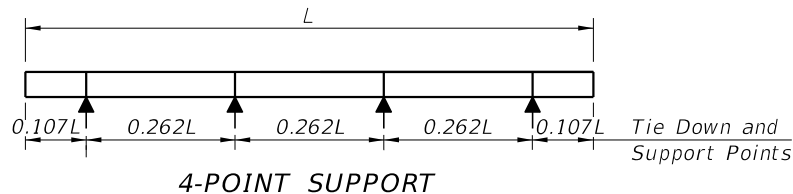
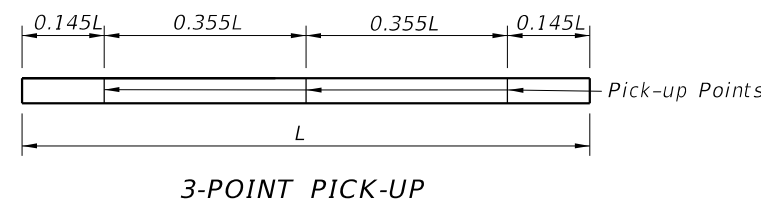
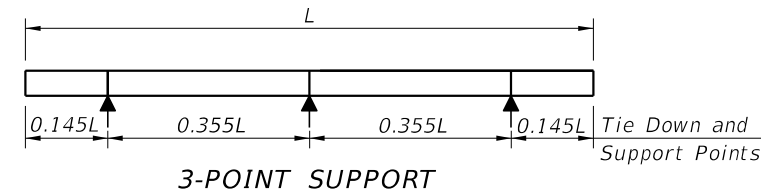
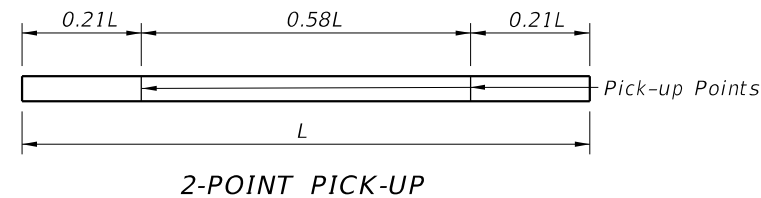
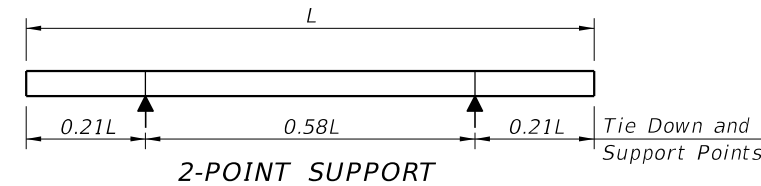
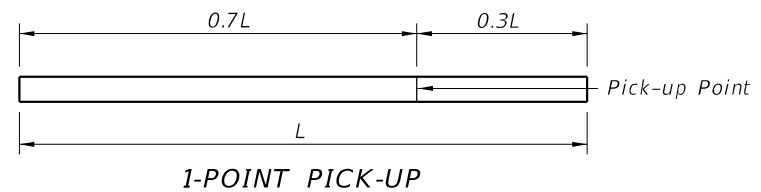


PRESTRESSED CONCRETE PILE NOTES:

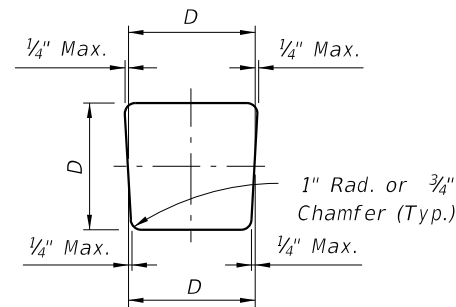
1. Work this Index with the Square Prestressed Concrete Pile Splices (Index 455-002), the Prestressed Concrete Pile Standards (Index 455-012 thru 455-030), the High Moment Capacity Square Prestressed Concrete Pile (Index 455-031) and the Pile Data Table in the Structures Plans.
2. Concrete:
 - A. Piles: Class V (Special), except use Class VI for High Moment Capacity Pile (Index 455-031).
 - B. High Capacity Splice Collar: Class V (Special).
 - C. Silica Fume: See "GENERAL NOTES" in the Structures Plans for locations where the use of silica fume, metakaolin or ultra-fine flyash is required.
3. Concrete strength at time of prestress transfer:
 - A. Piles: 4,000 psi minimum.
 - B. High Moment Capacity Piles: 6,500 psi minimum.
4. Carbon-Steel Reinforcing:
 - A. Bars: Meet the requirements of Specification Section 415.
 - B. Prestressing Strands: Meet the requirements of Specification Section 933.
 - C. Protect all strands permanently exposed to the environment and not embedded under final conditions in accordance with Specification Section 450.
5. Spiral Ties:
 - A. Tie each wrap of the spiral strand to a minimum of two corner strands.
 - B. One full turn required for spiral splices.
6. Pile Splices: Fill dowel holes and form the joint between pile sections with a Type AB Epoxy Compound in accordance with Specification Section 962. Use an Epoxy Bonding Compound or an Epoxy Mortar as recommended by the Manufacturer.



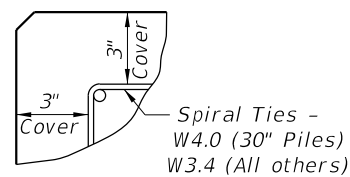
PILE PICK-UP DETAILS

STORAGE AND TRANSPORTATION SUPPORT DETAILS

TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS								
	D = Square Pile Size (inches)						Required Storage and Transportation Detail	Pick-Up Detail
	12	14	18	20	24	30		
Maximum Pile Length (Feet)	48	52	59	62	68	87	2, 3, or 4 point	1 Point
	69	75	85	89	98	124	2, 3, or 4 point	2 Point
	99	107	121	128	140	178	3 or 4 point	3 Point



TYPICAL PILE SHAPE FOR MOLD FORMS



DETAIL SHOWING TYPICAL COVER

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