1. Work with Index 700-030.

2. Materials (Aluminum):
   A. Sheets and Plates: ASTM B209 Alloy 6061-T6
   B. Standard Structural Shapes: ASTM B209 Alloy 6061-T6
   C. Extruded Shapes: ASTM B221 Alloy 6061-T6
   D. Bolts, Nuts, and Washers:
      a. Bolts: ASTM F468 Alloy 2024-T4 with minimum
         0.002-inch-thick anodic coating, chromate sealed
      b. Washers: ASTM B221 Alloy 2024-T4
      c. Nuts: ASTM F467 Alloy 6061-T6 or 6262-T9

3. Fabrication:
   A. See sign layout sheet for dimension "L" and sign face
      details in the Plans.
   B. Round all sign corners.

4. For right exits, install the Exit Numbering Panel to the
   top right side of the Highway Sign.

5. For left exits, install the Exit Numbering Panel to the
   top left side of the Highway Sign.

6. "L" = 58% of "L" Max.

7. Zee 1.75 x 1.75 x 1.08 (Thick Min.)

8. For right exits, install the Exit Numbering Panel at 1'-0" Max. Spacing.

9. Bolt Exit Sign to Zee

10. Bolt Vertical Hanger to Horizontal Wind Beam

11. Vertical Hanger or Column

12. Overhead Sign

13. Exit Number Panel

14. Exit Number Panel

15. Bolt Exit Sign to Zee

16. Exit Number Panel

17. Vertical Hanger or Column

18. Overhead Sign (See Index 700-030)

19. Multi-Column Ground Sign (See Index 700-020)