NOTES:

- 1. Shop Drawings are required, refer to Specification Section 515.
- 2. <u>Materials:</u>
- A. Pan Head Set Screws: Stainless Steel (SS) Type 316 or 18-8 Alloy.
- B. Base Plates and Cap Plates: ASTM A36 or ASTM A709 Grade 36
- C. Pipe Rails and Posts: ASTM A53 Grade B for standard weight pipe and ASTM A500 Grade B, C or D or ASTM A501 for Structural Tube.

Handrail Support Bars: ASTM A36

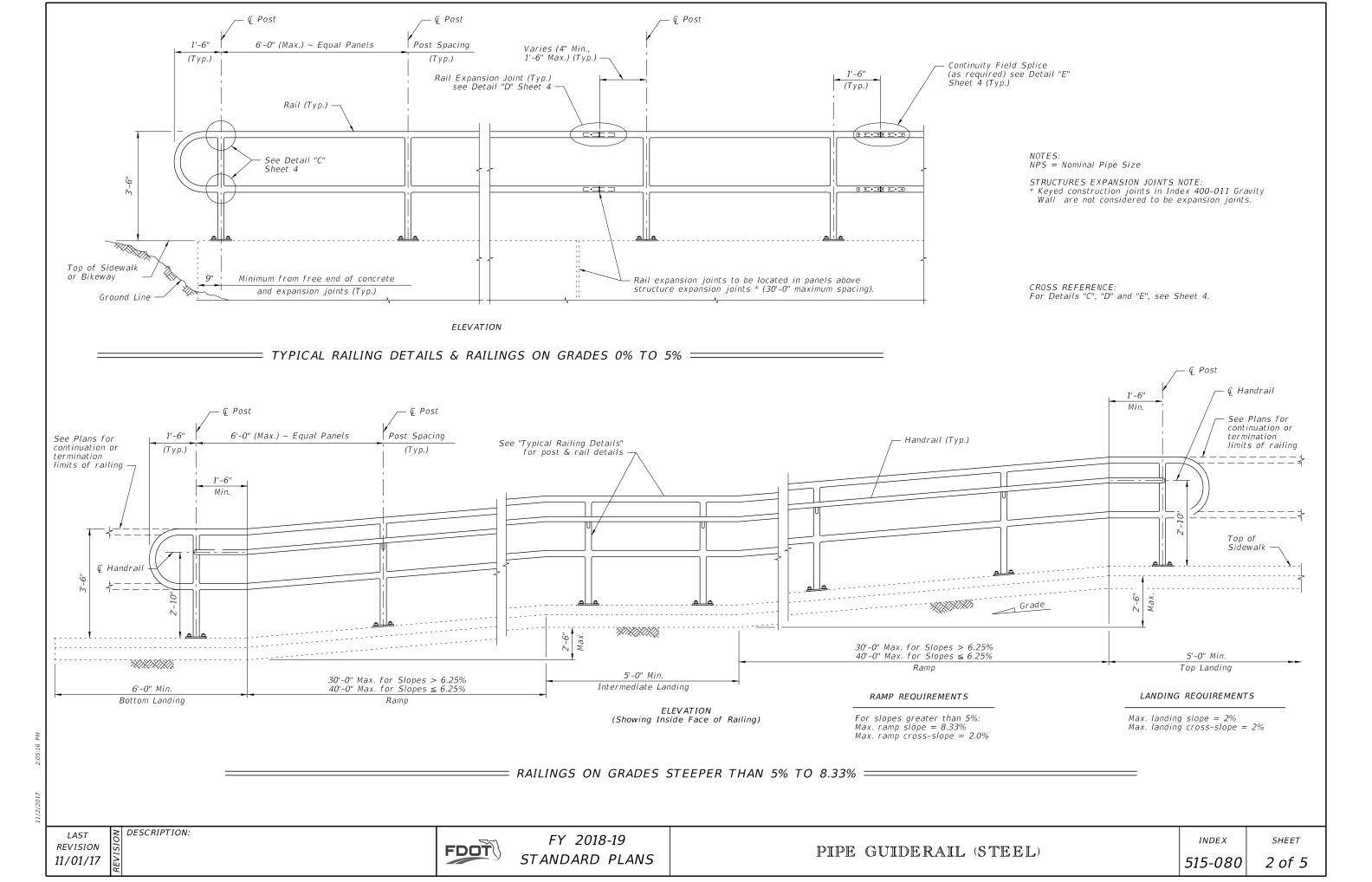
| RAILING MEMBER DIMENSIONS TABLE | | | |
|---------------------------------|------------------------------------|----------------------|-------------------|
| MEMBER | DESIGNATION | OUTSIDE DIMENSION | WALL THICKNESS |
| Posts | 2" NPS (Sch. 40) | 2.375" | 0.154" |
| Rails | 2" NPS (Sch. 40) | 2.375" | 0.154" |
| Rail Joint/Splice Sleeves | 1½" NPS (Sch. 40) | 1.900" | 0.145" |
| Handrails Joint/Splice Sleeves | 1" NPS (Sch. 40) HSS1.500x0.125 | 1.315" 1.500" | 0.133" 0.125" |
| Handrails | 1½" NPS (Sch. 40) | 1.900" | 0.145" |
| Handrail Support Bar | 1" Ø Round Bar | 1.000" | N/A |

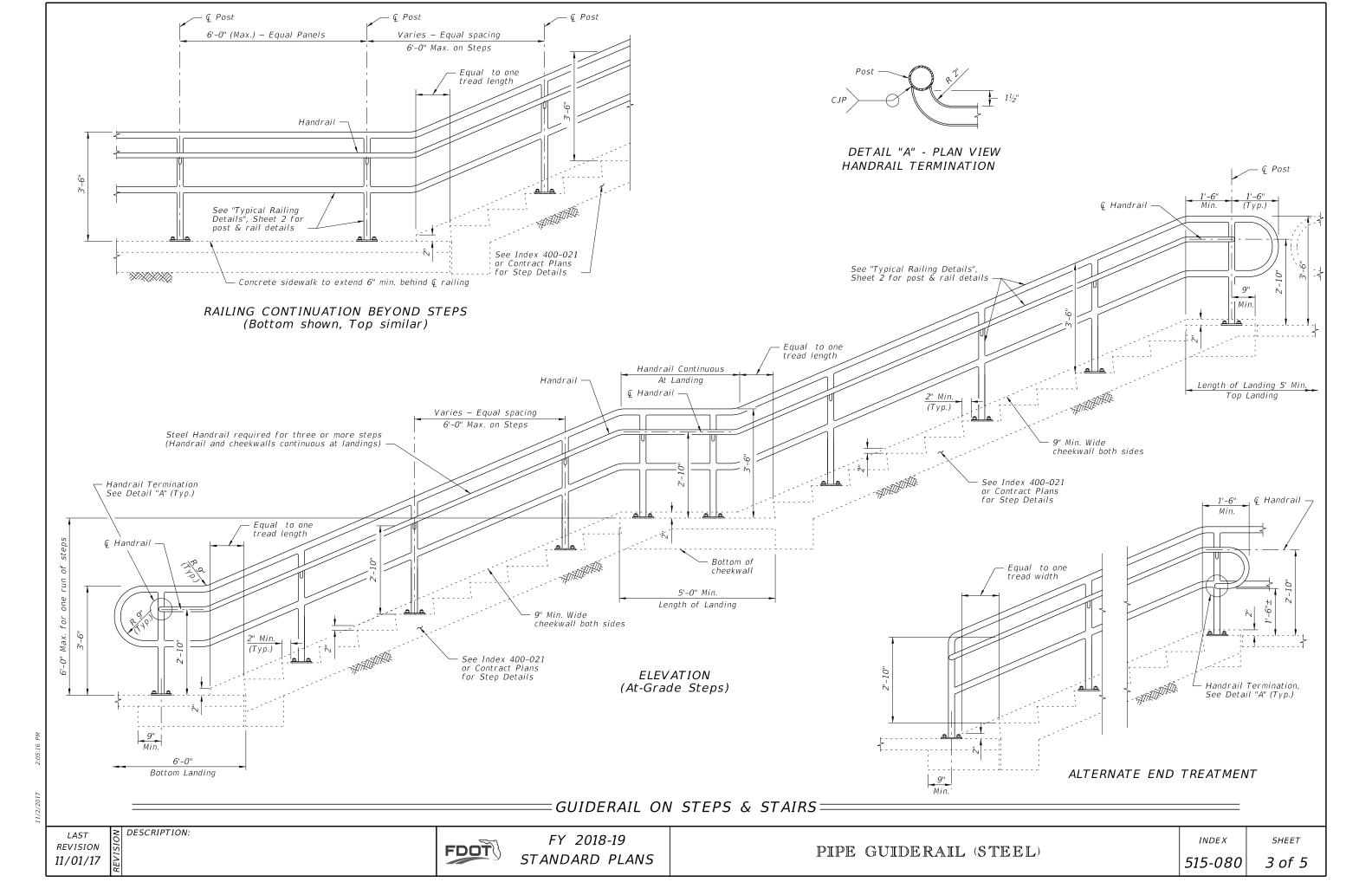
- D. Galvanized Steel Fasteners:
- a. Hex Head Bolts: ASTM A307 Type 1 or ASTM F1554 Grade 36 b. Adhesive Anchors: ASTM F1554 Grade 36 fully threaded rods
- c. Hex Nuts: ASTM A563
- d. Flat Washers: ASTM F436
- E. Aluminum Shims: ASTM B209, Alloy 6061
- F. Bearing Pads: Plain, Fabric Reinforced, or Fabric Laminated meeting requirements of Specifications 515 and 932.

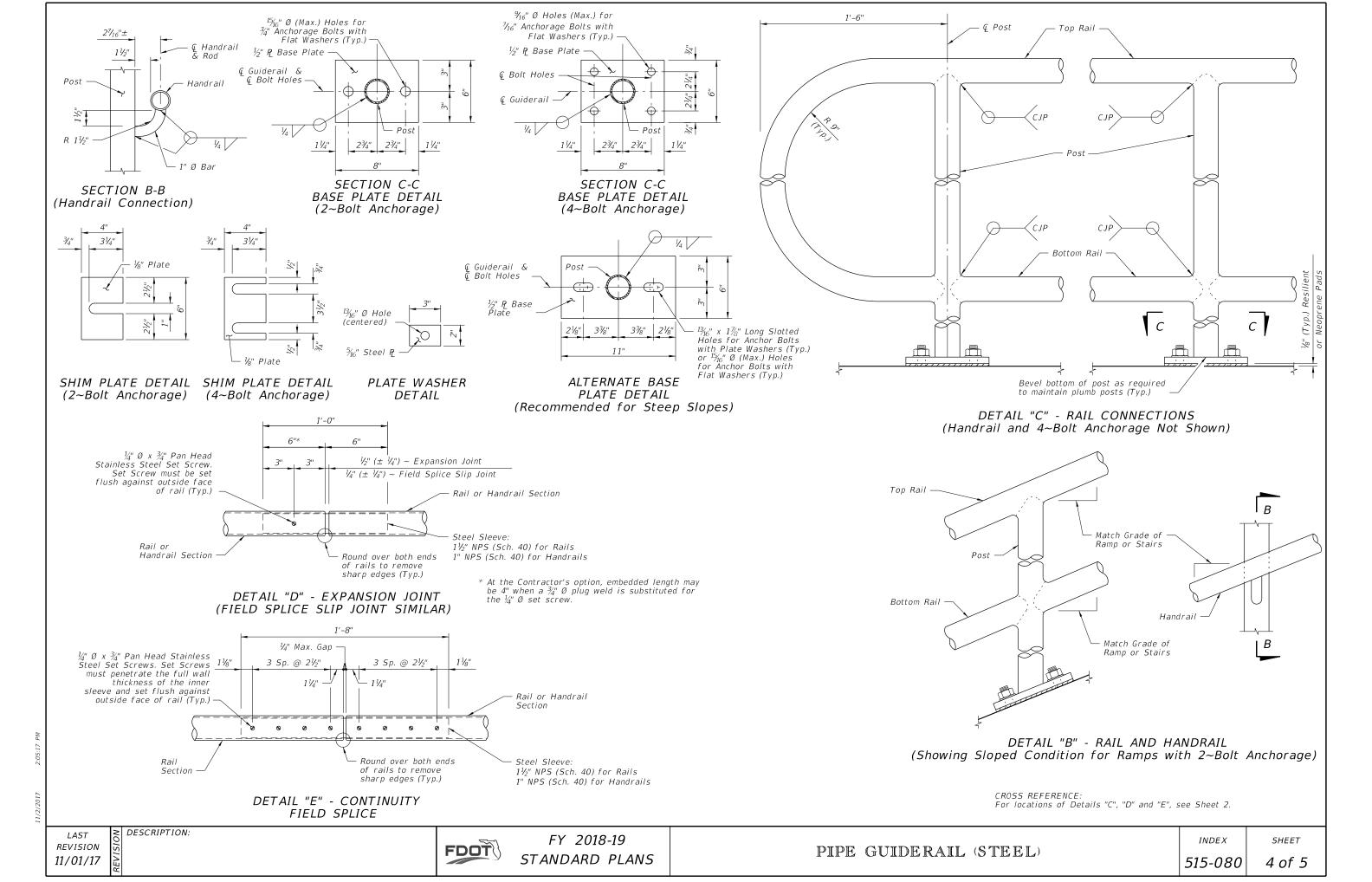
3. Fabrication:

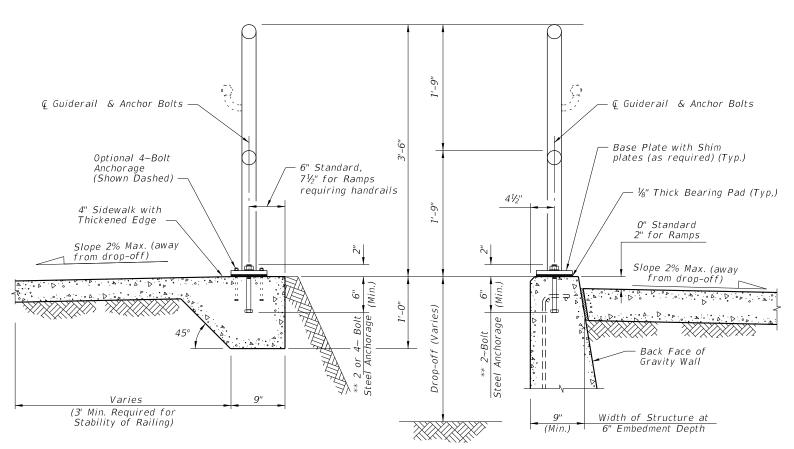
- A. Place expansion joints at a maximum of 30'-0"spacing.
- B. Field splices are similar to the expansion joint detail and may be approved by the Engineer to facilitate handling; but top rail must be continuous across a minimum of two posts.
- C. Continuity field splice (Detail "E") only use to make the railing continuous for unforeseen field adjustments
- D. Corners and changes in tangential longitudinal alignment may be made continuous with a 9"bend radius or terminated at adjoining sections with a standard end hoop when handrails are not required.
- E. For curved longitudinal alignments, shop bend the top and bottom rails and handrails to match the alignment radius.
- F. For changes in tangential longitudinal alignment greater than 45°, positioned posts a maximum of 2'-0" each side of the corner, not at the corner apex.
- 4. Handrails are required and must be continuous at landings for:
- A. Grades Steeper than 5%,
- B. Three or more steps
- 5. Cutting of reinforcing steel is permitted for adhesive anchor bolt installations.

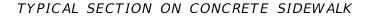
DESCRIPTION:

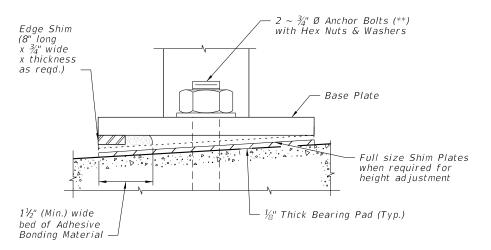






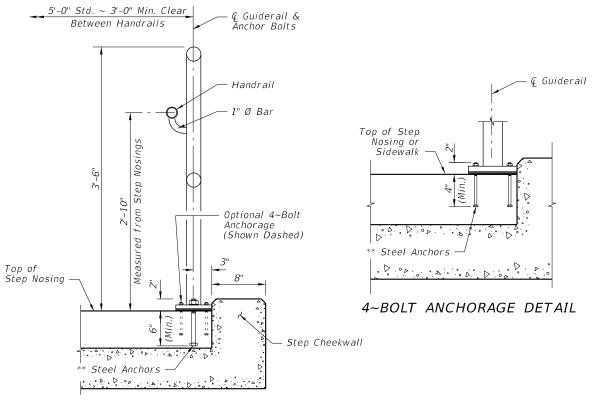




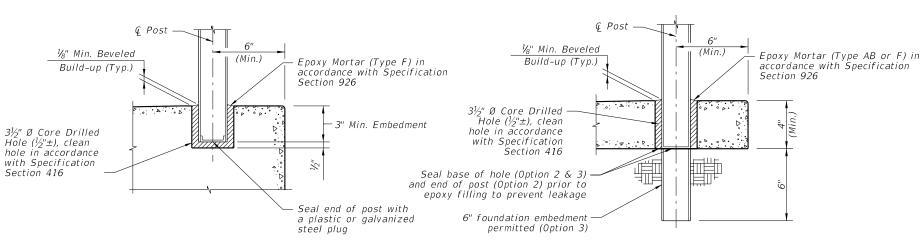


DETAIL "F" (OPTIONAL SHIMMING DETAIL FOR CROSS SLOPE CORRECTION) (Used in lieu of Beveled Shim Plates)

TYPICAL SECTION ON GRAVITY WALL (Other Retaining Walls Similar)



TYPICAL SECTION ON STEPS & STAIRS



OPTIONAL SIDEWALK ANCHORAGE DETAIL

SIDEWALK ANCHORAGE DETAIL OPTION 2 & 3

2 $\sim \frac{3}{4}$ " Ø x 8" or 4 $\sim \frac{7}{16}$ " Ø x 6" Steel Anchors: Galvanized Steel Bolts (As Shown) (C-I-P); Galvanized U-Bolts Permitted (C-I-P); Galvanized Adhesive Anchors Permitted (*); Expansion Anchors Not Permitted.

*** The minimum embedment for adhesive anchors is 6" for 2~Bolt Anchorage or 4" for 4~Bolt Anchorage.

REVISION 11/01/17

DESCRIPTION:

FDOT

FY 2018-19 STANDARD PLANS

PIPE GUIDERAIL (STEEL)

INDEX

SHEET 5 of 5

515-080