NOTES:

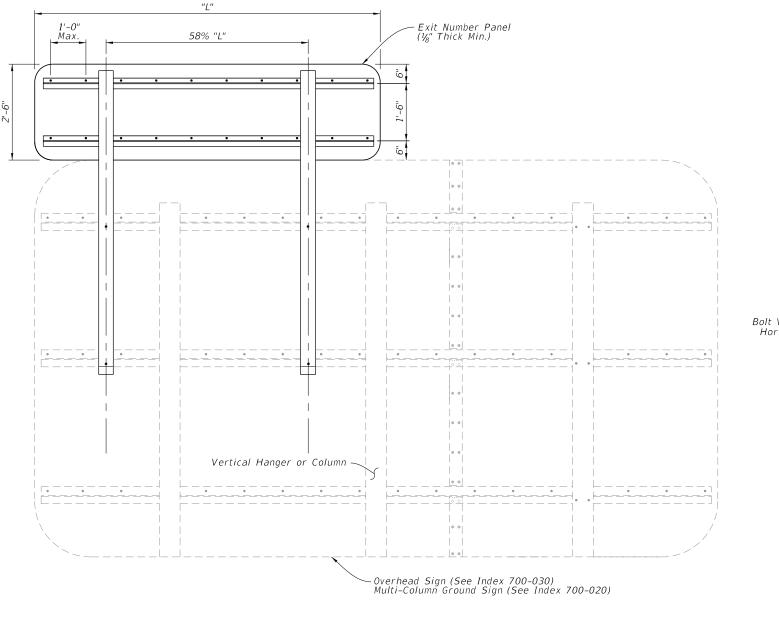
1. Work with Indexes 700-020 and 700-030.

2. <u>Materials (Aluminum):</u>

- A Sheets and Plates: ASTM B209 Alloy 6061-T6
- B. Standard Structural Shapes: ASTM B221 Alloy 6061-T6
- C. Extruded Shapes: ASTM B221 Alloy 6061-T6
- D. For Bolts, Nuts, and Washers requirements see Index 700-020 or 700-030.

3. <u>Fabrication:</u>

- A. See sign layout sheet for dimension "L" and sign face details in the Plans.
- B. Round all sign corners.
- 4. For right exits, install the Exit Numbering Panel to the top right side of the Highway Sign.
- 5. For left exits, install the Exit Numbering Panel to the top left side of the Highway Sign.



BACK ELEVATION



FY 2021-22 STANDARD PLANS

MOUNTING EXIT NUMBER PANELS TO SIGNS

