Indexes 649-030 & 649-031 Mast Arm Assemblies

Design Criteria

AASHTO LRFD Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals (LRFDLTS-1); Structures Manual (SM), Volume 3, FDOT Modifications to LRFDLTS-1; Structures Manual (SM) Introduction, I.6 References; FDOT Design Manual (FDM)

Design Assumptions and Limitations

See *FDM 232*, *FDM 261*, and *Structures Manual (SM)*, Volume 3 for additional design criteria. **FDOT Signal Support Programs** website provides mast arm design programs to support both "Standard" and "Special" (Custom) designs

Design all mast arm assemblies with backplates in accordance with FDM 232.

Knowing galvanizing thickness may vary, mast arm assemblies are designed for a 3 foot splice. If actual galvanizing thicknesses are as specified, the splice length will be 3 feet and the arm length will be the design length. However, if actual galvanizing thicknesses are significantly larger than specified (not uncommon), the arm may be a foot or so longer than designed, while the splice length will still comply with AASHTO requirements.

Standard Mast Arm Assemblies:

The maximum span length of Standard Mast Arm Assemblies is 78 feet. Mast arms with an arm length greater than 78 feet require a Variation approved by the District Structures Design Engineer, in accordance with *FDM 261*. Standard Mast Arm Assemblies comply with the minimum requirements and details shown on *Index 649-031*.

Standard Mast Arm Assemblies may be single arm, single arm with luminaire, double arms, or double arms with luminaire. Standard double arms are limited to arm orientations of 90° or 270° only.

The mast arm design Excel program, located on the **Structures Design Programs Library** website, will provide design loads and arm, pole and foundation capacities which the designer can use to choose arm type(s), pole type and foundation type for Standard designs. Additionally, the mast arm Mathcad program is also provided for detailed design evaluations/validations of Standard Mast Arm Assemblies. Available arm(s) and pole combinations are shown on *Index 649-030*.

Arm mounting height UB must be between 18-22 feet.

Pole types P2 and larger require a minimum 4.5 foot diameter drilled shaft. Pole types P5 and larger require a minimum 5.0 foot diameter drilled shaft.

Standard foundation (Drilled Shaft) capacities are based on the following soil criteria:

Classification: Cohesionless (Fine Sand)

Friction Angle: 30 Degrees

Unit Weight: 50 pcf (assumed submerged)

N-blowcount: 15

When the designer considers soil types at the specific site location to be of lesser strength properties than shown above, an analysis is required. Auger borings, SPT borings, or CPT soundings may be used as needed to verify the assumed soil properties, and at sites confirmed to be uniform, a single boring or sounding may cover several foundations. Borings in the area that were performed for other purposes may be used to confirm the assumed soil properties. The Geotechnical Engineer must justify the differing soil criteria to the District Structures Design Engineer during the design phase of the project.

If only Standard arm(s), pole and foundation are used, shop drawings are not required.

Special (Custom) Mast Arm Assemblies:

Special mast arms are those with unique loadings, soil conditions, and/or geometric constraints that contain any component (arm, pole, or drill shaft) that is outside the range of those available on *Index 649-030*.

The mast arm Mathcad program, located on the **Structures Design Programs Library** website, will provide the necessary variables to be shown in the "*Special Mast Arm Assemblies Data Table*" cell from the FDOT CADD Menu.

Plan Content Requirements

The signal designer completes the "Mast Arm Tabulation Sheets", and the structures designer completes the "Standard Mast Arm Assemblies Data Table" or "Special Mast Arm Assemblies Data Table", as appropriate. See samples of these sheets below. These are the only plan sheets required for mast arm assemblies. The structures data table may be placed on a signal plan sheet, if space permits.

The following instructions are for use with the "Mast Arm Tabulation Sheets":

- 1. Each mast arm assembly is identified by a unique ID number.
- Dimensions 1-5 are for signals and dimensions A-E are for signs. Record the distance from the edge of the pole, at ground level, to the center of the signal or sign.
- 3. Signals may be mounted vertically or horizontally. Indicate the mounting in the appropriate column in the table.
- 4. The entire line for arm #2 and the space for the angle between dual arms are left blank for single arm assemblies.
- 5. All arms and poles will be galvanized. If a color is required, indicate the color in the table, otherwise leave blank.

- 6. Starting at the pole, select the signals and/or signs that match the configuration you are tabulating. The spaces representing the signs or signals not used will be blank. Example 1: If no sign is located between the pole and signal 1, the spaces for Sign A would be blank. Example 2: A configuration for three signals and one sign between signal 1 and signal 2 Only the spaces for signals 1, 2, 3 and sign B would be completed; the others will be blank.
- 7. Record the number of sections in each signal head in the space following the distance to that head.
- 8. Record the height and width of each sign in the space following the distance to the sign.
- 9. When double arm poles are used for a skewed intersection, the standard design should be used whenever possible. The standard orientation for arm #2 is 90 or 270 degrees measured in a counter clockwise direction from arm #1. The normal orientation of the mast arm is perpendicular to the roadway. Adjustments in mounting hardware can compensate for a skew angle of approximately 15 degrees or more from the normal, depending upon the attachment method. The designer should verify the mounting hardware capability before specifying an arm with a skew greater than 15 degrees.
- 10. The arm mounting height should be calculated to provide a minimum vertical clearance of 17'-6" from the roadway crown elevation to the lowest sign or signal. A standard signal section is approximately 14" square. Therefore the length of a 3-section head is about 42" and a 5-section is about 70". The use of back plates will add about 6" to each side of the signal head. Additionally, approximately 3" should be added to the end of the signal head to compensate for the attachment hardware. This information may be used to determine the arm mounting height. The designer should coordinate with the maintaining agency to insure the signal assembly and all appropriate hardware has been considered in determining the vertical clearance. The maintaining agency can also provide guidance on the vertical or horizontal mounting of the signal assemblies.
- 11. The standard handhole location is 90 degrees from arm #1 facing away from traffic. Other handhole locations must be noted in the Special Instructions.
- 12. A free swinging internally illuminated street name sign may be attached to the pole by an independent bracket arm if the sign area does not exceed 18 square feet and weigh more than 144 pounds. The Structures Design Engineer must review other signs attached to the pole or any size sign of this type attached to the signal mast arm.
- 13. The "Special Instructions" Table is used to tabulate pedestrian buttons and pedestrian signal locations and handhole locations when the handholes are not in the standard location. Tabulate the ID No. and the orientation of the pedestrian buttons and signals in degrees measured counter clockwise from arm #1. The handhole location should be left blank if the handhole is in the standard location (see note 11).

- 14. Arm #1 is the arm for a single arm assembly or the longer arm for a double arm assembly. If the arms are equal length, arm #1 is over the project roadway.
- 15. Identify assemblies that require a terminal compartment with a "yes" in the correct column. For assemblies with a "no", only handholes will be provided.

Standard Mast Arm Assemblies Data Table:

	STAN	IDARD M.	AST ARI	M ASSEI	<i>MBLIES</i>	DATA T	ABLE				Table Date 11-01-10
STRUCTURE		FIRST	ARM	SECON	ID ARM				POLE		DRILLED
ID NUMBERS	DESIGNATION	ARM ID	FAA (ft.)	ARM ID	SAA (ft.)	UF (deg)	LL (deg)	POLE ID	UAA (ft.)	UB (ft.)	SHAFT ID

NOTES [Notes Date 11-01-16]:

- 1. If an entry appears in column FAA, a shorter arm is required. This is obtained by removing length from the arm tip and the arm length shortened from FA to FAA. SAA Similar.
- 2. If an entry appears in column UAA, a shorter pole is required. This is obtained by removing length from the pole tip and the pole height shortened from UA to UAA.
- 3. Work this sheet with the Signal Designer's "Mast Arm Tabulation". See "Mast Arm Tabulation" for special instructions that include non-standard Handhole location, paint color, terminal compartment requirement, and pedestrian features.
- 4. Work with Indexes 649-030 and 649-031.

Special Mast Arm Assemblies Data Table:

							SPI	ECIAL	MAST	ARM	ASSE	MBLIE	S DAT	A TAI	BLE							7	able Date	01-01-12
NUMBER OF	STRUCTURE			ARM			FIRST ARM EXTENSION					ID ARM		1		1 EXTE					POLE	•		
LOCATIONS	NUMBER	FA(ft)	FB(in)	FC(in)	FD(in)	FE(ft)	FF(in)	FG(in)	FH(in)	SA(ft)	SB(in)	SC(in)	SD(in)	SE(ft)	SF(in)	SG(in)	SH(in)	UA(ft)	UA(ft) UB(ft) UC(in) UD(UD(in)	UE(in)	UF(deg.	UG(ft)

						SPEC	CIAL	1AST	ARM A	ASSEM	BLIES	DATA	TABL	E (CC	NT.)					7	able Date	01-01-12
STRUCTURE	FI	RST AR	м сом	IECTION	l (in)	First	Arm Ca	mber Ai	ngle = 2	2 Degre	es	SEC	OND AR	м сом	IECTION	(in)	Secor	nd Arm	Camber	Angle	= 2 Deg	rees
NUMBER	#Bolts	HT	FJ	FK	FL	FN	FO	FP	FR	FS	FT	#Bolts	HT	SJ	SK	SL	SN	50	SP	SR	SS	ST

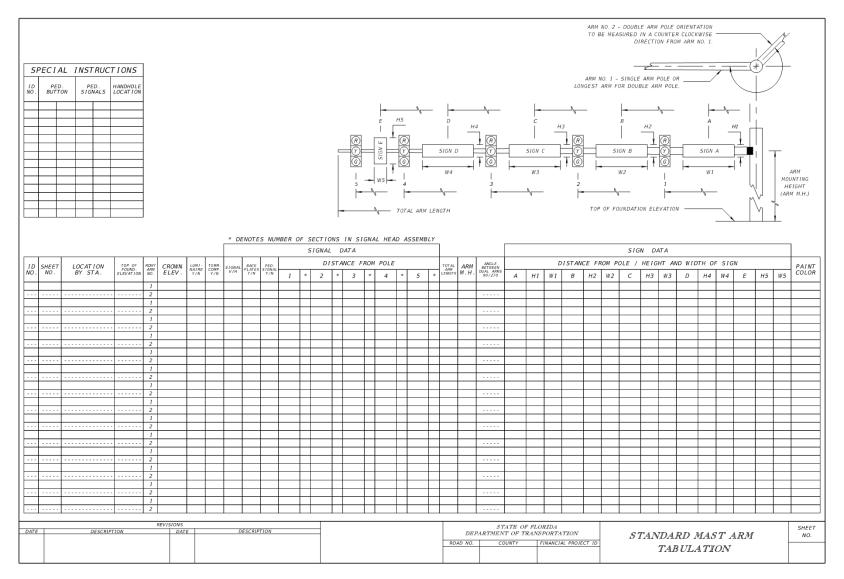
						SPE	CIAL M	1AST .	ARM A	SSEM	BLIES	DATA	TABL	E (CC	NT.)							T	able Date i	07-01-15
STRUCTURE	POL	E BASE	CONNE	CTION	(in)		SI	HAFT AI	ID REIN	F.						LU	JMINAIR	E AND	LUMINA	IRE COI	NECTIC	DN .		
NUMBER	#Bolts	BA	BB	BC	BF	DA(ft)	DB(ft)	RA	RB	RC	RD(in)	RE	RF(in)	LA(ft)	LB(ft)	LC(in)	LD(in)	LE	LF(ft)	LG(in)	LH(in)	LJ(in)	LK(in)	LL(deg)

NOTES [Notes Date 07-01-13]: 1. Work with Index 649-031. 2. Design Wind Speed = mph

FOUNDATION NOTES [Notes Date 01-01-12]:

1. Design based on Borings taken sealed by 2. Assumptions and Values used in design: Soil Type Soil Layer Thickness = ft. Soil Friction Angle = deg. Soil Weight = pcf Design Water Table Is ft. below surface

Mast Arm Tabulation Sheet:



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Payment

Item number	Item Description	Unit Measure
649-2A-BB	Steel Mast Arm Assembly	EA

See the **BOE** and **Specification 649** for additional information on payment, pay item use and compensation.

Note: Project Specific Pay Items are required for Special Mast Arm Assemblies with arm lengths greater than 78 feet.

Examples

EXAMPLE 1

1. Select Arm and Pole Combination.

Select A40/S - P2/S from the Mast Arm Combinations Tables.

Specify shorter arm, enter 36 under FAA.

Leave Second Arm, UF and LL blank as there is no second arm or luminaire.

2. Determine Arm Mounting Height.

3. Select Drilled Shaft ID.

Select DS/12/4.5.

 Use the FDOT Signal Support Programs to verify adequacy of the arm, pole, and foundation.

EXAMPLE 2

1. Select Arms and Pole Combination.

Select A60/D - A40/D - P4/D from the Mast Arm Combinations Tables. Specify shorter arms, enter 27.5 under FAA for First Arm.

$$FAA = FA - (60' - 52') = 35.5' - 8' = 27.5'$$

2. Enter angle between arms.

Angle UF is measured counter-clockwise from the First Arm and must be either 90° or 270°.

3. Specify shorter Pole.

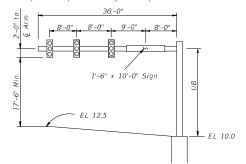
Enter 23.5 under UAA.

4. Determine Arm Mounting Height.

- 5. Select Drilled Shaft ID.
 - Select DS/16/4.5
- 6. Use the **FDOT Signal Support Programs** to verify adequacy of the arm, pole, and foundation.

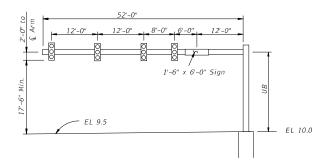
EXAMPLE 1

Single Arm Structure as shown, 130 mph Wind Speed with Signal Backplates.



EXAMPLE 2

First Arm Structure as shown, Second Arm same as Example 1 except 150 mph Wind Speed with Signal Backplates.



STANDARD MAST ARM ASSEMBLIES DATA TABLE

Table Date 11-01-16

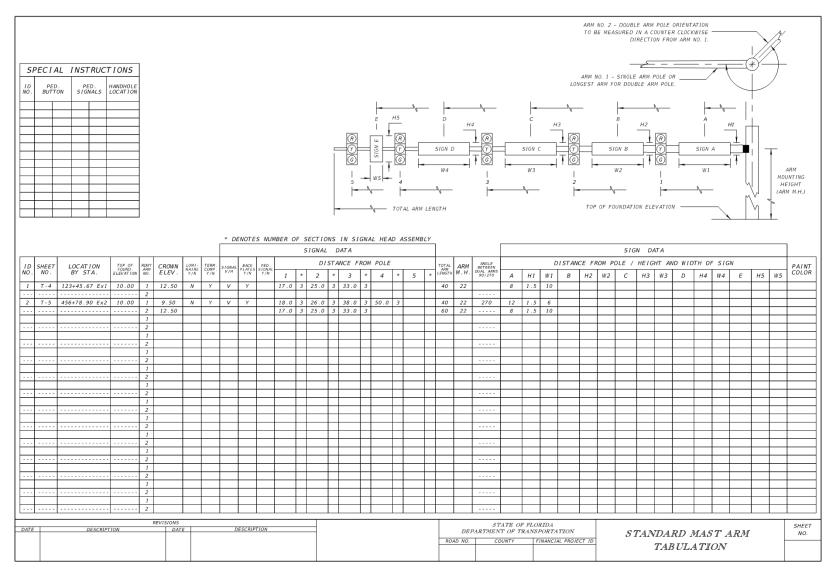
STRUCTURE		FIRST ARM		SECOND ARM					POLE		DRILLED
ID NUMBERS	DESIGNATION	ARM ID	FAA (ft.)	ARM ID	SAA (ft.)	UF (deg)	LL (deg)	POLE ID	UAA (ft.)	UB (ft.)	SHAFT ID
Example 1	A40/S - P2/S	A40/S	36					P2/S		22	DS/12/4.5
Example 2	A60/D - A40/D - P4/D	A60/D	27.5	A40/D	36	90		P4/D	23.5	20	DS/16/4.5

NOTES [Notes Date 11-01-16]:

- 1. If an entry appears in column FAA, a shorter arm is required. This is obtained by removing length from the arm tip and the arm length shortened from FA to FAA. SAA Similar.
- 2. If an entry appears in column UAA, a shorter pole is required. This is obtained by removing length from the pole tip and the pole height shortened from UA to UAA.
- 3. Work this sheet with the Signal Designer's "Mast Arm Tabulation". See "Mast Arm Tabulation" for special instructions that include non-standard Handhole location, paint color, terminal compartment requirement, and pedestrian features.
- 4. Work with Indexes 649-030 and 649-031.

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Mast Arm Tabulation Sheet Example:



Design Aids

	30 Foot Mast Arm Combinations Arm 1												
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?		Designation	า							
		Pog	No	A30/S		P1/S							
	N/A	Reg	Yes	A30/S		P1/S/L							
	IN/A	HD	No	A30/S/H		P1/S							
		ПО	Yes	A30/S/H		P1/S/L							
		Dog/Dog	No	A30/D	A30/D	P2/D							
201		Reg/Reg	Yes	A30/D	A30/D	P2/D/L							
30'		Dog/UD	No	A30/D	A30/D/H	P2/D							
	201	Reg/HD	Yes	A30/D	A30/D/H	P2/D/L							
	30'	LID/Dog	No	A30/D/H	A30/D	P2/D							
		HD/Reg	Yes	A30/D/H	A30/D	P2/D/L							
		LID/LID	No	A30/D/H	A30/D/H	P2/D							
		HD/HD	Yes	A30/D/H	A30/D/H	P2/D/L							
	30 foot Mast Arm Total = 12												

		40 Foot N	last Arm Com	binations		
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?		Designation	n
		Dog	No	A40/S		P2/S
	NI/A	Reg	Yes	A40/S		P2/S/L
	N/A	HD	No	A40/S/H		P2/S
		ПО	Yes	A40/S/H		P2/S/L
		Pog/Pog	No	A40/D	A30/D	P2/D
		Reg/Reg	Yes	A40/D	A30/D	P2/D/L
		Dog/UD	No	A40/D	A30/D/H	P2/D
	30'	Reg/HD	Yes	A40/D	A30/D/H	P2/D/L
	30	UD/Dog	No	A40/D/H	A30/D	P2/D
40'		HD/Reg	Yes	A40/D/H	A30/D	P2/D/L
40		HD/HD	No	A40/D/H	A30/D/H	P2/D
		חט/חט	Yes	A40/D/H	A30/D/H	P2/D/L
		Pog/Pog	No	A40/D	A40/D	P2/D
		Reg/Reg	Yes	A40/D	A40/D	P2/D/L
		Pog/UD	No	A40/D	A40/D/H	P2/D
	40'	Reg/HD	Yes	A40/D	A40/D/H	P2/D/L
	40	UD/Pag	No	A40/D/H	A40/D	P2/D
		HD/Reg	Yes	A40/D/H	A40/D	P2/D/L
		HD/HD	No	A40/D/H	A40/D/H	P2/D
		חט/חט	Yes	A40/D/H	A40/D/H	P2/D/L
		40 foo	t Mast Arm Tot	al = 20		

Arm 1 Arm 2 Regular or Luminaire? Designation											
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?		Designatio	n					
		Dog	No	A50/S		P3/S					
	N/A	Reg	Yes	A50/S		P3/S/L					
	IN/A	HD	No	A50/S/H		P3/S					
		пр	Yes	A50/S/H		P3/S/L					
		Pog/Pog	No	A50/D	A30/D	P3/D					
		Reg/Reg	Yes	A50/D	A30/D	P3/D/L					
		Dog/UD	No	A50/D	A30/D/H	P3/D					
	30'	Reg/HD	Yes	A50/D	A30/D/H	P3/D/L					
	30	HD/Reg	No	A50/D/H	A30/D	P3/D					
		nb/keg	Yes	A50/D/H	A30/D	P3/D/L					
		HD/HD	No	A50/D/H	A30/D/H	P3/D					
		חט/חט	Yes	A50/D/H	A30/D/H	P3/D/L					
		Pog/Pog	No	A50/D	A40/D	P3/D					
50'		Reg/Reg	Yes	A50/D	A40/D	P3/D/L					
30		Dog/UD	No	A50/D	A40/D/H	P3/D					
	40'	Reg/HD	Yes	A50/D	A40/D/H	P3/D/L					
	40	UD/Dog	No	A50/D/H	A40/D	P3/D					
		HD/Reg	Yes	A50/D/H	A40/D	P3/D/L					
		HD/HD	No	A50/D/H	A40/D/H	P3/D					
		ПО/ПО	Yes	A50/D/H	A40/D/H	P3/D/L					
		Reg/Reg	No	A50/D	A50/D	P4/D					
		ixeg/ixeg	Yes	A50/D	A50/D	P4/D/L					
		Pog/UD	No	A50/D	A50/D/H	P4/D					
	50'	Reg/HD	Yes	A50/D	A50/D/H	P4/D/L					
	30	HD/Reg	No	A50/D/H	A50/D	P4/D					
		TID/Neg	Yes	A50/D/H	A50/D	P4/D/L					
		חט/חט	No	A50/D/H	A50/D/H	P4/D					
		HD/HD	Yes	A50/D/H	A50/D/H	P4/D/L					
		50 foo	t Mast Arm Tot	al = 28							

		60 Foot N	last Arm Com	binations							
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?		Designatio	n					
		Dog	No	A60/S		P4/S					
	NI/A	Reg	Yes	A60/S		P4/S/L					
	N/A	HD	No	A60/S/H		P4/S					
		ПО	Yes	A60/S/H		P4/S/L					
		Dog/Dog	No	A60/D	A30/D	P4/D					
		Reg/Reg	Yes	A60/D	A30/D	P4/D/L					
		Dog/UD	No	A60/D	A30/D/H	P4/D					
	30'	Reg/HD	Yes	A60/D	A30/D/H	P4/D/L					
	30	UD/Dog	No	A60/D/H	A30/D	P4/D					
		HD/Reg	Yes	A60/D/H	A30/D	P4/D/L					
		LID/LID	No	A60/D/H	A30/D/H	P4/D					
		HD/HD	Yes	A60/D/H	A30/D/H	P4/D/L					
		Dog/Dog	No	A60/D	A40/D	P4/D					
		Reg/Reg	Yes	A60/D	A40/D	P4/D/L					
		Dog/UD	No	A60/D	A40/D/H	P4/D					
	40'	Reg/HD	Yes	A60/D	A40/D/H	P4/D/L					
	40	UD/Dog	No	A60/D/H	A40/D	P4/D					
001		HD/Reg	Yes	A60/D/H	A40/D	P4/D/L					
60'		LID/LID	No	A60/D/H	A40/D/H	P4/D					
		HD/HD	Yes	A60/D/H	A40/D/H	P4/D/L					
		Dog/Dog	No	A60/D	A50/D	P4/D					
		Reg/Reg	Yes	A60/D	A50/D	P4/D/L					
		Dog/UD	No	A60/D	A50/D/H	P4/D					
	50'	Reg/HD	Yes	A60/D	A50/D/H	P4/D/L					
	50	LID/Dog	No	A60/D/H	A50/D	P4/D					
		HD/Reg	Yes	A60/D/H	A50/D	P4/D/L					
		HD/HD	No	A60/D/H	A50/D/H	P4/D					
		HD/HD	Yes	A60/D/H	A50/D/H	P4/D/L					
		Dog/Dog	No	A60/D	A60/D	P5/D					
		Reg/Reg	Yes	A60/D	A60/D	P5/D/L					
		Dog/UD	No	A60/D	A60/D/H	P5/D					
	601	Reg/HD	Yes	A60/D	A60/D/H	P5/D/L					
	60'	LD/Dag	No	A60/D/H	A60/D	P5/D					
		HD/Reg	Yes	A60/D/H	A60/D	P5/D/L					
		<u> </u>	No	A60/D/H	A60/D/H	P5/D					
<u> </u>		חט/חט	Yes	A60/D/H	A60/D/H	P5/D/L					
	Yes A60/D/H A60/D P5/D/L No A60/D/H A60/D/H P5/D										

	70 Foot Mast Arm Combinations Arm 1												
		Regular or			Designatio	n							
		Des	No	A70/S		P5/S							
	NI/A	Reg	Yes	A70/S		P5/S/L							
	N/A	LID	No	A70/S/H		P5/S							
		HD	Yes	A70/S/H		P5/S/L							
		D = #/D = #	No	A70/D	A30/D	P5/D							
		Reg/Reg	Yes	A70/D	A30/D	P5/D/L							
		Dog/UD	No	A70/D	A30/D/H	P5/D							
	201	Reg/HD	Yes	A70/D	A30/D/H	P5/D/L							
	30'	LID/Dog	No	A70/D/H	A30/D	P5/D							
		HD/Reg	Yes	A70/D/H	A30/D	P5/D/L							
		LID/LID	No	A70/D/H	A30/D/H	P5/D							
		HD/HD	Yes	A70/D/H	A30/D/H	P5/D/L							
		Dog/Dog	No	A70/D	A40/D	P5/D							
		Reg/Reg	Yes	A70/D	A40/D	P5/D/L							
		Dog/UD	No	A70/D	A40/D/H	P5/D							
	40'	Reg/HD	Yes	A70/D	A40/D/H	P5/D/L							
	40	UD/Dog	No	A70/D/H	A40/D	P5/D							
70'		HD/Reg	Yes	A70/D/H	A40/D	P5/D/L							
70		HD/HD	No	A70/D/H	A40/D/H	P5/D							
		ПО/ПО	Yes	A70/D/H	A40/D/H	P5/D/L							
		Pog/Pog	No	A70/D	A50/D	P5/D							
		Reg/Reg	Yes	A70/D	A50/D	P5/D/L							
		Dog/UD	No	A70/D	A50/D/H	P5/D							
	50'	Reg/HD	Yes	A70/D	A50/D/H	P5/D/L							
	30	UD/Dog	No	A70/D/H	A50/D	P5/D							
		HD/Reg	Yes	A70/D/H	A50/D	P5/D/L							
			No	A70/D/H	A50/D/H	P5/D							
		HD/HD	Yes	A70/D/H	A50/D/H	P5/D/L							
		Pog/Pog	No	A70/D	A60/D	P6/D							
		Reg/Reg	Yes	A70/D	A60/D	P6/D/L							
		Reg/HD	No	A70/D	A60/D/H	P6/D							
	60'	Reg/HD	Yes	A70/D	A60/D/H	P6/D/L							
	00	HD/Reg	No	A70/D/H	A60/D	P6/D							
		TID/Neg	Yes	A70/D/H	A60/D	P6/D/L							
		HD/HD	No	A70/D/H	A60/D/H	P6/D							
		ווט/חט	Yes	A70/D/H	A60/D/H	P6/D/L							

		70 Foot N	last Arm Com	binations							
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?		Designation	n					
		Pog/Pog	No	A70/D	A70/D	P6/D					
		Reg/Reg	Yes	A70/D	A70/D	P6/D/L					
		Dog/UD	No	A70/D	A70/D/H	P6/D					
70'	70'	Reg/HD	Yes	A70/D	A70/D/H	P6/D/L					
70	70	UD/Pag	No	A70/D/H	A70/D	P6/D					
		HD/Reg	Yes	A70/D/H	A70/D	P6/D/L					
		HD/HD	No	A70/D/H	A70/D/H	P6/D					
		חט/חט	Yes	A70/D/H	A70/D/H	P6/D/L					
	70 foot Mast Arm Total = 44										

78 Foot Mast Arm Combinations										
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?	Designation						
78'	N/A	Reg	No	A78/S		P6/S				
			Yes	A78/S		P6/S/L				
		HD	No	A78/S/H		P6/S				
			Yes	A78/S/H		P6/S/L				
	30'	Reg/Reg	No	A78/D	A30/D	P6/D				
			Yes	A78/D	A30/D	P6/D/L				
		Reg/HD	No	A78/D	A30/D/H	P6/D				
			Yes	A78/D	A30/D/H	P6/D/L				
		HD/Reg	No	A78/D/H	A30/D	P6/D				
			Yes	A78/D/H	A30/D	P6/D/L				
		HD/HD	No	A78/D/H	A30/D/H	P6/D				
			Yes	A78/D/H	A30/D/H	P6/D/L				
	40'	Reg/Reg	No	A78/D	A40/D	P6/D				
			Yes	A78/D	A40/D	P6/D/L				
		Reg/HD	No	A78/D	A40/D/H	P6/D				
			Yes	A78/D	A40/D/H	P6/D/L				
		HD/Reg	No	A78/D/H	A40/D	P6/D				
			Yes	A78/D/H	A40/D	P6/D/L				
		HD/HD	No	A78/D/H	A40/D/H	P6/D				
			Yes	A78/D/H	A40/D/H	P6/D/L				

78 Foot Mast Arm Combinations										
Arm 1 Length	Arm 2 Length	Regular or Heavy Duty	Luminaire?	Designation						
78'	50'	Reg/Reg	No	A78/D	A50/D	P6/D				
			Yes	A78/D	A50/D	P6/D/L				
		Reg/HD	No	A78/D	A50/D/H	P6/D				
			Yes	A78/D	A50/D/H	P6/D/L				
		HD/Reg	No	A78/D/H	A50/D	P6/D				
			Yes	A78/D/H	A50/D	P6/D/L				
		HD/HD	No	A78/D/H	A50/D/H	P6/D				
			Yes	A78/D/H	A50/D/H	P6/D/L				
	60'	Reg/Reg	No	A78/D	A60/D	P6/D				
			Yes	A78/D	A60/D	P6/D/L				
		Reg/HD	No	A78/D	A60/D/H	P6/D				
			Yes	A78/D	A60/D/H	P6/D/L				
		HD/Reg	No	A78/D/H	A60/D	P6/D				
			Yes	A78/D/H	A60/D	P6/D/L				
		HD/HD	No	A78/D/H	A60/D/H	P6/D				
			Yes	A78/D/H	A60/D/H	P6/D/L				
	70'	Reg/Reg	No	A78/D	A70/D	P7/D				
			Yes	A78/D	A70/D	P7/D/L				
		Reg/HD	No	A78/D	A70/D/H	P7/D				
			Yes	A78/D	A70/D/H	P7/D/L				
		HD/Reg	No	A78/D/H	A70/D	P7/D				
			Yes	A78/D/H	A70/D	P7/D/L				
		HD/HD	No	A78/D/H	A70/D/H	P7/D				
			Yes	A78/D/H	A70/D/H	P7/D/L				
	78'	Reg/Reg	No	A78/D	A78/D	P7/D				
			Yes	A78/D	A78/D	P7/D/L				
		Reg/HD	No	A78/D	A78/D/H	P7/D				
			Yes	A78/D	A78/D/H	P7/D/L				
		HD/Reg	No	A78/D/H	A78/D	P7/D				
			Yes	A78/D/H	A78/D	P7/D/L				
		HD/HD	No	A78/D/H	A78/D/H	P7/D				
			Yes	A78/D/H	A78/D/H	P7/D/L				
-	78 foot Mast Arm Total = 52									