NOTES:

1. Shop Drawings are required, refer to Specification 515.

2. <u>Materials:</u>

- A. Pan Head Set Screws: Stainless Steel (SS) Type 316 or 18-8 Alloy.
- B. Base Plates and Cap Plates: ASTM A36 or ASTM A709 Grade 36
- C. Pipe Rails and Posts: ASTM A53 Grade B for standard weight pipe and ASTM A500 Grade B, C or

D or ASTM A501 for Structural Tube.

Handrail Support Bars: ASTM A36

RAILING MEMBER DIMENSIONS TABLE					
MEMBER	DESIGNATION	OUTSIDE DIMENSION	WALL THICKNESS		
Posts	2" NPS (Sch. 40)	2.375"	0.154"		
Rails	2" NPS (Sch. 40)	2.375"	0.154"		
Rail Joint/Splice Sleeves	1½" NPS (Sch. 40)	1.900"	0.145"		
Handrails Joint/Splice Sleeves	1" NPS (Sch. 40) HSS1.500x0.125	1.315" 1.500"	0.133" 0.125"		
Handrails	1½" NPS (Sch. 40)	1.900"	0.145"		
Handrail Support Bar	1" Ø Round Bar	1.000"	N/A		

D. Galvanized Steel Fasteners:

a. Hex Head Bolts: ASTM A307 Type 1 or ASTM F1554 Grade 36 b. Adhesive Anchors: ASTM F1554 Grade 36 fully threaded rods

- c. Hex Nuts: ASTM A563
- d. Flat Washers: ASTM F436
- E. Aluminum Shims: ASTM B209, Alloy 6061
- F. Bearing Pads: Plain, Fabric Reinforced, or Fabric Laminated meeting requirements of Specifications 515 and 932.

3. <u>Fabrication:</u>

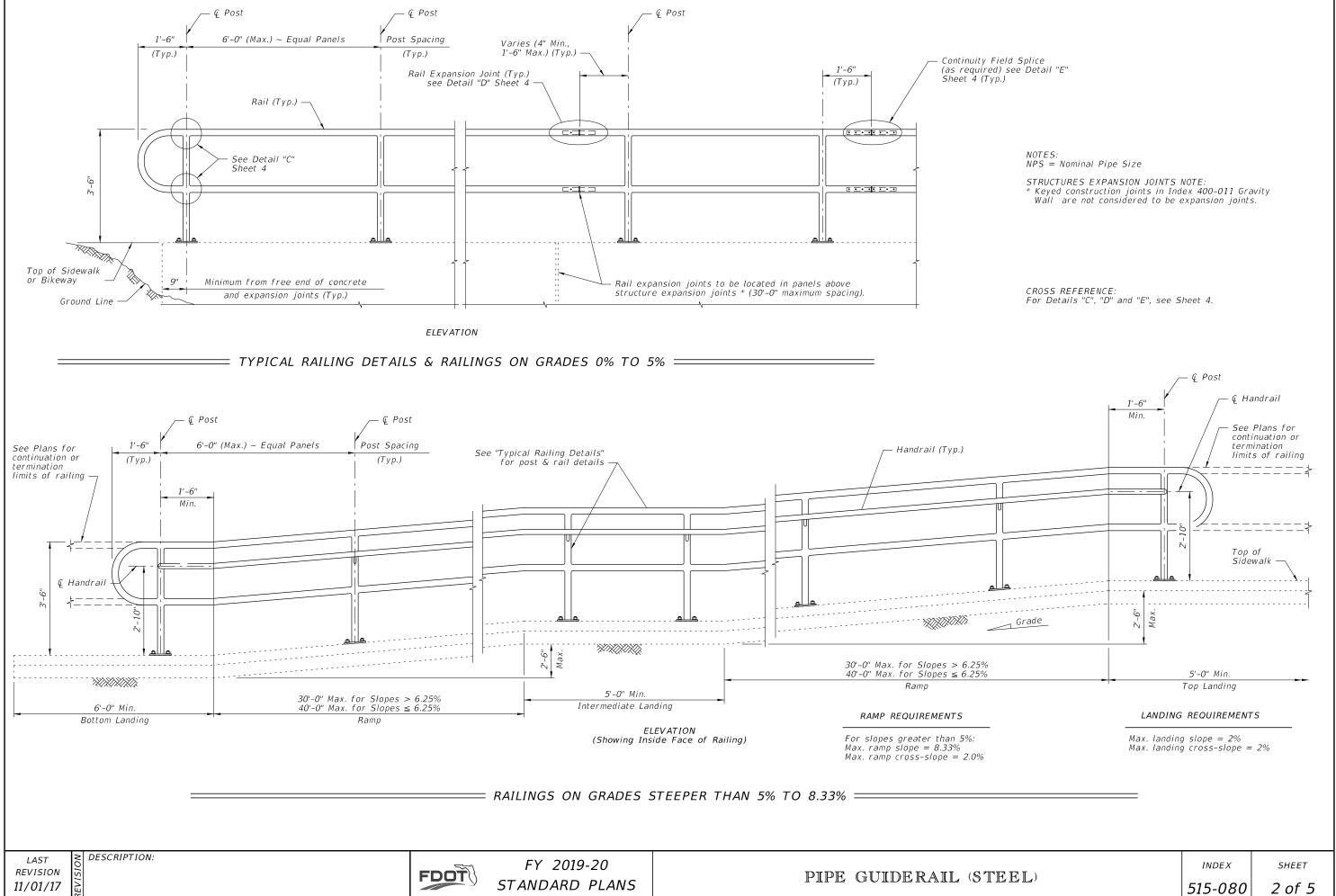
- A. Place expansion joints at a maximum of 30'-0"spacing.
- B. Field splices are similar to the expansion joint detail and may be approved by the Engineer to facilitate handling; but top rail must be continuous across a minimum of two posts.
- C. Continuity field splice (Detail "E") only use to make the railing continuous for unforeseen field adjustments
- D. Corners and changes in tangential longitudinal alignment may be made continuous with a 9"bend radius or terminated at adjoining sections with a standard end hoop when handrails are not required.
- E. For curved longitudinal alignments, shop bend the top and bottom rails and handrails to match the alignment radius.
- F. For changes in tangential longitudinal alignment greater than 45°, positioned posts a maximum of 2'-0" each side of the corner, not at the corner apex.

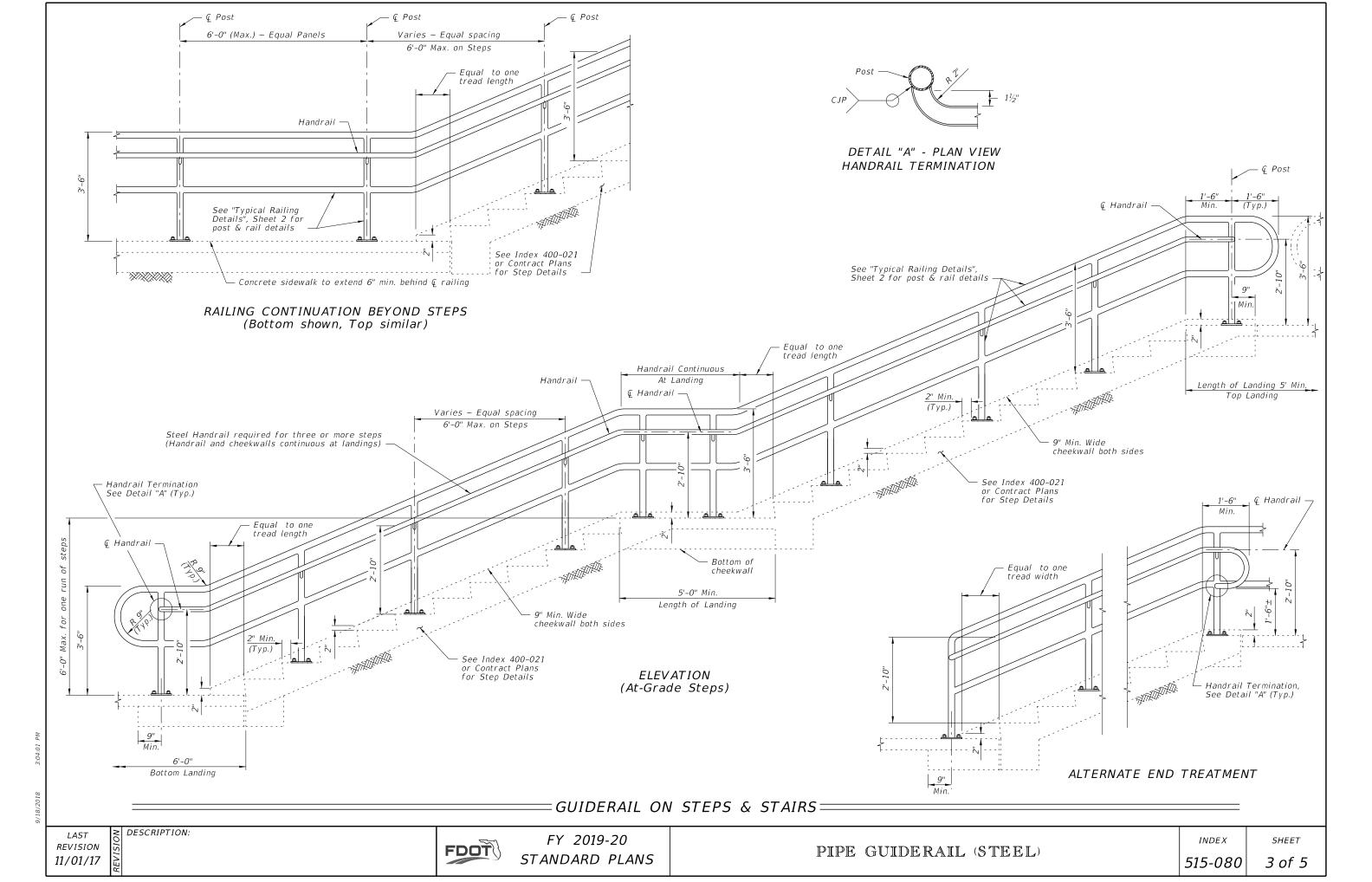
4. Handrails are required and must be continuous at landings for:

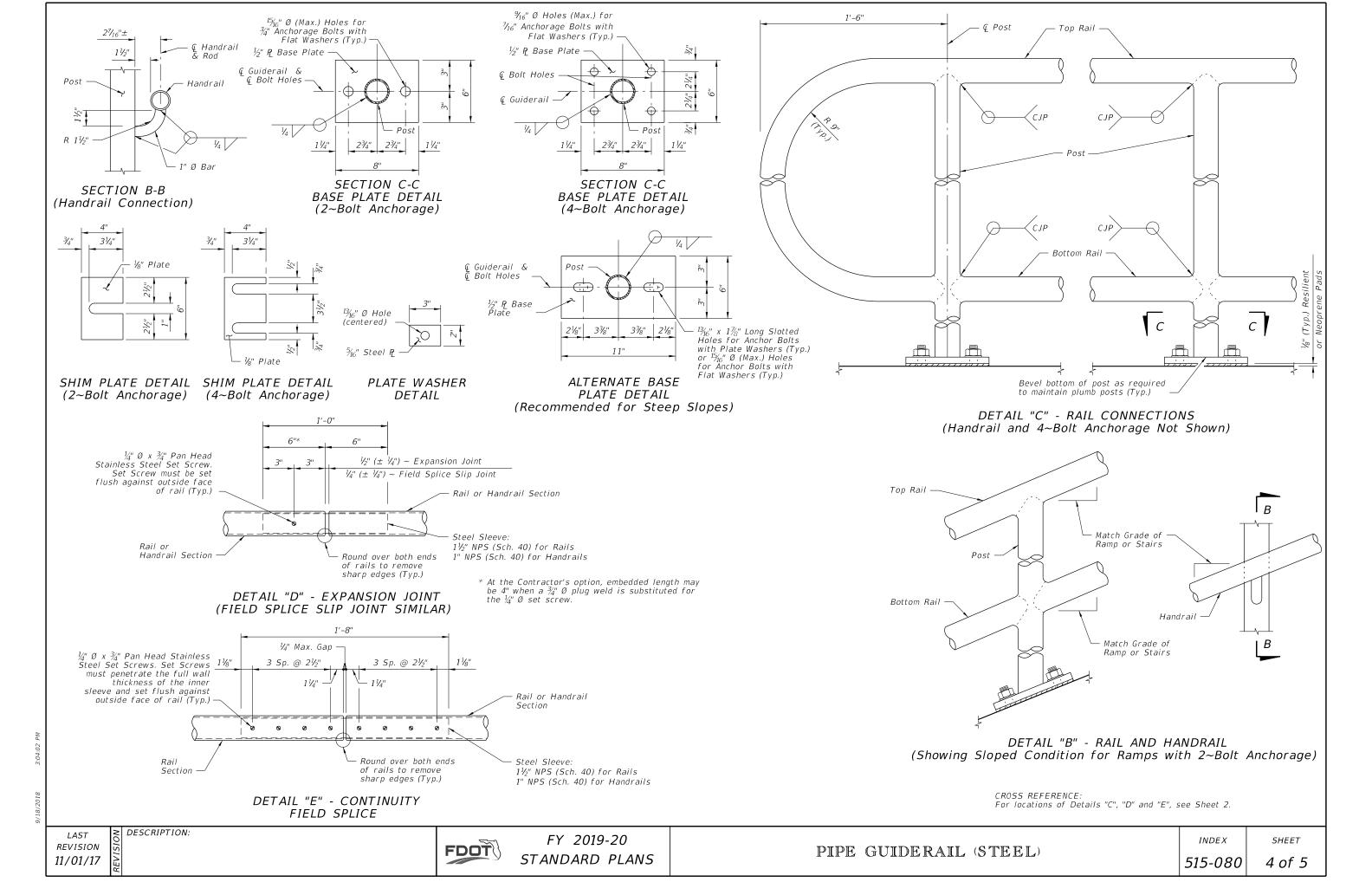
- A. Grades Steeper than 5%,
- B. Three or more steps
- 5. Cutting of reinforcing steel is permitted for adhesive anchor bolt installations.

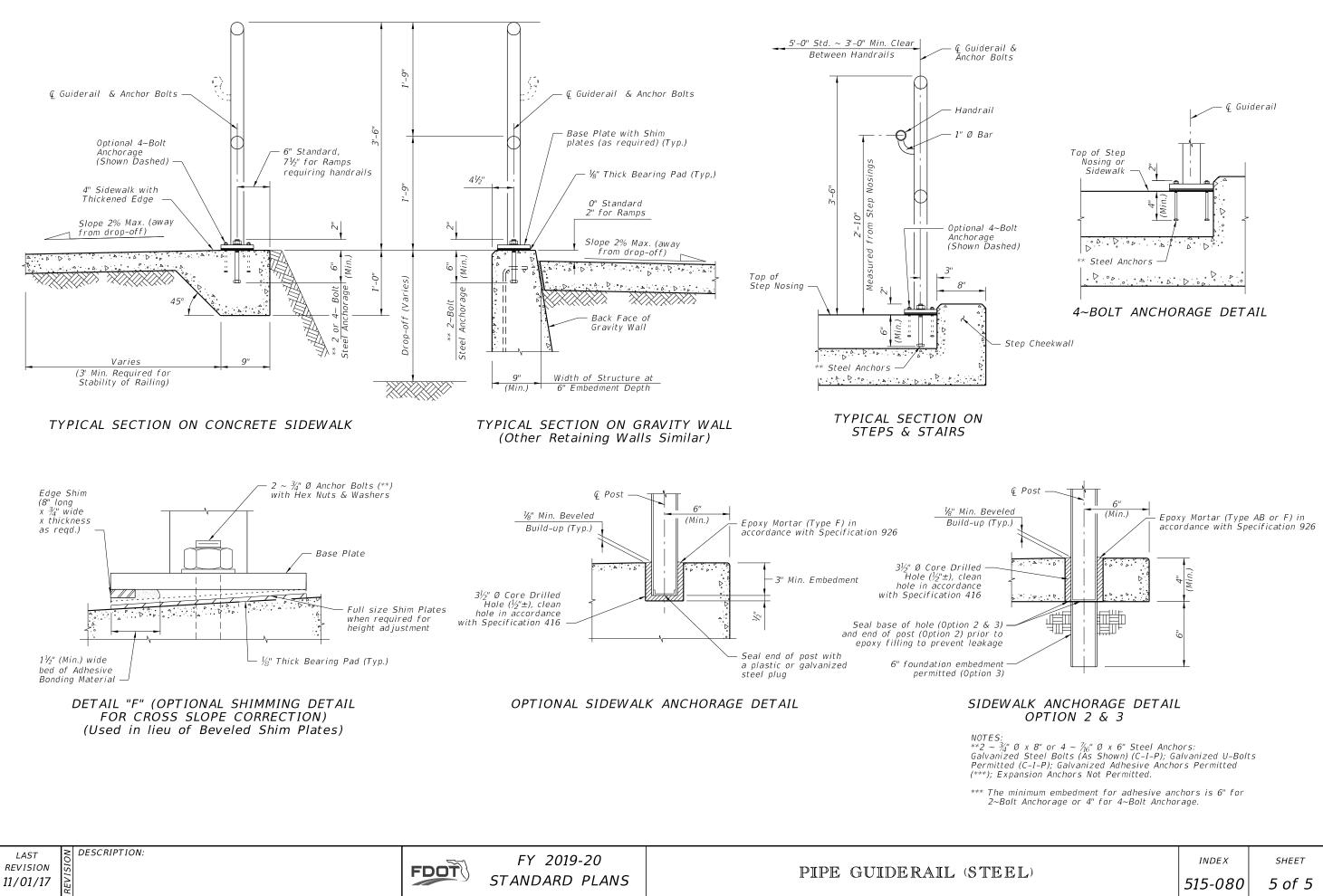


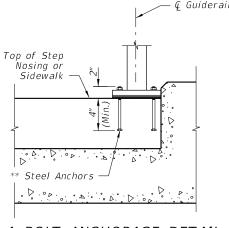
INDEX	SHEET
515-080	1 of 5

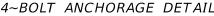












INDEX	SHEET
515-080	5 of 5