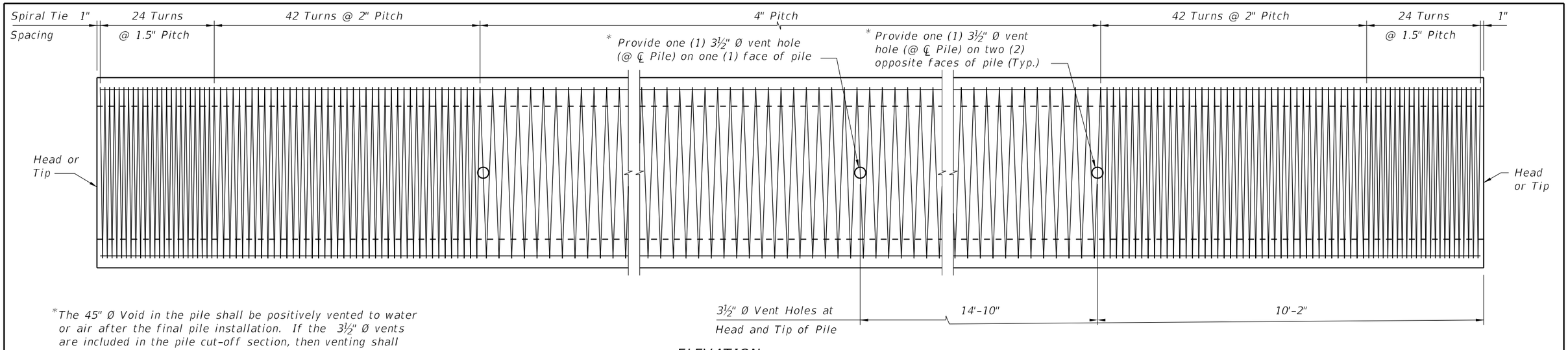
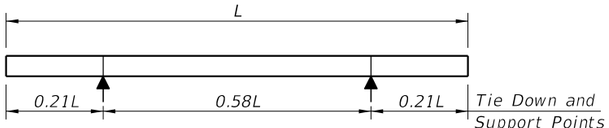
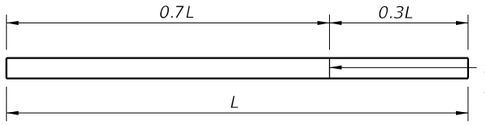


*The 45" Ø Void in the pile shall be positively vented to water or air after the final pile installation. If the 3½" Ø vents are included in the pile cut-off section, then venting shall be provided by the use of a 1" Ø PVC conduit through the substructure cap or column.

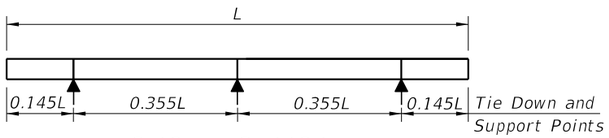
ELEVATION



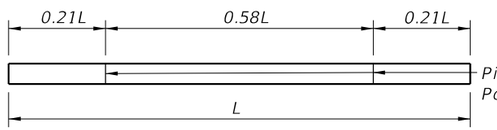
2-POINT SUPPORT



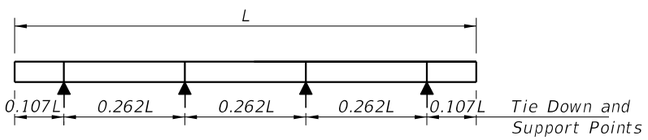
1-POINT PICK-UP



3-POINT SUPPORT



2-POINT PICK-UP



4-POINT SUPPORT

PILE PICK-UP DETAILS

STORAGE AND TRANSPORTATION SUPPORT DETAILS

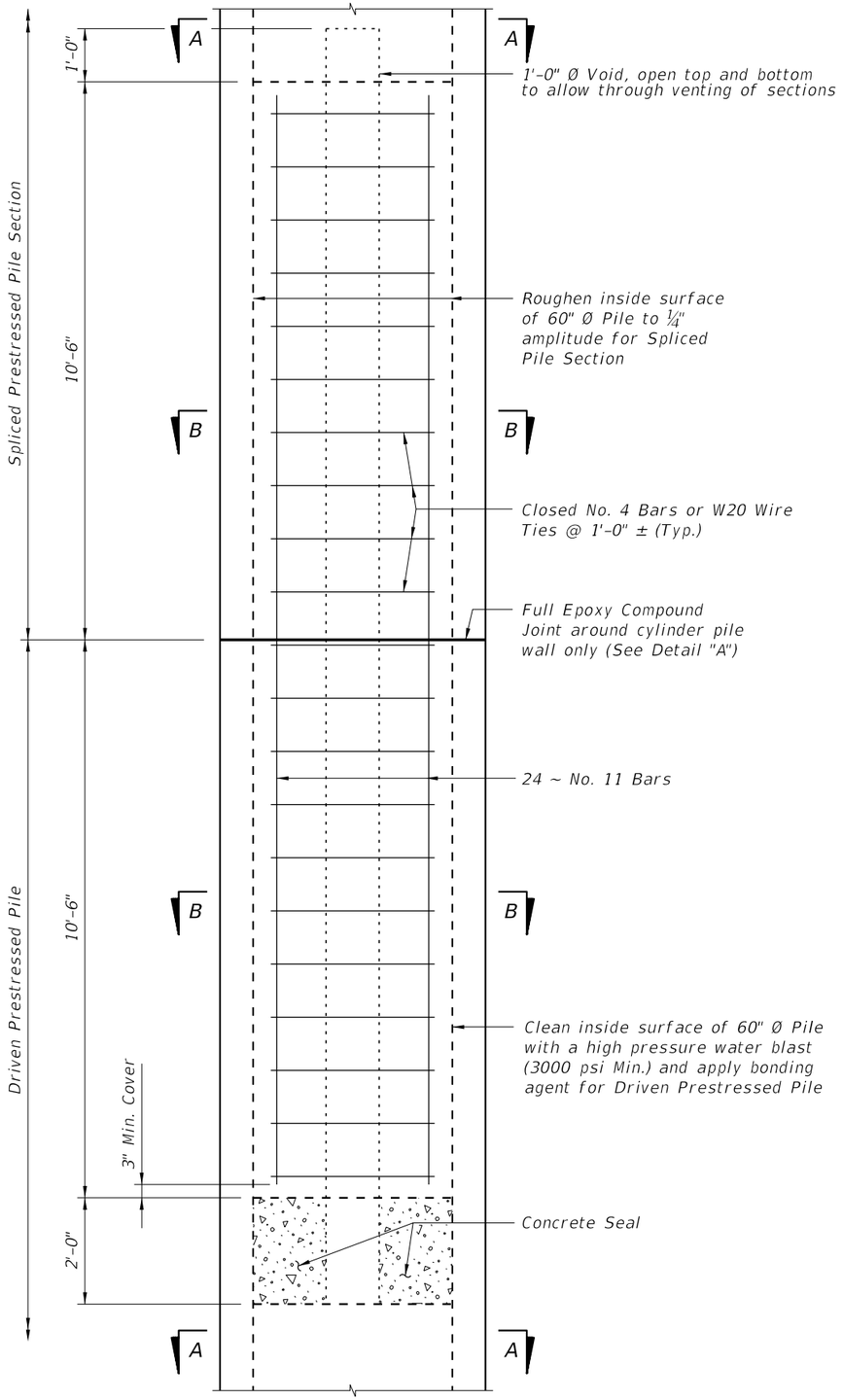
TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS		
Maximum Pile Length (Feet)	Required Storage and Transportation Detail	Pick-Up Detail
122	2, 3, or 4 point	1 Point
174	2, 3, or 4 point	2 Point

NOTES

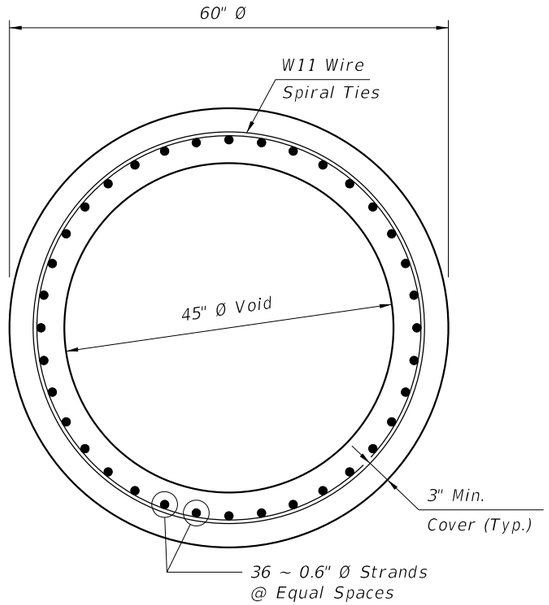
1. Work this Index with the Pile Data Table in the Structures Plans.
2. Concrete:
   - A. Piles: Class V (Special)
   - B. Splice Collar: Class IV
   - C. Silica Fume: See "GENERAL NOTES" in the Structures Plans for locations where the use of silica fume, metakaolin or ultra-fine flyash is required.
3. Concrete Strength at time of prestress transfer:
   - A. Piles: 4,000 psi minimum.
4. Carbon-Steel Reinforcing:
   - A. Bars: Meet the requirements of Specification Section 415
   - B. Prestressing Strands: Use 0.6 dia. carbon-steel, Grade 270, low-relaxation strand stressed to 44.0 kips that meets the requirements of Specification Section 933.
   - C. Protect all carbon-steel strands permanently exposed to the environment and not embedded under final conditions in accordance with Specification Section 450.
5. Spiral Ties:
   - A. One half turn is required for carbon-steel spiral splices
   - B. One full turn is required at the head and tip of each pile
6. Pile Splices:
   - A. Epoxy: Type AB Epoxy Compound or Epoxy Mortar must meet the requirements of Specification Section 926.
     - a. Use a Type AB Epoxy Bonding Compound or Epoxy Mortar, as recommended by the Manufacturer, to form the joint between pile sections.
     - b. Use a Type AB Epoxy Bonding Compound as a bonding agent on internal pile surfaces.
   - B. Splices: Resume pile driving after the splice concrete reaches a minimum strength of 5,500 psi.
7. Mark piles at the pick-up points to indicate the proper points for attaching handling lines.

10/23/2018 12:41:17 PM

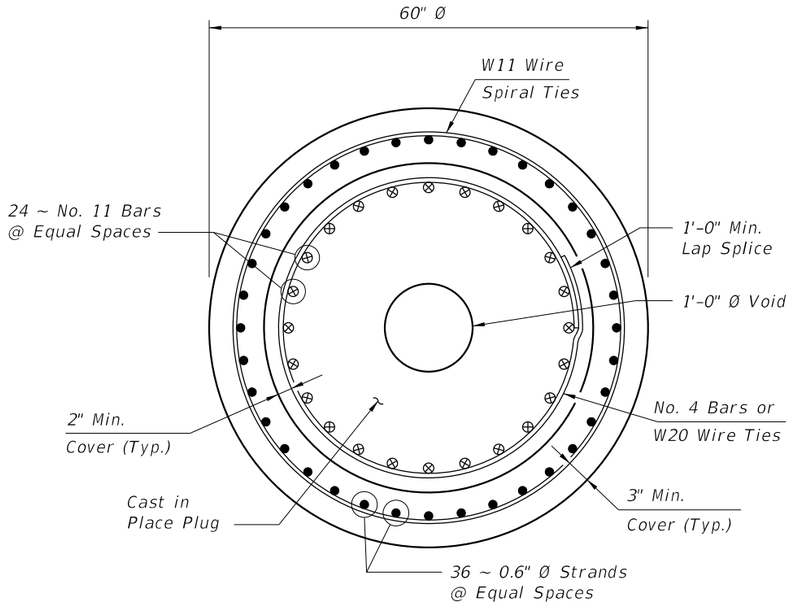
LAST REVISION	REVISION	DESCRIPTION:	FDOT	FY 2019-20 STANDARD PLANS	60" PRESTRESSED CONCRETE CYLINDER PILE	INDEX	SHEET
11/01/16						455-060	1 of 2



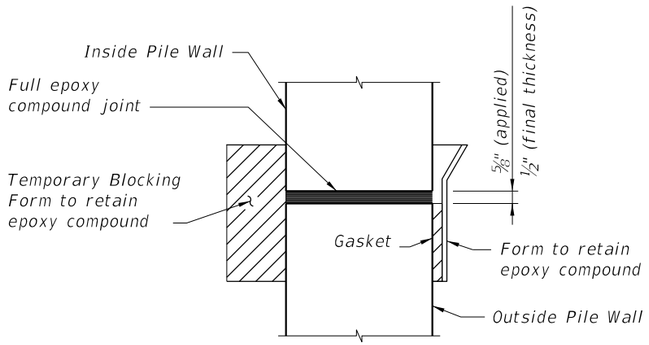
DRIVABLE UNFORESEEN FIELD SPLICE DETAIL
(Cast in Place Plug)



SECTION A-A



SECTION B-B



DETAIL "A"

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LAST REVISION	REVISION	DESCRIPTION:	FDOT	FY 2019-20 STANDARD PLANS	60" PRESTRESSED CONCRETE CYLINDER PILE	INDEX	SHEET
01/01/12						455-060	2 of 2