APPLICABLITY NOTE TO DESIGNER:
This railing is not applicable for shielding drop-off hazards for vehicular traffic. This railing is applicable for all cases where a pedestrian or bicyclist drop-off hazard exceeds $2^{2}-6^{\prime \prime}$ or when a drop-off hazard is less than $2^{\prime}-6^{\prime \prime}$ and is required by design. See Index No. 851 for special requirements and modifications for use on bridges. Adequate foundation support shall be provided
for anchorage and stability against overturning. For unusual site conditions a site specific railing is to be designed by the responsible engineer. The railing shown on these drawings requires a handrail for ramps steeper than a $5 \%$ grade to conform with the requirements of the Americans with Disabilities Act (ADA). Refer to FDOT Plans Preparation Manual (Voime I) Chapters 4 \& for the definition
ALTERNATE DESIGN:
Manufacturers seeking approval of proprietary railing systems for inclusion on the Qualified Products List as pre-approved alternate designs must submit application along with design documentation and deflection requirements specified herein. All fixed joints are to be either welded or commercially designed fixed joint systems. Each field section of railing must be identified with a permanent/y affixed label with the manufacturer's name and the FDOT QPL approval number. Labels must be a maximum of $11 / 2 " 1 ~ b y ~_{\text {b }} 3^{\prime \prime}$ and located at the base of a post within the field section. Project specific shop drawings are required for QPL approved railings, see Shop Drawings note.
In lieu of design calculations, submit certified test reports from an approved independen agency. Test railing systems in accordance with ASTM E935 (Test Method A \& C) using test loads at least $175 \%$ of the design load. Test proprietary or nonstandard anchorage systems in accordance with ASTM E894 (Flexural Test). Anchorage systems must resist the minimum of $175 \%$ of the design load for failure of the design load for falure in the concrete PAYMENT:
Railing shall be paid for per linear foot (Item No. 515-2-abb). Payment will be plan quantity measured as
the length along the center line of the top rail, and includes rails, posts, pickets, rail splice assembly, base plates, anchor bolts, nuts, washers, resilient or neoprene pads and all incidental materials and labor required to complete installation of the railing.

RAILS, PICKETS \& POSTS:
Pipe Rails and Pickets shall be in accordance with ASTM A500 Grade B, C or D, or ASTM A53 Grade B for standard weight pipe (Schedule 40) or ASTM A36 for bars. Structural Tube Posts shall be in accordance with ASTM A500 Grade A, B, C or D, or ASTM A501. Posts and End Rails shall be fabricated and installed plumb, $\pm 1^{\prime \prime}$ tolerance when measured at $3^{\prime}-6^{\prime \prime}$ above the foundation. Pickets shall be fabricated parallel to tre radius or terminate at adjoining sections with mitered end sections when handrails are not required For changes in tangential longitudinal alignment greater than $45^{\circ}$, posts shall be positioned at a maximum distance of $2^{\prime}-0^{\prime \prime}$ each side of the corner and shall not be located at the corner apex. For curved longitudina alignments the top and bottom rails and handrails shall be shop bent to match the alignment radius.

| RAILING MEMBER DIMENSIONS TABLE |  |  |  |
| :---: | :---: | :---: | :---: |
| MEMBER | designation | OUTSIDE DIMENSION | WALL THICKNESS |
| Posts | 2" $\times$ 4" Rectangular Tube | $2.00^{\prime \prime} \times 4.00^{\prime \prime}$ | $0.188^{\prime \prime}$ |
| Rails | $2^{\prime \prime}$ NPS (Sch. 40) | $2.375^{\prime \prime}$ | $0.154^{\prime \prime}$ |
| Rail Joint/Splice Sleeves | 11/2" NPS (Sch. 40) | 1.900" | $0.145^{\prime \prime}$ |
| Handrail Joint/Splice Sleeves | $1^{\prime \prime}$ NPS (Sch. 40) | 1.315" | $0.133^{\prime \prime}$ |
| Handrails | 11/2" NPS (Sch. 40) | 1.900" | $0.145^{\prime \prime}$ |
| Handrail Support Bar | $1^{\prime \prime} \varnothing$ Round Bar | $1.000^{\prime \prime}$ | N/A |
| Pickets | 1/2" NPS (Sch. 40) | $0.840^{\prime \prime}$ | 0.109" |
|  | $3 / 4 / 10$ Round Bar | $0.750^{\prime \prime}$ | N/A |

BASE PLATES \& POST CAPS.
Base Plates and Post Cap plates shall be in accordance with ASTM A36 or ASTM A709 Grade 36.
Shim Plates shall be aluminum in accordance with ASTM B209, Alloy 6061 or 6063 . Shim plates shall be used for foundation height ad justments greater than $1 / 4^{\prime \prime}$ and localized irregularities greater than $1 / 8$ Field trim shim plates when necessary to match the contours of the foundation. Beveled shim plates may be used in lieu of trimmed flat shim plates shown. Stacked shim plates must be bonded longer anchor bolts are provided for the exposed thread length.
COATINGS:
The railing shall be hot-dip galvanized after fabrication in accordance with Section 962 of the Specifications. ANCHOR BOLTS:
Anchor bolts shall be in accordance with ASTM F1554 Grade 36. Headless anchor bolts for Adhesive Anchors shall be threaded full length. Cutting of reinforcing steel is permitted for drilled hole installation. of the nut to the anchor bolt may be used in lien of self-locking nuts. All nuts shall be in accordance with ASTM A563 or ASTM A194. Flat Washers shall be in accordance with ASTM F436 and Plate Washers (for long slotted holes only), shall be in accordance with ASTM A36 or ASTM A709 Grade 36. After the nuts have been snug tightened, the anchor bolt threads shall be distorted to prevent removal of the nuts. Distorted threads and tack welds shall be coated w
RESILIENT AND NEOPRENE PADS:
Resilient and Neoprene pads shall be in accordance with Specification Section 932 except that testing of the
JoINTS:
All fixed joints are to be welded all around and ground smooth. Expansion joints shall be spaced at a maximum $40^{\prime}-0^{\prime \prime}$. Field splices similar to the expansion joint detail may be approved by the Engineer to facilitate hot-dip galvanizing and handling, but railing must be continuous across a minimum of two
posts. Only use the Continuity Field Splice (Detail "E") to make the railing continuous for unforeseen field ad justments. Metallize rail ends with a galvanizing compound when field ad justments are required. ELDING
All welding shall be in accordance with the American Welding Society Structural Welding Code (Steel) is not required.
WEEP HOLES
Weep holes shall be $1 / 4^{\prime \prime} \varnothing$ and located at the low point between adjacent posts for both top and bottom rails. Holes shall be drilled through the underside of the rails prior to hot-dip galvanizing. SHOP DRAWINGS:
Complete details addressing project specific geometry (line \& grade) showing post and expansion joint locations, anchor bolt installation "Case" or lengths, and venting holes for galvanizing, must be submitted
by the Contractor for the Engineer's approval prior to fabrication of the railing. Shop drawings shall be by the Contractor for the Engineer's
in accordance with the Specifications.






