NOTES:

- 1. Shop Drawings are required.
- 2. Work with Specification Section 515.
- 3. <u>Materials:</u>
- A. Pan Head Set Screws: Aluminum Alloy 2024-74 or 7075-T73 or Stainless Steel (SS) Type 316 or 18-8 Alloy.
- B. Base Plates and Cap Plates: ASTM B209, Alloy 6061-T6
- C. Structural Pipe Tube and Bars: ASTM B221 or ASTM B429, Alloy 6061-T6

D. End Rails 90° bends and corner bends with a maximum 4 foot spacing: Alloy 6063-T6 is permitted.

RAILING MEMBER DIMENSIONS TABLE				
MEMBER	DESIGNATION	OUTSIDE DIMENSION	WALL THICKNESS	
Posts	2" NPS (Sch. 40)	2.375"	0.154"	
Rails	2" NPS (Sch. 40)	2.375"	0.154"	
Rail Joint/Splice Sleeves	1½" NPS (Sch. 40)	1.900"	0.145"	
Handrails Joint/Splice Sleeves	1" NPS (Sch. 40) 1.50 0Dx0.125 Wall	1.315" 1.500"	0.133" 0.125"	
Handrails	1½" NPS (Sch. 40)	1.900"	0.145"	
Handrail Support Bar	1" Ø Round Bar	1.000"	N/A	

E. Galvanized Steel Fasteners:

- a. Hex Head Bolts: ASTM A 307 Type 1 or ASTM F1554 Grade 36
- b. Adhesive Anchors: ASTM F1554 Grade 36 fully threaded rods
- c. Hex Nuts: ASTM A563 d. Flat Washers: ASTM F436
- F. Aluminum Shims: ASTM B209, Alloy 6061

G. Bearing Pads: Plain, Fabric Reinforced, or Fabric Laminated meeting requirements of Specifications 515 & 932.

- 4. Fabrication:
 - A. Place expansion joints at a maximum of 30'-0"spacing
 - B. Field splices are similar to the expansion joint detail and may be approved by the Engineer to facilitate handling; but top rail must be continuous across a minimum of two posts. C. Continuity field splice (Detail "E"); only use to make the railing continuous for unforeseen field adjustments

 - D. Corners and changes in tangential longitudinal alignment may be made continuous with a 9" bend radius or terminated at adjoining sections with a standard end hoop when handrails are not required.
 E. For curved longitudinal alignments, shop bend top and bottom rails and handrails to match the alignment radius.
 F. For changes in tangential longitudinal alignment greater than 45°, position posts a maximum of 2'-0" each side
 - of the corner, not at the corner apex.

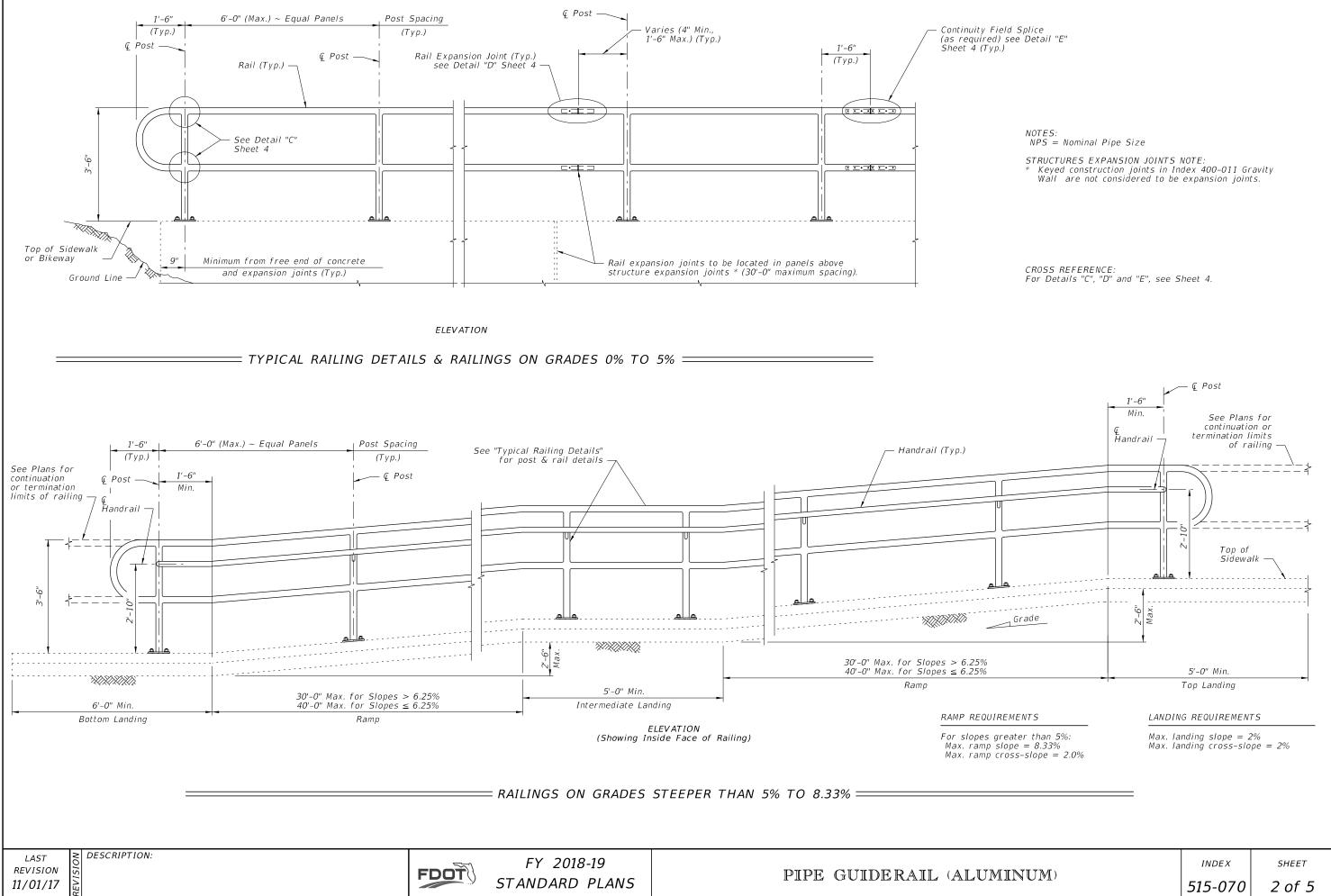
5. Handrails are required and must be continuous at landings for:

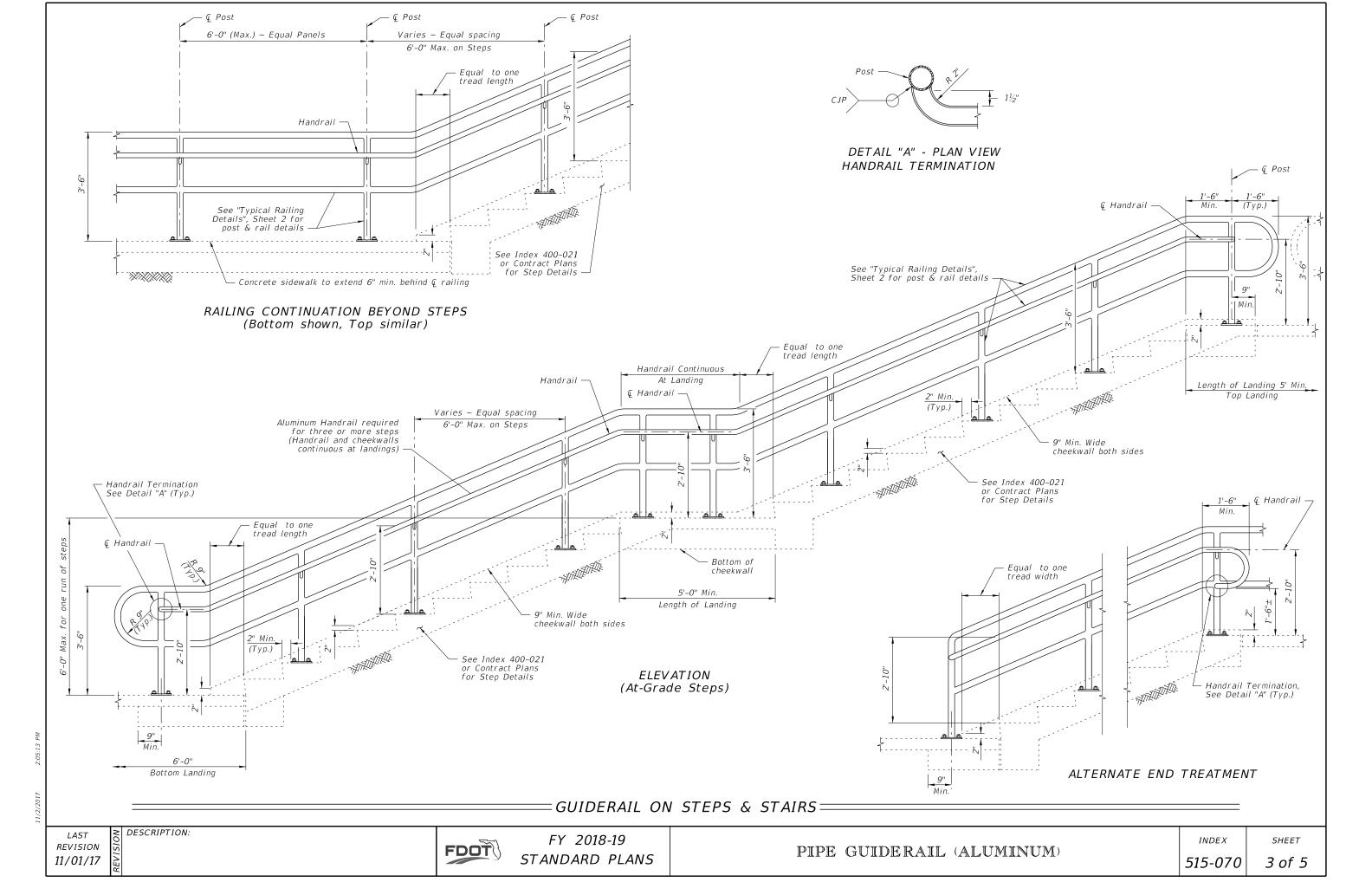
A. Grades Steeper than 5% B. Three or more steps

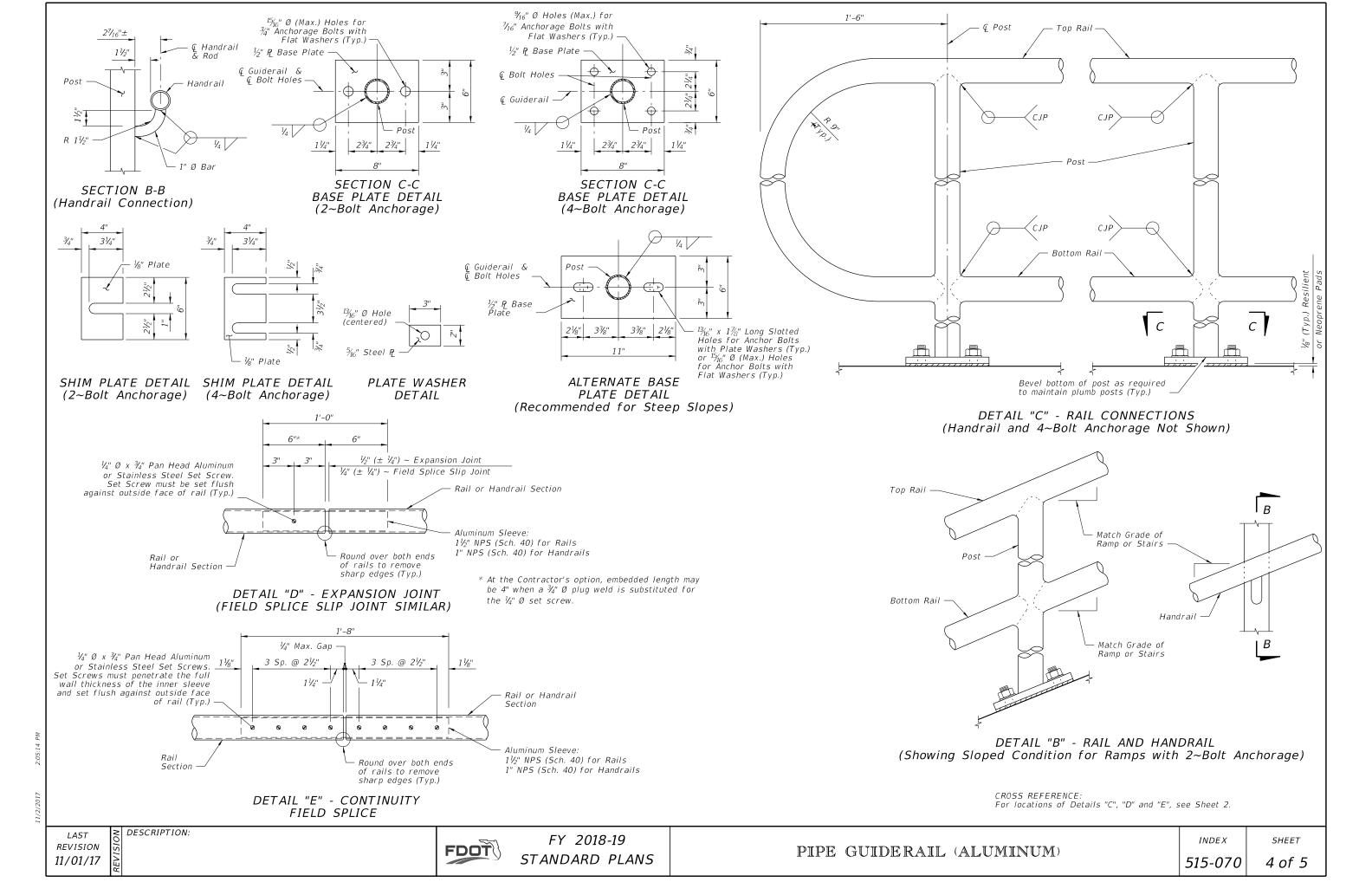
6. Cutting of reinforcing steel is permitted for post installed anchor bolts.

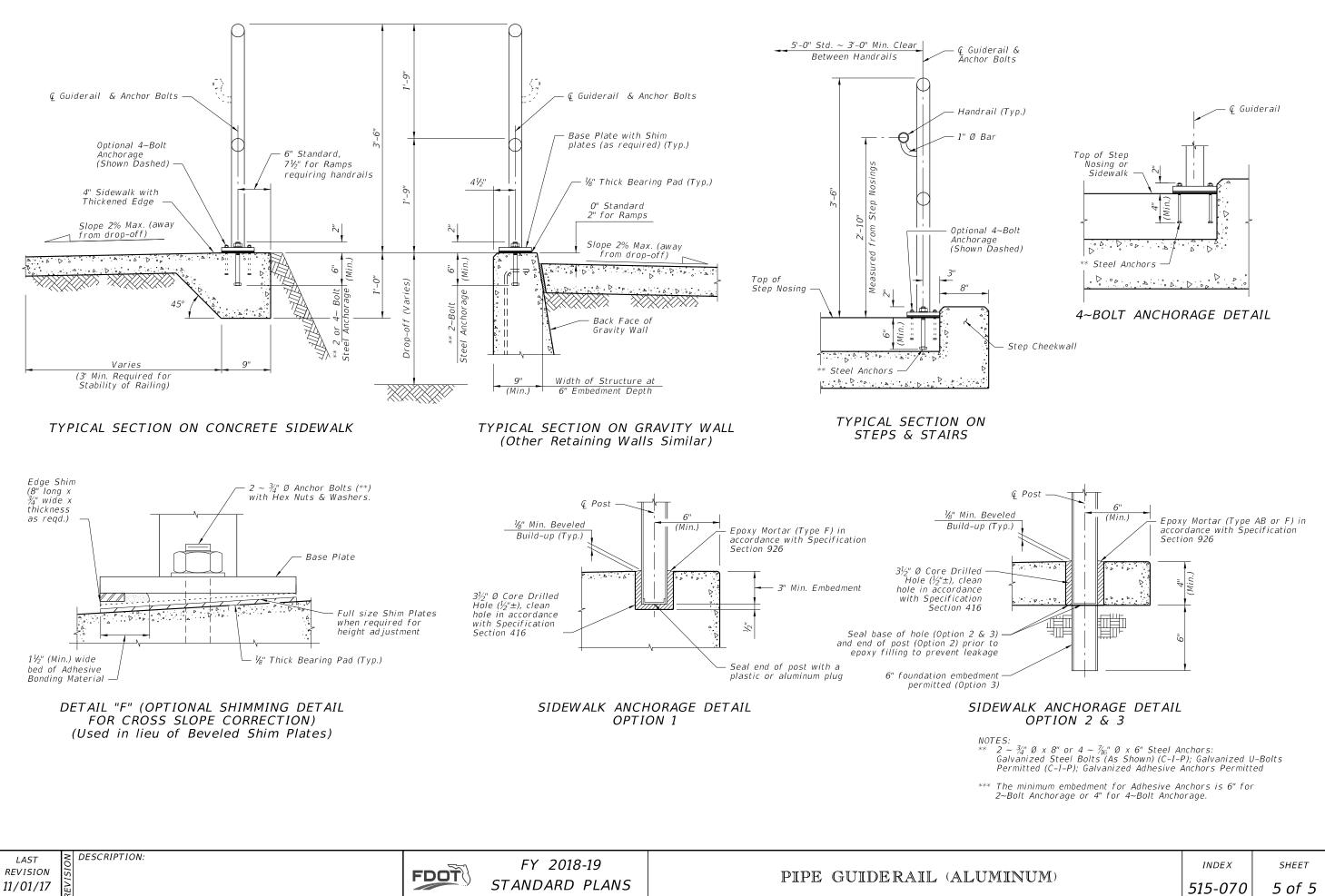


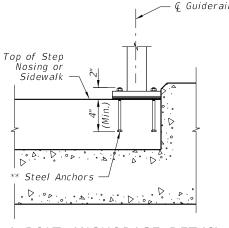
JM)	^{INDEX} 515-070	sheet 1 of 5

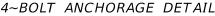












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