1. Venting shall be provided by the use of a 1" Ø PVC conduit through a substructure cap or column. Voids between segments of spliced piles shall be connected by 2" Ø hole(s).

2. After the pile is driven and cut to grade, the top 8'-0" of the 18" Ø Void shall be filled with concrete. Prior to filling the top 8'-0" of the 18" Ø Void with concrete, strip the cardboard form material from the void. A stay-in-place corrugated thin wall galvanized pipe may be used to form the void in lieu of the cardboard form material. The concrete fill material shall be of the same type and strength as called for in the pile cap and paid for as substructure concrete.

3. Collar concrete shall reach a strength of 6,000 psi before pile driving is resumed.

4. Work this Index with Index No. 20600 - Notes and Details for Square Prestressed Concrete Piles.