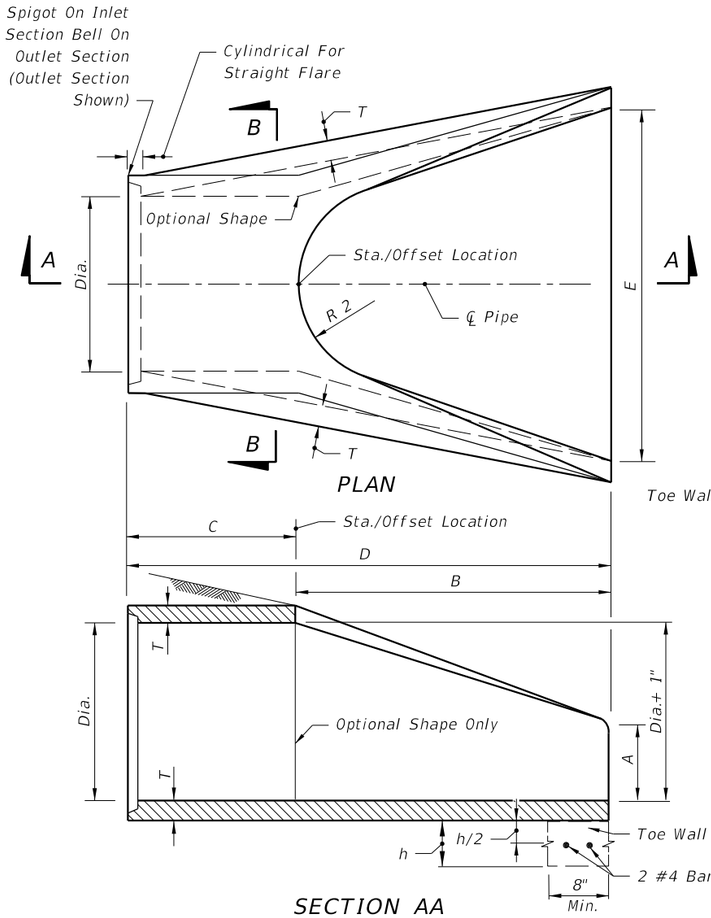
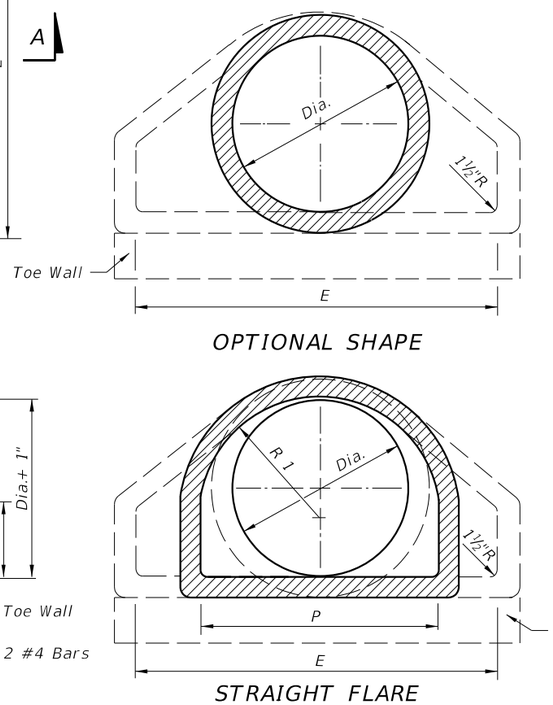




FLARED END SECTION

DIA.	T	REINF. (in²/ft)	BELL Or Spigot	A	B	C	D	E	P	R 1	R 2	FLAT	WEIGHT (lb)	h	TOE WALL CLASS I CONC (CY)
12"	2"	0.07	1½"	4"	2'-0"	4'-0⅞"	6'-0⅞"	2'-0"	19 15/16"	10⅛"	9"	3½"	530	12"	.06
15"	2¼"	0.07	2"	6"	2'-3"	3'-10"	6'-1"	2'-6"	24 5/16"	12½"	11"	3½"	740	12"	.07
18"	2½"	0.07	2½"	9"	2'-3"	3'-10"	6'-1"	3'-0"	29"	15½"	12"	4"	990	15"	.11
21"	2¾"	0.07	2¼"	9"	2'-11"	3'-2"	6'-1"	3'-6"	31⅝"	16⅛"	13"	4"	1280	15"	.12
24"	3"	0.07	2½"	9½"	3'-7½"	2'-6"	6'-1½"	4'-0"	33 3/16"	16 3/16"	14"	4½"	1520	18"	.17
27"	3¼"	0.148	2½"	10½"	4'-0"	2'-1½"	6'-1½"	4'-6"	36"	18 9/16"	14½"	4½"	1930	18"	.19
30"	3½"	0.148	3"	1'-0"	4'-6"	1'-7¾"	6'-1¾"	5'-0"	37"	18½"	15"	5"	2190	21"	.24
36"	4"	0.148	3½"	1'-3"	5'-3"	2'-10¾"	8'-1¾"	6'-0"	47 3/16"	24 5/16"	20"	5½"	4100	21"	.29
42"	4½"	0.148	3¾"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	53⅞"	27½"	22"	5½"	5380	24"	.36
48"	5"	0.148	4¼"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	56½"	28½"	22"	5¾"	6550	24"	.39
54"	5½"	0.174	4¾"	2'-3"	5'-5"	2'-11"	8'-4"	7'-6"	65½"	33⅛"	24"	6¼"	8040	24"	.42
60"	6"	0.174	5"	2'-6"	5'-0"	3'-3"	8'-3"	8'-0"	72½"	36 1/16"	24"	6¾"	8750	24"	.44
66"	6½"	0.174	5½"	2'-0"	6'-6"	1'-9"	8'-3"	8'-6"	72"	36⅛"	24"	7¼"	10630	24"	.47
72"	7"	0.174	6"	2'-0"	6'-6"	1'-9"	8'-3"	9'-0"	77 3/16"	38 15/16"	24"	7¾"	12520	24"	.50

GENERAL NOTES

1. Flared end sections shall conform to the requirements of ASTM C76 with the exception that dimensions and reinforcement shall be as prescribed in the table above. Circumferential reinforcement may consist of either one cage or two cages of steel. Fiber-reinforced concrete may be substituted for conventional reinforcement in accordance with Structures Design Guidelines, Section 3.17. Compressive strength of concrete shall be 4000 psi. Shop drawings for flared end sections having fiber reinforcing or dimensions other than above must be submitted for approval to the State Drainage Engineer.

2. Connections between the flared end section and the pipe culvert may be any of the following types unless otherwise shown on the plans.

   a. Joints meeting the requirements of Section 449 of the Standard Specifications (O-Ring Gasket). Flared end section joint dimensions and tolerances shall be identical or compatible to those used in the pipe culvert joint. When pipe culvert and flared end section manufacturers are different, the compatibility of joint designs shall be certified to by the manufacturer of the flared end sections.

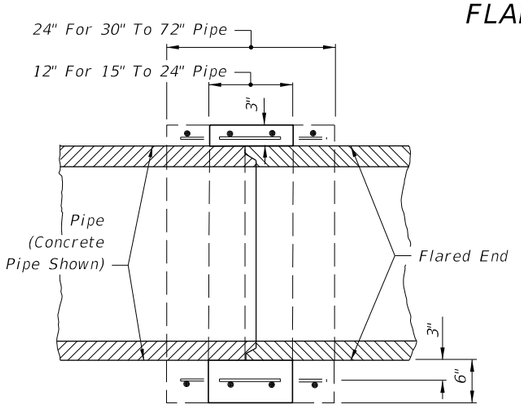
   b. Joints sealed with preformed plastic gaskets. The gaskets shall meet the requirements of Section 942-2 of the Standard Specifications and the minimum sizes for gaskets shall be as that specified for equivalent sizes of elliptical pipe.

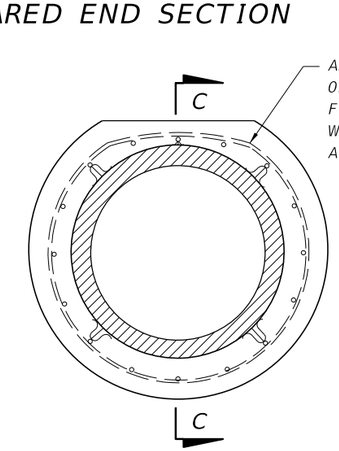
   c. Reinforced concrete jackets, as detailed on this drawing. Cost of the reinforced concrete jacket to be included in the contract unit price for the flared end section. When non-coated corrugated metal pipe is called for in the plans, the pipe shall be bituminous coated in the jacketed area as specified on Index 430-001. Bituminous coating to be included in the contract unit price for the pipe culvert. Concrete jacket shall be as specified on Index 430-001. Cost of concrete and reinforcement shall be included in the contract unit price for the pipe culvert.

3. Toe walls shall be constructed when shown on the plans or at locations designated by the Engineer. Toe walls are to be cast-in-place with Class I Concrete and paid for under the contract unit price for Flared End Section (Concrete), EA. Reinforcing steel shall also be included in the cost of the Flared End Section (Concrete), EA.

4. On skewed pipe culverts the flared end sections shall be placed in line with the pipe culvert. Side slopes shall be warped as required to fit the flared end sections.

5. Flared End Section to be paid for under the contract unit price for Flared End Section (Concrete), EA. Sodding shall be in accordance with Index 524-001, and paid for under the contract unit price for Performance Turf, SY.





REINFORCED CONCRETE JACKET DETAIL

10/16/2017 9:01:28 AM

LAST REVISION	REVISION	DESCRIPTION:				
11/01/17			FY 2018-19 STANDARD PLANS	FLARED END SECTION	INDEX 430-020	SHEET 1 of 1