| on Sheets 7, 0, and 9. |               |               |                           |                  |        |                                     |                                     |  |  |  |
|------------------------|---------------|---------------|---------------------------|------------------|--------|-------------------------------------|-------------------------------------|--|--|--|
|                        | Cina          |               | Centroid                  |                  |        |                                     |                                     |  |  |  |
|                        | Size<br>a x h | Local<br>'Yn' | Global<br>'Xn'            | Global<br>'Yn'   | 'A'n   | 'X' <sub>n</sub> x 'A' <sub>n</sub> | 'Y' <sub>n</sub> x 'A' <sub>n</sub> |  |  |  |
|                        | (in. x in.)   | (in.)         | (in.)                     |                  | (in.²) | (in.³)                              | (in.³)                              |  |  |  |
| 1                      | 21 x 15       | 7.5           | -10.5 - 1.5 - 1.5 = -13.5 | 7.5              | 315    | -4,252.5                            | 2,362.5                             |  |  |  |
| 2                      | 21 x 15       | 7.5           | 10.5+1.5+1.5 = 13.5       | 7.5              | 315    | +4,252.5                            | 2,362.5                             |  |  |  |
| 3                      | 24 x 24       | 12            | -12-1.5 = -13.5           | 15+1+12 = 28     | 576    | -7,776                              | 16,128                              |  |  |  |
| 4                      | 24 x 24       | 12            | 12+1.5 = 13.5             | 15+1+12 = 28     | 436    | 5,886                               | 12,208                              |  |  |  |
| 5                      | 24 x 12       | 6             | -12-1.5 = -13.5           | 15+1+24+1+6 = 47 | 288    | -3,888                              | 13,536                              |  |  |  |
| 6                      | 24 x 12       | 6             | 12+1.5 = 13.5             | 15+1+24+1+6 = 47 | 288    | 3,888                               | 13,536                              |  |  |  |
|                        |               |               |                           | TOTALS           | 2,218  | -1,890                              | 60,133                              |  |  |  |

$$\Sigma (A'_n) = 2,218 \text{ in.}^2 = 15.4 \text{ ft.}^2$$

$$\Sigma ('X_{n}' \times 'A_{n}') = -1.890 \text{ in.}^3 = -1.09 \text{ ft.}^3$$

$$\Sigma ('Y_n' \times 'A_n') = 60,133 \text{ in.}^3 = 34.8 \text{ ft.}^3$$

$${}^{\prime}X_{C}^{\prime} = -\frac{\Sigma \left( {}^{\prime}X_{n}^{\prime}X_{n}^{\prime}A_{n}^{\prime} \right)}{\Sigma {}^{\prime}A_{n}^{\prime}} = -0.1 \text{ ft.} \qquad {}^{\prime}Y_{C}^{\prime} = \frac{\Sigma \left( {}^{\prime}Y_{n}^{\prime}X_{n}^{\prime}A_{n}^{\prime} \right)}{\Sigma {}^{\prime}A_{n}^{\prime}} = 2.26 \text{ ft.}$$

$${}^{\prime}Y_C' = \frac{\sum \left( {}^{\prime}Y_N' x {}^{\prime}A_N' \right)}{\sum {}^{\prime}A_N'} = 2.26 \ ft.$$

STEP 2: Determine the height 'H' from groundline to the centroid of the individual sign or sign cluster.

Assume: 'B' = 1 ft., 'C' = 7 ft.

Calculated:  $X'_{c} = -0.1 \text{ ft., } 'Y'_{c} = 'D' 2.26 \text{ ft.}$ 

$$'H' = 'B' + 'C' + 'D' = 10.26 \ ft. ==> \boxed{USE \ 11 \ ft.} \qquad \Sigma ('A'_n') = 15.4 \ ft.^2 ==> \boxed{USE \ 16 \ ft.^2}$$

STEP 3: Refer to the Aluminum Column (Post) Selection Tables and find the intersection point. See Sheet 3.

|            | ALUMINUM COLUMN (POST) SELECTION TABLE |        |      |       |     |     |       |     |       |       |       |       |       |     |
|------------|--|--------|------|-------|-----|-----|-------|-----|-------|-------|-------|-------|-------|-----|
|            | ALU                                    | אוואיי | Ιυм  | CO    | LUI |     |       |     | SEL   | .EC I | 101   | V /   | ABLE  | =   |
|            |  |        |      |       |     |     | H' (F |     |       |       |       |       |       |     |
|            |  | 8 ft   | 9 ft | 10 ft |     |     | 13 ft |     | 15 ft | 16 ft | 17 ft | 18 ft | 19 ft |     |
|            | 3 sf                                   | 2      | 2.5  | 2.5   | 2.5 | 3   | 3     | 3   | 3     | 3.5   | 3.5   | 3.5   | 3.5   | 3.5 |
|            | 4 sf                                   | 2.5    | 2.5  | 3     | 3   | 3   | 3     | 3.5 | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 3.5 |
|            | 5 sf                                   | 2.5    | 3    | 3     | 3   | 3.5 | 3.5   | 3.5 | 3.5   | 3.5   | 3.5   | 3.5   | 4     | 4   |
|            | 6 sf                                   | 3      | 3    | 3.5   | 3.5 | 3.5 | 3.5   | 3.5 | 3.5   | 3.5   | 3.5   | 4     | 4     | 4   |
|            | 7 sf                                   | 3      | 3.5  | 3.5   | 3.5 | 3.5 | 3.5   | 3.5 | 3.5   | 4     | 4     | 4     | 4     | 4   |
|            | 8 sf                                   | 3.5    | 3.5  | 3.5   | 3.5 | 3.5 | 3.5   | 3.5 | 4     | 4     | 4     | 4     | 4     | 4   |
|            | 9 sf                                   | 3.5    | 3.5  | 3.5   | 3.5 | 3.5 | 3.5   | 4   | 4     | 4     | 4     | 4     | 4     | 4   |
| _          | 10 sf                                  | 3.5    | 3.5  | 3.5   | 3.5 | 3.5 | 4     | 4   | 4     | 4     | 4     | 4     | 4.5   | 4.5 |
| (SF.       | 11 sf                                  | 3.5    | 3.5  | 3.5   | 3.5 | 4   | 4     | 4   | 4     | 4     | 4     | 4.5   | 4.5   | 4.5 |
|            | 12 sf                                  | 3.5    | 3.5  | 3.5   | 4   | 4   | 4     | 4   | 4     | 4     | 4     | 4.5   | 4.5   | 4.5 |
| AREA       | 13 sf                                  | 3.5    | 3.5  | 4     | 4   | 4   | 4     | 4   | 4     | 4     | 4.5   | 4.5   | 4.5   | 5   |
| IRE        | 14 sf                                  | 3.5    | 3.5  | 4     | 4   | 4   | 4     | 4   | 4     | 4.5   | 4.5   | 4.5   | 5     | 5   |
|            | 15 sf                                  | 3.5    | 4    | 4     | 4   | 4   | 4     | 4   | 4.5   | 4.5   | 4.5   | 5     | 5     | 5   |
| 7 <i>3</i> | 16 sf                                  | 3.5    | 4    | 4     | 4   | 4   | 4     | 4   | 4.5   | 4.5   | 5     | 5     | 5     | 6   |
| PANEL      | 17 sf                                  | 4      | 4    | 4     | 4   | 4   | 4     | 4.5 | 4.5   | 4.5   | 5     | 5     | 6     | 6   |
| 9          | 18 sf                                  | 4      | 4    | 4     | 4   | 4   | 4.5   | 4.5 | 4.5   | 5     | 5     | 5     | 6     | 6   |
| 7          | 19 sf                                  | 4      | 4    | 4     | 4   | 4   | 4.5   | 4.5 | 4.5   | 5     | 5     | 6     | 6     | 6   |
| TOTAL      | 20 sf                                  | 4      | 4    | 4     | 4   | 4.5 | 4.5   | 4.5 | 5     | 5     | 5     | 6     | 6     | 6   |
| 1 2        | 21 sf                                  | 4      | 4    | 4     | 4   | 4.5 | 4.5   | 5   | 5     | 5     | 6     | 6     | 6     | 6   |
| ' '        | 22 sf                                  | 4      | 4    | 4     | 4.5 | 4.5 | 4.5   | 5   | 5     | 6     | 6     | 6     | 6     | 6   |
|            | 23 sf                                  | 4      | 4    | 4     | 4.5 | 4.5 | 5     | 5   | 5     | 6     | 6     | 6     | 6     | 6   |
|            | 24 sf                                  | 4      | 4    | 4.5   | 4.5 | 4.5 | 5     | 5   | 6     | 6     | 6     | 6     | 6     | 6   |
|            | 25 sf                                  | 4      | 4    | 4.5   | 4.5 | 5   | 5     | 5   | 6     | 6     | 6     | 6     | 6     | 8   |
|            | 26 sf                                  | 4      | 4.5  | 4.5   | 4.5 | 5   | 5     | 5   | 6     | 6     | 6     | 6     | 8     | 8   |
|            | 27 sf                                  | 4      | 4.5  | 4.5   | 4.5 | 5   | 5     | 6   | 6     | 6     | 6     | 6     | 8     | 8   |
|            | 28 sf                                  | 4      | 4.5  | 4.5   | 5   | 5   | 5     | 6   | 6     | 6     | 6     | 6     | 8     | 8   |
|            | 29 sf                                  | 4.5    | 4.5  | 4.5   | 5   | 5   | 6     | 6   | 6     | 6     | 6     | 8     | 8     | 8   |
|            | 30 sf                                  | 4.5    | 4.5  | 5     | 5   | 5   | 6     | 6   | 6     | 6     | 6     | 8     | 8     | 8   |

For  $'H' = 11 \text{ ft.}, Area = 16 \text{ ft.}^2$ 

- Refer to the Aluminum Column (Post) Selection Table, from Sheet 3 and shown here for reference.
- To determine the required post size, find the intersection of the row labeled "16 SF" and the column labeled "11 FT". For the example the intersection value is "4" (4" OD).
- In the Column (Post) and Foundation Table, the value "4" shows the design requires a 4.0" diameter and 1/4" thick Aluminum Column (Post) and a 2.0' diameter and 3.5' deep Concrete Foundation and 3.0' Stub.

| SHEET    | CONTENTS                          |
|----------|-----------------------------------|
| 1        | General Notes and Design Example  |
| 2        | Design Example - Centroid         |
| 3        | Column and Foundation Tables      |
| 4        | Slip Base and Foundation Details  |
| 5        | Driven Post and Soil Plate Detail |
| 6        | Wind Beam Connection              |
| 7, 8 & 9 | Frequently Used Sign Clusters     |

#### GENERAL NOTES:

1. Shop Drawings:

This Index is considered fully detailed. Submit Shop Drawings only for minor modifications not detailed in the Plans.

- 2. Aluminum Sign, Wind Beams and Column (Post) Materials:
  - A. Aluminum Plates: ASTM B209, Alloy 6061-T6
  - B. Aluminum Bars and Extruded Shapes: ASTM B221, Alloy 6061-T6
  - C. Aluminum Structural Shapes: ASTM B308 Alloy 6061-T6
  - D. Cast Aluminum: ASTM B26 Allov A356-T6
  - E. Aluminum Weld Material: ER 5556 or 5356
- 3. Sign Mounting Bolts, Nuts and Washers:
  - A. Aluminum Button Head and Flat Head Bolts: ASTM F468 Alloy 2024-T4
  - B. Aluminum Hex Nuts: ASTM F467 Alloy 6061-T6 or 6262-T9
  - C. Aluminum Washers: ASTM B221, Alloy 7075-T6
- 4. Stainless Steel Bolts, Nuts and Washers may be used in lieu of the Aluminum button head and flat head bolts as follows:
- A. Stainless Steel Bolts: ASTM F 593 Alloy Group 2, Condition A, CW1 or SH1
- B. Stainless Steel Nuts: ASTM F594
- 5. Sign Column (Post) Bolts, Nuts and Washers:
  - A. Galvanized U-Bolt (Column): ASTM A449 or ASTM A193 B7 according to ASTM F2329 with double nuts.
  - B . Aluminum Bolts (Sleeve): ASTM F468, Alloy 6061-T6 or 2024-T4 with Hex Nuts F467 6061-T6 or 6262-T9 and Washers B221, Alclad 2024-T4
- C. Galvanized High Strength Hex Head Bolts (BaseBolts): ASTM F3125, Grade A325, Type 1
- D. Galvanized Hex Nuts: ASTM A563 Grade DH
- E. Galvanized Washers: ASTM F436
- F. Galvanized Bolts (Sleeve): ASTM A307 with Galvanized Hex Nuts and Washers
- - A. Aluminum Fasteners: Anodic coating (0.0002 inches min.) and chromate sealed
  - B. High Strength Steel Bolts Nuts and Washers: ASTM F2329
- C. All other steel items (excluding stainless steel): Hot-dip Galvanize ASTM A123
- D. Repair damaged galvanizing in accordance with Specification 562
- 7. BREAKAWAY SUPPORTS REQUIREMENTS: Install non-frangible aluminum column (post) (larger than  $3\frac{1}{2}$ ") with breakaway supports as shown on Sheet 4. Signs shielded by barrier wall or guardrail do not require breakaway support.

STEP 4: For sign assemblies with signs oriented in two directions, only the sign with the largest area should be analyzed to determine the Column (Post) requirements.

GUIDE TO USE THIS INDEX

GENERAL NOTES AND DESIGN EXAMPLE

**REVISION** 11/01/18

DESCRIPTION:

**FDOT** 

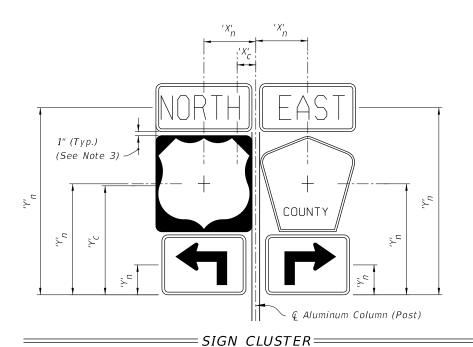
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SHEET

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$$'X'_{C} = \frac{\sum \left( \begin{array}{ccc} X'_{n} \times A'_{n} \right)}{\sum A'_{n}} \qquad C' = Y'_{C} = \frac{\sum \left( \begin{array}{ccc} Y'_{n} \times A'_{n} \right)}{\sum A'_{n}} \end{array}$$

 $'A'_n = Area of individual sign$ 

 $^{\prime}B^{\prime}$  = Height of the edge of pavement from the mounting elevation

 ${}^{\prime}{}C^{\prime}$  = Height of the the bottom of the sign or cluster from the edge of pavement elevation

 $^{\prime}D^{\prime}$  = Height of the centroid of the sign or cluster from the bottom of the sign or cluster

h = Individual sign height

'H' = Height of sign or cluster centroid from groundline

a = Individual sign width

DESCRIPTION:

 $'X'_{C} = Centroid\ horizontal\ location\ of\ sign\ or\ cluster\ from\ \ \ \ Aluminum\ Column\ (Post)$ 

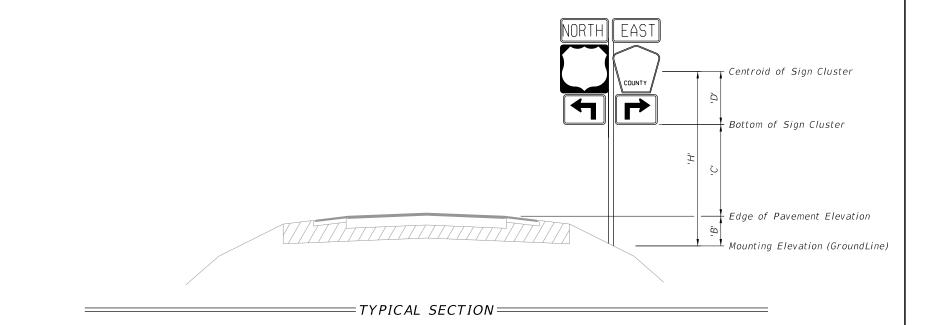
 $'Y'_{c}$  = Centroid height of sign or cluster from bottom of sign cluster

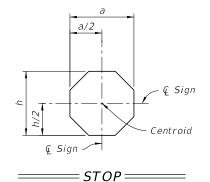
 $'X'_n = Individual \ sign \ centroid \ horizontal \ location \ from \ \ \ \ Aluminum \ \ Column \ (Post)$ 

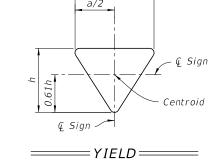
 $'Y'_n = Individual Sign centroid height from bottom of sign cluster$ 

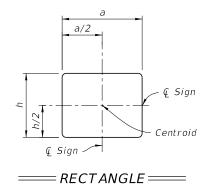
- 1. For 'B' & 'C' see Index 700-101 and Roadway Plans.
- 2. Do not exceed an area of 30 SF or a width of 60 inches for a sign or a sign cluster, including rotated sign panels.
- 3. Vertical sign spacing (1" shown on Sign Cluster detail) also applies to rotated signs.

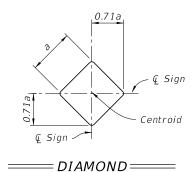
=CALCULATION OF SIGN CLUSTER CENTROID==

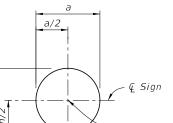


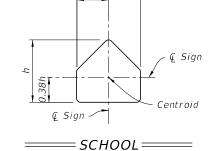


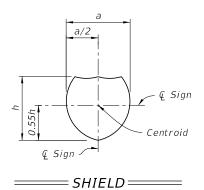


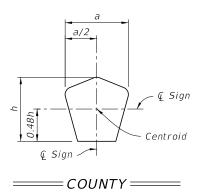












DESIGN EXAMPLE - CENTROID

REVISION 11/01/18

FDOT

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===== RAILROAD

SINGLE COLUMN GROUND SIGNS

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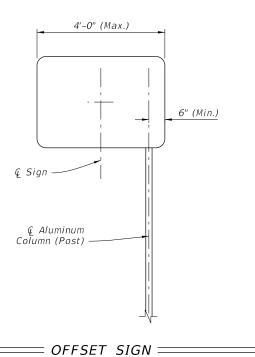
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|           |       | ALUMINUM COLUMN (POST) SELECTION TABLE (O.D. in.) |      |       |       |       |       |       |       |       |       |       |       |       |
|-----------|-------|---|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|           |       | 'H' (FT)  |      |       |       |       |       |       |       |       |       |       |       |       |
|           |       | 8 ft  | 9 ft | 10 ft | 11 ft | 12 ft | 13 ft | 14 ft | 15 ft | 16 ft | 17 ft | 18 ft | 19 ft | 20 ft |
|           | 3 sf  | 2   | 2.5  | 2.5   | 2.5   | 3     | 3     | 3     | 3     | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   |
|           | 4 sf  | 2.5   | 2.5  | 3     | 3     | 3     | 3     | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   |
|           | 5 sf  | 2.5   | 3    | 3     | 3     | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 4     | 4     |
|           | 6 sf  | 3   | 3    | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 4     | 4     | 4     |
|           | 7 sf  | 3   | 3.5  | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 4     | 4     | 4     | 4     | 4     |
|           | 8 sf  | 3.5   | 3.5  | 3.5   | 3.5   | 3.5   | 3.5   | 3.5   | 4     | 4     | 4     | 4     | 4     | 4     |
|           | 9 sf  | 3.5   | 3.5  | 3.5   | 3.5   | 3.5   | 3.5   | 4     | 4     | 4     | 4     | 4     | 4     | 4     |
|           | 10 sf | 3.5   | 3.5  | 3.5   | 3.5   | 3.5   | 4     | 4     | 4     | 4     | 4     | 4     | 4.5   | 4.5   |
|           | 11 sf | 3.5   | 3.5  | 3.5   | 3.5   | 4     | 4     | 4     | 4     | 4     | 4     | 4.5   | 4.5   | 4.5   |
| 3F)       | 12 sf | 3.5   | 3.5  | 3.5   | 4     | 4     | 4     | 4     | 4     | 4     | 4     | 4.5   | 4.5   | 4.5   |
| AREA (SF) | 13 sf | 3.5   | 3.5  | 4     | 4     | 4     | 4     | 4     | 4     | 4     | 4.5   | 4.5   | 4.5   | 5     |
| NEA       | 14 sf | 3.5   | 3.5  | 4     | 4     | 4     | 4     | 4     | 4     | 4.5   | 4.5   | 4.5   | 5     | 5     |
| 1         | 15 sf | 3.5   | 4    | 4     | 4     | 4     | 4     | 4     | 4.5   | 4.5   | 4.5   | 5     | 5     | 5     |
| IEL       | 16 sf | 3.5   | 4    | 4     | 4     | 4     | 4     | 4     | 4.5   | 4.5   | 5     | 5     | 5     | 6     |
| PANEL     | 17 sf | 4   | 4    | 4     | 4     | 4     | 4     | 4.5   | 4.5   | 4.5   | 5     | 5     | 6     | 6     |
|           | 18 sf | 4   | 4    | 4     | 4     | 4     | 4.5   | 4.5   | 4.5   | 5     | 5     | 5     | 6     | 6     |
| TOTAL     | 19 sf | 4   | 4    | 4     | 4     | 4     | 4.5   | 4.5   | 4.5   | 5     | 5     | 6     | 6     | 6     |
| 7         | 20 sf | 4   | 4    | 4     | 4     | 4.5   | 4.5   | 4.5   | 5     | 5     | 5     | 6     | 6     | 6     |
|           | 21 sf | 4   | 4    | 4     | 4     | 4.5   | 4.5   | 5     | 5     | 5     | 6     | 6     | 6     | 6     |
|           | 22 sf | 4   | 4    | 4     | 4.5   | 4.5   | 4.5   | 5     | 5     | 6     | 6     | 6     | 6     | 6     |
|           | 23 sf | 4   | 4    | 4     | 4.5   | 4.5   | 5     | 5     | 5     | 6     | 6     | 6     | 6     | 6     |
|           | 24 sf | 4   | 4    | 4.5   | 4.5   | 4.5   | 5     | 5     | 6     | 6     | 6     | 6     | 6     | 6     |
|           | 25 sf | 4   | 4    | 4.5   | 4.5   | 5     | 5     | 5     | 6     | 6     | 6     | 6     | 6     | 8     |
|           | 26 sf | 4   | 4.5  | 4.5   | 4.5   | 5     | 5     | 5     | 6     | 6     | 6     | 6     | 8     | 8     |
|           | 27 sf | 4   | 4.5  | 4.5   | 4.5   | 5     | 5     | 6     | 6     | 6     | 6     | 6     | 8     | 8     |
|           | 28 sf | 4   | 4.5  | 4.5   | 5     | 5     | 5     | 6     | 6     | 6     | 6     | 6     | 8     | 8     |
|           | 29 sf | 4.5   | 4.5  | 4.5   | 5     | 5     | 6     | 6     | 6     | 6     | 6     | 8     | 8     | 8     |
|           | 30 sf | 4.5   | 4.5  | 5     | 5     | 5     | 6     | 6     | 6     | 6     | 6     | 8     | 8     | 8     |

|                  | FOUNDATION TABLE             |                       |                         |          |               |                |  |  |  |
|------------------|------------------------------|-----------------------|-------------------------|----------|---------------|----------------|--|--|--|
| Column (         | Post)                        |                       | Foundation Alternatives |          |               |                |  |  |  |
| Size             |                              | Driven                | Post *                  | Con      | crete (Class  | : I)           |  |  |  |
| Outside          | Wall                         | Embedment             | Depth (ft)              | Diameter | Embedment     | Stub           |  |  |  |
| Diameter<br>(in) | Thk.<br>(in)                 | without<br>Soil Plate | with<br>Soil Plate      | (ft)     | Depth<br>(ft) | Length<br>(ft) |  |  |  |
| 2.0              | 1/8                          | 4.5                   | 2.5                     |          |               |                |  |  |  |
| 2.5              | 1/8                          | 5.0                   | 3.0                     |          |               |                |  |  |  |
| 3.0              | 1/8                          | 5.0                   | 3.5                     |          |               |                |  |  |  |
| 3.5              | <sup>3</sup> / <sub>16</sub> | 6.0                   | 4.5                     |          |               |                |  |  |  |
| 4.0              | 1/4                          |                       |                         | 2.0      | 3.5           | 3.0            |  |  |  |
| 4.5              | 1/4                          |                       |                         | 2.0      | 4.0           | 3.0            |  |  |  |
| 5.0              | 1/4                          |                       |                         | 2.0      | 4.5           | 3.0            |  |  |  |
| 6.0              | 1/4                          |                       |                         | 2.0      | 5.0           | 3.0            |  |  |  |
| 8.0              | 1/4                          |                       |                         | 2.0      | 5.5           | 3.0            |  |  |  |

#### \* INSTALLING FRANGIBLE COLUMN SUPPORTS:

Columns (posts)  $3\frac{1}{2}$ " O.D. and less are considered frangible and may be installed either by driving the post or setting the posts in preformed holes. Backfill preformed holes with suitable material tamped in layers not thicker than 6" (to provide adequate compaction) or filled with flowable fill or bagged concrete.



## NOTE:

- 1. For offset sign placement see Index 700-101.
- 2. For signs with widths greater than 4' see Index 700-011.
- 3. Offset signs with driven posts require a soil plate.

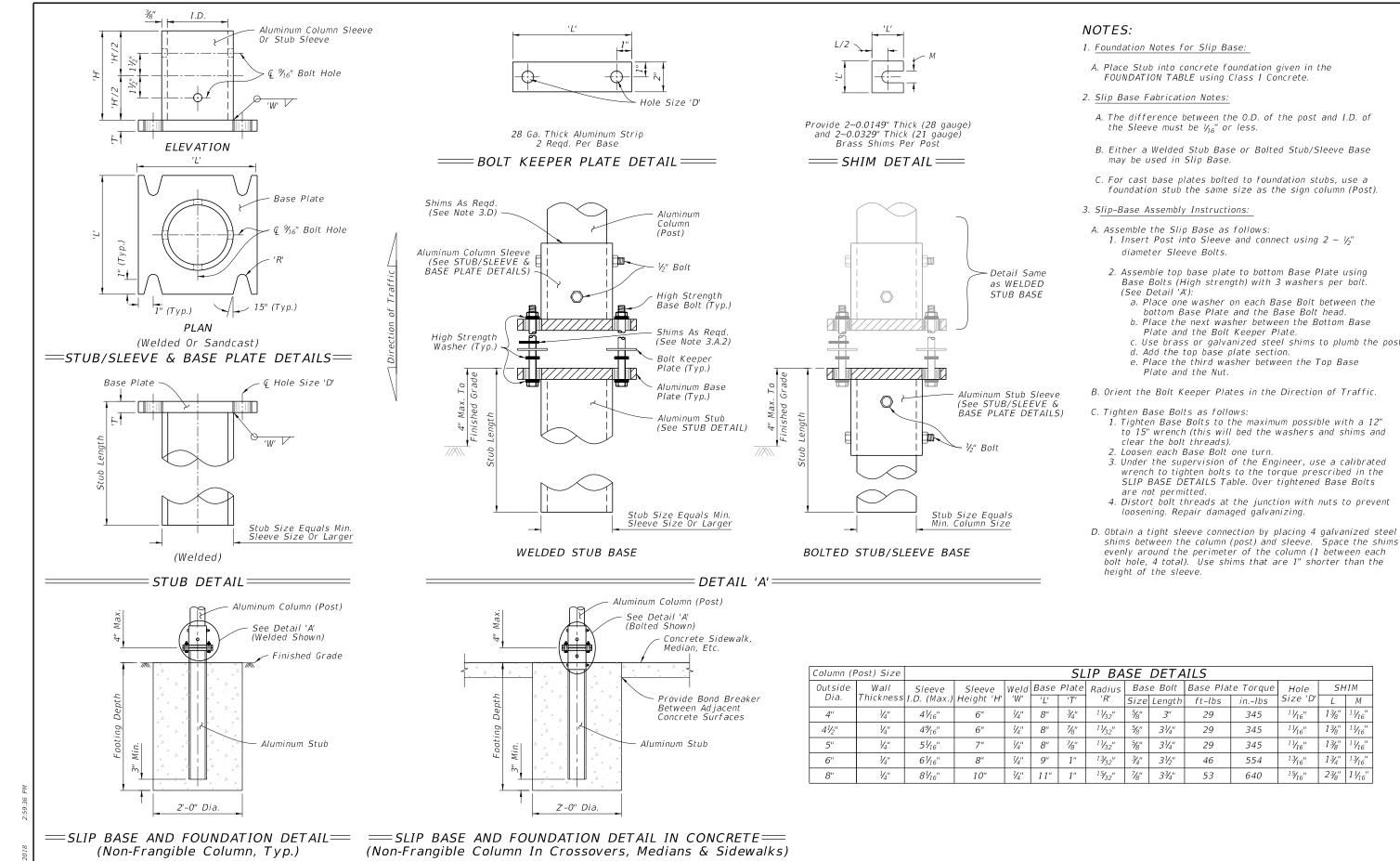
## COLUMN AND FOUNDATION TABLES

LAST REVISION 11/01/17

≥ DESCRIPTION:

FD

FY 2019-20 STANDARD PLANS



SLIP BASE AND FOUNDATION DETAILS

ft-lbs

29

29

29

46

53

31/4"

31/4"

31/2"

33/4"

in.-Ibs

345

345

345

554

bottom Base Plate and the Base Bolt head.

Plate and the Bolt Keeper Plate.

Plate and the Nut.

**REVISION** 11/01/18

DESCRIPTION:

**FDOT** 

FY 2019-20 STANDARD PLANS

SINGLE COLUMN GROUND SIGNS

INDEX 700-010

SHEET

4 of 9

SHIM

L | M

13/8" | 11/16"

13/4" 13/16"

11/16"

1 ½16"

13/8"

13/8"

15/16" 23/8" 11/16"

Hole

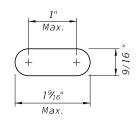
Size 'D'

<sup>1</sup>1/<sub>16</sub>"

1½16"

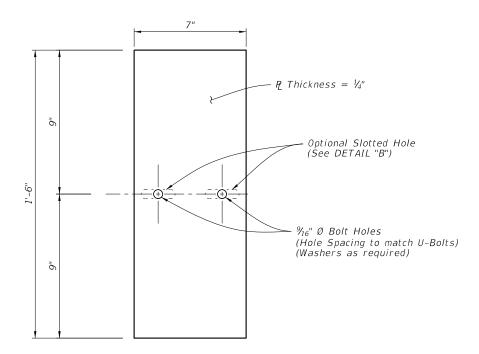
<sup>1</sup>½16"

<sup>13</sup>/<sub>16</sub>"



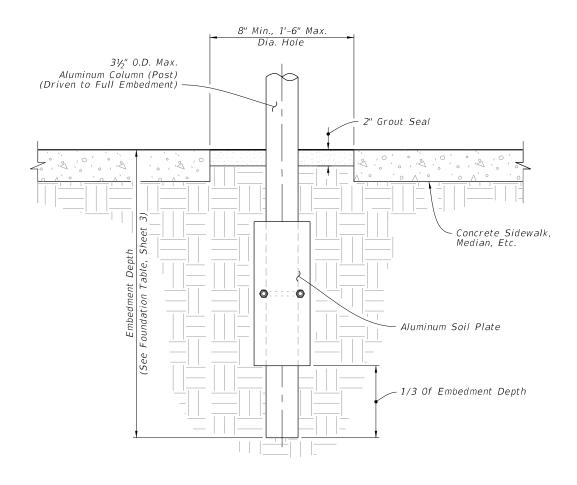
Optional Slotted Holes

= DETAIL "B" ==



= ALUMINUM SOIL PLATE DETAIL=====

3½" O.D. Max. Aluminum Column (Post) Hole Aluminum Soil Plate 2" Thick Grout Seal PLANConcrete Sidewalk, Median, Etc.



ELEVATION

= DRIVEN POST DETAIL ===

(Frangible Post In Crossovers, Medians & Sidewalks)

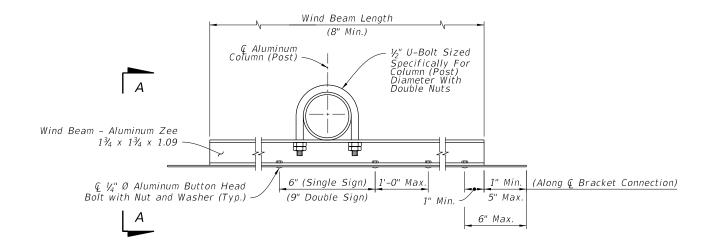
DRIVEN POST AND SOIL PLATE DETAIL

11/01/18

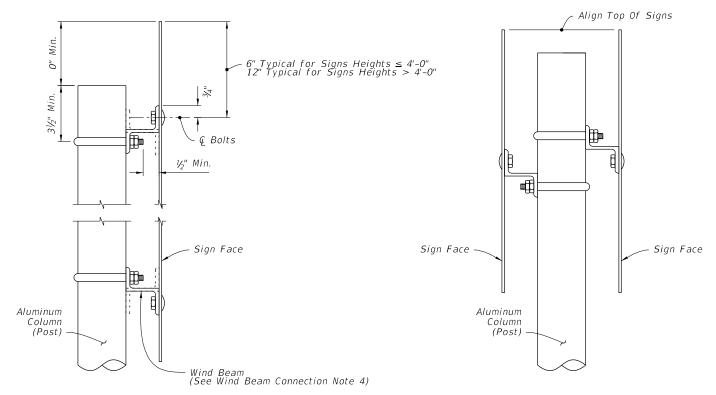
DESCRIPTION:

FDOT

FY 2019-20 STANDARD PLANS



## = WIND BEAM CONNECTIONS DETAILS =



NOTE: Use the area and the centroid location of the largest sign to determine aluminum column (post) size.

SINGLE SIGN DETAIL

BACK-TO-BACK SIGN DETAIL

= VIEW A-A ==

#### NOTES:

- 1. 5/16" Ø Stainless Steel Hex Head Bolts with Flat Washer under Head and Washer under Nut may be used in lieu of 1/4" Ø Aluminum Button or Flat Head Bolts.
- 2. Use Nylon washers (provided by the sheeting supplier) under the button bolt heads to protect sign sheeting.
- 3. Slots up to 2" long are allowed in wind beams to accommodate U-Bolts for varying Column (Post) diameters.
- 4. Wind beams may be oriented in either direction.
- 5. For rectangular signs greater than 66" install a third wind beam evenly spaced between the top and bottom wind beams. For rectangular signs up to 12" in height, use only one wind beam at & Sign.

WIND BEAM CONNECTION

LAST **REVISION** 11/01/18

DESCRIPTION:

FDOT

FY 2019-20 STANDARD PLANS

SINGLE COLUMN GROUND SIGNS

INDEX 700-010

SHEET 6 of 9

|         | Size  | Area     | Total Area | Centroid            |
|---------|-------|----------|------------|---------------------|
| ONE WAY | 36×12 | 3.00 SF  |            |                     |
|         |       |          | 6.31 SF    |                     |
| STOP    | 24x24 | 3.31 SF  |            |                     |
|         | Size  | Area     | Total Area | Centroid            |
| ONE WAY | 36×12 | 3.00 SF  | -          |                     |
| STOP    | 30x30 | 5.18 SF  | 8.18 SF    | 1.92 Ft.            |
|         | Size  | Area     | Total Area | Centroid            |
| ONE WAY |       |          |            |                     |
| UNE WAY | 36×12 | 3.00 SF  | 10.46.65   |                     |
| STOP    | 36x36 | 7.46 SF  | 10.46 SF   | 2.10 Ft.<br>——————— |
|         | Size  | Area     | Total Area | Centroid            |
| ONE WAY | 36×12 | 3.00 SF  | -          |                     |
|         |       |          | 16.25 SF   |                     |
| STOP    | 48x48 | 13.25 SF |            |                     |
|         | Size  | Area     | Total Area | Centroid            |
| STOP    | 24x24 | 3.31 SF  | 6.31 SF    |                     |
| DIVIDED | 24x18 | 3.00 SF  | -          |                     |
|         | Size  | Area     | Total Area | Centroid            |
| STOP    | 30x30 | 5.18 SF  | 10.18 SF   |                     |
| HIGHWAY | 30x24 | 5.00 SF  |            |                     |
|         | Size  | Area     | Total Area | Centroid            |
| STOP    | 36x36 | 7.46 SF  |            | <br>2.55 Ft.<br>    |
| DIVIDED | 30x24 | 5.00 SF  |            |                     |

|                  | Size  | Area    | Total Area | Centroid     |
|------------------|-------|---------|------------|--------------|
| ONE WAY.         | 36×12 | 3.00 SF | -          |              |
| STOP             | 30×30 | 5.18 SF | 13.18 SF   |              |
| DIVIDED          | 30x24 | 5.00 SF |            |              |
|                  | Size  | Area    | Total Area | Centroid     |
| ONE WAY          | 36x12 | 3.00 SF | _          |              |
| STOP             | 36x36 | 7.46 SF | 15.46 SF   | 3.15 Ft.     |
| DIVIDED          | 30x24 | 5.00 SF |            |              |
|                  | Size  | Area    | Total Area | Centroid     |
| JCT              | 21x15 | 2.19 SF |            |              |
| 27               | 24x24 | 4.00 SF | 6.19 SF    | 1.60 Ft.     |
|                  | Size  | Area    | Total Area | Centroid     |
| JCT              | 21x15 | 2.19 SF | 7.19 SF    | <br>1.52 Ft. |
| 301              | 30x24 | 5.00 SF |            |              |
|                  | Size  | Area    | Total Area | Centroid     |
| BUSINESS OR EAST | 24×12 | 2.00 SF |            |              |
| 27 27            | 24x24 | 4.00 SF | 6.00 SF    | 1.53 Ft.     |
|                  | Size  | Area    | Total Area | Centroid     |
| BUSINESS OR EAST | 24x12 | 2.00 SF |            |              |
| 301 301          | 30x24 | 5.00 SF | 7.00 SF    |              |
|                  | Size  | Area    | Total Area | Centroid     |
| BUSINESS OR EAST | 30x15 | 3.13 SF |            |              |
| 301 301          | 30x24 | 5.00 SF | 8.13 SF    | 1.66 Ft.     |

|                  | Size  | Area    | Total Area       | Centroid     |
|------------------|-------|---------|------------------|--------------|
| 27               | 24x24 | 4.00 SF | 6.19 SF          | 1.73 Ft.     |
|                  | 21×15 | 2.19 SF |                  |              |
|                  | Size  | Area    | Total Area       | Centroid     |
| 27               | 30x24 | 5.00 SF | 7.19 SF          | 1.81 Ft.     |
| <b>(+)</b>       | 21×15 | 2.19 SF |                  |              |
|                  | Size  | Area    | Total Area       | Centroid     |
| BUSINESS OR EAST | 24×12 | 2.00 SF |                  |              |
| 27 27            | 24×24 | 4.00 SF | 8.19 SF          | 2.26 Ft.     |
| <b>→</b>         | 21×15 | 2.19 SF |                  |              |
|                  | Size  | Area    | Total Area       | Centroid     |
| BUSINESS OR EAST | 24x12 | 2.00 SF |                  |              |
| 301 301          | 30x24 | 5.00 SF | 9.19 SF          | 2.27 Ft.     |
| <b>→</b>         | 21×15 | 2.19 SF |                  |              |
|                  | Size  | Area    | Total Area       | Centroid     |
| BUSINESS EAST    | 30×15 | 3.13 SF |                  |              |
| 301 301          | 30x24 | 5.00 SF | 10.32 SF         | 2.49 Ft.     |
|                  | 21×15 | 2.19 SF |                  |              |
|                  | Size  | Area    | Total Area       | Centroid     |
| EAST             | 24x12 | 2.00 SF | -                |              |
| BUSINESS         | 24×12 | 2.00 SF | <del> </del><br> |              |
| 27               | 24×24 | 4.00 SF | 10.19 SF         | 2.80 Ft.<br> |
| <b>-</b>         | 21×15 | 2.19 SF |                  |              |
|                  | I     | 1       |                  |              |

LAST REVISION 11/01/17

FDOT

|                | Size     | Area    | Total Area  | Centroid     |
|----------------|----------|---------|-------------|--------------|
|                | 3120     | Aica    | , otal Alea | CCHEFOIU     |
| EAST           | 24x12    | 2.00 SF |             |              |
| FUONESS        |          |         | _           |              |
| BUSINESS       | 24x12    | 2.00 SF | <u> </u>    |              |
| 600            |          |         | 11.19 SF    | 2.76 Ft.     |
| [301]          | 30x24    | 5.00 SF |             |              |
|                |          |         | -           |              |
|                | 21 v 1 F | 2.19 SF |             |              |
|                | 21x15    | 2.19 3F |             |              |
|                | Size     | Area    | Total Area  | Centroid     |
| EAST           | 30×15    | 3.13 SF | -           |              |
| LASI           | 30,113   | 3.13 31 | -           |              |
| BUSINESS       | 30×15    | 3.13 SF | 1           |              |
|                |          |         | 13.45 SF    | 2 16 54      |
| 301            | 30x24    | 5.00 SF | 13.45 5F    | 3.16 Ft.<br> |
| 30 1           | 30,24    | 3.00 SF |             |              |
|                |          |         |             |              |
| <b>  →</b>     | 21×15    | 2.19 SF |             |              |
|                |          |         |             |              |
|                | Size     | Area    | Total Area  | Centroid     |
| JCT            | 21x15    | 2.19 SF |             |              |
|                |          |         | 3.90 SF     | 1.57 Ft.     |
| LEON           | 18x18    | 171.65  |             |              |
| \ 56<br>county | 10110    | 1.71 SF |             |              |
|                | Size     | Area    | Total Area  | Centroid     |
|                | 3128     | Aita    | TOTAL ALEA  | CEILLIOIU    |
| JCT            | 21x15    | 2.19 SF |             |              |
|                |          |         | 5.22 SF     | 1.72 Ft.     |
| LEON           | 24x24    | 20255   |             |              |
| S6 COUNTY      | 27724    | 3.03 SF |             |              |
|                | Size     | Area    | Total Area  | Centroid     |
|                | 3,20     | 7.17.04 | , otal Alea | 55 514       |
| JCT            | 21x15    | 2.19 SF |             |              |
|                |          |         | 6.95 SF     | 1.87 Ft.     |
| LEON 56        | 30x30    | 4.76 SF |             |              |
| COUNTY         | 30,30    | 4./0 31 |             |              |
| COONT          |          |         |             |              |

|                 | C:    |         | T            | C t i d                                 |
|-----------------|-------|---------|--------------|---|
|                 | Size  | Area    | Total Area   | Centroid                                |
| LEON 56 COUNTY  | 18×18 | 1.71 SF | 3.90 SF      | - — — — — — — — — — — — — — — — — — — — |
|                 | 21×15 | 2.19 SF |              | - — — — — —                             |
|                 | Size  | Area    | Total Area   | Centroid                                |
| LEON 56 COUNTY  | 24x24 | 3.03 SF | 5.22 SF      | 1.62 Ft.                                |
|                 | 21x15 | 2.19 SF |              |   |
|                 | Size  | Area    | Total Area   | Centroid                                |
|                 | 3.20  | , ca    | . 500. 71100 | CCMC, OIG                               |
| LEON 56 COUNTY  | 30x30 | 4.76 SF | 6.95 SF      | 1.97 Ft.                                |
|                 | 21x15 | 2.19 SF |              |   |
|                 | Size  | Area    | Total Area   | Centroid                                |
| ТО              | 24x12 | 2.00 SF | -            |   |
| EAST            | 24x12 | 2.00 SF |              |   |
| NTERSTATE<br>75 | 24x24 | 3.20 SF | 9.39 SF      | 2.87 Ft.                                |
|                 | 21x15 | 2.19 SF | -            |   |
|                 | Size  | Area    | Total Area   | Centroid                                |
| ТО              | 24x12 | 2.00 SF |              |   |
| EAST            | 24x12 | 2.00 SF | -            |   |
| NTERSTATE 295   | 30x24 | 3.99 SF | 10.18 SF     | 2.84 Ft.                                |
| <b>—</b>        | 21x15 | 2.19 SF |              |   |

|                            | Size  | Area    | Total Area | Centroid     |
|----------------------------|-------|---------|------------|--------------|
| ТО                         | 30×15 | 3.13 SF |            |              |
| EAST                       | 30×15 | 3.13 SF |            |              |
| NTERSTATE 295              | 30x24 | 3.99 SF | 12.44 SF   | 3.26 Ft.     |
|                            | 21×15 | 2.19 SF |            |              |
|                            | Size  | Area    | Total Area | Centroid     |
| JCT                        | 21×15 | 2.19 SF | -<br>      |              |
| INTERCTATE                 |       |         | 5.39 SF    | 1.75 Ft.     |
| 75                         | 24x24 | 3.20 SF |            |              |
|                            | Size  | Area    | Total Area | Centroid     |
| JCT                        | 21×15 | 2.19 SF |            |              |
| NTERSTATE 295              | 30x24 | 3.99 SF | 6.18 SF    | 1.67 Ft.     |
|                            | Size  | Area    | Total Area | Centroid     |
| EAST TO                    | 24×12 | 2.00 SF |            |              |
| NTERSTATE OR NTERSTATE 75  | 24x24 | 3.20 SF | 5.20 SF    | 1.67 Ft.     |
|                            | Size  | Area    | Total Area | Centroid     |
| EAST TO                    | 24×12 | 2.00 SF |            |              |
| NIERSTATE 295              | 30x24 | 3.99 SF | 5.99 SF    | 1.60 Ft.     |
|                            | Size  | Area    | Total Area | Centroid     |
| EAST TO                    | 30×15 | 3.13 SF |            |              |
| NIERSTATE OR NIERSTATE 295 | 30x24 | 3.99 SF | 7.12 SF    | 1.81 Ft.<br> |
|                            | Size  | Area    | Total Area | Centroid     |
| EAST TO                    | 30×15 | 3.13 SF | 1          |              |
| NTERSTATE OR NTERSTATE 75  | 36x36 | 7.20 SF | 10.33 SF   | 2.27 Ft.     |

≥ DESCRIPTION: LAST REVISION 11/01/17

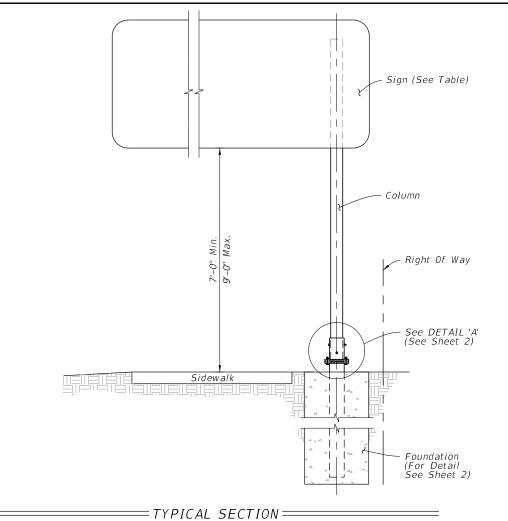
|                        | Size      | Area    | Total Area | Centroid         |
|------------------------|-----------|---------|------------|------------------|
| EAST T                 | O 30x15   | 3.13 SF |            |                  |
| OR INTERSTATE INTER    | STATE     |         | 12.12 SF   | 2.18 Ft.         |
| 295 29                 | 95) 45x36 | 8.99 SF |            |                  |
|                        | Size      | Area    | Total Area | Centroid         |
| EAST T                 | O 24x12   | 2.00 SF |            |                  |
| 75 Times               | 24x24     | 3.20 SF | 7.39 SF    | 2.30 Ft.         |
|                        | 21x15     | 2.19 SF |            |                  |
|                        | Size      | Area    | Total Area | Centroid         |
| EAST T                 | O 24x12   | 2.00 SF |            |                  |
|                        | 30x24     | 3.99 SF | 8.18 SF    | 2.31 Ft.         |
|                        | 21x15     | 2.19 SF |            |                  |
|                        | Size      | Area    | Total Area | Centroid         |
| EAST                   | O 30x15   | 3.13 SF |            |                  |
| NITERSTATE OR NITER 29 | 30x24     | 3.99 SF | 9.31 SF    |                  |
|                        | 21×15     | 2.19 SF |            |                  |
|                        | Size      | Area    | Total Area | Centroid         |
| THE OR THE             | 30×30     | 4.69 SF | 6.69 SF    |                  |
| AHEAD 200              | 24x12     | 2.00 SF |            |                  |
|                        | Size      | Area    | Total Area | Centroid         |
| THE OR THE             | 30×30     | 4.69 SF | 8.44 SF    |                  |
| AHEAD 200              | 30x18     | 3.75 SF | _          |                  |
|                        | Size      | Area    | Total Area | Centroid         |
| THE OR THE             | 36x36     | 6.75 SF | 10.50 SF   | <br>2.06 Ft.<br> |
| AHEAD 200              | 30×18     | 3.75 SF |            |                  |
| DESCRIPTION:           |           |         |            |                  |

| 30X30 4.69 SF               |                  |
|-----------------------------|------------------|
| 24X12 2.00 SF               | Ft.              |
|                             |                  |
| Size Area Total Area Centr  | oid              |
| 30X30 4.69 SF               | <br>Ft.<br>      |
| 30X18 3.75 SF               |                  |
|                             |                  |
| Size Area Total Area Centr  | oid              |
| 36X36 6.75 SF               | <br>Ft.          |
| 30X18 3.75 SF               |                  |
| Size Area Total Area Centr  | oid              |
| 30X30 6.25 SF 8.25 SF 2.28  | <br>Ft.          |
| AHEAD 24X12 2.00 SF         |                  |
| Size Area Total Area Centr  | oid              |
| 36X36 9.00 SF 12.75 SF 2.84 | - — — — —<br>Ft. |
| AHEAD 30X18 3.75 SF         |                  |
| Size Area Total Area Centr  | oid              |
| 30X30 6.25 SF               | <br>Ft.          |
| 35<br>MPH 24X24 4.00 SF     |                  |
| Size Area Total Area Centr  | oid              |
| 36X36 9.00 SF               | - — — — –<br>Ft. |
| 35<br>MPH 30X30 6.25 SF     |                  |

|            | Size  | Area    | Total Area | Centroid |
|------------|-------|---------|------------|----------|
|            | 30X30 | 6.25 SF |            |          |
| X XXX FEET | 24X18 | 3.00 SF |            |          |
|            | Size  | Area    | Total Area | Centroid |
|            | 36X36 | 9.00 SF | 14.00 SF   | 3.06 Ft. |
| X XXX FEET | 30X24 | 5.00 SF |            |          |

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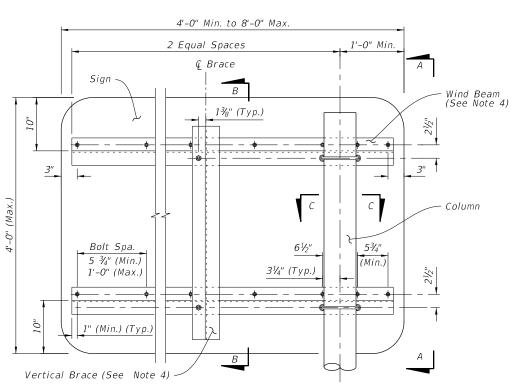
FY 2019-20 STANDARD PLANS



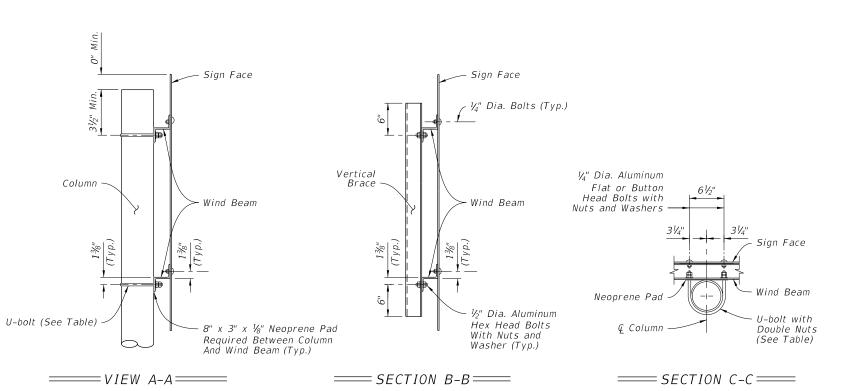
#### **GENERAL NOTES:**

- 1. Refer to Index 700-010 for additional notes, assembly of base connection and material specifications not given in this Index.
- 2. Aluminum Columns: ASTM B429 Alloy 6061-T6.
- 3. Place galvanized steel shims between the Sleeve and Post to obtain a tight fit between the Post and Sleeve.
- 4. Wind Beam and Vertical Brace: Aluminum Z 3 x  $2^{1}V_{16}$  x 3.38. Install Vertical Brace on 7'-0" to 8'-0" signs only.
- 5. Provide 2 ~ 0.0149" Thick (28 gauge) and 2 ~ 0.0329" Thick (21 gauge) Brass Shims Per Post. Used brass shims to plumb the post.
- 6. Use nylon washers under the button bolt heads to protect sign sheeting. Use aluminum washers under nut.

| COLUMN SELECTION AND FOOTING SIZE TABLE |   |   |                    |                                |                   |                         |                  |
|---|---|---|--------------------|--------------------------------|-------------------|-------------------------|------------------|
| Sign Size<br>Height x Length            | Column Size<br>Diameter x Thickness       | Sleeve Size<br>Diameter x Thickness       | U-bolt<br>Diameter | Base Bolt<br>Diameter x Length | Torque<br>Ibs./in | Base Plate<br>Thickness | Footing<br>Depth |
| 4'-0" x 5'-0"<br>4'-0" x 6'-0"          | 4 NPS<br>Schedule 80<br>(4.5" x 0.337")   | 5 NPS<br>Schedule 120<br>(5.563" x 0.5")  | 1/2"               | 5⁄8" x 31⁄2"                   | 270 ½ 45          | 1"                      | 6'-0"            |
| 4'-0" x 7'-0"<br>4'-0" x 8'-0"          | 5 NPS<br>Schedule 80<br>(5.563" x 0.375") | 6 NPS<br>Schedule 80<br>(6.625" x 0.432") | 5/8"               | ¾" × 4"                        | 445 ½ 75          | 11/8"                   | 6'-6"<br>7'-0"   |



= SIGN DETAIL=



11/01/18

DESCRIPTION: **REVISION** 

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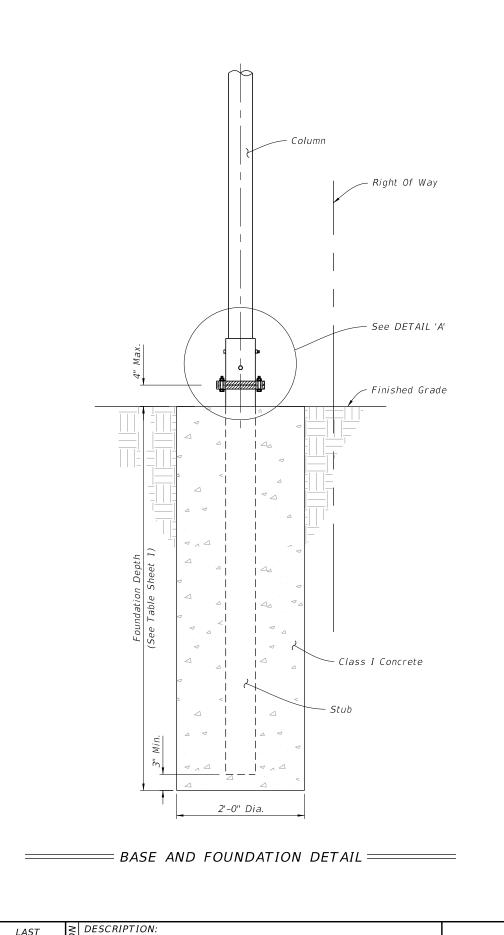
FY 2019-20 STANDARD PLANS

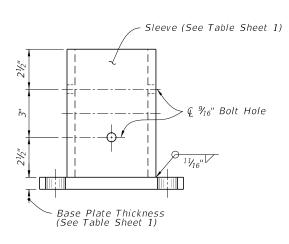
SINGLE COLUMN CANTILEVER GROUND MOUNTED SIGN

INDEX

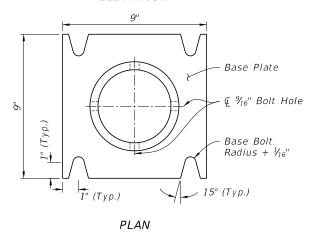
SHEET 1 of 2

700-011

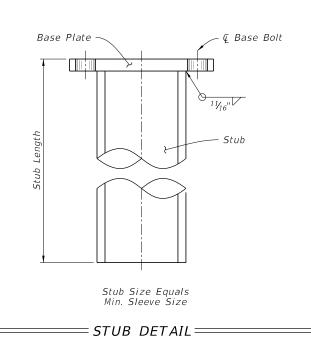


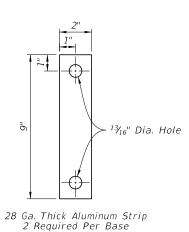


#### ELEVATION

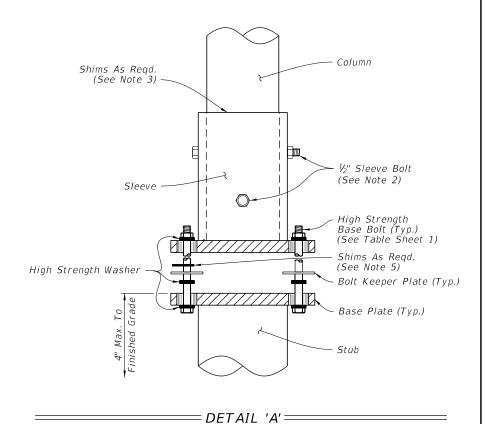


## = SLEEVE & BASE PLATE DETAILS =





## =BOLT KEEPER PLATE DETAIL ===



FDOT

FY 2019-20 STANDARD PLANS SINGLE COLUMN CANTILEVER GROUND MOUNTED SIGN

INDEX

SHEET

LAST REVISION 11/01/18

- 1. Work with Index 700-010.
- 2. Shop Drawings: Not required.

#### 3. <u>Materials:</u>

- A. Steel Plate: ASTM A36 or ASTM A709 Grade 36
- B. Steel Pipe (Support Post): ASTM A501 Schedule 40
- C. Aluminum Pipe: ASTM B429 Alloy 6061-T6
- D. Galvanized U-Bolts, Nuts and Plate Washer
- a. U-Bolts: ASTM A449
- b. Hex Nuts: ASTM A 563 Lock Nuts
- c. Plate Washer: ASTM A 36 or ASTM A709 Grade 36 or 50
- E. Galvanized Anchor bolts, Nuts and Washers:
- a. Anchor Rod: ASTM F1554 Grade 55 fully threaded (for Adhesive Anchors)
- b. Anchor Bolts: ASTM F1554 Grade 55 Grade A Hex
- c. Nuts: ASTM A563 Heavy Hex Locking
- d. Washers: ASTM F436
- F. Adhesive Anchor Bonding Material: Specification 931 Type HV Adhesive.
- G. Weld Material: E70XX
- H. Snap-In Post Cap: UV and weather-resistant glass-filled polyester cap

#### 4. Coating:

- A. U-Bolts, Threaded Rods, Nuts and Washers: ASTM F2329
- B. Other Steel: ASTM A123

#### 5. <u>Fabrication:</u>

- A. Weld: Specification 460-6.4
- B. Hot dip galvanize after fabrication

#### 6. Construction:

- A. Locate Sign Support a minimum of 5 feet from an open joint or transition (sign stationing may be adjusted to accommodate this requirement.
- B. Base plate must be flush with back of Traffic Railing
- C. Anchors in Traffic Railings:
- a. Install Adhesive Anchors in accordance with Specification 416 except perform field test on one anchor per sign support location.
- b. Use templates and tie anchors as necessary to maintain correct placement of C-I-P Embedded Anchors c. Do not drill into existing conduit
- D. Temporary Signs on Permanent Traffic Railings: Same as Permanent except Field testing of anchors is not required

#### 7. Removal of Temporary Signs on Permanent Traffic Railings:

- A. Cut anchor rods flush with the top of the traffic railing
- B. Coat anchors with Type F-1 epoxy to prevent corrosion a. Extend coating 2 inches beyond edge of cut anchor rods
- b. Epoxy coating 1/16" thick minimum

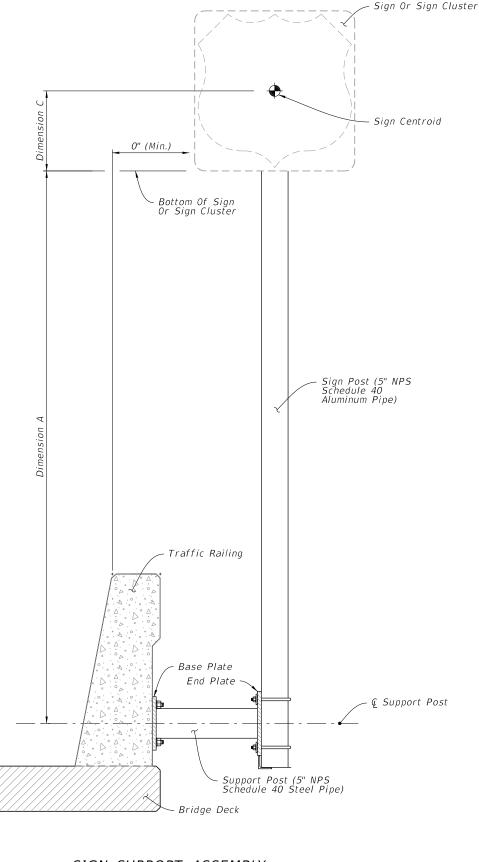
### 8. Payment:

Include the cost of all materials and labor in the cost of the single post sign assembly

| SIGN LIMITATIONS TABLE |  |  |  |  |  |  |
|------------------------|--|--|--|--|--|--|
| MAX. SIGN AREA<br>(SF) | MAX. SIGN CENTROID HEIGHT<br>(DIM. A + DIM. C) |  |  |  |  |  |
| 25                     | 9'-7"  |  |  |  |  |  |

Dimension A = Distance from centerline of the Support Post to the bottom of the sign or sign cluster.

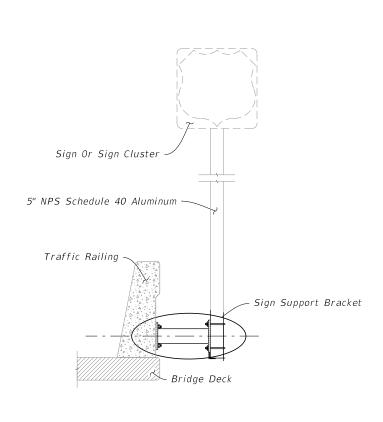
Dimension C = Vertical distance from the bottom of the sign or sign cluster to the Centroid of the sign or sign cluster.

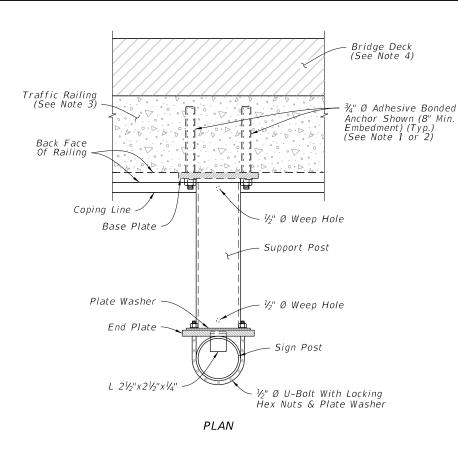


=== SIGN SUPPORT ASSEMBLY ======

DESCRIPTION: **REVISION** 11/01/18

FDOT





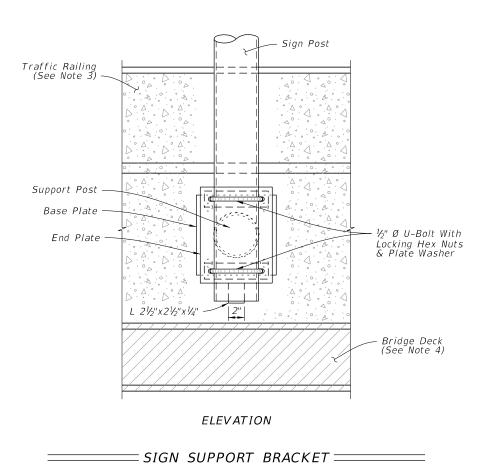
#### 1. Existing Traffic Railings:

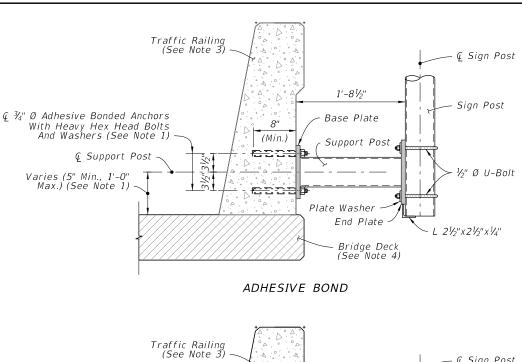
- A. Locate existing conduit prior to drilling and adjust placement of base plate as necessary to avoid damaging existing conduit. Base plate must be flush with back of traffic railing. Maintain a minimum cover 2" from face of traffic railing to tip of Adhesive Anchor.
- B. For concrete parapets less than 10" thick, through bolt ¾" Ø Heavy Hex Head Bolts with Nuts and Washers in lieu of Adhesive Bonded Anchors. Bolt heads shall not protrude more than  $1\frac{1}{2}$ " beyond traffic face of railing.
- C. For through bolting, countersink the nut and washer so that the bolt and nut does not extend beyond the face of the traffic railing. Do not exceed a countersink depth and diameter of  $2\frac{1}{2}$ ".

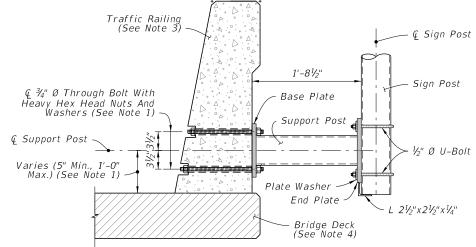
#### 2. New Traffic Railings:

A. Optional Couplers are shown for slipforming; keep Anchor Bolt coupler threads free of concrete.

- 3. 36" Single-Slope Traffic Railing shown, other Traffic Railings and Parapets are similar.
- 4. Bridge Deck shown, Approach Slab and Retaining Wall are similar

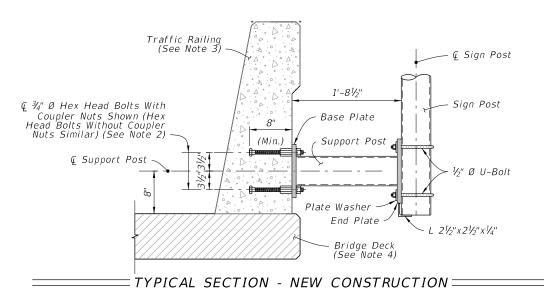


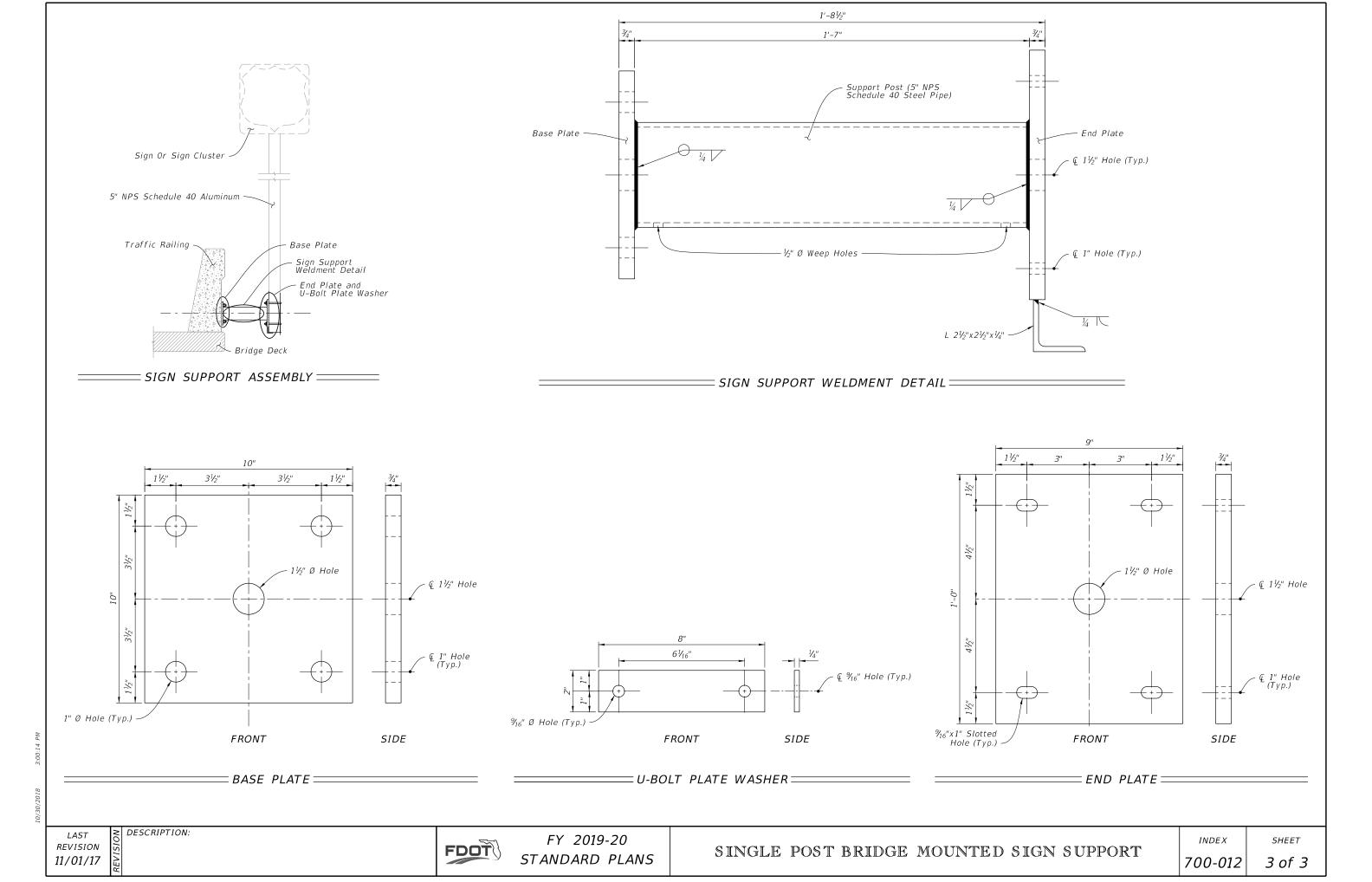




THROUGH BOLTING

#### TYPICAL SECTION - EXISTING RAILING

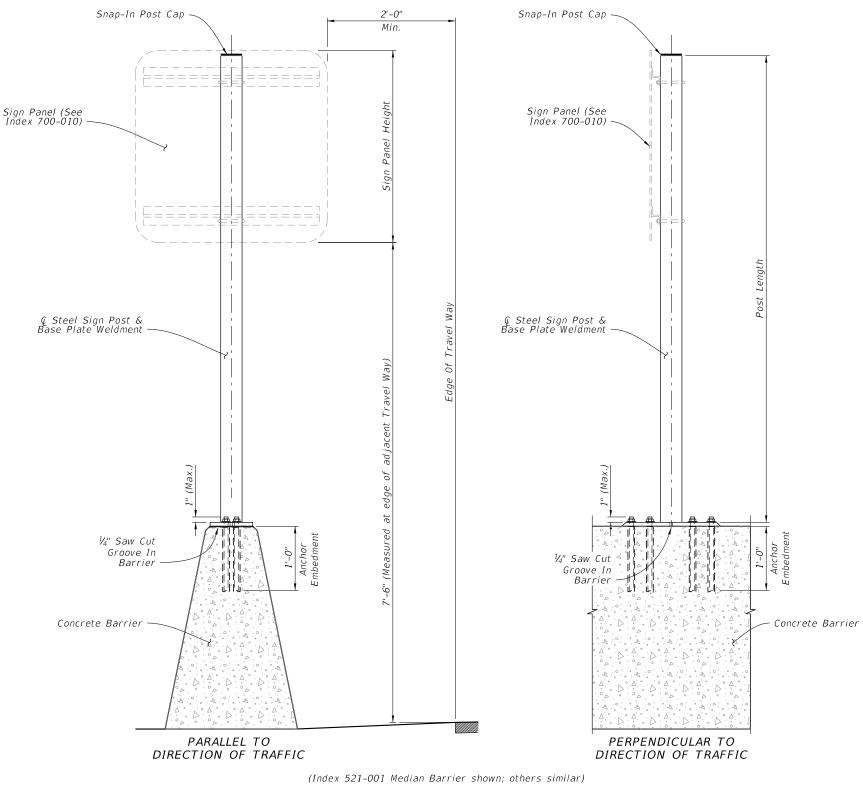




- 1. Work with Index 700-010.
- 2. Shop Drawings: Not required.
- 3. Materials:
- A. Steel Plate: ASTM A36 or ASTM A709 Grade 36 B. Steel Pipe (Support Post): ASTM A53 Grade B Schedule 40
- C. Galvanized U-Bolts, Nuts and Plate Washer
- a. U-Bolts: ASTM A449
- b. Hex Nuts: ASTM A 563 Lock Nuts
- c. Plate Washer: ASTM A 36 or ASTM A709 Grade 36 or 50
- D. Galvanized Anchor Bolts, Nuts and Washers:
- a. Anchor Rod: ASTM F1554 Grade 55 fully threaded (for Adhesive Anchors)
- b. Anchor Bolts: ASTM F1554 Grade 55 Grade A Hex
- c. Nuts: ASTM A563 Heavy Hex Locking
- d. Washers: ASTM F436
- E. Adhesive Anchor Bonding Material: Specification 937 Type HV Adhesive
- F. Weld Material: E70XX
- G. Snap-In Post Cap: UV and weather-resistant glass-filled polyester cap
- A. U-Bolts, Threaded Rods, Nuts and Washers: ASTM F2329
- B. Other Steel: ASTM A123
- 5. Fabrication:
- A. Weld: Specification 460-6.4 B. Hot dip galvanize after fabrication
- 6. Construction:
- A. Locate Sign Support a minimum of 5 feet from an open joint or transition (sign stationing may be adjusted to accommodate this requirement B. Base plate must be flush with top of Railing
- C. Anchors in Traffic Railings:
- a. Install Adhesive Anchors in accordance with Specification 416 except perform field test on one anchor per sign support location
  b. Use template and tie anchors as necessary to maintain correct placement of C-I-P
- Embedded Anchors
- c. Do not drill into existing reinforcing
  D. Temporary Signs on Permanent Traffic Railings, Same as Permanent except field testing of anchors is not required
- E. Temporary Signs on Temporary Railings/Barriers:
  - a. Install Sign Supports at the midpoint along the length of a single segment
  - b. Avoid drilling through existing reinforcement; use of metal detector not required.
- c. Field testing of anchors is not required
- 7. Removal of Temporary Signs on Permanent Traffic Railings:
- A. Cut anchor rods flush with the top of the railing
- B. Coat anchors with Type F-1 epoxy to prevent corrosion a. Extend coating 2 inches beyond edge of cut anchor rods
  - b. Epoxy coating 1/16"thick minimum

Include the cost of all materials and labor in the cost of the single post sign assembly.

| TABLE 1 - SIGN PANEL AND POST SIZING |                  |     |  |  |  |  |
|--------------------------------------|------------------|-----|--|--|--|--|
| Max. Sign Area (SF) Post (NPS)       |                  |     |  |  |  |  |
| Temporary Signs                      | ≤ 24             | 3.0 |  |  |  |  |
| Permanent Signs                      | < 13.5           |     |  |  |  |  |
| rermanent Signs                      | 13.5 < Sign < 20 | 3.5 |  |  |  |  |



= ELEVATION =

**REVISION** 11/01/18

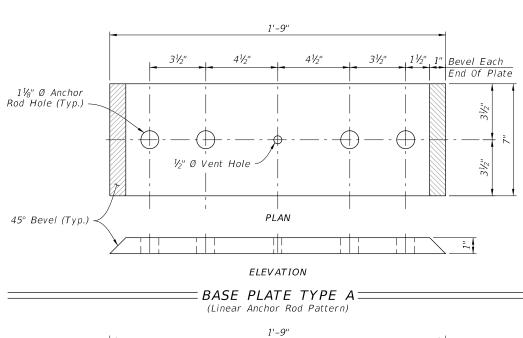


FY 2019-20 STANDARD PLANS

SINGLE POST MEDIAN BARRIER MOUNTED SIGN SUPPORT

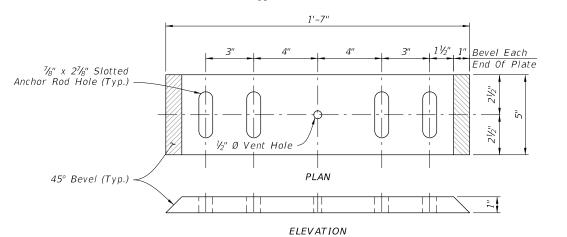
INDEX 700-013

SHEET 1 of 2



# 1½" <u>1</u>" Bevel Each End Of Plate 1⅓" Ø Anchor Rod Hole (Typ.) ½" Ø Vent Hole PLAN 45° Bevel (Typ.)



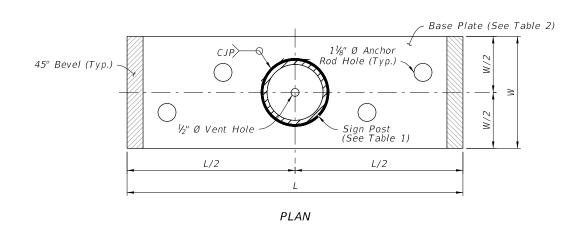


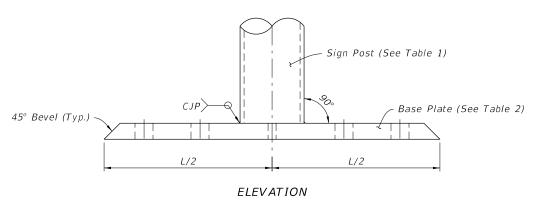
BASE PLATE TYPE C

#### NOTES:

- 1. Place anchor rods in a staggered or linear pattern as necessary to avoid reinforcing.
- 2. Use a staggered pattern for all temporary barriers.

| TABLE 2 - BASE PLATE TYPE AND ANCHOR ROD SIZING |                      |                 |              |  |  |  |
|---|----------------------|-----------------|--------------|--|--|--|
| Index   | Type/Application     | Base Plate Type | Anchor Rod Ø |  |  |  |
| 521-001   | Full Wall            | В               | 1"           |  |  |  |
| 521-001   | Cantilever or L-Wall | Α               | $I^{-}$      |  |  |  |
| All listed above Plus<br>102-110 & 102-100      | Temporary Signs      | С               | 3/4"         |  |  |  |





 $\equiv$  SIGN SUPPORT WELDMENT DETAIL  $\equiv$ 

(Staggered Anchor Rod Pattern shown)

REVISION 11/01/17

DESCRIPTION:

FDOT

FY 2019-20 STANDARD PLANS

SINGLE POST MEDIAN BARRIER

INDEX

SHEET

700-013 2 of 2

#### 2. Shop drawings:

- A. Sign Support Shop drawings are not required when fabricated in accordance with this Index and support columns do not exceed the length shown in the plans by more than 2'-0".
- B. Sign Panels: Horizontal panel splices are allowed at interior wind beams for sign panels with a depth ("D") greater than 10 feet. Shop drawings required for horizontal panel splice details.
- C. When shop drawings are required, obtain approval prior to fabrication.

#### 3. Materials:

- A. Sign Panel Mounting Materials:
- a. Aluminum Bars, and Extruded Shapes: ASTM B221, Alloy 6061-T6 or Alloy 6351-T5
- b. Aluminum Structural Shapes: ASTM B308, Alloy 6061-T6
- B. Sign Support Structure Materials:
  - a. Steel Plates and Structural Shapes: ASTM A36 or ASTM A709, Grade 36
- b. Steel Weld Metal: E70XX
- c. Shims: Brass ASTM B36 or Galvanized Steel
- C. Aluminum Bolts, Nuts and Washers:
  - a. Flat Head and Button Head Bolts: ASTM F 468, Alloy 2024-T4
  - b. Hex Nuts: ASTM F467, 2024-T4
- c. Washers: ASTM B221, Alloy 2024-T4
- D. Stainless Steel Bolts, Nuts and Washers Alloy Group 2, Condition A, may be substituted for the Aluminum bolts as follows:
  - a. Bolts: ASTM F593, CW1 or SH1
  - b. Nuts: ASTM F594,
- E. High Strength (H.S.) Steel Bolts, Nuts and Washers:
  - a. Galvanized Hex Head Bolts: ASTM F3125, Grade A325, Type 1
  - b. Galvanized Nuts: ASTM A563 Hex, Grade DH
  - c. Galvanized Washers: ASTM F436
- F. Concrete: Class I.
- G. Reinforcing Bars or Welded Wire Reinforcement (WWR): Specification 415

#### 4. Coatings:

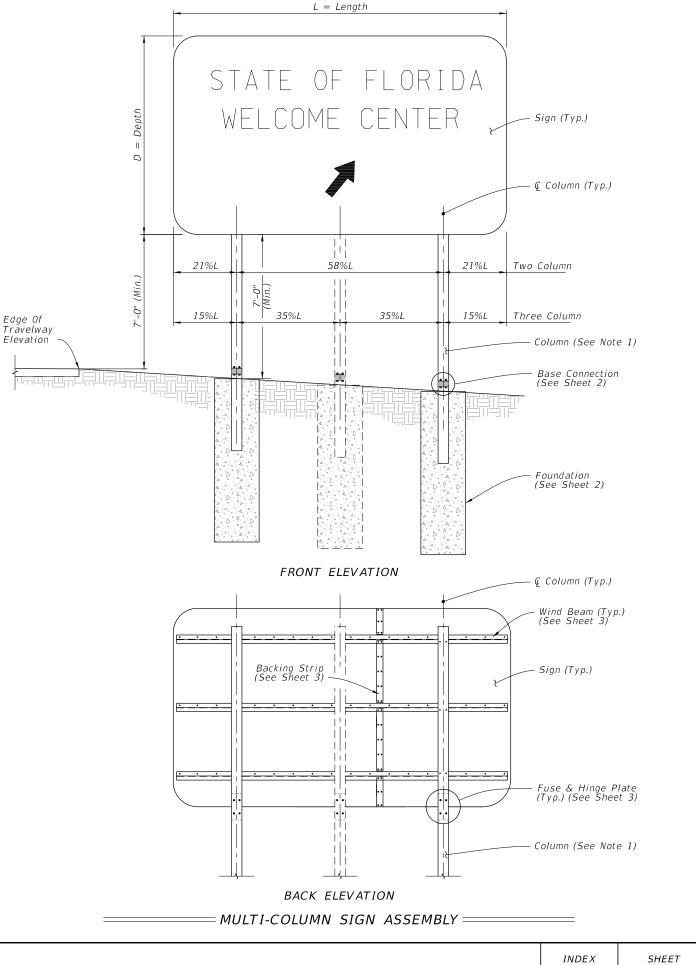
- A. Aluminum Fasteners: Anodic coating (0.0002 inches min.) and chromate sealed
- B. Galvanize High Strength Steel Bolts Nuts and Washers: ASTM F2329
- C. Galvanize all other steel items (excluding stainless steel): Hot-dip ASTM A123
- D. Treat damaged galvanizing in accordance with Specification 562

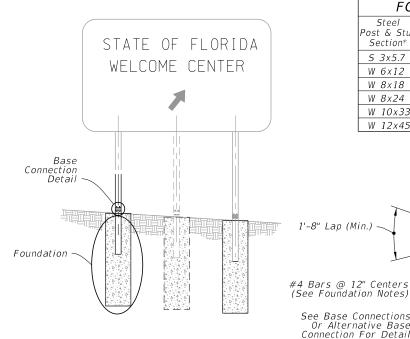
#### 5. Fabrication:

- A. All Base Connections and Stub Column materials are steel unless otherwise
- B. Drill or sub-punch and ream holes in Fuse Plates and Hinge Plates
- C. Weld Base Plate to Post & Stub or if using the Alternate Connection Detail weld Base Plate and Stiffeners to Post and Stub (Sheet 2)
- D. Hot dip galvanize after fabrication; Remove all drips, runs or beads on base plate within washer contact areas (Including saw cuts)

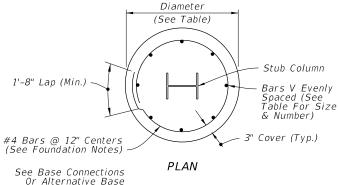
#### 6. Construction:

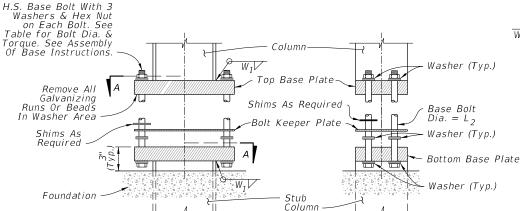
- A. Install the Sign Structure foundation in accordance with Specification 455. Orient Stub Post according to direction of traffic (Sheet 2)
- B. Tighten all high strength bolts except Base Bolts in accordance with Specification 700.
- C. Assemble Post to Stub with Base Bolts and three flat washers per bolt (See Base Connection Details, Sheet 2). Tighten Base Bolts in accordance with Instructions Notes on Sheet 2.





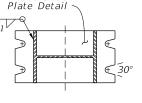
| FOUNDATION DATA                  |       |        |                          |                  |  |  |  |
|----------------------------------|-------|--------|--------------------------|------------------|--|--|--|
| Steel<br>Post & Stub<br>Section* | Dia.  | Depth  | Stub<br>Column<br>Length | Reinf.<br>Bars V |  |  |  |
| S 3x5.7                          | 2'-0" | 4'-0"  | 3'-0"                    | 10-#6            |  |  |  |
| W 6x12                           | 2'-0" | 6'-0"  | 3'-0"                    | 10-#6            |  |  |  |
| W 8x18                           | 2'-4" | 7'-6"  | 4'-0"                    | 8-#8             |  |  |  |
| W 8x24                           | 2'-4" | 8'-6"  | 4'-0"                    | 8-#8             |  |  |  |
| W 10x33                          | 2'-4" | 10'-3" | 4'-0"                    | 8-#8             |  |  |  |
| W 12x45                          | 2'-8" | 11'-3" | 5'-0"                    | 10-#8            |  |  |  |





\_\_\_\_\_\_ Direction of Traffic [

SIDE ELEVATION



SHIM DETAIL

Plate Thickness=0.0149" (28 Gauge)

R Thickness=t1

Depth of

R (Typ.)

Plate Thickness=0.0149"

(28 Gauge)

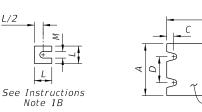
BOLT KEEPER PLATE DETAIL

STIFFENER PLATE DETAIL

Section

R(Typ.)

#### SECTION A-A BOLT KEEPER PLATE DETAIL



Stiffener Plate

 $W_2$ 

1/4"

1/4"

5/16"

5/16"

BASE PLATE DETAIL

|                                  |        | BASE CONNECTION DATA |        |        |       |                |                |                |                    | SH     | 'IM     |
|----------------------------------|--------|----------------------|--------|--------|-------|----------------|----------------|----------------|--------------------|--------|---------|
| Steel<br>Post & Stub<br>Section* | Α      | В                    | С      | D      | R     | t <sub>1</sub> | L <sub>2</sub> | W <sub>1</sub> | Torque<br>(Ibf*in) | L      | М       |
| S 3x5.7                          | 4"     | 7"                   | 3/4"   | 2"     | 5/16" | 1"             | 1/2"           | 1/4"           | 90 ± 20            | 1-1/4" | 9/16"   |
| W 6x12                           | 4"     | 10"                  | 3/4"   | 2"     | 3/8"  | 1-5/8"         | 5/8"           | 1/4"           | 270 ± 45           | 1-3/8" | 11/16"  |
| W 8x18                           | 5-1/4" | 12-1/2"              | 7/8"   | 2-3/4" | 7/16" | 1-3/4"         | 3/4"           | 3/8"           | 445 ± 75           | 1-3/4" | 13/16"  |
| W 8x24                           | 6-1/2" | 12-1/2"              | 7/8"   | 3-1/4" | 7/16" | 1-3/4"         | 3/4"           | 3/8"           | 445 ± 75           | 2-1/8" | 13/16"  |
| W 10x33                          | 8"     | 16"                  | 1-1/4" | 4-3/4" | 9/16" | 2"             | 1"             | 1/2"           | 580 ± 90           | 2-3/8" | 1-1/16" |
| W 12x45                          | 10"    | 18"                  | 1-1/4" | 6"     | 9/16" | 2"             | 1"             | 1/2"           | 580 ± 90           | 2-3/4" | 1-1/16" |

FRONT ELEVATION

## FOUNDATION NOTES:

The Contractor may use Welded Wire Reinforcement (WWR) for foundation reinforcing.

== MULTI-COLUMN SIGN ASSEMBLY ==

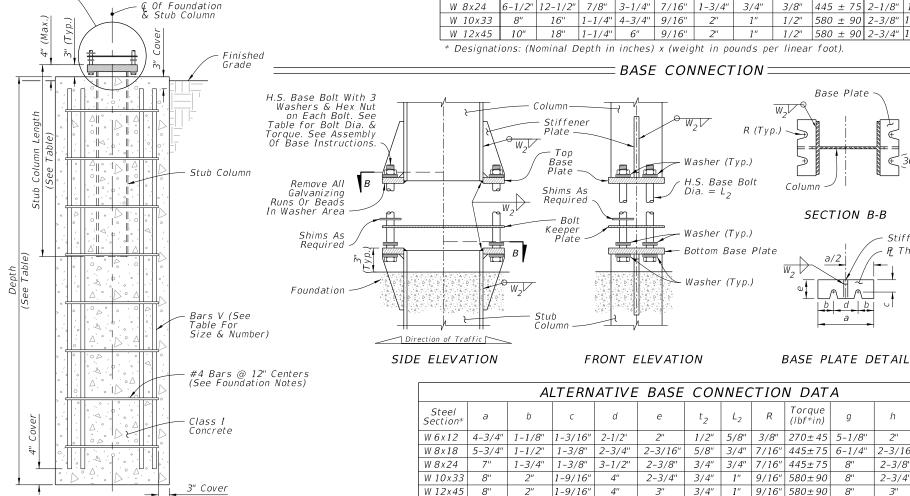
At the Contractors option, the #4 tie bars at 12" o.c. may be replaced by D10 Spiral Wire @ 6" pitch, with three flat turns at the top and one flat turn at the bottom in accordance with Specification 415.

## **INSTRUCTIONS NOTES:**

- 1. Assembly of Base Instructions.
- A. Place one washer on each Base Bolt between the Bottom Base Plate and the head of high strength Base Bolt; place the next washer between the Bottom Base Plate and the Bolt Keeper Plate; add the Top Base Plate section and place the third washer between the Top Base Plate
- B. Shim as required to plumb column. Provide 2-0.0149" thick (28 gauge) and 2-0.0329" thick (21 gauge) shims per column.
- 2. H.S. Base Bolt L<sub>2</sub> Tightening Instructions:
- A. Tighten Base Bolts to the maximum possible with a 12" to 15" wrench (this will bed the washers and shims and clear the bolt threads).
- B. Loosen each Base Bolt one turn.

DESCRIPTION:

- C. Under the supervision of the Engineer, use a calibrated wrench to tighten bolts to the torque prescribed in the Table. Over tightened Base Bolts will not be permitted.
- D. Burr threads at junction with nut to prevent nut loosening. Treat damaged galvanizing.



**REVISION** 11/01/18

FDOT

ELEVATION

**FOUNDATION** 

FY 2020-21 STANDARD PLANS FOUNDATION AND BASE CONNECTION DETAILS

2-3/4"

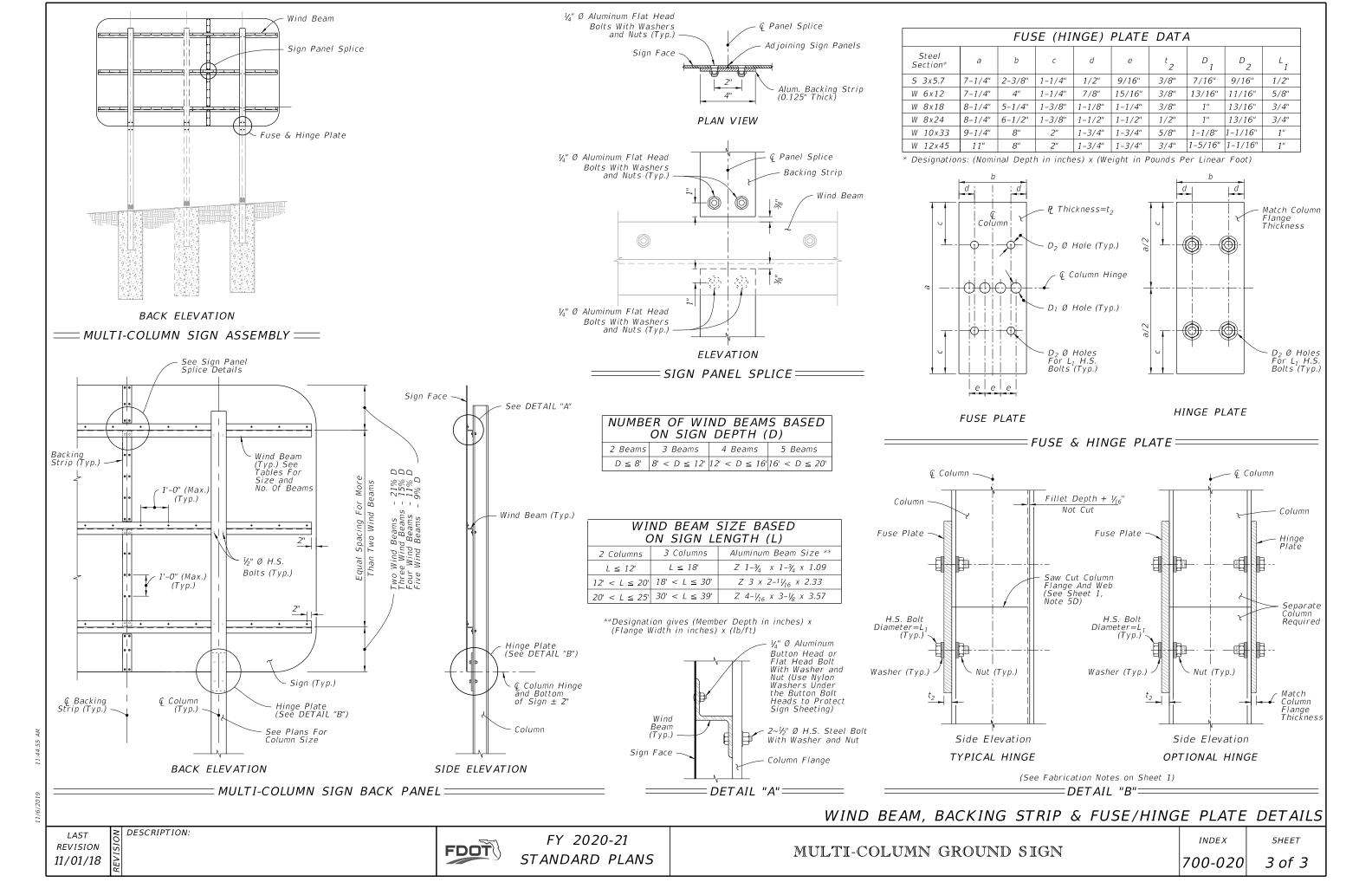
INDEX 700-020

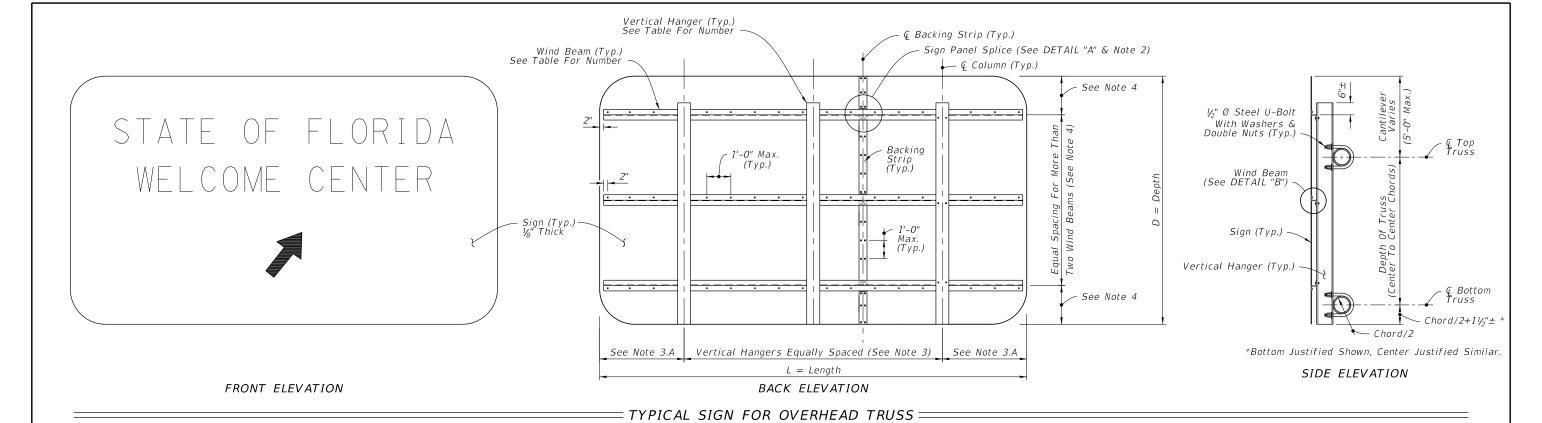
SHEET

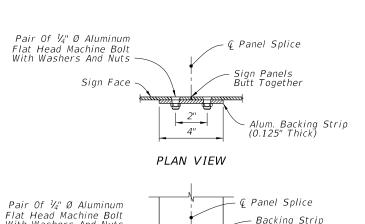
2 of 3

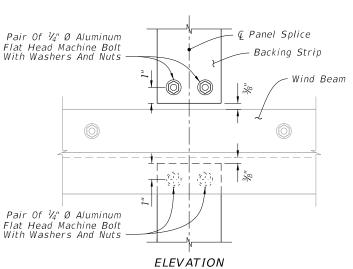
ALTERNATIVE BASE CONNECTION =

Designations: (Nominal Depth in inches) x (weight in pounds per linear foot)









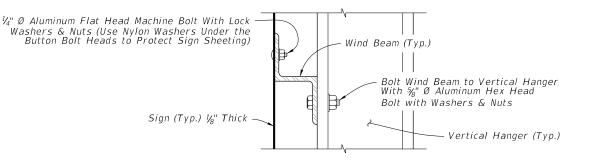
SIGN PANEL SPLICE

DETAIL "A"=

| WIN     | D BEAM T      | TABLE (Z     | 3 x 2 <sup>11</sup> / <sub>16</sub> | x 2.33)           |
|---------|---------------|--------------|-------------------------------------|-------------------|
| Number  | of Horizontai | Wind Beams   | Based on Sig                        | n Depth (D)       |
| 2 Beams | 3 Beams       | 4 Beams      | 5 Beams                             | 6 Beams           |
| D ≤ 5'  | 5' < D ≤ 9'   | 9' < D ≤ 12' | $12' < D \le 15'$                   | $15' < D \le 18'$ |

| HANGER TABLE (I 6 x 4.69 or Z 5 x $3\frac{1}{4}$ x 6.19) |   |                   |                   |                   |                   |  |  |  |
|--|---|-------------------|-------------------|-------------------|-------------------|--|--|--|
| Number of  | Number of Vertical Hanger Beams Based on Wind Speed and Sign Length (L) |                   |                   |                   |                   |  |  |  |
|  | 2 Hangers   | 3 Hangers         | 4 Hangers         | 5 Hangers         | 6 Hangers         |  |  |  |
| 130 mph  | L ≤ 20'   | 20′ < L ≤ 30′     | $30' < L \le 40'$ | $40' < L \le 50'$ |                   |  |  |  |
| 150 mph  | L ≤ 18′   | 18' < L ≤ 27'     | 27' < L ≤ 35'     | $35' < L \le 45'$ | $45' < L \le 50'$ |  |  |  |
| 170 mph  | L ≤ 15'   | $15' < L \le 20'$ | 20′ < L ≤ 28′     | 28' < L ≤ 35'     | 35' < L ≤ 43'     |  |  |  |

NOTE: For Monroe County designs, use 170 mph values but with  $Z = 5 \times 3 - \frac{1}{4} \times 6.19$  vertical hanger beams only.



DETAIL "B"

#### GENERAL NOTES

- 1. Work this Index with Index 700-040 and 700-041.
- 2. The number and location of the Panel Splices are determined by the Sign
- 3. Spacing of Vertical Hangers:
- A. Two Vertical Hanger = 21.0% Three Vertical Hanger = 15.0% L Four Vertical Hanger = 11.0% L Five Vertical Hanger = 9.0% L Six Vertical Hanger = 7.0% L
- B. Spacing of vertical hangers may be varied slightly as necessary to clear the truss struts and diagonals at panel points
- 4. Spacing of Wind Beams:

Two Wind Beams = 21.0% D Three Wind Beams = 15.0% D Four Wind Beams = 11.0% D Five Wind Beams = 9.0% D Six Wind Beams = 7.0% D

- 5. Shop Drawings:
- A. Required for Sign Panels deeper than 10'-0" with a horizontal panel splice. B. Splice must be located in between interior Zee Supports and only allowed on signs greater than 10'-0".
- 6. Materials:
- A. Aluminum.
- a. Bars, and Extruded Shapes: ASTM B 221, Alloy 6061-T6 or Alloy 6351-T5
- b. Structural Shapes: ASTM B308, Alloy 6061-T6
  c. Flat Head and Hex Head Machine Bolts: ASTM F468, Alloy 2024-T4
  d. Hex Nuts: ASTM F467, Alloy 6061-T6 or Alloy 6262-T9
  e. Washers: ASTM B221, Alclad 2024-T4

- a. U-Bolts: ASTM A449 or ASTM A193 B7 b. Nuts: ASTM A563, 2 per leg c. Washers: ASTM F436, (Flat Washers)
- 7. Coatings:
  - A. Aluminum Bolts, Nuts and Washers: Anodic (0.0002 inches min) and chromate sealed
- B. Galvanized Steel Bolts, Nuts and Washers: ASTM F2329

8. Wind Speed by county: see Index 715-010.

**REVISION** 11/01/18

DESCRIPTION:

**FDOT** 

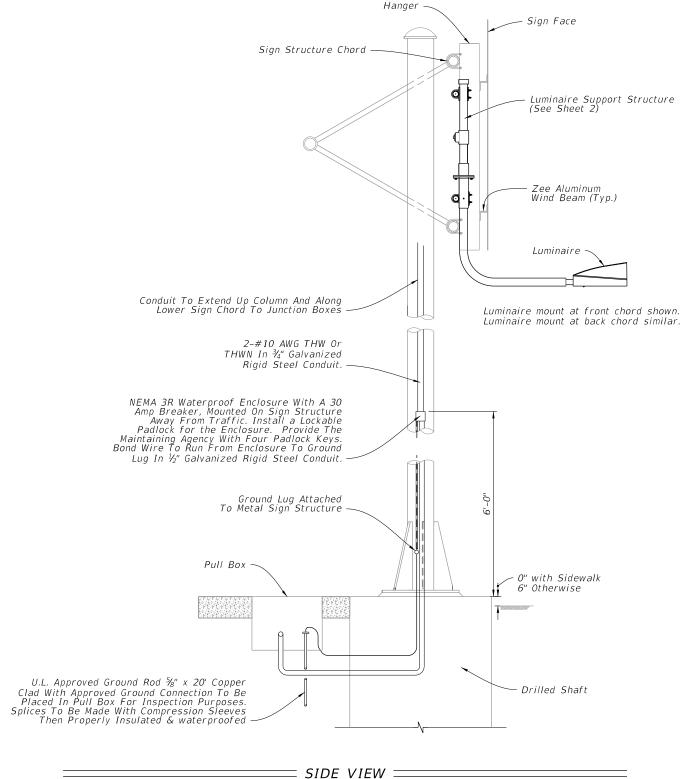
FY 2019-20 STANDARD PLANS

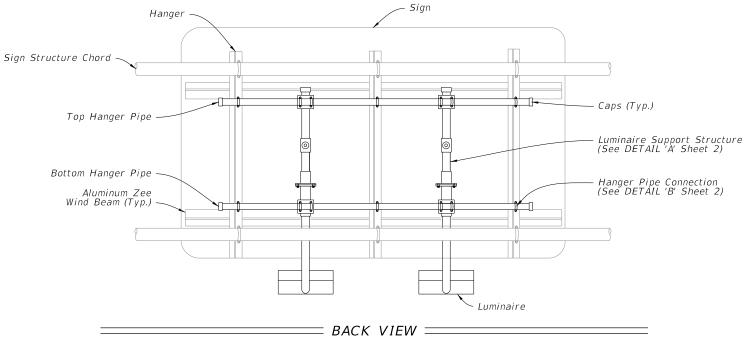
WIND AND HANGER BEAMS FOR OVERHEAD SIGNS

INDEX

SHEET

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#### PLACEMENT OF SIGN LIGHTS

- 1. This Index details a bottom luminaire support structure. For signs requiring top luminaire support structures, the detail can be reversed.
- 2. Luminaire spacing and arm length is shown on Guide Sign Worksheet.
- 3. The Guide Sign Worksheet indicates the sign luminaire used for basis of design. The contractor may propose a different luminaire by submitting photometric calculations for each lighted sign for review by the Engineer.

#### SIGN LIGHTING INSTALLATION

#### Roadway Lighting included in contract:

- 1. Power for the sign lighting provided from the roadway lighting circuit.
- 2. Indicate sign location and a pull box location for connection to the sign lights in the lighting plans.
- 3. Lighting contractor installs pull box and loop 2' of lighting circuit conductors in the pull box for connection by the signing contractor.
- 4. Signing contractor furnishes and installs the Luminaires, NEMA 3R enclosure, 30 amp breaker, conduit, conductors and all other electrical equipment necessary for connection to the lighting circuit.

#### Roadway Lighting not included in contract:

- 1. Signing plans include the pay item numbers to furnish and install conduit, conductors, ground rods, pull boxes and service point equipment.
- 2. Signing plans indicate the location of the service point equipment and circuit runs.
- Signing contractor provides all electrical equipment necessary for connection of the sign lights.

10/30/2018

LAST REVISION 11/01/17

DESCRIPTION:

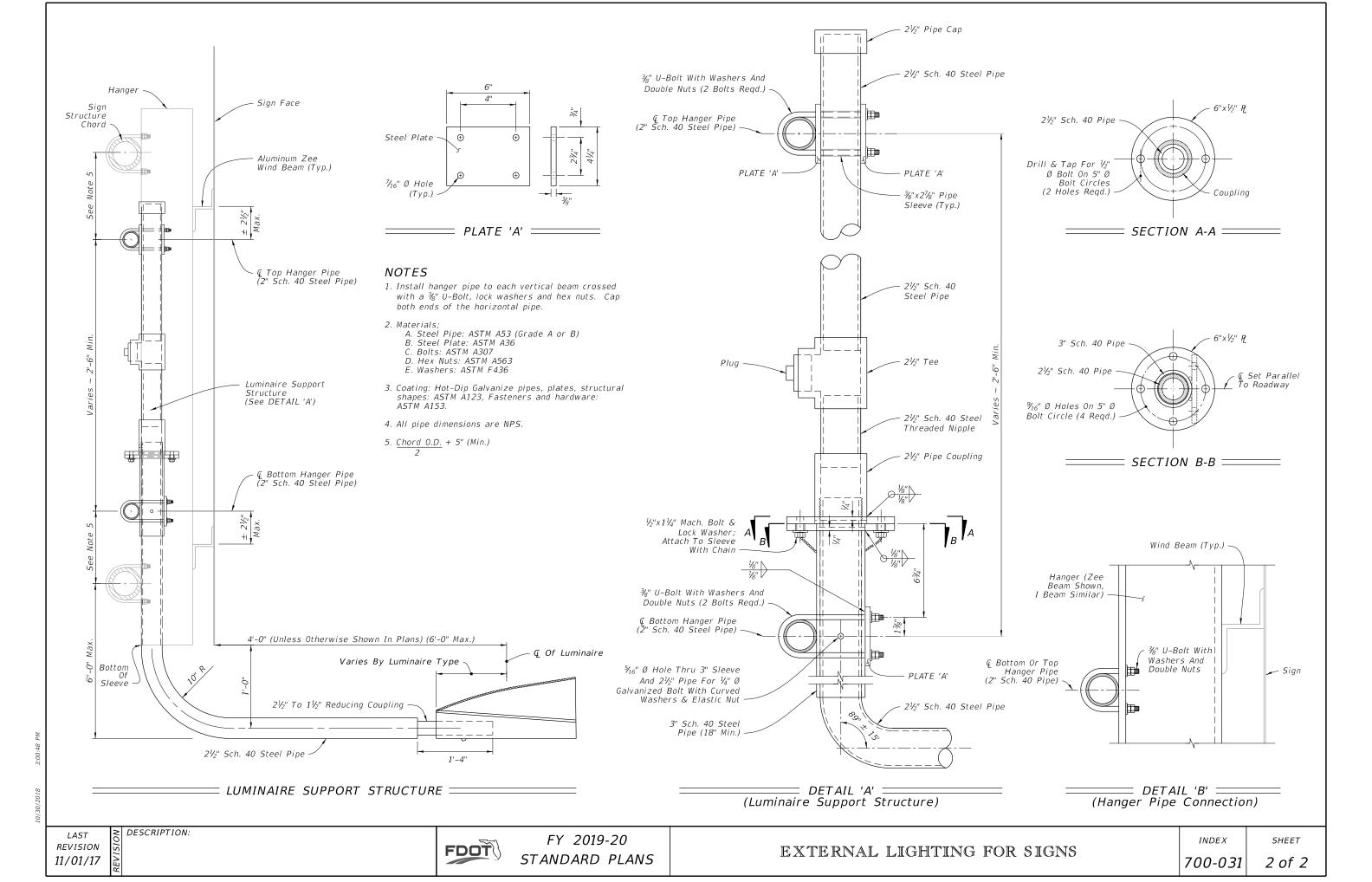


FY 2019-20 STANDARD PLANS

EXTERNAL LIGHTING FOR SIGNS

INDEX

SHEET



- 1. Work this Index in conjunction with CANTILEVER SIGN STRUCTURE DATA TABLES in the Plans and Index 700-030.
- 2. Handholes are required at pole base for DMS Structures. Refer to Index 700-090 for Handhole Details.
- 3. Shop Drawings are required.

Obtain Shop Drawing approval prior to fabrication. Include the following: A. Upright Pipe height ('A') and Foundation elevations: Verify dimension in the field prior to submittal to ensure minimum vertical clearances of the sign panel over the roadway.

- B. Height of the foundation above adjacent ground.
- C. Anchor bolt orientation with respect to centerline of truss and the direction of traffic.
- D. Chord Splices
- E. Handholes at pole base (when required).

#### 4. Materials:

- A. Sign Structure:
- a. Upright and Chords (Steel Pipe): API 5L X42 PSL2, 42 ksi yield or ASTM A500, Grade B (Min.)
- b. Steel Angles and Structural Plates and Bars: ASTM A709 Grade 36 c. Weld Material: E70XX
- B. Bolts, Nuts and Washers:
- a. High Strength Bolts: ASTM F3125, Grade A325 Type 1 b. Nuts: ASTM A563 Grade DH Heavy-Hex
- c. Washers: ASTM F436 Type 1, one under turned element
- C. Anchor Bolts, Nuts and Washers
- a. Anchor Bolts: ASTM F1554 Grade 55
- b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per bolt)
- c. Plate Washers: ASTM A36 (2 per bolt)
- D. Concrete:
- a. Spread Footing Concrete: Class IV b. Drilled Shaft concrete: Class IV (Drilled Shaft)
- E. Reinforcing Steel: Specification 415

#### 5. Fabrication:

- A. Welding: Specification 460-6.4
- B. Chord Splices: "SD" Panel from upright is the closest panel in which a chord splice may be used. See Plans for CANTILEVER SIGN STRUCTURE DATA TABLE. Minimum splice spacing is two truss panel lengths apart.
- C. Upright splices: Not allowed
- D. Structural bolt hole diameters: Bolt diameter plus 1/16"
- E. Anchor bolt hole diameters: Bolt diameter plus 1/5"
- F. Hot Dip Galvanize after fabrication.
- G. Shop assemble the entire structure after galvanizing to validate/document alignment and clearance for bolted connections as well as contact between connecting plates. Take remedial action, if necessary, prior to shipment.
- H. Disassemble, as necessary, and secure components for shipment.

#### 6. Coatings:

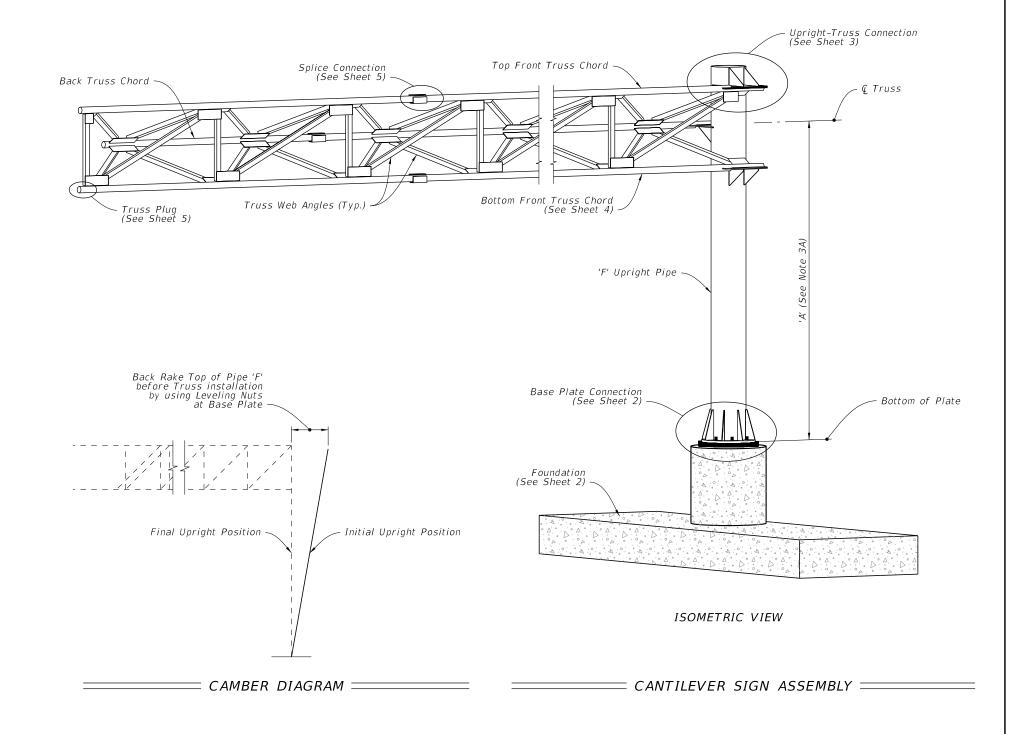
A. Bolts, Nuts and Washers: ASTM F2329

DESCRIPTION:

B. All other steel, including Plate Washers, hot dip galvanize: ASTM A123

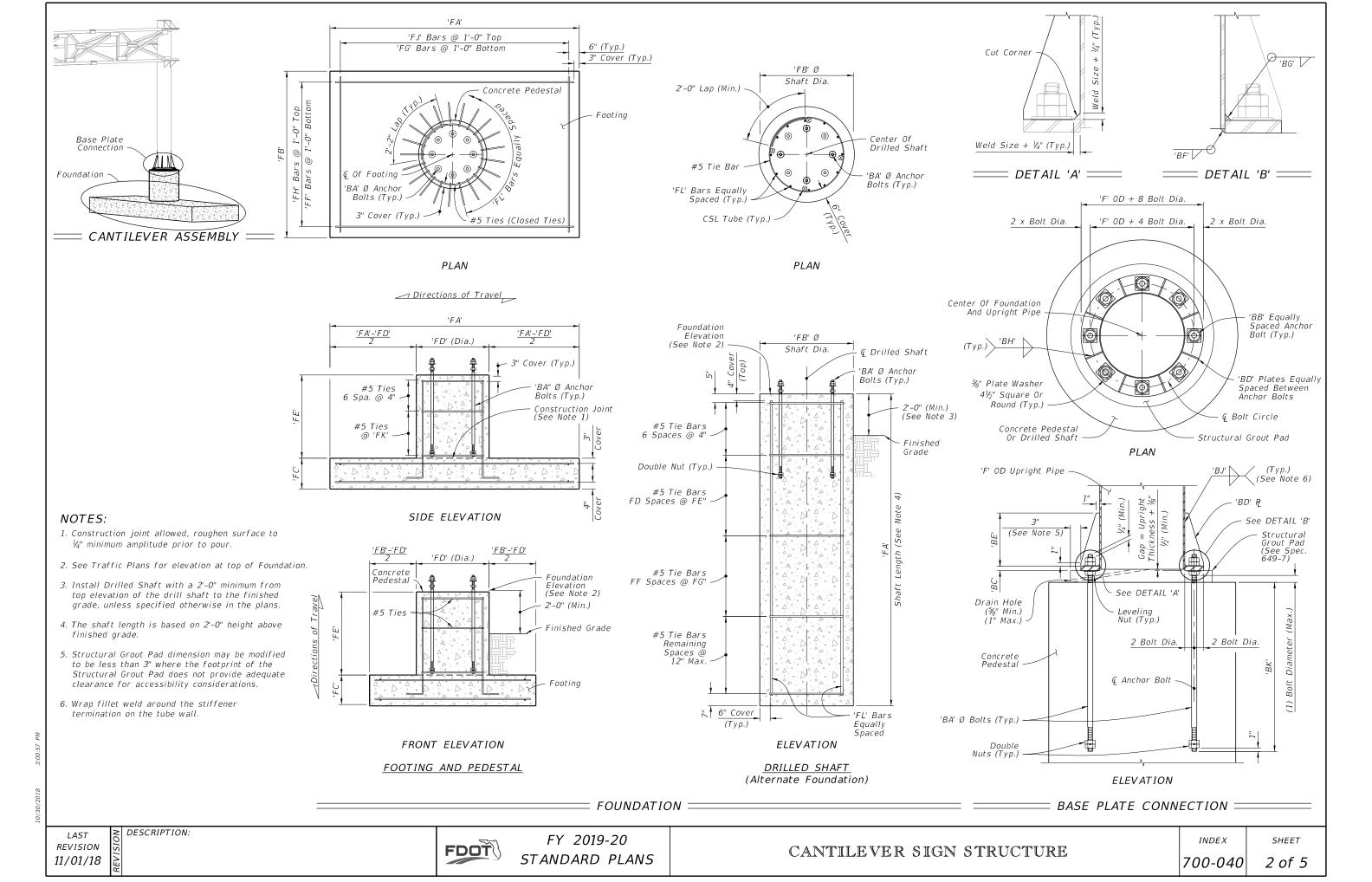
#### 7. Construction:

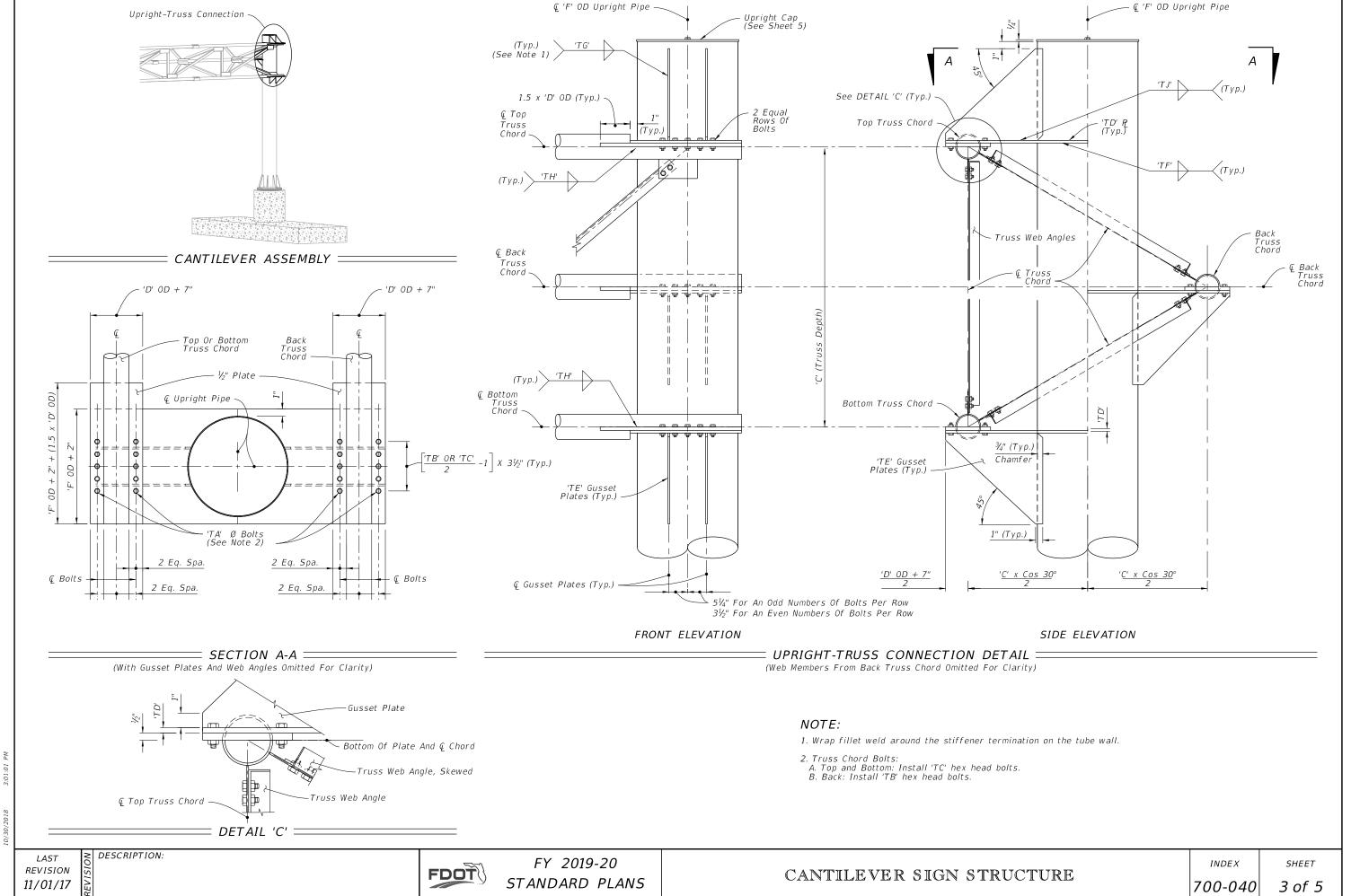
- A. Construct foundation in accordance with Specification 455, except payment is included in the cost of the structure.
- B. Prior to erection, record the as-built anchor locations and submit to
- C. Place backfill above spread footings prior to installation of the sign panels. Do not remove or reduce backfill without prior approval of the Engineer.
- D. Tighten nuts and bolts in accordance with Specification 700. Split-Lock Washers are not permitted.
- E. Install Aluminum Sign Panels as shown in the Plans.
- F. Place structural grout pad with drain between top of foundation and bottom of baseplate in accordance with Specification 649-7.

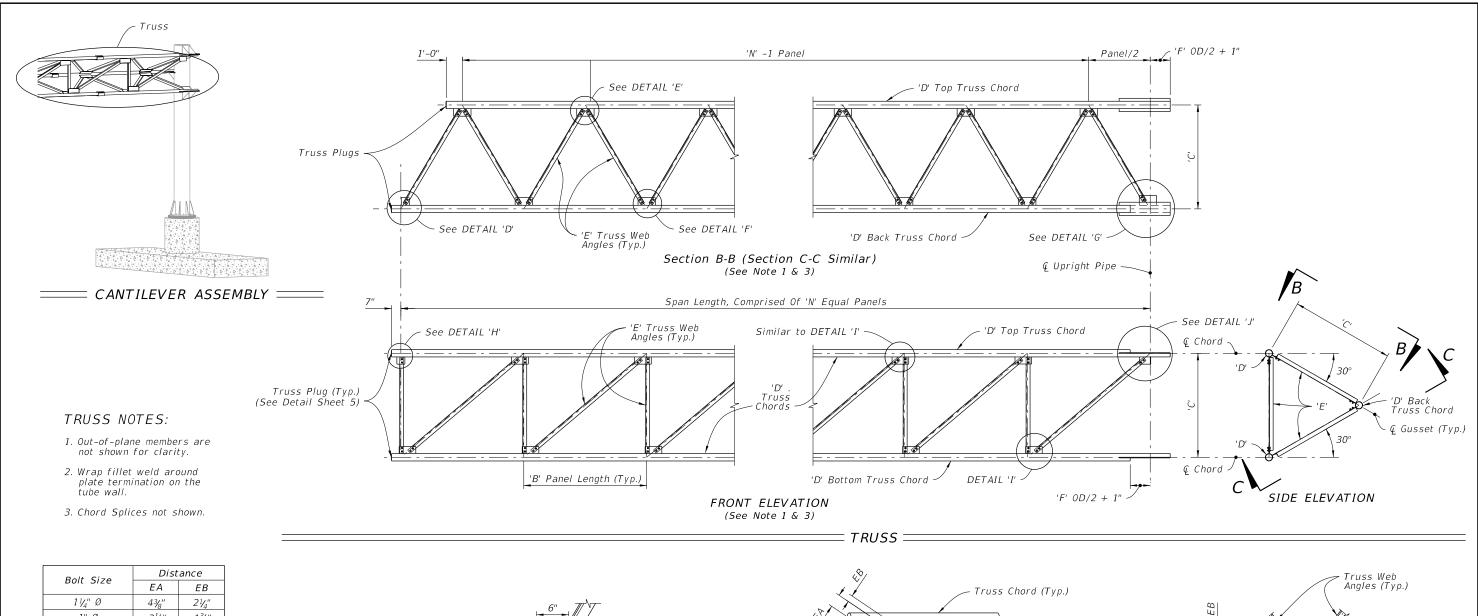


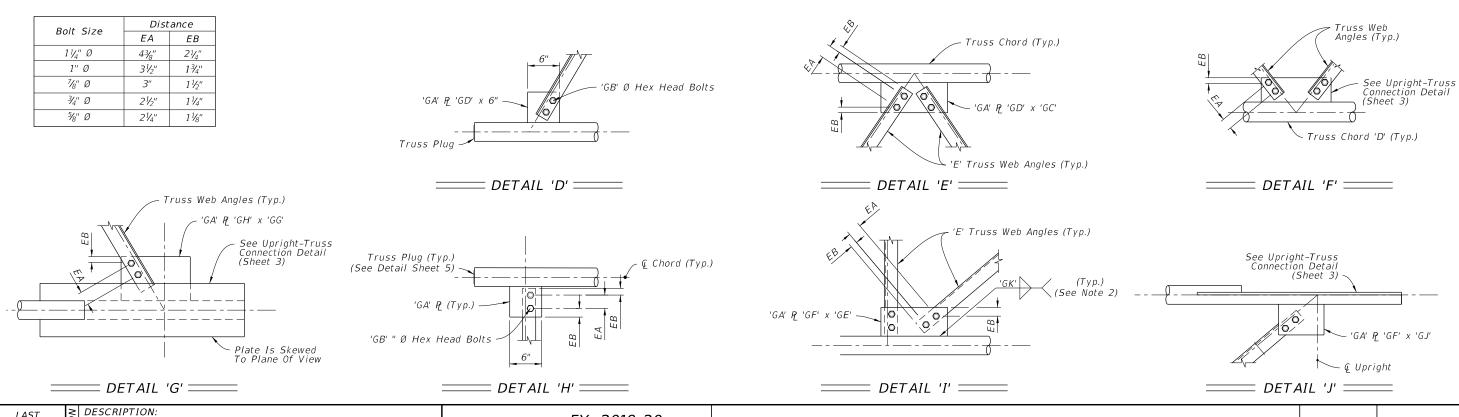
**REVISION** 11/01/17

FDOT









CANTILEVER SIGN STRUCTURE

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700-040

SHEET

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FY 2019-20

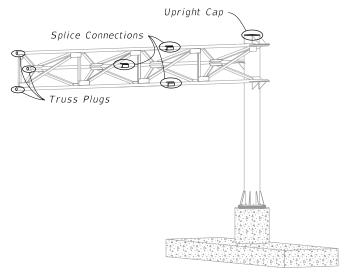
STANDARD PLANS

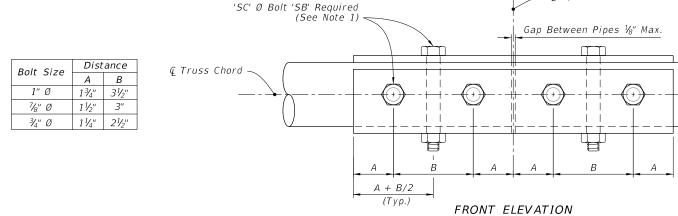
FDOT

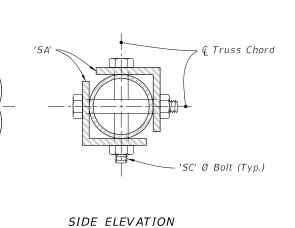
LAST

**REVISION** 

11/01/17







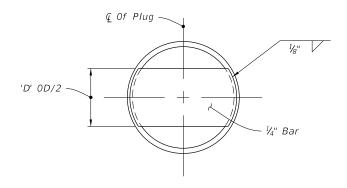
= CANTILEVER ASSEMBLY =

## = SPLICE CONNECTION DETAIL =

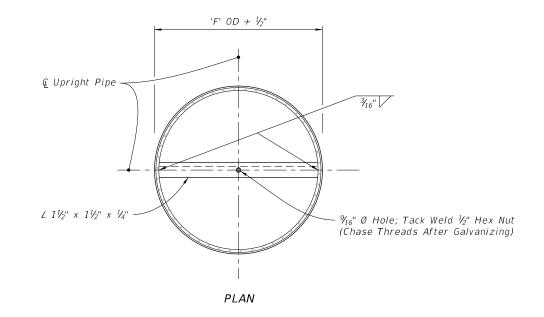
- @ Splice (See Note 2)

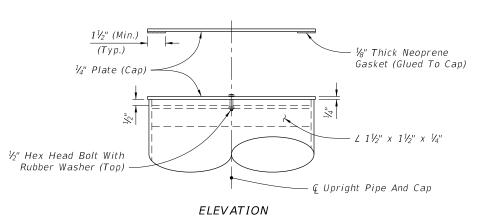
## SPLICE CONNECTION NOTES:

- 1. Only 6 bolts are shown in detail for clarity. (One Half Each Side Of Splice)
- 2. Splices are not permitted for trusses less than or equal to 40', Splice optional for trusses greater than 40'.



= TRUSS PLUG DETAIL ==





= UPRIGHT CAP DETAIL =

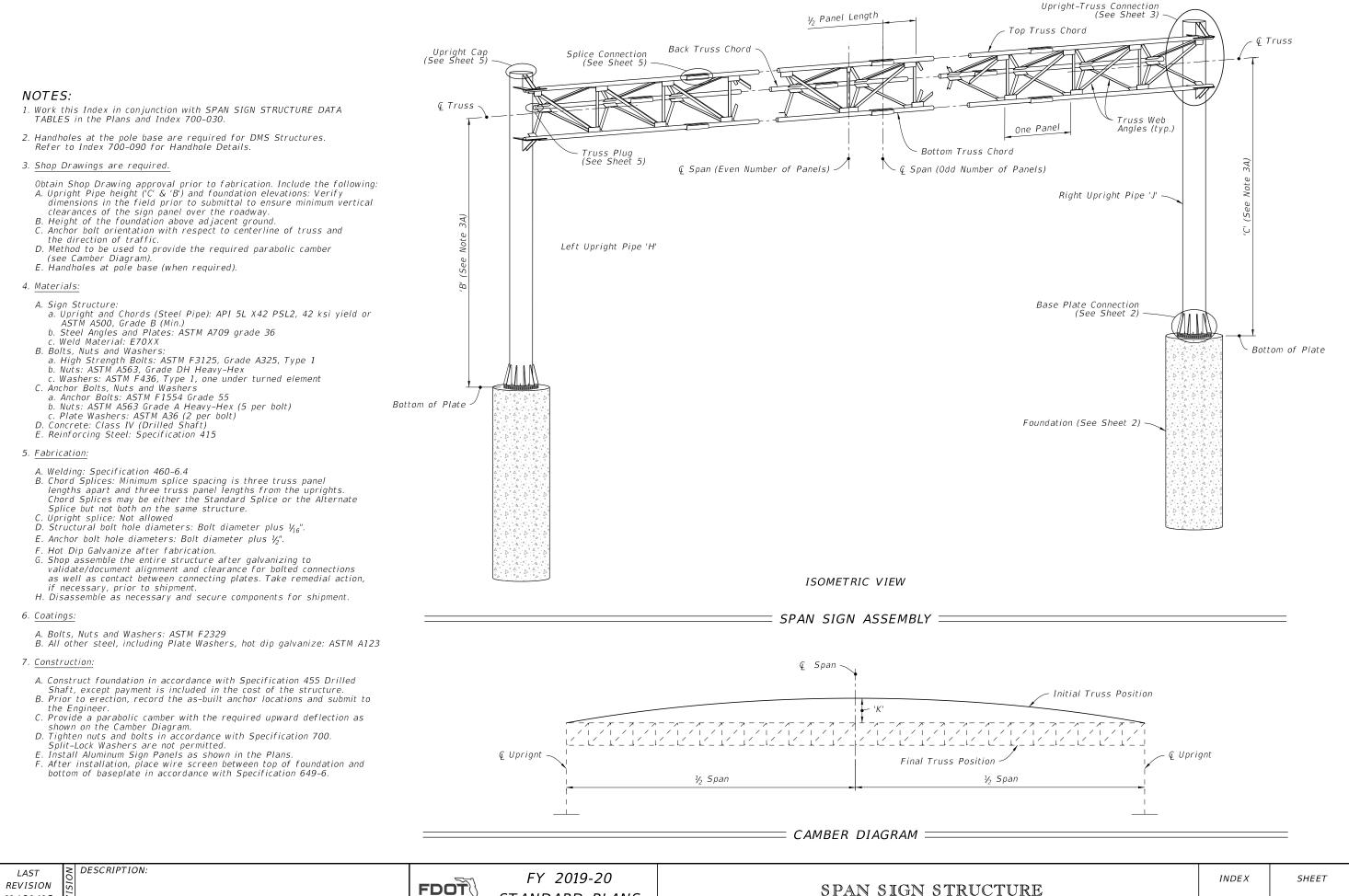
REVISION 11/01/17

DESCRIPTION:

FDOT

FY 2019-20 STANDARD PLANS

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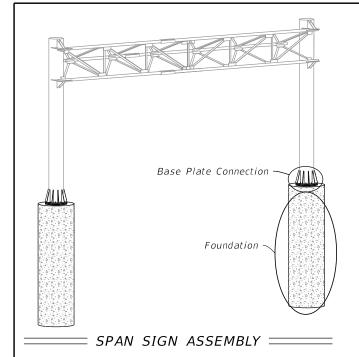
11/01/18

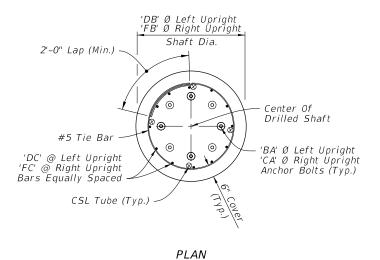
STANDARD PLANS

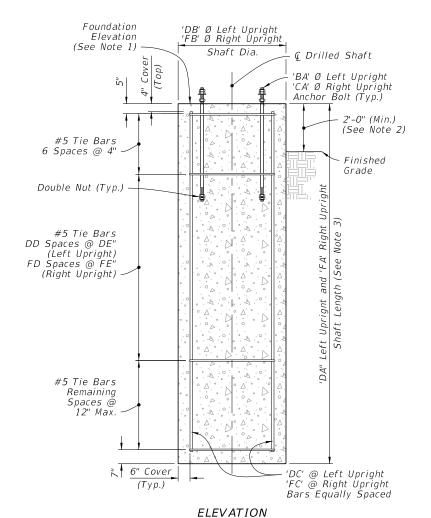
SPAN SIGN STRUCTURE

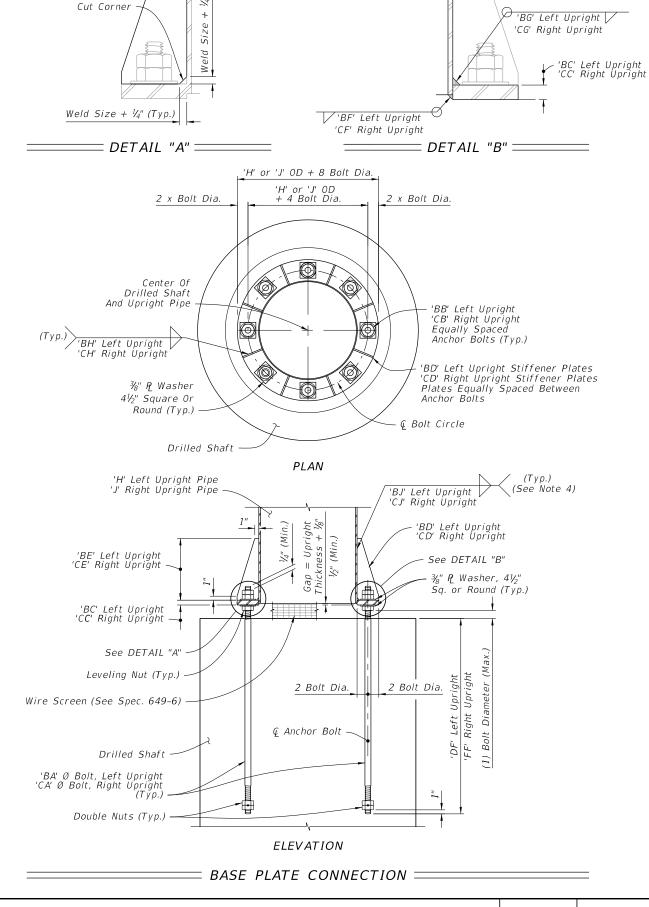
700-041

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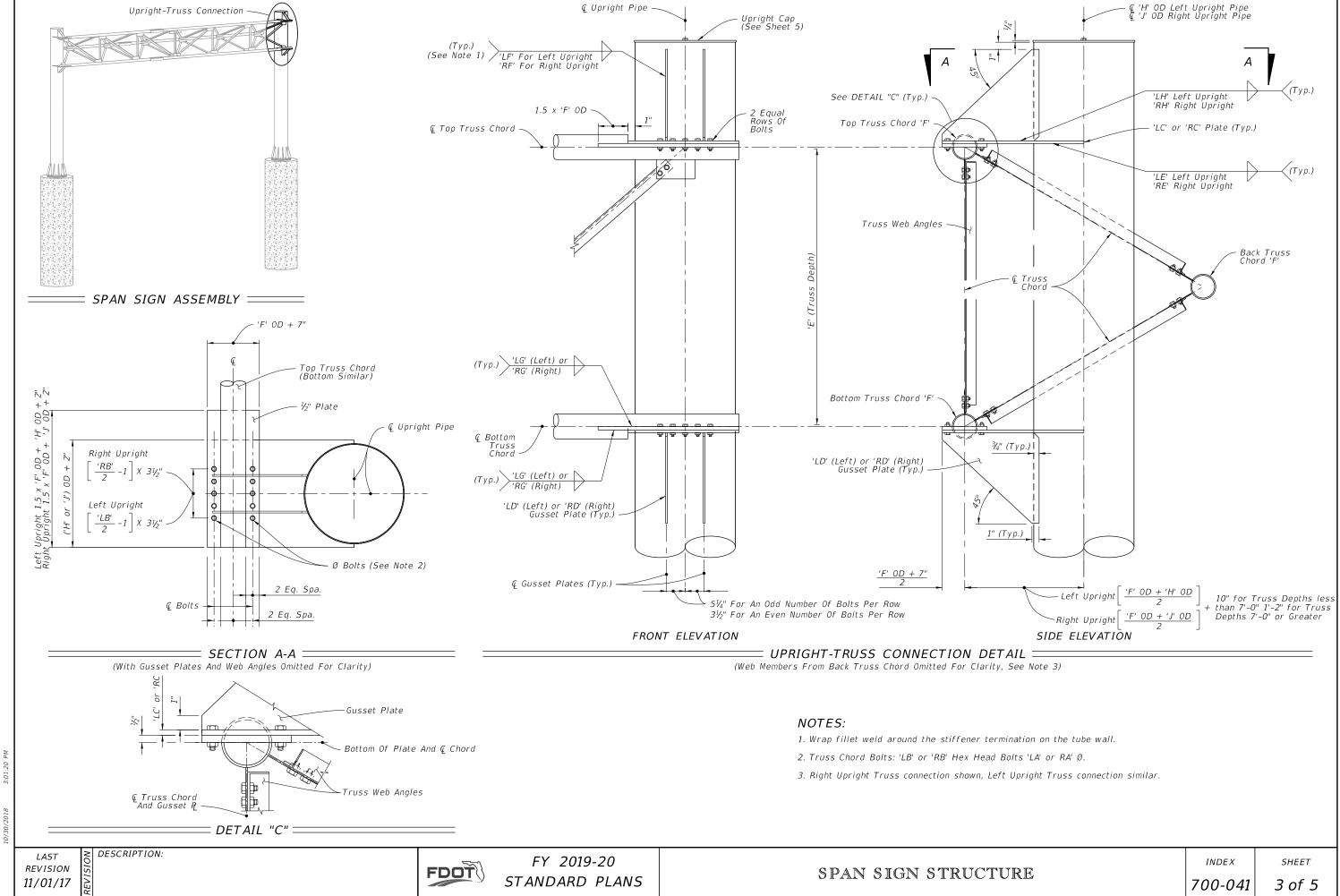
- 1. See Traffic Plans for elevation at top of Foundation.
- 2. Install Drilled Shaft with a 2'-0" minimum from top elevation of the drill shaft to the finished grade, unless specified otherwise in the plans.
- 3. The shaft length is based on 2'-0" height above finished grade.
- 4. Wrap fillet weld around the stiffener termination on the tube wall (Typ).

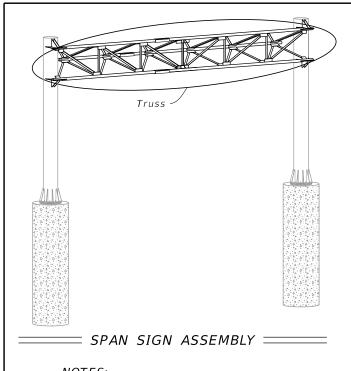
DRILLED SHAFT

FOUNDATION =

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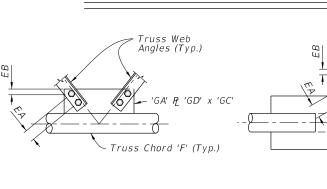
'GA' P2 'GD' x 'GC

- 1. Out-of-plane members are not shown for clarity.
- 2. Back truss chord and attached angles are not shown for clarity.

Truss Chord 'F' (Typ.)

3. Wrap fillet weld around plate termination on the tube wall

| Bolt Diameter | Distance (in.) |       |  |
|---------------|----------------|-------|--|
| (in.)         | EA             | EΒ    |  |
| 1 1/4         | 4¾             | 21/4" |  |
| 1             | 31/2           | 13/4  |  |
| 7/8           | 3              | 11/2  |  |
| 3/4           | 21/2           | 1 1/4 |  |
| 5/8           | 21/4           | 11/8  |  |

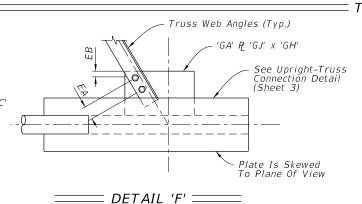


See Plug Detail (Sheet 5) (Typ.)

See DETAIL 'D'

← Left Upright Pipe

 $\left[\frac{H' \ OD}{2}\right] + 2$ 



'D'-1 Panels

Section B-B (Section C-C Similar) (See Note 1)

Span Length, 'A', Comprised Of 'D' Equal Panels

FRONT ELEVATION

(See Note 2)

See DETAIL 'G'

'F' OD Back Truss Chord

'G' Truss Web Angles (Typ.)

1/2 The Number of Panels For An Even Number Of Panels

Whole Number For An odd Number Of Panels

'F' OD Bottom Truss Chord

See DETAIL 'E'

© Span (Even Number of Panels) -

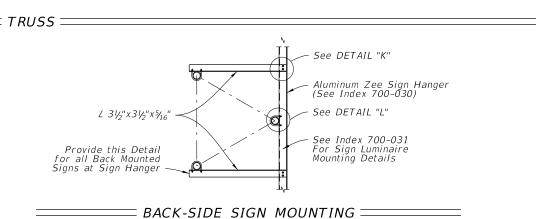
— ← Span (Even Number of Panels)

'F' OD Top Truss Chord

F' OD Top Truss Chord

See DETAIL 'H'

Span (Odd Number of Panels)



= DETAIL 'K' ===

See DETAIL 'F'

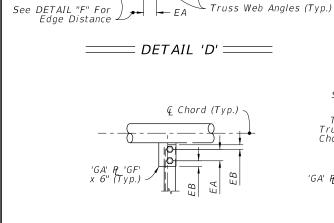
- Ç Right Upright Pipe

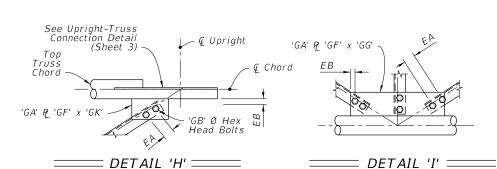
18

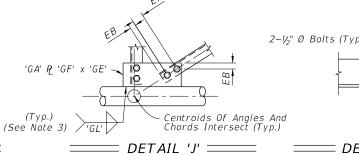
← Top Truss Chord

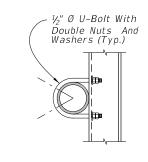
Bottom Truss Chord

SIDE ELEVATION









DETAIL 'L'

DETAIL 'G'

DESCRIPTION: **REVISION** 11/01/17

FDOT

FY 2019-20 STANDARD PLANS

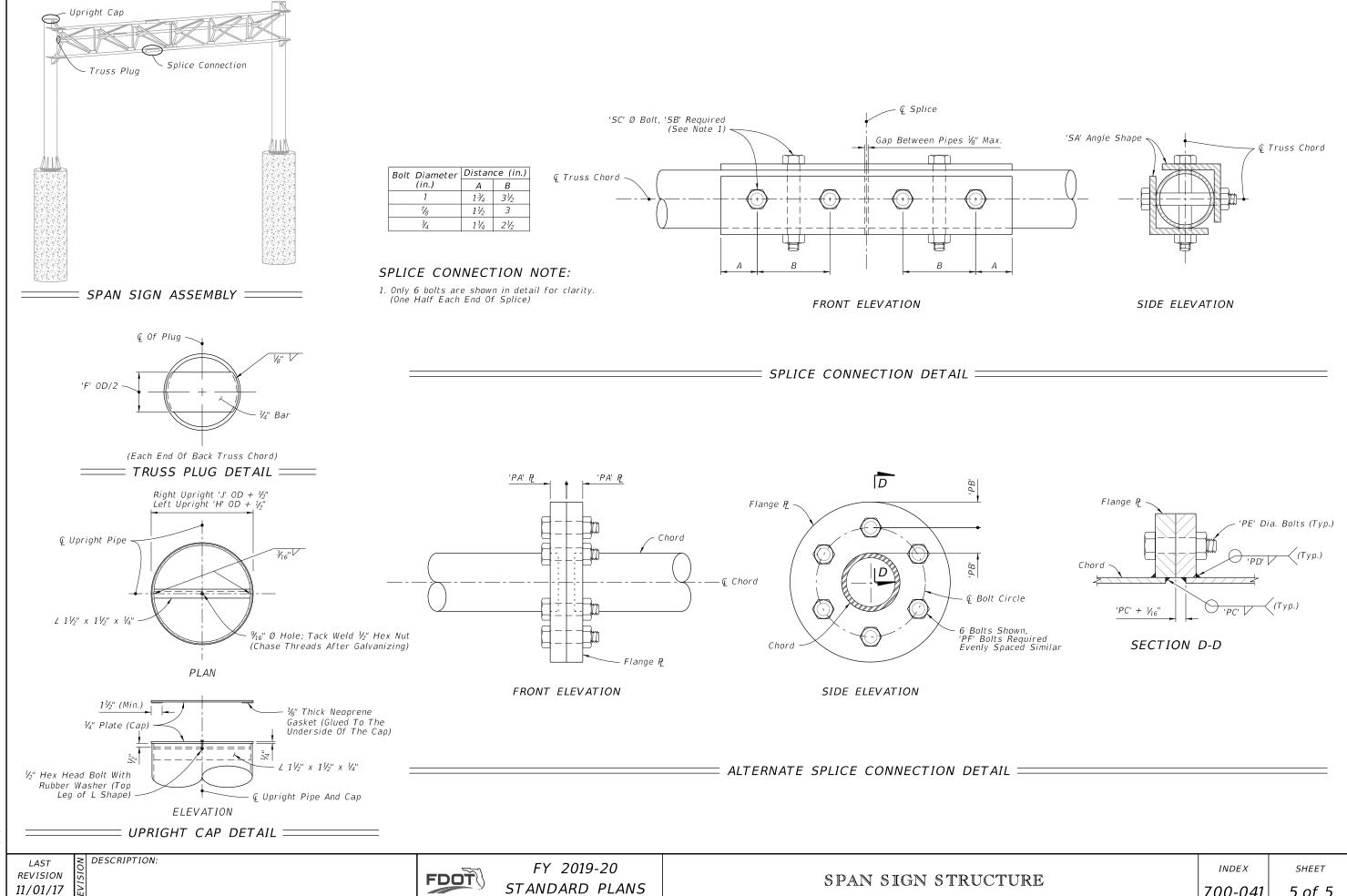
INDEX

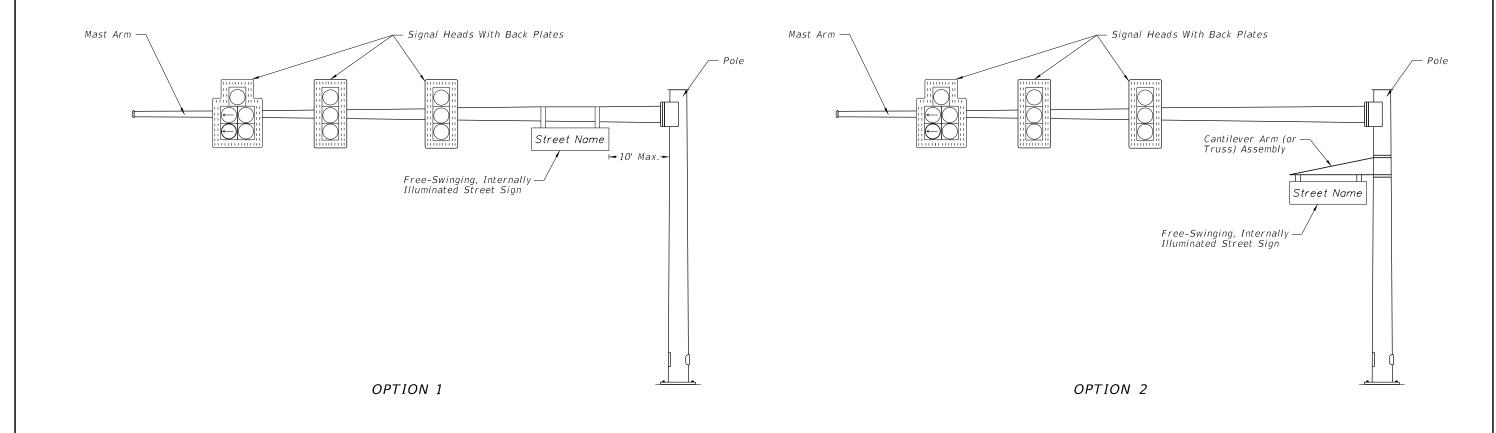
SHEET 4 of 5

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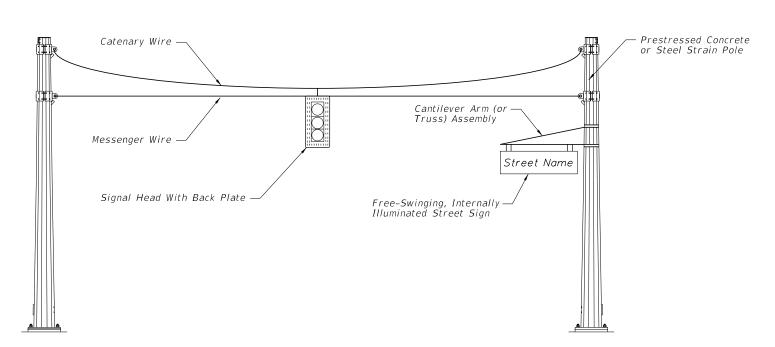
Gusset And Back Truss Chord

LAST





## MAST ARM ASSEMBLY



## NOTES:

- 1. Free-swinging, internally-illuminated street signs shall only be installed on the signal pole for span wire assemblies. For mast arm assemblies the street sign may be installed on the
- 2. Free-swinging, internally-illuminated street signs meet the requirements of Specification 700.
- 3. Pole attachments and cantilever arm (or truss) assemblies may be accepted by Contractor certification provided the signs being supported meet the weight and area limitations included in Section 700 for "Acceptance by Certification".
- 4. Pole attachments and cantilever arm (or truss) assemblies supporting signs not meeting the weight or area limitations included in Specification 700 for "Acceptance by Certification" require the submittal of structural calculations and Shop Drawings that have been prepared by and sealed by the Specialty Engineer.

SPAN WIRE ASSEMBLY

**REVISION** 11/01/17

DESCRIPTION:



FY 2019-20 STANDARD PLANS

FREE-SWINGING, INTERNALLY-ILLUMINATED

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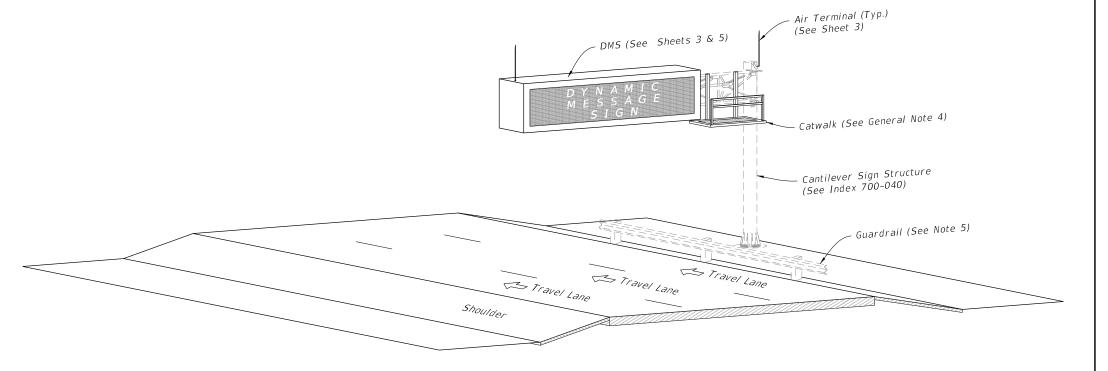
SHEET

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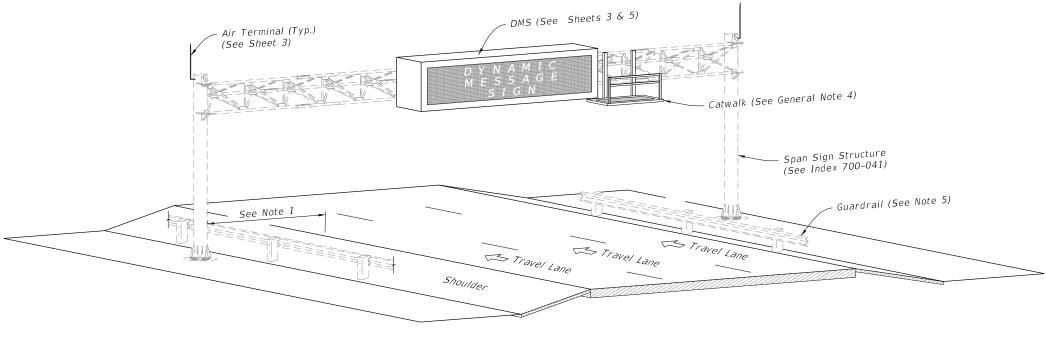
- 2. Furnish and install the Dynamic Message Sign (DMS), sign structure in accordance with Index 700-040 or 700-041. Locate foundations at locations shown in the Plans.
- 3. Shop Drawings are required:
- A. Include the DMS connection
- B. Catwalk design in accordance with AISC, AASHTO, and OSHA requirements, as applicable
- C. Do not start fabrication until the shop drawings are approved
- 4. Extend Catwalk from DMS to outer edge of paved shoulder and not less than 4 feet in length.
- 5. If required, install guardrail at location show in the Plans and in accordance with Index 536-001.
- 6. Materials:
- A. Sign Mounting Components:
- a. Aluminum Structural Shapes: ASTM B308, Alloy 6061-T6
- b. Vertical Hangers: ASTM A704, Grade 36
- c. U-Bolts: ASTM A449 or A193 B7
- d. Steel Bolts, Nuts, and Washers:
- 1. High Strength Bolts: ASTM F3125, Grade A325, Type 1
- 2. Nuts: ASTM F563
- 3. Washers: ASTM F463 (Flat Washer)
- B. Coatings:
- a. All nuts, bolts and washers ASTM F2329
- b. All other steel items ASTM A123
- c. Bolt hole Diameters: Bolt plus  $\frac{1}{16}$ " before galvanizing

#### 7. <u>Installation:</u>

- A. See project requirements for location of DMS Cabinet.
- B. Field Adjust pole-mounted DMS cabinet height to achieve best access for maintenance personnel given site condition as directed by the Engineer. Avoid conflicts with stiffeners, handhole and maintenance of anchor bolts.
- C. Locate the sign horizontal on the structure as shown in the Plans. Vertically center the sign enclosure with the centerline of the truss.
- D. Before erection, field drill the bolt holes in the vertical hangers and horizontal mounting member attached to the sign enclosure. Field locate holes to allow vertical hanger placement as shown on the Plans with no conflicts with gusset or splice plates.
- E. Locate threaded couplings on sign side of upright above the sian truss
- F. Connect grounding conductors to the steel framework that has been cleaned to base metal by use of bonding plates having contact area of not less than 8 square inches or by welding or brazing. Drilling and tapping the steel structure to accept a threaded connector is also an acceptable method
- G. If steel framework is to be drilled and tapped to accept threaded connector, the threaded connector shall be galvanized and have at least 5 threads fully engaged and secured with a jam nut to the steel framework.
- H. Bends in the conduit must be greater than the minimum bending radius for the cable contained in the conduit.
- I. Completely encase all data, fiber optic and power cables for the DMS within the sign structure or in conduit.
- J. Permanently stamp/mark foundation to indicate conduit locations.
- K. Transition conduit in foundation to indicate underground conduit with appropriate reducer outside the limits of the foundation.



#### CANTILEVER ISOMETRIC VIEW



SPAN ISOMETRIC VIEW

= DYNAMIC MESSAGE SIGN ASSEMBLY =

**REVISION** 11/01/17

DESCRIPTION:



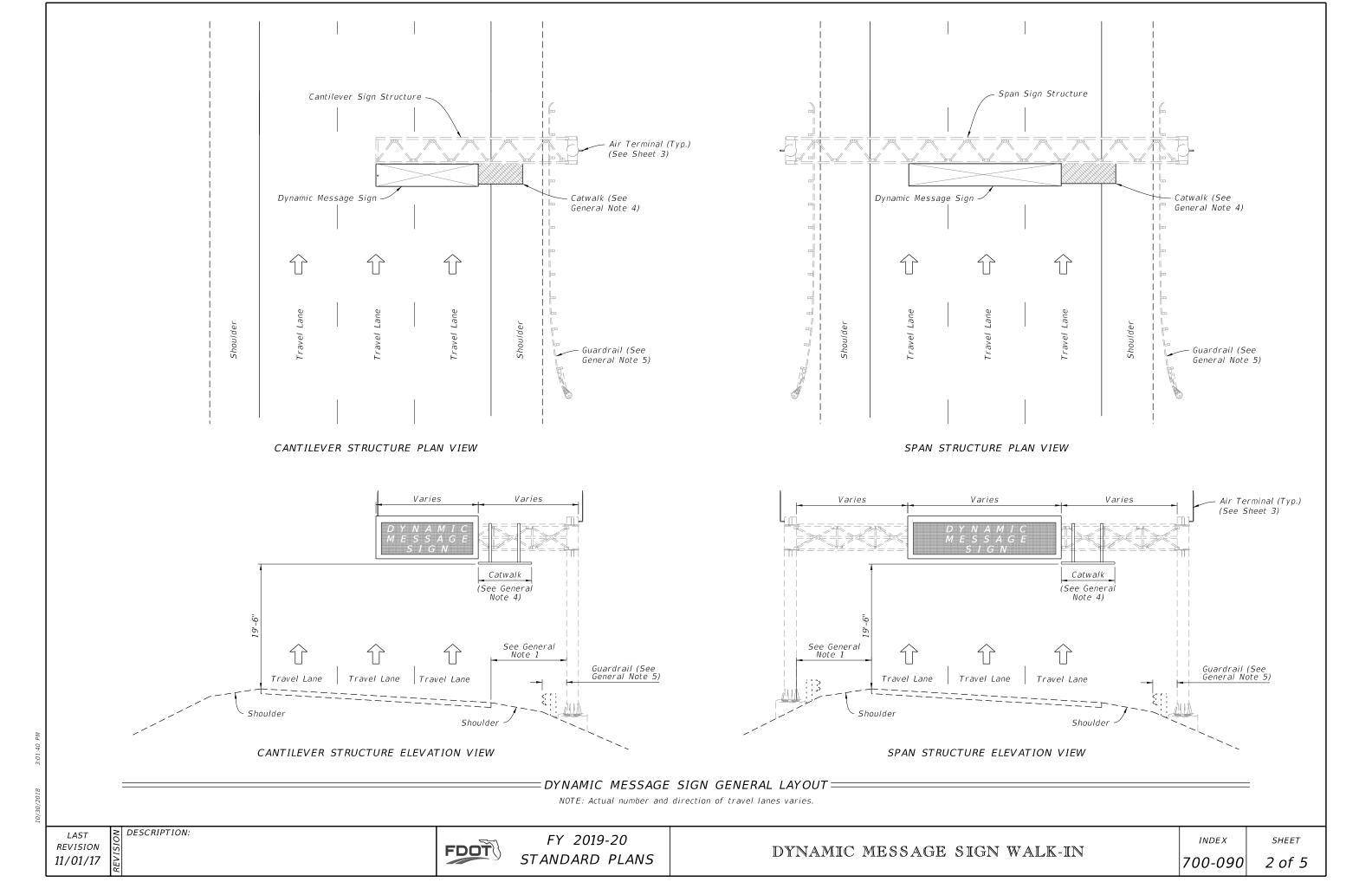
FY 2019-20 STANDARD PLANS

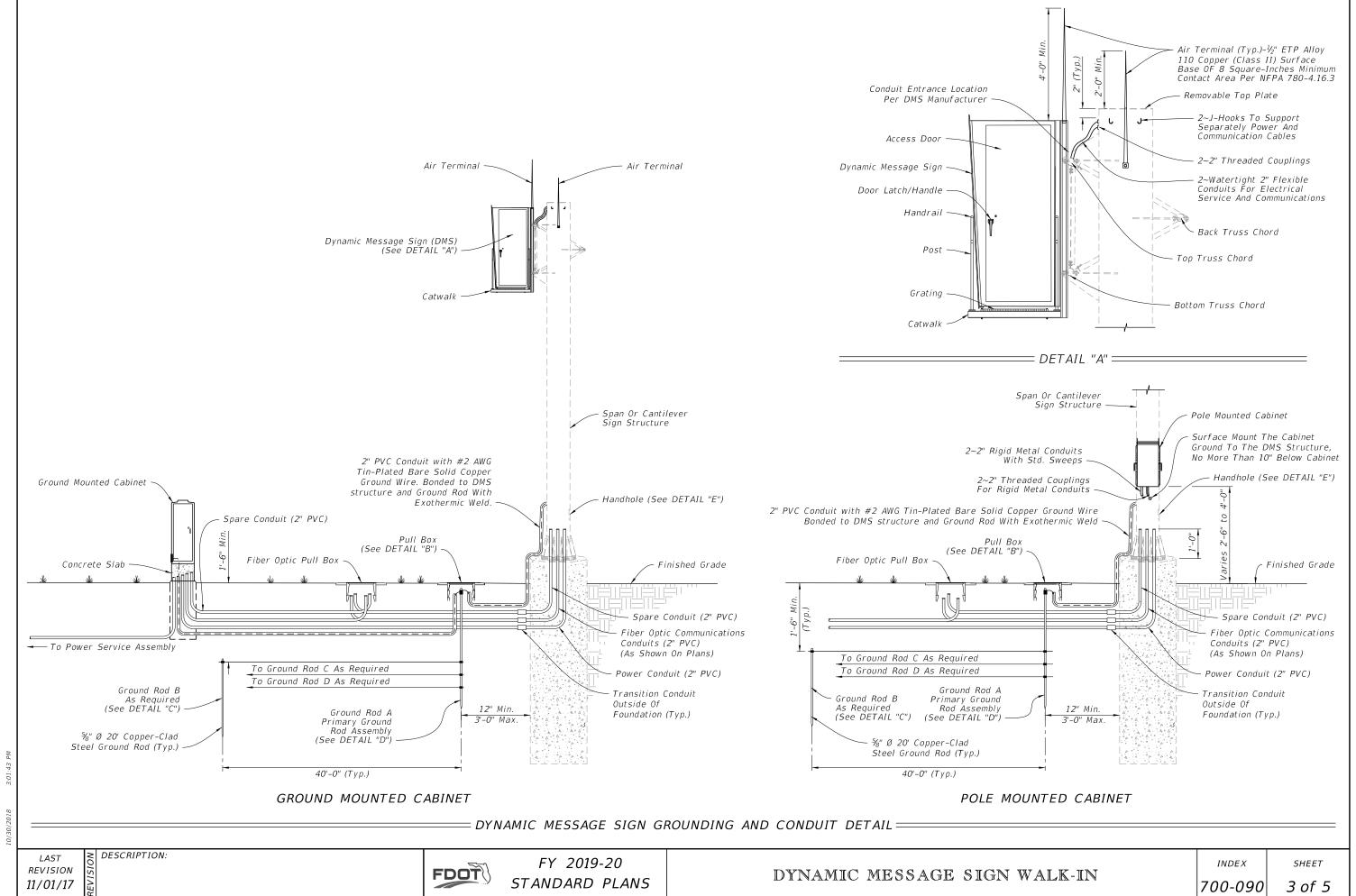
DYNAMIC MESSAGE SIGN WALK-IN

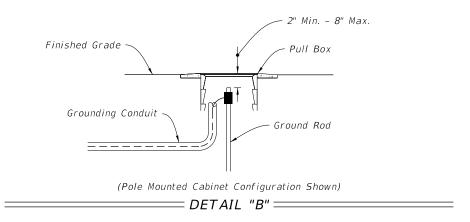
INDEX

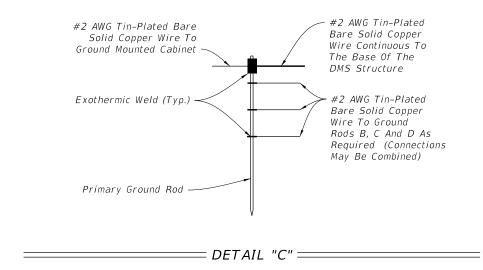
SHEET

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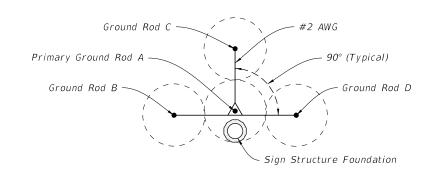








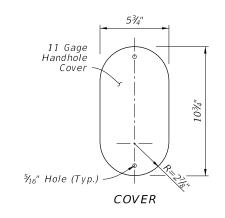
20' Radius Each "Sphere Of Influence"

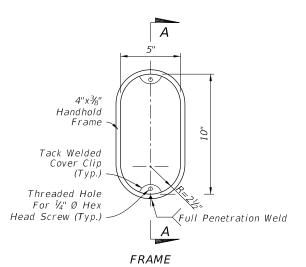


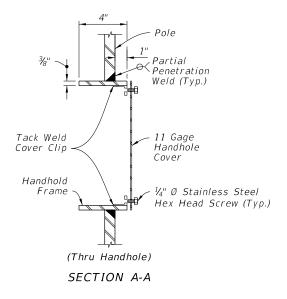
TYPICAL (20' Rods, 40' Spacing)

GROUND ROD ARRAY DETAIL

= DETAIL "D" =







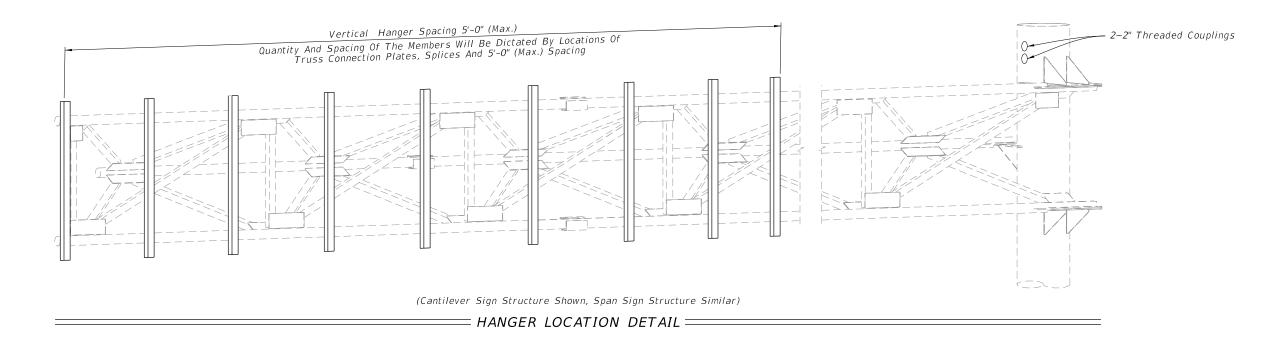
DETAIL "E"

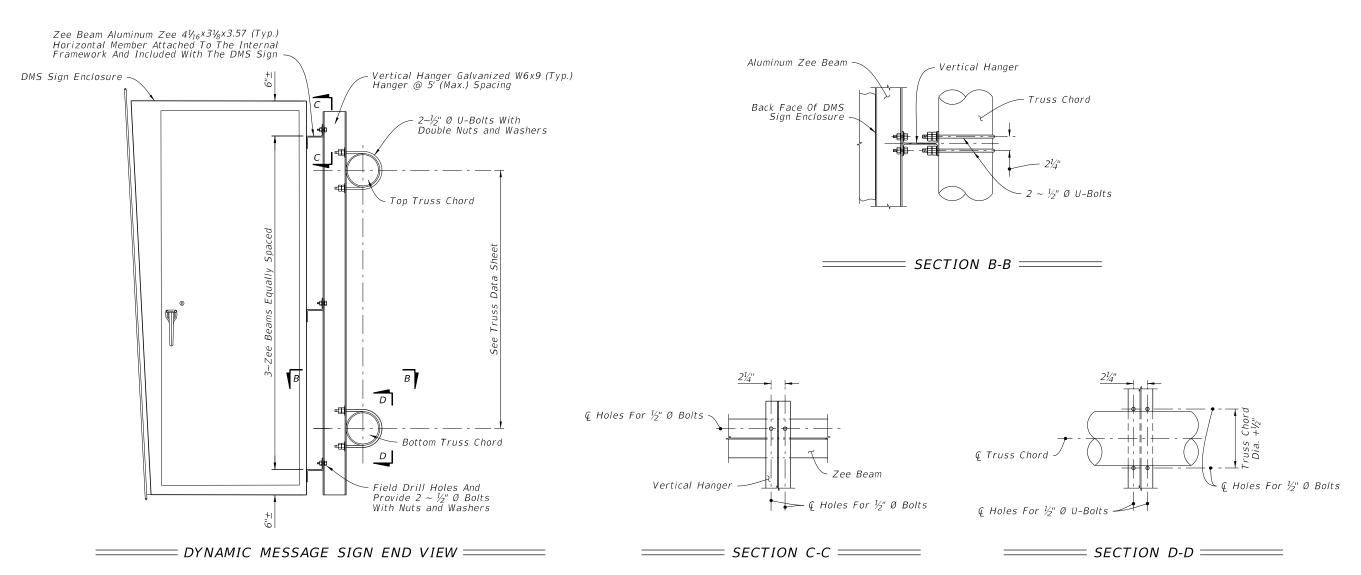
LAST REVISION 11/01/17

DESCRIPTION:

FDOT

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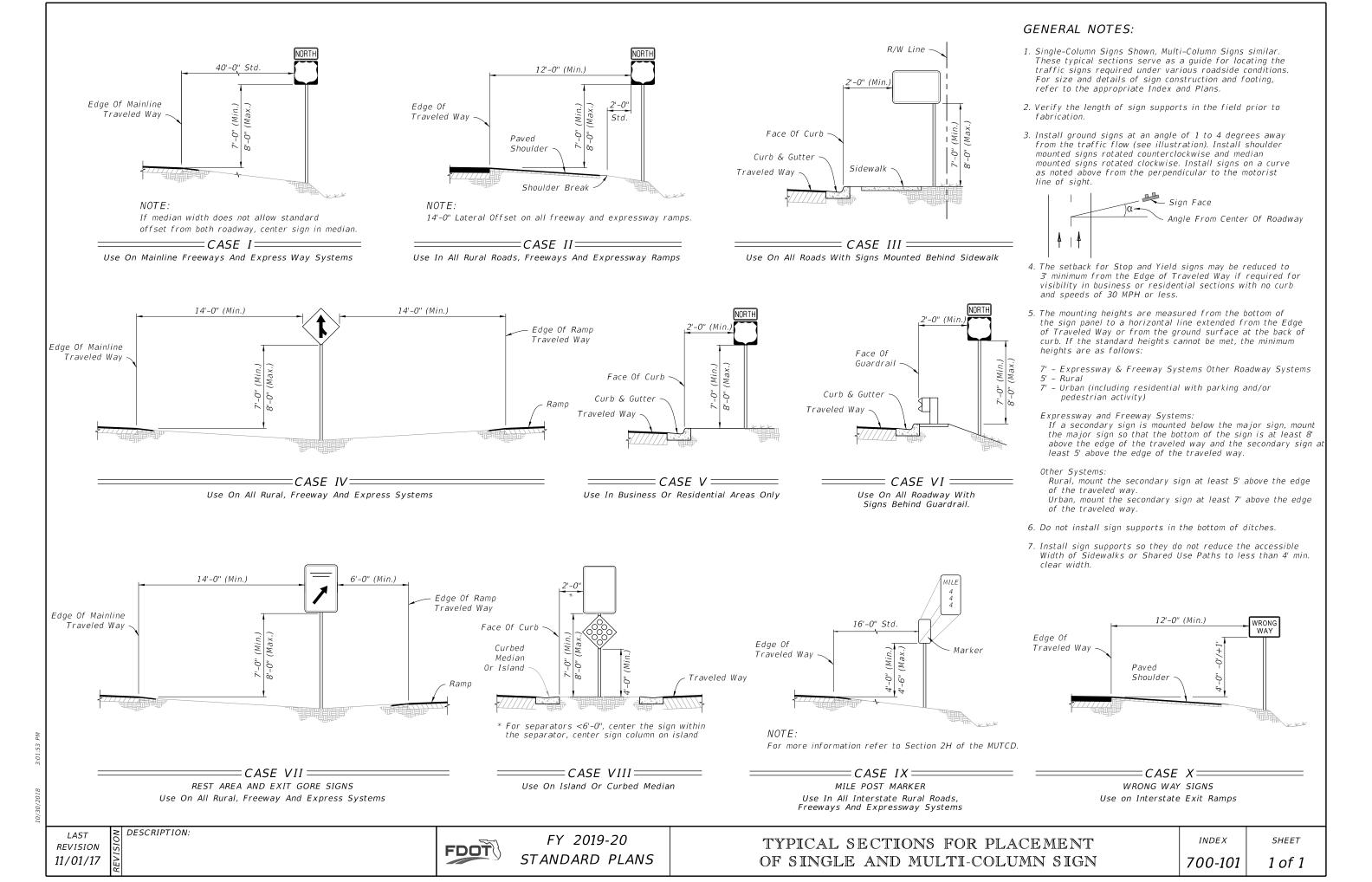


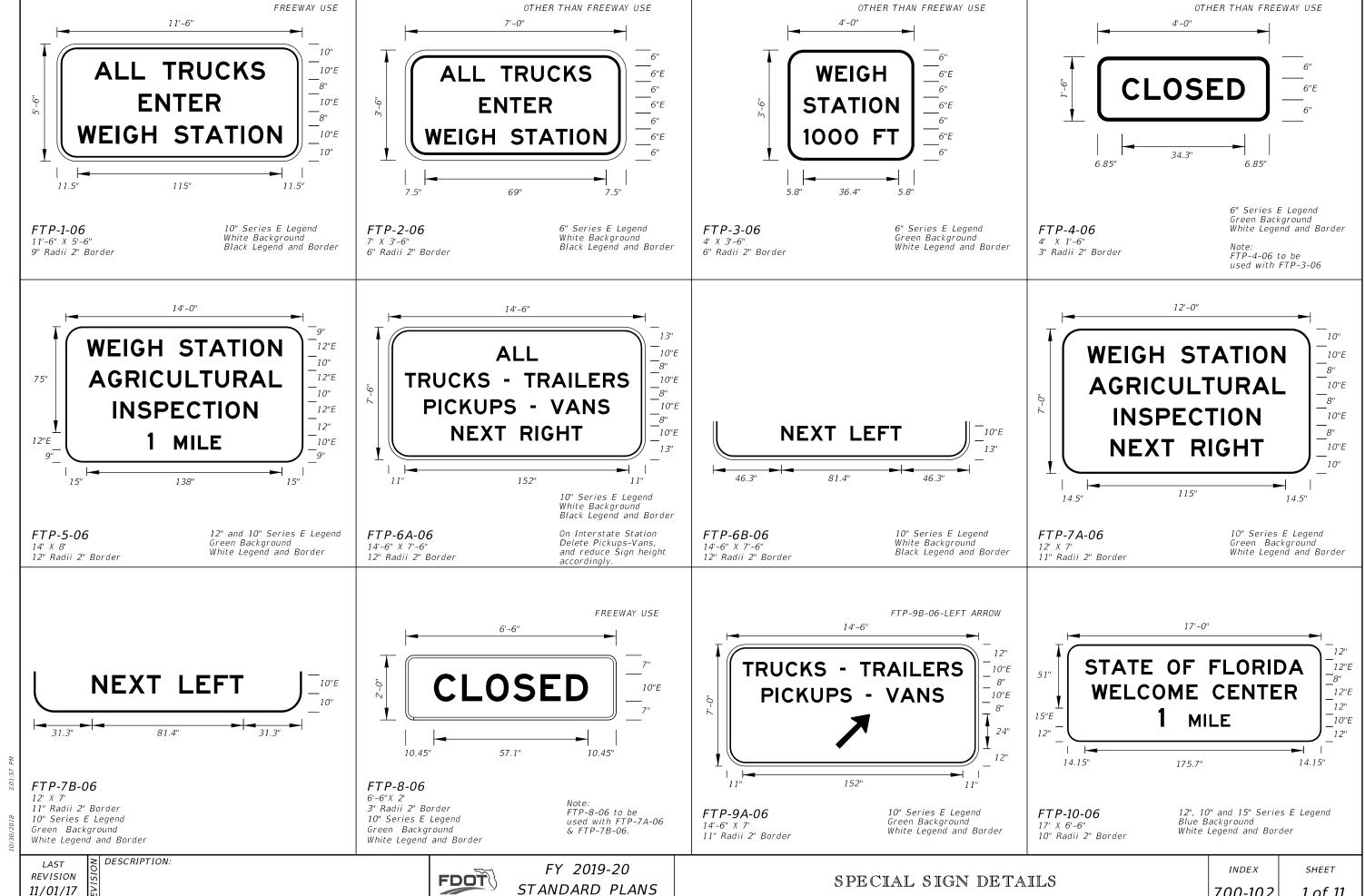


10/30/2018

LAST DESCRIPTION:
REVISION 11/01/17







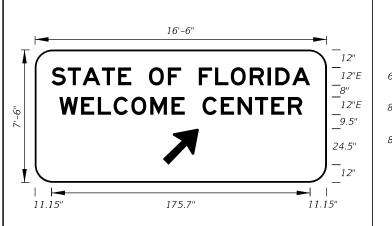
FDOT

STANDARD PLANS

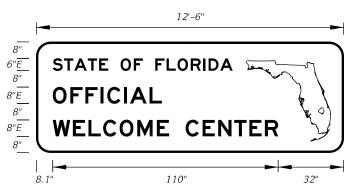
SPECIAL SIGN DETAILS

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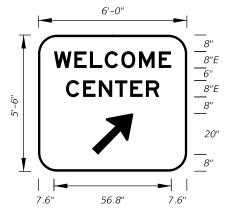
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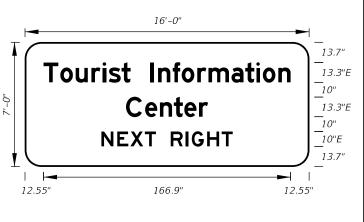
FTP-11-06 16'-6" X 7'-6" 12" Radii 2" Border 12" Series E Legend Blue Background White Legend and Border



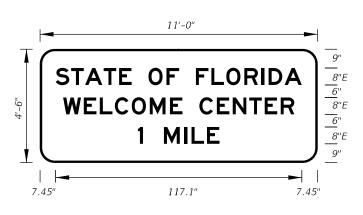
FTP-12-06 12'-6" X 4'-6" 7" Radii 2" Border 6" and 8" Series E Legend Blue Background White Legend and Border



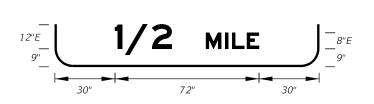
FTP-13-06 6' 0" X 5'-6" 9" Radii 2" Border 8" Series E Legend Blue Background White Legend and Border



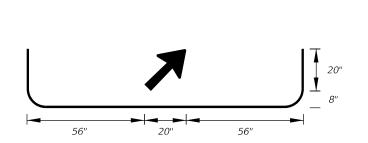
FTP-14-06 16'-0" X 7'-0" 11" Radii 2" Border 13.3 and 10" Series E Legend Blue Background White Legend and Border



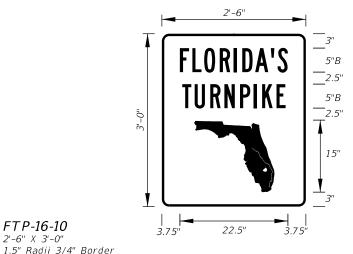
FTP-15A-06 11'-0" X 4'-6" 7" Radii 2" Border 8" Series E Legend Blue Background White Legend and Border



FTP-15B-06 11'-0" X 5'-0" 8" Radii 2" Border 8" and 12" Series E Legend Blue Background White Legend and Border



FTP-15C-06 11'-0" X 5'-6" 9" Radii 2" Border 8" Series E Legend Blue Background White Legend and Border



FTP-17-10 3'-0" X 4'-0" 1.5" Radii 3/4" Border 7" Series B Legend Green Background White Legend, Border, and Florida Symbol





and Florida Symbol **REVISION** 11/01/17

FTP-16-10

2'-6" X 3'-0"

5" Series B Legend

White Legend, Border,

DESCRIPTION:

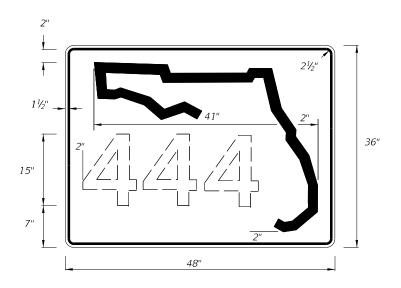
Green Background

FDOT

FY 2019-20 STANDARD PLANS FTP-18-10 4'-0" X 5'-0" 3" Radii 1 1/4" Border 8" Series B Legend Green Background White Legend, Border, and Florida Symbol

INDEX

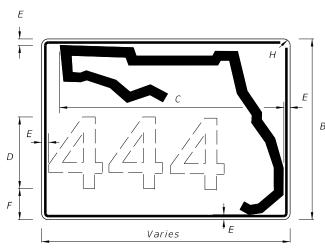
SHEET 2 of 11



| DIGITS | NUMERAL<br>SIZE | SERIES<br>LEGEND | PANEL<br>SIZE |
|--------|-----------------|------------------|---------------|
| 1-3    | 15"             | С                | 48" x 36"     |
| 4      | 12"             | С                | 48" x 36"     |

- 1. Stroke width of State Outline shall be 1".
- 2. 2½" Radii

# INDEPENDENT USE FOR FREEWAY = 1 OR 2 DIGITS



3 OR MORE DIGITS

#### NOTES:

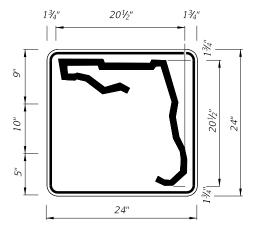
- Florida marker shall have Black Legend with White Background.
- 2. Stroke width of State outline shall be 1¾" for Guide Sign.
- 3. Series D Legend.
- 4. ¾" Border

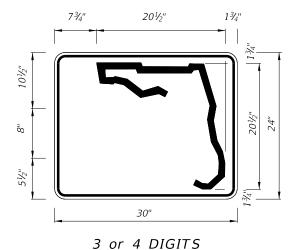
DESCRIPTION:

#### D Н 30" 24" 26" 11/4" 12" 23/4" 81/4" 11/4" 31/4" 11/4" 83/4" 38" 11"

#### GUIDE SIGN USE

=FTP-17-06 - FLORIDA ROUTE MARKER=





1 or 2 DIGITS

| DIGITS | NUMERAL<br>SIZE | SERIES<br>LEGEND | PANEL<br>SIZE | DIGITS | - |
|--------|-----------------|------------------|---------------|--------|---|
| 1-2    | 10"             | D                | 24" x 24"     | 3      |   |

| DIGITS | NUMERAL<br>SIZE | SERIES<br>LEGEND | PANEL<br>SIZE |  |
|--------|-----------------|------------------|---------------|--|
| 3      | 8"              | D                | 30" x 24"     |  |

30" x 24"

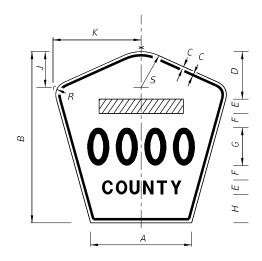
#### NOTES:

- 1. Stroke width of State Outline shall be 1".
- 2. The 24" X 24" panel shall only be used for a 3 digit route when the panel is to be used on a sign cluster with other 24" X 24"
- 3. 1½" Radii

# INDEPENDENT USE OTHER THAN FREEWAY =

# NOTES:

- 1. Series D Legend.
- 2. Color: Yellow Legend and Border on Blue Background.
- 3. When used on a guide sign, marker must be overlaid on a rectangular Yellow Background as shown in chart.
- 4. When two or more County Route Markers are mounted together, use the dimensions of the largest marker for all other markers.



| DIMENSIONS              |                     |     |      |       |    |    |     | Rectangular |       |        |       |        |                            |
|-------------------------|---------------------|-----|------|-------|----|----|-----|-------------|-------|--------|-------|--------|----------------------------|
| SIGN                    | А                   | В   | С    | D     | Ε  | F  | G   | Н           | J     | К      | R     | 5      | Yellow<br>Background       |
| 4 DIGIT<br>POST MOUNTED | 251/8"              | 42" | 3/4" | 10"   | 4" | 4" | 8"  | 8"          | 83/8" | 22"    | 5"    | 8¾"    | Dimensions<br>(See Note 3) |
| 2 DIGIT<br>OVERHEAD     | 21½"                | 36" | 1/2" | 71/2" | 3" | 3" | 12" | 41/2"       | 71/8" | 187/8" | 41/4" | 7½"    | 42"x 42"                   |
| 3 DIGIT<br>OVERHEAD     | 251/8"              | 42" | 3/4" | 8"    | 4" | 4" | 12" | 6"          | 83/8" | 22"    | 5"    | 8¾"    | 48"x 48"                   |
| 4 DIGIT<br>OVERHEAD     | 29 <sup>7</sup> /8" | 48" | 3/4" | 8"    | 5" | 5" | 12" | 8"          | 93/4" | 25%"   | 5¾"   | 101/4" | 52"x 52"                   |

= FTP-18-06 - COUNTY ROUTE MARKER (M1-6)=

LAST **REVISION** 11/01/17

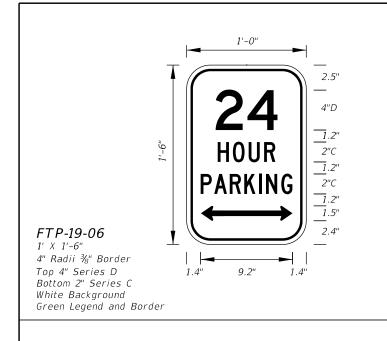
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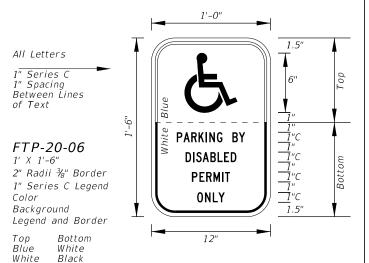
FY 2019-20 STANDARD PLANS

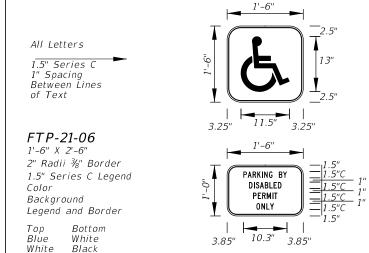
SPECIAL SIGN DETAILS

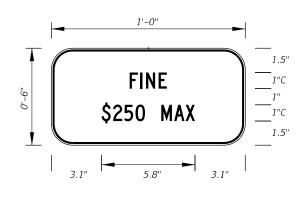
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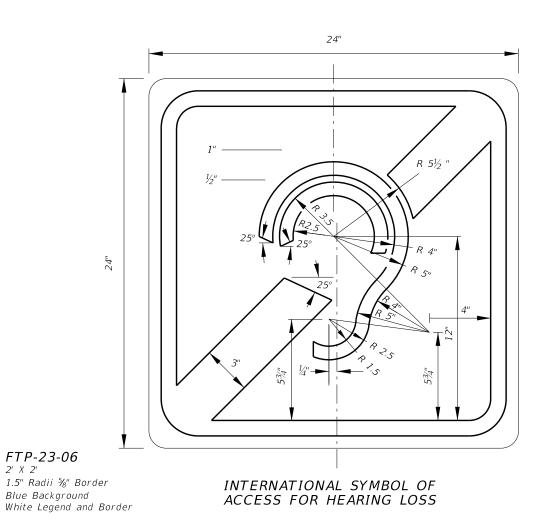


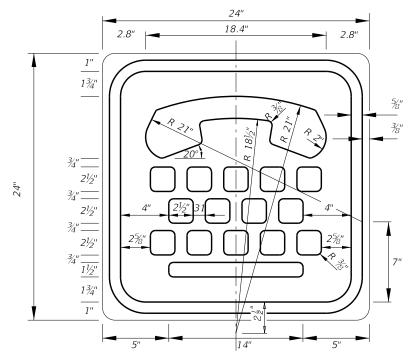


FTP-22-06

1' X 6" 1" Radii ¾" Border

1" Series C Legend White Background Black Legend and Border Supplemental Panel for the FTP-20-06 and FTP-21-06 signs





FTP-24-06 2' X 2' 1.5" Radii ¾" Border Blue Background White Legend and Border

INTERNATIONAL TDD SYMBOL

REVISION 11/01/17

2' X 2'

DESCRIPTION:

FDOT

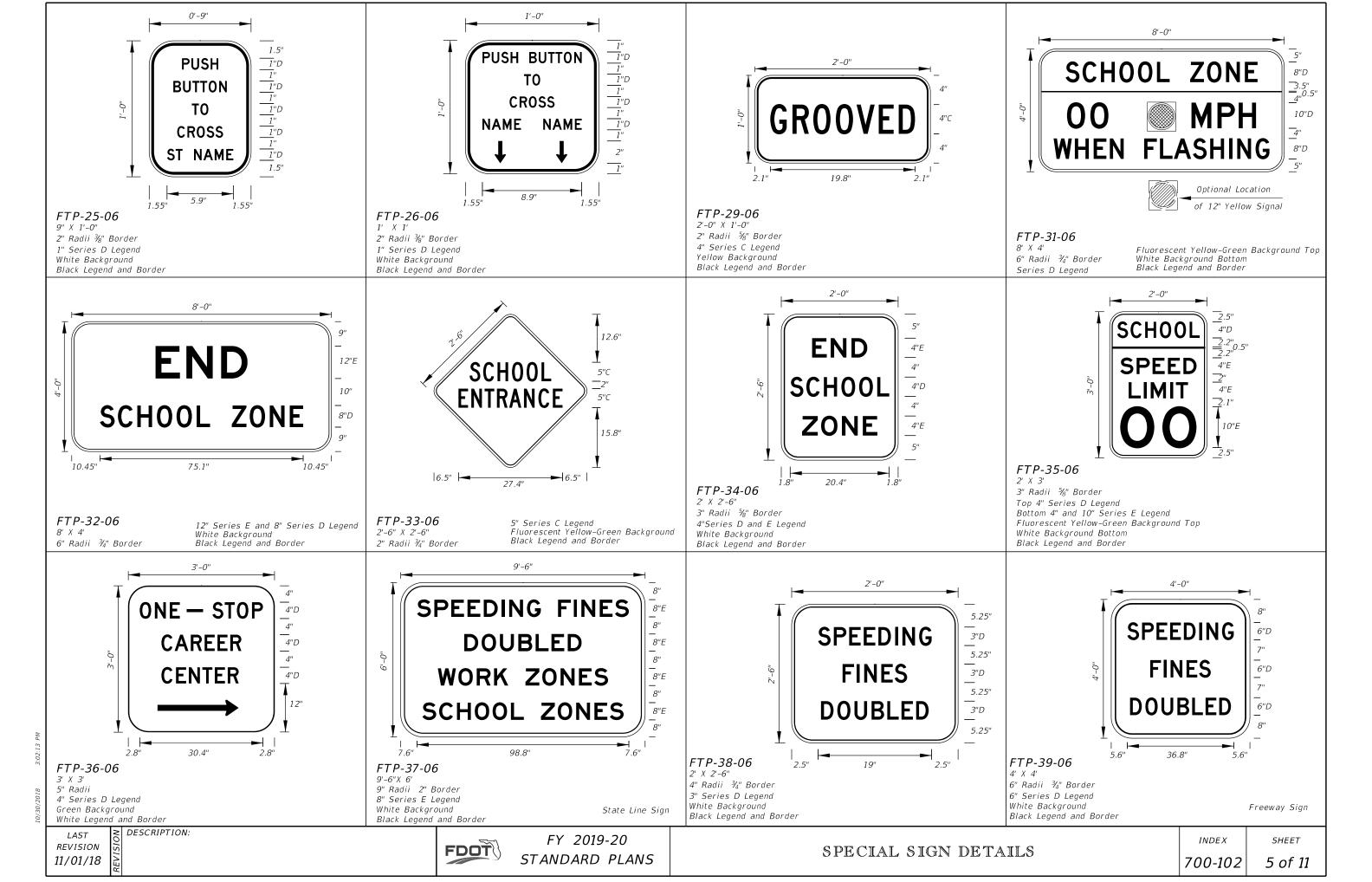
FY 2019-20 STANDARD PLANS

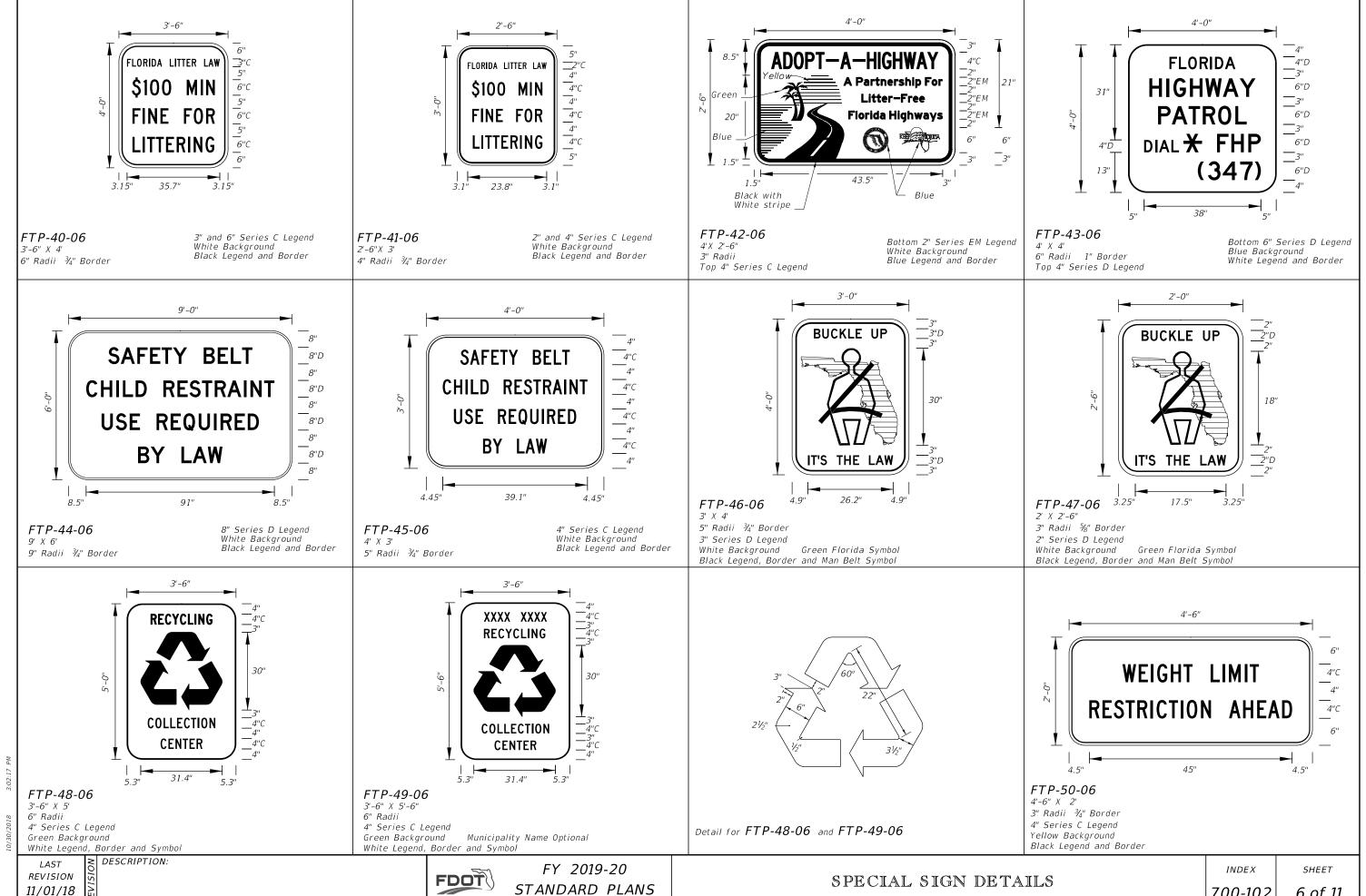
SPECIAL SIGN DETAILS

INDEX 700-102

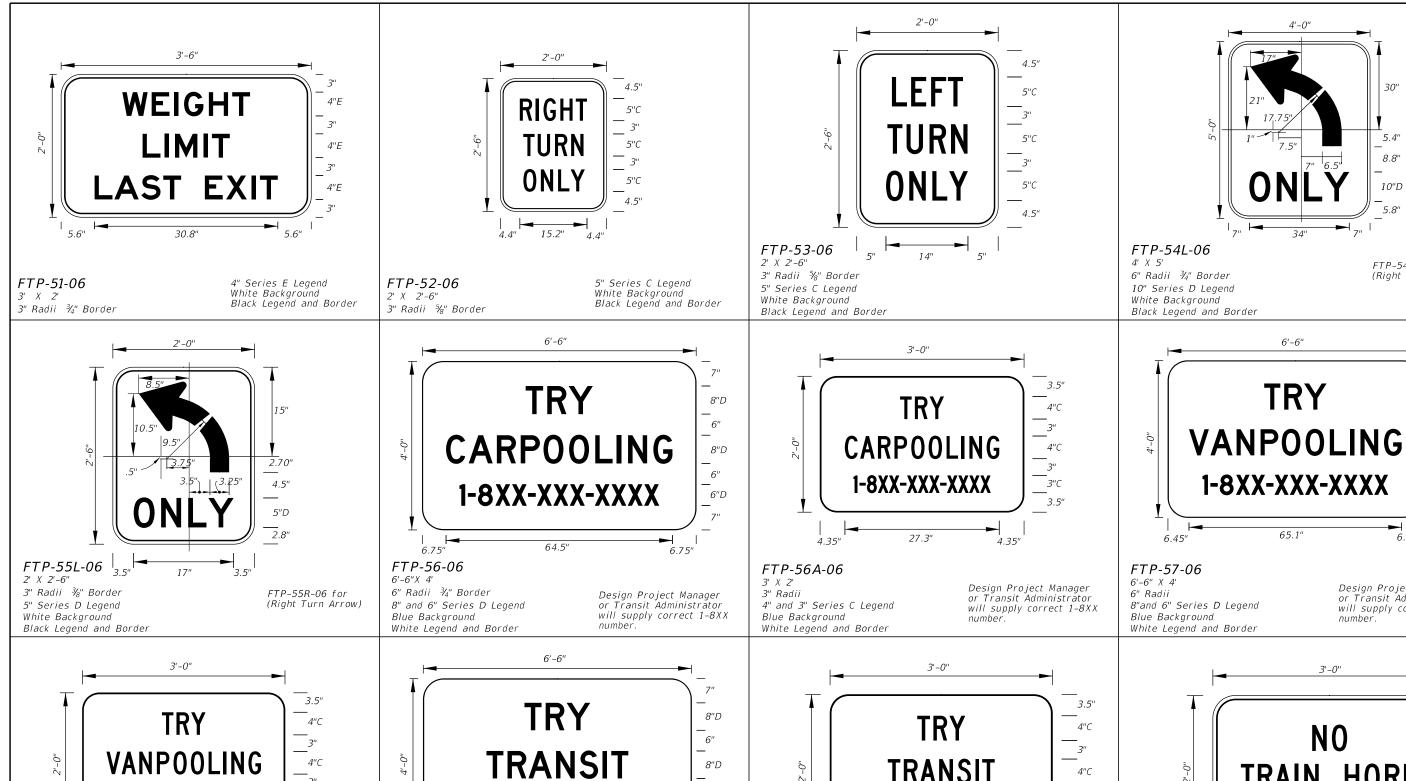
SHEET

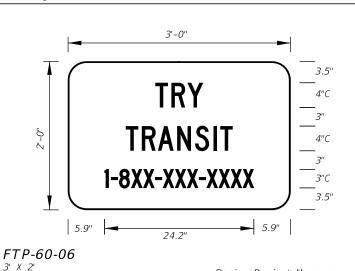
4 of 11





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# N<sub>0</sub> 4"C TRAIN HORN 4"C 3"C 4.5' 4.3"

**TRY** 

65.1"

3' X 2'

4" and 3" Series C Legend

FTP-61-06

Black Legend and Border

3" Radii ¾" Border Yellow Background

White Legend and Border **REVISION** 11/01/18

FTP-58-06

Blue Background

3' X 2'

3" Radii

FDOT

FTP-59-06

Blue Background

8" and 6" Series D Legend

White Legend and Border

6'-6" X 4'

6" Radii

FY 2019-20 STANDARD PLANS

number.

1-8XX-XXX-XXXX

8"D

6"D

3" Radii

4"and 3" Series C Legend

White Legend and Border

Blue Background

10.65"

Design Project Manager

or Transit Administrator

will supply correct 1-8XX

SPECIAL SIGN DETAILS

Design Project Manager

or Transit Administrator

will supply correct 1-8XX

INDEX 700-102

SHEET 7 of 11

DESCRIPTION:

4" and 3" Series C Legend

4.25"

1-8XX-XXX-XXXX

27.5"

\_\_\_\_\_3"C

3.5"

4.25"

Design Project Manager

or Transit Administrator

will supply correct 1-8XX

10"D

FTP-54R-06 for

(Right Turn Arrow)

8"D

6"

6"

Design Project Manager or Transit Administrator

will supply correct 1-8XX

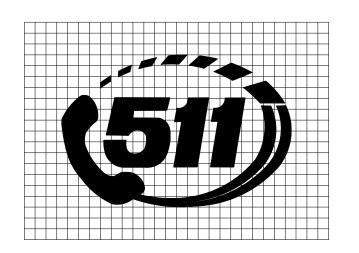
6"D

8"D

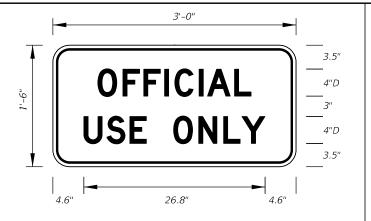


#### FTP-62-06 3' X 3'

2" Radii ¾" Border 4"and 5" Series C Legend Yellow Background Black Legend and Border



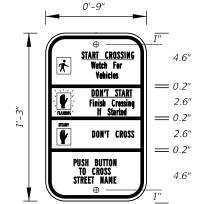
DETAIL for FTP-66 AND FTP-67



# FTP-65-06

3' X 1'-6" 2" Radii ¾" Border 4" Series D Legend White Background Black Legend and Border

Sign Mounting Holes Can Be Punched Or Field Drilled With No Obstruction To Text Or Symbols From Holes Or Bolts.



# FTP-68A-06

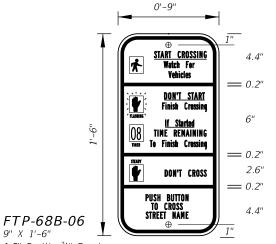
1.5" Radii ¾" Border Series B Legend White Background Black Legend and Border See Standard Highway Signs Manual, Sign R10-3b For Letter Size Spacing And Symbol Sizes.



FTP-66-06

2" Radii ¾" Border 7" Series D Legend Blue Background White Legend and Border

Sign Mounting Holes Can Be Punched Or Field Drilled With No Obstruction To Text Or Symbols From Holes Or Bolts.



9" X 1'-6" 1.5" Radii ¾" Border Series B Legend White Background Black Legend and Border

See Standard Highway Signs Manual, Sign R10-3b For Letter Size Spacing And Symbol Sizes.

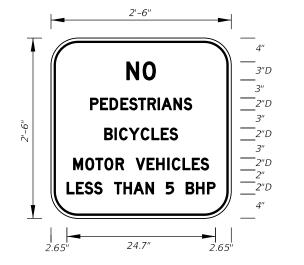
12.3



FTP-67-06

2" Radii ¾" Border 5" Series D Legend Blue Background

3' X 4' White Legend and Border



FTP-69-06 2'-6" X 2'-6" 4" Radii ¾" Border 2" and 3" Series D Legend White Background Black Legend and Border



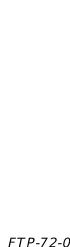
FTP-70-06 3'-6" X 2'-6"

2.25" Radii ¾" Border 5" Series C and 7" Series C Legend

Blue Background White Legend and Border



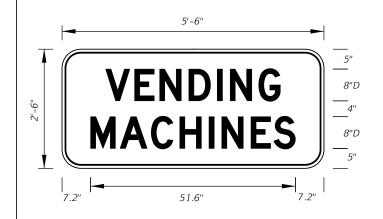
14.8' **FIRE** 8"C **SMOKE** 8"C 6" AREA 8"C 14.8" 29" 18.3" 18.3"



FTP-72-06 3' X 3' 2" Radii ¾" Border



6" Series C Legend Yellow Background Black Legend and Border



FTP-73-06 5'-6" X 2'-6" 4" Radii ¾" Border 8" Series D Legend Blue Background White Legend and Border

DESCRIPTION: **REVISION** 

FDOT

Black Legend and Border

FY 2019-20 STANDARD PLANS

SPECIAL SIGN DETAILS

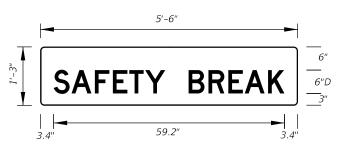
INDEX

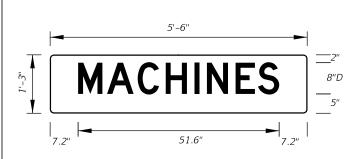
SHEET

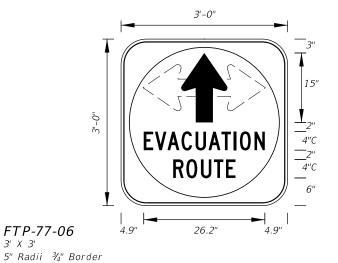
11/01/17

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FTP-74-06

5'-6" X 2'-6" 4" Radii ¾" Border 6" Series D Legend Blue Background White Legend and Border FTP-75-06 5'-6" X 1'-3"

1" Radii 6" Series D Legend Blue Background White Legend

White Legend

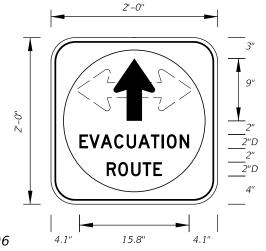
FTP-76-06 5'-6" X 1'-3" 1" Radii 8" Series D Legend Blue Background

4" Series C Legend

3' X 3'

White Background with Blue Circle Background

White Legend and Black Border

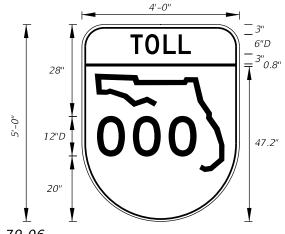


FTP-78-06 2' X 2'

3" Radii ¾" Border 2" Series D Legend

White Background with Blue Circle Background White Legend and Black Border

DESCRIPTION:

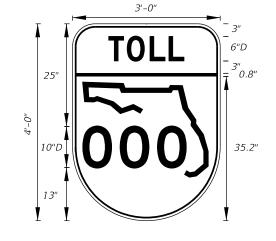


FTP-79-06 4' X 5'

6" Radii ¾" Border

6" and 12" Series D Legend

Top Yellow Background with Black Legend and Black Border Bottom White Background with Black Legend and Border

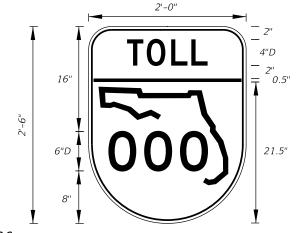


FTP-80-06 3' X 4'

5" Radii ¾" Border

6"and 10" Series D Legend

Top Yellow Background with Black Legend and Black Border Bottom White Background with Black Legend and Border

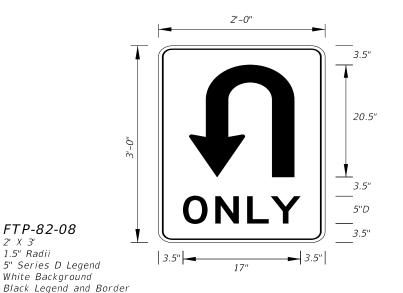


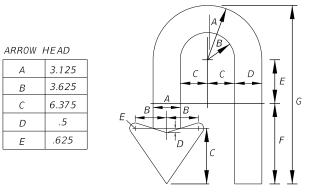
FTP-81-06 2' X 2'-6"

3" Radii ¾" Border

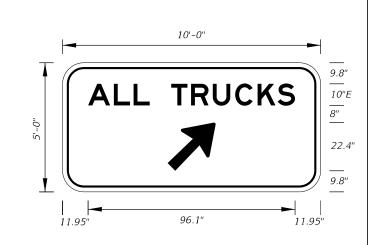
4" and 6" Series D Legend

Top Yellow Background with Black Legend and Black Border Bottom White Background with Black Legend and Border



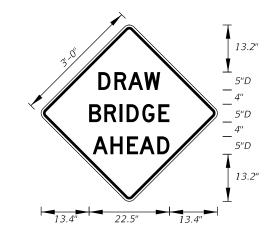


| A B C D E F G                          | ARROW | BODY  |       |       |   |      |      |
|--|-------|-------|-------|-------|---|------|------|
| 6 25   3 125   3 125   5   9 25   20 5 | Α     | В     | С     | D     | Е | F    | G    |
| 0.25 3.125 3.125 3 9.25 20.5           | 6.25  | 3.125 | 3.125 | 3.125 | 5 | 9.25 | 20.5 |



FTP-83-08 10'-0" X 5'-0" 8" Radii

10" Series E Legend Green Background White Legend



FTP-84-09 3' X 3' 1.5" Radii

5" Series D Legend Yellow Background Black Legend and Border

**REVISION** 11/01/17

1.5" Radii

FTP-82-08

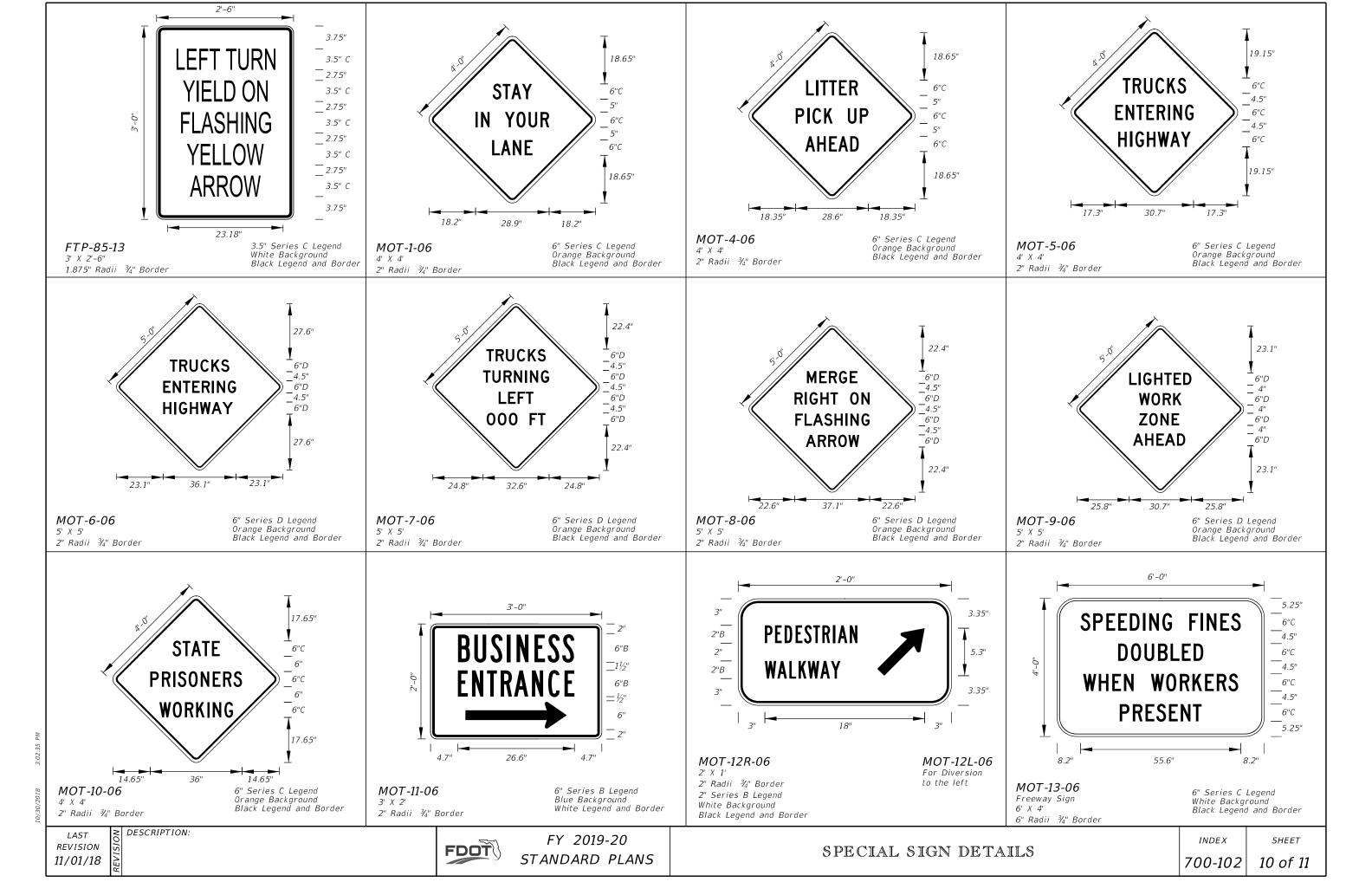
**FDOT** 

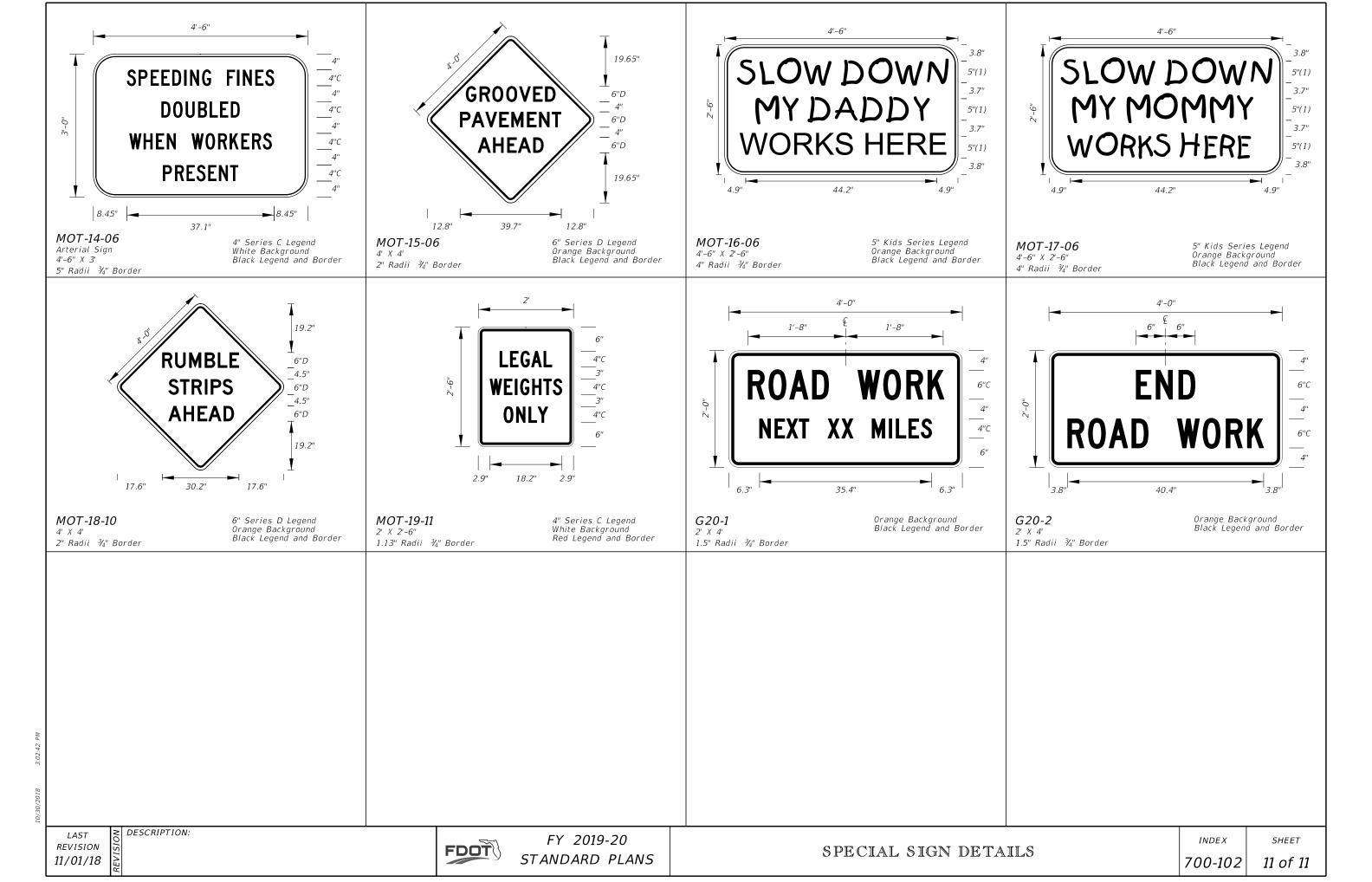
FY 2019-20 STANDARD PLANS

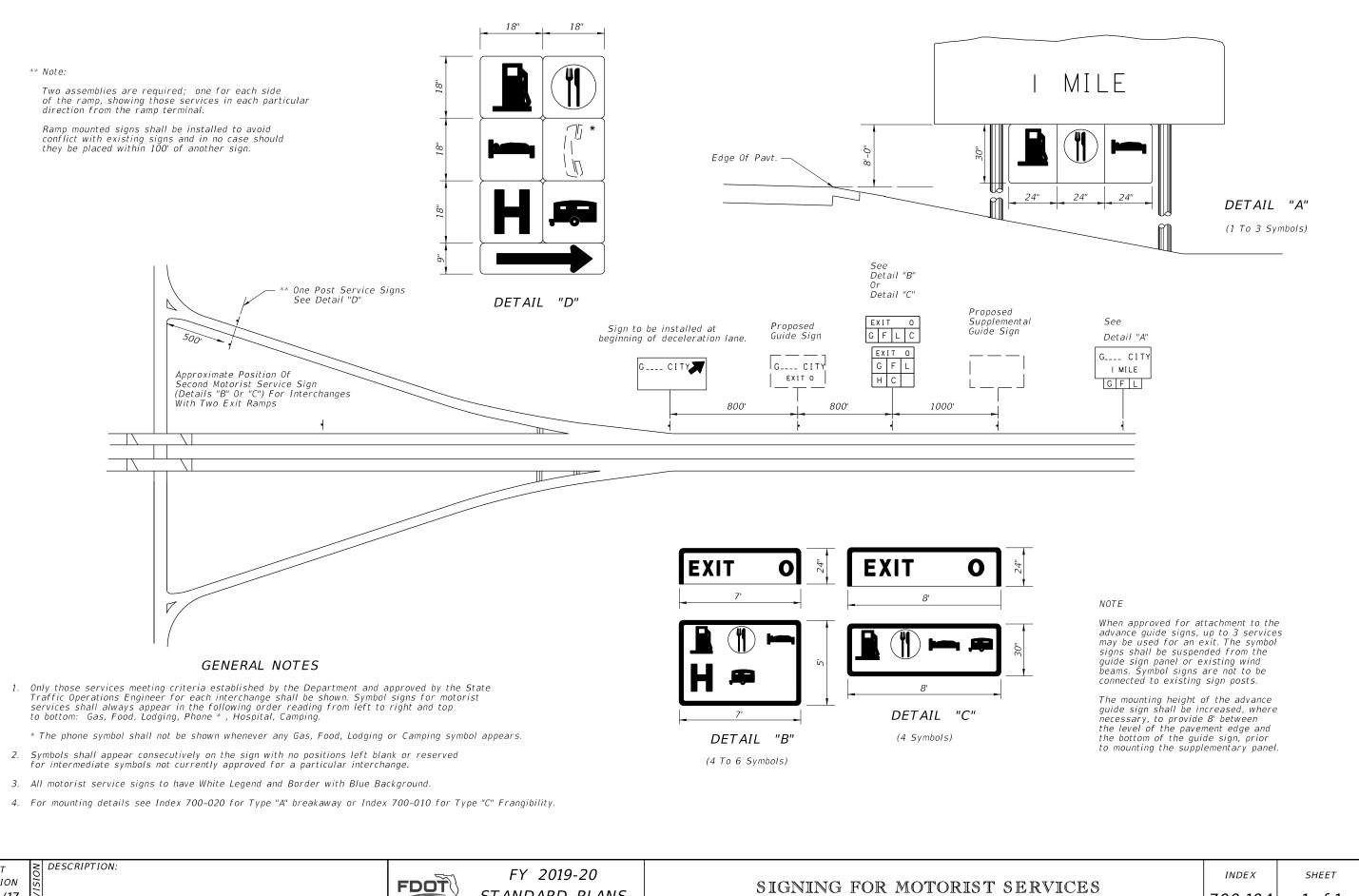
INDEX SHEET

SPECIAL SIGN DETAILS

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**REVISION** 11/01/17

# STATE OF FLORIDA **WELCOME CENTER** MILE

STATE OF FLORIDA **WELCOME CENTER** 

STATE OF FLORIDA **OFFICIAL WELCOME CENTER** 

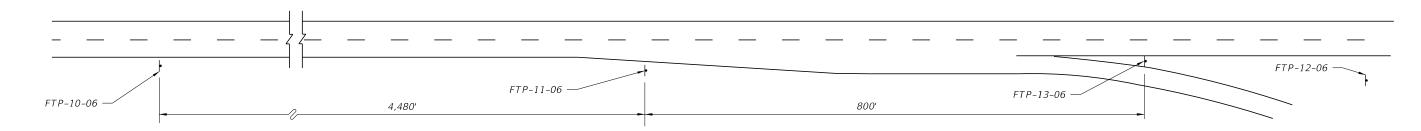


Sign FTP-10-06

Sign FTP-11-06

Sign FTP-12-06

Sign FTP-13-06



Note: Roadway not drawn to scale Distances shown are adequate for driver communication but may be altered slightly if conditions require.

# Tourist Information Center **NEXT RIGHT**

Sign FTP-14-06

Note: Sign FTP-14-06 shall be used as a supplemental guide sign at interchanges which have a Tourist Information Center approved for such signing (locate half-way between normal guide signs)

#### Notes:

- 1. Signs and sign structures shall be erected in accordance with the details shown on Index 700-020.
- 2. Sign FTP-12-06 shall be located on the Welcome Center grounds in proximity to the building and as far from the main line roadway as possible (2 signs back to back).
- 3. Sign FTP-10-06, 11-06, 12-06 shall be located as limited access highways only.
- 4. All legend to be Series E.
- 5. See Index 700-102 for sign details.

FOR LIMITED ACCESS HIGHWAYS

**REVISION** 11/01/17

DESCRIPTION:

**FDOT** 

# STATE OF FLORIDA **WELCOME CENTER** 1 MILE

STATE OF FLORIDA 🖘 **OFFICIAL WELCOME CENTER** 

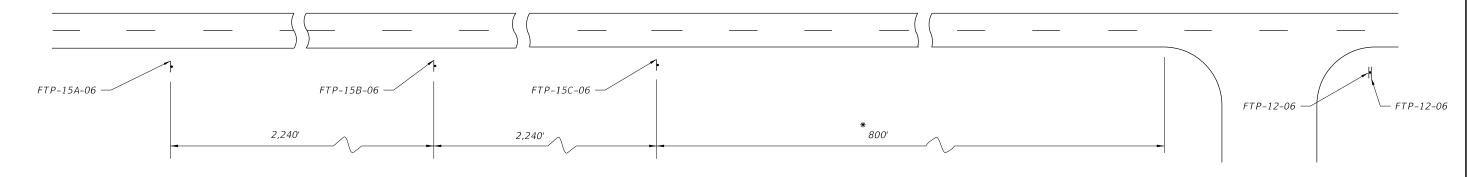
1/2 MILE

SIGN FTP-15B-06

SIGN FTP-15C-06

SIGN FTP-15A-06

SIGN FTP-12-06



\* 800' Maximum For Rural Conditions 50' Minimum For Rural Conditions

#### Notes:

- 1. Signs and sign structures shall be erected in accordance with the details shown on Index 700-020.
- Sign FTP-12-06 shall be located on the Welcome Center grounds in proximity to the building and as far from the Main Line Roadway as possible (2 signs back to back).
- 3. All legend to be Series E.
- 4. One sign FTP-15A-06 or 15B-06 should be used depending on speed, roadside development & geometric conditions.

FOR PRIMARY HIGHWAYS

**REVISION** 11/01/17

DESCRIPTION:

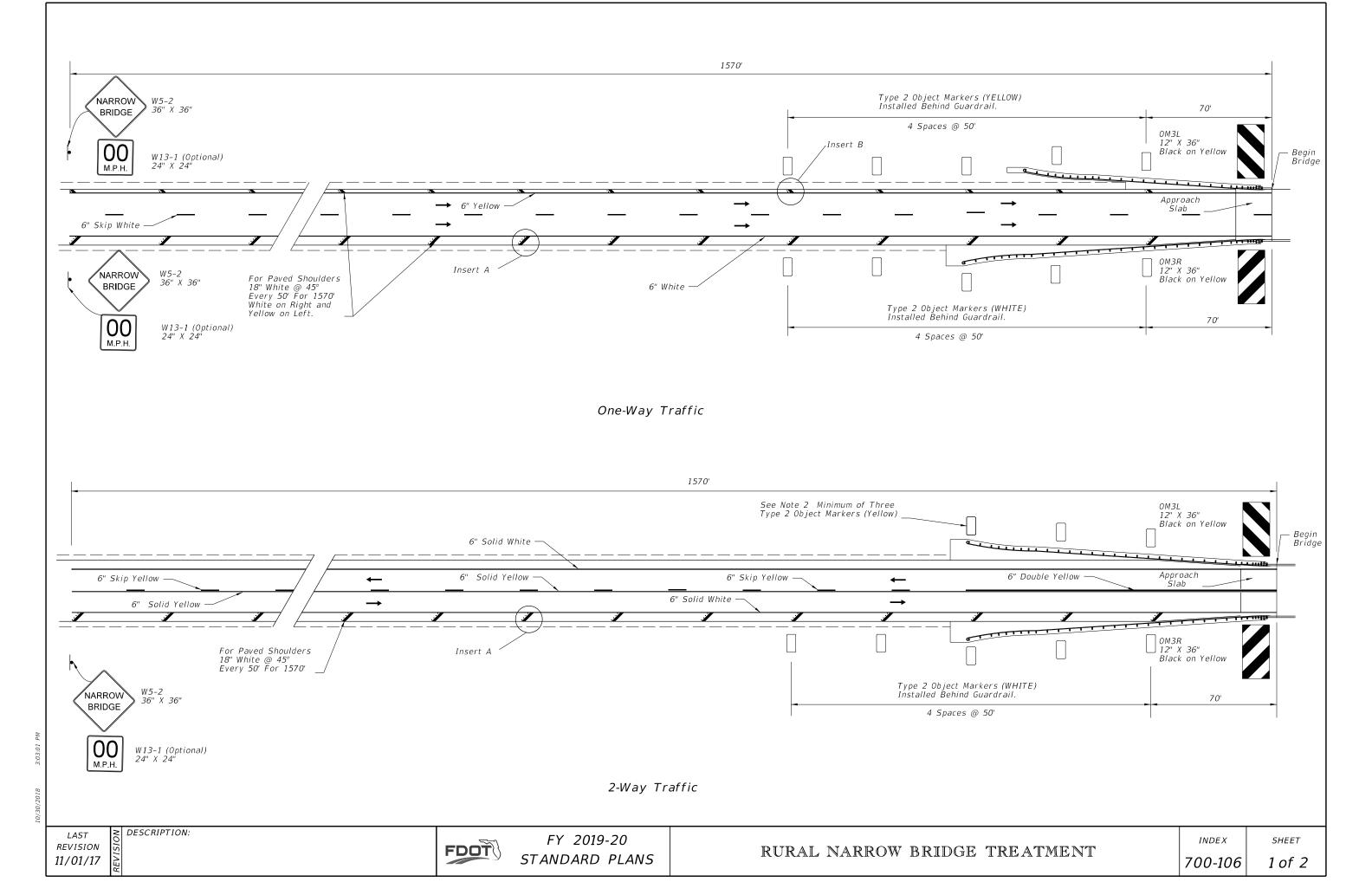
FDOT

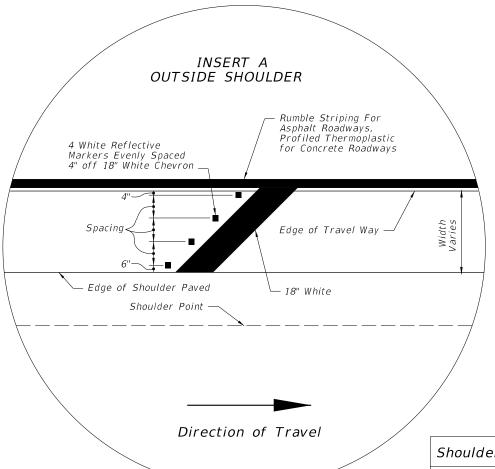
FY 2019-20 STANDARD PLANS

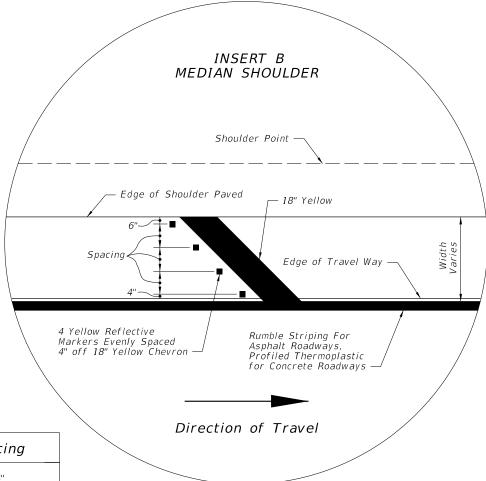
WELCOME CENTER SIGNING

INDEX 700-105

SHEET 2 of 2





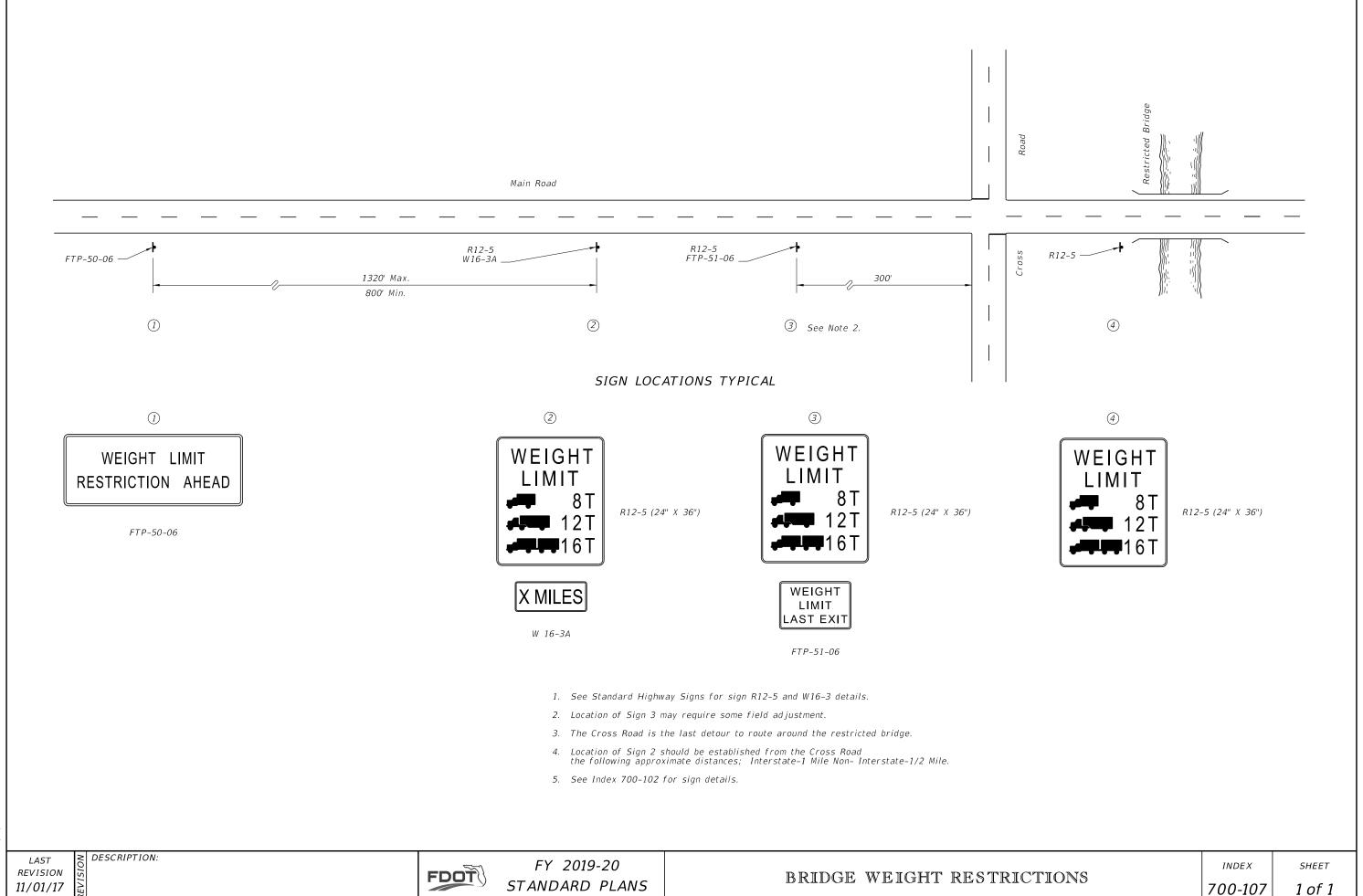


| Shoulder Width | No. of RPM's | Spacing |
|----------------|--------------|---------|
| 2'             | 2            | 14"     |
| 3'             | 3            | 13"     |
| 4'             | 3            | 19"     |
| 5′             | 4            | 16.67"  |

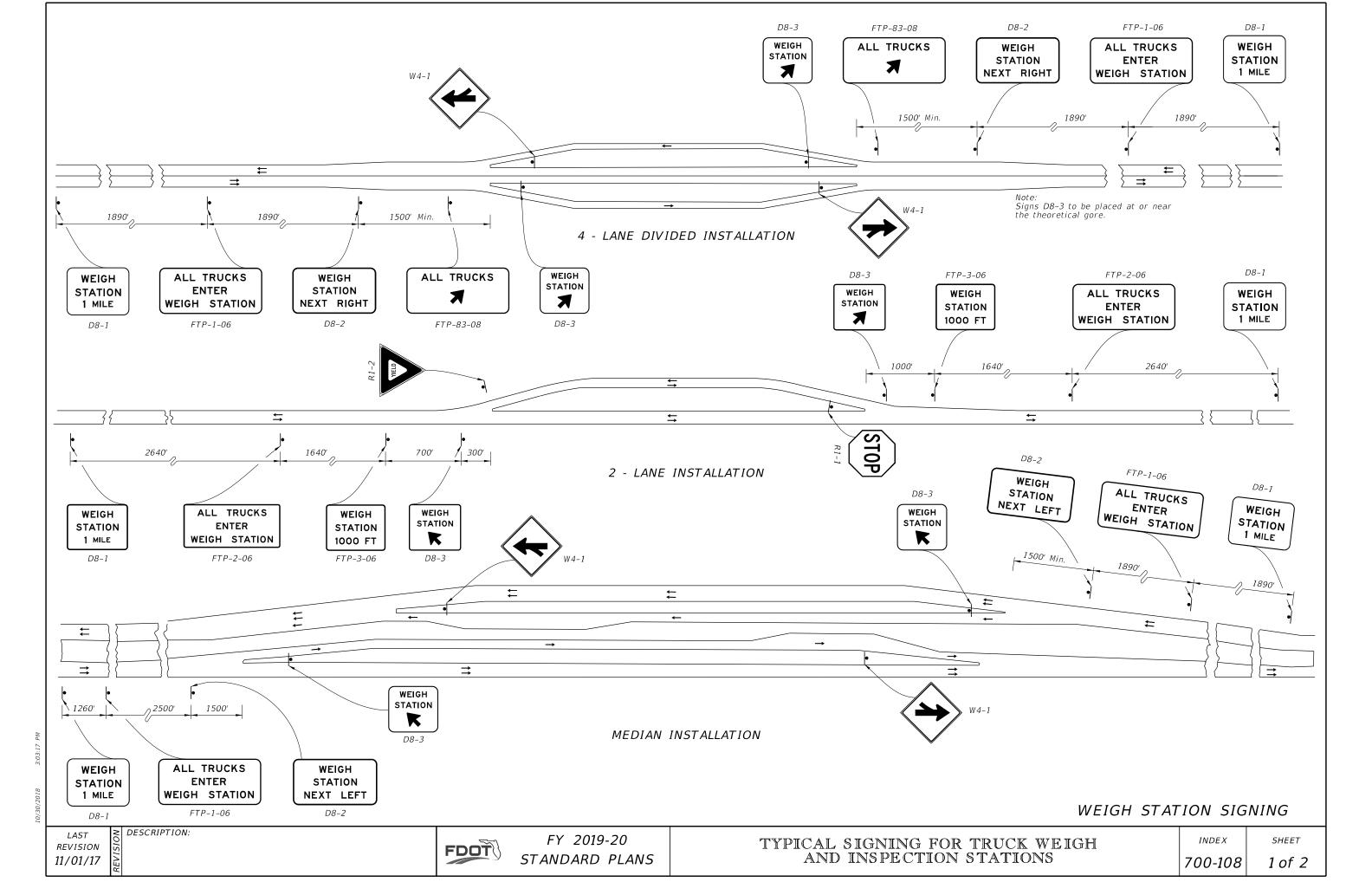
- 1. Roadways with Two-Way Traffic: No passing zone should be extended 1570' in advance of narrow bridge.
- 2. If the bridge or the approach is on a curve, delineators shall be installed for a distance of 1570' in advance of narrow bridge on the outside portion of the roadway. Spacing shall be 100' between delineators. Delineators are to be placed not less than 2' or not more than 8' outside the outer edge of pavement.
- 3. Object markers and delineators on both sides of roadway shall face traffic approaching bridge
- 4. The OM-3R & OM-3L object markers shall be installed 4' above the roadway edge. The panels may be post mounted at the bridges.

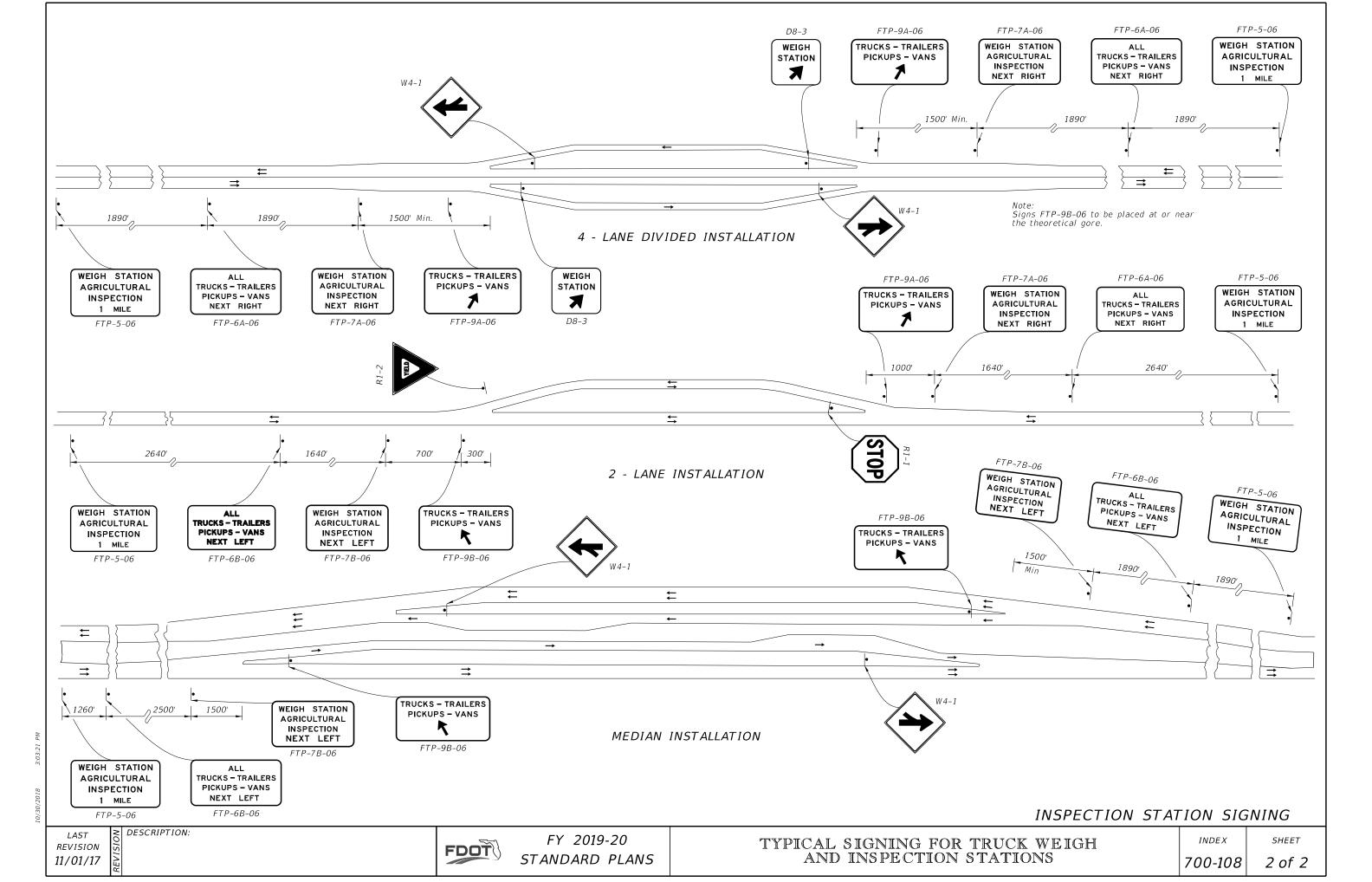
LAST **REVISION** 11/01/17

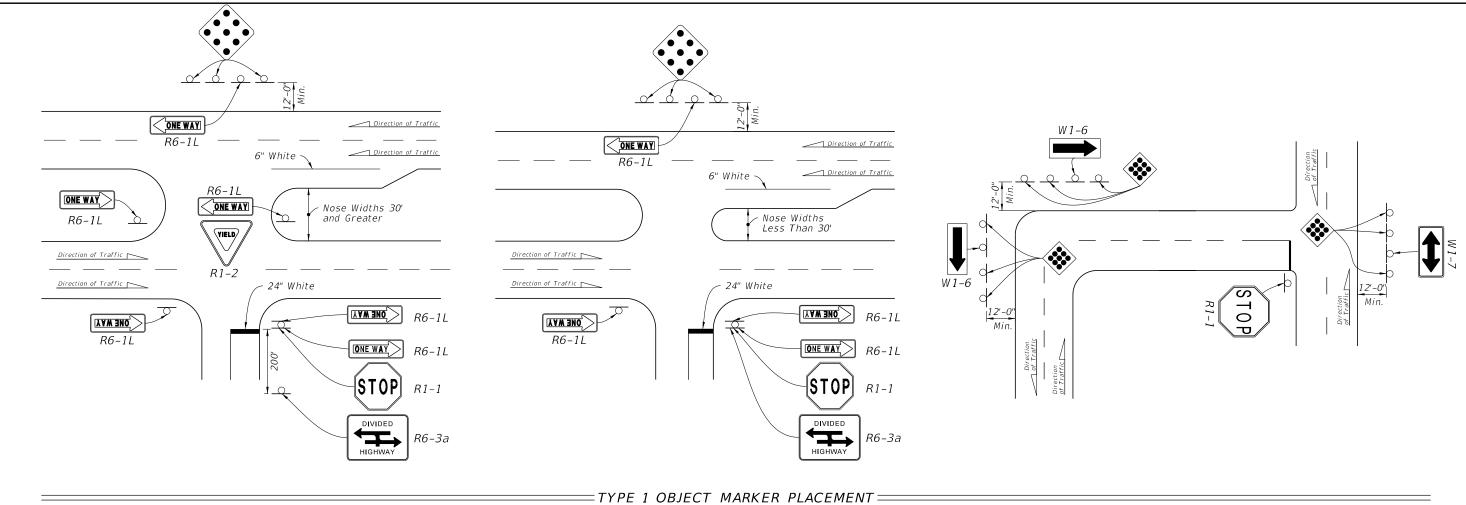
DESCRIPTION:

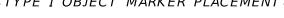


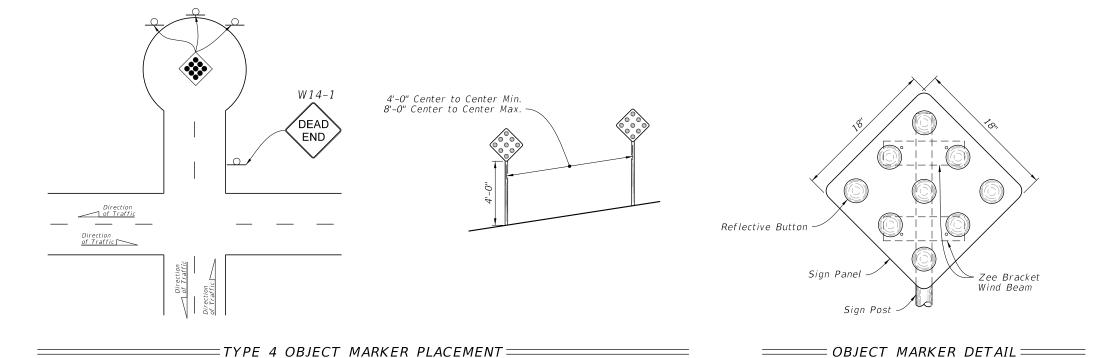
11/01/17











- 1. Index applicable to residential and minor streets only. Major streets to be evaluated on a case-by-case basis.
- 2. Install Object Markers in accordance with Index 700-010
- 3. See Index 711-001 for pavement markings.

REVISION 11/01/18

DESCRIPTION:



FY 2019-20 STANDARD PLANS

TRAFFIC CONTROLS FOR STREET TERMINATIONS

INDEX 700-109

SHEET

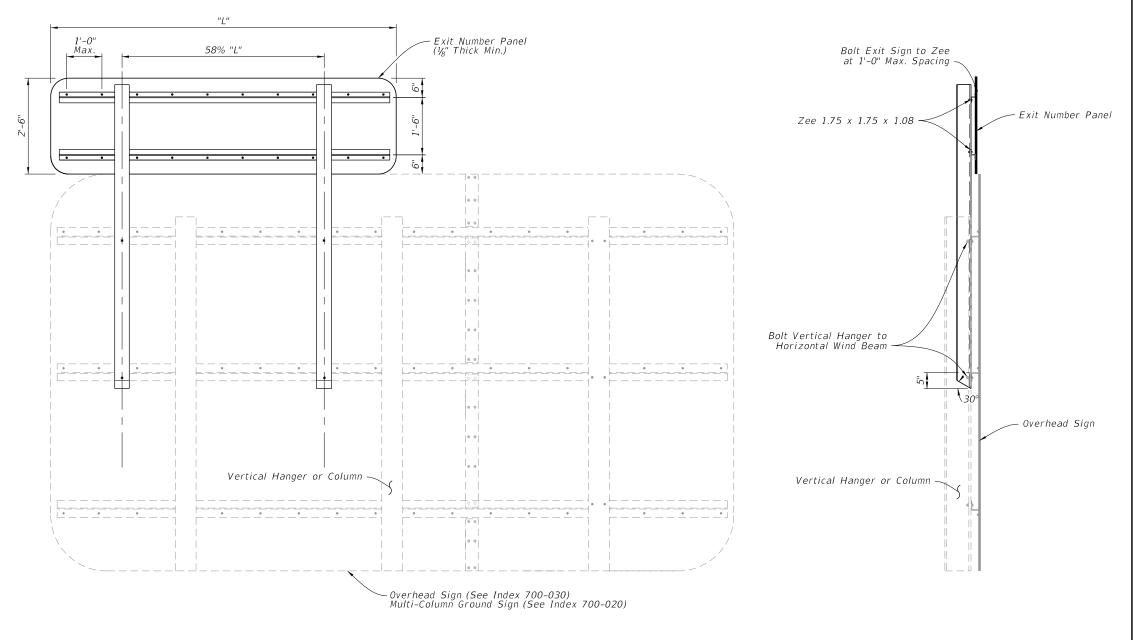
1. Work with Index 700-030.

#### 2. Materials (Aluminum):

- A Sheets and Plates: ASTM B209 Alloy 6061-T6
- B. Standard Structural Shapes: ASTM B308 Alloy 6061-T6
- C. Extruded Shapes: ASTM B221 Alloy 6061-T6
- D. Bolts, Nuts, and Washers:
- a. Bolts: ASTM F468 Alloy 2024-T4 with minimum 0.002-Inch-thick anodic coating, chromate sealed
- b. Washers: ASTM B221 Alloy 2024-T4
- c. Nuts: ASTM F467 Alloy 6061-T6 or 6262-T9

#### 3. Fabrication:

- A. See sign layout sheet for dimension "L" and sign face details in the Plans.
- B. Round all sign corners.
- 4. For right exits, install the Exit Numbering Panel to the top right side of the Highway Sign.
- 5. For left exits, install the Exit Numbering Panel to the top left side of the Highway Sign.



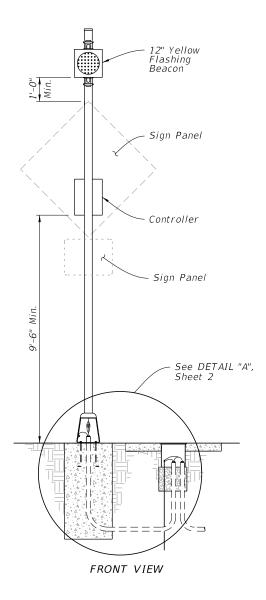
BACK ELEVATION

SIDE ELEVATION

**REVISION** 11/01/18

DESCRIPTION:

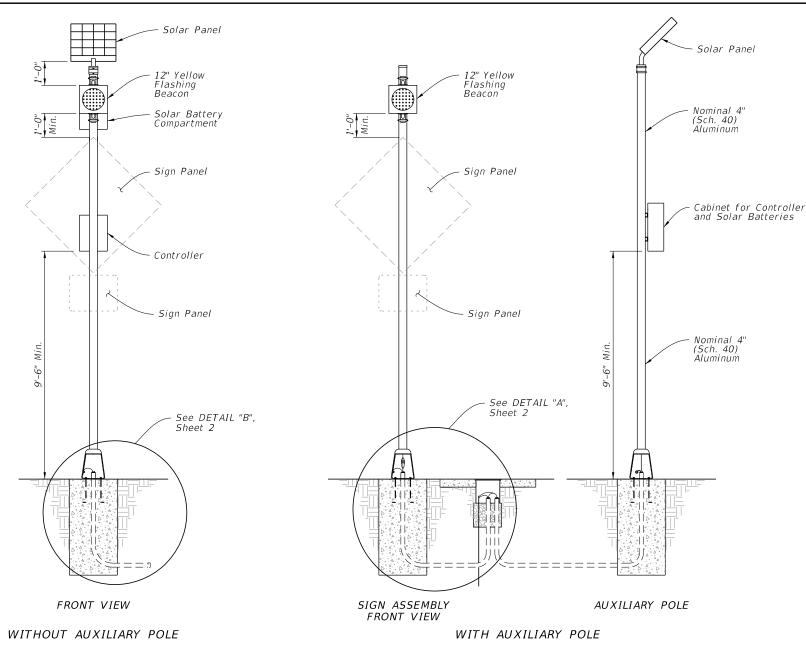
FDOT





# **GENERAL NOTES:**

- 1. Install sign assemblies based on Alpha-Numeric Type designation shown in the Plans (e.g., Type A1). Assembly Type is based on Power Configuration 'Alpha' Identification shown above and Numerical Identification shown on Sheet 3 thru 8.
- 2. Install sign panel and wind beam in accordance with Index 700-010 and Specification 700.
- 3. Engage all threads on the transformer base and post unless the aluminum post is fully seated into base.
- 4. Meet the requirements of Specification 646 for aluminum poles and transformer bases.
- 5. Install a concrete slab around all roadside assemblies on slopes 6:1 or greater. The minimum slab dimension is 4'-0" by 5'-0".
- 6. When wire entry holes are drilled in the sign column, use a bushing or rubber grommet to protect conductors.

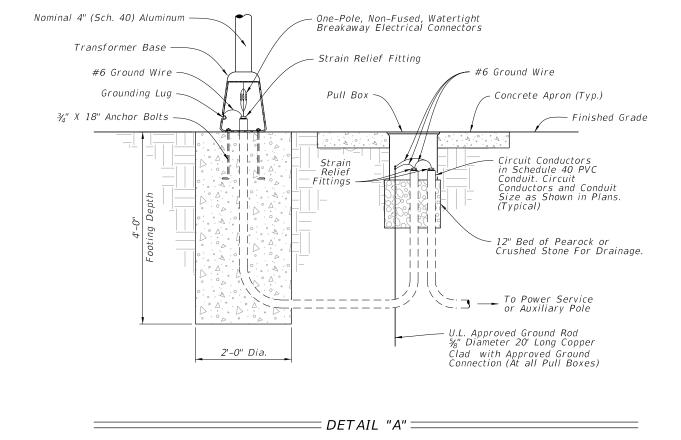


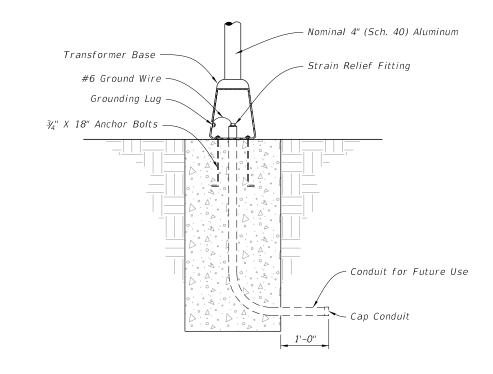
POWER CONFIGURATION 'B' SOLAR-POWERED (Type B1 Shown)

#### POWER CONFIGURATION 'B' NOTES:

- 1. Install a separate pole for mounting the solar panel, controller and batteries for all roadside assemblies with solar panels, controllers and batteries weighing more than 170 lbs.
- 2. Install the auxiliary pole as close to the right of way boundary
- 3. Install the auxiliary pole so that the height is the same as the column for the roadside assembly.
- 4. Orient solar panel to face South for optimal exposure to sunlight.
- 5. The controller and the solar batteries may be located in the same compartment.

| Т     | ABLE OF CONTENTS:                       |
|-------|---|
| Sheet | Description                             |
| 1     | General Notes and Contents              |
| 2     | Conduit, Wiring, and Foundation Details |
| 3     | Roadside Sign Assembly-1                |
| 4     | Roadside Sign Assembly-2                |
| 5     | Roadside Sign Assembly-3                |
| 6     | Roadside Sign Assembly-4                |
| 7     | Roadside Sign Assembly-5                |
| 8     | Roadside Sign Assembly-6                |
| 9     | Overhead Sign Assembly                  |





\_\_\_\_\_ DETAIL "B" ==

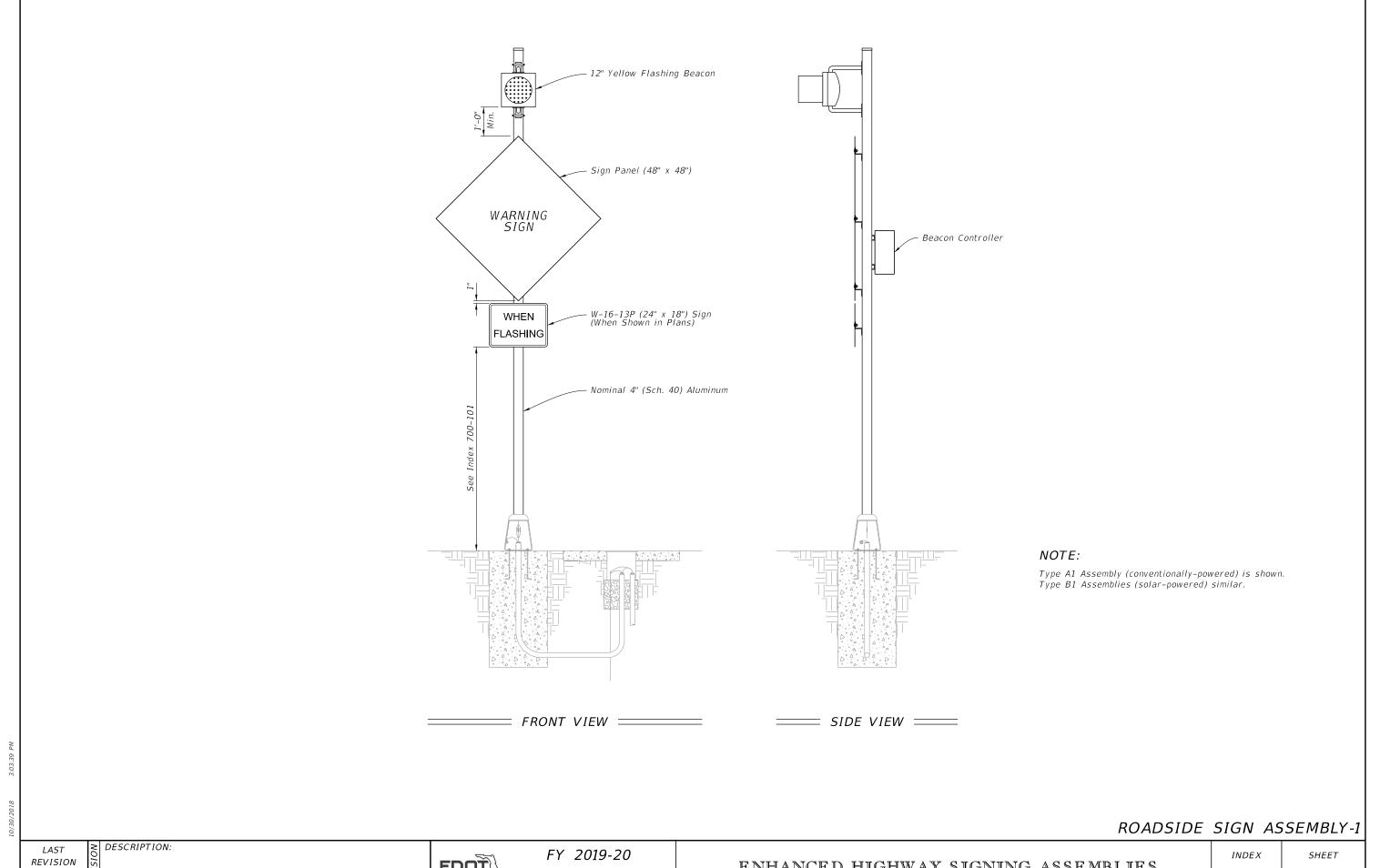
CONDUIT, WIRING, AND FOUNDATION DETAILS

LAST REVISION 11/01/18

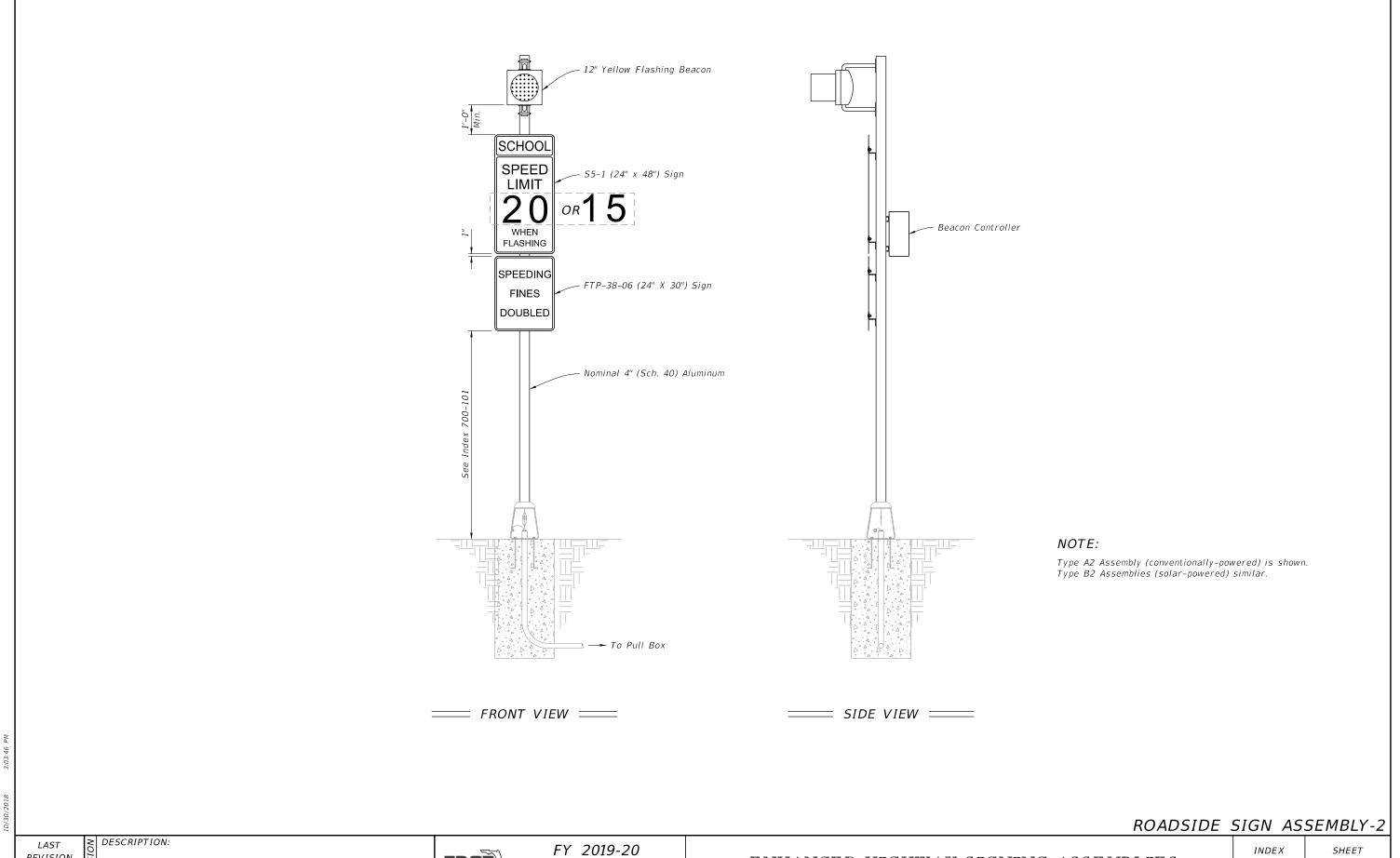
DESCRIPTION:

FDOT

SHEET

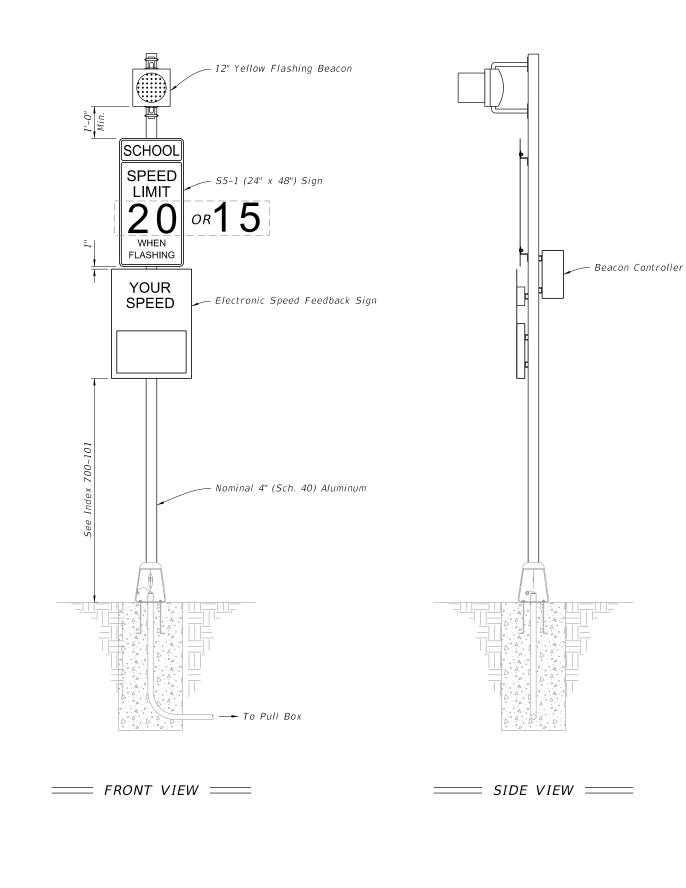


11/01/18



REVISION 11/01/18

FDOT

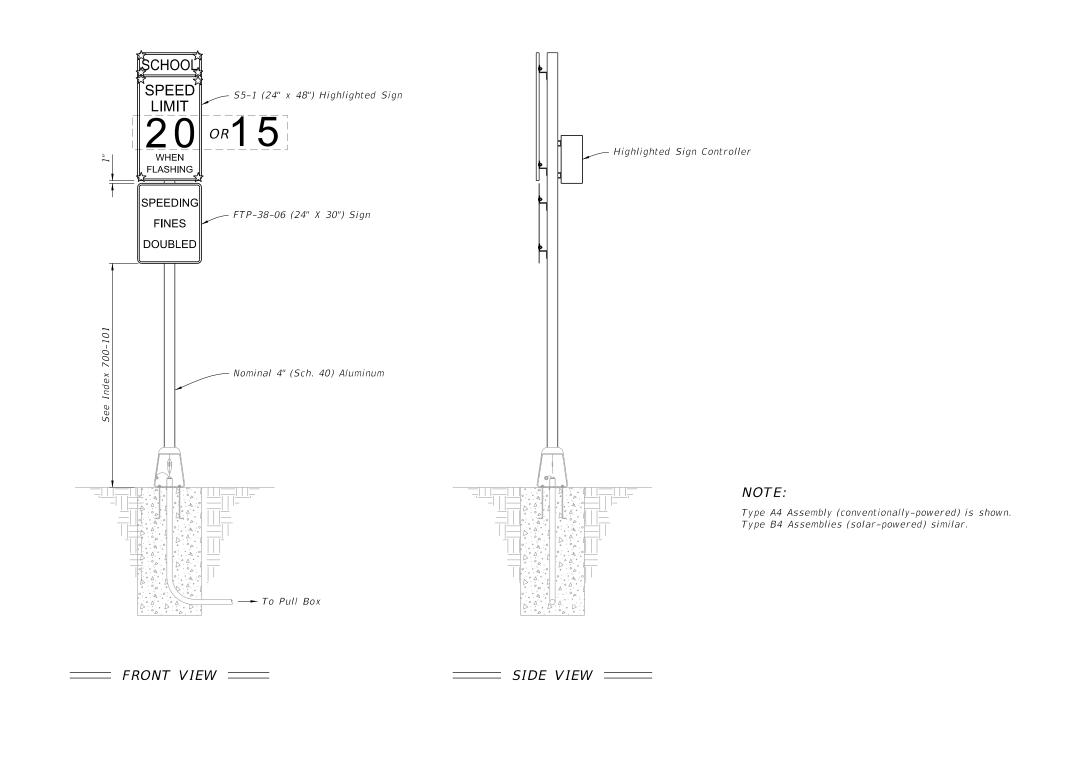


- 1. Type A3 Assembly (conventionally-powered) is shown. Type B3 Assemblies (solar-powered) similar.
- 2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.

ROADSIDE SIGN ASSEMBLY-3

DESCRIPTION: REVISION 11/01/18

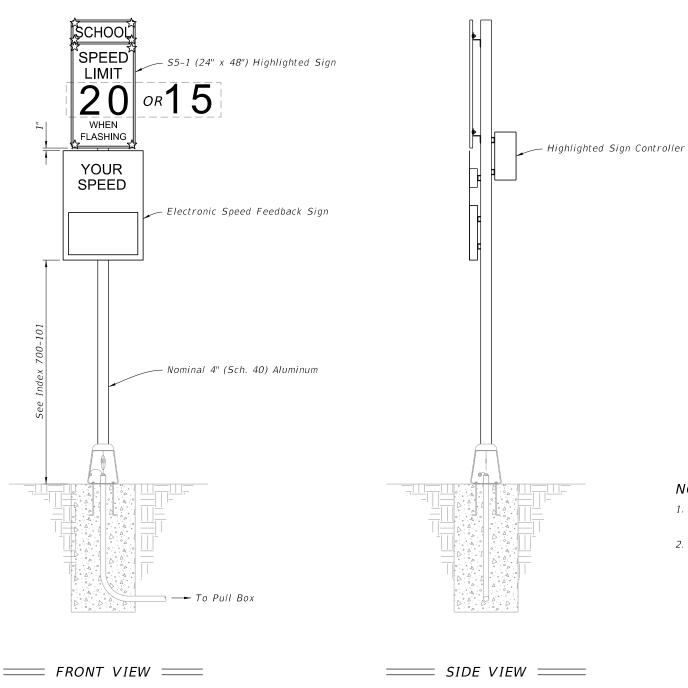
FDOT



REVISION 11/01/18

≥ DESCRIPTION:

FDOT

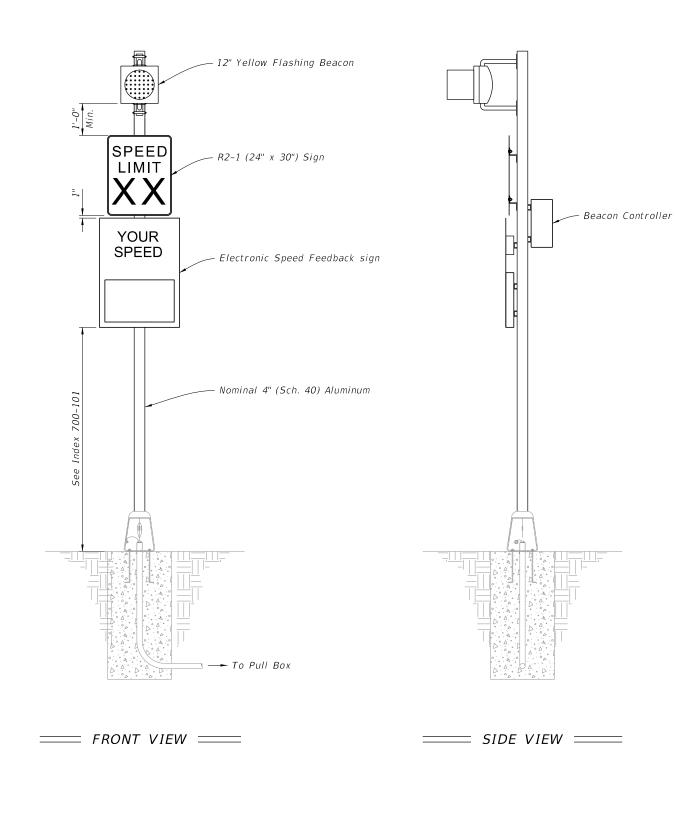


- 1. Type A5 Assembly (conventionally-powered) is shown. Type B5 Assemblies (solar-powered) similar.
- 2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.

ROADSIDE SIGN ASSEMBLY-5

DESCRIPTION: REVISION 11/01/18

FDOT



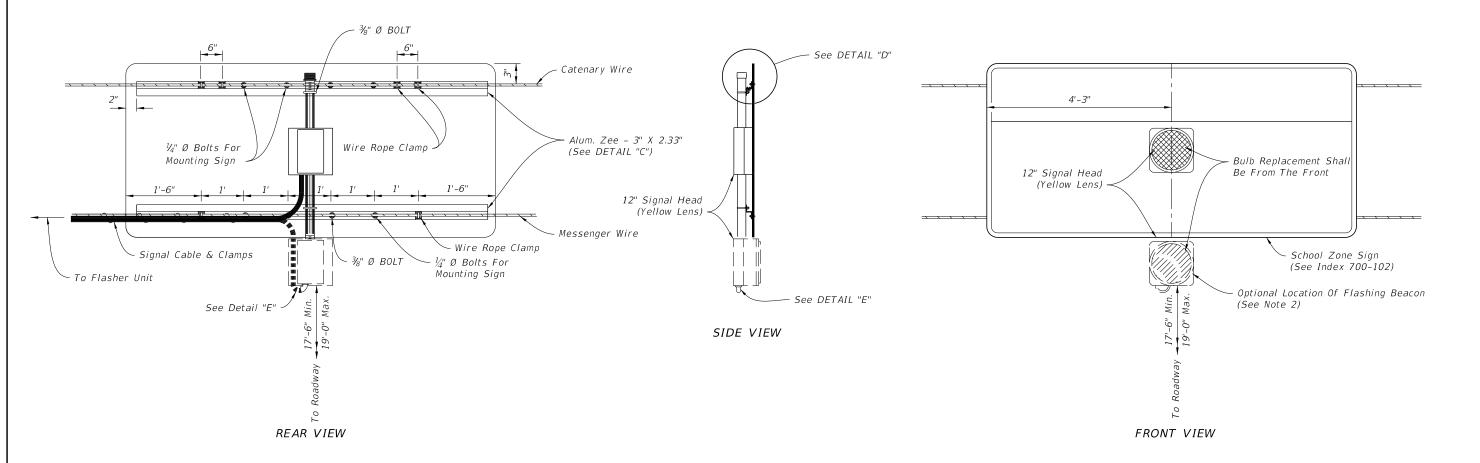
- 1. Type A6 Assembly (conventionally-powered) is shown. Type B6 Assemblies (solar-powered) similar.
- 2. Use electronic speed feedback sign with 15" high numerals for posted speed of 45 mph or less, and 18" high numerals for posted speeds greater than 45 mph.

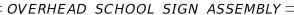
ROADSIDE SIGN ASSEMBLY-6

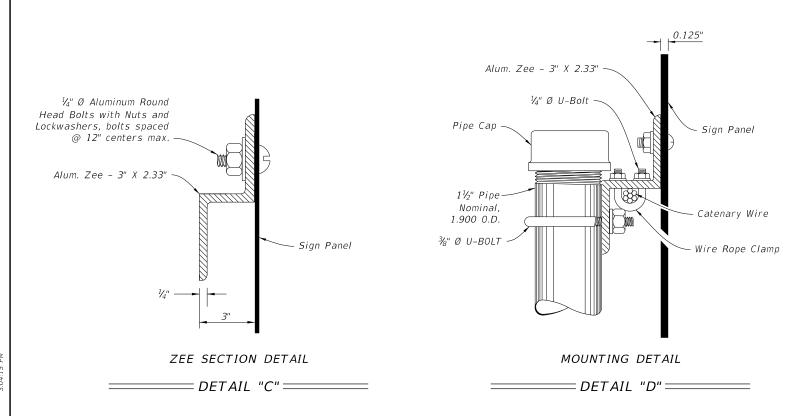
≥ DESCRIPTION: REVISION 11/01/18

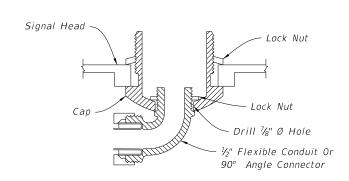
FDOT

SHEET









CABLE ENTRY DETAIL

# **NOTES:**

- 1. Flasher unit and cabinet to be placed on the strain pole supporting overhead sign assembly or on service pole. The flasher unit not to overhang private property or sidewalk.
- 2. Optional flashing beacon will be called for in the Plans. They may be placed within or below the panel, or face to the rear.

# OVERHEAD SIGN ASSEMBLY

**REVISION** 11/01/18

DESCRIPTION:

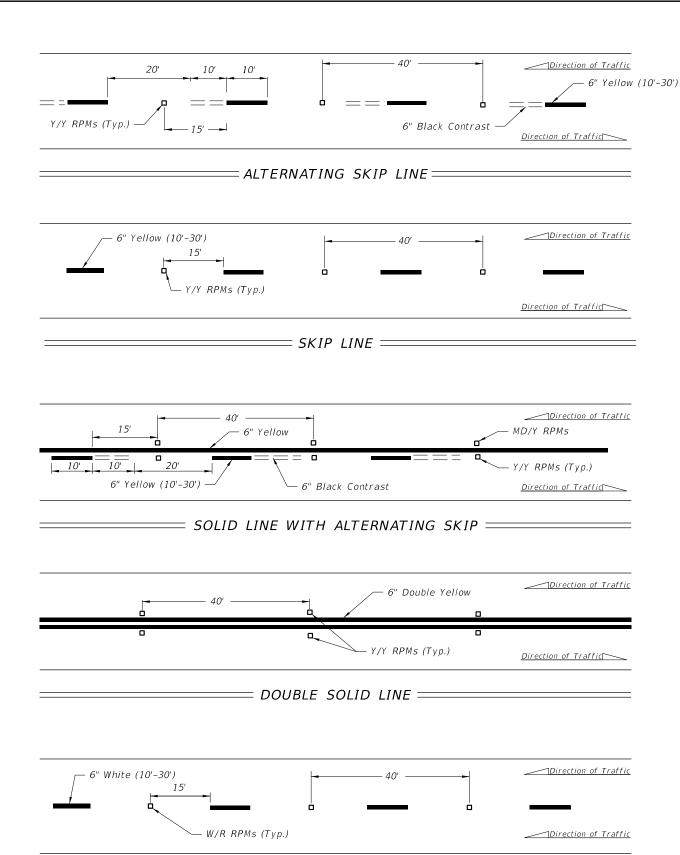
FDOT

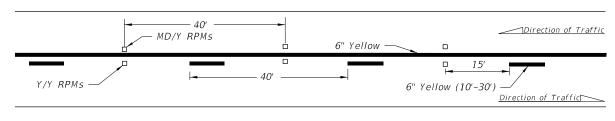
FY 2019-20 STANDARD PLANS

= DETAIL "E" ======

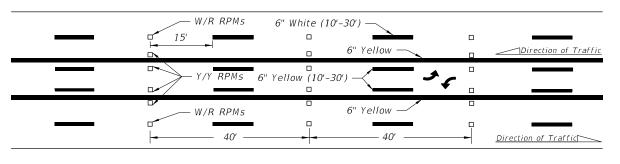
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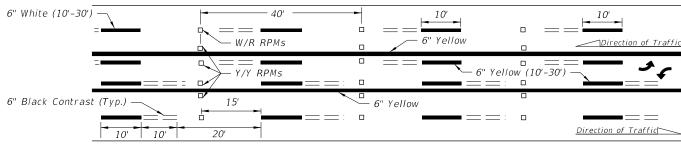




#### = SOLID LINE WITH SKIP ===



# = SKIP LINE WITH TWO-WAY LEFT TURN LANE =



#### === ALTERNATING SKIP LINE WITH TWO-WAY LEFT TURN LANE ====

### **GENERAL NOTES:**

- 1. Offset all RPMs 1" from solid longitudinal lines unless otherwise noted or shown.
- 2. Spacing may be reduced for sharp curves if required.
- 3. For placement of RPMs on ramps, see Index 711-003.
- 4. Make the traffic face of the RPM the same color as the pavement marking that it is supplementing.

# LEGEND:

B/C = BACK OF CURB

EOP = EDGE OF PAVEMENT

RPM = RAISED PAVEMENT MARKER

W/R = WHITE/RED RPM

Y/Y = YELLOW/YELLOW RPM

Y/R = YELLOW/RED RPM

MD/Y = MONO-DIRECTIONAL YELLOW RPM

**REVISION** 11/01/18

= MULTILANE =

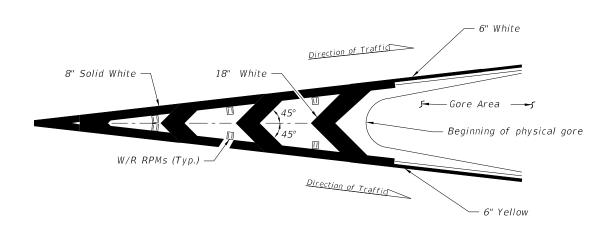
FDOT

INDEX

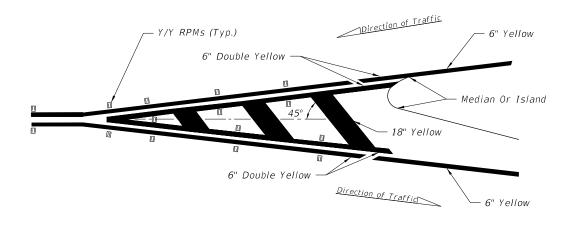
SHEET

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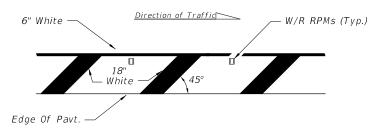
# RPM PLACEMENT AT INTERSECTIONS =



# = RPM PLACEMENT AT TRAFFIC CHANNELIZATION AT GORE ===== (Traffic Flows In Same Direction)



RPM PLACEMENT AT TRAFFIC SEPARATION =(Traffic Flows In Opposite Direction)



Right side of the roadway shown. For the left side of roadway, the pavement marking is yellow and oriented opposite hand.

#### RPM PLACEMENT AT ROADSIDE CROSSHATCHING

#### *NOTE:*

1. Center the Raised Pavement Markers between chevrons and crosshatching.

#### LEGEND:

B/C = BACK OF CURB

EOP = EDGE OF PAVEMENT

RPM = RAISED PAVEMENT MARKER

W/R = WHITE/RED RPM

Y/Y = YELLOW/YELLOW RPM

Y/R = YELLOW/RED RPM

MD/Y = MONO-DIRECTIONAL YELLOW RPM

DESCRIPTION: REVISION 11/01/18

FDOT

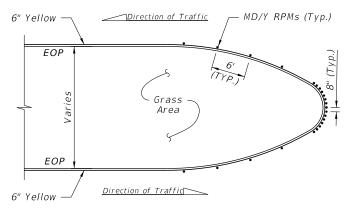
FY 2019-20 STANDARD PLANS TYPICAL PLACEMENT OF

INDEX

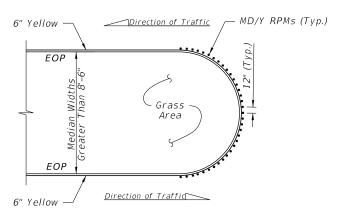
SHEET

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DETAIL "A"

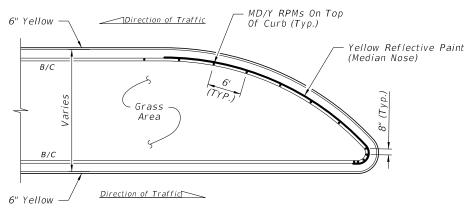


DETAIL "B'

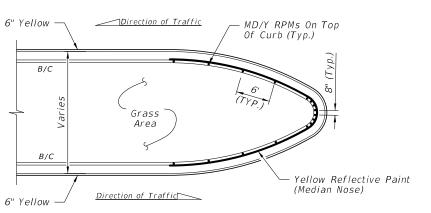


DETAIL "C"

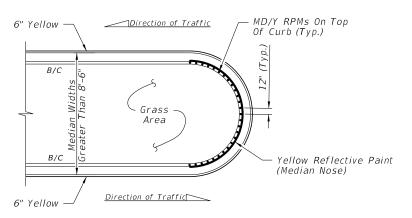
FLUSH MEDIAN OPENINGS



DETAIL "D"



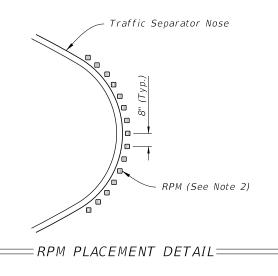
DETAIL "E"



DETAIL "F"

#### TYPE "D" OR "F" CURB

RPM PLACEMENT AT MEDIAN OPENINGS = (When called for in the Plans)



| POSTED<br>SPEED LIMIT<br>MPH | "Y"<br>FEET |
|------------------------------|-------------|
| 30 OR LESS                   | 10          |
| 35                           | 20          |
| 40                           | 20          |
| 45                           | 30          |
| 50 OR MORE                   | 40          |

#### LEGEND:

B/C = BACK OF CURB

EOP = EDGE OF PAVEMENT

RPM = RAISED PAVEMENT MARKER

W/R = WHITE/RED RPM

Y/Y = YELLOW/YELLOW RPM

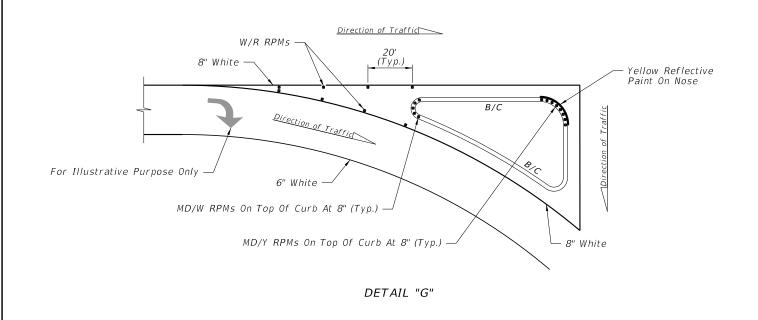
Y/R = YELLOW/RED RPM

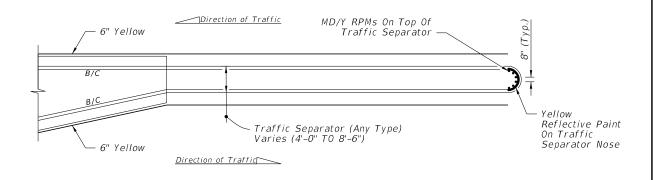
MD/Y = MONO-DIRECTIONAL YELLOW RPM

# NOTES:

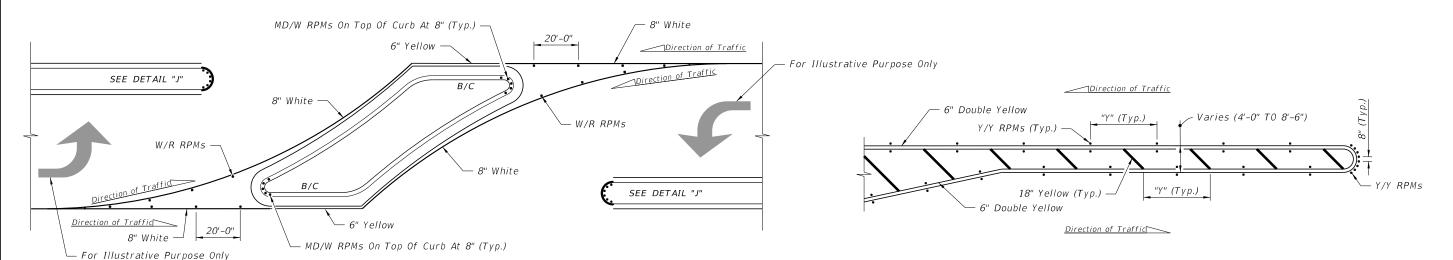
- 1. For Type "E" Curb, install RPMs along the pavement edge marking using the same spacing shown.
- Orient traffic faces of RPMs in curb median radii to be parallel to direction of travel lanes.

12/11/2018





DETAIL "J"



DETAIL "H"

DETAIL "K"

# RPM PLACEMENT AT ISLANDS = (When called for in the Plans)

# RPM PLACEMENT AT TRAFFIC SEPARATORS $\equiv$ (When called for in the Plans)

#### POSTED SPEED LIMIT MPH FÉET 30 OR LESS 10 35 20 40 20 45 30 50 OR MORE 40

# NOTES:

- 1. For Type "E" Curb install RPMs along the pavement edge marking using the same spacing shown.
- 2. Orient traffic faces of RPMs in median radii to be parallel to direction of travel lanes.

# LEGEND:

B/C = BACK OF CURB

EOP = EDGE OF PAVEMENT

RPM = RAISED PAVEMENT MARKER

W/R = WHITE/RED RPM

Y/Y = YELLOW/YELLOW RPM

Y/R = YELLOW/RED RPM

MD/Y = MONO-DIRECTIONAL YELLOW RPM

MD/W = MONO-DIRECTIONALWHITE RPM

**REVISION** 11/01/18

DESCRIPTION:

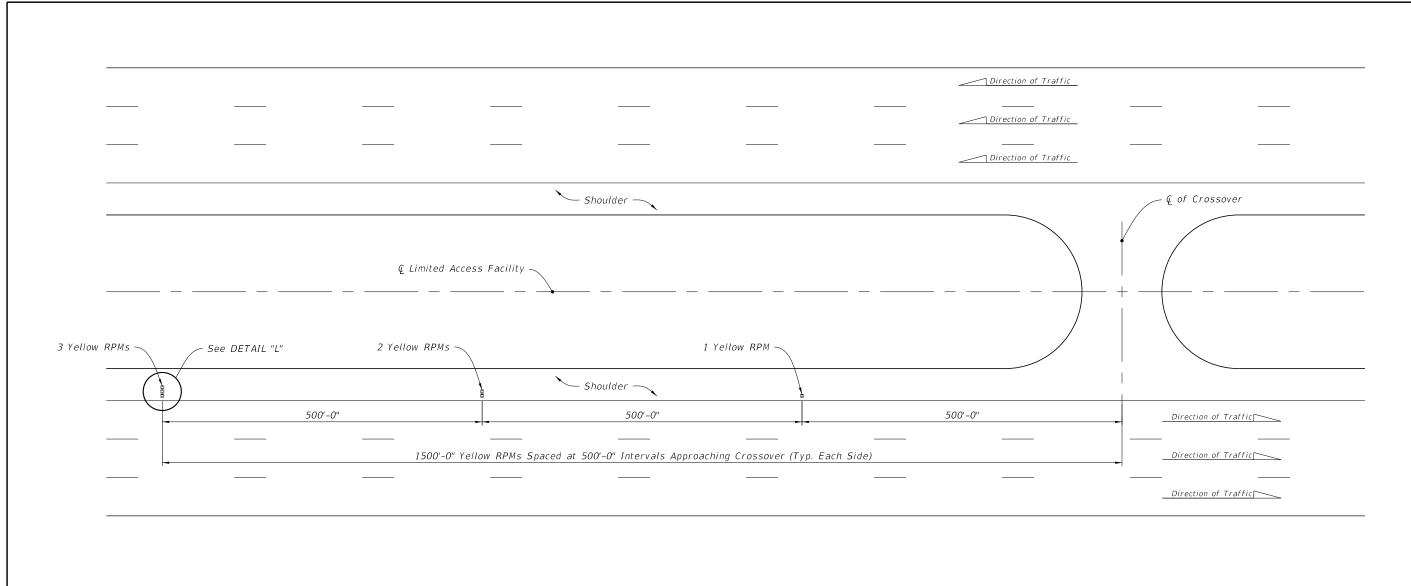
FDOT

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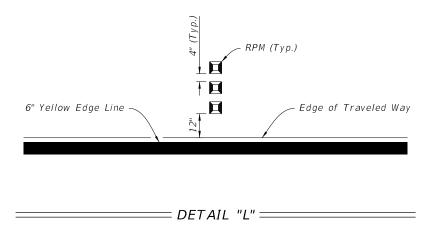
TYPICAL PLACEMENT OF RAISED PAVEMENT MARKERS INDEX

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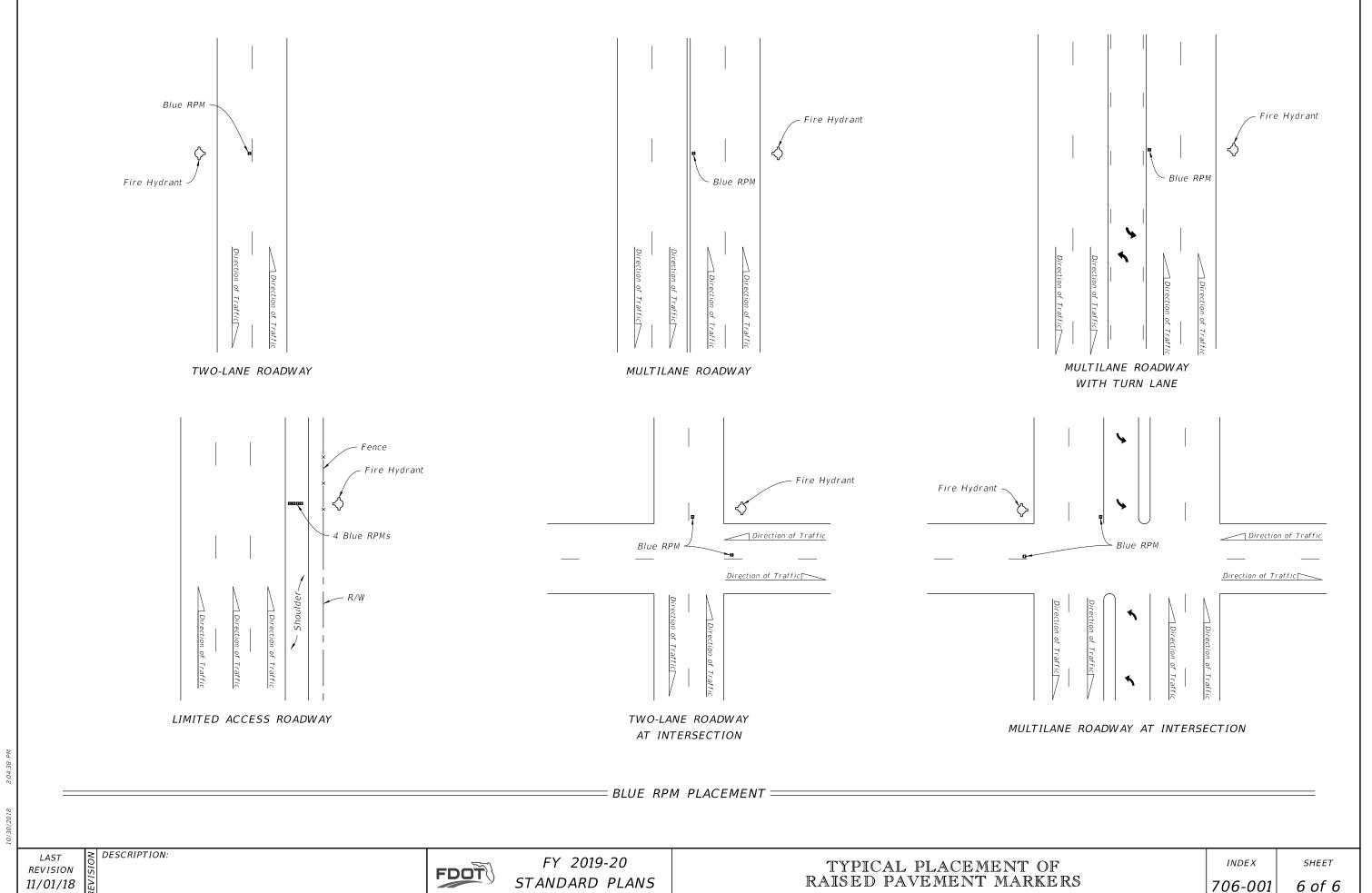
=== RPM PLACEMENT FOR CROSSOVERS ON LIMITED ACCESS ROADWAYS ======

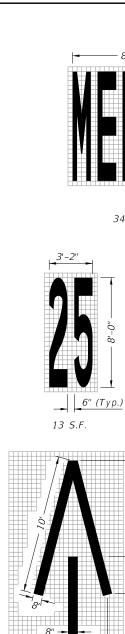


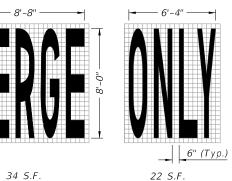
REVISION 11/01/18

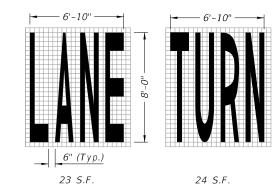
≥ DESCRIPTION:

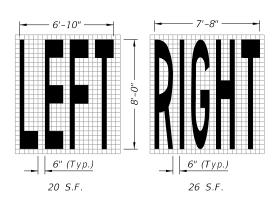
FDOT





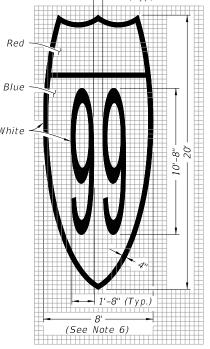






10'-10"

43 S.F.

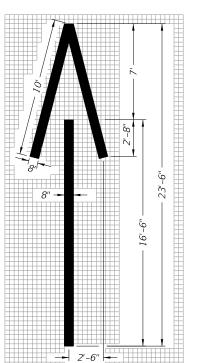


→ | <del>-</del> 6" (Typ) (See Note 6) Route Shield for Arterials

Route Shield for Limited Access Roadways (Interstate Route Shield Shown; U.S. and State Route Shield Similar)

and Collectors (Interstate Route Shield Shown; U.S. and State Route Shield Similar) 72 S.F.

128 S.F.

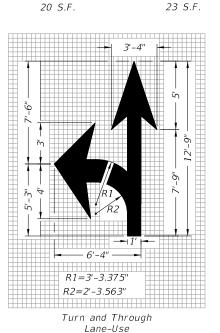


Wrong-Way Arrow

24 S.F.

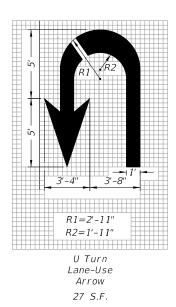
DESCRIPTION:

20 S.F.



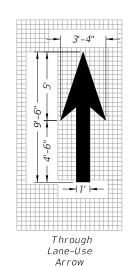
Arrow

6" (Typ.)



6" (Typ.)

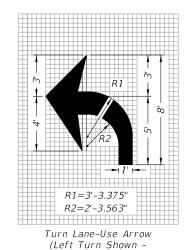
22 S.F.



12 S.F.

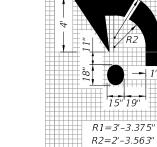
3. Dimensions are within 1" ±.

20 S.F.

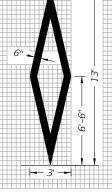


Right Turn Similar)

17 S.F.



R2=2'-3.563" Roundabout Approach Arrow 19 S.F.



Preferential Lane Symbol 11 S.F.

#### 29 S.F. NOTES FOR PAVEMENT MESSAGES:

1. When an arrow and a pavement message are used together, locate the arrow a distance of "S" downstream from the pavement message. Measure the distance from the base of the arrow to the base of the pavement message. See the Pavement Message Spacing Table for "S" value.

2. Place all pavement messages 25' back from the stop line.

- 4. All grids are 4" x 4".
  - 5. All pavement messages must be white except route shields.
  - 6. Increase width of route shield for routes with three digits.

| PAVEMENT MESSAGE<br>SPACING TABLE |                     |  |  |  |  |
|-----------------------------------|---------------------|--|--|--|--|
| Posted Speed (mph)                | Distance "S" (feet) |  |  |  |  |
| ≤ 25                              | 40                  |  |  |  |  |
| 30 - 35                           | 56                  |  |  |  |  |
| 40 - 45                           | 72                  |  |  |  |  |
| ≥ 50                              | 88                  |  |  |  |  |

PAVEMENT MESSAGE AND ARROW DETAILS

# GENERAL NOTE:

1. See Index 509-070 for pavement markings at railroad crossings.

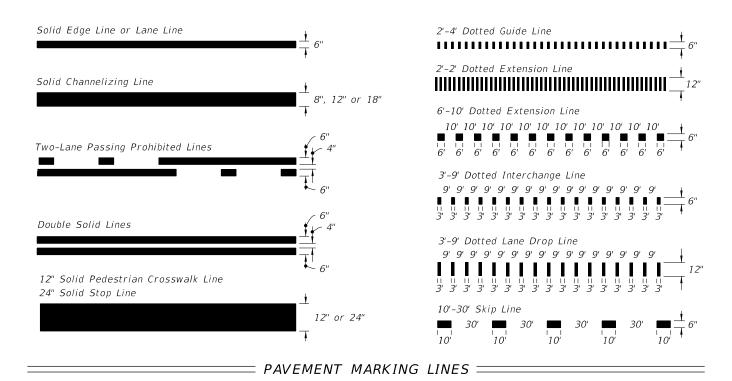
**REVISION** 11/01/18

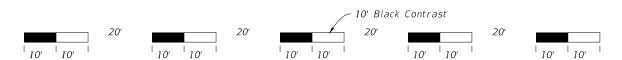
FDOT

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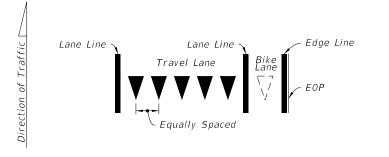




10' White Skip With 10' Black Contrast and 20' Gaps

# = CONTRAST MARKINGS WITH ALTERNATING SKIP PATTERN ======

(10'-30' Skip Line Shown, Dotted Lines Similar)



Yield Lines consist of five - 18" X 27" white triangles which face traffic. Equally space triangles within traffic lane. When a bike lane is present, add one additional triangle in the center of the bike lane.

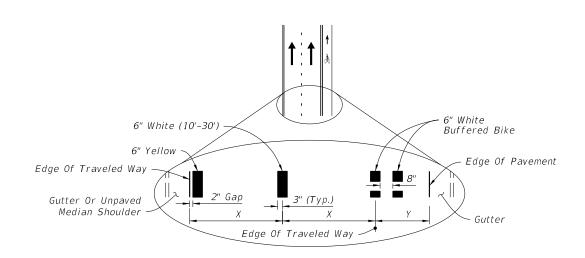
= YIELD LINES =

10/30/2018 3:0

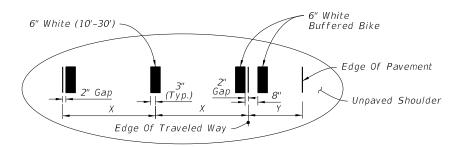
LAST REVISION 11/01/18

DESCRIPTION:





# CURB AND GUTTER

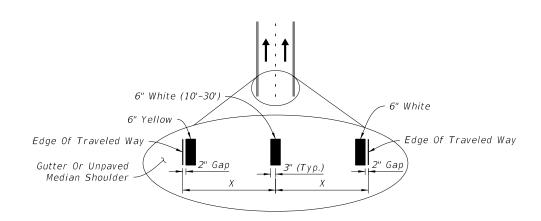


# FLUSH SHOULDER

X = LANE WIDTH (FT.)

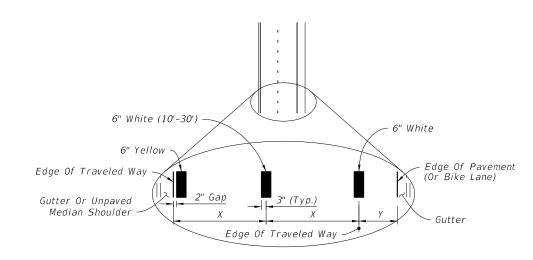
Y = BUFFERED BIKE LANE WIDTH (FT.)

# = STRIPING FOR BUFFERED BIKE LANE =

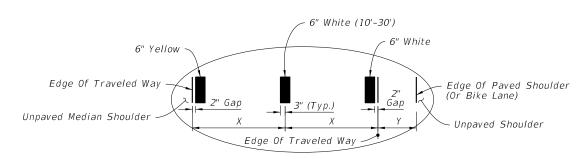


X = LANE WIDTH (FT.)

= STRIPING WITH NO SHOULDER OR BIKE LANE ==



# CURB AND GUTTER



# FLUSH SHOULDER

X = LANE WIDTH (FT.)

Y = PAVED SHOULDER / BIKE LANE

# = STRIPING WITH SHOULDER OR NON-BUFFERED BIKE LANE ==

# NOTES:

- 1. Lane widths (X) may not be same for each lane in the section.
- 2. For placement of RPMs, see Index 706-001.

# PLACEMENT OF LONGITUDINAL PAVEMENT MARKINGS

REVISION 11/01/18

DESCRIPTION:

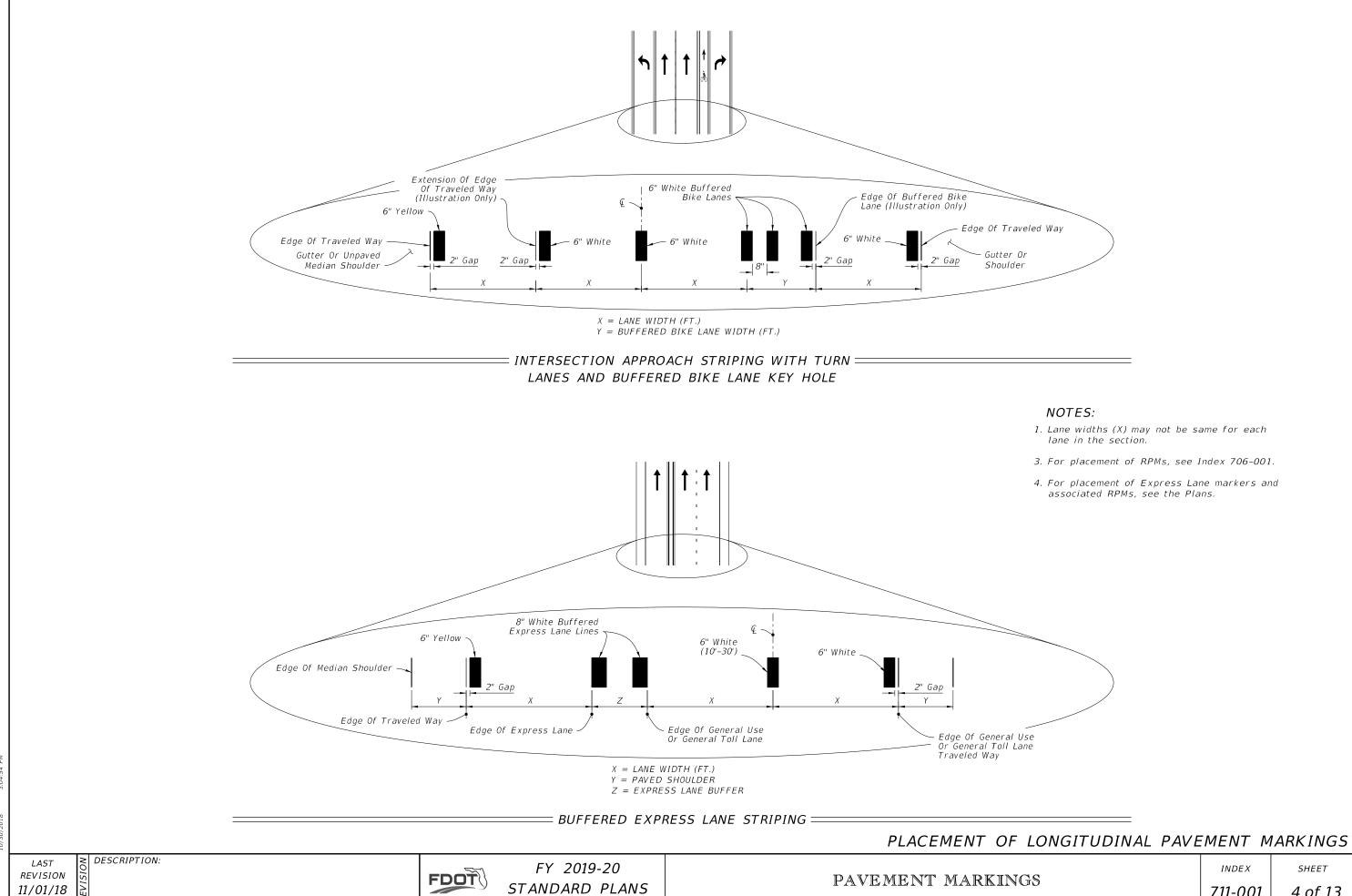
FDOT

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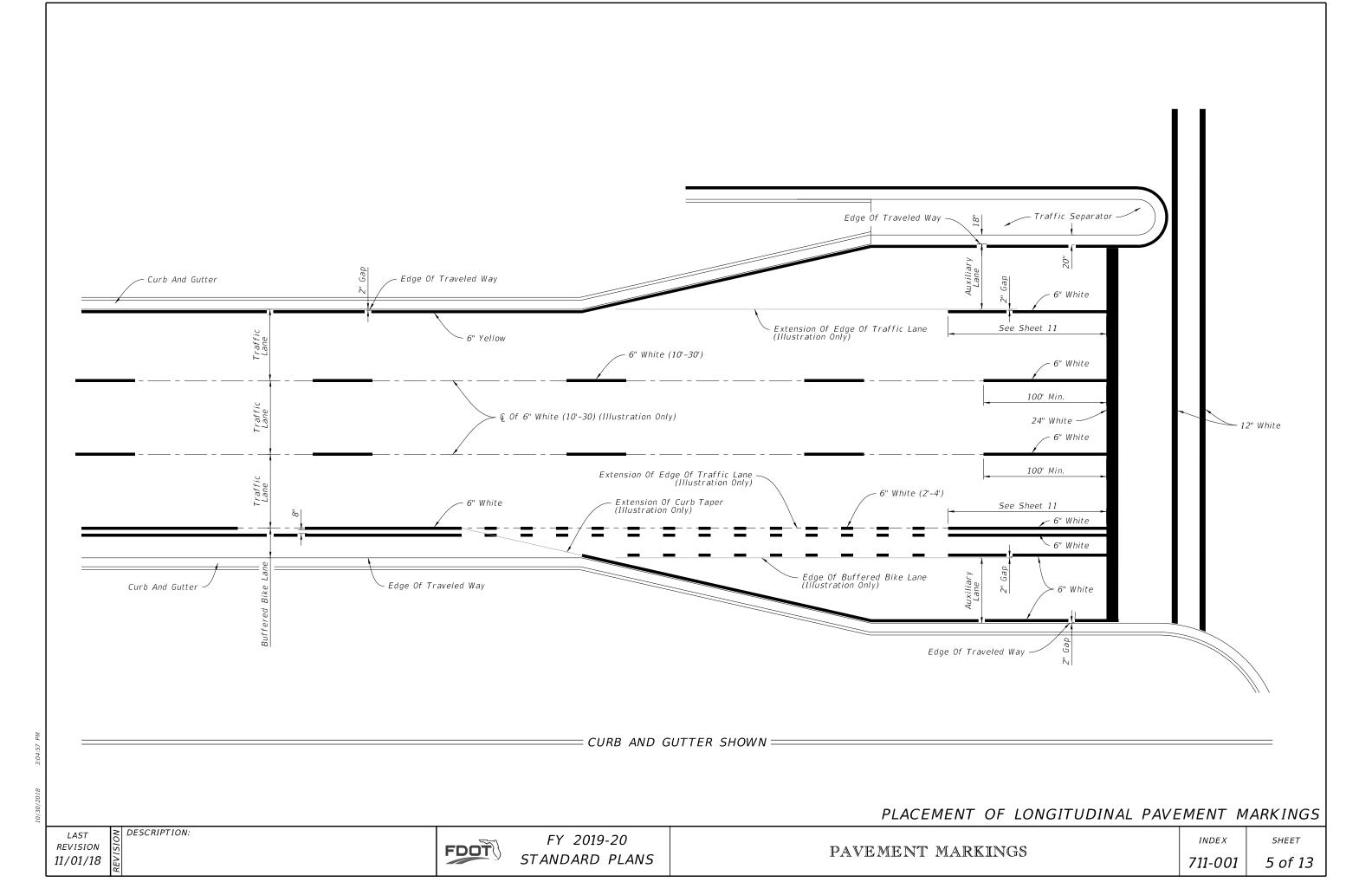
PAVEMENT MARKINGS

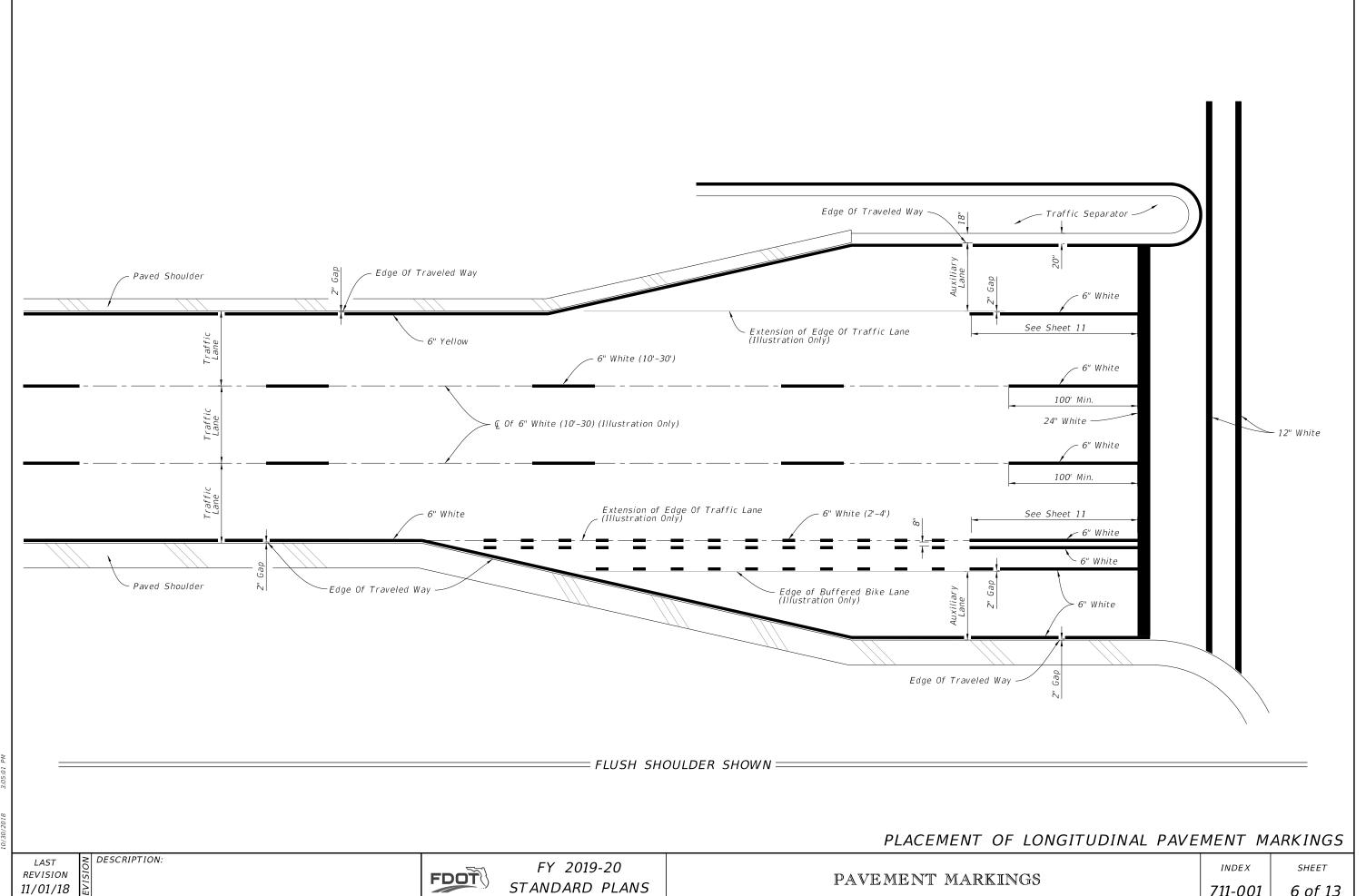


FDOT

STANDARD PLANS

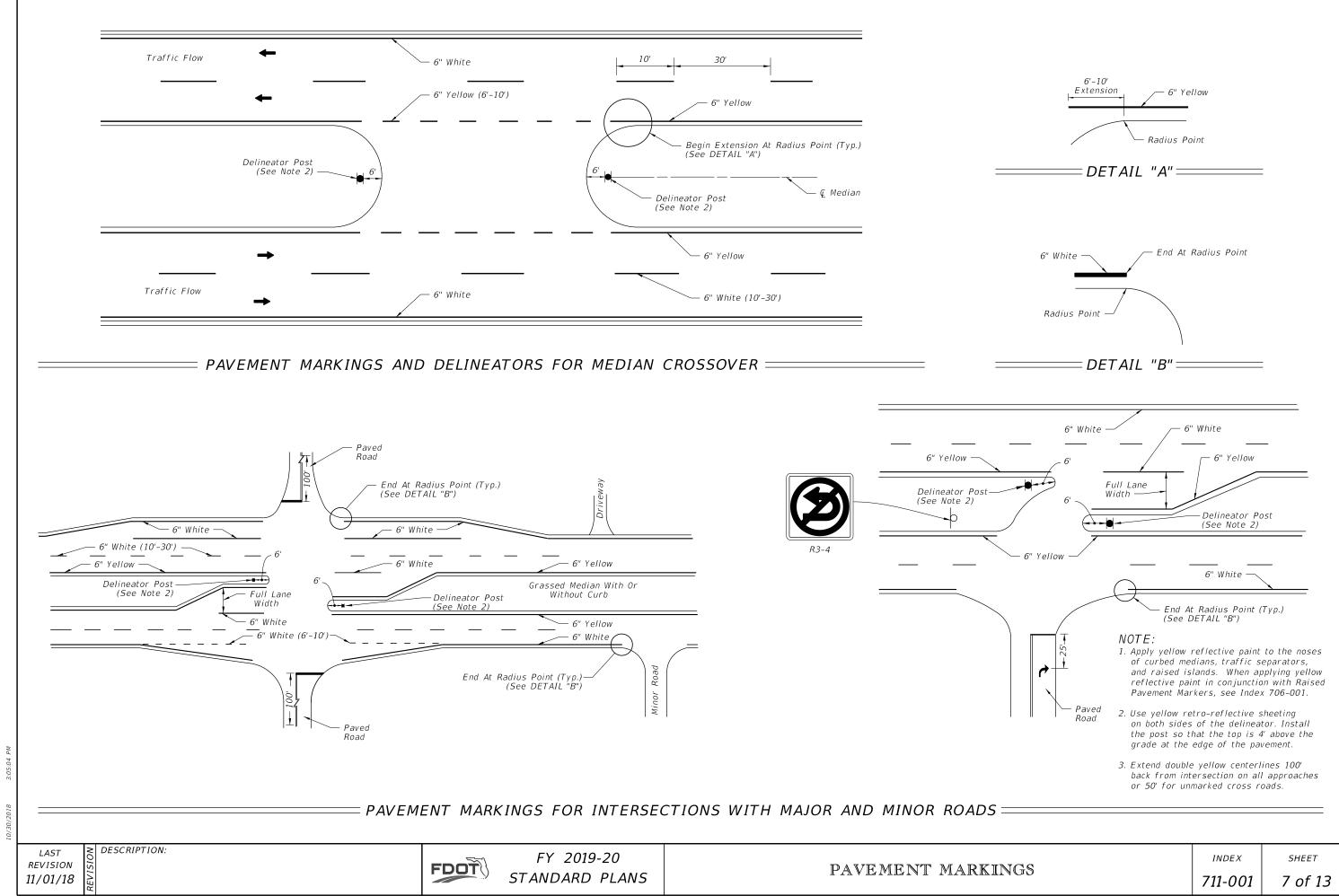
711-001

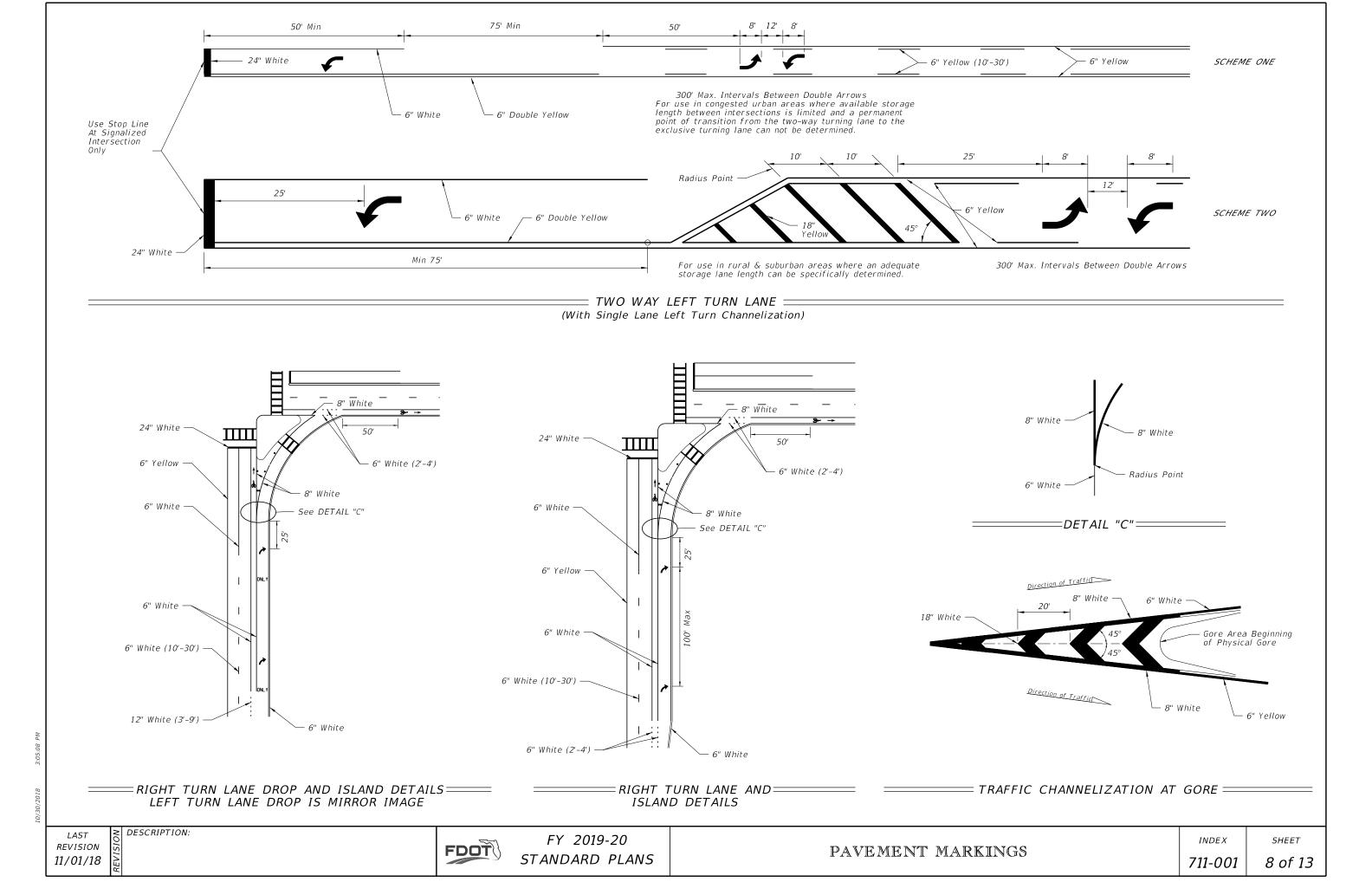


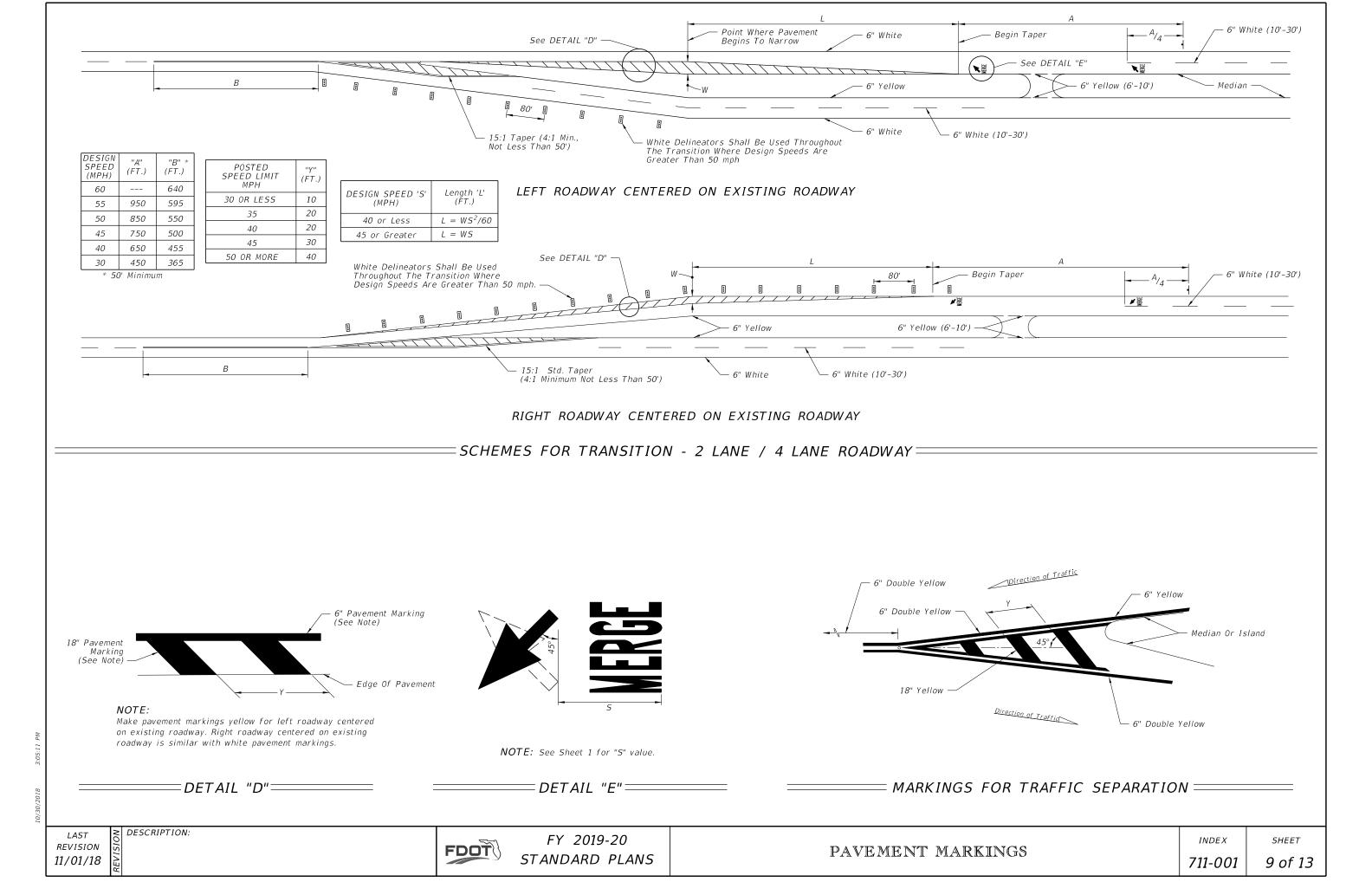


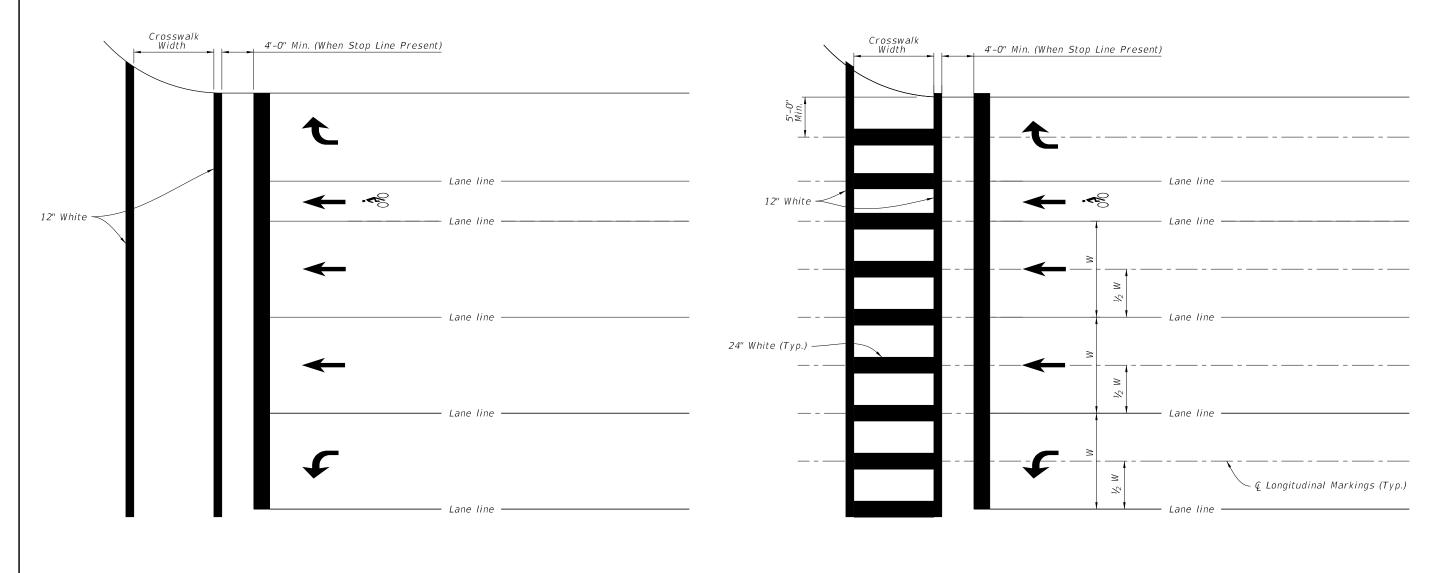
STANDARD PLANS

711-001









= STANDARD CROSSWALK DETAILS=

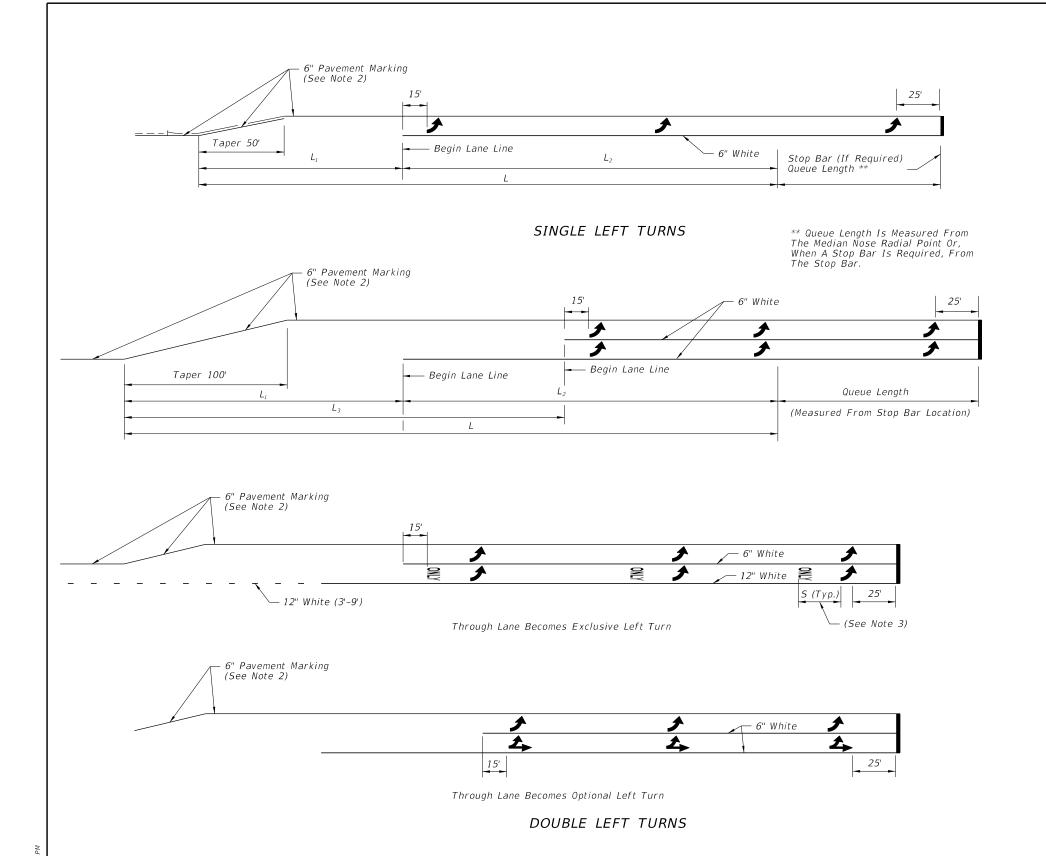
=SPECIAL EMPHASIS CROSSWALK DETAILS ====

# NOTES:

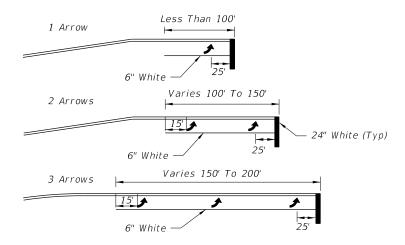
- 1. For crosswalk width, exceed width of the adjacent sidewalk, but do not make width less than 6' for intersection crosswalks and 10' for midblock crosswalks. Measure width from the inside of the transverse crosswalk markings.
- 2. When the Special Emphasis Crosswalk is not perpendicular to the lane lines, make the longitudinal markings parallel to the lane lines.
- 3. Refer to Index 522-002 when Curb Ramps are present.

REVISION 11/01/18

DESCRIPTION:



|                          |                       | TURN LANES • CURBED AND UNCURBED MEDIANS |                             |                       |                              |                             |                       |  |
|--------------------------|-----------------------|--|-----------------------------|-----------------------|------------------------------|-----------------------------|-----------------------|--|
|                          |                       | URB.                                     | AN CONDIT                   | IONS                  | RURAL CONDITIONS             |                             |                       |  |
| Design<br>Speed<br>(mph) | Clearance<br>Distance | Brake To<br>Stop<br>Distance             | Total<br>Decel.<br>Distance | Clearance<br>Distance | Brake To<br>Stop<br>Distance | Total<br>Decel.<br>Distance | Clearance<br>Distance |  |
|                          | L,                    | L <sub>2</sub>                           | L                           | L <sub>3</sub>        | L <sub>2</sub>               | L                           | L <sub>3</sub>        |  |
| 35                       | 70'                   | 75'                                      | 145'                        | 110'                  | — –                          |                             | — –                   |  |
| 40                       | 80'                   | 75'                                      | 155'                        | 120'                  |                              |                             |                       |  |
| 45                       | 85'                   | 100'                                     | 185'                        | 135'                  |                              |                             |                       |  |
| 50                       | 105'                  | 135'                                     | 240'                        | 160'                  | 185'                         | 290'                        | 160'                  |  |
| 55                       | 125'                  |  |                             |                       | 225'                         | 350'                        | 195'                  |  |
| 60                       | 145'                  |  |                             |                       | 260'                         | 405'                        | 230'                  |  |
| 65                       | 170'                  |  |                             |                       | 290'                         | 460'                        | 270'                  |  |



Arrow should be evenly spaced between first and last arrow. Turn lanes longer than 200' add one arrow for each 100' additional length.

# ARROW SPACING

# NOTES:

- 1. This Index also applies to right turn lanes.
- 2. Make pavement marking yellow for left-turn lanes and white for right-turn lanes.
- 3. See Sheet 1 for "S" value.

= TURN LANE MARKINGS=

**REVISION** 11/01/18

DESCRIPTION:

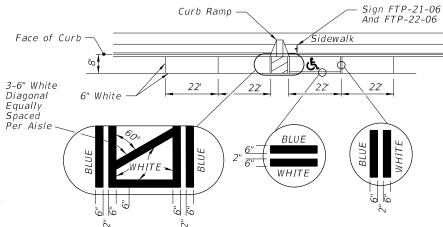
FDOT

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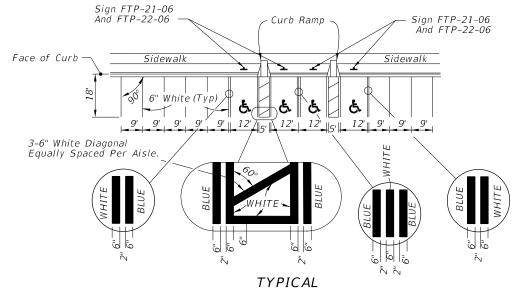
PAVEMENT MARKINGS

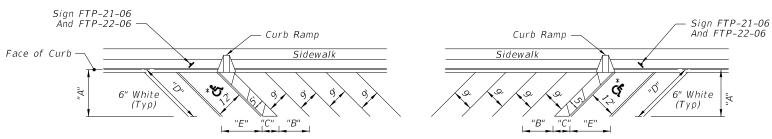
INDEX 711-001

SHEET



- 1. Dimensions are to the centerline
- 2. An Access Aisle is required for each accessible space when angle parking is used.
- 3. Criteria for pavement markings only, not public sidewalk curb ramp locations. For ramp locations refer to plans.
- 4. Tint blue pavement markings to match color 15180 of Federal Standards 595a.
- 5. Mount FTP-22-06 sign below the FTP-21-06 sign.





FORWARD-IN PARKING

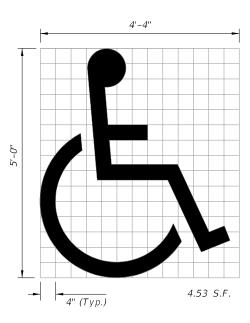
REVERSE-IN PARKING

\*FOR ACCESSIBLE MARKINGS - SEE ABOVE

|     | "DIMENSIONS" |        |       |        |         |  |
|-----|--------------|--------|-------|--------|---------|--|
| 6 ≽ | "A"          | "B"    | "C"   | "D"    | "E"     |  |
| 45° | 19'-1"       | 12'-9" | 7'-0" | 27'-0" | 17'-0"  |  |
| 60° | 20'-1"       | 10'-5" | 5'-9" | 23'-2" | 13'-10" |  |

PAVEMENT MARKING FOR PARKING=





b Use of pavement symbol in accessible parking spaces is optional, when used the symbol shall be 3' or 5' high and white in color.

=UNIVERSAL SYMBOL OF ACCESSIBILITY=

LAST **REVISION** 11/01/18

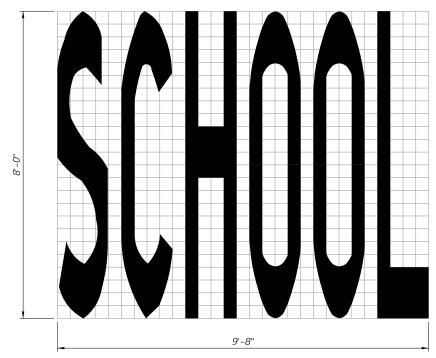
DESCRIPTION:

FDOT

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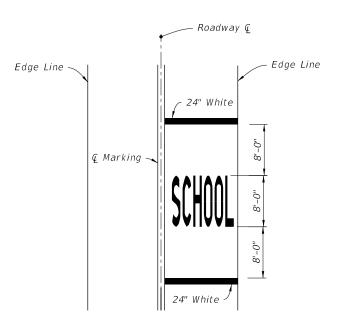
PAVEMENT MARKINGS

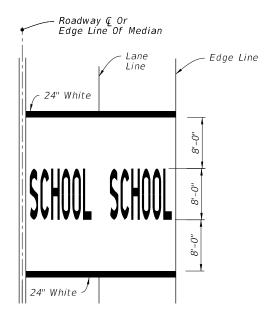
INDEX

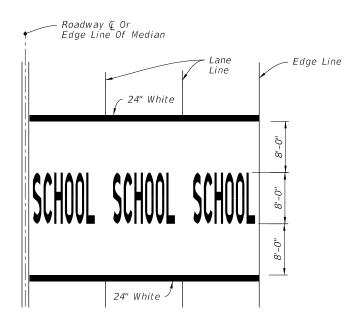


SCHOOL PAVEMENT MARKING

- 1. All grids are 4" x 4".
- 2. Pavement Marking Should Not Extend Into Opposing Lane.
- 3. Center School Pavement Marking in lane.







SINGLE-LANE APPROACH

TWO-LANE APPROACH

MULTI-LANE APPROACH (Three or More)

= MARKINGS FOR SCHOOL ZONES =

REVISION 11/01/18

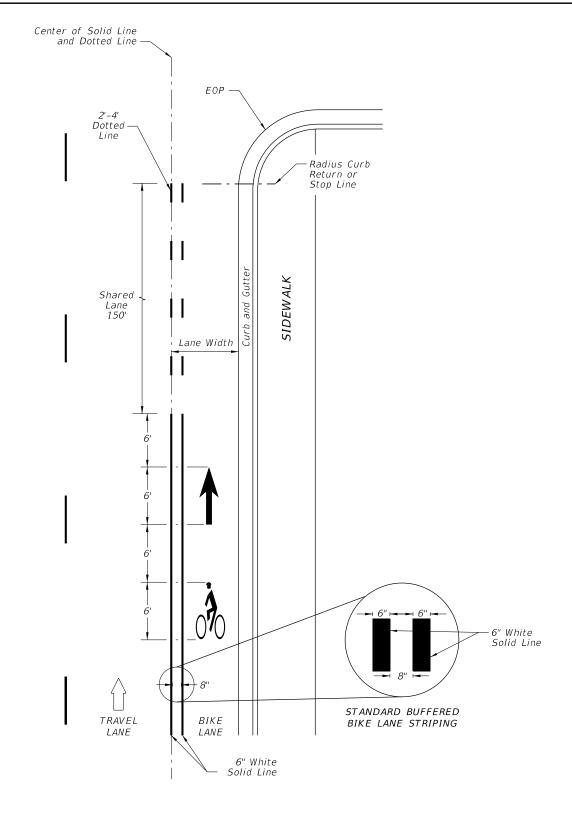
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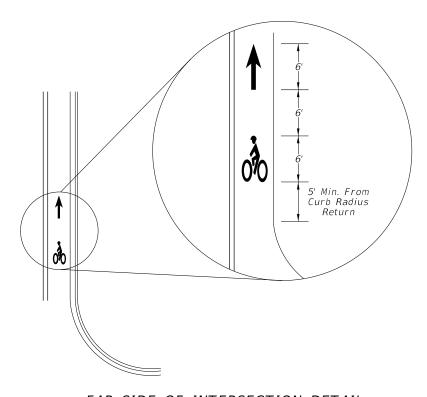
FDOT

FY 2019-20 STANDARD PLANS

PAVEMENT MARKINGS

INDEX 711-001





FAR SIDE OF INTERSECTION DETAIL

APPROACH TO INTERSECTIONS DETAILS

= BUFFERED BIKE LANES =

REVISION 11/01/17

≥ DESCRIPTION:

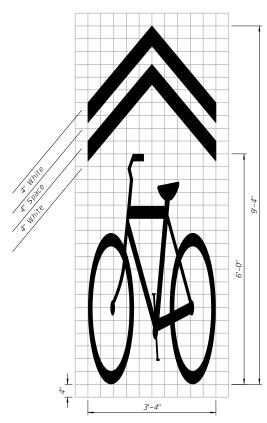
FDOT

FY 2019-20 STANDARD PLANS

BICYCLE MARKINGS

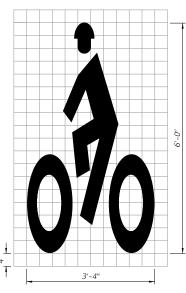
INDEX 711-002

8.1 S.F.



Shared Lane Marking (SLM)

6.3 S.F.

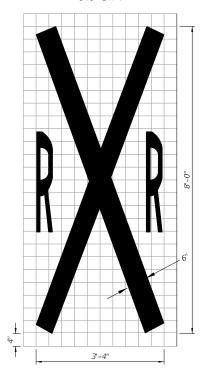


Helmeted Bicyclist Symbol

4.2 S.F.

Bike Lane Arrow

9.0 S.F.



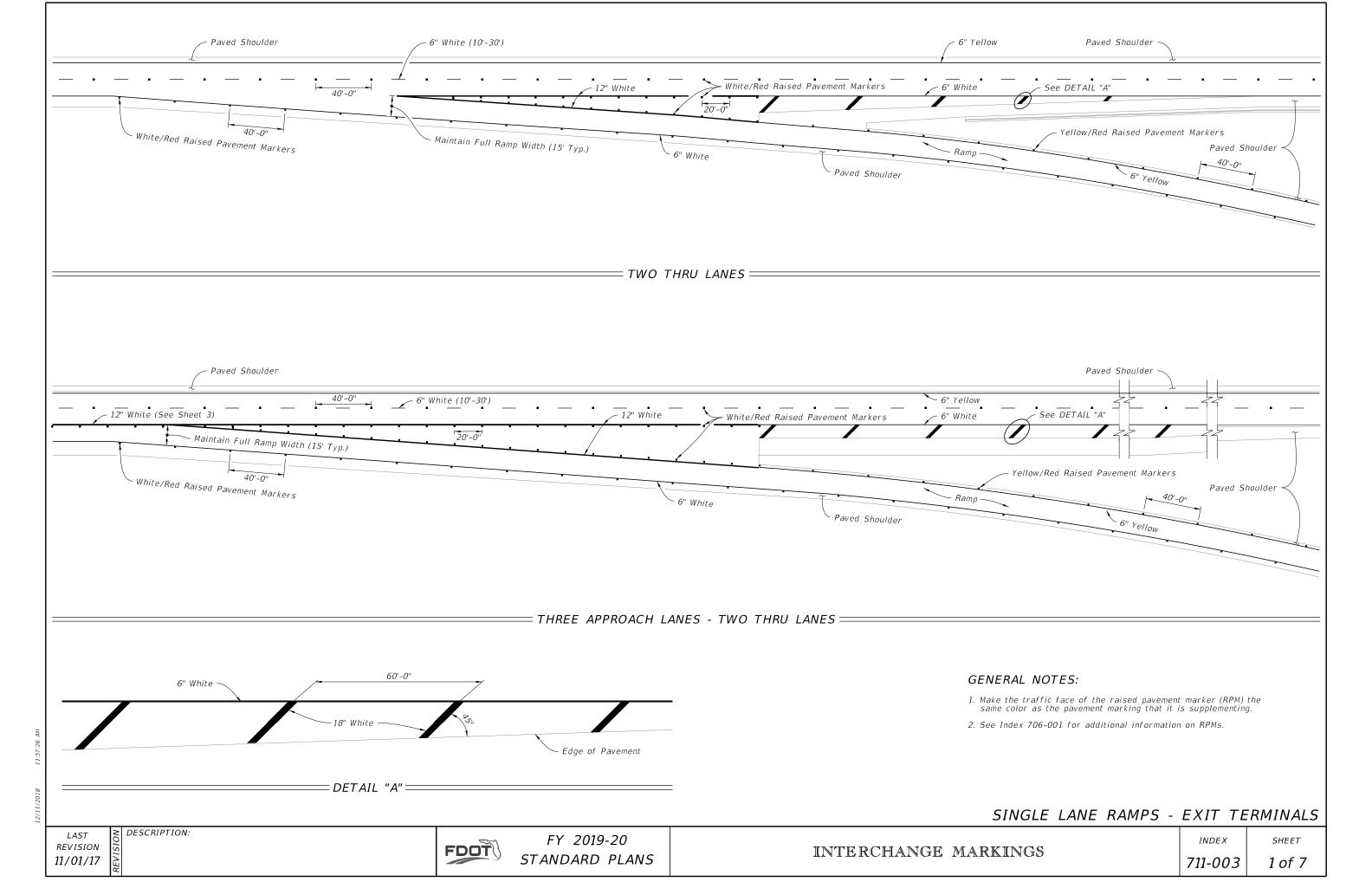
Railroad Crossing (For Shared Use Path Only)

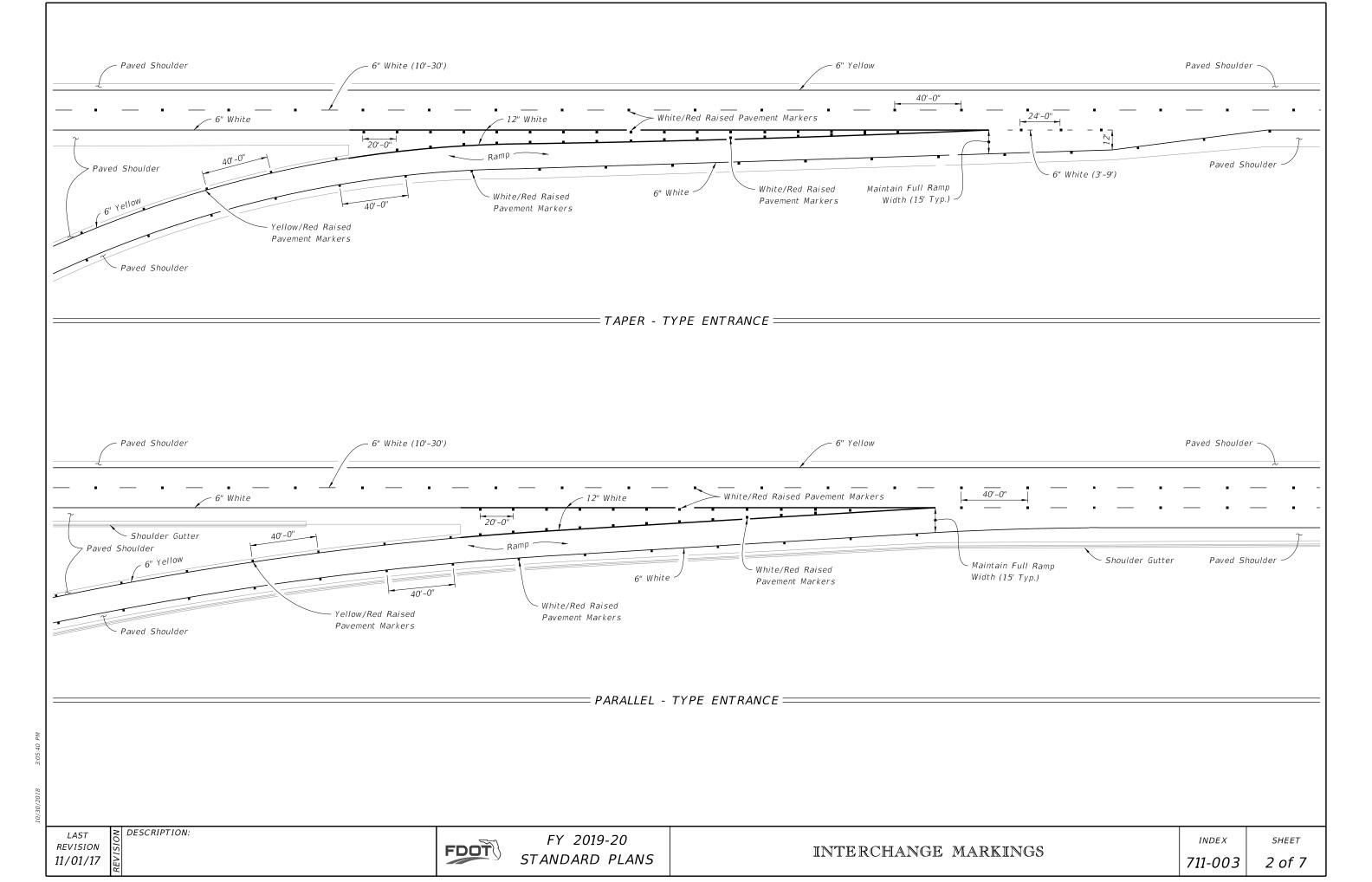
# NOTES:

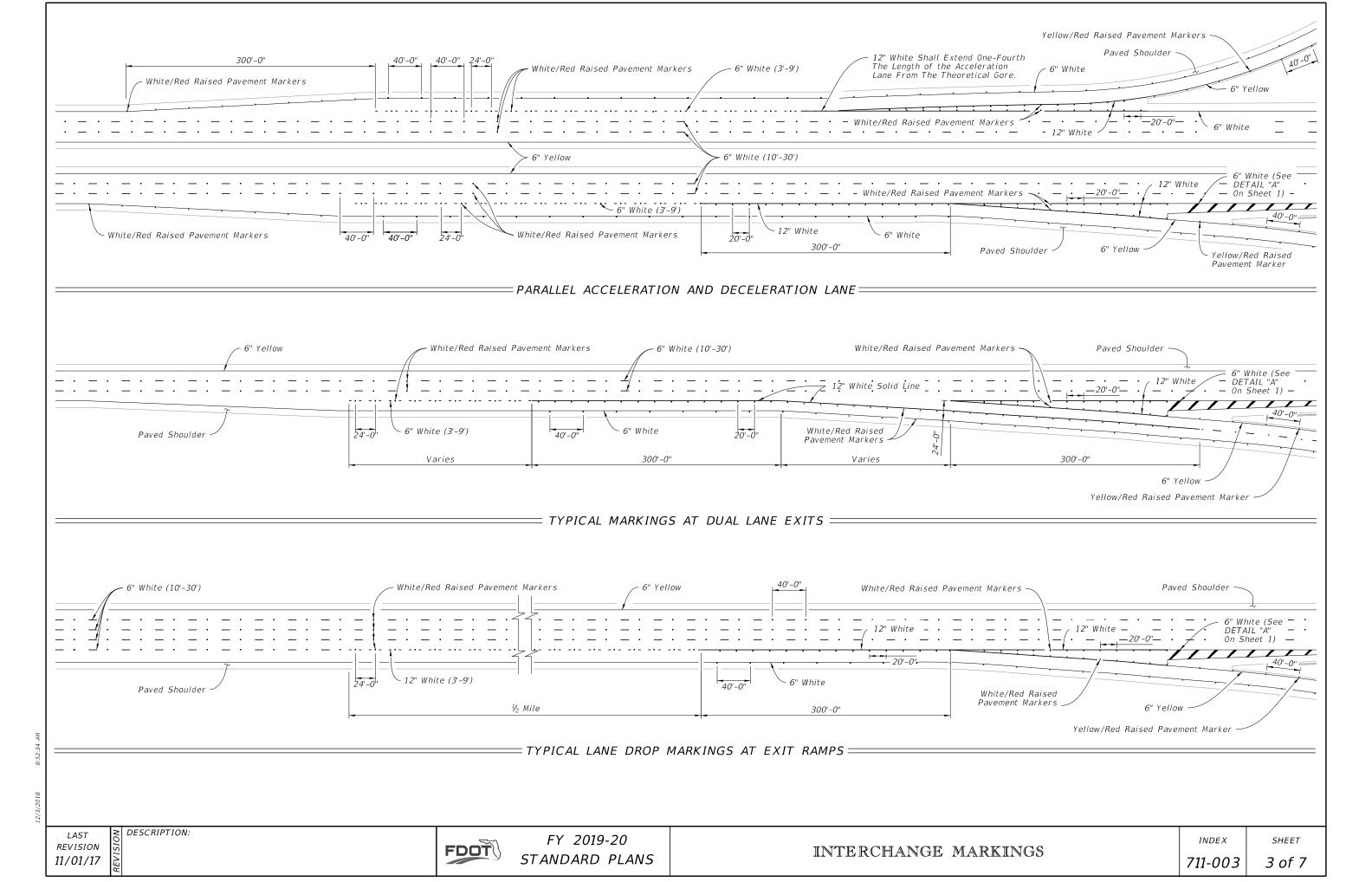
- 1. All bicycle markings and pavement messages shall be White.
- 2. All bicycle markings shall be preformed thermoplastic.
- 3. All grids are 4" x 4".

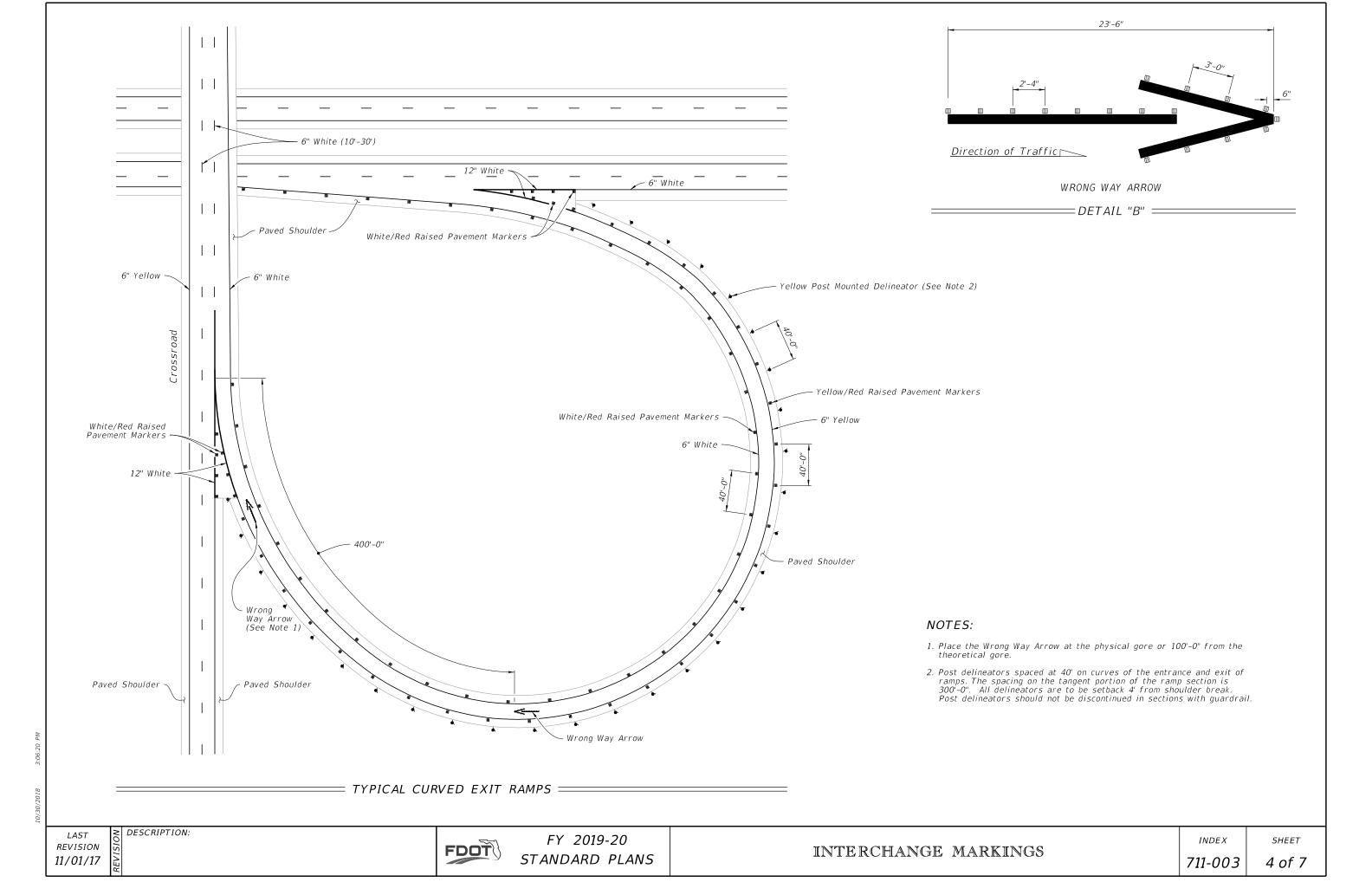
STANDARD PAVEMENT MARKING MESSAGE LAYOUTS

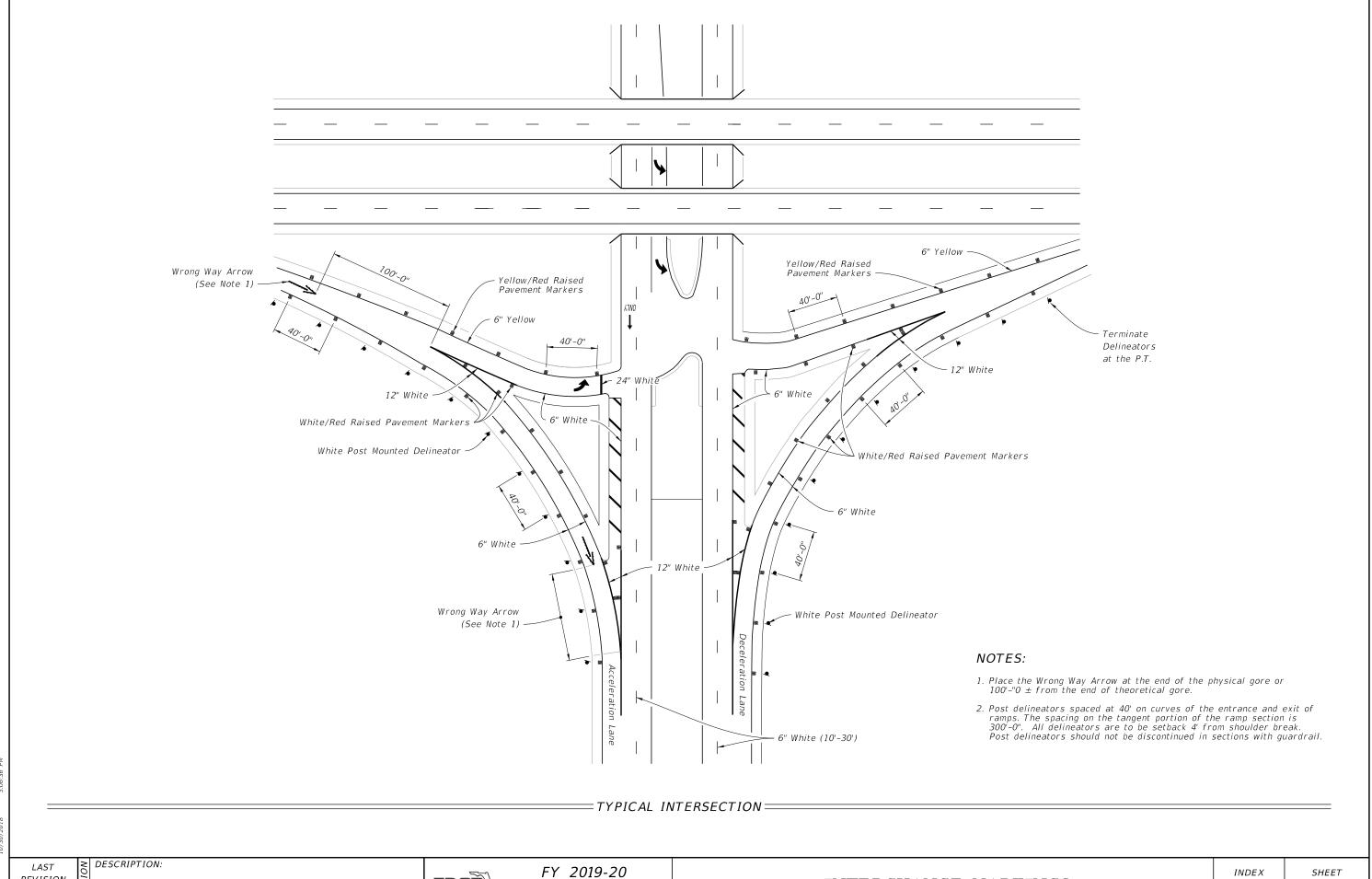
≥ DESCRIPTION:



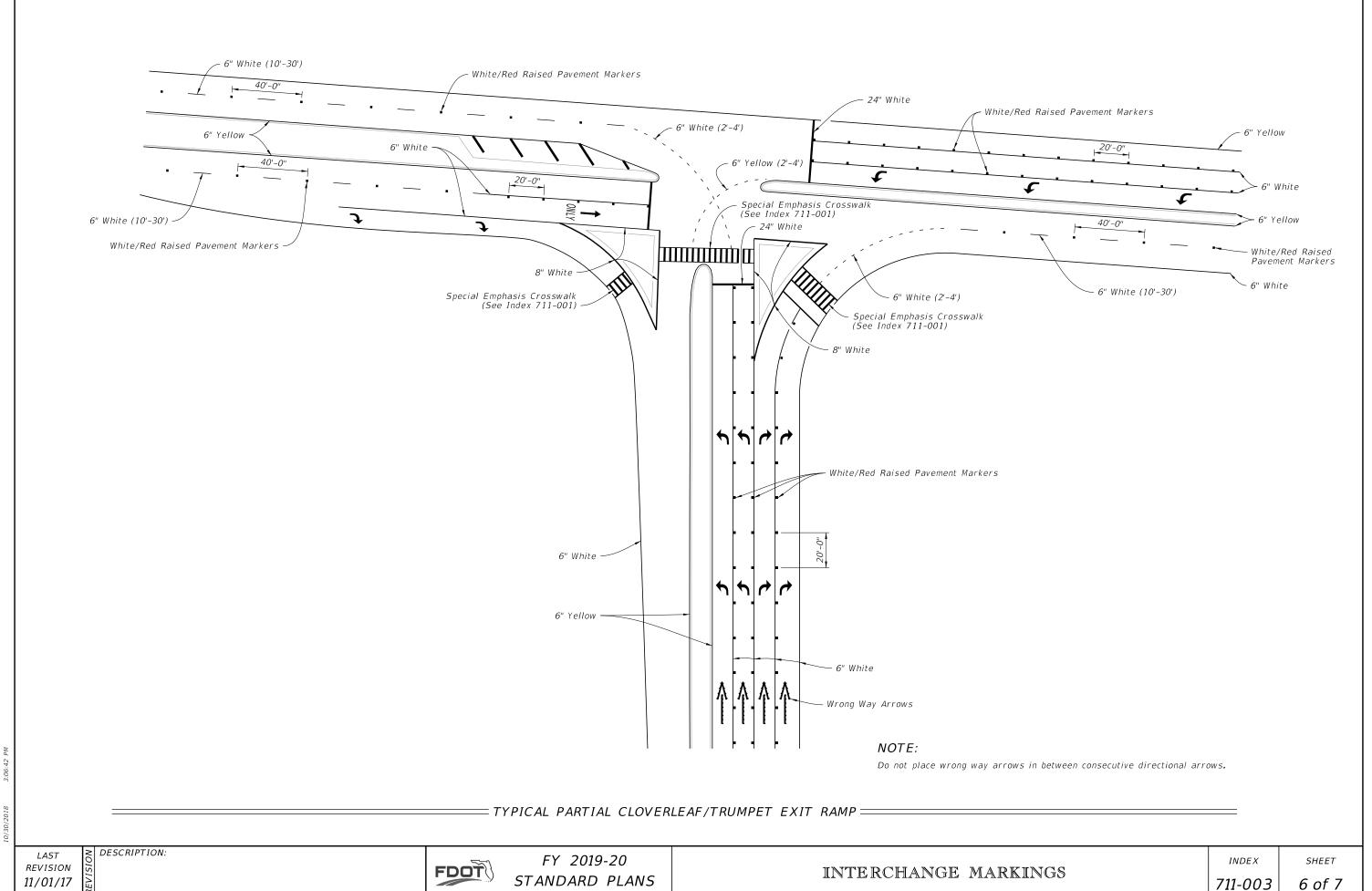


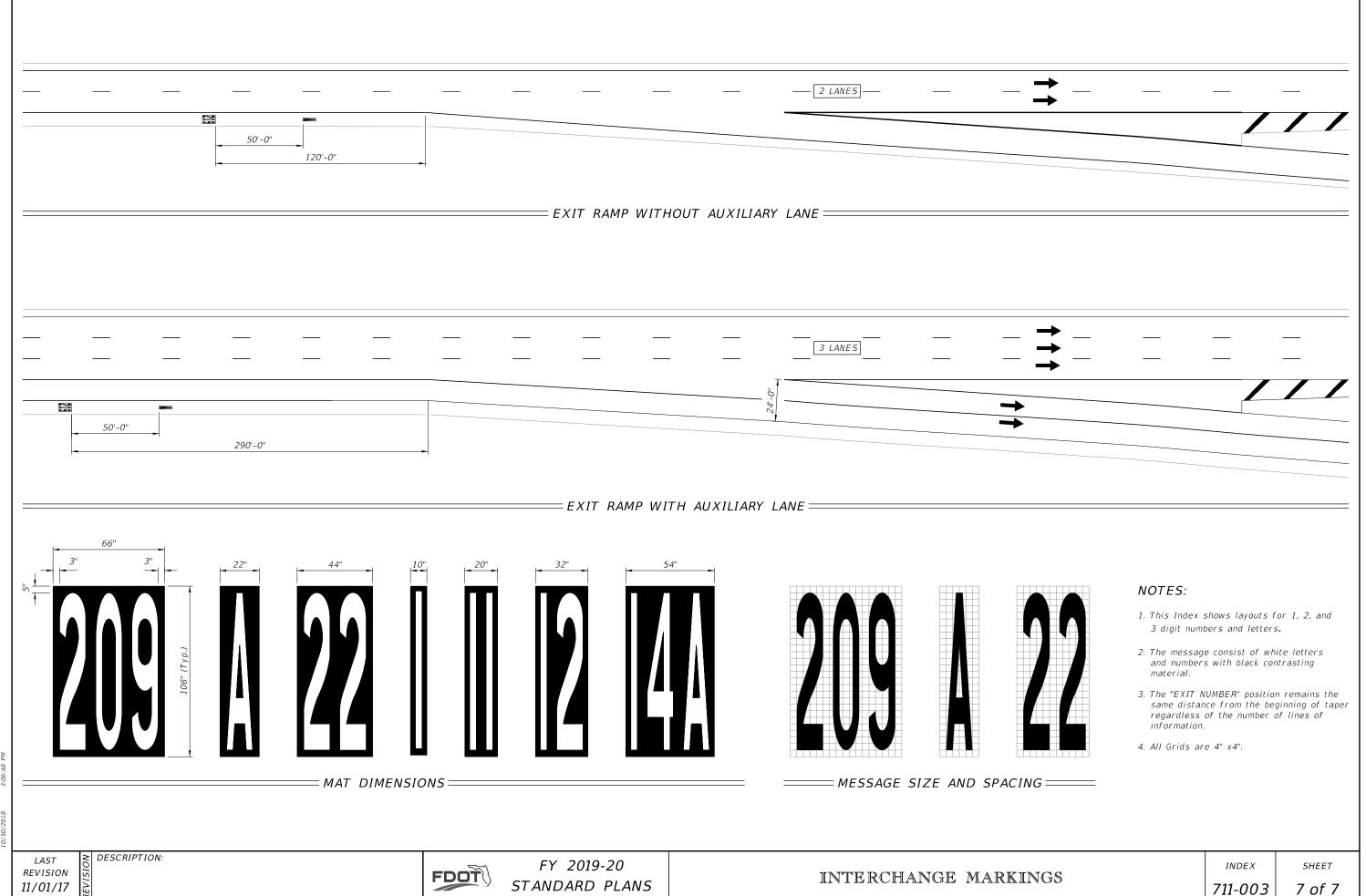






REVISION 11/01/17

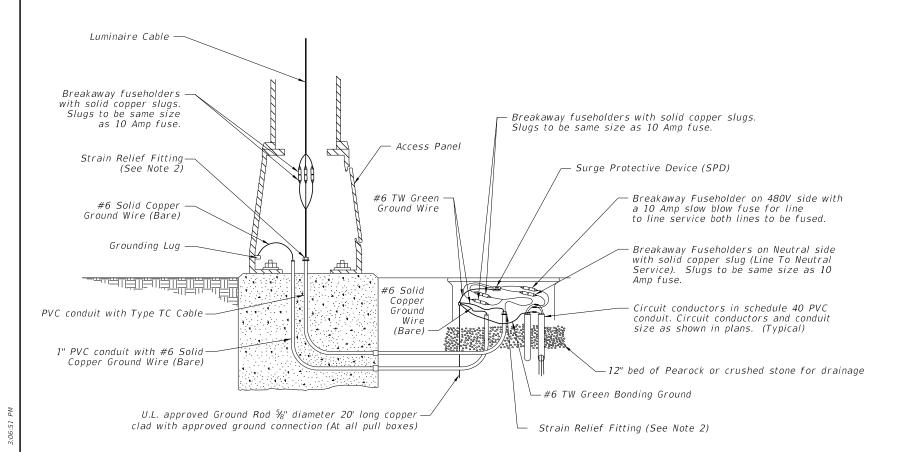


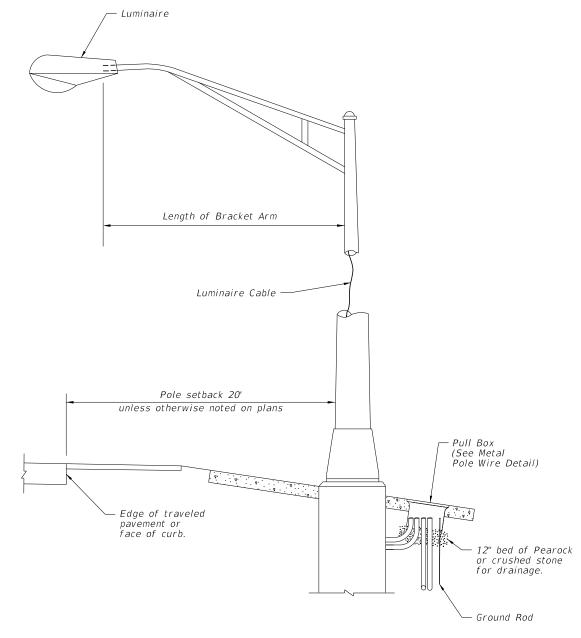


11/01/17

STANDARD PLANS

METAL POLE WIRING DETAIL





### METAL POLE DETAIL

#### NOTES:

- 1. Barrier wall or bridge mounted poles: The wiring shall be in accordance with Specification 992.
- 2. Provide cable length to remove fuseholders from transformer base, pole base or pullbox for maintenance. Remove slack from the luminaire cable to provide tension on the fuseholders if the pole breaks away. Pull excess cable into pull box tighten strain relief fittings or cable clamps at both ends of conduit to prevent cable from slipping.

# WIRING DETAILS

**REVISION** 11/01/17

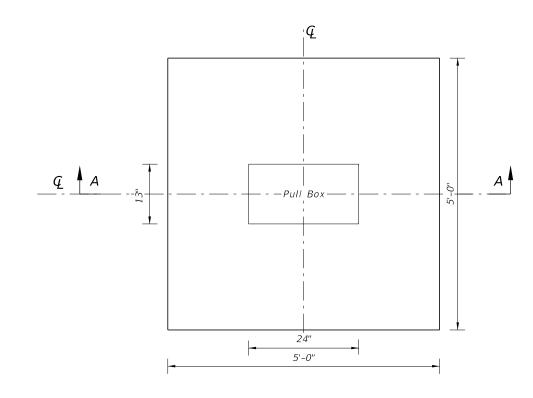
DESCRIPTION:

FDOT

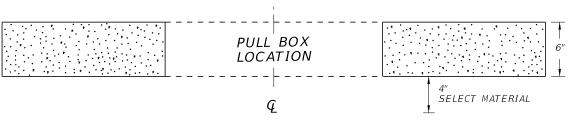
FY 2019-20 STANDARD PLANS CONVENTIONAL LIGHTING 715-001

INDEX SHEET

- 1. Use compacted select material in accordance with Index 120-001.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- 4. The pull box shown is 13" x 24"; others approved under Specifications 635 may be used.
- Slabs to be placed around all Poles and Pull Boxes in rural locations. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around pull boxes shall be included in the price of pull box.



SLAB DIMENSIONS



SECTION A-A

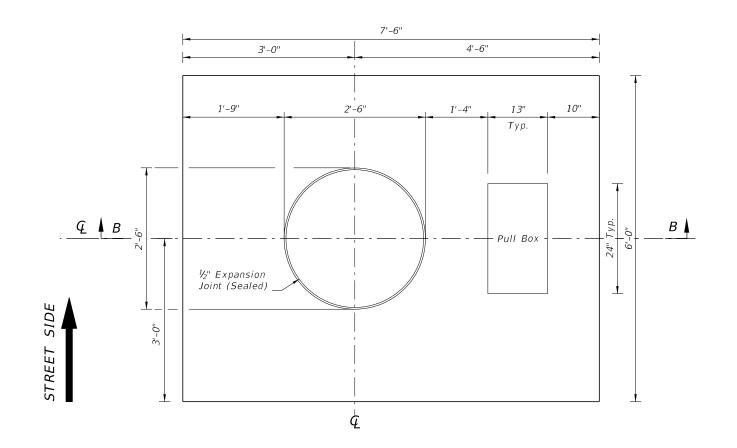
SLAB DETAILS FOR INTERMEDIATE PULLBOX LOCATIONS

LAST REVISION 11/01/17

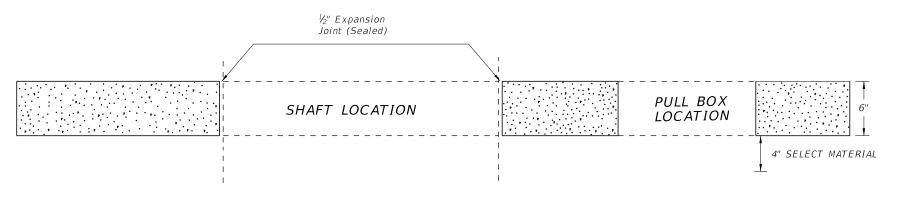
DESCRIPTION:

FDOT

- 1. Use compacted select material in accordance with Index 120-001.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- 4. The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
- 7. The expansion joint shall consist of ½" of closed-cell polyethylene foam expansion material. The top ½" of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Specification 932.



SLAB DIMENSIONS



SECTION B-B

SLAB DETAILS FOR POLE AND PULL BOX LOCATIONS

LAST REVISION 11/01/17

DESCRIPTION:

FDOT

FY 2019-20 STANDARD PLANS

CONVENTIONAL LIGHTING

INDEX **715-001**  *SHEET*3 of 3

- 2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not
- 3. Materials:
  - A. Pole, Pole Connection Extrusions and Arm Extrusions: ASTM B221, Alloy 6063-T6 or Alloy 6061-T6
  - B. Bars, Plates, Stiffeners and Backer Ring: ASTM B221, Alloy 6063-T6
  - C. Caps and Covers: ASTM B-26, Alloy 319-F
  - Steel Bearing Plate: ASTM A709 or ASTM A36 Grade 36
  - Aluminum Weld Material: ER 4043
  - Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6

  - G. Bolts, Nuts and Washers: a. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1
    - b. Nuts: ASTM A563 Grade DH Heavy-Hex
  - c. Washer: ASTM F436 Type 1

  - H. Anchor Bolts, Nuts, and Washers: a. Anchor Bolts: ASTM F1554 Grade 55
    - b. Nuts: ASTM A563 Grade A Heavy-Hex
  - c. Plate Washer: ASTM A36
  - I. Stainless Steel Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
  - J. Nut Covers: ASTM B26 (319-F)
  - K. Concrete: Class 1
  - L. Reinforcing Steel: Specification 415
- 4. Fabrication:
  - A. Weld Arm and Pole (Alloy 6063) in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding.
  - B. Transverse welds are only allowed at the base.
  - C. Roadway Light Pole Taper: Taper as required to provide a round top 0.D. of 6" and a base 0.D. of 10". Portions of the pole near the base shoe and at the arm connections may be held constant at 10" and 6" respectively to simplify fabrication.
  - D. Median Barrier Mounted Light Pole Taper: Taper as required to provide a 6" O.D. round top with an 11" x 7" O.D. oblong base. Portions of the pole near the base and at the arm connections may be held constant at 11"x 7" oblong and 6" round respectively to simplify fabrication.
  - E. Provide 'J', 'S' or 'C' hook at top of pole for electrical wires.
  - F. Equip poles located on bridges, walls and concrete median barriers/Traffic Railings with a vibration damper.
  - G. Perform all welding in accordance with AWS D1.2.
  - H. Embedded Junction Box (EJB):
    - a. Weld all seams continuously and grind smooth.
    - b. Hot Dip Galvanize after Fábrication.
    - c. Provide a watertight cover with neoprene gasket and secure cover with galvanized screws.
  - I. For Median Barrier Mounted Aluminum Light Poles, the fabricator must demonstrate the ability to produce a crack free pole. The fabricator's Department-approved QC Plan must contain the following information prior to
    - a. Tests demonstrating a pole with a  $V_4$ " wall thickness achieves and ultimate moment capacity of 36 kip\*ft in the strong axis and 30 kip\*ft in the weak axis.
    - b. Tests demonstrating a pole with a  $\frac{1}{16}$ " wall thickness achieves an ultimate moment capacity of 44 kip\*ft in the strong axis and 37 kip\*ft in the weak axis.
    - c. Test results showing the pole does not buckle at the shape transition area under the ultimate moment capacity loads.
  - d. Complete details and calculations for the reinforced 4"x 6" (Min.) handhole located 1'-6" above the base plate. J. Identification Tag: (Submit details for approval.)

    - a. 2" x 4" (Max.) aluminum identification tag. b. Locate on the inside of the transformer base and visible from the door opening.
    - c. Secure to transformer base with 1/8" diameter stainless steel rivets or screws.
    - d. Include the following information on the ID Tag:
      - 1. Financial Project ID
      - 2. Pole Height
      - 3. Manufacturer's Name

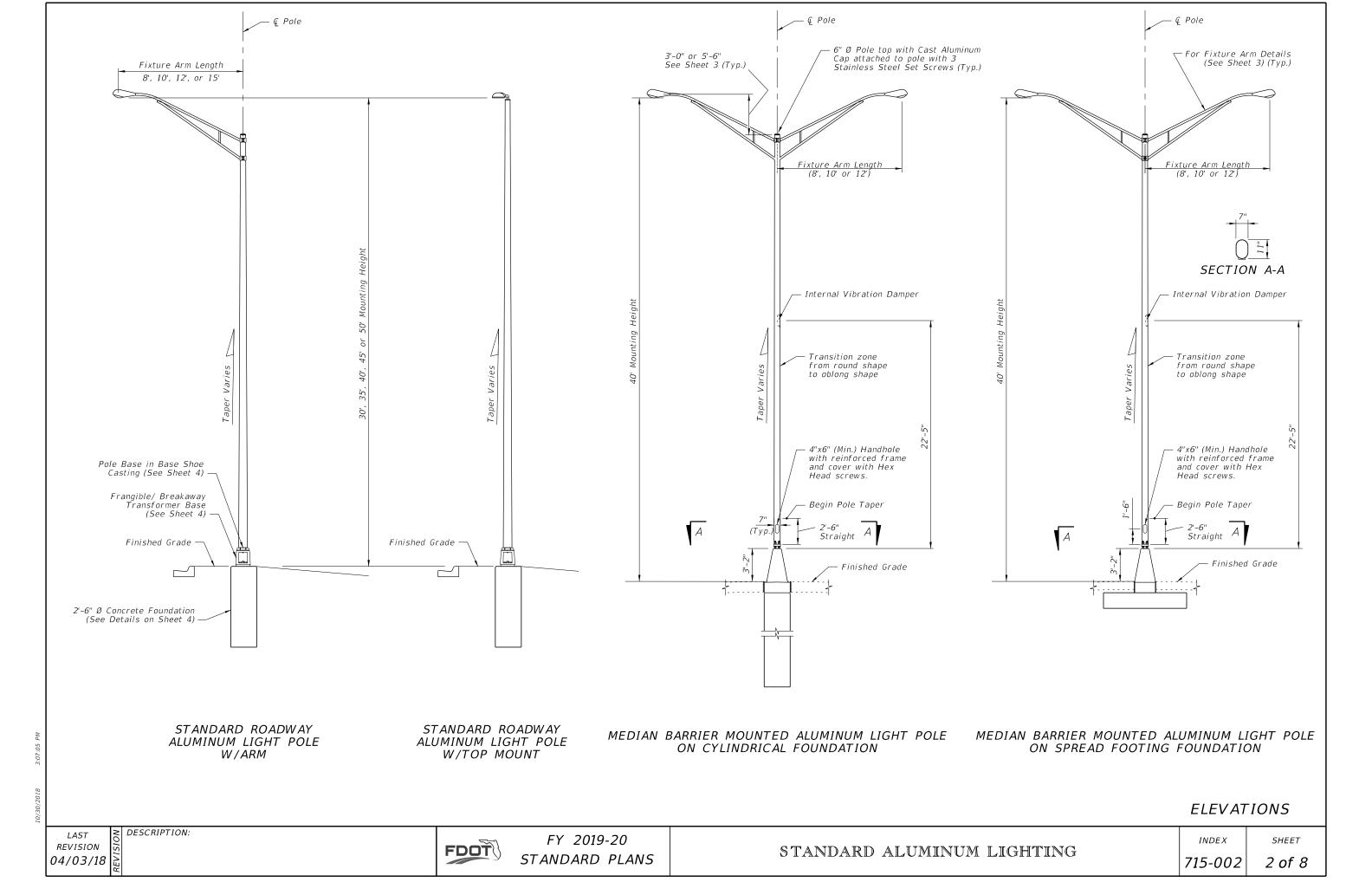
- 5. Coatings/Finish:
  - A. Pole and Arm Finish: 50 grit satin rubbed.
  - B. Galvanize Steel Bolts, Screws, Nuts and Washers: ASTM F2329
  - C. Hot Dip Galvanize EJB and other steel items including poles and plate washers: ASTM A123
- 6. Construction:
  - A. Foundation: Specification 455, except payment for the foundation is included in the cost of the pole.
  - B. Frangible Base, Base Shoe, and Clamb:
    - a. Certify that the Clamp, Frangible Transformer Base, and Base Shoe Design are capable of providing the required capacity.
    - b. Certify the Base conforms to the current FHWA required AASHTO Frangibility Requirements, tested under NCHRP Report 350 Guidelines (e.g. Akron Foundry TB1-17).
    - c. Do not erect pole without Luminaire attached.
- 7. Embedded Junction Box (EJB): Install EJBs per Note 4 and in accordance with Specification 635, as shown on the following Sheets.
- 8. Wind Speed by County:

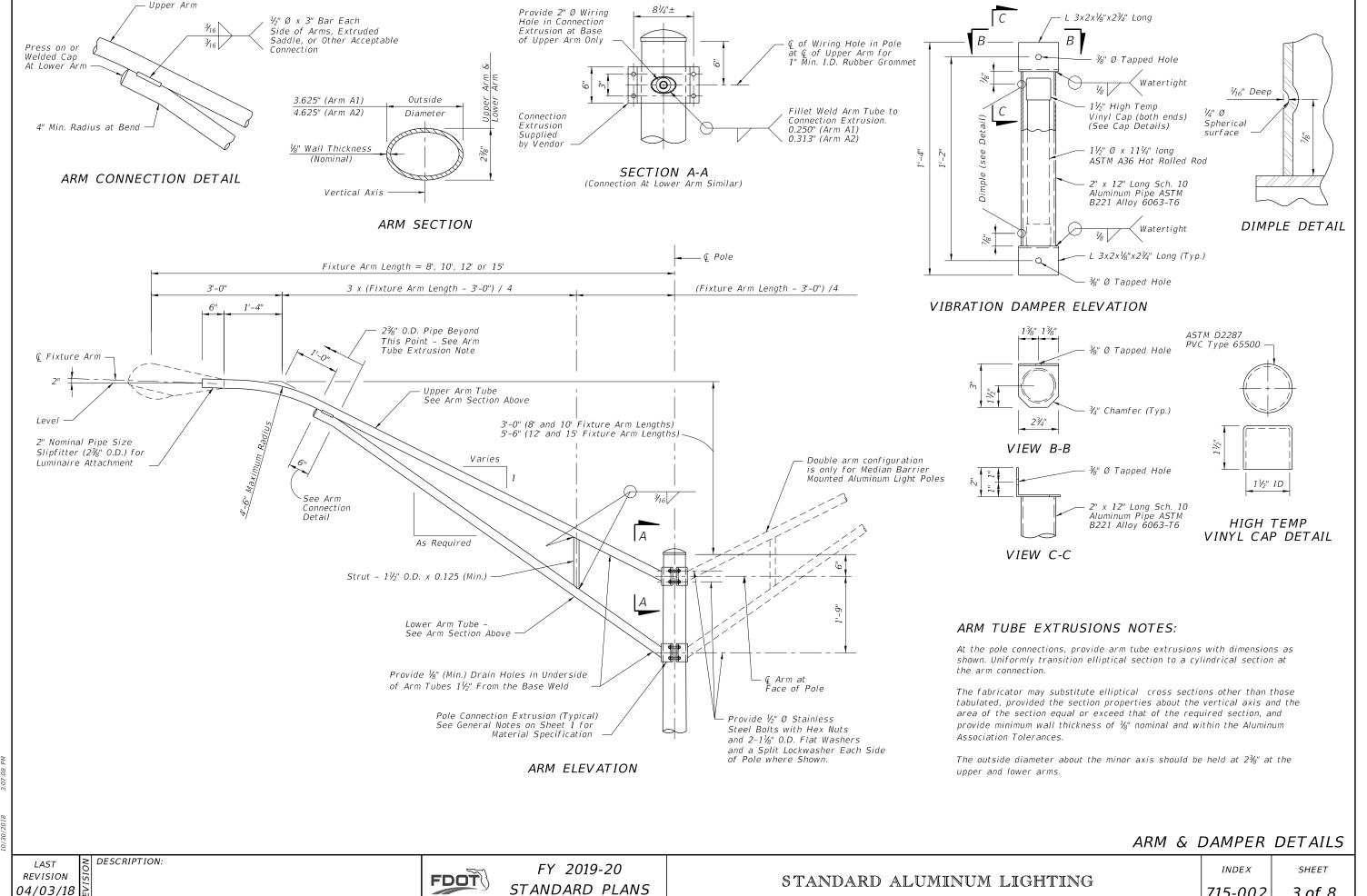
Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

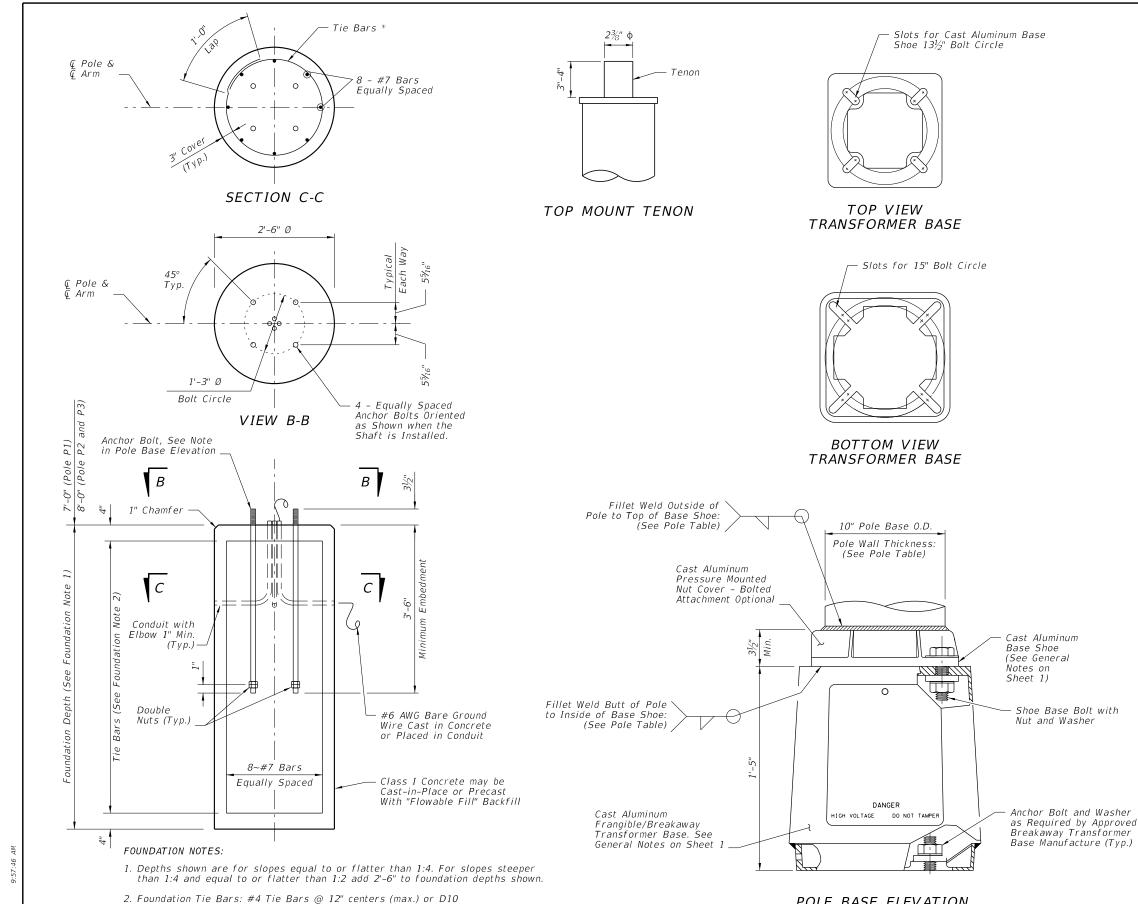
Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

DESCRIPTION:





STANDARD PLANS



# ARM-POLE TABLE

### FOR STANDARD ALUMINUM LIGHT POLES WITH ARM

| Assembly |      | Wind Speed and Arm Lengths (ft) |      |    |         |       |       |         |        |
|----------|------|---------------------------------|------|----|---------|-------|-------|---------|--------|
| Height   |      | 0                               | mpl  | ר  | 140 mph |       |       | 160 mph |        |
| (ft)     | 8, 1 | 10,                             | 12,  | 15 | 8, 10   | , 12  | 15    | 8, 10   | 12, 15 |
| 30       |      |                                 |      |    |         |       |       | A1-P1   | A2-P1  |
| 35       |      | Λ1                              | -P1  |    | A1-P1   | A2-P1 | AI-FI | A2-P1   |        |
| 40       |      | A1                              | -P I |    |         |       |       | A1-P2   | A2-P2  |
| 45       |      | Λ1                              | -P2  |    | Λ1      | ח כ   | A2-P2 | A1-P2   | A2-P2  |
| 50       | ]    | Α1-                             | -72  |    | A1-P2   | AZ-PZ | A1-P3 | A2-P3   |        |

#### ARM POLE NOTES:

- 1. See ARM SECTION detail on Sheet 3 for all A1 and A2 Values.
- 2. See Pole Table for all P1, P2, and P3 values.
- 3. For Median Barrier Mounted Pole, Use Arm A1.

| POLE TABLE |                        |                                |                                |  |  |  |  |
|------------|------------------------|--------------------------------|--------------------------------|--|--|--|--|
| Pole       | Pole Wall<br>Thickness | Top of<br>Base Shoe<br>Weld    | Inside of<br>Base Shoe<br>Weld |  |  |  |  |
| P1         | 0.156                  | <sup>3</sup> / <sub>16</sub> " | 5⁄ <sub>32</sub> "             |  |  |  |  |
| P2         | 0.250                  | 1/4"                           | 1/4"                           |  |  |  |  |
| Р3         | 0.313                  | 5∕ <sub>16</sub> "             | 5/ <sub>16</sub> "             |  |  |  |  |

#### POLE NOTES:

- 1. Pole wall thicknesses shown are nominal and must be within the Aluminum Association tolerances.
- 2. Thicker walls are permitted and tapered walls may be used in accordance with the minimum Aluminum Association thicknesses.

| ,                  | TOP MOUNT POLE TABLE FOR STANDARD ALUMINUM LIGHT POLES WITH TOP MOUNT |                                 |         |  |  |  |  |
|--------------------|---|---------------------------------|---------|--|--|--|--|
| Assembly<br>Height | Wind Sp   | Wind Speed and Arm Lengths (ft) |         |  |  |  |  |
| (ft)               | 120 mph   | 140 mph                         | 160 mph |  |  |  |  |
| 30                 |   |                                 | Pole P1 |  |  |  |  |
| 35                 | Pole P1   | Pole P1                         | roie ri |  |  |  |  |
| 40                 |   |                                 |         |  |  |  |  |
| 45                 | Pole P2   | Pole P2                         | Pole P2 |  |  |  |  |
| 50                 | ruie P2   | Fole P2                         |         |  |  |  |  |

# POLE BASE ELEVATION

# FOUNDATION

(or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.

# POLE AND BASE DETAILS FOR ROADWAY ALUMINUM LIGHT POLE

**REVISION** 04/03/18

DESCRIPTION:

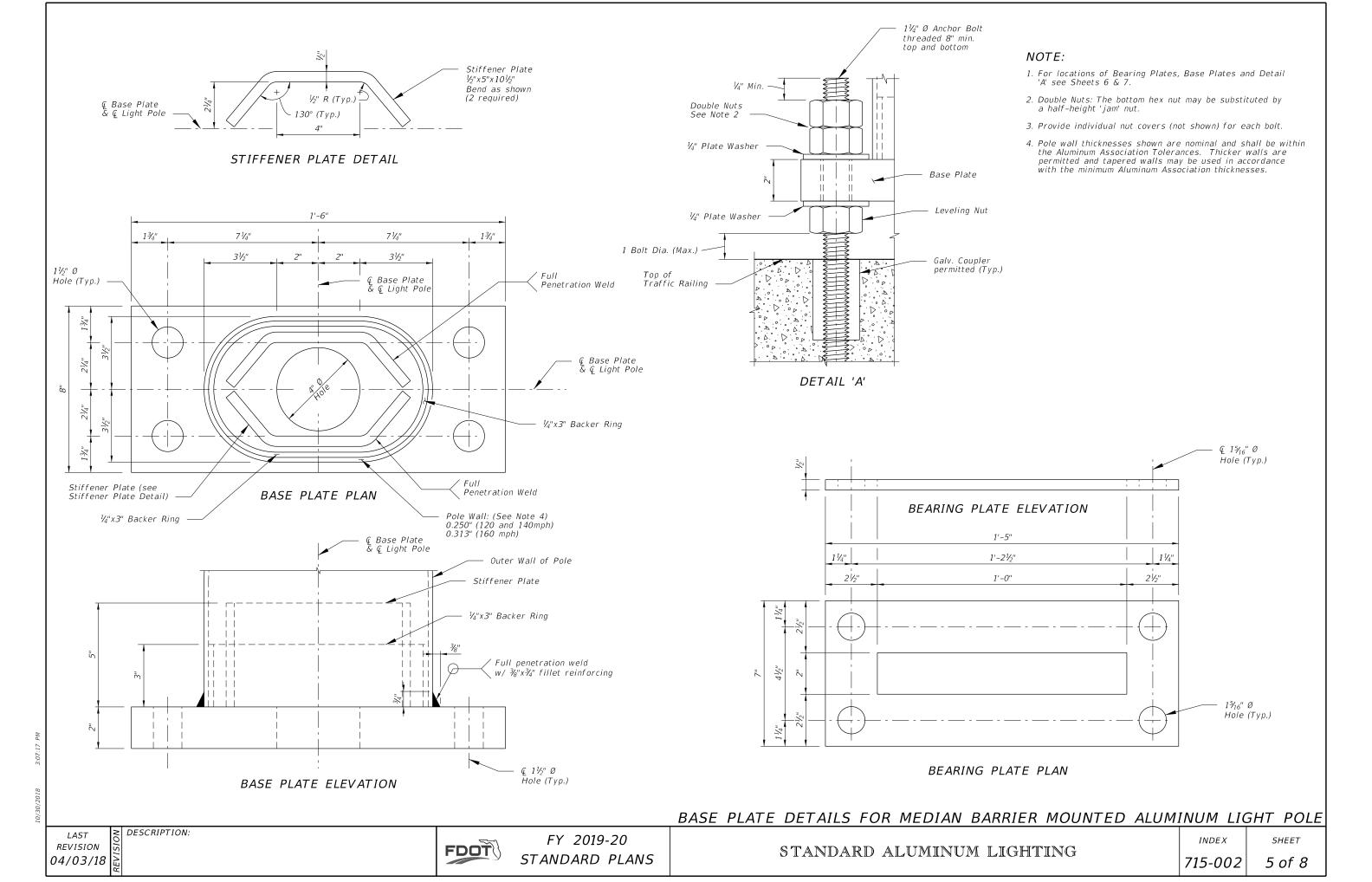
FDOT

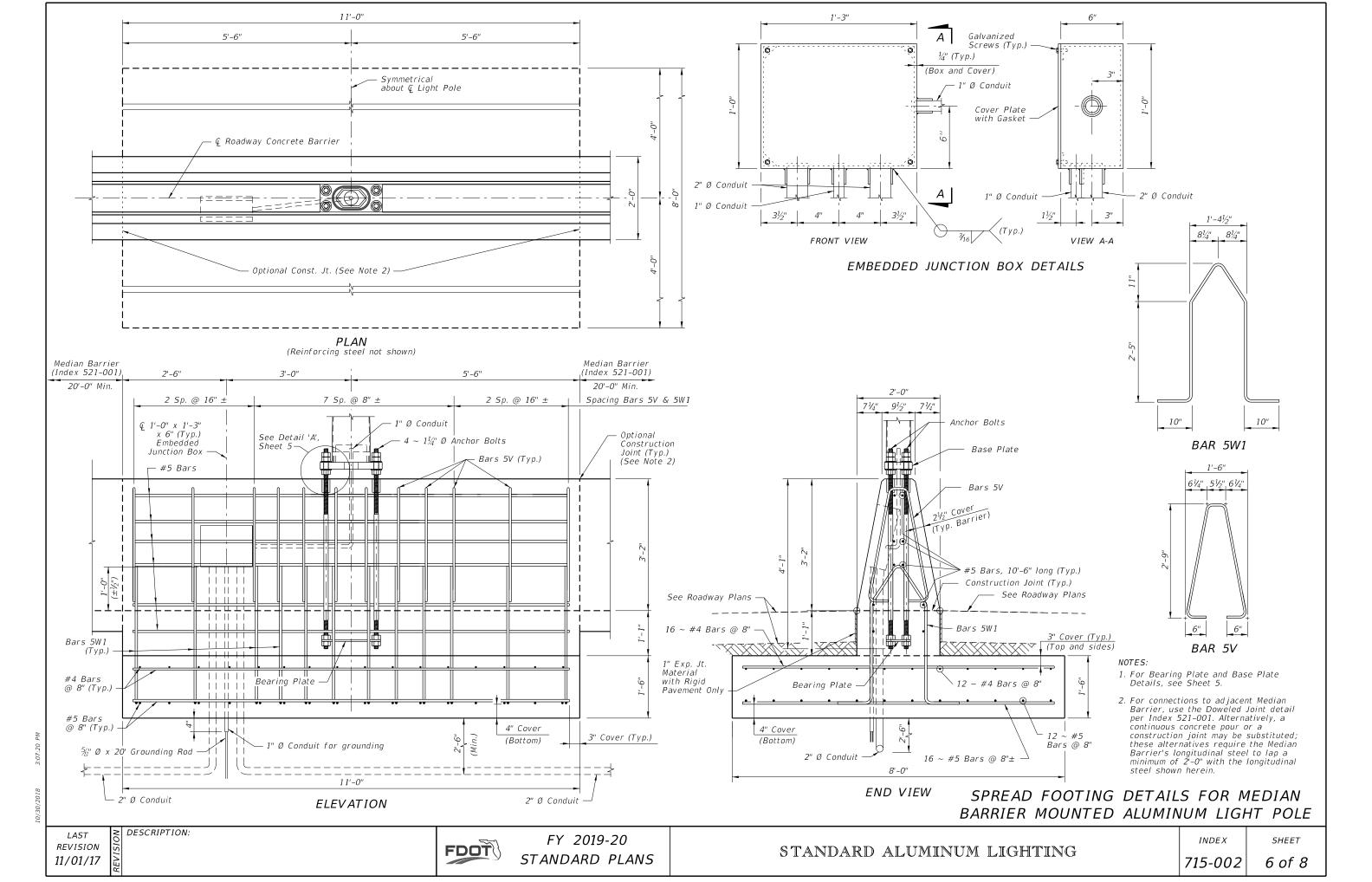
FY 2019-20 STANDARD PLANS

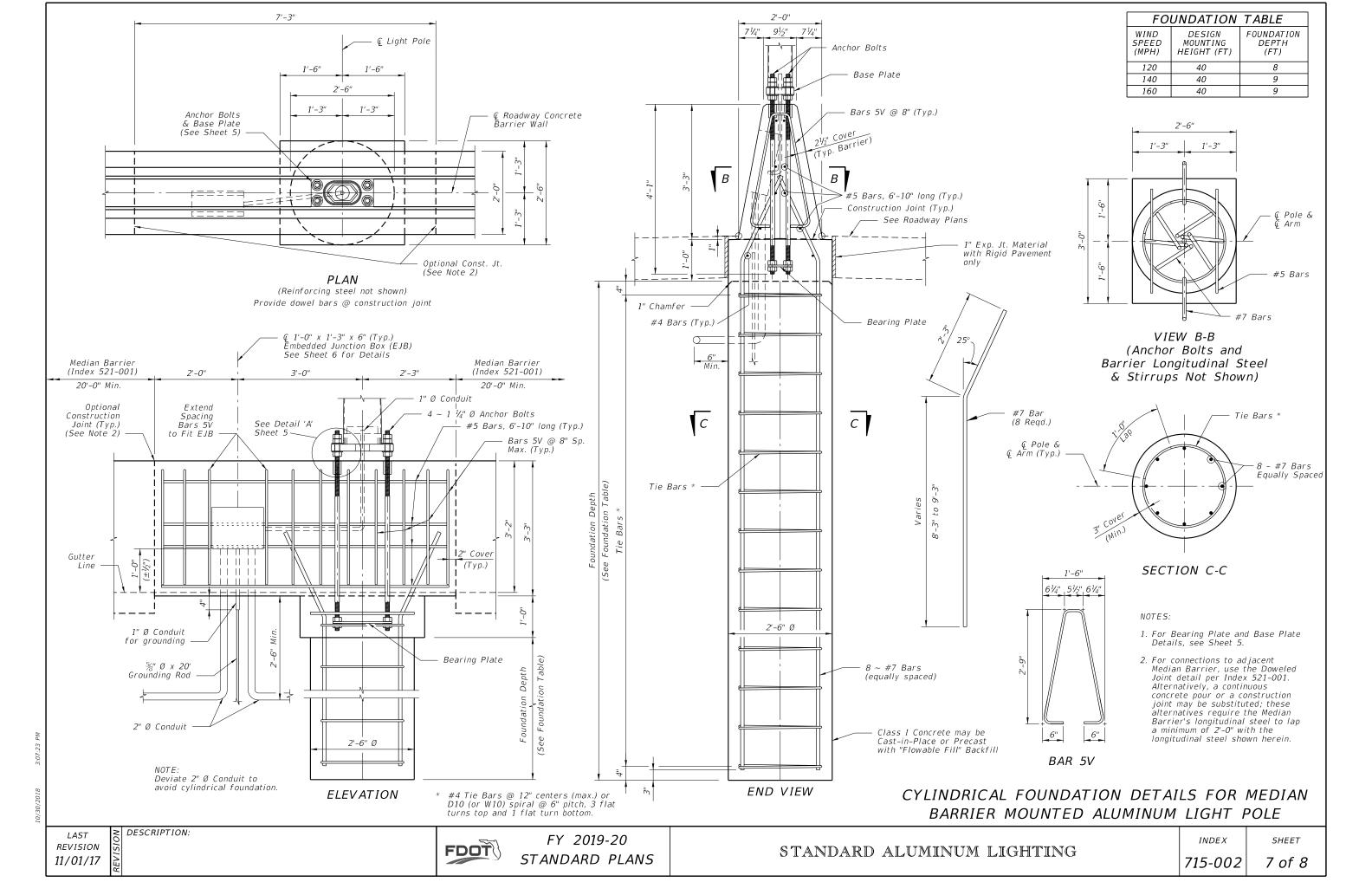
STANDARD ALUMINUM LIGHTING

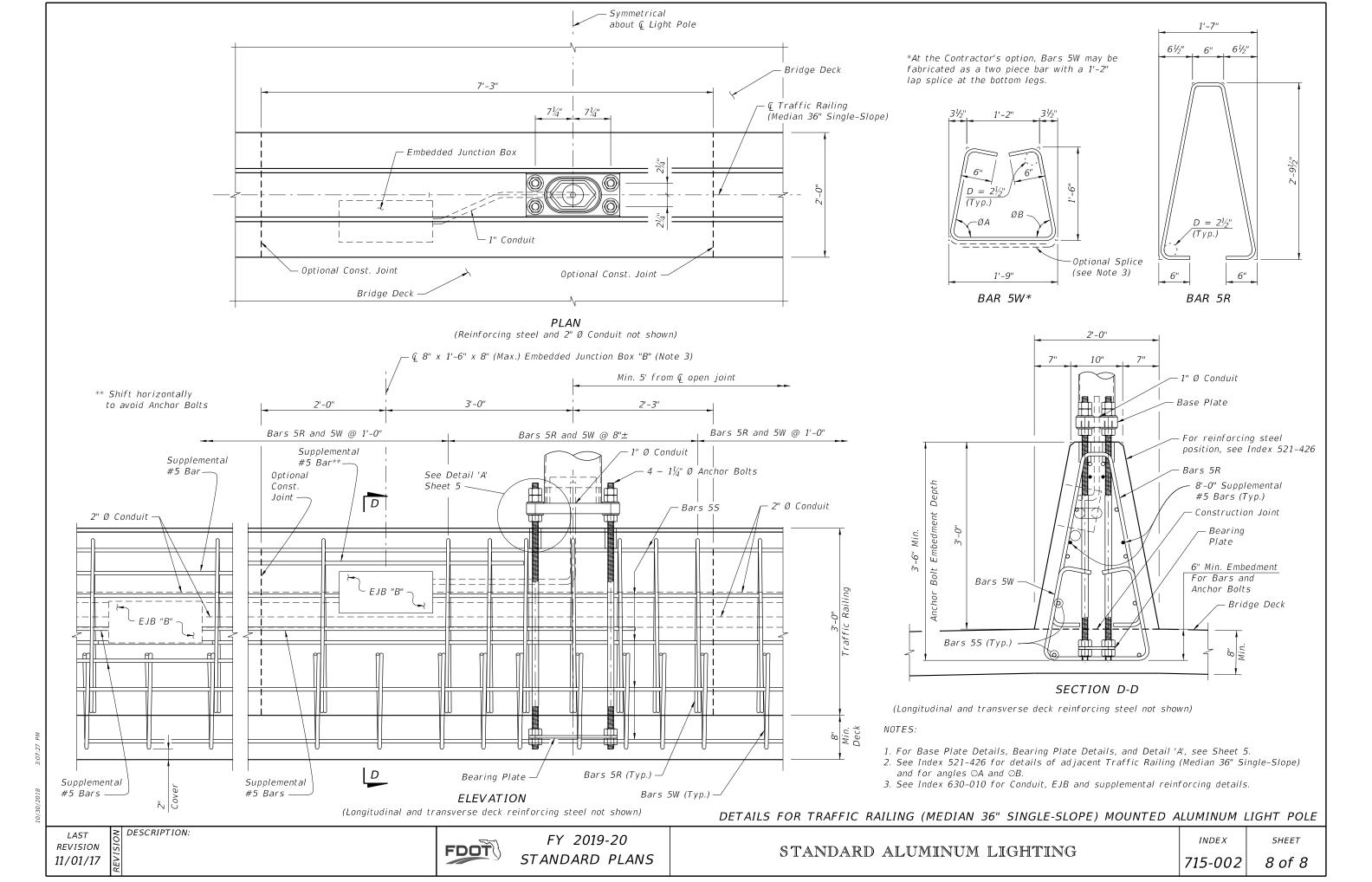
SHEET

715-002 4 of 8









B. Eight (8) cylindrical luminaires with a maximum effective projected are of 1.5 sf and 77 lbs each.

- 2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not detailed in the Plans.
- 3. High Mast Structure Materials:
  - A. Poles and Backing Rings:
    - a. Less than  $\frac{3}{16}$ ": ASTM A1011 Grade 50, 55, 60 or 65
    - b. Greater than or equal to  $\frac{3}{16}$ ": ASTM A572 Grade 50, 55, 60 or 65

  - c. ASTM A595 Grade A (55 ksi yield) or Grade B (60 ksi yield) B. Steel Plates: ASTM A709 or ASTM A36 C. Pole Caps: ASTM A1011 Grade 50, 55, 60, or 65 or ASTM B209
  - D. Weld Metal: E70XX
  - E. Stainless Steel Screws: AISI 316
  - F. Anchor Bolts, Nuts and Washers:
    - a. Anchor Bolts: ASTM F1554 Grade 55
    - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per anchor bolt)
    - c. Plate Washer: ASTM A36 (2 per anchor bolt)
  - G. Nut Covers: ASTM B26 (319-F)
  - H. Concrete: Class IV (Drilled Shaft)
  - I. Reinforcing Steel: Specification 415
- 4. Fabrication:
  - A. Welding:
  - a. Specification Section 460-6.4 and
  - b. AASHTO LRFD Specification for Structural Supports for Highway Signs, Luminaires, and Traffic
  - Signals Section 14.4.4

  - a. Round or 16-sided (Min.)
  - b. Taper pole diameter at 0.14 inches per foot
  - c. Pole shaft may be up to three sections (using telescopic field splices)
  - d. Circumferentially welded pole shafts and laminated pole shafts are not permitted
  - e. Fabricate Pole longitudinal seam welds (2 maximum) with 60 percent minimum penetration or fusion welds except as follows:
  - i. Use a full-penetration groove weld within 6 inches of the circumferential tube-to-plate connection and ii. Use full-penetration groove welds on the female end section of telescopic (i.e., slip type) field
  - splices for a minimum length of 42 inches. C. Identification Tag: (Submit details for approval)

  - a. 2"x 4" (Max.) aluminum tag
  - b. Locate on the inside of the pole and visible from the handhole c. Secure with 1/8" diameter stainless steel rivets or screws.

  - d. Include the following information on the ID Tag: 1. Financial Project ID

    - 2. Pole Type
    - 3. Pole Height
    - 4. Manufacturers' Name 5. Yield Strength (Fy of Steel)
    - 6. Base Wall Thickness
  - D. Except for Anchor Bolts, bolt hole diameters are bolt diameter plus 1/16" and anchor bolts holes are
  - bolt diameter plus ½" (Max) prior to galvanizing. E. Hot Dip Galvanize after fabrication
- - A. Galvanize Anchor Bolts, Nuts and Washers: ASTM F2329
  - B. Hot Dip Galvanize all other steel items including plate washers: ASTM A123
- - A. Foundation: Specification 455 Drilled Shaft, except that payment is included in the cost of the Structure.
  - B. After Installation: Place wire screen between top of foundation and bottom of baseplate in accordance with Specification 649-6.
- 7. Wind Speed by County:

Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Hólmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

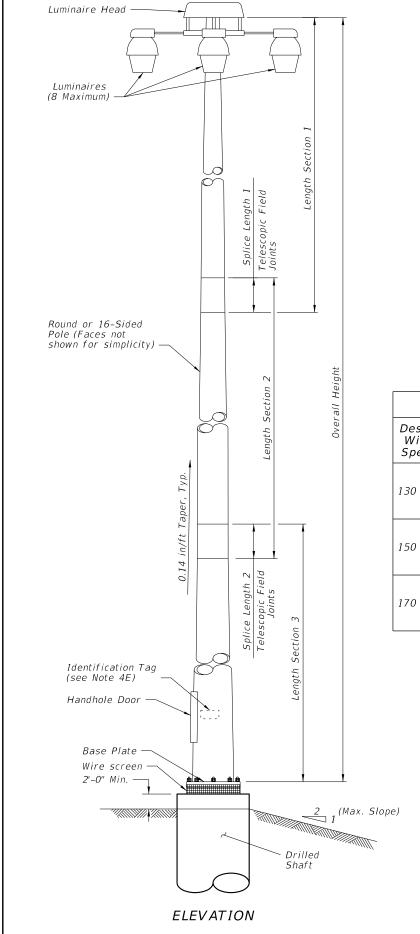
STANDARD POLE DESIGN NOTES

LAST **REVISION** 11/01/18

DESCRIPTION:

FDOT

FY 2019-20 STANDARD PLANS



|                         | POLE DESIGN TABLE*          |        |                            |                               |                    |        |                            |                               |                    |        |                            |                    |
|-------------------------|-----------------------------|--------|----------------------------|-------------------------------|--------------------|--------|----------------------------|-------------------------------|--------------------|--------|----------------------------|--------------------|
| - ·                     |                             |        | SECTIO                     | N 1 (TOP                      | )                  |        |                            | SECTION                       | 2                  |        | SECTION                    | 3                  |
| Design<br>Wind<br>Speed | Pole Overall<br>Height (ft) | Length | Wall<br>Thickness<br>(in.) | Minimum<br>Splice<br>Length 1 | Base Dia.<br>(in.) | Length | Wall<br>Thickness<br>(in.) | Minimum<br>Splice<br>Length 2 | Base Dia.<br>(in.) | Length | Wall<br>Thickness<br>(in.) | Base Dia.<br>(in.) |
|                         | 80                          | 41'-0" | 0.250                      | 2'-0"                         | 11                 | 42'-0" | 0.250                      |                               | 16                 | _      | _                          | _                  |
| 130 mph                 | 100                         | 23'-0" | 0.179                      | 2'-0"                         | 10                 | 41'-0" | 0.250                      | 2'-6"                         | 15                 | 43'-0" | 0.250                      | 20                 |
|                         | 120                         | 41'-0" | 0.250                      | 2'-0"                         | 12                 | 43'-0" | 0.250                      | 2'-9"                         | 17                 | 43'-0" | 0.313                      | 22                 |
|                         | 80                          | 41'-0" | 0.250                      | 2'-0"                         | 11                 | 42'-0" | 0.313                      |                               | 16                 | _      | _                          |                    |
| 150 mph                 | 100                         | 23'-0" | 0.179                      | 2'-0"                         | 10                 | 41'-0" | 0.250                      | 2'-6"                         | 15                 | 43'-0" | 0.313                      | 20                 |
|                         | 120                         | 41'-0" | 0.250                      | 2'-6"                         | 16                 | 43'-0" | 0.250                      | 3'-0"                         | 21                 | 44'-0" | 0.375                      | 26                 |
|                         | 80                          | 40'-0" | 0.250                      | 2'-3"                         | 13                 | 43'-0" | 0.313                      |                               | 18                 |        |                            |                    |
| 170 mph                 | 100                         | 23'-0" | 0.250                      | 2'-0"                         | 11                 | 42'-0" | 0.313                      | 2'-6"                         | 16                 | 44'-0" | 0.375                      | 21                 |
|                         | 120                         | 41'-0" | 0.250                      | 3'-0"                         | 18                 | 44'-0" | 0.313                      | 3'-6"                         | 23                 | 45'-0" | 0.375                      | 28                 |

<sup>\*</sup> Diameter Measured Flat to Flat

|                         | BASE PLATE AND BOLTS DESIGN TABLE |                                 |                                  |                         |              |                           |                            |  |
|-------------------------|-----------------------------------|---------------------------------|----------------------------------|-------------------------|--------------|---------------------------|----------------------------|--|
| Design<br>Wind<br>Speed | Pole Overall<br>Height<br>(ft)    | Base Plate<br>Diameter<br>(in.) | Base Plate<br>Thickness<br>(in.) | Bolt<br>Circle<br>(in.) | No.<br>Bolts | Bolt<br>Diameter<br>(in.) | Bolt<br>Embedment<br>(in.) |  |
|                         | 80                                | 30.0                            | 3.000                            | 23.0                    | 8            | 1.75                      | 38                         |  |
| 130 mph                 | 100                               | 34.0                            | 3.000                            | 27.0                    | 8            | 1.75                      | 42                         |  |
|                         | 120                               | 38.0                            | 3.875                            | 30.0                    | 8            | 2.00                      | 48                         |  |
|                         | 80                                | 30.0                            | 3.000                            | 23.0                    | 8            | 1.75                      | 43                         |  |
| 150 mph                 | 100                               | 36.0                            | 3.875                            | 28.0                    | 8            | 2.00                      | 47                         |  |
|                         | 120                               | 44.0                            | 3.875                            | 35.0                    | 8            | 2.25                      | 52                         |  |
|                         | 80                                | 32.0                            | 3.000                            | 25.0                    | 8            | 1.75                      | 47                         |  |
| 170 mph                 | 100                               | 37.0                            | 3.000                            | 29.0                    | 8            | 2.00                      | 54                         |  |
|                         | 120                               | 46.0                            | 3.875                            | 37.0                    | 10           | 2.25                      | 58                         |  |

|                         | SHAFT DESIGN TABLE             |                   |                 |                               |  |  |  |
|-------------------------|--------------------------------|-------------------|-----------------|-------------------------------|--|--|--|
| Design<br>Wind<br>Speed | Pole Overall<br>Height<br>(ft) | Shaft<br>Diameter | Shaft<br>Length | Longitudinal<br>Reinforcement |  |  |  |
|                         | 80                             | 4'-0"             | 13'-0"          | 14-#11                        |  |  |  |
| 130 mph                 | 100                            | 4'-6"             | 14'-0"          | 16-#11                        |  |  |  |
|                         | 120                            | 4'-6"             | 16'-0"          | 16-#11                        |  |  |  |
|                         | 80                             | 4'-0"             | 14'-0''         | 14-#11                        |  |  |  |
| 150 mph                 | 100                            | 4'-6"             | 16'-0"          | 16-#11                        |  |  |  |
|                         | 120                            | 5'-0"             | 18'-0"          | 18-#11                        |  |  |  |
|                         | 80                             | 4'-6"             | 15'-0"          | 16-#11                        |  |  |  |
| 170 mph                 | 100                            | 4'-6"             | 17'-0"          | 16-#11                        |  |  |  |
|                         | 120                            | 5'-0"             | 20'-0"          | 18-#11                        |  |  |  |

#### NOTE.

Shaft Design Table Shaft Length is based on level ground (flatter than 1:5). Increase the shaft depth in accordance with the Additional Shaft Depth Due to Ground Slope table for foundations with slopes 1:5 and steeper. Use the higher value for slope or diameter values that fall between those shown on the table.

| ,               | IONAL SHAFT<br>TO GROUND S |                         |
|-----------------|----------------------------|-------------------------|
| Ground<br>Slope | 4'-0" Shaft<br>Diameter    | 5'-0" Shaft<br>Diameter |
| 1:5             | 3'-0"                      | 4'-0"                   |
| 1:4             | 4'-0"                      | 5'-0"                   |
| 1:3             | 5'-0"                      | 6'-0"                   |
| 1:2             | 7'-0"                      | 9'-0"                   |

POLE DESIGN TABLES

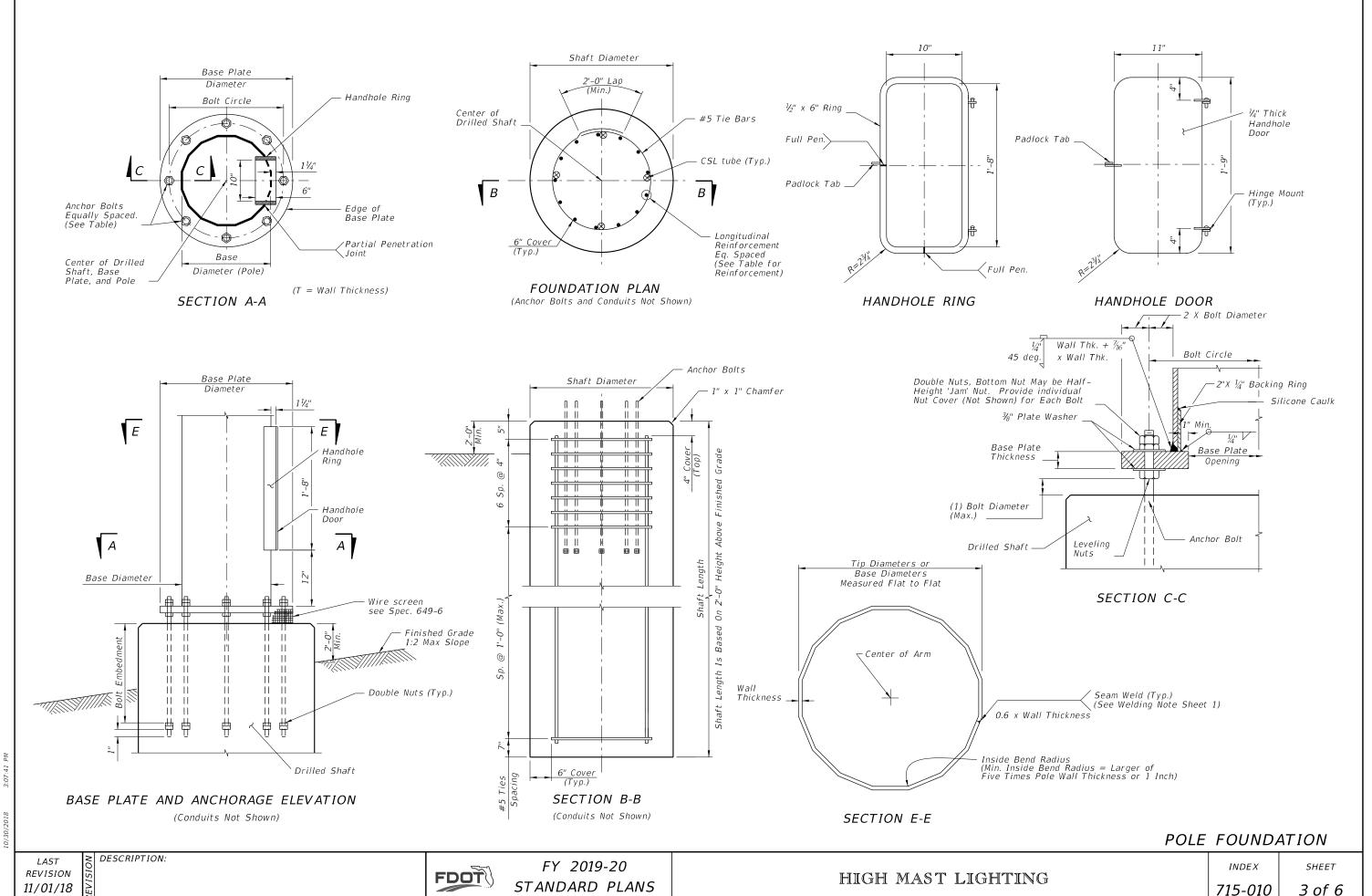
LAST REVISION 11/01/18

DESCRIPTION:

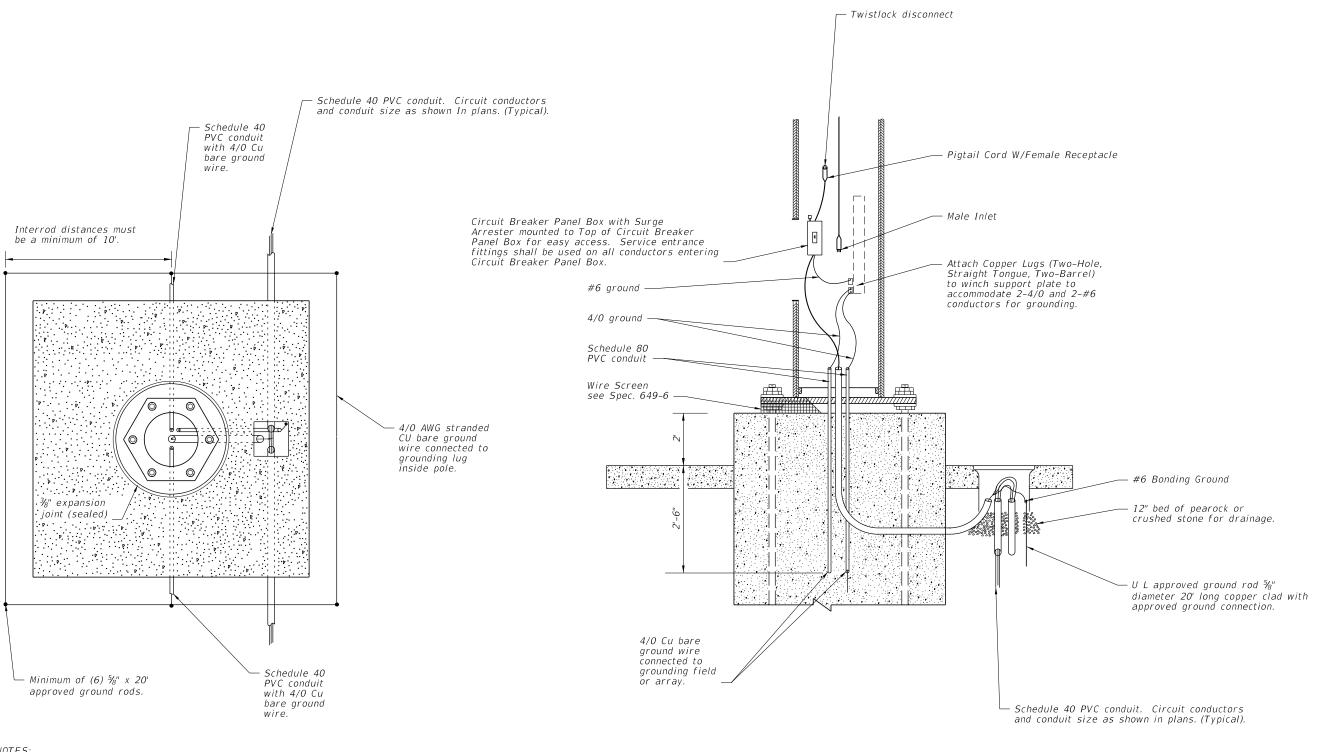
FDOT

FY 2019-20 STANDARD PLANS HIGH MAST LIGHTING

715-010 SHEET 2 of 6



STANDARD PLANS



DESCRIPTION:

- 1. At all pull boxes and pole bases, ends of conduit shall be sealed in accordance with Section 630 of the Standard Specifications For Road And Bridge Construction.
- 2. Slabs to be placed around all Poles and Pull Boxes.
- 3. For Pull Boxes between Poles refer to Index 715-001.

WIRING DETAILS

LAST **REVISION** 11/01/17

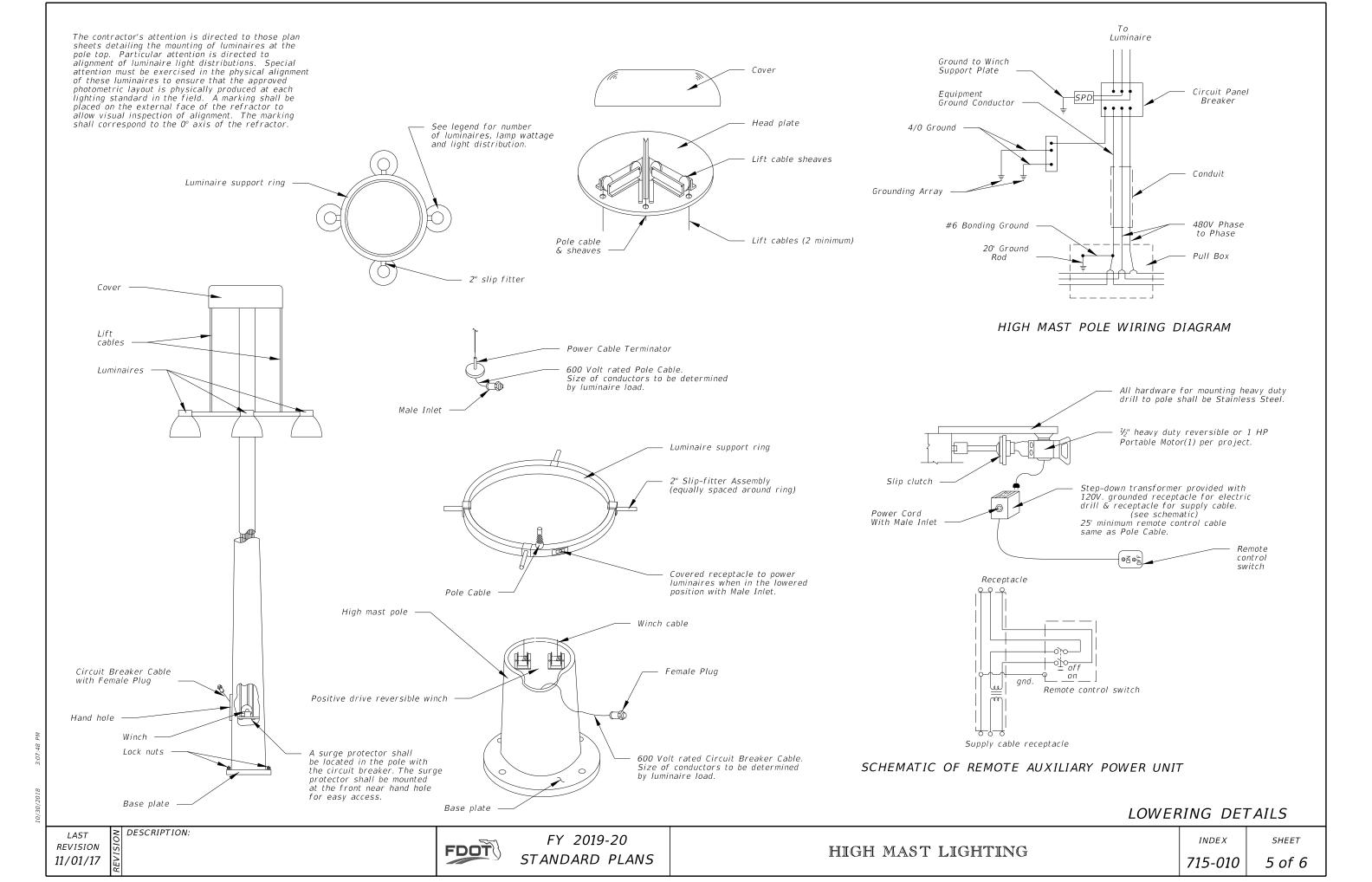
FDOT

FY 2019-20 STANDARD PLANS

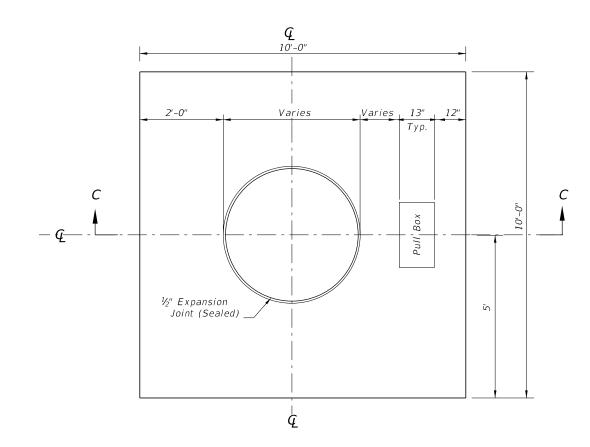
HIGH MAST LIGHTING

INDEX 715-010

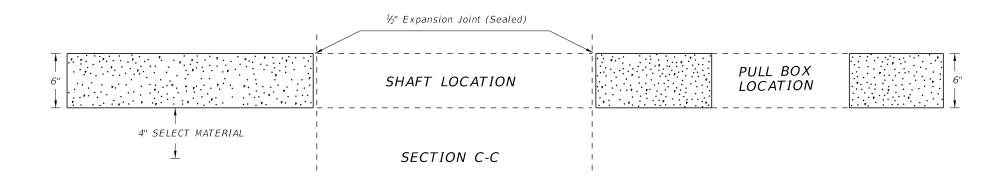
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- 1. Use compacted select material in accordance with Index 120-001.
- 2. Concrete shall be Class NS with a minimum strength at 28 days of f'c=2.5 ksi.
- 3. Outside edge of slab shall be cast against formwork.
- 4. The pull box shown is 13" x 24"; others approved under Specification 635 may be used.
- 5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
- 6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
- 7. The expansion joint shall consist of  $\frac{1}{2}$ " of closed-cell polyethylene foam expansion material. The top  $\frac{1}{2}$ " of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Specification 932.



SLAB DIMENSIONS



SLAB DETAILS

**REVISION** 11/01/17

DESCRIPTION:

FY 2019-20 STANDARD PLANS

HIGH MAST LIGHTING

INDEX 715-010

SHEET 6 of 6

| CROSSING SURFACES |                |  |  |  |  |
|-------------------|----------------|--|--|--|--|
| Туре              | Definition     |  |  |  |  |
| С                 | Concrete       |  |  |  |  |
| R                 | Rubber         |  |  |  |  |
| RA                | Rubber/Asphalt |  |  |  |  |
| TA                | Timber/Asphalt |  |  |  |  |

| STOP ZONE FOR         | RUBBER CROSSING                     |  |  |  |
|-----------------------|-------------------------------------|--|--|--|
| Design Speed<br>(mph) | Zone Length<br>(Distance From Stop) |  |  |  |
| 45 Or Less            | 250'                                |  |  |  |
| 50 - 55               | 350'                                |  |  |  |
| 60 - 65               | 500'                                |  |  |  |
| 70                    | 600'                                |  |  |  |

### Notes:

- 1. Type R Crossings are NOT to be used for multiple track crossings within zones for an existing or scheduled future vehicular stop. Zone lengths are charted above.
- 2. Single track Type R Crossings within the zones on the chart may be used unless engineering or safety considerations dictate otherwise.

# GENERAL NOTES

- 1. The Railroad Company will furnish and install all track bed (ballast), crossties, rails, crossing surface panels and accessory components. All pavement material, including that through the crossing, will be furnished and installed by the Department or its Contractor, unless negotiated otherwise.
- 2. When a railroad grade crossing is located within the limits of a highway construction project, a transition pavement will be maintained at the approaches of the crossing to reduce vehicular impacts to the crossing. The transition pavement will be maintained as appropriate to protect the crossing from low clearance vehicles and vehicular impacts until the construction project is completed and the final highway surface is constructed.
- 3. The Central Rail Office will maintain a list of currently used Railroad Crossing Products and will periodically distribute the current list to the District Offices as the list is updated.
- 4. The Railroad Company shall submit engineering drawings for the proposed crossing surface type to the Construction Project Engineer and/or the District Rail Office for concurrence along with the List of Railroad Crossing Products. The approved engineering drawings of the crossing surface type shall be made a part of the installation agreement.
- 5. Sidewalks shall be constructed through the crossing between approach sidewalks of the crossing. Sidewalks shall be constructed with appropriate material to allow unobstructed travel through the crossing in accordance with ADA requirements.
- 6. Install pavement in accordance with the Specifications.
- 7. The Department will participate in crossing work, that requires adjustments to rail outside of the crossing, no more than 50 feet from the edge of the travel way.

