GENERAL NOTES:

This Standard is only applicable to the current FDOT inventory of temporary bridge components which are manufactured in accordance with Acrow Series 300, Double Wide design. See the associated Instructions for Design Standards (IDS) for more information.

Work this Standard with Index Nos. 21610, 21620 and 21630.

STRUCTURAL STEEL:
Steel Plates and Rolled Sections shall be ASTM A 709 Grade 36.
Pipe piles shall be ASTM A 252 Grade 2, Fy = 35 ksi.

BOLTS, LAG SCREWS AND THREADED BOLT STOCK:
Furnish high strength bolts in accordance with ASTM A325. Furnish Threaded Stock in accordance with ASTM A36. Furnish Lag Screws in accordance with ASTM A307. Furnish steel washers and nuts compatible with Bolts, Threaded Stock and Lag Screws.

TIMBER AND LAGGING:
Timber and Lagging shall be No. 1 Southern Yellow Pine.

BACKWALL BENT PILES:
Timber Piles:
10' Minimum Embedment into compacted backfill or into soil having a blow count greater than 6 (N>6).
Ultimate Capacity greater than 18 tons.
Splices are not allowed on any timber piles.

H-Piles:
12' Minimum Embedment into compacted backfill or into soil having a blow count greater than 6 (N>6).
Ultimate Capacity greater than 18 tons.

Shims admissible between backwall pile and cap.
Test piles are not required for backwall piles.

EXPANSION BEARINGS:
Inspect the PTFE (Teflon) layer and stainless steel plate prior to installation.
Do not use bearings that have a severely damaged or unbonded PTFE layer.
Clean PTFE of all grit and grime prior to installation.
Clean Stainless steel plate of all grit and grime prior to installation and finish to a smooth buffed surface.

DISTRIBUTING BEAMS:
Longitudinal stops restraining the distributing beams may be lengthened or shortened to center the distributing beam bearing on the cap beam.
The longitudinal stops are to bear on the distributing beam end frame.

EXPANSION JOINT SETTINGS:
Install the expansion joint considering the total continuous bridge length, location of fixed bearings and ambient temperature at the time of installation, assume a 1" expansion joint opening at 70 degrees F.

STORAGE FACILITY:
Contact
FDOT Statewide Aluminum Shop
2590 Camp Rd.
Oviedo, Fl.
407-977-6520
For shipping weights and dimensions of Temporary Bridge elements.

SHIPPING WEIGHTS AND DIMENSIONS:

Decking Sizes:

Type	Length	Width	Weight (lbs.)
Curb	5'	6'-9"	800
Curb	10'	6'-9"	1420
Curb	15'	6'-9"	2200
Curb	20'	6'-9"	2800
NonCurb	5'	5'-3"	650
NonCurb	10'	5'-3"	1000
NonCurb	15'	5'-3"	1600
NonCurb	20'	5'-3"	2100

Shipping weights and dimensions of other bridge components can be referenced in "Acrow Panel Bridging, Series 300, Technical Handbook".

PAYMENT:
Temporary Detour Bridge is to be paid for under Contract Unit Price for Special Detour. If a temporary bridge system other than that shown herein is used, the Contractor is responsible for renting or purchasing their own system.

REVISIONS

DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION
01/01/11	GJM	Added Payment and Applicability notes. Moved "INSTRUCTION TO DESIGNERS" note to IDS.			

STATE OF FLORIDA DEPARTMENT OF TRANSPORTATION

2010 Interim Design Standard

TEMPORARY DETOUR BRIDGE GENERAL NOTES AND DETAILS

Interim Date 01/01/11

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