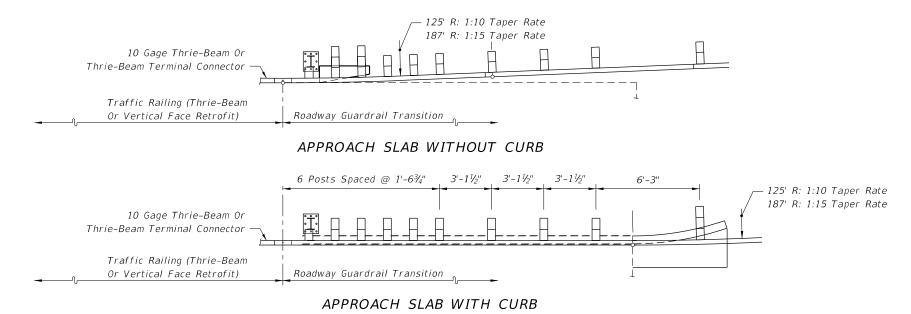
SPECIAL STEEL POST FOR ROADWAY THRIE-BEAM
TRANSITIONS TO BRIDGE TRAFFIC RAILING RETROFITS

Anchor Hole

Ø Bolt Holes

TOP VIEW



SIDE VIEW

Longitudinal Location Of Transition Blocks And Curb End Flares Will Vary With Scheme Type

PARTIAL PLAN VIEWS

GENERAL NOTES

- 1. This index provides guardrail transition details for approach and trailing end guardrail connections to existing bridges, including details for connecting to traffic railing retrofits and safety shape barriers on existing bridges. Sheets 1 through 26 apply to bridges with retrofitted traffic railings (Sheet 26 shows the trailing end guardrail connections). Sheets 27 and 28 apply to bridges with safety shape traffic railing, and they provide approach and trailing end transition connection details for guardrail. Construct these guardrail transitions and connections where called for in the plans.
- 2. For miscellaneous guardrail components and construction details that are not provided in this Index, refer to Index 536-001.

NOTES FOR GUARDRAIL TRANSITIONS CONNECTING TO TRAFFIC RAILING RETROFITS ON EXISTING BRIDGES

- 1. The transition detail shown on this sheet shows (a) the standard post spacings within the typical thrie-beam approach transitions connecting to existing bridges with retrofit traffic railings, and (b) depict the typical alignments of the approach transitions.
- 2. The curb and gutter flare shown on this sheet is typical of flares that are to be constructed when approach slab curbs extend to the beginning of the slab, and where other treatment to curb blunt ends are not in place.
- 3. The special steel post for roadway thrie-beam transitions detailed on this sheet is specific to all transition applications on this index that require one or more steel posts.

The special steel post and base plate assembly shall be fabricated in accordance with Specification 967.

Anchor studs shall be fully threaded rods in accordance with ASTM F1554 Grade 36 or ASTM A193 Grade B7. All nuts shall be heavy hex in accordance with ASTM A563 or ASTM A19

4. Anchor studs and nuts shall be hot-dip zinc coated in accordance with the Specifications. After the nuts have been snug tightened, the anchor stud threads shall be single punch distorted immediately above the top nuts to prevent loosening of the nuts. Distorted threads shall be coated with a galvanizing compound in accordance with the Specifications.

Adhesive bonding material systems for anchors shall comply with Specification 937 and be installed in accordance with Specification 416.4. Nested beam extensions and points for terminal connector attachments will vary for traffic railing barrier vertical face retrofits. The plan views for the vertical face retrofit barriers show the primary configurations for each particular scheme. The associated pictorial views show the variations.

- 5. For installing thrie-beam terminal connector to traffic railing vertical face retrofits, see notations on Sheets 15 through 18 and the flag notation on Sheet 26.
- 6. Payment for connections to traffic railing vertical face retrofits are to be made under the contract unit price for Bridge Anchorage Assembly, EA., and shall be full compensation for bolt hole construction, terminal connector, terminal connector plate and bolts, nuts and washers.

GUARDRAIL TRANSITION ALIGNMENTS FOR BRIDGE THRIE-BEAM AND VERTICAL FACE TRAFFIC RAILING RETROFIT

LAST REVISION 11/01/19

DESCRIPTION:

FDOT

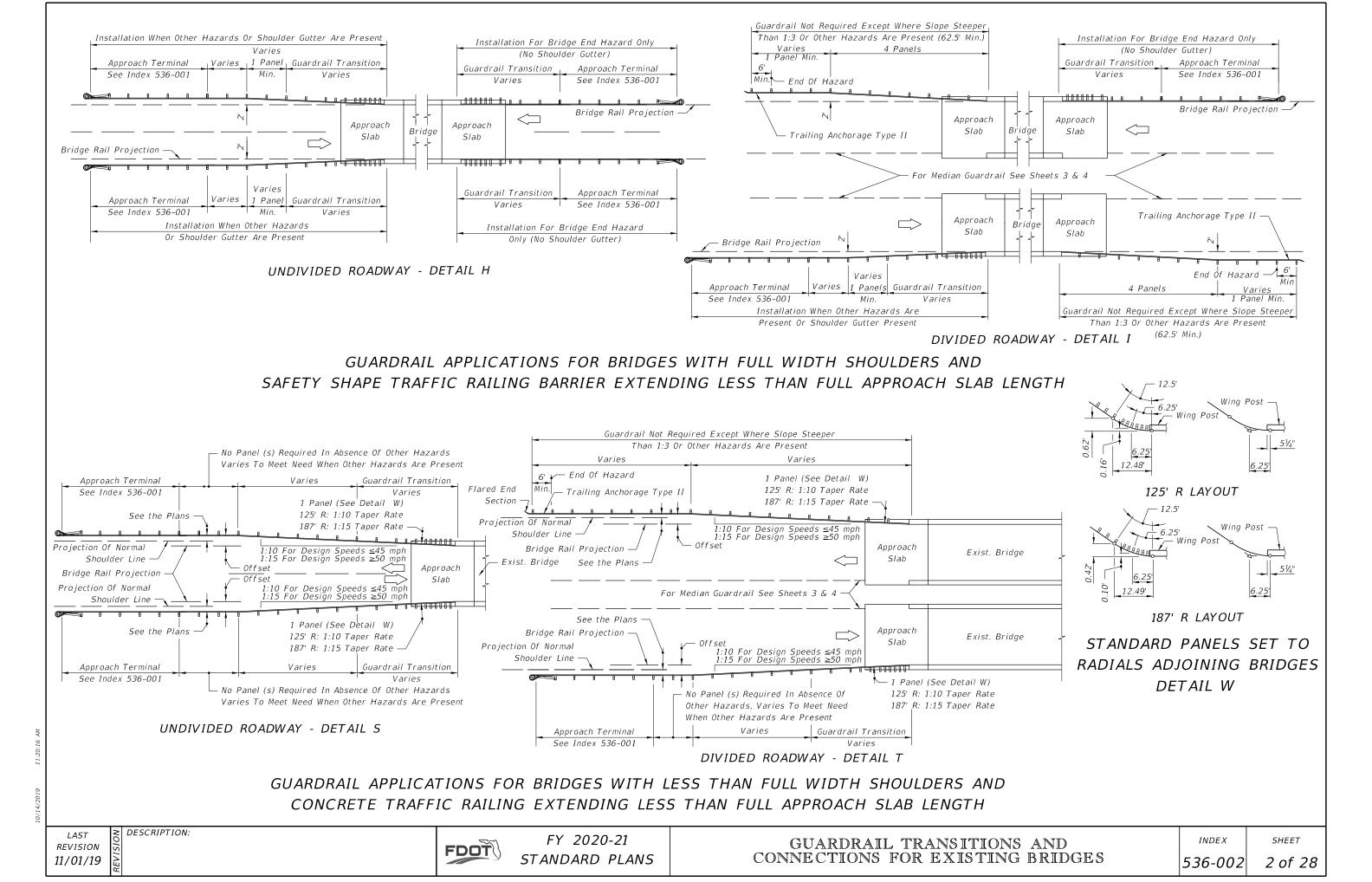
FY 2020-21 STANDARD PLANS

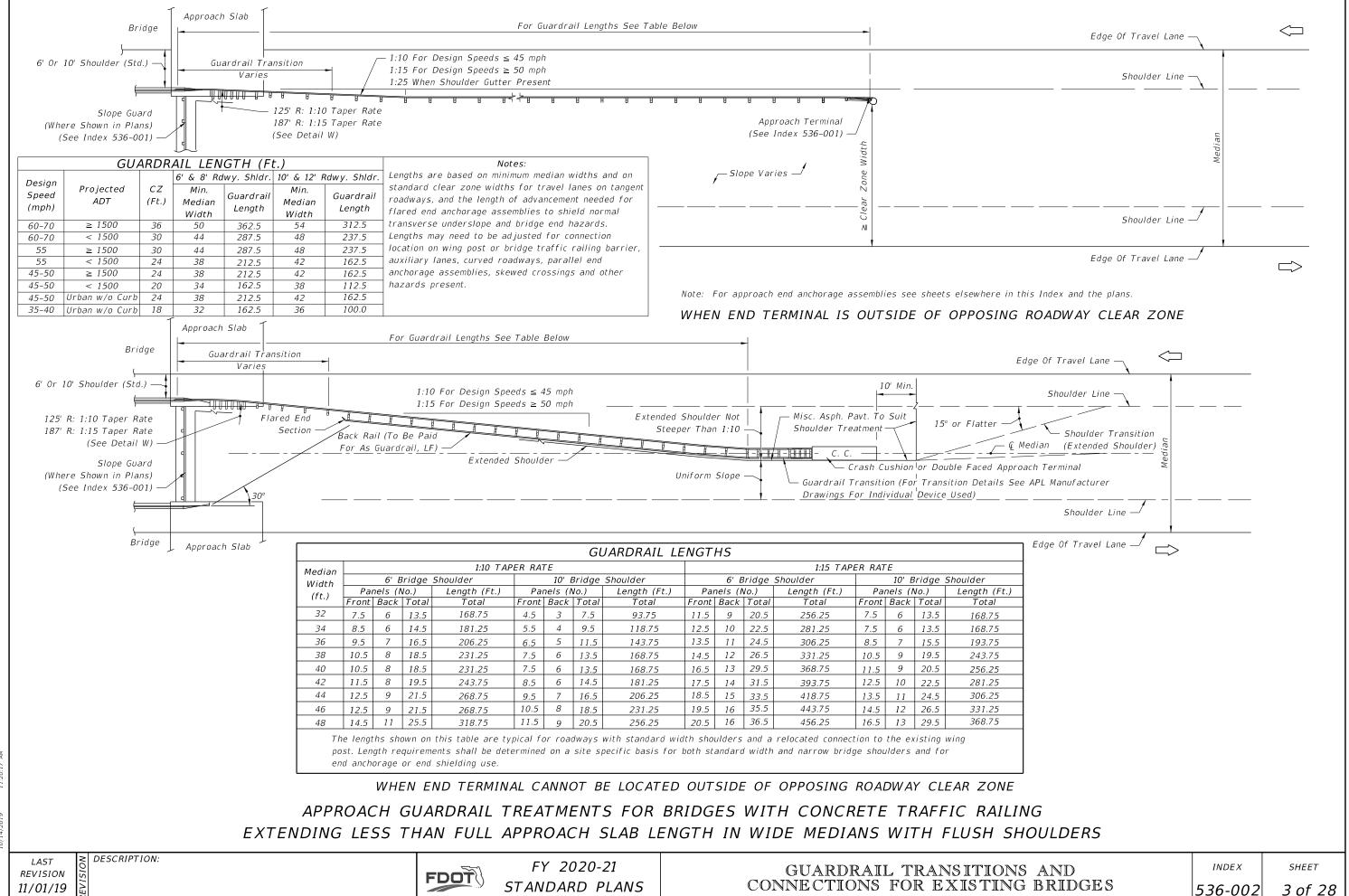
GUARDRAIL TRANSITIONS AND CONNECTIONS FOR EXISTING BRIDGES

INDEX

SHEET

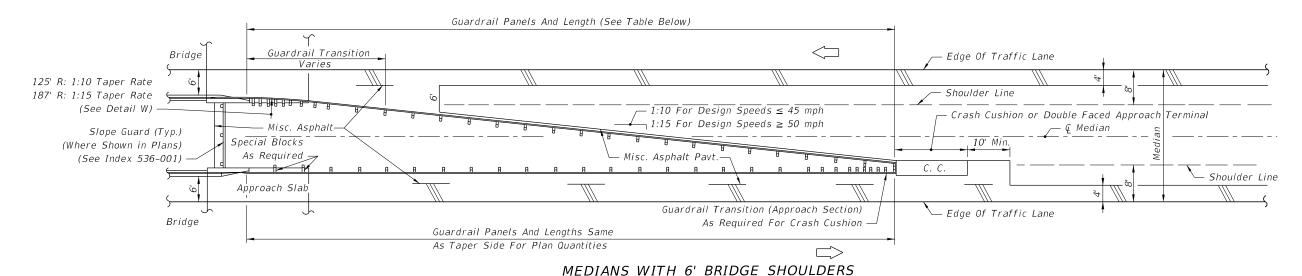
536-002 1 of 28





0,000

MEDIANS WITH 10' BRIDGE SHOULDERS



Note: The guardrail configurations shown apply only to parallel or near parallel bridges with open medians.

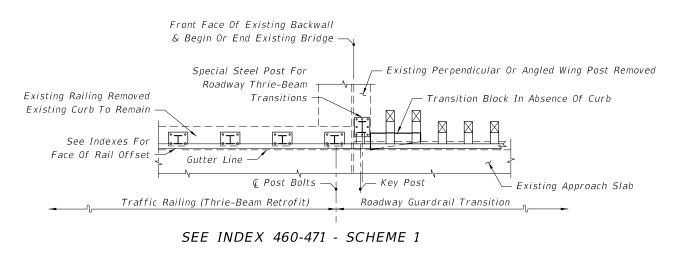
GUARDRAIL LENGTHS								
MEDIAN WIDTH (Ft.)	6' BRIDGE SHOULDERS				10' BRIDGE SHOULDERS			
	1:10 TAPER RATE		1:15 TAPER RATE		1:10 TAPER RATE		1:15 TAPER RATE	
	PANELS (No.)	LENGTH (Ft.)	PANELS (No.)	LENGTH (Ft.)	PANELS (No.)	LENGTH (Ft.)	PANELS (No.)	LENGTH (Ft.)
30	12.5	156.25	18.5	231.25	6.5	81.25	9.5	118.75
28	11.5	143.75	16.5	206.25	5.5	68.75	7.5	93.75
26	9.5	118.75	14.5	181.25	5.5*	68.75	5.5*	68.75
24	8.5	106.25	11.5	143.75	5.5*	68.75	5.5*	68.75

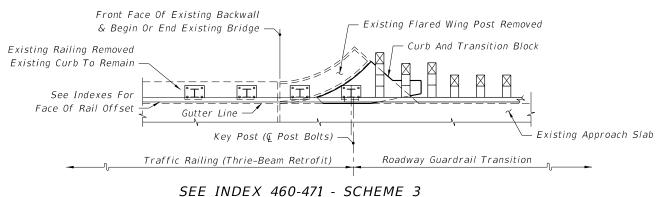
The lengths shown in this table are based on standard widths for roadway and bridge median shoulders. Length requirements for both standard width and narrow bridge shoulders and end anchorage or end shielding requirements shall be determined on a site specific basis. The number of panels may be reduced when installing a crash cushion more than 2.5' in width; see * below.

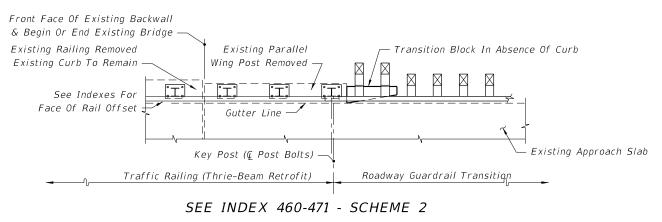
*Number shown is the minimum number of panels plus a W-Thrie beam transition panel; single faced guardrail must have a length of five (5) or more panels.

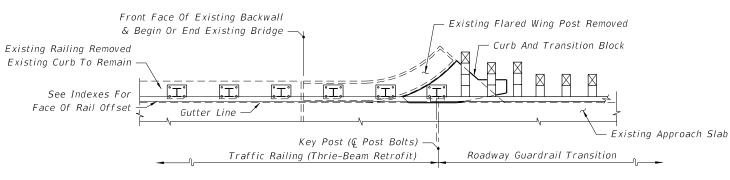
APPROACH GUARDRAIL TREATMENTS FOR BRIDGES WITH CONCRETE TRAFFIC RAILING EXTENDING LESS THAN FULL APPROACH SLAB LENGTH IN NARROW MEDIANS WITH FLUSH SHOULDERS

DESCRIPTION:









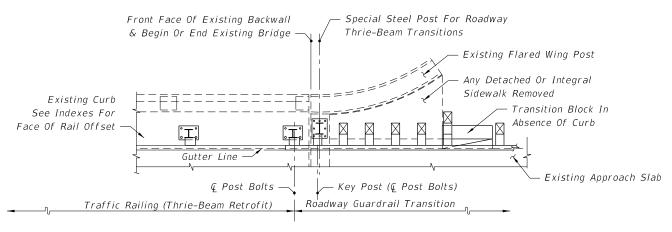
SEE INDEX 460-471 - SCHEME 3

PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

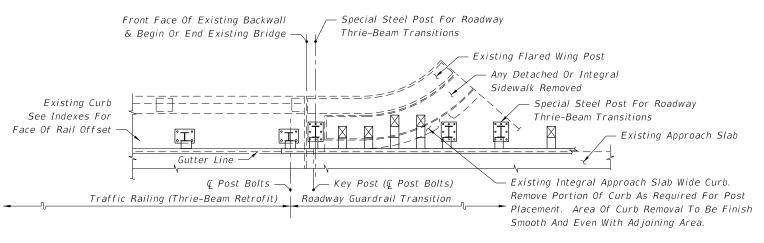
REVISION 11/01/19

DESCRIPTION:

SEE INDEXES 460-472 & 460-475 - SCHEME 2



SEE INDEXES 460-472 & 460-475 - SCHEME 2



SEE INDEXES 460-472 & 460-475 - SCHEME 2

PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS
FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

10/14/2019 11:20:20

LAST REVISION 11/01/19

DESCRIPTION:

Front Face Of Existing Backwall

Gutter Line

Traffic Railing (Thrie-Beam Retrofit)

Existing Curb

See Indexes For

Face Of Rail Offset

& Begin Or End Existing Bridge —

© Post Bolts -

SEE INDEXES 460-472 & 460-475 - SCHEME 1

FDOT

- Existing Perpendicular Or Angled Wing Post

Transition Block In Absence Of Curb

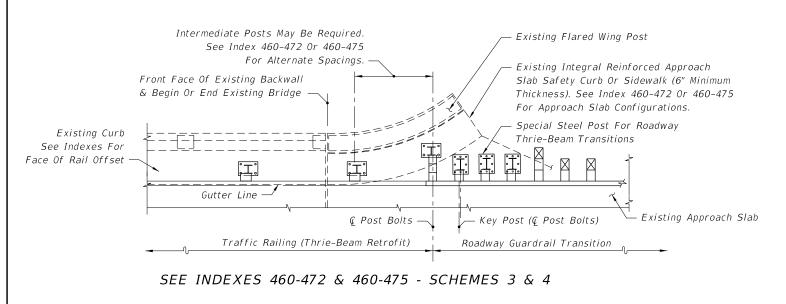
- Existing Approach Slab

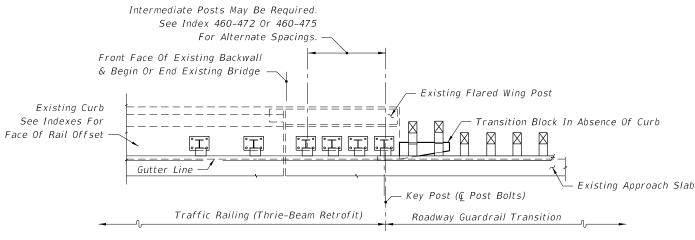
Special Steel Post For Roadway

Thrie-Beam Transitions

– Key Post (& Post Bolts)

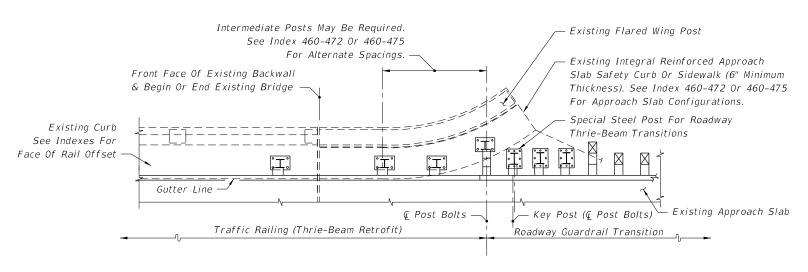
Roadway Guardrail Transition

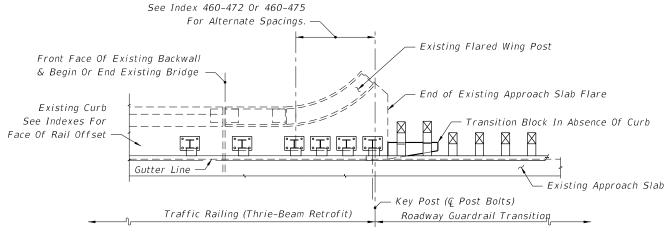




SEE INDEXES 460-472 & 460-475 - SCHEMES 5 & 6

Intermediate Posts May Be Required.





SEE INDEXES 460-472 & 460-475 - SCHEMES 3 & 4

SEE INDEXES 460-472 & 460-475 - SCHEMES 5 & 6

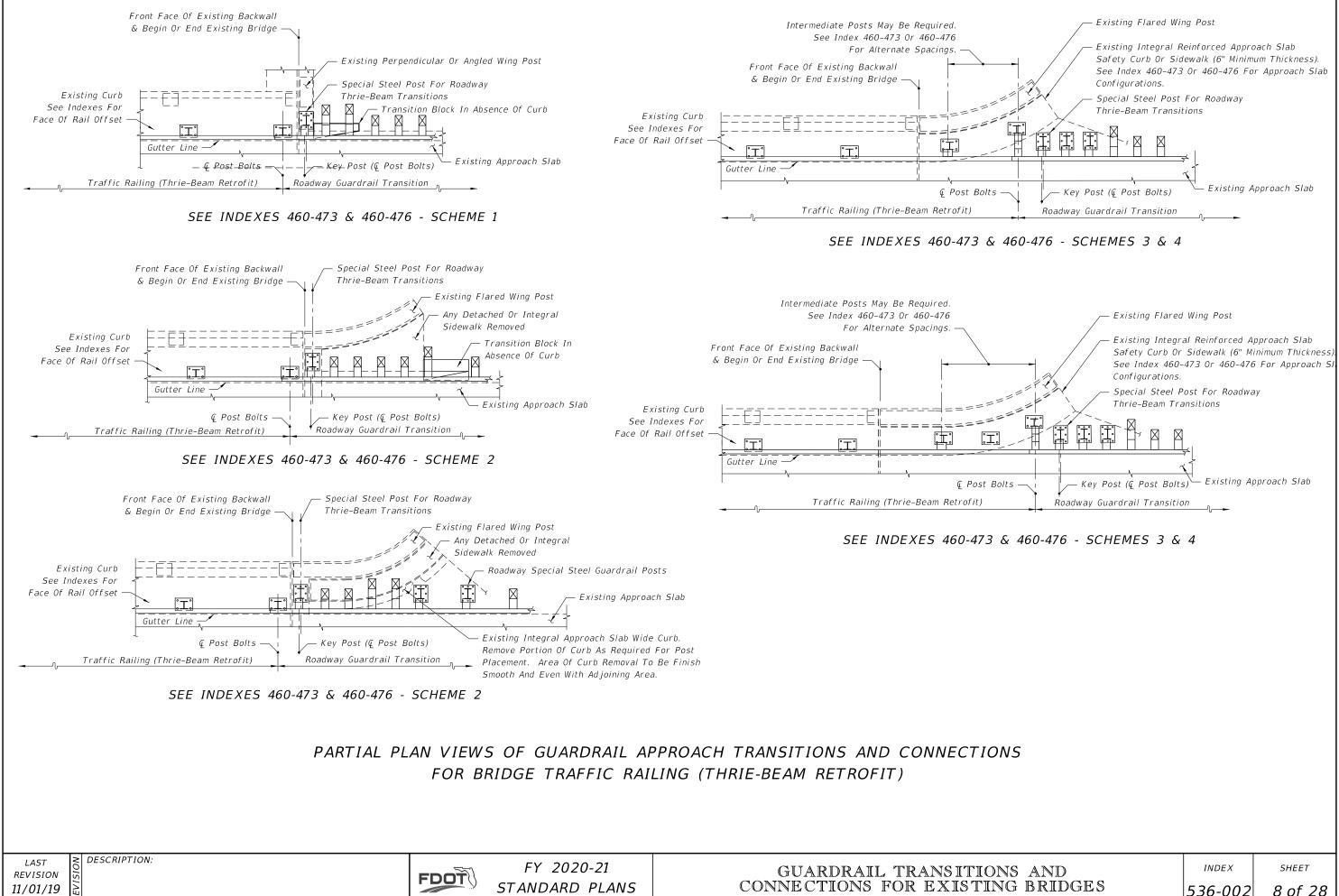
PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS
FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

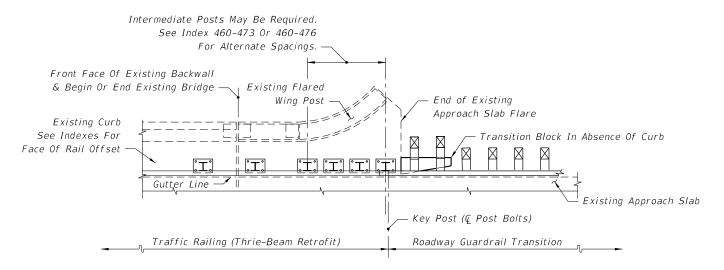
LAST REVISION 11/01/19

DESCRIPTION:

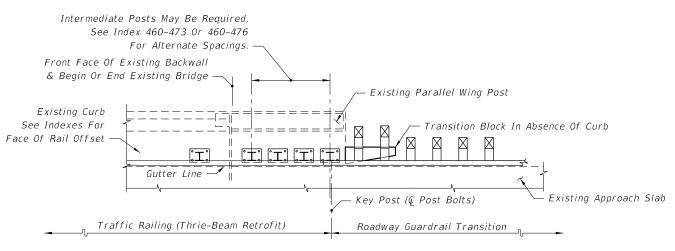


FY 2020-21 STANDARD PLANS





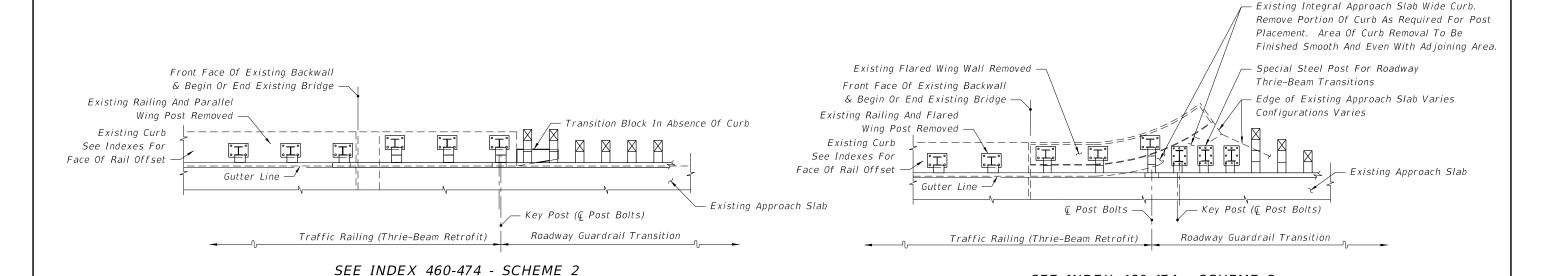
SEE INDEXES 460-473 & 460-476 - SCHEMES 5 & 6



SEE INDEXES 460-473 & 460-476 - SCHEMES 5 & 6

PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

SEE INDEX 460-474 - SCHEME 1



PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

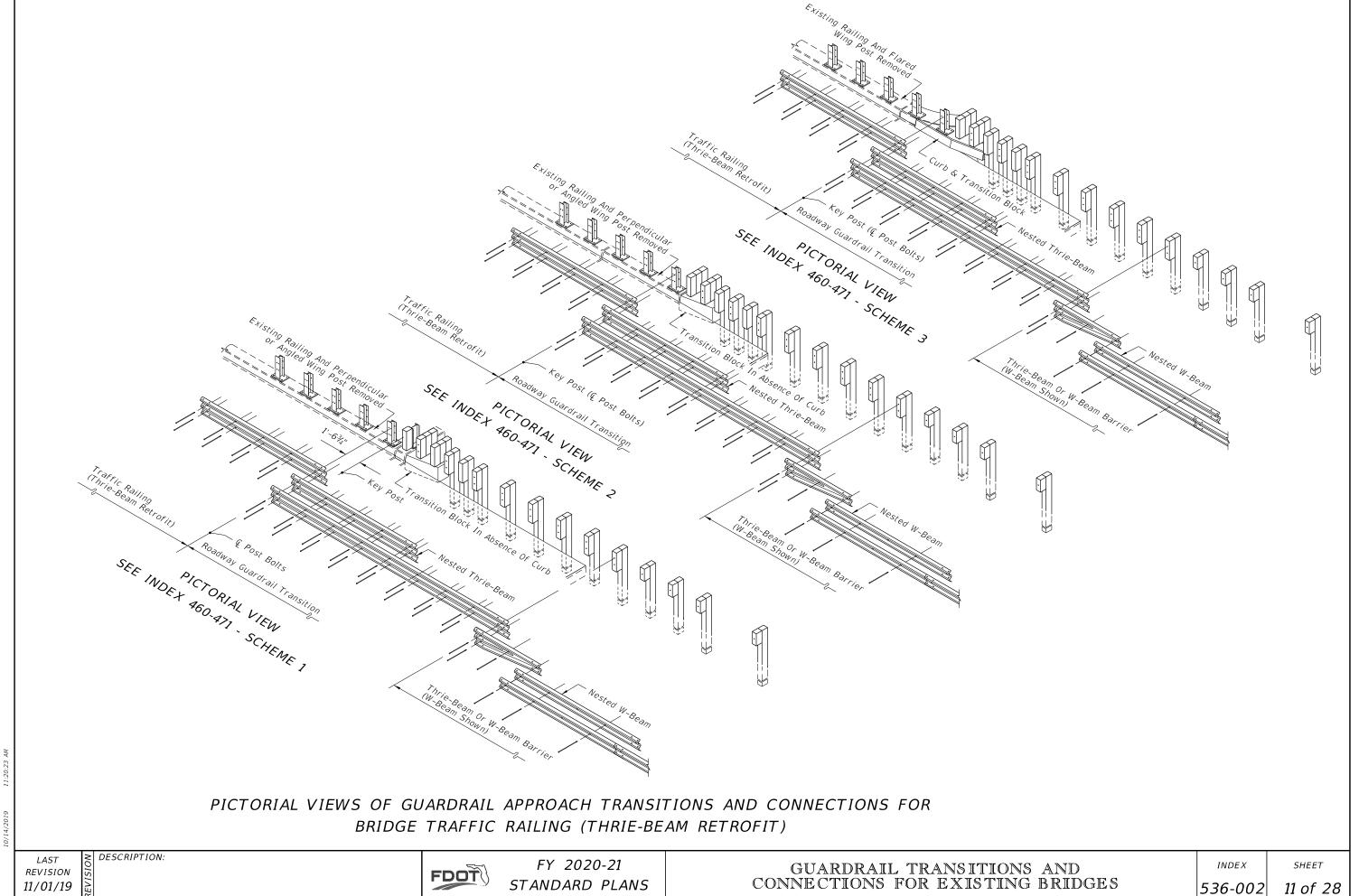
LAST REVISION 11/01/19

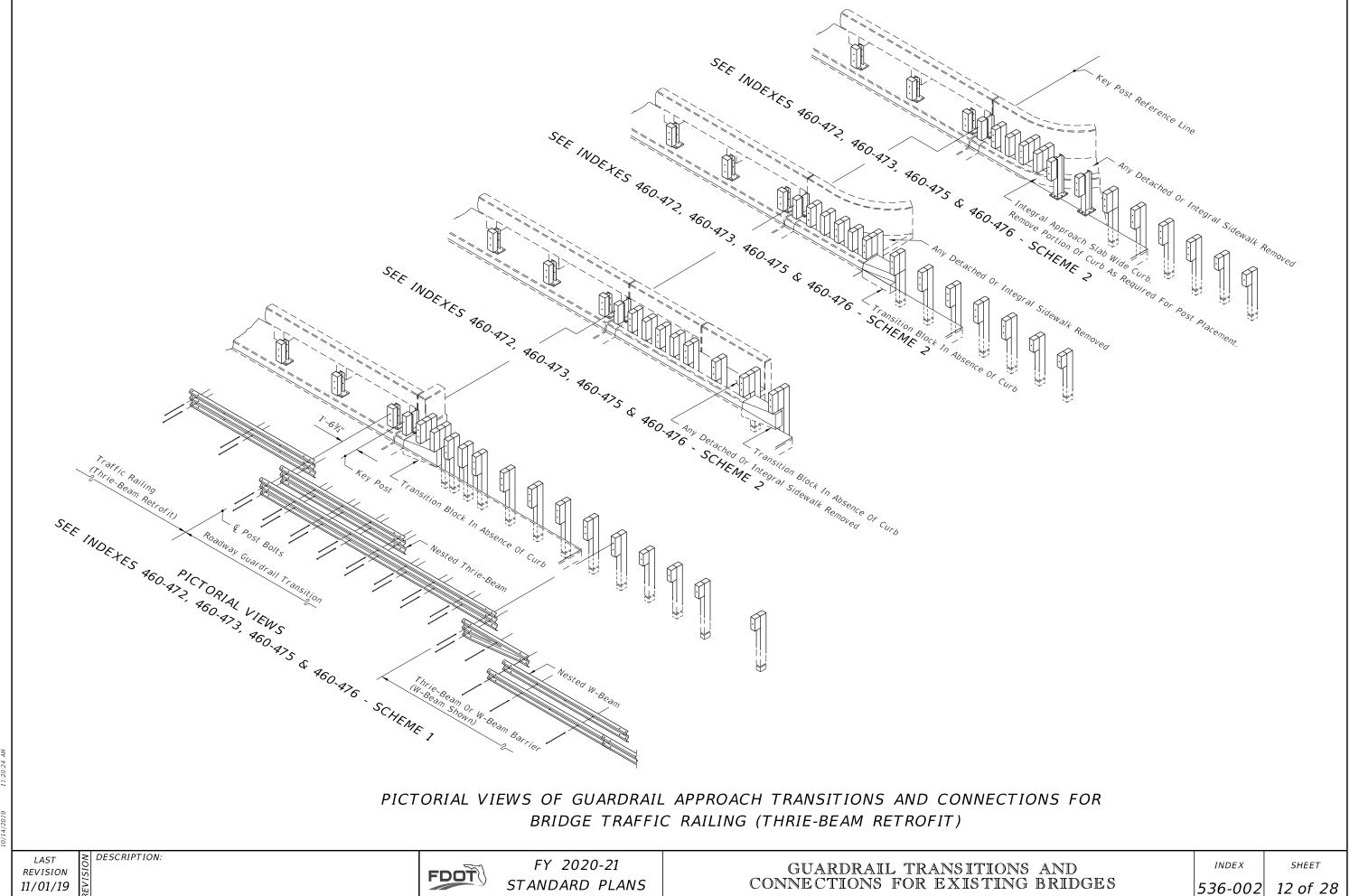
DESCRIPTION:

FDOT

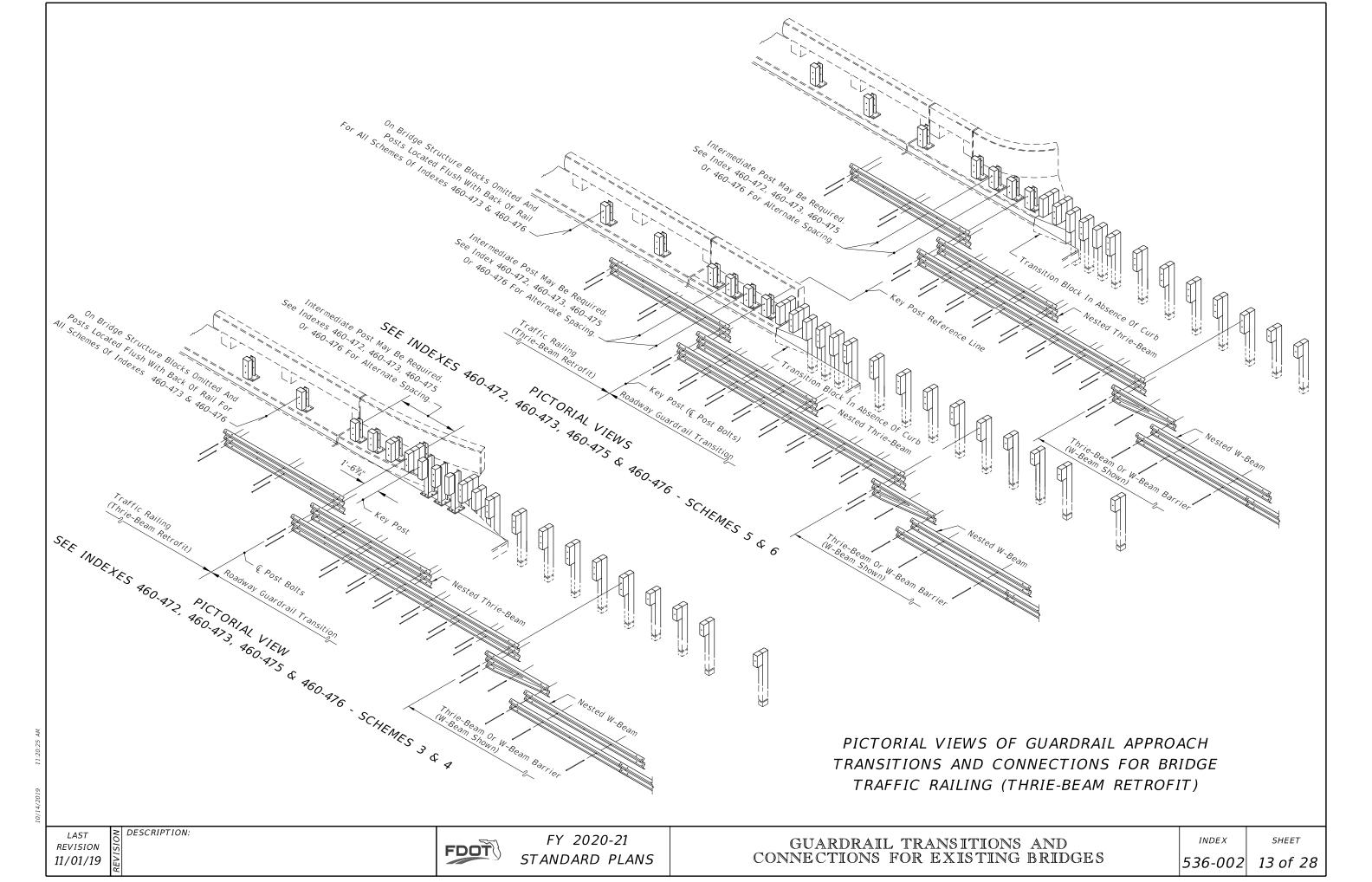
SEE INDEX 460-474 - SCHEME 3

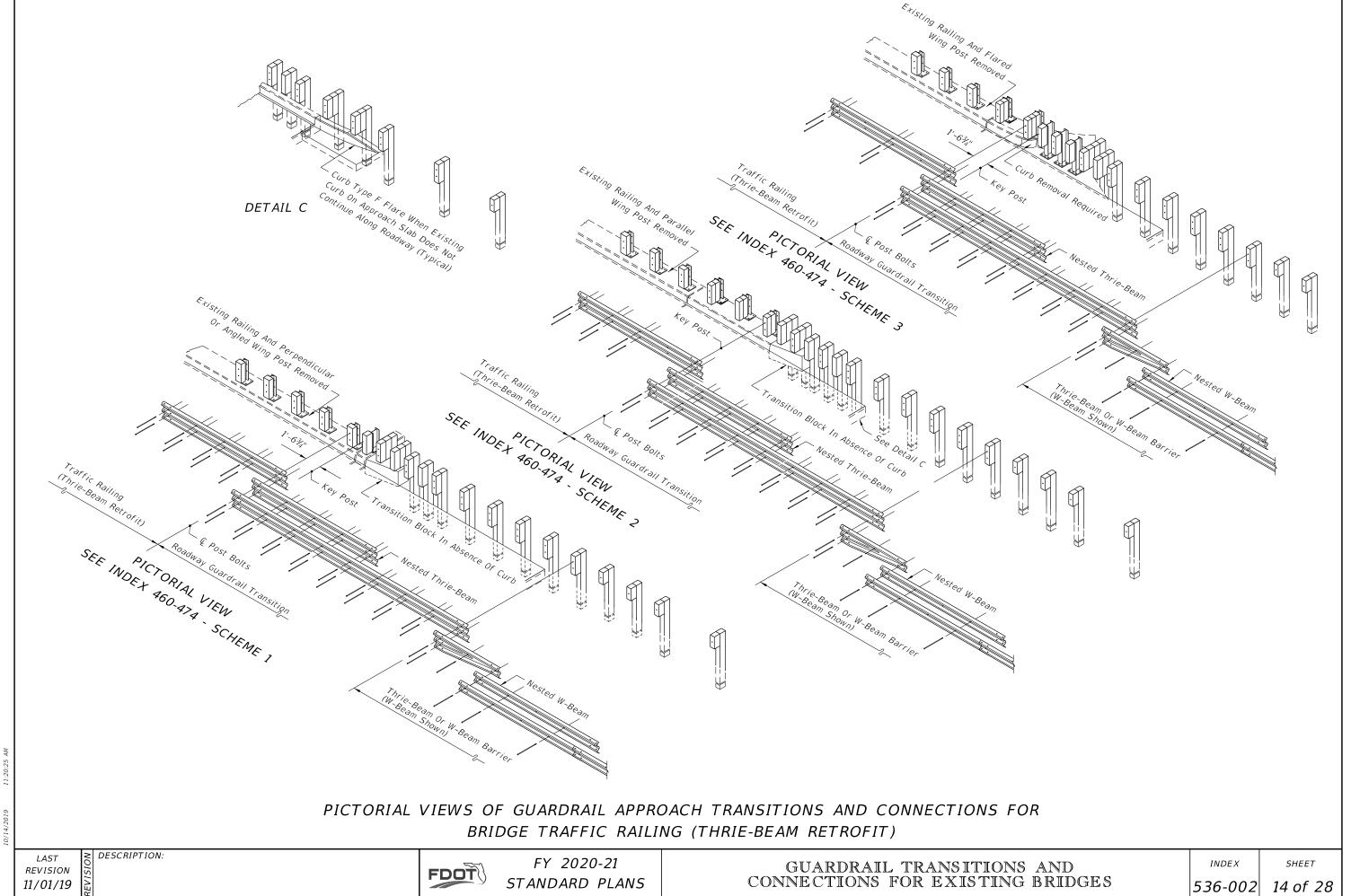
SEE INDEX 460-474 - SCHEME 3





STANDARD PLANS



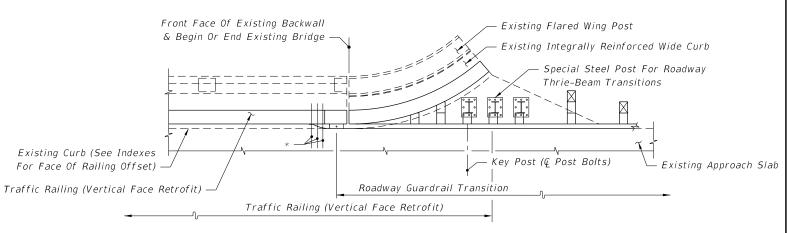


0,000,000

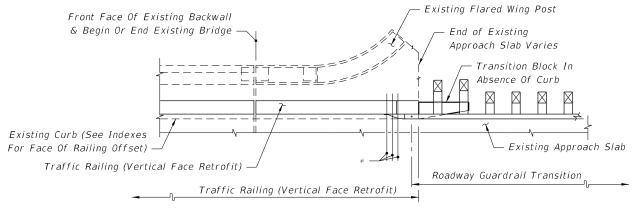
536-002

15 of 28

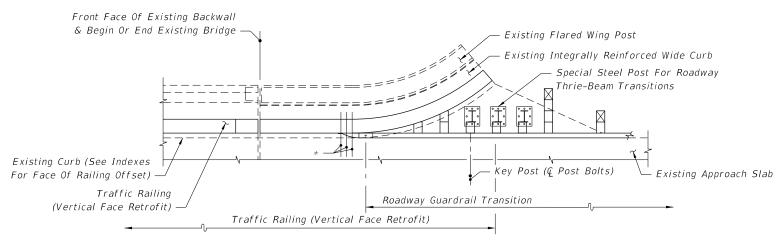
11/01/19



SEE INDEX 521-405 OR 521-482 - SCHEME 3



SEE INDEX 521-405 OR 521-482 - SCHEME 2



SEE INDEX 521-405 OR 521-482 - SCHEME 3

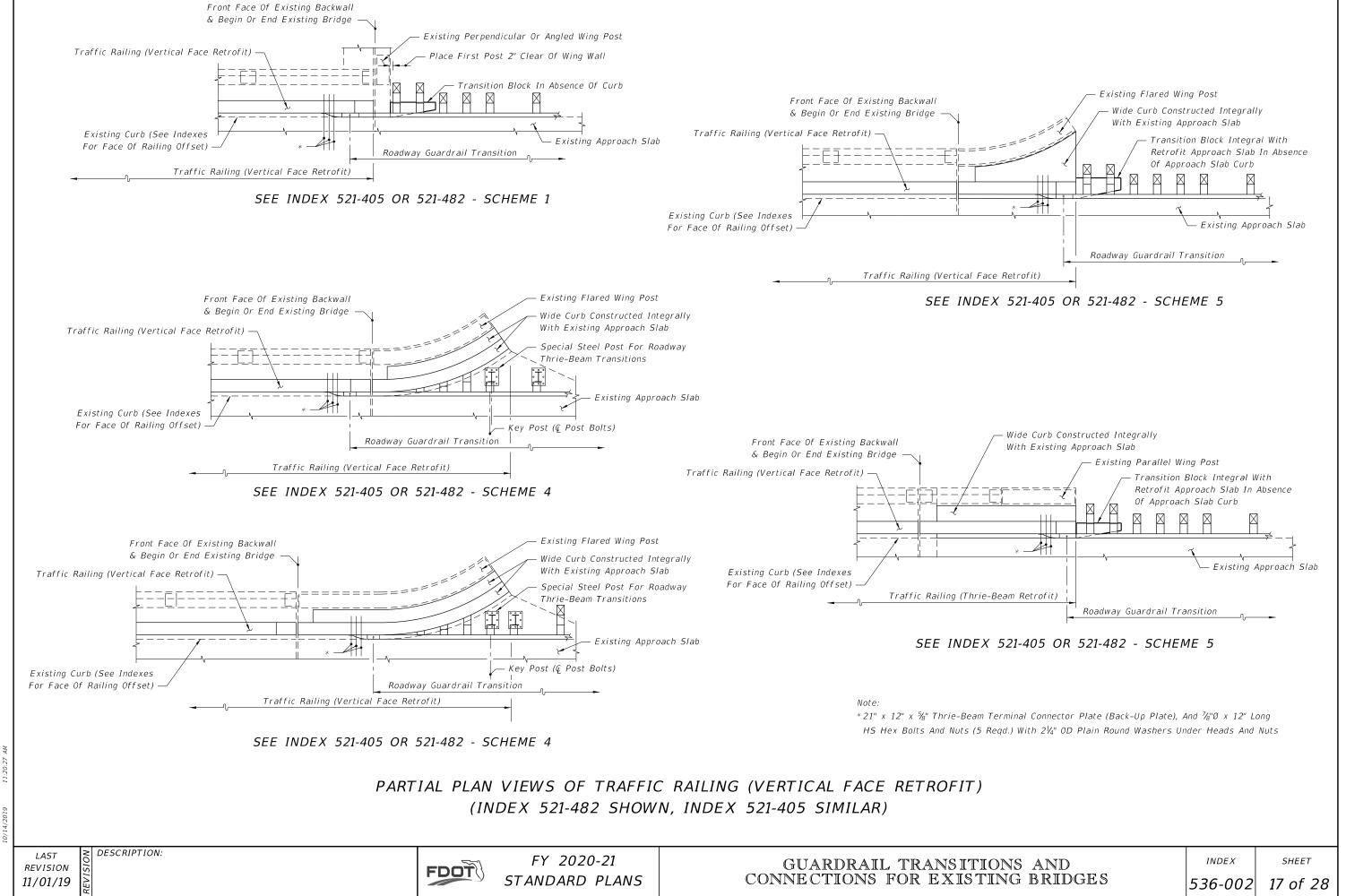
*21" x 12" x $\frac{5}{8}$ " Thrie-Beam Terminal Connector Plate (Back-Up Plate), And $\frac{7}{8}$ "Ø x 12" Long HS Hex Bolts And Nuts (5 Reqd.) With $2 lac{1}{4}$ " OD Plain Round Washers Under Heads And Nuts

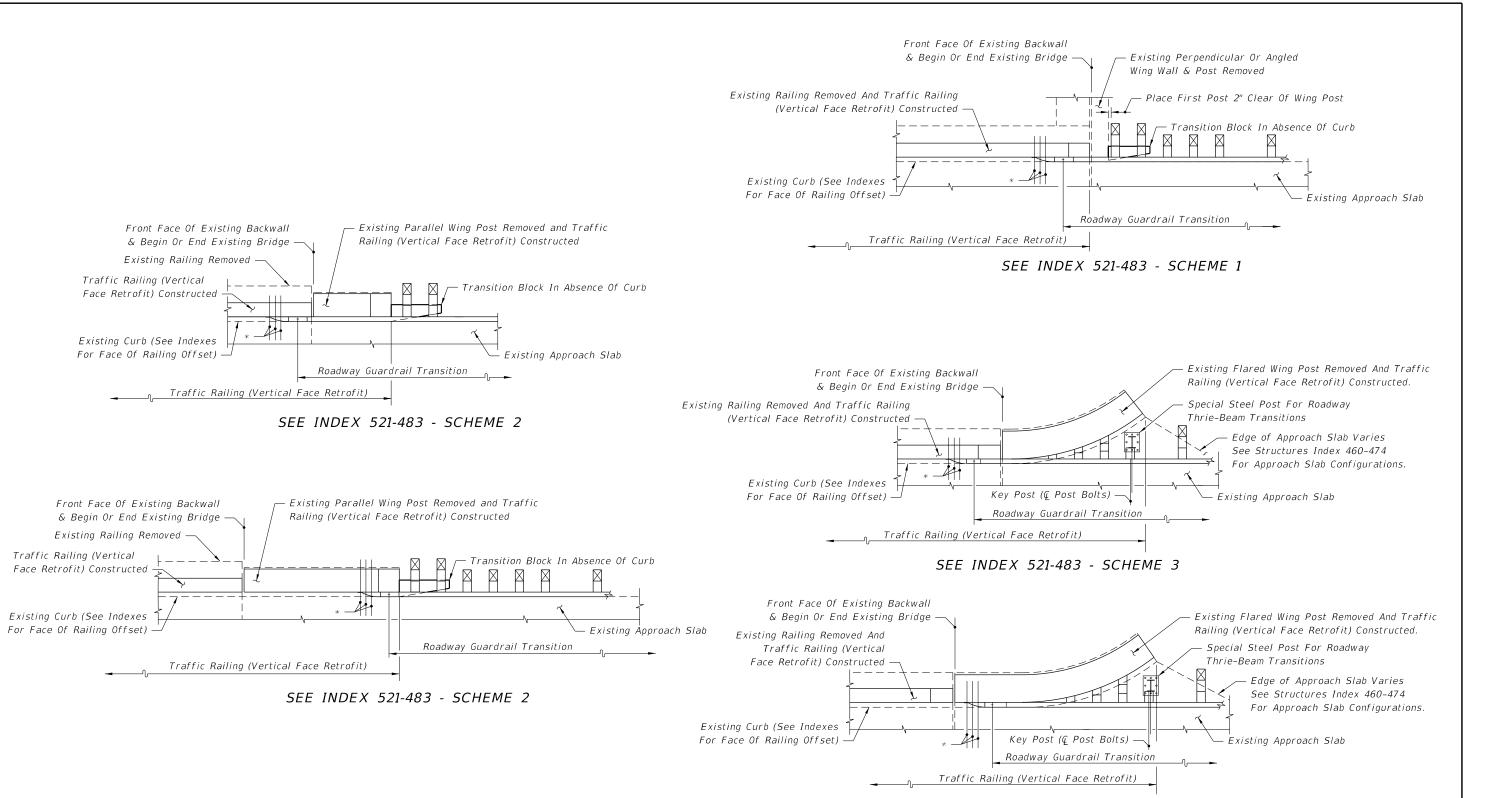
PARTIAL PLAN VIEWS OF TRAFFIC RAILING (VERTICAL FACE RETROFIT) (INDEX 521-482 SHOWN, INDEX 521-405 SIMILAR)

REVISION 11/01/19

DESCRIPTION:

FDOT





SEE INDEX 521-483 - SCHEME 3

*21" x 12" x ½" Thrie-Beam Terminal Connector Plate (Back-Up Plate), And ½"0 HS Hex Bolts And Nuts (12" Long For Scheme 1 And Length To Fit For Schemes 2 And 3) (5 Reqd.) With 2½" OD Plain Round Washers Under Heads And Nuts

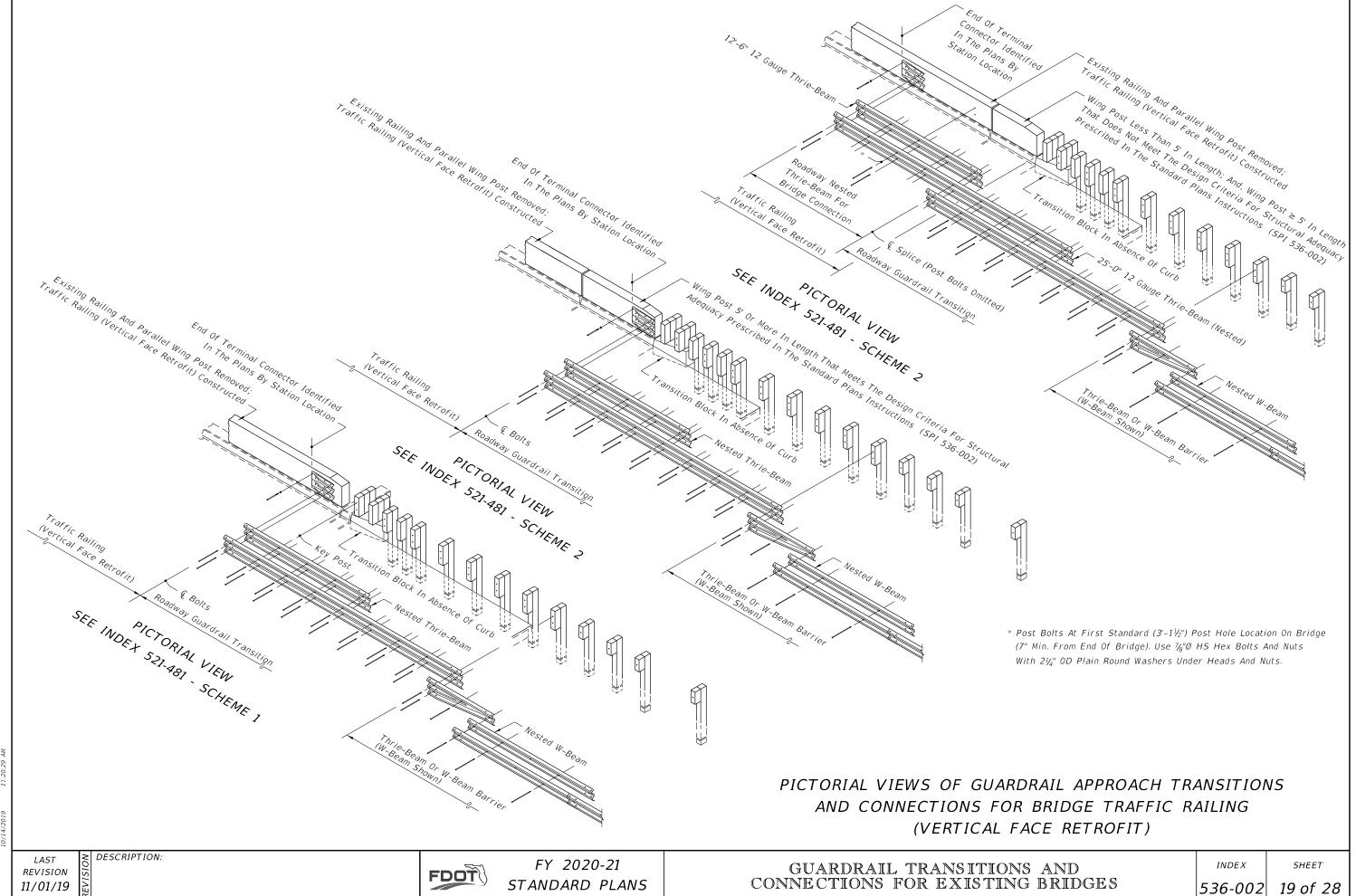
PARTIAL PLAN VIEWS OF TRAFFIC RAILING (VERTICAL FACE RETROFIT)

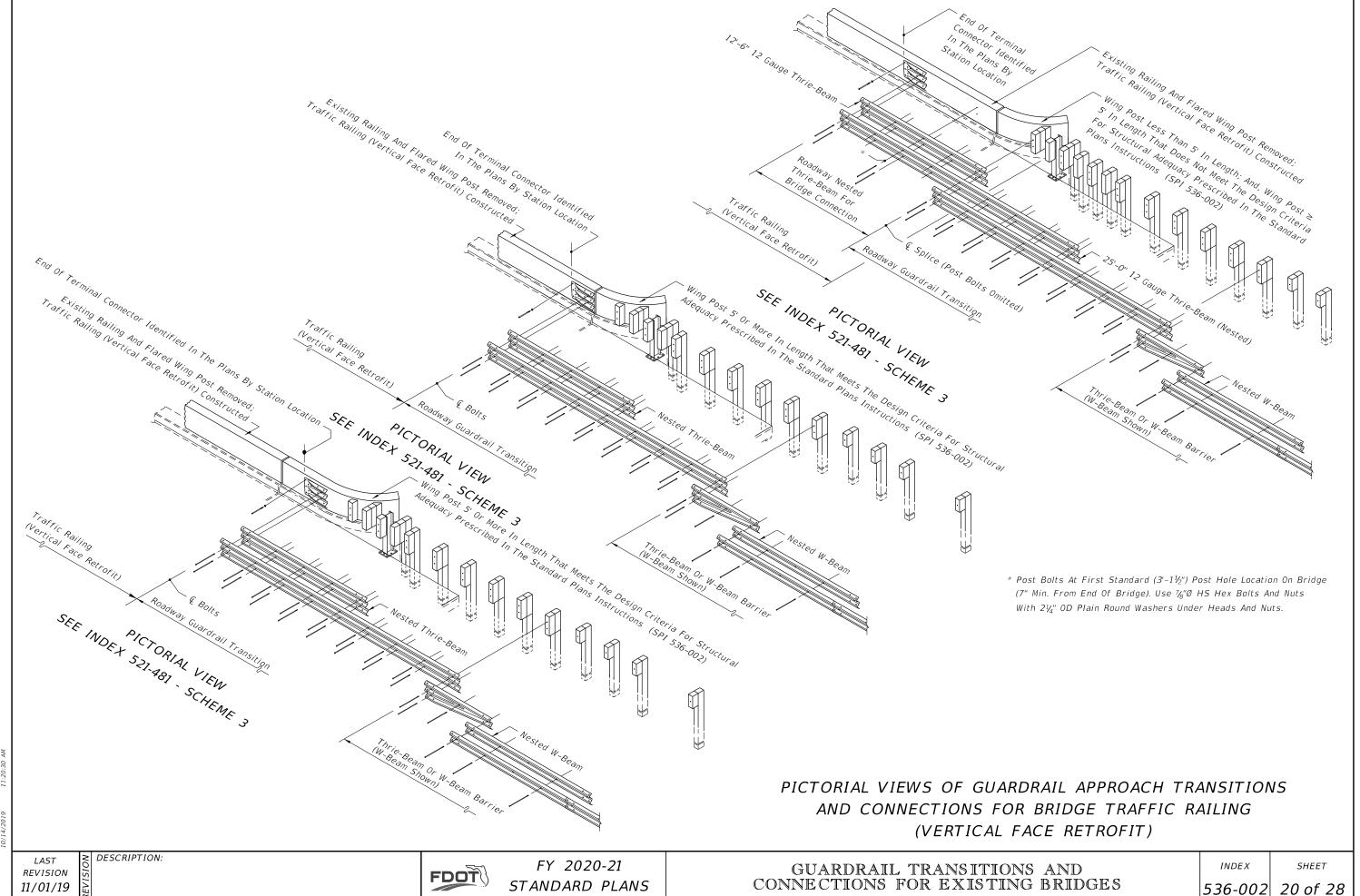
LAST REVISION 11/01/19

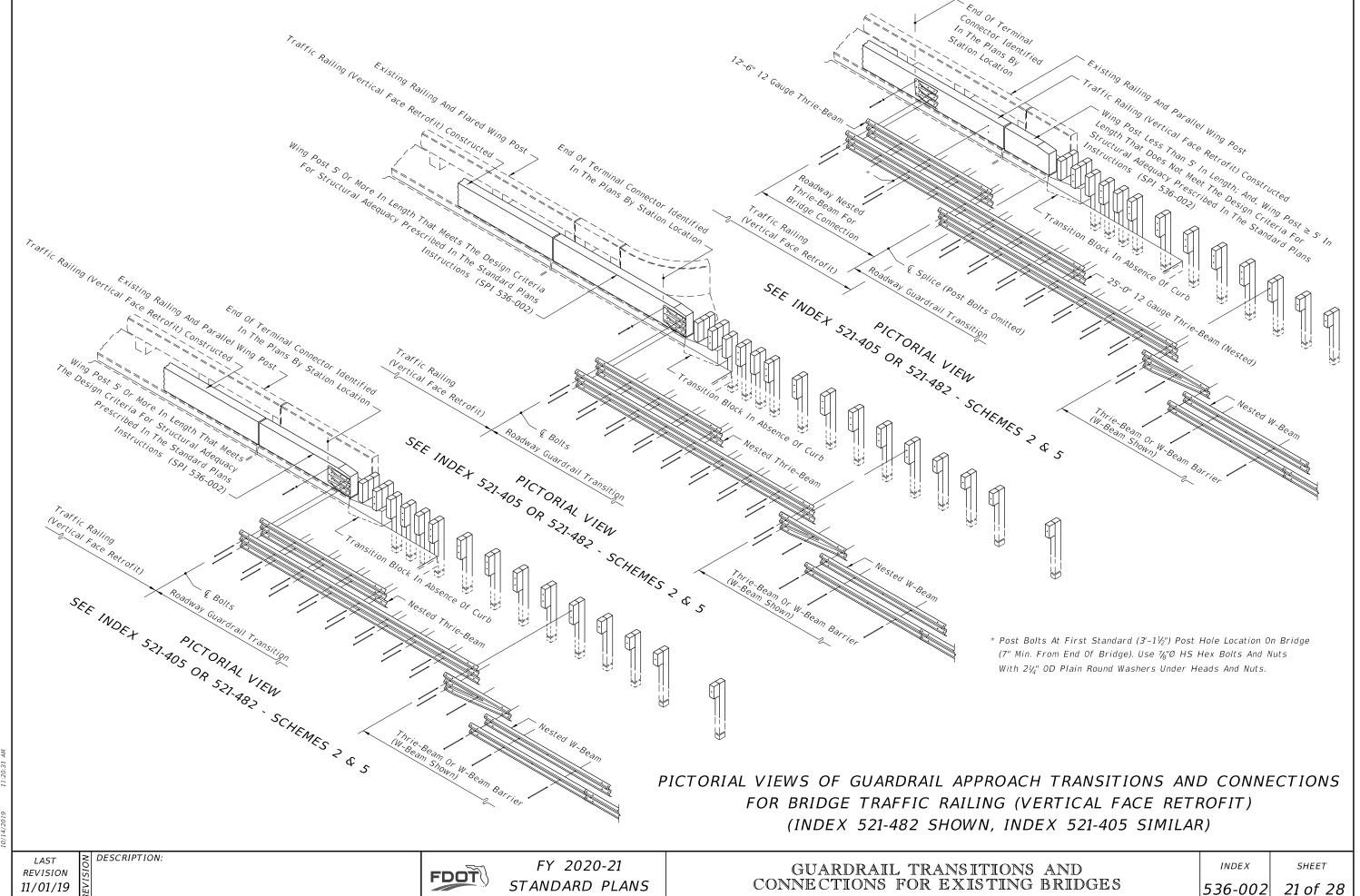
DESCRIPTION:

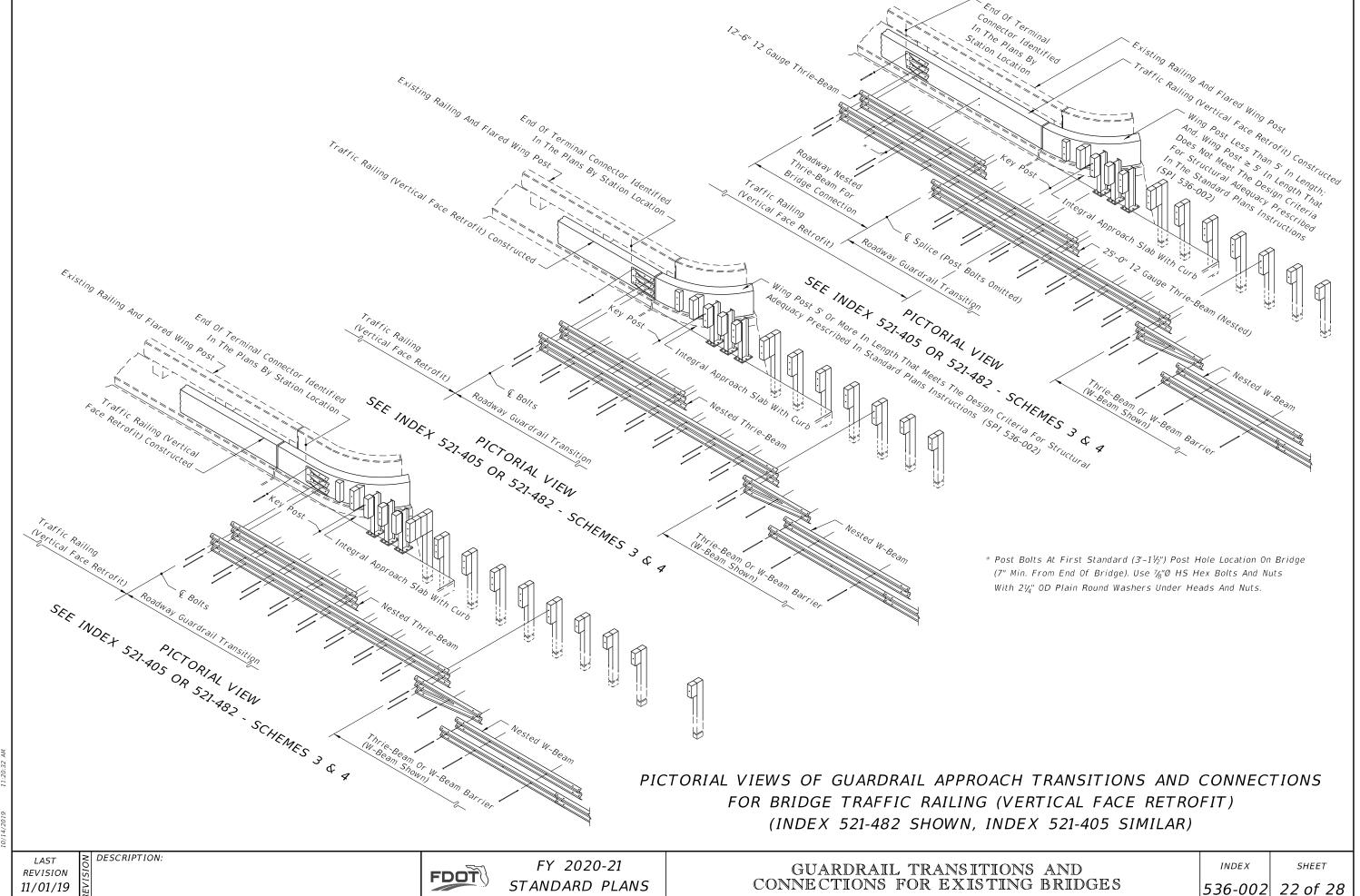
FDOT

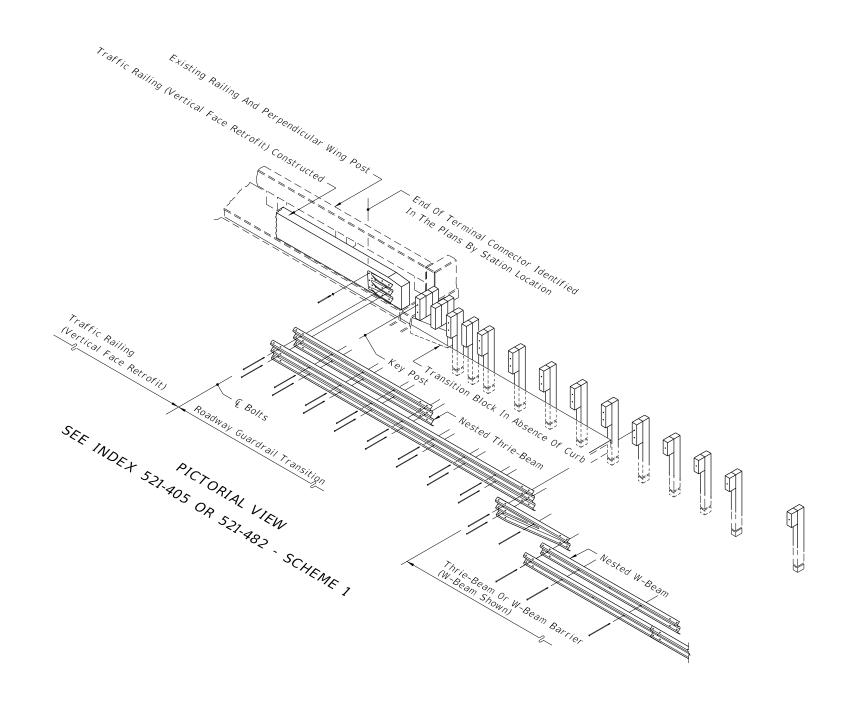
536-002 18 of 28







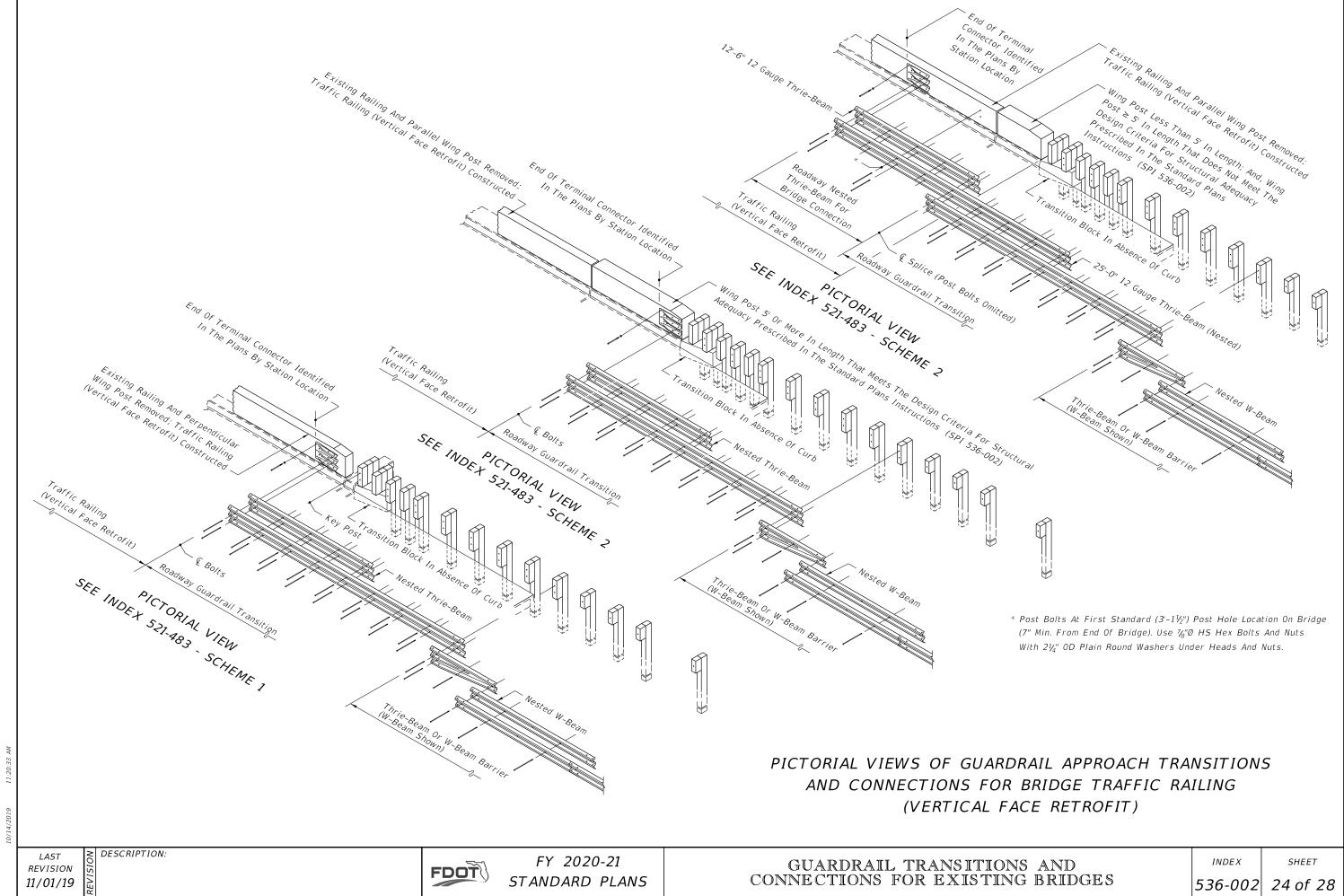


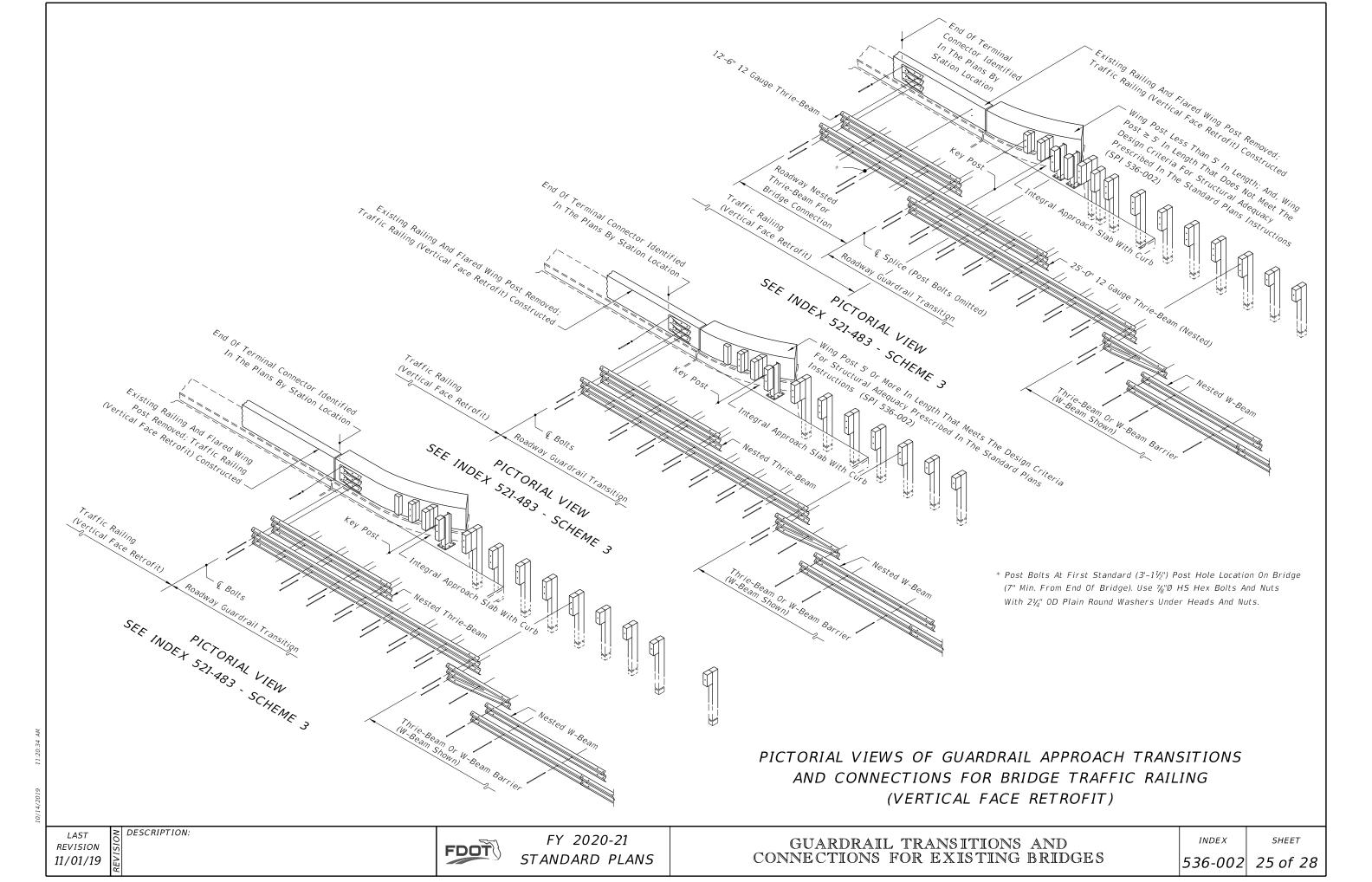


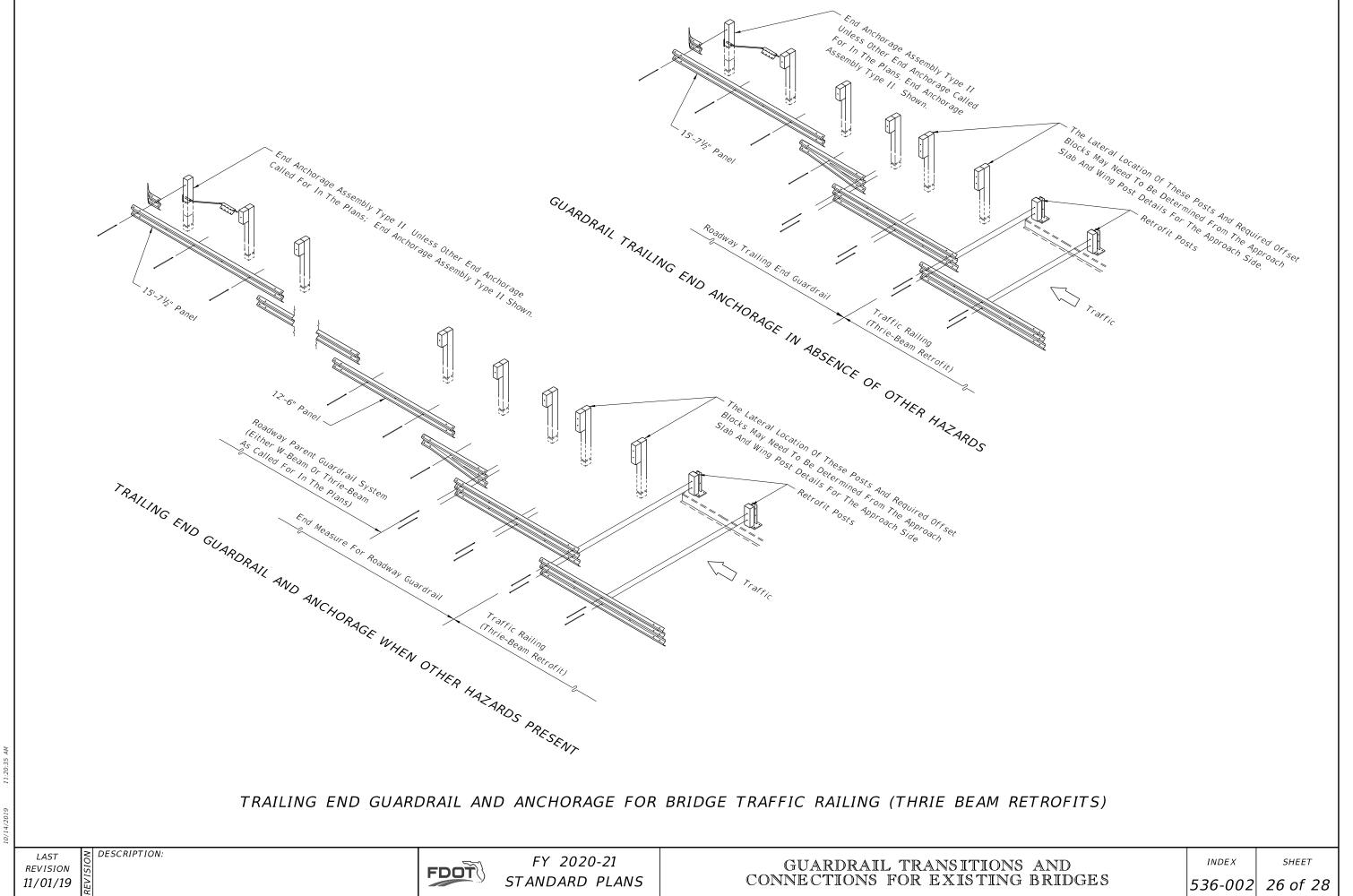
PICTORIAL VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (VERTICAL FACE RETROFIT) (INDEX 521-482 SHOWN, INDEX 521-405 SIMILAR)

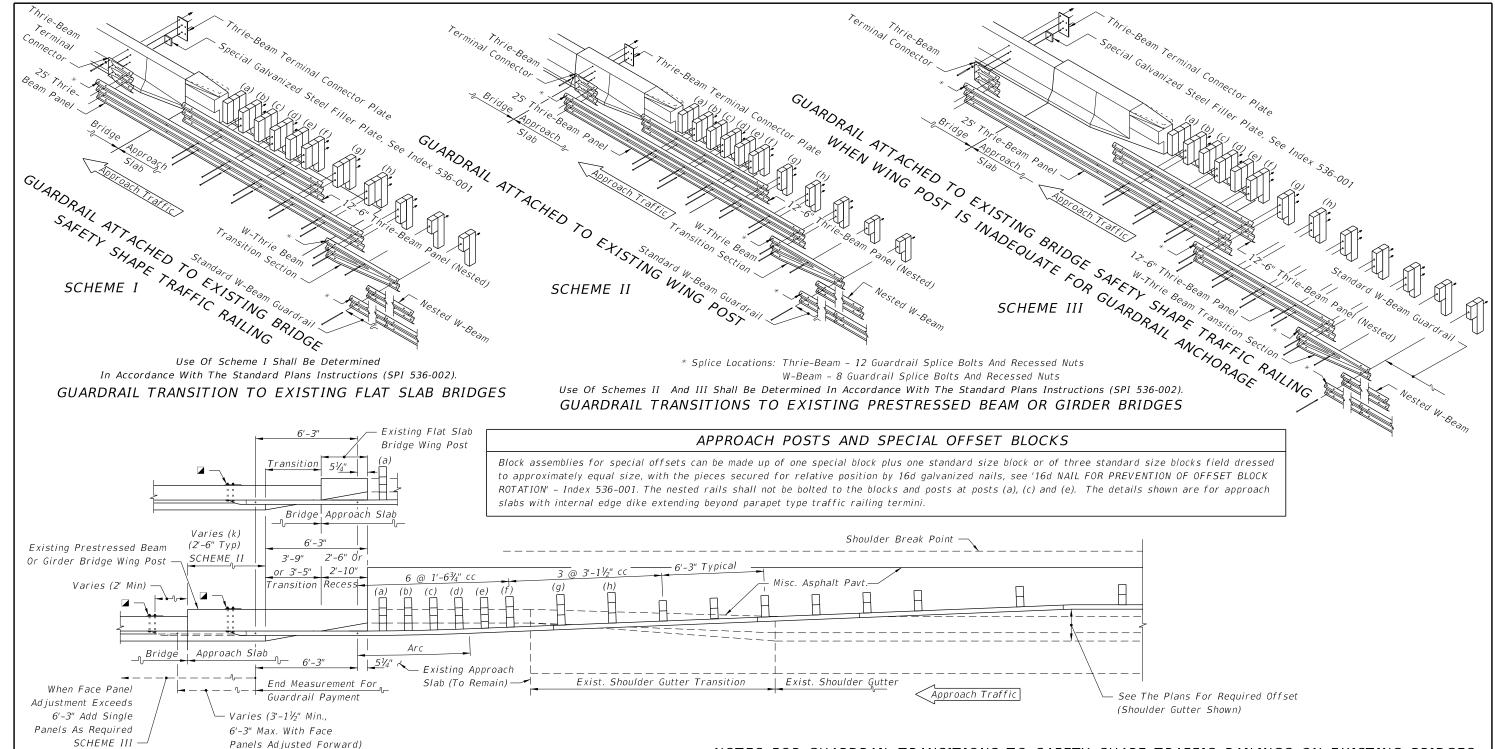
REVISION 11/01/19

DESCRIPTION:









■ 21"x12"x¾" Thrie-Beam Terminal Connector Plate (Back-Up Plate), And ¾"0 x 18" Long [15" Long With 3½" Min. Thread Length For Bridge Safety Shape Railing] HS Hex Bolts And Nuts (5 Reqd.) With 2¾" OD Plain Round Washers Under Heads And Nuts. [When Attaching Guardrail To Existing Wing Posts Or Bridge Rails, Care Should Be Exercised To Avoid Damaging Conduits And Their Utilities That May Be Routed Through Wing Posts Or Bridge Rails. When Conduits And Their Utilities Are Encountered, At Least Five ¾" HS Hex Bolts Shall Be Installed In Any Of The Seven Holes Provided In The Thrie-Beam Terminal Connector.]

SCHEME III

NOTES FOR GUARDRAIL TRANSITIONS TO SAFETY SHAPE TRAFFIC RAILINGS ON EXISTING BRIDGES

- 1. When the guardrail attachment overlays the Bridge Number, Bridge Name or Date on the traffic railing, provide an aluminum sign panel with the obscured information. Attach the sign panel to the face of the traffic railing adjacent to the Thrie-Beam Terminal Connector with ½0 x 1" long concrete screws or expansion anchors at each corner, as approved by the Engineer. The sign panel shall be a minimum ½6" thick and meet the requirements of Specification 700 with a white background and 3" tall black letters and sized appropriately to contain the information required. The cost of the sign panel shall be included in the cost of the Guardrail Bridge Anchorage Assembly.
- 2. When retrofitting thrie-beam guardrail to existing wing posts or existing bridge safety shape traffic railing, attachment construction to be paid for under the contract unit price for Guardrail Bridge Anchorage Assembly, EA., and shall be full compensation for bolt hole construction, terminal connector, terminal connector plate(s) and bolts, nuts and washers.

GUARDRAIL APPROACH TRANSITION CONNECTIONS FOR EXISTING FLAT SLAB, PRESTRESSED BEAM AND GIRDER BRIDGES WITH SAFETY SHAPE TRAFFIC RAILING EXTENDING LESS THAN FULL APPROACH SLAB LENGTH

LAST REVISION 11/01/19

DESCRIPTION:

FDOT

FY 2020-21 STANDARD PLANS

PLAN

GUARDRAIL TRANSITIONS AND CONNECTIONS FOR EXISTING BRIDGES

INDEX

SHEET

536-002 27 of 28

Block assemblies for special offsets can be made up of one special block plus one standard size block or of three standard size blocks field dressed to approximately equal size, with the pieces secured for relative position by 16d galvanized nails, see '16d NAIL FOR PREVENTION OF OFFSET BLOCK ROTATION' - Index 536-001. The nested rails shall not be bolted to the blocks and posts at posts (a), (c) and (e). The details shown are for approach slabs with internal edge dike extending beyond parapet type traffic railing termini Bridge Approach Slab Varies (k) (2'-6" Typ) Existing Prestressed Beam 2'-6" 0'r 3'-9" Or Girder Bridge Wing Post or 3'-5" 2'-10" 6'-3" Typical Transition Recess Varies (2' Min Approach Slab Existing Approach Exist. Shoulder Gutter Transition End Measurement For Slab (To Remain) -Direction of Traffic See The Plans For Required Offset Guardrail Payment (Shoulder Gutter Shown) Varies (Add 6'-3" PLAN Thrie-Beam Panel

🖬 21"x12"x¾" Thrie-Beam Terminal Connector Plate (Back-Up Plate), And ¾"Ø x 18" Long [15" Long With 3½" Min. Thread Length For Bridge Safety Shape Railing] HS Hex Bolts And Nuts (5 Reqd.) With 21/4" OD Plain Round Washers Under Heads And Nuts. [When Attaching Guardrail To Existing Wing Posts Or Bridge Rails, Care Should Be Exercised To Avoid Damaging Conduits And Their Utilities That May Be Routed Through Wing Posts Or Bridge Rails. When Conduits And Their Utilities Are Encountered, At Least Five 1/8" HS Hex Bolts Shall Be Installed In Any Of The Seven Holes Provided In The Thrie-Beam Terminal Connector.]

if Regd. to Extend to

Traffic Railing) SCHEME III

NOTES FOR GUARDRAIL TRANSITIONS TO SAFETY SHAPE TRAFFIC RAILINGS ON EXISTING BRIDGES

- 1. When the guardrail attachment overlays the Bridge Number, Bridge Name or Date on the traffic railing, provide an aluminum sign panel with the obscured information. Attach the sign panel to the face of the traffic railing adjacent to the Thrie-Beam Terminal Connector with 1/4"0 x 1" long concrete screws or expansion anchors at each corner, as approved by the Engineer. The sign panel shall be a minimum $\frac{1}{16}$ " thick and meet the requirements of Specification 700 with a white background and 3" tall black letters and sized appropriately to contain the information required The cost of the sign panel shall be included in the cost of the Guardrail Bridge Anchorage Assembly
- 2. When retrofitting thrie-beam guardrail to existing wing posts or existing bridge safety shape traffic railing, attachment construction to be paid for under the contract unit price for Guardrail Bridge Anchorage Assembly, EA., and shall be full compensation for bolt hole construction, terminal connector, terminal connector plate(s) and bolts, nuts and washers.

GUARDRAIL TRAILING END TRANSITION CONNECTIONS FOR EXISTING FLAT SLAB, PRESTRESSED BEAM AND GIRDER BRIDGES WITH SAFETY SHAPE TRAFFIC RAILING EXTENDING LESS THAN FULL APPROACH SLAB LENGTH

REVISION 11/01/19

DESCRIPTION:

FY 2020-21 STANDARD PLANS

GUARDRAIL TRANSITIONS AND

INDEX

SHEET

CONNECTIONS FOR EXISTING BRIDGES