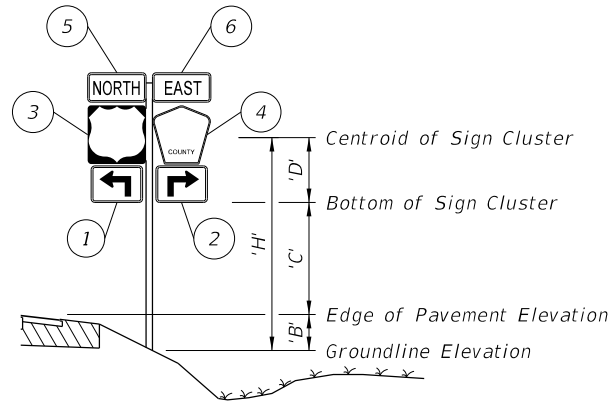


**STEP 1:** Calculate the area and the centroid for an individual sign or a sign cluster. Note that the centroid and areas have been calculated for frequently used signs. These are shown on Sheets 6, 7, 8 and 9.



Size H x V	Centroid			'A' <sub>n</sub>	'X' <sub>n</sub> x 'A' <sub>n</sub>	'Y' <sub>n</sub> x 'A' <sub>n</sub>
	Local 'Y' <sub>n</sub>	Global 'X' <sub>n</sub>	Global 'Y' <sub>n</sub>			
(in. x in.)	(in.)	(in.)		(in. <sup>2</sup> )	(in. <sup>3</sup> )	(in. <sup>3</sup> )
1 21 x 15	7.5	-10.5-1.5-1.5 = -13.5	7.5	315	-4,252.5	2,362.5
2 21 x 15	7.5	10.5+1.5+1.5 = 13.5	7.5	315	+4,252.5	2,362.5
3 24 x 24	12	-12-1.5 = -13.5	15+1+12 = 28	576	-7,776	16,128
4 24 x 24	12	12+1.5 = 13.5	15+1+12 = 28	436	5,886	12,208
5 24 x 12	6	-12-1.5 = -13.5	15+1+24+1+6 = 47	288	-3,888	13,536
6 24 x 12	6	12+1.5 = 13.5	15+1+24+1+6 = 47	288	3,888	13,536
<b>TOTALS</b>				<b>2,218</b>	<b>-1,890</b>	<b>60,133</b>

$$\Sigma ('A'_n) = 2,218 \text{ in.}^2 = 15.4 \text{ ft.}^2 \quad \Sigma ('X'_n \times 'A'_n) = -1,890 \text{ in.}^3 = -1.09 \text{ ft.}^3 \quad \Sigma ('Y'_n \times 'A'_n) = 60,133 \text{ in.}^3 = 34.8 \text{ ft.}^3$$

$$'X'_c = \frac{\Sigma ('X'_n \times 'A'_n)}{\Sigma 'A'_n} = -0.1 \text{ ft.} \quad 'Y'_c = \frac{\Sigma ('Y'_n \times 'A'_n)}{\Sigma 'A'_n} = 2.26 \text{ ft.}$$

**STEP 2:** Determine the height 'H' from groundline to the centroid of the individual sign or sign cluster.

Assume: 'B' = 1 ft., 'C' = 7 ft.

Calculated:  $X'_c = -0.1 \text{ ft.}$ ,  $Y'_c = 'D' 2.26 \text{ ft.}$

Since  $X'_c = -0.1 < 6"$ , it is not a cantilever sign, only dark-bold lines in the table will be referenced to.

$$'H' = 'B' + 'C' + 'D' = 10.26 \text{ ft.} \Rightarrow \text{USE 11 ft.} \quad \Sigma ('A'_n) = 15.4 \text{ ft.}^2 \Rightarrow \text{USE 16 ft.}^2$$

**STEP 3:** Refer to the Aluminum Column (Post) Selection Tables and find the intersection point. See Sheet 3.

		ALUMINUM COLUMN (POST) SELECTION TABLE													
		'H' (FT)													
TOTAL PANEL AREA (SF)		8 ft	9 ft	10 ft	11 ft	12 ft	13 ft	14 ft	15 ft	16 ft	17 ft	18 ft	19 ft	20 ft	
	3 sf	2	2.5	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5
	4 sf	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5
	5 sf	2.5	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4
	6 sf	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4
	7 sf	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4
	8 sf	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4
	9 sf	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4	4
	10 sf	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5
	11 sf	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5
	12 sf	3.5	3.5	3.5	4	4	4	4	4	4	4	4	4.5	4.5	4.5
	13 sf	3.5	3.5	4	4	4	4	4	4	4	4	4.5	4.5	4.5	5
	14 sf	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5	5
15 sf	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5	5	5	
16 sf	3.5	4	4	4	4	4	4	4	4.5	4.5	5	5	5	6	
17 sf	4	4	4	4	4	4	4	4	4.5	4.5	5	5	6	6	
18 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6	
19 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6	6	
20 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6	6	
21 sf	4	4	4	4	4	4.5	4.5	5	5	5	6	6	6	6	
22 sf	4	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6	
23 sf	4	4	4	4	4.5	4.5	5	5	5	6	6	6	6	6	
24 sf	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6	6	
25 sf	4	4	4.5	4.5	5	5	5	6	6	6	6	6	6	8	
26 sf	4	4.5	4.5	4.5	5	5	5	6	6	6	6	6	8	8	
27 sf	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6	8	8	
28 sf	4	4.5	4.5	5	5	5	6	6	6	6	6	6	8	8	
29 sf	4.5	4.5	4.5	5	5	6	6	6	6	6	6	6	8	8	
30 sf	4.5	4.5	5	5	5	6	6	6	6	6	6	6	8	8	

For 'H' = 11 ft., Area = 16 ft.<sup>2</sup>

- Refer to the Aluminum Column (Post) Selection Table, as copied from Sheet 3 and shown here.

- To determine the required post size, find the intersection of the row labeled "16 SF" and the column labeled "11 FT". For the example the intersection value is "4" (4" OD).

- In the Column (Post) and Foundation Table, the value "4" concludes that the design requires a 4.0" diameter and 1/4" thick Aluminum Column (Post) and a 2.0' diameter and 3.5' deep Concrete Foundation and 3.0' Stub.

**STEP 4:** For sign assemblies with signs oriented in two directions, only the sign with the largest area should be analyzed to determine the Column (Post) requirements.

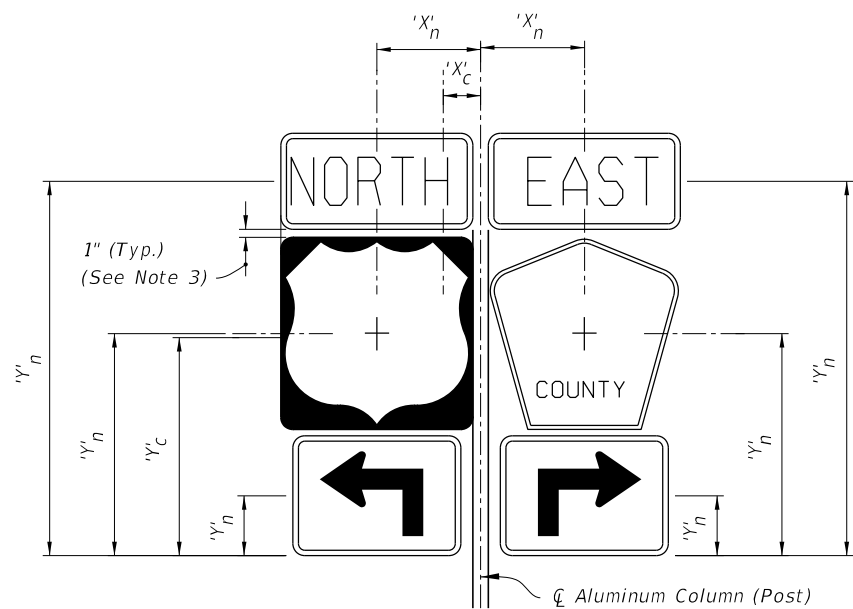
GUIDE TO USE THIS INDEX

SHEET NO.	CONTENTS
1	General Notes and Example
2	Centroid and Height
3	Column and Foundation Tables
4	Slip Base and Foundation Details
5	Driven Post and Soil Plate Details
6	Connection and Wind Beam
7, 8 & 9	Frequently Used Sign Clusters

GENERAL NOTES:

- Shop Drawings:  
This Index is considered fully detailed. Submit Shop Drawings for minor modifications not detailed in the Plans.
- Aluminum Sign, Wind Beams and Column (Post) Materials:
  - Aluminum Plates: ASTM B209, Alloy 6061-T6
  - Aluminum Bars and Extruded Shapes: ASTM B221, Alloy 6061-T6
  - Aluminum Structural Shapes: ASTM B308 Alloy 6061-T6
  - Cast Aluminum: ASTM B26 Alloy A356-T6
  - Aluminum Weld Material: ER 5556 or 5356
- Sign Mounting Bolts, Nuts and Washers:
  - Aluminum Button Head and Flat Head Bolts: ASTM F468 Alloy 2024-T4
  - Aluminum Hex Nuts: ASTM F467 Alloy 6061-T6 or 6262-T9
  - Aluminum Washers: ASTM B221, Alloy 7075-T6
- Stainless Steel Bolts, Nuts and Washers may be used in lieu of the Aluminum button head and flat head bolts as follows:
  - Stainless Steel Bolts: ASTM F 593 Alloy Group 2, Condition A, CW1 or SH1
  - Stainless Steel Nuts: ASTM F594
- Sign Column (Post) Bolts, Nuts and Washers:
  - Galvanized U-Bolt (Column): ASTM A449 or ASTM A193 B7 according to ASTM F2329 with nuts and washers
  - Aluminum Bolts (Sleeve): ASTM F468, Alloy 6061-T6 or 2024-T4 with Hex Nuts F467 6061-T6 or 6262-T9 and Washers B221, Alclad 2024-T4
  - Galvanized High Strength Hex Head Bolts (BaseBolts): ASTM F3125, Grade A325, Type 1
  - Galvanized Hex Nuts: ASTM A563 Grade DH
  - Galvanized Washers: ASTM F436
  - Galvanized Bolts (Sleeve): ASTM A307 with Galvanized Hex Nuts and Washers
- Coatings:
  - Aluminum Fasteners: Anodic coating (0.0002 inches min.) and chromate sealed
  - High Strength Steel Bolts Nuts and Washers: ASTM F2329
  - All other steel items (excluding stainless steel): Hot-dip Galvanize - ASTM A123
  - Repair damaged galvanizing in accordance with Specification 562
- BREAKAWAY SUPPORTS REQUIREMENTS: Install non-frangible aluminum column (post) (larger than 3 1/2") with breakaway supports as shown on Sheet 4. Signs shielded by barrier wall or guardrail do not require breakaway support.

NOTES AND EXAMPLE



**SIGN CLUSTER**

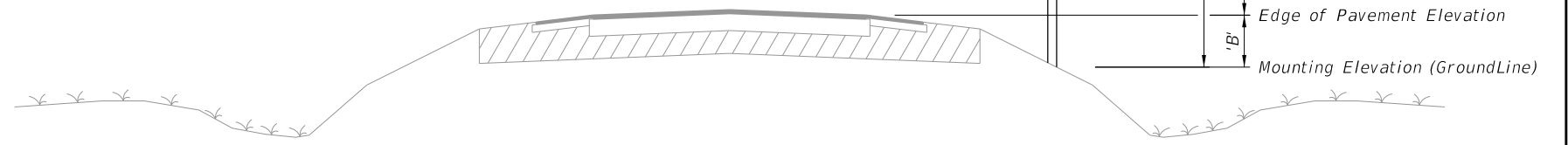
$$'X'_c = \frac{\sum ('X'_n \times 'A'_n)}{\sum 'A'_n} \quad 'C' = 'Y'_c = \frac{\sum ('Y'_n \times 'A'_n)}{\sum 'A'_n}$$

- 'A'<sub>n</sub> = Area of individual sign
- 'B' = Height of the edge of pavement from the mounting elevation
- 'C' = Height of the the bottom of the sign or cluster from the edge of pavement elevation
- 'D' = Height of the centroid of the sign or cluster from the bottom of the sign or cluster
- h = Individual sign height
- 'H' = Height of sign or cluster centroid from groundline
- a = Individual sign width
- 'X'<sub>c</sub> = Centroid horizontal location of sign or cluster from  $\phi$  Aluminum Column (Post)
- 'Y'<sub>c</sub> = Centroid height of sign or cluster from bottom of sign cluster
- 'X'<sub>n</sub> = Individual sign centroid horizontal location from  $\phi$  Aluminum Column (Post)
- 'Y'<sub>n</sub> = Individual Sign centroid height from bottom of sign cluster

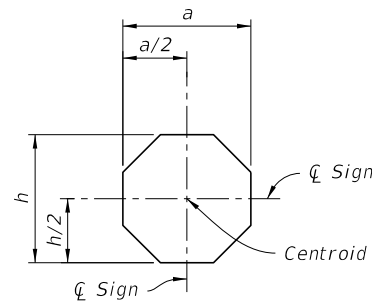
**NOTES:**

1. For 'B' & 'C' see Index 700-101 and Roadway Plans.
2. Do not exceed an area of 30 SF or a width of 60 inches for a sign or a sign cluster, including rotated sign panels.
3. Vertical sign spacing (1" shown on Sign Cluster detail) also applies to rotated signs.

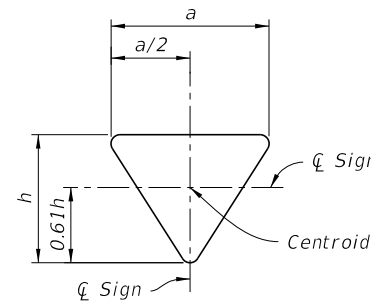
**CALCULATION OF SIGN CLUSTER CENTROID**



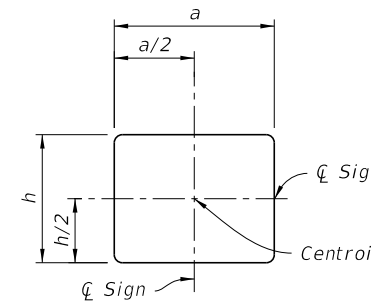
**TYPICAL SECTION**



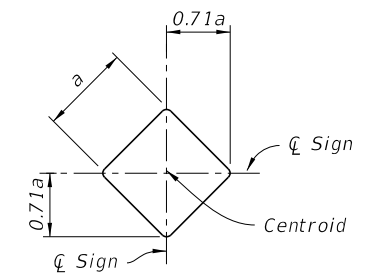
**STOP**



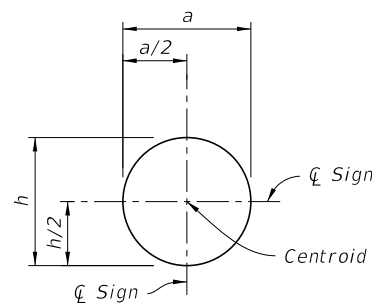
**YIELD**



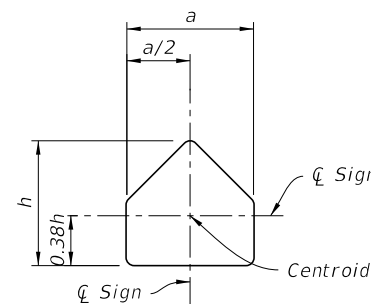
**RECTANGLE**



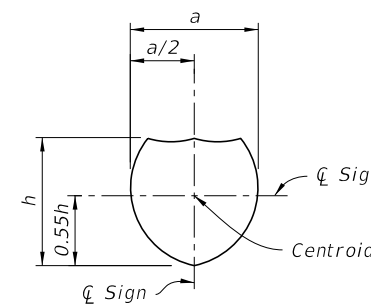
**DIAMOND**



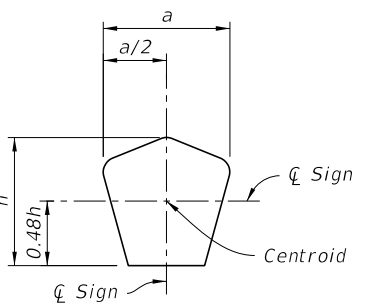
**RAILROAD**



**SCHOOL**



**SHIELD**



**COUNTY**

**CENTROID AND HEIGHT**

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LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	SINGLE COLUMN GROUND SIGNS	INDEX 700-010	SHEET 2 of 9
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ALUMINUM COLUMN (POST) SELECTION TABLE (O.D. in.)

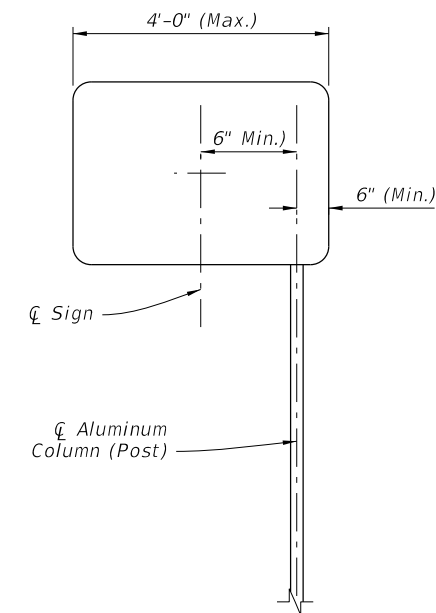
TOTAL PANEL AREA (SF)		'H' (FT)												
		8 ft	9 ft	10 ft	11 ft	12 ft	13 ft	14 ft	15 ft	16 ft	17 ft	18 ft	19 ft	20 ft
		3 sf	2	2.5	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5
4 sf	2.5	2.5	3	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	
5 sf	2.5	3	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	
6 sf	3	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	
7 sf	3	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	
8 sf	3.5	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	
9 sf	3.5	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4	
10 sf	3.5	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5	
11 sf	3.5	3.5	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5	
12 sf	3.5	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	
13 sf	3.5	3.5	4	4	4	4	4	4	4	4.5	4.5	4.5	5	
14 sf	3.5	3.5	4	4	4	4	4	4	4.5	4.5	4.5	5	5	
15 sf	3.5	4	4	4	4	4	4	4.5	4.5	4.5	5	5	5	
16 sf	3.5	4	4	4	4	4	4	4.5	4.5	5	5	5	6	
17 sf	4	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6	
18 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6	
19 sf	4	4	4	4	4	4.5	4.5	4.5	5	5	6	6	6	
20 sf	4	4	4	4	4.5	4.5	4.5	5	5	5	6	6	6	
21 sf	4	4	4	4	4.5	4.5	5	5	5	6	6	6	6	
22 sf	4	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	
23 sf	4	4	4	4.5	4.5	5	5	5	6	6	6	6	6	
24 sf	4	4	4.5	4.5	4.5	5	5	6	6	6	6	6	6	
25 sf	4	4	4.5	4.5	5	5	5	6	6	6	6	6	8	
26 sf	4	4.5	4.5	4.5	5	5	5	6	6	6	6	8	8	
27 sf	4	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8	
28 sf	4	4.5	4.5	5	5	5	6	6	6	6	6	8	8	
29 sf	4.5	4.5	4.5	5	5	6	6	6	6	6	8	8	8	
30 sf	4.5	4.5	5	5	5	6	6	6	6	6	8	8	8	

COLUMN (POST) AND FOUNDATION TABLE

Column (Post) Size		Foundation Alternatives				
Outside Diameter (in)	Wall Thk. (in)	Driven Post *		Concrete (Class I)		
		Embedment Depth (ft) without Soil Plate	Embedment Depth (ft) with Soil Plate	Diameter (ft)	Embedment Depth (ft)	Stub Length (ft)
2.0	1/8	4.5	2.5	---	---	---
2.5	1/8	5.0	3.0	---	---	---
3.0	1/8	5.0	3.5	---	---	---
3.5	3/16	6.0	4.5	---	---	---
4.0	1/4	---	---	2.0	3.5	3.0
4.5	1/4	---	---	2.0	4.0	3.0
5.0	1/4	---	---	2.0	4.5	3.0
6.0	1/4	---	---	2.0	5.0	3.0
8.0	5/16	---	---	2.0	5.5	3.0

\* INSTALLING FRANGIBLE COLUMN SUPPORTS:

Columns (posts) 3 1/2" O.D. and less are frangible. Frangible columns may be installed by driving the post or the posts may be set in preformed holes. Backfill preformed holes with suitable material tamped in layers not thicker than 6" (to provide adequate compaction) or filled with flowable fill or bagged concrete.



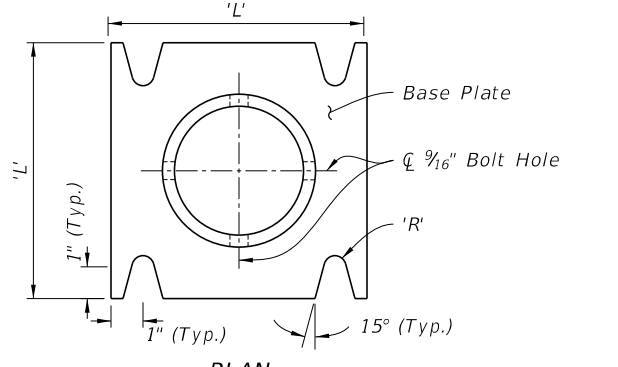
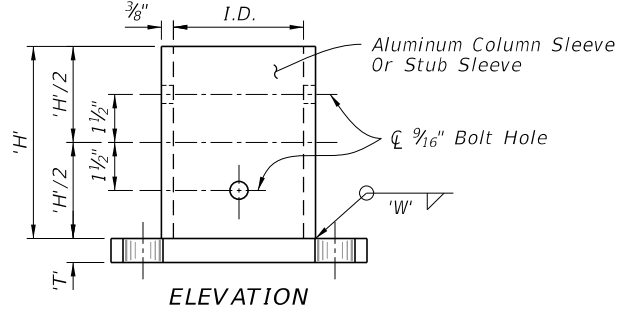
CANTILEVER SIGN

NOTE:

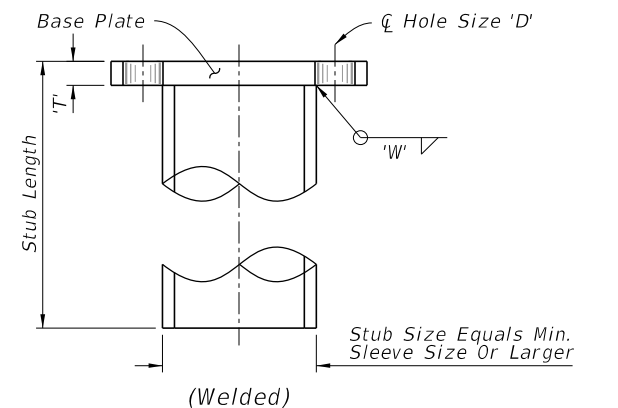
1. For cantilever sign installations see Index 700-101.
2. For cantilever signs with widths greater than 4' see Index 700-011.
3. Use of driven post for cantilever sign is not permitted.

COLUMN AND FOUNDATION TABLES

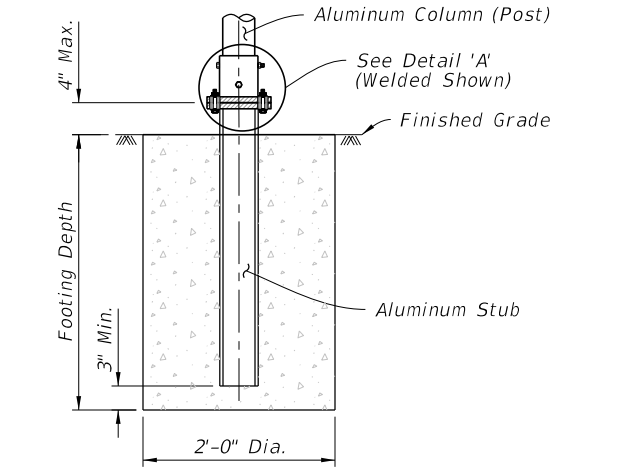
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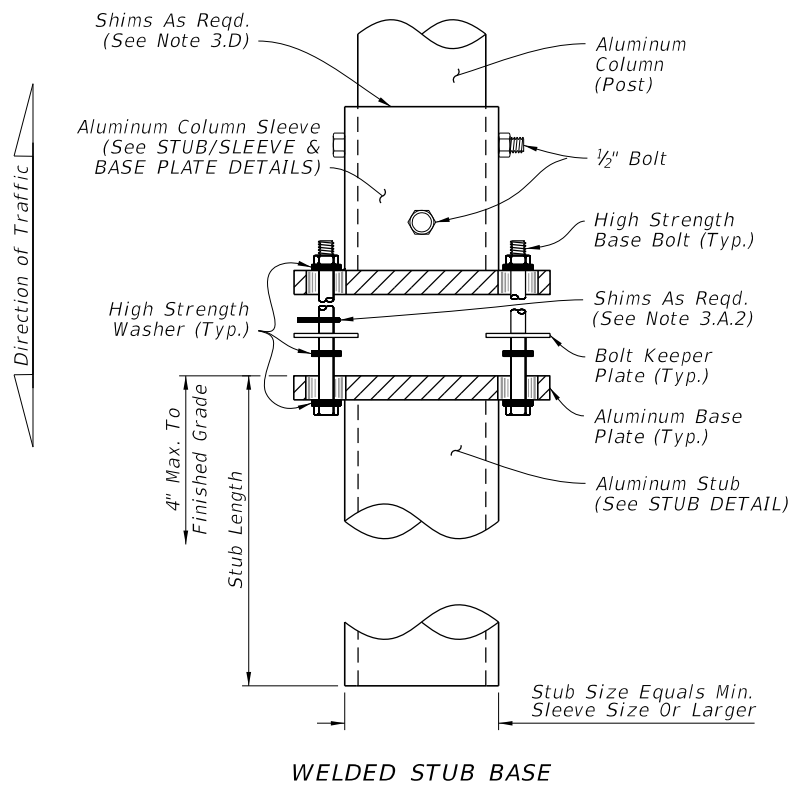
**STUB/SLEEVE & BASE PLATE DETAILS**  
(Welded Or Sandcast)



**STUB DETAIL**

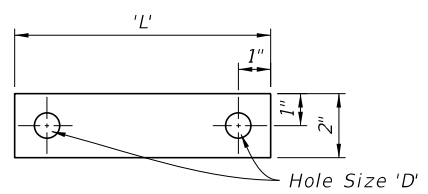


**SLIP BASE AND FOUNDATION DETAIL**  
(Non-Frangible Column, Typ.)

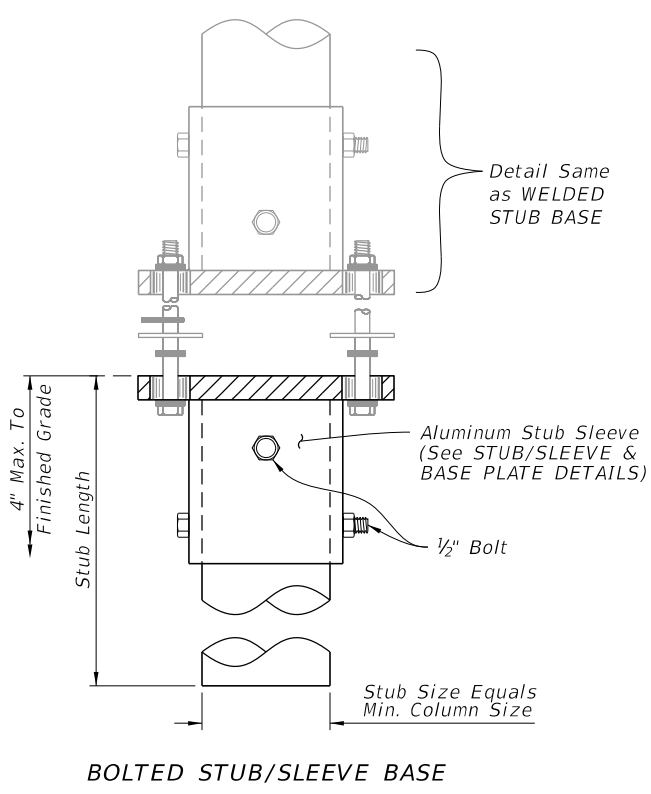


**WELDED STUB BASE**

**BOLT KEEPER PLATE DETAIL**

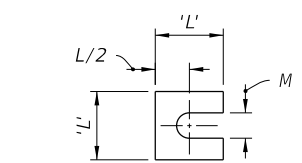


28 Ga. Thick Aluminum Strip  
2 Req. Per Base



**BOLTED STUB/SLEEVE BASE**

**SHIM DETAIL**

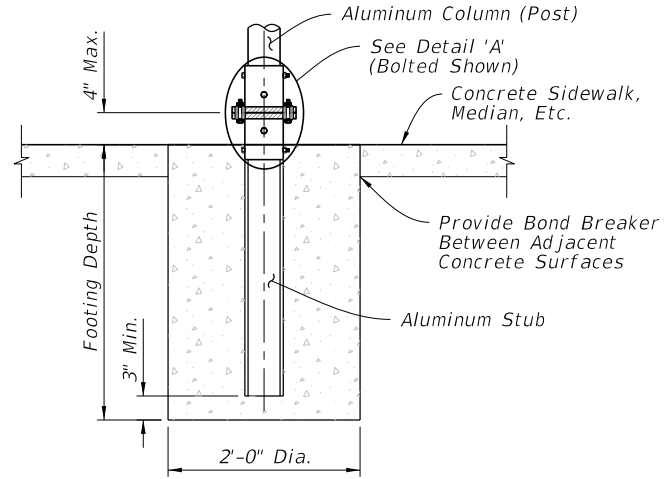


Provide 2~0.0149" Thick (28 gauge)  
and 2~0.0329" Thick (21 gauge)  
Brass Shims Per Post

**NOTES:**

- Foundation Notes for Frangible Slip Base:**
  - Place Stub into concrete to diameter and depth shown in POST AND FOUNDATION TABLE using Class 1 Concrete.
- Slip Base Fabrication Notes:**
  - The difference between the O.D. of the post and I.D. of the Sleeve must be 1/16" or less.
  - Either a Welded Stub Base or Bolted Stub/Sleeve Base may be used to fabricate the Slip Base.
  - For cast base plates bolted to foundation stubs, use a foundation stub the same size as the sign column (Post).
- Slip-Base Assembly Instructions:**
  - Assemble Slip Base connections in the following manner:
    - Insert Post into Sleeve and connect using 2 ~ 1/2" diameter Sleeve Bolts.
    - Assemble top base plate to bottom Base Plate using Base Bolts (High strength) with 3 washers per bolt. (See Detail 'A'):
      - Place one washer on each Base Bolt between the bottom Base Plate and the Base Bolt head.
      - Place the next washer between the Bottom Base Plate and the Bolt Keeper Plate.
      - Use brass shims to plumb the post.
      - Add the top base plate section.
      - Place the third washer between the Top Base Plate and the Nut.
  - Orient the Bolt Keeper Plates in the Direction of Traffic.
  - Tighten Base Bolts as follows:
    - Tighten Base Bolts to the maximum possible with a 12" to 15" wrench (this will bed the washers and shims and clear the bolt threads).
    - Loosen each Base Bolt one turn.
    - Under the supervision of the Engineer, use a calibrated wrench to tighten bolts to the torque prescribed in the SLIP BASE DETAILS Table. Over tightened Base Bolts are not permitted.
    - Distort bolt threads at the junction with nuts to prevent loosening. Repair damaged galvanizing.
  - Obtain a tight sleeve connection by placing 4 galvanized steel shims between the column (post) and sleeve. Space the shims evenly around the perimeter of the column (1 between each bolt hole, 4 total). Use shims that are 1" shorter than the height of the sleeve.

**DETAIL 'A'**



**SLIP BASE AND FOUNDATION DETAIL IN CONCRETE**  
(Non-Frangible Column In Crossovers, Medians & Sidewalks)

Column (Post) Size	SLIP BASE DETAILS														
	Outside Dia.	Wall Thickness	Sleeve I.D. (Max.)	Sleeve Height 'H'	Weld 'W'	Base Plate		Radius 'R'	Base Bolt		Base Plate Torque		Hole Size 'D'	SHIM	
						'L'	'T'		Size	Length	ft.-lbs	in.-lbs		L	M
4"	1/4"	4 1/16"	6"	5/8"	8"	3/4"	1 1/32"	5/8"	3"	29	345	1 1/16"	1 3/8"	1 1/16"	
4 1/2"	1/4"	4 7/16"	6"	5/8"	8"	7/8"	1 1/32"	5/8"	3 1/4"	29	345	1 1/16"	1 3/8"	1 1/16"	
5"	1/4"	5 1/16"	7"	5/8"	8"	7/8"	1 1/32"	5/8"	3 1/4"	29	345	1 1/16"	1 3/8"	1 1/16"	
6"	1/4"	6 1/16"	8"	3/4"	9"	1"	1 3/32"	3/4"	3 1/2"	46	554	1 3/16"	1 3/4"	1 3/16"	
8"	5/16"	8 1/16"	10"	3/4"	11"	1"	1 5/32"	7/8"	3 3/4"	53	640	1 5/16"	2 3/8"	1 1/16"	

**SLIP BASE AND FOUNDATION DETAILS**

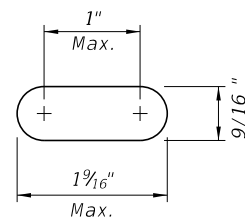
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LAST REVISION 11/01/17	DESCRIPTION:
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FY 2018-19  
 STANDARD PLANS

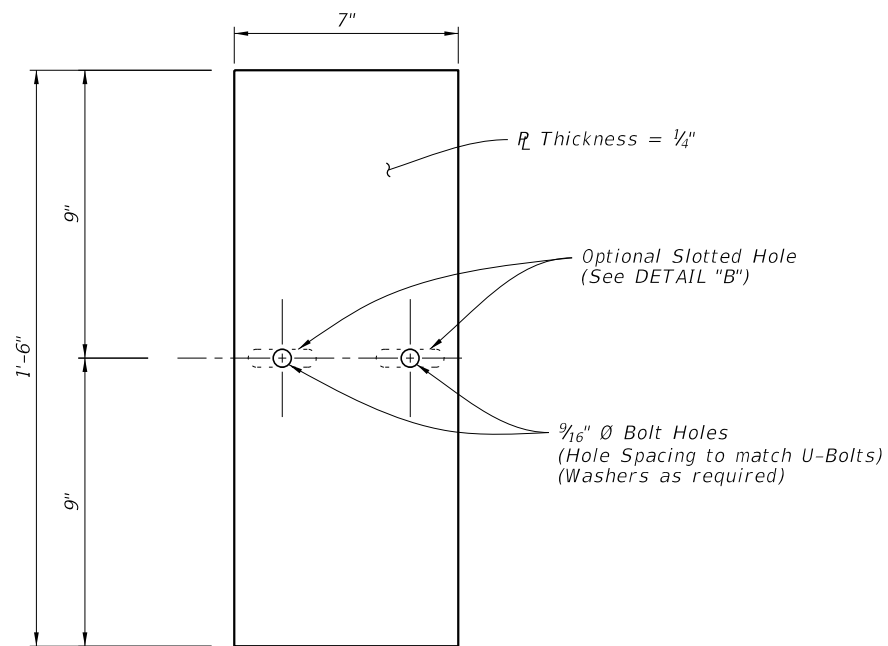
SINGLE COLUMN GROUND SIGNS

INDEX 700-010	SHEET 4 of 9
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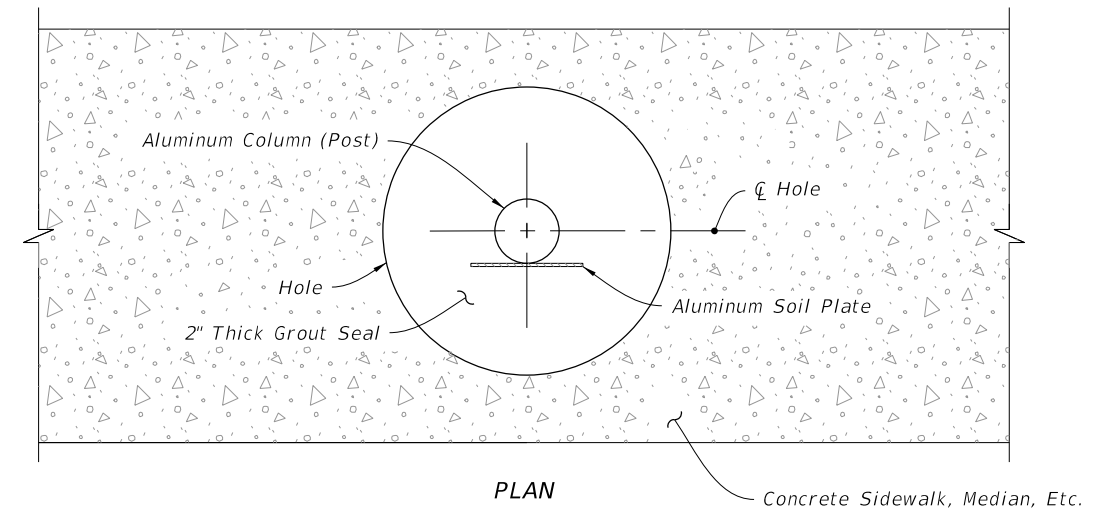


Optional Slotted Holes

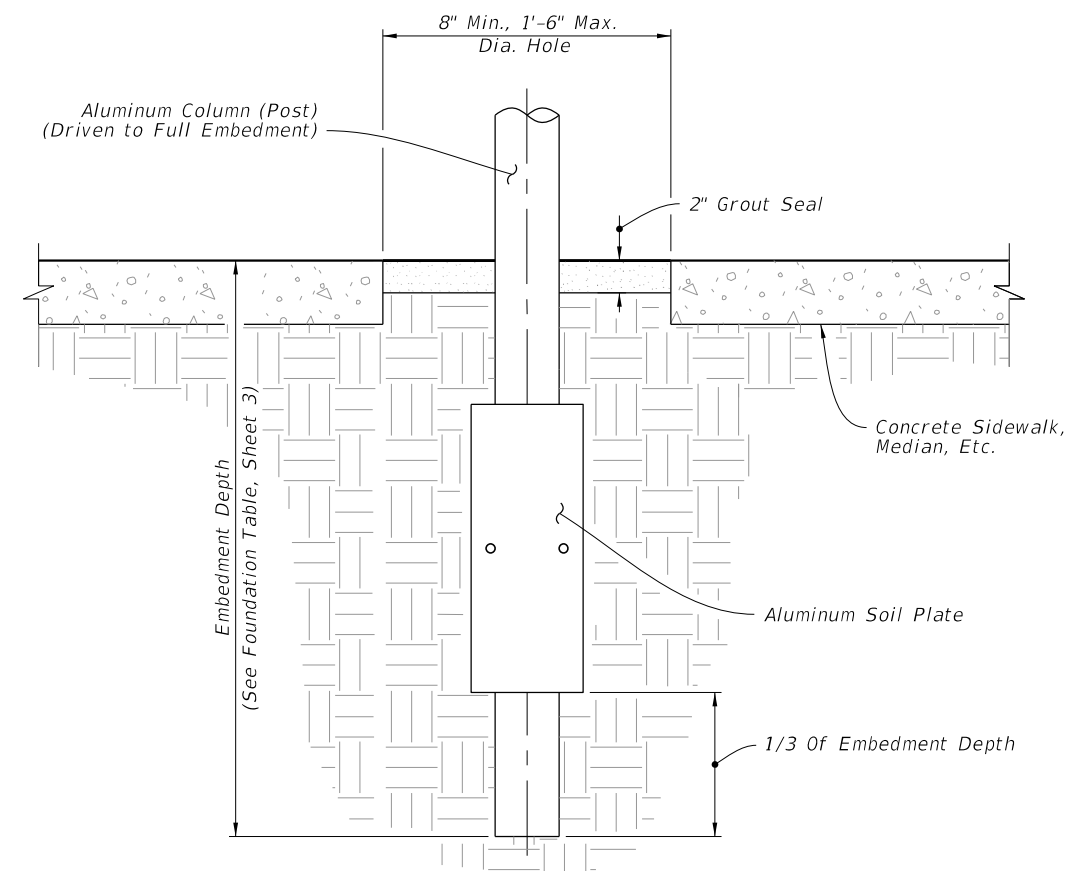
DETAIL "B"



ALUMINUM SOIL PLATE DETAIL



PLAN



ELEVATION

DRIVEN POST DETAIL

(Frangible Post In Crossovers, Medians & Sidewalks)

DRIVEN POST AND SOIL PLATE DETAIL

10/27/2017 10:19:41 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:
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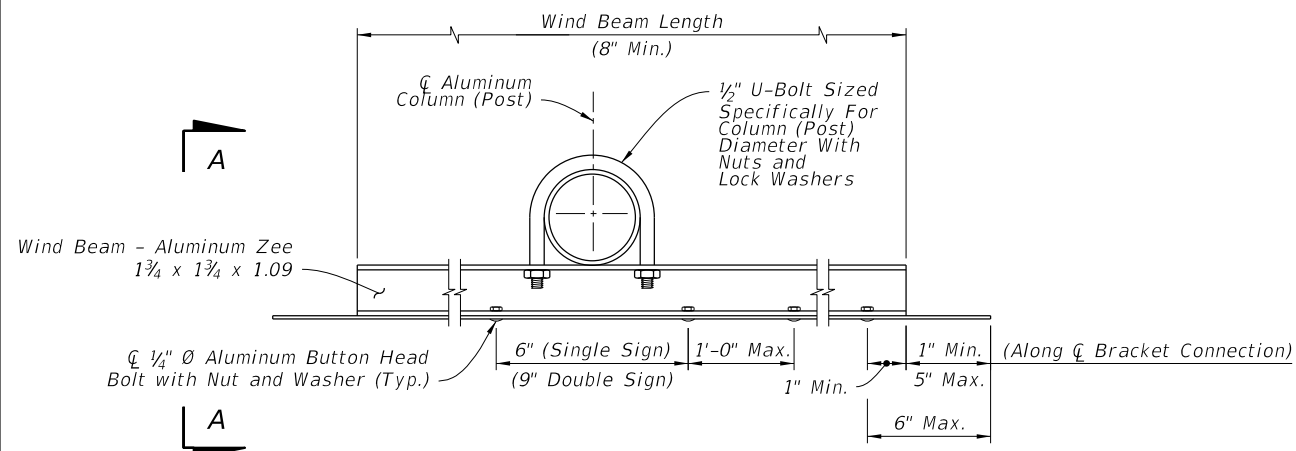


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SINGLE COLUMN GROUND SIGNS

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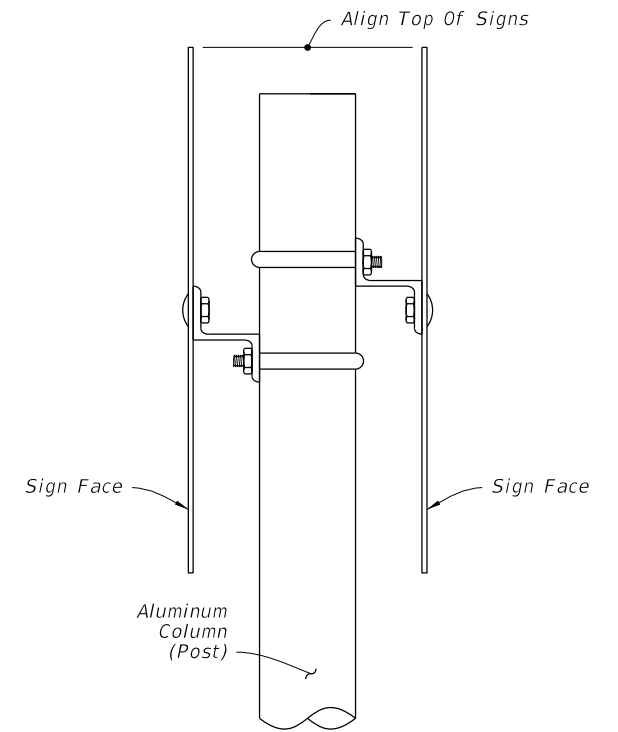
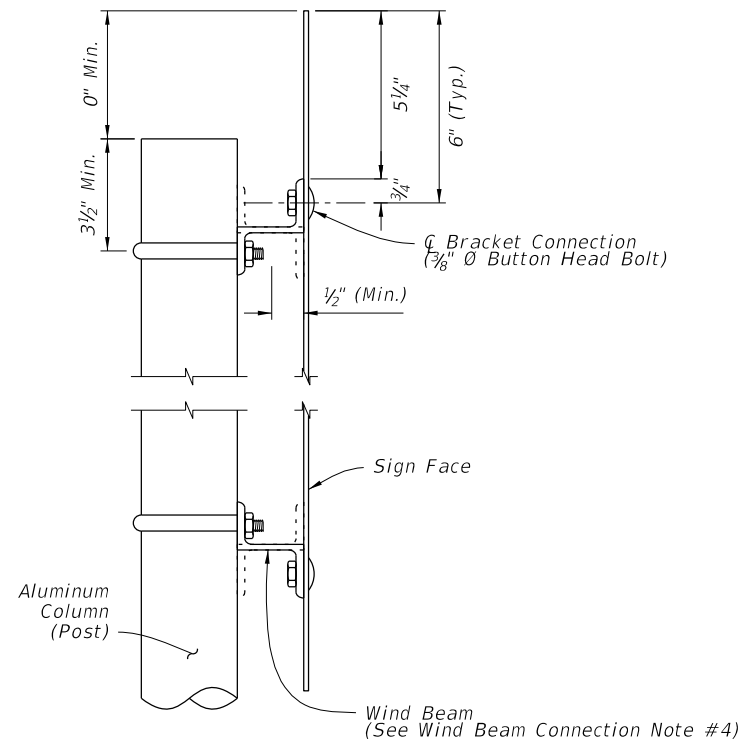
**WIND BEAM CONNECTION NOTES:**

1. 5/16" Ø Stainless Steel Hex Head Bolts with Flat Washer under Head and Lockwasher under Nut may be used in lieu of 1/4" Ø Aluminum Button Head Bolts.
2. Use Nylon washers (provided by the sheeting supplier) under the button bolt heads to protect sign sheeting.
3. Slots up to 2" long are allowed in wind beams to accommodate U-Bolts for varying Column (Post) diameters.
4. Wind beams may be oriented in either direction.

BRACKET DETAIL

WIND BEAM CONNECTIONS DETAILS

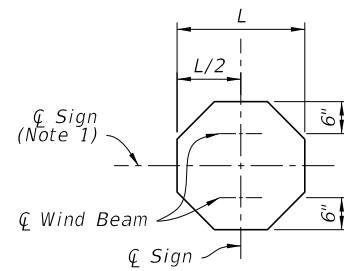
SECTION A-A



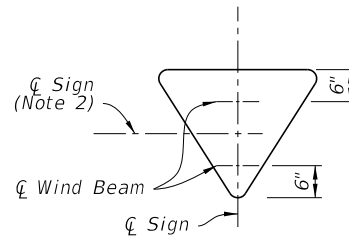
**BACK-TO-BACK SIGN NOTE:**

Use the area and the centroid location of the largest sign to determine aluminum column (post) size.

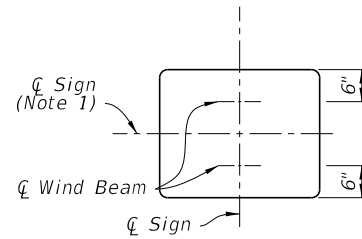
BACK-TO-BACK SIGN DETAIL



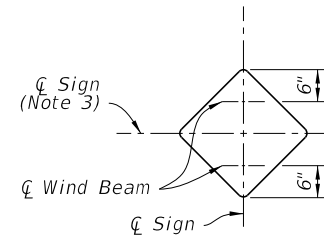
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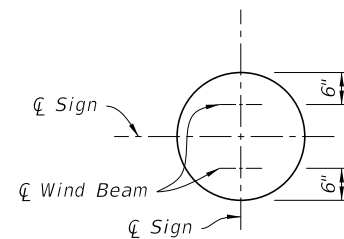
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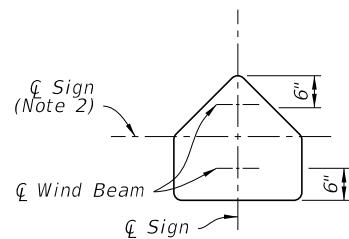
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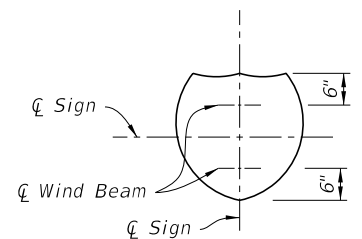
DIAMOND



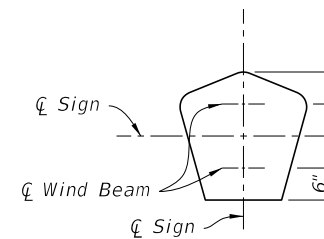
RAILROAD



SCHOOL



SHIELD



COUNTY

WIND BEAM PLACEMENT DETAILS

**WIND BEAM PLACEMENT NOTES:**

1. Install an additional third wind beam along the C for signs with heights greater than 30" and less than 72". For rectangular signs greater than 72" maintain a maximum wind beam spacing of 2'-6", with the additional wind beams spaced evenly between the top and bottom wind beams. For rectangular signs up to 12" in height, use only one wind beam at C Sign.
2. Install an additional third wind beam along the C for Yield and School signs greater than 36".
3. Install an additional third wind beam along the C for Diamond signs 30" or greater.

CONNECTION AND WIND BEAMS

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









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










SINGLE COLUMN GROUND SIGNS







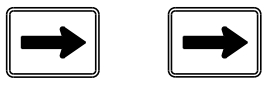




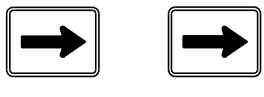




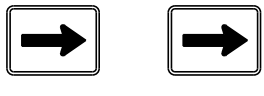






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	Size	Area	Total Area	Centroid
 	36x12	3.00 SF	6.31 SF	1.75 Ft.
	24x24	3.31 SF		
 	36x12	3.00 SF	8.18 SF	1.92 Ft.
	30x30	5.18 SF		
 	36x12	3.00 SF	10.46 SF	2.10 Ft.
	36x36	7.46 SF		
 	36x12	3.00 SF	16.25 SF	2.48 Ft.
	48x48	13.25 SF		
 	24x24	3.31 SF	6.31 SF	1.71 Ft.
	24x18	3.00 SF		
 	30x30	5.18 SF	10.18 SF	2.19 Ft.
	30x24	5.00 SF		
 	36x36	7.46 SF	12.46 SF	2.55 Ft.
	30x24	5.00 SF		

	Size	Area	Total Area	Centroid
  	36x12	3.00 SF	13.18 SF	2.87 Ft.
	30x30	5.18 SF		
  	30x24	5.00 SF	15.46 SF	3.15 Ft.
	36x36	7.46 SF		
 	36x12	3.00 SF	6.19 SF	1.60 Ft.
	21x15	2.19 SF		
 	24x24	4.00 SF	7.19 SF	1.52 Ft.
	30x24	5.00 SF		
  	24x12	2.00 SF	6.00 SF	1.53 Ft.
	24x24	4.00 SF		
  	24x12	2.00 SF	7.00 SF	1.45 Ft.
	30x24	5.00 SF		
  	30x15	3.13 SF	8.13 SF	1.66 Ft.
	30x24	5.00 SF		

	Size	Area	Total Area	Centroid
 	24x24	4.00 SF	6.19 SF	1.73 Ft.
	21x15	2.19 SF		
 	30x24	5.00 SF	7.19 SF	1.81 Ft.
	21x15	2.19 SF		
    	24x12	2.00 SF	8.19 SF	2.26 Ft.
	24x24	4.00 SF		
    	24x12	2.00 SF	9.19 SF	2.27 Ft.
	30x24	5.00 SF		
    	30x15	3.13 SF	10.32 SF	2.49 Ft.
	30x24	5.00 SF		
   	24x12	2.00 SF	10.19 SF	2.80 Ft.
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	24x24	4.00 SF		
	21x15	2.19 SF		

LAST REVISION 11/01/17

DESCRIPTION:





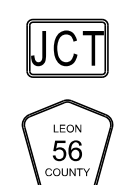
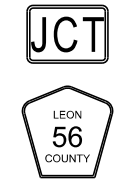
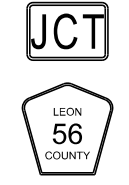









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SINGLE COLUMN GROUND SIGNS




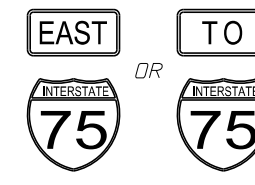
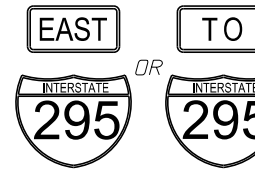
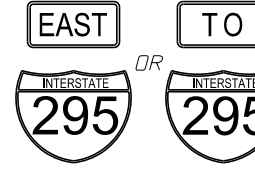
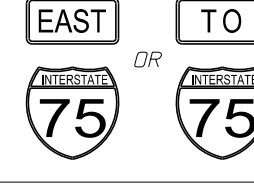

















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	Size	Area	Total Area	Centroid
   	24x12	2.00 SF	11.19 SF	2.76 Ft.
	24x12	2.00 SF		
	30x24	5.00 SF		
	21x15	2.19 SF		
Size	Area	Total Area	Centroid	
   	30x15	3.13 SF	13.45 SF	3.16 Ft.
	30x15	3.13 SF		
	30x24	5.00 SF		
	21x15	2.19 SF		
Size	Area	Total Area	Centroid	
 	21x15	2.19 SF	3.90 SF	1.57 Ft.
	Size	Area	Total Area	Centroid
	 	21x15	2.19 SF	5.22 SF
24x24		3.03 SF		
Size	Area	Total Area	Centroid	
 	21x15	2.19 SF	6.95 SF	1.87 Ft.
	30x30	4.76 SF		

	Size	Area	Total Area	Centroid
 	18x18	1.71 SF	3.90 SF	1.26 Ft.
	21x15	2.19 SF		
	Size	Area	Total Area	Centroid
 	24x24	3.03 SF	5.22 SF	1.62 Ft.
	21x15	2.19 SF		
	Size	Area	Total Area	Centroid
 	30x30	4.76 SF	6.95 SF	1.97 Ft.
	21x15	2.19 SF		
	Size	Area	Total Area	Centroid
   	24x12	2.00 SF	9.39 SF	2.87 Ft.
	24x12	2.00 SF		
	24x24	3.20 SF		
	21x15	2.19 SF		
	Size	Area	Total Area	Centroid
   	24x12	2.00 SF	10.18 SF	2.84 Ft.
	24x12	2.00 SF		
	30x24	3.99 SF		
	21x15	2.19 SF		

	Size	Area	Total Area	Centroid
   	30x15	3.13 SF	12.44 SF	3.26 Ft.
	30x15	3.13 SF		
	30x24	3.99 SF		
	21x15	2.19 SF		
Size	Area	Total Area	Centroid	
 	21x15	2.19 SF	5.39 SF	1.75 Ft.
	24x24	3.20 SF		
	Size	Area	Total Area	Centroid
 	21x15	2.19 SF	6.18 SF	1.67 Ft.
	30x24	3.99 SF		
Size	Area	Total Area	Centroid	
   	24x12	2.00 SF	5.20 SF	1.67 Ft.
	24x24	3.20 SF		
Size	Area	Total Area	Centroid	
   	24x12	2.00 SF	5.99 SF	1.60 Ft.
	30x24	3.99 SF		
Size	Area	Total Area	Centroid	
   	30x15	3.13 SF	7.12 SF	1.81 Ft.
	30x24	3.99 SF		
Size	Area	Total Area	Centroid	
   	30x15	3.13 SF	10.33 SF	2.27 Ft.
	36x36	7.20 SF		

LAST REVISION 11/01/17

REVISION DESCRIPTION:



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SINGLE COLUMN GROUND SIGNS

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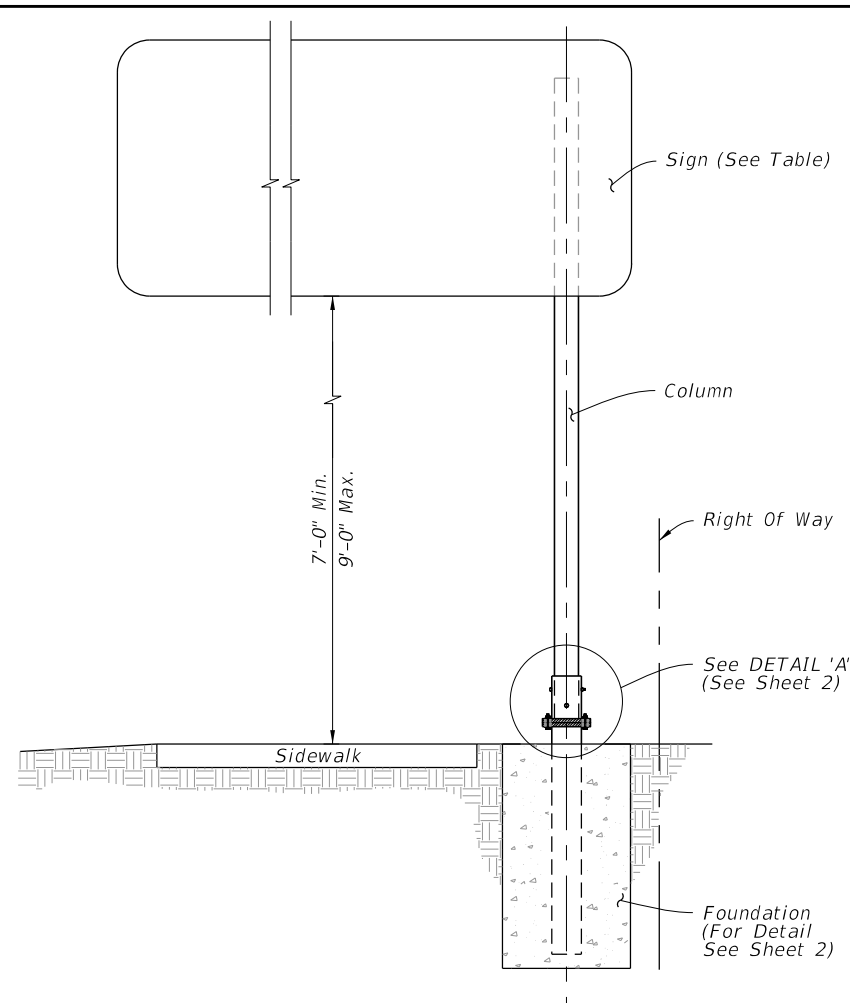
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Size	Area	Total Area	Centroid
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45x36	8.99 SF		
Size	Area	Total Area	Centroid
24x12	2.00 SF	7.39 SF	2.30 Ft.
24x24	3.20 SF		
21x15	2.19 SF		
Size	Area	Total Area	Centroid
24x12	2.00 SF	8.18 SF	2.31 Ft.
30x24	3.99 SF		
21x15	2.19 SF		
Size	Area	Total Area	Centroid
30x15	3.13 SF	9.31 SF	2.55 Ft.
30x24	3.99 SF		
21x15	2.19 SF		
Size	Area	Total Area	Centroid
30x30	4.69 SF	6.69 SF	1.61 Ft.
24x12	2.00 SF		
Size	Area	Total Area	Centroid
30x30	4.69 SF	8.44 SF	1.77 Ft.
30x18	3.75 SF		
Size	Area	Total Area	Centroid
36x36	6.75 SF	10.50 SF	2.06 Ft.
30x18	3.75 SF		
Size	Area	Total Area	Centroid
30x30	6.25 SF	8.25 SF	2.28 Ft.
24x12	2.00 SF		
Size	Area	Total Area	Centroid
36x36	9.00 SF	12.75 SF	2.84 Ft.
30x18	3.75 SF		
Size	Area	Total Area	Centroid
30x30	6.25 SF	10.25 SF	2.74 Ft.
24x24	4.00 SF		
Size	Area	Total Area	Centroid
36x36	9.00 SF	15.25 SF	3.29 Ft.
30x30	6.25 SF		

Size	Area	Total Area	Centroid
30X30	4.69 SF	6.69 SF	1.61 Ft.
24X12	2.00 SF		
Size	Area	Total Area	Centroid
30X30	4.69 SF	8.44 SF	1.77 Ft.
30X18	3.75 SF		
Size	Area	Total Area	Centroid
36X36	6.75 SF	10.50 SF	2.06 Ft.
30X18	3.75 SF		
Size	Area	Total Area	Centroid
30X30	6.25 SF	8.25 SF	2.28 Ft.
24X12	2.00 SF		
Size	Area	Total Area	Centroid
36X36	9.00 SF	12.75 SF	2.84 Ft.
30X18	3.75 SF		
Size	Area	Total Area	Centroid
30X30	6.25 SF	10.25 SF	2.74 Ft.
24X24	4.00 SF		
Size	Area	Total Area	Centroid
36X36	9.00 SF	15.25 SF	3.29 Ft.
30X30	6.25 SF		

Size	Area	Total Area	Centroid
30X30	6.25 SF	9.25 SF	2.51 Ft.
24X18	3.00 SF		
Size	Area	Total Area	Centroid
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30X24	5.00 SF		

LAST REVISION 11/01/17	DESCRIPTION:
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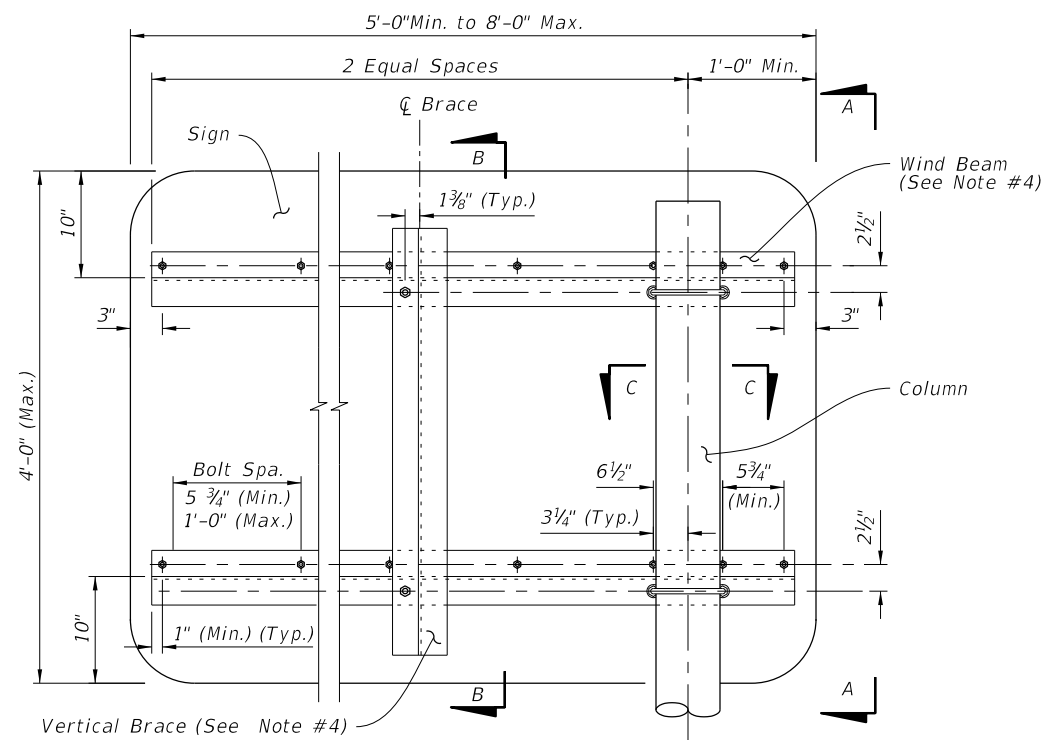


TYPICAL SECTION

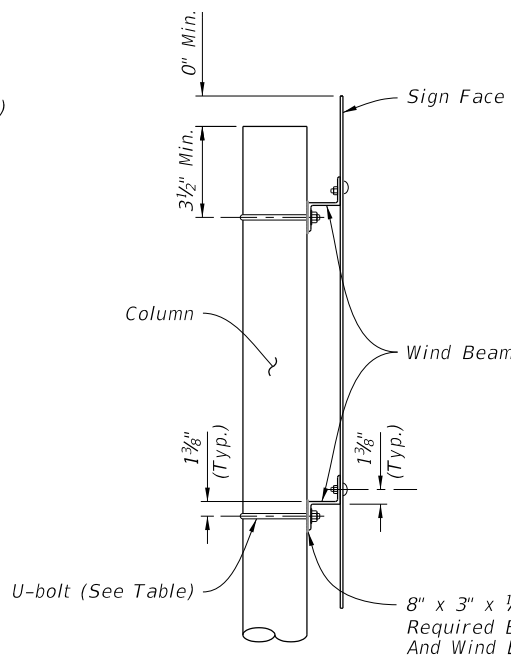
**GENERAL NOTES:**

1. Refer to Index 700-010 for additional notes, assembly of base connection and material specifications not given in this Index.
2. Sleeve Bolts: ASTM A-307, 1/2" Ø galvanized steel bolt (with lock nuts) or ASTM B-211 Alloy 2024-T4 or 6061-T6.
3. Place galvanized steel shims between the Sleeve and Post to obtain a tight fit between the Post and Sleeve.
4. Wind Beam and Vertical Brace: Aluminum Z 3" x 2 1/16" x 3.38. Install Vertical Brace on 7'-0" to 8'-0" signs only.
5. Provide 2- 0.0149" Thick (28 gauge) and 2- 0.0329" Thick (21 gauge) Brass Shims Per Post. Used brass shims to plumb the post.

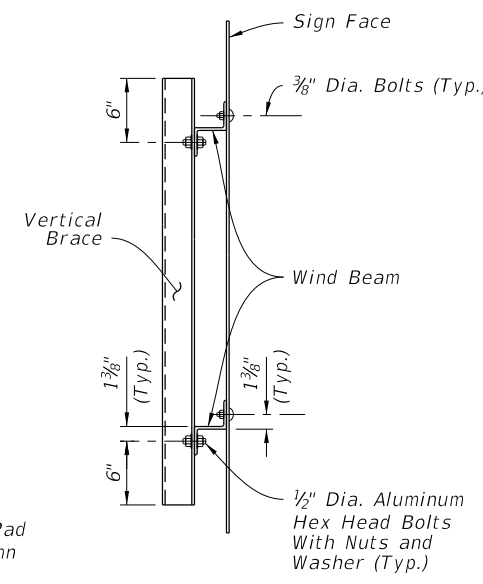
COLUMN SELECTION AND FOOTING SIZE TABLE							
Sign Size Height x Length	Column Size Diameter x Thickness	Sleeve Size Diameter x Thickness	U-bolt Diameter	Base Bolt Diameter x Length	Torque lbs./in	Base Plate Thickness	Footing Depth
4'-0" x 5'-0"	4.5" x 0.337" (Schedule 80)	5.563" x 0.5" (Schedule 120)	1/2"	5/8" x 3 1/2"	270 ± 45	1"	6'-0"
4'-0" x 6'-0"							6'-6"
4'-0" x 7'-0"	5.563" x 0.375" (Schedule 80)	6.625" x 0.432" (Schedule 80)	5/8"	3/4" x 4"	445 ± 75	1 1/8"	6'-6"
4'-0" x 8'-0"							7'-0"



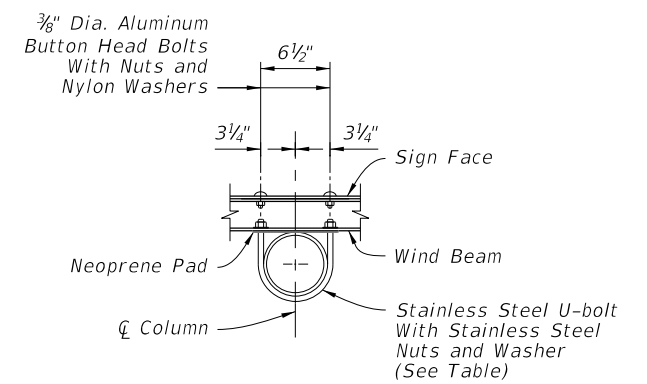
SIGN DETAIL



SECTION A-A



SECTION B-B



SECTION C-C

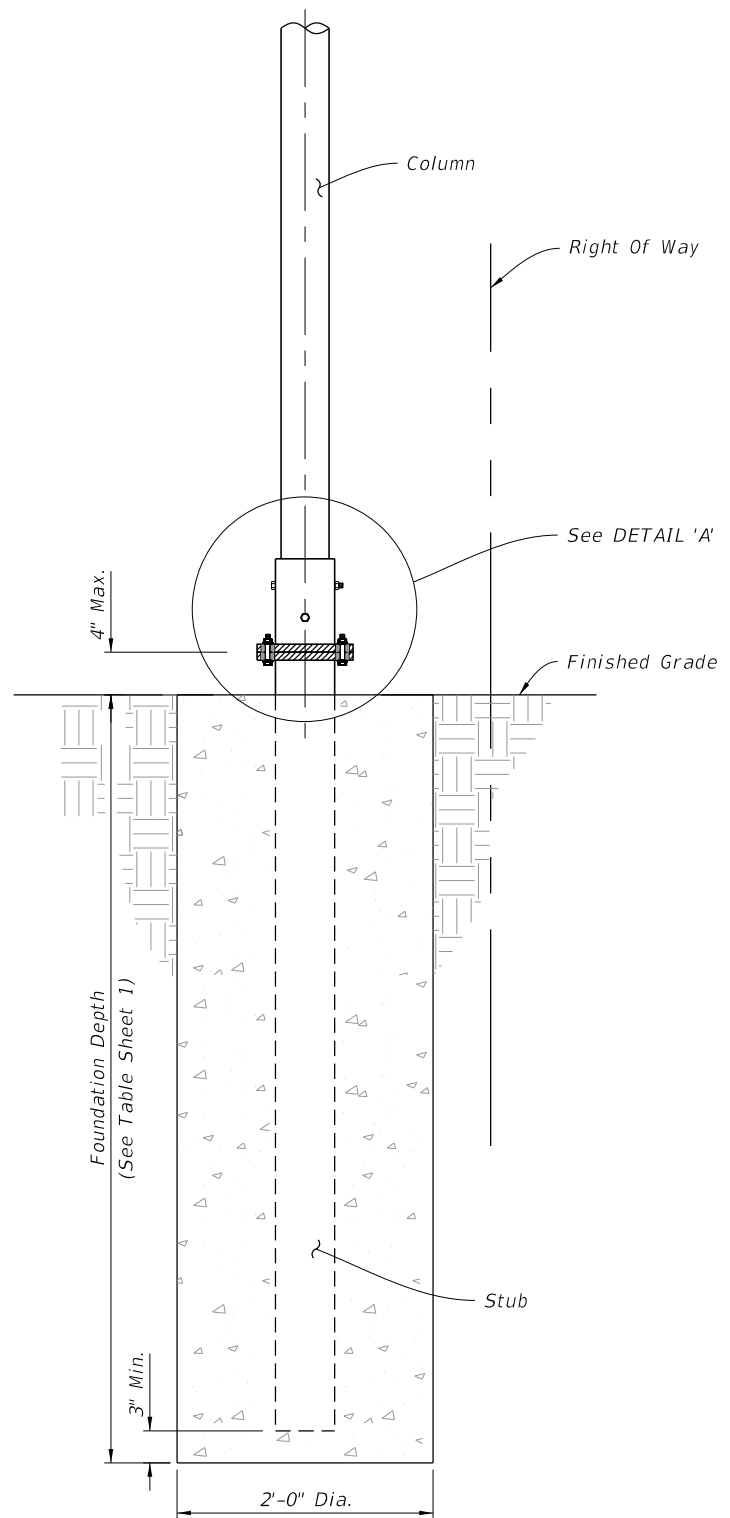
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LAST REVISION 11/01/17	DESCRIPTION:
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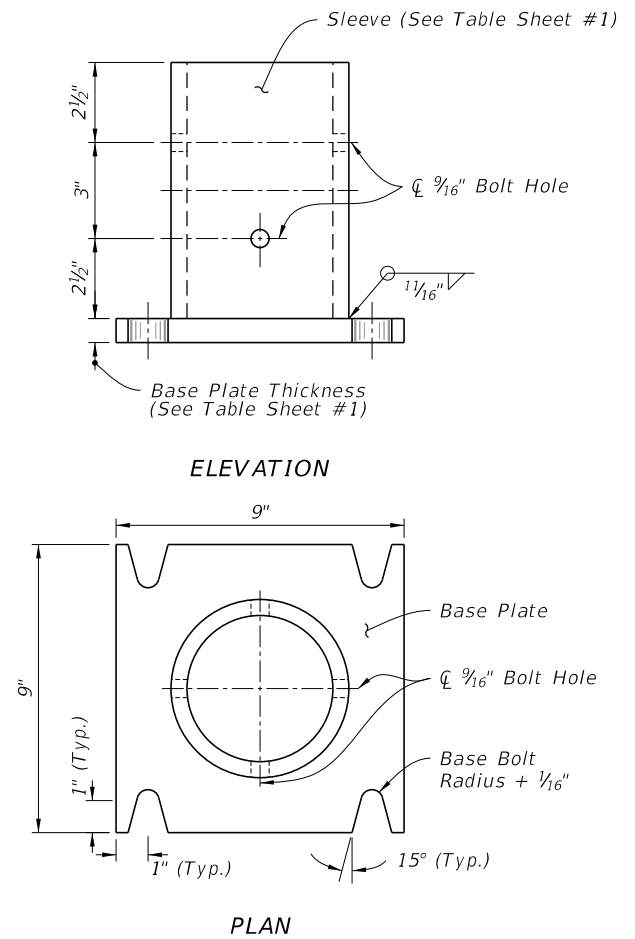

**FY 2018-19  
STANDARD PLANS**

**SINGLE COLUMN CANTILEVER  
GROUND MOUNTED SIGN**

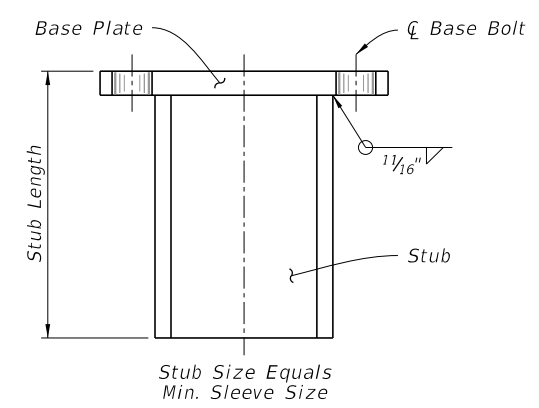
INDEX 700-011	SHEET 1 of 2
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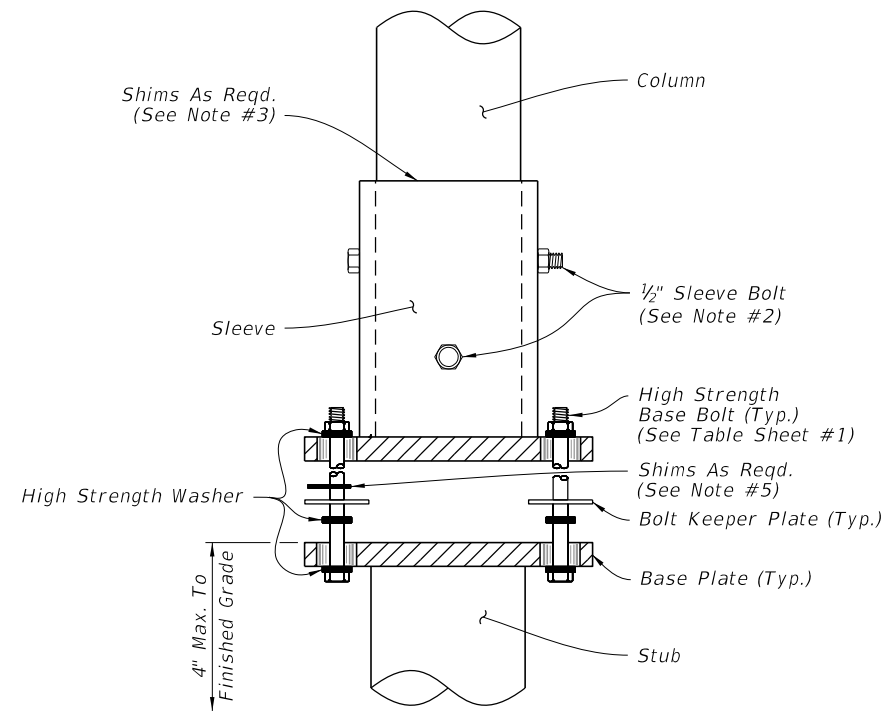
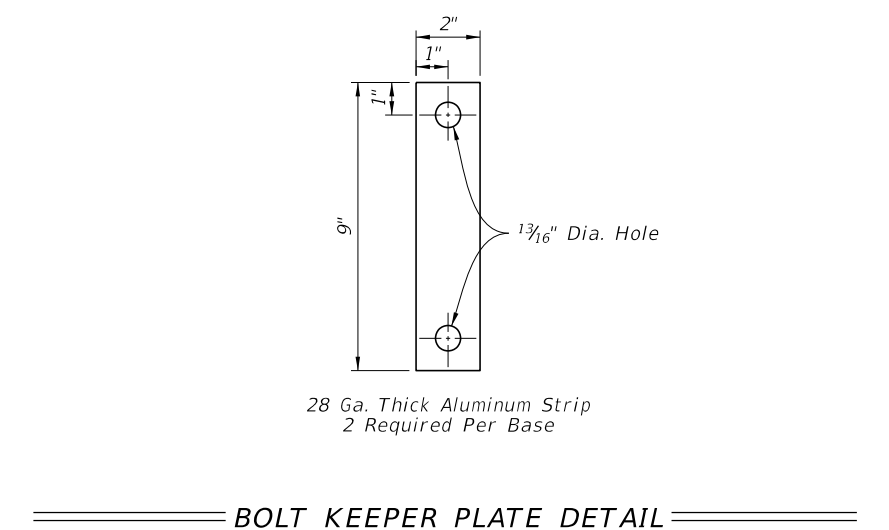
BASE AND FOUNDATION DETAIL



SLEEVE & BASE PLATE DETAILS



STUB DETAIL



DETAIL 'A'

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LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	SINGLE COLUMN CANTILEVER GROUND MOUNTED SIGN	INDEX 700-011	SHEET 2 of 2
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**NOTES:**

1. Work with Index 700-010.

2. Shop Drawings: Not required.

3. Materials:

- A. Steel Plate: ASTM A36 or ASTM A709 Grade 36
- B. Steel Pipe (Support Post): ASTM A501 Schedule 40
- C. Aluminum Pipe: ASTM B210 Alloy 6061-T6
- D. Galvanized U-Bolts, Nuts and Plate Washer
  - a. U-Bolts: ASTM A449
  - b. Hex Nuts: ASTM A 536 Lock Nuts
  - c. Plate Washer: ASTM A 36 or ASTM A709 Grade 36 or 50
- E. Galvanized Anchor bolts, Nuts and Washers:
  - a. Anchor Rod: ASTM F1554 Grade 55 fully threaded (for Adhesive Anchors)
  - b. Anchor Bolts: ASTM F1554 Grade 55 Grade A Hex
  - c. Nuts: ASTM A563 Heavy Hex Locking
  - d. Washers: ASTM F436
- F. Adhesive Anchor Bonding Material: Specification Section 931 Type HV Adhesive.
- G. Weld Material: E70XX
- H. Snap-In Post Cap: UV and weather-resistant glass-filled polyester cap

4. Coating:

- A. U-Bolts, Threaded Rods, Nuts and Washers: ASTM F2329
- B. Other Steel: ASTM A123

5. Fabrication:

- A. Weld: Specification Section 460-6.4
- B. Hot dip galvanize after fabrication

6. Construction:

- A. Locate Sign Support a minimum of 5 feet from an open joint or transition (sign stationing may be adjusted to accommodate this requirement).
- B. Base plate must be flush with back of Traffic Railing
- C. Anchors in Traffic Railings:
  - a. Install Adhesive Anchors in accordance with Specification section 416 except perform field test on one anchor per sign support location.
  - b. Use templates and tie anchors as necessary to maintain correct placement of C-I-P Embedded Anchors
  - c. Do not drill into existing conduit
- D. Temporary Signs on Permanent Traffic Railings: Same as Permanent except Field testing of anchors is not required

7. Removal of Temporary Signs on Permanent Traffic Railings:

- A. Cut anchor rods flush with the top of the traffic railing
- B. Coat anchors with Type F-1 epoxy to prevent corrosion
  - a. Extend coating 2 inches beyond edge of cut anchor rods
  - b. Epoxy coating 1/16" thick minimum

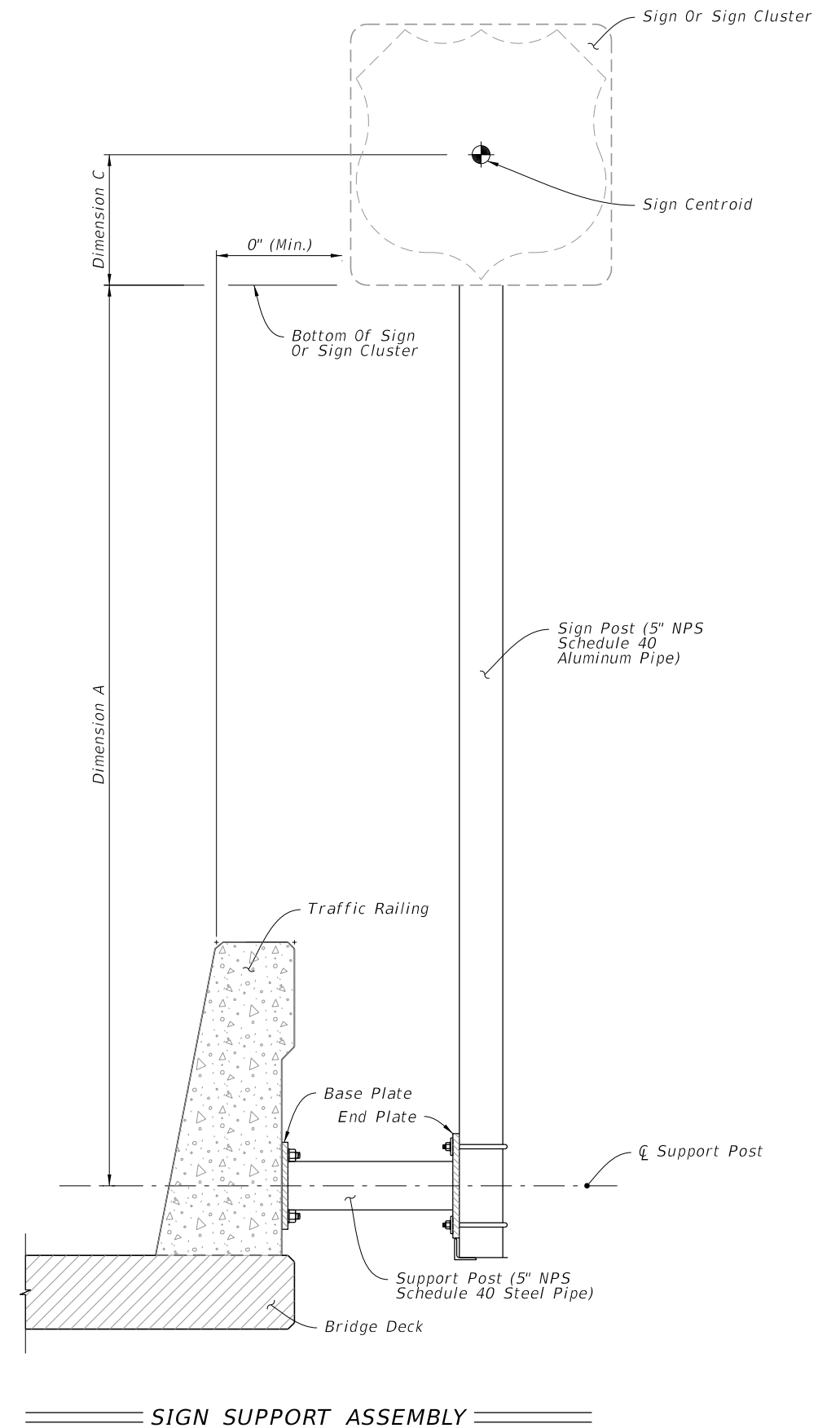
8. Payment:

Include the cost of all materials and labor in the cost of the single post sign assembly.

SIGN LIMITATIONS TABLE	
MAX. SIGN AREA (SF)	MAX. SIGN CENTROID HEIGHT (DIM. A + DIM. C)
25	9'-7"

Dimension A = Distance from centerline of the Support Post to the bottom of the sign or sign cluster.

Dimension C = Vertical distance from the bottom of the sign or sign cluster to the Centroid of the sign or sign cluster.



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LAST REVISION	DESCRIPTION:
11/01/17	

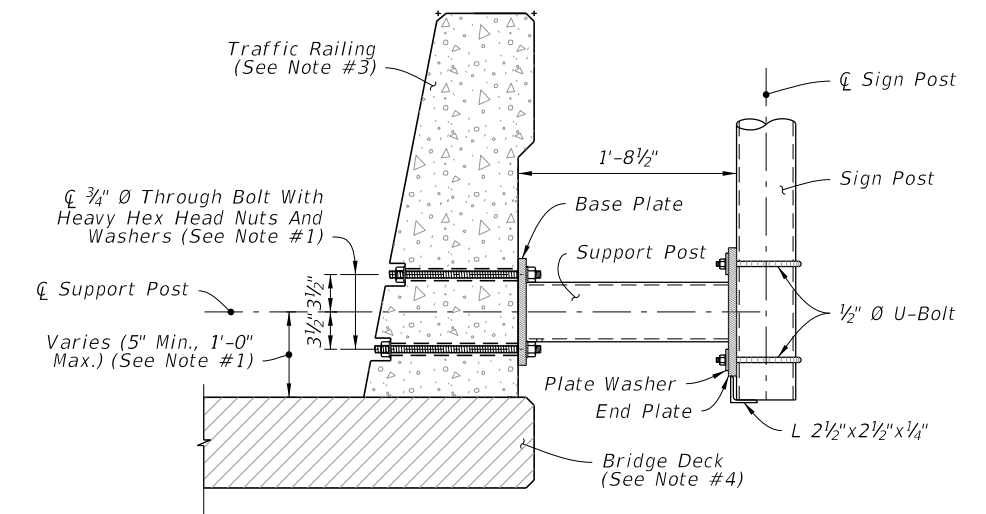
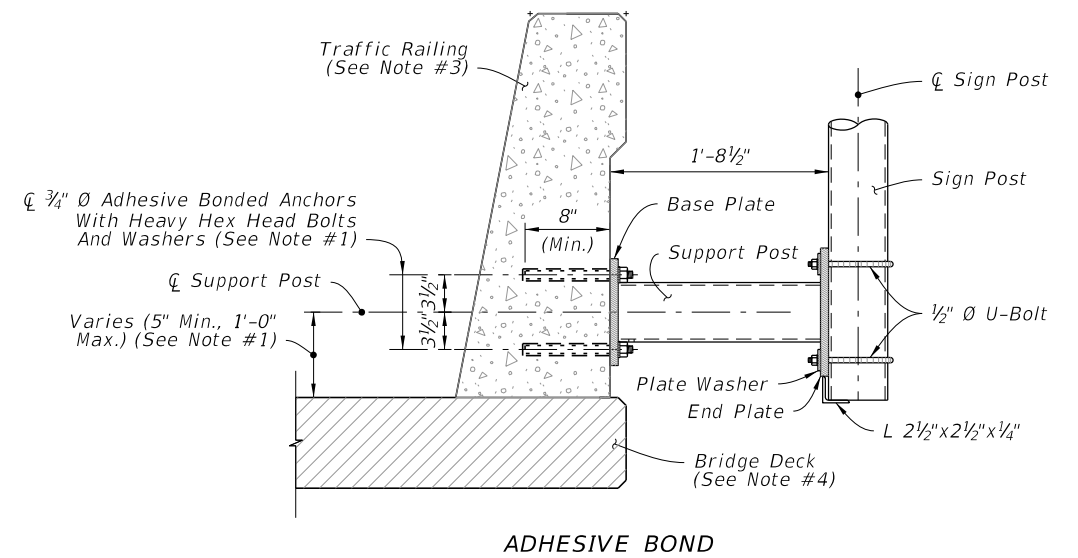
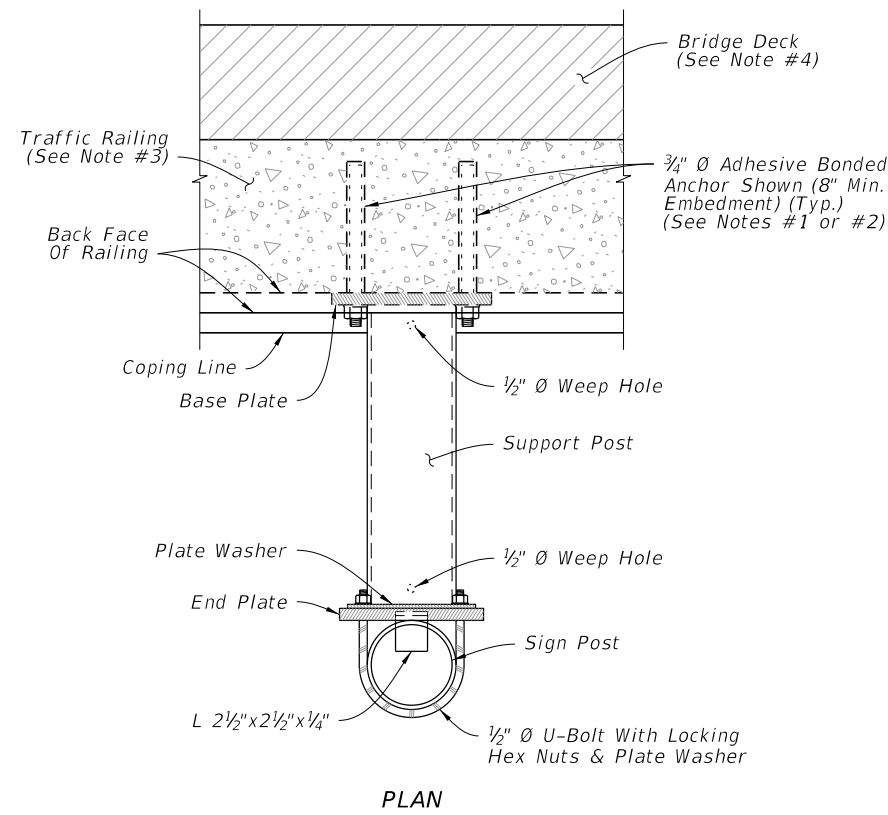
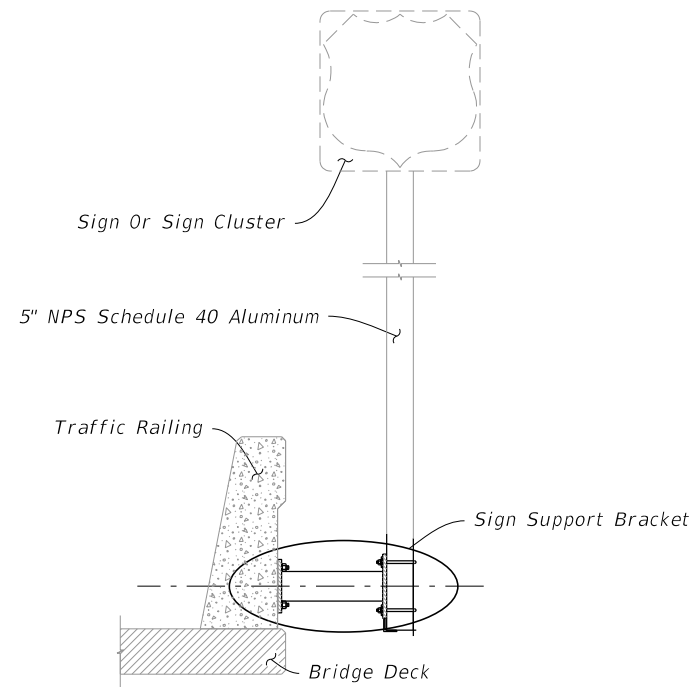


FY 2018-19  
STANDARD PLANS

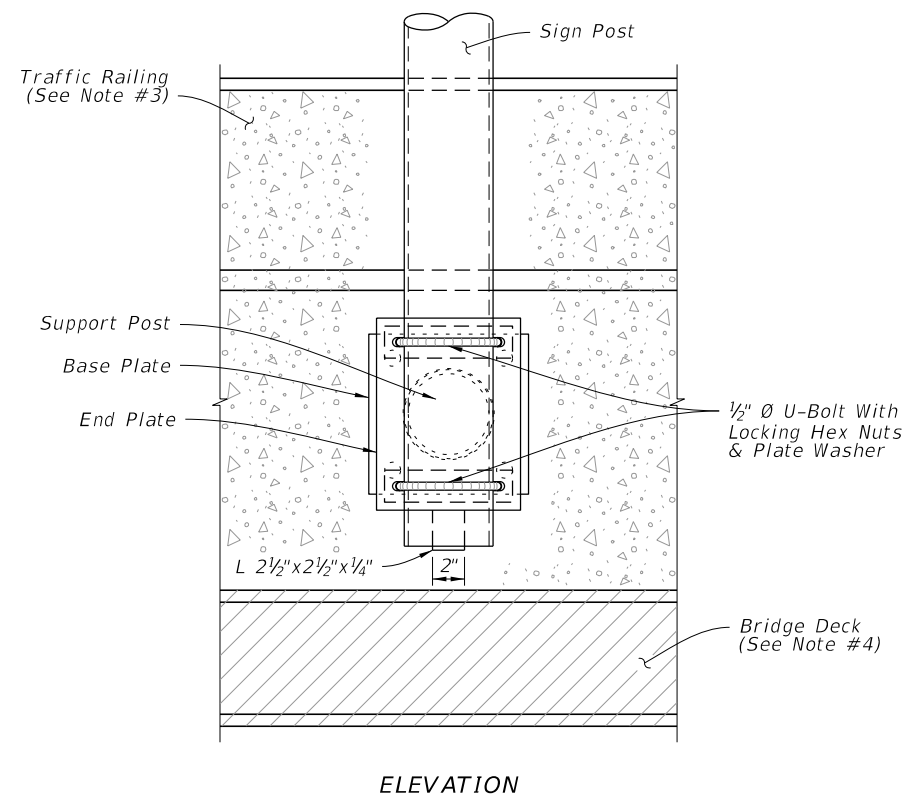
SINGLE POST BRIDGE MOUNTED SIGN SUPPORT

INDEX  
700-012

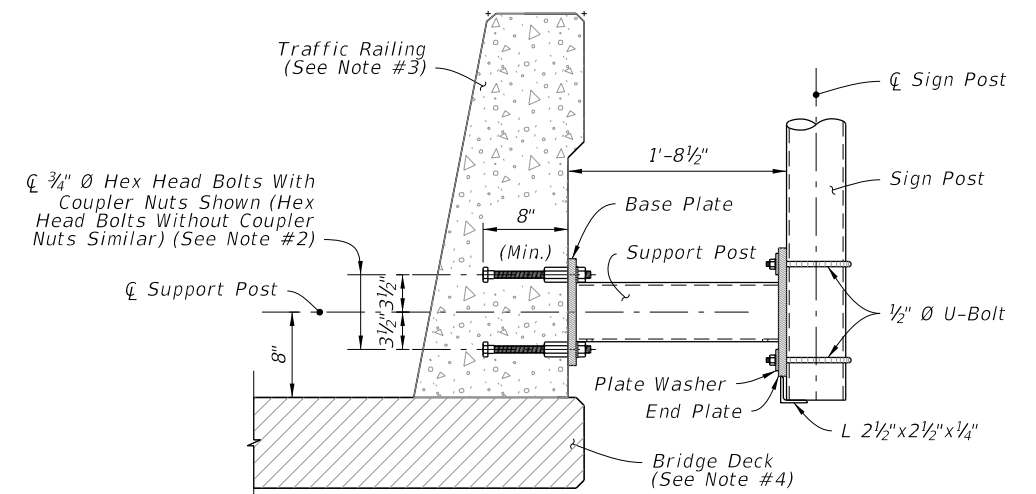
SHEET  
1 of 3



TYPICAL SECTION - EXISTING RAILING



SIGN SUPPORT BRACKET



NOTES:

1. Existing Traffic Railings:
  - A. Locate existing conduit prior to drilling and adjust placement of base plate as necessary to avoid damaging existing conduit. Base plate must be flush with back of traffic railing. Maintain a minimum cover 2" from face of traffic railing to tip of Adhesive Anchor.
  - B. For concrete parapets less than 10" thick, through bolt 3/4" Ø Heavy Hex Head Bolts with Nuts and Washers in lieu of Adhesive Bonded Anchors. Bolt heads shall not protrude more than 1 1/2" beyond traffic face of railing.
  - C. For through bolting, countersink the nut and washer so that the bolt and nut does not extend beyond the face of the traffic railing. Do not exceed a countersink depth and diameter of 2 1/2".
2. New Traffic Railings:
  - A. Optional Couplers are shown for slipforming; keep Anchor Bolt coupler threads free of concrete.
3. 36" Single-Slope Traffic Railing shown, other Traffic Railings and Parapets are similar.
4. Bridge Deck shown, Approach Slab and Retaining Wall are similar.

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LAST REVISION	DESCRIPTION:
11/01/17	

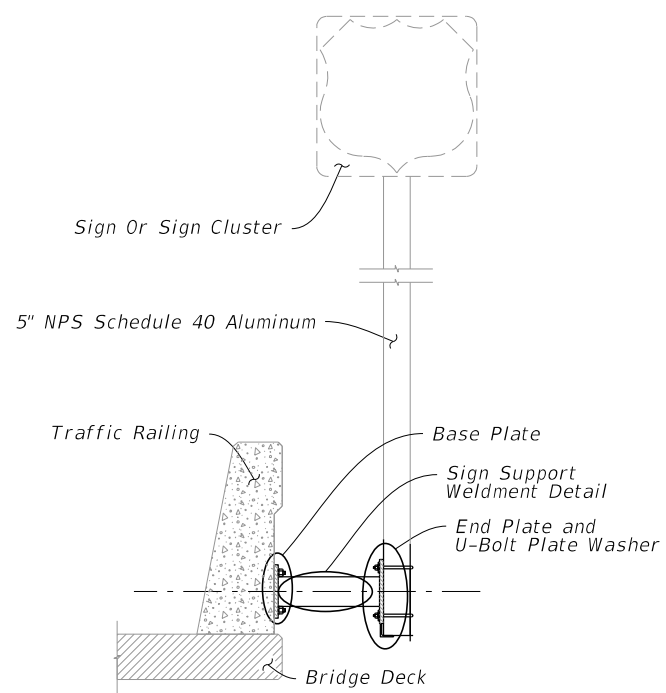


FY 2018-19  
STANDARD PLANS

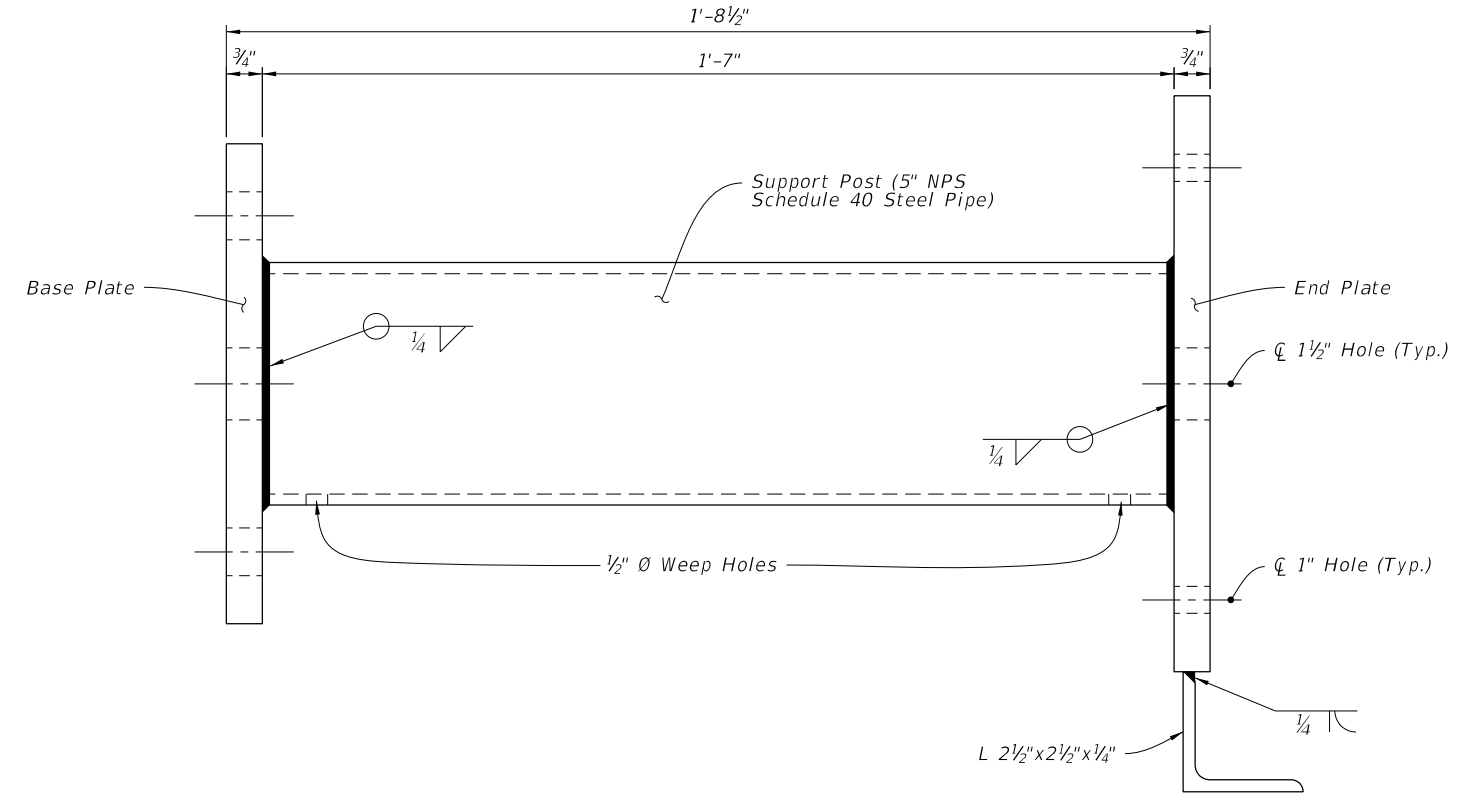
SINGLE POST BRIDGE MOUNTED SIGN SUPPORT

INDEX  
700-012

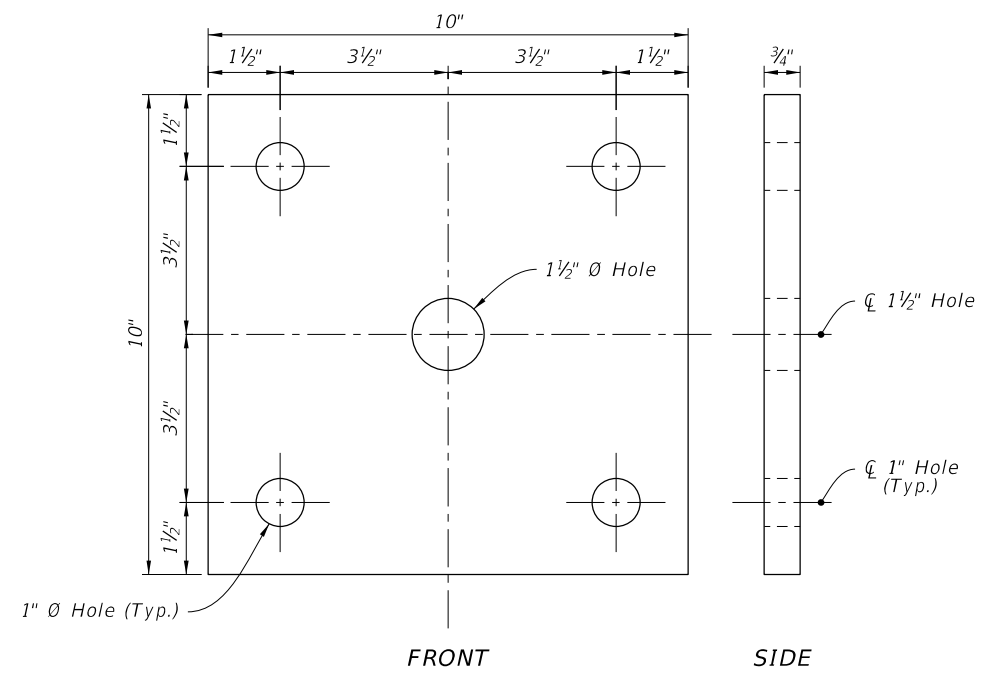
SHEET  
2 of 3



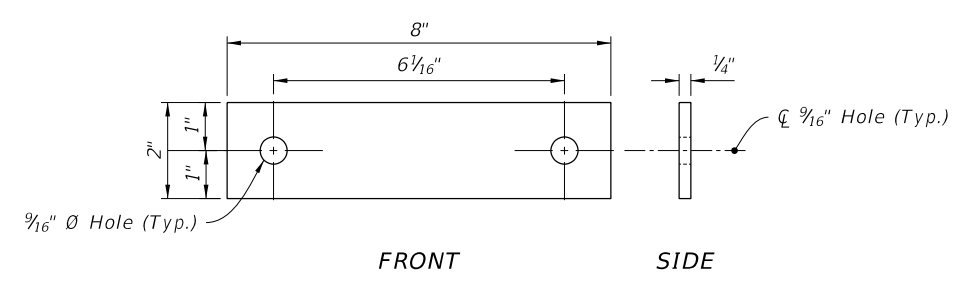
SIGN SUPPORT ASSEMBLY



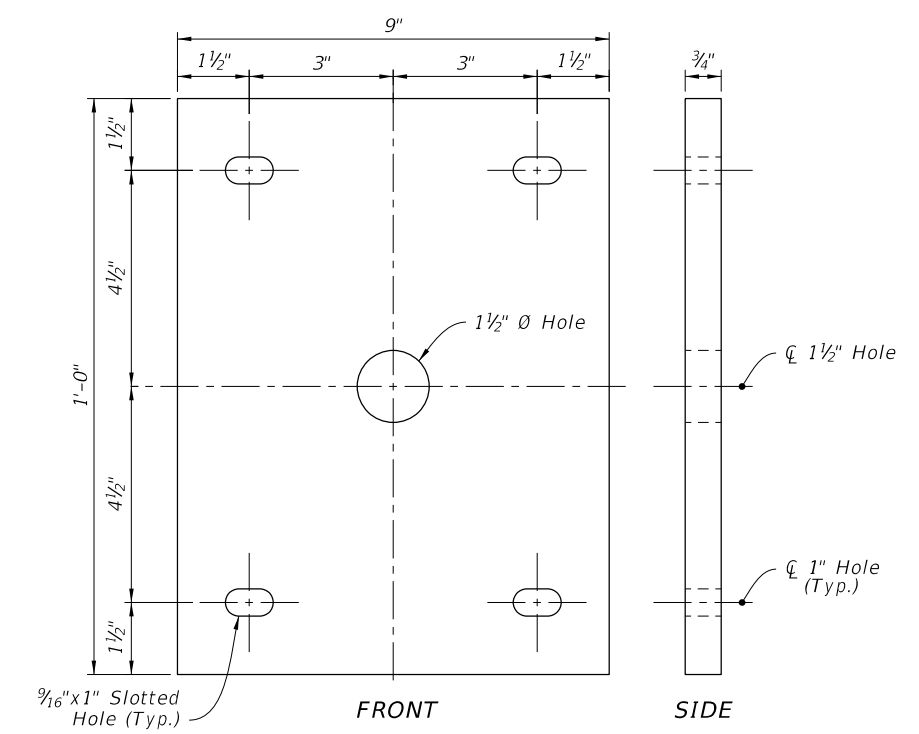
SIGN SUPPORT WELDMENT DETAIL



BASE PLATE



U-BOLT PLATE WASHER



END PLATE

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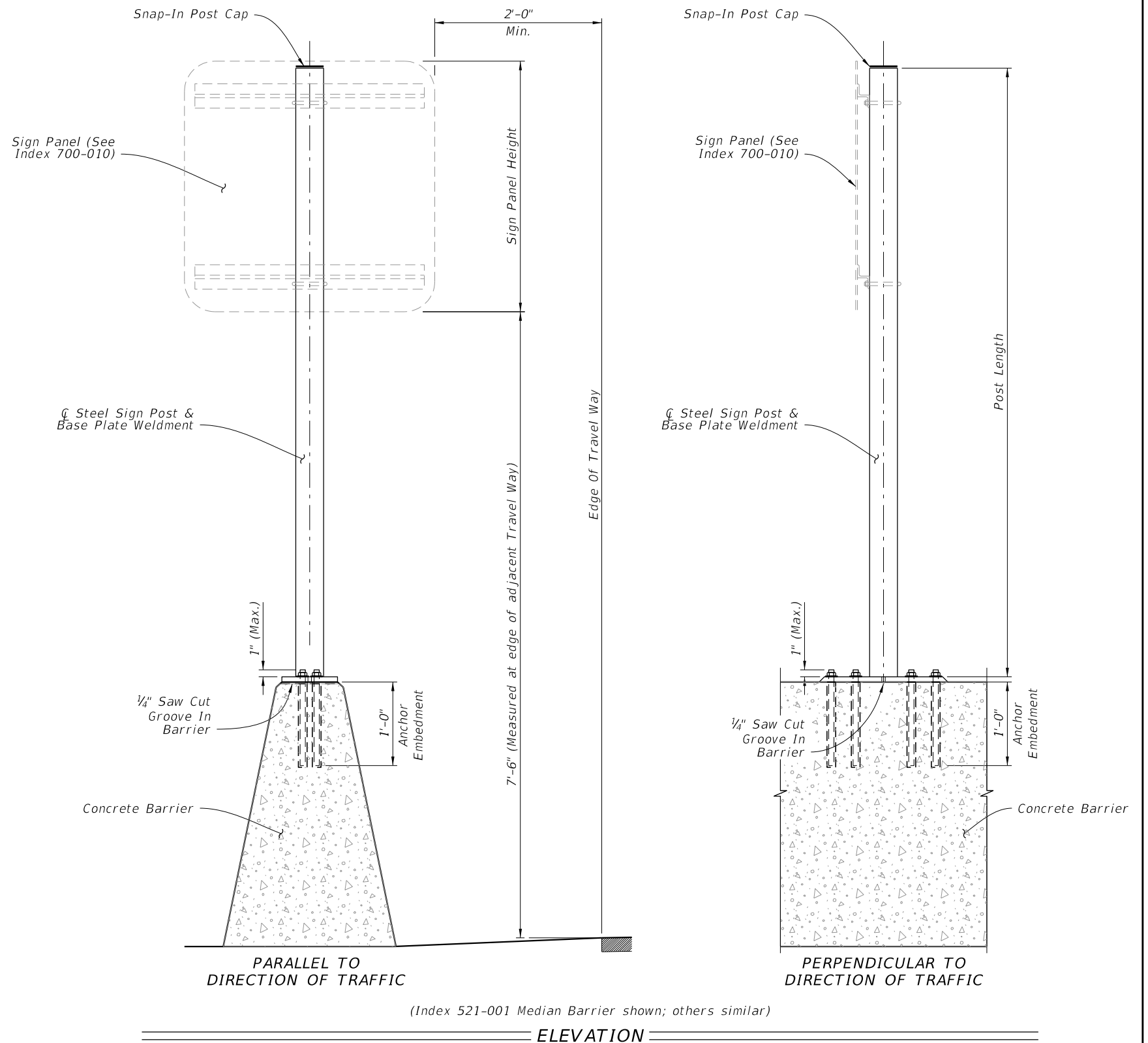
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	SINGLE POST BRIDGE MOUNTED SIGN SUPPORT	INDEX 700-012	SHEET 3 of 3
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**NOTES:**

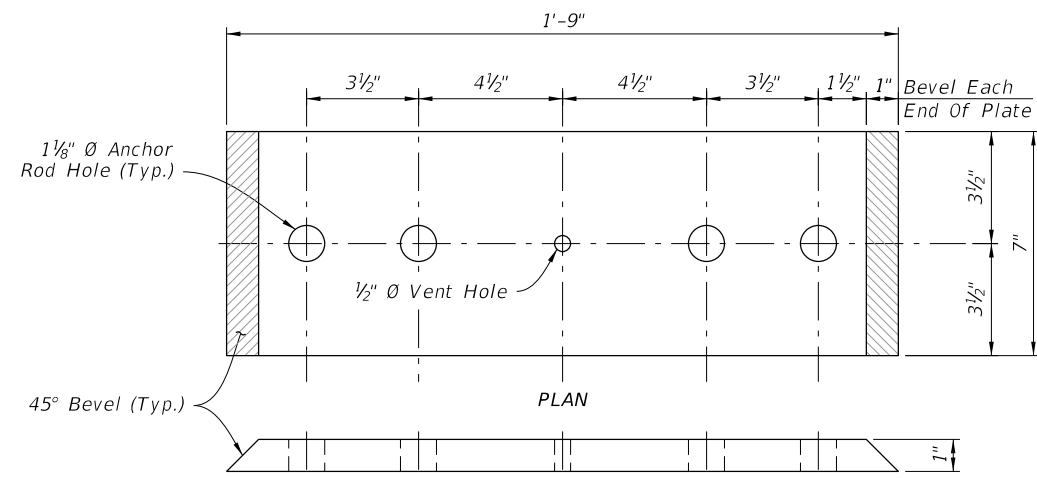
1. Work with Index 700-010.
2. Shop Drawings: Not required.
3. Materials:
  - A. Steel Plate: ASTM A36 or ASTM A709 Grade 36
  - B. Steel Pipe (Support Post): ASTM A501 Schedule 40
  - C. Galvanized U-Bolts, Nuts and Plate Washer
    - a. U-Bolts: ASTM A449
    - b. Hex Nuts: ASTM A 536 Lock Nuts
    - c. Plate Washer: ASTM A 36 or ASTM A709 Grade 36 or 50
  - D. Galvanized Anchor Bolts, Nuts and Washers:
    - a. Anchor Rod: ASTM F1554 Grade 55 fully threaded (for Adhesive Anchors)
    - b. Anchor Bolts: ASTM F1554 Grade 55 Grade A Hex
    - c. Nuts: ASTM A563 Heavy Hex Locking
    - d. Washers: ASTM F436
  - E. Adhesive Anchor Bonding Material: Specification 937 Type HV Adhesive
  - F. Weld Material: E70XX
  - G. Snap-In Post Cap: UV and weather-resistant glass-filled polyester cap
4. Coating:
  - A. U-Bolts, Threaded Rods, Nuts and Washers: ASTM F2329
  - B. Other Steel: ASTM A123
5. Fabrication:
  - A. Weld: Specification 460-6.4
  - B. Hot dip galvanize after fabrication
6. Construction:
  - A. Locate Sign Support a minimum of 5 feet from an open joint or transition (sign stationing may be adjusted to accommodate this requirement)
  - B. Base plate must be flush with top of Railing
  - C. Anchors in Traffic Railings:
    - a. Install Adhesive Anchors in accordance with Specification 416 except perform field test on one anchor per sign support location
    - b. Use template and tie anchors as necessary to maintain correct placement of C-I-P Embedded Anchors
    - c. Do not drill into existing reinforcing
  - D. Temporary Signs on Permanent Traffic Railings, Same as Permanent except field testing of anchors is not required
  - E. Temporary Signs on Temporary Railings/Barriers:
    - a. Install Sign Supports at the midpoint along the length of a single segment
    - b. Avoid drilling through existing reinforcement; use of metal detector not required.
    - c. Field testing of anchors is not required
7. Removal of Temporary Signs on Permanent Traffic Railings:
  - A. Cut anchor rods flush with the top of the railing
  - B. Coat anchors with Type F-1 epoxy to prevent corrosion
    - a. Extend coating 2 inches beyond edge of cut anchor rods
    - b. Epoxy coating 1/16" thick minimum
8. Payment:

Include the cost of all materials and labor in the cost of the single post sign assembly.

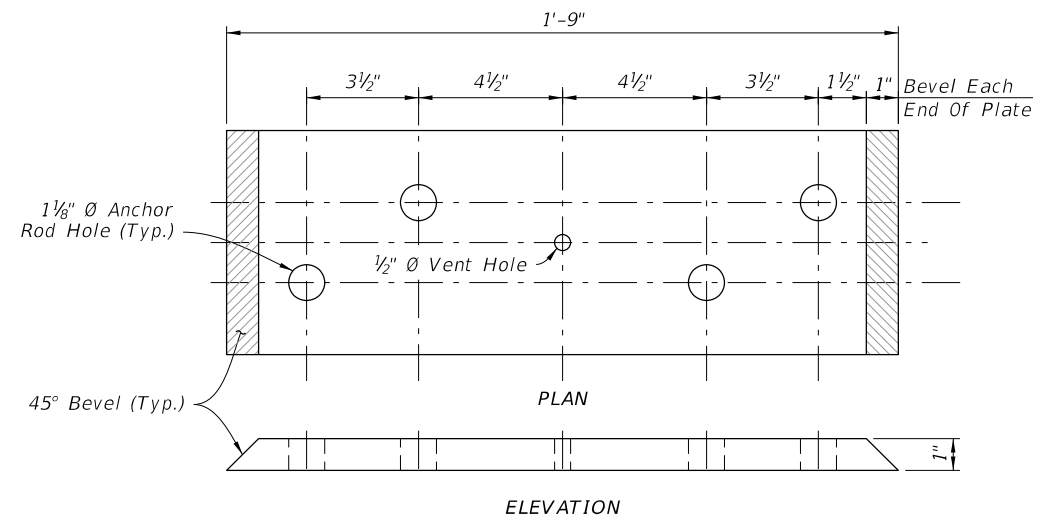
	Max. Sign Area (SF)	Post Ø (NPS)
Temporary Signs	≤ 24	3.0"
Permanent Signs	< 13.5	3.0"
	13.5 < Sign < 20	3.5"



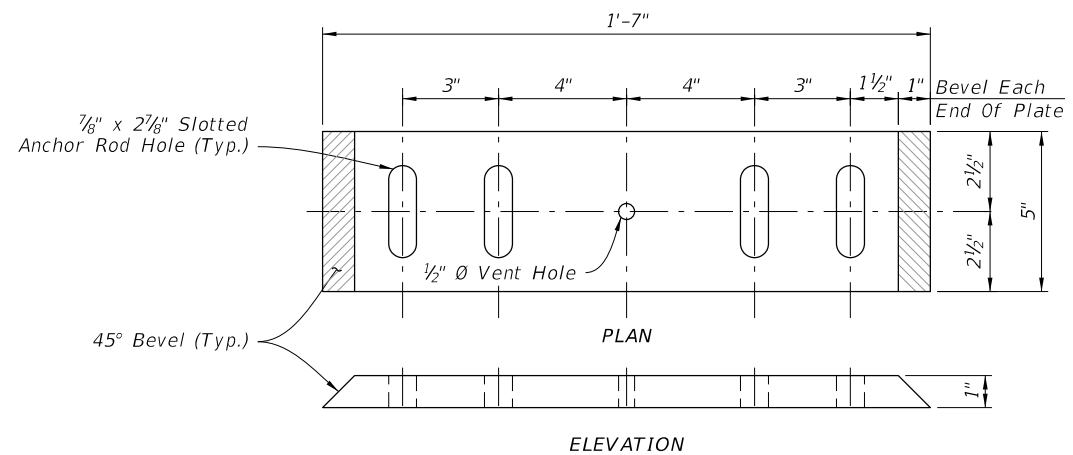
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**BASE PLATE TYPE A**  
(Linear Anchor Rod Pattern)



**BASE PLATE TYPE B**  
(Staggered Anchor Rod Pattern)

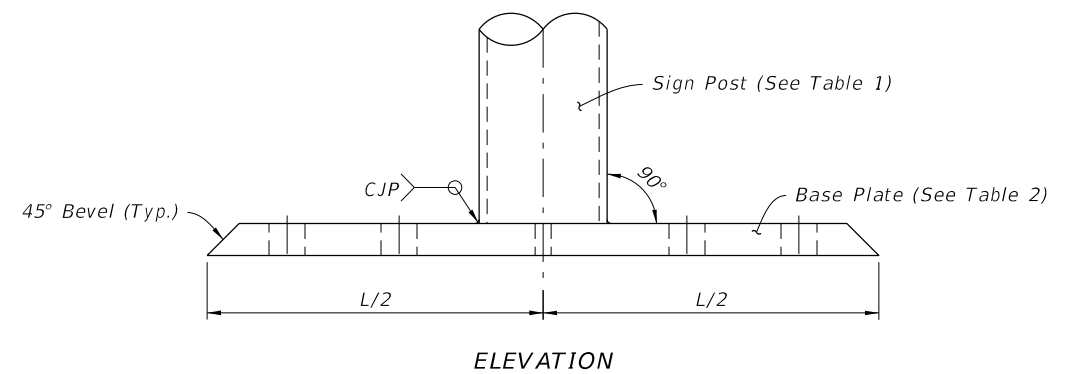
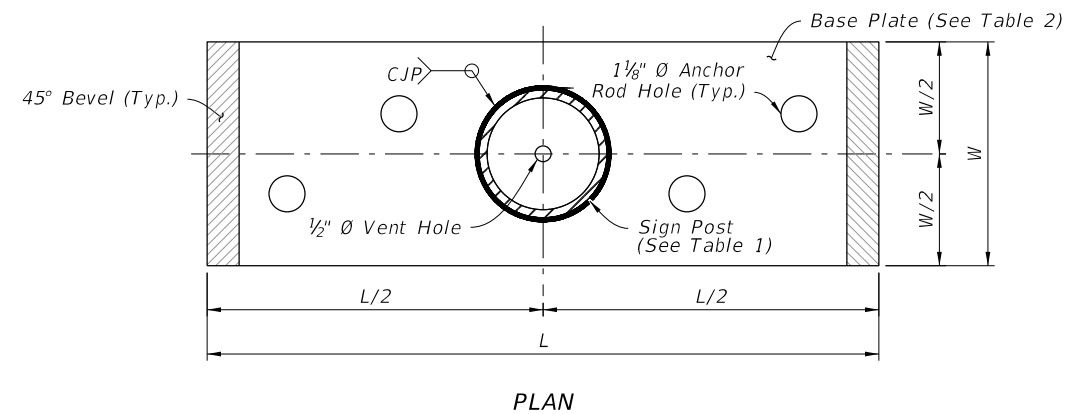


**BASE PLATE TYPE C**

**NOTES:**

1. Place anchor rods in a staggered or linear pattern as necessary to avoid reinforcing.
2. Use a staggered pattern for all temporary barriers.

Index No.	Type/Application	Base Plate Type	Anchor Rod $\emptyset$
521-001	Full Wall	B	1"
521-001	Cantilever or L-Wall	A	
All listed above Plus 102-110 & 102-100	Temporary Signs	C	3/4"



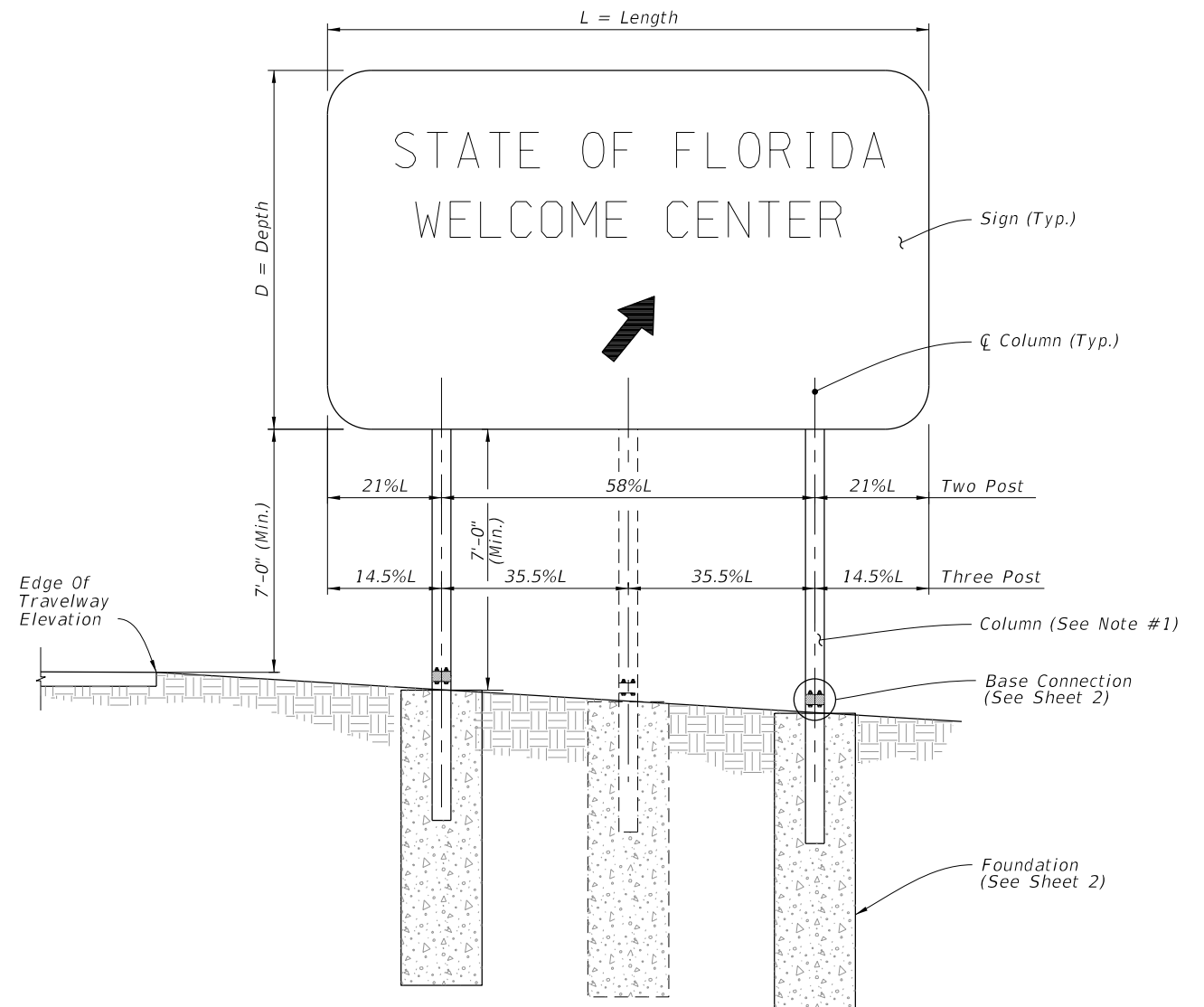
**SIGN SUPPORT WELDMENT DETAIL**  
(Staggered Anchor Rod Pattern shown)

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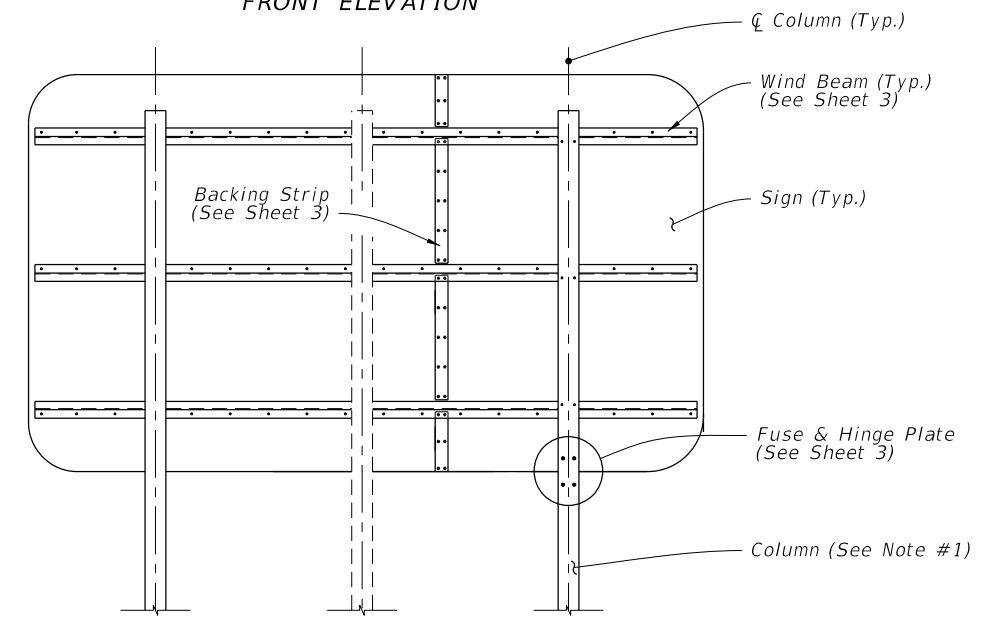


**GENERAL NOTES:**

1. Verify Column lengths in the field prior to fabrication.
2. Shop drawings:
  - A. Column/Sign Posts: Sign Support Shop drawings are not required when fabricated in accordance with this Index and support posts do not exceed the length shown in the plans by more than 2'-0".
  - B. Sign Panels: Horizontal panel splices are allowed at interior wind beams for sign panels with a depth ("D") greater than 10 feet. Shop drawings required for panel splice details.
  - C. When shop drawings are required; obtain approval prior to fabrication.
3. Materials:
  - A. Sign Panel Mounting Materials:
    - a. Aluminum Bars, and Extruded Shapes: ASTM B221, Alloy 6061-T6 or Alloy 6351-T5
    - b. Aluminum Structural Shapes: ASTM B308, Alloy 6061-T6
  - B. Sign Support Structure Materials:
    - a. Steel Plates and Structural Shapes: ASTM A36 or ASTM A709, Grade 36
    - b. Steel Weld Metal: E70XX
    - c. Brass Shims: ASTM B36
  - C. Aluminum Bolts, Nuts and Washers:
    - a. Flat Head and Button Head Bolts: ASTM F 468, Alloy 2024-T4
    - b. Hex Nuts: ASTM F467, 2024-T4
    - c. Washers: ASTM B221, Alloy 7075-T6
  - D. Stainless Steel Bolts, Nuts and Washers Alloy Group 2, Condition A, may be substituted for the Aluminum bolts as follows:
    - a. Bolts: ASTM F593, CW1 or SH1
    - b. Nuts: ASTM F594,
  - E. High Strength (H.S.) Steel Bolts, Nuts and Washers:
    - a. Galvanized Hex Head Bolts: ASTM F3125, Grade A325, Type 1
    - b. Galvanized Nuts: ASTM A563 Hex, Grade DH
    - c. Galvanized Washers: ASTM F436
  - F. Concrete: Class I.
  - G. Reinforcing Bars or Welded Wire Reinforcement (WWR): Specification Section 415
4. Coatings:
  - A. Aluminum Fasteners: Anodic coating (0.0002 inches min.) and chromate sealed
  - B. Galvanize High Strength Steel Bolts Nuts and Washers: ASTM F2329
  - C. Galvanize all other steel items (excluding stainless steel): Hot-dip ASTM A123
  - D. Treat damaged galvanizing in accordance with Specification Section 562
5. Fabrication:
  - A. All Base Connections and Stub Column materials are steel unless otherwise specified.
  - B. Drill or sub-punch and ream holes in Fuse Plates and Hinge Plates
  - C. Weld Base Plate to Post & Stub or if using the Alternate Connection Detail weld Base Plate and Stiffeners to Post and Stub (Sheet 2)
  - D. Hot dip galvanize after fabrication; Remove all drips, runs or beads on base plate within washer contact areas (Including saw cuts)
6. Construction:
  - A. Install the Sign Structure foundation in accordance with Specification Section 455. Orient Stub Post according to direction of traffic (Sheet 2)
  - B. Tighten all high strength bolts except Base Bolts in accordance with Specification Section 700.
  - C. Assemble Post to Stub with Base Bolts and three flat washers per bolt (See Base Connection Details, Sheet 2). Tighten Base Bolts in accordance with Instructions Notes on Sheet 2.




FRONT ELEVATION



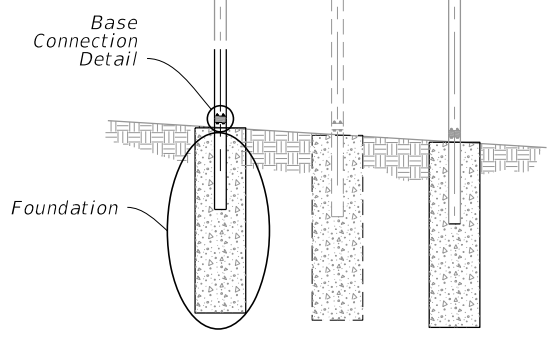
BACK ELEVATION

MULTI-COLUMN SIGN ASSEMBLY

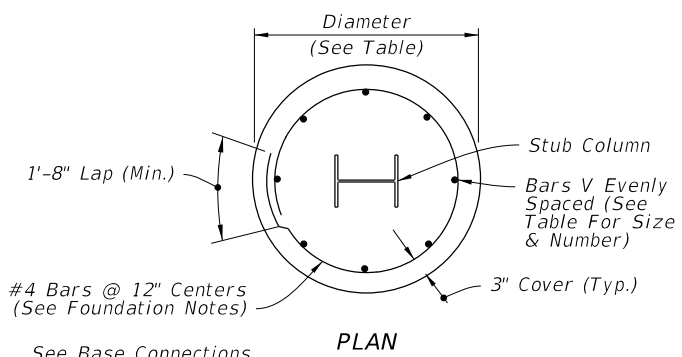
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LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	MULTI-COLUMN GROUND SIGN	INDEX 700-020	SHEET 1 of 3
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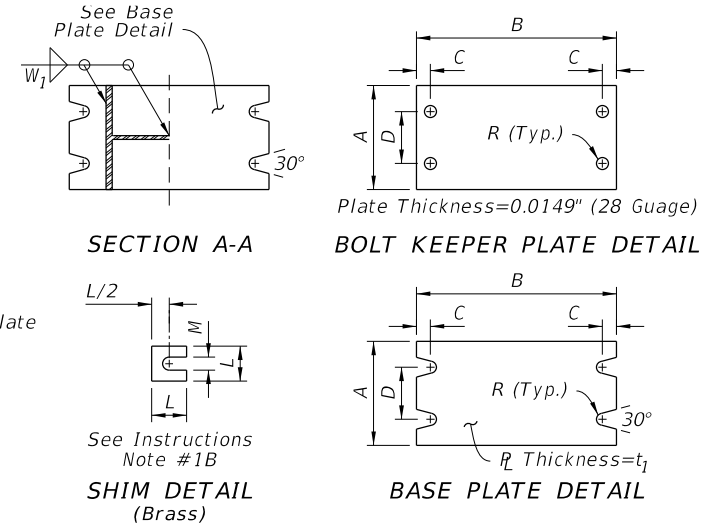
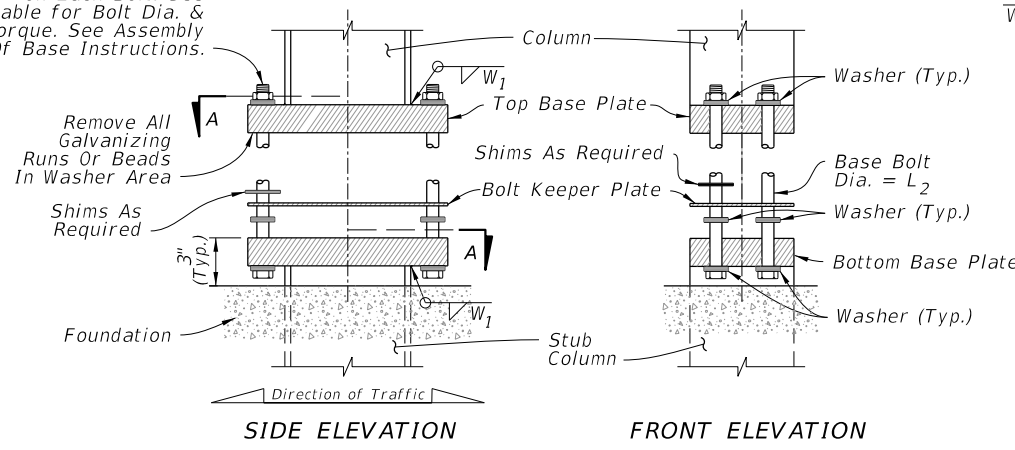
STATE OF FLORIDA  
WELCOME CENTER



FOUNDATION DATA				
Post & Stub Section*	Dia.	Depth	Stub Column Length	Reinf. Bars V
S 3x5.7	2'-0"	4'-0"	3'-0"	10-#6
W 6x12	2'-0"	6'-0"	3'-0"	10-#6
W 8x18	2'-4"	7'-6"	4'-0"	8-#8
W 8x24	2'-4"	8'-6"	4'-0"	8-#8
W 10x33	2'-4"	10'-3"	4'-0"	8-#8
W 12x45	2'-8"	11'-3"	5'-0"	10-#8



H.S. Base Bolt With 3 Washers & Hex Nut on Each Bolt. See Table for Bolt Dia. & Torque. See Assembly Of Base Instructions.



Post & Stub Section*	BASE CONNECTION DATA							SHIM			
	A	B	C	D	R	t <sub>1</sub>	L <sub>2</sub>	W <sub>1</sub>	Torque (lbf*in)	L	M
S 3x5.7	4"	7"	3/4"	2"	5/16"	1"	1/2"	1/4"	90 ± 20	1-1/4"	9/16"
W 6x12	4"	10"	3/4"	2"	3/8"	1-5/8"	5/8"	1/4"	270 ± 45	1-3/8"	11/16"
W 8x18	5-1/4"	12-1/2"	7/8"	2-3/4"	7/16"	1-3/4"	3/4"	3/8"	445 ± 75	1-3/4"	13/16"
W 8x24	6-1/2"	12-1/2"	7/8"	3-1/4"	7/16"	1-3/4"	3/4"	3/8"	445 ± 75	2-1/8"	13/16"
W 10x33	8"	16"	1-1/4"	4-3/4"	9/16"	2"	1"	1/2"	580 ± 90	2-3/8"	1-1/16"
W 12x45	10"	18"	1-1/4"	6"	9/16"	2"	1"	1/2"	580 ± 90	2-3/4"	1-1/16"

\* Designations: (Normal Depth in inches) x (weight in pounds per linear foot).

**MULTI-COLUMN SIGN ASSEMBLY**

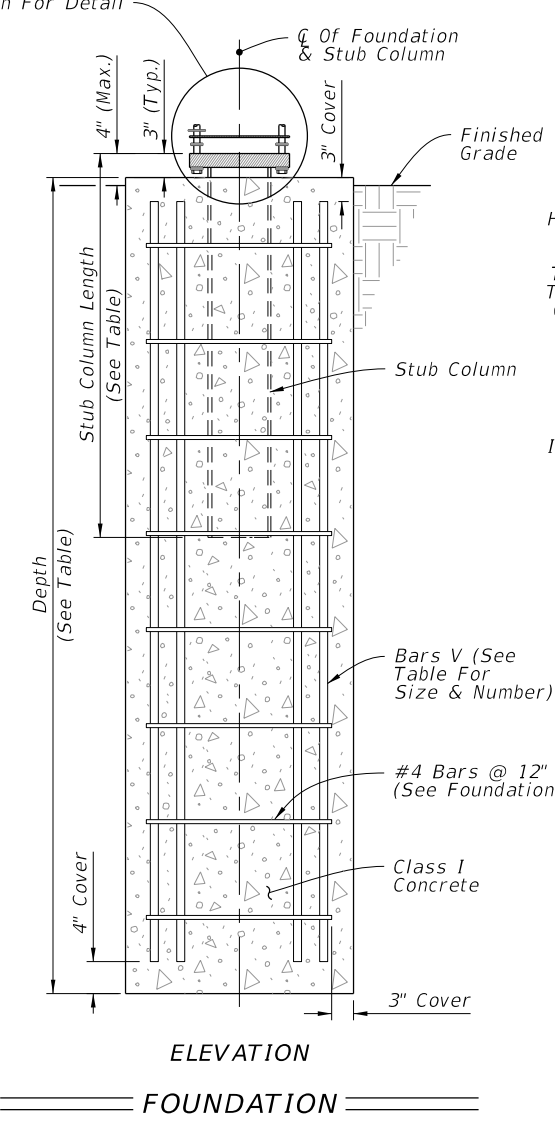
**FOUNDATION NOTES:**

The Contractor may use Welded Wire Reinforcement (WWR) for foundation reinforcing.

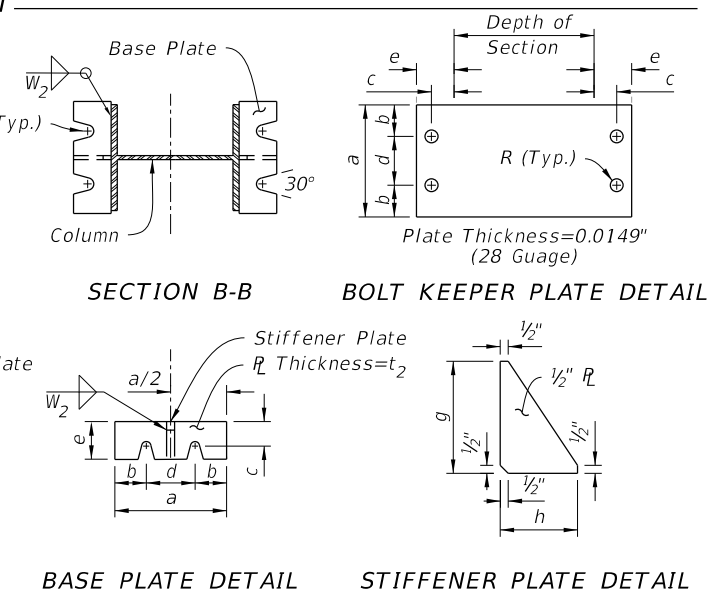
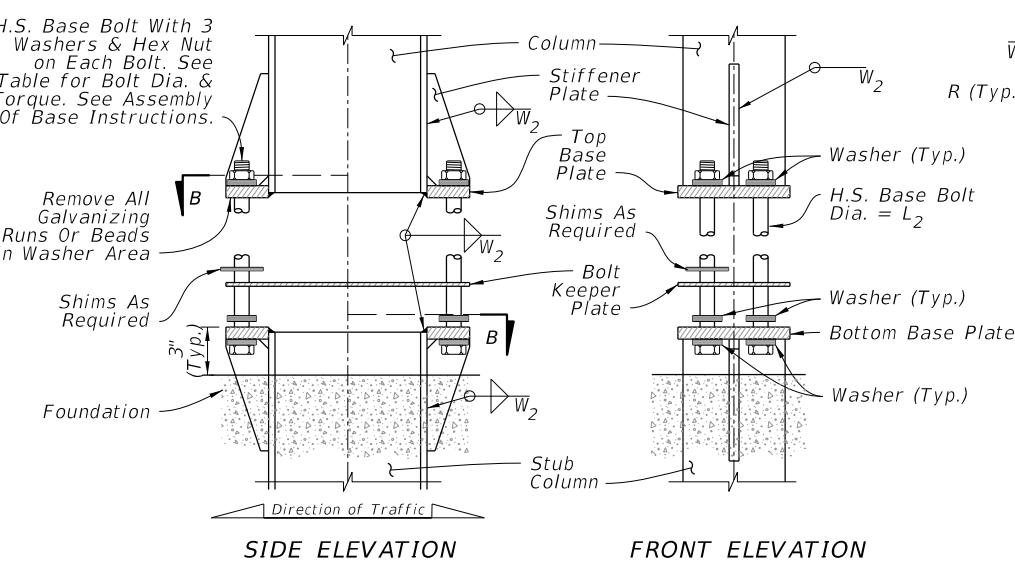
At the Contractors option, the #4 tie bars at 12" o.c. may be replaced by D10 Spiral Wire @ 6" pitch, with three flat turns at the top and one flat turn at the bottom in accordance with Specification Section 415.

**INSTRUCTIONS NOTES:**

- Assembly of Base Instructions:
  - Place one washer on each Base Bolt between the Bottom Base Plate and the head of high strength Base Bolt; place the next washer between the Bottom Base Plate and the Bolt Keeper Plate; add the Top Base Plate section and place the third washer between the Top Base Plate and the Nut.
  - Shim as required to plumb column. Provide 2-0.0149" thick (28 gauge) and 2-0.0329" thick (21 gauge) brass shims per column.
- H.S. Base Bolt L<sub>2</sub> Tightening Instructions:
  - Tighten Base Bolts to the maximum possible with a 12" to 15" wrench (this will bed the washers and shims and clear the bolt threads).
  - Loosen each Base Bolt one turn.
  - Under the supervision of the Engineer, use a calibrated wrench to tighten bolts to the torque prescribed in the Table. Over tightened Base Bolts will not be permitted.
  - Burr threads at junction with nut to prevent nut loosening. Treat damaged galvanizing.



H.S. Base Bolt With 3 Washers & Hex Nut on Each Bolt. See Table for Bolt Dia. & Torque. See Assembly Of Base Instructions.

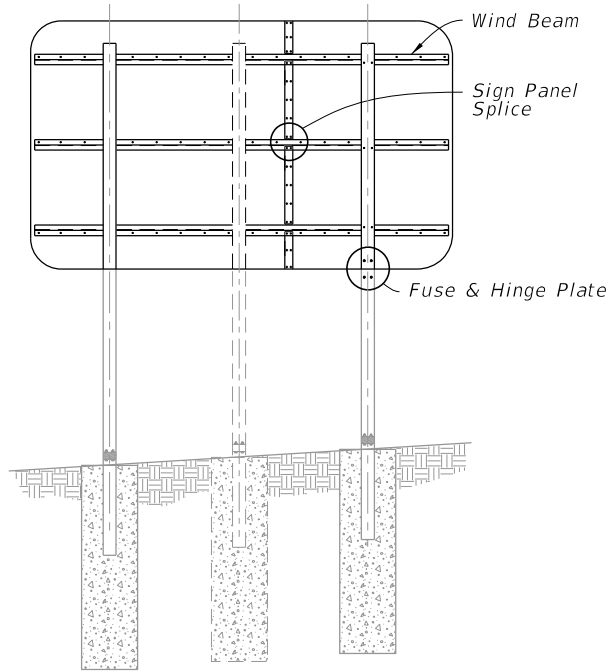


Section*	ALTERNATIVE BASE CONNECTION DATA											
	a	b	c	d	e	t <sub>2</sub>	L <sub>2</sub>	R	Torque (lbf*in)	g	h	W <sub>2</sub>
W 6x12	4-3/4"	1-1/8"	1-3/16"	2-1/2"	2"	1/2"	5/8"	3/8"	270 ± 45	5-1/8"	2"	1/4"
W 8x18	5-3/4"	1-1/2"	1-3/8"	2-3/4"	2-3/16"	5/8"	3/4"	7/16"	445 ± 75	6-1/4"	2-3/16"	1/4"
W 8x24	7"	1-3/4"	1-3/8"	3-1/2"	2-3/8"	3/4"	3/4"	7/16"	445 ± 75	8"	2-3/8"	5/16"
W 10x33	8"	2"	1-9/16"	4"	2-3/4"	3/4"	1"	9/16"	580 ± 90	8"	2-3/4"	5/16"
W 12x45	8"	2"	1-9/16"	4"	3"	3/4"	1"	9/16"	580 ± 90	8"	3"	5/16"

\* Designations: (Normal Depth in inches) x (weight in pounds per linear foot).

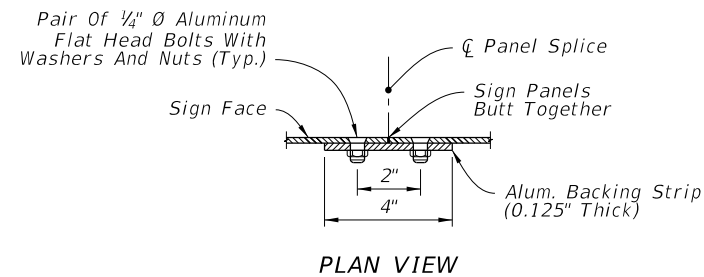
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**FOUNDATION AND BASE CONNECTION DETAILS**

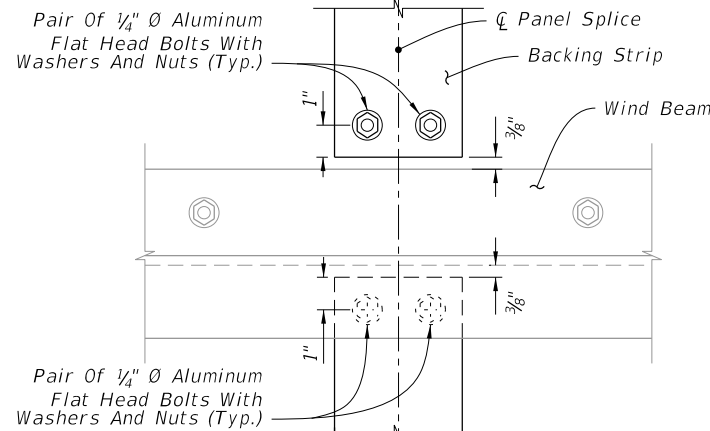


BACK ELEVATION

MULTI-COLUMN SIGN ASSEMBLY



PLAN VIEW

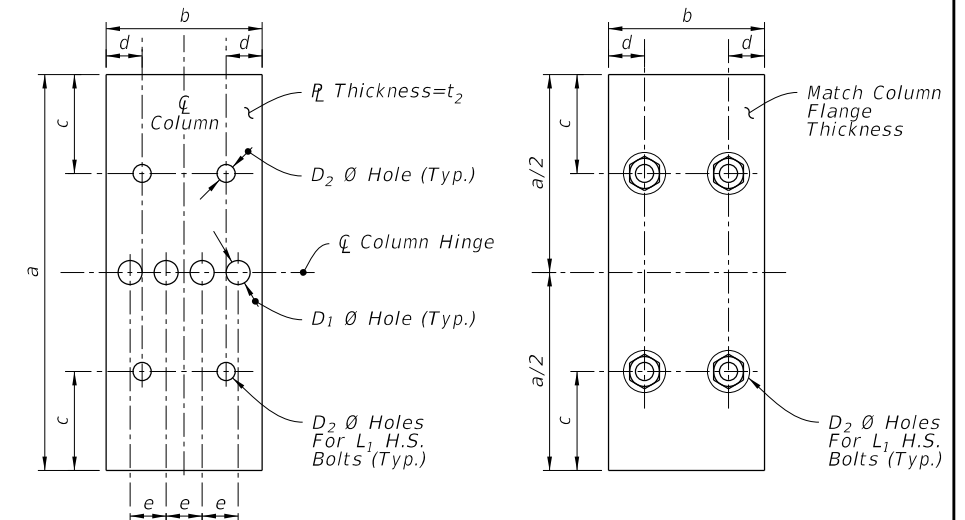


ELEVATION

SIGN PANEL SPLICE

FUSE (HINGE) PLATE DATA									
Section*	a	b	c	d	e	t <sub>2</sub>	D <sub>1</sub>	D <sub>2</sub>	L <sub>1</sub>
S 3x5.7	7-1/4"	2-3/8"	1-1/4"	1/2"	9/16"	3/8"	7/16"	9/16"	1/2"
W 6x12	7-1/4"	4"	1-1/4"	7/8"	15/16"	3/8"	13/16"	11/16"	5/8"
W 8x18	8-1/4"	5-1/4"	1-3/8"	1-1/8"	1-1/4"	3/8"	1"	13/16"	3/4"
W 8x24	8-1/4"	6-1/2"	1-3/8"	1-1/2"	1-1/2"	1/2"	1"	13/16"	3/4"
W 10x33	9-1/4"	8"	2"	1-3/4"	1-3/4"	5/8"	1-1/8"	1-1/16"	1"
W 12x45	11"	8"	2"	1-3/4"	1-3/4"	3/4"	1-5/16"	1-1/16"	1"

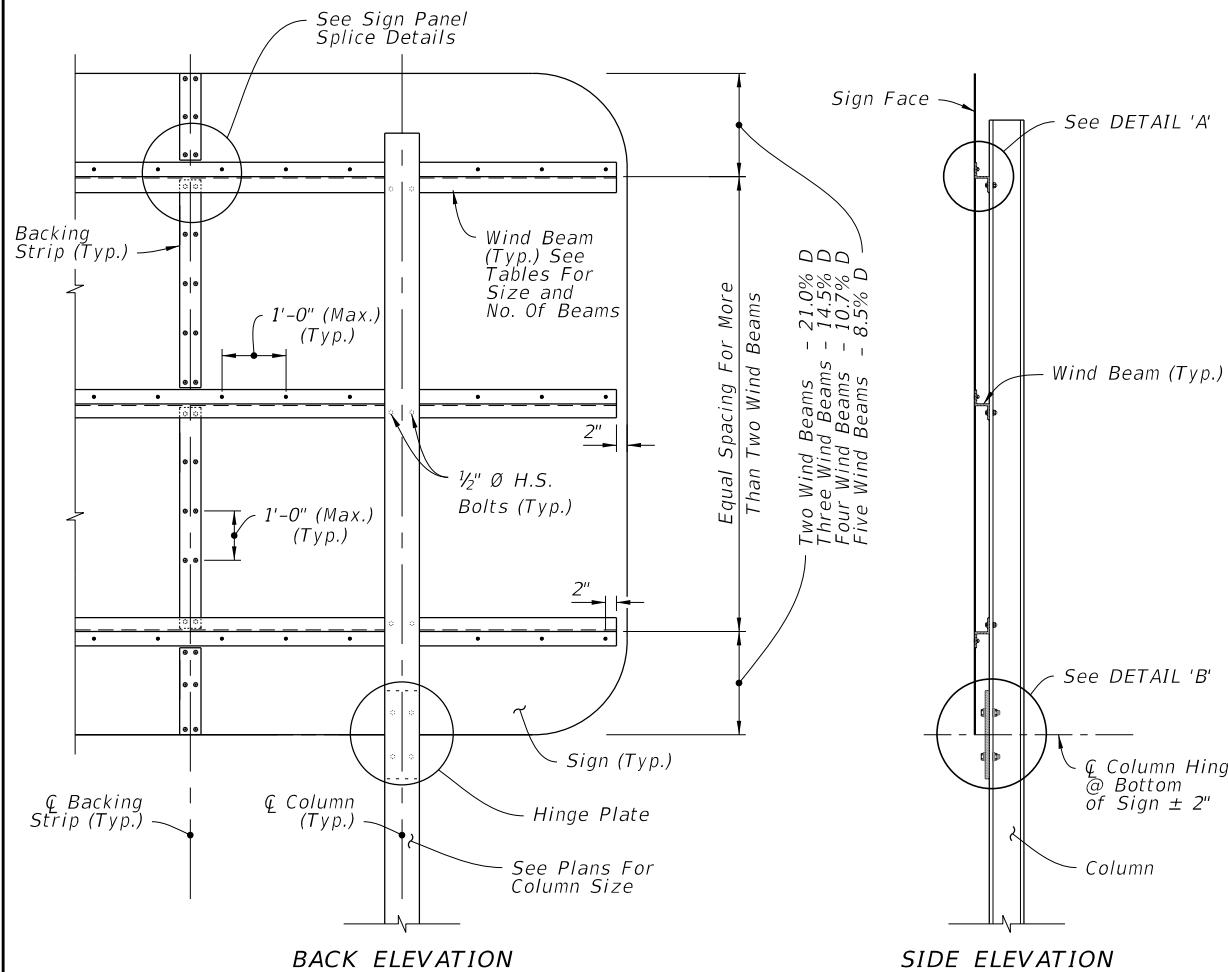
\* Designations: Normal Depth in inches.



FUSE PLATE

HINGE PLATE

FUSE & HINGE PLATE



BACK ELEVATION

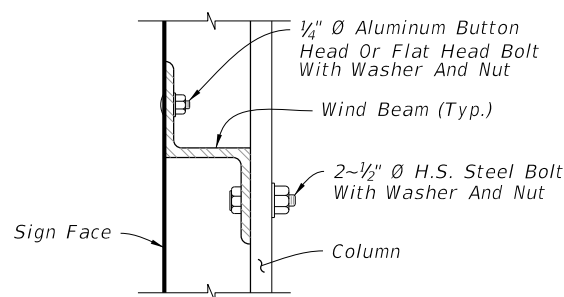
SIDE ELEVATION

MULTI-COLUMN SIGN BACK PANEL

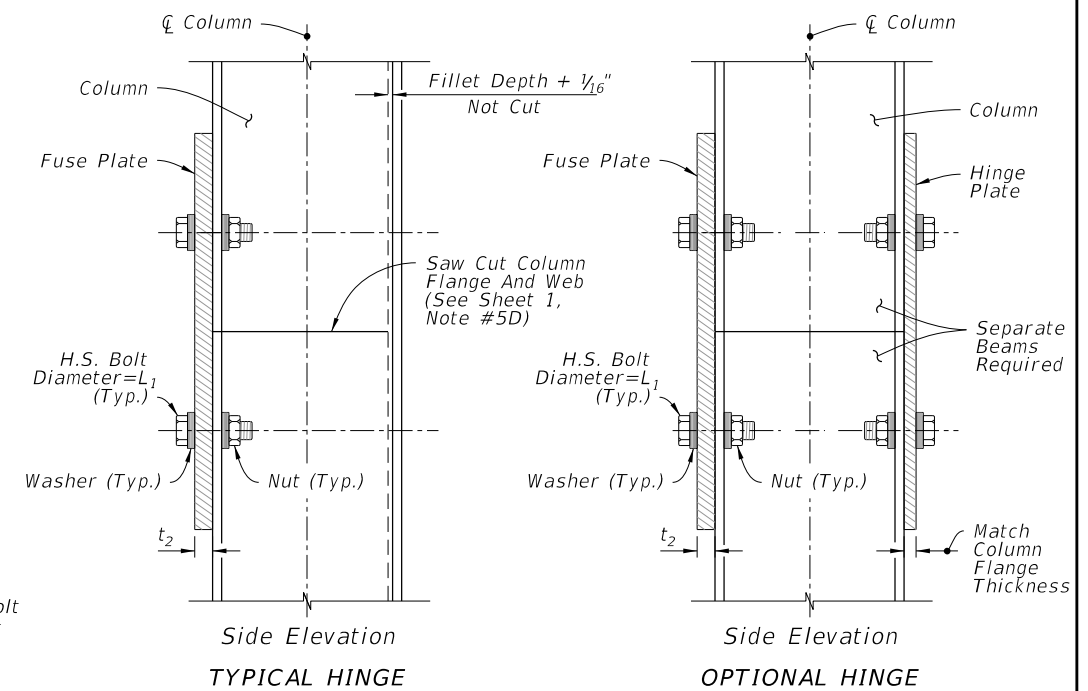
NUMBER OF WIND BEAMS FOR GIVEN DEPTH	
No. Beams	Max. Depth
2	7'-0"
3	12'-0"
4	16'-4"
5	20'-8"

Size Of Zee**	Length Of Sign (Feet)	
	2 Posts	3 Posts
Zee 1 3/4" x 1 3/4" x 1.09	0 to 11'-0"	0 to 17'-4"
Zee 3 x 2 1/16" x 2.33	11'-1" to 19'-0"	17'-5" to 29'-6"
Zee 3 x 2 1/16" x 3.38	19'-1" to 31'-0"	29'-7" to 40'-0"

\*\* Zee Beams are aluminum. No steel equivalent available. Designation gives (Member Depth) x (Flange Width) x (lb/ft)



DETAIL 'A'



SIDE ELEVATION  
TYPICAL HINGE

SIDE ELEVATION  
OPTIONAL HINGE

(See Fabrication Notes on Sheet 1)

DETAIL 'B'

WIND BEAM, BACKING STRIP & FUSE/HINGE PLATE DETAILS

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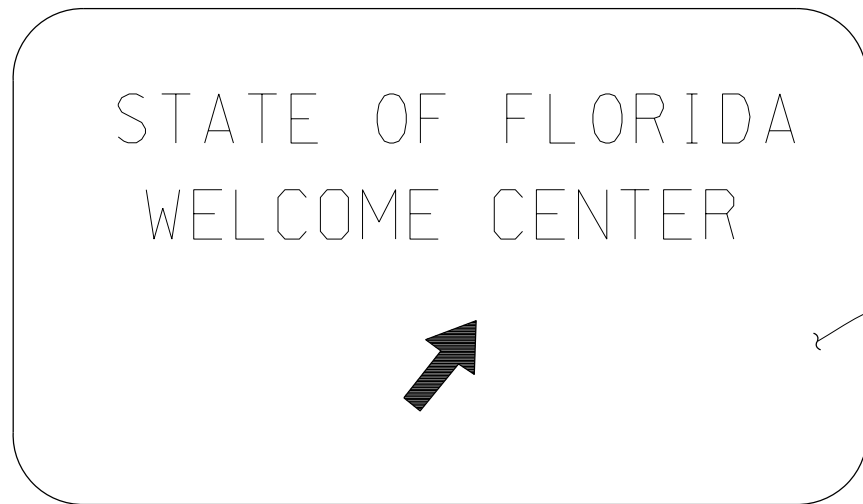
LAST REVISION	DESCRIPTION:
11/01/17	



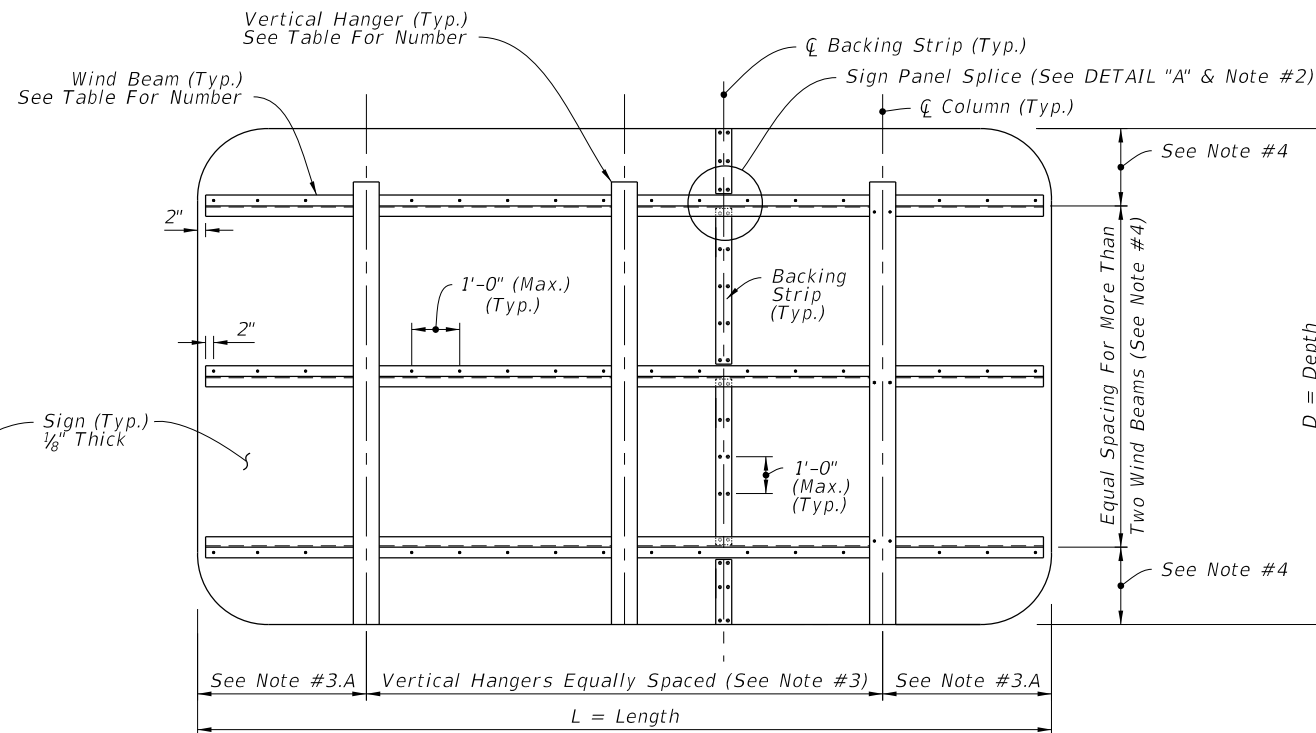
FY 2018-19  
STANDARD PLANS

MULTI-COLUMN GROUND SIGN

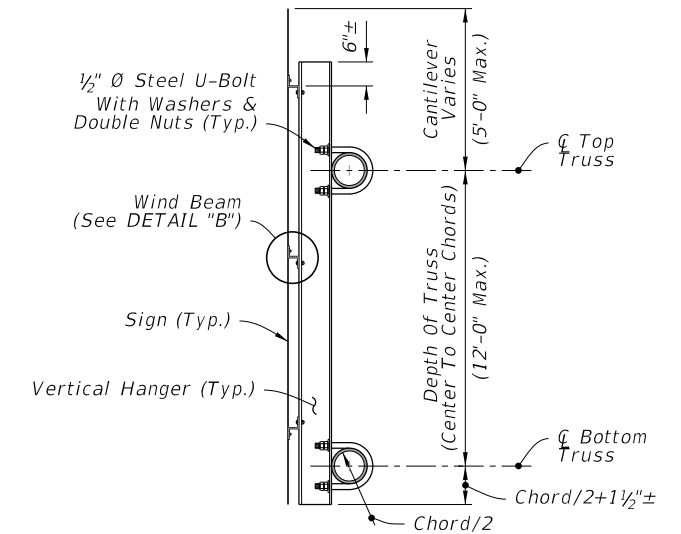
INDEX SHEET  
700-020 3 of 3



FRONT ELEVATION



BACK ELEVATION



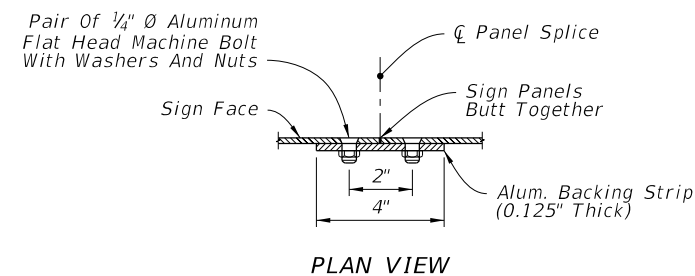
SIDE ELEVATION

TYPICAL SIGN FOR OVERHEAD TRUSS

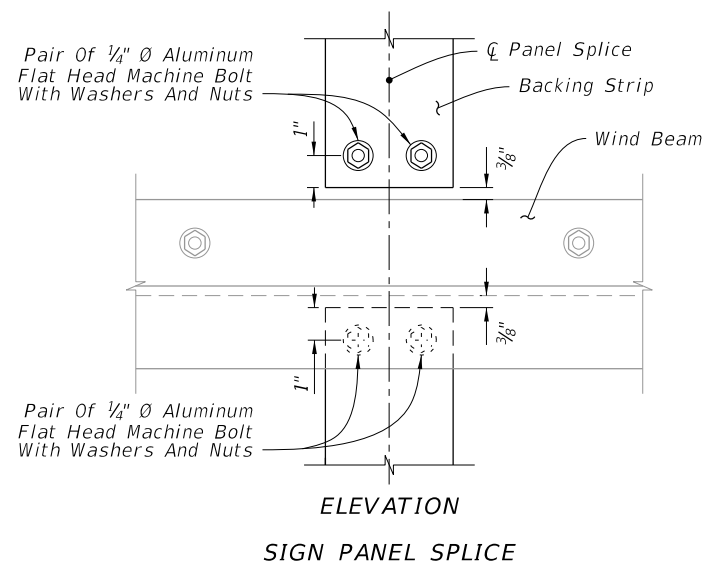
WIND BEAMS AND VERTICAL HANGERS							
Number Of Z 3x2 1/16 x 2.33 Horiz. Wind Beams For Sign Depth And Wind			Number Of 1 6x4.69 or Z 5x3 1/4 x 6.19 Vertical Hanger Beams For Sign Length				
Wind M.P.H.	No. Beams	Max. Depth	2 Hangers Max Length	3 Hangers Max Length	4 Hangers Max Length	5 Hangers Max Length	6 Hangers Max Length
170	2	5'	20'	30'	40'	45'	X
170	3	9'	20'	30'	40'	45'	X
170	4	12'	15'	22'	30'	38'	45'
170	5	15'	15'	22'	30'	38'	45'
170	6	18'	15'	22'	30'	38'	45'
150	2	5'	25'	38'	45'	X	X
150	3	9'	25'	38'	45'	X	X
150	4	12'	20'	25'	38'	45'	X
150	5	15'	20'	25'	38'	45'	X
150	6	18'	20'	25'	38'	45'	X
130	2	5'	35'	45'	X	X	X
130	3	9'	35'	45'	X	X	X
130	4	12'	25'	35'	45'	X	X
130	5	15'	25'	35'	45'	X	X
130	6	18'	25'	35'	45'	X	X

GENERAL NOTES

- Work this Index with Index 700-040 and 700-041.
- The number and location of the Panel Splices are determined by the Sign Face supplier.
- Spacing of Vertical Hangers:
  - A. Two Vertical Hanger = 21.0% L
  - Three Vertical Hanger = 14.5% L
  - Four Vertical Hanger = 10.7% L
  - Five Vertical Hanger = 8.5% L
  - Six Vertical Hanger = 7.0% L
  - B. Spacing of vertical hanges may be varied slightly as necessary to clear the truss struts and diagonals at panel points
- Spacing of Wind Beams:
  - Two Wind Beams = 21.0% D
  - Three Wind Beams = 14.5% D
  - Four Wind Beams = 10.7% D
  - Five Wind Beams = 8.5% D
  - Six Wind Beams = 7.0% D
- Shop Drawings:
  - A. Required for Sign Panels deeper than 10'-0" with a horizontal panel splice.
  - B. Splice must be located in between interior Zee Supports and only allowed on signs greater than 10'-0".
- Materials:
  - A. Aluminum:
    - a. Bars, and Extruded Shapes: ASTM B 221, Alloy 6061-T6 or Alloy 6351-T5
    - b. Structural Shapes: ASTM B308, Alloy 6061-T6
    - c. Flat Head and Hex Head Machine Bolts: ASTM F468, Alloy 2024-T4
    - d. Hex Nuts: ASTM F467, Alloy 6061-T6 or Alloy 6262-T9
    - e. Lock Washers: ASTM B221, Alclad 2024-T4
  - B. Steel:
    - a. U-Bolts: ASTM A449 or ASTM A193 B7
    - b. Nuts: ASTM F563, 2 per leg
    - c. Washers: ASTM F436, (Flat Washers)
- Coatings:
  - A. Aluminum Bolts, Nuts and Washers: Anodic (0.0002 inches min) and chromate sealed.
  - B. Galvanized Steel Bolts, Nuts and Washers: ASTM F2329
- Wind Speed by county: see Index 715-010.



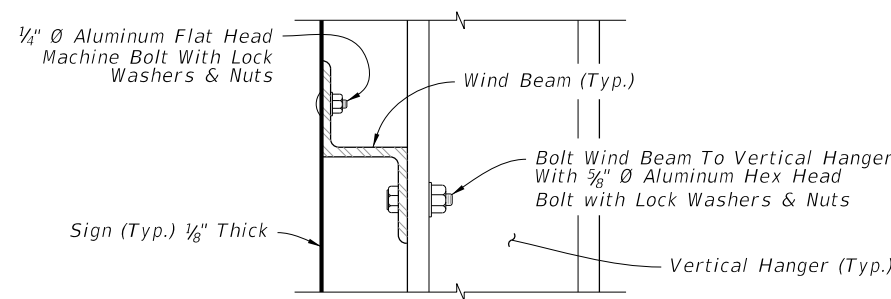
PLAN VIEW



ELEVATION

SIGN PANEL SPLICE

DETAIL "A"



DETAIL "B"

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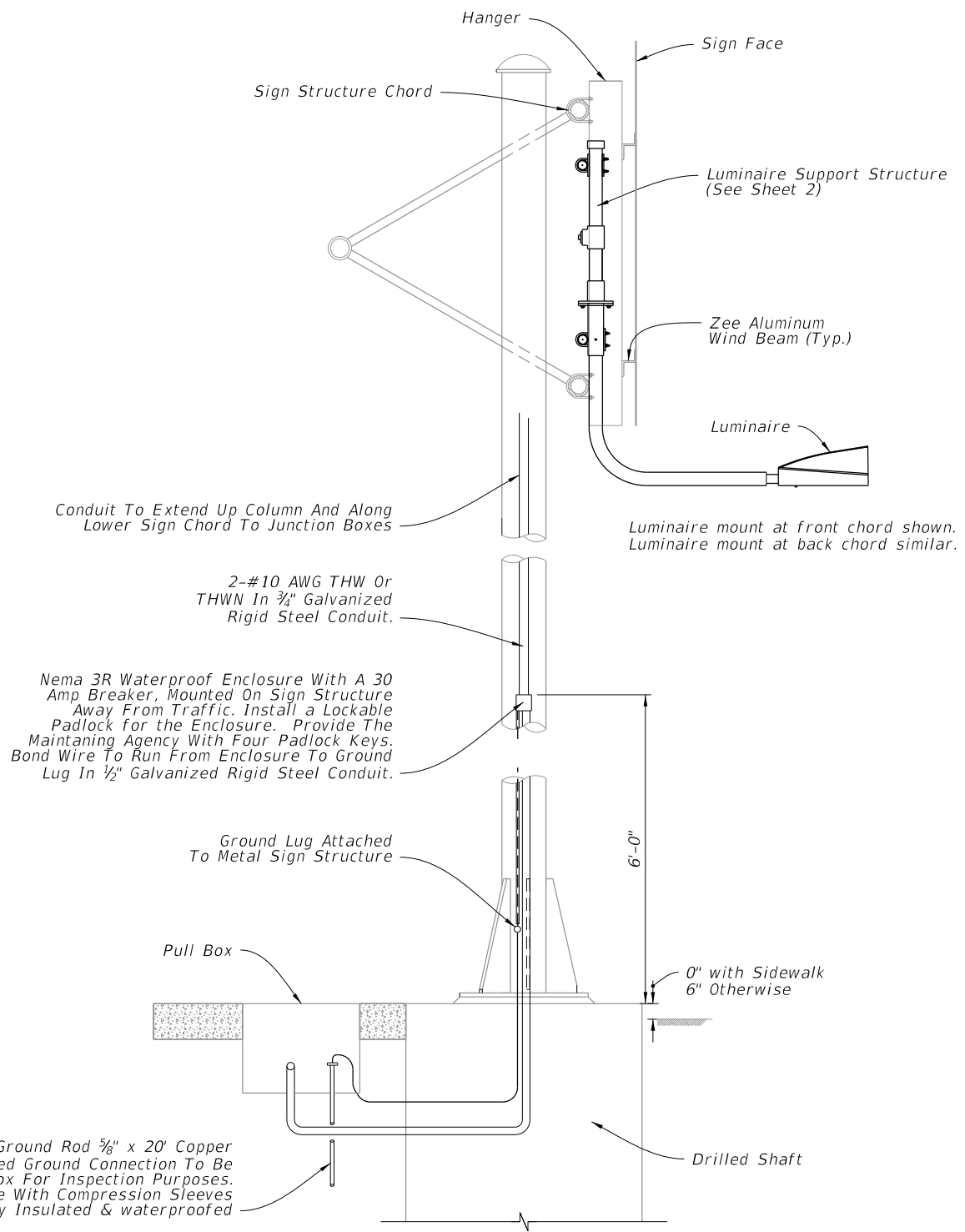
FY 2018-19  
STANDARD PLANS

OVERHEAD SIGN PANELS

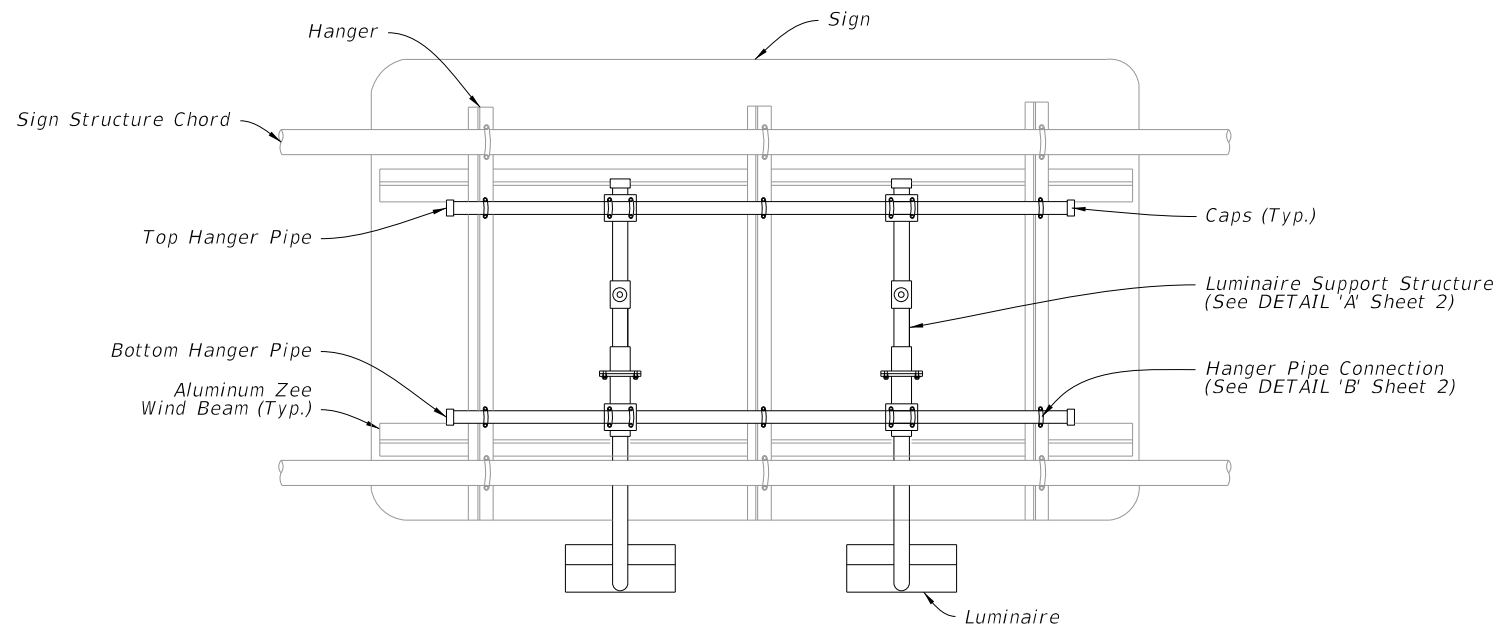
INDEX  
700-030

SHEET  
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**SIDE VIEW**



**BACK VIEW**

**PLACEMENT OF SIGN LIGHTS**

1. This Index details a bottom luminaire support structure. For signs requiring top luminaire support structures, the detail can be reversed.
2. Luminaire spacing and arm length is shown on Guide Sign Worksheet.
3. The Guide Sign Worksheet indicates the sign luminaire used for basis of design. The contractor may propose a different luminaire by submitting photometric calculations for each lighted sign for review by the Engineer.

**SIGN LIGHTING INSTALLATION**

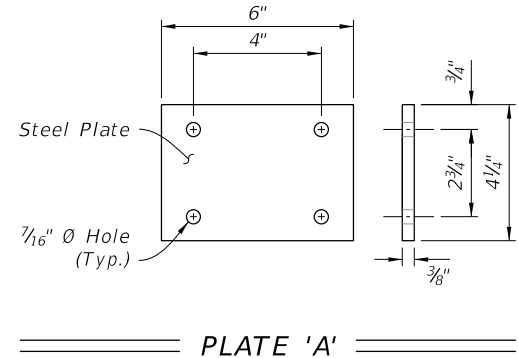
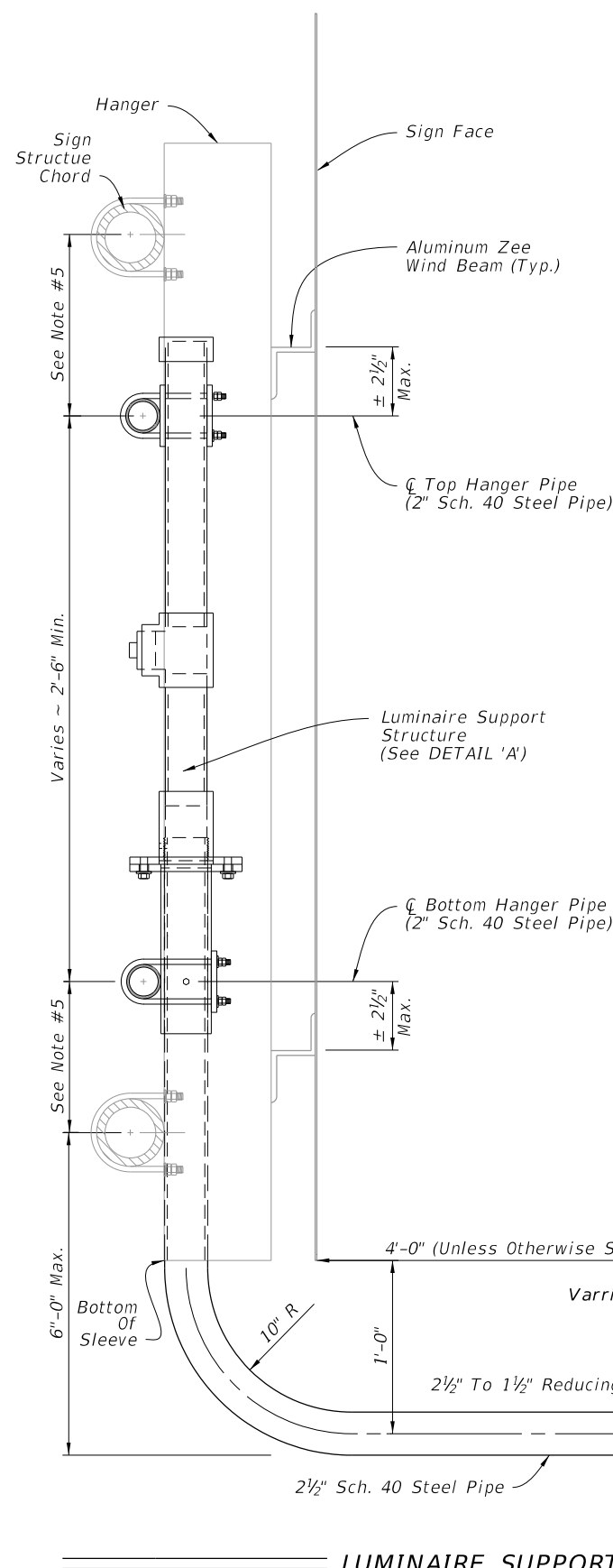
**Roadway Lighting included in contract:**

1. Power for the sign lighting provided from the roadway lighting circuit.
2. Indicate sign location and a pull box location for connection to the sign lights in the lighting plans.
3. Lighting contractor installs pull box and loop 2' of lighting circuit conductors in the pull box for connection by the signing contractor.
4. Signing contractor furnishes and installs the Luminaires, Nema 3R enclosure, 30 amp breaker, conduit, conductors and all other electrical equipment necessary for connection to the lighting circuit.

**Roadway Lighting not included in contract:**

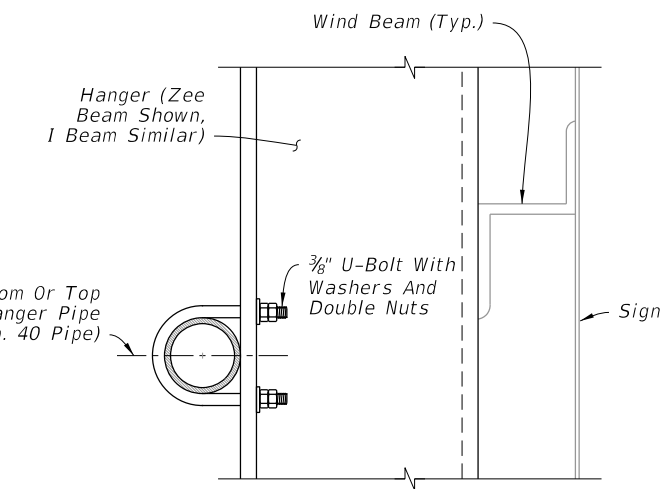
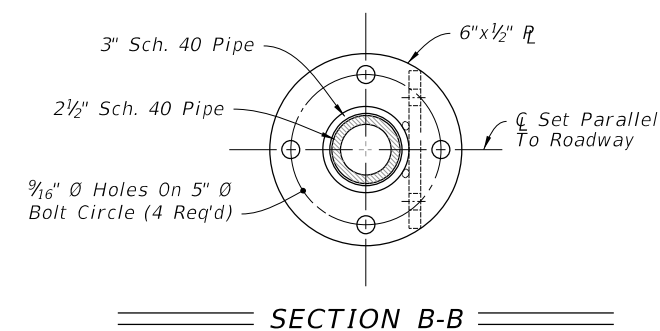
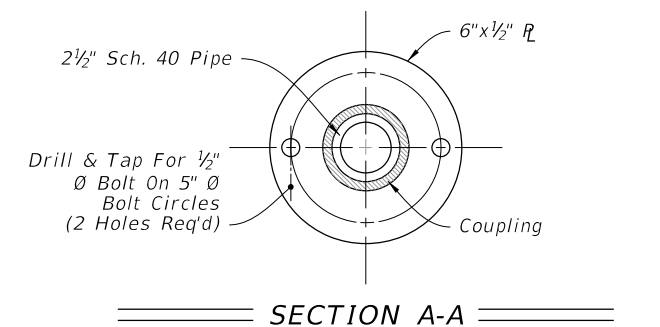
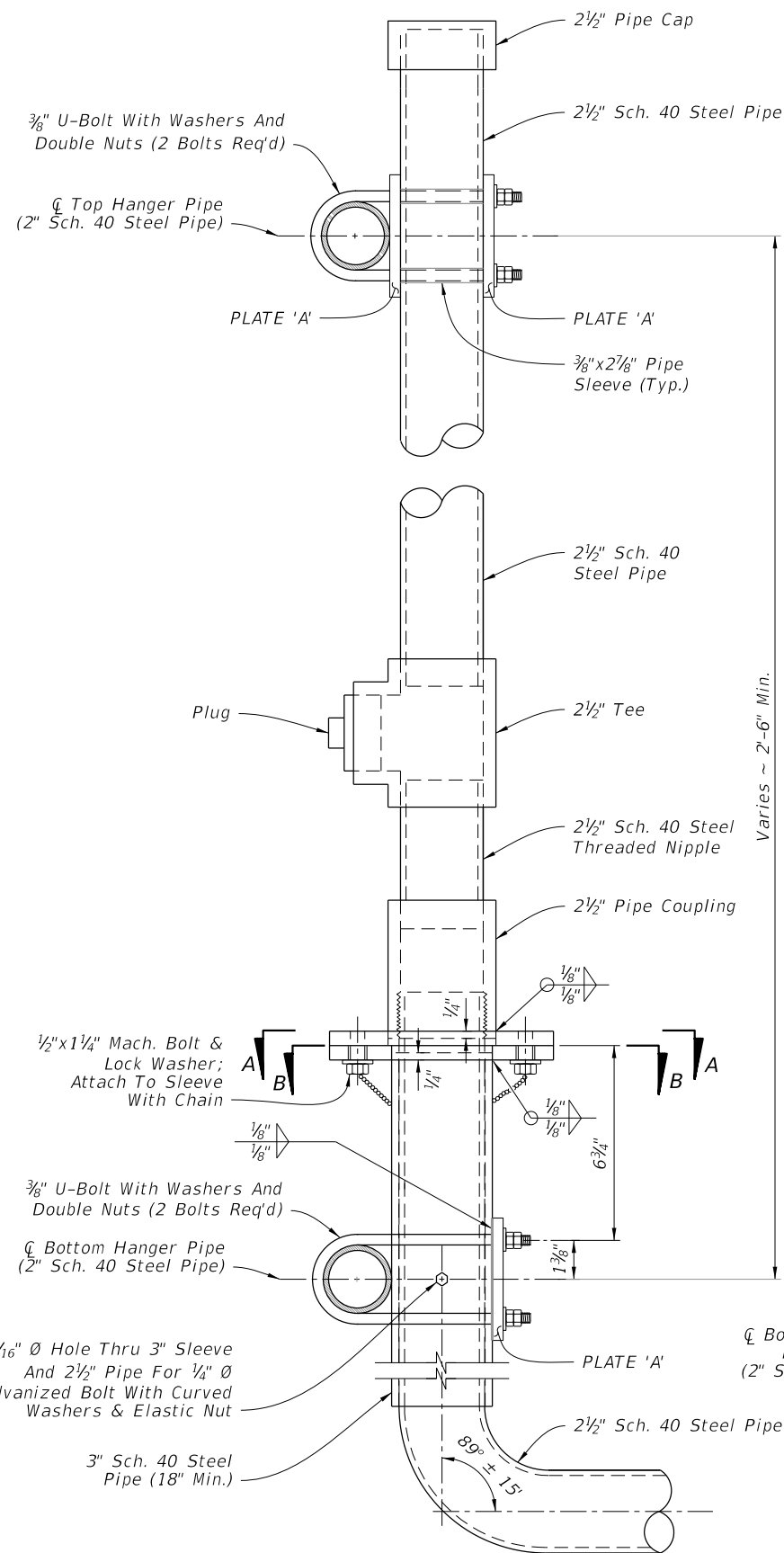
1. Signing plans include the pay item numbers to furnish and install conduit, conductors, ground rods, pull boxes and service point equipment.
2. Signing plans indicate the location of the service point equipment and circuit runs.
3. Signing contractor provides all electrical equipment necessary for connection of the sign lights.

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**NOTES**

1. Install hanger pipe to each vertical beam crossed with a 3/8" U-Bolt, lock washers and hex nuts. Cap both ends of the horizontal pipe.
2. Materials;
  - A. Steel Pipe: ASTM A53 (Grade A or B)
  - B. Steel Plate: ASTM A36
  - C. Bolts: ASTM A307
  - D. Hex Nuts: ASTM A563
  - E. Washers: ASTM F436
3. Coating: Hot-Dip Galvanize pipes, plates, structural shapes: ASTM A123, Fasteners and hardware: ASTM A153.
4. All pipe dimensions are NPS.
5.  $\frac{\text{Chord O.D.} + 5"}{2}$  (Min.)



LUMINAIRE SUPPORT STRUCTURE

DETAIL 'A' (Luminaire Support Structure)

DETAIL 'B' (Hanger Pipe Connection)

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**NOTES:**

1. Work this Index in conjunction with CANTILEVER SIGN STRUCTURE DATA TABLES in the Plans and Index 700-030.
2. Handholes are required at pole base for DMS Structures. Refer to Index 700-090 for Handhole Details.
3. Shop Drawings are required.

Obtain Shop Drawing approval prior to fabrication. Include the following:

- A. Upright Pipe height ('A') and Foundation elevations: Verify dimension in the field prior to submittal to ensure minimum vertical clearances of the sign panel over the roadway.
- B. Height of the foundation above adjacent ground.
- C. Anchor bolt orientation with respect to centerline of truss and the direction of traffic.
- D. Chord Splices
- E. Handholes at pole base (when required).

**4. Materials:**

- A. Sign Structure:
  - a. Upright and Chords (Steel Pipe): API 5L X42 PSL2, 42 ksi yield or ASTM A500, Grade B (Min.)
  - b. Steel Angles and Structural Plates and Bars: ASTM A709 Grade 36
  - c. Weld Material: E70XX
- B. Bolts, Nuts and Washers:
  - a. High Strength Bolts: ASTM F3125, Grade A325 Type 1
  - b. Nuts: ASTM A563 Grade DH Heavy-Hex
  - c. Washers: ASTM F436 Type 1, one under turned element
- C. Anchor Bolts, Nuts and Washers
  - a. Anchor Bolts: ASTM F1554 Grade 55
  - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per bolt)
  - c. Plate Washers: ASTM A36 (2 per bolt)
- D. Concrete:
  - a. Spread Footing Concrete: Class IV
  - b. Drilled Shaft concrete: Class IV (Drilled Shaft)
- E. Reinforcing Steel: Specification Section 415

**5. Fabrication:**

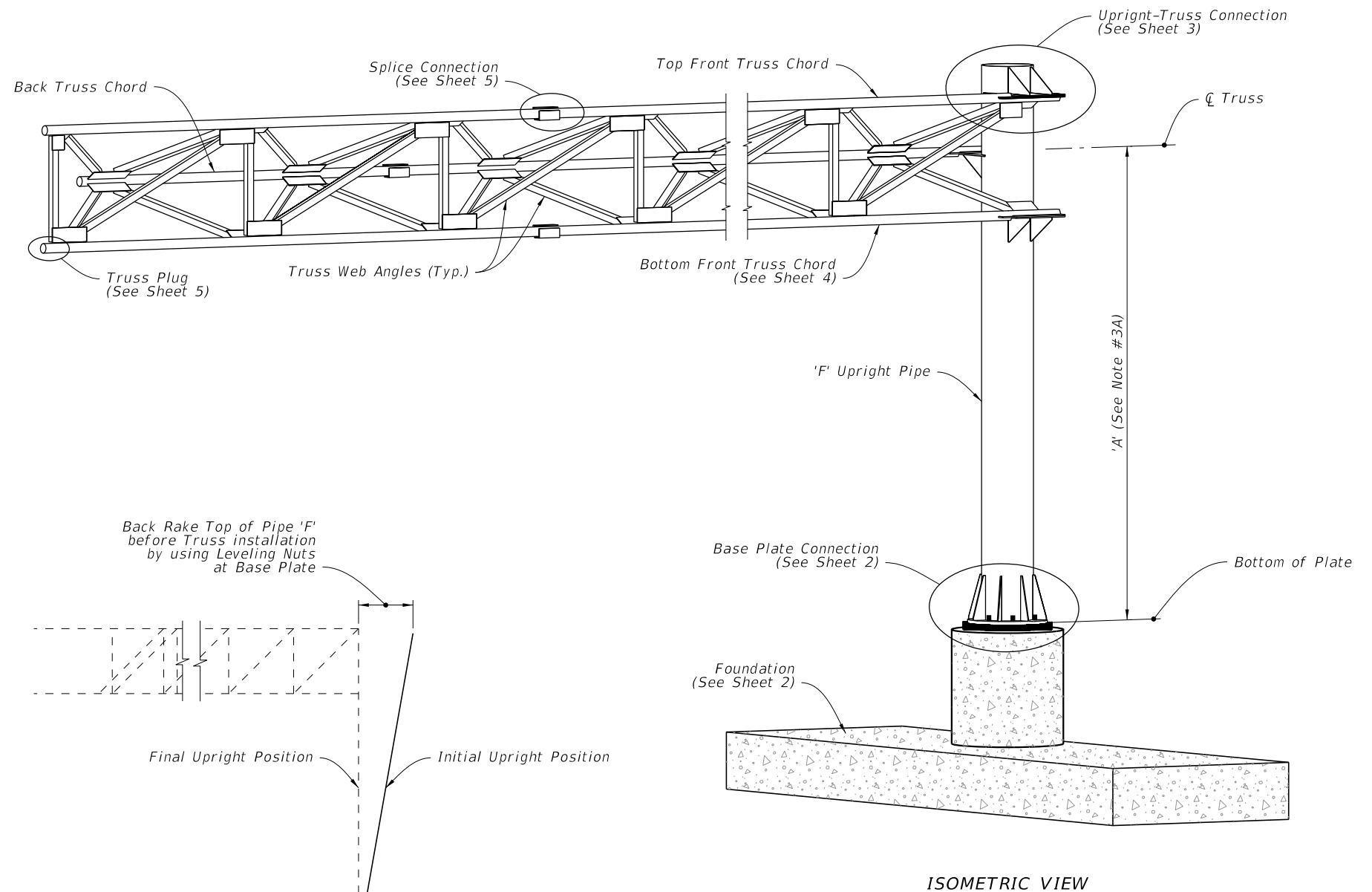
- A. Welding: Specification Section 460-6.4
- B. Chord Splices: "SD" Panel from upright is the closest panel in which a chord splice may be used. See Plans for CANTILEVER SIGN STRUCTURE DATA TABLE. Minimum splice spacing is two truss panel lengths apart.
- C. Upright splices: Not allowed
- D. Structural bolt hole diameters: Bolt diameter plus 1/16"
- E. Anchor bolt hole diameters: Bolt diameter plus 1/2"
- F. Hot Dip Galvanize after fabrication.
- G. Shop assemble the entire structure after galvanizing to validate/document alignment and clearance for bolted connections as well as contact between connecting plates. Take remedial action, if necessary, prior to shipment.
- H. Disassemble, as necessary, and secure components for shipment.

**6. Coatings:**

- A. Bolts, Nuts and Washers: ASTM F2329
- B. All other steel, including Plate Washers, hot dip galvanize: ASTM A123

**7. Construction:**


- A. Construct foundation in accordance with Specification Section 455, except payment is included in the cost of the structure.
- B. Prior to erection, record the as-built anchor locations and submit to the Engineer.
- C. Place backfill above spread footings prior to installation of the sign panels. Do not remove or reduce backfill without prior approval of the Engineer.
- D. Tighten nuts and bolts in accordance with Specification Section 700. Split-Lock Washers are not permitted.
- E. Install Aluminum Sign Panels as shown in Production Plans.
- F. Place structural grout pad with drain between top of foundation and bottom of baseplate in accordance with Specification Section 649-7.

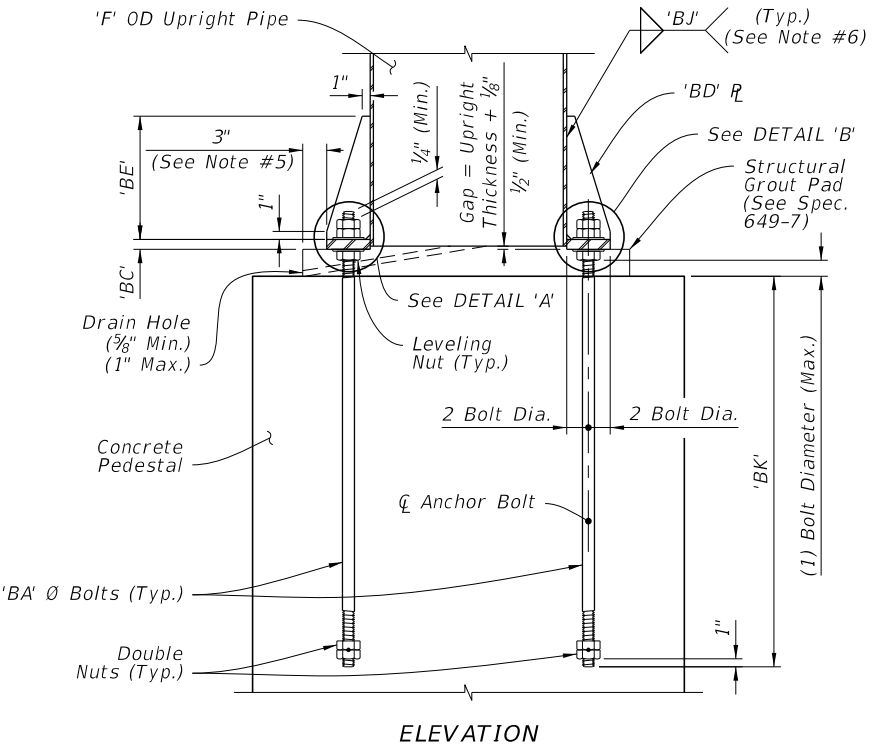
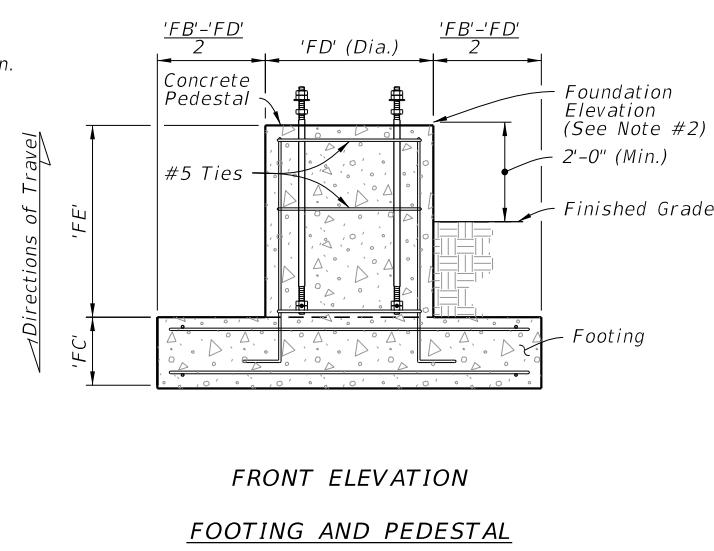
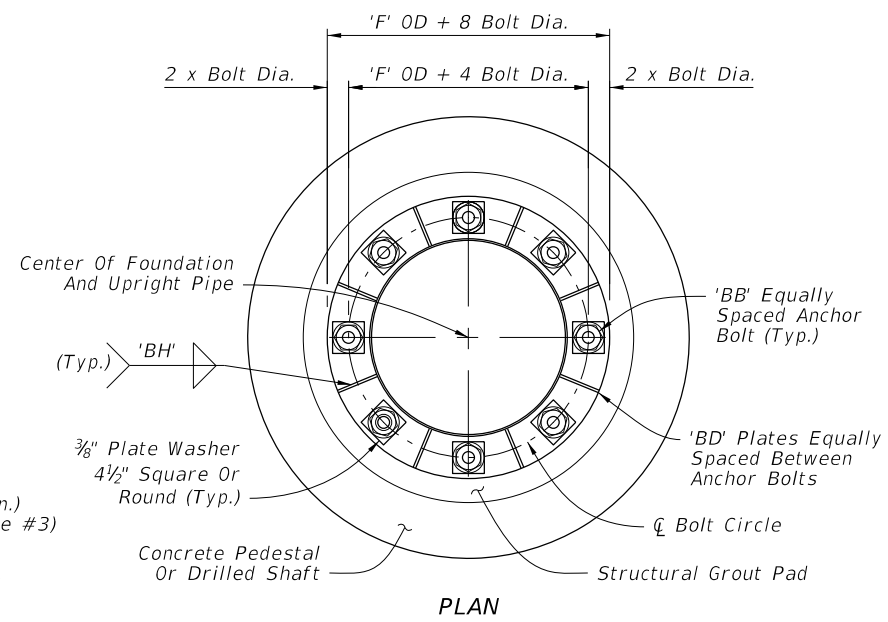
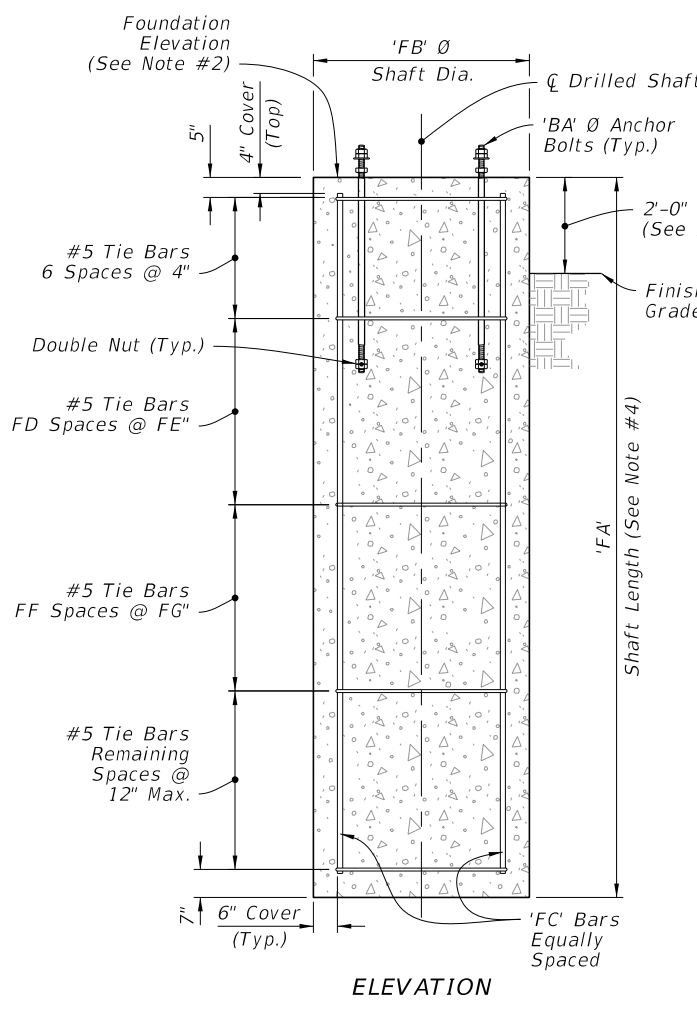
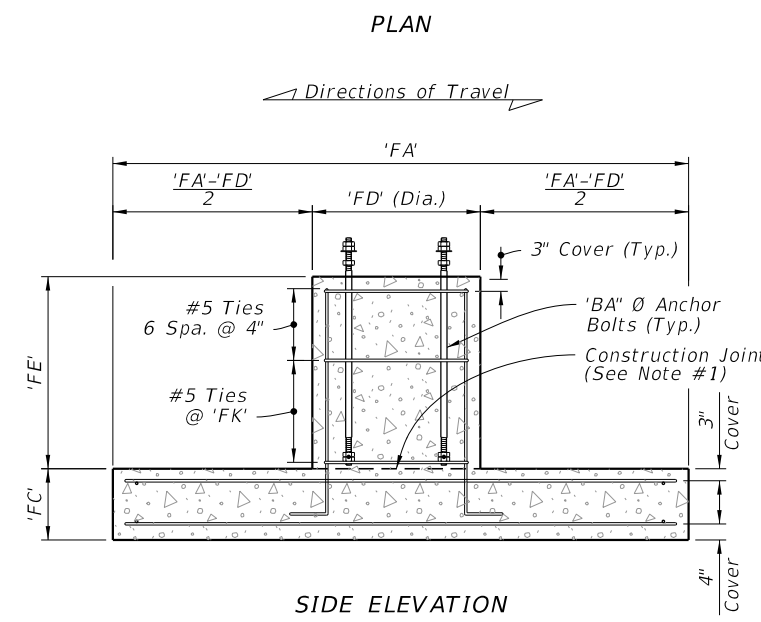
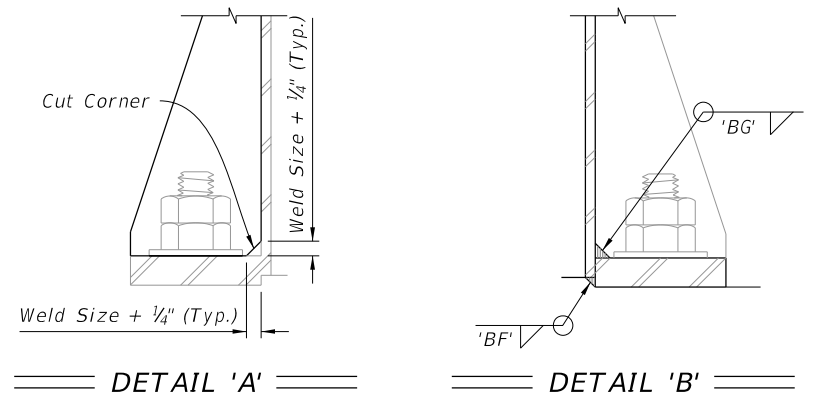
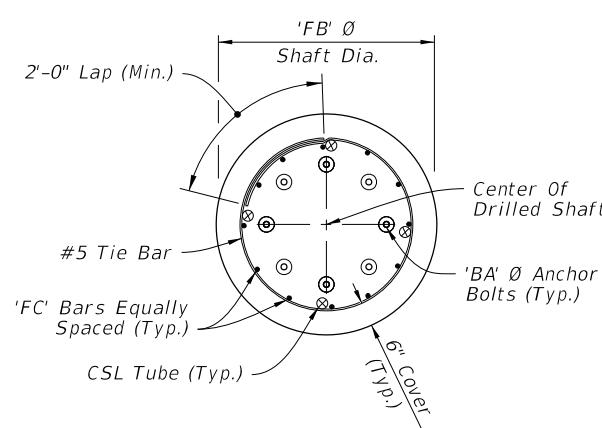
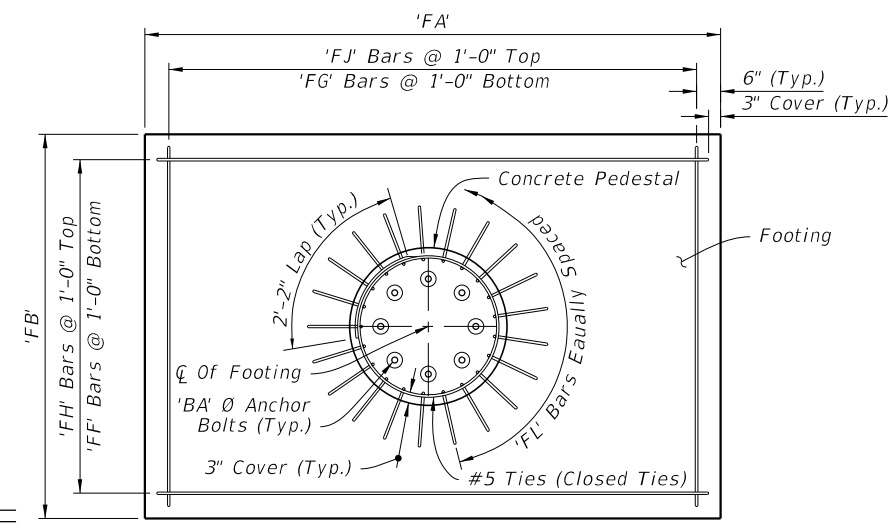
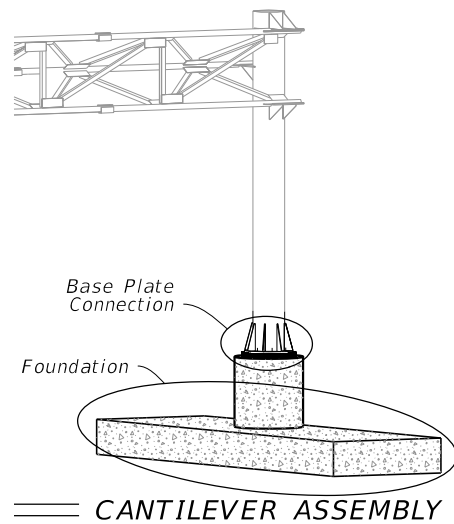


CAMBER DIAGRAM

CANTILEVER SIGN ASSEMBLY

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- NOTES:**
1. Construction joint allowed, roughen surface to 1/4" minimum amplitude prior to pour.
  2. See Traffic Plans for elevation at top of Foundation.
  3. Install Drilled Shaft with a 2'-0" minimum from top elevation of the drill shaft to the finished grade, unless specified otherwise in the plans.
  4. The shaft length is based on 2'-0" height above finished grade.
  5. Structural Grout Pad dimension may be modified to be less than 3" where the footprint of the Structural Grout Pad does not provide adequate clearance for accessibility considerations.
  6. Wrap fillet weld around the stiffener termination on the tube wall.

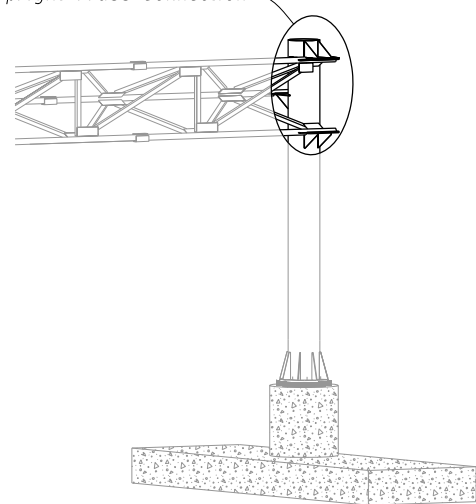
**FOUNDATION**      **BASE PLATE CONNECTION**

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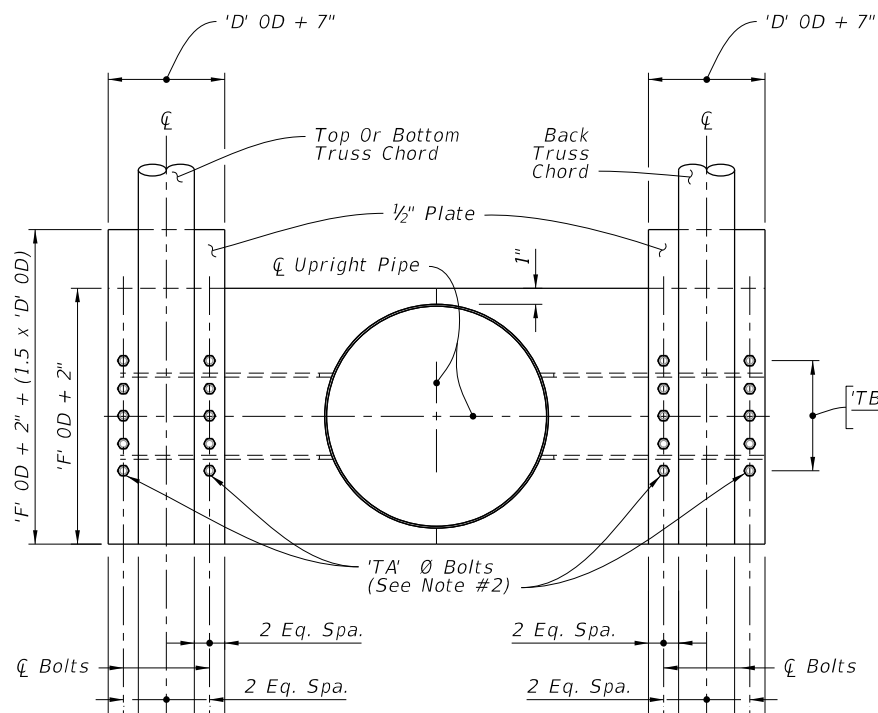
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Upright-Truss Connection

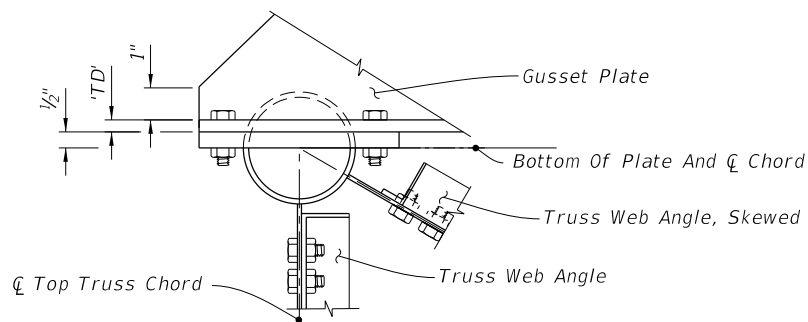


**CANTILEVER ASSEMBLY**

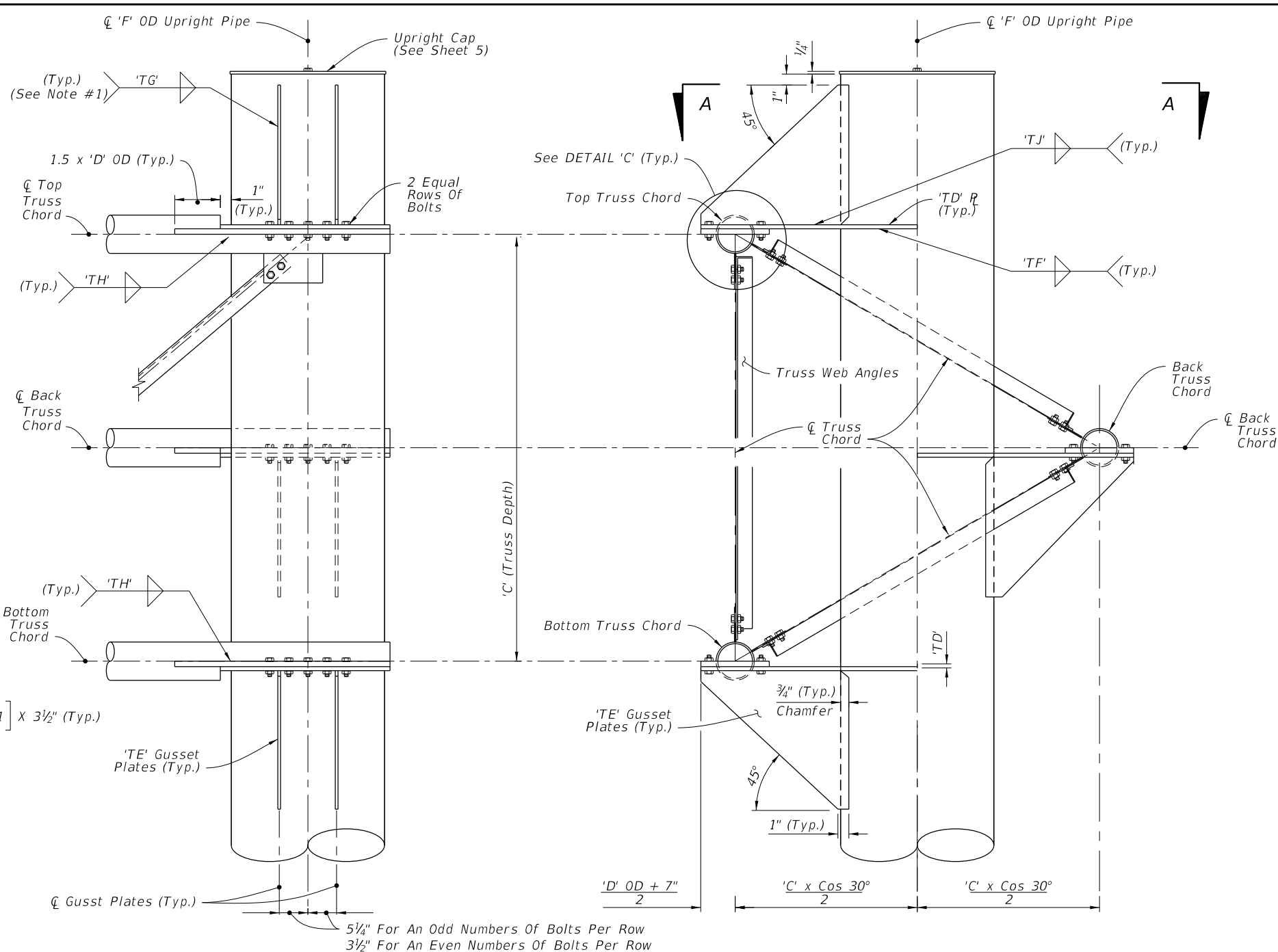


**SECTION A-A**

(With Gusset Plates And Web Angles Omitted For Clarity)



**DETAIL 'C'**



**FRONT ELEVATION**

**SIDE ELEVATION**

**UPRIGHT-TRUSS CONNECTION DETAIL**

(Web Members From Back Truss Chord Omitted For Clarity)

**NOTE:**

1. Wrap fillet weld around the stiffener termination on the tube wall.
2. Truss Chord Bolts:
  - A. Top and Bottom: Install 'TC' hex head bolts.
  - B. Back: Install 'TB' hex head bolts.

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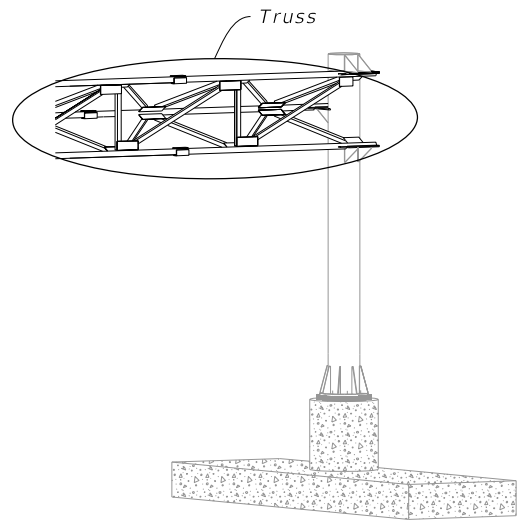


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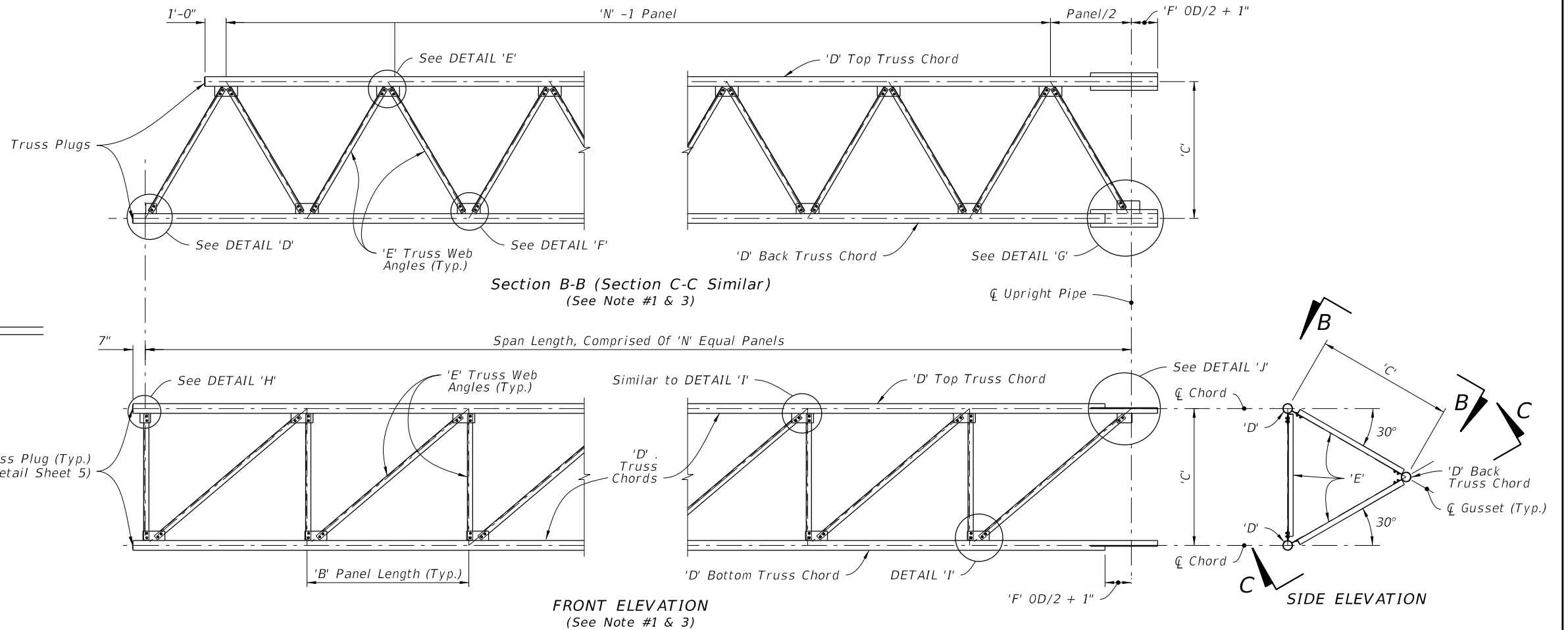
CANTILEVER SIGN STRUCTURE

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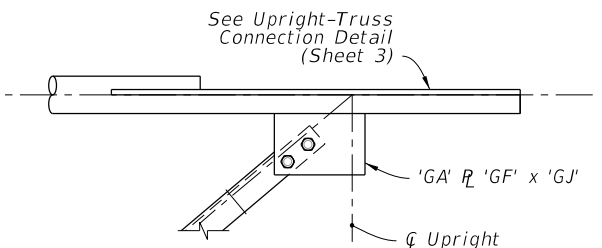
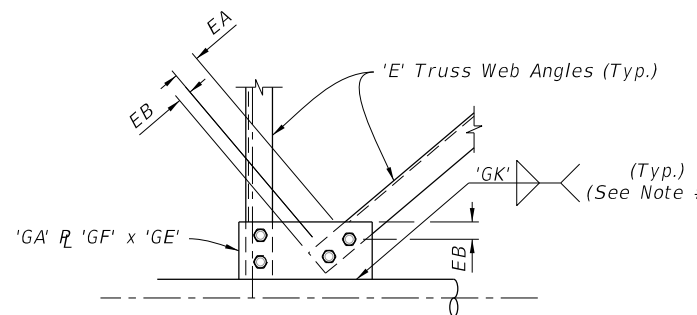
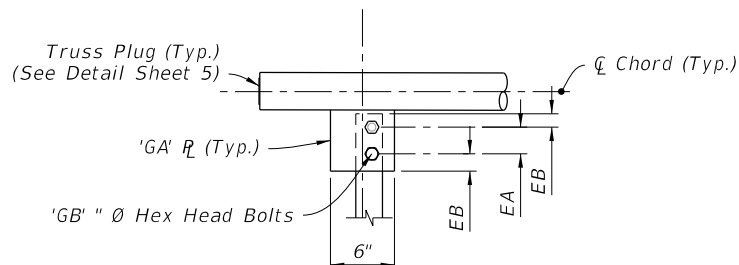
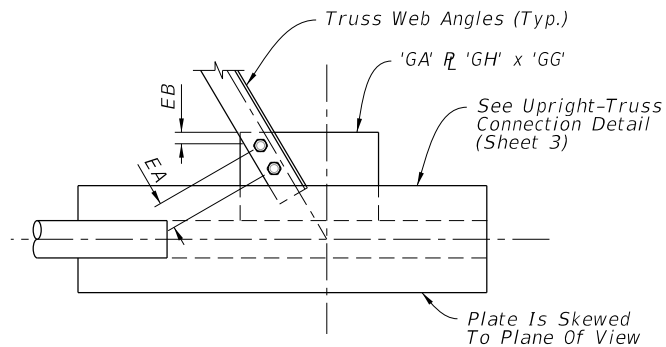
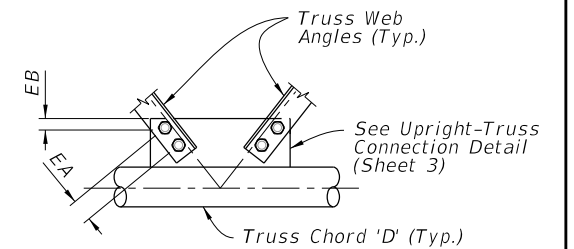
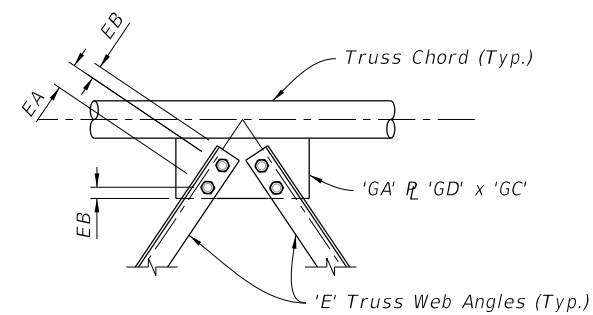
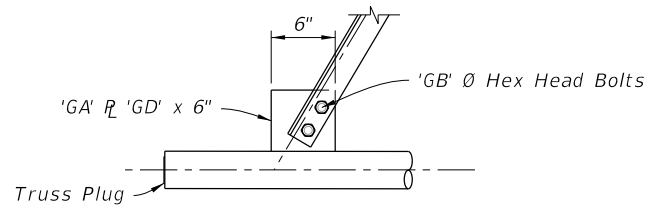
**CANTILEVER ASSEMBLY**



**TRUSS NOTES:**

1. Out-of-plane members are not shown for clarity.
2. Wrap fillet weld around plate termination on the tube wall.
3. Chord Splices not shown.

Bolt Size	Distance	
	EA	EB
1 1/4" Ø	4 3/8"	2 1/4"
1" Ø	3 1/2"	1 3/4"
7/8" Ø	3"	1 1/2"
3/4" Ø	2 1/2"	1 1/4"
5/8" Ø	2 1/4"	1 1/8"



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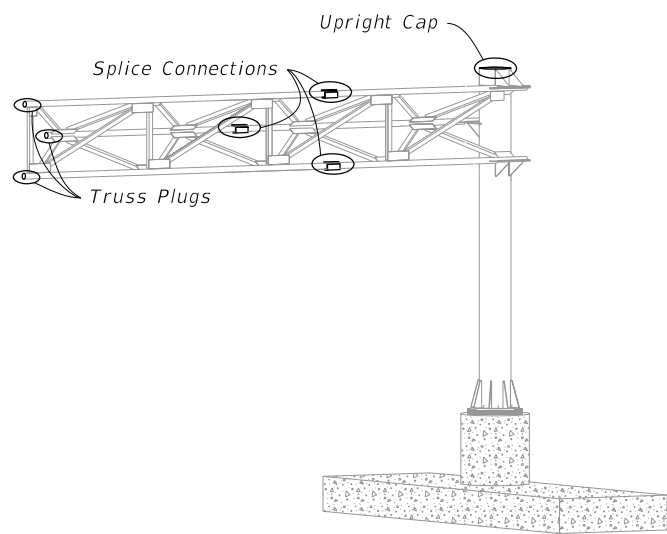
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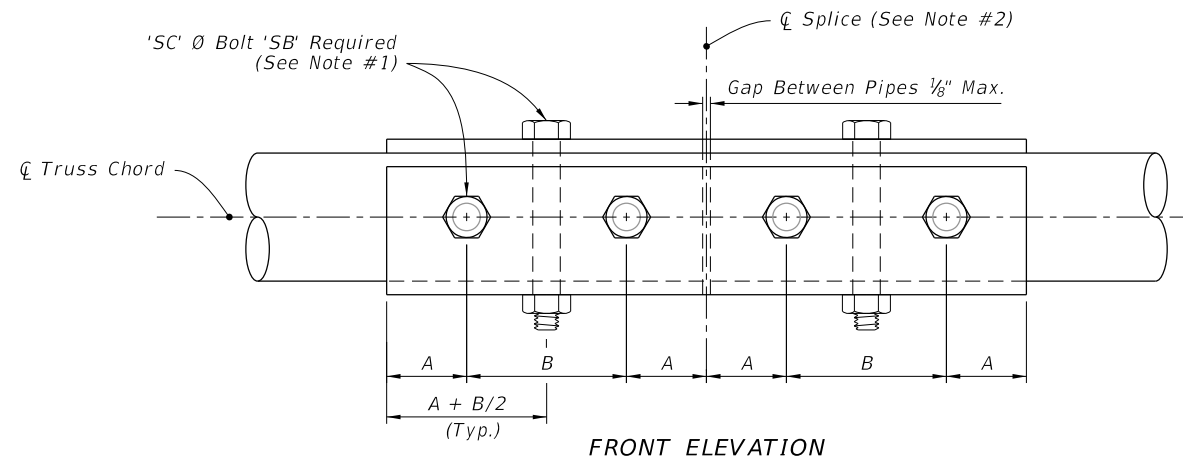
**CANTILEVER SIGN STRUCTURE**

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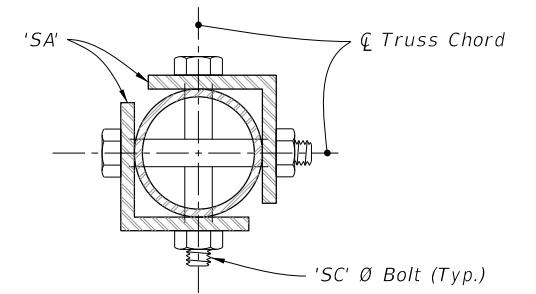


CANTILEVER ASSEMBLY

Bolt Size	Distance	
	A	B
1" Ø	1 3/4"	3 1/2"
7/8" Ø	1 1/2"	3"
3/4" Ø	1 1/4"	2 1/2"



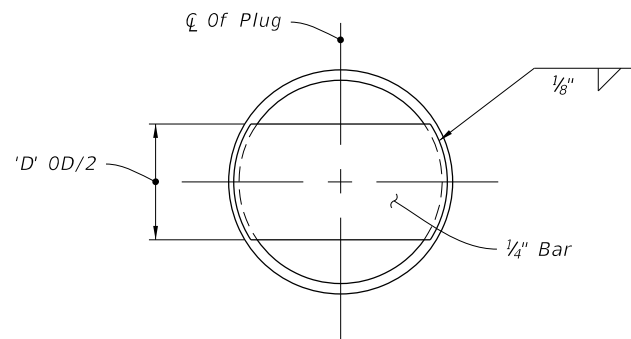
SPLICE CONNECTION DETAIL



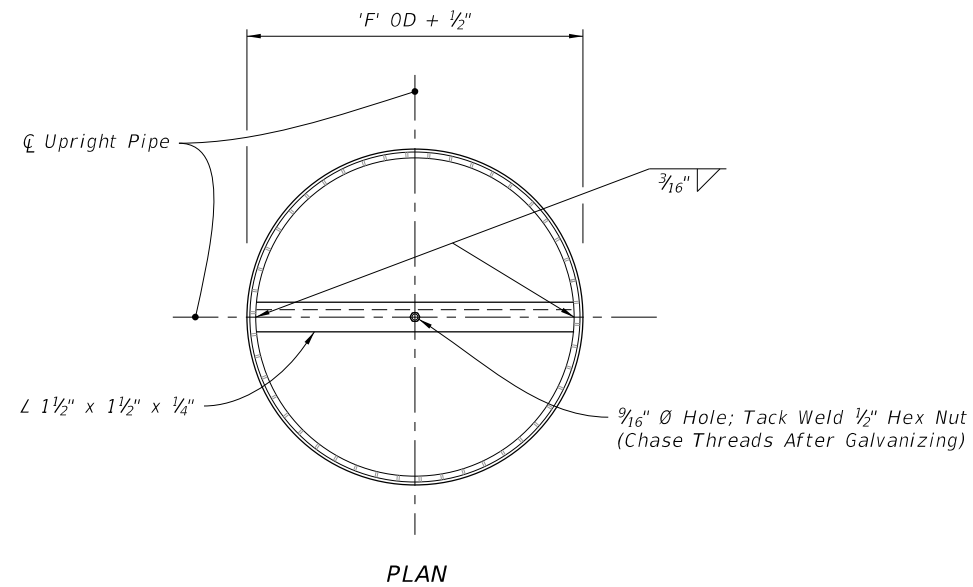
SIDE ELEVATION

SPLICE CONNECTION NOTES:

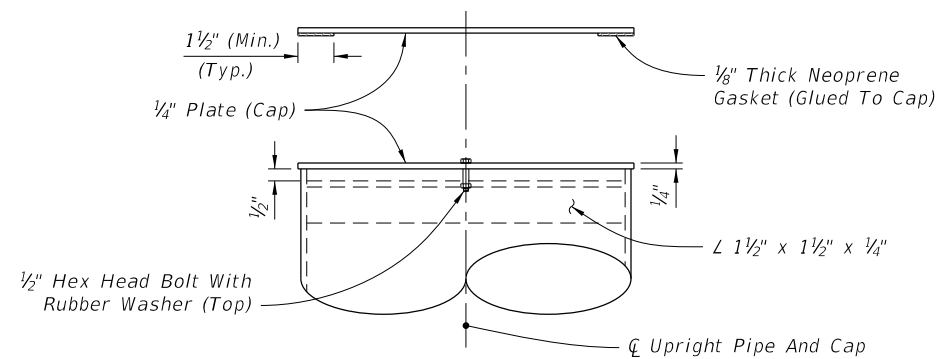
1. Only 6 bolts are shown in detail for clarity. (One Half Each Side Of Splice)
2. Splices are not permitted for trusses less than or equal to 40'. Splice optional for trusses greater than 40'.



TRUSS PLUG DETAIL



PLAN



ELEVATION

UPRIGHT CAP DETAIL

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CANTILEVER SIGN STRUCTURE

INDEX  
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**NOTES:**

1. Work this Index in conjunction with SPAN SIGN STRUCTURE DATA TABLES in the Plans and Index 700-030.
2. Handholes at the pole base are required for DMS Structures. Refer to Index 700-090 for Handhole Details.
3. Shop Drawings are required.

Obtain Shop Drawing approval prior to fabrication. Include the following:

- A. Upright Pipe height ('C' & 'B') and foundation elevations: Verify dimensions in the field prior to submittal to ensure minimum vertical clearances of the sign panel over the roadway.
- B. Height of the foundation above adjacent ground.
- C. Anchor bolt orientation with respect to centerline of truss and the direction of traffic.
- D. Method to be used to provide the required parabolic camber (see Camber Diagram).
- E. Handholes at pole base (when required).

**4. Materials:**

- A. Sign Structure:
  - a. Upright and Chords (Steel Pipe): API 5L X42 PSL2, 42 ksi yield or ASTM A500, Grade B (Min.)
  - b. Steel Angles and Plates: ASTM A709 grade 36
  - c. Weld Material: E70XX
- B. Bolts, Nuts and Washers:
  - a. High Strength Bolts: ASTM F3125, Grade A325, Type 1
  - b. Nuts: ASTM A563, Grade DH Heavy-Hex
  - c. Washers: ASTM F436, Type 1, one under turned element
- C. Anchor Bolts, Nuts and Washers
  - a. Anchor Bolts: ASTM F1554 Grade 55, threaded full length
  - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per bolt)
  - c. Plate Washers: ASTM A36 (2 per bolt)
- D. Concrete: Class IV (Drilled Shaft)
- E. Reinforcing Steel: Specification Section 415

**5. Fabrication:**

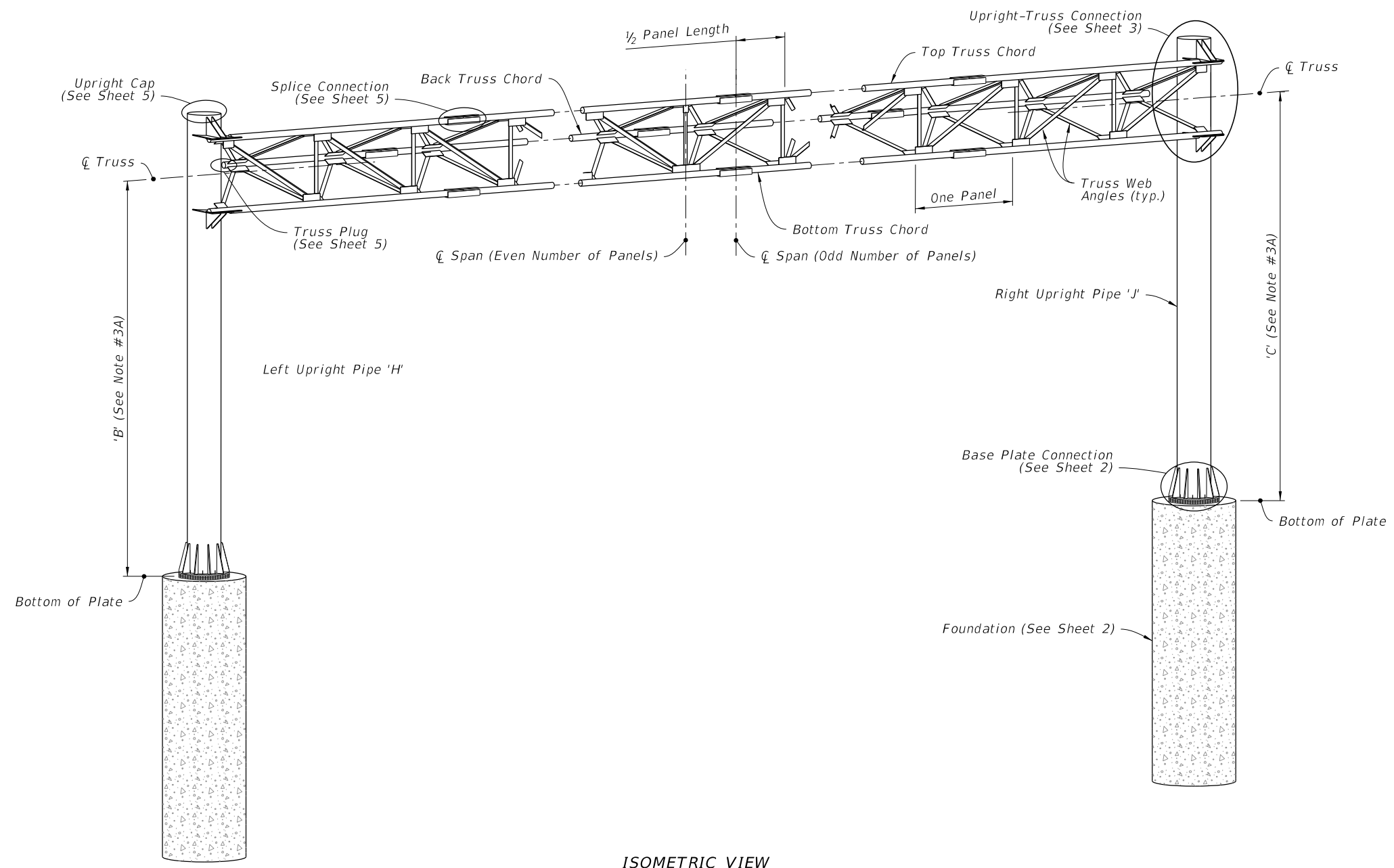
- A. Welding: Specification Section 460-6.4
- B. Chord Splices: Minimum splice spacing is three truss panel lengths apart and three truss panel lengths from the uprights. Chord Splices may be either the Standard Splice or the Alternate Splice but not both on the same structure.
- C. Upright splice: Not allowed
- D. Structural bolt hole diameters: Bolt diameter plus 1/16".
- E. Anchor bolt hole diameters: Bolt diameter plus 1/2".
- F. Hot Dip Galvanize after fabrication.
- G. Shop assemble the entire structure after galvanizing to validate/document alignment and clearance for bolted connections as well as contact between connecting plates. Take remedial action, if necessary, prior to shipment.
- H. Disassemble as necessary and secure components for shipment.

**6. Coatings:**

- A. Bolts, Nuts and Washers: ASTM F2329
- B. All other steel, including Plate Washers, hot dip galvanize: ASTM A123

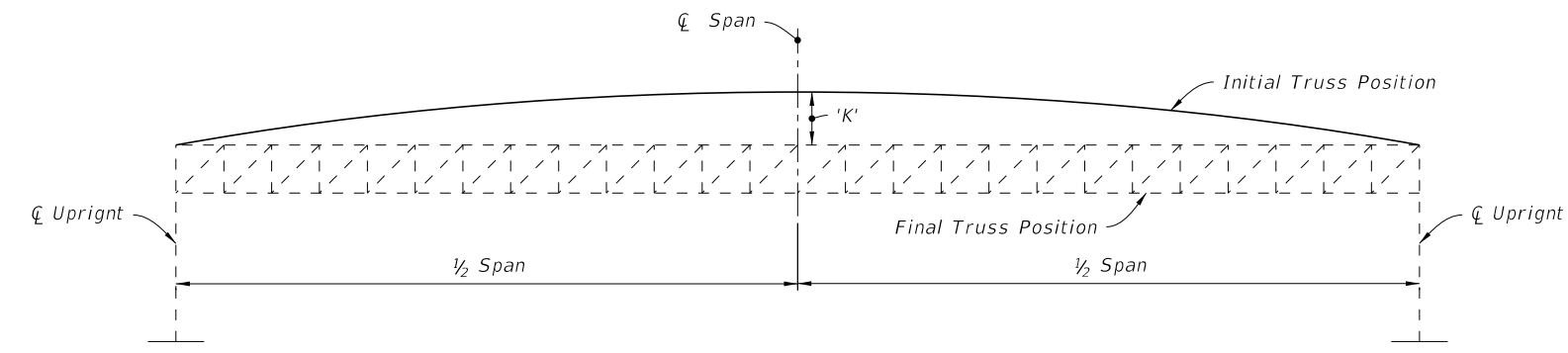
**7. Construction:**

- A. Construct foundation in accordance with Specification Section 455 Drilled Shaft, except payment is included in the cost of the structure.
- B. Prior to erection, record the as-built anchor locations and submit to the Engineer.
- C. Provide a parabolic camber with the required upward deflection as shown on the Camber Diagram.
- D. Tighten nuts and bolts in accordance with Specification Section 700. Split-Lock Washers are not permitted.
- E. Install Aluminum Sign Panels as shown on the Elevation drawing per Production Plan.
- F. After installation, place wire screen between top of foundation and bottom of baseplate in accordance with Specification Section 649-6.



ISOMETRIC VIEW

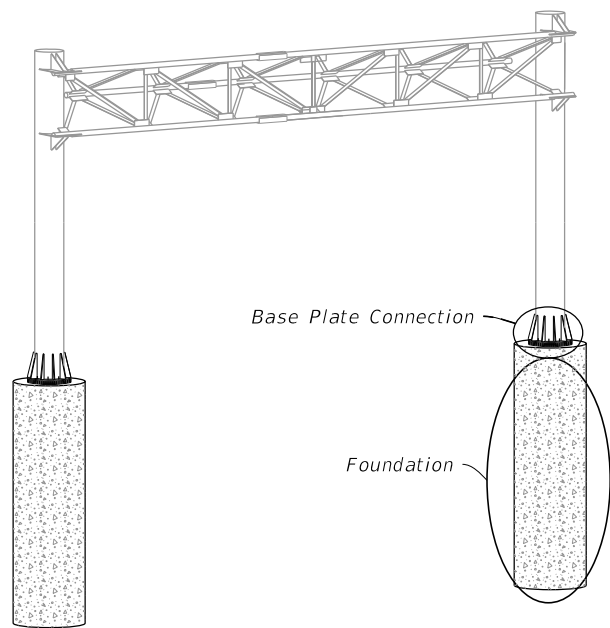
SPAN SIGN ASSEMBLY



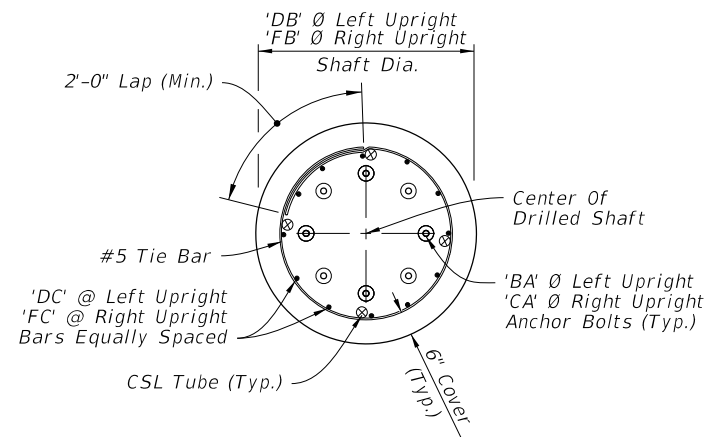
CAMBER DIAGRAM

10:19:58 AM 10/27/2017

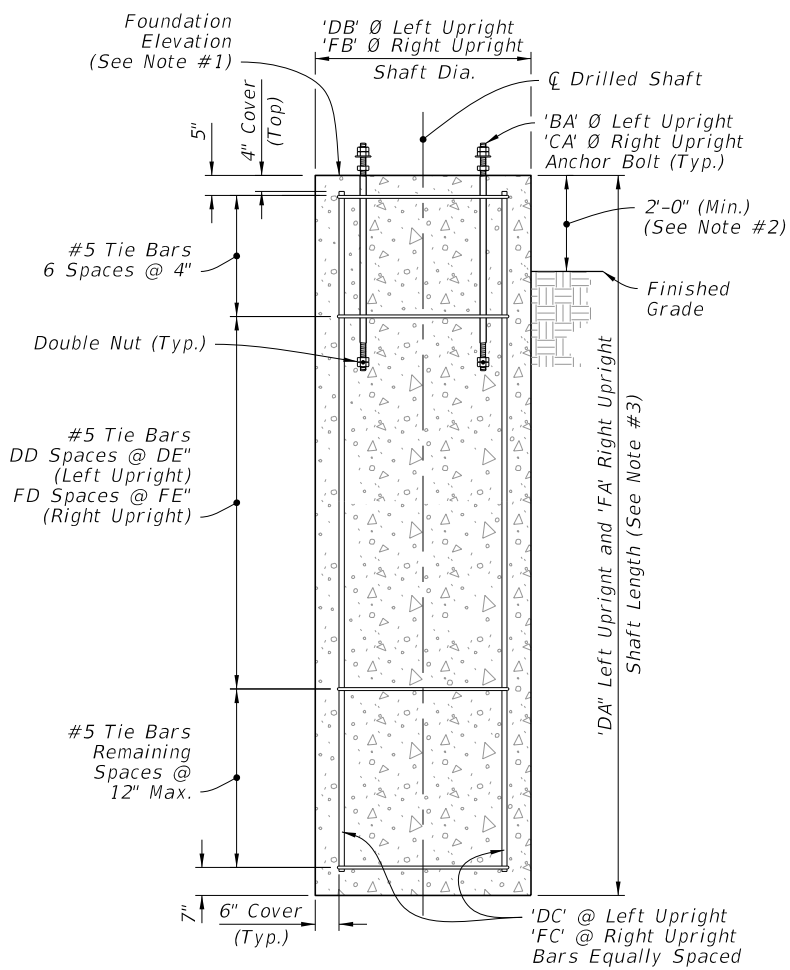
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	SPAN SIGN STRUCTURE	INDEX 700-041	SHEET 1 of 5
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SPAN SIGN ASSEMBLY



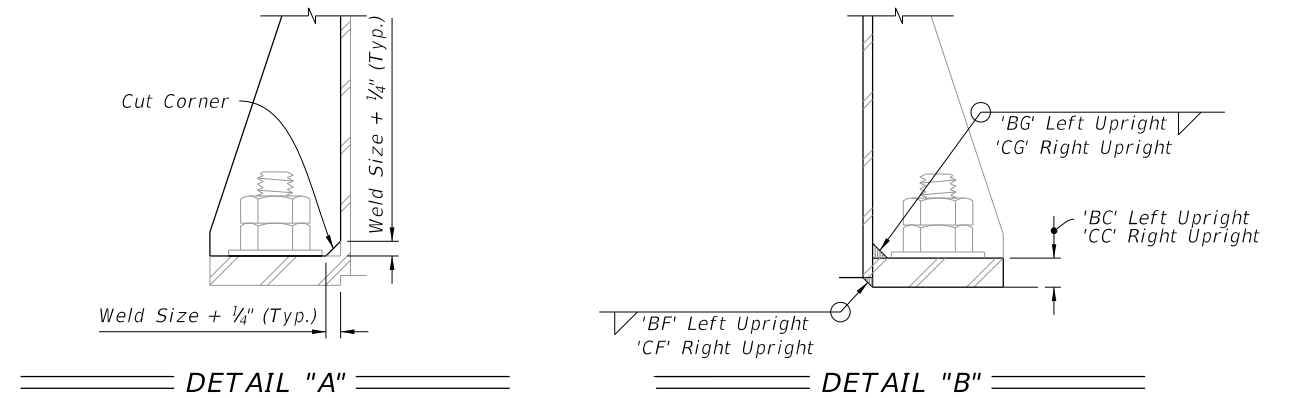
PLAN



ELEVATION

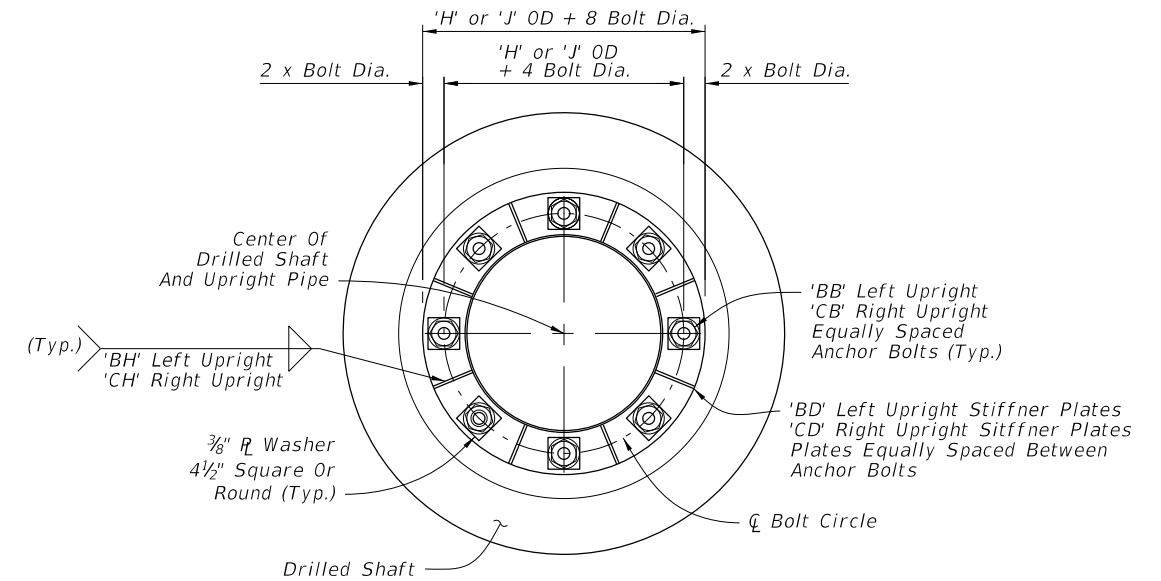
DRILLED SHAFT

FOUNDATION

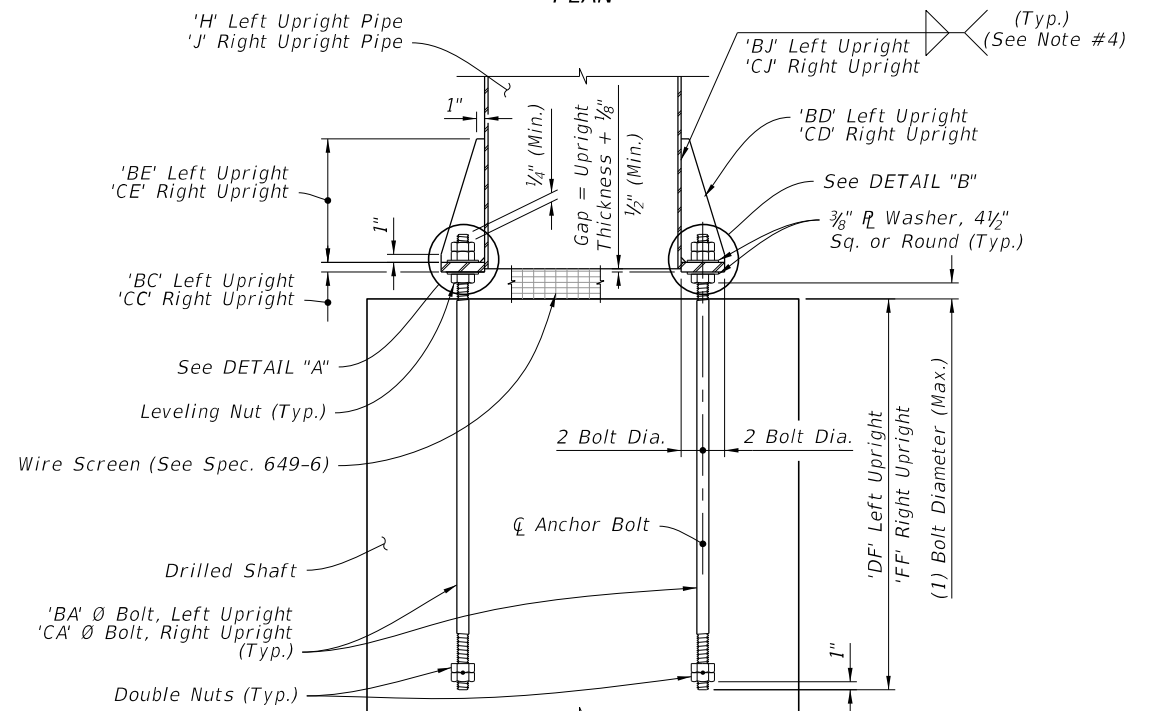


DETAIL "A"

DETAIL "B"



PLAN



ELEVATION

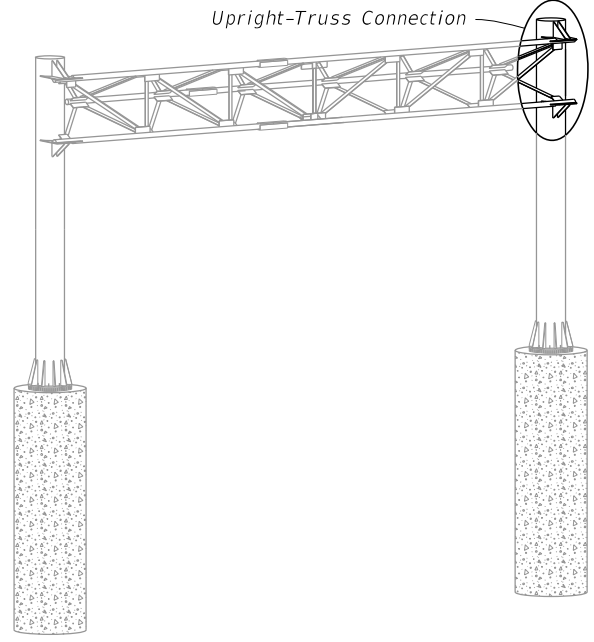
BASE PLATE CONNECTION

NOTES:

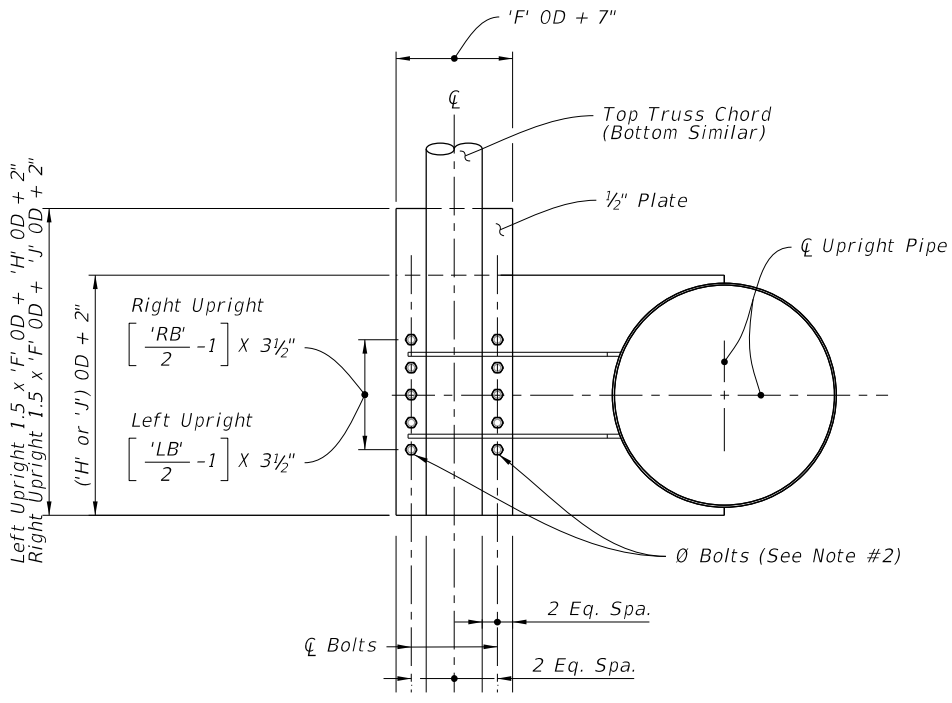
1. See Traffic Plans for elevation at top of Foundation.
2. Install Drilled Shaft with a 2'-0" minimum from top elevation of the drill shaft to the finished grade, unless specified otherwise in the plans.
3. The shaft length is based on 2'-0" height above finished grade.
4. Wrap fillet weld around the stiffener termination on the tube wall (Typ).

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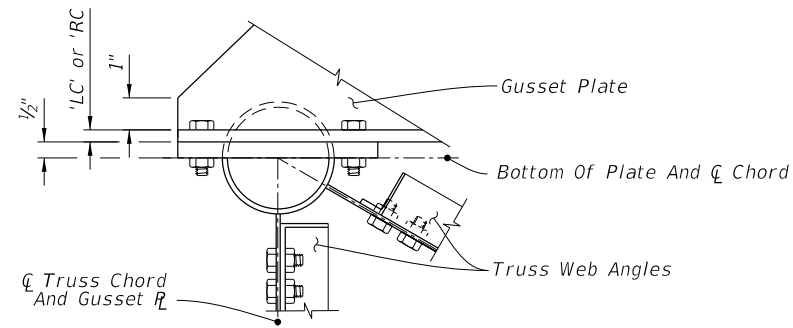


SPAN SIGN ASSEMBLY

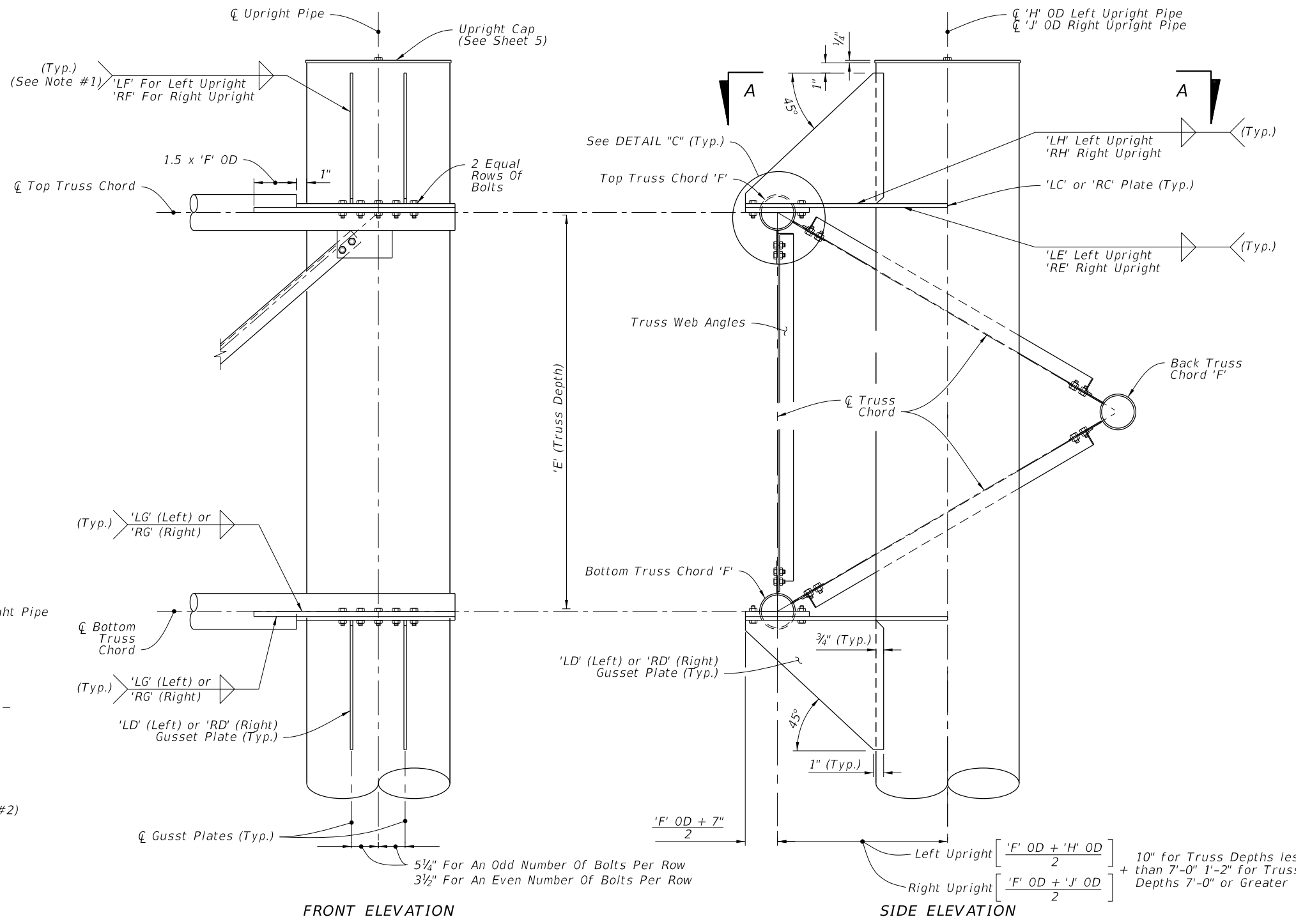


SECTION A-A

(With Gusset Plates And Web Angles Omitted For Clarity)



DETAIL "C"



FRONT ELEVATION

SIDE ELEVATION

UPRIGHT-TRUSS CONNECTION DETAIL

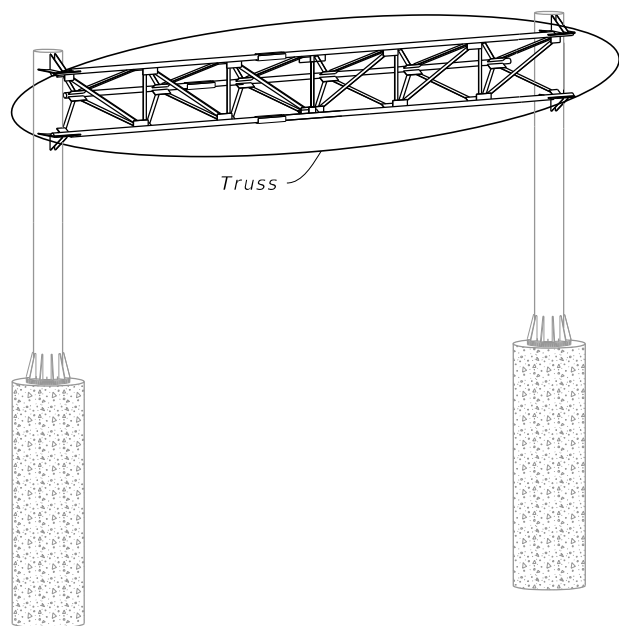
(Web Members From Back Truss Chord Omitted For Clarity, See Note #3)

NOTES:

1. Wrap fillet weld around the stiffener termination on the tube wall.
2. Truss Chord Bolts: 'LB' or 'RB' Hex Head Bolts 'LA' or 'RA' Ø.
3. Right Upright Truss connection shown, Left Upright Truss connection similar.

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LAST REVISION 11/01/17	DESCRIPTION:
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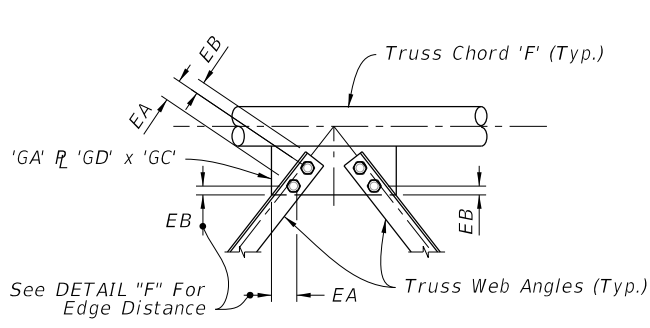
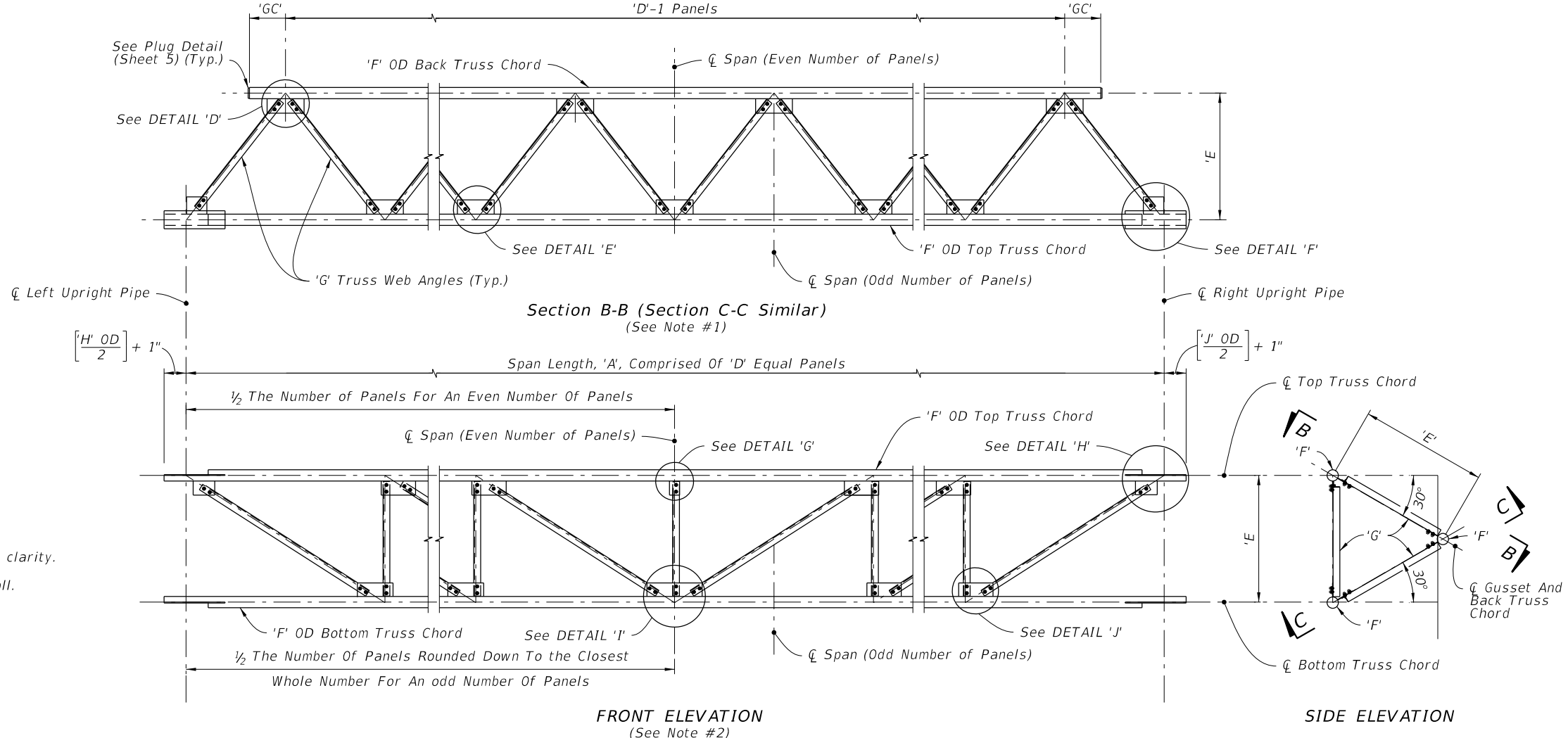


**SPAN SIGN ASSEMBLY**

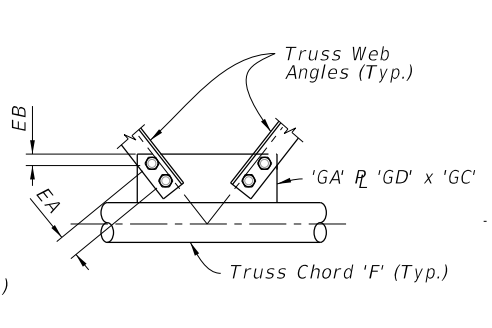
**NOTES:**

1. Out-of-plane members are not shown for clarity.
2. Back truss chord and attached angles are not shown for clarity.
3. Wrap fillet weld around plate termination on the tube wall.

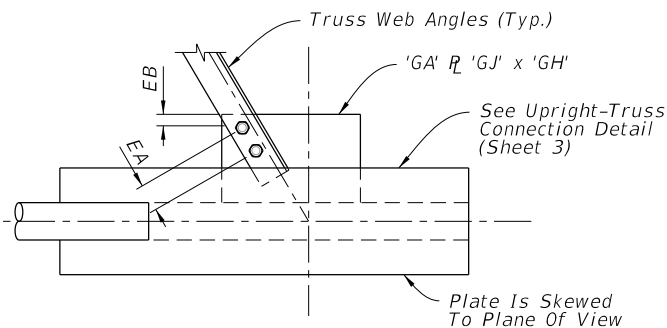
Bolt Diameter (in.)	Distance (in.)	
	EA	EB
1 1/4	4 3/8	2 1/4
1	3 1/2	1 3/4
7/8	3	1 1/2
3/4	2 1/2	1 1/4
5/8	2 1/4	1 1/8



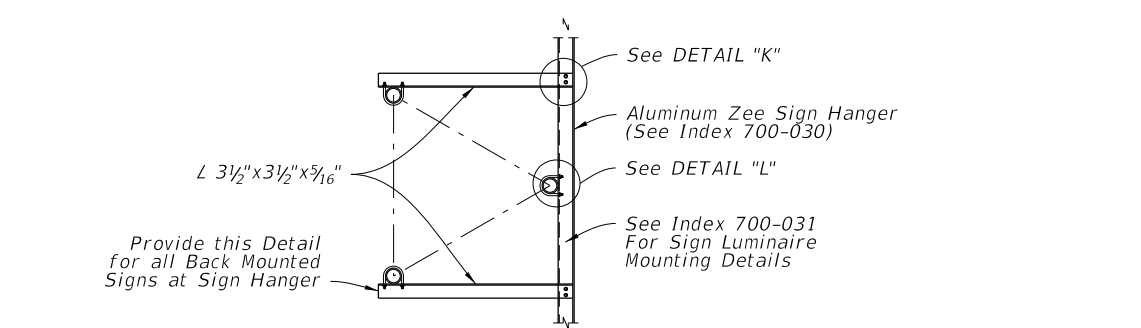
**DETAIL 'D'**



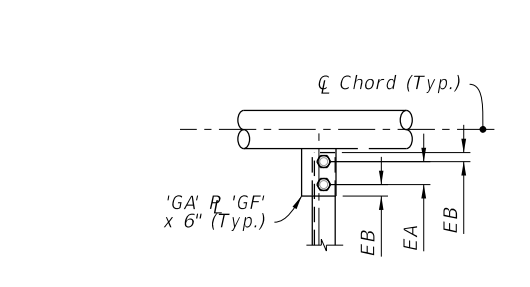
**DETAIL 'E'**



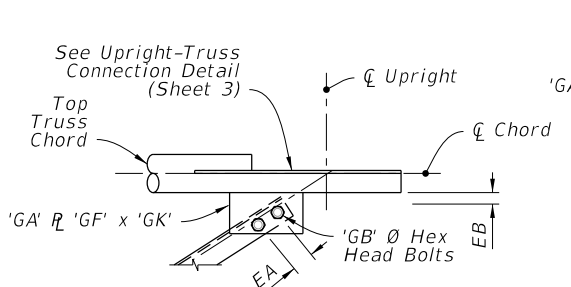
**DETAIL 'F'**



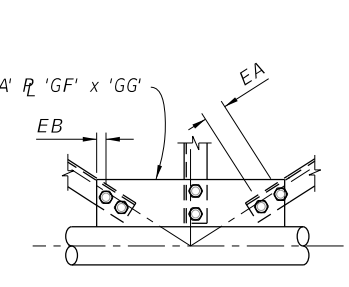
**BACK-SIDE SIGN MOUNTING**



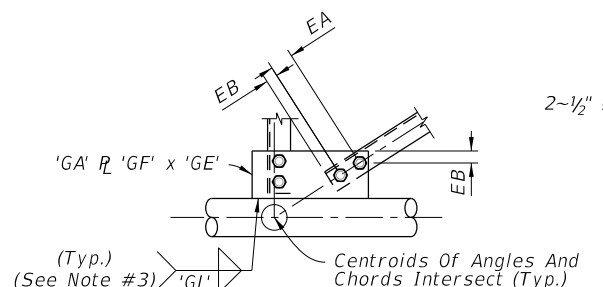
**DETAIL 'G'**



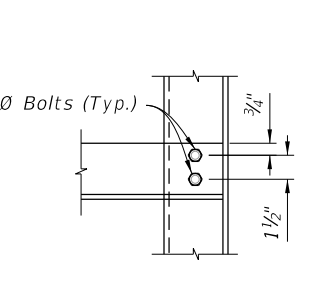
**DETAIL 'H'**



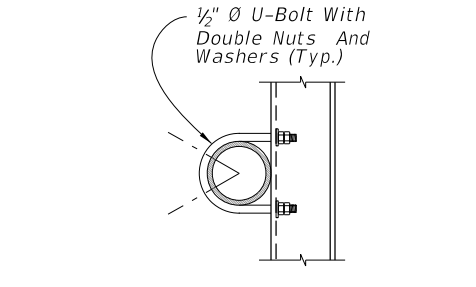
**DETAIL 'I'**



**DETAIL 'J'**

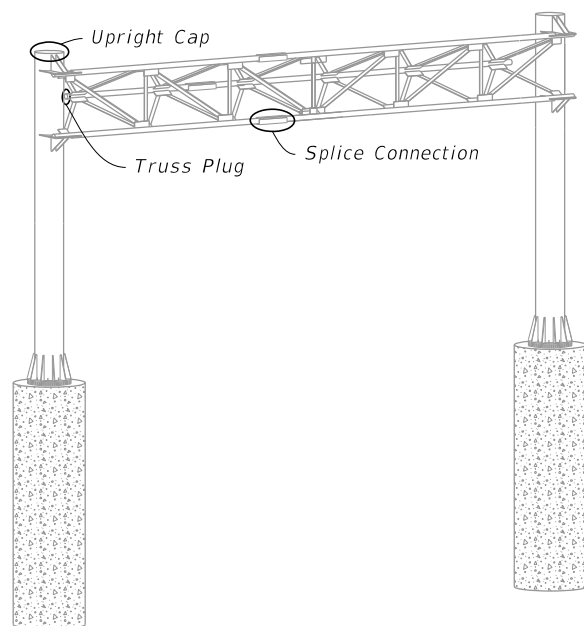


**DETAIL 'K'**



**DETAIL 'L'**

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10/27/2017

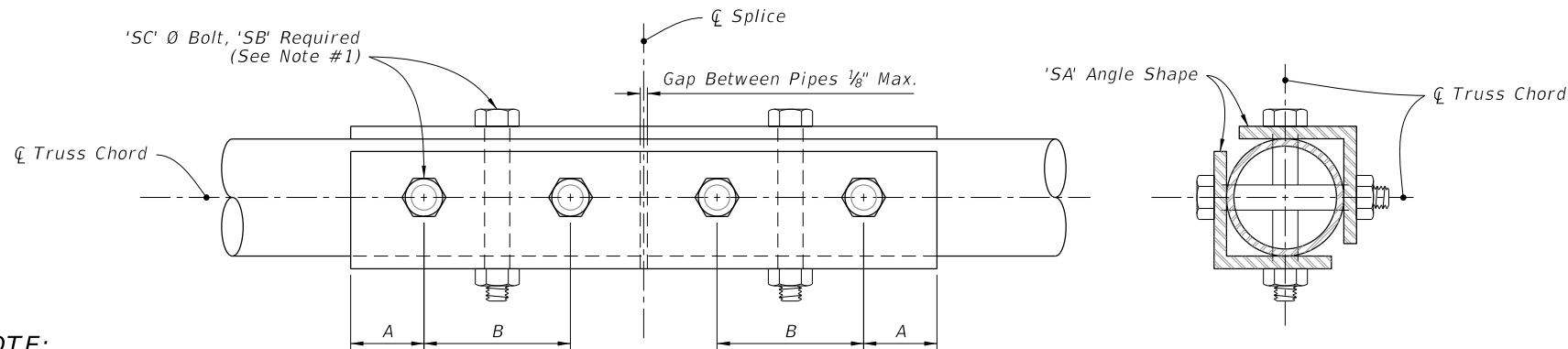


SPAN SIGN ASSEMBLY

Bolt Diameter (in.)	Distance (in.)	
	A	B
1	1¾	3½
¾	1½	3
½	1¼	2½

**SPLICE CONNECTION NOTE:**

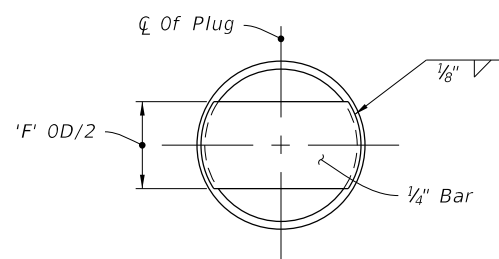
1. Only 6 bolts are shown in detail for clarity. (One Half Each End Of Splice)



FRONT ELEVATION

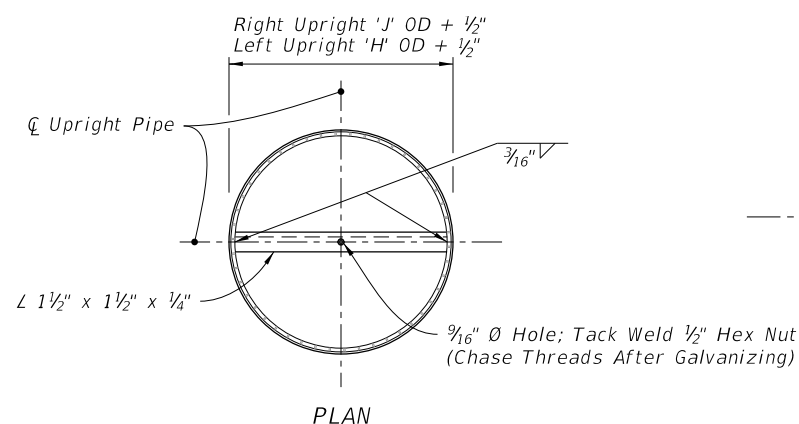
SIDE ELEVATION

SPLICE CONNECTION DETAIL

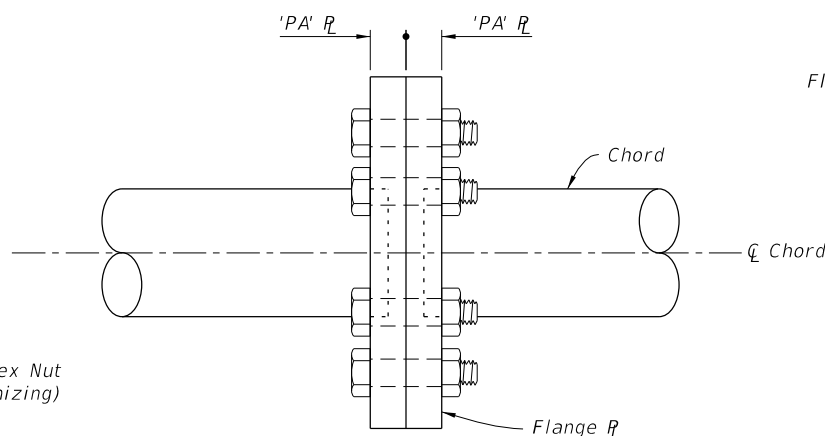


(Each End Of Back Truss Chord)

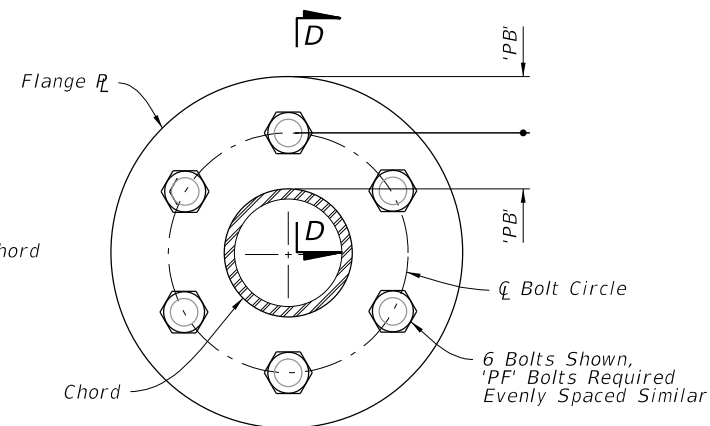
TRUSS PLUG DETAIL



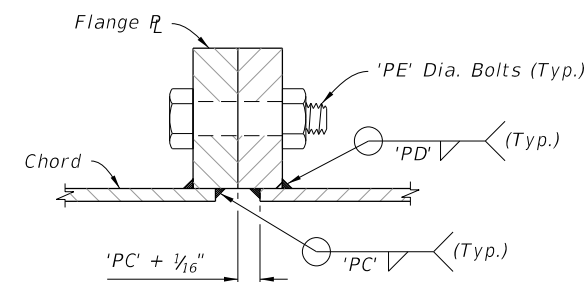
PLAN



FRONT ELEVATION

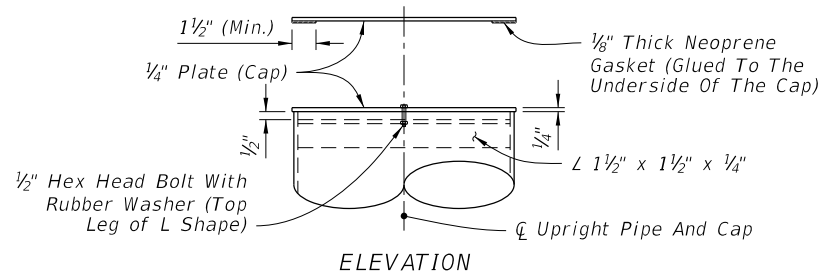


SIDE ELEVATION



SECTION D-D

ALTERNATE SPLICE CONNECTION DETAIL



ELEVATION

UPRIGHT CAP DETAIL

10:20:00 AM  
10/27/2017

LAST REVISION	DESCRIPTION:
11/01/17	



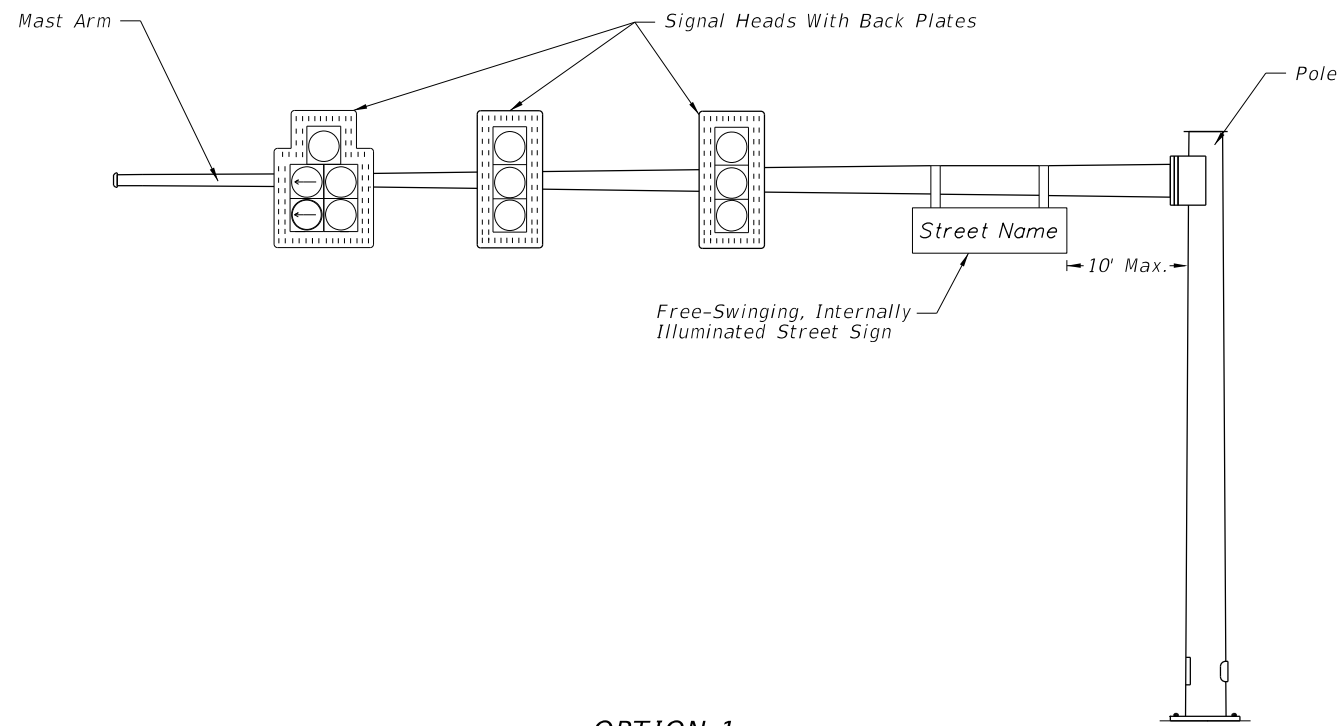
FY 2018-19  
STANDARD PLANS

SPAN SIGN STRUCTURE

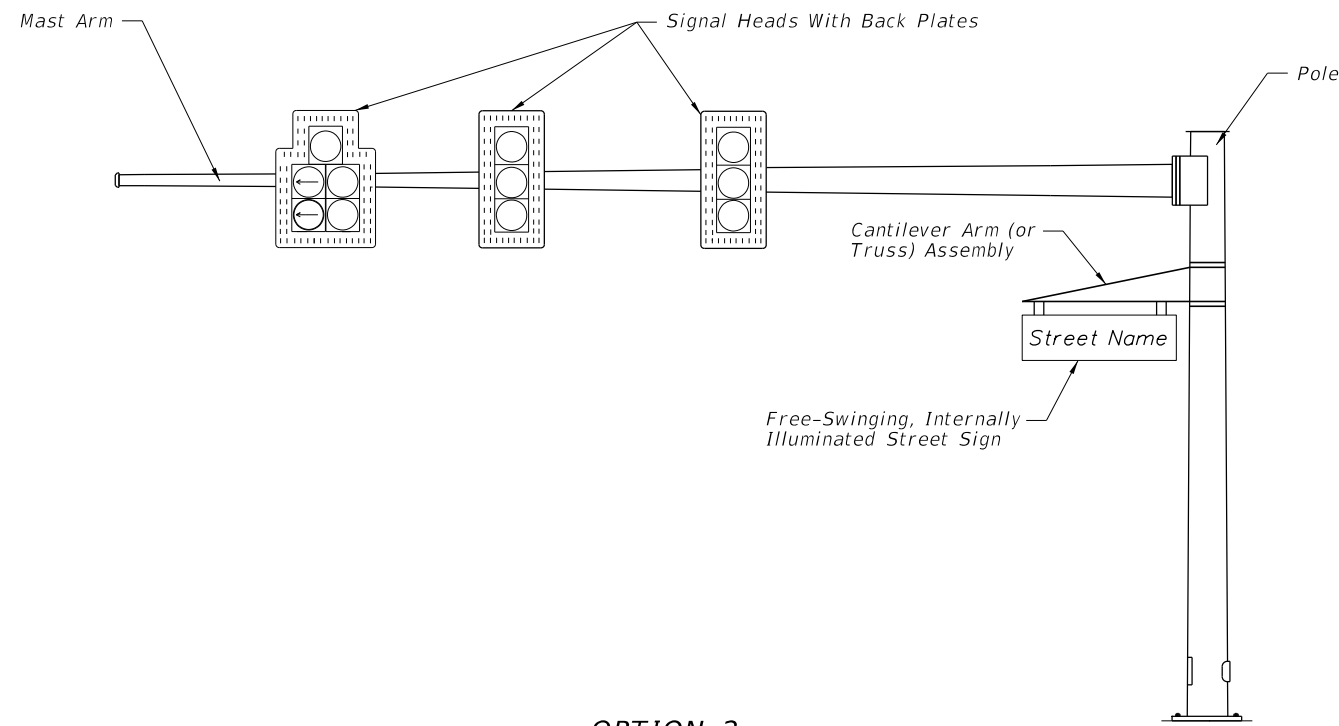
INDEX  
700-041

SHEET  
5 of 5



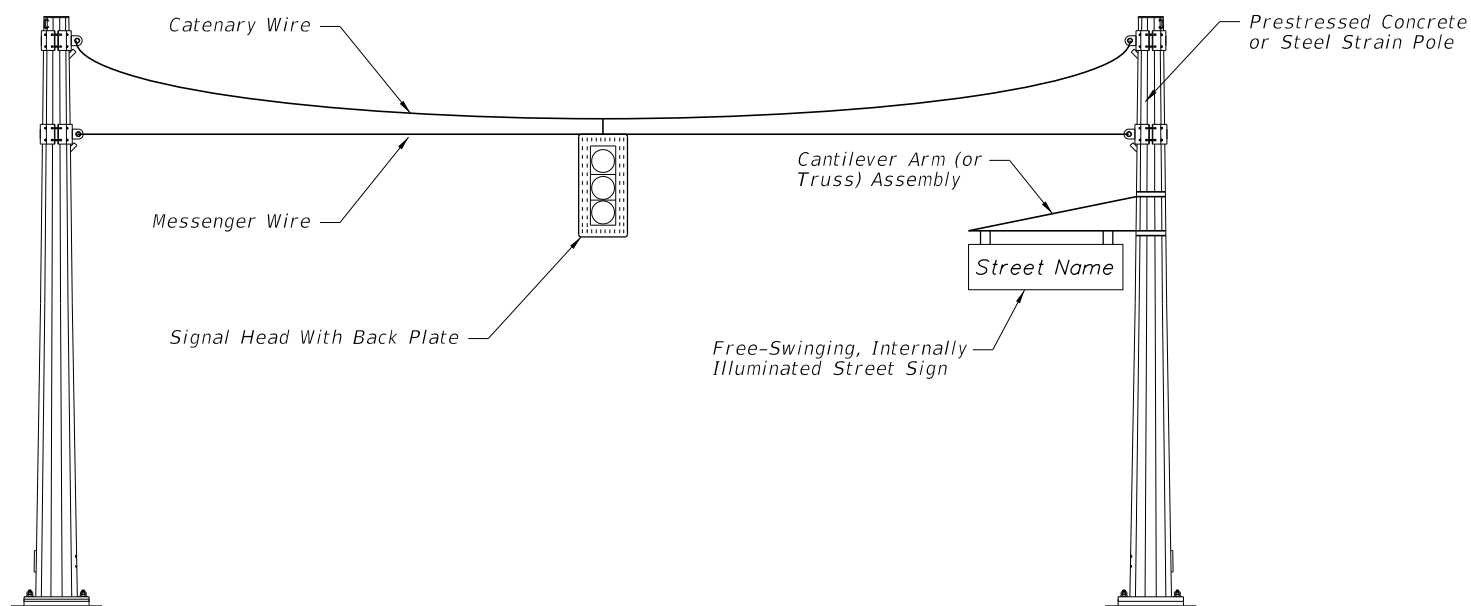


OPTION 1



OPTION 2

MAST ARM ASSEMBLY




SPAN WIRE ASSEMBLY

NOTES:

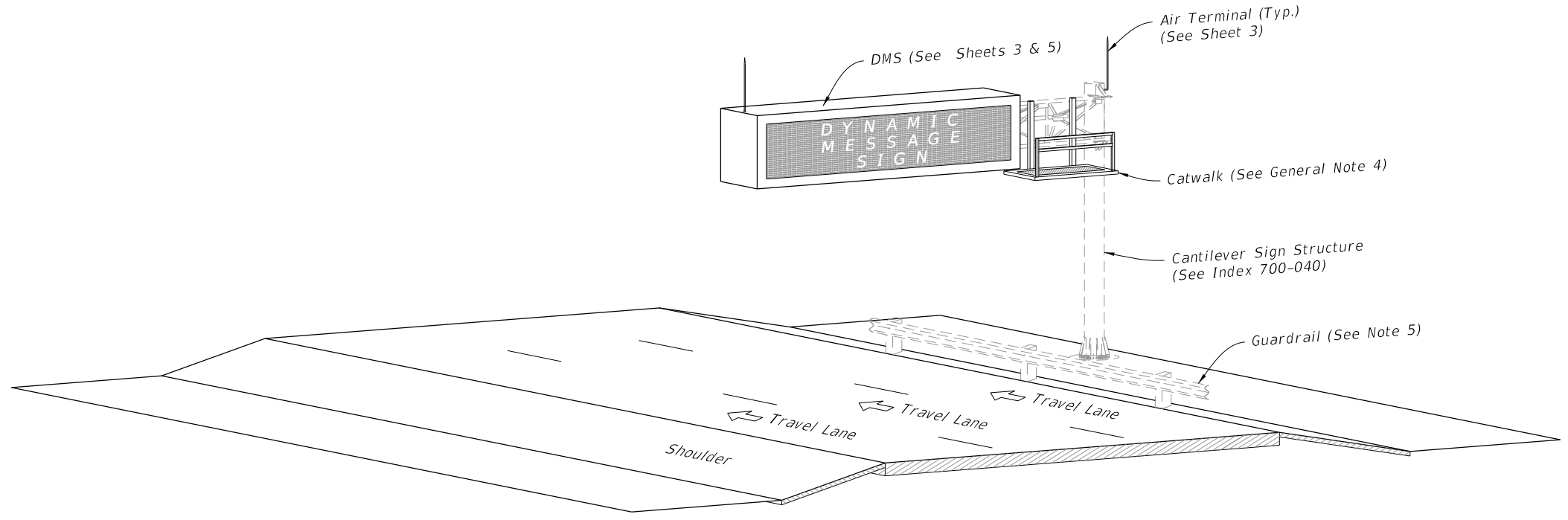
1. Free-swinging, internally-illuminated street signs shall only be installed on the signal pole for span wire assemblies. For mast arm assemblies the street sign may be installed on the arm or pole.
2. Free-swinging, internally-illuminated street signs shall meet the requirements of Section 700 of the Standard Specifications for Road and Bridge Construction.
3. Pole attachments and cantilever arm (or truss) assemblies may be accepted by Contractor certification provided the signs being supported meet the weight and area limitations included in Section 700 for "Acceptance by Certification".
4. Pole attachments and cantilever arm (or truss) assemblies supporting signs not meeting the weight or area limitations included in Section 700 for "Acceptance by Certification" require the submittal of structural calculations and Shop Drawings that have been prepared by and sealed by the Specialty Engineer.

10/27/2017 10:20:01 AM

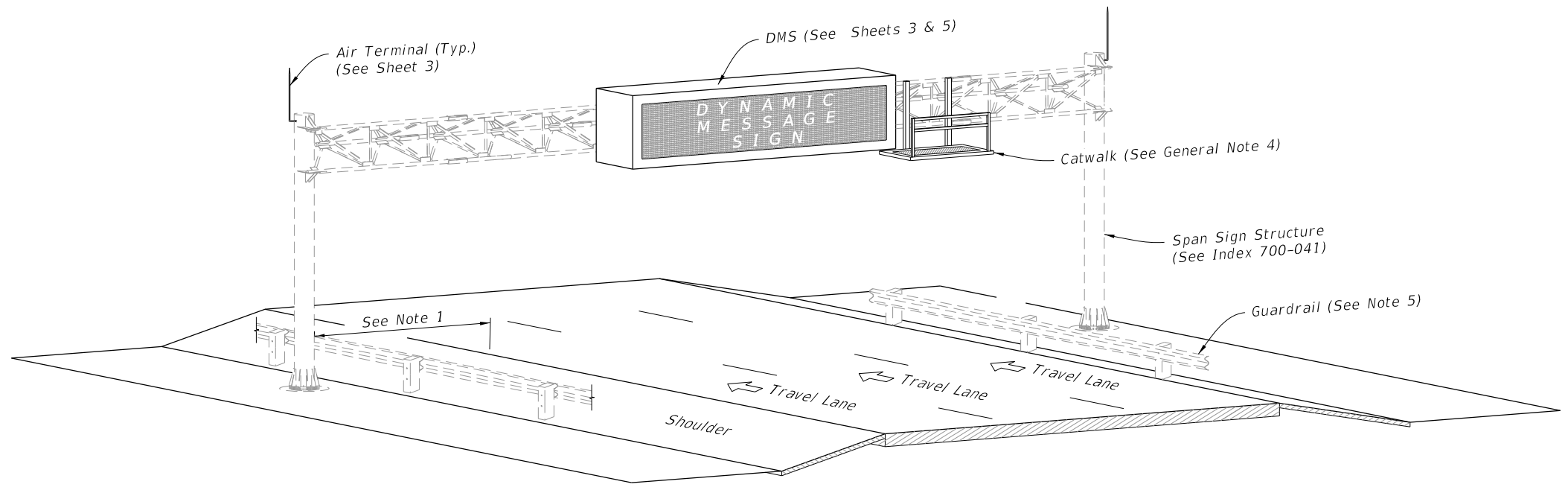
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	FREE-SWINGING, INTERNALLY-ILLUMINATED STREET SIGN ASSEMBLIES	INDEX 700-050	SHEET 1 of 1
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**GENERAL NOTES:**

1. Work this Index with Specification 700.
2. Furnish and install the Dynamic Message Sign (DMS), sign structure in accordance with Index 700-040 or 700-041. Locate foundations at locations shown in the Plans.
3. Shop Drawings are required:
  - A. Include the DMS connection
  - B. Catwalk design in accordance with AISC, AASHTO, and OSHA requirements, as applicable
  - C. Do not start fabrication until the shop drawings are approved
4. Extend Catwalk from DMS to outer edge of paved shoulder and not less than 4 feet in length.
5. If required, install guardrail at location show in the Plans and in accordance with Index 536-001.
6. Materials:
  - A. Sign Mounting Components:
    - a. Aluminum Structural Shapes: ASTM B308, Alloy 6061-T6
    - b. Vertical Hangers: ASTM A704, Grange 36
    - c. U-Bolts: ASTM A449 or A193 B7
    - d. Steel Bolts, Nuts, and Washers:
      1. High Strength Bolts: ASTM F3125, Grade A325, Type 1
      2. Nuts: ASTM F563
      3. Washers: ASTM F463 (Flat Washer)
  - B. Coatings:
    - a. All nuts, bolts and washers ASTM F2329
    - b. All other steel items ASTM A123
    - c. Bolt hole Diameters: Bolt plus  $\frac{1}{16}$ " before galvanizing
7. Installation:
  - A. See project requirements for location of DMS Cabinet.
  - B. Field Adjust pole-mounted DMS cabinet height to achieve best access for maintenance personnel given site condition as directed by the Engineer. Avoid conflicts with stiffeners, handhole and maintenance of anchor bolts.
  - C. Locate the sign horizontal on the structure as shown in the Plans. Vertically center the sign enclosure with the centerline of the truss.
  - D. Before erection, field drill the bolt holes in the vertical hangers and horizontal mounting member attached to the sign enclosure. Field locate holes to allow vertical hanger placement as shown on the Plans with no conflicts with gusset or splice plates.
  - E. Locate threaded couplings on sign side of upright above the sign truss
  - F. Connect grounding conductors to the steel framework that has been cleaned to base metal by use of bonding plates having contact area of not less than 8 square inches or by welding or brazing. Drilling and tapping the steel structure to accept a threaded connector is also an acceptable method
  - G. If steel framework is to be drilled and tapped to accept threaded connector, the threaded connector shall be galvanized and have at least 5 threads fully engaged and secured with a jam nut to the steel framework.
  - H. Bends in the conduit must be greater than the minimum bending radius for the cable contained in the conduit.
  - I. Completely encase all data, fiber optic and power cables for the DMS within the sign structure or in conduit.
  - J. Permanently stamp/mark foundation to indicate conduit locations.
  - K. Transition conduit in foundation to indicate underground conduit with appropriate reducer outside the limits of the foundation.



CANTILEVER ISOMETRIC VIEW

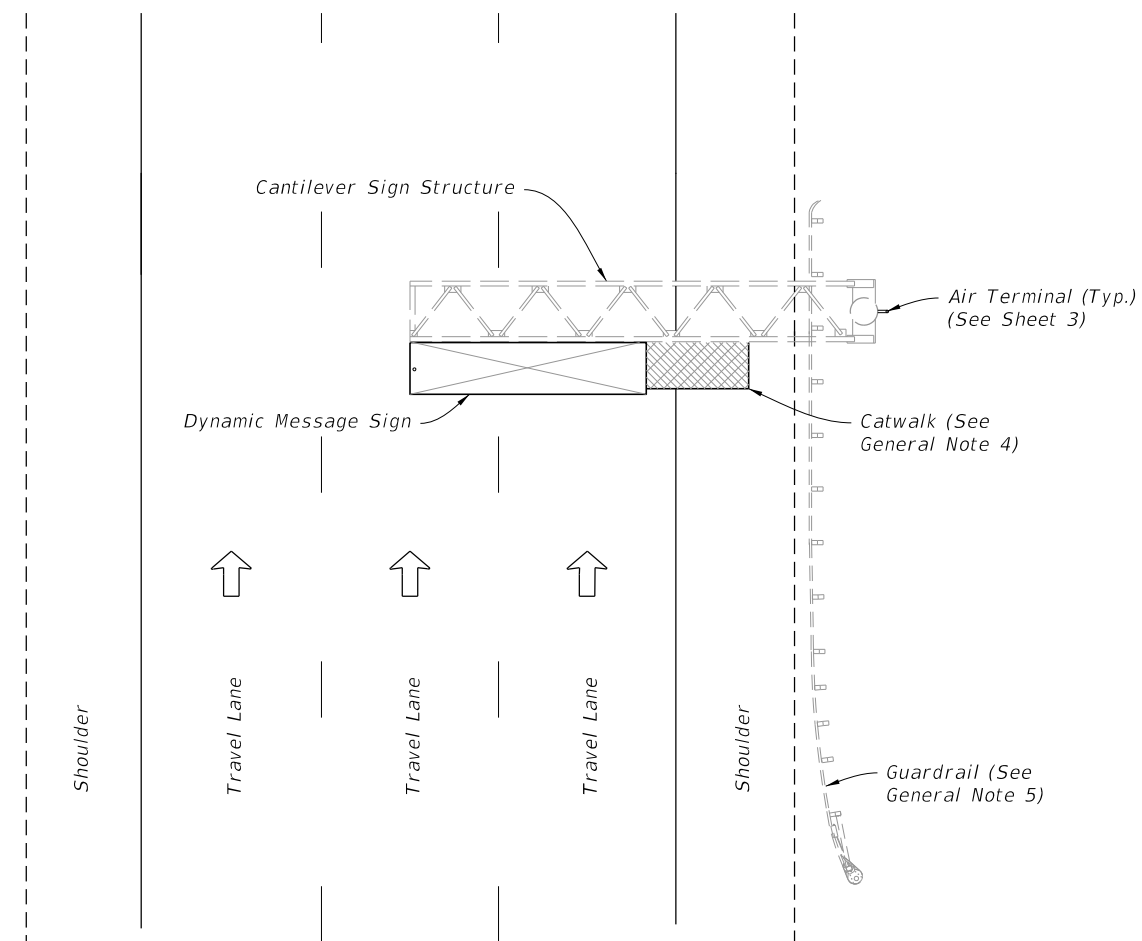


SPAN ISOMETRIC VIEW

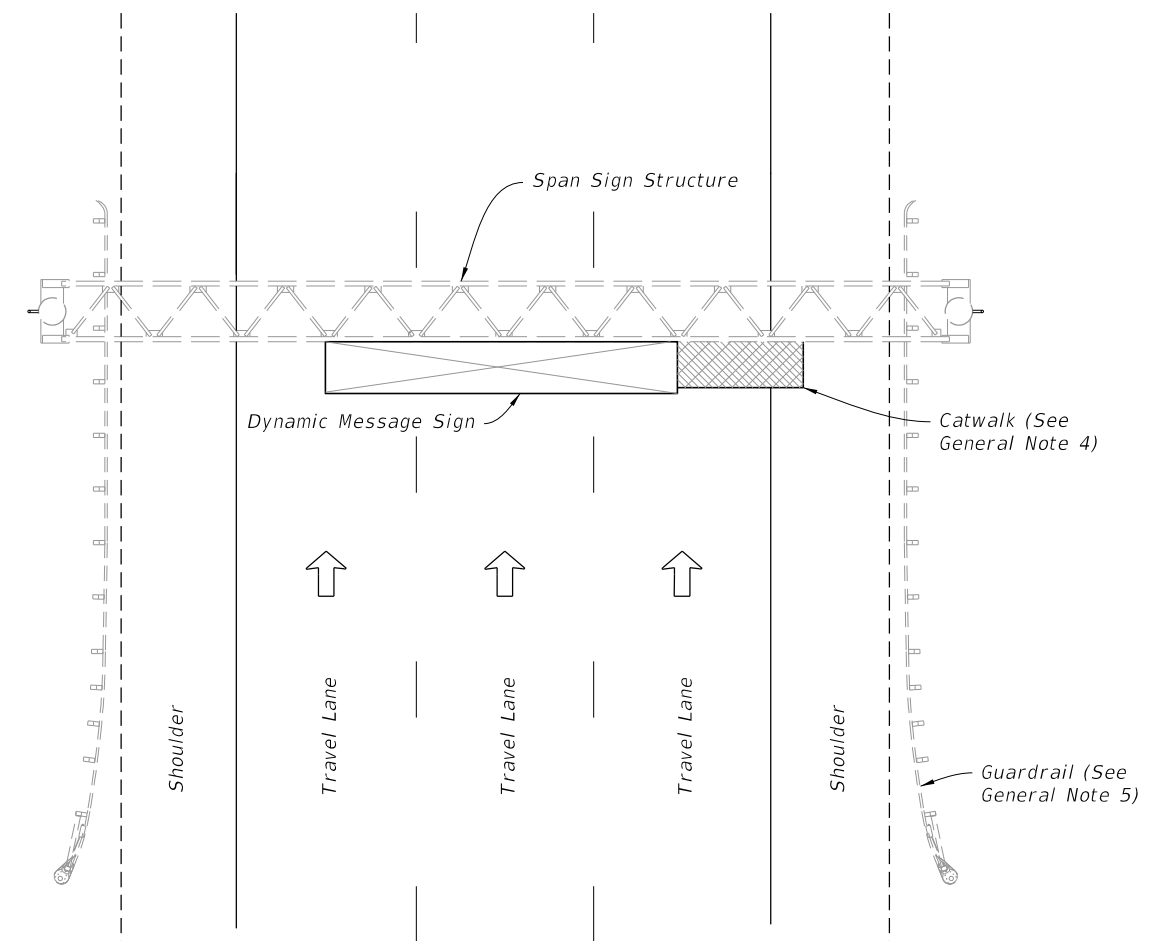
DYNAMIC MESSAGE SIGN ASSEMBLY

10/27/2017 10:20:01 AM

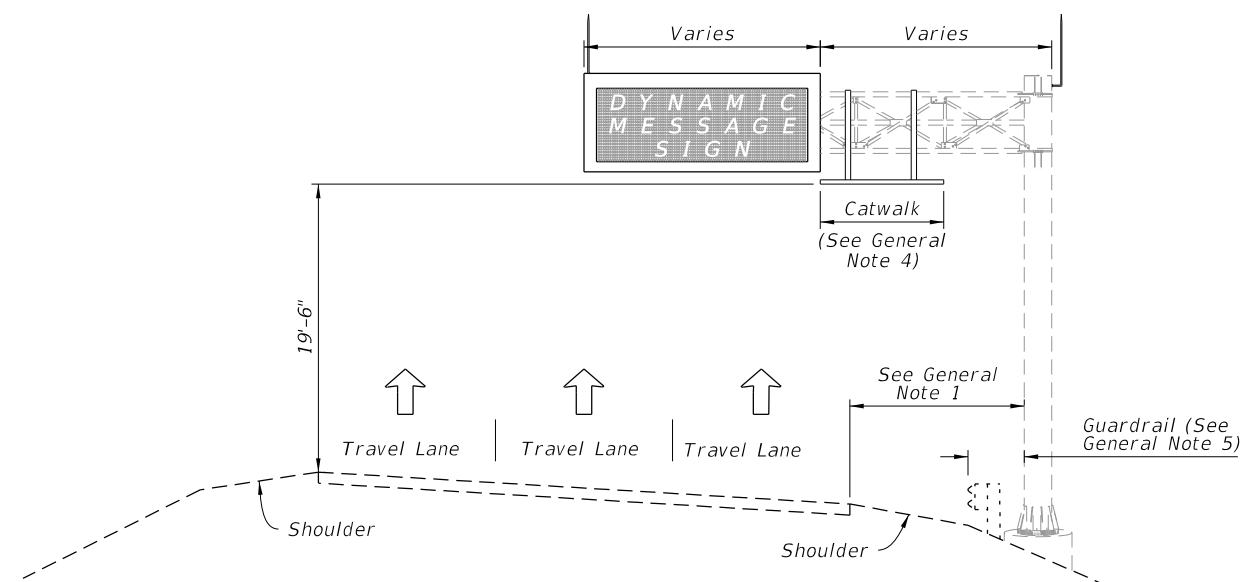
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	DYNAMIC MESSAGE SIGN WALK-IN	INDEX 700-090	SHEET 1 of 5
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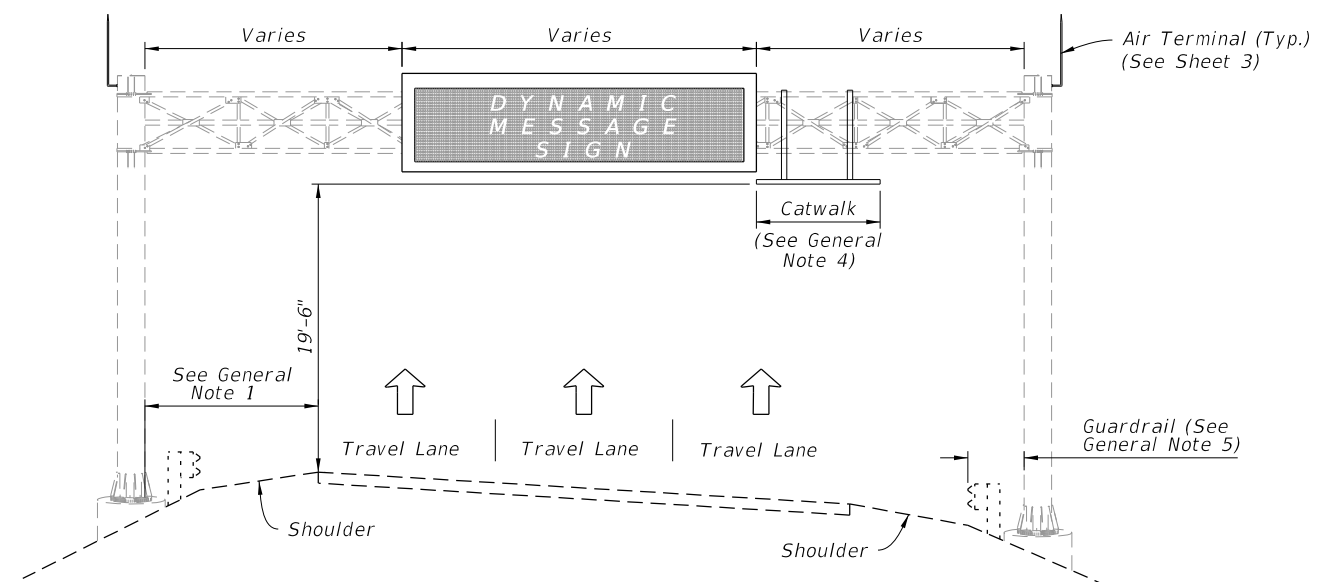
CANTILEVER STRUCTURE PLAN VIEW



SPAN STRUCTURE PLAN VIEW



CANTILEVER STRUCTURE ELEVATION VIEW



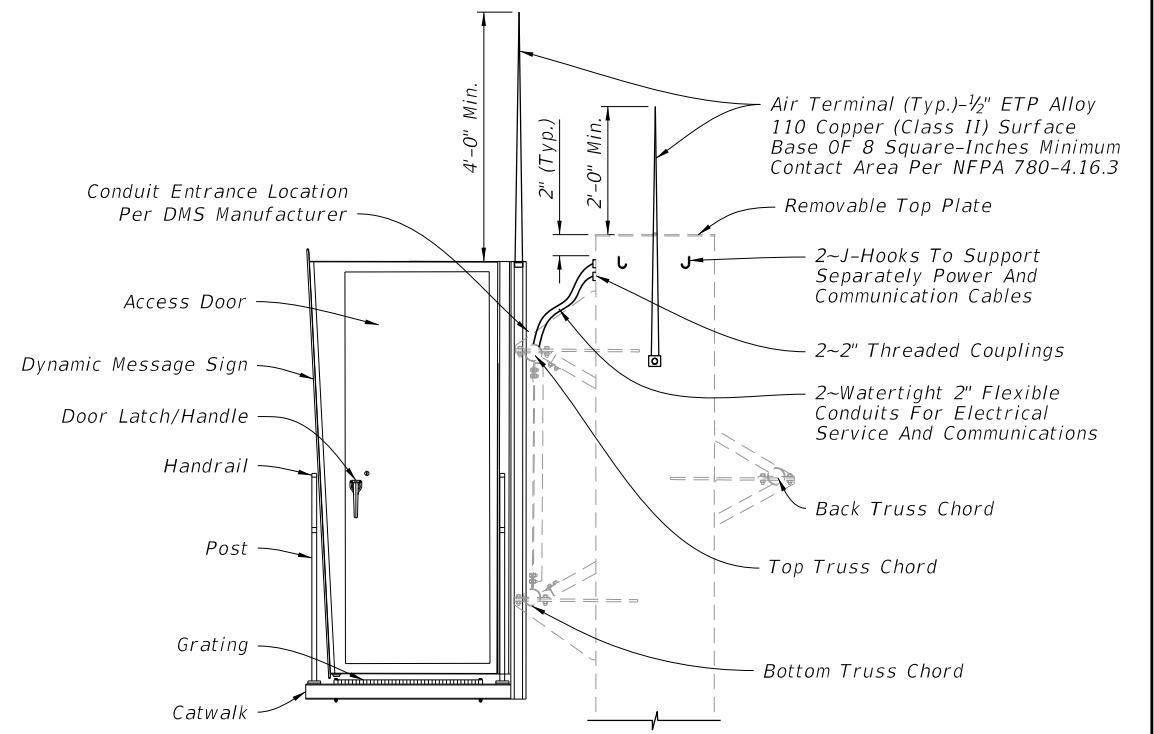
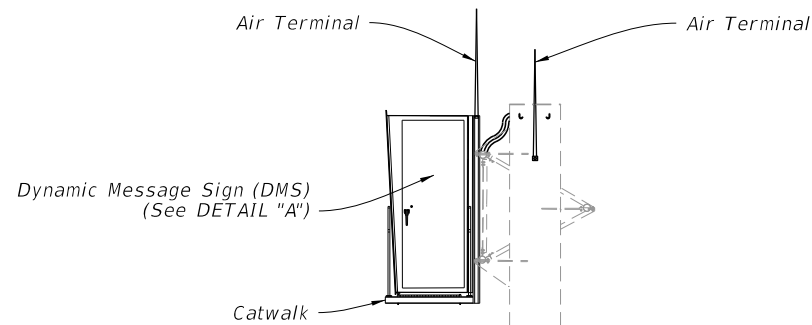
SPAN STRUCTURE ELEVATION VIEW

DYNAMIC MESSAGE SIGN GENERAL LAYOUT

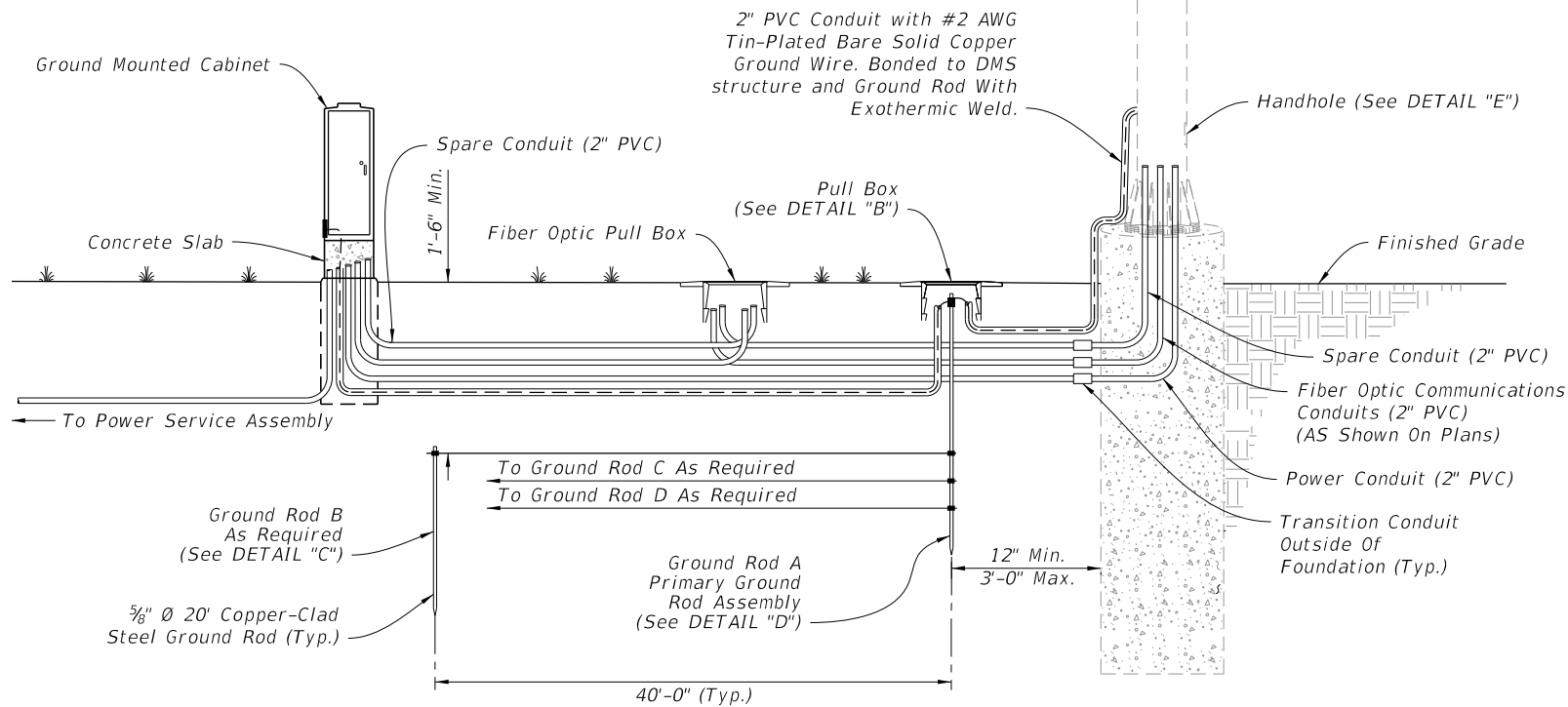
NOTE: Actual number and direction of travel lanes varies.

10/27/2017 10:20:02 AM

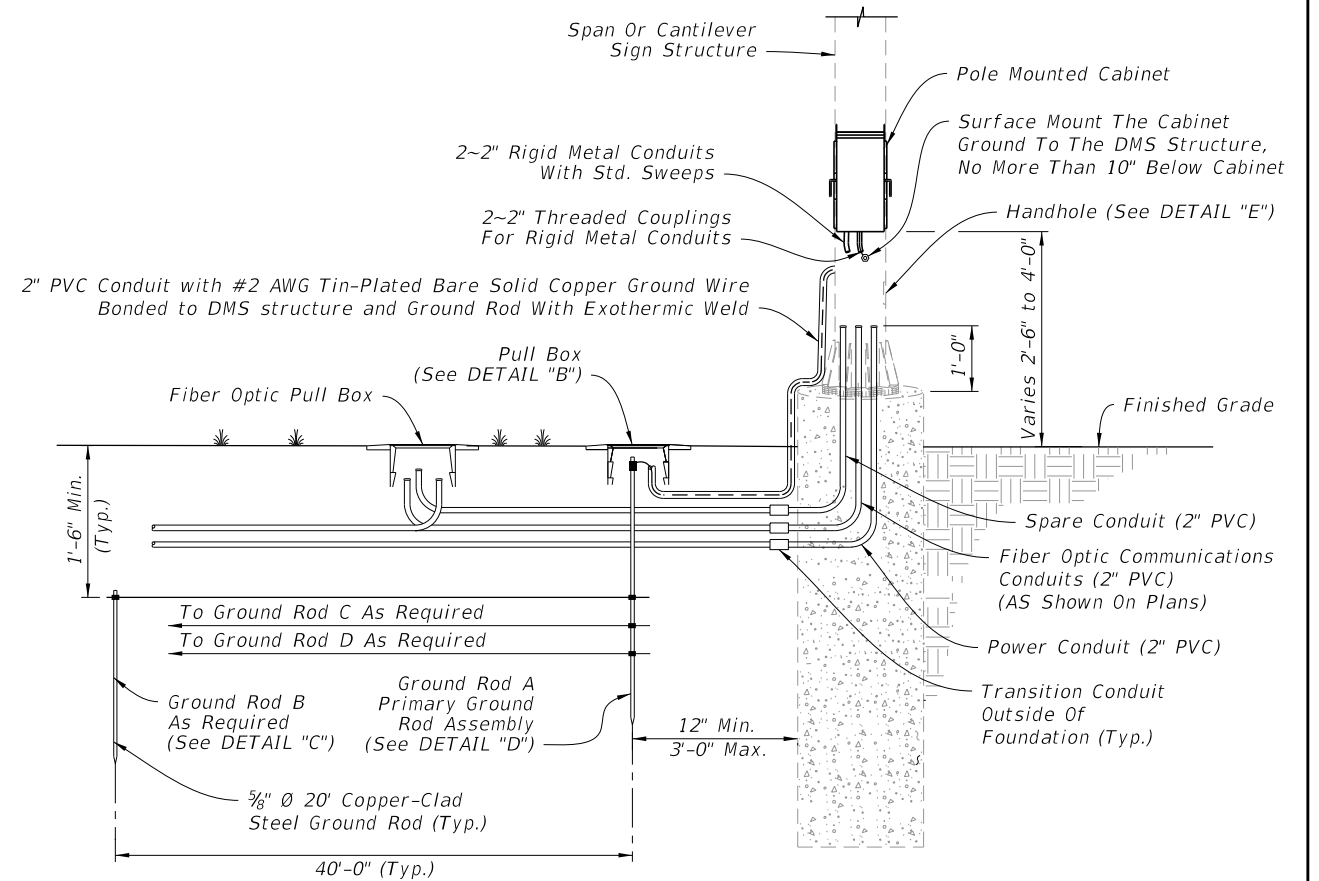
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	DYNAMIC MESSAGE SIGN WALK-IN	INDEX 700-090	SHEET 2 of 5
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DETAIL "A"



GROUND MOUNTED CABINET

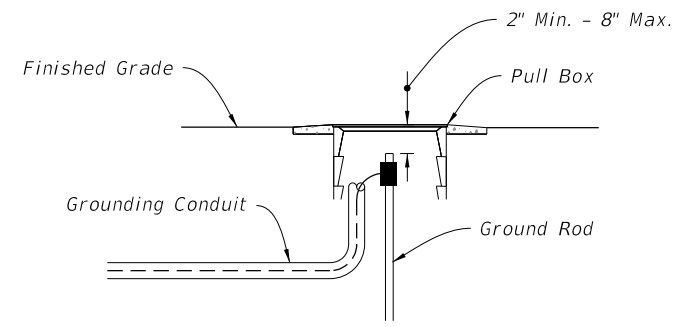


POLE MOUNTED CABINET

DYNAMIC MESSAGE SIGN GROUNDING AND CONDUIT DETAIL

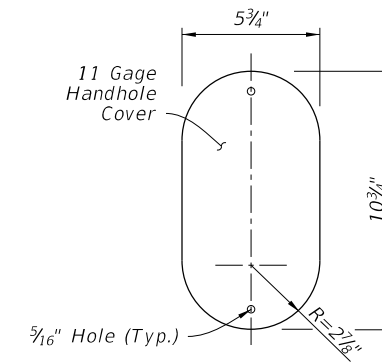
10/27/2017 10:20:03 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	DYNAMIC MESSAGE SIGN WALK-IN	INDEX 700-090	SHEET 3 of 5
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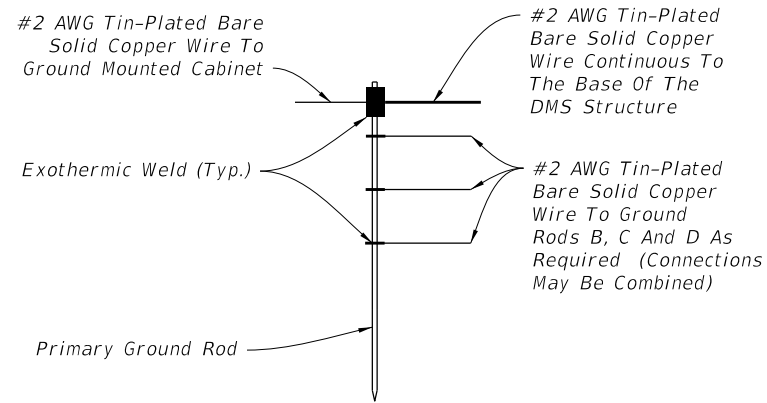


(Pole Mounted Cabinet Configuration Shown)

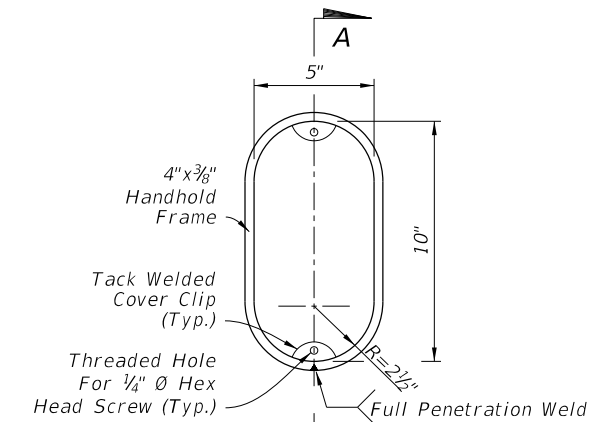
**DETAIL "B"**



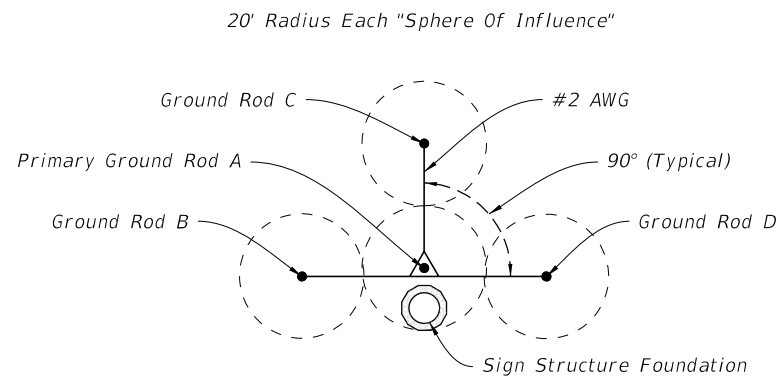
**COVER**



**DETAIL "C"**



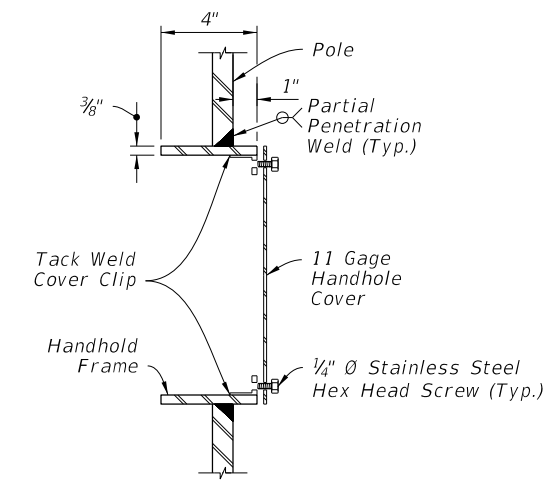
**FRAME**



TYPICAL  
(20' Rods, 40' Spacing)

**GROUND ROD ARRAY DETAIL**


**DETAIL "D"**

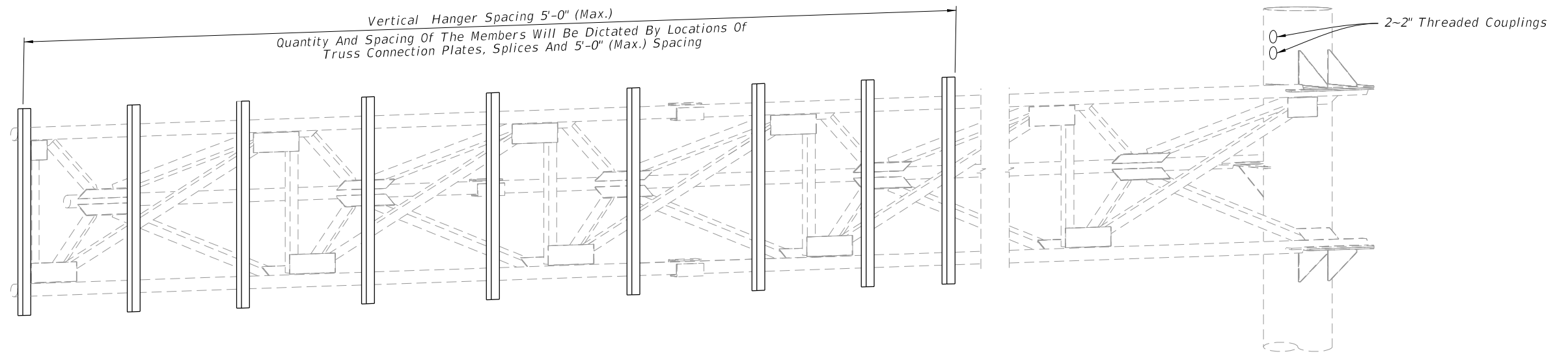


**SECTION A-A**

**DETAIL "E"**

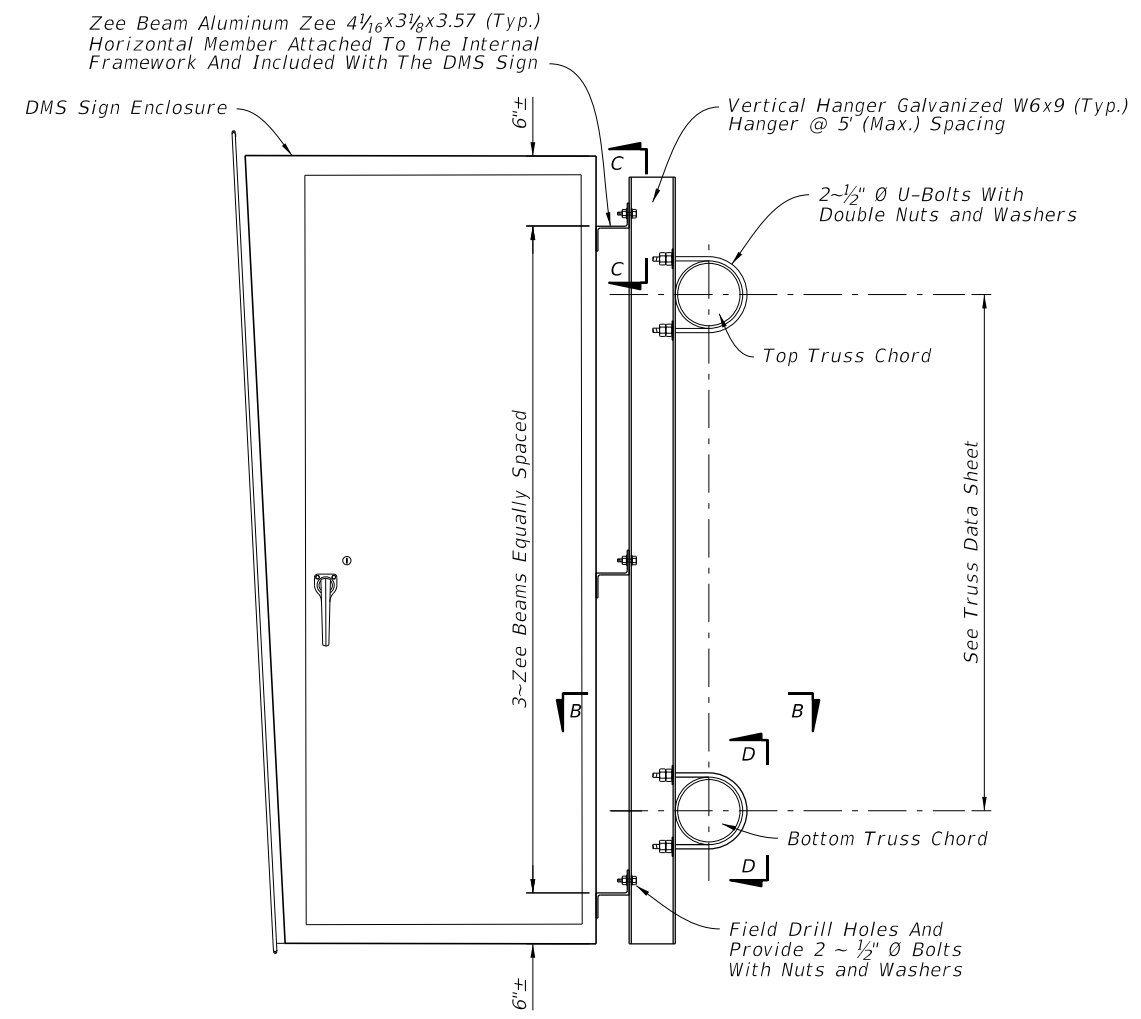
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LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	DYNAMIC MESSAGE SIGN WALK-IN	INDEX 700-090	SHEET 4 of 5
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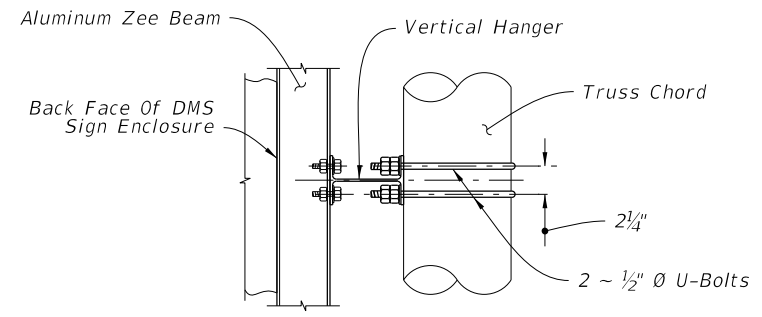


(Cantilever Sign Structure Shown, Span Sign Structure Similar)

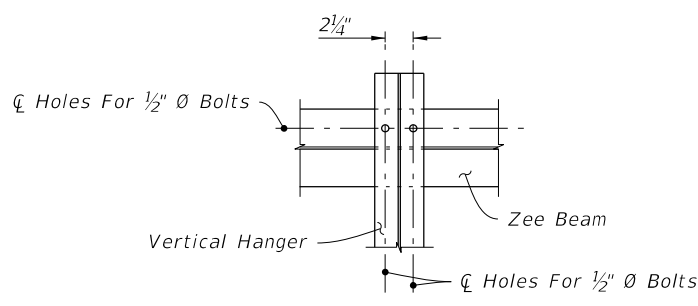
**HANGER LOCATION DETAIL**



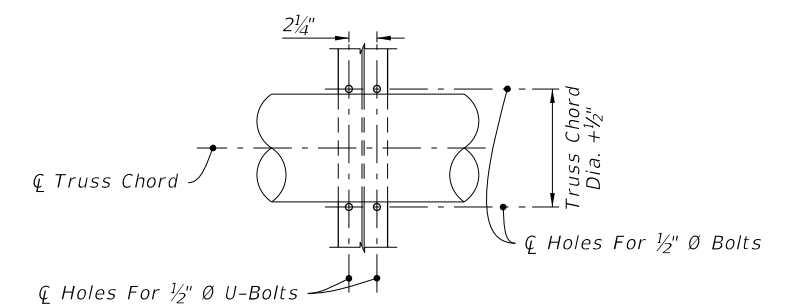
**DYNAMIC MESSAGE SIGN END VIEW**



**SECTION B-B**



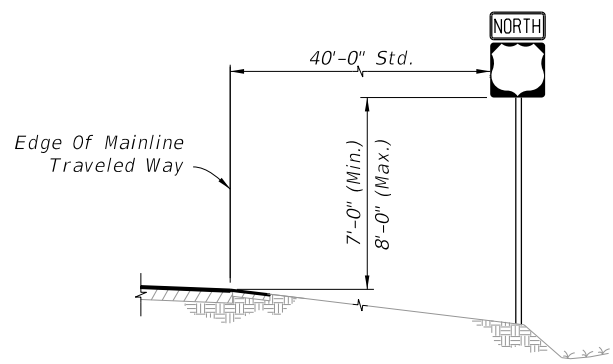
**SECTION C-C**



**SECTION D-D**

10/20/04 AM  
10/27/2017

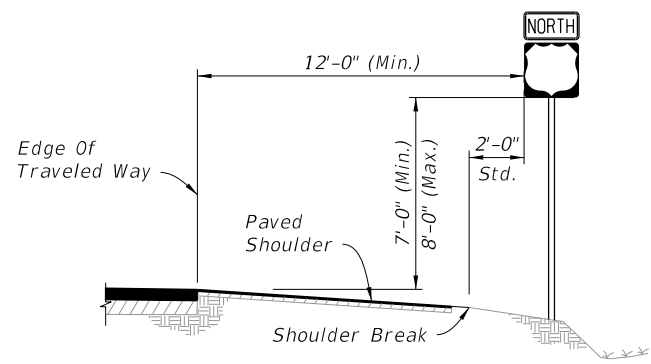
LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	DYNAMIC MESSAGE SIGN WALK-IN	INDEX 700-090	SHEET 5 of 5
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**NOTE:**  
If median width does not allow standard offset from both roadway, center sign in median.

**CASE I**

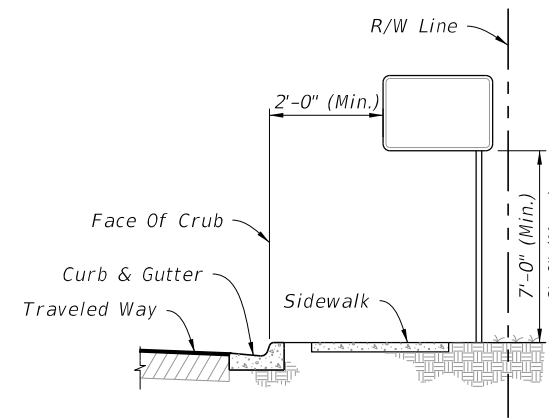
Use On Mainline Freeways And Express Way Systems



**NOTE:**  
14'-0" Lateral Offset on all freeway and expressway ramps.

**CASE II**

Use In All Rural Roads, Freeways And Expressway Ramps

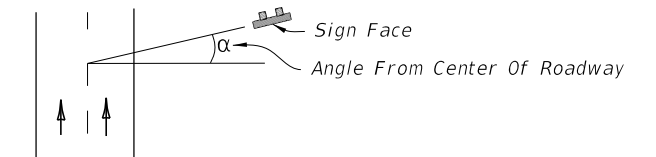


**CASE III**

Use On All Roads With Signs Mounted Behind Sidewalk

**GENERAL NOTES:**

1. Single-Column Signs Shown, Multi-Column Signs similar. These typical sections serve as a guide for locating the traffic signs required under various roadside conditions. For size and details of sign construction and footing, refer to the appropriate Index and Plans.
2. Verify the length of sign supports in the field prior to fabrication.
3. Install ground signs at an angle of 1 to 4 degrees away from the traffic flow (see illustration). Install shoulder mounted signs rotated counterclockwise and median mounted signs rotated clockwise. Install signs on a curve as noted above from the perpendicular to the motorist line of sight.



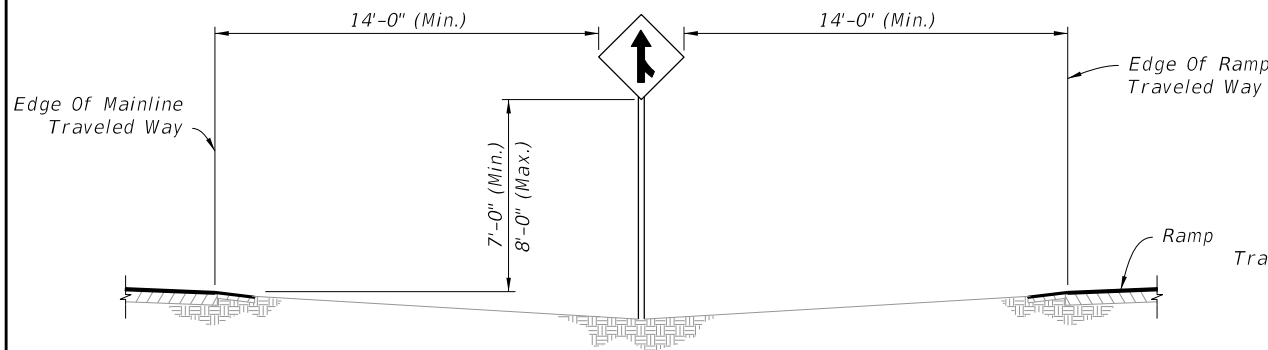
4. The setback for Stop and Yield signs may be reduced to 3' minimum from the Edge of Traveled Way if required for visibility in business or residential sections with no curb and speeds of 30 MPH or less.
5. The mounting heights are measured from the bottom of the sign panel to a horizontal line extended from the Edge of Traveled Way or from the ground surface at the back of curb. If the standard heights cannot be met, the minimum heights are as follows:

- 7' - Expressway & Freeway Systems Other Roadway Systems
- 5' - Rural
- 7' - Urban (including residential with parking and/or pedestrian activity)

**Expressway and Freeway Systems:**  
If a secondary sign is mounted below the major sign, mount the major sign so that the bottom of the sign is at least 8' above the edge of the traveled way and the secondary sign at least 5' above the edge of the traveled way.

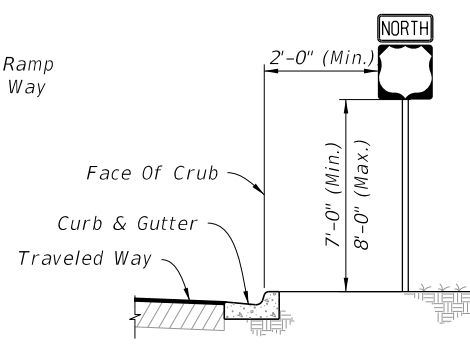
**Other Systems:**  
Rural, mount the secondary sign at least 5' above the edge of the traveled way.  
Urban, mount the secondary sign at least 7' above the edge of the traveled way.

6. Do not install sign supports in the bottom of ditches.
7. Install sign supports so they do not reduce the accessible width of Sidewalks or Shared Use Paths to less than 4' min. clear width.



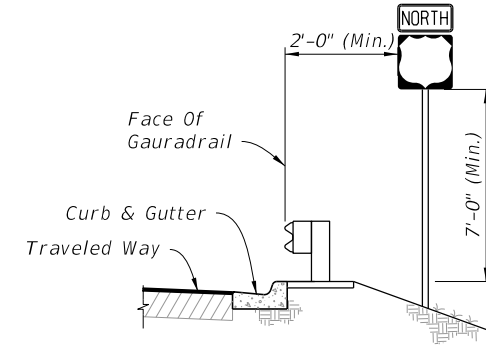
**CASE IV**

Use On All Rural, Freeway And Express Systems



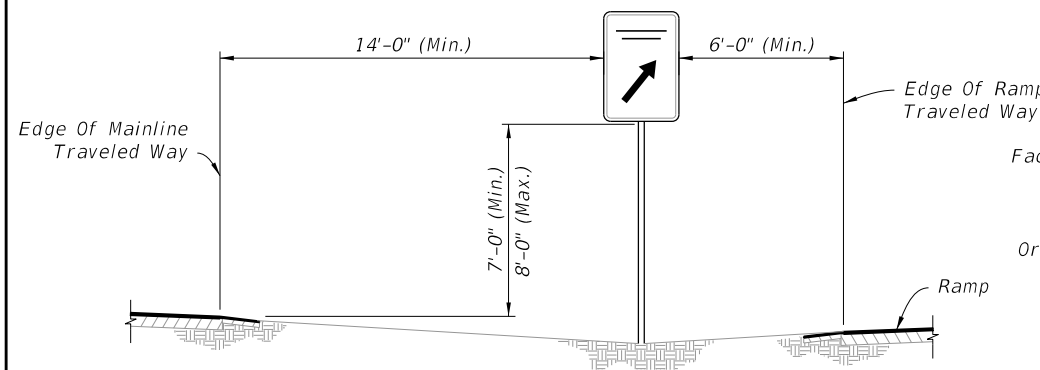
**CASE V**

Use In Business Or Residential Areas Only



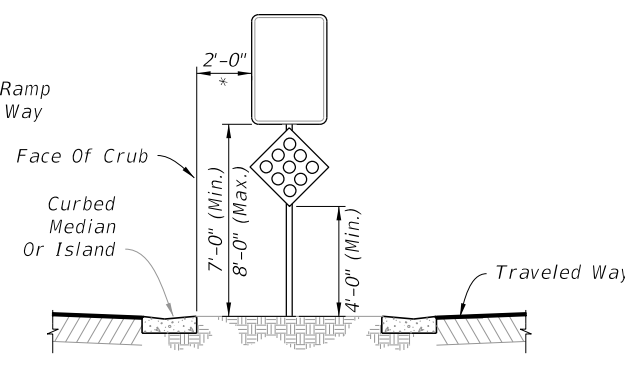
**CASE VI**

Use On All Roadway With Signs Behind Guardrail.



**CASE VII**

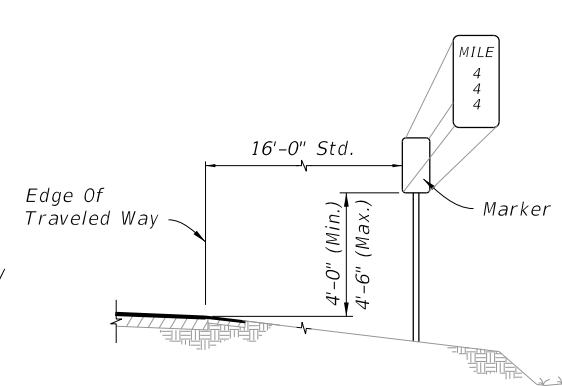
REST AREA AND EXIT GORE SIGNS  
Use On All Rural, Freeway And Express Systems



\* For separators <6'-0", center the sign within the separator, center sign column on island

**CASE VIII**

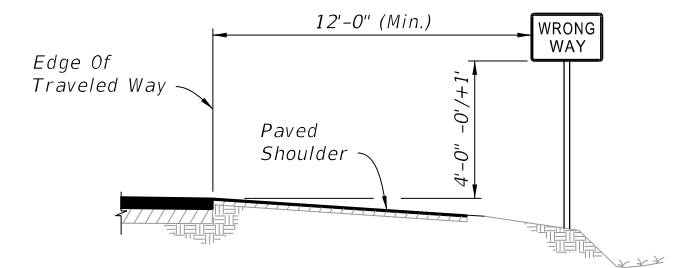
Use On Island Or Curbed Median



**NOTE:**  
For more information refer to Section 2H of the MUTCD.

**CASE IX**

MILE POST MARKER  
Use In All Interstate Rural Roads, Freeways And Expressway Systems

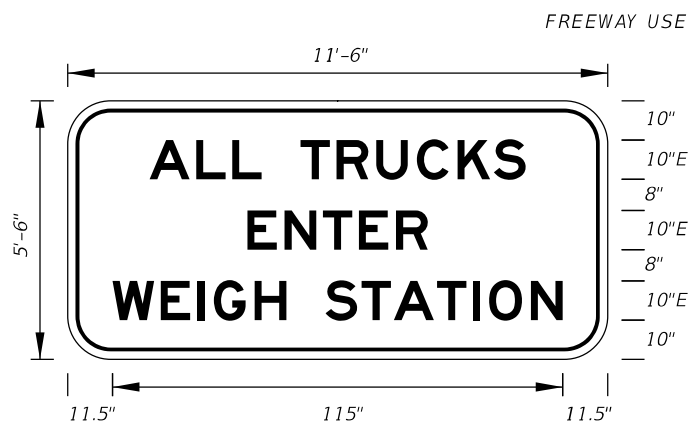


**CASE X**

WRONG WAY SIGNS  
Use on Interstate Exit Ramps

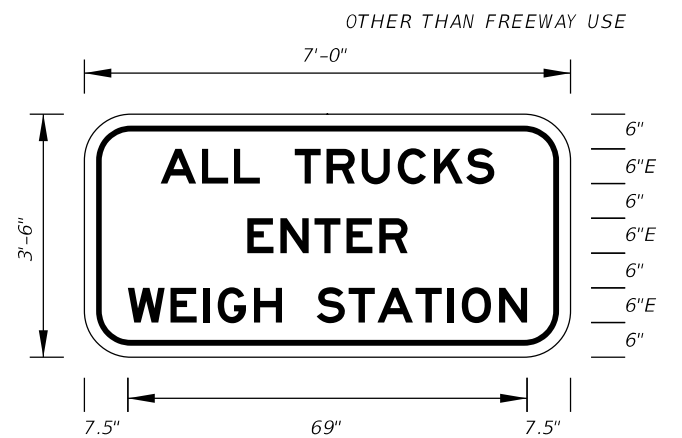
10/27/2017 12:38:47 PM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:		<b>FY 2018-19 STANDARD PLANS</b>	<b>TYPICAL SECTIONS FOR PLACEMENT OF SINGLE AND MULTI-COLUMN SIGN</b>	INDEX 700-101	SHEET 1 of 1
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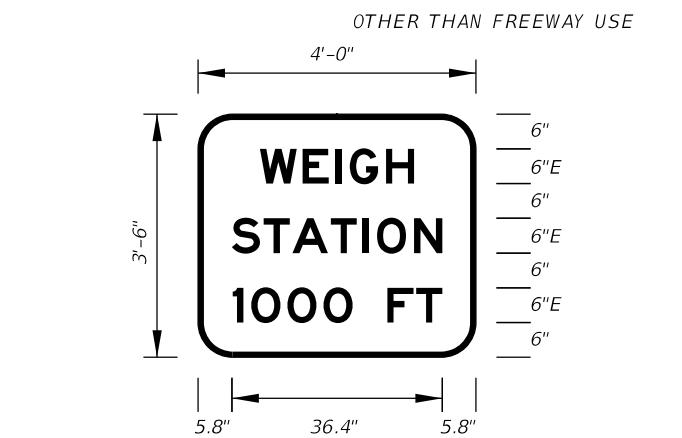
**FTP-1-06**  
11'-6" X 5'-6"  
9" Radii 2" Border

10" Series E Legend  
White Background  
Black Legend and Border



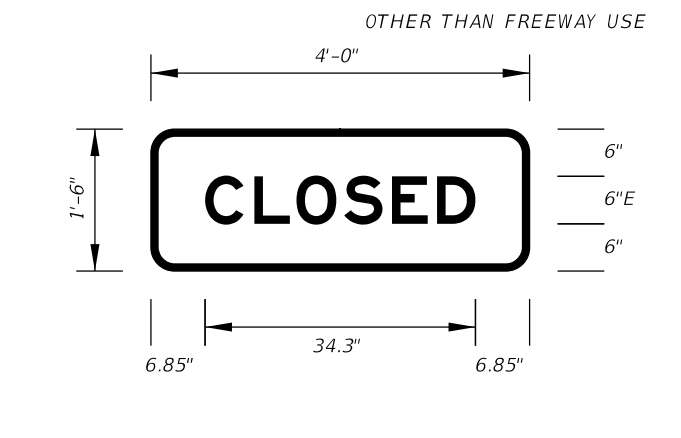
**FTP-2-06**  
7' X 3'-6"  
6" Radii 2" Border

6" Series E Legend  
White Background  
Black Legend and Border



**FTP-3-06**  
4' X 3'-6"  
6" Radii 2" Border

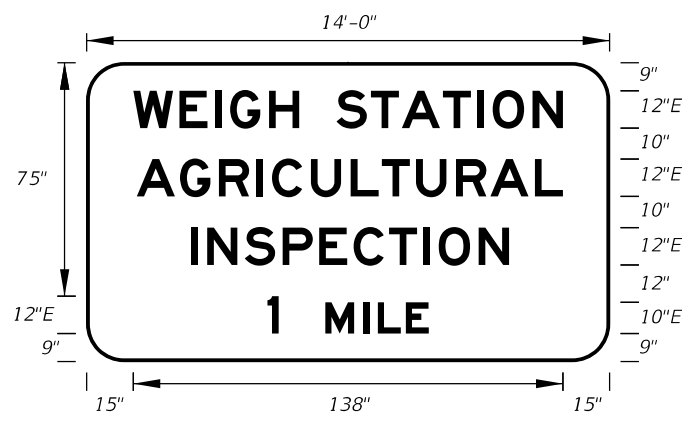
6" Series E Legend  
White Background  
Black Legend and Border



**FTP-4-06**  
4' X 1'-6"  
3" Radii 2" Border

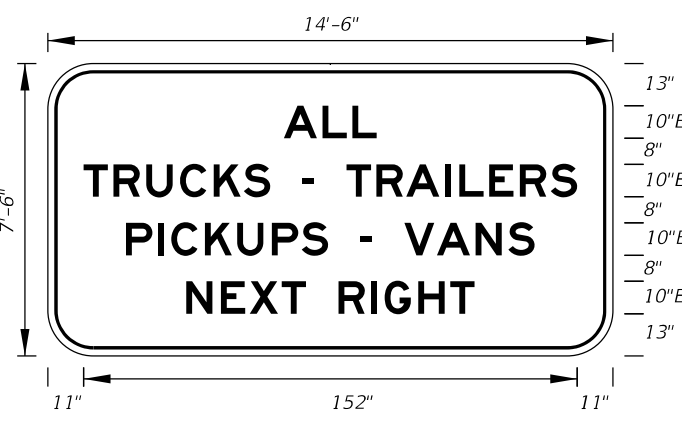
6" Series E Legend  
Green Background  
White Legend and Border

Note:  
FTP-4-06 to be  
used with FTP-3-06



**FTP-5-06**  
14' X 8'  
12" Radii 2" Border

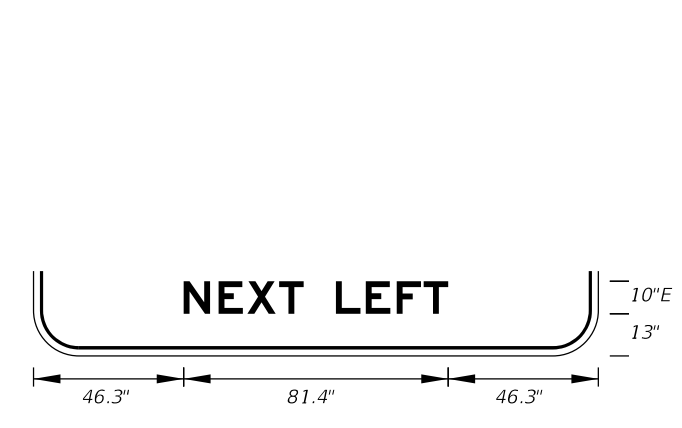
12" and 10" Series E Legend  
Green Background  
White Legend and Border



**FTP-6A-06**  
14'-6" X 7'-6"  
12" Radii 2" Border

10" Series E Legend  
White Background  
Black Legend and Border

On Interstate Station  
Delete Pickups-Vans,  
and reduce Sign height  
accordingly.



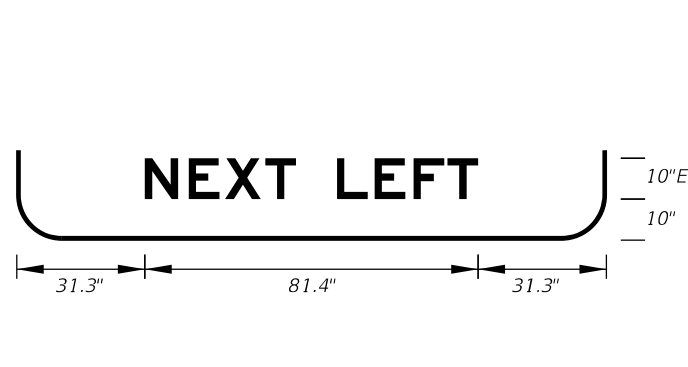
**FTP-6B-06**  
14'-6" X 7'-6"  
12" Radii 2" Border

10" Series E Legend  
White Background  
Black Legend and Border



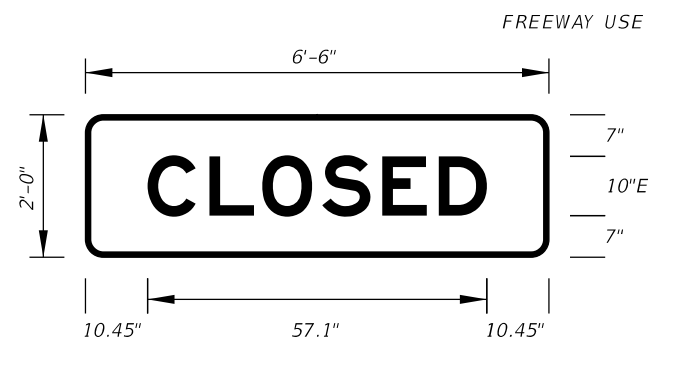
**FTP-7A-06**  
12' X 7'  
11" Radii 2" Border

10" Series E Legend  
Green Background  
White Legend and Border



**FTP-7B-06**  
12' X 7'  
11" Radii 2" Border

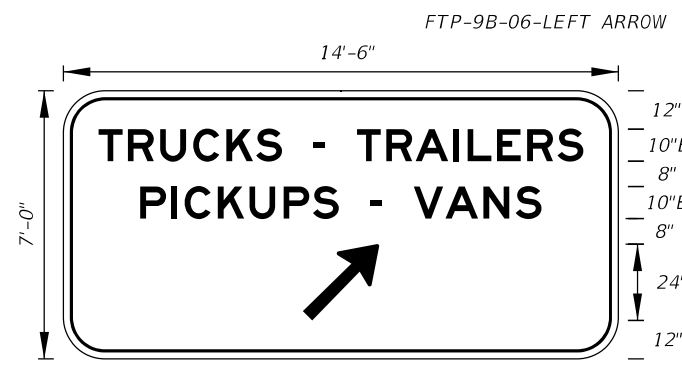
10" Series E Legend  
Green Background  
White Legend and Border



**FTP-8-06**  
6'-6" X 2'  
3" Radii 2" Border

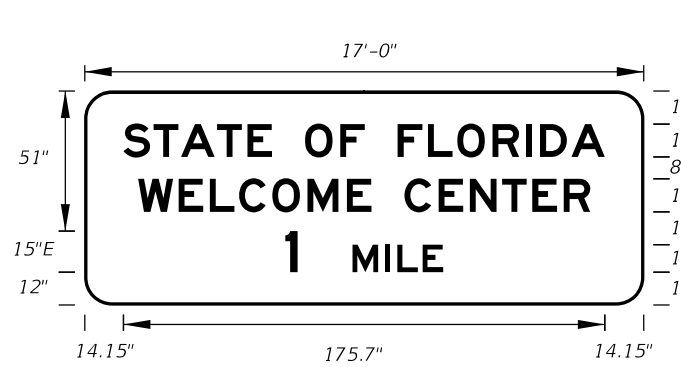
10" Series E Legend  
Green Background  
White Legend and Border

Note:  
FTP-8-06 to be  
used with FTP-7A-06  
& FTP-7B-06.



**FTP-9A-06**  
14'-6" X 7'  
11" Radii 2" Border

10" Series E Legend  
Green Background  
White Legend and Border

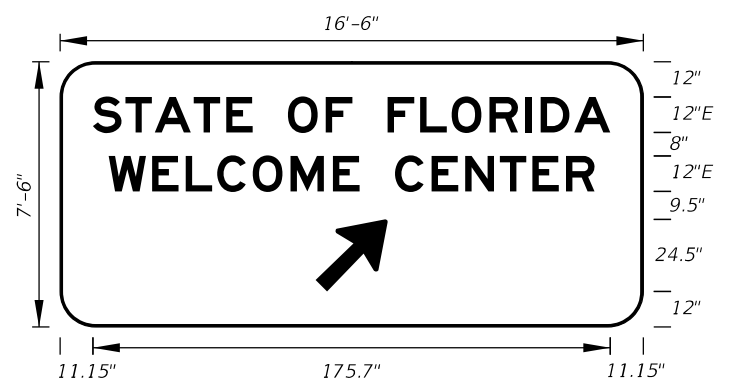


**FTP-10-06**  
17' X 6'-6"  
10" Radii 2" Border

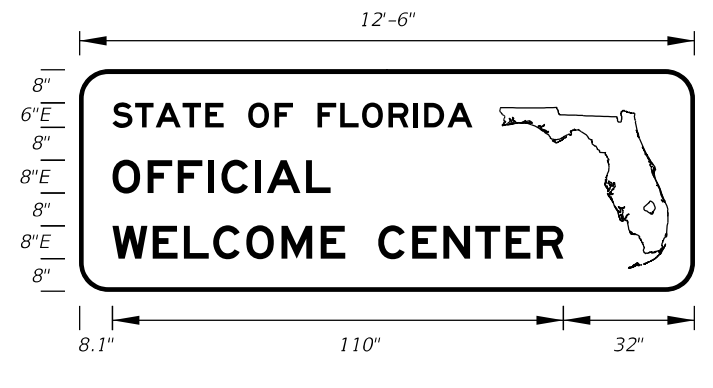
12", 10" and 15" Series E Legend  
Blue Background  
White Legend and Border

10/27/2017 10:20:06 AM

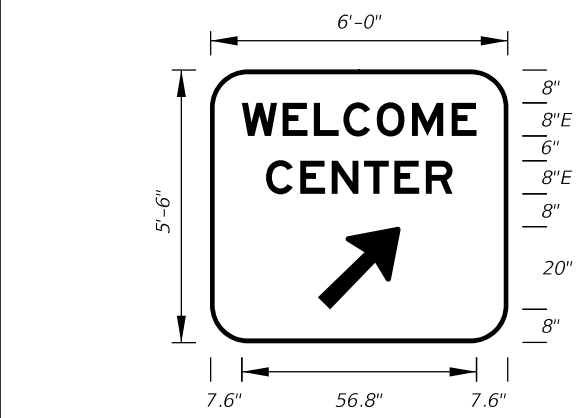




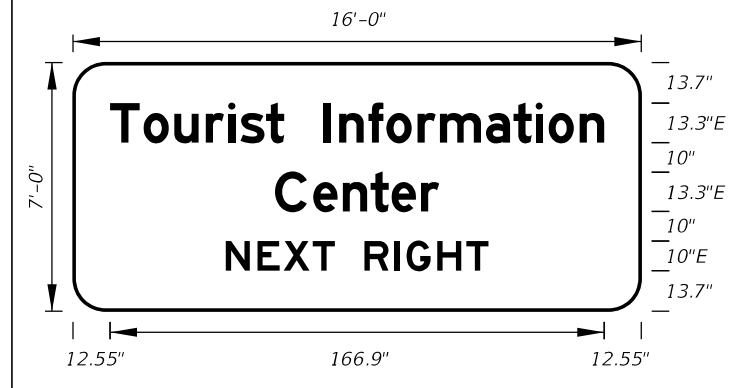
**FTP-11-06**  
 16'-6" X 7'-6"  
 12" Radii 2" Border  
 12" Series E Legend  
 Blue Background  
 White Legend and Border



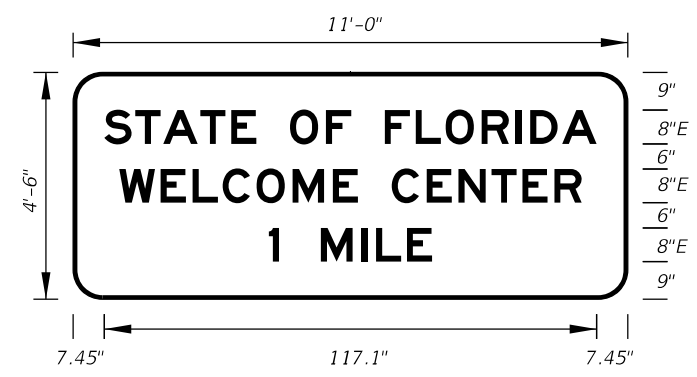
**FTP-12-06**  
 12'-6" X 4'-6"  
 7" Radii 2" Border  
 6" and 8" Series E Legend  
 Blue Background  
 White Legend and Border



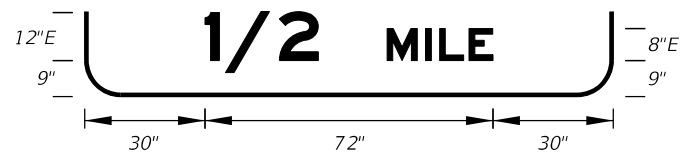
**FTP-13-06**  
 6' 0" X 5'-6"  
 9" Radii 2" Border  
 8" Series E Legend  
 Blue Background  
 White Legend and Border



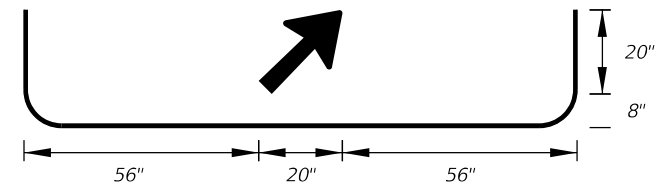
**FTP-14-06**  
 16'-0" X 7'-0"  
 11" Radii 2" Border  
 13.3 and 10" Series E Legend  
 Blue Background  
 White Legend and Border



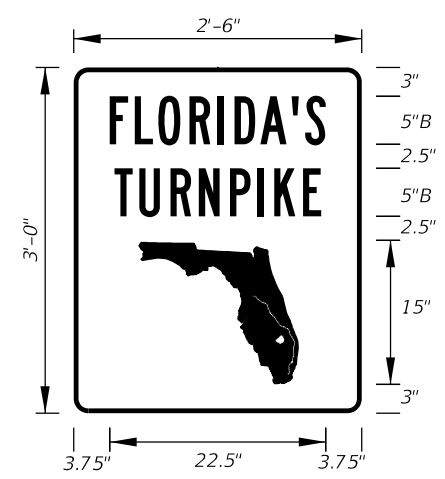
**FTP-15A-06**  
 11'-0" X 4'-6"  
 7" Radii 2" Border  
 8" Series E Legend  
 Blue Background  
 White Legend and Border



**FTP-15B-06**  
 11'-0" X 5'-0"  
 8" Radii 2" Border  
 8" and 12" Series E Legend  
 Blue Background  
 White Legend and Border



**FTP-15C-06**  
 11'-0" X 5'-6"  
 9" Radii 2" Border  
 8" Series E Legend  
 Blue Background  
 White Legend and Border



**FTP-16-10**  
 2'-6" X 3'-0"  
 1.5" Radii 3/4" Border  
 5" Series B Legend  
 Green Background  
 White Legend, Border,  
 and Florida Symbol



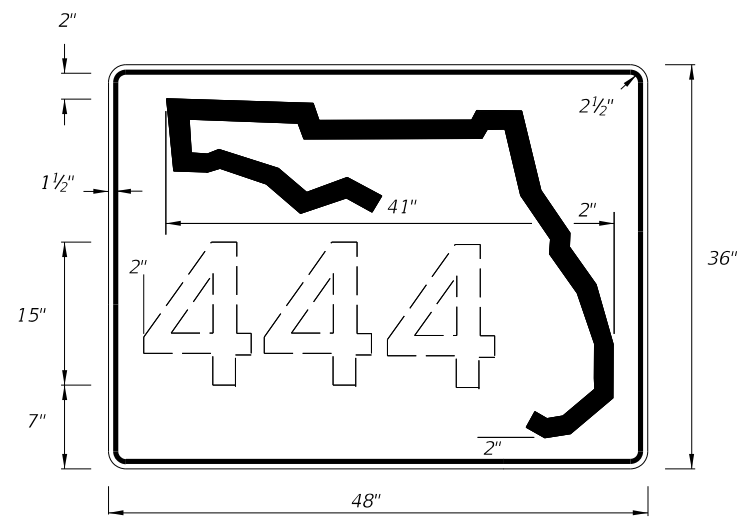
**FTP-17-10**  
 3'-0" X 4'-0"  
 1.5" Radii 3/4" Border  
 7" Series B Legend  
 Green Background  
 White Legend, Border,  
 and Florida Symbol



**FTP-18-10**  
 4'-0" X 5'-0"  
 3" Radii 1 1/4" Border  
 8" Series B Legend  
 Green Background  
 White Legend, Border,  
 and Florida Symbol

10/27/2017 10:20:06 AM

LAST REVISION	DESCRIPTION:
11/01/17	

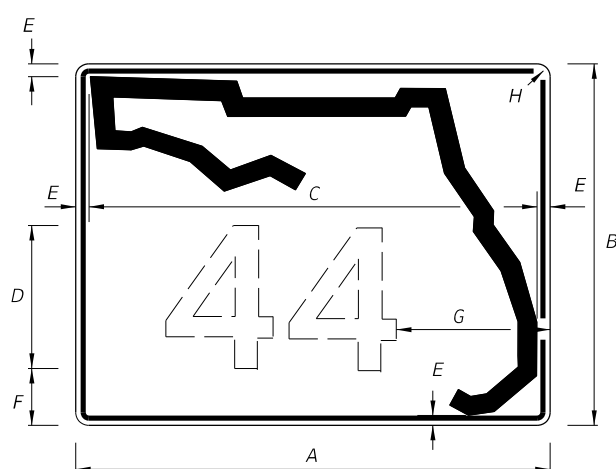


DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
1-3	15"	C	48" x 36"
4	12"	C	48" x 36"

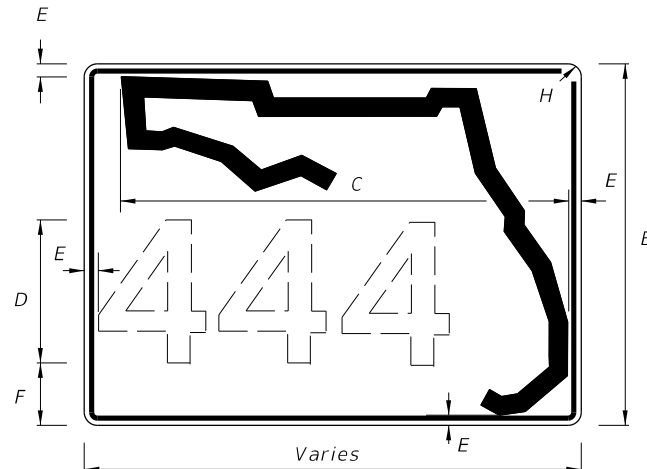
**NOTES:**

- Stroke width of State Outline shall be 1".
- 2 1/2" Radii

INDEPENDENT USE FOR FREEWAY



1 OR 2 DIGITS



3 OR MORE DIGITS

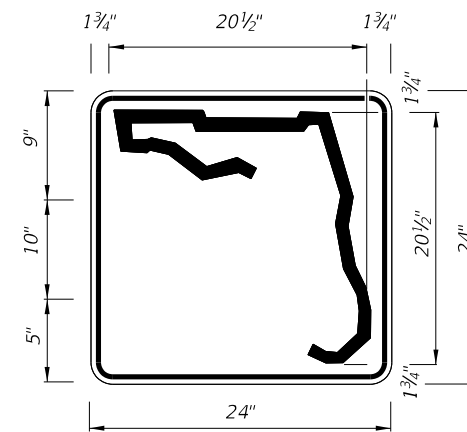
**NOTES:**

- Florida marker shall have Black Legend with White Background.
- Stroke width of State outline shall be 1 3/4" for Guide Sign.
- Series D Legend.
- 5/8" Border

A	B	C	D	E	F	G	H
30"	24"	26"	12"	1 1/4"	2 3/4"	8 1/4"	1 1/4"
36"	30"	32"	15"	1 1/4"	3 1/4"	8 3/4"	1 1/4"
42"	36"	38"	15"	1 1/4"	6 1/4"	11"	1 1/4"

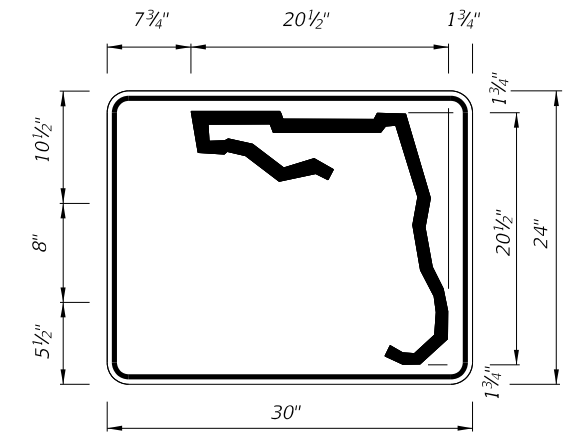
GUIDE SIGN USE

FTP-17-06 - FLORIDA ROUTE MARKER



1 or 2 DIGITS

DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
1-2	10"	D	24" x 24"



3 or 4 DIGITS

DIGITS	NUMERAL SIZE	SERIES LEGEND	PANEL SIZE
3	8"	D	30" x 24"
4	8"	C	30" x 24"

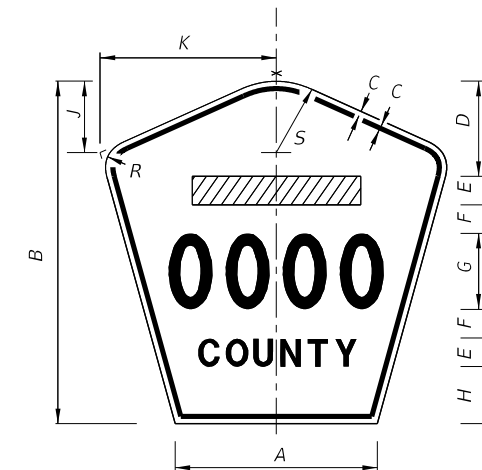
**NOTES:**

- Stroke width of State Outline shall be 1".
- The 24" X 24" panel shall only be used for a 3 digit route when the panel is to be used on a sign cluster with other 24" X 24" panels.
- 1 1/2" Radii

INDEPENDENT USE OTHER THAN FREEWAY

**NOTES:**

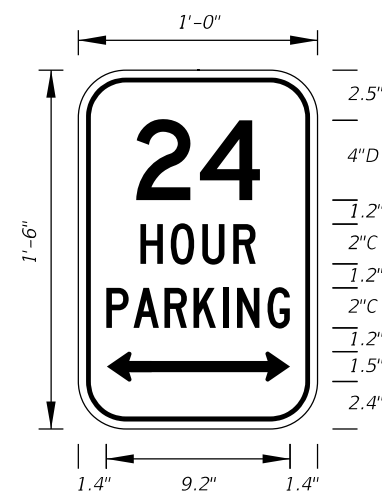
- Series D Legend.
- Color: Yellow Legend and Border on Blue Background.
- When used on a guide sign, marker must be overlaid on a rectangular Yellow Background as shown in chart.
- When two or more County Route Markers are mounted together, use the dimensions of the largest marker for all other markers.



SIGN	DIMENSIONS													Rectangular Yellow Background Dimensions (See Note 3)
	A	B	C	D	E	F	G	H	J	K	R	S		
4 DIGIT POST MOUNTED	25 1/8"	42"	3/4"	10"	4"	4"	8"	8"	8 3/8"	22"	5"	8 3/4"		
2 DIGIT OVERHEAD	21 1/2"	36"	1/2"	7 1/2"	3"	3"	12"	4 1/2"	7 1/8"	18 1/8"	4 1/4"	7 1/2"	42" x 42"	
3 DIGIT OVERHEAD	25 1/8"	42"	3/4"	8"	4"	4"	12"	6"	8 3/8"	22"	5"	8 3/4"	48" x 48"	
4 DIGIT OVERHEAD	29 7/8"	48"	3/4"	8"	5"	5"	12"	8"	9 3/4"	25 5/8"	5 3/4"	10 1/4"	52" x 52"	

FTP-18-06 - COUNTY ROUTE MARKER (M1-6)

10/27/2017 10:20:07 AM

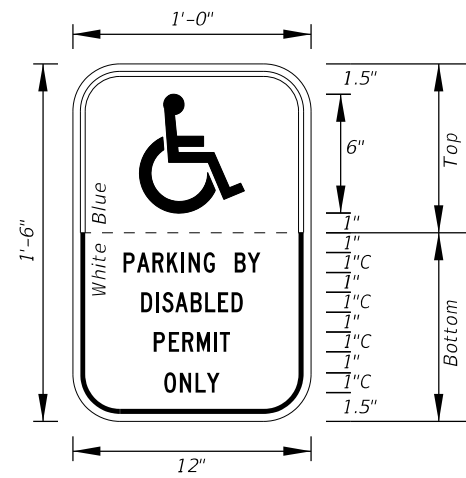


**FTP-19-06**  
 1' X 1'-6"  
 4" Radii 3/8" Border  
 Top 4" Series D  
 Bottom 2" Series C  
 White Background  
 Green Legend and Border

All Letters  
 1" Series C  
 1" Spacing  
 Between Lines  
 of Text

**FTP-20-06**  
 1' X 1'-6"  
 2" Radii 3/8" Border  
 1" Series C Legend  
 Color  
 Background  
 Legend and Border

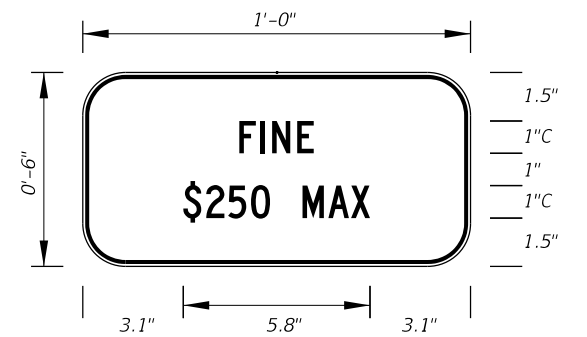
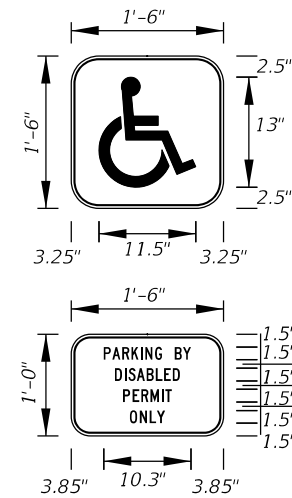
Top Bottom  
 Blue White  
 White Black



All Letters  
 1.5" Series C  
 1" Spacing  
 Between Lines  
 of Text

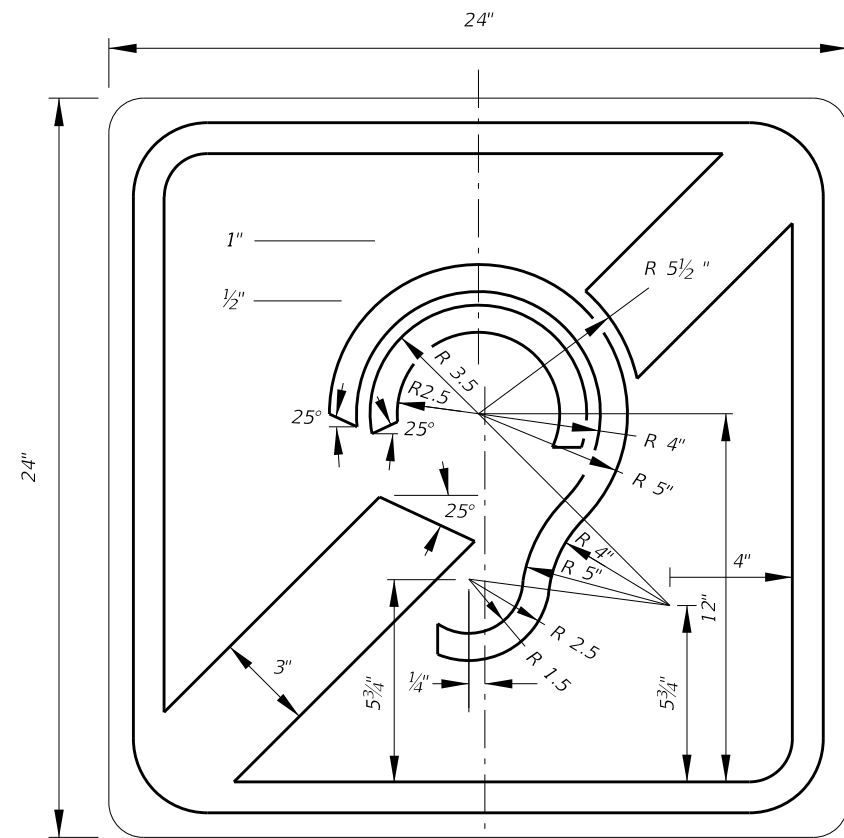
**FTP-21-06**  
 1'-6" X 2'-6"  
 2" Radii 3/8" Border  
 1.5" Series C Legend  
 Color  
 Background  
 Legend and Border

Top Bottom  
 Blue White  
 White Black



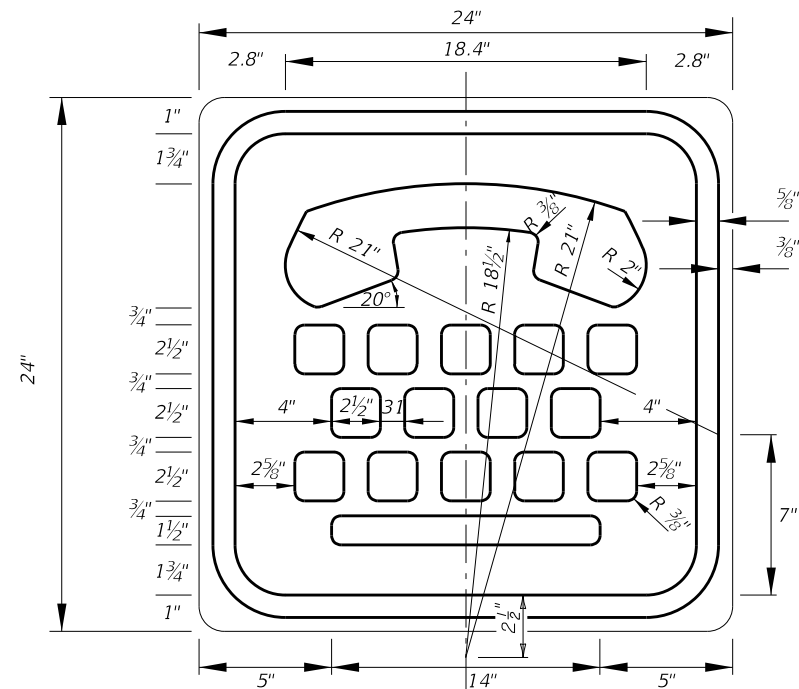
**FTP-22-06**  
 1' X 6"  
 1" Radii 3/8" Border  
 1" Series C Legend  
 White Background  
 Black Legend and Border

Supplemental Panel  
 for the FTP-20-06  
 and FTP-21-06 signs



**FTP-23-06**  
 2' X 2'  
 1.5" Radii 5/8" Border  
 Blue Background  
 White Legend and Border

INTERNATIONAL SYMBOL OF  
 ACCESS FOR HEARING LOSS



**FTP-24-06**  
 2' X 2'  
 1.5" Radii 5/8" Border  
 Blue Background  
 White Legend and Border

INTERNATIONAL TDD SYMBOL

10/27/2017 10:20:07 AM

LAST REVISION 11/01/17	DESCRIPTION:
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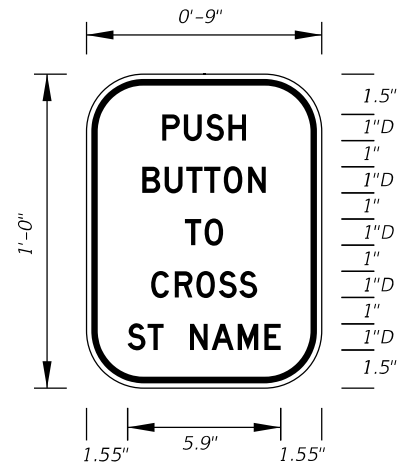


FY 2018-19  
 STANDARD PLANS

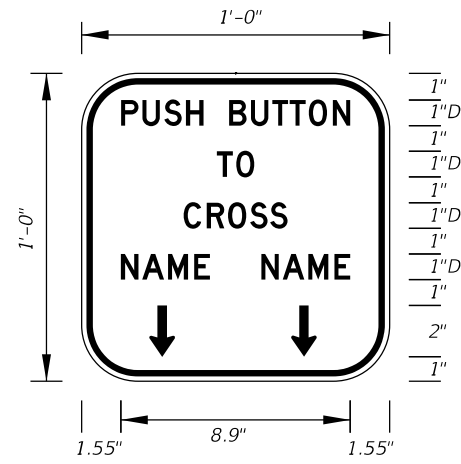
SPECIAL SIGN DETAILS

INDEX  
 700-102

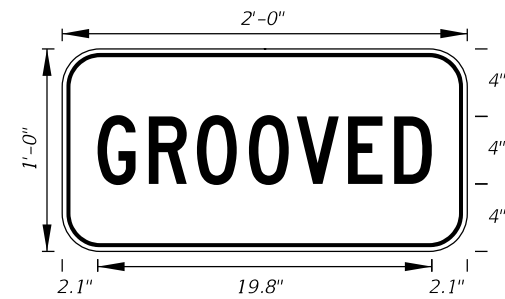
SHEET  
 4 of 11



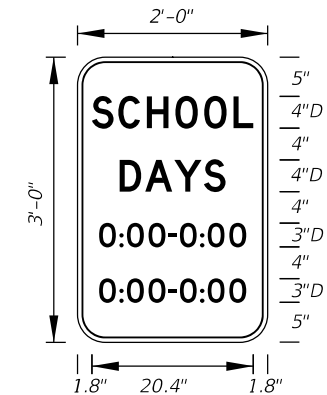
**FTP-25-06**  
 9" X 1'-0"  
 2" Radii 3/8" Border  
 1" Series D Legend  
 White Background  
 Black Legend and Border



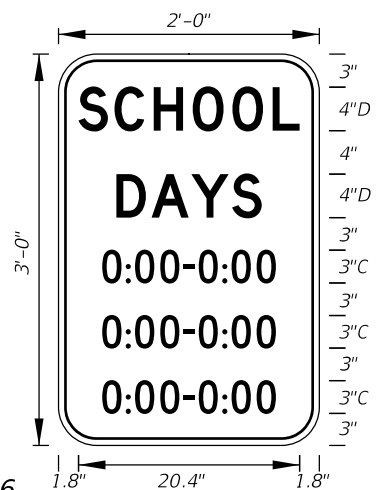
**FTP-26-06**  
 1' X 1'  
 2" Radii 3/8" Border  
 1" Series D Legend  
 White Background  
 Black Legend and Border



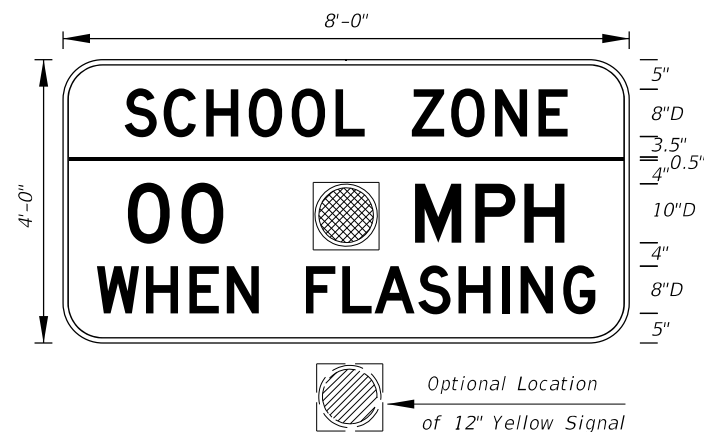
**FTP-29-06**  
 2'-0" X 1'-0"  
 2" Radii 5/8" Border  
 4" Series C Legend  
 Yellow Background  
 Black Legend and Border



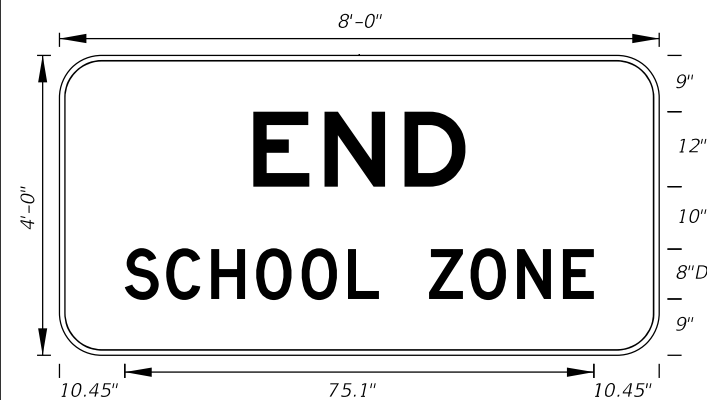
**FTP-30-06**  
 2'-0" X 3'-0"  
 3" Radii 5/8" Border  
 White Background  
 Black Legend and Border



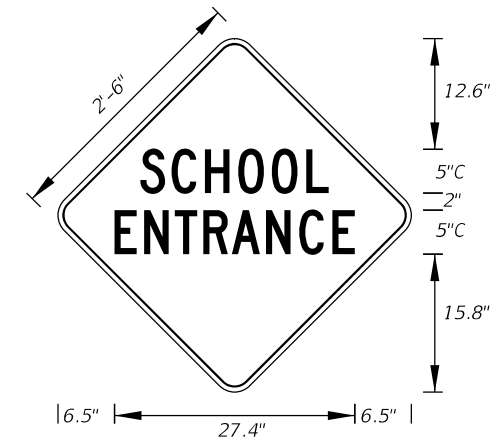
**FTP-30A-06**  
 2' X 3'  
 3" Radii 5/8" Border  
 Top 4" Series D Legend  
 Bottom 3" Series C Legend  
 White Background  
 Black Legend and Border



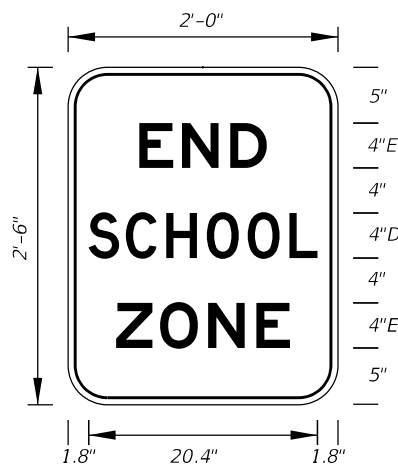
**FTP-31-06**  
 8' X 4'  
 6" Radii 3/4" Border  
 Series D Legend  
 Fluorescent Yellow-Green Background Top  
 White Background Bottom  
 Black Legend and Border



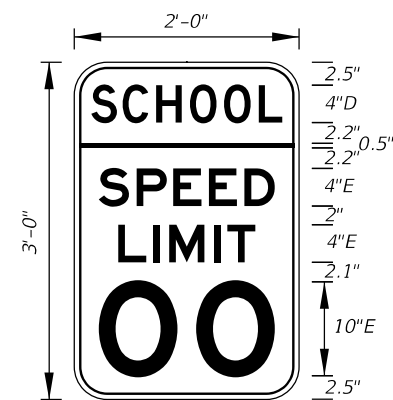
**FTP-32-06**  
 8' X 4'  
 6" Radii 3/4" Border  
 12" Series E and 8" Series D Legend  
 White Background  
 Black Legend and Border



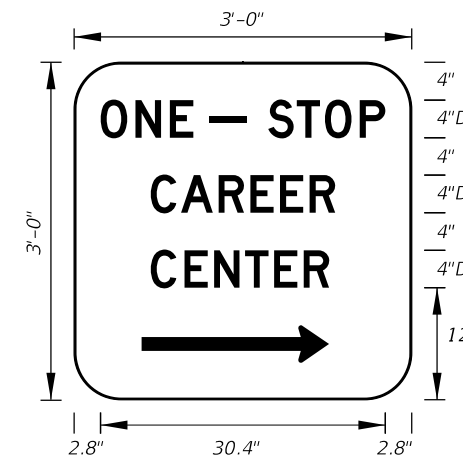
**FTP-33-06**  
 2'-6" X 2'-6"  
 2" Radii 3/4" Border  
 5" Series C Legend  
 Fluorescent Yellow-Green Background  
 Black Legend and Border



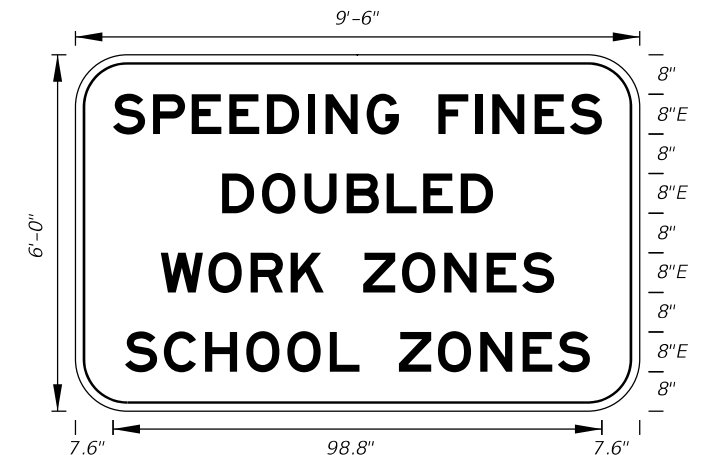
**FTP-34-06**  
 2' X 2'-6"  
 3" Radii 5/8" Border  
 4" Series D and E Legend  
 White Background  
 Black Legend and Border



**FTP-35-06**  
 2' X 3'  
 3" Radii 5/8" Border  
 Top 4" Series D Legend  
 Bottom 4" and 10" Series E Legend  
 Fluorescent Yellow-Green Background Top  
 White Background Bottom  
 Black Legend and Border



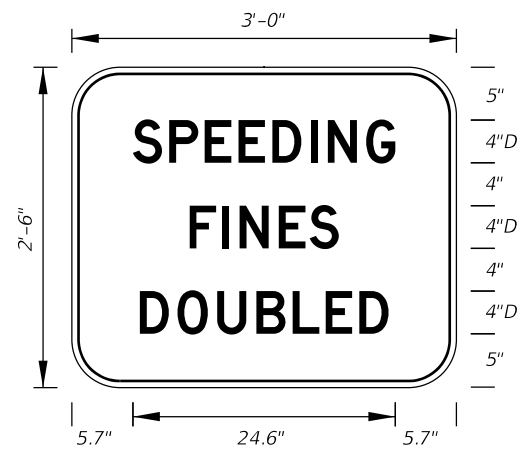
**FTP-36-06**  
 3' X 3'  
 5" Radii  
 4" Series D Legend  
 Green Background  
 White Legend and Border



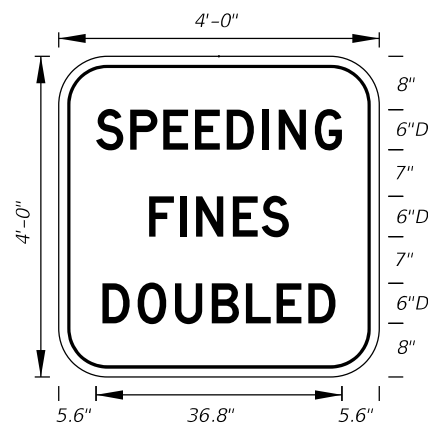
**FTP-37-06**  
 9'-6" X 6'  
 9" Radii 2" Border  
 8" Series E Legend  
 White Background  
 Black Legend and Border  
 State Line Sign

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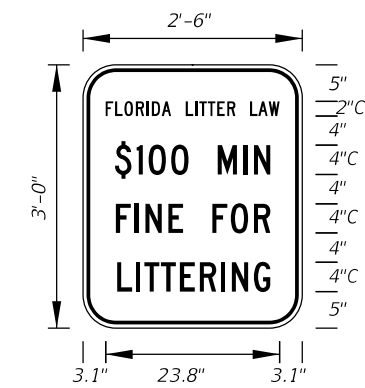
**FTP-38-06**  
3' X 2'-6"  
4" Radii 3/4" Border  
4" Series D Legend  
White Background  
Black Legend and Border



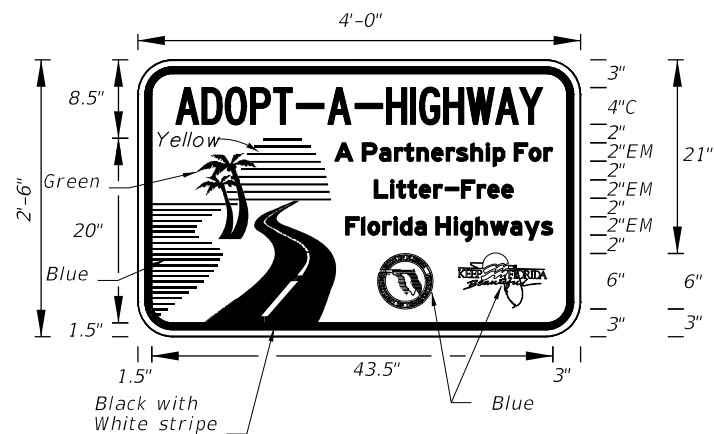
**FTP-39-06**  
4' X 4'  
6" Radii 3/4" Border  
6" Series D Legend  
White Background  
Black Legend and Border  
Freeway Sign



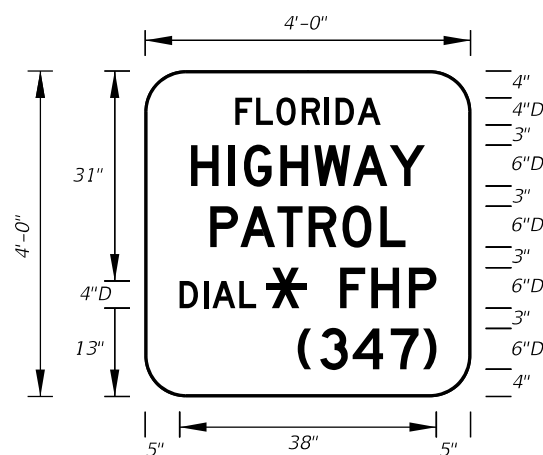
**FTP-40-06**  
3'-6" X 4'  
6" Radii 3/4" Border  
3" and 6" Series C Legend  
White Background  
Black Legend and Border



**FTP-41-06**  
2'-6" X 3'  
4" Radii 3/4" Border  
2" and 4" Series C Legend  
White Background  
Black Legend and Border



**FTP-42-06**  
4' X 2'-6"  
3" Radii  
Top 4" Series C Legend  
Bottom 2" Series EM Legend  
White Background  
Blue Legend and Border



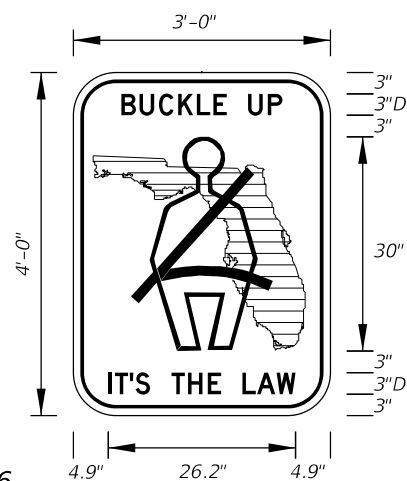
**FTP-43-06**  
4' X 4'  
6" Radii 1" Border  
Top 4" Series D Legend  
Bottom 6" Series D Legend  
Blue Background  
White Legend and Border



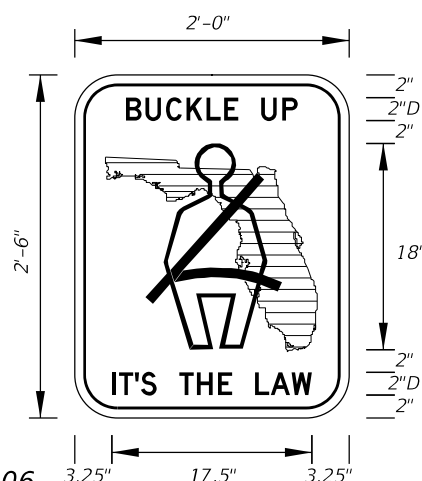
**FTP-44-06**  
9' X 6'  
9" Radii 3/4" Border  
8" Series D Legend  
White Background  
Black Legend and Border



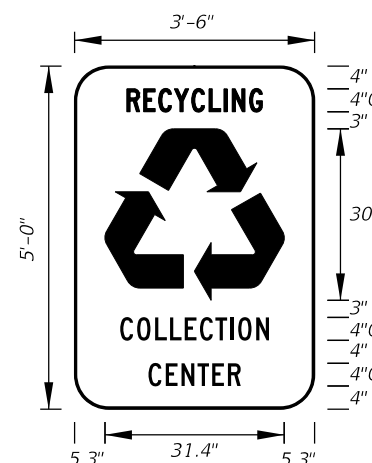
**FTP-45-06**  
4' X 3'  
5" Radii 3/4" Border  
4" Series C Legend  
White Background  
Black Legend and Border



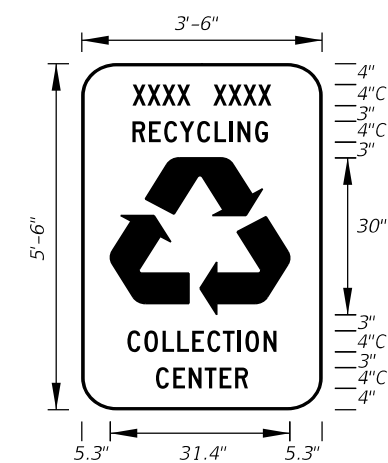
**FTP-46-06**  
3' X 4'  
5" Radii 3/4" Border  
3" Series D Legend  
White Background  
Black Legend, Border and Man Belt Symbol  
Green Florida Symbol



**FTP-47-06**  
2' X 2'-6"  
3" Radii 5/8" Border  
2" Series D Legend  
White Background  
Black Legend, Border and Man Belt Symbol  
Green Florida Symbol



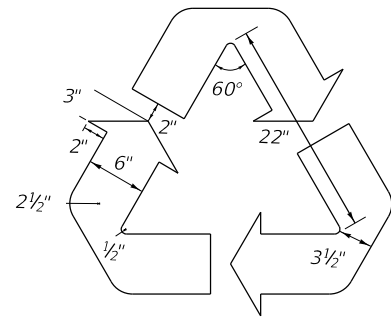
**FTP-48-06**  
3'-6" X 5'  
6" Radii  
4" Series C Legend  
Green Background  
White Legend, Border and Symbol



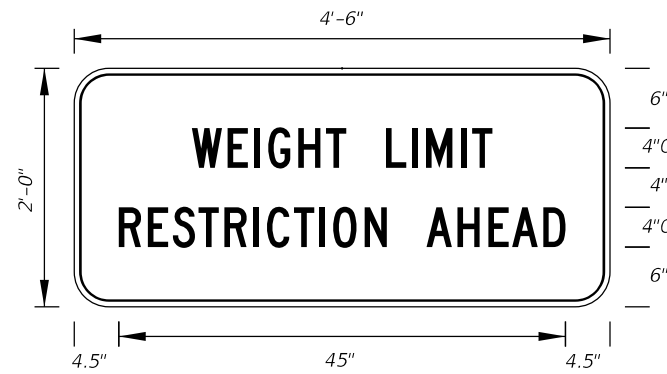
**FTP-49-06**  
3'-6" X 5'-6"  
6" Radii  
4" Series C Legend  
Green Background  
White Legend, Border and Symbol  
Municipality Name Optional

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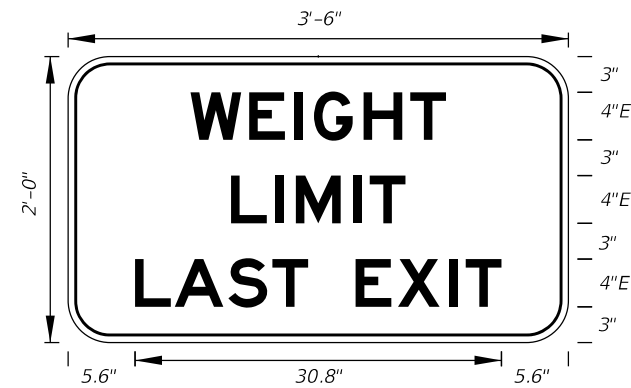
LAST REVISION	DESCRIPTION:
11/01/17	



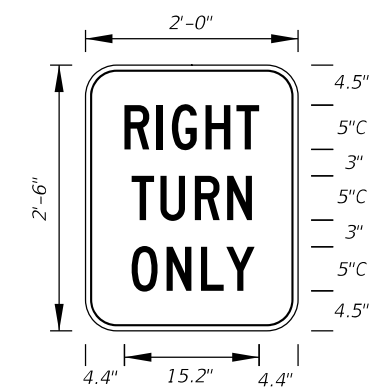
Detail for FTP-48-06 and FTP-49-06



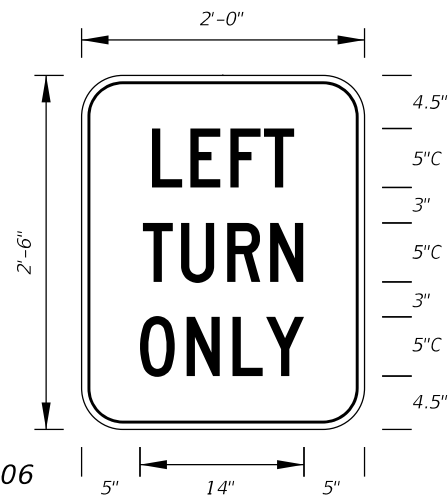
**FTP-50-06**  
4'-6" X 2'  
3" Radii 3/4" Border  
4" Series C Legend  
Yellow Background  
Black Legend and Border



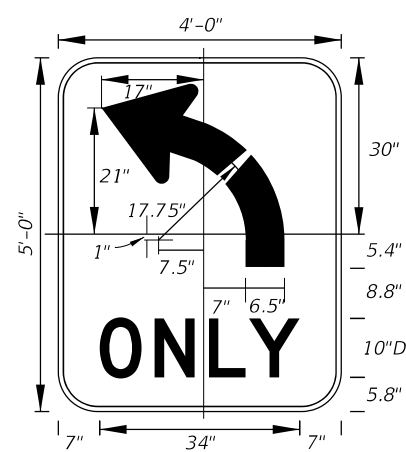
**FTP-51-06**  
3' X 2'  
3" Radii 3/4" Border  
4" Series E Legend  
White Background  
Black Legend and Border



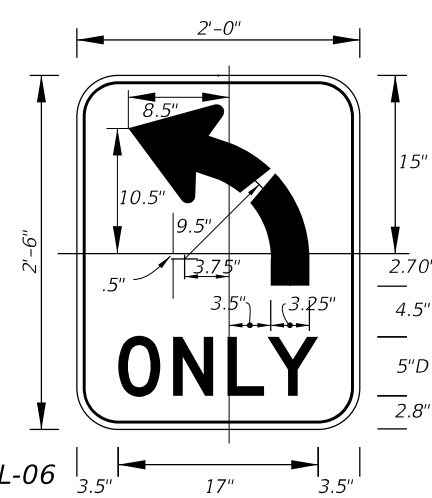
**FTP-52-06**  
2' X 2'-6"  
3" Radii 5/8" Border  
5" Series C Legend  
White Background  
Black Legend and Border



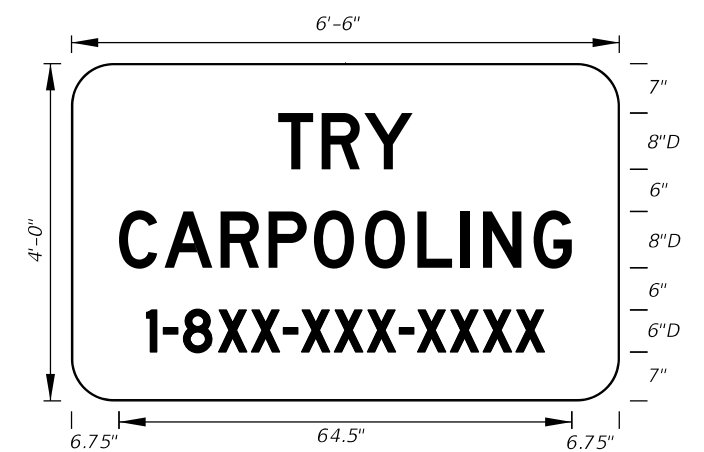
**FTP-53-06**  
2' X 2'-6"  
3" Radii 5/8" Border  
5" Series C Legend  
White Background  
Black Legend and Border



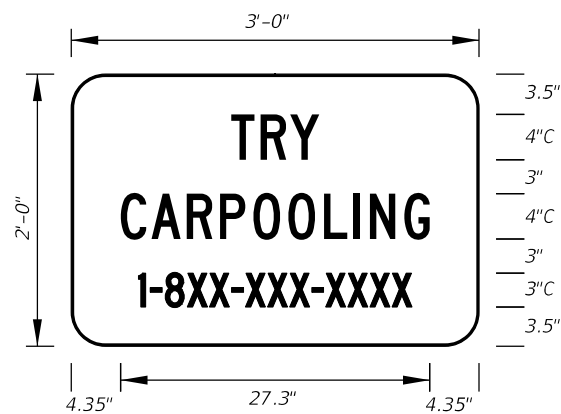
**FTP-54L-06**  
4' X 5'  
6" Radii 3/4" Border  
10" Series D Legend  
White Background  
Black Legend and Border  
*FTP-54R-06 for (Right Turn Arrow)*



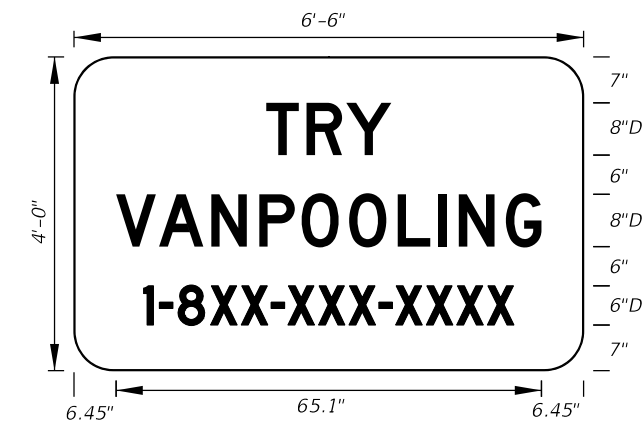
**FTP-55L-06**  
2' X 2'-6"  
3" Radii 5/8" Border  
5" Series D Legend  
White Background  
Black Legend and Border  
*FTP-55R-06 for (Right Turn Arrow)*



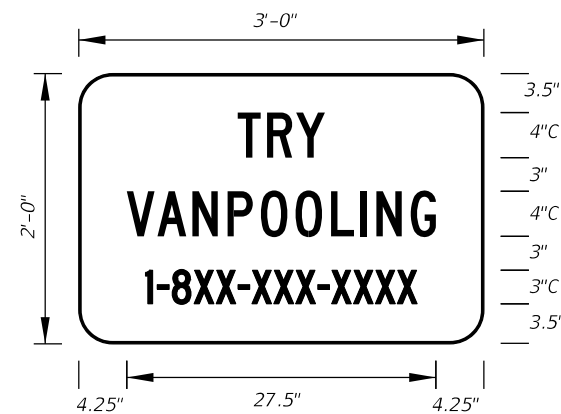
**FTP-56-06**  
6'-6" X 4'  
6" Radii 3/4" Border  
8" and 6" Series D Legend  
Blue Background  
White Legend and Border  
*Design Project Manager or Transit Administrator will supply correct 1-8XX number.*



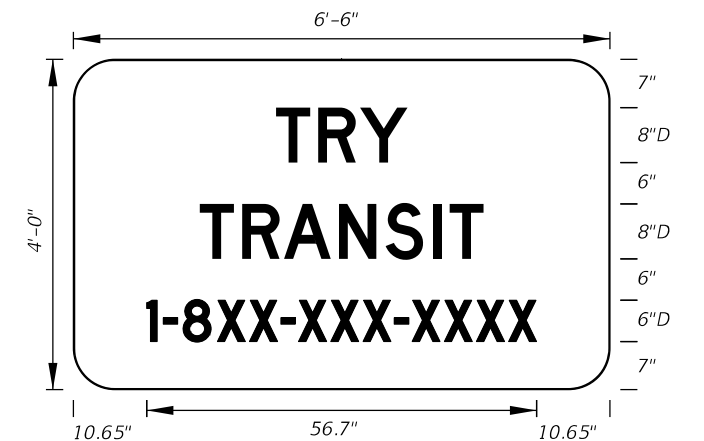
**FTP-56A-06**  
3' X 2'  
3" Radii  
4" and 3" Series C Legend  
Blue Background  
White Legend and Border  
*Design Project Manager or Transit Administrator will supply correct 1-8XX number.*



**FTP-57-06**  
6'-6" X 4'  
6" Radii  
8" and 6" Series D Legend  
Blue Background  
White Legend and Border  
*Design Project Manager or Transit Administrator will supply correct 1-8XX number.*




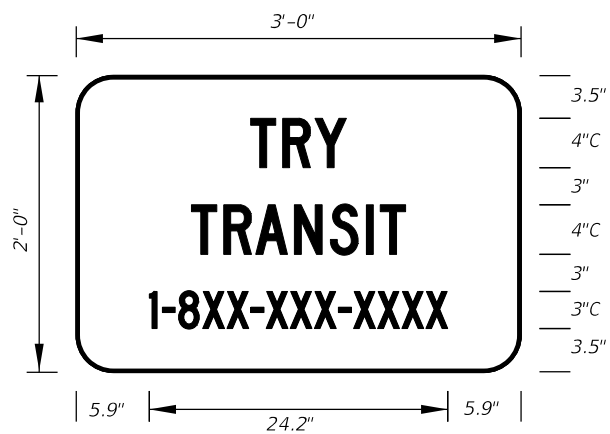
**FTP-58-06**  
3' X 2'  
3" Radii  
4" and 3" Series C Legend  
Blue Background  
White Legend and Border  
*Design Project Manager or Transit Administrator will supply correct 1-8XX number.*



**FTP-59-06**  
6'-6" X 4'  
6" Radii  
8" and 6" Series D Legend  
Blue Background  
White Legend and Border  
*Design Project Manager or Transit Administrator will supply correct 1-8XX number.*

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**FTP-60-06**  
 3' X 2'  
 3" Radii  
 4" and 3" Series C Legend  
 Blue Background  
 White Legend and Border

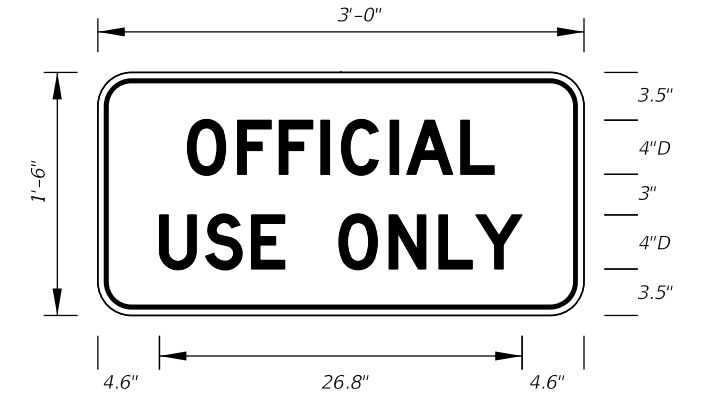
*Design Project Manager or Transit Administrator will supply correct 1-8XX number.*



**FTP-61-06**  
 3' X 2'  
 3" Radii 3/4" Border  
 4" and 3" Series C Legend  
 Yellow Background  
 Black Legend and Border



**FTP-62-06**  
 3' X 3'  
 2" Radii 3/4" Border 4" and 5" Series C Legend  
 Yellow Background Black Legend and Border



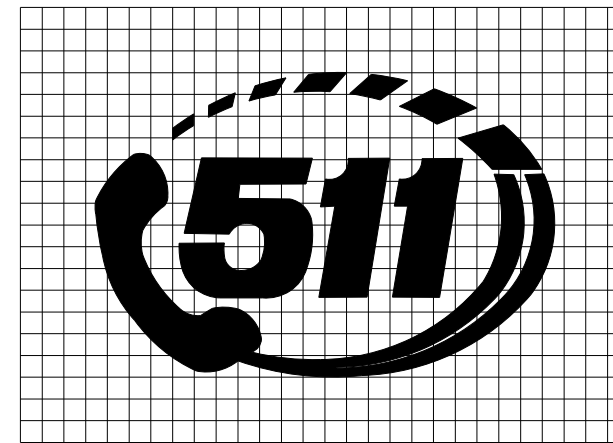
**FTP-65-06**  
 3' X 1'-6"  
 2" Radii 3/4" Border  
 4" Series D Legend  
 White Background  
 Black Legend and Border



**FTP-66-06**  
 4' X 5'  
 2" Radii 3/4" Border  
 7" Series D Legend  
 Blue Background  
 White Legend and Border

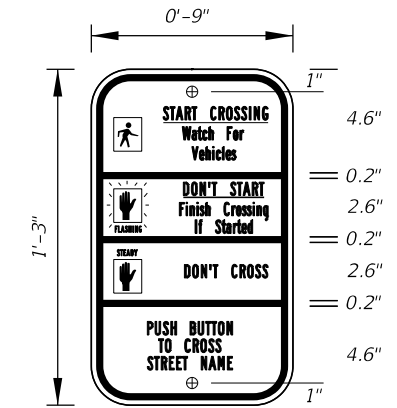


**FTP-67-06**  
 3' X 4'  
 2" Radii 3/4" Border  
 5" Series D Legend  
 Blue Background  
 White Legend and Border



DETAIL for FTP-66 AND FTP-67

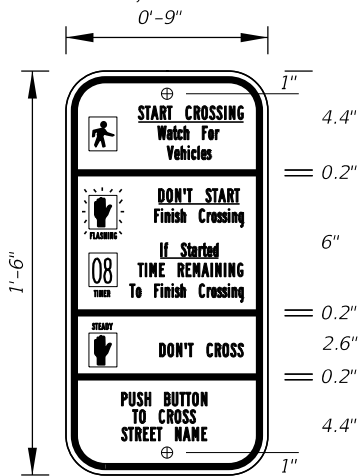
Sign Mounting Holes Can Be Punched Or Field Drilled With No Obstruction To Text Or Symbols From Holes Or Bolts.



**FTP-68A-06**  
 9" X 1'-3"  
 1.5" Radii 3/4" Border  
 Series B Legend  
 White Background  
 Black Legend and Border

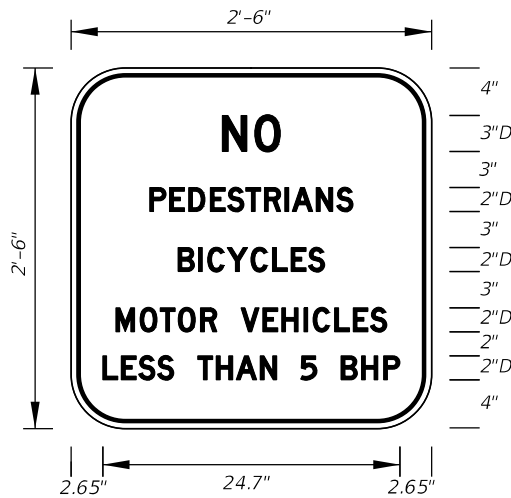
*See Standard Highway Signs Manual, Sign R10-3b For Letter Size Spacing And Symbol Sizes.*

Sign Mounting Holes Can Be Punched Or Field Drilled With No Obstruction To Text Or Symbols From Holes Or Bolts.

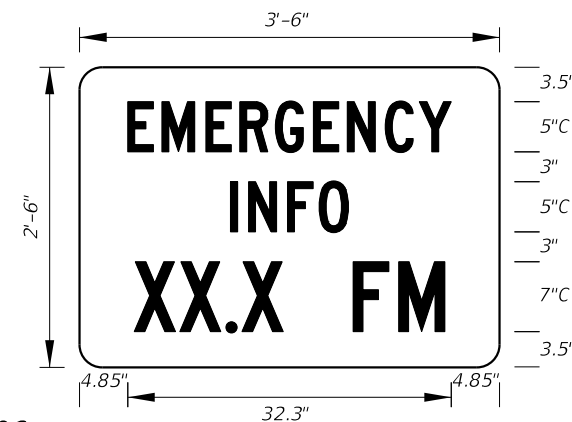


**FTP-68B-06**  
 9" X 1'-6"  
 1.5" Radii 3/4" Border  
 Series B Legend  
 White Background

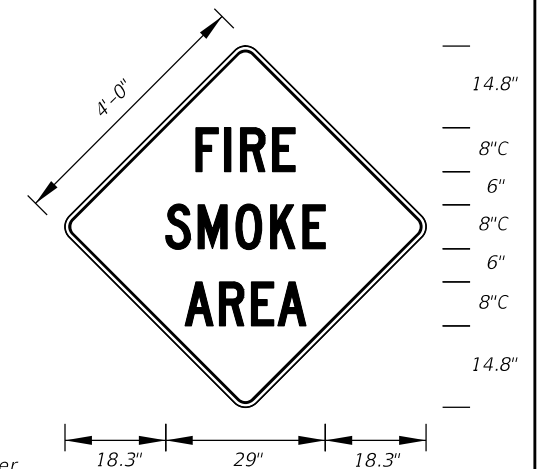
*See Standard Highway Signs Manual, Sign R10-3b For Letter Size Spacing And Symbol Sizes.*



**FTP-69-06**  
 2'-6" X 2'-6"  
 4" Radii 3/4" Border  
 2" and 3" Series D Legend  
 White Background  
 Black Legend and Border




**FTP-70-06**  
 3'-6" X 2'-6"  
 2.25" Radii 3/4" Border  
 5" Series C and 7" Series C Legend  
 Blue Background  
 White Legend and Border



**FTP-71-06**  
 4' X 4'  
 2" Radii 3/4" Border  
 8" Series C Legend  
 Yellow Background  
 Black Legend and Border

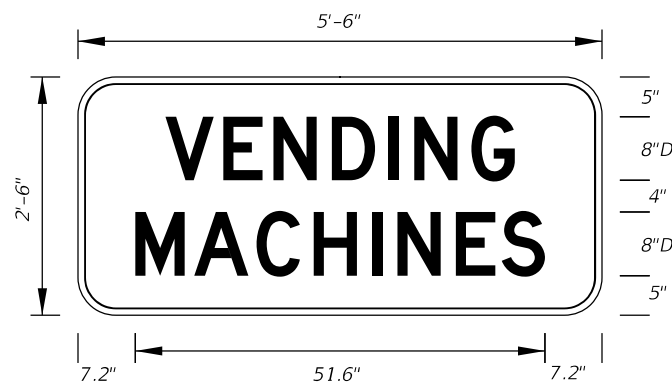
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**FTP-72-06**  
3' X 3'  
2" Radii 3/4" Border

6" Series C Legend  
Yellow Background  
Black Legend and Border

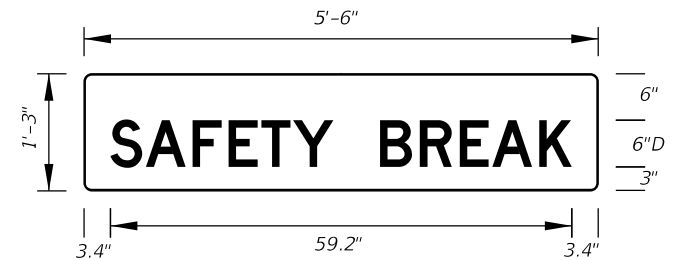


**FTP-73-06**  
5'-6" X 2'-6"  
4" Radii 3/4" Border

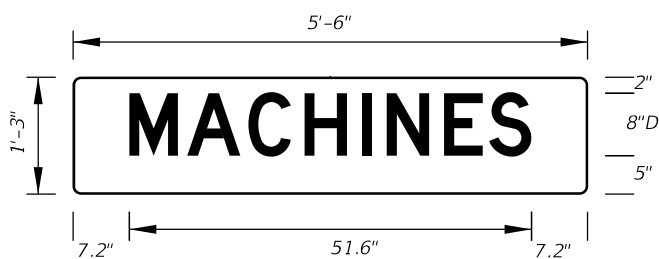
8" Series D Legend  
Blue Background  
White Legend and Border



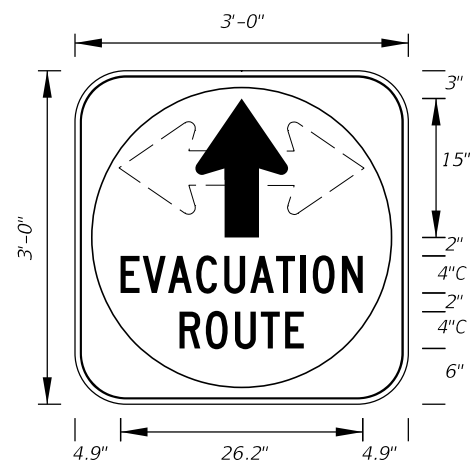
**FTP-74-06**  
5'-6" X 2'-6"  
4" Radii 3/4" Border  
6" Series D Legend  
Blue Background  
White Legend and Border



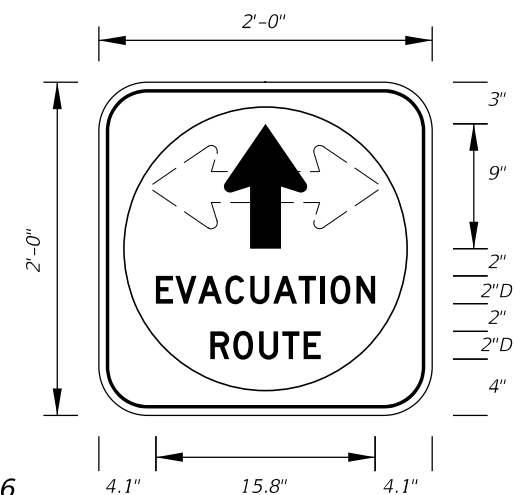
**FTP-75-06**  
5'-6" X 1'-3"  
1" Radii  
6" Series D Legend  
Blue Background  
White Legend



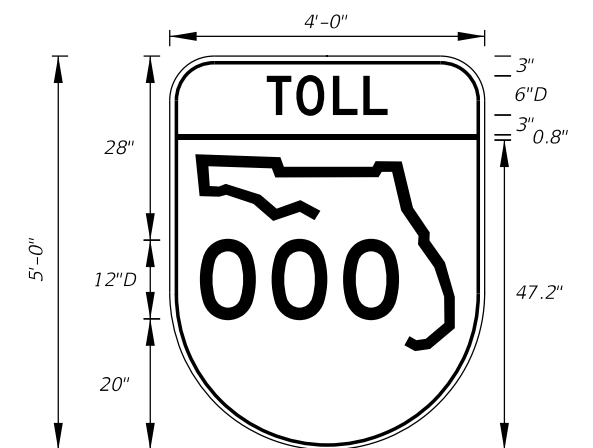
**FTP-76-06**  
5'-6" X 1'-3"  
1" Radii  
8" Series D Legend  
Blue Background  
White Legend



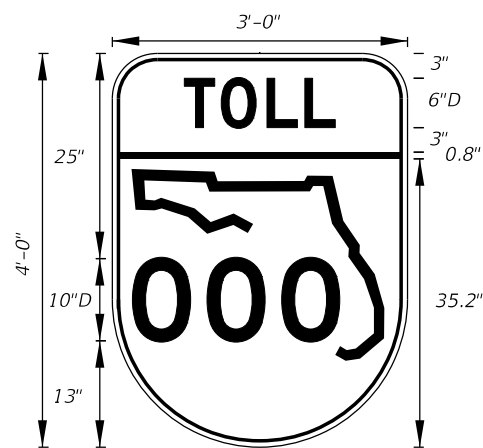
**FTP-77-06**  
3' X 3'  
5" Radii 3/4" Border  
4" Series C Legend  
White Background with Blue Circle Background  
White Legend and Black Border



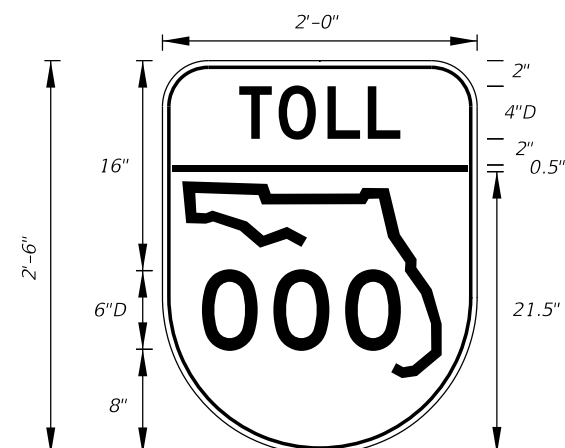
**FTP-78-06**  
2' X 2'  
3" Radii 3/4" Border  
2" Series D Legend  
White Background with Blue Circle Background  
White Legend and Black Border



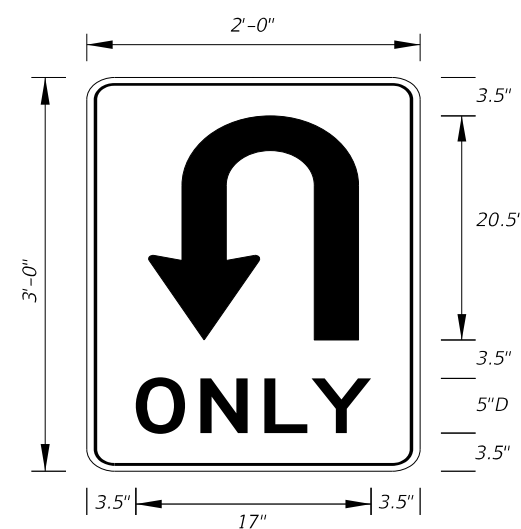
**FTP-79-06**  
4' X 5'  
6" Radii 3/4" Border  
6" and 12" Series D Legend  
Top Yellow Background with Black Legend and Black Border  
Bottom White Background with Black Legend and Border



**FTP-80-06**  
3' X 4'  
5" Radii 3/4" Border  
6" and 10" Series D Legend  
Top Yellow Background with Black Legend and Black Border  
Bottom White Background with Black Legend and Border



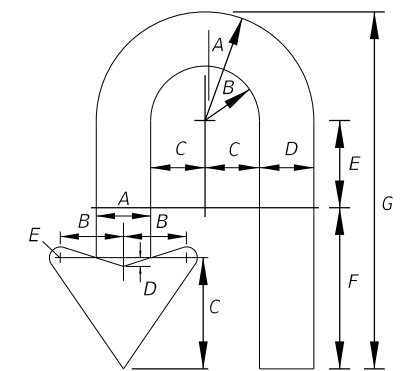
**FTP-81-06**  
2' X 2'-6"  
3" Radii 3/4" Border  
4" and 6" Series D Legend  
Top Yellow Background with Black Legend and Black Border  
Bottom White Background with Black Legend and Border



**FTP-82-08**  
2' X 3'  
1.5" Radii  
5" Series D Legend  
White Background  
Black Legend and Border

ARROW HEAD

A	3.125
B	3.625
C	6.375
D	.5
E	.625



ARROW BODY

A	B	C	D	E	F	G
6.25	3.125	3.125	3.125	5	9.25	20.5

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LAST REVISION	DESCRIPTION:
11/01/17	



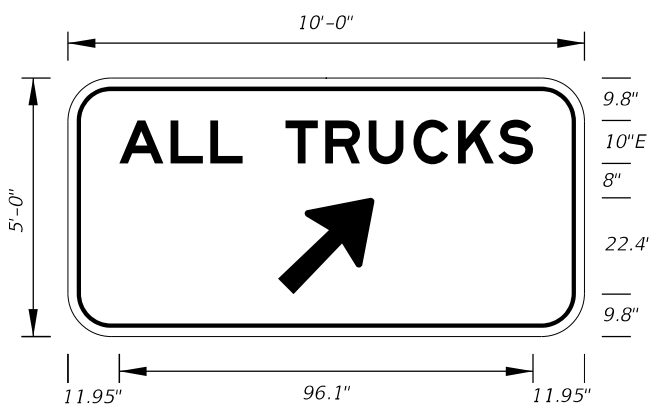
FY 2018-19  
STANDARD PLANS

SPECIAL SIGN DETAILS

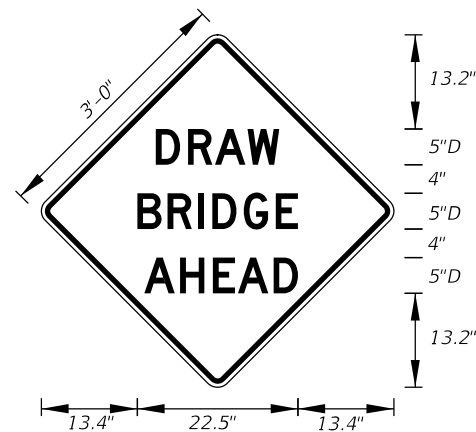
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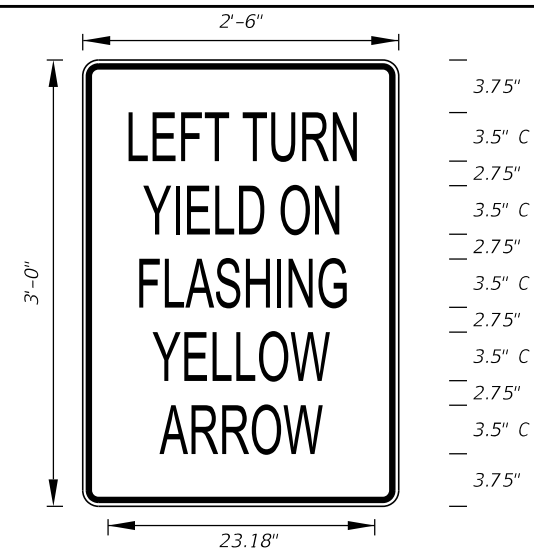




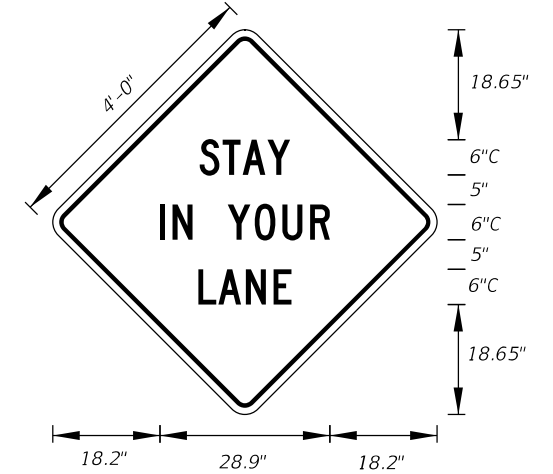
**FTP-83-08**  
10'-0" X 5'-0"  
8" Radii  
10" Series E Legend  
Green Background  
White Legend



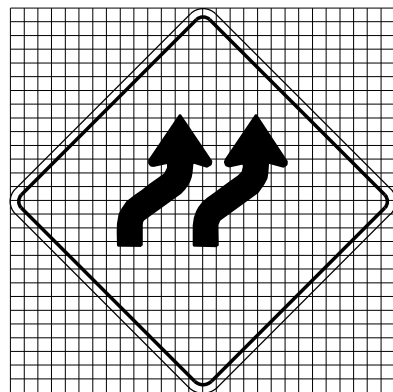
**FTP-84-09**  
3' X 3'  
1.5" Radii  
5" Series D Legend  
Yellow Background  
Black Legend



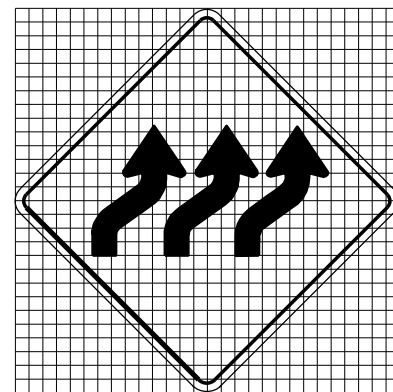
**FTP-85-13**  
3' X 2'-6"  
1.875" Radii 3/4" Border  
3.5" Series C Legend  
White Background  
Black Legend and Border



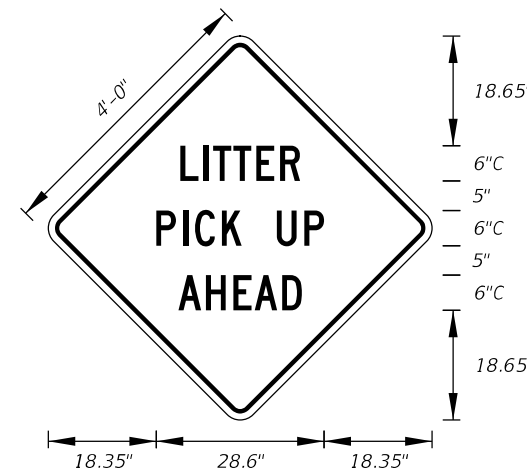
**MOT-1-06**  
4' X 4'  
2" Radii 3/4" Border  
6" Series C Legend  
Orange Background  
Black Legend and Border



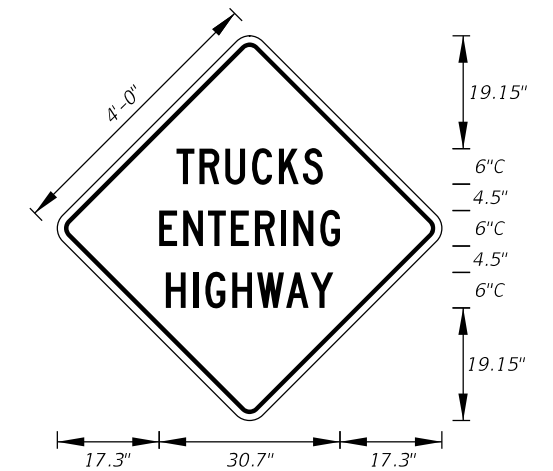
**MOT-2-06**  
4' X 4'  
2" Radii 3/4" Border  
Orange Background  
Black Arrows and Border



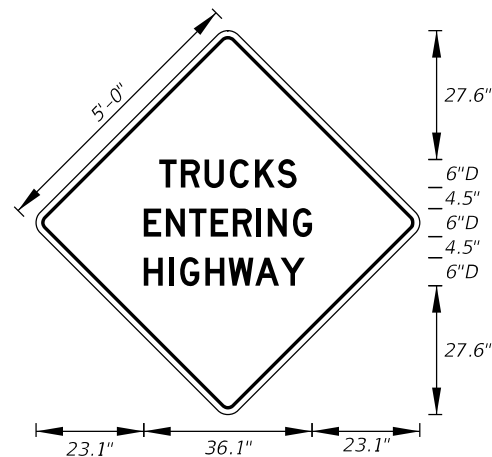
**MOT-3-06**  
4' X 4'  
2" Radii 3/4" Border  
Orange Background  
Black Arrows and Border



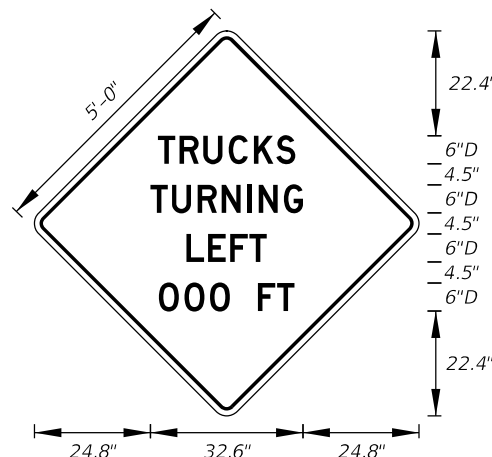
**MOT-4-06**  
4' X 4'  
2" Radii 3/4" Border  
6" Series C Legend  
Orange Background  
Black Legend and Border



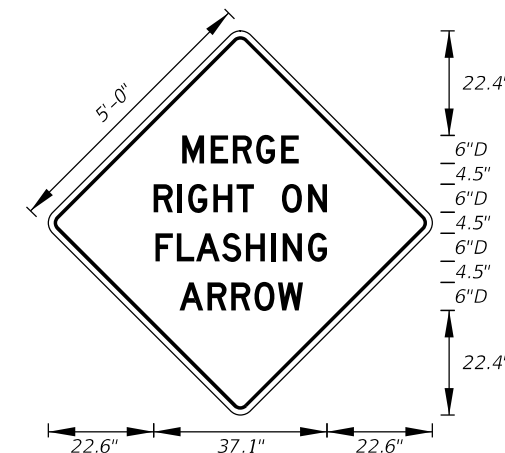
**MOT-5-06**  
4' X 4'  
2" Radii 3/4" Border  
6" Series C Legend  
Orange Background  
Black Legend and Border



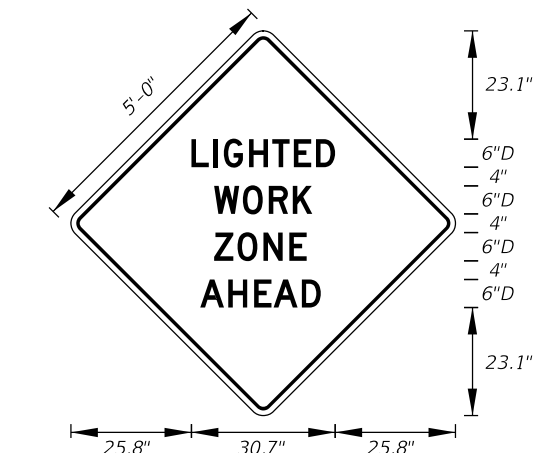
**MOT-6-06**  
5' X 5'  
2" Radii 3/4" Border  
6" Series D Legend  
Orange Background  
Black Legend and Border



**MOT-7-06**  
5' X 5'  
2" Radii 3/4" Border  
6" Series D Legend  
Orange Background  
Black Legend and Border



**MOT-8-06**  
5' X 5'  
2" Radii 3/4" Border  
6" Series D Legend  
Orange Background  
Black Legend and Border



**MOT-9-06**  
5' X 5'  
2" Radii 3/4" Border  
6" Series D Legend  
Orange Background  
Black Legend and Border

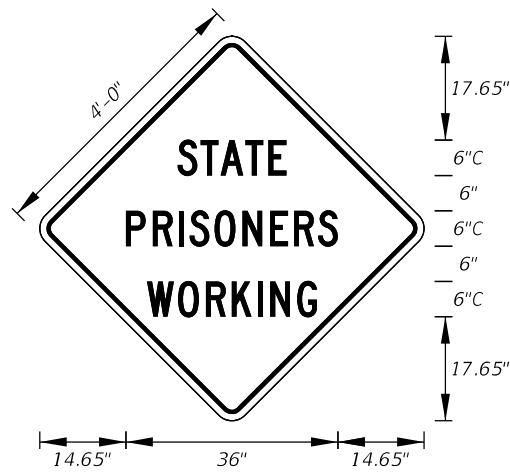
10/27/2017 10:20:12 AM

LAST REVISION	DESCRIPTION:
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FY 2018-19  
STANDARD PLANS

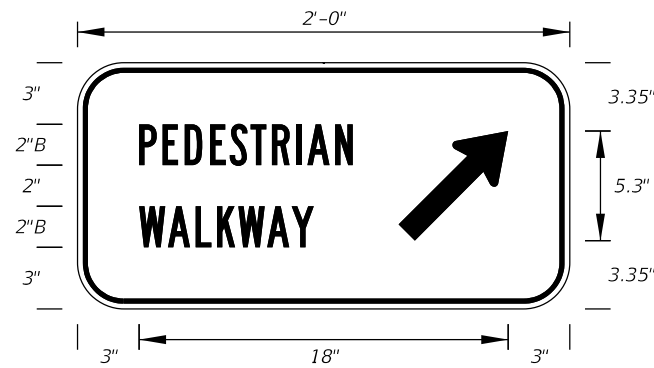
SPECIAL SIGN DETAILS



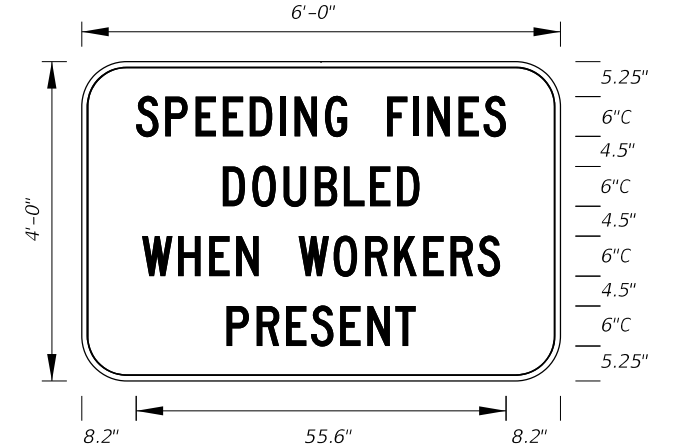
**MOT-10-06**  
4' X 4'  
2" Radii 3/4" Border  
6" Series C Legend  
Orange Background  
Black Legend and Border



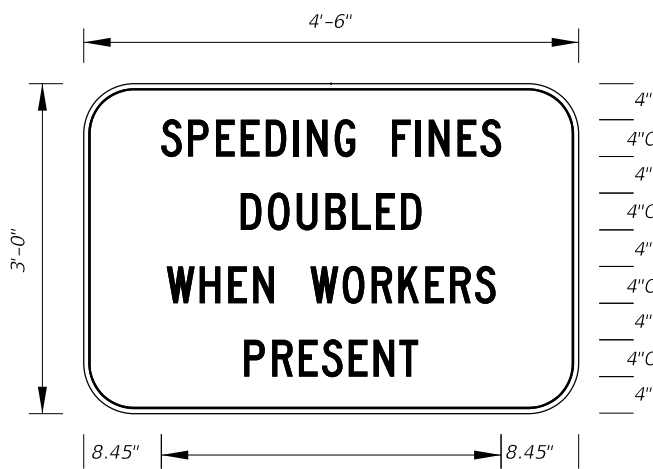
**MOT-11-06**  
3' X 2'  
2" Radii 3/4" Border  
6" Series B Legend  
Blue Background  
White Legend and Border



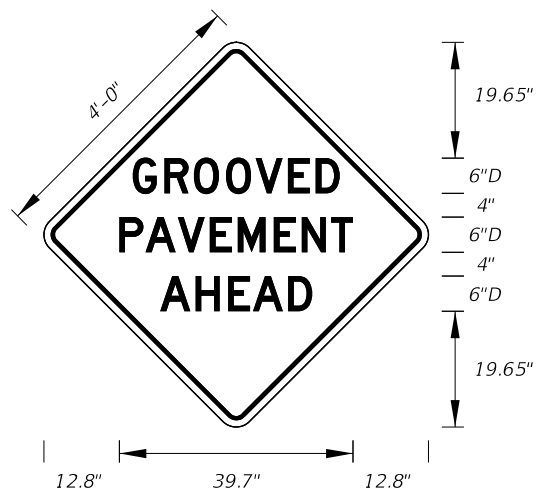
**MOT-12R-06**  
2' X 1'  
2" Radii 3/4" Border  
2" Series B Legend  
White Background  
Black Legend and Border  
**MOT-12L-06**  
For Diversion  
to the left



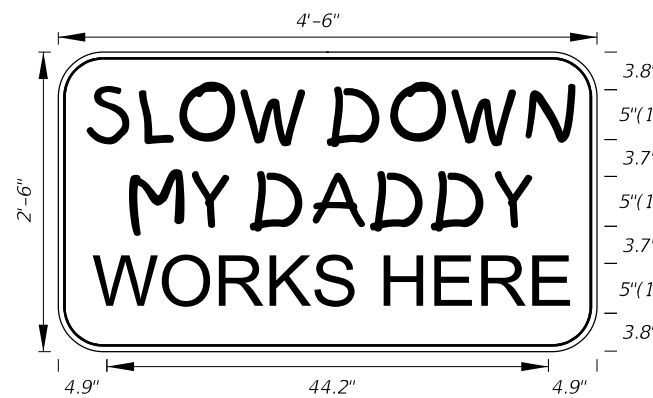
**MOT-13-06**  
Freeway Sign  
6' X 4'  
6" Radii 3/4" Border  
6" Series C Legend  
White Background  
Black Legend and Border



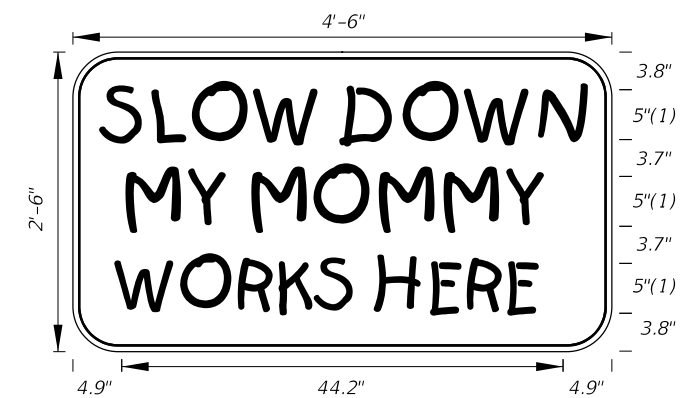
**MOT-14-06**  
Arterial Sign  
4'-6" X 3'  
5" Radii 3/4" Border  
4" Series C Legend  
White Background  
Black Legend and Border



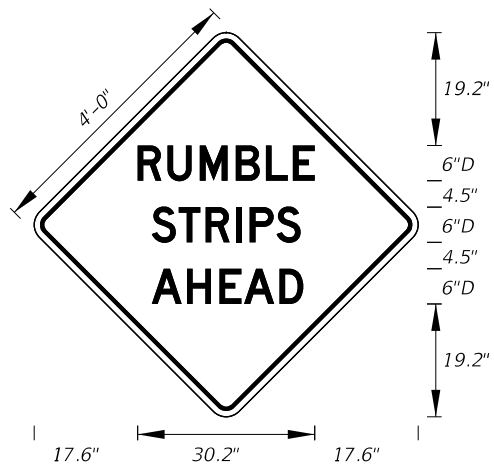
**MOT-15-06**  
4' X 4'  
2" Radii 3/4" Border  
6" Series D Legend  
Orange Background  
Black Legend and Border



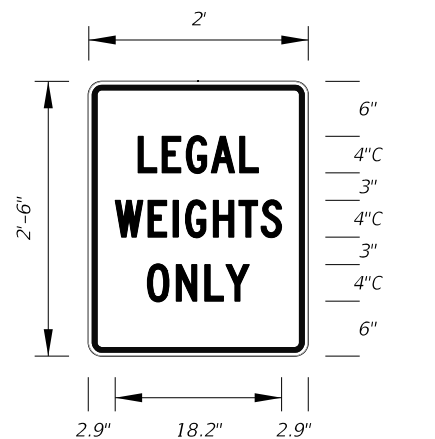
**MOT-16-06**  
4'-6" X 2'-6"  
4" Radii 3/4" Border  
5" Kids Series Legend  
Orange Background  
Black Legend and Border



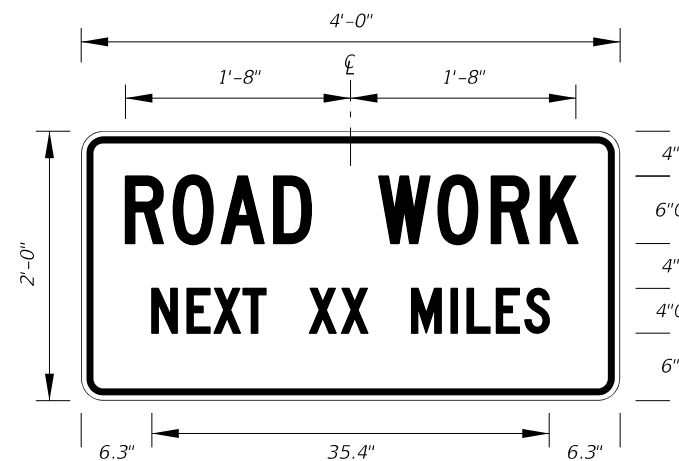
**MOT-17-06**  
4'-6" X 2'-6"  
4" Radii 3/4" Border  
5" Kids Series Legend  
Orange Background  
Black Legend and Border



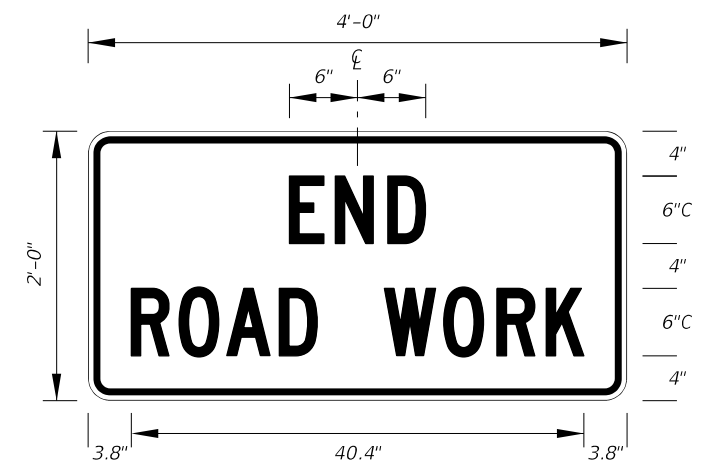
**MOT-18-10**  
4' X 4'  
2" Radii 3/4" Border  
6" Series D Legend  
Orange Background  
Black Legend and Border



**MOT-19-11**  
2' X 2'-6"  
1.13" Radii 3/4" Border  
4" Series C Legend  
White Background  
Red Legend and Border



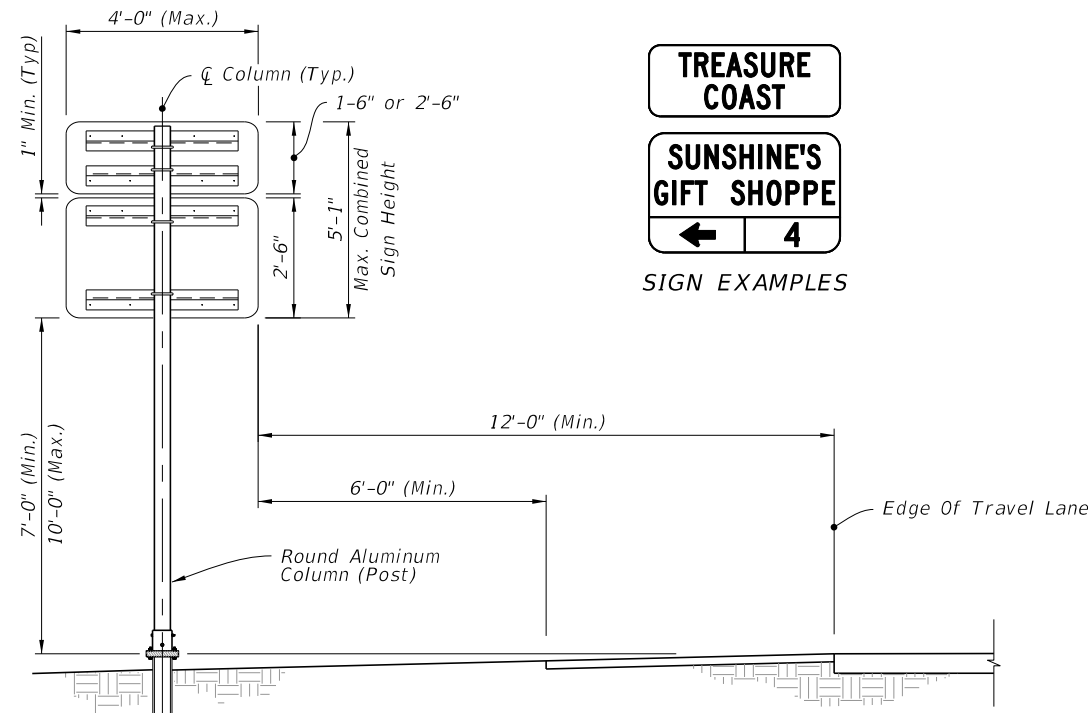
**G20-1**  
2' X 4'  
1.5" Radii 3/4" Border  
Orange Background  
Black Legend and Border



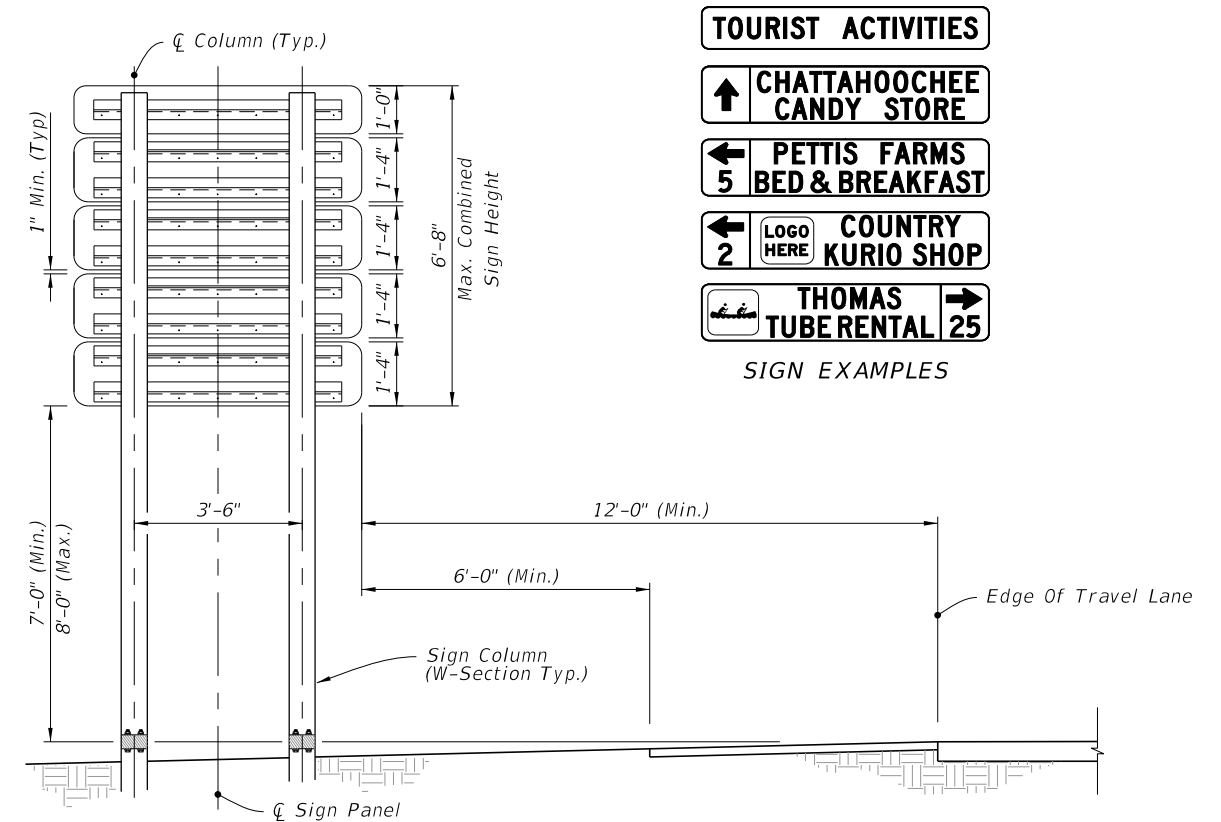
**G20-2**  
2' X 4'  
1.5" Radii 3/4" Border  
Orange Background  
Black Legend and Border

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LAST REVISION 11/01/17	DESCRIPTION:
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**SINGLE COLUMN GROUND SIGN**



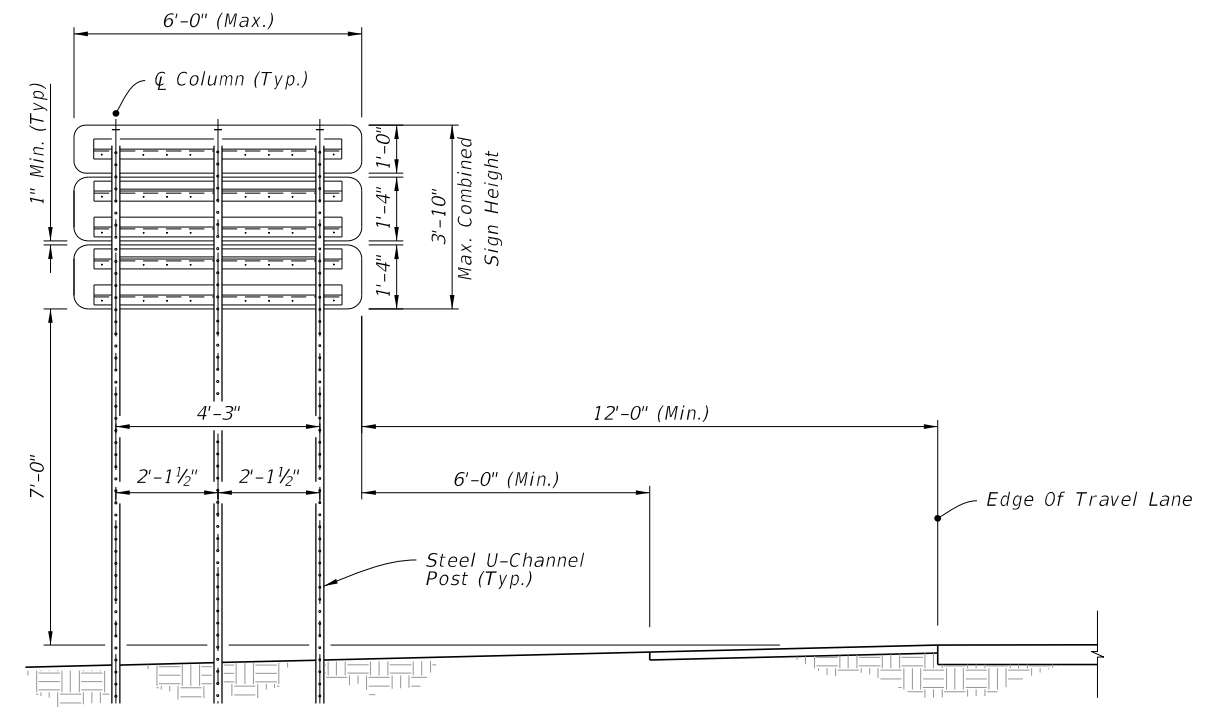
**MULTI-COLUMN GROUND SIGN**

**NOTES:**

1. Signs must comply with Rule 14-51, Florida Administrative Code.
2. Use 6" Type C lettering.
3. See index 700-010 for Single Column Ground Sign for foundation and connection details.
4. See Index 700-020 for Multi-Column Ground Sign for foundation and connection details.
5. See Index 102-600, Work Zone Sign Supports, for Temporary 3-Post Sign Support assembly and foundation details. Galvanize Steel U-Channel in accordance with ASTM 123.

DESIGN FOR TOURIST ORIENTED DIRECTIONAL SIGNS (Options for Aluminum Round Tube, Steel I Beam and Steel U-Channel.)						
Total Area (SF)	Single Post Configuration		Two Post Configuration		Three Post Configuration	
	3-1/2" X 0.125" Aluminum Tube Direct Burial	4" X 0.125" Aluminum Tube Slip Base	S3X5.7 Steel I Beam Slip Base	W6X12 Steel I Beam Slip Base	3 lb/ft Steel U-Channel Direct Burial	4 lb/ft Steel U-Channel Lap Splice
6-10	OK	OK	N/A	N/A	N/A	N/A
16-20	N/A	OK	N/A	N/A	N/A	N/A
14-16	N/A	N/A	OK	OK	OK	OK
22-24	N/A	N/A	OK	OK	N/A	OK *
30-32	N/A	N/A	N/A	OK	N/A	N/A
38	N/A	N/A	N/A	OK	N/A	N/A

\* Limited to 22 SF Total Sign Area.



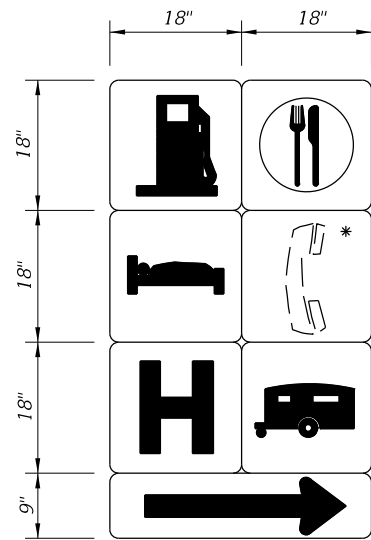
**TEMPORARY 3 POST SIGN SUPPORT**

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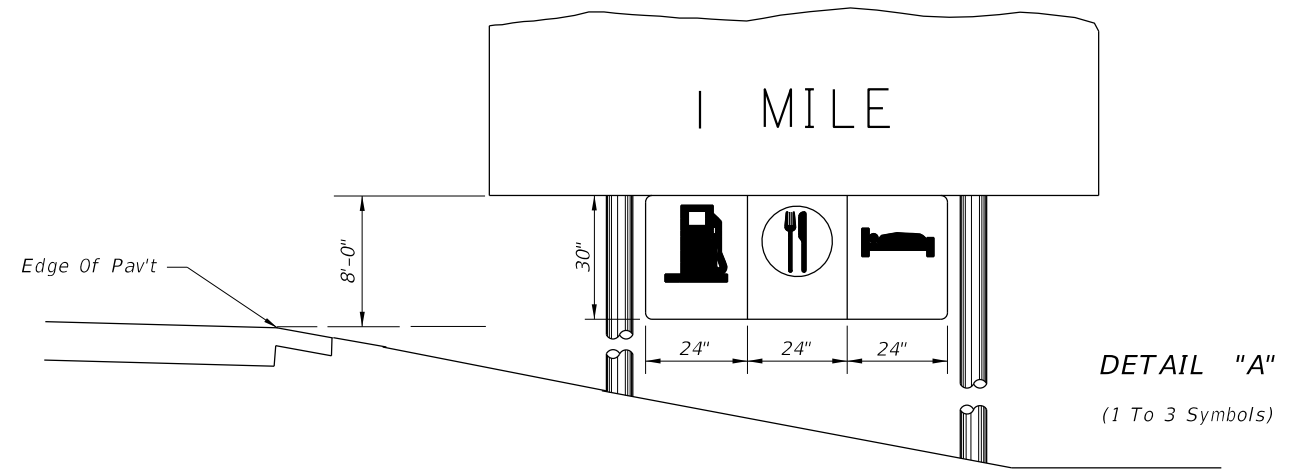
\*\* Note:

Two assemblies are required; one for each side of the ramp, showing those services in each particular direction from the ramp terminal.

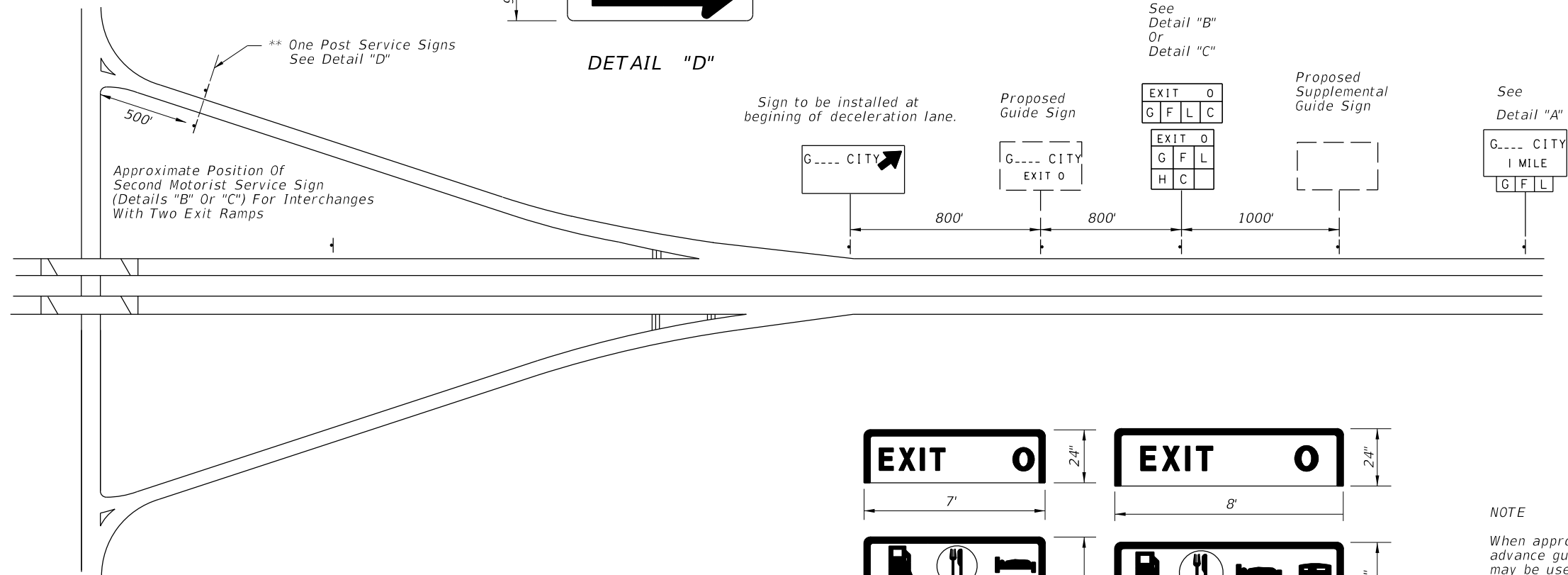
Ramp mounted signs shall be installed to avoid conflict with existing signs and in no case should they be placed within 100' of another sign.



DETAIL "D"

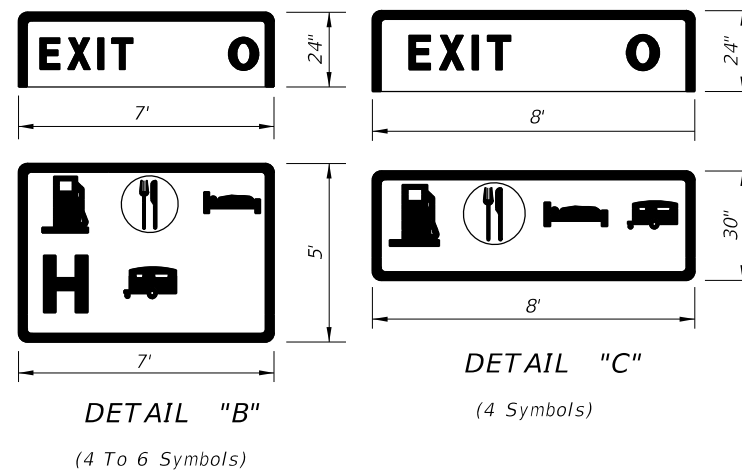


DETAIL "A"  
(1 To 3 Symbols)



**GENERAL NOTES**

1. Only those services meeting criteria established by the Department and approved by the State Traffic Operations Engineer for each interchange shall be shown. Symbol signs for motorist services shall always appear in the following order reading from left to right and top to bottom: Gas, Food, Lodging, Phone \*, Hospital, Camping.  
\* The phone symbol shall not be shown whenever any Gas, Food, Lodging or Camping symbol appears.
2. Symbols shall appear consecutively on the sign with no positions left blank or reserved for intermediate symbols not currently approved for a particular interchange.
3. All motorist service signs to have White Legend and Border with Blue Background.
4. For mounting details see Index 700-020 for Type "A" breakaway or Index 700-010 for Type "C" Frangibility.



DETAIL "B"  
(4 To 6 Symbols)

DETAIL "C"  
(4 Symbols)

**NOTE**

When approved for attachment to the advance guide signs, up to 3 services may be used for an exit. The symbol signs shall be suspended from the guide sign panel or existing wind beams. Symbol signs are not to be connected to existing sign posts.

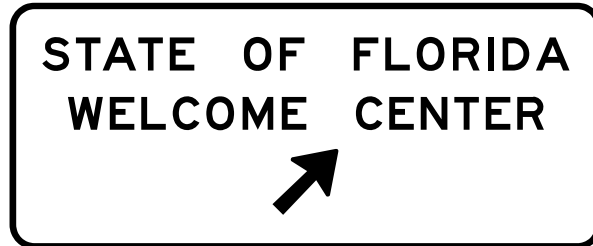
The mounting height of the advance guide sign shall be increased, where necessary, to provide 8' between the level of the pavement edge and the bottom of the guide sign, prior to mounting the supplementary panel.

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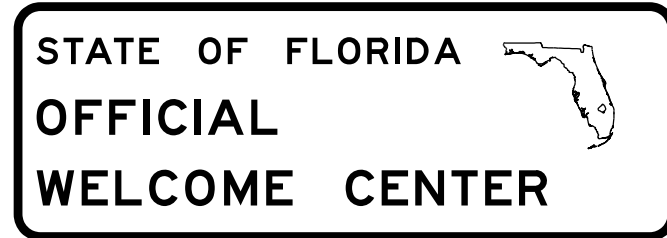
LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	SIGNING FOR MOTORIST SERVICES	INDEX 700-104	SHEET 1 of 1
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Sign No. FTP-10-06



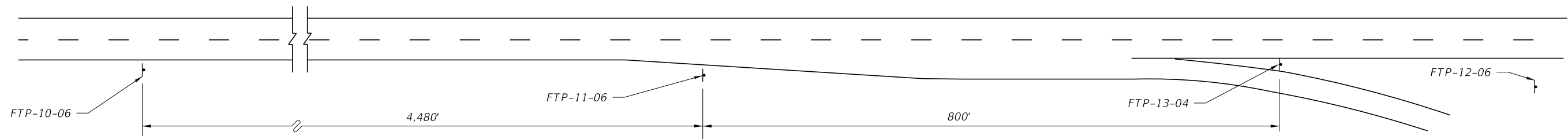
Sign No. FTP-11-06



Sign No. FTP-12-06



Sign No. FTP-13-06



Note: Roadway not drawn to scale  
Distances shown are adequate for driver communication  
but may be altered slightly if conditions require.



Sign No. FTP-14-06

Note: Sign FTP-14-06 shall be used as a supplemental guide sign at interchanges which have a Tourist Information Center approved for such signing (locate half-way between normal guide signs)

Notes:

1. Signs and sign structures shall be erected in accordance with the details shown on Index 700-020.
2. Sign FTP-12-06 shall be located on the Welcome Center grounds in proximity to the building and as far from the main line roadway as possible (2 signs back to back).
3. Sign FTP-10-06, 11-06, 12-06 shall be located as limited access highways only.
4. All legend to be Series E.
5. See Index 700-102 for sign details.

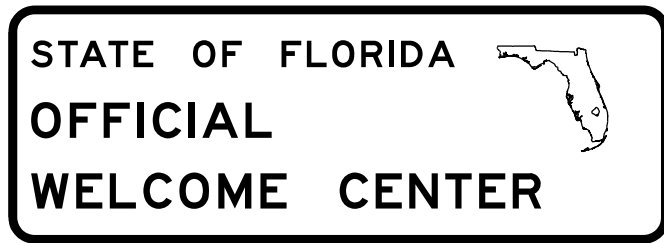
FOR LIMITED ACCESS HIGHWAYS

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LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	WELCOME CENTER SIGNING	INDEX 700-105	SHEET 1 of 2
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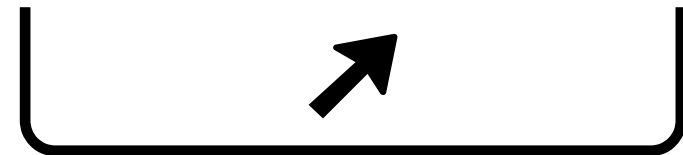
SIGN NO. FTP-15A-06



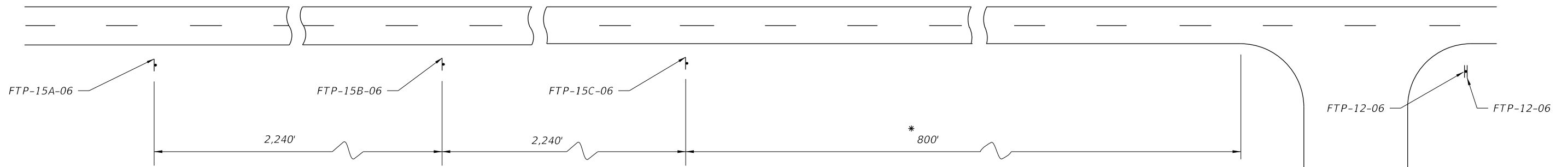
SIGN NO. FTP-12-06



SIGN NO. FTP-15B-06



SIGN NO. FTP-15C-06



\* 800' Maximum For Rural Conditions  
50' Minimum For Rural Conditions

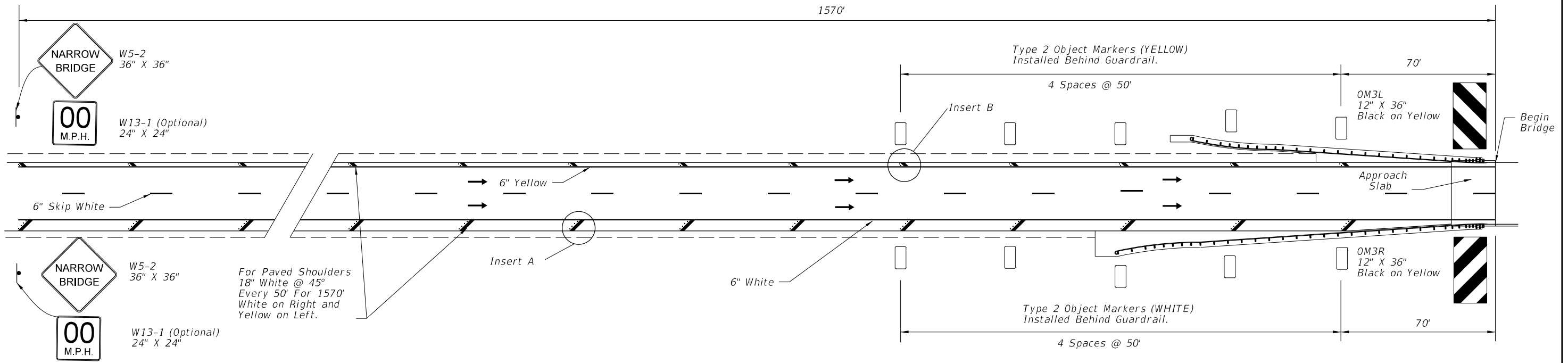
Notes:

1. Signs and sign structures shall be erected in accordance with the details shown on Index 700-020.
2. Sign FTP-12-06 shall be located on the Welcome Center grounds in proximity to the building and as far from the Main Line Roadway as possible (2 signs back to back).
3. All legend to be Series E.
4. One sign FTP-15A-06 or 15B-06 should be used depending on speed, roadside development & geometric conditions.

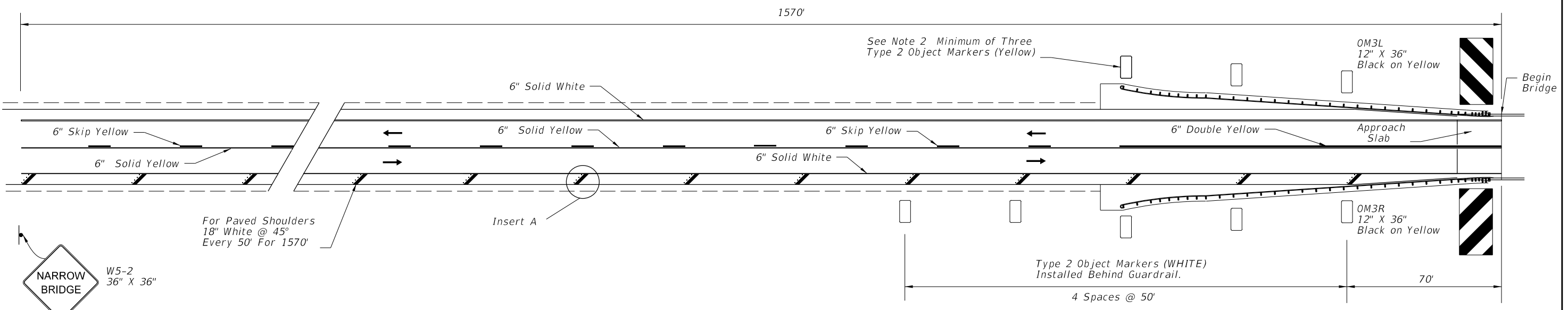
FOR PRIMARY HIGHWAYS

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LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	WELCOME CENTER SIGNING	INDEX 700-105	SHEET 2 of 2
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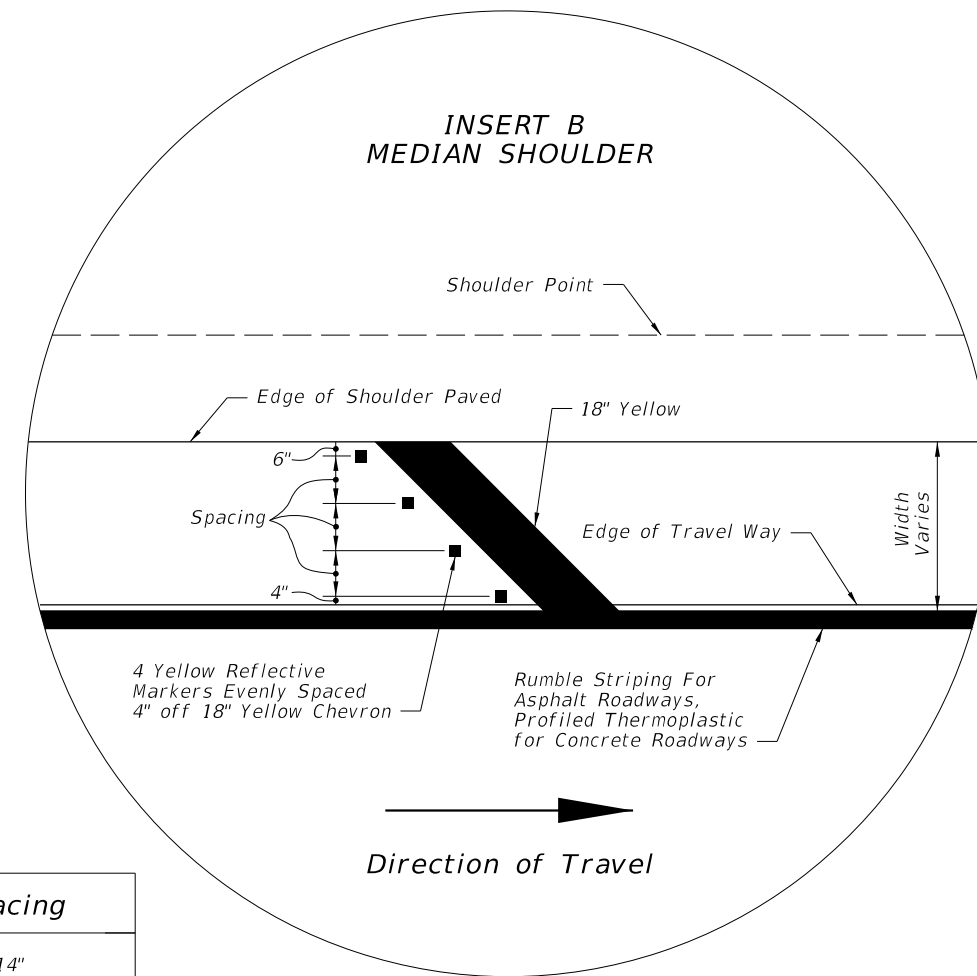
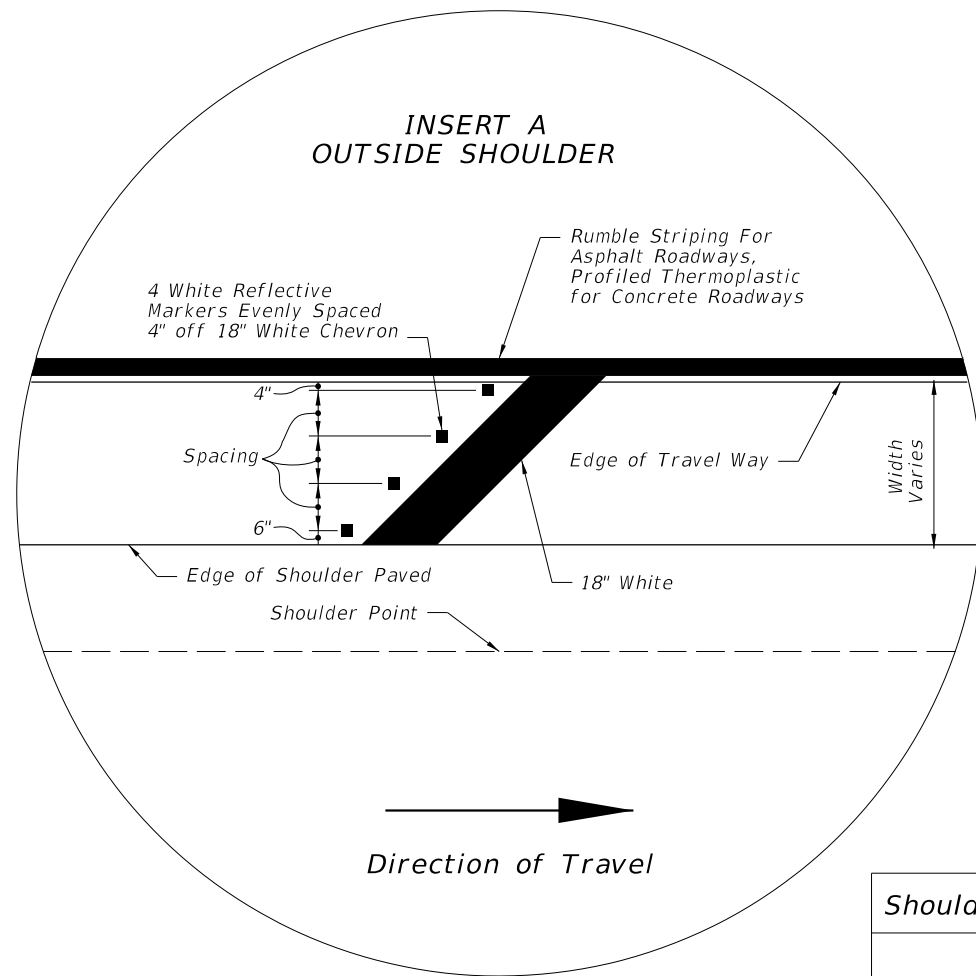
One-Way Traffic



2-Way Traffic

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LAST REVISION 11/01/17	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	RURAL NARROW BRIDGE TREATMENT	INDEX 700-106	SHEET 1 of 2
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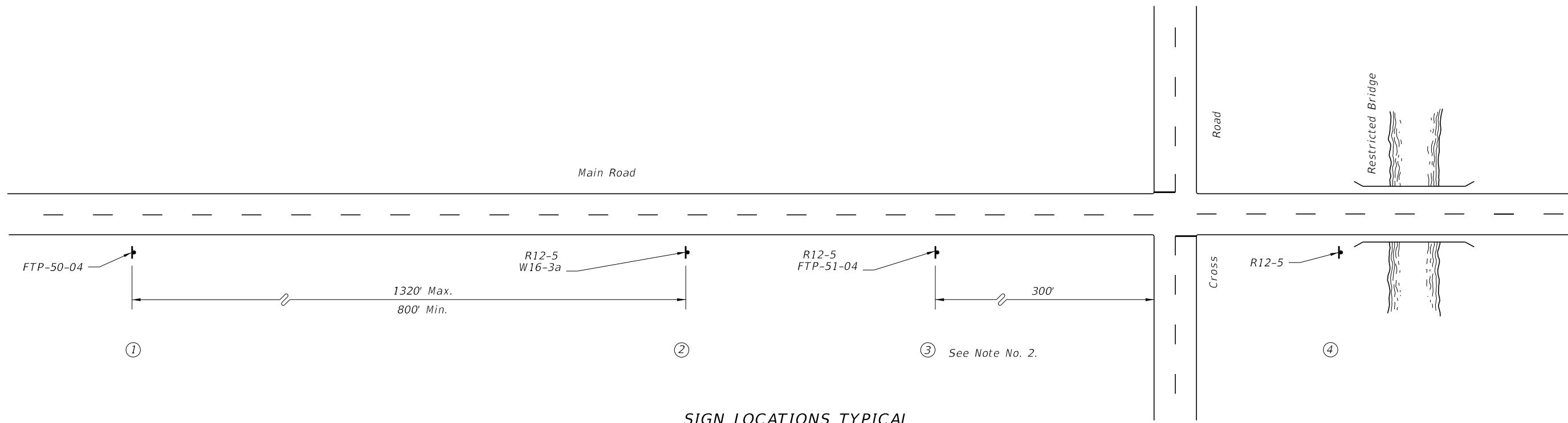
Shoulder Width	No. of RPM's	Spacing
2'	2	14"
3'	3	13"
4'	3	19"
5'	4	16.67"

**NOTES:**

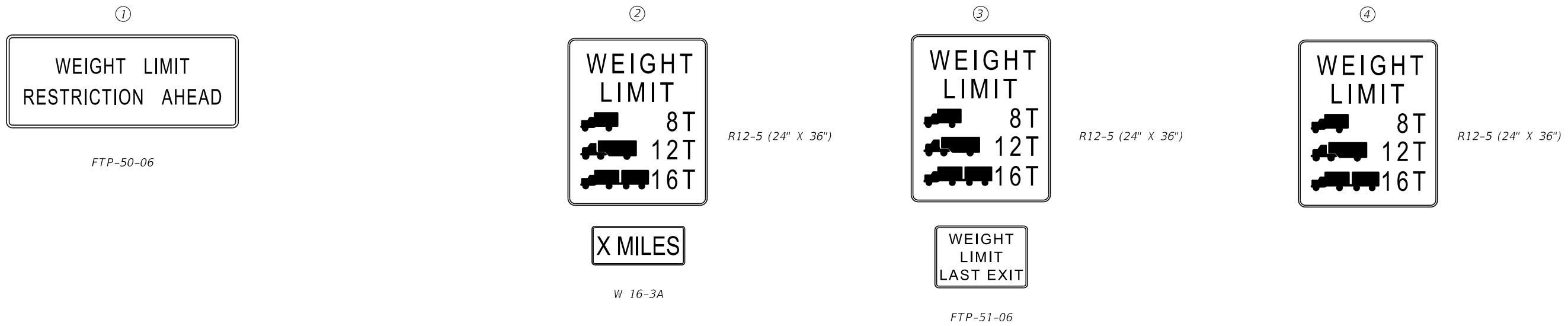
1. Roadways with Two-Way Traffic:  
No passing zone should be extended 1570' in advance of narrow bridge.
2. If the bridge or the approach is on a curve, delineators shall be installed for a distance of 1570' in advance of narrow bridge on the outside portion of the roadway. Spacing shall be 100' between delineators. Delineators are to be placed not less than 2' or not more than 8' outside the outer edge of pavement.
3. Object markers and delineators on both sides of roadway shall face traffic approaching bridge
4. The OM-3R & OM-3L object markers shall be installed 4' above the roadway edge. The panels may be post mounted at the bridges.

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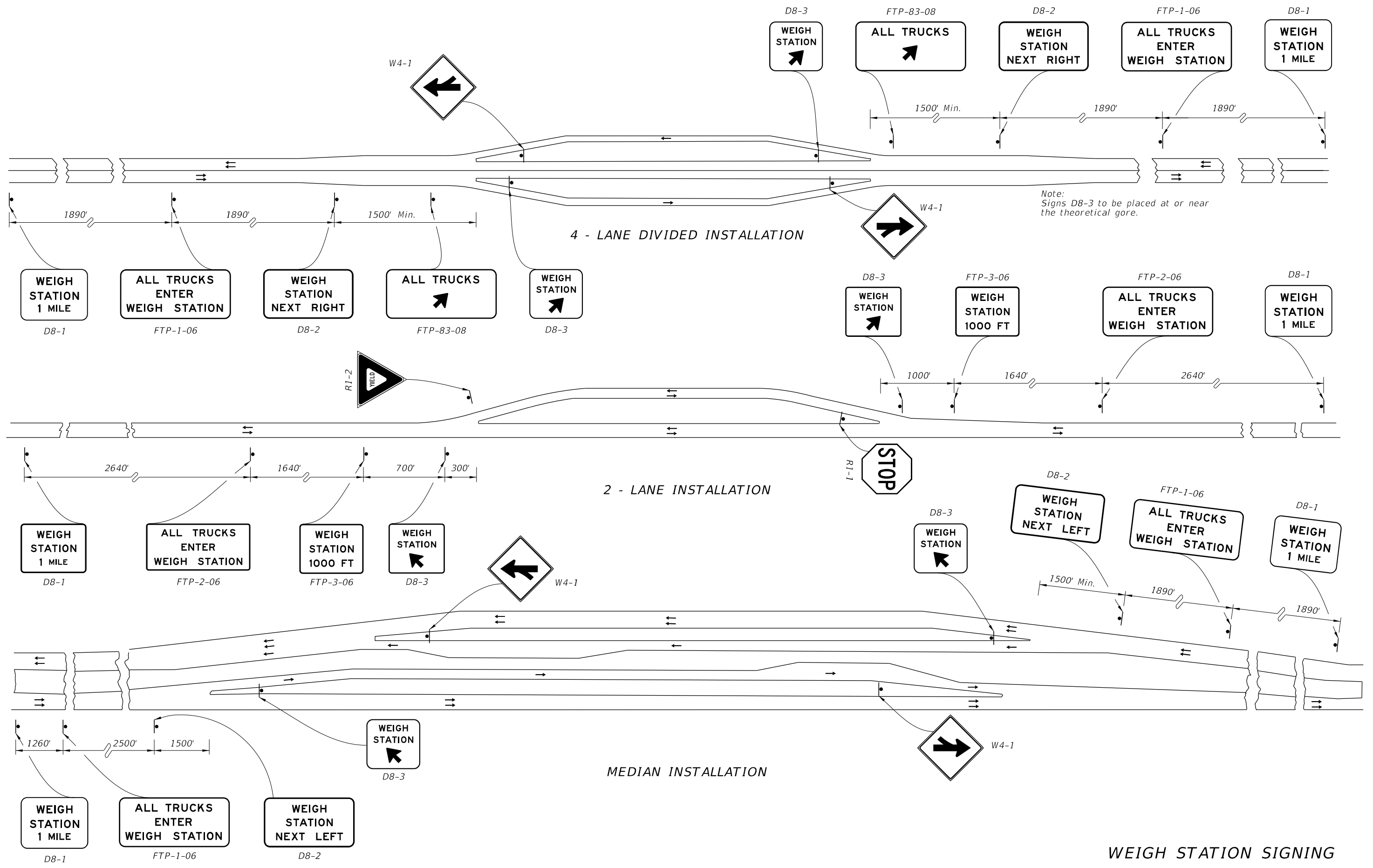
SIGN LOCATIONS TYPICAL



1. See Standard Highway Signs for sign R12-5 and W16-3 details.
2. Location of Sign No. 3 may require some field adjustment.
3. The Cross Road is the last detour to route around the restricted bridge.
4. Location of Sign No. 2 should be established from the Cross Road the following approximate distances; Interstate-1 Mile Non- Interstate-1/2 Mile.
5. See Index 700-102 for sign details.

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LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 <b>FY 2018-19</b> <b>STANDARD PLANS</b>	<b>BRIDGE WEIGHT RESTRICTIONS</b>	INDEX <b>700-107</b>	SHEET <b>1 of 1</b>
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**WEIGH STATION SIGNING**

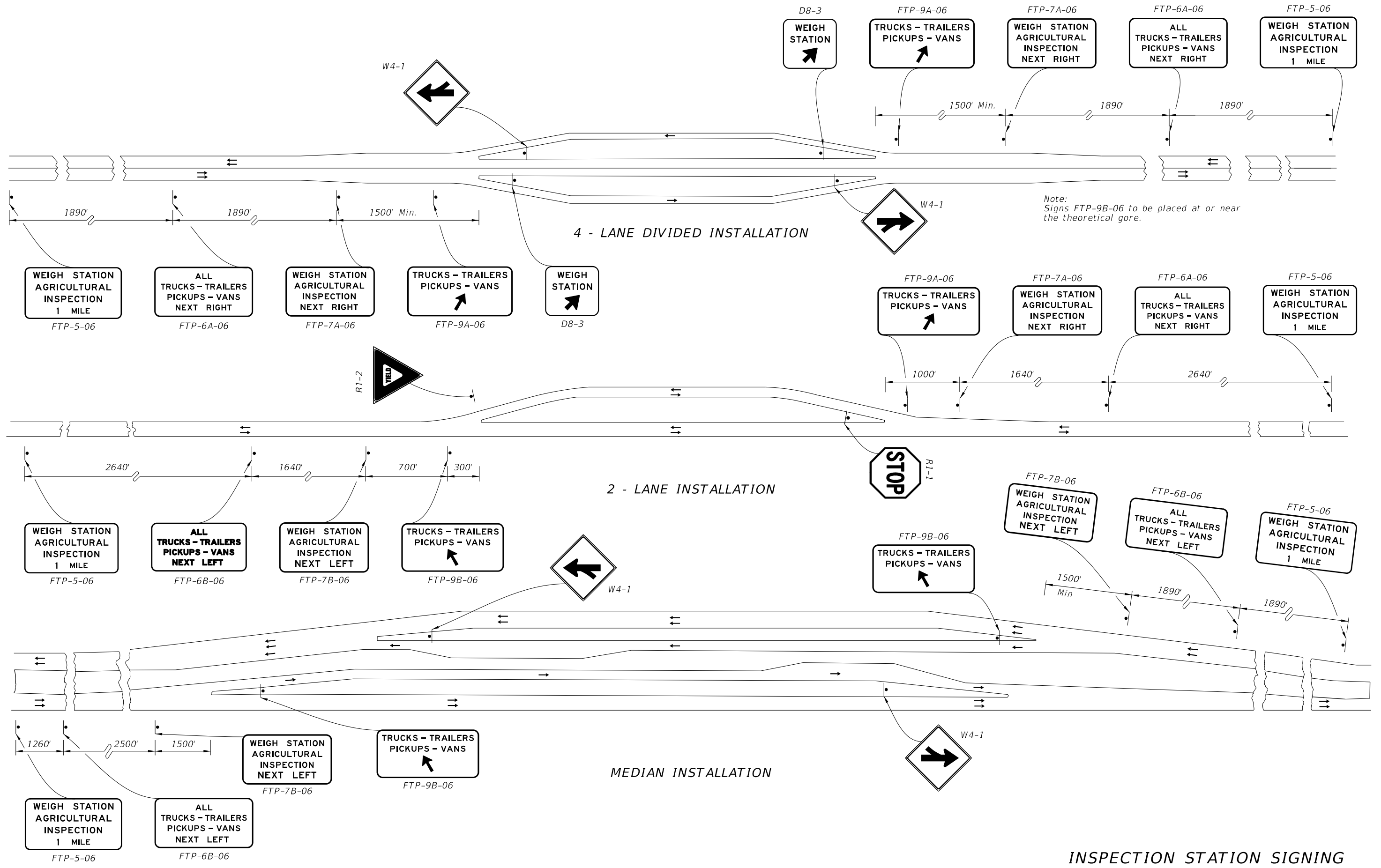
LAST REVISION 11/01/17	DESCRIPTION:
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**FY 2018-19  
STANDARD PLANS**

**TYPICAL SIGNING FOR TRUCK WEIGH AND INSPECTION STATIONS**

INDEX 700-108	SHEET 1 of 2
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**INSPECTION STATION SIGNING**

LAST REVISION 11/01/17	DESCRIPTION:
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**FDOT** FY 2018-19 STANDARD PLANS

**TYPICAL SIGNING FOR TRUCK WEIGH AND INSPECTION STATIONS**

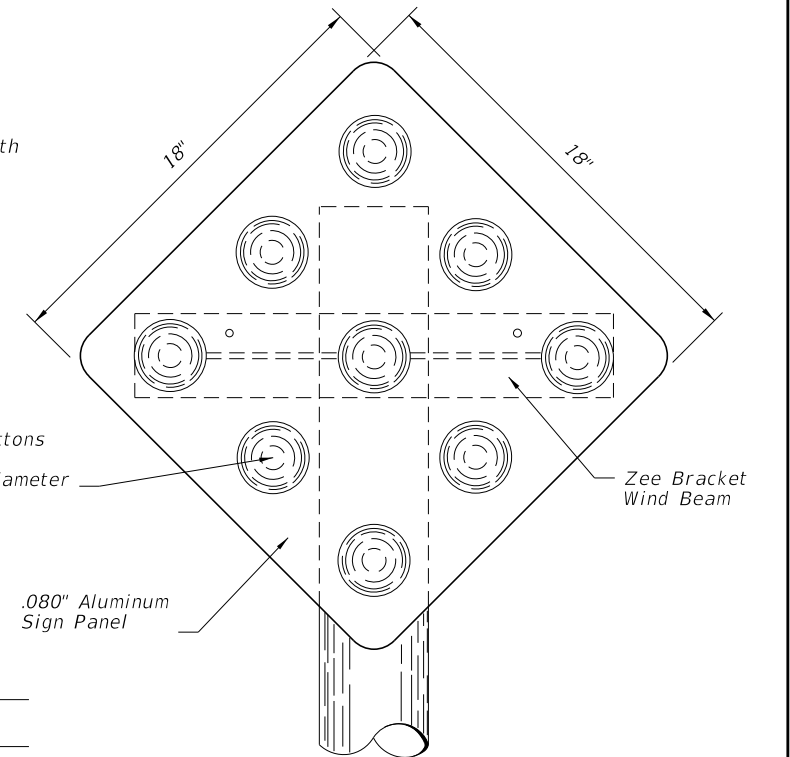
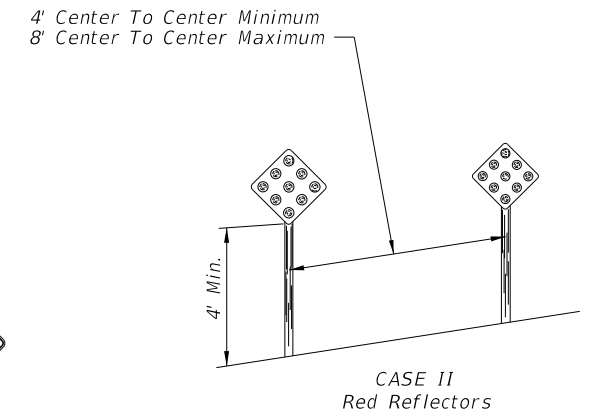
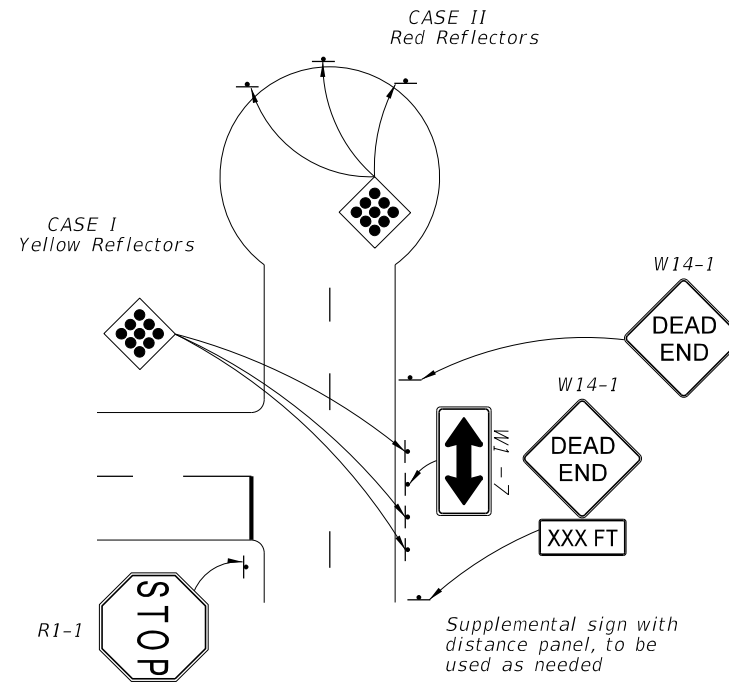
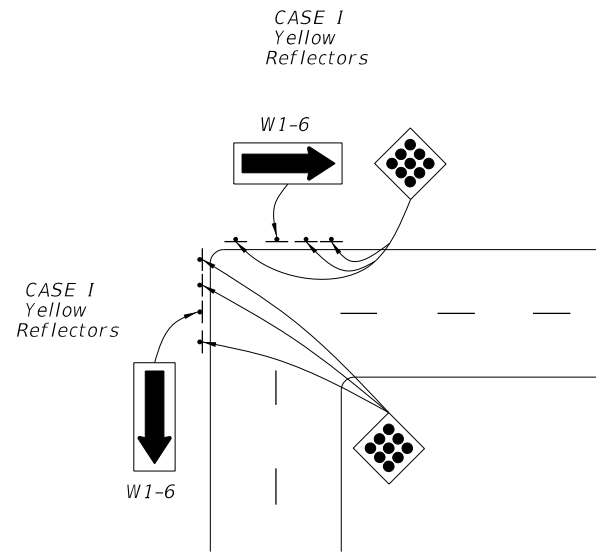
INDEX 700-108	SHEET 2 of 2
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CASE I Type 1 Object Markers shall consist of nine yellow reflectors mounted on a yellow reflective background or consist of a retroreflective panel of the same size.

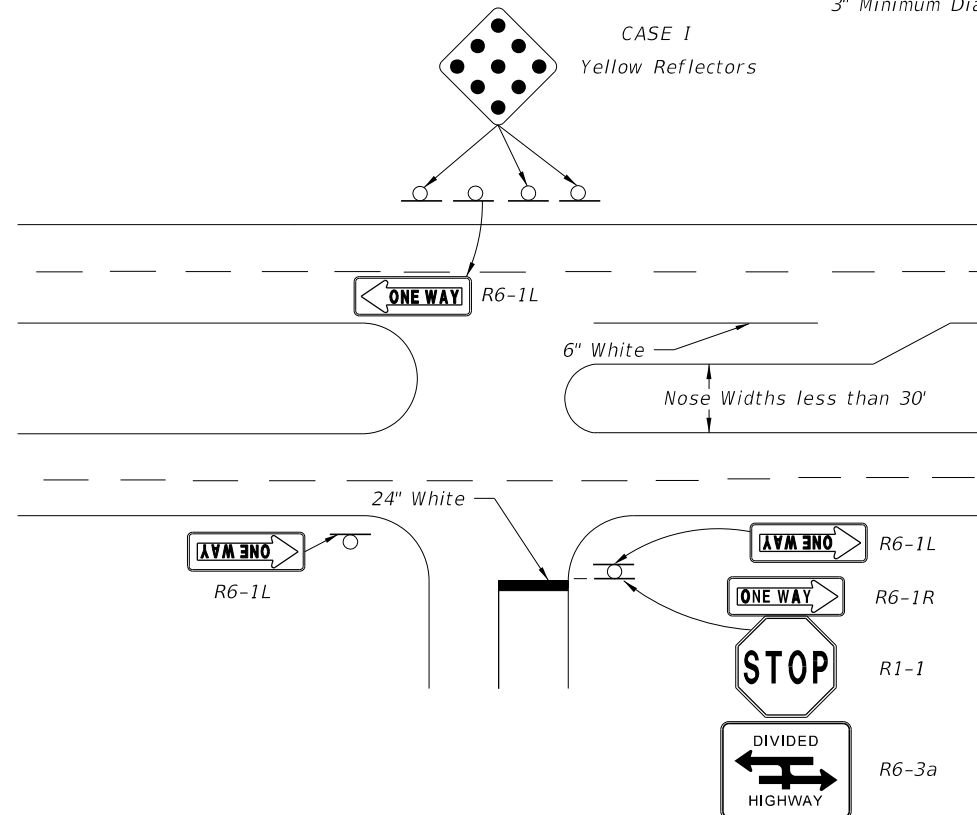
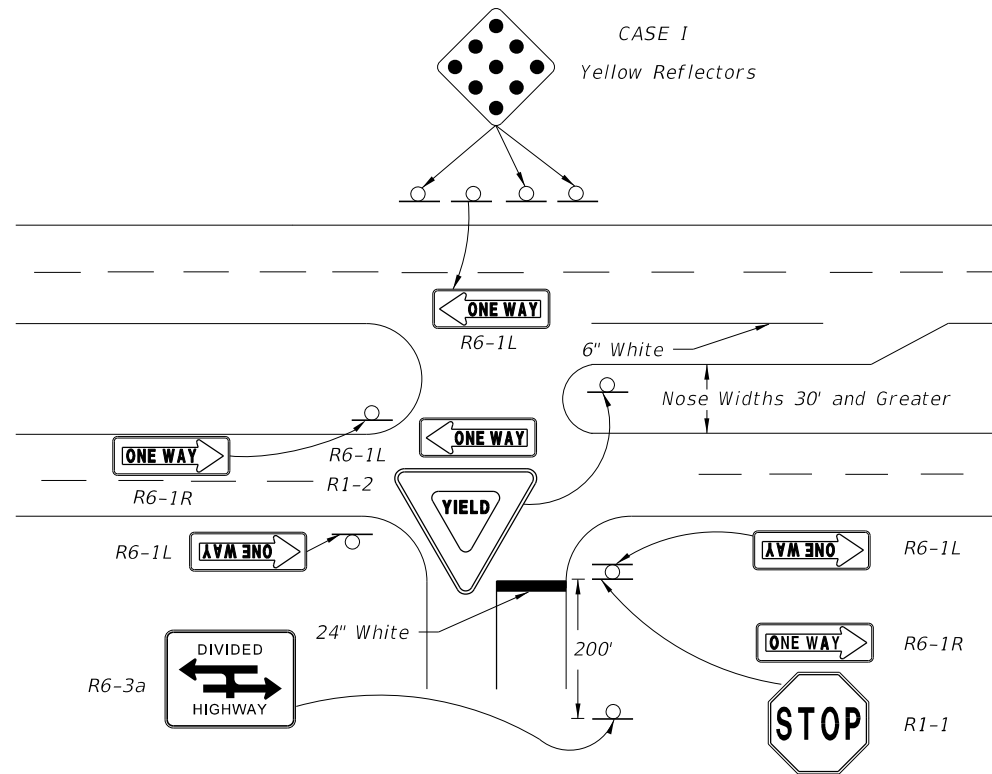
CASE II End of Road Markers shall consist of nine red reflectors mounted on a red reflective background or consist of a retroreflective panel of the same size.

NOTES:

1. This index applicable to residential and minor streets only. Major streets to be evaluated on a case by case basis.
2. "T"-intersection-Two-Way arrows and reflectors are optional. The need should be based on a review of each location.
3. For additional details on aluminum round post, sign panel material and bolts, nuts and washers see Index 700-010.
4. Case I Installation - The arrow panels and object markers shall be located approximately 20', but not less than 12' from the edge of the travel lane.
5. Dead end sign shall be posted a sufficient advance distance to permit the vehicle operator to avoid the dead end by turning off, if possible, at the nearest intersecting street.
6. For pavement marking see Index 711-001.
7. No guardrail is required unless special field conditions require its use.

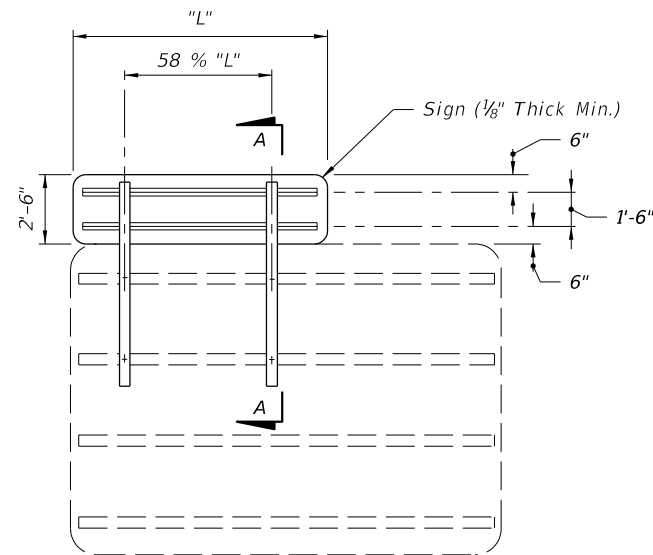


Object markers shall be installed on 2" Ø x 1/8" Aluminum Round Post.  
 3/8" Ø Aluminum Button Head Bolt with Nut and Lockwasher or 1/2" Ø Stainless Steel Hex Head Bolt with Flat Washer under Head and Lockwasher under Nut. Post foundation shall be installed in accordance with Index 700-010.



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LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	TRAFFIC CONTROLS FOR STREET TERMINATIONS	INDEX 700-109	SHEET 1 of 1
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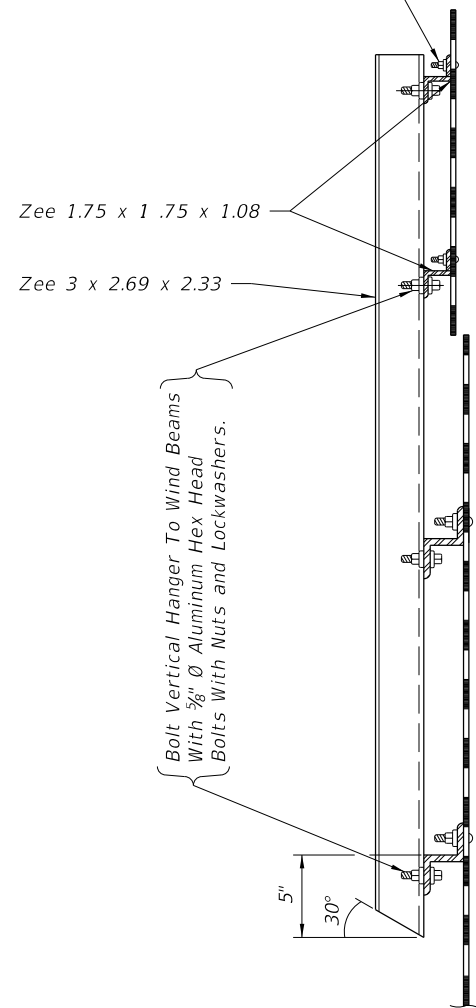


NOTE: Exit numbering panel shall be located to the right side for right exit and to the left for left exit.

Mounting of Exit Numbering Panels To Highway Signs

ELEVATION

Bolt Sign to Zee Using 1/4" Ø Aluminum Flat Head Bolts, Nuts and Lock Washers (Typ.) 12" Max Spacing



Zee 1.75 x 1.75 x 1.08

Zee 3 x 2.69 x 2.33

Bolt Vertical Hanger To Wind Beams With 5/8" Ø Aluminum Hex Head Bolts With Nuts and Lockwashers.

5" 30°

SECTION AA

GENERAL NOTES

MATERIALS:

All aluminum materials shall meet the requirements of the Aluminum Association Alloy 6061-T6 and also the following ASTM specifications for the following: Sheets and plates B209; extruded shapes B221 and standard structural shapes B308.

ALUMINUM BOLTS, NUTS & LOCK WASHERS:

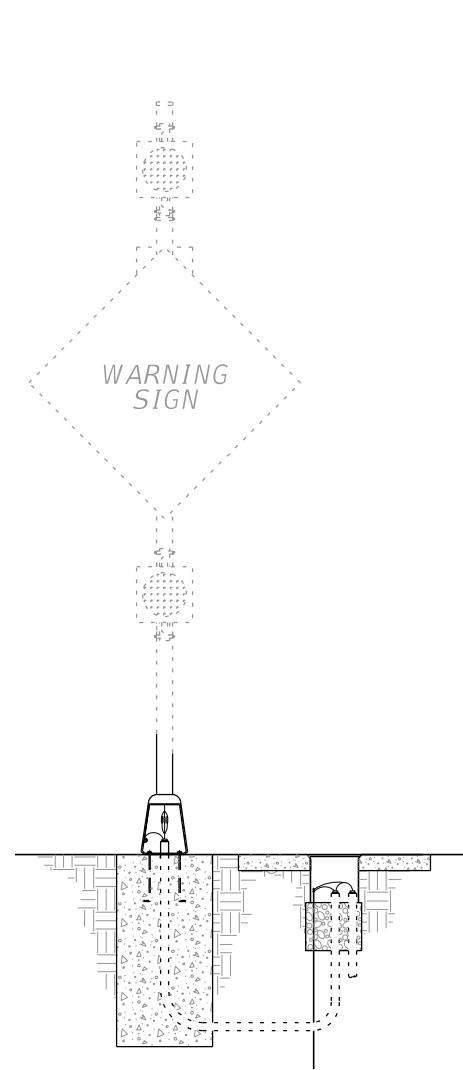
Aluminum bolts shall meet the requirements of the Aluminum Association Alloy 2024-T4 (ASTM F468). The bolts shall have an anodic coating of at least .0002" thick and be chromate sealed. Lockwashers shall meet the requirement of Aluminum Association Alloy 7075-T6 (ASTM B221). Nuts shall meet the requirement of Aluminum Association Alloy 6262-T9 (ASTM F467) or 6061-T6.

SIGN FACE:

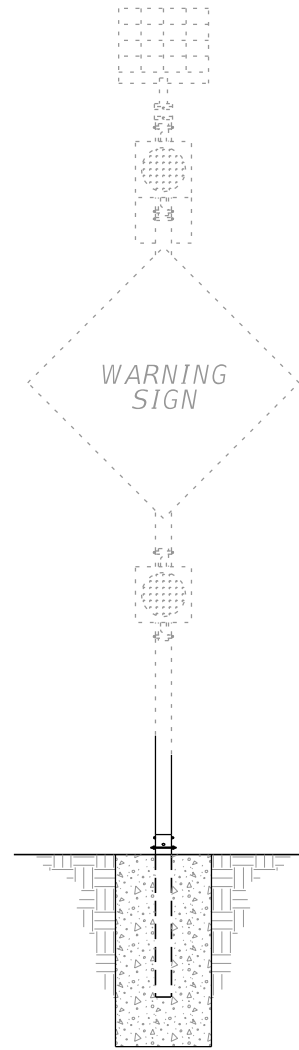
All sign face corners shall be rounded. See sign layout sheet for dimension "L" and sign face details. For mounting details refer to Index 700-030.

10/27/2017 10:20:25 AM

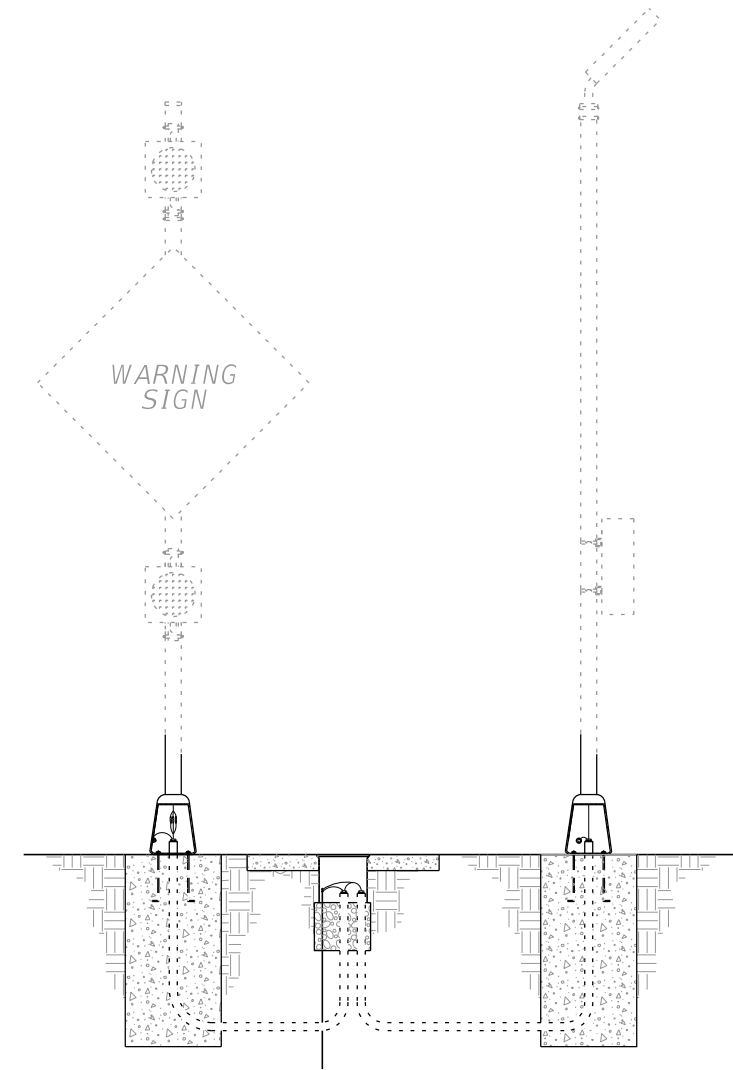
LAST REVISION 11/01/17	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	MOUNTING EXIT NUMBER PANELS TO HIGHWAY SIGNS	INDEX 700-110	SHEET 1 of 1
---------------------------	--------------	--	---	------------------	-----------------



==== CONVENTIONAL POWERED BEACON ====  
(With Transformer Base & Pull Box)



==== SOLAR POWERED BEACON ====  
(With Slip Base)




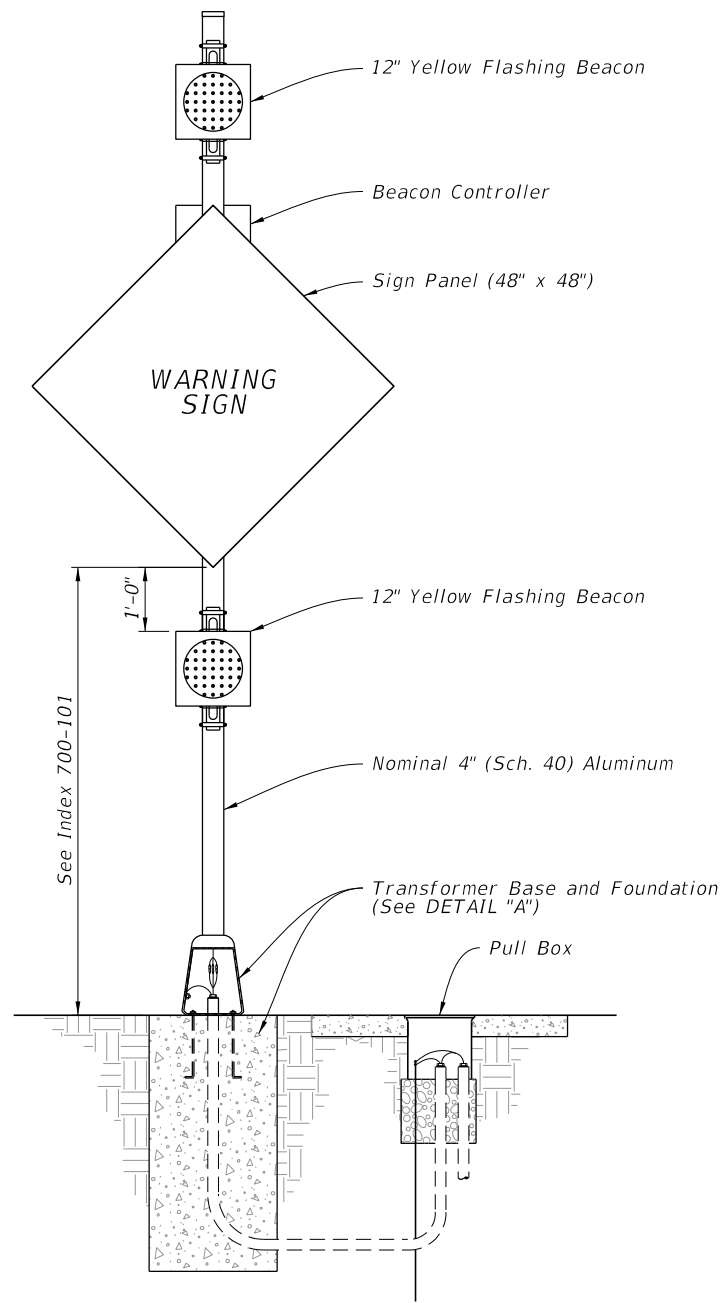
==== SOLAR POWERED BEACON WITH AUXILIARY POLE ====  
(With Transformer Base & Pull Box)

**GENERAL NOTES:**

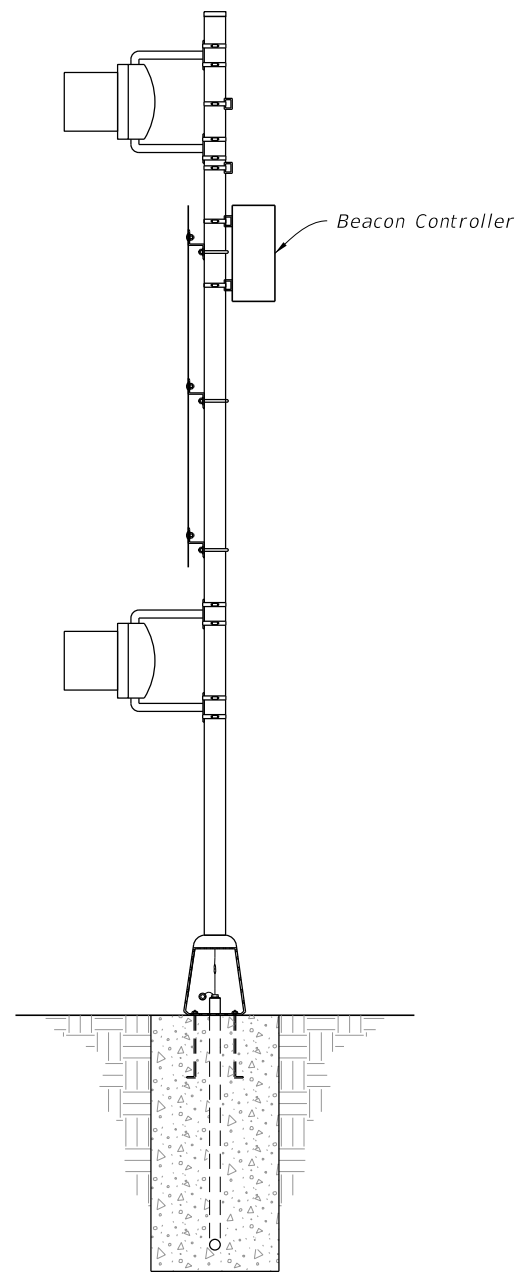
1. Use aluminum materials that meets the requirements of Aluminum Association Alloy 6061-T6 (ASTM B209, B221, B308 or B429), except as noted in the Plans.
2. Install sign panel, wind beam and columns in accordance with Index 700-010 and Specifications 700.
3. Install sign column so that the height and offset are in accordance with Index 700-101.
4. When aluminum column (post) are installed with a frangible transformer bases, engage all threads on the transformer base and post unless the aluminum post is fully seated into base.
5. Meet the requirements of Specifications 646 for aluminum poles and transformer bases.
6. Install a concrete slab around all flashing beacon assemblies on slopes 6:1 or greater. The minimum slab dimension is 4'-0" by 5'-0".
7. Install a concrete slab around all pull boxes. The minimum slab dimension is 4'-0" by 4'-0". In urban areas where space is limited slab dimensions may be adjusted as shown in the plans.
8. For beacon assemblies connected to conventional power, provide single pole non-fused watertight breakaway electrical connectors in the frangible transformer base.
9. Install the connection of controller cabinet and solar panel to the column in accordance with manufacturer's recommendations.
10. When wire entry holes are drilled in the sign column, use a bushing or rubber grommet to protect conductors.
11. Orient solar panel to face South for optimal exposure to sunlight.

2/14/2020 9:35:43 AM

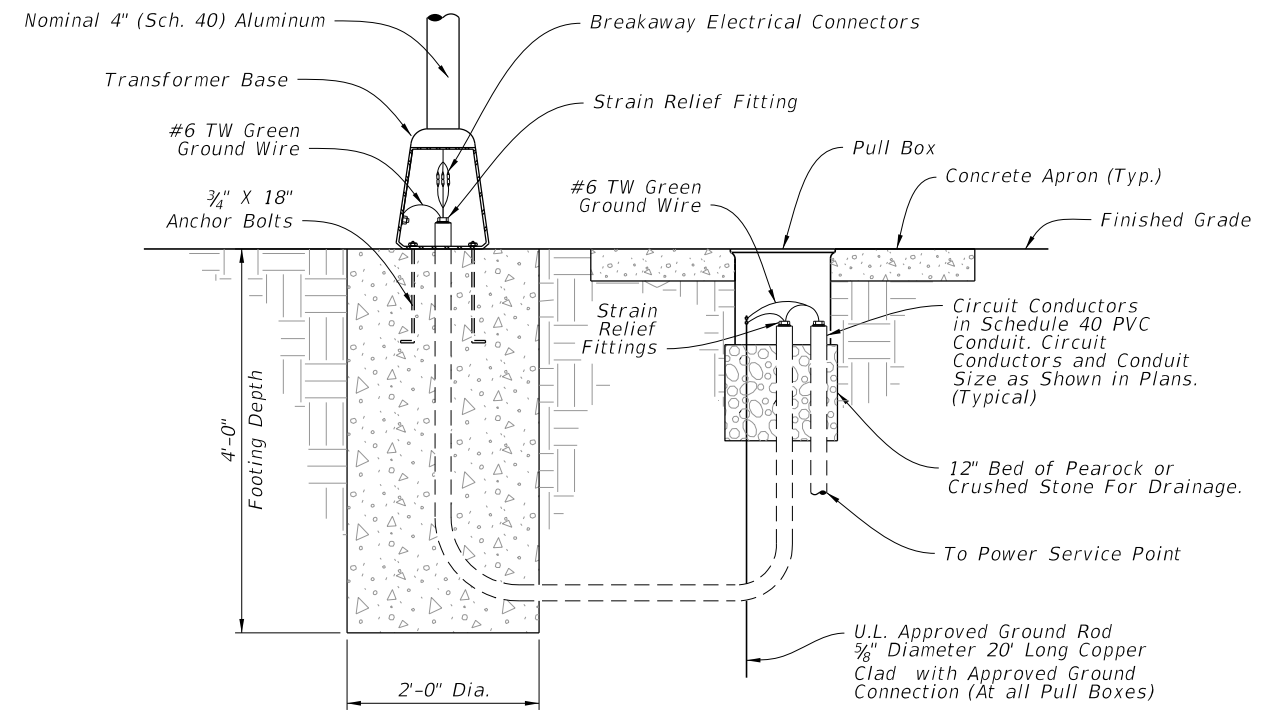
LAST REVISION 07/27/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	<b>ELECTRONIC DISPLAY SIGN - ROADSIDE FLASHING BEACONS</b>	INDEX 700-120	SHEET 1 of 9
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FRONT VIEW



SIDE VIEW



POLE WIRING AND FOOTING DETAIL

DETAIL "A"

2/14/2020 9:35:44 AM

LAST REVISION	07/27/17	REVISION	DESCRIPTION:
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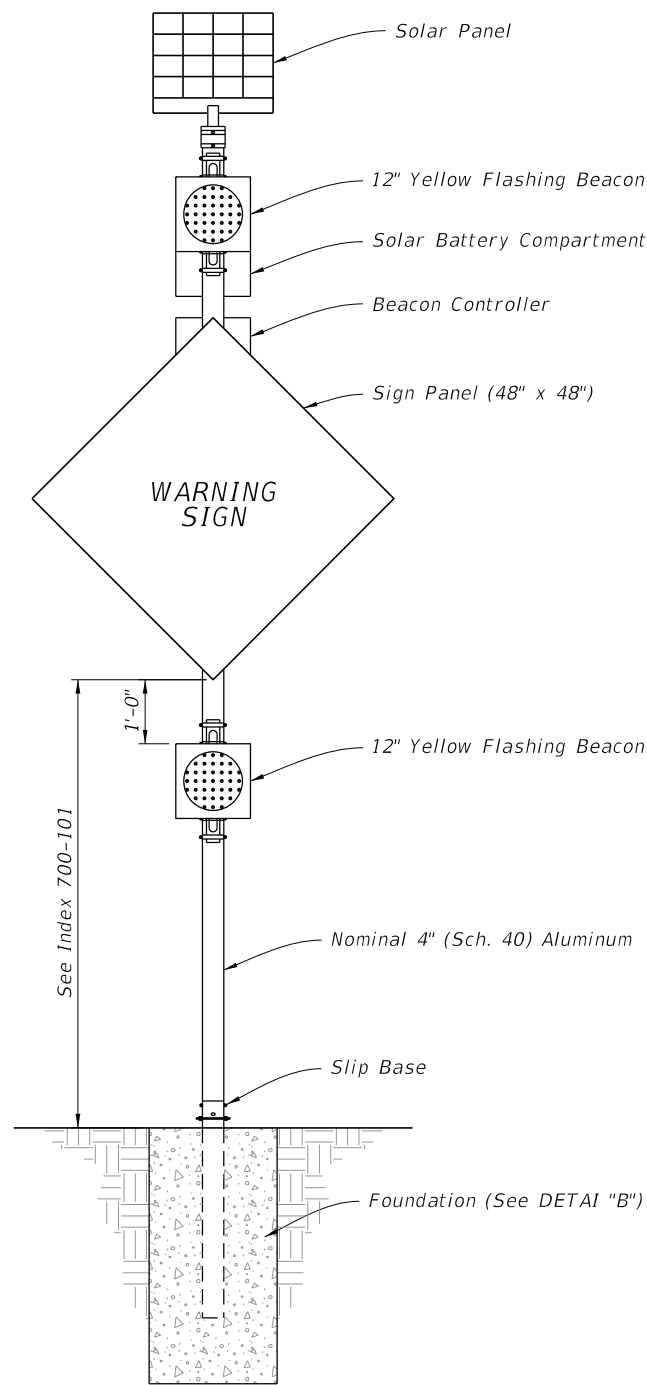
FY 2018-19  
STANDARD PLANS

ELECTRONIC DISPLAY SIGN -  
ROADSIDE FLASHING BEACONS

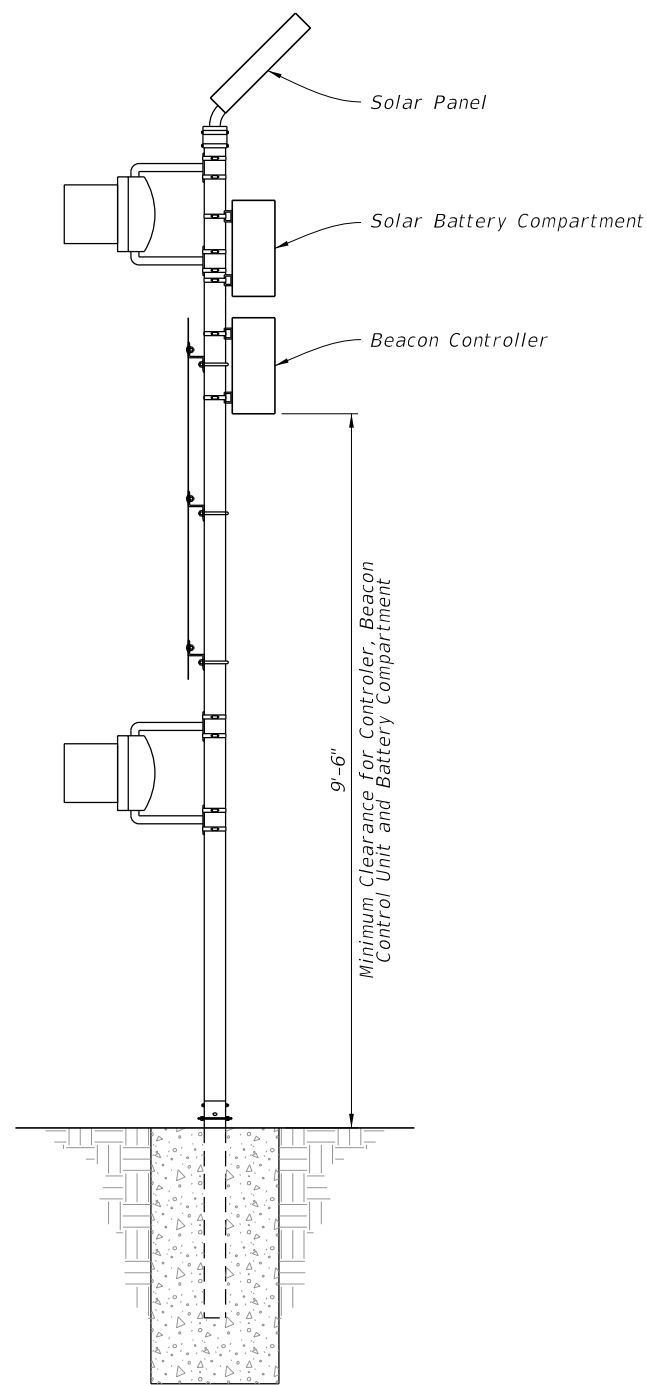
INDEX  
700-120

SHEET  
2 of 9

CONVENTIONAL POWERED WARNING SIGN DETAILS



FRONT VIEW

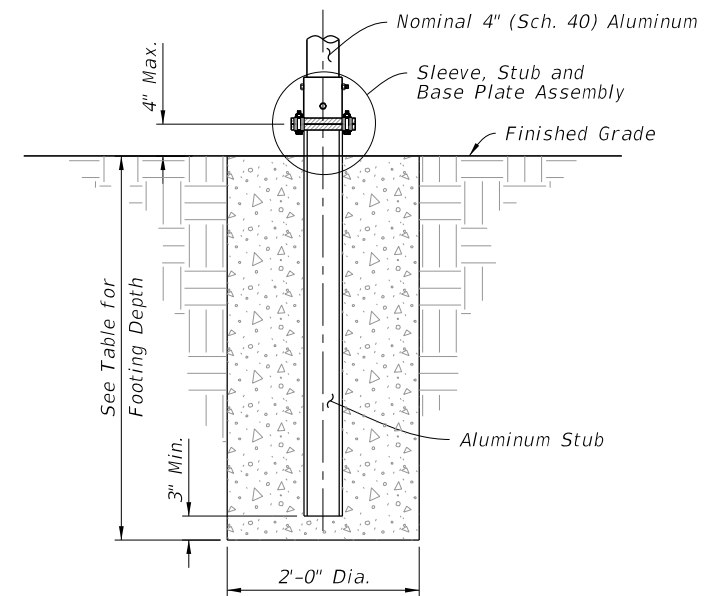


SIDE VIEW

TABLE 1		
STANDARD WARNING SIGN COLUMN SIZE		
Sign Height	Column Size	Footing Depth
7'	4.5"	4'
8.5'	5"	4.5'

**NOTES:**

1. Install the sign column slip base in accordance with Index 700-010.
2. Use beacon and beacon controllers that are listed on the Approved Products List (APL).
3. Details show a typical warning sign with two flashing beacon heads. When only one beacon is required, install upper beacon.



SLIP BASE AND FOOTING DETAIL

DETAIL "B"

2/14/2020 9:35:45 AM

LAST REVISION	REVISION	DESCRIPTION:
07/27/17		



FY 2018-19  
STANDARD PLANS

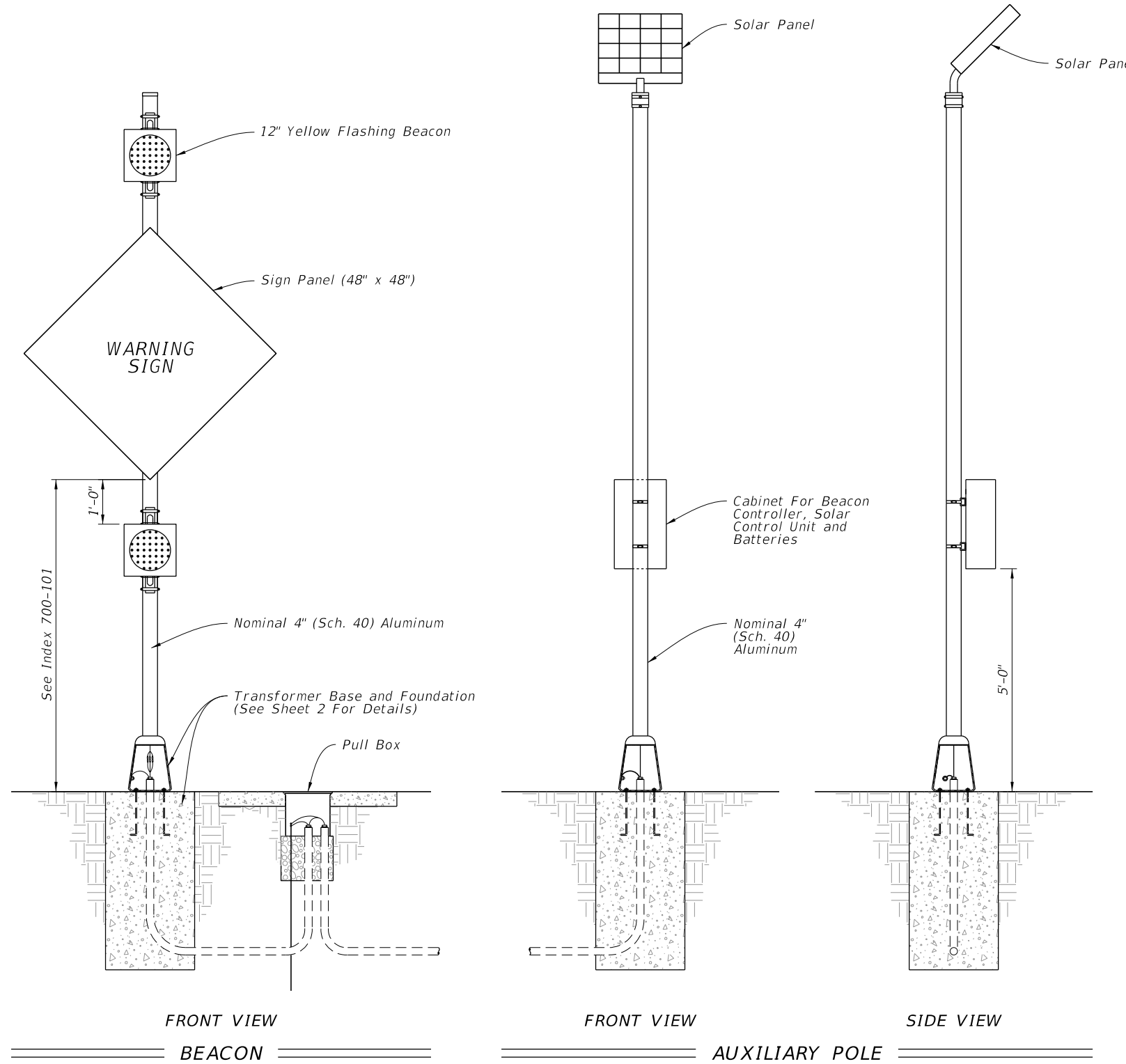
ELECTRONIC DISPLAY SIGN -  
ROADSIDE FLASHING BEACONS

INDEX  
700-120

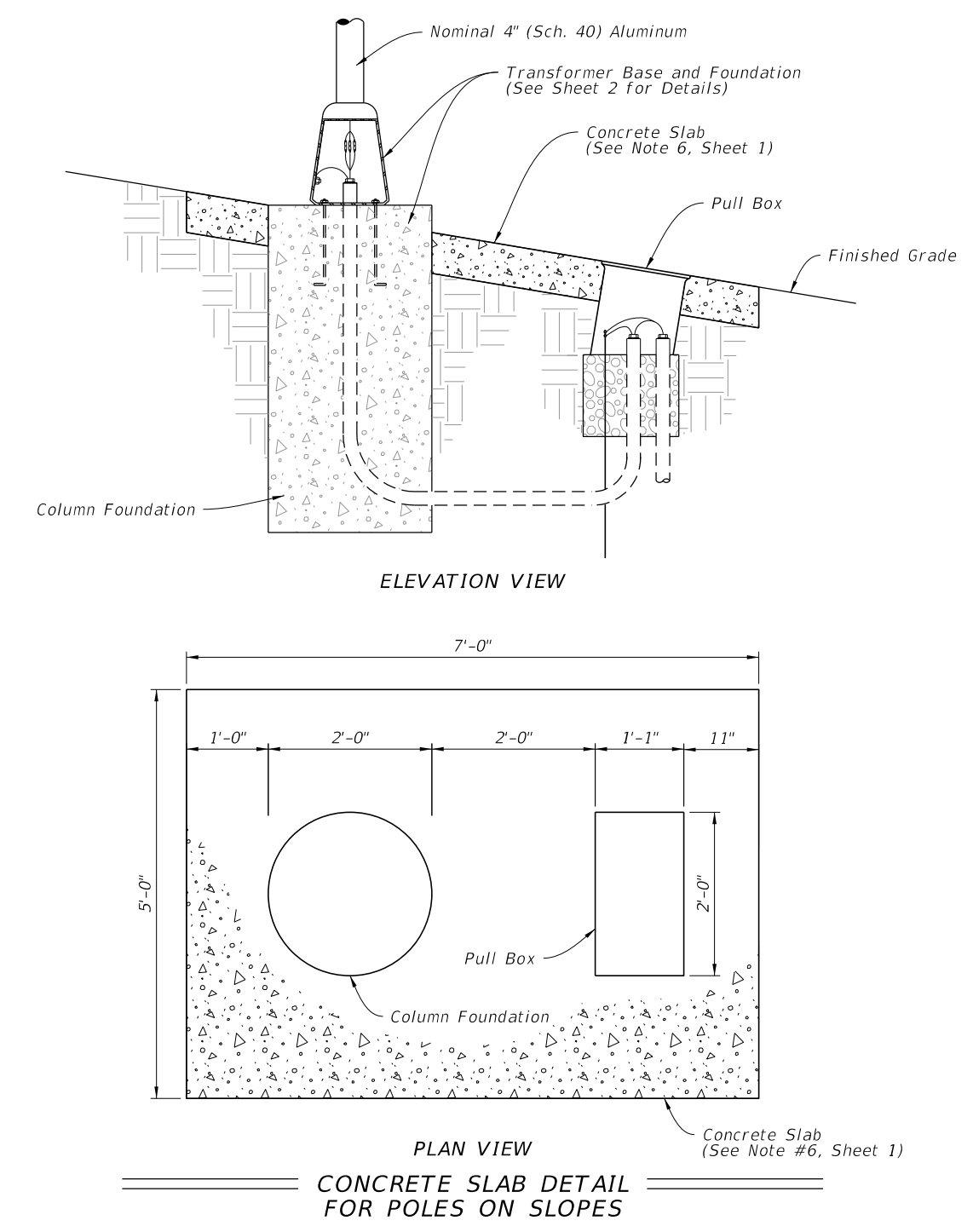
SHEET  
3 of 9

SOLAR POWERED WARNING SIGN DETAILS






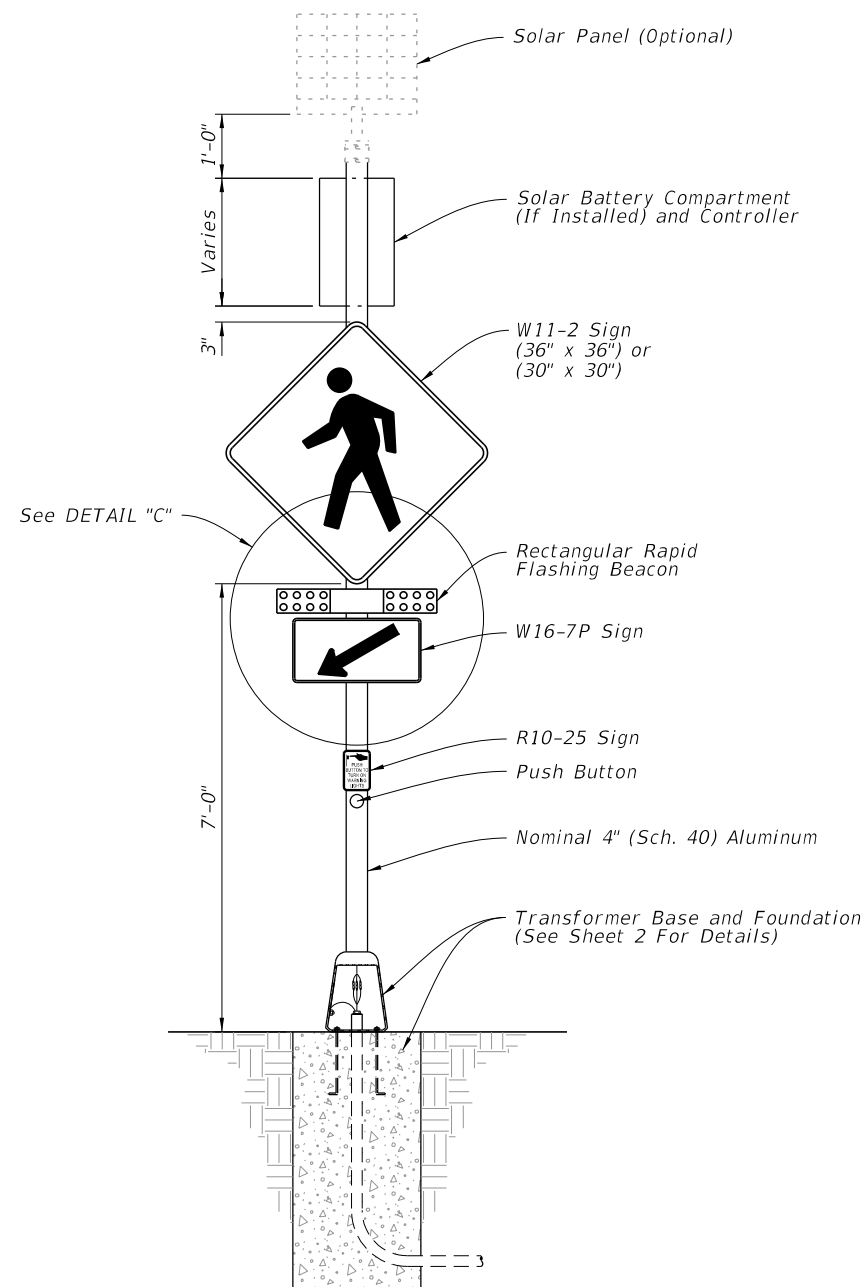
- NOTES:**
1. Install a separate pole for mounting the solar panel, controller and batteries for all flashing beacon assemblies with solar panels, controllers and batteries weighing more than 170 lbs.
  2. Install the auxiliary pole as close to the right of way as possible.
  3. Install the auxiliary pole so that the height is the same as the column for the beacon assembly.
  4. Payment for the separate pole, foundation, conduit and wiring are included in the cost of the electronic warning sign with flashing beacon.



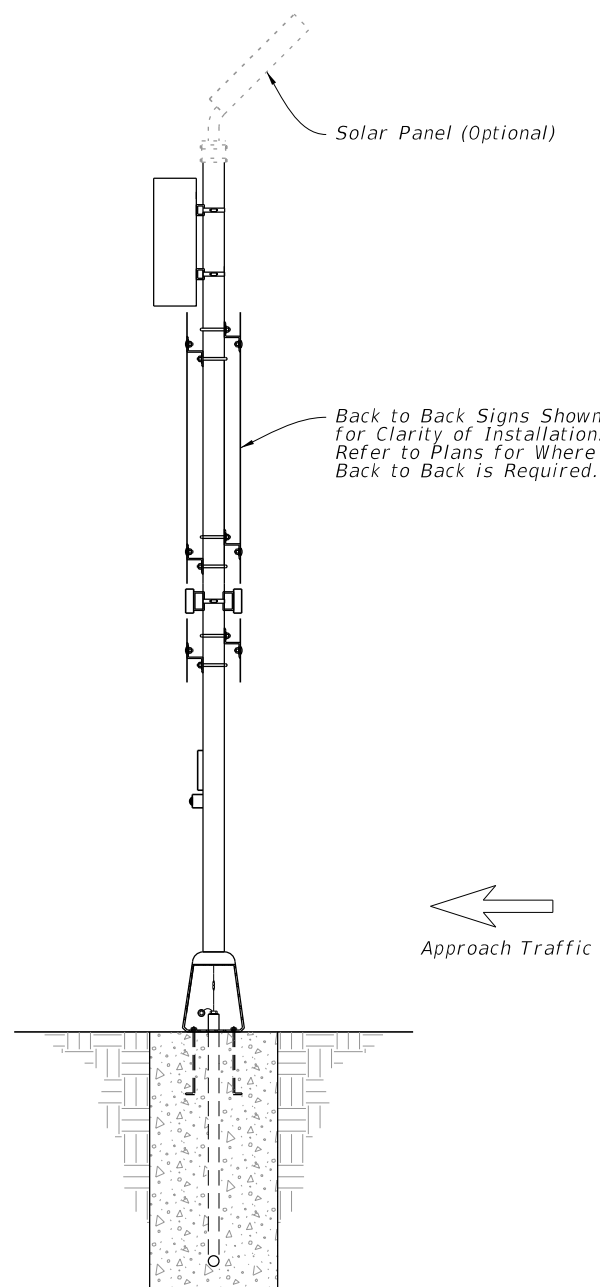
**SOLAR POWERED BEACON WITH AUXILIARY POLE AND CONCRETE SLAB DETAIL**

2/14/2020 9:35:45 AM

LAST REVISION 07/27/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	ELECTRONIC DISPLAY SIGN - ROADSIDE FLASHING BEACONS	INDEX 700-120	SHEET 4 of 9
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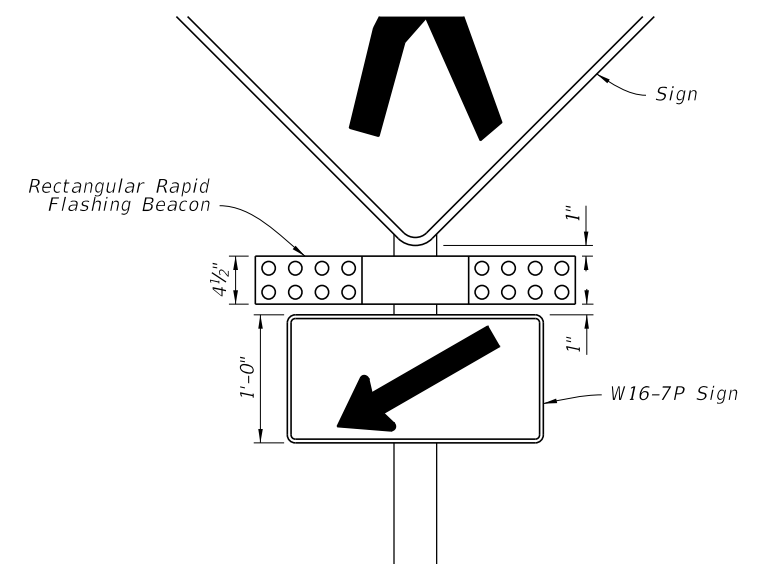
FRONT VIEW



SIDE VIEW

**NOTES:**


1. A transformer base is required for both conventional powered and solar powered applications. (Conventional Power Shown)
2. Use Rectangular Rapid Flashing Beacon (RRFB) equipment and hardware that are listed on the Approved Products List (APL).
3. Install the RRFB in pairs, one on either side of approach traffic.
4. Install controller on the backside of post from approach traffic.
5. Install a 30\"/>

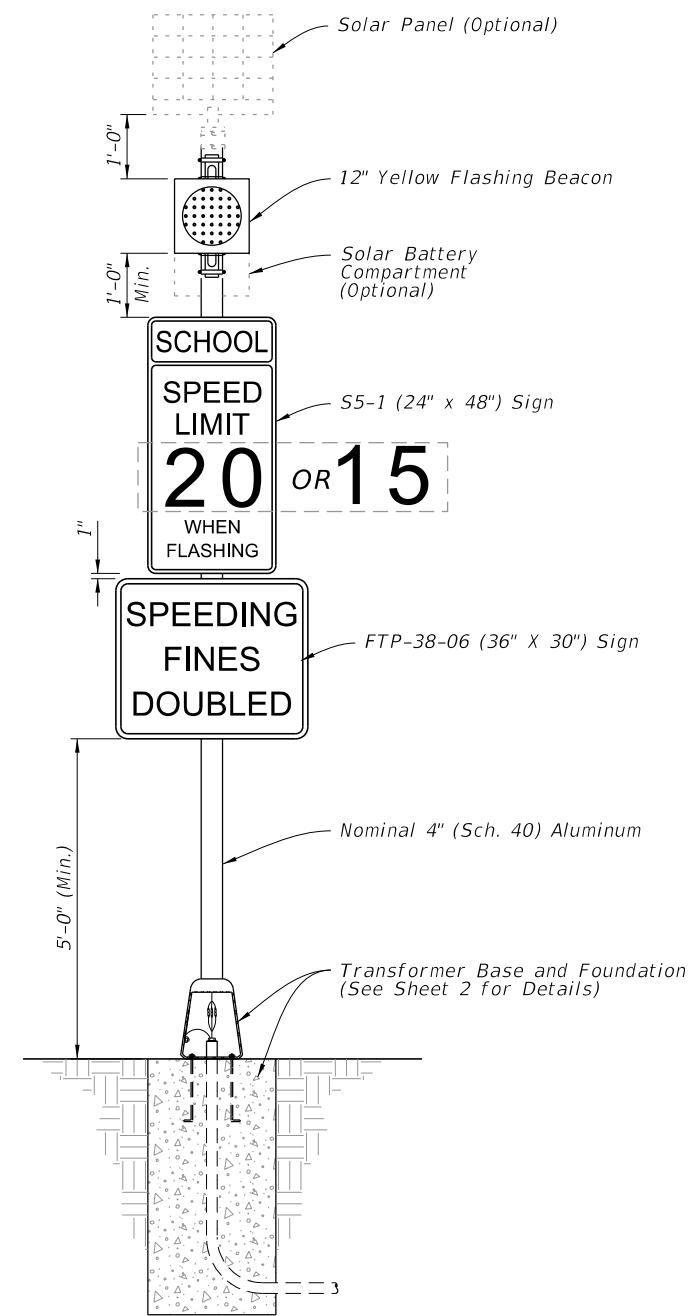


DETAIL "C"

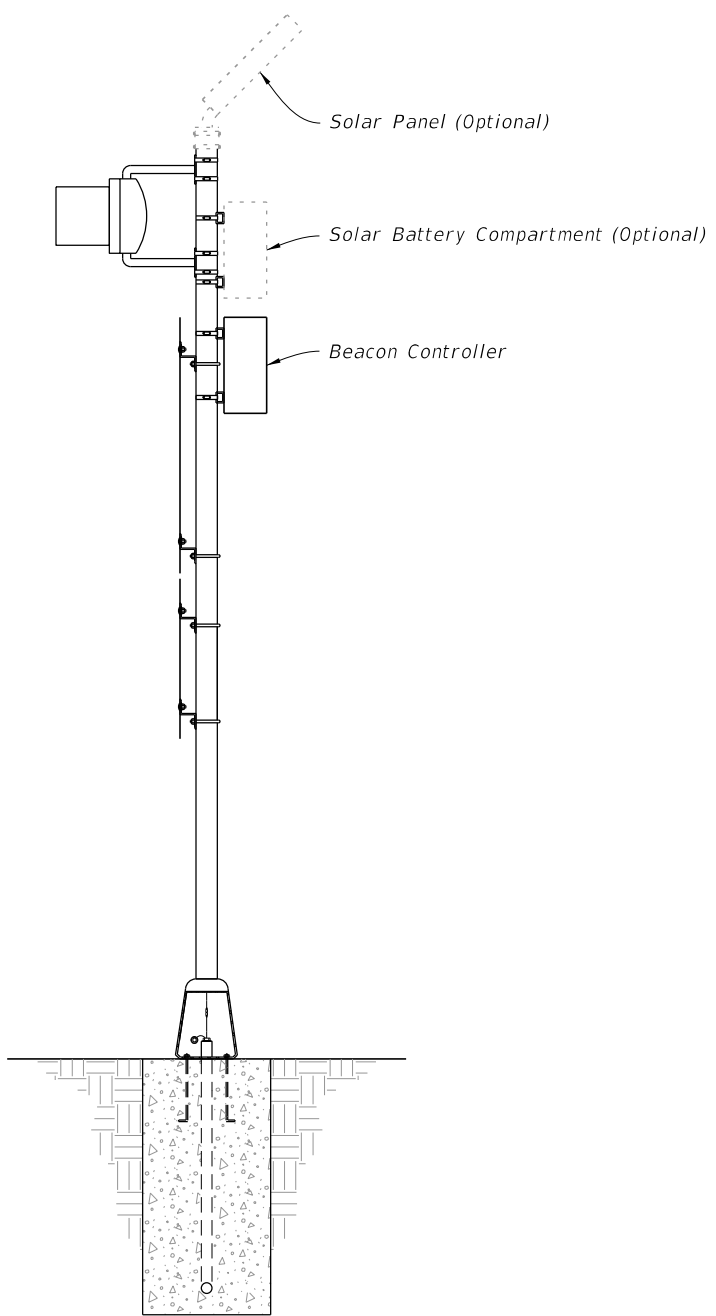
2/14/2020 9:35:46 AM

**RECTANGULAR RAPID FLASHING BEACON (RRFB) DETAILS**

LAST REVISION 07/27/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	ELECTRONIC DISPLAY SIGN - ROADSIDE FLASHING BEACONS	INDEX 700-120	SHEET 5 of 9
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FRONT VIEW



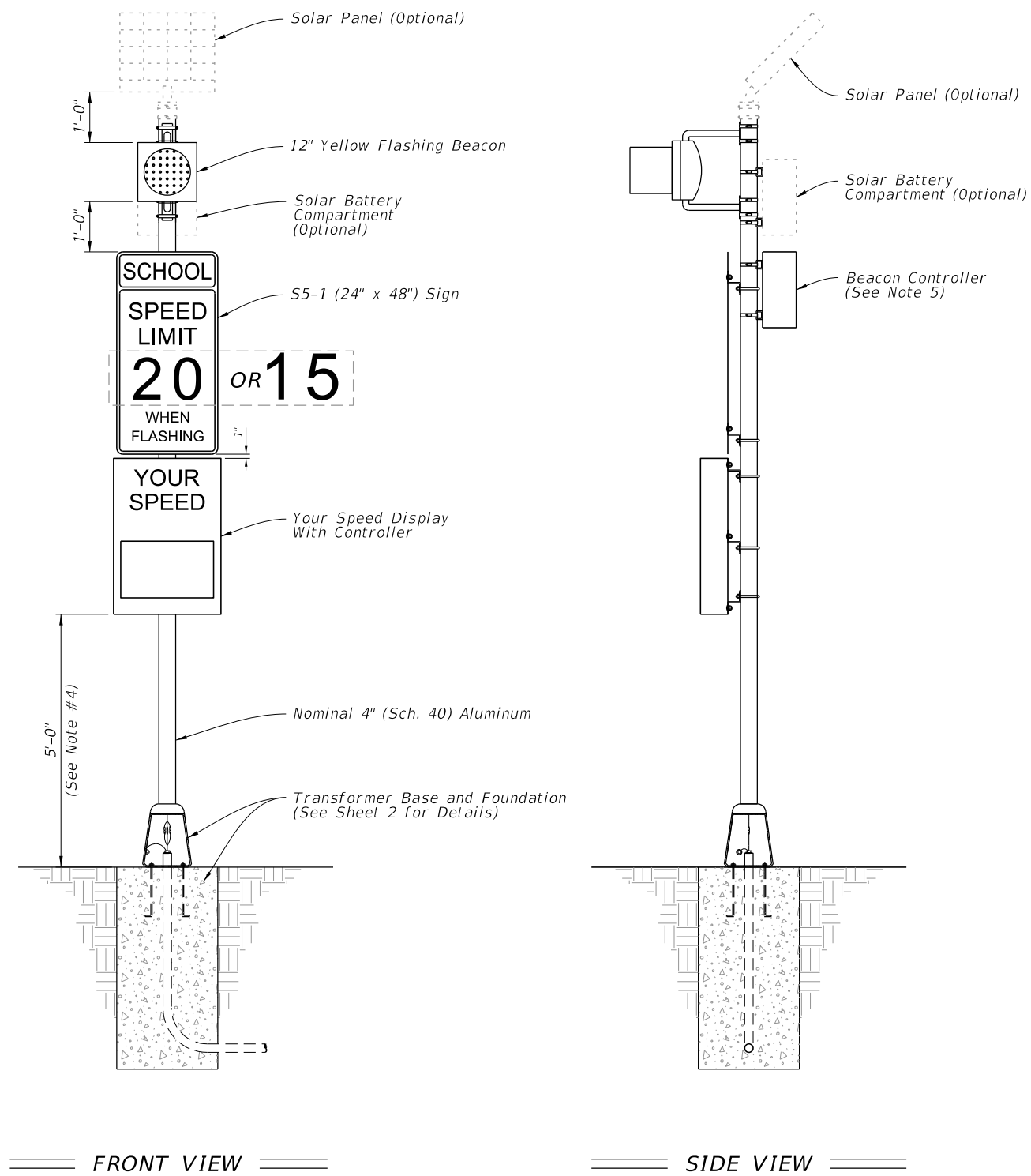
SIDE VIEW

- NOTES:**
1. A transformer base is required for both conventional powered and solar powered applications. (Conventional Power Shown)
  2. Use beacons and beacon controllers that are on the Approved Products List (APL).

2/14/2020 9:35:46 AM

SCHOOL REGULATORY SIGN DETAILS

LAST REVISION 07/27/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	ELECTRONIC DISPLAY SIGN - ROADSIDE FLASHING BEACONS	INDEX 700-120	SHEET 6 of 9
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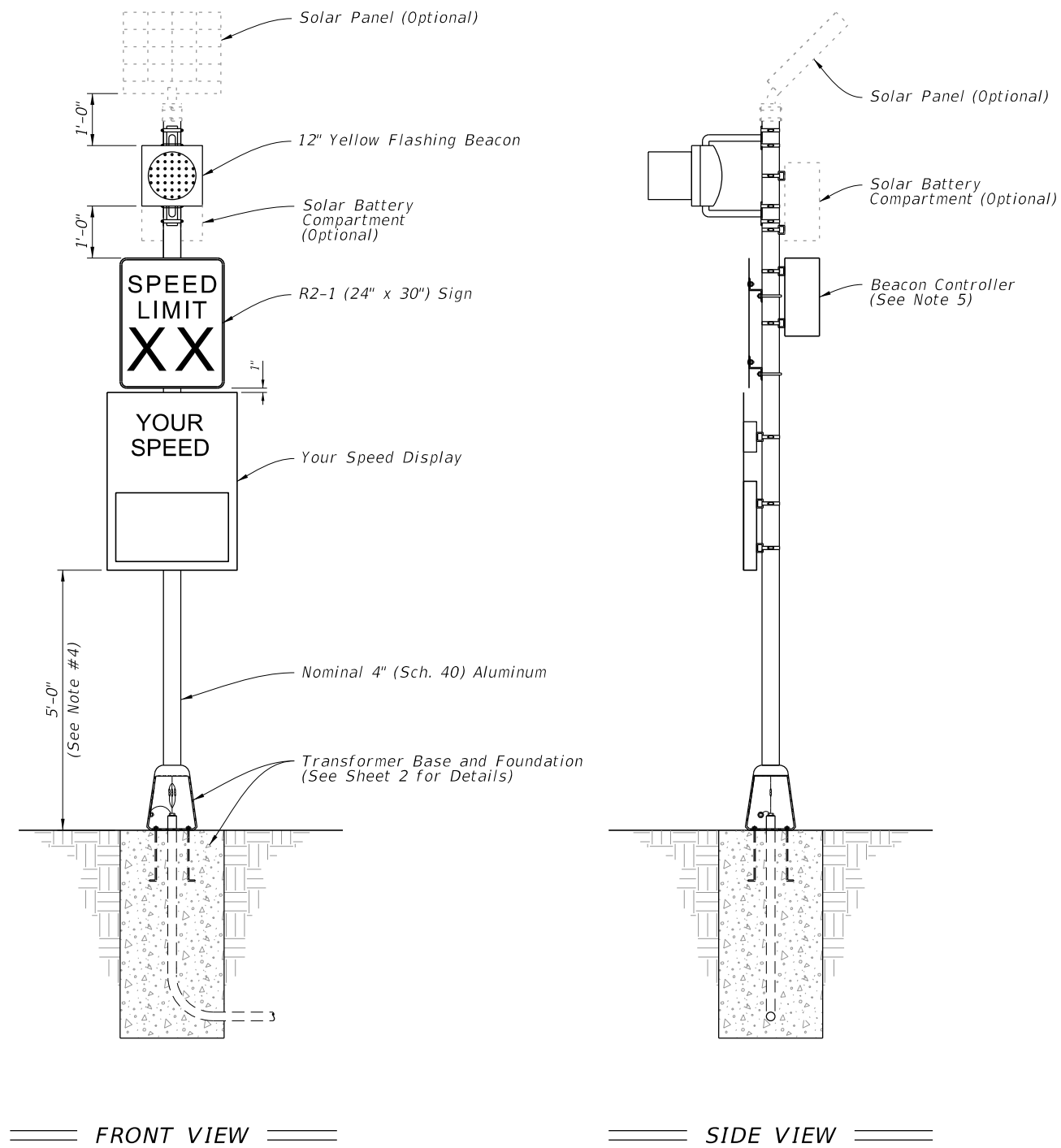
**NOTES:**

1. A transformer base is required for both conventional powered and solar powered applications. (Conventional Power Shown)
2. Use speed feedback display, beacons, beacon controllers and installation hardware that are on the Approved Products List (APL).
3. For posted speeds less than 45 mph, install a speed feedback display with numeral heights of 15" and for posted speeds 45 mph or greater, install a speed feedback display with numeral heights of 18"
4. Only speed display units weighing 62 lbs. or less may be mounted with a 5'-0" clearance. Mount speed display units that weigh more than 62 lbs. with a 7'-0" clearance.
5. The beacon controller and solar batteries may be in the same compartment.

2/14/2020 9:35:47 AM

**SCHOOL REGULATORY WITH SPEED FEEDBACK DETAILS**

LAST REVISION 07/27/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	ELECTRONIC DISPLAY SIGN - ROADSIDE FLASHING BEACONS	INDEX 700-120	SHEET 7 of 9
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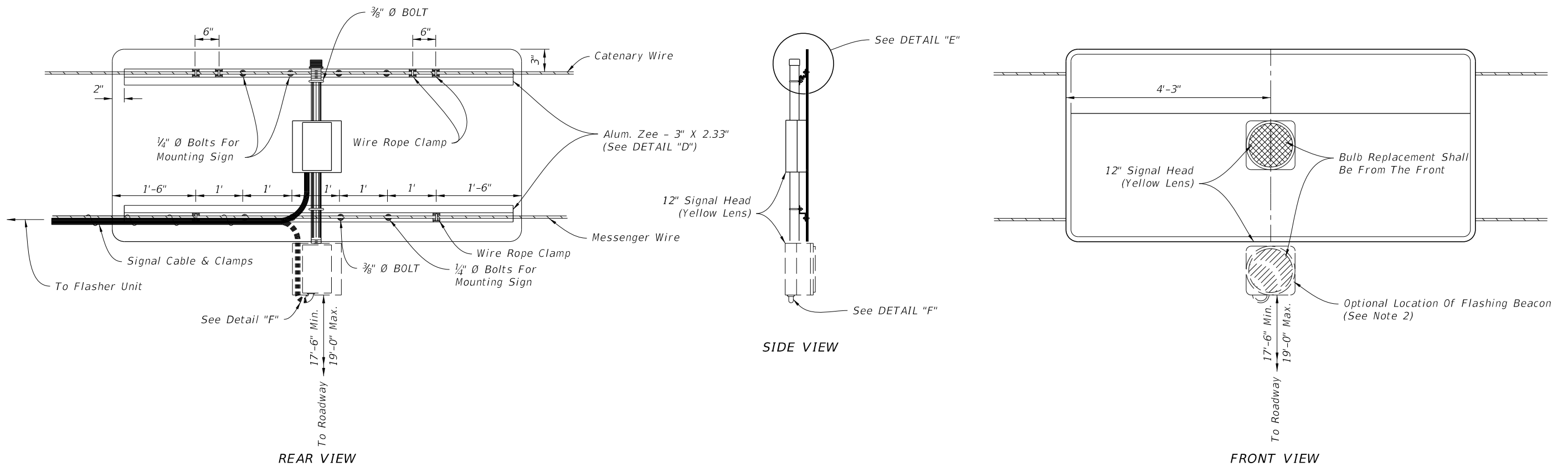
**NOTES:**

1. A transformer base is required for both conventional powered and solar powered applications. (Conventional Power Shown)
2. Use speed feedback display, beacons, beacon controllers and installation hardware that are on the Approved Products List (APL).
3. For posted speeds less than 45 mph, install a speed feedback display with numeral heights of 15" and for posted speeds 45 mph or greater, install a speed feedback display with numeral heights of 18"
4. Only speed display units weighing 62 lbs. or less may be mounted with a 5'-0" clearance. Mount speed display units that weigh more than 62 lbs. with a 7'-0" clearance.
5. The beacon controller and solar batteries may be in the same compartment.

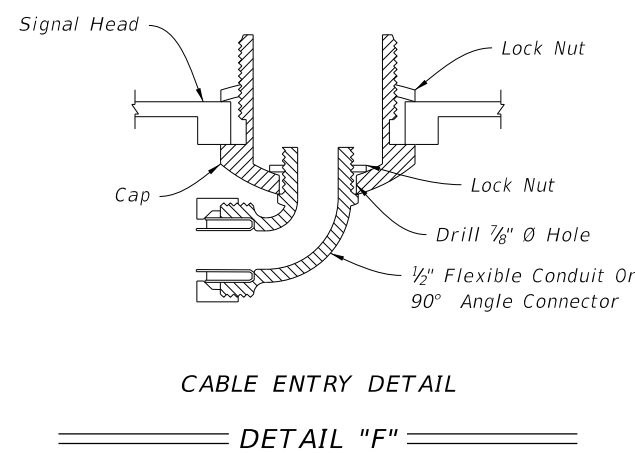
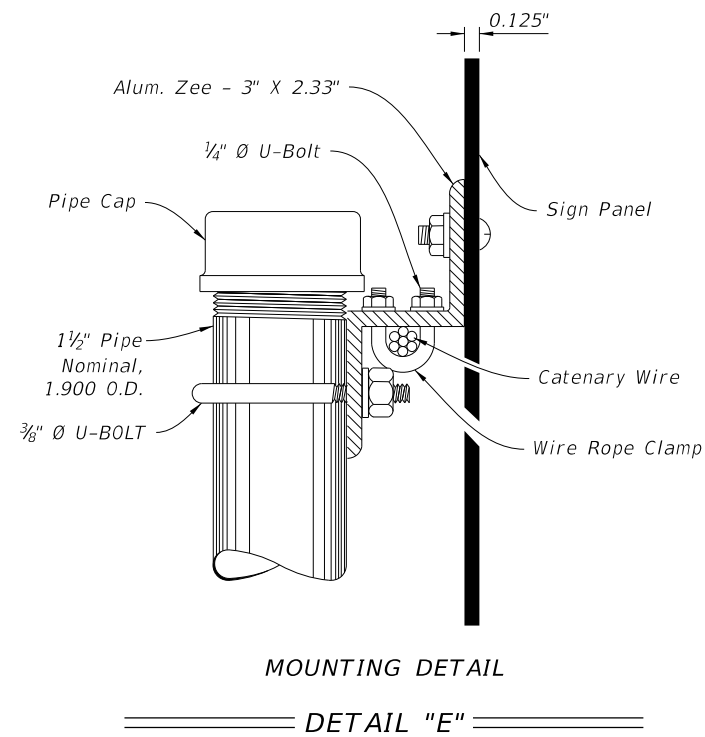
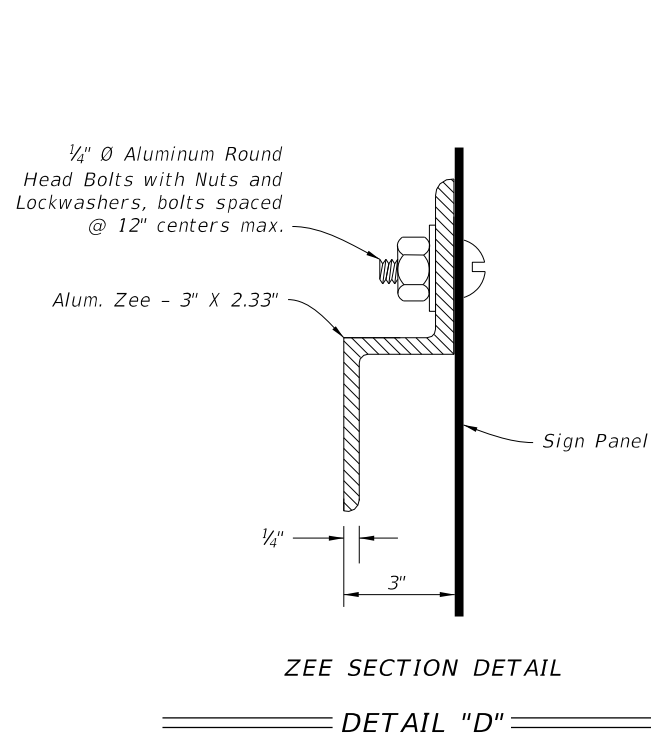
2/14/2020 9:35:48 AM

**REGULATORY SIGN WITH SPEED FEEDBACK DETAILS**

LAST REVISION 07/27/17	REVISION	DESCRIPTION:	 <b>FY 2018-19 STANDARD PLANS</b>	<b>ELECTRONIC DISPLAY SIGN - ROADSIDE FLASHING BEACONS</b>	INDEX 700-120	SHEET 8 of 9
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OVERHEAD SCHOOL SIGN ASSEMBLY



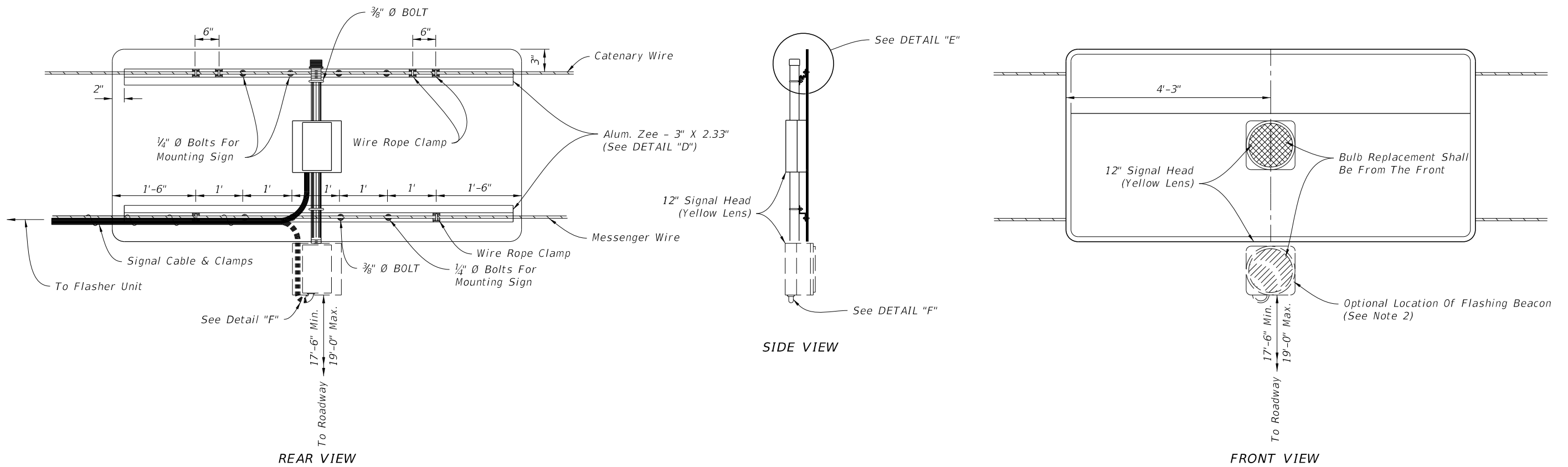
NOTES:

1. Flasher unit and cabinet to be placed on the strain pole supporting overhead sign assembly or on service pole. The flasher unit not to overhang private property or sidewalk.
2. Optional flashing beacon will be called for in the Plans. They may be placed within or below the panel, or face to the rear.

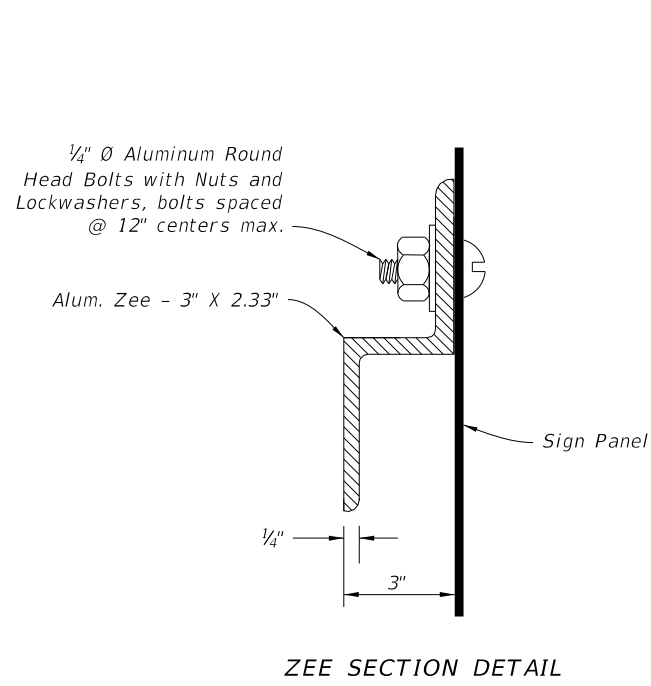
2/14/2020 9:35:48 AM

LAST REVISION 07/27/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	ELECTRONIC DISPLAY SIGN - ROADSIDE FLASHING BEACONS	INDEX 700-120	SHEET 9 of 9
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OVERHEAD SCHOOL SIGN

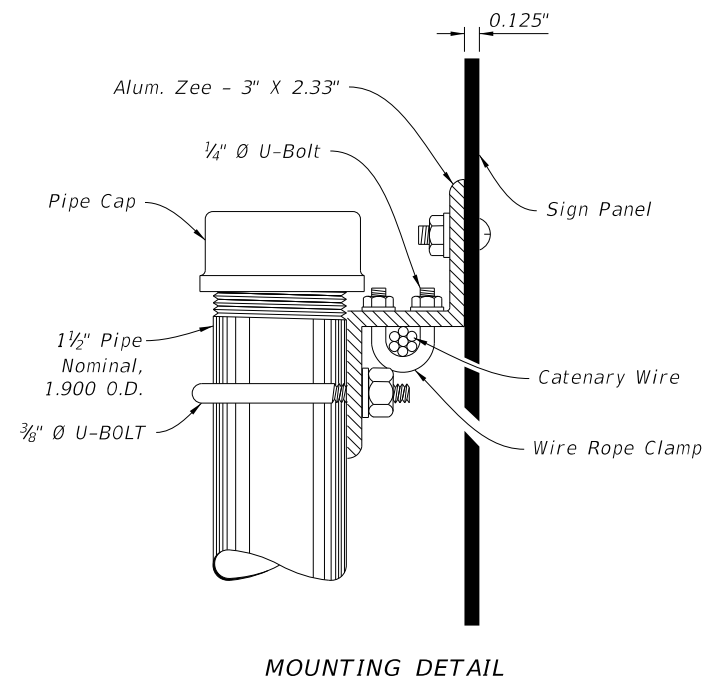


OVERHEAD SCHOOL SIGN ASSEMBLY



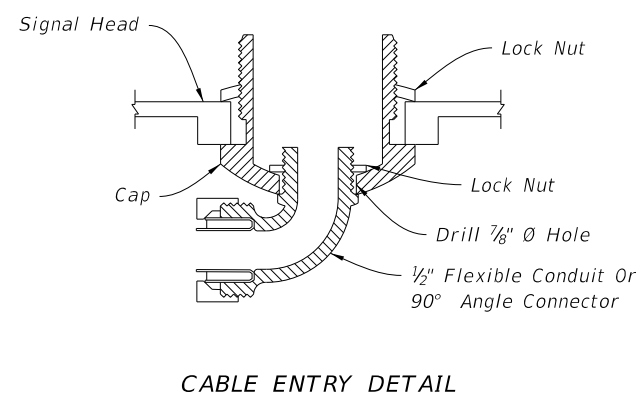
ZEE SECTION DETAIL

DETAIL "D"



MOUNTING DETAIL

DETAIL "E"



CABLE ENTRY DETAIL

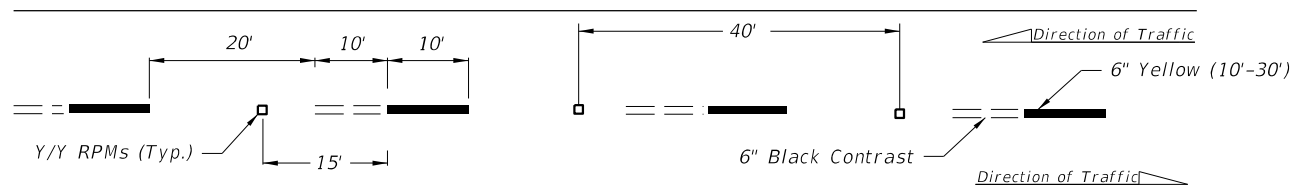
DETAIL "F"

NOTES:

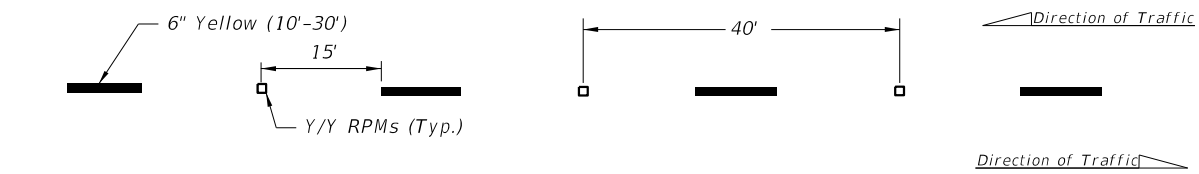
1. Flasher unit and cabinet to be placed on the strain pole supporting overhead sign assembly or on service pole. The flasher unit not to overhang private property or sidewalk.
2. Optional flashing beacon will be called for in the Plans. They may be placed within or below the panel, or face to the rear.

8/7/2018 3:24:03 PM

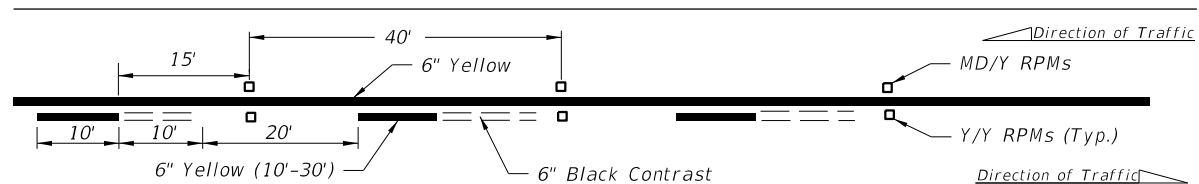
LAST REVISION	DESCRIPTION:
07/27/17	



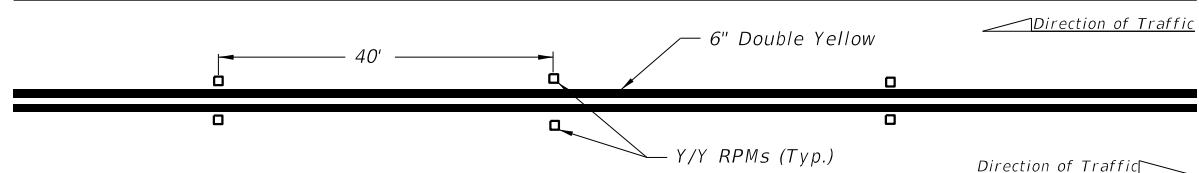
ALTERNATING SKIP LINE



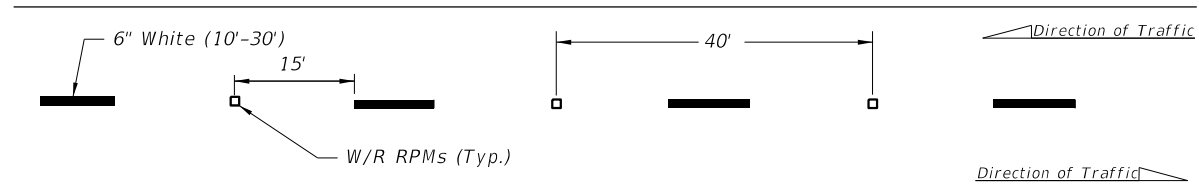
SKIP LINE



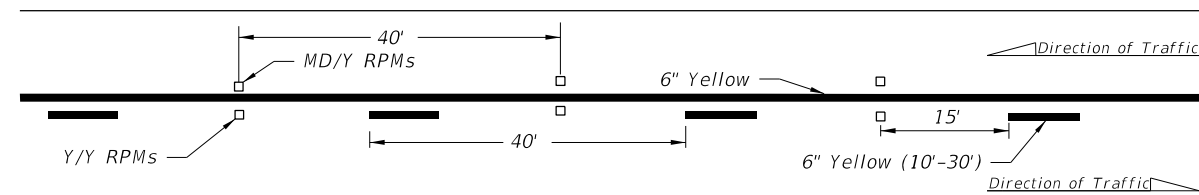
SOLID LINE WITH ALTERNATING SKIP



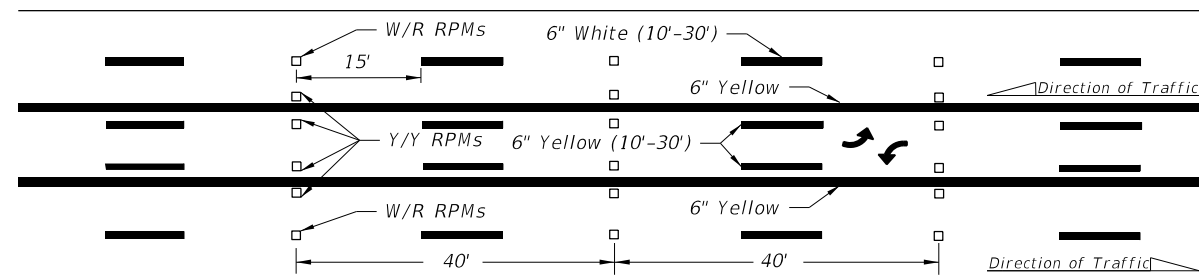
DOUBLE SOLID LINE



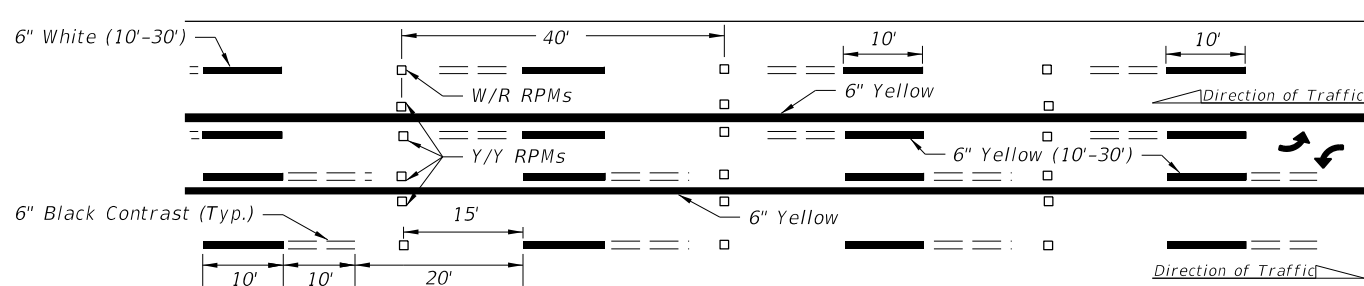
MULTILANE



SOLID LINE WITH SKIP



SKIP LINE WITH TWO-WAY LEFT TURN LANE



ALTERNATING SKIP LINE WITH TWO-WAY LEFT TURN LANE

**GENERAL NOTES:**

1. Offset all RPMs 1" from solid longitudinal lines unless otherwise noted or shown.
2. Spacing may be reduced for sharp curves if required.
3. For placement of RPMs on ramps, see Index 711-003.
4. Make the traffic face of the RPM the same color as the pavement marking that it is supplementing.

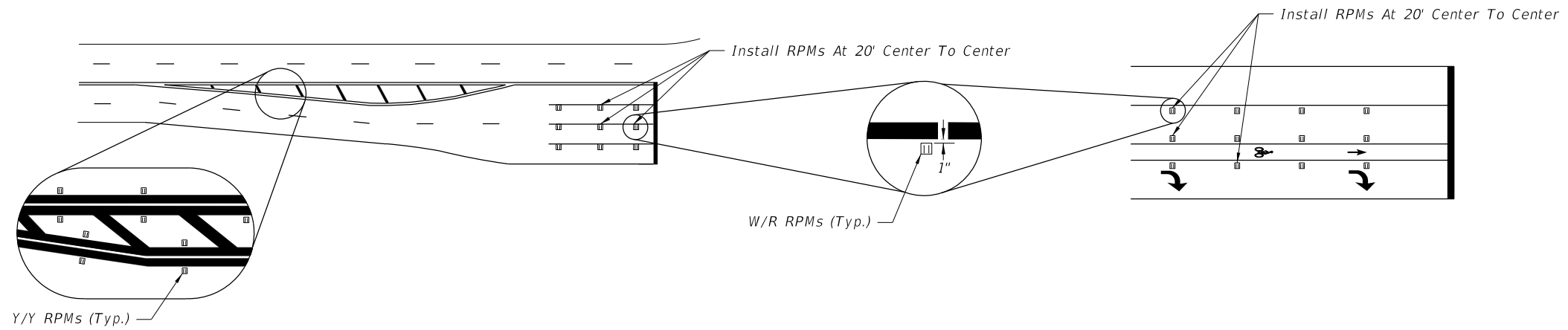
**LEGEND:**

- B/C = BACK OF CURB
- EOP = EDGE OF PAVEMENT
- RPM = RAISED PAVEMENT MARKER
- W/R = WHITE/RED RPM
- Y/Y = YELLOW/YELLOW RPM
- Y/R = YELLOW/RED RPM
- MD/Y = MONO-DIRECTIONAL YELLOW RPM

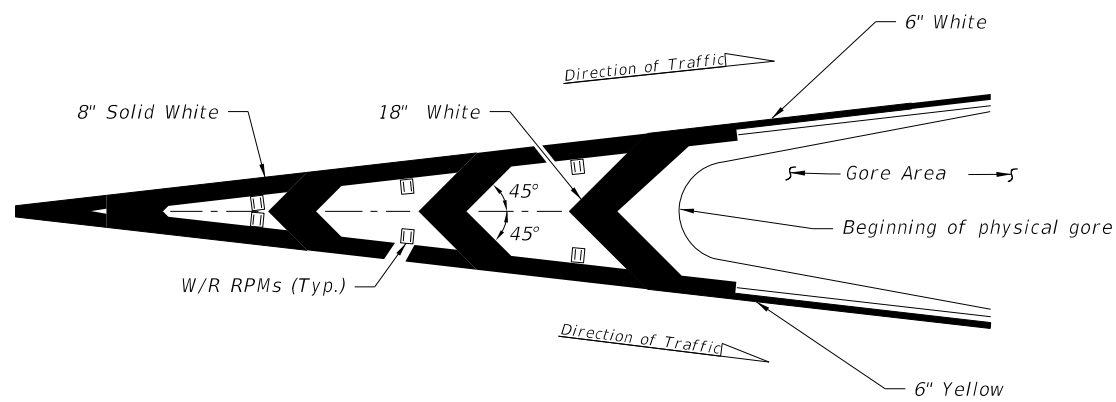
10/27/2017 10:20:30 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	TYPICAL PLACEMENT OF RAISED PAVEMENT MARKERS	INDEX 706-001	SHEET 1 of 4
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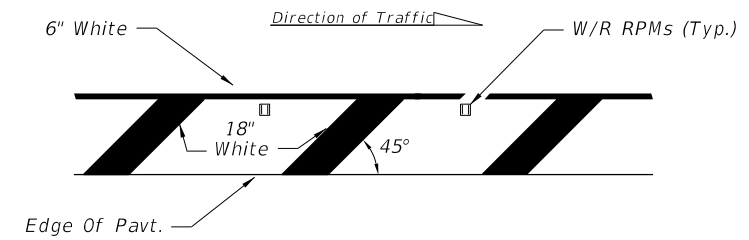




RPM PLACEMENT AT INTERSECTIONS

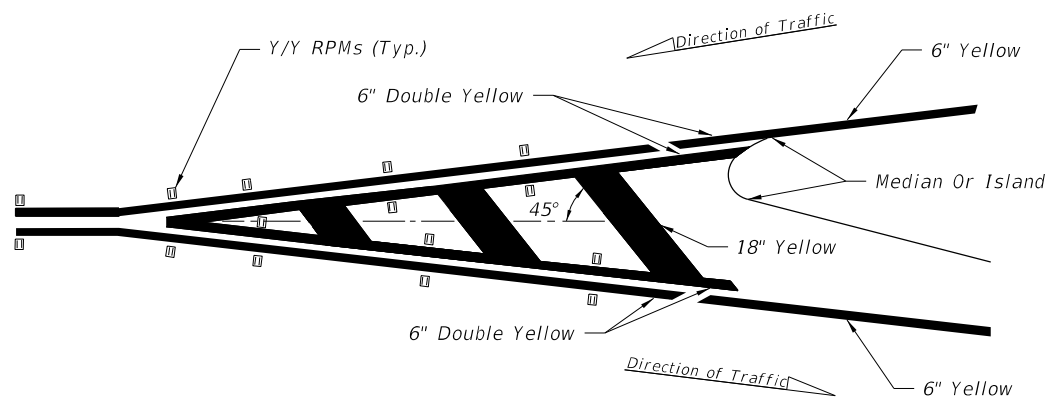


RPM PLACEMENT AT TRAFFIC CHANNELIZATION AT GORE  
(Traffic Flows In Same Direction)



Right side of the roadway shown. For the left side of roadway, the pavement marking is yellow and oriented opposite hand.

RPM PLACEMENT AT ROADSIDE CROSSHATCHING



RPM PLACEMENT AT TRAFFIC SEPARATION  
(Traffic Flows In Opposite Direction)

**NOTE:**

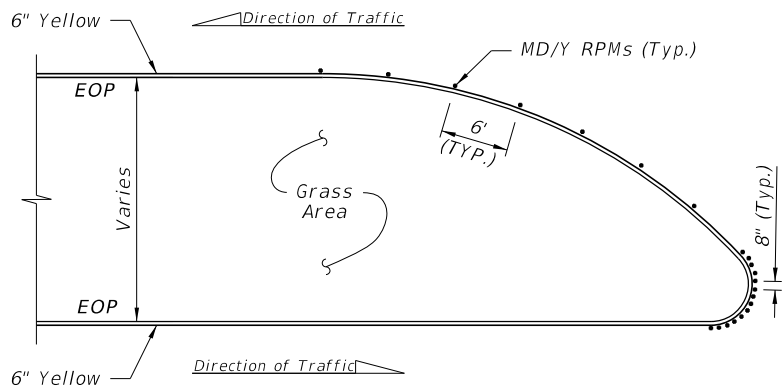
1. Center the Raised Pavement Markers between chevrons and crosshatching.

**LEGEND:**

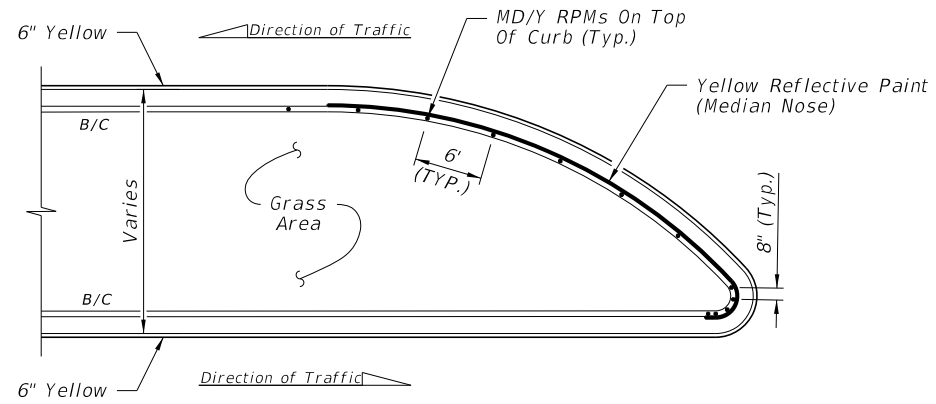
- B/C = BACK OF CURB
- EOP = EDGE OF PAVEMENT
- RPM = RAISED PAVEMENT MARKER
- W/R = WHITE/RED RPM
- Y/Y = YELLOW/YELLOW RPM
- Y/R = YELLOW/RED RPM
- MD/Y = MONO-DIRECTIONAL YELLOW RPM

10/27/2017 10:20:30 AM

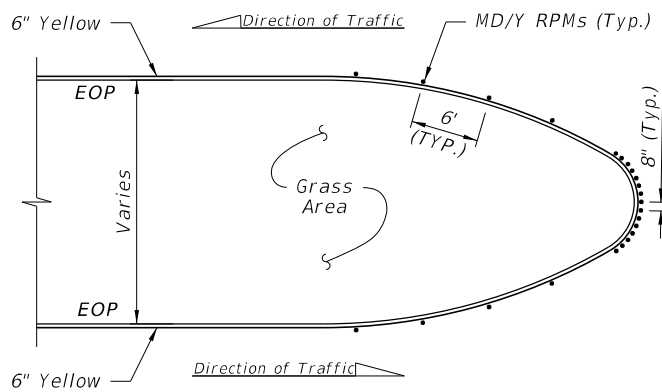
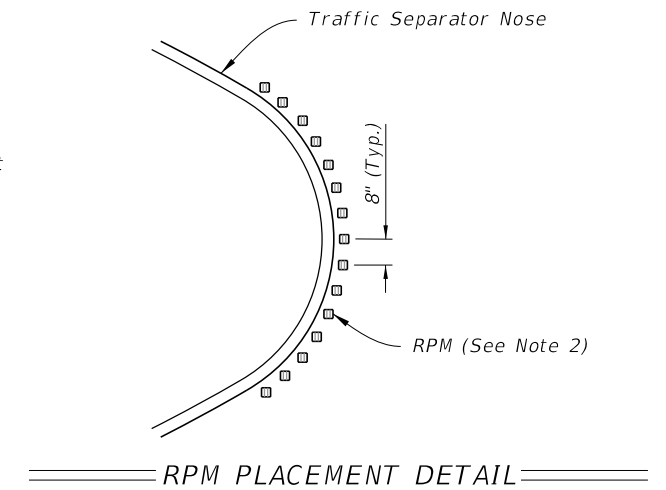
LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	TYPICAL PLACEMENT OF RAISED PAVEMENT MARKERS	INDEX 706-001	SHEET 2 of 4
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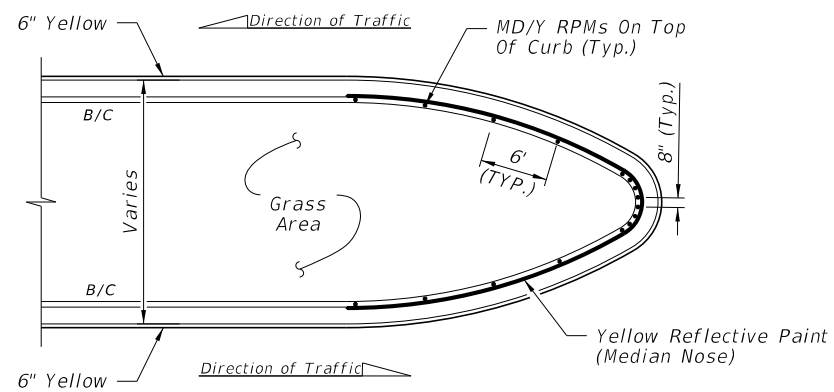
DETAIL "A"



DETAIL "D"



DETAIL "B"



DETAIL "E"

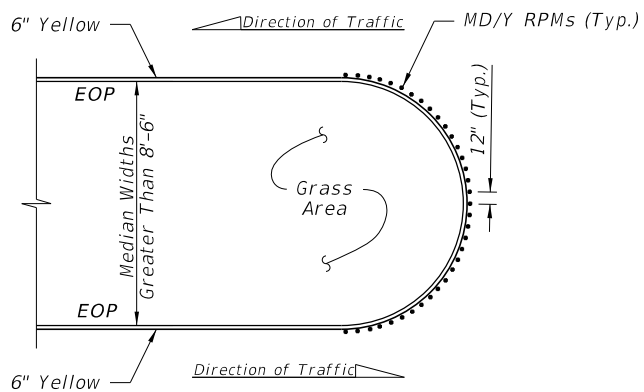
POSTED SPEED LIMIT MPH	"Y" FEET
30 OR LESS	10
35	20
40	20
45	30
50 OR MORE	40

**LEGEND:**

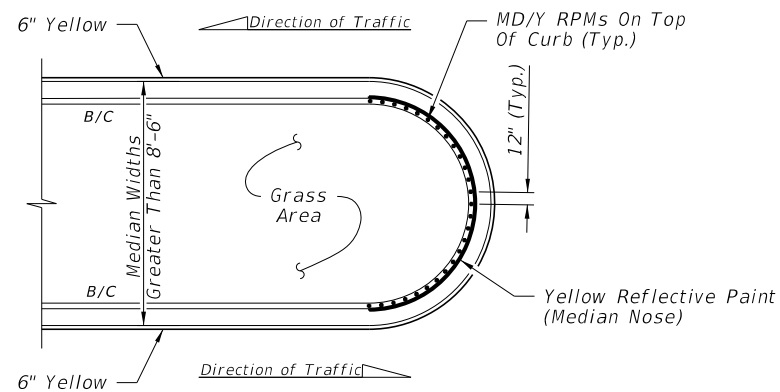
- B/C = BACK OF CURB
- EOP = EDGE OF PAVEMENT
- RPM = RAISED PAVEMENT MARKER
- W/R = WHITE/RED RPM
- Y/Y = YELLOW/YELLOW RPM
- Y/R = YELLOW/RED RPM
- MD/Y = MONO-DIRECTIONAL YELLOW RPM

**NOTES:**

1. For Type "E" Curb, install RPMs along the pavement edge marking using the same spacing shown.
2. Orient traffic faces of RPMs in curb median radii to be parallel to direction of travel lanes.



DETAIL "C"



DETAIL "F"

FLUSH MEDIAN OPENINGS

TYPE "D" OR "F" CURB

RPM PLACEMENT AT MEDIAN OPENINGS  
(When called for in the Plans)

3/29/2018 12:49:14 PM

LAST REVISION	DESCRIPTION:
11/01/17	

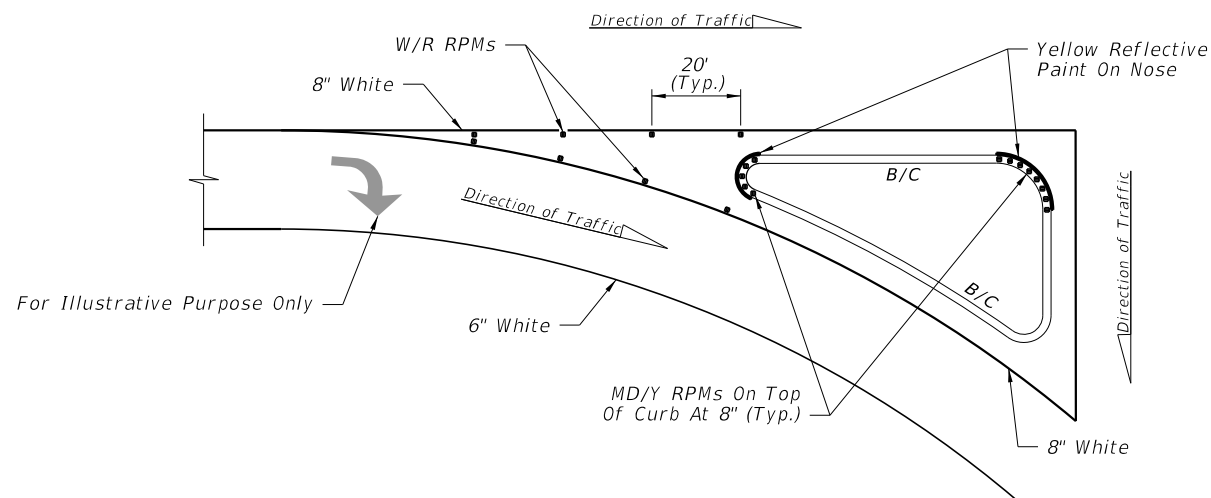


FY 2018-19  
STANDARD PLANS

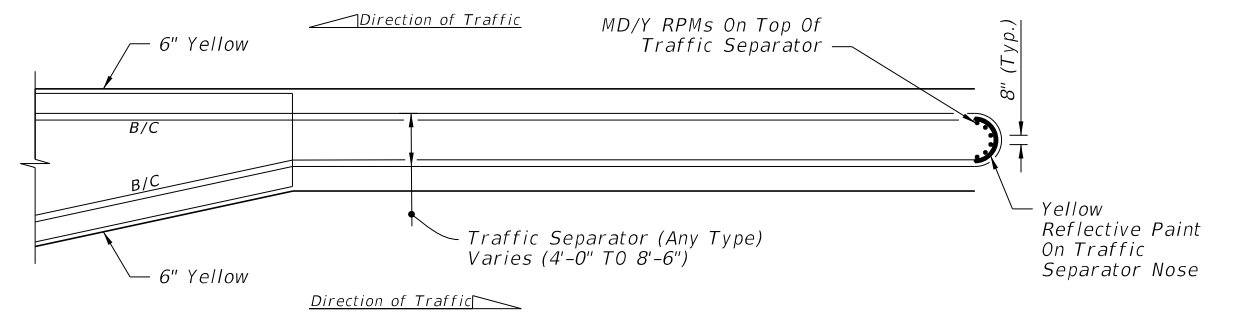
TYPICAL PLACEMENT OF  
RAISED PAVEMENT MARKERS

INDEX  
706-001

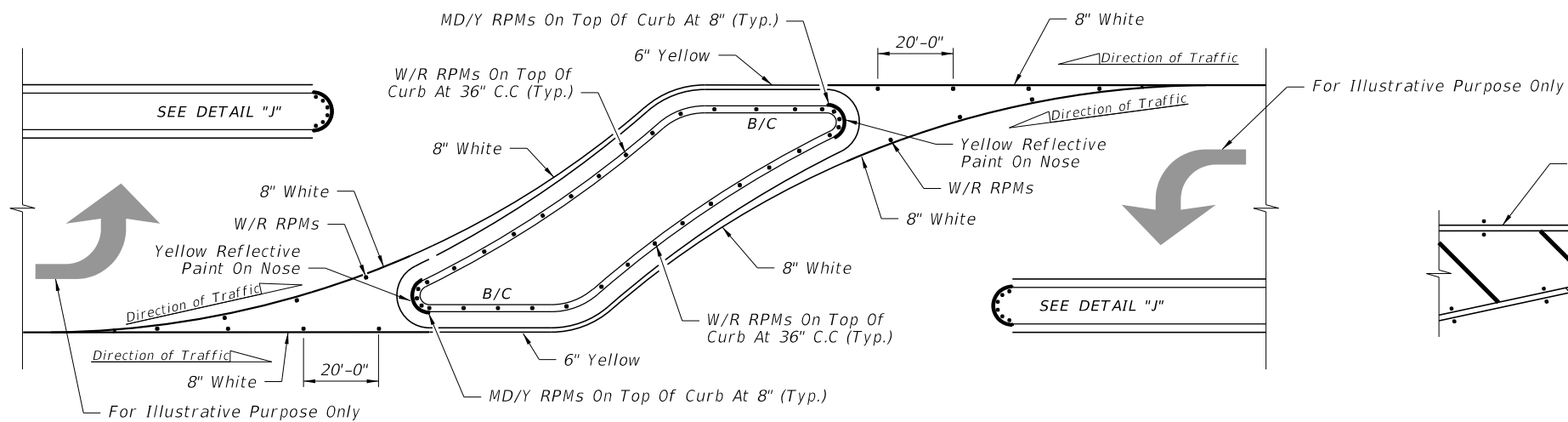
SHEET  
3 of 4



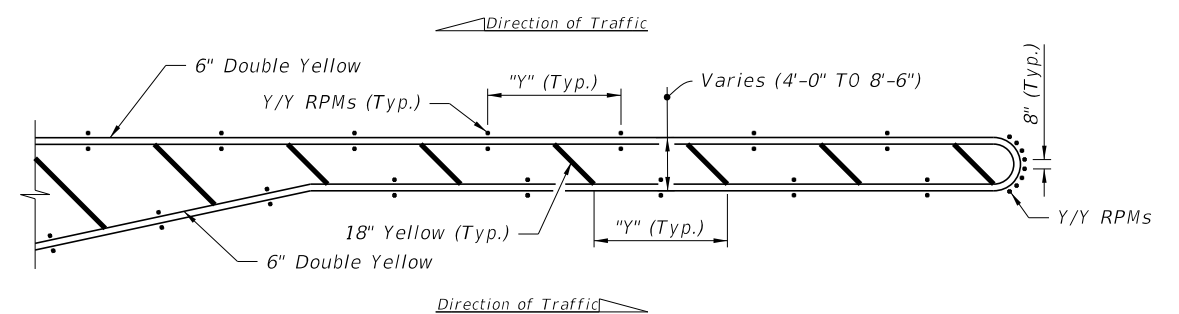
DETAIL "G"



DETAIL "J"



DETAIL "H"



DETAIL "K"

**RPM PLACEMENT AT ISLANDS**  
(When called for in the Plans)

**RPM PLACEMENT AT TRAFFIC SEPARATORS**  
(When called for in the Plans)

POSTED SPEED LIMIT MPH	"y" FEET
30 OR LESS	10
35	20
40	20
45	30
50 OR MORE	40

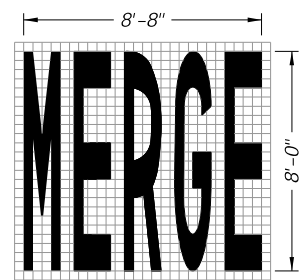
**NOTES:**

- For Type "E" Curb install RPMs along the pavement edge marking using the same spacing shown.
- Orient traffic faces of RPMs in median radii to be parallel to direction of travel lanes.

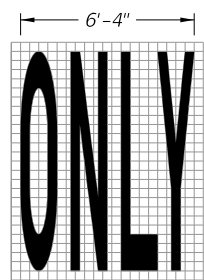
**LEGEND:**

- B/C = BACK OF CURB
- EOP = EDGE OF PAVEMENT
- RPM = RAISED PAVEMENT MARKER
- W/R = WHITE/RED RPM
- Y/Y = YELLOW/YELLOW RPM
- Y/R = YELLOW/RED RPM
- MD/Y = MONO-DIRECTIONAL YELLOW RPM

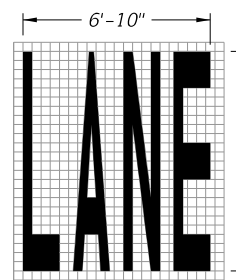
3/29/2018 12:49:14 PM



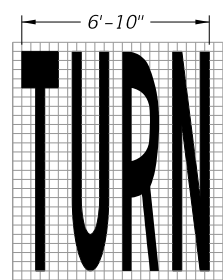
34 S.F.



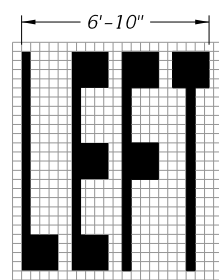
22 S.F.



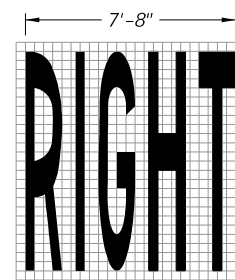
23 S.F.



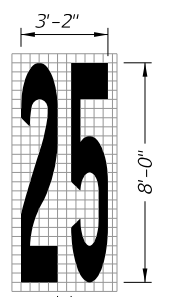
24 S.F.



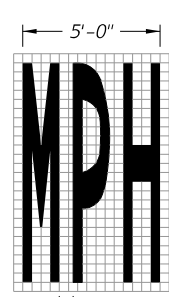
20 S.F.



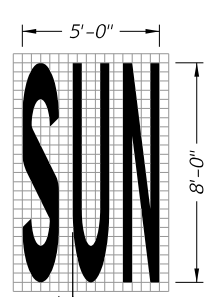
26 S.F.



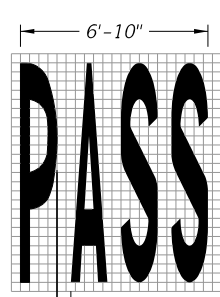
13 S.F.



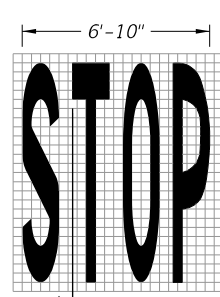
20 S.F.



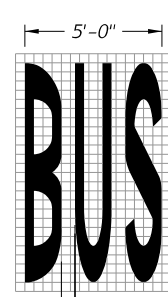
20 S.F.



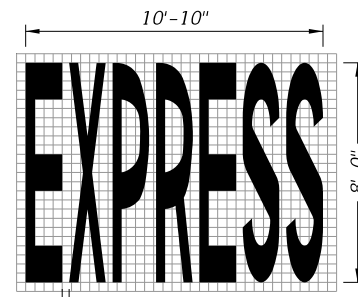
23 S.F.



22 S.F.



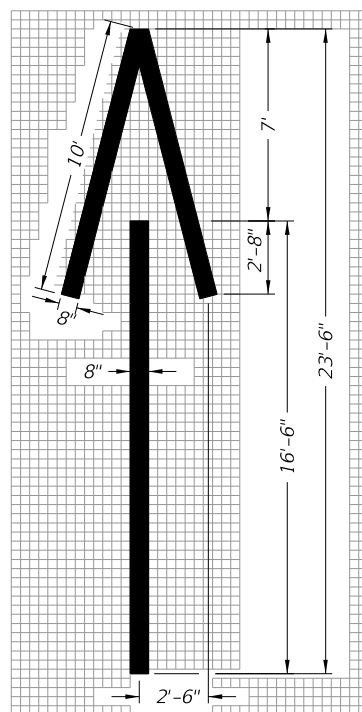
20 S.F.



43 S.F.

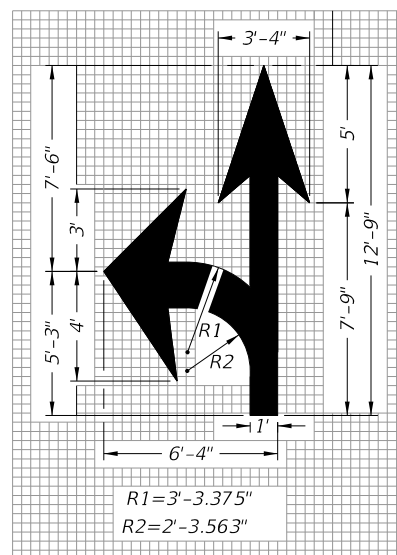
NOTES:

1. When an arrow and a pavement message are used together, locate the arrow 25' downstream from the pavement message. Measure the distance from the base of the arrow to the base of the pavement message.
2. Place stop message 25' back from the stop line.
3. Dimensions are within 1" ±.
4. All grids are 4" x 4".



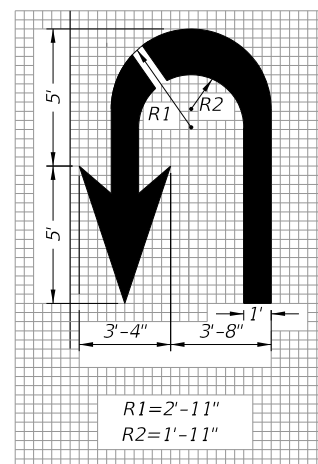
Wrong-Way Arrow

24 S.F.



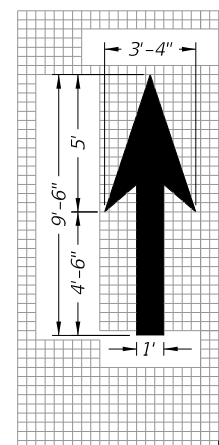
Turn and Through Lane-Use Arrow

29 S.F.



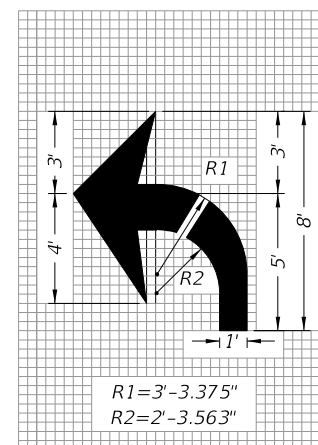
U Turn Lane-Use Arrow

27 S.F.



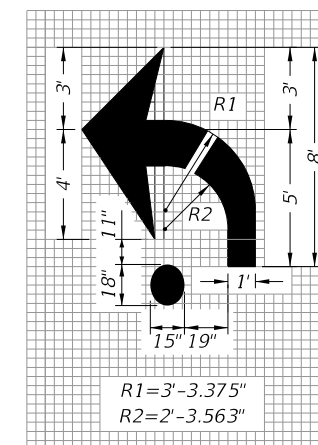
Through Lane-Use Arrow

12 S.F.



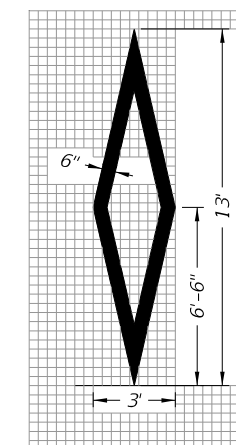
Turn Lane-Use Arrow (Left Turn Shown - Right Turn Similar by Opposite Hand)

17 S.F.



Roundabout Approach Arrow

19 S.F.



Preferential Lane Symbol

11 S.F.

PAVEMENT MESSAGE AND ARROW DETAILS

12/19/2017 11:43:19 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:
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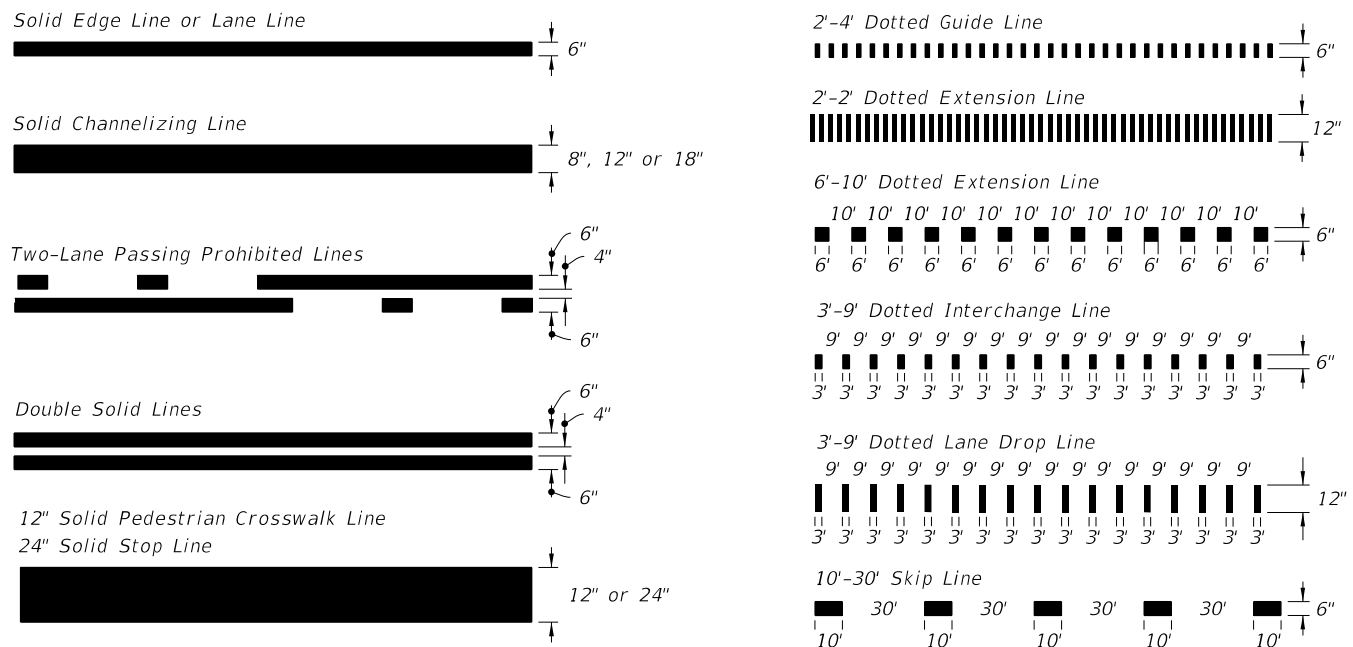


FY 2018-19  
STANDARD PLANS

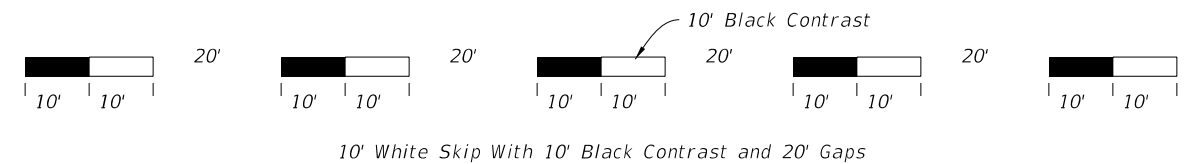
PAVEMENT MARKINGS

INDEX  
711-001

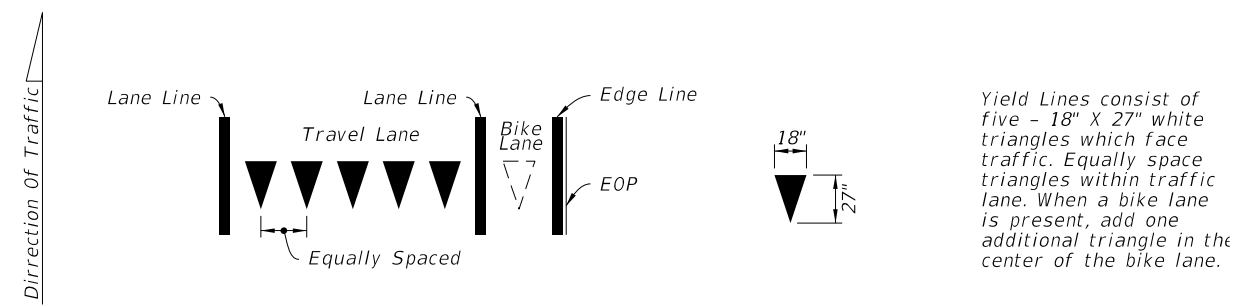
SHEET  
1 of 14



**PAVEMENT MARKING LINES**



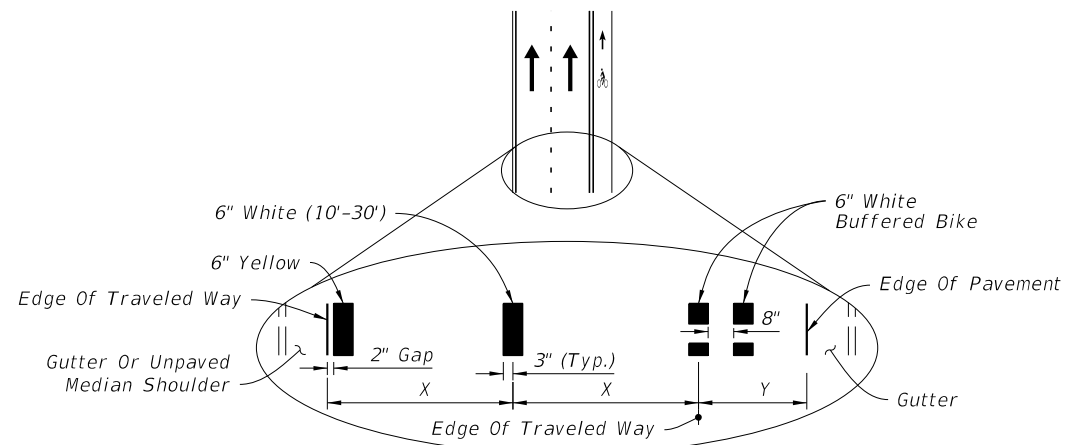
**CONTRAST MARKINGS WITH ALTERNATING SKIP PATTERN**  
 (10'-30' Skip Line Shown, Dotted Lines Similar)



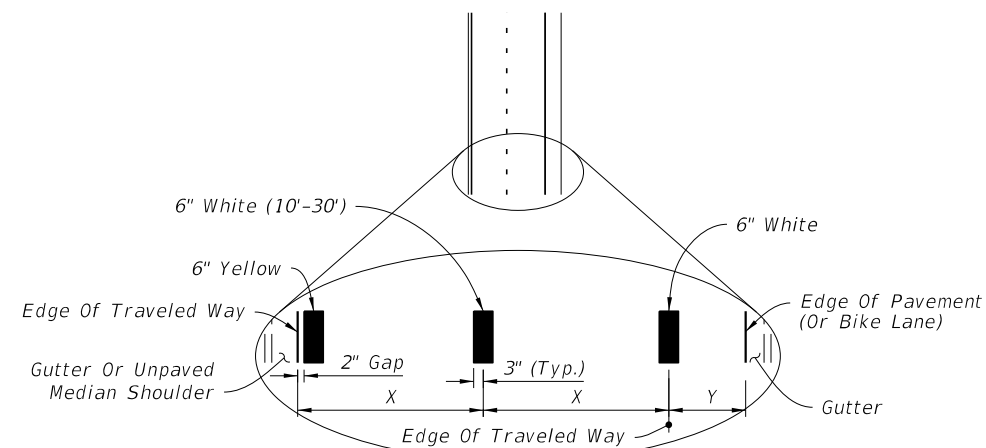
**YIELD LINES**

11/1/2017 2:33:12 PM

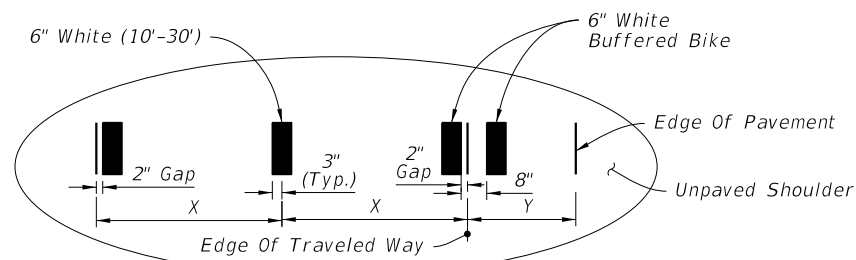
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	FY 2018-19 STANDARD PLANS	PAVEMENT MARKINGS	INDEX 711-001	SHEET 2 of 14
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**CURB AND GUTTER**

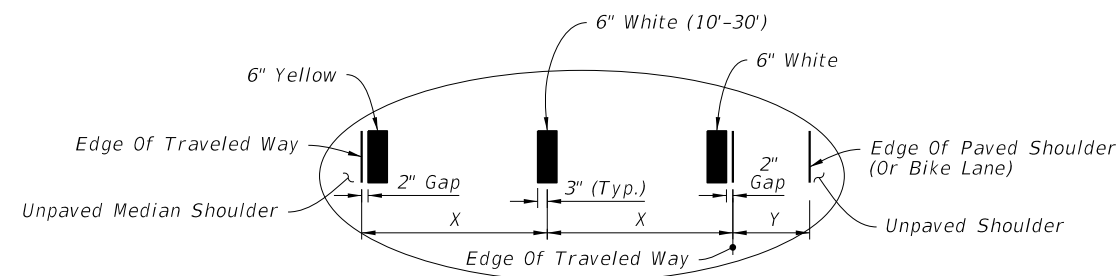


**CURB AND GUTTER**



**FLUSH SHOULDER**

X = LANE WIDTH (FT.)  
Y = BUFFERED BIKE LANE WIDTH (FT.)

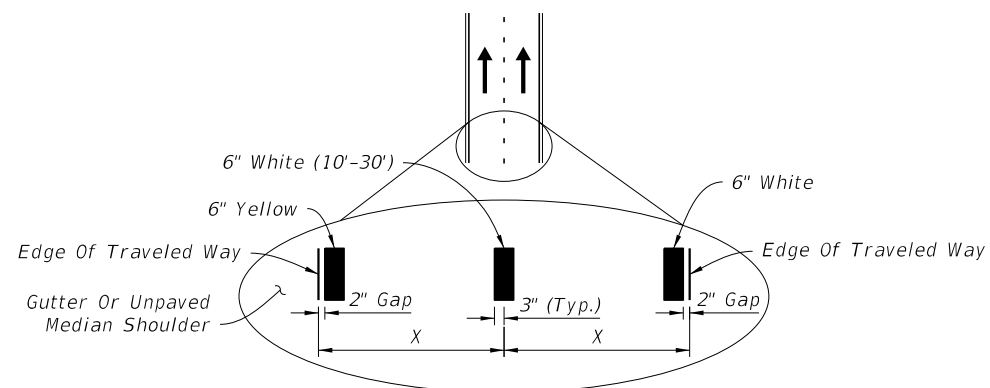


**FLUSH SHOULDER**

X = LANE WIDTH (FT.)  
Y = PAVED SHOULDER / BIKE LANE

=====**STRIPING FOR BUFFERED BIKE LANE**=====

=====**STRIPING WITH SHOULDER OR NON-BUFFERED BIKE LANE**=====




X = LANE WIDTH (FT.)

=====**STRIPING WITH NO SHOULDER OR BIKE LANE**=====

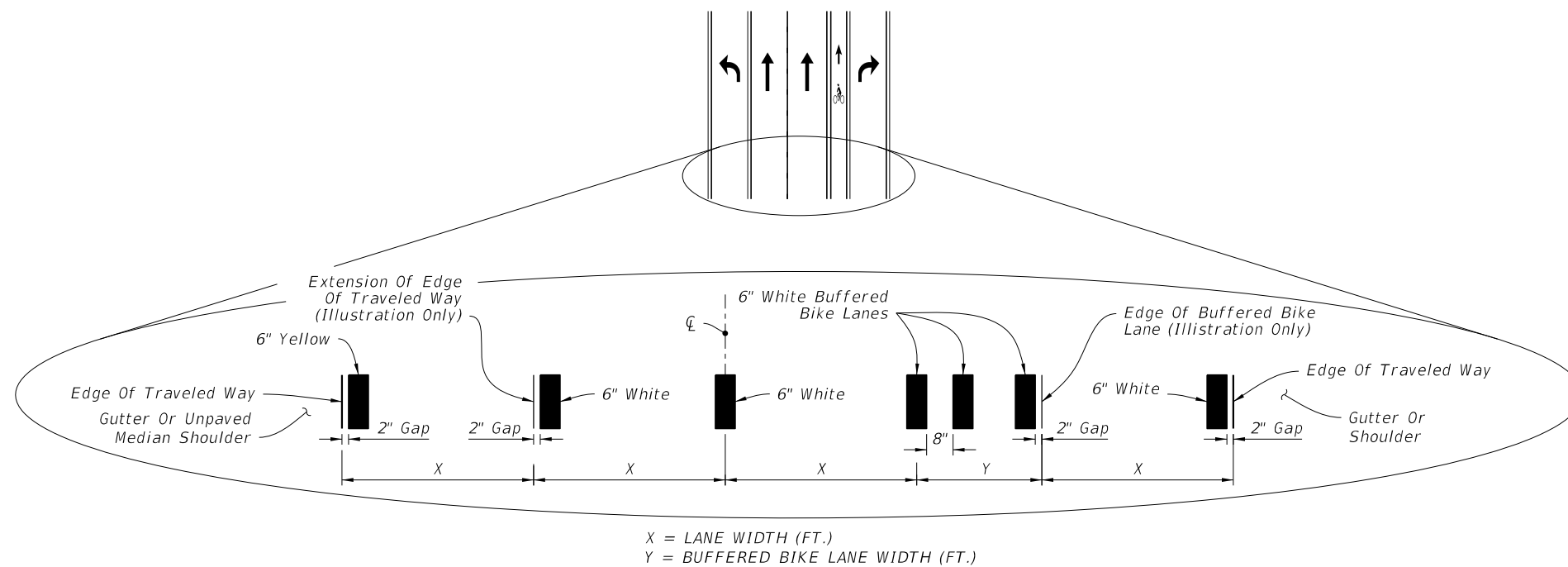
**NOTES:**

1. Lane widths (X) may not be same for each lane in the section.
2. For placement of RPMs, see Index 706-001.

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LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 <b>FY 2018-19 STANDARD PLANS</b>	<b>PAVEMENT MARKINGS</b>	INDEX <b>711-001</b>	SHEET <b>3 of 14</b>
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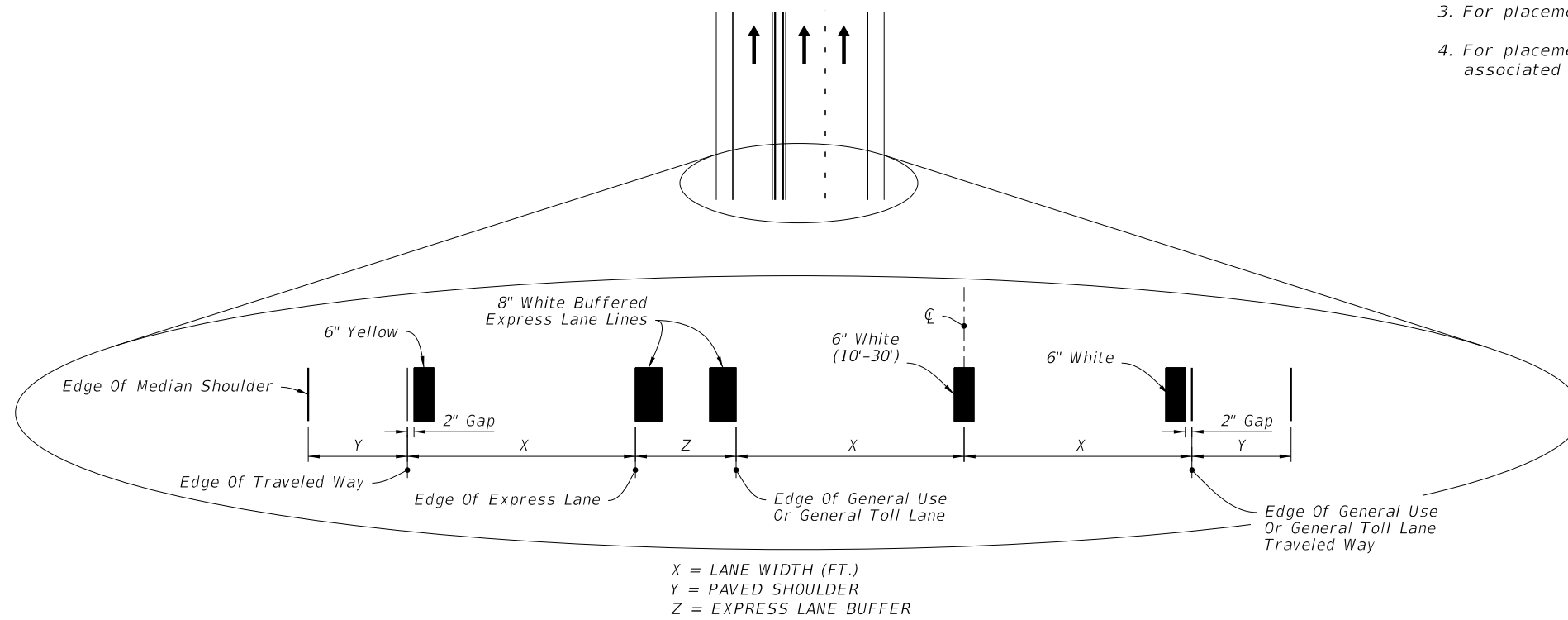
**PLACEMENT OF LONGITUDINAL PAVEMENT MARKINGS**



**INTERSECTION APPROACH STRIPING WITH TURN LANES AND BUFFERED BIKE LANE KEY HOLE**

**NOTES:**


1. Lane widths (X) may not be same for each lane in the section.
3. For placement of RPMs, see Index 706-001.
4. For placement of Express Lane markers and associated RPMs, see the Plans.



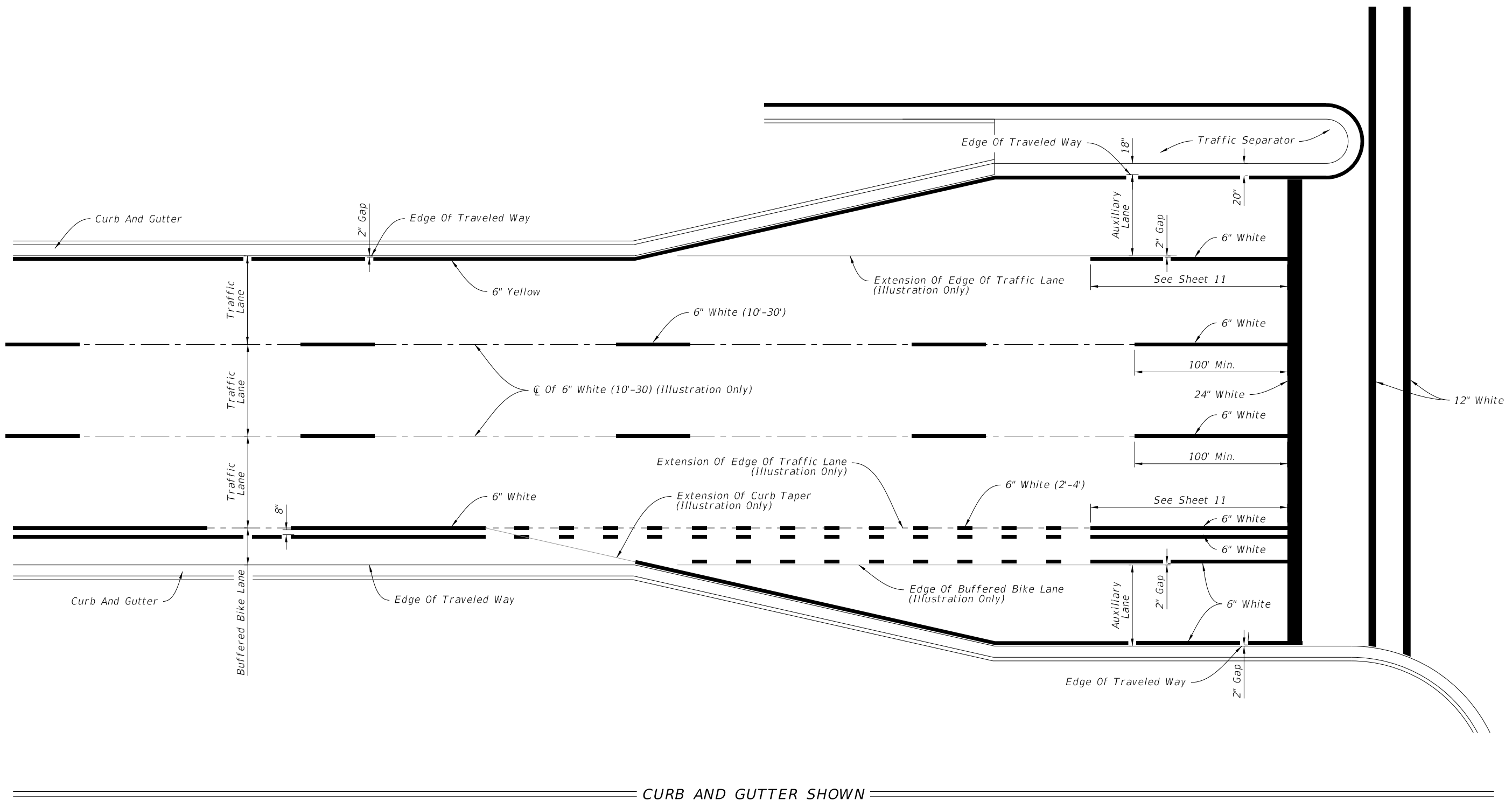
**BUFFERED EXPRESS LANE STRIPING**

**PLACEMENT OF LONGITUDINAL PAVEMENT MARKINGS**

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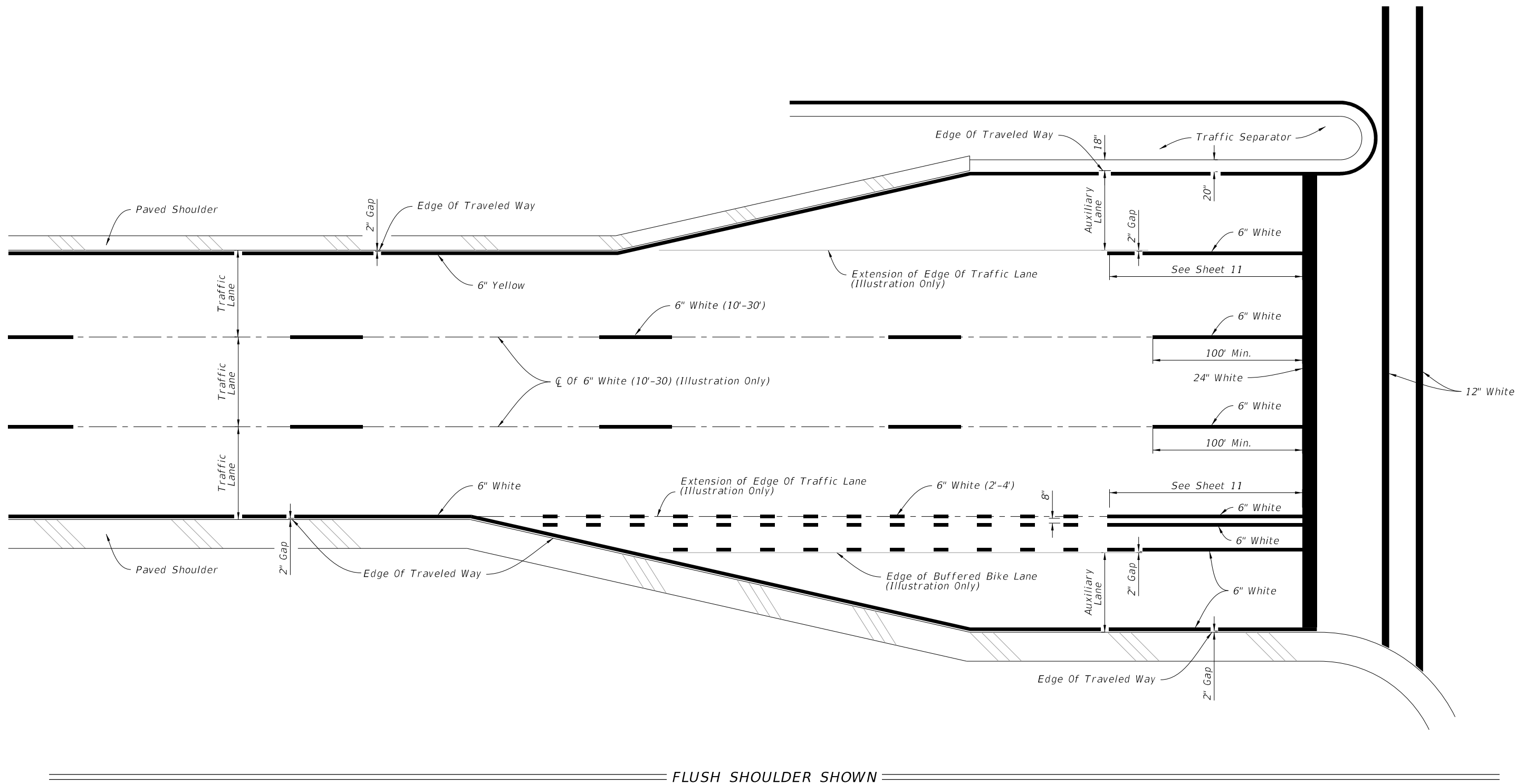
CURB AND GUTTER SHOWN

PLACEMENT OF LONGITUDINAL PAVEMENT MARKINGS

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11/1/2017 2:33:13 PM



FLUSH SHOULDER SHOWN

PLACEMENT OF LONGITUDINAL PAVEMENT MARKINGS

LAST REVISION 11/01/17	DESCRIPTION:
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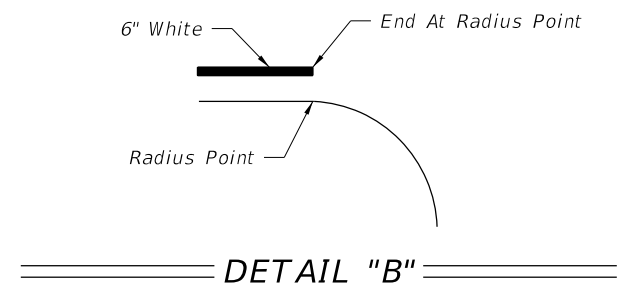
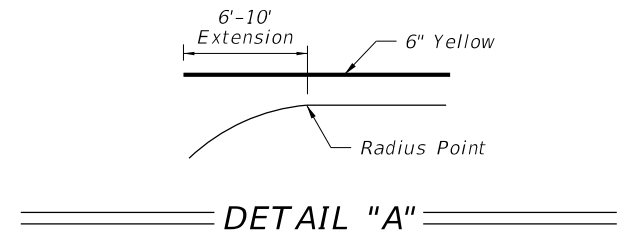
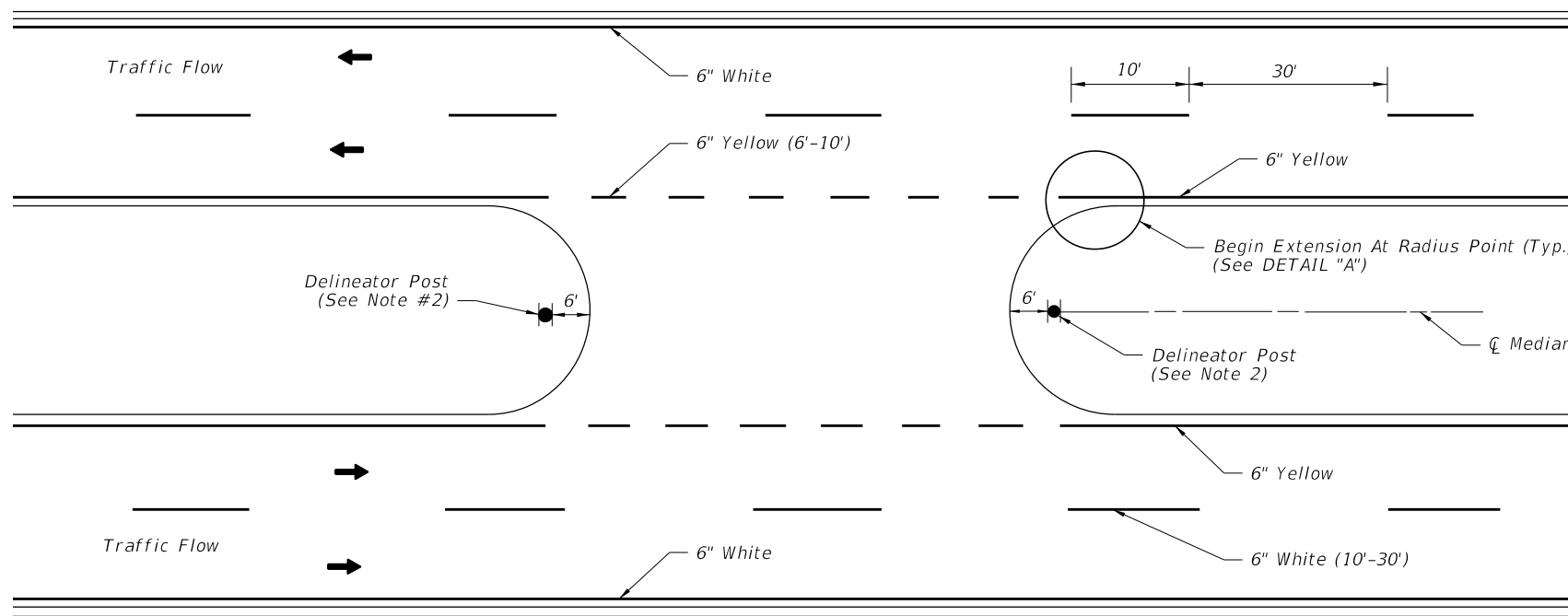


FY 2018-19  
STANDARD PLANS

PAVEMENT MARKINGS

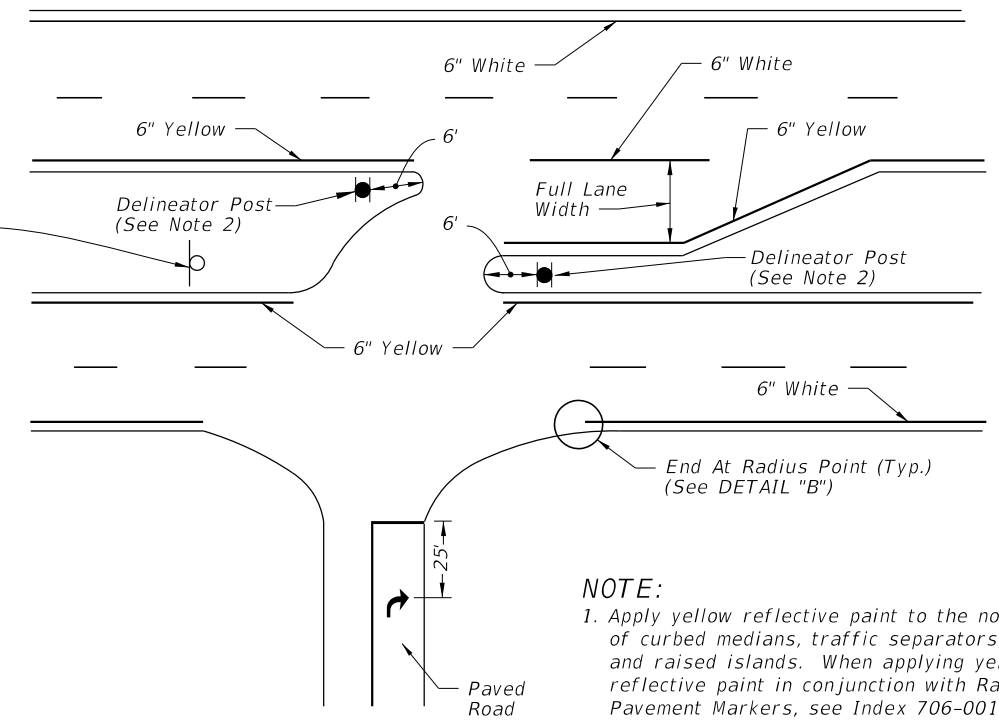
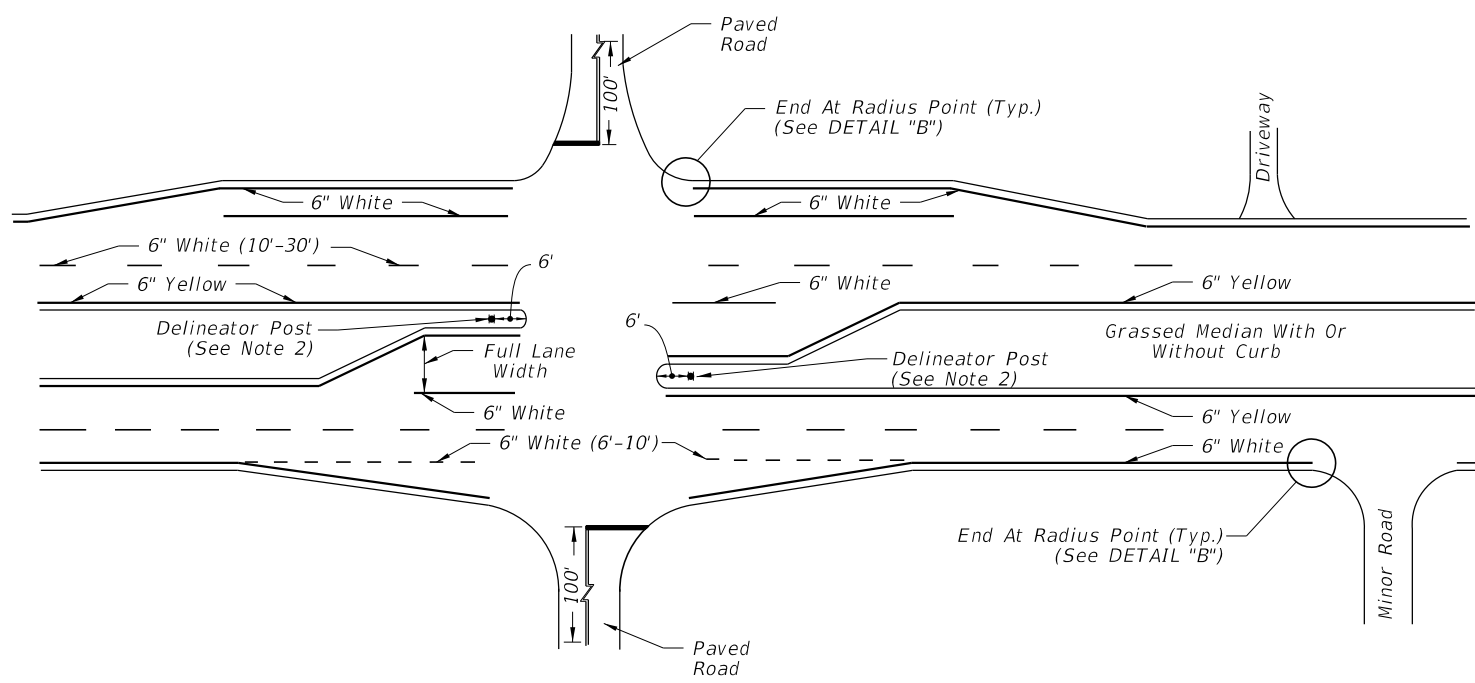
INDEX  
711-001

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PAVEMENT MARKINGS AND DELINEATORS FOR MEDIAN CROSS-OVER

DETAIL "B"



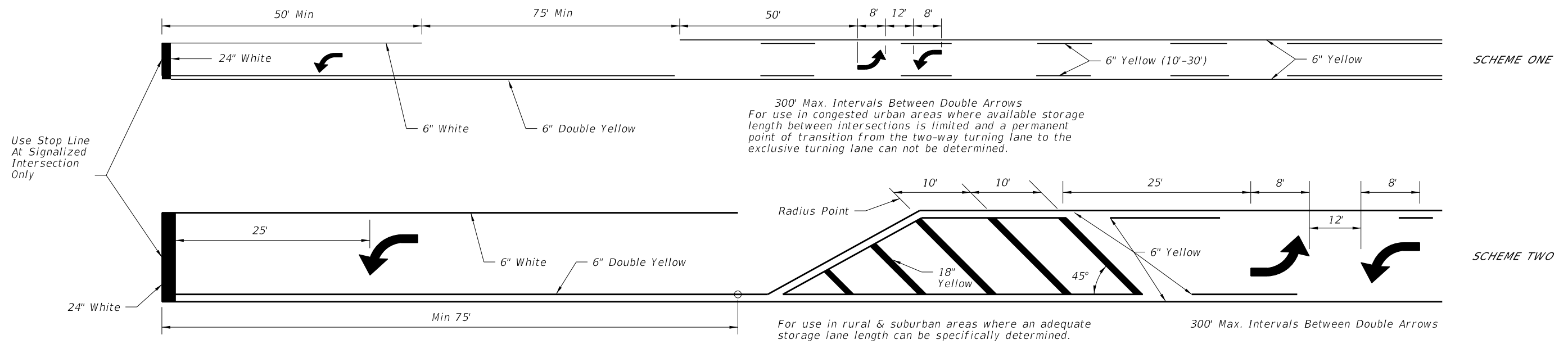
**NOTE:**

1. Apply yellow reflective paint to the noses of curbed medians, traffic separators, and raised islands. When applying yellow reflective paint in conjunction with Raised Pavement Markers, see Index 706-001.
2. Use yellow retro-reflective sheeting on both sides of the delineator. Install the post so that the top is 4' above the grade at the edge of the pavement.

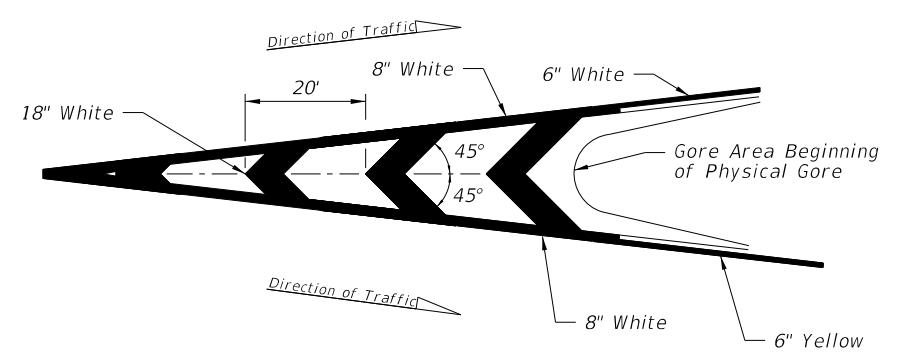
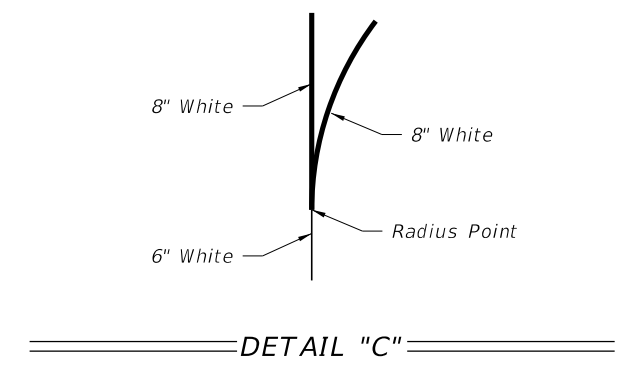
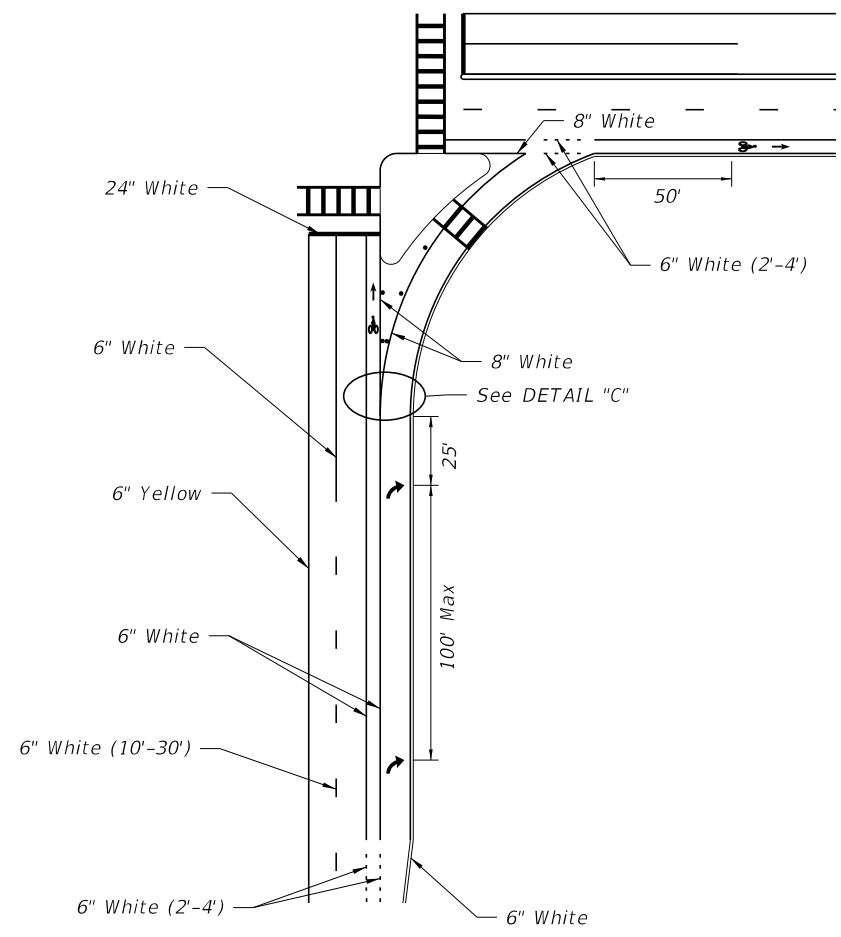
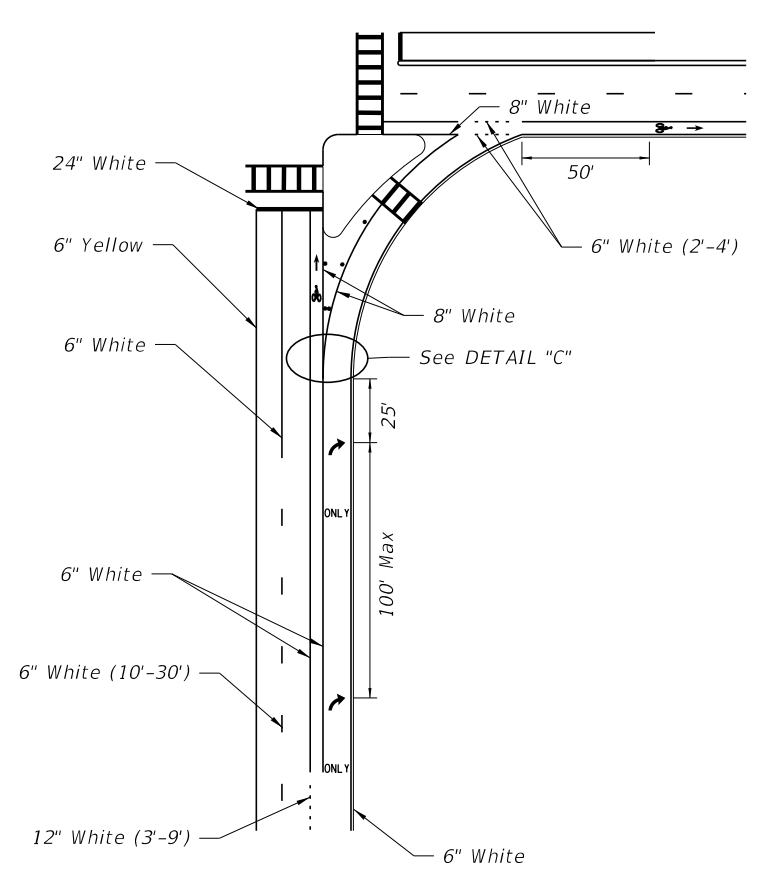
PAVEMENT MARKINGS FOR INTERSECTIONS WITH MAJOR AND MINOR ROADS

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**TWO WAY LEFT TURN LANE**  
 (With Single Lane Left Turn Channelization)



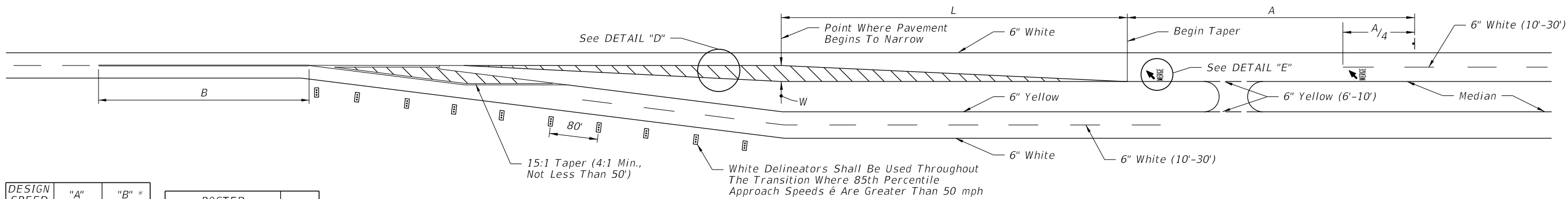
**RIGHT TURN LANE DROP AND ISLAND DETAILS**  
 LEFT TURN LANE DROP IS MIRROR IMAGE

**RIGHT TURN LANE AND ISLAND DETAILS**

**TRAFFIC CHANNELIZATION AT GORE**

7/31/2018 6:29:11 AM

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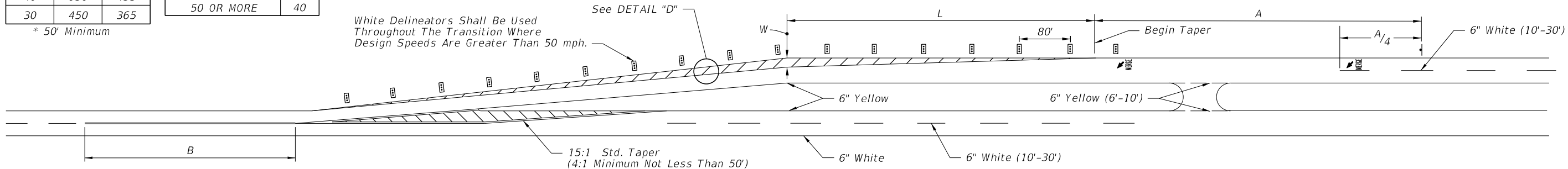
DESIGN SPEED (MPH)	"A" (FT.)	"B" * (FT.)
60	---	640
55	950	595
50	850	550
45	750	500
40	650	455
30	450	365

\* 50' Minimum

POSTED SPEED LIMIT MPH	"y" (FT.)
30 OR LESS	10
35	20
40	20
45	30
50 OR MORE	40

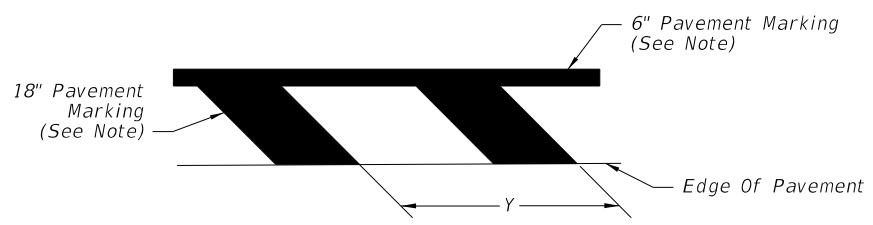
DESIGN SPEED 'S' (MPH)	Length 'L' (FT.)
40 or Less	$L = WS^2/60$
45 or Greater	$L = WS$

**LEFT ROADWAY CENTERED ON EXISTING ROADWAY**

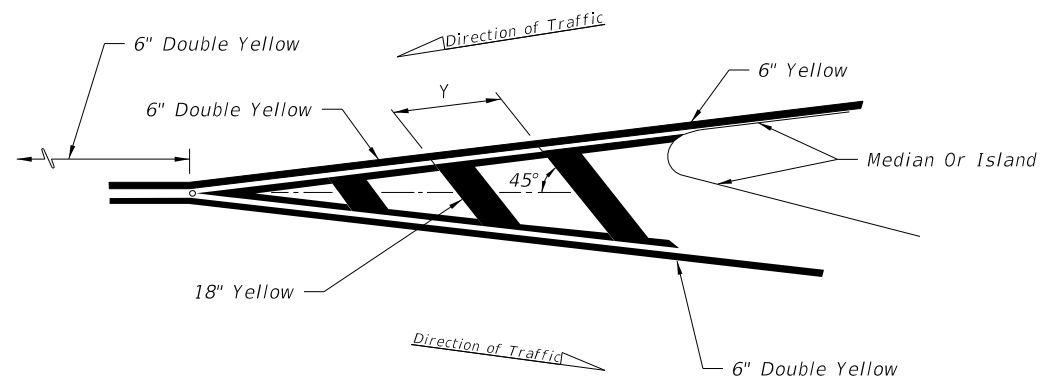
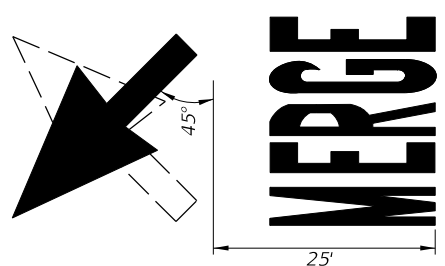


**RIGHT ROADWAY CENTERED ON EXISTING ROADWAY**

**SCHEMES FOR TRANSITION - 2 LANE / 4 LANE ROADWAY**



**NOTE:**  
Make pavement markings yellow for left roadway centered on existing roadway. Right roadway centered on existing roadway is similar with white pavement markings.



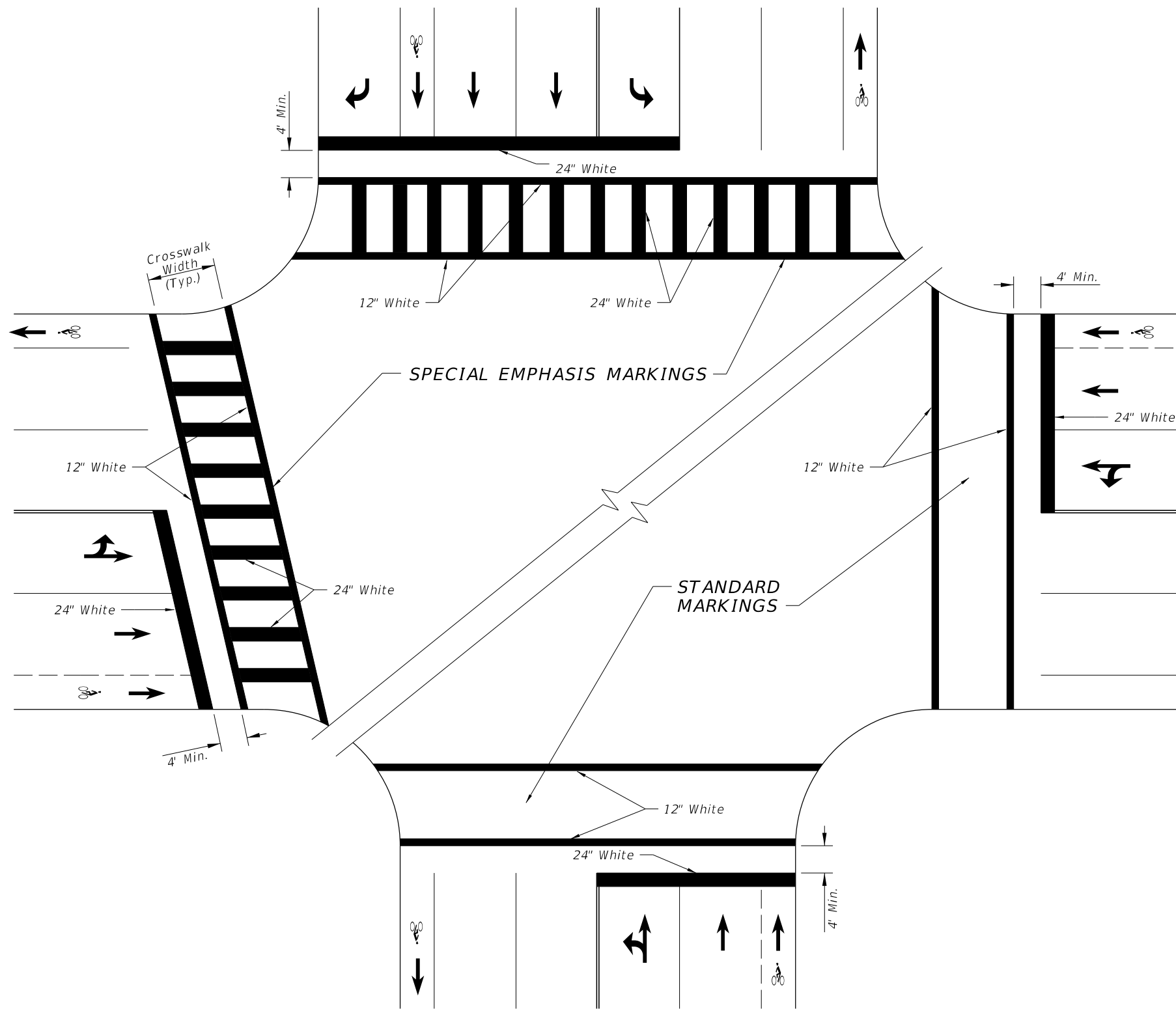
DETAIL "D"

DETAIL "E"

MARKINGS FOR TRAFFIC SEPARATION

11/1/2017 2:33:15 PM

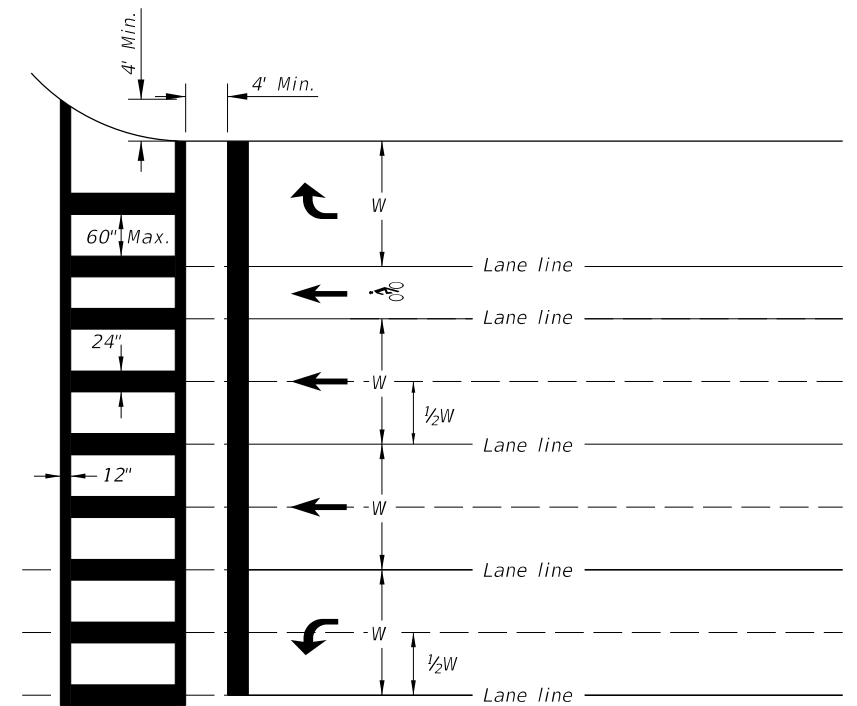
11/11/2017 2:33:15 PM



INTERSECTION DETAILS

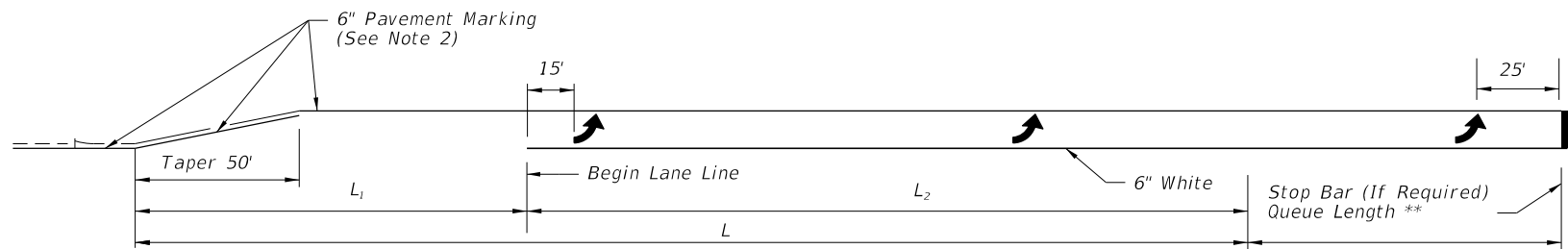
**NOTES:**

1. For crosswalk width, exceed width of the adjacent sidewalk, but do not make width less than 6' for intersection crosswalks and 10' for midblock crosswalks. Measure width from the inside of the transverse crosswalk markings.
2. When the Special Emphasis Crosswalk is not perpendicular to the lane lines, make the longitudinal markings parallel to the lane lines.
3. Extend double yellow centerlines 100' back from intersection on all approaches or 50' for unmarked cross roads.
4. Refer to Index 522-002 when Curb Ramps are present.



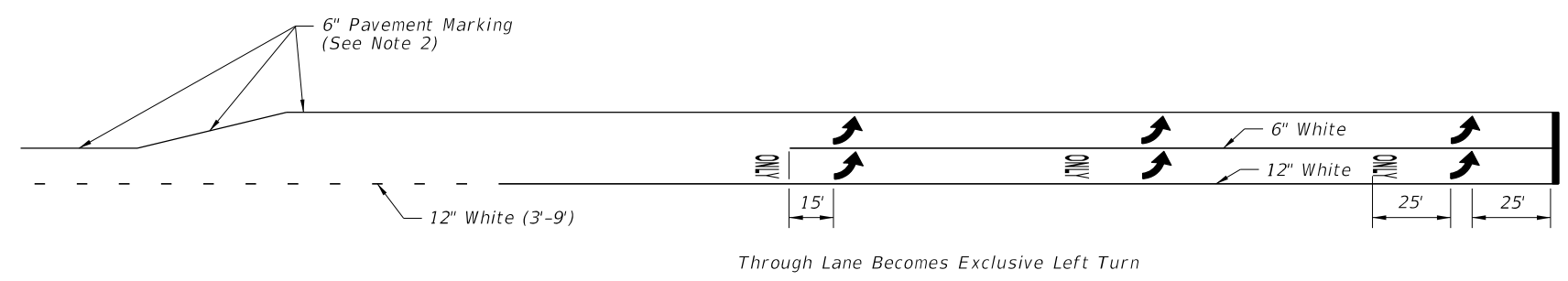
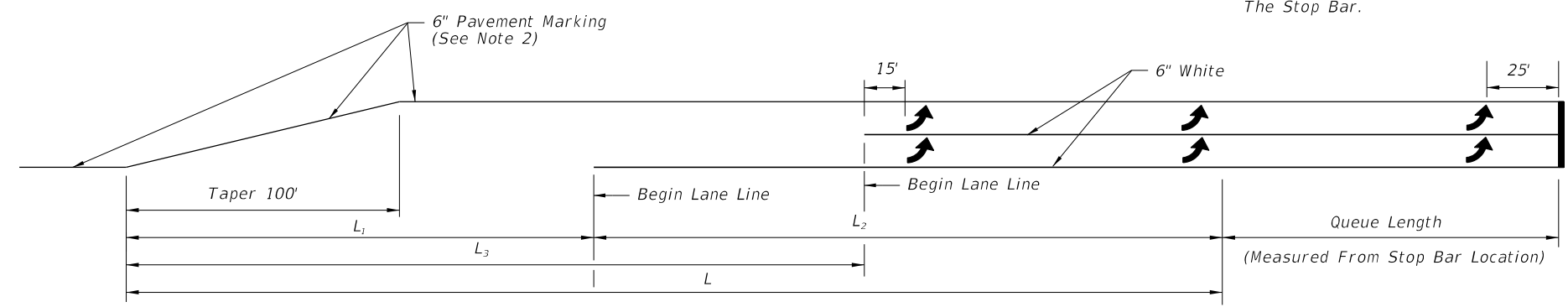
SPECIAL EMPHASIS CROSSWALK DETAILS

LAST REVISION 11/01/17	DESCRIPTION:
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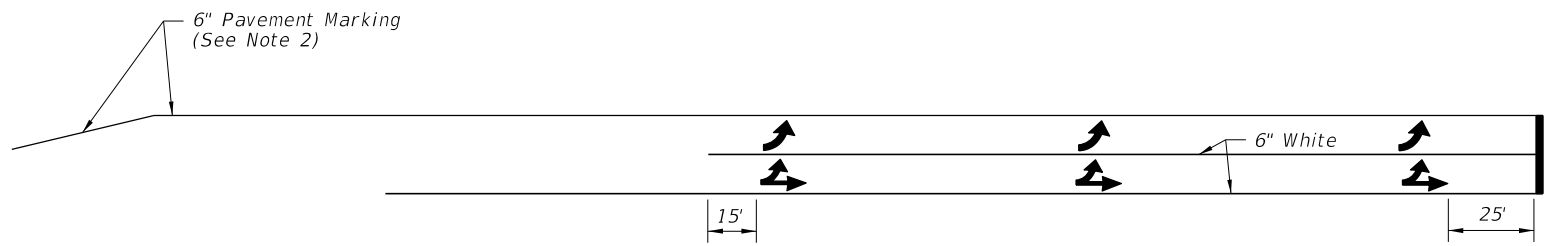


**SINGLE LEFT TURNS**

\*\* Queue Length Is Measured From The Median Nose Radial Point Or, When A Stop Bar Is Required, From The Stop Bar.



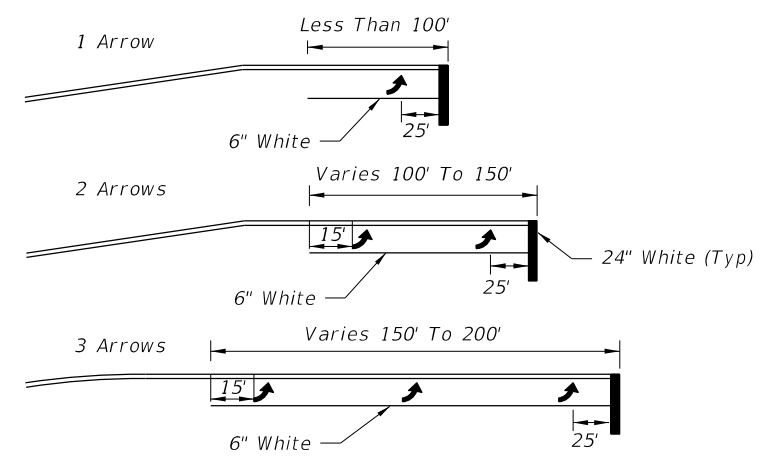
Through Lane Becomes Exclusive Left Turn



Through Lane Becomes Optional Left Turn

**DOUBLE LEFT TURNS**

TURN LANES - CURBED AND UNCURBED MEDIANS							
Design Speed (mph)	Clearance Distance	URBAN CONDITIONS			RURAL CONDITIONS		
		Brake To Stop Distance	Total Decel. Distance	Clearance Distance	Brake To Stop Distance	Total Decel. Distance	Clearance Distance
	L <sub>1</sub>	L <sub>2</sub>	L	L <sub>3</sub>	L <sub>2</sub>	L	L <sub>3</sub>
35	70'	75'	145'	110'	---	---	---
40	80'	75'	155'	120'	---	---	---
45	85'	100'	185'	135'	---	---	---
50	105'	135'	240'	160'	185'	290'	160'
55	125'	---	---	---	225'	350'	195'
60	145'	---	---	---	260'	405'	230'
65	170'	---	---	---	290'	460'	270'



Arrow should be evenly spaced between first and last arrow. Turn lanes longer than 200' add one arrow for each 100' additional length.

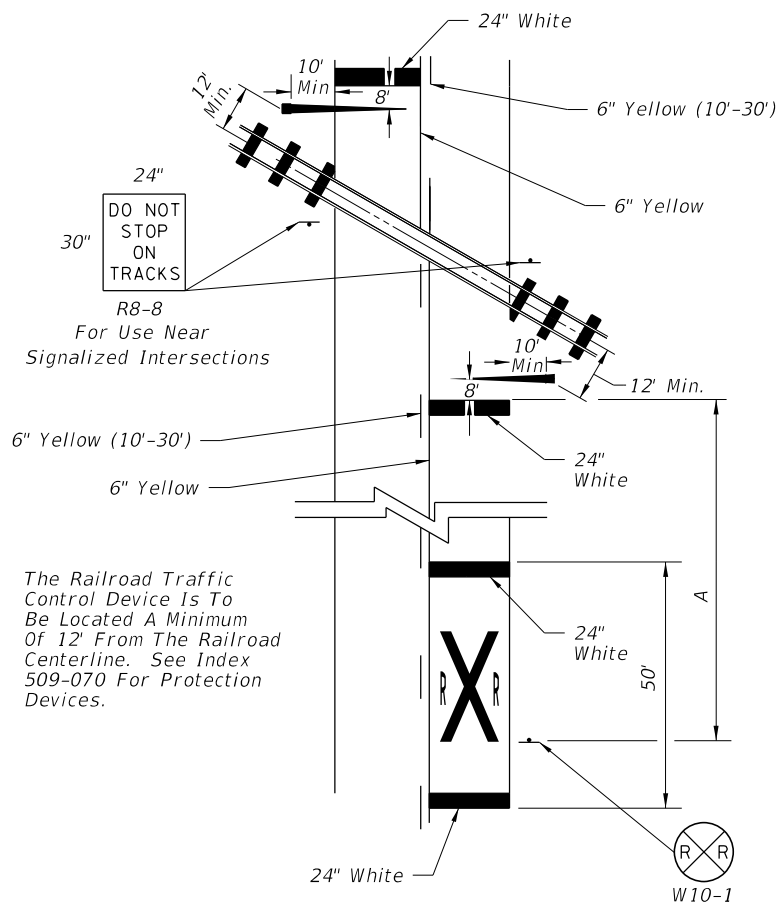
**ARROW SPACING**

**NOTES:**

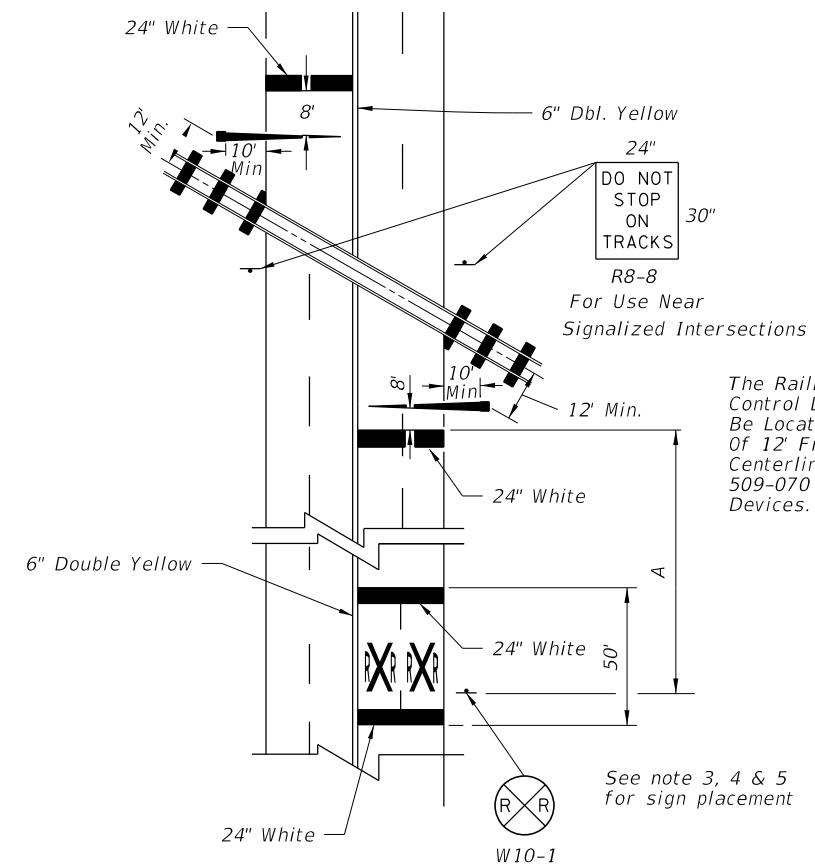
1. This Index also applies to right turn lanes.
2. Make pavement marking yellow for left-turn lanes and white for right-turn lanes.

**TURN LANE MARKINGS**

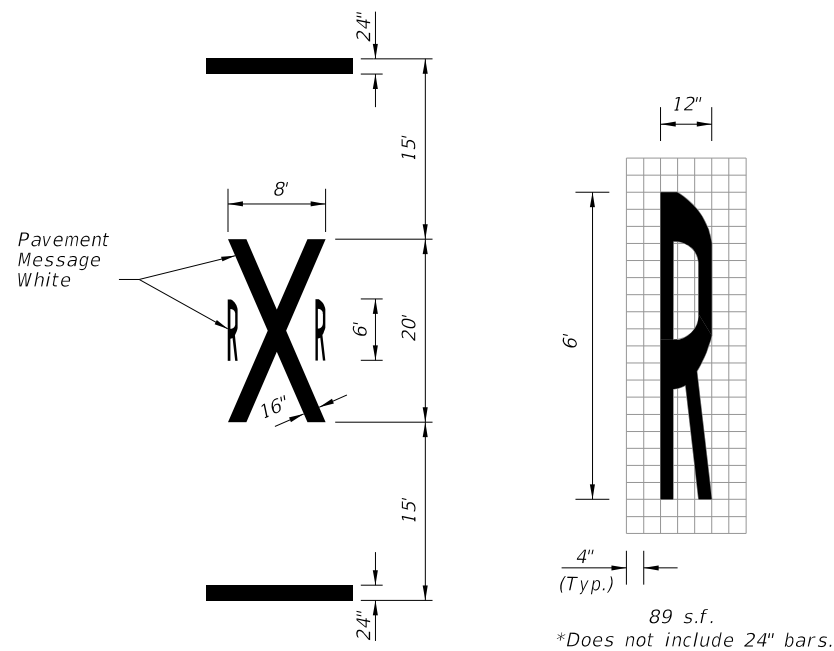
11/1/2017 2:33:16 PM



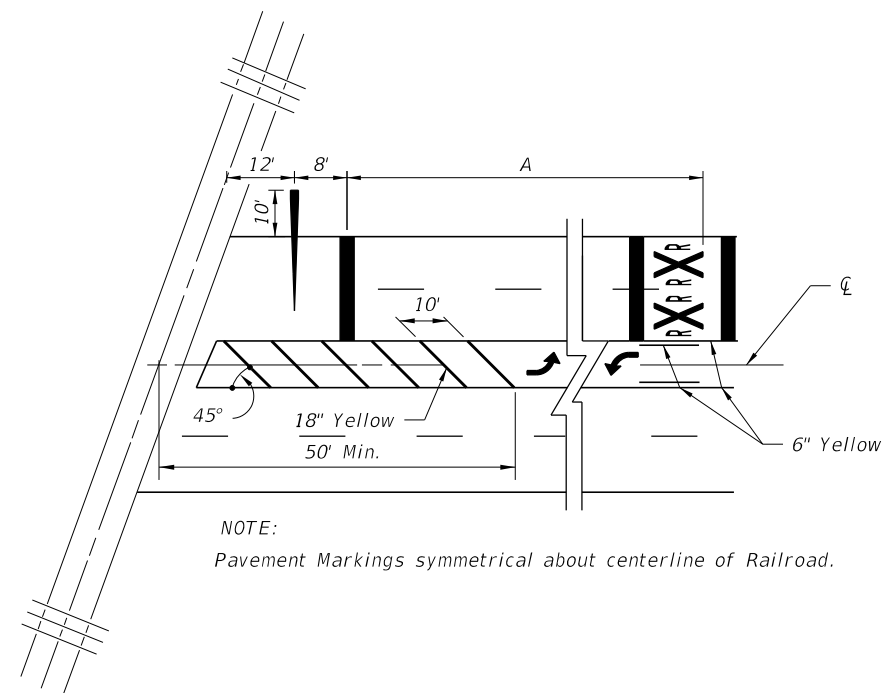
RAILROAD CROSSING AT 2-LANE ROADWAY



RAILROAD CROSSING AT 4-LANE ROADWAY



TYPICAL MARKINGS FOR R/R CROSSING



TERMINATION OF TWO WAY LEFT TURN AT R/R CROSSINGS

NOTES:

1. Do not include transverse markings in pavement message quantities.
2. When dynamic devices are not present or are to be installed, place the crossbuck at the future location of the RR gate or signal and gate in accordance with Index 509-070.
3. Place an additional W10-1 sign where street intersections occur between the R/R pavement message and the tracks.
4. Place FTP-61-06 sign or FTP-62-06 sign 100' in advance of the crossing for urban locations and 300' in advance of the crossing for rural locations.

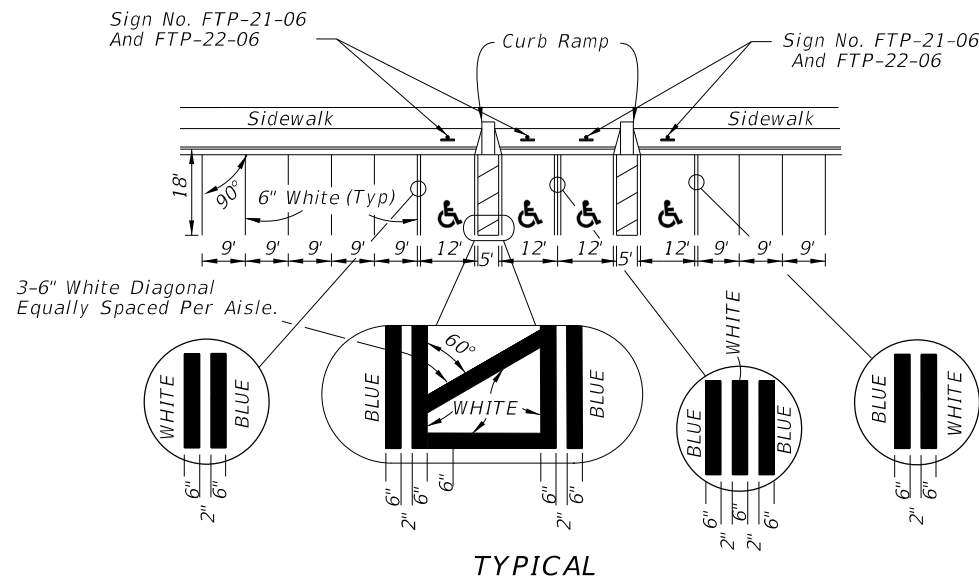
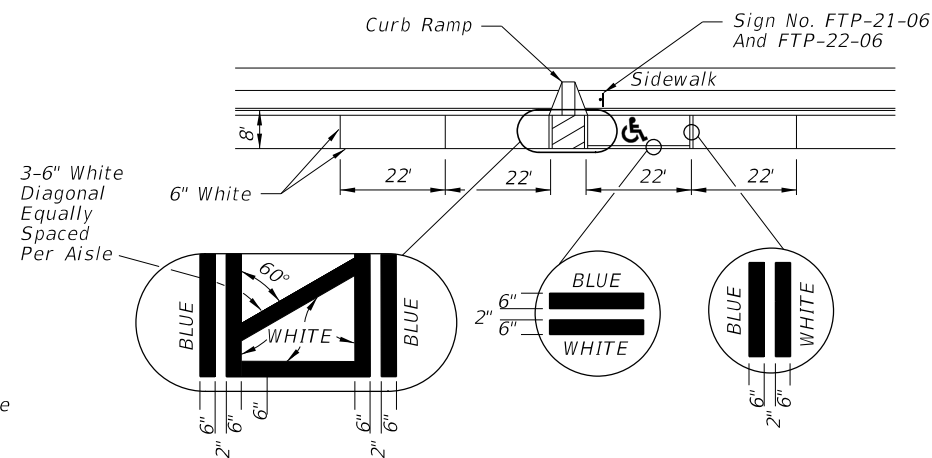
DESIGN SPEED MPH	" A " IN FT.
60	400
55	325
50	250
45	175
40	125
35	100
URBAN	85 MIN.

11/1/2017 2:33:16 PM

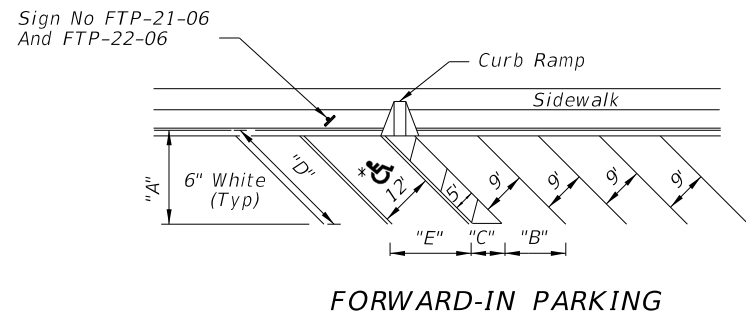
LAST REVISION	DESCRIPTION:
11/01/17	

**NOTES:**

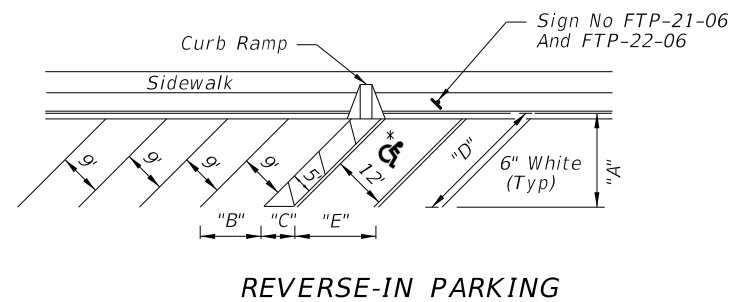
1. Dimensions are to the centerline of markings.
2. An Access Aisle is required for each accessible space when angle parking is used.
3. Criteria for pavement markings only, not public sidewalk curb ramp locations. For ramp locations refer to plans.
4. Tint blue pavement markings to match color 15180 of Federal Standards 595a.
5. Mount FTP-22-06 sign below the FTP-21-06 sign.



TYPICAL



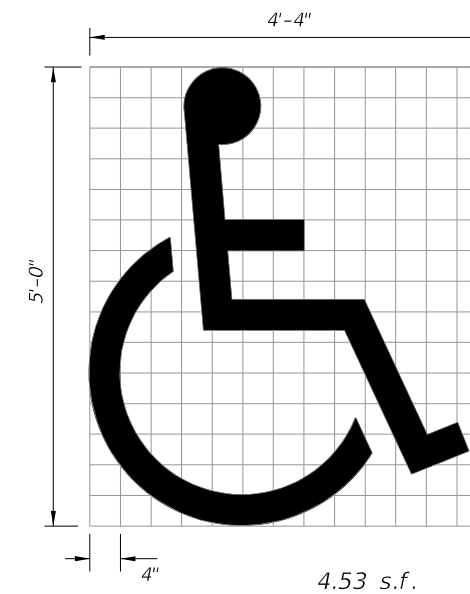
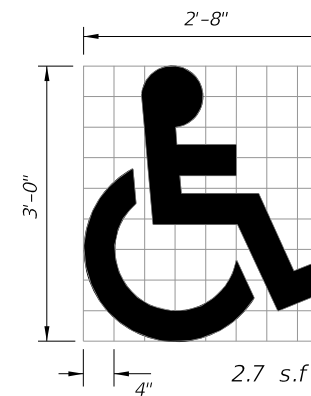
FORWARD-IN PARKING



REVERSE-IN PARKING

\* FOR ACCESSIBLE MARKINGS - SEE ABOVE

"DIMENSIONS"					
∠ θ	"A"	"B"	"C"	"D"	"E"
45°	19'-1"	12'-9"	7'-0"	27'-0"	17'-0"
60°	20'-1"	10'-5"	5'-9"	23'-2"	13'-10"



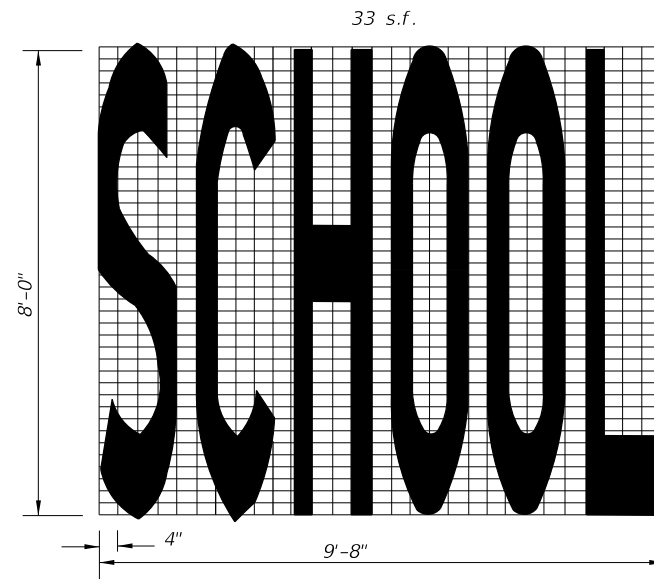
Use of pavement symbol in accessible parking spaces is optional, when used the symbol shall be 3' or 5' high and white in color.

PAVEMENT MARKING FOR PARKING

UNIVERSAL SYMBOL OF ACCESSIBILITY

11/1/2017 2:33:17 PM

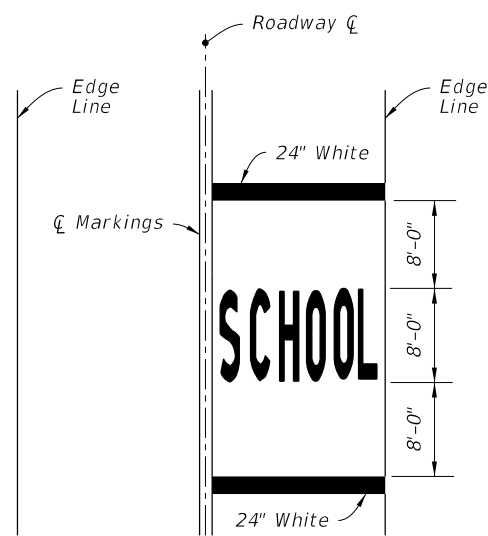




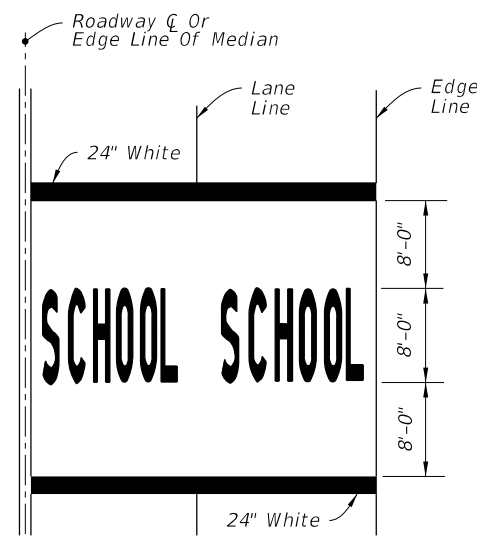
**NOTES:**

1. All grids are 4" x 4".
2. Pavement Marking Should Not Extend Into Opposing Lane.
3. Center School Pavement Marking in lane.

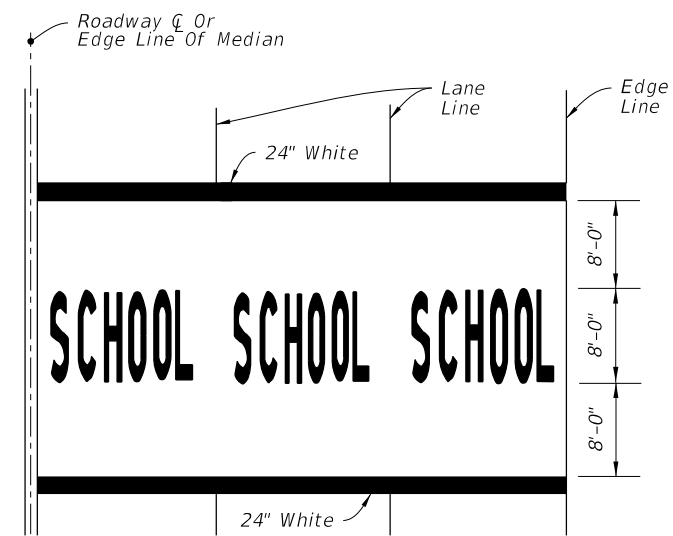
**SCHOOL PAVEMENT MARKING**



**SINGLE-LANE APPROACH**




**TWO-LANE APPROACH**

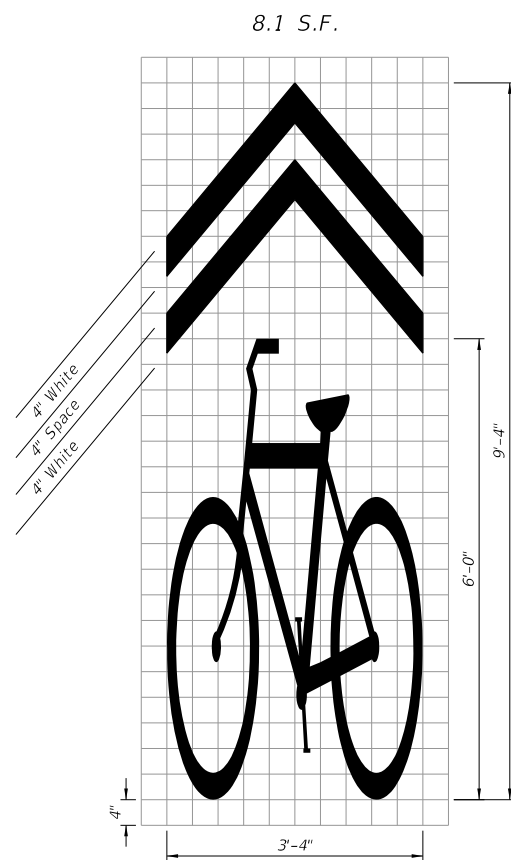


**MULTI-LANE APPROACH  
(Three or More)**

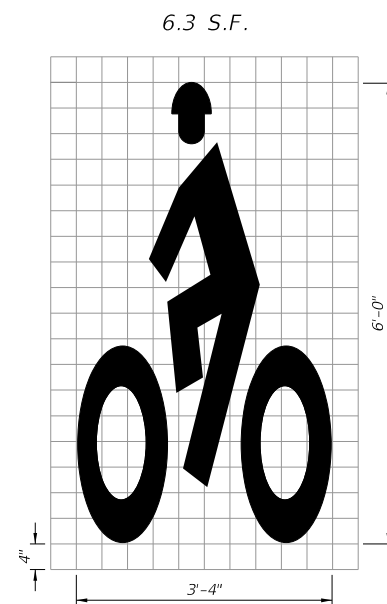
**MARKINGS FOR SCHOOL ZONES**

11/1/2017 2:33:17 PM

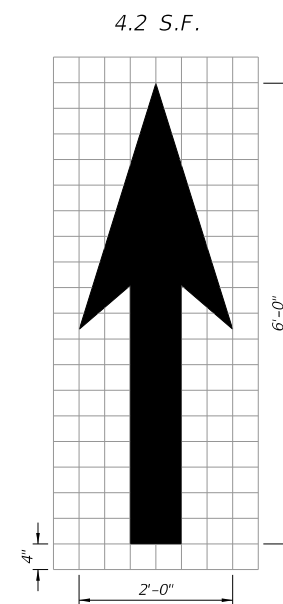
LAST REVISION 11/01/17	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	PAVEMENT MARKINGS	INDEX 711-001	SHEET 14 of 14
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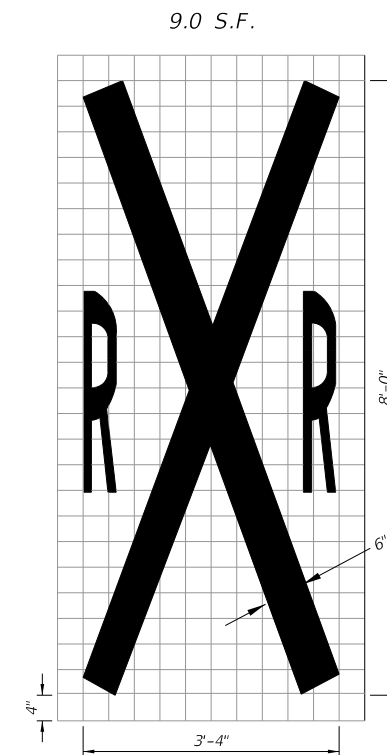
Shared Lane Marking (SLM)



Helmeted Bicyclist Symbol



Bike Lane Arrow




Railroad Crossing  
(For Shared Use Path Only)

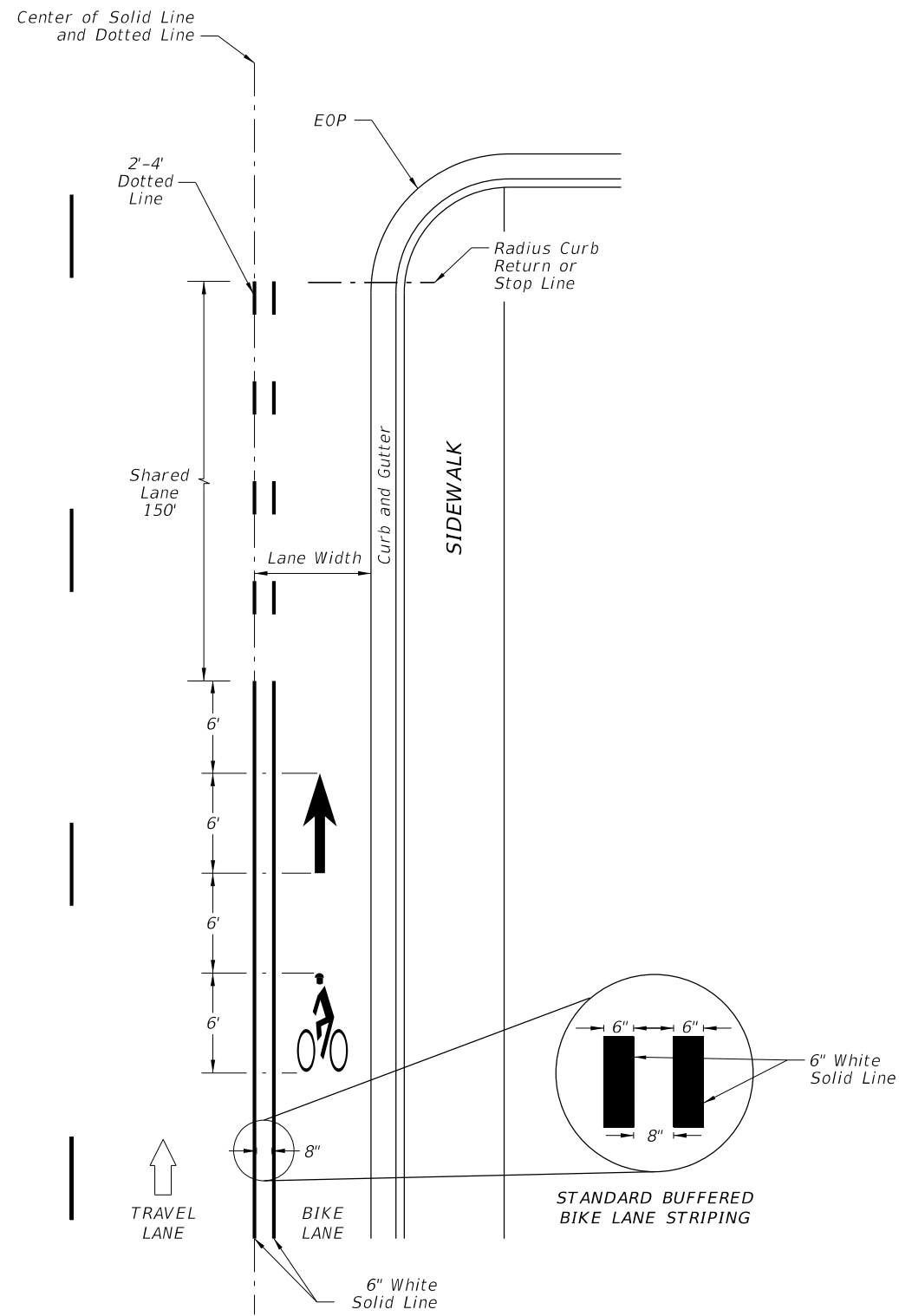
NOTES:

1. All bicycle markings and pavement messages shall be White.
2. All bicycle markings shall be preformed thermoplastic.
3. All grids are 4" x 4".

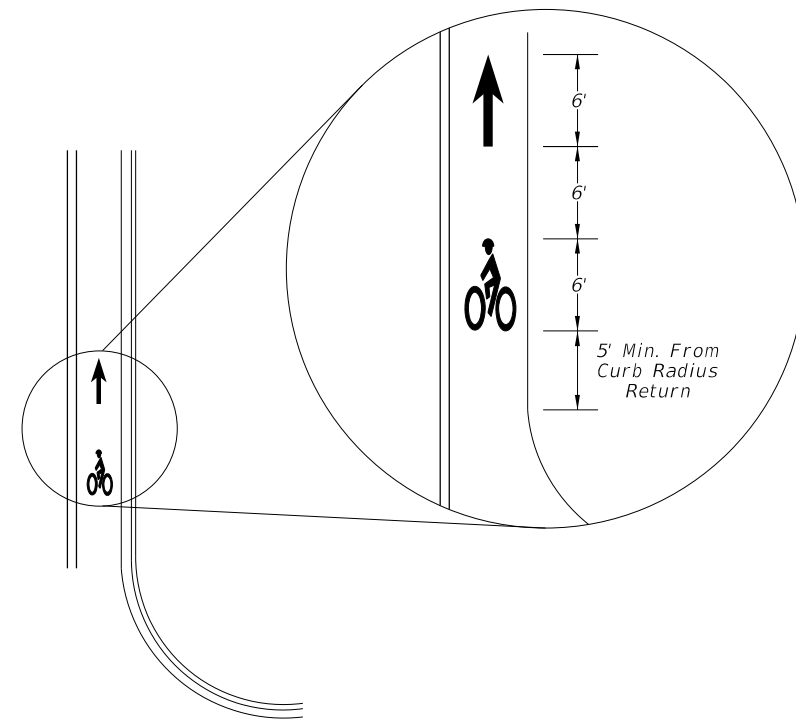
STANDARD PAVEMENT MARKING MESSAGE LAYOUTS

10/27/2017 10:20:38 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	BICYCLE MARKINGS	INDEX 711-002	SHEET 1 of 2
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APPROACH TO INTERSECTIONS DETAILS

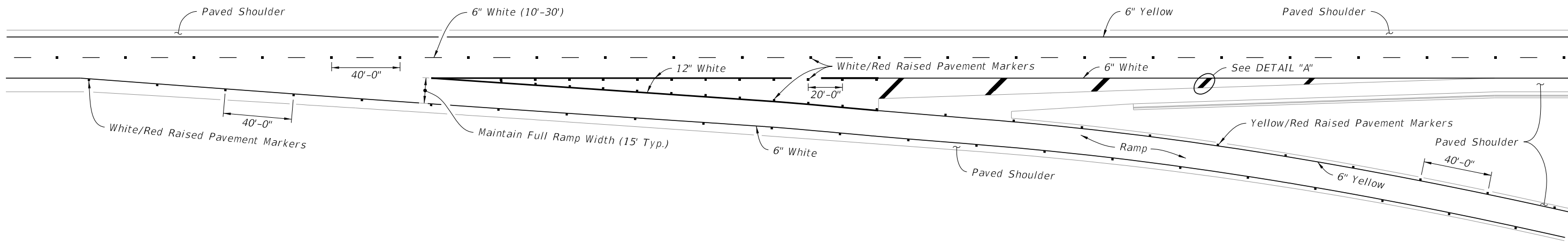


FAR SIDE OF INTERSECTION DETAIL

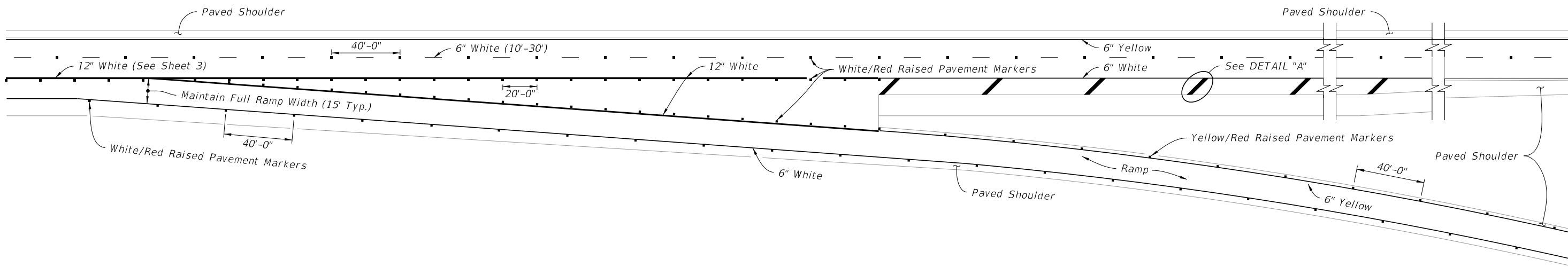
**BUFFERED BIKE LANES**

10/27/2017 10:20:41 AM

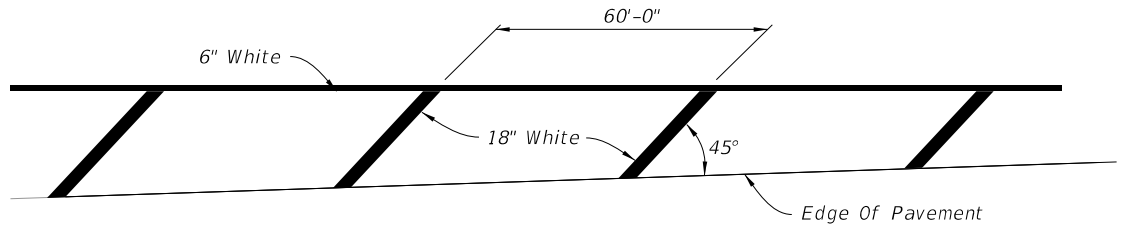
LAST REVISION 11/01/17	REVISION DESCRIPTION:	 FY 2018-19 STANDARD PLANS	BICYCLE MARKINGS	INDEX 711-002	SHEET 2 of 2
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TWO THRU LANES



THREE APPROACH LANES - TWO THRU LANES



DETAIL "A"

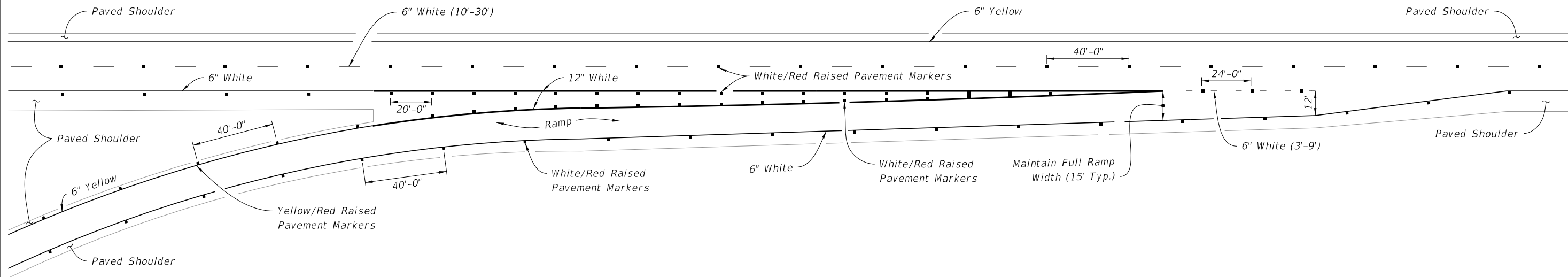
GENERAL NOTES:

1. Make the traffic face of the raised pavement marker (RPM) the same color as the pavement marking that it is supplementing.
2. See Index 706-001 for additional information on RPMs.

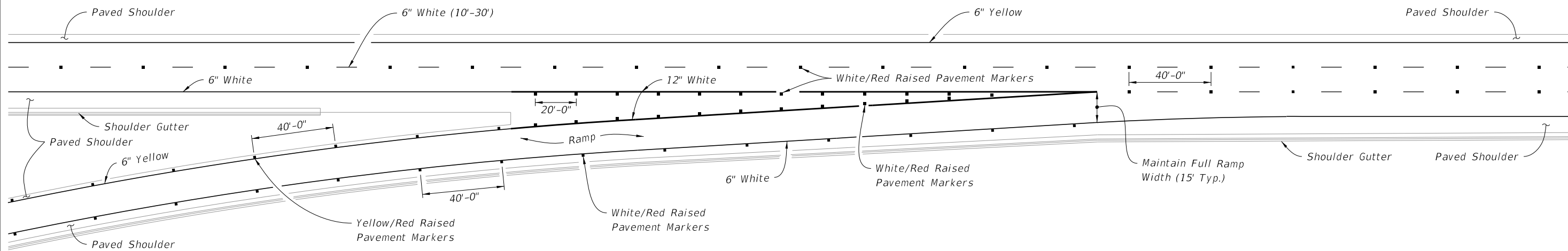
SINGLE LANE RAMPS - EXIT TERMINALS

10/27/2017 10:20:41 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	INTERCHANGE MARKINGS	INDEX 711-003	SHEET 1 of 7
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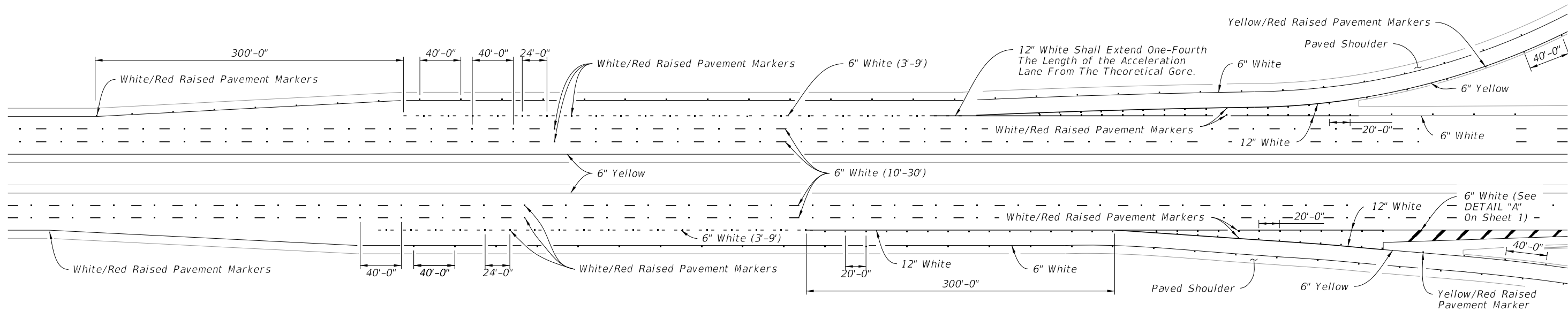
TAPER - TYPE ENTRANCE



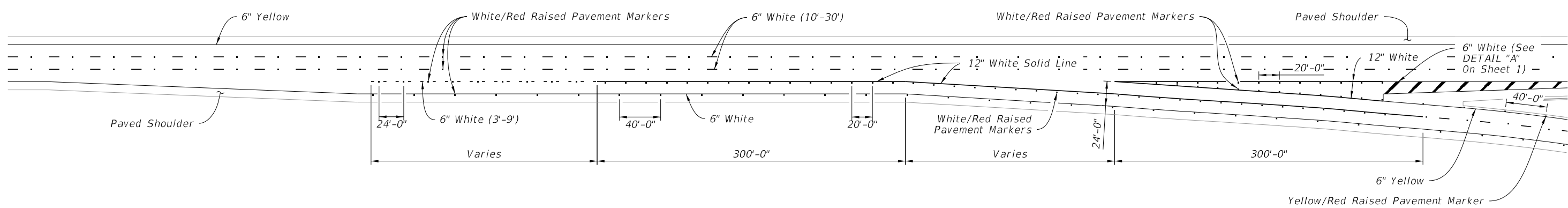
PARALLEL - TYPE ENTRANCE

10/27/2017 10:20:41 AM

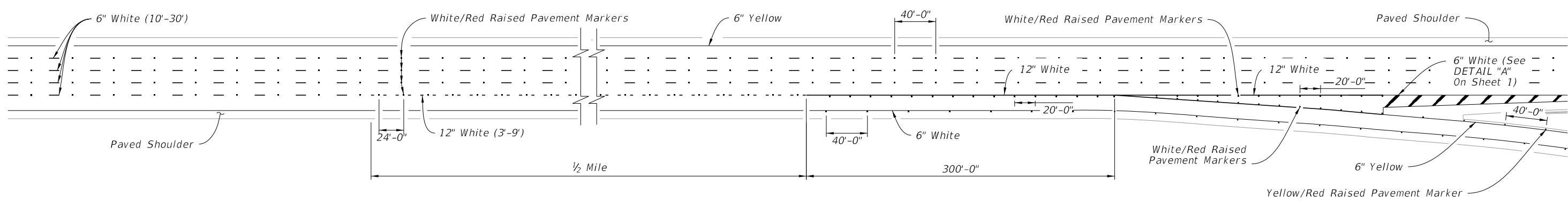
LAST REVISION 11/01/17	REVISION DESCRIPTION:	 FY 2018-19 STANDARD PLANS	INTERCHANGE MARKINGS	INDEX 711-003	SHEET 2 of 7
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PARALLEL ACCELERATION AND DECELERATION LANE



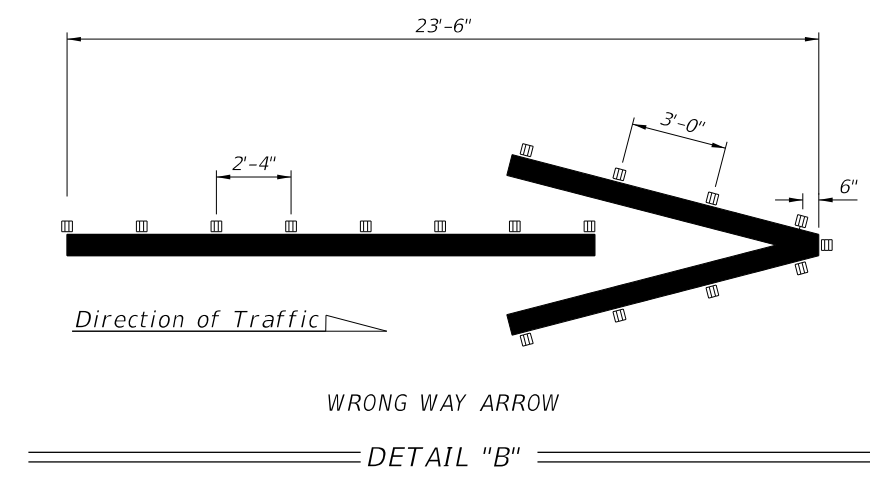
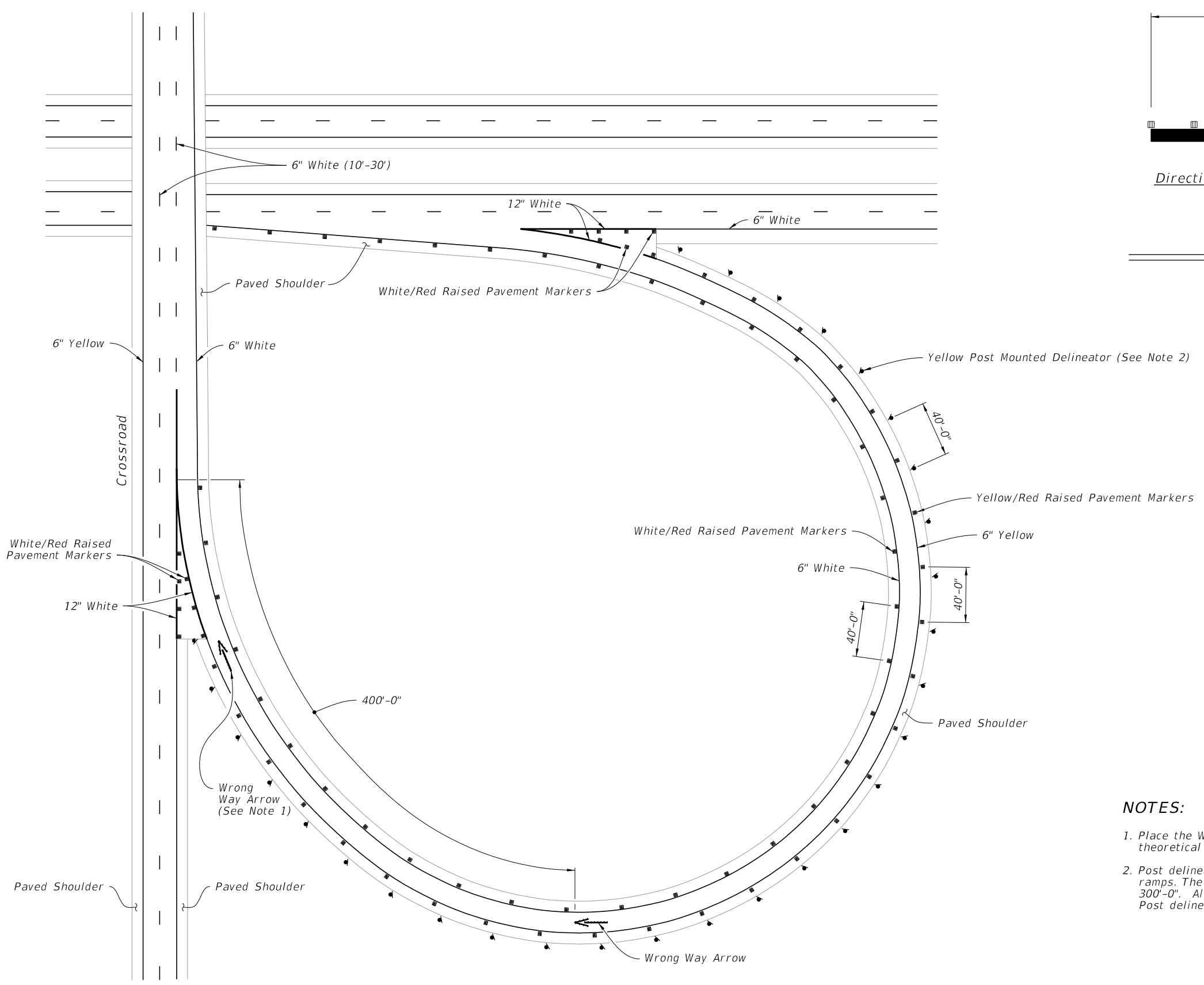
TYPICAL MARKINGS AT DUAL LANE EXITS



TYPICAL LANE DROP MARKINGS AT EXIT RAMP

10/27/2017 10:20:42 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	INTERCHANGE MARKINGS	INDEX 711-003	SHEET 3 of 7
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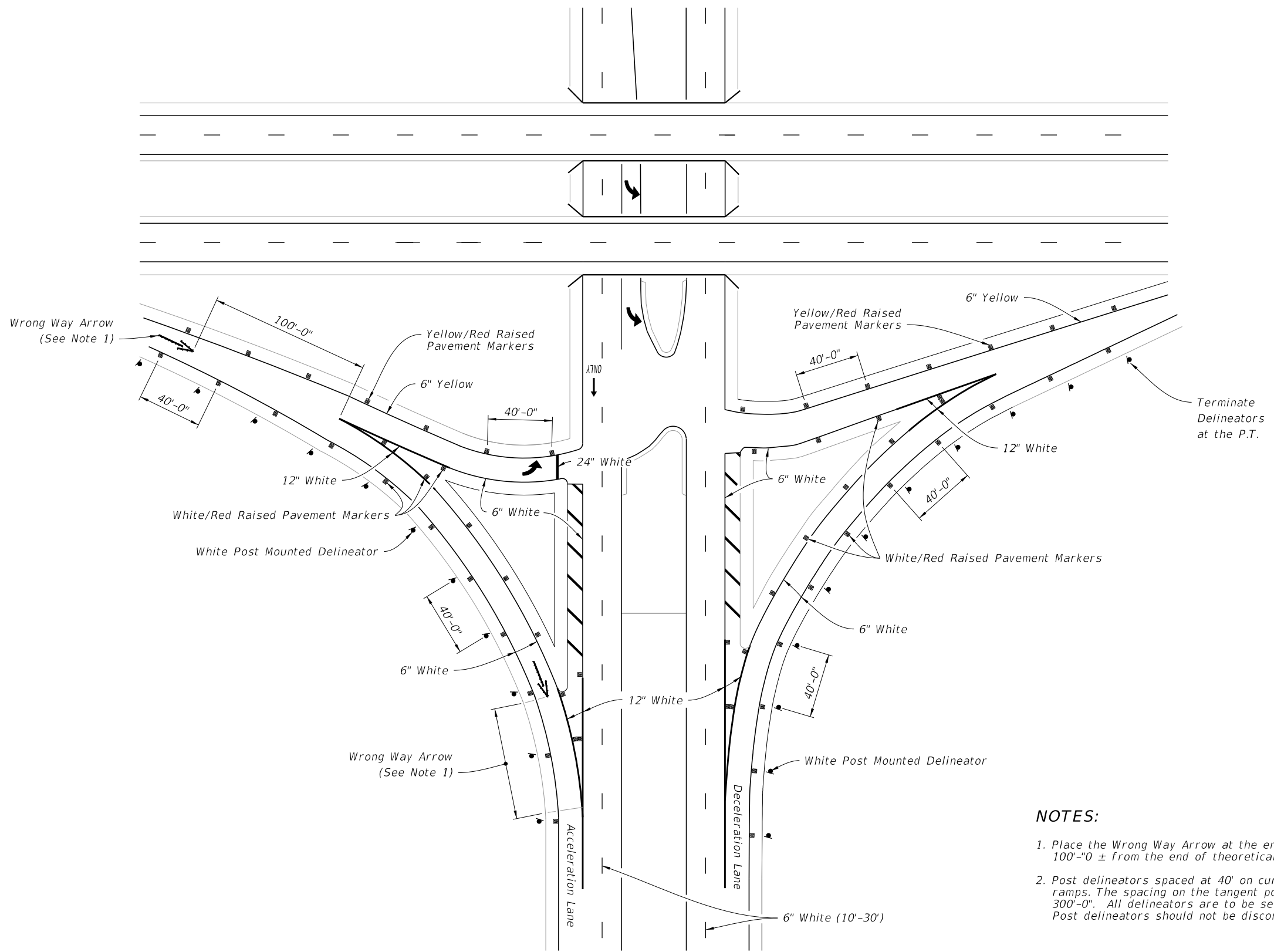


- NOTES:**
1. Place the Wrong Way Arrow at the physical gore or 100'-0" from the theoretical gore.
  2. Post delineators spaced at 40' on curves of the entrance and exit of ramps. The spacing on the tangent portion of the ramp section is 300'-0". All delineators are to be setback 4' from shoulder break. Post delineators should not be discontinued in sections with guardrail.

TYPICAL CURVED EXIT RAMPS

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**NOTES:**

1. Place the Wrong Way Arrow at the end of the physical gore or 100'-0" ± from the end of theoretical gore.
2. Post delineators spaced at 40' on curves of the entrance and exit of ramps. The spacing on the tangent portion of the ramp section is 300'-0". All delineators are to be setback 4' from shoulder break. Post delineators should not be discontinued in sections with guardrail.

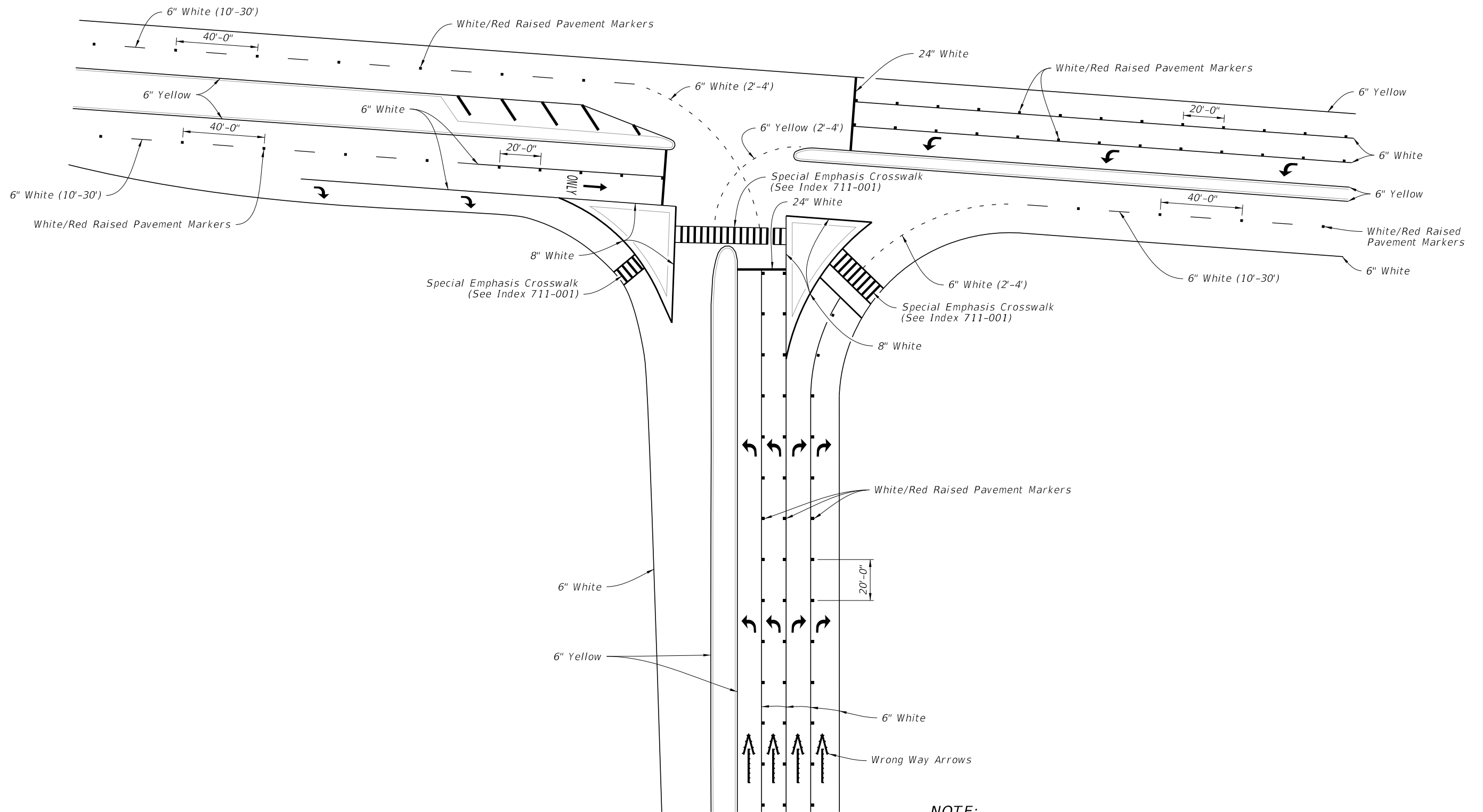
TYPICAL INTERSECTION

10/27/2017 10:20:42 AM

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	INTERCHANGE MARKINGS	INDEX 711-003	SHEET 5 of 7
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10/27/2017 10:20:43 AM



**NOTE:**

Do not place wrong way arrows in between consecutive directional arrows.

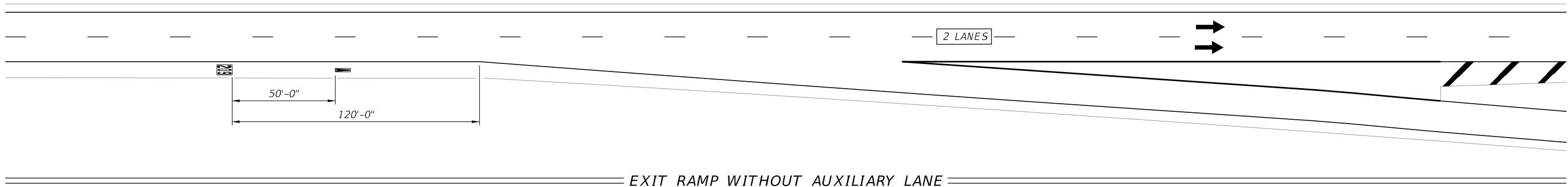
TYPICAL PARTIAL CLOVERLEAF/TRUMPET EXIT RAMP

LAST REVISION 11/01/17	DESCRIPTION:
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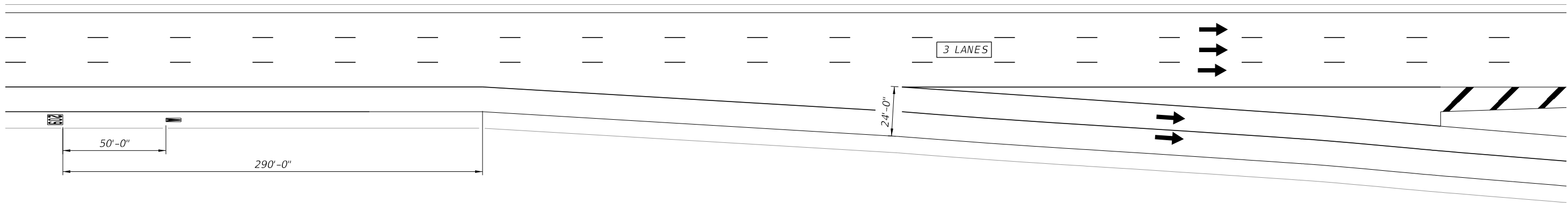


INTERCHANGE MARKINGS

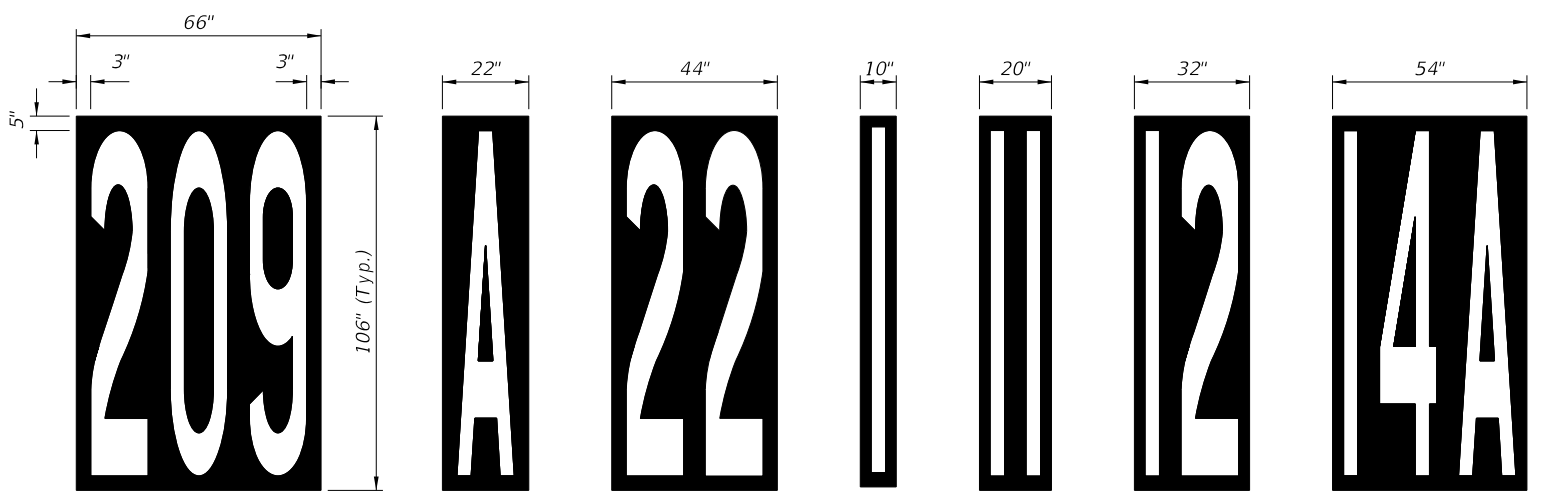
INDEX 711-003	SHEET 6 of 7
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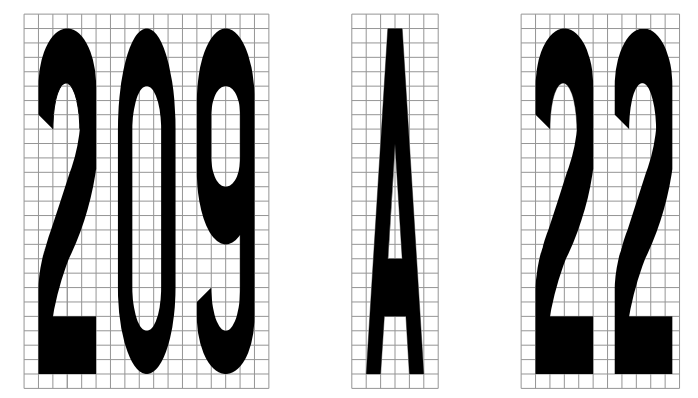
EXIT RAMP WITHOUT AUXILIARY LANE



EXIT RAMP WITH AUXILIARY LANE



MAT DIMENSIONS



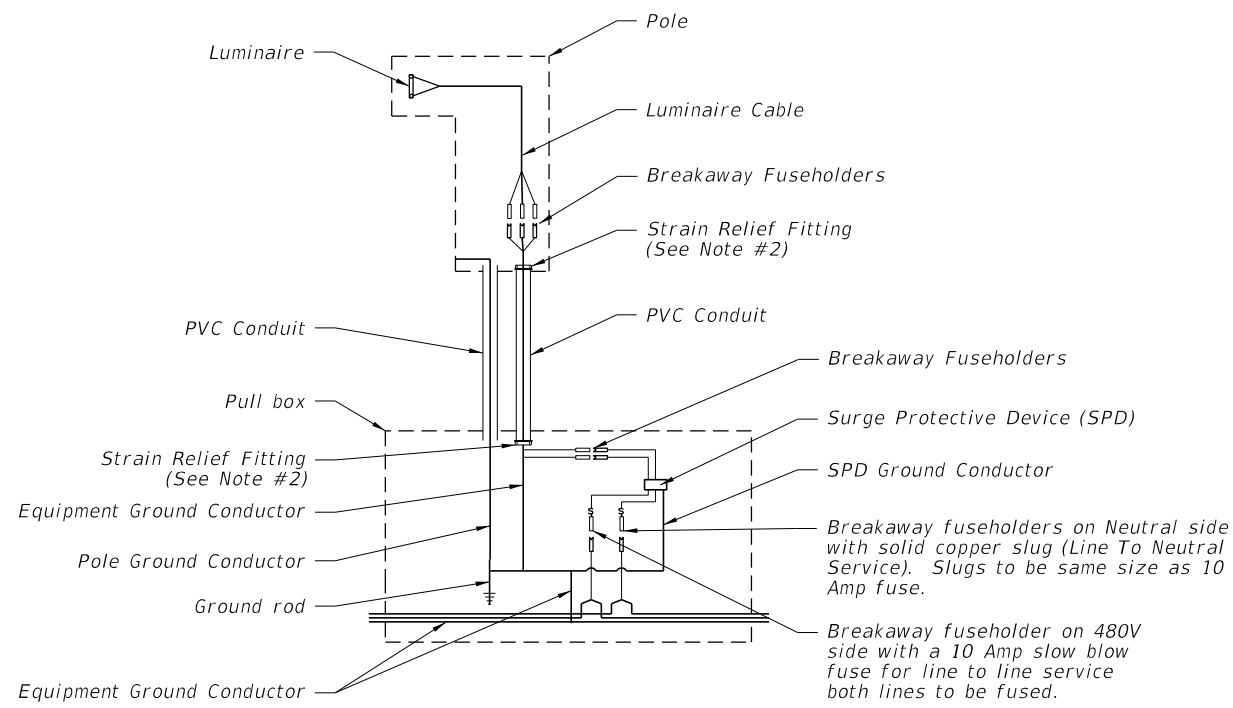
MESSAGE SIZE AND SPACING

**NOTES:**

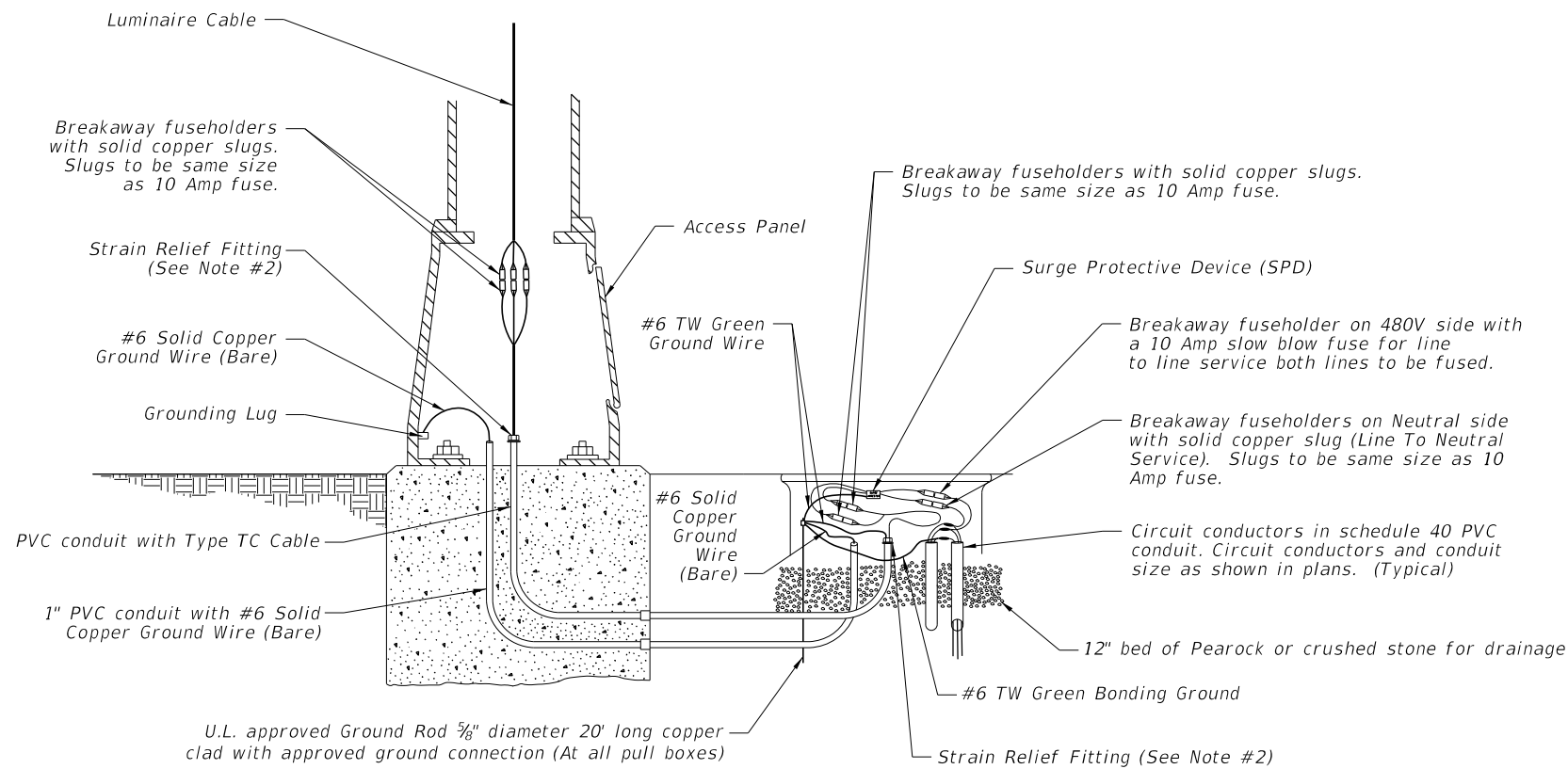
1. This Index shows layouts for 1, 2, and 3 digit numbers and letters.
2. The message consist of white letters and numbers with black contrasting material.
3. The "EXIT NUMBER" position remains the same distance from the beginning of taper regardless of the number of lines of information.
4. All Grids are 4" x4".

10/27/2017 10:20:43 AM

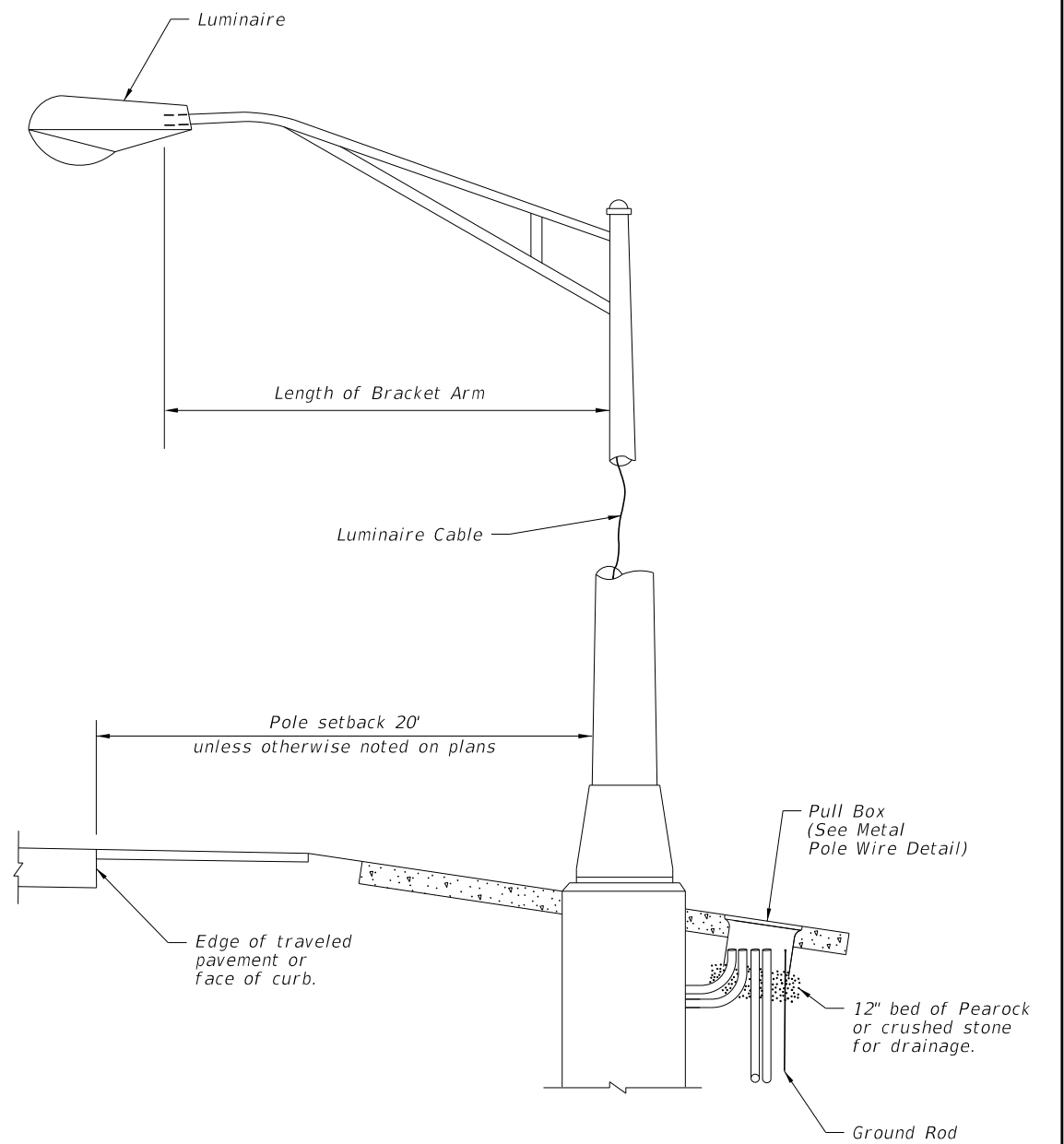
LAST REVISION 11/01/17	REVISION	DESCRIPTION:		FY 2018-19 STANDARD PLANS	INTERCHANGE MARKINGS	INDEX 711-003	SHEET 7 of 7
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**WIRING DIAGRAM**



**METAL POLE WIRING DETAIL**




**METAL POLE DETAIL**

**NOTES:**

1. Barrier wall or bridge mounted poles: The wiring shall be in accordance with Section 992 of the Standard Specifications.
2. Provide cable length to remove fuseholders from transformer base, pole base or pullbox for maintenance. Remove slack from the luminaire cable to provide tension on the fuseholders if the pole breaks away. Pull excess cable into pull box tighten strain relief fittings or cable clamps at both ends of conduit to prevent cable from slipping.

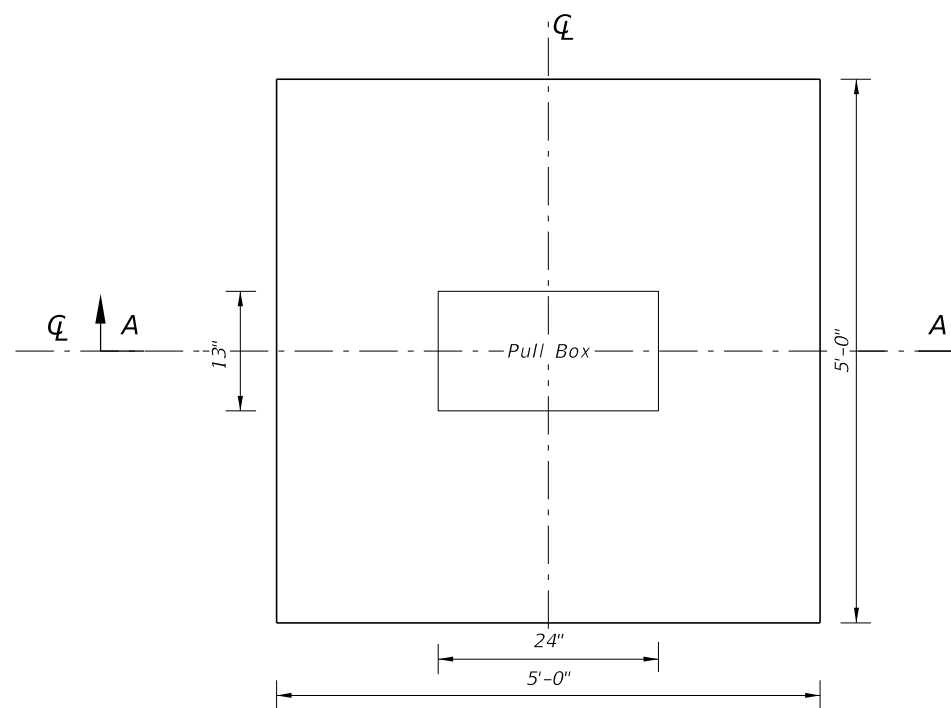
10/27/2017 10:20:44 AM

LAST REVISION 11/01/17	DESCRIPTION:	 <b>FY 2018-19 STANDARD PLANS</b>	<b>CONVENTIONAL LIGHTING</b>	INDEX <b>715-001</b>	SHEET <b>1 of 3</b>
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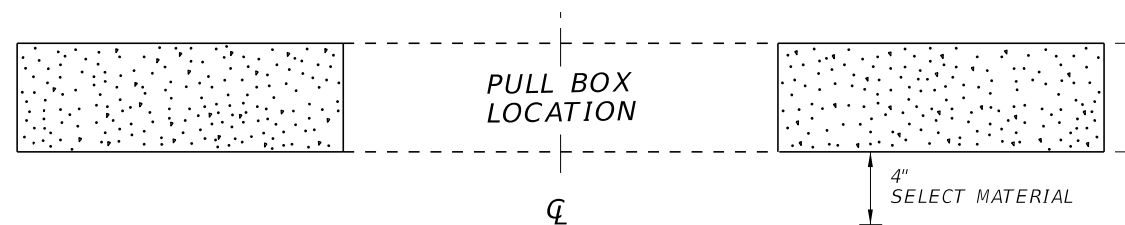
**WIRING DETAILS**

**NOTES:**

1. Use compacted select material in accordance with Index 120-001.
2. Concrete shall be Class NS with a minimum strength at 28 days of  $f'c=2.5$  ksi.
3. Outside edge of slab shall be cast against formwork.
4. The pull box shown is 13" x 24"; others approved under Section 635 of the Standard Specifications may be used.
5. Slabs to be placed around all Poles and Pull Boxes in rural locations. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
6. Concrete for slabs around pull boxes shall be included in the price of pull box.




**SLAB DIMENSIONS**



**SECTION A-A**

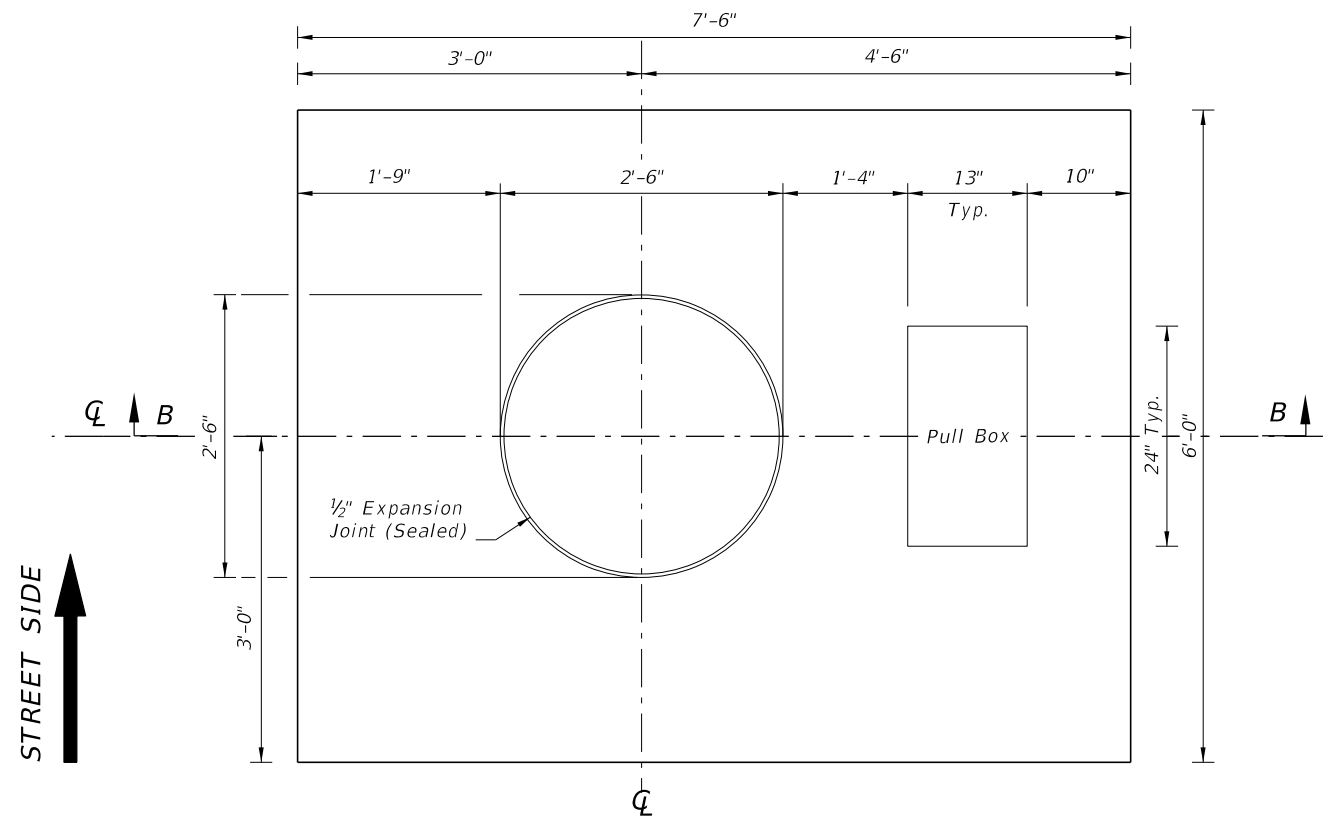
**SLAB DETAILS FOR INTERMEDIATE PULLBOX LOCATIONS**

10/27/2017 10:20:44 AM

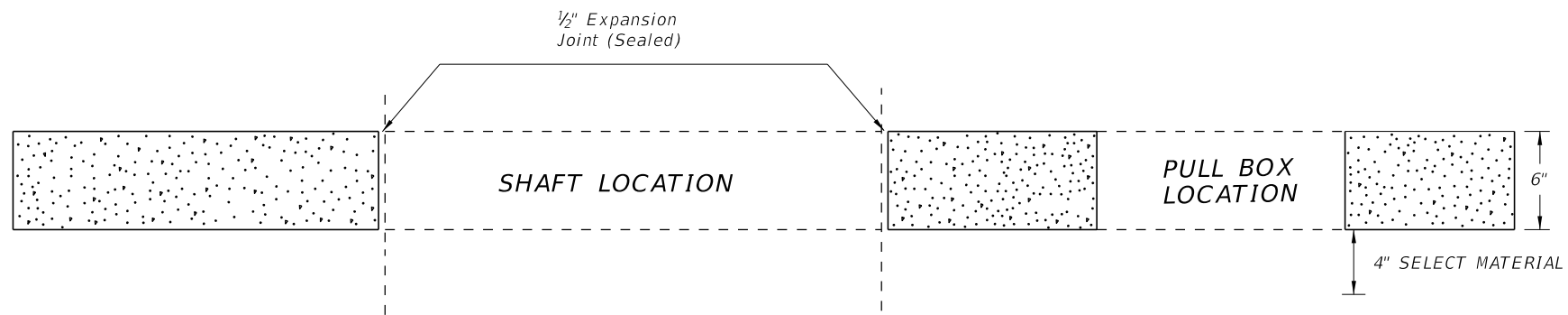
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 <b>FY 2018-19 STANDARD PLANS</b>	<b>CONVENTIONAL LIGHTING</b>	INDEX <b>715-001</b>	SHEET <b>2 of 3</b>
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**NOTES:**

1. Use compacted select material in accordance with Index 120-001.
2. Concrete shall be Class NS with a minimum strength at 28 days of  $f'c=2.5$  ksi.
3. Outside edge of slab shall be cast against formwork.
4. The pull box shown is 13" x 24"; others approved under Section 635 of the Standard Specifications may be used.
5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
7. The expansion joint shall consist of  $\frac{1}{2}$ " of closed-cell polyethelene foam expansion material. The top  $\frac{1}{2}$ " of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Section 932.




SLAB DIMENSIONS



SECTION B-B

SLAB DETAILS  
FOR POLE AND PULL BOX LOCATIONS

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**GENERAL NOTES:**

1. Poles are designed to support the following:
  - A. Luminaire Effective Projected Area (EPA): 1.55 SF
  - B. Weight: 75 lb.
2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not included in the Plans.
3. Materials:
  - A. Pole, Pole Connection Extrusions and Arm Extrusions: ASTM B221, Alloy 6063-T6
  - B. Bars, Plates, Stiffeners and Backer Ring: ASTM B221, Alloy 6063-T6
  - C. Caps and Covers: ASTM B-26, Alloy 319-F
  - D. Steel Bearing Plate: ASTM A709 or ASTM A36 Grade 36
  - E. Aluminum Weld Material: ER 4043
  - F. Transformer and Frangible Base Materials: ASTM B26 or ASTM B108, Alloy 356-T6
  - G. Bolts, Nuts and Washers:
    - a. Shoe Base Bolts: ASTM F3125, Grade A325, Type 1
    - b. Nuts: ASTM A563 Grade DH Heavy-Hex
    - c. Washer: ASTM F436 Type 1
  - H. Anchor Bolts, Nuts, and Washers:
    - a. Anchor Bolts: ASTM F1554 Grade 55
    - b. Nuts: ASTM A563 Grade A Heavy-Hex
    - c. Plate Washer: ASTM A36
  - I. Stainless Steel Fasteners: ASTM F593 Alloy Group 2, Condition A, CW1 or SH1
  - J. Nut Covers: ASTM B26 (319-F)
  - K. Concrete: Class 1
  - L. Reinforcing Steel: Specification Section 415
4. Fabrication:
  - A. Weld Arm and Pole (Alloy 6063) in the T4 temper using 4043 filler. Age the Arm and Pole artificially to the T6 temper after welding.
  - B. Upright Splices: Not Allowed. Transverse welds are only allowed at the base.
  - C. Roadway Light Pole Taper: Taper as required to provide a round top O.D. of 6" and a base O.D. of 10". Portions of the pole near the base shoe and at the arm connections may be held constant at 10" and 6" respectively to simplify fabrication.
  - D. Median Barrier Mounted Light Pole Taper: Taper as required to provide a 6" O.D. round top with an 11" x 7" O.D. oblong base. Portions of the pole near the base and at the arm connections may be held constant at 11" x 7" oblong and 6" round respectively to simplify fabrication.
  - E. Provide 'J', 'S' or 'C' hook at top of pole for electrical wires.
  - F. Equip poles located on bridges, walls and concrete median barriers/Traffic Railings with a vibration damper.
  - G. Perform all welding in accordance with AWS D1.2.
  - H. Embedded Junction Box (EJB):
    - a. Weld all seams continuously and grind smooth.
    - b. Hot Dip Galvanize after Fabrication.
    - c. Provide a watertight cover with neoprene gasket and secure cover with galvanized screws.
  - I. For Median Barrier Mounted Aluminum Light Poles, the fabricator must demonstrate the ability to produce a crack free pole. The fabricator's Department-approved QC Plan must contain the following information prior to fabrication:
    - a. Tests demonstrating a pole with a 1/4" wall thickness achieves and ultimate moment capacity of 36 kip\*ft in the strong axis and 30 kip\*ft in the weak axis.
    - b. Tests demonstrating a pole with a 5/16" wall thickness achieves an ultimate moment capacity of 44 kip\*ft in the strong axis and 37 kip\*ft in the weak axis.
    - c. Test results showing the pole does not buckle at the shape transition area under the ultimate moment capacity loads.
    - d. Complete details and calculations for the reinforced 4" x 6" (Min.) handhole located 1'-6" above the base plate.
  - J. Identification Tag: (Submit details for approval.)
    - a. 2" x 4" (Max.) aluminum identification tag.
    - b. Locate on the inside of the transformer base and visible from the door opening.
    - c. Secure to transformer base with 1/8" diameter stainless steel rivets or screws.
    - d. Include the following information on the ID Tag:
      1. Financial Project ID
      2. Pole Height
      3. Manufacturer's Name

5. Coatings/Finish:
  - A. Pole and Arm Finish: 50 grit satin rubbed.
  - B. Galvanize Steel Bolts, Screws, Nuts and Washers: ASTM F2329
  - C. Hot Dip Galvanize EJB and other steel items including poles: ASTM A123
6. Construction:
  - A. Foundation: Specification Section 455, except payment for the foundation is included in the cost of the pole.
  - B. Frangible Base, Base Shoe, and Clamp:
    - a. Certify that the Clamp, Frangible Transformer Base, and Base Shoe Design are capable of providing the required capacity.
    - b. Certify the Base conforms to the current FHWA required AASHTO Frangibility Requirements, tested under NCHRP Report 350 Guidelines (e.g. Akron Foundry TB1-17).
    - c. Do not erect pole without Luminaire attached.
7. Embedded Junction Box (EJB): Install EJBs per Note 4 and in accordance with Specification Section 635, as shown on the following Sheets.
8. Wind Speed by County:
 

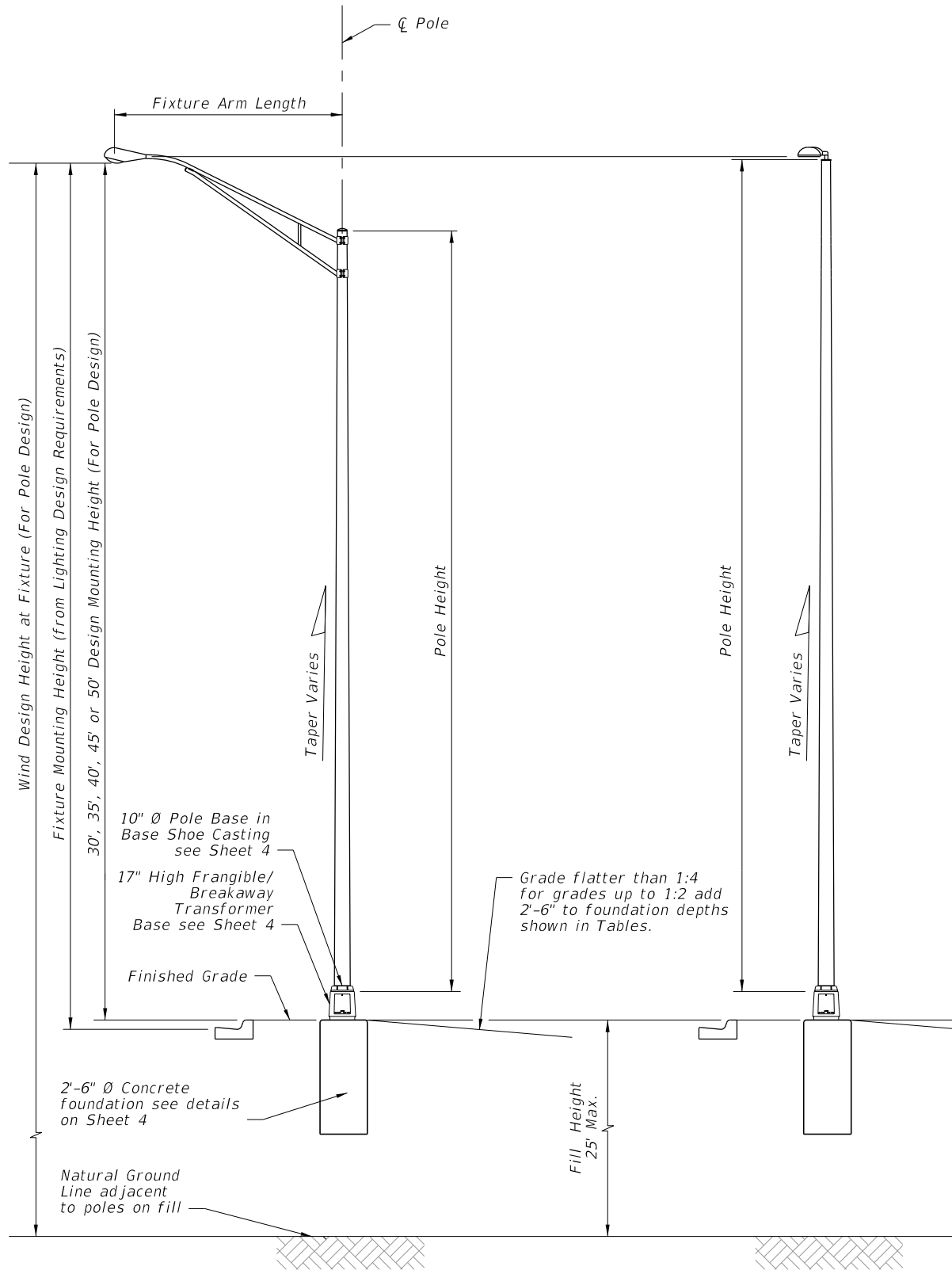
**120 MPH**  
Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

**140 MPH**  
Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

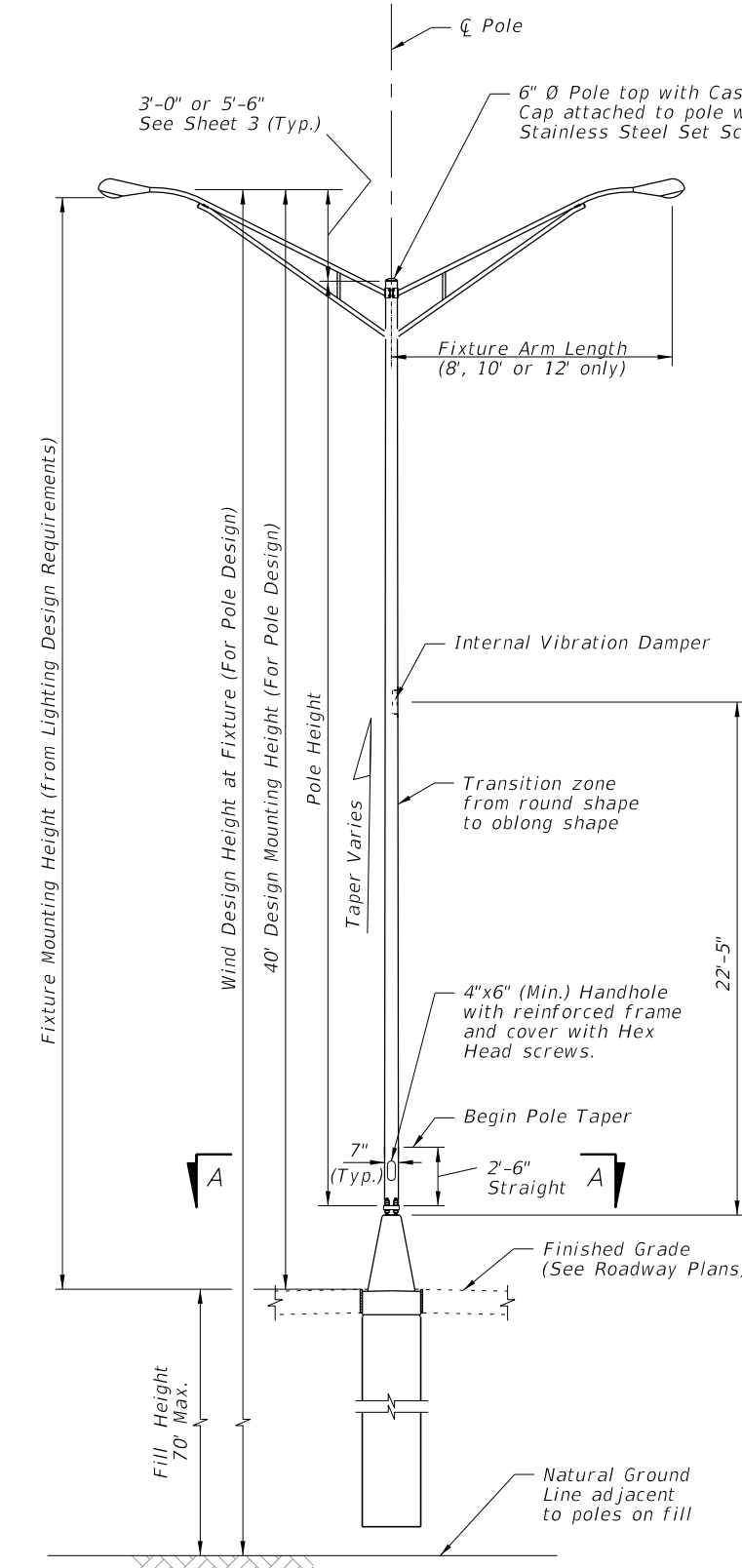
**160 MPH**  
Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

10/27/2017 10:20:45 AM

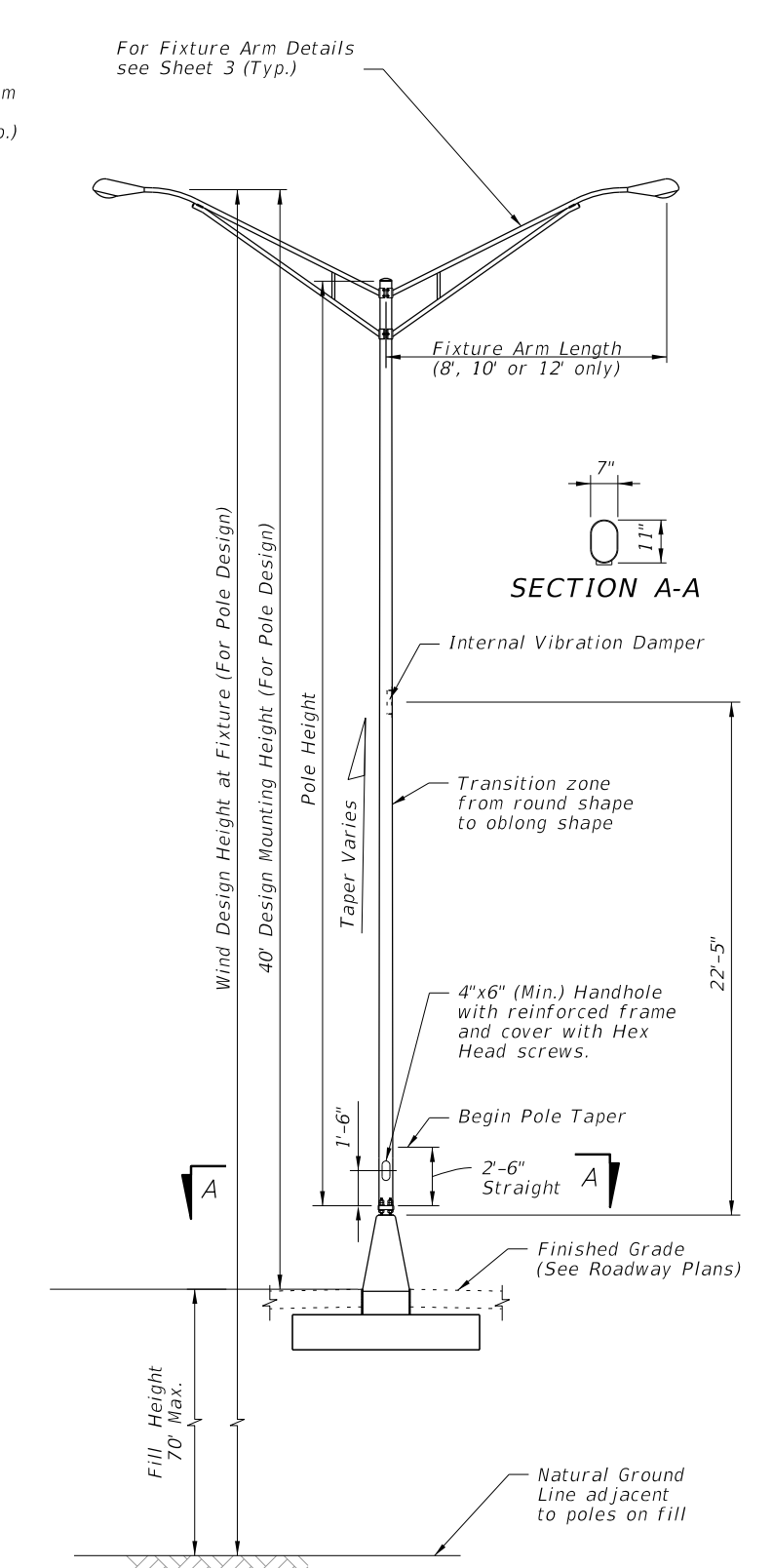
LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 <b>FY 2018-19</b> <b>STANDARD PLANS</b>	<b>STANDARD ALUMINUM LIGHTING</b>	INDEX <b>715-002</b>	SHEET <b>1 of 8</b>
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STANDARD ROADWAY ALUMINUM LIGHT POLE W/ARM



MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE ON CYLINDRICAL FOUNDATION



MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE ON SPREAD FOOTING FOUNDATION

ELEVATIONS

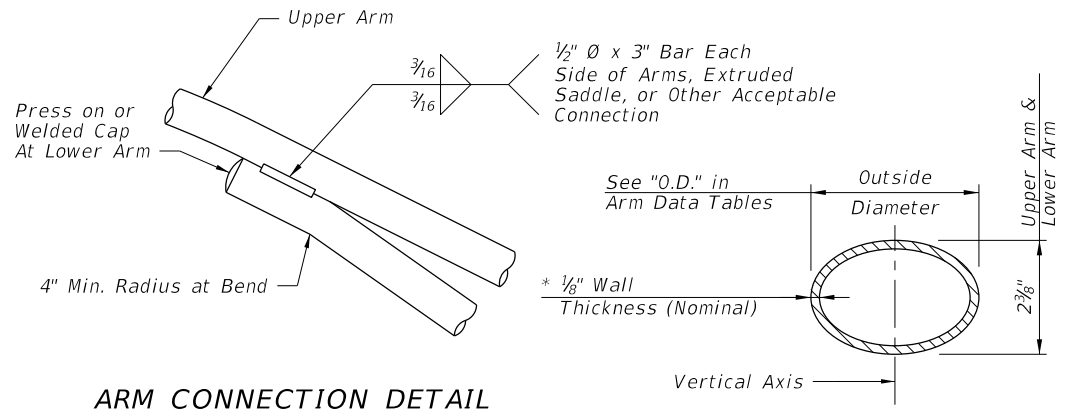
10:20:46 AM  
10/27/2017

LAST REVISION	DESCRIPTION:
11/01/17	

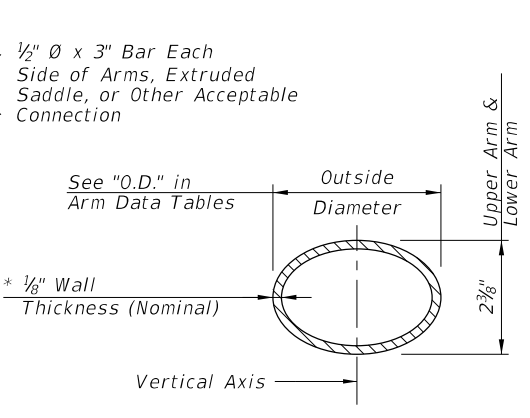

**FY 2018-19**  
**STANDARD PLANS**

STANDARD ALUMINUM LIGHTING

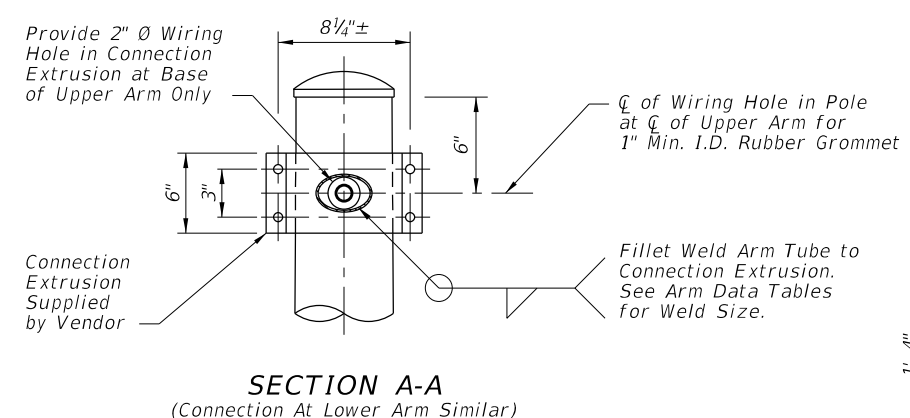
INDEX	SHEET
715-002	2 of 8



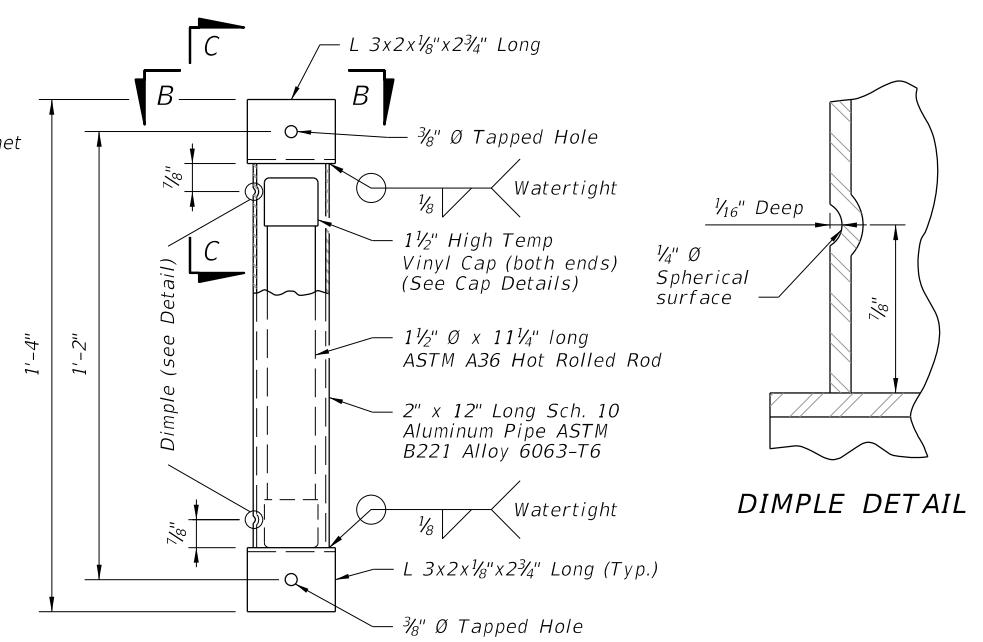
ARM CONNECTION DETAIL



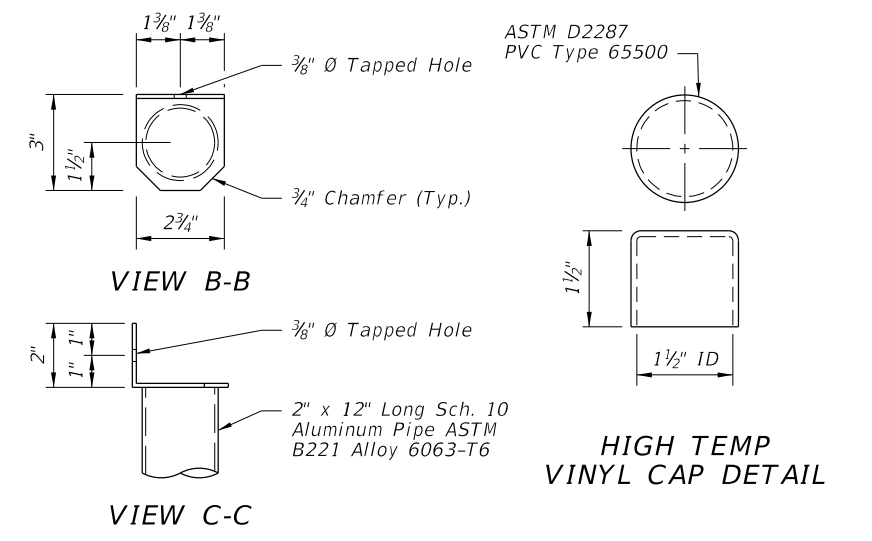
ARM SECTION



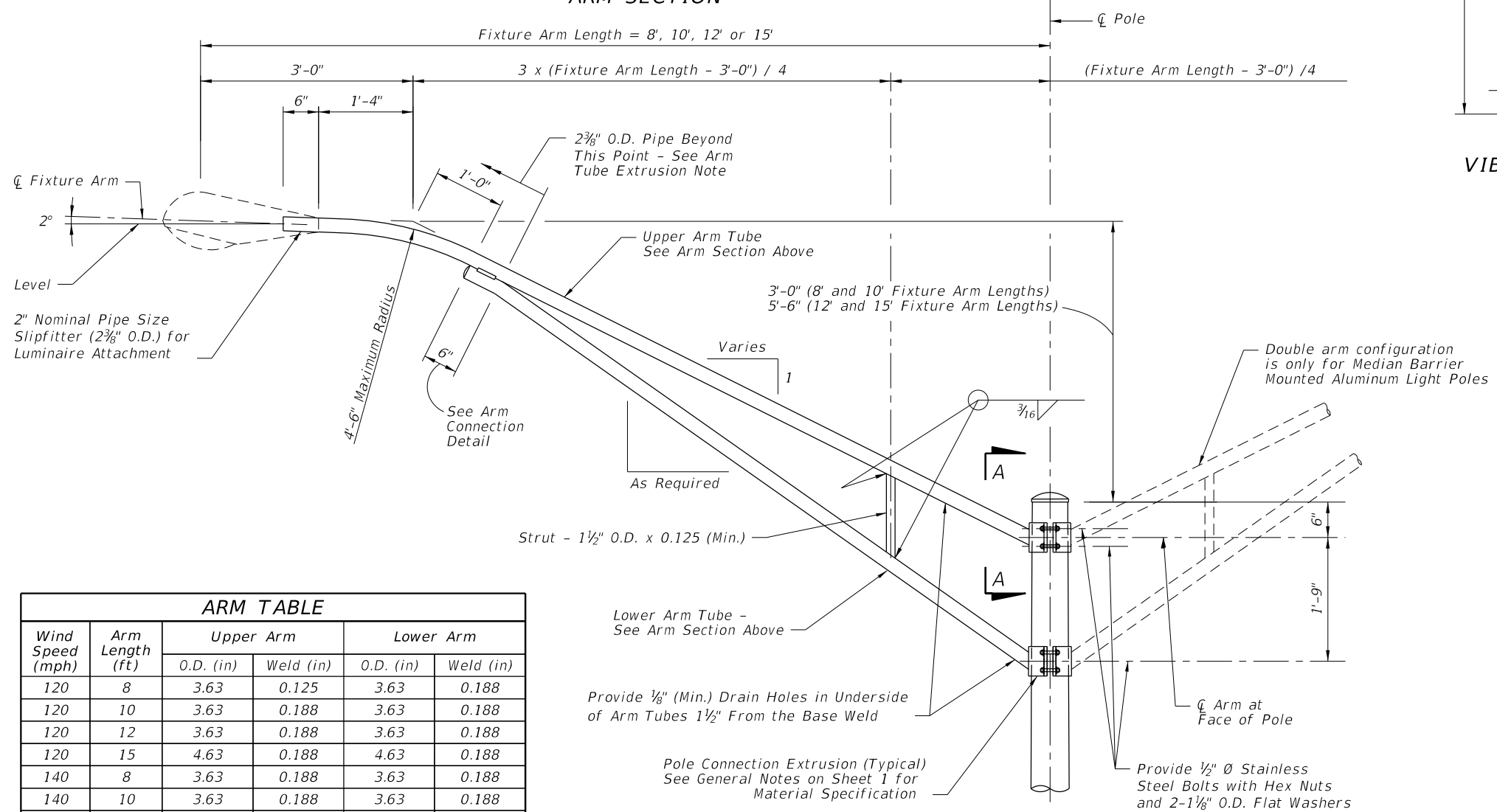
SECTION A-A  
(Connection At Lower Arm Similar)



VIBRATION DAMPER ELEVATION



HIGH TEMP VINYL CAP DETAIL



ARM ELEVATION

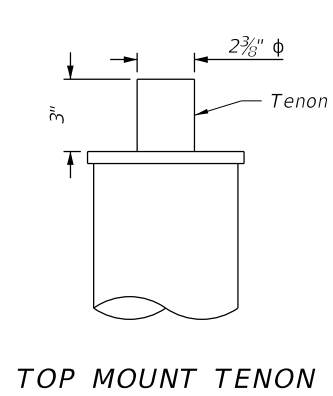
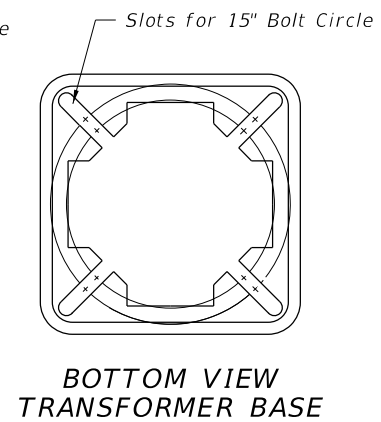
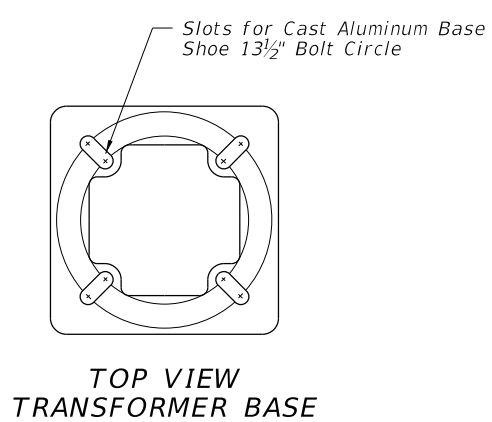
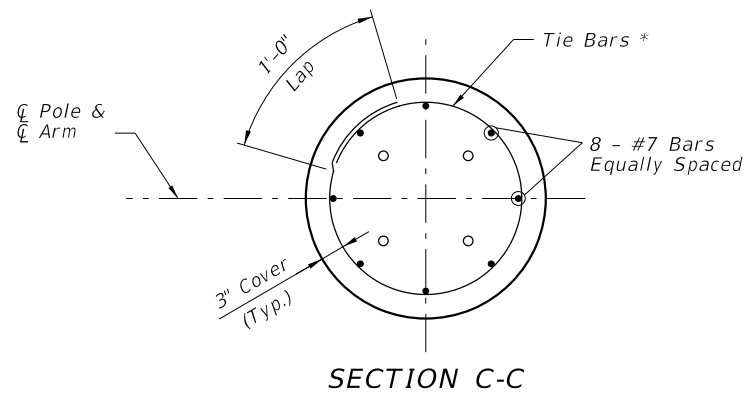
ARM TABLE					
Wind Speed (mph)	Arm Length (ft)	Upper Arm		Lower Arm	
		O.D. (in)	Weld (in)	O.D. (in)	Weld (in)
120	8	3.63	0.125	3.63	0.188
120	10	3.63	0.188	3.63	0.188
120	12	3.63	0.188	3.63	0.188
120	15	4.63	0.188	4.63	0.188
140	8	3.63	0.188	3.63	0.188
140	10	3.63	0.188	3.63	0.188
140	12	3.63	0.250	3.63	0.250
140	15	4.63	0.250	4.63	0.250
160	8	3.63	0.188	3.63	0.188
160	10	3.63	0.250	3.63	0.250
160	12	4.63	0.250	4.63	0.250
160	15	4.63	0.313	4.63	0.313

\* Increase Member Wall Thickness as Necessary to Meet Minimum Requirements of the Welding Code for the Connection Weld Sizes Shown in the Arm and Pole Tables.

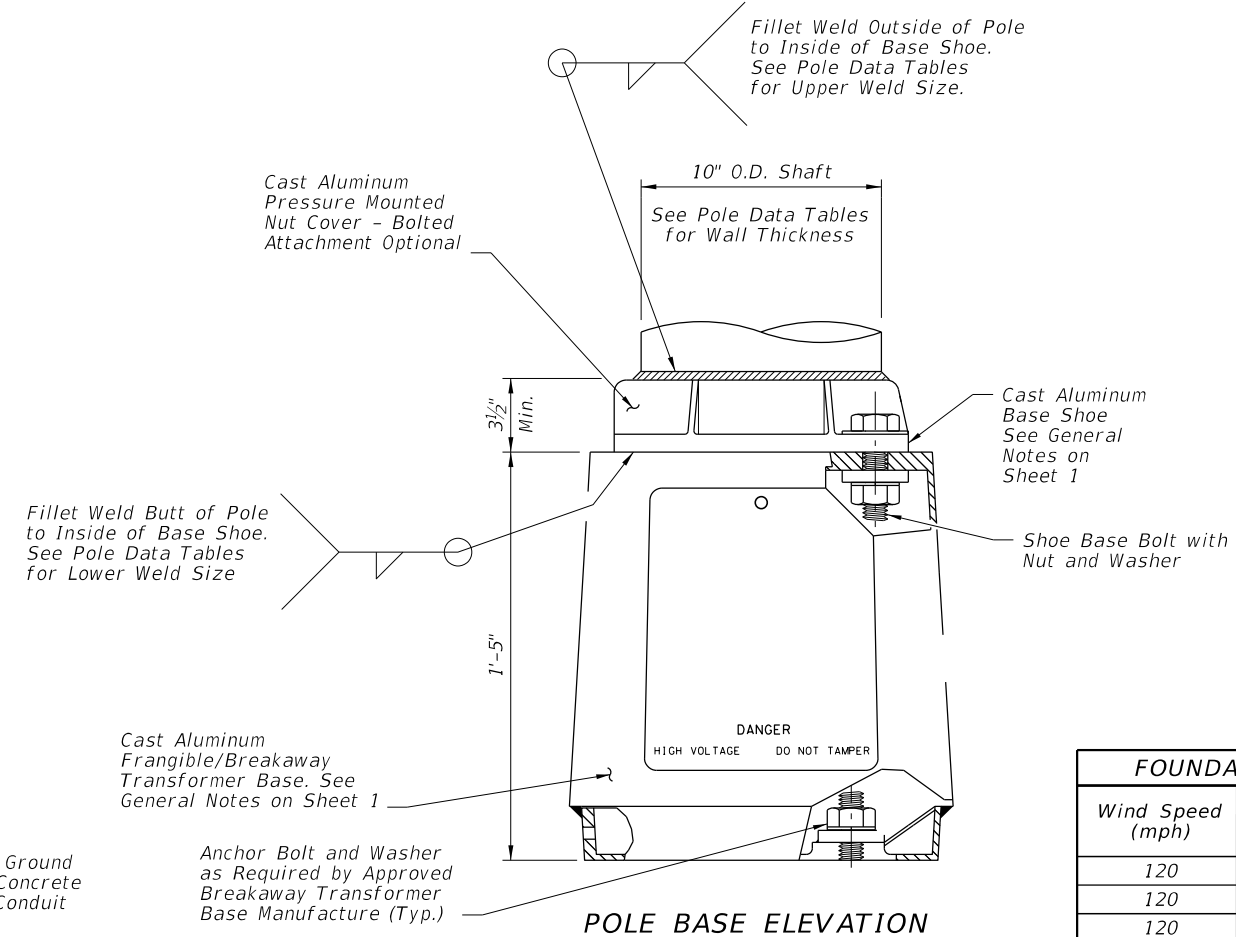
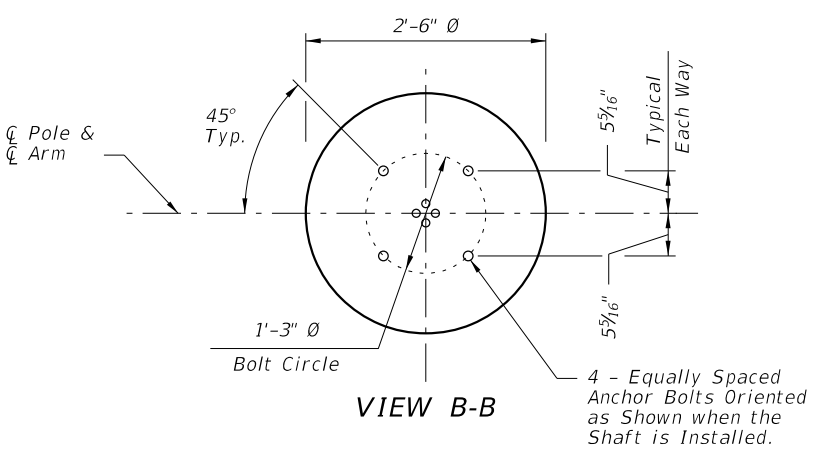
ARM TUBE EXTRUSIONS NOTES:  
 At the pole connections, provide arm tube extrusions with dimensions as shown in the ARM SECTION and as tabulated in the ARM DATA Tables. Uniformly transition elliptical section to a cylindrical section at the arm connection.  
 The fabricator may substitute elliptical cross sections other than those tabulated, provided the section properties about the vertical axis and the area of the section equal or exceed that of the required section, and provide minimum wall thickness of 1/8 inch nominal and within the Aluminum Association Tolerances.  
 The outside diameter about the minor axis should be held at 2 3/8 inches at the upper and lower arms.

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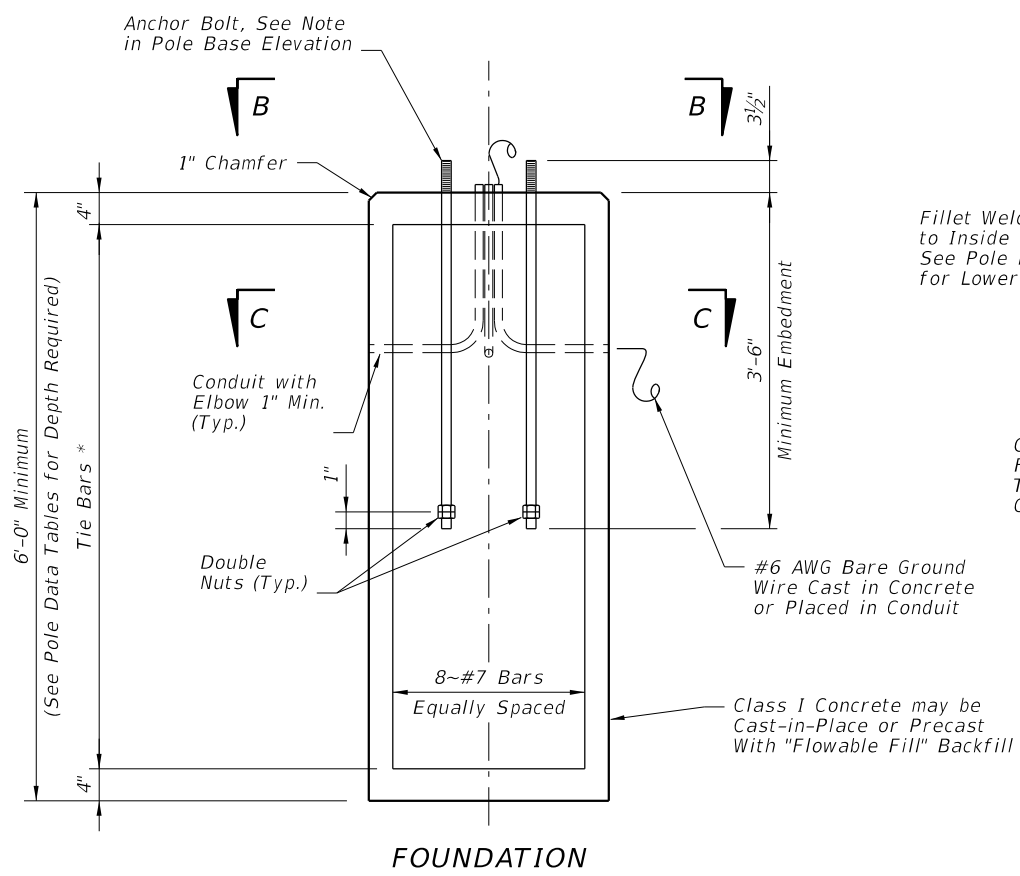


POLE TABLE WITH ARM					
Wind Speed (mph)	Arm Length (ft)	Design Mounting Height (ft)	Pole wall (in)	Upper Weld (in)	Lower Weld (in)
120	8,10,12,15	30	0.125	0.125	0.125
120	8,10,12,15	35 & 40	0.188	0.125	0.188
120	8,10	45	0.250	0.125	0.25
120	12,15	45	0.250	0.188	0.250
120	8	50	0.313	0.125	0.250
120	10,12,15	50	0.313	0.188	0.250
140	8,10,12,15	30	0.188	0.125	0.188
140	8,10	35	0.188	0.125	0.188
140	12, 15	35	0.250	0.125	0.250
140	8,10,12,15	40	0.250	0.125	0.250
140	8,10	45	0.313	0.125	0.250
140	12,15	45	0.313	0.188	0.250
140	8,10,12	50	0.375	0.188	0.313
140	15	50	0.375	0.250	0.313
160	8,10,12,15	30	0.188	0.125	0.188
160	8,10,12,15	35	0.25	0.125	0.250
160	8,10,12,15	40	0.313	0.188	0.250
160	8,10	45	0.375	0.188	0.313
160	12,15	45	0.375	0.250	0.313



POLE TABLE WITH TOP MOUNT				
Wind Speed (mph)	Design Mounting Height (ft)	Pole wall (in)	Upper Weld (in)	Lower Weld (in)
120	30 & 35	0.125	0.125	0.125
120	40	0.188	0.125	0.188
120	45	0.188	0.125	0.188
120	50	0.250	0.125	0.250
140	30	0.125	0.125	0.125
140	35 & 40	0.188	0.125	0.188
140	45	0.250	0.125	0.250
140	50	0.313	0.188	0.250
160	30	0.125	0.125	0.125
160	35	0.188	0.125	0.188
160	40	0.250	0.125	0.250
160	45	0.313	0.188	0.250
160	50	0.375	0.250	0.313

**NOTE:**  
Pole wall thicknesses shown in the POLE TABLE are nominals and shall be within the Aluminum Association Tolerances. Thicker walls are permitted and tapered walls may be used provided the minimum Aluminum Association thicknesses are not violated.



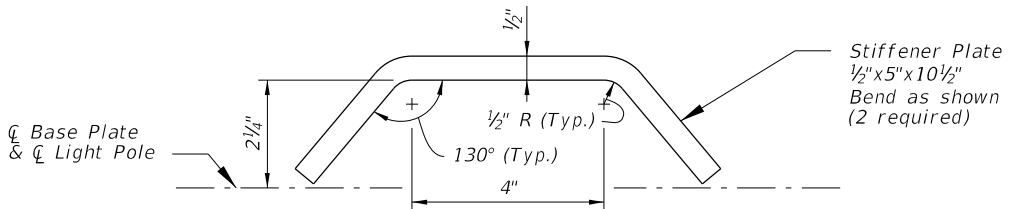
FOUNDATION TABLE W/ARM		
Wind Speed (mph)	Design Mounting Height (ft)	Total Depth (FT)**
120	30 & 35	6
120	40 & 45	7
120	50	8
140	30, 35 & 40	7
140	45 & 50	8
160	30 & 35	7
160	40 & 45	8

FOUNDATION TABLE W/TOP MOUNT		
Wind Speed (mph)	Design Mounting Height (ft)	Total Depth (FT)**
120	30, 35 & 40	6
120	45 & 50	7
140	30 & 35	6
140	40 & 45	7
140	50	8
160	30	6
160	35 & 40	7
160	45 & 50	8

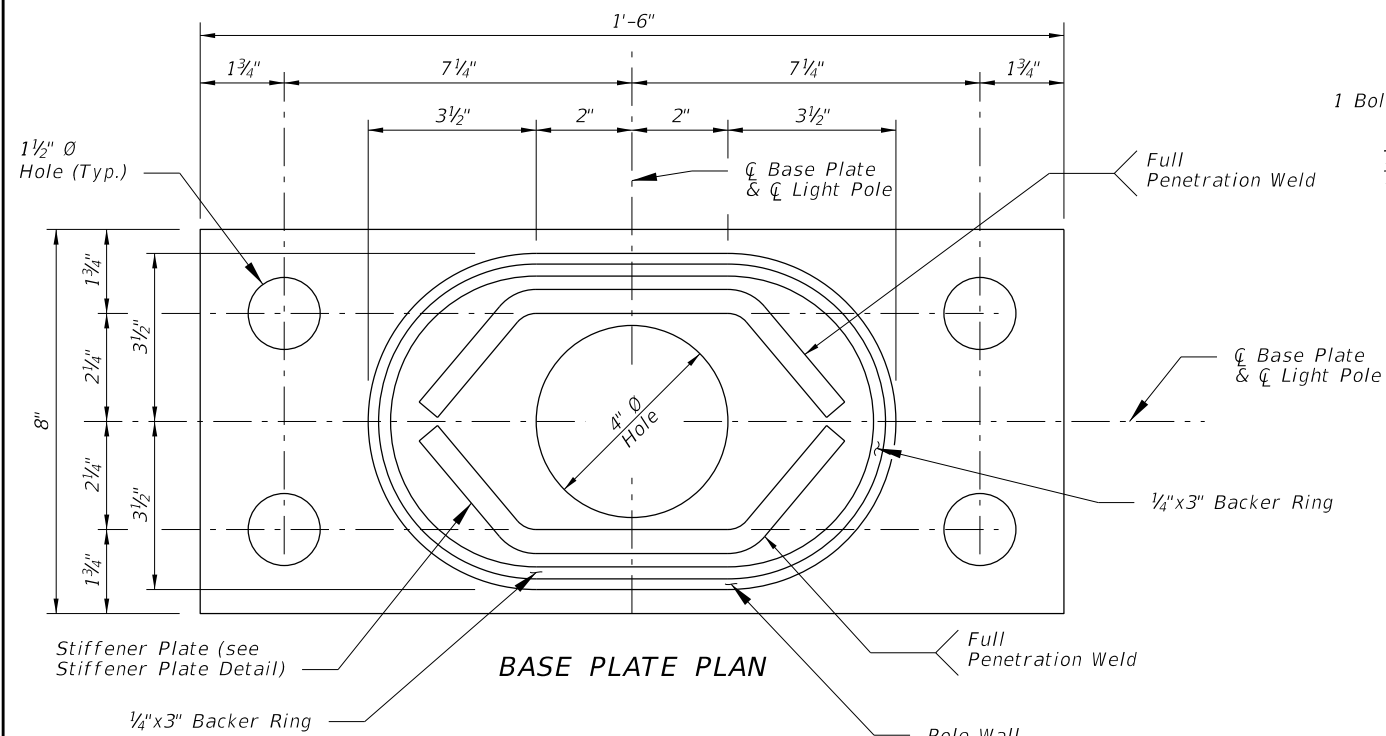
\* #4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.

\*\* Depths shown in table are for grades flatter than 1:4, for grades up to 1:2 add 2'-6" to foundation depths shown in table.

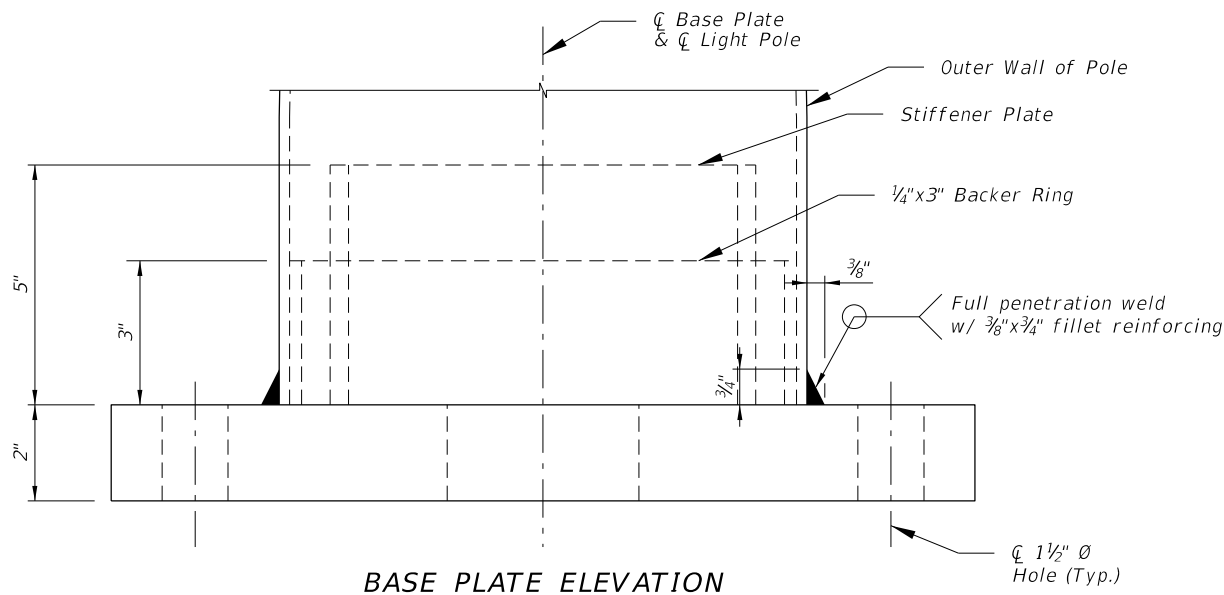
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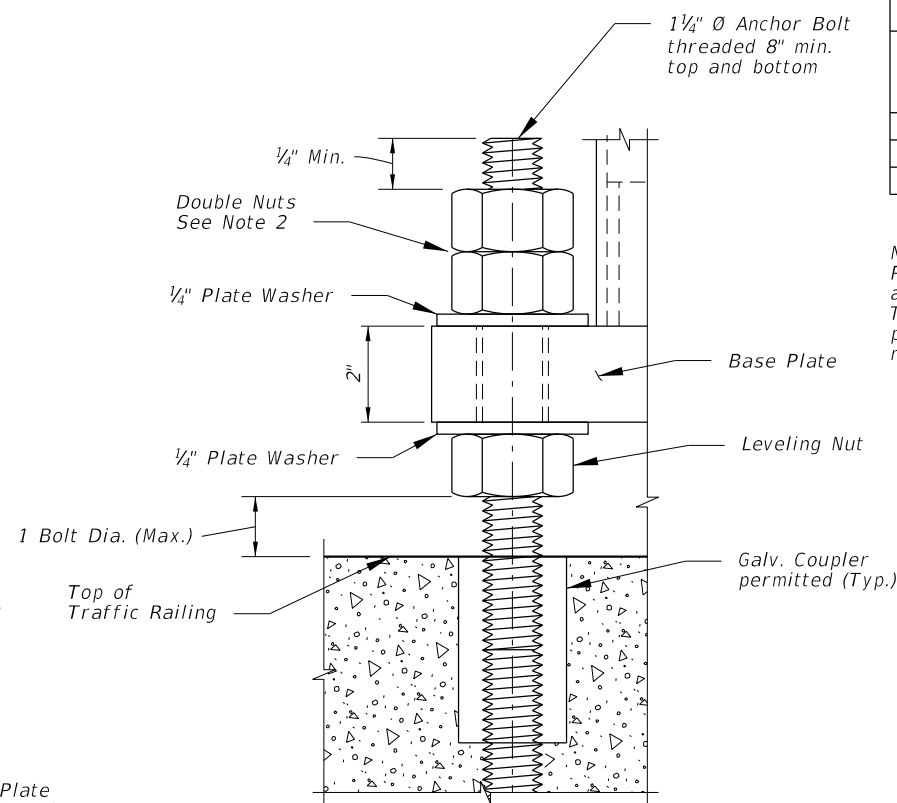
**STIFFENER PLATE DETAIL**



**BASE PLATE PLAN**



**BASE PLATE ELEVATION**



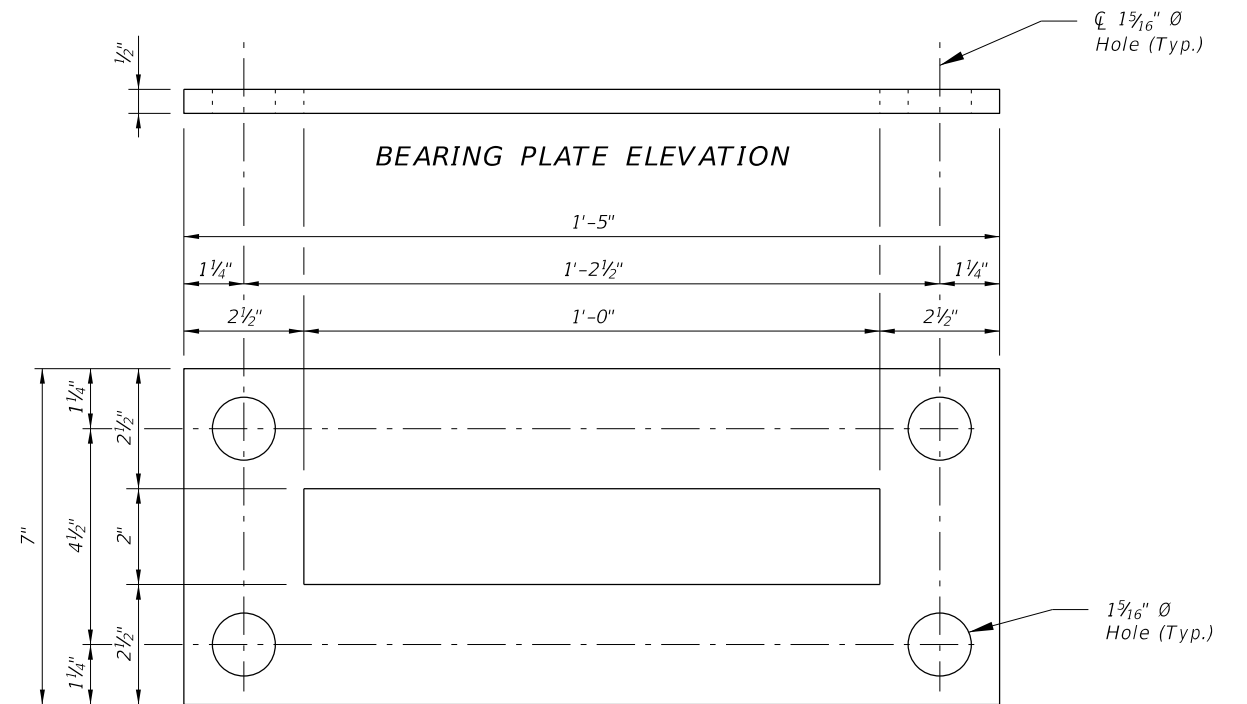
**DETAIL 'A'**

POLE TABLE				
WIND SPEED (MPH)	ARM LENGTH (FT)	DESIGN MOUNTING HEIGHT (FT)	POLE WALL (IN)	FILL HEIGHT (FT)
120	8, 10, 12	40	0.25	Up to 70'
140	8, 10, 12	40	0.25	Up to 70'
160	8, 10, 12	40	0.313	Up to 70'

**NOTE:**  
Pole wall thicknesses shown in the POLE TABLE are nominals and shall be within the Aluminum Association Tolerances. Thicker walls are permitted and tapered walls may be used provided the minimum Aluminum Association thicknesses are not violated.

**NOTE:**

1. For locations of Bearing Plates, Base Plates and Detail 'A' see Sheets 6 & 7.
2. Double Nuts: The bottom hex nut may be substituted by a half height 'Jam' nut.
3. Provide individual nut covers (not shown) for each bolt.



**BEARING PLATE ELEVATION**

**BEARING PLATE PLAN**

**BASE PLATE DETAILS FOR MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE**

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LAST REVISION 11/01/17	DESCRIPTION:
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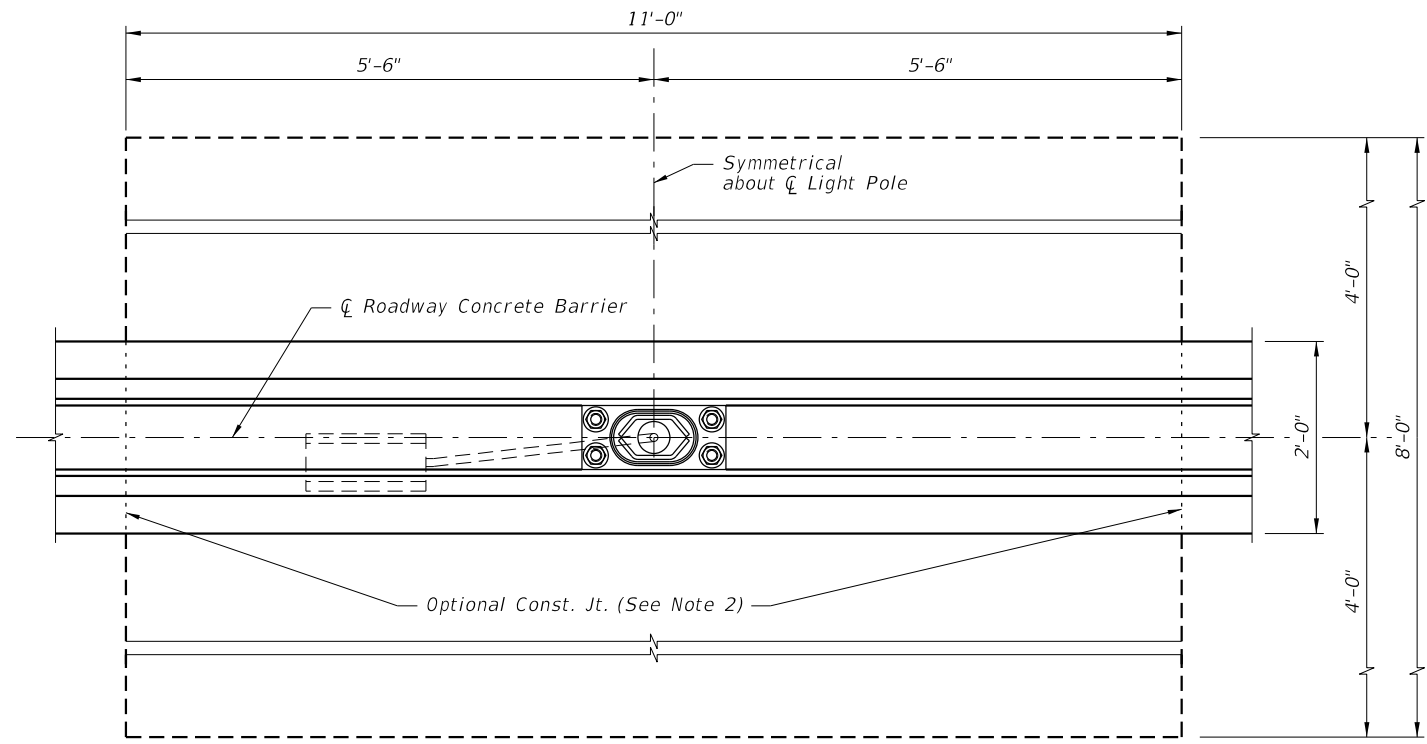


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STANDARD PLANS

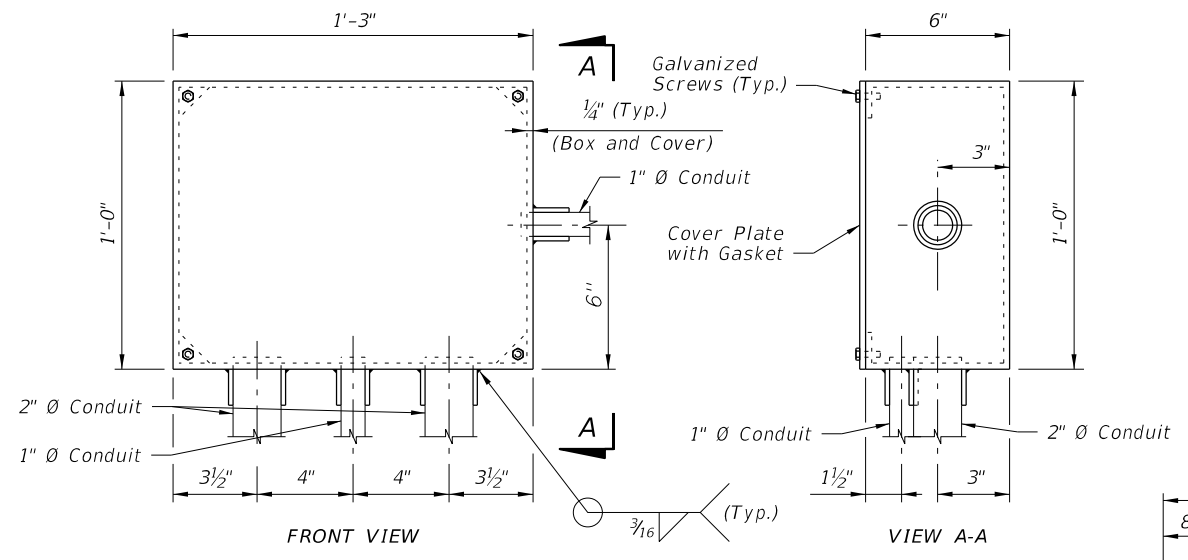
STANDARD ALUMINUM LIGHTING

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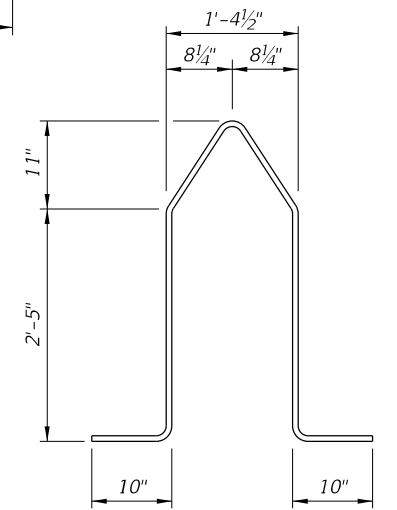
SHEET  
5 of 8



**PLAN**  
(Reinforcing steel not shown)

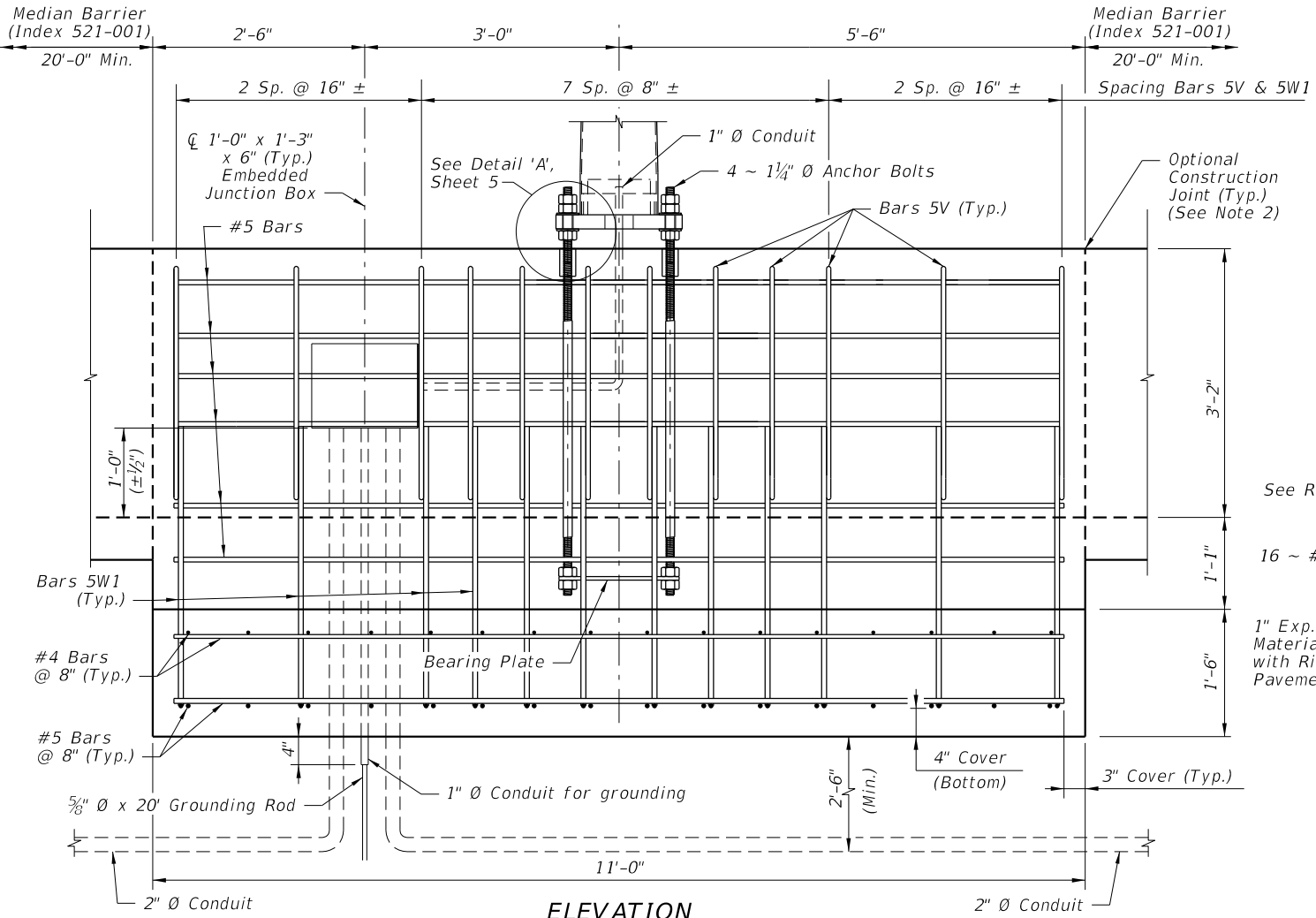


**EMBEDDED JUNCTION BOX DETAILS**

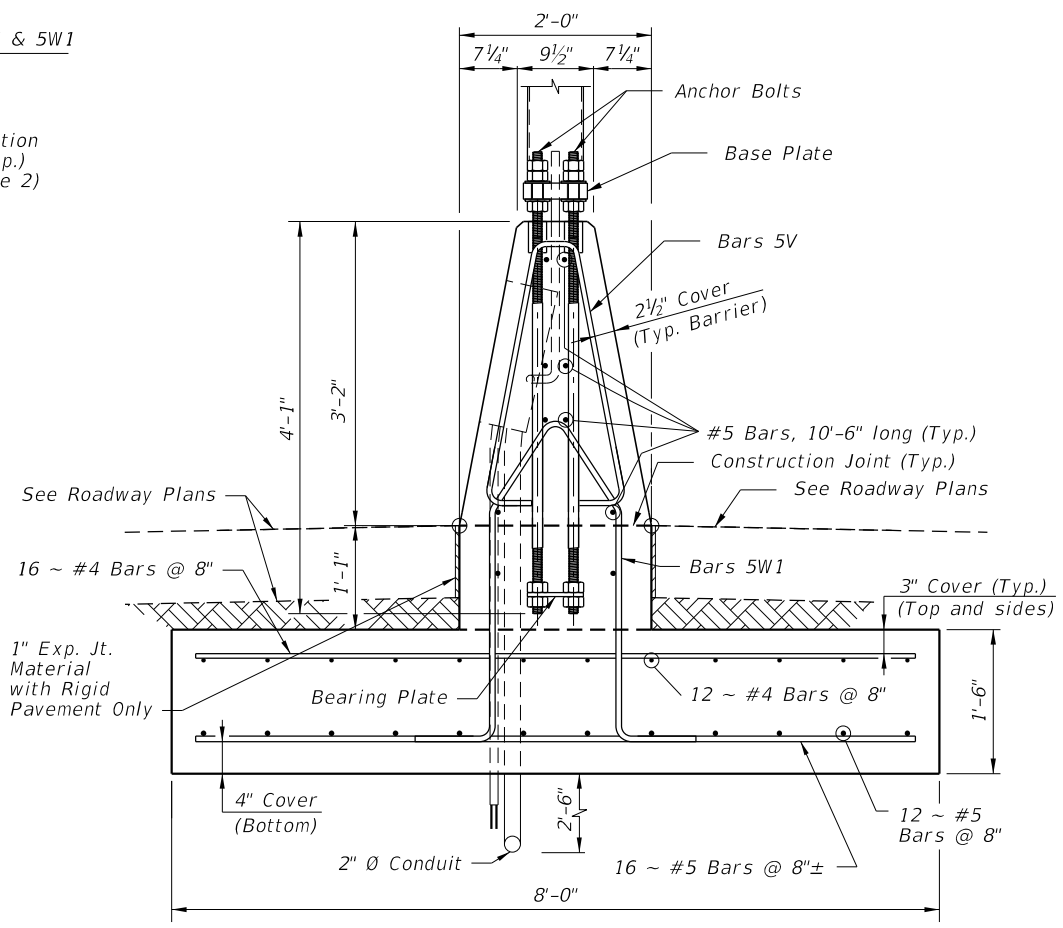


**BAR 5W1**

**BAR 5V**



**ELEVATION**



**END VIEW**

**SPREAD FOOTING DETAILS FOR MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE**

- NOTES:**
1. For Bearing Plate and Base Plate Details, see Sheet 5.
  2. For connections to adjacent Median Barrier, use the Doweled Joint detail per Index 521-001. Alternatively, a continuous concrete pour or a construction joint may be substituted; these alternatives require the Median Barrier's longitudinal steel to lap a minimum of 2'-0" with the longitudinal steel shown herein.

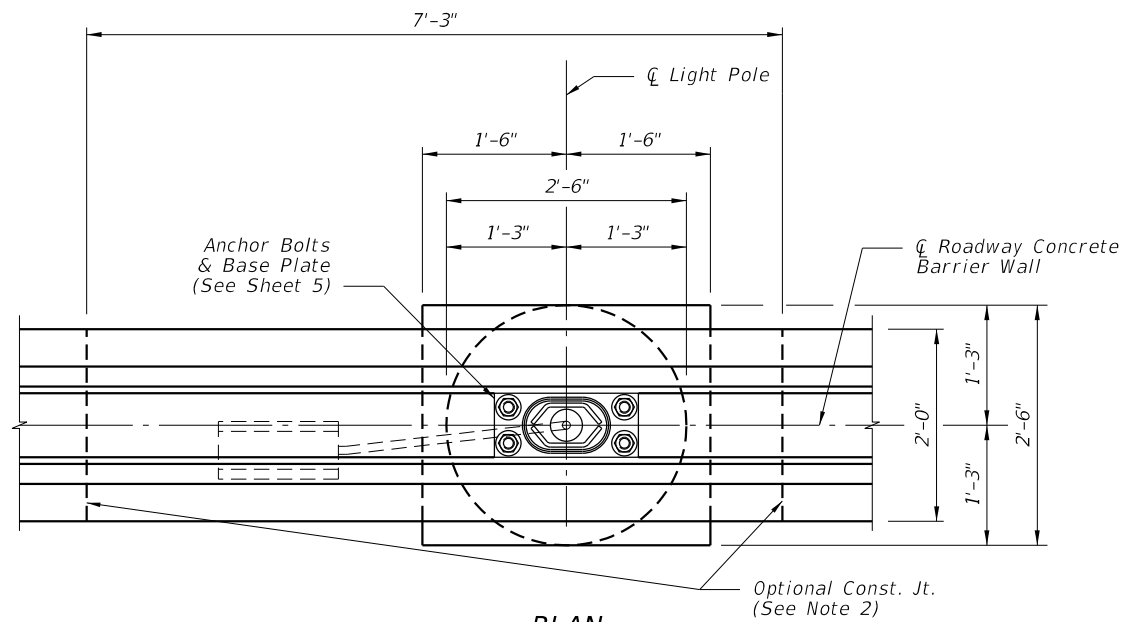
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LAST REVISION 11/01/17	DESCRIPTION:
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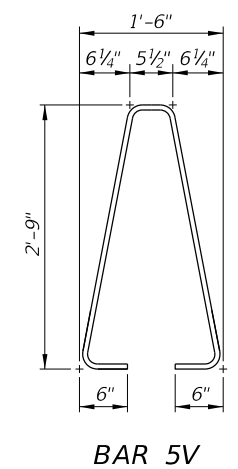
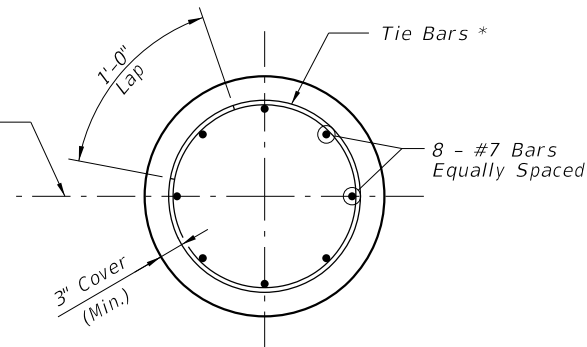
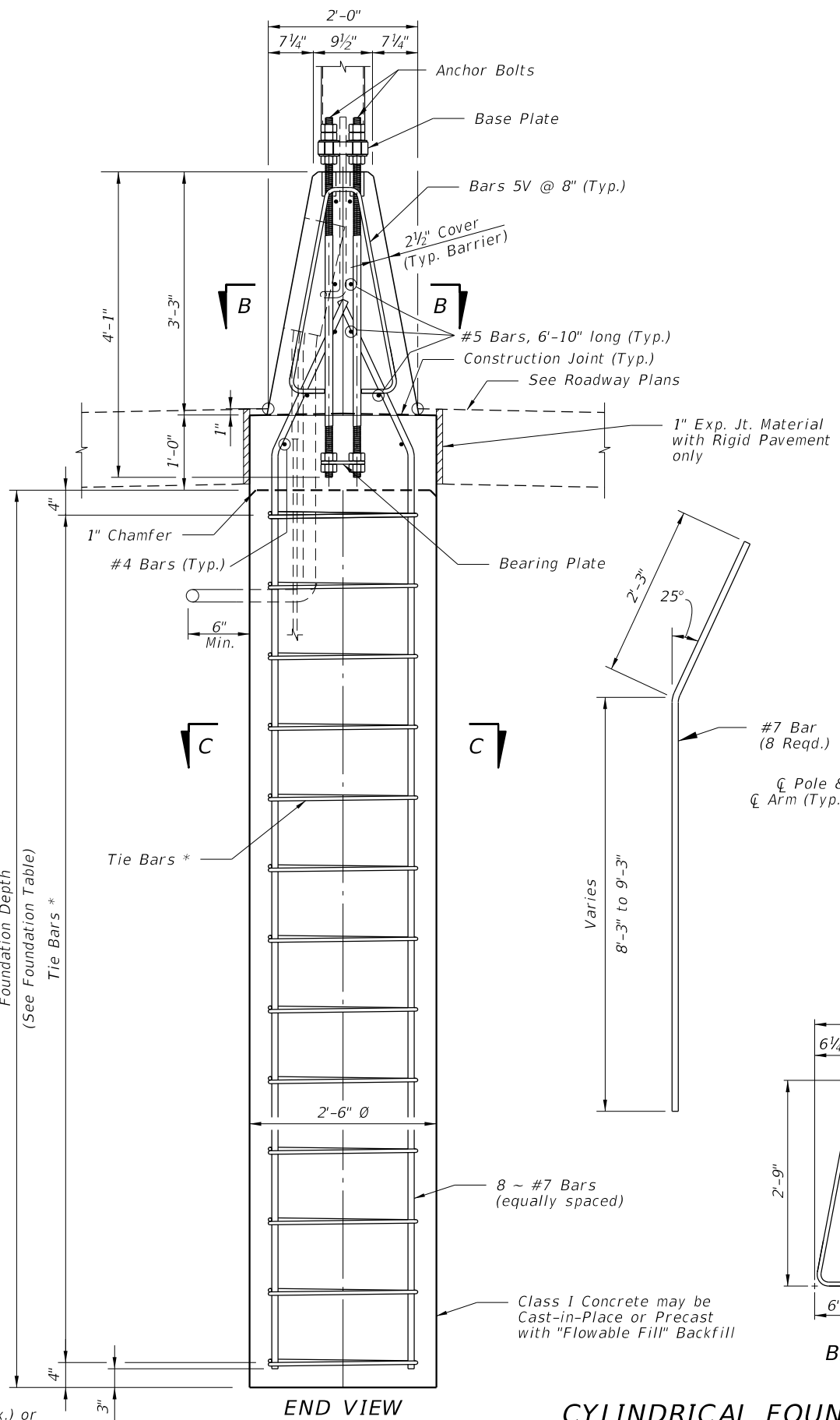
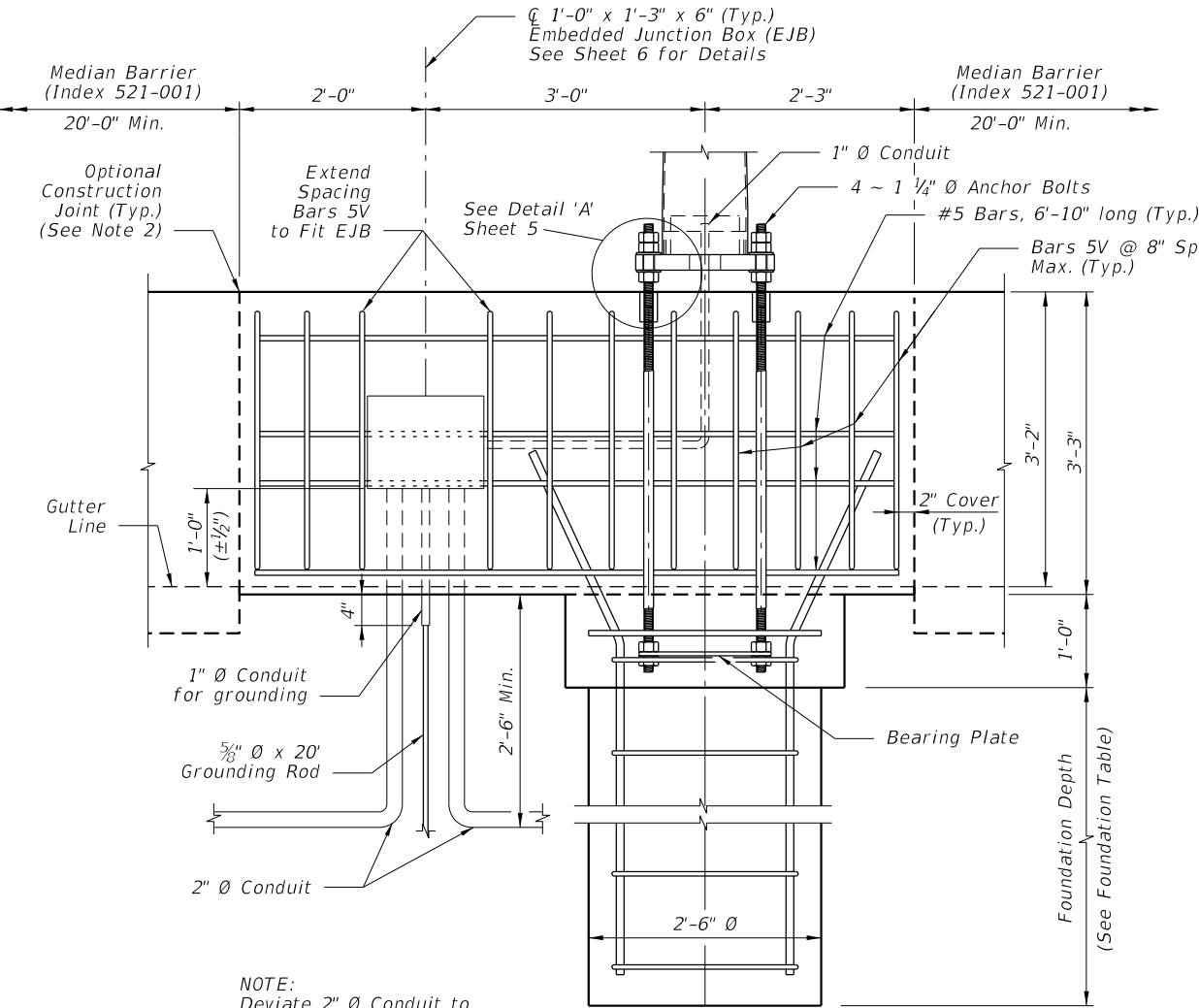
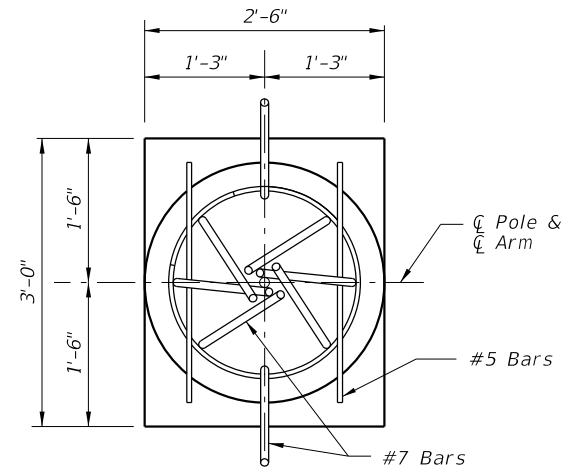

**FY 2018-19  
STANDARD PLANS**

**STANDARD ALUMINUM LIGHTING**

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FOUNDATION TABLE		
WIND SPEED (MPH)	DESIGN MOUNTING HEIGHT (FT)	FOUNDATION DEPTH (FT)
120	40	8
140	40	9
160	40	9



- NOTES:
1. For Bearing Plate and Base Plate Details, see Sheet 5.
  2. For connections to adjacent Median Barrier, use the Doweled Joint detail per Index 521-001. Alternatively, a continuous concrete pour or a construction joint may be substituted; these alternatives require the Median Barrier's longitudinal steel to lap a minimum of 2'-0" with the longitudinal steel shown herein.

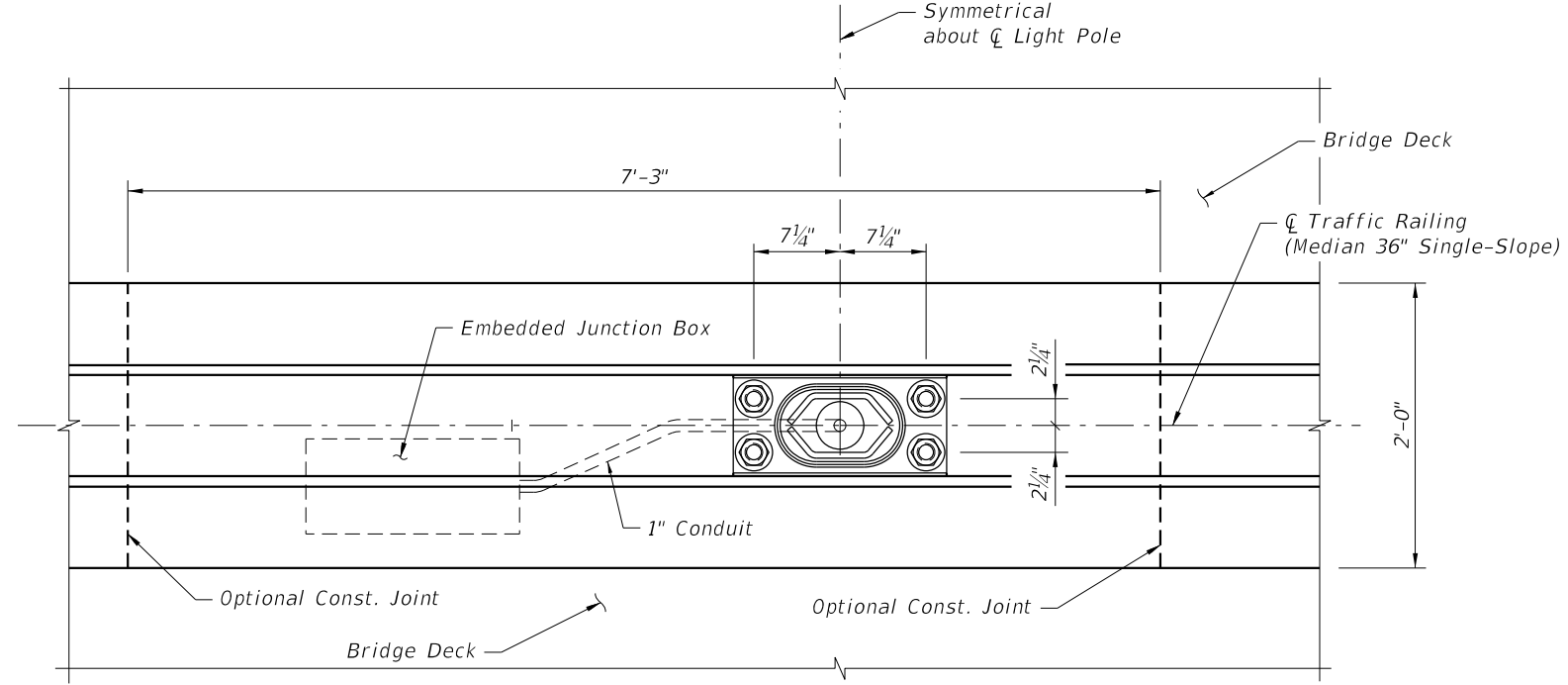
**CYLINDRICAL FOUNDATION DETAILS FOR MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE**

NOTE:  
Deviate 2" Ø Conduit to avoid cylindrical foundation.

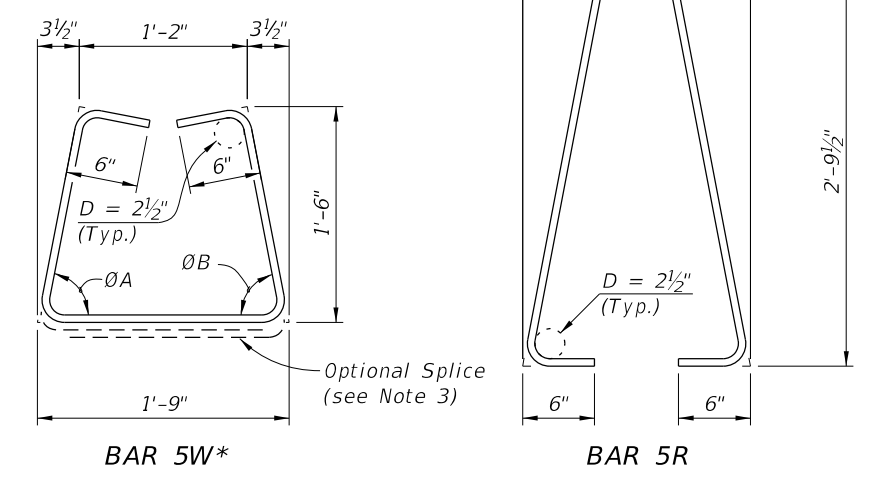
\* #4 Tie Bars @ 12" centers (max.) or D10 (or W10) spiral @ 6" pitch, 3 flat turns top and 1 flat turn bottom.

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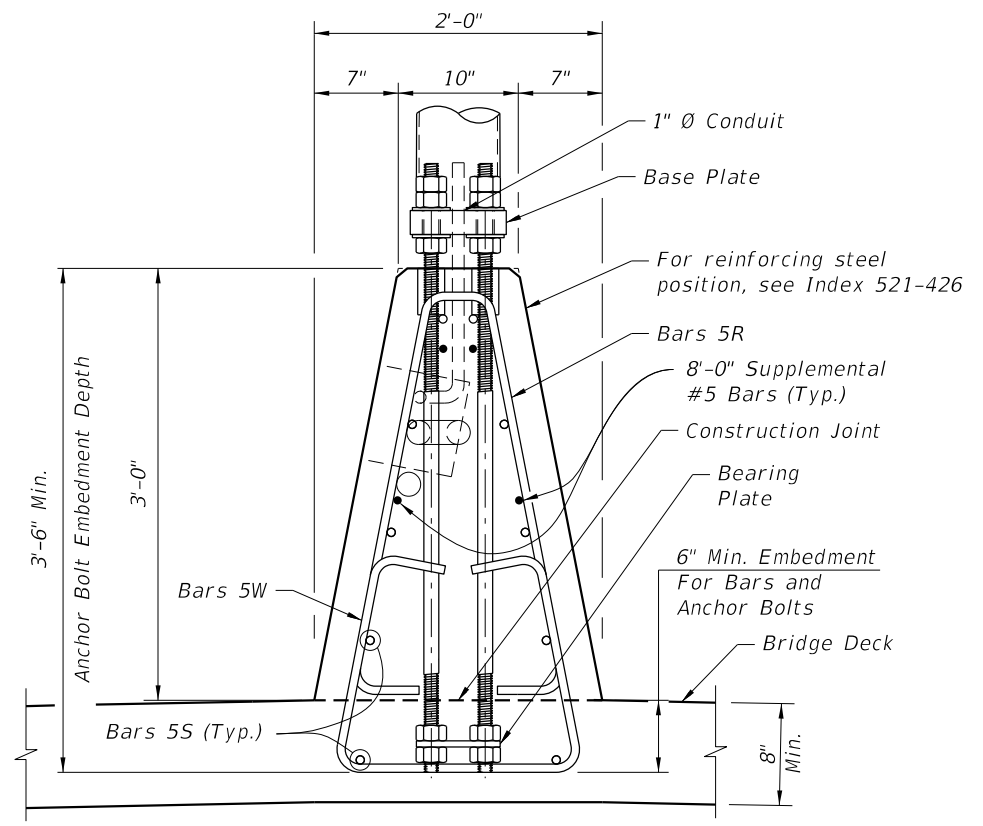
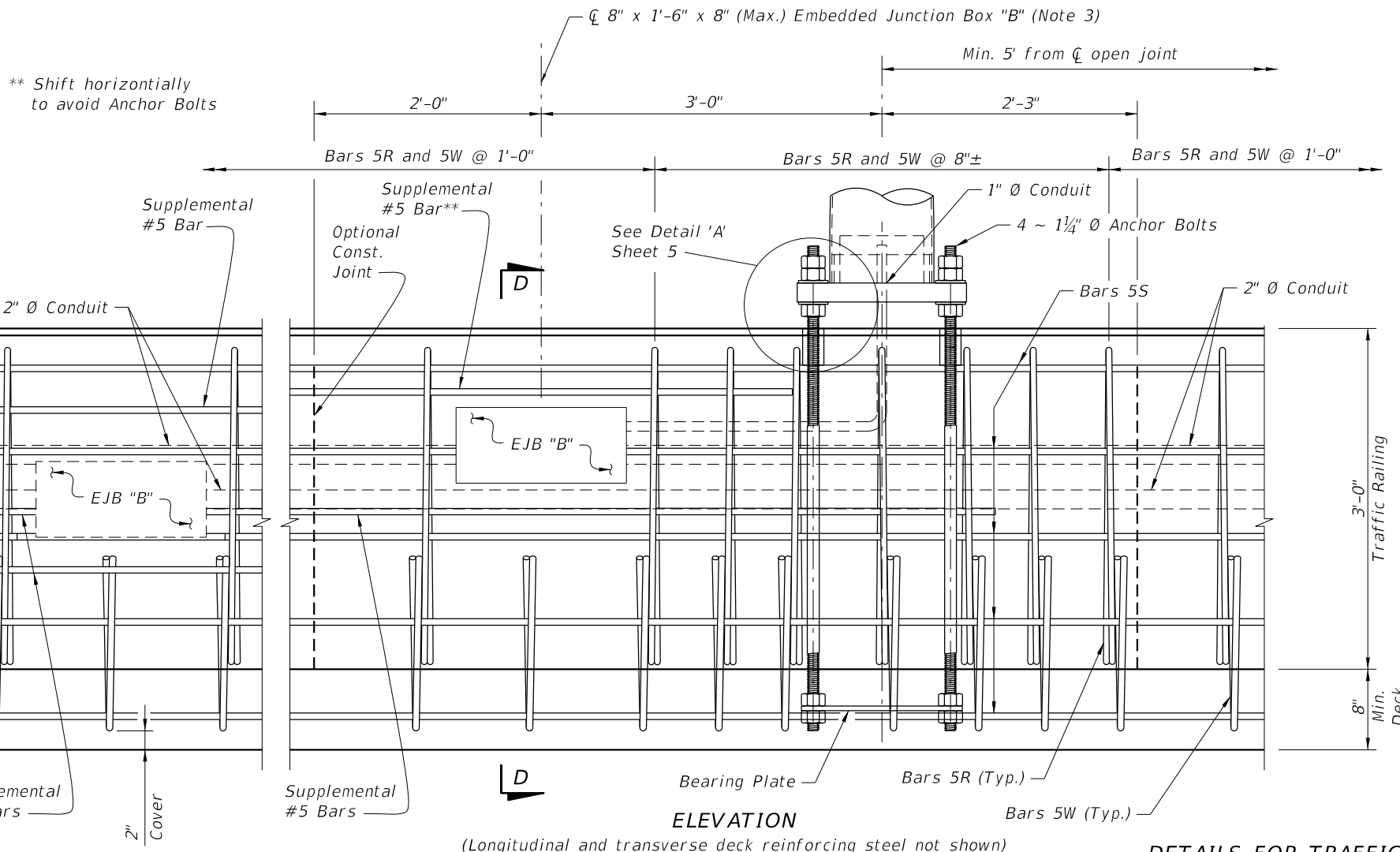
LAST REVISION 11/01/17	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	STANDARD ALUMINUM LIGHTING	INDEX 715-002	SHEET 7 of 8
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\*At the Contractor's option, Bars 5W may be fabricated as a two piece bar with a 1'-2" lap splice at the bottom legs.



**PLAN**  
(Reinforcing steel and 2" Ø Conduit not shown)



**SECTION D-D**

(Longitudinal and transverse deck reinforcing steel not shown)

- NOTES:
1. For Base Plate Details, Bearing Plate Details, and Detail 'A', see Sheet 5.
  2. See Index 521-426 for details of adjacent Traffic Railing (Median 36" Single-Slope) and for angles ØA and ØB.
  3. See Index 630-010 for Conduit, EJB and supplemental reinforcing details.

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LAST REVISION 11/01/17	DESCRIPTION:	 <b>FY 2018-19 STANDARD PLANS</b>	<b>STANDARD ALUMINUM LIGHTING</b>	INDEX <b>715-002</b>	SHEET <b>8 of 8</b>
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**HIGHMAST LIGHTING NOTES:**

1. Poles are designed to support the following:
  - A. One (1) cylindrical head assembly with a maximum effective projected area of 6 sf and 340 lbs (Max.)
  - B. Eight (8) cylindrical luminaires with a maximum effective projected area of 1.5 sf and 77 lbs each.
2. Shop Drawings: This Index is considered fully detailed, only submit shop drawings for minor modifications not detailed in the Plans.
3. High Mast Structure Materials:
  - A. Poles and Backing Rings:
    - a. Less than 3/16": ASTM A1011 Grade 50, 55, 60 or 65
    - b. Greater than or equal to 3/16": ASTM A572 Grade 50, 55, 60 or 65
    - c. ASTM A595 Grade A (55 ksi yield) or Grade B (60 ksi yield)
  - B. Steel Plates: ASTM A709 or ASTM A36
  - C. Pole Caps: ASTM A1011 Grade 50, 55, 60, or 65 or ASTM B209
  - D. Weld Metal: E70XX
  - E. Stainless Steel Screws: AISI 316
  - F. Anchor Bolts, Nuts and Washers:
    - a. Anchor Bolts: ASTM F1554 Grade 55
    - b. Nuts: ASTM A563 Grade A Heavy-Hex (5 per anchor bolt)
    - c. Plate Washer: ASTM A36 (2 per anchor bolt)
  - G. Nut Covers: ASTM B26 (319-F)
  - H. Concrete: Class IV (Drilled Shaft)
  - I. Reinforcing Steel: Specification Section 415
4. Fabrication:
  - A. Welding: Specification Section 460-6.4
  - B. Poles:
    - a. Round or 16-Sided (Min.)
    - b. Pole Taper: Diameter changing at 0.14 inches per foot.
    - c. Two longitudinal seam welds (Max.).
    - d. Longitudinal seam welds within 6" of pole to base must be complete penetration welds.
    - e. Longitudinal seam welds at telescopic field joints must be complete penetration welds for the splice length plus 6".
    - f. Circumferentially welded pole shaft, butt splices and laminated pole shafts are not permitted.
  - C. Holes for Anchor Bolts: Anchor Bolt diameter plus 1/2" (Max.), prior to galvanizing.
  - D. Hot Dip Galvanize after Fabrication.
  - E. Identification Tag: (Submit details for approval.)
    - a. 2"x 4" (Max.) aluminum identification tag.
    - b. Locate on the inside of the pole and visible from the handhole.
    - c. Secure to pole with 1/8" diameter stainless steel rivets or screws.
    - d. Include the following information on the ID Tag:
      1. Financial Project ID
      2. Pole Type
      3. Pole height
      4. Manufacturers' Name
      5. Fy of Steel
      6. Base Wall Thickness
5. Coating:
  - A. Galvanize Anchor Bolts, Nuts and Washers: ASTM F2329
  - B. Hot Dip Galvanize all other steel items: ASTM A123
6. Construction:
  - A. Foundation: Specification Section 455 Drilled Shaft, except that payment is included in the cost of the Structure.
  - B. After Installation: Place wire screen between top of foundation and bottom of baseplate in accordance with Specification Section 649-6.
7. Wind Speed by County:
 


**130 MPH**  
Alachua, Baker, Bradford, Calhoun, Clay, Columbia, Dixie, Duval, Gadsden, Gilchrist, Hamilton, Jackson, Jefferson, Lafayette, Leon, Liberty, Nassau, Madison, Putnam, Suwannee, Taylor, Union and Wakulla Counties.

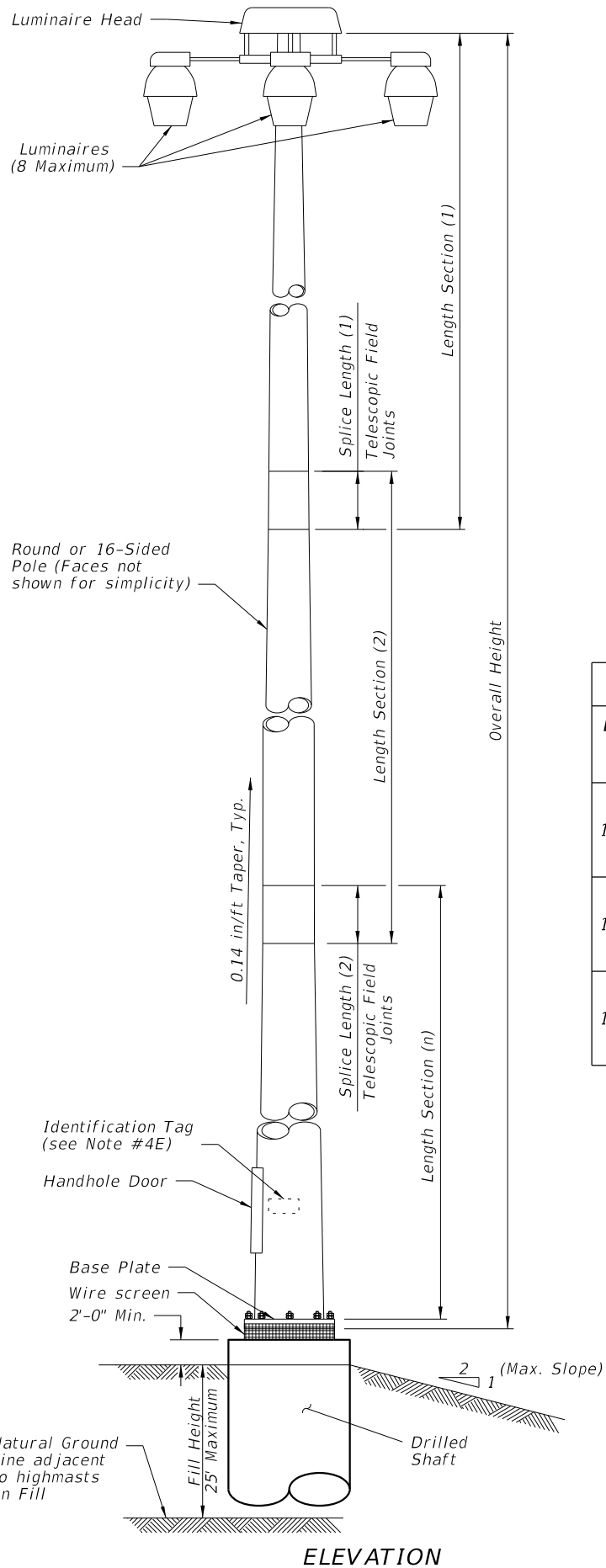
**150 MPH**  
Bay, Citrus, De Soto, Flagler, Franklin, Glades, Gulf, Hardee, Hendry, Hernando, Highlands, Hillsborough, Holmes, Lake, Levy, Manatee, Marion, Okaloosa, Okeechobee, Orange, Osceola, Pasco, Pinellas, Polk, Santa Rosa, Seminole, St. Johns, Sumter, Volusia, Walton and Washington Counties.

**170 MPH**  
Brevard, Broward, Charlotte, Collier, Escambia, Indian River, Lee, Martin, Miami-Dade, Monroe, Palm Beach, Sarasota and St. Lucie Counties.

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**STANDARD POLE DESIGN NOTES**

LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 <b>FY 2018-19</b> <b>STANDARD PLANS</b>	<b>HIGH MAST LIGHTING</b>	INDEX <b>715-010</b>	SHEET <b>1 of 6</b>
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POLE DESIGN TABLE*													
Design Wind Speed	Pole Overall Height (ft)	SECTION 1 (TOP)				SECTION 2				SECTION 3			
		Length	Wall Thickness (in.)	Minimum Splice L.	Base Dia. (in.)	Length	Wall Thickness (in.)	Minimum Splice L.	Base Dia. (in.)	Length	Wall Thickness (in.)	Minimum Splice L.	Base Dia. (in.)
130 mph	80	41'-0"	0.250	2'-0"	11	42'-0"	0.250	--	16	--	--	--	--
	100	23'-0"	0.179	2'-0"	10	41'-0"	0.250	2'-6"	15	43'-0"	0.250	--	20
	120	41'-0"	0.250	2'-0"	12	43'-0"	0.250	2'-9"	17	43'-0"	0.313	--	22
150 mph	80	41'-0"	0.250	2'-0"	11	42'-0"	0.313	--	16	--	--	--	--
	100	23'-0"	0.179	2'-0"	10	41'-0"	0.250	2'-6"	15	43'-0"	0.313	--	20
	120	41'-0"	0.250	2'-6"	16	43'-0"	0.250	3'-0"	21	44'-0"	0.375	--	26
170 mph	80	40'-0"	0.250	2'-3"	13	43'-0"	0.313	--	18	--	--	--	--
	100	23'-0"	0.250	2'-0"	11	42'-0"	0.313	2'-6"	16	44'-0"	0.375	--	21
	120	41'-0"	0.250	3'-0"	18	44'-0"	0.313	3'-6"	23	45'-0"	0.375	--	28

\* Diameter Measured Flat to Flat

BASE PLATE AND BOLTS DESIGN TABLE							
Design Wind Speed	Pole Overall Height (ft)	Base Plate Diameter (in.)	Base Plate Thickness (in.)	Bolt Circle (in.)	No. Bolts	Bolt Diameter (in.)	Bolt Embedment (in.)
130 mph	80	30.0	3.0	23.0	8	1.75	38
	100	34.0	3.0	27.0	8	1.75	42
	120	38.0	3.0	30.0	8	2.00	48
150 mph	80	30.0	3.0	23.0	8	1.75	43
	100	36.0	3.0	28.0	8	2.00	47
	120	44.0	3.875	35.0	8	2.25	52
170 mph	80	32.0	3.0	25.0	8	1.75	47
	100	37.0	3.25	29.0	8	2.00	54
	120	46.0	3.875	37.0	10	2.25	58

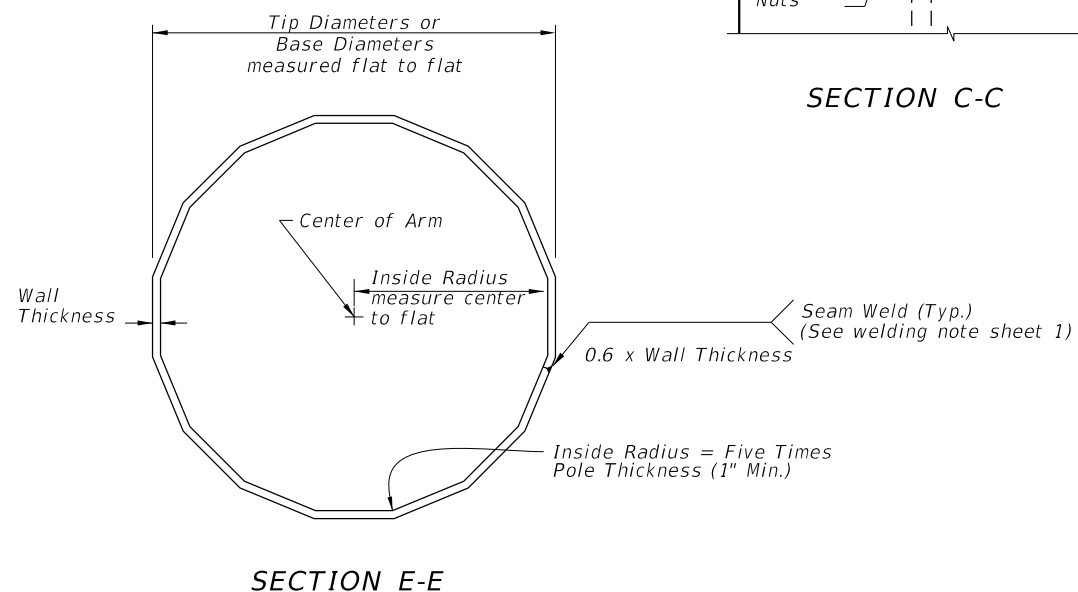
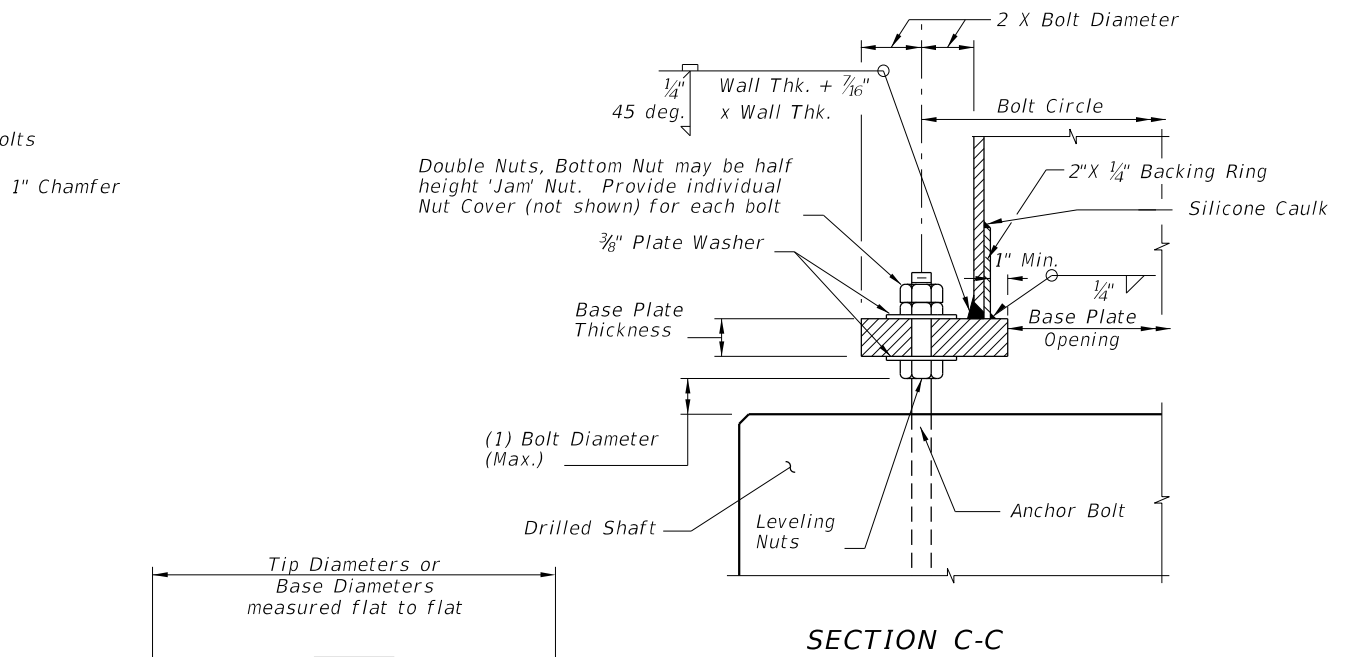
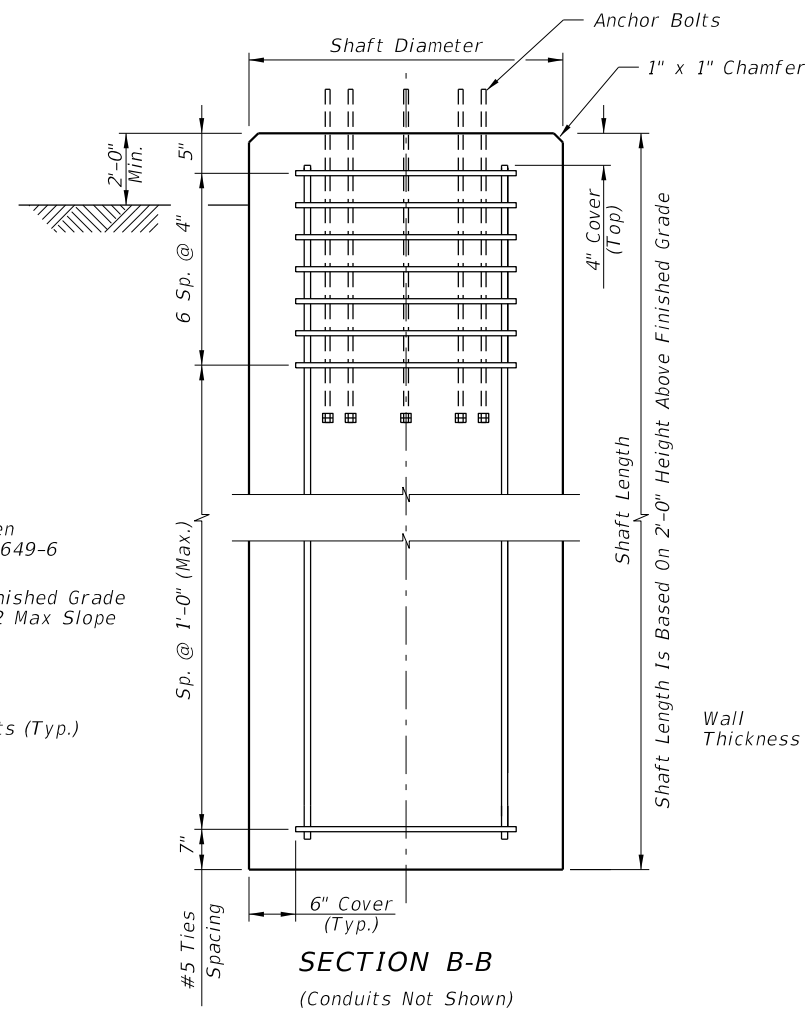
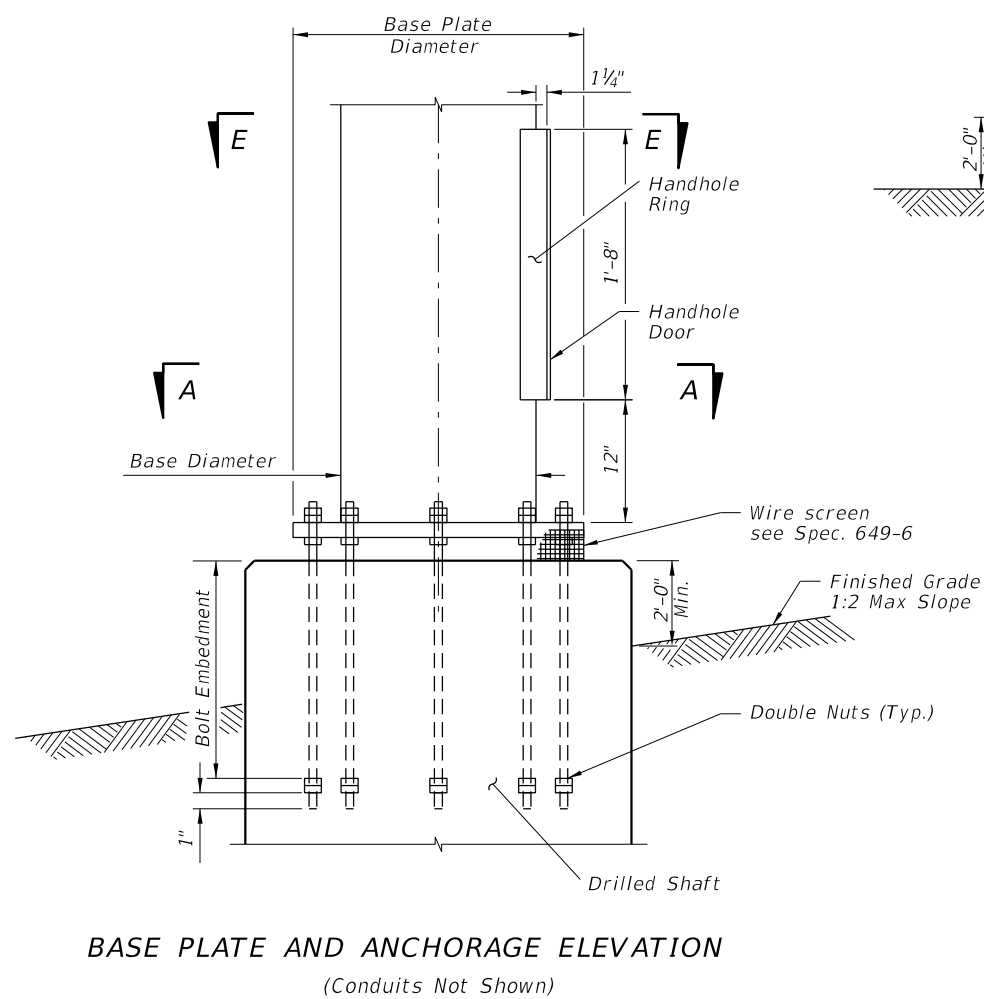
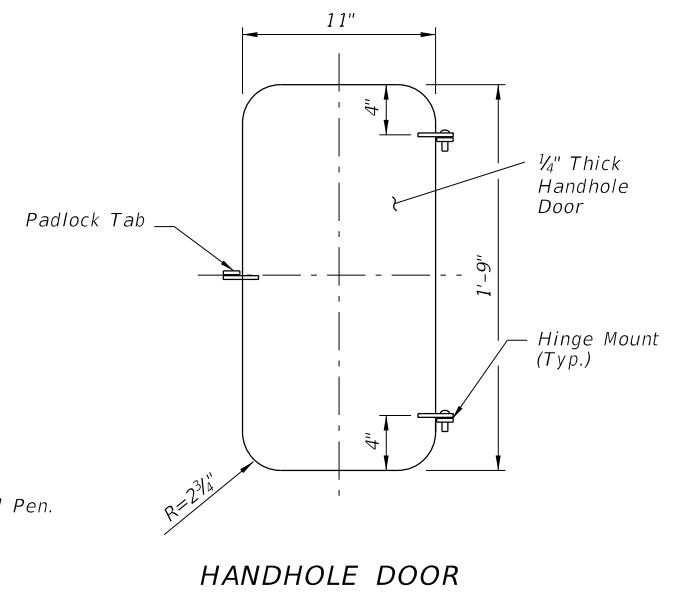
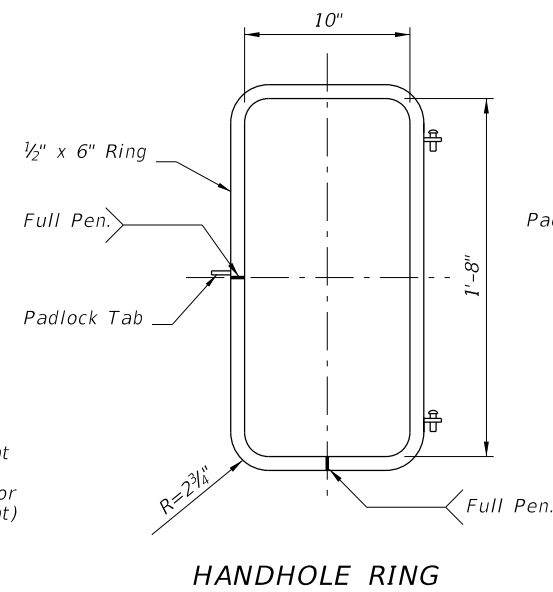
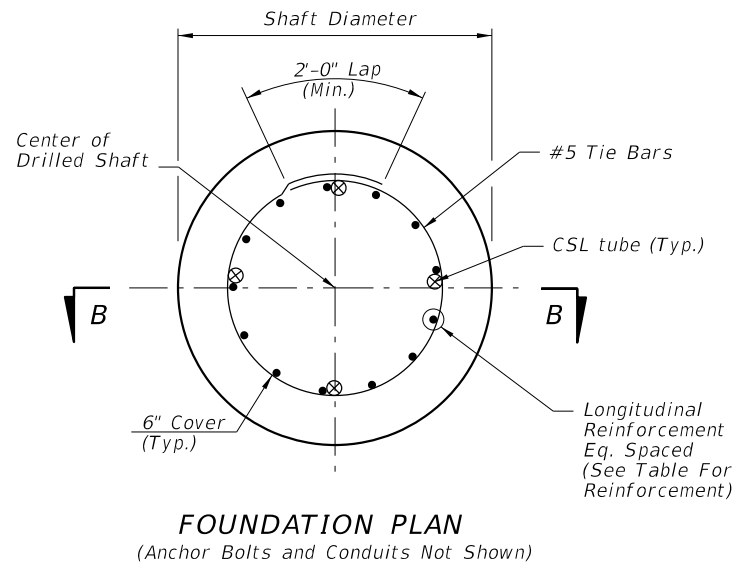
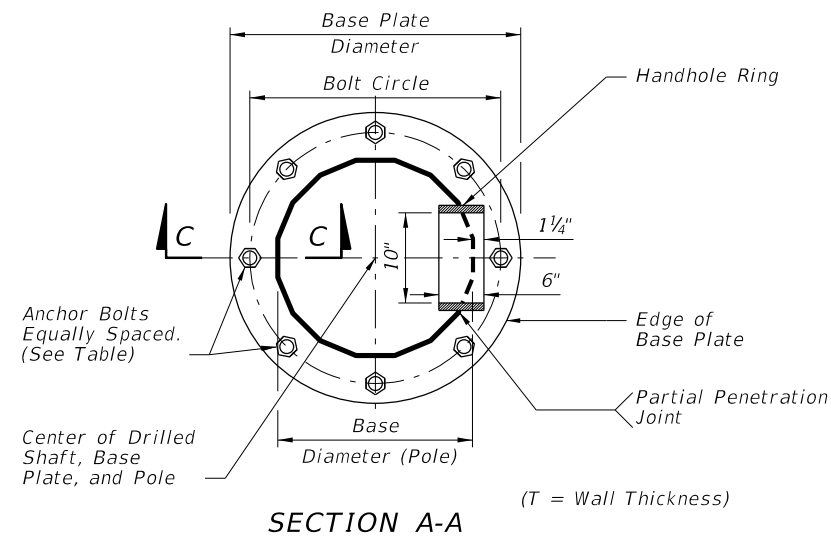
SHAFT DESIGN TABLE				
Design Wind Speed	Pole Overall Height (ft)	Shaft Diameter	Shaft Length	Longitudinal Reinforcement
130 mph	80	4'-0"	13'-0"	14- #11
	100	4'-6"	14'-0"	16- #11
	120	4'-6"	16'-0"	16- #11
150 mph	80	4'-0"	14'-0"	14- #11
	100	4'-6"	16'-0"	16- #11
	120	5'-0"	18'-0"	18- #11
170 mph	80	4'-6"	15'-0"	16- #11
	100	4'-6"	17'-0"	16- #11
	120	5'-0"	20'-0"	18- #11

NOTE: Foundation are assumed to be in level ground. For Foundation with slopes 5H:1V and greater, increase the shaft depth in accordance with the additional shaft depth due to ground slope table. For slope or diameter values in between those shown in the table, use the higher value.

ADDITIONAL SHAFT DEPTH DUE TO GROUND SLOPE (ft)		
Ground Slope	Drilled Shaft Diameter (ft)	
	4	5
5H:1V	3	4
4H:1V	4	5
3H:1V	5	6
2H:1V	7	9

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POLE DESIGN TABLES



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LAST REVISION 11/01/17	DESCRIPTION:
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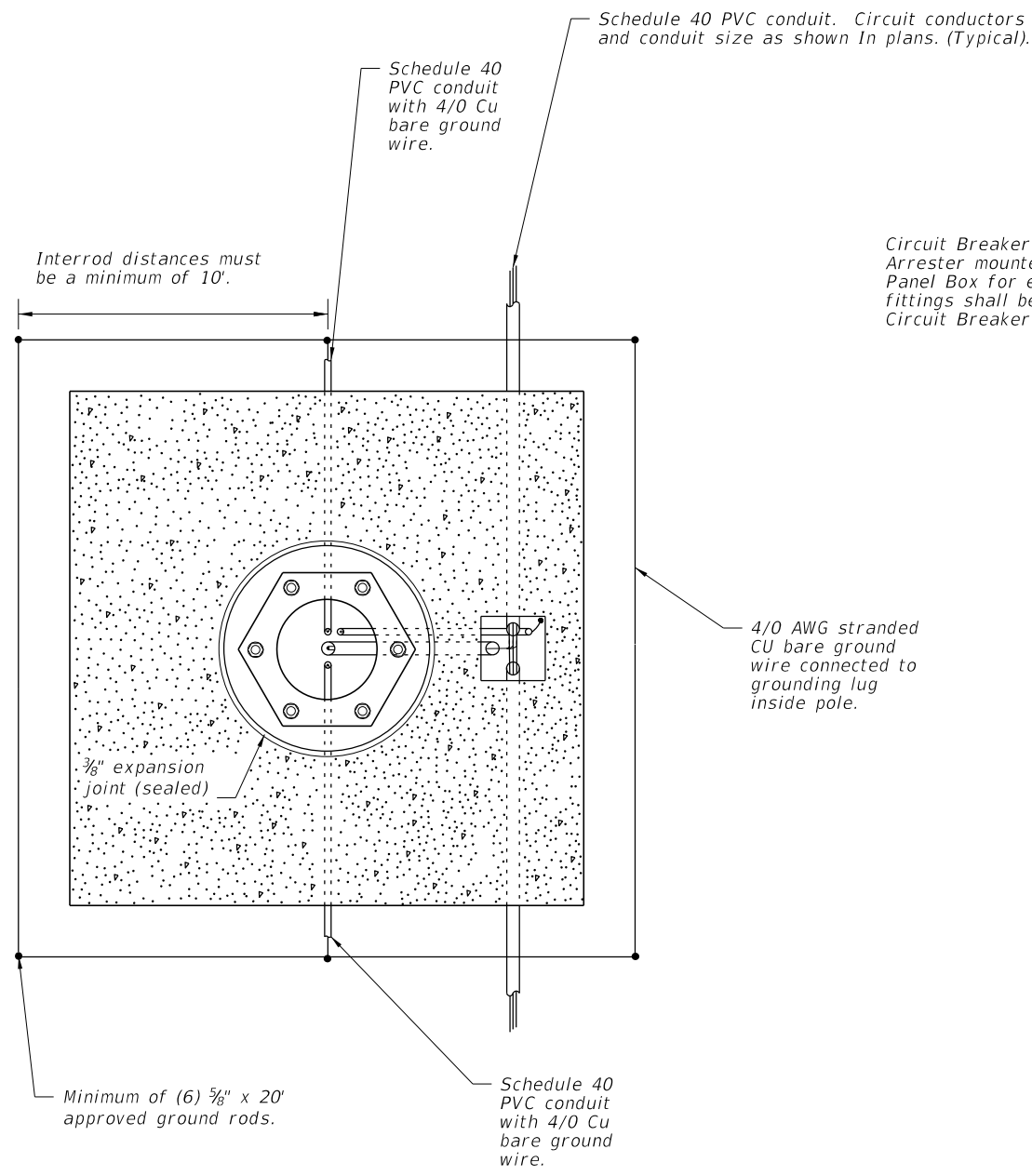
FY 2018-19  
 STANDARD PLANS

HIGH MAST LIGHTING

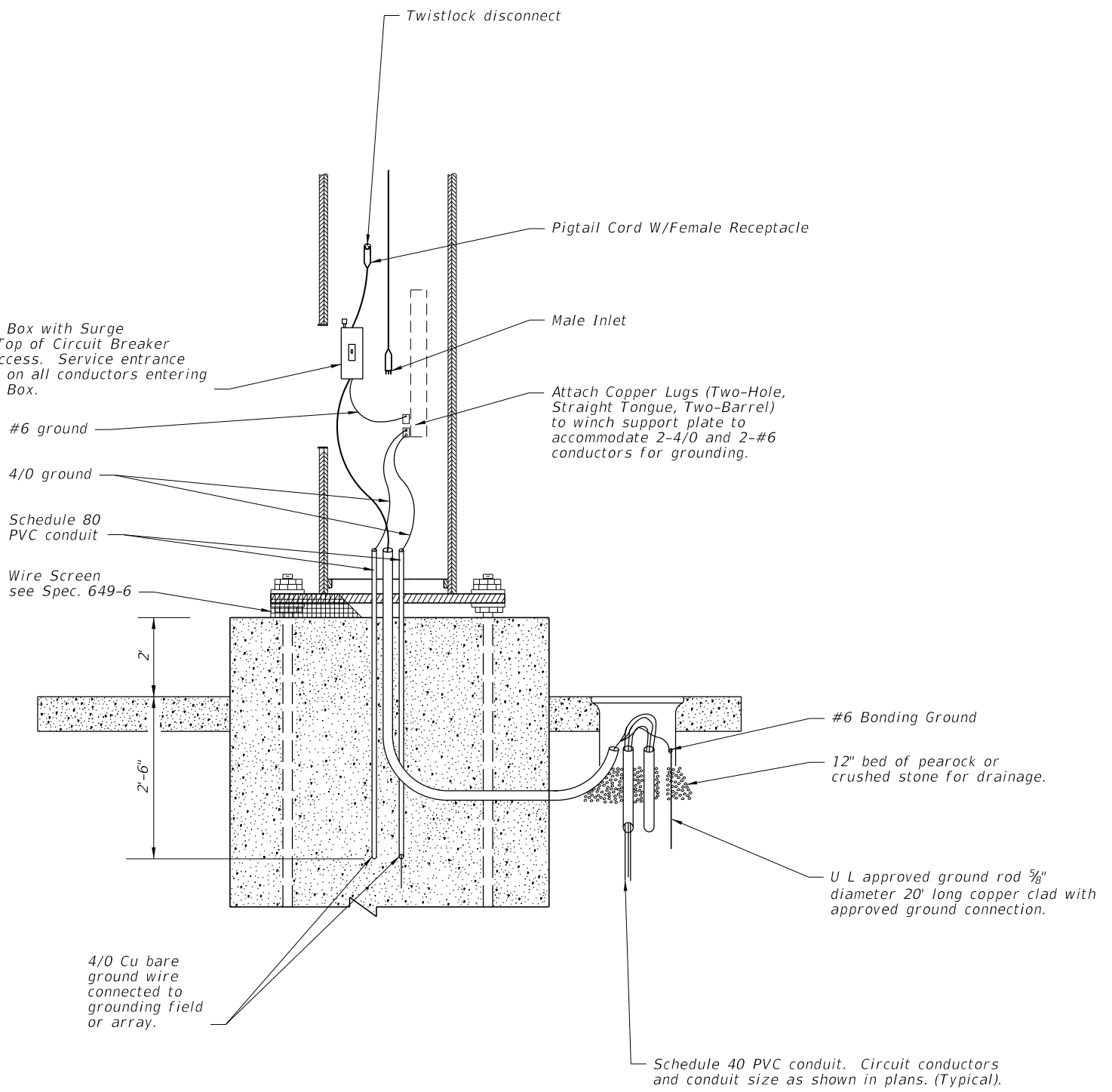
INDEX 715-010	SHEET 3 of 6
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**POLE FOUNDATION**





Circuit Breaker Panel Box with Surge Arrester mounted to Top of Circuit Breaker Panel Box for easy access. Service entrance fittings shall be used on all conductors entering Circuit Breaker Panel Box.



NOTES:

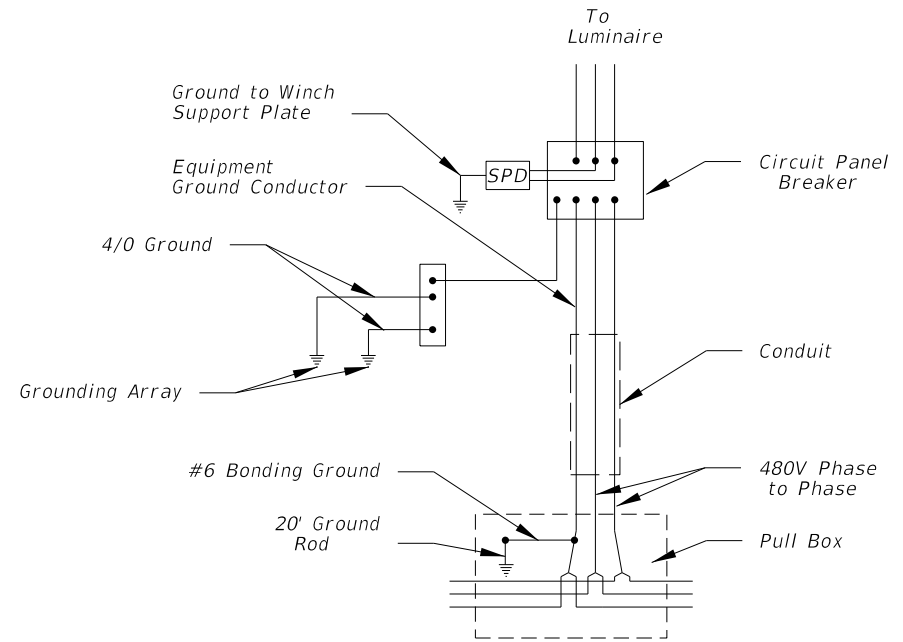
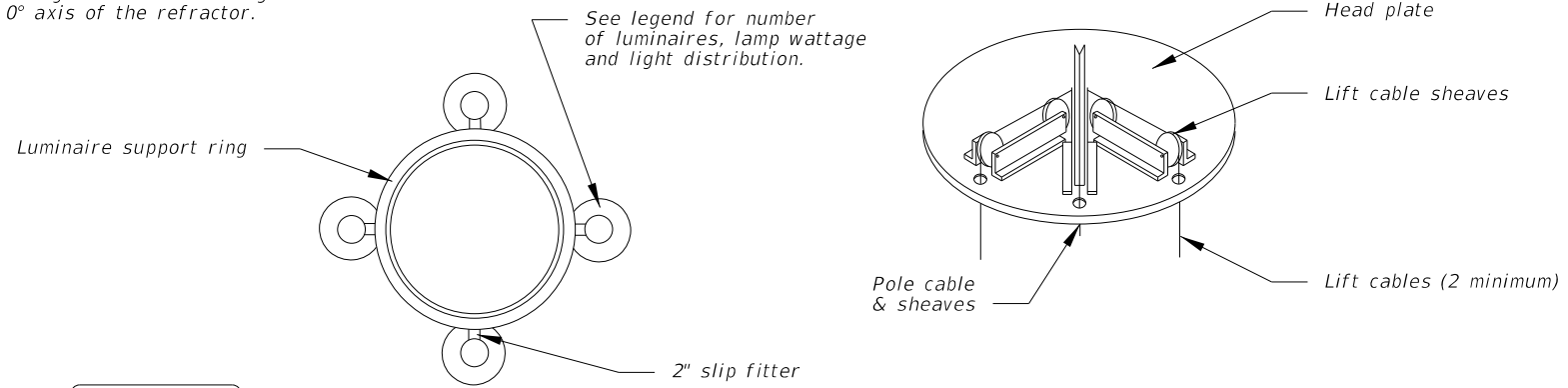
1. At all pull boxes and pole bases, ends of conduit shall be sealed in accordance with Section 630 of the Standard Specifications For Road And Bridge Construction.
2. Slabs to be placed around all Poles and Pull Boxes.
3. For Pull Boxes between Poles refer to Index 715-001.

WIRING DETAILS

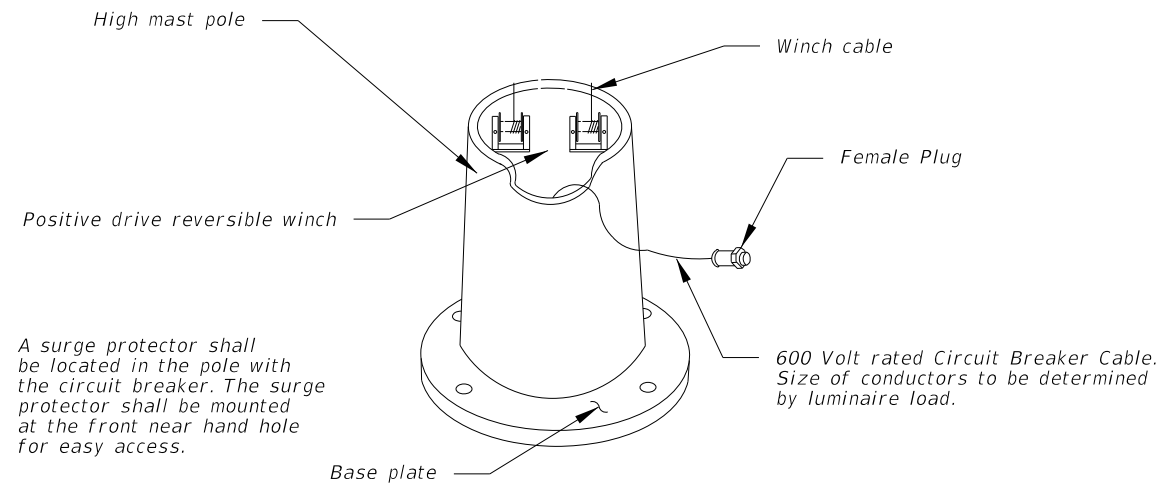
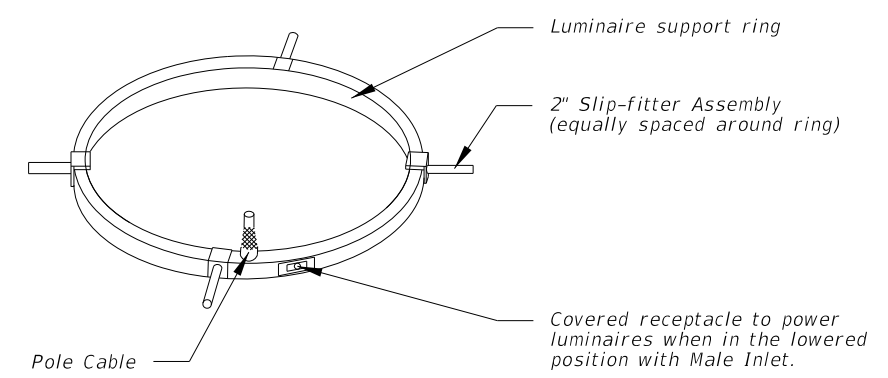
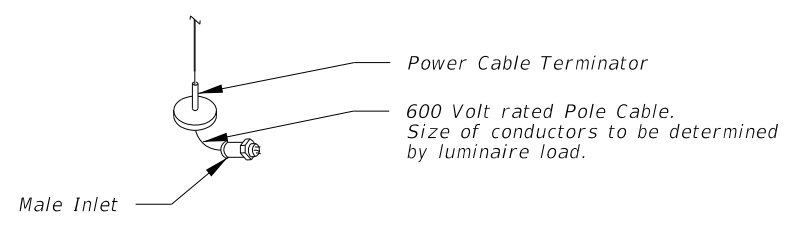
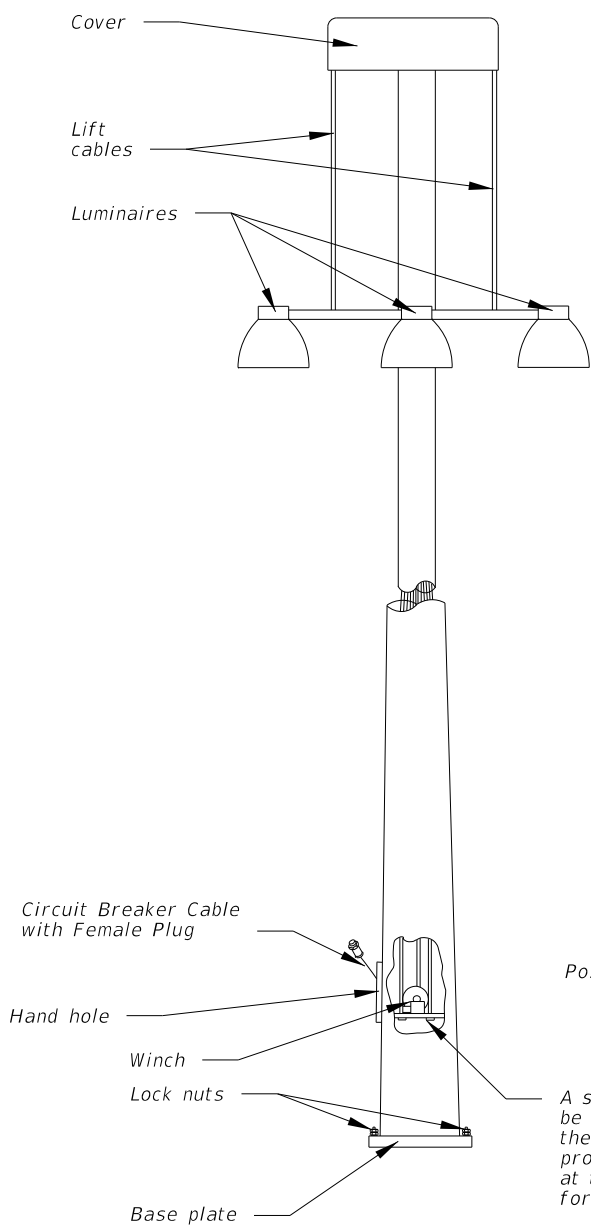
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LAST REVISION 11/01/17	REVISION	DESCRIPTION:	 FY 2018-19 STANDARD PLANS	HIGH MAST LIGHTING	INDEX 715-010	SHEET 4 of 6
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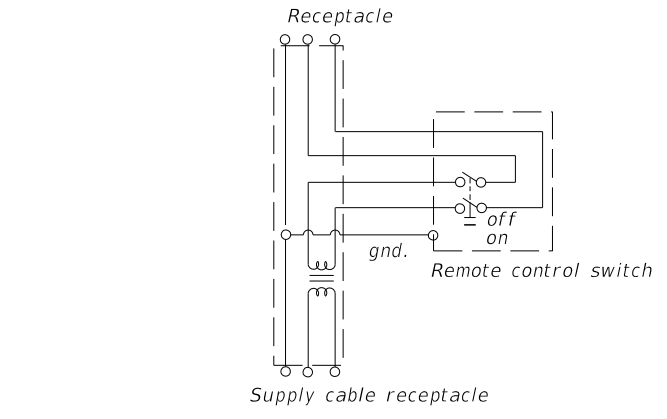
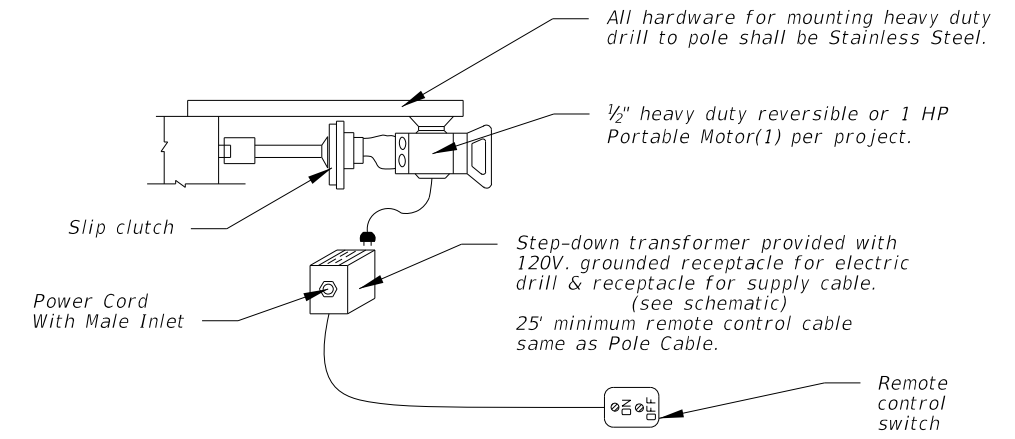
The contractor's attention is directed to those plan sheets detailing the mounting of luminaires at the pole top. Particular attention is directed to alignment of luminaire light distributions. Special attention must be exercised in the physical alignment of these luminaires to ensure that the approved photometric layout is physically produced at each lighting standard in the field. A marking shall be placed on the external face of the refractor to allow visual inspection of alignment. The marking shall correspond to the 0° axis of the refractor.



HIGH MAST POLE WIRING DIAGRAM



A surge protector shall be located in the pole with the circuit breaker. The surge protector shall be mounted at the front near hand hole for easy access.



SCHEMATIC OF REMOTE AUXILIARY POWER UNIT

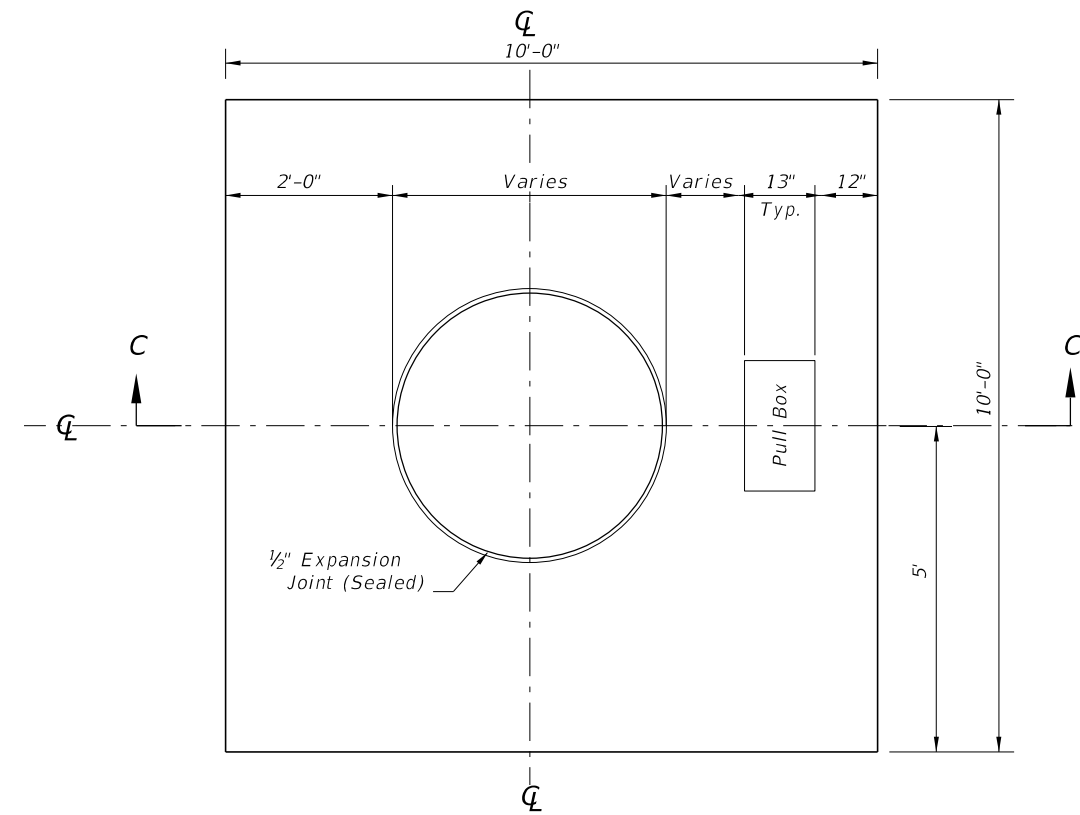
LOWERING DETAILS

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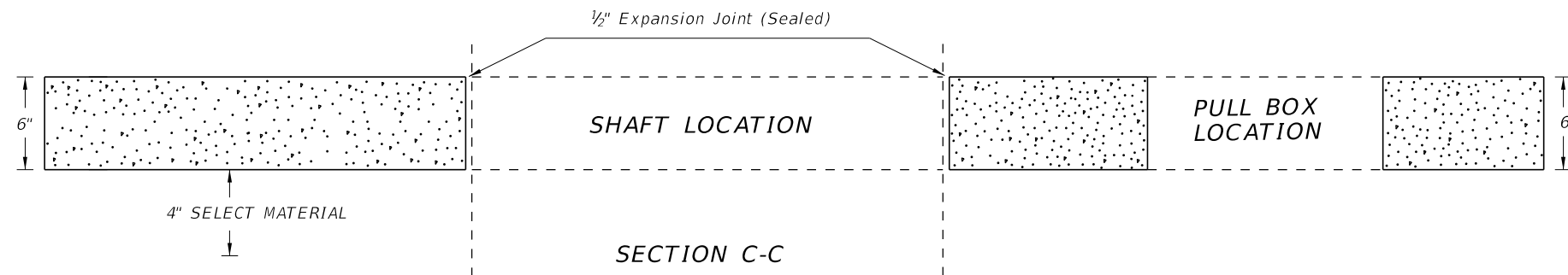
LAST REVISION 11/01/17	DESCRIPTION:		FY 2018-19 STANDARD PLANS	HIGH MAST LIGHTING	INDEX	SHEET
					715-010	5 of 6

**NOTES:**

1. Use compacted select material in accordance with Index 120-001.
2. Concrete shall be Class NS with a minimum strength at 28 days of  $f'c=2.5$  ksi.
3. Outside edge of slab shall be cast against formwork.
4. The pull box shown is 13" x 24"; others approved under Section 635 of the Standard Specifications may be used.
5. Slabs to be placed around all Poles and Pull Boxes. In urban areas or where space is limited slab dimensions may be adjusted as shown in the plans.
6. Concrete for slabs around poles and pull boxes shall be included in the price of pole or pull box.
7. The expansion joint shall consist of  $\frac{1}{2}$ " of closed-cell polyethelene foam expansion material. The top  $\frac{1}{2}$ " of expansion material shall be removed after pouring the slab and sealed with an APL approved Type A sealant meeting the requirements of Section 932.




SLAB DIMENSIONS



**SLAB DETAILS**

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CROSSING SURFACES	
Type	Definition
C	Concrete
R	Rubber
RA	Rubber/Asphalt
TA	Timber/Asphalt

STOP ZONE FOR RUBBER CROSSING	
Design Speed (mph)	Zone Length (Distance From Stop)
45 Or Less	250'
50 - 55	350'
60 - 65	500'
70	600'

Notes:

1. Type R Crossings are NOT to be used for multiple track crossings within zones for an existing or scheduled future vehicular stop. Zone lengths are charted above.
2. Single track Type R Crossings within the zones on the chart may be used unless engineering or safety considerations dictate otherwise.

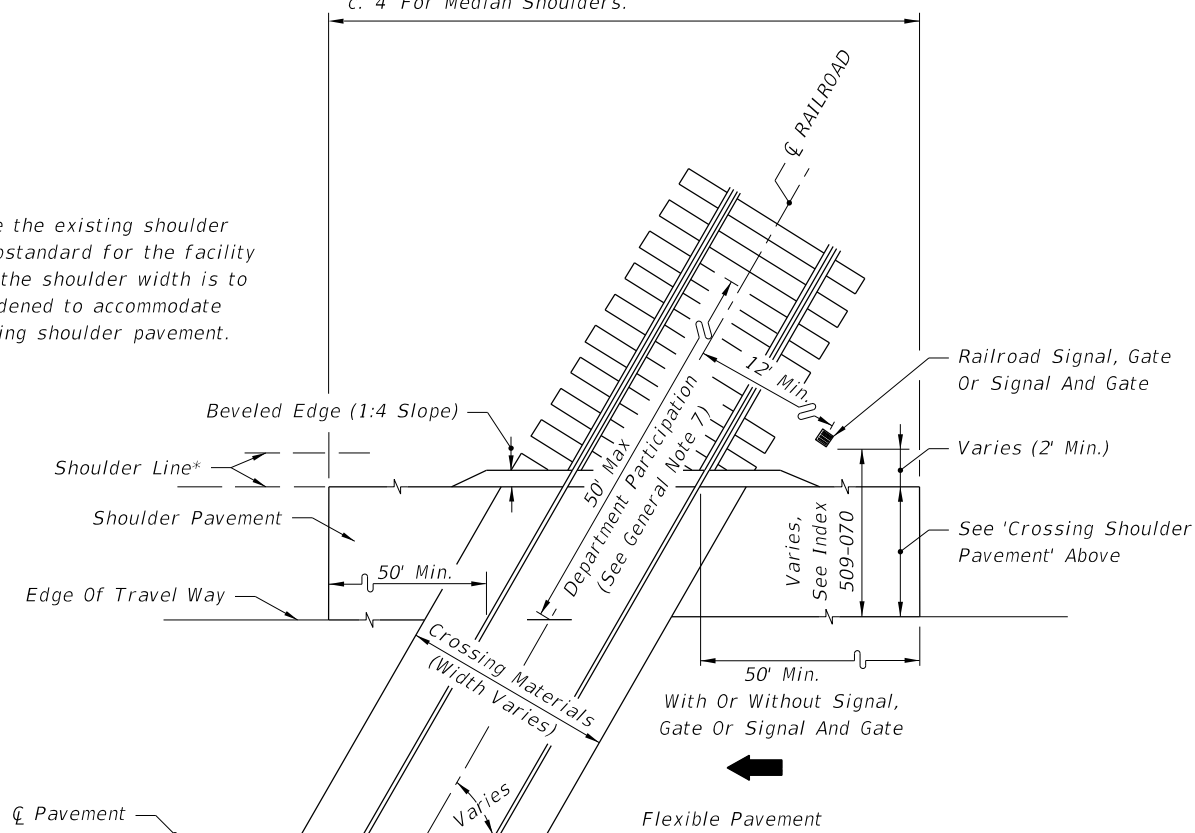
GENERAL NOTES

1. The Railroad Company will furnish and install all track bed (ballast), crossties, rails, crossing surface panels and accessory components. All pavement material, including that through the crossing, will be furnished and installed by the Department or its Contractor, unless negotiated otherwise.
2. When a railroad grade crossing is located within the limits of a highway construction project, a transition pavement will be maintained at the approaches of the crossing to reduce vehicular impacts to the crossing. The transition pavement will be maintained as appropriate to protect the crossing from low clearance vehicles and vehicular impacts until the construction project is completed and the final highway surface is constructed.
3. The Central Rail Office will maintain a list of currently used Railroad Crossing Products and will periodically distribute the current list to the District Offices as the list is updated.
4. The Railroad Company shall submit engineering drawings for the proposed crossing surface type to the Construction Project Engineer and/or the District Rail Office for concurrence along with the List of Railroad Crossing Products. The approved engineering drawings of the crossing surface type shall be made a part of the installation agreement.
5. Sidewalks shall be constructed through the crossing between approach sidewalks of the crossing. Sidewalks shall be constructed with appropriate material to allow unobstructed travel through the crossing in accordance with ADA requirements.
6. Install pavement in accordance with the Specifications.
7. The Department will participate in crossing work, that requires adjustments to rail outside of the crossing, no more than 50 feet from the edge of the travel way.

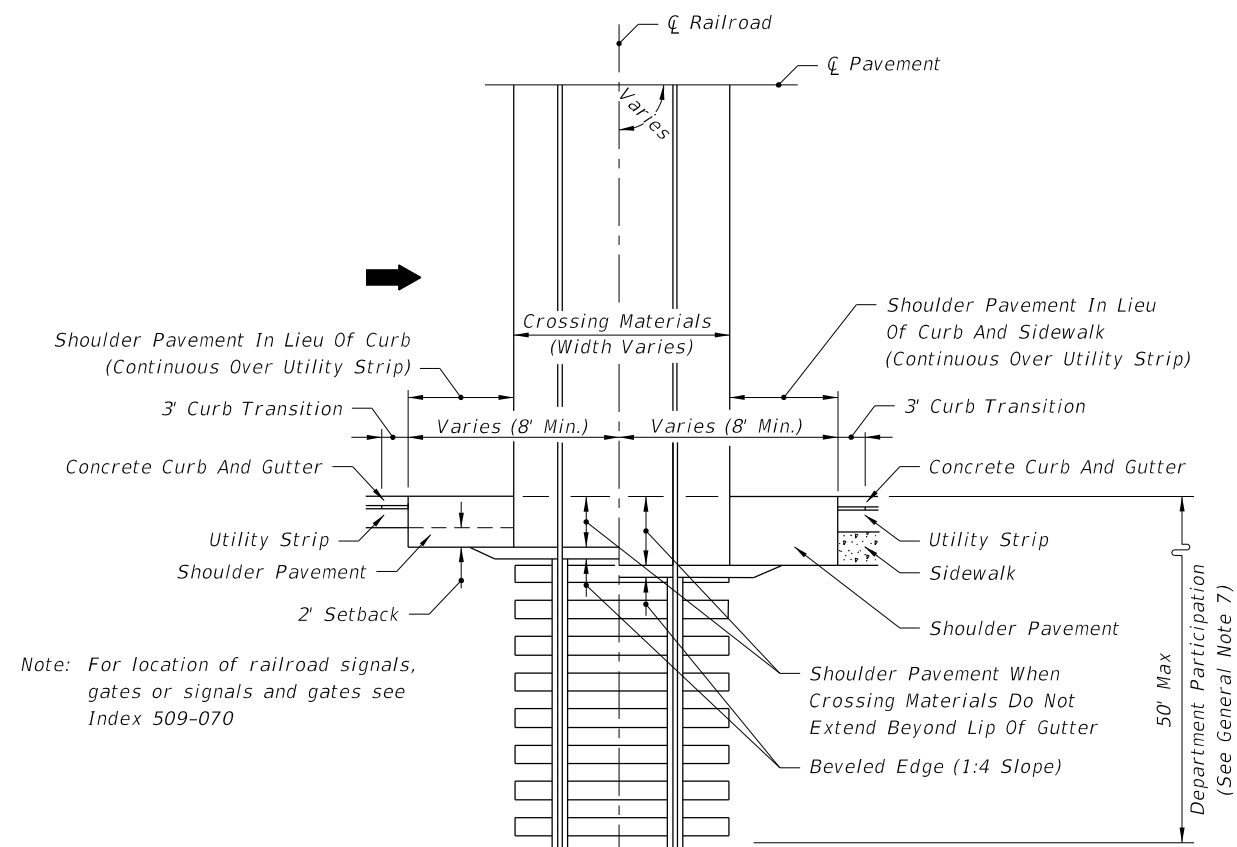
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Crossing Shoulder Pavement  
 (Except Area Occupied By Crossing Surfacing Material):  
 a. To Shoulder Line For Outside Shoulders Less Than 8' Wide.  
 b. To 8' Maximum Width For Outside Shoulders 8' Or Wider  
 (Regardless Of Approach Shoulder Pavement Width).  
 c. 4' For Median Shoulders.

\* Where the existing shoulder is substandard for the facility type, the shoulder width is to be widened to accommodate crossing shoulder pavement.

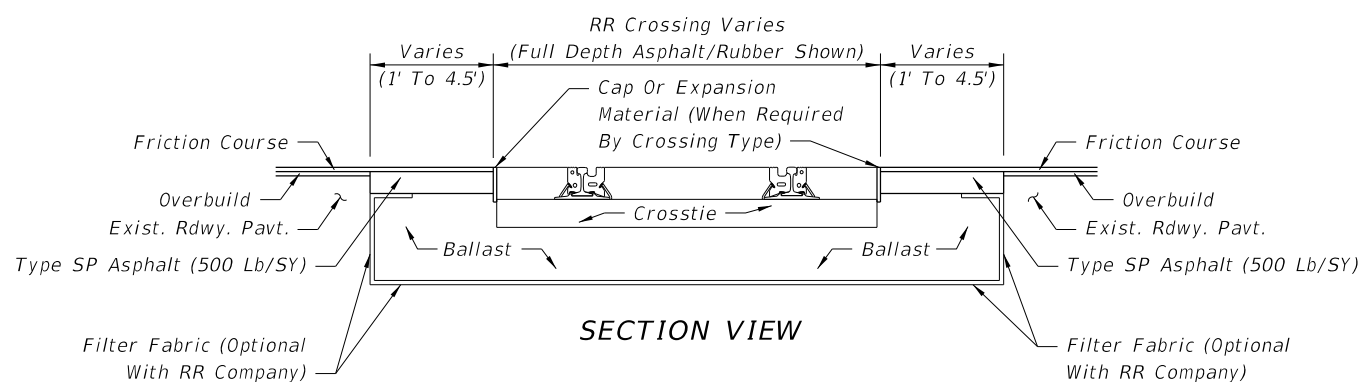


HALF PLAN  
 ROADWAYS WITH FLUSH SHOULDERS

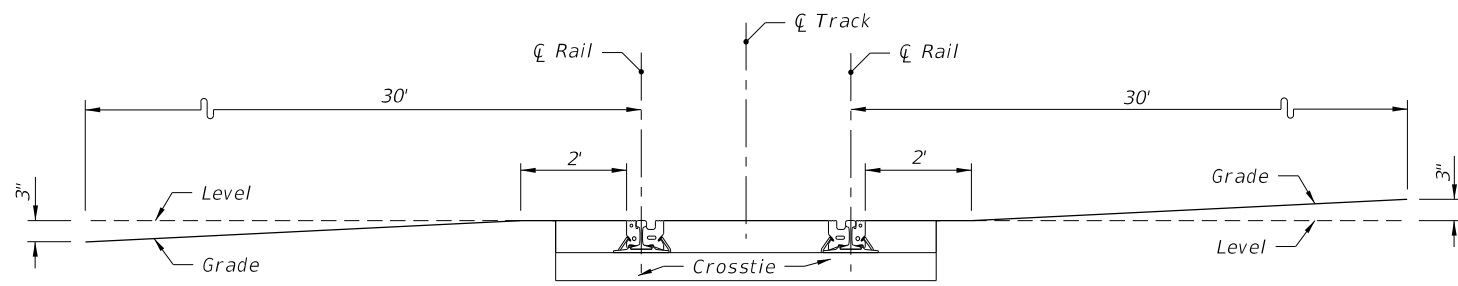


HALF PLAN  
 CURBED ROADWAYS

Note: For location of railroad signals, gates or signals and gates see Index 509-070



TYPICAL CROSSING MATERIAL REPLACEMENT AT RR CROSSINGS



To prevent low-clearance vehicles from becoming caught on the tracks, the crossing surface should be at the same plane as the top of the rails for a distance of 2 feet outside the rails. The surface of the highway should also not be more than 3 inches higher or lower than the top of the nearest rail at a point 30 feet from the rail unless track superelevation makes a different level appropriate. Vertical curves should be used to traverse from the highway grade to a level plane at the elevation of the rails. Rails that are superelevated, or a roadway approach section that is not level, will necessitate a site specific analysis for rail clearances.

VERTICAL ROADWAY ALIGNMENT THROUGH A RAILROAD CROSSING

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						830-T01