2. Materials (Aluminum):

Sheets and Plates: ASTM B209 Alloy 6061-T6
B. Standard Structural Shapes: ASTM B308 Alloy 6061 -T6
C. Extruded Shapes: ASTM B221 Alloy 6061 -T6
D. For Bolts, Nuts, and Washers requirements see

Index 700-020 or 700-030.
3. Fabrication:
A. See sign layout sheet for dimension "L" and sign face details in the Plans.
B. Round all sign corners.
4. For right exits, install the Exit Numbering Panel to the top right side of the Highway Sign
5. For left exits, install the Exit Numbering Panel to the top left side of the Highway Sign.


Overhead Sign (See Index 700-030)
Multi-Column Ground Sign (See Index 700-020)
back elevation
SIDE ELEVATION


