NOTES:
1. Work with Index 700-030.

2 Materials (Aluminum):
   A. Sheets and Plates: ASTM B209 Alloy 6061-T6
   B. Standard Structural Shapes: ASTM B209 Alloy 6061-T6
   C. Extruded Shapes: ASTM B221 Alloy 6061-T6
   D. Bolts, Nuts, and Washers:
      a. Bolts: ASTM F468 Alloy 2024-T4 with minimum
         0.002-inch-thick anodic coating, chromate sealed
      b. Washers: ASTM B221 Alloy 2024-T4
      c. Nuts: ASTM F467 Alloy 6061-T6 or 6262-T9

3 Fabrication:
   A. See sign layout sheet for dimension "L" and sign face
details in the Plans.
   B. Round all sign corners.

4. For right exits, install the Exit Numbering Panel to the
top right side of the Highway Sign.

5. For left exits, install the Exit Numbering Panel to the
top left side of the Highway Sign.

REVISED: 11/01/18

DESCRIPTION:

MOUNTING EXIT NUMBER PANELS TO SIGNS

SIDE ELEVATION

BACK ELEVATION

1. Work with Index 700-030.

2 Materials (Aluminum):
   A. Sheets and Plates: ASTM B209 Alloy 6061-T6
   B. Standard Structural Shapes: ASTM B209 Alloy 6061-T6
   C. Extruded Shapes: ASTM B221 Alloy 6061-T6
   D. Bolts, Nuts, and Washers:
      a. Bolts: ASTM F468 Alloy 2024-T4 with minimum
         0.002-inch-thick anodic coating, chromate sealed
      b. Washers: ASTM B221 Alloy 2024-T4
      c. Nuts: ASTM F467 Alloy 6061-T6 or 6262-T9

3 Fabrication:
   A. See sign layout sheet for dimension "L" and sign face
details in the Plans.
   B. Round all sign corners.

4. For right exits, install the Exit Numbering Panel to the
top right side of the Highway Sign.

5. For left exits, install the Exit Numbering Panel to the
top left side of the Highway Sign.

REVISED: 11/01/18

DESCRIPTION:

MOUNTING EXIT NUMBER PANELS TO SIGNS

SIDE ELEVATION

BACK ELEVATION