NOTES:

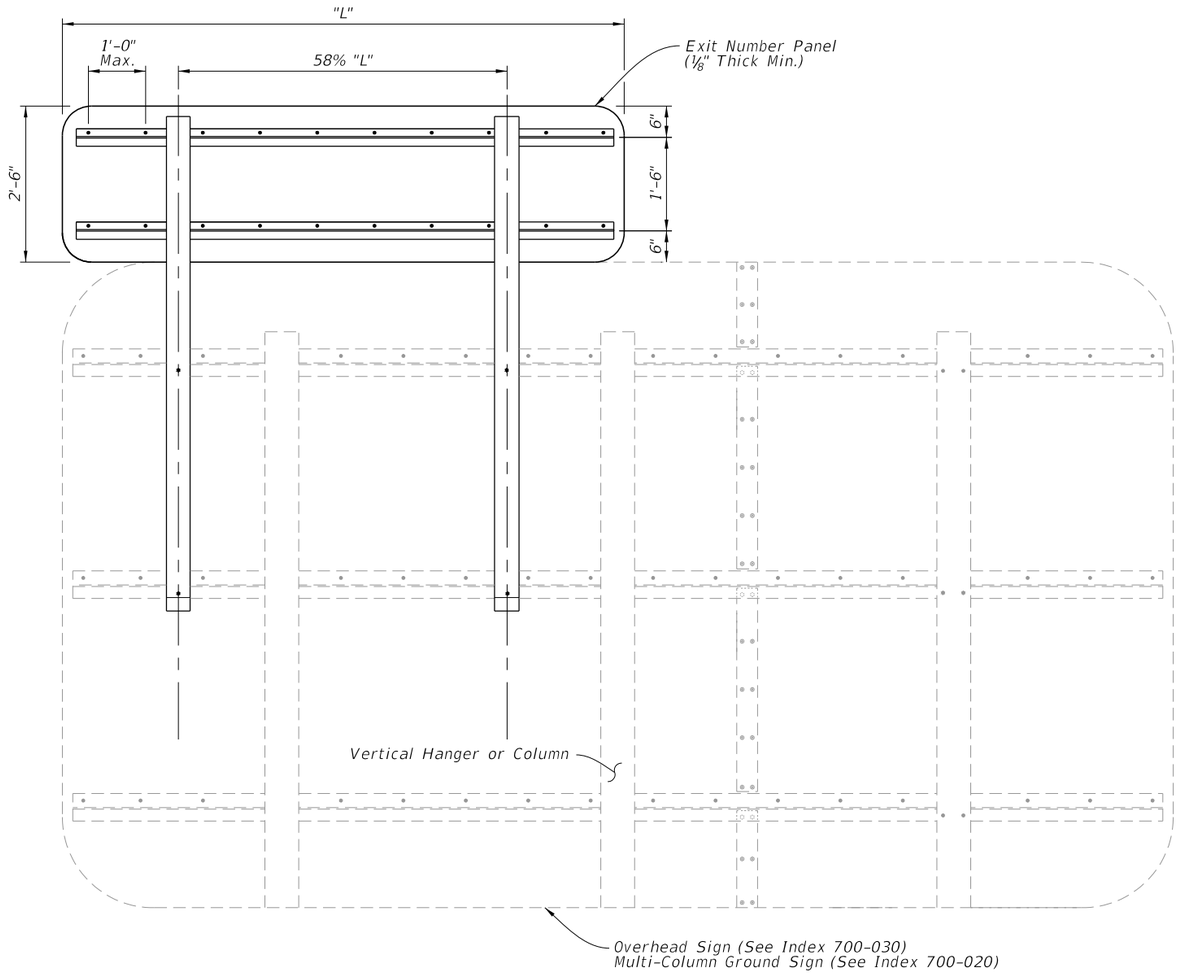
1. Work with Index 700-030.

2. Materials (Aluminum):
   A Sheets and Plates: ASTM B209 Alloy 6061-T6
   B. Standard Structural Shapes: ASTM B308 Alloy 6061-T6
   C. Extruded Shapes: ASTM B221 Alloy 6061-T6
   D. Bolts, Nuts, and Washers:
      a. Bolts: ASTM F468 Alloy 2024-T4 with minimum 0.002-Inch-thick anodic coating, chromate sealed
      b. Washers: ASTM B221 Alloy 2024-T4
      c. Nuts: ASTM F467 Alloy 6061-T6 or 6262-T9

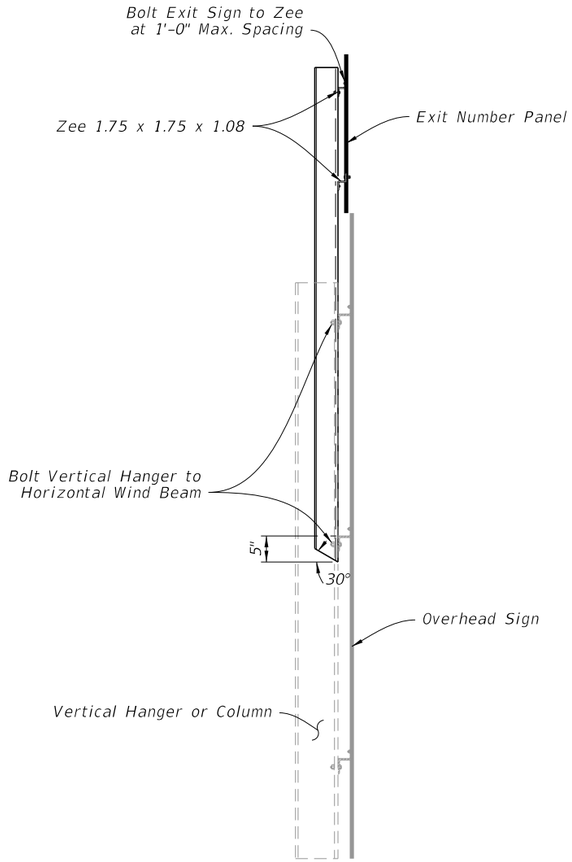
3. Fabrication:
   A. See sign layout sheet for dimension "L" and sign face details in the Plans.
   B. Round all sign corners.

4. For right exits, install the Exit Numbering Panel to the top right side of the Highway Sign.

5. For left exits, install the Exit Numbering Panel to the top left side of the Highway Sign.



BACK ELEVATION



SIDE ELEVATION

2/12/2020 1:39:24 PM

LAST REVISION	REVISION	DESCRIPTION:	FDOT	FY 2019-20 STANDARD PLANS	MOUNTING EXIT NUMBER PANELS TO SIGNS	INDEX	SHEET
11/01/18						700-110	1 of 1