FENCING NOTES

1. A Pull Post Assembly is required at maximum intervals of 500'-0". See Sheet 3.
2. Dimension is measured along Inside Face of Concrete Parapet.
3. Dimension shown is for 36" Single-Slope Traffic Railings as shown in Index 521-427.
   Adjust as required for other Traffic Railing Barriers and sidewalk widths.
4. For sidewalk clear widths greater than 5'-0", increase the radius and height of the curved portion of the Hoop Post at the rate of 6" for every one foot increase in sidewalk width.

FENCE INSTALLATION:
Install posts plumb (within a tolerance of ± 1/8"). Use shim plates as required to achieve plumb. The required quantity and thickness of shim plates will be determined in the field. Install chain link fence in accordance with ASTM F567 as applicable.

TRAFFIC RAILING DETAILS:
See Superstructure Sheets for Traffic Railing details.

CONCRETE PARAPET DETAILS:
See Index 521-820 - Pedestrian/Bicycle Railing for Concrete Parapet details. Provide fencing in lieu of aluminum bullet railing as shown on Index 521-820.

LIMITS OF FENCING:
Limits of fencing are from begin of approach slab at Begin Bridge to end of approach slab at End Bridge, unless otherwise shown in the plans.

PAYMENT:
Payment will be made under Fencing, Type R. Payment includes posts, horizontal and expansion rails, brace bands, rail ends, combination rail ends, boulevard clamps, chain link fabric, tension wire, ties, hog rings, tension bars and bands, pipe clamps, base plates, anchor rods, bolts, nuts, washers, shim plates, spacers, neoprene pads, miscellaneous fence fittings and hardware and all incidental materials and labor required to complete installation of the fence.

CROSS REFERENCE:
For Table of Fence Components and Table of Post Attachment Components see Sheet 2.
For Pull Post Assembly Detail, View A-A and Detail "A" see Sheet 3.
For Detail "B" and "E" see Sheet 4.
**TABLE OF CHAIN LINK FENCE COMPONENTS**

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>ASTM DESIGNATION</th>
<th>COMPONENT INFORMATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Posts</td>
<td>F1083</td>
<td>Galvanized Steel Pipe - 3” NPS, Schedule 40 Regular Grade</td>
</tr>
<tr>
<td>Horizontal Rails and Internal Sleeves</td>
<td>F1083</td>
<td>Galvanized Steel Pipe - 2½” NPS, Schedule 40 Regular Grade</td>
</tr>
<tr>
<td>Expansion Rails</td>
<td>F1083</td>
<td>Galvanized Steel Pipe - 2” NPS, Schedule 40 Regular Grade</td>
</tr>
<tr>
<td>Chain Link Fabric (2’ mesh with knucked bottom selvages)</td>
<td>A392</td>
<td>Zinc Coated Steel - 9 gage (coated wire diameter), Class 2 Coating</td>
</tr>
<tr>
<td>A491</td>
<td>Aluminum Coated Steel - 9 gage (coated wire diameter)</td>
<td></td>
</tr>
<tr>
<td>F668</td>
<td>Polyvinyl Chloride (PVC) Coated Steel - 9 gage Class 2b Zinc Coated Wire</td>
<td></td>
</tr>
<tr>
<td>Tension Wire</td>
<td>A284 &amp; A187</td>
<td>Type II (Zinc Coated Steel Wire) - 7 gage, Class 4 Coating</td>
</tr>
<tr>
<td>Type I (Aluminum Coated Steel Wire) - 7 gage</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Tie Wire</td>
<td>F626</td>
<td>Zinc Coated Steel Wire - 9 gage</td>
</tr>
<tr>
<td>Hog Ring</td>
<td>F626</td>
<td>Zinc Coated Steel Wire - 12 gage</td>
</tr>
<tr>
<td>Brace Band</td>
<td>F626</td>
<td>12 gage (Min. thickness) x ½” (Min. width) Steel Bands (Bevered or Heavy)</td>
</tr>
<tr>
<td>Tension Bars</td>
<td>F626</td>
<td>5/8” (Min. thickness) x 3/8” (Min. width) x Variable Height Steel Bars - Height = Tangent or Hoop Length - Barrier or Parapet Height - 2” max</td>
</tr>
<tr>
<td>Tension Bands</td>
<td>F626</td>
<td>14 gage (Min. thickness) x 3/8” (Min. width) Steel Bands</td>
</tr>
<tr>
<td>Miscellaneous Fence Components</td>
<td>F626</td>
<td>Zinc Coated Steel – (includes horizontal rail ends, combination rail ends, boulevard clamps and all other miscellaneous fittings and hardware)</td>
</tr>
<tr>
<td>Bolts</td>
<td>A307</td>
<td>½” Ø x 6” Hex Head Bolts for Internal Sleeve connections</td>
</tr>
<tr>
<td>½” Ø x 4½” Hex Head Bolts for Expansion Rail connections</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nuts</td>
<td>A563</td>
<td>Hex Nuts for Internal Sleeve and Expansion Rail connections</td>
</tr>
<tr>
<td>Washers</td>
<td>F436</td>
<td>Flat Washers for Internal Sleeve and Expansion Rail connections</td>
</tr>
</tbody>
</table>

**TABLE OF POST ATTACHMENT COMPONENTS**

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>ASTM DESIGNATION</th>
<th>COMPONENT INFORMATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pipe Clamps</td>
<td>A36 or A709 Grade 36</td>
<td>½” Steel Ø</td>
</tr>
<tr>
<td>Base Plates</td>
<td>A36 or A709 Grade 36</td>
<td>½” Steel Ø</td>
</tr>
<tr>
<td>Shim Plates</td>
<td>A36 or A709 Grade 36 or B209 Alloy 6061-T6 or 8221 Alloy 6063-T5</td>
<td>Plate thicknesses as required, Holes in shim plates will have Ø</td>
</tr>
</tbody>
</table>
| Spacers | – | Plate thickness varies based on Traffic Railing type (See Detail ‘A’)
| Adhesive Anchor Rods | F1554 Grade 36 | Fully threaded Headless Anchor Rods – ½” Ø x 6” (no spacer) or ½” Ø x (6” + spacer thickness) |
| C-1-P Anchor Rods | F1554 Grade 36 | Hex Head Anchor Rods – ½” Ø x 6” (no spacer) or ½” Ø x (6” + spacer thickness) |
| C-1-P Anchor Rods | F1554 Grade 36 | Fully threaded Headless Anchor Rods – ½” Ø x 14½” |
| Bolts | A307 | ½” Ø x 4½” Hex Head Bolts for Pipe Clamp Connections to Posts |
| Nuts | A563 | Hex Nuts for Pipe Clamp and Base Plate Connections |
| Washers | F436 | Flat Washers for Pipe Clamp and Base Plate Connections |
| Bearing Pads (Plain) | – | In accordance with Specification Section 932 for Ancillary Structures |

**POST ATTACHMENT NOTES**

ANCHOR RODS, NUTS AND WASHERS:
After the nuts have been tightened, distort the Anchor Rod threads to prevent removal of the nuts. Coat distorted threads and exposed trimmed ends of anchors with a galvanizing compound in accordance with Specification Section 562. 

CORRUGATED:
Hot-dip galvanize all Nuts, Washers, Bolts, C-1-P Anchor Rods, Horizontal Anchor Rods and Fence Framework (Posts, Internal Sleeves, Shim Plates, Base Plates, Pipe Clamps and Spacers) in accordance with Specification Section 962. Hot-dip galvanize Fence Framework after fabrication.

ADHESIVE-BONDED ANCHORS AND DOWELS:
Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification Section 962. Hot-dip galvanize reinforcing steel is permitted for drilled hole installation.

WELDING:
All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) AWS D1.1 (current edition). Weld metal will be E60XX or E70XX. Nondestructive testing of welds is not required.
Pipe Clamp Post

0.5" Bolt (Required only at expansion joint locations where total movement exceeds 6")

4" Embedment Depth

Pipe Clamp Connection (see Detail) (Typ.)

Pull Post Assembly (required at maximum intervals of 500'-0")

Tension Bar (on each side of pull post) (Typ.)

Tension Wire

Hog Rings @ 2'-0" Centers (Typ.)

Traffic Railing (Type varies, 36° Single-Slope shown)

Pipe Clamp Connection Detail (Connection without spacer shown, Connection with spacer similar)

Pipe Clamp Post and 0.5" Holes for 0.5" Ø Bolt with Hex Nut and Washer

Pipe Clamp

Post

2 - 0.5" Ø C-I-P Anchor Rods or Adhesive-Bonded Anchors (shown) set in drilled holes with Heavy Hex Nuts and Washers

9/16" x 3" x 3/8" Thick Bearing Pad

Pipe Clamp Connection Detail

Pipe Clamp Connection Detail (Connection without spacer shown, Connection with spacer similar)

CROSS REFERENCE:
For location of View A-A and Detail "A" see Sheet 1.

NOTES:
1. For treatment at the bridge ends, see Sheet 1.
2. Expansion Rails are required at expansion joint locations where the total movement exceeds 1". See Sheet 2 for Expansion Rail Detail and notes.
3. An Expansion Assembly is required where the total joint movement exceeds 6". Expansion Assembly Includes Expansion Rails and two pull posts (as shown) When the Expansion Joint Opening is greater than 9" add an additional length to the free end of the Expansion Rail equal to the difference between the Expansion Joint Opening and 9".
4. Install the post on the fixed (bolted) side of the Expansion Rail 1'-6" from the edge of the expansion joint. Install the post on the slip (unbolted) side of the Expansion Rail 1'-6" from the edge of the expansion joint unless the Expansion Joint Opening is greater than 9". When the Expansion Joint Opening exceeds 9" increase the 1'-6" dimension by the difference between the Expansion Joint Opening and 9".

Pipe Clamp Post

Post and 0.5" Ø Holes for 0.5" Ø Bolt with Hex Nut and Washer

Bridge Deck

Expansion Joint Opening

3'-0" (Min.) + Expansion Joint Opening

(See Note 4)

Bulge Chain Link Fabric to allow for joint movement

Rail Ends with Brace Bands (shown) or Combination Rail Ends with Brace Bands or Boulevards Clamps (Typ.)

NOTES:
1. For treatment at the bridge ends, see Sheet 1.
2. Expansion Rails are required at expansion joint locations where the total movement exceeds 1". See Sheet 2 for Expansion Rail Detail and notes.
3. An Expansion Assembly is required where the total joint movement exceeds 6". Expansion Assembly Includes Expansion Rails and two pull posts (as shown) When the Expansion Joint Opening is greater than 9" add an additional length to the free end of the Expansion Rail equal to the difference between the Expansion Joint Opening and 9".
4. Install the post on the fixed (bolted) side of the Expansion Rail 1'-6" from the edge of the expansion joint. Install the post on the slip (unbolted) side of the Expansion Rail 1'-6" from the edge of the expansion joint unless the Expansion Joint Opening is greater than 9". When the Expansion Joint Opening exceeds 9" increase the 1'-6" dimension by the difference between the Expansion Joint Opening and 9".

Pipe Clamp Connection (see Detail) (Typ.)

VIEW A-A

EXPANSION ASSEMBLY DETAIL
(Required only at expansion joint locations where total movement exceeds 6")

2 - 0.5" Ø C-I-P Anchor Rods or Adhesive-Bonded Anchors (shown) set in drilled holes with Heavy Hex Nuts and Washers

9/16" x 3" x 3/8" Thick Bearing Pad

Pipe Clamp

Post

8 Spacer Thickness (1/2" for Single-Slope)

Post

1/2" Ø Anchor (Adhesive-Bonded Anchors shown, C-I-P Anchor Rods similar)

Pipe Clamp

8 Spacer must be manufactured from an incompressible material (i.e. steel or aluminum)

DETAIL "A"

PULL POST ASSEMBLY DETAIL
(Traffic Railing Barrier Shown, Concrete Parapet Similar)

VIEW A-A

PIPE CLAMP CONNECTION DETAIL
(Connection without spacer shown, Connection with spacer similar)

CROSS REFERENCE:
For location of View A-A and Detail "A" see Sheet 1.

EXPANSION ASSEMBLY DETAIL
(Required only at expansion joint locations where total movement exceeds 6")

2 - 0.5" Ø C-I-P Anchor Rods or Adhesive-Bonded Anchors (shown) set in drilled holes with Heavy Hex Nuts and Washers

9/16" x 3" x 3/8" Thick Bearing Pad

Pipe Clamp

Post

8 Spacer Thickness (1/2" for Single-Slope)

Post

1/2" Ø Anchor (Adhesive-Bonded Anchors shown, C-I-P Anchor Rods similar)

Pipe Clamp

8 Spacer must be manufactured from an incompressible material (i.e. steel or aluminum)

DETAIL "A"
PIPE CLAMP DETAIL

POST A DETAIL

POST B DETAIL

POST C DETAIL

DETAIL "B"

DETAIL "C"

DETAIL "D"

DETAIL "E"

SPIRAL DETAIL

PIPE CLAMP DETAIL

POST A DETAIL

POST B DETAIL

POST C DETAIL

BASE PLATE DETAIL

NOTES:
1. Values shown for Dim. H are for a 5'-0" clear sidewalk width. Adjust as required for clear sidewalk widths greater than 5'-0".
2. For clear sidewalk widths greater than 5'-0" increase radius and height by 6" for every one foot increase in sidewalk width.

CROSS REFERENCE:
For location of Details "B" and "E" see Sheet 1.

DIMENSIONS (See Table Below)

PIPE CLAMP DETAIL

POST A DETAIL

POST B DETAIL

POST C DETAIL

BASE PLATE DETAIL

NOTES:
1. Values shown for Dim. H are for a 5'-0" clear sidewalk width. Adjust as required for clear sidewalk widths greater than 5'-0".
2. For clear sidewalk widths greater than 5'-0" increase radius and height by 6" for every one foot increase in sidewalk width.

CROSS REFERENCE:
For location of Details "B" and "E" see Sheet 1.

DIMENSIONS (See Table Below)

PIPE CLAMP DETAIL

POST A DETAIL

POST B DETAIL

POST C DETAIL

BASE PLATE DETAIL

NOTES:
1. Values shown for Dim. H are for a 5'-0" clear sidewalk width. Adjust as required for clear sidewalk widths greater than 5'-0".
2. For clear sidewalk widths greater than 5'-0" increase radius and height by 6" for every one foot increase in sidewalk width.

CROSS REFERENCE:
For location of Details "B" and "E" see Sheet 1.

DIMENSIONS (See Table Below)

PIPE CLAMP DETAIL

POST A DETAIL

POST B DETAIL

POST C DETAIL

BASE PLATE DETAIL

NOTES:
1. Values shown for Dim. H are for a 5'-0" clear sidewalk width. Adjust as required for clear sidewalk widths greater than 5'-0".
2. For clear sidewalk widths greater than 5'-0" increase radius and height by 6" for every one foot increase in sidewalk width.

CROSS REFERENCE:
For location of Details "B" and "E" see Sheet 1.

DIMENSIONS (See Table Below)