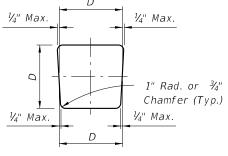
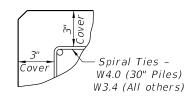


TABLE OF MAXIMUM PILE PICK-UP AND SUPPORT LENGTHS								
	D = Square Pile Size (inches)						Required Storage and	Dick Up Dotail
	12	14	18	20	24	30	Transportation Detail	Pick-Up Detail
Maximum Pile Length (Feet)	48	52	59	62	68	87	2, 3, or 4 point	1 Point
	69	75	85	89	98	124	2, 3, or 4 point	2 Point
	99	107	121	128	140	178	3 or 4 point	3 Point



TYPICAL PILE SHAPE FOR MOLD FORMS



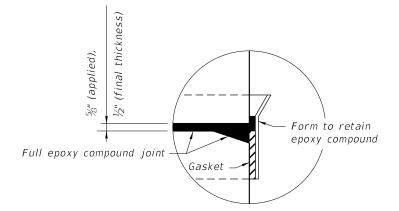
DETAIL SHOWING TYPICAL COVER

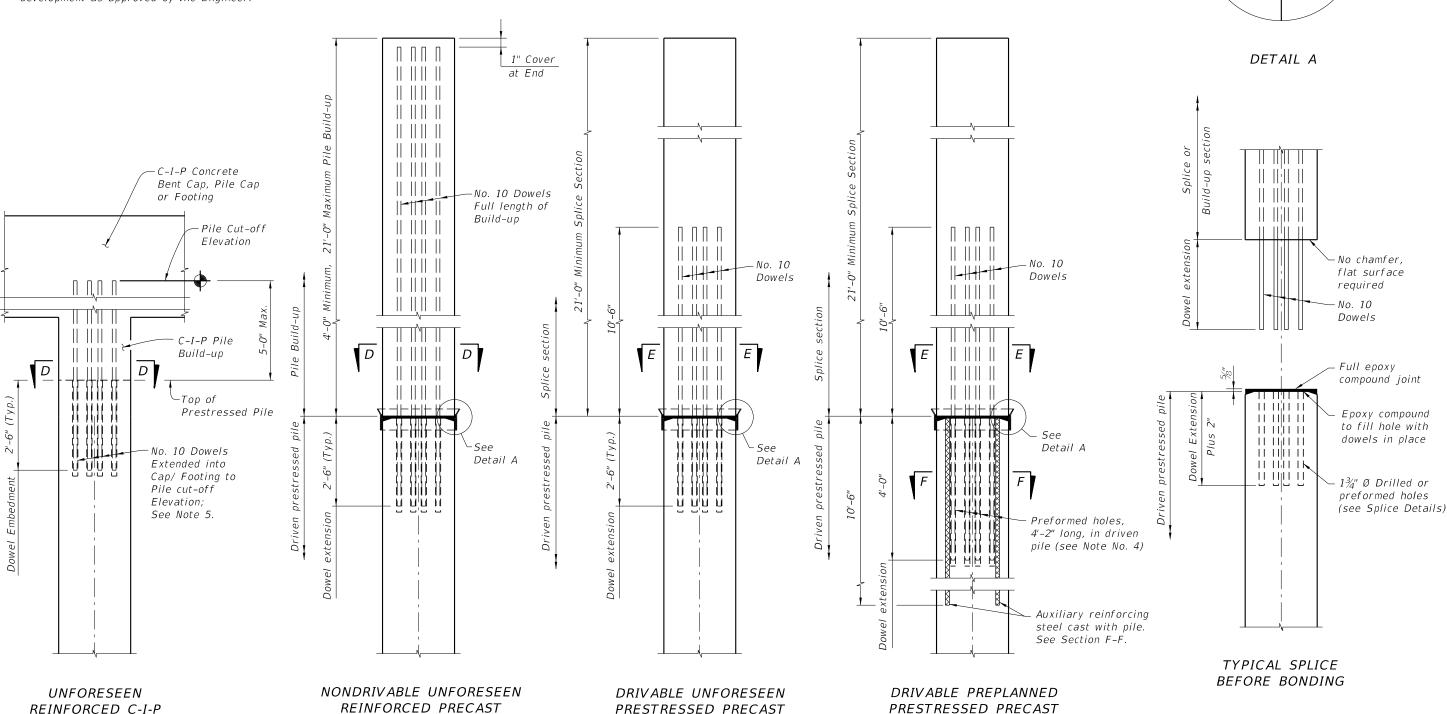
PRESTRESSED CONCRETE PILE NOTES:

- 1. Work this Index with the Square Prestressed Concrete Pile Splices (Index 20601), the Prestressed Concrete Pile Standards (Index 20612, 20614, 20618, 20620, 20624, 20630, the High Moment Capacity Square Prestressed Concrete Pile (Index 20631) and the Pile Data Table in the Structures Plans.
- 2. Concrete:
 - A. Piles: Class V (Special), except use Class VI for High Moment Capacity Pile (Index 20631).
 - High Capacity Splice Collar: Class V (Special).
 - Silica Fume: See "GENERAL NOTES" in the Structures Plans for locations where the use of silica fume, metakaolin or ultra-fine flyash is required.
- 3. Concrete strength at time of prestress transfer:
 - Piles: 4,000 psi minimum.
 - B. High Moment Capacity Piles: 6,500 psi minimum.
- 4. Carbon-Steel Reinforcing:
 - Bars: Meet the requirements of Specification Section 415.
 - Prestressing Strands: Meet the requirements of Specification Section 933.
 - Protect all strands permanently exposed to the environment and not embedded under final conditions in accordance with Specification Section 450.
- 5. Spiral Ties:
 - A. Tie each wrap of the spiral strand to a minimum of two corner strands.
 - B. One full turn required for spiral splices.
- 6. Pile Splices: Fill dowel holes and form the joint between pile sections with a Type AB Epoxy Compound in accordance with Specification Section 962. Use an Epoxy Bonding Compound or an Epoxy Mortar as recommended by the Manufacturer.

DESCRIPTION:

- 1. For Sections D-D, E-E, & F-F see Index Nos. 20612, 20614, 20618, 20620, 20624 or 20630 for applicable concrete pile size and Pile Splice Reinforcement Details.
- 2. Prestressing strands, spiral ties and/or reinforcement are not shown for clarity.
- In cases where pile splices are desired due to length limitations in shipping and/or handling, the "Drivable Preplanned Prestressed Precast Splice Detail" shall be used. Mechanical Pile Splices contained on the Approved Products List (APL) may also be used.
- When preformed dowel holes are utilized, the 1" spiral tie pitch shall be continued to 4'-0" below the head of the pile, See Index Nos. 20618, 20620 & 20624. Preformed holes shall utilize either removable preforming material or stay-in-place corrugated galvanized steel ducts. Stay-in-place ducts shall be fabricated from galvanized sheet steel meeting the requirements of ASTM A653, Coating Designation G90, 26 gauge. Ducts shall be 2" diameter with a minimum corrugation (rib) height of 0.12 in. Ducts shall be fabricated with either welded or interlocked seams. Galvanizing of welded seams will not be required.
- 5. For tension piles where top of Prestressed Pile is less than 3 feet below Pile Cut-off Elevation, extend No. 10 Dowels into cap beyond Pile Cut-off Elevation to achieve development as approved by the Engineer.





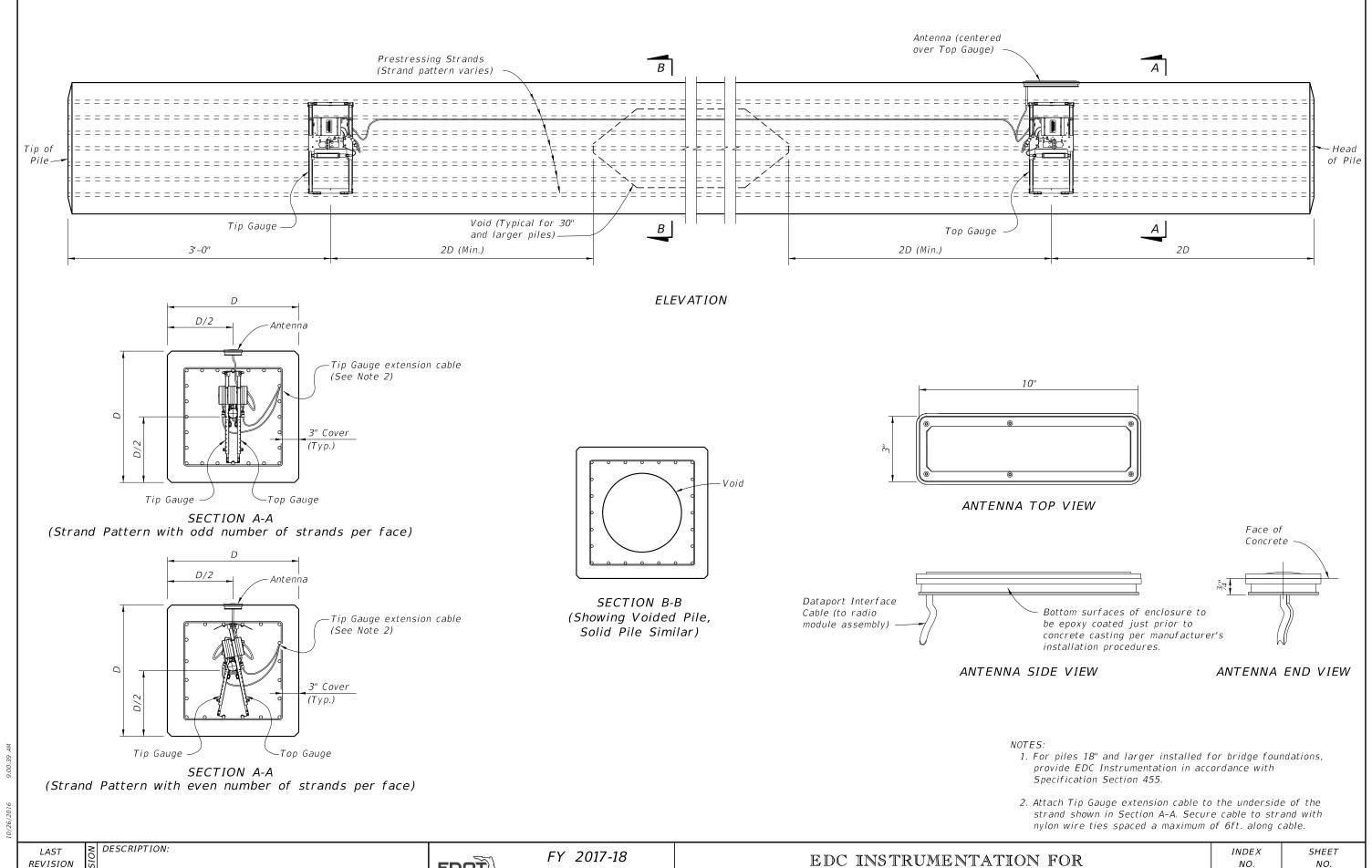
PILE SPLICE DETAIL

PILE BUILD-UP DETAIL

DESCRIPTION:

PILE BUILD-UP DETAIL

PILE SPLICE DETAIL



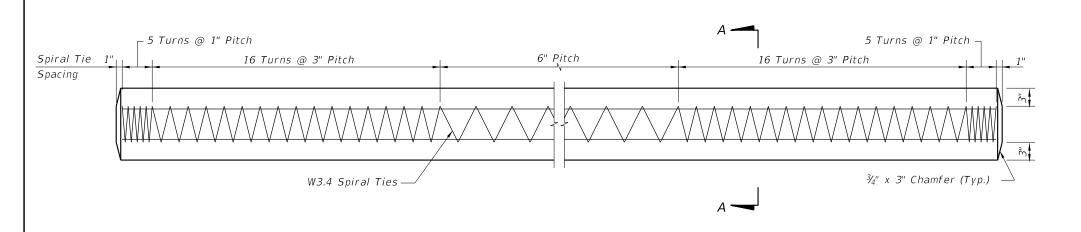
SQUARE PRESTRESSED CONCRETE PILES

20602

1 of 1

DESIGN STANDARDS

07/01/15



ELEVATION

ALTERNATE STRAND PATTERNS

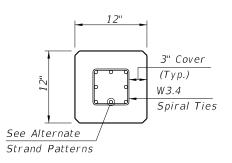
4 ~ 0.6" Ø, Grade 270 LRS, at 44 kips

 $8 \sim \frac{1}{2}$ " Ø (Special), Grade 270 LRS, at 25 kips

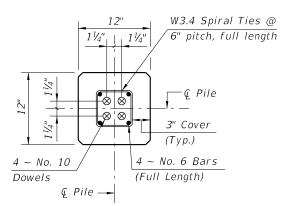
 $8 \sim \frac{1}{2}$ " Ø, Grade 270 LRS, at 24 kips

 $8 \sim \frac{7}{16}$ " Ø, Grade 270 LRS, at 23 kips

12 ~ 3%" Ø, Grade 270 LRS, at 16 kips

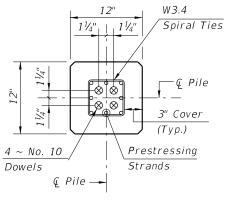


SECTION A-A



SECTION D-D

(See Nondrivable Unforeseen Reinforced Precast Pile Splice Detail)



SECTION E-E

(See Drivable Unforeseen Prestressed Precast Pile Splice Detail)

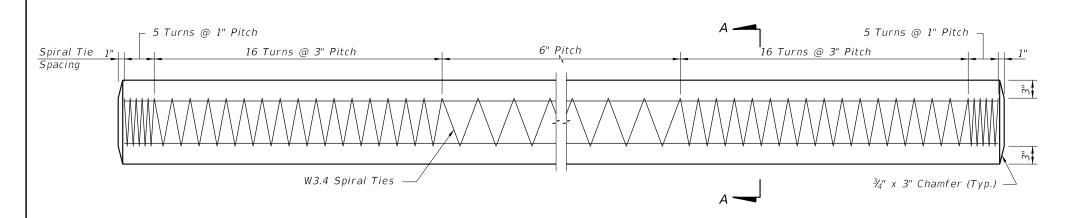
PILE SPLICE REINFORCEMENT DETAILS

NOTES:

- 1. Work this Index with Index No. 20600 Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 - Square Prestressed Concrete Pile Splices.
- 2. Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows:

Place one strand at each corner and place the remaining strands equally spaced between the corner strands. The total strand pattern shall be concentric with the nominal concrete section of the pile.

DESCRIPTION:



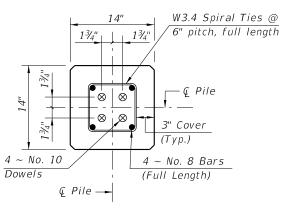
ELEVATION

3" Cover (Typ.) W3.4 Spiral Ties See Alternate Strand Patterns

SECTION A-A

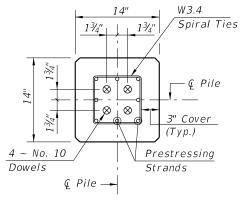
ALTERNATE STRAND PATTERNS

- 8 ~ 0.6" Ø, Grade 270 LRS, at 33 kips
- $8 \sim \frac{1}{2}$ " Ø (Special), Grade 270 LRS, at 31 kips
- $8 \sim \frac{1}{2}$ " Ø, Grade 270 LRS, at 31 kips
- $12 \sim \frac{7}{16}$ " Ø, Grade 270 LRS, at 21 kips
- 16 ~ ¾" Ø, Grade 270 LRS, at 16 kips



SECTION D-D

(See Nondrivable Unforeseen Reinforced Precast Splice Detail)



SECTION E-E

(See Drivable Unforeseen Prestressed Precast Splice Detail)

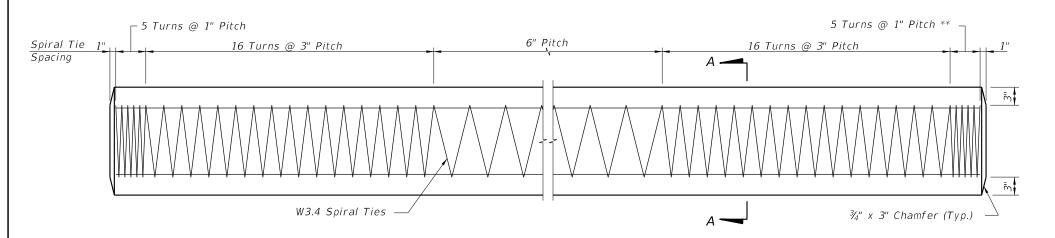
PILE SPLICE REINFORCEMENT DETAILS

NOTES:

- 1. Work this Index with Index No. 20600 Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 - Square Prestressed Concrete Pile Splices.
- 2. Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows:

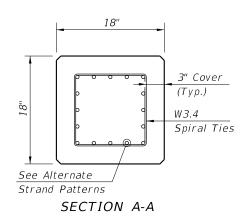
Place one strand at each corner and place the remaining strands equally spaced between the corner strands. The total strand pattern shall be concentric with the nominal concrete section of the pile.

DESCRIPTION:



ELEVATION

** See Note No. 4 on Index No. 20601



ALTERNATE STRAND PATTERNS

12 ~ 0.6" Ø, Grade 270 LRS, at 35 kips

 $12 \sim \frac{1}{2}$ " Ø (Special), Grade 270 LRS, at 34 kips

 $16 \sim \frac{1}{2}$ " Ø, Grade 270 LRS, at 26 kips

 $20 \sim \frac{7}{16}$ 0, Grade 270 LRS, at 21 kips

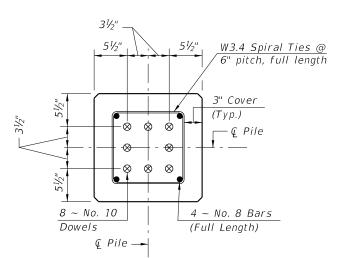
24 ~ 3/8" Ø, Grade 270 LRS, at 17 kips

VOTES.

- 1. Work this Index with Index No. 20600 Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 - Square Prestressed Concrete Pile Splices.
- 2. Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows:

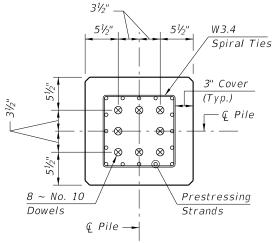
Place one strand at each corner and place the remaining strands equally spaced between the corner strands.

The total strand pattern shall be concentric with the nominal concrete section of the pile.



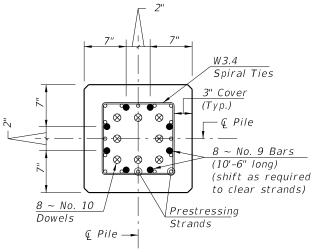
SECTION D-D

(See Nondrivable Unforeseen Reinforced Precast Splice Detail)



SECTION E-E

(See Drivable Prestressed Precast Splice Detail)



SECTION F-F

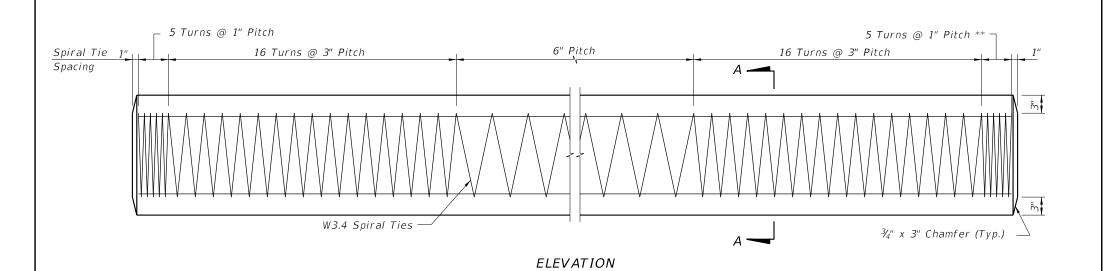
(See Drivable Preplanned Splice Detail)

PILE SPLICE REINFORCEMENT DETAILS

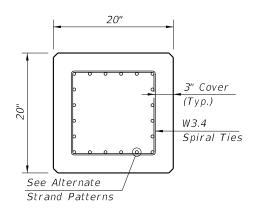
LAST REVISION 01/01/12

DESCRIPTION:

FDOT



** See Note No. 4 on Index No. 20601



SECTION A-A

ALTERNATE STRAND PATTERNS

12 ~ 0.6" Ø, Grade 270 LRS, at 42 kips

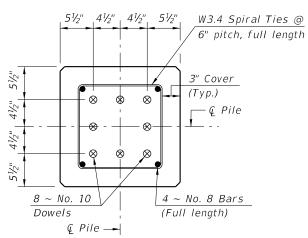
 $16 \sim \frac{1}{2}$ " Ø (Special), Grade 270 LRS, at 31 kips

 $16 \sim \frac{1}{2}$ " Ø, Grade 270 LRS, at 31 kips

 $24 \sim \frac{7}{16}$ " Ø, Grade 270 LRS, at 21 kips

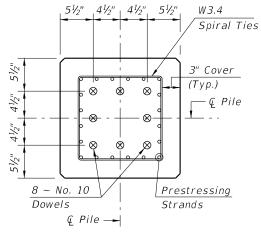
- 1. Work this Index with Index No. 20600 Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 - Square Prestressed Concrete Pile Splices.
- 2. Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows:

Place one strand at each corner and place the remaining strands equally spaced between the corner strands. The total strand pattern shall be concentric with the nominal concrete section of the pile.



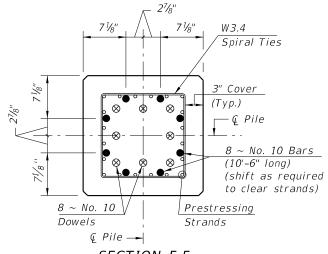
SECTION D-D

(See Nondrivable Unforeseen Reinforced Precast Pile Splice Detail)



SECTION E-E

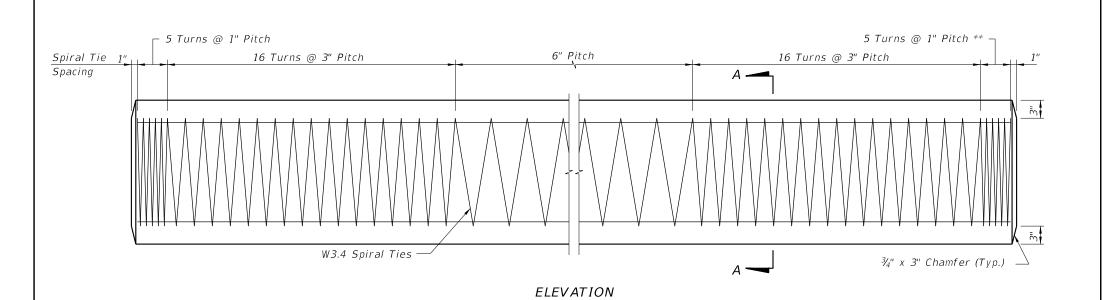
(See Drivable Prestressed Precast Pile Splice Detail)



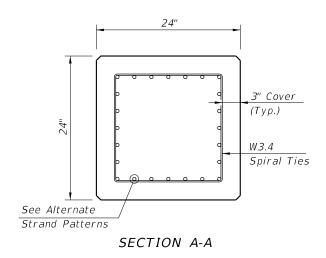
SECTION F-F

(See Drivable Preplanned Pile Splice Detail)

PILE SPLICE REINFORCEMENT DETAILS



** See Note No. 4 on Index No. 20601



ALTERNATE STRAND PATTERNS

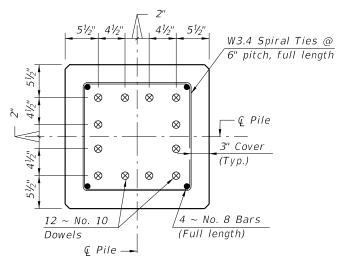
16 ~ 0.6" Ø, Grade 270 LRS, at 44 kips

 $20 \sim \frac{1}{2}$ " Ø (Special), Grade 270 LRS, at 34 kips

 $24 \sim \frac{1}{2}$ " Ø, Grade 270 LRS, at 31 kips

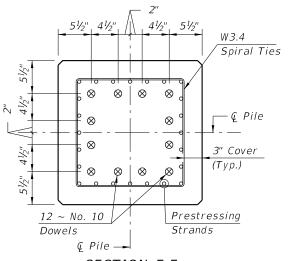
- 1. Work this Index with Index No. 20600 Notes and Details for Square Prestressed Concrete Piles and Index No. 20601 - Square Prestressed Concrete Pile Splices.
- 2. Any of the given Alternate Strand Patterns may be utilized. The strands shall be located as follows:

Place one strand at each corner and place the remaining strands equally spaced between the corner strands. The total strand pattern shall be concentric with the nominal concrete section of the pile.



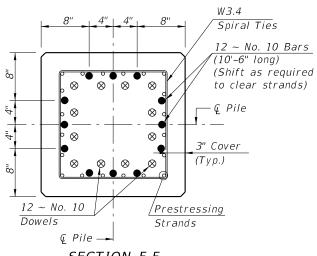
SECTION D-D

(See Nondrivable Unforeseen Reinforced Precast Pile Splice Detail)

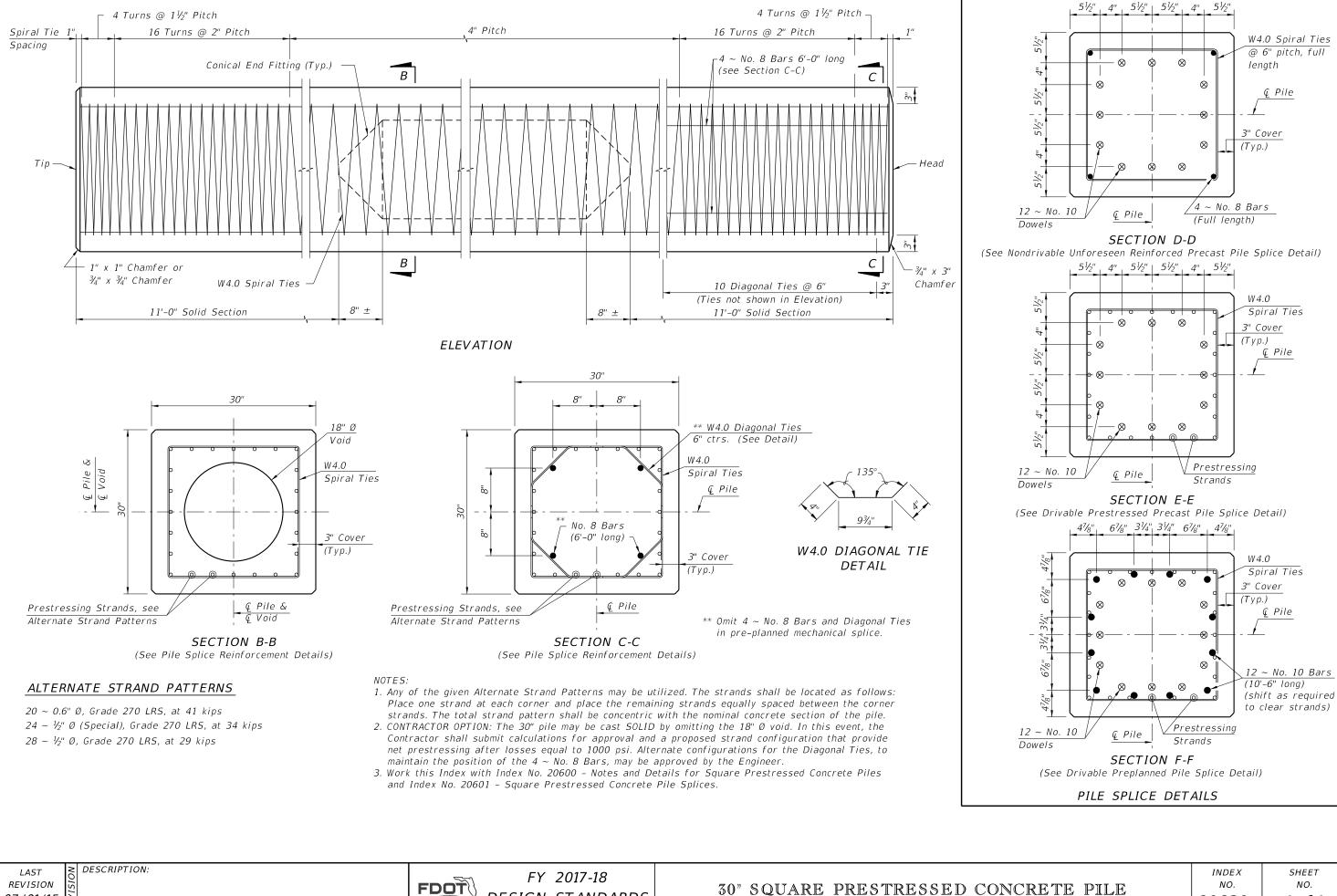


SECTION E-E

(See Drivable Prestressed Precast Pile Splice Detail)



SECTION F-F (See Drivable Preplanned Pile Splice Detail)



07/01/15

DESIGN STANDARDS

SHEET

€ Pile

