The Type K Temporary Concrete Barrier System has been crash tested to NCHRP Report 350 TL-3 criteria or structurally evaluated to meet the requirements of NCHRP Report 350 TL-3 criteria for the installation configurations as shown utilizing the types, sizes, lengths, shapes, strengths and grades of the fabrication and installation materials as shown.

In order to maintain crashworthiness of the system, do not substitute different grades, sizes, shapes or types of reinforcing steel for those shown for constructing Type K Barrier Units. Also, do not substitute different type, size, length or material grade anchor bolts, nuts, washers, adhesives, connector pins, stakes, keeper pins, or guardrail components for installing Type K Barrier Units.

## FABRICATION NOTES:

- FABRICATOR PREQUALIFICATION: The Barrier Units shall be made in a prestressed concrete plant that meets the requirements of Specification Section 450 or in a precast plant meeting the requirements of Specification Section 6-8.
- CONCRETE: Concrete shall be Class IV in accordance with Specification Section 346. Specification Sections 346-10.2 through 346-10.4 are not applicable. Barrier Units represented by concrete acceptance strength tests which fall below 5000 psi will be rejected.
- REINFORCING STEEL: All reinforcing steel shall be ASTM A 615, Grade 60 except for Bars 6D1, 6D2 and 6D3. Bars 6D1, 6D2 and 6D3 shall be ASTM A 706 except that a  $2\frac{3}{4}$ " diameter pin must be used for the 180 degree bend test. After fabrication, all or part of Bars 6D shall be hot dip galvanized in accordance with Specification Section 962 or coated with a cold galvanizing compound in accordance with Specification Section 975. The minimum limit of galvanizing or coating is shown in the Bending Diagrams. At the Fabricator's option, the entire length of Bars 6D may be galvanized or coated. Install Bars 6D within  $\frac{1}{16}$ " of the plan dimensions. Correct placement of Bars 6D is critical for proper fit up and performance of individual Barrier Units.

At the option of the Fabricator, Deformed Welded Wire Fabric in accordance with ASTM A 497 and the details shown on Sheet 2 may be utilized in lieu of Bars 4A and 5B.

All dimensions in the Bending Diagrams are out to out. All reinforcing steel shall have a 2" minimum cover except as noted.

- LIFTING SLEEVE ASSEMBLY: Inclusion of the Lifting Sleeve Assemblies is optional. Steel for Pipe Sleeve shall be in accordance with ASTM A 53. Hot-dip galvanize the Lifting Sleeve Assemblies after their fabrication in accordance with the Specifications.
- SURFACE FINISH: Construct Barrier Units in accordance with Specification Sections 400 and 521. Finish the top and sides of the Barrier Units with a General Surface Finish. Finish the bottom of the Barrier Units to a dense uniform surface by floating in lieu of the General Surface Finish. Use stationary metal forms or stationary timber forms with a form liner.

MARKING: Permanently mark the top left end of each Barrier Unit by the use of an embedded and anchored metallic plate with letters and figures a minimum of 0.5" tall. Ink stamps are not allowed. Permanently mark with the following information:

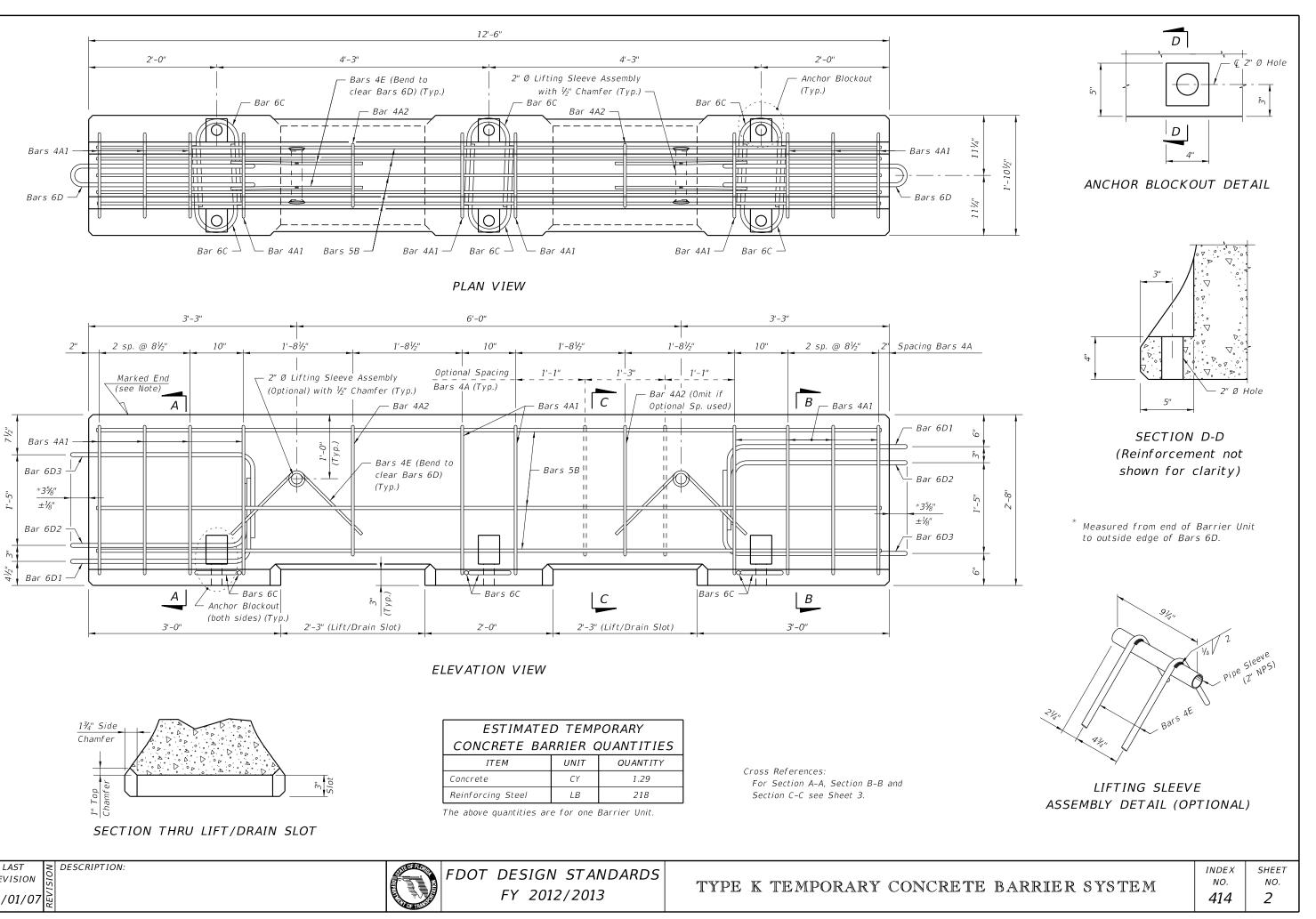
- Туре К1
- Fabricator's name or symbol
- Date of manufacture (day, month and year)
- HANDLING: At no time shall the Barrier Units be lifted or moved by use of Bars 6D that extend from the ends of the units. Approximate weight of one unit equals 2.7 tons.

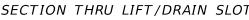
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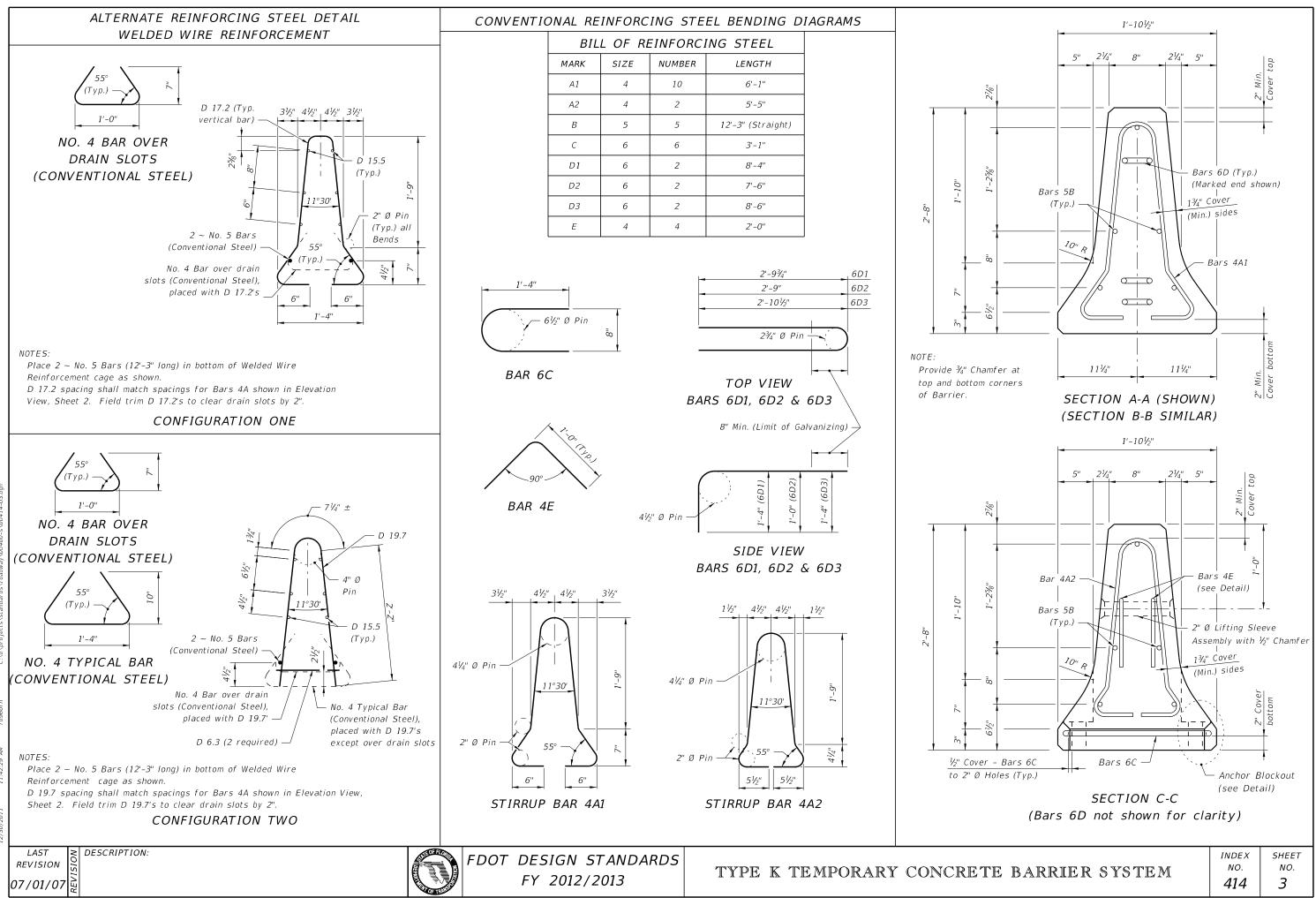


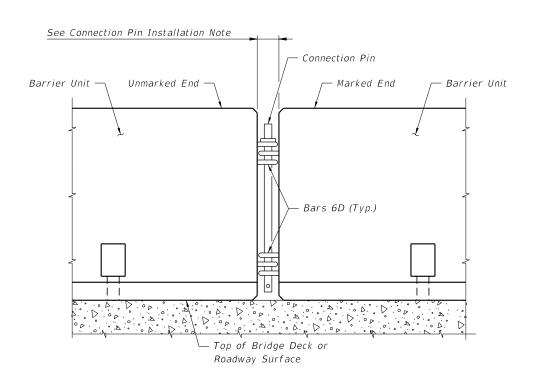


ESTIMATED TEMPORARY				
CONCRETE BARRIER QUANTITIES				
ITEM	UNIT QUANTITY			
Concrete	СҮ	1.29		
Reinforcing Steel	LB 218			

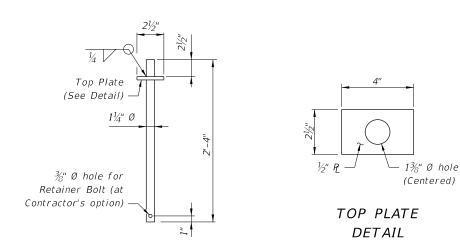
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DETAIL OF CONNECTION BETWEEN BARRIER UNITS



CONNECTION PIN DETAIL

## NOTES FOR ALL INSTALLATIONS:

LIMITATION OF USE: This Temporary Concrete Barrier System is intended for work zone traffic control and other temporary applications. It shall not be used for permanent traffic railing construction unless specifically permitted by the Plans. Except as shown for the Back Filled Roadway Installations, the Barrier Units must be installed on a flexible pavement (asphalt) or rigid pavement (concrete) surface as shown with a cross slope of 1:10 or flatter. Except as shown for transition installations, Type K Barrier Units are not intended to be bolted down or staked down in locations where they can be impacted from the back side.

HANDLING: At no time shall the Barrier Units be lifted or moved by use of Bars 6D that extend from the ends of the units. Approximate weight of one unit equals 2.7 tons.

SURFACE PREPARATION: Except as shown for the Back Filled Roadway Installations, remove all debris, loose dirt and sand from the pavement, bridge deck or Asphalt Pad surface within the barrier footprint just prior to placement of the Barrier Units.

CONNECTION PIN ASSEMBLY: Steel for Connection Pin and Top Plate assemblies shall be in accordance with ASTM A36 or ASTM A709 Grade 36. Nondestructive testing of welds shall not be required. At the Contractor's option, a  $\frac{3}{6}$ " diameter hole may be provided at the bottom of the Connection Pin, as shown, for the installation of a vandal resistance bolt.

CONNECTION PIN INSTALLATION: Initially set Barrier Units by using a 35/2" wooden block between ends of adjacent units. Install Connection Pin between adjacent Barrier Units as shown, then pull newly placed Barrier Unit away from adjacent Barrier Unit to remove slack between Connection Pin and Bars 6D (except as shown on Sheet 5). Barrier Units shall not be used unconnected.

DELINEATION: Mount Type C Steady-Burn Lights on top of Barrier Units that are used as traffic barriers along travel ways in work zones. Space the lights at 50' centers in transitions, 100' centers on curves and 200' centers on tangent alignments. Refer to "Warning Lights" on Index No. 600 for additional information.

REUSE OF UNITS: Barrier Units may be reused provided they have the structural integrity and surface qualities of new units. Do not use Barrier Units without Marking Plates.

REUSE OF CONNECTION PINS: Connection pins may be reused if they have the structural integrity of new pins.

INSTALLATIONS ON CURVED ALIGNMENTS: The details presented in these Standards are shown for installations on tangent alignments. Details for horizontally curved alignments are similar.

TRANSITIONS: Transitions are required between freestanding, bolted down, staked down and back filled Type K Barrier installations, see Sheet 8 for transition requirements and details. Transitions are also required between installations of Type K Barrier and other types of temporary barrier, see Index No. 415 for transition requirements and details. Splices and transitions are required between installations of Type K Barrier and permanent Bridge or Roadway Traffic Railings, see Sheets 9 through 13 for transition requirements and details. Transitions are required between installations of Type K Barrier and Proprietary (QPL) Barrier Systems, See Sheets 14 and 15 for transition requirements and details.

PAYMENT: Barrier Units for work zone traffic control and other temporary applications shall be paid for under the contract unit price for Barrier Wall (Temporary) (F&I) (Type K), LF. Any relocation of the Barrier Units required for the project shall be paid for under the contract unit price for Barrier Wall (Temporary) (Relocate) (Type K), LF. Type C Steady-Burn Lights shall be paid for under the contract unit price for Lights (Temp. Barrier Wall Mount) (Type C, Steady Burn), ED. The Contractor shall furnish Barrier Units except when the Plans stipulate the availability of Department owned units. Regardless of unit source the Contractor shall furnish all hardware and shall be responsible for all handling including loading, transport, unloading, stockpiling, installation, removal and return. Unless otherwise noted on the Plans, the BarrierUnits shall become the property of the Contractor and shall be removed from the site prior to acceptance of the completed project.

NOTES FOR THRIE BEAM GUARDRAIL SPLICE INSTALLATIONS:

THRIE-BEAM GUARDRAIL: Provide Thrie-Beam Guardrail for splices in accordance with AASHTO M 180, Type II (Zinc coated) and as follows: Two panels per splice (One panel per side) of Class B (10 Gauge), or

Four panels per splice (Two nested panels per side) of Class A (12 Gauge).

Guardrail panel length shall be 12'-6". Provide and install all other associated metallic guardrail components (Terminal Connectors, Shoulder Bolts, Hex Bolts and Nuts, Filler Plates, etc.) in accordance with Index No. 400.

Install five Guardrail Anchor Bolts at each end of each splice in any of the standard seven anchor bolt holes in the Thrie-Beam Terminal Connector. If reinforcing steel is encountered when drilling holes for Guardrail Anchor Bolts in Type K Barrier Units, shift Thrie-Beam Terminal Connector so as to clear reinforcing steel within the given tolerances or select a different bolt hole to use. Do not drill or cut through reinforcing steel within Type K Barrier Units. Drilling or cutting through reinforcing steel within permanent concrete traffic railings is permitted. Do not drill or cut through utilities or conduits within permanent concrete traffic railings.

GUARDRAIL OFFSET BLOCKS: Provide and install timber Offset Blocks meeting the material requirements of Index No. 400. Field trim Offset Blocks as required for proper fit. Utilize Offset Blocks as shown and required in order to prevent bending or kinking of Thrie-Beam Guardrail panels.

CONCRETE FOR FILLING TAPERED TRAFFIC RAILING TOES: Provide concrete for filling tapered toes of Traffic Railings as shown meeting the material requirements of Specification Section 346, any Class, or a commercially available prebagged concrete mix (3000 psi minimum compressive strength). Sampling, testing, evaluation and certification of the concrete in accordance with Specification Section 346 is not required. Saturate with water the surfaces upon and against which the concrete fill will be placed prior to placing concrete. Place and finish concrete fill using forms or by hand methods to the general configurations shown so as to provide a smooth shape transition between the Type K Barrier and the adjacent traffic railing. A low slump is desirable if placing and finishing concrete by hand methods. Cure the concrete fill by application of a curing compound, or by covering with a wet tarp or burlap for a minimum of 24 hours. Completely remove the concrete fill upon relocation or removal of the Type K Temporary Concrete Barrier.

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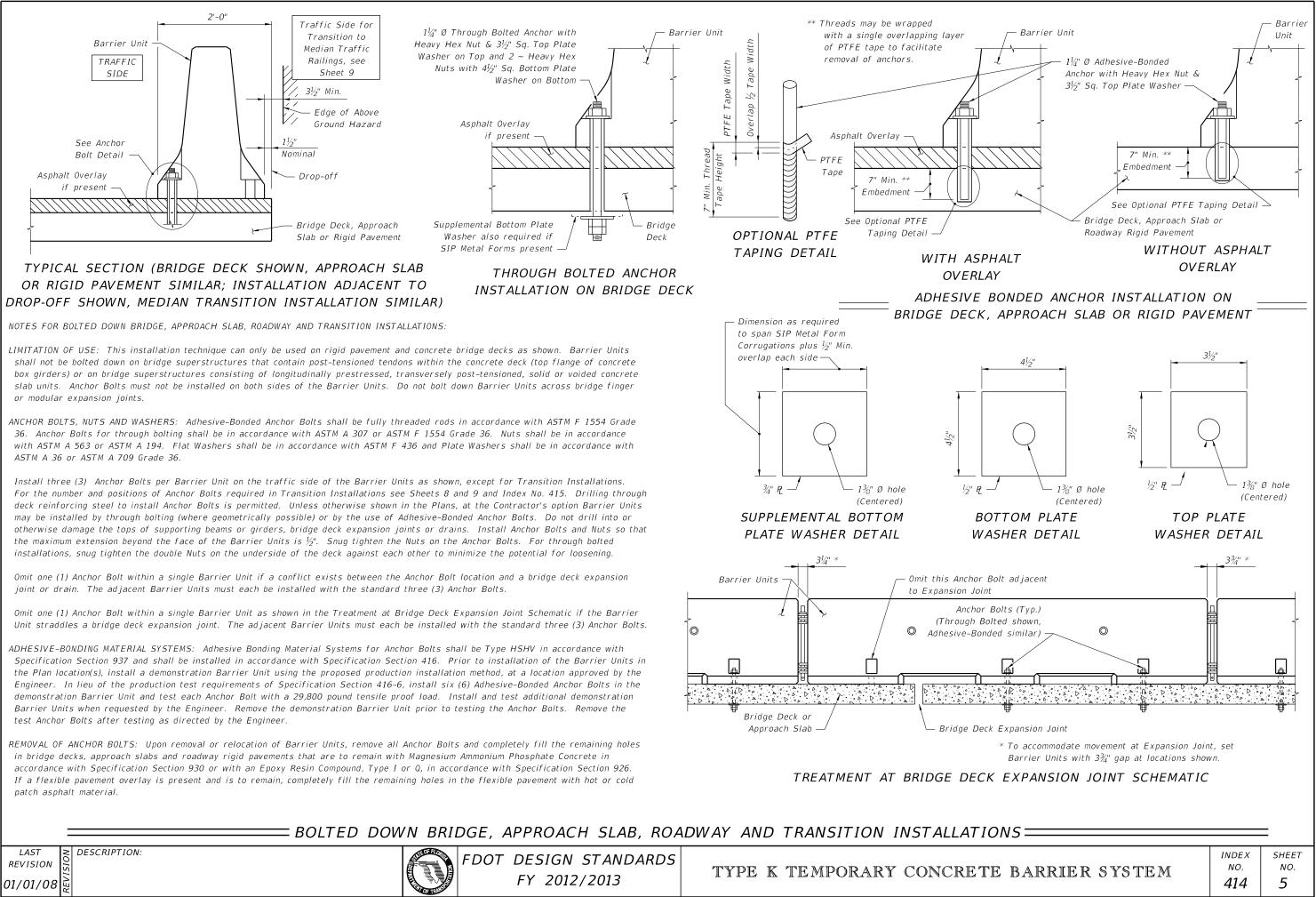


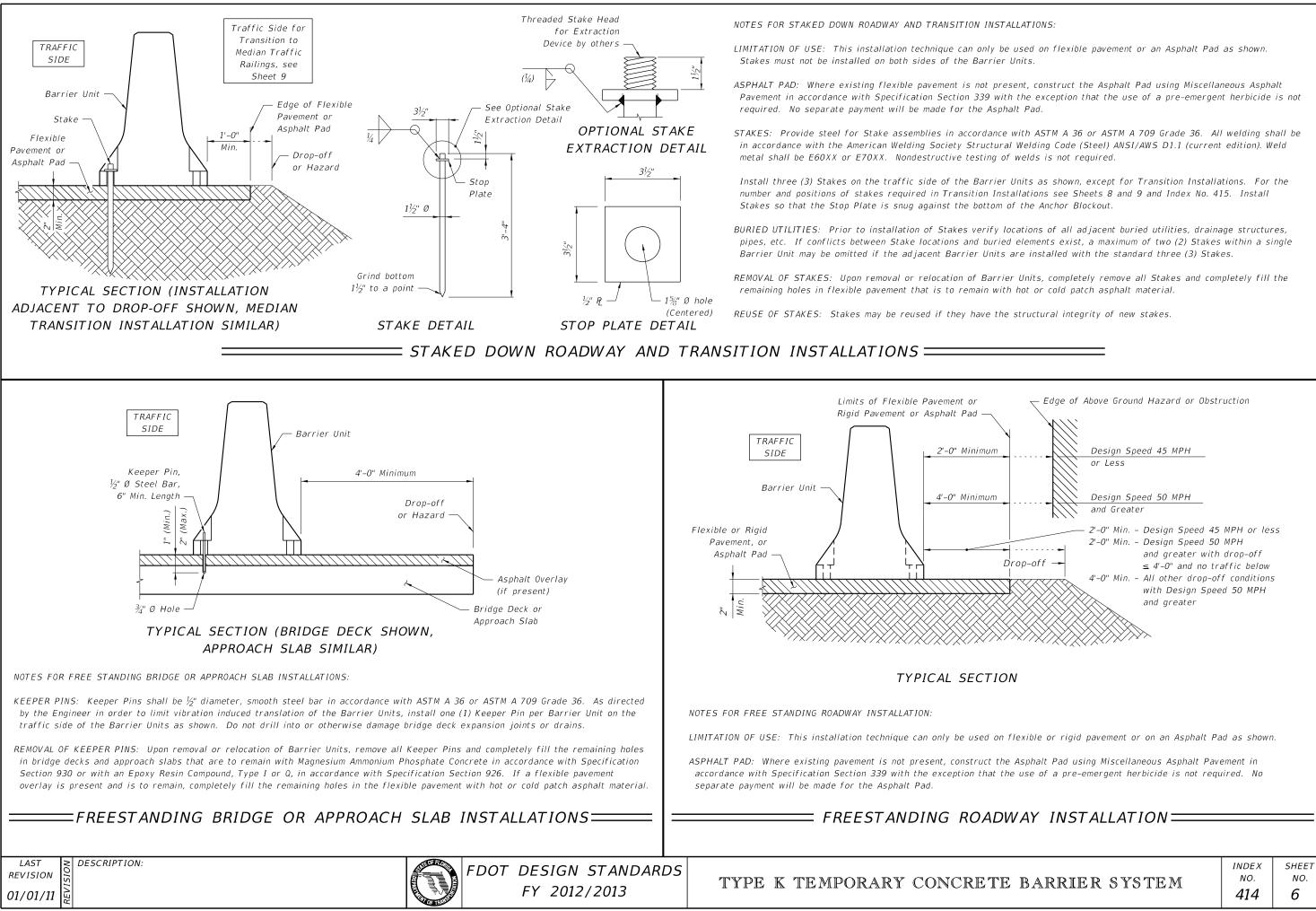
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## TYPE K TEMPORARY CONCRETE

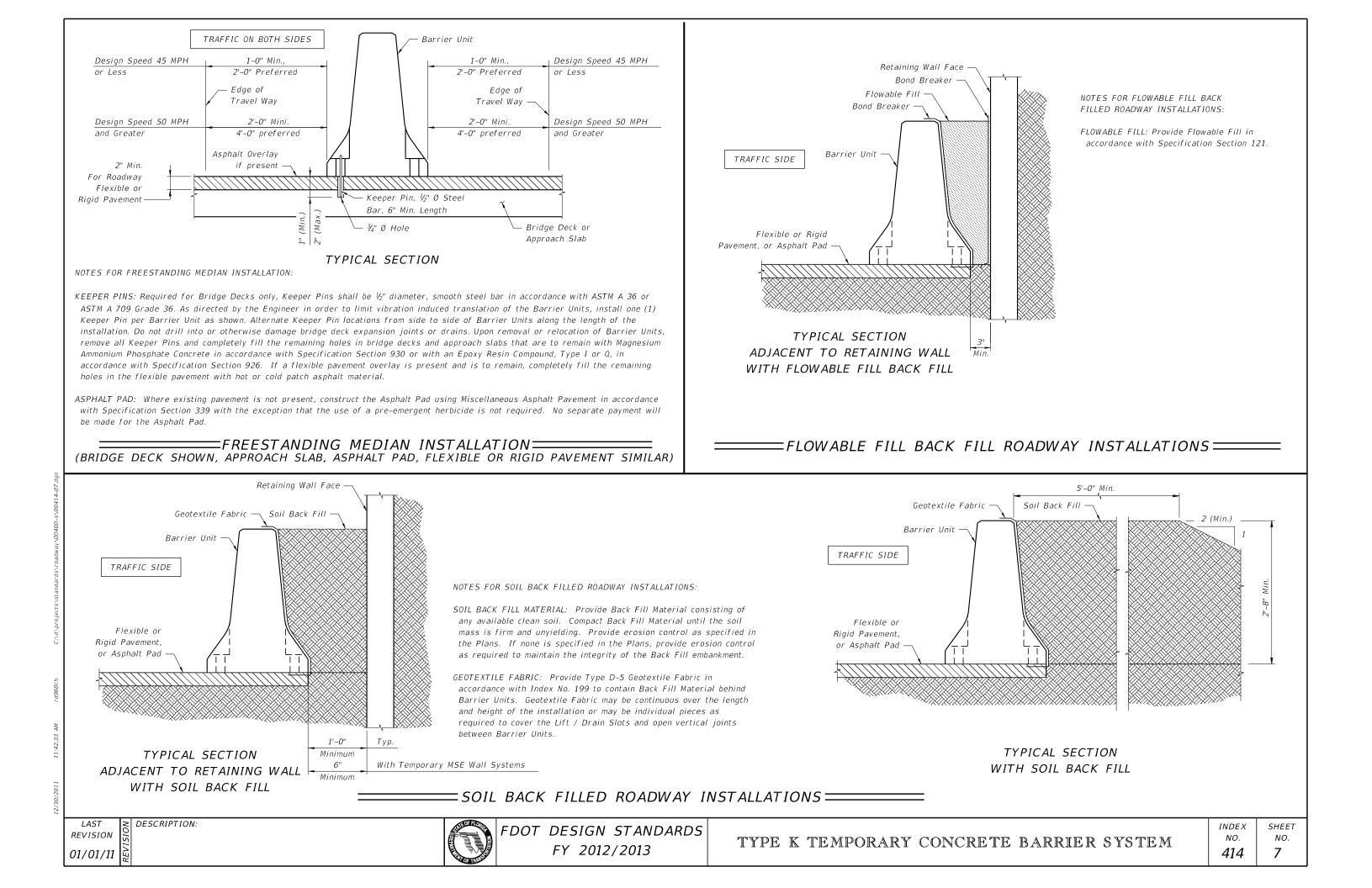
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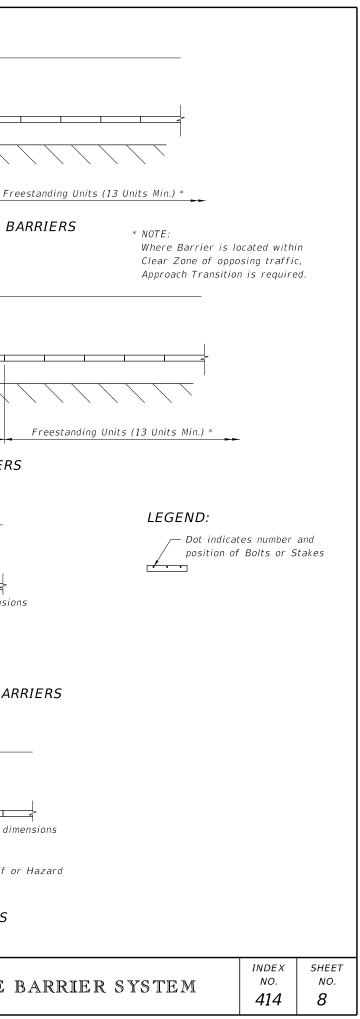


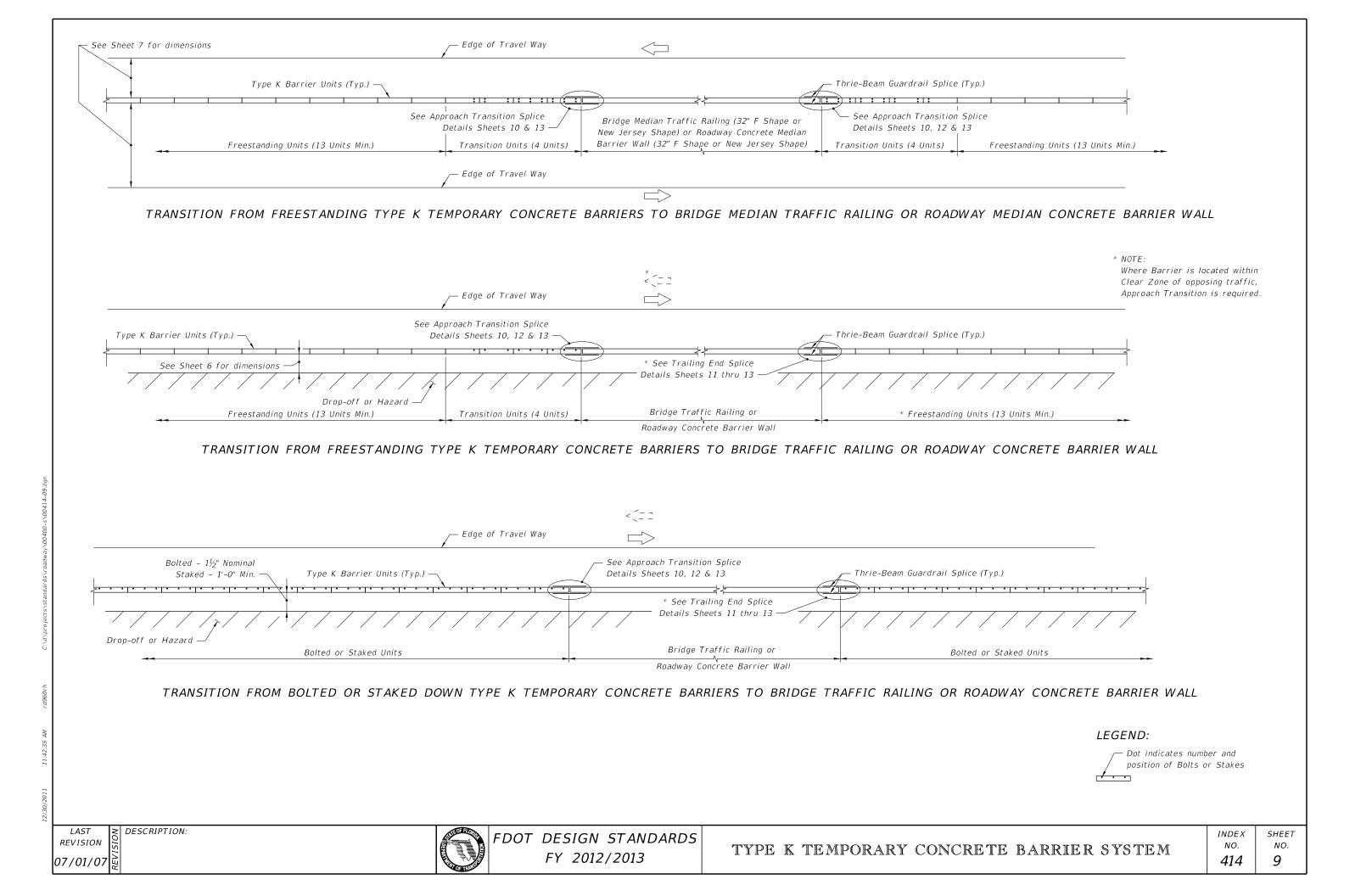


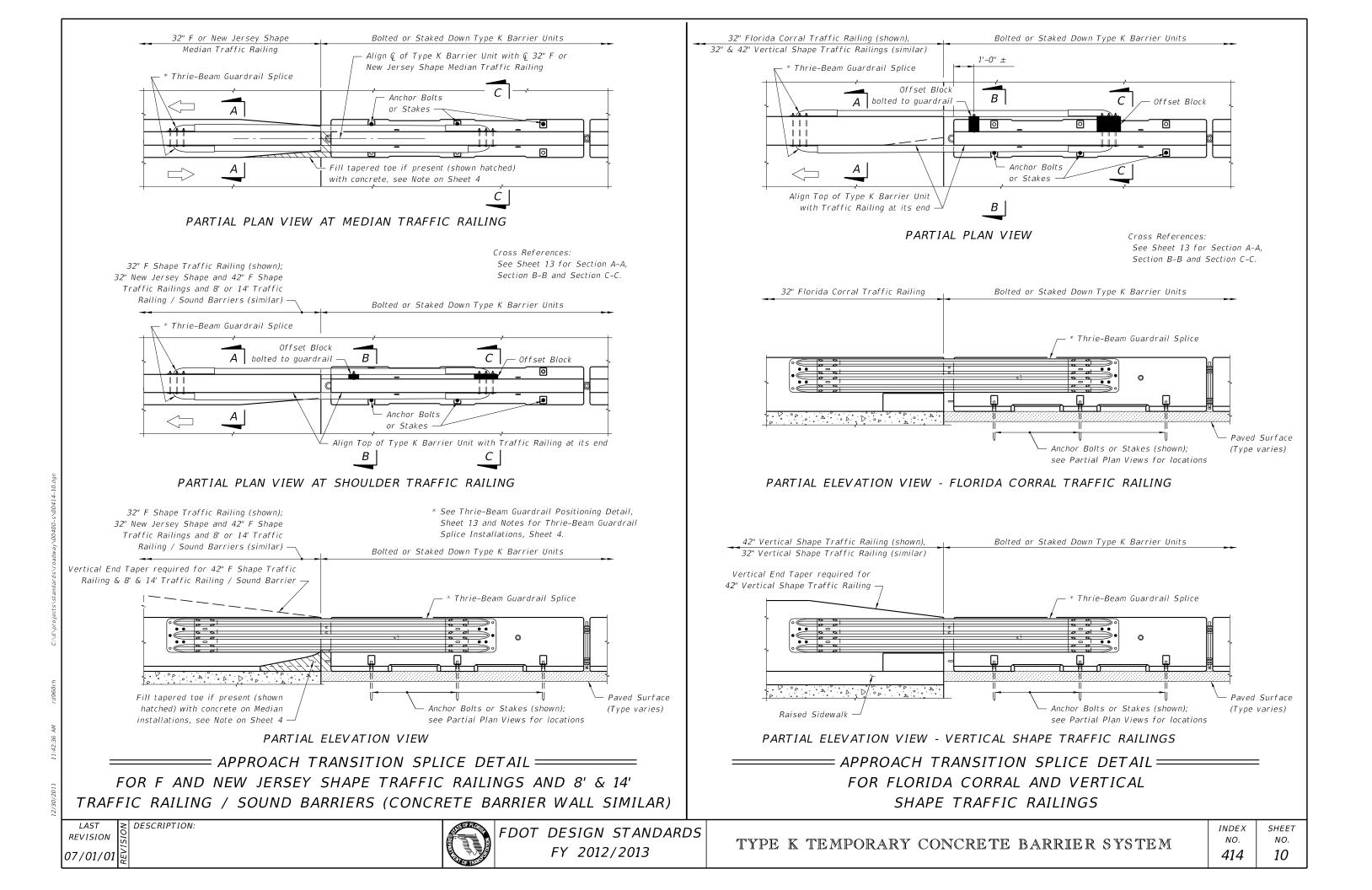
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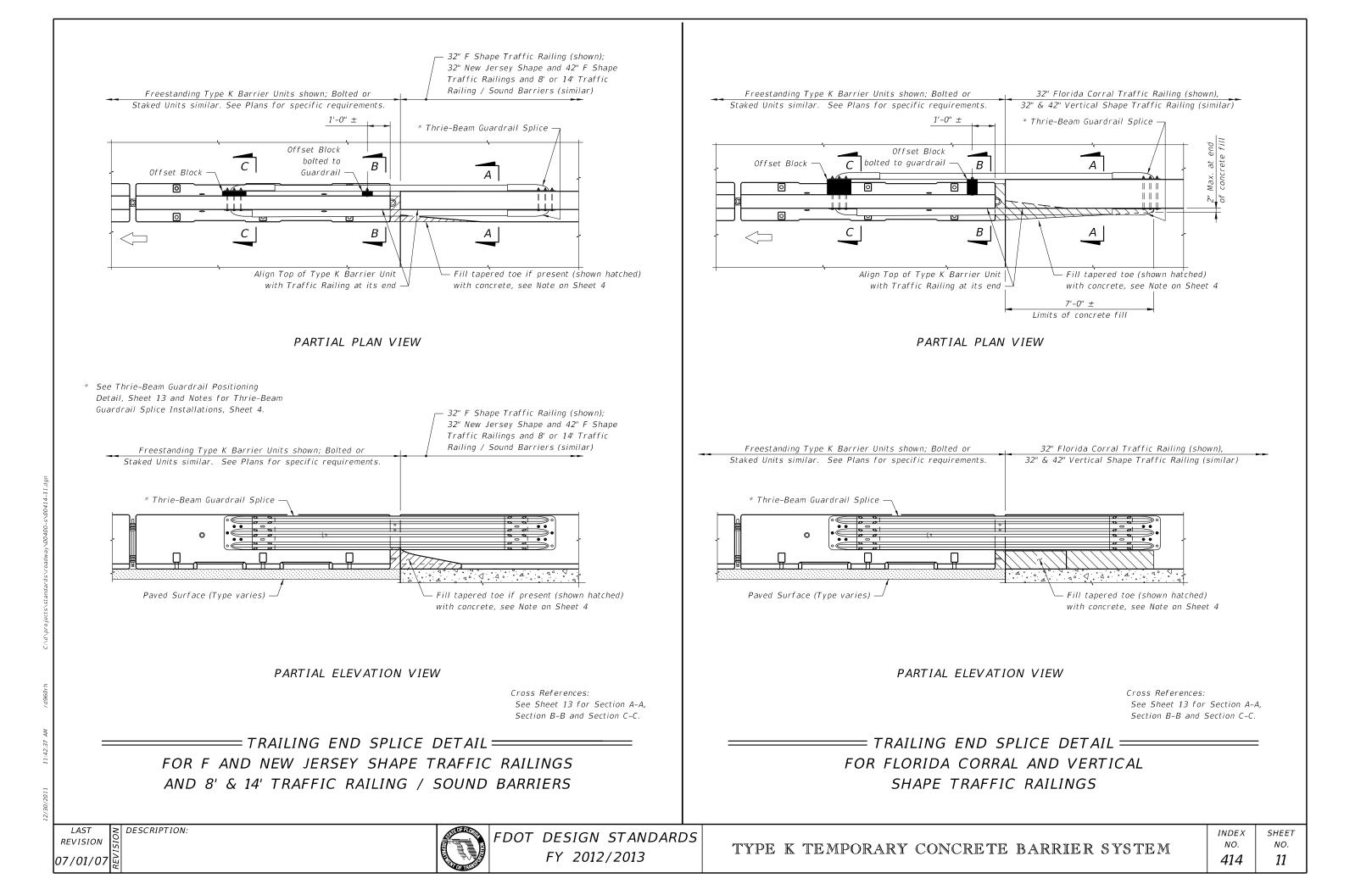


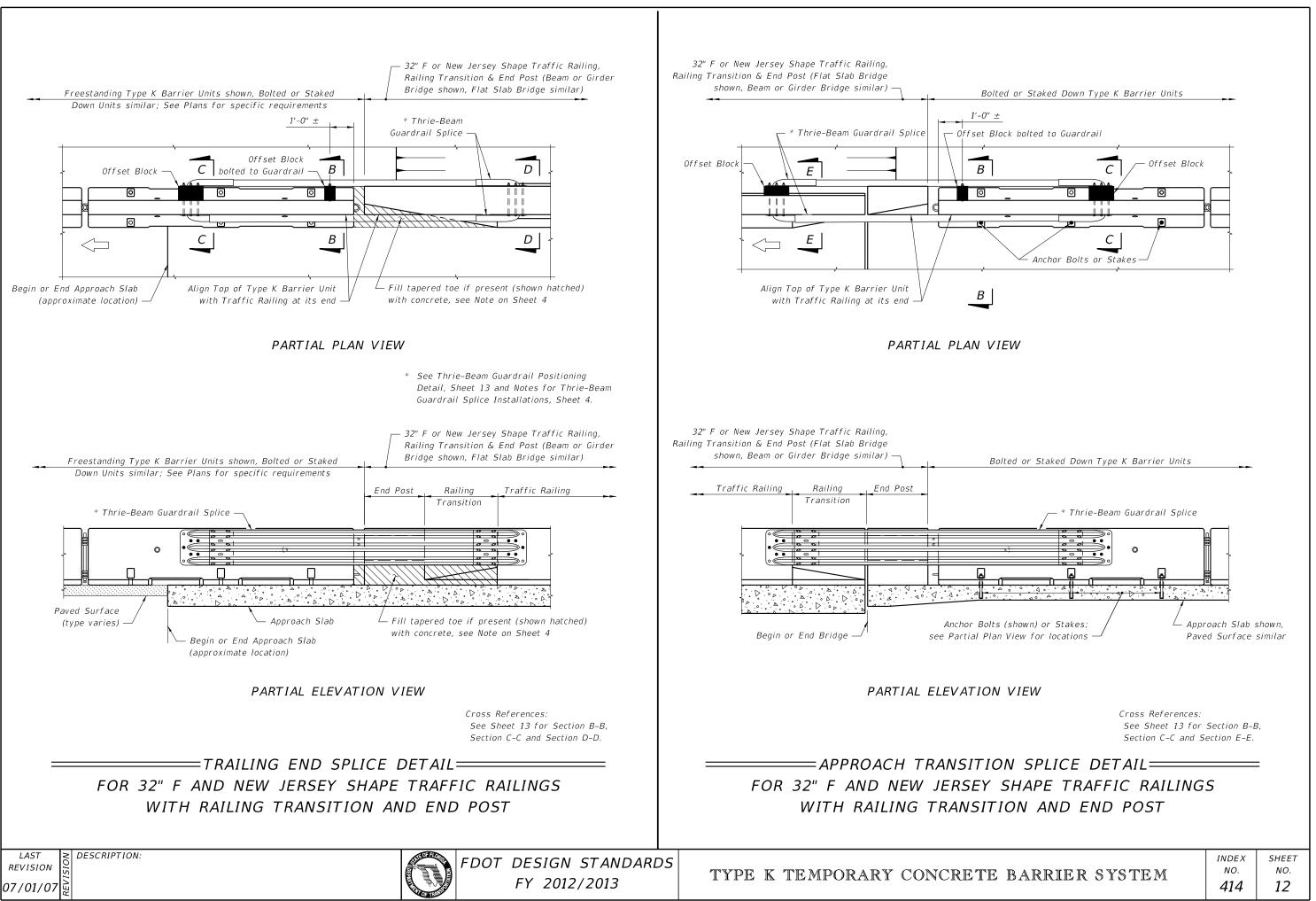
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See Sheet 6 for dimensions —		$\square / / \sqrt{/}$			
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See Sheet 6 for dimensions		XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX			<u> </u>
		Back Fill —			
Drop-off or Hazard —/		R a c	k Filled Units		
Freestanding Units (13 Units Min.)	Transition Units (4 Units)	DdL		Transition Units (4 U	nits) *
First full Ba	rrier Unit after Drop-off or Hazard shielded by Bolted or Staked Units	—	pe K Barrier Units (Ty	p.)	
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Staked - 1'-0" Min. — Dr	op-off or Hazard —				/
	Bolted or Staked Units		Freestanding Un	ite	
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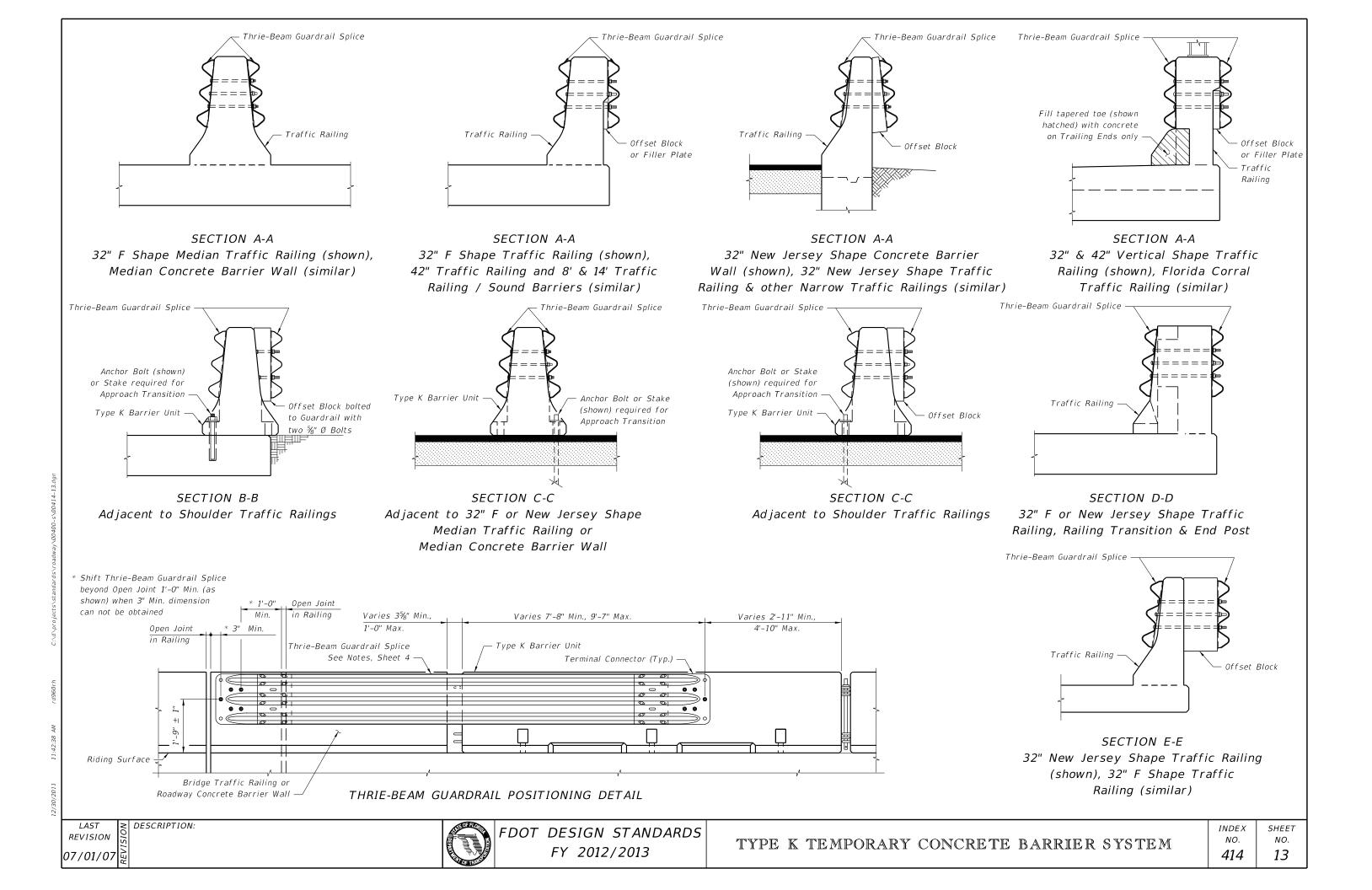


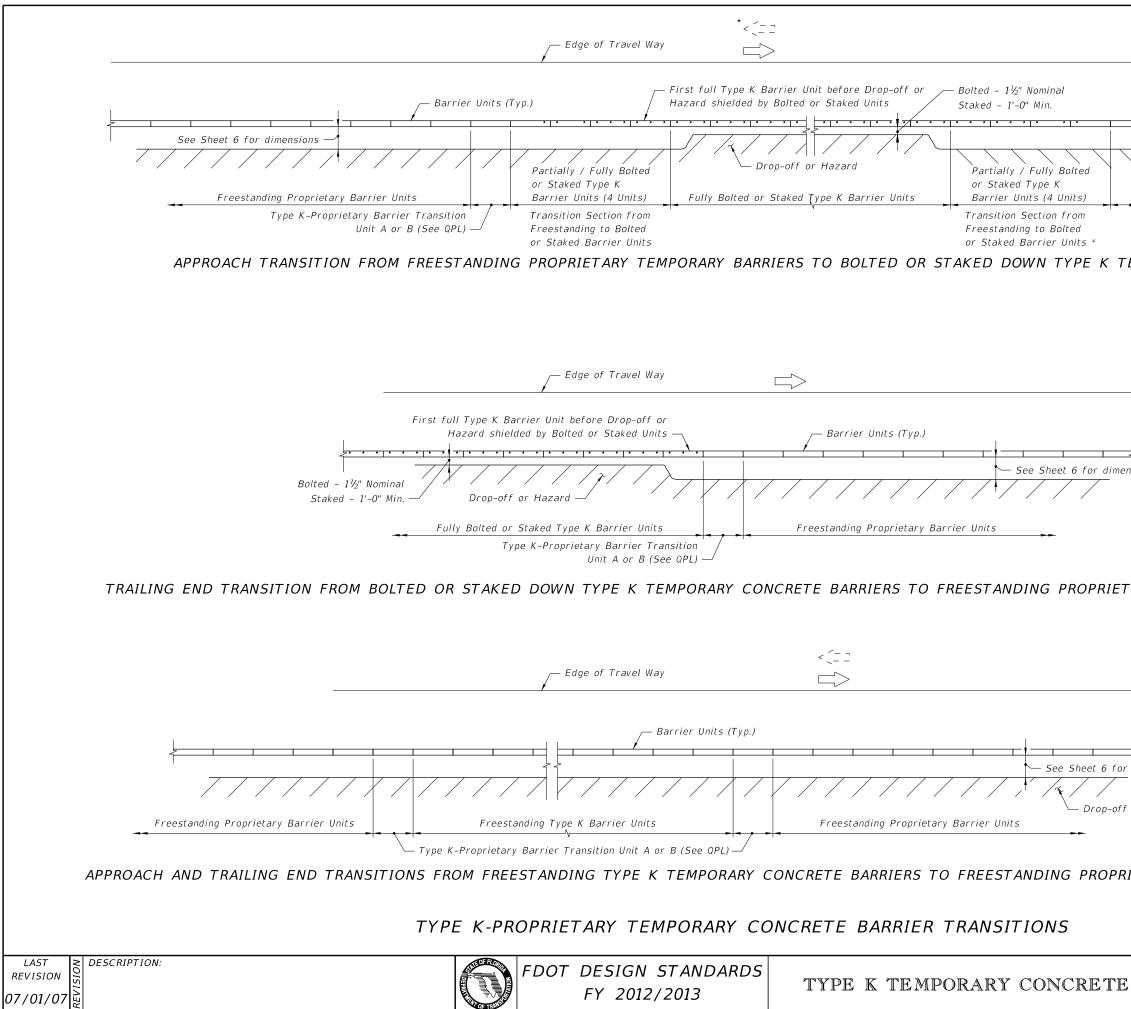












* NOTE: Where Barrier is loc Clear Zone of oppos Approach Transition	ing traffic,	
Freestanding Proprietary Barrier Uni Type K-Proprietary Barrier Transition Unit A or B (See QPL)	ts *	
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