NOTES:
1. Work with Indexes 700-020 and 700-030.

2. Materials (Aluminum):
   A. Sheets and Plates: ASTM B209 Alloy 6061-T6
   B. Standard Structural Shapes: ASTM B308 Alloy 6061-T6
   C. Extruded Shapes: ASTM B221 Alloy 6061-T6
   D. For Bolts, Nuts, and Washers requirements see Index 700-020 or 700-030.

3. Fabrication:
   A. See sign layout sheet for dimension "L" and sign face details in the Plans.
   B. Round all sign corners.

4. For right exits, install the Exit Numbering Panel to the top right side of the Highway Sign.

5. For left exits, install the Exit Numbering Panel to the top left side of the Highway Sign.

3'-0" Max
58% "L"
Exit Number Panel
(1/8" Thick Min.)

Bolt Exit Sign to Zee at 1'-0" Max. Spacing
Zee 1.75 x 1.75 x 1.08

Exit Number Panel

Bolt Vertical Hanger to Horizontal Wind Beam

Vertical Hanger or Column

Overhead Sign

Overhead Sign (See Index 700-030)
Multi-Column Ground Sign (See Index 700-020)