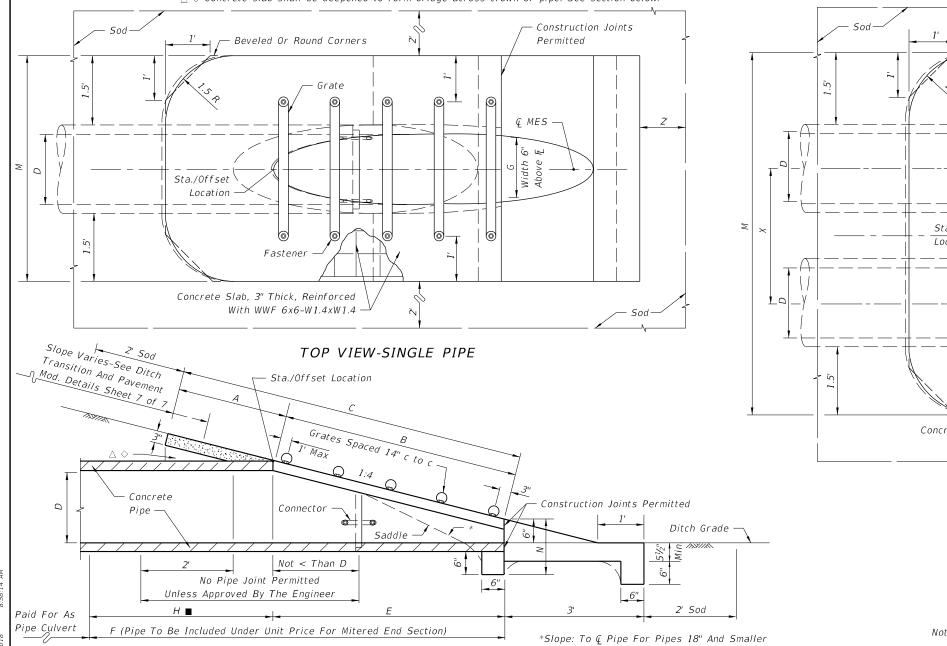
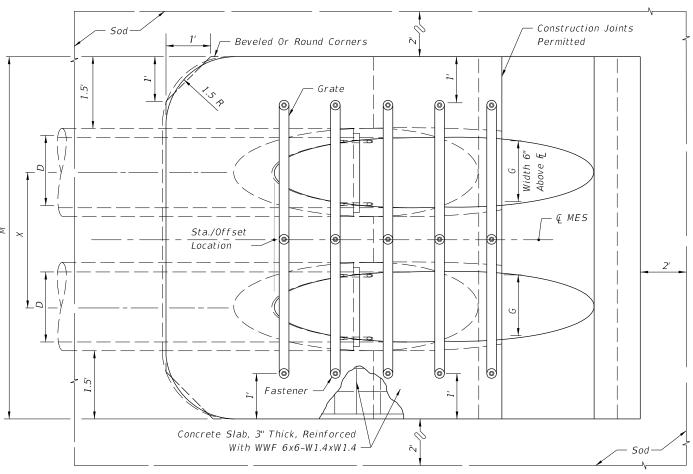
DIMENSIONS & QUANTITIES																							
									М				GRATE SIZES		CONCRETE (CY)				SODDING (SY)				
D	X	A	В	С	E	F	G	H ■	Single Pipe	Double Pipe	Triple Pipe	Quad Pipe	N	Standard Weight Pipe	Extra Strong Pipe	Single Pipe	Double Pipe	Triple Pipe	Quad Pipe	Single Pipe	Double Pipe	Triple Pipe	Quad Pipe
15"	2'-7"	2.27'	4.09'	6.36'	4.03'	8'	1.22'	4.0'	4.63'	7.21'	9.79'	12.37'	1.19'			0.76	1.16	1.54	1.94	8	10	11	12
18"	2'-10"	2.36'	5.12'	7.48'	5.03'	9'	1.41'	4.0'	4.92'	7.75'	10.58'	13.42'	1.21'			0.85	1.28	1.71	2.17	9	10	12	13
24"	3'-5"	2.53'	7.18' △	9.71'	7.03' A	11'	1.73'	4.0'	5.50'	8.92'	12.33'	15.75'	1.25'			1.02	1.58	2.15	2.75	10	12	13	15
30"	4'-3"	2.70'	9.25'	11.95'	9.03'	13'	2.00'	4.0'	6.08'	10.33'	14.58'	18.83'	1.29'	21/2"	3"	1.23	1.98	2.74	3.50	12	14	15	17
36"	5'-1"	2.87'	11.31' ♦	14.18'	11.03' ♦	15'	2.24'	4.0'	6.67'	11.75'	16.83'	21.92'	1.33'	21/2"	3"	1.40	2.38	3.33	4.24	13	15	17	20
42"	6'-0"	3.05'	13.37'	16.42'	13.03'	17'	2.45'	4.0'	7.25'	13.25'	19.25'	25.25'	1.38'	21/2"	31/2"	1.60	2.83	4.04	5.26	14	17	19	22
48"	6'-9"	3.22'	15.43'	18.65'	15.03'	19'	2.65'	4.0'	7.83'	14.58'	21.33'	28.08'	1.42'	21/2"	31/2"	1.81	3.26	4.70	6.14	15	18	21	24
54"	7'-8"	3.39'	17.49'	20.88'	17.03'	21'	2.83'	4.0'	8.42'	16.08'	23.75'	31.42'	1.46'	3"	4"	2.03	3.78	5.54	7.28	17	20	23	27
60"	8'-6"	3.56'	19.55'	23.11'	19.03'	23'	3.00'	4.0'	9.00'	17.50'	26.00'	34.50'	1.50'	3"	4"	2.28	4.36	6.43	8.50	18	22	25	29

- \triangle 6.42' \triangle 6.25' Dimensions permitted to allow use of 8' standard pipe lengths.
- \Diamond 10.40' \Diamond 10.10' Dimensions permitted to allow use of 12' standard pipe lengths.
- $\triangle \diamondsuit$ Concrete slab shall be deepened to form bridge across crown of pipe. See section below.



■ Values shown for estimating pipe quantities and are for information only.



TOP VIEW-MULTIPLE PIPE

Note: See Sheets 6 and 7 for details and general notes.

SINGLE AND MULTIPLE ROUND CONCRETE PIPE

LAST REVISION 11/01/17

DESCRIPTION:

FDOT

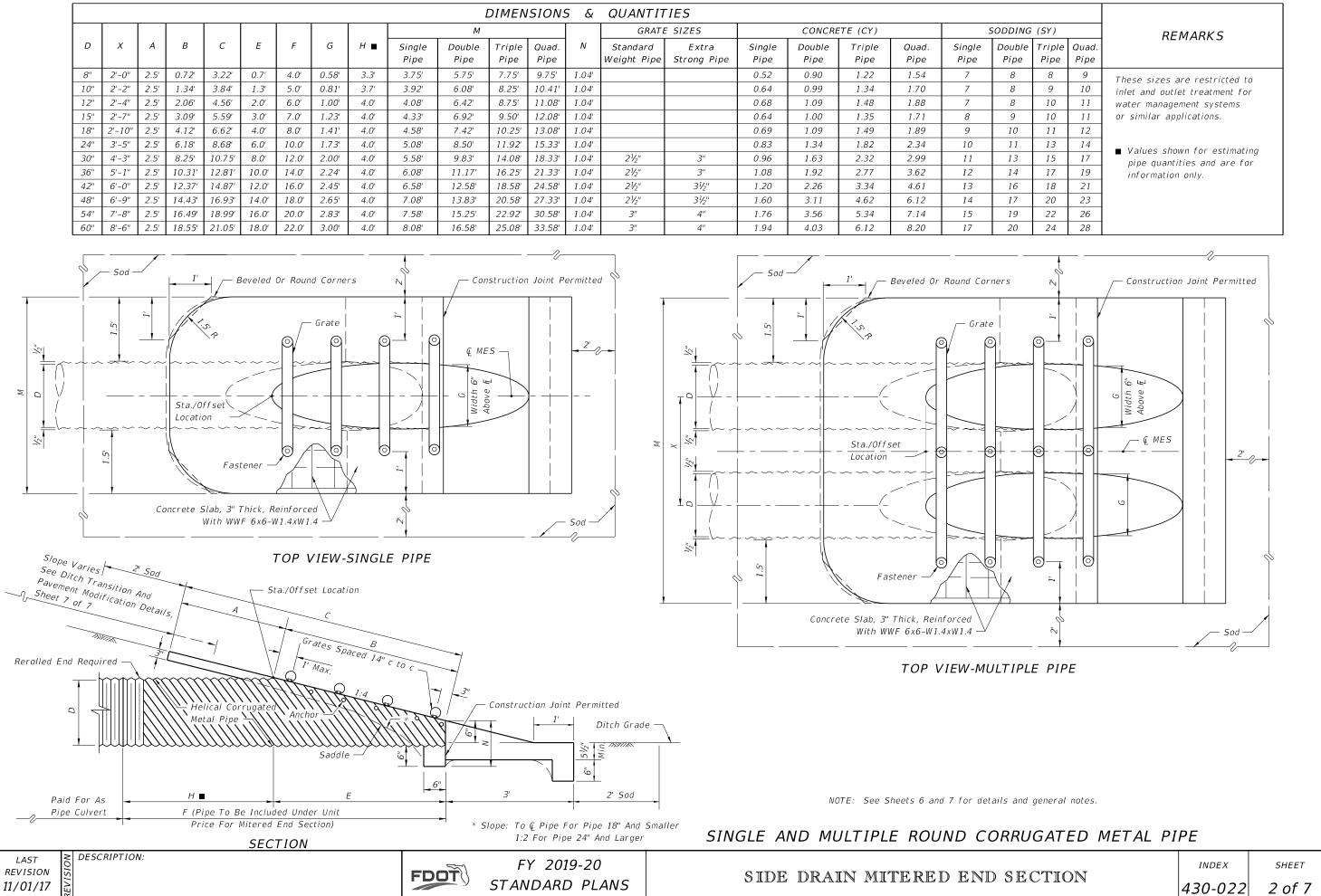
SECTION

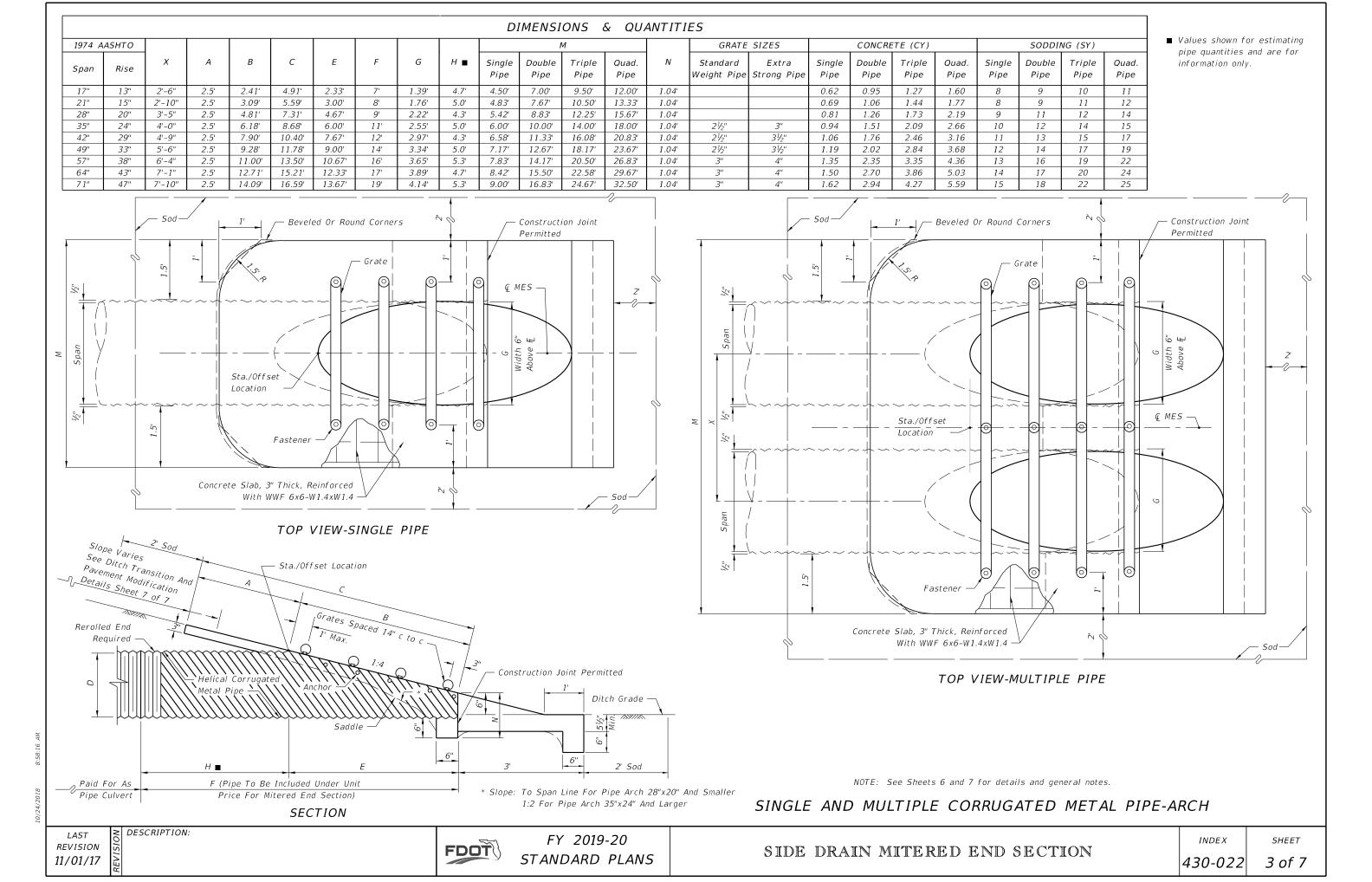
FY 2019-20 STANDARD PLANS

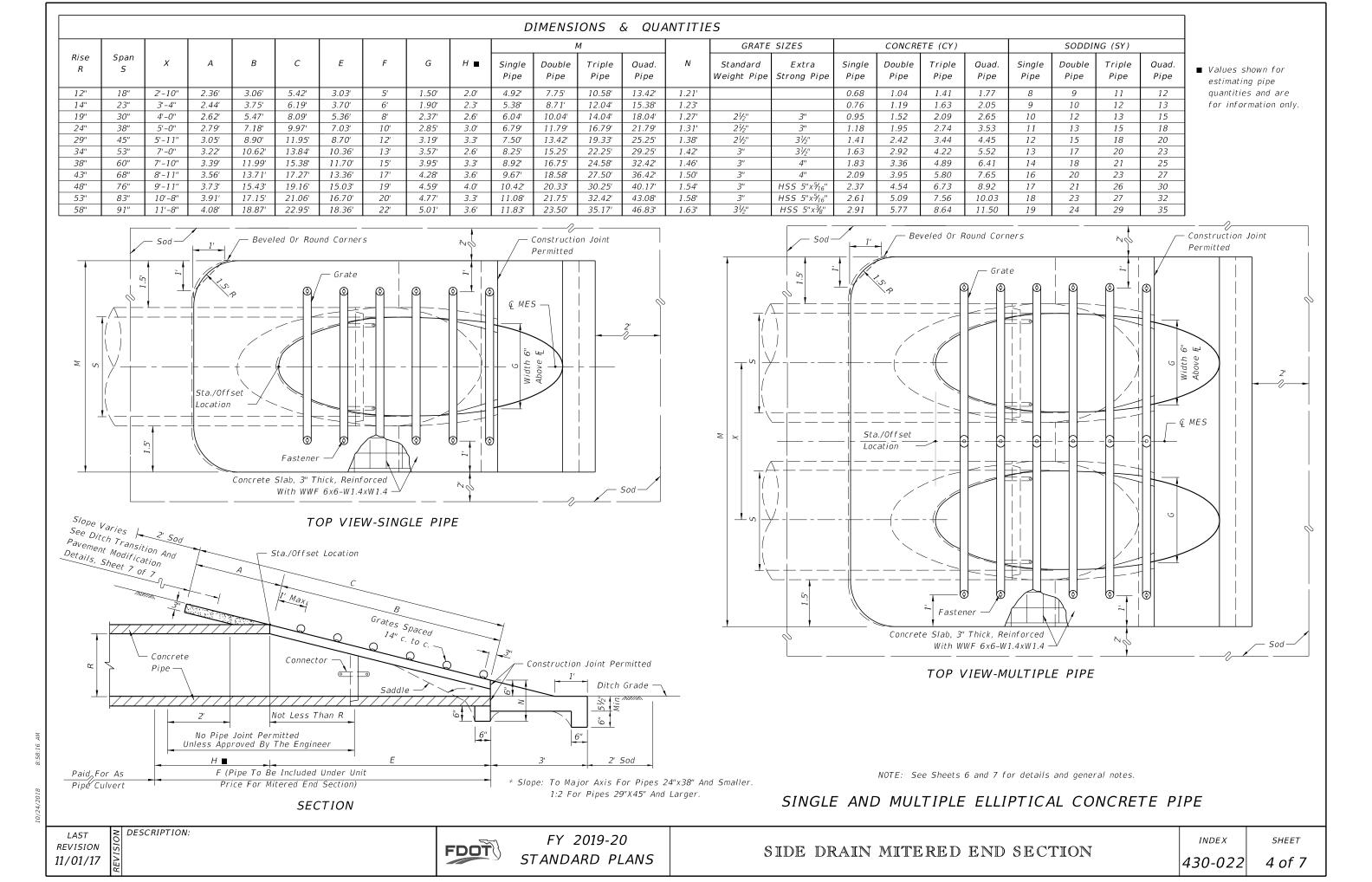
1:2 For Pipes 24" And Larger.

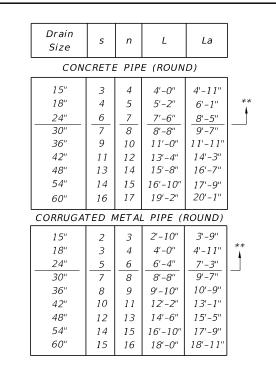
INDEX 430-022

sнеет **1 of 7**









Drain Size	s	n	L	La				
ELLIPTICAL CONCRETE PIPE								
12"x18"	2	3	2'-10"	3'-9"	**			
14"x23"	3	4	4'-0'	4'-11"	Î			
19"x30"	4	5	5'-2"	6'-1"				
24"x38"	5	6	6'-4"	7'-3"				
29"x45"	7	8	8'-8"	9'-7"				
34"x53"	8	9	9'-10"	0'-9"				
38"x60"	10	11	12'-2"	13'-1"				
43"x68"	11	12	13'-4"	14'-3"				
48"x76"	13	14	15'-8"	16'-7"				
53"x83"	14	15	16'-10"	17'-9"				
58"x91"	15	16	18'-0"	18'-11"				
CORRUGA	CORRUGATED METAL PIPE (ARCH) *							
17"x13"	1	2	1'-8"	2'-7"	**			
21"x15"	2	3	2'-10"	3'-9"	A			
_28"x20"	_ 4	5	5'-2"	6'-1"	<u> </u>			
35"x24"	5	6	6'-4"	7'-3"				
42"x29"	6	7	7'-6"	8'-5"				
49"x33"	7	8	8'-8"	9'-7"				
57"x38"	9	10	11'-0"	11'-11"				
	Size ELLIPT 12"x18" 14"x23" 19"x30" 24"x38" 29"x45" 34"x53" 38"x60" 43"x68" 48"x76" 53"x83" 58"x91" CORRUGA 17"x13" 21"x15" 28"x20" 35"x24" 42"x29" 49"x33"	Size \$ ELLIPTICAL 12"x18" 2 14"x23" 3 4 19"x30" 4 2 24"x38" 5 29"x45" 7 34"x53" 8 38"x60" 10 43"x68" 11 48"x76" 13 53"x83" 14 58"x91" 15 CORRUGATED 17"x13" 1 21"x15" 2 28"x20" 4 35"x24" 5 42"x29" 6 49"x33" 7	Size S n ELLIPTICAL CON 12"x18" 2 3 14"x23" 3 4 19"x30" 4 5 24"x38" 5 6 29"x45" 7 8 34"x53" 8 9 38"x60" 10 11 43"x68" 11 12 48"x76" 13 14 53"x83" 14 15 58"x91" 15 16 CORRUGATED META 17"x13" 1 2 28"x20" 4 5 35"x24" 5 6 42"x29" 6 7 49"x33" 7 8	Size s n L ELLIPTICAL CONCRETE P 12"x18" 2 3 2'-10" 14"x23" 3 4 4'-0' 19"x30" 4 5 5'-2" 24"x38" 5 6 6'-4" 29"x45" 7 8 8'-8" 34"x53" 8 9 9'-10" 38"x60" 10 11 12'-2" 43"x68" 11 12 13'-4" 48"x76" 13 14 15'-8" 53"x83" 14 15 16'-10" 58"x91" 15 16 18'-0" CORRUGATED METAL PIPE (17"x13" 1 2 1'-8" 21"x15" 2 3 2'-10" 28"x20" 4 5 5'-2" 35"x24" 5 6 6'-4" 42"x29" 6 7 7'-6" 49"x33" 7 8 8'-8"	Size s n L La ELLIPTICAL CONCRETE PIPE 12"x18" 2 3 2'-10" 3'-9" 14"x23" 3 4 4'-0' 4'-11" 19"x30" 4 5 5'-2" 6'-1" 24"x38" 5 6 6'-4" 7'-3" 29"x45" 7 8 8'-8" 9'-7" 34"x53" 8 9 9'-10" 0'-9" 38"x60" 10 11 12'-2" 13'-1" 43"x68" 11 12 13'-4" 14'-3" 48"x76" 13 14 15'-8" 16'-7" 53"x83" 14 15 16'-10" 17'-9" 58"x91" 15 16 18'-0" 18'-11" CORRUGATED METAL PIPE (ARCH) 17"x13" 1 2 1'-8" 2'-7" 28"x20" 4 5 5'-2" 6'-1" 35"x24" 5 6'-4" <td< td=""></td<>			

11

13

10

12

64"x43" 71"x47" 12'-2"

14'-6"

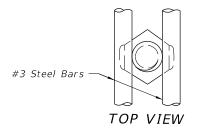
13'-1"

Note: $\frac{5}{8}$ " x 3" bolts are standard for all grate fasteners, except when the contractor elects to use the slotted upper holes for the intermediate fasteners on multiple drain pipes, which will require the following bolt lengths:

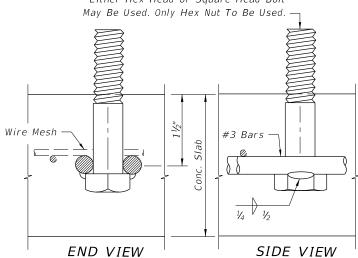
Grate Size (Std. & X-Stg.)	Bolt Length
21/2"	5½"
3"	6"
3½"	6½"
4"	7"

** To be used only when grates are called for in the plans.

*** 1974 AASHTO Pipe Arch Sizes.

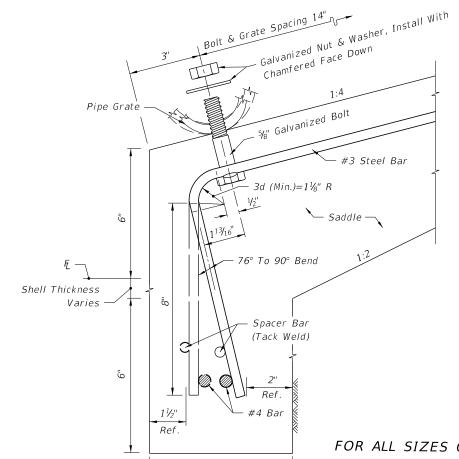


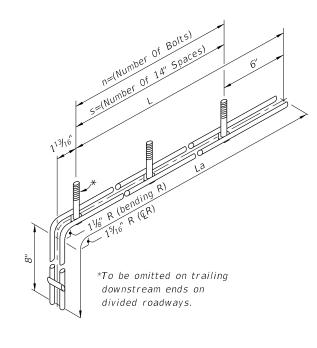
%" Galvanized Bolt Hex Head Bolt Shown; Either Hex Head Or Square Head Bolt May Be Used. Only Hex Nut To Be Used.





The specified weld shall be made when the fabricated unit is subject to hazardous hauls and repeated handling. Tack welds are permitted for local or job site fabrication. Galvanizing over welded surface not required.





FOR ALL SIZES OF SINGLE AND MULTIPLE DRAIN PIPE FASTENER UNIT

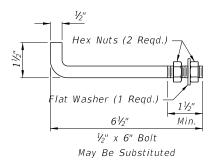
DETAILS FOR CONCRETE & CORRUGATED METAL PIPE

REVISION 11/01/17

DESCRIPTION:

FDOT

FY 2019-20 STANDARD PLANS



Notes:

Anchors required for CMP only.

Anchor, washer and nuts to be galvanized steel.

Bend anchor where required to center in concrete slab.

Damaged surfaces to be repaired after bending.

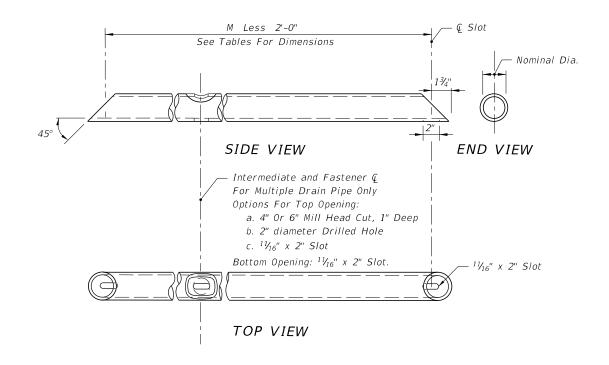
Anchors are to be spaced a distance equal to four (4) corrugations.

Place the anchors in the outside crest of corrugation.

Flat washer to be placed on inside wall of pipe.

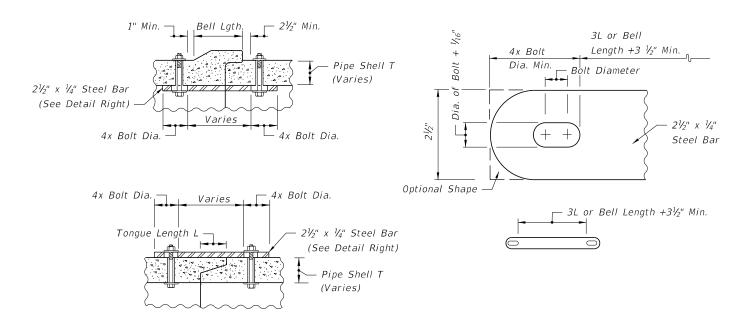
Holes in the mitered end pipe are to be drilled or punched; burning not permitted.

ANCHOR DETAIL



FOR SINGLE & MULTIPLE DRAIN PIPE GRATE DETAIL

See General Notes, Sheet 7.



All bars, bolts, nuts and washers are to be galvanized steel. Bolt diameters shall be $\frac{3}{8}$ " for 15" to 36" pipe and $\frac{5}{8}$ " for 42" to 60" pipe. Two connectors required per joint, located 60° right and left of bottom center of pipe. Bolt holes in pipe shell are to be drilled.

CONCRETE PIPE CONNECTOR DETAIL

DETAILS FOR CONCRETE & CORRUGATED METAL PIPE

REVISION 11/01/17

DESCRIPTION:

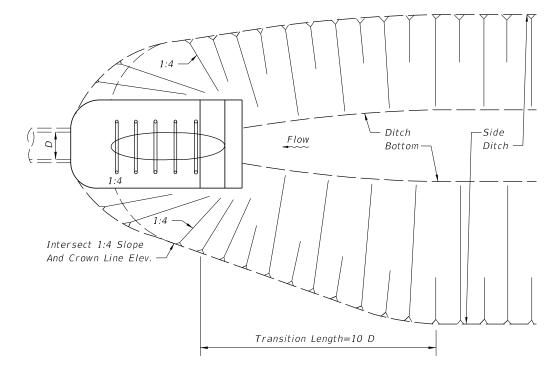
FDOT

FY 2019-20 STANDARD PLANS

SIDE DRAIN MITERED END SECTION

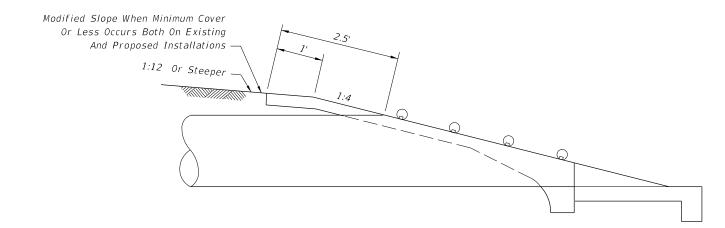
INDEX 430-022

SHEET 6 of 7



PLAN DITCH TRANSITION

PERMISSIBLE PAVEMENT MODIFICATION



GENERAL NOTES

- 1. Unless otherwise designated in the plans, concrete pipe mitered end sections may be used with any type of side drain pipe; corrugated steel pipe mitered end sections may be used with any type of side drain pipe except aluminum pipe; and, corrugated aluminum mitered end sections may be used with any type of side drain pipe except steel pipe. When bituminous coated metal pipe is specified for side drain pipe, construct the mitered end sections with like pipe or concrete pipe. When the mitered end section pipe is dissimilar to the side drain pipe, construct a concrete jacket in accordance with Index 430-001.
- 2. Use either corrugated metal or concrete mitered end sections for corrugated polyethylene pipe (HDPE), polyvinyl-chloride pipe (PVC) and polypropylene pipe (PPP). When used in conjunction with corrugated mitered end sections, make connection using either a formed metal band specifically designated to join HDPE or PVC pipe, with metal pipe or other coupler approved by the State Drainage Engineer. When used in conjunction with a concrete mitered end sections, concrete jacket constructed in accordance with Index 430-001.
- 3. Select lengths of concrete pipe that avoid excessive connections in the assembly of the mitered end section.
- 4. Repair corrugated metal pipe galvanizing that is damaged during beveling and perforating.
- 5. Prior to placing concrete slab apply a bituminous coating to any portion of corrugated metal pipe in direct contact with concrete. Extend the coating 12" beyond the concrete slab.
- 6. When existing multiple side drain pipes are spaced other than the dimensions shown in this Index, have nonparallel axes, or non-uniform sections, either construct the mitered end sections separately as single pipe or collectively as multiple pipe end sections as directed by the Engineer.
- 7. Class NS concrete cast-in-place reinforced slabs are required for all sizes of side drain pipes.
- 8. Install grates on all round pipes 30" or greater, pipe-arches 35"x24" or greater, and elliptical pipe 19"x30" or greater, unless excluded in the Plans. Install grates on smaller size pipes only when called for in the Plans. Omit the lower grate on the downstream end of mitered end sections along divided highways.
- 9. Use Schedule 80 pipe for the lower grate on all traffic approach ends and Schedule 40 pipe for all remaining grates. Fabricate the grates from ASTM A53, Grade B, black steel pipe and hot dip galvanize after fabrication in accordance with ASTM A123 for all corrosive environments.

DESIGN NOTES

- 1. Do not use grates until the debris transport potential has been evaluated by the drainage engineer and appropriate adjustments made. Ditch grades in excess of 3% or pipe with less than 1.5' of cover and grades in excess of 1% will require such an evaluation (General Note 10).
- 2. The design engineer must determine and designate in the plans which alternate types of mitered end section will not be permitted. Restrict use based on corrosive or structural requirements.
- 3. Contact the District Drainage Engineer for possible alternate treatment of side drain mitered end sections where a minimum spacing of 30' will not result between the toe points of the mitered end sections.
- 4. Provide ditch transitions on all grades in excess of 3%.

NOTES & INFORMATION

REVISION 11/01/17

DESCRIPTION:

FY 2019-20 STANDARD PLANS