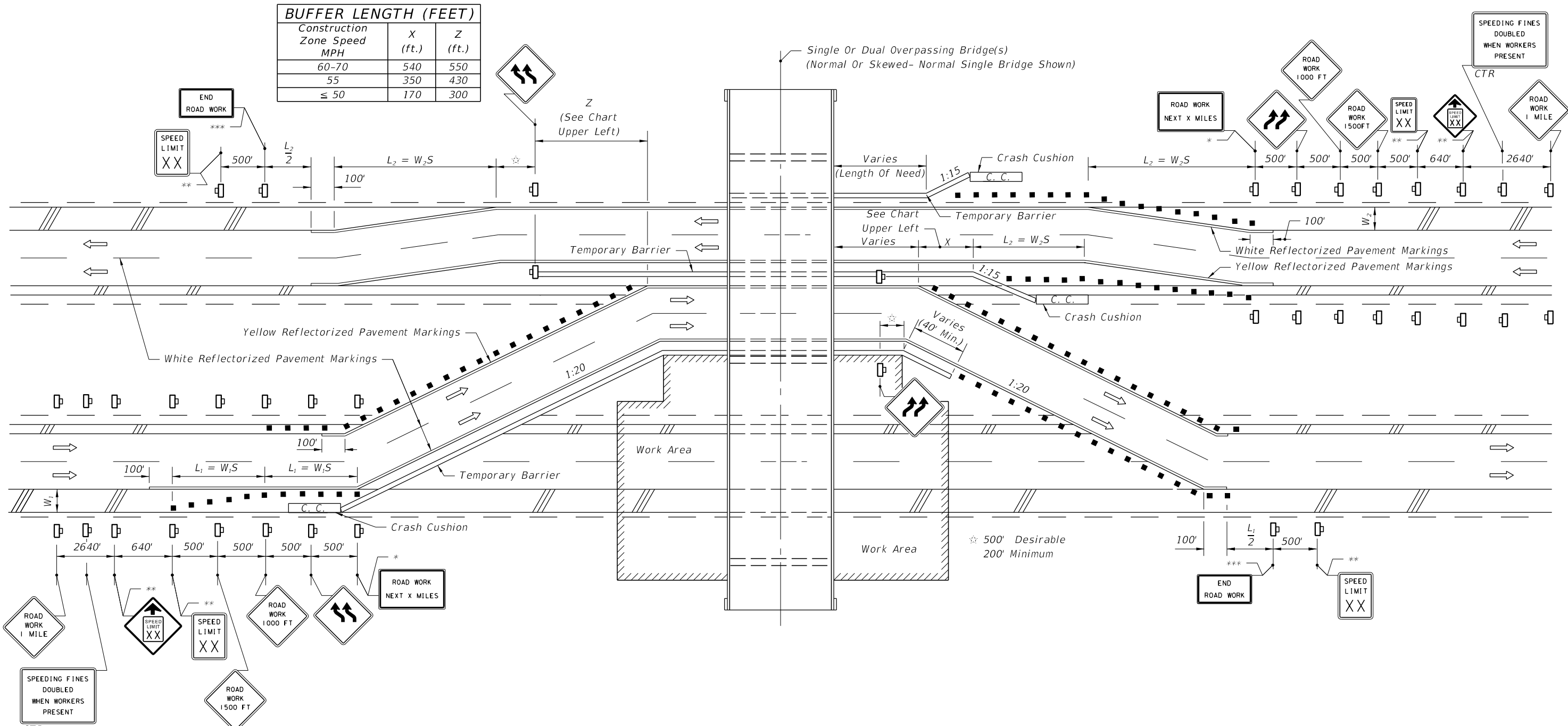


BUFFER LENGTH (FEET)		
Construction Zone Speed MPH	X (ft.)	Z (ft.)
60-70	540	550
55	350	430
≤ 50	170	300



**GENERAL NOTES**

1. S=Posted speed limit (mph).
2. Within the lateral transitions, the maximum spacing between Type I or Type II barricades or vertical panels or drums shall be based on the speed limit as follows: 15' up to 25 MPH; 30' for 30-40 MPH; 50' for 45 MPH or greater. Barricades, vertical panels, and drums shall not be intermixed in lateral transitions.
3. For speed sign applications, see 'Regulatory Speed in Work Zones' Index 102-600.
4. All existing pavement markings within the realignment which conflict with the revised traffic pattern are to be removed and new pavement markings used for marking edge lines and lane lines.
5. When side roads, cross roads or interchanges within the TTC zone, additional TTC devices shall be placed in accordance with other applicable TCZ Indexes
6. For general TCZ requirements and additional information, refer to Index 102-600.

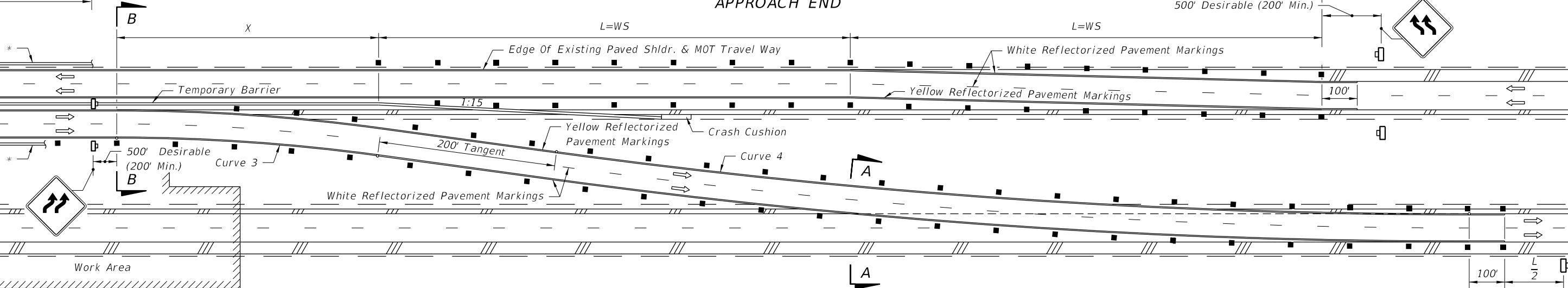
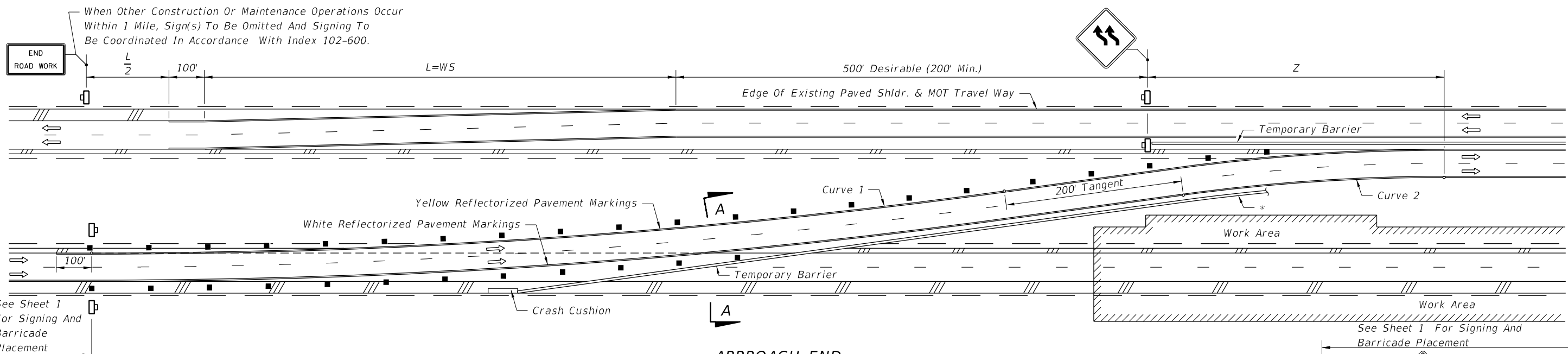
**CONDITIONS**

- \* Required For Projects > 2 miles
  - \*\* Required Only When Construction Zone Speed Reduced Below Existing Posted Speed Prior To Construction
  - \*\*\* When Other Construction Or Maintenance Operations Occur Within 1 Mile, Sign(s) To Be Omitted And Signing To Be Coordinated In Accordance With Index 102-600.
- WHERE ANY VEHICLE, EQUIPMENT, WORKERS OR THEIR ACTIVITIES REQUIRE THE CLOSURE OF ONE ROADWAY AND THE OPPOSING ROADWAY IS CONVERTED TO TEMPORARY TWO-WAY TRAVEL BY WAY OF CROSSOVERS.

**SYMBOLS**

- Work Area
- Channelizing Device (See Index 102-600)
- Work Zone Sign
- Lane Identification + Direction of Traffic

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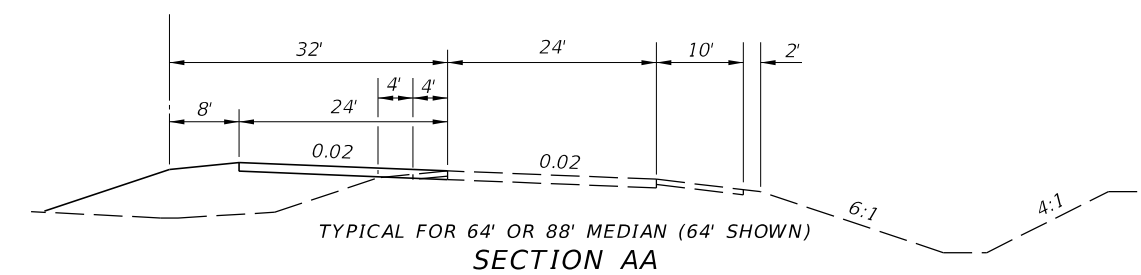
\*Length of barrier needed for protection of work area and/or other hazards to be shown in the plans. For complimentary information on barrier and work area see Sheet 1. See Index 102-600 for clear zone requirements.

When Other Construction Or Maintenance Operations Occur Within 1 Mile, Sign(s) To Be Omitted And Signing To Be Coordinated In Accordance With Index 102-600.

**TRAILING END**  
**CURVILINEAR ALIGNMENT CROSSOVER**

BUFFER LENGTH (ft)				
Construction Zone Speed MPH	64' Median		88' Median	
	X	Z	X	Z
70	607	588	582	545
65	581	562	552	514
60	562	543	531	492
55	337	369	330	350
50	201	286	200	276
45	115	164	115	163
40	104	149	104	148
35	91	134	91	132
30	78	118	78	115

MINIMUM RADII FOR NORMAL CROSS SLOPES		
Construction Zone Speed MPH	Minimum Radius (ft)	
	Curves 1 & 4	Curves 2 & 3
70	22,918 (0° 15')	4,584 (1° 15')
65	22,918 (0° 15')	3,820 (1° 30')
60	22,918 (0° 15')	3,274 (1° 45')
55	11,459 (0° 30')	2,546 (2° 15')
50	11,459 (0° 30')	2,292 (2° 30')
45	1,080 (5° 18')	700 (8° 11')
40	830 (6° 54')	550 (10° 25')
35	620 (9° 14')	410 (13° 58')
30	450 (12° 44')	285 (20° 06')



NOTE: Diversions with speeds of 50 mph or greater are considered high speed facilities; curvature and superelevation criteria for open highway conditions apply.

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