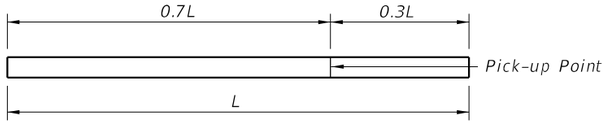
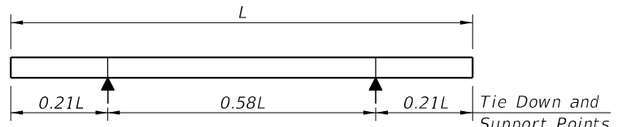
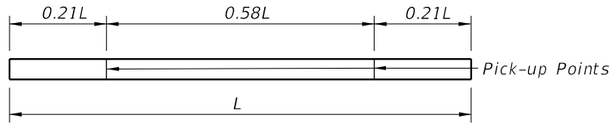


1-POINT PICK-UP



2-POINT SUPPORT



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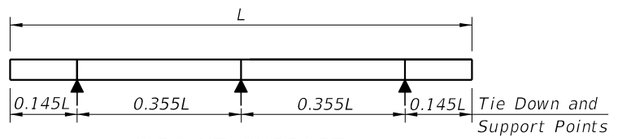

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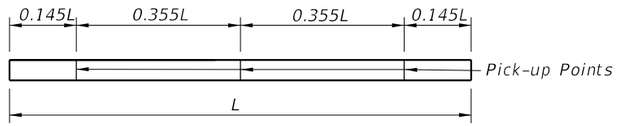
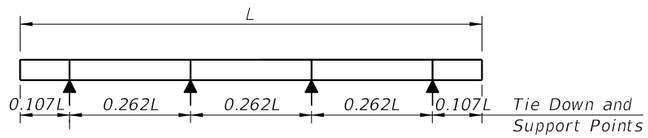


3-POINT PICK-UP



4-POINT SUPPORT

PILE PICK-UP DETAILS

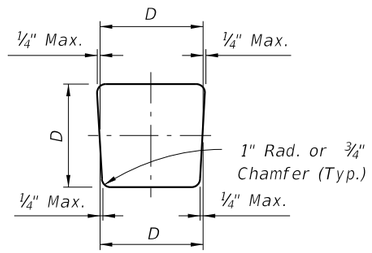
STORAGE AND TRANSPORTATION SUPPORT DETAILS

PRESTRESSED CONCRETE PILE NOTES:

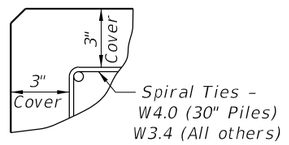
1. Work this Index with the Square Prestressed Concrete Pile Splices (Index 455-002), the Prestressed Concrete Pile Standards (Index 455-012 thru 455-030), the High Moment Capacity Square Prestressed Concrete Pile (Index 455-031) and the Pile Data Table in the Structures Plans.
2. Concrete:
   - A. Piles: Class V (Special), except use Class VI for High Moment Capacity Pile (Index 455-031).
   - B. High Capacity Splice Collar: Class V (Special).
   - C. See "GENERAL NOTES" in the Structures Plans for locations where the use of Highly Reactive Pozzolans is required.
3. Concrete strength at time of prestress transfer:
   - A. Piles: 4,000 psi minimum.
   - B. High Moment Capacity Piles: 6,500 psi minimum.
4. Carbon-Steel Reinforcing:
   - A. Bars: Meet the requirements of Specification Section 415.
   - B. Prestressing Strands: Meet the requirements of Specification Section 933.
   - C. Protect all strands permanently exposed to the environment and not embedded under final conditions in accordance with Specification Section 450.
5. Spiral Ties:
   - A. Tie each wrap of the spiral strand to a minimum of two corner strands.
   - B. One full turn required for spiral splices.
6. Pile Splices: Fill dowel holes and form the joint between pile sections with a Type AB Epoxy Compound in accordance with Specification Section 962. Use an Epoxy Bonding Compound or an Epoxy Mortar as recommended by the Manufacturer.

TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS

	D = Square Pile Size (inches)					Required Storage and Transportation Detail	Pick-Up Detail
	12	14	18	24	30		
Maximum Pile Length (Feet)	48	52	59	68	87	2, 3, or 4 point	1 Point
	69	75	85	98	124	2, 3, or 4 point	2 Point
	99	107	121	140	178	3 or 4 point	3 Point



TYPICAL PILE SHAPE FOR MOLD FORMS



DETAIL SHOWING TYPICAL COVER

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LAST REVISION	REVISION	DESCRIPTION:			INDEX	SHEET
11/01/20			FDOT FY 2022-23 STANDARD PLANS	SQUARE PRESTRESSED CONCRETE PILES - TYPICAL DETAILS & NOTES	455-001	1 of 1