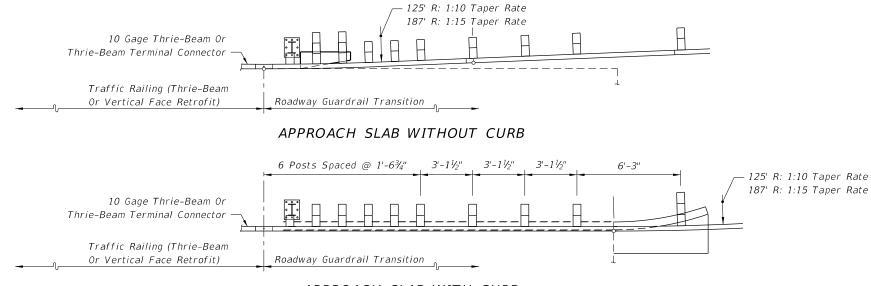
SPECIAL STEEL POST FOR ROADWAY THRIE-BEAM TRANSITIONS TO BRIDGE TRAFFIC RAILING RETROFITS



APPROACH SLAB WITH CURB

Longitudinal Location Of Transition Blocks And Curb End Flares Will Vary With Scheme Type

PARTIAL PLAN VIEWS

GENERAL NOTES

- 1. This index provides guardrail transition and connection details for approach end guardrail on existing bridges, and anchorage details for trailing end traffic railing retrofits and safety shapes on existing bridges. Sheets 1 through 26 apply to bridges with retrofitted traffic railings, (Sheet 26 shows the trailing end guardrail connections). Sheet 27 applies to bridges with safety shaped traffic railing. Construct the guardrail transitions and connections where shown in the plans.
- 2. For trailing end guardrail connections for existing bridges with either Vertical Face Retrofits or Safety Shape Traffic Railing, see the Trailing End Transition Connection to Rigid Barrier detail shown in Index 536-001. Likewise, for miscellaneous guardrail construction details that are not provided in this Index, refer to Index 536-001.

NOTES FOR GUARDRAIL TRANSITIONS CONNECTING TO TRAFFIC RAILING RETROFITS ON EXISTING BRIDGES

- 1. The transition detail shown on this sheet shows (a) the standard post spacings within the typical thrie-beam approach transitions connecting to existing bridges with retrofit traffic railings, and (b) depict the typical alignments of the approach transitions.
- 2. The curb and gutter flare shown on this sheet is typical of flares that are to be constructed when approach slab curbs extend to the beginning of the slab, and where other treatment to curb blunt ends are not in place.
- 3. The special steel post for roadway thrie-beam transitions detailed on this sheet is specific to all transition applications on this index that require one or more steel posts.

The special steel post and base plate assembly shall be fabricated in accordance with Specification 967.

Anchor studs shall be fully threaded rods in accordance with ASTM F1554 Grade 36 or ASTM A193 Grade B7. All nuts shall be heavy hex in accordance with ASTM A563 or ASTM A19

4. Anchor studs and nuts shall be hot-dip zinc coated in accordance with the Specifications. After the nuts have been snug tightened, the anchor stud threads shall be single punch distorted immediately above the top nuts to prevent loosening of the nuts. Distorted threads shall be coated with a galvanizing compound in accordance with the Specifications.

Adhesive bonding material systems for anchors shall comply with Specification 937 and be installed in accordance with Specification 416.4. Nested beam extensions and points for terminal connector attachments will vary for traffic railing barrier vertical face retrofits. The plan views for the vertical face retrofit barriers show the primary configurations for each particular scheme. The associated pictorial views show the variations.

- 5. For installing thrie-beam terminal connector to traffic railing vertical face retrofits, see notations on Sheets 15 through 18 and the flag notation on Sheet 26.
- 6. Payment for connections to traffic railing vertical face retrofits are to be made under the contract unit price for Bridge Anchorage Assembly, EA., and shall be full compensation for bolt hole construction, terminal connector, terminal connector plate and bolts, nuts and washers.

GUARDRAIL TRANSITION ALIGNMENTS FOR BRIDGE THRIE-BEAM AND VERTICAL FACE TRAFFIC RAILING RETROFIT

LAST REVISION 11/01/17

FDOT

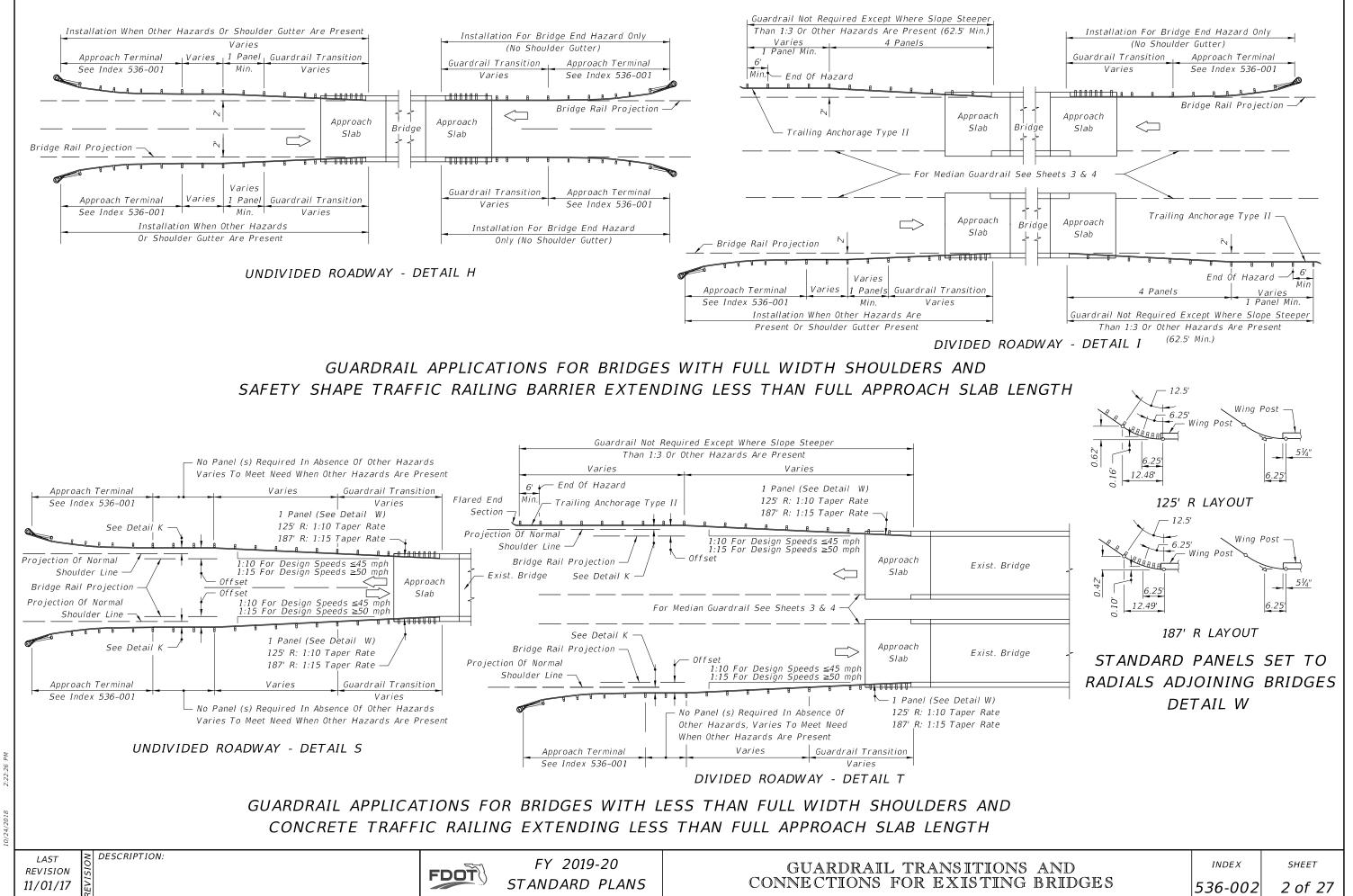
FY 2019-20 STANDARD PLANS

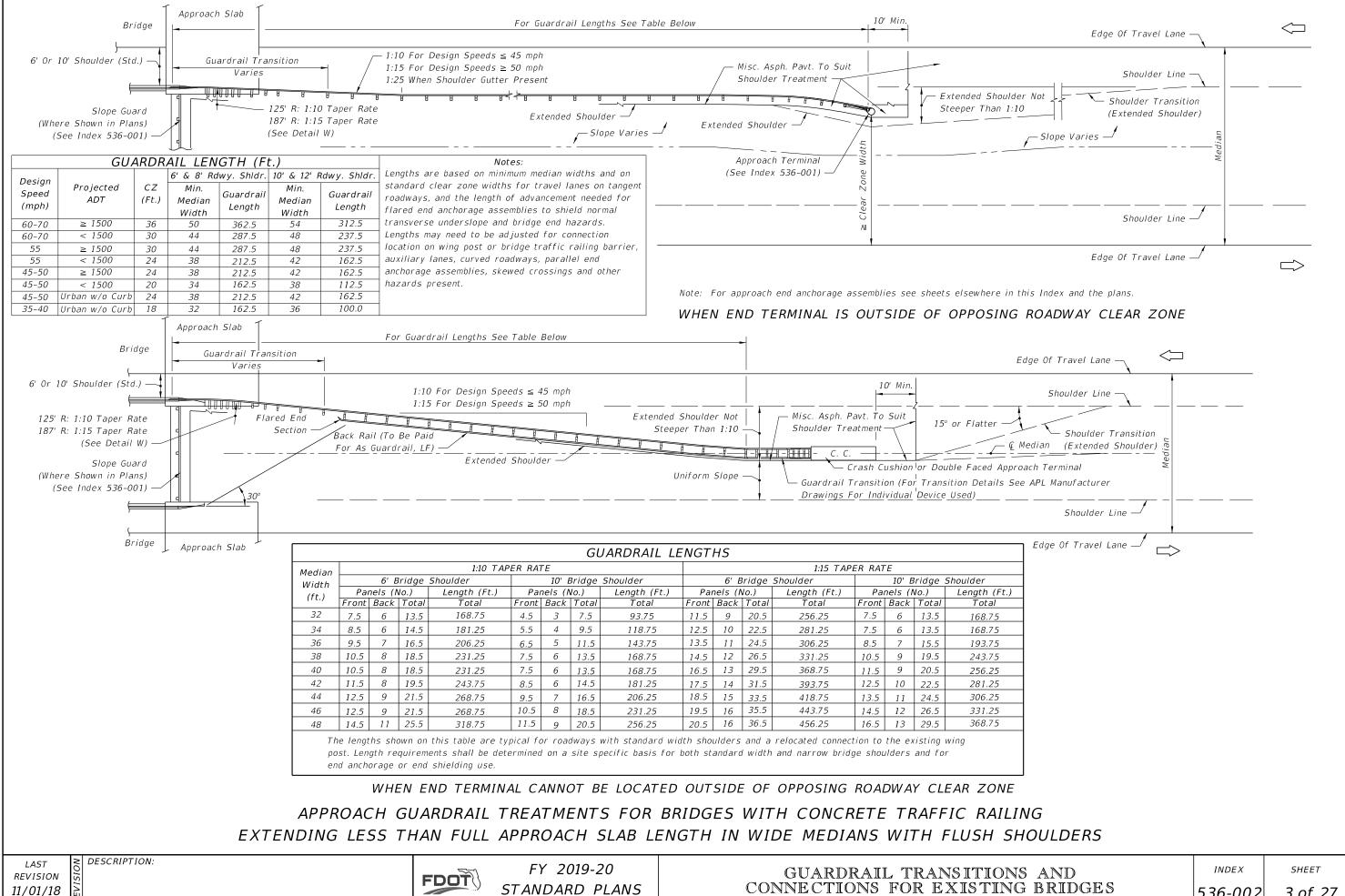
GUARDRAIL TRANSITIONS AND CONNECTIONS FOR EXISTING BRIDGES

INDEX

SHEET

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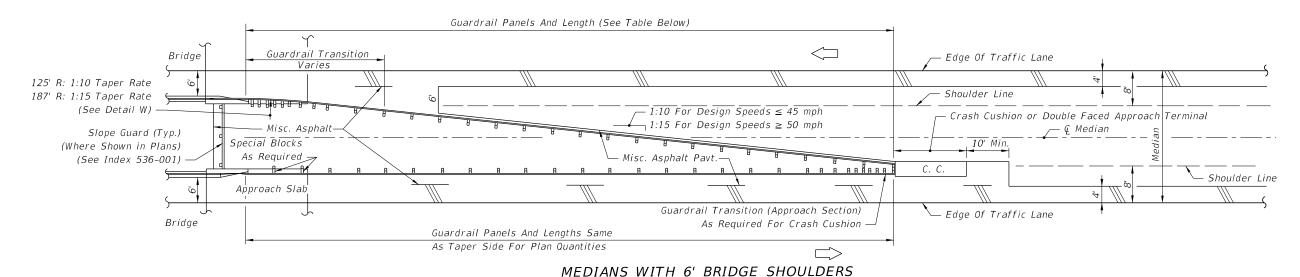
STANDARD PLANS

CONNECTIONS FOR EXISTING BRIDGES

536-002

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MEDIANS WITH 10' BRIDGE SHOULDERS



Note: The guardrail configurations shown apply only to parallel or near parallel bridges with open medians.

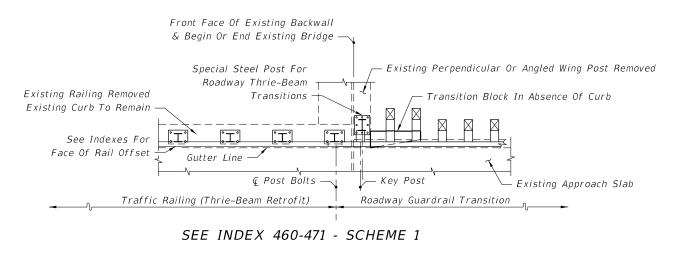
| GUARDRAIL LENGTHS | | | | | | | | |
|--------------------------|---------------------|--------------|-----------------|--------------|----------------------|--------------|-----------------|--------------|
| MEDIAN WIDTH (Ft.) | 6' BRIDGE SHOULDERS | | | | 10' BRIDGE SHOULDERS | | | |
| | 1:10 TAPER RATE | | 1:15 TAPER RATE | | 1:10 TAPER RATE | | 1:15 TAPER RATE | |
| | PANELS (No.) | LENGTH (Ft.) | PANELS (No.) | LENGTH (Ft.) | PANELS (No.) | LENGTH (Ft.) | PANELS (No.) | LENGTH (Ft.) |
| 30 | 12.5 | 156.25 | 18.5 | 231.25 | 6.5 | 81.25 | 9.5 | 118.75 |
| 28 | 11.5 | 143.75 | 16.5 | 206.25 | 5.5 | 68.75 | 7.5 | 93.75 |
| 26 | 9.5 | 118.75 | 14.5 | 181.25 | 5.5* | 68.75 | <i>5.5</i> * | 68.75 |
| 24 | 8.5 | 106.25 | 11.5 | 143.75 | 5.5* | 68.75 | 5.5* | 68.75 |

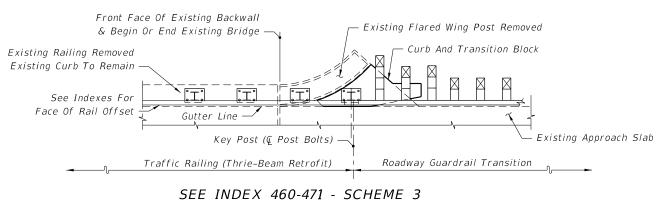
The lengths shown in this table are based on standard widths for roadway and bridge median shoulders. Length requirements for both standard width and narrow bridge shoulders and end anchorage or end shielding requirements shall be determined on a site specific basis. The number of panels may be reduced when installing a crash cushion more than 2.5' in width; see * below.

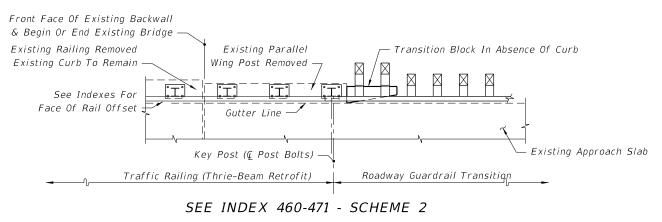
*Number shown is the minimum number of panels plus a W-Thrie beam transition panel; single faced guardrail must have a length of five (5) or more panels.

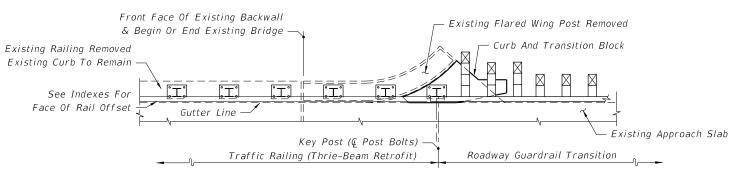
APPROACH GUARDRAIL TREATMENTS FOR BRIDGES WITH CONCRETE TRAFFIC RAILING EXTENDING LESS THAN FULL APPROACH SLAB LENGTH IN NARROW MEDIANS WITH FLUSH SHOULDERS

DESCRIPTION:









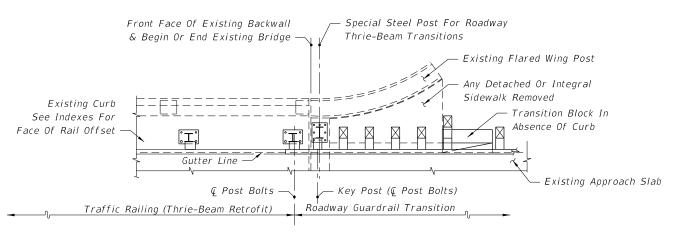
SEE INDEX 460-471 - SCHEME 3

PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

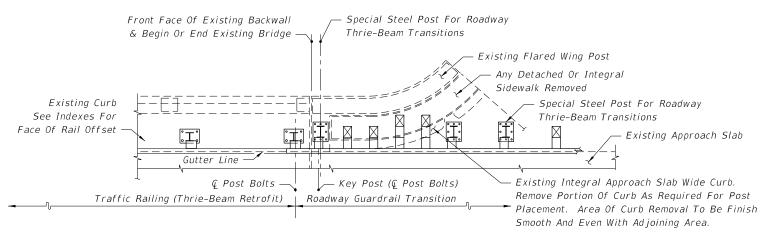
REVISION 11/01/17

DESCRIPTION:

SEE INDEXES 460-472 & 460-475 - SCHEME 2



SEE INDEXES 460-472 & 460-475 - SCHEME 2



SEE INDEXES 460-472 & 460-475 - SCHEME 2

PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS
FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

1/24/2018 2:22:29 1

LAST REVISION 11/01/17

DESCRIPTION:

Front Face Of Existing Backwall

Gutter Line

Traffic Railing (Thrie-Beam Retrofit)

Existing Curb

See Indexes For

Face Of Rail Offset

& Begin Or End Existing Bridge —

© Post Bolts -

SEE INDEXES 460-472 & 460-475 - SCHEME 1



- Existing Perpendicular Or Angled Wing Post

Transition Block In Absence Of Curb

- Existing Approach Slab

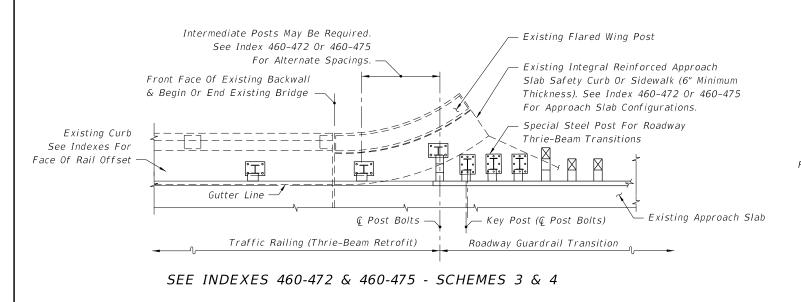
Special Steel Post For Roadway

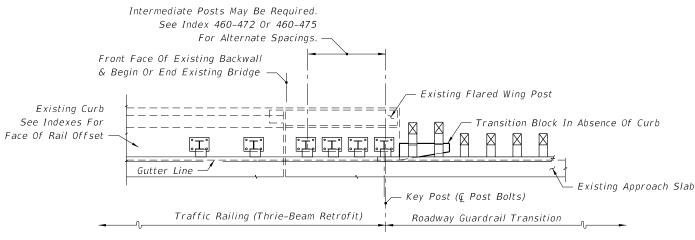
Thrie-Beam Transitions

– Key Post (& Post Bolts)

Roadway Guardrail Transition

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STANDARD PLANS





SEE INDEXES 460-472 & 460-475 - SCHEMES 5 & 6

Intermediate Posts May Be Required. Existing Flared Wing Post See Index 460-472 Or 460-475 For Alternate Spacings. Existing Integral Reinforced Approach Front Face Of Existing Backwall Slab Safety Curb Or Sidewalk (6" Minimum & Begin Or End Existing Bridge _____ Thickness). See Index 460-472 Or 460-475 For Approach Slab Configurations. Special Steel Post For Roadway Existing Curb Thrie-Beam Transitions See Indexes For Face Of Rail Offset Gutter Line Existing Approach Slab @ Post Bolts - Key Post (© Post Bolts)

Intermediate Posts May Be Required. See Index 460-472 Or 460-475 For Alternate Spacings Existing Flared Wing Post Front Face Of Existing Backwall & Begin Or End Existing Bridge End of Existing Approach Slab Flare Existing Curb See Indexes For Transition Block In Absence Of Curb Face Of Rail Offset Gutter Line ─ - Existing Approach Slab Key Post (© Post Bolts) Traffic Railing (Thrie-Beam Retrofit) Roadway Guardrail Transition

SEE INDEXES 460-472 & 460-475 - SCHEMES 3 & 4

Traffic Railing (Thrie-Beam Retrofit)

SEE INDEXES 460-472 & 460-475 - SCHEMES 5 & 6

PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

REVISION 11/01/17

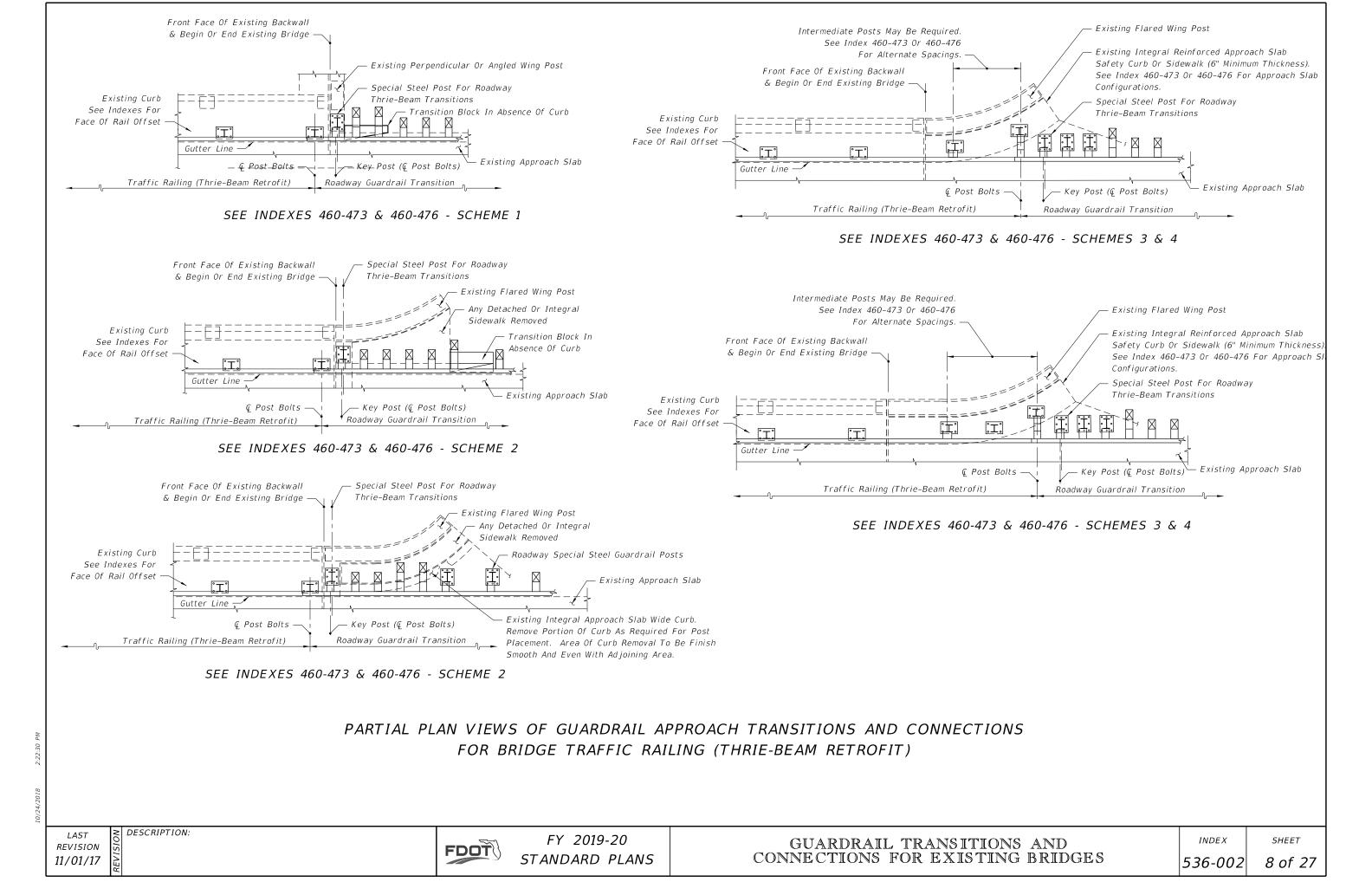
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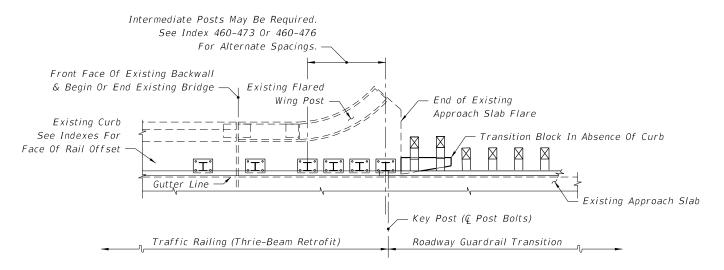
FDOT

Roadway Guardrail Transition

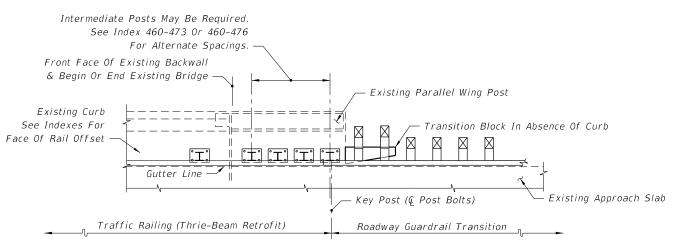
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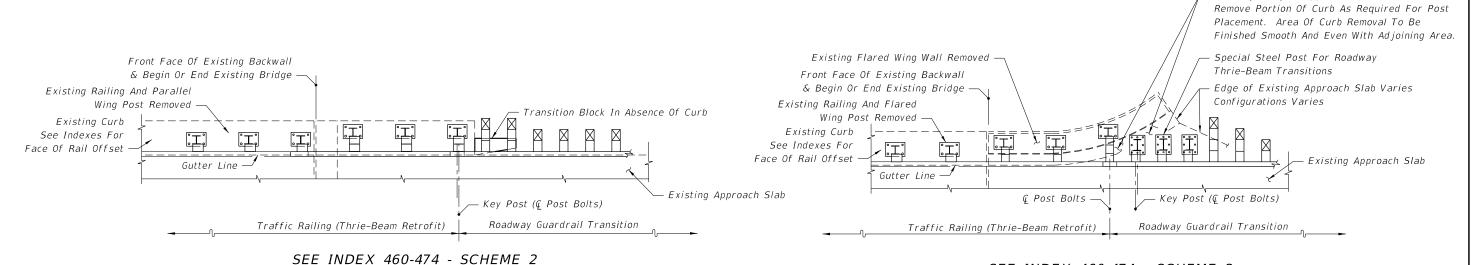
SEE INDEXES 460-473 & 460-476 - SCHEMES 5 & 6



SEE INDEXES 460-473 & 460-476 - SCHEMES 5 & 6

PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

SEE INDEX 460-474 - SCHEME 1



SEE INDEX 460-474 - SCHEME 3

SEE INDEX 460-474 - SCHEME 3

PARTIAL PLAN VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (THRIE-BEAM RETROFIT)

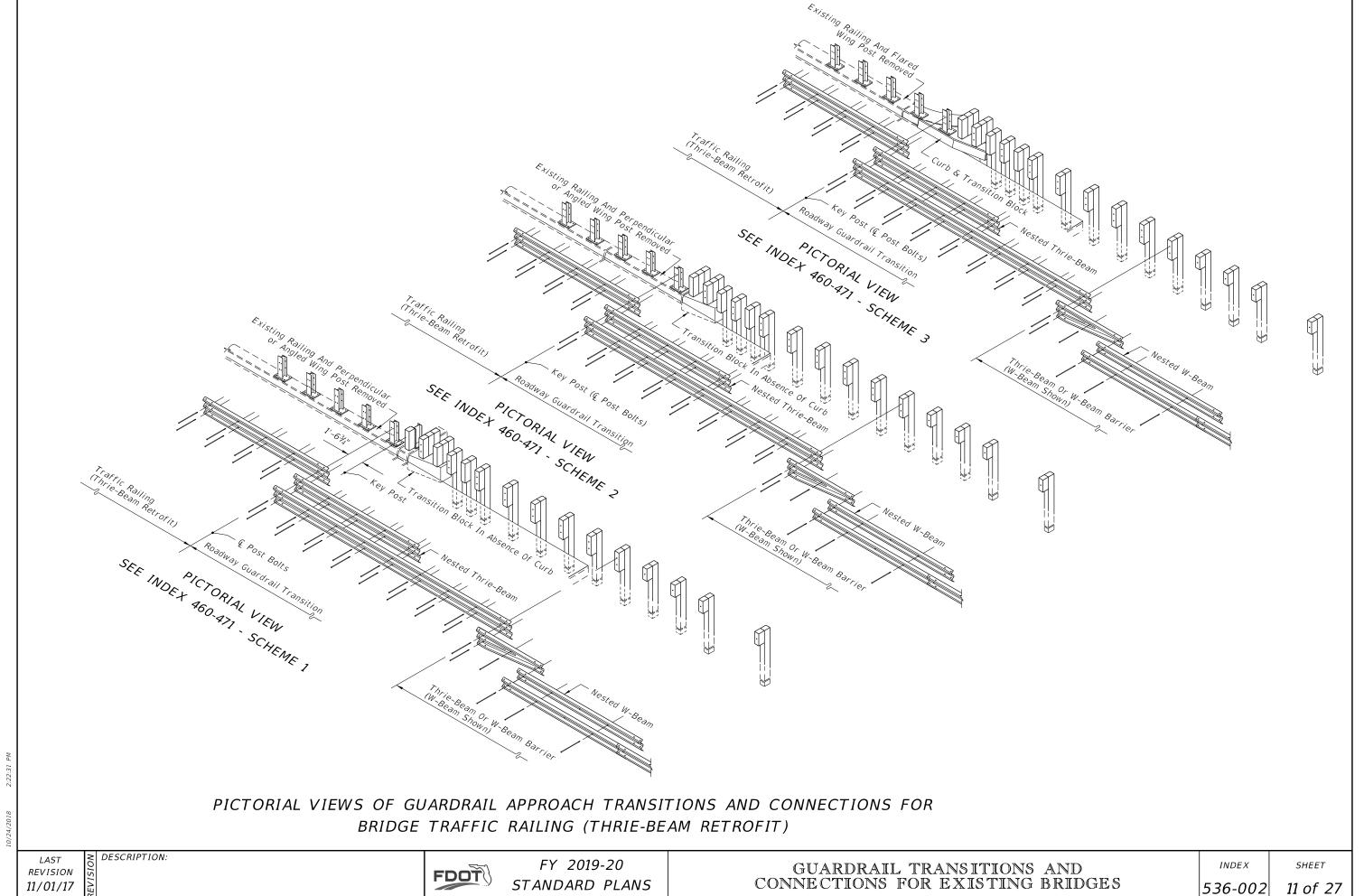
10/24/2018 2.

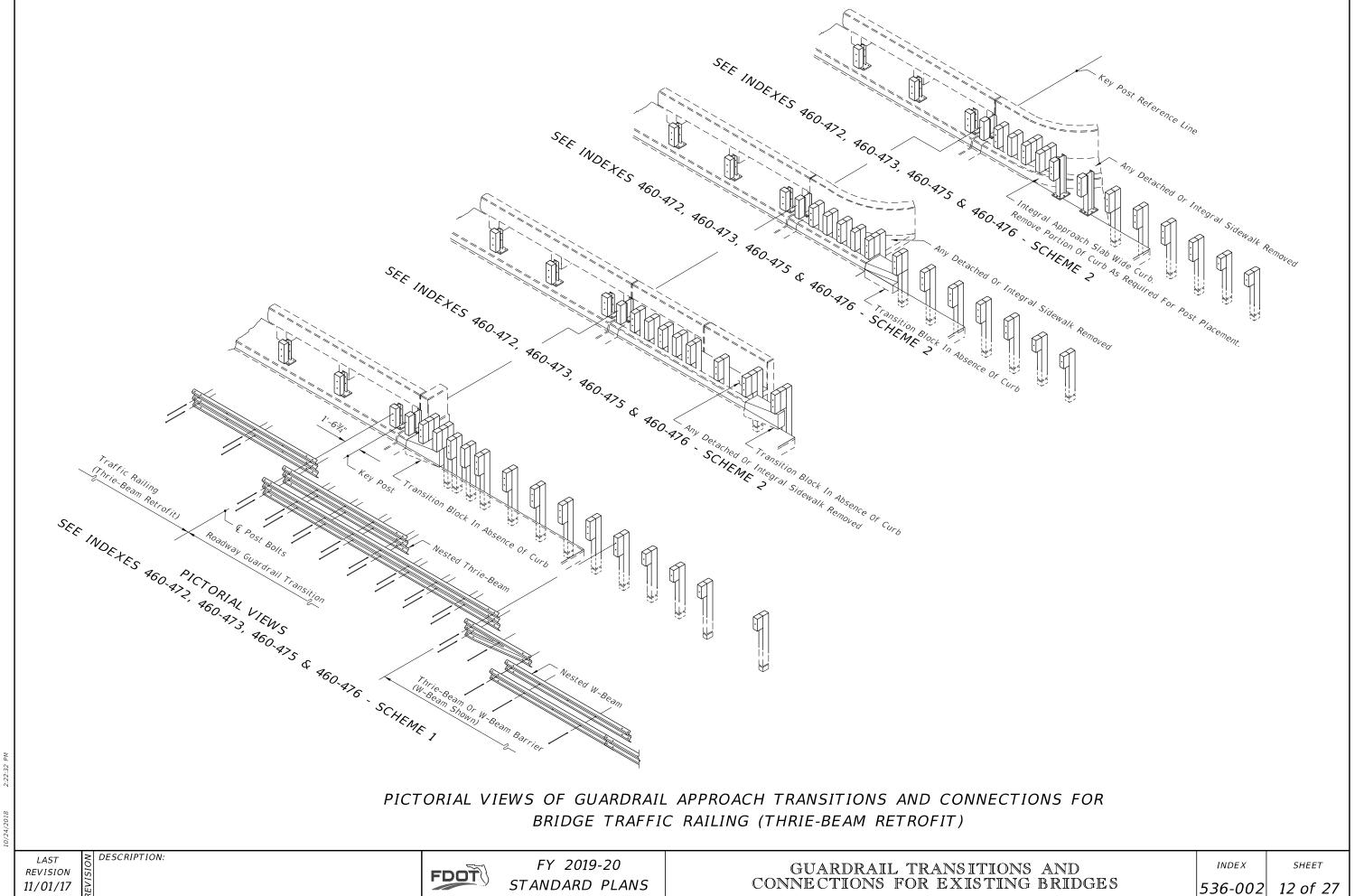
LAST REVISION 11/01/17

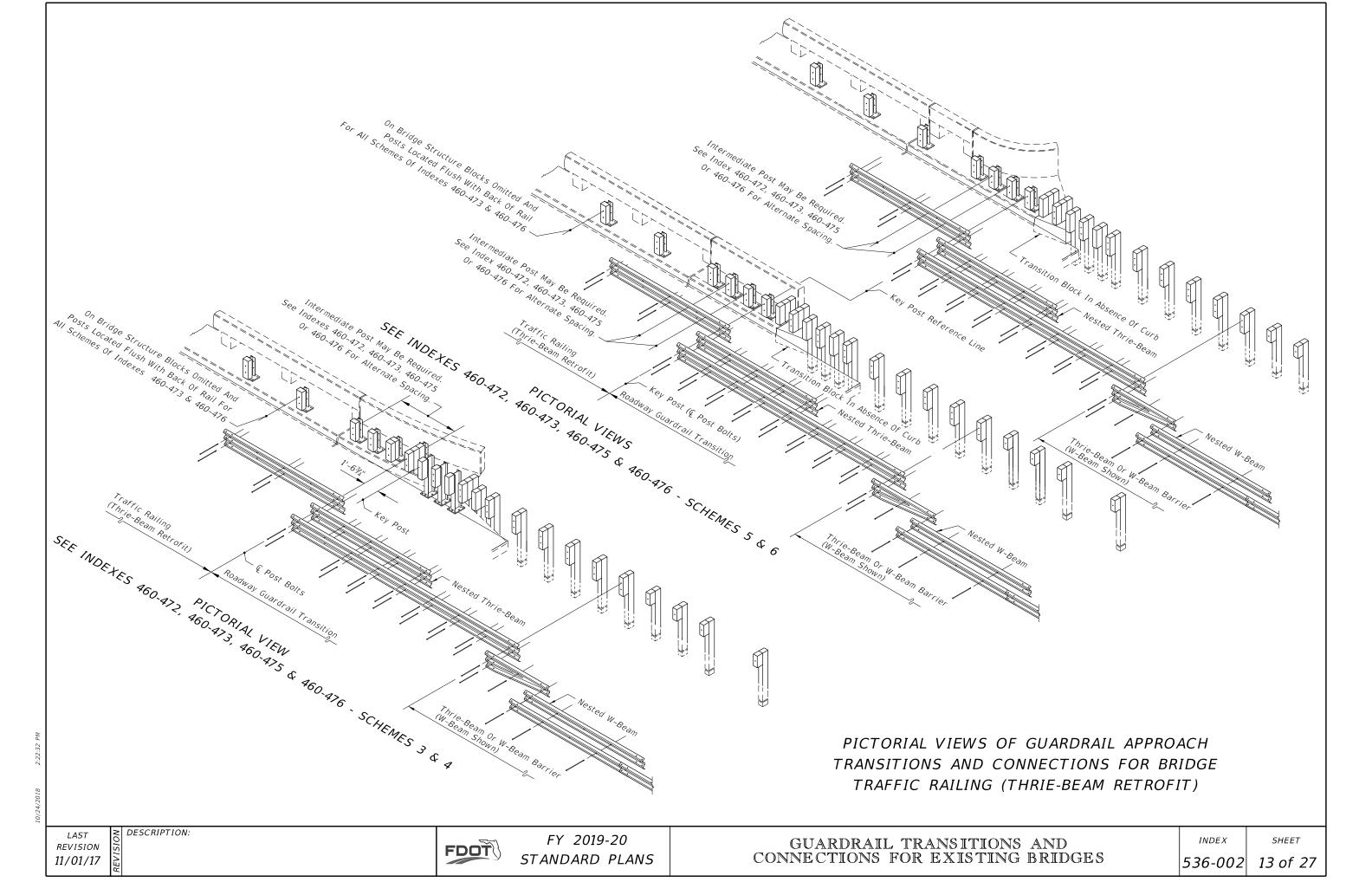
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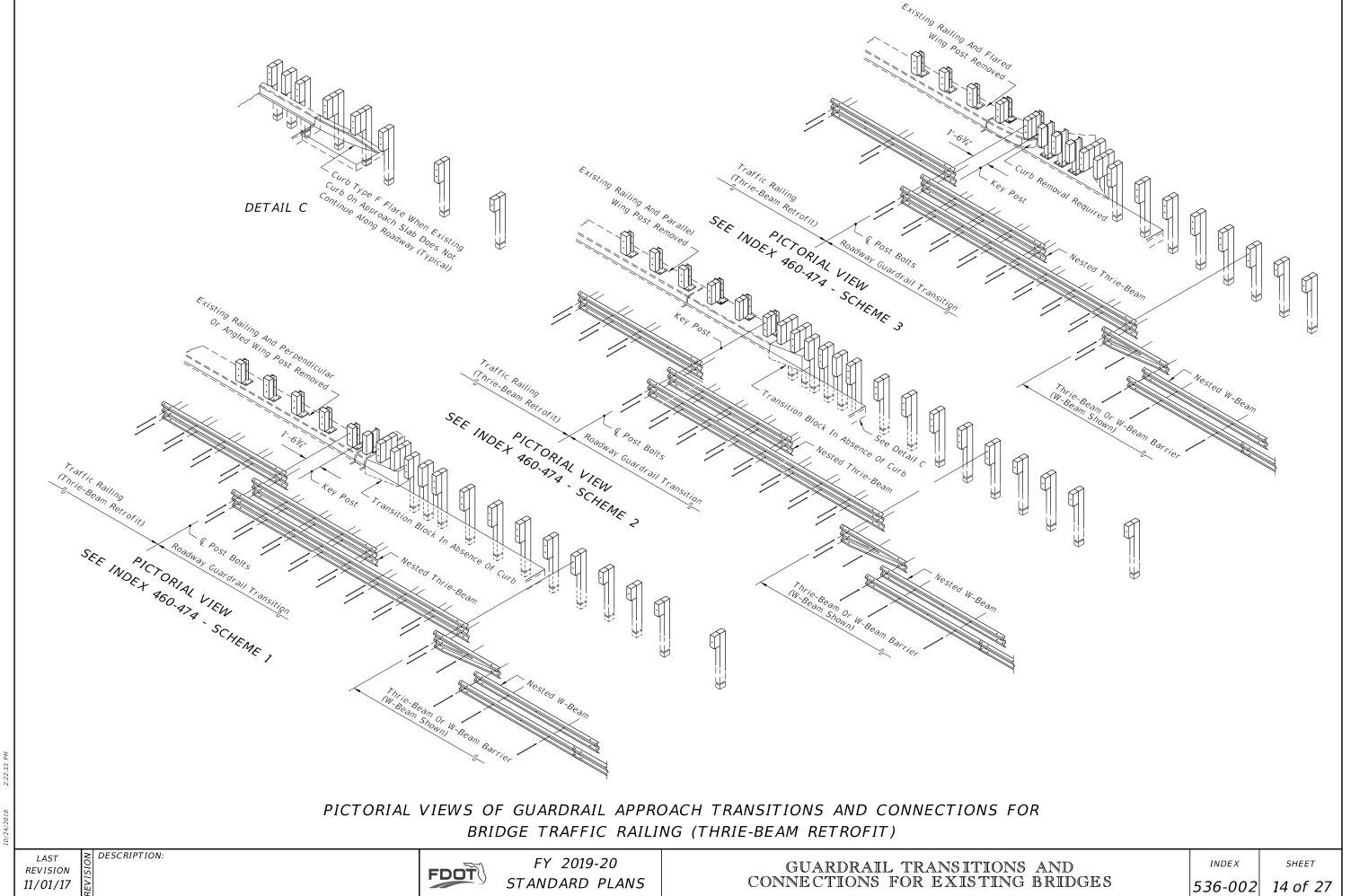
FDOT

Existing Integral Approach Slab Wide Curb.







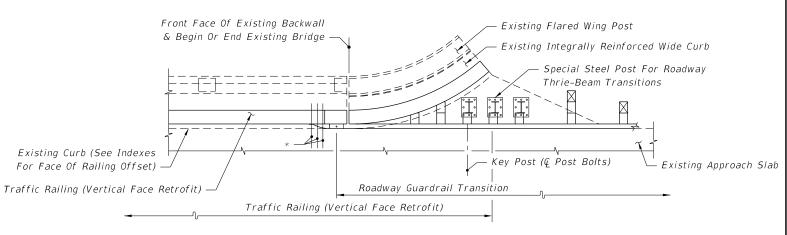


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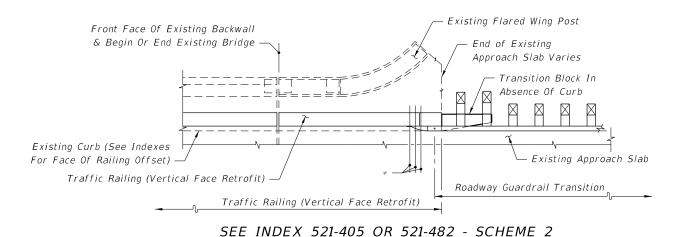
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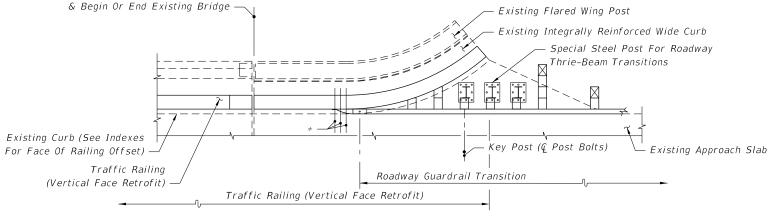
STANDARD PLANS

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SEE INDEX 521-405 OR 521-482 - SCHEME 3





SEE INDEX 521-405 OR 521-482 - SCHEME 3

*21" x 12" x $\frac{5}{8}$ " Thrie-Beam Terminal Connector Plate (Back-Up Plate), And $\frac{7}{8}$ "Ø x 12" Long HS Hex Bolts And Nuts (5 Reqd.) With $2 lac{1}{4}$ " OD Plain Round Washers Under Heads And Nuts

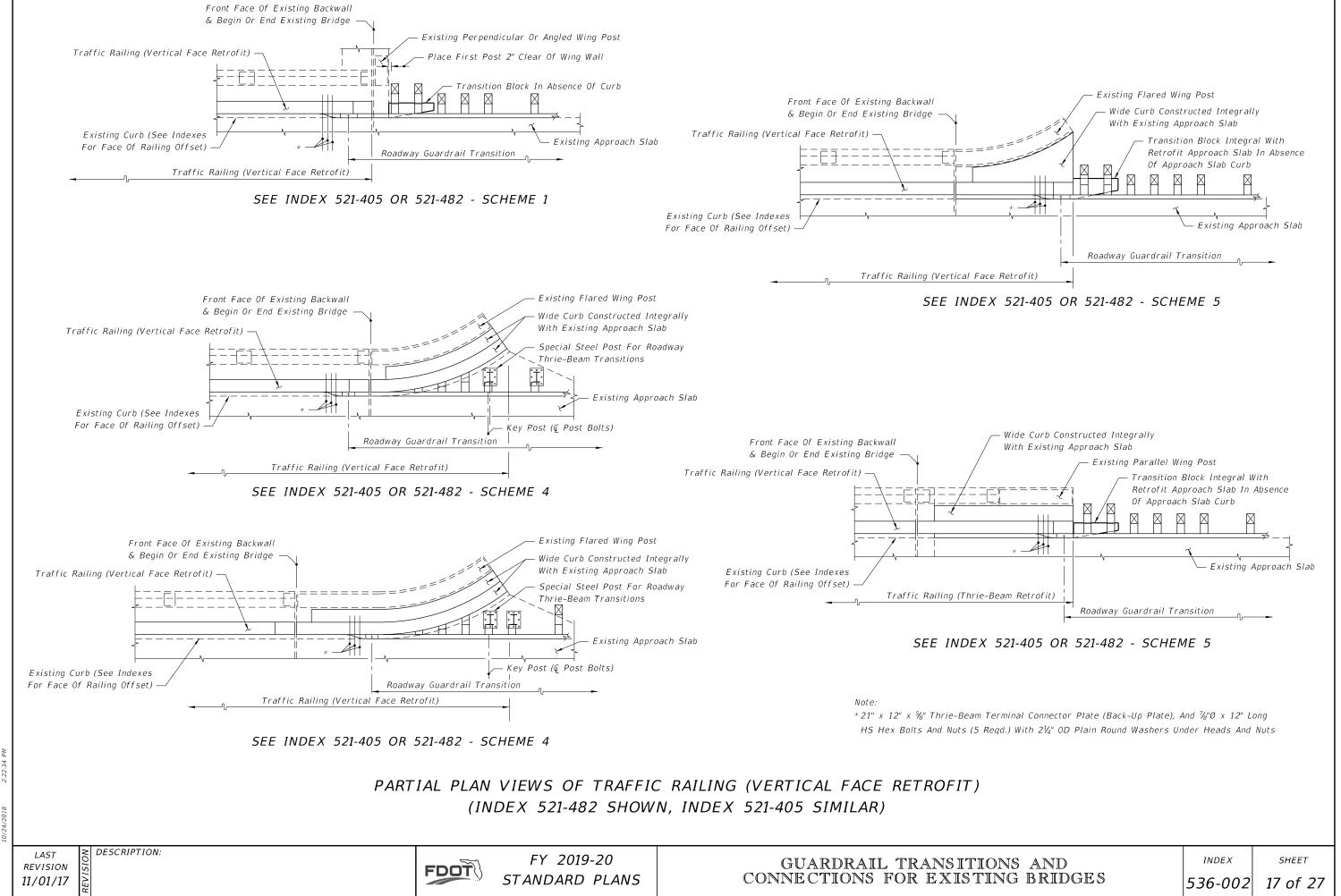
Front Face Of Existing Backwall

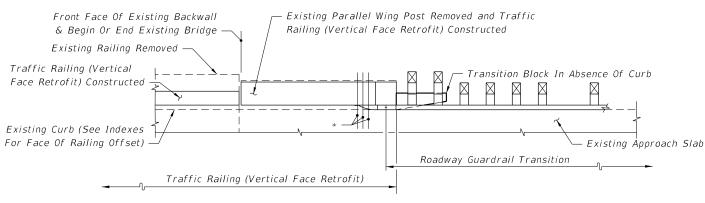
PARTIAL PLAN VIEWS OF TRAFFIC RAILING (VERTICAL FACE RETROFIT) (INDEX 521-482 SHOWN, INDEX 521-405 SIMILAR)

REVISION 11/01/17

DESCRIPTION:

FDOT





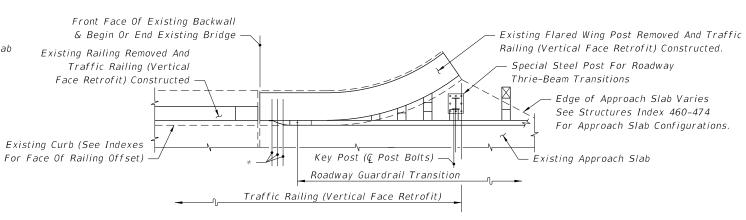
Existing Railing Removed

Traffic Railing (Vertical

Face Retrofit) Constructed

Existing Curb (See Indexes For Face Of Railing Offset)

SEE INDEX 521-483 - SCHEME 2



SEE INDEX 521-483 - SCHEME 3

*21" x 12" x %" Thrie-Beam Terminal Connector Plate (Back-Up Plate), And ¾"Ø HS Hex Bolts And Nuts (12" Long For Scheme 1 And Length To Fit For Schemes 2 And 3) (5 Reqd.) With 21/4" OD Plain Round Washers Under Heads And Nuts

PARTIAL PLAN VIEWS OF TRAFFIC RAILING (VERTICAL FACE RETROFIT)

REVISION 11/01/17

DESCRIPTION:

FDOT

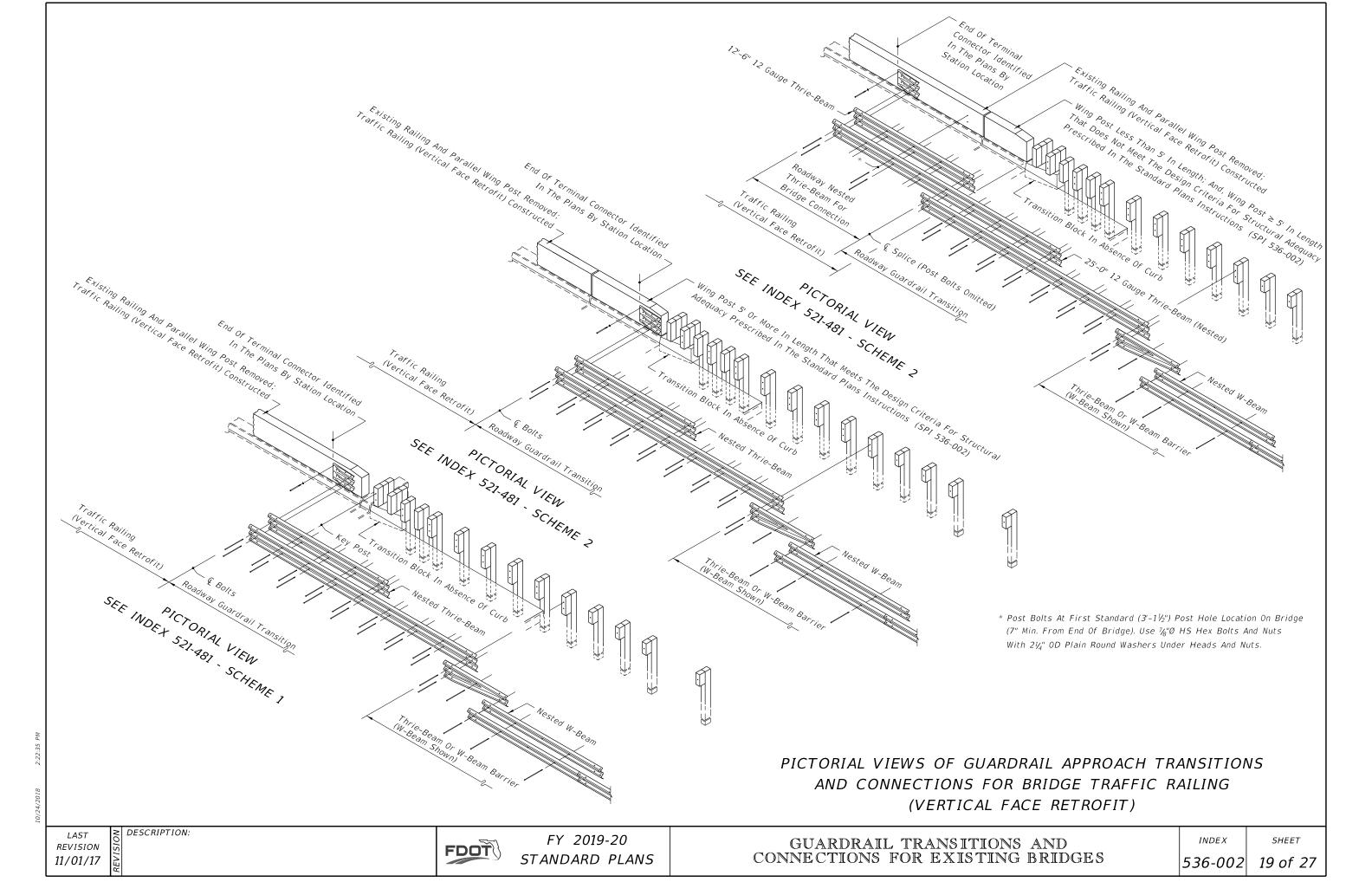
FY 2019-20 STANDARD PLANS

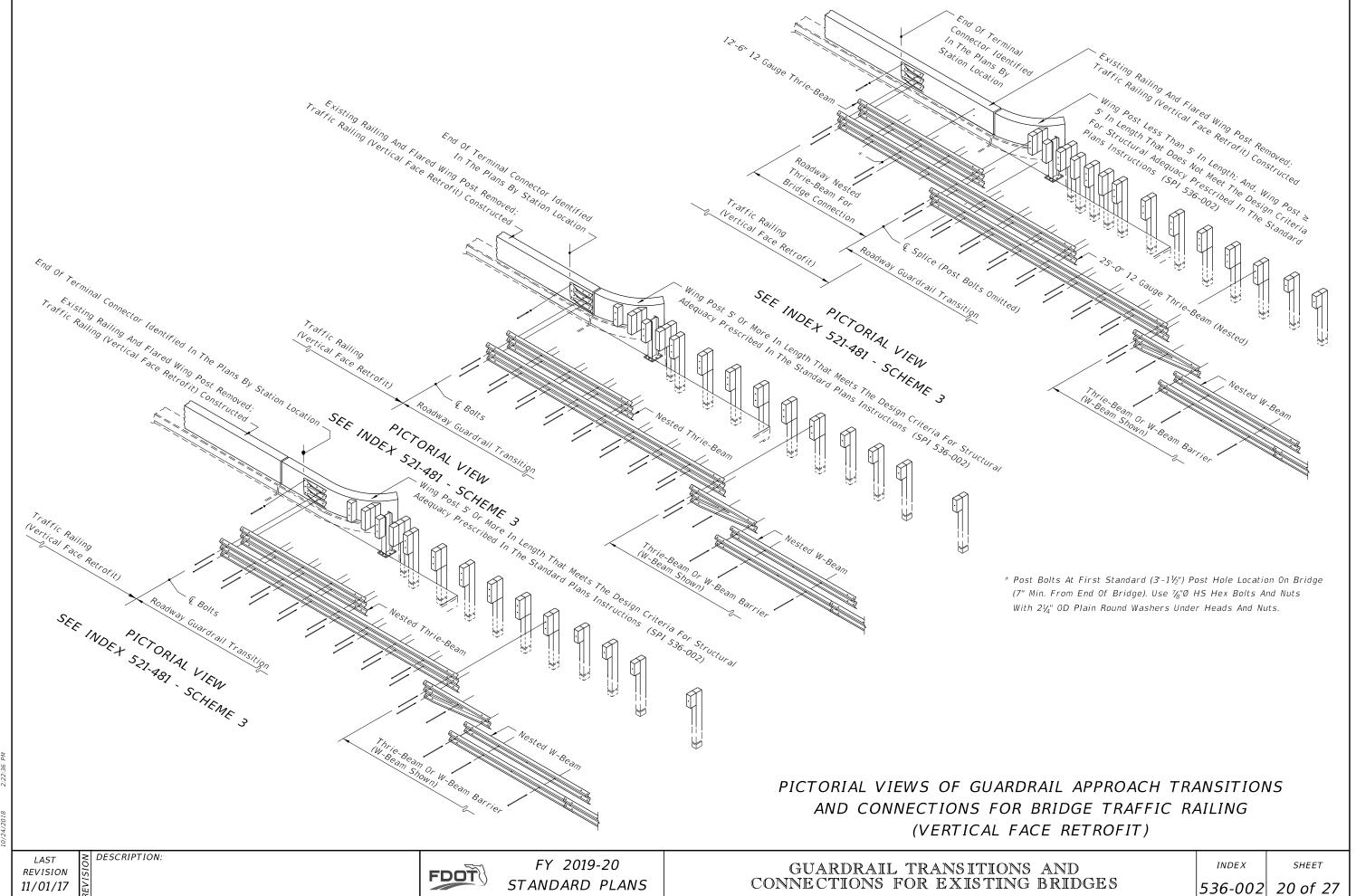
GUARDRAIL TRANSITIONS AND CONNECTIONS FOR EXISTING BRIDGES

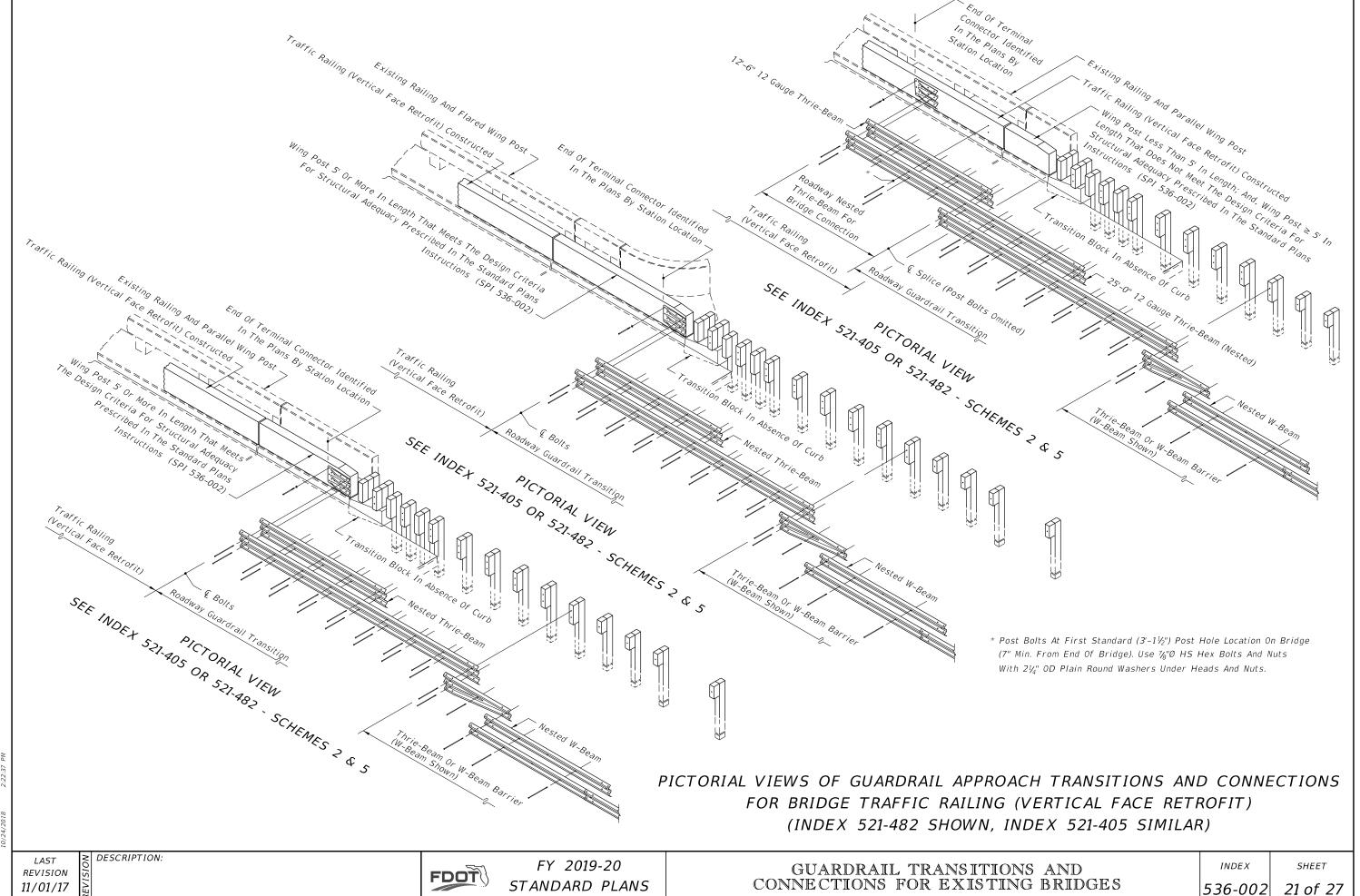
INDEX

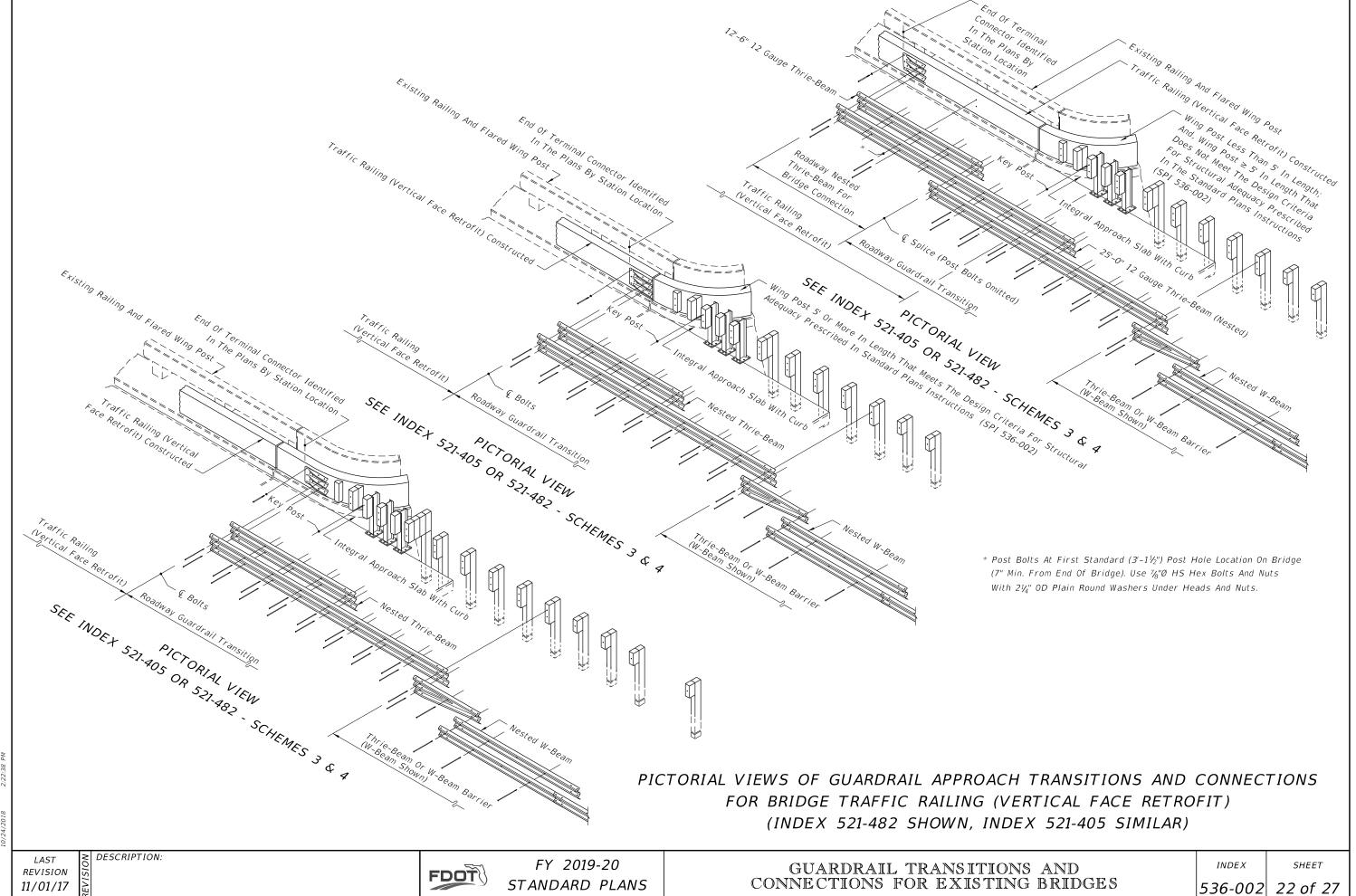
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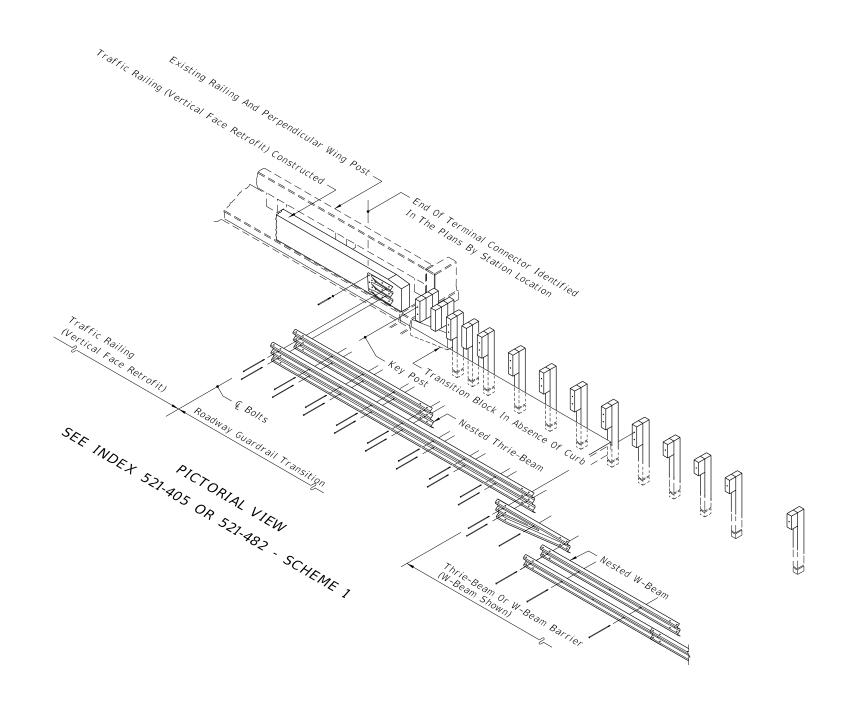
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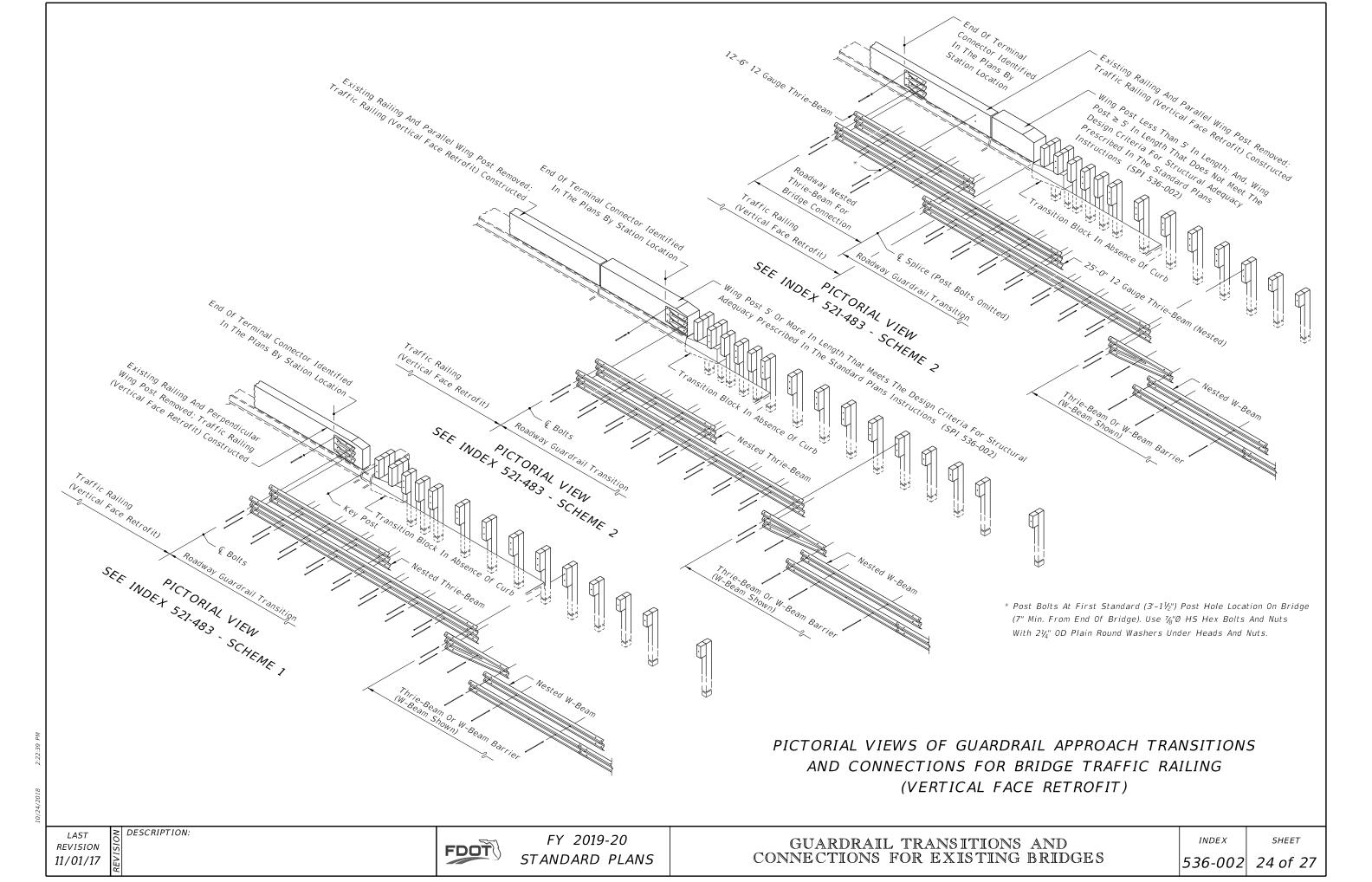


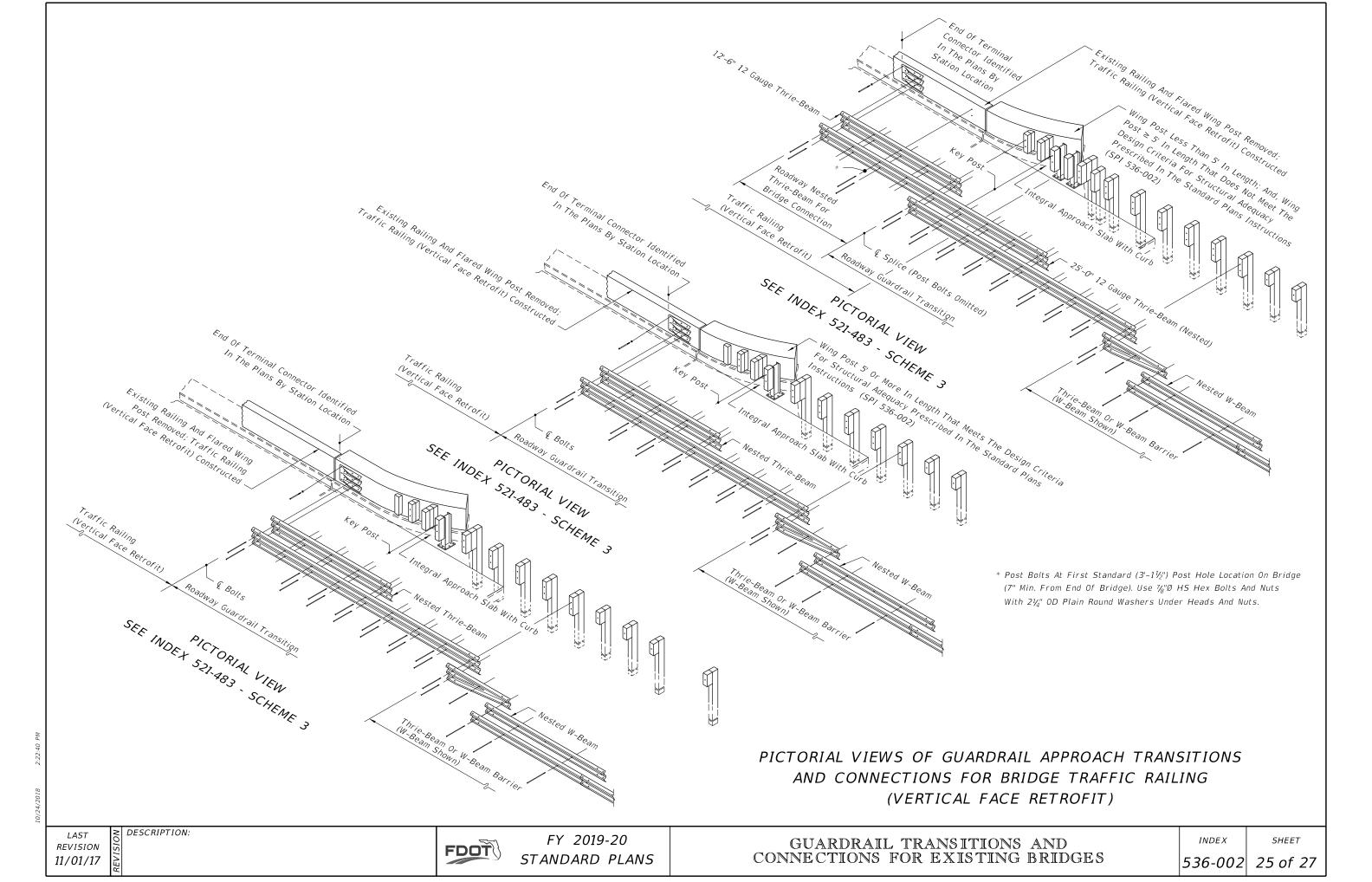


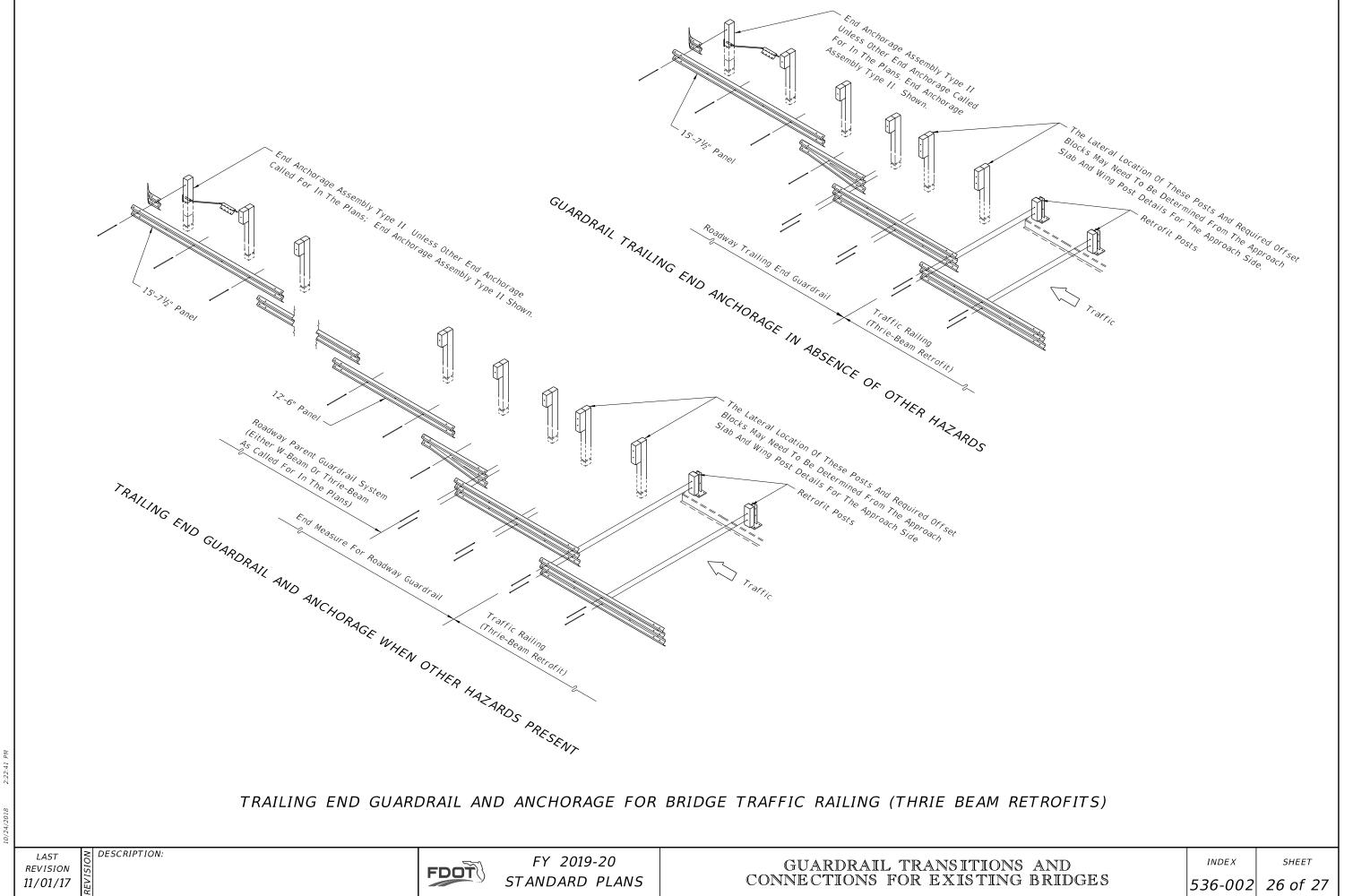
PICTORIAL VIEWS OF GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR BRIDGE TRAFFIC RAILING (VERTICAL FACE RETROFIT) (INDEX 521-482 SHOWN, INDEX 521-405 SIMILAR)

REVISION 11/01/17

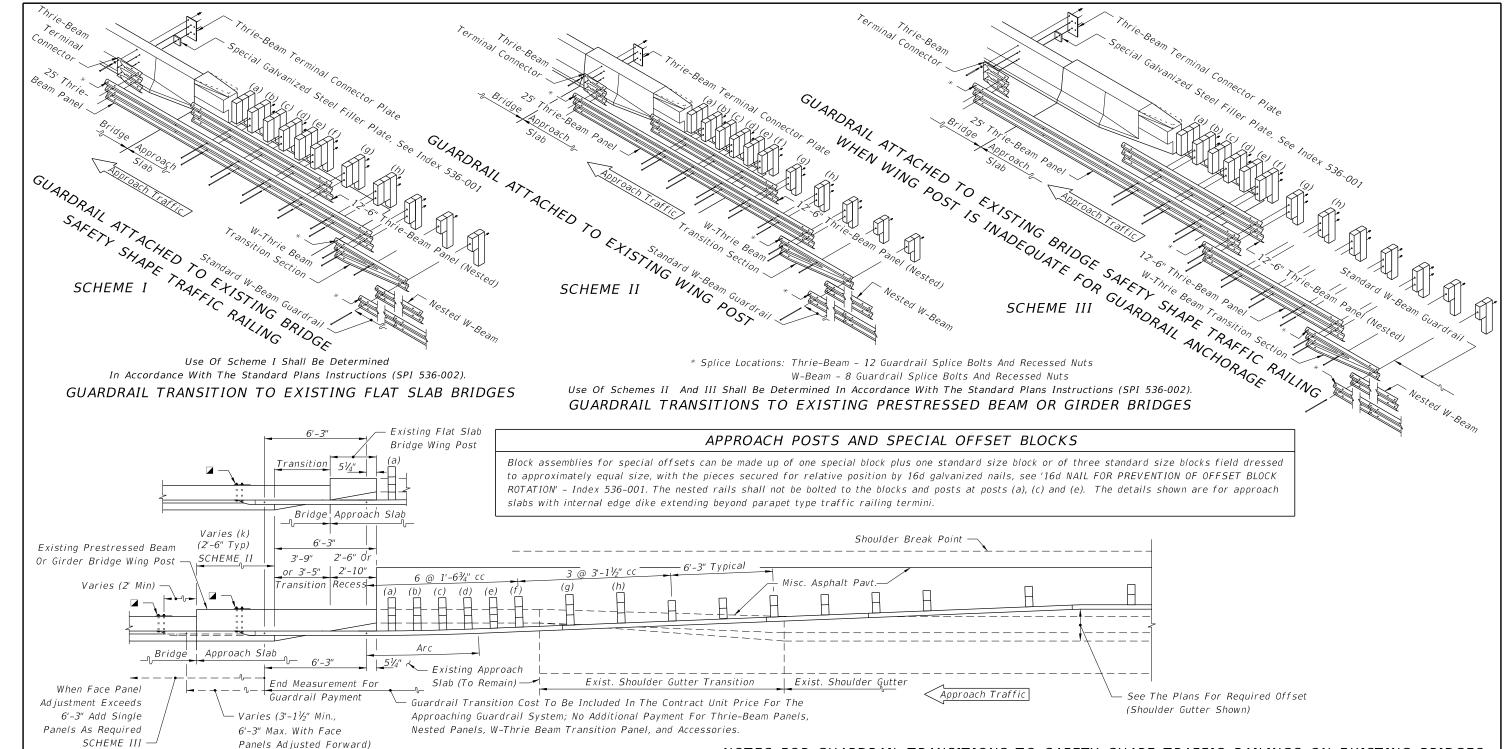
DESCRIPTION:







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☑ 21"x12"x⅙" Thrie-Beam Terminal Connector Plate (Back-Up Plate), And ⅙"Ø x 18" Long [15" Long With 3½" Min. Thread Length For Bridge Safety Shape Railing] HS Hex Bolts And Nuts (5 Reqd.) With 21/4" OD Plain Round Washers Under Heads And Nuts. [When Attaching Guardrail To Existing Wing Posts Or Bridge Rails, Care Should Be Exercised To Avoid Damaging Conduits And Their Utilities That May Be Routed Through Wing Posts Or Bridge Rails. When Conduits And Their Utilities Are Encountered, At Least Five 7/8" HS Hex Bolts Shall Be Installed In Any Of The Seven Holes Provided In The Thrie-Beam Terminal Connector.]

SCHEME III

NOTES FOR GUARDRAIL TRANSITIONS TO SAFETY SHAPE TRAFFIC RAILINGS ON EXISTING BRIDGES

- 1. When the guardrail attachment overlays the Bridge Number, Bridge Name or Date on the traffic railing, provide an aluminum sign panel with the obscured information. Attach the sign panel to the face of the traffic railing adjacent to the Thrie-Beam Terminal Connector with 1/4"0 x 1" long concrete screws or expansion anchors at each corner, as approved by the Engineer. The sign panel shall be a minimum y_{16} " thick and meet the requirements of Specification 700 with a white background and 3" tall black letters and sized appropriately to contain the information required. The cost of the sign panel shall be included in the cost of the Guardrail Bridge Anchorage Assembly
- 2. When retrofitting thrie-beam guardrail to existing wing posts or existing bridge safety shape traffic railing, attachment construction to be paid for under the contract unit price for Guardrail Bridge Anchorage Assembly, EA., and shall be full compensation for bolt hole construction, terminal connector, terminal connector plate(s) and bolts, nuts and washers.

GUARDRAIL APPROACH TRANSITIONS AND CONNECTIONS FOR EXISTING FLAT SLAB, PRESTRESSED BEAM AND GIRDER BRIDGES WITH SAFETY SHAPE TRAFFIC RAILING EXTENDING LESS THAN FULL APPROACH SLAB LENGTH

REVISION 11/01/17

DESCRIPTION:

FY 2019-20 STANDARD PLANS

PLAN

GUARDRAIL TRANSITIONS AND CONNECTIONS FOR EXISTING BRIDGES

SHEET INDEX

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