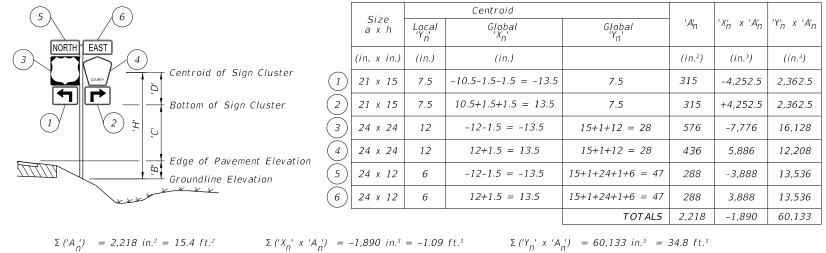
STEP 1: Calculate the area and the centroid for an individual sign or a sign cluster. Note that the centroid and areas have been calculated for frequently used sign clusters. These are shown on Sheets 7, 8, and 9.



 ${}^{\prime}X_{c}^{\prime} = -\frac{\Sigma\left({}^{\prime}X_{n}^{\prime}x^{\prime}A_{n}^{\prime}\right)}{\Sigma\left({}^{\prime}A_{n}^{\prime}\right)} = -0.1 \text{ ft.} \qquad {}^{\prime}Y_{c}^{\prime} = -\frac{\Sigma\left({}^{\prime}Y_{n}^{\prime}x^{\prime}A_{n}^{\prime}\right)}{\Sigma\left({}^{\prime}A_{n}^{\prime}\right)} = 2.26 \text{ ft.}$

STEP 2: Determine the height 'H' from groundline to the centroid of the individual sign or sign cluster.

Assume: $'B' = 1 \ ft., \ 'C' = 7 \ ft.$ Calculated: $X'_{C} = -0.1 \ ft., \ 'Y'_{C} = \ 'D' \ 2.26 \ ft.$

 $'H' = 'B' + 'C' + 'D' = 10.26 \ ft. ==> USE \ 11 \ ft. \qquad \Sigma \ ('A_n') = 15.4 \ ft.^2 ==> USE \ 16 \ ft.^2$

STEP 3: Refer to the Aluminum Column (Post) Selection Tables and find the intersection point. See Sheet 3.

	ALUMINUM COLUMN (POST) SELECTION TABLE													
						1	H' (F)	T)						
		8 ft	9 ft	10 ft	11 ft	12 ft	13 ft	14 ft	15 ft	16 ft	17 ft	18 ft	19 ft	20 ft
	3 sf	2	2.5	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5
	4 sf	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5
	5 sf	2.5	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4
	6 sf	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4
	7 sf	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4
	8 sf	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4
	9 sf	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4
	10 sf	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5
SF,	11 sf	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5
	12 sf	3.5	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5
AREA	13 sf	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5
NR E	14 sf	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5	5	5
	15 sf	3.5	4	4	4	4	4	4	4.5	4.5	4.5	5	5	5
PANEL	16 sf	3.5	4	4	4	4	4	4	4.5	4.5	5	5	5	6
AN	17 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6
d l	18 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6
¥	19 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6	6
TOTAL	20 sf	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6	6
15	21 sf	4	4	4	4	4.5	4.5	5	5	5	6	6	6	6
1	22 sf	4	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6
	23 sf	4	4	4	4.5	4.5	5	5	5	6	6	6	6	6
	24 sf	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6
	25 sf	4	4	4.5	4.5	5	5	5	6	6	6	6	6	8
	26 sf	4	4.5	4.5	4.5	5	5	5	6	6	6	6	8	8
	27 sf	4	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8
	28 sf	4	4.5	4.5	5	5	5	6	6	6	6	6	8	8
	29 sf	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8	8
	30 sf	4.5	4.5	5	5	5	6	6	6	6	6	8	8	8

STEP 4: For sign assemblies with signs oriented in two directions, only the sign with the largest area should be analyzed to determine the Column (Post) requirements.

=GUIDE TO USE THIS INDEX===

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 \geq DESCRIPTION:



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For 'H' = 11 ft., Area = 16 ft.²

intersection value is "4" (4" OD).

- Refer to the Aluminum Column (Post) Selection

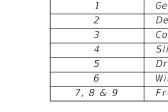
- To determine the required post size, find the intersection of the row labeled "16 SF" and the column labeled "11 FT". For the example the

Table, from Sheet 3 and shown here for reference.

- In the Column (Post) and Foundation Table, the value

"4" shows the design requires a 4.0" diameter and V_4 " thick Aluminum Column (Post) and a 2.0' diameter

and 3.5' deep Concrete Foundation and 3.0' Stub.



SHEET

GENERAL NOTES:

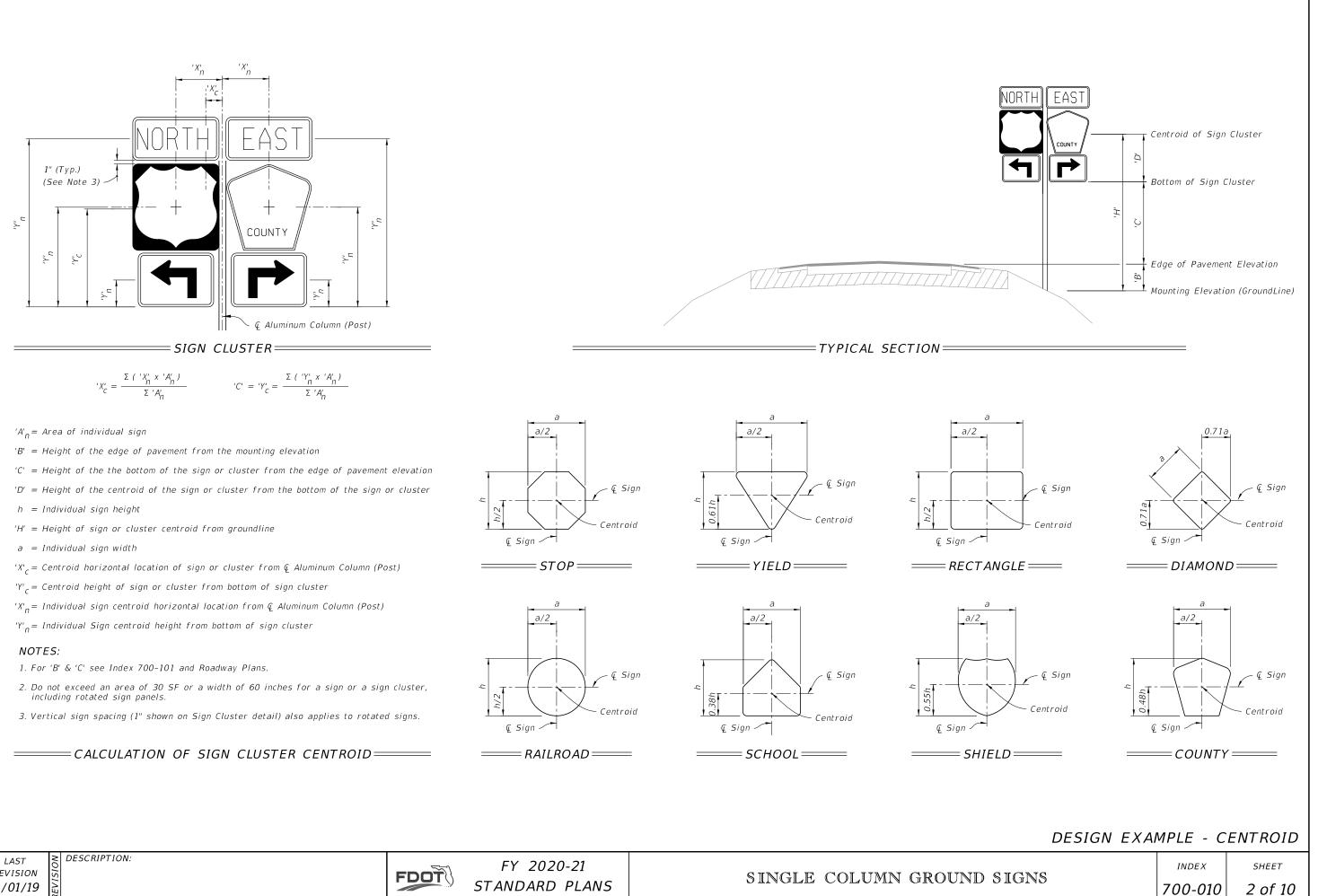
- 1. Shop Drawings:
- This Index is considered fully detaile minor modifications not detailed in th
- 2. Aluminum Sign, Wind Beams and Colum A. Aluminum Plates: ASTM B209, Alloy B. Aluminum Bars and Extruded Shap C. Aluminum Structural Shapes: AST D. Cast Aluminum: ASTM B26 Alloy A E. Aluminum Weld Material: ER 5556
- 3. Sign Mounting Bolts, Nuts and Washer A. Aluminum Button Head and Flat He B. Aluminum Hex Nuts: ASTM F467 A C. Aluminum Washers: ASTM B221, Al
- Stainless Steel Bolts, Nuts and Washe button head and flat head bolts as for A. Stainless Steel Bolts: ASTM F 59 B. Stainless Steel Nuts: ASTM F594
- 5. Sign Column (Post) Bolts, Nuts and W A. Galvanized U-Bolt (Column): ASTM ASTM F2329 with double nuts.
- B . Aluminum Bolts (Sleeve): ASTM F Hex Nuts F467 6061-T6 or 6262-
- C. Galvanized High Strength Hex Hea Grade A325, Type 1
- D. Galvanized Hex Nuts: ASTM A563
- E. Galvanized Washers: ASTM F436 F. Galvanized Bolts (Sleeve): ASTM A
- 6. Coatings:
- A. Aluminum Fasteners: Anodic coatin
- B. High Strength Steel Bolts Nuts ar C. All other steel items (excluding st
- D. Repair damaged galvanizing in ac
- 7. BREAKAWAY SUPPORTS REQUIREMENT. (larger than 3½") with breakaway sup barrier wall or guardrail do not requ

GENER

SINGLE COLUMN GROUND SI

	CONTENTS
	General Notes and Design Example
	Design Example – Centroid
	Column and Foundation Tables
	Slip Base and Foundation Details
	Driven Post and Soil Plate Detail
	Wind Beam Connection
	Frequently Used Sign Clusters
-	

ed. Submit Shop Drawings only for he Plans.						
nn (Post) Materials: ny 6061-T6 pes: ASTM B221, Alloy 6061-T6 TM B308 Alloy 6061-T6 356-T6 or 5356						
rs: lead Bolts: ASTM F468 Alloy 2024-T4 Alloy 6061-T6 or 6262-T9 lloy 7075-T6						
Aluminum V1 or SH1						
ng to						
with)24–T4 25,						
and Washers						
ng (0.0002 inches min.) and chromate sealed and Washers: ASTM F2329 stainless steel): Hot-dip Galvanize - ASTM A123 ccordance with Specification 562						
TS: Install non-frangible aluminum column (post) upports as shown on Sheet 4. Signs shielded by quire breakaway support.						
RAL NOTES AND DESIGN EXAMPLE						
INDEX	SHEET					
700-010	1 of 10					
	4-T4 Aluminum V1 or SH1 ng to vith 024-T4 25, and Washers mate sealed e - ASTM A123 um column (post igns shielded b DESIGN E INDEX					



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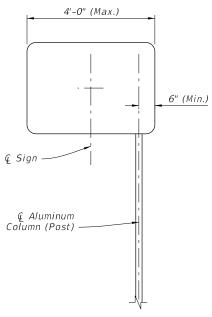




			AL	UMINU	л сс	DUMN	(POS	T) SE	LECTI	ON T	ABLE	(O.D.	in.)	
			ALUMINUM COLUMN (POST) SELECTION TABLE (O.D. in.) 'H' (FT)											
		8 ft	9 ft	10 ft	11 ft	12 ft	13 ft	14 ft	15 ft	16 ft	17 ft	18 ft	19 ft	20 ft
	3 sf	2	2.5	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5
	4 sf	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5
	5 sf	2.5	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4
	6 sf	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4
	7 sf	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4
	8 sf	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4
	9 sf	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4
	10 sf	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5
	11 sf	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5
(SF)	12 sf	3.5	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5
	13 sf	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5
AREA	14 sf	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5	5	5
	15 sf	3.5	4	4	4	4	4	4	4.5	4.5	4.5	5	5	5
PANEL	16 sf	3.5	4	4	4	4	4	4	4.5	4.5	5	5	5	6
AN	17 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6
	18 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6
TOTAL	19 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6	6
10	20 sf	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6	6
	21 sf	4	4	4	4	4.5	4.5	5	5	5	6	6	6	6
	22 sf	4	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6
	23 sf	4	4	4	4.5	4.5	5	5	5	6	6	6	6	6
	24 sf	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6
	25 sf	4	4	4.5	4.5	5	5	5	6	6	6	6	6	8
	26 sf	4	4.5	4.5	4.5	5	5	5	6	6	6	6	8	8
	27 sf	4	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8
	28 sf	4	4.5	4.5	5	5	5	6	6	6	6	6	8	8
	29 sf	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8	8
	30 sf	4.5	4.5	5	5	5	6	6	6	6	6	8	8	8

	FOUNDATION TABLE							
Column (Post)		Founda	ation Altern	natives			
Size		Driven	Post *	Con	crete (Class	: I)		
Outside	Wall	Embedment	Depth (ft)	Diamotor	Embedment	Stub		
Diameter (in)	Thk. (in)	without Soil Plate	with Soil Plate	Diameter (ft)	Depth (ft)	Length (ft)		
2.0	1/8	4.5	2.5					
2.5	1/8	5.0	3.0					
3.0	1/3	5.0	3.5					
3.5	<i>³∕</i> 16	6.0	4.5					
4.0	1/4			2.0	3.5	3.0		
4.5	1/4			2.0	4.0	3.0		
5.0	1/4			2.0	4.5	3.0		
6.0	1/4			2.0	5.0	3.0		
8.0	1/4			2.0	5.5	3.0		

* INSTALLING FRANGIBLE COLUMN SUPPORTS: Columns (posts) $3 {\cal V}_2''$ O.D. and less are considered frangible and may be installed either by driving the post or setting the posts in preformed holes. Backfill preformed holes with suitable material tamped in layers not thicker than 6" (to provide adequate compaction) or filled with flowable fill or bagged concrete.





= OFFSET SIGN =

NOTE:

1. For offset sign placement see Index 700-101. 2. For signs with widths greater than 4' see Index 700-011. 3. Offset signs with driven posts require a soil plate.

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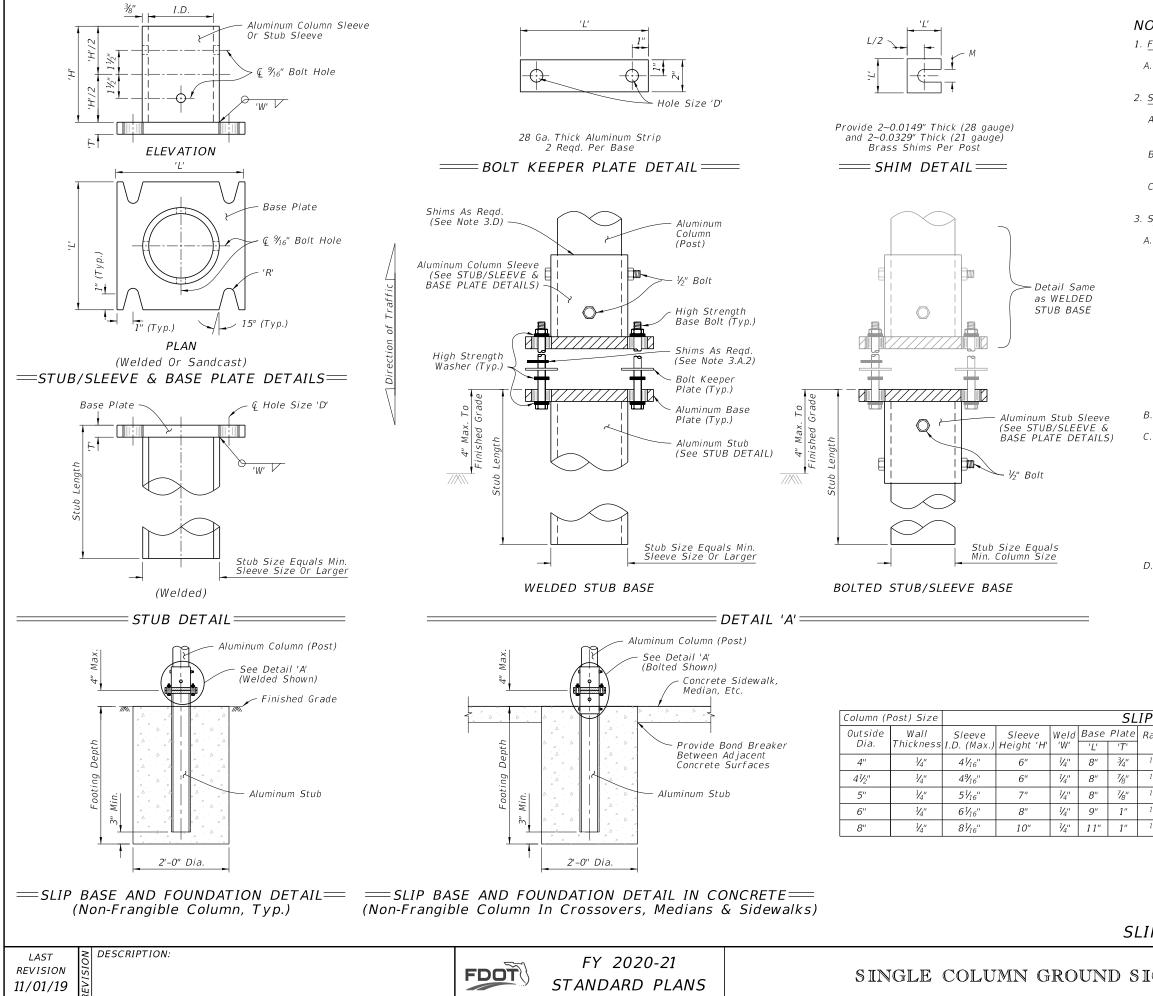
≥ DESCRIPTION:



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SINGLE COLUMN GROUND SIG

COLUMN AND FOU	IN AND FOUNDATION TABLES				
	INDEX	SHEET			
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1. Foundation Notes for Slip Base:

A. Place Stub into concrete foundation given in the FOUNDATION TABLE using Class I Concrete.

2. Slip Base Fabrication Notes:

- A. The difference between the O.D. of the post and I.D. of
- B. Either a Welded Stub Base or Bolted Stub/Sleeve Base may be used in Slip Base.
- C. For cast base plates bolted to foundation stubs, use a foundation stub the same size as the sign column (Post).

3. Slip-Base Assembly Instructions:

- A. Assemble the Slip Base as follows: 1. Insert Post into Sleeve and connect using $2 \sim \frac{1}{2}$ " diameter Sleeve Bolts.
 - 2. Assemble top base plate to bottom Base Plate using Base Bolts (High strength) with 3 washers per bolt. (See Detail 'A'):
 - a. Place one washer on each Base Bolt between the bottom Base Plate and the Base Bolt head.
 - b. Place the next washer between the Bottom Base Plate and the Bolt Keeper Plate.
 - c. Use brass or galvanized steel shims to plumb the post d. Add the top base plate section.
 - e. Place the third washer between the Top Base Plate and the Nut.

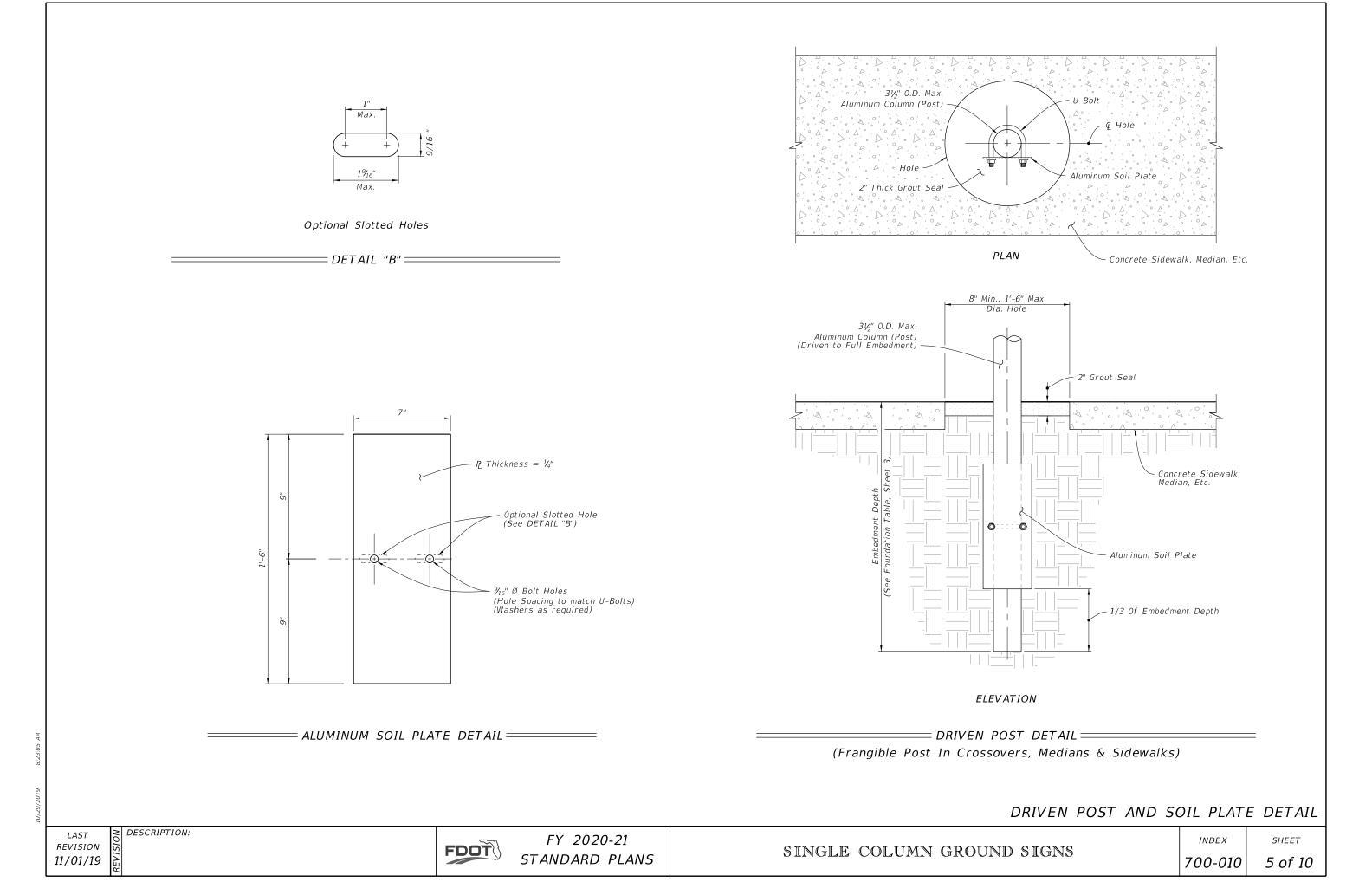
B. Orient the Bolt Keeper Plates in the Direction of Traffic.

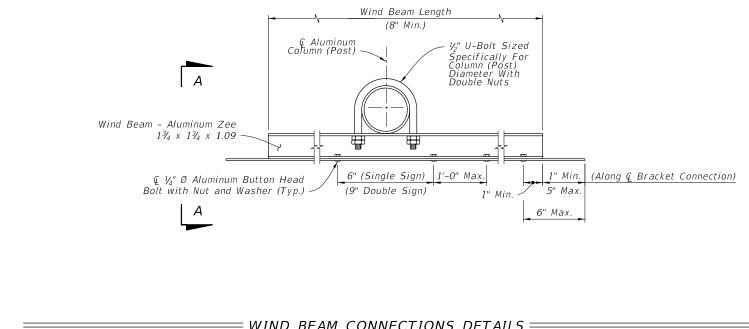
- C. Tighten Base Bolts as follows:
 - . Tighten Base Bolts to the maximum possible with a 12" to 15" wrench (this will bed the washers and shims and clear the bolt threads).
 - 2. Loosen each Base Bolt one turn.
 - 3. Under the supervision of the Engineer, use a calibrated wrench to tighten bolts to the torque prescribed in the SLIP BASE DETAILS Table. Over tightened Base Bolts are not permitted.
 - 4. Distort bolt threads at the junction with nuts to prevent loosening. Repair damaged galvanizing.
- D. Obtain a tight sleeve connection by placing 4 galvanized steel shims between the column (post) and sleeve. Space the shims evenly around the perimeter of the column (1 between each bolt hole, 4 total). Use shims that are 1" shorter than the height of the sleeve.

P BASE DETAILS								
adius	Base Bolt		Base Plat	te Torque	Hole	SHIM		
' <i>R</i> '	Size	Length	ft-Ibs	inIbs	Size 'D'	L	М	
11/ ₃₂ "	5⁄8''	3"	29	345	¹ ¼ ₁₆ "	1¾"	¹ ½ ₁₆ "	
11 _{/32} "	5⁄8"	3¼"	29	345	¹ ¼ ₁₆ "	1¾"	¹ ½6″	
¹ ¹ / ₃₂ "	<i>5</i> /8''	3¼"	29	345	¹ 1⁄ ₁₆ "	13%"	¹ ½6″	
¹³ / ₃₂ "	3/4"	3½"	46	554	¹ 3⁄ ₁₆ "	1¾"	¹ 3⁄ ₁₆ "	
15/ ₃₂ "	7/8"	3¾"	53	640	¹⁵ ⁄16″	2¾"	$1 \nu_{16}''$	

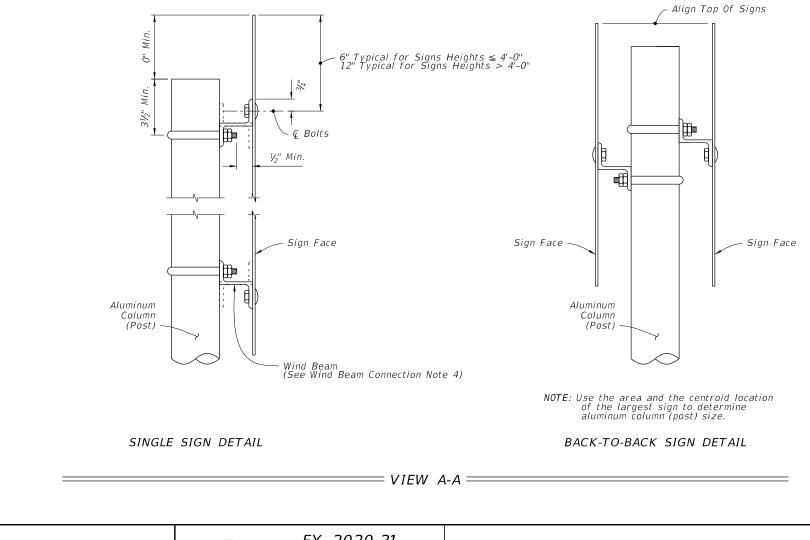
SLIP BASE AND FOUNDATION DETAILS

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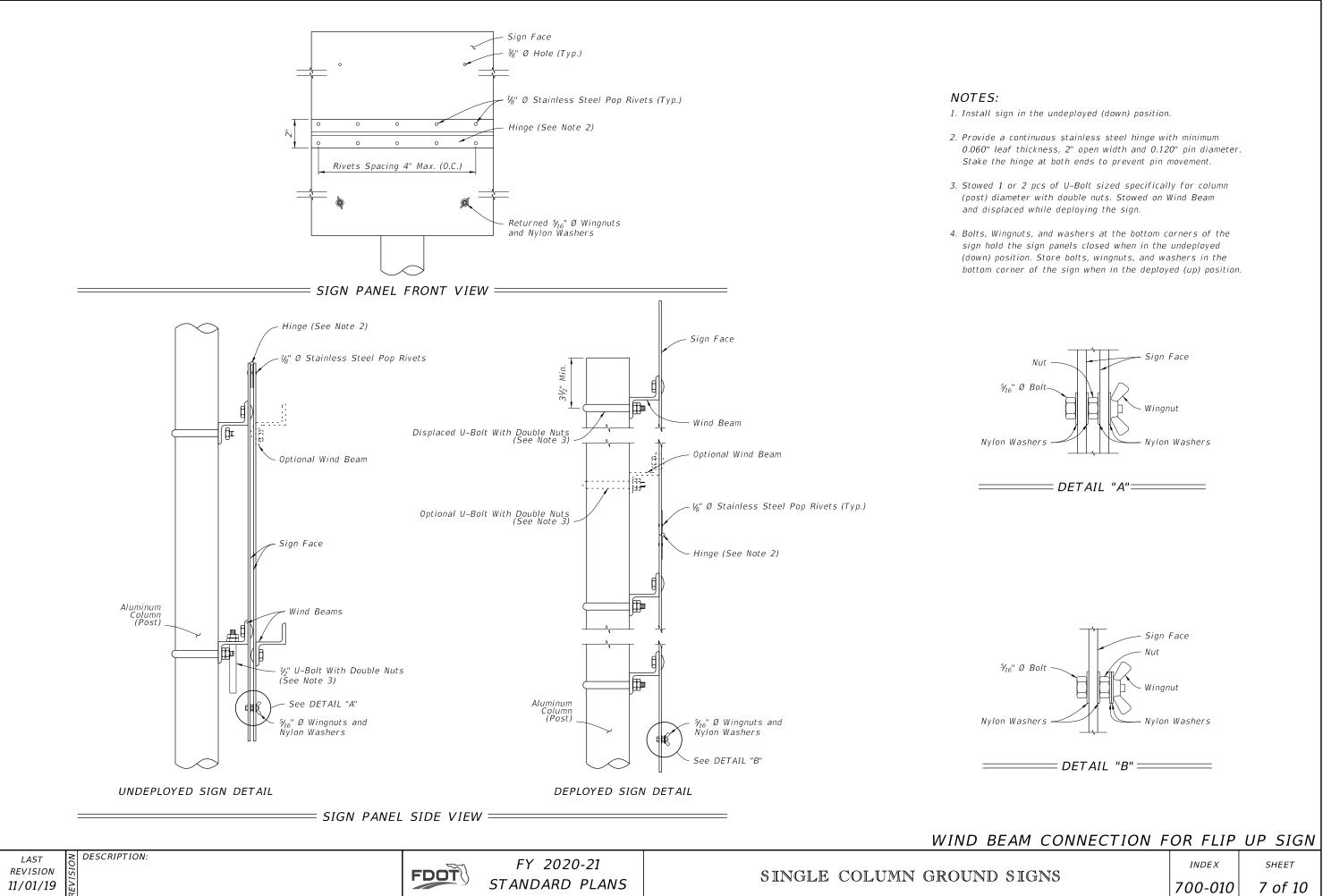
FY 2020-21 STANDARD PLANS

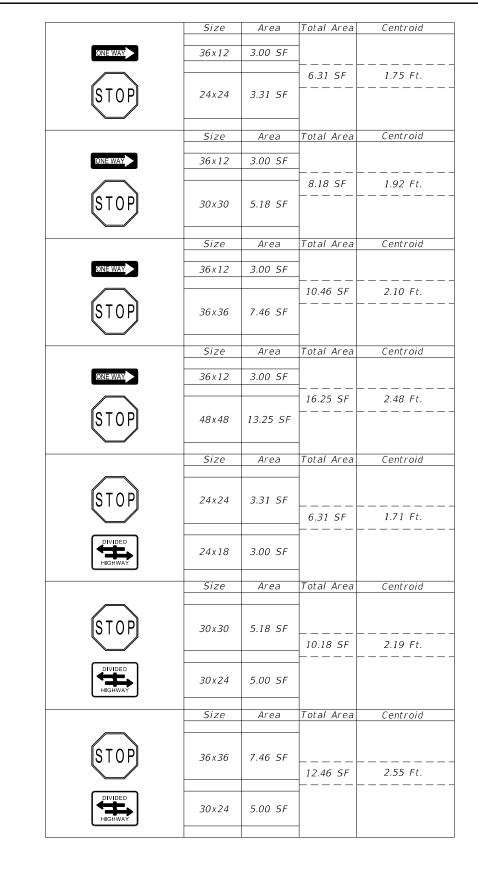
SINGLE COLUMN GROUND SIG

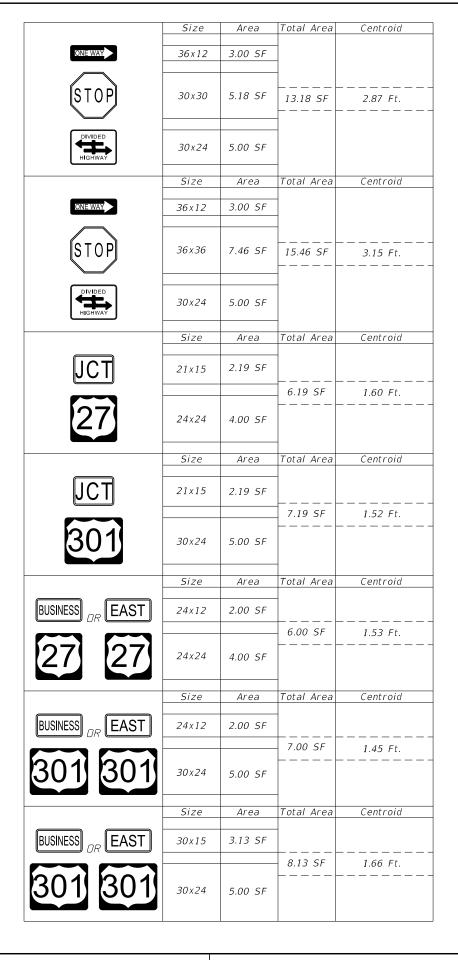
NOTES:

- 1. $\frac{5}{16}$ " Ø stainless steel hex head bolts with nylon washer under head and washer under nut may be used in lieu of $\mathcal{V}_4^{\prime\prime}$ Ø aluminum button or flat head bolts.
- 2. Use nylon washers (provided by the sheeting supplier) under the bolt heads to protect sign sheeting.
- 3. Slots up to 2" long are allowed in wind beams to accommodate U-Bolts for varying Column (Post) diameters.
- 4. Wind beams may be oriented in either direction.
- 5. For signs greater than 66" in height, install a third wind beam evenly spaced between the top and bottom wind beams. For signs up to 12" in height, use only one wind beam at Q Sign. Install two wind beams on signs with heights greater than 12" and less than or equal to 66".

	WIND BE	EAM CON	INECTION
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BUSINESS	
301	301

BUSINESS	EAST
301	301

EA	ST
BUS	NESS
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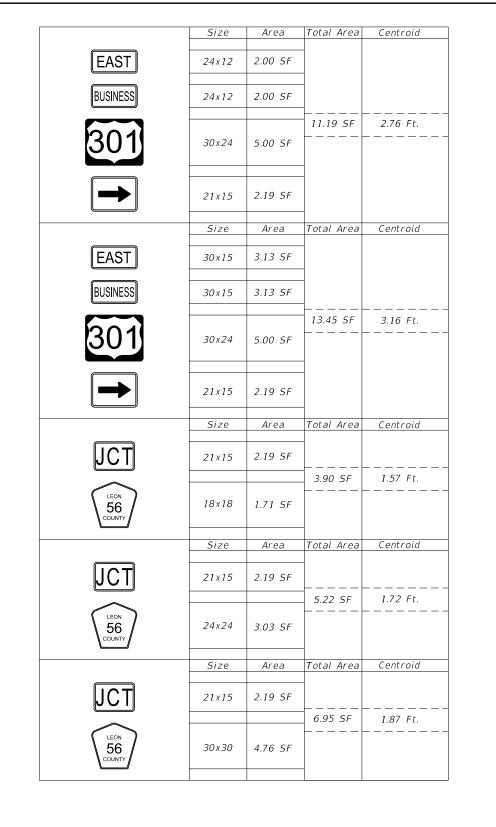
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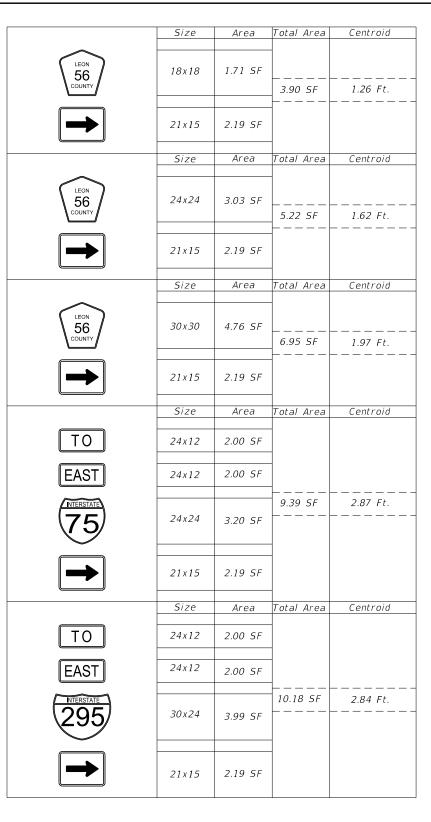
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FY 2020-21 STANDARD PLANS

SINGLE COLUMN GROUND SIG

	Size	Area	Total Area Centroid
	24x24	4.00 SF	6.19 SF 1.73 Ft.
	21x15	2.19 SF	
	Size	Area	Total Area Centroid
	30x24	5.00 SF	7.19 SF 1.81 Ft.
	21×15	2.19 SF	
	Size	Area	Total Area Centroid
	24x12	2.00 SF	
	24x24	4.00 SF	8.19 SF 2.26 Ft.
	21x15	2.19 SF	
	Size	Area	Total Area Centroid
	24x12	2.00 SF	
	30x24	5.00 SF	9.19 SF 2.27 Ft.
	21x15	2.19 SF	
	Size	Area	Total Area Centroid
	30×15	3.13 SF	
	30x24	5.00 SF	10.32 SF 2.49 Ft.
	21x15	2.19 SF	
	Size	Area	Total Area Centroid
	24x12	2.00 SF	
	24x12	2.00 SF	
	24x24	4.00 SF	10.19 SF 2.80 Ft.
	21x15	2.19 SF	
C	BNS		INDEX SHEET 700-010 8 of 10





ΤO EAST 1295

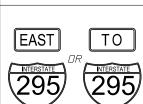














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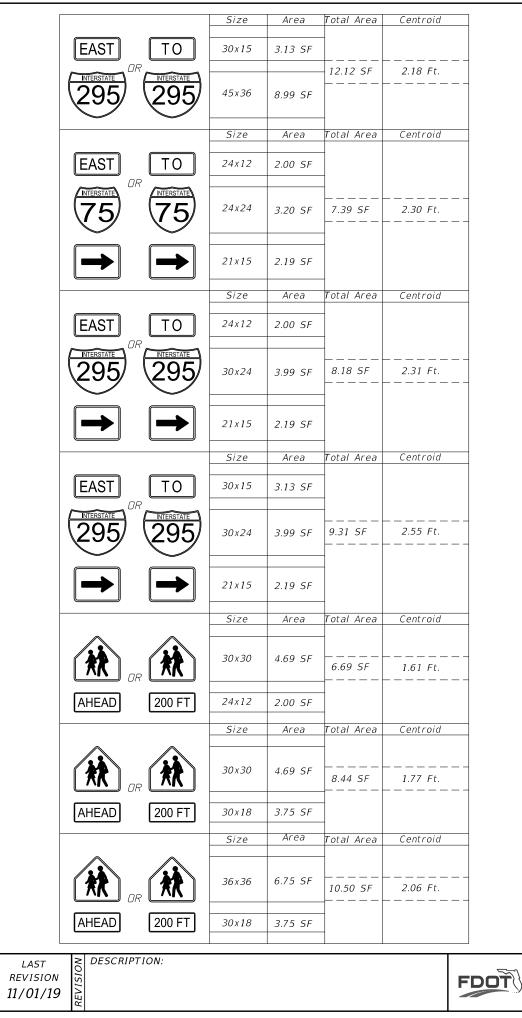
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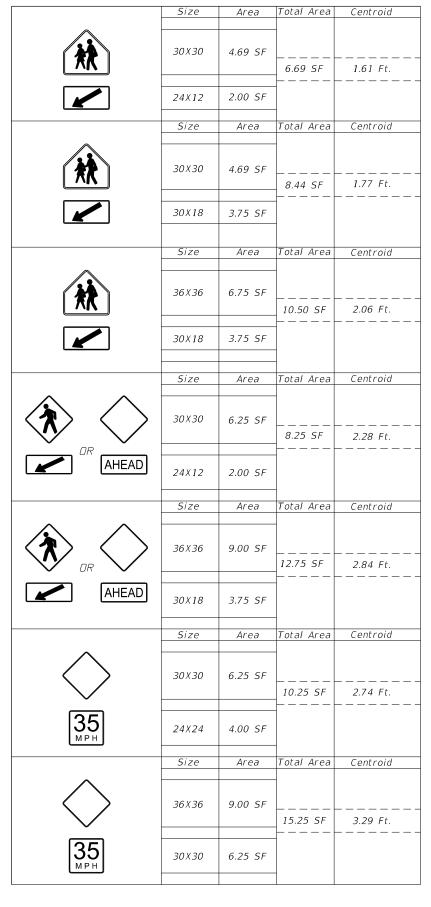
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FY 2020-21 STANDARD PLANS

SINGLE COLUMN GROUND SIG

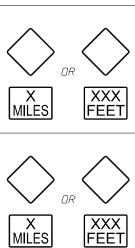
	Size	Area	Total A	rea	Centroic	1	
	30x15	3.13 SF	-				
	30x15	3.13 SF					
	30x24	3.99 SF	12.44	SF	3.26 Ft. 		
	21×15	2.19 SF	-				
	Size	Area	Total A	Irea	Centroic	1	
	21x15	2.19 SF	 				
			5.39	SF	1.75 Ft.		
	24x24	3.20 SF					
	Size	Area	Total A	rea	Centroid	1	
	21×15	2.19 SF					
			6.18	SF	1.67 Ft.		
	30x24	3.99 SF					
	Size	Area	Total A	Irea	Centroic	1	
	24x12	2.00 SF	 				
			5.20	SF	1.67 Ft.		
	24x24	3.20 SF					
	Size	Area	Total A	Irea	Centroic	1	
	24x12	2.00 SF	<u> </u>				
)	30x24	3.99 SF	- 5.99 :	SF 	1.60 Ft.		
	Size	Area	Total A	rea	Centroic	1	
	30x15	3.13 SF					
1			- 7.12	 SF	 1.81 Ft.		
)	30x24	3.99 SF	 				
	Size	Area	Total A	Irea	Centroic	1	
	30×15	3.13 SF	<u> </u>				
	36x36	7.20 SF	10.33	SF 	2.27 Ft.		
		1	1	I			
					INDEX	SI	HEET
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FY 2020-21

STANDARD PLANS

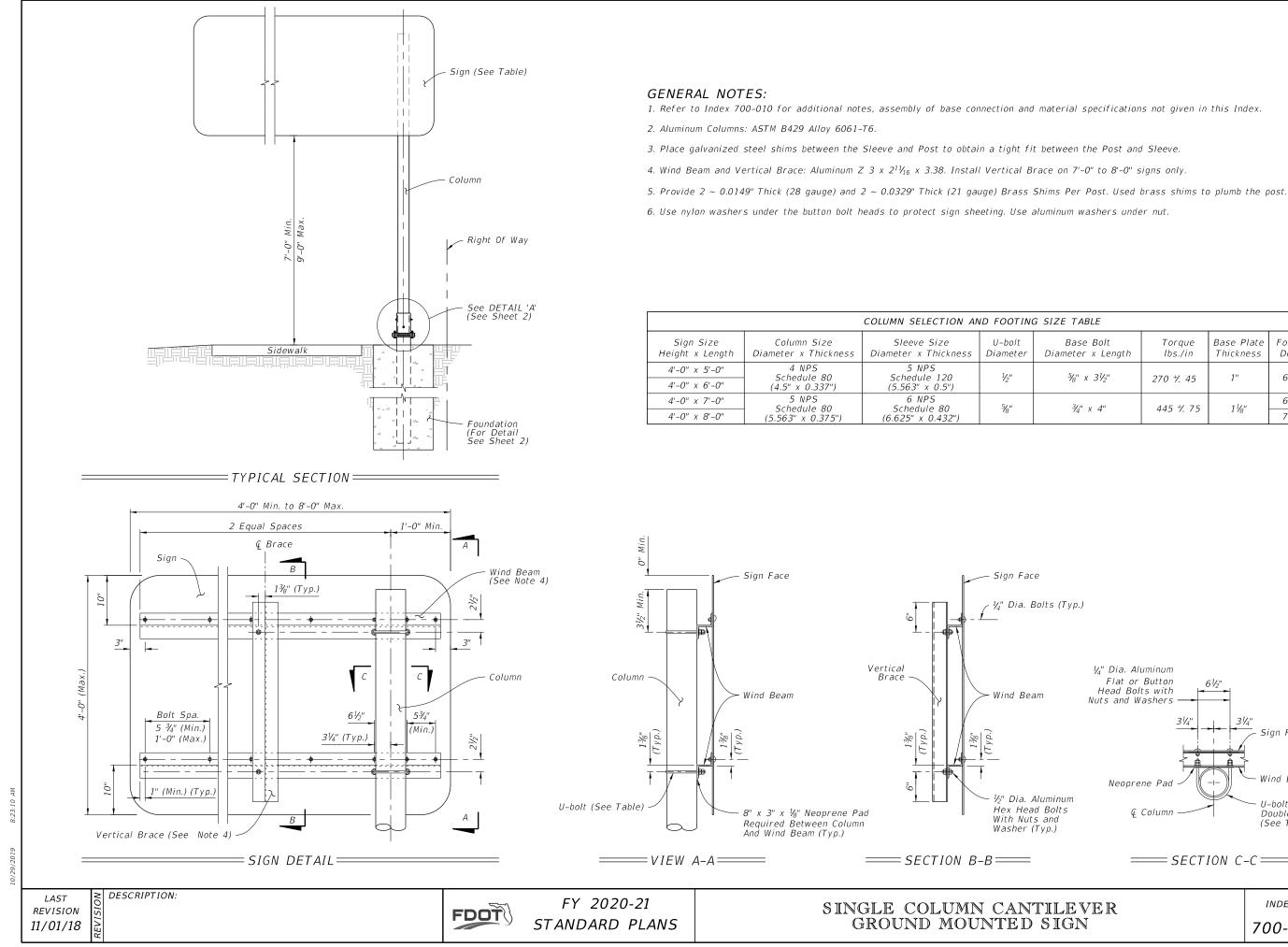


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SINGLE COLUMN GROUND SI

Size	Area	Total Area	Centroid
30X30	6.25 SF	9.25 SF	 2.51 Ft.
24X18	3.00 SF		
Size	Area	Total Area	Centroid
36X36	9.00 SF	 14.00 SF	 3.06 Ft.
30X24	5.00 SF		

	INDEX	SHEET
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SINGLE COLUMN CANTILEVER GROUND MOUNTED SIGN

==== SECTION B-B====

õ

V P.)

É

Vertical Brace

— Sign Face

Wind Beam

½" Dia. Aluminum

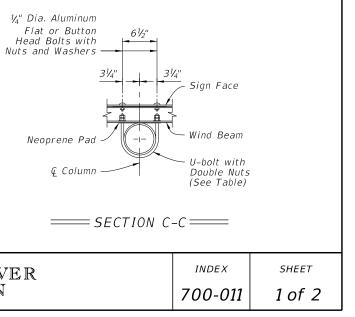
Hex Head Bolts

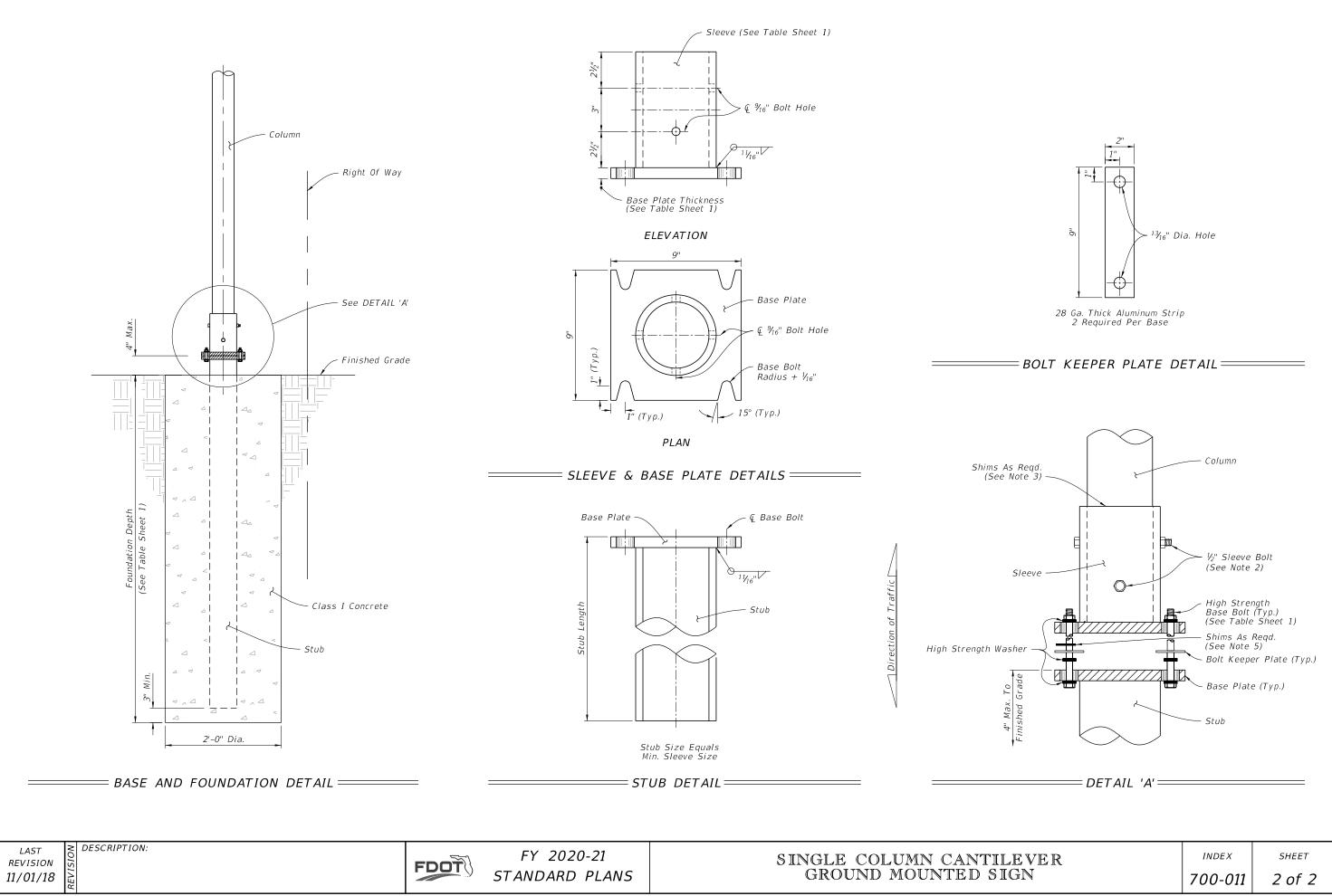
With Nuts and

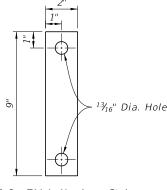
Washer (Typ.)

1/4" Dia. Bolts (Typ.)

COLUMN SELECTION AND FOOTING SIZE TABLE						
Sleeve Size Diameter x Thickness	U-bolt Diameter	Base Bolt Diameter x Length	Torque Ibs./in	Base Plate Thickness	Footing Depth	
5 NPS Schedule 120 (5.563" x 0.5")	1/2"	5⁄8" x 3½"	270 ½ 45	1"	6'-0"	
6 NPS Schedule 80 (6.625" x 0.432")	5/8"	³⁄₄" x 4"	445 ½ 75	1 1⁄8"	6'-6" 7'-0"	







1. Work with Index 700-010.

2. Shop Drawings: Not required.

3. Materials:

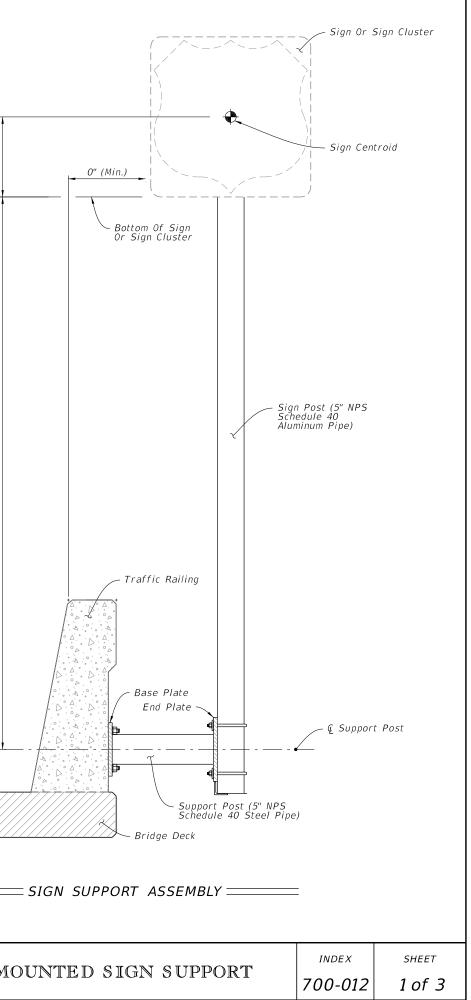
- A. Steel Plate: ASTM A36 or ASTM A709 Grade 36
- B. Steel Pipe (Support Post): ASTM A501 Schedule 40
- C. Aluminum Pipe: ASTM B429 Alloy 6061-T6
- D. Galvanized U-Bolts, Nuts and Plate Washer
- a. U-Bolts: ASTM A449
- b. Hex Nuts: ASTM A 563 Lock Nuts
- c. Plate Washer: ASTM A 36 or ASTM A709 Grade 36 or 50
- E. Galvanized Anchor bolts, Nuts and Washers:
- a. Anchor Rod: ASTM F1554 Grade 55 fully threaded (for Adhesive Anchors) b. Anchor Bolts: ASTM F1554 Grade 55 Grade A Hex
- c. Nuts: ASTM A563 Heavy Hex Locking
- d. Washers: ASTM F436
- F. Adhesive Anchor Bonding Material: Specification 931 Type HV Adhesive.
- G. Weld Material: E70XX
- H. Snap-In Post Cap: UV and weather-resistant glass-filled polyester cap
- 4. Coating:
- A. U-Bolts, Threaded Rods, Nuts and Washers: ASTM F2329 B. Other Steel: ASTM A123
- 5. <u>Fabrication:</u>
- A. Weld: Specification 460-6.4
- B. Hot dip galvanize after fabrication
- 6. <u>Construction:</u>
- A. Locate Sign Support a minimum of 5 feet from an open joint or transition (sign stationing may be adjusted to accommodate this requirement
- B. Base plate must be flush with back of Traffic Railing
- C. Anchors in Traffic Railings:
- a. Install Adhesive Anchors in accordance with Specification 416 except perform field test on one anchor per sign support location.
- b. Use templates and tie anchors as necessary to maintain correct placement of C-I-P Embedded Anchors
- c. Do not drill into existing conduit
- D. Temporary Signs on Permanent Traffic Railings: Same as Permanent except Field testing of anchors is not required
- 7. Removal of Temporary Signs on Permanent Traffic Railings:
 - A. Cut anchor rods flush with the top of the traffic railing
- B. Coat anchors with Type F-1 epoxy to prevent corrosion
- a. Extend coating 2 inches beyond edge of cut anchor rods b. Epoxy coating 1/16" thick minimum
- 8. Payment:

Include the cost of all materials and labor in the cost of the single post sign assembly

SIGN LIMITATIONS TABLE

STON EIN	III / III ONS I / DEE
MAX. SIGN AREA (SF)	MAX. SIGN CENTROID HEIGHT (DIM. A + DIM. C)
25	9'-7"

- Dimension A = Distance from centerline of the Support Post to the bottom of the sign or sign cluster.
- Dimension C = Vertical distance from the bottom of the sign or sign cluster to the Centroid of the sign or sign cluster.



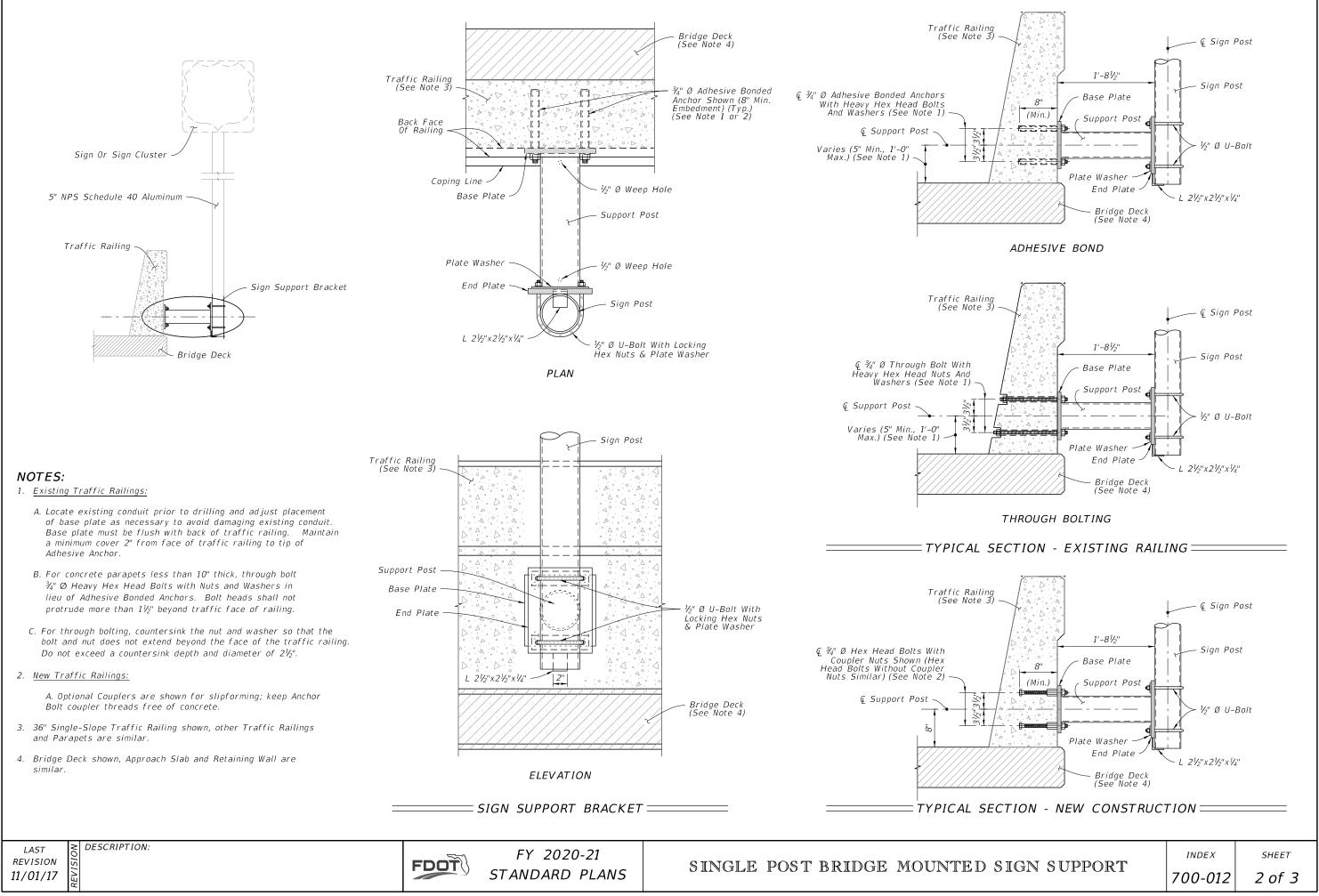
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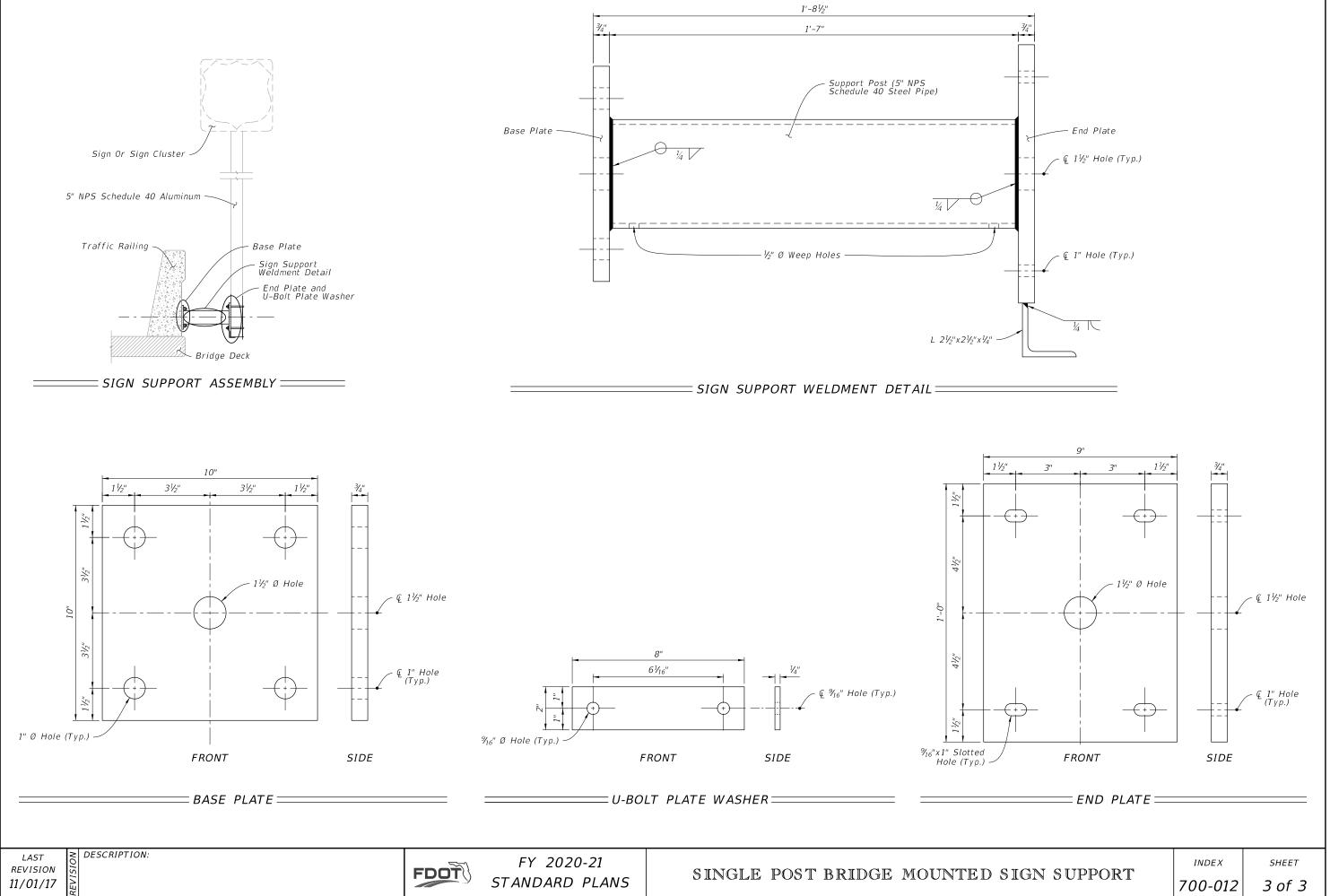
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SINGLE POST BRIDGE MOUNTED SIGN SUPPORT

õ





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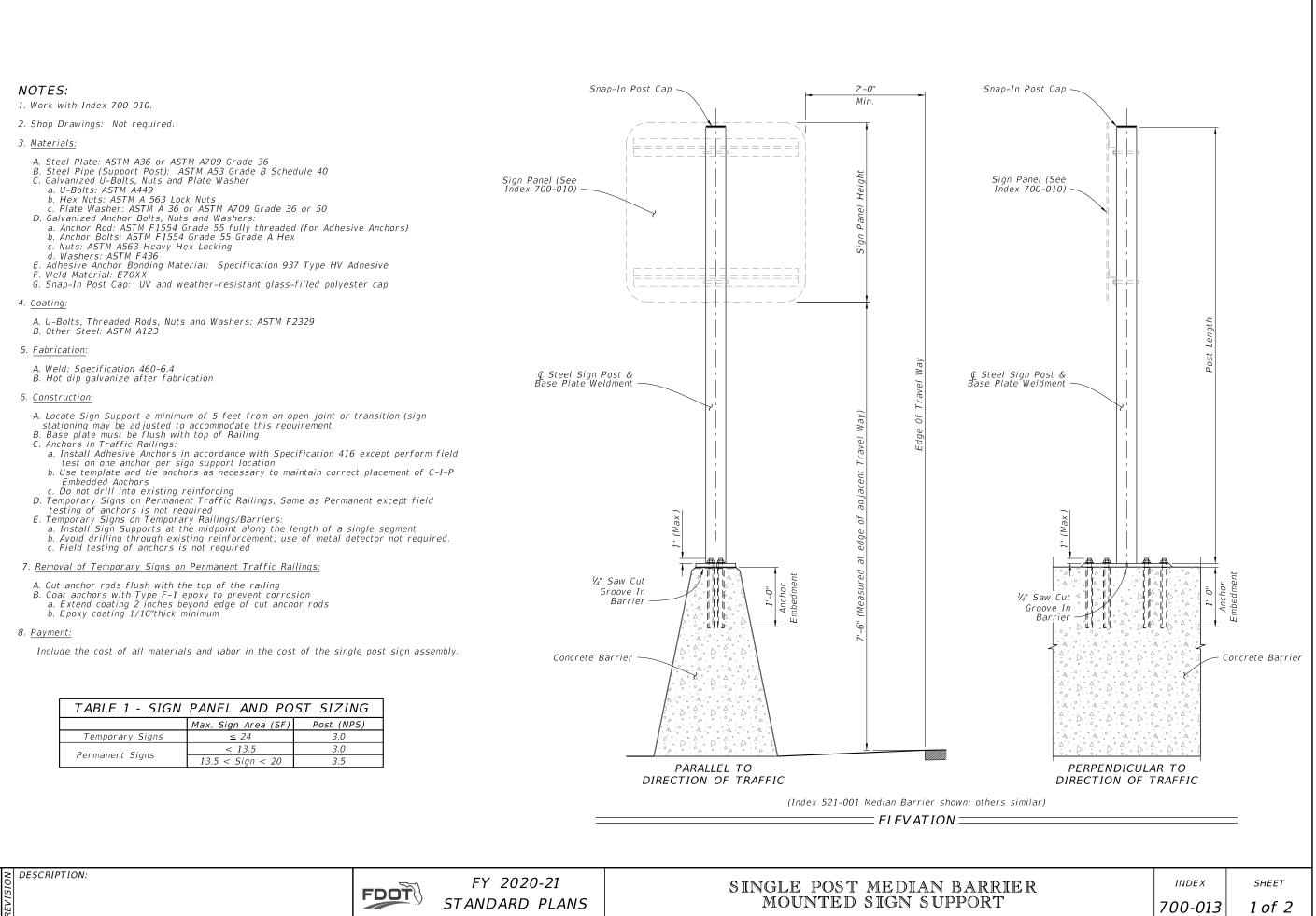
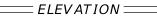


TABLE 1 - SIGN PANEL AND POST SIZING				
Max. Sign Area (SF) Post (NPS)				
Temporary Signs	≤ 24	3.0		
Dormonont Ciana	< 13.5	3.0		
Permanent Signs	13.5 < Sign < 20	3.5		

ABLE 1 - SIGN PANEL AND POST SIZING					
Max. Sign Area (SF) Post (NPS)					
emporary Signs	≤ 24	3.0			
rmanont Ciana	< 13.5	3.0			
rmanent Signs	13.5 < Sign < 20	3.5			

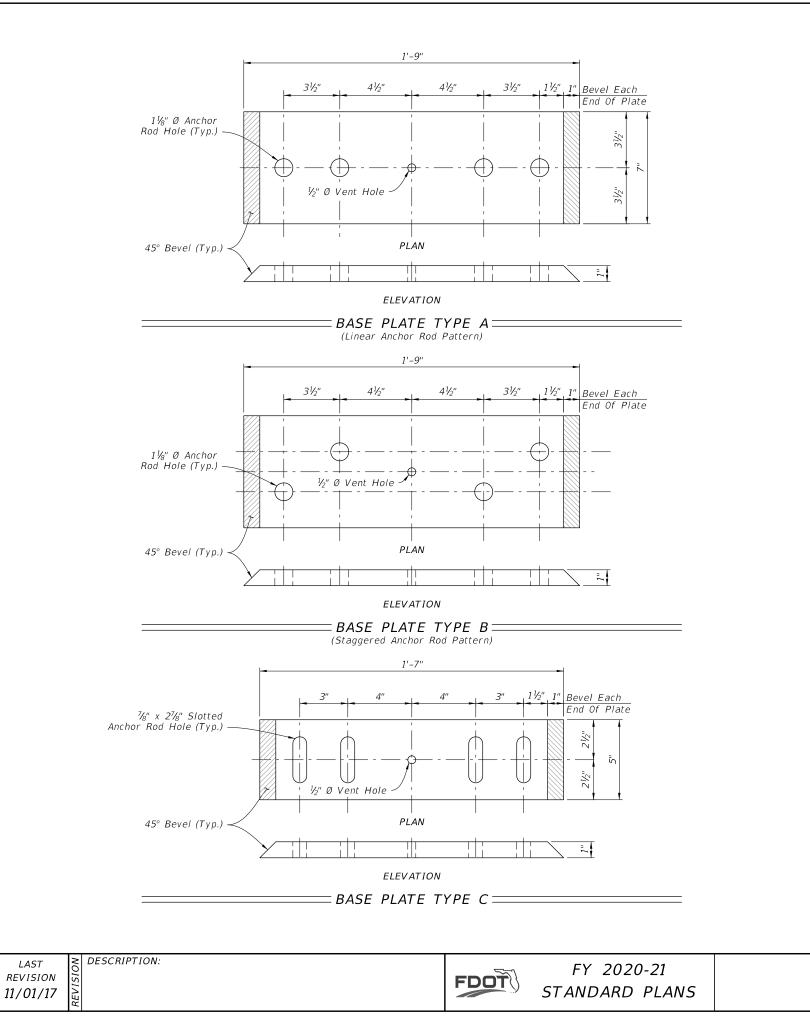


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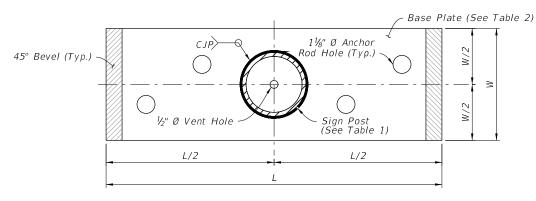




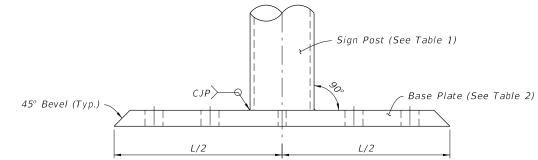


1. Place anchor rods in a staggered or linear pattern as necessary to avoid reinforcing. 2. Use a staggered pattern for all temporary barriers.

TABLE 2 - BASE PLATE TYPE AND ANCHOR ROD SIZING				
Index	Type/Application	Base Plate Type	Anchor Rod Ø	
521-001	Full Wall	В	1"	
521-001	Cantilever or L-Wall	A	1	
All listed above Plus 102-110 & 102-100	Temporary Signs	С	3/4"	







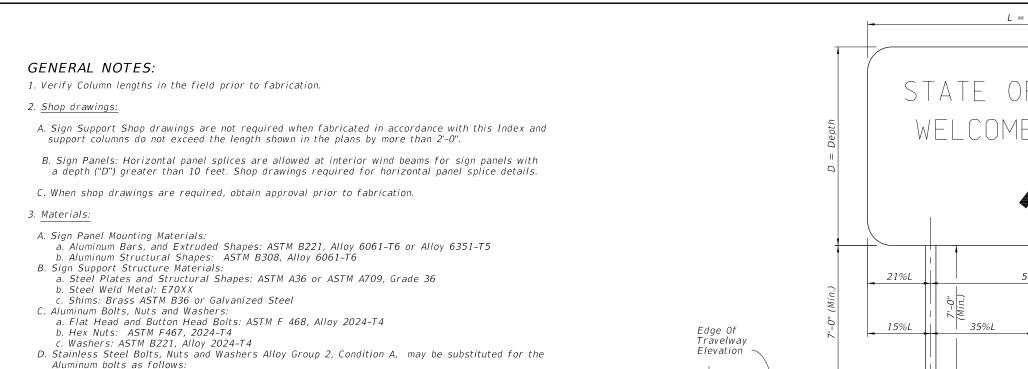
ELEVATION

SIGN SUPPORT WELDMENT DETAIL \equiv (Staggered Anchor Rod Pattern shown)

SINGLE POST MEDIAN BARR MOUNTED SIGN SUPPORT

LAST

IER	INDEX	SHEET
	700-013	2 of 2



- a. Bolts: ASTM F593, CW1 or SH1
- b. Nuts: ASTM F594,
- E. High Strength (H.S.) Steel Bolts, Nuts and Washers:
- a. Galvanized Hex Head Bolts: ASTM F3125, Grade A325, Type 1
- b. Galvanized Nuts: ASTM A563 Hex, Grade DH
- c. Galvanized Washers: ASTM F436
- F. Concrete: Class I.
- G. Reinforcing Bars or Welded Wire Reinforcement (WWR): Specification 415

4. Coatings:

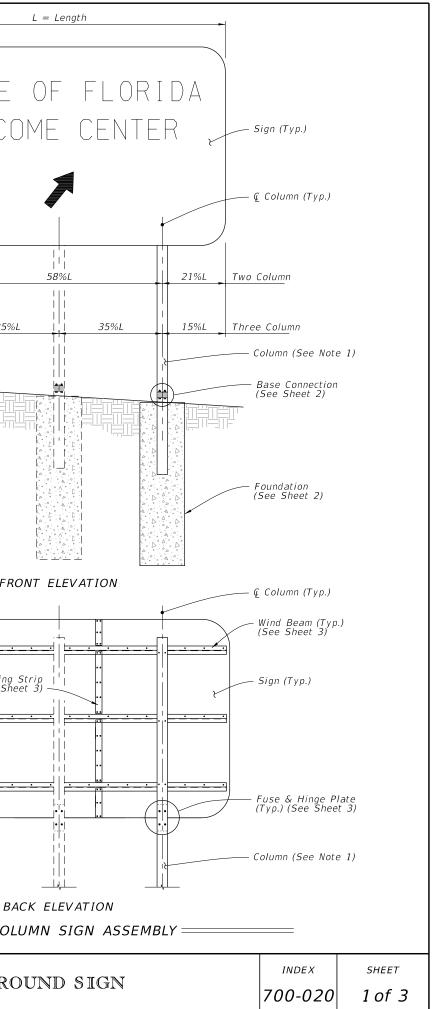
- A. Aluminum Fasteners: Anodic coating (0.0002 inches min.) and chromate sealed
- B. Galvanize High Strength Steel Bolts Nuts and Washers: ASTM F2329
- C. Galvanize all other steel items (excluding stainless steel): Hot-dip ASTM A123
- D. Treat damaged galvanizing in accordance with Specification 562

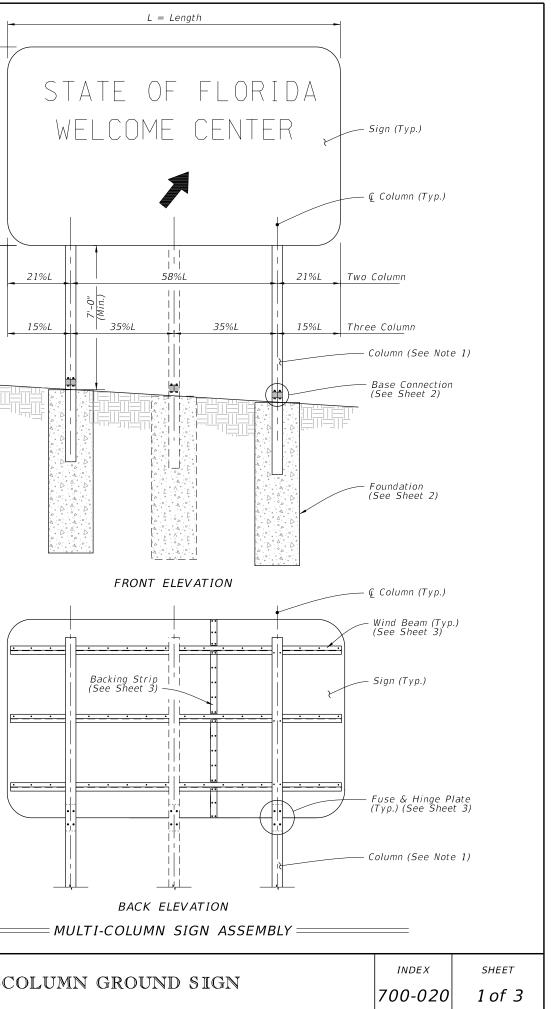
5. Fabrication:

- A. All Base Connections and Stub Column materials are steel unless otherwise specified.
- B. Drill or sub-punch and ream holes in Fuse Plates and Hinge Plates
- C. Weld Base Plate to Post & Stub or if using the Alternate Connection Detail weld Base Plate and Stiffeners to Post and Stub (Sheet 2)
- D. Hot dip galvanize after fabrication; Remove all drips, runs or beads on base plate within washer contact areas (Including saw cuts)

6. Construction:

- A. Install the Sign Structure foundation in accordance with Specification 455. Orient Stub Post according to direction of traffic (Sheet 2)
- B. Tighten all high strength bolts except Base Bolts in accordance with Specification 700.
- C. Assemble Post to Stub with Base Bolts and three flat washers per bolt (See Base Connection Details, Sheet 2). Tighten Base Bolts in accordance with Instructions Notes on Sheet 2.

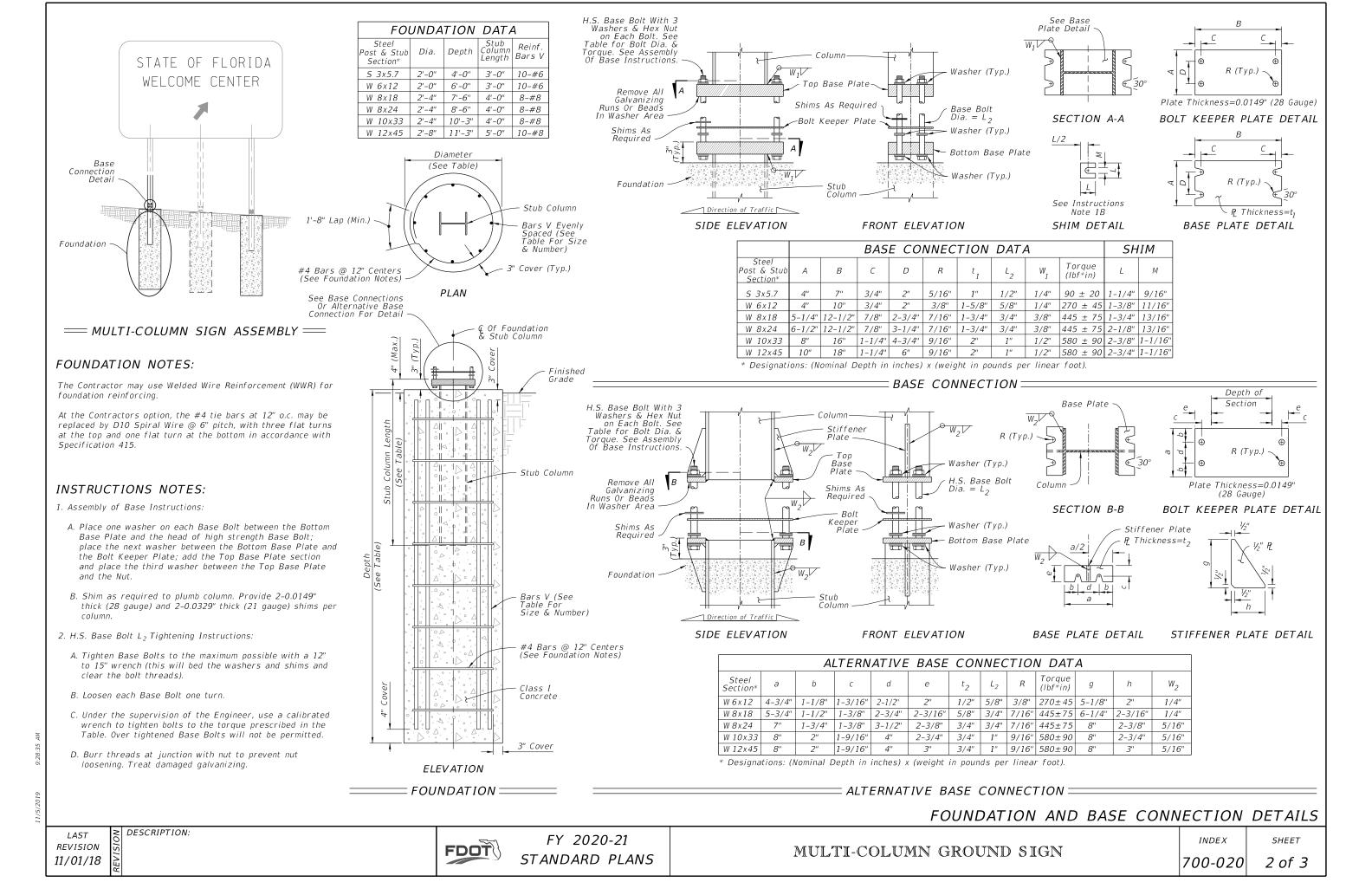


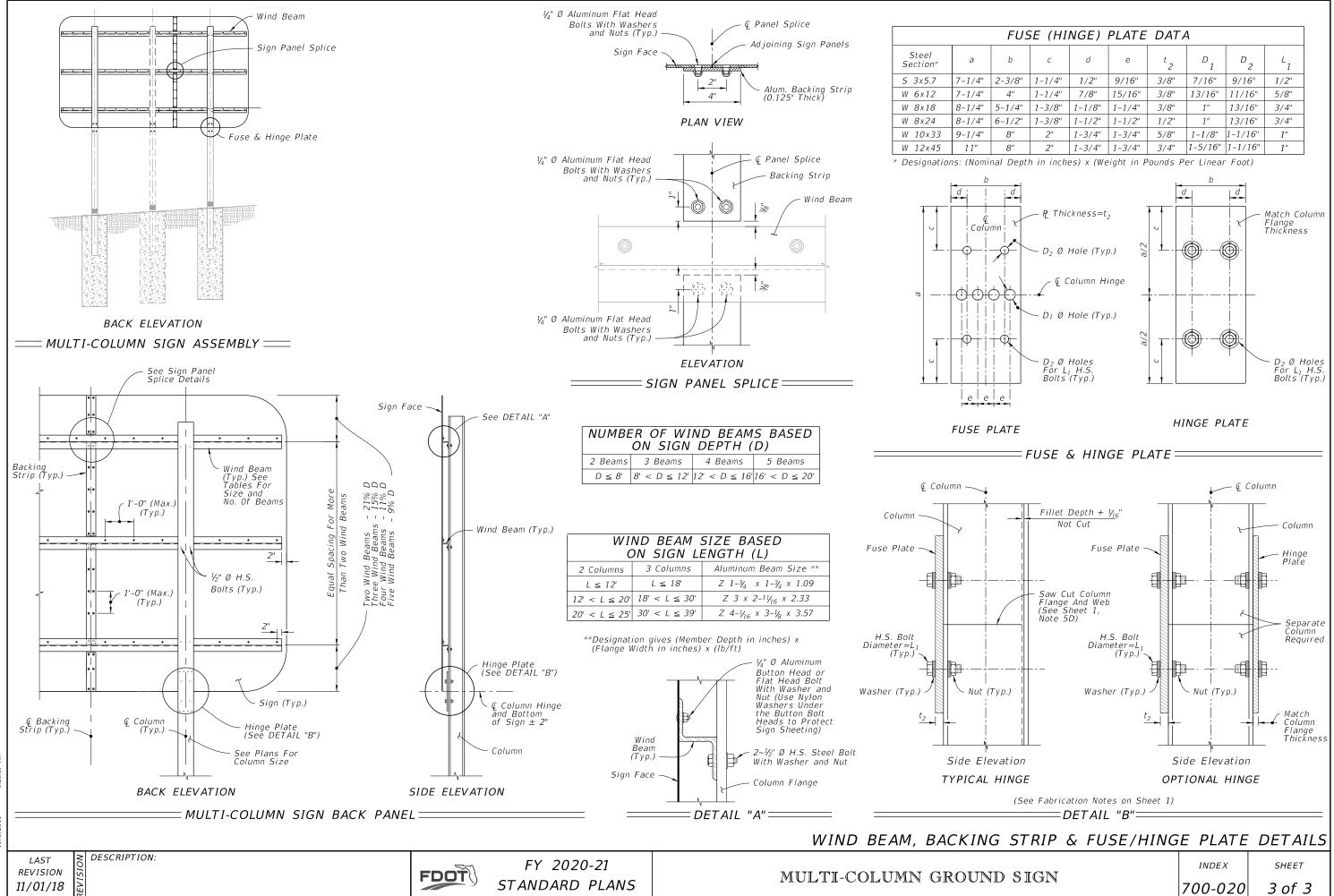


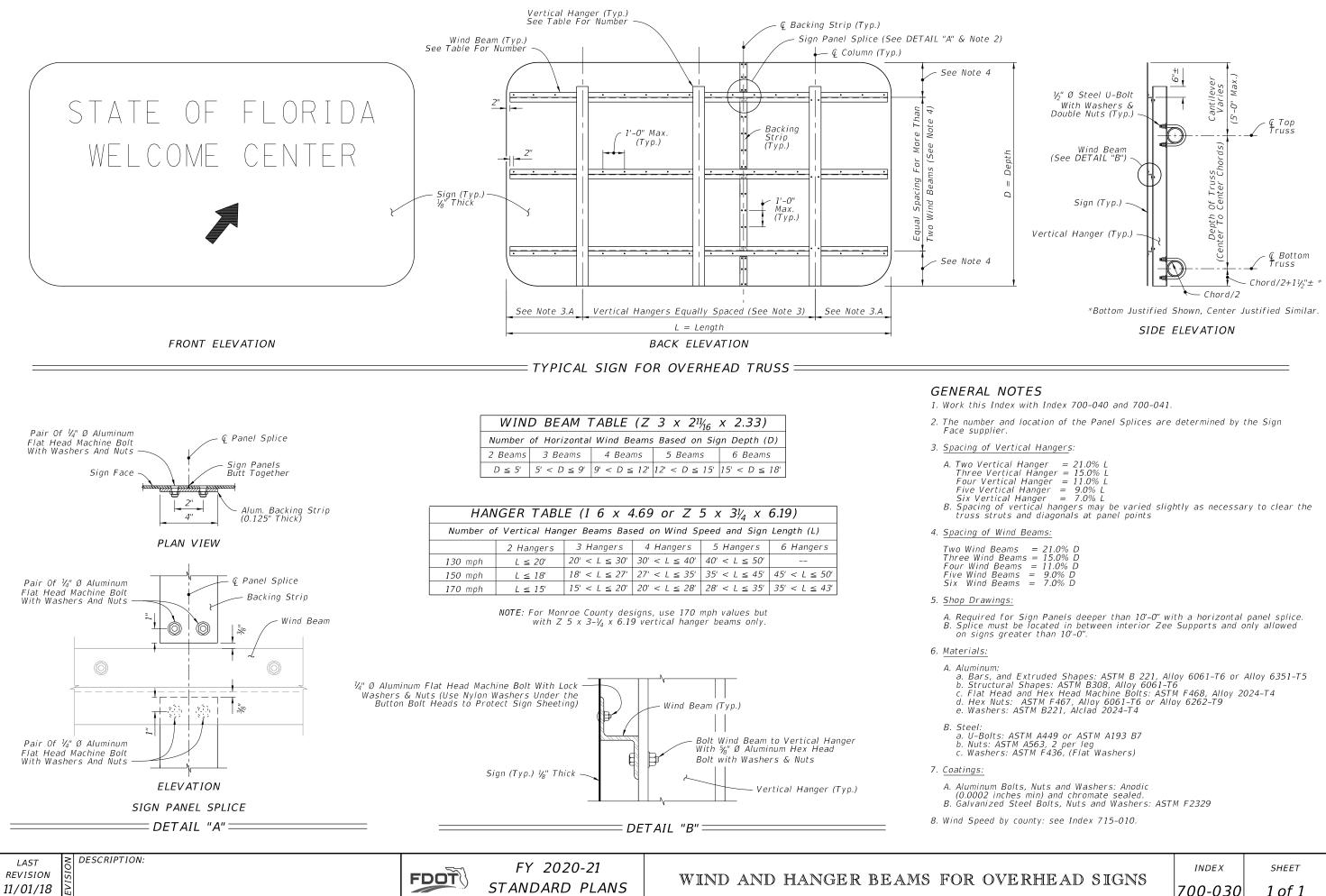




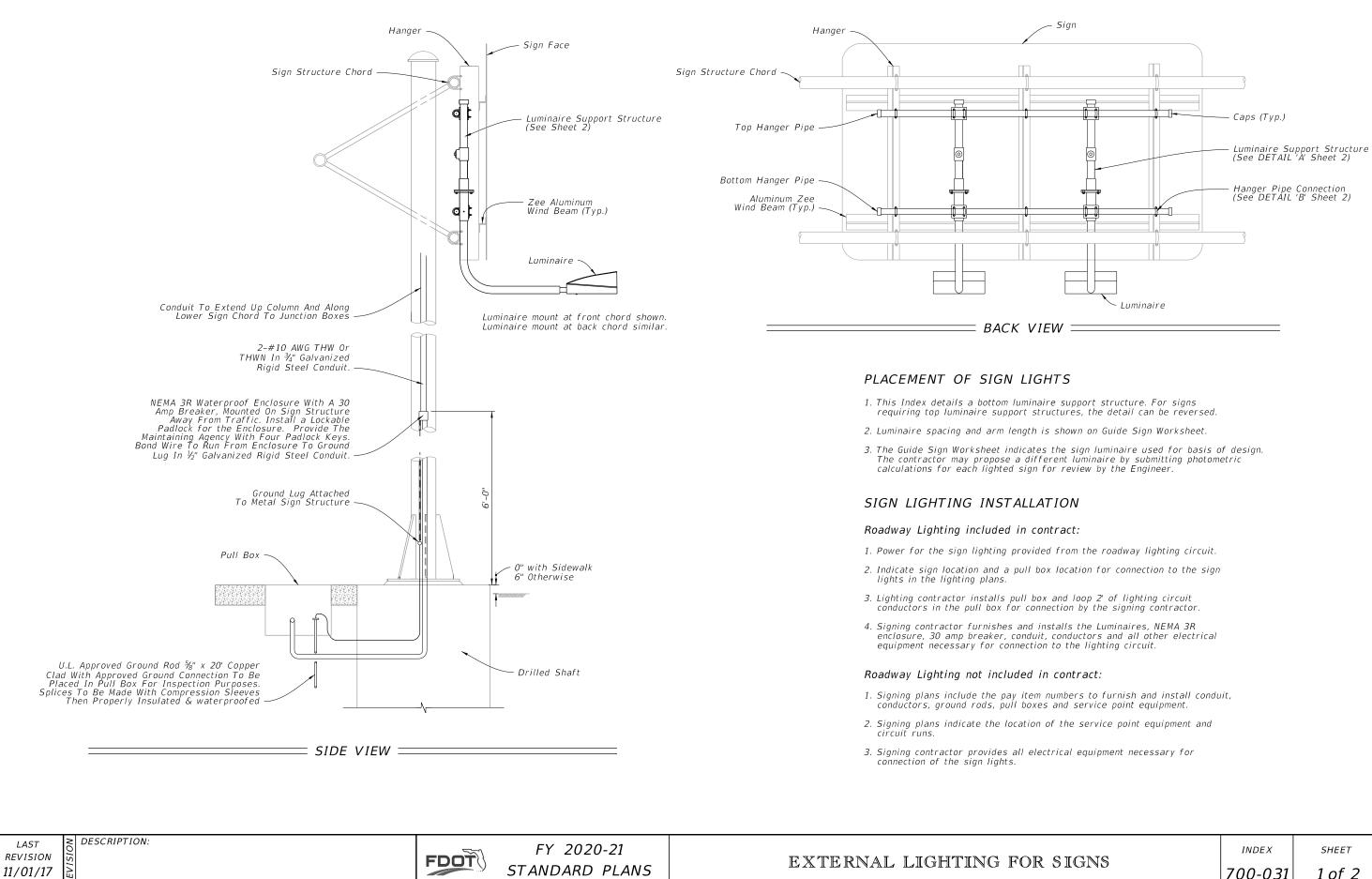
MULTI-COLUMN GROUND SIGN



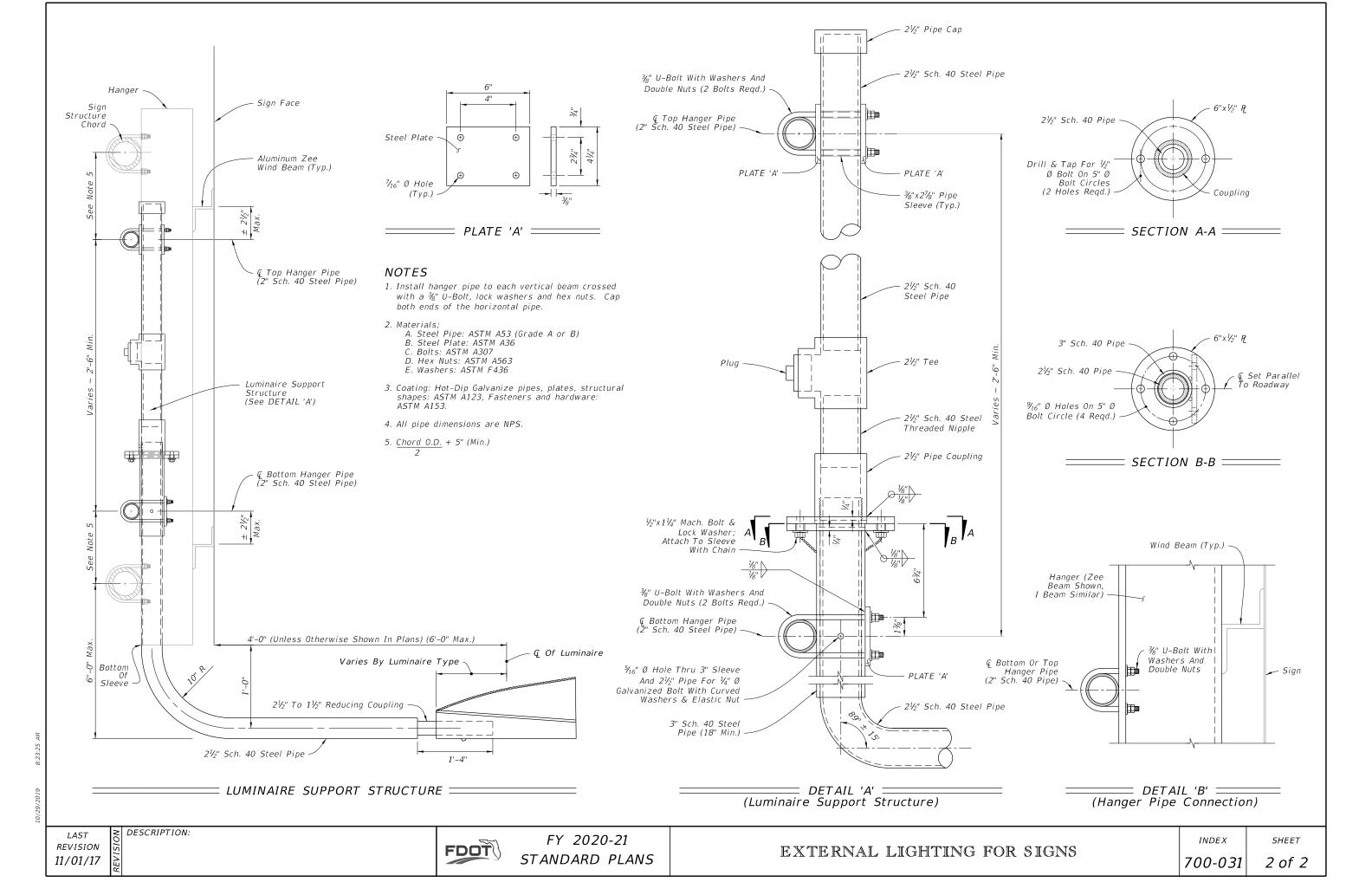




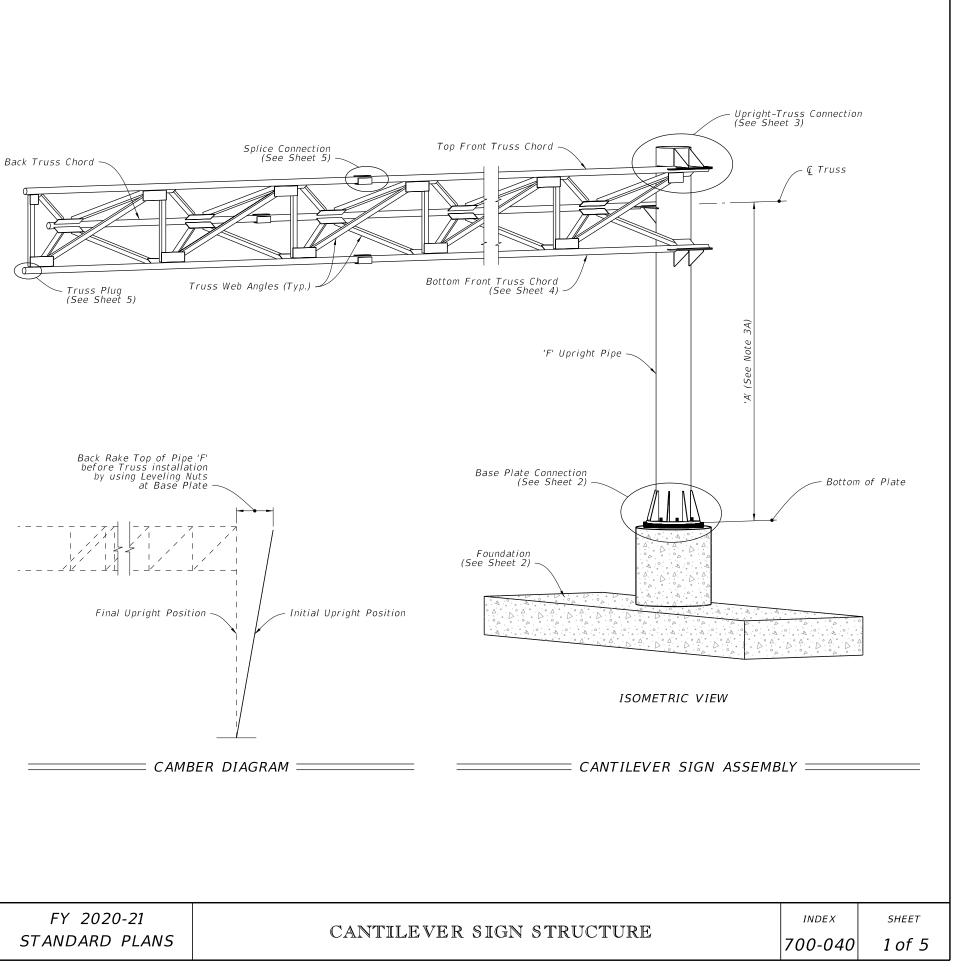
RHEAD SIGNS	INDEX	SHEET
	700-030	1 of 1

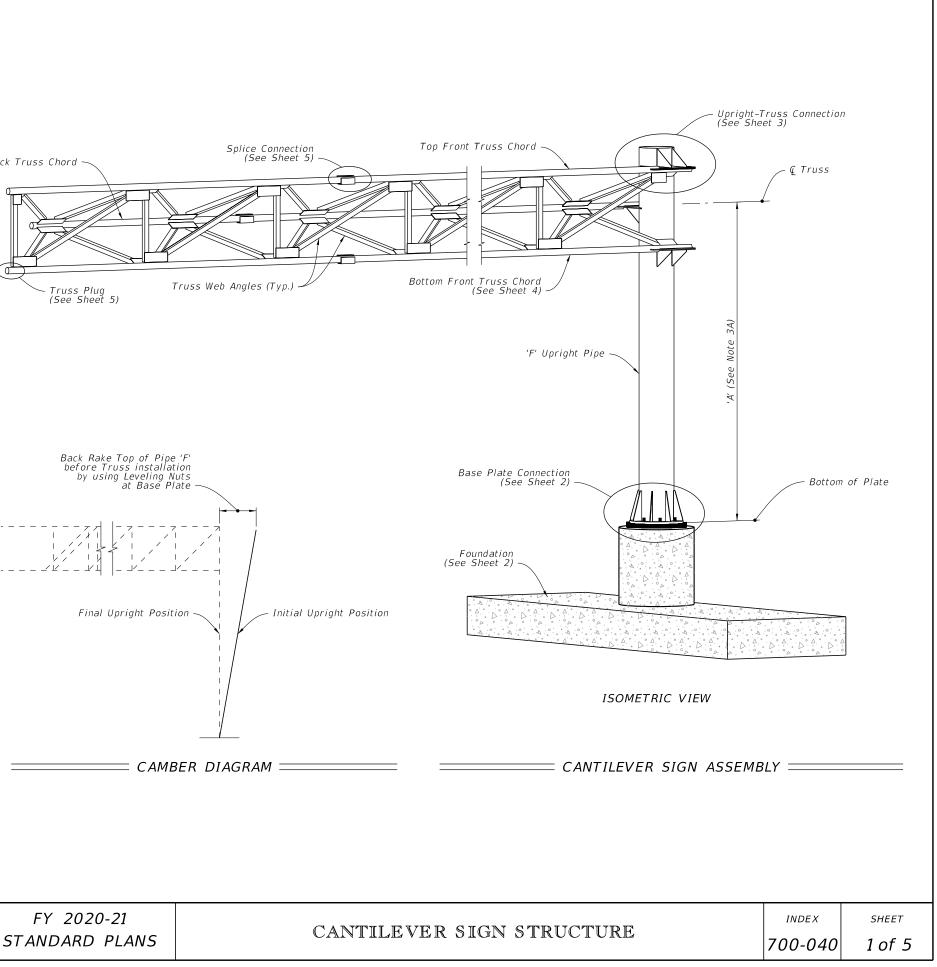


GNS	INDEX	SHEET
	700-031	1 of 2



- 1. Work this Index in conjunction with CANTILEVER SIGN STRUCTURE DATA TABLES in the Plans and Index 700-030.
- 2. Handholes are required at pole base for DMS Structures. Refer to Index 700–090 for Handhole Details.
- 3. Shop Drawings are required.
- Obtain Shop Drawing approval prior to fabrication. Include the following: A. Upright Pipe height ('A') and Foundation elevations: Verify dimension in the field prior to submittal to ensure minimum vertical clearances of the sign panel over the roadway.
- B. Height of the foundation above adjacent ground.
- C. Anchor bolt orientation with respect to centerline of truss and the direction of traffic.
- D. Chord Splices
- E. Handholes at pole base (when required).
- 4. Materials:
- A. Sign Structure:
- a. Upright and Chords (Steel Pipe): API 5L X42 PSL2, 42 ksi yield or ASTM A500, Grade B (Min.)
- b. Steel Angles and Structural Plates and Bars: ASTM A709 Grade 36
- c. Weld Material: E70XX
- B. Bolts, Nuts and Washers;
- a. High Strength Bolts: ASTM F3125, Grade A325 Type 1 b. Nuts: ASTM A563 Grade DH Heavy-Hex
- c. Washers: ASTM F436 Type 1, one under turned element
- C. Anchor Bolts, Nuts and Washers
- a. Anchor Bolts: ASTM F1554 Grade 55
- b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per bolt)
- c. Plate Washers: ASTM A36 (2 per bolt)
- D. Concrete:
- a. Spread Footing Concrete: Class IV b. Drilled Shaft concrete: Class IV (Drilled Shaft)
- E. Reinforcing Steel: Specification 415
- 5. Fabrication:
- A. Welding: Specification 460-6.4
- B. Chord Splices: "SD" Panel from upright is the closest panel in which a chord splice may be used. See Plans for CANTILEVER SIGN STRUCTURE DATA TABLE. Minimum splice spacing is two truss panel lengths apart.
- C. Upright splices: Not allowed
- D. Structural bolt hole diameters: Bolt diameter plus y_{16} "
- E. Anchor bolt hole diameters: Bolt diameter plus 1/2"
- F. Hot Dip Galvanize after fabrication.
- *G. Shop assemble the entire structure after galvanizing to validate/document alignment and clearance for bolted connections as well as contact between* connecting plates. Take remedial action, if necessary, prior to shipment. H. Disassemble, as necessary, and secure components for shipment.
- 6. <u>Coatings:</u>
- A. Bolts, Nuts and Washers: ASTM F2329
- B. All other steel, including Plate Washers, hot dip galvanize: ASTM A123
- 7. Construction:
 - A. Construct foundation in accordance with Specification 455, except payment is included in the cost of the structure.
- B. Prior to erection, record the as-built anchor locations and submit to the Engineer
- C. Place backfill above spread footings prior to installation of the sign panels. Do not remove or reduce backfill without prior approval of the Engineer.
- D. Tighten nuts and bolts in accordance with Specification 700. Split-Lock Washers are not permitted.
- E. Install Aluminum Sign Panels as shown in the Plans.
- F. Place structural grout pad with drain between top of foundation and bottom of baseplate in accordance with Specification 649-7.



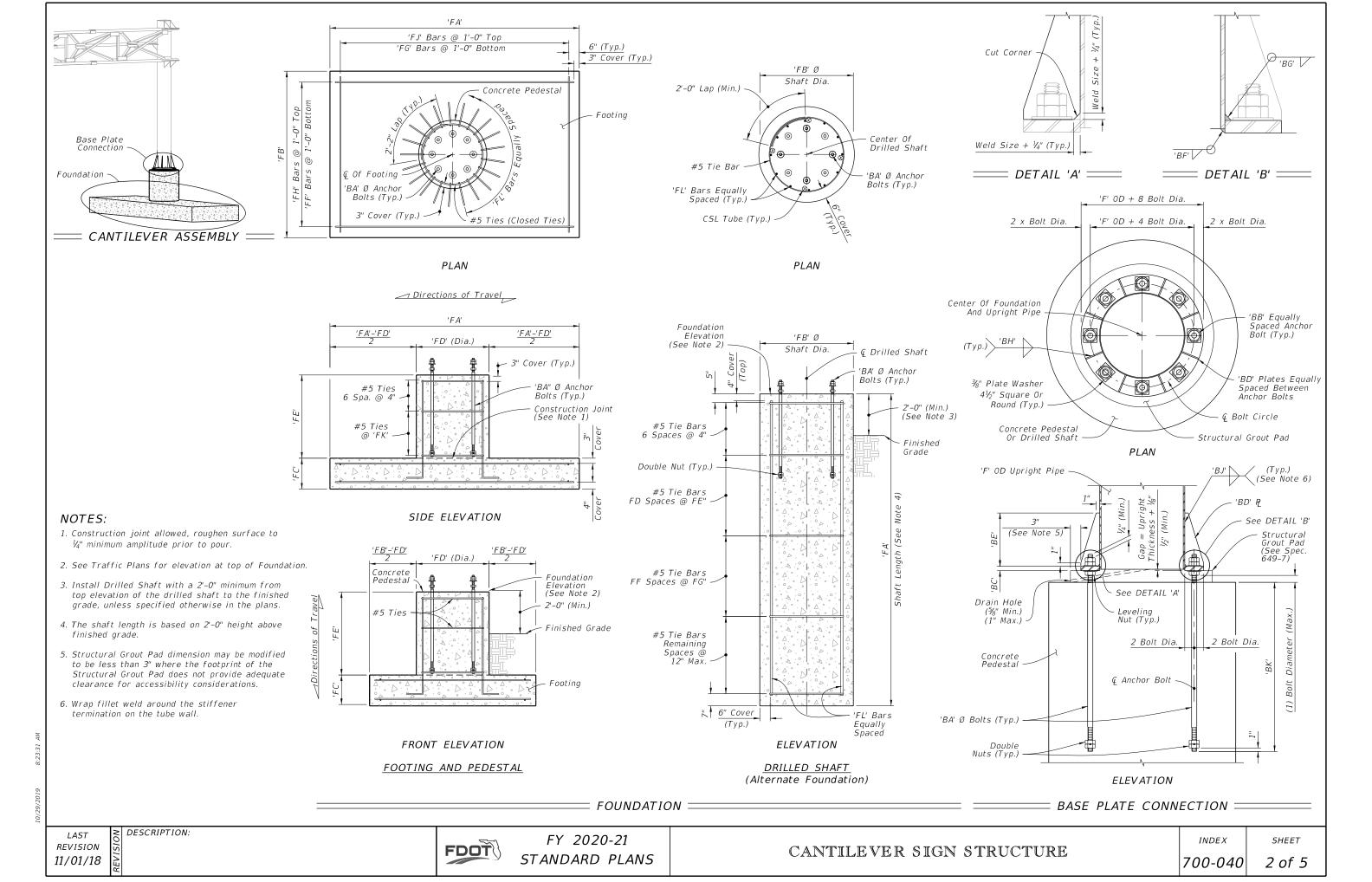


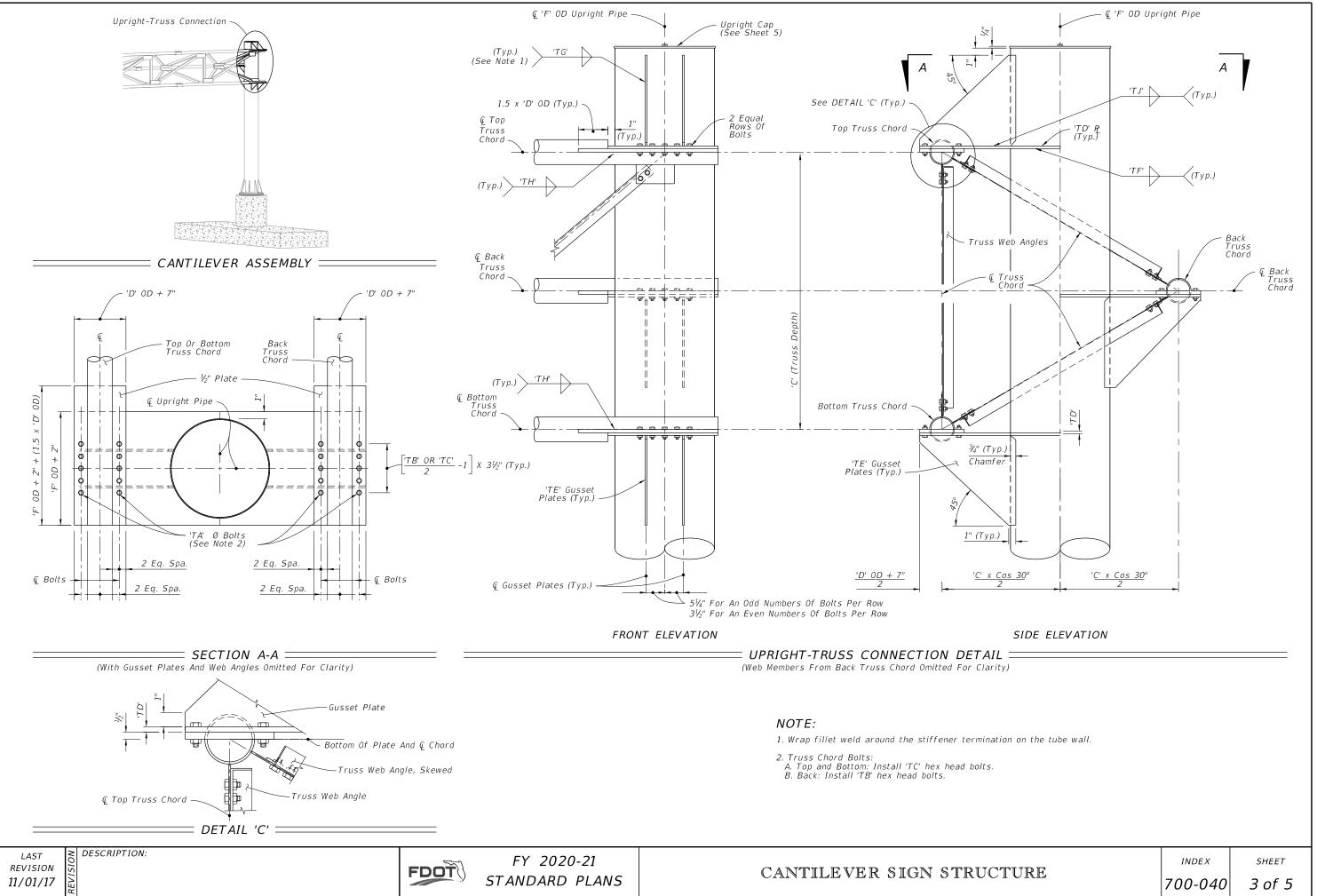


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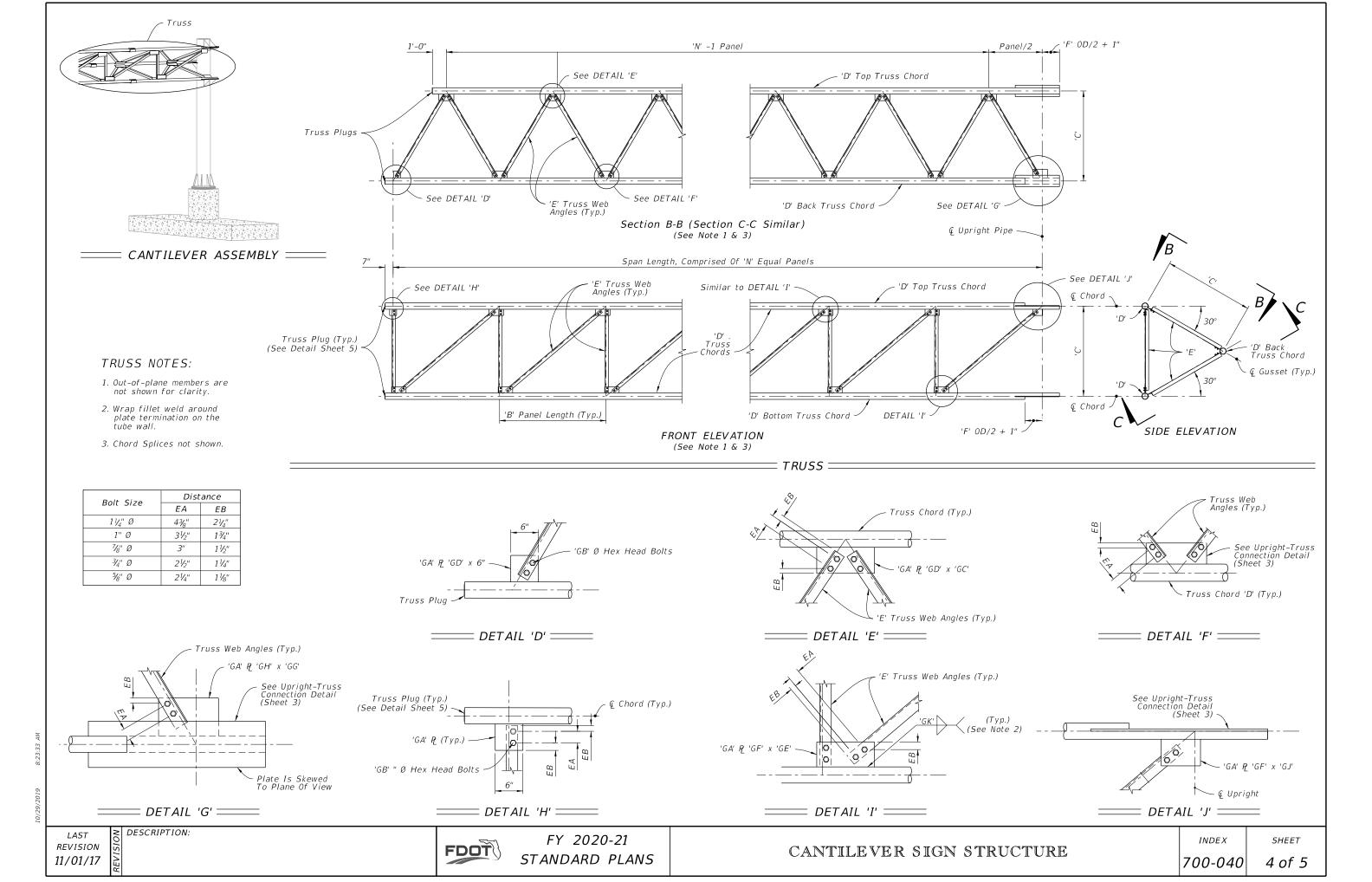
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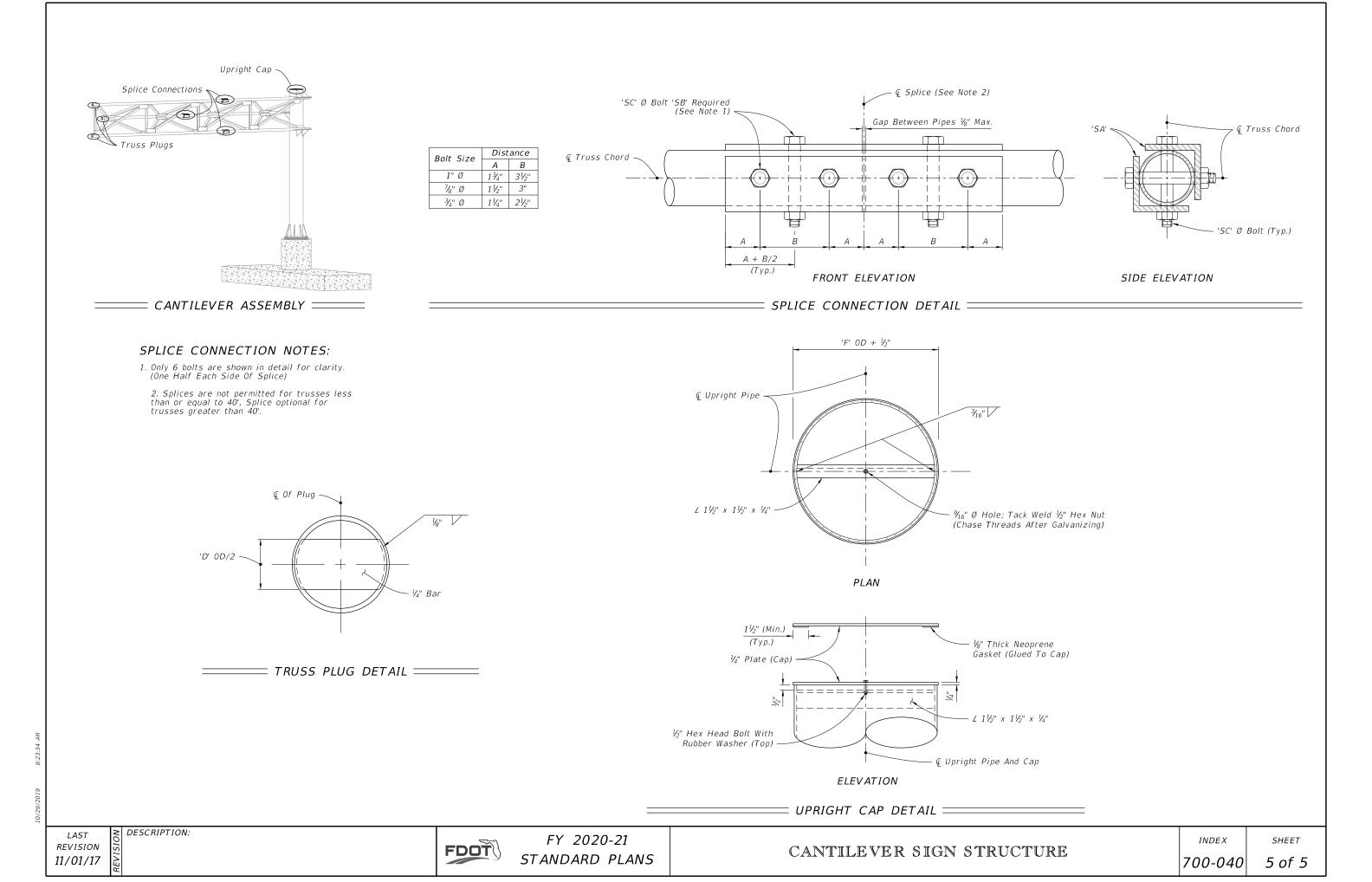


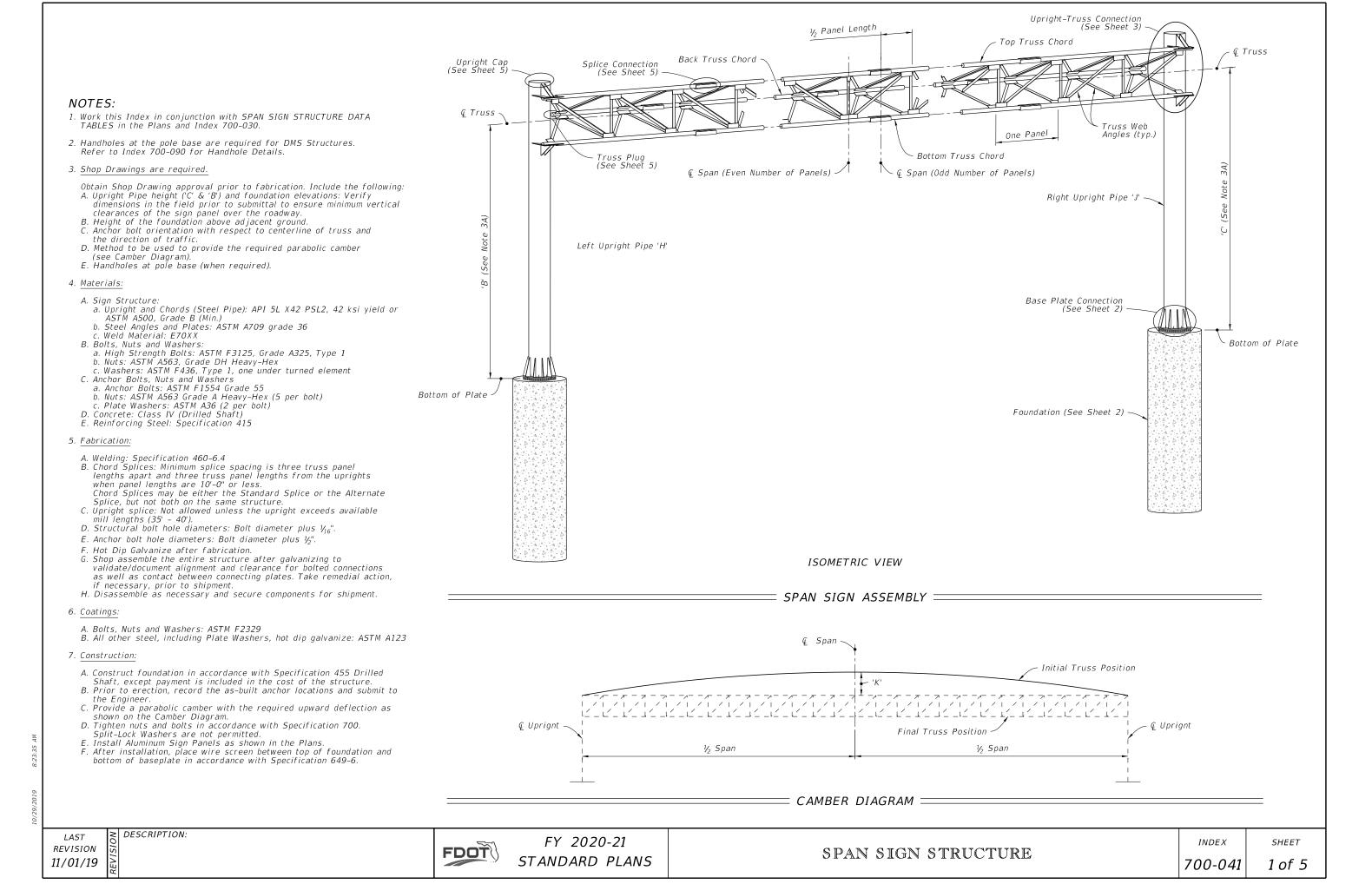


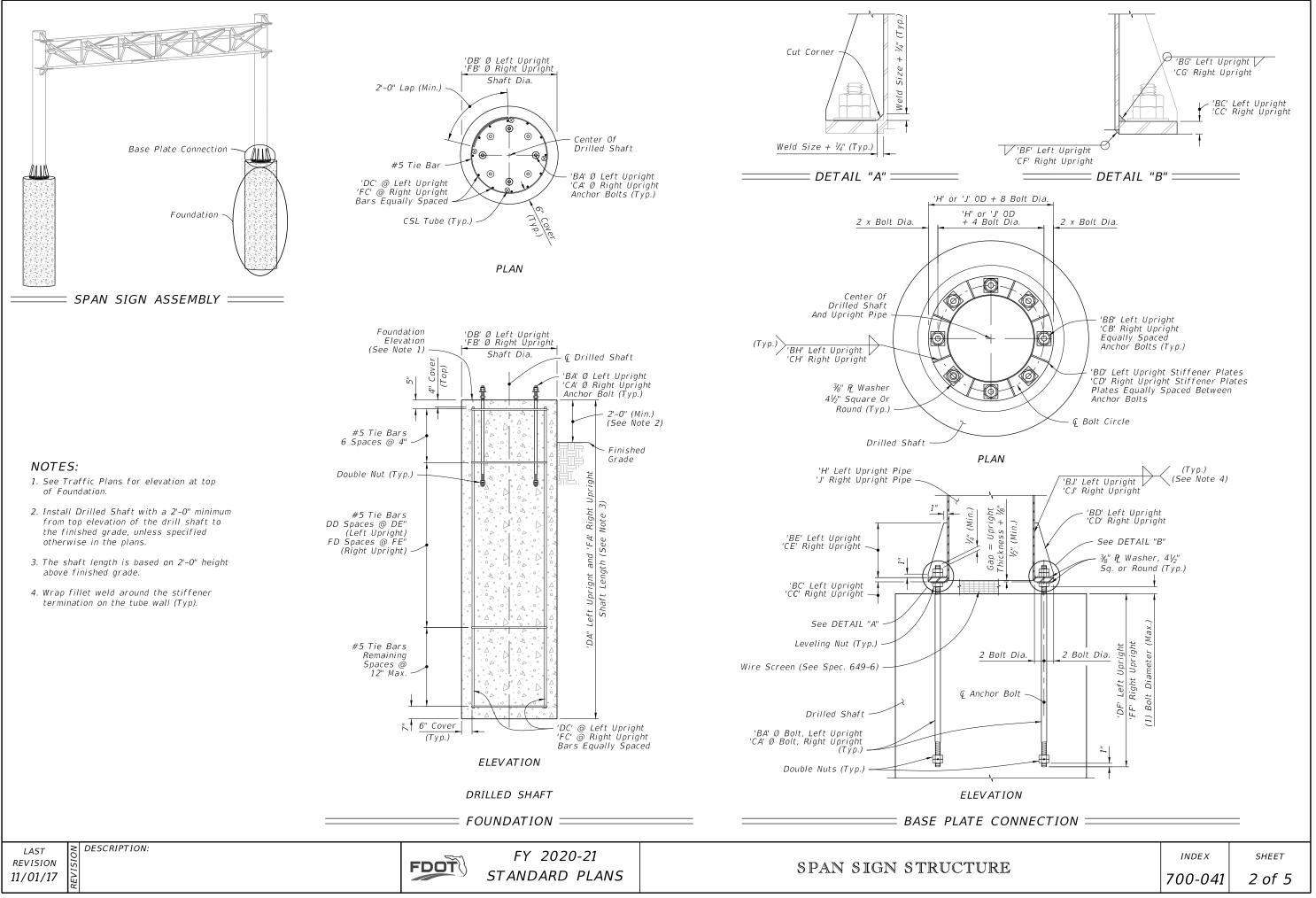


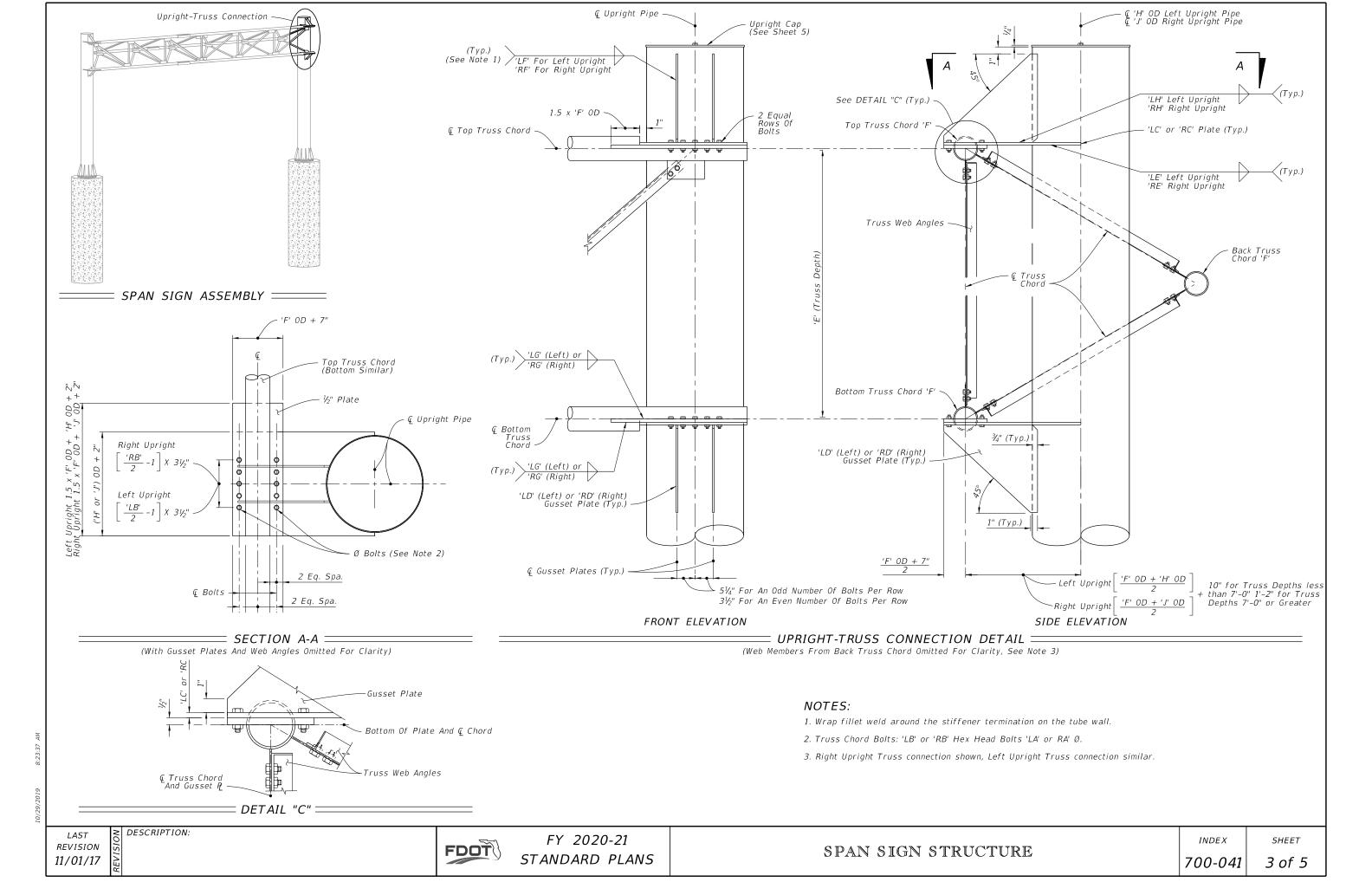
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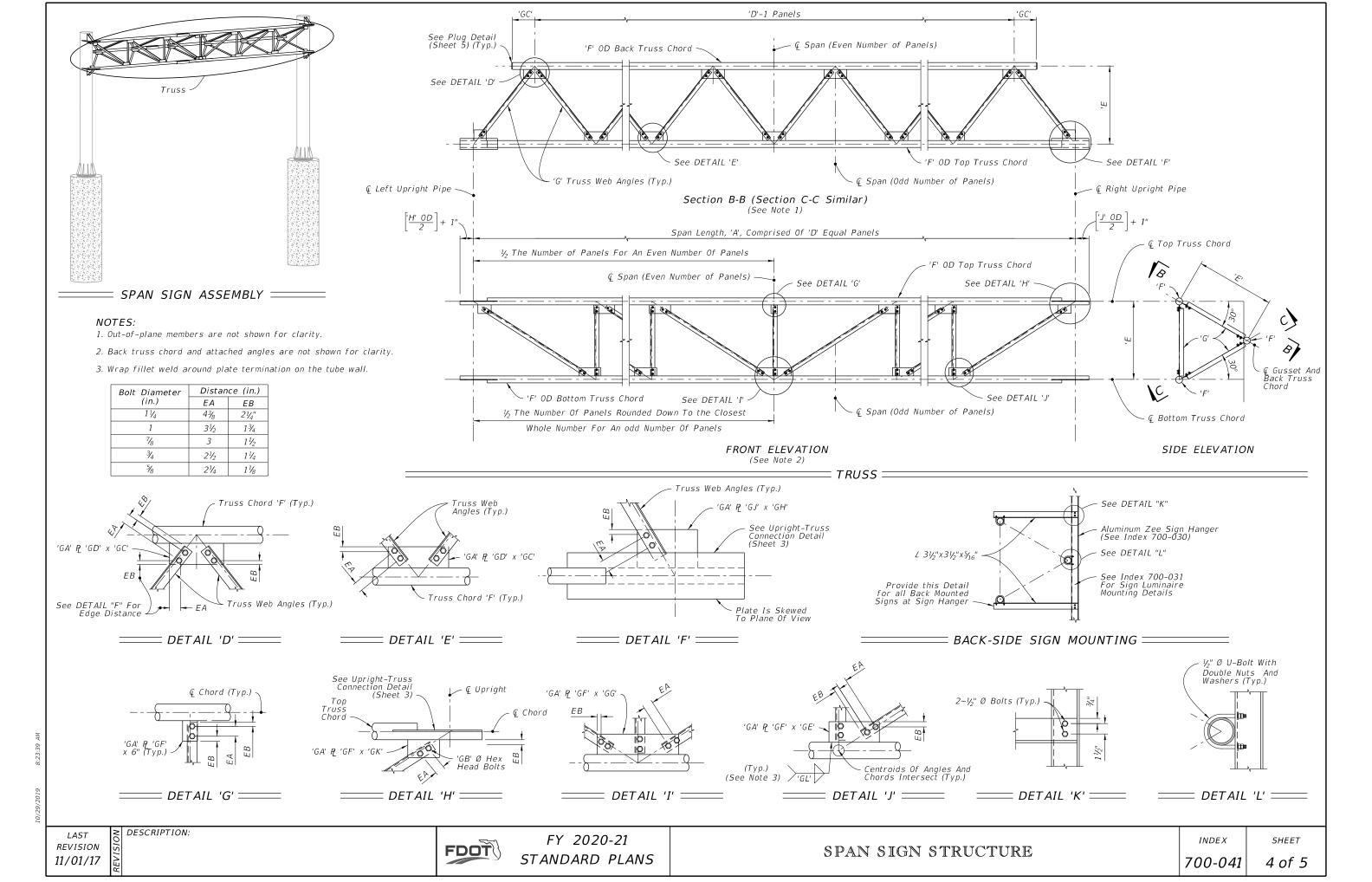


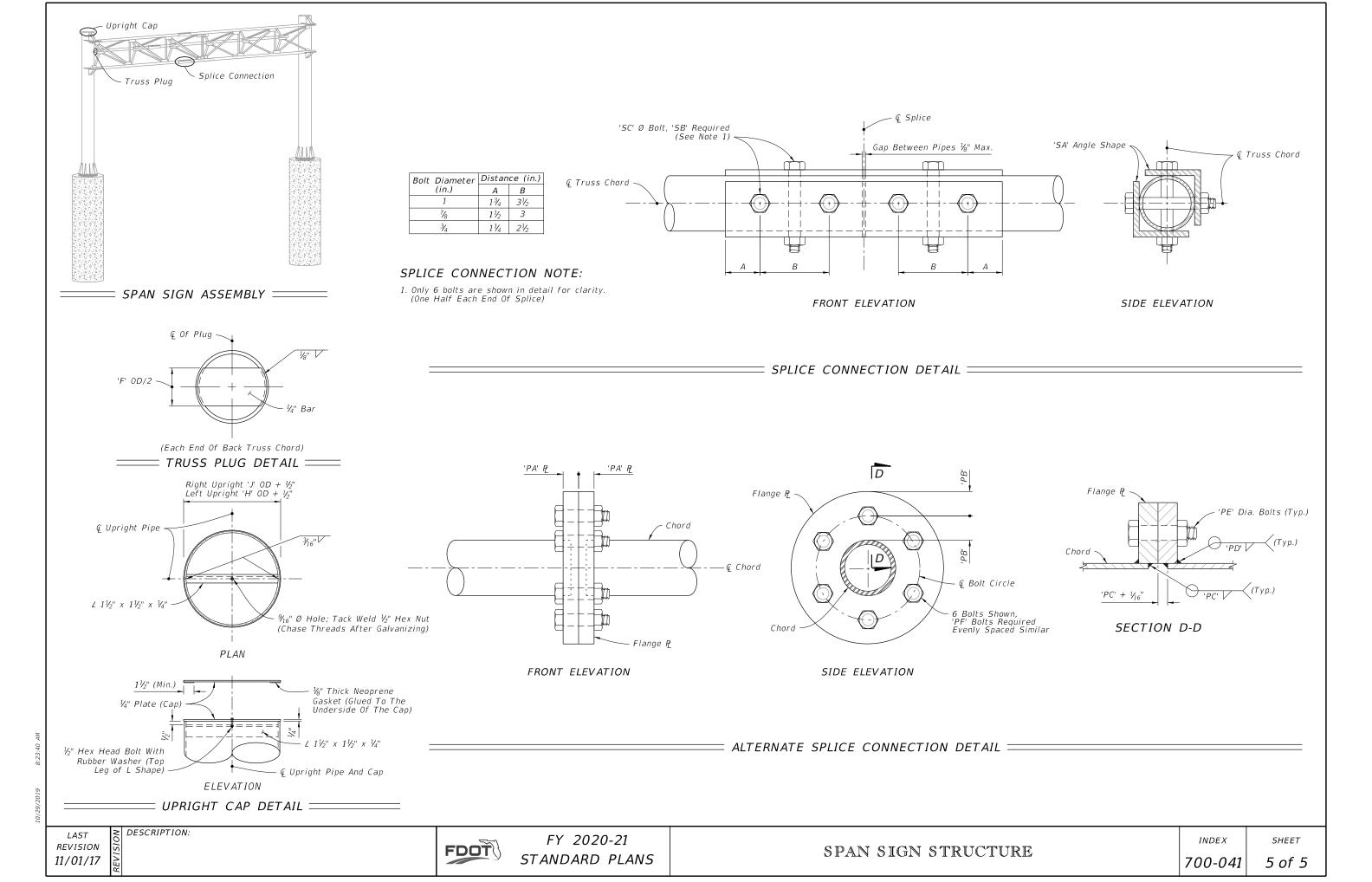


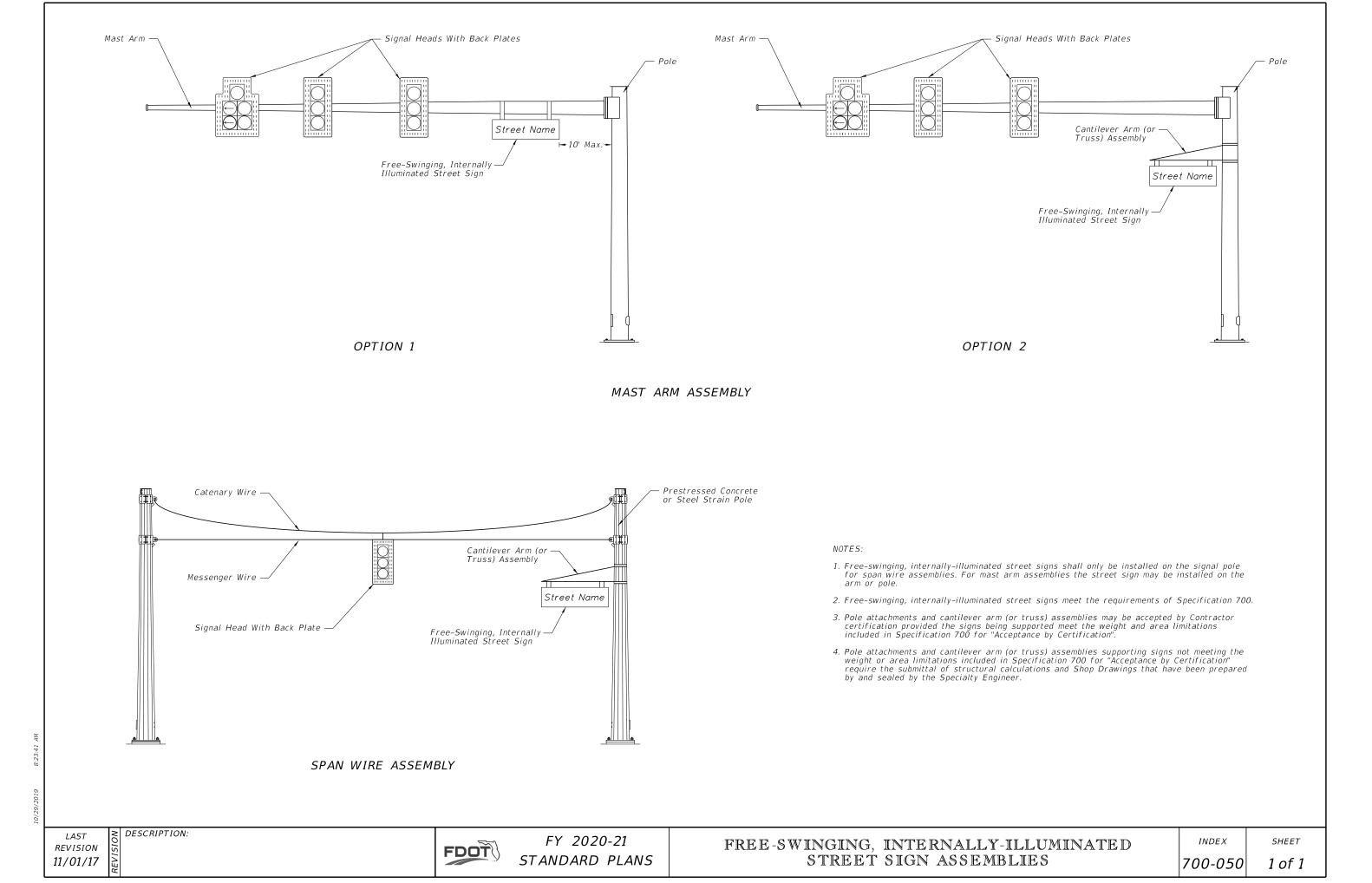












GENERAL NOTES:

- 1. Work this Index with Specification 700.
- 2. Furnish and install the Dynamic Message Sign (DMS), sign structure in accordance with Index 700-040 or 700-041. Locate foundations at locations shown in the Plans.
- 3. Shop Drawings are required:

A. Include the DMS connection B. Do not start fabrication until the shop drawings are approved

4. If required, install guardrail at location show in the Plans and in accordance with Index 536-001.

5. <u>Materials:</u>

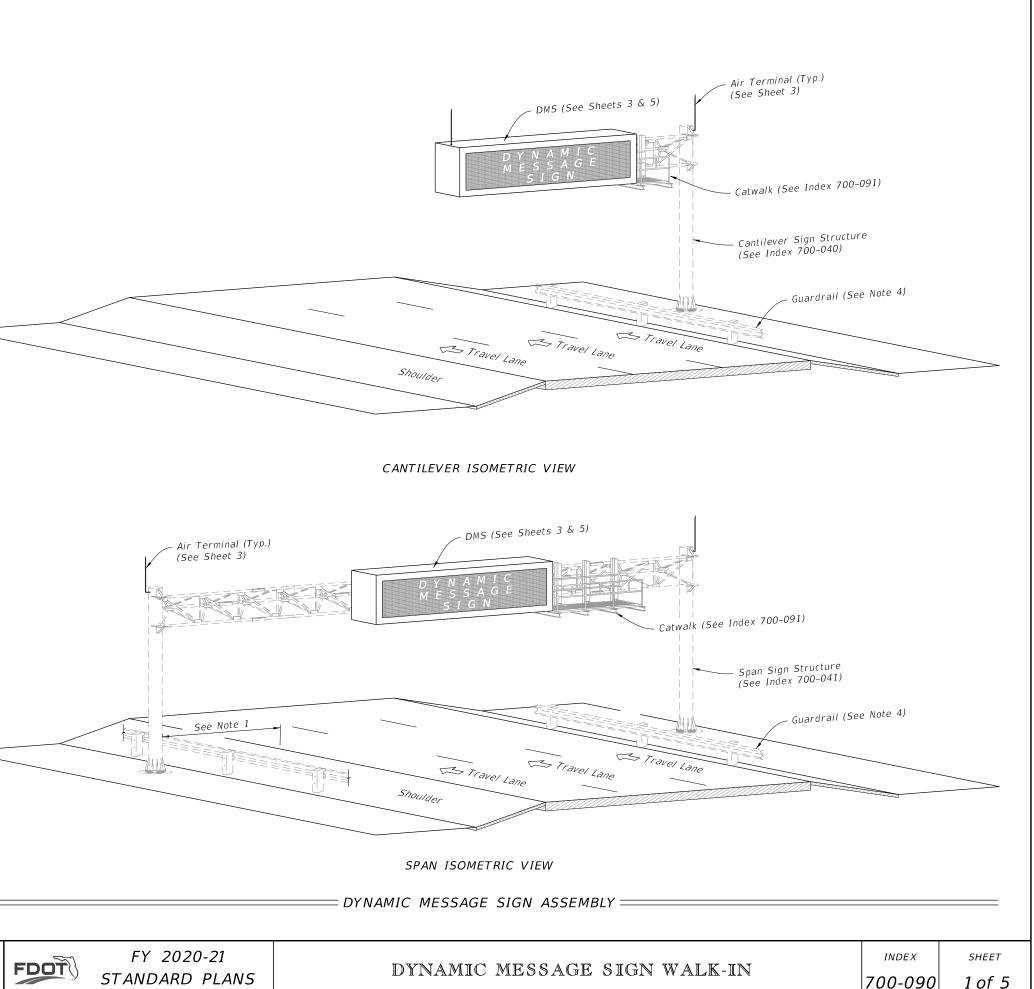
- A. Sign Mounting Components:
- a. Aluminum Structural Shapes: ASTM B308, Alloy 6061-T6
- b. Vertical Hangers: ASTM A704, Grade 36
- c. U-Bolts: ASTM A449 or A193 B7
- d. Steel Bolts, Nuts, and Washers. 1. High Strength Bolts: ASTM F3125, Grade A325, Type 1 2. Nuts: ASTM F563
- 3. Washers: ASTM F463 (Flat Washer)

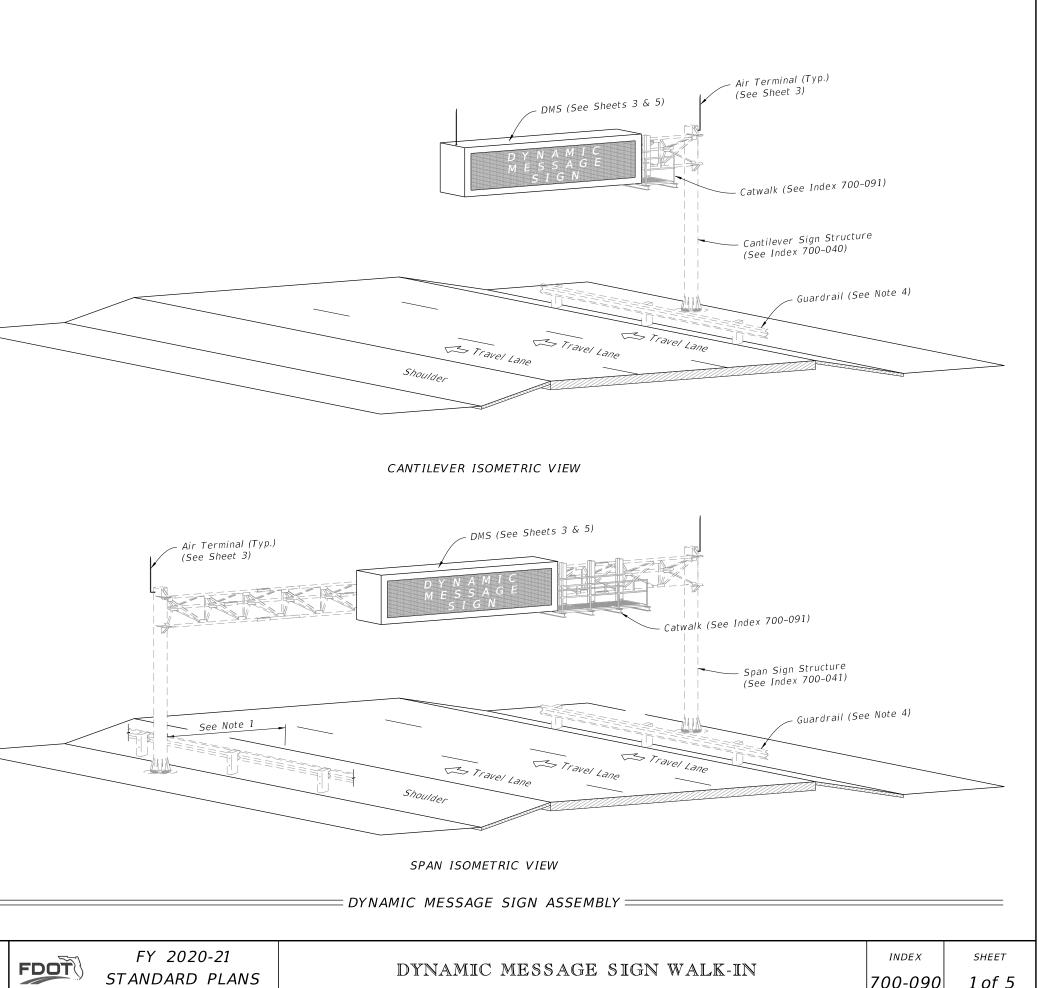
B. Coatings:

- a. All nuts, bolts and washers ASTM F2329
- b. All other steel items ASTM A123
- c. Bolt hole Diameters: Bolt plus $\frac{1}{16}$ " before galvanizing

6. Installation:

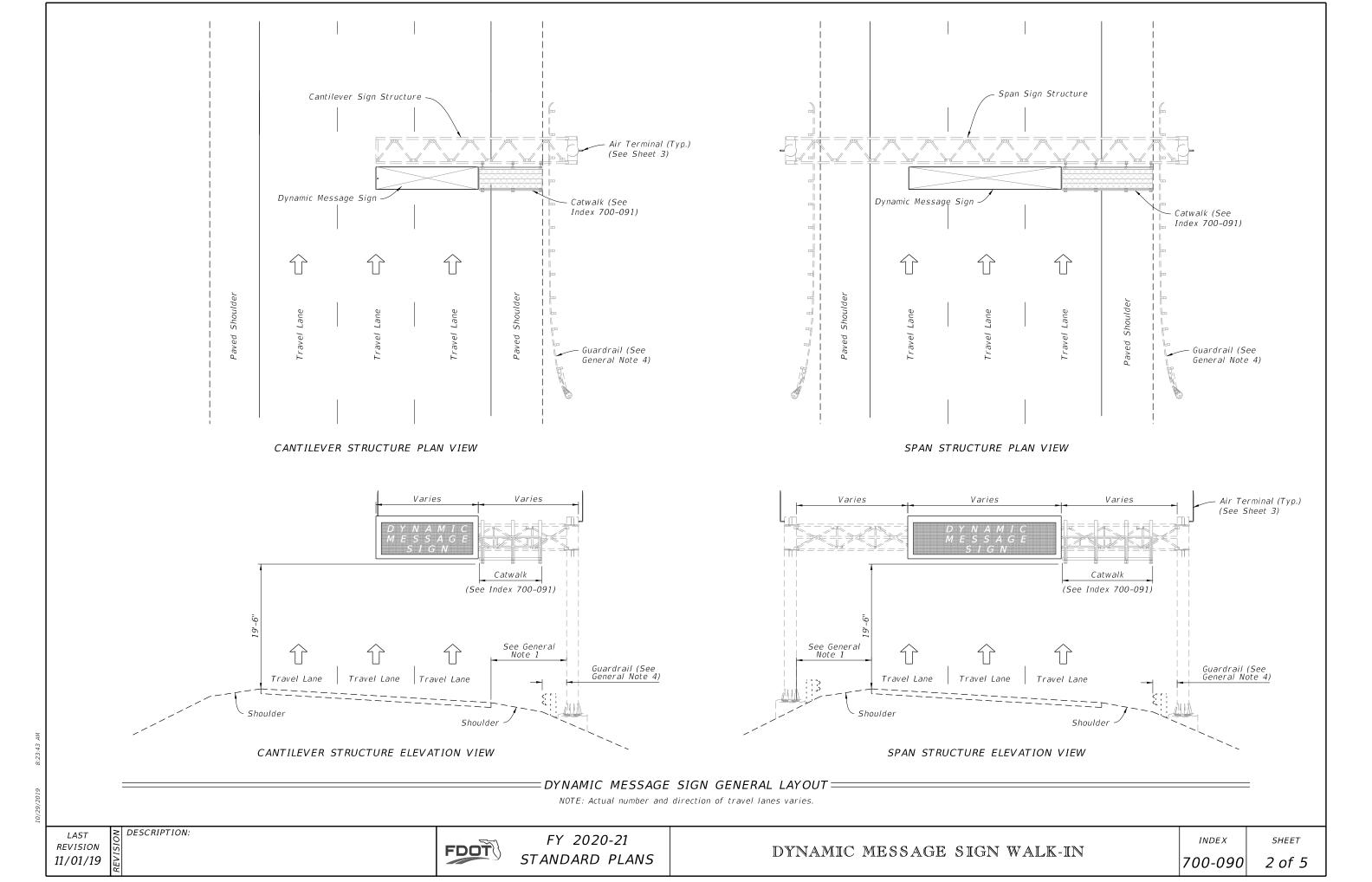
- A. See project requirements for location of DMS Cabinet.
- B. Field Adjust pole-mounted DMS cabinet height to achieve best access for maintenance personnel given site condition as directed by the Engineer. Avoid conflicts with stiffeners, handhole and maintenance of anchor bolts.
- C. Locate the sign horizontal on the structure as shown in the Plans. Vertically center the sign enclosure with the centerline of the truss.
- D. Before erection, field drill the bolt holes in the vertical hangers and horizontal mounting member attached to the sign enclosure. Field locate holes to allow vertical hanger placement as shown on the Plans with no conflicts with gusset or splice plates.
- E. Locate threaded couplings on sign side of upright above the sign truss
- F. Connect grounding conductors to the steel framework that has been cleaned to base metal by use of bonding plates having contact area of not less than 8 square inches or by welding or brazing. Drilling and tapping the steel structure to accept a threaded connector is also an acceptable method
- G. If steel framework is to be drilled and tapped to accept threaded connector, the threaded connector shall be galvanized and have at least 5 threads fully engaged and secured with a jam nut to the steel framework.
- H. Bends in the conduit must be greater than the minimum bending radius for the cable contained in the conduit.
- I. Completely encase all data, fiber optic and power cables for the DMS within the sign structure or in conduit.
- J. Permanently stamp/mark foundation to indicate conduit locations. K. Transition conduit in foundation to indicate underground conduit
- with appropriate reducer outside the limits of the foundation.

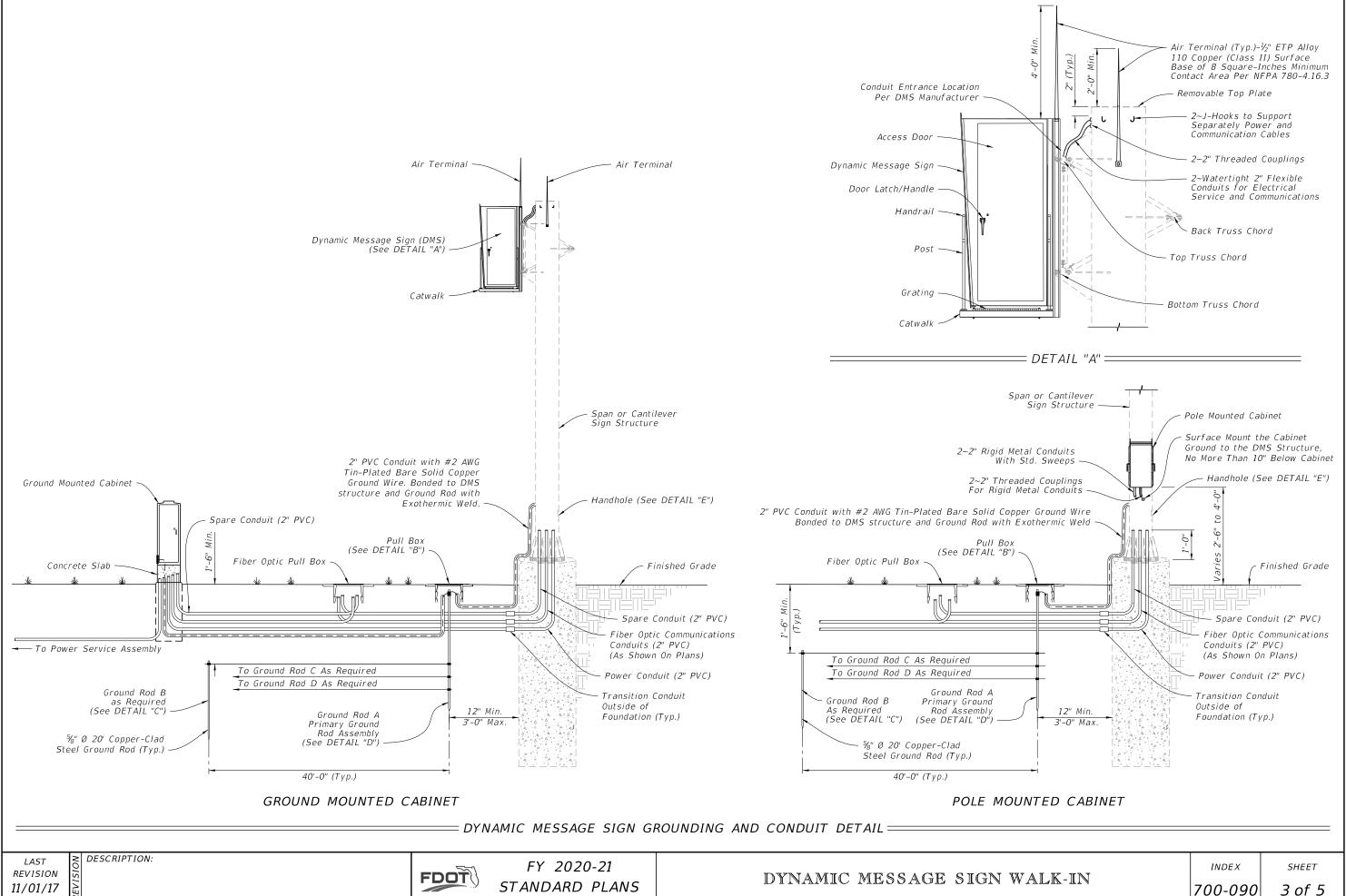


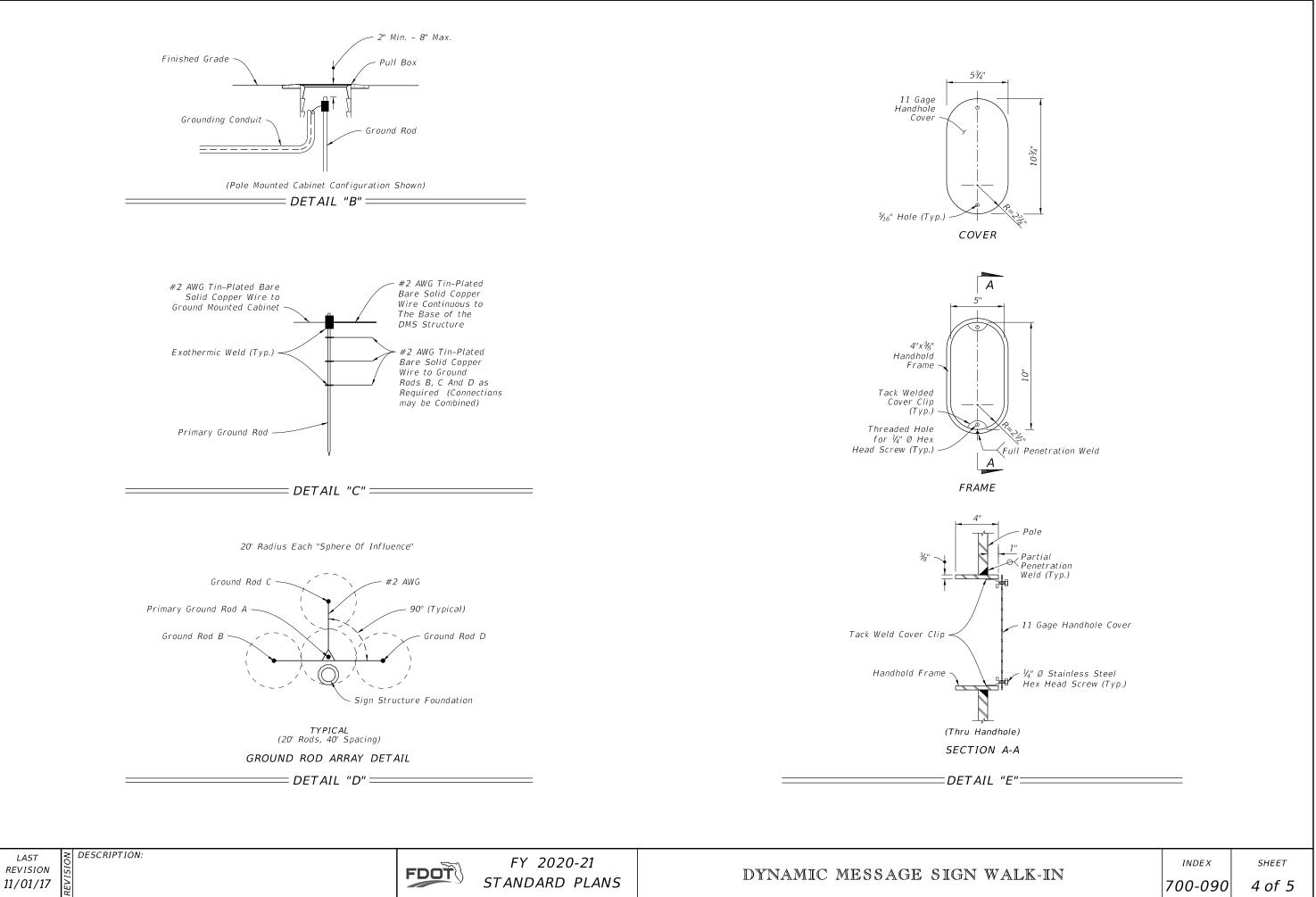


LAST REVISION 11/01/19



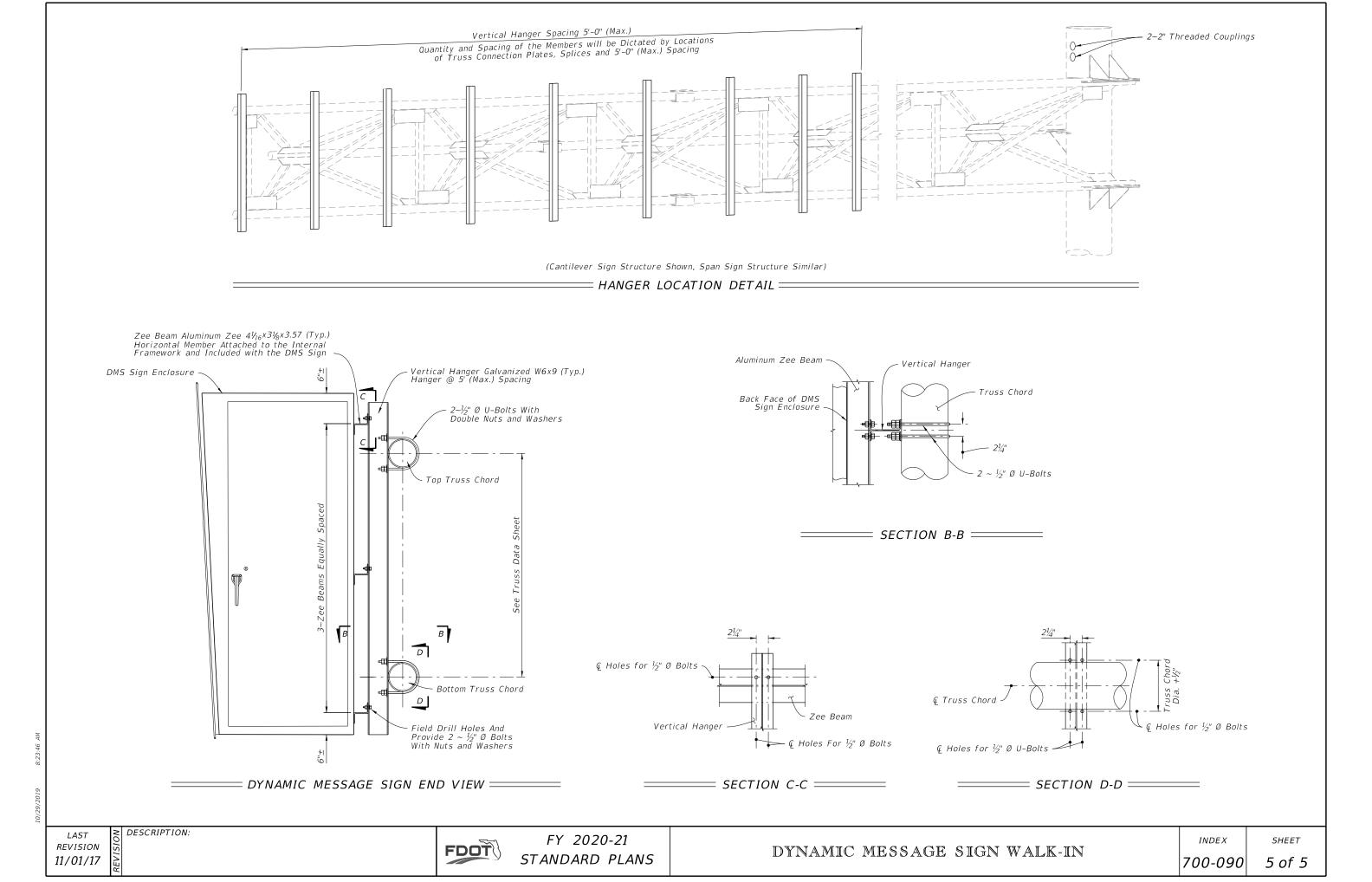






REVISION





GENERAL NOTES:

- 1. Work this Index with Specification 700.
- 2. Shop Drawings are required:
- A. Provide length as shown in the Plans
- B. Design in accordance with AISC, AASHTO, and OSHA requirements
- B. Do not start fabrication until the shop drawings are approved
- 3. Catwalk hangers must be positioned to avoid conflicts with the sign structure truss and gusset plates. Place walkway close to the sign with a maximum open distance from walkway grate to DMS sign of $\frac{1}{2}$ ".
- 4. Maximum spacing of Catwalk hanger supports is 5'-0". Cantilever ends of grating is 8".
- 5. Galvanized steel catwalk grating meeting the requirements of Specification 504-2.3. Must Support a 90 psf load and have a $3\frac{1}{3}$ " minimum toe kick. Attach grating in accordance with the manufacturer's instructions using stainless steel or galvanized fasteners.
- 6. Supply and install an OSHA 1910 compliant, self closing, corrosion resistant safety gate.
- 7. Chain link fabric options (2" mesh with knuckled selvage top and bottom for all options):
 - A. AASHTO M181 Type I Zinc Coated Steel, No. 9 gage (coated wire diameter), coated at the rate of 1.8 oz/ft². (M181 Class D 2.0 oz./ft². modified to 1.8 oz./ft².).
 - B. AASHTO M181 Type II -Aluminum Coated Steel, No. 9 gage (coated wire diameter), coated at the rate of 0.40 oz./ft².
- 8. Install 2" NPS (Sch. 40) guiderail and posts: ASTM A53 Grade B for standard weight pipe.

9. Welding:

E70XX

10. Materials:

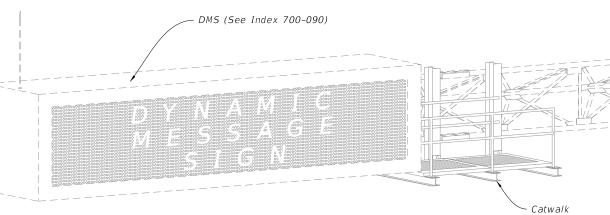
- A. Steel Plates ASTM A 36 or A709 Grade 36.
- B. W- Sections: ASTM A572 Grade 36 or 50.
- C. Steel Pipe Railings or Structural Tubing: Specification 962
- D. High Strength Bolts, Nuts and Washers: Specification 962
- E. U-Bolts, nuts and washers: Specification 962

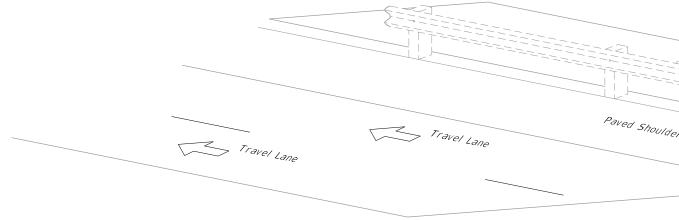
11. Coatings/Galvanizing:

Hot dip galvanize support frame after fabrication and galvanize non-stainless steel fasteners in accordance with Specification 962.

	TABLE OF CONTENTS:
Sheet	Description
1	General Notes and Content
2	General Assembly and Fixed Base Detail

Walkway Support Details





= CATWALK ASSEMBLY === (Cantilever Shown, Span Similar)

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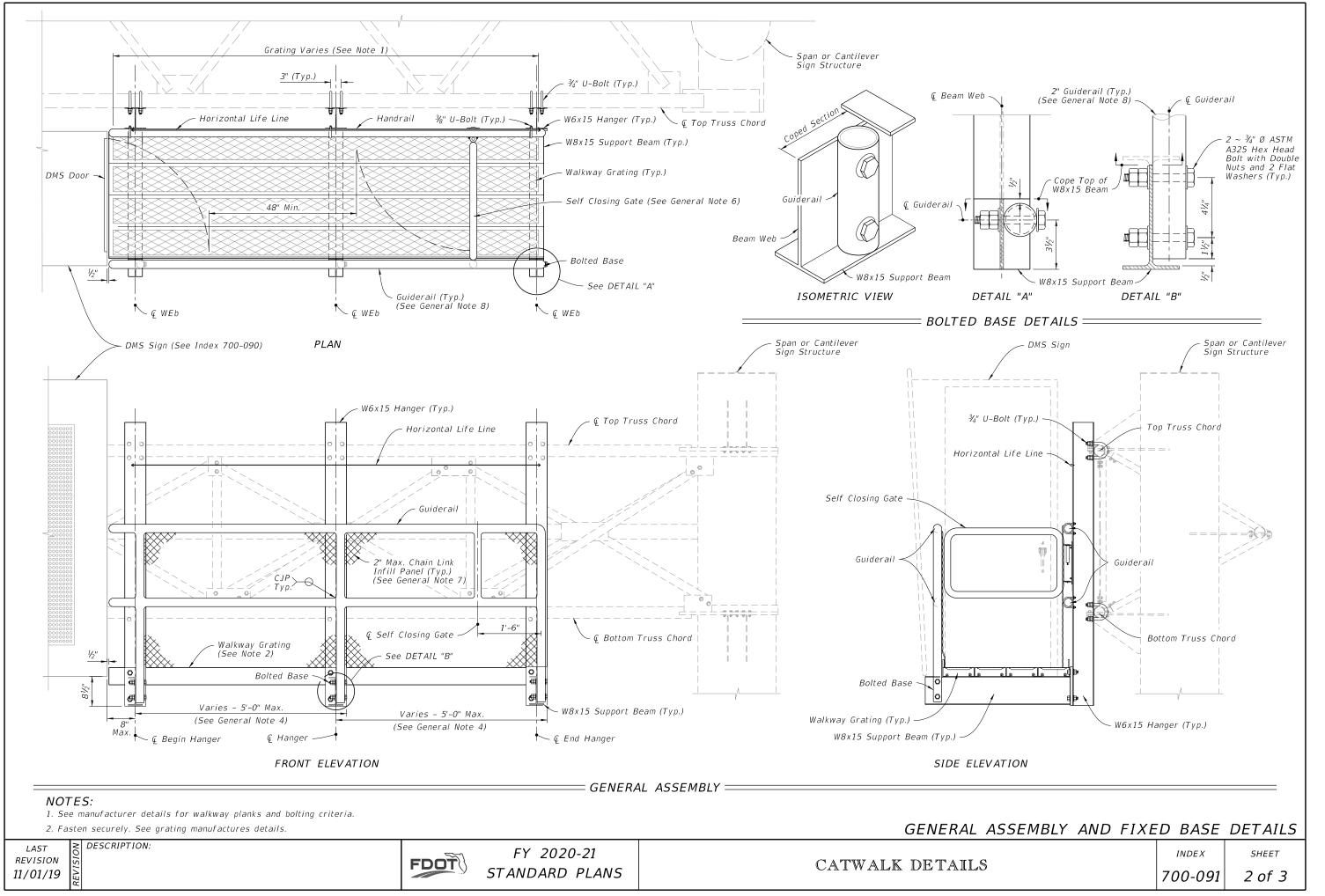
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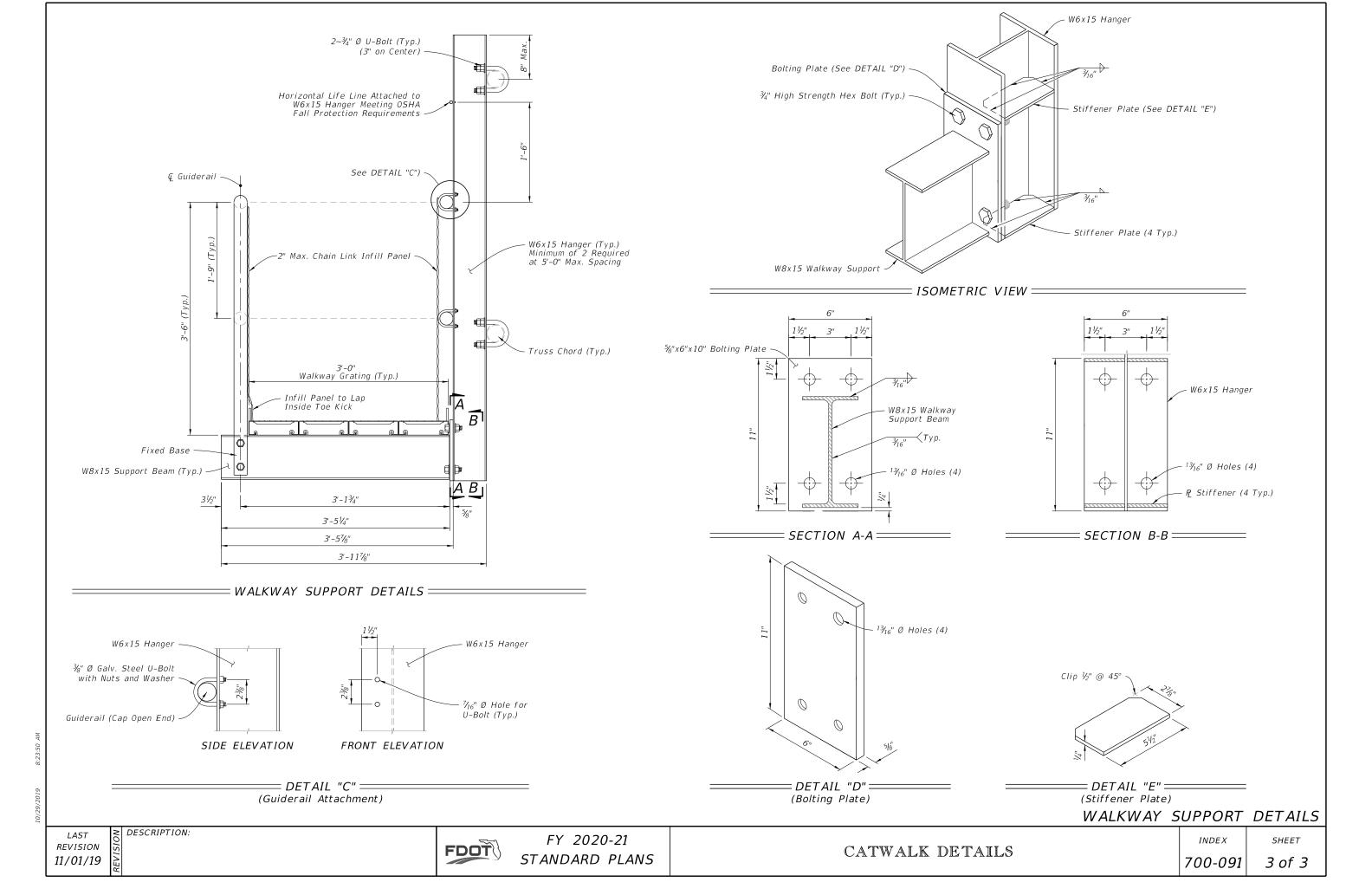


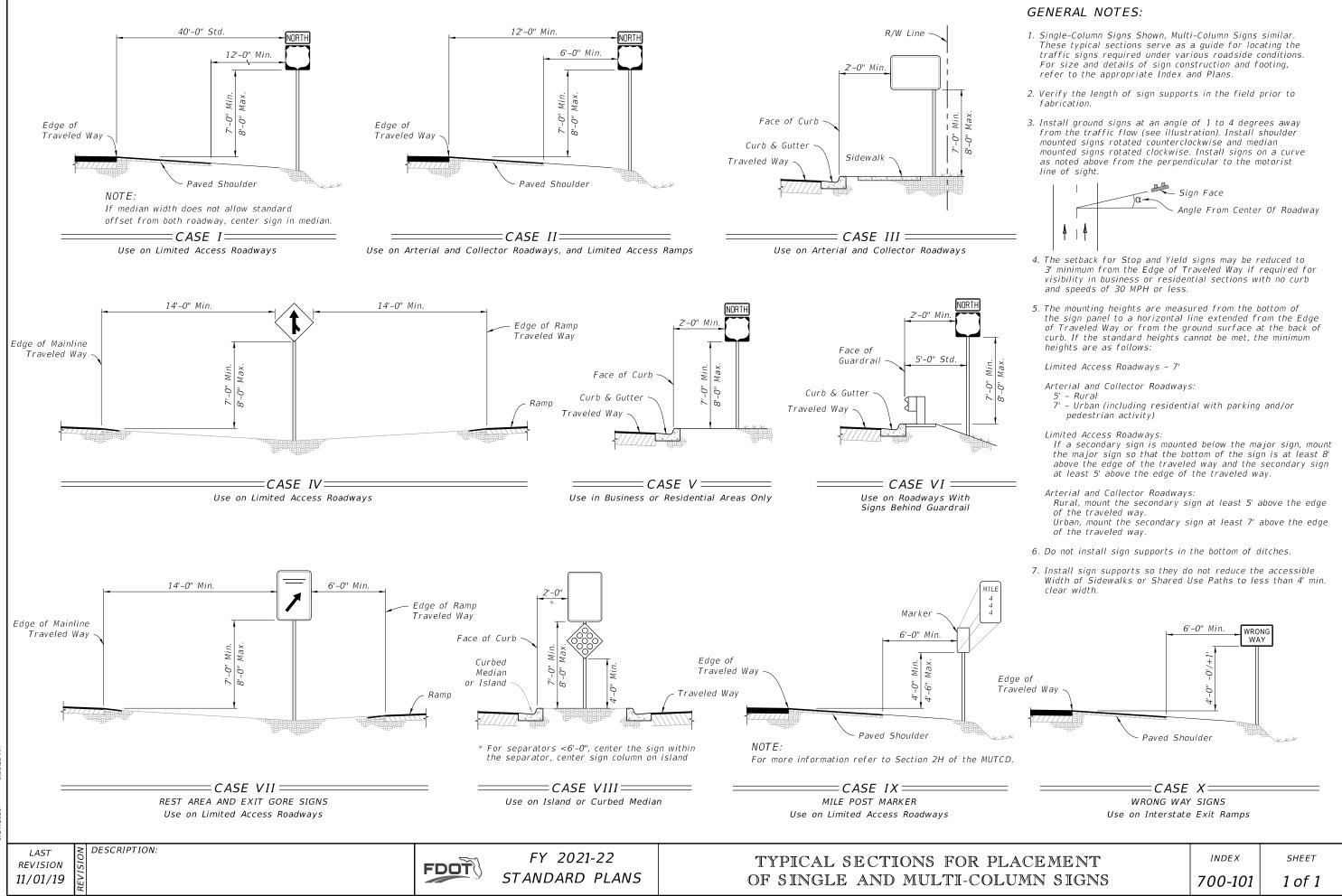
FY 2020-21 STANDARD PLANS

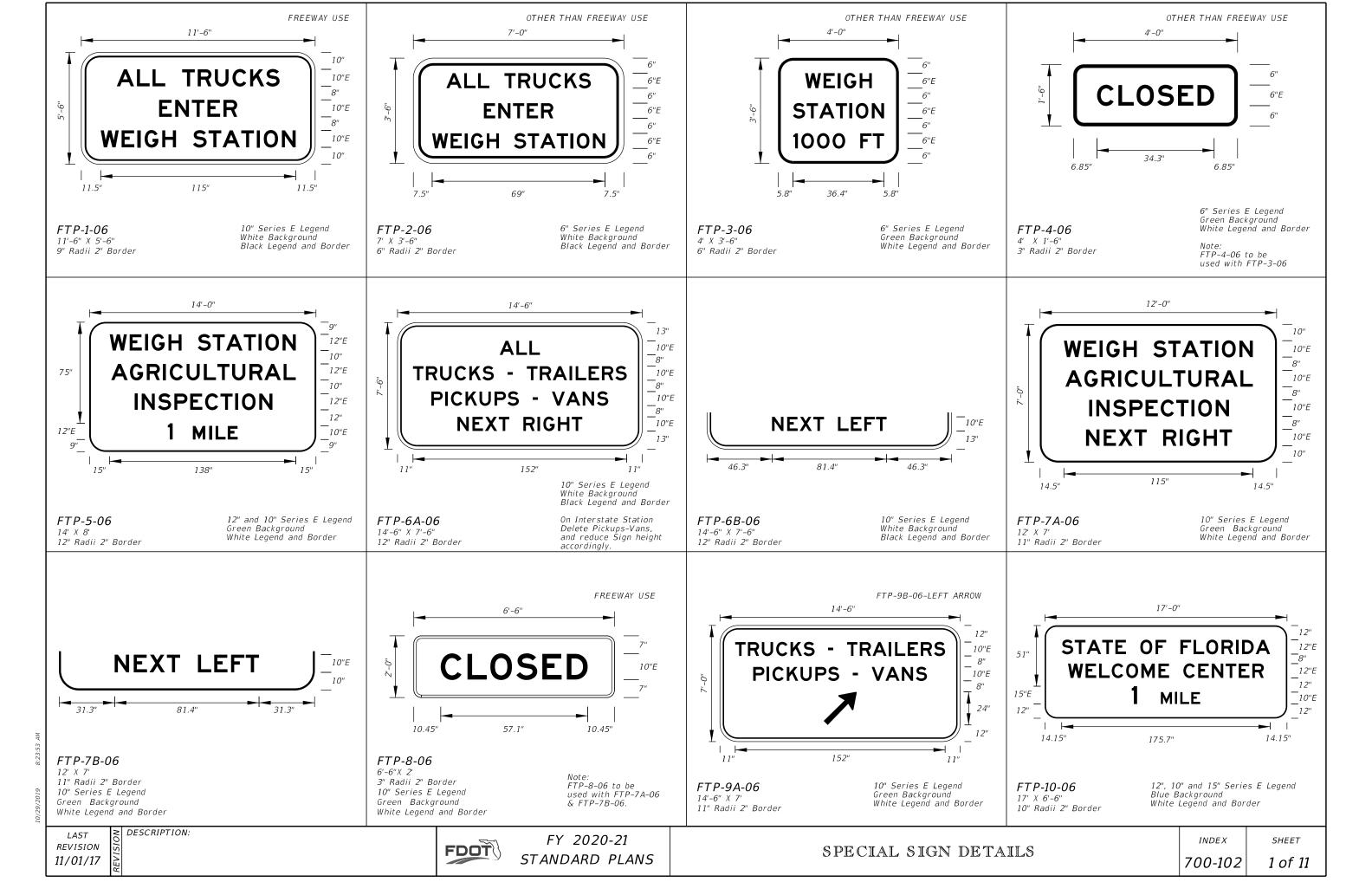
CATWALK DETAILS

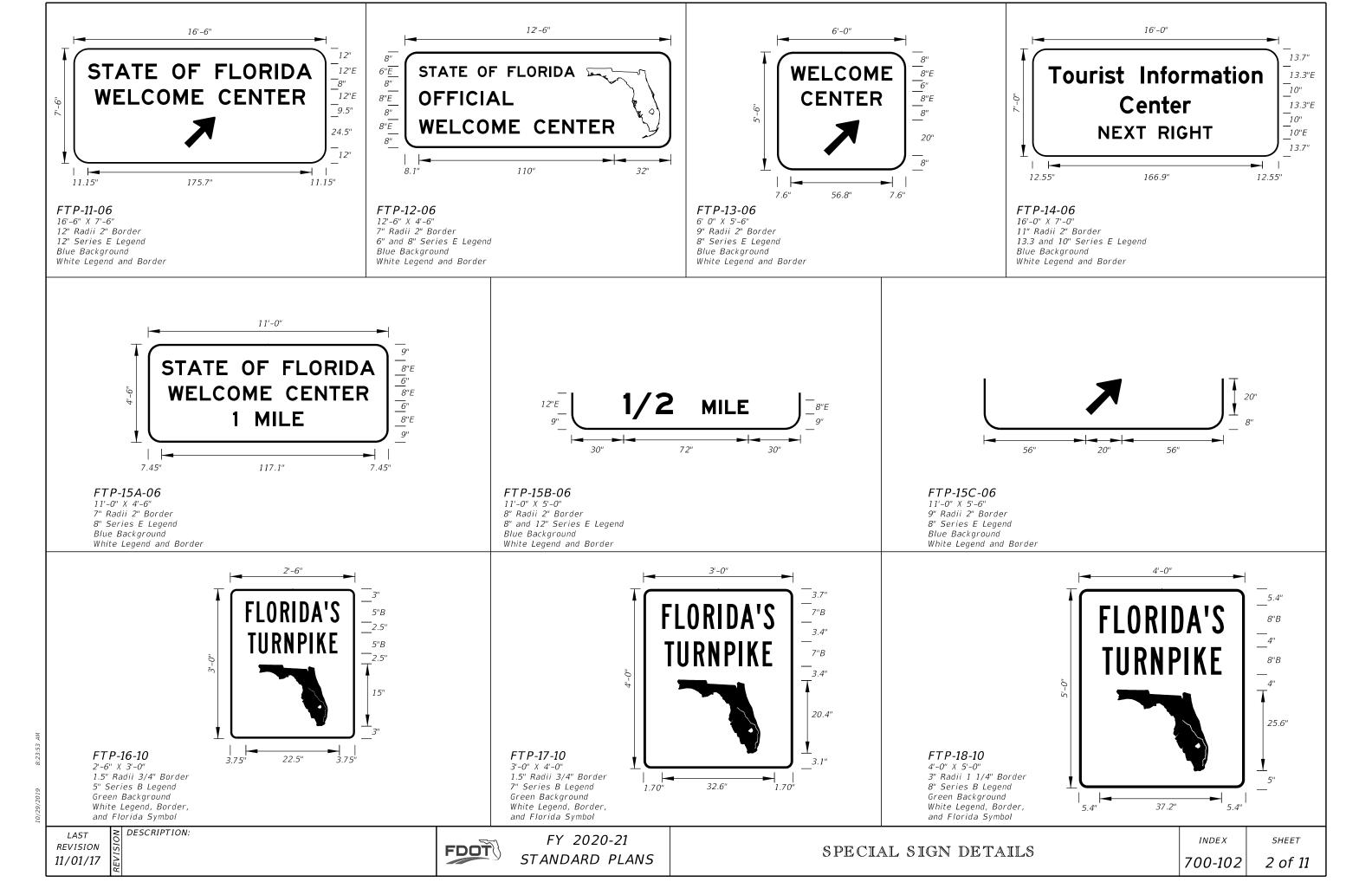
(See Index	Sign Structure 700-040)	
	^{INDEX} 700-091	^{SHEET} 1 of 3

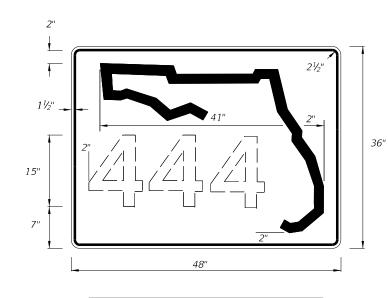












DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
1-3	15"	С	48" x 36"
4	12"	С	48" x 36"

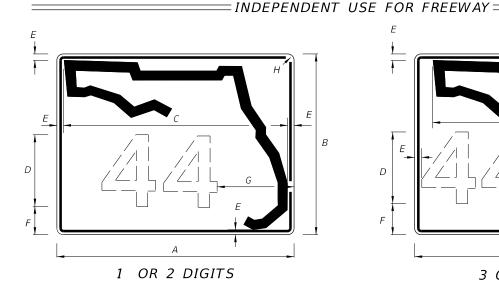
NOTES:

1. Stroke width of State Outline shall be 1". 2. 2½" Radii

F

D

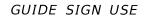
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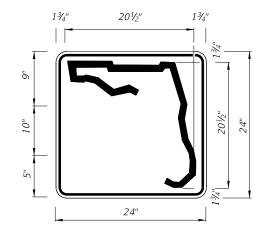
NOTES:

- Florida marker shall have Black Legend with White Background.
- 2. Stroke width of State outline shall be 1³⁄₄" for Guide Sign.
- 3. Series D Legend.
- 4. ⅔" Border

A	В	С	D	E	F	G	Н
30"	24"	26"	12"	1 ¼″	2¾"	8¼"	1 1⁄4"
36"	30"	32"	15"	1 ¼″	3¼"	8¾″	1 ¼"
42"	36"	38"	15"	1 ¹ ⁄4"	6¼″	11"	1 1/4"



=FTP-17-06 - FLORIDA ROUTE MARKER=



1 or 2 DIGITS

DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
1-2	10"	D	24" x 24"

NOTES:

1. Stroke width of State Outline shall be 1".

3. 1½" Radii

NOTES:

1. Series D Legend.

- 2. Color: Yellow Legend and Border on Blue Background.
- 3. When used on a guide sign, marker must be overlaid on a rectangular Yellow Background as shown in chart.
- 4. When two or more County Route Markers are mounted together, use the dimensions of the largest marker for all other markers.

	DIME							
SIGN	А	В	С	D	Ε	F		
4 DIGIT POST MOUNTED	25½"	42"	³⁄₄"	10"	4"	4"	8	
2 DIGIT OVERHEAD	21½"	36"	1/2"	7 ½"	3"	3"	1	
3 DIGIT OVERHEAD	25½"	42"	3/4"	8"	4"	4"	1	
4 DIGIT OVERHEAD	297/8"	48"	3/4"	8"	5″	5"	1	

=FTP-18-06 - COUNTY ROUTE MARKER (M1-6)=

LAST

DESCRIPTION: REVISION 11/01/17



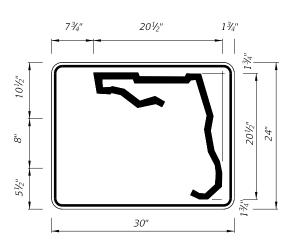
FY 2020-21 STANDARD PLANS

[↓]E

Varies

3 OR MORE DIGITS

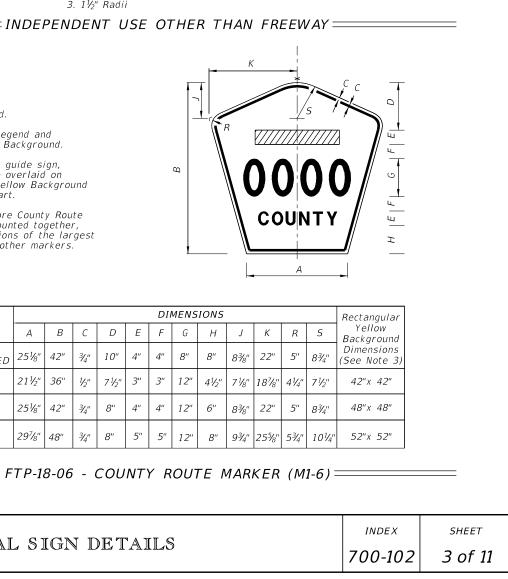
SPECIAL SIGN DETAILS

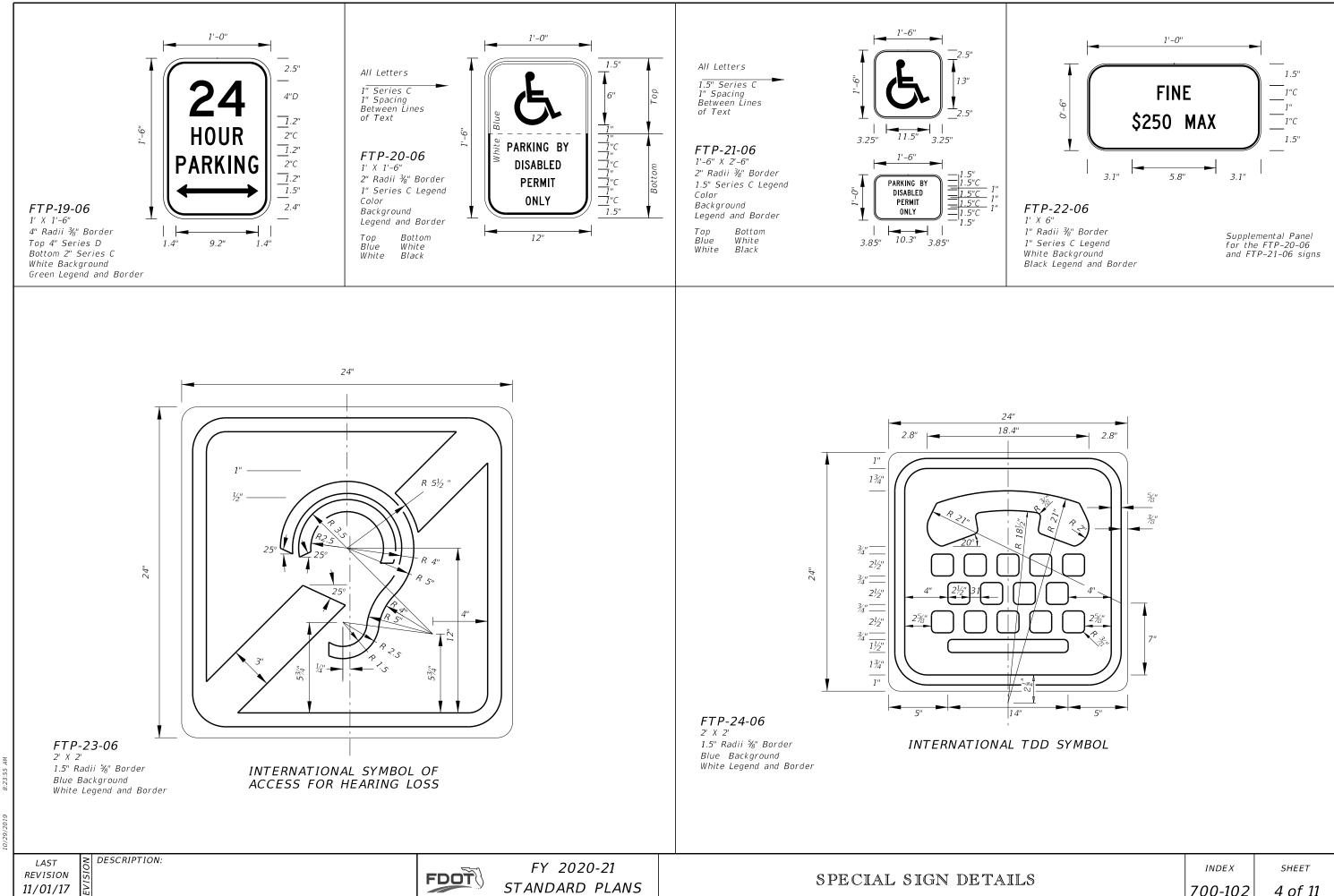


3 or 4 DIGITS

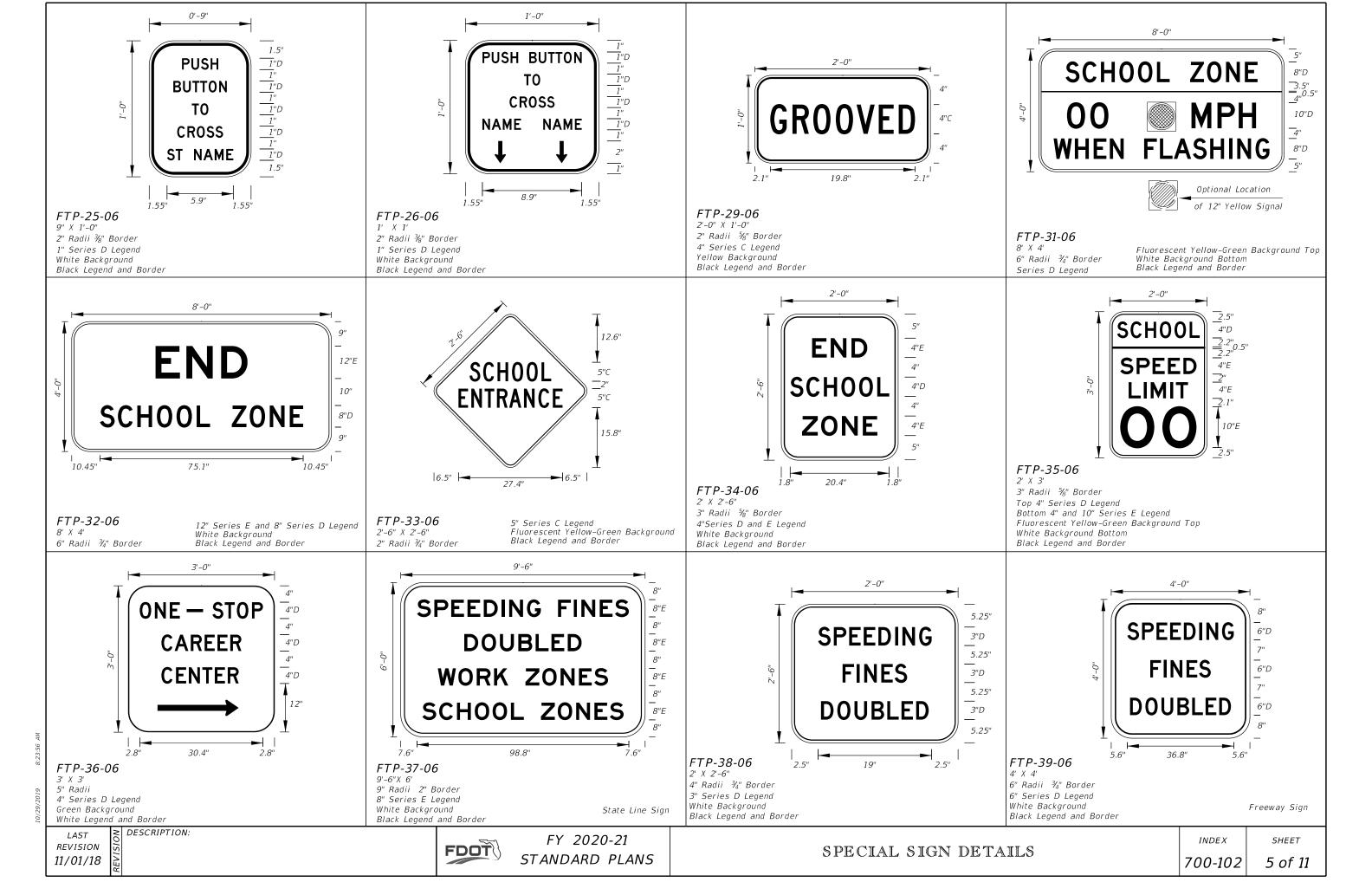
DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
3	8"	D	30" x 24"
4	8"	С	30" x 24"

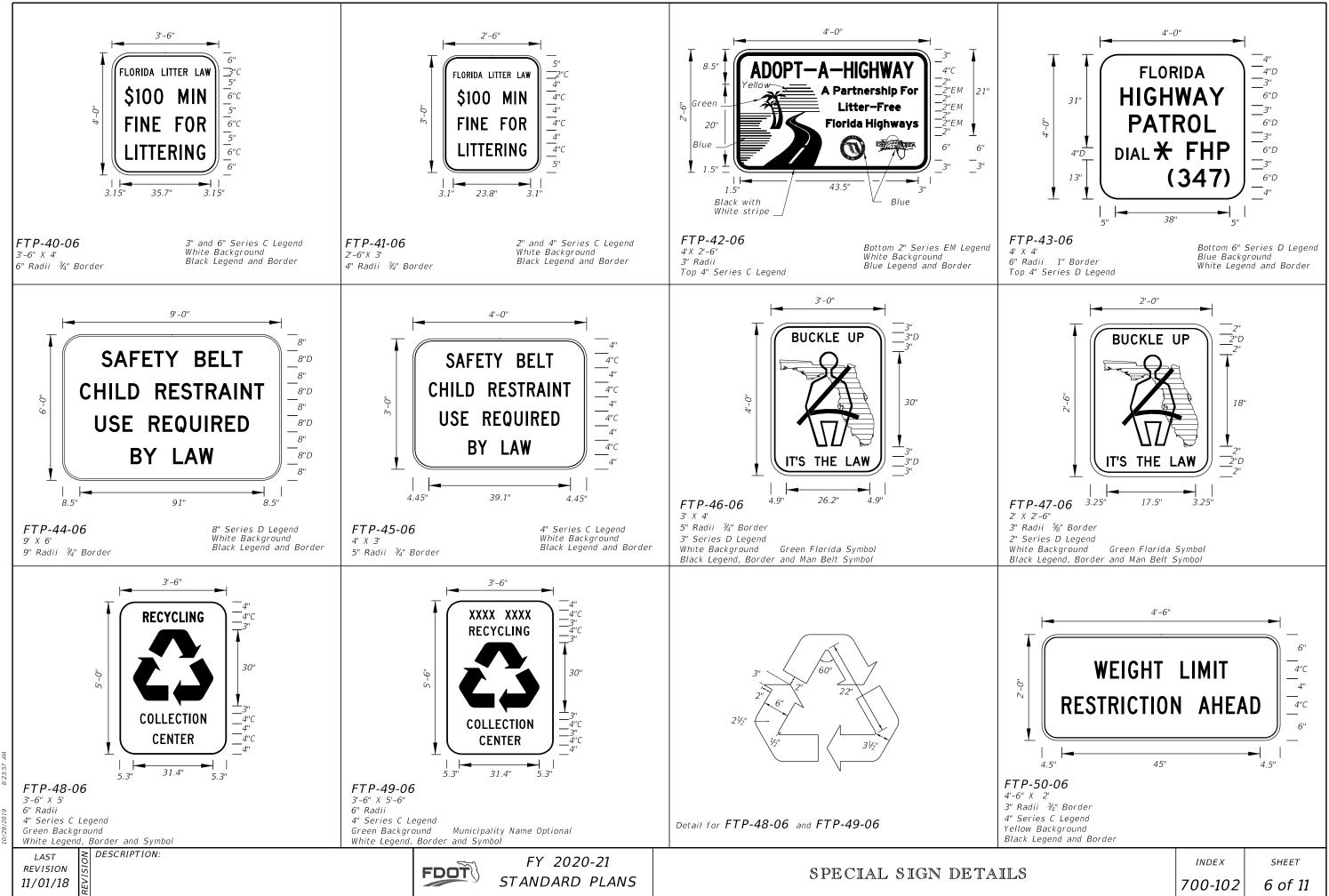
The 24" X 24" panel shall only be used for a 3 digit route when the panel is to be used on a sign cluster with other 24" X 24" panels.

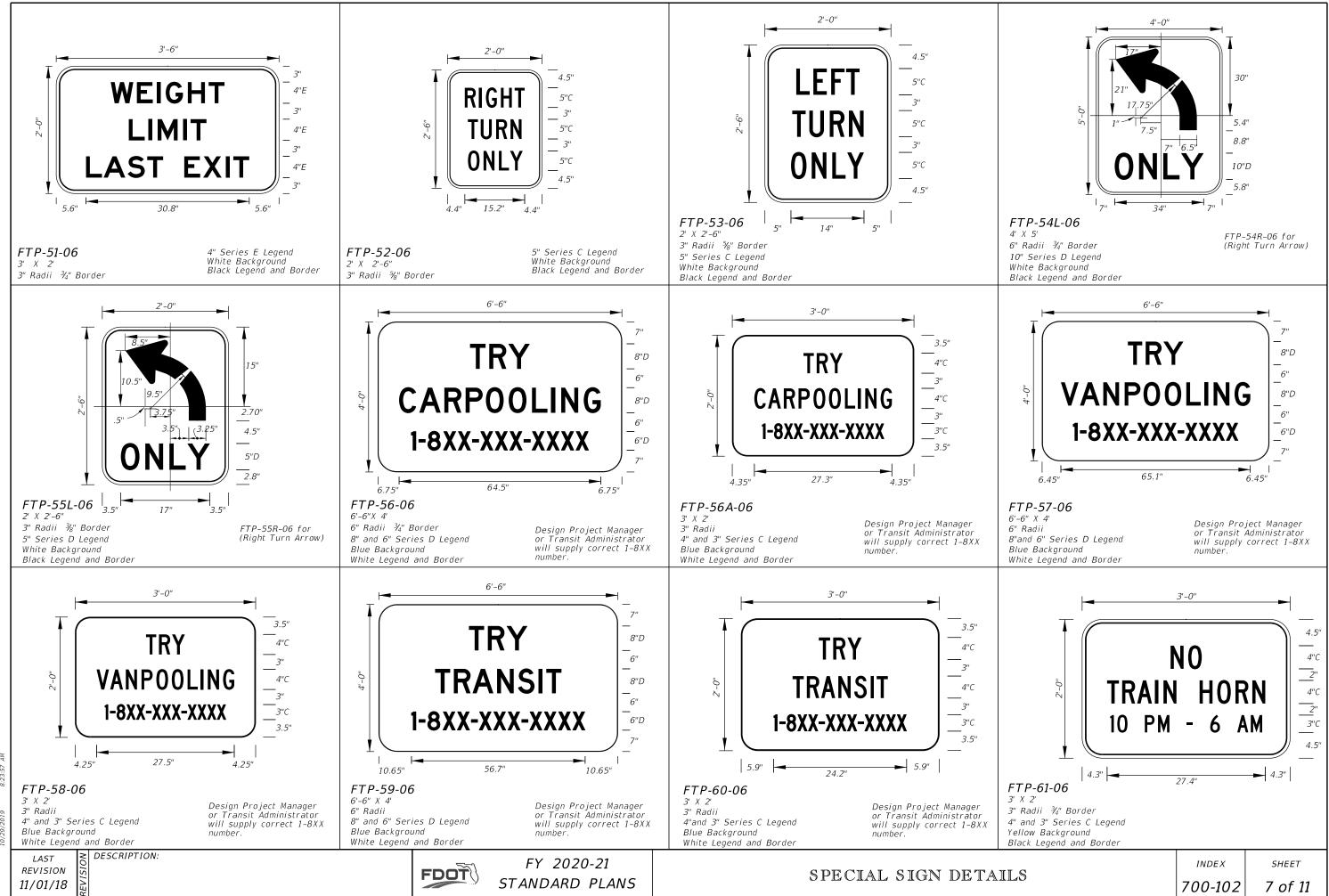


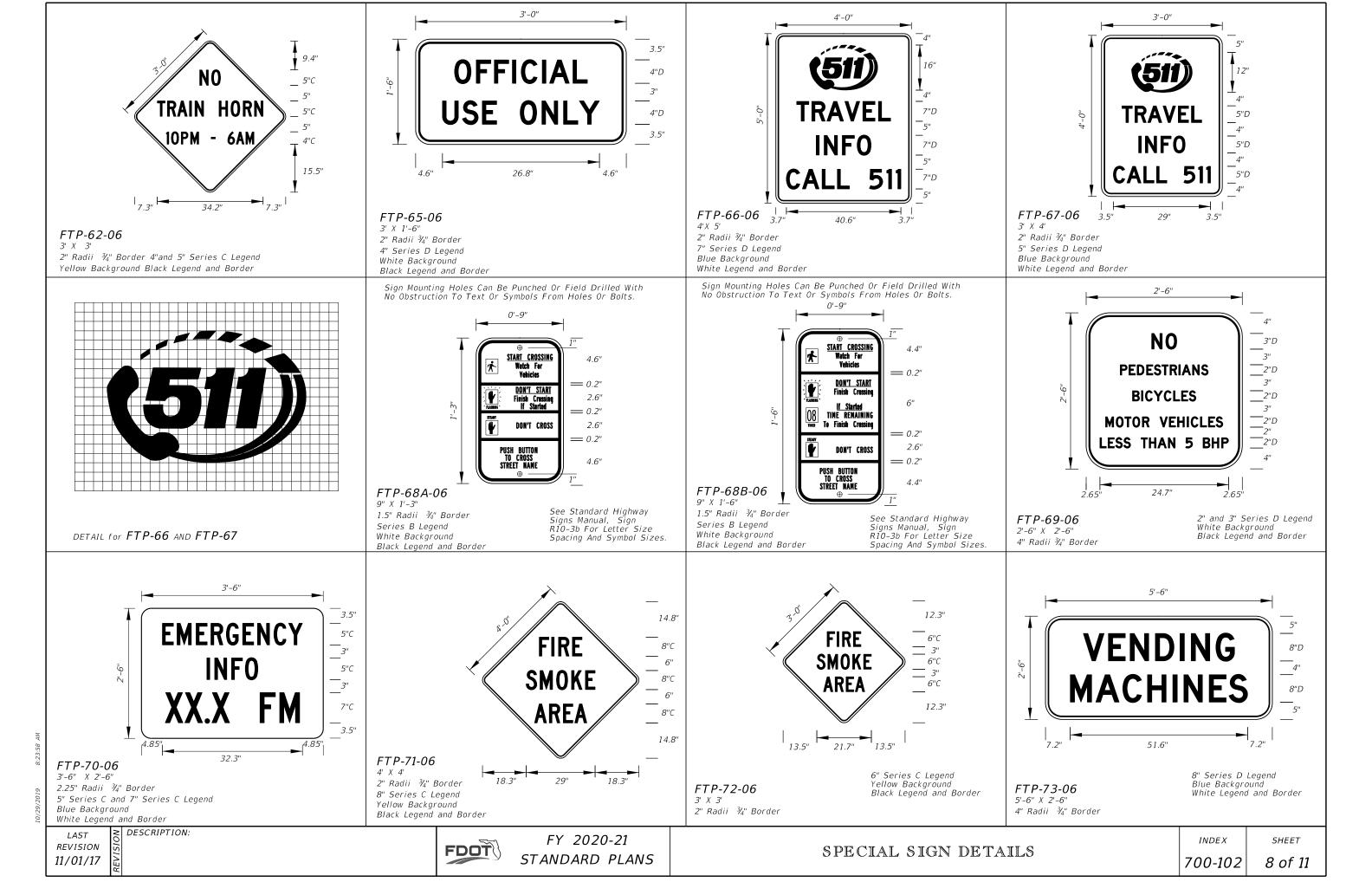


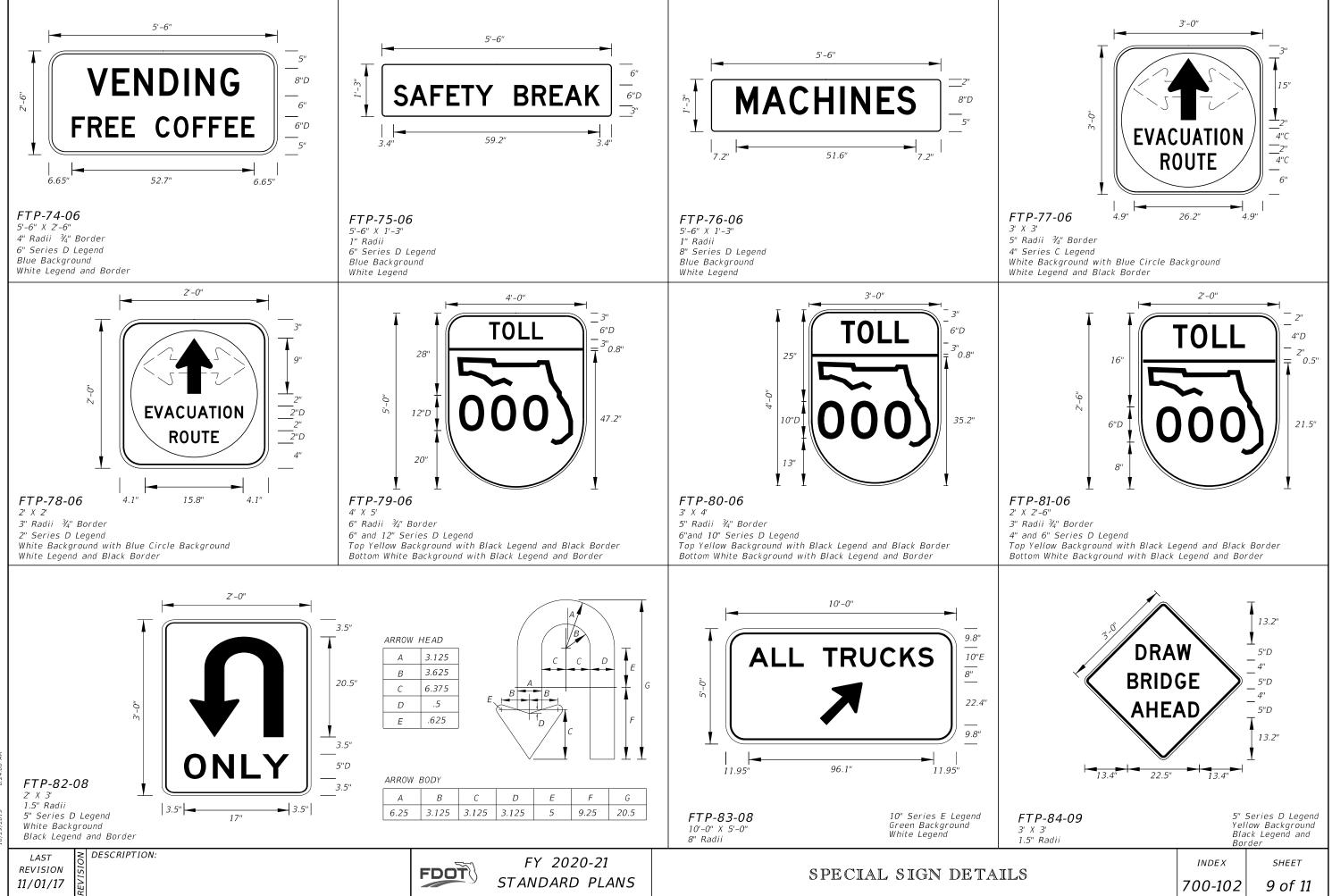
INDEX	SHEET
700-102	4 of 11

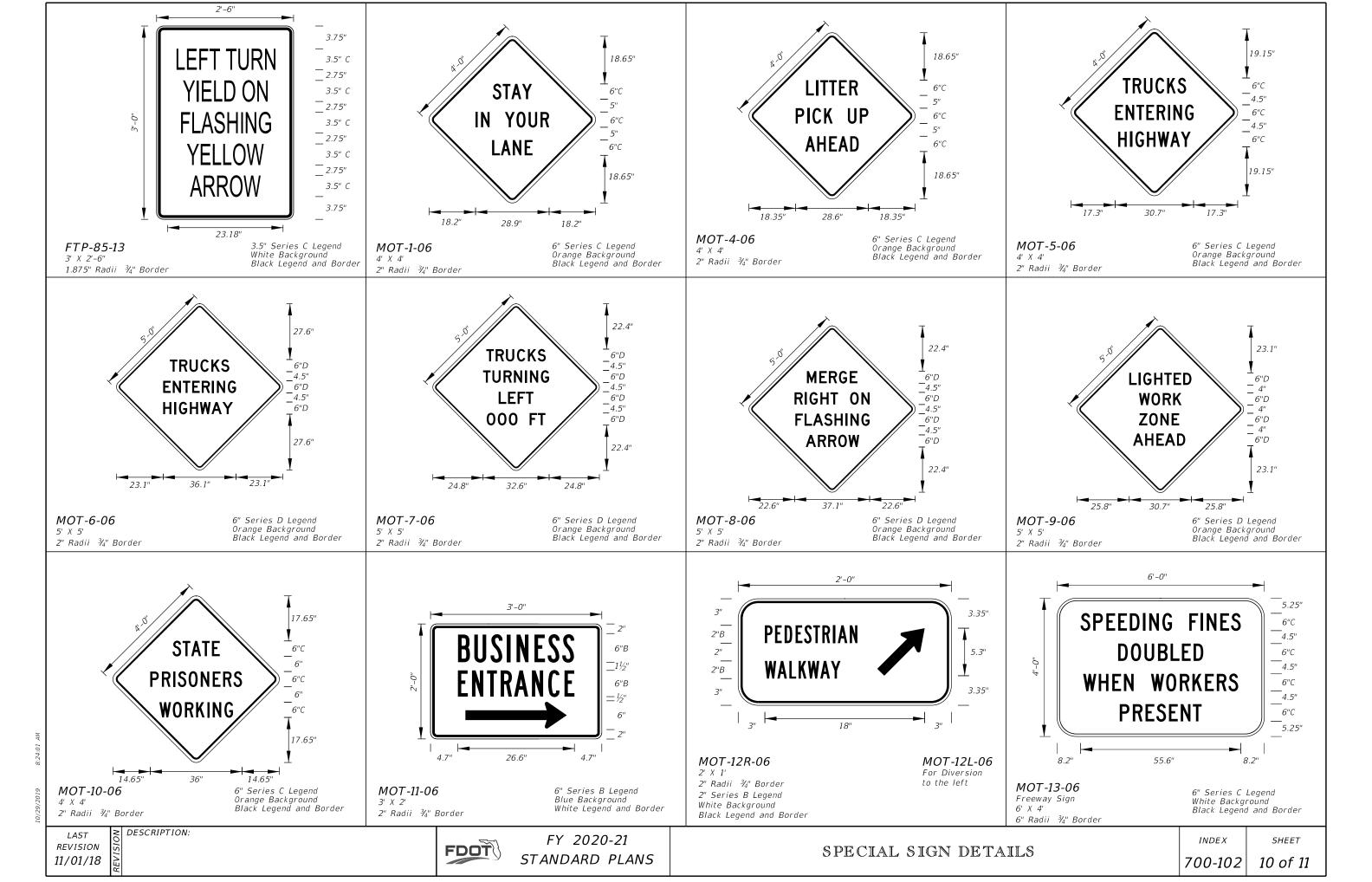


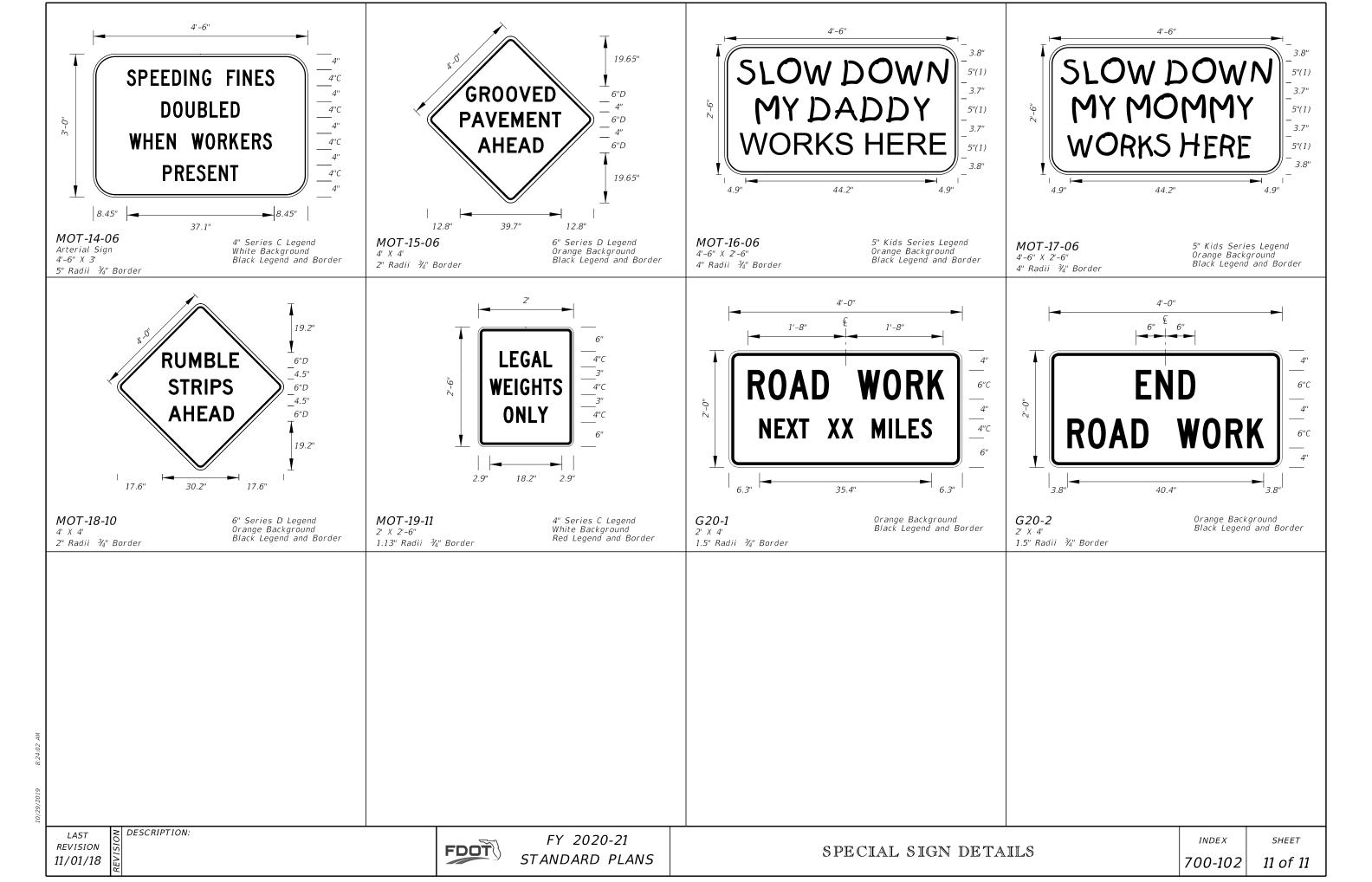


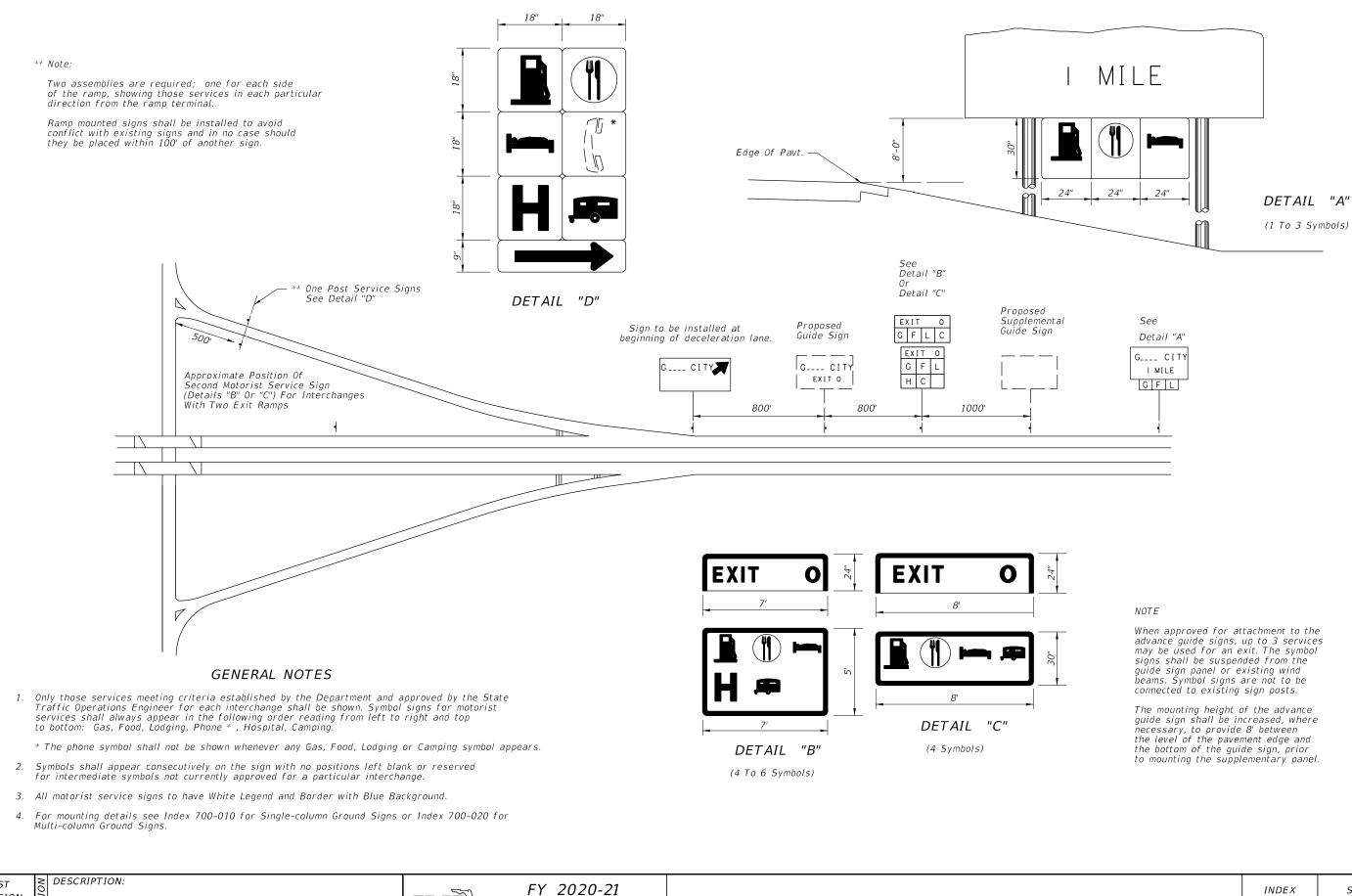












LAST
REVISION
11/01/19



SIGNING FOR MOTORIST SERV

	INDEX	SHEET
VICES	700-104	1 of 1

STATE OF FLORIDA WELCOME CENTER 1 MILE

STATE OF FLORIDA WELCOME CENTER



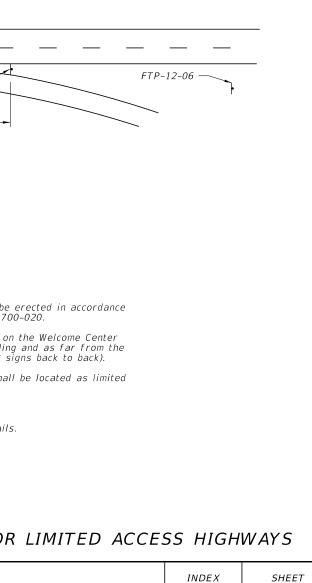
Sign	FTP-10-06	Sign FTP-11-06	Sign FTP-12-06
FTP-10-06	FTP-11	-06	FTP-13-06
	Tourist Informatio Center NEXT RIGHT		padway not drawn to scale istances shown are adequate for driver communication it may be altered slightly if conditions require. Notes: 1. Signs and sign structures shall be e with the details shown on Index 700 2. Sign FTP-12-06 shall be located on
inter	Sign FTP-14-06 FTP-14-06 shall be used as a supplemental guide sign at changes which have a Tourist Information Center approved such signing (locate half-way between normal guide signs)		 For a proximity to the building main line roadway as possible (2 sig 3. Sign FTP-10-06, 11-06, 12-06 shall access highways only. 4. All legend to be Series E. 5. See Index 700-102 for sign details.
LAST DESCRIPTION: REVISION 11/01/17	FDOT	FY 2020-21 STANDARD PLANS	WELCOME CENTER SIGNING

STANDARD PLANS

11/01/17



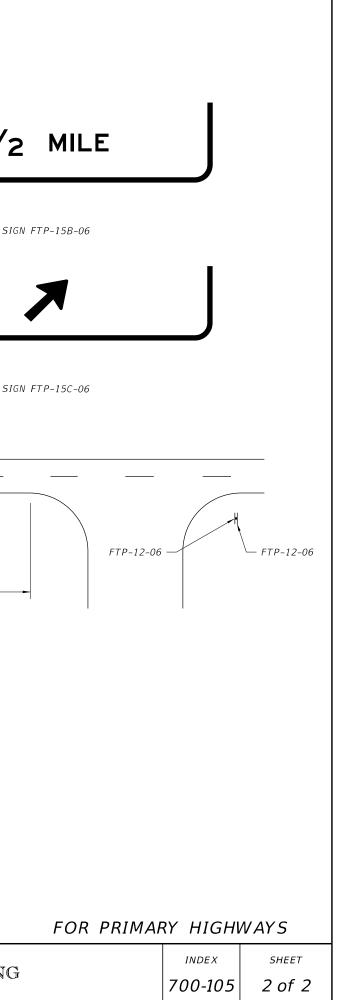
Sign FTP-13-06

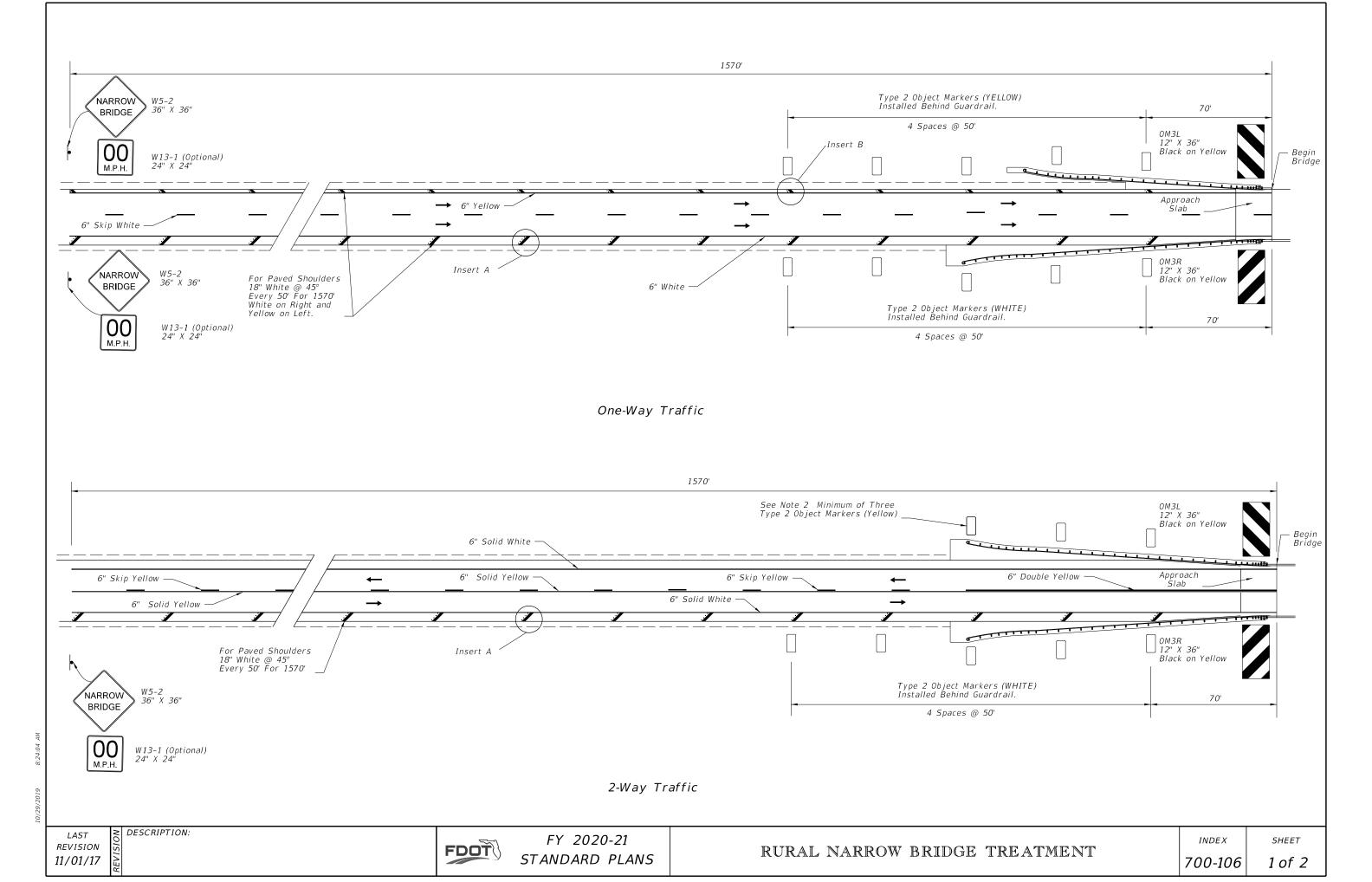


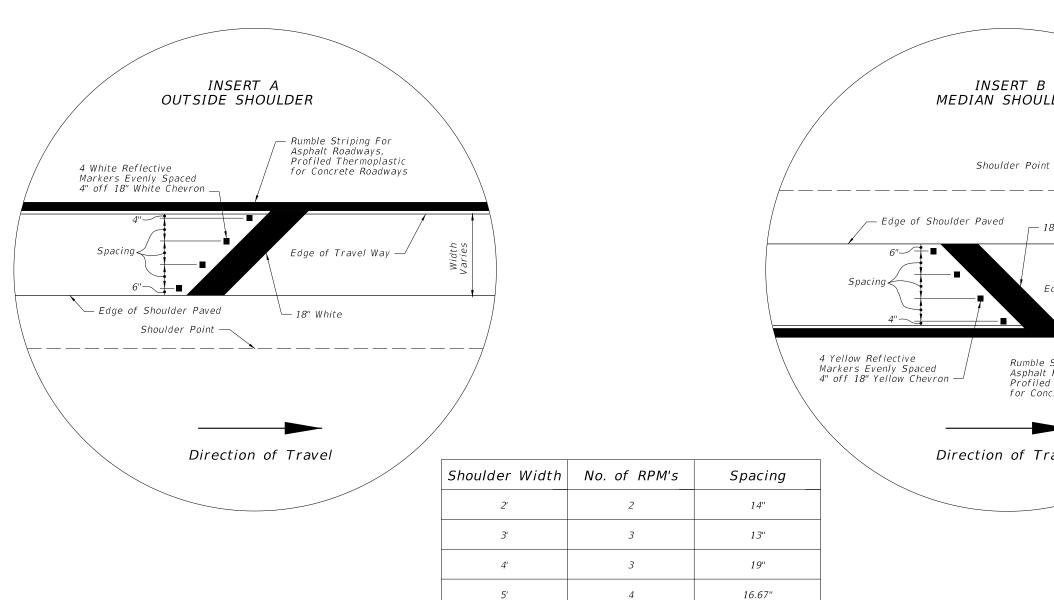
700-105

1 of 2

	STATE OF FLORIDA WELCOME CENTER 1 MILE	STATE OF F OFFICIAL WELCOME		1/2 51GA
	SIGN FTP-15A-06	SIG	N FTP-12-06	
				SIGN
			(
FTP-15A-06 —	FTP-15B-06	FTP-15C-06	* 800'	
			* 800' Maximum For Rural 50' Minimum For Rural C	Conditions onditions
		 Notes: Signs and sign structures shall be erected with the details shown on Index 700-020. Sign FTP-12-06 shall be located on the Wel in proximity to the building and as far fron Roadway as possible (2 signs back to back). All legend to be Series E. One sign FTP-15A-06 or 15B-06 should be a speed, roadside development & geometric comparison. 	lcome Center grounds m the Main Line	
LAST ODESCRIF REVISION IS 11/01/17	PTION:	FY 2020-21 STANDARD PLANS	WELCOME	CENTER SIGNING







NOTES:

- Roadways with Two-Way Traffic: No passing zone should be extended 1570' in advance of narrow bridge.
- 2. If the bridge or the approach is on a curve, delineators shall be installed for a distance of 1570' in advance of narrow bridge on the outside portion of the roadway. Spacing shall be 100' between delineators. Delineators are to be placed not less than 2' or not more than 8' outside the outer edge of pavement.
- 3. Object markers and delineators on both sides of roadway shall face traffic approaching bridge
- 4. The OM-3R & OM-3L object markers shall be installed 4' above the roadway edge. The panels may be post mounted at the bridges.

LAST REVISION 11/01/17

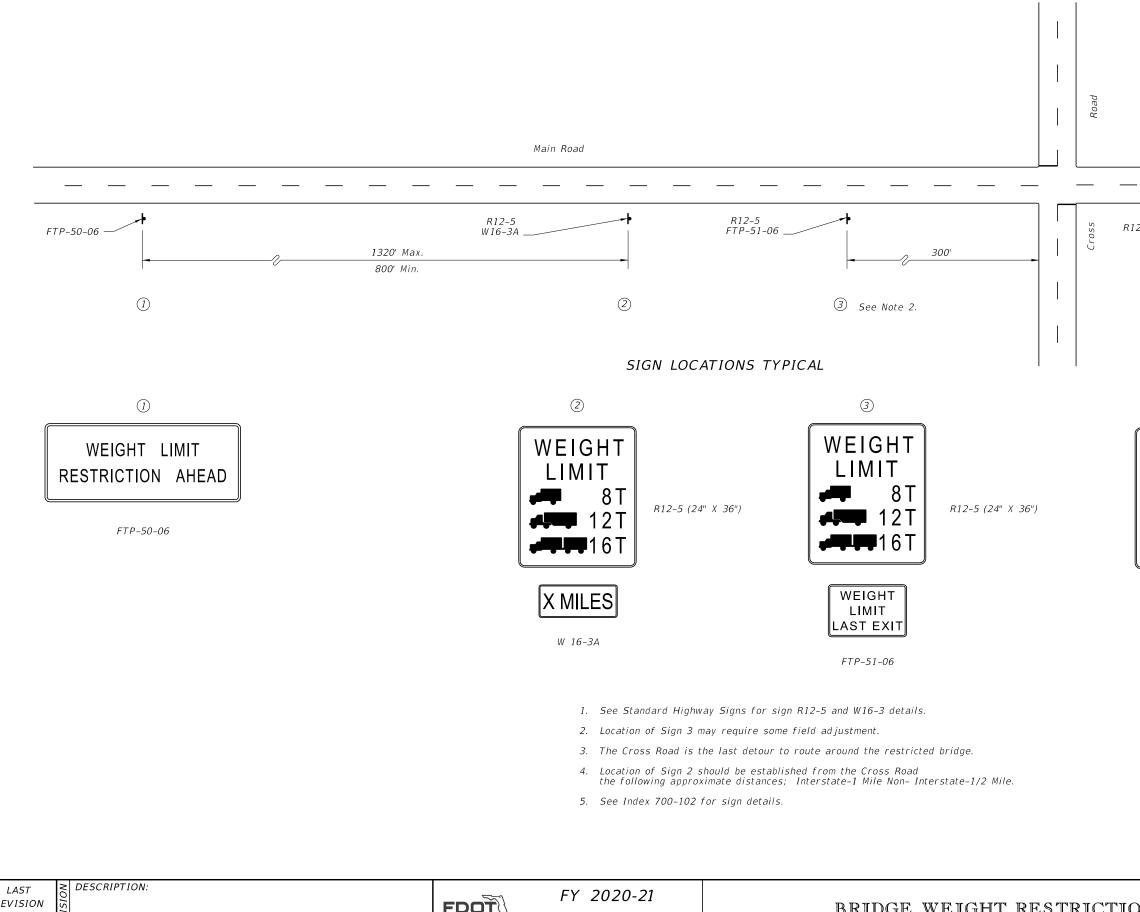




FY 2020-21 STANDARD PLANS

RURAL NARROW BRIDGE TREAT

B JLDER	X	
int —		
- 18" Yellow		
Edge of Travel Way	Varies	
le Striping For alt Roadways, led Thermoplastic oncrete Roadways —		
T ravel		
rment	^{INDEX}	_{sнеет} 2 of 2



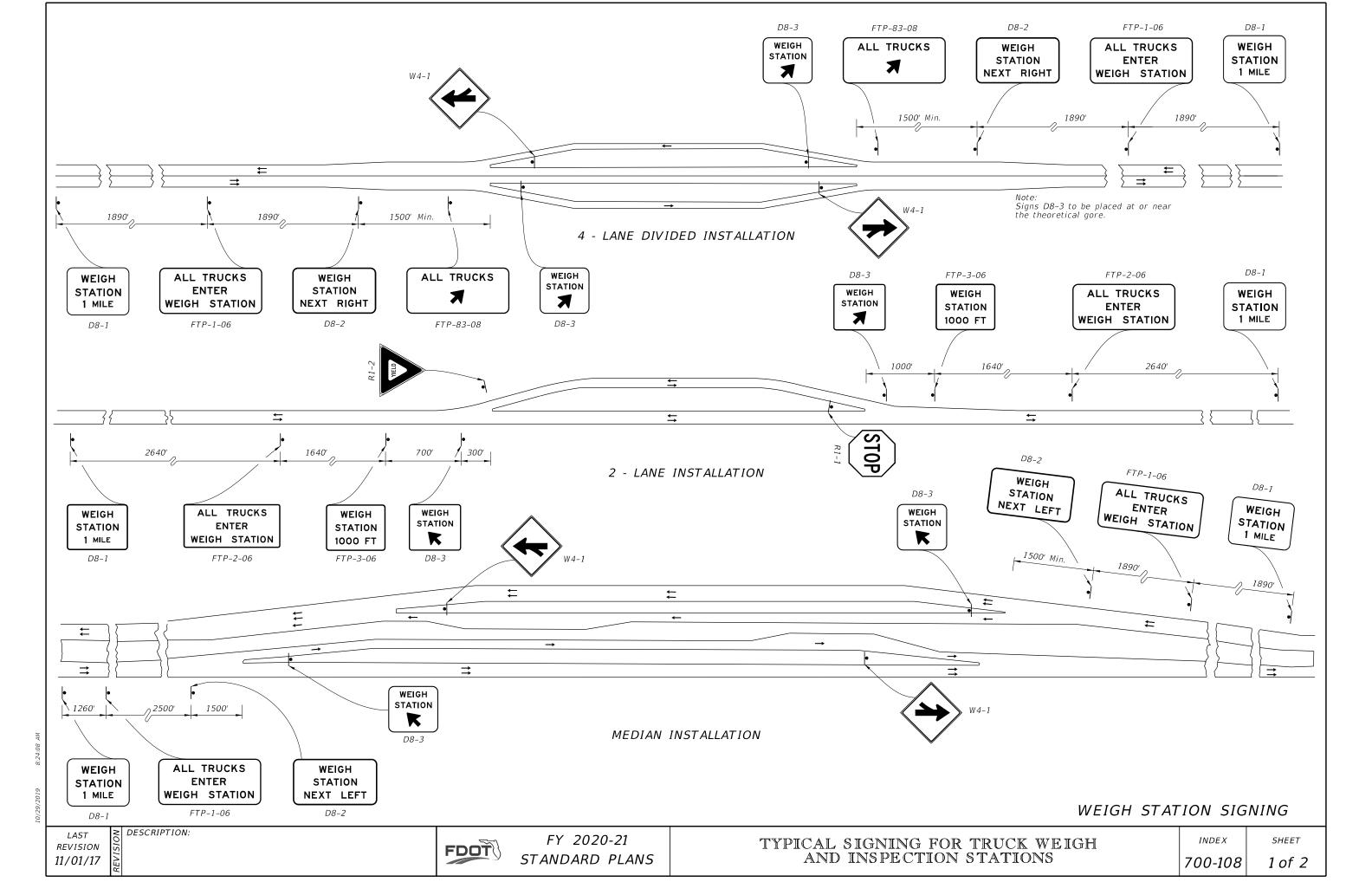
REVISION 11/01/17

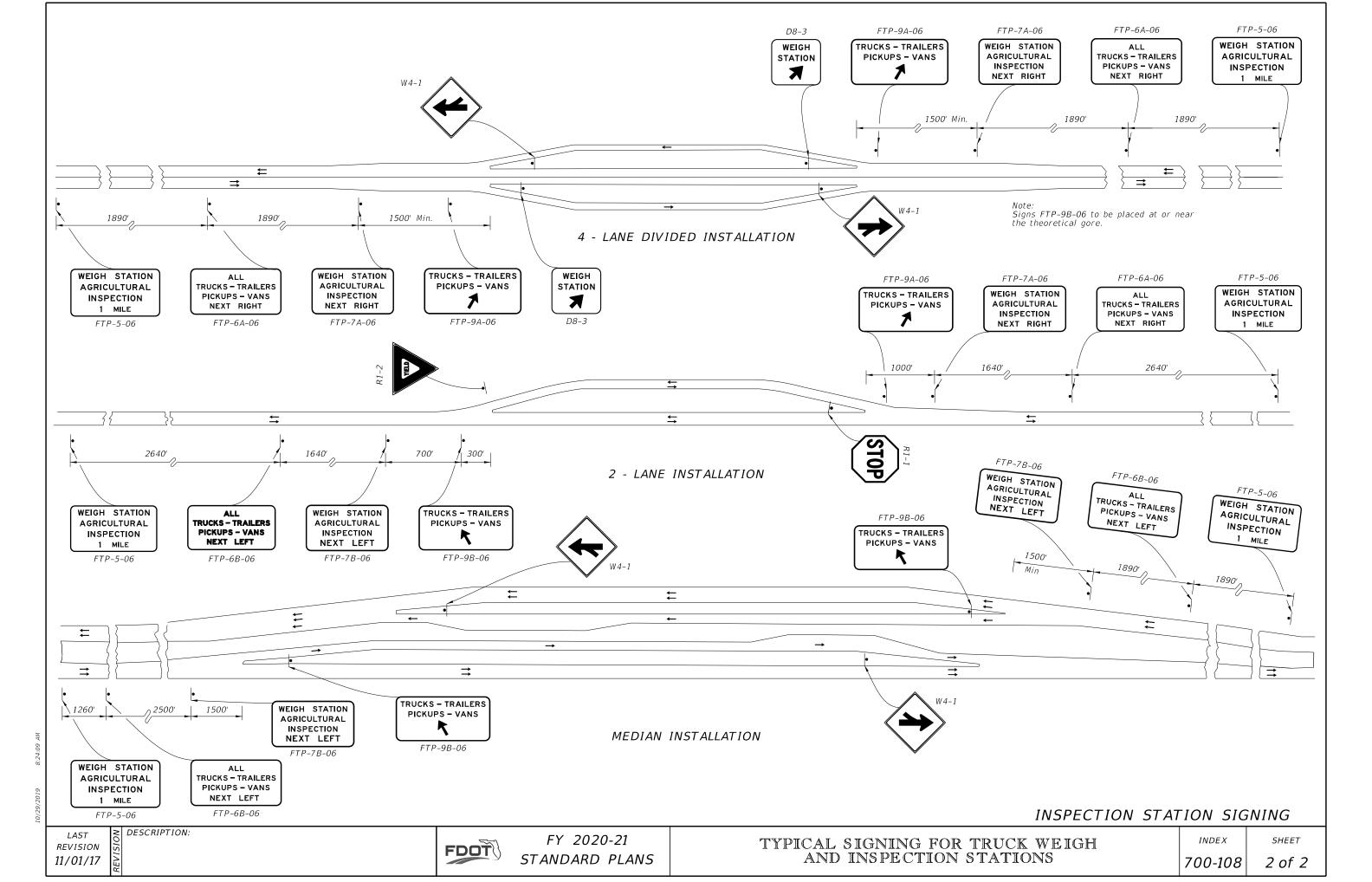


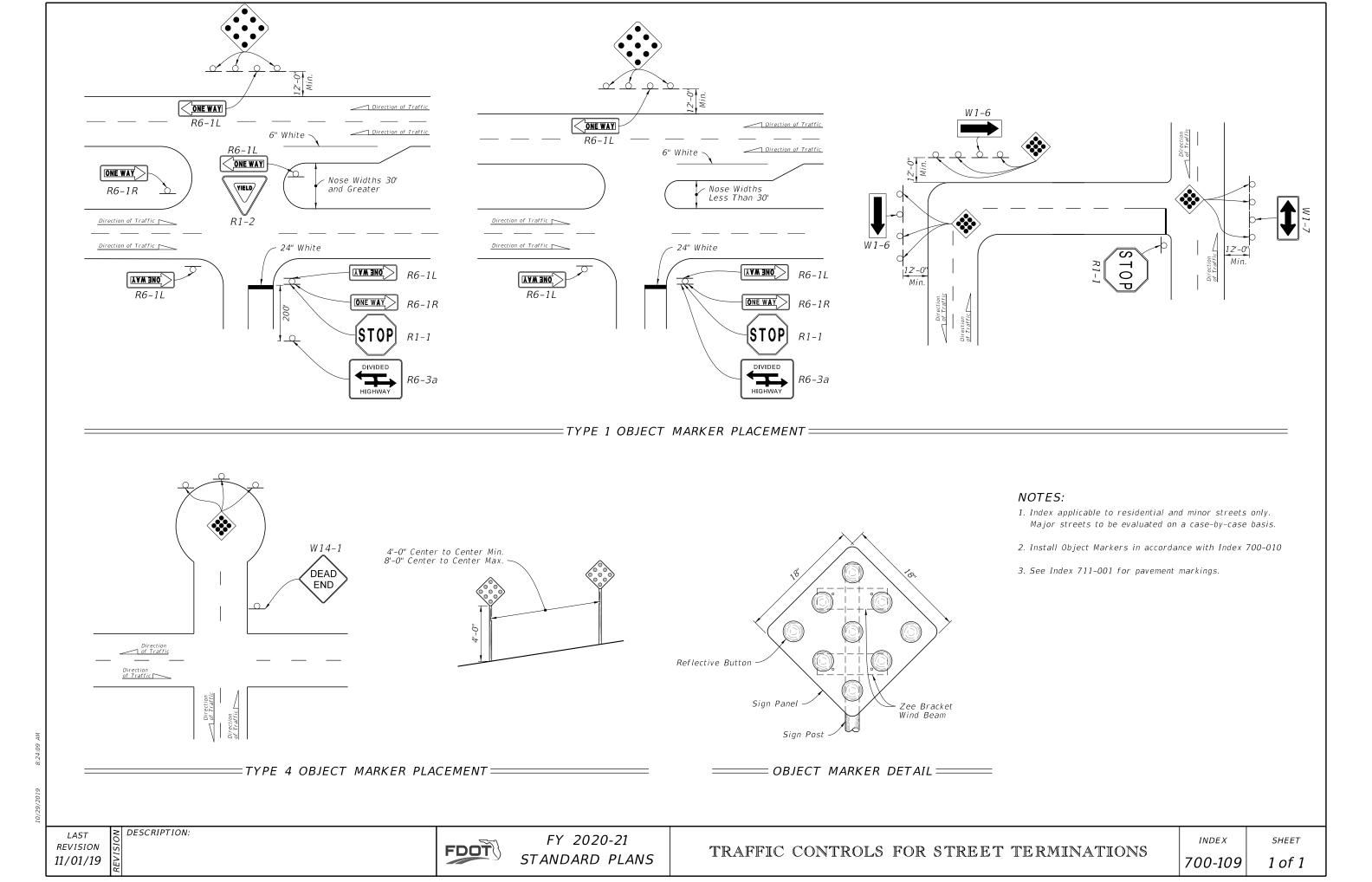
STANDARD PLANS

BRIDGE WEIGHT RESTRICTI

Restricted Bridge		
(4) (4) (4) (4) (4) (4) (4) (4) (4) (4)	-5 (24" X 36")	
ONS	^{INDEX} 700-107	sheet 1 of 1







NOTES:

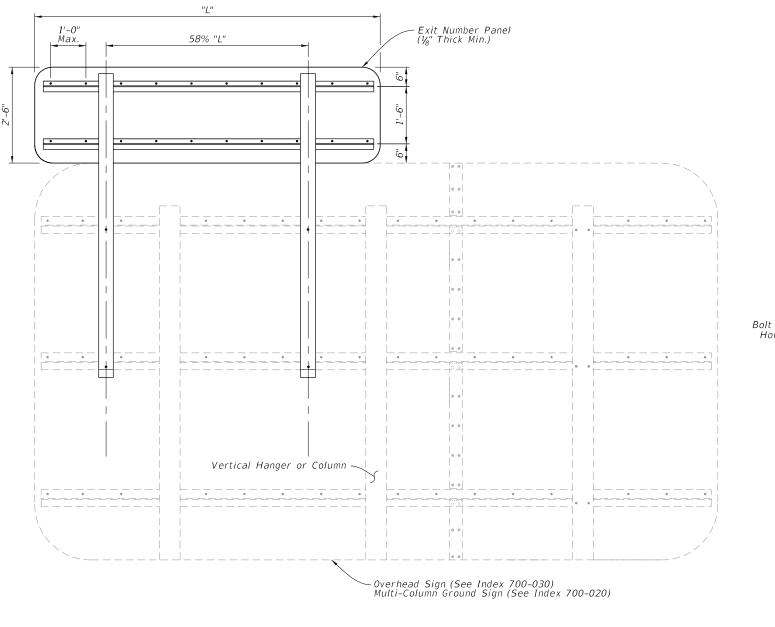
1. Work with Indexes 700-020 and 700-030.

2. Materials (Aluminum):

- A Sheets and Plates: ASTM B209 Alloy 6061-T6
- B. Standard Structural Shapes: ASTM B308 Alloy 6061-T6
- C. Extruded Shapes: ASTM B221 Alloy 6061-T6
- D. For Bolts, Nuts, and Washers requirements see Index 700-020 or 700-030.

3. <u>Fabrication:</u>

- A. See sign layout sheet for dimension "L" and sign face details in the Plans.
- B. Round all sign corners.
- 4. For right exits, install the Exit Numbering Panel to the top right side of the Highway Sign.
- 5. For left exits, install the Exit Numbering Panel to the top left side of the Highway Sign.

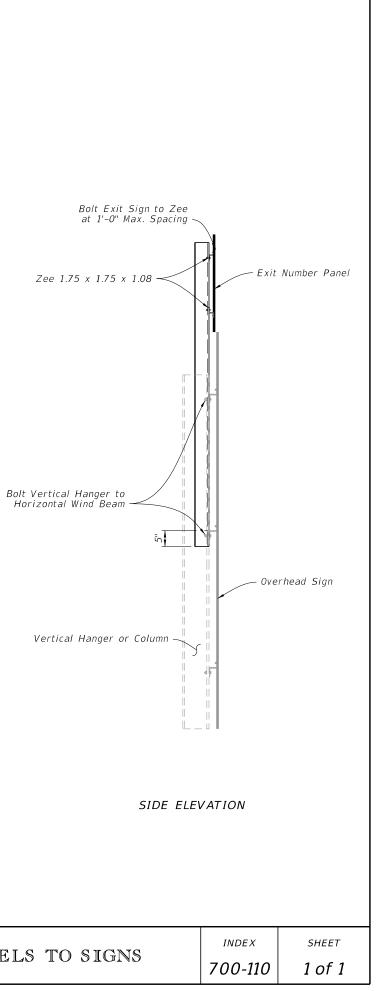


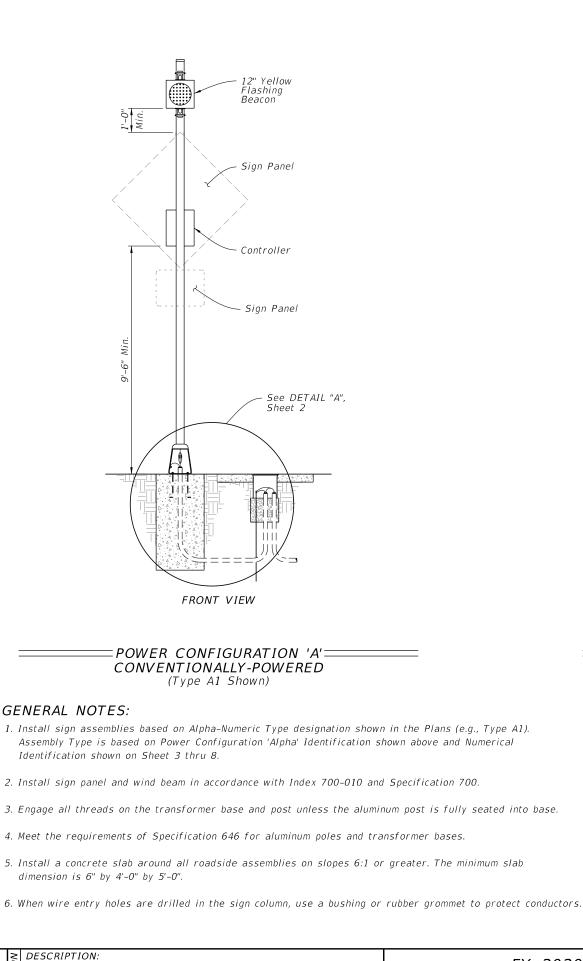
BACK ELEVATION

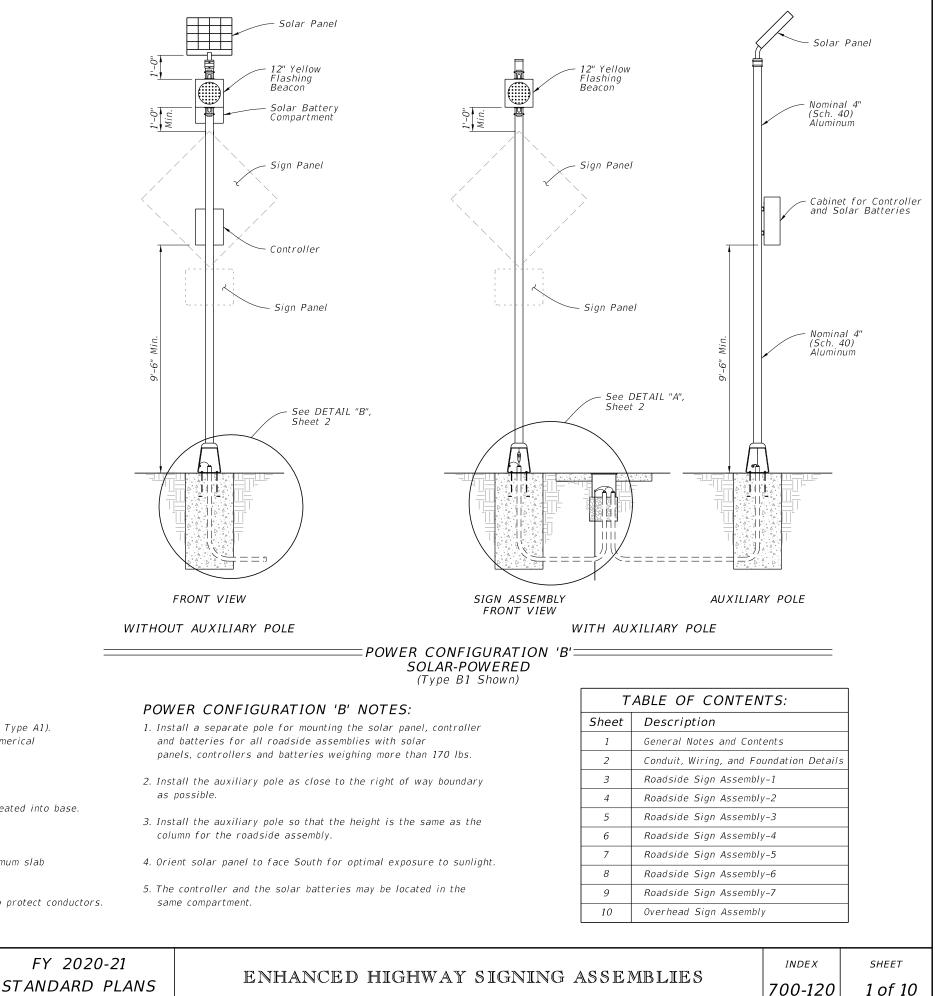


FY 2020-21 STANDARD PLANS

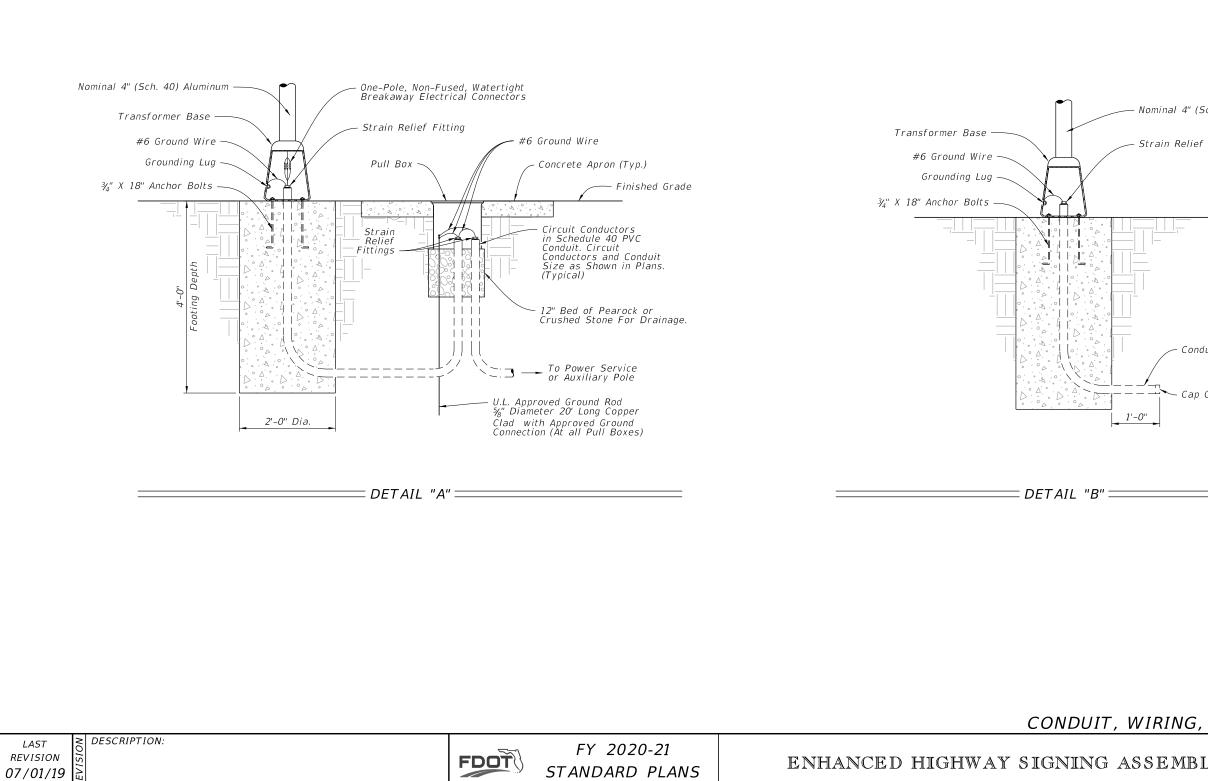
MOUNTING EXIT NUMBER PANELS TO SIGNS









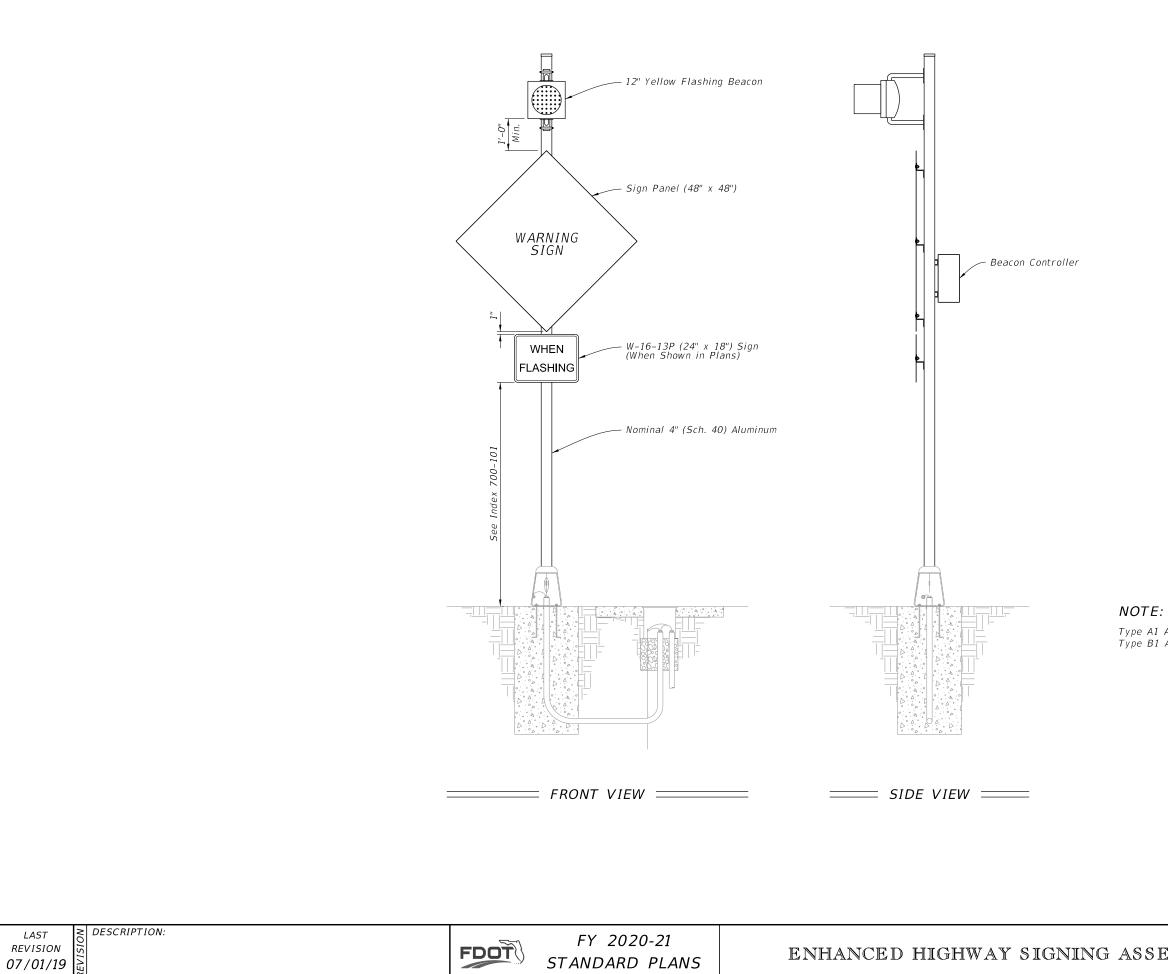


Nominal 4" (Sch. 40) Aluminum

Strain Relief Fitting

Conduit for Future Use - Cap Conduit

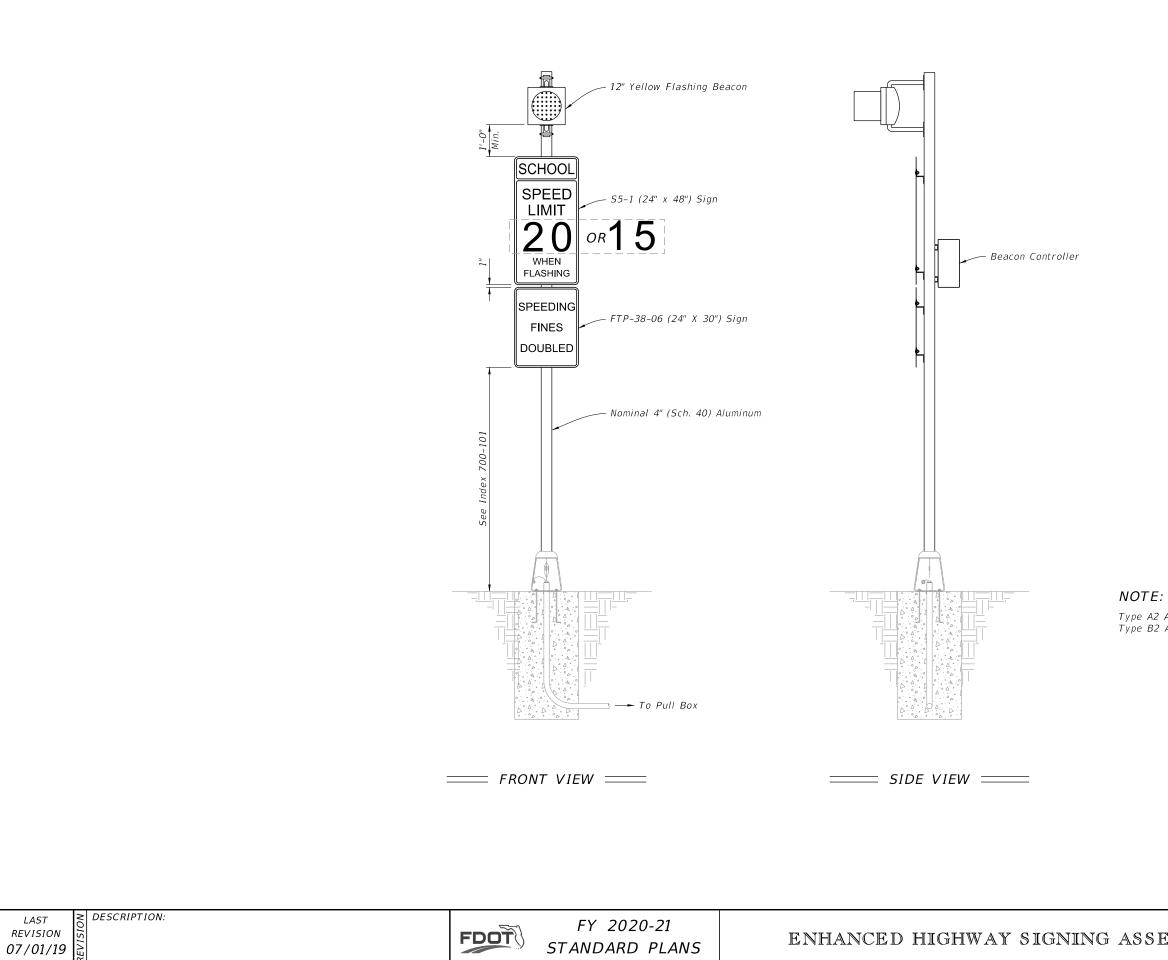
IRING, AND FOU	NDATION	DETAILS
SEMBLIES	INDEX	SHEET
	700-120	2 of 10



NOIE: Type A1 Assembly (conventionally-powered) is shown. Type B1 Assemblies (solar-powered) similar.

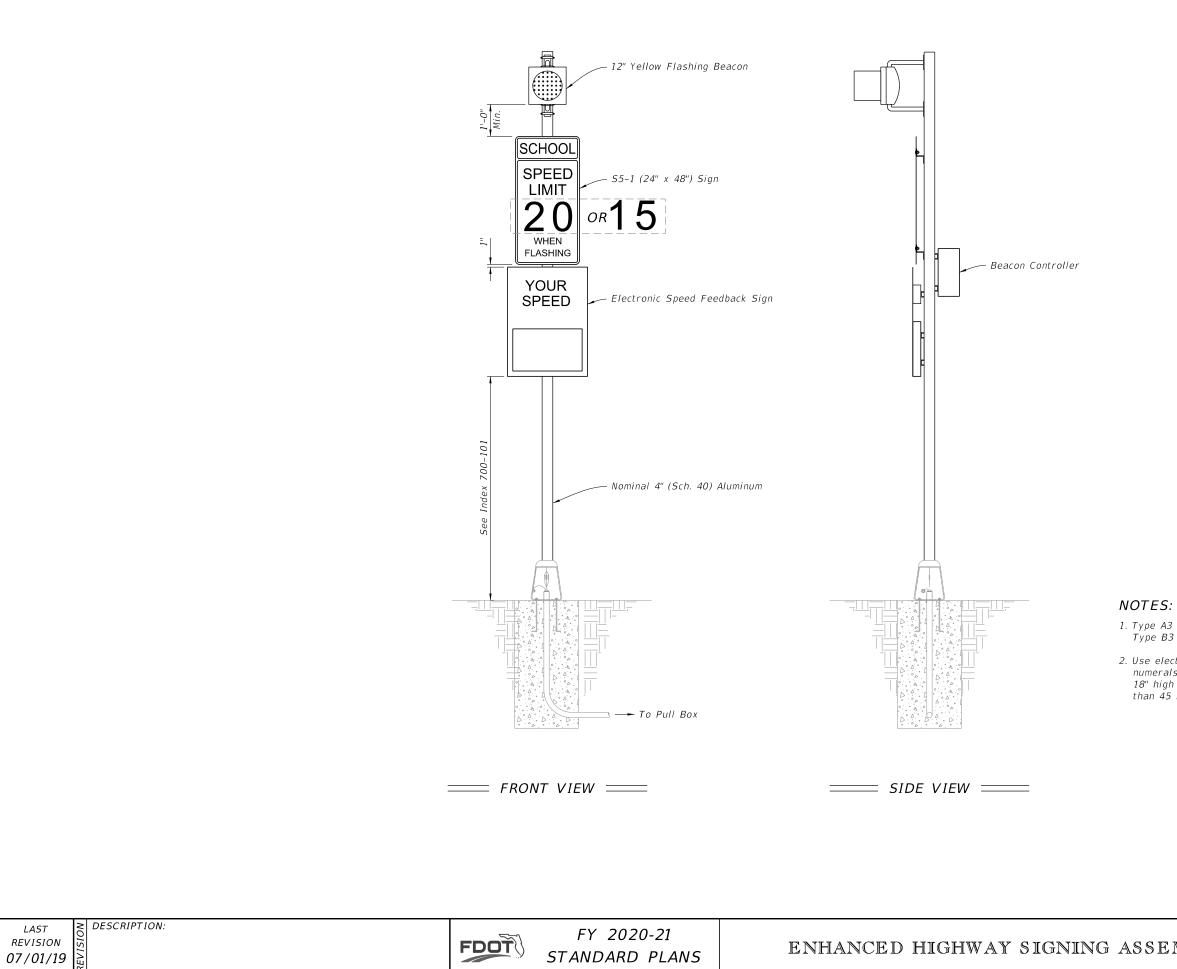
ROADSIDE SIGN ASSEMBLY-1

C IC MAID I TIE C	INDEX	SHEET
SEMBLIES	700-120	3 of 10



NOIE: Type A2 Assembly (conventionally-powered) is shown. Type B2 Assemblies (solar-powered) similar.

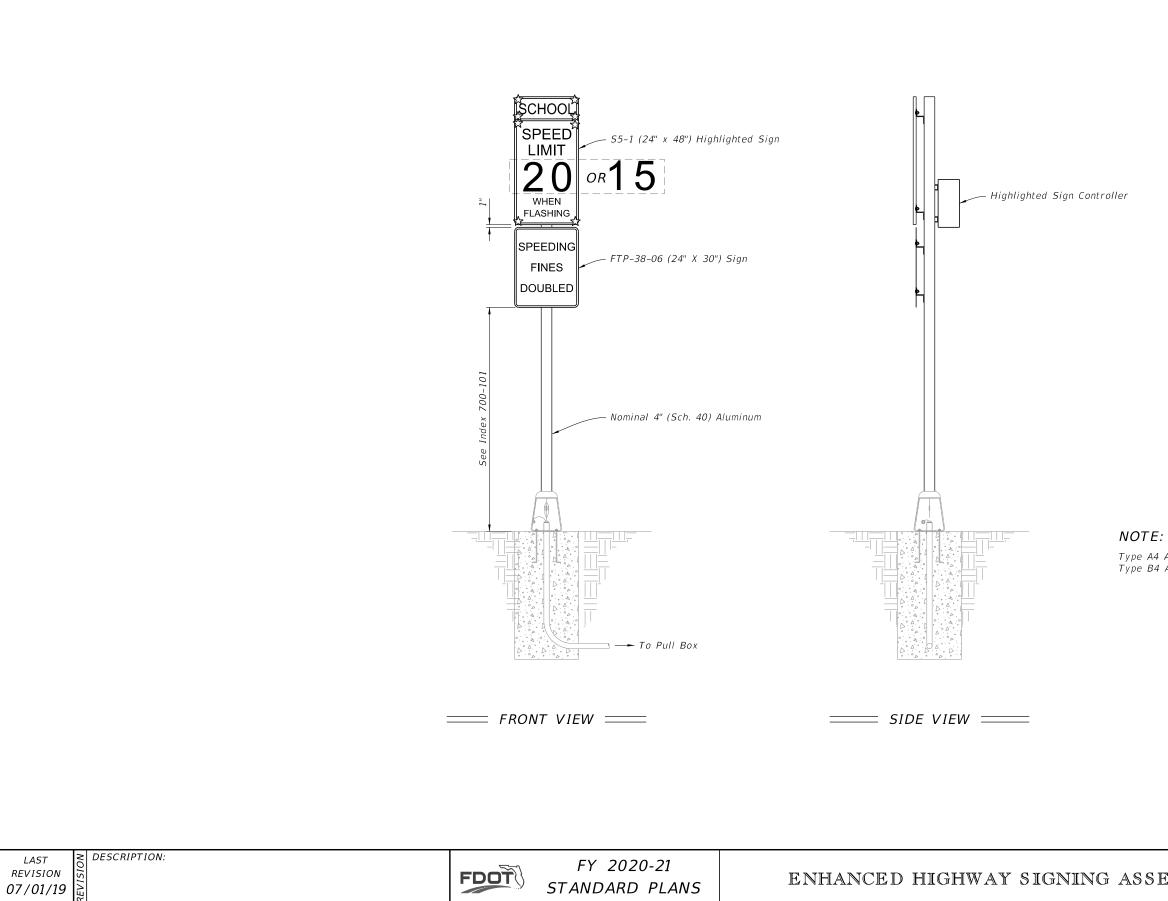
ROADSIDE	SIGN AS.	SEMBLY-2
	INDEX	SHEET
SEMBLIES	700-120	4 of 10



1. Type A3 Assembly (conventionally-powered) is shown. Type B3 Assemblies (solar-powered) similar.

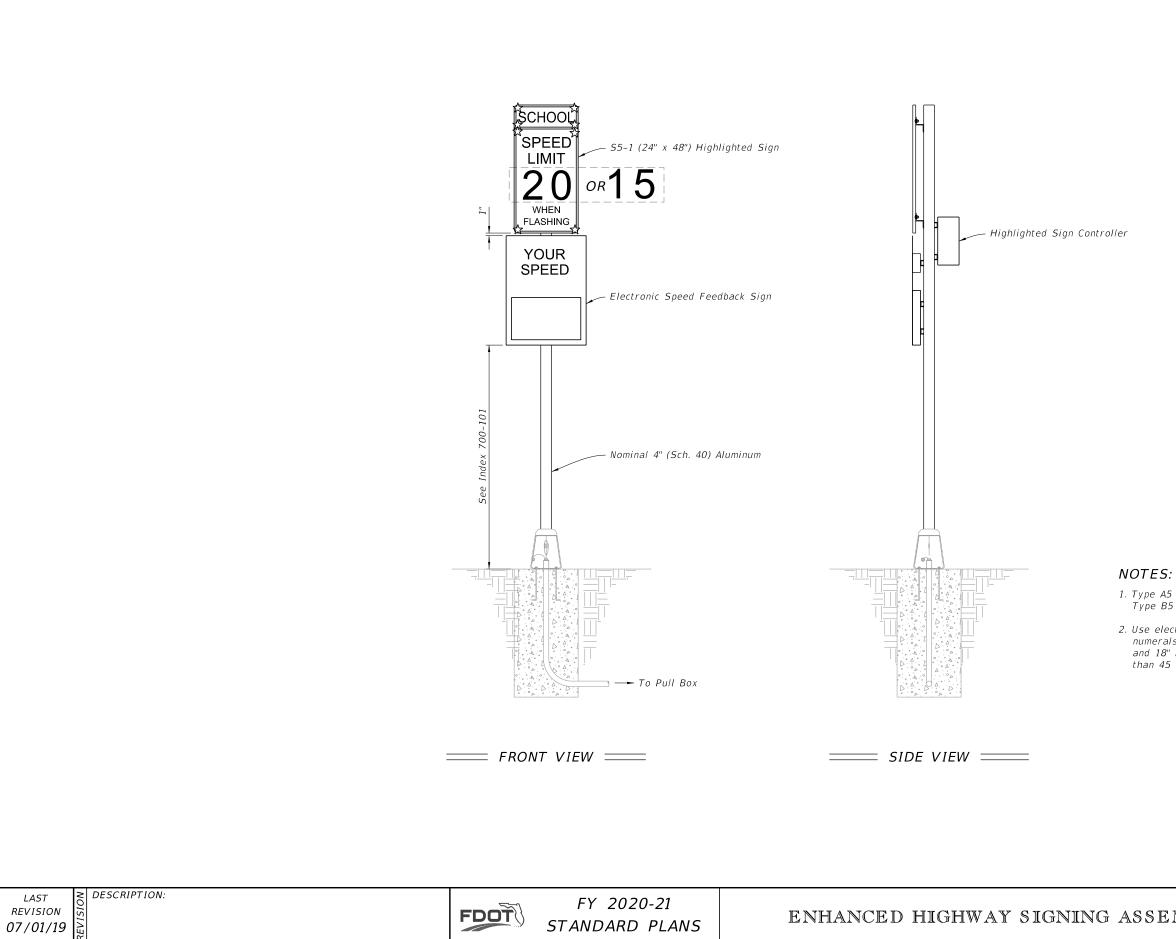
2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.

ROADSIDE SIGN ASSEMBLY-3			
	INDEX	SHEET	
SEMBLIES	700-120	5 of 10	



NOTE: Type A4 Assembly (conventionally-powered) is shown. Type B4 Assemblies (solar-powered) similar.

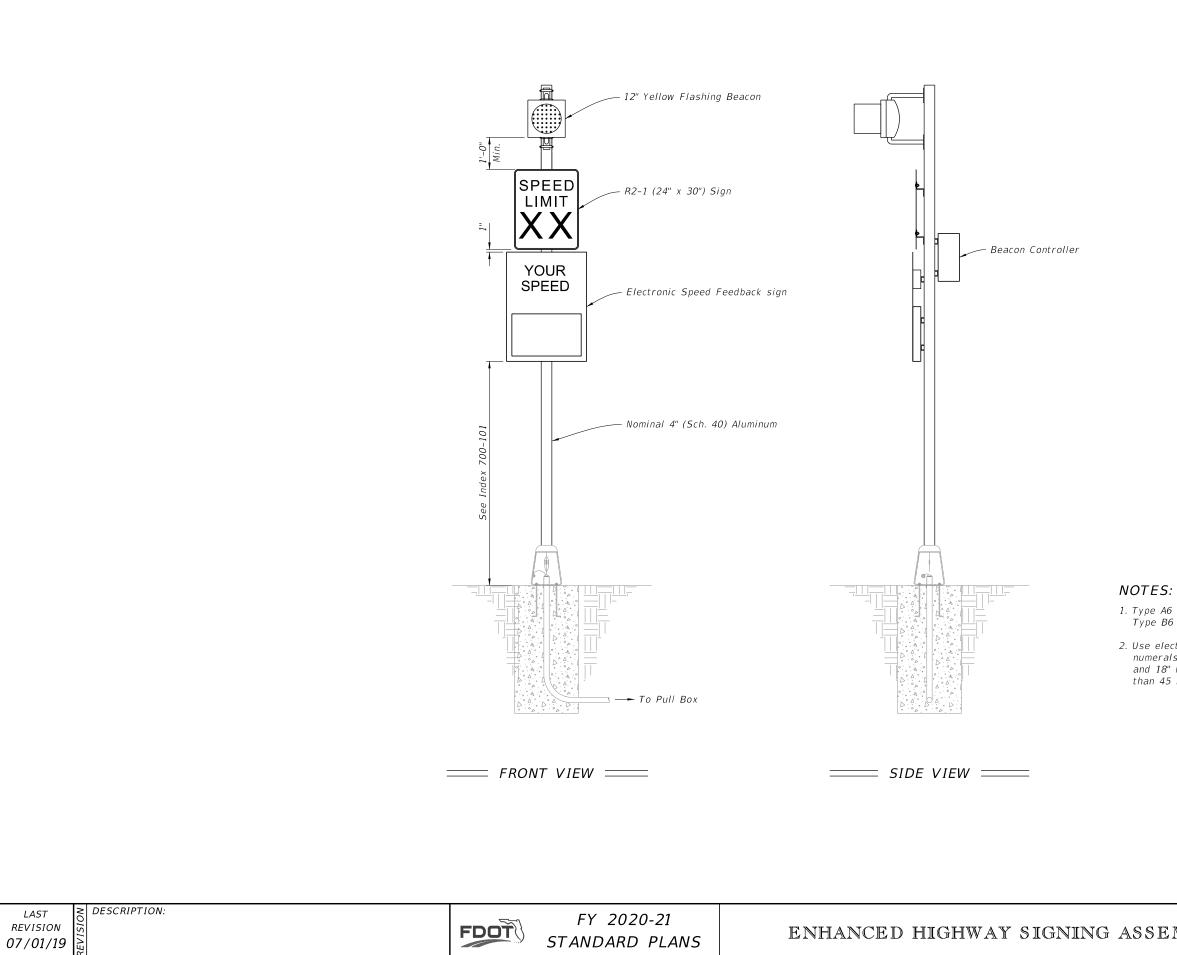
ROADSIDE	SIGN AS	SEMBLY-4
	INDEX	SHEET
SEMBLIES	700-120	6 of 10



1. Type A5 Assembly (conventionally-powered) is shown. Type B5 Assemblies (solar-powered) similar.

2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.

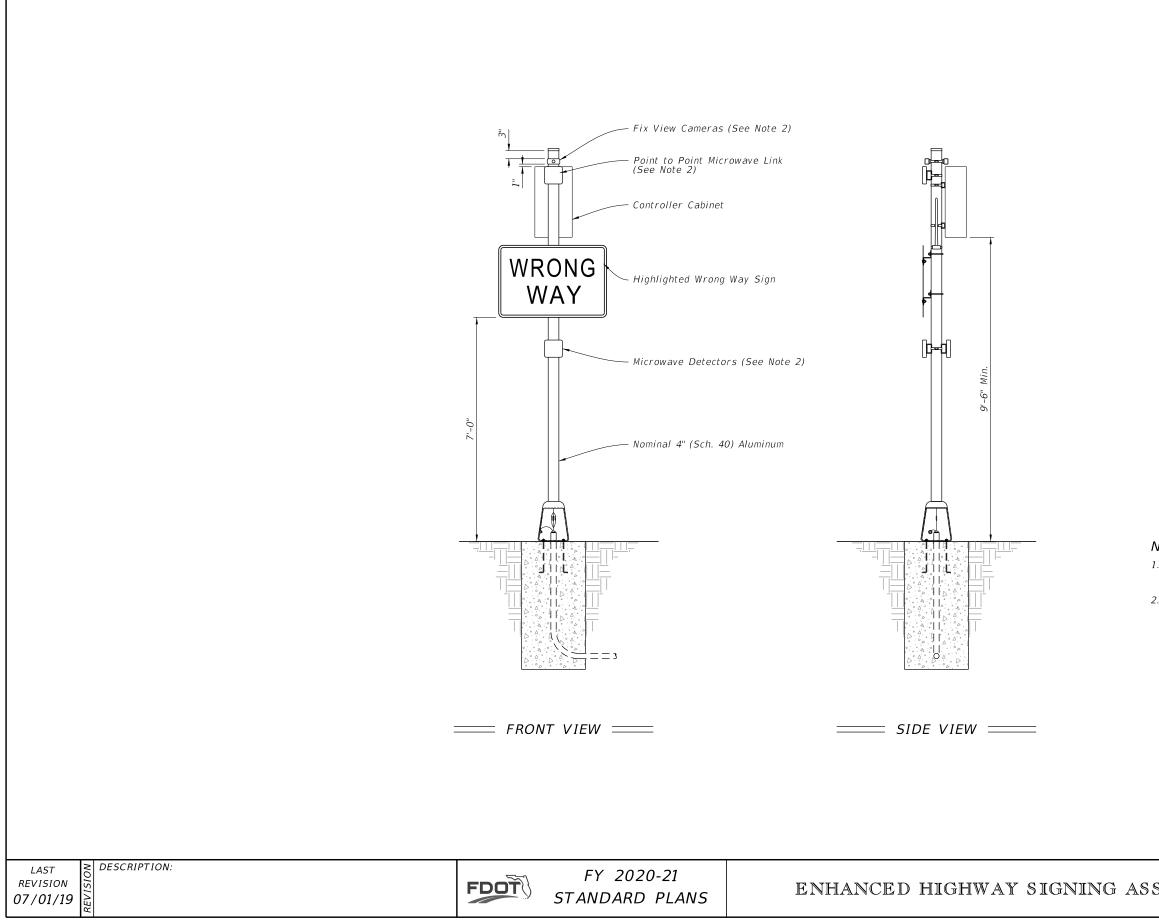
ROADSIDE SIGN ASSEMBLY-5		
	INDEX	SHEET
SEMBLIES	700-120	7 of 10



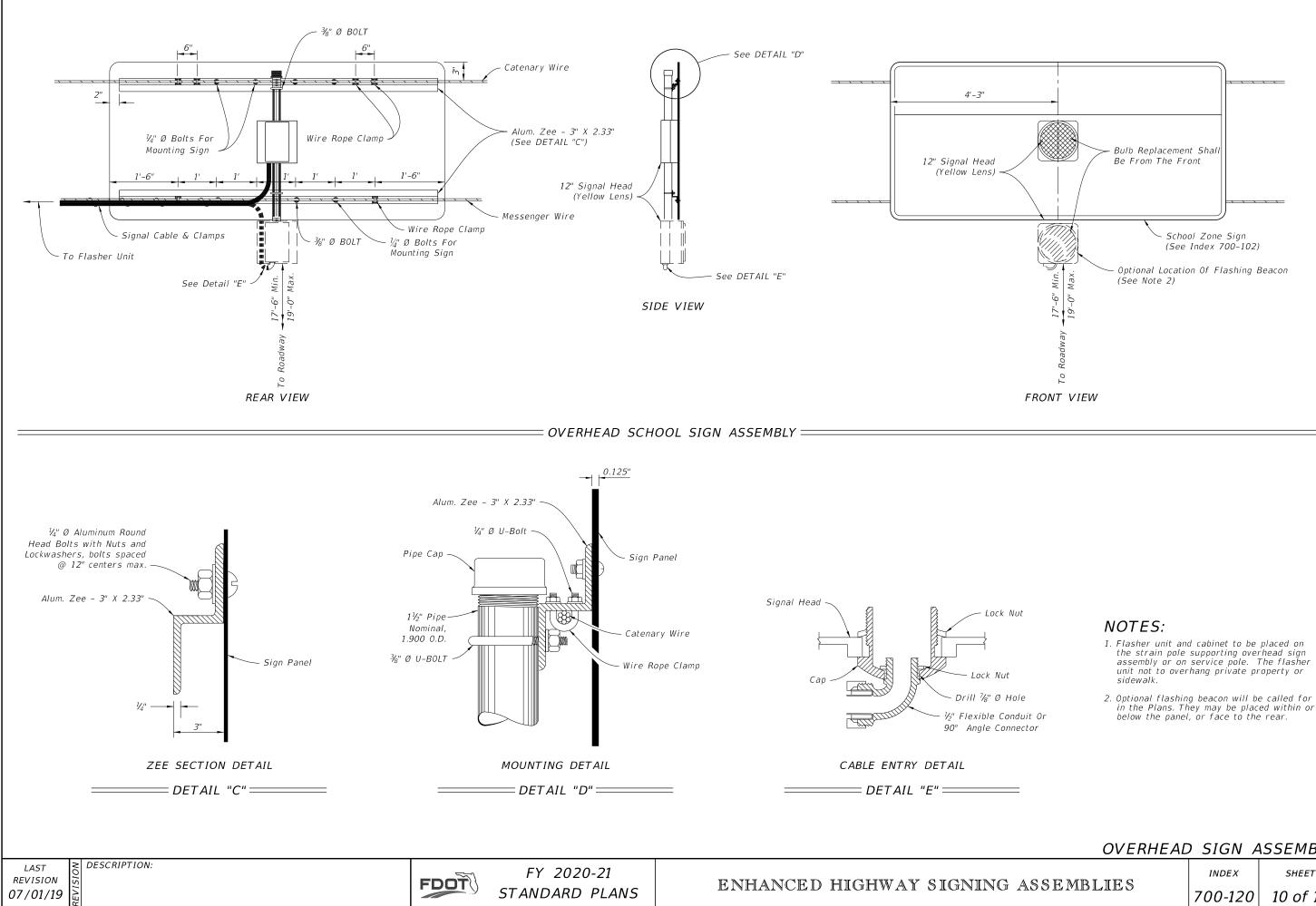
1. Type A6 Assembly (conventionally-powered) is shown. Type B6 Assemblies (solar-powered) similar.

2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.

ROADSIDE SIGN ASSEMBLY-6			
	INDEX	SHEET	
SEMBLIES	700-120	8 of 10	

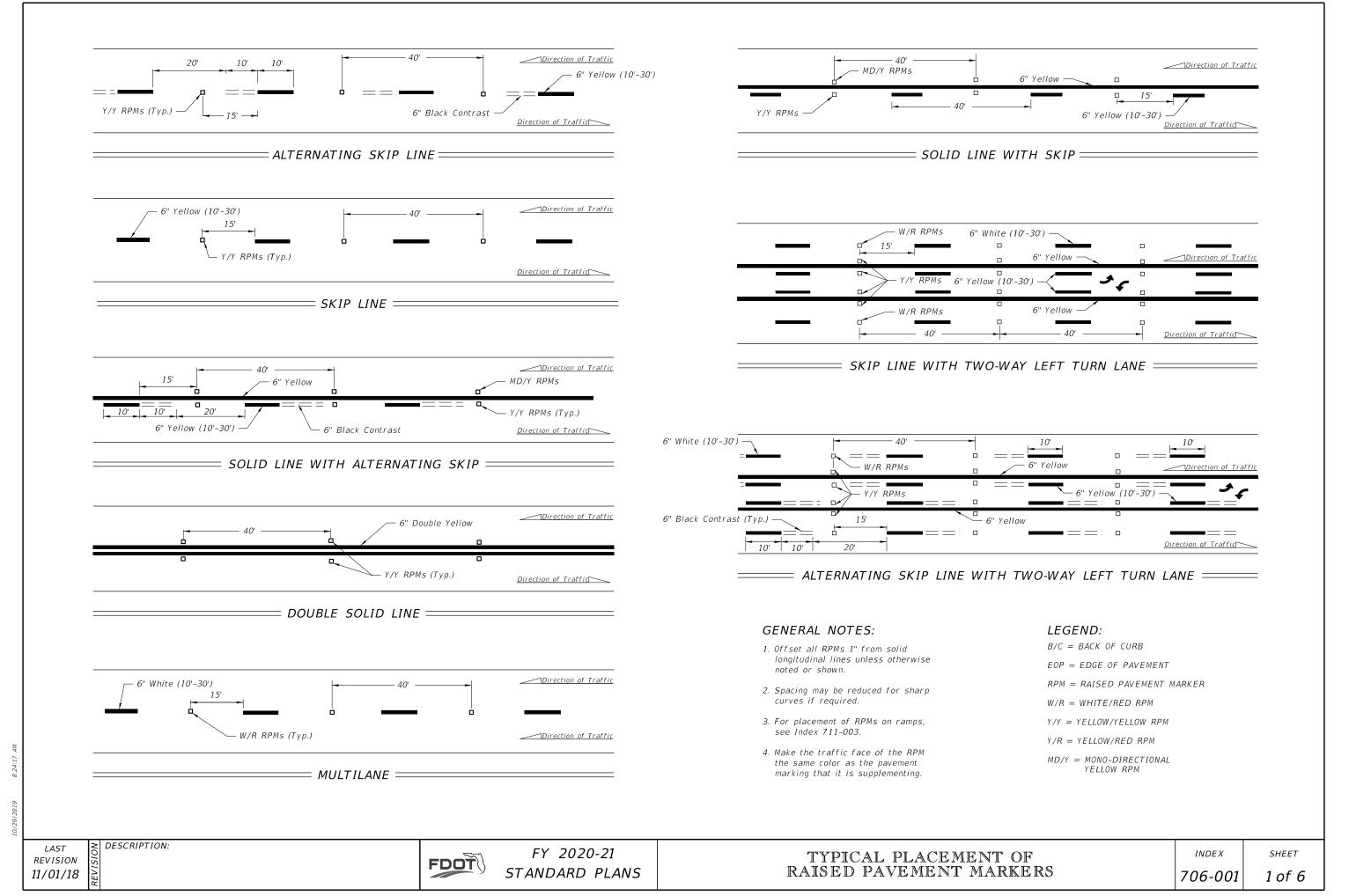


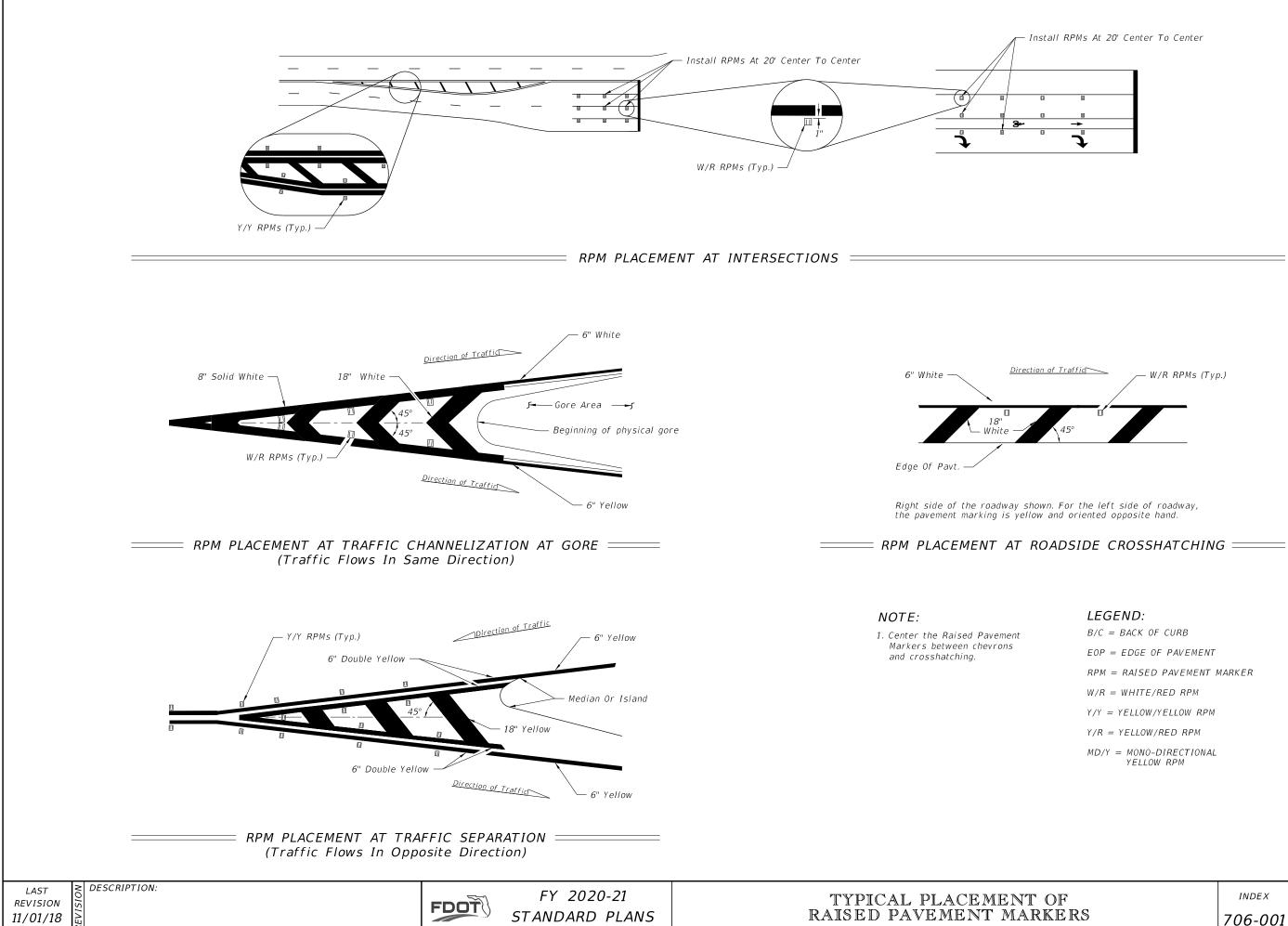
 Type A7 Assembly (Conventionally-Powered) is shown. Type B7 Assemblies (Solar-Powered) Similar. Install cameras, point to point microwave link, microwave detectors, and antennas in accordance with the manufacturer's instructions. ROADSIDE SIGN ASSEMBLY-7 INDEX SHEET 700-120 9 of 10 	NOTES:		
microwave detectors, and antennas in accordance with the manufacturer's instructions. ROADSIDE SIGN ASSEMBLY-7 INDEX SHEET			
SEMBLIES INDEX SHEET	microwave detectors, and ant	ennas in accord	
SEMBLIES	ROADSIDE	SIGN AS	SEMBLY-7
	SEMBLIES		



- the strain pole supporting overhead sign assembly or on service pole. The flasher unit not to overhang private property or

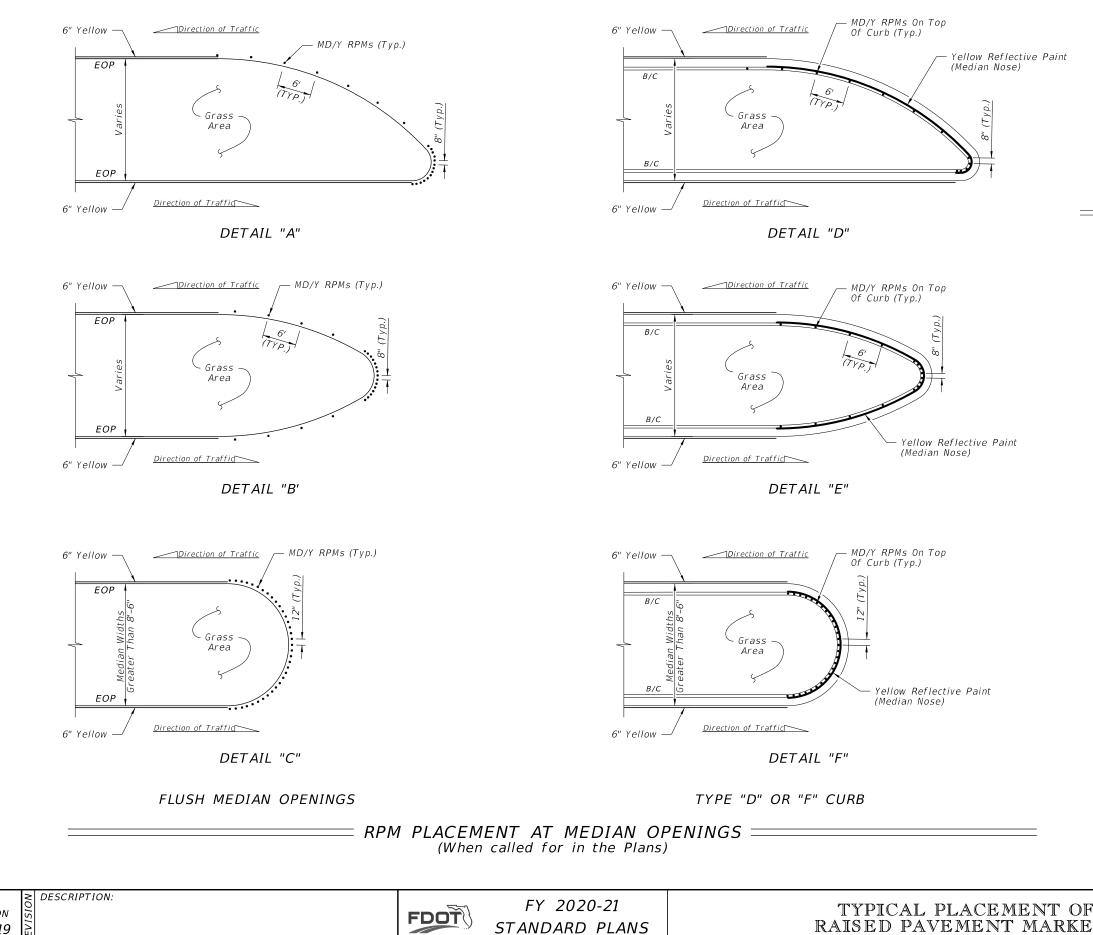
OVERHEAD) SIGN A	SSEMBLY
	INDEX	SHEET
SEMBLIES	700-120	10 of 10



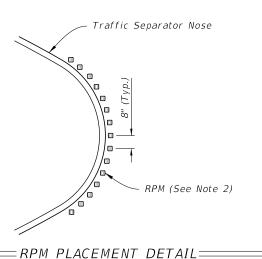


- RPM = RAISED PAVEMENT MARKER

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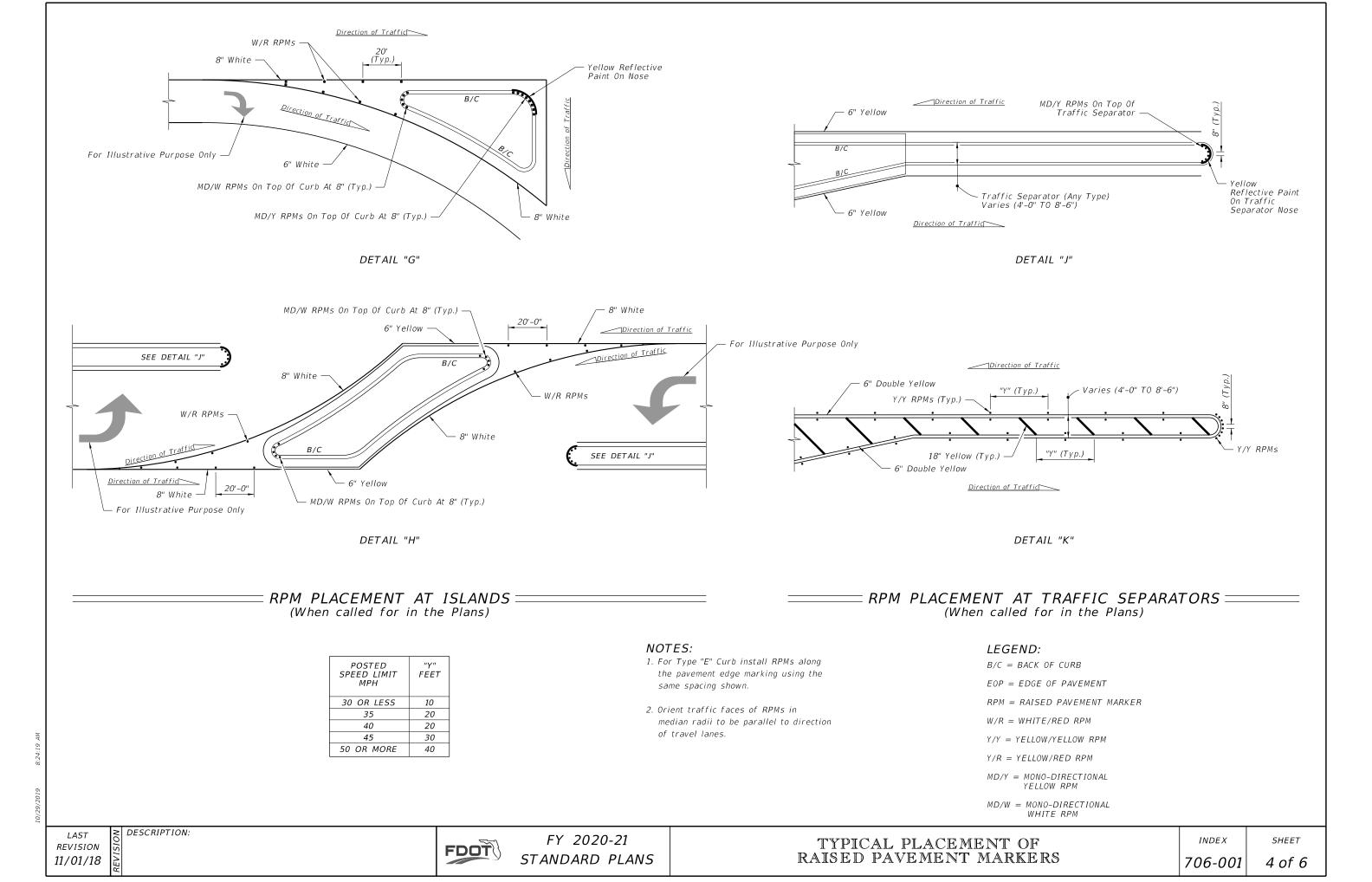
POSTED SPEED LIMIT MPH	"Y" FEET
30 OR LESS	10
35	20
40	20
45	30
50 OR MORE	40

LEGEND: B/C = BACK OF CURB EOP = EDGE OF PAVEMENT RPM = RAISED PAVEMENT MARKER W/R = WHITE/RED RPM Y/Y = YELLOW/YELLOW RPM Y/R = YELLOW/RED RPM MD/Y = MONO-DIRECTIONAL YELLOW RPM

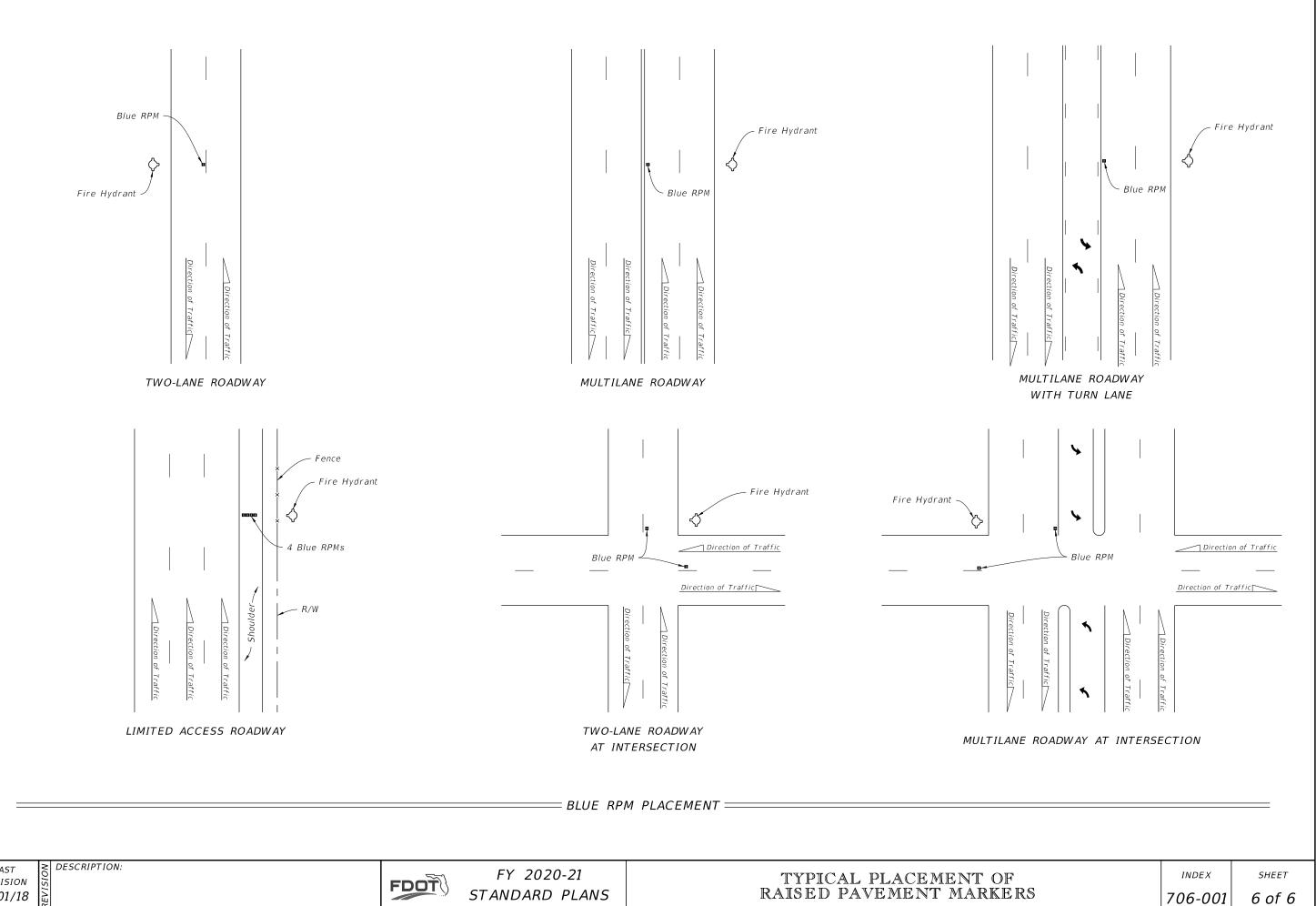
NOTES:

- 1. For Type "E" Curb, install RPMs along the pavement edge marking using the same spacing shown.
- 2. Orient traffic faces of RPMs in curb median radii to be parallel to direction of travel lanes.

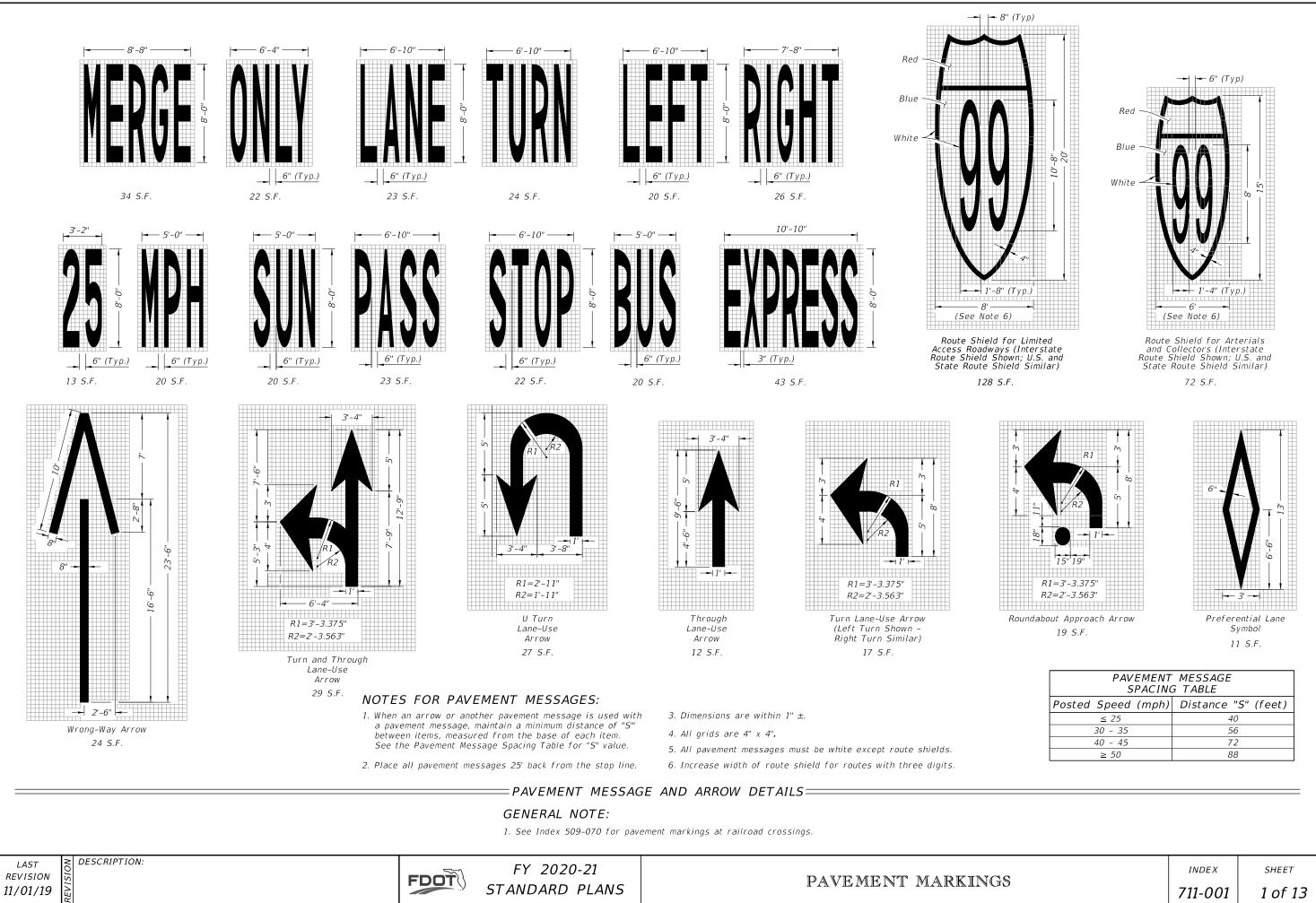
٩	INDEX	SHEET
RS	706-001	3 of 6

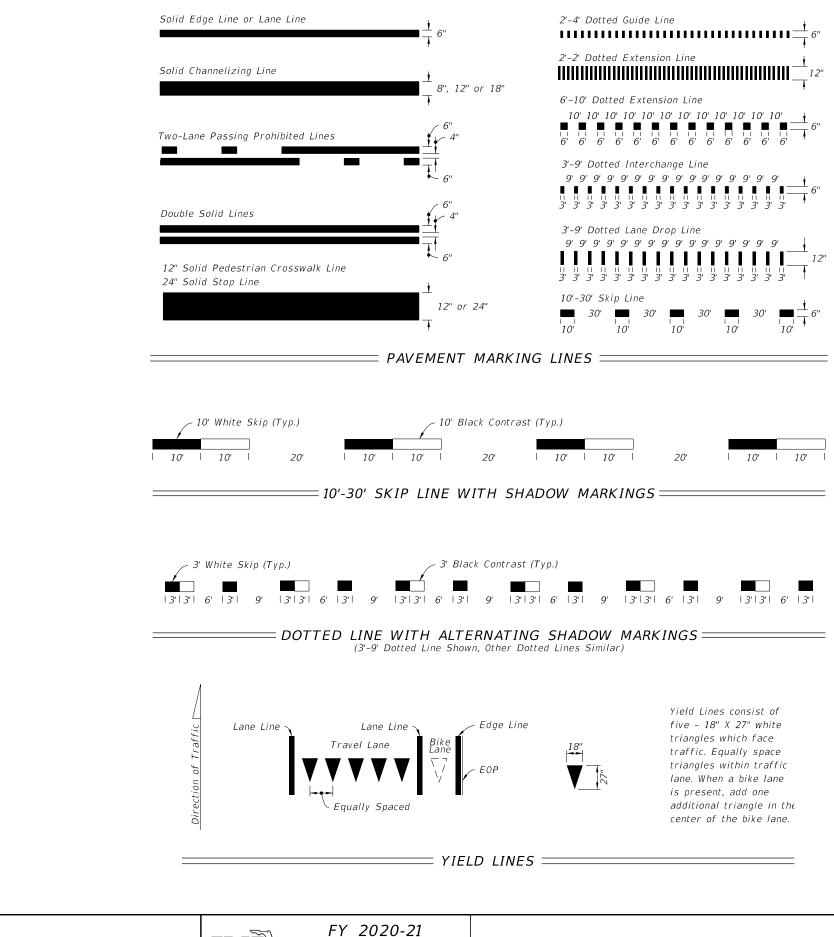


		Direction of Traffic		
		Direction of Traffic		
		Direction of Traffic		
	Shoulder —		Ç of Crossover	
Ç Limit	ed Access Facility			
3 Yellow RPMs See DETAIL "L" 2 Yellow R	PMs 1 Yellow RPM -			
	Shoulder -			
500'-0"	500'-0"	500'-0"	Direction of Traffic	
150	O'-O" Yellow RPMs Spaced at 500'-O" Intervals Approaching Crossove	er (Typ. Each Side)	Direction of Traffic	
			Direction of Traffic	
	BART FOR CROSSOVERS ON	LIMITED ACCESS ROADWAYS		
	DETAIL "L"			
LAST DESCRIPTION: EVISION 51 /01/18	FY 2020-21 STANDARD PLANS	TYPICAL PLACEMEN RAISED PAVEMENT M	NT OF INDEX ARKERS 706-00	<i>sнеет</i> 01 5 of 6



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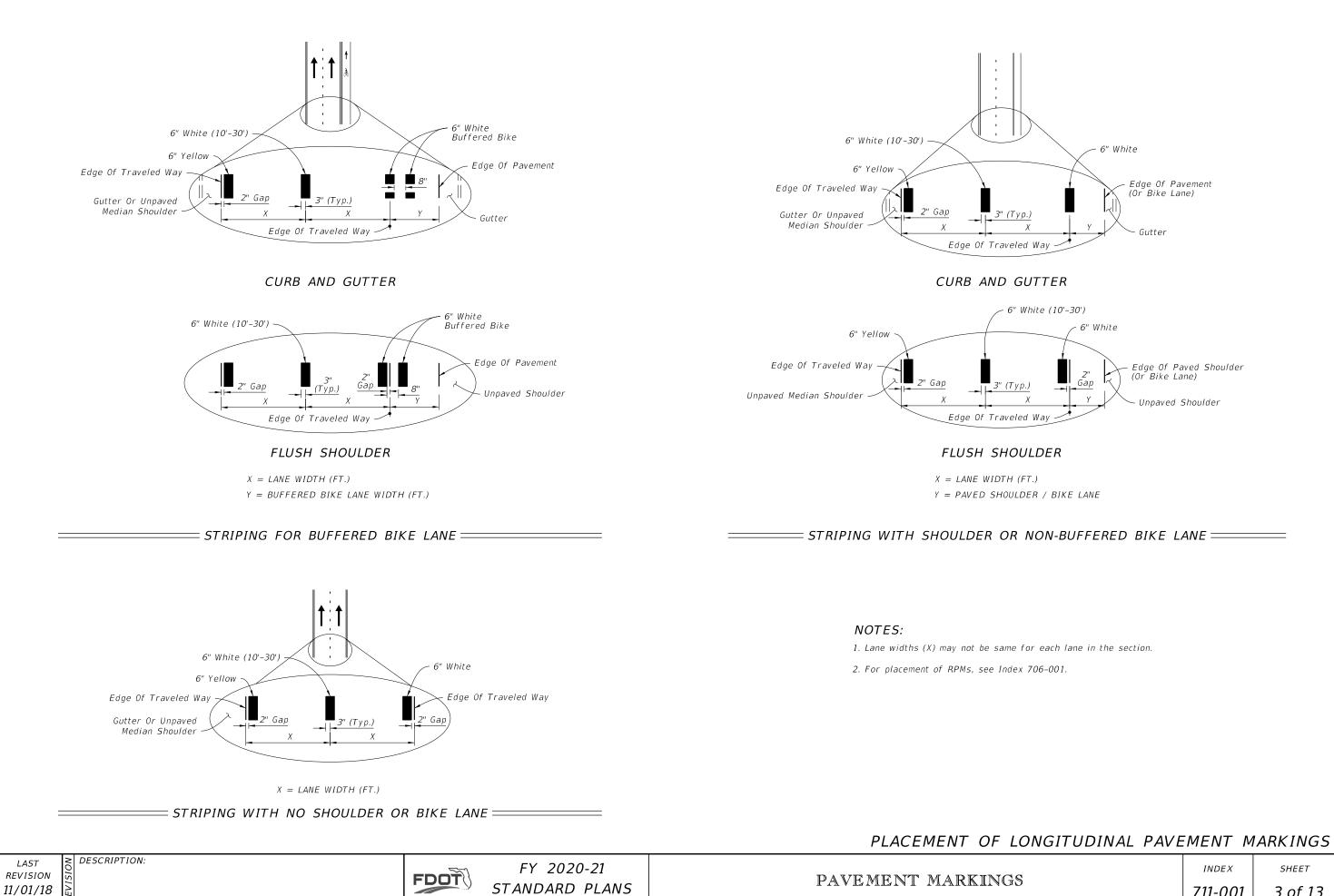
last revision **11/01/19**



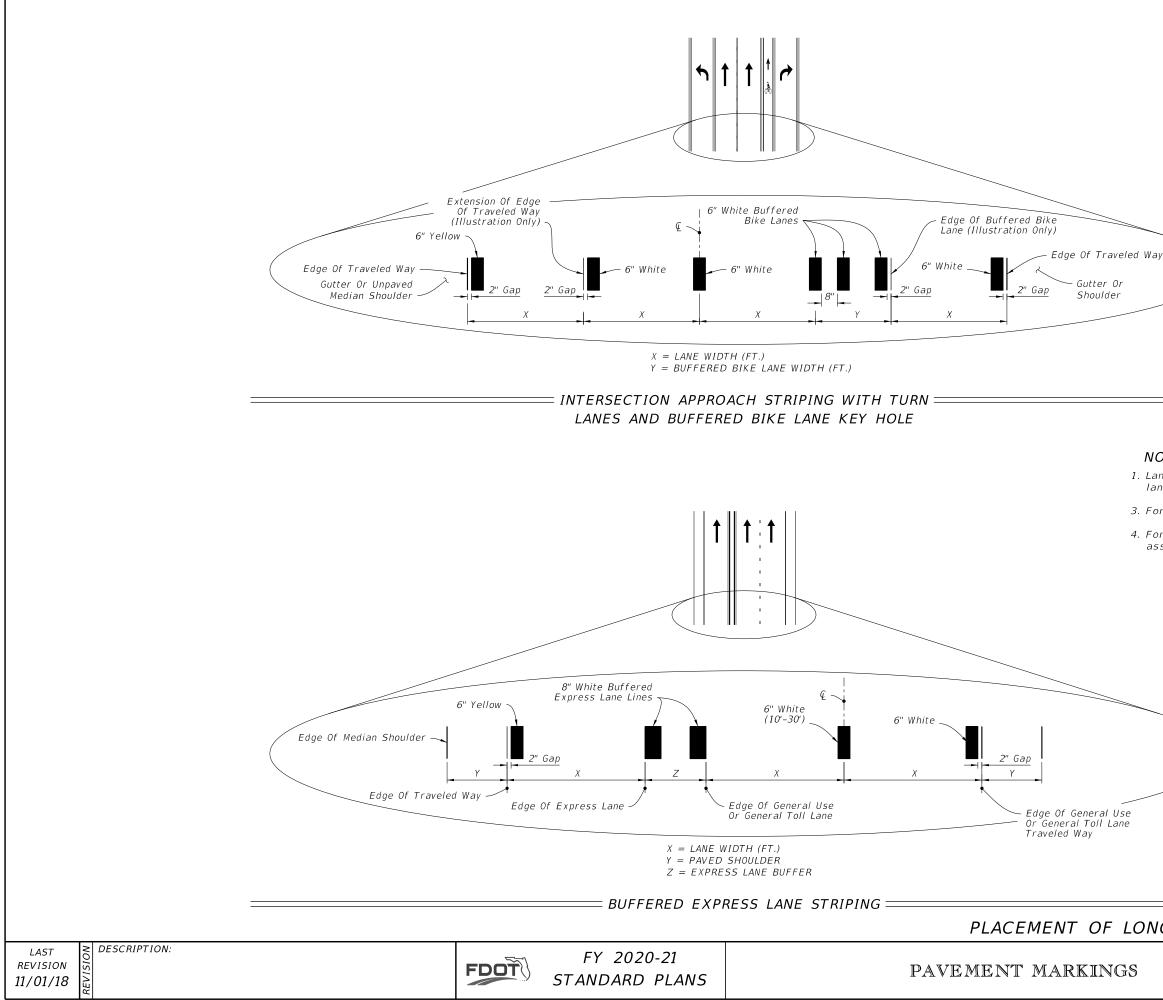
STANDARD PLANS

PAVEMENT MARKINGS

]	
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INDEX	SHEET
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NOTES:

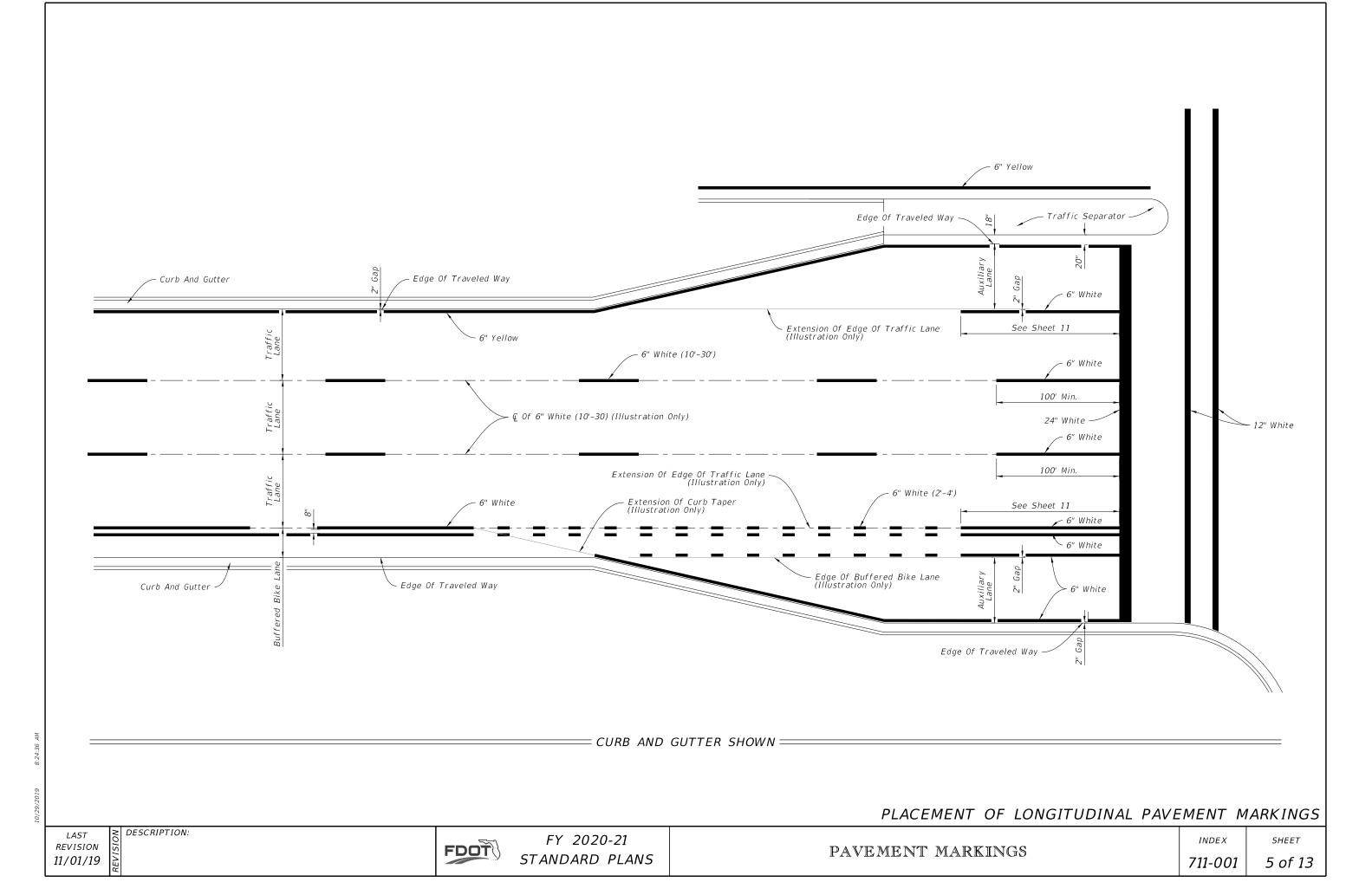
1. Lane widths (X) may not be same for each lane in the section.

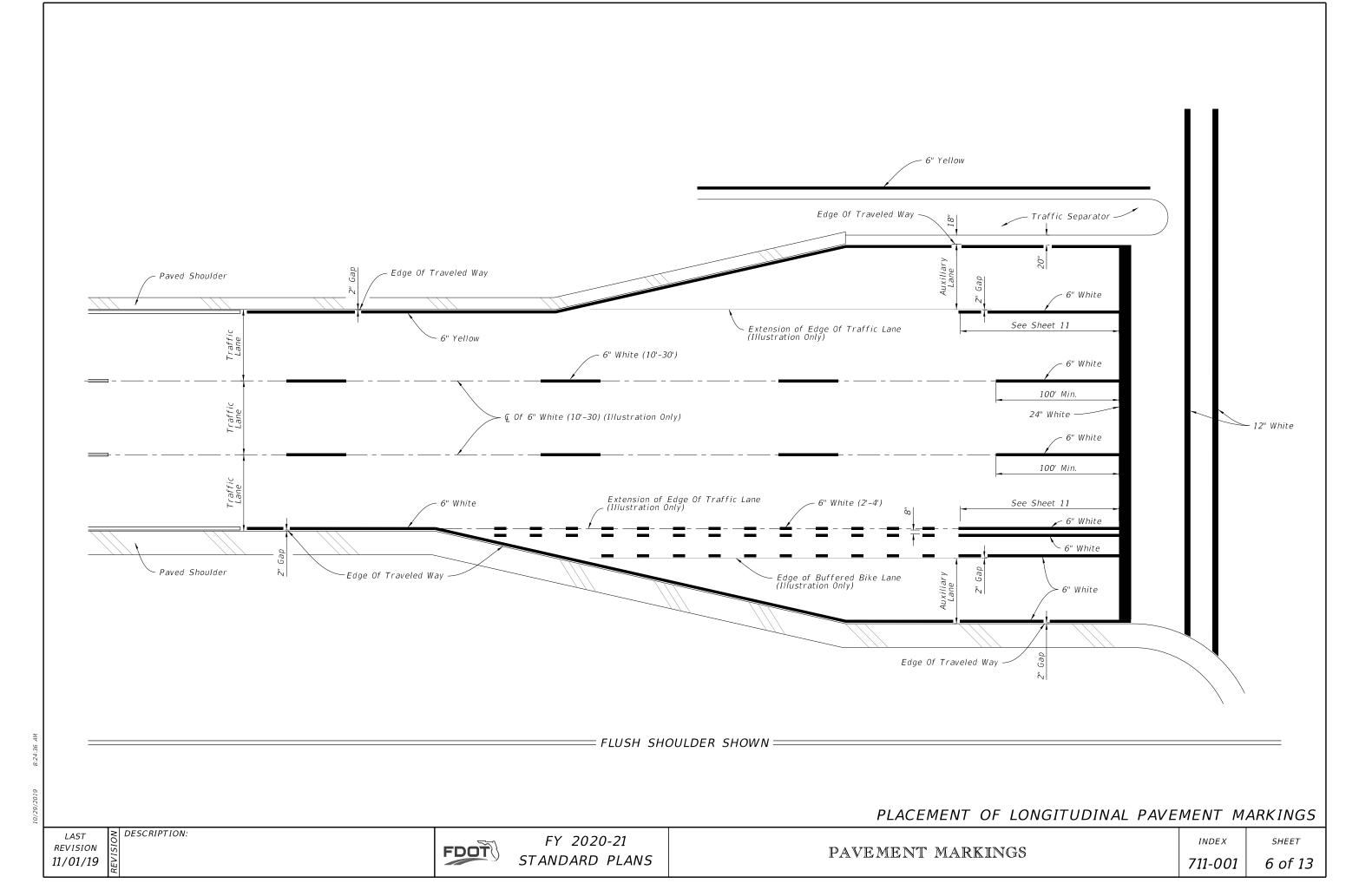
3. For placement of RPMs, see Index 706-001.

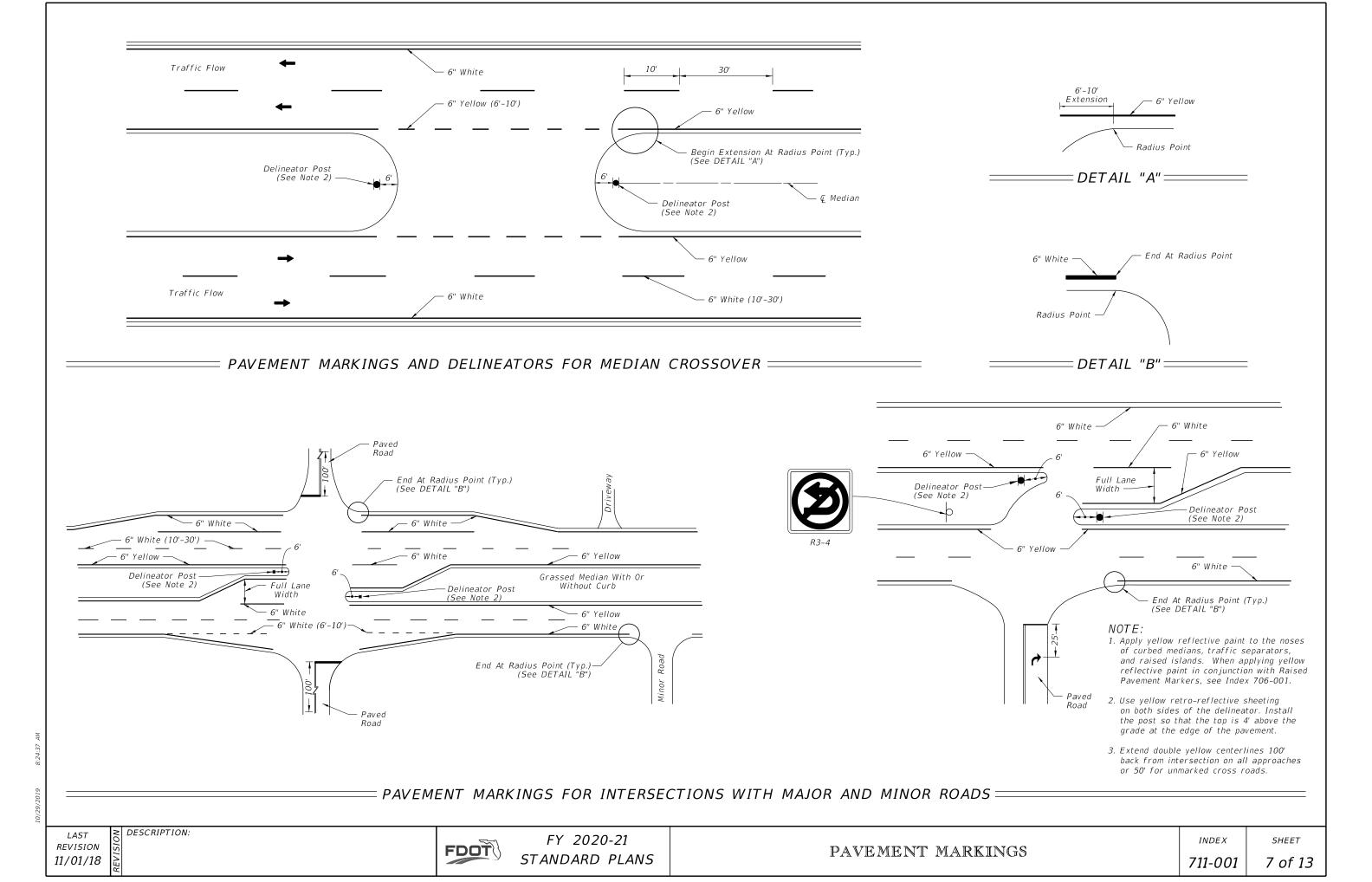
4. For placement of Express Lane markers and associated RPMs, see the Plans.

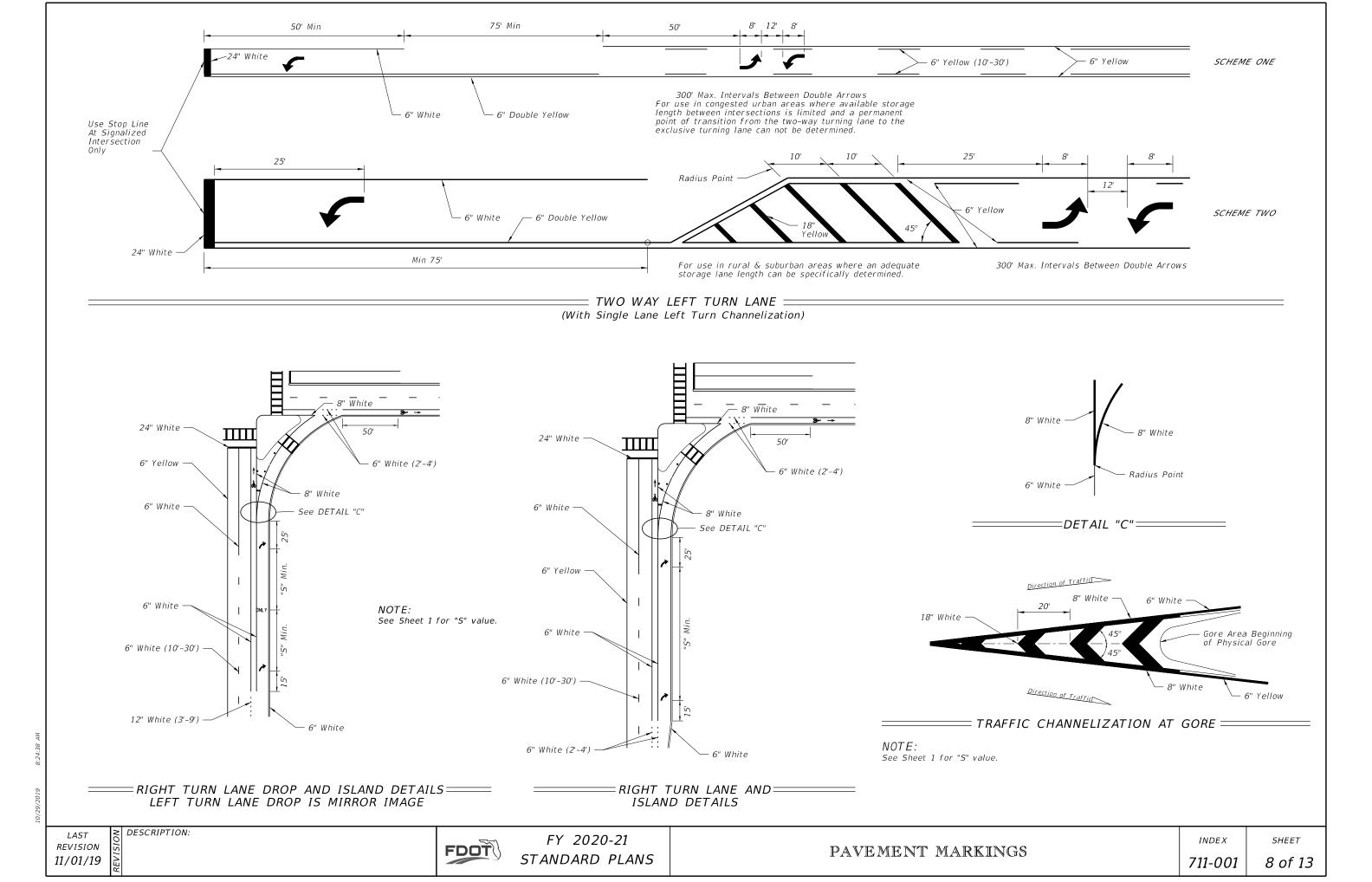
NGITUDINAL	PAVEMENT	MARKINGS

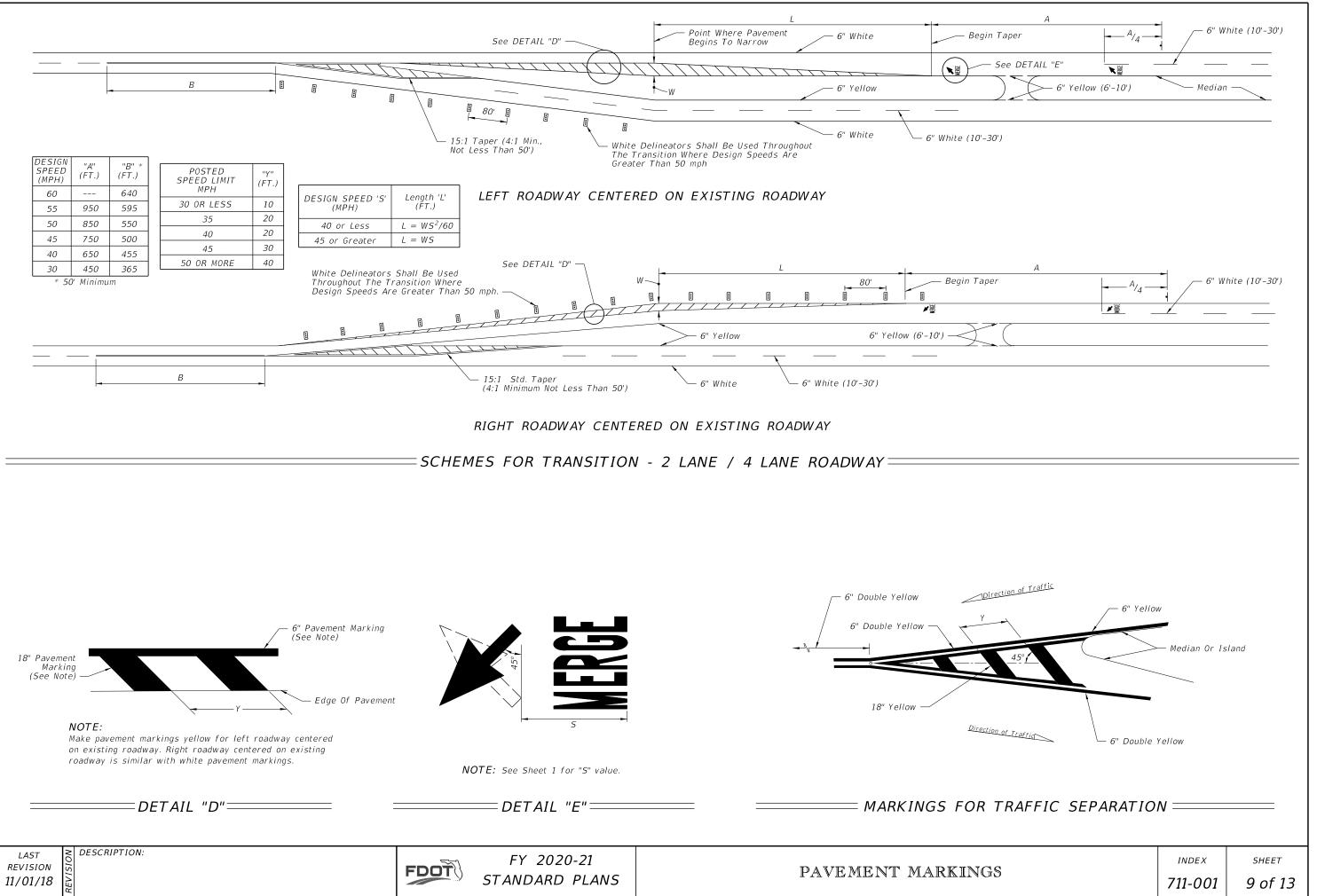
INDEX	SHEET
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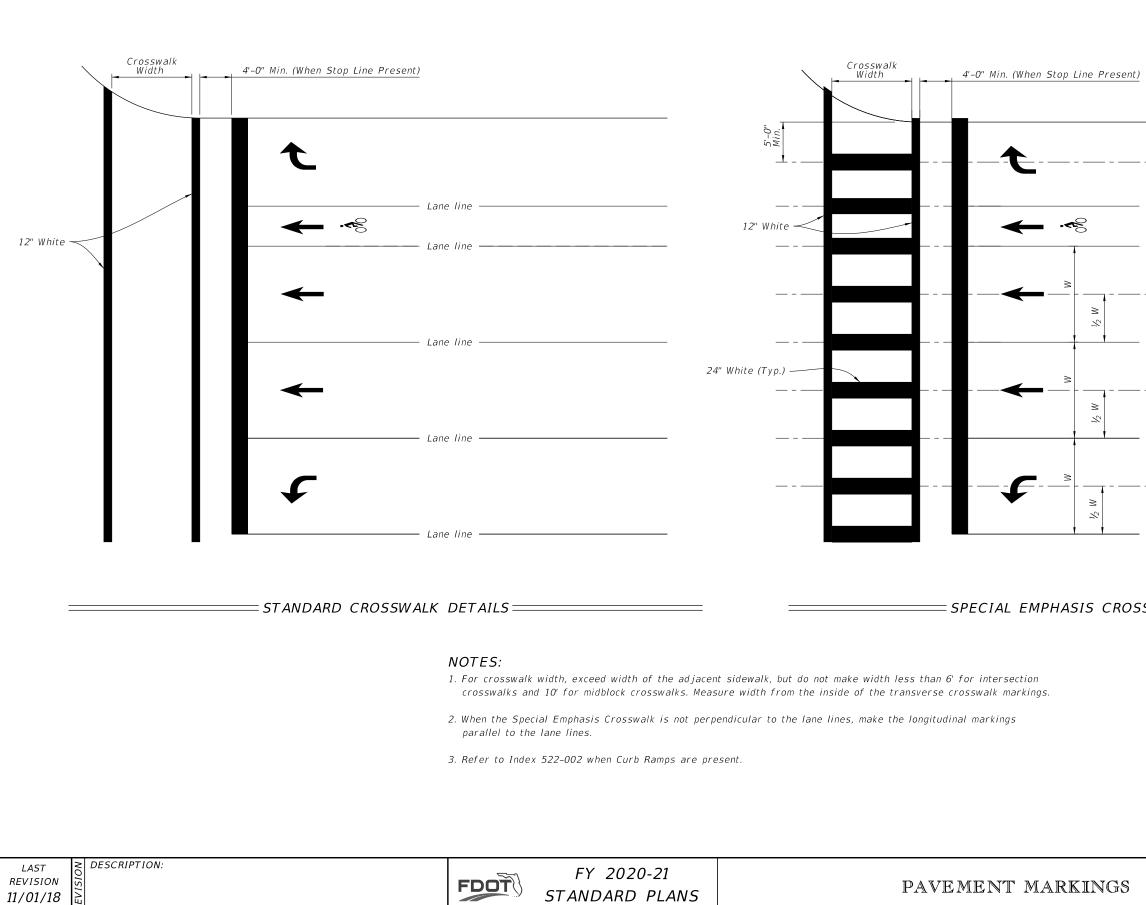




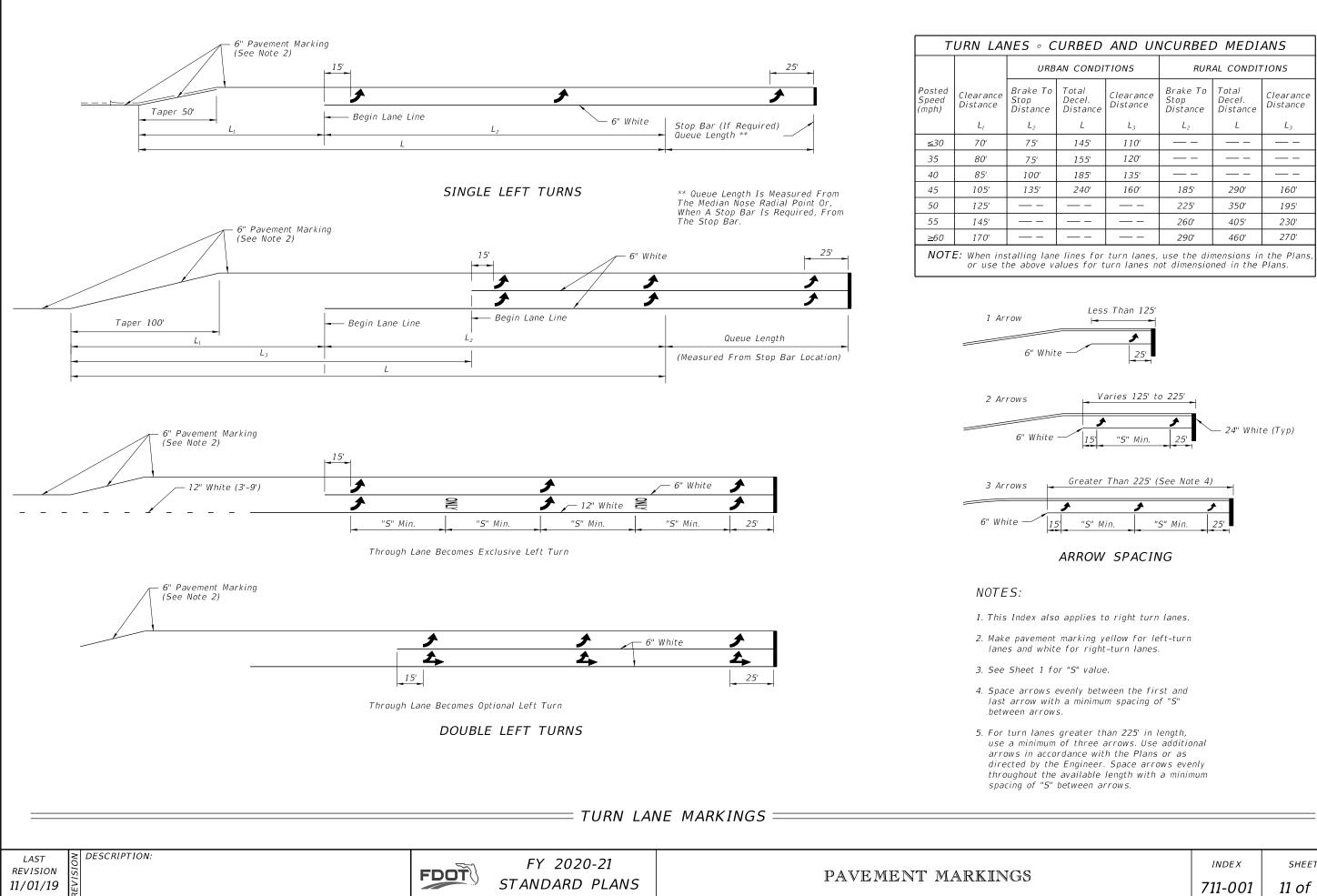




10/29/2019

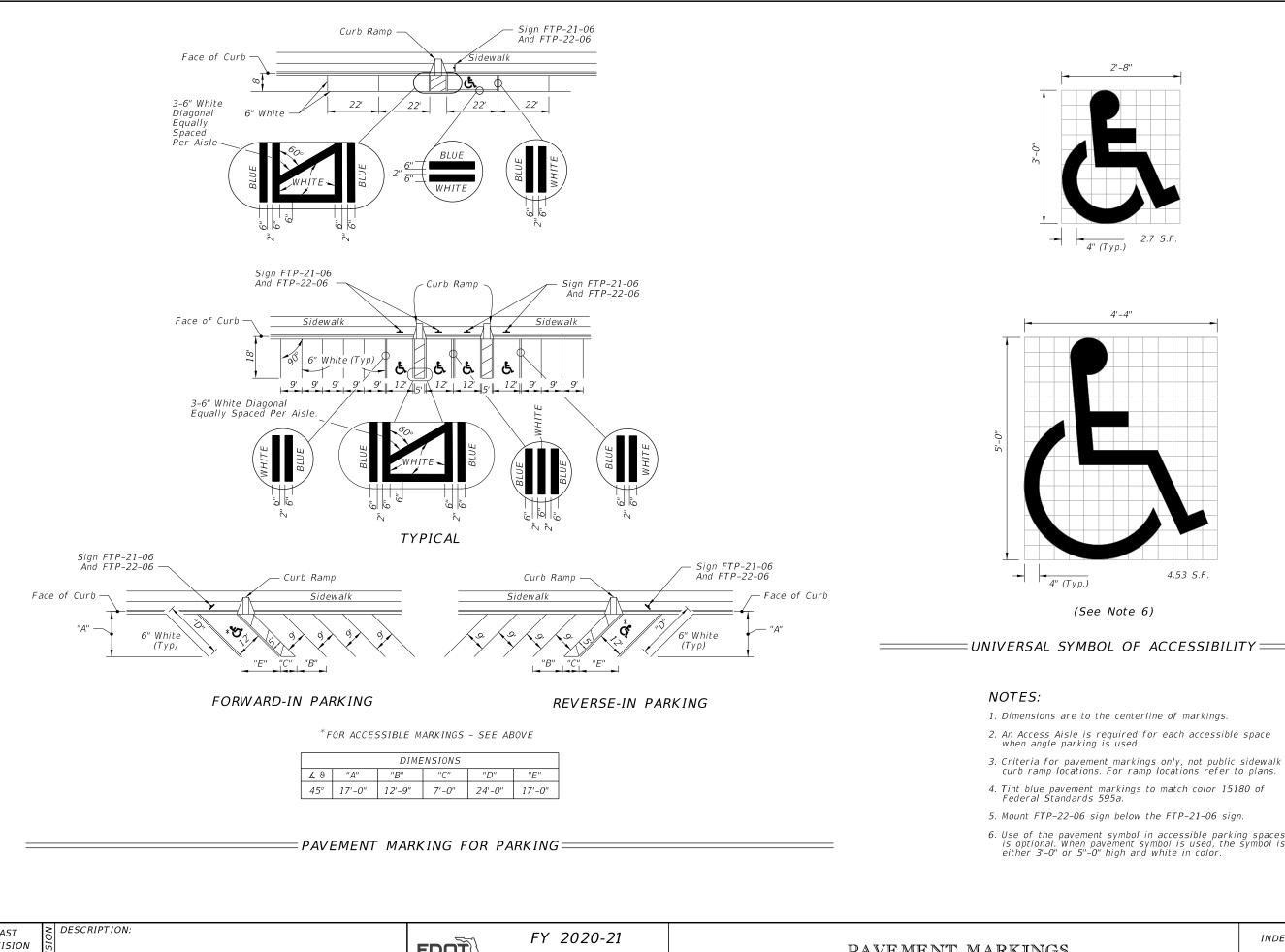


			_
 Lane line -			_
Lane line -			_
			_
Lane line -			_
			-
Lane line -			-
	Ç Longitudinal	Markings (Tup	-
Lane line -		marknigs (Typ.,	_
SWALK	DET AILS		
		index 711-001	_{sнеет} 10 of 13



С	CURBED AND UNCURBED MEDIANS						
JRBAN CONDITIONS			RUR	RURAL CONDITIONS			
То ce	Total Decel. Distance	Clearance Distance	Brake To Stop Distance	Total Decel. Distance	Clearance Distance		
	L	L3	L_2	L	L3		
	145'	110'					
	155'	120'					
	185'	135'					
	240'	160'	185'	290'	160'		
-			225'	350'	195'		
-		— —	260'	405'	230'		
-			290'	460'	270'		

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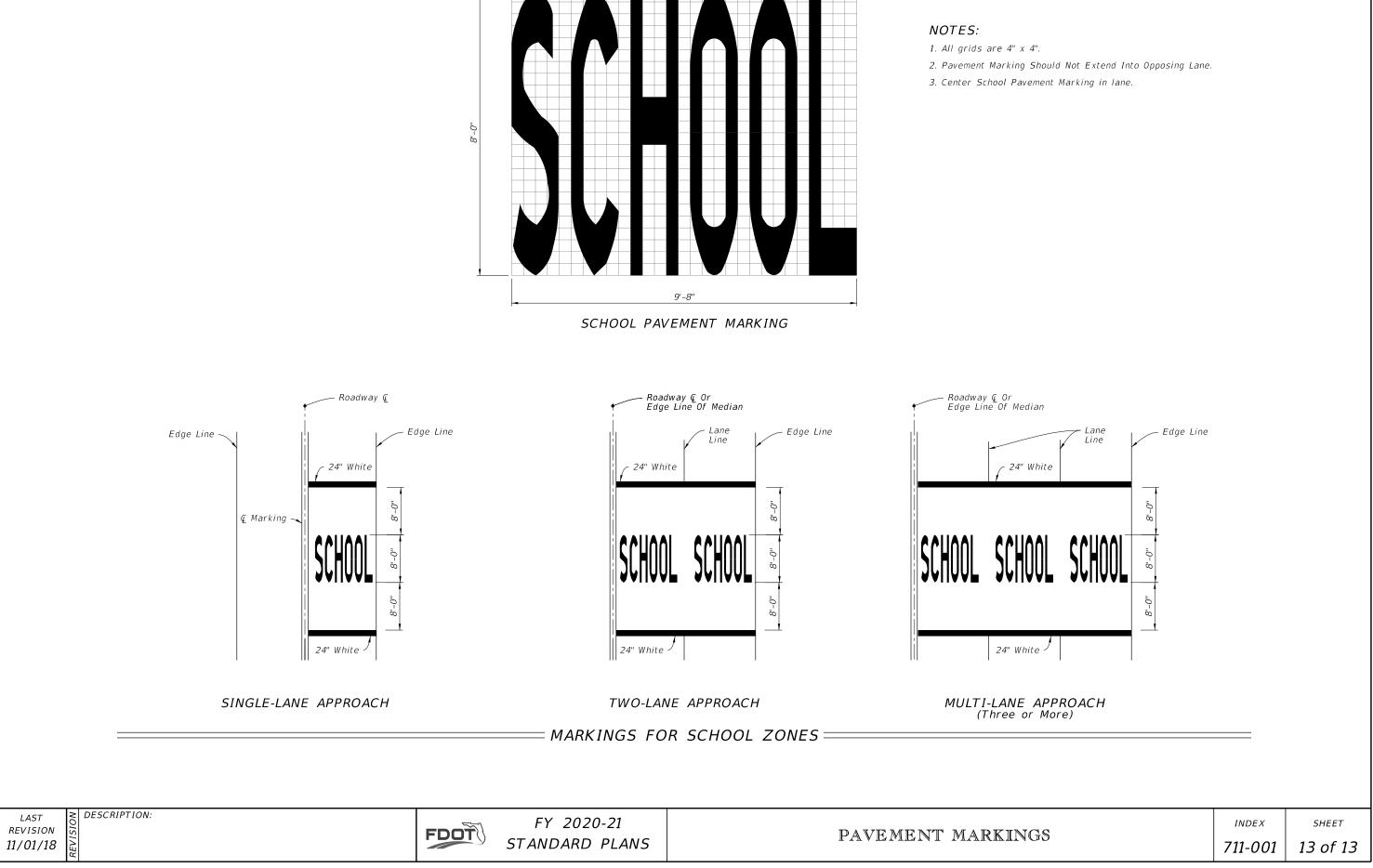
LAST REVISION 11/01/19



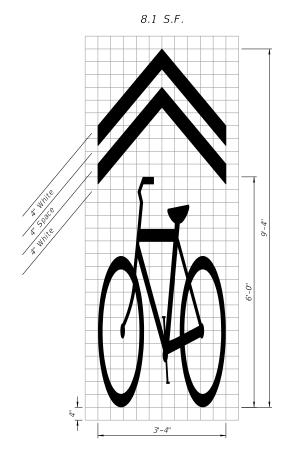
STANDARD PLANS

PAVEMENT MARKINGS

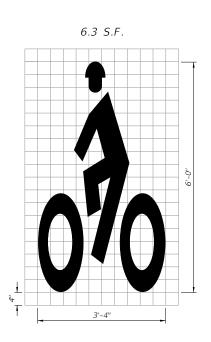
to the centerline of markings.					
is required for each accessible ing is used.	space				
ement markings only, not public ons. For ramp locations refer t					
nt markings to match color 15180 of ds 595a.					
5 sign below the FTP-21-06 sign	5 sign below the FTP-21-06 sign.				
ment symbol in accessible parking spaces n pavement symbol is used, the symbol is "-0" high and white in color.					
	INDEX	SHEET			
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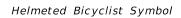


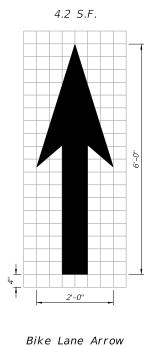
33 S.F.

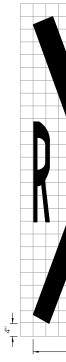


Shared Lane Marking (SLM)









NOTES:

1. All bicycle markings and pavement messages shall be White.

2. All bicycle markings shall be preformed thermoplastic.

3. All grids are 4" x 4".

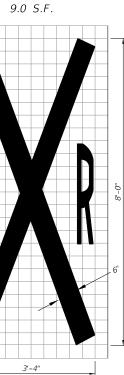
STANDARD PAVEMENT MARKING MESSAGE LAYOUTS=

LAST REVISION 11/01/17

≥ DESCRIPTION:

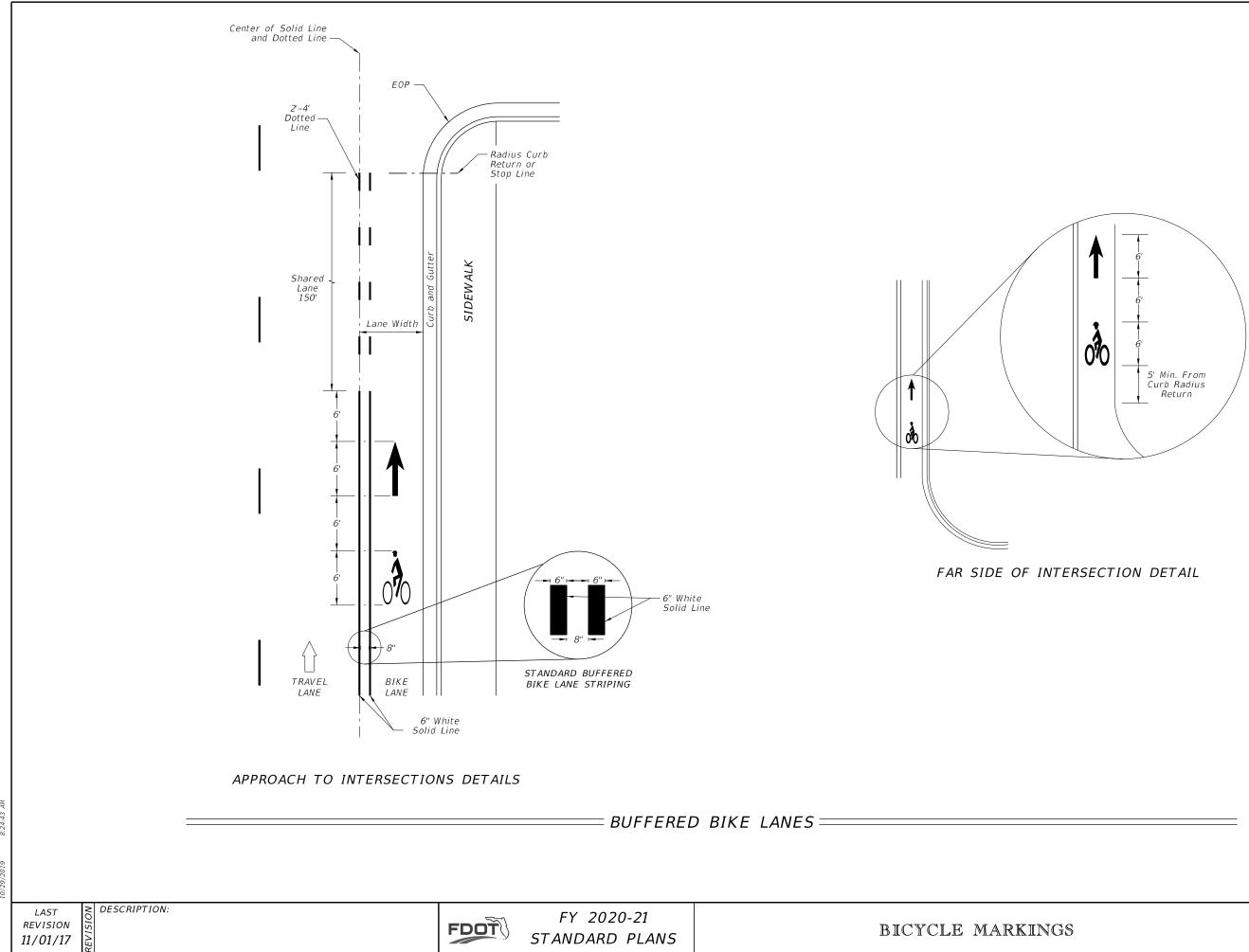


BICYCLE MARKINGS

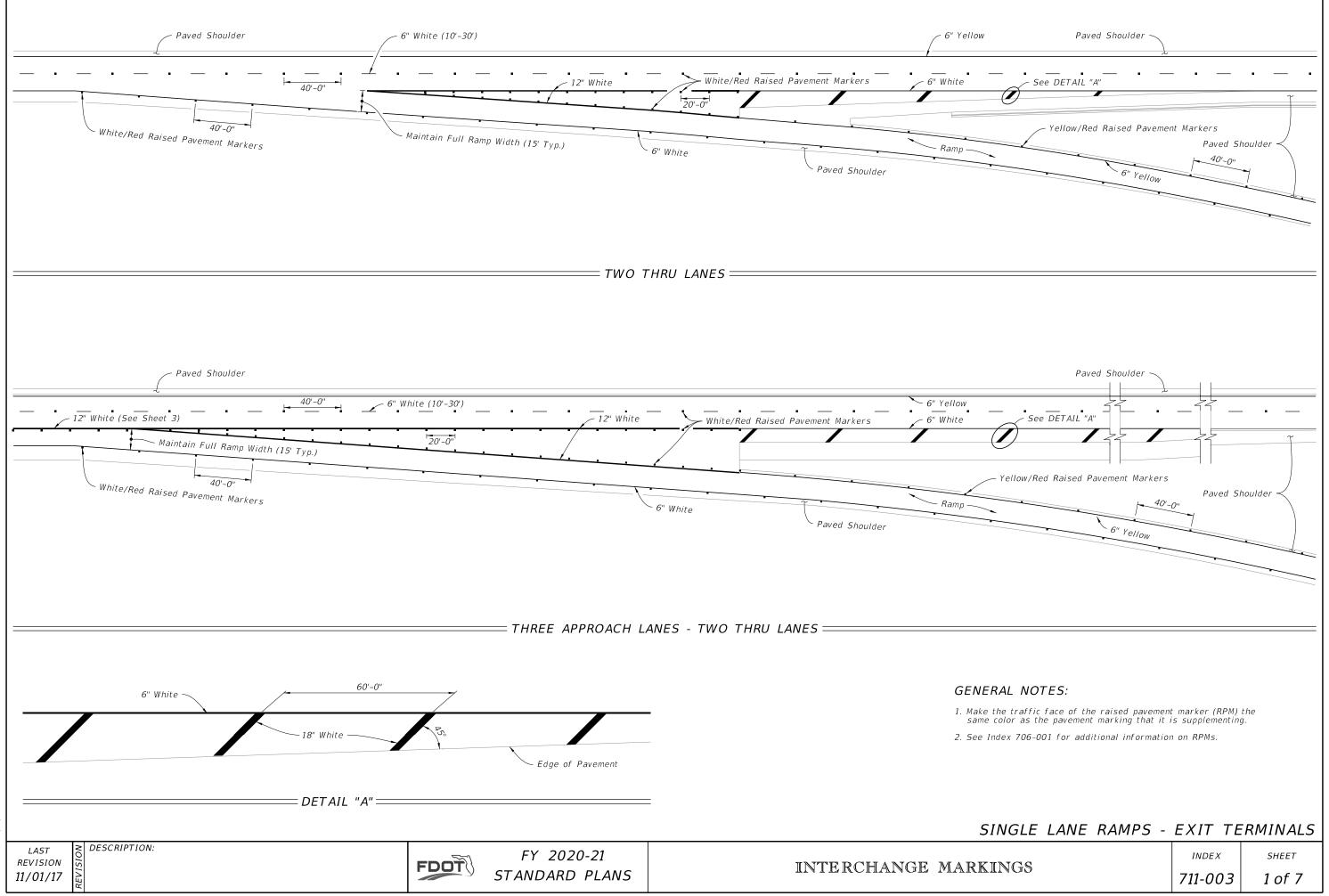


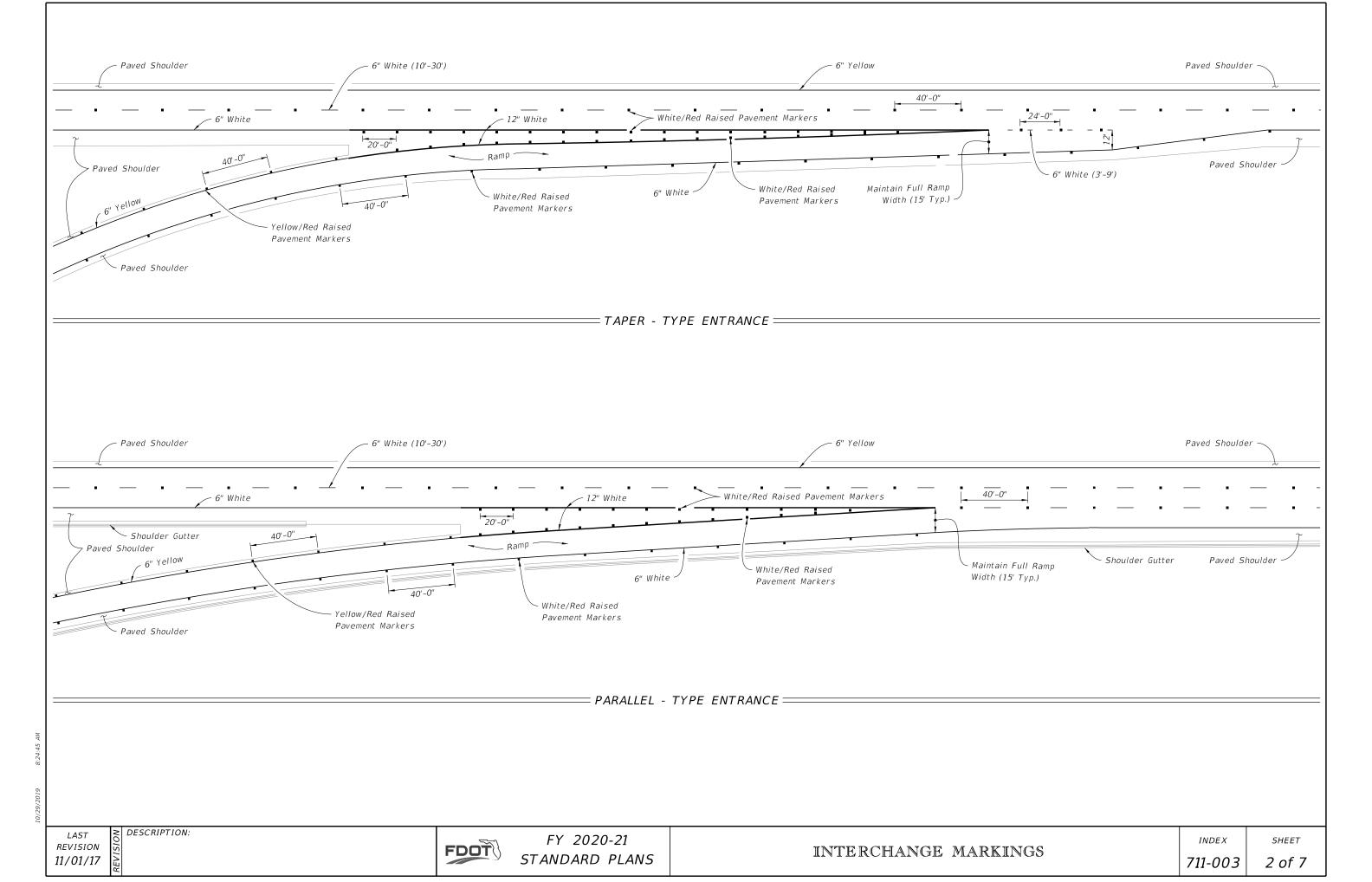
Railroad Crossing (For Shared Use Path Only)

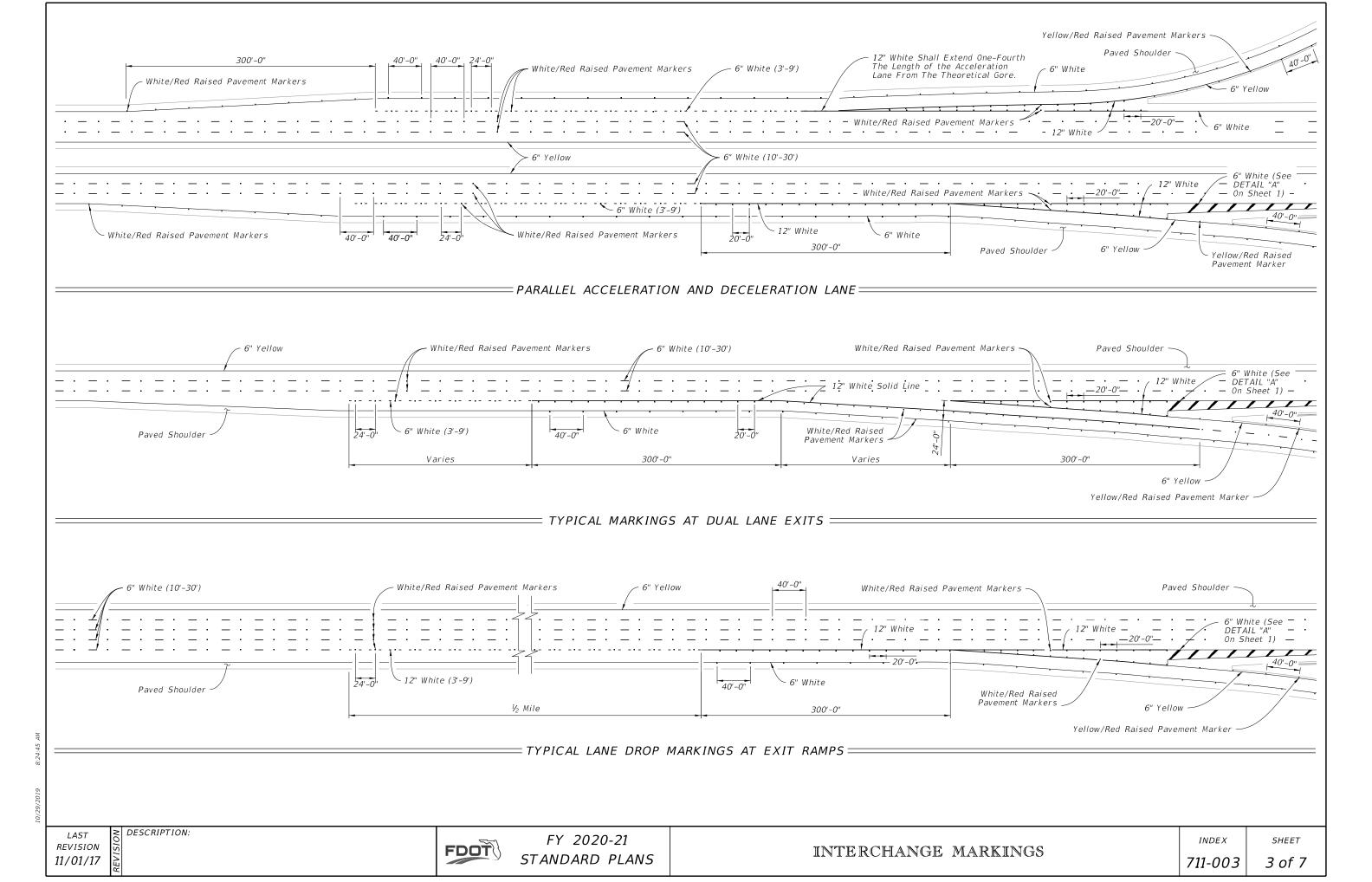
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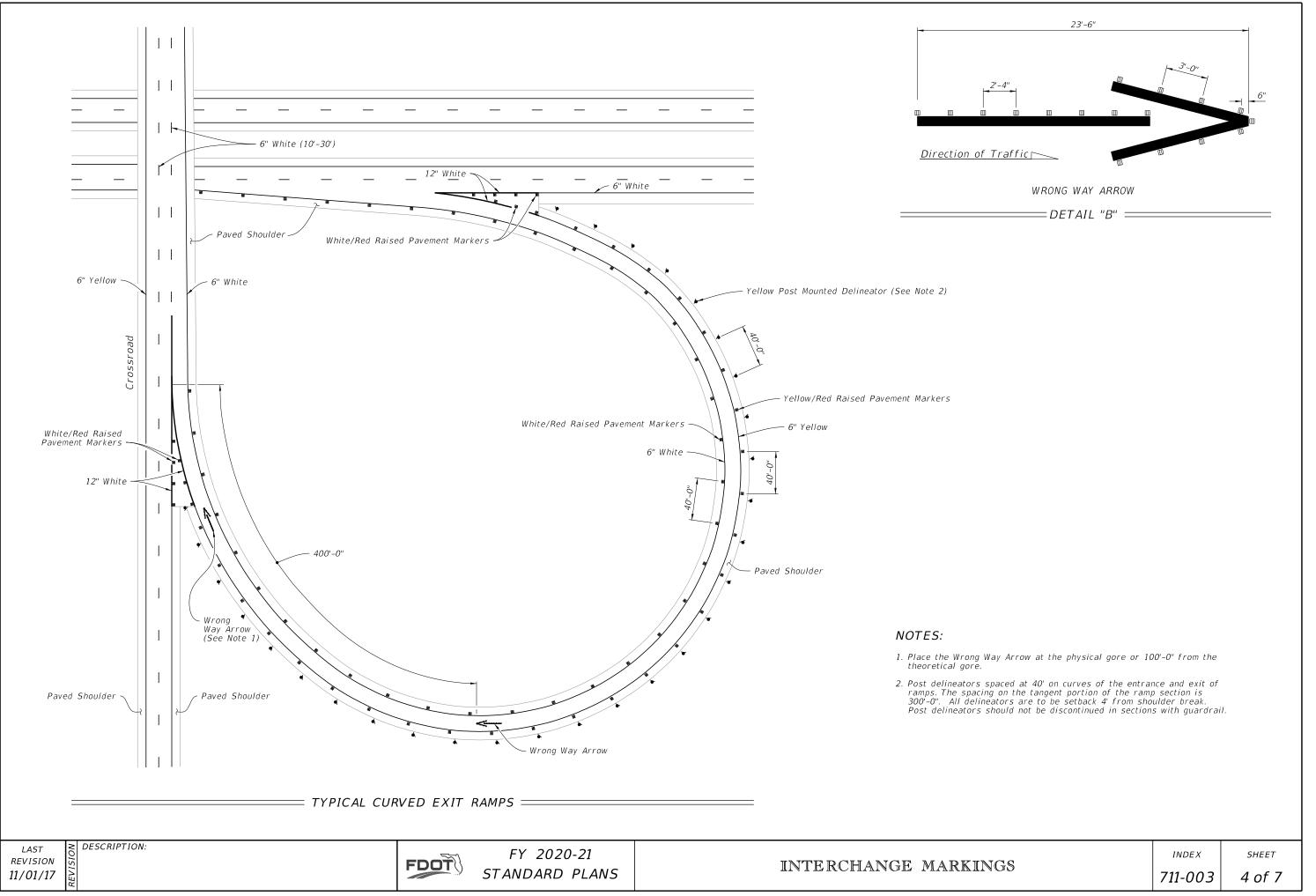


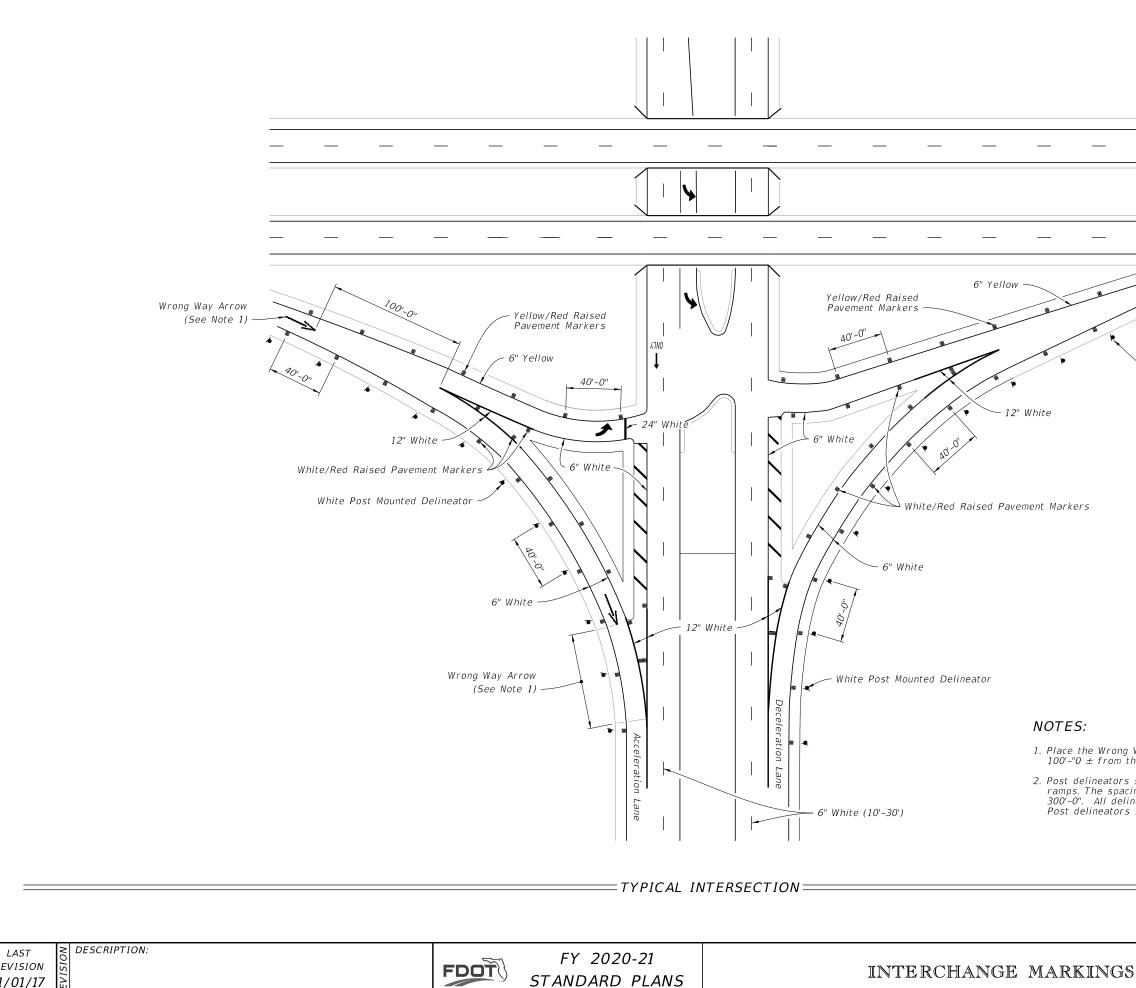
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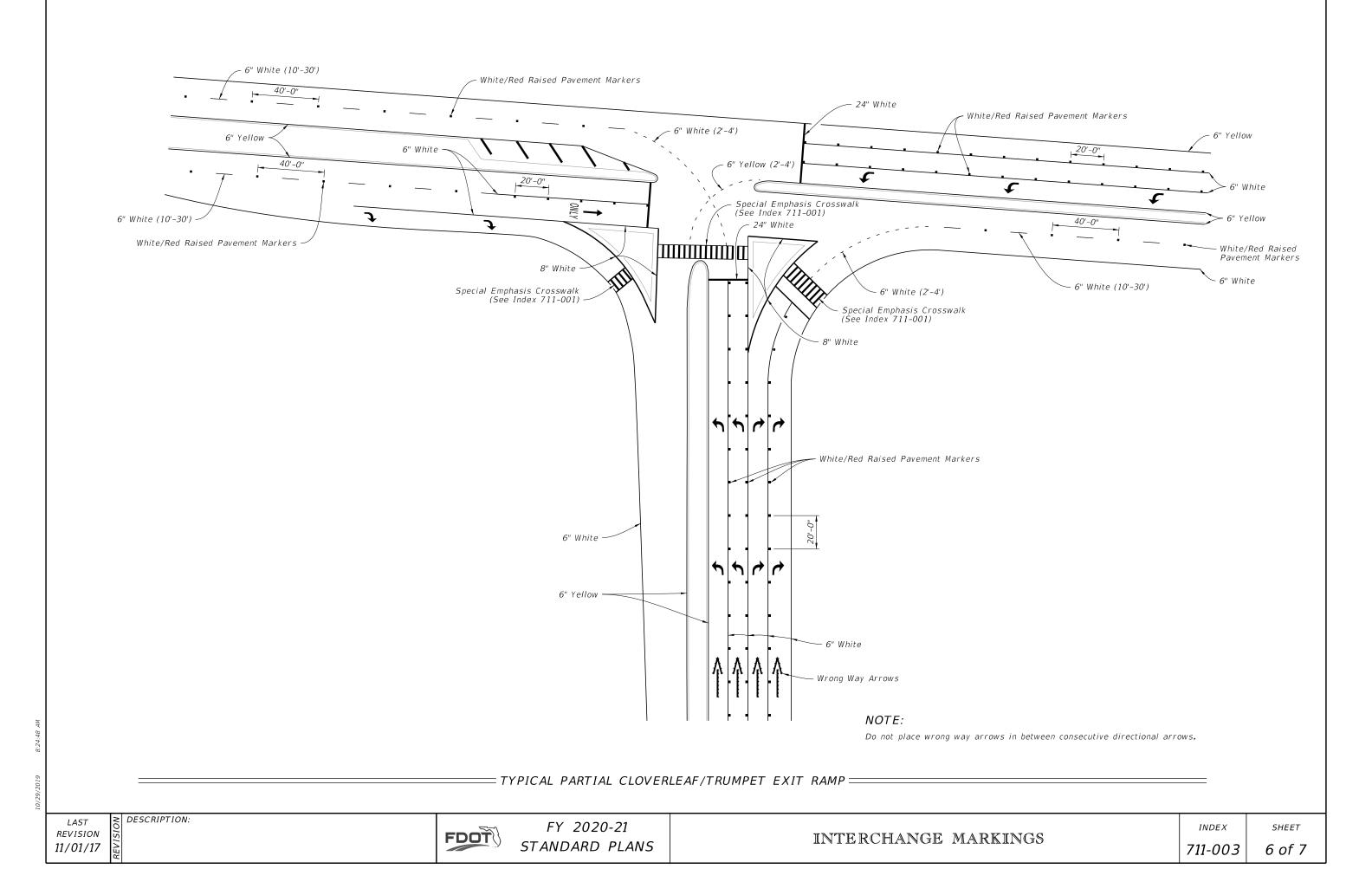
REVISION 11/01/17

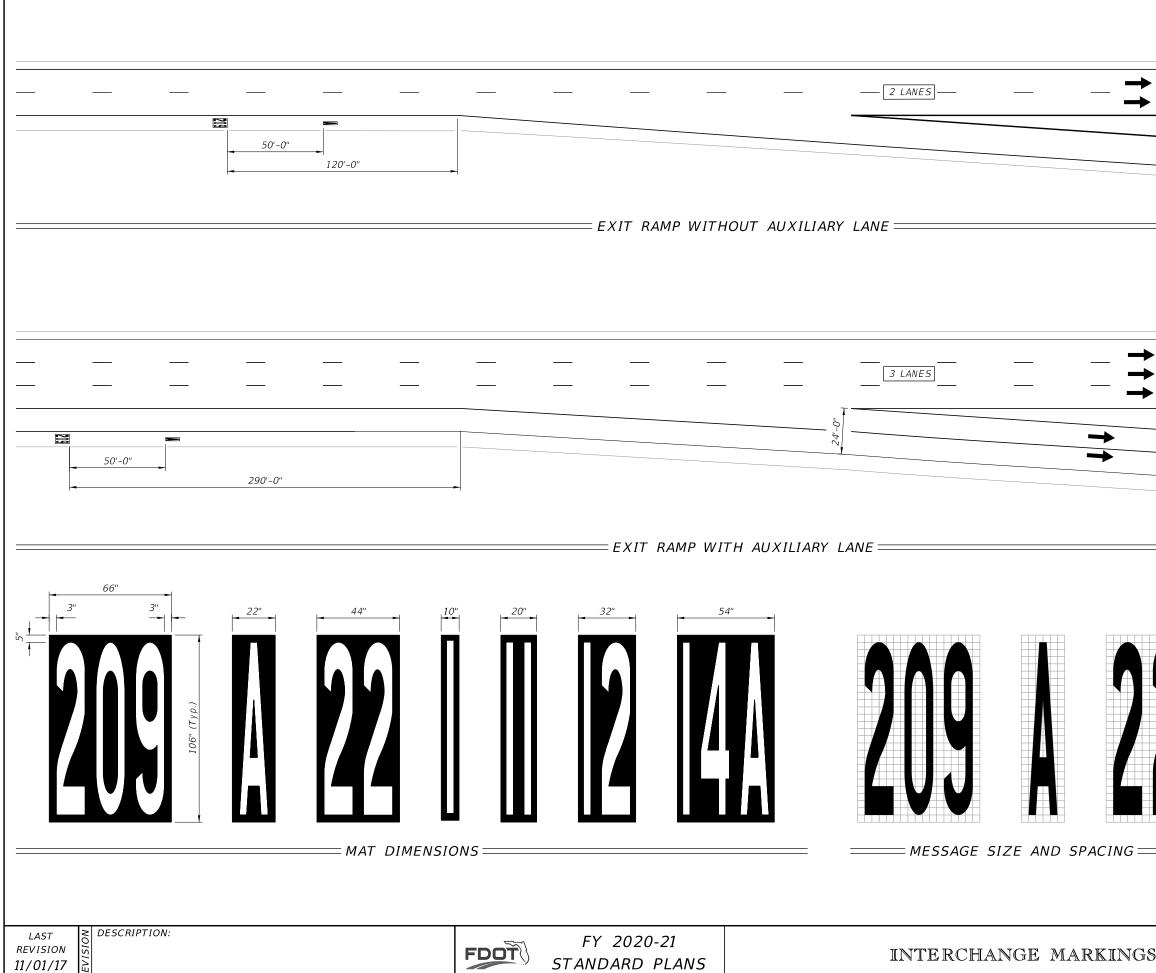
Terminate Delineators at the P.T.

1. Place the Wrong Way Arrow at the end of the physical gore or 100'-"0 \pm from the end of theoretical gore.

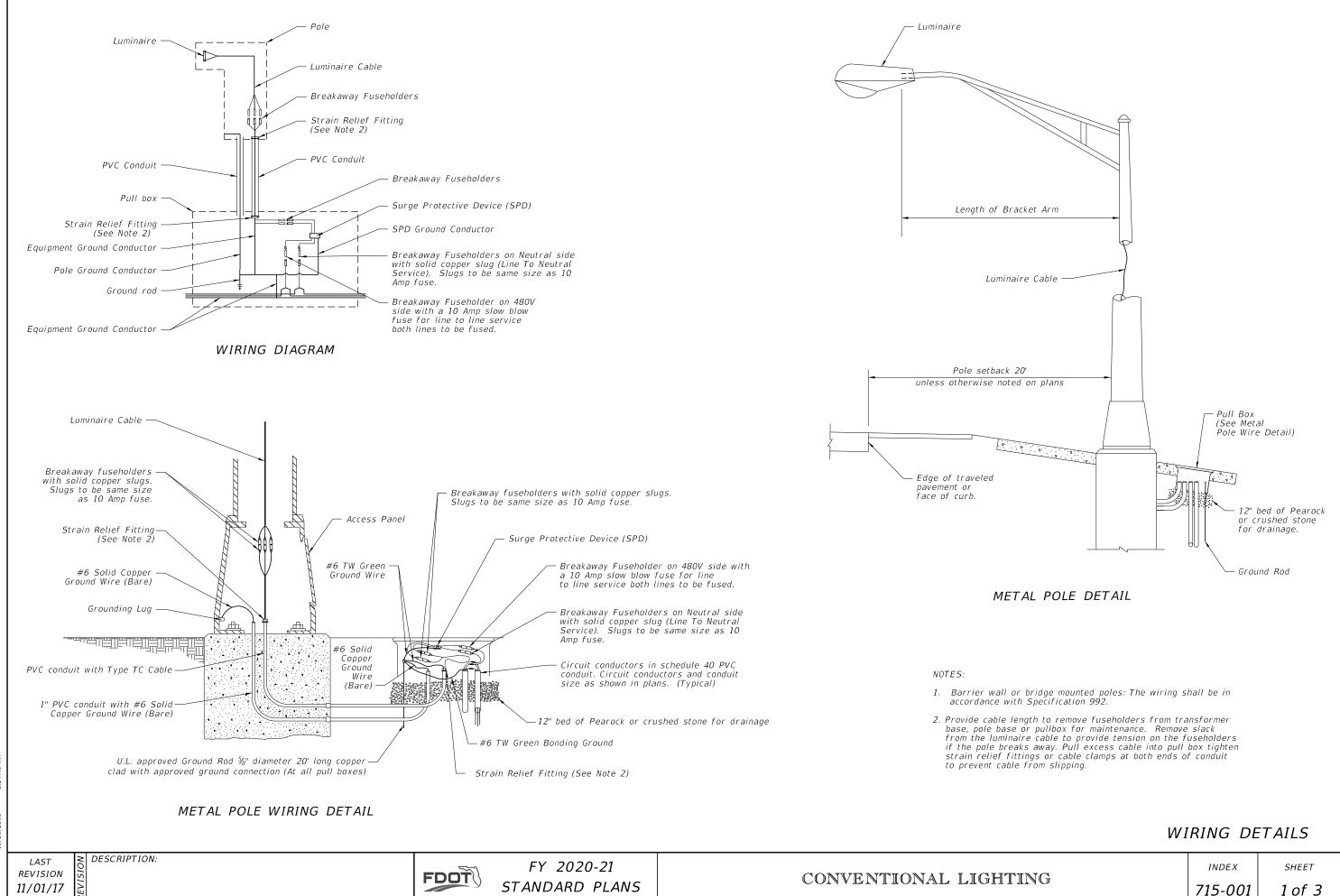
2. Post delineators spaced at 40' on curves of the entrance and exit of ramps. The spacing on the tangent portion of the ramp section is 300'-0". All delineators are to be setback 4' from shoulder break. Post delineators should not be discontinued in sections with guardrail.

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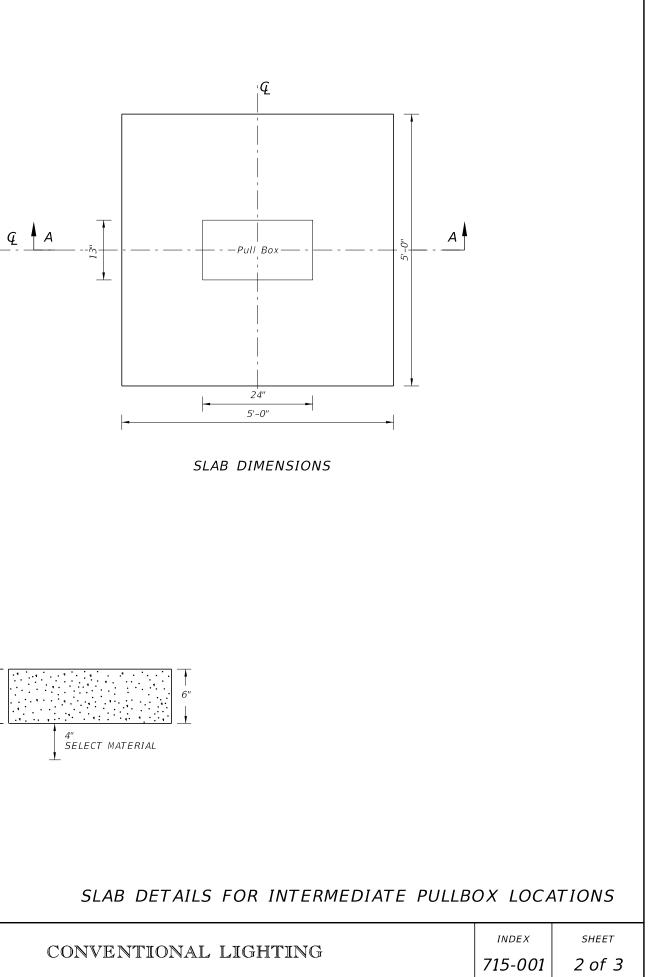
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		shows layouts f pers and letters e consist of wh	5.
	and numbers material. 3. The "EXIT N same distan	s with black cor UMBER" positio ce from the be of the number o	ntrasting n remains the ginning of taper
S		index 711-003	_{sнеет} 7 of 7

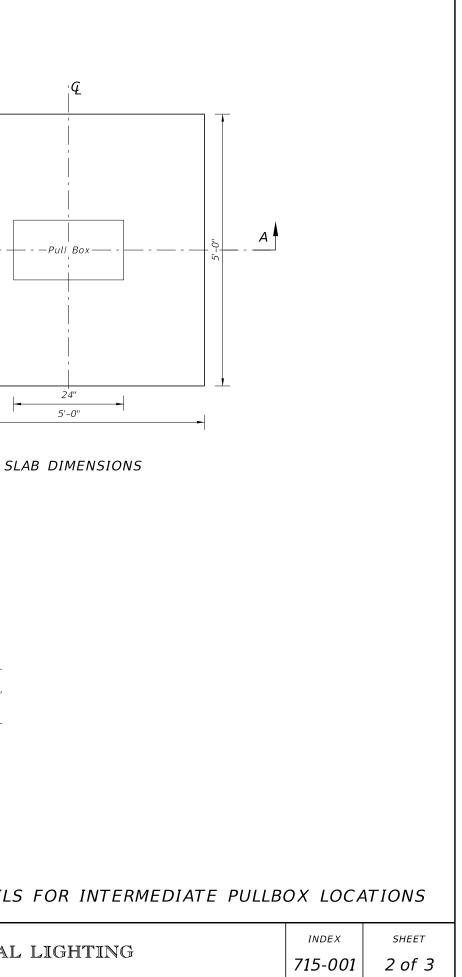


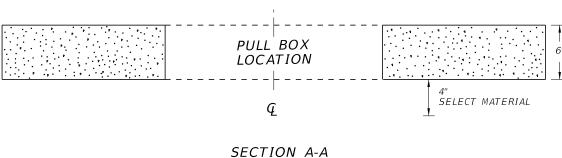
1/29/2019 8:2

NOTES:

- 1. Use compacted select material in accordance with Index 120-001.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- 4. The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes in rural locations. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around pull boxes shall be included in the price of pull box.







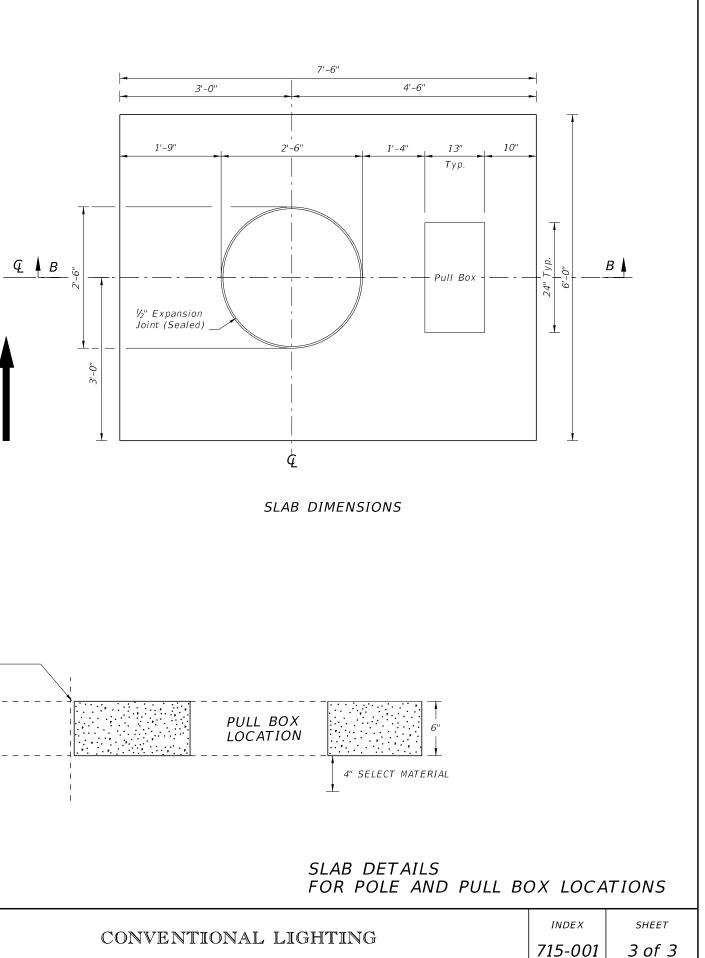
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FDOT	STANDARD PLANS	CONVENTIONAL LIGHTIN

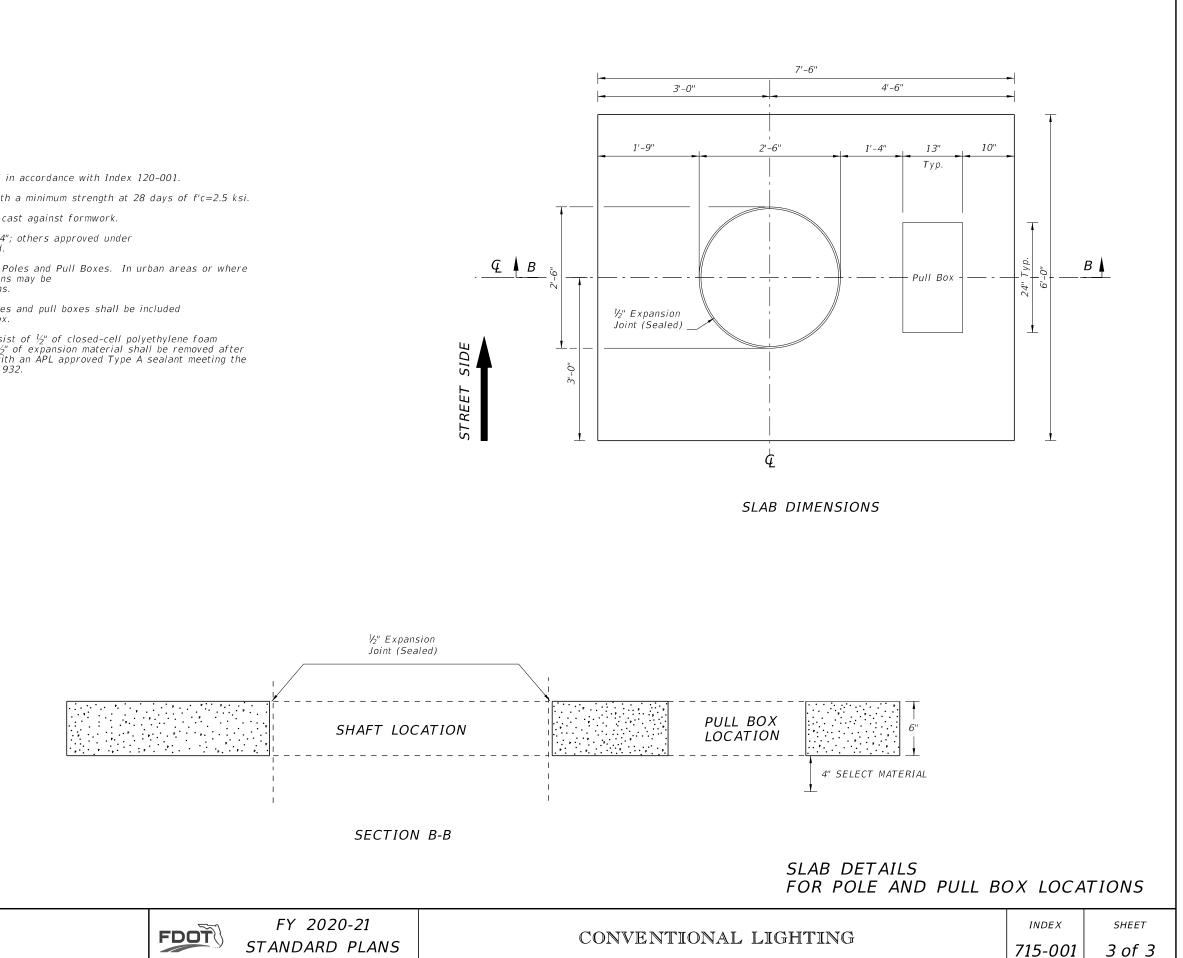
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 \geq DESCRIPTION:

NOTES:

- 1. Use compacted select material in accordance with Index 120-001.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
- 7. The expansion joint shall consist of $\frac{1}{2}$ " of closed-cell polyethylene foam expansion material. The top $\frac{1}{2}$ " of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Specification 932.





LAST	NC	DESCRIPTION:
REVISION	SI	
11/01/17	EVI	

GENERAL NOTES:

- 1. Poles are designed to support the following A. Luminaire Effective Projected Area (EPA): 1.55 SF
- B. Weight: 75 lb.
- 2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not included in the Plans.
- 3. Materials:
- A. Pole, Pole Connection Extrusions and Arm Extrusions: ASTM B221, Alloy 6063-T6 or Alloy 6061-T6 B. Bars, Plates, Stiffeners and Backer Ring: ASTM B221, Alloy 6063-T6 C. Caps and Covers: ASTM B-26, Alloy 319-F
- D. Steel Bearing Plate: ASTM A709 or ASTM A36 Grade 36 E. Aluminum Weld Material: ER 4043
- Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6
- G. Bolts, Nuts and Washers: a. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1
- b. Nuts: ASTM A563 Grade DH Heavy-Hex
- c. Washer: ASTM F436 Type 1
- H. Anchor Bolts, Nuts, and Washers:
- a. Anchor Bolts: ASTM F1554 Grade 55
- b. Nuts: ASTM A563 Grade A Heavy-Hex c. Plate Washer: ASTM A36
- I. Stainless Steel Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
- Nut Covers: ASTM B26 (319-F)
- K. Concrete: Class 1
- L. Reinforcing Steel: Specification 415
- 4. Fabrication:
- A. Weld Arm and Pole (Alloy 6063) in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding.
- B. Transverse welds are only allowed at the base.
- C. Roadway Light Pole Taper: Taper as required to provide a round top 0.D. of 6" and a base 0.D. of 8" for 20' and 25' mounting heights and 10" 0.D. for poles with 30' to 50' mounting heights. Portions of the pole near the base shoe and at the arm connections may be held constant to simplify fabrication.
- D. Median Barrier Mounted Light Pole Taper: Taper as required to provide a 6" O.D. round top with an 11" x 7" O.D. oblong base. Portions of the pole near the base and at the arm connections may be held constant at 11"x 7" oblong and 6" round respectively to simplify fabrication.
- E. Provide J', S' or C' hook at top of pole for electrical wires.
- Equip poles located on bridges, walls and concrete median barriers/Traffic Railings with a vibration damper.
- G. Perform all welding in accordance with AWS D1.2.
- H. Embedded Junction Box (EJB):

- a. Weld all seams continuously and grind smooth.
 b. Hot Dip Galvanize after Fabrication.
 c. Provide a watertight cover with neoprene gasket and secure cover with galvanized screws.
 I. For Median Barrier Mounted Aluminum Light Poles, the fabricator must demonstrate the ability to produce a crack free pole. The fabricator's Department-approved QC Plan must contain the following information prior to fabrication:
 - a. Tests demonstrating a pole with a $\frac{1}{2}$ " wall thickness achieves and ultimate moment capacity of 36 kip*ft in the strong axis and 30 kip*ft in the weak axis.
 - b. Tests demonstrating a pole with a 5#16" wall thickness achieves an ultimate moment capacity of 44 kip*ft in the strong axis and 37 kip*ft in the weak axis.
 - c. Test results showing the pole does not buckle at the shape transition area under the ultimate moment capacity loads.

d. Complete details and calculations for the reinforced 4"x 6" (Min.) handhole located 1'-6" above the base plate. J. Identification Tag: (Submit details for approval.)

- a. 2" x 4" (Max.) aluminum identification tag.
- b. Locate on the inside of the transformer base and visible from the door opening.
- c. Secure to transformer base with $\frac{1}{2}$ diameter stainless steel rivets or screws.
- d. Include the following information on the ID Tag:
- 1. Financial Project ID
- 2 Pole Height
- 3. Manufacturer's Name

- 5. Coatings/Finish:
- A. Pole and Arm Finish: 50 grit satin rubbed. B. Galvanize Steel Bolts, Screws, Nuts and Washers: ASTM F2329
- C. Hot Dip Galvanize EJB and other steel items including poles and plate washers: ASTM A123

6. Construction:

- A. Foundation: Specification 455, except payment for the foundation is included in the cost of the pole. B. Frangible Base, Base Shoe, and Clamp:
- NCHRP Report 350 Guidelines (e.g. Akron Foundry TB1-17).
- c. Do not erect pole without Luminaire attached.

7. Embedded Junction Box (EJB): Install EJBs per Note 4 and in accordance with Specification 635, as shown on the following Sheets.

8. Wind Speed by County:

120 MPH

Alachua, Baker, Bradford, Calhoun, Clav, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

140 MPH

Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

160 MPH

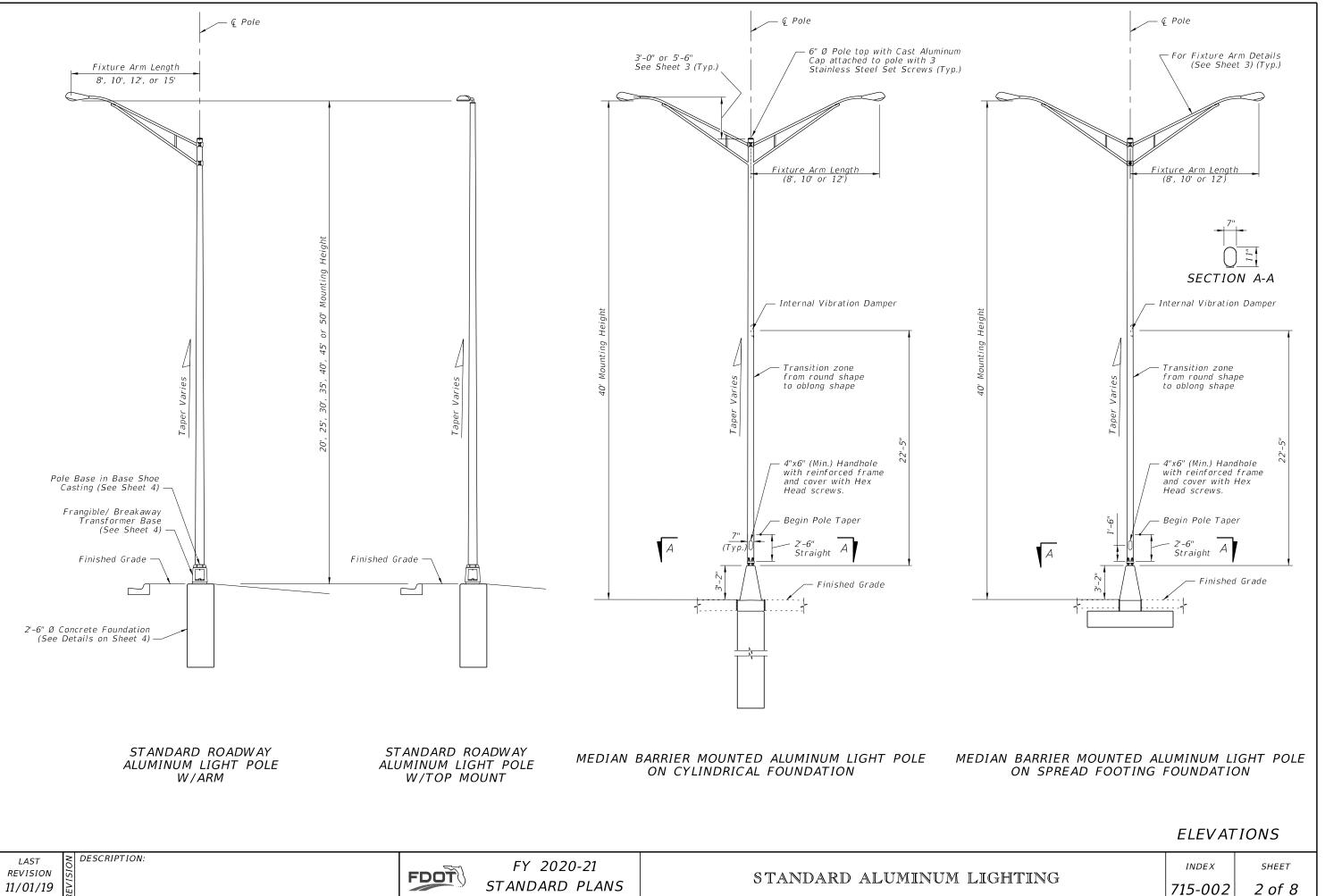
Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties

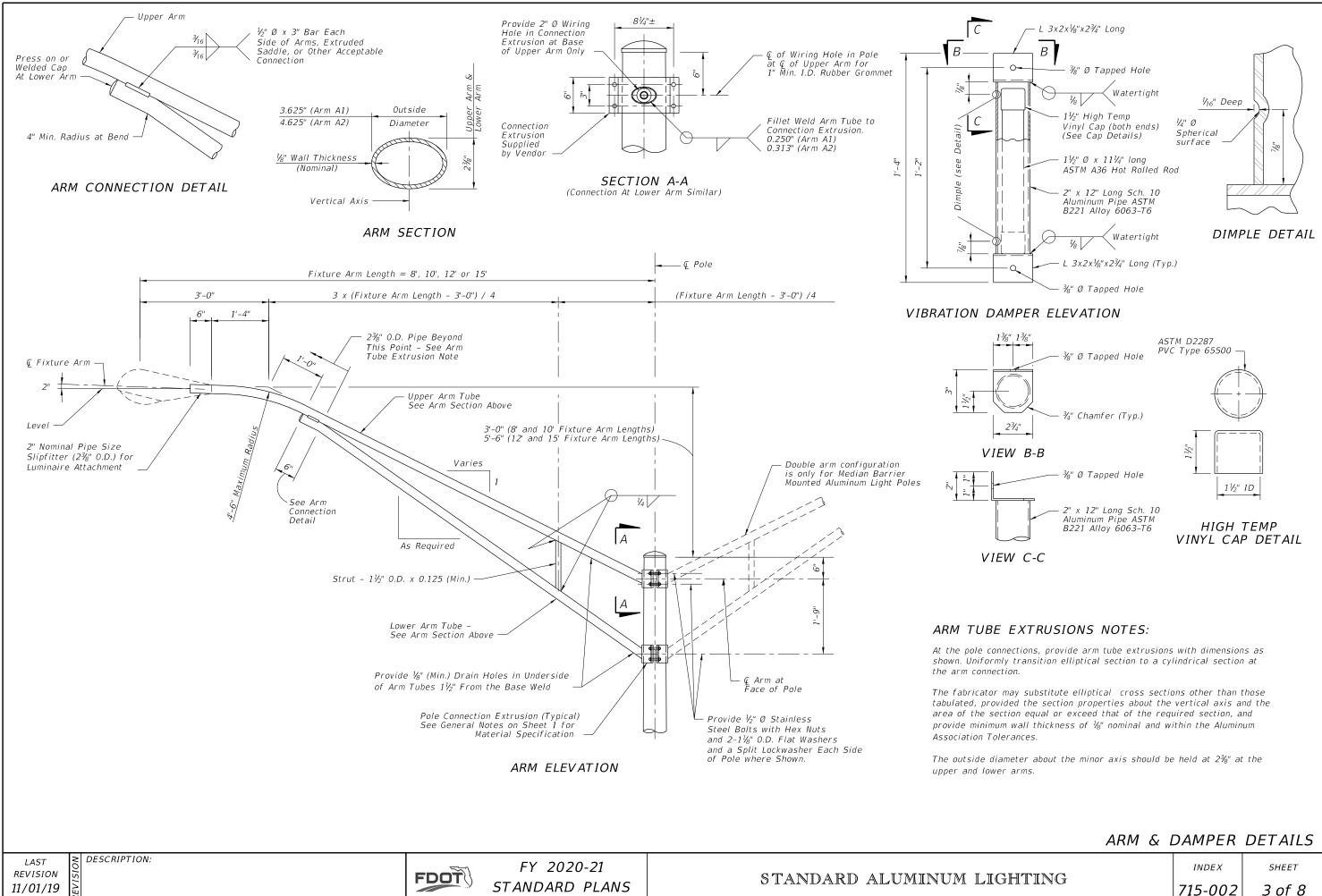




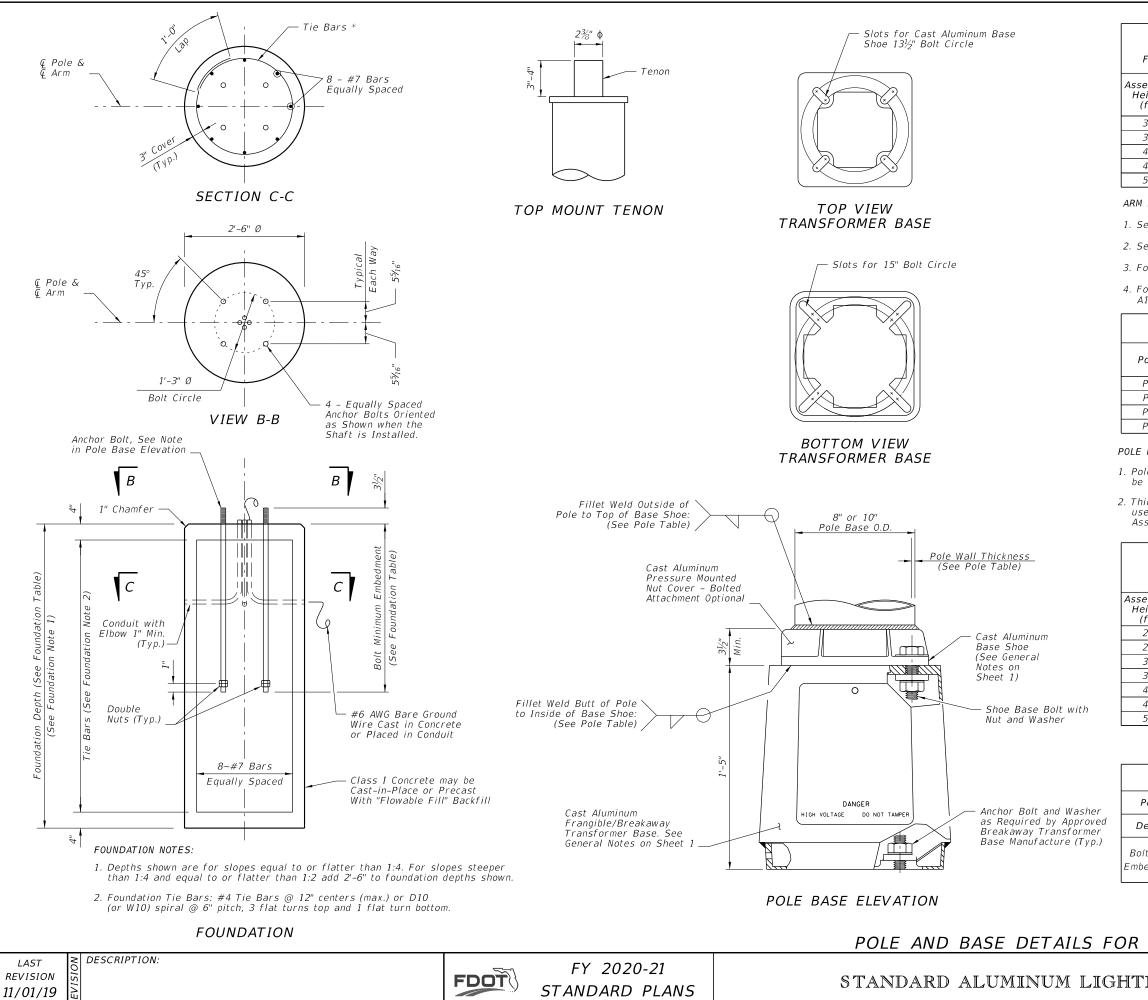
a. Certify that the Clamp, Frangible Transformer Base, and Base Shoe Design are capable of providing the required capacity. b. Certify the Base conforms to the current FHWA required AASHTO Frangibility Requirements, tested under

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	ARM	&	DAMPER	DETAILS
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REVISION

ARM-POLE TABLE

FOR STANDARD ALUMINUM LIGHT POLES WITH ARM

sembly	Wind Speed and Arm Lengths (ft)						
leight	120 mph	140	140 mph		mph		
(ft)	8, 10, 12, 15	8, 10, 12	15	8,10	12, 15		
30				A1-P1	A2-P1		
35	A1-P1	A1-P1	A2-P1	AI-PI	AZ-P I		
40	AI-PI			A1-P2	A2-P2		
45	A1-P2	A1-P2	A2-P2	AI-PZ	AZ-PZ		
50	AI-PZ	AI-PZ	AZ-PZ	A1-P3	A2-P3		

ARM POLE NOTES:

1. See ARM SECTION detail on Sheet 3 for all A1 and A2 Values. 2. See Pole Table for all P1, P2, and P3 values.

3. For Median Barrier Mounted Pole, Use Arm A1.

4. For 20' and 25' assembly heights use only 8' or 10' arm A1 with PO.

POLE TABLE					
Pole	Pole Wall Thickness	Top of Base Shoe Weld	Inside of Base Shoe Weld		
P0	0.156	³⁄16″	⁵ / ₃₂ "		
P1	0.156	3/16"	<i>⁵</i> / ₃₂ ″		
Ρ2	0.250	1/4"	1⁄4"		
Ρ3	0.313	5/16"	5⁄16"		

POLE NOTES:

1. Pole wall thicknesses shown are nominal and must be within the Aluminum Association tolerances.

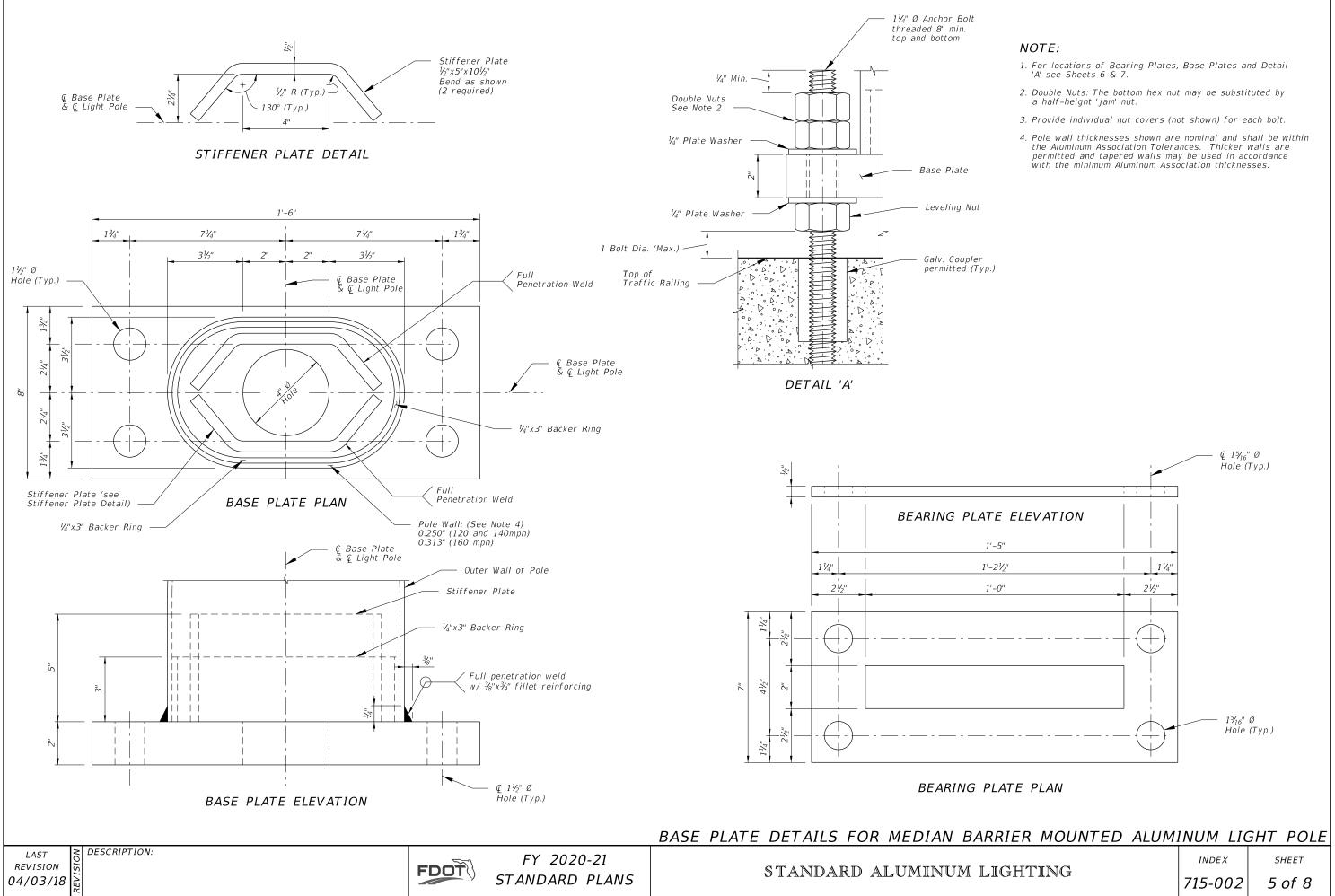
2. Thicker walls are permitted and tapered walls may be used in accordance with the minimum Aluminum Association thicknesses.

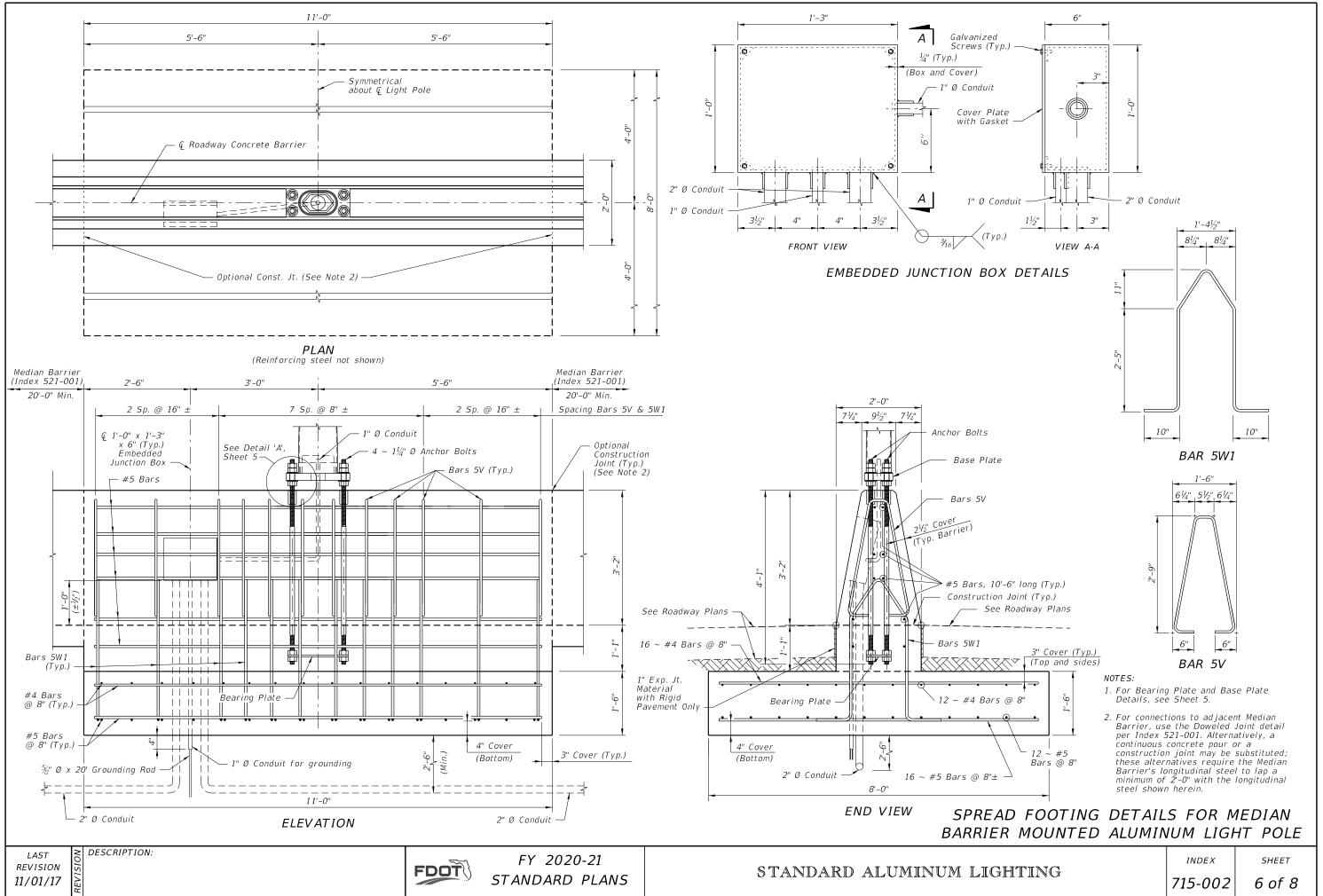
TOP MOUNT POLE TABLE FOR STANDARD ALUMINUM LIGHT POLES WITH TOP MOUNT

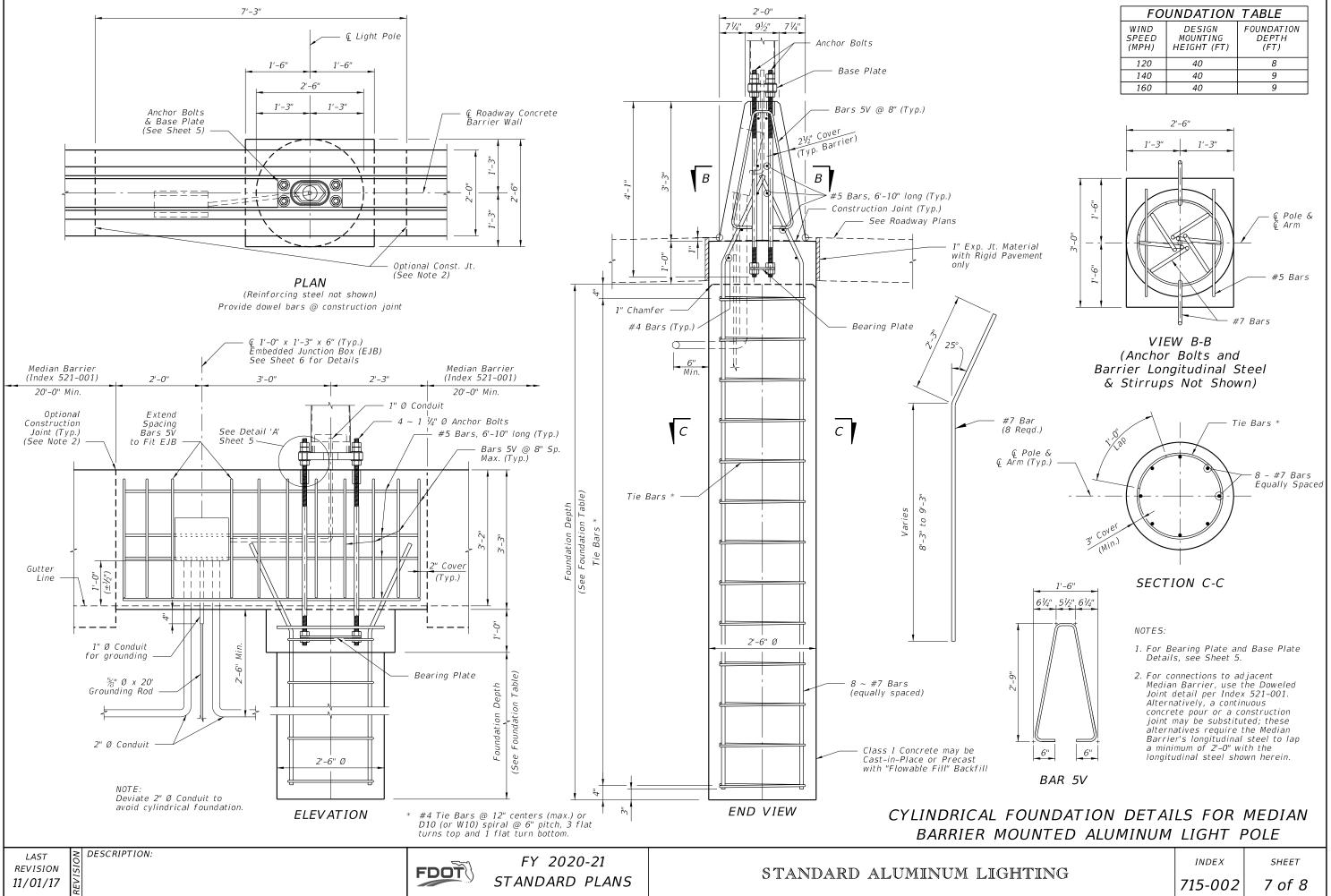
sembly leight	Wind Sp	gths (ft)	
(ft)	120 mph	140 mph	160 mph
20	Pole PO	Pole PO	Pole PO
25	FULE FU	FOIE FU	FUIE FU
30			Pole P1
35	Pole P1	Pole P1	FOIE FI
40			
45	Pole P2	Pole P2	Pole P2
50	FUIL PZ	FULL PZ	

FOUNDATION TABLE						
Pole	Р0	P1	P2	Р3		
Depth	6'-0"	7'-0"	8'-0"	8'-0"		
olt Min. ibedment	2'-6"	3'-6"	3'-6"	3'-6"		

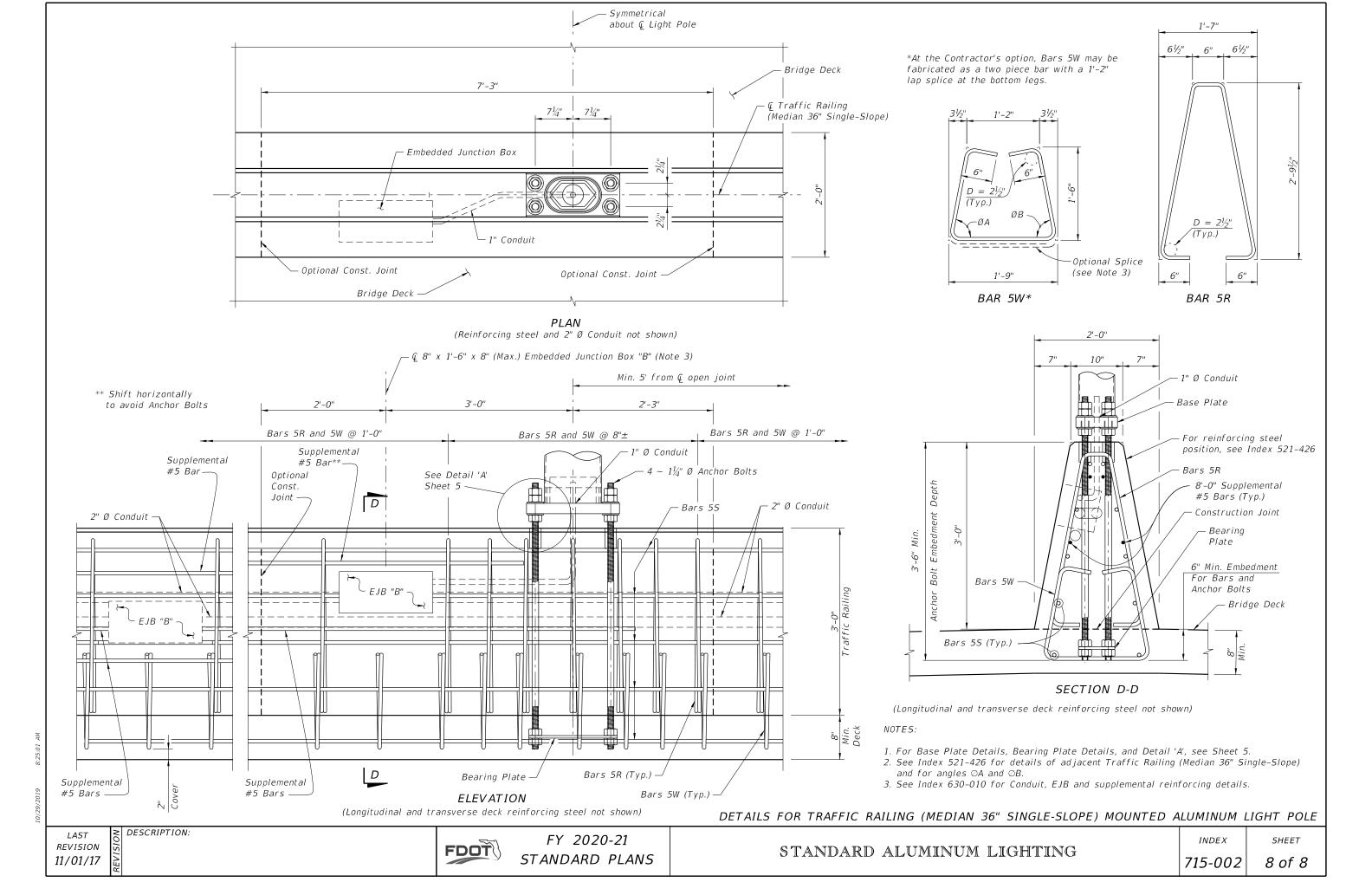
ROADWAY ALUM	INUM LIC	GHT POLE
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10/29/2019



HIGHMAST LIGHTING NOTES:

1. Poles are designed to support the following:

A. One (1) cylindrical head assembly with a maximum effective projected area of 6 sf and 340 lbs (Max.) B. Eight (8) cylindrical luminaires with a maximum effective projected are of 1.5 sf and 77 lbs each.

- 2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not detailed in the Plans.
- 3. High Mast Structure Materials:
- A. Poles and Backing Rings:
 - a. Less than $\frac{3}{16}$ ": ASTM A1011 Grade 50, 55, 60 or 65
 - b. Greater than or equal to $\frac{3}{16}$ ": ASTM A572 Grade 50, 55, 60 or 65
- c. ASTM A595 Grade A (55 ksi yield) or Grade B (60 ksi yield) B. Steel Plates: ASTM A709 or ASTM A36 C. Pole Caps: ASTM A1011 Grade 50, 55, 60, or 65 or ASTM B209
- D. Weld Metal: E70XX

- E. Stainless Steel Screws: AISI 316 F. Anchor Bolts, Nuts and Washers: a. Anchor Bolts: ASTM F1554 Grade 55
 - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per anchor bolt) c. Plate Washer: ASTM A36 (2 per anchor bolt)
- G. Nut Covers: ASTM B26 (319-F)
- H. Concrete: Class IV (Drilled Shaft)
- I. Reinforcing Steel: Specification 415
- 4. Fabrication:
 - A. Welding:
 - a. Specification Section 460-6.4 and
 - b. AASHTO LRFD Specification for Structural Supports for Highway Signs, Luminaires, and Traffic Signals Section 14.4.4
 - B. Poles:
 - a. Round or 16-sided (Min.)
 - b. Taper pole diameter at 0.14 inches per foot
 - c. Pole shaft may be up to three sections (using telescopic field splices)
 - d. Circumferentially welded pole shafts and laminated pole shafts are not permitted
 - e. Fabricate Pole longitudinal seam welds (2 maximum) with 60 percent minimum penetration or fusion welds except as follows:
 - i. Use a full-penetration groove weld within 6 inches of the circumferential tube-to-plate connection and ii. Use full-penetration groove welds on the female end section of telescopic (i.e., slip type) field
 - splices for a minimum length of 42 inches. C. Identification Tag: (Submit details for approval)

 - a. 2"x 4" (Max.) aluminum tag
 b. Locate on the inside of the pole and visible from the handhole
 c. Secure with 1/8" diameter stainless steel rivets or screws.
 d. Include the following information on the ID Tag:

 Financial Project ID

 - 2. Pole Type 3. Pole Height

 - 4. Manufacturers' Name 5. Yield Strength (Fy of Steel)
 - 6. Base Wall Thickness
 - D. Except for Anchor Bolts, bolt hole diameters are bolt diameter plus 1/16" and anchor bolts holes are
 - bolt diameter plus ½" (Max) prior to galvanizing. E. Hot Dip Galvanize after fabrication

5. Coating

- A. Galvanize Anchor Bolts, Nuts and Washers: ASTM F2329
- B. Hot Dip Galvanize all other steel items including plate washers: ASTM A123
- 6. Construction
 - A. Foundation: Specification 455 Drilled Shaft, except that payment is included in the cost of the Structure. B. After Installation: Place wire screen between top of foundation and bottom of baseplate in accordance with Specification 649-6.
- 7. Wind Speed by County:

130 MPH

Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

150 MPH

Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

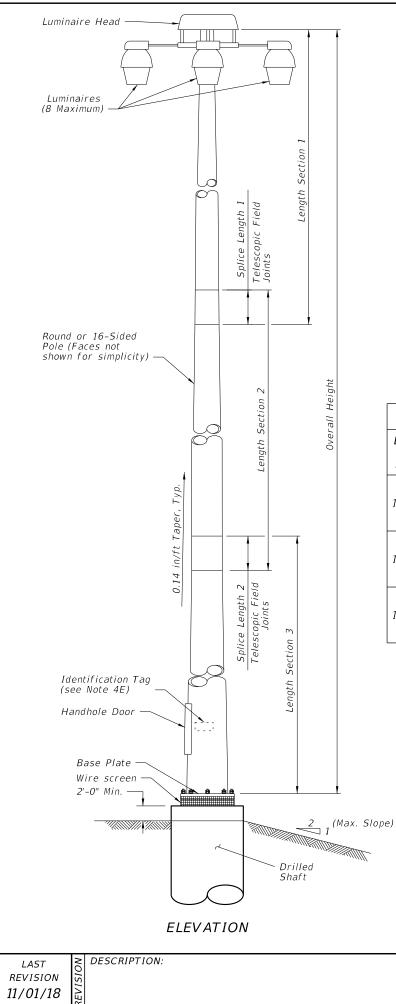
170 MPH

Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.



FY 2020-21 STANDARD PLANS S

TANDARD POLE DESIGN NOTES				
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POLE DESIGN TABLE*												
<u> </u>			SECTIO	N 1 (TOP)			SECTION	2		SECTION	3
Design Wind Speed	Pole Overall Height (ft)	Length	Wall Thickness (in.)	Minimum Splice Length 1	Base Dia. (in.)	Length	Wall Thickness (in.)	Minimum Splice Length 2	Base Dia. (in.)	Length	Wall Thickness (in.)	Base Dia (in.)
	80	41'-0"	0.250	2'-0"	11	42'-0"	0.250		16			_
130 mph	100	23'-0"	0.179	2'-0"	10	41'-0"	0.250	2'-6"	15	43'-0"	0.250	20
	120	41'-0"	0.250	2'-0''	12	43'-0"	0.250	2'-9"	17	43'-0"	0.313	22
	80	41'-0''	0.250	2'-0''	11	42'-0"	0.313		16	—	—	—
150 mph	100	23'-0"	0.179	2'-0"	10	41'-0"	0.250	2'-6"	15	43'-0"	0.313	20
	120	41'-0"	0.250	2'-6"	16	43'-0"	0.250	3'-0"	21	44'-0''	0.375	26
	80	40'-0"	0.250	2'-3"	13	43'-0"	0.313		18			_
170 mph	100	23'-0"	0.250	2'-0"	11	42'-0"	0.313	2'-6"	16	44'-0''	0.375	21
	120	41'-0"	0.250	3'-0"	18	44'-0"	0.313	3'-6"	23	45'-0"	0.375	28

* Diameter Measured Flat to Flat

BASE PLATE AND BOLTS DESIGN TABLE							
Design Wind Speed	Pole Overall Height (ft)	Base Plate Diameter (in.)	Base Plate Thickness (in.)	Bolt Circle (in.)	No. Bolts	Bolt Diameter (in.)	Bolt Embedment (in.)
	80	30.0	3.000	23.0	8	1.75	38
130 mph	100	34.0	3.000	27.0	8	1.75	42
	120	38.0	3.875	30.0	8	2.00	48
	80	30.0	3.000	23.0	8	1.75	43
150 mph	100	36.0	3.875	28.0	8	2.00	47
	120	44.0	3.875	35.0	8	2.25	52
	80	32.0	3.000	25.0	8	1.75	47
170 mph	100	37.0	3.000	29.0	8	2.00	54
	120	46.0	3.875	37.0	10	2.25	58

SHAFT DESIGN TABLE					
Design Wind Speed	Pole Overall Height (ft)	Shaft Diameter	Shaft Length	Longitudinal Reinforcement	
	80	4'-0''	13'-0"	14-#11	
130 mph	100	4'-6"	14'-0''	16-#11	
	120	4'-6"	16'-0"	16-#11	
	80	4'-0''	14'-0''	14-#11	
150 mph	100	4'-6"	16'-0"	16-#11	
	120	5'-0''	18'-0''	18-#11	
	80	4'-6"	15'-0"	16-#11	
170 mph	100	4'-6"	17'-0"	16-#11	
	120	5'-0''	20'-0"	18-#11	

NOTE:

Shaft Design Table Shaft Length is based on level ground (flatter than 1:5). Increase the shaft depth in accordance with the Additional Shaft Depth Due to Ground Slope table for foundations with slopes 1:5 and steeper. Use the higher value for slope or diameter values that fall between those shown on the table.

ADDITIONAL SHAFT DEPTH DUE TO GROUND SLOPE				
Ground Slope	4'-0" Shaft Diameter	5'-0" Shaft Diameter		
1:5	3'-0"	4'-0''		
1:4	4'-0"	5'-0"		
1:3	5'-0''	6'-0''		
1:2	7'-0"	9'-0''		

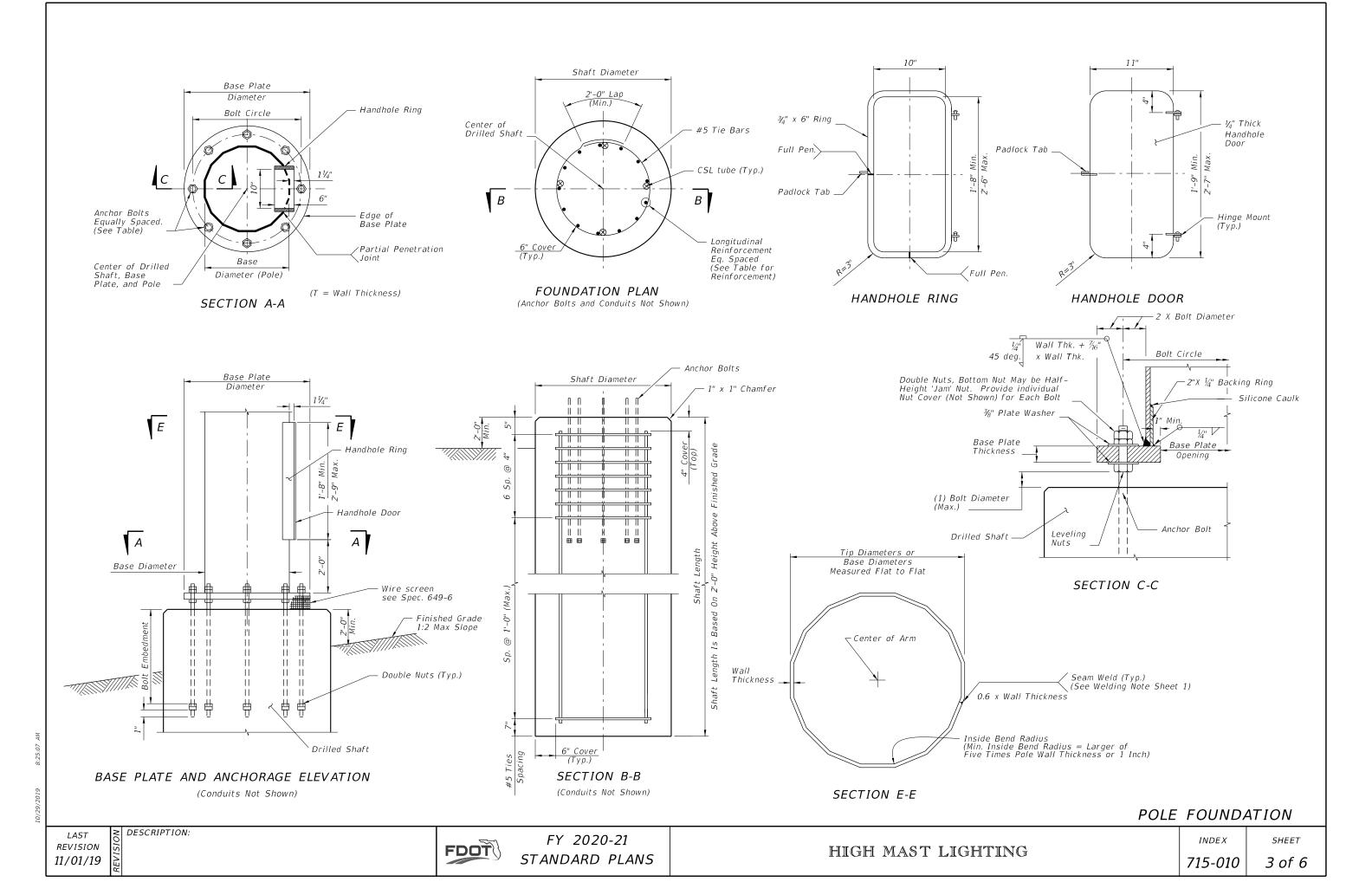
FY 2020-21 FDOT

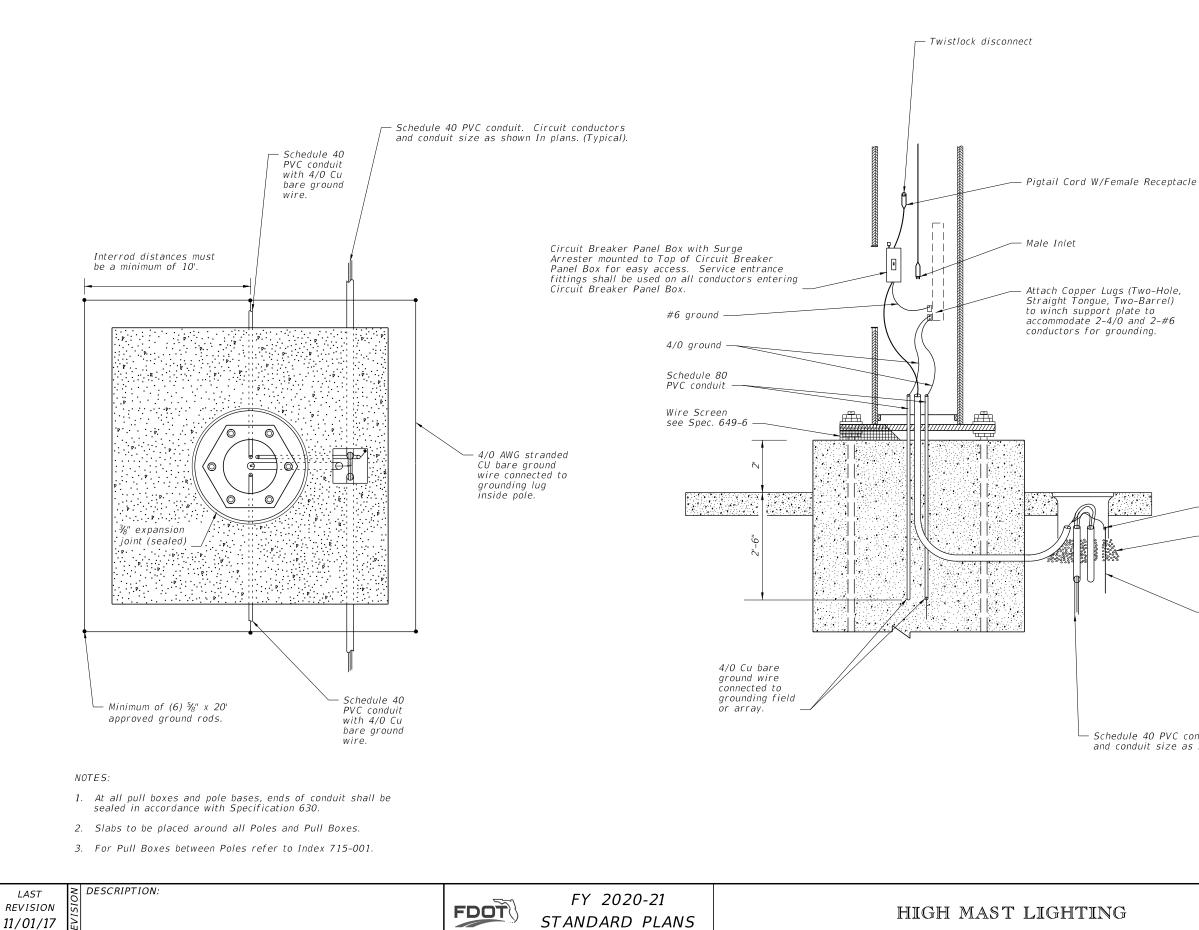
STANDARD PLANS

HIGH MAST LIGHTING

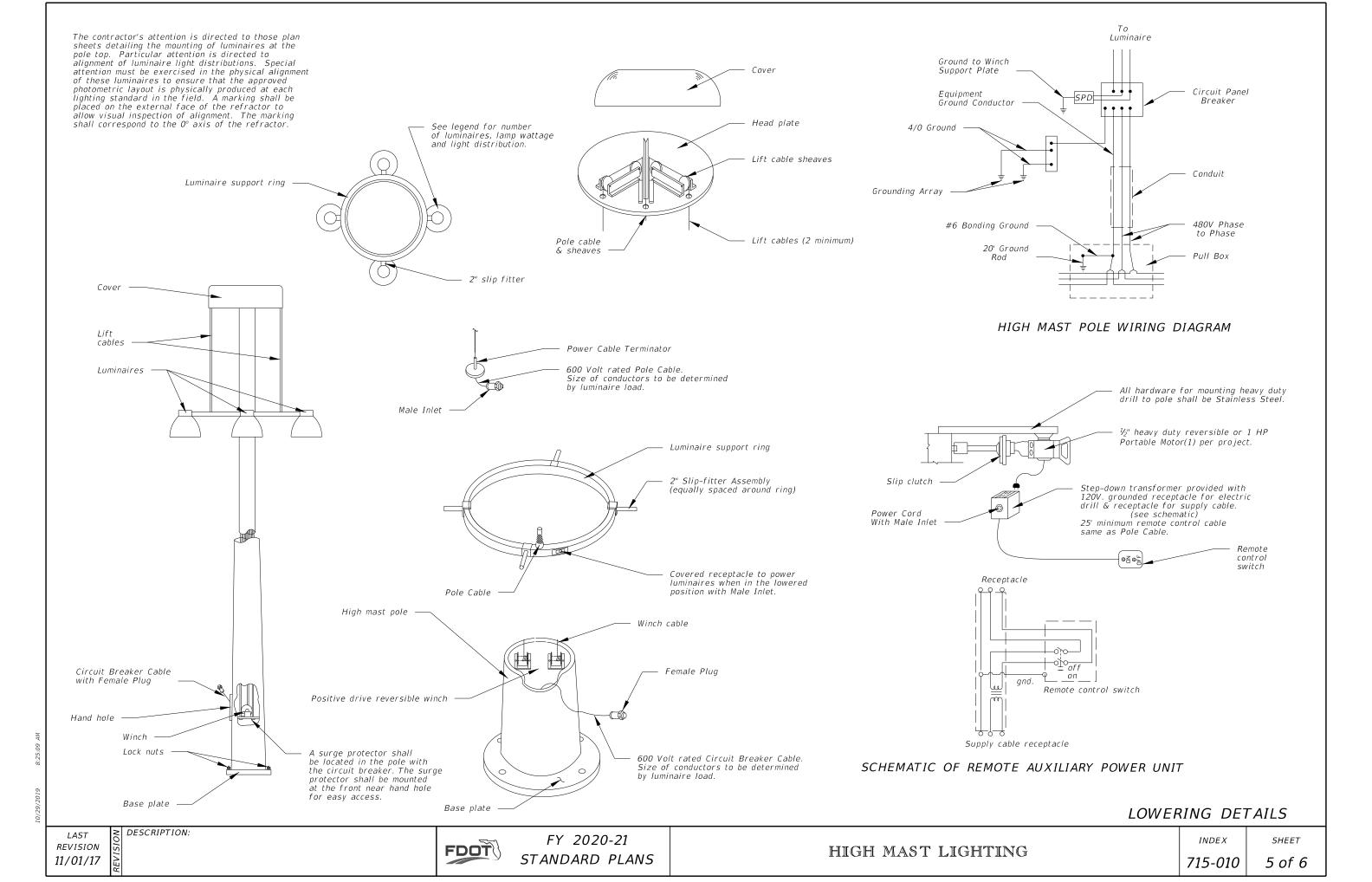
POLE DESIGN TABLES

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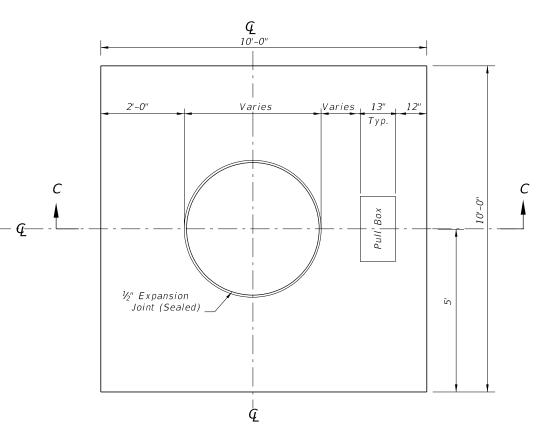


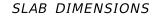
#6 Bonding Groun	d					
12" bed of pearoc crushed stone for	k or drainage.					
U L approved ground rod 5%" diameter 20' long copper clad with approved ground connection.						
40 PVC conduit. Circuit conductors uit size as shown in plans. (Typical).						
WIF	RING DE	TAILS				
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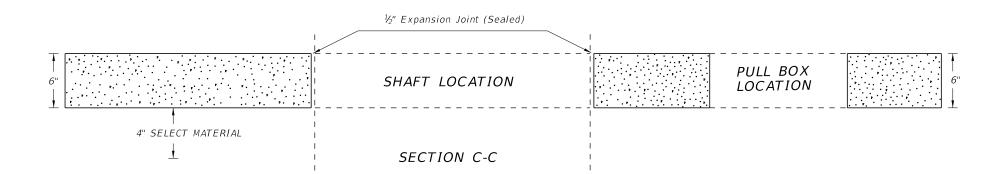


NOTES:

- 1. Use compacted select material in accordance with Index 120-001.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- 4. The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
- 7. The expansion joint shall consist of $\frac{1}{2}$ " of closed-cell polyethylene foam expansion material. The top $\frac{1}{2}$ " of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Specification 932.







LAST REVISION 11/01/17

DESCRIPTION:



FY 2020-21 STANDARD PLANS

HIGH MAST LIGHTING



SLAB DETAILS

JLAD DLIAILJ		
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CROSSING SURFACES		
Туре	Definition	
С	Concrete	
R	Rubber	
RA	Rubber/Asphalt	
ТА	Timber/Asphalt	

STOP	ZONE	FOR	RUBBER	CROSSING

Design Speed (mph)	Zone Length (Distance From Stop)	
45 Or Less	250'	
50 - 55	350'	
60 - 65	500'	
70	600'	

Notes:

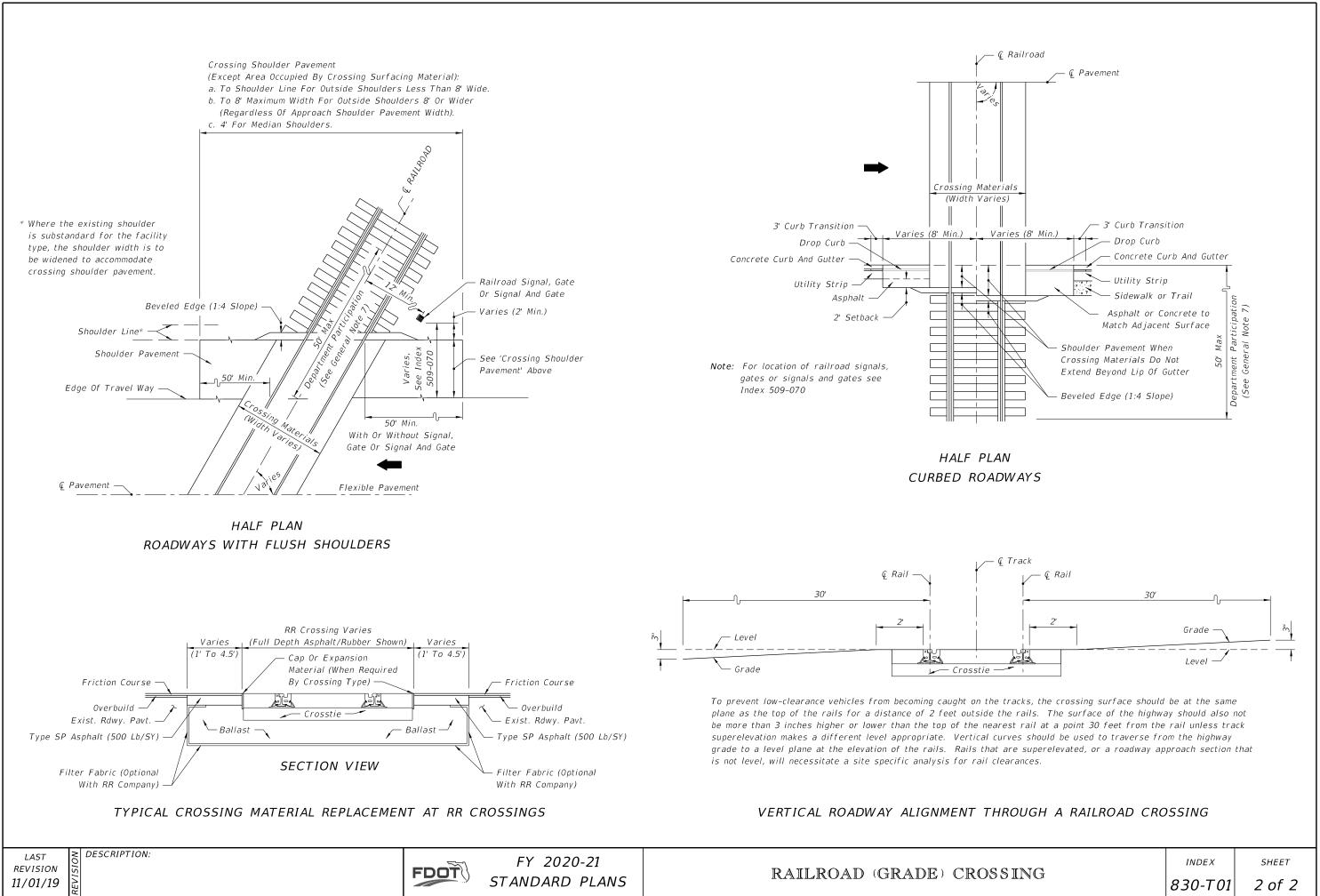
- 1. Type R Crossings are NOT to be used for multiple track crossings within zones for an existing or scheduled future vehicular stop. Zone lengths are charted above.
- 2. Single track Type R Crossings within the zones on the chart may be used unless engineering or safety considerations dictate otherwise.

GENERAL NOTES

- 1. The Railroad Company will furnish and install all track bed (ballast), crossties, rails, crossing surface panels and accessory components. All pavement material, including that through the crossing, will be furnished and installed by the Department or its Contractor, unless negotiated otherwise.
- 2. When a railroad grade crossing is located within the limits of a highway construction project, a transition pavement will be maintained at the approaches of the crossing to reduce vehicular impacts to the crossing. The transition pavement will be maintained as appropriate to protect the crossing from low clearance vehicles and vehicular impacts until the construction project is completed and the final highway surface is constructed.
- 3. The Central Rail Office will maintain a list of currently used Railroad Crossing Products and will periodically distribute the current list to the District Offices as the list is updated.
- 4. The Railroad Company shall submit engineering drawings for the proposed crossing surface type to the Construction Project Engineer and/or the District Rail Office for concurrence along with the List of Railroad Crossing Products. The approved engineering drawings of the crossing surface type shall be made a part of the installation agreement.
- 5. Sidewalks shall be constructed through the crossing between approach sidewalks of the crossing. Sidewalks shall be constructed with appropriate material to allow unobstructed travel through the crossing in accordance with ADA requirements.
- 6. Install pavement in accordance with the Specifications.
- 7. The Department will participate in crossing work, that requires adjustments to rail outside of the crossing, no more than 50 feet from the edge of the travel way.



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