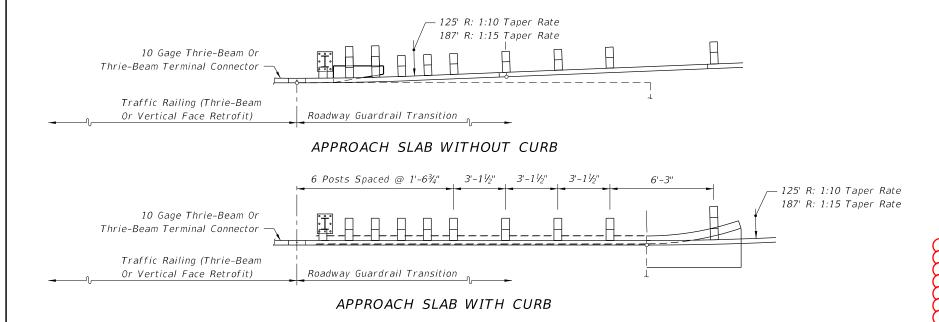
## SPECIAL STEEL POST FOR ROADWAY THRIE-BEAM TRANSITIONS TO BRIDGE TRAFFIC RAILING RETROFITS



Longitudinal Location Of Transition Blocks And Curb End Flares Will Vary With Scheme Type PARTIAL PLAN VIEWS

GENERAL NOTES

- 1. This index provides quardrail transition details for approach and trailing end quardrail connections to existing bridges, including details for connecting to traffic railing retrofits and safety shape barriers on existing bridges. Sheets 1 through 26 apply to bridges with retrofitted traffic railings (Sheet 26 shows the trailing end guardrail connections). Sheets 27 and 28 apply to bridges with safety shape traffic railing, and they provide approach and trailing end transition connection details for guardrail. Construct these guardrail transitions and connections where called for in the plans.
- 2. For miscellaneous quardrail components and construction details that are not provided in this Index, refer to Index 536-001.

## NOTES FOR GUARDRAIL TRANSITIONS CONNECTING TO TRAFFIC RAILING RETROFITS ON EXISTING BRIDGES

- 1. The transition detail shown on this sheet shows (a) the standard post spacings within the typical thrie-beam approach transitions connecting to existing bridges with retrofit traffic railings, and (b) depict the typical alignments of the approach transitions.
- 2. The curb and gutter flare shown on this sheet is typical of flares that are to be constructed when approach slab curbs extend to the beginning of the slab, and where other treatment to curb blunt ends are not in place.
- 3. The special steel post for roadway thrie-beam transitions detailed on this sheet is specific to all transition applications on this index that require one or more steel posts.

The special steel post and base plate assembly shall be fabricated in accordance with Specification 967.

Anchor studs shall be fully threaded rods in accordance with ASTM F1554 Grade 36 or ASTM A193 Grade B7. All nuts shall be heavy hex in accordance with ASTM A563 or ASTM A19

4. Anchor studs and nuts shall be hot-dip zinc coated in accordance with the Specifications. After the nuts have been snug tightened, the anchor stud threads shall be single punch distorted immediately above the top nuts to prevent loosening of the nuts. Distorted threads shall be coated with a galvanizing compound in accordance with the Specifications.

Adhesive bonding material systems for anchors shall comply with Specification 937 and be installed in accordance with Specification 416.4. Nested beam extensions and points for terminal connector attachments will vary for traffic railing barrier vertical face retrofits. The plan views for the vertical face retrofit barriers show the primary configurations for each particular scheme. The associated pictorial views show the variations.

- 5. For installing thrie-beam terminal connector to traffic railing vertical face retrofits, see notations on Sheets 15 through 18 and the flag notation on Sheet 26.
- Payment for connections to traffic railing vertical face retrofits are to be made under the contract unit price for Bridge Anchorage Assembly, FA. and shall be full compensation for bolt hole construction, terminal connector, terminal connector plate and bolts, nuts and washers.

**DELETED NOTE 6** 

GUARDRAIL TRANSITION ALIGNMENTS FOR BRIDGE THRIE-BEAM AND VERTICAL FACE TRAFFIC RAILING RETROFIT

REVISION 11/01/19

**FDOT** 

FY 2021-22 STANDARD PLANS

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