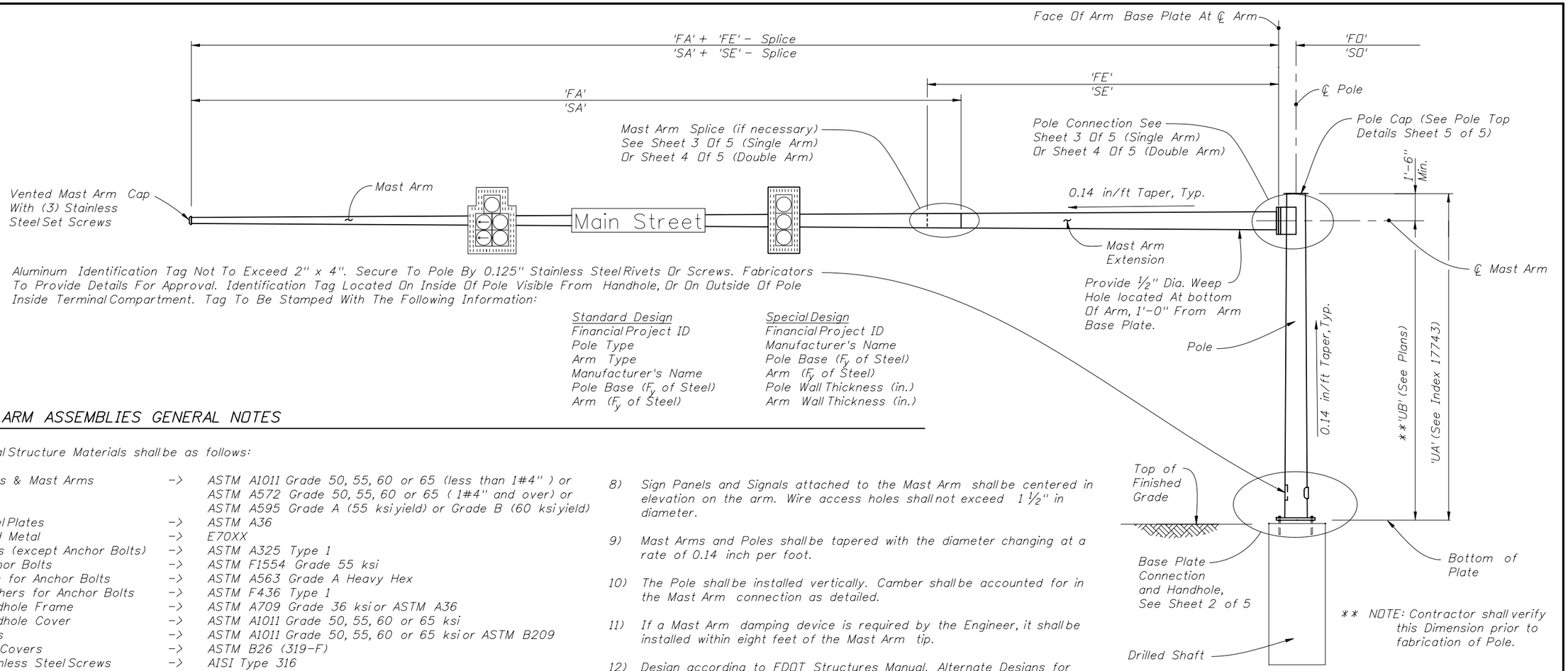

** NOTE: Contractor shall verify this Dimension prior to fabrication of Pole.

ELEVATION VIEW

(Single Arm Shown, Double Arm Similar)
(Luminaire Arm Not Shown)

Aluminum Identification Tag Not To Exceed 2" x 4". Secure To Pole By 0.125" Stainless Steel Rivets Or Screws. Fabricators To Provide Details For Approval. Identification Tag Located On Inside Of Pole Visible From Handhole, Or On Outside Of Pole Inside Terminal Compartment. Tag To Be Stamped With The Following Information:

Standard Design	Special Design
Financial Project ID	Financial Project ID
Pole Type	Manufacturer's Name
Arm Type	Pole Base (F_y of Steel)
Manufacturer's Name	Arm (F_y of Steel)
Pole Base (F_y of Steel)	Pole Wall Thickness (in.)
Arm (F_y of Steel)	Arm Wall Thickness (in.)

MAST ARM ASSEMBLIES GENERAL NOTES

1) Signal Structure Materials shall be as follows:

Poles & Mast Arms	–>	ASTM A1011 Grade 50, 55, 60 or 65 (less than 1#4") or ASTM A572 Grade 50, 55, 60 or 65 (1#4" and over) or ASTM A595 Grade A (55 ksi yield) or Grade B (60 ksi yield)
Steel Plates	–>	ASTM A36
Weld Metal	–>	E70XX
Bolts (except Anchor Bolts)	–>	ASTM A325 Type 1
Anchor Bolts	–>	ASTM F1554 Grade 55 ksi
Nuts for Anchor Bolts	–>	ASTM A563 Grade A Heavy Hex
Washers for Anchor Bolts	–>	ASTM F436 Type 1
Handhole Frame	–>	ASTM A709 Grade 36 ksi or ASTM A36
Handhole Cover	–>	ASTM A1011 Grade 50, 55, 60 or 65 ksi
Caps	–>	ASTM A1011 Grade 50, 55, 60 or 65 ksi or ASTM B209
Nut Covers	–>	ASTM B26 (319-F)
Stainless Steel Screws	–>	AISI Type 316
Threaded Bars/Studs	–>	ASTM A36 or ASTM A307

2) Reinforcing Steel shall be ASTM A615 Grade 60 ksi.

3) Concrete shall be Class IV (Drilled Shaft) with a minimum 28-day compressive strength of 4,000 psi for all environmental classifications.

4) All welding shall conform to American Welding Society Structural Welding Code (Steel) ANSI/AWS D1.1 (current edition). Fillet weld socket connections with unequal leg welds with the long weld leg along the shaft. Terminate the long weld leg along the shaft at approximately a 30 degree angle.

5) All steel items shall be galvanized as follows:
All Nuts, Bolts, Washers and Threaded Bars/Studs –> F2329
All other steel items
(including Pole & Mast Arm) –> ASTM A123

6) Locate handhole 180° from arm on single arm poles or 180° from first arm of double arm poles or see special instructions on Mast Arm Tabulation Sheet.

7) Except for Anchor Bolts, all bolt hole diameters shall be equal to the bolt diameter plus 1/16", prior to galvanizing. Hole diameters for Anchor Bolts shall not exceed the bolt diameter plus ½".

8) Sign Panels and Signals attached to the Mast Arm shall be centered in elevation on the arm. Wire access holes shall not exceed 1 ½" in diameter.

9) Mast Arms and Poles shall be tapered with the diameter changing at a rate of 0.14 inch per foot.

10) The Pole shall be installed vertically. Camber shall be accounted for in the Mast Arm connection as detailed.

11) If a Mast Arm damping device is required by the Engineer, it shall be installed within eight feet of the Mast Arm tip.

12) Design according to FDOT Structures Manual. Alternate Designs for Special Mast Arm Assemblies are not allowed.

13) Provide "J","S" or "C"-Hook at top of pole for signal cable support.

14) First and Second Arm Camber Angle = 2°.

15) Details for Signal and Sign Locations, Signal Head attachment, Sign Attachment, Pedestrian Head Attachment, and Foundation Conduit are not shown for clarity.

16) One hundred percent of full-penetration groove welds and a random 25 percent of partial penetration groove welds shall be inspected. Full-penetration groove weld inspection shall be performed by nondestructive methods of radiography or ultrasonics.

17) Shop drawings are only required for additions, deletions, or modifications to this Design Standard.

18) Verify CSL access tubes will not interfere with anchor bolt installation before excavating the shaft. When CSL access tube locations conflict with anchor bolt locations, move the CSL access tube location +/- two inches along the inner circumference of the reinforcing cage. Notify the Engineer before excavating the shaft if the CSL access tube locations cannot be moved out of conflict with anchor bolt locations.

TYPICAL ELEVATION AND NOTES

REVISIONS

DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION
06/09/10	DYW	Modified notes 8 and 15. Modified 'UB' dimension.			
01/01/11	CH	Modified Notes 4 and 17.			

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MAST ARM ASSEMBLIES

Interim Date 01/01/11

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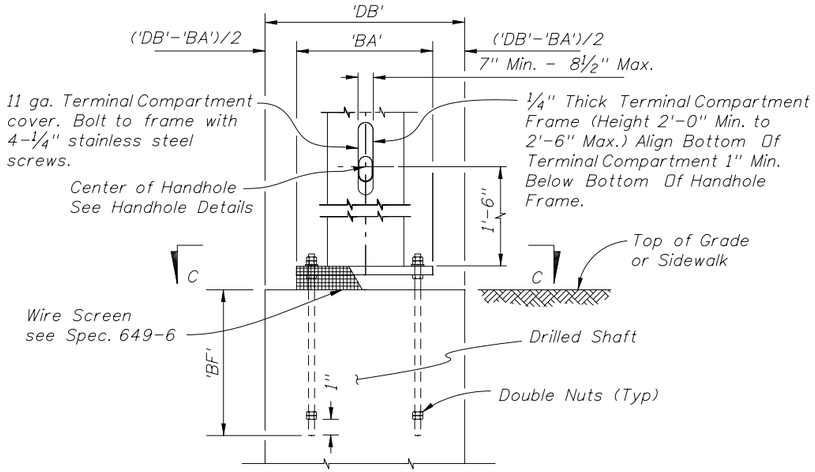
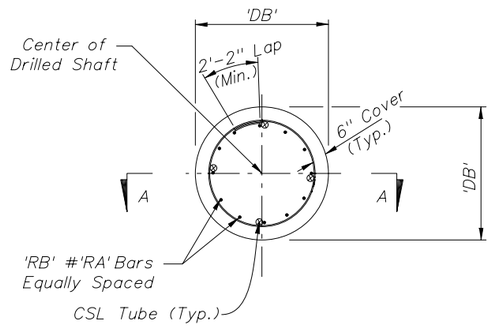
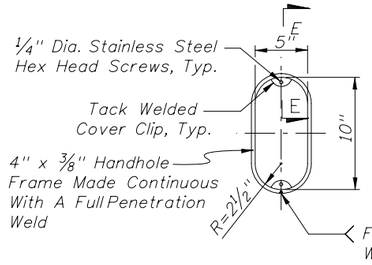


BASE PLATE AND ANCHORAGE ELEVATION

(Reinforcement Not Shown)

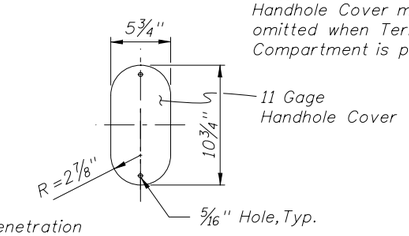


FOUNDATION PLAN



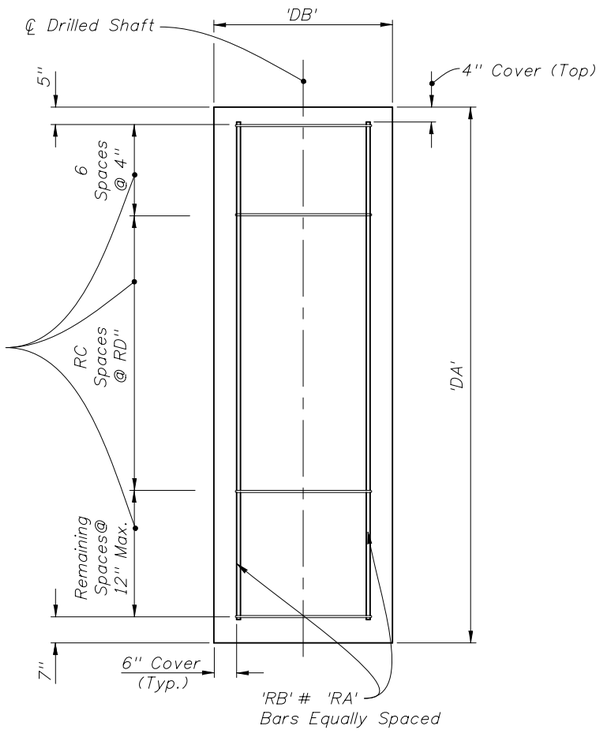
HANDHOLE FRAME

(w/Terminal Compartment Omitted)

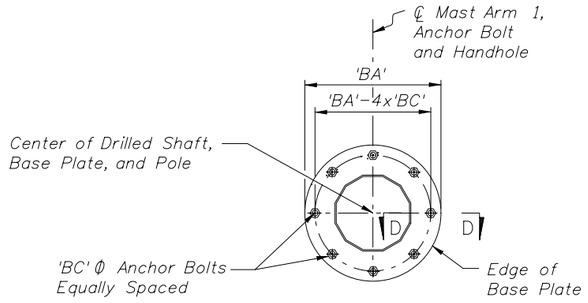


HANDHOLE COVER

Note:
Handhole Cover may be omitted when Terminal Compartment is provided.



SECTION A-A

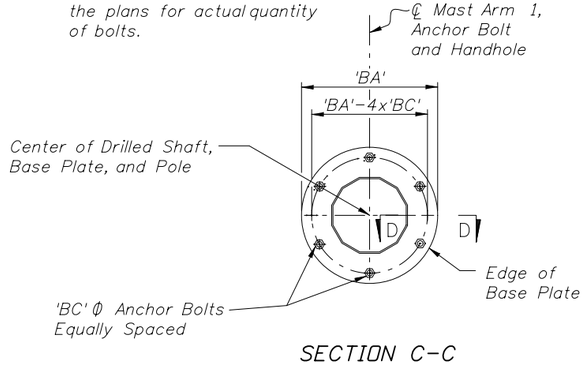


SECTION C-C

Alternate Detail

(8 Anchor Bolts)

NOTE: See Index No. 17743 and the plans for actual quantity of bolts.

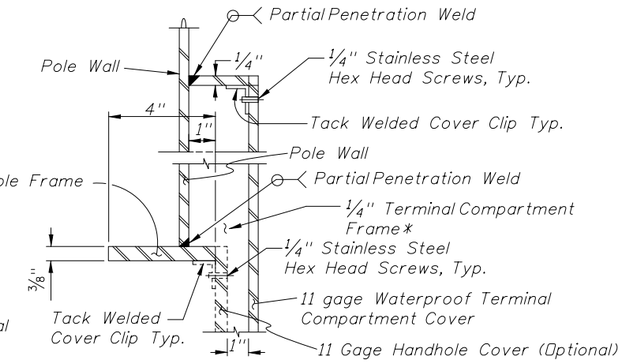


SECTION C-C

(6 Anchor Bolts)

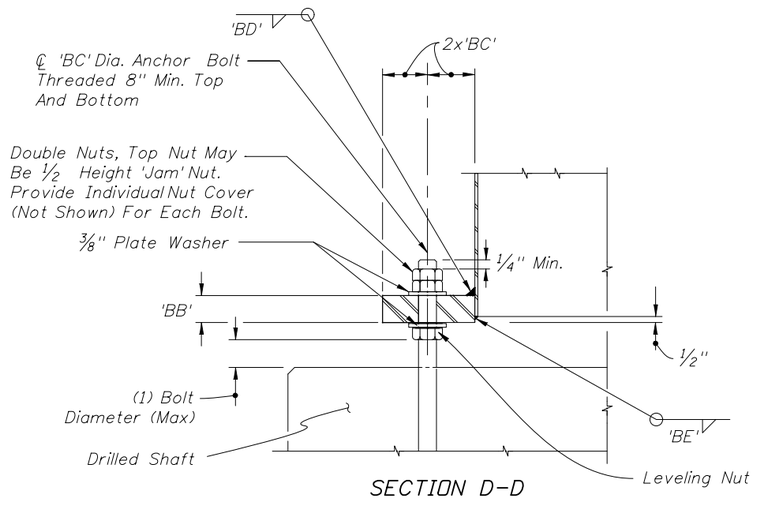
*Terminal Compartment is optional. See Mast Arm Tabulation for locations.

**Water proof all splices or use gasket with terminal compartment.



SECTION E-E

(Thru Handhole & Terminal Compartment)



SECTION D-D

TYPICAL FOUNDATION AND BASE PLATE DETAILS

REVISIONS					
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION
01/14/10	CH	Modified anchor bolt standoff details.			
07/01/10	DYW	Modified plate washer detail.			
01/01/11	CH	Modified SECTION A-A, to include RC and RD dimensions and SECTION D-D location of 'BB' dimensions.			

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