



HINGE NOTE:
 1. Orient the Access Hatch so that the hinges are located down-grade.

- NOTES:**
1. All Structural Steel material in Access Hatch Assemblies shall conform to ASTM A709 Grade 36.
 2. 1 1/2" \varnothing Pipe Grab Rail shall be in accordance with ASTM A53 Grade B for standard weight pipe (Schedule 40).
 3. 1/2" \varnothing Hatch Handle Bar and Hitch Pin shall be in accordance with ASTM A36.
 4. All bolts shall conform to ASTM A307 or A449. All nuts shall conform to ASTM A563 and all washers shall conform to ASTM F-436.
 5. All exposed edges of plates and openings shall be ground smooth.
 6. See Framing Plan sheets for locations of Access Hatch Openings.
 7. Coat structural steel in accordance with Specification Section 560.
 8. All costs associated with Access Hatch Assembly and incidental items will be paid for under the Access Hatch Assembly pay item.

6/25/2014 7:43:51 AM

LAST REVISION 01/01/11	DESCRIPTION: 	2015 DESIGN STANDARDS	INDEX NO. 21251	SHEET NO. 1 of 1
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ACCESS HATCH ASSEMBLY FOR CONCRETE BOX SECTIONS