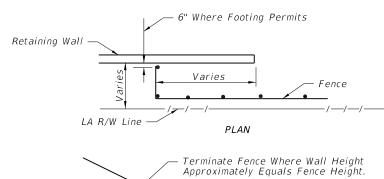
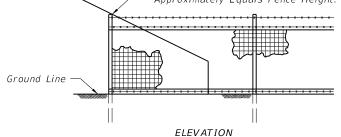


APPLIES TO BRIDGE OVER CROSSROAD AND CROSSROAD OVER FREEWAY (BRIDGE OVER CROSSROAD SHOWN)

## FENCING TERMINALS AT RURAL INTERCHANGES

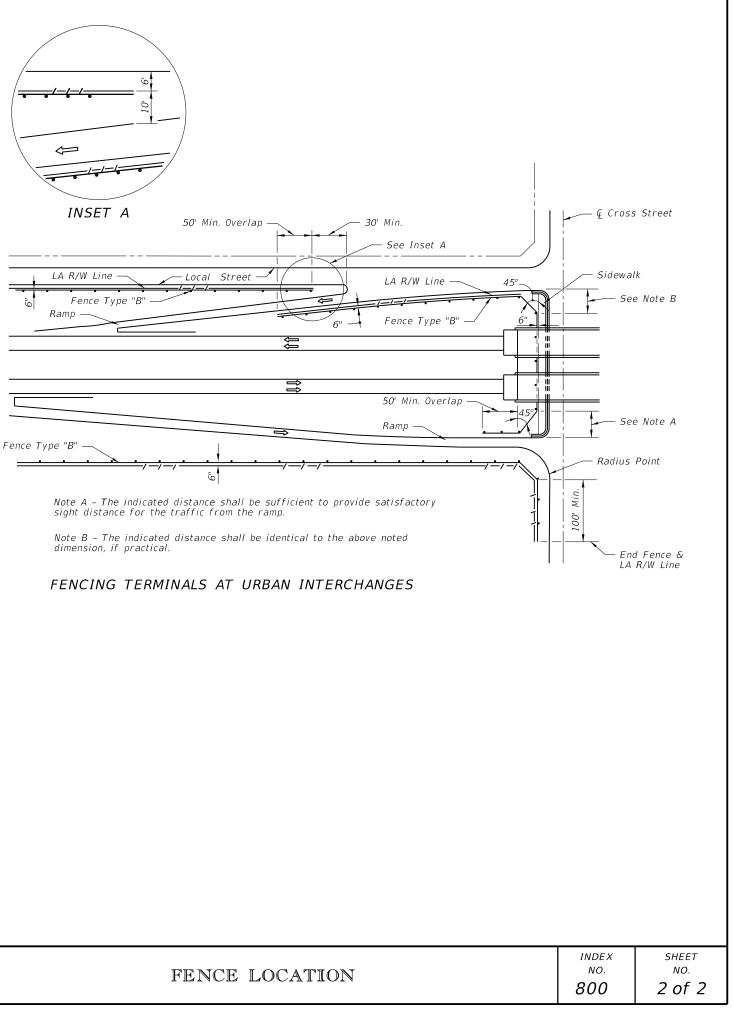






DESCRIPTION: LAST REVISION 07/01/05





### GENERAL NOTES

- 1. This fence to be provided generally in rural areas. For supplemental information see Section 550 of the FDOT Specifications.
- 2. Fabric shall be woven wire, either galvanized steel, meeting the requirements of ASTM A116, No. 9 Grade 60, Design Number 1047-6-9, with Class 3 zinc coating; No. 12 ½ Grade 175, Design Number 1047-6-12 ½, with a 10 ½ gage top and bottom wire and with Class 3 zinc coating; or aluminum coated steel, meeting the requirements of ASTM A584, No. 9 Farm, Design Number 1047-6-9, with a minimum coating weight of 0.40 oz./ft.<sup>2</sup>. For additional information see payment note below.
- 3. Fence shall be installed with wire side to private property except on horizontal curves greater than 3° the fence shall be installed so as to pull against all posts.
- 4. Posts may be either timber, steel, recycled plastic or concrete. Unless a specific post material is called for in the plans, the Contractor may elect to use either a single material or a combination of timber, steel, recycled plastic or concrete materials. Line posts of one material may be used with corner, pull and end post assemblies of a different material. Line posts of only one optional material and pull post assemblies of only one optional material will be permitted between corner and end post assemblies. Within individual corner and end post assemblies only one optional material will be permitted.
- 5. Timber posts shall meet the material requirements of Specification Section 954. Timber line posts are to be minimum 4" diameter. Timber corner, pull, approach and end posts are to be a minimum 5" diameter. Timber braces are to be minimum 4" diameter
  - (A) Staples for line posts to be  $1\frac{1}{4}$ " minimum length; for approach, corner and pull posts  $1\frac{1}{4}$ " minimum length. At approach, corner and pull posts, staple every line wire. At line posts, staple every line wire in top half and alternate line wires in bottom half. Staples shall be driven diagonally across the line wire with the points in separate grains.
  - (B) Connections between timber posts and braces to be provided by dowels as shown in fastener details
  - (C) Wire to be wrapped and tied, as shown in the splice details, at the following locations:

     (a) All end posts,
     (b) Corner post, including the assemblies at vertical breaks of 15° or more and
     (c) Pull posts where the wire is not spliced and pulled through the assembly; see General Note 18.
- 6. Steel posts and braces shall be standard steel posts, galvanized at the rate of 2 oz./ft.<sup>2</sup>, together with necessary hardware and wire clamps and meeting the following requirements:
  - (A) Line posts: 8' long; 1.33 lbs/ft.; roll formed studding; anchor plate attached (23 in.<sup>2</sup>). (B) Approach posts:  $2\frac{1}{2}x2\frac{1}{2}x2\frac{1}{2}x\frac{1}{4}$ " angles, 8' long; fabricated for attaching brace; with necessary hardware, clamps, etc.
  - (C) Pull, end and corner posts:  $2\frac{1}{2}x^{2}\frac{1}{2}x^{2}\frac{1}{4}$ " angles, 8' long; fabricated for attaching brace; with necessary hardware, clamps, etc.
  - (D) Braces:  $2'' \times 2'' \times 1_4''$  angles with necessary hardware and fabricated for attaching to post.
  - (E) The pull, corner, approach and end posts are to be set in concrete as per detail. (Also see General Note No. 15)
- 7. Recycled plastic posts shall meet the following material requirements: Line posts shall have a minimum section of 4" round or 4" square. Plastic posts shall not be used as corner, pull, end or approach posts unless such use is specifically detailed in the plans. The straightness of the post shall comply with 954-5 for timber post. The flexural strength shall meet the requirements of the latest edition of the Southern Pine Inspection Bureau's Standard Grading Rules for Southern Pine Lumber for No. 2SR Stress Rated Grade Timber. Plastic posts can be set by either digging and tamped backfill or by driving into full depth preformed holes  $\mathcal{U}_4^{"}$  to  $\mathcal{U}_2^{"}$  smaller than cross section of post. Staples for fabric and barbed wire connection to plastic line posts shall be the same size, count and location as that for timber posts.
- 8. The Contractor, at his option, may use any suitable precast or prestressed concrete posts; however, approval by the Engineer, of posts not shown on this index, will be required prior to construction of the fence. Precast posts shall be Class I concrete. Prestressed posts shall be Class III concrete. Lengths of concrete post to be as indicated for timber posts.
- 9. Aluminum post, braces and accessory framing hardware shall not be used unless the plans specifically detail their application or the Engineer specifically approves their incorporation in fence construction or repair. Aluminum framed gates are permitted as described in General Note 19.

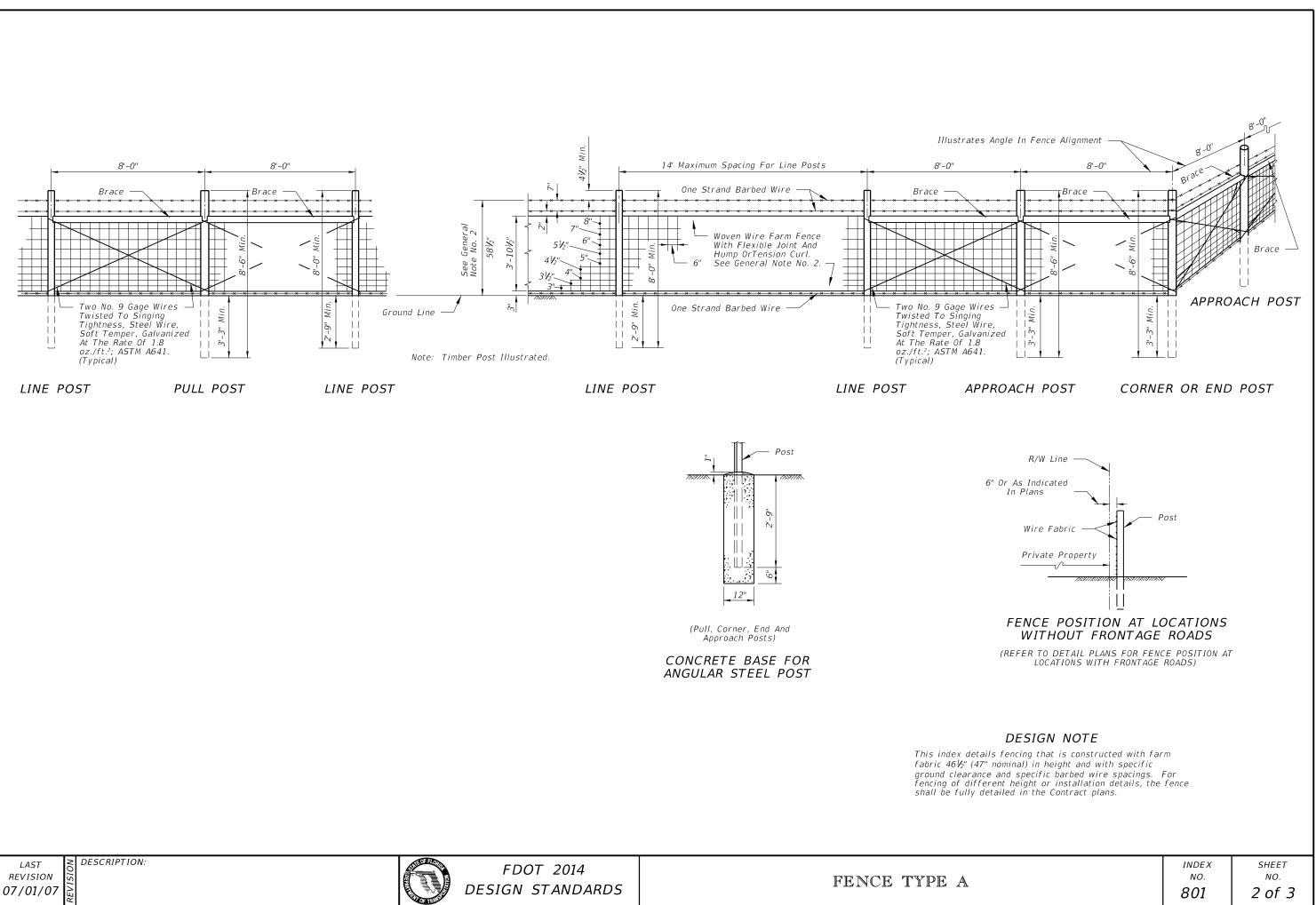
- 10. The woven wire shall be attached to steel and concrete posts by a minimum of five tie wires. The single wire ties shall be applied to the top, bottom and three intermittent line wires. The ends of each tie wire shall have a minimum of two tight turns around the line wire. Tie wires shall be steel wire not less than 0.120" diameter, zinc coating Class 3, soft temper, in accordance with ASTM A641.
- 11. Steel Barbed Wire can be either of the following types: Type I: This type shall conform to the requirements of ASTM A121, with two strands of  $12\frac{1}{2}$  gage wire; four-point barbs, wire size 14 gage, twisted around both line wires; and, Class 3 coating,
  - Design No. 12-4-5-14R. Type IIA: This type same as Type I except the two strand wires are twisted in alternating directions between
  - consecutive barbs Type IIB: This type shall conform to the requirements of ASTM A121 with two strands of 15  $\frac{1}{2}$  gage high tensile wire; four-point barbs, wire size 16 ½ gage twisted around both line wires; and Class 3 coating, Desian No. 15-4-5-16R.
  - Aluminum Barbed Wire shall be fabricated of two strands of 0.110-inch wire with 0.08-inch diameter four-point barbs spaced at approximately  $5\frac{1}{2}$ ", and at a maximum spacing of 6". The wire for the strands and for the barbs shall be of ASTM B211M Alloy 5052-H38 or equal.
- 12. The woven wire shall be stretched only until one-half the tension curl has been pulled out of the line wires.
- 13. Posts to be set by driving or digging. If by digging, the posts shall be set at the center of the hole and the soil tamped securely on all sides.
- 14. Longer posts than those indicated above may be required by the plans or for deeper installations.
- 15. Concrete bases for angular steel posts (pull, corner, end and approach) shall be Class NS as specified in Section 347. Materials for Class NS concrete may be proportioned by volume and/or by weight
- 16. Pull post assemblies shall be installed at approximately 330' centers except that this maximum interval may be reduced by the Engineer on curves where the radius is less than 3°.
- 17. Corner post assemblies are to be installed at all horizontal and vertical breaks in fence of 15° or more.
- 18. A maximum length of 1320 of wire may be installed as a unit. For pulls through a pull post assembly the fabric shall be spliced by crimping sleeves only. Pulls through a corner post assembly will not be permitted
- 19. Unless otherwise called for in the plans gates shall be commercially available metal swing gates assembled and installed in accordance with the manufacturer's specifications as approved by the Engineer. Chain link swing gates in accordance with Index No. 802 may be substituted for metal swing gates as approved by the Engineer Ğate size is full opening width whether single leaf or double leaves. Payment for gates shall include the gate, single or double, all necessary hardware for installation and any additional length and/or size for posts at the opening. Gates shall be paid for under the contract unit price for Fence Gates, EA.
- 20. For construction purposes, assemblies are defined as follows: End post assemblies shall consist of: one end post, one approach post, two braces, four diagonal tension wires and all necessary fittings and hardware. Pull post assemblies shall consist of: one pull post, two braces, four diagonal tension wires and necessary fittings and hardware. Corner post assemblies shall consist of: one corner post, two approach posts, four braces, eight diagonal tension wires and all necessary fittings and hardware.
- 21. All posts, braces, tension wires, fabric, tie wires, Class NS concrete, and all miscellaneous fittings and hardware to be included in the cost for Fencing, LF. Fencing shall be inclusive of the lengths of pull, end and corner post assemblies, but exclusive of gate widths.

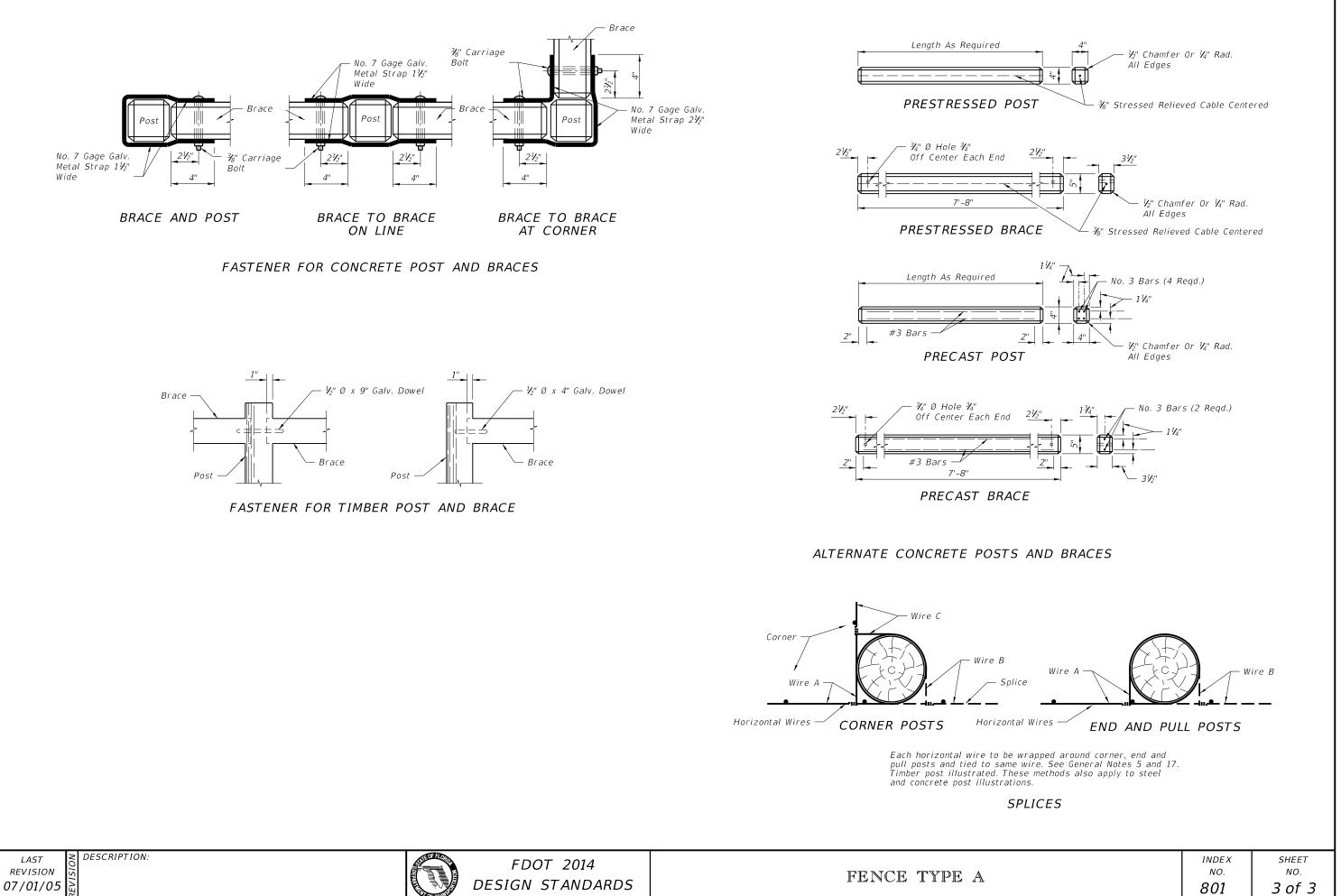
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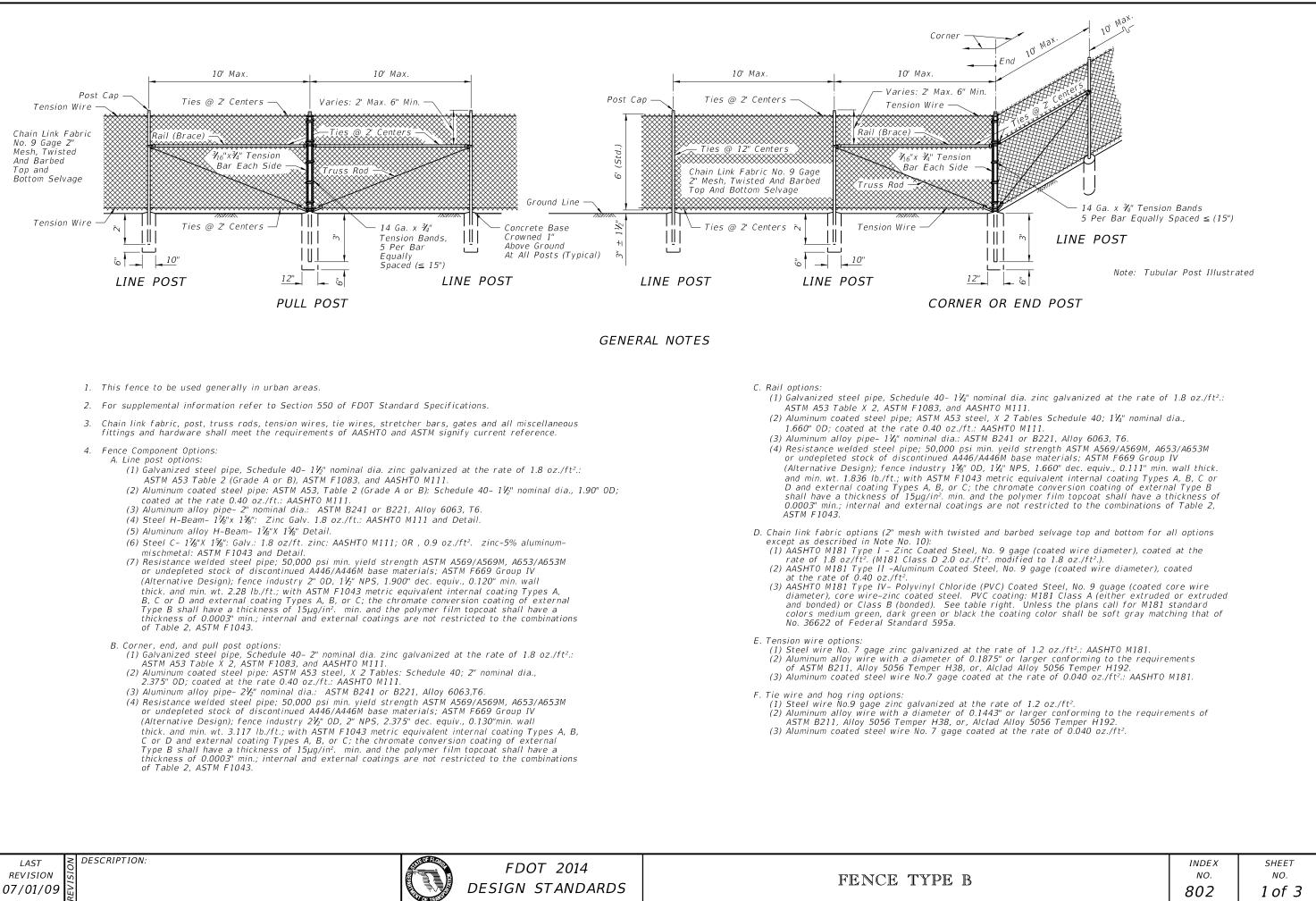
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INDEX	SHEET
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VI OF TRANSPORT

### GENERAL NOTES CONTINUED

- 5. Unless a specific material is called for in the plans the Contractor may elect to use either a single type of material or a combination of material types from the component options listed in note 4. Combinations of optional materials are restricted as follows:
  - (a) Only one fabric optional material will be permitted betweencorner and/or end post assemblies.
     (b) Only one line post optional material will be permitted between corner and/or end post assemblies.
  - (c) Pull post assemblies shall be optional materials identical to either the linepost optional material
  - or the corner and end post assembly optional material; but, pull post assemblies shall be the same optional material between any set of corner and/or end post assemblies.
- 6. Concrete for bases shall be Class NS concrete as specified in Section 347 of the Standard Specifications or a packaged, dry material meeting the requirements of a concrete under ASTM C-387. Materials for Class NS concrete may be proportioned by volume and/or by weight.
- 7. Line post shall be 8'-6" long (Standard). Line post are to be set in concrete as described above or by the following methods:
  - (a) In accordance with special details and/or as specifically described in the contract plans and specifications.
  - (b) In accordance with ASTM F567 Subsections 5.4 through 5.10 as approved by the Engineer. Line post installed in accordance with Section 5.8 shall be 9'-6" long.
     (c) Post mounted on concrete structure or solid rock shall be mounted in accordance with the base
  - plate detail "Fence Mounting On Concrete Endwalls And Retaining Wall", Sheet 3; or, by embedment in accordance with ASTM F567 Subsection 5.5.

End, pull and corner post assemblies shall be in concrete as detailed above for all soil conditions other than solid rock. Post within assemblies that are located on concrete structures or solid rock shall be set by base plate or by embedment as prescribed under (b) above for line post.

Line and assembly post set in concrete bases shall be set an additional 3" in depth for each 1' of fence height greater than 6'.

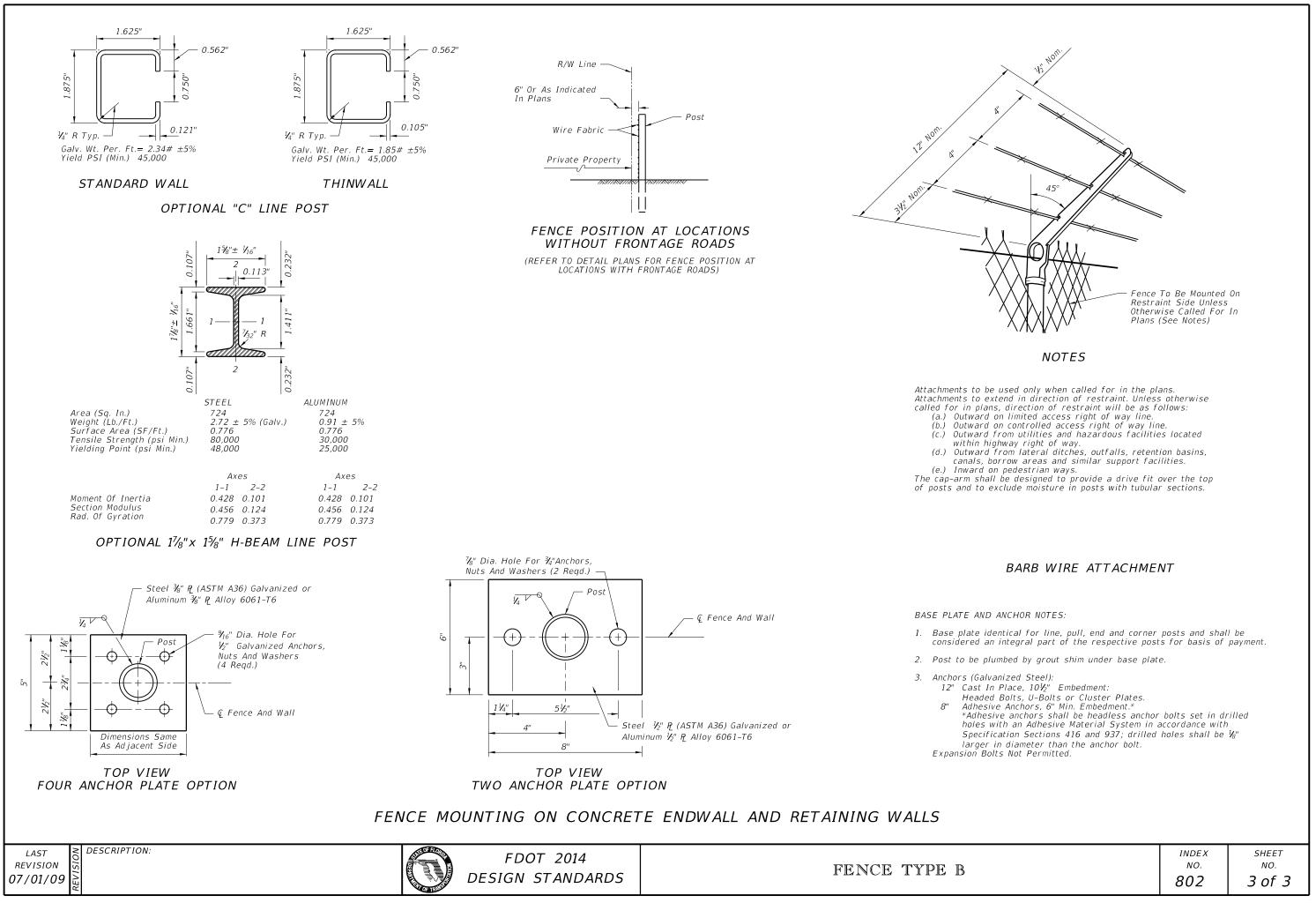
- 8. Pull post shall be used at breaks in vertical grades of 15° or more, or at approximately 350' centers except that this maximum interval may be reduced by the Engineer on curve's where the curve is greater than 3°.
- 9. Corner post are to be installed at all horizontal breaks in fence at 15° or more and as required at vertical breaks over 15° as determined by the Engineer.
- 10. When fence has an installed top of fabric height less than 6' knuckled top and bottom selvages shall be used unless the plans specifically identify locations for twisted selvage fabrics.
- 11. Unless sliding gates or special gates are called for in the plans, all gates shall be chain link swing gates meeting the material requirements described and as approved by the Engineer. Payment shall include the gates, single or double, all necessary hardware for installation and any additional length and/or size for posts at the opening. Gates shall be paid for under the contract unit price for Fence Gates, EA.
- 12. For construction purposes corner post assemblies shall consist of one corner post, two braces, two truss rods, and all necessary fittings and hardware as detailed. End post assemblies shall consist of one end post, one brace, one truss rod and all necessary fittings and hardware as detailed.
- 13. All post, tension wires, chain link fabric, tie wires, Class NS concrete, and all miscellaneous fittings and hardware to be included in the cost for Fencing, LF.

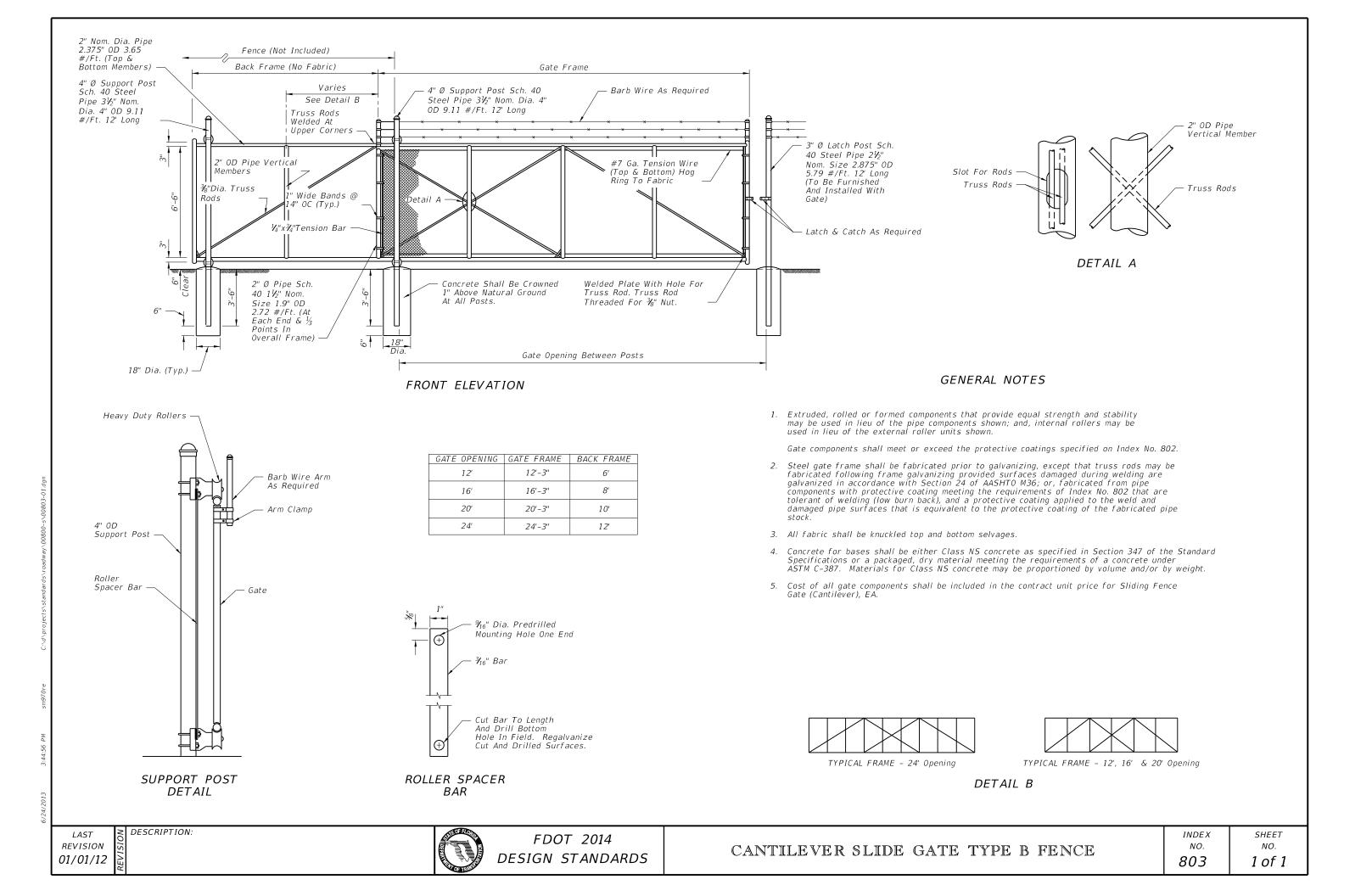
	TYPE IV VINYL COATED FABRIC							
		AA	SHTO M18	1 Table 4	Redefined As	Follows		
						PVC Thickr	ness Range	
Specif Of Me Core \	ied Dia tallic Co Nire	meter oated				Class B Coating)		
in.	mm	gage	oz./ft².	g/m²	in.	mm	in.	mm
0.148	3.77	9	0.30	92	0.015 to 0.025	0.38 to 0.64	0.006 to 0.010	0.15 to 0.25

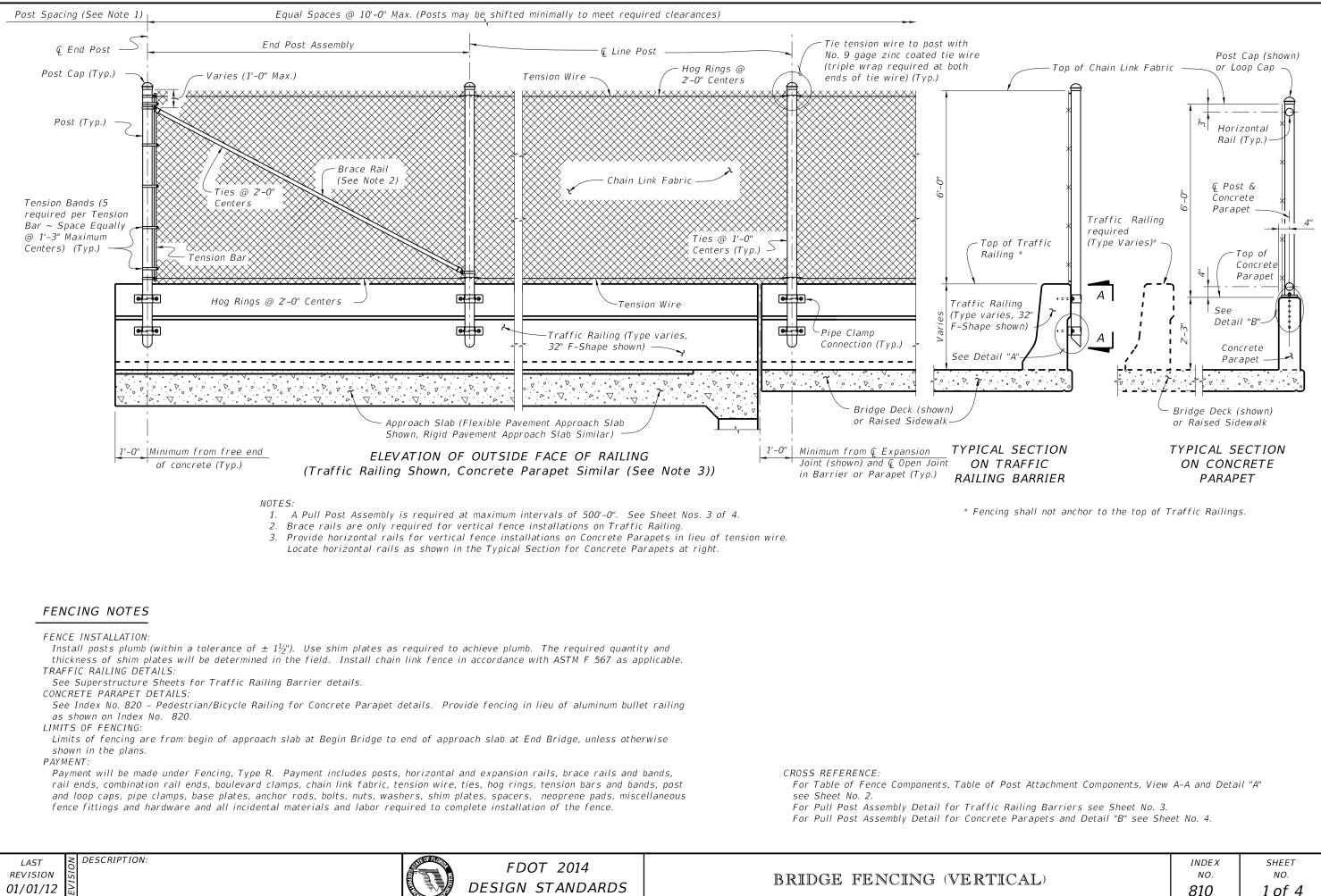
This index details fencing that is constructed with chain link fabric 6' (nominal) in height and with specific ground clearance. For fencing of different height or installation details, the fence shall be fully detailed in the Contract plans.

## DESIGN NOTE

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	INDEX	SHEET
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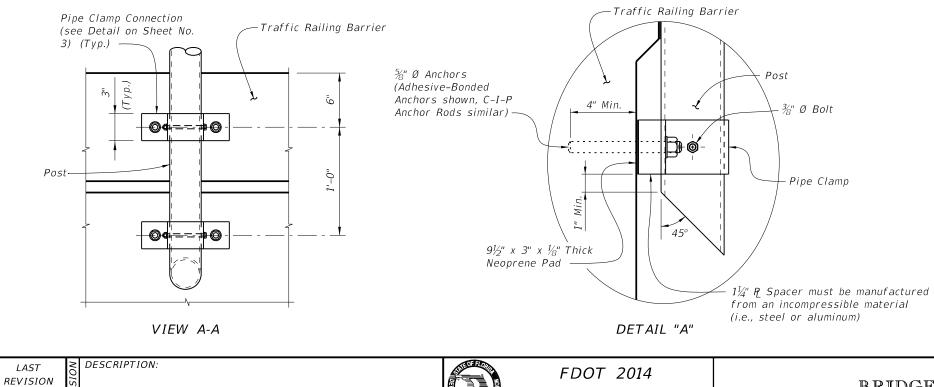






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		TABLE OF	F CHAIN LINK FENCE COMPONENTS	TAL	BLE OF POST ATTA	CHMENT COMPONENTS
COMPONENT ASTM DESIGNATION COMPONENT		COMPONENT INFORMATION	COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION	
	Posts	F 1083	Galvanized Steel Pipe – 3" NPS, Schedule 40 (3.500" Outside Diameter, 0.216" Wall Thickness)	Pipe Clamps	A 36 or A 709 Grade 36	¼" Steel P
	Chain Link Fabric (2" mesh with twisted	A 392	Zinc Coated Steel – No. 9 gage (coated wire diameter), Class 2 Coating	Base Plates	A 36 or A 709 Grade 36	¾" Steel ₽
iers iets	top and knuckled bottom selvage)	A 491	Aluminum Coated Steel – No. 9 gage (coated wire diameter)	Shim Platos	A 36 or A 709 Grade 36 or	Plate thicknesses as required; Holes in shim
ı Barriers Parapets		Polyvinyl Chloride (PVC) Coated Steel - No. 9 gage Zinc Coated Wire (metallic-coated Shim Plates B	B 209 Alloy 6061-T6 or B 221 Alloy 6063-T5	plates will be $\frac{3}{4}$ " Ø		
ailing rete	Tie Wires	F 626	Zinc Coated Steel Wire – No. 9 gage	Spacers	-	$1_4^{1\!\prime}$ for all materials
Traffic Railing and Concrete P	Brace Bands	F 626	No. 12 Gage (Min. thickness) x $\frac{3}{4}$ " (Min. width) Steel Bands (Beveled or Heavy)	Adhesive Anchor Rods	F 1554 Grade 36	Fully threaded Headless Anchor Rods ~ $\frac{5}{8}$ " Ø x 6" (no spacer) or $\frac{5}{8}$ " Ø x 7 $\frac{1}{4}$ " (with spacer)
Traf and	Tension Bars	F 626	$^{3}\!_{16}$ " (Min. thickness) x $^{3}\!_{4}$ " (Min. width) x 5'-10" (Min. height) Steel Bars		F 1554 Grade 36	Hex Head Anchor Rods ~ $\frac{5}{6}$ " Ø x 6" (no spacer) or $\frac{5}{6}$ " Ø x 7 $\frac{1}{4}$ " (with spacer)
	Tension Bands	F 626	No. 14 Gage (Min. thickness) x $\frac{3}{4}$ " (Min. width) Steel Bands		F 1554 Grade 36	Fully threaded Headless Anchor Rods ~
	Miscellaneous Fence Components	F 626	Zinc Coated Steel ~ (includes post or loop caps, horizontal and brace rail ends, combination rail ends, boulevard clamps and all other miscellaneous fittings & hardware)	Adhesive Anchor Rods Counection C-I-P Anchor Rods		7/8" Ø x 14 <sup>1</sup> /2"
	Horizontal Rails	F 1083	Galvanized Steel Pipe – $2\frac{1}{2}$ " NPS, Schedule 40 (2.875" Outside Diameter, 0.203" Wall Thickness)		F 1554 Grade 36	Hex Head Anchor Rods ~ $\frac{7}{8}$ " Ø x 14 $\frac{1}{2}$ " $\frac{3}{8}$ " Ø x 4 $\frac{3}{4}$ " Hex Head Bolts for Pipe Clamp
a v	Expansion Rails	F 1083	Galvanized Steel Pipe - 2" NPS, Schedule 40 (2.375" Outside Diameter, 0.154" Wall Thickness)	Bolts	A 307	Connections to Posts
Concrete Parapets	Bolts	A 307	$\frac{1}{4''}$ Ø x 4 $\frac{1}{4''}$ Hex Head Bolts for Expansion Rail Connections	Nuts	A 563	Hex Nuts for Pipe Clamp and Base Plate Connections
Cor Par	Nuts	A 563	Hex Nuts for Expansion Rail Connections	Washers	F 436	Flat Washers for Pipe Clamp and Base Plate Connections
	Washers	F 436	Flat Washers for Expansion Rail Connections	Neoprene Pads	-	In accordance with Specification Section 932
Railing iers			Type II (Zinc Coated Steel Wire) - No. 7 gage, Class 4 Coating			
	Tension Wire	A 824 & A 817	Type I (Aluminum Coated Steel Wire) - No. 7 gage			
Traffic F Barrie	Hog Rings	F 626	Zinc Coated Steel Wire – No. 12 gage			
Tra	Brace Rails	F 1083	Galvanized Steel Pipe – $1_4^{\prime\prime}$ NPS, Schedule 40 (1.660" Outside Diameter, 0.140" Wall Thickness)			

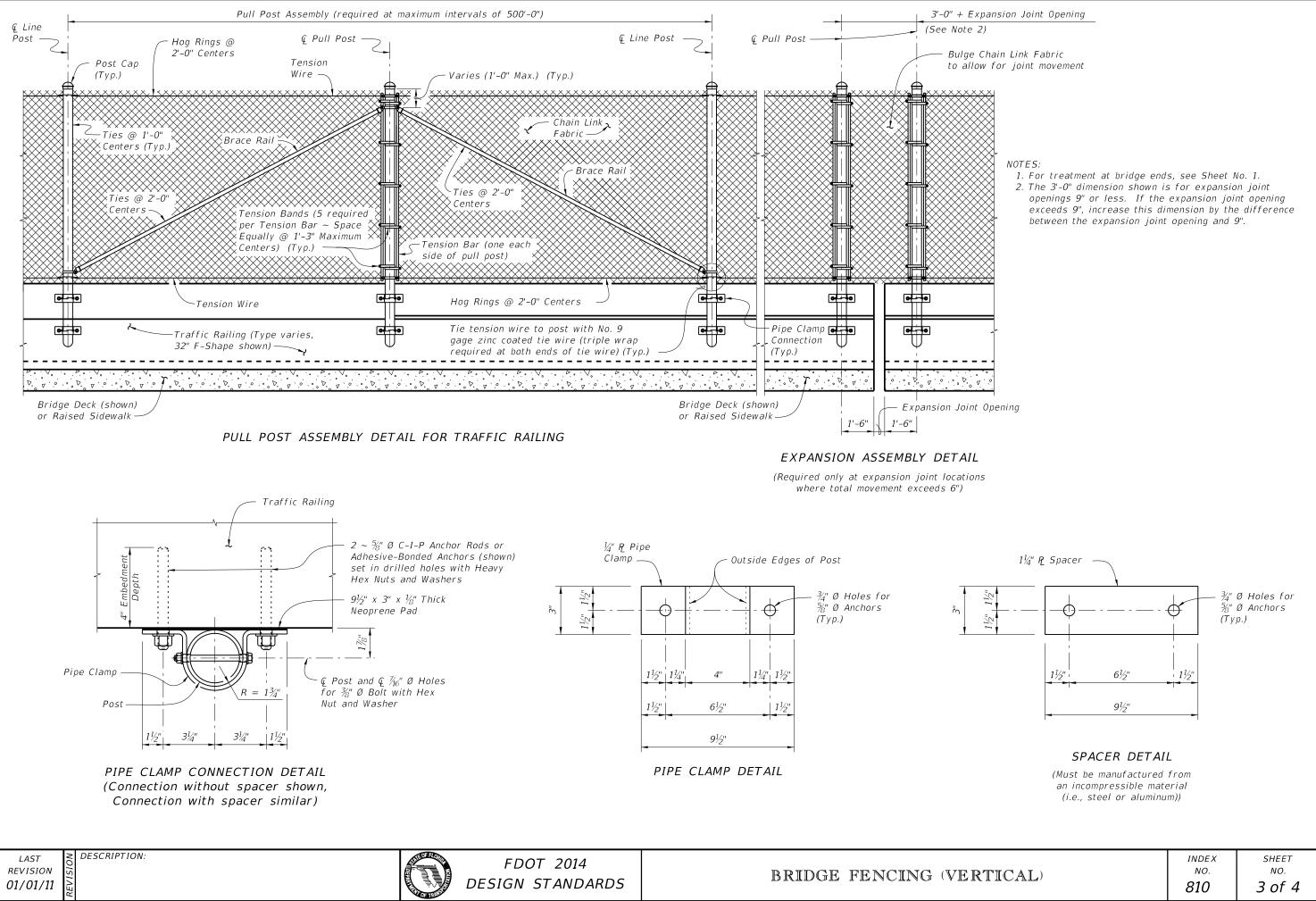


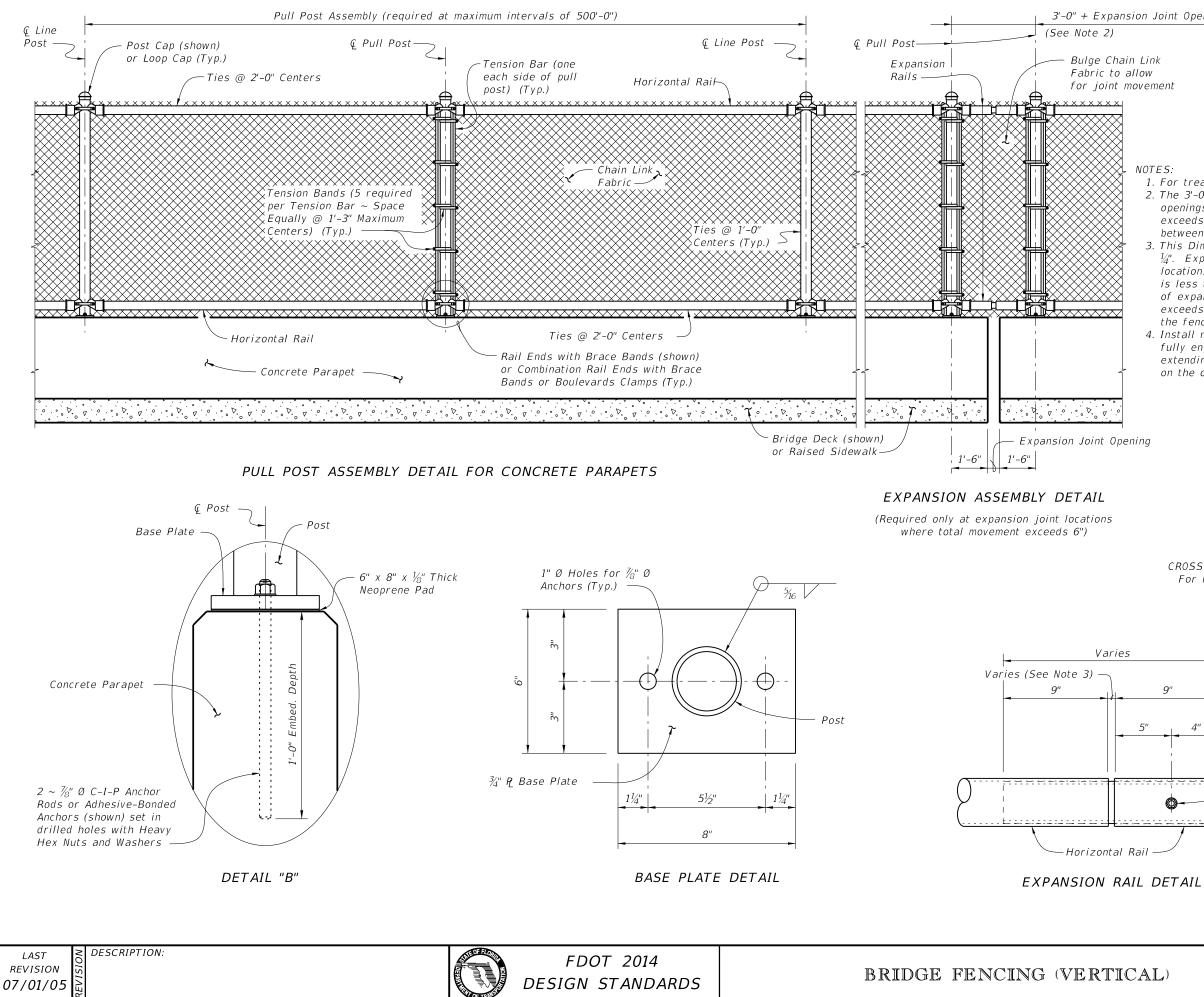
# POST ATTACHMENT NOTES



ANCHOR RODS, NUTS AND WASHERS: After the nuts have been tightened, distort the Anchor Rod threads to prevent removal of the nuts. Coat distorted threads and exposed trimmed ends of anchors with a galvanizing compound in accordance with Specification Section 975. COATINGS: Hot-dip galvanize all Nuts, Washers, Bolts, C-I-P Anchor Rods, Adhesive Anchors and Fence Framework (Posts, Internal Sleeves, Shim Plates, Base Plates, Pipe Clamps and Spacers) in accordance with Specification Section 962. Hot-dip galvanize Fence Framework after fabrication. ADHESIVE-BONDED ANCHORS AND DOWELS: Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification Section 416. Cutting of reinforcing steel is permitted for drilled hole installation. WELDING: All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal will be E60XX or E70XX. Nondestructive testing of welds is not required. CROSS REFERENCE: For location of View A-A and Detail "A" see Sheet No. 1. INDEX SHEET NO. NO. BRIDGE FENCING (VERTICAL) 810 2 of 4

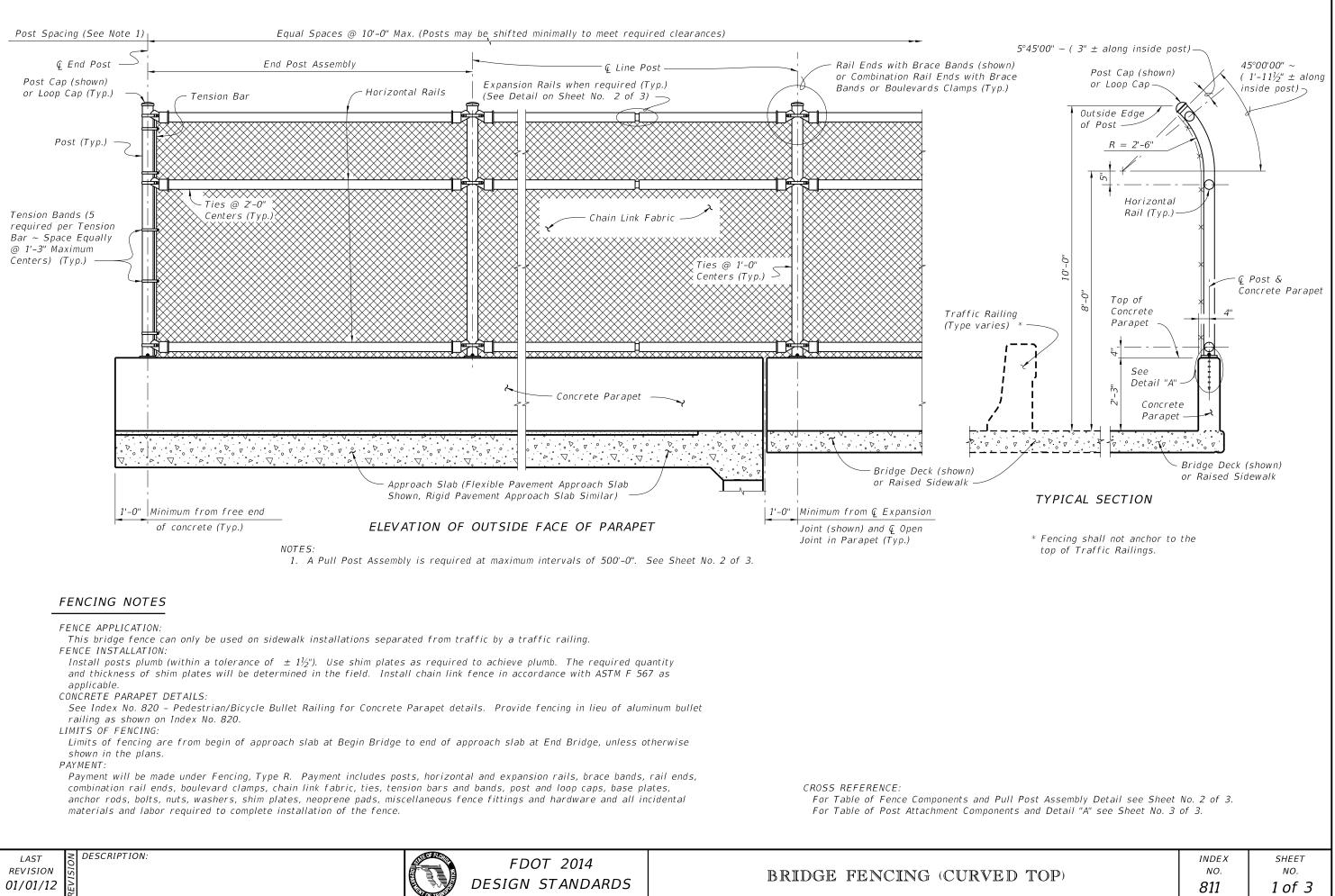
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3'-0" + Expansion Joint Opening

NOTES: 1. For treatment at bridge ends, see Sheet No. 1. 2. The 3'-0" dimension shown is for expansion joint openings 9" or less. If the expansion joint opening exceeds 9", increase this dimension by the difference between the expansion joint opening and 9". 3. This Dimension is the expansion joint opening plus  $\frac{1}{4}$ ". Expansion rails are required at expansion joint locations where the total movement exceeds 1", but is less than or equal to 6". Expansion rails are part of expansion assemblies when the total movement exceeds 6". Install expansion rails midway between the fence posts spanning the expansion joint. 4. Install nuts for expansion rails finger-tight. Nuts will fully engage bolts with a minimum of one bolt thread extending beyond the nuts. Distort the first thread on the outside of the nut to prevent loosening. CROSS REFERENCE: For location of Detail "B" see Sheet No. 1. 9" 5" 4"  $\frac{1}{4}$ " Ø Bolt with Hex Nut and Washer (See Note 4) ത്ര Expansion Rail INDEX SHEET NO. NO. 810 4 of 4



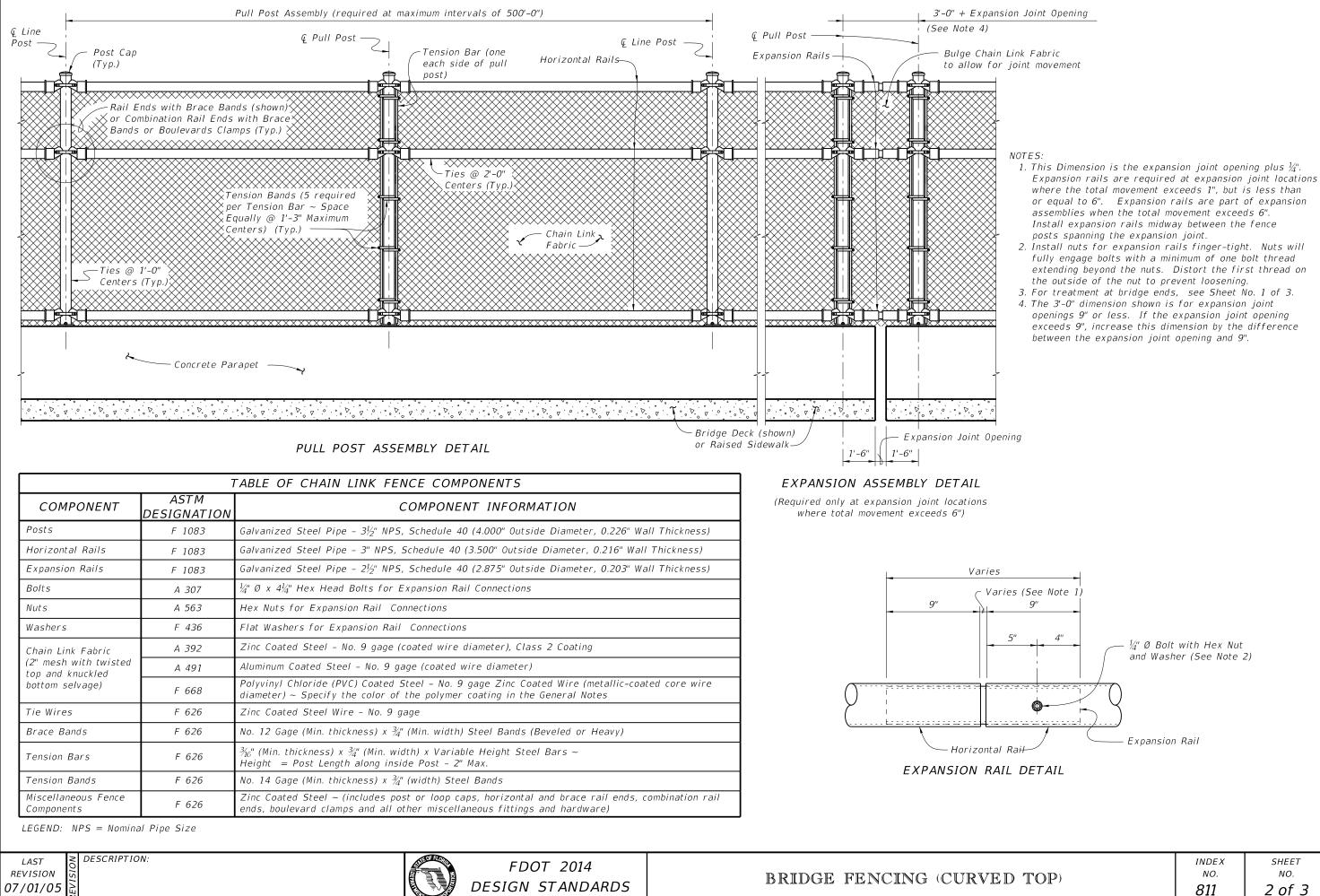


TABLE OF POST ATTACHMENT COMPONENTS				
COMPONENT ASTM DESIGNATION COMPONENT INFORMATION		COMPONENT INFORMATION		
Base Plates	A 36 or A 709 Grade 36	¾" Steel P		
Shim Plates	A 36 or A 709 Grade 36 or B 209 Alloy 6061-T6 or B 221 Alloy 6063-T5	Plate thicknesses as required, Holes in shim plates will be ${}^3\!$ Ø		
Adhesive Anchor Rods	F 1554 Grade 36	Fully threaded Headless Anchor Rods ~ $7_{\!\!8}^{\prime\prime}$ Ø x $14^1\!\!2^{\prime\prime}$		
C-I-P Anchor Rods	F 1554 Grade 36	Hex Head Anchor Rods ~ $7_{\!\!8}^{\prime\prime}$ Ø x $14^1\!\!2'$		
Nuts	A 563	Hex Nuts for Base Plate Connections		
Washers	F 436	Flat Washers for Base Plate Connections		
Neoprene Pads	_	In accordance with Specification Section 932		

## POST ATTACHMENT NOTES

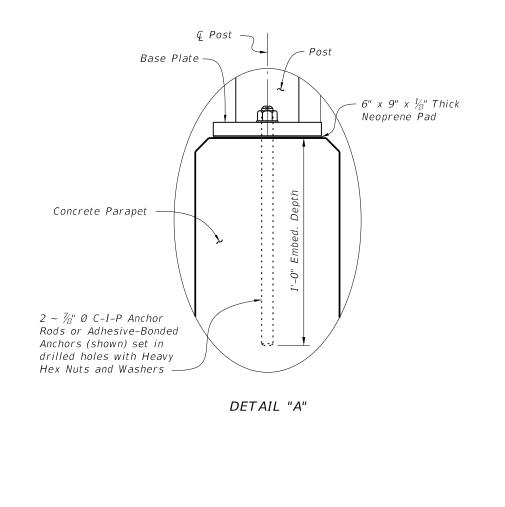
ANCHOR RODS, NUTS AND WASHERS:

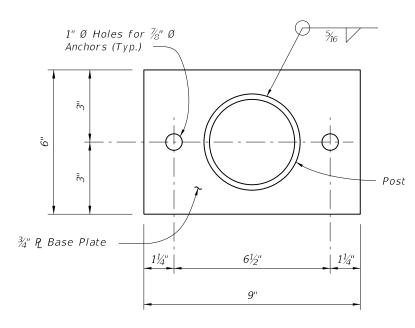
After the nuts have been tightened, distort the Anchor Rod threads to prevent removal of the nuts. Coat distorted threads and exposed trimmed ends of anchors with a galvanizing compound in accordance with Specification Section 975. COATINGS:

Hot-dip galvanize all Nuts, Washers, Bolts, C-I-P Anchor Rods, Adhesive Anchors and Fence Framework (Posts, Internal Sleeves, Shim Plates and Base Plates) in accordance with Specification Section 962. Hot-dip galvanize Fence Framework after fabrication. ADHESIVE-BONDED ANCHORS AND DOWELS:

Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification Section 416. Cutting of reinforcing steel is permitted for drilled hole installation. WELDING:

All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal will be E60XX or E70XX. Nondestructive testing of welds is not required.





### BASE PLATE DETAIL

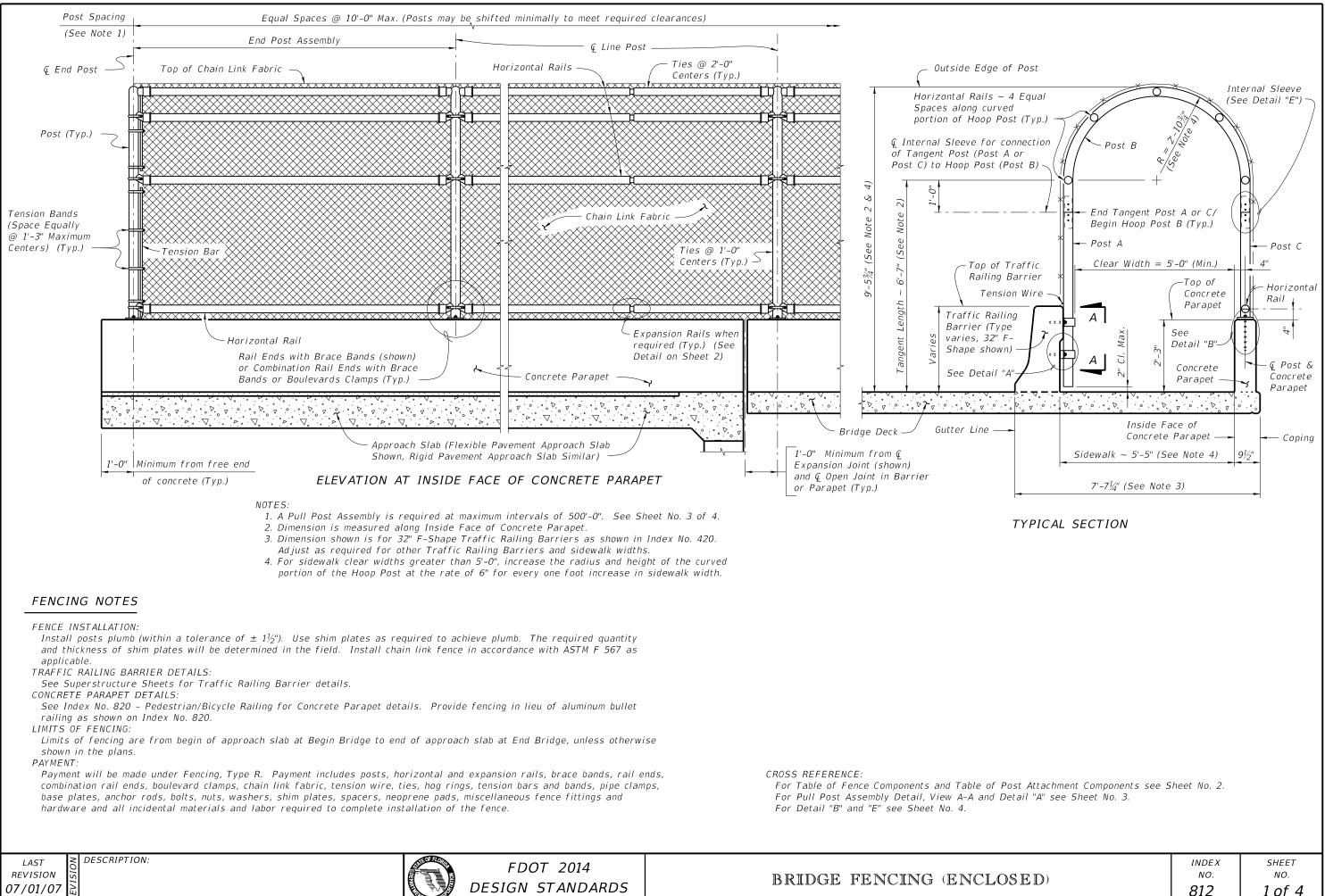
CROSS REFERENCE:

For location of Detail "A" see Sheet No. 1 of 3.



# BRIDGE FENCING (CURVE)

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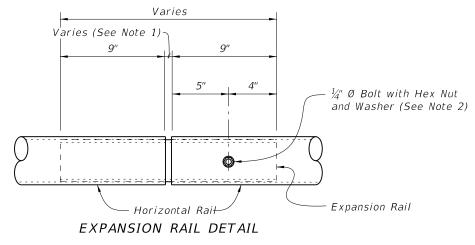


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	TABL	E OF CHAIN LINK FENCE COMPONENTS		TA	BLE OF POST ATTA
COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION		COMPONENT	ASTM DESIGNATION
Posts	F 1083	Galvanized Steel Pipe – 3" NPS, Schedule 40 (3.500" Outside Diameter, 0.216" Wall Thickness)	Pipe	Clamps	A 36 or A 709 Grade 36
Horizontal Rails and Internal Sleeves	F 1083	Galvanized Steel Pipe – 2½" NPS, Schedule 40 (2.875" Outside Diameter, 0.203" Wall Thickness)	Base	Plates	A 36 or A 709 Grade 36
Expansion Rails	F 1083	Galvanized Steel Pipe – 2" NPS, Schedule 40 (2.375" Outside Diameter, 0.154" Wall Thickness)	Shim	Plates	A 36 or A 709 Grade 36 or
	A 392	Zinc Coated Steel – No. 9 gage (coated wire diameter), Class 2 Coating		Traces	B 209 Alloy 6061-T6 or B 221 Alloy 6063-T5
Chain Link Fabric (2" mesh with knuckled	A 491	Aluminum Coated Steel – No. 9 gage (coated wire diameter)	Spac	ers	-
bottom selvages)	F 668	Polyvinyl Chloride (PVC) Coated Steel - No. 9 gage Zinc Coated Wire (metallic-coated core wire diameter) ~ Specify the color of the polymer coating in the General Notes	lamp ction	Adhesive Anchor Rods	F 1554 Grade 36
Tension Wire	A 824 & A 817	Type II (Zinc Coated Steel Wire) – No. 7 gage, Class 4 Coating	Pipe Clamp Connection	C-I-P Anchor Rods	F 1554 Grade 36
		Type I (Aluminum Coated Steel Wire) – No. 7 gage		Adhesive Anchor Rods	F 1554 Grade 36
Tie Wires	F 626	Zinc Coated Steel Wire – No. 9 gage	Base Plate Connection		
Hog Rings	F 626	Zinc Coated Steel Wire – No. 12 gage	Ba. Co.	C-I-P Anchor Rods	F 1554 Grade 36
Brace Bands	F 626	No. 12 gage (Min. thickness) x $\frac{3}{4}$ " (Min. width) Steel Bands (Beveled or Heavy)	Bolts		A 307
Tension Bars	F 626	$\frac{3}{16}$ " (Min. thickness) x $\frac{3}{4}$ " (Min. width) x Variable Height Steel Bars ~ Height = Tangent or Hoop Length - Barrier or Parapet Height - 2" max.	Nuts		A 563
Tension Bands	F 626	No. 14 gage (Min. thickness) x $\frac{3}{4}$ " (Min. width) Steel Bands	Wash	ers	F 436
Miscellaneous Fence Components	F 626	Zinc Coated Steel ~ (includes horizontal rail ends, combination rail ends, boulevard clamps and all other miscellaneous fittings and hardware)	Neop	rene Pads	-
Bolts	A 307	$\frac{3}{4}$ " Ø x 4 $\frac{1}{4}$ " Hex Head Bolts for Internal Sleeve connections $\frac{1}{4}$ " Ø x 4 $\frac{1}{4}$ " Hex Head Bolts for Expansion Rail connections			
Nuts	A 563	Hex Nuts for Internal Sleeve and Expansion Rail connections			
Washers	F 436	Flat Washers for Internal Sleeve and Expansion Rail connections			

FDOT 2014

DESIGN STANDARDS



### NOTES:

- 1. This Dimension is the expansion joint opening plus  $\frac{1}{4}$ ". Expansion rails are required at expansion joint locations where the total movement exceeds 1", but is less than or equal to 6". Expansion rails are part of expansion assemblies when the total movement exceeds 6". Install expansion rails midway between the fence posts spanning the expansion joint.
- 2. Install nuts for expansion rails finger-tight. Nuts will fully engage bolts with a minimum of one bolt thread extending beyond the nuts. Distort the first thread on the outside of the nut to prevent loosening.

### POST ATTACHMENT NOTE.

- ANCHOR RODS, NUTS AND WASHER After the nuts have been tighter removal of the nuts. Coat distor with a galvanizing compound in COATINGS:
- Hot-dip galvanize all Nuts, Wash and Fence Framework (Posts, In Clamps and Spacers) in accorda galvanize Fence Framework afte
- ADHESIVE-BONDED ANCHORS AND DOWELS:
- installation. WELDING:
- or E70XX. Nondestructive testing of welds is not required.

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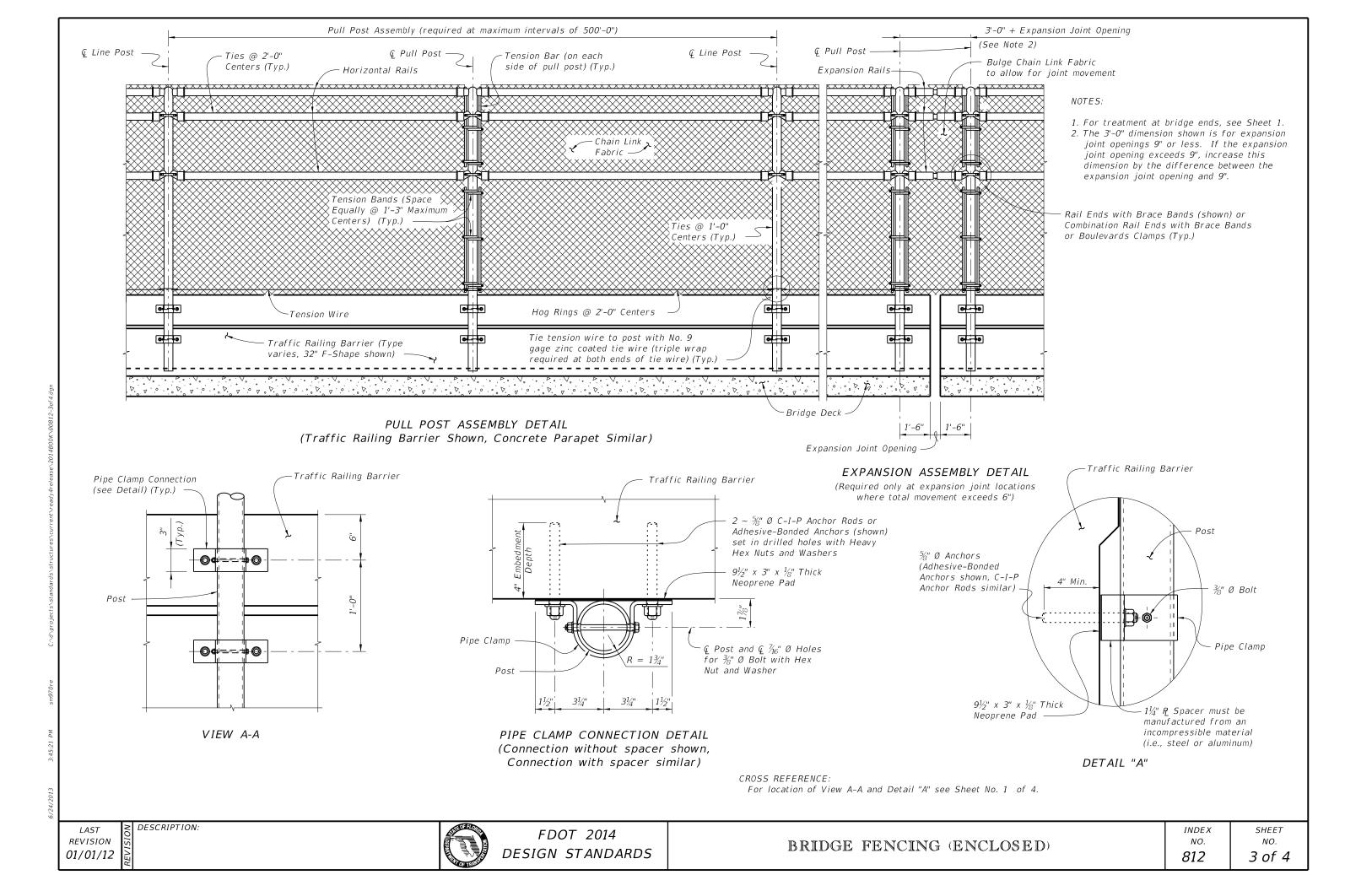


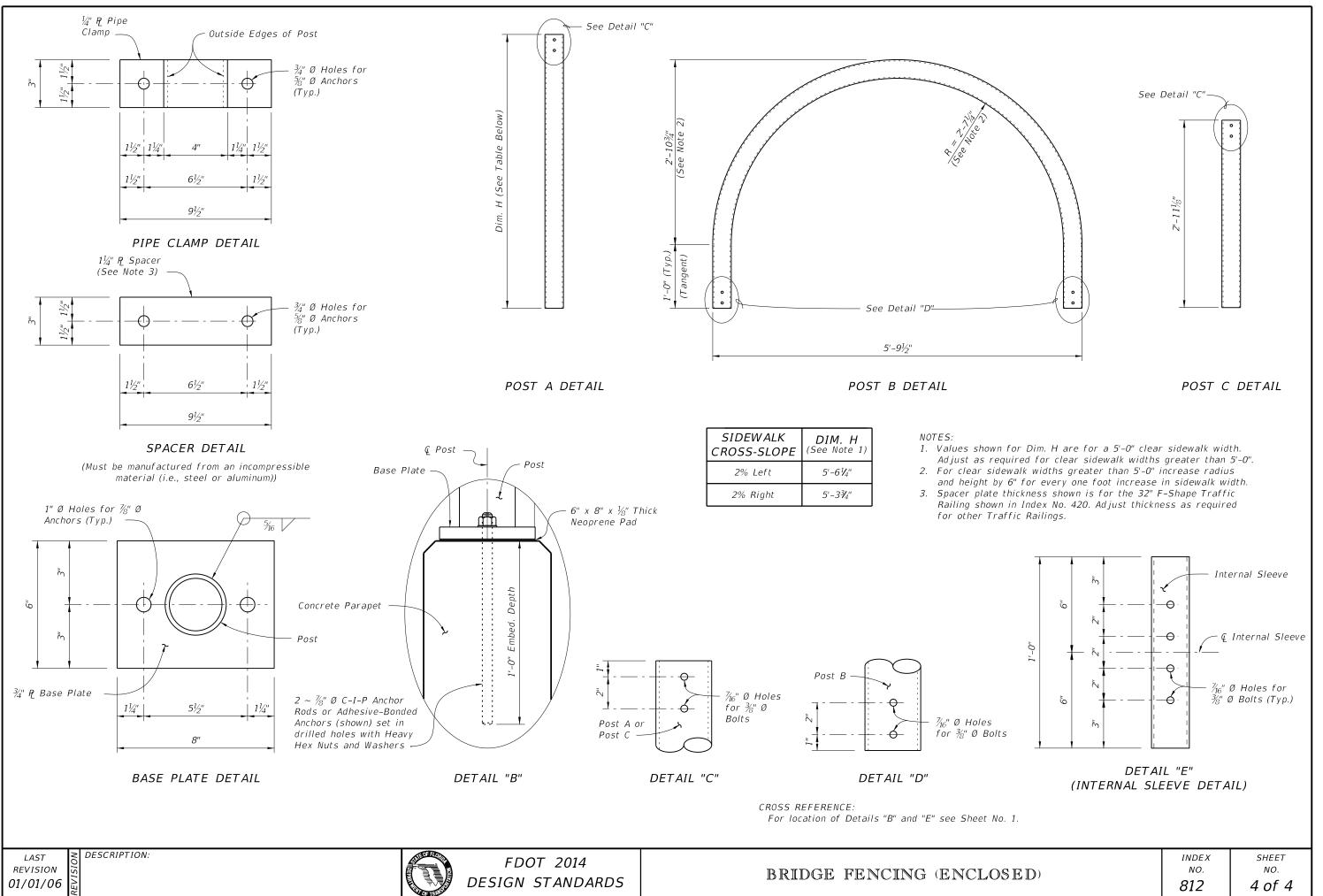
N/	COMPONENT INFORMATION
V	¼" Steel R
	3/4" Steel P
5 T 5	Plate thicknesses as required; Holes in shim plates will be $\frac{3}{4}$ " Ø
	$1_{4}^{\prime\prime}$ R for all materials
	Fully threaded Headless Anchor Rods ~ ½" Ø x 6 (no spacer) or ½" Ø x 7½" (with spacer)
	Hex Head Anchor Rods ~ ½" Ø x 6" (no spacer) or ½" Ø x 7½" (with spacer)
	Fully threaded Headless Anchor Rods ~ $\%^{\prime\prime}$ Ø x 14 $\%^{\prime\prime}$
	Hex Head Anchor Rods ~ $7_8^{\prime\prime}$ Ø x 14½"
	$\frac{3}{8}''$ Ø x $4\frac{3}{4}''$ Hex Head Bolts for Pipe Clamp Connections to Posts
	Hex Nuts for Pipe Clamp and Base Plate Connections
	Flat Washers for Pipe Clamp and Base Plate Connections
	In accordance with Specification Section 932
	, distort the Anchor Rod threads to prevent d threads and exposed trimmed ends of anchors ordance with Specification Section 975.

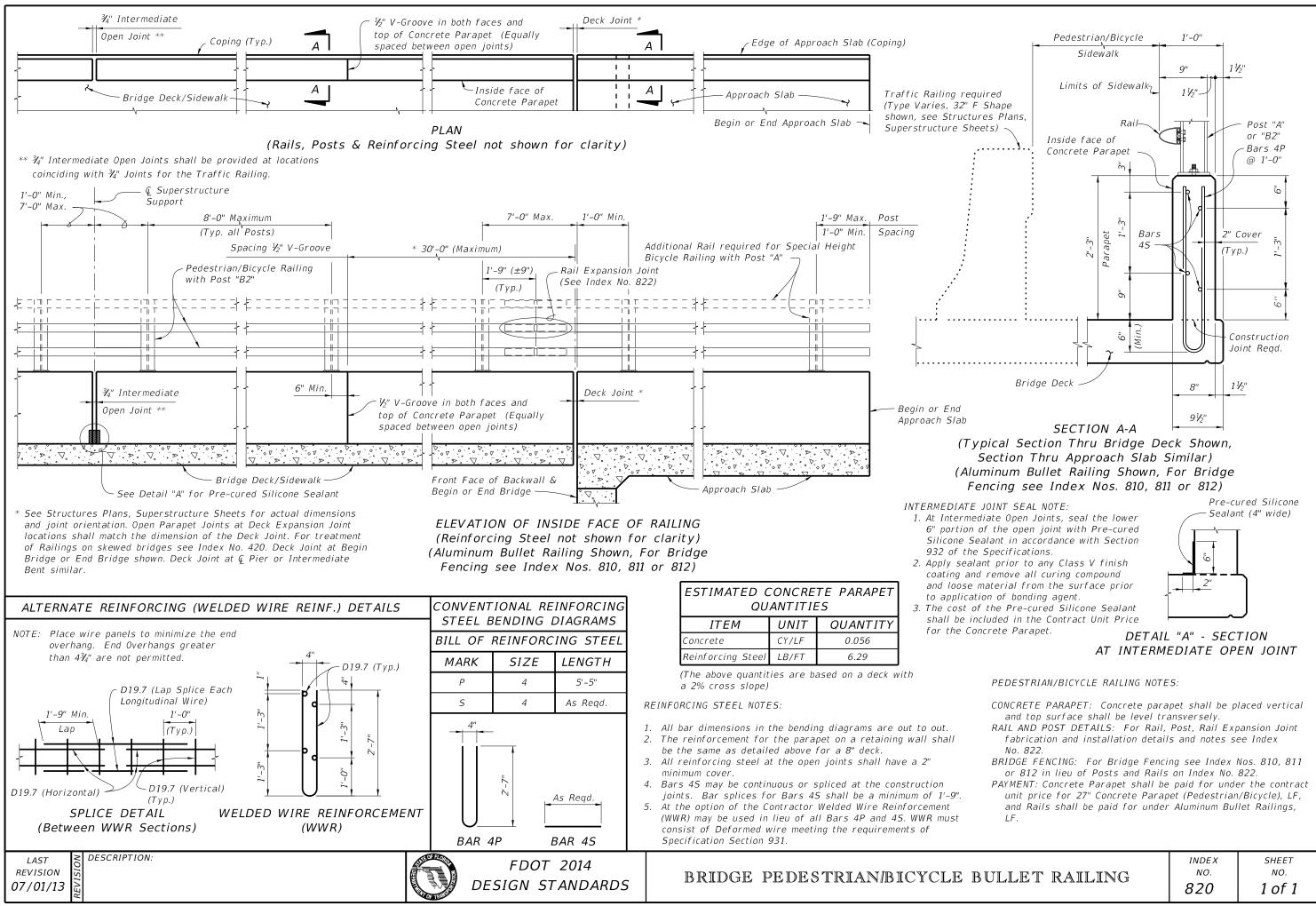
Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification Section 416. Cutting of reinforcing steel is permitted for drilled hole

All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal will be E60XX

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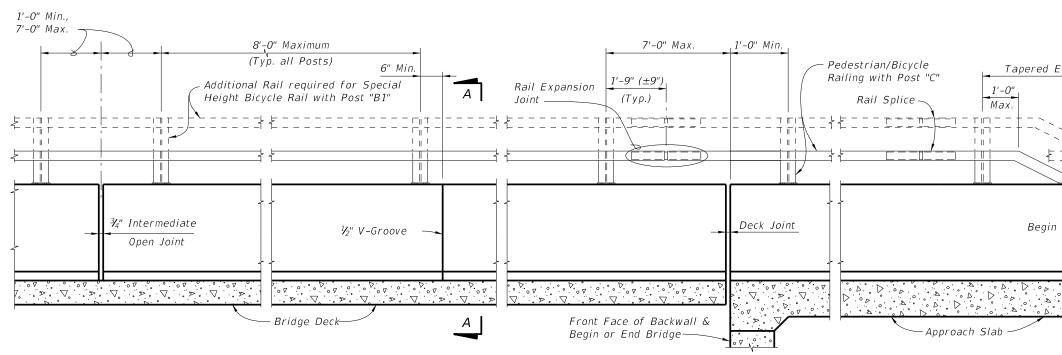




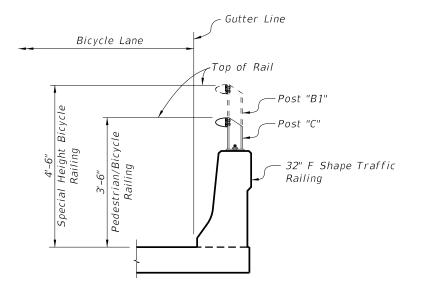


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# ELEVATION OF INSIDE FACE OF TRAFFIC RAILING WITH PEDESTRIAN/BICYCLE BULLET RAILING



SECTION A-A TYPICAL SECTION THRU BRIDGE DECK (APPROACH SLAB SIMILAR) NOTES:

1. Where Bullet Railing continues on retaining wall mounted Traffic Railings or other Traffic Railings, the Tapered End Transition shall be located at the terminus of the Bullet Railing.

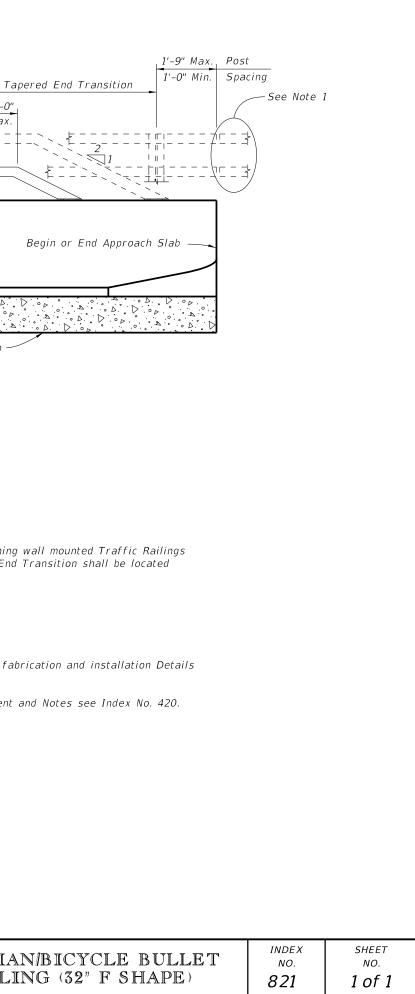
CROSS REFERENCES:

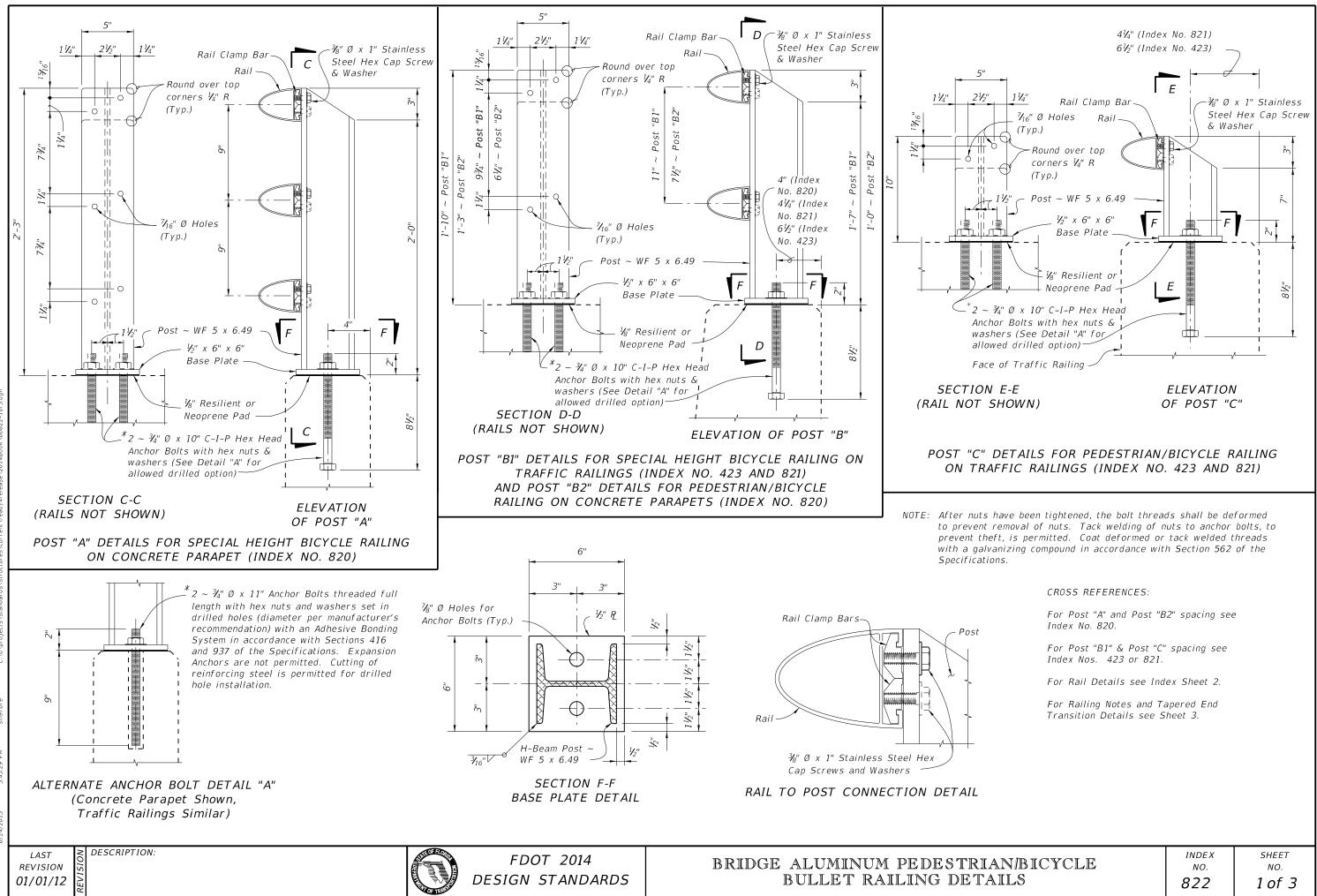
1. For Post, Rail and Rail Expansion Joint fabrication and installation Details and Notes see Index No. 822.

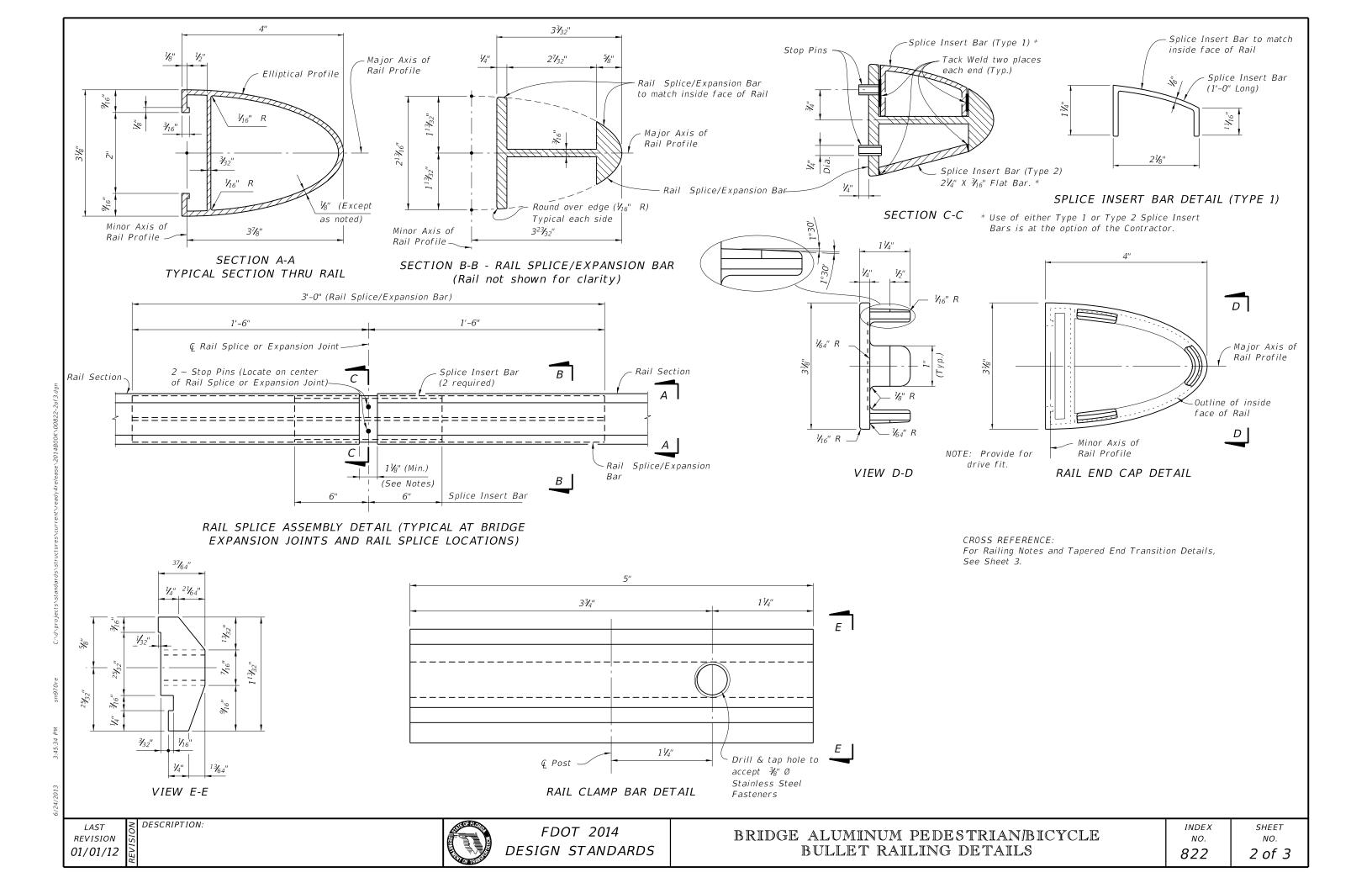
2. For Traffic Railing Details, Reinforcement and Notes see Index No. 420.

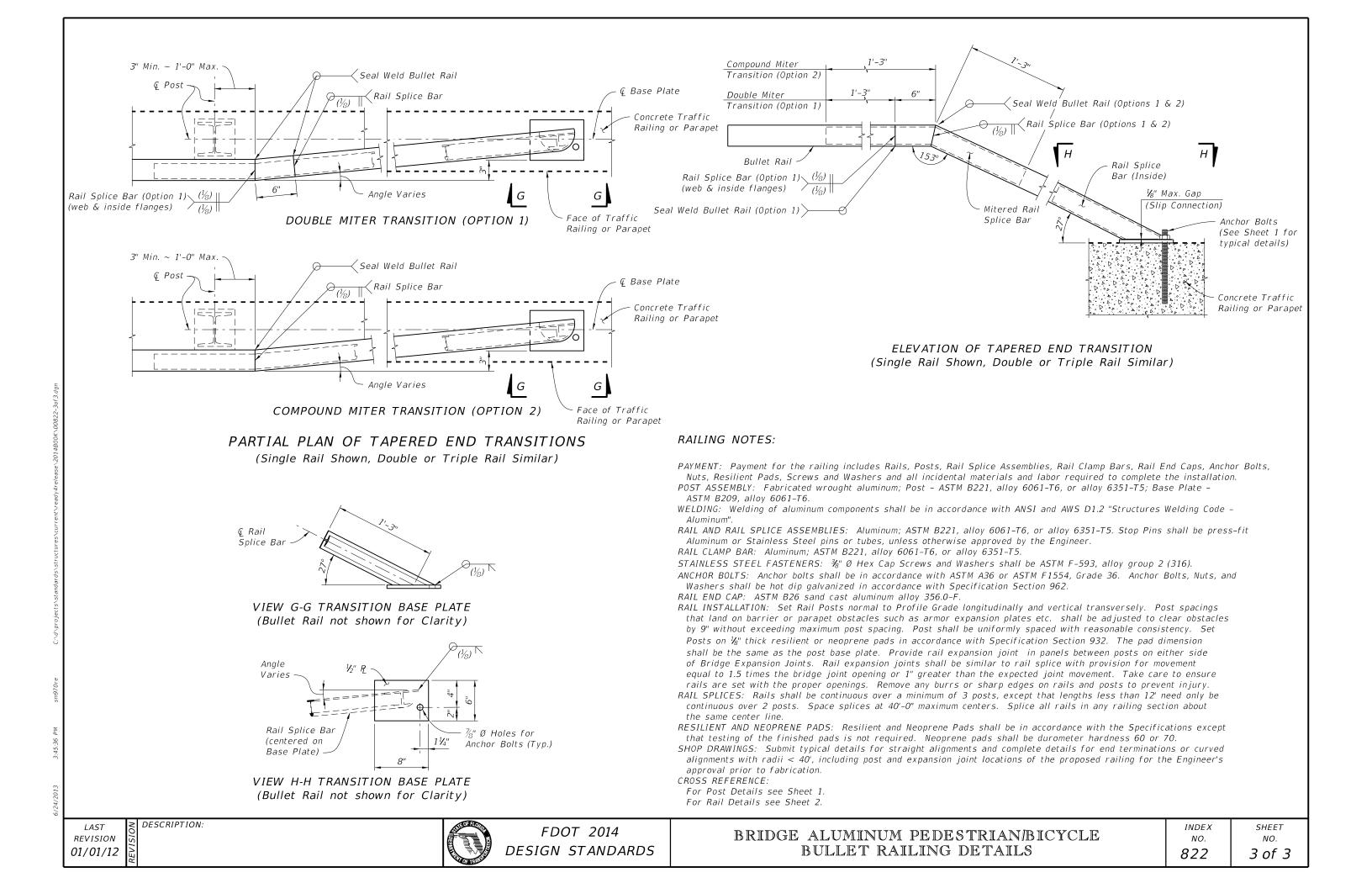
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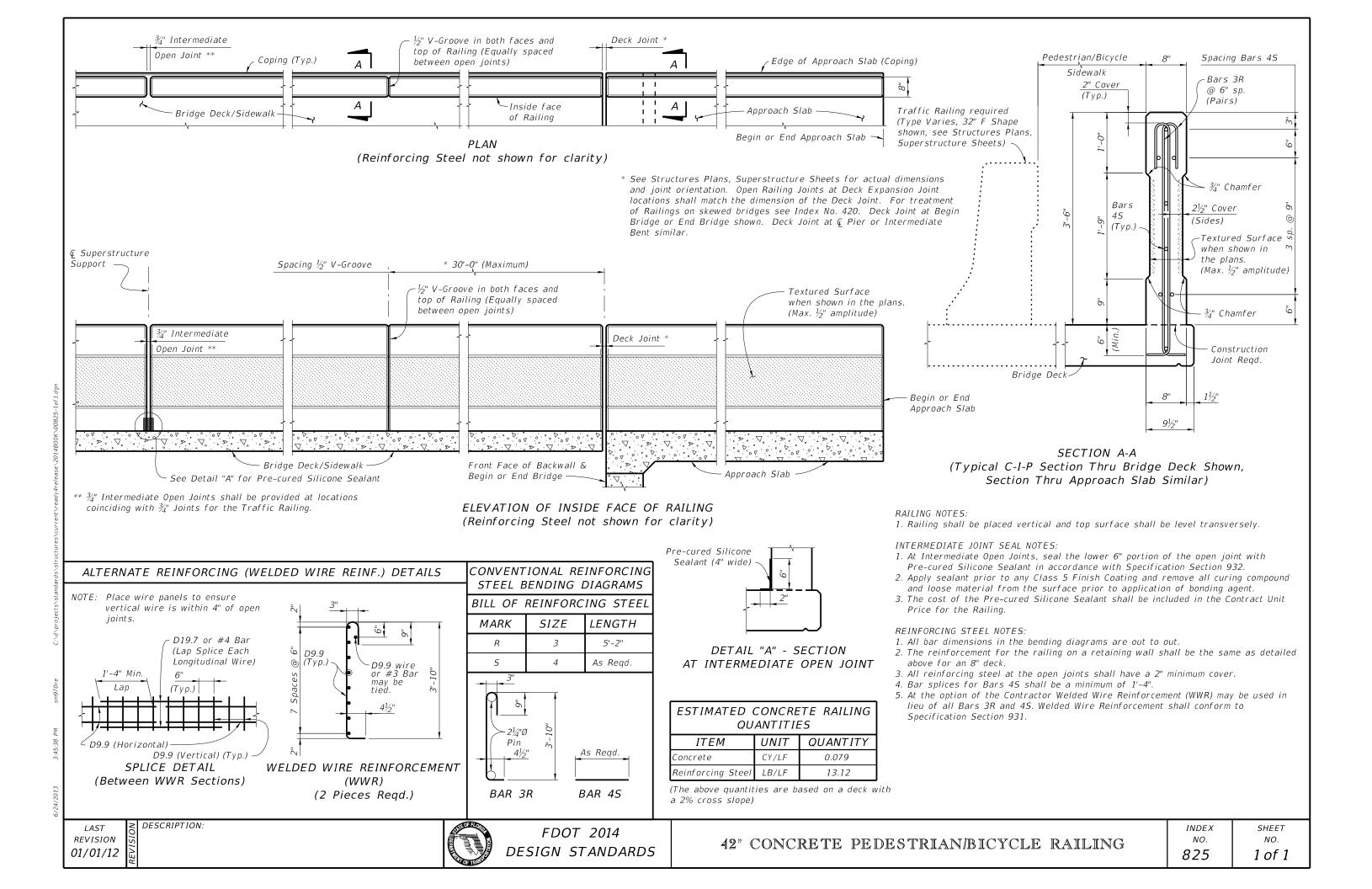


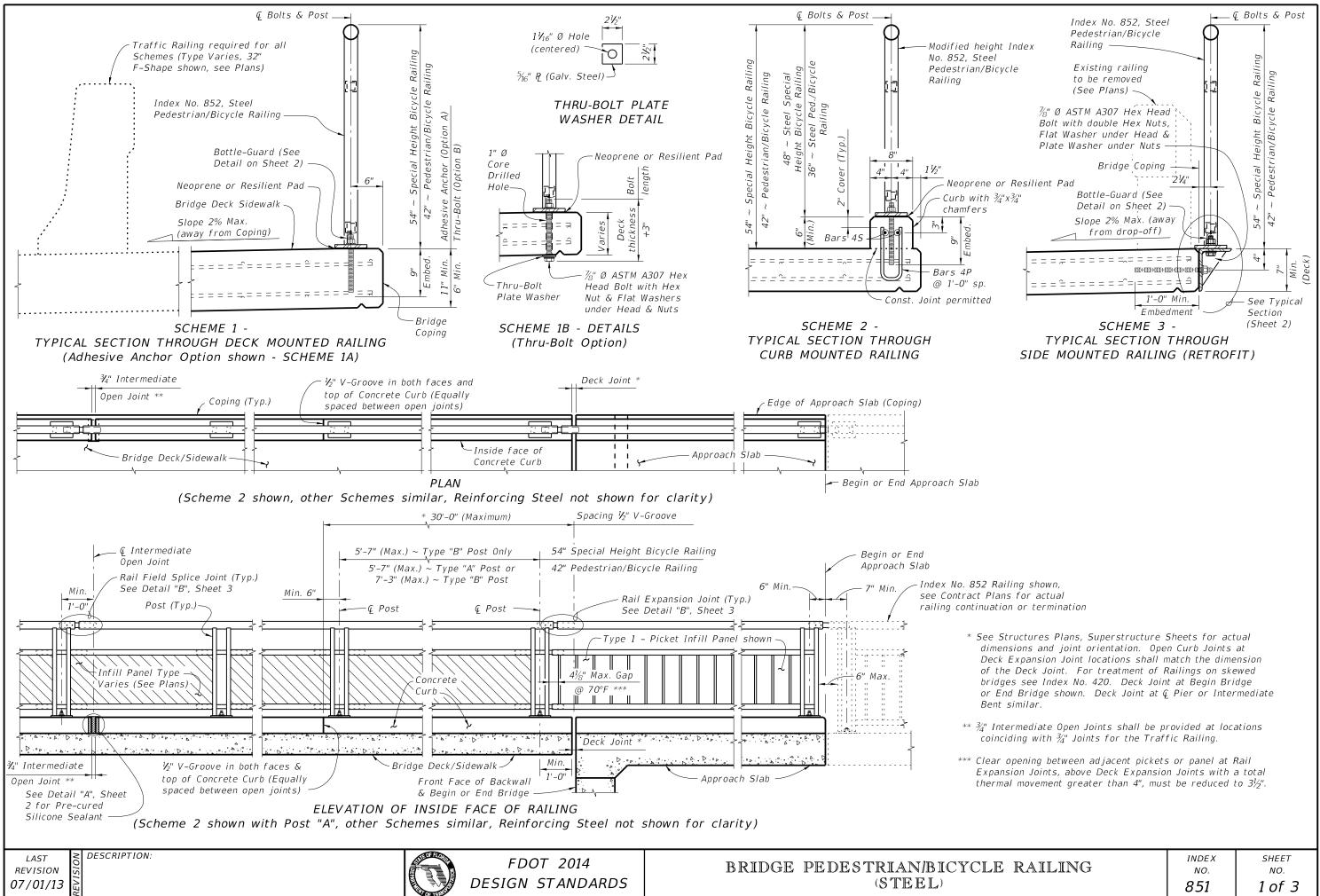






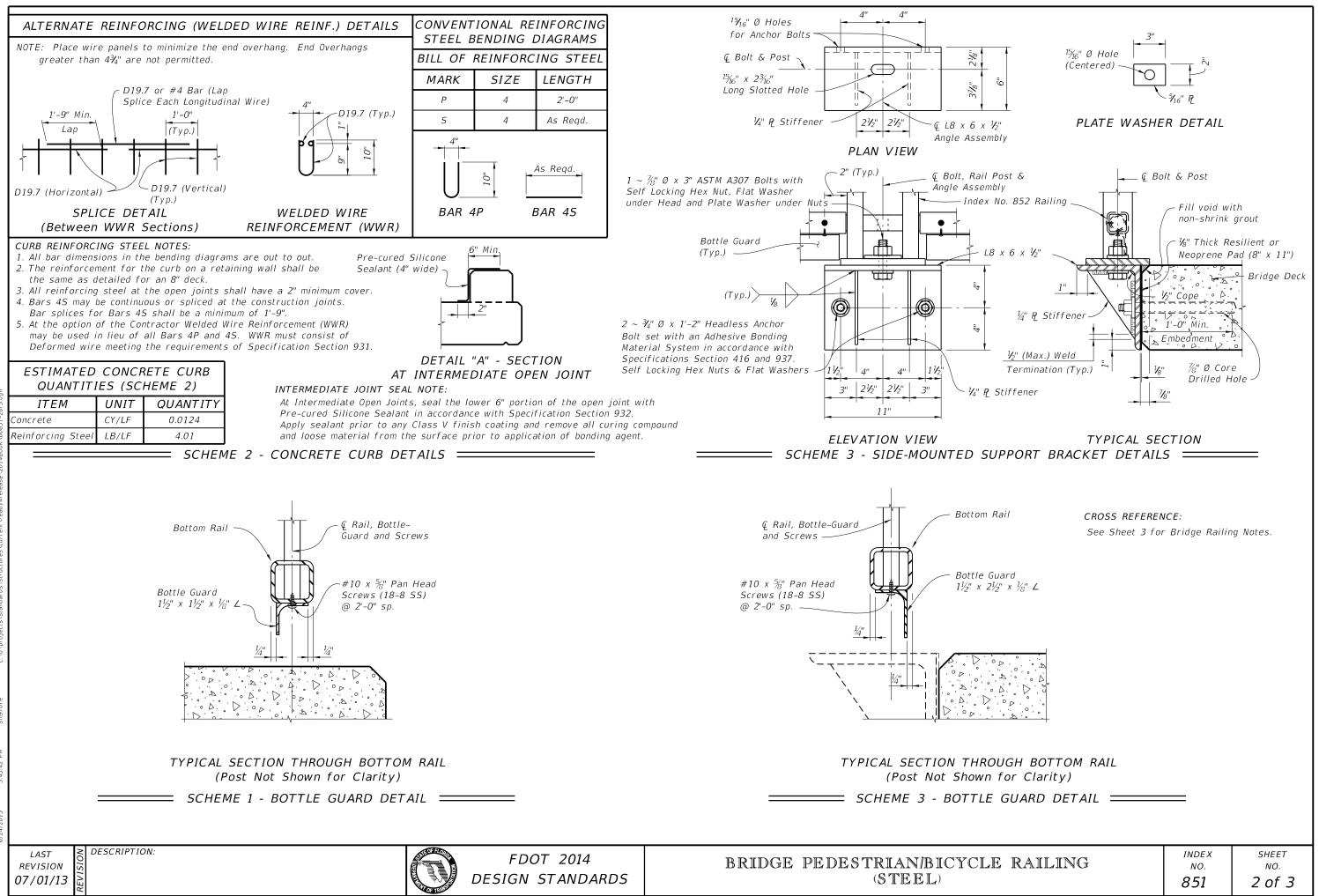


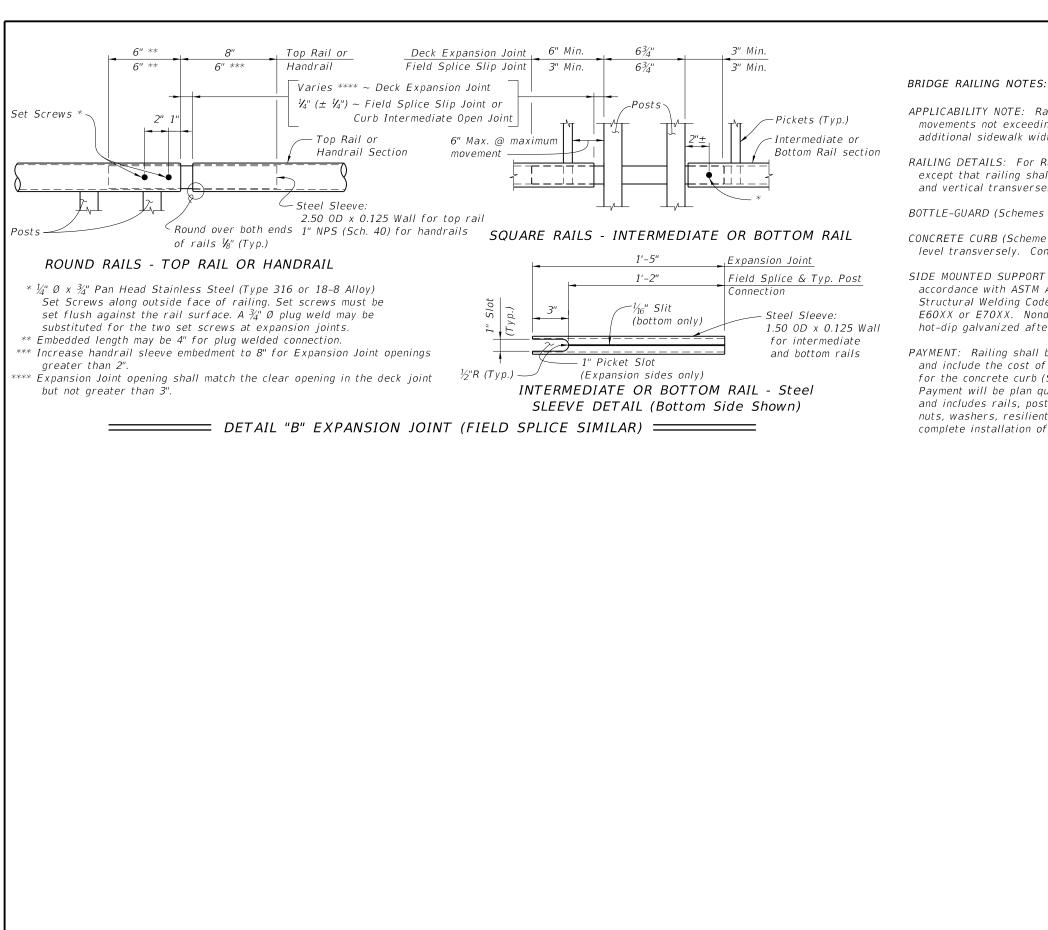




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- additional sidewalk width is required.
- and vertical transversely, unless otherwise shown in the Contract Plans.

BOTTLE-GUARD (Schemes 1 & 3): L-Shape shall be in accordance with ASTM A36.

- level transversely. Concrete class shall be the same as the bridge deck.
- complete installation of the railing.

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APPLICABILITY NOTE: Railing is limited to use on bridges with an expansion joint thermal movements not exceeding 5". Scheme 3 is limited to bridge retrofit applications where

RAILING DETAILS: For Railing fabrication and installation details and notes see Index No. 852, except that railing shall be fabricated and installed normal to the Profile Grade longitudinally

CONCRETE CURB (Scheme 2): Construct concrete curb vertical with the top surface finished

SIDE MOUNTED SUPPORT BRACKET (Scheme 3): L-Shape and Stiffener Plate shall be in accordance with ASTM A36. Welding shall be in accordance with the American Society of Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal shall be E60XX or E70XX. Nondestructive testing of welds is not required. The bracket shall be hot-dip galvanized after fabrication in accordance with Specification Section 962.

PAYMENT: Railing shall be paid per linear foot (Item No. 515-2-abb) for the steel railing and include the cost of support brackets (Scheme 3). Concrete and reinforcing steel quantities for the concrete curb (Scheme 2), will be included in the bridge deck plan quantity pay items. Payment will be plan quantity measured as the length along the center line of the top rail, and includes rails, posts, pickets, rail splice assembly, base plates, bottle-guards, anchor bolts, nuts, washers, resilient or neoprene pads and all incidental materials and labor required to

E RAILING	INDEX NO.	SHEET NO.
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# DESIGN LOADS, GEOMETRY AND APPLICABILITY:

See the Instructions for Design Standards for the design loads, geometry and applicability requirements. GENERAL:

Adequate foundation support shall be provided for anchorage and stability against overturning. See Index No. 851 for special requirements and modifications for use on bridges. The railing shown on these drawings requires a handrail for ramps steeper than a 5% grade to conform with the requirements of the Americans with Disabilities Act (ADA).

#### RAILS, PANELS AND POSTS:

Pipe Rails and Pickets shall be in accordance with ASTM A500 Grade B, C or D, or ASTM A53 Grade B for standard weight pipe (Schedule 40) or ASTM A36 for bars. Structural Tube shall be in accordance with ASTM A500 Grade A, B, C or D, or ASTM A501. Perforated panels (Type 5), U-Channels and filler plates shall be ASTM A36 or A1011 (Grade 36). Posts and End Rails shall be fabricated and installed plumb,  $\pm$  1" tolerance when measured at 3'-6" above the foundation. Pickets and vertical panel elements shall be fabricated parallel to the posts, except that Type 2, 3 & 5 panel infills may be fabricated parallel to the longitudinal grade. Corners and changes in tangential longitudinal alignment shall be made continuous with a 9" bend radius or terminate at adjoining sections with mitered end sections when handrails are not required. For changes in tangential longitudinal alignment greater than 45°, posts shall be positioned at a maximum distance of 2'-0" each side of the corner and shall not be located at the corner apex. For curved longitudinal alignments the top and bottom rails and handrails shall be shop bent to match the alignment radius.

#### BASE PLATES AND RAIL CAPS:

Base Plates and Rail Cap Plates shall be in accordance with ASTM A36 or ASTM A709 Grade 36. SHIM PLATES:

Shim Plates shall be aluminum in accordance with ASTM B209, Alloy 6061 or 6063. Shim plates shall be used for foundation height adjustments greater than  $\frac{1}{4}$ " and localized irregularities greater than  $\frac{1}{8}$ ". Field trim shim plates when necessary to match the contours of the foundation. Beveled shim plates may be used in lieu of trimmed flat shim plates shown. Stacked shim plates must be bonded together with adhesive bonding material and limited to a maximum total thickness of  $\frac{1}{2}$ ", unless longer anchor bolts are provided for the exposed thread length.

#### ANCHOR BOLTS:

Anchor bolts shall be in accordance with ASTM F1554 Grade 36. Headless anchor bolts for Adhesive Anchors shall be threaded full length. Cutting of reinforcing steel is permitted for drilled hole installation. Expansion Anchors are not permitted. All anchor bolts shall have single self-locking hex nuts. Tack welding of the nut to the anchor bolt may be used in lieu of self-locking nuts. All nuts shall be in accordance with ASTM A563 or ASTM A194. Flat Washers shall be in accordance with ASTM F436 and Plate Washers (for long slotted holes only), shall be in accordance with ASTM A36 or ASTM A709 Grade 36. After the nuts have been snug tightened, the anchor bolt threads shall be distorted to prevent removal of the nuts. Distorted threads and tack welds shall be coated with a galvanizing compound in accordance with the Specifications.

RESILIENT AND NEOPRENE PADS:

Resilient and Neoprene pads shall be in accordance with Specification Section 932 except that testing of the finished pads shall not be required. Neoprene pads shall be durometer hardness 60 to 80. JOINTS:

All welded joints are to be ground smooth. Expansion joints shall be spaced at a maximum 40'-0". Field splices similar to the expansion joint detail may be approved by the Engineer to facilitate handling, but top rail must be continuous across a minimum of two posts.

WELDING:

All welding shall be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal shall be E60XX or E70XX. Nondestructive testing of welds is not required.

COATINGS:

The steel railing shall be hot-dip galvanized after fabrication in accordance with Section 962 of the Specifications mill finish unless otherwise noted in the Contract Documents. All nuts, bolts and washers shall be hot-dip galvanized in accordance with Specification Section 962. SHOP DRAWINGS:

Details addressing project specific geometry (line & grade) showing post and expansion joint locations, post and panel type, anchor bolt installation "Case" or lengths, must be submitted by the Contractor for the Engineer's approval prior to fabrication of the railing. Shop drawings shall be in accordance with the Specifications.

PAYMENT:

Railing shall be paid for per linear foot (Item No. 515-2-abb). Payment will be plan quantity measured as the length along the center line of the top rail, and includes rails, posts, pickets, panels, rail splice assembly, base plates, anchor bolts, nuts, washers, resilient or neoprene pads and all incidental materials and labor required to complete installation of the railing.



3D VIEW OF RAILING WITH TYPE 1 - PICKET INFILL PANEL (42" Height shown, 54" Height Similar)

TABLE 1 - RAILING MEMBERS				
MEMBER	DESIGNATION	OUT SIDE DIMENSION	WALL THICKNESS	
Post "A"	HSS2½x1½x1½	2.50" x 1.50"	0.125"	
Post "B"	HSS2½x1½x <sup>3</sup> ⁄16	2.50" x 1.50"	0.188"	
Top Rail	2½" NPS (Sch. 10)	2.875"	0.120"	
	H553.000x0.120	3.000"	0.120"	
End Hanna	2½" NPS (Sch. 10)	2.875"	0.120"	
End Hoops	HSS3.000x0.120	3.000"	0.120"	
Top Rail Joint/Splice Sleeves	HSS2.500x0.125	2.500"	0.125"	
Intermediate & Bottom Rail	H552x2x <sup>3</sup> / <sub>16</sub>	2.00" x 2.00"	0.188" <sup>(1)</sup>	
Int. & Bottom Rail Post Connection Sleeve	HSS1.500x0.125	1.500"	0.125" <sup>(1)</sup>	
Handrail Joint/Splice Sleeves	1" NPS (Sch. 40)	1.315"	0.133"	
Handrails	1½" NPS (Sch. 40)	1.900"	0.145"	
Handrail Support Bar	¾" Ø Round Bar	0.750"	N/A	
Pickets (Type 1 Infill Panel)	¾" Ø Round Bar	0.750"	N/A	
Infill Panel Members (Types 2 - 5)	Varies (See Details)	Varies	Varies	

#### TABLE 1 NOTES:

(1) 0.125" wall thickness permitted for rails with post spacings less than 5'-8", except that Post Connection Sleeve must be 1¼" NPS (Sch. 40).

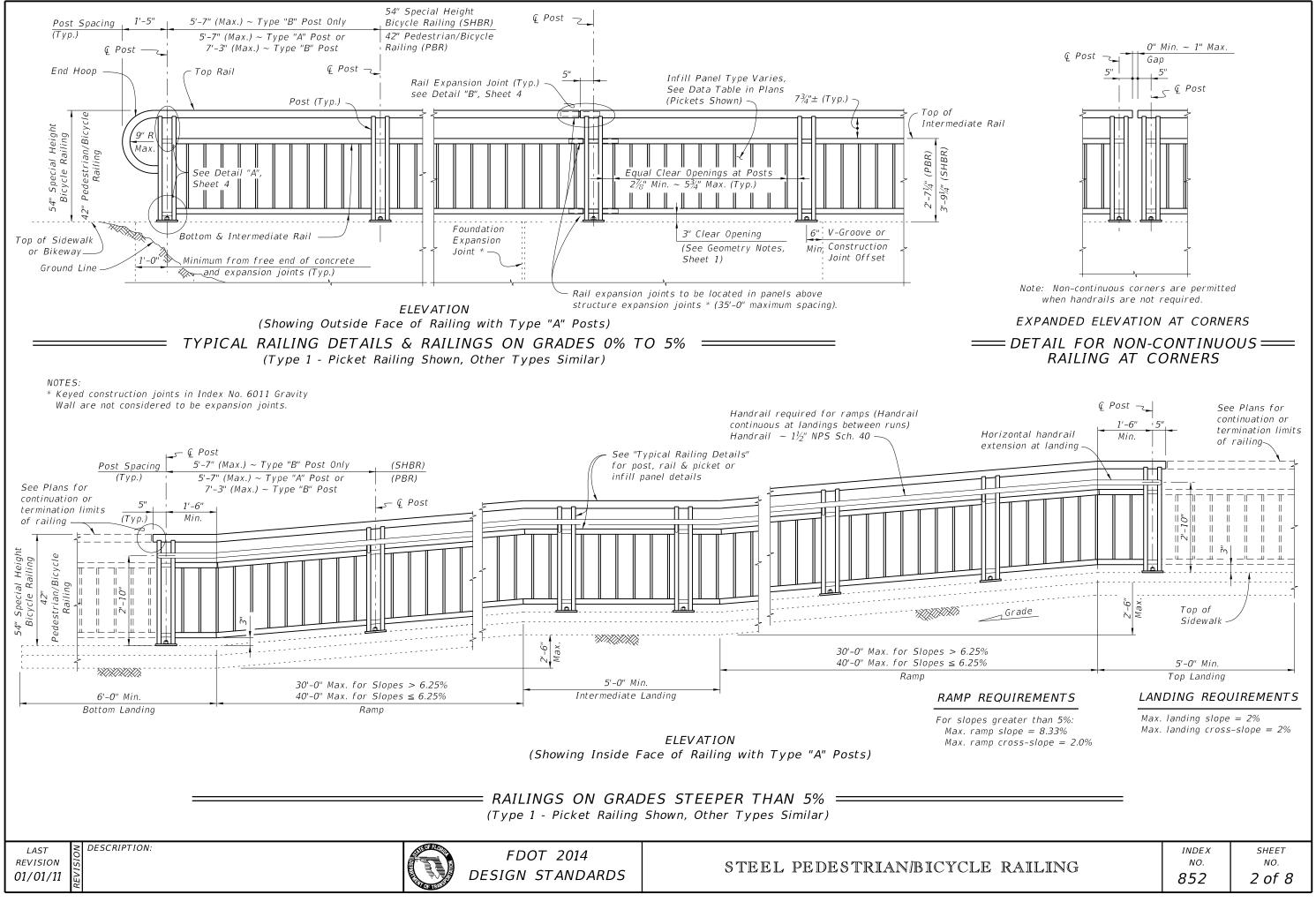
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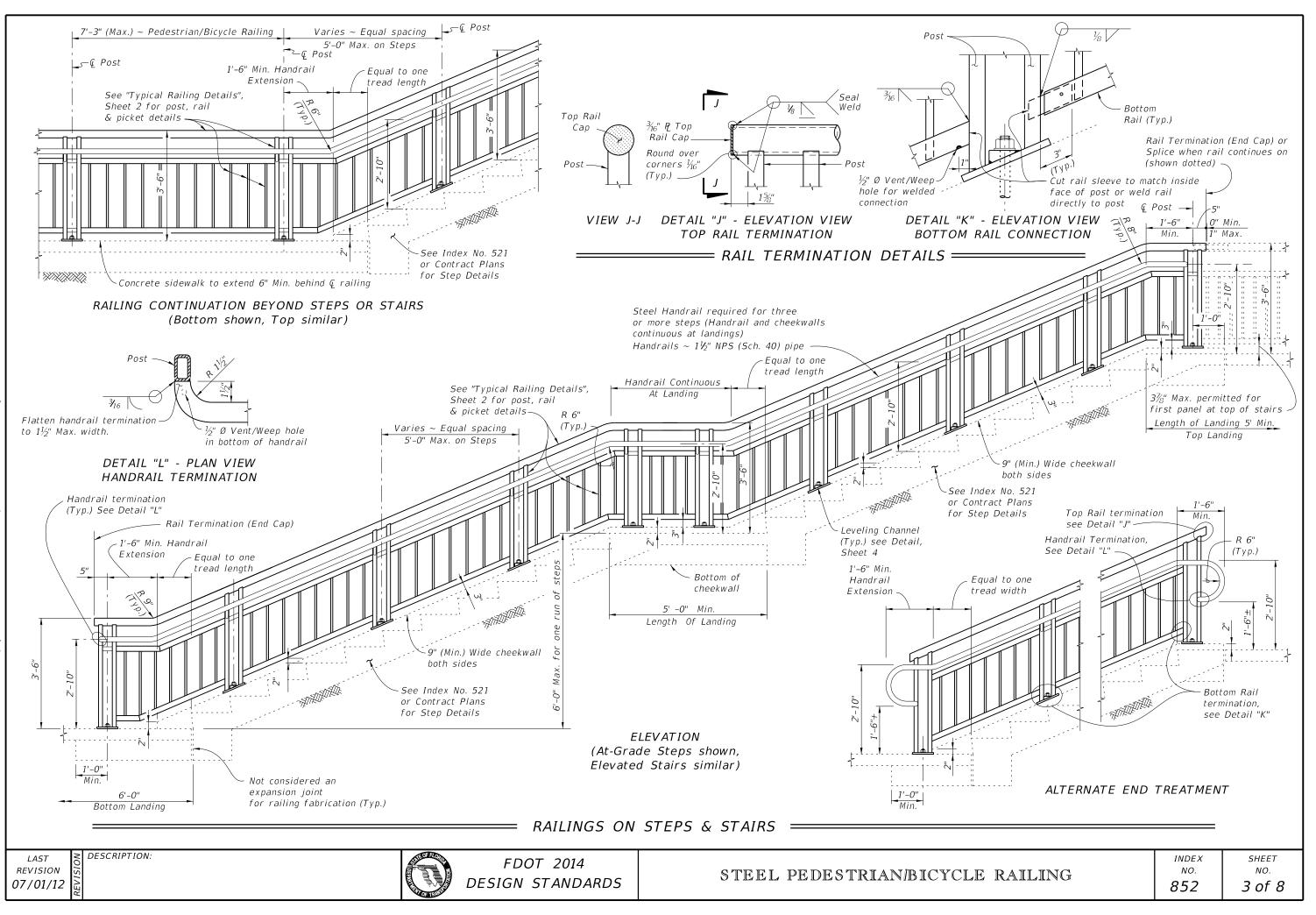
# STEEL PEDESTRIAN/BICYCLE

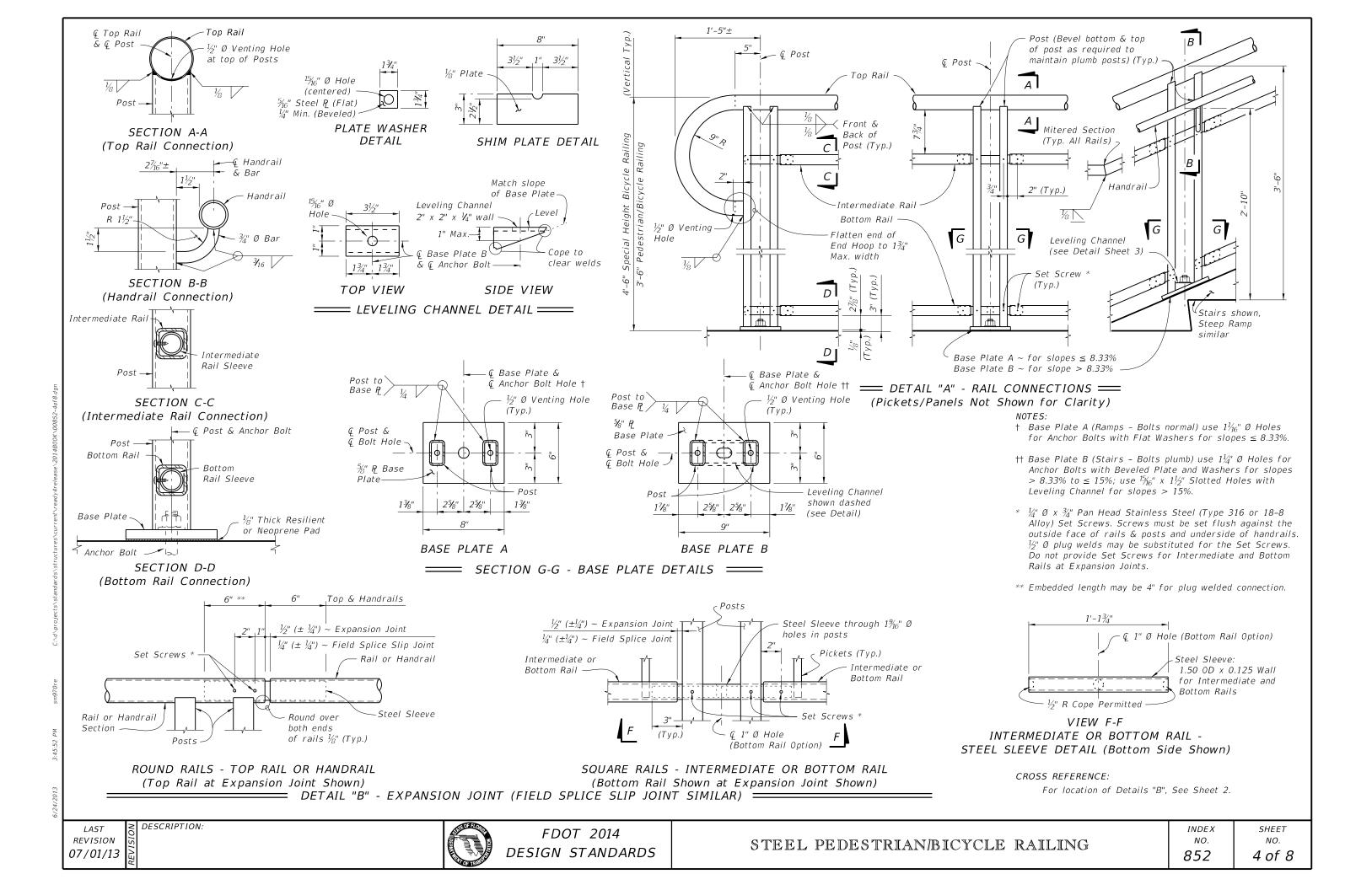
### NOTES

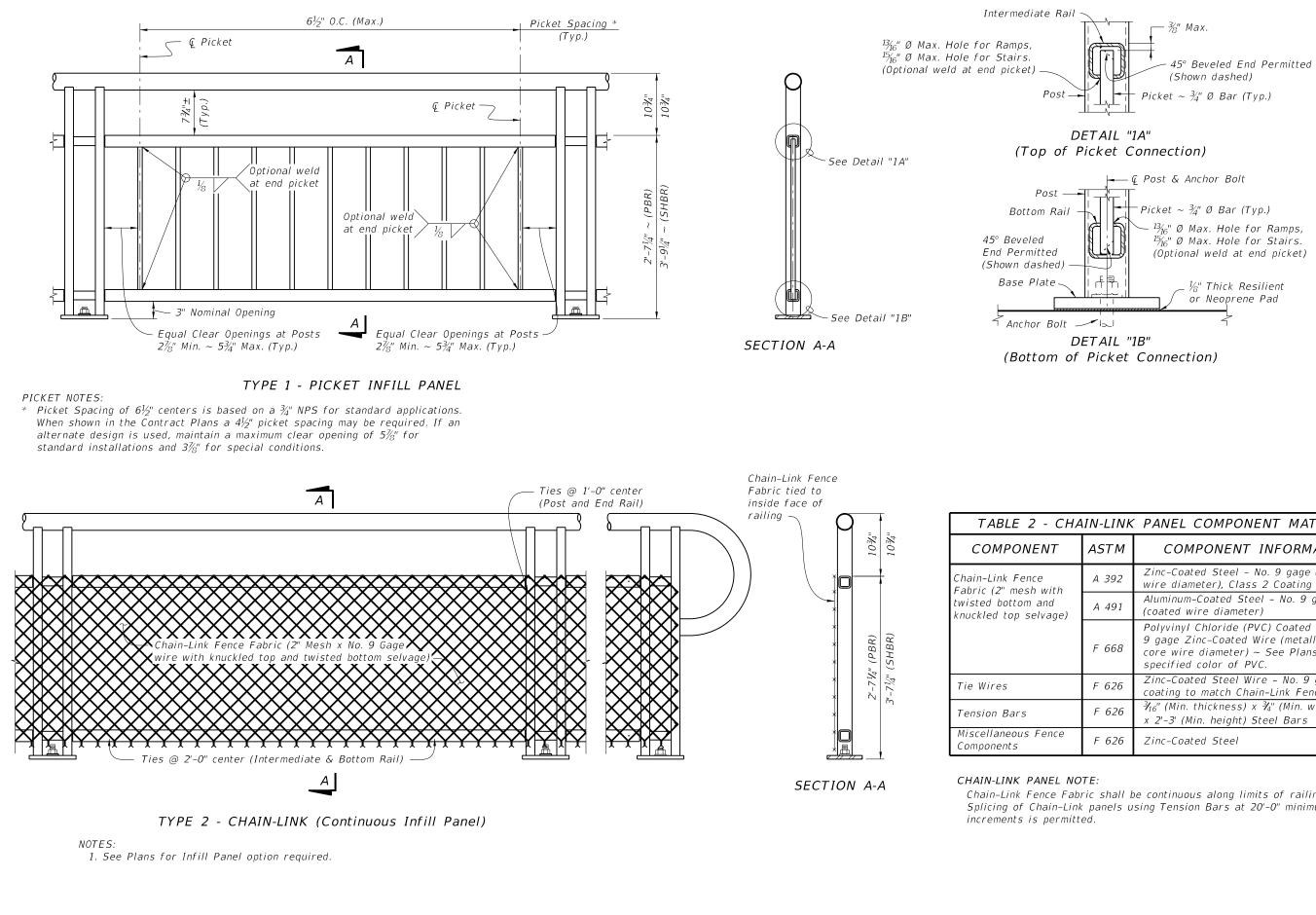
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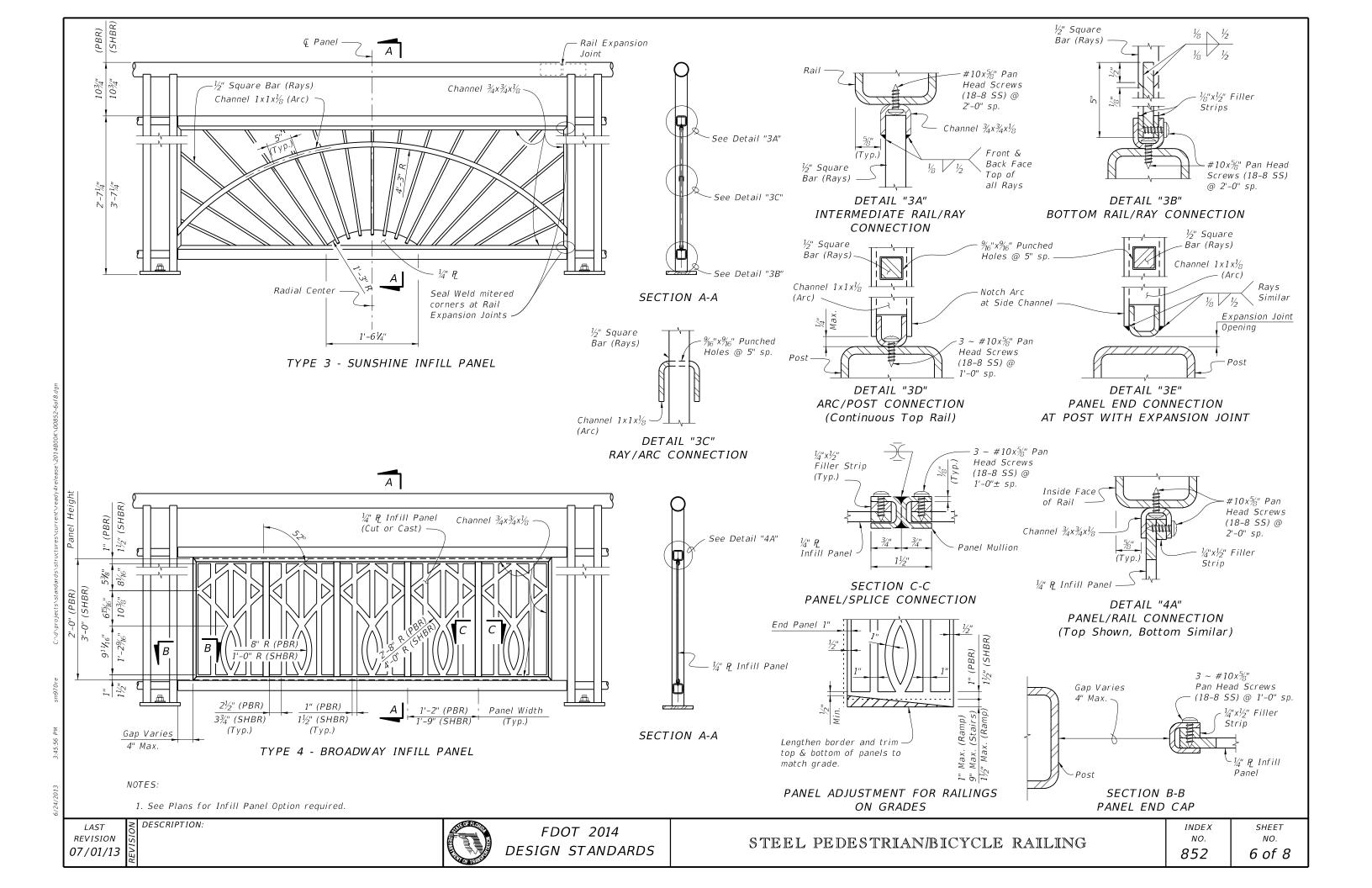


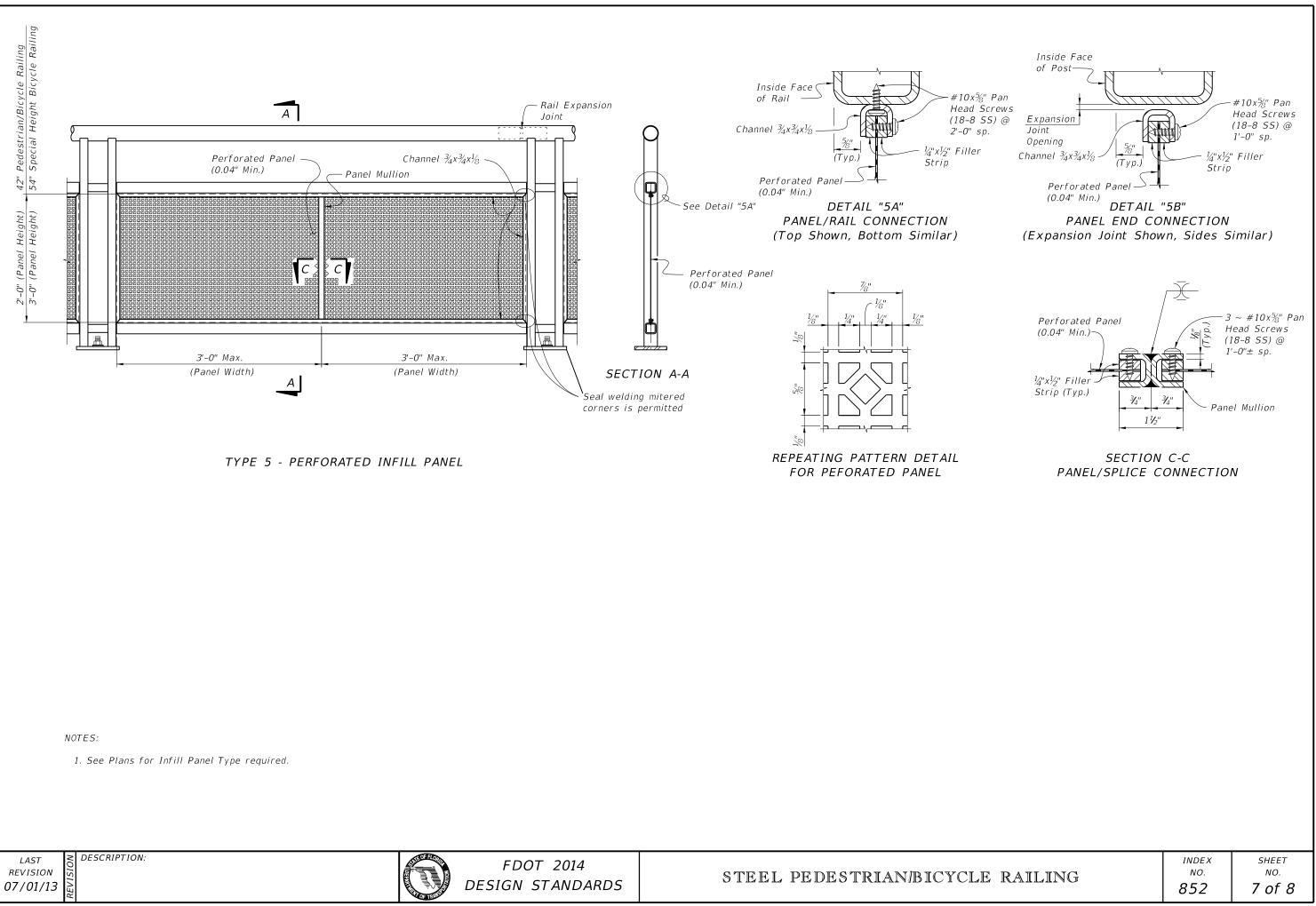
FDOT 2014 DESIGN STANDARDS

# STEEL PEDESTRIAN/BICYCLE

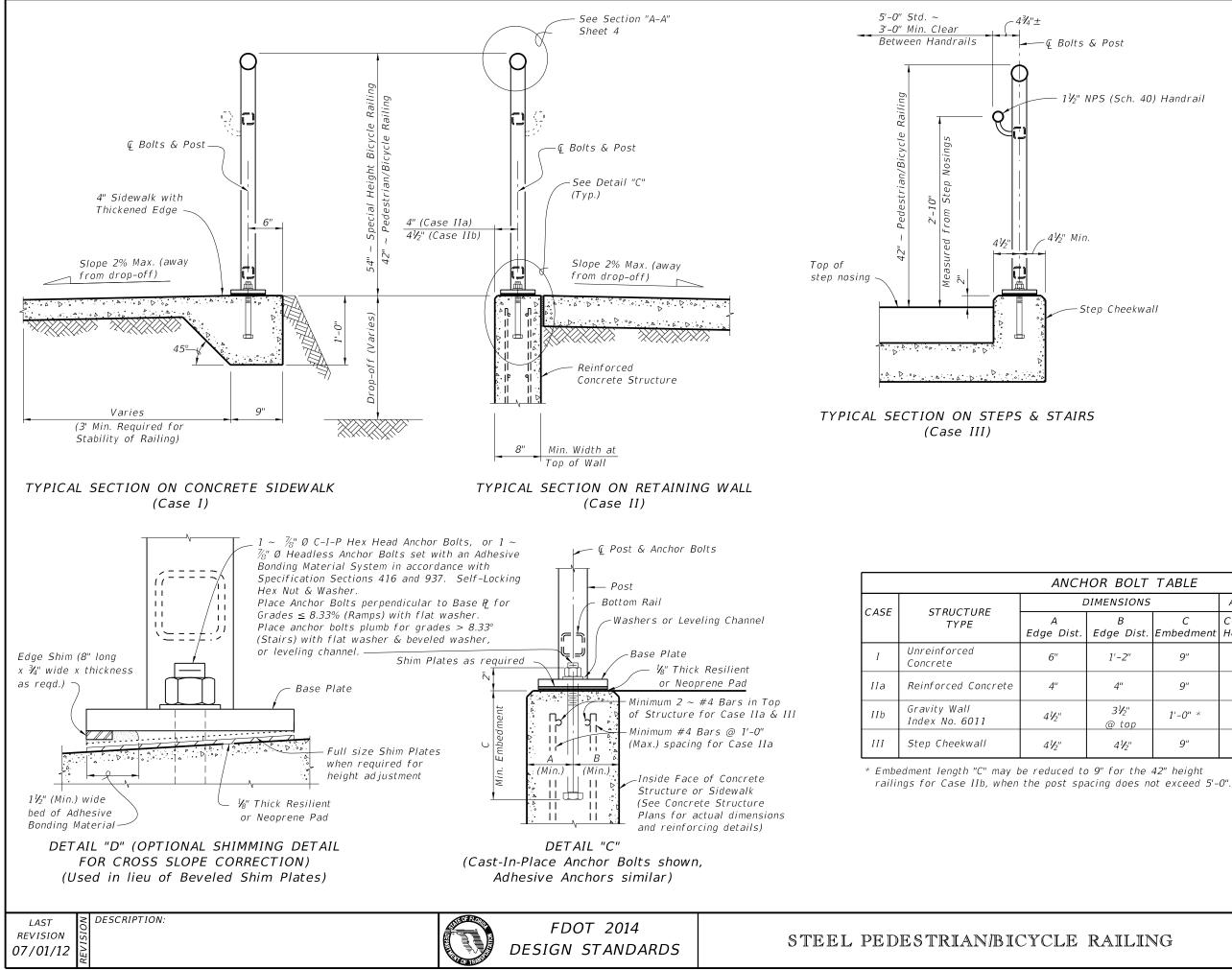
	ASTM	COMPONENT INFORMATION
	A 392	Zinc-Coated Steel – No. 9 gage (coated wire diameter), Class 2 Coating
	A 491	Aluminum-Coated Steel – No. 9 gage (coated wire diameter)
	F 668	Polyvinyl Chloride (PVC) Coated Steel – No. 9 gage Zinc-Coated Wire (metallic-coated core wire diameter) ~ See Plans for specified color of PVC.
	F 626	Zinc-Coated Steel Wire - No. 9 gage with coating to match Chain-Link Fence Fabric.
	F 626	¾ <sub>16</sub> " (Min. thickness) x ¾" (Min. width) x 2'-3' (Min. height) Steel Bars
	F 626	Zinc-Coated Steel
bi 1k		ee continuous along limits of railing. sing Tension Bars at 20'-0" minimum

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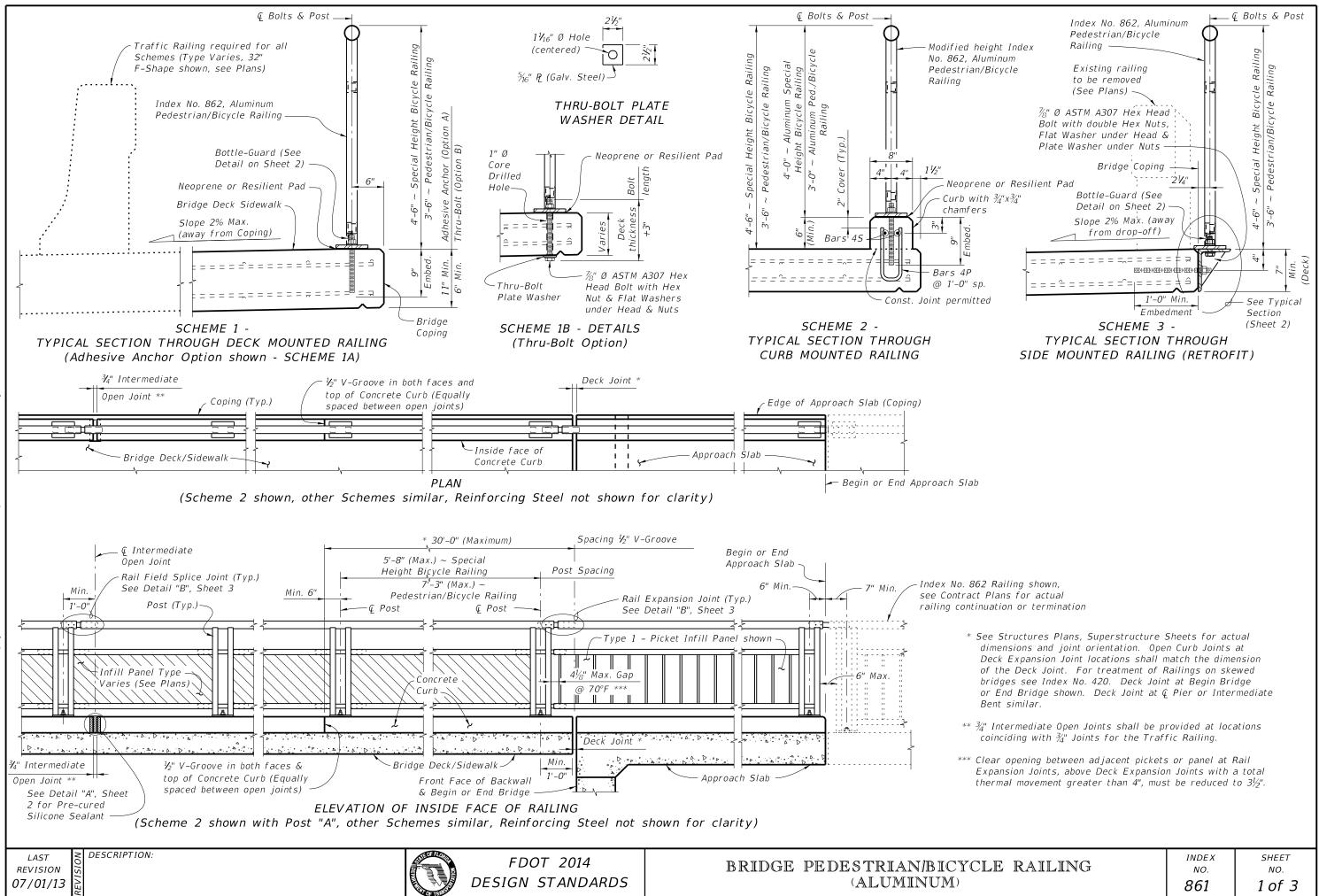


1½" NPS (Sch. 40) Handrail

Step Cheekwall

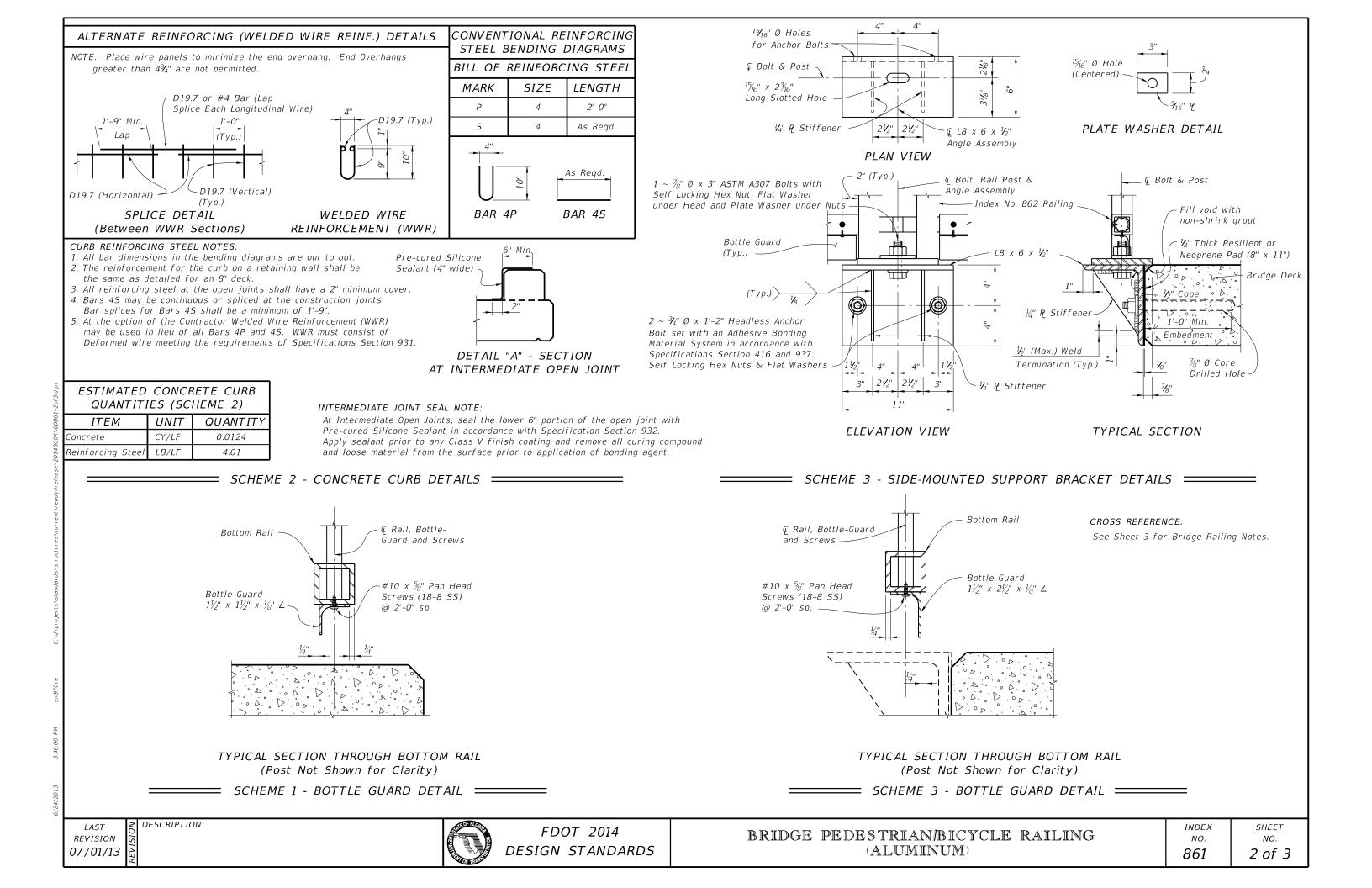
4	HOR BOLT TABLE					
DIMENSIONS ANCHOR LENG			LENGTH	ANCHOR		
	B Edge Dist.	C Embedment	C-I-P Hex Head Bolt	Adhesive Anchor		
	1'-2''	9"	10½"	11"	7∕8" Ø	
	4"	9"	10½"	11"	7∕8" Ø	
	3½" @ top	1'-0" *	1'-1½"	1'-2"	7∕8"Ø	
	4½"	9"	10½"	11"	7∕8"Ø	

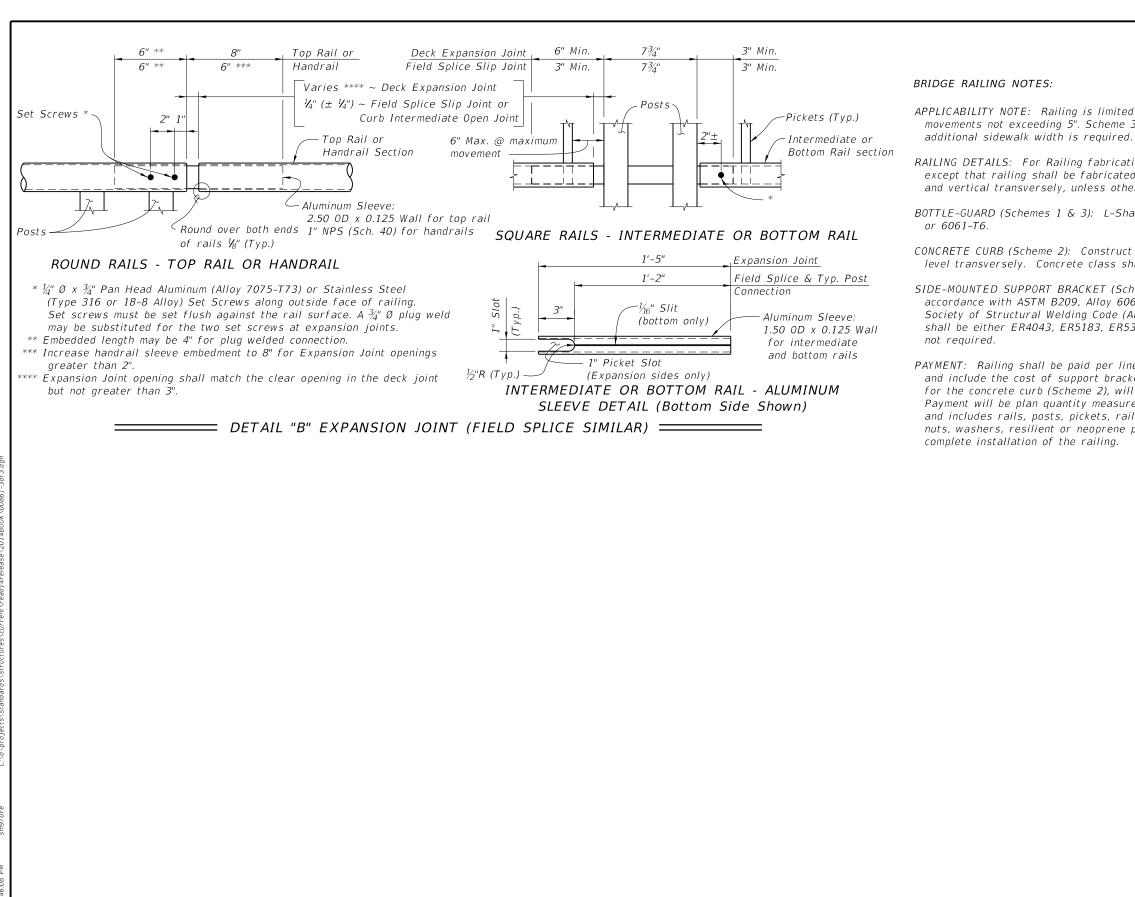
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APPLICABILITY NOTE: Railing is limited to use on bridges with an expansion joint thermal movements not exceeding 5". Scheme 3 is limited to bridge retrofit applications where

RAILING DETAILS: For Railing fabrication and installation details and notes see Index No. 862, except that railing shall be fabricated and installed normal to the Profile Grade longitudinally and vertical transversely, unless otherwise shown in the Contract Plans.

BOTTLE-GUARD (Schemes 1 & 3): L-Shape shall be in accordance with ASTM B209, Alloy 6063-T5

CONCRETE CURB (Scheme 2): Construct concrete curb vertical with the top surface finished level transversely. Concrete class shall be the same as the bridge deck.

SIDE-MOUNTED SUPPORT BRACKET (Scheme 3): L-Shape and Stiffener Plate shall be in accordance with ASTM B209, Alloy 6061-T6. Welding shall be in accordance with the American Society of Structural Welding Code (Aluminum) ANSI/AWS D1.2 (current edition). Filler metal shall be either ER4043, ER5183, ER5356 or ER5556. Nondestructive testing of welds is

PAYMENT: Railing shall be paid per linear foot (Item No. 515–2-abb) for the aluminum railing and include the cost of support brackets (Scheme 3). Concrete and reinforcing steel quantities for the concrete curb (Scheme 2), will be included in the bridge deck plan quantity pay items. Payment will be plan quantity measured as the length along the center line of the top rail, and includes rails, posts, pickets, rail splice assembly, base plates, bottle-guards, anchor bolts, nuts, washers, resilient or neoprene pads and all incidental materials and labor required to

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# DESIGN LOADS, GEOMETRY AND APPLICABILITY:

See the Instructions for Design Standards for the design loads, geometry and applicability requirements. GENERAL:

Adequate foundation support shall be provided for anchorage and stability against overturning. See Index No. 861 for special requirements and modifications for use on bridges. The railing shown on these drawings requires a handrail for ramps steeper than a 5% grade to conform with the requirements of the Americans with Disabilities Act (ADA).

### RAILS, PANELS AND POSTS:

Structural Extrusions, Tube, Pipe and Bar shall be in accordance with Table 1 and ASTM B221 or ASTM B429. Top, bottom and intermediate rail corner bends with maximum 4'-0" post spacing, may be Alloy 6063-T6. Perforated panels (Type 5) shall be Alloy 3003-H14. Posts shall be fabricated and installed plumb,  $\pm$  1" tolerance when measured at 3'-6" above the foundation. Pickets and vertical panel elements shall be fabricated parallel to the posts, except that Type 2, 3 & 5 panel infills may be fabricated parallel to the longitudinal grade. Corners and changes in tangential longitudinal alignment shall be made continuous with a 9" bend radius or terminate at adjoining sections with mitered end sections when handrails are not required. For changes in tangential longitudinal alignment greater than 45°, posts shall be positioned at a maximum distance of 2'-0" each side of the corner and shall not be located at the corner apex. For curved longitudinal alignments the top and bottom rails and handrails shall be shop bent to match the alignment radius.

### BASE PLATES AND RAIL CAPS:

Base Plates and Post Cap plates shall be in accordance with ASTM B209, Alloy 6061-T6. SHIM PLATES:

Shim Plates shall be aluminum in accordance with ASTM B209, Alloy 6061 or 6063. Shim plates shall be used for foundation height adjustments greater than  $\frac{1}{4}$ " and localized irregularities greater than  $\frac{1}{8}$ ". Field trim shim plates when necessary to match the contours of the foundation. Beveled shim plates may be used in lieu of trimmed flat shim plates shown. Stacked shim plates must be bonded together with adhesive bonding material and limited to a maximum total thickness of  $\frac{1}{2}$ ", unless longer anchor bolts are provided for the exposed thread length. ANCHOR BOLTS:

Anchor bolts shall be in accordance with ASTM F1554 Grade 36. Headless anchor bolts for Adhesive Anchors shall be threaded full length. Cutting of reinforcing steel is permitted for drilled hole installation. Expansion Anchors are not permitted. All anchor bolts shall have single self-locking hex nuts. Tack welding of the nut to the anchor bolt may be used in lieu of self-locking nuts. All nuts shall be in accordance with ASTM A563 or ASTM A194. Flat Washers shall be in accordance with ASTM F436 and Plate Washers (for long slotted holes only), shall be in accordance with ASTM A36 or ASTM A709 Grade 36. After the nuts have been snug tightened, the anchor bolt threads shall be distorted to prevent removal of the nuts. Distorted threads and tack welds shall be coated with a galvanizing compound in accordance with the Specifications.

RESILIENT AND NEOPRENE PADS:

Resilient and Neoprene pads shall be in accordance with Specification Section 932 except that testing of the finished pads shall not be required. Neoprene pads shall be durometer hardness 60 to 80. JOINTS:

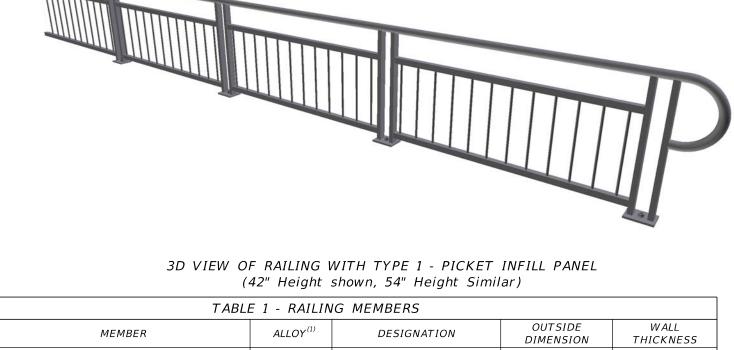
All welded joints are to be ground smooth. Expansion joints shall be spaced at a maximum 35'-0". Field splices similar to the expansion joint detail may be approved by the Engineer to facilitate handling, but top rail must be continuous across a minimum of two posts. WELDING:

All welding shall be in accordance with the American Welding Society Structural Welding Code (Aluminum) ANSI/AWS D1.2 (current edition). Filler metal shall be either ER5183, ER5356 or ER5556. Nondestructive testing of welds is not required. Filler metal for plug welds and bend splices may be ER4043. COATINGS:

The aluminum railing shall be mill finish unless otherwise noted in the Contract Documents. All nuts, bolts and washers shall be hot-dip galvanized in accordance with Specification Section 962. SHOP DRAWINGS:

Details addressing project specific geometry (line & grade) showing post and expansion joint locations, post and panel type, anchor bolt installation "Case" or lengths, must be submitted by the Contractor for the Engineer's approval prior to fabrication of the railing. Shop drawings shall be in accordance with the Specifications. PAYMENT:

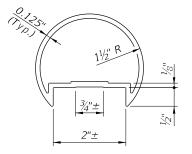
Railing shall be paid for per linear foot (Item No. 515-2-abb). Payment will be plan quantity measured as the length along the center line of the top rail, and includes rails, posts, pickets, panels, rail splice assembly, base plates, anchor bolts, nuts, washers, resilient or neoprene pads and all incidental materials and labor required to complete installation of the railing.

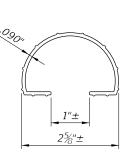


MEMBER	ALLOY <sup>(1)</sup>	DESIGNATION	OUTSIDE DIMENSION	WALL THICKNESS
Posts	6061-T6	RT 2x2x.250	2.00" x 2.00"	0.250"
Ten Deil	COC1 TC	2½" NPS (Sch. 10)	2.875"	0.120"
Top Rail	6061-T6	3" Round Top Cap Rail	3.000"	0.125"
End Haana		2½" NPS (Sch. 10)	h. 10) 2.875"	0.120"
End Hoops	6063-T5	3.00 OD x 0.125 Wall	3.000"	0.125"
Tan Dail Jaint (Calina Classica		3" Round Top Cap Rail         3.000"           2 <sup>1</sup> / <sub>2</sub> " NPS (Sch. 10)         2.875"           3.00 OD x 0.125 Wall         3.000"           2.50 OD x 0.125 Wall         3.000"           70 Cap Rail Inner Sleeve         2.800"           70 RT 2x2x.250         2.00" x 2.00"           71.50 OD x 0.125 Wall (3)         1.500"           72         1.50 OD x 0.125 Wall (3)	0.125"	
Top Rail Joint/Splice Sleeves	6063-T5		2.800"	0.090"
Intermediate & Bottom Rail	6061-T6	RT 2x2x.250	2.00" × 2.00"	0.250" <sup>(2)</sup>
Int. & Bottom Rail Post Connection Sleeve	6063-T5	1.50 0D x 0.125 Wall (3)	1.500"	0.125"
Handrail Joint/Splice Sleeves	6063-T5	1" NPS (Sch. 40)	1.315"	0.133"
Handrails	6061-T6	1½" NPS (Sch. 40)	1.900"	0.145"
Handrail Support Bar	6061-T6	¾" Ø Round Bar	0.750"	N/A
Pickets (Type 1 Infill Panel)	6061-T6	¾" Ø Round Bar	0.750"	N/A
Infill Panel Members (Types 2 - 5)	6063-T5	Varies (See Details)	Varies	Varies

## TABLE 1 NOTES:

(1) Alloy 6061-T6 or 6063-T52 & T6 may be substituted for Alloy 6063-T5.
(2) 0.188" wall thickness permitted for rails with post spacings less than 5'-9".
(3) 1" NPS (Sch. 40) non-slit rail sleeves may be substituted when welded connection Detail "K" is utilized.



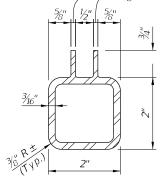


TOP CAP RAIL INNER

3" ROUND TOP CAP RAIL

SPLICE SLEEVE

ALTERNATE TOP RAIL SECTION



ALTERNATIVE BOTTOM & INTERMEDIATE RAIL SECTION FOR TYPE 3, 4 & 5 RAILINGS

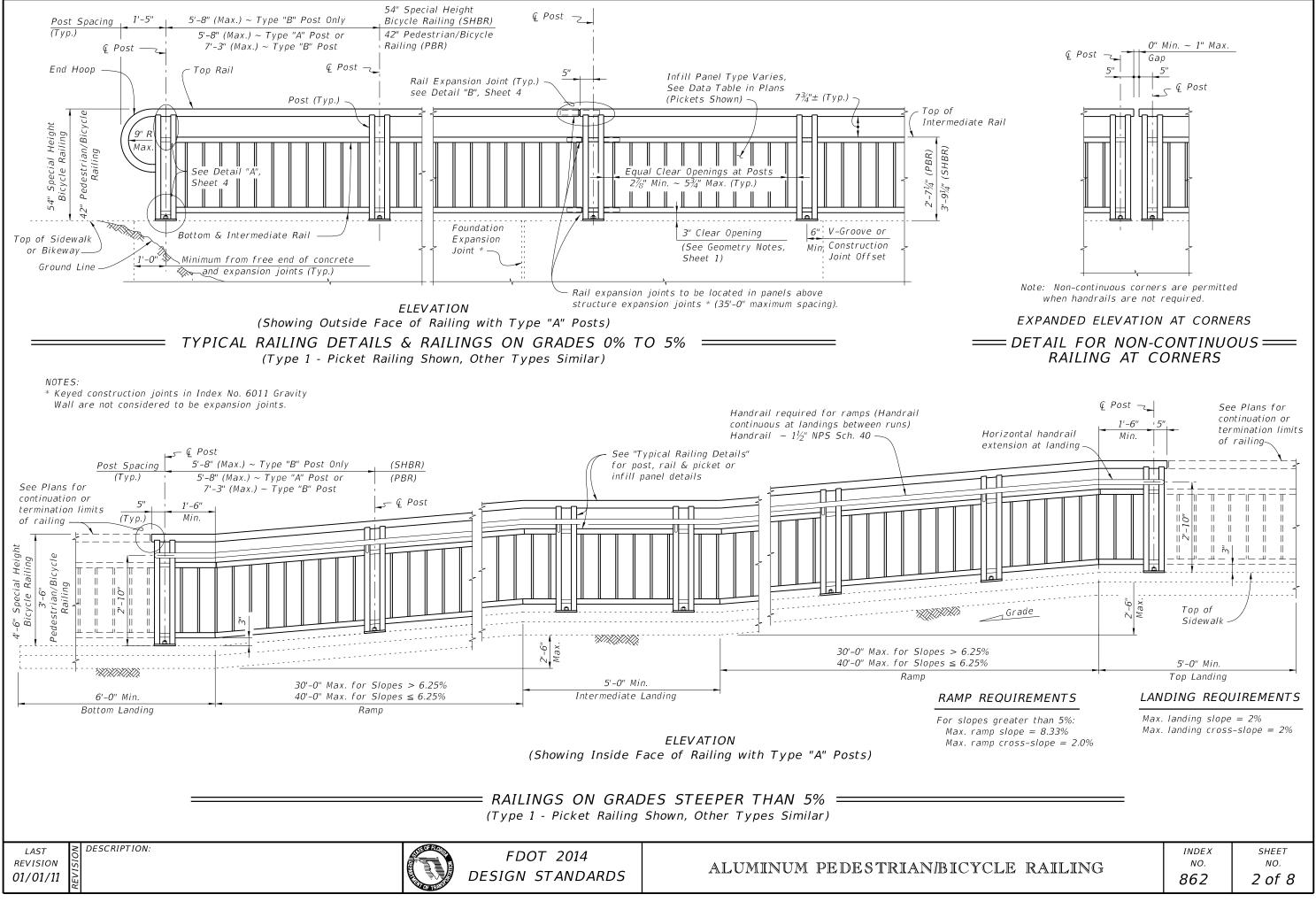
FDOT 2014 DESIGN STANDARDS

ALUMINUM PEDESTRIAN/BICYC

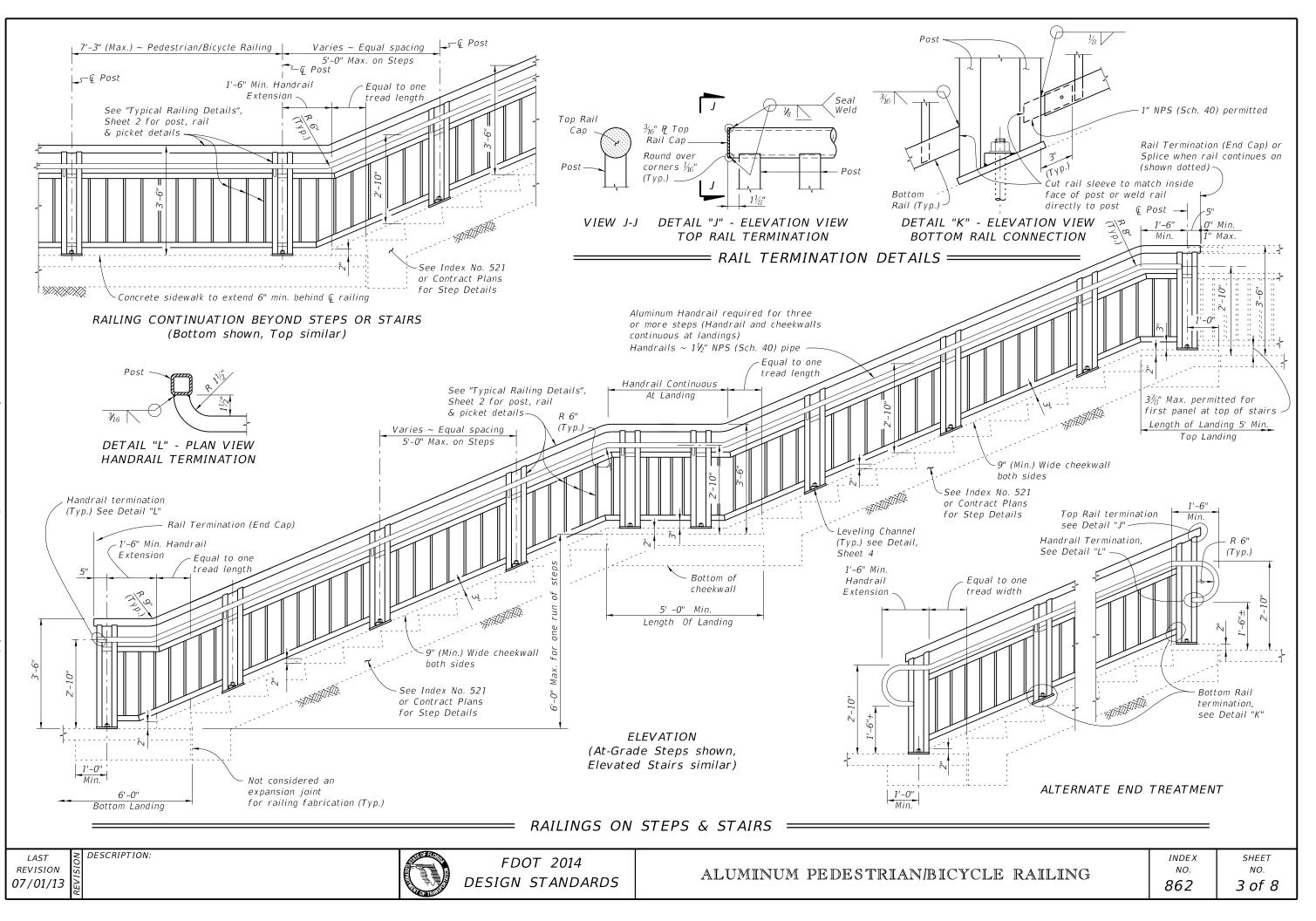
LAST REVISION 07/01/13

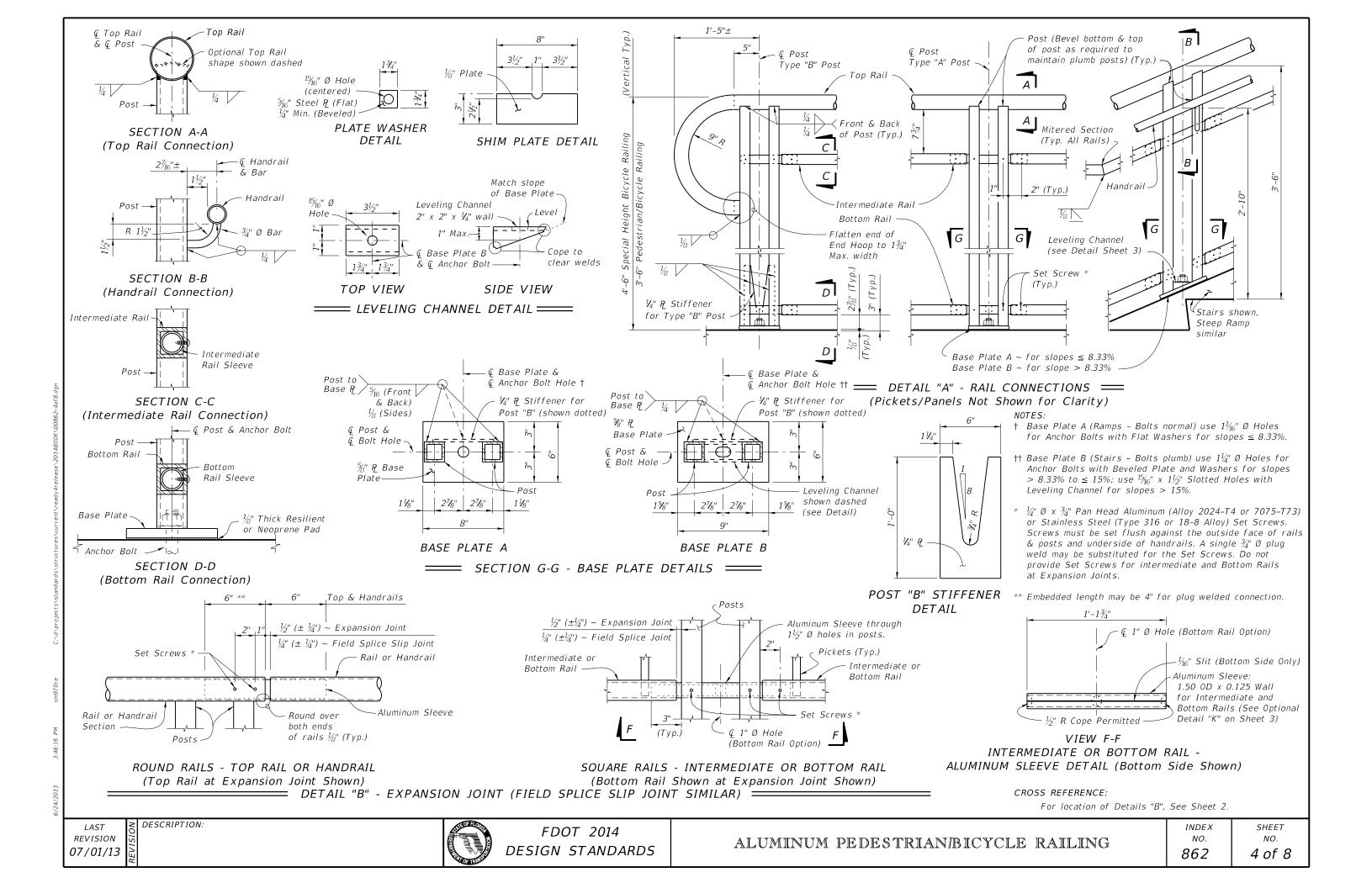
## NOTES

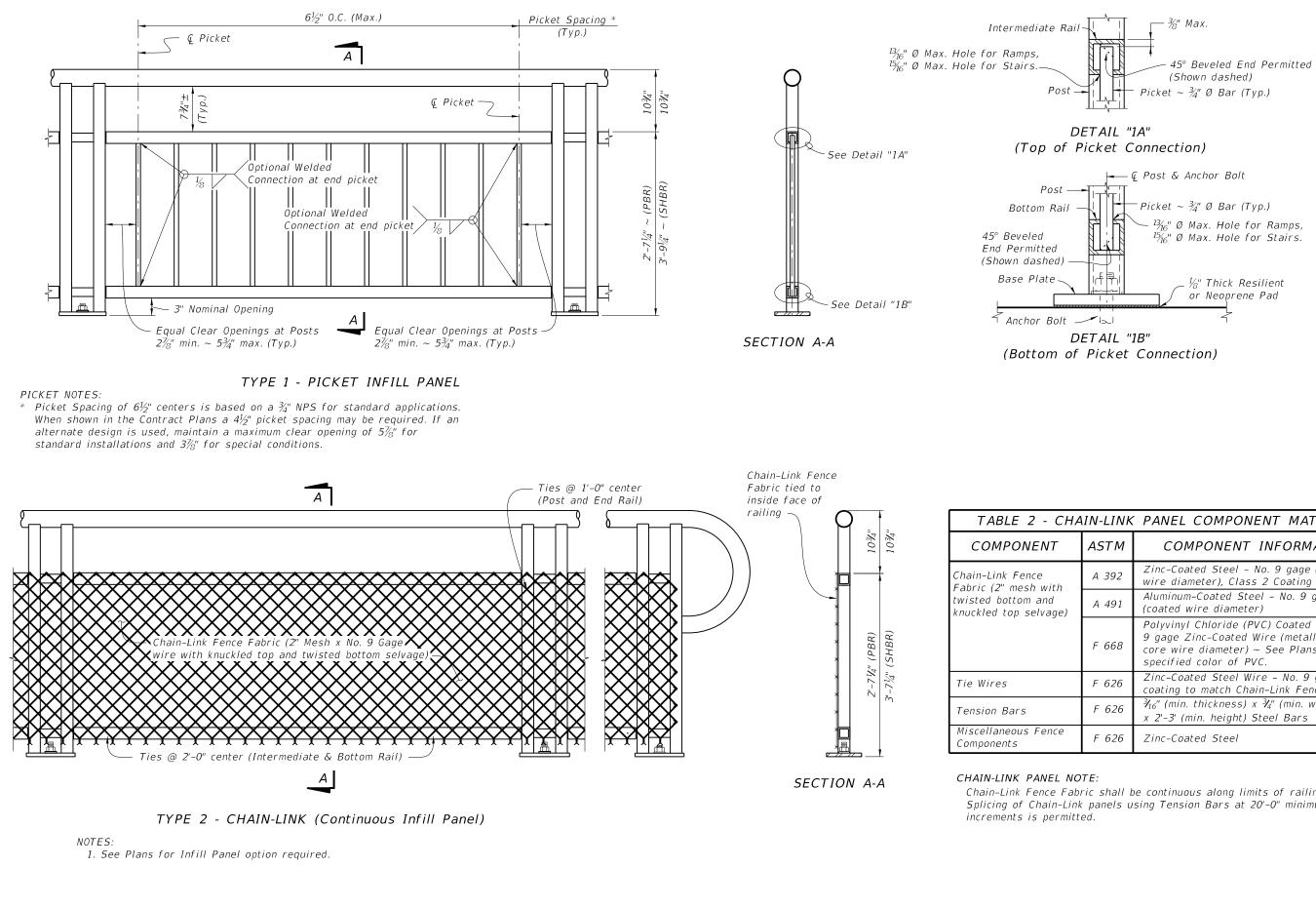
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6/24/2013 3:4







DESCRIPTION: LAST REVISION 07/01/13

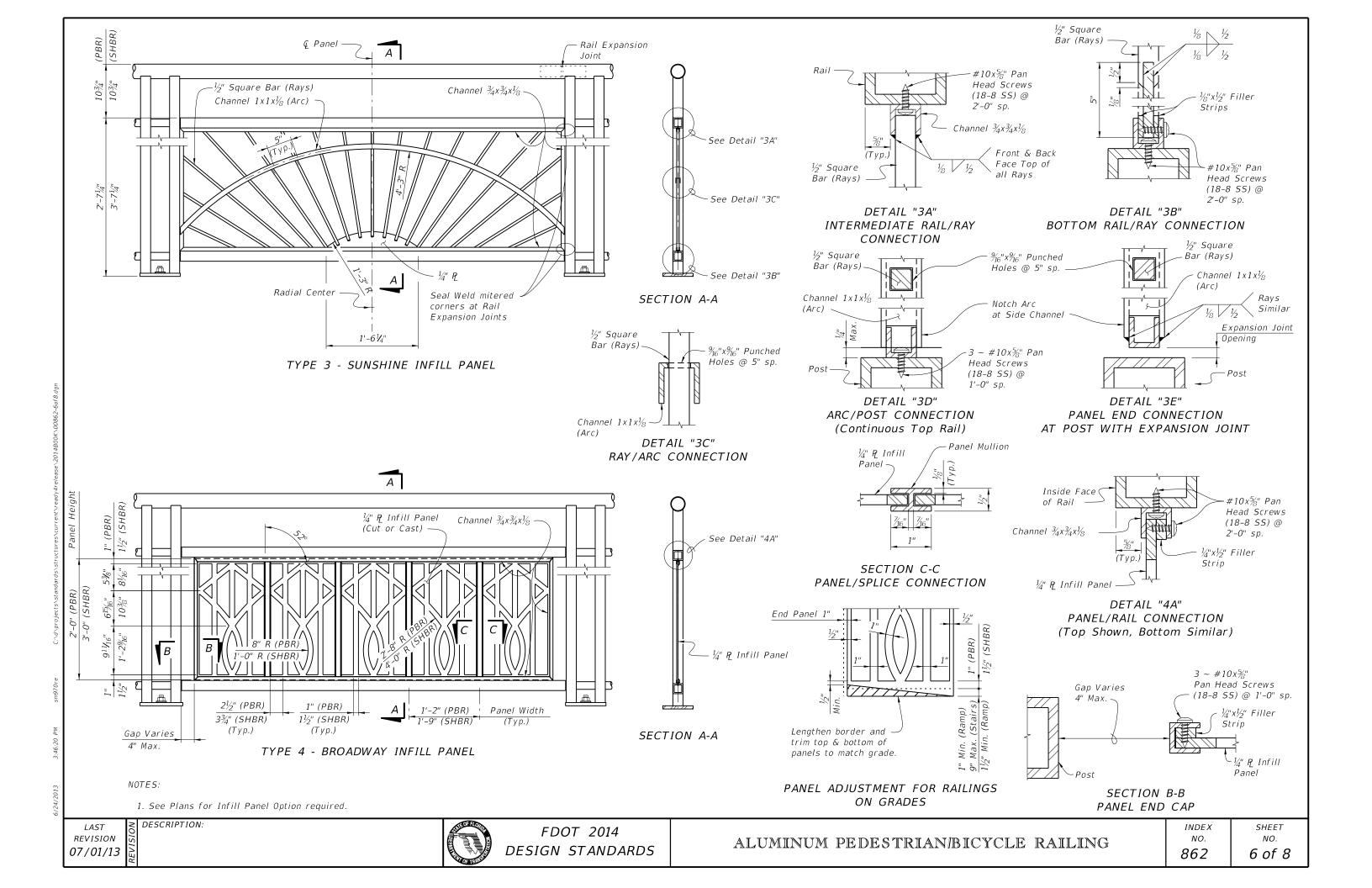


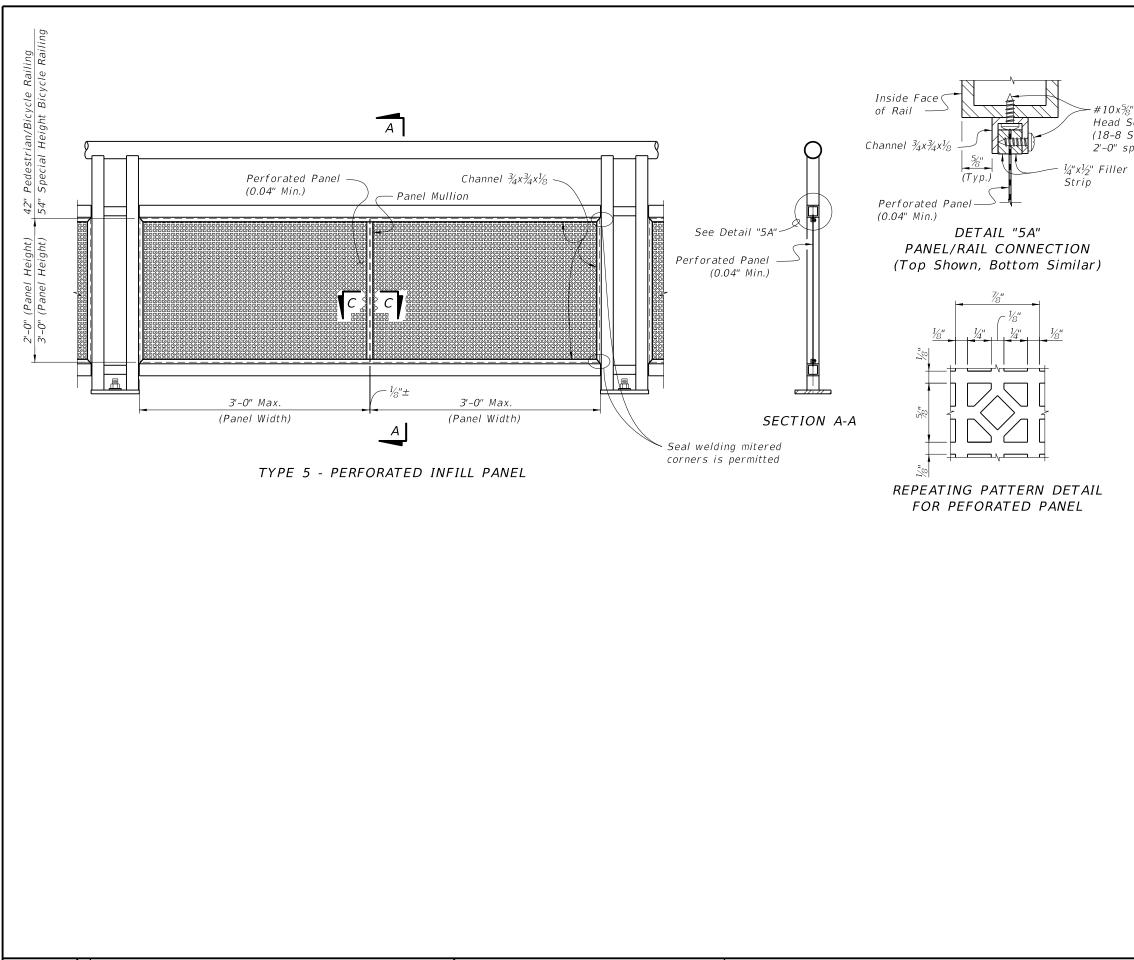


ALUMINUM PEDESTRIAN/BICYCI

AST	ГМ	COMPONENT INFORMATION
A 3	892	Zinc-Coated Steel – No. 9 gage (coated wire diameter), Class 2 Coating
A 4	191	Aluminum-Coated Steel – No. 9 gage (coated wire diameter)
F 6	568	Polyvinyl Chloride (PVC) Coated Steel - No. 9 gage Zinc-Coated Wire (metallic-coated core wire diameter) ~ See Plans for specified color of PVC.
F 6	526	Zinc-Coated Steel Wire - No. 9 gage with coating to match Chain-Link Fence Fabric.
F 6	526	¾ <sub>16</sub> " (min. thickness) x ¾" (min. width) x 2'-3' (min. height) Steel Bars
F 6	526	Zinc-Coated Steel
		ne continuous along limits of railing. sing Tension Bars at 20'-0" minimum

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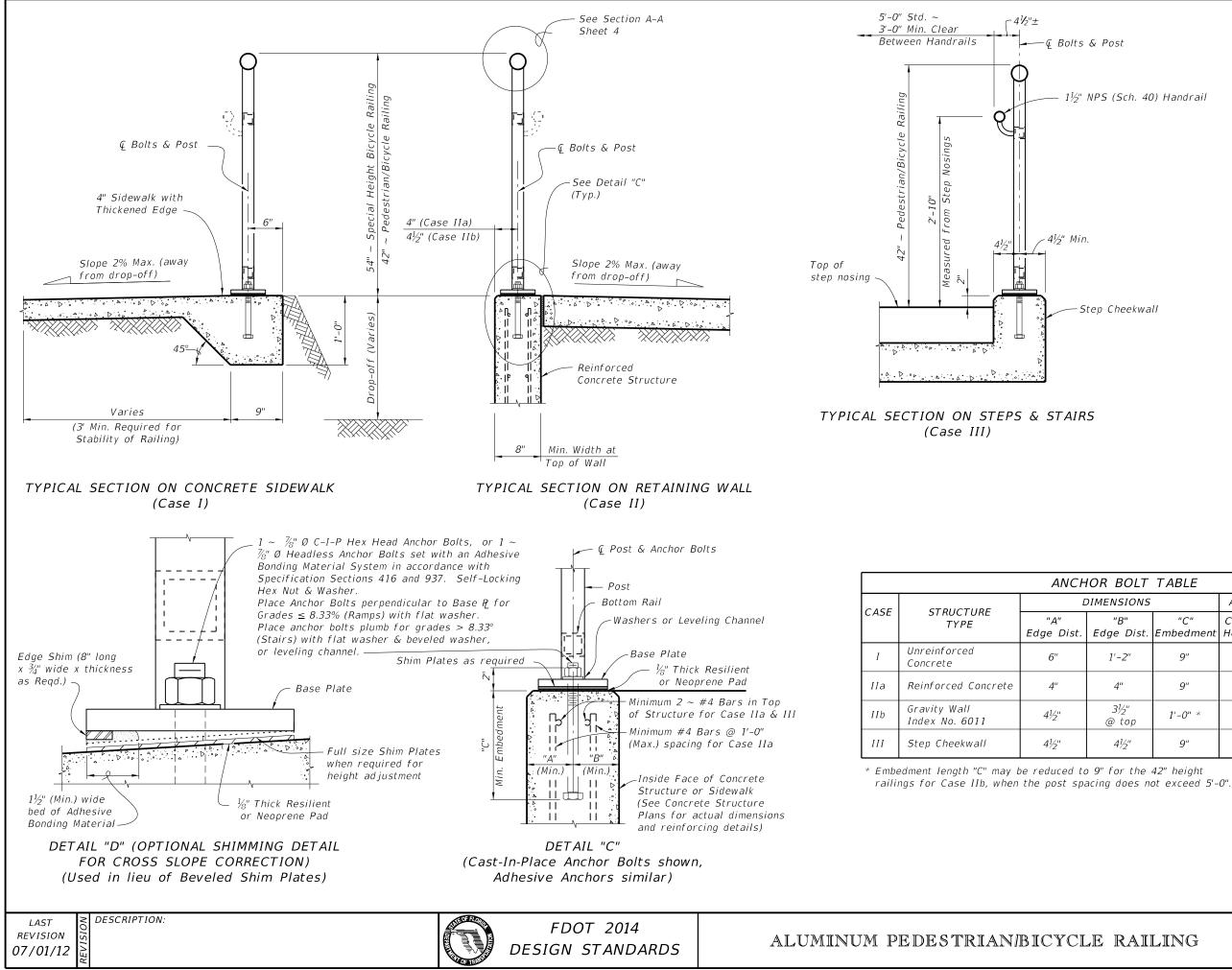




LAST REVISION **07/01/13** 



Inside Face of Post Screws 55) @ <u>Expansion</u> Joint Opening Channel ¾x¾x⅛ (Typ.) Perforated Panel (0.04" Min.) DETAIL "5B" PANEL END CONNECTION (Expansion Joint Shown, Sides Similar)					
Perforated Panel (0.04" Min.) <sup>3</sup> <sub>16</sub> "x <sup>1</sup> / <sub>2</sub> " Filler Strip (Typ.) SECTIO PANEL/SPLICE	(:d/L) "% 1" N C-C	Mullion			
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 $1\frac{1}{2}$ " NPS (Sch. 40) Handrail

Step Cheekwall

4	HOR BOLT TABLE					
DIMENSIONS			ANCHOR LENGTH		ANCHOR	
	"B" "C" C.I.P Hex Adhesive Edge Dist. Embedment Head Bolt Anchor					
	1'-2''	9"	10½"	11"	7∕8" Ø	
	4"	9"	10½"	11"	7‰" Ø	
	3½" @ top	1'-0" *	1'-1½"	1'-2"	7∕8"Ø	
	4½"	9"	10½"	11"	7∕8"Ø	

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## NOTES

#### PIPE RAILING & POSTS:

Structural Tube, Pipe and Bar shall be in accordance with ASTM B221 or ASTM B429, Alloy 6061-T6. End Rail 90° bends and corner bends with maximum 4'-0" post spacing, may be Alloy 6063-T6. Posts and End Rails shall be fabricated and installed plumb,  $\pm$  1" tolerance when measured at 3'-6" above the foundation. Corners and changes in tangential longitudinal alignment, may be made continuous with a 9" bend radius or terminated at adjoining sections with a standard end hoop when handrails are not required. For changes in tangential longitudinal alignment greater than 45°, posts shall be positioned at a maximum distance of 2'-0" each side of the corner and shall not be located at the corner apex. For curved longitudinal alignments the top and bottom rails and handrails shall be shop bent to match the alignment radius.

RAILING MEMBER DIMENSIONS TABLE			
MEMBER	OUTSIDE DIMENSION	WALL THICKNESS	
Posts	2" NPS (Sch. 40)	2.375"	0.154"
Rails	2" NPS (Sch. 40)	2.375"	0.154"
Rail Joint/Splice Sleeves	1½" NPS (Sch. 40)	1.900"	0.145"
Handrails Joint/Splice Sleeves	1" NPS (Sch. 40)	1.315"	0.133"
Handrails	1½" NPS (Sch. 40)	1.900"	0.145"
Handrail Support Bar	1" Ø Round Bar	1.000"	N/A

#### BASE PLATES:

Base Plates shall be in accordance with ASTM B209, Alloy 6061-T6. SHIM PLATES:

Shim Plates shall be aluminum in accordance with ASTM B209, Alloy 6061 or 6063. Shim plates shall be used for foundation height adjustments greater than  $V_4$ " and localized irregularities greater than  $V_8$ ". Field trim shim plates when necessary to match the contours of the foundation. Bevelled shim plates may be used in lieu of trimmed flat shim plates shown. Stacked shim plates must be bonded together with adhesive bonding material and limited to a maximum total thickness of  $\frac{1}{2}$ ", unless longer anchor bolts are provided for the exposed thread length.

COATINGS:

The aluminum railing shall be mill finish unless otherwise noted in the Contract Documents. All nuts, bolts and washers shall be hot-dip galvanized in accordance with Section 962 of the Specifications. ANCHOR BOLTS:

Anchor bolts shall be in accordance with ASTM F1554 Grade 36. Headless anchor bolts for Adhesive Anchors shall be threaded full length. Cutting of reinforcing steel is permitted for drilled hole installation. All anchor bolts shall have single self-locking hex nuts. Tack welding of the nut to the anchor bolt may be used in lieu of self-locking nuts. All nuts shall be in accordance with ASTM A563 or ASTM A194. Flat Washers shall be in accordance with ASTM F436 and Plate Washers (for long slotted holes only), shall be in accordance with ASTM A36 or ASTM A709 Grade 36. After the nuts have been snug tightened, the anchor bolt threads shall be distorted to prevent removal of the nuts. Distorted threads and tack welds shall be coated with a galvanizing compound in accordance with the Specifications. RESILIENT AND NEOPRENE PADS:

Resilient and Neoprene pads shall be in accordance with Specification Section 932, except that testing of the finished pads shall not be required. Neoprene pads shall be durometer hardness 60 or 70. JOINTS:

All fixed joints are to be welded all around and ground smooth. Expansion Joints shall be spaced at a maximum of 30'-0". Field splices similar to the expansion joint detail may be approved by the Engineer to facilitate shipping and handling, but rails must be continuous across a minimum of two posts. Only use the Continuity Field Splice (Detail "E") to make the railing continuous for unforeseen field adjustments.

#### WELDING:

All welding shall be in accordance with the American Welding Society Structural Welding Code (Aluminum) ANSI/AWS D1.2 (current edition). Filler metal shall be either ER5183, ER5356 or ER5556. Nondestructive testing of welds is not required.

#### SHOP DRAWINGS:

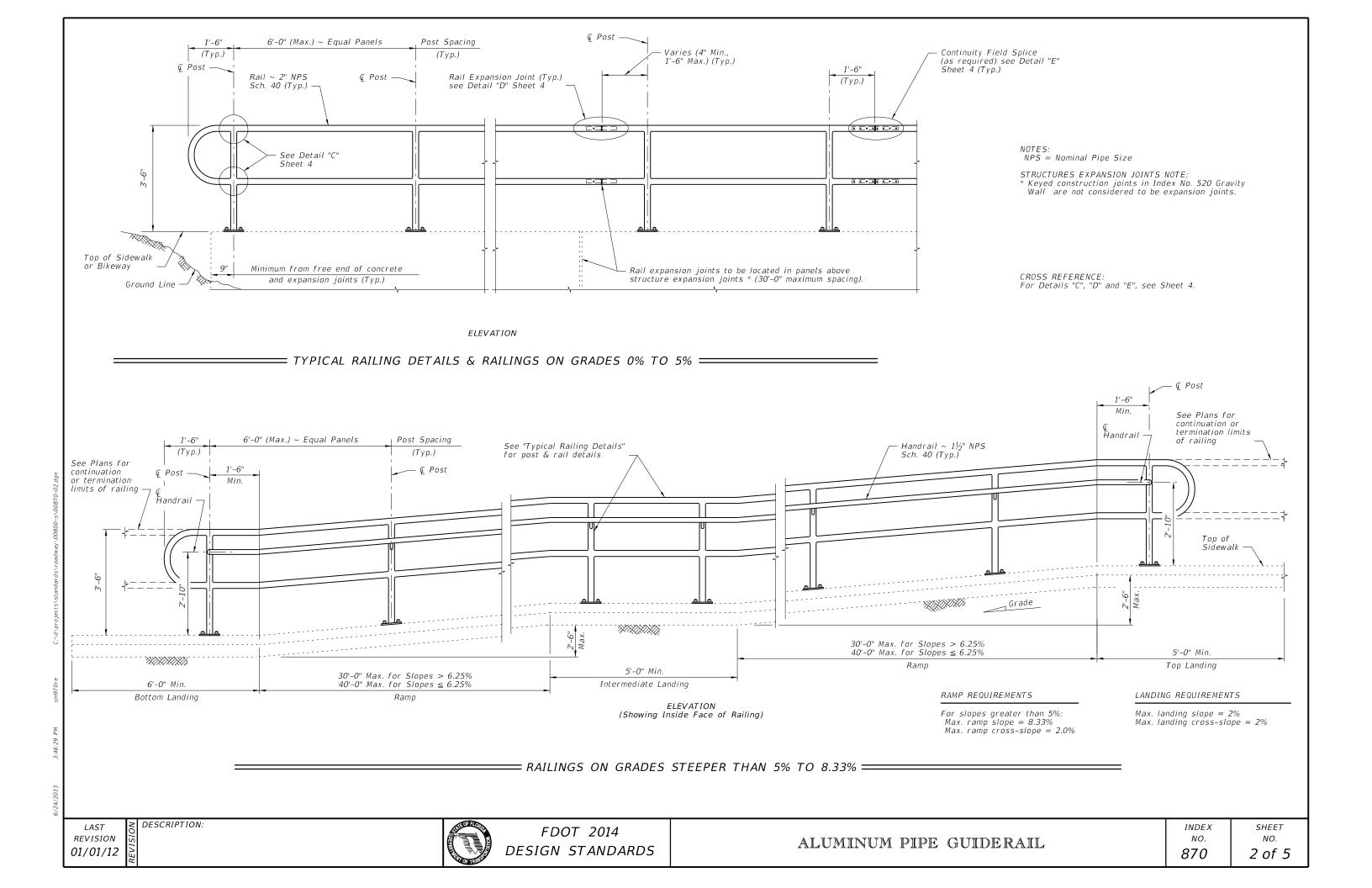
Details addressing project specific geometry (line & grade) showing post and expansion joint locations must be submitted by the Contractor for the Engineer's approval prior to fabrication of the railing. Shop drawings shall be in accordance with the Specifications.

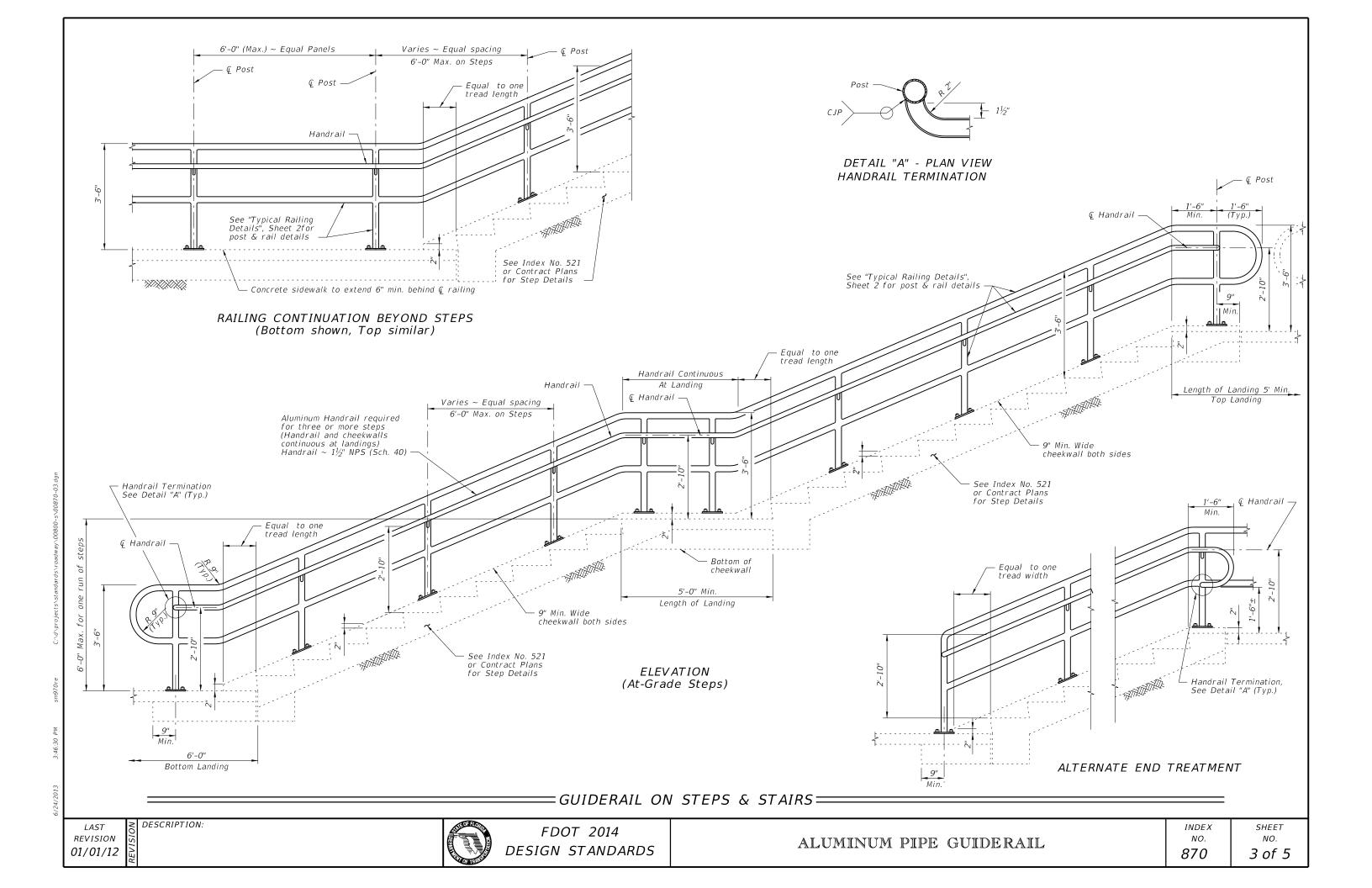
#### PAYMENT

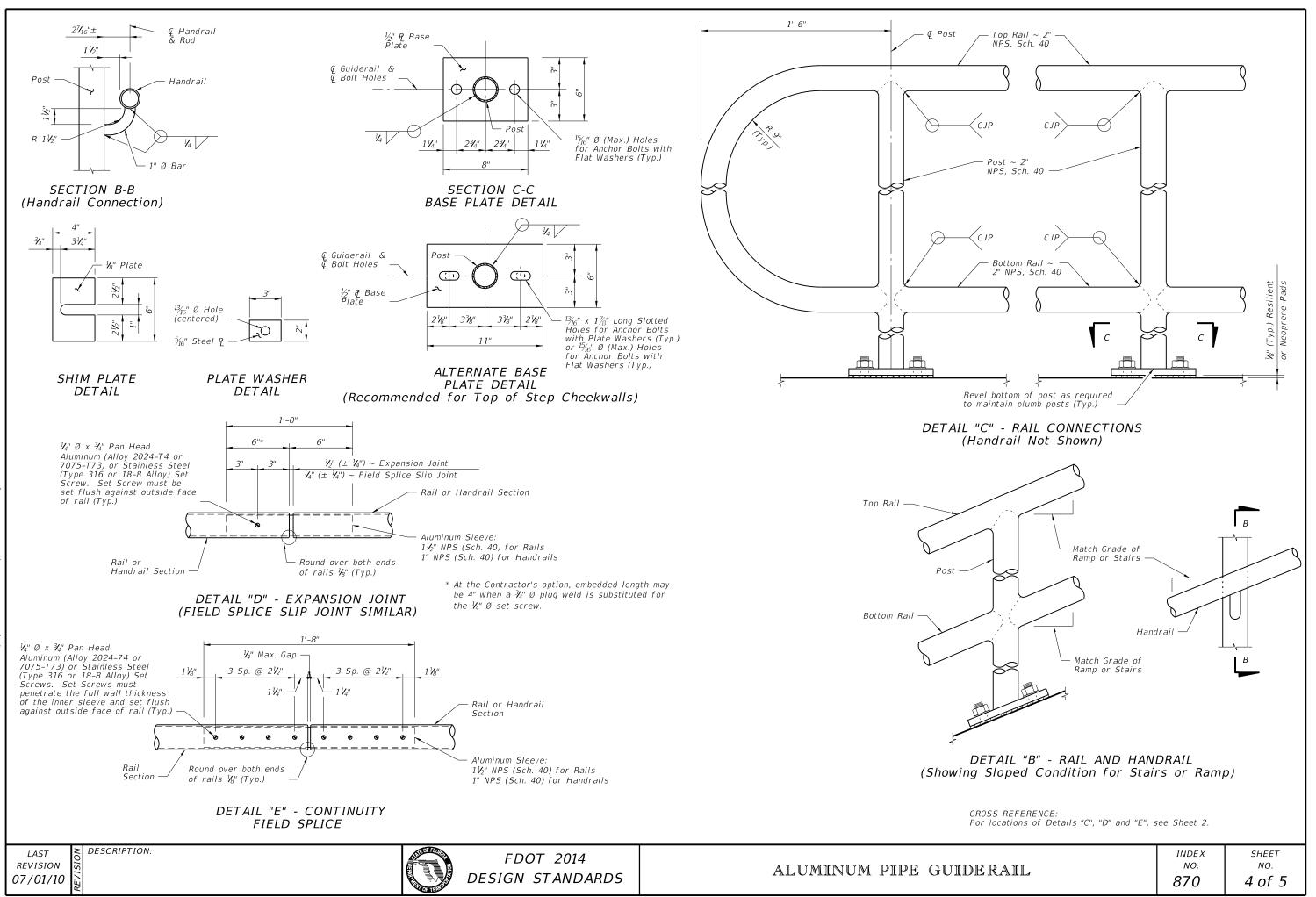
Guiderail shall be paid for under the contract unit price for Pipe Guiderail (Aluminum), LF (Item No. 515-1-2). Payment for the Guiderail will be plan quantity measured as the length along the center line of the top rail, and includes rails, posts, rail splice assembly, base plates, anchor bolts, nuts, washers, resilient or neoprene pads and all incidental materials and labor required to complete installation of the Guiderail

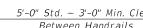


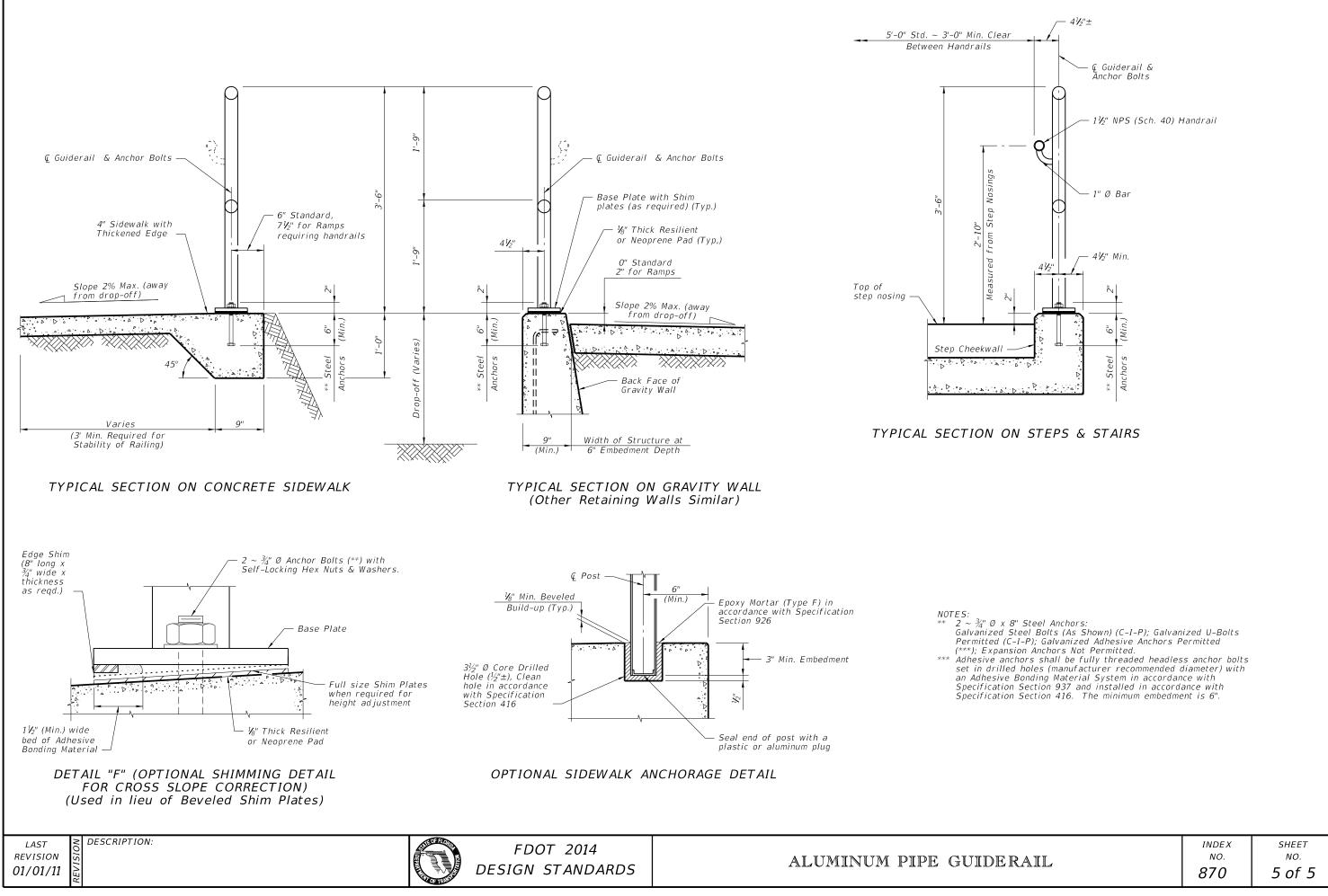
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# NOTES

#### PIPE RAILING & POSTS:

Pipe Rails and Posts shall be in accordance with ASTM A53 Grade B for standard weight pipe and ASTM A500 Grade B, C or D or ASTM A501 for structural tube. Bars for handrail supports shall be ASTM A36. Posts and End Rails shall be fabricated and installed plumb, ± 1" tolerance when measured at 3'-6" above the foundation. Corners and changes in tangential longitudinal alignment, may be made continuous with a 9" bend radius or terminated at adjoining sections with a standard end hoop when handrails are not required. For changes in tangential longitudinal alignment greater than 45°, posts shall be positioned at a maximum distance of 2'-0" each side of the corner and shall not be located at the corner apex. For curved longitudinal alignments the top and bottom rails and handrails shall be shop bent to match the alignment radius.

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#### BASE PLATES:

Base Plates shall be in accordance with ASTM A36 or ASTM A709 Grade 36.

SHIM PLATES:

Shim Plates shall be aluminum in accordance with ASTM B209, Alloy 6061 or 6063. Shim plates shall be used for foundation height adjustments greater than  $\frac{1}{4}$ " and localized irregularities greater than  $\frac{1}{6}$ ". Field trim shim plates when necessary to match the contours of the foundation. Bevelled shim plates may be used in lieu of trimmed flat shim plates shown. Stacked shim plates must be bonded together with adhesive bonding material and limited to a maximum total thickness of  $\frac{1}{2}$ ", unless longer anchor bolts are provided for the exposed thread length.

COATINGS

The railing shall be hot-dip galvanized after fabrication in accordance with Section 962 of the Specifications. All nuts, bolts and washers shall be hot-dip galvanized in accordance with Section 962 of the Specifications. ANCHOR BOLTS:

Anchor bolts shall be in accordance with ASTM F1554 Grade 36. Headless anchor bolts for Adhesive Anchors shall be threaded full length. Cutting of reinforcing steel is permitted for drilled hole installation. All anchor bolts shall have single self-locking hex nuts. Tack welding of the nut to the anchor bolt may be used in lieu of self-locking nuts. All nuts shall be in accordance with ASTM A563 or ASTM A194. Flat Washers shall be in accordance with ASTM F436 and Plate Washers (for long slotted holes only), shall be in accordance with ASTM A709 Grade 36. After the nuts have been snug tightened, the anchor bolt threads shall be distorted to prevent removal of the nuts. Distorted threads and tack welds shall be coated with a galvanizing compound in accordance with the Specifications.

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All welding shall be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal shall be E60XX or E70XX. Nondestructive testing of welds is not required.

SHOP DRAWINGS:

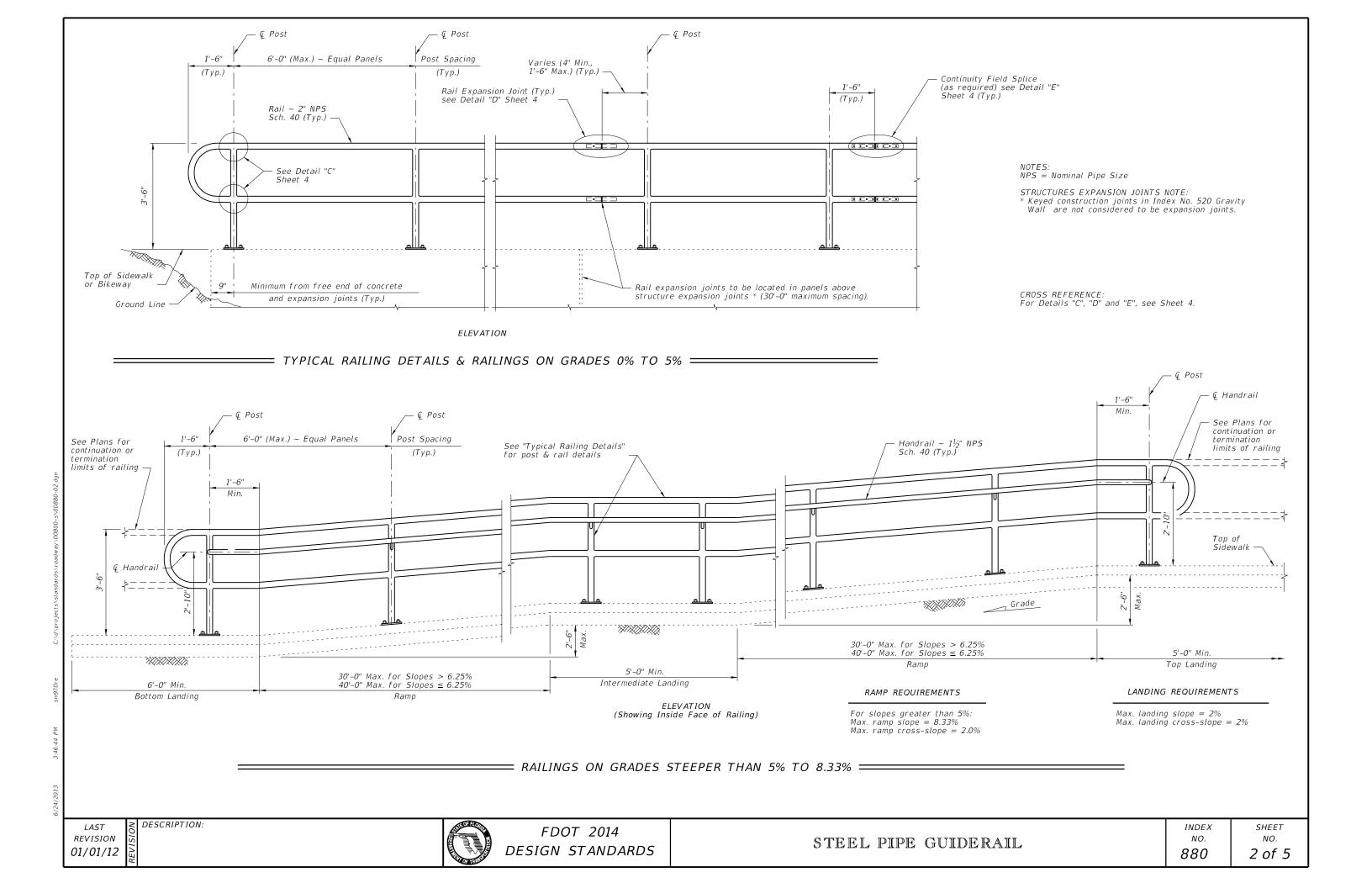
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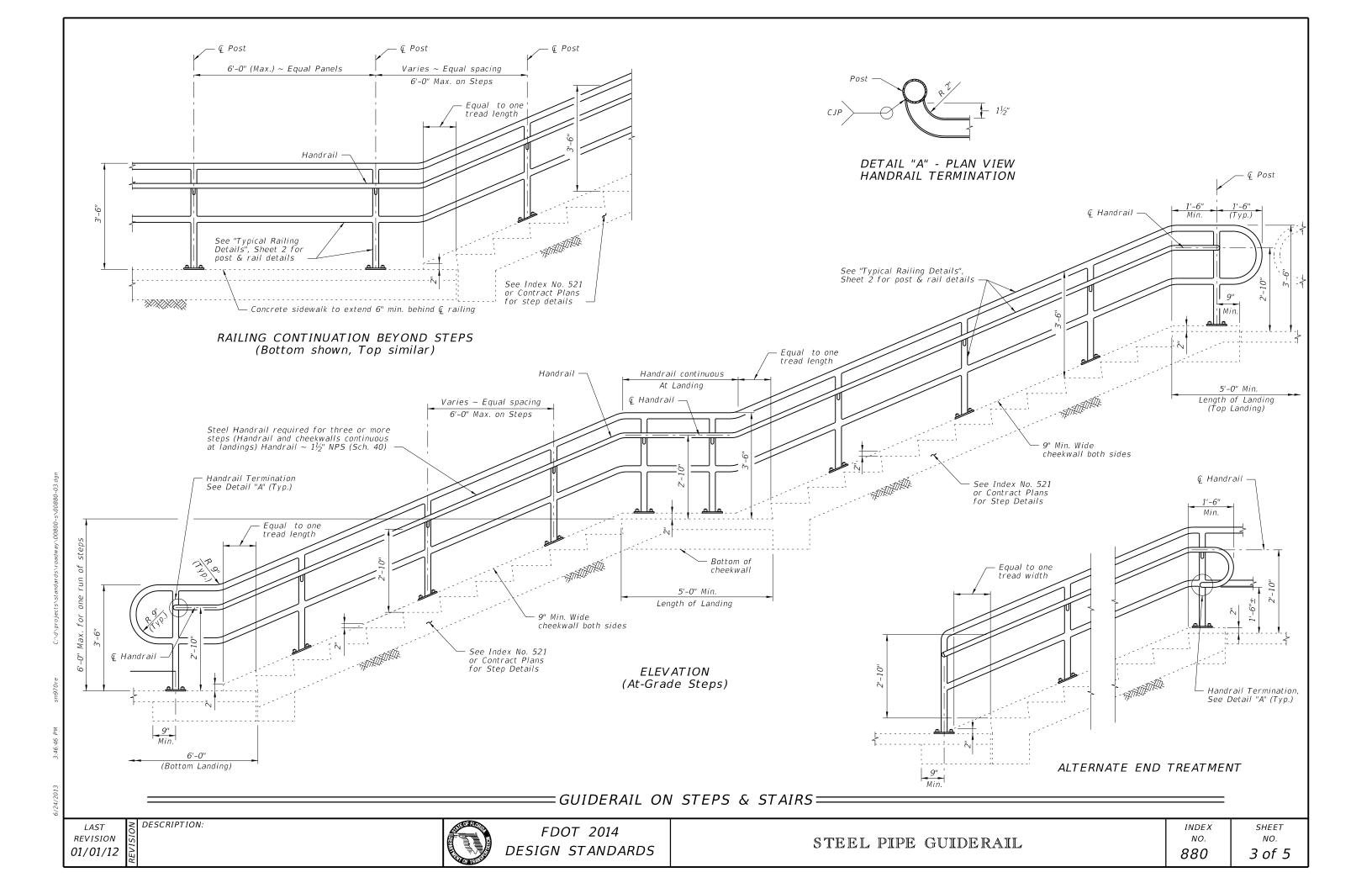
PAYMENT

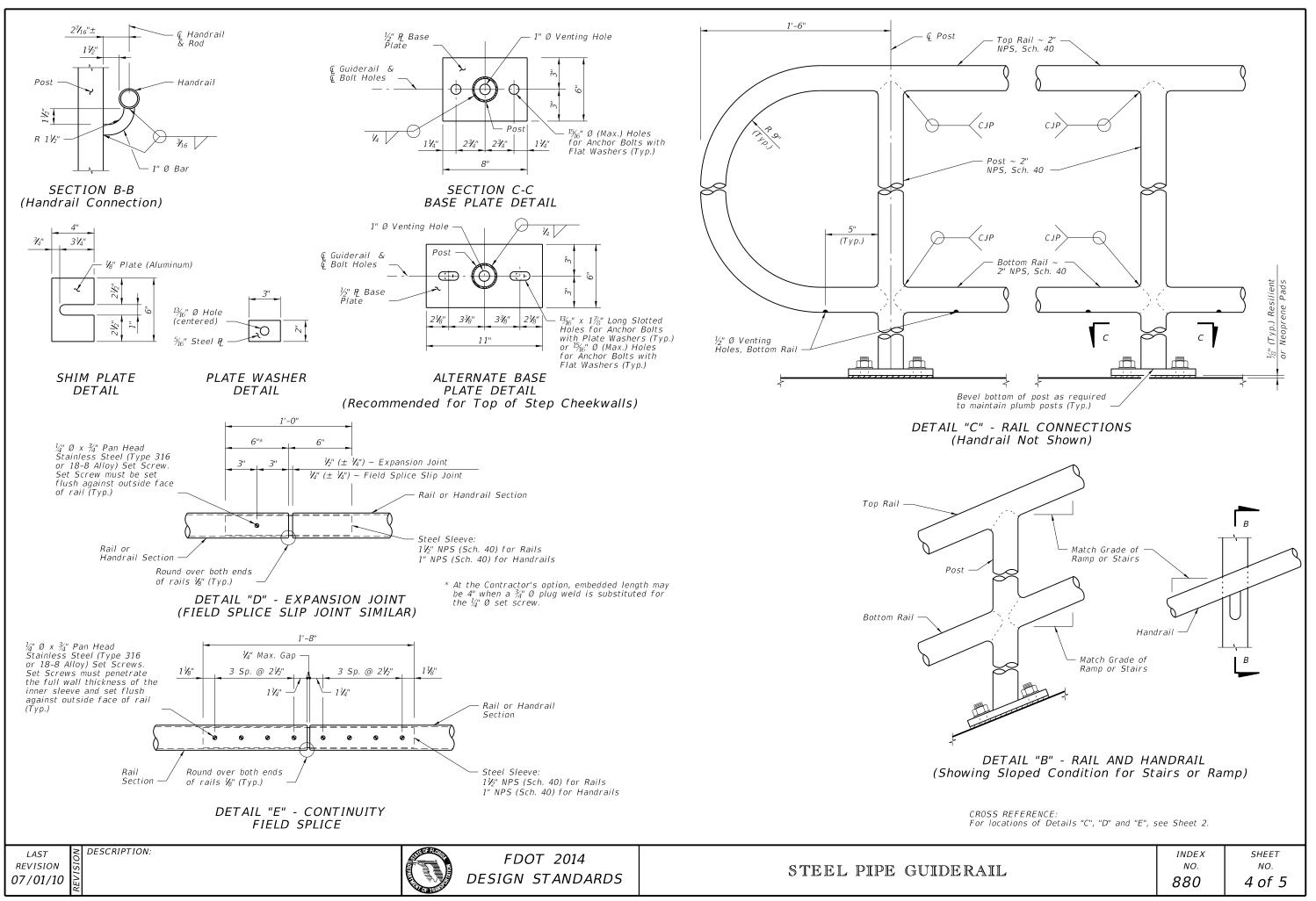
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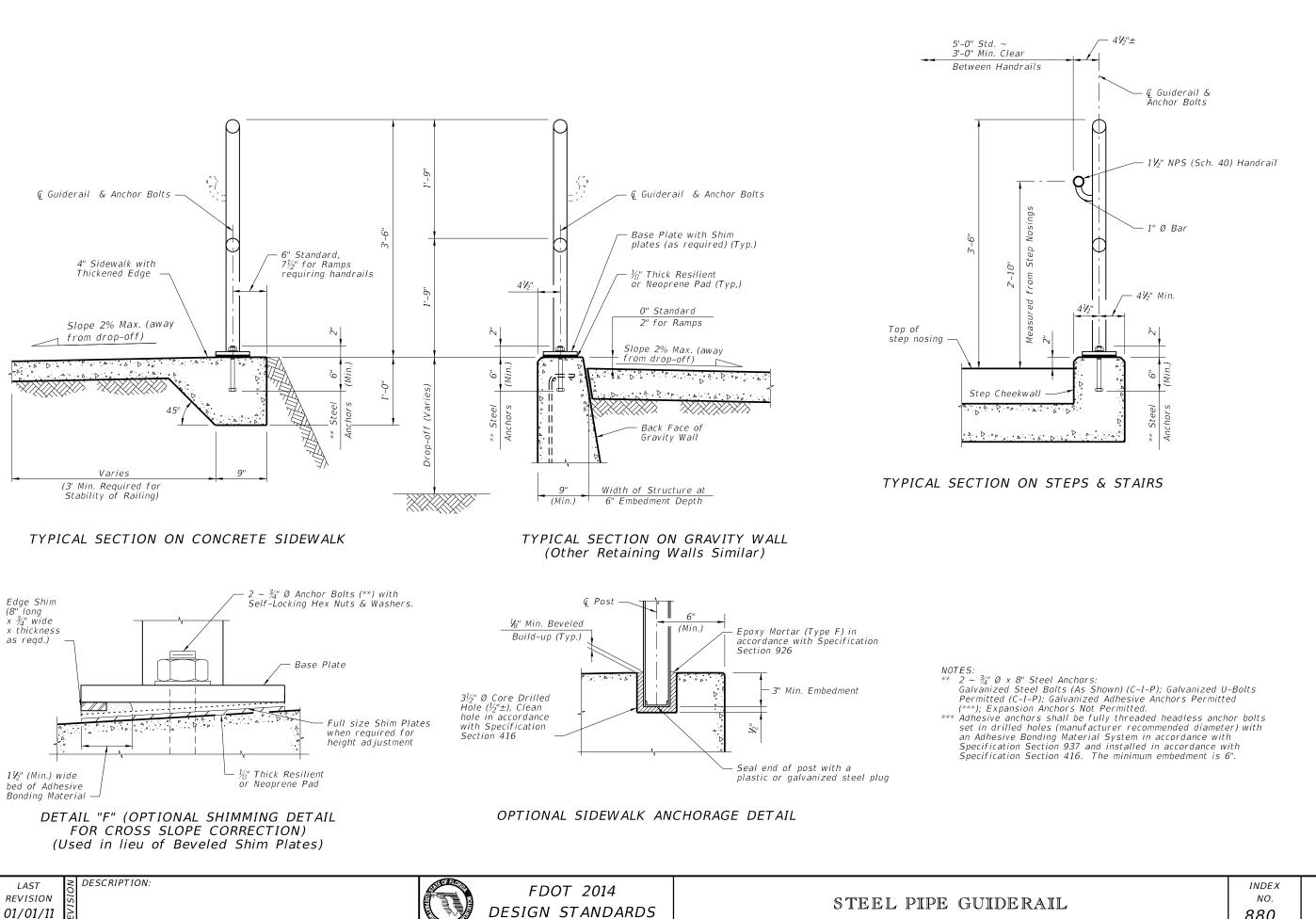


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