# 2015 Design Standards

For Construction Operations on the State Highway System
Topic No. 625-010-003

State of Florida Department of Transportation
Office of Design
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# NOTICE

The Design Standards are intended to support the various engineering processes for construction operations on the State Highway System. They are established to ensure the application of uniform standards in the preparation of contract plans for construction of roadways and structures. These Standards may be adopted by other authorities for use on projects under their jurisdiction.

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Structure is defined in Section 334.03(27), F.S., as "a bridge, viaduct, tunnel, causeway, approach, ferry slip, culvert, toll plaza, gate, or other similar facility used in connection with a transportation facility"which would include related pipes and pipe systems. However, for the purpose of the public records law and Procedure 050-020-026, the Department has determined that the term "structure"includes "bridges with an opening of more than 20 feet between undercopings of abutments or spring lines of arches or extreme ends of openings for multiple boxes, and those other bridges subject to safety inspection under Section 335.074, F.S."A roadway is not otherwise a structure for the purposes of Procedure 050-020-026.

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# CERTIFICATION STATEMENT

I hereby certify that these Design Standards were compiled under my responsible charge from designs prepared, examined, adopted, and implemented by the Florida Department of Transportation in accordance with established procedures, and as approved by the Federal Highway Administration.

Manager, Traffic Data Section Transportation Statistics Office Steven J. Bentz P.E. No. 70606

As To Planning Design Standards No.

17900

As To Roadway Design Standards Nos.

001-105 200-288 293-403 410-415 430, 461 500 505-535 546, 560 600-803 870-880 11200-11871 State Roadway Design Engineer Michael Shepard P.E. No. 56900



State Traffic Operations Engineer Mark C. Wilson P.E. No. 46780

As To ITS Design Standards Nos.

18100-18300

As To Structures Design Standards Nos.

> 289-292 404-405 420-425 470-484 501, 540 810-862 5200-6201 20005-21930

State Structures Design Engineer Robert V. Robertson, Jr. P.E. No. 36160



As To Landscape Architecture Design Standards Nos. State Transportation Landscape Architect Jeffrey H. Caster LA0001592

544

Approved For Use On Federal Aid Projects

James Christian, Division Administrator

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# 2015 REVISIONS

Index No	S HEET No	Description
Аввя	REVIATION	S AND SYMBOLS
1	3 of 4	Added NRTL Nationally Recognized Testing Laboratory; Deleted QPL Qualified Products List.
Star	NDARD SY	MBOLS
2	3 of 4	Deleted all lines that indicate quality level A.
Drai	NAGE	
199	All	Deleted Index.
200	1 of 5	Clarify length/extension of #4 bars above pipe blockout as 6" beyond vertical bars.
201	3 of 5	Changed Notes #6 and #7.
	1 of 3	Changed General Note #3 from 1 1/4" to 2" of cover;Changed drawings to show 2" of cover over steel;Added dimensions for cover.
216	2 of 3	Added 3'-0" (Min) to Section BB for Clarification.
	3 of 3	Changed Drawings to show 2" of cover over steel; Added dimensions to INTER-WALL REINFORCING deta
219	2 of 3	Corrected the Drainage Slot to show correct dimensions and change slot General Note to #5.
253	2 of 2	Correct missing reinforcing between pipe openings (see Index 251/252).
264	All	Clarification of dimensions f, k and n.
268	1 of 1	Changed Plastic Filter Fabric Type D-4 to see "Specifications Section 985".
273	7 of 7	Deleted Note #7 from the General Notes.
280	1 of 3	Changed Dissimilar Types detail callouts for "Bituminous coating required for All Metal Pipes" an Removed note for Flexible Pipe; Changed the Filter Fabric Jacket (Elliptical and Round Pipe) callouts (S Specifications Section 985)
281	1 of 2	Changed Note #7 to "See Specifications Section 985
286	1 of 2	Changed Note #5 to "See Specifications Section 985
287	2, 3 and 4 of 4	Changed Filter Fabric Type D-3 call out - "See Specifications Section 985"
289	8 of 8	Changed Asphaltic Concrete Base Note "See Specifications Section 985".
Curi	ss, Conce	ETE PAVEMENT AND SIDEWALKS
302	1 of 4	Changed Flexible Pavement to Asphalt Pavement; Labeled and Hatched the Base for clarification.
308	1 of 2	Added Figure 10.6 - MULTIPLE SLAB FULL DEPTH REPLACEMENT.
TRAI	FFIC RAIL	INGS
	6-14, 16-26 of 26	Changed Height of W-beam Guardrail.
	1 of 26	Changed Note #17: Holes are to be Punched, Burnin is not permitted.
400	2 of 26	Changed Panel Splice Location. Modified General Not
	8 of 26	Changed QPL to APL.
	10 of 26	Changed QPL to APL.
	18 of 26	Changed QPL to APL.
402	8-11, 16-24 of 24	Changed Height of W-beam Guardrail.

Index No	S HEET No	Description
403	1 of 3	Changed Height of W-beam Guardrail.
404	6 of 8	Guardrail Transitions-Existing Post & Beam Bridge Railings (Narrow & recessed Curbs).
404	6 and 7 of 8	Changed Height of W-beam Guardrail.
	All	Changed Height of W-beam Guardrail.
410	14 of 25	Revised top width and back side shape of the F Shape Concrete Barrier wall to match the transition and direction of the Bridge Traffic Railings in Indexes 420 and 425.
412	1 of 5	Changed Note #1, 2 and 6.
	1 of 15	Changed Qualified Products List (QPL) to Approved Products List (APL); Added General Notes #11 and #12.
	3 of 15	Changed the Drain Bar and Notes in Configuration One and Two for the Alternate Reinforcing Steel Detail Welded Wire Reinforcement.
414	4 of 15	Note #7-Deleted Type C Steady Burn Lights and replaced with Barrier Delineators and deleted reference to Index 600; Note #13-Deleted Type C Steady Burn Lights payment information; Changed QPL to APL.
	5 of 15	Changed Type I or Q epoxy to Type F; Changed Anchor Bolts note, Removed the "Optional" in the PTFE Taping Details and updated tape note; Changed QPL to APL.
	6 of 15	Changed Type I or Q epoxy to Type F; Changed Removal of Keeper Pins note; Changed QPL to APL.
	7 of 15	Changed Type I or Q epoxy to Type F; Changed Removal of Keeper Pins note; Changed QPL to APL; Changed the Geotextile Fabric Note; Changed Geotextile Fabric Notes to (with Specificatio Section 985).
415	1 of 7	Note #8-Deleted Type C Steady Burn Lights and replaced with Barrier Delineators; Note #9-Deleted Type C Steady Burn Lights payment information; Added Note #11; Added note 12.
	7 of 7	Added Notes 3, 4, 5 6, and 9 from Index 430; Changed QPL to APL.
	1 of 4	Changed height of W-Beam Railings.
420	2 of 4	Changed location of W-Beam & Thrie Beam Guardrail bolts in VIEW B-B; Clarified Guardrail Boltcallouts.
	1 of 4	Changed height of W-Beam Railings.
421	2 of 4	Changed location of W-Beam & Thrie-Beam Guardrail bolts in VIEW B-B; Clarified Guardrail Bolt callouts.
	1 of 3	Revised height of W-Beam Railings.
422	2 of 3	Changed location of W-Beam & Thrie-Beam Guardrail bolts in VIEW B-B; Clarified Guardrail Bolt callouts.
422	1 of 3	Changed height of W-Beam Railings; Clarified naming of rail splice/expansion assemblies.
423	2 of 3	Changed location of W-Beam & Thrie-Beam Guardrail bolts in VIEW B-B; Clarified Guardrail Bolt callouts.
125	1 of 3	Changed height of W-Beam Railings.
425	2 of 3	Clarified Guardrail Bolt callout.
430	AII	Changed Height of W-beam Guardrail; Changed Qualified Products List (QPL) to Approved Products List (APL).

Index No	Sheet No	Description
477	1 of 4	Changed "Reflective Railing Markers" to "Barrier Delineators".
4//	2 of 4	Changed height of W-Beam Railing and Thrie-Beam transition.
480	1 of 2	Corrected Payment Note.
400	2 of 2	Corrected skew angles in Partial Plan Views.
Gen	ERAL	
501	3 thru 11 of 11	Deleted Sheets 3 through 11.
505	3 of 4	Corrected inside shoulder cross slope to 0.05.
510	1 of 2	Changed SHOULDER ON HIGH SIDE note and added S/4 and S/2 on the Shoulder Construction With Superelevaion detail.
	2 of 2	Added SPECIAL SHOULDER BREAK OVER DETAILS.
517	1 of 1	New Index. Sheet 1 from Index 518.
518	1 of 3	Deleted Sheet. Sheet 1 moved to Index 517.
546	2-6 of 6	Changed the table data.
Trai	fic Cont	rol Through Work Zones
	1 of 13	Added Note "Except for emergencies" to the Preface Notes.
	2 0 13	Changed Qualified Products List (QPL) to Approved Products List (APL).
600	4 of 13	Changed note #1; Deleted 40 or Less and 45 Speeds (mph) from Distance Between Signs Table.
	6 of 13	Clarified Note #1; Deleted Note #2 from Design Notes; Added 48"x24" Sign Size and Number of Posts to the Post and Foundation Table; Changed Qualified Products List (QPL) to Approved Products List (APL).
	9 of 13	Deleted Concrete Barrier Wall for the Steady-Burn note under Warning Lights.
	10 of 13	Changed Notes & Table 1 for clarification; Changed QPL to APL.
	11 of 13	Changed Table numbering from Table 2 to Table 3.
	12 of 13	Changed QPL to APL.
	13 of 13	Deleted Class D and E from the Use Of RPMS To Supplement Paint Or Removable Tape In Work Zones.
603	1 of 2	Changed Note #6.
604	1 of 1	Changed Note #7.
605	1 of 1	Changed Note #7.
606	1 of 4	Changed Note #8.
670	1 of 1	Changed Tables 1 & 2 to show posted speeds of 55 mph or higher and updated General Note #1.
Roat	dside Saf	PETY
700	2 of 2	Deleted nonfrangible from item #16 in Table C.
Fenc	CING AND	Pedestrian Railings
820	1 of 1	Clarified that expansion joints are "Assemblies".
821	1 of 1	Added offset dimension to Splice Assembly; Clarified that Splice and Expansion Joints are "Assemblies".
622	2 of 3	Clarified difference between expansion and splice joint assemblies.
822	3 of 3	Clarified naming of Rail Splice/Expansion Assemblies and RAIL INSTALLATION Note.

# 2015 REVISIONS

Index No	S HEET No	Description
	1 of 8	Changed GENERAL, COATINGS and ANCHOR BOLTS notes to clarify grinding, and JOINTS note to clarify bolt thread distortion and joint options for intermediate and bottom horizontal rails.
	2 of 8	Clarify that sawcut joints in sidewalks do not requi 6" offset to anchor bolts.
852	3 of 8	Added "(Intermediate Rail Similar)" to Rail Termination Details and changed weld typein Detail
	4 of 8	Clarified set screw note at expansion joint, Added locations for venting holes, and changed weld symbol in Detail A.
	5 of 8	Corrected dimension for SHBR Type 1.
	8 of 8	Added Handrail dimension to Case 1 with Note.
	1 of 8	Changed JOINTS and PAYMENT Notes; Clarified COATINGS Note.
	2 of 8	Clarify that sawcut joints in sidewalks do not requi 6" offset to anchor bolts.
862	3 of 8	Added "(Intermediate Rail Similar)" to RAIL TERMINATION DETAILS; Changed weld symbol in Detail "K".
	4 of 8	Clarified Set Screw Note at expansion joint and changed weld symbol in Detail "A".
	5 of 8	Corrected dimension for SHBR -Type 1 drawing and picket designation in PICKET NOTES.
870	2 of 5	Changed the Structures Expansion Joints Note to reference Index 6011.
	1 of 5	Changed Notes (Shim Plates, Anchor Bolts and Joint
880	2 of 5	Changed the Structures Expansion Joints Note to reference Index 6011.
	4 of 5	Added venting holes to Detail C.
Nois	E AND P	ERIMETER WALL SYSTEMS
	1 of 16	Changed Notes-all updated.
	3 of 16	Corrected minimum top panel height.
	4 of 16	Added note and dimension for Wall Embedment Dept Changed Nominal embedment for Flush Type panel.
	5 of 16	Corrected Area of Steel in * note.
5200	7 of 16	Deleted fire access holes; Clarified Note 3.
	8, 10 & 11 of 16	Changed Notes.
	14 of 16	Changed mortar bedunder caps from Type N to Typ S in CAP PLACEMENT DETAIL, and Cap Dimensions.
	15 of 16	Changed Tables and BAR BENDING DETAILS.
	16 of 16	Changed Tables.
5210	1 of 5	Deleted Fire Hose Access Hole from ELEVATION drawing.
	2 of 5	ChangedREINFORCING STEEL NOTES; Deleted Fire Hose Access Details.
5211	1 of 3	Corrected note reference in Elevation drawing; Deleted Fire Access Hole.
	3 of 3	Deleted Fire Hose Access Details and Note 3.

Index No	S HEET No	Description
	1 of 2	Changed Note 1; ClarifiedNotes 3, 4 and 12.
5212	2 of 2	Added Note 6; Corrected Type 2 dimension in Section B-B; Changed minimum thickness of asphalt overlay and Note 2.
5215	1 of 1	Changed notations from SW to NW and Bars SU1 to 5A; Changed number of Dowel Load Transfer Devices.
5250	All	New Index.
Wal	l System	IS
	1 of 2	Removed Payment Note.
6010	2 of 2	Changed the Typical Backfill Detail and Section A-A Expansion Joint Detail callouts to Type D-5 "See Specifications Section 985".
6011	1 of 1	Added note on the assumed coping thickness for Scheme 3 quantities; Add description to Typical Section Title; Added Toe Slope dimensions; Changed Note 1; Clarified Notes 2 and 6 (reference to Index 199 changed to Specification Section 985); Deleted "C-I-P" from the Index title.
6020	1 of 1	Changed CONSTRUCTION Notes 3 and 13; Changed dimension at toe in TYPICAL MSE RETAINING WALL SECTION; Deleted Specifications Notes, DESIGN CRITERIA Notes 2, 3 and 4, MATERIALS Notes 1 and 3.
6040	1 of 4	Changed PLASTIC FILTER FABRIC note.
6100	1 of 2	Corrected dimension in Note 2; Corrected dimensions inSECTION B-B; Corrected dimension and note reference in PRECAST COPING-PARTIAL ELEVATION VIEW.
	1 of 6	Changed Notes 2 and 10; Changed dimensions and Corrected note reference in PARTIAL ELEVATION VIEW.
6110	2 of 6	Changed minimum thickness of asphalt overlay and note 2.
0110	3 of 6	Added Note 9; Corrected coping dimension in Typical Section and Buildup drawings; Changed minimum thickness of asphalt overlay and note 2.
	6 of 6	Changed C.I.P. to C-I-P
	1 of 3	Changed Notes 2 and 9; Changed buildup dimension in PARTIAL ELEVATION VIEW.
6120	2 of 3	Added "Level" callout and coping dimension to TYPICAL SECTION.
	3 of 3	Added note 3; Added "Level" callout to TYPICAL SECTION; Added Coping dimensions.
	1 of 2	Clarified Note 4
6130	2 of 2	Added Note 6, Corrected Buildup Concrete Depth dimension in TYPICAL SECTION THRU PRECAST; Added cover dimension in TYPICAL SECTION THRU C-I-P COPING.
6200	1 and 2 of 3	Added references to Index 5212 and to allow Precast option for Pedestal.
6200	3 of 3	Deleted various C-I-P callouts. Changed ESTIMATED QUANTITIES note.

Index No	S HEET No	Description			
Signing and Markings					
11200	1 of 3	Deleted the Foundation note from the General Notes; Deleted minimum panel section width for the TYPICAL ELEVATION Notes.			
11300	1 of 1	Deleted minimum panel section width for the TYPICAL ELEVATION Notes.			
11310	1 and 2 of 5	Changed Wire Screen to Grout Pad; Changed Spec. 649-6 to 649-7.			
11510	3 of 5	Changed Splice Connection Detail option.			
	5 of 5	Changed 'GA' PL on Detail O.			
11320	2 of 5	Clarified anchor bolt embedment depth from DE/FE to DF/FF in Section A-A.			
	2 of 8	Added "*" and note to the 1" Typ. Gap on the SIGN Cluster Detail.			
11860	4 of 8	Added Note #4 in the BRACKET DETAIL and Rearranged page for clarification.			
	5 of 8	Changed the Slip Base and Footing Detail to show similar Base Connection details from Index 11200 Sheet 2 of 3. Changed Note #5.			
11861	All	New Index.			
11862	All	New Index.			
11870	1 of 2	Update Material notes to correct galvanizing of u-bolts and clarify galvanizing/point on weldament and/or post; Changed Geometry Note.			
11871	1 of 2	Changed Max Sign Area for Temporary Signs in Table 1 from <20sf to ≤ 24sf.			
13417	1 of 1	Deleted the DESIGN SPECIFICATION Note from the General Notes.			
17344	5 of 6	Changed the outer dimension of the Rear View from 1'-9" to 1'-6".			
	1 of 4	Deleted Note; Added leader from the text to 12" White pavement marker.			
17345	2 of 4	Added leader from the text to 12" White pavement marker.			
	3 of 4	Clarified end shoulder line, tapered the end and adjusted edge of pavement.			
	1 of 14	Changed Types of Pavement Markings Lines and Contrast Markings for Clarification.			
	4 of 14	Changed the Detail Note for the Typical Intersection 2 Thru Lanes Plus Left Turn Lane, With Crosswalk, To see Sheet 11.			
17346	9 of 14	Additional Text to General Note 6. "Longitudinal lines in Special Emphasis Crosswalk shall be preformed Thermoplastic."			
	10 of 14	Changed Note #4."Crosswalk marking shall be preformed marking materials."			
	AII	Reorganized sheets for clarification.			
17355	4 of 11	Deleted Sign - Move Accident Vehicles From Travel lane 4'-0" x 2'-6" and 8'-6" x 4'-6". Added Signs G20-1 and G20-2. Deleted Sheet 12.			
	7 of 11	Deleted Call Box sign from the Sheet.			
	11 of 11	Added signs G20-1 and G20-2.			
	11 of 12	Deleted Sheet 12.			

Index No	Sheet No	Description
Roai	DWAY LIG	HTING
17500	1 of 3	Changed pole ground connector to Pull Box.
17500	3 of 3	Changed QPL to APL.
17501	1 of 1	Changed Breakaway Feature notes.
17500	2 of 6	Changed the Pole Design Table.
17502	6 of 6	Changed QPL to APL.
	1 of 2	Changed Service Main to Service Disconnect.
17504	2 of 2	Corrected the Photo Cell location; Changed Key Note #11; Added Neutral Bar in Electrical Panel.
	1 of 8	Added Standard Roadway Aluminum Light Pole With Top Mount.
17515	2 of 8	Changed Note #9.
	4 of 8	Added Top Mount Tenon Detail; Added Pole Table and Foundation Table W/Top Mount.
Trai	fic Sign.	al and Equipment
17721	2 of 2	Clarified the index to show 3" warning tape to be consistent with the Specificationss.
17725	1 of 8	Changed ASTM for Spiral Reinforcing.
17725	4-8 of 8	Changed the I-Bolt hole from 3/4" to 7/8".
	1 of 2	Renumbered Note #4 to #5; Added a new Note #4.
17727	2 of 2	Changed Qualified Products List (QPL) to Approved Products List (APL).
17736	1 of 1	Changed Main Disconnect to Service Disconnect.
177.42	1 of 2	Deleted the last two columns in the ARM CONNECTION & WELDS; Changed column "UC" in the Pole, Connection and Shaft Design Table.
17743	2 of 2	Changed Column "FJ/SJ" in the Arm Design Table; Changed column "UC" and "FJ/SJ" in the Pole, Connection and Shaft Design Table.
17745	1 of 5	Changed Wire Screen to Grout Pad; Changed to show 3'-O" (Min) between the center of the Mast Arm Extension and the Pole Cap.
	2 and 5 of 5	Changed Wire Screen to Grout Pad; Changed Spec. 649-6 to 649-7.
17748	1 of 1	Changed Notes; Added a 10' Max. between the Mast Arm Pole and the Sign; Added Option for Cantilever on Mast Arm Pole.
17764	1 of 1	Changed Pedestal Concrete Bases and Concrete Pedestal.
17784	1 of 2	Changed Pedestal Concrete Bases and Concrete Pedestal.
17882	2 of 4	Corrected minimum vertical clearance to 17'-6".
17890	3 of 3	Changed Note #2.
Inte	LLIGENT	Transportation Systems (ITS)
18102	1 and 2 of 4	Added Pull Box, changed Min. Depth of Ground Rods B-D. Moved Inset "A" to Sheet 4. Moved Ground Rod Placement Detail to Sheet 3. Removed General Notes.
	3 and 4 of 4	New Sheets.
18113	1 of 4	Updated Note 1 ASTM for Spiral Reinforcing. Revise Note 3 , and Note 6 - Revised Pole Notes 1d, 3 and 6.
18300	AII	Redevelopment of Index.

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Index No	S HEET No	Description		
Prestressed Concrete Beams				
20010	1 of 2	Changed Note 7; Changed Chamfer dimensions CASE 2 & 3, and top flange clip CASE 1; Clarified Note 4.		
	2 of 2	Changed Chamfer; Clarified Strand Detail.		
20120	1 of 4	Changed Note 7; Corrected Note 4 sheet reference; Deleted top flange clip from Case 1.		
	2 of 4	Clarified Strand Detail.		
Bridge Bearings				
20510	1 of 1	Changed AASHTO Type II Bearing Pad sizes, renamed as AA & AB. Added dimensions from bearing pad to edge of Type II in PARTIAL PLAN Views.		
20511	AII	Remove exception for Type A & C Bearing Pads.		
	1 of 2	Added Type K Beveled Bearing Plate Detail and CROSS REFERENCE; Clarified Note 8; Corrected dimension in PLAN for AASHTOType II to screw holes, Changed Corner clip for FIB's; Deleted Detail "A".		
	2 of 2	Added Detail "A"; Corrected Dimensioningfor J & H; Deleted LEGEND.		
20512	1 of 2	Added CROSS REFERENCE note; Corrected dimension to holes and studs for AASHTO Type II in PLAN, Deleted exception for Type A & C bearing pads and Detail "A".		
	2 of 2	Added CROSS REFERENCE note and DETAIL "A", Corrected Bearing Plate A Dimension, Deleted AASHTO dimensions in END ELEVATION.		
Square and Round Concrete Piles				
20600	1 of 1	Changed Qualified Products List (QPL) to Approved Products List (APL); Changed Notes REINFORCING STEEL and CORROSION PROTECTION OF EXPOSED STRANDS.		
20601	1 of 1	Note 3: Changed Qualified Products List (QPL) to Approved Products List (APL).		
20602	1 of 1	Changed dimension "2D" at tip of pile to 3'-0".		
20654	1 of 2	Changed Qualified Products List (QPL) to Approved Products List (APL); Changed REINFORCING STEEL Note.		
20660	1 of 2	Changed Qualified Products List (QPL) to Approved Products List (APL); Changed REINFORCING STEEL Note.		
Аррг	ROACH SL	ABS		
20900	1 of 2	Clarified Notes 2 and 8, Changed Notes 6 and 7.		
20900	2 of 2	Changed Optional Base.		
20910	1 of 2	Added note 9; Changed Notes 2, 6,and 8; Changed Optional Base.		
2 of 2   Changed Optional Base.  Bridge Expansion Joints				
21100	2 of 3	Changed cross slope threshold to 1% for Upturned Joint in PARTIAL SECTIONS.		
21110	1 of 2	Delete Notes 2 and 3; Clarified Note 1 to specify Type D silicone is to be used; Clarified "Typical Section Thru Joint" detail to show 1/2" recess and silicone thickness. Changed cross slope threshold to 1% for Upturned Joint in PARTIAL SECTIONS.		

Index No	Sheet No	Description		
STRUCTURES ACCESS AND LIGHTING				
21210	1 of 4	Changed Note 2; Clarified Note 8.		
21240	1 of 2	Delete Notes 16 and 18 and relocated notes to proper publications.		
21250	1 of 1	Change Access Door locking mechanism to enable unlocking from inside of box girder.		
21251	1 of 1	Change Access Door locking mechanism to enable unlocking from inside of box girder.		
21252	1 of 1	New Index.		
STANDARD BAR BENDING DETAILS				
21300	1 of 1	Changed ASTM callout for Cold Drawn steel wire.		
STANDARD BAR BENDING DETAILS				
21801	All	General drafting clean-ups and remove "Strand" from Legend.		
	1 of 2	Notes 1, 2 and 6 cleanup.		
Feni	er Systi	EM DETAILS		
21900	All	Deleted Index.		
21930	1 of 7	Changed CLEARANCE GAUGE AND LIGHT note for Contractor to supply Clearance Gauge sign panel; Clarified convention in PLASTIC LUMBER AND STRUCTURAL COMPOSITE LUMBER WALES note.		