DESCRIPTION:
This Index includes details for six types of piles with two thicknesses. Types "A" are prestressed concrete construction with CFRP or HSSS strands. Types "B1", "B2", "C1" and "C2" piles (corner piles) are reinforced concrete construction. Manufacture, cure and install Sheet Piles in accordance with the requirements of the contract documents.

MATERIALS: (for materials not listed refer to the Specifications)

CONCRETE
Class: V (Special)
Unit weight: 145 pcf
Modulus of Elasticity: Based on the use of Florida limerock aggregate concrete

PRESTRESSING STRAND
Stainless Steel: Prestressing steel shall be seven-wire HSSS, UNS S32205 (Type 2205) or UNS S31803 strand, meeting the requirements of Specification Section 933.
Carbon FRP: Prestressing strand shall be CFRP strand, meeting the requirements of Specification Section 933

DESIGN PARAMETERS:
Type "A"
Concrete Compressive Strength at release of prestressing: 4000 psi minimum
Uniform compression after prestressing losses: 700 psi minimum
Pick-up, Storage and Transportation: 450 psi tension with 1.5 times pile self weight for single-point pick-up at f'c ≥ 6000 psi
Types "B1", "B2", "C1" & "C2"
Pick-up, Storage and Transportation: Minimum compressive strength f'c ≥ 4000 psi required for two-point pick-up; f'c ≥ 6000 psi for single-point pick-up.

PLASTIC FILTER FABRIC:
The plastic filter fabric shall extend to the bottom of the "X" dimension.

PILE PICK-UP AND HANDLING:
Two-point pick-up for lifting out of forms & two-point support for storage & transportation. Single-point pick-up for installation only.

PILE FIT-UP:
The 2'-6" Sheet Pile dimension is nominal. This dimension may be shortened by the Manufacturer up to 1/2" to allow for Sheet Pile fit-up in its final position. Minimum Sheet Pile width is 2'-5 1/2". No changes shall be made to the tongues or grooves.
11° Slope is to this point

Slope only on tongue side

Bars A3

Bars A2

Bars A1

Bars S3

Bars S4

Bars S5

Bars S1

Bars S2

Bars A4

Bars A1 or A4

BAR BENDING DIAGRAMS

STIRRUP DIMENSIONS (T = 10")

<table>
<thead>
<tr>
<th>Ø</th>
<th>BAR MARK</th>
<th>R1</th>
<th>R2</th>
<th>R3</th>
<th>R4</th>
<th>R5</th>
<th>R6</th>
<th>R7</th>
<th>R8</th>
</tr>
</thead>
<tbody>
<tr>
<td>30'</td>
<td>S1</td>
<td>11°</td>
<td>1°</td>
<td>1°</td>
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<td>1°</td>
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<td>S2</td>
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<td>S3</td>
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<tr>
<td></td>
<td>S4</td>
<td>11°</td>
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STIRRUP DIMENSIONS (T = 12")

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<th>R4</th>
<th>R5</th>
<th>R6</th>
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<tbody>
<tr>
<td>30'</td>
<td>S1</td>
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<td>S2</td>
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<td>S4</td>
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ELEVATION

(TYPE "B1" PILE SHOWN, TYPE "B2" PILE OPPOSITE HAND)

BAR BENDING DIAGRAMS

STIRRUP DIMENSIONS (T = 10")

<table>
<thead>
<tr>
<th>Ø</th>
<th>BAR MARK</th>
<th>R1</th>
<th>R2</th>
<th>R3</th>
<th>R4</th>
<th>R5</th>
<th>R6</th>
<th>R7</th>
<th>R8</th>
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<td>S2</td>
<td>11°</td>
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<td>S4</td>
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STIRRUP DIMENSIONS (T = 12")

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<th>R5</th>
<th>R6</th>
<th>R7</th>
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<tbody>
<tr>
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<td>S2</td>
<td>11°</td>
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<td>S3</td>
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<td>1°</td>
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<tr>
<td></td>
<td>S4</td>
<td>11°</td>
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</tbody>
</table>

DETAIL "D"

(TYPE "B1" PILE SHOWN, TYPE "B2" PILE OPPOSITE HAND)

NOTES:
1. This drawing includes details for precast concrete corner piles for 10" and 12" thick sheet pile systems. The details apply equally to both thicknesses.
2. The bar configurations shown in Sections A-A and B-B shall be used for Ø angles between 15° and 75°. For Ø angles not shown, the reinforcing bar dimensions may be interpolated or extrapolated from the stirrup dimensions shown.
3. Bar dimensions are cut-out-out.
4. Bars A1 are GFRP #4 and Bars A2 are GFRP #4.
5. Values for Stirrup Dimensions are shown for Ø equal to 30°, 45° and 60° only.
6. Bars S are fabricated as a 3 piece stirrup with a minimum lap length of 8", as shown in Bar Bending Diagrams, or a single closed bar (hoop) when approved by the Engineer.
7. If Type "B1" or "B2" pile is used as a Starter Pile, show tongue on both sides of pile from Dim X down. Show dimensions for Bars S3, S4 and S5 in shop drawings.
8. If tongue must be on the opposite side from that shown all dimensions and Bars A1, S1, S2 and S4 will be the same but opposite hand.
9. For Dimensions L, X and Angle Ø, see Sheet Pile Data Table in Structures Plans.

TYPE "B1" AND "B2" - VARIABLE ANGLE CORNER PILE

PRECAST CONCRETE SHEET PILE WALL
(CFRP/GFRP & HSS/GFRP)

INDEX 455-440

3 of 4
**Note:** All bar dimensions are out-to-out.

1. Bars A are GFRP #8 and Bars S are GFRP #4.
2. This drawing includes information for precast Corner Piles for 10" and 12" thick Sheet Pile systems. The details apply to both thicknesses but the bar configurations change slightly according to the thickness values used.
3. If Type "C1" or "C2" pile is used as a Starter Pile show tongue on both sides of pile from Dim. X down. Show dimensions for Bars S2, S3, S4 & S5 in shop drawings.
4. At the Contractor's option Bars S may be fabricated as a 2 piece or 3 piece bar with a minimum lap length of 8", as shown in Bar Bending Diagrams, or as a single closed bar (hoop) when approved by the Engineer.
5. If tongue must be on opposite side (Groove Side) from that shown, all dimensions and reinforcement shall follow the corresponding Tongue or Groove side.
6. For Dimensions L and X see Sheet Pile Data Table in Structures Plans.

**SECTION A-A**

**SECTION B-B**

**SECTION D-D (T=10")**

**SECTION D-D (T=12")**

**STIRRUP DIMENSIONS**

<table>
<thead>
<tr>
<th>T (in.)</th>
<th>10</th>
<th>12</th>
</tr>
</thead>
<tbody>
<tr>
<td>Y (in.)</td>
<td>3/8&quot;</td>
<td>3/8&quot;</td>
</tr>
<tr>
<td>Z (in.)</td>
<td>3</td>
<td>4</td>
</tr>
</tbody>
</table>

**STIRRUPS S**

(2 - Piece)

<table>
<thead>
<tr>
<th>T (in.)</th>
<th>10</th>
<th>12</th>
</tr>
</thead>
</table>
| S1 | 7" | 9"
| S2 | 7" | 9"
| S3 | 6" | 8"
| S4 | 5 1/2" | 7"
| S5 | 4 1/2" | 6"

(3 - Piece)

<table>
<thead>
<tr>
<th>T (in.)</th>
<th>10</th>
<th>12</th>
</tr>
</thead>
</table>
| S1 | 9" | 9"
| S2 | 9" | 9"
| S3 | 6" | 6"
| S4 | 5 1/2" | 5 1/2"
| S5 | 4 1/2" | 4 1/2"

**SHEET PILE DIMENSIONS**

<table>
<thead>
<tr>
<th>T (in.)</th>
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<th>12</th>
</tr>
</thead>
<tbody>
<tr>
<td>Y (in.)</td>
<td>3/8&quot;</td>
<td>3/8&quot;</td>
</tr>
<tr>
<td>Z (in.)</td>
<td>3</td>
<td>4</td>
</tr>
</tbody>
</table>

**BARS A**

<table>
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<tr>
<th>T (in.)</th>
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<th>12</th>
</tr>
</thead>
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<tr>
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<td>1&quot;-0&quot;</td>
<td>1&quot;-0&quot;</td>
</tr>
<tr>
<td>1&quot;-3&quot;</td>
<td>1&quot;-3&quot;</td>
<td>1&quot;-3&quot;</td>
</tr>
</tbody>
</table>

**NOTES:**

1. All bar dimensions are out-to-out.
2. Bars A are GFRP #8 and Bars S are GFRP #4.
3. If Type "C1" or "C2" pile is used as a Starter Pile show tongue on both sides of pile from Dim. X down. Show dimensions for Bars S2, S3, S4 & S5 in shop drawings.
4. At the Contractor's option Bars S may be fabricated as a 2 piece or 3 piece bar with a minimum lap length of 8", as shown in Bar Bending Diagrams, or as a single closed bar (hoop) when approved by the Engineer.
5. If tongue must be on opposite side (Groove Side) from that shown, all dimensions and reinforcement shall follow the corresponding Tongue or Groove side.
6. For Dimensions L and X see Sheet Pile Data Table in Structures Plans.

**TYPE "C1" AND "C2" - RIGHT ANGLE CORNER PILE**