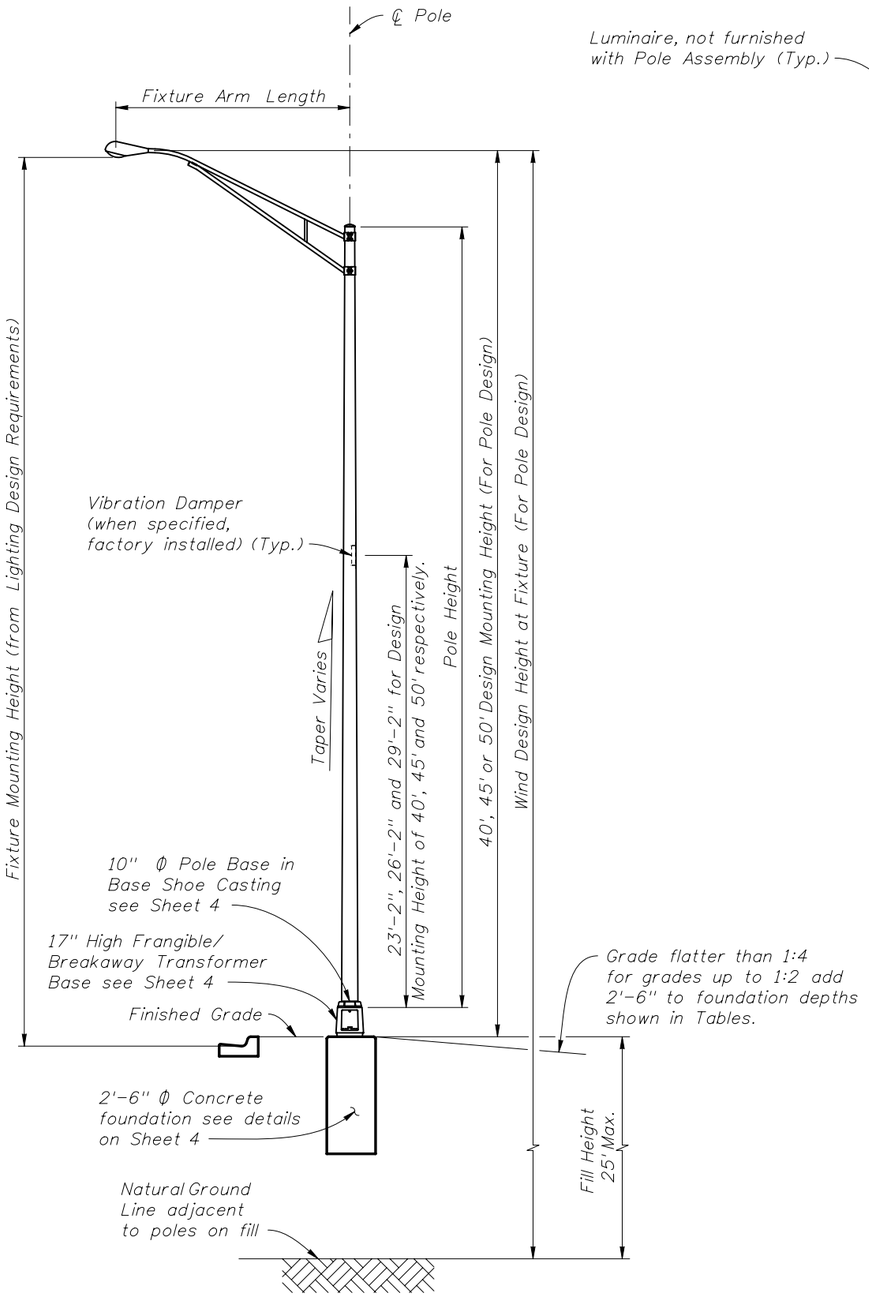
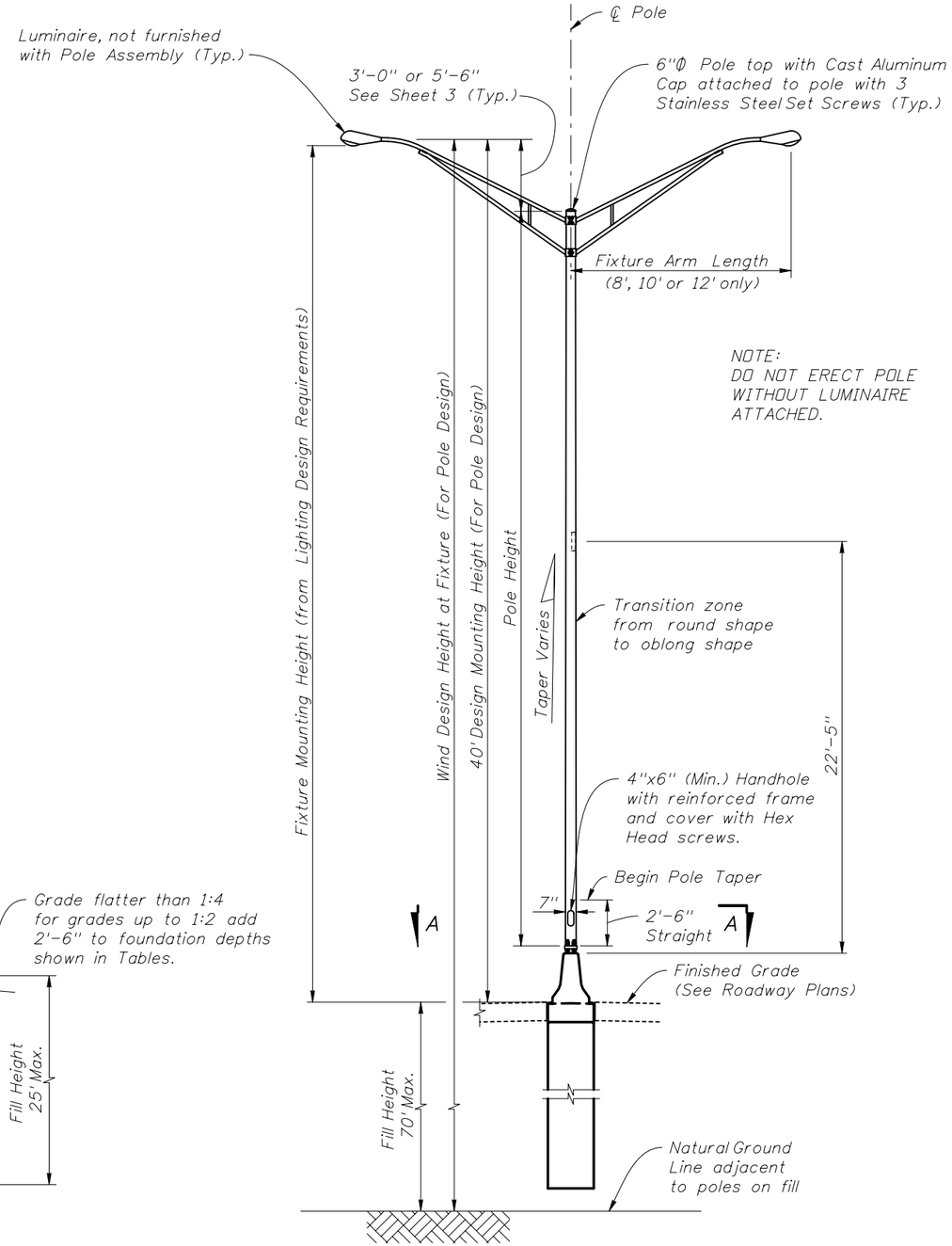
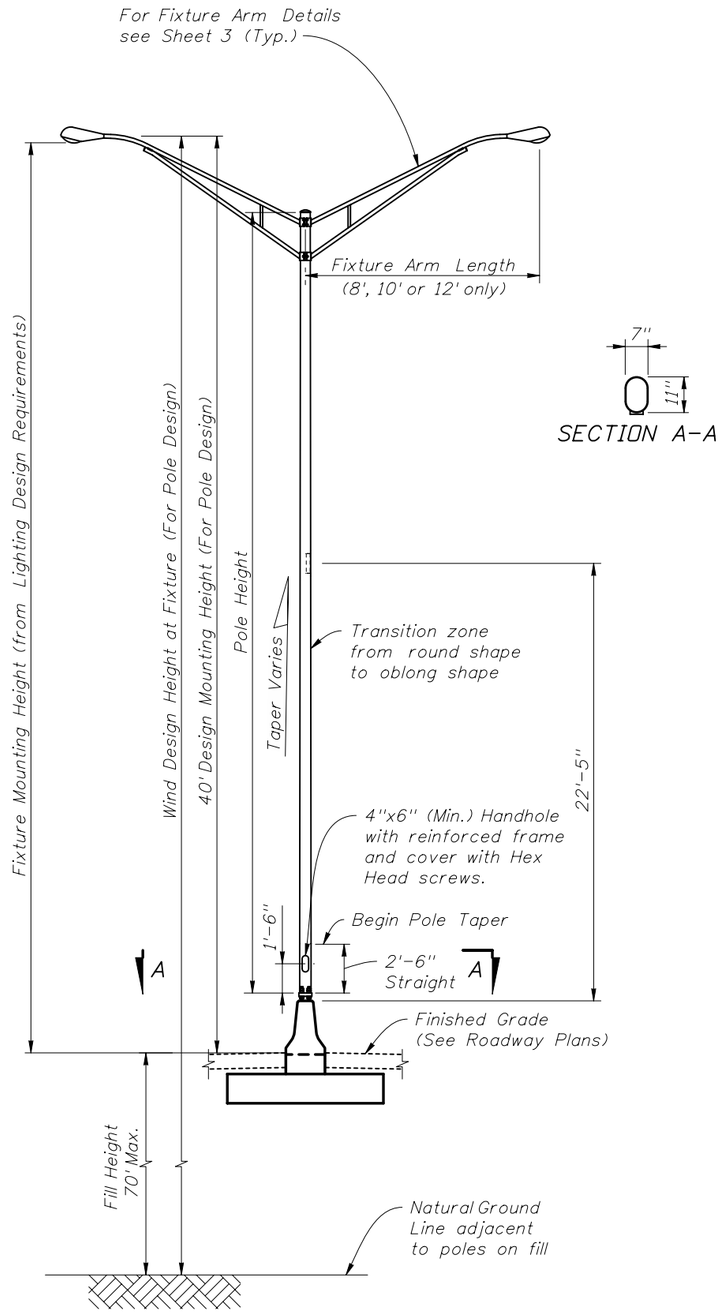


STANDARD ROADWAY
ALUMINUM LIGHT POLE



MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE
ON CYLINDRICAL FOUNDATION



MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE
ON SPREAD FOOTING FOUNDATION

ELEVATIONS

REVISIONS					
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION
01/01/10	DYW	Added Dampers.			

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ALUMINUM LIGHT POLE GENERAL NOTES

1) Designed in accordance with FDOT Structures Manual (current edition).

2) All tables were developed assuming the following Luminaire properties: Effective Projected Area of 1.55 ft. (includes wind drag coefficient) and 75 pounds (max.)

3) Perform all welding in accordance with the American Welding Society Structural Welding Code Aluminum ANSI/AWS D1.2 (current edition).

4) See Standard Index No. 17500 for grounding and wiring details.

5) Light Pole Specifications:
   a. Poles: ASTM B221, Alloy 6063-T6.
   b. Arm Tube Extrusions: ASTM B221 - Alloy 6063-T6.
   c. Finish: For pole and arms; 50 grit satin rubbed finish.
   d. Pole Connection Extrusions, Bars and Plates: ASTM B221 - Alloy 6063-T6.
   e. Aluminum Caps and Covers: ASTM B-26(319-F).
   f. Weld Metal: ER4043.
   g. Stainless Steel Fasteners and Hardware: AISI Grade 304.
   h. Aluminum alloy 6063: T4 condition and heat treated in accordance with ASTM B597 to T6.

6) Provide "J", "S" or "C" hook at top of pole for electrical cable.

7) Furnish each pole with a 2"x4" (max) aluminum identification tag. Submit details for approval. Secure to Transformer Base with 0.125" stainless steel rivets or screws. Locate Identification Tag on the inside of base and visible from the door opening. Include the following information: Financial Project ID, Pole Height, Manufacturer's Name, Certification number and QPL Number.

8) Manufacturers seeking approval of a Standard Roadway Aluminum Lighting Pole assembly for inclusion on the Qualified Products List must submit a QPL Product Evaluation Application along with design documentation and drawings showing the product meets all specified requirements of this Index.
   a. For Clamp and Frangible Transformer Base Design, provide design calculation and/or test results indicating that the components are capable of providing the required capacity. Certify that the frangible Transformer Base conforms to the current FHWA required AASHTO Frangibility Requirements, tested under NCHRP Report 350 Guidelines.
   b. For Median Barrier Mounted Aluminum Light Pole design, provide test results showing that pole will not buckle at pole shape transition area. Demonstrate in the tests that the poles will achieve full ultimate moment capacity of 36 k-ft in the strong axis and 30 k-ft in the weak axis respectively for the 0.25" thick poles, and 44 k-ft in the strong axis and 37 k-ft in the weak axis respectively for the 0.313" thick poles. Submit complete details and calculations for the reinforced 4"x6" (min.) handhole located 1'-6" above the base plate.
   c. For Alternate foundations: Include design calculations and drawings showing that the product meets the requirements of this index, FDOT Structures Manual and Specification 715.

ROADWAY ALUMINUM LIGHTING POLE NOTES

1) Foundation Materials:
   a. Reinforcing Steel: ASTM A615 Grade 60.
   b. Concrete: Class I.
   c. Anchor Bolts: ASTM F1554 Grade 55 with ASTM A563 Grade DH nuts and ASTM F436 Type 1 washers (all galvanized in accordance with ASTM F2329).

2) Shoe Base and Frangible/Breakaway Transformer Base Casting Specifications.
   a. Shoe Base Casting: ASTM B26 - Alloy 356-T6 or ASTM B108 - Alloy 356-T6.
   b. Frangible/Breakaway Transformer Base Casting: ASTM B26 - Alloy 356-T6 or ASTM B108 - Alloy 356-T6.
   c. Shoe Base Connection Bolts: ASTM A325 Type 1 with ASTM A563 Grade DH nuts and ASTM F436 Type 1 washers (all galvanized in accordance with ASTM F2329).

3) Pole Notes:
   a. Tapered as required to provide a top outside diameter (O.D.) of 6" with a base O.D. of 10". Portions of the shaft near the base shoe and at the arm connections may be held constant at 10" and 6" respectively to simplify fabrication.
   b. Transverse welds are allowed only at the base.
   c. Poles constructed out of two or more sections with overlapping splices are not permitted.
   d. Equip poles with a vibration damper at locations per Specification Section 715.

MEDIAN BARRIER MOUNTED ALUMINUM LIGHT POLE

1) Foundation Materials:
   a. Reinforcing Steel: ASTM A615 Grade 60.
   b. Concrete: Class I.
   c. Anchor Bolts: ASTM F1554 Grade 55 with ASTM A563 Grade DH nuts and ASTM A36 Plate Washer or ASTM F436 Type 1 washers (all galvanized in accordance with ASTM F2329). Coupler shall be in accordance with AASHTO 5.11.5.2.2.

2) Base Connection Materials:
   a. Aluminum Base Plate and Stiffener: Alloy 6061-T6.
   b. Backer Ring: ASTM B221, Alloy 6063-T6.
   c. Bearing Plate for Anchor Bolts: ASTM A709 Grade 36 or ASTM A36.

3) Pole Notes:
   a. Tapered as required to provide a 6" (O.D.) round top with a 11"x7" (O.D.) oblong base. Portions of the shaft near the base and at the arm connections may be held constant at 11"x7" oblong and 6" round respectively to simplify fabrication.
   b. Transverse welds are allowed only at the base.
   c. Poles constructed out of two or more sections with overlapping splices are not permitted.
   d. Equip poles with a damping device.

FOUNDATION NOTES

The foundations for Standard Roadway Aluminum Light Poles are pre-designed and are based upon the following conservative soil criteria which covers the majority of soil types found in Florida:

Classification	=	Cohesionless (Fine Sand)
Friction Angle	=	30 Degrees (30°)
Unit Weight	=	50 lbs./cu. ft. (assumed saturated)

Only in cases where the Designer considers the soil types at the specific site location to be of lesser strength properties should an analysis be required. Auger borings, SPT borings or CPT soundings may be utilized as needed to verify the assumed soil properties, and at relatively uniform sites, a single boring or sounding may cover several foundations. Borings in the area that were performed for other purposes may be used to confirm the assumed soil properties.

PULL BOX NOTES

1. Fabricate pull boxes from ASTM A 36 steel and hot-dip galvanized in accordance with ASTM A 123 after fabrication. All seams shall be continuously welded and ground smooth. Provide watertight cover with neoprene gasket and secure cover with galvanized screws.
2. Completed pull box and conduit risers are incidental to the cost of concrete barrier wall.

NOTES

REVISIONS

DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION
01/01/10	DYW	Changed 'ROADWAY ALUMINUM LIGHTING POLE NOTES' Note 3) d.			

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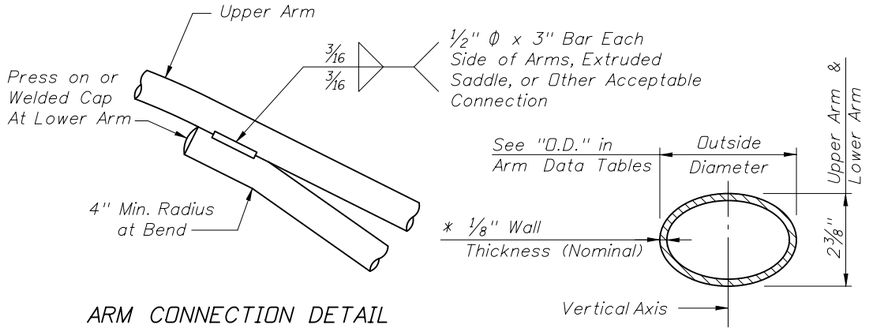
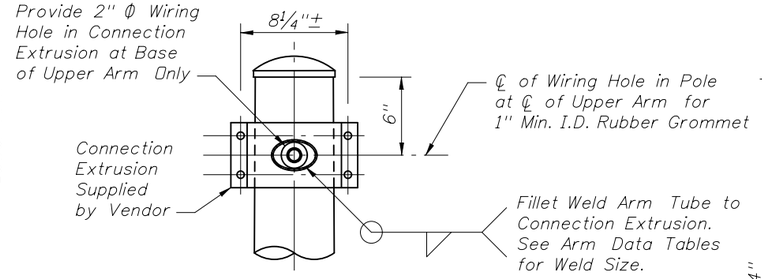


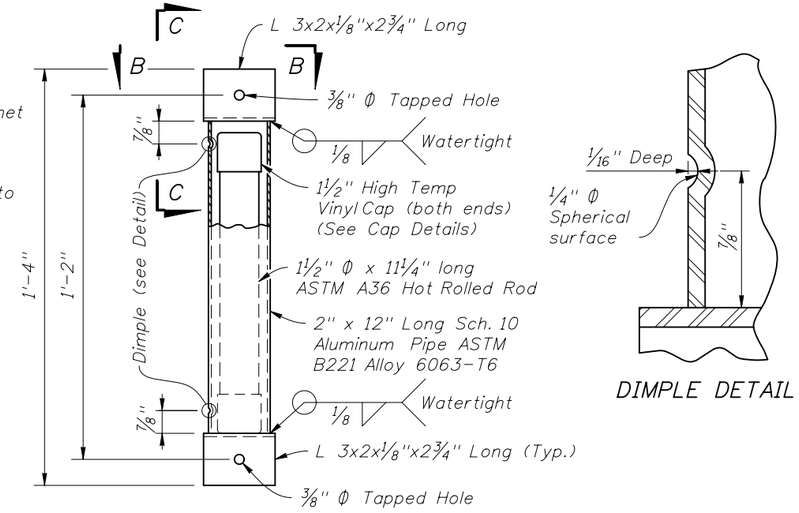
ARM CONNECTION DETAIL

ARM SECTION



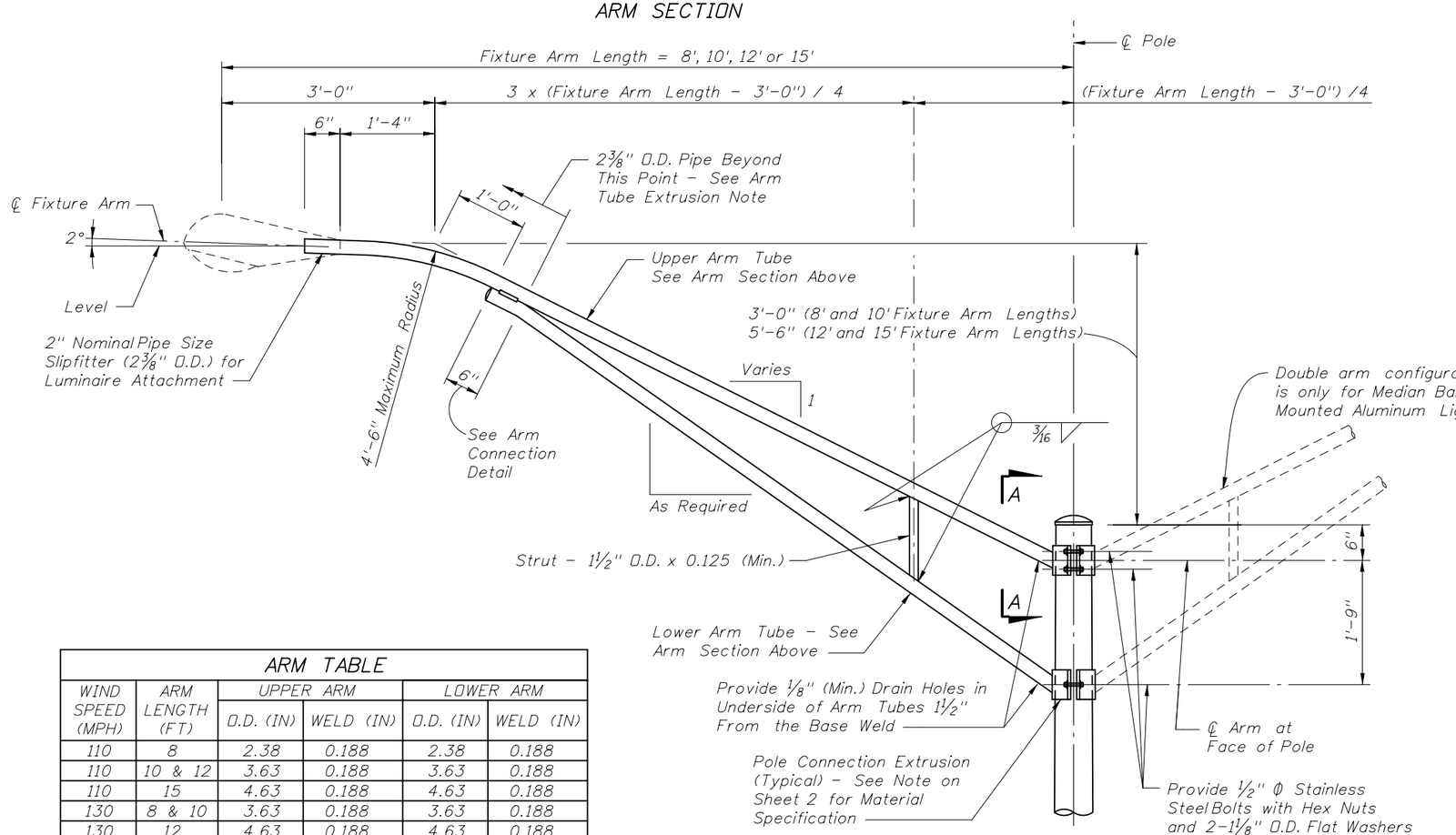
SECTION A-A

(Connection At Lower Arm Similar)



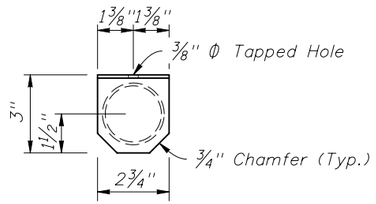
VIBRATION DAMPER ELEVATION

DIMPLE DETAIL

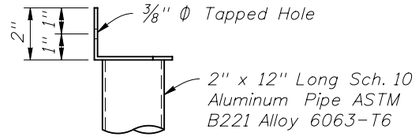


ARM ELEVATION

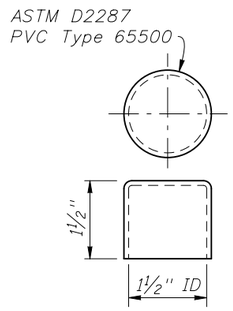
Double arm configuration is only for Median Barrier Mounted Aluminum Light Poles



VIEW B-B



VIEW C-C



HIGH TEMP VINYL CAP DETAIL

ARM TABLE					
WIND SPEED (MPH)	ARM LENGTH (FT)	UPPER ARM		LOWER ARM	
		O.D. (IN)	WELD (IN)	O.D. (IN)	WELD (IN)
110	8	2.38	0.188	2.38	0.188
110	10 & 12	3.63	0.188	3.63	0.188
110	15	4.63	0.188	4.63	0.188
130	8 & 10	3.63	0.188	3.63	0.188
130	12	4.63	0.188	4.63	0.188
130	15	4.63	0.25	4.63	0.25
150	8	3.63	0.188	3.63	0.188
150	10	3.63	0.250	3.63	0.250
150	12	4.63	0.250	4.63	0.250
150	15	4.63	0.313	4.63	0.313

* Increase Member Wall Thickness as Necessary to Meet Minimum Requirements of the Welding Code for the Connection Weld Sizes Shown in the Arm and Pole Tables.

ARM TUBE EXTRUSIONS NOTES:

At the pole connections, provide arm tube extrusions with dimensions as shown in the ARM SECTION and as tabulated in the ARM DATA Tables. Uniformly transition elliptical section to a cylindrical section at the arm connection.

The fabricator may substitute elliptical cross sections other than those tabulated, provided the section properties about the vertical axis and the area of the section equal or exceed that of the required section, and provide minimum wall thickness of 1/8" nominal and within the Aluminum Association Tolerances.

The outside diameter about the minor axis should be held at 2 3/8" at the upper and lower arms.

ARM & DAMPER DETAILS

REVISIONS					
DATE	BY	DESCRIPTION	DATE	BY	DESCRIPTION
01/01/10	DYW	Changed Fixture Arm Length and added Damper Details			

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