This Traffic Railing Retrofit has been structurally evaluated to be equivalent or greater in strength to a design which has been successfully crash tested in accordance with NCHRP Report 350 TL-4 criteria.

**CONCRETE:** Concrete for Transition Blocks and Curbs shall be Class II (Bridge Deck).

**REINFORCING STEEL:** Reinforcing steel shall be ASTM A615, Grade 60.

**THRIE-BEAM GUARDRAIL:** Steel Thrie-Beam Elements shall meet the requirements for Class B (10 Gauge) Guardrail of AASHTO M 180, Type I (Zinc coated). The minimum panel length for Thrie-Beam Elements shall be 12'-0". Field drilled holes for Post connections shall be 3/8" by 2½" slotted holes.

**GUARDRAIL BOLTS:** Guardrail bolts, nuts and washers shall be in accordance with AASHTO M 180.

**GUARDRAIL POSTS AND BASE PLATES:** Posts and Base Plates shall be in accordance with ASTM A36 or ASTM A520 Grade 36.

**ANCHOR BOLTS, NUTS AND WASHERS:** Adhesive-Bonded Anchors and Anchor Bolts shall be fully threaded rods in accordance with ASTM F1554 Grade 105 or ASTM A193 Grade 87. At the Contractor's option, Anchor Bolts for through bolting may be in accordance with ASTM A490. All nuts shall be single self-locking hex nuts and in accordance with ASTM A36 or ASTM A394. Flat Washers shall be in accordance with ASTM F436 and Plate Washers (for long slotted holes only) shall be in accordance with ASTM A38 or ASTM A193 Grade 86. After the nuts have been snug tightened, the anchor bolt threads shall be distorted to prevent removal of the nuts. Distorted threads and the exposed trimmed ends of anchors shall be coated with a galvanizing compound in accordance with the Specifications.

**COATINGS:** All Nuts, Bolts, Anchors, Washers, Guardrail Posts, Anchor Plates and Base Plates shall be hot-dip galvanized in accordance with the Specifications. Guardrail Post Assemblies shall be hot-dip galvanized after fabrication.

**ADHESIVE-BONDED ANCHORS AND DOWELS:** Adhesive Bonding Material Systems for Anchors and Dowels shall comply with Specification Section 837 and be installed in accordance with Specification Section 416. The field testing proof loads required by Specification Section 416 shall be 15,000 lbs. for 3/8" anchor bolts; 55,000 lbs. for the 3/8" anchor bolts with 13" embedment; and 30,500 lbs. for the 3/8" anchor bolts with 5" embedment.

**BRIDGES ON CURVED ALIGNMENTS:** The details presented in these Standards are shown for bridges on tangent alignments. Details for bridges on horizontally curved alignments are similar.

**POST SPACING:** Posts shall be located along the length of the bridge at typical 6'-3" or 3'-1½" spaces. Utilize the Modified Post Spacing at Intermediate Deck Joints Details as required to clear deck joints. Variable lengths of guardrail overlap are also permitted to optimize the typical post spacing. Symmetry of post spacing is not necessary.

<table>
<thead>
<tr>
<th>POST SPACING</th>
<th>DISTANCE EDGE OF TRAVEL LANE TO FACE OF RAILING</th>
<th>SPACING (FT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>≤ 4'</td>
<td>to 4'</td>
<td>40'</td>
</tr>
<tr>
<td>&gt; 4'</td>
<td>None Required</td>
<td></td>
</tr>
</tbody>
</table>

**THRIE-BEAM EXPANSION SECTION:** Three-Beam Expansion Sections shall be installed at locations shown in the Plans. Install nuts for splice bolts finger-tight at 2½" slots in three beam expansion sections. Nuts shall fully engage bolts with a minimum of one bolt thread extending beyond the nuts. Distort the first thread on the outside of the nut to prevent loosening. Tighten guardrail bolts in 3½" slots at guardrail posts that lie between the slotted expansion splice and bridge deck joint so that the bolt heads are in full contact with three-beam elements, but not so tight as to impede movement due to expansion.

**NEOPRENE PADS:** Neoprene pads must be plain pads with a durometer hardness of 60 or 70 and meet the requirements of Specification Section 932, except that testing of the finished pad will not be required.

**ELEVATION MARKERS:** Elevation Markers need not be replaced when portions of the existing traffic railing carrying existing elevation markers are removed.

**BARRIER DELINERATORS:** Barrier Delinicators shall conform to Spec. Section 993. Install Barrier Delinicators at the top of the guardrail offset blocks at the spacings shown in the table below. Barrier Delinicator color (white or yellow) shall conform to the color of the near edgeline.

**PEDESTRIAN SAFETY TREATMENTS:** Pedestrian Safety Treatment is required when called for in the Plans. See Index No. 400 for details.

**BRIDGE NAME PLATE:** If a portion of the existing Traffic Railing is to be removed that carries the bridge name, number and or date, or if the installation of the Traffic Railing (Thrie Beam Retrofit) will obscure the bridge name, number and or date, then replace the information that has been removed or obscured, with 3" tall block lettering on white nonreflective sheeting applied to the top of the adjacent guardrail. The information must be clearly visible from the right side of the approaching travel lane. The sheeting and adhesive backing shall comply with Specification Section 994 and may comprise of individual decals of letters and numbers.

**PAYMENT:** Payment will be made under Metal Traffic Railing (Thrie-Beam Retrofit) which shall include all materials and labor required to fabricate and install the barrier and lapped guardrail where necessary to maintain post spacing. Transition Blocks and Curbs, Bridge Name Plate and Barrier Delinicators and installation of Elevation Markers, where required, will not be paid for directly but shall be considered as incidental work.

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PARTIAL ELEVATION OF INSIDE FACE OF RAILING
MODIFIED POST SPACING AT INTERMEDIATE DECK JOINTS DETAIL FOR INDEX NOS. 472, 473 & 474

17'-3"W

7 sp @ 1'-6" W = 10'-5W

6'-3" W

2" Post Bolt Expansion Slots

Slotted Expansion Splice

2" x 3" Post Bolt Expansion Slots (Typ.)

THRIE-BEAM EXPANSION SECTION

PARTIAL PLAN
INTERMEDIATE JOINT SKEW DETAIL

TRAFFIC RAILING - (THRIE-BEAM RETROFIT)
GUARDRAIL POST ASSEMBLY DETAIL

OFFSET BLOCK NOTES:
1. Offset blocks shall be timber or Approved Alternate. Uniformity of block size and alignment of guardrail shall be maintained along length of retrofit.
2. Post bolt holes in offset blocks to be centered (± 1/8).
3. Timber offset blocks shall be dressed on all four sides (±4/8).
4. Block assemblies for Special Offset Blocks can be made up of 2 or 3 Special or Standard Offset Blocks, field dressed as required.

OFFSET BLOCK DETAIL

ORTHOGONAL VIEW OF GUARDRAIL POST ASSEMBLY DETAIL

SIDE VIEW

SECTION B-B

ANCHOR PLATE DETAIL

PLATE WASHER DETAIL

TYPICAL SECTION THRU THREE-BEAM GUARDRAIL (EXPANSION SECTION SIMILAR)

1/8" MODIFIED HEAVY HEX NUT (RECESS NUT)

1/8" OVAL SHOULDER BUTTON HEAD BOLT

<table>
<thead>
<tr>
<th>L</th>
<th>THREAD LENGTH</th>
<th>APPLICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1'F</td>
<td>Full Length</td>
<td>Rail Splice Bolt, Post Bolt for Index Nos. 471, 473 &amp; 476</td>
</tr>
<tr>
<td>Varies</td>
<td>4&quot; Min.</td>
<td>Post Bolt for Index Nos. 472, 473, 474, 475 &amp; 476</td>
</tr>
</tbody>
</table>