GENERAL NOTES:

- 1. Work this Index with Specification 700.
- 2. Shop Drawings are required:
- A. Provide length as shown in the Plans
- B. Design in accordance with AISC, AASHTO, and OSHA requirements
- B. Do not start fabrication until the shop drawings are approved
- 3. Catwalk hangers must be positioned to avoid conflicts with the sign structure truss and gusset plates. Place walkway close to the sign with a maximum open distance from walkway grate to DMS sign of $\frac{1}{2}$ ".
- 4. Maximum spacing of Catwalk hanger supports is 5'-0". Cantilever ends of grating is 8".
- 5. Galvanized steel catwalk grating meeting the requirements of Specification 504–2.3. Must Support a 90 psf load and have a 3¹/₂" minimum toe kick. Attach grating in accordance with the manufacturer's instructions using stainless steel or galvanized fasteners.
- 6. Supply and install an OSHA 1910 compliant, self closing, corrosion resistant safety gate.
- 7. Chain link fabric options (2" mesh with knuckled selvage top and bottom for all options):
 - A. AASHTO M181 Type I Zinc Coated Steel, No. 9 gage (coated wire diameter), coated at the rate of 1.8 oz/ft². (M181 Class D 2.0 oz./ft². modified to 1.8 oz./ft².).
 - B. AASHTO M181 Type II –Aluminum Coated Steel, No. 9 gage (coated wire diameter), coated at the rate of 0.40 oz./ft².
- 8. Install 2" NPS (Sch. 40) guiderail and posts: ASTM A53 Grade B for standard weight pipe.

9. Welding:

E70XX

10. Materials:

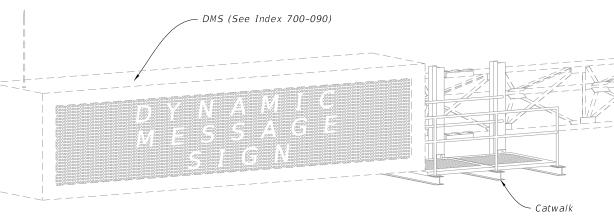
- A. Steel Plates ASTM A 36 or A709 Grade 36.
- B. W- Sections: ASTM A572 Grade 36 or 50.
- C. Steel Pipe Railings or Structural Tubing: Specification 962
- D. High Strength Bolts, Nuts and Washers: Specification 962
- E. U-Bolts, nuts and washers: Specification 962

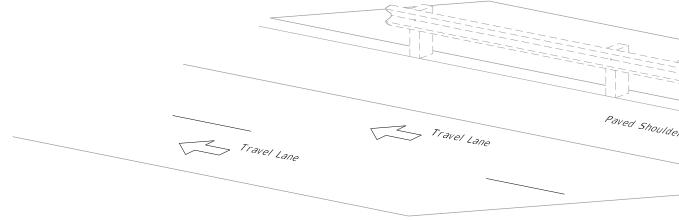
11. Coatings/Galvanizing:

Hot dip galvanize support frame after fabrication and galvanize non-stainless steel fasteners in accordance with Specification 962.

TABLE OF CONTENTS:					
Sheet	Description				
1	General Notes and Content				
2	General Assembly and Fixed Base Details				

3 Walkway Support Details







LAST	NC	DESCRIPTION:
REVISION	'SI(
11/01/19	REVI	



FY 2020-21 STANDARD PLANS

CATWALK DETAILS

See Index	Sign Structure 700-040)	
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