DESIGN LOADS, GEOMETRY AND APPLICABILITY:

See the Instructions for Design Standards for the design loads, geometry and applicability requirements. GENERAL:

Adequate foundation support shall be provided for anchorage and stability against overturning (See Sheet 8). See Index No. 861 for special requirements and modifications for use on bridges. The railing shown on these drawings requires a handrail for ramps steeper than a 5% grade to conform with the requirements of the Americans with Disabilities Act (ADA).

RAILS, PANELS AND POSTS:

Structural Extrusions, Tube, Pipe and Bar shall be in accordance with Table 1 and ASTM B221 or ASTM B429. Top, bottom and intermediate rail corner bends with maximum 4'-0" post spacing, may be Alloy 6063-T6. Perforated panels (Type 5) shall be Alloy 3003-H14. Posts shall be fabricated and installed plumb, ± 1" tolerance when measured at 3'-6" above the foundation. Pickets and vertical panel elements shall be fabricated parallel to the posts, except that Type 2, 3 & 5 panel infills may be fabricated parallel to the longitudinal grade. Corners and changes in tangential longitudinal alignment shall be made continuous with a 9" bend radius or terminate at adjoining sections with mitered end sections when handrails are not required. For changes in tangential longitudinal alignment greater than 45°, posts shall be positioned at a maximum distance of 2'-0" each side of the corner and shall not be located at the corner apex. For curved longitudinal alignments the top and bottom rails and handrails shall be shop bent to match the alignment radius. BASE PLATES AND RAIL CAPS:

Base Plates and Post Cap plates shall be in accordance with ASTM B209, Alloy 6061-T6. SHIM PLATES:

Shim Plates shall be aluminum in accordance with ASTM B209, Alloy 6061 or 6063. Shim plates shall be used for foundation height adjustments greater than $\frac{1}{4}$ " and localized irregularities greater than $\frac{1}{8}$ ". Field trim shim plates when necessary to match the contours of the foundation. Beveled shim plates may be used in lieu of trimmed flat shim plates shown. Stacked shim plates must be bonded together with adhesive bonding material and limited to a maximum total thickness of $\frac{1}{2}$ ", unless longer anchor bolts are provided for the exposed thread length. ANCHOR BOLTS:

Anchor bolts shall be in accordance with ASTM F1554 Grade 36. Headless anchor bolts for Adhesive Anchors shall be threaded full length. Cutting of reinforcing steel is permitted for drilled hole installation. Expansion Anchors are not permitted. All anchor bolts shall have single self-locking hex nuts. Tack welding of the nut to the anchor bolt may be used in lieu of self-locking nuts. All nuts shall be in accordance with ASTM A563 or ASTM A194. Flat Washers shall be in accordance with ASTM F436 and Plate Washers (for long slotted holes only), shall be in accordance with ASTM A36 or ASTM A709 Grade 36. After the nuts have been snug tightened, distort the anchor bolt threads to prevent removal of the nuts. Distorted threads and tack welds shall be coated with a galvanizing compound in accordance with the Specifications.

RESILIENT AND NEOPRENE PADS:

Resilient and Neoprene pads shall be in accordance with Specification Section 932 except that testing of the finished pads shall not be required. Neoprene pads shall be durometer hardness 60 to 80. IOINTS

Grind welded joints as necessary to remove burs and weld splatter, additionally remove any sharp edges on rails to prevent injury. Grind all plug welds smooth. Expansion joints shall be spaced at a maximum 40'-0". Field splices similar to the expansion joint detail may be approved by the Engineer to facilitate handling, but top rail must be continuous across a minimum of two posts. For intermediate and bottom horizontal rails the screwed joints shown on Sheet 4 may be substituted with alternate joints shown on Sheet 3 Detail "K". WELDING:

All welding shall be in accordance with the American Welding Society Structural Welding Code (Aluminum) ANSI/AWS D1.2 (current edition). Filler metal shall be either ER5183, ER5356 or ER5556. Nondestructive testing of welds is not required. Filler metal for plug welds and bend splices may be ER4043. COATINGS:

The aluminum railing shall be mill finish unless otherwise noted in the Contract Documents. All nuts, bolts and washers shall be galvanized in accordance with Specification Section 962. SHOP DRAWINGS:

Details addressing project specific geometry (line & grade) showing post and expansion joint locations, post and panel type, anchor bolt installation "Case" or lengths, must be submitted by the Contractor for the Engineer's approval prior to fabrication of the railing. Shop drawings shall be in accordance with the Specifications.

PAYMENT:

Payment includes rails, posts, pickets, panels, rail splice assembly, base plates, anchor bolts, nuts, washers, resilient or neoprene pads and all incidental materials and labor required to complete installation of the railing.



3D VIEW	OF RAILING	WITH TYPE	E 1 - PICKET INFILL PANEL
	(42" Height	shown, 54"	' Height Similar)

TABLE 1 - RAILING MEMBERS				
MEMBER	ALLOY ⁽¹⁾	DESIGNATION	OUT SIDE DIMENSION	WALL THICKNESS
Posts	6061-T6	RT 2x2x.250	2.00" x 2.00"	0.250"
Tan Bail	6061-T6	2½" NPS (Sch. 10)	2.875"	0.120"
Top Rail		3" Round Top Cap Rail	3.000"	0.125"
End Hoons	6063-T5	2½" NPS (Sch. 10)	2.875"	0.120"
End Hoops		3.00 OD x 0.125 Wall	3.000"	0.125"
Tan Bail Joint/Enlice Cleaves	6063-T5	2.50 OD x 0.125 Wall	2.500"	0.125"
Top Rail Joint/Splice Sleeves		Top Cap Rail Inner Sleeve	2.800"	0.090"
Intermediate & Bottom Rail	6061-T6	RT 2x2x.250	2.00" x 2.00"	0.250" ⁽²⁾
Int. & Bottom Rail Post Connection Sleeve	6063-T5	1.50 OD x 0.125 Wall (3)	1.500"	0.125"
Handrail Joint/Splice Sleeves	6063-T5	1" NPS (Sch. 40)	1.315"	0.133"
Handrails	6061-T6	1½" NPS (Sch. 40)	1.900"	0.145"
Handrail Support Bar	6061-T6	¾" Ø Round Bar	0.750"	N/A
Pickets (Type 1 Infill Panel)	6061-T6	¾" Ø Round Bar	0.750"	N/A
Infill Panel Members (Types 2 - 5)	6063-T5	Varies (See Details)	Varies	Varies

TABLE 1 NOTES:

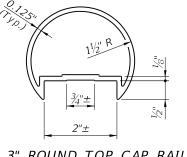
(1) Alloy 6061-T6 or 6063-T52 & T6 may be substituted for Alloy 6063-T5.

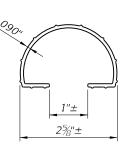
(2) 0.188" wall thickness permitted for rails with post spacings less than 5'-9".

(3) 1" NPS (Sch. 40) non-slit rail sleeves may be substituted when welded

connection Detail "K" is utilized.

DESCRIPTION:





3" ROUND TOP CAP RAIL

TOP CAP RAIL INNER SPLICE SLEEVE

2"

ALTERNATIVE BOTTOM & INTERMEDIATE RAIL SECTION FOR TYPE 3, 4 & 5 RAILINGS

ALTERNATE TOP RAIL SECTION \equiv 2015 FDOT DESIGN STANDARDS

ALUMINUM PEDESTRIAN/BICYCI

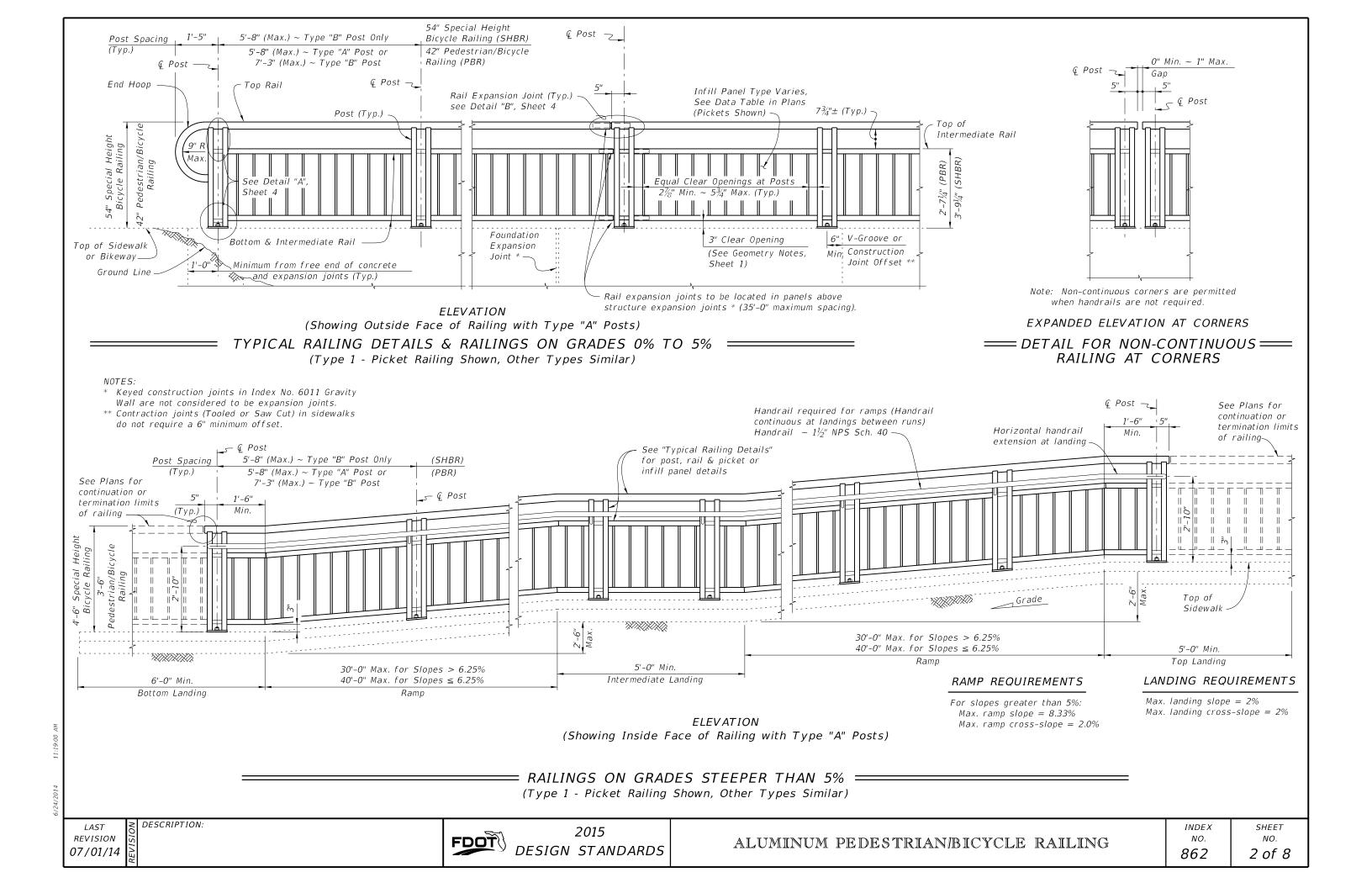
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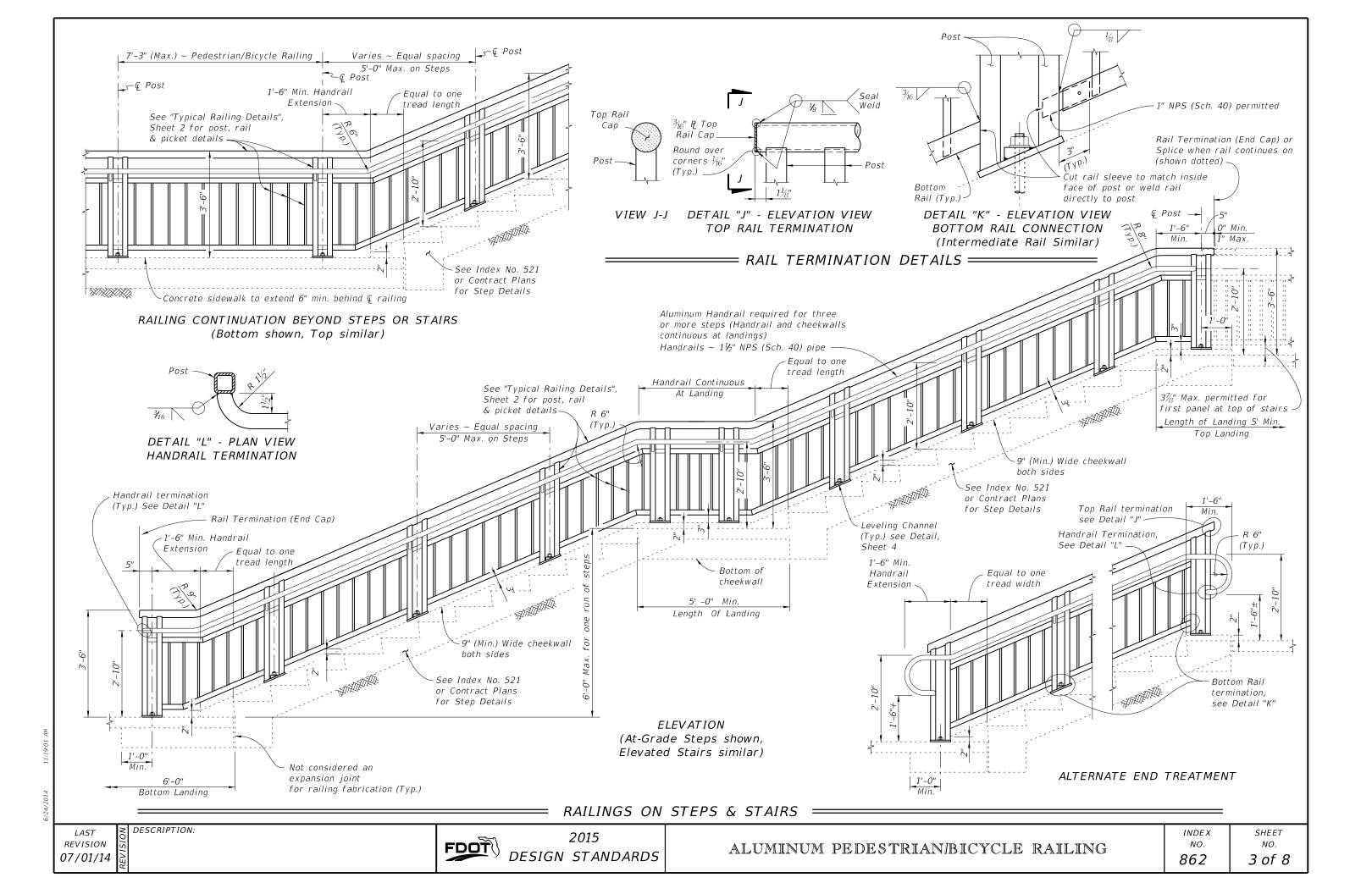
REVISION

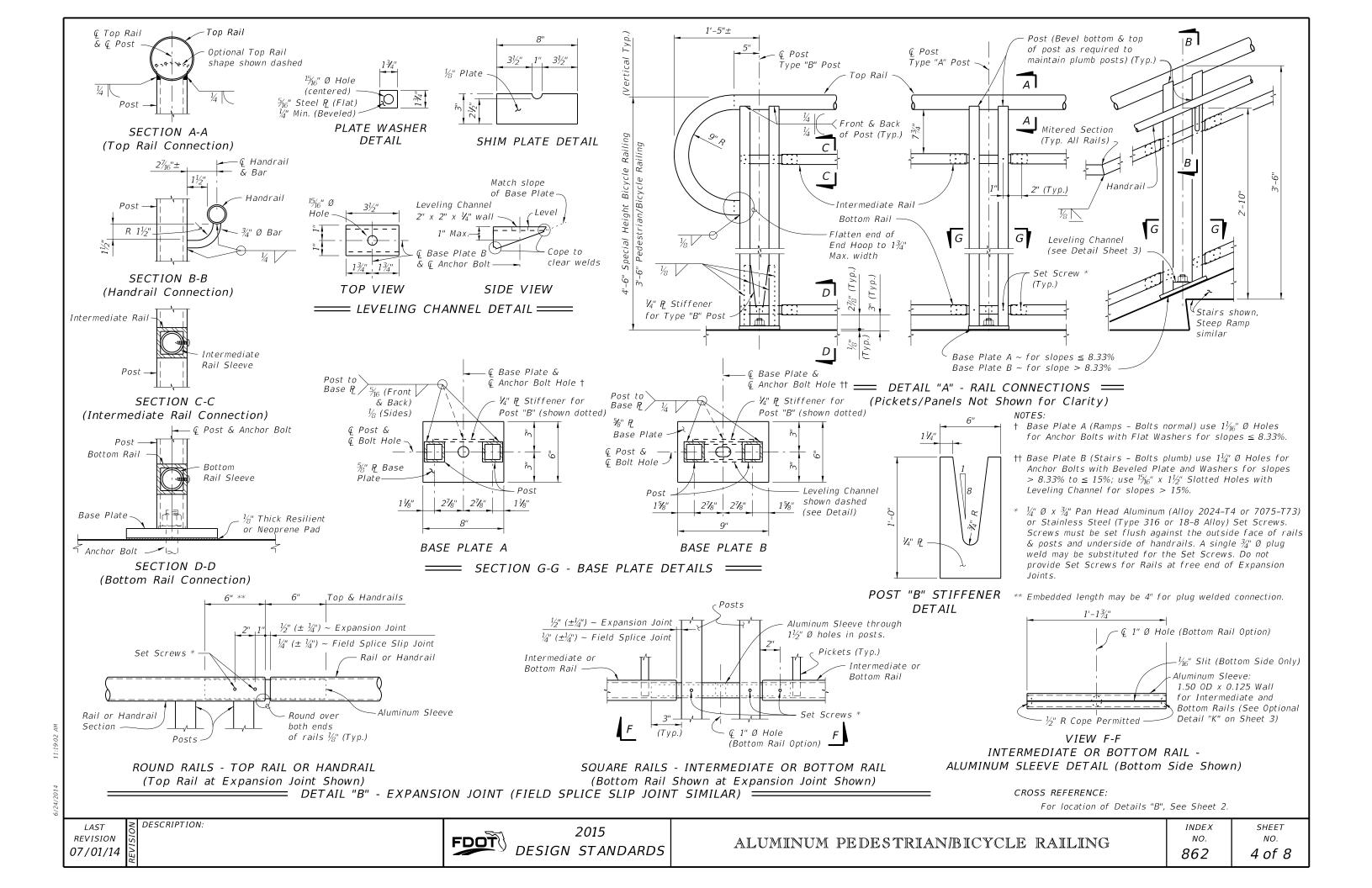
07/01/14

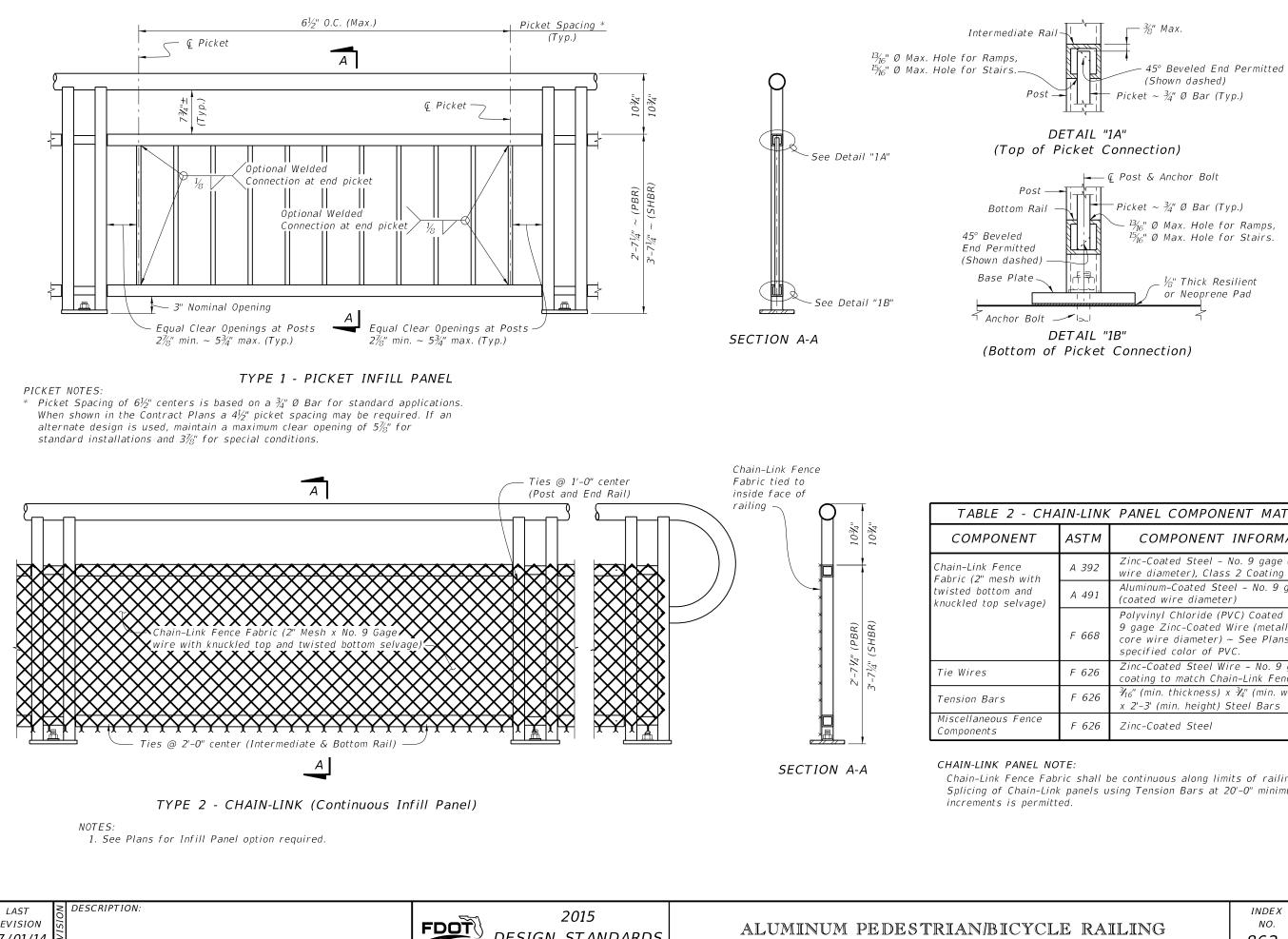
NOTES

LE RAILING	INDEX NO.	SHEET NO.
LE RAILING	862	1 of 8









LAST REVISION

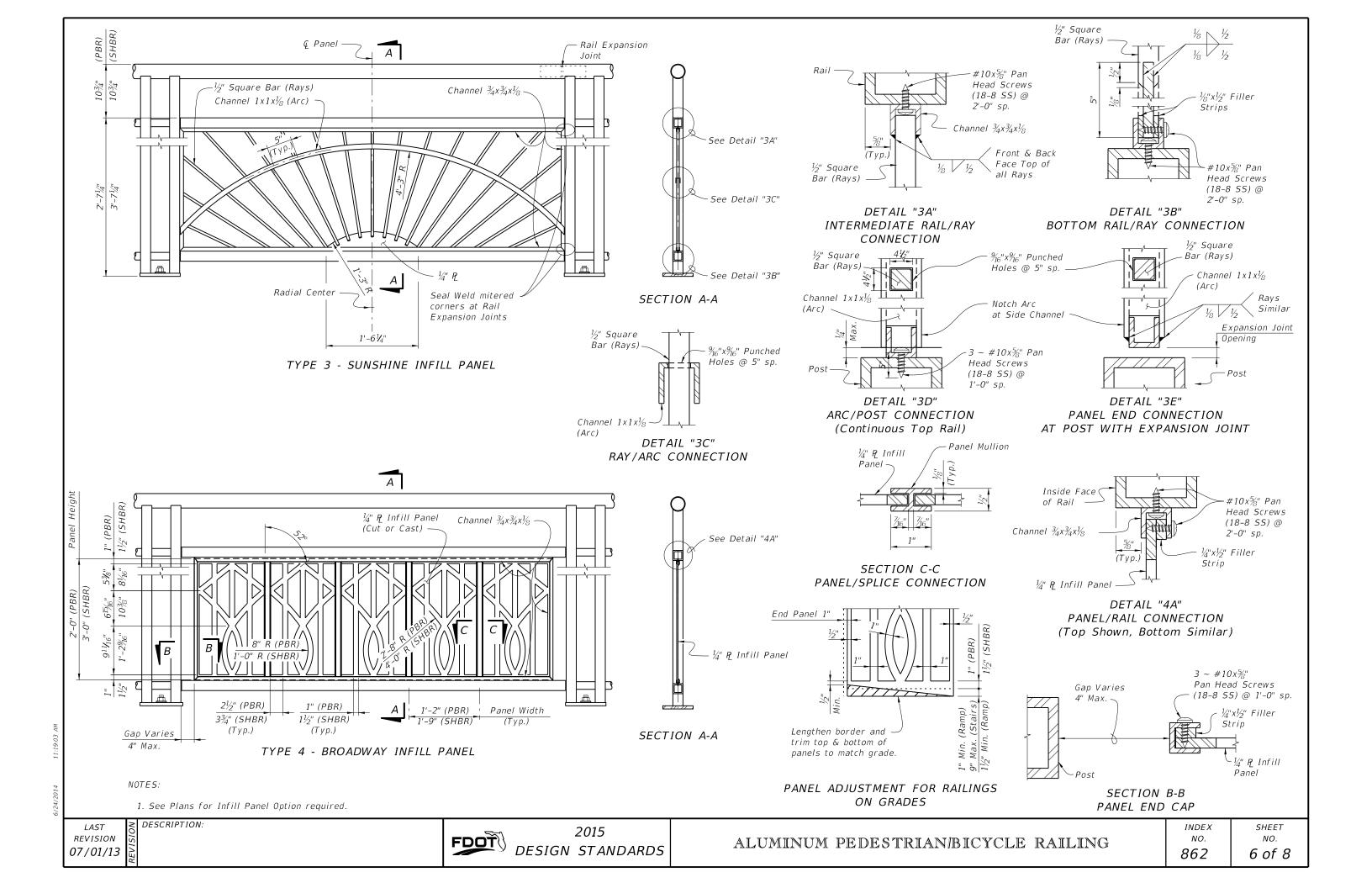
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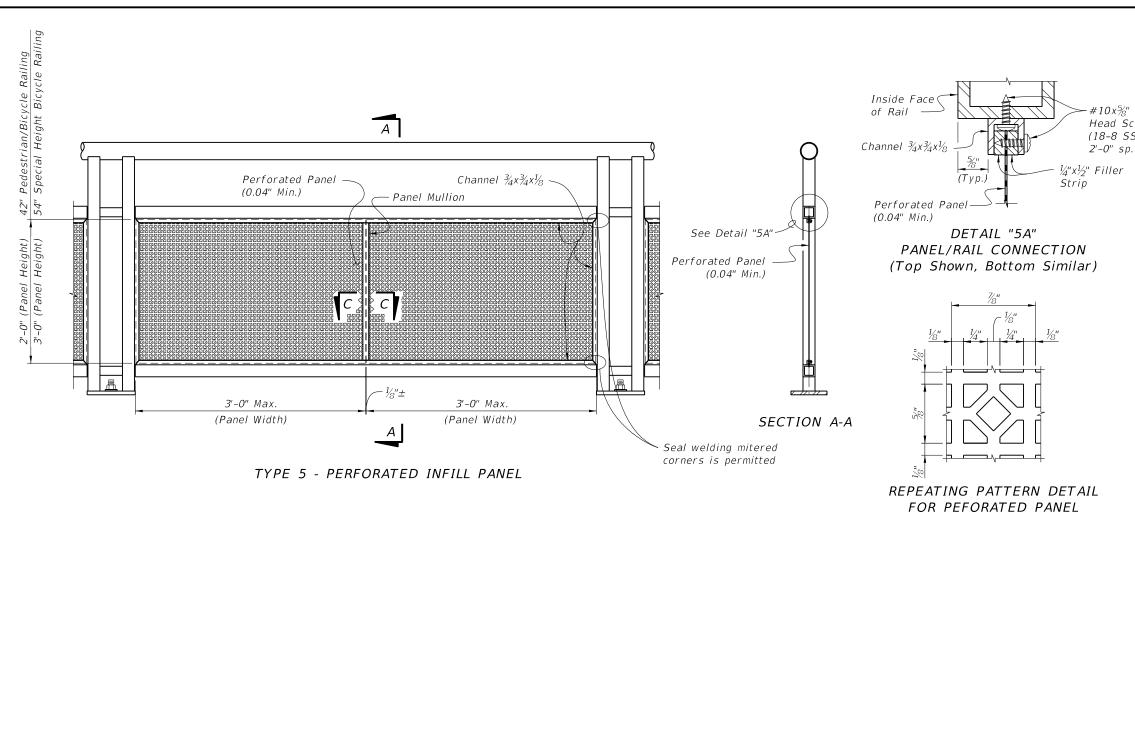
DESIGN STANDARDS

ALUMINUM PEDESTRIAN/BICYCI

ASTM	COMPONENT INFORMATION
A 392	Zinc-Coated Steel – No. 9 gage (coated wire diameter), Class 2 Coating
A 491	Aluminum-Coated Steel – No. 9 gage (coated wire diameter)
F 668	Polyvinyl Chloride (PVC) Coated Steel – No. 9 gage Zinc-Coated Wire (metallic-coated core wire diameter) ~ See Plans for specified color of PVC.
F 626	Zinc-Coated Steel Wire – No. 9 gage with coating to match Chain-Link Fence Fabric.
F 626	¾ ₁₆ " (min. thickness) x ¾" (min. width) x 2'-3' (min. height) Steel Bars
F 626	Zinc-Coated Steel

	INDEX	SHEET
LE RAILING	NO.	NO.
	862	5 of 8





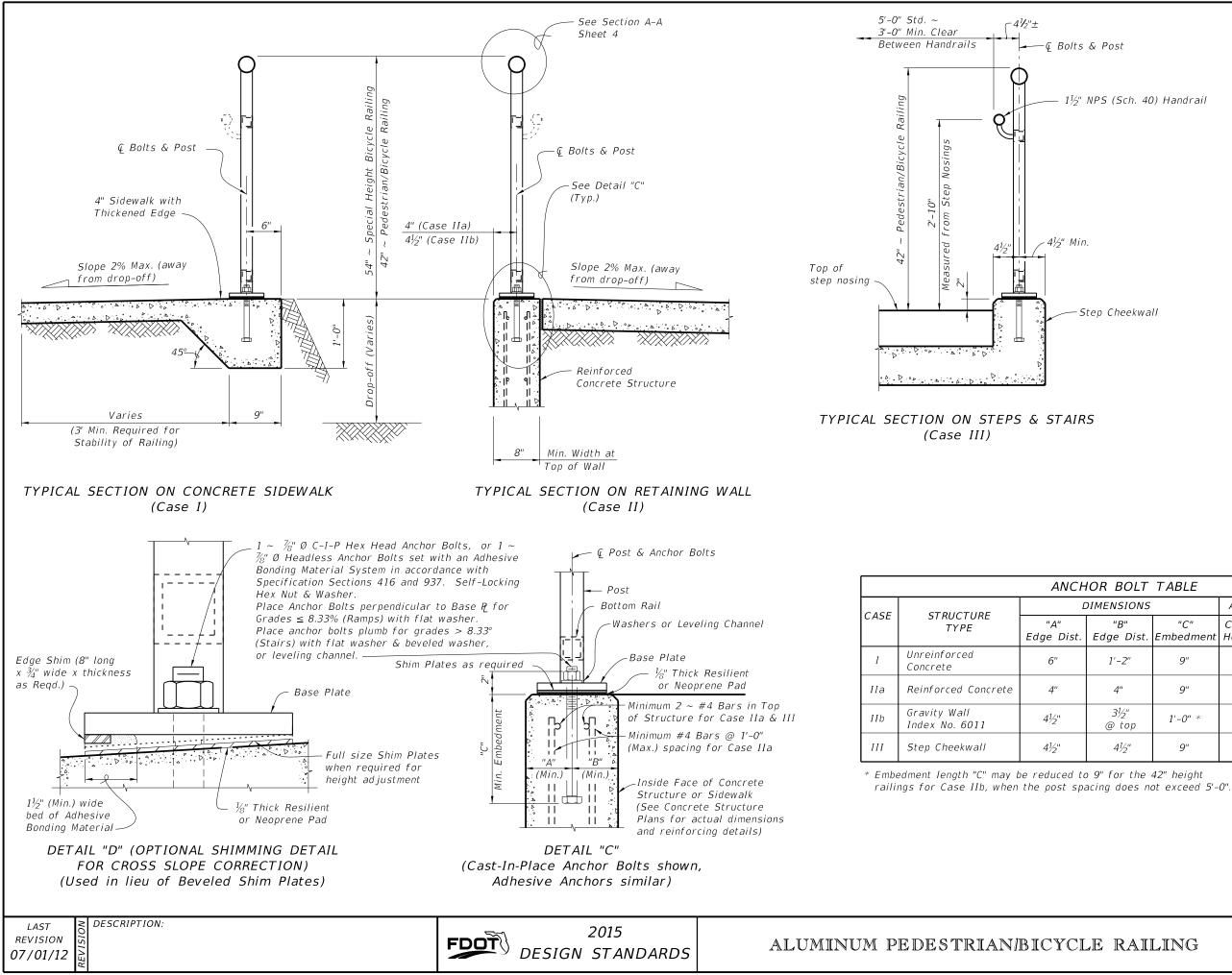
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FDOT DESIGN STANDARDS

2015

ALUMINUM PEDESTRIAN/BICYCI

Inside Face of Post Screws SS) @ Expansion Joint Opening Channel ¾x¾x⅛ (Typ.) Perforated Panel (0.04" Min.) DETAIL PANEL END C (Expansion Joint Sho	- "5B" ONNECTIO	v
Perforated Panel (0.04" Min.) ³ / ₁₆ "x ¹ / ₂ " Filler Strip (Typ.) SECTIO PANEL/SPLICE	(:d/L) "% 1" N C-C	Mullion
LE RAILING	index No. 862	^{SHEET} NO. 7 of 8



1¹/₂" NPS (Sch. 40) Handrail

Step Cheekwall

4	HOR BOLT TABLE					
DIMENSIONS			ANCHOR LENGTH		ANCHOR	
	"B" Edge Dist.	"C" Embedment	C.I.P Hex Head Bolt	Adhesive Anchor		
	1'-2"	9"	10½"	11"	7∕8"Ø	
	4"	9"	10½"	11"	7∕8" Ø	
	3½" @ top	1'-0" *	1'-1½"	1'-2"	7∕8" Ø	
	4½"	9"	10½"	11"	7∕8"Ø	

	INDEX	SHEET
LE RAILING	NO.	NO.
	862	8 of 8