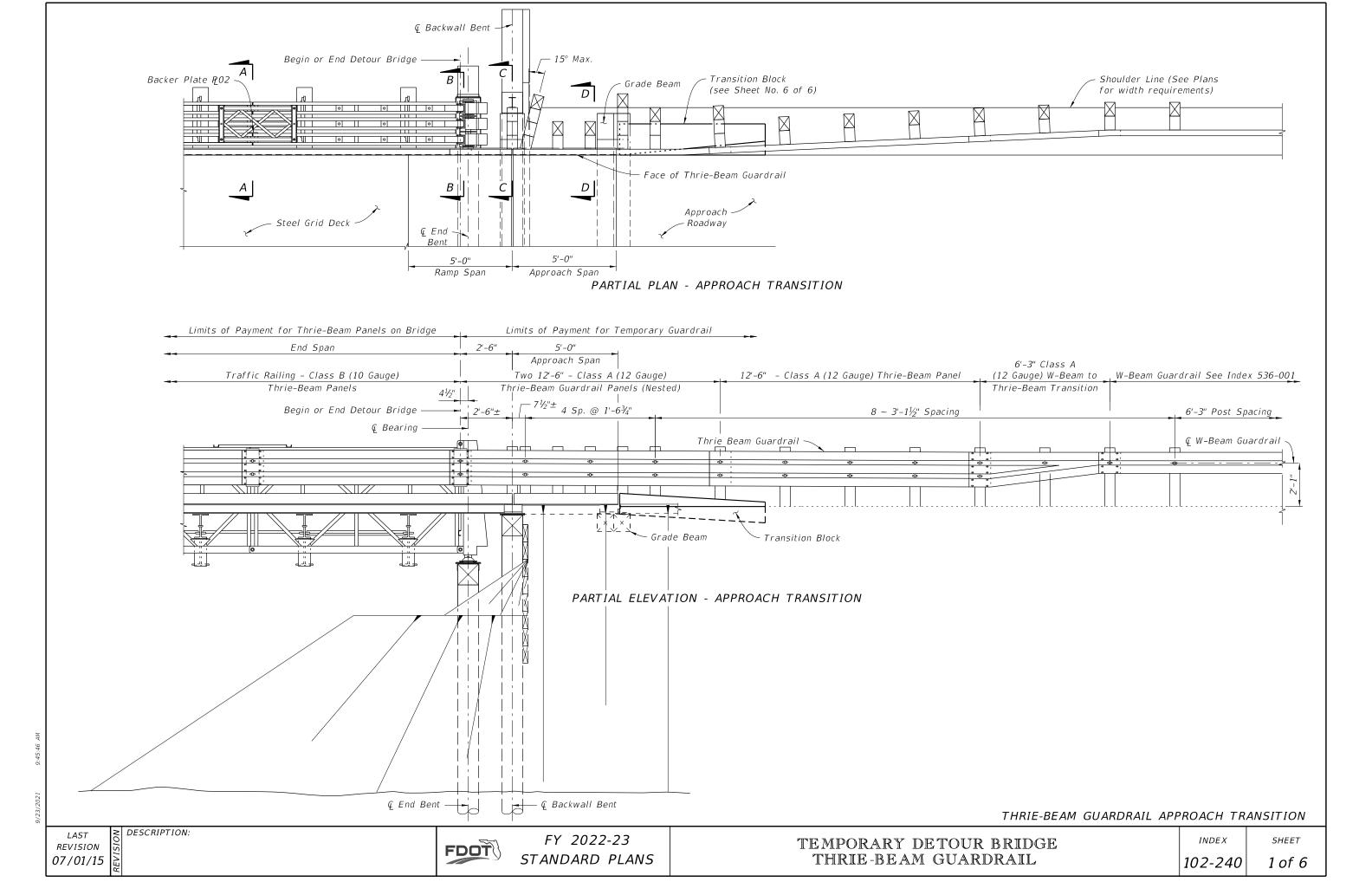


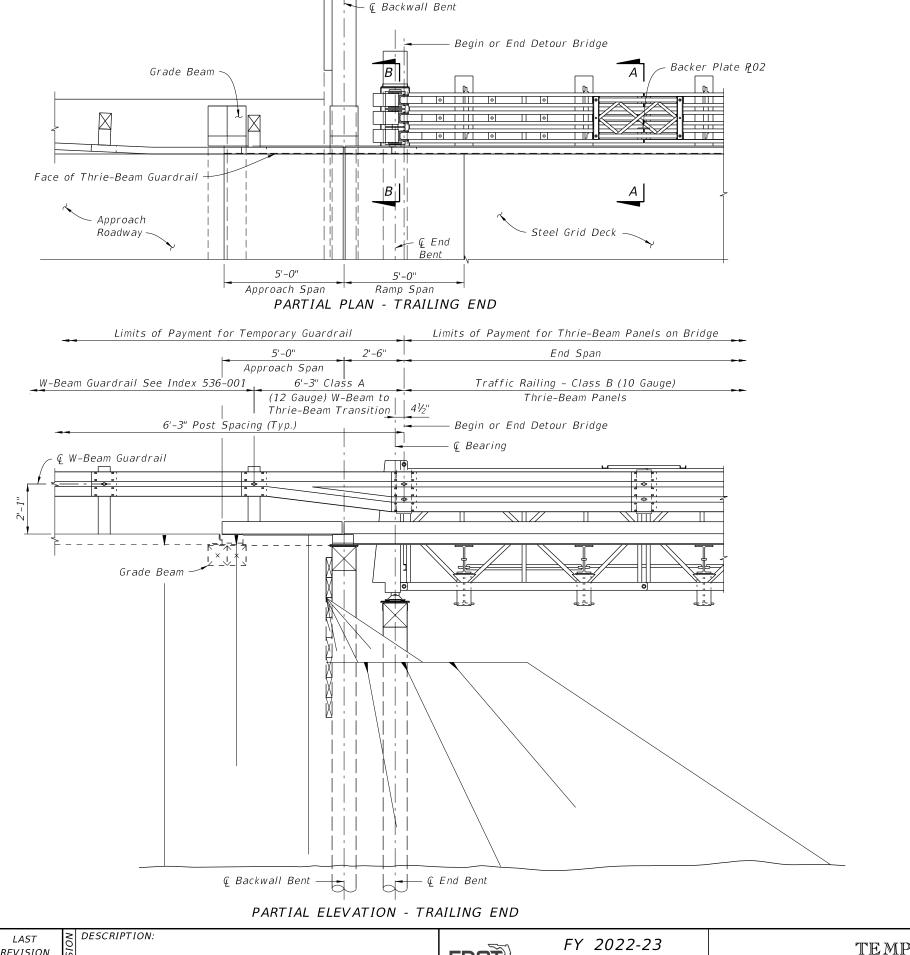


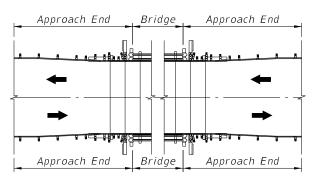




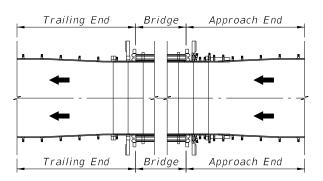








TWO-WAY TRAFFIC



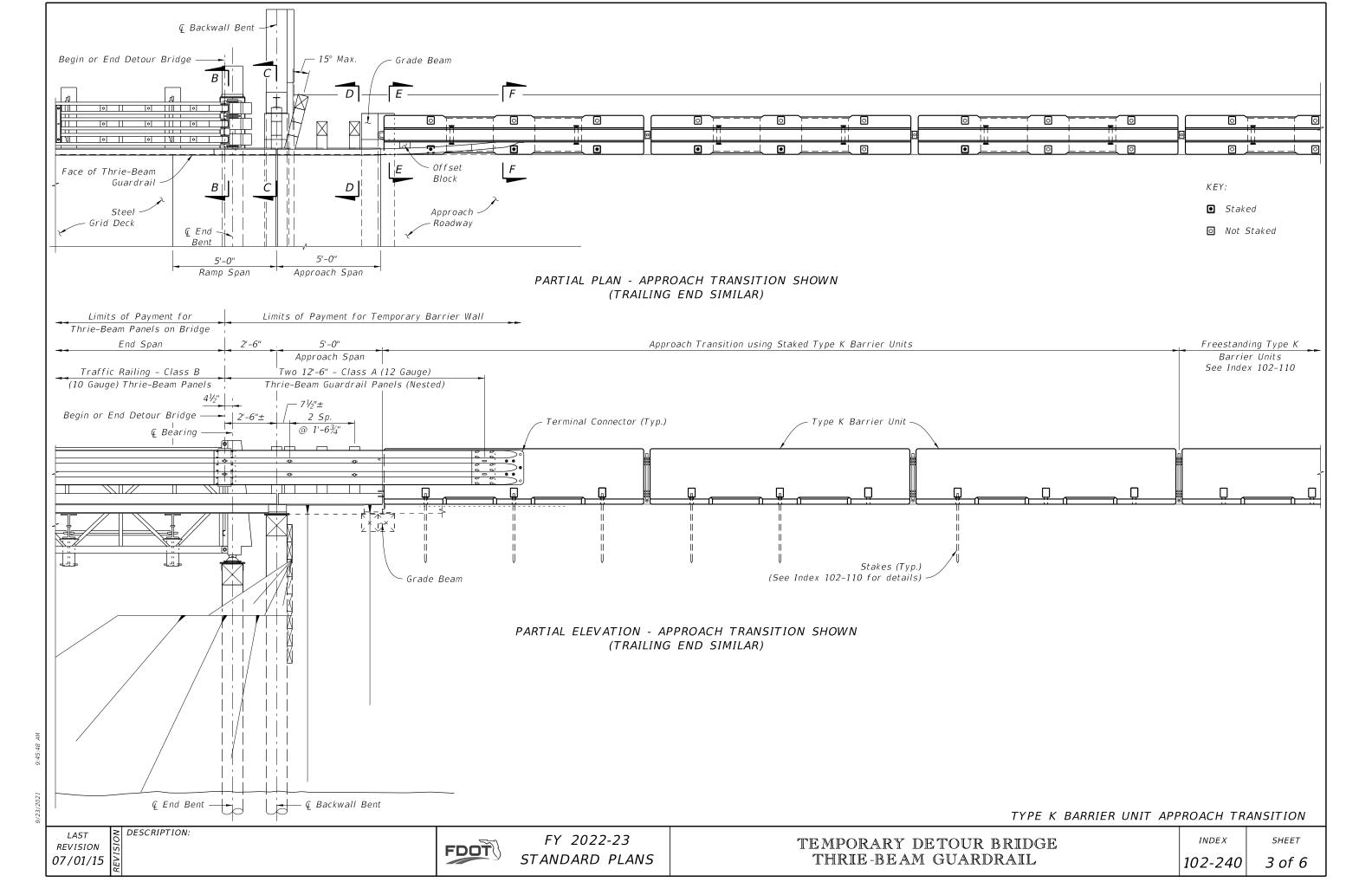
ONE-WAY TRAFFIC END TRANSITION APPLICATION DETAILS

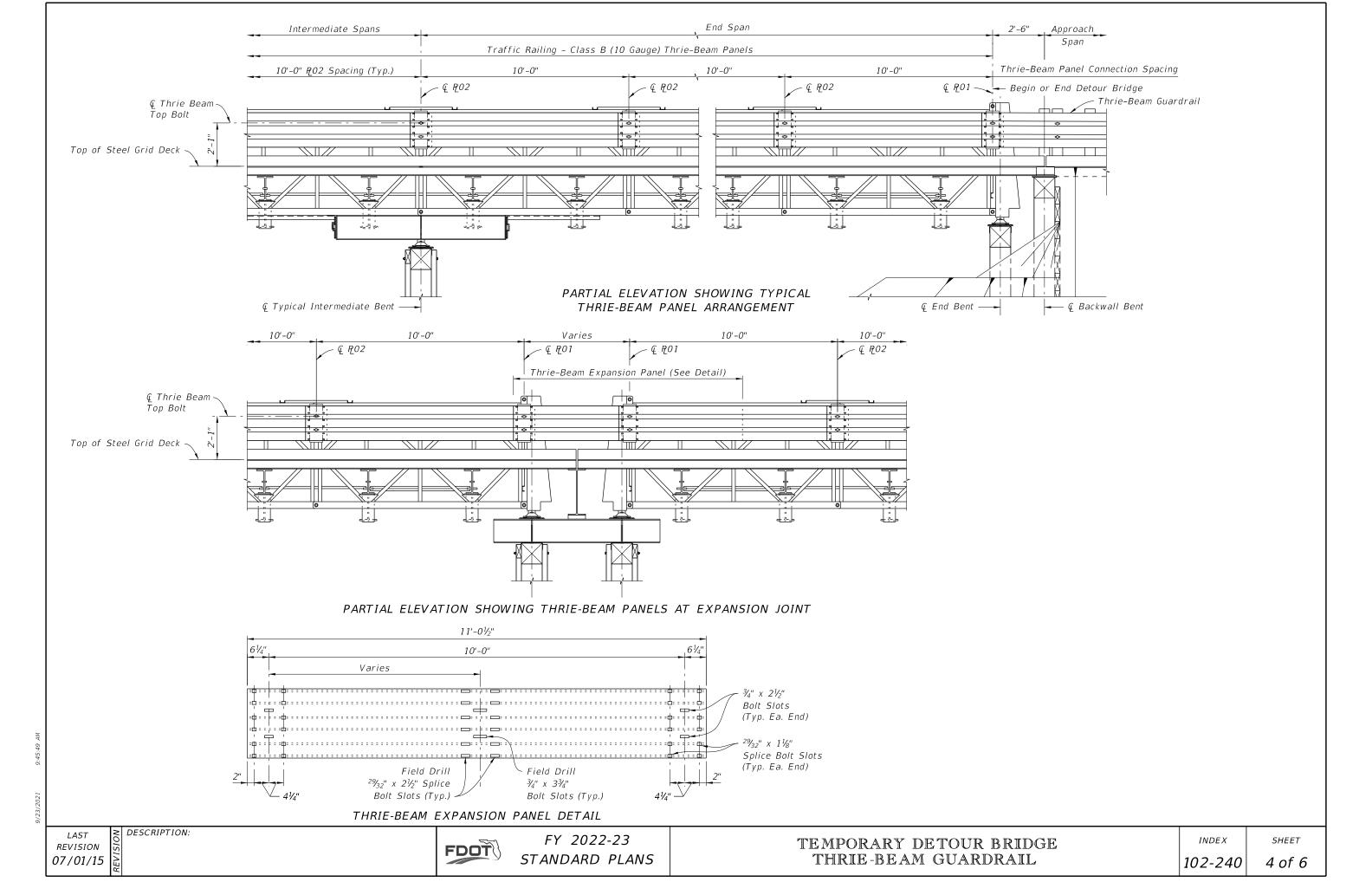
THRIE-BEAM GUARDRAIL TRAILING END TRANSITION

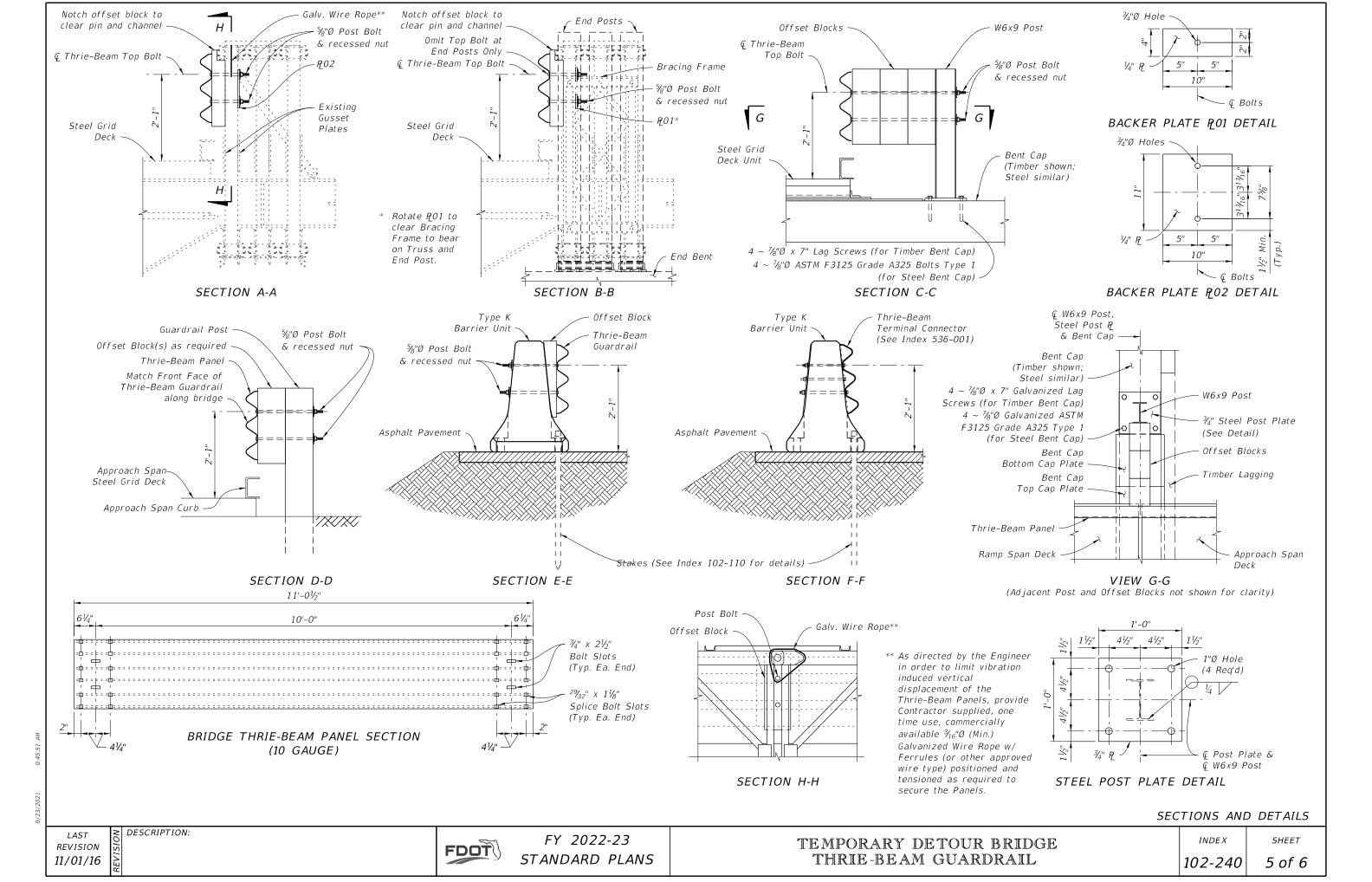
REVISION 07/01/15

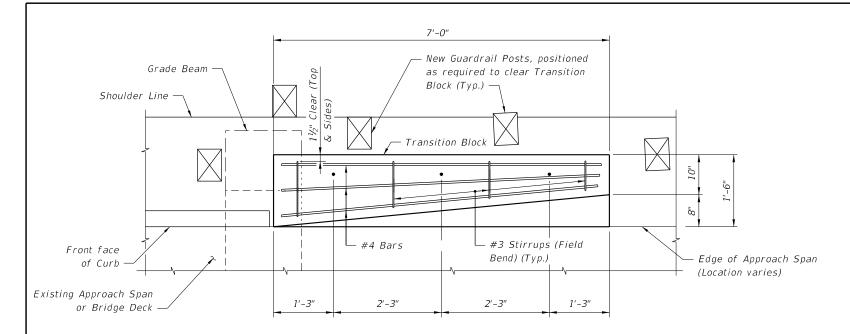
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STANDARD PLANS

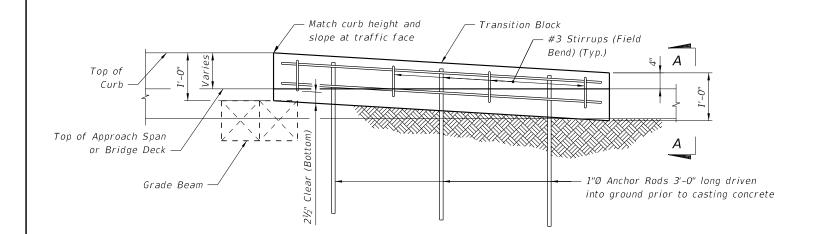






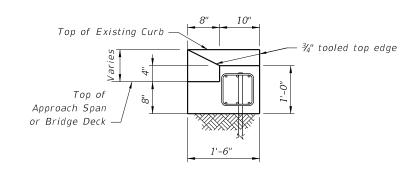


PLAN VIEW OF TRANSITION BLOCK (GUARDRAIL NOT SHOWN FOR CLARITY)

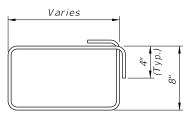


ELEVATION OF TRANSITION BLOCK (GUARDRAIL AND POSTS NOT SHOWN FOR CLARITY)

ESTIMATED QUANTITIES				
ITEM UNIT QUANTITY				
Concrete Class NS	CY	0.4		
Reinforcing Steel	LB	61		
Guardrail (Reset)	LF	12.5		



END VIEW A-A



#3 STIRRUP (FIELD BEND)

NOTES:

REINFORCING STEEL: Reinforcing steel shall be ASTM A615, Grade 60.

ANCHOR RODS: Steel Anchor Rods shall be ASTM A36, ASTM A709 Grade 36 or ASTM A615 Grade 60 hot-dip galvanized in accordance with Specification Section 962.

REVISION 07/01/13

DESCRIPTION:

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FY 2022-23 STANDARD PLANS

TEMPORARY DETOUR BRIDGE THRIE-BEAM GUARDRAIL

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