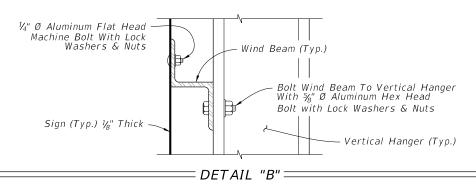


	И	/IND	BEAMS A	ND VERT	ICAL HAN	IGERS	
Number Of Z 3x2 ¹ ½ ₆ x2.33 Horiz. Wind Beams For Sign Depth And Wind			Number Of I 6x4.69 or Z 5x3½x6.19 Vertical Hanger Beams For Sign Length				
Wind	_ No.	_Max.	2 Hangers	3 Hangers	4 Hangers	5 Hangers	6 Hangers
M.P.H.	Beams	Depth	Max Length	Max Length	Max Length	Max Length	Max Length
170	2	5'	20'	30'	40'	45'	Χ
170	3	9'	20'	30'	40'	45'	X
170	4	12'	15'	22'	30'	38'	45'
170	5	15'	15'	22'	30'	38'	45'
170	6	18'	15'	22'	30'	38'	45'
150	2	5'	25'	38'	45'	Χ	Χ
150	3	9'	25'	38'	45'	Х	Χ
150	4	12'	20'	25'	38'	45'	Χ
150	5	15'	20'	25'	38'	45'	Х
150	6	18'	20'	25'	38'	45'	Χ
130	2	5'	35'	45'	Χ	Х	Χ
130	3	9'	35'	45'	Х	Х	Х
130	4	12'	25'	35'	45'	Χ	Х
130	5	15'	25'	35'	45'	Х	Х
130	6	18'	25'	35'	45'	Х	Х



GENERAL NOTES

- 1. Work this Index with Index 700-040 and 700-041.
- 2. The number and location of the Panel Splices are determined by the Sign
- 3. Spacing of Vertical Hangers:
- A. Two Vertical Hanger = 21.0% Three Vertical Hanger = 14.5% L Four Vertical Hanger = 10.7% L Five Vertical Hanger = 8.5% L Six Vertical Hanger = 7.0% L
- B. Spacing of vertical hanges may be varied slightly as necessary to clear the truss struts and diagonals at panel points
- 4. Spacing of Wind Beams:

Two Wind Beams = 21.0% D Three Wind Beams = 14.5% D Four Wind Beams = 10.7% D Five Wind Beams = 8.5% D Six Wind Beems = 7.0% D

5. Shop Drawings:

- A. Required for Sign Panels deeper than 10'-0" with a horizontal panel splice. B. Splice must be located in between interior Zee Supports and only allowed on signs greater than 10'-0".
- 6. Materials:
 - A. Aluminum.
 - a. Bars, and Extruded Shapes: ASTM B 221, Alloy 6061-T6 or Alloy 6351-T5
 - Structural Shapes: ASTM B308, Alloy 6061-T6
 - d. Head and Hex Head Machine Bolts: ASTM F468, Alloy 2024-T4 d. Hex Nuts: ASTM F467, Alloy 6061-T6 or Alloy 6262-T9 e. Lock Washers: ASTM B221, Alclad 2024-T4

 - a. U-Bolts: ASTM A449 or ASTM A193 B7 b. Nuts: ASTM F563, 2 per leg c. Washers: ASTM F436, (Flat Washers)
- 7. Coatings:
- A. Aluminum Bolts, Nuts and Washers: Anodic
- (0.0002 inches min) and chromate sealed B. Galvanized Steel Bolts, Nuts and Washers: ASTM F2329
- 8. Wind Speed by county: see Index 715-010.

REVISION 11/01/17

DESCRIPTION:

FDOT

FY 2018-19 STANDARD PLANS

OVERHEAD SIGN PANELS

INDEX

SHEET

700-030