# GENERAL NOTES:

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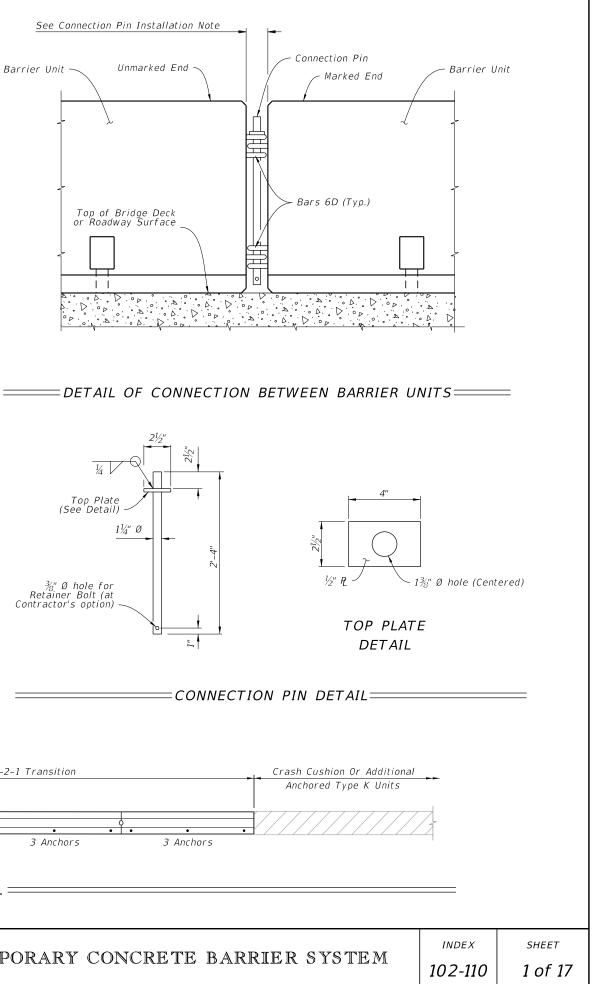
1. Meet the requirements of Index 102-100.

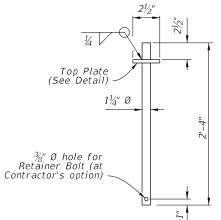
2. For fabrication details see Sheets 15 thru 17.

- 3. HANDLING: Do not lift or move the Barrier Units by using Bars 6D that extend from the ends of the units. Approximate weight of one unit equals 2.7 tons.
- 4. CONNECTION PIN ASSEMBLY: Use steel for Connection Pin and Top Plate assemblies in accordance with ASTM A36 or ASTM A709 Grade 36. Nondestructive testing of welds is not required. At the Contractor's option, a 🔏 diameter hole may be provided at the bottom of the Connection Pin, as shown, for the installation of a vandal resistance bolt.
- 5. CONNECTION PIN INSTALLATION: Initially set Barrier Units by using a  $3\frac{5}{3}$ " wooden block between ends of adjacent units. Install Connection Pin between adjacent Barrier Units as shown, then pull newly placed Barrier Unit away from adjacent Barrier Unit to remove slack between Connection Pin and Bars 6D (except as shown on Sheet 2). Do not use Barrier Units unconnected.
- 6. REUSE OF CONNECTION PINS AND STAKES: Connection pins and stakes may be reused if they have the structural integrity of new pins.
- 7. <u>REMOVAL OF BOLTS, STAKES AND KEEPER PINS</u>: Upon removal or relocation of Barrier Units, remove all Anchor Bolts and completely fill the remaining holes in bridge decks, approach slabs and roadway rigid pavements that are to remain with Magnesium Ammonium Phosphate Concrete in accordance with Specification 930 or with an Epoxy Resin Compound, Type F or Q, in accordance with Specification 926. If a flexible pavement is present and is to remain, completely fill the remaining holes in the flexible pavement with hot or cold patch asphalt material.
- 8. Type K Anchored to Free-Standing transitions: Use the 3-3-2-1 Anchorage Transition Detail when transitioning Free-Standing and Anchored Units or when connecting Free-Standing runs to Crash Cushions, as shown in this Index.

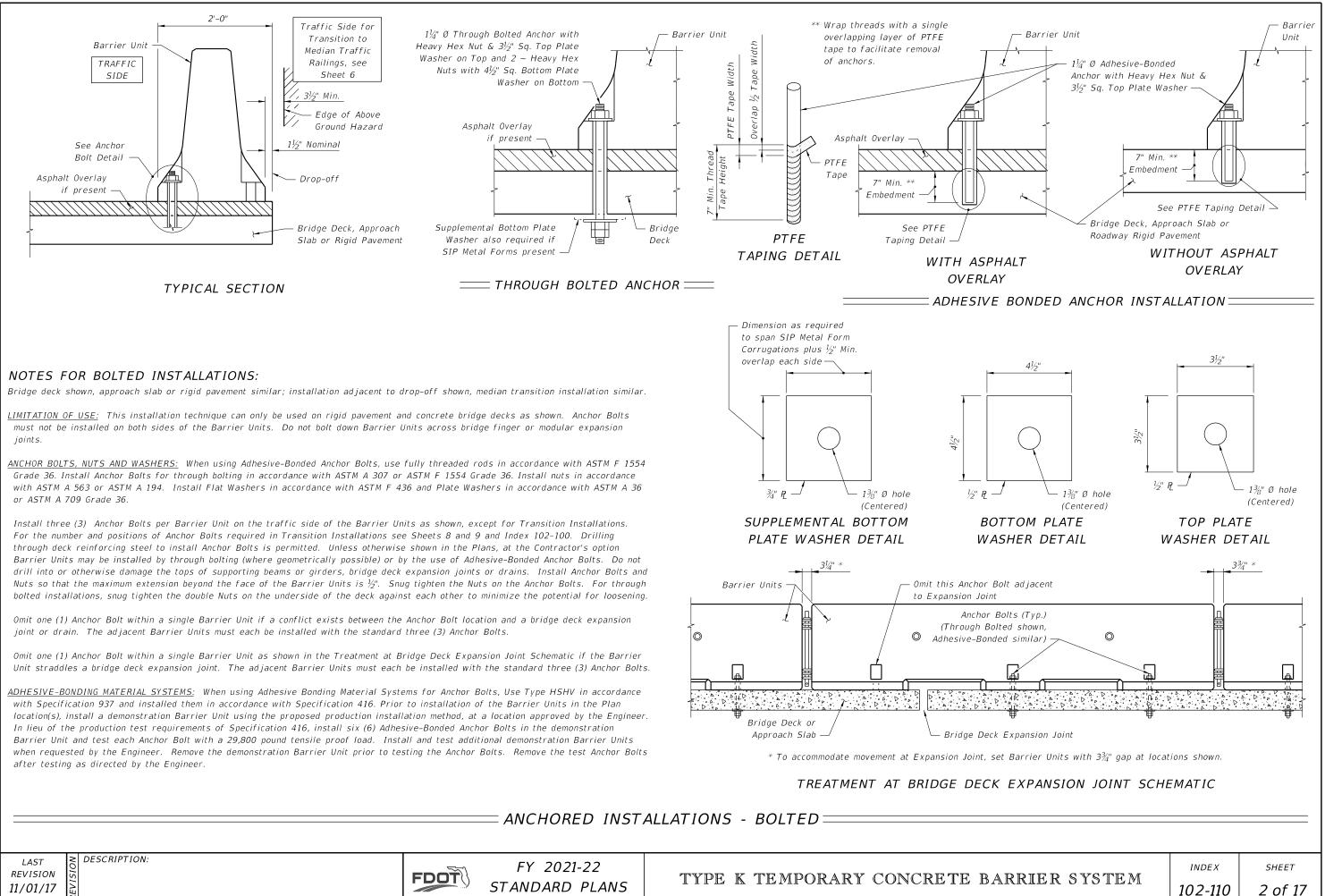
# NOTES FOR THRIE-BEAM GUARDRAIL SPLICE INSTALLATIONS:

- 1. THRIE-BEAM GUARDRAIL: Provide Thrie-Beam Guardrail for splices meeting the requirements of specification 967 and as follows: Two panels per splice (One panel per side) of Class B (10 Gauge), or Four panels per splice (Two nested panels per side) of Class A (12 Gauge). Use a 12'-6" guardrail panel. Provide and install all other associated metallic guardrail components (Terminal Connectors, Shoulder Bolts, Hex Bolts and Nuts, Filler Plates, etc.) in accordance with Index 536-001. Install five Guardrail Anchor Bolts at each end of each splice in any of the standard seven anchor bolt holes in the Thrie-Beam Terminal Connector. If reinforcing steel is encountered when drilling holes for Guardrail Anchor Bolts in Type K Barrier Units, shift Thrie-Beam Terminal Connector so as to clear reinforcing steel within the given tolerances or select a different bolt hole to use. Do not drill or cut through reinforcing steel within Type K Barrier Units. Drilling or cutting through reinforcing steel within permanent concrete traffic railings is permitted.
- 2. GUARDRAIL OFFSET BLOCKS: Provide and install timber Offset Blocks meeting the requirements of Specification 967. Field trim Offset Blocks as required for proper fit. Utilize Offset Blocks as shown and required in order to prevent bending or kinking of Thrie-Beam Guardrail panels.
- 3. CONCRETE FOR FILLING TAPERED TRAFFIC RAILING TOES: Provide concrete for filling tapered toes of Traffic Railings as shown meeting the material requirements of Specification 346, any Class, or a commercially available pre-bagged concrete mix (3000 psi minimum compressive strength). Sampling, testing, evaluation and certification of the concrete in accordance with Specification 346 is not required. Saturate with water the surfaces upon and against which the concrete fill will be placed prior to placing concrete. Place and finish concrete fill using forms or by hand methods to the general configurations shown so as to provide a smooth shape transition between the Type K Barrier and the adjacent traffic railing. A low slump is desirable if placing and finishing concrete by hand methods. Cure the concrete fill by application of a curing compound, or by covering with a wet tarp or burlap for a minimum of 24 hours. Completely remove the concrete fill upon relocation or removal of the Type K Temporary Concrete Barrier.





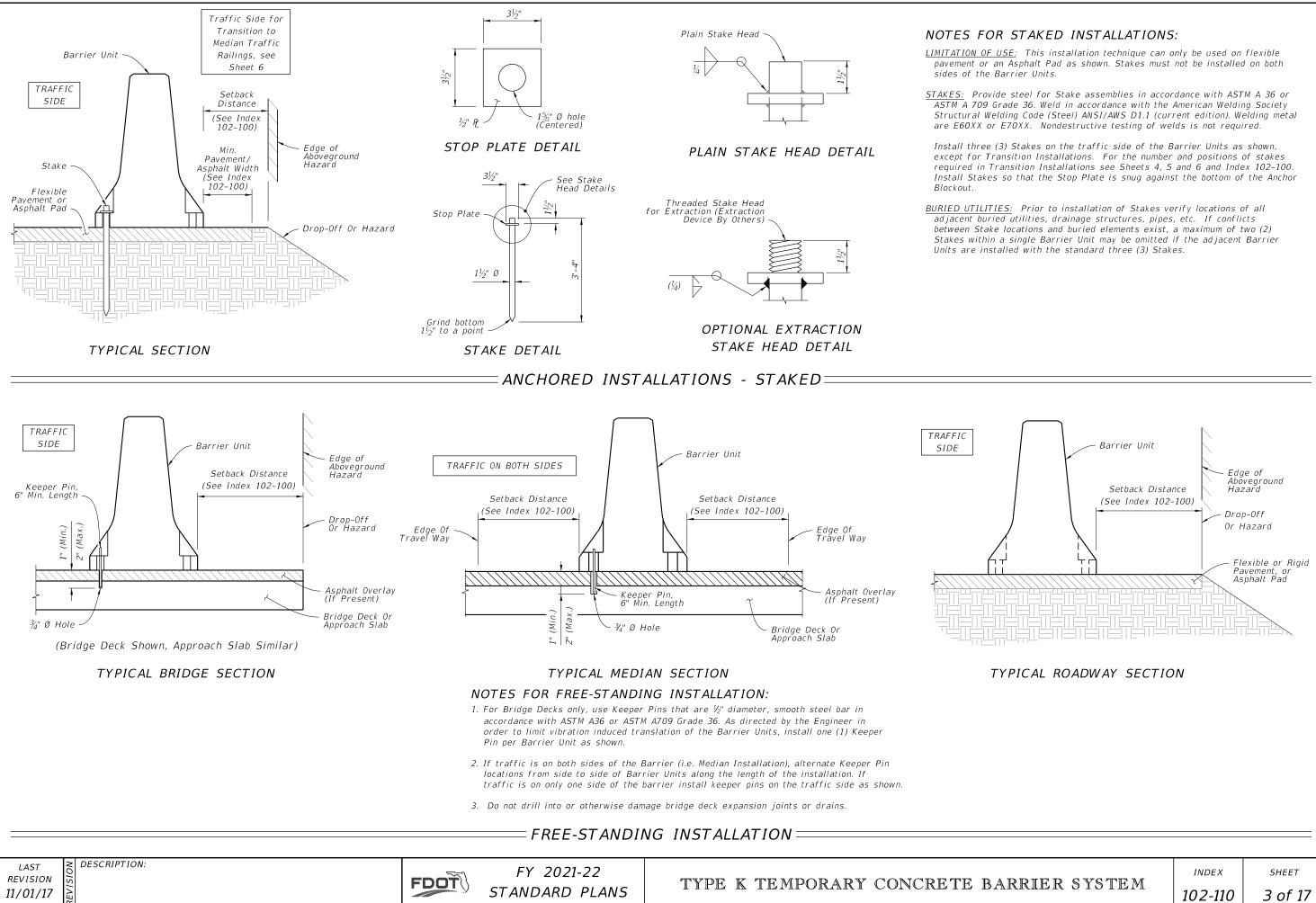
LEGEND:	Free-Standing Barrier	Type K Barrier 3-3-2-1 Transition
Dot indicates number and position of Bolts or Stakes	1 Ancho 3-3-2-1 ANCHO	or 2 Anchors 3 Anchors 3 Anchors
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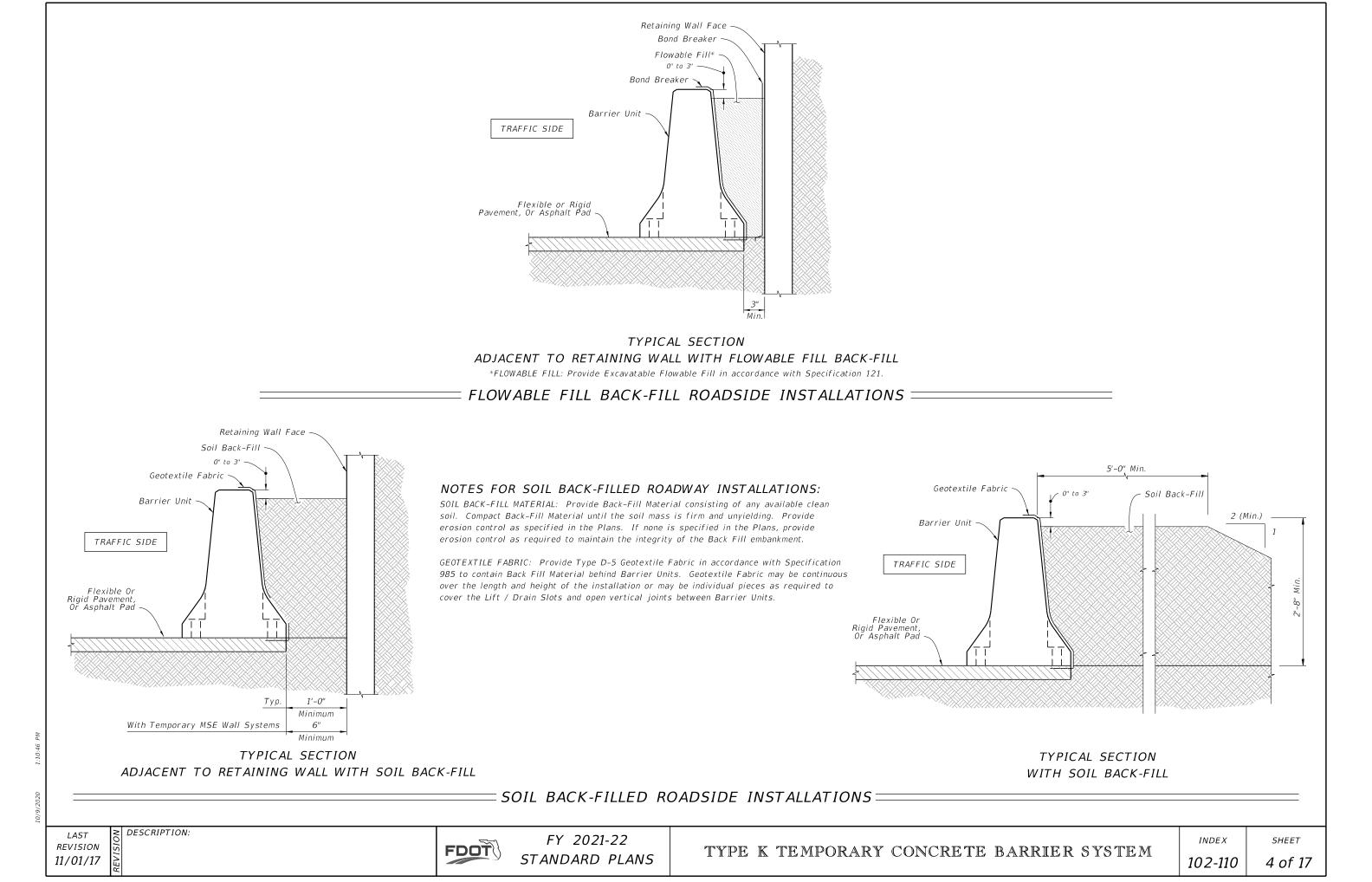
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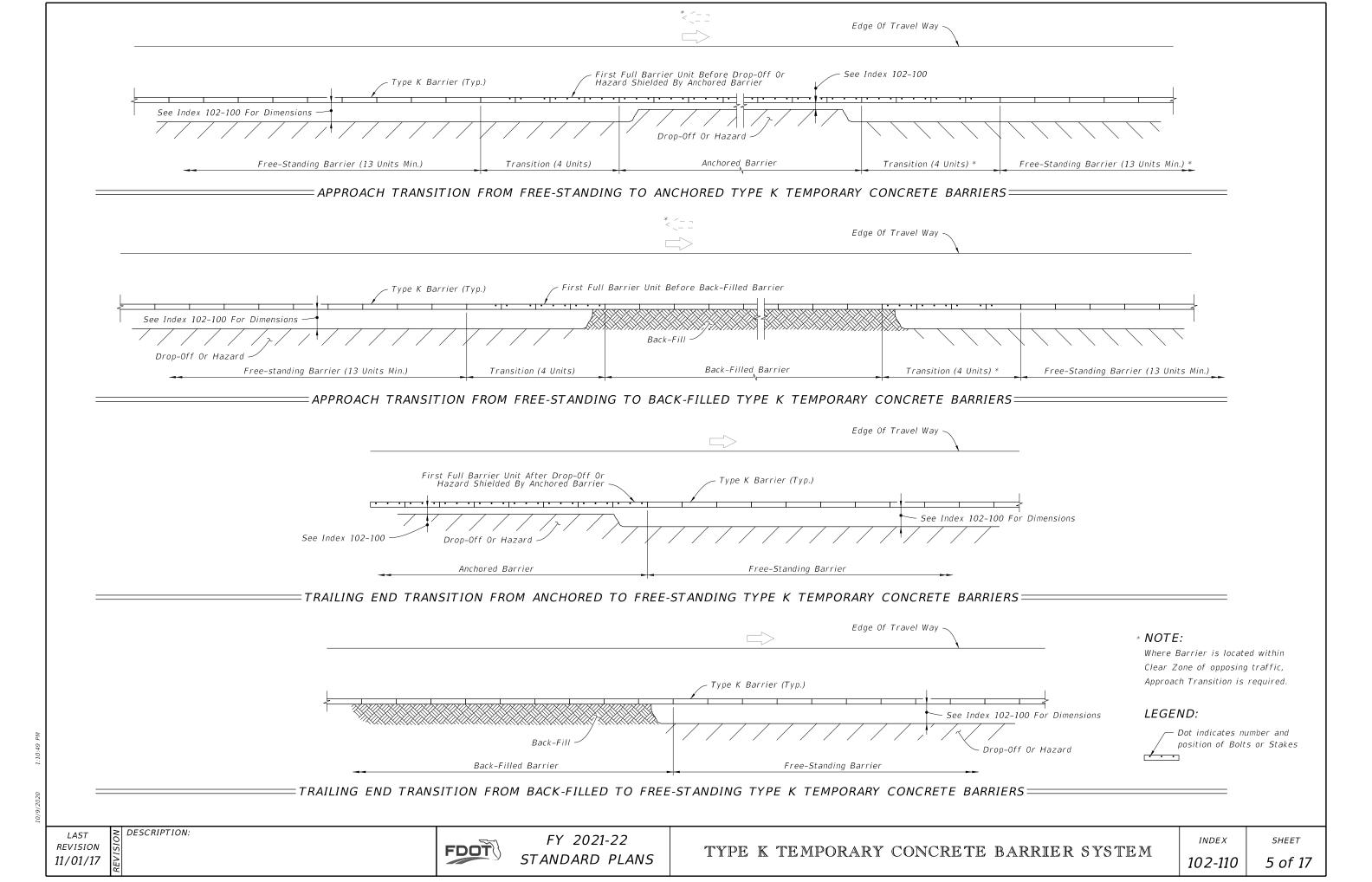


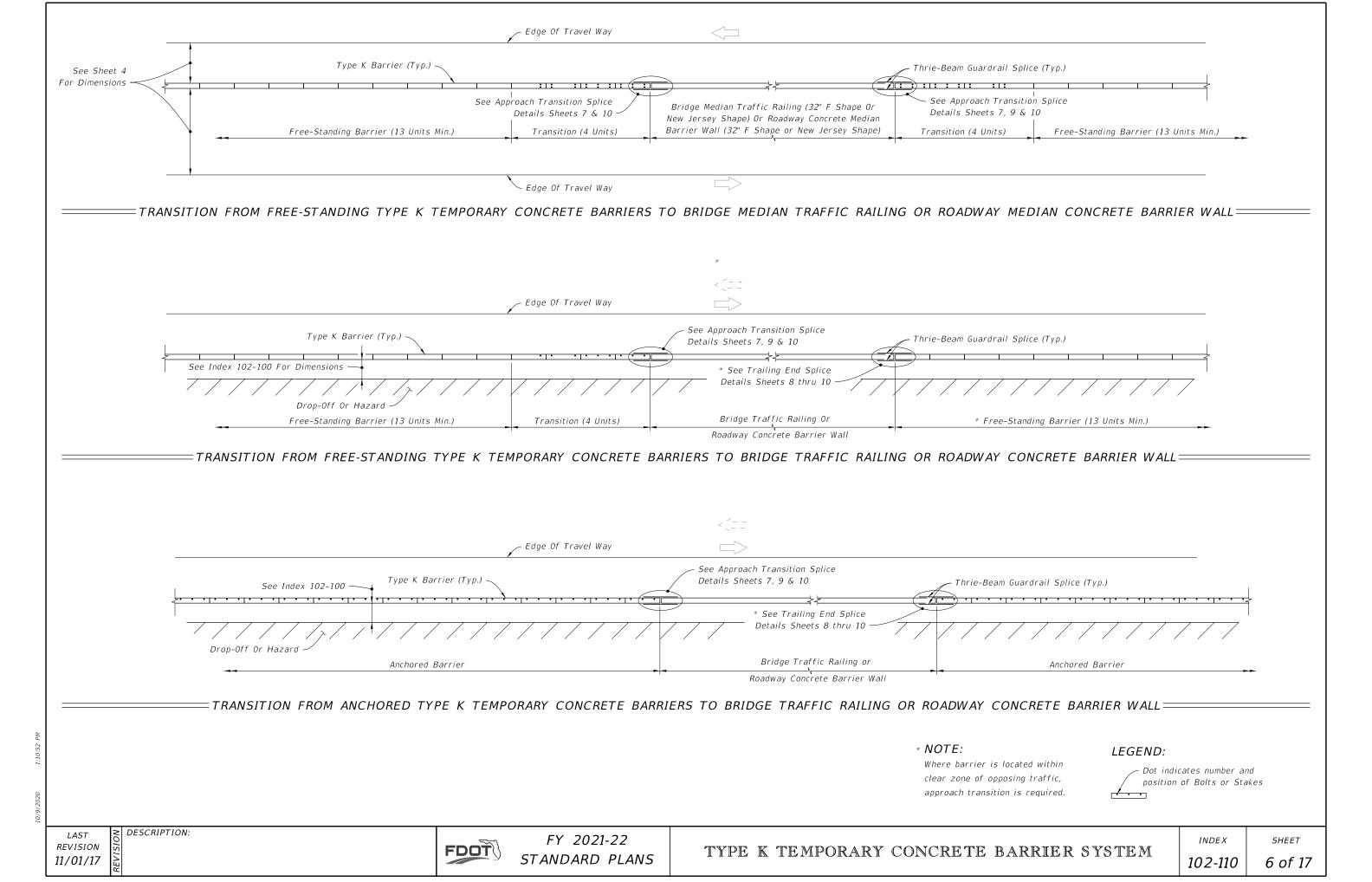
STANDARD PLANS

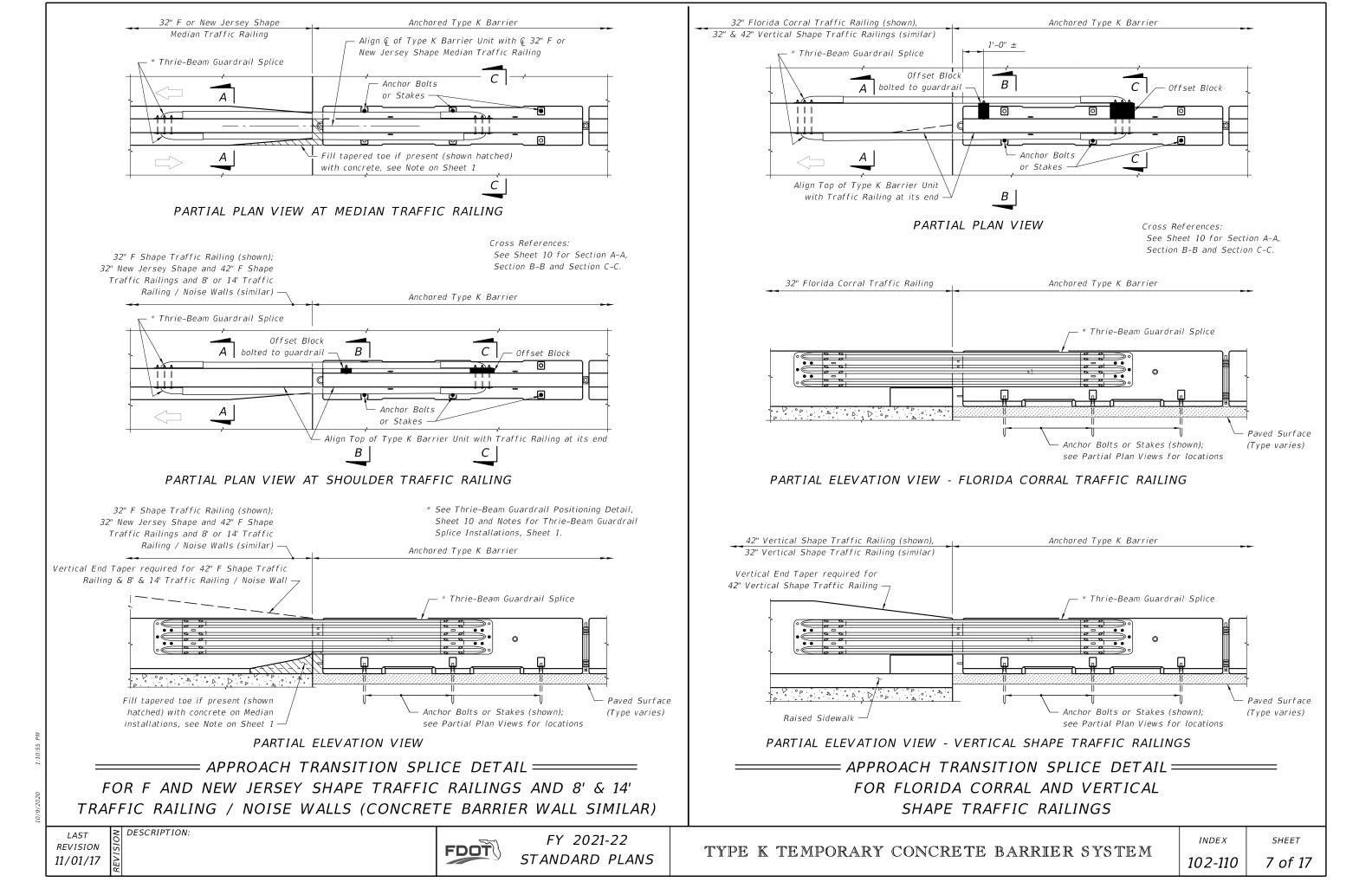


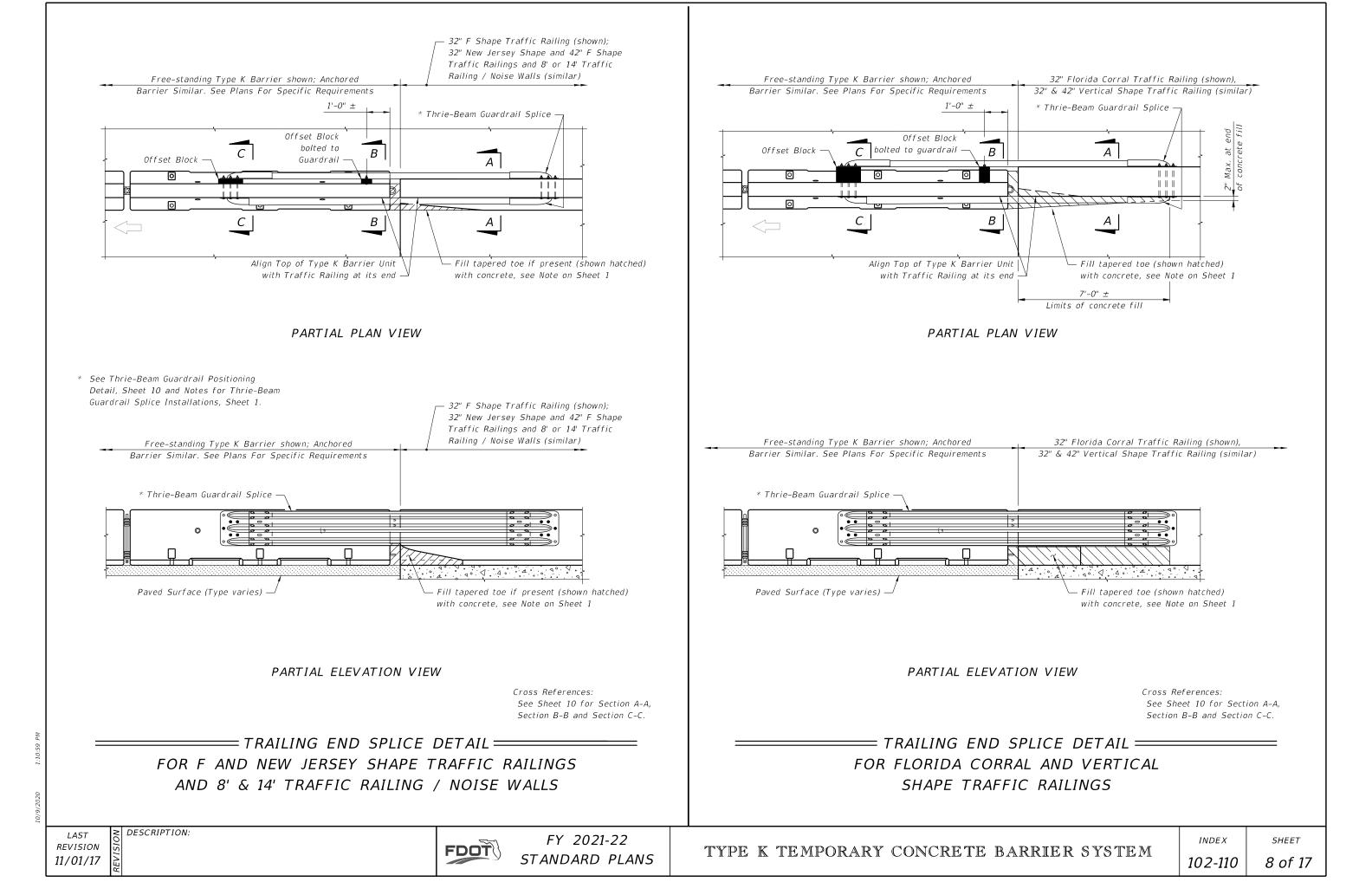
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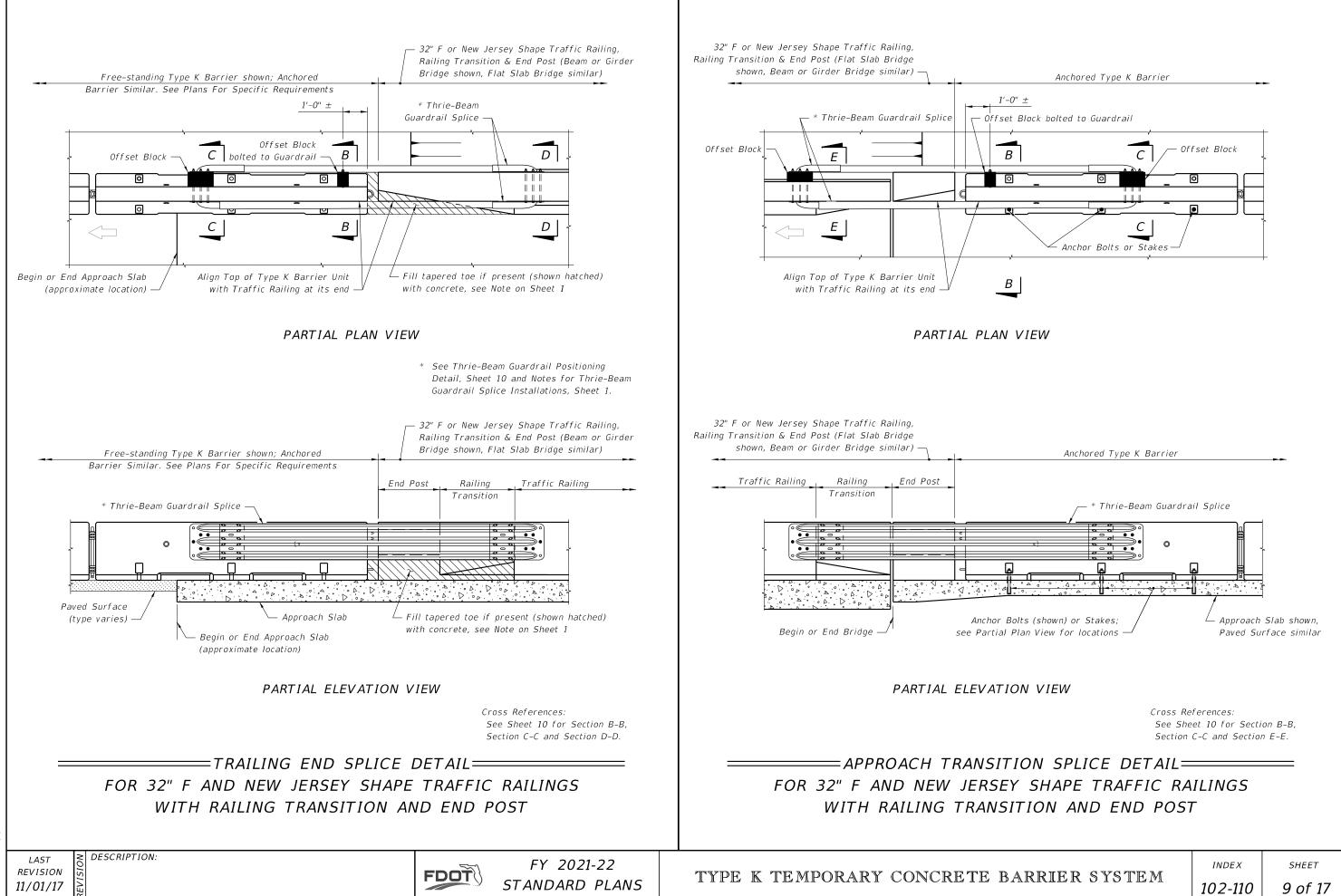




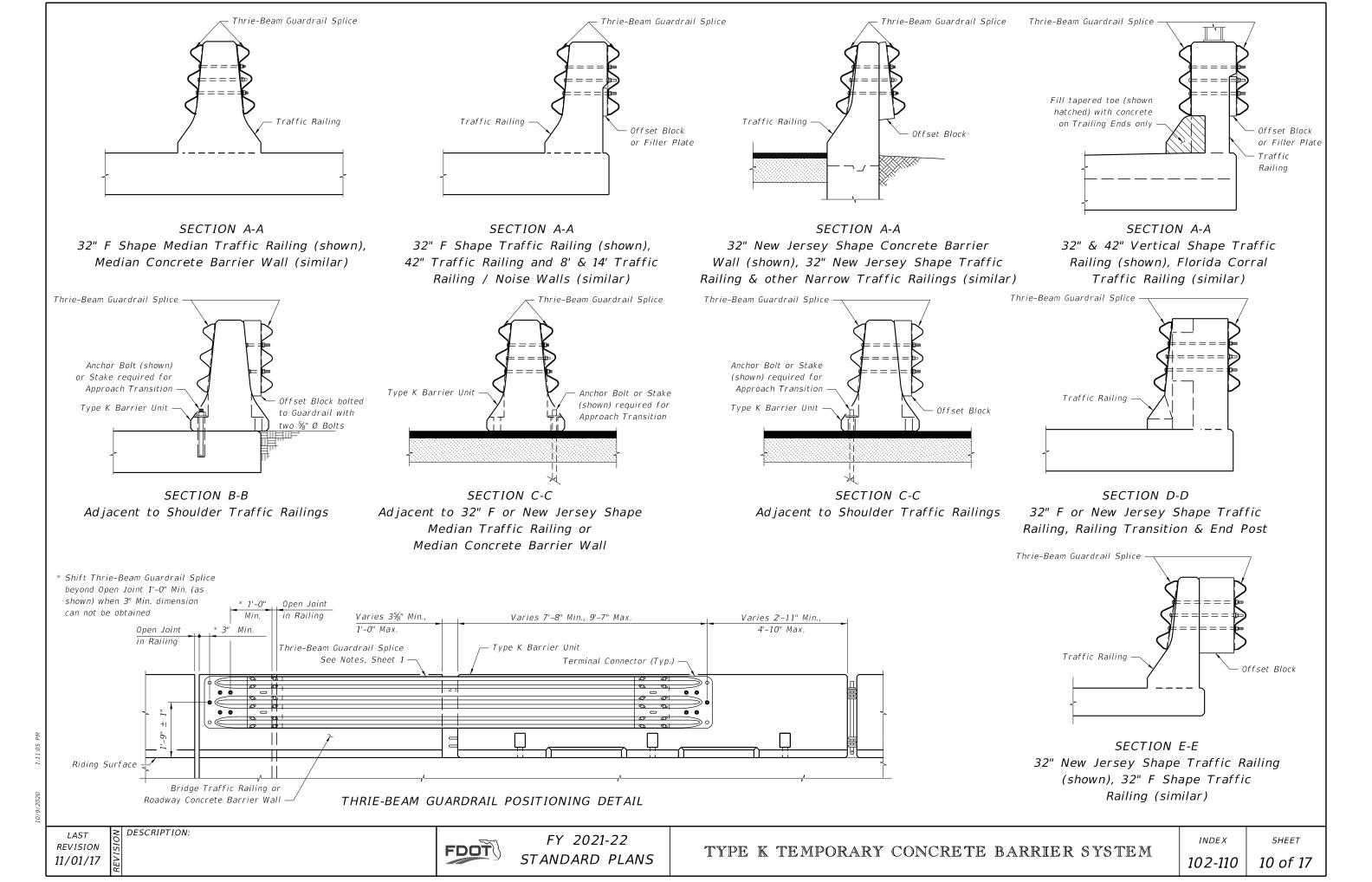


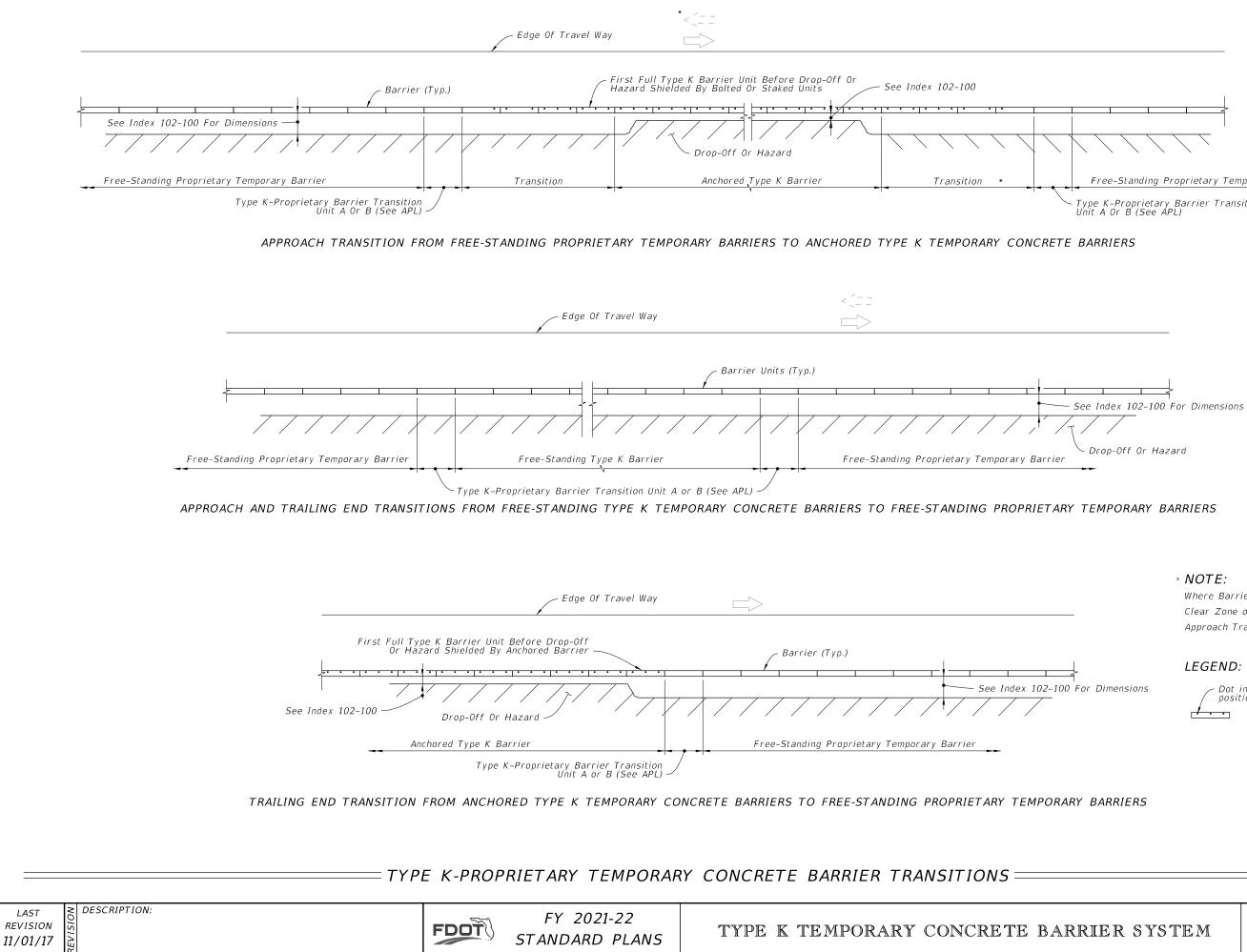






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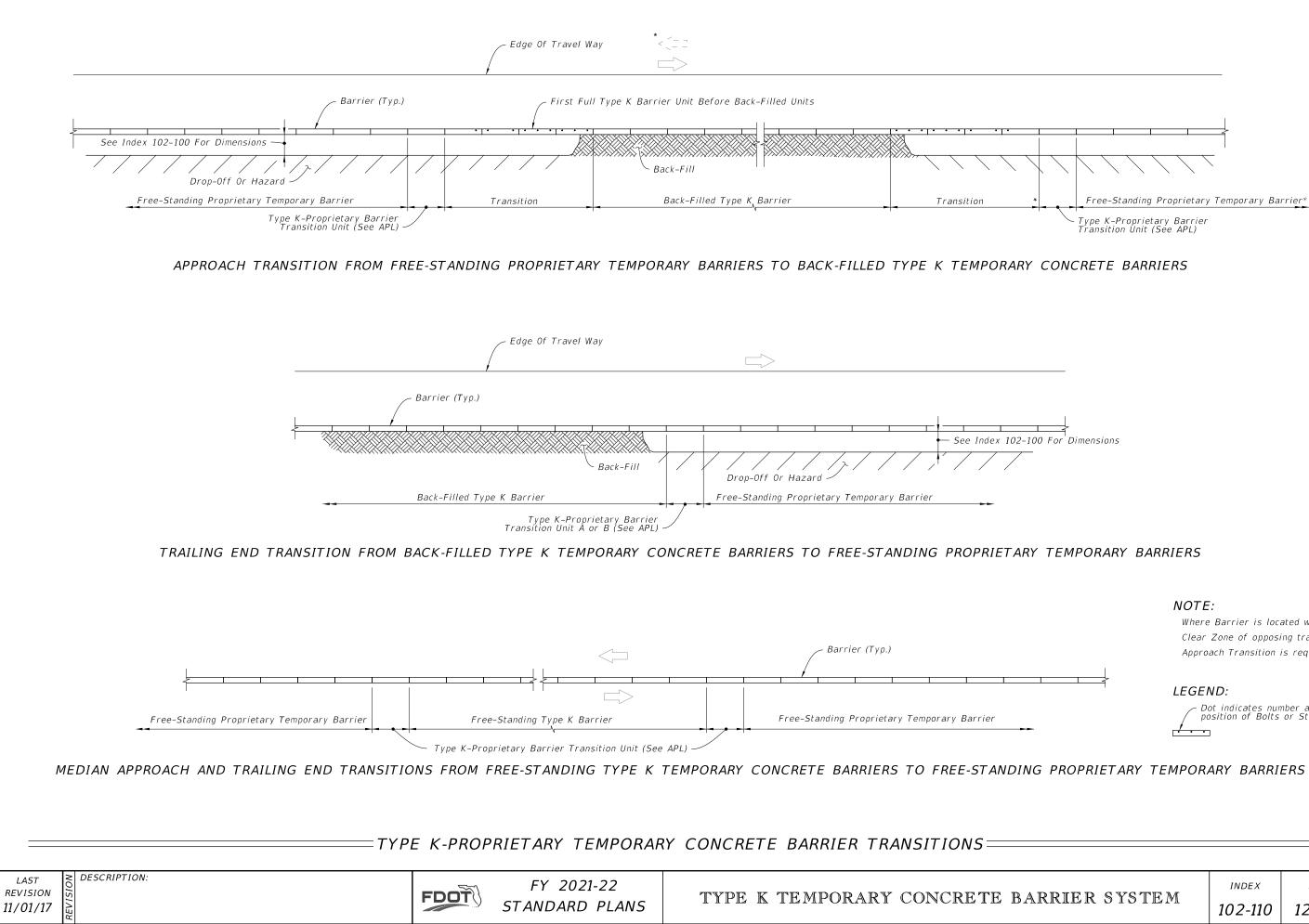
Free-Standing Proprietary Temporary Barrier

*Type K-Proprietary Barrier Transition Unit A Or B (See APL)* 

Where Barrier is located within Clear Zone of opposing traffic, Approach Transition is required.

- Dot indicates number and position of Bolts or Stakes

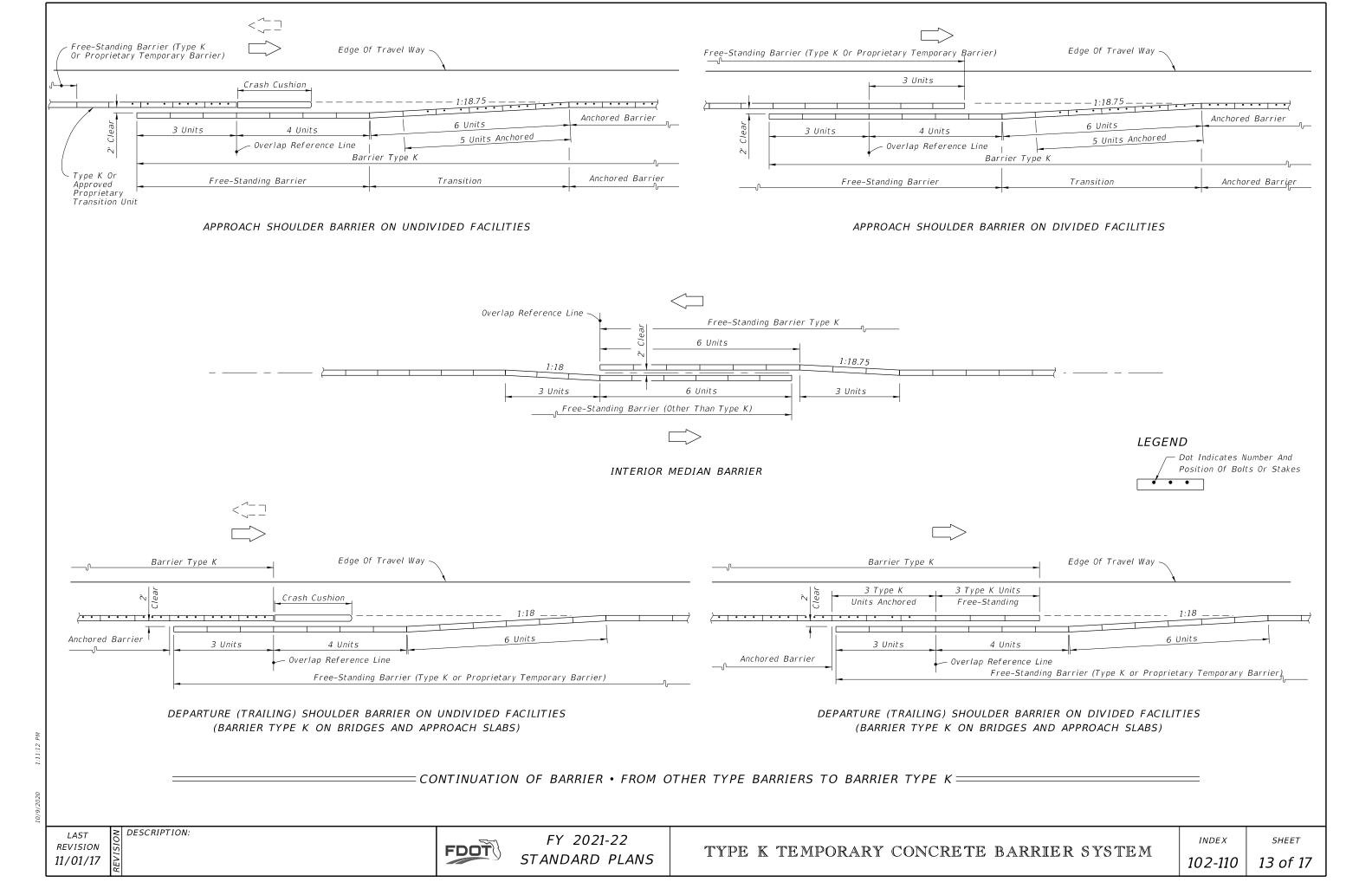
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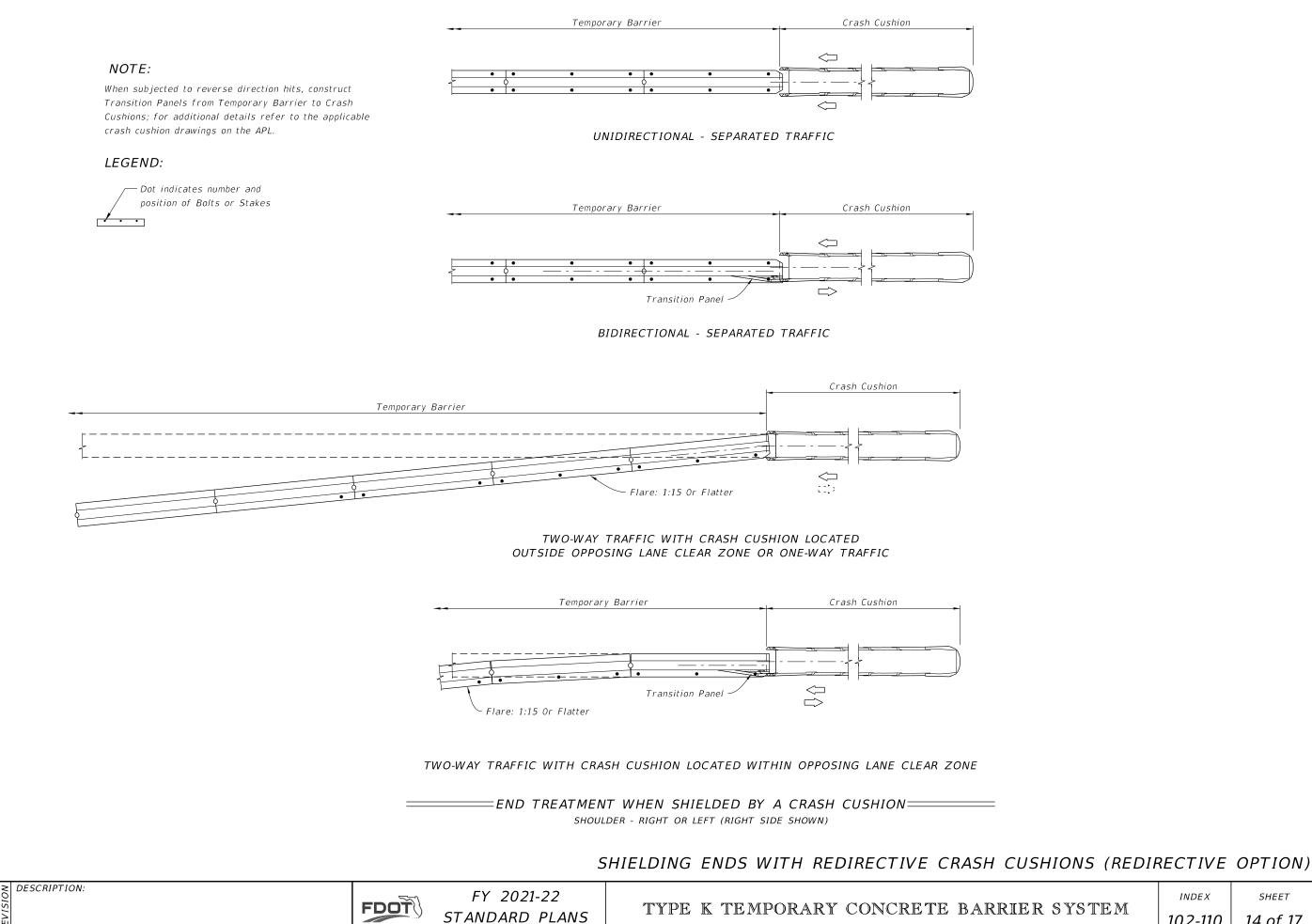


Where Barrier is located within Clear Zone of opposing traffic, Approach Transition is required.

Dot indicates number and position of Bolts or Stakes

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# FABRICATION NOTES:

In order to maintain crashworthiness of the Barrier System, do not substitute different grades, sizes, shapes or types of reinforcing steel for those shown for constructing Type K Barrier Units. Also, do not substitute different type, size, length or material grade anchor bolts, nuts, washers, adhesives, connector pins, stakes, keeper pins, or guardrail components for installing Type K Barrier Units.

# FABRICATOR PREQUALIFICATIONS:

- A. The Concrete Plant that meets the requirements;
- a. Specification 450 for prestressed concrete
- b. Specification 105 for precast.

# <u>CONCRETE:</u>

- A. Construct Barrier Units with Class IV concrete in accordance with Specification 346.
- B. Specification 346-10 is not applicable.
- C. Barrier Units represented by concrete acceptance strength tests which fall below 5000 psi will be rejected.

### REINFORCING STEEL:

- A. Use only steel reinforcing that meet ASTM A 615, Grade 60, with the exception of Bars 6D1, 6D2 and 6D3.
- B. Bars 6D1, 6D2 and 6D3 use steel reinforcing that meets ASTM A 706, with the exception that a 2<sup>3</sup>/<sub>4</sub>" diameter pin must be used for the 180 degree bend test.
- C. After steel reinforcing fabrication, hot dip galvanized in accordance with Specification 962 or coated with a cold galvanizing compound in accordance with Specification 562, all or part of Bars 6D.
- D. At the Fabricator's option, the entire length of Bars 6D may be galvanized or coated.
- E. The minimum limit of galvanizing or coating is shown in the Bending Diagrams.
- F. Install Bars 6D within  $\frac{1}{8}$ " of the plan dimensions.
- G. Correct placement of Bars 6D is critical for proper fit up and performance of individual Barrier Units.
- H. At the option of the Fabricator, Deformed Welded Wire Fabric in accordance with Specification 931 and the details shown on Sheet 15 may be utilized in lieu of Bars 4A and 5B.
- I. All dimensions in the Bending Diagrams are out to out.
- J. Install all reinforcing steel with a 2" minimum cover, except as noted.

# LIFTING SLEEVE ASSEMBLY:

- A. Inclusion of the Lifting Sleeve Assemblies is optional.
- B. Use steel in accordance with ASTM A 53 for the Pipe Sleeve.
- C. Hot-dip galvanize the Lifting Sleeve Assemblies after their fabrication in accordance with the Specifications.

## SURFACE FINISH:

- A. Construct Barrier Units in accordance with Specifications 400 and 521.
- B. Finish the top and sides of the Barrier Units with a General Surface Finish.
- C. Finish the bottom of the Barrier Units to a dense uniform surface by floating in lieu of the General Surface Finish.
- D. Use stationary metal forms or stationary timber forms with a form liner.

# MARKING:

- A. Permanently mark the top left end of each Barrier Unit by the use of an embedded and anchored metallic plate with letters and figures a minimum of 0.5" tall.
- B. Ink stamps are not allowed.
- C. Permanently mark with the following information:
- Туре К1
- Fabricator's name or symbol
- Date of manufacture (day, month and year)





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