



- NOTES:**
1. Construction joint allowed, roughen surface to 1/4" minimum amplitude prior to pour.
 2. See Traffic Plans for elevation at top of Foundation.
 3. Install Drilled Shaft with a 2'-0" minimum from top elevation of the drilled shaft to the finished grade, unless specified otherwise in the plans.
 4. The shaft length is based on 2'-0" height above finished grade.
 5. Structural Grout Pad dimension may be modified to be less than 3" where the footprint of the Structural Grout Pad does not provide adequate clearance for accessibility considerations.
 6. Wrap fillet weld around the stiffener termination on the tube wall.
 7. Provide ultrasonic testing for Lamellar Tearing when wall thickness exceeds 1/2"

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LAST REVISION 11/01/20	REVISION	DESCRIPTION:	 FY 2021-22 STANDARD PLANS	CANTILEVER SIGN STRUCTURE	INDEX 700-040	SHEET 2 of 5
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