

TABLE OF POST ATTACHMENT COMPONENTS			
COMPONENT	ASTM DESIGNATION	COMPONENT INFORMATION	
Base Plates	A 36 or A 709 Grade 36	¾" Steel PL	
Shim Plates	A 36 or A 709 Grade 36 or B 209 Alloy 6061-T6 or B 221 Alloy 6063-T5	Plate thicknesses as required, Holes in shim plates will be ${}^3\!$ Ø	
Adhesive Anchor Rods	F 1554 Grade 36	Fully threaded Headless Anchor Rods ~ $7_{\!\!\mathcal{B}}^{\prime\prime}$ Ø x 14½"	
C-I-P Anchor Rods	F 1554 Grade 36	Hex Head Anchor Rods ~ $\frac{7}{8}$ " Ø x 14 $\frac{1}{2}$ "	
Nuts	A 563	Hex Nuts for Base Plate Connections	
Washers	F 436	Flat Washers for Base Plate Connections	
Neoprene Pads	_	In accordance with Specification Section 932	

POST ATTACHMENT NOTES

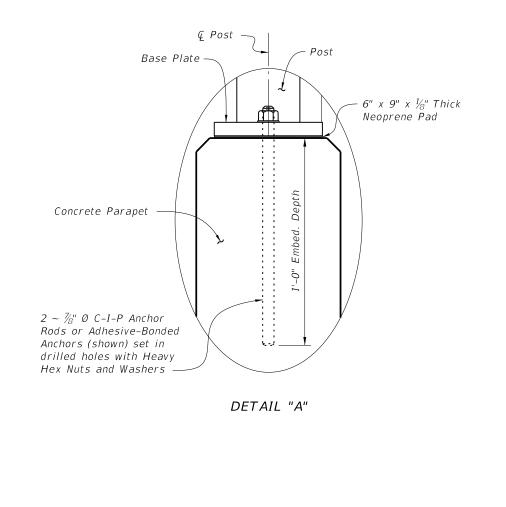
ANCHOR RODS, NUTS AND WASHERS:

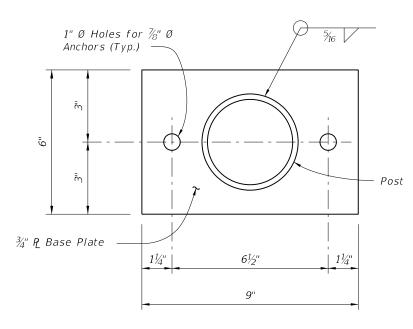
After the nuts have been tightened, distort the Anchor Rod threads to prevent removal of the nuts. Coat distorted threads and exposed trimmed ends of anchors with a galvanizing compound in accordance with Specification Section 975. COATINGS:

Hot-dip galvanize all Nuts, Washers, Bolts, C-I-P Anchor Rods, Adhesive Anchors and Fence Framework (Posts, Internal Sleeves, Shim Plates and Base Plates) in accordance with Specification Section 962. Hot-dip galvanize Fence Framework after fabrication. ADHESIVE-BONDED ANCHORS AND DOWELS:

Adhesive Bonding Material Systems for Anchors and Dowels will comply with Specification Section 937 and be installed in accordance with Specification Section 416. Cutting of reinforcing steel is permitted for drilled hole installation. WELDING:

All welding will be in accordance with the American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Weld metal will be E60XX or E70XX. Nondestructive testing of welds is not required.





BASE PLATE DETAIL

CROSS REFERENCE: For location of Detail "A" see Sheet No. 1 of 3.

DESCRIPTION: LAST REVISION 07/01/08



BRIDGE FENCING (CURVE)

INDEX	SHEET
NO.	NO.
811	3 of 3