

MEMBER

Post "A"

Post "B"

Top Rail

End Hoops

Top Rail Joint/Splice Sleeves

Intermediate & Bottom Rail

Int. & Bottom Rail Post Connection Sleeve

Handrail Joint/Splice Sleeves

Handrails

Handrail Support Bar

Pickets (Type 1 Infill Panel)

Infill Panel Members (Types 2 - 5)

(1) 0.125" wall thickness permitted for rails with post spacings less than 5'-8",

except that Post Connection Sleeve must be  $1\frac{1}{4}$ " NPS (Sch. 40).

TABLE 1 NOTES:



3D VIEW OF RAILING WITH TYPE 1 - PICKET INFILL PANEL

(42" Height shown, 54" Height Similar)

OUTSIDE

DIMENSION

2.50" x 1.50'

2.50" x 1.50"

2.875"

3.000"

2.875"

3.000"

2.500"

2.00" x 2.00"

1.500"

1.315"

1.900"

0.750"

0.750"

Varies

 $M \Delta I I$ 

**THICKNESS** 

0.125"

0.188"

0.120"

0.120"

0.120"

0.120"

0.125"

0.188"

0.133"

0.145"

N/A

N/A

Varies

0.125" (1)

TABLE 1 - RAILING MEMBERS

DESIGNATION

 $HSS2\frac{1}{2} \times 1\frac{1}{2} \times \frac{1}{8}$ 

 $HSS2\frac{1}{2}x1\frac{1}{2}x\frac{3}{16}$ 

2½" NPS (Sch. 10)

HSS3.000x0.120

2½" NPS (Sch. 10)

HSS3.000x0.120

HSS2.500x0.125

 $HSS2x2x^{3}/_{16}$ 

HSS1.500x0.125

1" NPS (Sch. 40)

1½" NPS (Sch. 40)

¾" Ø Round Bar

¾" Ø Round Bar

Varies (See Details)

FDOT 2014 DESIGN STANDARDS DESIGN LOADS, GEOMETRY AND APPLICABILITY:

See the Instructions for Design Standards for the design loads, geometry and applicability requirements.

Adequate foundation support shall be provided for anchorage and stability against overturning. See Index No. 851 for special requirements and modifications for use on bridges. The railing shown on these drawings requires a handrail for ramps steeper than a 5% grade to conform with the requirements of the Americans with Disabilities

= NOTES =

RAILS, PANELS AND POSTS:

Pipe Rails and Pickets shall be in accordance with ASTM A500 Grade B, C or D, or ASTM A53 Grade B for standard weight pipe (Schedule 40) or ASTM A36 for bars. Structural Tube shall be in accordance with ASTM A500 Grade A, B, C or D, or ASTM A501. Perforated panels (Type 5), U-Channels and filler plates shall be ASTM A36 or A1011 (Grade 36), Posts and End Rails shall be fabricated and installed plumb, ± 1" tolerance when measured at 3'-6" above the foundation. Pickets and vertical panel elements shall be fabricated parallel to the posts, except that Type 2, 3 & 5 panel infills may be fabricated parallel to the longitudinal grade. Corners and changes in tangential longitudinal alignment shall be made continuous with a 9" bend radius or terminate at adjoining sections with mitered end sections when handrails are not required. For changes in tangential longitudinal alignment greater than 45°, posts shall be positioned at a maximum distance of 2'-0" each side of the corner and shall not be located at the corner apex. For curved longitudinal alignments the top and bottom rails and handrails shall be shop bent to match the alignment radius.

BASE PLATES AND RAIL CAPS:

Base Plates and Rail Cap Plates shall be in accordance with ASTM A36 or ASTM A709 Grade 36.

Shim Plates shall be aluminum in accordance with ASTM B209, Alloy 6061 or 6063. Shim plates shall be used for foundation height adjustments greater than  $\frac{1}{4}$ " and localized irregularities greater than  $\frac{1}{8}$ ". Field trim shim plates when necessary to match the contours of the foundation. Beveled shim plates may be used in lieu of trimmed flat shim plates shown. Stacked shim plates must be bonded together with adhesive bonding material and limited to a maximum total thickness of  $\frac{1}{2}$ ", unless longer anchor bolts are provided for the exposed thread length.

ANCHOR BOITS

Anchor bolts shall be in accordance with ASTM F1554 Grade 36. Headless anchor bolts for Adhesive Anchors shall be threaded full length. Cutting of reinforcing steel is permitted for drilled hole installation. Expansion Anchors are not permitted. All anchor bolts shall have single self-locking hex nuts. Tack welding of the nut to the anchor bolt may be used in lieu of self-locking nuts. All nuts shall be in accordance with ASTM A563 or ASTM A194. Flat Washers shall be in accordance with ASTM F436 and Plate Washers (for long slotted holes only), shall be in accordance with ASTM A36 or ASTM A709 Grade 36. After the nuts have been snug tightened, the anchor bolt threads shall be distorted to prevent removal of the nuts. Distorted threads and tack welds shall be coated with a galvanizing compound in accordance with the Specifications.

RESILIENT AND NEOPRENE PADS:

Resilient and Neoprene pads shall be in accordance with Specification Section 932 except that testing of the finished pads shall not be required. Neoprene pads shall be durometer hardness 60 to 80.

All welded joints are to be ground smooth. Expansion joints shall be spaced at a maximum 40'-0". Field splices similar to the expansion joint detail may be approved by the Engineer to facilitate handling, but top rail must be continuous across a minimum of two posts.

WELDING:

All welding shall be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal shall be E60XX or E70XX. Nondestructive testing of welds is not required.

COATINGS:

The steel railing shall be hot-dip galvanized after fabrication in accordance with Section 962 of the Specifications mill finish unless otherwise noted in the Contract Documents, All nuts, bolts and washers shall be hot-dip galvanized in accordance with Specification Section 962.

SHOP DRAWINGS:

Details addressing project specific geometry (line & grade) showing post and expansion joint locations, post and panel type, anchor bolt installation "Case" or lengths, must be submitted by the Contractor for the Engineer's approval prior to fabrication of the railing. Shop drawings shall be in accordance with the Specifications.

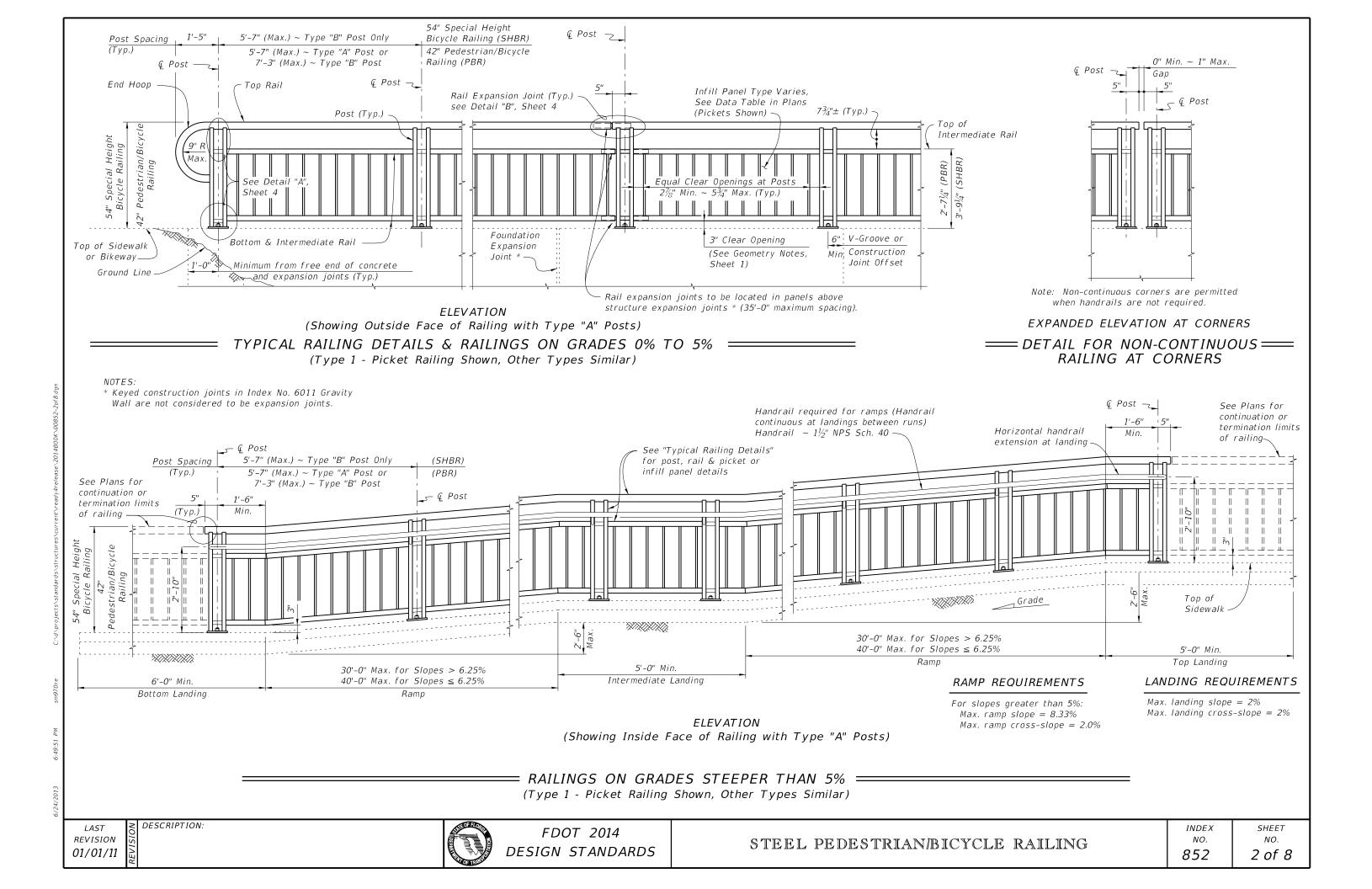
PAYMENT.

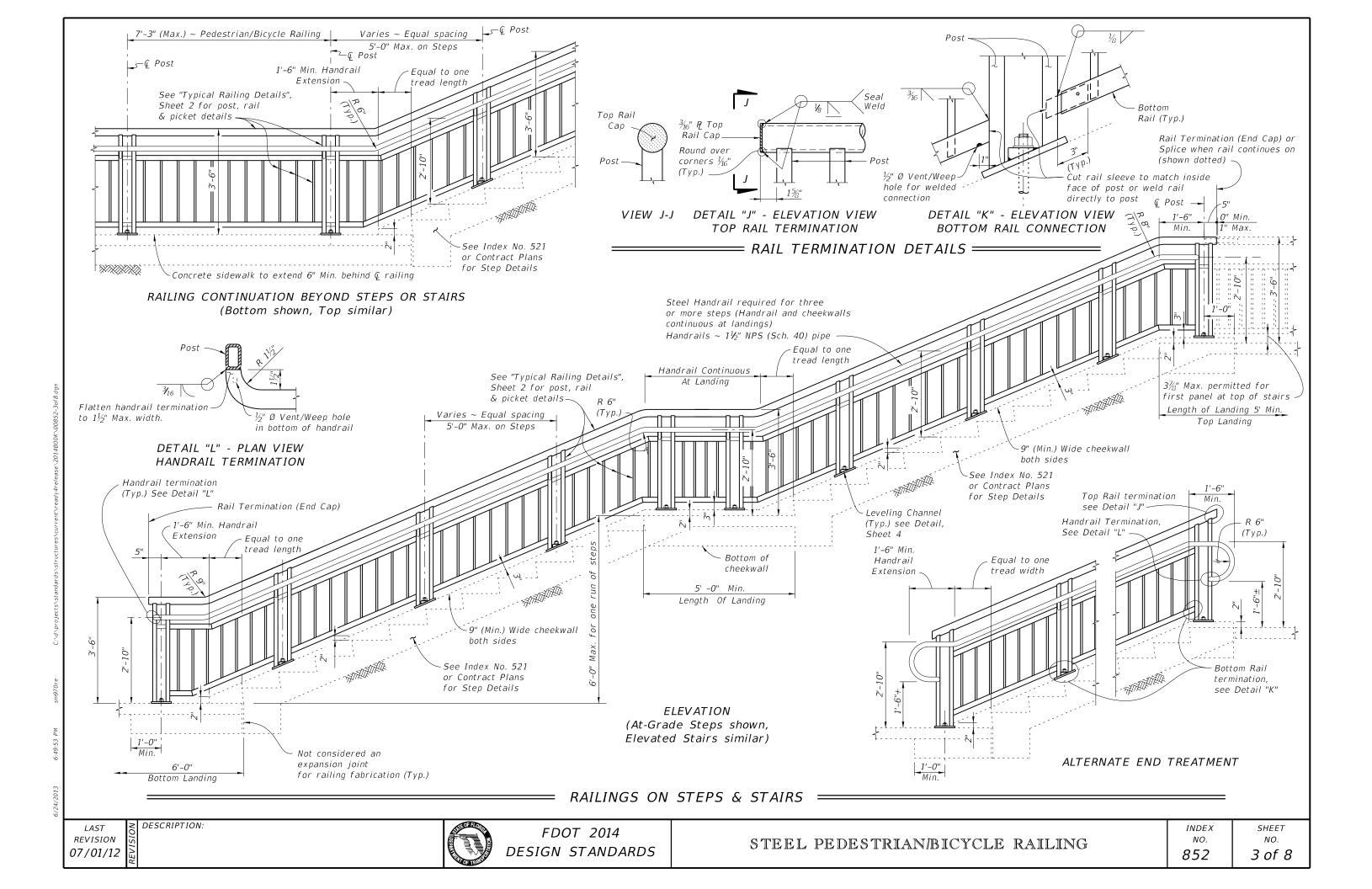
Railing shall be paid for per linear foot (Item No. 515-2-abb). Payment will be plan quantity measured as the length along the center line of the top rail, and includes rails, posts, pickets, panels, rail splice assembly, base plates, anchor bolts, nuts, washers, resilient or neoprene pads and all incidental materials and labor required to complete installation of the railing.

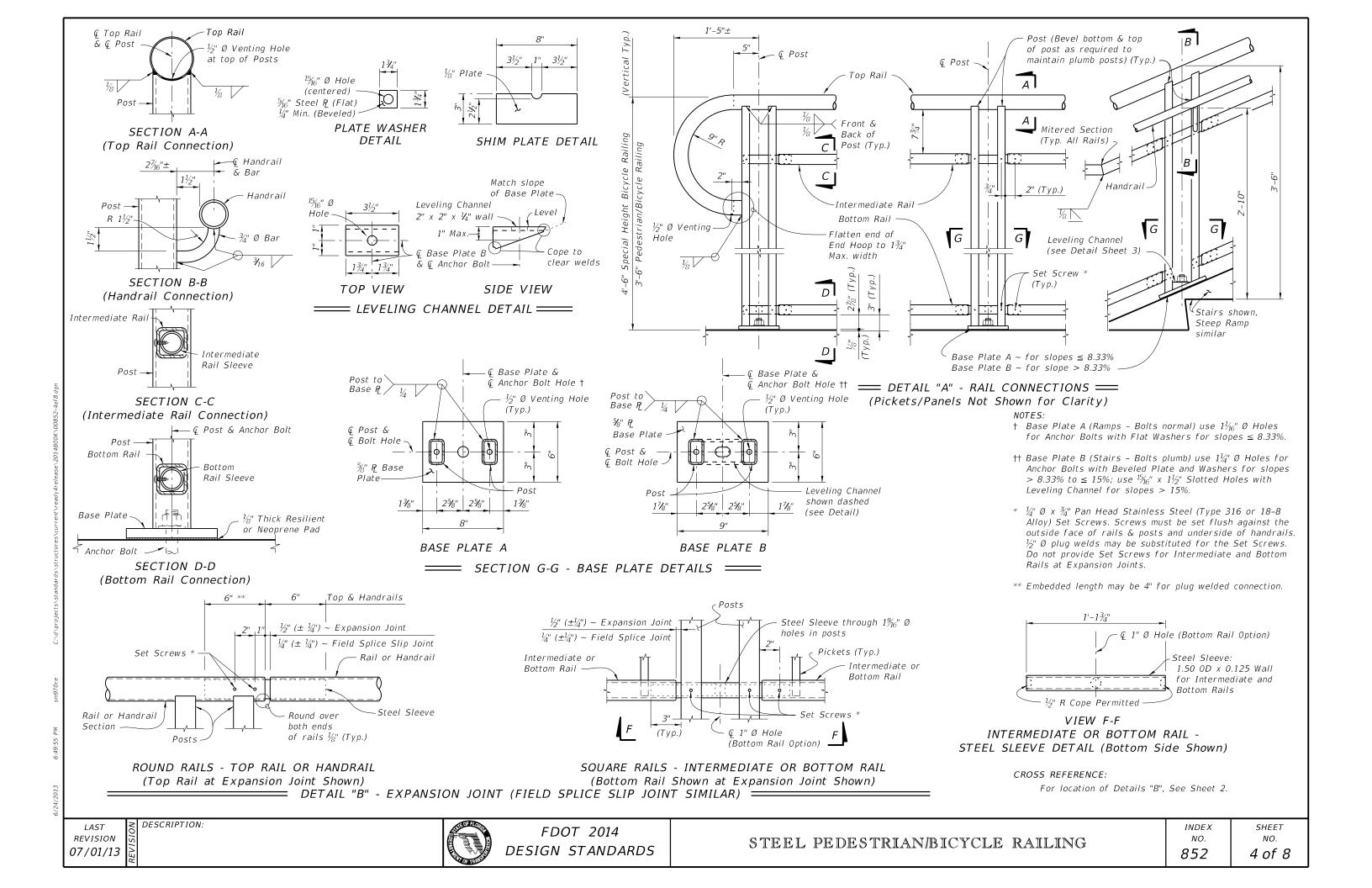
SHFFT

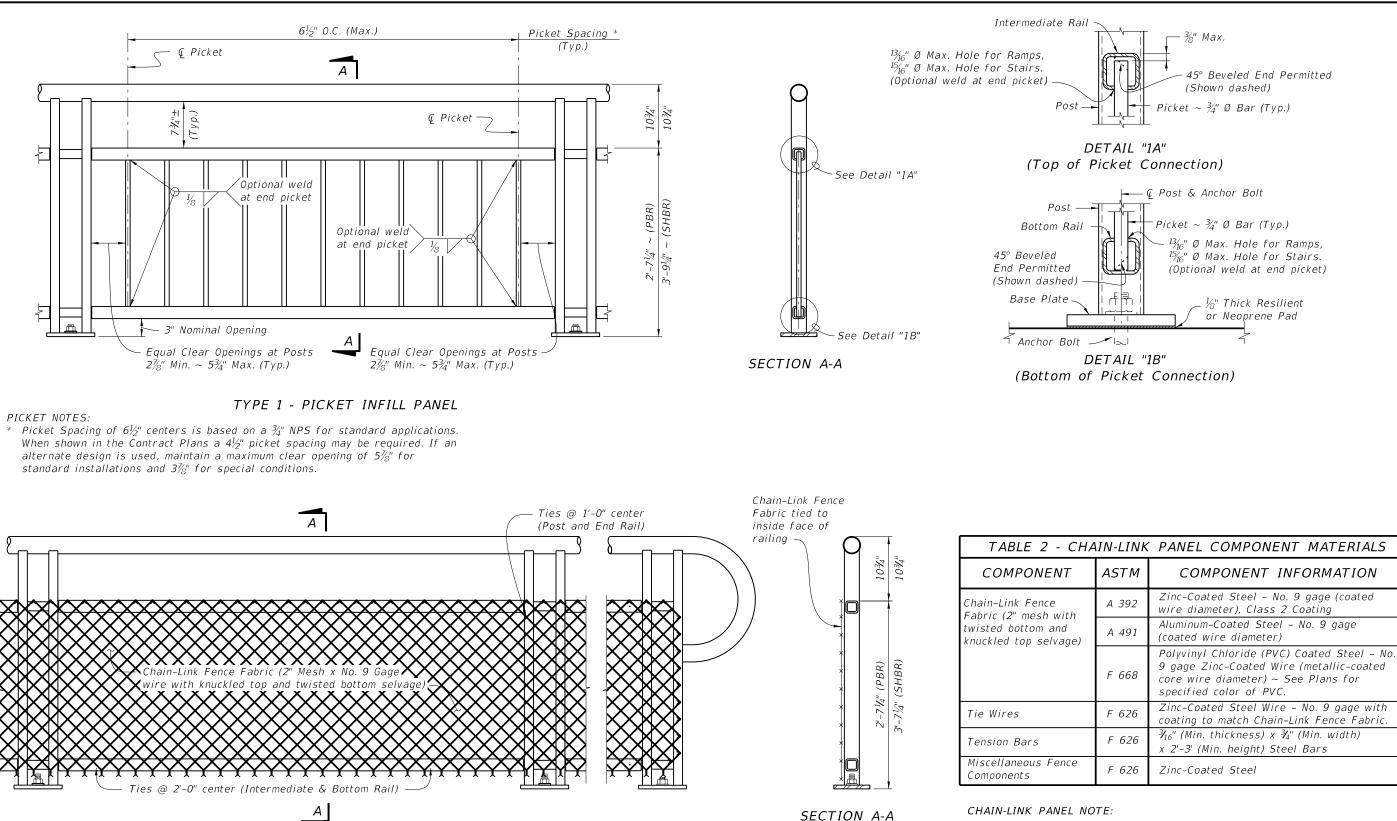
NO.

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TYPE 2 - CHAIN-LINK (Continuous Infill Panel)

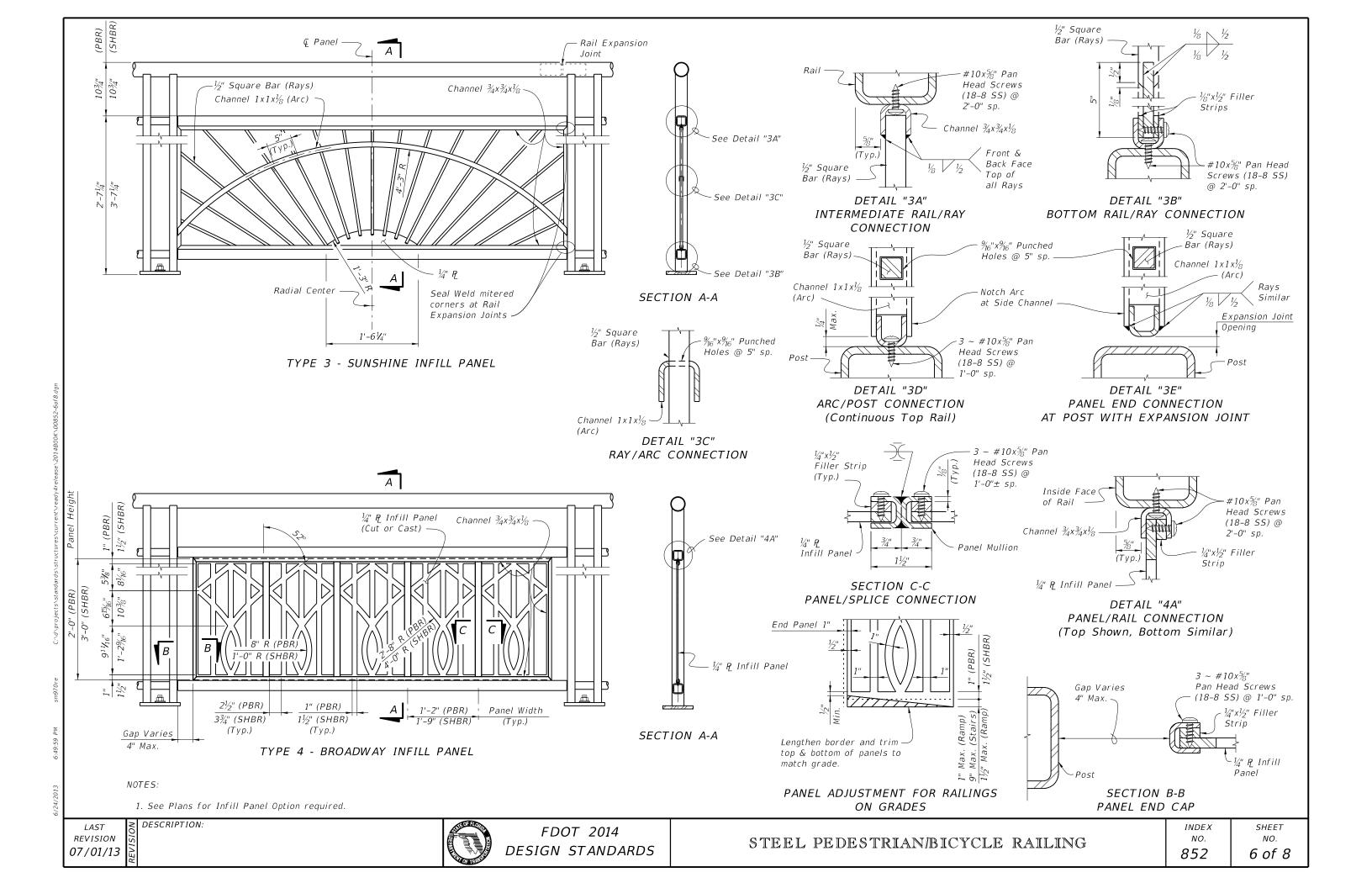
NOTES:

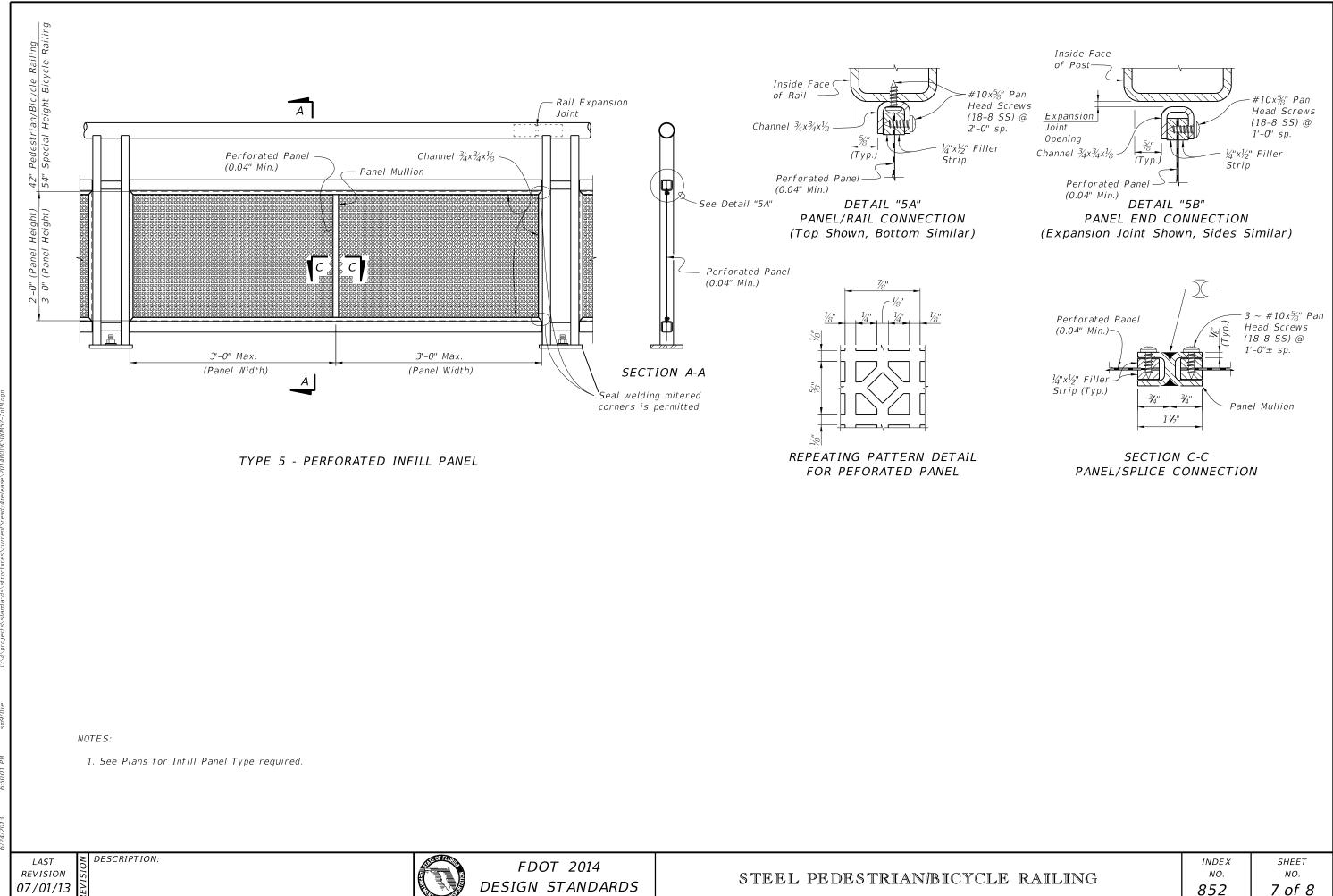
1. See Plans for Infill Panel option required.

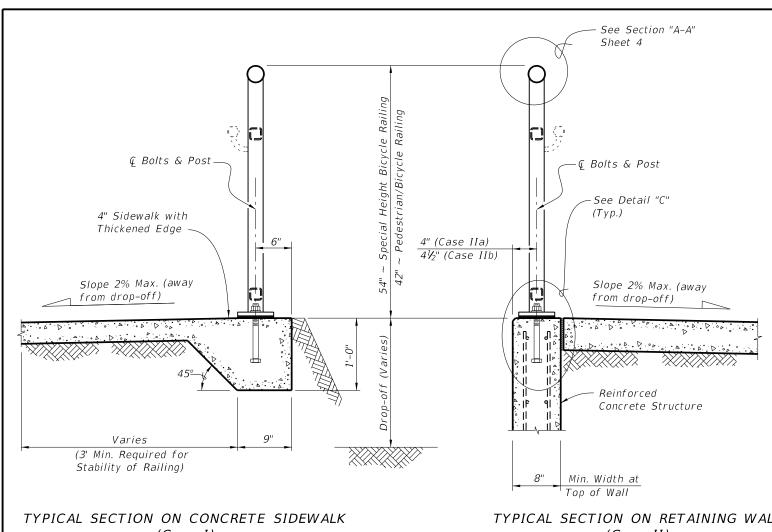
CHAIN-LINK	PANEL NOTE	:					
Chain-Link	Fence Fabric	shall	be cor	ntinuous	along I	imits of	railing.
Splicing of	Chain-Link p	anels	using '	Tension	Bars a	t 20'-0"	minimum
increments	is permitted.						

LAST REVISION 07/01/13









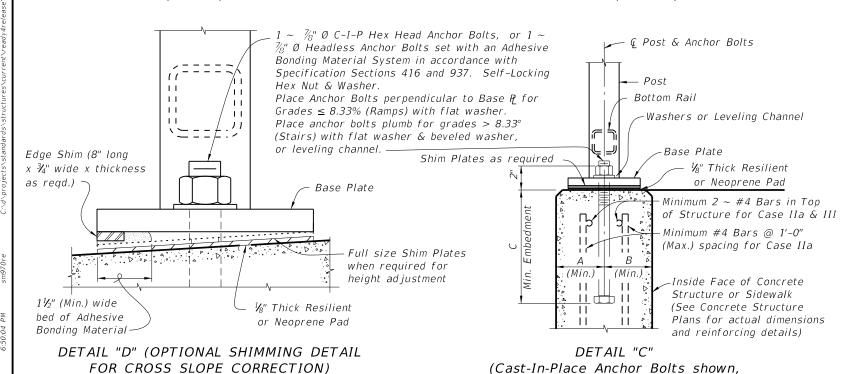
5'-0" Std. ~ -4¾"± 3'-0" Min. Clear Between Handrails - G Bolts & Post 11/2" NPS (Sch. 40) Handrail -4½" Min. Top of step nosing Step Cheekwall

TYPICAL SECTION ON STEPS & STAIRS (Case III)

(Case I)

(Used in lieu of Beveled Shim Plates)

TYPICAL SECTION ON RETAINING WALL (Case II)



ANCHOR BOLT TABLE											
CASE	CTRUCTURE		DIMENSIONS	ANCHOR LENGTH		ANGUOD					
CASE	STRUCTURE TYPE	A Edge Dist.	B Edge Dist.	C Embedment	C-I-P Hex Head Bolt	Adhesive Anchor	ANCHOR SIZE				
I	Unreinforced Concrete	6"	1'-2"	9"	10½"	11"	%" Ø				
IIa	Reinforced Concrete	4"	4"	9"	10½"	11"	%" Ø				
IIb	Gravity Wall Index No. 6011	4½"	3½" @ top	1'-0" *	1'-1½"	1'-2"	%" Ø				
III	Step Cheekwall	4½"	4½"	9"	10½"	11"	7%" Ø				

\* Embedment length "C" may be reduced to 9" for the 42" height railings for Case IIb, when the post spacing does not exceed 5'-0".

≥ DESCRIPTION: LAST REVISION 07/01/12



FDOT 2014 DESIGN STANDARDS

Adhesive Anchors similar)