**NOTES:**

1. Drains shall be placed adjacent to each web at each intermediate diaphragm (two drains per intermediate diaphragm). Drain Pipe shall be 3' Nominal Pipe Size, Schedule 80 PVC. Provide removable pipe plugs to prevent concrete entrance during beam casting. Plugs to be removed from the inside after casting.

2. Concrete face may be sloped with a maximum 1:24 draft to facilitate formwork removal.

3. Intermediate diaphragms must be cast and concrete release strength obtained prior to removing beam from casting bed.