# NOTES

- A. DESIGN SPECIFICATIONS:
- 1. AASHTO LRFD Specifications for Highway Bridges.
- 2. FDOT Structures Manual.
- 3. Florida Department of Transportation's Plans Preparation Manual, Volume 1.
- B. CONSTRUCTION:

Meet the requirements of Standard Specification 534.

- C. CONCRETE AND GROUT:
- 1. Concrete Class and Compressive Strength:
- a. Cast-In-Place Collars: Class IV (f'c = 5500 psi)
- b. Precast Panels, Collars and Post Caps: Class IV (f'c = 5500 psi)
- c. Posts: Class IV (f'c = 5500 psi)
- 2. Grout for Auger Cast Piles:
- a. Maximum Working Compressive Strength = 2200 psi
- b. Minimum 28 Day Strength = 5500 psi 3. Minimum Compressive Strength for Form Removal and Handling of Posts and Panels:
- a. 2,500 psi for horizontally cast post and panels.
- b. 2,000 psi for vertically cast panels or when tilt-up form tables are used for horizontally cast panels.
- D. REINFORCING STEEL:
- 1. In addition to the requirements of Specification Section 415, tie post and pile stirrups at the following locations as a minimum:
- a. Post Stirrups Tie at all four corner bars and at every third interior bar intersection.
- b. Pile Stirrups Tie to the main vertical reinforcing at alternate intersections for circular configurations
- and for rectangular configurations at the four corners and at every third interior bar intersection.
- 2. Provide 2" concrete cover unless otherwise noted.
- E. SURFACE FINISHES AND AESTHETIC REQUIREMENTS:
- 1. See Noise Wall Data Tables in the Plans for project requirements.

### F PILING

Construct Auger Cast Piling in accordance with the Plans and Specification Section 455.

G. UTILITIES:

Field verify the locations of all overhead and underground utilities shown in the Wall Control Drawings.

### H. NEOPRENE PADS AND RESILIENT PADS:

- 1. Neoprene Pads for Collar Bearing Points:
- Neoprene Pads shall be Fiber Reinforced Pads between Grade 50 and Grade 80 durometer hardness in accordance with Specification Section 932. Plain Pads may be substituted for Fiber
- Reinforced Pads when sufficient bearing area is available on the concrete collar for the following: a. 10' post spacing: 4" x 4" x 1/2" Plain Pads, Grade 50 durometer hardness.
- b. 20' post spacing and < 18' wall height: 4" x 4" x  $\frac{1}{2}$ " Plain Pads, Grade 50 durometer hardness.
- c. 20' post spacing and  $\geq$  18' wall height: 4" x 5" x  $\frac{1}{2}$ " Plain Pads, Grade 50 durometer hardness. 2. At panel bearing points between stacked panels, bearing pads may be of either of the materials
- above. Minimum requirement is Grade 50 durometer hardness plain neoprene pads.
- I. CASTING TOLERANCES:
- 1. Overall Height & Width:  $+/-\frac{1}{4}$ "
- 2. Thickness: +/- 1/4"
- 3. Plane of side mold:  $+/-\frac{1}{16}$ "
- 4. Openings:  $+/-\frac{1}{3}$ "
- 5. Out of Square:  $\frac{1}{8}$ " per 6 ft., but not more than  $\frac{3}{8}$ " total along any side
- 6. Warping:  $\frac{1}{16}$ " per foot distance to nearest corner
- 7. Bowing: 1/240 panel dimension
- 8. Surface Smoothness for Type "A" (Smooth) Surface Texture Option:  $+/-\frac{1}{16}$ " along a 10 ft. straightedge.

J. NOISE WALL NOTES:

- 1. Post spacing is measured from centerline to centerline of auger cast piles. For this Index, post and pile spacing are designed for 10 ft and 20 ft.
- 2. Total height of wall ranges from a minimum of 12 ft to a maximum of 22 ft. The height of individual panels with total heights between 12 ft. and 14 ft.
- 3. Where special graphics are required, locate horizontal panel joints outside of graphics. Where possible, hold horizontal panel joints at a constant elevation.
- 4. Only when reduced overhead clearance between posts prohibits installation of panels from the top, Sheets 4 and 5 for details.

DESCRIPTION: LAST

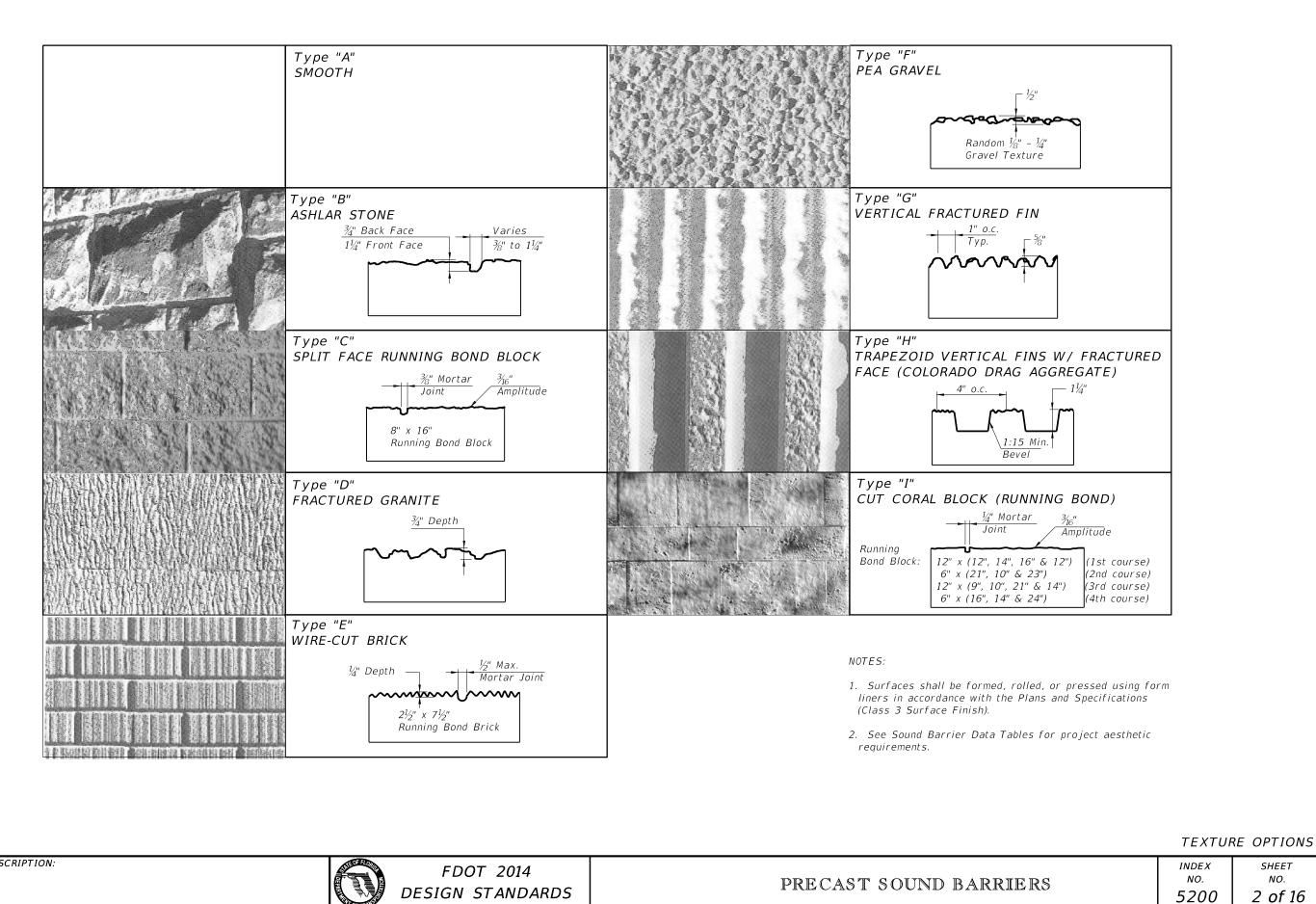
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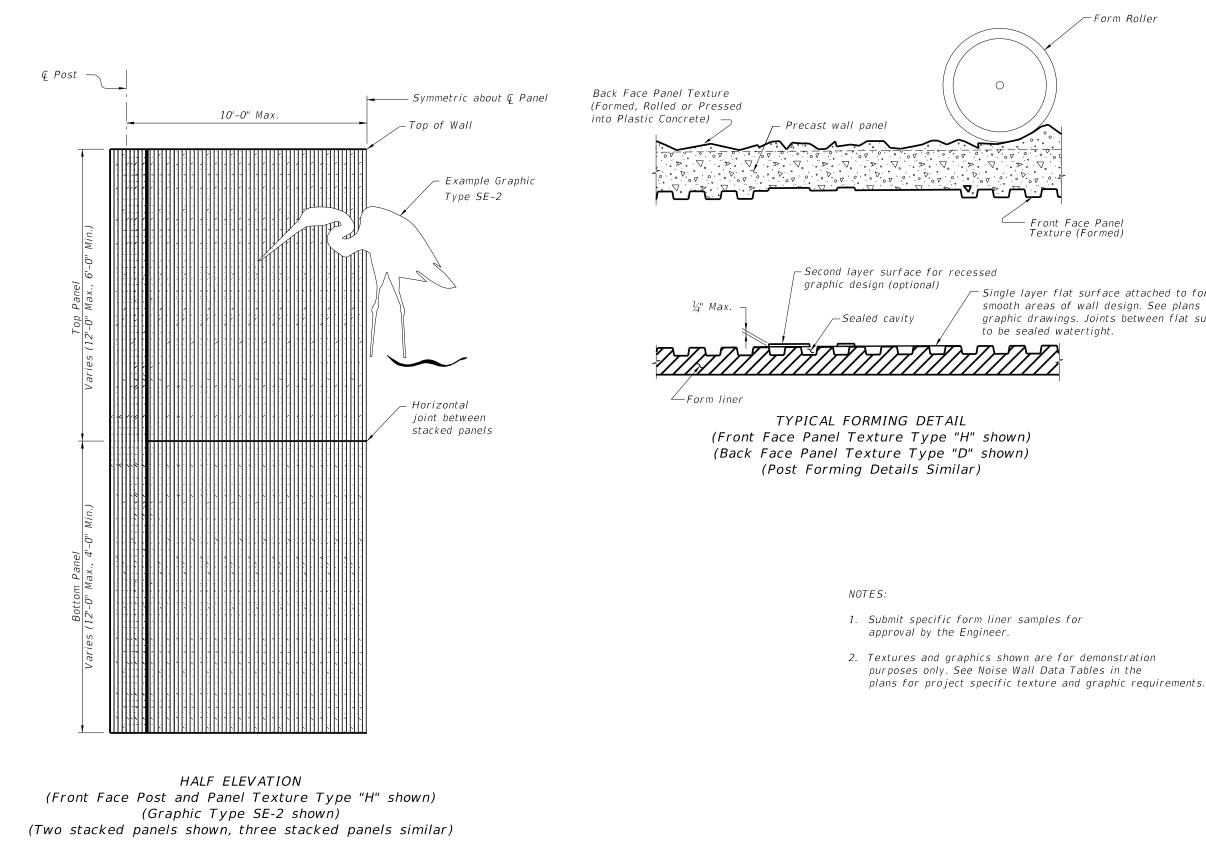
must be a maximum of 12 ft and a minimum of 6 ft, except for the following: the panel height may be a minimum 4 ft. when required due to low clearance conditions or when 8 ft. graphic panels must be accommodated in walls

side-installed panels are allowed. When flush face panels require side-installation, install panel from right of way side into H post. After panel is centered between posts, grout both ends between panel ends and post. See

	GENE	ERAL NOTES
LS	INDEX NO. <b>5200</b>	<sup>sheet</sup> <sup>NO.</sup> <b>1 of 16</b>



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DESCRIPTION: LAST REVISION 07/01/12

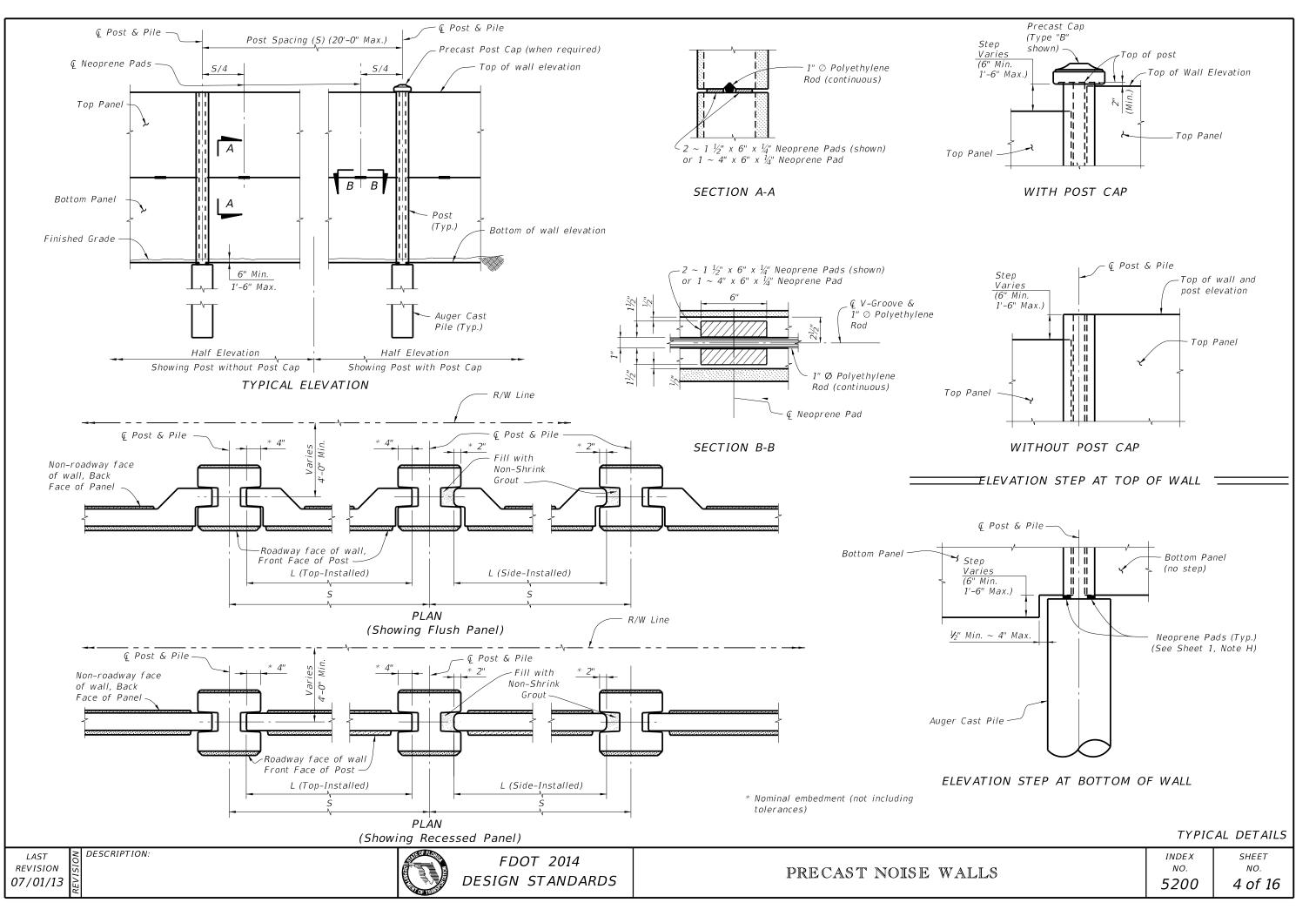


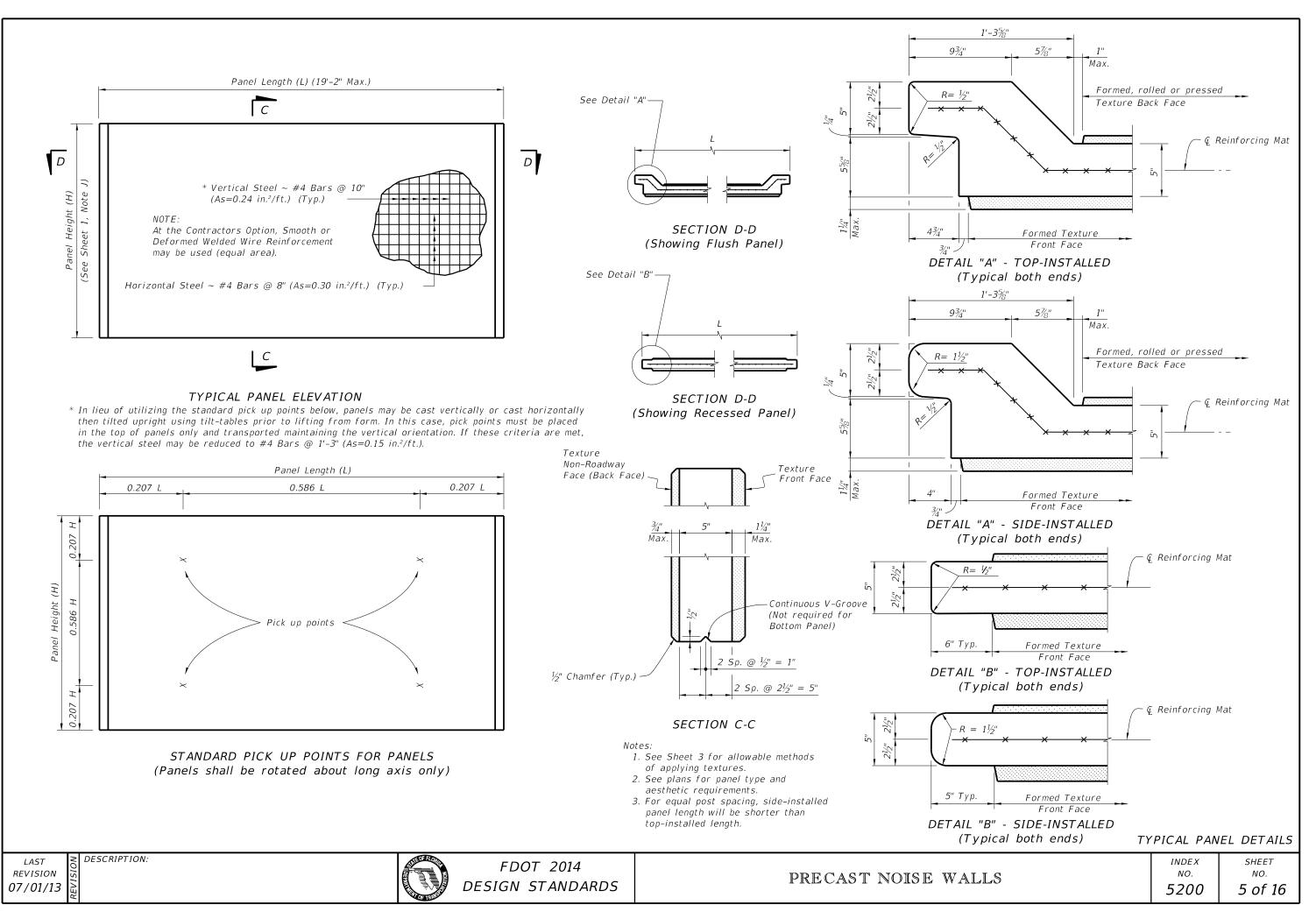
FDOT 2014 DESIGN STANDARDS

PRECAST NOISE WALL

Single layer flat surface attached to form liner for casting smooth areas of wall design. See plans for project specific graphic drawings. Joints between flat surface and form liner

GRAPHICS	6 & TEXTU	RE DETAILS
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See Detail "E" See Detail "E -Typical Post -Typical Post Typical post-CASE 1 (Interior Angle) CASE 2 (Exterior Angle) CASE 1 (Interior Angle) -Working Point Working Point 43/4" 43<u>/</u>" 90° 90°+ Δ 5%" 9¾" 9¾" . Chamfer as 5%" Required DETAIL "D" DETAIL "E" DETAIL "C" (Back Face Chamfer Shown Front Face Chamfer Similar) NOTE: NOTE: The shop drawings shall include specific pivoting details of The shop drawings shall include specific pivoting details of panel ends at locations where the deflection angle (2 $\Delta^\circ$ ) between panel ends at locations where the deflection angle ( $2\Delta^{\circ}$ ) between panels exceeds 7°. panels exceeds 20°. PIVOTING DETAILS (Flush Panel) DESCRIPTION: LAST FDOT 2014 REVISION PRECAST NOISE WALLS DESIGN STANDARDS 07/01/13

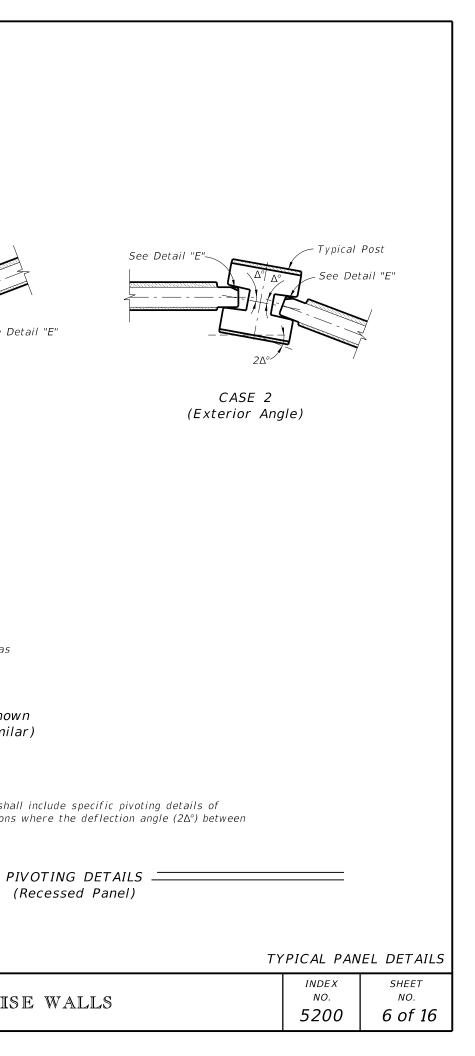
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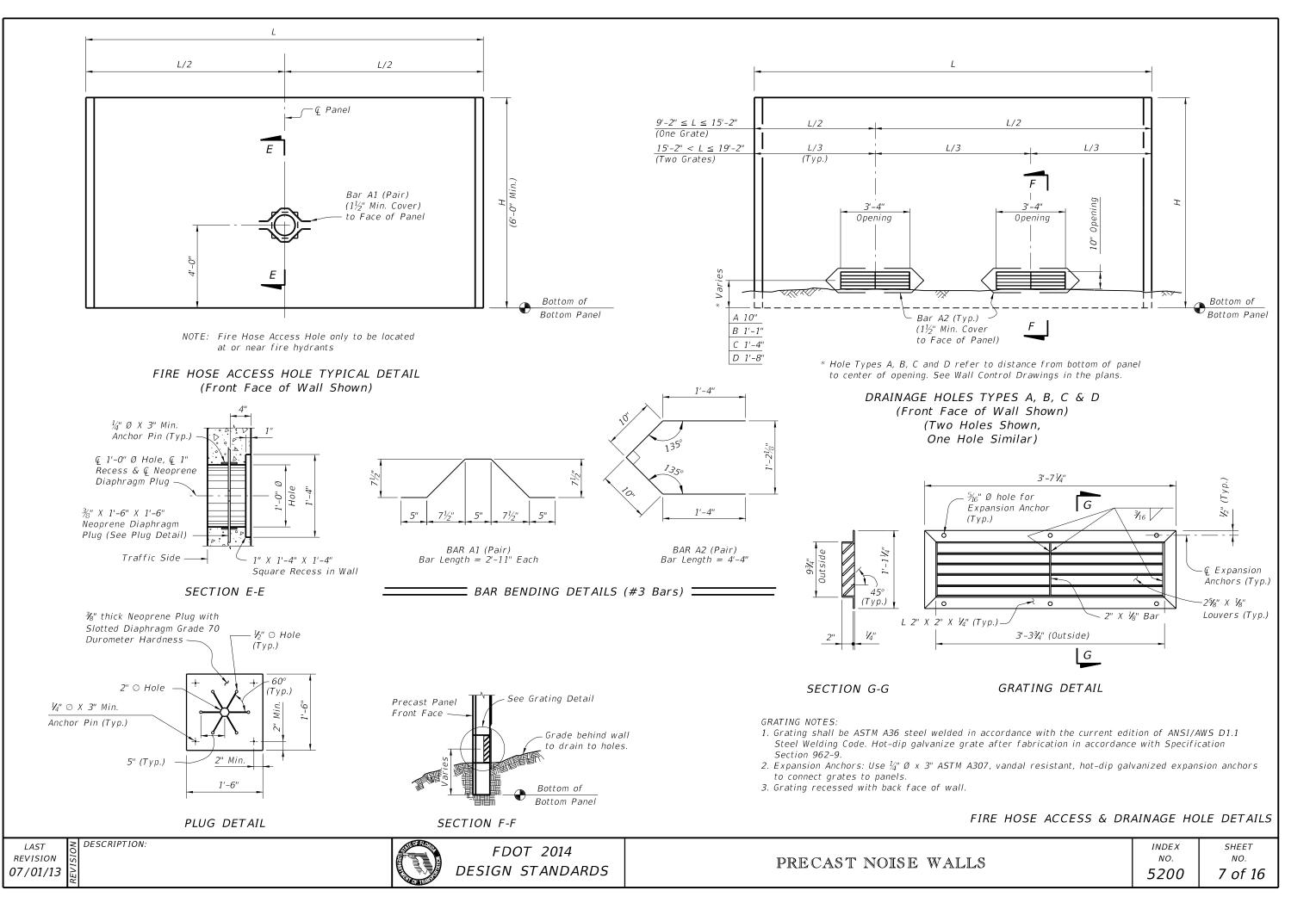
See Detail "D" for

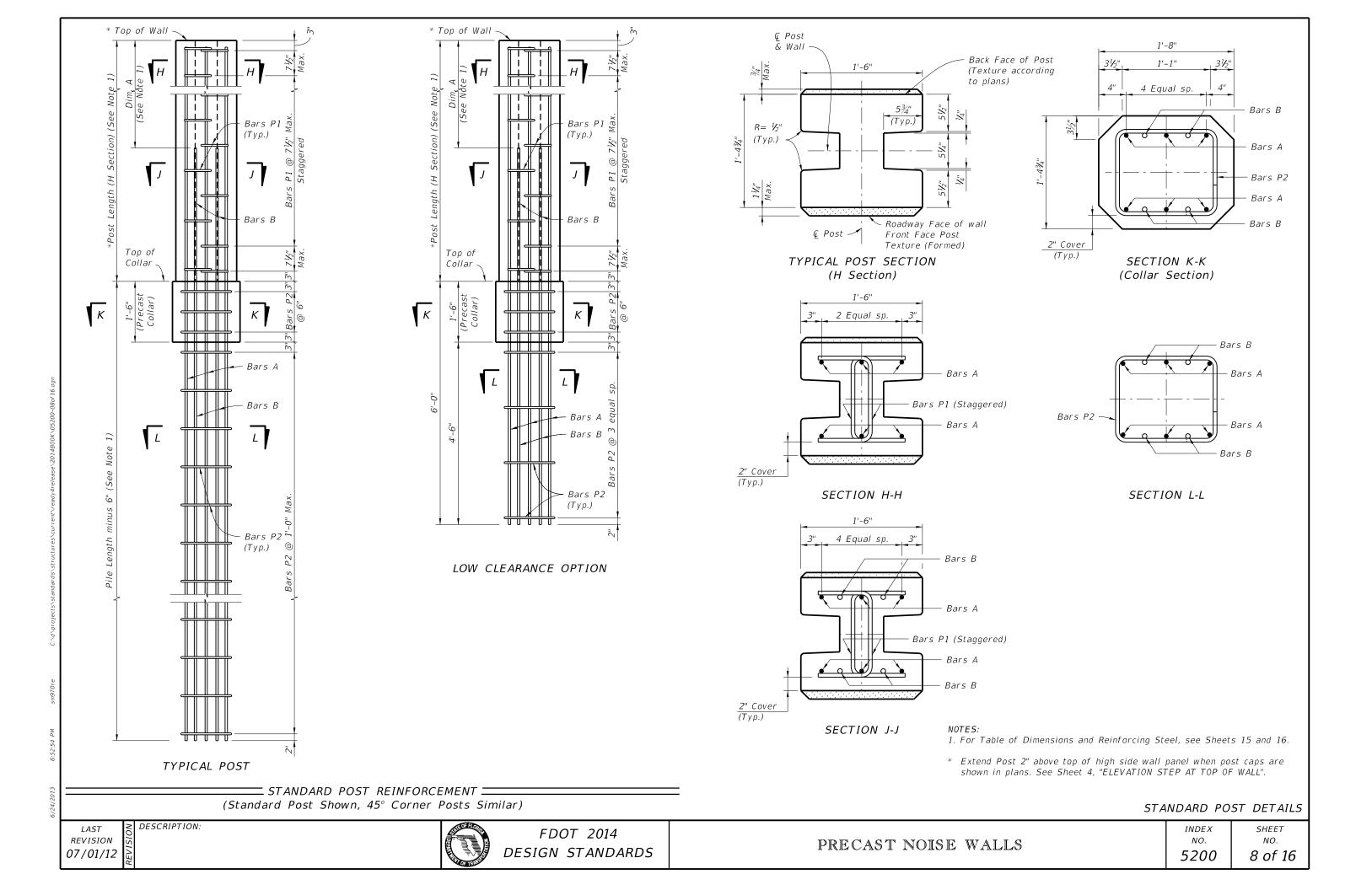
panel dimensions

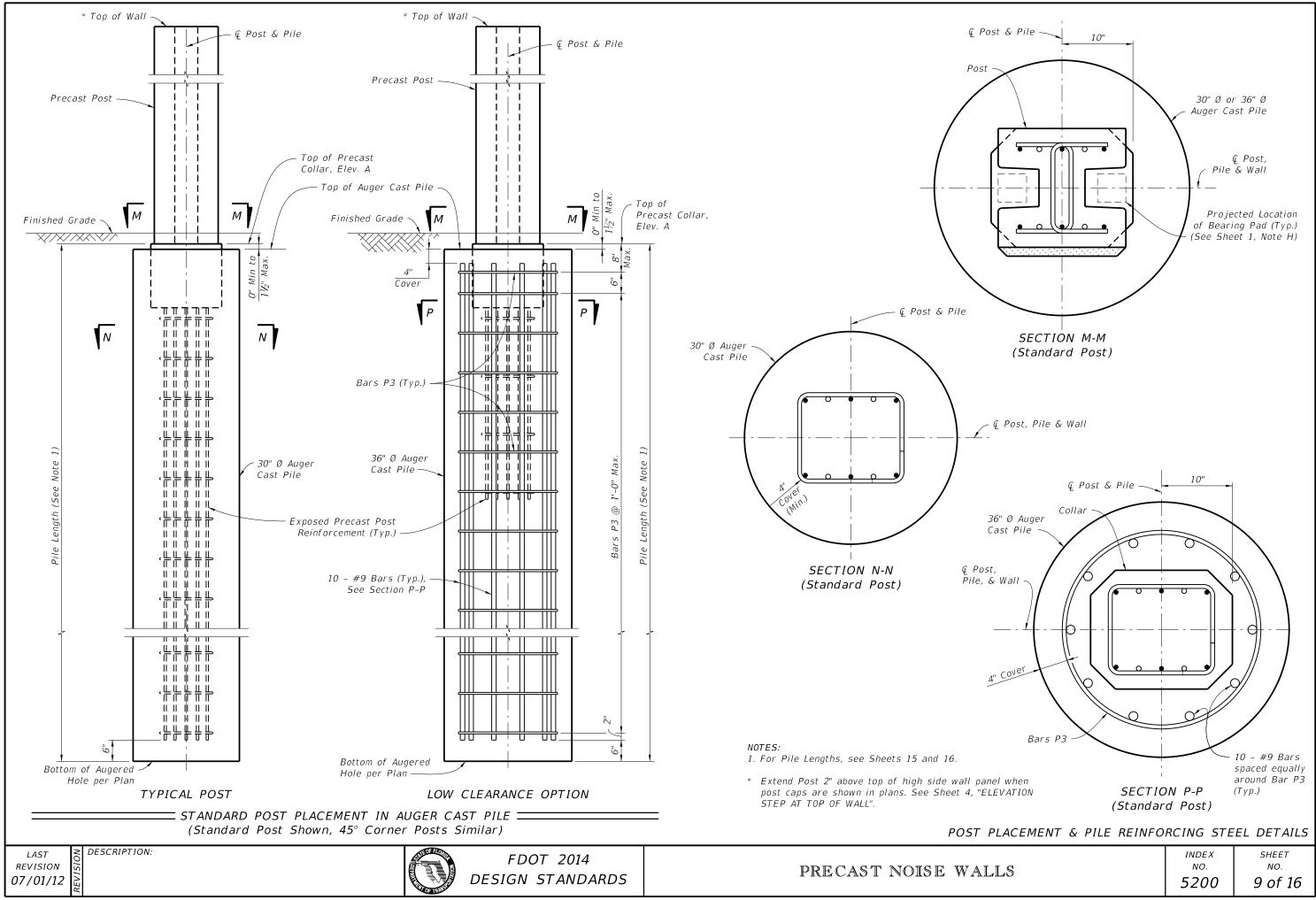
See Detail "C" for

panel dimensions

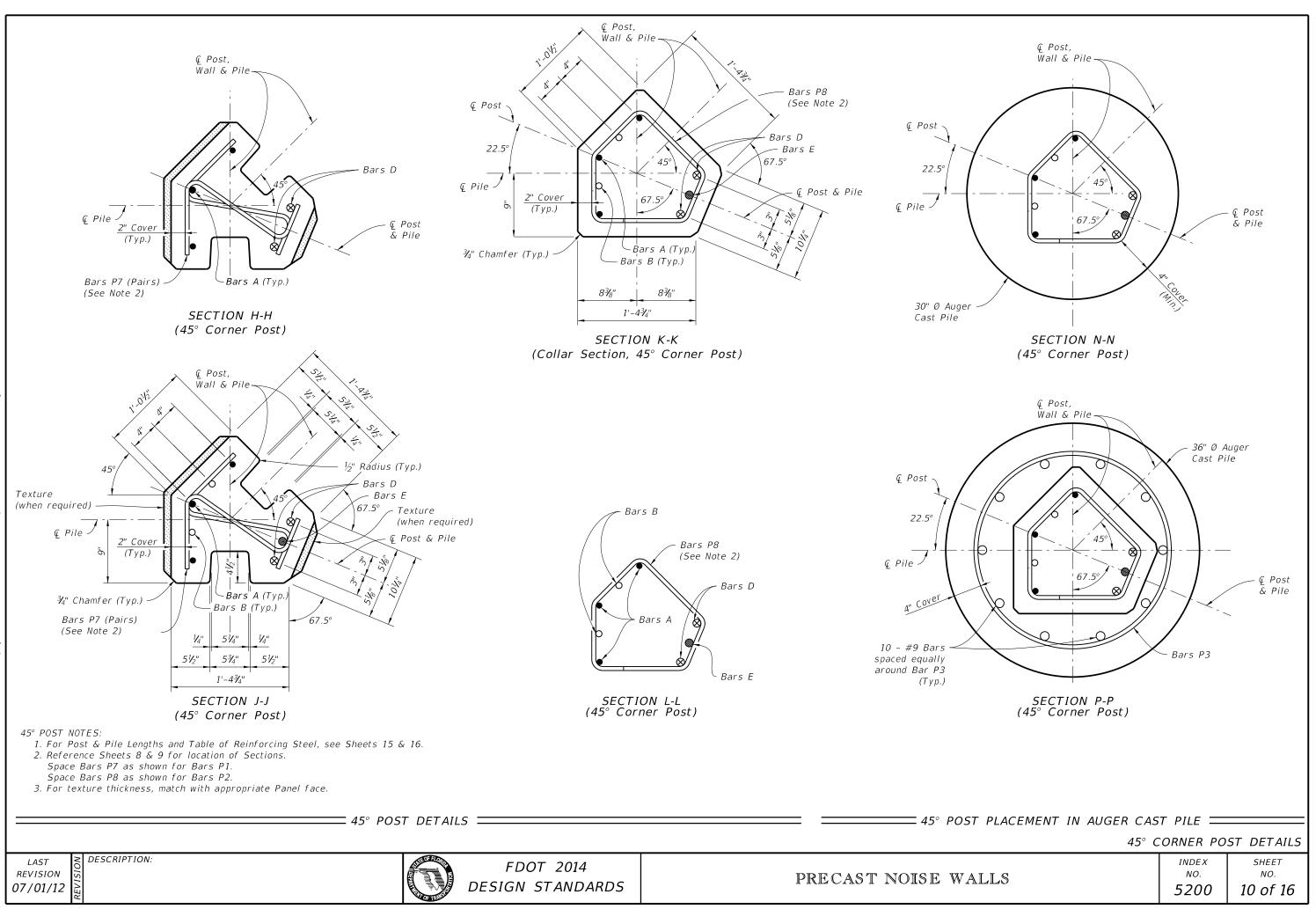


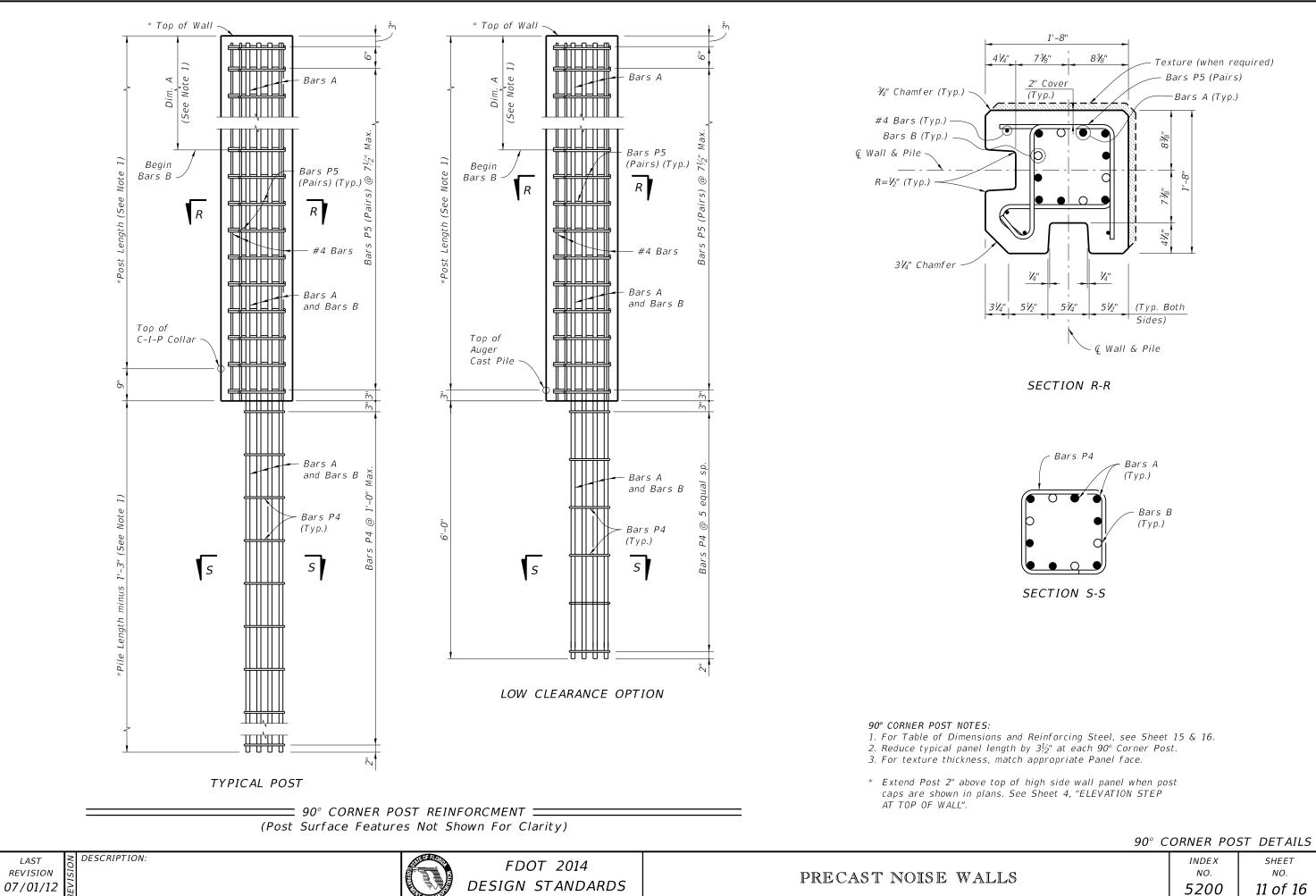




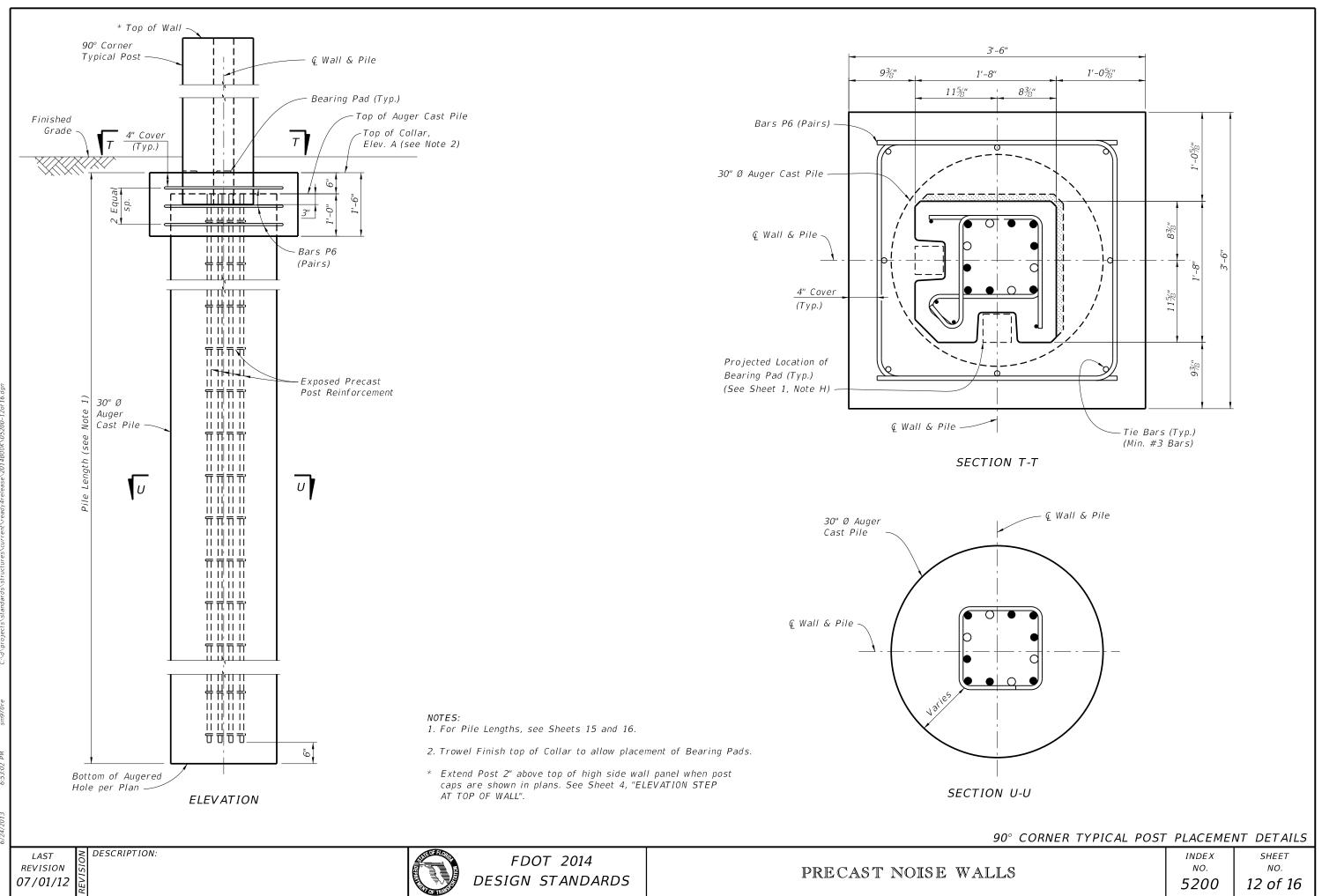


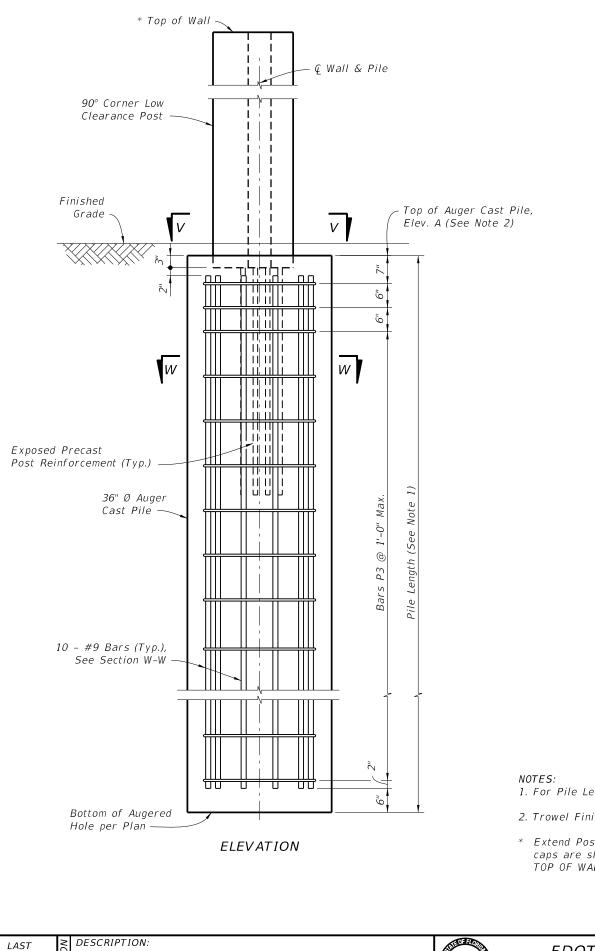
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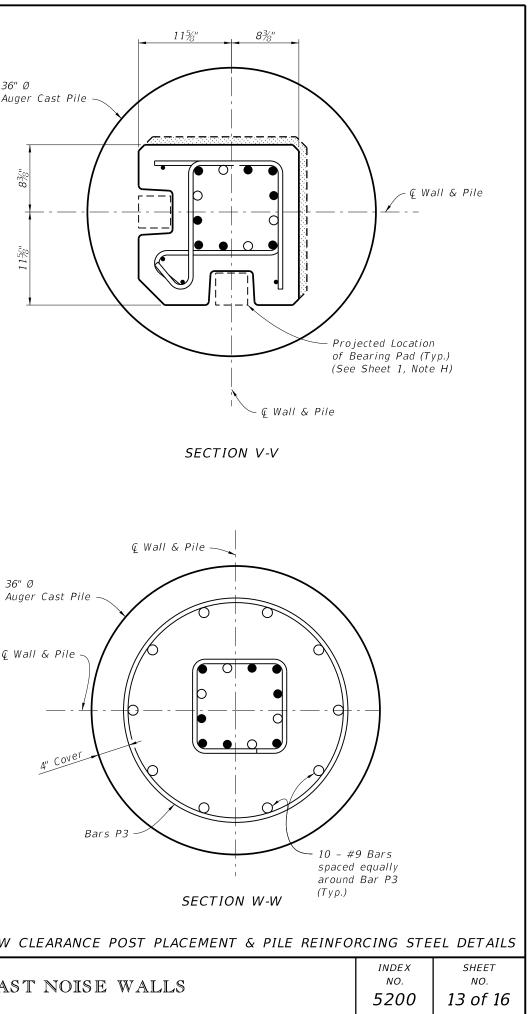


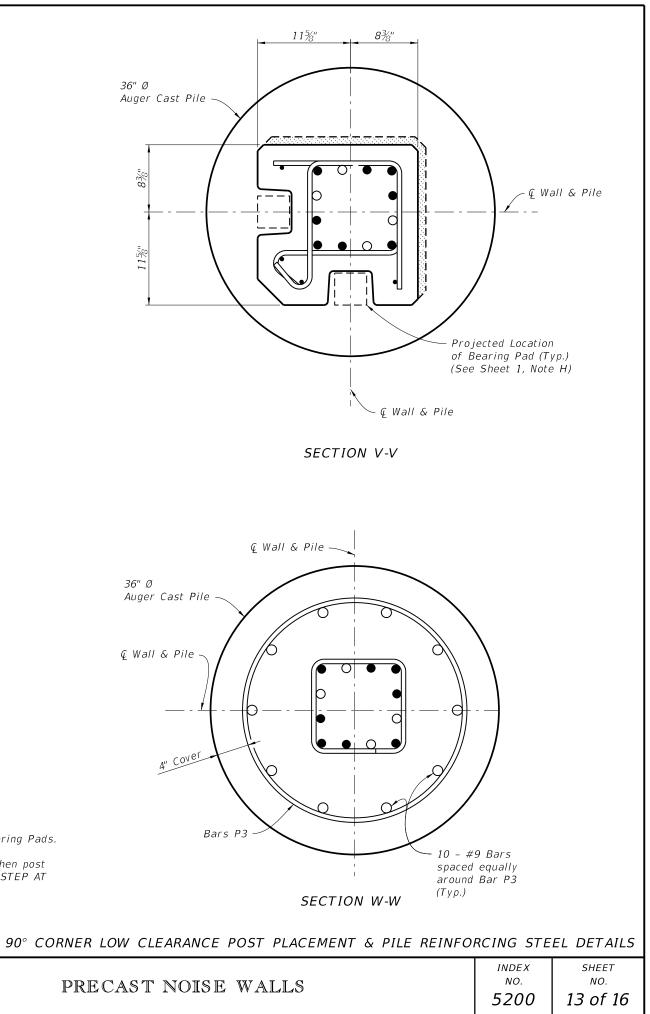


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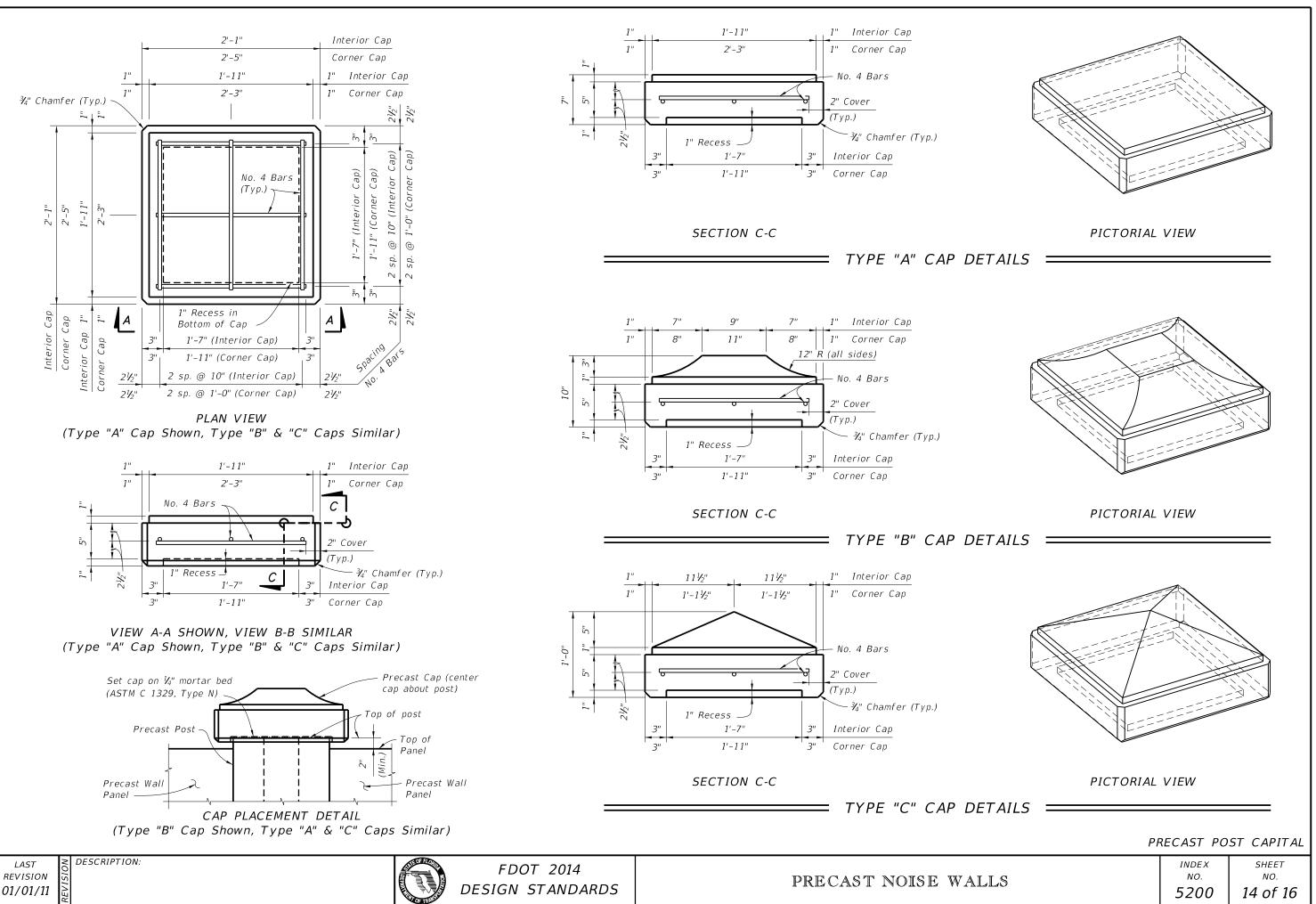
1. For Pile Lengths, see Sheets 15 and 16.

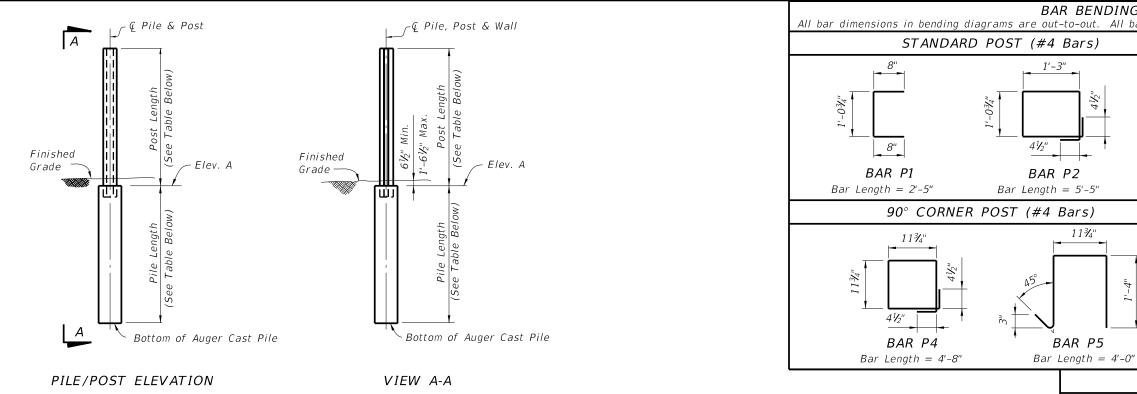
- 2. Trowel Finish top of Pile to allow placement of Bearing Pads.
- \* Extend Post 2" above top of high side wall panel when post caps are shown in plans. See Sheet 4, "ELEVATION STEP AT TOP OF WALL".

REVISION 07/01/12



# PRECAST NOISE WALLS





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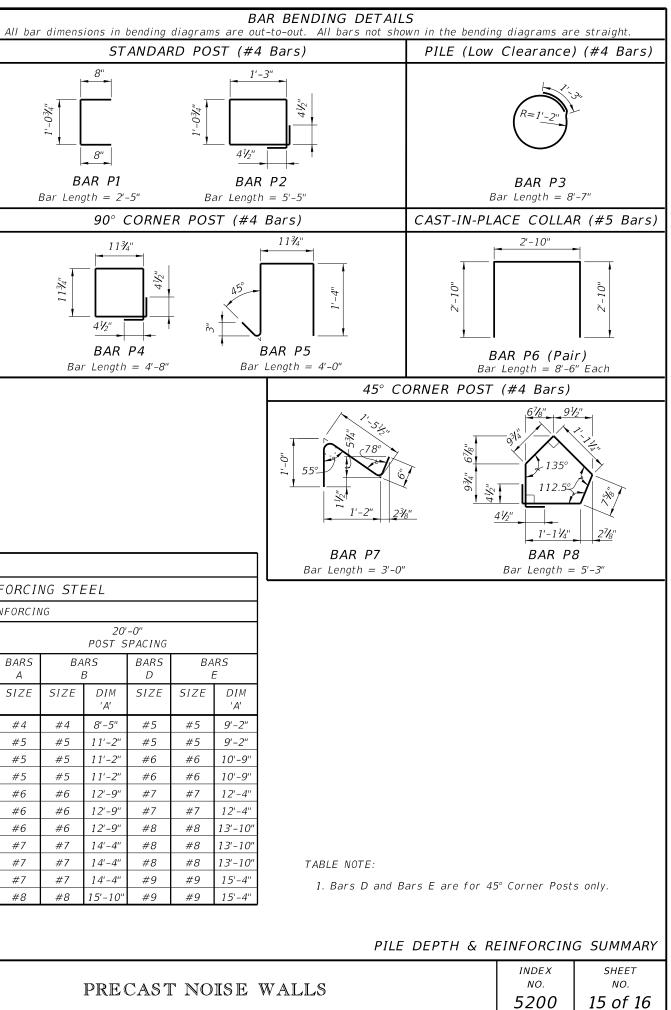
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07/01/13

	TABLE 1 - WIND SPEED = 110 MPH																					
	POST AND PILE DIMENSIONS												TABLE OF REINFORCING STEEL									
WALL	POST	POST			Pi	ILE LENG	GTH (Fee	et)			POST REINFORCING											
ΤΥΡΕ	LENGTH WITHOUT CAP	LENGTH WITH CAP	$N = 10 \text{ to } 40 \qquad N = 4 \text{ to } 9$ Med. Dense Granular Soil Loose Granular Soil					oil				-0" PACING					20' POST S	-0" PACING				
				-0" PACING	20' POST S	-	10' POST S	-	20' POST S	-	BARS A		NRS B	BARS D		IRS E	BARS A		NRS B	BARS D		RS E
			30" ⊘	36" ⊘	30" ©	36" ⊘	30" Ø	36" ©	30" ©	36″ ⊘	SIZE	SIZE	DIM 'A'	SIZE	SIZE	DIM 'A'	SIZE	SIZE	DIM 'A'	SIZE	SIZE	DIM 'A'
A1	12'-0 <sup>1</sup> ⁄2"	12'-2 <sup>1</sup> / <sub>2</sub> "	10	10	14	13	11	10	14	13	#4	#4	11'-5"	#4	#4	11'-5"	#4	#4	8'-5"	#5	#5	9'-2"
В1	13'-0 <sup>1</sup> ⁄2"	13'-2½"	11	10	14	13	11	10	15	14	#4	#4	12'-5"	#4	#4	11'-5"	#5	#5	11'-2"	#5	#5	9'-2"
С1	14'-0 <sup>1</sup> ⁄2"	14'-2½"	11	10	15	14	12	11	15	14	#4	#4	13'-5"	#4	#4	11'-5"	#5	#5	11'-2"	#6	#6	10'-9"
D1	15'-0 <sup>1</sup> ⁄2"	15'-2½"	12	11	16	14	12	11	16	15	#4	#4	13'-5"	#4	#4	11'-5"	#5	#5	11'-2"	#6	#6	10'-9''
E 1	16'-0 <sup>1</sup> ⁄/2"	16'-2½"	12	11	16	15	13	12	17	15	#4	#4	13'-5"	#5	#5	14'-2"	#6	#6	12'-9"	#7	#7	12'-4"
F 1	17'-0 <sup>1</sup> ⁄2"	17'-2½"	13	12	17	15	13	12	17	16	#4	#4	13'-5"	#5	#5	14'-2''	#6	#6	12'-9"	#7	#7	12'-4"
G1	18'-0 <sup>1</sup> ⁄/2"	18'-2½"	13	12	17	16	13	13	18	17	#5	#5	16'-2"	#5	#5	14'-2"	#6	#6	12'-9"	#8	#8	13'-10"
H1	19'-0 <sup>1</sup> ⁄2"	19'-2½"	13	13	18	17	14	13	18	17	#5	#5	16'-2''	#6	#6	15'-9''	#7	#7	14'-4''	#8	#8	13'-10''
I 1	20'-0 <sup>1</sup> /2"	20'-2 <sup>1</sup> ⁄2"	14	13	18	17	14	13	19	18	#5	#5	16'-2"	#6	#6	15'-9"	#7	#7	14'-4''	#8	#8	13'-10"
J 1	21'-0 <sup>1</sup> ⁄2"	21'-2 <sup>1</sup> ⁄2"	14	13	19	17	15	14	19	18	#5	#5	16'-2''	#6	#6	15'-9"	#7	#7	14'-4''	#9	#9	15'-4"
К 1	22'-0 <sup>1</sup> /2"	22'-2 <sup>1</sup> ⁄2"	15	14	19	18	15	14	20	19	#6	#6	18'-9''	#7	#7	18'-4''	#8	#8	15'-10''	#9	#9	15'-4"

DESCRIPTION:



							7	FABLE	2 - W	IND S	PEED	= 130	МРН									
	POST AND PILE DIMENSIONS											TABLE OF REINFORCING STEEL										
WALL	POST	POST			P	ILE LEN	GTH (Fee	et)							Р	OST REI	NFORCII	VG				
TYPE	LENGTH WITHOUT CAP	LENGTH WITH CAP	$N = 10 \text{ to } 40 \qquad N = 4 \text{ to } 9$ Med. Dense Granular Soil Loose Granular S						oil				–0" PACING					20' POST S	'-0" SPACING			
				'-0" SPACING		–O" SPACING		'-0" SPACING	20' POST S	-	BARS A		NRS B	BARS D	BA	IRS E	BARS A		ARS B	BARS D		IRS E
			30" ⊘	36" ⊘	30" Ø	36" ⊘	30" ⊘	36" ⊘	30" ⊘	36" ⊘	SIZE	SIZE	DIM 'A'	SIZE	SIZE	DIM 'A'	SIZE	SIZE	DIM 'A'	SIZE	SIZE	DIM 'A'
A2	12'-0½"	12'-2½"	12	11	16	15	12	11	16	15	#4	#4	11'-5"	#4	#4	9'-5"	#5	#5	9'-2"	#6	#6	8'-9"
B2	13'-0½''	13'-2½"	12	12	16	15	13	12	17	16	#4	#4	11'-5"	#5	#5	12'-2"	#5	#5	9'-2"	#6	#6	8'-9"
С2	14'-0½''	14'-2½"	13	12	17	16	13	12	18	16	#4	#4	11'-5"	#5	#5	12'-2"	#6	#6	10'-9''	#7	#7	10'-4''
D2	15'-0½"	15'-2 <sup>1</sup> / <sub>2</sub> "	13	13	18	16	14	13	18	17	#4	#4	11'-5"	#5	#5	12'-2"	#6	#6	10'-9''	#7	#7	10'-4"
E2	16'-0½"	16'-2½"	14	13	19	17	14	13	19	18	#5	#5	13'-2"	#6	#6	13'-9"	#7	#7	12'-4"	#8	#8	11'-10"
F2	17'-0½"	17'-2¼'	14	13	19	18	15	14	20	18	#5	#5	13'-2"	#6	#6	13'-9"	#7	#7	12'-4"	#8	#8	11'-10"
G2	18'-0½"	18'-2¼'	15	14	20	18	15	14	20	19	#5	#5	13'-2"	#6	#6	13'-9"	#8	#8	13'-10"	#9	#9	12'-4"
H2	19'-0½"	19'-2¼'	15	14	20	19	16	15	21	20	#6	#6	15'-9"	#7	#7	15'-4"	#8	#8	13'-10"	#9	#10	11'-7"
12	20'-0 <sup>1</sup> /2"	20'-2¼2"	16	15	21	19	16	15	22	20	#6	#6	15'-9"	#7	#7	15'-4"	#8	#8	12'-10"	#10	#10	13'-7"
J2	21'-0 <sup>1</sup> / <sub>2</sub> "	21'-2 <sup>1</sup> / <sub>2</sub> "	16	15	22	20	17	16	22	21	#6	#6	15'-9"	#7	#7	15'-4"	#9	#9	14'-4''	#10	#11	12'-10"
К2	22'-0 <sup>1</sup> ⁄2"	22'-2 <sup>1</sup> ⁄2"	17	16	22	21	17	16	23	21	#7	#7	17'-4"	#8	#8	16'-10''	#9	#9	14'-4''	#11	#11	13'-10''

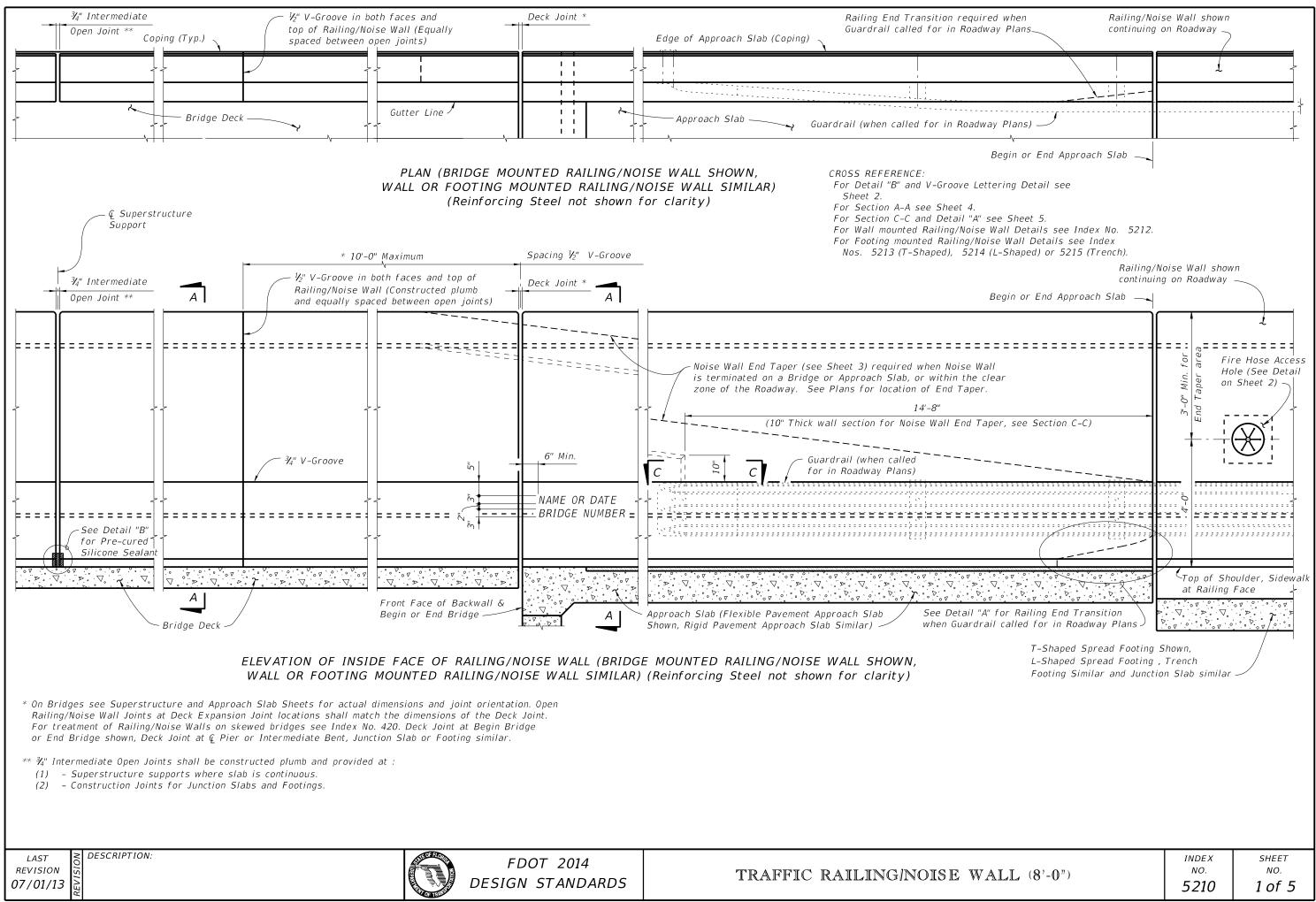
							-	TABLE	3 - W	'IND S	PEED	= 150	МРН									
		P0	ST ANI	D PILE	DIME	NSION	S							TA	BLE OF	REIN	FORCII	NG ST	EEL			
WALL	POST	POST			P	ILE LENG	GTH (Fe	et)			POST REINFORCING											
ΤΥΡΕ	$\begin{array}{c cccc} PE & LENGTH & LENGTH & WITH \\ WITHOUT & WITH \\ CAP & CAP & \\ \end{array} \begin{array}{c ccccc} N &= 10 & to & 40 & \\ Med. & Dense & Granular & Soil & \\ Loose & Granular & Soil & \\ \end{array}$							10' POST S	–O" PACING					20' POST S	–O" FACING							
				'–0" SPACING		–O'' SPACING		'-0" SPACING		'-0" SPACING	BARS A		ARS B	BARS D		RS E	BARS A		ARS B	BARS D		NRS E
			30" ⊘	36" ⊘	30" Ø	36″ ⊘	30" ⊘	36" ⊘	30" ⊘	36" ⊘	SIZE	SIZE	DIM 'A'	SIZE	SIZE	DIM 'A'	SIZE	SIZE	DIM 'A'	SIZE	SIZE	DIM 'A'
A3	12'-0½"	12'-2 <sup>1</sup> / <sub>2</sub> "	13	12	18	16	14	13	18	17	#4	#4	9'-5"	#5	#5	10'-2"	#6	#6	8'-9"	#6	#7	7'-4"
В3	13'-0½"	13'-2½"	14	13	19	17	14	13	19	18	#4	#4	9'-5"	#5	#5	10'-2"	#6	#6	8'-9"	#7	#7	8'-4''
С3	14'-0½"	14'-2½"	14	13	19	18	15	14	20	19	#5	#5	11'-2"	#6	#6	11'-9"	#7	#7	10'-4''	#8	#8	9'-10''
D3	15'-0½"	15'-2½"	15	14	20	19	16	14	21	19	#5	#5	11'-2"	#6	#6	11'-9"	#7	#7	10'-4''	#8	#9	9'-4"
E3	16'-0½"	16'-2½"	16	14	21	19	16	15	22	20	#5	#5	11'-2"	#6	#6	11'-9"	#8	#8	10'-10"	#9	#9	10'-4''
F3	17'-0 <sup>1</sup> ⁄2"	17'-2 <sup>1</sup> / <sub>2</sub> "	16	15	22	20	17	16	22	21	#6	#6	13'-9"	#7	#7	13'-4"	#8	#8	10'-10"	#9	#10	9'-7"
G3	18'-0½"	18'-2½"	17	16	22	21	17	16	23	21	#6	#6	12'-9"	#7	#7	13'-4"	#9	#9	12'-4"	#10	#10	11'-7"
H3	19'-0 <sup>1</sup> / <sub>2</sub> "	19'-2½"	17	16	23	21	18	17	24	22	#6	#6	12'-9"	#8	#8	14'-10''	#9	#9	12'-4''	#11	#11	11'-9"
13	20'-0 <sup>1</sup> /2"	20'-2 <sup>1</sup> / <sub>2</sub> "	18	17	24	22	18	17	25	23	#7	#7	15'-4"	#8	#8	14'-10''	#9	#10	11'-7"	#11	#14	10'-0''
J3	21'-0 <sup>1</sup> /2"	21'-2 <sup>1</sup> ⁄2"	18	17	-	-	19	18	-	-	#7	#7	15'-4"	#9	#9	16'-4"	-	-	-	-	-	-
К3	22'-0 <sup>1</sup> /2"	22'-2 <sup>1</sup> / <sub>2</sub> "	19	17	-	-	19	18	-	-	#8	#8	16'-10''	#9	#9	16'-4"	-	-	-	-	-	-

TABLE NOTE:

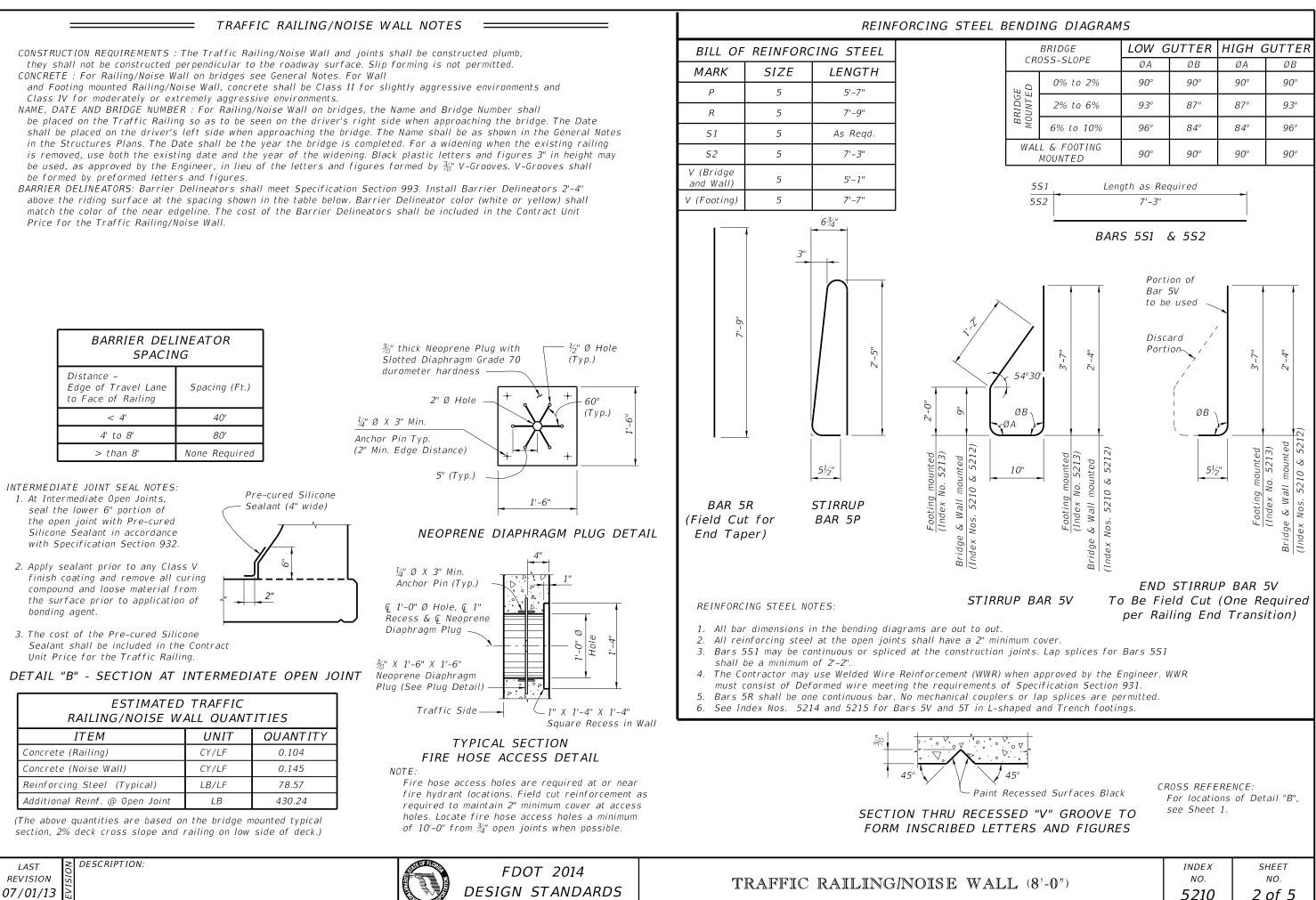
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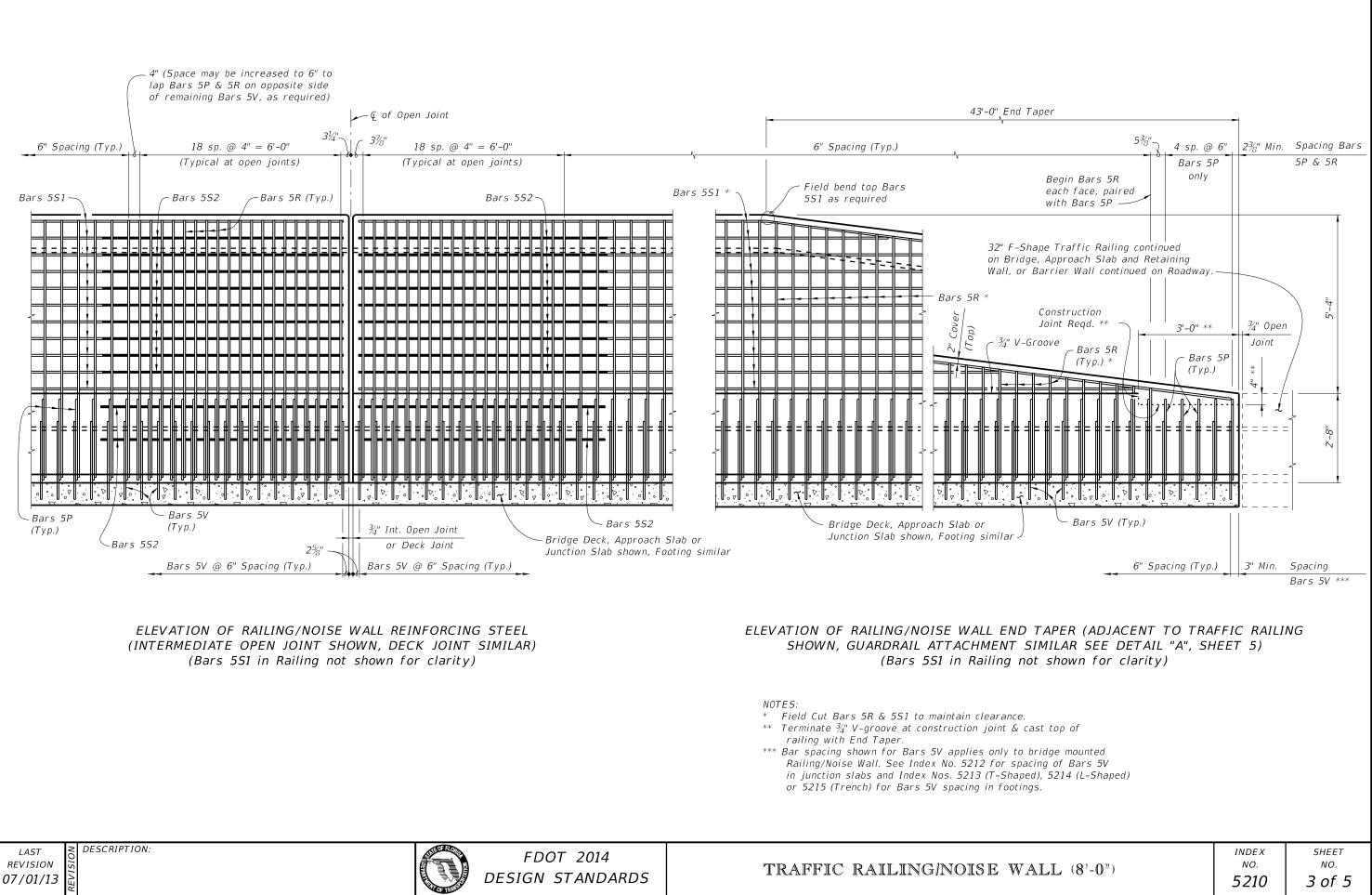
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S		index no. <b>5200</b>	sheet NO. <b>16 of 16</b>

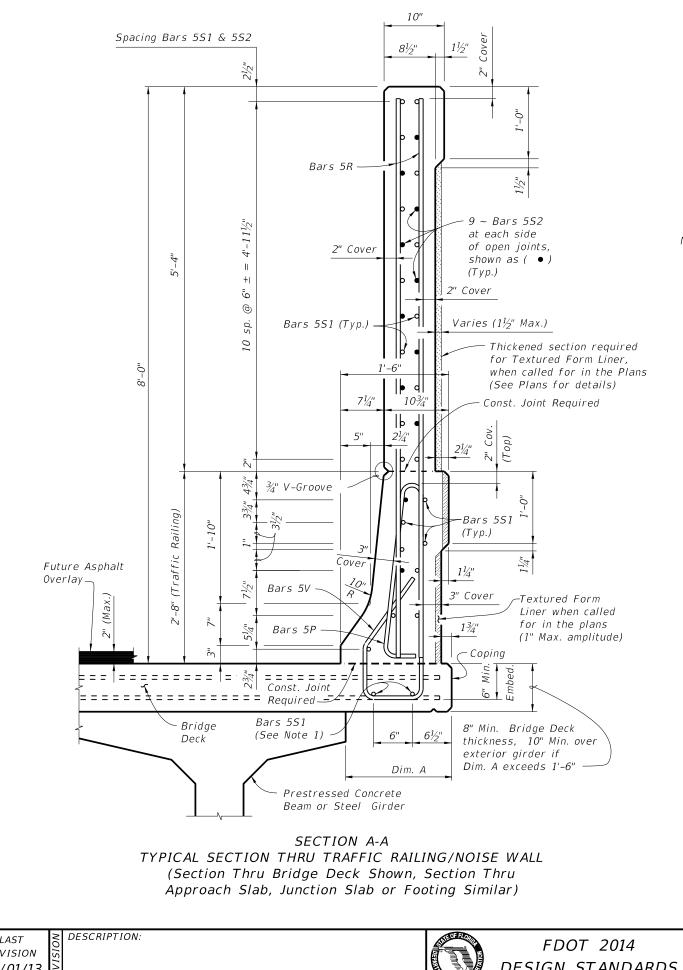


DES



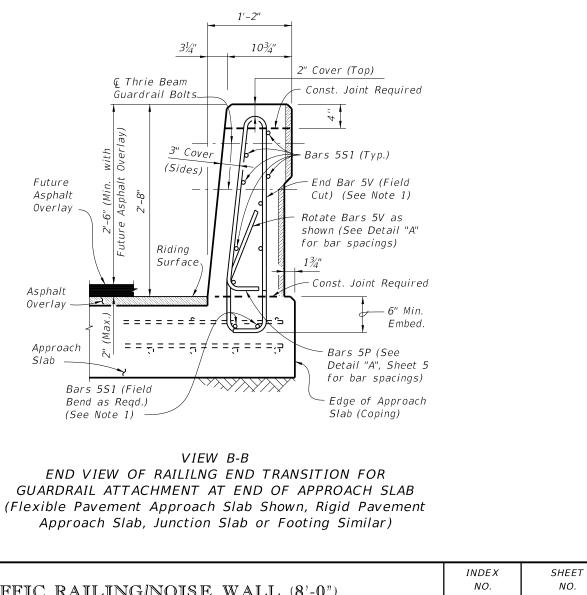








1. Bottom Bars 5S1 and End Bar 5V are not present in L-Shaped (Index No. 5214) or Trench (Index No. 5215) Footings. For Bridge Mounted installations, see the Superstructure Sheets for Deck Steel.



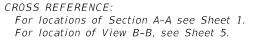
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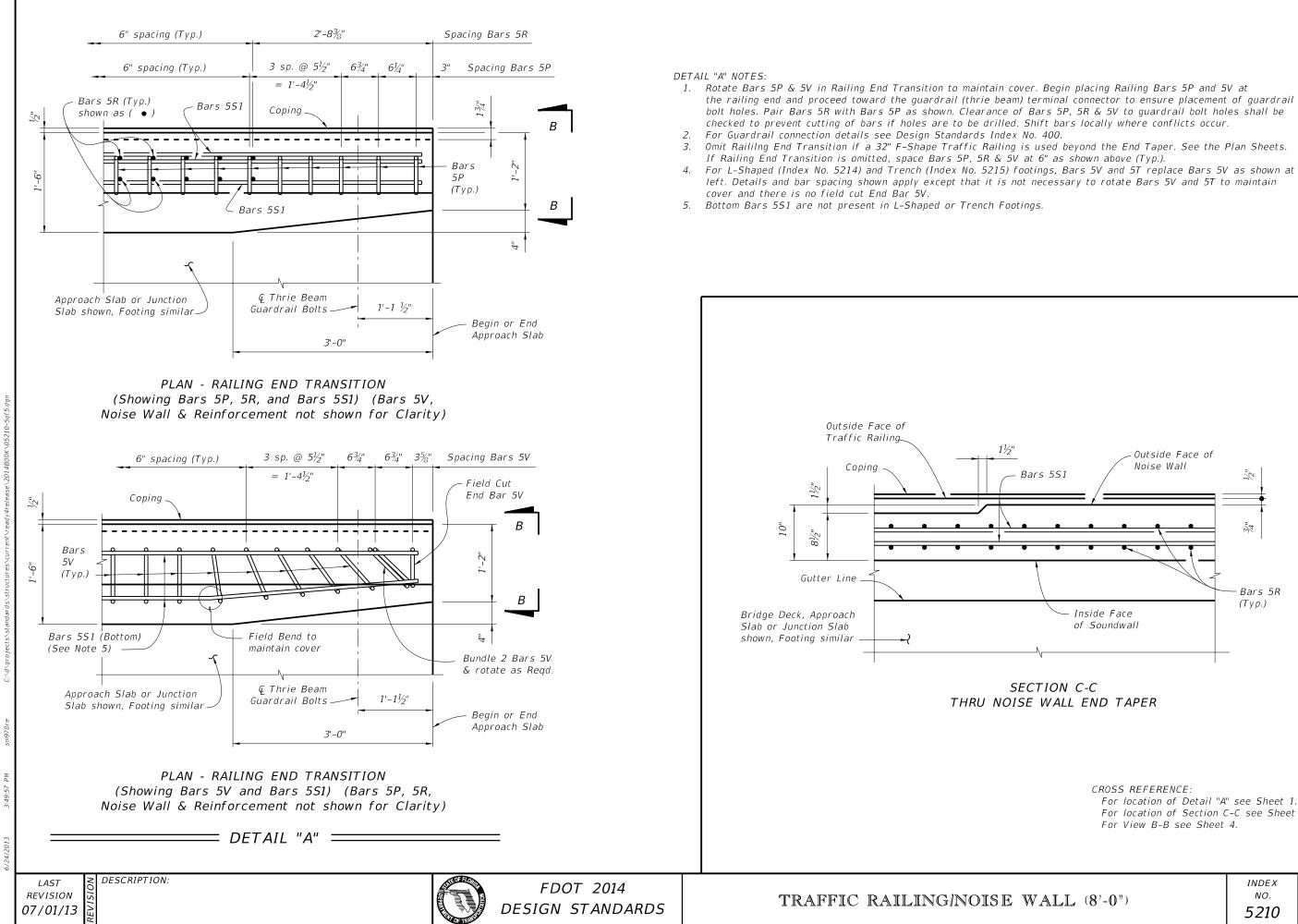
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DESIGN STANDARDS

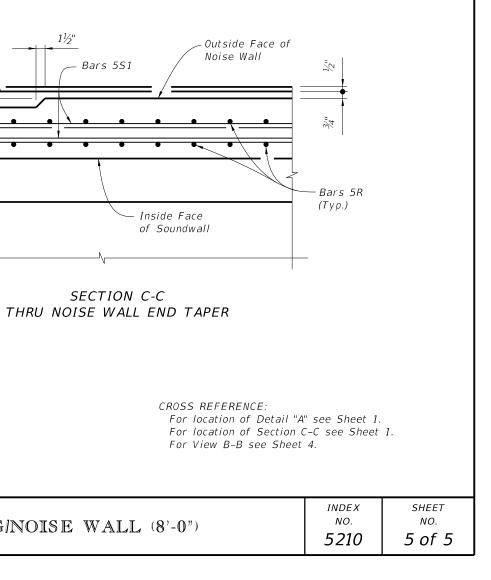
# TRAFFIC RAILING/NOISE WALL (8'-0")

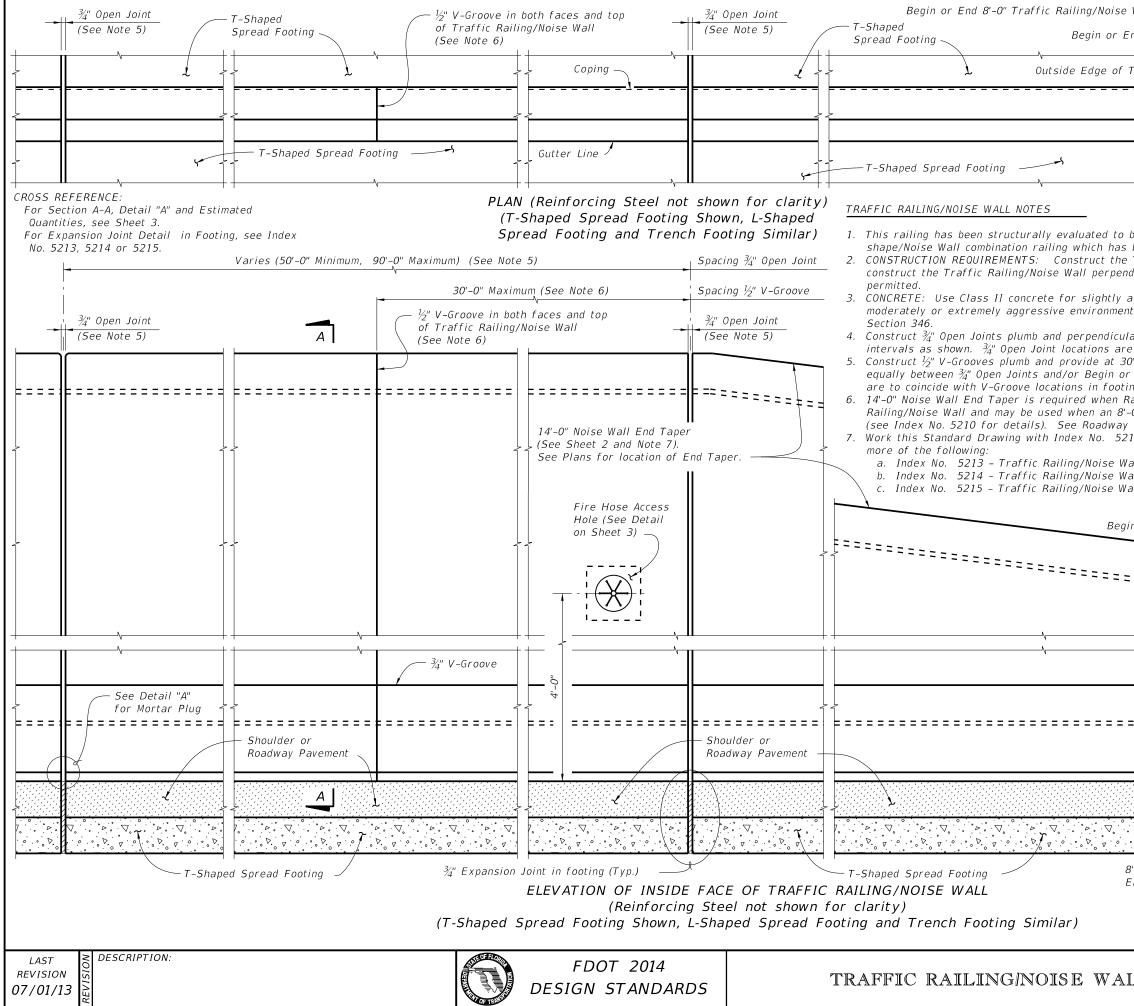
LAST REVISION 07/01/13



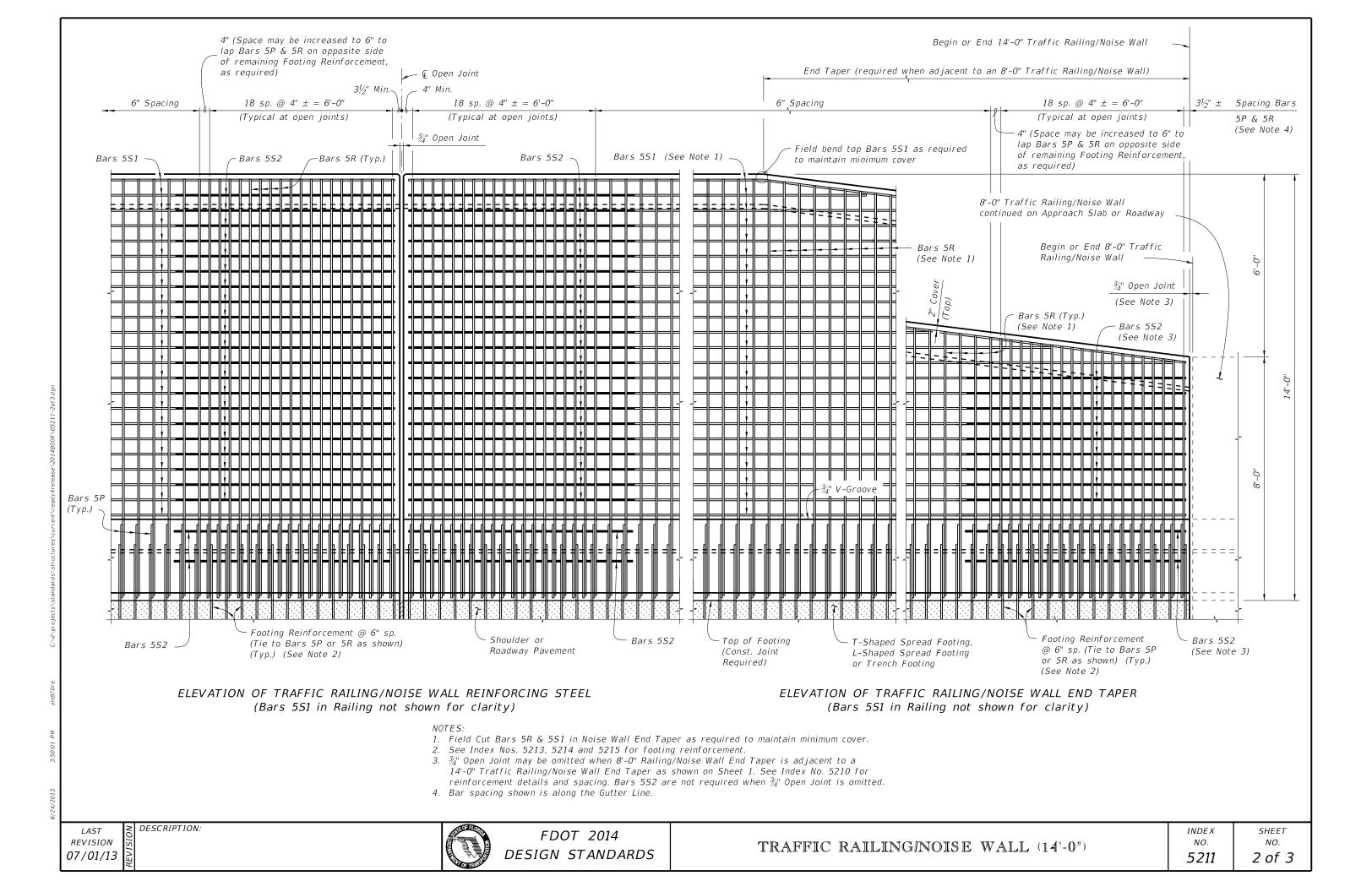


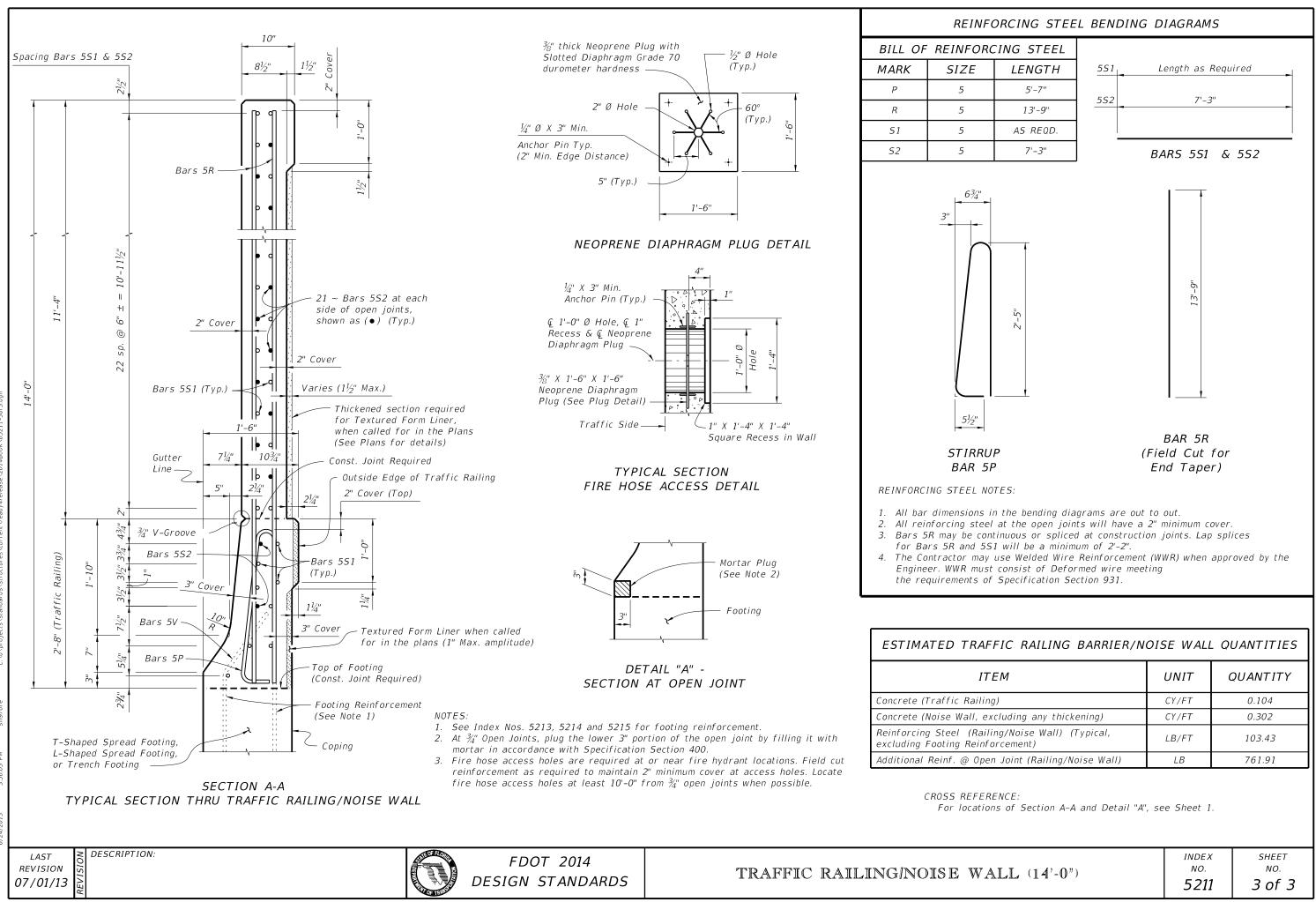
 $1\frac{1}{2}''$ 

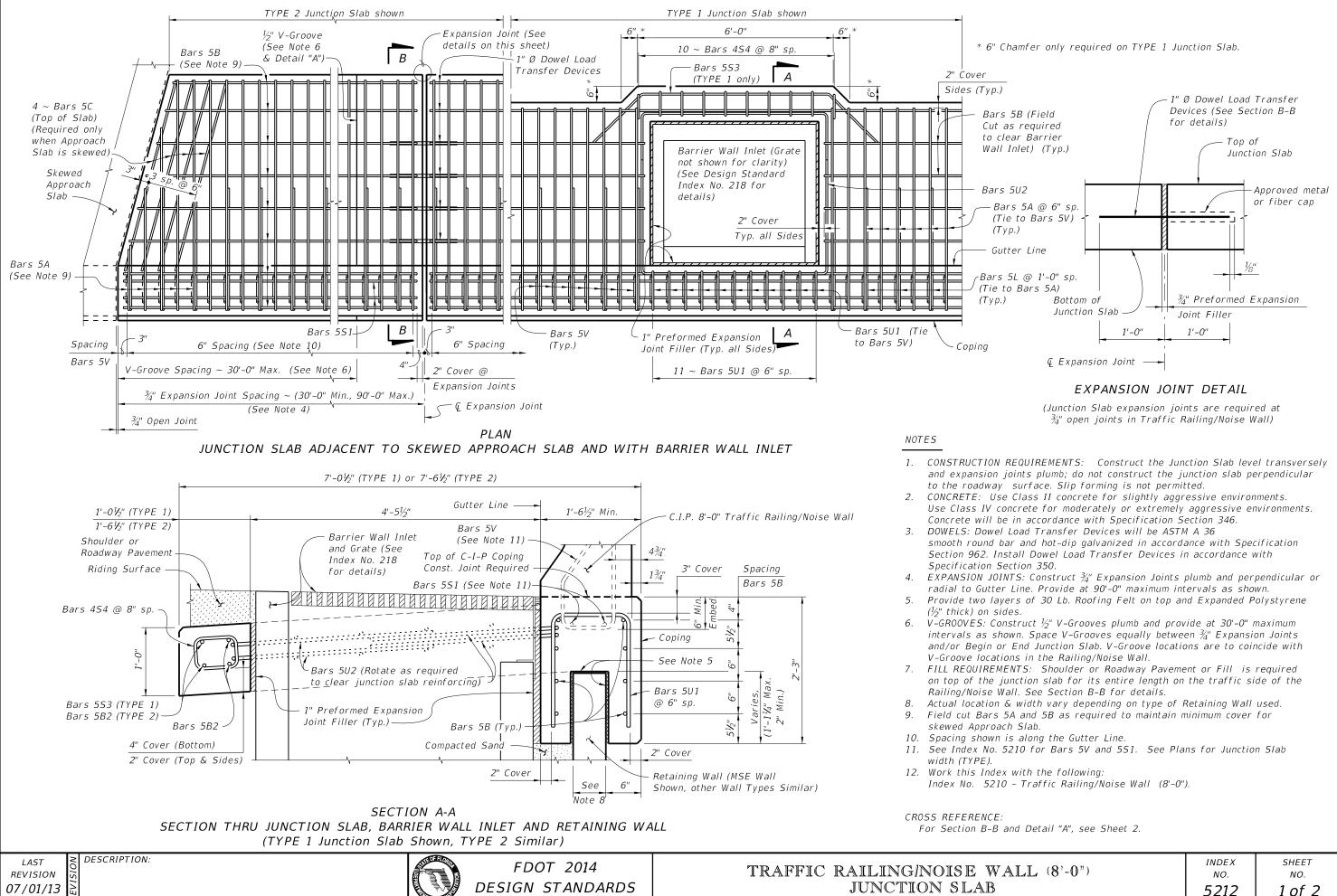


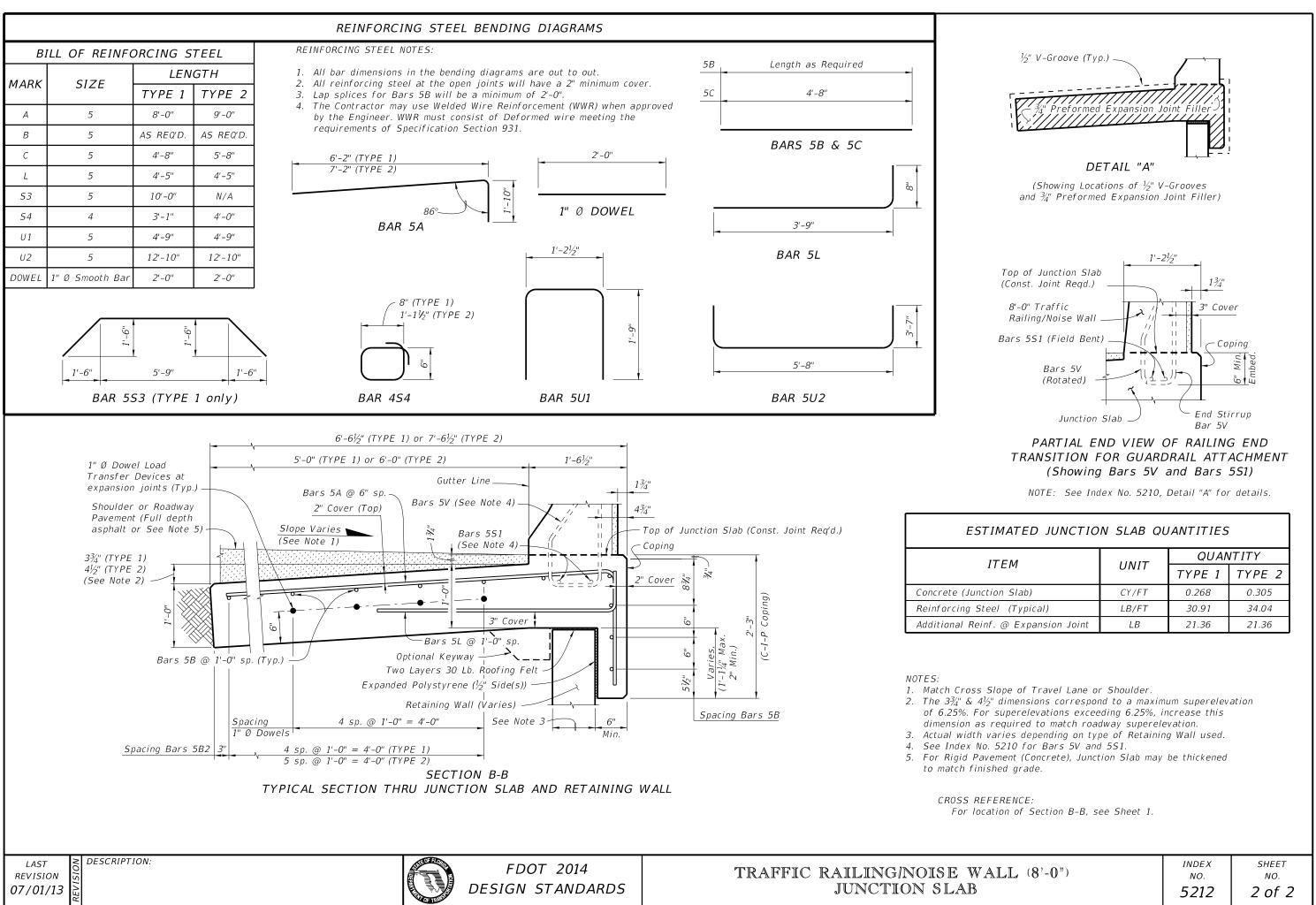


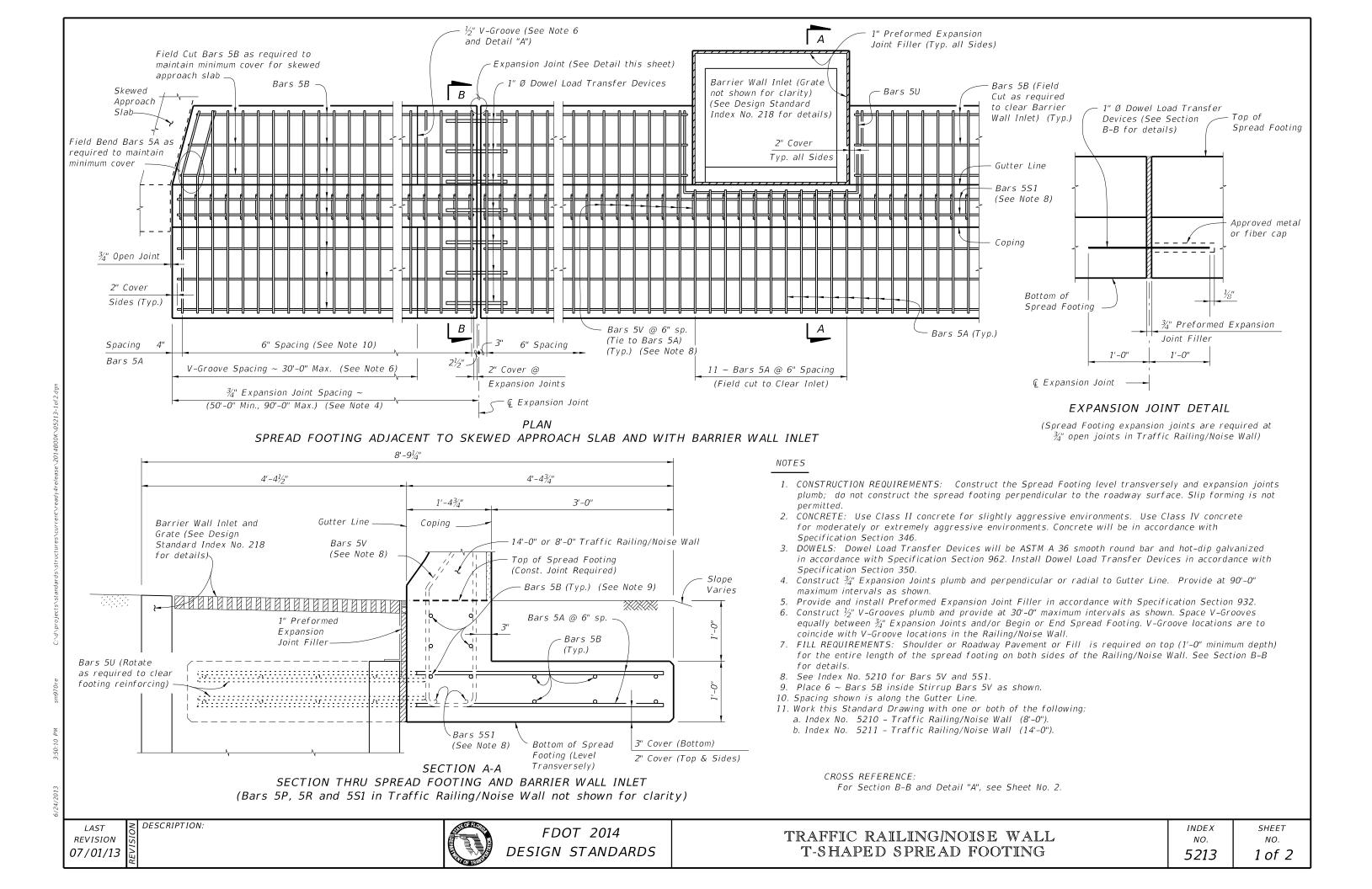
Wall or End Taper (See Note 7)		" Open Joint
End 14'-0" Traffic Railing/Noise Wa	all (S	See Note 5)
Traffic Railing —	   	
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	l	 τ
8'-0" Traffic Railing/Noise Wall c End Taper on Approach Slab or I		(n)
be equivalent or greater in strend	th to a safet	/
been crash tested to NCHRP Repo Traffic Railing/Noise Wall and jo ndicular to the roadway surface.	ort 350 TL-4 ( ints plumb; do	Criteria. • not
aggressive environments. Use Cla nts. Concrete will be in accordanc		
lar or radial to Gutter Line. Provi e to coincide with ¾" Expansion Jo 0'-0" maximum intervals as shown. r End Traffic Railing/Noise Wall. ings. Railing/Noise Wall is adjacent to a	oints in footing Space V-Gro V-Groove loca	gs. oves tions
-O" Traffic Railing/Noise Wall End · Plans for Traffic Railing/Noise W 10 - Traffic Railing/Noise Wall (8	Taper is prov Iall End Treat	rided ment.
'all T-Shaped Spread Footing, 'all L-Shaped Spread Footing or 'all Trench Footing.		Begin or End
in or End Traffic Railing/Noise Wa	all —	8'-0" Traffic Railing/Noise Wall or End Taper (See Note 7)
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$\begin{array}{cccccccccccccccccccccccccccccccccccc$		Ţ
8'-0" Traffic Railing/Noise Wall con End Taper on Approach Slab or Ro		)
	INDEX NO.	SHEET NO.
LL (14'-0")	5211	1 of 3

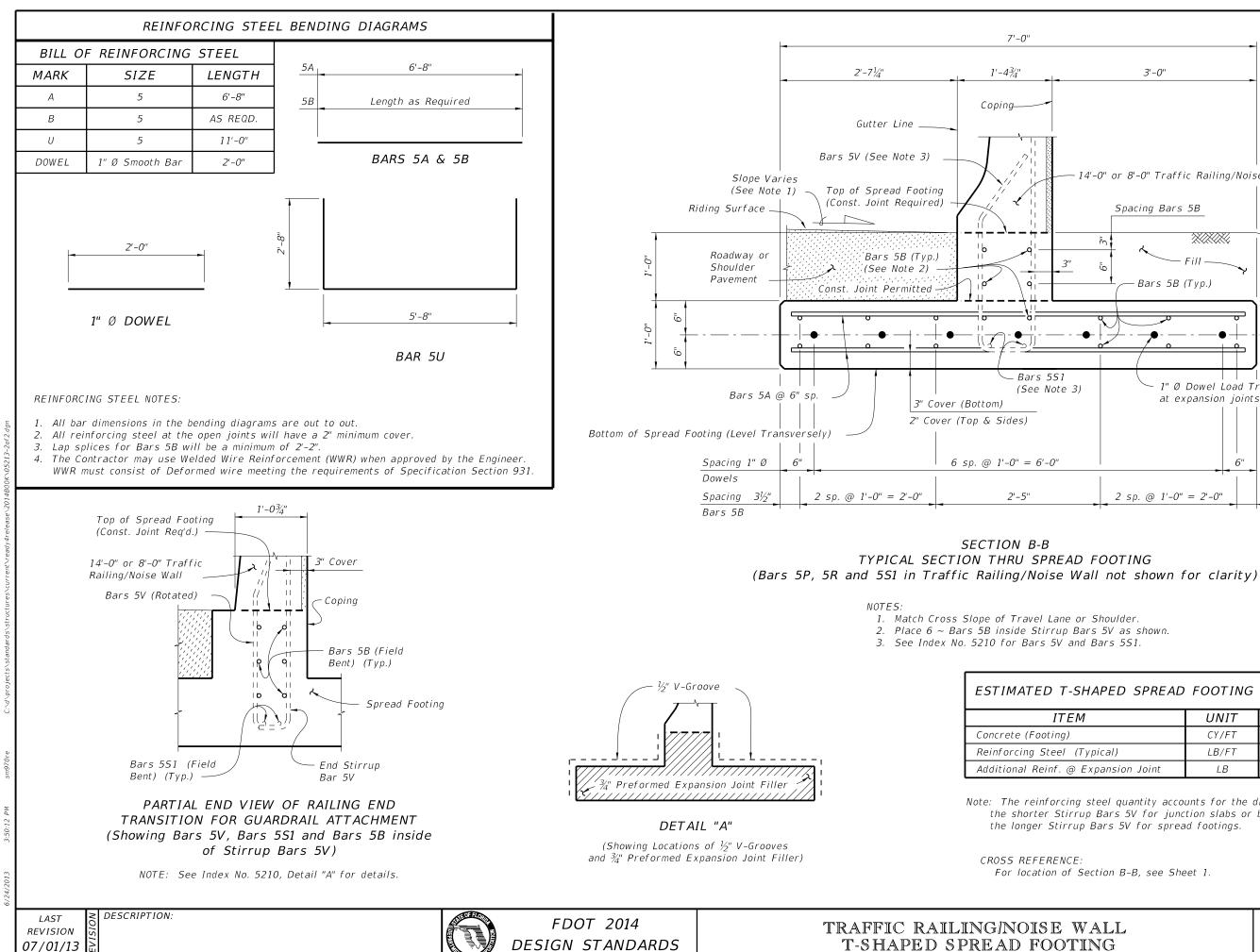


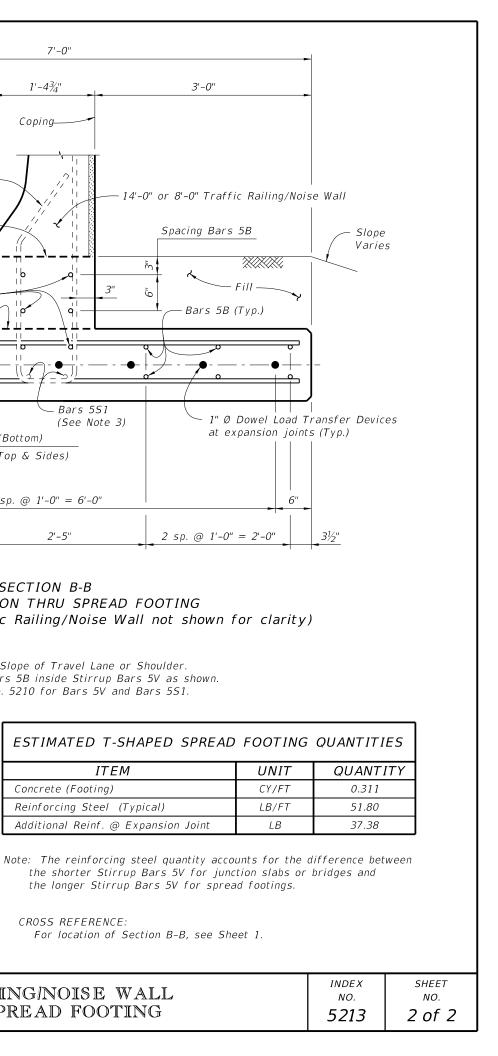




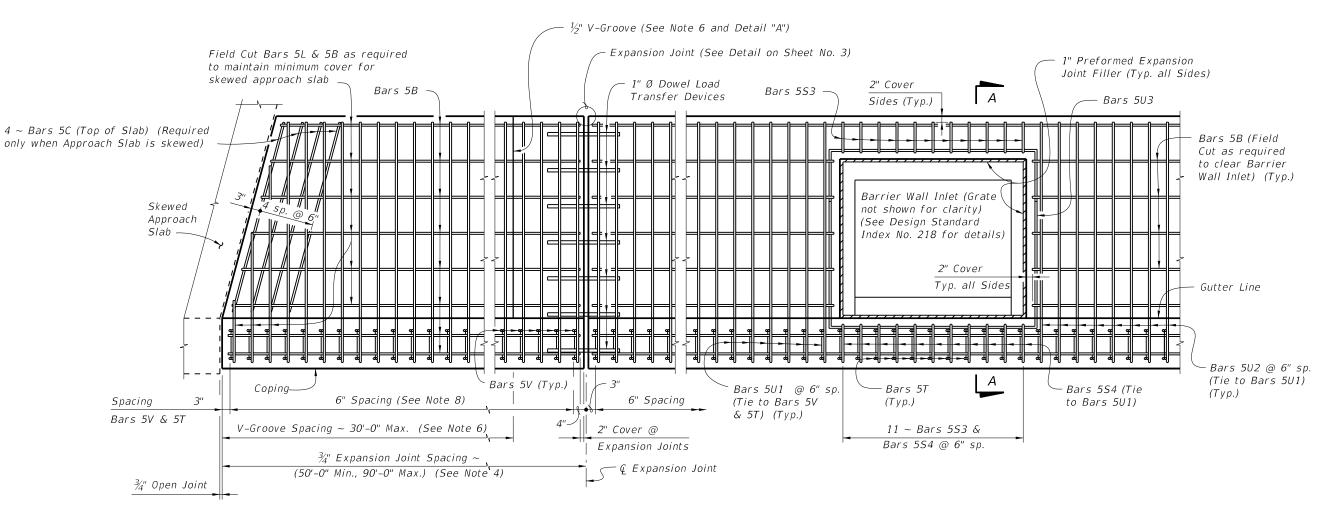








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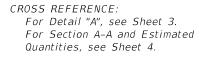
## PLAN - OPTION B SPREAD FOOTING ADJACENT TO SKEWED APPROACH SLAB AND WITH BARRIER WALL INLET (Option A Similar)

## NOTES

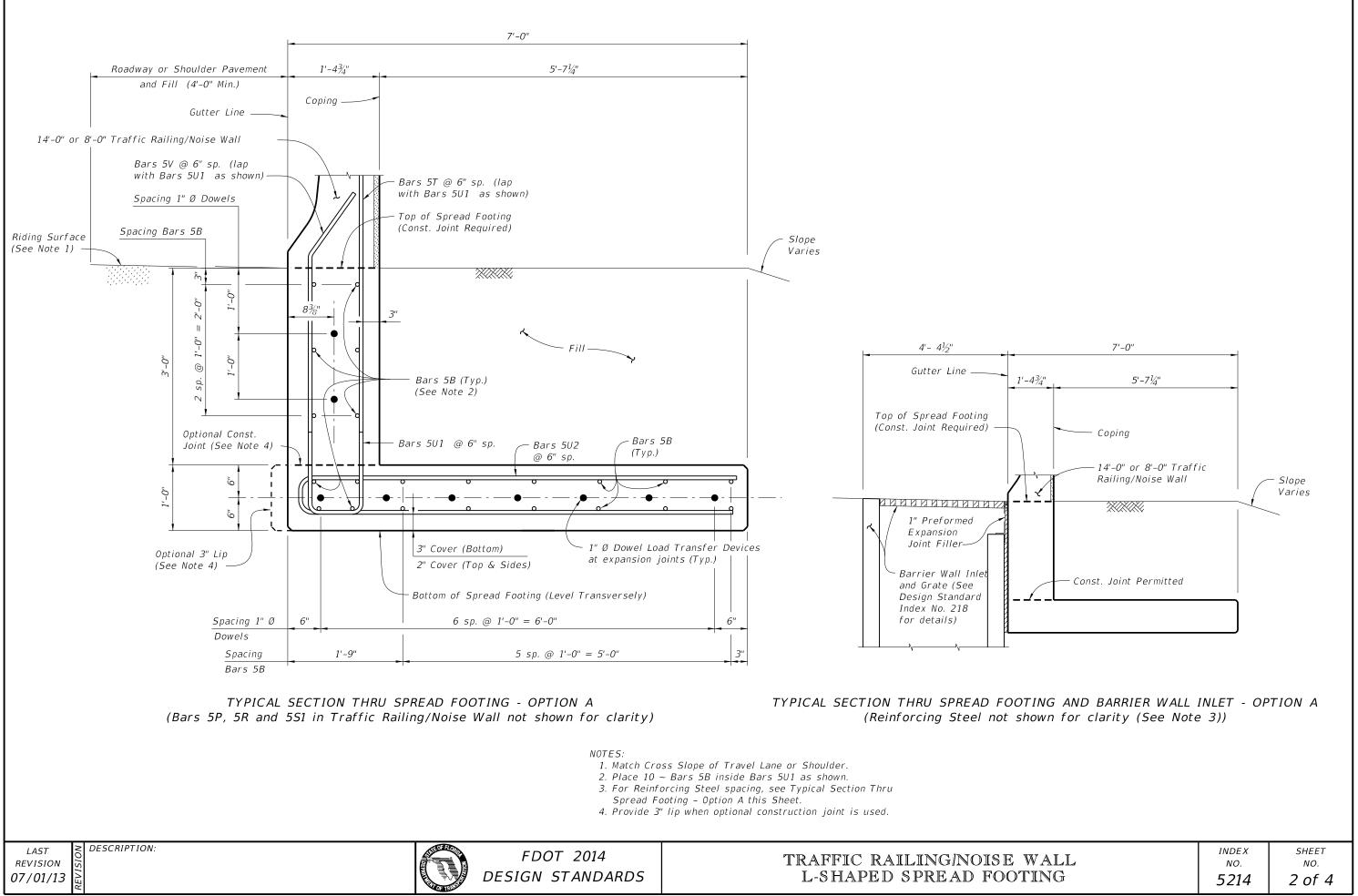
- 1. CONSTRUCTION REQUIREMENTS: Construct the Spread Footing level transversely and expansion joints plumb; do not construct the spread footing perpendicular to the roadway surface. Slip forming is not permitted.
- 2. CONCRETE: Use Class II concrete for slightly aggressive environments. Use Class IV concrete for moderately or extremely aggressive environments. Concrete will be in accordance with Specification Section 346.
- 3. DOWELS: Dowel Load Transfer Devices will be ASTM A 36 smooth round bar and hot-dip galvanized in accordance with Specification Section 962. Install Dowel Load Transfer Devices in accordance with Specification Section 350.
- 4. Construct  $\frac{3}{4}$ " Expansion Joints plumb and perpendicular or radial to Gutter Line. Provide at 90'-0" maximum intervals as shown.
- 5. Provide and install Preformed Expansion Joint Filler in accordance with Specification Section 932.
- 6. Construct ½" V-Grooves plumb and provide at 30'-0" maximum intervals as shown. Space V-Grooves equally between ¾" Expansion Joints and/or Begin or End Spread Footing. V-Groove locations are to coincide with V-Groove locations in the Railing/Noise Wall.
- 7. FILL REQUIREMENTS: Shoulder or Roadway Pavement and Fill is required on the traffic side of the spread footing for a distance of 4'-0" and the full length of the spread footing (3'-0" minimum depth) on the backside of the spread footing for Option A. Fill is required for a distance of 4'-0" on the backside of the spread footing and the full length of the spread footing (3'-0" minimum depth) on the traffic side of the spread footing for Option B. See Typical Sections on Sheet Nos. 2 and 3 for details.
- 8. Spacing shown is along the Gutter Line.
- 9. Work this Standard Drawing with one or both of the following:
- a. Index No. 5210 Traffic Railing/Noise Wall (8'-0").
- b. Index No. 5211 Traffic Railing/Noise Wall (14'-0").

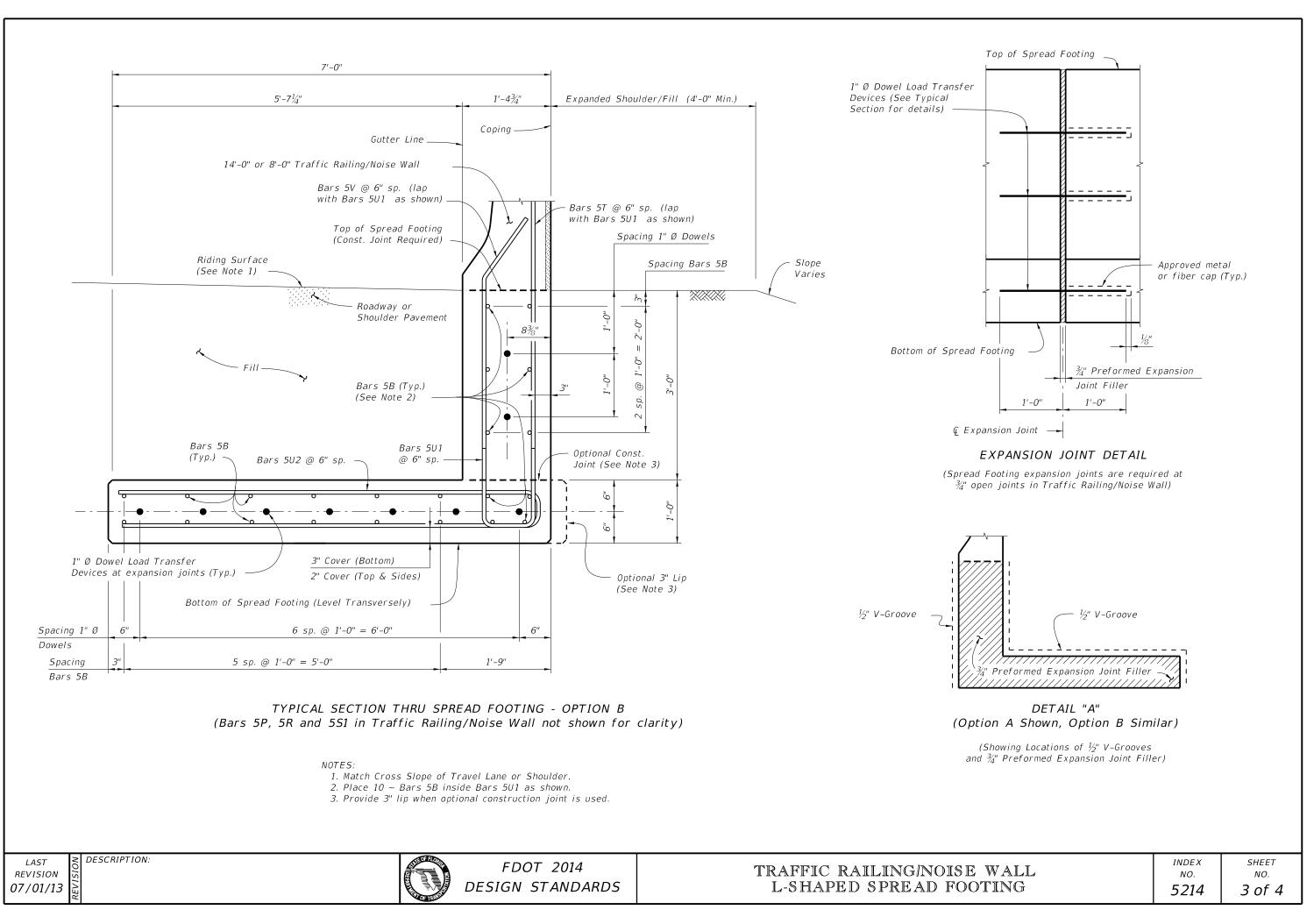


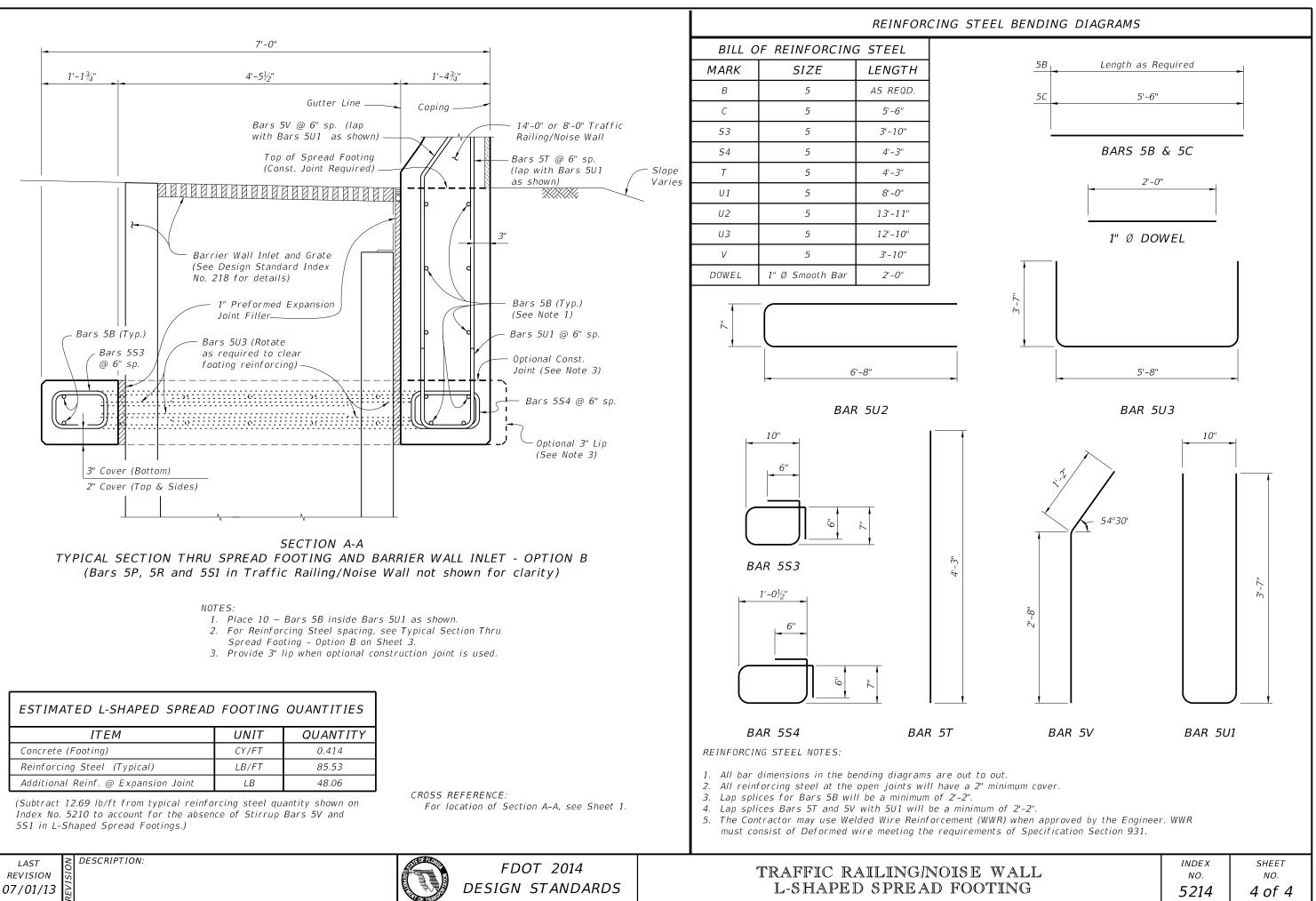
TRAFFIC RAILING/NOISE L-SHAPED SPREAD FOOT

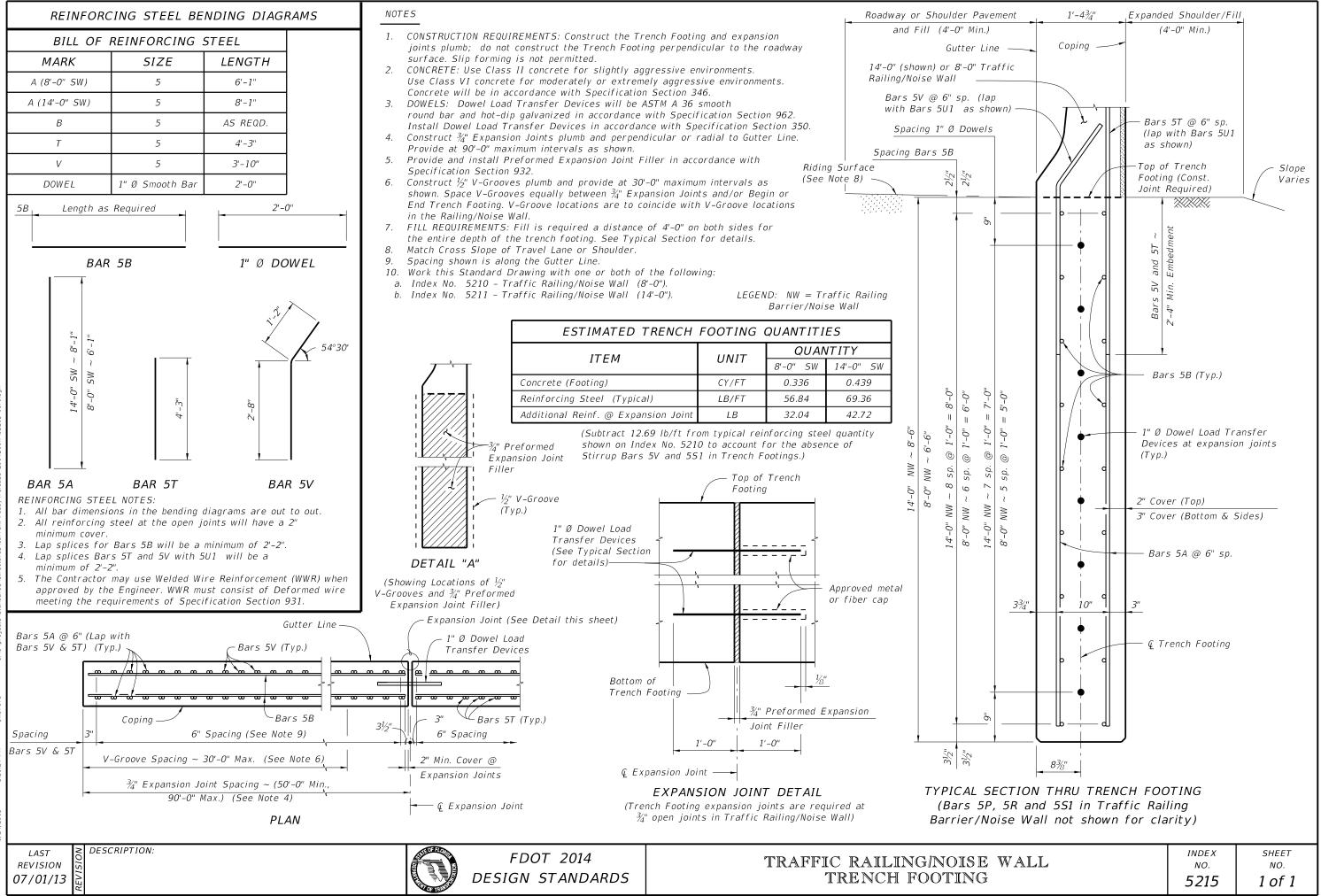


	INDEX	SHEET
WALL	NO.	NO.
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