## NOTES:

1. Shop Drawings are require
2. Work with Specification 515 ,
3. Materials:
A. Pan Head Set Screws: Aluminum Alloy 2024-74 or 7075-T73 or Stainless Steel (SS) Type 316 or 18-8 Alloy
B. Base Plates and Cap Plates: ASTM B209, Alloy 6061-T6
C. Structural Pipe Tube and Bars: ASTM B221 or ASTM B429, Alloy 6061 -T6
D. End Rails $90^{\circ}$ bends and corner bends with a maximum 4 foot spacing: Alloy 6063 -T5 is permitted.

| railing member dimensions table |  |  |  |
| :---: | :---: | :---: | :---: |
| MEMBER | designation | OUTSIDE DIMENSION | WALL <br> THICKNESS |
| Posts | 2" NPS (Sch. 40) | $2.375^{\prime \prime}$ | $0.154^{\prime \prime}$ |
| Rails | 2" NPS (Sch. 40) | $2.375^{\prime \prime}$ | $0.154^{\prime \prime}$ |
| Rail Joint/Splice Sleeves | 11/2" NPS (Sch. 40) | 1.900" | $0.145^{\prime \prime}$ |
| Handrails Joint/Splice Sleeves | $\begin{aligned} & 1^{1 " N P S}(\text { Sch. } 40) \\ & 1.50 \text { ODx0.125 Wall } \\ & \hline \end{aligned}$ | $\begin{aligned} & 1.315^{\prime \prime} \\ & 1.500^{\prime \prime} \end{aligned}$ | $\begin{aligned} & 0.133^{\prime \prime} \\ & 0.125^{\prime \prime} \\ & \hline \end{aligned}$ |
| Handrails | 11/2" NPS (Sch. 40) | 1.900" | $0.145^{\prime \prime}$ |
| Handrail Support Bar | $1^{\prime \prime} \varnothing$ Round Bar | $1.000^{\prime \prime}$ | N/A |

E. Galvanized Steel Fasteners:
a. Hex Head Bolts: ATM A 307 Type 1 or ASTM F1554 Grade 36
ar a. Hex Head Bolts: ASTM A
b. Ad hesive Anchors: ASTM
C. Hex Nuts: ASTM A563
d. Flat Washers: ASTM F436
F. Aluminum Shims: ASTM B209, Alloy 6061
G. Bearing Pads: Plain, Fabric Reinforced, or Fabric Laminated meeting requirements of Specifications $515 \& 932$.
4. Fabrication:
A. Place expansion joints at a maximum of $30^{\circ}-0^{\prime \prime}$ spacing
handling; but top rail must the exntinuous acion joint detall and may be approved by the Engineer to facilitate
handling; but top rail must be continuous across a minimum of two posts
C. Corners and changes in tangential onng use to make the railing continuous for unforeseen field adjustments
Diligment may be made continuous with a 9 " bend radius or

E. For chrved longituainal alignments, shop bend top and bottom rails and handrails to match the alignment radius
F. For hanges in tangential longitudinal alignment greater than 45', position posts a maximum of $2^{\prime-0.0}$ each side

Handrails are requird
A. Grades Steeper than $5 \%$
B. Three or more steps
6. Cutting of reinforcing steel is permitted for post installed anchor bolts.


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Continuity Field Splice "E
Cas required), se
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NOTES: $\quad$ NPS $\stackrel{\text { Nominal Pipe Size }}{ }$
structures expansion joints note: Keyed construction joints in Index $400-011$ Gravity
Wall are not considered to be expansion joints.

CROSS REFERENCE:
For Details "C", "D" and "E", see Sheet 4.
elevation
TYPICAL RAILING DETAILS \& RAILINGS ON GRADES 0\% TO 5\% $\qquad$
 continuation
or termination
orimits of railing or termination
imits of railing

See "Typical Railing Details"
for post \& rail details

$5^{\prime}-0^{\prime \prime}$ Min.
ELEVATION
(Showing Inside Face of Railing)


RAILINGS ON GRADES STEEPER THAN 5\% TO 8.33\% $=$

| FDOTY | $\begin{gathered} \text { FY 2019-20 } \\ \text { STANDARD PLANS } \end{gathered}$ | PIPE GUIDERAIL (ALUMINUM) | $\begin{gathered} \text { INDEX } \\ 515-070 \end{gathered}$ |  |
| :---: | :---: | :---: | :---: | :---: |



RAILING CONTINUATION BEYOND STEPS (Bottom shown, Top similar)

| $\begin{gathered} \hline \text { LAST } \\ \text { REVISION } \\ 11 / 01 / 17 \end{gathered}$ |  |  | $\begin{gathered} \text { FY 2019-20 } \\ \text { STANDARD PLANS } \end{gathered}$ | PIPE GUIDE RAIL (ALUMINUM) | $\begin{gathered} \text { INDEX } \\ 515-070 \end{gathered}$ | SHEET <br> 3 of 5 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |




TYPICAL SECTION ON CONCRETE SIDEWALK


DETAIL "F" (OPTIONAL SHIMMING DETAIL FOR CROSS SLOPE CORRECTION) (Used in lieu of Beveled Shim Plates)

TYPICAL SECTION ON GRAVITY WALL Other Retaining Walls Similar)

TYPICAL SECTION ON STEPS \& STAIRS



SIDEWALK ANCHORAGE DETAIL OPTION 1
foundation embedment
permitted ( Option
SIDEWALK ANCHORAGE DETAIL OPTION 2 \& 3
NOTES: $2 \sim 3 /^{\prime \prime} \varnothing \times 8^{\prime \prime}$ or $4 \sim \sim^{7 / 16^{\prime \prime}} \varnothing \times 6^{\prime \prime}$ Steel Anchors: Galvanized Steel Bolts (As Shown) (CI-I) : Galvanized U-Bolts
Permitted (C-I-P); Galvanized Adhesive Anchors Permitted
$* * * \begin{aligned} & \text { The minimum embedment for Adhesive Anchors is } \\ & \text { 2~Bolt Anchorage or for } \\ & 4^{\prime \prime} \text { for } \\ & 4 \sim \text { Bolt Anchorage. }\end{aligned}$


