

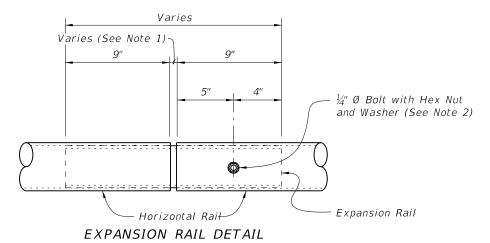
LAST

REVISION

07/01/08

COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION	
Posts	F 1083	Galvanized Steel Pipe - 3" NPS, Schedule 40 (3.500" Outside Diameter, 0.216" Wall Thickness)	
Horizontal Rails and Internal Sleeves	F 1083	Galvanized Steel Pipe – $2\frac{1}{2}$ " NPS, Schedule 40 (2.875" Outside Diameter, 0.203" Wall Thickness)	
Expansion Rails	F 1083	Galvanized Steel Pipe - 2" NPS, Schedule 40 (2.375" Outside Diameter, 0.154" Wall Thickness)	
	A 392	Zinc Coated Steel - No. 9 gage (coated wire diameter), Class 2 Coating	
Chain Link Fabric (2" mesh with knuckled bottom selvages)	A 491	Aluminum Coated Steel - No. 9 gage (coated wire diameter)	
	F 668	Polyvinyl Chloride (PVC) Coated Steel - No. 9 gage Zinc Coated Wire (metallic-coated core wire diameter) ~ Specify the color of the polymer coating in the General Notes	
Tension Wire	A 824 & A 817	Type II (Zinc Coated Steel Wire) – No. 7 gage, Class 4 Coating	
Tension wire		Type I (Aluminum Coated Steel Wire) – No. 7 gage	
Tie Wires	F 626	Zinc Coated Steel Wire - No. 9 gage	
Hog Rings	F 626	Zinc Coated Steel Wire - No. 12 gage	
Brace Bands	F 626	No. 12 gage (Min. thickness) x $\frac{3}{4}$ " (Min. width) Steel Bands (Beveled or Heavy)	
Tension Bars	F 626 $\frac{3}{16}$ " (Min. thickness) x $\frac{3}{4}$ " (Min. width) x Variable Height Steel Bars ~ Height = Tangent or Hoop Length - Barrier or Parapet Height - 2" max.		
Tension Bands	F 626	No. 14 gage (Min. thickness) x $rac{3}{4}$ " (Min. width) Steel Bands	
Miscellaneous Fence Components	F 626	Zinc Coated Steel ~ (includes horizontal rail ends, combination rail ends, boulevard clamps and all other miscellaneous fittings and hardware)	
Bolts	A 307	$\frac{3}{8}$ " Ø x $4\frac{1}{4}$ " Hex Head Bolts for Internal Sleeve connections $\frac{1}{4}$ " Ø x $4\frac{1}{4}$ " Hex Head Bolts for Expansion Rail connections	
Nuts	A 563	Hex Nuts for Internal Sleeve and Expansion Rail connections	
Washers	F 436	Flat Washers for Internal Sleeve and Expansion Rail connections	

TABLE OF CHAIN LINK FENCE COMPONENTS



NOTES:

≥ DESCRIPTION:

- 1. This Dimension is the expansion joint opening plus $\frac{1}{4}$ ". Expansion rails are required at expansion joint locations where the total movement exceeds 1", but is less than or equal to 6". Expansion rails are part of expansion assemblies when the total movement exceeds 6". Install expansion rails midway between the fence posts spanning the expansion joint.
- 2. Install nuts for expansion rails finger-tight. Nuts will fully engage bolts with a minimum of one bolt thread extending beyond the nuts. Distort the first thread on the outside of the nut to prevent loosening.

TABLE OF POST ATTACHMENT COMPONENTS					
COMPONENT		ASTM DESIGNATION	COMPONENT INFORMATION		
Pipe Clamps		A 36 or A 709 Grade 36	1/4" Steel P		
Base Plates		A 36 or A 709 Grade 36	¾" Steel P		
Shim Plates		A 36 or A 709 Grade 36 or B 209 Alloy 6061-T6 or B 221 Alloy 6063-T5	Plate thicknesses as required; Holes in shim plates will be $\frac{3}{4}$ " Ø		
Spacers		-	1¼" ዊ for all materials		
Pipe Clamp Connection	Adhesive Anchor Rods	F 1554 Grade 36	Fully threaded Headless Anchor Rods $\sim \frac{5}{8}$ " Ø x 6" (no spacer) or $\frac{5}{8}$ " Ø x $7\frac{1}{4}$ " (with spacer)		
	C-I-P Anchor Rods	F 1554 Grade 36	Hex Head Anchor Rods $\sim \frac{5}{8}$ " Ø x 6" (no spacer) or $\frac{5}{8}$ " Ø x 7 $\frac{1}{4}$ " (with spacer)		
Base Plate Connection	Adhesive Anchor Rods	F 1554 Grade 36	Fully threaded Headless Anchor Rods \sim $7_8^{\prime\prime}$ Ø x $147_2^{\prime\prime\prime}$		
	C-I-P Anchor Rods	F 1554 Grade 36	Hex Head Anchor Rods $\sim \frac{7}{8}$ " Ø x $14\frac{1}{2}$ "		
Bolts		A 307	¾" Ø x 4¾" Hex Head Bolts for Pipe Clamp Connections to Posts		
Nuts		A 563	Hex Nuts for Pipe Clamp and Base Plate Connections		
Washers		F 436	Flat Washers for Pipe Clamp and Base Plate Connections		
Neoprene Pads		-	In accordance with Specification Section 932		

POST ATTACHMENT NOTES

ANCHOR RODS, NUTS AND WASHERS:

After the nuts have been tightened, distort the Anchor Rod threads to prevent removal of the nuts. Coat distorted threads and exposed trimmed ends of anchors with a galvanizing compound in accordance with Specification Section 975. COATINGS:

Hot-dip galvanize all Nuts, Washers, Bolts, C-I-P Anchor Rods, Adhesive Anchors and Fence Framework (Posts, Internal Sleeves, Shim Plates, Base Plates, Pipe Clamps and Spacers) in accordance with Specification Section 962. Hot-dip galvanize Fence Framework after fabrication.

ADHESIVE-BONDED ANCHORS AND DOWELS:

Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification Section 416. Cutting of reinforcing steel is permitted for drilled hole installation.

WELDING:

All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal will be E60XX or E70XX. Nondestructive testing of welds is not required.



